



Count on it.

Operator's Manual

GrandStand[®] Mower

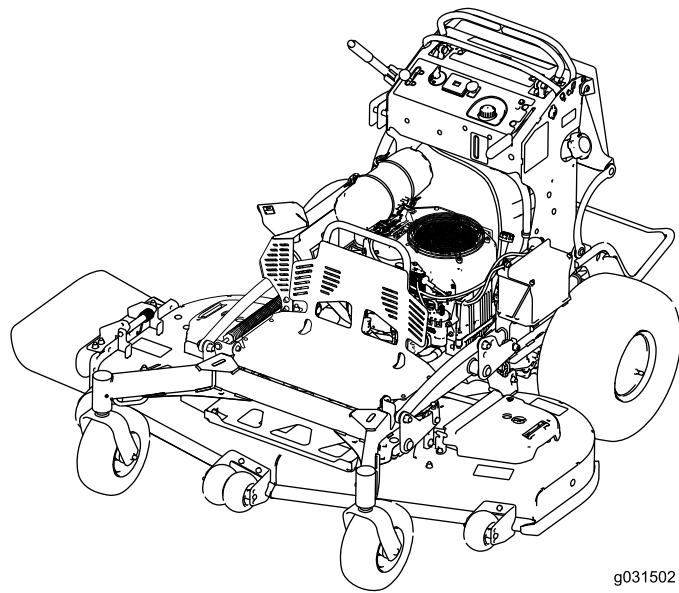
**With 48in, 52in, or 60in TURBO FORCE[®]
Cutting Unit**

Model No. 74513—Serial No. 31600001 and Up

Model No. 74518—Serial No. 31600001 and Up

Model No. 74519—Serial No. 31600001 and Up

Model No. 79518—Serial No. 31600001 and Up



g031502



serious injury or death if you do not follow the recommended precautions.



Figure 2

g000502

1. Safety-alert symbol

This manual uses 2 words to highlight information.

Important calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

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Safety

Improper use or maintenance by the operator or owner can result in injury. To reduce the potential for injury, comply with these safety instructions, and pay attention to the safety alert symbol , which means Caution, Warning, or Danger—personal safety instruction. Failure to comply with the instructions may result in personal injury or death.

This machine was manufactured according to the appropriate regulatory standards in effect at the time of manufacture. Modifying this machine in any way may cause it to be out of compliance with those standards and with the instructions in this *Operator's Manual*. Modifications to this machine should only be made by either the manufacturer or an Authorized Service Dealer.

This product is capable of amputating hands and feet. Follow all safety instructions to avoid serious injury or death.

The owner/user can prevent and is responsible for accidents or injuries occurring to people, or damage to property.

The addition of attachments made by other manufacturers that do not meet American National Standards Institute certification may cause noncompliance of this machine.

Safe Operating Practices

The following instructions are from ANSI standard B71.4-2012.

Training

- Read the *Operator's Manual* and other training material. If the operator(s) or mechanic(s) cannot read the manual language, it is the owner's responsibility to explain this material to them.
- Become familiar with the safe operation of the equipment, operator controls, and safety signs.
- All operators and mechanics should be trained. The owner is responsible for training the users.
- Never let children or untrained people operate or service the equipment. Local regulations may restrict the age of the operator.
- The owner/user can prevent and is responsible for accidents or injuries occurring to himself or herself, other people, or damage to property.

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Preparation

- Evaluate the terrain to determine what accessories and attachments you need to properly and safely perform the job. Use only accessories and attachments approved by the manufacturer.
- Wear appropriate clothing; including safety glasses, long pants, substantial slip-resistant footwear, gloves, and hearing protection. Tie back long hair. Do not wear jewelry.
- Inspect the area where you will use the equipment and ensure that all objects are removed from the area before use.
- Use extra care when handling fuels. They are flammable and vapors are explosive.
 - Use only an approved container.
 - Do not remove the fuel cap or add fuel with the engine running. Allow the engine to cool before refueling. Do not smoke near the machine when the engine is running.
 - Do not refuel or drain the machine indoors.
- Check that the operator's presence controls, safety switches, and shields are attached and functioning properly. Do not operate the machine unless they are functioning properly.

Operation

- Lightning can cause severe injury or death. If lightning is seen, or thunder is heard in the area, do not operate the machine; seek shelter.
- Do not run an engine in an enclosed area.
- Operate only in well-lit areas, keeping away from holes and hidden hazards.
- Ensure that all drives are in neutral and that the parking brake is engaged before starting engine. Start the engine only from the operator's position.
- Make sure that you have good footing while using this machine, especially when backing up. Reduced footing could cause slipping.
- Slow down and use extra care on hillsides. Be sure to travel side to side on hillsides. Turf conditions can affect the stability of the machine. Use caution while operating near drop-offs.
- Slow down and use caution when making turns and when changing directions on slopes.
- Do not raise the mower deck with the blades running.
- Do not operate the machine without the PTO shield or other guards securely in place. Be sure that all interlocks are attached, adjusted properly, and functioning properly.
- Do not operate with the discharge deflector raised, removed or altered, unless you are using a grass catcher.

- Do not change the engine governor setting or overspeed the engine.
- Stop on level ground, disengage drives, engage the parking brake, shut off the engine before leaving the operator's position for any reason, including emptying the catchers or unclogging the chute.
- Stop equipment and inspect the blades after striking objects or if an abnormal vibration occurs. Make the necessary repairs before resuming operations.
- Keep your hands and feet away from the cutting unit.
- Look behind and down before backing up to ensure a clear path.
- Keep pets and bystanders away from an operating machine.
- Slow down and use caution when making turns and crossing roads and sidewalks. Stop the blades if you are not mowing.
- Be aware of the mower-discharge direction and do not point it at anyone.
- Do not operate the machine while tired, ill, or under the influence of alcohol or drugs.
- Use care when loading or unloading the machine into or from a trailer or truck.
- Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

Safe Handling of Fuels

- To avoid personal injury or property damage, use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.
- Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
- Use only an approved fuel container.
- Do not remove the fuel cap or add fuel with the engine running.
- Allow the engine to cool before fueling.
- Do not fuel the machine indoors.
- Do not store the machine or fuel container where there is an open flame, spark, or pilot light, such as on a water heater or on other appliances.
- Do not fill containers inside a vehicle, on a truck, or on a trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
- Remove equipment from the truck or trailer and fuel it on the ground. If this is not possible, then add fuel with such equipment as a portable container rather than from a fuel-dispenser nozzle.

- Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- If you spill fuel on clothing, change your clothing immediately.
- Do not overfill the fuel tank. Replace the fuel cap and tighten it securely.

Maintenance and Storage

- Disengage drives, set the parking brake, shut off the engine, and remove the key or disconnect spark-plug wire. Wait for all movement to stop before adjusting, cleaning, or repairing.
- Clean grass and debris from the cutting unit, drives, mufflers, and engine to help prevent fires.
- Clean up oil or fuel spills.
- Let the engine cool before storing the machine.
- Do not store fuel near flames or drain the fuel indoors.
- Do not allow untrained personnel to service the machine.
- Use jack stands to support components when required.
- Carefully release pressure from components with stored energy.
- Disconnect the battery or remove the spark-plug wire before making any repairs. Disconnect the negative terminal first and the positive terminal last. Connect the positive terminal first and negative last.
- Use care when checking the blades. Wrap the blade(s) or wear gloves, and use caution when servicing them. Only replace blades; do not straighten or weld them.
- Keep hands and feet away from moving parts. If possible, do not make adjustments with the engine running.
- Keep all parts in good working condition and all hardware tightened. Replace all worn or damaged decals.

Hauling

- Use care when loading or unloading the machine into a trailer or a truck.
- Use full-width ramps for loading machine into a trailer or a truck.
- Tie the machine down securely using straps, chains, cable, or ropes. Both front and rear straps should be directed down and outward from the machine.

Toro Mower Safety

The following list contains safety information specific to Toro products and other safety information that you must know.

This product is capable of amputating hands and feet and of throwing objects. Always follow all safety instructions to avoid serious injury or death.

This product is designed for cutting and recycling grass, or, when equipped with a grass bagger, for catching cut grass. Any use for purposes other than these could prove dangerous to the user and bystanders.

General Operation

- Be sure that the area is clear of bystanders before mowing. Stop the machine if anyone enters the area.
- Do not touch equipment or attachment parts which may be hot from operation. Allow all the parts to cool before attempting to maintain, adjust, or service the machine.
- Use only Toro-approved attachments. Warranty may be voided if used with any unapproved attachments.
- Check carefully for overhead clearances (i.e., branches, doorways, electrical wires, etc.) before operating under any objects, and do not contact them.
- Slow down before making turns and use extra caution.
- Use caution when riding the platform over curbs, rocks, roots, or other obstructions.
- Look behind and down before backing up to ensure a clear path. Use extra care when operating the machine in reverse.
- Do not jerk the controls; use a steady motion.
- When loading or unloading the machine, use 1 full-width ramp that is wide enough to extend beyond the width of the machine.
- Do not carry passengers.
- Do not carry equipment on the machine.

Slope Operation

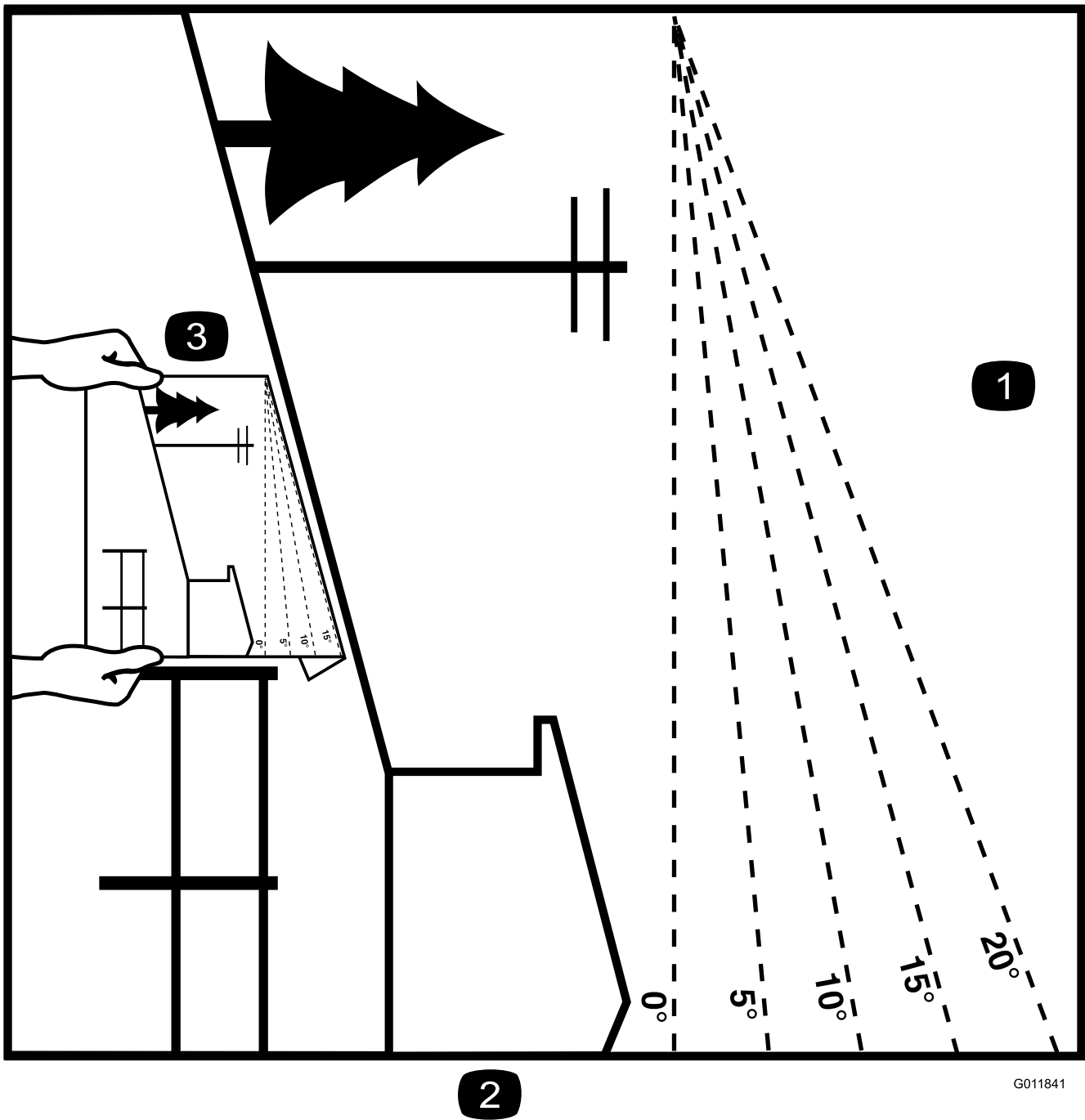
All slopes and ramps require extra caution. If you feel uneasy on a slope, do not mow it.

- Remove obstacles such as rocks, tree limbs, etc. from the mowing area.
- Watch for holes, ruts or bumps. Tall grass can hide obstacles.
- Use caution near drop-offs, ditches, or embankments. The machine could suddenly turn over if a wheel goes over the edge of a cliff or ditch, or if an edge caves in.
- Use extra care with grass catchers or other attachments. These can change the stability of the machine.
- Keep all movement on slopes slow and gradual.
- Do not make sudden changes in speed or direction.
- Mow slopes side to side.
- Do not mow slopes greater than 20 degrees.

Service

- Do not store the machine or a fuel container inside where there is an open flame, such as near a water heater or furnace.
- Keep the nuts and bolts tight, especially the blade-attachment bolts.
- Never remove or tamper with safety devices. Check their proper operation regularly. Never do anything to interfere with the intended function of a safety device or to reduce the protection provided by a safety device.
- To best protect your investment and maintain optimal performance of your Toro equipment, count on Toro genuine parts. When it comes to reliability, Toro delivers replacement parts designed to the exact engineering specifications of our equipment. For peace of mind, insist on Toro genuine parts.
- Check the operation of the brakes frequently. Adjust and service them as required.

Slope Indicator



G011841

g011841

Figure 3

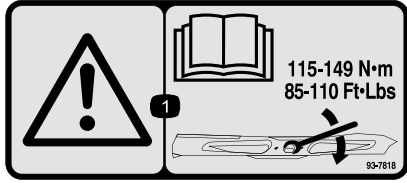
This page may be copied for personal use.

1. The maximum slope you can operate the machine on is **15 degrees**. Use the slope chart to determine the degree of slope of hills before operating. **Do not operate this machine on a slope greater than 15 degrees**. Fold along the appropriate line to match the recommended slope.
2. Align this edge with a vertical surface, a tree, building, fence pole, etc.
3. Example of how to compare slope with folded edge

Safety and Instructional Decals



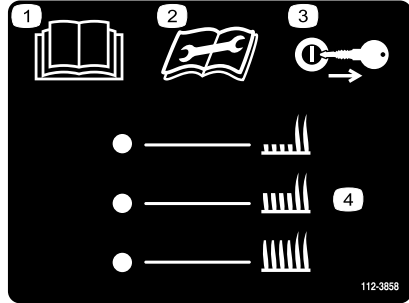
Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or missing.



93-7818

decal93-7818

1. Warning—read the *Operator's Manual* for instructions on torquing the blade bolt/nut to 115 to 149 N·m (85 to 110 ft-lb).



112-3858

decal112-3858

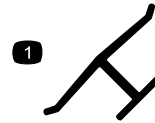
1. Read the *Operator's Manual*.
2. Read the instructions before servicing or performing maintenance.
3. Remove the ignition key before adjusting the height of cut.
4. Height-of-cut settings.



Battery Symbols

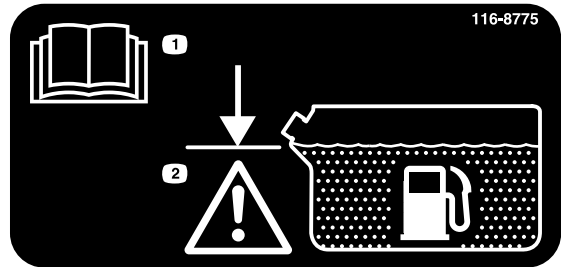
Some or all of these symbols are on your battery

- | | |
|--|---|
| 1. Explosion hazard | 6. Keep bystanders a safe distance from the battery. |
| 2. No fire, open flame, or smoking. | 7. Wear eye protection; explosive gases can cause blindness and other injuries. |
| 3. Caustic liquid/chemical burn hazard | 8. Battery acid can cause blindness or severe burns. |
| 4. Wear eye protection. | 9. Flush eyes immediately with water and get medical help fast. |
| 5. Read the <i>Operator's Manual</i> . | 10. Contains lead; do not discard. |



Manufacturer's Mark

1. Indicates the blade is identified as a part from the original machine manufacturer.



116-8775

decal116-8775

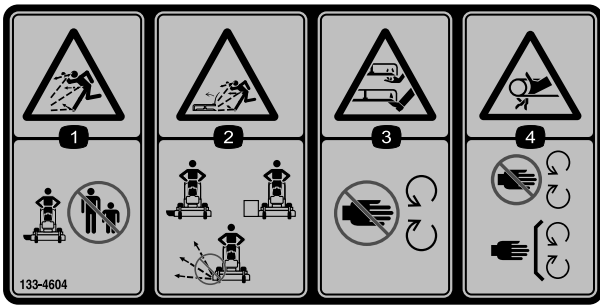
1. Read the *Operator's Manual*.
2. Fill to bottom of filler neck; warning—do not overfill the tank.



106-5517

decal106-5517

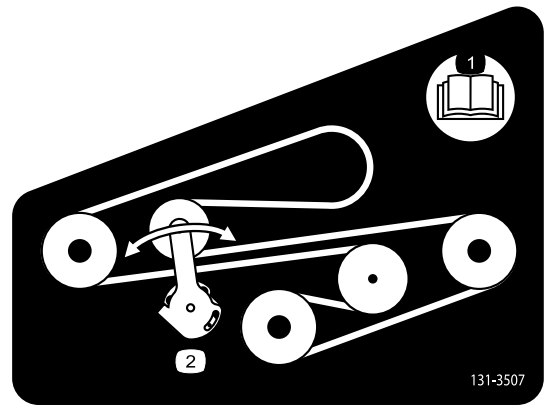
1. Warning—do not touch the hot surface.



133-4604

decal133-4604

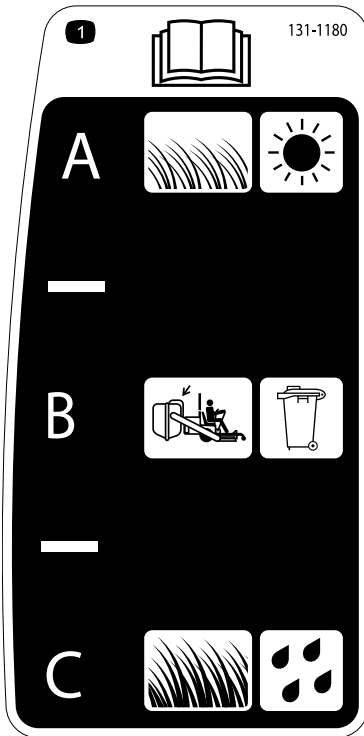
1. Thrown object hazard—keep bystanders away from the machine.
2. Thrown object hazard, open baffle—only operate the machine with a baffle or a grass collector.
3. Severing hazard of hand or foot—keep away from moving parts.
4. Entanglement hazard—keep away from moving parts; keep all guards and shields in place.



131-3507

decal131-3507

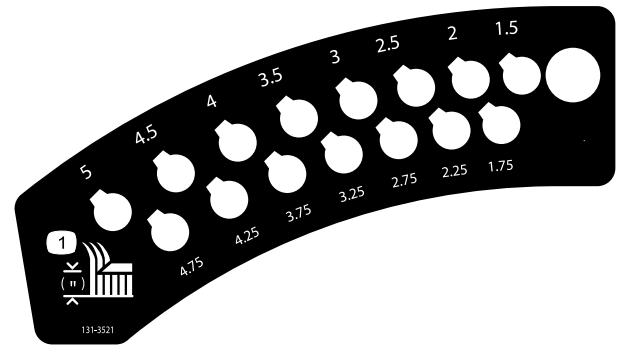
1. Read the *Operator's Manual*.
2. Belt tensioner



131-1180

decal131-1180

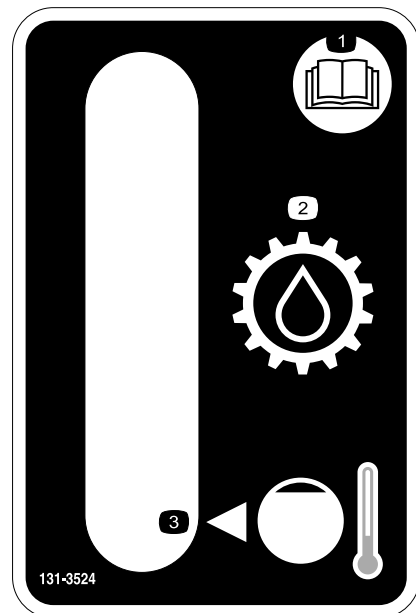
1. Read the *Operator's Manual*. (A) Short, light grass; dry conditions; maximum dispersion; (B) Bagging setting; (C) Tall, dense grass; wet conditions; maximum ground speed



131-3521

decal131-3521

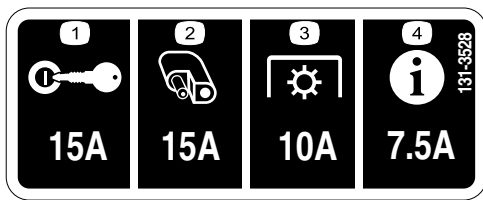
1. Height-of-cut



131-3524

decal131-3524

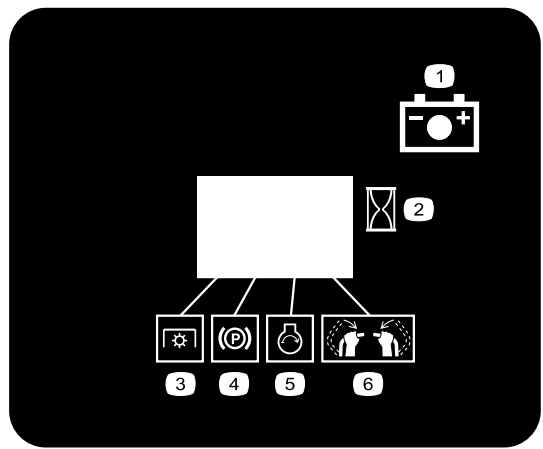
1. Read the *Operator's Manual*.
2. Transmission oil
3. Oil level



131-3528

decal131-3528

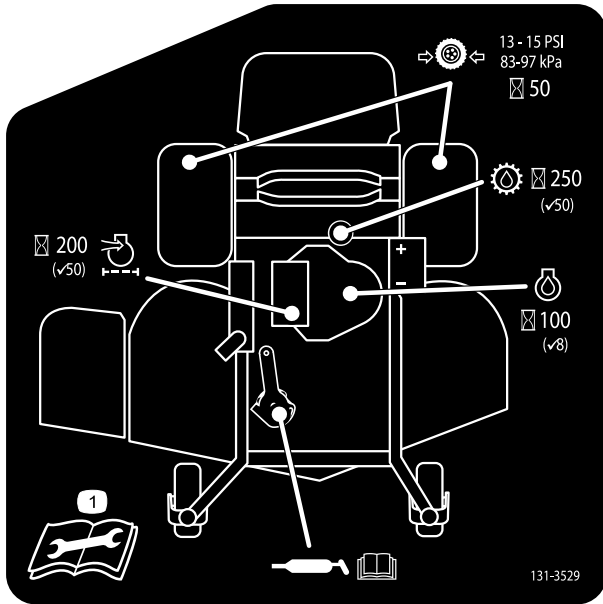
1. Ignition—15 A
2. Accessory port—15 A
3. Power takeoff (PTO)—10 A
4. Infocenter—7.5 A



131-3536

decal131-3536

1. Battery
2. Time
3. Power takeoff (PTO)
4. Parking brake
5. Engine—start
6. Engage the handle bars.



131-3529

decal131-3529

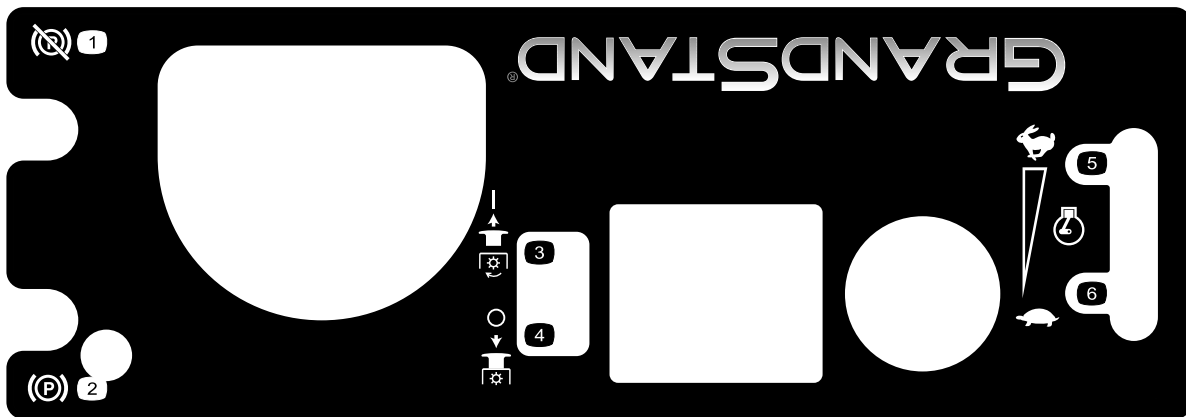
1. Read the *Operator's Manual* for more information on maintenance intervals and procedures.



