Form No. 3416-115 Rev B

TORO®

Count on it.

Operator's Manual

Groundsmaster® 4000 or 4010 Rotary Mower

Model No. 30609—Serial No. 401170001 and Up

Model No. 30636—Serial No. 401170001 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3416-115 B

This product complies with all relevant European directives; for details please see the separate product specific Declaration of Conformity (DOC) sheet.

⚠ WARNING

CALIFORNIA
Proposition 65 Warning

This product contains a chemical or chemicals known to the State of California to cause cancer, birth defects, or reproductive harm.

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

It is a violation of California Public Resource Code Section 4442 or 4443 to use or operate the engine on any forest-covered, brush-covered, or grass-covered land unless the engine is equipped with a spark arrester, as defined in Section 4442, maintained in effective working order or the engine is constructed, equipped, and maintained for the prevention of fire.

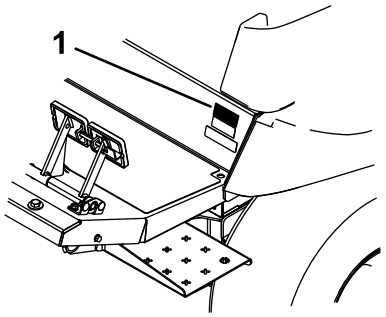
Introduction

This machine is a ride-on, rotary-blade lawnmower intended to be used by professional, hired operators in commercial applications. It is primarily designed for cutting grass on well-maintained lawns in parks, sports fields, and on commercial grounds.

Read this information carefully to learn how to operate and maintain your product properly and to avoid injury and product damage. You are responsible for operating the product properly and safely.

You may contact Toro directly at www.Toro.com for product and accessory information, help finding a dealer, or to register your product.

Whenever you need service, genuine Toro parts, or additional information, contact an Authorized Service Dealer or Toro Customer Service and have the model and serial numbers of your product ready. Figure 1 identifies the location of the model and serial numbers on the product. Write the numbers in the space provided.



g197124

Figure 1

1. Model and serial number location

Model No. _____

Serial No. _____

This manual identifies potential hazards and has safety messages identified by the safety-alert symbol (Figure 2), which signals a hazard that may cause serious injury or death if you do not follow the recommended precautions.



g000502

Figure 2

1. Safety-alert symbol

This manual uses 2 words to highlight information. **Important** calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

© 2017—The Toro® Company
8111 Lyndale Avenue South
Bloomington, MN 55420

Contact us at www.Toro.com.
Printed in the USA
All Rights Reserved

Contents

Safety 4
General Safety 4
Engine-Emission Certification 4
Safety and Instructional Decals 5
Setup 15
1 Greasing the Machine 15
2 Replacing the Warning Decal 15
Product Overview 16
Controls 16
Cab Controls 18
Specifications 23
Attachments/Accessories 24
Before Operation 24
Before Operation Safety 24
Checking the Engine-Oil Level 25
Checking the Cooling System 25
Checking the Hydraulic System 25
Filling the Fuel Tank 25
Checking the Tire Pressure 27
Checking the Torque of the Wheel-Lug Nuts 27
Checking the Planetary-Gear-Drive Oil 27
Checking the Rear-Axle Lubricant 28
Checking the Rear-Axle-Gearbox Lubricant 28
Adjusting the Rollover Protection System (ROPS) 29
Adjusting the Height of Cut 29
Adjusting the Skids 32
Adjusting the Mower-Deck Rollers 33
Correcting a Mismatch Between the Mower Decks 33
Checking the Safety-Interlock Switches 35
Adjusting the Mirrors 35
Aiming the Headlights 35
Activating the Quiet Mode 35
During Operation 35
During Operation Safety 35
Starting the Engine 37
Shutting Off the Engine 37
Understanding Smart Power 37
Reversing Fan Operation 37
Understanding Auto Idle 38
Using Cruise Control 38
Diesel Particulate Filter Regeneration 38
Using the Engine-Speed Switch 47
Adjusting the Mowing Speed 47
Adjusting the Transport Speed 47
Understanding the Operating Characteristics of the Machine 47
Operating Tips 48
After Operation 49
After Operation Safety 49
Pushing or Towing the Machine 49
Locating the Jacking Points 50
Hauling the Machine 50
Locating the Tie-Down Points 50
Maintenance 51
Recommended Maintenance Schedule(s) 51
Daily Maintenance Checklist 53
Pre-Maintenance Procedures 54
Pre-Maintenance Safety 54
Preparing the Machine for Maintenance 54
Removing the Hood 54
Lubrication 55
Greasing the Bearings and Bushings 55
Engine Maintenance 57
Engine Safety 57
Servicing the Engine Oil 57
Servicing the Air Cleaner 58
Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter 59
Fuel System Maintenance 60
Servicing the Fuel System 60
Servicing the Water Separator 60
Servicing the Fuel Filter 61
Electrical System Maintenance 62
Electrical System Safety 62
Servicing the Battery 62
Locating the Fuses 63
Drive System Maintenance 64
Adjusting the Traction-Pedal Angle 64
Changing the Planetary-Gear-Drive Oil 64
Changing the Rear-Axle Oil 65
Checking the Rear Wheel Toe-In 66
Cooling System Maintenance 66
Cooling System Safety 66
Checking the Cooling System 66
Servicing the Engine-Cooling System 67
Brake Maintenance 67
Adjusting the Service Brakes 67
Belt Maintenance 68
Servicing the Alternator Belt 68
Servicing the Compressor Belt 68
Tensioning the Blade-Drive Belts 68
Replacing the Blade-Drive Belt 68
Hydraulic System Maintenance 69
Hydraulic System Safety 69
Servicing the Hydraulic System 69
Mower Maintenance 72
Pivoting (Tilting) the Front Mower Deck to the Upright Position 72
Pivoting the Front Mower Deck Down 73
Adjusting the Mower-Deck Pitch 73
Servicing the Caster-Arm Bushings 74
Servicing the Caster Wheels and Bearings 74
Blade Maintenance 75
Blade Safety 75
Checking for a Bent Blade 75
Removing and Installing the Mower Blade(s) 76

Inspecting and Sharpening the Mower Blade(s) 76
Correcting a Mower-Deck Mismatch 77
Cab Maintenance 78
Cleaning the Cab Air Filters 78
Cleaning the Air-Conditioning Assembly 78
Cleaning 79
Storage 80
Preparing for Seasonal Storage 80

Safety

This machine has been designed in accordance with EN ISO 5395:2013 and ANSI B71.4-2017. A CE kit is required for EN ISO 5395:2013 compliance; refer to the Declaration of Conformity for the kit part number.

General Safety

This product is capable of amputating hands and feet and of throwing objects. Always follow all safety instructions to avoid serious personal injury.

Using this product for purposes other than its intended use could prove dangerous to you and bystanders.

- Read and understand the contents of this *Operator's Manual* before starting the engine.
- Do not put your hands or feet near moving components of the machine.
- Do not operate the machine without all guards and other safety protective devices in place and working on the machine.
- Keep clear of any discharge opening. Keep bystanders and pets a safe distance away from the machine.
- Keep children out of the operating area. Do not allow children to operate the machine.
- Stop the machine and shut off the engine before servicing, fueling, or unclogging the machine.

Improperly using or maintaining this machine can result in injury. To reduce the potential for injury, comply with these safety instructions and always pay attention to the safety-alert symbol, which means Caution, Warning, or Danger—personal safety instruction. Failure to comply with these instructions may result in personal injury or death.

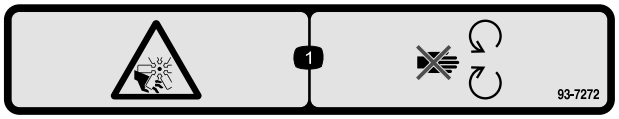
You can find additional safety information where needed throughout this *Operator's Manual*.

Engine-Emission Certification

The engine in this machine is EPA Tier 4 Final and EU Stage 3b emissions compliant.

Safety and Instructional Decals

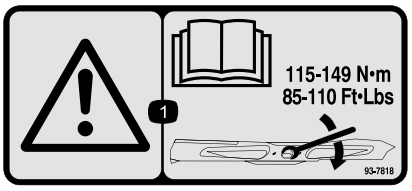
Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or missing.



decal93-7272

93-7272

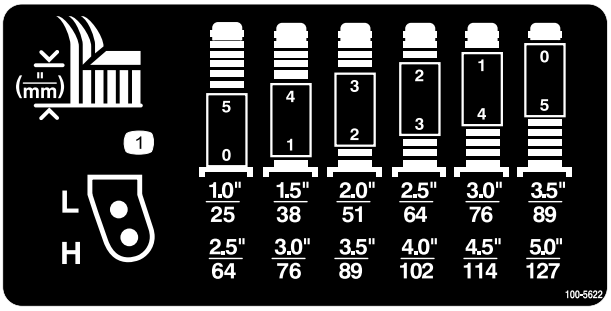
1. Cutting/dismemberment hazard; fan—stay away from moving parts.



decal93-7818

93-7818

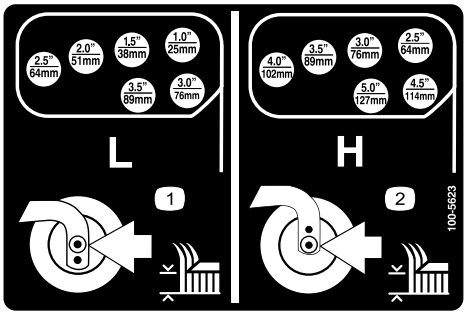
1. Warning—read the *Operator's Manual* for instructions on torquing the blade bolt/nut to 115 to 149 N·m (85 to 110 ft-lb).



decal100-5622

100-5622

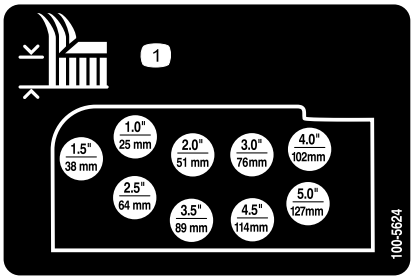
1. Height-of-cut adjustment



decal100-5623

100-5623

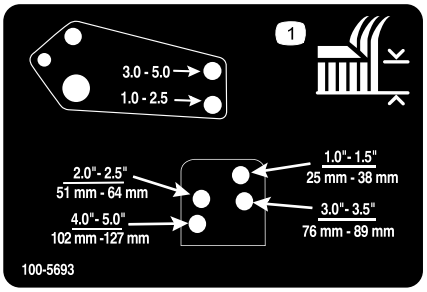
1. Low height-of-cut adjustment
2. High height-of-cut adjustment



decal100-5624

100-5624

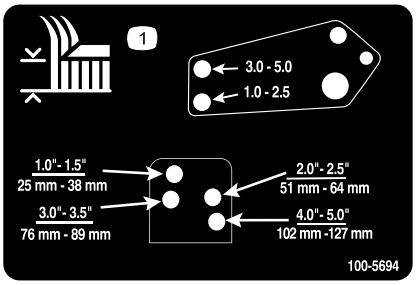
1. Height-of-cut adjustment



decal100-5693

100-5693

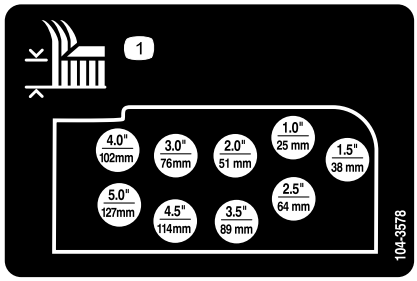
1. Height-of-cut adjustment



decal100-5694

100-5694

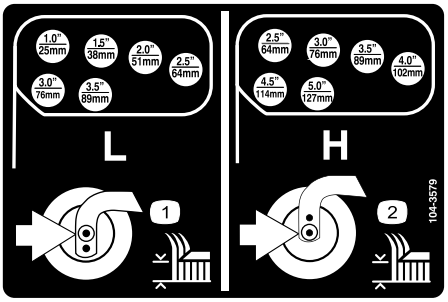
1. Height-of-cut adjustment



decal104-3578

104-3578

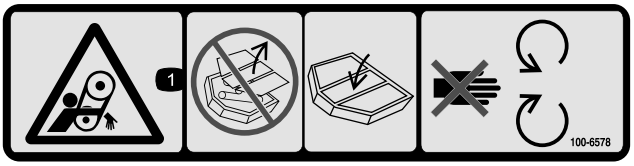
1. Height-of-cut adjustment



decal104-3579

104-3579

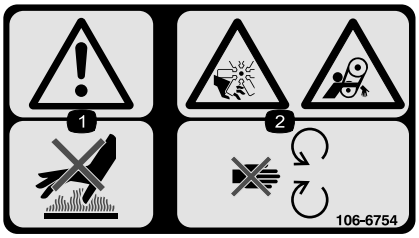
1. Low height-of-cut adjustment
2. High height-of-cut adjustment



decal100-6578

100-6578

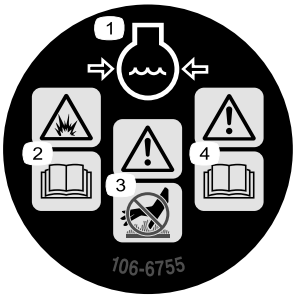
1. Entanglement hazard, belt—do not operate the machine with the shields or guards removed; always keep the shields and guards in place; stay away from moving parts.



decal106-6754

106-6754

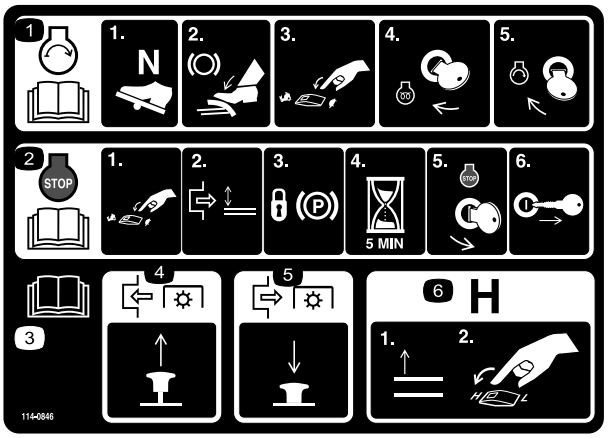
1. Warning—do not touch the hot surface.
2. Cutting/dismemberment hazard, fan and entanglement hazard, belt—stay away from moving parts.



decal106-6755

106-6755

1. Engine coolant under pressure.
2. Explosion hazard—read the *Operator's Manual.*
3. Warning—do not touch the hot surface.
4. Warning—read the *Operator's Manual.*



decal114-0846

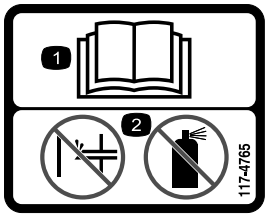
114-0846

1. Read the *Operator's Manual* for information on starting the engine—1) Set to neutral; 2) Engage the brake; 3) Set the engine speed to slow; 4) Turn the ignition key to preheat; 5) Turn the ignition key to start the engine.
2. Read the *Operator's Manual* for information on shutting of the engine—1) Set the engine speed to slow; 2) Disengage the deck; 3) Lock the parking brake; 4) Wait 5 minutes; 5) Turn the ignition key to shut off engine; 6) Remove the key from the ignition.
3. Read the *Operator's Manual*.
4. Pull the knob out to engage the PTO.
5. Push the knob in to disengage the PTO.
6. Raise the decks to go to H range.



decal117-2718

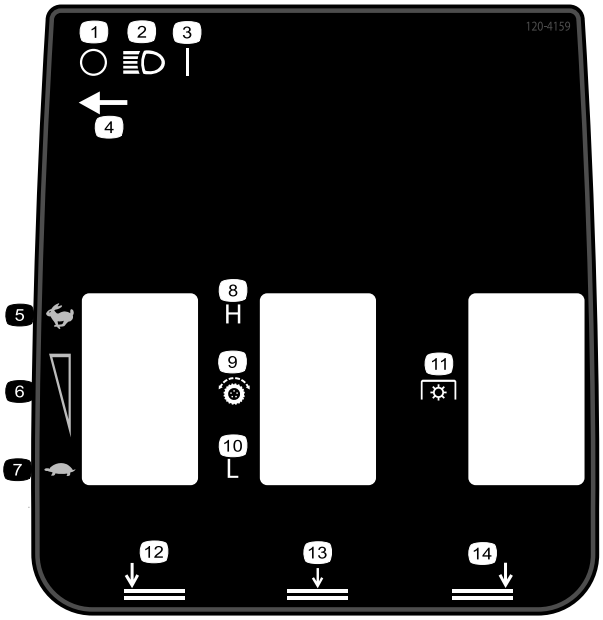
117-2718



decal117-4765

117-4765

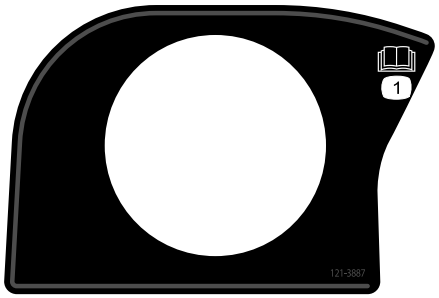
1. Read the *Operator's Manual.*
2. Do not use starting aids.



decal120-4159

120-4159

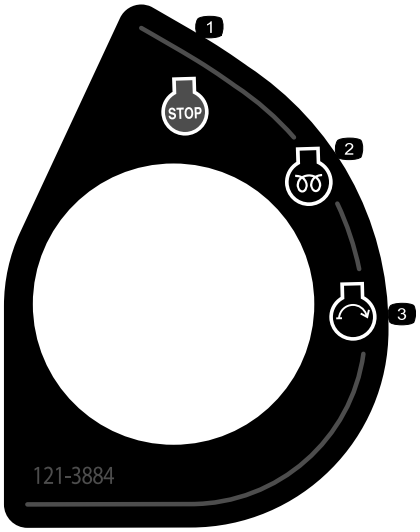
1. Off
2. Lights
3. On
4. Light-switch location
5. Fast
6. Variable-speed adjustment
7. Slow
8. High
9. Traction drive
10. Low
11. Power takeoff (PTO)
12. Lower, left deck
13. Lower, center decks
14. Lower, right deck



decal121-3887

121–3887

1. Read the *Operator's Manual*.



decal121-3884

121–3884

1. Engine stop
2. Engine preheat
3. Engine start

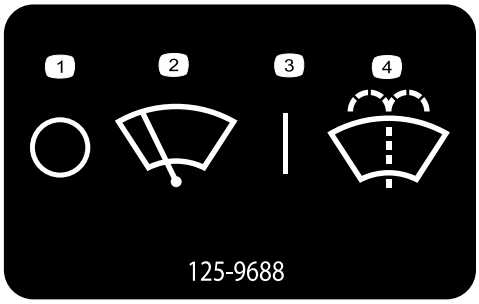


decalbatterysymbols

Battery Symbols

Some or all of these symbols are on your battery

1. Explosion hazard
2. No fire, open flame, or smoking
3. Caustic liquid/chemical burn hazard
4. Wear eye protection.
5. Read the *Operator's Manual.*
6. Keep bystanders a safe distance away from the battery.
7. Wear eye protection; explosive gases can cause blindness and other injuries.
8. Battery acid can cause blindness or severe burns.
9. Flush eyes immediately with water and get medical help fast.
10. Contains lead; do not discard

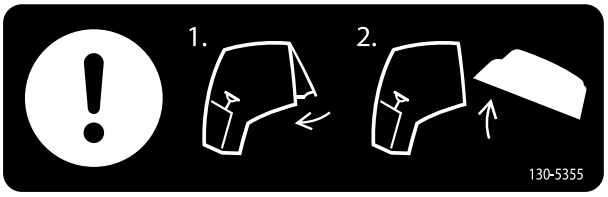


decal125-9688

125-9688

Model with Cab Only

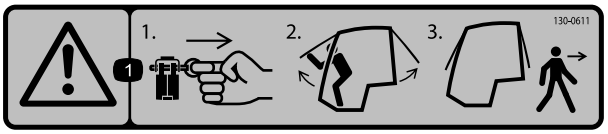
1. Windshield wipers (off)
2. Windshield wipers
3. Windshield wipers (on)
4. Spray windshield washer fluid



decal130-5355

130-5355

1. Close the rear window.
2. Raise the hood.

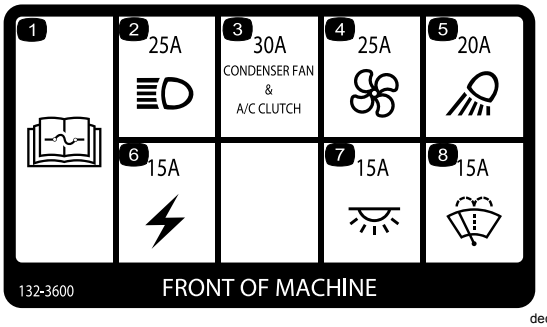


decal130-0611

130-0611

Model with Cab Only

1. Warning—1) Remove the pin; 2) Raise the doors; 3) Exit the cab.

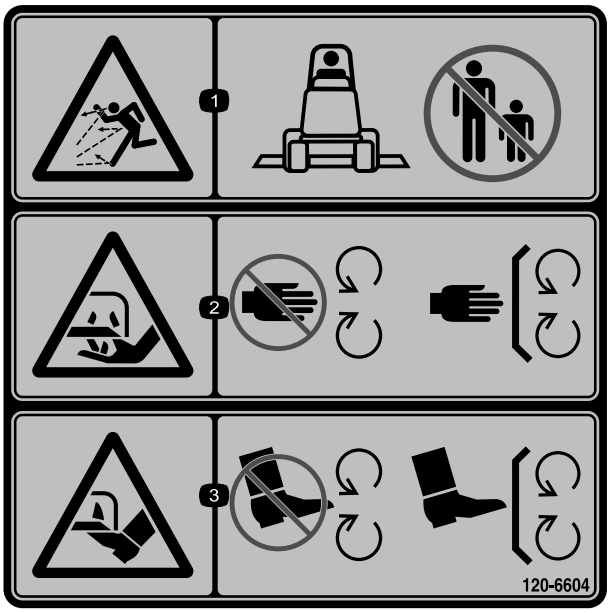


decal132-3600

132-3600

Model with Cab Only

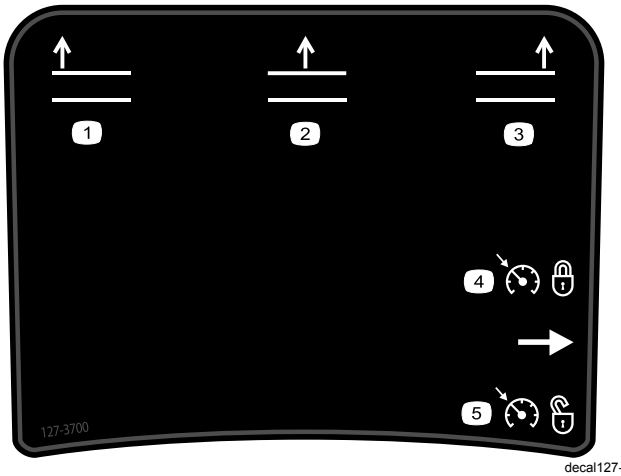
1. Read the *Operator's Manual* for more information on fuses.
2. Headlight (25 A)
3. Condenser fan and A/C clutch (30 A)
4. Fan (25 A)
5. Working light (20 A)
6. Auxiliary power (15 A)
7. Cab light (15 A)
8. Windshield wipers (15 A)



decal120-6604

120-6604

1. Thrown object hazard—keep bystanders away from the machine.
2. Cutting/dismemberment hazard of hand, mower blade—stay away from moving parts, keep all guards and shields in place.
3. Cutting/dismemberment hazard of foot, mower blade—stay away from moving parts, keep all guards and shields in place.



decal127-3700

127-3700

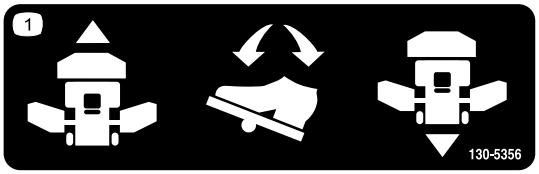
1. Raise the left deck.
2. Raise the center deck.
3. Raise the right deck.
4. Lock the engine speed.
5. Unlock the engine speed.



decal130-0594

130-0594

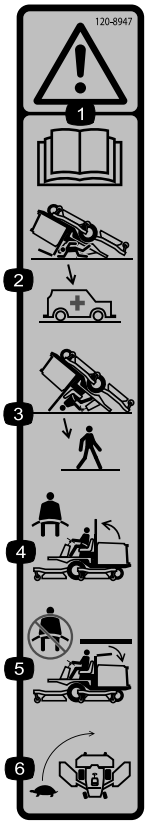
1. Warning—read the *Operator's Manual*; when sitting in the cab, always wear a seat belt; wear hearing protection.



decal130-5356

130-5356

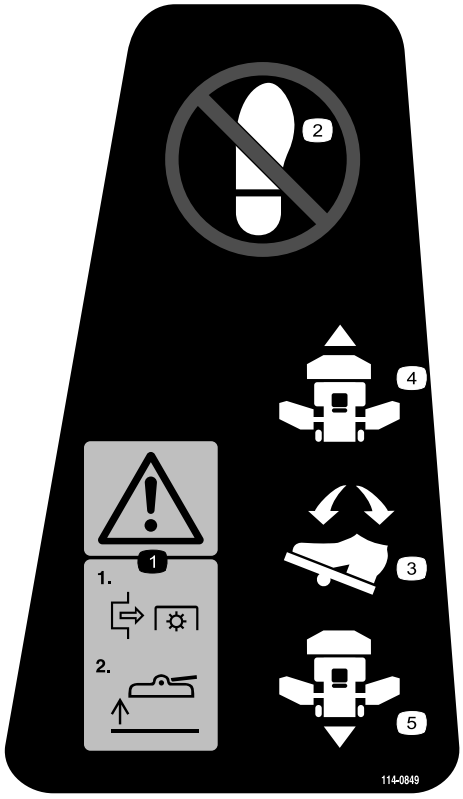
1. Use the foot pedal to move forward or in reverse.



decal120-8947

120-8947

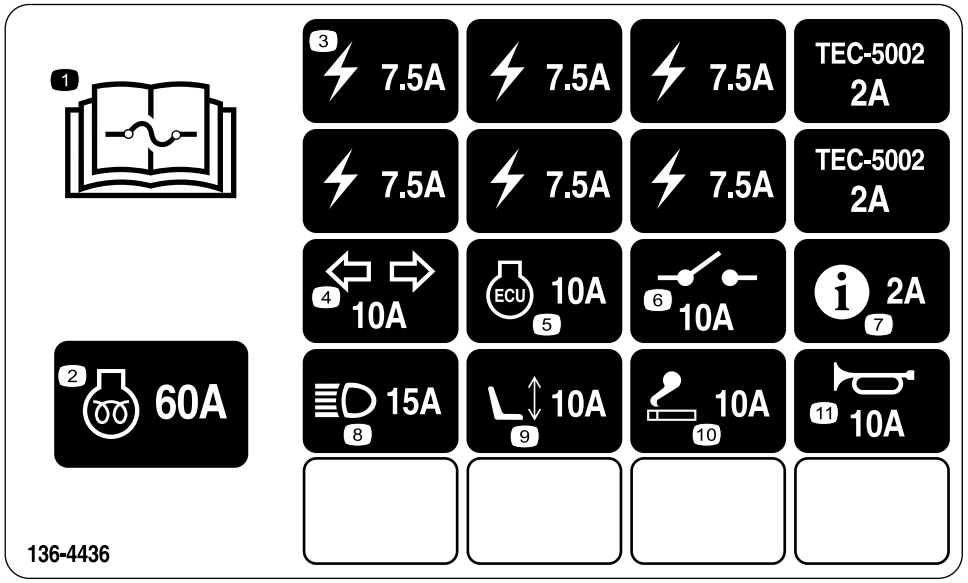
1. Warning—read the *Operator's Manual*.
2. There is no rollover protection when the roll bar is down.
3. There is rollover protection when the roll bar is up.
4. If the roll bar is raised, wear the seat belt.
5. If the roll bar is lowered, do not wear the seat belt.
6. Drive slowly when turning.



decal114-0849

114-0849

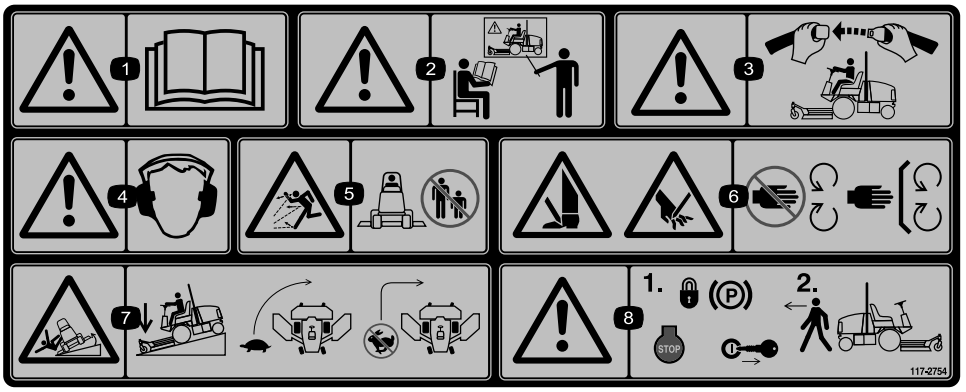
1. Warning—1) Disengage the PTO; 2) Raise the deck
2. Do not place your foot here.
3. Direction pedal
4. Forward direction
5. Reverse direction



decal136-4436

136-4436

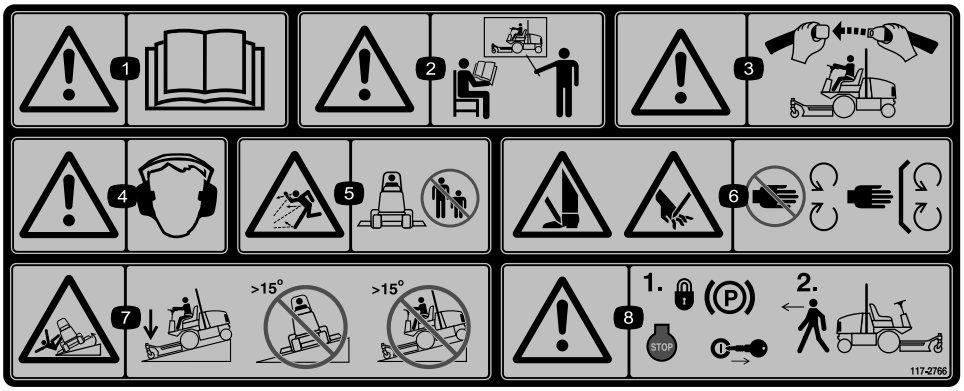
1. Read the *Operator's Manual* for information on fuses.
2. Engine preheat—60 A
3. Power supply—7.5 A
4. Turn signals—10 A
5. Engine control unit—10 A
6. System power—10 A
7. Infocenter—2 A
8. Headlights—15 A
9. Power seat—10 A
10. Lighter—10 A
11. Horn—10 A



decal117-2754

117-2754

1. Warning—read the *Operator's Manual.*
2. Warning—do not operate this machine unless you are trained.
3. Warning—wear the seat belt when seated in the operator's position.
4. Warning—wear hearing protection.
5. Thrown object hazard—keep bystanders a safe distance away from the machine.
6. Cutting hazard of hand or foot—stay away from moving parts; keep all guards in place.
7. Tipping hazard—lower the cutting unit when driving down slopes; slow machine before turning, do not turn at high speeds
8. Warning—lock the parking brake, shut off the engine, and remove the key from the ignition before leaving the machine.