133-4641

decal133-4641

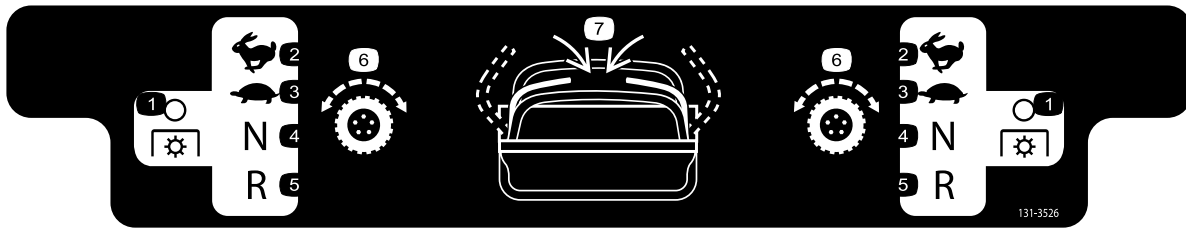
1. Warning—do not carry any passengers.



130-1790

decal130-1790

1. Engage the parking brake.
2. Disengage the parking brake.
3. Pull up to turn on the PTO.
4. Push down to turn off the PTO.
5. Engine speed—fast
6. Engine speed—slow



131-3526

decal131-3526

1. Power takeoff (PTO)—disengaged
2. Fast
3. Slow
4. Neutral
5. Reverse
6. Traction drive
7. Engage the handles.



131-3527

decal131-3527

1. Warning—read the *Operator's Manual*.
2. Warning—receive training before operating the machine.
3. Thrown object hazard—keep the deflector lowered during operation.
4. Cutting/severing hazard of hand or foot—keep away from moving parts; keep all guards and shields in place.
5. Thrown object hazard—keep bystanders away from the machine.
6. Warning—1) Engage the parking brake, shut off the engine, and remove the key from the ignition; 2) Read the *Operator's Manual* before servicing or performing maintenance.
7. Warning—engage the parking brake, shut off the engine, and remove the key from the ignition before leaving the machine.
8. Tipping hazard—do not operate near drop-offs or near water.

Product Overview

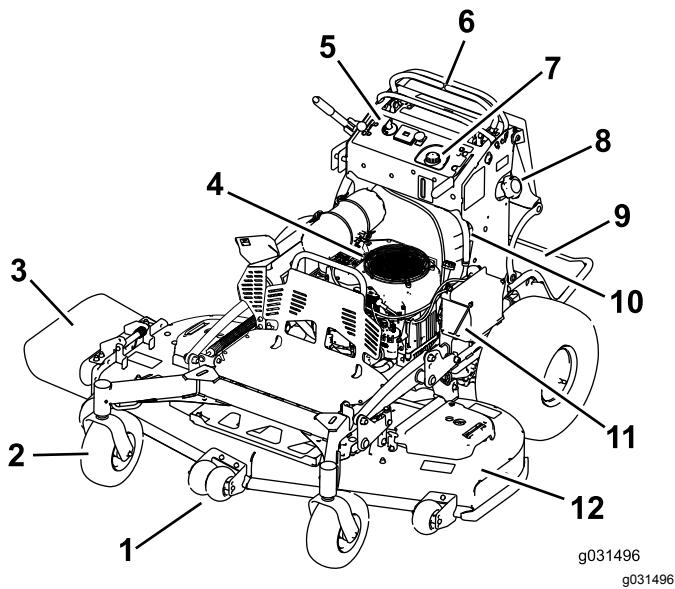


Figure 4

- | | |
|---|-----------------------------|
| 1. Anti-scalp roller (60-inch decks only) | 7. Hydraulic tank |
| 2. Front caster wheel | 8. Fuel tank |
| 3. Side-discharge chute | 9. Platform (down position) |
| 4. Engine | 10. Fuel-shutoff valve |
| 5. Controls | 11. Battery |
| 6. Control levers | 12. Mower deck |

Controls

Become familiar with all the controls before you start the engine and operate the machine (Figure 5).

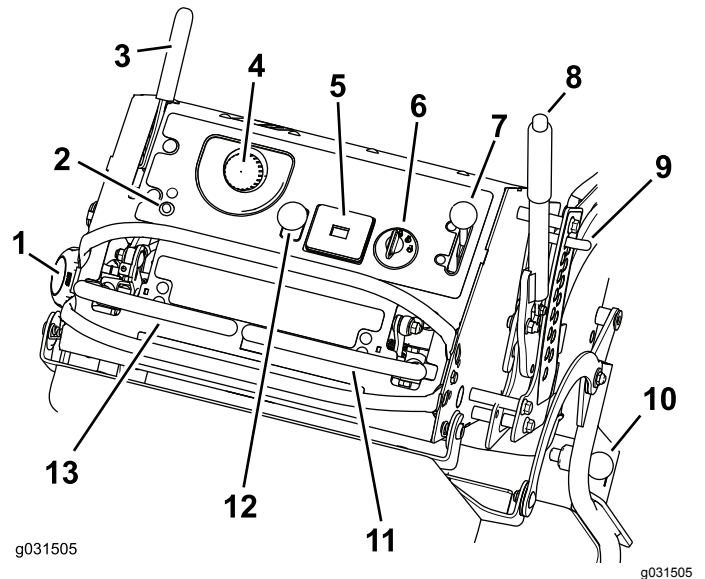


Figure 5

- | | |
|--------------------------------------|--------------------------------|
| 1. Fuel cap | 8. Height-of-cut lever |
| 2. Malfunction-indicator light (MIL) | 9. Height-of-cut pin |
| 3. Parking-brake lever | 10. Platform latch |
| 4. Hydraulic-tank cap | 11. Right motion-control lever |
| 5. Hour meter | 12. Blade-control switch (PTO) |
| 6. Ignition switch | 13. Left motion-control lever |
| 7. Throttle control | |

Electronic-Control Unit Malfunction-Indicator Light

The electronic-control unit (ECU) continuously monitors the operation of the EFI system.

If a problem or fault within the system is detected, the malfunction-indicator light (MIL) is illuminated (Figure 5).

The MIL is the red light located in the console panel.

When the MIL illuminates, make initial troubleshooting checks.

If these checks do not correct the problem, further diagnosis and servicing by an Authorized Service Dealer is necessary.

Hour Meter

The hour meter records the number of hours the engine has operated. It operates when the engine

is running. Use these times for scheduling regular maintenance (Figure 5).

Safety-Interlock Indicators

Symbols on the hour meter indicate with a black triangle that the interlock component is in the correct position (Figure 5).

Battery-Indicator Light

If the ignition key is turned to the ON position for a few seconds, the battery voltage displays in the area where the hours are normally displayed.

The battery light turns on when the ignition is turned on and when the charge is below the correct operating level (Figure 5).

Throttle Control

The throttle control is variable between **Fast** and **Slow** (Figure 5).

Blade-Control Switch (PTO)

Use the blade-control switch (PTO) to engage and disengage the mower blades (Figure 5).

Ignition Switch

Use the ignition switch to start the mower engine (Figure 5). The switch has 3 positions: OFF, RUN, and START.

Motion-Control Levers

The motion-control levers are used to drive the machine forward and reverse and to turn either direction (Figure 5).

Fuel-Shutoff Valve

Close the fuel-shutoff valve (located on the left side of the fuel tank) when transporting or storing the mower (Figure 4).

Attachments/Accessories

A selection of Toro approved attachments and accessories is available for use with the machine to enhance and expand its capabilities. Contact your Authorized Service Dealer or Distributor or go to www.Toro.com for a list of all approved attachments and accessories.

Specifications

Note: Specifications and design are subject to change without notice.

48-inch Mowers

Width with deflector down	161 cm (64 inches)
Width with deflector raised	126 cm (50 inches)
Length with platform down	191 cm (75 inches)
Length with platform up	145 cm (61 inches)
Height	122 cm (48 inches)
Weight for Model 74518 and 74918	407 kg (899 lb)

52-inch Mowers

Width with deflector down	172 cm (68 inches)
Width with deflector raised	137 cm (54 inches)
Length with platform down	191 cm (75 inches)
Length with platform up	145 cm (61 inches)
Height	122 cm (48 inches)
Weight for Model 74519	412 kg (908 lb)

60-inch Mower

Width with deflector down	193 cm (76 inches)
Width with deflector raised	158 cm (62 inches)
Length with platform down	201 cm (79 inches)
Length with platform up	164 cm (65 inches)
Height	122 cm (48 inches)
Weight for Model 74513	419 kg (924 lb)

Operation

Note: Determine the left and right sides of the machine from the normal operating position.

Think Safety First

Carefully read all the safety instructions and decals in the safety section. Knowing this information could help you or bystanders avoid injury.

⚠ CAUTION

This machine produces sound levels in excess of 85 dBA at the operator's ear and can cause hearing loss from extended periods of exposure.

Wear hearing protection when operating this machine.

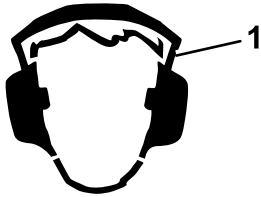


Figure 6

g229846

1. Wear hearing protection.

⚠ DANGER

In certain conditions, fuel is extremely flammable and highly explosive. A fire or explosion from fuel can burn you and others and can damage property.

- Fill the fuel tank outdoors, in an open area, when the engine is cold. Wipe up any fuel that spills.
- Never fill the fuel tank inside an enclosed trailer.
- Do not fill the fuel tank completely full. Add fuel to the fuel tank until the level is 6 to 13 mm (1/4 to 1/2 inch) below the bottom of the filler neck. This empty space in the tank allows fuel to expand.
- Never smoke when handling fuel, and stay away from an open flame or where fuel fumes may be ignited by a spark.
- Store fuel in an approved container and keep it out of the reach of children. Never buy more than a 30-day supply of fuel.
- Do not operate without entire exhaust system in place and in proper working condition.

Adding Fuel

- For best results, use only clean, fresh (less than 30 days old), unleaded gasoline with an octane rating of 87 or higher ((R+M)/2 rating method).
- **Ethanol:** Gasoline with up to 10% ethanol (gasohol) or 15% MTBE (methyl tertiary butyl ether) by volume is acceptable. Ethanol and MTBE are not the same. Gasoline with 15% ethanol (E15) by volume is not approved for use. **Never use gasoline that contains more than 10% ethanol by volume**, such as E15 (contains 15% ethanol), E20 (contains 20% ethanol), or E85 (contains up to 85% ethanol). Using unapproved gasoline may cause performance problems and/or engine damage that may not be covered under warranty.
- **Do not** use gasoline containing methanol.
- **Do not** store fuel either in the fuel tank or fuel containers over the winter unless you use a fuel stabilizer.
- **Do not** add oil to gasoline.

⚠ DANGER

In certain conditions during fueling, static electricity can be released causing a spark, which can ignite the fuel vapors. A fire or explosion from fuel can burn you and others and can damage property.

- Always place fuel containers on the ground away from your vehicle before filling.
- Do not fill fuel containers inside a vehicle or on a truck or trailer bed because interior carpets or plastic truck bed liners may insulate the container and slow the loss of any static charge.
- When practical, remove gas-powered equipment from the truck or trailer and refuel the equipment with its wheels on the ground.
- If this is not possible, then refuel such equipment on a truck or trailer from a portable container rather than from a fuel-dispenser nozzle.
- If you must use a fuel-dispenser nozzle, keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete.

⚠ WARNING

Fuel is harmful or fatal if swallowed. Long-term exposure to vapors can cause serious injury and illness.

- Avoid prolonged breathing of vapors.
- Keep your face away from the nozzle and fuel tank or conditioner bottle opening.
- Avoid contact with skin; wash off spills with soap and water.

Using Stabilizer/Conditioner

Use a fuel stabilizer/conditioner in the machine to provide the following benefits:

- Keeps fuel fresh during storage of 90 days or less. For longer storage, drain the fuel tank.
- Cleans the engine while it runs
- Eliminates gum-like varnish buildup in the fuel system, which causes hard starting

Important: Do not use fuel additives containing methanol or ethanol.

Add the correct amount of fuel stabilizer/conditioner to the fuel.

Note: A fuel stabilizer/conditioner is most effective when mixed with fresh fuel. To minimize the chance of varnish deposits in the fuel system, use fuel stabilizer at all times.

Filling the Fuel Tank

1. Park the machine on a level surface, disengage the PTO, move the motion-control levers to the NEUTRAL-LOCK position, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Clean around the fuel-tank cap and remove the cap.
4. Fill the fuel tank to the bottom of the filler neck.

Note: Do not fill the fuel tank completely full. The empty space in the tank allows the gasoline to expand.

5. Install the fuel-tank cap securely. Wipe up any spilled fuel.

Checking the Engine-Oil Level

Before you start the engine and use the machine, check the oil level in the engine crankcase; refer to [Checking the Engine-Oil Level \(page 34\)](#).

Breaking in a New Machine

New engines take time to develop full power. Mower decks and drive systems have higher friction when new, placing additional load on the engine. Allow 40 to 50 hours of break-in time for new machines to develop full power and best performance.

Operating the Parking Brake

Always engage the parking brake when you shut off the machine or leave it unattended. Before each use, check the parking brake for proper operation.

If the parking brake does not hold securely, adjust it; refer to [Adjusting the Brakes \(page 46\)](#).

Pull the parking-brake lever rearward to engage it ([Figure 7](#)).

Push the parking-brake lever forward to disengage it.

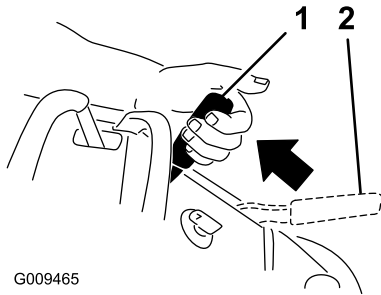


Figure 7

1. Parking brake—engaged
2. Parking brake—disengaged

Operating the Mower-Blade-Control Switch (PTO)

Use the blade-control switch (PTO) in conjunction with the motion-control levers to engage and disengage the mower blades.

Engaging the Mower Blades (PTO)

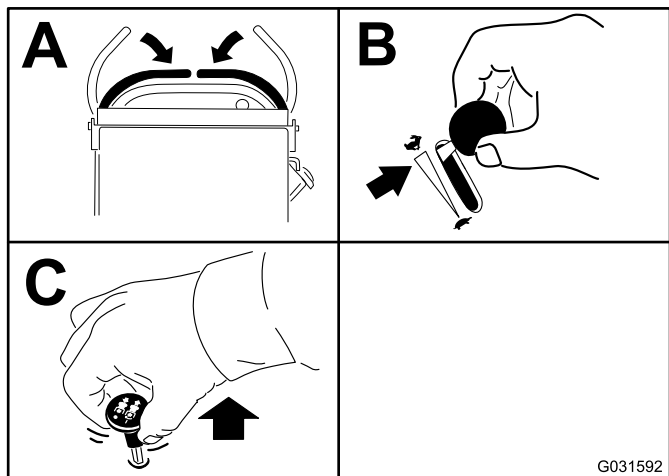


Figure 8

Disengaging the Mower Blades (PTO)

[Figure 9](#) and [Figure 10](#) show 2 ways to disengage the mower blades.

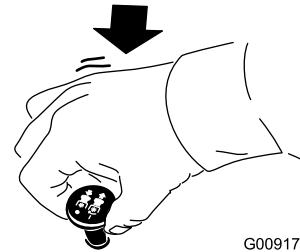


Figure 9

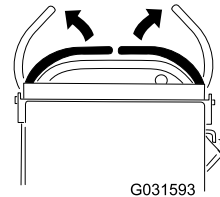


Figure 10

Operating the Throttle

The throttle control moves between FAST and SLOW positions ([Figure 11](#)).

Always use the FAST position when engaging the mower blades with the blade-control switch (PTO).

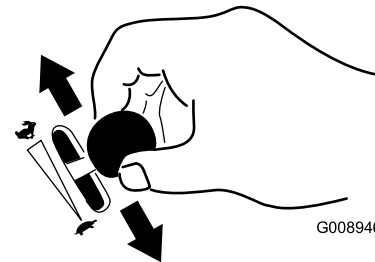
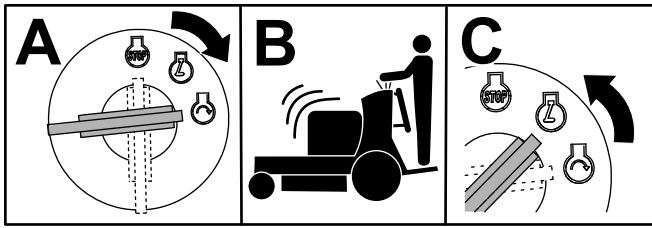


Figure 11

Operating the Ignition Switch

Important: Do not engage the starter for more than 5 seconds at a time. If the engine fails to start, wait 15 seconds between attempts. Failure to follow these instructions can burn out the starter motor.

Note: You may need to repeat the cycle for starting the engine when you start it for the first time after you have filled a completely empty fuel system with fuel.



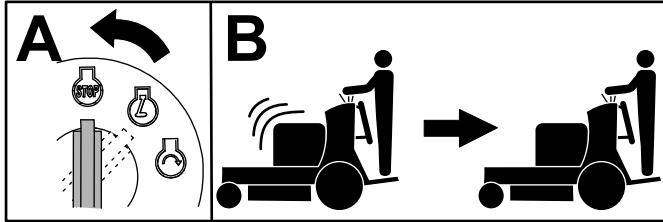
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Figure 12

Starting the Engine

Important: Do not engage the starter for more than 5 seconds at a time. If the engine fails to start, wait 15 seconds between attempts. Failure to follow these instructions can burn out the starter motor.

Note: You may need to repeat the cycle for starting the engine when you start it for the first time after you have filled a completely empty fuel system with fuel.



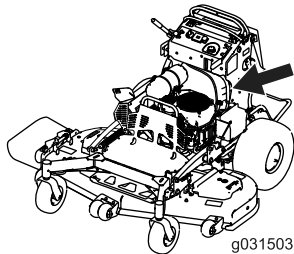
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Figure 13

Using the Fuel-Shutoff Valve

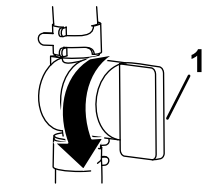
Close the fuel-shutoff valve for transport, maintenance, and storage (Figure 14).

Ensure that the fuel-shutoff valve is open when starting the engine.

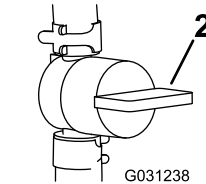


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1



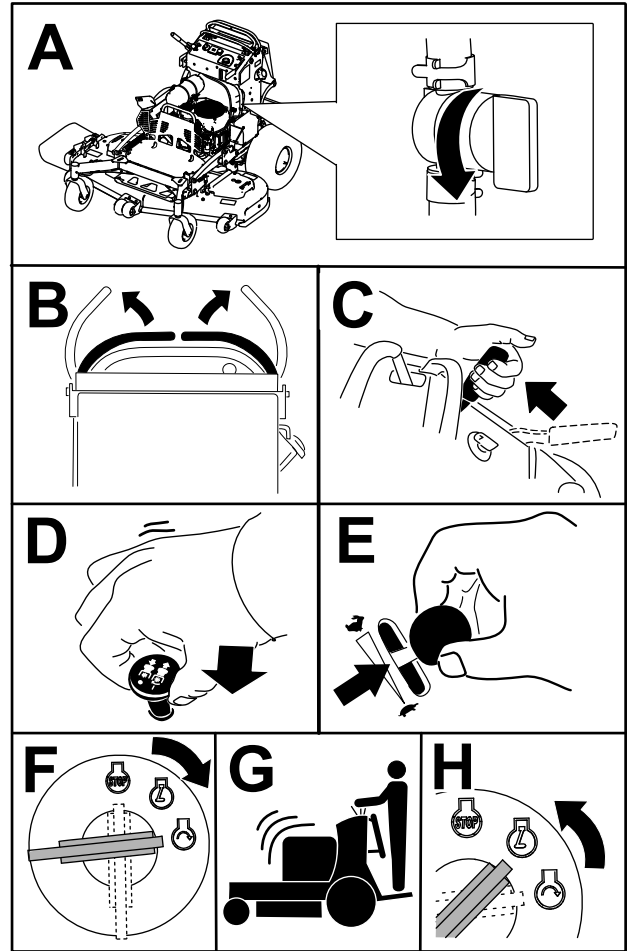
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Figure 14

1. ON position

2. OFF position



g031504

g031504

Figure 15

Shutting Off the Engine

⚠ CAUTION

Children or bystanders may be injured if they move or attempt to operate the machine while it is unattended.

Always remove the key and engage the parking brake when leaving the machine unattended.

Let the engine idle at slow throttle (turtle) for 60 seconds before turning the key switch to the OFF position.

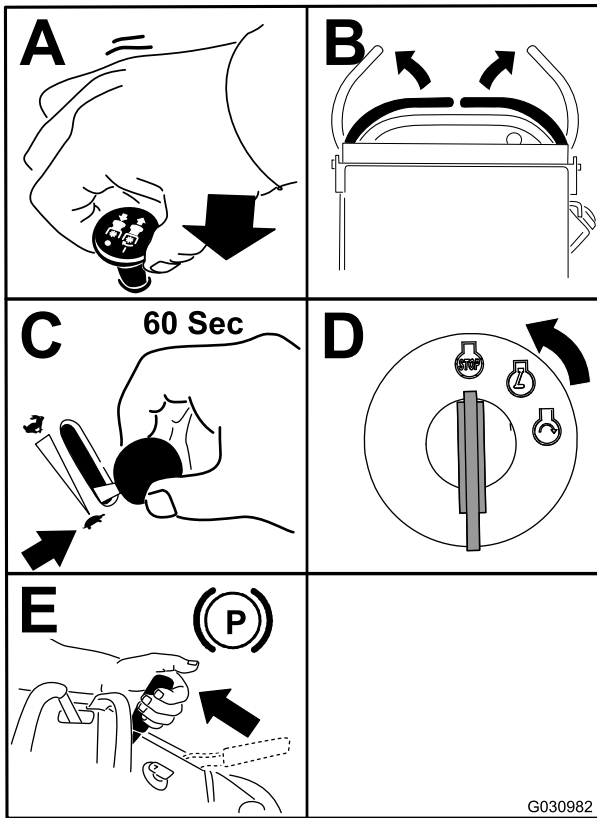


Figure 16

Important: Make sure that the fuel-shutoff valve is closed before transporting or storing the machine to prevent a fuel leak. Before storing the machine, disconnect the spark plug(s) to prevent the possibility of accidental starting.

The Safety-Interlock System

⚠ CAUTION

If the safety-interlock switches are disconnected or damaged, the machine could operate unexpectedly, causing personal injury.

- Do not tamper with the interlock switches.
- Check the operation of the interlock switches daily and replace any damaged switches before operating the machine.

Understanding the Safety-Interlock System

The safety-interlock system is designed to prevent the mower blades from rotating unless you do 1 of the following:

- Move either motion-control lever to the center, unlocked position.
- Pull the blade-control switch (PTO) to the ON position.

The safety-interlock system is designed to stop the mower blades if you move or release both motion-control levers into the NEUTRAL-LOCK position.

The hour meter has symbols to notify the user when each interlock component is in the correct position. When the component is in the correct position, a triangle lights up in the corresponding square (Figure 17).

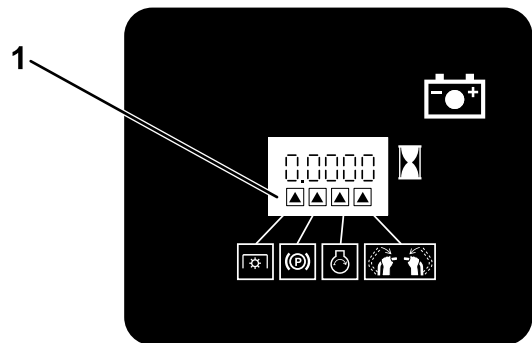


Figure 17

1. Triangles light up when the interlock components are in the correct position.

Testing the Safety-Interlock System

Service Interval: Before each use or daily

Test the safety-interlock system before you use the machine each time.

Note: If the safety system does not operate as described below, have an Authorized Service Dealer repair the safety system immediately.

1. Start the engine; refer to [Starting the Engine \(page 18\)](#).
2. Move the motion-control levers to the center, unlocked position.

Note: The blades should not rotate and the engine should stop running.

3. Start the engine and release the parking brake.
4. Move either motion-control lever to the center, unlocked position.
5. Continue holding the motion-control lever in the center, unlocked position, pull up on the blade-control switch (PTO), and release the switch.

Note: The clutch should engage and the mower blades rotate.

6. Move or release the motion-control levers into the NEUTRAL-LOCK position.

Note: The blades should stop rotating and the engine should continue to run.

7. Push the blade-control switch down and move either motion-control lever to the center, unlocked position.
8. Continue holding the motion-control lever in the center, unlocked position, pull up on the blade-control switch (PTO), and release the switch.

Note: The clutch should engage and the mower blades should rotate.

9. Push the blade-control switch (PTO) down to the OFF position.

Note: The blades should stop rotating.

10. With the engine running, pull up the blade-control switch (PTO) and release it without holding either motion-control lever to the center, unlocked position.

Note: The blades should not rotate.

⚠ WARNING

The operator platform is heavy and may cause injury when lowering and raising the operator platform. Carefully lower or raise the operator platform, as suddenly dropping it could injure you.

- Do not put your hands or fingers in the platform-pivot area when lowering or raising the operator platform.
- Make sure that the platform is supported when you pull the latch pin out.
- Make sure that the latch secures the platform when folding it up. Push it tight against the cushion for the latch pin to lock into place.
- Keep bystanders away when raising or lowering the platform.

Operating the Platform

You can use the machine with the platform in the up or down position. It is your preference on which position to use.

Operating the Machine with the Platform Up

Operate the machine with the platform up for the following conditions:

- Mowing near drop-offs
- Mowing small areas where the machine is too large
- Areas with low, over-hanging branches or obstacles
- Loading the machine for transport
- Driving up slopes

To raise the platform, pull the back of the platform up so that the latch pin and knob lock it into place. Push it tight against the cushion for the latch pin to lock it into place.

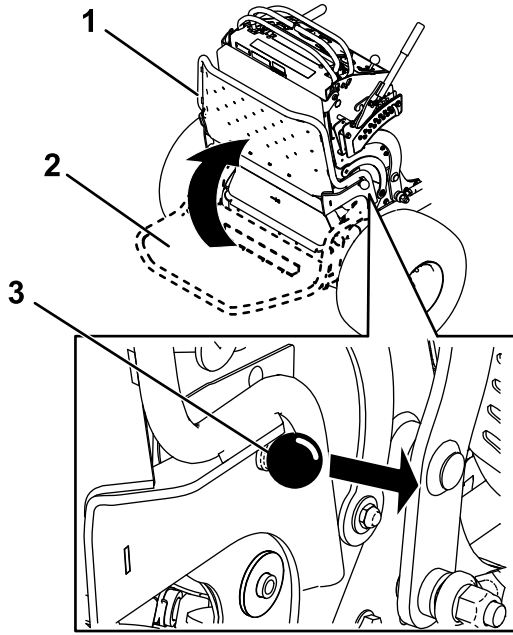
Operating the Machine with the Platform Down

Operate the machine with the platform down for the following conditions:

- Mowing most areas
- Driving across slopes
- Driving down slopes

To lower the platform, push the platform forward against the cushion to release pressure on the latch

pin, then pull the knob out and lower the platform (Figure 18).



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Figure 18

1. Platform up
2. Platform down
3. Pull the knob out to release the platform.

Driving Forward or Backward

The throttle control regulates the engine speed as measured in rpm (revolutions per minute). Place the throttle control in the FAST position for best performance.

Important: Back the machine over curbs, 1 wheel at a time; driving it forward over curbs could damage the machine.

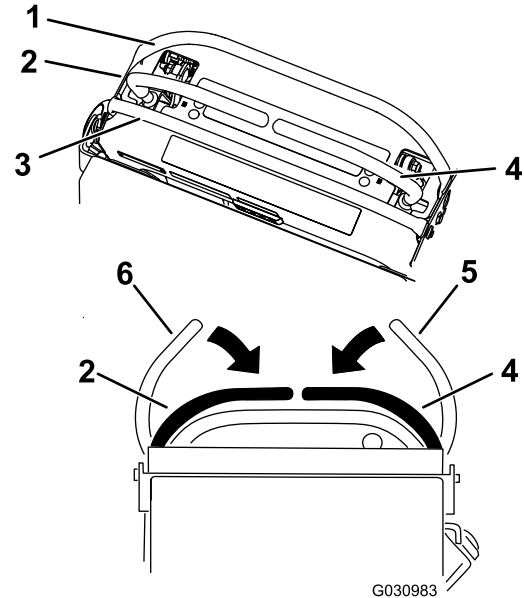
⚠ CAUTION

The machine can spin very rapidly, and you may lose control of the machine, causing personal injury to you and damage to the machine.

Slow down the machine before making sharp turns.

Driving Forward

1. Disengage the parking brake; refer to [Operating the Parking Brake \(page 17\)](#).
2. Move the motion-control levers to the center, unlocked position.



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Figure 19

1. Front reference bar
2. Left control lever
3. Rear reference bar
4. Right control lever
5. Right control lever in the NEUTRAL-LOCK position
6. Left control lever in the NEUTRAL-LOCK position

3. Slowly push the motion-control levers forward (Figure 20).

Note: The engine shuts off if you move a motion-control lever while the parking brake is engaged.

Note: The farther you move the motion-control levers in either direction, the faster the machine moves in that direction.

Note: To stop, pull the motion-control levers back to the NEUTRAL position.

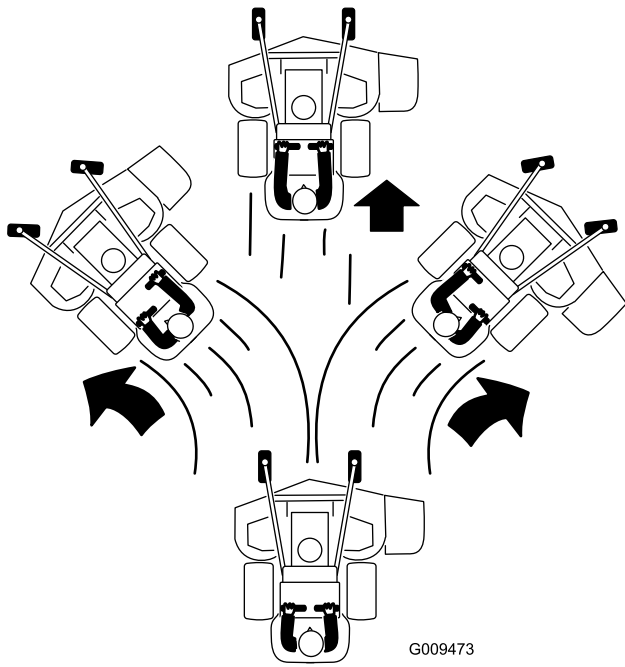


Figure 20

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Stopping the Machine

To stop the machine, move the motion-control levers to neutral, then move the right motion-control lever into the NEUTRAL-LOCK position, disengage the power takeoff (PTO), and turn the key to the OFF position.

Engage the parking brake when you leave the machine; refer to [Operating the Parking Brake \(page 17\)](#). Remember to remove the key from the switch.

⚠ CAUTION

Children or bystanders may be injured if they move or attempt to operate the machine while it is unattended.

Always remove the key and engage the parking brake when leaving the machine unattended.

Driving Backward

1. Move both motion-control levers to the center, unlocked position.
2. Slowly pull the motion-control levers rearward ([Figure 21](#)).

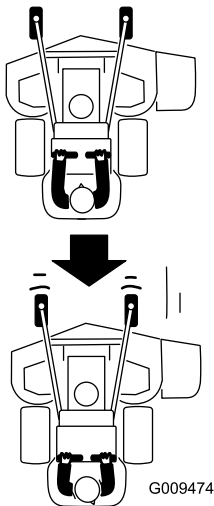


Figure 21

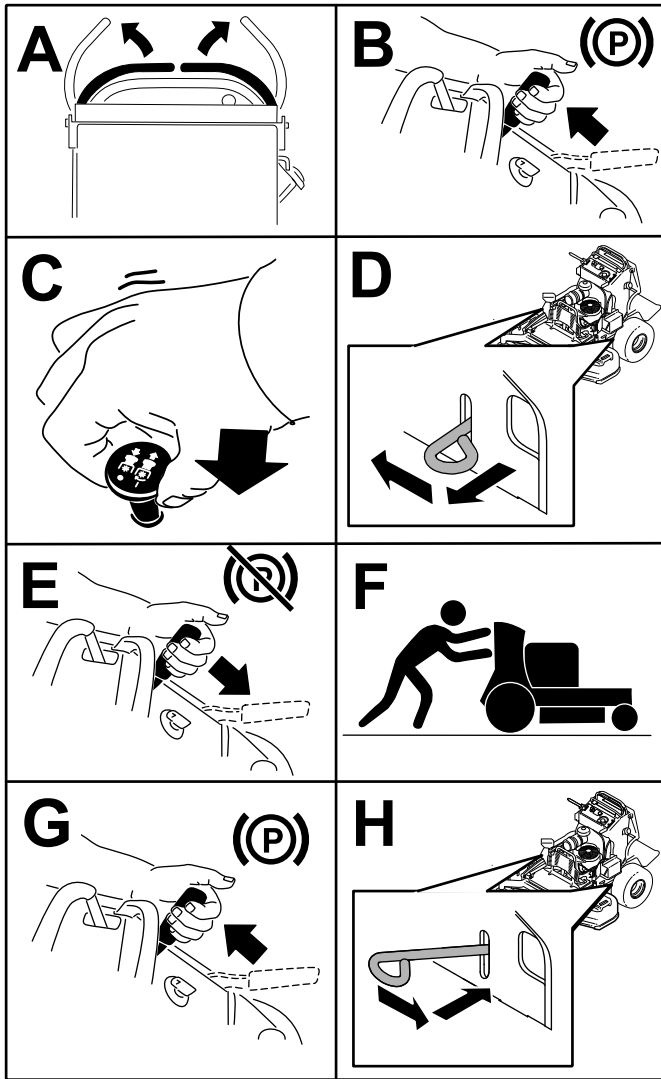
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Pushing the Machine by Hand

The bypass valves allow you to push the machine by hand without the engine running.

Important: Always push the machine by hand. Do not tow the machine, because hydraulic damage may occur.

Important: Do not start or operate the machine with the bypass valves open. Damage to system may occur.



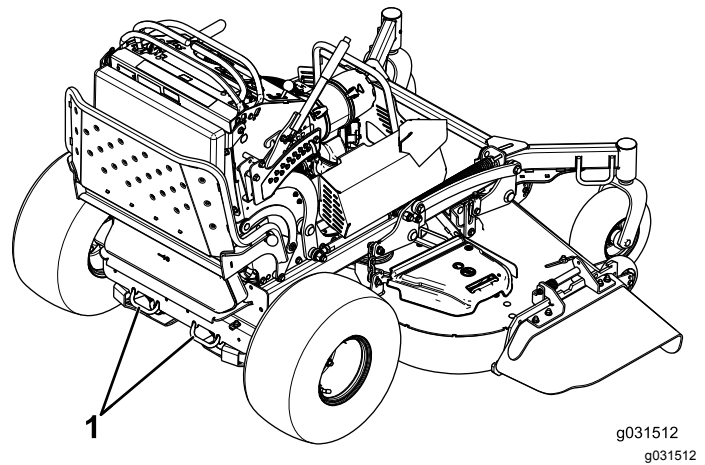
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Figure 22

Transporting the Machine

Use a heavy-duty trailer or truck to transport the machine. Ensure that the trailer or truck has all the necessary brakes, lighting, and marking as required by law. Please carefully read all the safety instructions.

1. Raise the platform of the machine before driving onto the trailer or truck.
2. If using a trailer, connect it to the towing vehicle and connect the safety chains.
3. If applicable, connect the trailer brakes.
4. Load the machine onto the trailer or truck.
5. Shut off the engine, remove the key, set the brake, and close the fuel valve.
6. Use the metal tie-down loops on the machine to securely fasten the machine to the trailer or truck with straps, chains, cable, or ropes (Figure 23).



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Figure 23

1. Traction unit tie-down loop

Loading the Machine

Use extreme caution when loading or unloading machines onto a trailer or a truck. Use a full-width ramp that is wider than the machine for this procedure. Back the machine up the ramp and walk it forward down the ramp (Figure 24).

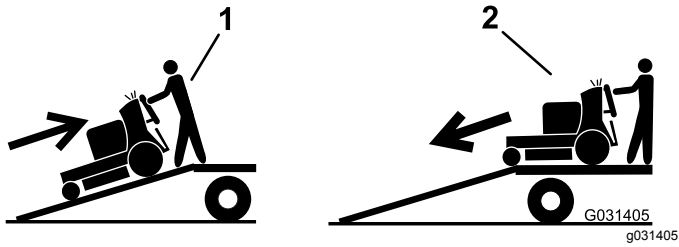


Figure 24

1. Back the machine up the ramp.
2. Walk the machine down the ramp.

Important: Do not use narrow individual ramps for each side of the machine.

Ensure that the ramp is long enough so that the angle with the ground does not exceed 15 degrees (Figure 25). On flat ground, this requires a ramp to be at least 4 times as long as the height of the trailer or truck bed to the ground. A steeper angle may cause mower components to get caught as the machine moves from the ramp to the trailer or truck. Steeper angles may also cause the machine to tip or lose control. If you are loading the machine on or near a slope, position the trailer or truck so that it is on the down side of the slope and the ramp extends up the slope. This will minimize the ramp angle.

⚠ WARNING

Loading a machine onto a trailer or truck increases the possibility of tip-over and could cause serious injury or death.

- Use extreme caution when operating a machine on a ramp.
- Use only a full-width ramp; do not use individual ramps for each side of the machine.
- Do not exceed a 15-degree angle between the ramp and the ground or between the ramp and the trailer or truck.
- Ensure that the length of the ramp is at least 4 times as long as the height of the trailer or truck bed to the ground. This will ensure that the ramp angle does not exceed 15 degrees on flat ground.
- Back the machine up the ramp and walk it forward down the ramp.
- Avoid sudden acceleration or deceleration while driving the machine on a ramp, as this could cause a loss of control or a tip-over situation.

Side Discharging or Mulching the Grass

This mower has a hinged grass deflector that disperses clippings to the side and down toward the turf.

⚠ DANGER

Without the grass deflector, discharge cover, or complete grass catcher assembly mounted in place, you and others are exposed to blade contact and thrown debris. Contact with rotating mower blade(s) and thrown debris cause injury or death.

- Do not remove the grass deflector from the mower, because the grass deflector routes material down toward the turf. If the grass deflector is ever damaged, replace it immediately.
- Never put your hands or feet under the mower.
- Never try to clear the discharge area or mower blades unless you release the bail and the power takeoff (PTO) is off. Rotate the ignition key to the OFF position. Also remove the key and disconnect the wire(s) off the spark plug(s).

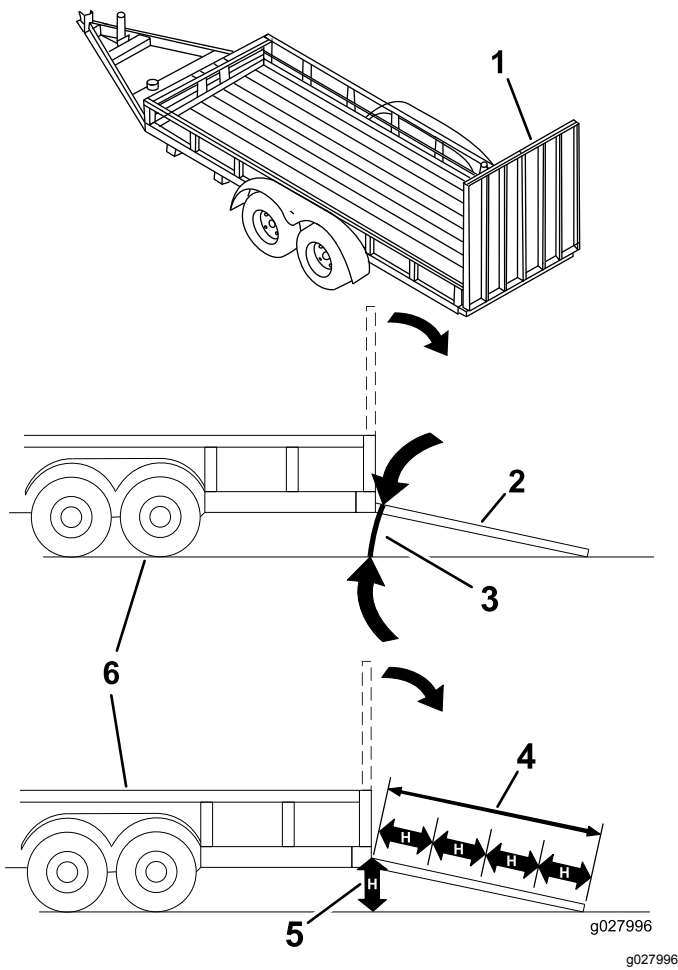


Figure 25

- | | |
|---|---|
| 1. Full-width ramp in stowed position | 4. The ramp is at least 4 times as long as the height of the trailer or truck bed to the ground |
| 2. Side view of full-width ramp in loading position | 5. H= height of the trailer or truck bed to the ground |
| 3. Not greater than 15 degrees | 6. Trailer |

Adjusting the Height-of-Cut

The height-of-cut can be adjusted from 38 to 127 mm (1-1/2 to 5 inches) in 6 mm (1/4 inch) increments.

Note: Using a height-of-cut under 51 mm (2 inches) increases the wear on the mower-deck belt. Use a height-of-cut that is greater than 51 mm (2 inches) whenever possible.