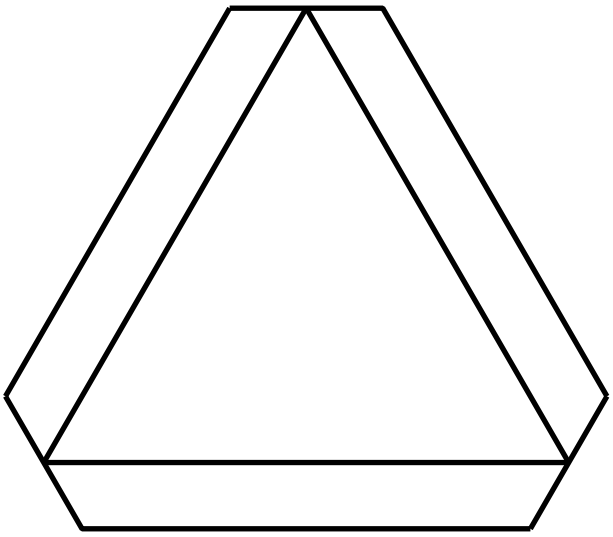
decal117-2766

117-2766

(Affix over Part No. 117-2754 for CE*)

Note: This machine complies with the industry standard stability test in the static lateral and longitudinal tests with the maximum recommended slope indicated on the decal. Review the instructions for operating the machine on slopes in the *Operator's Manual* and the conditions in which the machine is being operated to determine whether the machine can be operated in the conditions on that day and at that site. Changes in the terrain can result in a change in slope operation for the machine. If possible, keep the cutting units lowered to the ground while operating the machine on slopes. Raising the cutting units while operating on slopes can cause the machine to become unstable.

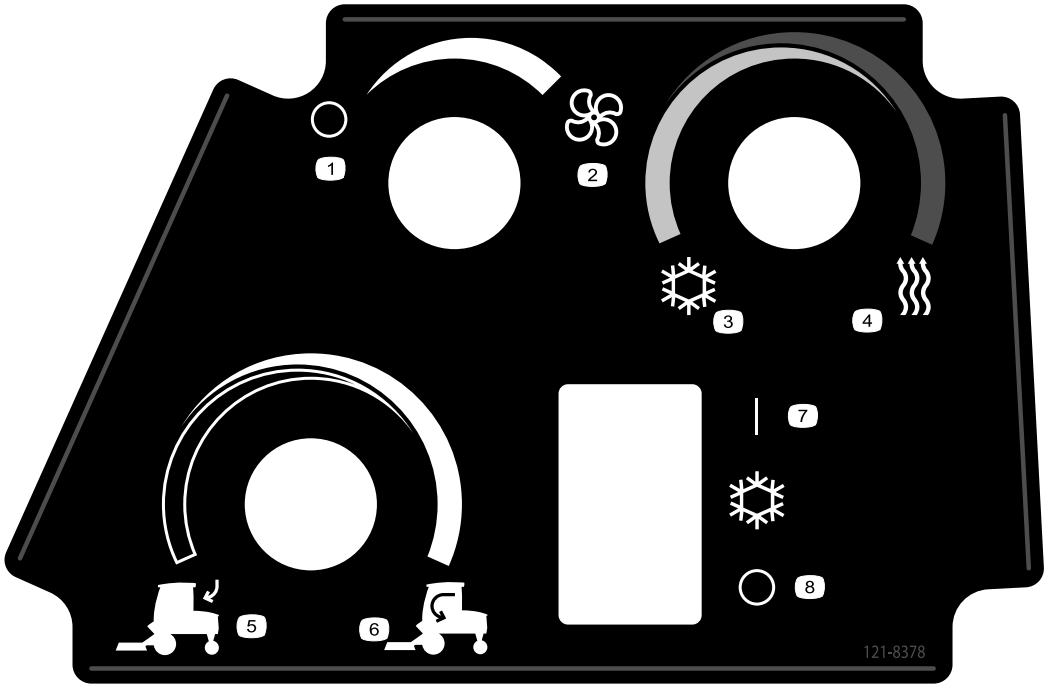
1. Warning—read the *Operator's Manual.*
2. Warning—do not operate this machine unless you are trained.
3. Warning—wear the seat belt when seated in the operator's position.
4. Warning—wear hearing protection.
5. Thrown object hazard—keep bystanders a safe distance away from the machine.
6. Cutting hazard of hand or foot—stay away from moving parts; keep all guards in place.
7. Tipping hazard—lower the cutting unit when driving down slopes; do not operate machine on slopes greater than 15 degrees.
8. Warning—lock the parking brake, shut off the engine, and remove the key from the ignition before leaving the machine.



decal120-0250

120-0250

1. Slow-moving vehicle

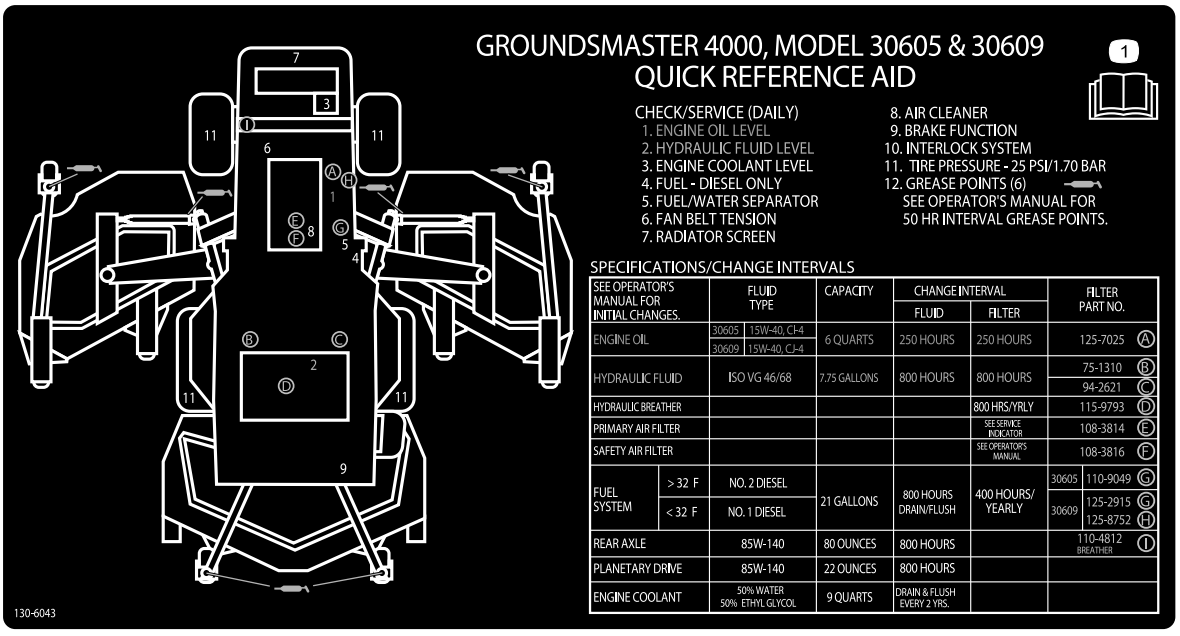


decal121-8378

121-8378

Model with Cab Only

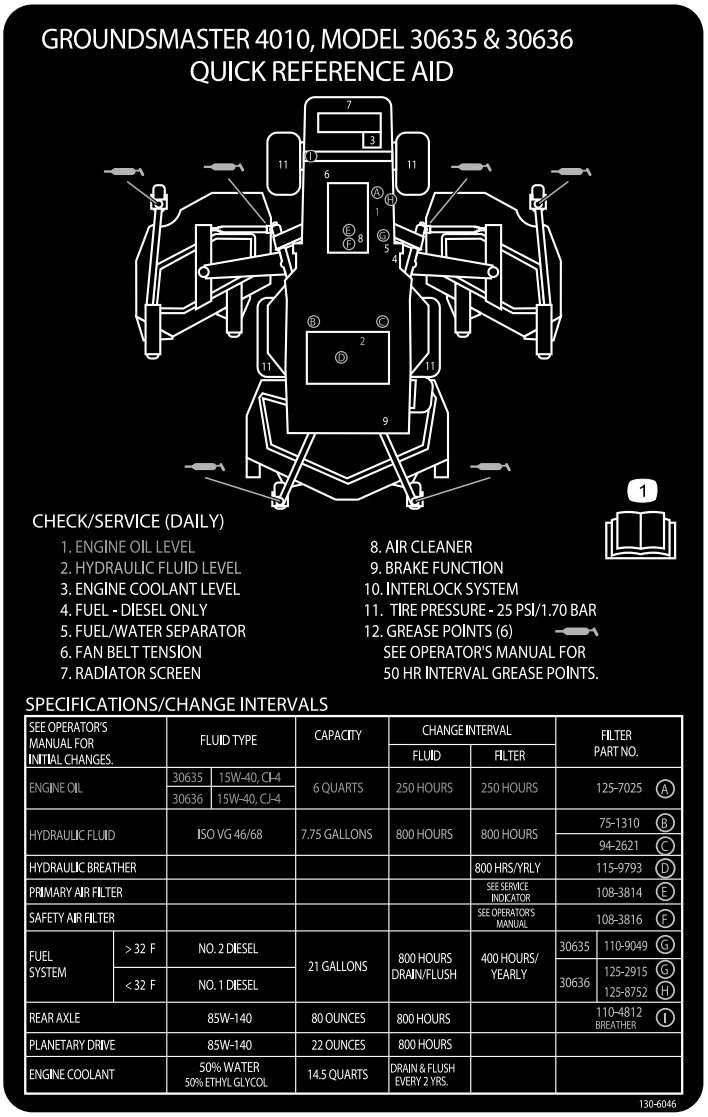
1. Fan (off)
2. Fan (on full)
3. Cold air
4. Hot air
5. External air
6. Internal air
7. Air conditioner (off)
8. Air conditioner (on)



decal130-6043

130-6043

1. Read the *Operator's Manual*.



decal130-6046

130-6046

1. Read the *Operator's Manual*.

Setup

Loose Parts

Use the chart below to verify that all parts have been shipped.

Procedure	Description	Qty.	Use
1	No parts required	–	Grease the machine.
2	Warning decal	1	Replace the warning decal.

Media and Additional Parts

Description	Qty.	Use
Operator's Manual	1	Review before operating the machine.
Engine owner’s manual	1	Use to reference engine information.
Parts Catalog	1	Use to reference part numbers.
Operator training materials	1	Review before operating the machine.
Declaration of Conformity	1	

Note: Determine the left and right sides of the machine from the normal operating position.

1

Greasing the Machine

No Parts Required

Procedure

Before you operate the machine, grease it to ensure proper lubricating characteristics; refer to Greasing the Bearings and Bushings (page 55). Failure to properly grease the machine will result in premature failure of critical parts.

2

Replacing the Warning Decal

For CE Models Only

Parts needed for this procedure:

1	*Warning decal*

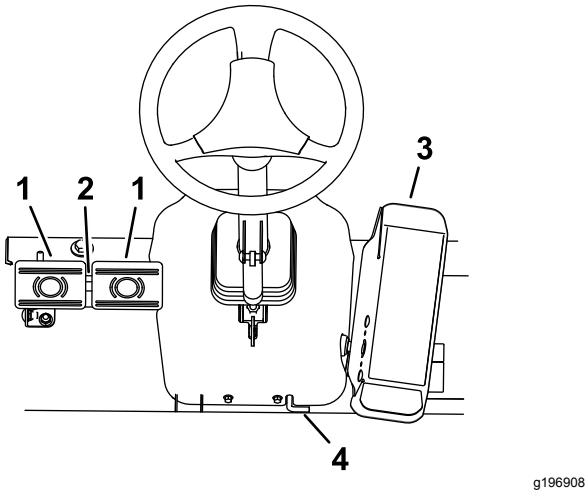
Procedure

On machines requiring European CE compliance, replace the warning decal Part No. 117-2754 with the warning decal Part No. 117-2766.

Product Overview

Controls

Note: Determine the left and right sides of the machine from the normal operating position.



g196908

Figure 3

1. Brake pedals
2. Pedal-locking latch
3. Traction pedal
4. Tilt-steering lever

Traction Pedal

To stop the machine, reduce your foot pressure on the traction pedal and allow it to return to the center position (Figure 3).

Brake Pedals

There are 2 foot pedals that operate individual wheel brakes for turning assistance, parking, and to aid in better side-hill traction. A latch connects the pedals for parking-brake operation and transport (Figure 3).

Pedal-Locking Latch

The pedal-locking latch connects the pedals together to engage the parking brake (Figure 3).

Tilt-Steering Lever

Press the tilt-steering lever down to tilt the steering wheel to the desired position, then release the lever to lock the adjustment (Figure 3).

Parking-Brake Latch

A knob on the left side of the console actuates the parking-brake lock (Figure 3).

To engage the parking brake, connect the pedals with the locking latch, push down on both pedals, and pull the parking-brake latch out. To release the parking brake, press both pedals until the parking-brake latch retracts.

Hazard-Light Switch

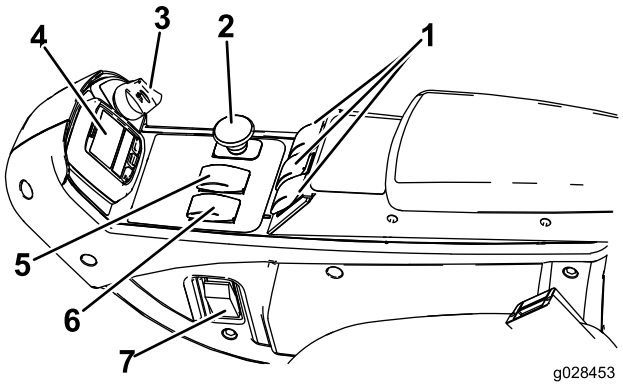
Press the hazard-light switch to activate the hazard lights (Figure 3).

Turn-Signal Switch

Press the left side of the turn-signal switch to activate the left-turn signal and the right side of the switch to activate the right-turn signal (Figure 3).

Key Switch

The key switch (Figure 4) has 3 positions: OFF, ON/PREHEAT, and START.



g028453

g028453

Figure 4

1. Lift switches
2. PTO switch
3. Key switch
4. InfoCenter
5. Hi—Lo speed control
6. Engine-speed switch
7. Light switch (optional)

Engine-Speed Switch

The engine-speed switch has 2 modes to change the engine speed (Figure 4).

By momentarily tapping the switch, you can increase or decrease the engine speed in 100-rpm increments. By holding the switch down, the engine automatically moves to HIGH or LOW IDLE, depending on which switch you press.

PTO Switch

The PTO switch has 2 positions: OUT (START) and IN (STOP). Pull the PTO button out to engage the mower-deck blades. Push the button in to disengage the mower-deck blades (Figure 4).

High—Low Speed-Control Switch

The Hi-Lo speed-control switch allows the speed range to increase for transport of the machine (Figure 4).

Mower decks do not operate in high range. To switch between the HIGH and LOW range, raise the decks, disengage the PTO and the cruise control, move the traction pedal in the NEUTRAL position, and have the machine move at a slow speed.

Lift Switches

The lift switches raise and lower the mower decks (Figure 4). Press the switches forward to lower the mower decks and rearward to raise the mower decks. When starting the machine, with the mower decks in the down position, press the lift switch down to allow the mower decks to float and mow.

Note: The decks do not lower while in the high-speed range and they do not raise or lower if you are out of the seat while the engine is running. Also, the decks lower with the key in the ON position and you are in the seat.

Cruise-Control Switch

The cruise-control switch locks in the pedal position to maintain the desired ground speed (Figure 5). Pressing the rear of the switch turns off the cruise control, the middle position of the switch enables the cruise-control function, and the front of the switch sets the desired ground speed.

Note: Pressing either brake pedal or moving the traction pedal into the reverse position for 1 second also disengages the pedal position.

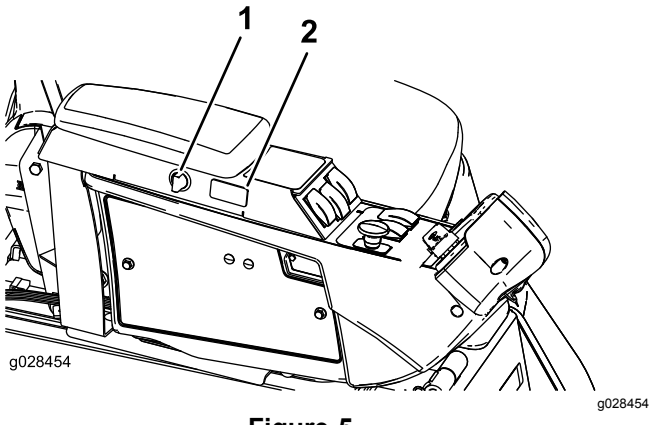


Figure 5

1. Power-point switch
2. Cruise-control switch

Power-Point Switch

Use the power-point switch to power optional electrical accessories (Figure 5).

Seat Adjustments

Seat-Adjustment Lever

Move the seat-adjustment lever on the side of the seat outward, slide the seat to the desired position, and release the lever to lock the seat into position (Figure 6).

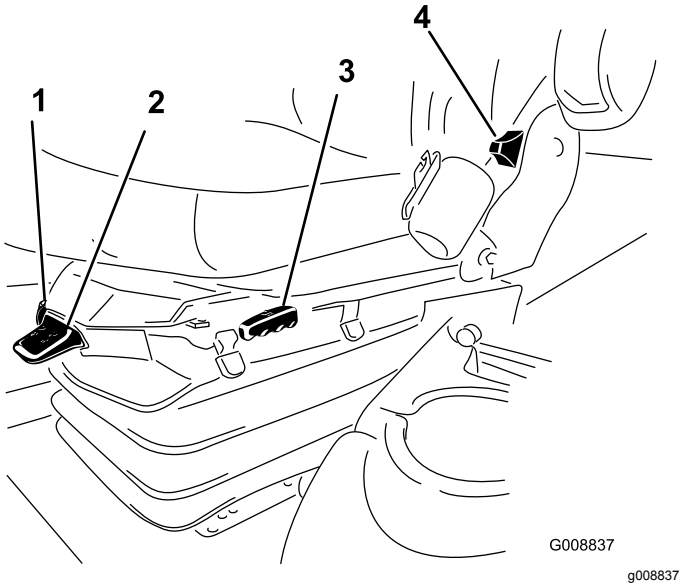


Figure 6

1. Weight gauge
2. Weight-adjustment lever
3. Seat-adjustment lever
4. Seat-back adjustment lever

Armrest-Adjustment Knob

Rotate the knob under the armrest to adjust the armrest angle.

Seat-Back-Adjustment Lever

Move the lever to adjust the seat-back angle (Figure 6).

Weight Gauge

The weight gauge indicates when the seat is adjusted to the weight of the operator (Figure 6). Adjust the height by positioning the suspension within the range of the green region.

Weight-Adjustment Lever

Use this lever to adjust to the proper weight of the operator (Figure 6). Pull up the lever to increase the air pressure and push down to decrease the air pressure. The proper adjustment is correct when the weight gauge is in the green region.

Cab Controls

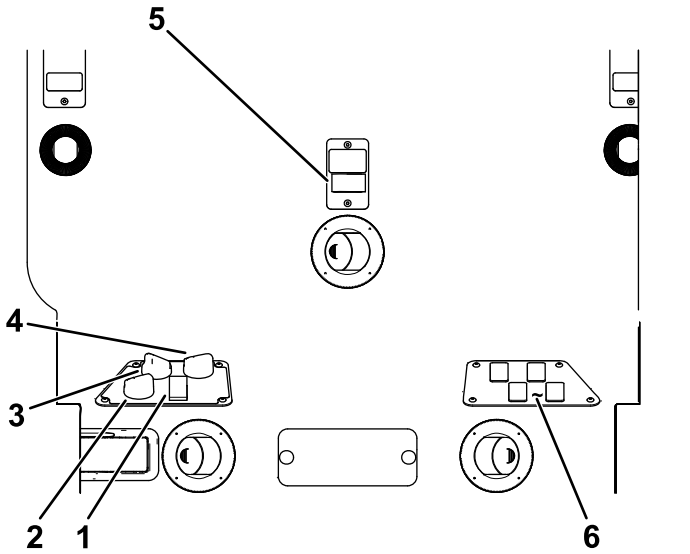


Figure 7

1. Air-conditioning switch
2. Air-recirculation control
3. Fan control
4. Temperature control
5. Windshield-wiper switch
6. Blank switches for optional kits

Air-Recirculation Control

The air-recirculation control sets the cab to either recirculate the air in the cabin or to draw air into the cabin from outside (Figure 7).

- Set it to recirculate the air when using the air-conditioning.
- Set it to draw air in when using the heater or fan.

Fan Control

Rotate the fan control knob to regulate the speed of the fan (Figure 7).

Temperature Control

Rotate the temperature control knob to regulate the air temperature in the cab (Figure 7).

Windshield-Wiper Switch

Use this switch to turn the windshield wipers on or off (Figure 7).

Air Conditioning Switch

Use this switch to turn the air conditioning on or off (Figure 7).

Windshield Latch

Lift up the latches to open the windshield (Figure 8). Press in the latch to lock the windshield open. Pull out and down on the latch to close and secure the windshield.

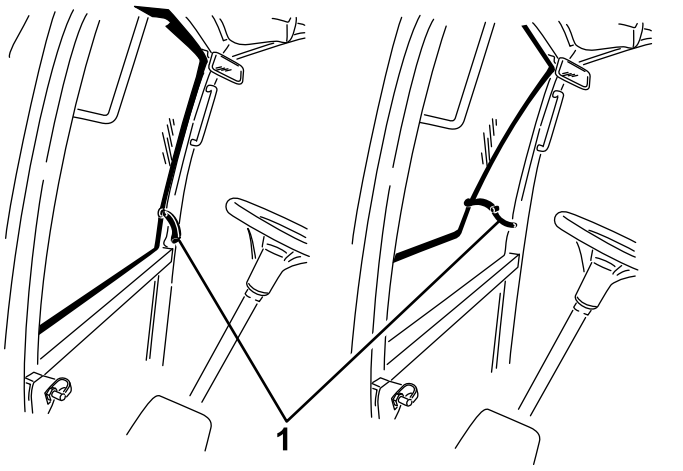


Figure 8

1. Windshield latch

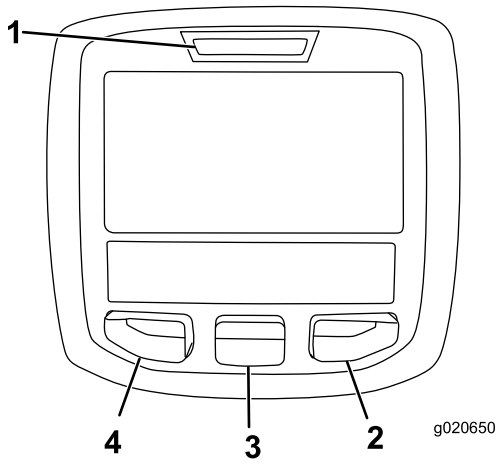
Rear Window Latch

Lift up the latches to open the rear window. Press in the latch to lock the window open. Pull out and down on the latch to close and secure the window (Figure 8).

Important: **You must close the rear window before you open the hood; otherwise, damage may occur.**

Using the InfoCenter Control

The InfoCenter LCD display shows information about your machine, such as the operating status, various diagnostics and other information about the machine (Figure 9). There is a splash screen and main information screen of the InfoCenter. You can switch between the splash screen and main information screen at any time by pressing any of the InfoCenter buttons and then selecting the appropriate directional arrow.



g020650

Figure 9

1. Indicator light
2. Right button
3. Middle button
4. Left button

- Left Button, Menu Access/Back Button—press this button to access the InfoCenter menus. You can use it to exit any menu that you are currently using.
- Middle Button—use this button to scroll down menus.
- Right Button—use this button to open a menu where a right arrow indicates additional content.
- Beeper—activated when lowering the decks or for advisories and faults.

Note: The purpose of each button may change depending on what is required at the time. Each button is labeled with an icon displaying its current function.

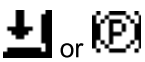
InfoCenter Icon Description

SERVICE DUE	Indicates when scheduled service should be performed
n min	Engine rpm/status—indicates the engine rpm
	Hour meter
	Info icon
	Sets the maximum traction speed
	Fast
	Slow
	Fan Reversal—indicates when the fan is reversed
	Fuel level
	Stationary regeneration required
	Air intake heater is active
	Raise the left deck
	Raise the center deck
	Raise the right deck
	Operator must sit in seat
	Parking Brake Indicator—indicates when the parking brake is on
H	Identifies the range as High
N	Neutral
L	Identifies the range as Low
	Coolant Temperature-indicates the engine coolant temperature in either °C or °F
	Temperature (hot)
	Traction or Traction Pedal

InfoCenter Icon Description (cont'd.)

	Denied or not allowed
	Engine Start
	PTO—indicates that the PTO is on
	Stop or shutdown
	Engine
	Key switch
	Indicates when the mower decks are being lowered
	Indicates when the mower decks are being raised
	PIN code
	Hydraulic-Oil Temperature—indicates the hydraulic-oil temperature
	CAN bus
	InfoCenter
	Bad or failed
	Center
	Right
	Left
	Bulb
	Output of TEC controller or control wire in harness
	High: over-allowed range
	Low: under-allowed range
	Out of range
	Switch
	Operator must release the switch

InfoCenter Icon Description (cont'd.)

	Operator should change to the indicated state
Symbols are often combined to form sentences. Some examples are shown below	
	Operator should put the machine in neutral
	Engine start denied
	Engine shutdown
	Engine coolant is too hot
	Hydraulic fluid is too hot
	Sit down or engage the parking brake

Using the Menus

To access the InfoCenter menu system, press the menu access button while at the main screen. This will bring you to the main menu. Refer to the following tables for a synopsis of the options available from the menus:

Main Menu	
Menu Item	**Description**
Faults	The Faults menu contains a list of the recent machine faults. Refer to the Service Manual or your authorized Toro distributor for more information on the Faults menu and the information contained there.
Service	The Service menu contains information on the machine such as hours of use and other similar numbers.
Diagnostics	The Diagnostics menu displays the state of each machine switch, sensor and control output. You can use this to troubleshoot certain issues as it will quickly tell you which machine controls are on and which are off.