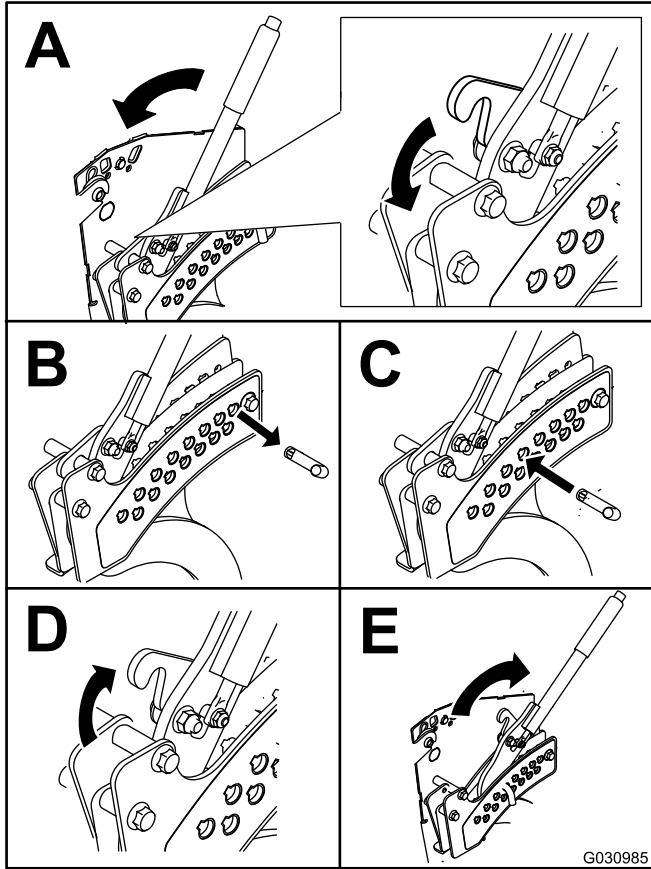


Figure 26

Adjusting the Anti-Scalp Rollers

60-inch Models Only

Whenever you change the height-of-cut, adjust the height of the anti-scalp rollers.

1. Disengage the blade-control switch (PTO), move the motion-control levers to the NEUTRAL-LOCK position and set the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Remove the nut and bolt position the anti-scalp rollers and install the nut and bolt.
4. Ensure that the spacers and bushings are installed (Figure 27).

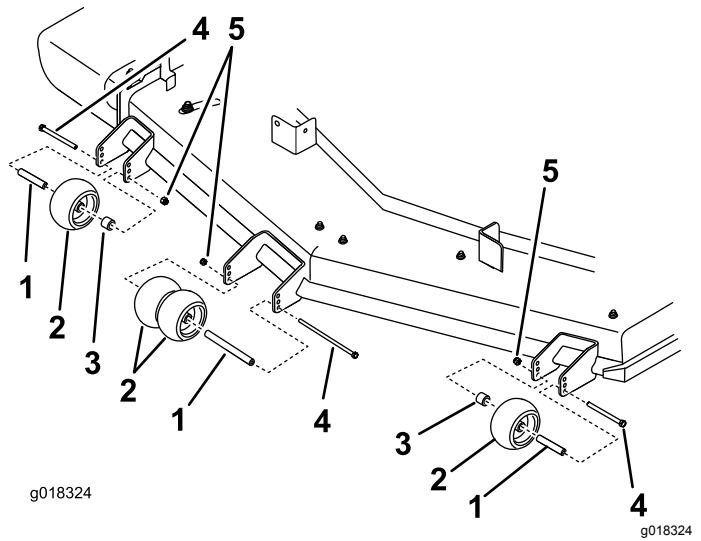


Figure 27

- | | |
|----------------------|---------|
| 1. Bushing | 4. Bolt |
| 2. Anti-scalp roller | 5. Nut |
| 3. Spacer | |

Adjusting the Flow Baffle

You can adjust the mower-discharge flow for different types of mowing conditions. Position the cam lock and baffle to provide the best quality of cut.

1. Disengage the PTO, move the motion-control levers to the NEUTRAL-LOCK position, and set the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. To adjust the baffle, loosen the nut (Figure 28).
4. Adjust the baffle and nut in the slot to the desired discharge flow and tighten the nut.

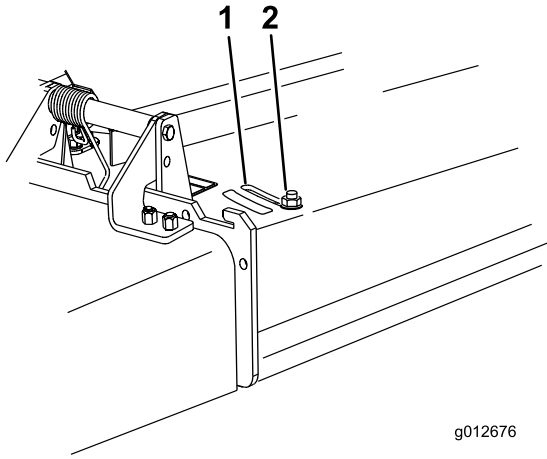


Figure 28

1. Slot
2. Nut

Positioning the Flow Baffle

The following figures are only for recommended use. Adjustments vary by grass type, moisture content, and the height of the grass.

Note: If the engine power draws down, and the mower ground speed is the same, open up the baffle.

Position A

This is the full, rear position (see Figure 29). Use this position for the following:

- In short, light grass mowing conditions
- In dry conditions
- Smaller grass clippings
- Propels grass clippings farther away from the mower

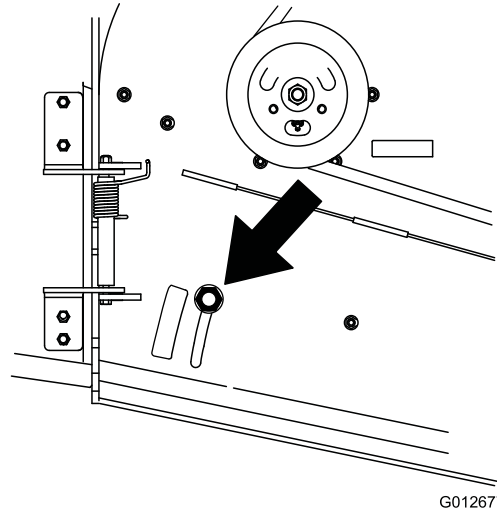


Figure 29

Position B

Use this position when bagging (Figure 30).

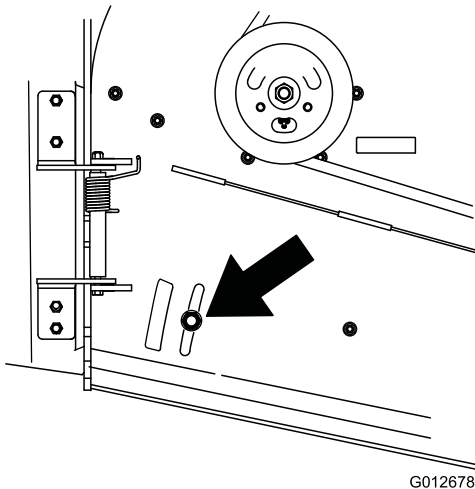


Figure 30

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Position C

This is the full, open position (Figure 31). Use for this position for the following:

- In tall, dense grass mowing conditions
- In wet conditions
- Lowers the engine-power consumption
- Allows increased ground speed in heavy conditions

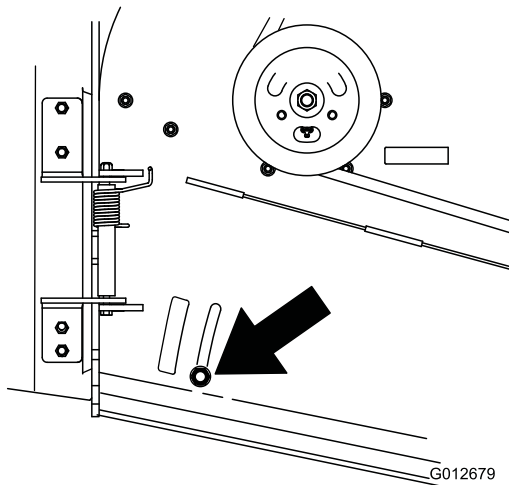


Figure 31

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Using the Mid-Size Weight

- Install weights to improve balance. You can add or remove weights to create optimized performance under different mowing conditions and for your preference.
- Add or remove weights 1 at a time until you achieve the desired handling and balance.

Note: Contact an Authorized Service Dealer to order a weight kit.

⚠ WARNING

Excessive weight changes can affect the handling and operation of the machine. This could cause serious injury to you or bystanders.

- **Make weight changes in small increments only.**
- **Evaluate the mower after each weight change to ensure that you can operate the machine safely.**

Maintenance

Note: Determine the left and right sides of the machine from the normal operating position.

Recommended Maintenance Schedule(s)

Maintenance Service Interval	Maintenance Procedure
After the first 8 hours	<ul style="list-style-type: none"> • Change the engine oil. • Check the hydraulic-fluid level.
After the first 50 hours	<ul style="list-style-type: none"> • Change the hydraulic filters and hydraulic fluid.
After the first 100 hours	<ul style="list-style-type: none"> • Check the wheel-lug nuts. • Check the wheel-hub nuts.
Before each use or daily	<ul style="list-style-type: none"> • Check the safety-interlock system. • Check the engine-oil level. • Clean the air-intake screen. • Check the brakes. • Inspect the blades. • Clean the mower deck.
Every 50 hours	<ul style="list-style-type: none"> • Check the spark arrester (if equipped). • Check the tire pressure.
Every 100 hours	<ul style="list-style-type: none"> • Change the engine oil. • Check the battery. • Check the clutch. • Check and clean the engine cooling fins and shrouds. • Check the mower-deck belt.
Every 150 hours	<ul style="list-style-type: none"> • Inspect the primary filter and the air-inlet screen.
Every 200 hours	<ul style="list-style-type: none"> • Change the engine-oil filter. • Check, clean and gap the spark plug.
Every 300 hours	<ul style="list-style-type: none"> • Replace the primary air filter (more often in dusty or sandy conditions). • Check the inner air filter.
Every 500 hours	<ul style="list-style-type: none"> • Adjust the caster-pivot bearing. • Check the wheel-hub nuts. • Check the hydraulic-fluid level. • Change the hydraulic filters and hydraulic fluid.
Every 600 hours	<ul style="list-style-type: none"> • Replace the inner air filter.
Every 800 hours	<ul style="list-style-type: none"> • Replace the fuel filter.
Every 1,000 hours	<ul style="list-style-type: none"> • Replace the transmission belt.
Before storage	<ul style="list-style-type: none"> • Paint chipped surfaces. • Perform all maintenance procedures listed above before storage.
Yearly	<ul style="list-style-type: none"> • Grease the torsion idler. • Grease the front caster pivots (more often in dirty or dusty conditions). • Grease the caster-wheel hubs. • Grease the motion controls. • Apply anti-seize compound to the cushion knobs.

Important: Refer to your engine owner's manual for additional maintenance procedures.

⚠ CAUTION

If you leave the key in the ignition switch, someone could accidentally start the engine and seriously injure you or other bystanders.

Remove the key from the ignition and disconnect the spark-plug wires from the spark plugs before you do any maintenance. Set the wires aside so that they do not accidentally contact the spark plugs.

Pre-Maintenance Procedures

Releasing the Cushion for Rear Access

You can release the cushion for rear access to the machine for maintenance or adjustment.

1. Lower the platform.
2. Loosen the twist knobs on each side of the machine (Figure 32).

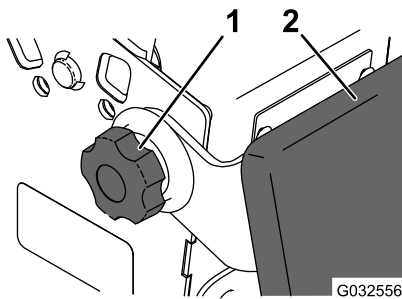


Figure 32

1. Cushion
2. Twist knob

3. Remove the cushion and lower it to the platform.
4. Perform any maintenance or adjustment on the machine.
5. Raise the cushion, and slide it onto the pins on both sides of the machine.
6. Tighten the twist knobs.

Lubrication

Greasing the Machine

Grease with No. 2 lithium or molybdenum grease.

1. Disengage the PTO and set the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Clean the grease fittings with a rag.

Note: Make sure to scrape any paint off the front of the fitting(s).

4. Connect a grease gun to the fitting.
5. Pump grease into the fittings until grease begins to ooze out of the bearings.
6. Wipe up any excess grease.

Greasing the Torsion Idler

Service Interval: Yearly

Grease the torsion idler on the mower deck using high-temperature grease at the grease fitting shown in Figure 33.

Important: Use only high-temperature grease.

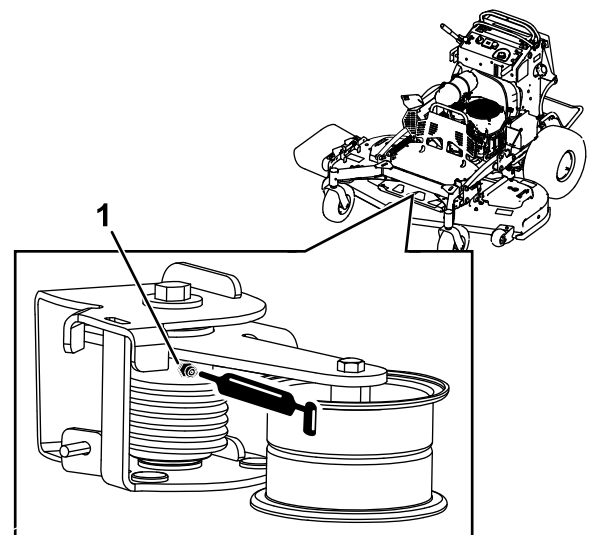


Figure 33

1. Grease fitting

Greasing the Front Caster Pivots

Service Interval: Yearly

1. Remove the dust cap and adjust the caster pivots; refer to [Adjusting the Caster-Pivot Bearing](#) (page 43).
Note: Keep the dust cap off until you have finished greasing the caster pivots.
2. Remove the hex plug.
3. Thread a grease fitting into the hole.
4. Pump grease into the fitting until it oozes out around the top bearing.
5. Remove the grease fitting from the hole.
6. Install the hex plug and dust cap.

Greasing the Caster-Wheel Hubs

Service Interval: Yearly

1. Shut off the engine, wait for all moving parts to stop, engage the parking brake, and remove the key.
2. Remove the caster wheel from the caster forks.
3. Remove the seal guards from the wheel hub ([Figure 34](#)).

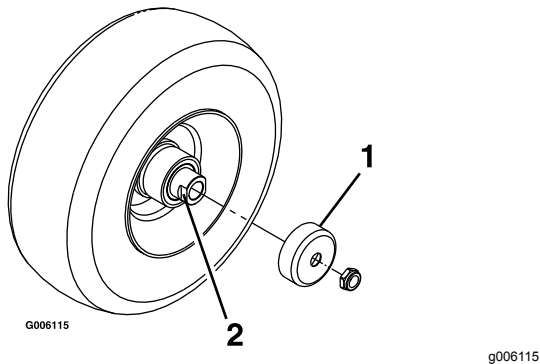


Figure 34

1. Seal guard
2. Spacer nut with wrench flats

4. Remove 1 spacer nut from the axle assembly in the caster wheel.

Note: Thread-locking adhesive has been applied to lock the spacer nuts to the axle. Remove the axle (with the other spacer nut still assembled to it) from the wheel assembly.

5. Pry out the seals, inspect bearings for wear or damage, and replace them if necessary.

6. Pack the bearings with a general-purpose grease.
7. Insert 1 bearing and 1 new seal into the wheel.

Note: You must replace the seals.

8. If both spacer nuts in the axle assembly have been removed (or broken loose), apply a thread-locking adhesive to 1 spacer nut, threading it onto the axle with the wrench flats facing outward.
Note: Do not thread spacer nut all of the way onto the end of the axle. Leave approximately 3 mm (1/8 inch) from the outer surface of the spacer nut to the end of the axle inside the nut.
9. Insert the assembled nut and axle into the wheel on the side of the wheel with the new seal and bearing.
10. With the open end of the wheel facing up, fill the area inside the wheel around the axle full of general-purpose grease.
11. Insert the second bearing and the new seal into the wheel.
12. Apply a thread-locking adhesive to the second spacer nut, threading it onto the axle with the wrench flats facing outward.
13. Torque the nut to 8 to 9 N·m (71 to 80 in-lb), loosen it, then torque it to 2 to 3 N·m (20 to 25 in-lb).

Note: Make sure that axle does not extend beyond either nut.

14. Install the seal guards over the wheel hub and insert wheel into caster fork.
15. Install the caster bolt and tighten the nut fully.

Important: To prevent seal and bearing damage, check the bearing adjustment often by spinning the caster tire. The tire should not spin freely (more than 1 or 2 revolutions) or have any side play. If the wheel spins freely, adjust the torque on the spacer nut until there is a slight amount of drag, and apply thread-locking adhesive.

Greasing the Motion Controls

Service Interval: Yearly

Grease the operator-presence-control balljoint and the motion-control bushing for both levers.

Note: Use an oil drip between the lever brackets to grease the bushing, located in the pivot tube.

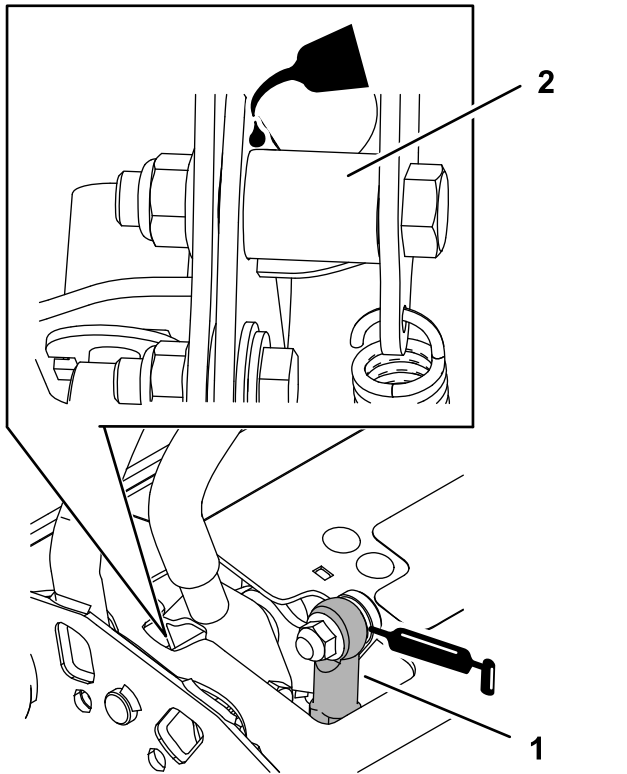


Figure 35

1. Operator-presence control balljoint 2. Pivot tube balljoint

Engine Maintenance

Servicing the Air Cleaner

Service Interval: Every 150 hours

Every 300 hours/Yearly (whichever comes first)—Replace the primary air filter (more often in dusty or sandy conditions).

Every 300 hours—Check the inner air filter.

Every 600 hours—Replace the inner air filter.

Note: Check the filters more frequently if the operating conditions are extremely dusty or sandy.

Removing the Filters

1. Disengage the PTO, move the motion-control levers to the NEUTRAL-LOCK position, and set the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Release the latches on the air cleaner and pull the air-inlet cover off the air-cleaner body (Figure 36).
4. Clean the air-inlet screen and cover.
5. Install the air-inlet cover and secure it with the latches (Figure 36).

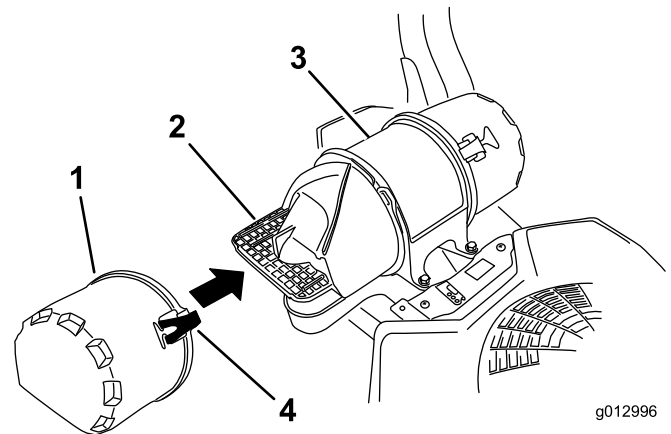


Figure 36

1. Air-inlet cover 3. Air-cleaner body
2. Air-inlet screen 4. Latch

6. Release the latches on the air cleaner and pull the air-cleaner cover off the air-cleaner body (Figure 37).
7. Clean the inside of the air-cleaner cover with compressed air.
8. Gently slide the primary filter out of the air-cleaner body (Figure 37).

Note: Avoid knocking the filter into the side of the body.

- Remove the safety filter only if you intend to replace it.

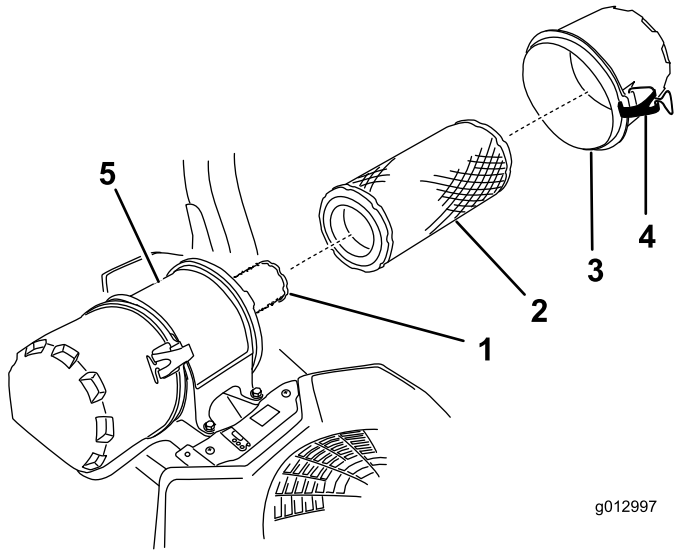


Figure 37

- | | |
|----------------------|---------------------|
| 1. Safety filter | 4. Latch |
| 2. Primary filter | 5. Air-cleaner body |
| 3. Air-cleaner cover | |

- Inspect the primary filter for damage by looking into the filter while shining a bright light on the outside of the filter.

Note: Holes in the filter appear as bright spots. If the filter is damaged, discard it.

Servicing the Primary Filter

- If the primary filter is dirty, bent, or damaged, replace it.
- Do not clean the primary filter.

Servicing the Safety Filter

Replace the safety filter, never clean it.

Important: Do not attempt to clean the safety filter. If the safety filter is dirty, then the primary filter is damaged. Replace both filters.

Installing the Filters

Important: To prevent engine damage, always operate the engine with both air filters and the cover installed.

- If installing new filters, check each filter for shipping damage.

Note: Do not use a damaged filter.

- If you are replacing the safety filter, carefully slide it into the filter body (Figure 37).
- Carefully slide the primary filter over the safety filter (Figure 37).

Note: Ensure that the primary filter is fully seated by pushing on the outer rim while installing it.

Important: Do not press on the soft, inside area of the filter.

- Install the air-cleaner cover and secure the latches (Figure 37).

Servicing the Engine Oil

Engine-Oil Specifications

Oil Type: Detergent oil (API service SJ or higher)

Oil Capacity: 1.65 L (56 fl oz) with the filter; 1.50 L (51 fl oz) without the filter

Viscosity: See the table below.

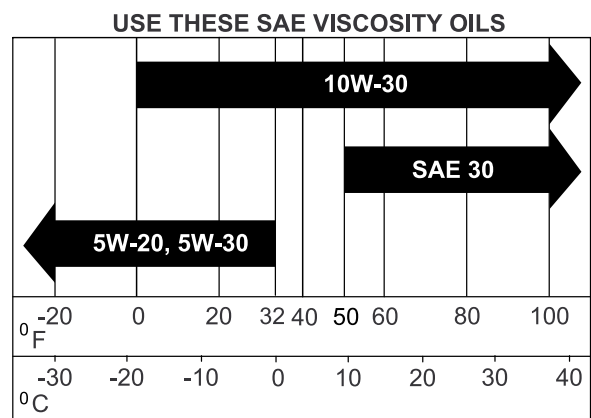


Figure 38

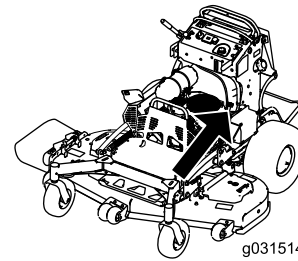
Note: Use a synthetic oil with 5W-20 or 5W-30 rating, up to 4°C (40°F).

Note: Synthetic oils provide better starting when the temperature is below -23°C (-10°F).

Checking the Engine-Oil Level

Service Interval: Before each use or daily

Note: Check the oil when the engine is cold.



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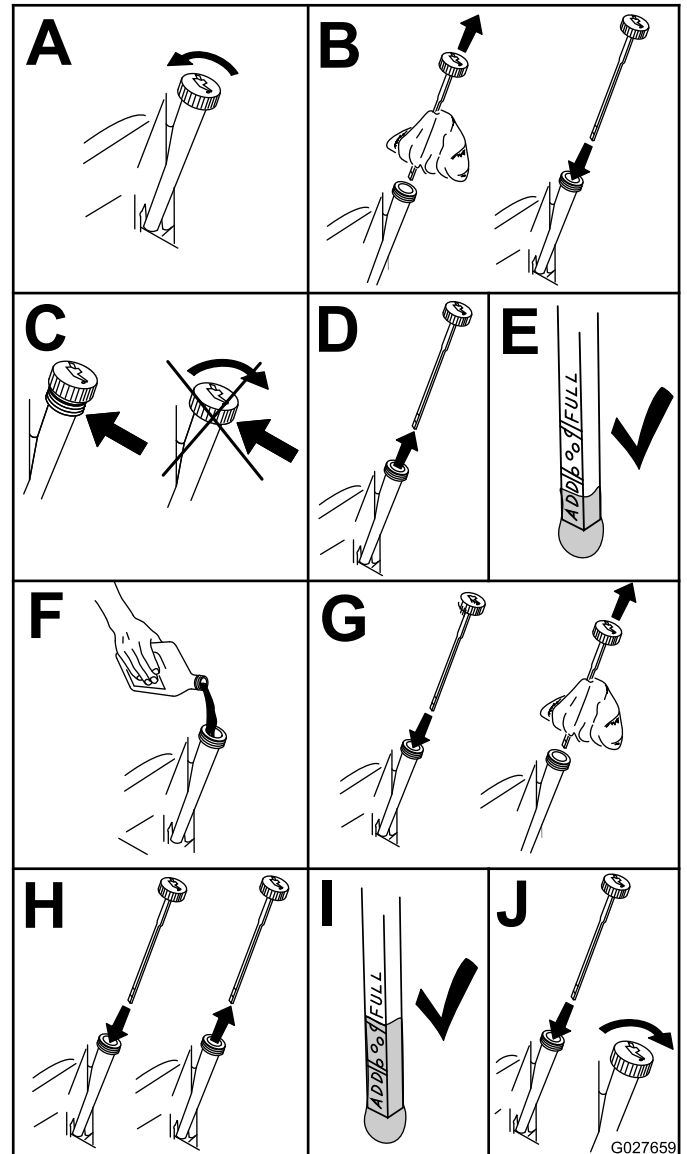
⚠ WARNING

Contact with hot surfaces may cause personal injury.

Keep your hands, feet, face, clothing and other body parts away from the muffler and other hot surfaces.

Important: Do not overfill the crankcase with oil because damage to the engine may result. Do not run engine with oil below the low mark because the engine may be damaged.

1. Park the machine on a level surface, disengage the PTO, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Check the engine-oil level as shown in (Figure 39).



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Figure 39

Changing the Engine Oil

Service Interval: After the first 8 hours

Every 100 hours

Note: Dispose of the used oil at a recycling center.

1. Park the machine so that the drain side is slightly lower than the opposite side to assure the oil drains completely.

- Disengage the PTO, move the motion-control levers to the NEUTRAL-LOCK position, and engage the parking brake.
- Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- Change the engine oil as shown in [Figure 40](#).

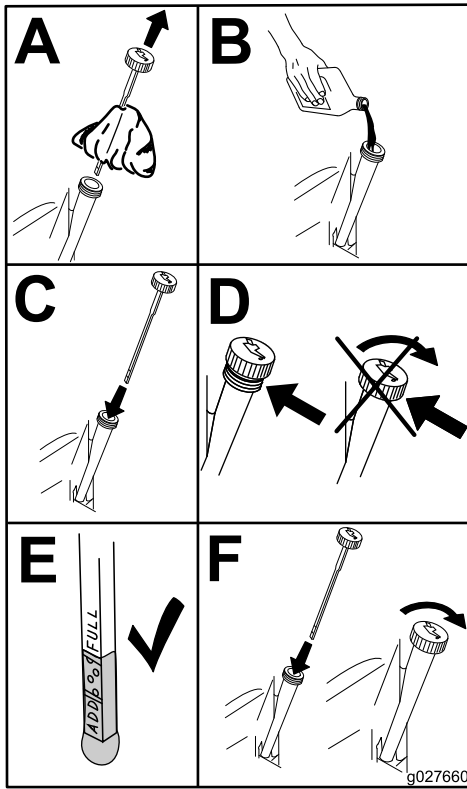
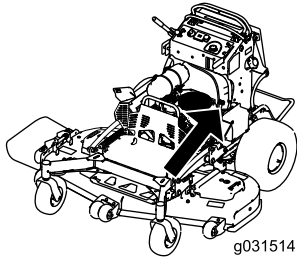


Figure 40

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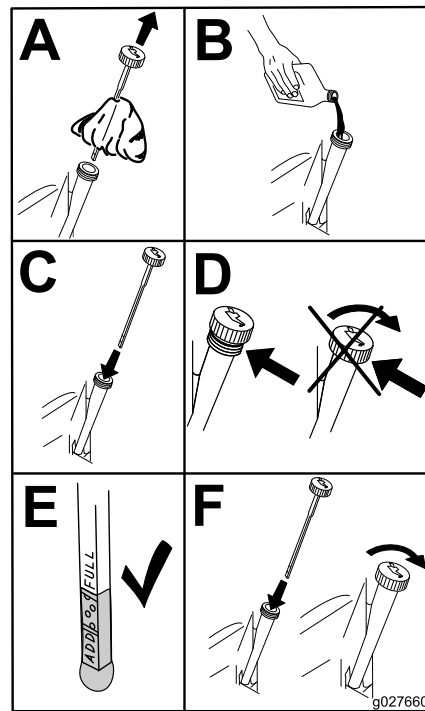


Figure 41

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- Start the engine and drive to a flat area.
- Check the oil level again.

- Slowly pour approximately 80% of the specified oil into the filler tube and slowly add the additional oil to bring it to the **Full** mark ([Figure 41](#)).

Changing the Engine-Oil Filter

Service Interval: Every 200 hours

Note: Change the engine-oil filter more frequently when operating conditions are extremely dusty or sandy.

1. Drain the oil from the engine; refer to [Changing the Engine-Oil Filter \(page 36\)](#).
2. Change the engine-oil filter ([Figure 42](#)).

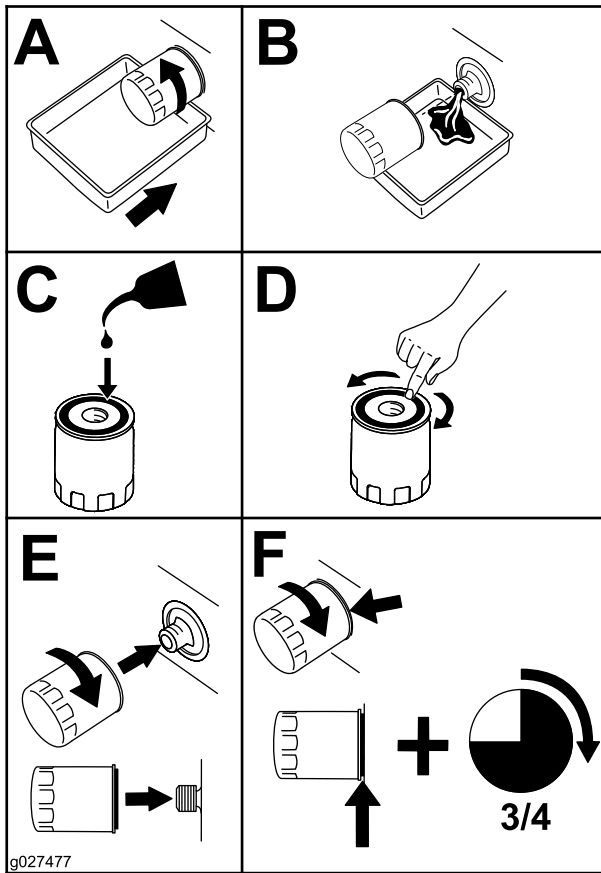
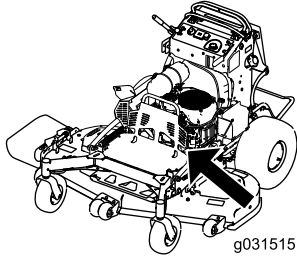


Figure 42

Note: Ensure that the oil-filter gasket touches the engine, then rotate the filter an extra 3/4 turn.

3. Fill the crankcase with the proper type of new oil; refer to [Engine-Oil Specifications \(page 33\)](#).

Servicing the Spark Plug

Service Interval: Every 200 hours

Make sure that the air gap between the center and side electrodes is correct before installing the spark plug.

Use a spark plug wrench for removing and installing the spark plug(s) and a gapping tool/feeler gauge to check and adjust the air gap. Install a new spark plug(s) if necessary.

Type for all Engines: Kohler 25 132 14-c, Champion XC12YC, or equivalent

Air Gap: 0.75 mm (0.03 inch)

Removing the Spark Plug

1. Disengage the PTO, move the motion-control levers to the NEUTRAL-LOCK position, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Remove the spark plug as shown in [Figure 43](#).

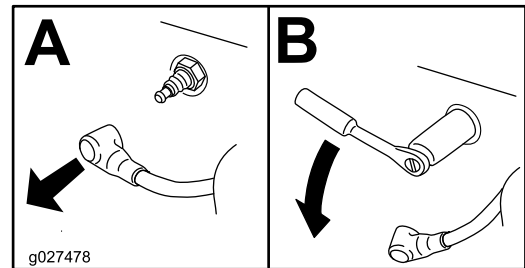


Figure 43

Checking the Spark Plug

Important: Do not clean the spark plug(s). Always replace the spark plug(s) when it has a black coating, worn electrodes, an oily film, or cracks.

If you see light brown or gray on the insulator, the engine is operating properly. A black coating on the insulator usually means the air cleaner is dirty.

Set the gap to 0.75 mm (0.03 inch).

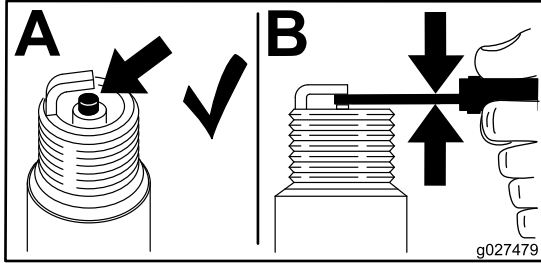


Figure 44

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Installing the Spark Plug

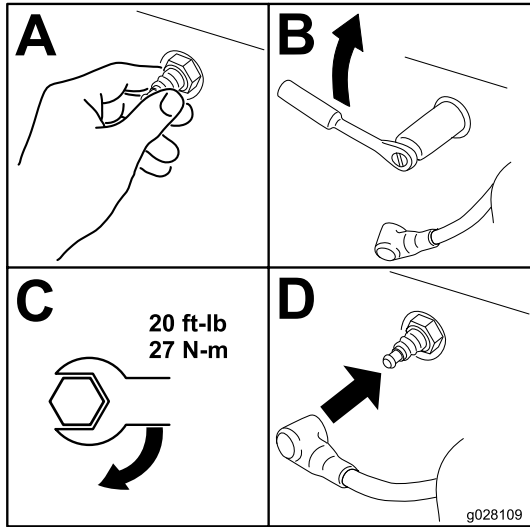


Figure 45

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Checking the Spark Arrester

If Equipped

Service Interval: Every 50 hours

⚠ WARNING

Hot exhaust-system components may ignite gasoline vapors even after the engine is stopped. Hot particles exhausted during engine operation may ignite flammable materials. Fire may result in personal injury or property damage.

Do not refuel or run the engine unless the spark arrester is installed.

1. Shut off the engine, wait for all moving parts to stop, engage the parking brake, and remove the key.
2. Wait for the muffler to cool.
3. If any breaks in the screen or welds are observed, replace the arrester.
4. If plugging of the screen is observed, remove the arrester, shake loose particles out of the arrester, and clean the screen with a wire brush (soak in solvent if necessary).
5. Install arrester on exhaust outlet.

Fuel System Maintenance

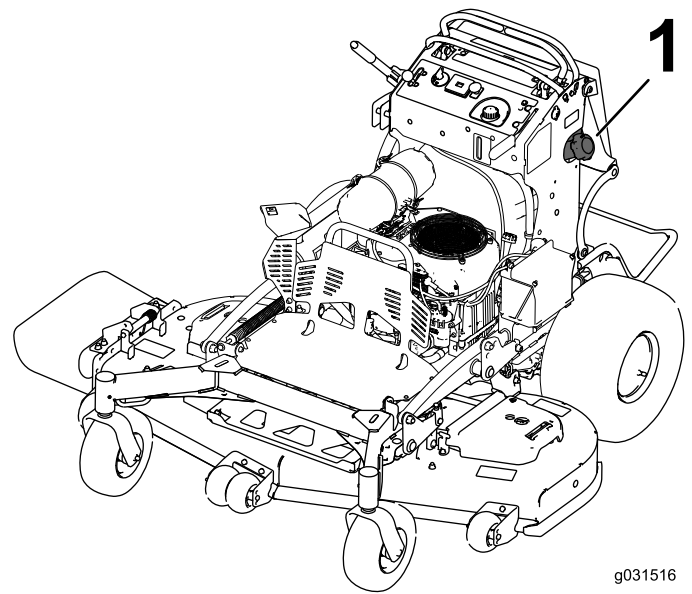
Draining the Fuel Tank

You can drain the fuel tank by removing it and pouring the fuel out of the fill neck; refer to [Removing the Fuel Tank \(page 38\)](#). You can also drain the fuel tank by using a siphon in the following procedure.

⚠ DANGER

In certain conditions, gasoline is extremely flammable and highly explosive. A fire or explosion from gasoline can burn you and others and can damage property.

- Drain gasoline from the fuel tank when the engine is cold. Do this outdoors in an open area. Wipe up any gasoline that spills.
 - Never smoke when draining gasoline, and stay away from an open flame, or where a spark may ignite the gasoline fumes.
1. Disengage the PTO, move the motion-control levers to the NEUTRAL-LOCK position, and set the parking brake.
 2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position
 3. Clean around the fuel cap to prevent debris from getting into the fuel tank ([Figure 46](#)).
 4. Remove the fuel cap.
 5. Insert a syphon pump into the fuel tank.
 6. Using the syphon pump, drain the fuel into a clean gas can ([Figure 46](#)).
 7. Wipe up any spilled fuel.



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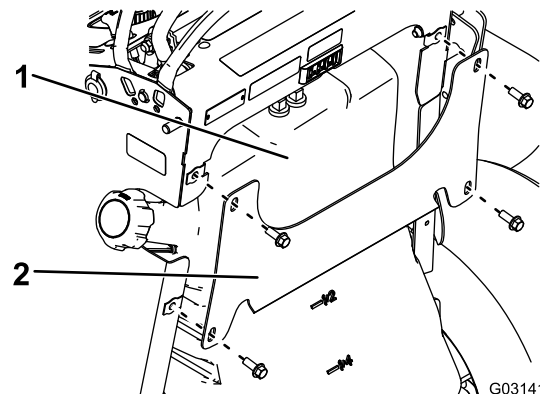
g031516

Figure 46

1. Fuel cap

Removing the Fuel Tank

1. Lower the platform.
2. Release the cushion; refer to [Releasing the Cushion for Rear Access \(page 30\)](#).
3. Remove the cross bracket.



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Figure 47

4. Remove the fuel tank and set it on the operator platform.

Note: If you want to move the fuel tank further from the machine, remove the fuel and vent lines from the top of the tank.

Servicing the Fuel Filter

Replacing the Fuel Filter

Service Interval: Every 800 hours/Yearly (whichever comes first)

Do not install a dirty filter if it is removed from the fuel line.

Note: Wipe up any spilled fuel.

1. Disengage the PTO and set the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Close the fuel-shutoff valve; refer to [Using the Fuel-Shutoff Valve \(page 18\)](#).
4. Replace the fuel filter as shown in [Figure 48](#).

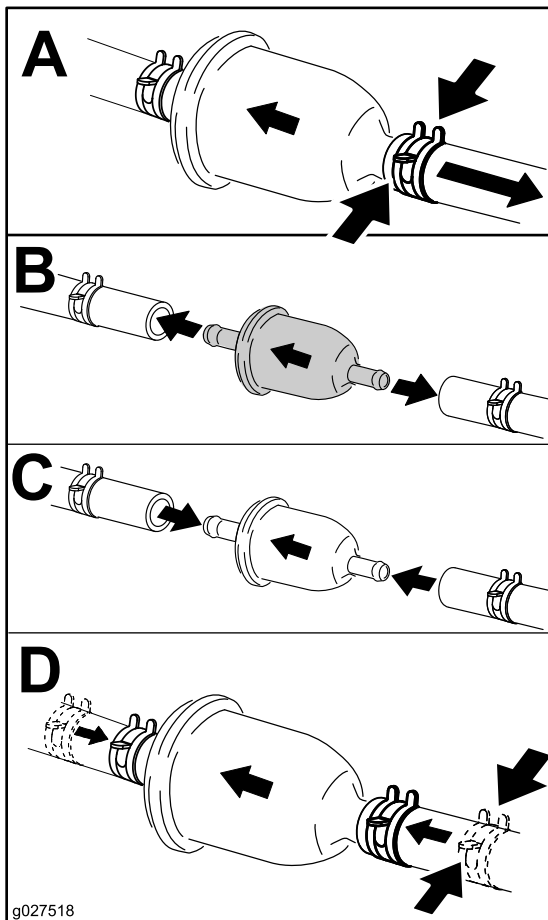


Figure 48

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Electrical System Maintenance

Servicing the Battery

Service Interval: Every 100 hours

Always keep the battery clean and fully charged. Use a paper towel to clean the battery case. If the battery terminals are corroded, clean them with a solution of 4 parts water and 1 part baking soda. Apply a light coating of grease to the battery terminals to prevent corrosion.

Voltage: 12 V

⚠ WARNING

CALIFORNIA

Proposition 65 Warning

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

⚠ DANGER

Do not drink electrolyte, and avoid contact with skin, eyes or clothing. Wear safety glasses to shield your eyes and rubber gloves to protect your hands.

Battery electrolyte contains sulfuric acid, a deadly poison that causes severe burns.

Removing the Battery

⚠ WARNING

Battery terminals or metal tools could short against metal machine components, causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

- When removing or installing the battery, do not allow the battery terminals to touch any metal parts of the machine.
- Do not allow metal tools to short between the battery terminals and metal parts of the machine.

⚠ WARNING

Incorrect battery-cable routing could damage the machine and cables, causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

- Always disconnect the negative (black) battery cable before disconnecting the positive (red) cable.
 - Always connect the positive (red) battery cable before connecting the negative (black) cable.
1. Disengage the PTO and set the parking brake.
 2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
 3. Remove the battery as shown in [Figure 49](#).

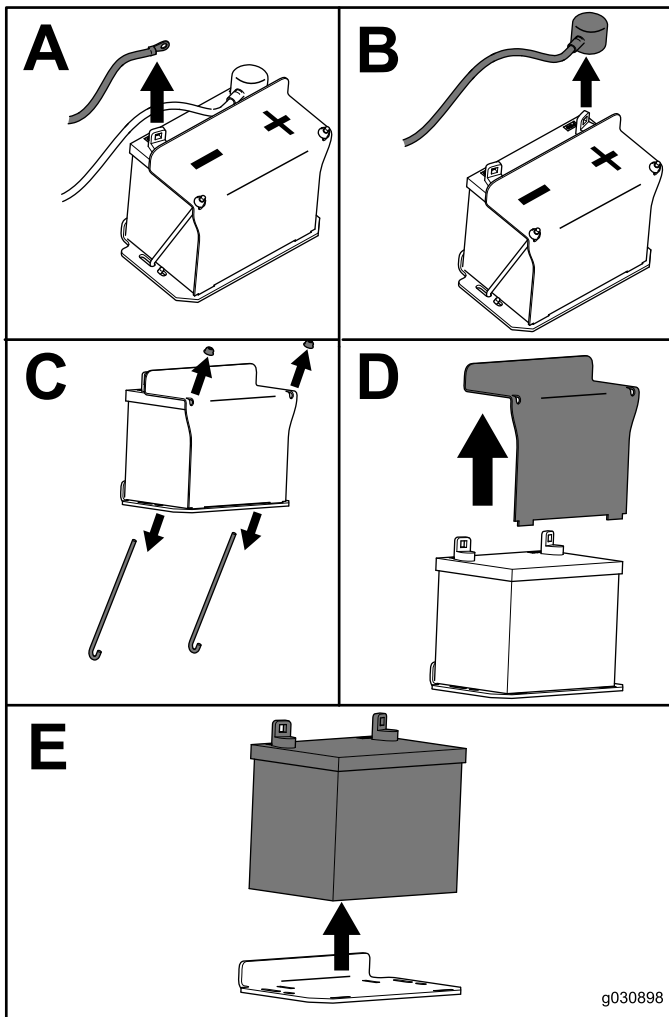


Figure 49

Installing the Battery

Install the battery as shown in [Figure 50](#).