Settings	The Settings menu allows you to customize and modify configuration variables on the InfoCenter display.
About	The About menu lists the model number, serial number, and software version of your machine.

Service	
Menu Item	**Description**
Hours	Lists the total number of hours that the machine, engine and fan have been on, as well as the number of hours that the machine has been transported and overheated
Counts	Lists the number of preheats and starts that the machine has experienced

Diagnostics	
Menu Item	**Description**
Engine Run	Refer to the Service Manual or your authorized Toro distributor for more information on the Engine Run menu and the information contained there.
Glowplugs	Indicates if the following items are active: Key start, timeout limited, and glowplugs
Fan	Indicates if the fan is active in the following instances: Engine high temp, oil high temp, engine or hydraulic high temp, and fan on

Settings	
Menu Item	**Description**
Units	Controls the units used on the InfoCenter; the menu choices are English or Metric
Language	Controls the language used on the InfoCenter*
LCD Backlight	Controls the brightness of the LCD display
LCD Contrast	Controls the contrast of the LCD display
Protected Menus	Allows a person authorized by your company with the PIN code to access protected menus.
Auto Idle	Controls the amount of time allowed before idling the engine when the machine is not in use
Mow Speed	Controls the maximum speed while in mow (low range)
Trans Speed	Controls the maximum speed while in transport (high range)
Smart Power	Smart Power prevents bogging down in heavy turf by automatically controlling the machine speed and optimizing cutting performance.

*Only "operator-faced" text is translated. Faults, Service, and Diagnostics screens are "service-faced." Titles will be in the selected language, but menu items are in English.

About	
Menu Item	**Description**
Model	Lists the model number of the machine
SN	Lists the serial number of the machine
Machine Controller Revision	Lists the software revision of the master controller
InfoCenter Revision	Lists the software revision of the InfoCenter
CAN Bus	Lists the machine communication bus status

Protected Menus

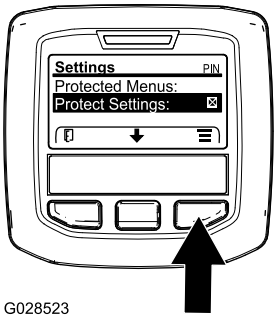
There are 4 operating configuration settings that are adjustable within the Settings Menu of the InfoCenter: auto idle time delay, maximum mowing ground speed, maximum transport ground speed, and Smart Power. These settings are in the Protected Menu.

Accessing Protected Menus

Note: The factory default PIN code for you machine is either 0000 or 1234.

If you changed the PIN code and forgot the code, contact your authorized Toro distributor for assistance.

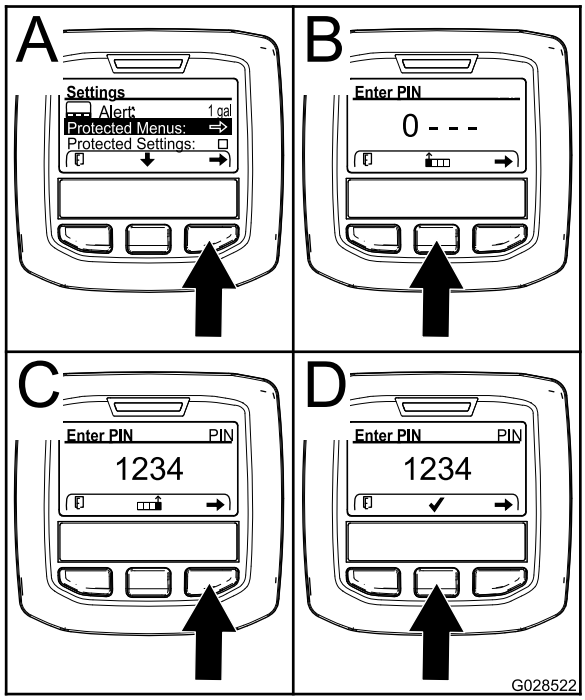
1. From the MAIN MENU, use the center button to scroll down to the SETTINGS MENU and press the right button (Figure 10).



g028523

Figure 10

2. In the SETTINGS MENU, use the center button to scroll down to the PROTECTED MENU and press the right button (Figure 11A).



g028522

Figure 11

3. To enter the PIN code, press the center button until the correct first digit appears, then press the right button to move on to the next digit (Figure 11B and Figure 11C). Repeat this step until the last digit is entered and press the right button once more.
4. Press the middle button to enter the PIN code (Figure 11D).

   Wait until the red indicator light of the InfoCenter illuminates.

   Note: If the InfoCenter accepts the PIN code and the protected menu is unlocked, the word "PIN" displays in the upper right corner of the screen.

Note: Rotate the key switch to the OFF position and then to the ON position locks the protected menu.

You can view and change the settings in the Protected Menu. Once you access the Protected Menu, scroll down to Protect Settings option. Use the right button to change the setting. Setting the Protect Settings to OFF allows you to view and change the settings in the Protected Menu without entering the PIN code. Setting the Protect Settings to ON hides the protected options and requires you to enter the PIN code to change the setting in the Protected Menu. After you set the PIN code, rotate the key switch OFF and back to the ON position to enable and save this feature.

Setting the Auto Idle

- In the Settings Menu, scroll down to Auto Idle.
- Press the right button to change the auto idle time between Off, 8S, 10S, 15S, 20S, and 30S.

Setting the Maximum Allowed Mow Speed

- In the Settings Menu, Scroll down to Mow Speed and press the right button.
- Use the right button to increase the max full mow speed (50%, 75%, or 100%).
- Use the center button to decrease the max full mow speed (50%, 75%, or 100%).
- Press the left button to exit.

Setting the Maximum Allowed Transport Speed

- In the Settings Menu, scroll down to Transport Speed and press the right button.
- Use the right button to increase the max transport speed (50%, 75%, or 100%).
- Use the center button to decrease the max transport speed (50%, 75%, or 100%).
- Press the left button to exit.

When finished with the Protected Menu, press the left button to exit to the Main Menu, then press the left button to exit to the Run Menu.

Specifications

Note: Specifications and design are subject to change without notice.

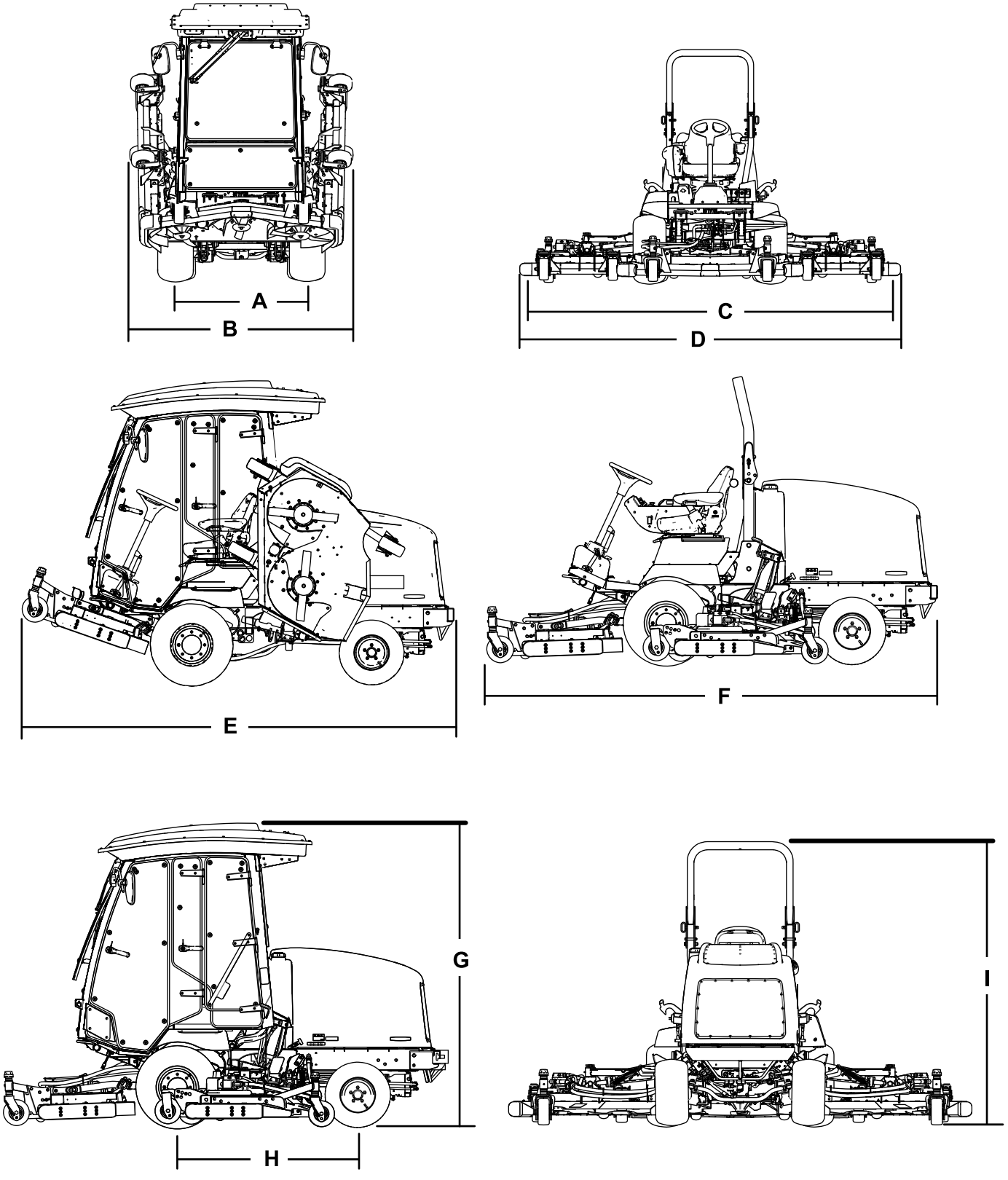


Figure 12

Description		Figure 12 reference	Dimension or Weight
Height with cab		G	237 cm (93-1/2 inches)
Height with roll bar		I	218 cm (86 inches)
Overall length		F	342 cm (135 inches)
Length for storage or transport		E	338 cm (133 inches)
Width of cut			
	overall	C	335 cm (132 inches)
	front cutting unit		157 cm (62 inches)
	side cutting unit		107 cm (42 inches)
	front and one side cutting unit		246 cm (97 inches)
Overall width			
	cutting units down	D	345 cm (136 inches)
	cutting units up (transport position)	B	183 cm (73 inches)
Wheel base		H	141 cm (55-1/2 inches)
Wheel tread (tire center to center)			
	front	A	114 cm (45 inches)
	rear	J	107 cm (42 inches)
Ground clearance			17 cm (6-1/2 inches)
Net weight with cab			2159 kg (4,759 lb)
Net weight with roll bar			2159 kg (4,759 lb)

Attachments/Accessories

A selection of Toro approved attachments and accessories is available for use with the machine to enhance and expand its capabilities. Contact your Authorized Service Dealer or Distributor or go to www.Toro.com for a list of all approved attachments and accessories.

Operation

Note: Determine the left and right sides of the machine from the normal operating position.

Before Operation

Before Operation Safety

General Safety

- Never allow children or untrained people to operate or service the machine. Local regulations may restrict the age of the operator. The owner is responsible for training all operators and mechanics.
- Become familiar with the safe operation of the equipment, operator controls, and safety signs.
- Know how to stop the machine and engine quickly.
- Check that operator-presence controls, safety switches, and shields are attached and functioning properly. Do not operate the machine unless they are functioning properly.

- Before mowing, always inspect the machine to ensure that the blades, blade bolts, and cutting assemblies are in good working condition. Replace worn or damaged blades and bolts in sets to preserve balance.
- Inspect the area where you will use the machine and remove all objects that the machine could throw.

Fuel Safety

- Use extreme care in handling fuel. It is flammable and its vapors are explosive.
- Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
- Use only an approved fuel container.
- Do not remove the fuel cap or fill the fuel tank while the engine is running or hot.
- Do not add or drain the fuel in an enclosed space.
- Do not store the machine or fuel container where there is an open flame, spark, or pilot light, such as on a water heater or other appliance.
- If you spill fuel, do not attempt to start the engine; avoid creating any source of ignition until the fuel vapors have dissipated.

Checking the Engine-Oil Level

Before you start the engine and use the machine, check the oil level in the engine crankcase; refer to Checking the Engine-Oil Level (page 57).

Checking the Cooling System

Before you start the engine and use the machine, check the cooling system; refer to Checking the Cooling System (page 66).

Checking the Hydraulic System

Before you start the engine and use the machine, check the hydraulic system; refer to Checking the Hydraulic Fluid (page 69).

Filling the Fuel Tank

Fuel Tank Capacity

Fuel tank capacity: 79 L (21 US gallons)

Fuel Specification

Important: **Use only ultra-low sulphur diesel fuel. Fuel with higher rates of sulfur degrades the diesel oxidation catalyst (DOC), which causes operational problems and shortens the service life of engine components.**

Failure to observe the following cautions may damage the engine.

- Do not use kerosene or gasoline instead of diesel fuel.
- Do not mix kerosene or used engine oil with the diesel fuel.
- Do not keep fuel in containers with zinc plating on the inside.
- Do not use fuel additives.

Petroleum Diesel

Cetane rating: 45 or higher

Sulfur content: Ultra-low sulfur (<15 ppm)

Fuel Table

Diesel fuel specification	Location
ASTM D975 No. 1-D S15 No. 2-D S15	USA
EN 590	European Union
ISO 8217 DMX	International
JIS K2204 Grade No. 2	Japan
KSM-2610	Korea

- Use only clean, fresh diesel fuel or biodiesel fuels.
- Purchase fuel in quantities that you use within 180 days to ensure fuel freshness.

Use summer-grade diesel fuel (No. 2-D) at temperatures above -7°C (20°F) and winter-grade fuel (No. 1-D or No. 1-D/2-D blend) below that temperature.

Note: Using winter-grade fuel at lower temperatures provides lower flash point and cold flow characteristics which eases starting and reduces fuel filter plugging.

Using summer-grade fuel above -7°C (20°F) contributes toward longer fuel pump life and increased power compared to winter-grade fuel.

Biodiesel

This machine can also use a biodiesel blended fuel of up to B20 (20% biodiesel, 80% petroleum diesel).

Sulfur content: Ultra-low sulfur (<15 ppm)

Biodiesel fuel specification: ASTM D6751 or EN14214

Blended fuel specification: ASTM D975, EN590, or JIS K2204

Important: **The petroleum diesel portion must be ultra-low sulfur.**

Observe the following precautions:

- Biodiesel blends may damage painted surfaces.
- Use B5 (biodiesel content of 5%) or lesser blends in cold weather.
- Monitor seals, hoses, gaskets in contact with fuel as they may degrade over time.
- Fuel filter plugging may be expected for a time after converting to biodiesel blends.
- Contact your authorized Toro distributor for more information on biodiesel.

Adding Fuel

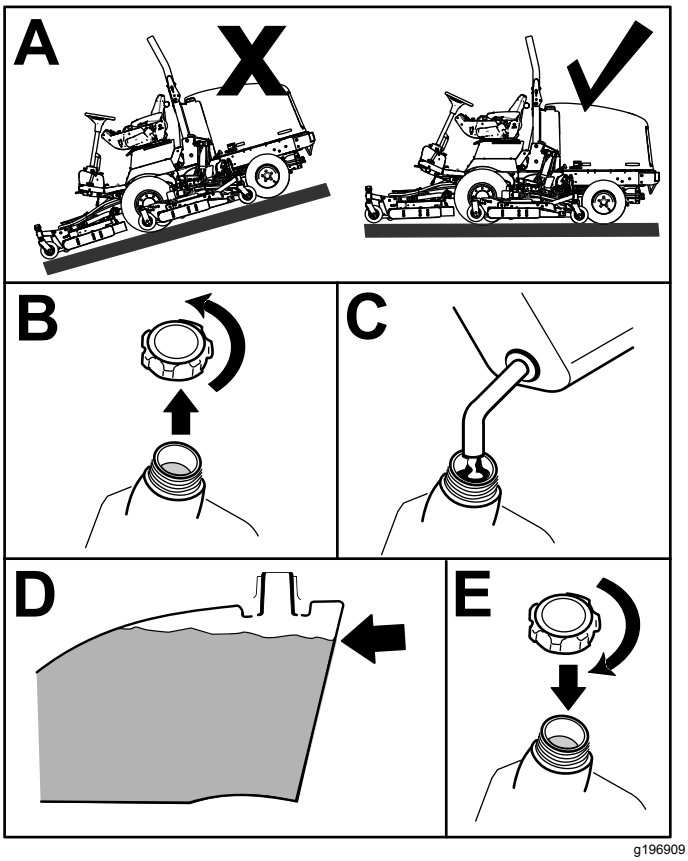


Figure 13

Fill the tank to about 6 to 13 mm (1/4 to 1/2 inch) below the top of the tank, not the filler neck, with No. 2-D diesel fuel.

Note: If possible, fill the fuel tank after each use; this will minimize possible buildup of condensation inside the fuel tank.

Checking the Tire Pressure

Service Interval: Before each use or daily

⚠ DANGER

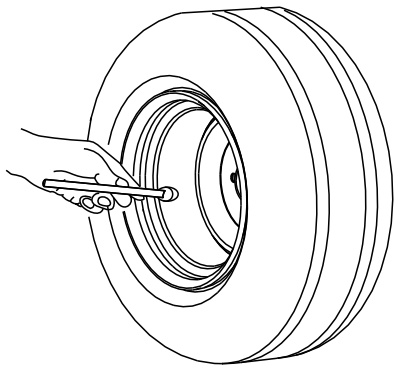
Low tire pressure decreases machine side-hill stability. This could cause a rollover, which may result in personal injury or death.

Do not underinflate the tires.

The correct air pressure in the tires is 172 to 207 kPa (25 to 30 psi).

Important: **Maintain the recommended pressure in all tires to ensure a good quality of cut and proper machine performance. Do not under-inflate the tires.**

Check the air pressure in all the tires before operating the machine.



G001055

g001055

Figure 14

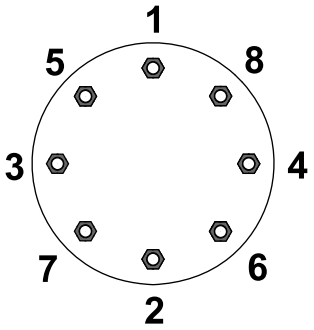
Checking the Torque of the Wheel-Lug Nuts

Service Interval: After the first hour

After the first 10 hours

Every 200 hours

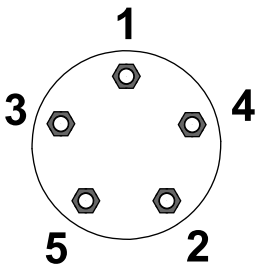
Torque the wheel-lug nuts to 115 to 136 N·m (85 to 100 ft-lb) in the order shown in Figure 15 and Figure 16.



G033358

g033358

Figure 15
Front Wheels



G033359

g033359

Figure 16
Rear Wheels

⚠ WARNING

Failing to maintain proper torque of the wheel-lug nuts could result in personal injury.

Torque the wheel-lug nuts to the proper torque value.

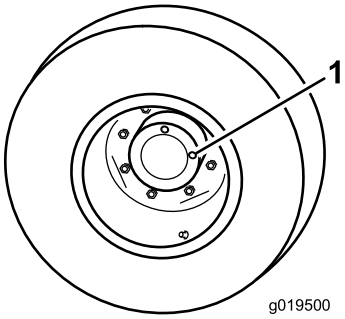
Checking the Planetary-Gear-Drive Oil

Service Interval: Every 400 hours (check if you notice external leakage).

Every 400 hours

Use high quality SAE 85W-140 gear lube as a replacement.

1. With machine on level surface, position the wheel so 1 check plug is at the 12 o'clock position and the other is at 3 o'clock position (Figure 17).



g019500

Figure 17

1. Check/drain plug (2)

2. Remove the plug at the 3 o'clock position (Figure 17).

   Note: The oil level should be at the bottom of the check-plug hole.

3. If the oil level is low, remove the plug at the 12 o'clock position and add oil until it begins to flow out of the hole at the 3 o'clock position.

4. Install both plugs.

Checking the Rear-Axle Lubricant

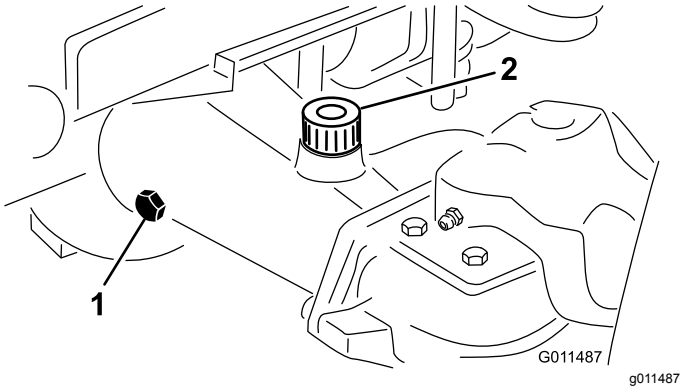
Service Interval: Every 400 hours

The rear axle is filled with SAE 85W-140 gear lube. The capacity is 2.4 L (80 fl oz). Visually inspect for leaks daily.

1. Position the machine on a level surface.

2. Remove a check plug from 1 end of the axle and ensure that the lubricant is up to the bottom of the hole (Figure 18).

   Note: If the level is low, remove the fill plug and add enough lubricant to bring the level up to the bottom of the check-plug holes.



g011487

Figure 18

1. Check plug
2. Fill plug

Checking the Rear-Axle-Gearbox Lubricant

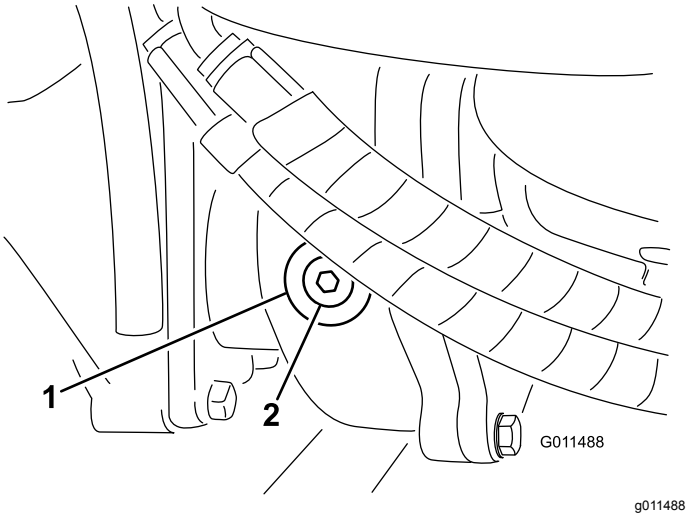
Service Interval: Every 400 hours

The gearbox is filled with SAE 85W-140 gear lube. The capacity is 0.5 L (16 fl oz). Visually inspect for leaks daily.

1. Position the machine on a level surface.

2. Remove the check/fill plug from the left side of the gear box and ensure that lubricant is up to the bottom of the hole (Figure 19).

   Note: If the level is low, add enough lubricant to bring the level up to the bottom of the hole.



g011488

Figure 19

1. Gearbox
2. Check/fill plug

Adjusting the Rollover Protection System (ROPS)

⚠ WARNING

To avoid injury or death from rollover: keep the roll bar in the raised locked position and use the seat belt.

Ensure that the seat is secured with the seat latch.

⚠ WARNING

There is no rollover protection when the roll bar is in the down position.

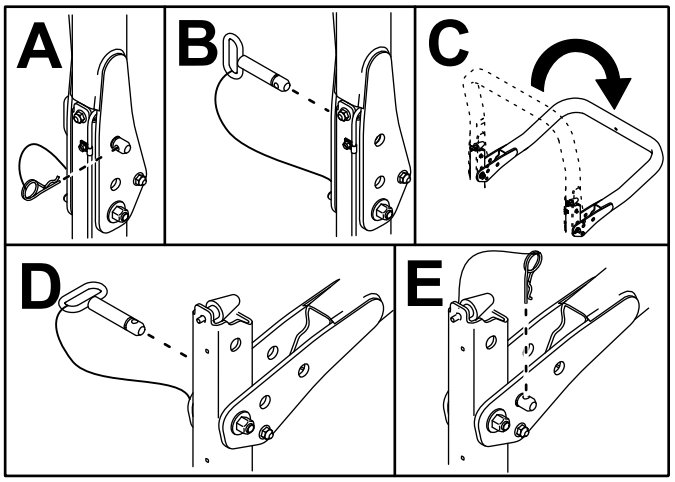
- **Do not operate the machine on uneven ground or on a hillside with the roll bar in the down position.**
- **Lower the roll bar only when absolutely necessary.**
- **Do not wear the seat belt when the roll bar is in the down position.**
- **Drive slowly and carefully.**
- **Raise the roll bar as soon as clearance permits.**
- **Check carefully for overhead clearances (i.e., branches, doorways, electrical wires) before driving under any objects and do not contact them.**

Important: **Always use the seat belt when the roll bar is in the raised and locked position. Do not use the seat belt when the roll bar is in the lowered position.**

Lowering the Roll Bar

Important: **Lower the roll bar only when necessary.**

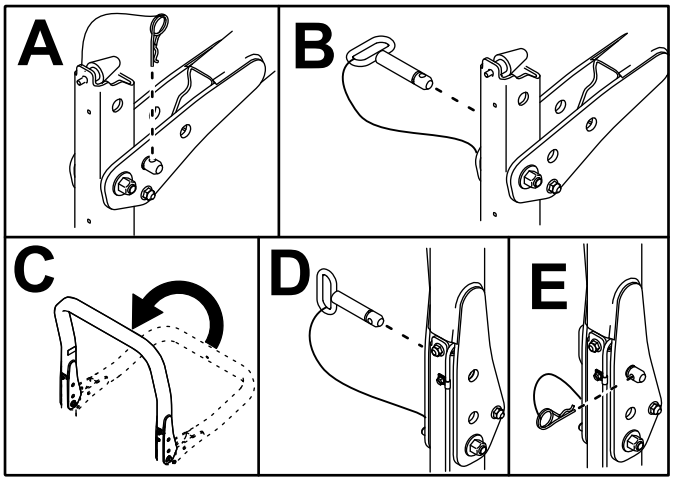
Important: **Ensure that the seat is secured with the seat latch.**



g221650

Figure 20

Raising the Roll Bar



g221651

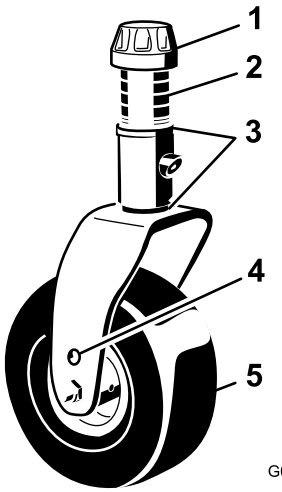
Figure 21

Adjusting the Height of Cut

Front Mower Deck

The height of cut is adjustable from 25 to 127 mm (1 to 5 inches) in 13 mm (1/2 inch) increments. To adjust the height of cut on the front mower deck, position the caster-wheel axles in the upper or lower holes of the caster forks, add or remove an equal number of spacers from the caster forks, and secure the rear chain to the desired hole.

1. Park the machine on a level surface.
2. Start the engine and raise the mower decks to change height of cut.
3. Shut off the engine, engage the parking brake, and remove the key from the ignition after the mower deck is raised.
4. Position the caster-wheel axles in the same holes in all caster forks.



g008866

Figure 22

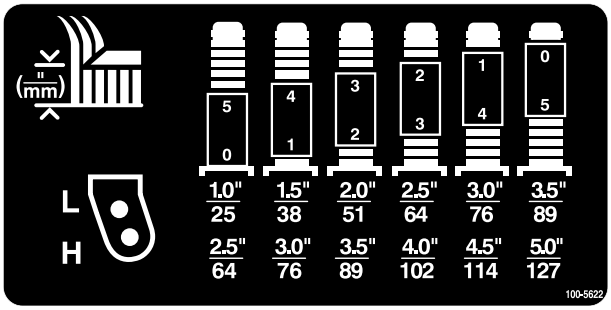
1. Tensioning cap
2. Spacers
3. Shims
4. Top axle-mounting hole
5. Caster wheel

Note: When operating in 64 mm (2-1/2 inch) height of cut or higher, install the axle bolt in the lower caster-fork hole to prevent grass buildup between the wheel and the fork. When operating at heights of cuts lower than 64 mm (2-1/2 inches) and grass buildup is detected, reverse the machines direction to pull any clippings away from the wheel/fork area.

5. Remove the tensioning cap from the spindle shaft and slide the spindle out of the caster arm (Figure 22).
6. Install 2 shims onto the spindle shaft as they were originally installed.