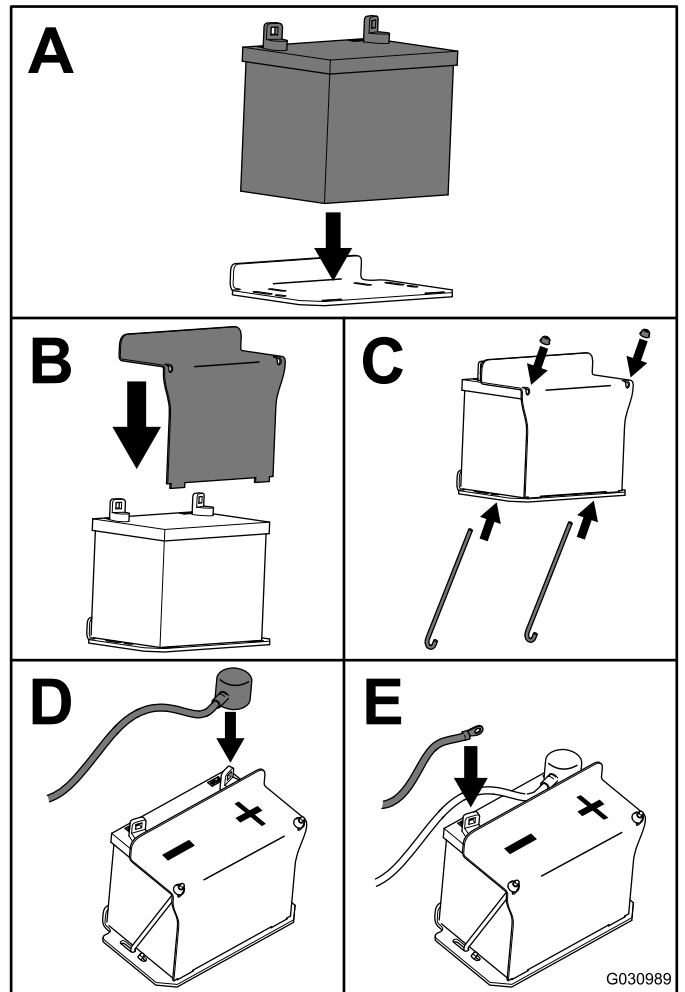


Figure 50

Charging the Battery

⚠ WARNING

Charging the battery produces gasses that can explode.

Never smoke near the battery and keep sparks and flames away from battery.

Important: Always keep the battery fully charged (1.265 specific gravity) to prevent battery damage when the temperature is below 0°C (32°F).

1. Remove the battery from the chassis; refer to [Removing the Battery \(page 39\)](#).
2. Check the electrolyte level.
3. Ensure that the filler caps are installed on the battery.
4. Charge the battery for 1 hour at 25 to 30 A or 6 hours at 4 to 6 A.
5. When the battery is fully charged, unplug the charger from the electrical outlet, and disconnect the charger leads from the battery posts ([Figure 51](#)).
6. Install the battery onto the machine and connect the battery cables; refer to [Installing the Battery \(page 40\)](#).

Note: Do not run the machine with the battery disconnected; electrical damage may occur.

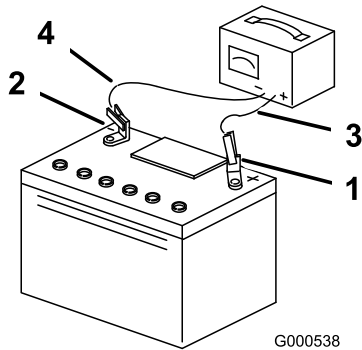


Figure 51

1. Positive battery post
2. Negative battery post
3. Red (+) charger lead
4. Black (-) charger lead

Servicing the Fuses

The electrical system is protected by fuses and requires no maintenance. If a fuse blows, check the component or circuit for a malfunction or short.

1. Release the cushion from the rear of the machine.
2. Pull out the fuse to remove or replace it ([Figure 52](#)).
3. Install the cushion to the rear of the machine.

Note: Ensure that the correct-size fuse is installed [Figure 52](#).

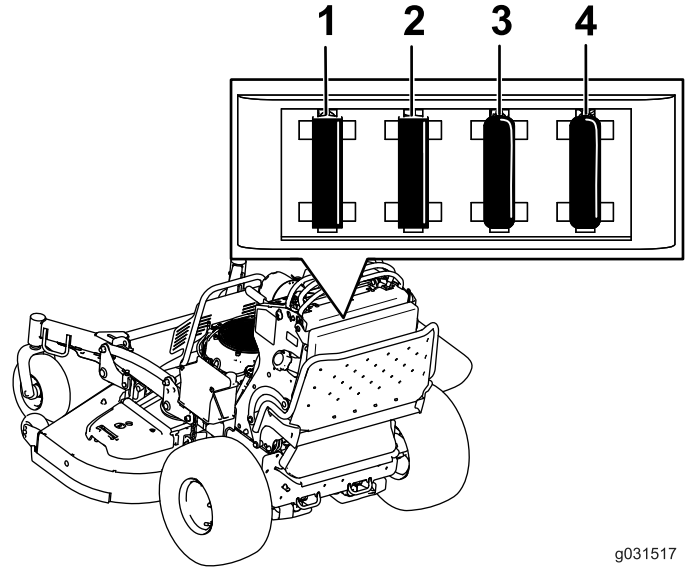


Figure 52

1. Ignition fuse—15 A
2. Accessory-port fuse—15 A
3. Power takeoff (PTO) fuse—10 A
4. Infocenter fuse—7.5 A

Drive System Maintenance

Adjusting the Tracking

Note: Determine the left and right sides of the machine from the normal operating position.

1. Push both control levers forward the same distance.
2. Check if the machine pulls to 1 side.

Note: If it does, stop the machine and set the parking brake.

3. Release the cushion from the rear of the machine; refer to [Releasing the Cushion for Rear Access](#) (page 30).

Note: For easier access, you can also remove the fuel tank; refer to [Removing the Fuel Tank](#) (page 38).

4. Rotate the left control rod in quarter-turn increments until the machine tracks straight ([Figure 53](#)).

Note: If the machine pulls to the right, shorten the control rod by rotating it to the right. If the machine pulls to the left, lengthen the rod by rotating it to the left.

Note: Only adjust the left control rod to match the left wheel speed to the right wheel speed. Do not adjust the right wheel speed, as this positions the right motion-control lever out of the center for the control panel neutral-lock slot.

Important: Do not rotate the control rod too far, as this may cause the machine to creep in neutral.

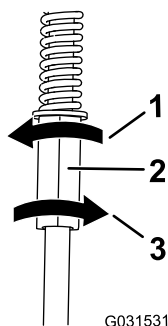


Figure 53

1. Rotate left to lengthen the rod.
2. Left control rod
3. Rotate right to shorten the rod.

Note: If you are unable to achieve proper tracking by adjusting the left control rod, contact your Authorized Service Dealer.

6. Check that the machine does not creep from the neutral position with the park brakes disengaged.
7. Install the fuel tank, if you removed it.
8. Install the cushion.

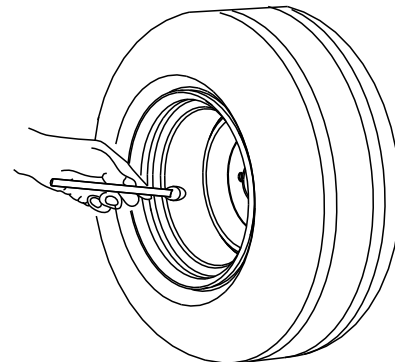
Checking the Tire Pressure

Service Interval: Every 50 hours/Monthly (whichever comes first)

Maintain the air pressure in the rear tires at 83 to 97 kPa (12 to 14 psi).

Important: Uneven tire pressure can cause an uneven cut.

Note: The front tires are semi-pneumatic tires and do not require air-pressure maintenance.



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Figure 54

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5. Check for proper tracking, and adjust the rod as necessary.

Adjusting the Caster-Pivot Bearing

Service Interval: Every 500 hours/Yearly (whichever comes first)

1. Disengage the blade-control switch (PTO), move the motion control levers to the NEUTRAL-LOCK position, and set the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Remove the dust cap from the caster and tighten the locknut (Figure 55).
4. Tighten the locknut until the spring washers are flat, and then back off a 1/4 turn to properly set the preload on the bearings (Figure 55).

Important: Make sure that the spring washers are installed correctly as shown in Figure 55.

5. Install the dust cap (Figure 55).

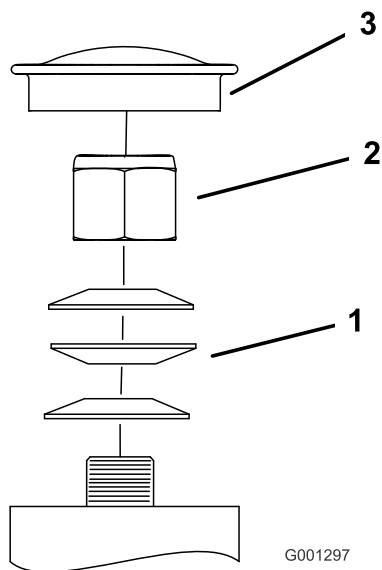


Figure 55

1. Spring washers
2. Locknut
3. Dust cap

Servicing the Caster Wheels and Bearings

The caster wheels rotate on a roller bearing supported by a spanner bushing. If the bearing is kept well lubricated, wear will be minimal. Failure to keep the bearing well lubricated causes rapid wear. A wobbly caster wheel usually indicates a worn bearing.

1. Remove the locknut and wheel bolt holding the caster wheel to the caster fork (Figure 56).

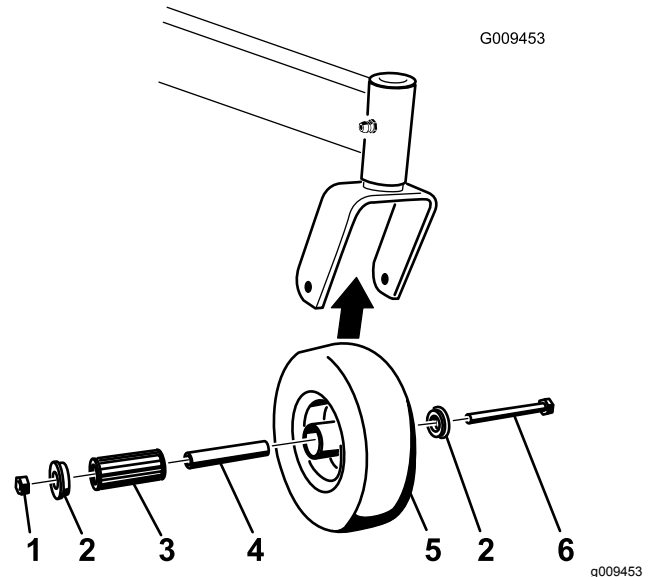


Figure 56

1. Locknut
2. Wheel bolt
3. Bushing
4. Spanner bushing
5. Roller bearing

2. Remove 1 bushing, then pull the spanner bushing and roller bearing out of the wheel hub (Figure 56).
3. Remove the other bushing from the wheel hub and clean any grease and dirt from the wheel hub (Figure 56).
4. Inspect the roller bearing, bushings, spanner bushing and the inside of the wheel hub for wear.

Note: Replace any damaged or worn parts (Figure 56).

5. Place 1 bushing into the wheel hub (Figure 56).
6. Grease the roller bearing and spanner bushing, and slide them into the wheel hub (Figure 56).
7. Place the second bushing into the wheel hub (Figure 56).
8. Install the caster wheel into the caster fork and secure it with the wheel bolt and locknut (Figure 56).

9. Tighten the locknut until the spanner bushing bottoms against the inside of the caster forks (Figure 56).
10. Grease the fitting on the caster wheel.

Removing the Clutch Shim

Service Interval: Every 100 hours

When the clutch brake has worn to the point where the clutch no longer engages consistently, you can remove the shim to extend the clutch life (Figure 57).

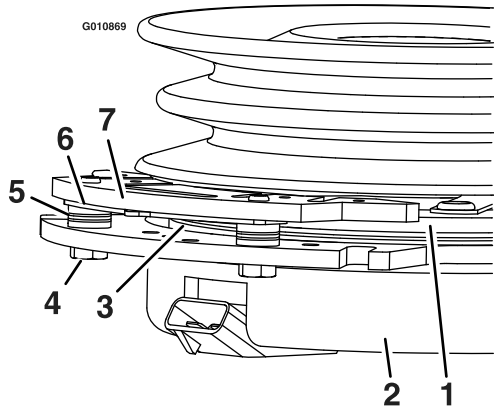


Figure 57

- | | |
|------------------------|-----------------|
| 1. Armature | 5. Brake spacer |
| 2. Field shell | 6. Shim. |
| 3. Rotor | 7. Brake pole |
| 4. Brake-mounting bolt | |

4. Check the condition of the wire-harness leads, connectors, and terminals. Clean or repair them as necessary.
5. Verify that 12 V is present at the clutch connector when the you engage the PTO switch.
6. Measure the gap between the rotor and armature. If the gap is greater than 1 mm (0.04 inch), proceed with the following steps:
 - A. Loosen both brake mounting bolts 1/2 to 1 full turn as shown in Figure 59.

Note: Do not remove the brake pole from the field shell/armature. The brake pole has worn to match the armature and needs to continue to match after you remove the shim to ensure the proper brake torque.

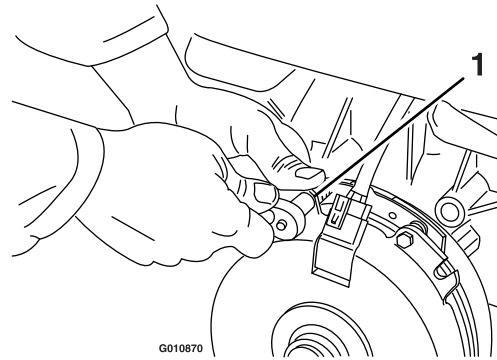


Figure 59

1. Brake-mounting bolt

1. Park the machine on a level surface, disengage the PTO, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Using an air compressor, blow out any debris under the brake pole and around the brake spacers.

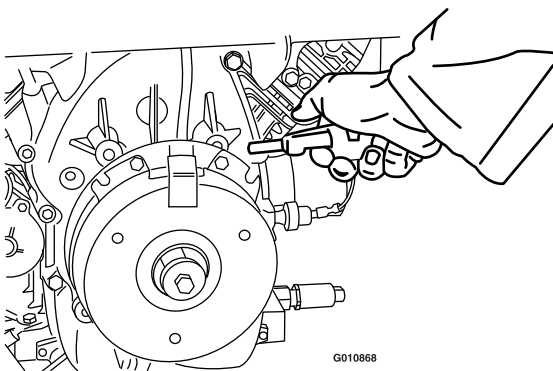


Figure 58

- B. Using needle-nose pliers, or by hand, remove the shim.

Note: Do not discard the shim until you confirm that the clutch functions properly.

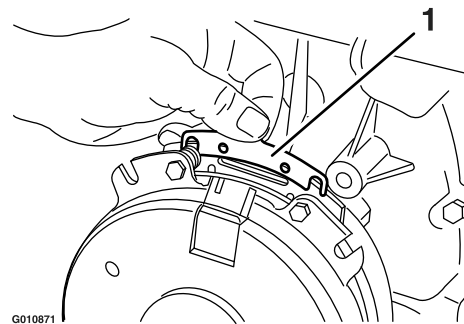


Figure 60

1. Shim

- C. Using a pneumatic line, blow out any debris under the brake pole and around the brake spacers.
- D. Torque each bolt (M6 x 1) to 12.3 to 13.7 N·m (9.5 to 10.5 ft-lb).

- E. Using a 0.010 inch thick-feeler gauge, verify that a gap is present between the rotor and armature face on both sides of the brake pole as shown in [Figure 61](#) and [Figure 62](#).

Note: Due to the way the rotor and armature faces wear (peaks and valleys), it is sometimes difficult to measure the true gap.

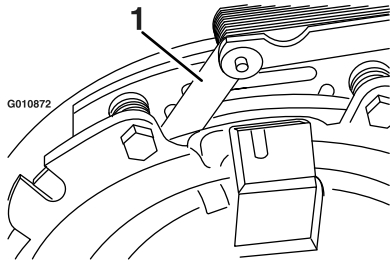


Figure 61

g010872

1. Feeler gauge

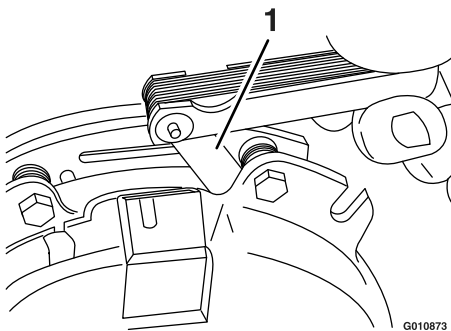


Figure 62

g010873

1. Feeler gauge

- If the gap is less than 0.010 inch, then install the shim and refer to [Troubleshooting \(page 59\)](#).
- If the gap is sufficient, proceed to the safety check in step F.

- F. Perform the following safety check:
- i. Sit on the seat and start the engine.
 - ii. Make sure that the blades do not engage when the PTO switch is in the OFF position and the clutch is disengaged.

Note: If the clutch does not disengage, install the shim, and refer to [Troubleshooting \(page 59\)](#).

- iii. Engage and disengage the PTO switch 10 consecutive times to ensure that the clutch is functioning properly.

Note: If the clutch does not engage properly, refer to [Troubleshooting \(page 59\)](#).

Checking the Wheel-Lug Nuts

Service Interval: After the first 100 hours—Check the wheel-lug nuts.

Check and torque the wheel lug nuts to 115 to 142 N·m (85 to 105 ft-lb).

Checking the Wheel-Hub Nuts

Service Interval: After the first 100 hours—Check the wheel-hub nuts.

Every 500 hours—Check the wheel-hub nuts.

Check and torque the wheel hub nuts to 286 to 352 N·m (211 to 260 ft-lb).

Cooling System Maintenance

Cleaning the Air-Intake Screen

Service Interval: Before each use or daily

Before each use, remove any buildup of grass, dirt, or other debris from the cylinder and cylinder-head cooling fins, air-intake screen on the flywheel end, and the carburetor-governor levers and linkage. This helps ensure that adequate cooling and correct engine speed, and reduces the possibility of overheating or mechanical damage to the engine.

Cleaning the Cooling System

Service Interval: Every 100 hours—Check and clean the engine cooling fins and shrouds.

1. Disengage the PTO and set the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Remove the air-intake screen and fan housing (Figure 63).
4. Clean the debris and grass from the engine parts.
5. Install the air-intake screen and the fan housing (Figure 63).

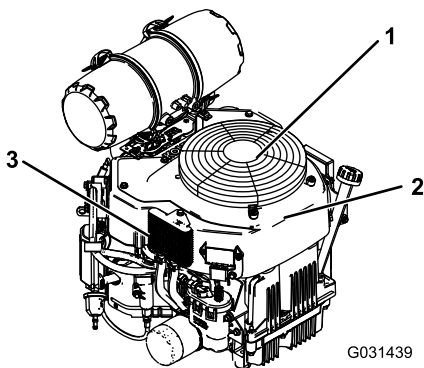


Figure 63

1. Guard and engine air-intake screen
2. Fan housing
3. Engine-oil cooler

Brake Maintenance

Servicing the Brake

Before each use, check the brakes on a level surface and slope.

Always set the parking brake when you stop the machine or leave it unattended.

Important: If the parking brake does not hold securely, adjust it.

Checking the Parking Brake

Service Interval: Before each use or daily

1. Park the machine on a level surface and disengage the PTO.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Release the brake.
4. Engage the brake lever and ensure that the machine does not move.
5. Adjust the brake if needed.

Adjusting the Brakes

1. Remove the fuel tank; refer to [Removing the Fuel Tank \(page 38\)](#).
2. Loosen the bolt on the cable clamp on the left side of the machine.

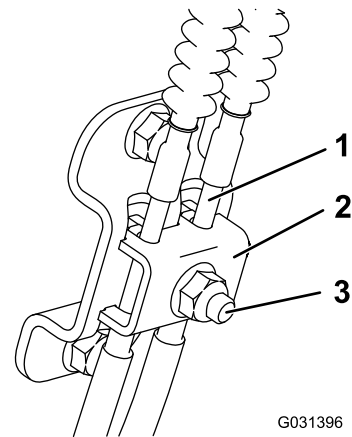


Figure 64

1. Cable
2. Cable clamp
3. Bolt and nut

3. Pull down on the cables until they are taut.
4. Tighten the nut.
5. Install the fuel tank, cross bracket, and cushion.

Belt Maintenance

Replacing the Mower-Deck Belt

Service Interval: Every 100 hours—Check the mower-deck belt.

Signs of a worn belt include squeaking when the belt is rotating, a slipping blade when cutting grass, a frayed belt edge, burn marks, and cracks. Replace the deck belt if any of these conditions are evident.

1. Disengage the PTO and set the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Replace the belt as shown in [Figure 65](#).

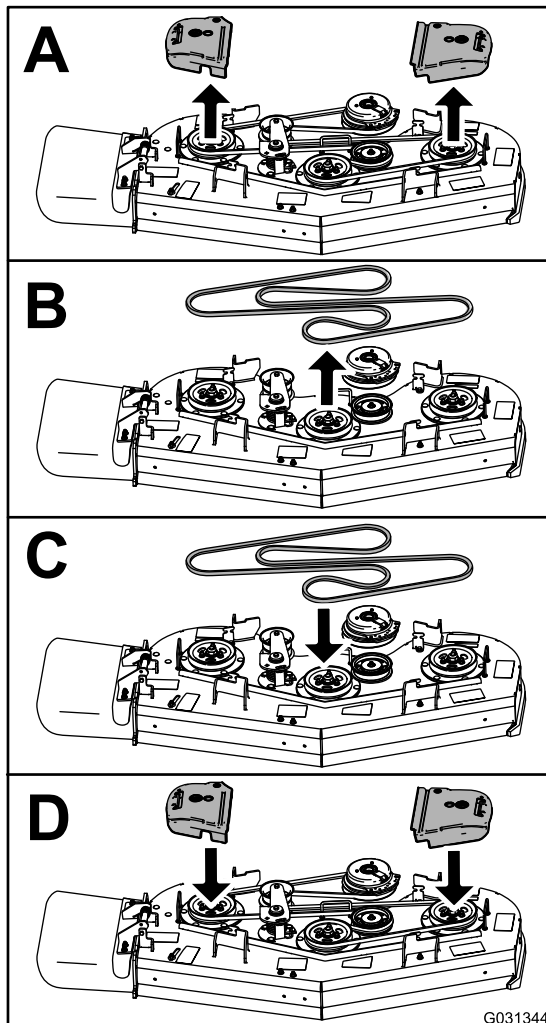


Figure 65

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Replacing the Transmission Belt

Service Interval: Every 1,000 hours—Replace the transmission belt.

1. Remove the fuel tank; refer to [Removing the Fuel Tank \(page 38\)](#).
2. Remove the hydraulic-reservoir cap.
3. Locate the drain plugs in the bottom of the transmission and place a drain pan under the plug ([Figure 66](#)).