Note: These shims require a level across the entire width of the mower decks. Slide the appropriate number of 13 mm (1/2 inch) spacers (refer to the chart below) onto the spindle shaft to attain the desired height of cut; then slide the washer onto the shaft.

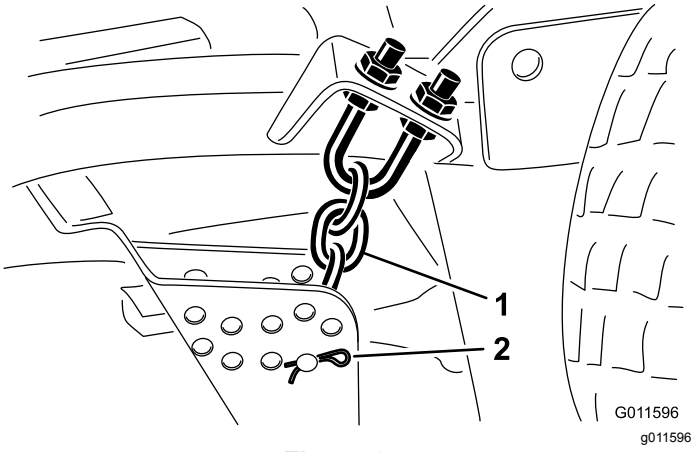
Refer to the following chart to determine the combinations of spacers for the setting (Figure 23):



decal100-5622nc

Figure 23

7. Push the caster spindle through the front caster arm and install the shims (as they were originally installed) and the remaining spacers onto the spindle shaft.
8. Install the tensioning cap to secure the assembly.
9. Remove the hairpin cotter and clevis pin securing the height-of-cut chains to the rear of the mower deck (Figure 24).

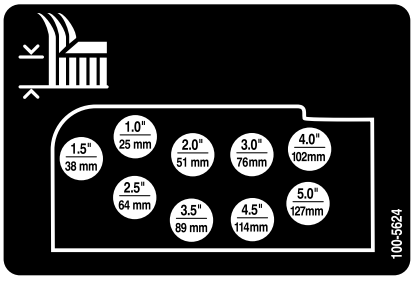


g011596

Figure 24

1. Height-of-cut chain
2. Clevis pin and hairpin cotter

10. Mount the height-of-cut chains to the desired height-of-cut hole with the clevis pin and hairpin cotter (Figure 25).



decal100-5624nc

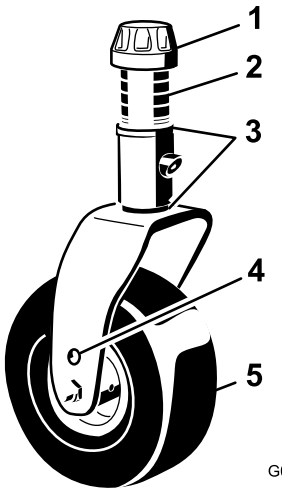
Figure 25

Note: When using 25 mm (1 inch), 38 mm (1-1/2 inches), or 51 mm (2 inches) heights of cut, move the skids and gauge wheels to the highest position.

Side Mower Decks

To adjust the height of cut on the side mower decks, add or remove an equal number of spacers from the caster forks, position the caster-wheel axles in the high or low height-of-cut holes in the caster forks, and secure the pivot arms to the selected height-of-cut bracket holes.

1. Position the caster-wheel axles in the same holes in all of the caster forks (Figure 26 and Figure 28).
2. Remove the tensioning cap from the spindle shaft and slide the spindle out of the caster arm (Figure 26).



g008866

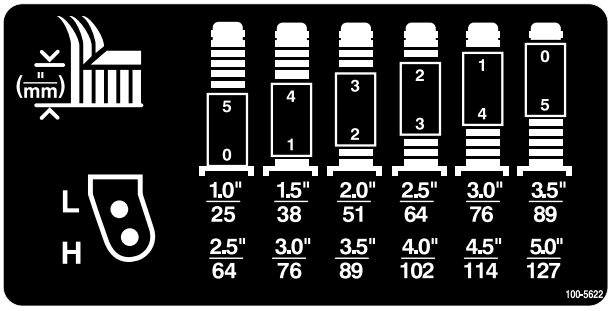
Figure 26

1. Tensioning cap
2. Spacers
3. Shims 3 mm (1/8 inch)
4. Top axle-mounting hole
5. Caster wheel

3. Install 2 shims onto the spindle shaft as they were originally installed. These shims are required to achieve a level across the entire width of the mower decks. Slide the appropriate number of 13 mm (1/2 inch) spacers onto the spindle shaft to get the desired height-of-cut; then slide the washer onto the shaft.

   Note: These shims require a level across the entire width of the mower decks. Slide the appropriate number of 13 mm (1/2 inch) spacers (refer to the chart below) onto the spindle shaft to attain the desired height of cut; then slide the washer onto the shaft.

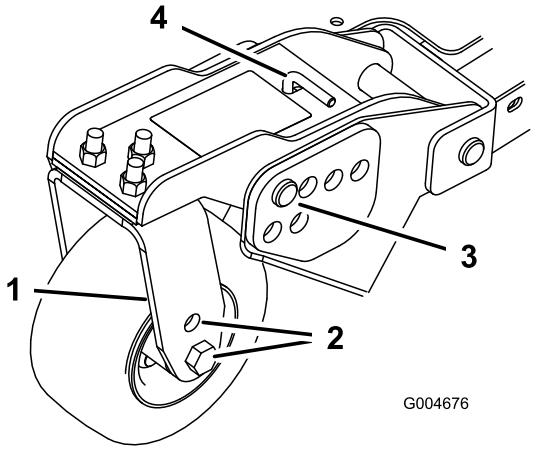
   Refer to the following chart to determine the combinations of spacers for the setting (Figure 27).



decal100-5622nc

Figure 27

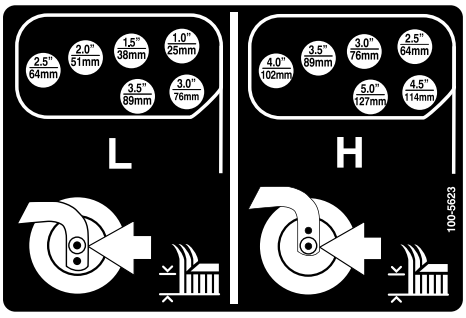
4. Push the caster spindle through the front caster arm and install the shims (as they were originally installed) and the remaining spacers onto the spindle shaft.
5. Remove the hairpin cotter and clevis pins from the caster-pivot arms (Figure 28).
6. Rotate the tension rod to raise or lower the pivot arm until the holes are aligned with the selected height-of-cut bracket holes in the mower-deck frame (Figure 28 and Figure 29).



g004676

Figure 28

1. Caster-pivot arm
2. Axle-mounting holes
3. Clevis pin and hairpin cotter
4. Tension rod

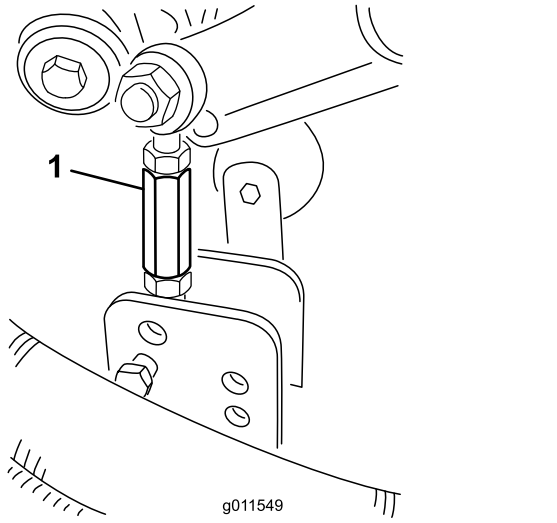


decal100-5623nc

Figure 29

7. Insert the clevis pins and install the hairpin cotters.
8. Rotate the tension rod counterclockwise (finger tight) to put tension on adjustment.
9. Remove the hairpin cotters and clevis pins securing the damper links to the mower-deck brackets (Figure 30).

   Important: **The damper-link length should never be adjusted. The length between the hole centers should be 13.7 cm (5-3/8 inches).**

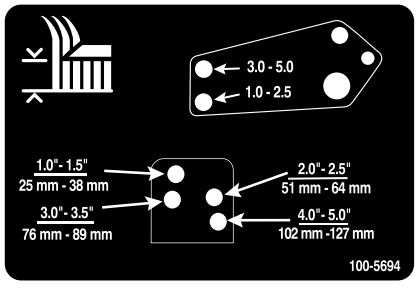


g011549

Figure 30

1. Damper link

10. Align the damper-link holes with the selected height-of-cut bracket holes in the mower-deck frame, insert the clevis pins, and install the hairpin cotters (Figure 31).



decal100-5694nc

Figure 31

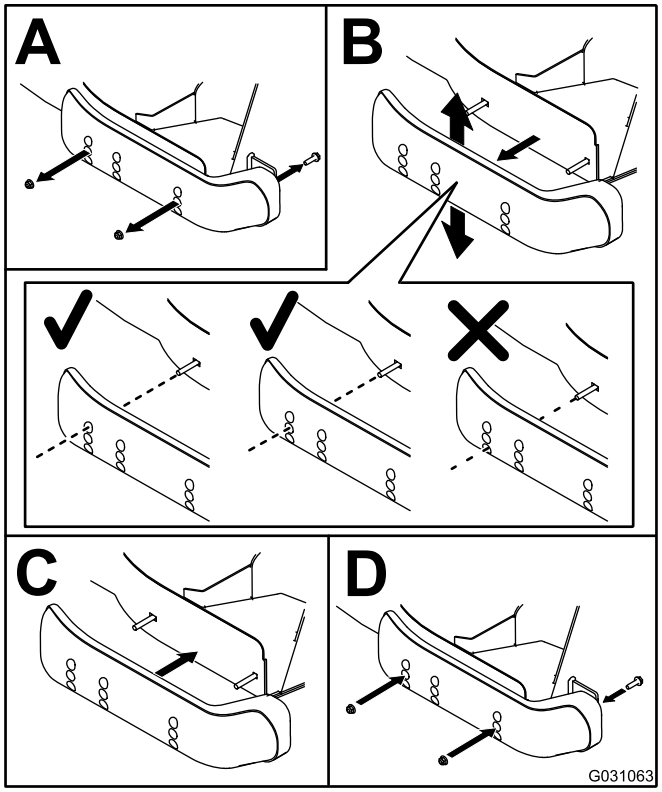
Adjusting the Skids

Mount the skids in the lower position when operating at heights of cut greater than 64 mm (2-1/2 inches) and in the higher position when operating at heights of cut lower than 64 mm (2-1/2 inches).

Note: When the skids become worn, you can switch them to the opposite sides of the mower by flipping them over. This allows you to use the skids longer before replacing them.

Adjust the skids (Figure 32).

Important: **Torque the screw at the front of each skid to 9 to 11 N·m (80 to 100 in-lb).**

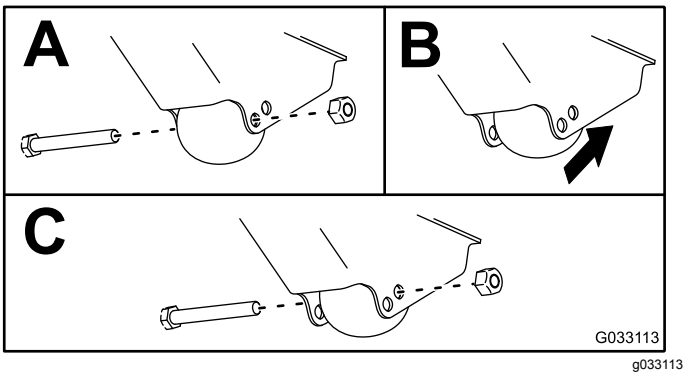


g031063

Figure 32

Adjusting the Mower-Deck Rollers

The mower-deck rollers should be mounted in the lower position when operating at height of cuts greater than 64 mm (2-1/2 inches), and in the higher position when operating in height of cuts lower than 64 mm (2-1/2 inches).



g033113

Figure 33

Correcting a Mismatch Between the Mower Decks

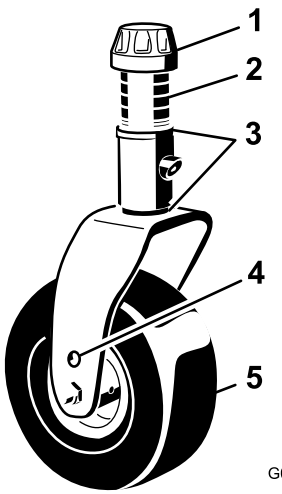
Due to differences in grass conditions and the counterbalance setting of the traction unit, cut a sample area of grass and check the appearance before cutting the entire area.

1. Set all mower decks to the desired height of cut; refer to Adjusting the Height of Cut (page 29).
2. Check and adjust the front and rear tire pressures to 172 to 207 kPa (25 to 30 psi).
3. Check and adjust all of caster tire pressures to 345 kPa (50 psi).
4. Check the charge and counterbalance pressures with the engine at HIGH IDLE, using hydraulic-test ports.

   Note: Adjust the counterbalance to 2241 kPa (325 psi).
5. Check for bent blades; refer to Checking for a Bent Blade (page 75).
6. Cut grass in a test area to determine if all mower decks are cutting at the same height.
7. If mower-deck adjustments are still needed, find a flat surface using a 2 m (6 ft) or a longer straight edge.
8. To ease measuring the blade plane, raise the height of cut to 7.6 to 10.1 cm (3 to 4 inches); refer to Adjusting the Height of Cut (page 29).
9. Lower the mower decks onto a flat surface and remove the covers from the top of the mower decks.
10. Loosen the flange nut, securing the idler pulley, to release the belt tension on each mower deck.

Setting up the Front Mower Deck

Rotate the blade on each spindle until the ends face forward and backward. Measure from the floor to the front tip of the cutting edge. Adjust the shims on the front caster fork(s) to match the height-of-cut decal (Figure 34); refer to Measuring the Mower-Deck Pitch (page 73).



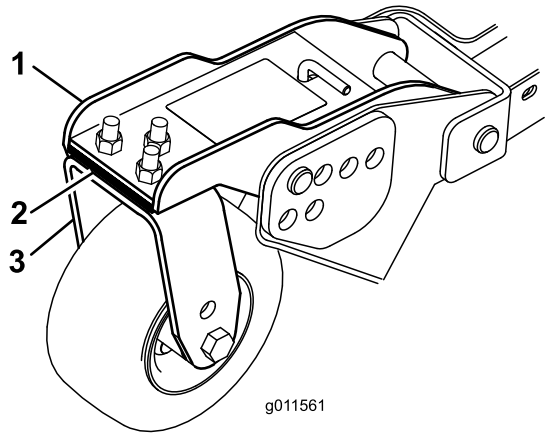
g008866

Figure 34

1. Tensioning cap
2. Spacers
3. Shims
4. Top axle-mounting hole
5. Caster wheel

Side Mower Deck Setup

Rotate the blade of each spindle until the ends face forward and backward. Measure from the floor to the front tip of the cutting edge. Adjust the shims on front caster arm(s) to match the height-of-cut decal (Figure 35). For the outside blade spindle only, refer to Adjusting the Front Mower-Deck Pitch (page 73).



g011561

Figure 35

1. Front caster arm
2. Shims
3. Front caster fork

Matching the Height of Cut Between Mower Decks

1. Position the blade side to side on the outside spindle of both side mower decks.

   Note: Measure from the floor to the tip of the cutting edge on both units and compare. These numbers should be within 3 mm (1/8 inch) of each other. Make no adjustment at this time.

2. Position the blade side to side on the inside spindle of the side mower deck and corresponding outside spindle of the front mower deck.

   Note: Measure from the floor to the tip of the cutting edge on the inside edge of side mower deck to the corresponding outside edge of front mower deck and compare. The side mower-deck measurement should be within 3 mm (1/8 inch) of the front mower deck.

   Note: All 3 mower deck caster wheels should remain on the ground with counterbalance applied.

   Note: If adjustments need to be made to match the cut between the front and side mower decks, make the adjustments to the **side mower decks only**.

3. If the inside edge of the side mower deck is too high relative to the outside edge of the front mower deck, remove a shim from the bottom of the front, inside caster arm on the side mower deck (Figure 35).

   Note: Check the measurements between the outside edges of both side mower decks and the inside edge of the side mower deck to the outside edge of the front mower deck again.

4. If the inside edge is still too high, remove an additional shim from the bottom of front, inside caster arm of the side mower deck **and** a shim from the front, outside caster arm of the side mower deck.

5. If the inside edge of the side mower deck is too low relative to the outside edge of the front mower deck, add a shim to the bottom of the front, inside caster arm on the side mower deck.

   Note: Check the measurement between the outside edges of both side mower decks and the inside edge of the side mower deck to the outside edge of front mower deck again.

6. If the inside edge is still too low, add an additional shim to the bottom of front, inside caster arm of the side mower deck **and** add a shim to the front, outside caster arm of the side mower deck.

7. When the cutting height matches at the edges of front and side mower decks, verify that the side mower-deck pitch is still 8 to 11 mm (5/16 to 7/16 inch).

   Note: Adjust as necessary.

Checking the Safety-Interlock Switches

Service Interval: Before each use or daily

The machine has interlock switches in the electrical system. These switches disengage either the traction or the PTO whenever you leave the seat. Although the engine continues to run if you disengage the PTO switch, and you release the traction pedal, shut off the engine before rising from the seat.

1. Drive the machine slowly to a large, relatively open area. Lower the mower deck, shut off the engine, and apply the parking brake.
2. Sit on the seat and press the traction pedal. Try to start the engine. The engine should not start. If the engine starts, there is a malfunction in the interlock system that should be corrected before beginning operation.
3. Sit on the seat and start the engine. Rise from the seat and move the PTO switch to ON. The PTO should not engage. If the PTO engages, there is a malfunction in the interlock system that should be corrected before beginning operation.
4. Sit on the seat, engage the parking brake and start the engine. Move the traction pedal out of the NEUTRAL position. The InfoCenter should display “traction not allowed” and the machine should not move. If the engine does move, there is a malfunction in the interlock system that should be corrected before beginning operation.

Adjusting the Mirrors

Cab Model Only

Rearview Mirror

While sitting in the seat, adjust the rearview mirror to attain the best view out the rear window (Figure 36). Pull the lever rearward to tilt the mirror to reduce the brightness and glare of light.

Side-View Mirrors

While sitting in the seat, have someone assist to adjust the side-view mirrors to attain the best view around the side of the machine (Figure 36).

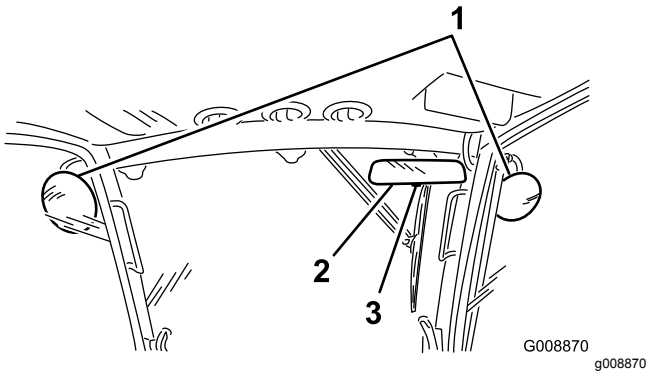


Figure 36

1. Side-view mirrors
2. Rearview mirror
3. Lever

Aiming the Headlights

1. Loosen the mounting nuts and position each headlight so it points straight ahead.

   Note: Tighten the mounting nut just enough to hold the headlight in position.
2. Place a flat piece of sheet metal over the face of the headlight.
3. Mount a magnetic protractor onto the plate.
4. While holding the assembly in place, carefully tilt the headlight downward 3 degrees, then tighten the nut.
5. Repeat the procedure on the other headlight.

Activating the Quiet Mode

Contact your authorized Toro distributor to set the machine software to activate the QUIET MODE.

When the traction unit is in the QUIET MODE the sound pressure level at the operator's position is less than 80dBA with a K-factor of 1.0 dBA, when evaluated per EN ISO 5395:2013-1 Annex F.

During Operation

During Operation Safety

General Safety

- The owner/operator can prevent and is responsible for accidents that may cause personal injury or property damage.
- Wear appropriate clothing, including eye protection; long pants; slip-resistant, substantial foot protection; and hearing protection. Tie back long hair and do not wear dangling jewelry.

- Do not operate the machine while ill, tired, or under the influence of alcohol or drugs.
- Never carry passengers on the machine and keep bystanders and pets away from the machine during operation.
- Operate the machine only in good visibility to avoid holes or hidden hazards.
- Avoid mowing on wet grass. Reduced traction could cause the machine to slide.
- Before you start the engine, ensure that all drives are in neutral, the parking brake is engaged, and you are in the operating position.
- Keep your hands and feet away from the cutting units. Keep clear of the discharge opening at all times.
- Look behind and down before backing up to be sure of a clear path.
- Use care when approaching blind corners, shrubs, trees, or other objects that may obscure your vision.
- Stop the blades whenever you are not mowing.
- Stop the machine and inspect the blades after striking an object or if there is an abnormal vibration in the machine. Make all necessary repairs before resuming operation.
- Slow down and use caution when making turns and crossing roads and sidewalks with the machine. Always yield the right of way.
- Disengage the drive to the cutting unit and shut off the engine before adjusting the height of cut (unless you can adjust it from the operating position).
- Never run an engine in an area where exhaust gasses are enclosed.
- Do not leave a running machine unattended.
- Before leaving the operating position (including to empty the catchers or to unclog the chute), do the following:
  - Park the machine on level ground.
  - Disengage the power take-off and lower the attachments.
  - Engage the parking brake.
  - Shut off the engine and remove the key.
  - Wait for all moving parts to stop.
- Do not operate the machine when there is the risk of lightning.
- Do not use the machine as a towing vehicle.
- Use accessories, attachments, and replacement parts approved by The Toro® Company only.

Rollover Protection System (ROPS) Safety

- **Do not** remove the ROPS from the machine.
- Ensure that the seat belt is attached and that you can release it quickly in an emergency.
- Check carefully for overhead obstructions and do not contact them.
- Keep the ROPS in safe operating condition by thoroughly inspecting it periodically for damage and keeping all the mounting fasteners tight.
- Replace a damaged ROPS. Do not repair or alter it.

Machines with Cabs

- The ROPS is an integral safety device.
- A cab installed by Toro is a roll bar.
- Always wear your seat belt.

Machines with a Foldable Roll Bar

- Always use the seat belt with the roll bar in the raised position.
- The ROPS is an integral safety device. Keep a folding roll bar in the raised and locked position, and use the seat belt when operating the machine with the roll bar in the raised position.
- Lower a folding roll bar temporarily only when necessary. Do not wear the seat belt when the roll bar is folded down.
- Be aware that there is no rollover protection when a folded roll bar is in the down position.
- Check the area that you will be mowing and never fold down a folding roll bar in areas where there are slopes, drop-offs, or water.

Slope Safety

Slopes are a major factor related to loss of control and rollover accidents, which can result in severe injury or death. You are responsible for safe slope operation. Operating the machine on any slope requires extra caution.

- Evaluate the site conditions to determine if the slope is safe for machine operation including surveying the site. Always use common sense and good judgment when performing this survey.
- Review the slope instructions listed below for operating the machine on slopes and review the conditions in which you would operate the machine to determine whether you can operate it in the conditions on that day and at that site.

Changes in the terrain can result in a change in slope operation for the machine.

- Avoid starting, stopping, or turning the machine on slopes. Avoid making sudden changes in speed or direction. Make turns slowly and gradually.
- Do not operate a machine under any conditions where traction, steering, or stability is in question.
- Remove or mark obstructions such as ditches, holes, ruts, bumps, rocks, or other hidden hazards. Tall grass can hide obstructions. Uneven terrain could overturn the machine.
- Be aware that operating the machine on wet grass, across slopes, or downhill may cause the machine to lose traction. Loss of traction to the drive wheels may result in sliding and a loss of braking and steering.
- Use extreme caution when operating the machine near drop-offs, ditches, embankments, water hazards, or other hazards. The machine could suddenly roll over if a wheel goes over the edge or the edge caves in. Establish a safety area between the machine and any hazard.
- Identify hazards at the base of the slope. If there are hazards, mow the slope with a pedestrian-controlled machine.
- If possible, keep the cutting unit(s) lowered to the ground while operating on slopes. Raising the cutting unit(s) while operating on slopes can cause the machine to become unstable.
- Use extreme caution while operating the machine with grass-collection systems or other attachments. These can change the stability of the machine and cause a loss of control.
- Always keep the machine in gear when going down slopes. Do not coast downhill (applicable only to gear drive units).

Starting the Engine

Important: **Bleed the fuel system if any of the following have occurred:**

- The engine has shut off due to lack of fuel.
- Maintenance has been performed upon the fuel system components.

1. Remove your foot from the traction pedal and ensure that it is in NEUTRAL. Ensure that the parking brake is engaged.
2. Move the throttle control to the low idle position.
3. Turn the ignition key to the RUN position. The glow indicator should light.
4. When the glow indicator dims, turn the ignition key to the START position.

   Important: **Do not run the starter motor more than 15 seconds at a time or premature starter failure may result. If the engine fails to start after 15 seconds, turn the key to the OFF position, check the controls and procedures, wait 15 additional seconds, and repeat the starting procedure.**
5. Release the key immediately when the engine starts and allow it to return to the RUN position.
6. Move the throttle control to the desired position.

   When the temperature is less than -7°C (20°F), the starter motor can be run for 30 seconds on then 60 seconds off for 2 attempts.

   Important: **Shut off the engine and allow the engine to cool before you check for oil leaks, loose parts, or other malfunctions.**

Shutting Off the Engine

Important: **Allow the engine to idle for 5 minutes before shutting it off after a full-load operation. This allows the turbocharger to cool down before shutting off the engine. Failure to do so may lead to turbocharger trouble.**

Note: Lower the mower decks to the ground whenever machine is parked. This relieves the hydraulic load from the system, prevents wear on system parts, and also prevents accidental lowering of the mower decks.

1. Move the throttle control backward to the SLOW position.
2. Move the PTO switch to the OFF position.
3. Engage the parking brake.
4. Rotate the ignition key to the OFF position.
5. Remove the key from the switch to prevent accidental starting.

Understanding Smart Power

With Toro Smart Power™, you do not need to listen to the engine speed in heavy conditions. Smart Power prevents bogging down in heavy turf by automatically controlling the machine speed and optimizing cutting performance. You can simply set a maximum ground speed that is comfortable and mow without having to manually reduce the traction speed when mowing in heavy conditions.

Reversing Fan Operation

The fan speed is controlled by the hydraulic-fluid temperature and engine-coolant temperature. A reverse cycle is automatically initiated when either the engine coolant or hydraulic-fluid temperature reaches

a certain point. This reversal helps blow debris off the rear screen and lower the engine and hydraulic-fluid temperatures. By simultaneously pressing the right and left buttons on the InfoCenter, the fan completes a manually-initiated reverse cycle. Reverse the fan manually prior to leaving the work area, entering the shop, or storage area.

Understanding Auto Idle

The machine is equipped with auto idle, which automatically idles the engine when all the following functions are not used, for a pre-determined time, previously set in the InfoCenter.

- The traction pedal is returned to the NEUTRAL position.
- The PTO is disengaged.
- None of the lift switches are activated.

  When you initiate any of the above functions, the machine automatically returns to the previous throttle position.

Using Cruise Control

The cruise-control switch locks in the pedal position to maintain the desired ground speed. Pressing the rear of the switch turns the cruise control off, the middle position of the switch enables the cruise-control function, and the front of the switch sets the desired ground speed.

Note: Pressing either the brake pedal or moving the traction pedal into the REVERSE position, for 1 second, also disengages the pedal position.

Diesel Particulate Filter Regeneration

The diesel particulate filter (DPF) is part of the exhaust system. The diesel-oxidation catalyst of the DPF reduces harmful gasses and the soot filter removes soot from the engine exhaust.

The DPF regeneration process uses heat from the engine exhaust to incinerate the soot accumulated on the soot filter, converting the soot to ash, and clears the channels of the soot filter so that filtered engine exhaust flows out the DPF.

The engine computer monitors the accumulation of soot by measuring the back pressure in the DPF. If the back pressure is too high, soot is not incinerating in the soot filter through normal engine operation. To keep the DPF clear of soot, remember the following:

- Passive regeneration occurs continuously while the engine is running—run the engine at full engine speed when possible to promote DPF regeneration.
- If the back pressure is too high, the engine computer signals you through the InfoCenter when additional processes (assist and reset regeneration) are running.
- Allow the assist and reset regeneration process to complete before shutting off the engine.

Operate and maintain your machine with the function of the DPF in mind. Engine load at high idle engine speed generally produce adequate exhaust temperature for DPF regeneration.

Note: Cutting grass at a rate that loads the engine promotes DPF regeneration. Whenever possible, set the engine-speed switch to high idle.

Note: If the cutting rate is too high, the quality of cut may deteriorate. Reduce the ground speed of the machine or reduce the width of cut to regain high idle engine speed.

Important: **Minimize the amount of time that you idle the engine or operate the engine at low-engine speed to help reduce the accumulation of soot in the soot filter.**

⚠ CAUTION

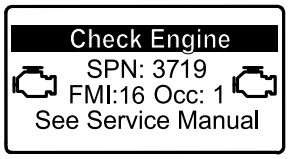
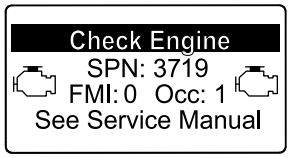
The exhaust temperature is hot (approximately 600°C (1,112°F) during DPF parked regeneration or recovery regeneration. Hot exhaust gas can harm you or other people.

- **Never operate the engine in an enclosed area.**
- **Make sure that there are no flammable materials around the exhaust system.**
- **Do not touch a hot exhaust system component.**
- **Do not stand near or around the exhaust pipe of the machine.**

DPF Soot Accumulation

- Over time, the DPF accumulates soot in the soot filter. The computer for the engine monitors the soot level in the DPF.
- When enough soot accumulates, the computer informs you that it is time to regenerate the diesel particulate filter.
- DPF regeneration is a process that heats the DPF to convert the soot to ash.
- In addition to the warning messages, the computer reduces the power produced by the engine at different soot-accumulation levels.

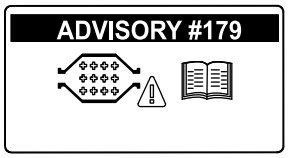
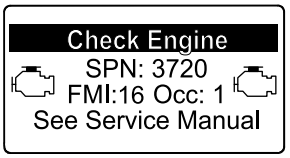
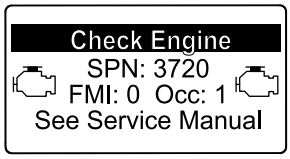
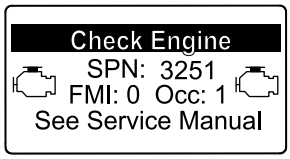
Engine Warning Messages—Soot Accumulation

Indication Level	Fault Code	Engine Power Rating	Recommended Action
Level 1: Engine Warning	 g213866 **Figure 37** Check Engine SPN 3719, FMI 16	The computer de-rates the engine power to 85%	Perform a parked regeneration as soon as possible; refer to Parked Regeneration (page 43).
Level 2: Engine Warning	 g213867 **Figure 38** Check Engine SPN 3719, FMI 0	The computer de-rates the engine power to 50%	Perform a recovery regeneration as soon as possible; refer to Recovery Regeneration (page 46).

DPF Ash Accumulation

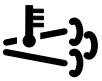
- The lighter ash is discharged through the exhaust system; the heavier ash collects in the soot filter.
- Ash is a residue of the regeneration process. Over time, the diesel particulate filter accumulates ash that does not discharge with the engine exhaust.
- The computer for the engine calculates the amount of ash accumulated in the DPF.
- When enough ash accumulates, the engine computer sends information to the InfoCenter in the form of a system advisory or an engine fault to indicate the accumulation of ash in the DPF.
- The advisory and faults are indications that it is time to service the DPF.
- In addition to the warnings, the computer reduces the power produced by the engine at different ash-accumulation levels.

InfoCenter Advisory and Engine Warning Messages—Ash Accumulation

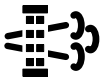
Indication Level	Advisory or Fault Code	Engine Speed Reduction	Engine Power Rating	Recommended Action
Level 1: System Advisory	 g213865 **Figure 39** Advisory #179	None	100%	Notify your service department that advisory #179 displays in the InfoCenter.
Level 2: Engine Warning	 g213863 **Figure 40** Check Engine SPN 3720, FMI 16	None	The computer de-rates the engine power to 85%	Service the DPF; refer to Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter (page 59)
Level 3: Engine Warning	 g213864 **Figure 41** Check Engine SPN 3720, FMI 0	None	The computer de-rates the engine power to 50%	Service the DPF; refer to Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter (page 59)
Level 4: Engine Warning	 g214715 **Figure 42** Check Engine SPN 3251, FMI 0	Engine speed at max torque + 200 rpm	The computer de-rates the engine power to 50%	Service the DPF; refer to Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter (page 59)

Types of Diesel Particulate Filter Regeneration

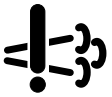
Types of diesel particulate filter regeneration that are performed while the machine is operating:

Type of Regeneration	Conditions for DPF regeneration	DPF description of operation
Passive	Occurs during normal operation of the machine at high-engine speed or high-engine load	The InfoCenter does not display an icon indicating passive regeneration. During passive regeneration, the DPF processes high-heat exhaust gasses; oxidizing harmful emissions and burning soot to ash. Refer to Passive DPF Regeneration (page 42).
Assist	Occurs as a result of low-engine speed, low-engine load, or after the computer detects back pressure in the DPF	 When the assist/reset-regeneration icon is displayed in the InfoCenter, an assist regeneration is in progress. During assist regeneration, the computer controls the intake throttle to increase the exhaust temperature, enabling assist regeneration to occur. Refer to Assist DPF Regeneration (page 42).
Reset	Occurs after assist regeneration only if the computer detects that assist regeneration did not sufficiently reduce the soot level Also occurs every 100 hours to reset baseline sensor readings	 When the assist/reset-regeneration icon is displayed in the InfoCenter, a regeneration is in progress. During reset regeneration, the computer controls the intake throttle and fuel injectors to increase the exhaust temperature during regeneration. Refer to Reset Regeneration (page 43).

Types of diesel particulate filter regeneration that require you to park the machine:

Type of Regeneration	Conditions for DPF regeneration	DPF description of operation
Parked	Soot buildup occurs as a result of prolonged operation at low-engine speed or low-engine load. May also occur as a result of using incorrect fuel or oil The computer detects back pressure due to soot buildup and requests a parked regeneration	 When the parked-regeneration icon is displayed in the InfoCenter, a regeneration is requested. • Perform the parked regeneration as soon as possible to avoid needing a recovery regeneration. • A parked regeneration requires 30 to 60 minutes to complete. • You must have at least a 1/4 tank of fuel in the tank. • You must park the machine to perform a recovery regeneration. Refer to Parked Regeneration (page 43).

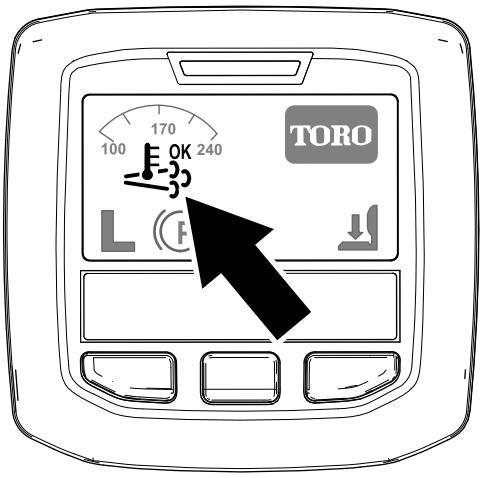
Types of diesel particulate filter regeneration that require you to park the machine: (cont'd.)

Type of Regeneration	Conditions for DPF regeneration	DPF description of operation
Recovery	Occurs as a result of ignoring parked regeneration requests and continuing operation, adding more soot when the DPF is already in need of a parked regeneration	When the recovery-regeneration icon  is displayed in the InfoCenter, a recovery regeneration is requested. Contact your authorized Toro distributor to have a service technician perform the recovery regeneration. • A recovery regeneration requires up to 4 hours to complete. • You must have at least a 1/2 tank of fuel in the machine. • You must park the machine to perform a recovery regeneration. Refer to Recovery Regeneration (page 46).

Passive DPF Regeneration

- Passive regeneration occurs as part of normal engine operation.
- While operating the machine, run the engine at full-engine speed when possible to promote DPF regeneration.

Assist DPF Regeneration



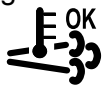
g214711

Figure 43
Assist/reset-regeneration icon

- The assist/reset-regeneration icon displays in the InfoCenter (Figure 43).
- The computer takes control of the intake throttle to increase the temperature of the engine exhaust.
- While operating the machine, run the engine at full engine speed when possible to promote DPF regeneration.
- The 

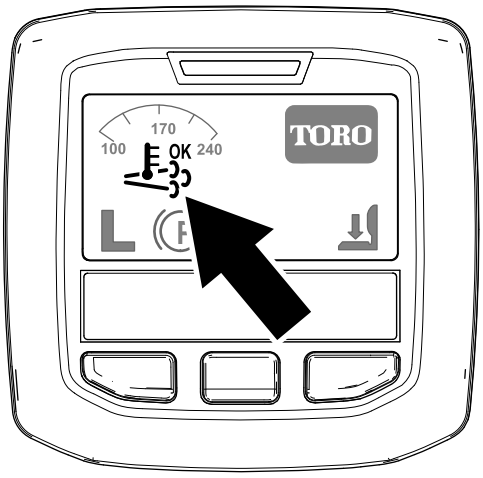
icon displays in the InfoCenter while the assist regeneration is processing.
- Whenever possible, do not shut off the engine or reduce engine speed while the assist regeneration is processing.

Important: **Allow the machine to complete the assist regeneration process before shutting off the engine.**

Note: The assist regeneration is finished processing when the 

icon disappears from the InfoCenter.

Reset Regeneration



g214711

Figure 44
Assist/reset-regeneration icon

- The assist/reset-regeneration icon displays in the InfoCenter (Figure 44).
- The computer takes control of the intake throttle and changes the fuel injection operation to increase the temperature of the engine exhaust.

  Important: **The assist/reset-regeneration icon indicates that the exhaust temperature discharged from of your machine may be hotter than during regular operation.**
- While operating the machine, run the engine at full engine speed when possible to promote DPF regeneration.
- The 

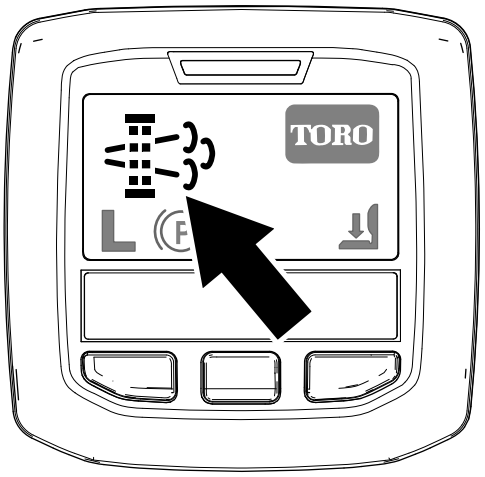
icon displays in the InfoCenter while the reset regeneration is processing.
- Whenever possible, do not shut off the engine or reduce engine speed while the reset regeneration is processing.

  Important: **Allow the machine to complete the reset regeneration process before shutting off the engine.**

  Note: The reset regeneration is finished processing when the 

icon disappears from the InfoCenter.

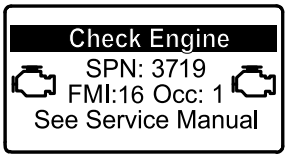
Parked Regeneration



g214713

Figure 45
Parked-regeneration request icon

- The parked-regeneration requested icon displays in the InfoCenter (Figure 45).
- If a parked regeneration is needed, the InfoCenter displays engine warning SPN 3719, FMI 16 (Figure 46) and the engine computer derates engine power to 85%.



g213866

Figure 46

Important: **If you do not complete a parked regeneration within 2 hours, the engine computer derates engine power to 50%.**

- A parked regeneration requires 30 to 60 minutes to complete.
- If you are authorized by your company, you need the PIN code to perform the parked-regeneration process.

Preparing to Perform a Parked or Recovery Regeneration

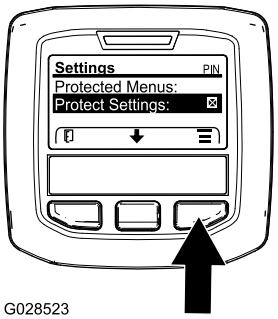
1. Ensure that the machine has at least 1/4 tank of fuel.
2. Move the machine outside to an area away from combustible materials.
3. Park the machine on a level surface.
4. Ensure that the traction control or motion-control levers are in the NEUTRAL position.
5. If applicable, lower the cutting units and shut them off.

6. Engage the parking brake.
7. Set the throttle to the low IDLE position.

Performing a Parked Regeneration

Note: For instructions on unlocking protected menus, refer to Accessing Protected Menus (page 21).

1. Access the protected menu and unlock the protected settings submenu (Figure 47); refer to Accessing Protected Menus (page 21).

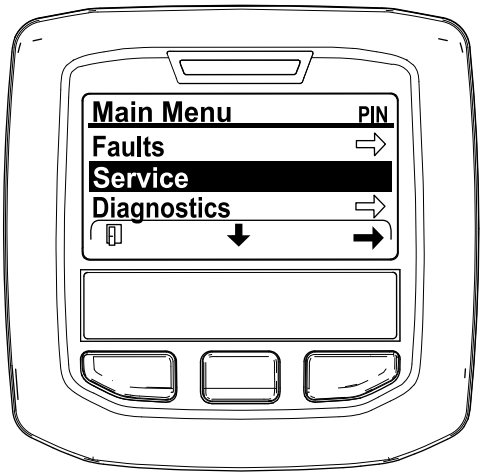


g028523

Figure 47

2. Navigate to the MAIN MENU, press the center button to scroll down to the SERVICE MENU, and press the right button to select the SERVICE option (Figure 48).

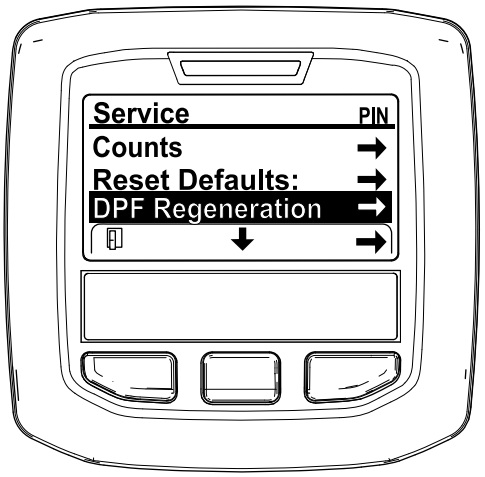
   Note: The InfoCenter should display the PIN indicator in the upper right corner of the display.



g212371

Figure 48

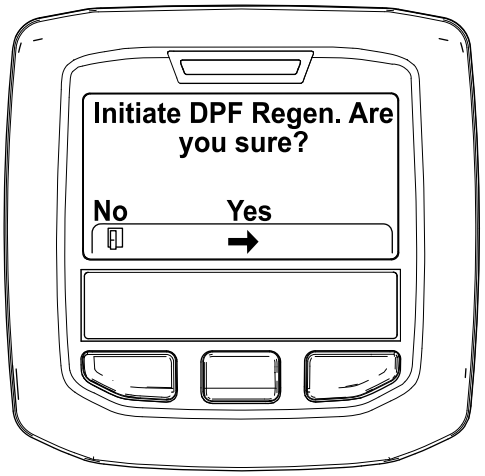
3. In the SERVICE MENU, press the middle button until the DPF REGENERATION options displays, and press the right button to select the DPF REGENERATION option (Figure 49).



g212138

Figure 49

4. When the “Initiate DPF Regen. Are you sure?” message displays, press the center button (Figure 50).



g212125

Figure 50

5. If the coolant temperature is below 60°C (140°F) the “Insure is running and above 60C/140F” message displays. (Figure 51).

   Observe the temperature in the display, and run the machine at full throttle until the temperature reaches 60°C (140°F), then press the center button.

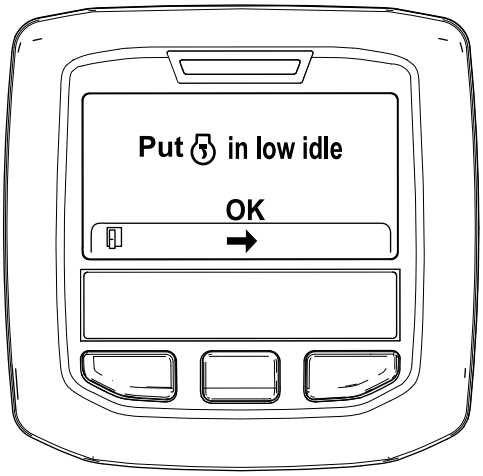
   Note: If the coolant temperature is above 60°C (140°F), this screen will not appear.



g211986

Figure 51

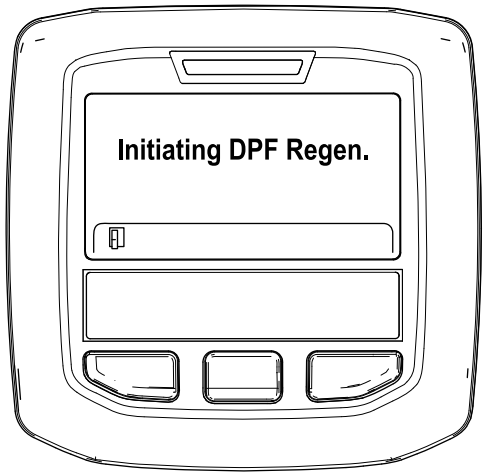
6. Move the throttle control to LOW IDLE and press the center button (Figure 52).



g212372

Figure 52

7. The following messages display as the parked regeneration process begins:
   A. The “Initiating DPF Regen.” message displays (Figure 53).



g212405

Figure 53

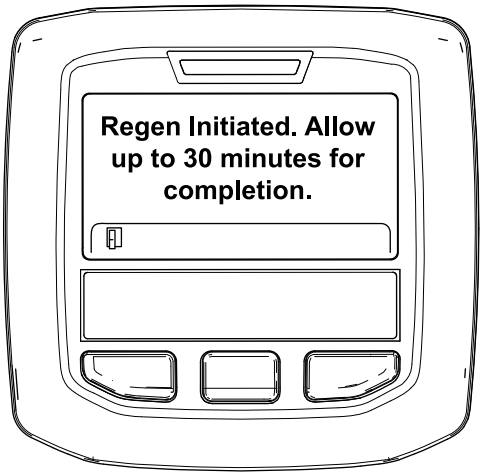
   B. The “Waiting on ” message displays (Figure 54).



g212406

Figure 54

   C. The computer determines whether the regeneration runs. One of the following messages displays in the InfoCenter:
      - If the regeneration is allowed, the “Regen Initiated. Allow up to 30 minutes for completion” message displays in the InfoCenter, wait for the machine to complete the parked regeneration process (Figure 55).

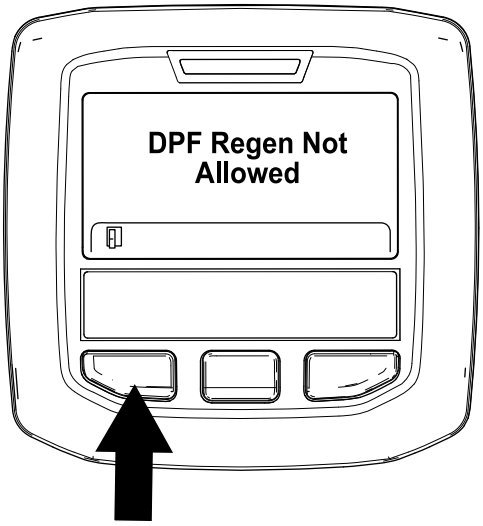


g213424

Figure 55

- If the regeneration process is not allowed by the engine computer, the “DPF Regen Not Allowed” message displays in the InfoCenter (Figure 56). Press the left button to exit to the home screen

  Important: **If you did not meet all the requirements for regeneration or if less than 50 hours have passed since the last regeneration, the “DPF Regen Not Allowed” message appears.**



g212410

Figure 56

8. While the regeneration is running, the InfoCenter returns to the home screen and shows the following icons:



The engine is cold—wait.

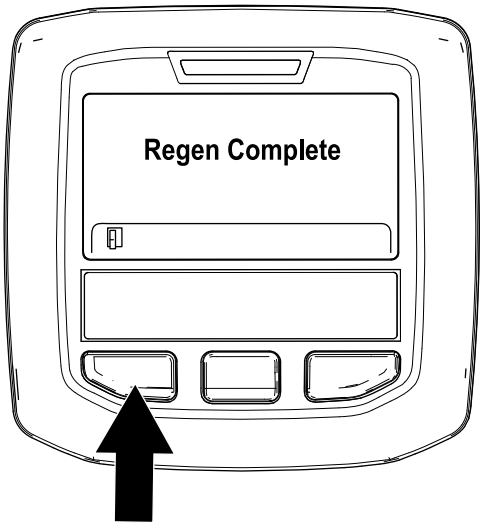


The engine is warm—wait.



The engine hot—regeneration in progress (percent complete).

9. The parked regeneration is complete when the “Regen Complete” message displays in the InfoCenter. Press the left button to exit to the home screen (Figure 57).

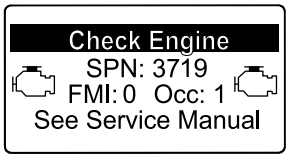


g212404

Figure 57

Recovery Regeneration

- If you ignore the request for a parked regeneration (displayed in the InfoCenter) and continue to operate the machine, a critical amount of soot builds up in the DPF.
- If a recovery regeneration is needed, the InfoCenter displays engine warning SPN 3719, FMI 16 (Figure 58) and the engine computer derates engine power to 85%.



g213867

Figure 58

Important: **If you do not complete a recovery regeneration within 15 minutes, the engine computer derates engine power to 50%.**

- Perform a recovery-regeneration whenever there is a loss of engine power and a parked regeneration cannot effectively clean the DPF of soot.
- A recovery regeneration requires up to 4 hours to complete.
- You need a distributor technician to perform the recovery regeneration process; contact your authorized Toro distributor.

Using the Engine-Speed Switch

The engine-speed switch has 2 modes to change the engine speed. By momentarily tapping the switch, the engine speed increases or decreases in 100-rpm increments. By holding the switch down, the engine automatically moves to HIGH or LOW IDLE, depending on which part of the switch you pressed.

Adjusting the Mowing Speed

Supervisor (Protected Menu)

This feature allows the supervisor to set the maximum mowing speed in increments of 5% between 30 and 100%, at which the operator can mow (low range).

Refer to Setting the Maximum Allowed Mow Speed (page 22) for the procedure to set the mow speed.

Operator

This feature allows the operator to adjust the maximum mowing speed (low range), within the supervisors pre-adjusted settings. When in the InfoCenter splash or main screen, press the middle button (icon) to adjust the speed.

Note: When switching between low and high ranges, the settings will transfer based on the previous setting. The settings are reset when the machine is turned off.

Note: This feature may also be used in conjunction with cruise control.

Adjusting the Transport Speed

Supervisor (Protected Menu)

This feature allows the supervisor to set the maximum transport speed in increments of 5% between 30 and 100%, at which the operator can transport (high range).

Refer to Setting the Maximum Allowed Transport Speed (page 22) for the procedure to set the transport speed.

Operator

This feature allows the operator to adjust the maximum transport speed (high range) within the supervisors pre-adjusted settings. When in the InfoCenter splash or main screen, press the middle button (icon) to adjust the speed.

Note: When switching between low and high ranges, the settings transfer based on the previous setting. The settings are reset when the machine is turned off.

Note: You can also use this feature in conjunction with cruise control.

Understanding the Operating Characteristics of the Machine

Practice driving the machine because it has a hydrostatic transmission and its characteristics are different than many turf-maintenance machines.

With Toro Smart Power™, you do not need to listen to the engine speed in heavy conditions. Smart Power prevents bogging down in heavy turf by automatically controlling the machine speed and optimizing cutting performance.

You can use the brakes to assist in turning the machine, but use them carefully, especially on soft or wet grass because they can damage the turf. You can also use the brakes to maintain traction. For example, in some slope conditions, the uphill wheel slips and loses traction. If this situation occurs, press the uphill turn pedal gradually and intermittently until the uphill wheel stops slipping, thus, increasing traction on the downhill wheel.

Traction Assist is now automatic and requires no operator input. When a wheel starts to slip, flow is automatically split between the front and rear wheels to minimize wheel slip and loss of traction.

Use extra care when operating the machine on slopes. Ensure that the seat latch is properly secured and that you buckle the seat belt. Drive slowly and avoid sharp turns on slopes to prevent rollovers. For steering control, the mower deck must be lowered when going downhill.

Before stopping the engine, disengage all controls and change the throttle to the SLOW position. Changing the throttle to the SLOW position reduces high engine speed, noise, and vibration. Turn the key to the OFF position to shut off the engine.

Before transporting the machine, raise the mower decks and secure the transport latches (Figure 59).

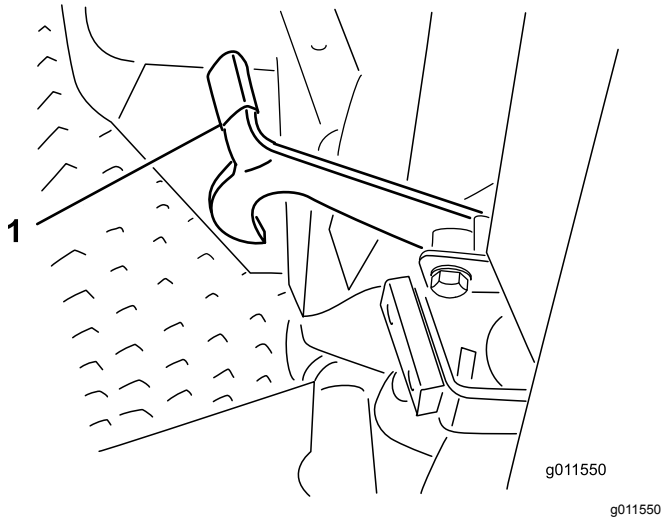


Figure 59

1. Transport latch (side mower decks)

Operating Tips

Operating the Machine

- Start the engine and run it at the HALF IDLE position until it warms up. Push the throttle lever all the way forward, lift the mower decks, disengage the parking brake, press the forward traction pedal, and carefully drive to an open area.
- Practice moving forward and reverse, and starting and stopping the machine. To stop the machine, remove your foot from the traction pedal and let it return to NEUTRAL or press down on the reverse pedal.

  Note: When going downhill in the machine, you may need to use the reverse pedal to stop.
- When possible, mow up and down hills rather than across them. Have the mower decks lowered when going down a hill to maintain steering control. Do not attempt to turn the machine on a hill.
- Practice driving around obstacles with the mower decks up and down. Be careful when driving between narrow objects so that you do not damage the machine or mower decks.
- Always drive slowly in rough areas.
- If an obstacle is in the way, lift the mower decks to mow around it.
- When transporting the machine from 1 work area to another, raise the mower decks to the fully upward position, shut off the PTO, press the mow/transport switch to the TRANSPORT position, and place the throttle in the FAST position.

Changing Mowing Patterns

Change mowing patterns often to minimize a poor after-cut appearance from repeatedly mowing in the same direction.

Understanding Counterbalance

The counterbalance system maintains hydraulic back pressure on the deck-lift cylinders. This counterbalance pressure transfers mower deck weight to the mower drive wheels to improve traction. The counterbalance pressure has been set at the factory to an optimal balance of after-cut appearance and traction capability in most turf conditions. Decreasing the counterbalance setting can produce a more stable mower deck, but can decrease the traction capability. Increasing the counterbalance setting can increase the traction capability, but may result in a poor after-cut appearance. Refer to the *Service Manual* for your traction unit for instructions to adjust the counterbalance pressure.

Resolving After-Cut Appearance

Reference the After-cut Appearance Troubleshooting Guide available at www.Toro.com.

Using Proper Mowing Techniques

- To begin cutting, engage the mower decks, then approach the mowing area slowly. Once the front mower decks are over the mowing area, lower the mower decks.
- To achieve the professional straight-line cut and striping that is desirable for some applications, find a tree or other object in the distance and drive straight toward it.
- As soon as the front mower decks reach the edge of the mowing area, lift the mower decks, and perform a tear-drop-shaped turn to quickly line up for your next pass.
- The mower decks tend to throw grass to the left side of the machine. If you are trimming around bunkers, it is best to mow in a clockwise direction to prevent throwing clippings into the bunker.
- Bolt-in mulching baffles are available for the mower decks. The mulching baffles perform well when you maintain turf on a regular schedule to avoid removing more than 25 mm (1 inch) of growth per cutting. When you cut too much growth with the mulching baffles installed, the after-cut appearance may deteriorate and the observed power to cut the turf increases. The mulching baffles also perform well for shredding leaves in the fall.

Mowing When the Grass Is Dry

Mow either in the late morning to avoid the dew, which causes grass clumping, or late afternoon to avoid the damage that direct sunlight can cause on the sensitive, freshly mowed grass.