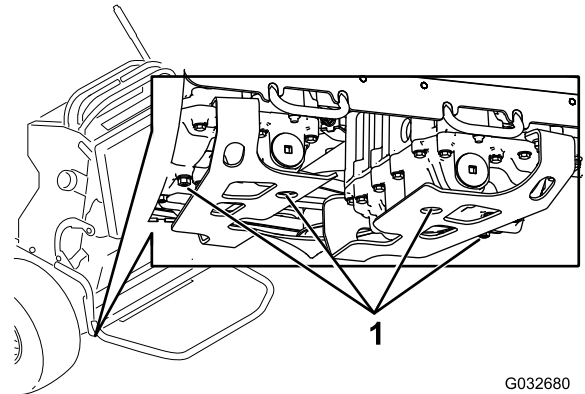


Figure 66

1. Drain plug

4. Allow the hydraulic fluid to drain from the machine.
5. Remove the lower hydraulic hose ([Figure 67](#)).

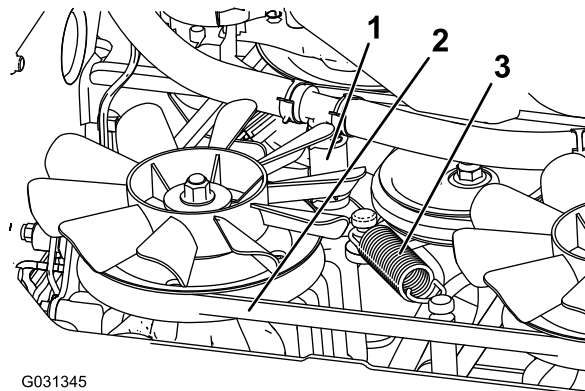


Figure 67

1. Lower hydraulic hose
2. Transmission belt
3. Tension spring

6. Remove the tension spring ([Figure 67](#)).

⚠ CAUTION

The spring is under tension when installed and can cause personal injury.

Wear safety glasses and be careful when removing the spring.

7. Remove the deck belt from the clutch and clutch stop (Figure 67).
8. Install the new belt.
9. Install the tension spring and lower hydraulic hose.
10. Install the drain plugs and torque to 22 to 27 N·m (16 to 20 ft-lb).
11. Add hydraulic fluid to the fill level.
12. Install the hydraulic-reservoir cap.
13. Run the machine for 10 minutes and verify that the hydraulic fluid is at the correct level.

Controls System Maintenance

Adjusting the Motion-Control Levers

If the motion-control levers do not align horizontally, adjust the right side motion-control lever.

1. Disengage the PTO, move the motion-control levers to the neutral position, and set the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Push the motion-control levers down out of the NEUTRAL-LOCK position (Figure 68).
4. Check if the right motion-control lever aligns horizontally with the left motion-control lever (Figure 68).

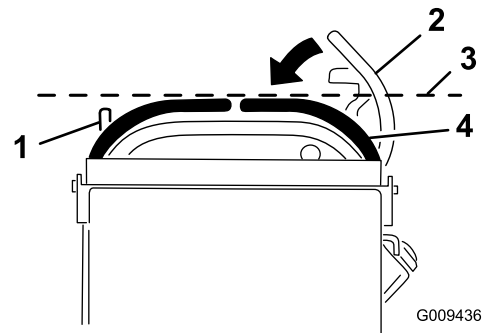


Figure 68

1. Left motion-control lever
2. Right motion-control lever
3. Check the horizontal alignment here
4. Right motion-control lever in the Neutral-lock position

5. To adjust the motion-control levers horizontally, you must adjust the cam.
6. Release the cushion from the rear of the machine.
7. Loosen the nut holding the cam (Figure 69).

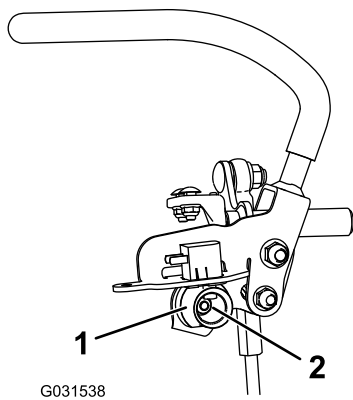


Figure 69

1. Cam
2. Nut

8. Adjust the cam until it aligns with the left motion-control lever and tighten the nut for the cam.

Note: Moving the cam clockwise (in the vertical position) lowers the handle; moving the cam counterclockwise (in the vertical position) raises the handle.

Important: Ensure that the flat portion of the cam does not go above a vertical position (right or left); otherwise you may damage the switch.

9. Repeat steps 3 through 8 for the left motion-control lever.

Hydraulic System Maintenance

Hydraulic System Specifications

Hydraulic Fluid Type: Toro® HYPR-OIL™ 500 hydraulic fluid

Hydraulic System Fluid Capacity: 4.7 L (159 fl oz)

Important: Use the fluid specified. Other fluids could damage the system.

Checking the Hydraulic Fluid

Service Interval: After the first 8 hours
Every 500 hours

Note: Check the hydraulic fluid level when the fluid is cold.

1. Position the machine on a level surface.
2. Disengage the power takeoff (PTO) and shut off the engine.
3. Wait for all moving parts to stop and set the parking brake before leaving the operating position.
4. Clean the area around the cap and the filler neck of the hydraulic tank (Figure 70).

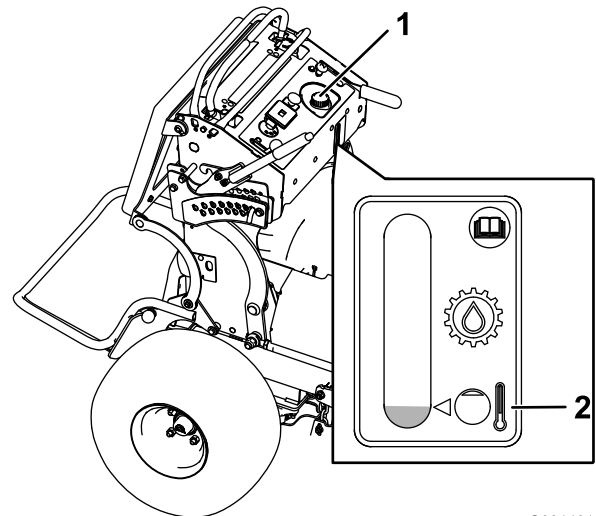


Figure 70

1. Hydraulic-tank cap
2. Fill level

5. Remove the cap from the filler neck (Figure 70).

Note: Look inside to check the fluid level in the reservoir.

6. Add fluid to the reservoir until it reaches the fill level.
7. Install the cap on the filler neck.

⚠ WARNING

Hydraulic fluid escaping under pressure can penetrate skin and cause injury.

- **If hydraulic fluid is injected into the skin, it must be surgically removed within a few hours by a doctor familiar with this type of injury. Gangrene may result if this is not done.**
- **Keep your body and hands away from pinhole leaks or nozzles that eject high-pressure hydraulic fluid.**
- **Use cardboard or paper to find hydraulic leaks.**
- **Safely relieve all pressure in the hydraulic system before performing any work on the hydraulic system.**
- **Make sure that all hydraulic-fluid hoses are in good condition, and all that the hydraulic connections and fittings are tight before applying pressure to the hydraulic system.**

Replacing the Hydraulic Fluid and Filters

Service Interval: After the first 50 hours

Every 500 hours/Yearly (whichever comes first)—Change the hydraulic filters and hydraulic fluid.

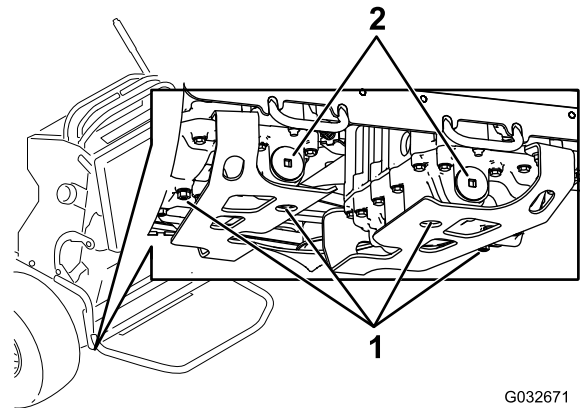
Change the hydraulic fluid more frequently in severe conditions or in a hot operating climate. Contact your Authorized Service Dealer for a hydraulic kit to replace the hydraulic filters.

⚠ WARNING

Hot hydraulic fluid can cause severe burns.

Allow the hydraulic fluid to cool before performing any maintenance on the hydraulic system.

1. Park the machine on a level surface, disengage the PTO, and engage the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Remove the fuel tank; refer to [Removing the Fuel Tank \(page 38\)](#).
4. Remove the hydraulic-reservoir cap.
5. Locate the drain plug in the bottom of each transmission and place a drain pan under the plugs ([Figure 71](#)).



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g032671

Figure 71

- | | |
|---------------|---------------------|
| 1. Drain plug | 2. Hydraulic filter |
|---------------|---------------------|

6. Remove the drain plugs.
7. Allow the hydraulic fluid to fully drain from the machine.
8. Remove the hydraulic filter cap and filter from each transmission.
9. Install new hydraulic filters with the spring side facing out and install the filter caps.

10. Install the drain plugs and torque to 22 to 27 N·m (16 to 20 ft-lb).
11. Loosen the vent plug in each transmission so that it is loose and wobbles ([Figure 72](#)).

Note: This allows air to escape the hydraulic system as you add hydraulic fluid.

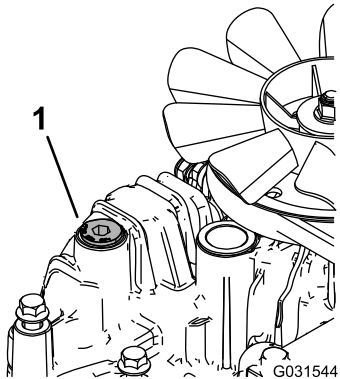


Figure 72

Left transmission shown

1. Vent plug

12. Slowly add fluid to the hydraulic tank until it starts to come out 1 of the vent plugs.

Important: Use the fluid specified in [Hydraulic System Specifications \(page 49\)](#) or equivalent. Other fluids could cause system damage.

Important: Monitor the level of fluid in the hydraulic tank so that you do not overfill it.

13. Tighten the vent plugs.
14. Install the hydraulic-tank cap.
15. Install the fuel tank.
16. Start the engine and let it run for about 2 minutes to purge air from the system.
17. Shut off the engine and check for leaks.

Note: If 1 or both wheels do not drive, refer to [Bleeding the Hydraulic System \(page 51\)](#).

Bleeding the Hydraulic System

The traction system is self-bleeding, however, it may be necessary to bleed the system if fluid is changed or after work is performed on the system.

1. Disengage the PTO and set the parking brake.
2. Shut off the engine and wait for all moving parts to stop before leaving the operating position.
3. Raise the rear of the machine onto jack stands high enough to raise the drive wheels off the ground.
4. Start the engine and move the throttle control to the idle position.

Note: If the drive wheel does not rotate, it is possible to assist the purging of the system by carefully rotating the tire in the forward direction.

5. Check the hydraulic fluid level as it drops, and add fluid as required to maintain the proper level.
6. Repeat this procedure for the opposite wheel.

Mower Deck Maintenance

Servicing the Cutting Blades

To ensure a superior quality of cut, keep the blades sharp. For convenient sharpening and replacement, you may want to keep extra blades on hand.

⚠ WARNING

A worn or damaged blade can break, and a piece of the blade could be thrown at you or bystanders, resulting in serious personal injury or death.

- Inspect the blades periodically for wear or damage.
- Replace a worn or damaged blade.

Before Inspecting or Servicing the Blades

Park the machine on a level surface, disengage the blades and set the parking brake. Turn the ignition key to off. Remove the key, and disconnect the spark-plug wires from the spark plugs.

Inspecting the Blades

Service Interval: Before each use or daily

1. Inspect the cutting edges (Figure 73).
2. If the edges are not sharp or have nicks, remove and sharpen the blade; refer to [Sharpening the Blades](#) (page 53).
3. Inspect the blades, especially in the curved area.
4. If you notice any cracks, wear, or a slot forming in this area, immediately install a new blade (Figure 73).

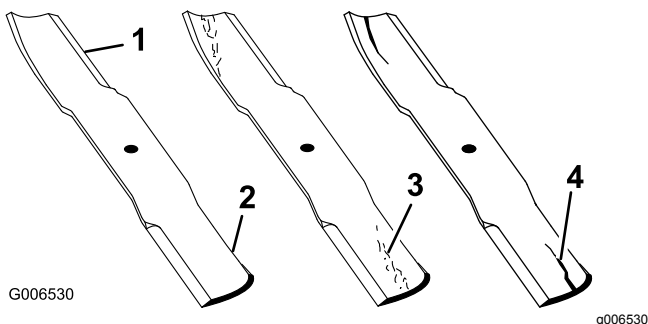


Figure 73

1. Cutting edge
2. Curved area
3. Wear/slot forming
4. Crack

Checking for Bent Blades

1. Disengage the PTO, move the motion-control levers to the NEUTRAL-LOCK position, and set the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Rotate the blades until the ends face forward and backward.
4. Measure from a level surface to the cutting edge, position A, of the blades (Figure 74).

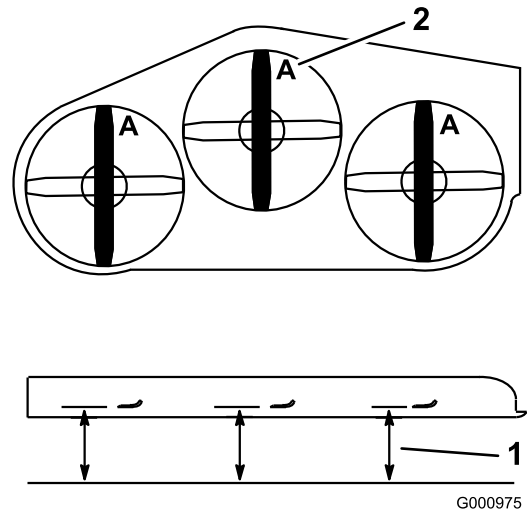


Figure 74

1. Measure here from blade
2. Position A to hard surface

5. Rotate the opposite ends of the blades forward.
6. Measure from a level surface to the cutting edge of the blades at the same position as in step 4 above.

Note: The difference between the dimensions obtained in steps 4 and 5 must not exceed 3 mm (1/8 inch).

Note: If this dimension exceeds 3 mm (1/8 inch), replace the blade.

⚠ WARNING

A blade that is bent or damaged could break apart and could critically injure you or bystanders.

- Always replace a bent or damaged blade with a new blade.
- Do not file or create sharp notches in the edges or surfaces of the blade.

Removing the Blades

Replace the blades if they hit a solid object, if a blade is out of balance, or if a blade is bent. To ensure optimum performance and continued safety conformance of the machine, use genuine Toro replacement blades. Replacement blades made by other manufacturers may result in nonconformance with safety standards.

1. Hold the blade end using a rag or a thickly-padded glove.
2. Remove the blade bolt, the curved washer, and the blade from the spindle shaft (Figure 75).

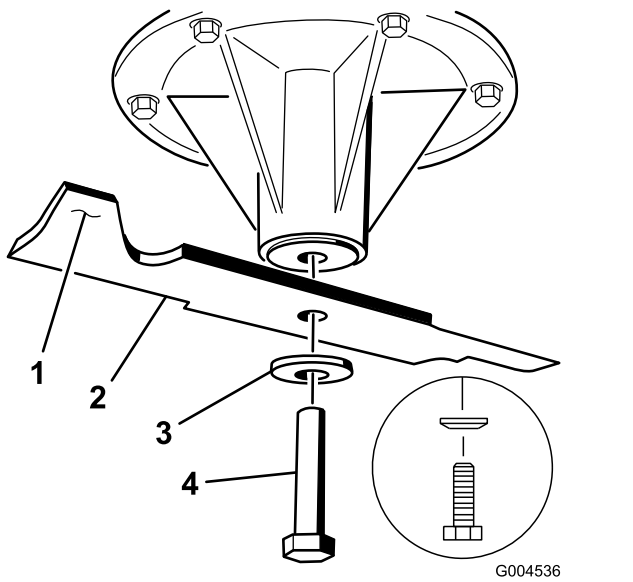


Figure 75

- | | |
|---------------------------|------------------|
| 1. Sail area of the blade | 3. Curved washer |
| 2. Blade | 4. Blade bolt |

Sharpening the Blades

1. Use a file to sharpen the cutting edge at both ends of the blade (Figure 76).

Note: Maintain the original angle.

Note: The blade retains balance if the same amount of material is removed from both cutting edges.

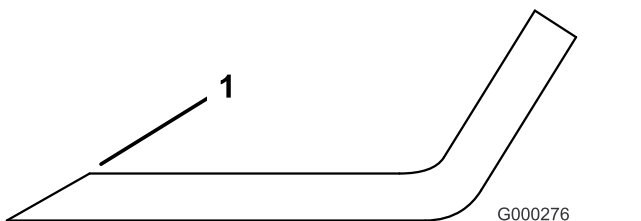


Figure 76

1. Sharpen at the original angle

2. Check the balance of the blade by putting it on a blade balancer (Figure 77).

Note: If the blade stays in a horizontal position, the blade is balanced.

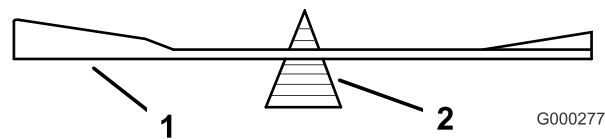


Figure 77

- | | |
|----------|-------------|
| 1. Blade | 2. Balancer |
|----------|-------------|

3. If the blade is not balanced, file some metal off the end of the sail area only (Figure 75).
4. Repeat this procedure until the blade is balanced.

Installing the Blades

1. Install the blade onto the spindle shaft (Figure 78).

Important: The curved part of the blade must be pointing upward toward the inside of the mower to ensure proper cutting.

2. Install the spring disk and blade bolt (Figure 78).

Note: The spring-disk cone must be installed toward the bolt head (Figure 78).

3. Torque the blade bolt to 115 to 150 N·m (85 to 110 ft·lb).

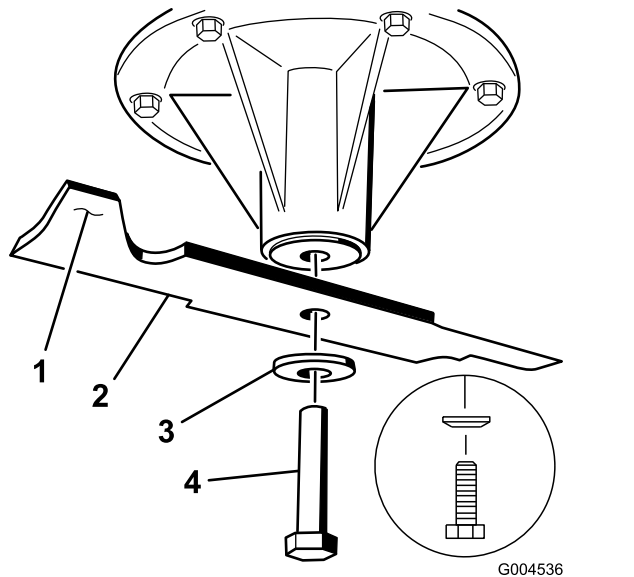


Figure 78

- | | |
|---------------------------|----------------|
| 1. Sail area of the blade | 3. Spring disk |
| 2. Blade | 4. Blade bolt |

Leveling the Mower Deck

Preparing the Machine

Ensure that the mower deck is level any time you install the mower deck or when you see an uneven cut on your lawn.

Level the mower deck side to side before adjusting the front-to-rear slope.

1. Park the machine on a level surface, disengage the PTO, and engage the parking brake.
2. Shut off the engine, remove the key, and disconnect the spark-plug wires from the spark plugs.
3. Check the tire pressure of both drive tires; refer to [Checking the Tire Pressure \(page 42\)](#).
4. Check the mower deck for bent blades; remove and replace any bent blades; refer to [Servicing the Cutting Blades \(page 52\)](#).
5. Lower the mower deck to the 76 mm (3 inch) height-of-cut position.

Checking the Mower Deck Side-to-Side Height

1. Adjust the rear-tire pressure.
2. Ensure that the blades are not bent; refer to [Checking for Bent Blades \(page 52\)](#).
3. Position the blades side to side.
4. Measure at the **B** and **C** locations from a level surface to the cutting edge of blade tips ([Figure 79](#)).

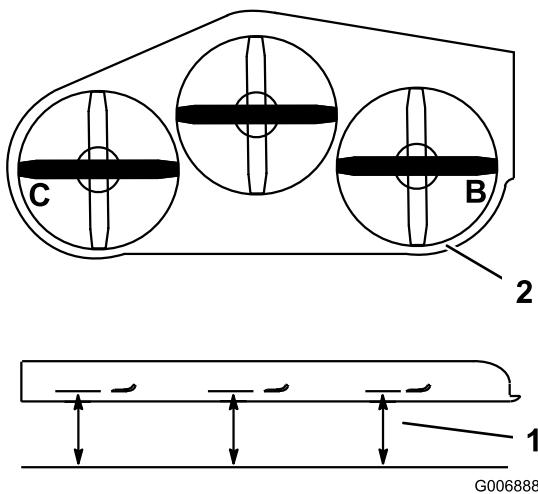


Figure 79

1. Measure from a level surface
2. Measure the blade at points **B** and **C**

5. The difference between measurements **B** and **C** should be no more than 6 mm (1/4 inch).

Note: If it is not correct, refer to [Leveling the Mower Deck from Side to Side \(page 54\)](#).

Leveling the Mower Deck from Side to Side

1. Loosen the side nut and jam nut in the yokes you want to adjust ([Figure 80](#)).

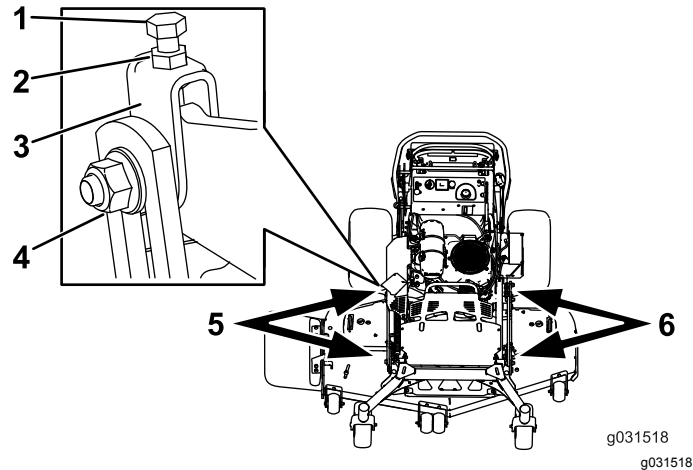


Figure 80

1. Top bolt
2. Jam nut
3. Yoke
4. Side nut
5. Adjust these yokes to adjust the right side of the mower deck.
6. Adjust these yokes to adjust the left side of the mower deck.

2. Rotate the top bolt of the yokes to adjust the height of the mower deck ([Figure 80](#)).

Note: Rotate the bolts clockwise to raise the deck; rotate the bolt counterclockwise to lower it.