Selecting the Proper Height-of-Cut Setting to Suit Conditions

Remove approximately 25 mm (1 inch), or no more than 1/3 of the grass blade when cutting. In exceptionally lush and dense grass, you may need to raise your height-of-cut setting.

Mowing with Sharp Blades

A sharp blade cuts cleanly and without tearing or shredding the grass blades like a dull blade. Tearing and shredding causes the grass to turn brown at the edges, which impairs growth and increases susceptibility to diseases. Ensure that the blade is in good condition and that there is a full sail.

Checking the Condition of the Mower Deck

Ensure that the cutting chambers are in good condition. Straighten any bends in the chamber components to ensure correct blade tip/chamber clearance.

Maintaining the Machine after Mowing

After mowing, thoroughly wash the machine with a garden hose with no nozzle to avoid contamination and damage to the seals and bearings caused by excessive water pressure. Ensure that the radiator and oil cooler are kept free of dirt or grass clippings. After cleaning, inspect the machine for possible hydraulic-fluid leaks, damage, or wear to the hydraulic and mechanical components, and check the mower-deck blades for sharpness.

After Operation

After Operation Safety

- Clean grass and debris from the cutting units, mufflers, and engine compartment to help prevent fires. Clean up oil or fuel spills.
- If the cutting units are in the transport position, use the positive mechanical lock (if available) before you leave the machine unattended.
- Allow the engine to cool before storing the machine in any enclosure.
- Shut off the fuel before storing or transporting the machine.
- Do not store the machine or fuel container where there is an open flame, spark, or pilot light, such as on a water heater or on other appliances.
- Keep all parts of the machine in good working condition and all hardware tightened, especially blade-attachment hardware.
- Replace all worn or damaged decals.

Pushing or Towing the Machine

In an emergency, the machine can be moved forward by actuating the bypass valve in the variable-displacement hydraulic pump and pushing or towing the machine.

Important: **Do not push or tow the machine faster than 3 to 4.8 km/h (2 to 3 mph), because internal-transmission damage may occur. The bypass valves must be open whenever you push or toe the machine.**

1. Raise the seat and locate the bypass valves, which are located below the front of the fuel tank (Figure 60).

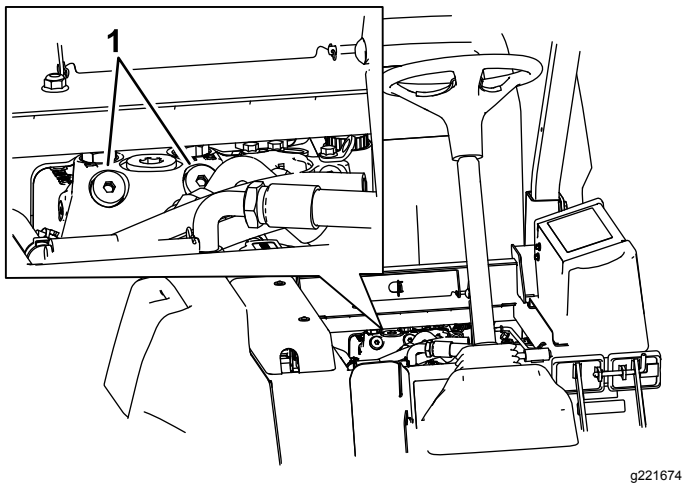


Figure 60

1. Bypass valve (2)

2. Rotate each valve 3 turns counter-clockwise to open and allow oil to bypass internally.

   Note: Do not open more than 3 turns. Because fluid is bypassed, the machine can be slowly moved without damaging the transmission.

3. Close the bypass valves before starting the engine.
4. Torque to 70 N·m (52 ft-lb) to close the valve.

Important: **To push or tow the machine in reverse, you must bypass the check valve in the 4-wheel drive manifold. To bypass the check valve, connect a hose assembly to the reverse traction pressure test port, located on the hydrostat, and on the port located between ports M8 and P2 on the rear traction manifold, which is located behind the front tire. The hose assembly includes 1 hose (Part No. 95-8843), 2 coupler fittings (Part No. 95-0985), and 2 hydraulic fittings (Part No. 340-77).**

Locating the Jacking Points

⚠ DANGER

Mechanical or hydraulic jacks may fail to support the machine and cause a serious injury.

- **Use jack stands when supporting the machine.**
- **Do not use hydraulic jacks.**

There are jacking points located at the front and rear of the machine.

- On the frame at the inside of each front drive tire
- At the center of the rear axle

Hauling the Machine

- Use care when loading or unloading the machine into a trailer or a truck.
- Use full-width ramps for loading the machine into a trailer or a truck.
- Tie the machine down securely using straps, chains, cable, or ropes. Both front and rear straps should be directed down and outward from the machine.

Locating the Tie-Down Points

There are tie downs located at the front and rear sides of the machine (Figure 61).

Note: Use properly-rated DOT-approved straps in 4 corners to tie down the machine.

- 2 on the front of the operator's platform
- Rear bumper

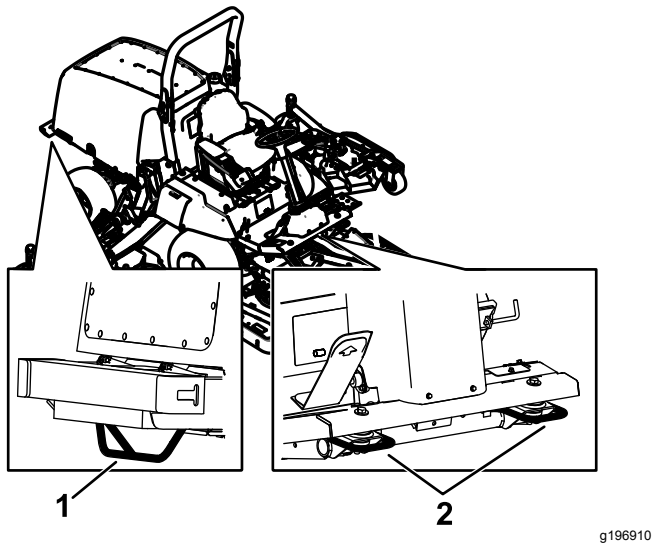


Figure 61

1. Rear tie-down point
2. Front tie-down points

Maintenance

Important: **Refer to your engine owner's manual for additional maintenance procedures.**

Note: Download a free copy of the electrical or hydraulic schematic by visiting www.Toro.com and searching for your machine from the Manuals link on the home page.

Note: Determine the left and right sides of the machine from the normal operating position.

Recommended Maintenance Schedule(s)

Maintenance Service Interval	Maintenance Procedure
After the first hour	• Torque the wheel-lug nuts.
After the first 10 hours	• Torque the wheel-lug nuts. • Check the alternator-belt tension. • Check the compressor-belt tension. • Check the blade-drive-belt tension.
After the first 50 hours	• Change the engine oil and filter.
After the first 200 hours	• Change the front planetary-gear oil. • Change the rear-axle oil. • Change the hydraulic filters.
Before each use or daily	• Check the tire pressure. • Check the safety-interlock switches. • Check the engine-oil level. • Drain water or other contaminants from the fuel filter/water separator. • Check the coolant level. • Check the hydraulic-fluid level. • Remove all debris and chaff from the engine compartment, radiator and oil cooler. • Check the interlock-switch operation
Every 25 hours	• Check the electrolyte level. (If the machine is in storage, check it every 30 days.)
Every 50 hours	• Lubricate all of the bearings and bushings. • Check the blade-drive-belt tension.
Every 100 hours	• Inspect the cooling-system hoses and clamps. • Check the alternator-belt tension. • Check the compressor-belt tension.
Every 200 hours	• Torque the wheel-lug nuts.
Every 250 hours	• Change the engine oil and filter. • Clean the cab air filters; replace them if they are torn or excessively dirty. • Clean the air-conditioning assembly (more frequently in extremely dusty or dirty conditions).
Every 400 hours	• Check the planetary-gear-drive oil (check if you notice external leakage). • Check for end-play in the planetary drives. • Check the rear-axle lubricant. • Check the rear-axle-gear-box lubricant. • Service the air cleaner (earlier if the air cleaner indicator shows red, and more frequently in extremely dirty or dusty conditions). • Inspect the fuel lines and connections. • Replace the fuel-filter canister. • Replace the engine fuel filter.
Every 500 hours	• Grease the bearings in the rear axle.

Maintenance Service Interval	Maintenance Procedure
Every 800 hours	• Change the front planetary-gear oil or yearly, whichever comes first. • Change the rear-axle oil. • Check the rear wheel toe-in. • Inspect the blade-drive belt. • Change the hydraulic fluid. • Change the hydraulic filters. • Inspect the side mower-deck damper. • Inspect the mower deck caster-wheel assemblies.
Every 1,000 hours	• Drain and clean the fuel tank. • Check and adjust the valve clearance.
Every 6,000 hours	• Disassemble, clean, and assemble the soot filter of the DPF. or clean the soot filter if engine faults SPN 3720 FMI 16, SPN 3720 FMI 0, or SPN 3720 FMI 16 display in the InfoCenter.
Every 2 years	• Drain and clean the fuel tank. • Flush the cooling system and replace the fluid. • Replace moving hoses.

⚠ CAUTION

If you leave the key in the ignition switch, someone could accidently start the engine and seriously injure you or other bystanders.

Remove the key from the ignition switch before you do any maintenance.

Daily Maintenance Checklist

Duplicate this page for routine use.

Maintenance Check Item	For the week of:						
	Monday	**Tuesday**	**Wednesday**	**Thursday**	**Friday**	**Saturday**	**Sunday**
Check the safety-interlock operation.							
Check the brake operation.							
Check the engine-oil level.							
Check the cooling-system-fluid level.							
Drain the water/fuel separator.							
Check the air filter, dust cup, and burp valve.							
Check for unusual engine noises.[2]							
Check the radiator and screen for debris							
Check for unusual operating noises.							
Check the hydraulic-system-oil level.							
Check the hydraulic hoses for damage.							
Check for fluid leaks.							
Check the fuel level.							
Check the tire pressure.							
Check the instrument operation.							
Check the height-of-cut adjustment.							
Lubricate all the grease fittings.[2]							
Touch up any damaged paint.							

[1]Check the glow plug and injector nozzles if starting is hard, there is excess smoke, or rough running is noted.

[2]Immediately **after every** washing, regardless of the interval listed.

Important: **Refer to your engine owner's manual for additional maintenance procedures.**

Notation for Areas of Concern

Inspection performed by:		
Item	**Date**	**Information**

Pre-Maintenance Procedures

Pre-Maintenance Safety

- Before adjusting, cleaning, repairing, or leaving the machine, do the following:
  - Park the machine on a level surface.
  - Move the throttle switch to the low-idle position.
  - Disengage the cutting units.
  - Lower the cutting units.
  - Ensure that the traction is in neutral.
  - Engage the parking brake.
  - Shut off the engine and remove the key.
  - Wait for all moving parts to stop.
  - Allow machine components to cool before performing maintenance.
- If the cutting units are in the transport position, use the positive mechanical lock (if available) before you leave the machine unattended.
- If possible, do not perform maintenance while the engine is running. Keep away from moving parts.
- Use jack stands to support the machine or components when required.
- Carefully release pressure from components with stored energy.

Preparing the Machine for Maintenance

1. Ensure that the PTO is disengaged.
2. Park the machine on a level surface.
3. Engage the parking brake.
4. Lower the mower deck(s) if necessary.
5. Shut off the engine and wait for all moving parts to stop.
6. Turn the ignition key to the STOP position and remove it.
7. Allow machine components to cool before performing maintenance.

Removing the Hood

1. Unlatch and raise the hood.
2. Remove the hairpin cotter securing the hood pivot to the mounting brackets (Figure 62).

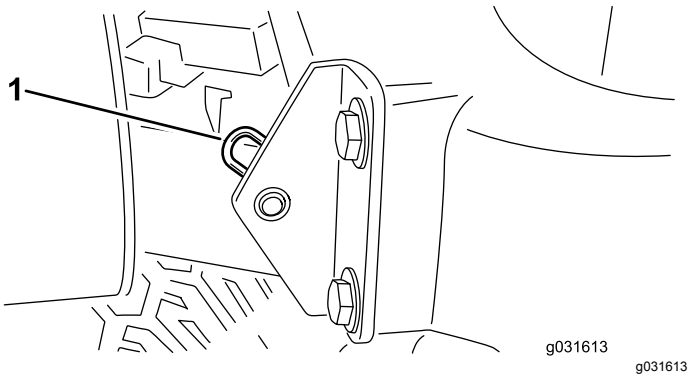


Figure 62

1. Hairpin cotter

3. Slide the hood to the right side, lift the other side, and pull it out of the brackets.

Note: Reverse this procedure to install the hood.

Lubrication

Greasing the Bearings and Bushings

Service Interval: Every 50 hours—Lubricate all of the bearings and bushings.

Every 500 hours/Yearly (whichever comes first)

The machine has grease fittings that you must lubricate regularly with No. 2 lithium grease. Also, lubricate the machine immediately after every washing.

The grease-fitting locations and quantities are:

Traction Unit

- 2 front and rear-axle-pivot bushings (Figure 63)
- 2 steering-cylinder-ball joints (Figure 64)
- 2 tie-rod-ball joints (Figure 64)
- 2 king-pin bushings (Figure 64).
  The top fitting on the king pin should only be lubricated annually (2 pumps).

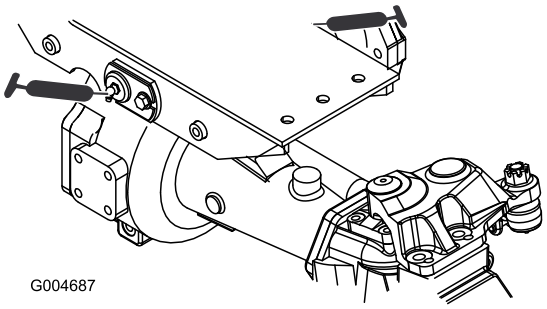


Figure 63

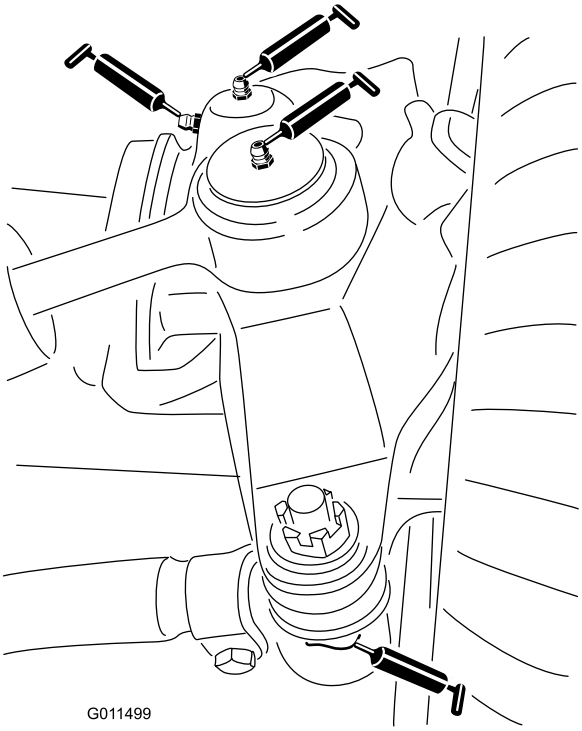


Figure 64

Front Mower Deck

- 2 caster-fork-shaft bushings (Figure 65)
- 3 spindle-shaft bearings—located under the pulley (Figure 66)
- 2 idler-arm-pivot bushings (Figure 66)

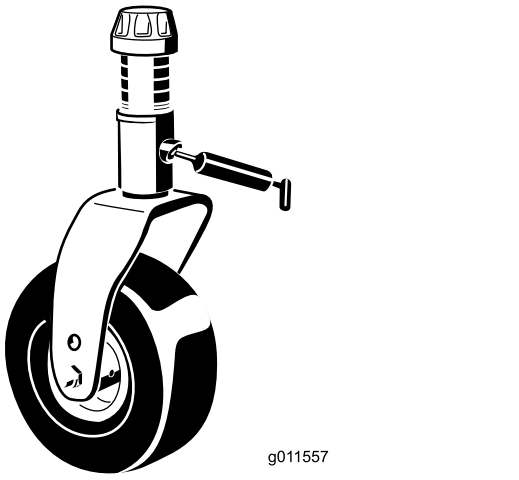
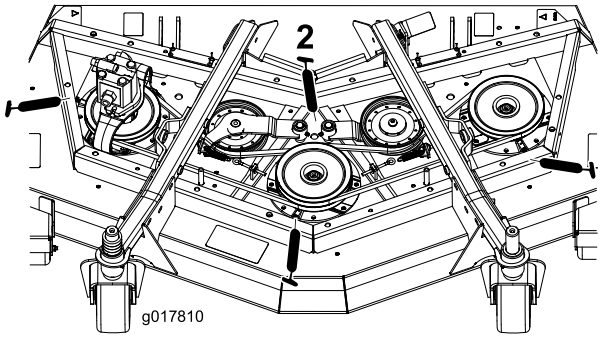


Figure 65

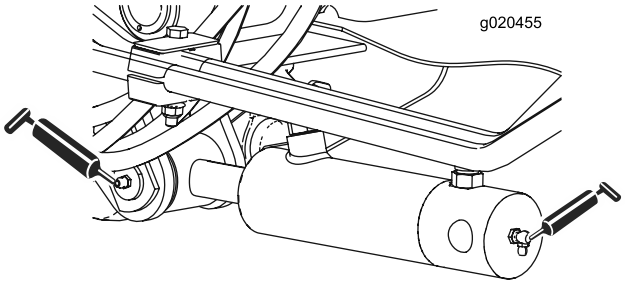


g017810

Figure 66

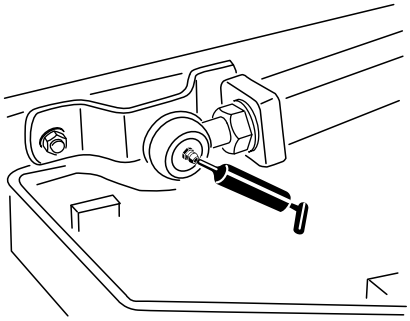
Front Lift Assemblies

- 2 (each side) lift-arm-cylinder bushings (Figure 67)
- 2 lift-arm-ball joints (Figure 68)



g020455

Figure 67

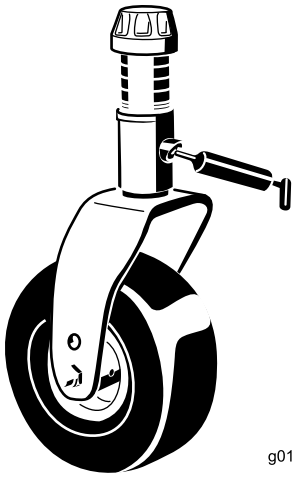


g011551

Figure 68

Side Mower Decks

- 1 caster-fork-shaft bushing (Figure 69)
- 2 (each side) spindle-shaft bearings—located under the pulley
- 1 idler-arm-pivot bushings—located on the idler arm

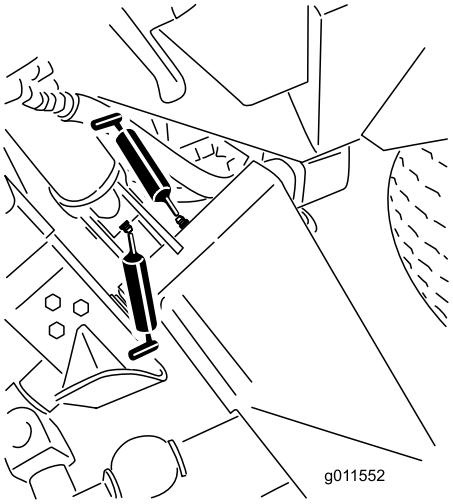


g011557

Figure 69

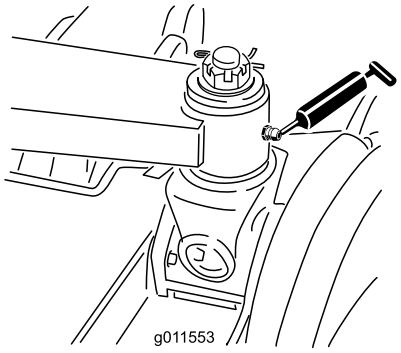
Side Lift Assemblies

- 6 main lift-arm bushings (Figure 70 and Figure 71)
- 2 bell-crank-pivot bushings (Figure 72)
- 4 rear arm bushings (Figure 72)
- 4 lift-cylinder bushings (Figure 73)



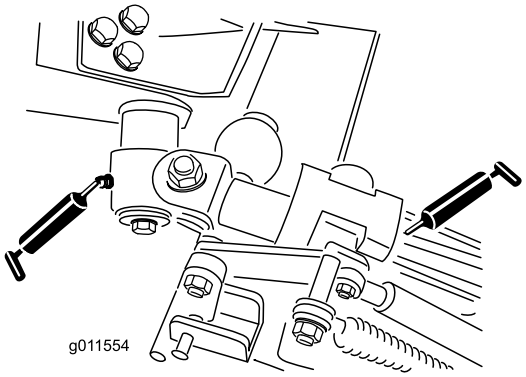
g011552

Figure 70



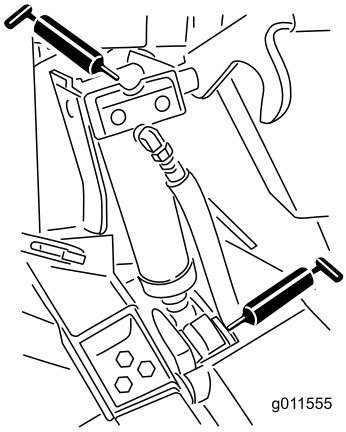
g011553

Figure 71



g011554

Figure 72



g011555

Figure 73

Engine Maintenance

Engine Safety

- Shut off the engine before checking the oil or adding oil to the crankcase.
- Do not change the governor speed or overspeed the engine.

Servicing the Engine Oil

Oil Specification

Use high-quality, low-ash engine oil that meets or exceeds the following specifications:

- API service category CJ-4 or higher
- ACEA service category E6
- JASO service category DH-2

Important: **Using engine oil other than API CJ-4 or higher, ACEA E6, or JASO DH-2 may cause the diesel particulate filter to plug or cause engine damage.**

Use the following engine oil viscosity grade:

- Preferred oil: SAE 15W-40 (above 0°F)
- Alternate oil: SAE 10W-30 or 5W-30 (all temperatures)

Toro Premium Engine Oil is available from your authorized Toro distributor in either 15W-40 or 10W-30 viscosity grades. See the parts catalog for part numbers.

Checking the Engine-Oil Level

Service Interval: Before each use or daily

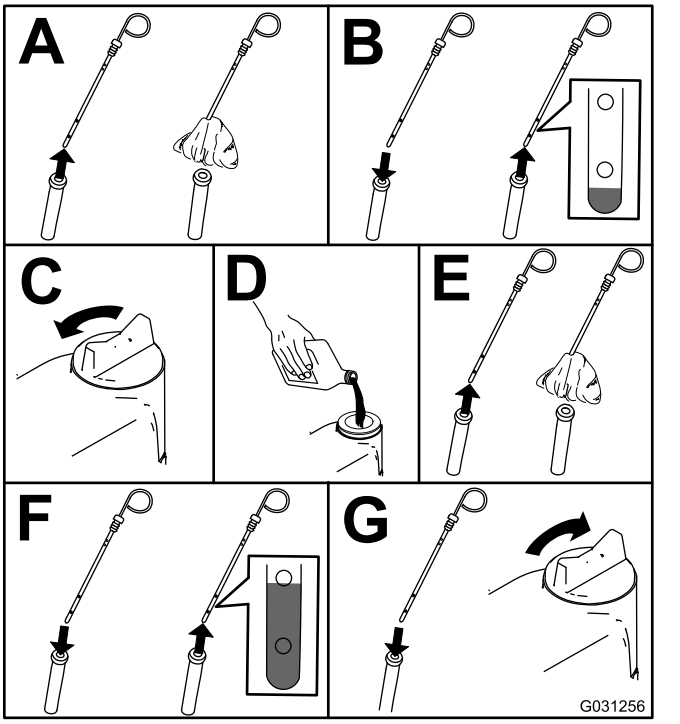
The engine is shipped with oil in the crankcase; however, the oil level must be checked before and after the engine is first started.

Important: **Check the engine oil daily. If the engine-oil level is above the Full mark on the dipstick, the engine oil may be diluted with fuel; If the engine oil level is above the Full mark, change the engine oil.**

The best time to check the engine oil is when the engine is cool before it has been started for the day. If it has already been run, allow the oil to drain back down to the sump for at least 10 minutes before checking. If the oil level is at or below the Add mark on the dipstick, add oil to bring the oil level to the Full mark. **Do not overfill the engine with oil**.

Important: **Keep the engine oil level between the upper and lower limits on the dipstick; the engine may fail if you run it with too much or too little oil.**

1. Park the machine on a level surface.
2. Check the engine-oil level (Figure 74).



g031256

Figure 74

Note: When using different oil, drain all old oil from the crankcase before adding new oil.

Crankcase Oil Capacity

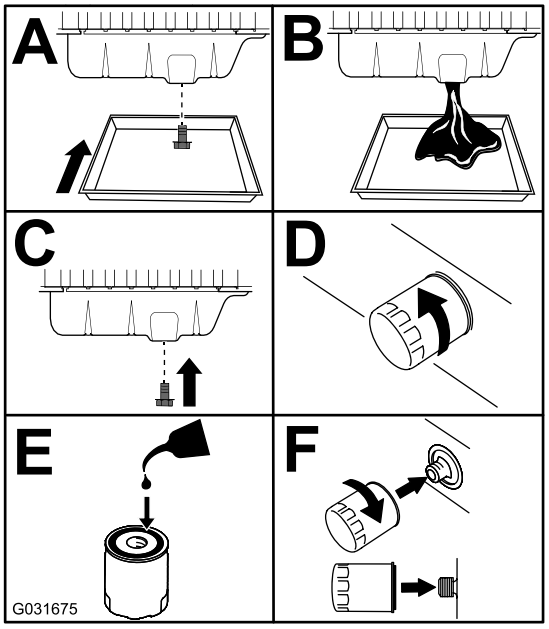
Approximately 5.7 L (6 US qt) with the filter.

Changing the Engine Oil and Filter

Service Interval: After the first 50 hours

Every 250 hours

1. Start the engine and let it run 5 minutes to allow the oil to warm up.
2. With the machine parked on a level surface, shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Replace the engine oil and filter (Figure 75).



g031675

Figure 75

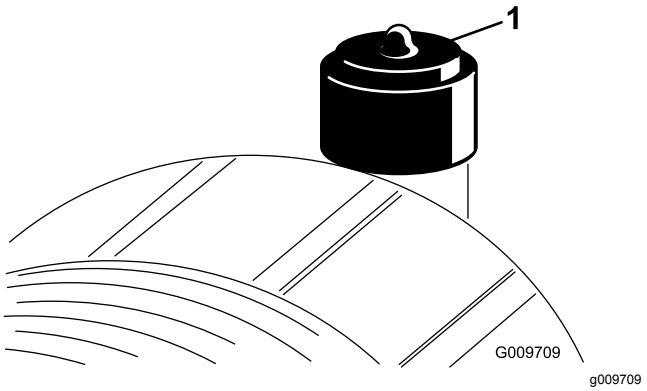
4. Add oil to the crankcase.

Servicing the Air Cleaner

Service Interval: Every 400 hours

Check the air-cleaner body for damage which could cause an air leak. Replace it if it is damaged. Check the whole intake system for leaks, damage, or loose hose clamps.

Service the air-cleaner filter only when the service indicator (Figure 76) requires it. Changing the air filter before it is necessary only increases the chance of dirt entering the engine when you remove the filter.