3. Tighten the jam nuts and side bolts.
4. Check the side-to-side height; refer to [Checking the Mower Deck Side-to-Side Height \(page 54\)](#).

Checking the Mower Deck Front-to-Rear Pitch

1. Adjust the tire pressure in the rear tires to the correct specifications.
2. Position 1 blade front-to-rear. Measure at **A** and **B** locations from a level surface to the cutting edge of the blade tips ([Figure 81](#)).

Note: The mower blade should be 6 mm (1/4 inch) lower in front at **A** than in the rear at **B**.

3. Rotate the blades and repeat for other blades.

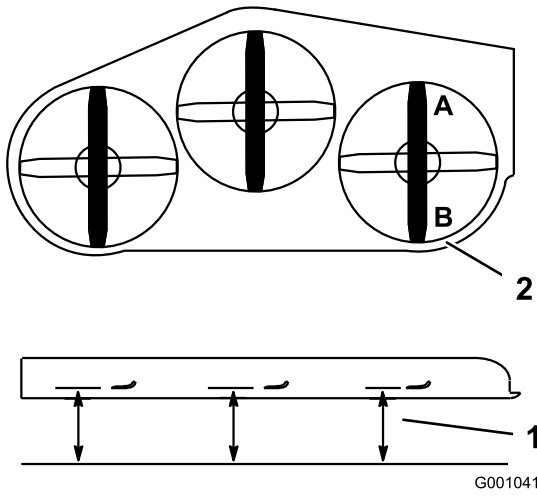


Figure 81

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1. Measure the blade at points **A** and **B**
2. Measure from a level surface

4. If the front-to-rear pitch is not correct, refer to [Leveling the Mower Deck from Front to Rear](#) (page 55).

Leveling the Mower Deck from Front to Rear

1. Loosen the jam nut and side bolt in the yokes that you want to adjust ([Figure 82](#)).

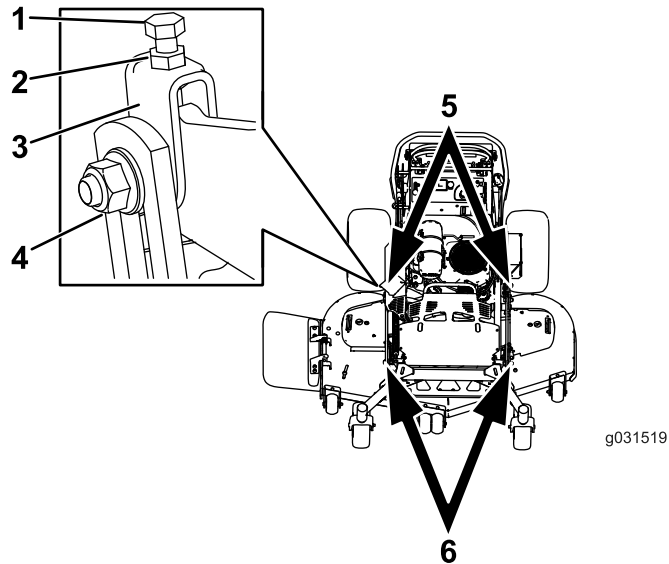


Figure 82

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1. Top bolt
2. Jam nut
3. Yoke
4. Side nut
5. Adjust these yokes to adjust the front side of the mower deck.
6. Adjust these yokes to adjust the rear side of the mower deck.

2. Rotate the top bolt of the yokes to adjust the height of the mower deck ([Figure 82](#)).
- Note:** Rotate the bolt clockwise to raise the deck; rotate the bolt counterclockwise to lower it.
3. Tighten the jam nuts and side bolts.
 4. Check the front-to-rear pitch; refer to [Checking the Mower Deck Front-to-Rear Pitch](#) (page 54).

Matching the Height-of-Cut

1. Check the rear tire pressure.
2. Set the height-of-cut to the 7.6 cm (3 inches) position; refer to [Adjusting the Height-of-Cut](#) (page 26).
3. With the machine on level surface, position 1 blade front-to-rear.
4. Measure at **A**, and from a level surface to the cutting edge of the blade tips ([Figure 83](#)).

Note: The measurement should be 7.6 cm (3 inches).

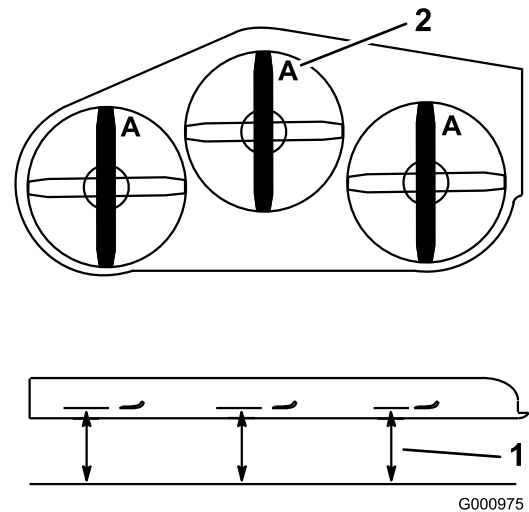


Figure 83

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g000975

1. Measure from a level surface
 2. Measure the blade at point **A**
-
5. If the measurement is not correct, locate the front 2 yokes on the machine ([Figure 82](#)).
 6. Loosen the side bolt and jam nut of the yokes.
 7. Adjust the top bolt of the yokes until the blade tips match 7.6 cm (3 inches).
 8. Tighten the jam nuts and side bolts.

Adjusting the Deck-Lift Spring

Note: Adjusting the compression spring alters how much the deck floats and the amount of effort needed to lift the deck when using the height-of-cut lever.

- More spring compression reduces the lever lift force required and causes the deck to float more.
 - Less spring compression increases the lever lift force required and causes the deck to float less.
1. Raise the height-of-cut lever and lock it into the transport position.
 2. Check the distance between the spring nut and the rear side of the welded mount bracket (Figure 84).
 3. Ensure that the length is between 47 to 50 mm (1.8 to 2 inches) (Figure 84).
 4. If needed, adjust the distance by adjusting the bolt on the front of the mount bracket (Figure 84).

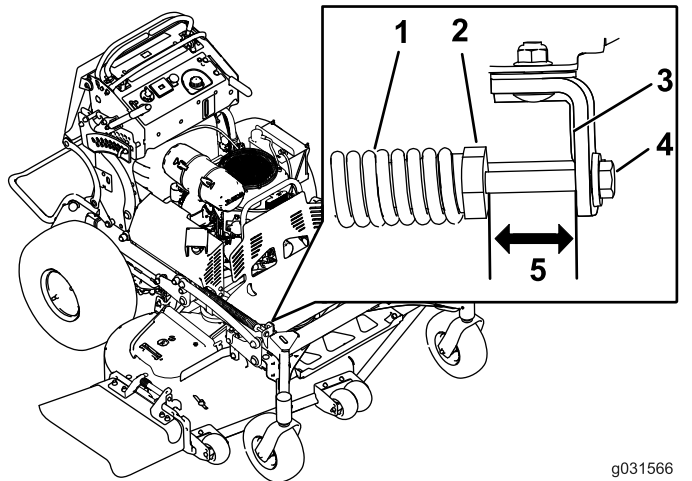


Figure 84

- | | |
|-----------------------------------|---|
| 1. Deck-lift spring | 4. Adjustment bolt |
| 2. Spring nut | 5. Length is between 47 to 50 mm (1.8 to 2 inches). |
| 3. Rear side of the mount bracket | |
-
5. Repeat this procedure for the opposite deck-lift spring.

Replacing the Grass Deflector

⚠ WARNING

An uncovered discharge opening could allow the machine to throw objects toward you or bystanders, resulting in serious injury. Also, contact with the blade could occur.

Do not operate the machine unless you install a cover plate, a mulch plate, grass deflector, or bagger.

1. Remove the locknut, bolt, spring, and spacer holding the deflector to the pivot brackets (Figure 85).

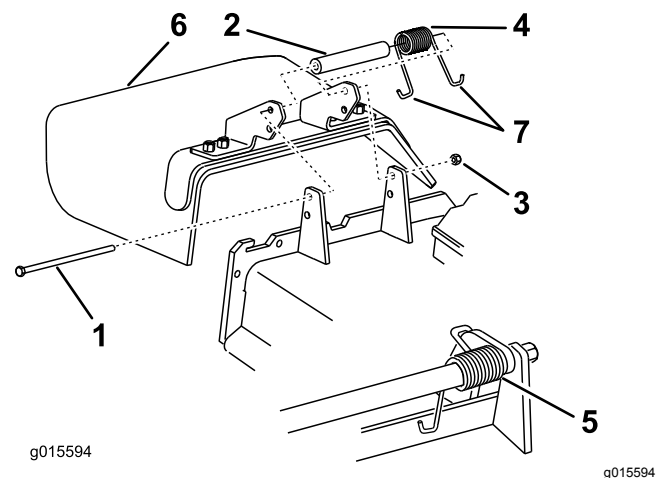


Figure 85

- | | |
|------------|-----------------------------|
| 1. Bolt | 5. Spring (installed) |
| 2. Spacer | 6. Grass deflector |
| 3. Locknut | 7. J-hook end of the spring |
| 4. Spring | |

2. Remove the damaged or worn grass deflector.
3. Place the spacer and the spring onto the grass deflector.
4. Place 1 J-hook end of the spring behind the deck edge.

Note: Make sure that 1 J-hook end of spring is installed behind deck edge before installing the bolt as shown in Figure 85.

5. Install the bolt and the nut.
6. Place 1 J-hook end of the spring around the grass deflector (Figure 85).

Important: The grass deflector must be able to rotate. Lift the deflector up to the full open position, and ensure that it rotates into the full-down position.

Cleaning

Cleaning under the Mower

Service Interval: Before each use or daily

Remove the grass buildup under the mower daily.

1. Disengage the PTO, move the motion-control levers to the NEUTRAL-LOCK position and set the parking brake.
2. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Raise the front of the machine and use jack stands to support the mower.

Disposing of the Waste

Engine oil, batteries, hydraulic oil, and engine coolant are pollutants to the environment. Dispose of these according to your state and local regulations.

Storage

Cleaning and Storage

1. Disengage the power takeoff (PTO), set the parking brake, turn the ignition key to off, and remove the key.
2. Remove grass clippings, dirt, and grime from the external parts of the entire machine, especially the engine.

Important: You can wash the machine with a mild detergent and water. Do not pressure wash the machine. Avoid excessive use of water, especially near the drive system and engine. Pressure washing can force dirt and water into critical parts, such as spindle bearings and electrical switches.

3. Clean any dirt and chaff from the outside of the engine cylinder head fins and blower housing.
 4. Check the brake; refer to [Checking the Parking Brake \(page 46\)](#).
 5. Service the air cleaner; refer to [Servicing the Air Cleaner \(page 32\)](#).
 6. Grease the machine; refer to [Lubrication \(page 30\)](#).
 7. Change the engine oil; refer to [Changing the Engine Oil \(page 34\)](#).
 8. Check the tire pressure; refer to [Checking the Tire Pressure \(page 42\)](#).
 9. For long-term storage, do the following:
 - A. Add stabilizer/conditioner additive to the fuel in the tank.
 - B. Run the engine to distribute the conditioned fuel through the fuel system (5 minutes).
 - C. Shut off the engine, allow it to cool, and drain the fuel tank; refer to [Draining the Fuel Tank \(page 38\)](#), or operate the engine until it stops.
 - D. Start the engine and allow it to run until it stops. Repeat on Choke until engine does not start.
 - E. Dispose of fuel properly. Recycle as per local regulations.
- Note:** Do not store gasoline with stabilizer/conditioner over 90 days.
10. Remove the spark plug(s) and check its condition; refer to [Servicing the Spark Plug \(page 36\)](#). With the spark plug(s) removed from the engine, pour two tablespoons of engine oil into the spark plug hole. Now use the starter to crank the engine and distribute the oil inside the

cylinder. Install the spark plug(s). Do not install the wire on the spark plug(s).

11. Check and tighten all of the bolts, nuts, and screws. Repair or replace any part that is damaged or defective.
12. Paint all of the scratched or bare metal surfaces. Paint is available from your Authorized Service Dealer.
13. Store the machine in a clean, dry, garage or storage area. Remove the key from the ignition switch and store it in a memorable place. Cover the machine to protect it and keep it clean.

Troubleshooting

Problem	Possible Cause	Corrective Action
The engine does not start, starts hard, or fails to keep running.	<ol style="list-style-type: none"> 1. The fuel tank is empty or the shutoff valve is closed. 2. The choke control is not engaged. 3. A spark-plug wire is loose or disconnected. 4. A spark plug is pitted, fouled, or the gap is incorrect. 5. The air cleaner is dirty. 6. Dirt is in the fuel filter. 7. Dirt, water, or stale fuel is in the fuel system. 8. The gap between the safety-interlock switches is not correct. 	<ol style="list-style-type: none"> 1. Fill the fuel tank with fuel and open the valve 2. Engage the choke control. 3. Install the wire on spark plug. 4. Install a new, correctly gapped spark plug. 5. Service the air-cleaner element. 6. Replace the fuel filter. 7. Contact an Authorized Service Dealer. 8. Contact an Authorized Service Dealer.
The engine does not start, starts hard, or fails to keep running.	<ol style="list-style-type: none"> 1. The fuel tank is empty or the shutoff valve is closed. 2. The choke is not on. 3. A spark-plug wire is loose or disconnected. 4. A spark plug is pitted, fouled, or the gap is incorrect. 5. The air cleaner is dirty. 6. Dirt is in the fuel filter. 7. Dirt, water, or stale fuel is in the fuel system. 8. The gap between the safety-interlock switches is not correct. 	<ol style="list-style-type: none"> 1. Fill the fuel tank with gasoline and open the valve 2. Move the choke lever to the CHOKE position. 3. Install the wire on spark plug. 4. Install a new, correctly gapped spark plug. 5. Service the air cleaner element. 6. Replace the fuel filter. 7. Contact an Authorized Service Dealer. 8. Contact an Authorized Service Dealer.
The engine loses power.	<ol style="list-style-type: none"> 1. The engine load is excessive. 2. The air cleaner is dirty. 3. The oil level in the crankcase is low. 4. The cooling fins and air passages under the engine blower housing are plugged. 5. A spark plug is pitted, fouled, or the gap is incorrect. 6. The vent hole in the fuel cap is plugged. 7. Dirt is in the fuel filter. 8. Dirt, water, or stale fuel is in the fuel system. 	<ol style="list-style-type: none"> 1. Reduce the ground speed. 2. Service the air cleaner element. 3. Add oil to the crankcase. 4. Remove the obstruction from the cooling fins and air passages. 5. Install a new, correctly gapped spark plug. 6. Clean or replace the fuel cap. 7. Replace the fuel filter. 8. Contact an Authorized Service Dealer.
The engine overheats.	<ol style="list-style-type: none"> 1. Engine load is excessive. 2. Oil level in the crankcase is low. 3. Cooling fins and air passages under the engine blower housing are plugged. 	<ol style="list-style-type: none"> 1. Reduce the ground speed. 2. Add oil to the crankcase. 3. Remove the obstruction from the cooling fins and air passages.
The machine does not drive.	<ol style="list-style-type: none"> 1. The hydraulic-oil reservoir is low. 2. Air is in the hydraulic system. 3. A pump-drive belt slips. 4. A pump-drive belt idler spring is missing. 5. Pump bypass valves are open. 	<ol style="list-style-type: none"> 1. Add hydraulic oil to the reservoir. 2. Bleed the air out the hydraulic system. 3. Replace the pump drive belt. 4. Replace the pump drive belt idler spring. 5. Tighten the bypass valves. Torque to 12 to 15 N·m (9 to 11 ft-lb).

Problem	Possible Cause	Corrective Action
There is abnormal vibration.	<ol style="list-style-type: none"> 1. Cutting blade(s) is/are bent or unbalanced. 2. A blade-mounting bolt is loose. 3. Engine mounting bolts are loose. 4. An engine pulley, idler pulley, or blade pulley is loose. 5. An engine pulley is damaged. 6. A blade spindle is bent. 	<ol style="list-style-type: none"> 1. Install new cutting blade(s). 2. Tighten the blade mounting bolt. 3. Tighten the engine mounting bolts. 4. Tighten the appropriate pulley. 5. Contact an Authorized Service Dealer. 6. Contact an Authorized Service Dealer.
The cutting height is uneven.	<ol style="list-style-type: none"> 1. Blade(s) are not sharp. 2. Cutting blade(s) is/are bent. 3. The mower deck is not level. 4. The mower deck pitch is wrong. 5. The underside of mower deck is dirty. 6. The tire pressure is not correct. 7. A blade spindle is bent. 	<ol style="list-style-type: none"> 1. Sharpen the blade(s). 2. Install new cutting blade(s). 3. Level the mower deck side-to-side position. 4. Adjust the front-to-rear pitch. 5. Clean the underside of the mower deck. 6. Adjust the tire pressure. 7. Contact an Authorized Service Dealer.
The blades do not rotate.	<ol style="list-style-type: none"> 1. A pump drive belt is worn, loose or broken. 2. A pump drive belt is off pulley. 3. A mower deck belt is worn, loose or broken. 4. A mower deck belt is off pulley. 5. An idler spring is broken or missing. 6. The electric clutch is out of adjustment. 7. The clutch connector or wire is damaged. 8. The electric clutch is damaged. 9. The safety-interlock system prevents blade rotation. 10. The PTO switch is faulty. 	<ol style="list-style-type: none"> 1. Check the belt tension. 2. Install drive belt and check adjusting shafts and belt guides for correct position. 3. Install new deck belt. 4. Install deck pulley and check the idler pulley, idler arm and spring for correct position and function. 5. Replace the spring. 6. Adjust the clutch air gap. 7. Contact an Authorized Service Dealer. 8. Contact an Authorized Service Dealer. 9. Contact an Authorized Service Dealer. 10. Contact an Authorized Service Dealer.
The clutch does not engage.	<ol style="list-style-type: none"> 1. The fuse is blown. 2. There is low voltage supply at the clutch. 3. The coil is damaged. 4. There is inadequate current supply. 5. The rotor/armature air gap is too large. 	<ol style="list-style-type: none"> 1. Replace the fuse. Check the coil resistance, battery charge, charging system, and wiring connections, and replace components if necessary. 2. Check the coil resistance, battery charge, charging system, and wiring connections and replace parts if necessary. 3. Replace the clutch. 4. Repair or replace the clutch lead wire or electrical system. Clean the connector contacts. 5. Remove the shim or replace the clutch.

Notes:

Notes:



The Toro Warranty

A Limited Warranty (see warranty periods below)

Landscape
Contractor
Equipment
(LCE)

Conditions and Products Covered

The Toro Company and its affiliate, Toro Warranty Company, pursuant to an agreement between them, jointly promise to the original purchaser to repair the Toro Products listed below if defective in materials or workmanship.

The following time periods apply from the date of purchase:

Products	Warranty Period
21 in. Mowers	2 years Residential Use ¹ 1 year Commercial Use
• Engines ³	Honda – 2 years Kawasaki – 3 years
30 in. Mowers	2 years Residential Use ¹ 1 year Commercial Use
• Engines ³	Kawasaki – 3 years
Mid-Size Walk-Behind Mowers	2 years
• Engines ³	Kawasaki – 3 years
Grand Stand® Mowers	5 years or 1,200 hours ²
• Engines ³	3 years
Z Master® 2000 Series Mowers	4 years or 500 hours ²
• Engines ³	3 years
Z Master® 3000 Series Mowers	5 years or 1,200 hours ²
• Engines ³	3 years
Z Master® 5000 Series Mowers	5 years or 1,200 hours ²
• Engines ³	Kohler Command – 2 years Kohler EFI – 3 years
Z Master® 6000 Series Mowers	5 years or 1,200 hours ²
• Engines ³	Kawasaki – 3 years
Z Master® 7000 Series Mowers	5 years or 1,200 hours ²
• Engines ³	2 years
Z Master® 8000 Series Mowers	2 years or 1,200 hours ²
• Engines ³	2 years
All Mowers	
• Battery	90 days Parts and Labor 1 year Parts only
• Belts and Tires	90 days
• Attachments	1 year

¹Residential use means use of the product on the same lot as your home. Use at more than one location is considered commercial use and the commercial warranty would apply.

²Whichever occurs first.

³Some engines used on Toro Products are warranted by the engine manufacturer.

Instructions for Obtaining Warranty Service

If you think that your Toro Product contains a defect in materials or workmanship, follow this procedure:

- Contact any Authorized Toro Service Dealer to arrange service at their dealership. To locate a dealer convenient to you, access our web site at www.Toro.com. You may also call the numbers listed in item #3 to use the 24-hour Toro Dealer locator system.
- Bring the product and your proof of purchase (sales receipt) to the Service Dealer. The dealer will diagnose the problem and determine if it is covered under warranty.
- If for any reason you are dissatisfied with the Service Dealer's analysis or with the assistance provided, contact us at:

Toro Warranty Company
8111 Lyndale Avenue South
Bloomington, MN 55420-1196
888-865-5676 (U.S. Customers)
888-865-5691 (Canada customers)

Owner Responsibilities

You must maintain your Toro Product by following the maintenance procedures described in the *Operator's Manual*. Such routine maintenance, whether performed by a dealer or by you, is at your expense.

Items and Conditions Not Covered

There is no other express warranty except for special emission system coverage and engine warranty coverage on some products. This express warranty does not cover the following:

- Cost of regular maintenance service or parts, such as filters, fuel, lubricants, oil changes, spark plugs, air filters blade sharpening or worn blades, cable/linkage adjustments, or brake and clutch adjustments
- Components failing due to normal wear
- Any product or part which has been altered or misused or neglected or requires replacement or repair due to accidents or lack of proper maintenance
- Pickup and delivery charges
- Repairs or attempted repairs by anyone other than an Authorized Toro Service Dealer
- Repairs necessary due to failure to follow recommended fuel procedure (consult *Operator's Manual* for more details)
 - Removing contaminants from the fuel system is not covered
 - Use of old fuel (more than one month old) or fuel which contains more than 10% ethanol or more than 15% MTBE
 - Failure to drain the fuel system prior to any period of non-use over one month

General Conditions

All repairs covered by these warranties must be performed by an Authorized Toro Service Dealer using Toro approved replacement parts.

Neither The Toro Company nor Toro Warranty Company is liable for indirect, incidental or consequential damages in connection with the use of the Toro Products covered by this warranty, including any cost or expense of providing substitute equipment or service during reasonable periods of malfunction or non-use pending completion of repairs under this warranty.

All implied warranties of merchantability (that the product is fit for ordinary use) and fitness for use (that the product is fit for a particular purpose) are limited to the duration of the express warranty.

Some states do not allow exclusions of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions and limitations may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Countries Other than the United States or Canada

Customers who have purchased Toro products outside the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province, or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the Toro importer. If all other remedies fail, you may contact us at Toro Warranty Company.

Australian Consumer Law: Australian customers will find details relating to the Australian Consumer Law either inside the box or at your local Toro Dealer. 374-0252 Rev H