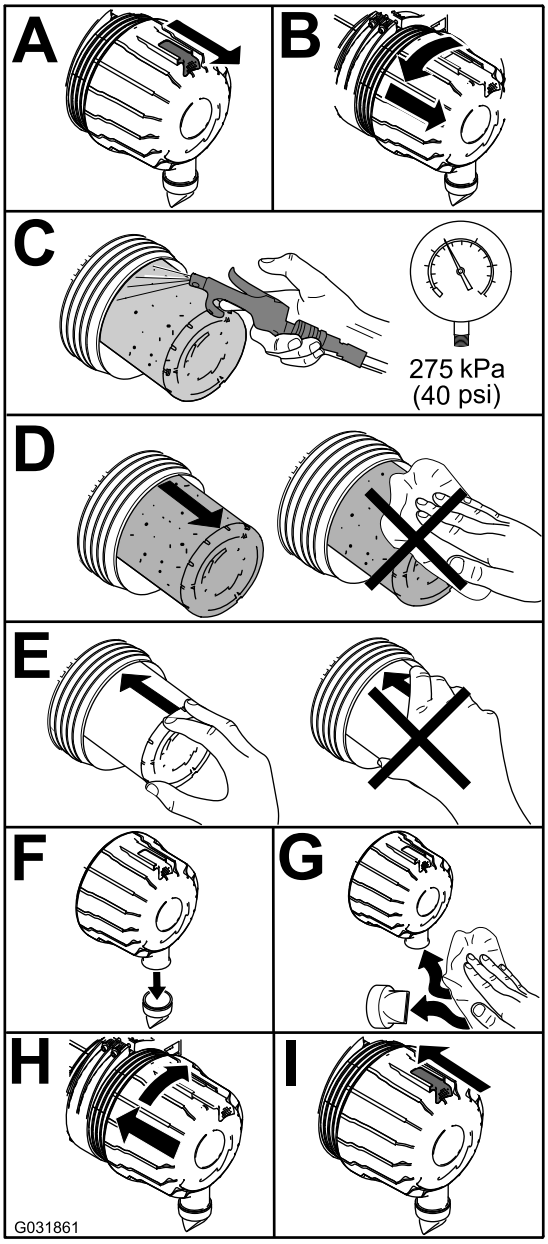
g009709

Figure 76

1. Air-cleaner indicator

Important: **Be sure that the cover is seated correctly and seals with the air-cleaner body.**

1. Replace the air cleaner (Figure 77).

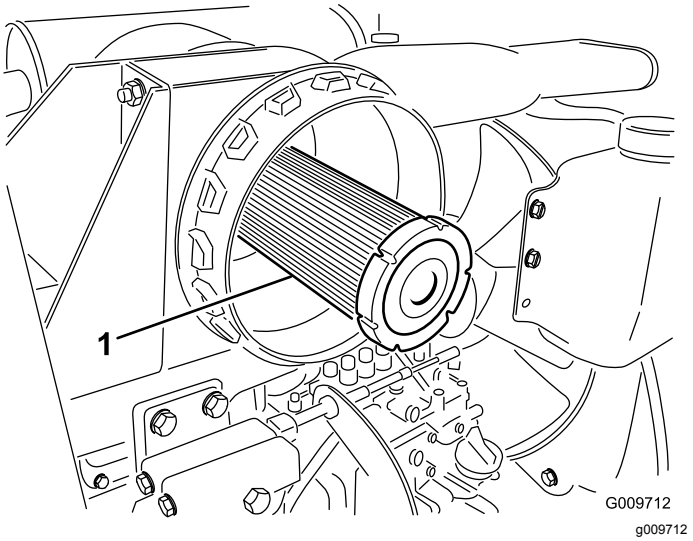


g031861

Figure 77

Note: Do not clean a used element because cleaning it can damage the filter media.

Important: **Do not attempt to clean the safety filter (Figure 78). Replace the safety filter after every 3 primary filter services.**



g009712

Figure 78

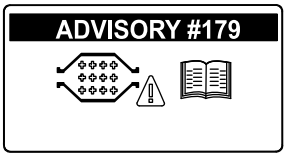
1. Air-cleaner safety filter

2. Reset the indicator (Figure 76) if it shows red.

Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter

Service Interval: Every 6,000 hours or clean the soot filter if engine faults SPN 3720 FMI 16, SPN 3720 FMI 0, or SPN 3720 FMI 16 display in the InfoCenter.

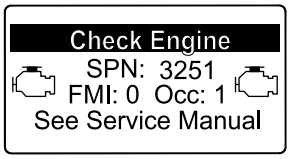
- If advisory message ADVISORY 179 displays in the InfoCenter, the DPF is nearing the recommended point for servicing the diesel-oxidation catalyst and the soot filter.



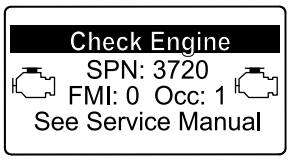
g213865

Figure 79

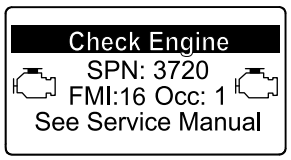
- If engine faults CHECK ENGINE SPN 3251 FMI 0, CHECK ENGINE SPN 3720 FMI 0, or CHECK ENGINE SPN 3720 FMI 16in the InfoCenter (Figure 80) display in the InfoCenter, clean the soot filter using the steps that follow:



g214715



g213864



g213863

Figure 80

1. Refer to the Engine section in the *Service Manual* for information on disassembling and assembling the diesel-oxidation catalyst and the soot filter of the DPF.
2. Refer to your authorized Toro distributor for diesel-oxidation catalyst and the soot filter replacement parts or service.
3. Contact your authorized Toro distributor to have them reset the engine ECU after you install a clean DPF.

Fuel System Maintenance

Servicing the Fuel System

Draining the Fuel Tank

Service Interval: Every 1,000 hours—Drain and clean the fuel tank.

Every 2 years—Drain and clean the fuel tank.

Drain and clean the tank also if the fuel system becomes contaminated or if you are storing the machine for an extended period of time. Use clean fuel to flush out the tank.

Inspecting the Fuel Lines and Connections

Service Interval: Every 400 hours

Inspect the fuel lines and connections for deterioration, damage, or loose connections.

Servicing the Water Separator

Service Interval: Before each use or daily—Drain water or other contaminants from the fuel filter/water separator.

Every 400 hours—Replace the fuel-filter canister.

Service the water separator as shown in Figure 81.

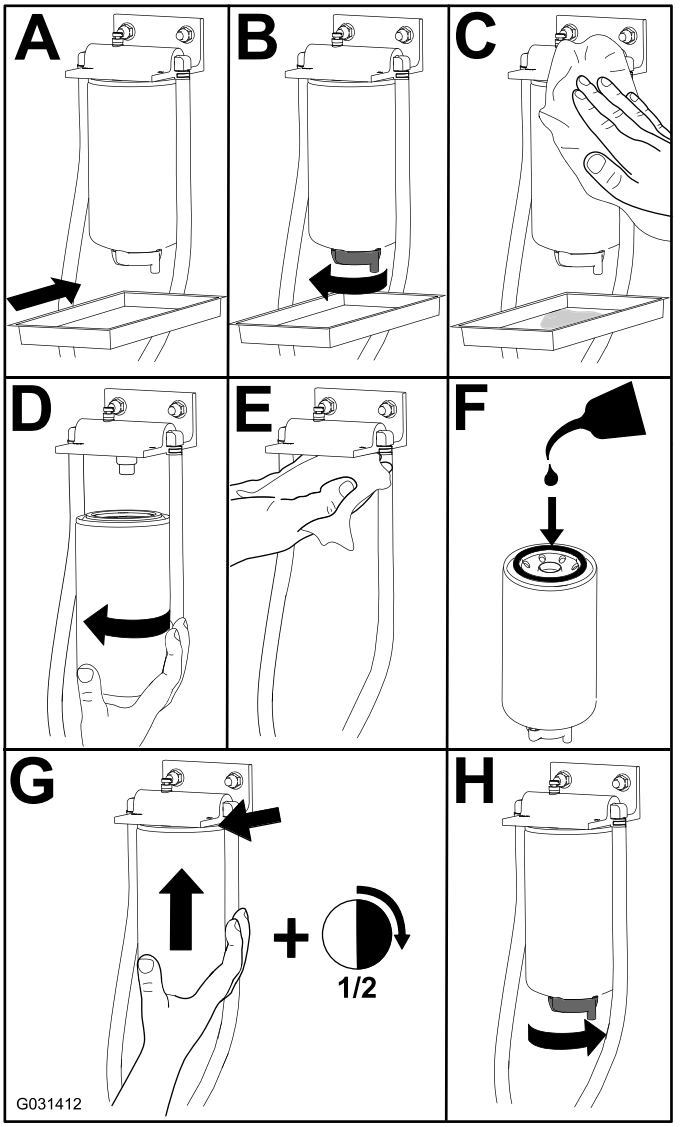


Figure 81

Servicing the Fuel Filter

Service Interval: Every 400 hours

1. Clean the area around the fuel-filter head (Figure 82).

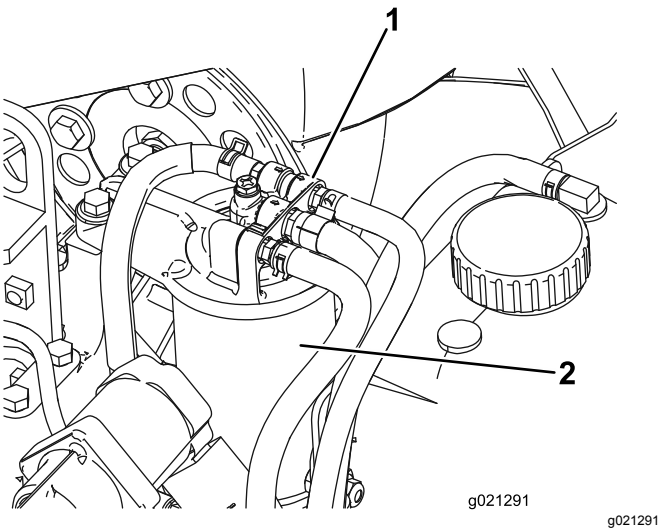


Figure 82

1. Fuel-filter head
2. Fuel filter

2. Remove the filter and clean the filter head mounting surface (Figure 82).
3. Lubricate the filter gasket with clean lubricating engine oil; refer to the engine owner's manual for additional information.
4. Install the dry filter canister, by hand, until the gasket contacts the filter head, then rotate it an additional 1/2 turn.
5. Start the engine and check for fuel leaks around the filter head.

Electrical System Maintenance

Electrical System Safety

- Disconnect the battery before repairing the machine. Disconnect the negative terminal first and the positive last. Connect the positive terminal first and the negative last.
- Charge the battery in an open, well-ventilated area, away from sparks and flames. Unplug the charger before connecting or disconnecting the battery. Wear protective clothing and use insulated tools.

WARNING

CALIFORNIA
Proposition 65 Warning

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

Servicing the Battery

Service Interval: Every 25 hours—Check the electrolyte level. (If the machine is in storage, check it every 30 days.)

Important: **Before welding on the machine, disconnect the negative cable from the battery to prevent damage to the electrical system.**

Note: Check the battery condition weekly or after every 50 hours of operation. Keep the terminals and the entire battery case clean because a dirty battery will discharge slowly. To clean the battery, wash the entire case with a solution of baking soda and water. Rinse with clear water. Coat the battery posts and cable connectors with Grafo 112X (skin-over) grease (Toro Part No. 505-47) or petroleum jelly to prevent corrosion.

1. Open the battery cover on the side of the shroud (Figure 83).

   Note: Press down on the flat surface above the battery cover to ease the removal of the cover (Figure 83).

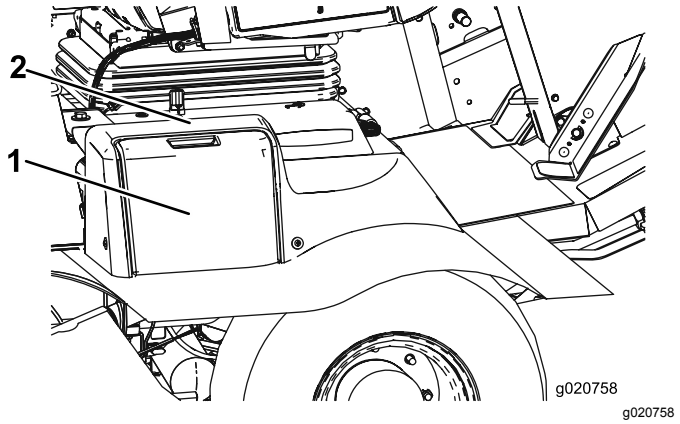


Figure 83

1. Battery cover
2. Press down here.

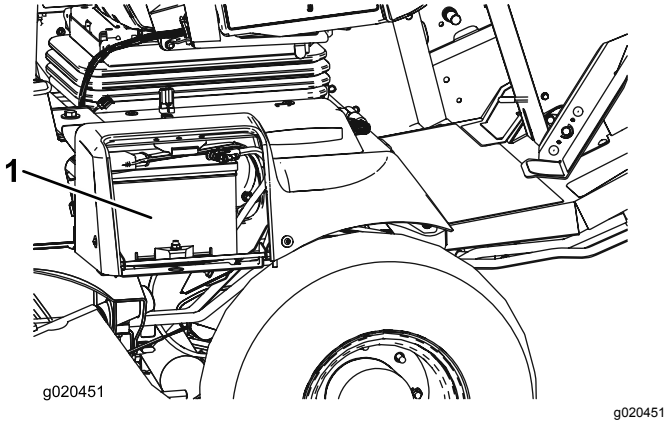


Figure 84

1. Battery

⚠ WARNING

Charging the battery produces gasses that can explode.

Do not smoke near the battery and keep sparks and flames away from battery.

2. Remove the rubber boot from the positive terminal and inspect the battery.

⚠ WARNING

Battery terminals or metal tools could short against metal components causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

- **When removing or installing the battery, do not allow the battery terminals to touch any metal parts of the machine.**
- **Do not allow metal tools to short between the battery terminals and metal parts of the machine.**

⚠ WARNING

Incorrect battery cable routing could damage the machine and cables causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

- **Always *disconnect* the negative (black) battery cable before disconnecting the positive (red) cable.**
- **Always *connect* the positive (red) battery cable before connecting the negative (black) cable.**

3. Coat both battery connections with Grafo 112X (skin-over) grease, Toro Part No. 505-47, petroleum jelly, or light grease to prevent corrosion.
4. Slide the rubber boot over the positive terminal.
5. Close the battery cover.

Locating the Fuses

The traction-unit fuses are located under the power-center cover (Figure 85, Figure 86, and Figure 87).

Remove the 2 screws securing the power-center cover to the frame and remove the cover (Figure 85).

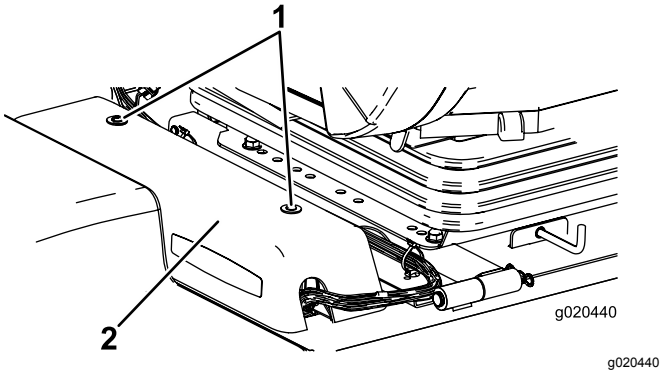


Figure 85

1. Power-center cover
2. Screws

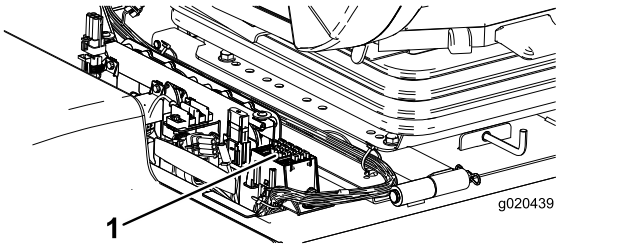


Figure 86

1. Fuses

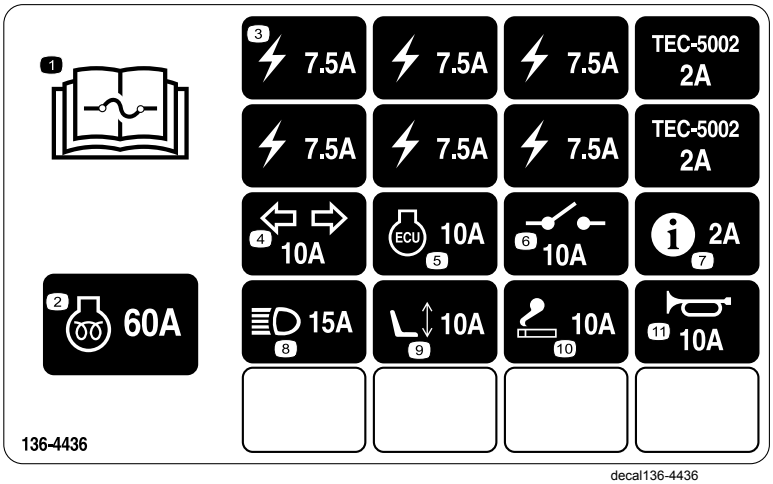


Figure 87

The cab fuses are located in the fuse box in the cab headliner (Figure 88 and Figure 89).

Note: Cab model only

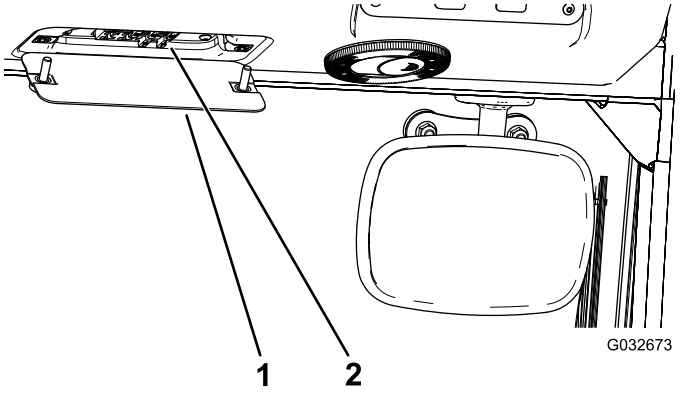


Figure 88

1. Cab fuse box
2. Fuses

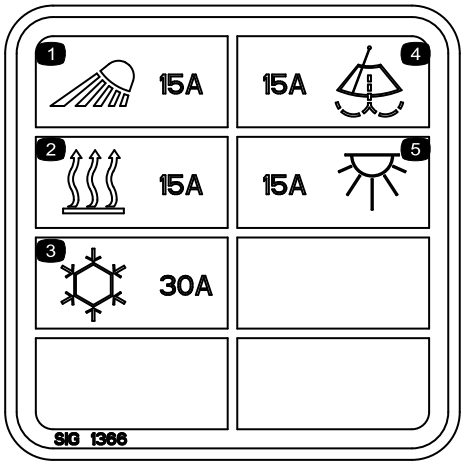


Figure 89

Drive System Maintenance

Adjusting the Traction-Pedal Angle

1. Loosen the 2 nuts and bolts securing the left side of the traction pedal to the bracket (Figure 90).

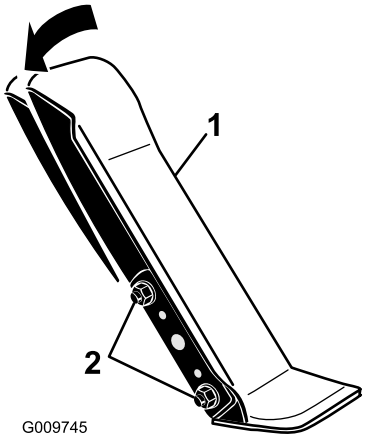


Figure 90

1. Traction pedal
2. Mounting nuts and bolts

2. Pivot the pedal to the desired operating angle and tighten the nuts (Figure 90).

Changing the Planetary-Gear-Drive Oil

Service Interval: After the first 200 hours

Every 800 hours or yearly, whichever comes first.

Use a high-quality, SAE 85W-140 gear lube.

1. With the machine on a level surface, position a wheel so a check plug is at the lowest (6 o'clock) position (Figure 91).

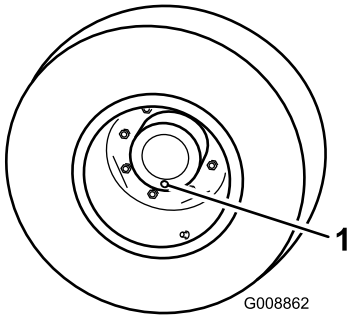


Figure 91

1. Check/drain plug

2. Place a drain pan under the planetary hub, remove the plug, and allow the oil to drain.
3. Place a drain pan under the brake housing, remove the drain plug, and allow the oil to drain (Figure 92).

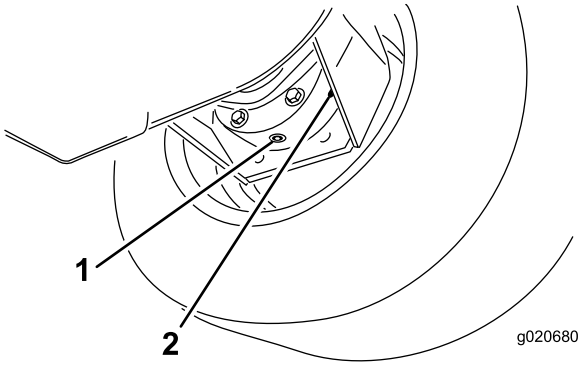


Figure 92

1. Drain plug
2. Brake housing

4. When all of the oil has drained from both locations, install the plug in the brake housing.
5. Rotate the wheel until the open plug hole in the planetary is at the 12 o'clock position.
6. Through the open hole, slowly fill the planetary with 0.65 L (22 fl oz) of high quality SAE 85W-140 wt gear lube.

   Important: **If the planetary fills before the 0.65 L (22 fl oz) of oil is added, wait one hour or install the plug and move the machine approximately ten feet to distribute the oil through the brake system. Then, remove the plug and add the remaining oil.**
7. Install the plug.
8. Repeat the procedure on the opposite planetary/brake assembly.

Changing the Rear-Axle Oil

Service Interval: After the first 200 hours

Every 800 hours

1. Position the machine on a level surface.
2. Clean the area around the 3 drain plugs; 1 on each end and 1 in the center (Figure 93).
3. Remove the check plugs to make draining the oil easier.
4. Remove the drain plugs and allow the oil to drain into the pans.

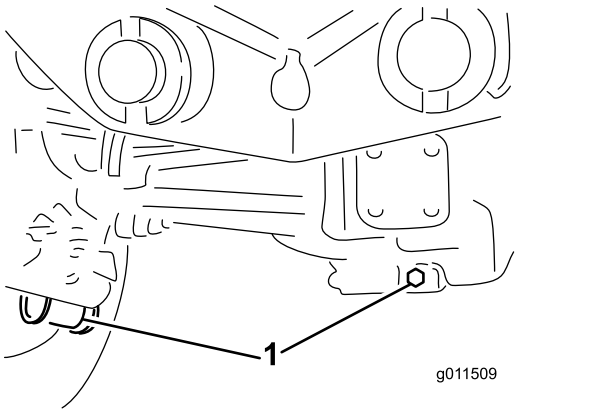


Figure 93

1. Drain-plug location

5. Clean the area around the drain plug at the bottom of the gear box (Figure 94).
6. Remove the drain plug from the gearbox and allow the oil to drain into a pan.

   Note: Remove the fill plug to make draining the oil easier.

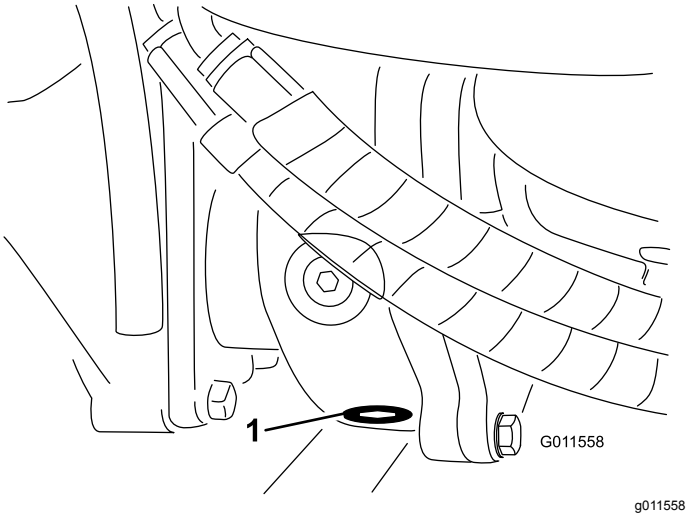


Figure 94

1. Drain plug

7. Add enough oil to bring the level up to the bottom of the check plug holes; refer to Changing the Planetary-Gear-Drive Oil (page 64).
8. Install the plugs.

Checking the Rear Wheel Toe-In

Service Interval: Every 800 hours

1. Measure the center-to-center distance (at axle height) at the front and rear of the steering tires.

   Note: The front measurement must be 6 mm (1/4 inch) less than the rear measurement.
2. To adjust, loosen the clamps at both ends of the tie rods.
3. Rotate the tie-rod end to move the front of the tire inward or outward.
4. Tighten the tie-rod clamps when the adjustment is correct.

Cooling System Maintenance

Cooling System Safety

- Swallowing engine coolant can cause poisoning; keep out of reach from children and pets.
- Discharge of hot, pressurized coolant or touching a hot radiator and surrounding parts can cause severe burns.
  - Always allow the engine to cool at least 15 minutes before removing the radiator cap.
  - Use a rag when opening the radiator cap, and open the cap slowly to allow steam to escape.

Checking the Cooling System

Service Interval: Before each use or daily

Check the coolant level at the beginning of each day. The capacity of the system is 8.5 L (9 US qt).

1. Carefully remove the radiator cap and expansion-tank cap (Figure 95).
2. Check the coolant level in the radiator.

   Note: The radiator should be filled to the top of the filler neck and the expansion tank filled to the Full mark.

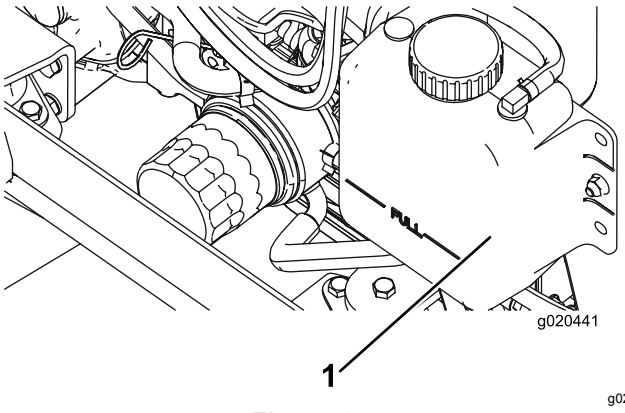


Figure 95

1. Expansion tank

3. If the coolant is low, add a 50/50 mixture of water and ethylene glycol anti-freeze.

   Important: **Do not use water only or alcohol/methanol base coolants, as this may cause damage.**
4. Install the radiator cap and expansion-tank cap.

Servicing the Engine-Cooling System

Service Interval: Every 100 hours

Every 2 years

Remove debris from the oil radiator/oil cooler daily. Clean them more frequently in dirty conditions.

This machine is equipped with a hydraulically-driven fan drive system that automatically (or manually) reverses to reduce the radiator/oil cooler and screen debris buildup. While this feature can help reduce the time required to clean radiator/oil cooler, it does not eliminate the need for routine cleaning. Periodic cleaning and inspection of the radiator/oil cooler is still required.

1. Shut off the engine and raise the hood.
2. Clean the engine area thoroughly of all debris.
3. Clean both sides of the radiator/oil cooler area thoroughly with compressed air (Figure 96).

   Note: Start from the fan side and blow the debris out toward the back. Then, clean from the back side and blow toward the front. Repeat this procedure several times until all chaff and debris is removed.

   Important: **Cleaning the radiator/oil cooler with water can promote premature corrosion and damage to components.**

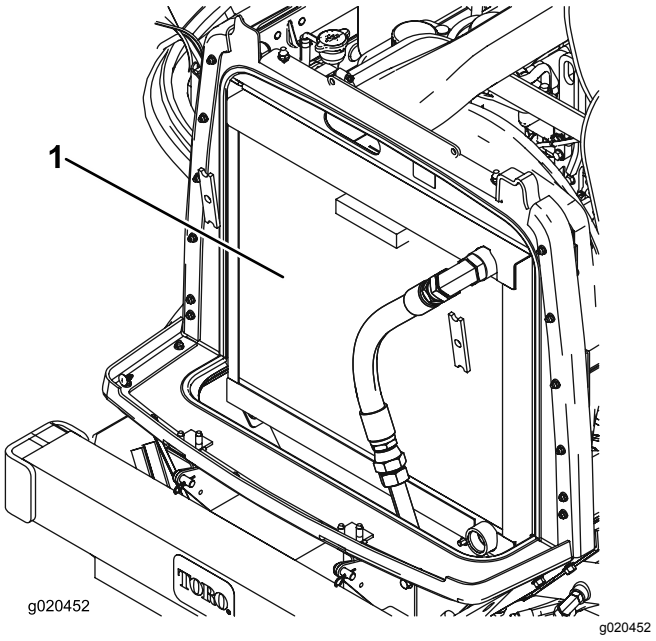


Figure 96

1. Radiator/oil cooler

4. Close the hood.

Brake Maintenance

Adjusting the Service Brakes

Adjust the service brakes when there is more than 25 mm (1 inch) of free travel of the brake pedal, or when the brakes do not work effectively. Free travel is the distance the brake pedal moves before you feel braking resistance.

1. Release the locking latch from the brake pedals so that both pedals work independently of each other.
2. To reduce free travel of the brake pedals, tighten the brakes as follows:

   A. Loosen the front nut on the threaded end of the brake cable (Figure 97).

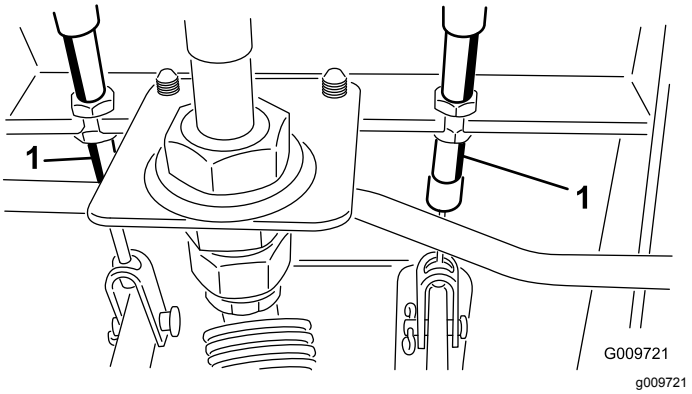


Figure 97

1. Brake cable

   B. Tighten the rear nut to move the cable rearward until the brake pedals have 13 to 25 mm (1/2 to 1 inch) of free travel.

   C. Tighten the front nuts after the brakes are adjusted correctly.

Belt Maintenance

Servicing the Alternator Belt

Service Interval: After the first 10 hours

Every 100 hours

Proper tension of the belt allows 10 mm (3/8 inch) of deflection when a force of 44 N·m (10 ft-lb) is applied on the belt midway between the pulleys.

If the deflection is not 10 mm (3/8 inch), loosen the alternator-mounting bolts (Figure 98).

Note: Increase or decrease the alternator-belt tension and tighten the bolts. Check the deflection of the belt again to ensure that the tension is correct.

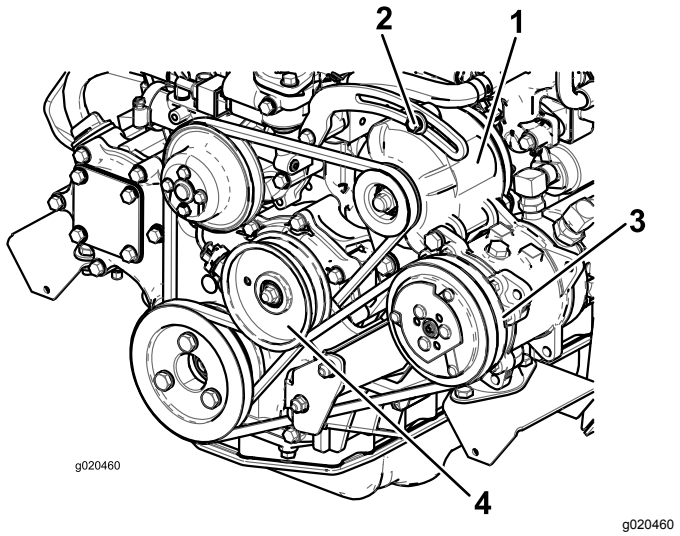


Figure 98

1. Alternator
2. Mounting bolt
3. Compressor
4. Idler pulley

Servicing the Compressor Belt

Service Interval: After the first 10 hours

Every 100 hours

1. Proper tension of the belt allows 10 mm (3/8 inch) of deflection when a force of 44 N·m (10 ft-lb) is applied on the belt midway between the pulleys.
2. If the deflection is not 10 mm (3/8 inch), loosen the idler pulley mounting bolt (Figure 98).

   Note: Increase or decrease the compressor-belt tension and tighten the bolt. Check the deflection of the belt again to ensure that the tension is correct.

Tensioning the Blade-Drive Belts

Service Interval: After the first 10 hours

Every 50 hours

When properly tensioned, the inside measurement of the extension spring (hook to hook) should be approximately 8.3 to 9.5 cm (3-1/4 to 3-3/4 inches). Once the correct spring tension is attained, adjust the stop bolt (carriage bolt) until there is approximately 2 to 5 mm (0.065 to 0.185 inch) clearance between the head of the bolt and the idler arm (Figure 99).

Note: Ensure that the belt is positioned on the spring side of the belt guide (Figure 99).

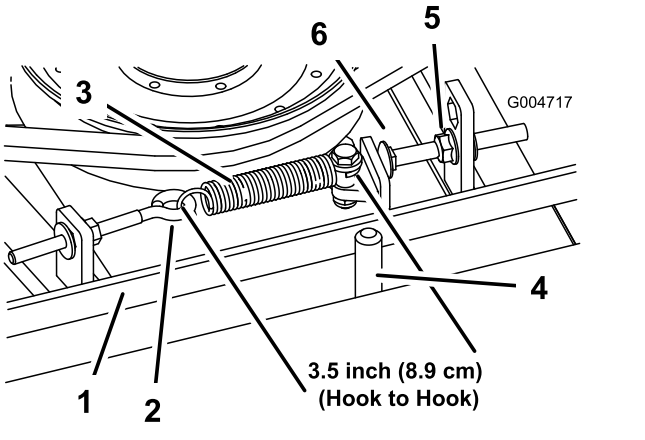


Figure 99

1. Belt
2. Eye bolt
3. Extension spring
4. Belt guide
5. Flange nut
6. Stop bolt

Replacing the Blade-Drive Belt

Service Interval: Every 800 hours

The blade-drive belt, tensioned by the spring-loaded idler pulley, is very durable. However, after many hours of use, the belt will show signs of wear. Signs of a worn belt are: squealing when the belt is rotating, blades slipping when cutting grass, frayed edges, burn marks, and cracks. Replace the belt if any of these conditions are evident.

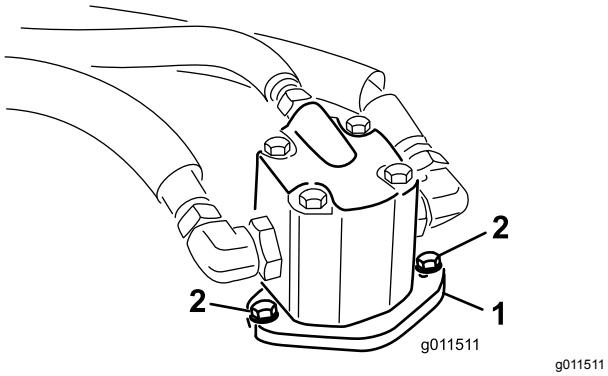
1. Lower the mower deck to the shop floor, remove the belt covers from the top of the mower deck, and set the covers aside.
2. Loosen the eye bolt allowing the removal of the extension spring (Figure 99).
3. Loosen the flange nut securing the stop bolt to the mounting tab and move the idler pulley away

from the belt to release the belt tension (Figure 99).

Note: Loosen the nut enough to allow the idler arm to pass the stop bolt.

Note: If the stop bolt is ever removed from the mounting tab, make sure that it is installed again in the hole that aligns the stop-bolt head with the idler arm.

4. Remove the bolts securing the hydraulic motor to the mower deck (Figure 100).



g011511

Figure 100

1. Hydraulic motor
2. Mounting bolts

5. Lift the motor off the mower deck and lay it on top of the mower deck.
6. Remove the old belt from around the spindle pulleys and idler pulley.
7. Route the new belt around the spindle pulleys and idler-pulley assembly.
8. Position the hydraulic motor on the mower deck after routing the belt around the pulleys. Mount the motor to the mower deck with the bolts previously removed.

   Note: Ensure that the belt is positioned on the spring side of the belt guide (Figure 99).
9. Connect the extension spring (Figure 99) to the eye bolt and tension the belt as follows:
   - When properly tensioned, the inside measurement of the extension spring (hook to hook) should be approximately 8.27 to 9.53 cm (3.25 to 3.75 inches).
   - When you attain the correct spring tension, adjust the stop bolt (carriage bolt) until there is approximately 0.17 to 0.47 cm (0.065 to 0.185 inches) clearance between the head of the bolt and the idler arm.

Hydraulic System Maintenance

Hydraulic System Safety

- Seek immediate medical attention if fluid is injected into skin. Injected fluid must be surgically removed within a few hours by a doctor.
- Ensure that all hydraulic-fluid hoses and lines are in good condition and all hydraulic connections and fittings are tight before applying pressure to the hydraulic system.
- Keep your body and hands away from pinhole leaks or nozzles that eject high-pressure hydraulic fluid.
- Use cardboard or paper to find hydraulic leaks.
- Safely relieve all pressure in the hydraulic system before performing any work on the hydraulic system.

Servicing the Hydraulic System

Checking the Hydraulic Fluid

Service Interval: Before each use or daily

The reservoir is filled at the factory with approximately 29 L (7.75 US gallons) of high-quality hydraulic fluid. Check the level of the hydraulic fluid before the engine is first started and daily thereafter. The recommended replacement fluid is as follows:

Toro Premium All-Season Hydraulic Fluid
(Available in 19 L (5 US gallons) pails or 208 L (55 US gallons) drums. See the *Parts Catalog* or your authorized Toro distributor for part numbers).

Alternative fluids: If the Toro fluid is not available, other **conventional, petroleum-based** fluids may be used, provided they meet all of the following material properties and industry specifications. Check with your oil supplier to see whether the oil meets these specifications.

Note: Toro does not assume responsibility for damage caused by improper substitutions, so use only products from reputable manufacturers who will stand behind their recommendation.

High Viscosity Index/Low Pour Point Anti-wear Hydraulic Fluid, ISO VG 46

Material Properties:	
Viscosity, ASTM D445	St @ 40° C 44 to 50
	St @ 100° C 7.9 to 8.5
Viscosity Index ASTM D2270	140 to 160
Pour Point, ASTM D97	-34° F to -49° F
Industry Specifications:	Vickers I-286-S (Quality Level), Vickers M-2950-S (Quality Level), Denison HF-0

The proper hydraulic fluids must be specified for mobile machinery (as opposed to industrial plant usage), multi-weight type, with ZnDTP or ZDDP anti-wear additive package (not an ashless-type fluid).

Toro Synthetic Biodegradable Hydraulic Fluid (Available in 19 L (5 US gallon) pails or 208 L (55 US gallon) drums. See the *Parts Catalog* or your Toro Distributor for part numbers)

This high quality synthetic, biodegradable fluid has been tested and found compatible for this Toro model. Other brands of synthetic fluid may have seal compatibility problems, and Toro cannot assume responsibility for unauthorized substitutions.

Important: **This synthetic fluid is not compatible with the Toro Biodegradable Fluid previously sold. See your Toro Distributor for more information.**

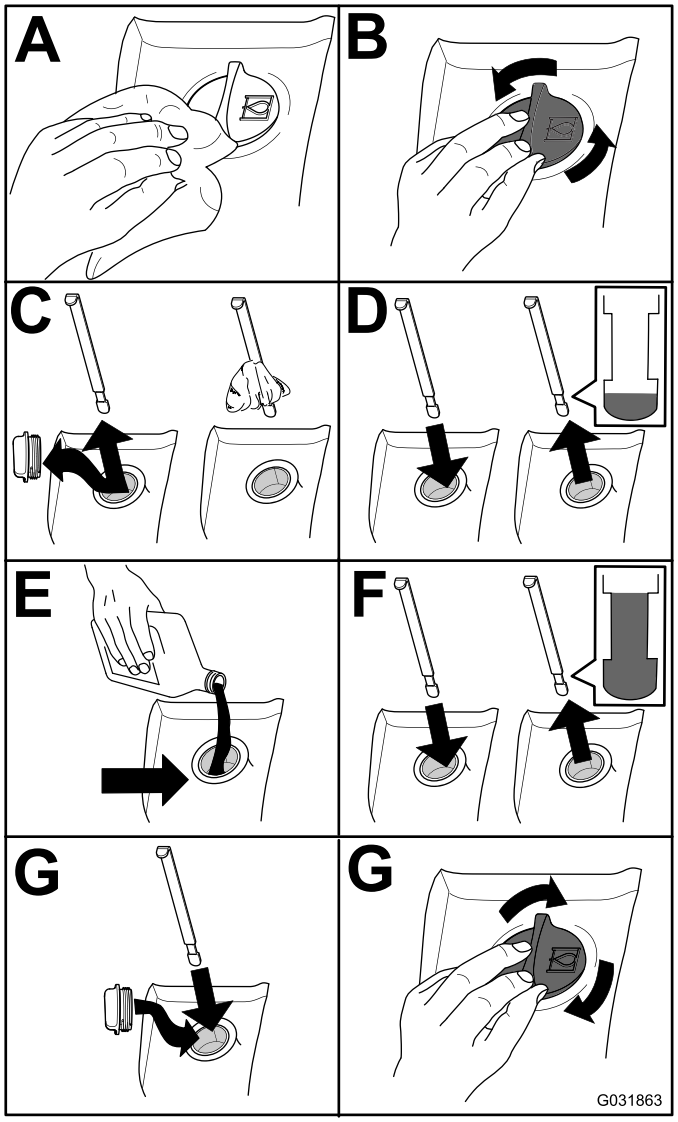
Alternative biodegradable fluids:

Mobil EAL Envirosyn H 46 (US)

Mobil EAL Hydraulic Oil 46 (International)

Important: **Many hydraulic fluids are almost colorless, making it difficult to spot leaks. A red dye additive for the hydraulic system oil is available in 20 ml (2/3 fl oz) bottles. 1 bottle is sufficient for 15 to 22 L (4 to 6 US gallons) of hydraulic oil. Order Part No. 44-2500 from your Toro Distributor.**

1. Position the machine on a level surface, lower the mower decks, shut off the engine, and remove the key from the ignition.
2. Check the hydraulic-fluid level (Figure 101).



g031863

Figure 101

Changing the Hydraulic Fluid

Service Interval: Every 800 hours

If the fluid becomes contaminated, contact your local Toro distributor because the system must be flushed. Contaminated fluid looks milky or black when compared to clean oil.

1. Position the machine on a level surface, lower the mower decks, shut off the engine, and remove the key from the ignition.
2. Remove the drain plug from the bottom, front of the reservoir and let the hydraulic fluid flow into a large drain pan.
3. Install and tighten the plug when the hydraulic fluid stops draining.
4. Fill the reservoir (Figure 102) with hydraulic fluid; refer to Changing the Hydraulic Fluid (page 70).

Important: **Use only the hydraulic fluids specified. Other fluids damage the system.**

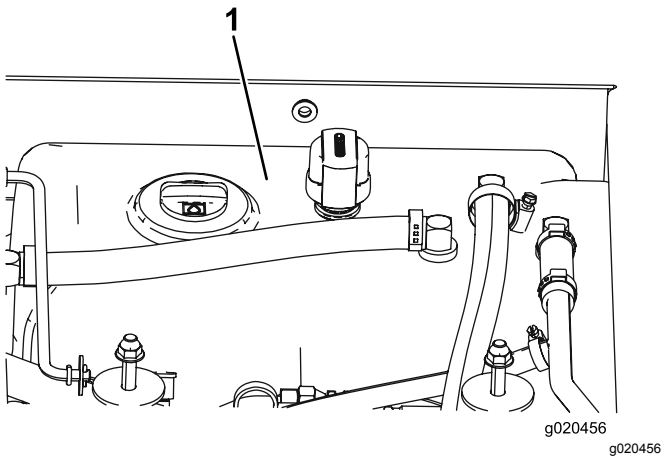


Figure 102

1. Hydraulic reservoir

5. Install the reservoir cap, start the engine, and use all the hydraulic controls to distribute hydraulic fluid throughout the system.

   Note: Also check for leaks; then shut off the engine.

6. Check the fluid level and add enough to raise level the level to the Full mark on the dipstick.

   Note: Do not overfill.

Replacing the Hydraulic Filters

Service Interval: After the first 200 hours

Every 800 hours

Use Toro replacement filters Part No. 94-2621 for the rear (mower deck) of the machine and Part No. 75-1310 for the front (charge) of the machine.

Important: **Use of any other filter may void the warranty on some components.**

1. Position the machine on a level surface, lower the mower decks, engage the parking brakes, shut off the engine, and remove the key from the ignition.
2. Replace the hydraulic filters (Figure 103).

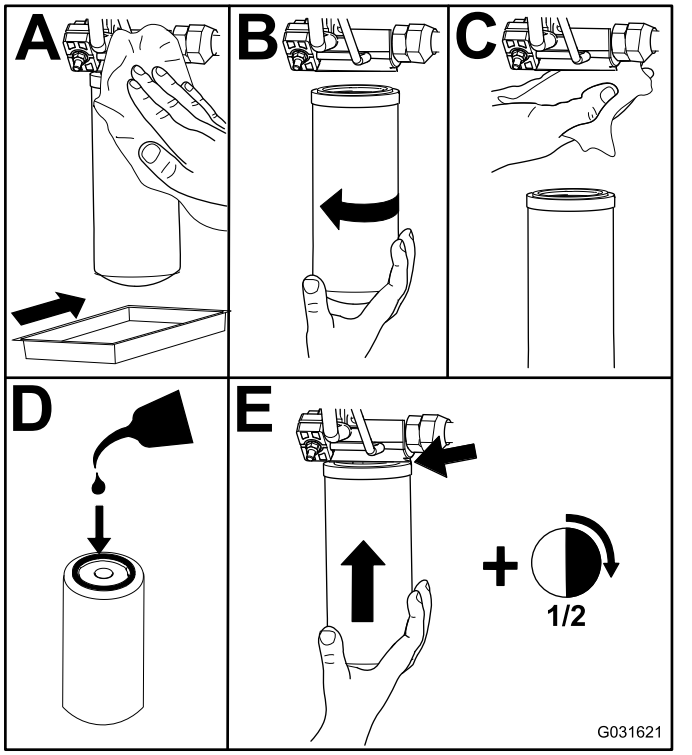


Figure 103

3. Start the engine and let it run for about 2 minutes to purge air from the system and shut off the engine and check for leaks.

Checking the Hydraulic Lines and Hoses

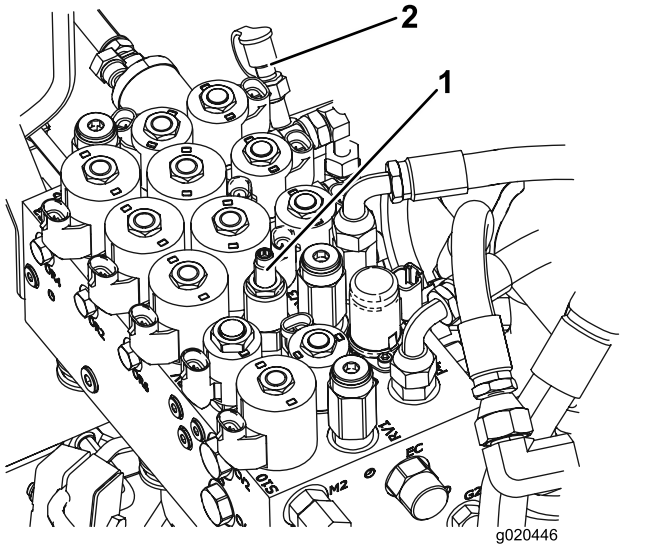
Service Interval: Every 2 years

Inspect the hydraulic lines and hoses daily for leaks, kinked lines, loose mounting supports, wear, loose fittings, weather deterioration, and chemical deterioration. Make all necessary repairs before operating the machine.

Adjusting the Counterbalance Pressure

The counterbalance test port is used to test the pressure in the counterbalance circuit (Figure 104). The recommended counterbalance pressure is 2241 kPa (325 psi). To adjust the counterbalance pressure, loosen the locknut, rotate the adjusting screw (Figure 104) clockwise to increase the pressure or counterclockwise to decrease the pressure, and tighten the locknut. The engine must be running and the deck lowered and in the float position to check the pressure.

Note: The caster wheels of all 3 mower decks should remain on the ground when adjusting the counterbalance and with counterbalance applied.



g020446

Figure 104

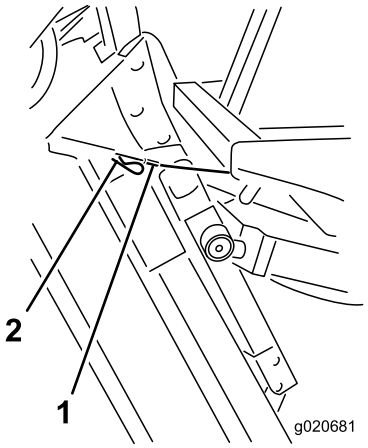
1. Counterbalance-adjusting screw
2. Counterbalance-test port

Mower Maintenance

Pivoting (Tilting) the Front Mower Deck to the Upright Position

Note: Although not needed for normal maintenance procedures, you can pivot (tilt) the front mower deck to an upright position.

1. Raise the front mower deck slightly off the floor, engage the parking brake, shut off the engine, and remove the key from the ignition switch.
2. Remove the hairpin cotter and clevis pin securing the deck-transport latch to the latch plate and pivot the latch toward the rear of the deck.
3. Remove the hairpin cotter and clevis pin securing the height-of-cut chains to the rear of the mower deck.
4. Start the engine, slowly raise the front mower deck, shut off the engine, and remove the key from the ignition.
5. Grasp the front of the mower deck and lift it to an upright position.
6. Hold the mower deck upright, fit the cable end over the pin on the mower deck lift arm, and secure it with the hairpin cotter (Figure 105).



g020681

Figure 105

1. Cable
2. Pin

Pivoting the Front Mower Deck Down

1. With the help of another person, hold the mower deck upright, remove the hairpin cotter securing the cable end, and remove the cable from the pin.
2. Pivot (tilt) the mower deck downward.
3. Store the cable under the operator's platform.
4. Sit on the seat, start the engine, and lower the mower deck until it is slightly off the floor.
5. Secure the height-of-cut chains to the rear of the mower deck.
6. Pivot the transport latch upward into position and secure it with the clevis pin and cotter pin.

Adjusting the Mower-Deck Pitch

Measuring the Mower-Deck Pitch

Mower-deck pitch is the difference in height of cut from the front of the blade plane to the back of the blade plane. Toro recommends a blade pitch of 8 to 11 mm (5/16 to 7/16 inch). That is the back of the blade plane is 8 to 11 mm (5/16 to 7/16 inch) higher than the front.

1. Position the machine on a level surface on the shop floor.
2. Set the mower deck to the desired height of cut.
3. Rotate a blade to point straight forward.
4. Using a short ruler, measure from the floor to the front tip of the blade.
5. Rotate the blade tip to the rear and measure from the floor to the tip of the blade.
6. Subtract the front dimension from the rear dimension to calculate the blade pitch.

Adjusting the Front Mower-Deck Pitch

1. Loosen the jam nuts at the top or bottom of the height-of-cut chain U-bolt (Figure 106).
2. Adjust the other set of nuts to raise or lower the rear of the mower deck and attain the correct mower-deck pitch.
3. Tighten the jam nuts.

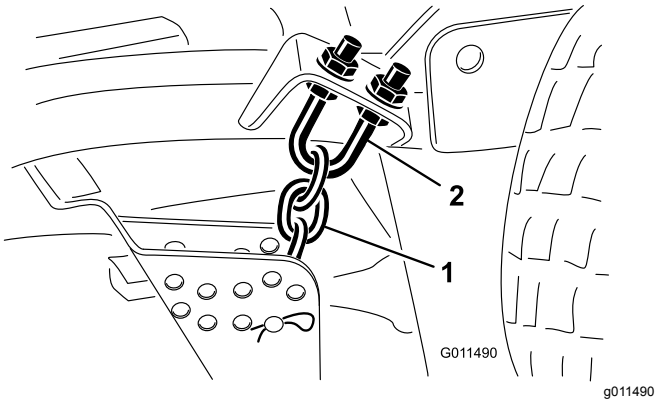


Figure 106

1. Height-of-cut chain
2. U-bolt

Adjusting the Side Mower-Deck Pitch

Service Interval: Every 800 hours

1. Remove the tensioning cap from the spindle shaft and slide the spindle out of the caster arm (Figure 107).

   Note: Position the shims, as required, to raise or lower the caster wheel until the mower deck has the correct pitch.

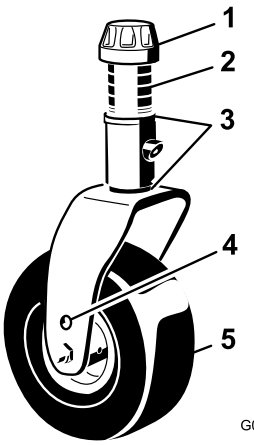


Figure 107

1. Tensioning cap
2. Spacers
3. Shims
4. Axle-mounting holes
5. Caster wheel

2. Install the tensioning cap.

Servicing the Caster-Arm Bushings

The caster arms have bushings pressed into the top and bottom of the tube and after many hours of operation, the bushings develop wear. To check the bushings, move the caster fork back and forth and from side to side. If the caster spindle is loose inside the bushings, the bushings are worn and must be replaced.

1. Raise the mower deck so the wheels are off the floor and block the mower deck so it cannot fall.
2. Remove the tensioning cap, spacer(s), and thrust washer from the top of the caster spindle.
3. Pull the caster spindle out of the mounting tube.

   Note: Keep the thrust washer and spacer(s) on the bottom of the spindle.
4. Insert a pin punch into the top or bottom of the mounting tube and drive the bushing out of the tube (Figure 108).

   Note: Also drive the other bushing out of the tube. Clean the inside of the tubes to remove dirt.

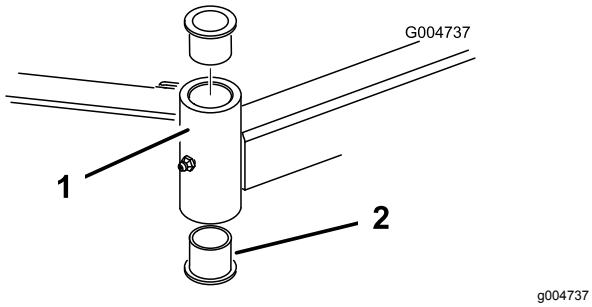


Figure 108

1. Caster-arm tube
2. Bushings

5. Apply grease to the inside and outside of the new bushings.
6. Using a hammer and flat plate, drive the bushings into the mounting tube.
7. Inspect the caster spindle for wear and replace it if it is damaged.
8. Push the caster spindle through the bushings and mounting tube.
9. Slide the thrust washer and spacer(s) onto the spindle and install the tensioning cap on the caster spindle to retain all parts in place.

Servicing the Caster Wheels and Bearings

Service Interval: Every 800 hours

1. Remove the locknut from the bolt holding the caster-wheel assembly between the caster fork (Figure 109) or the caster-pivot arm (Figure 110).

   Note: Grasp the caster wheel and slide the bolt out of the fork or pivot arm.

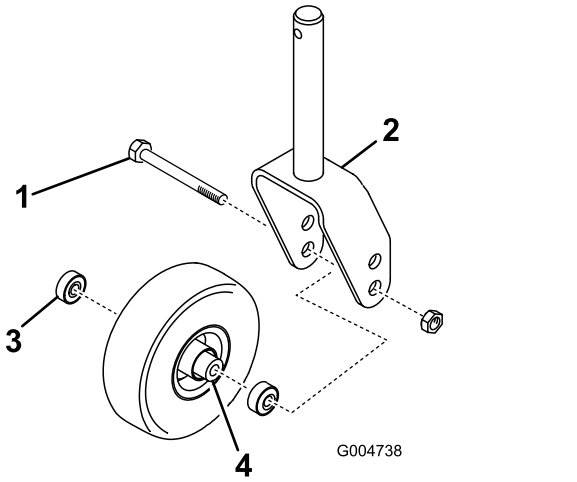


Figure 109

1. Caster bolt
2. Caster fork
3. Bearing
4. Bearing spacer

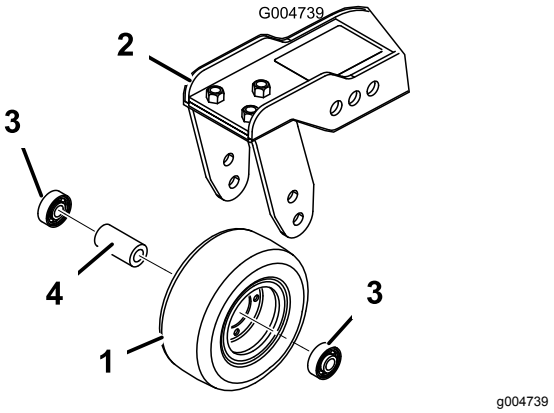


Figure 110

1. Caster wheel
2. Caster-pivot arm
3. Bearing
4. Bearing spacer

2. Remove the bearing from the wheel hub and allow the bearing spacer to fall out (Figure 109 and Figure 110).
3. Remove the bearing from the opposite side of the wheel hub.
4. Check the bearings, spacer, and inside of the wheel hub for wear and replace any damaged parts.

5. To assemble the caster wheel, push the bearing into the wheel hub.

   Note: When installing the bearings, press on the outer race of the bearing.

6. Slide the bearing spacer into the wheel hub and push the other bearing into the open end of the wheel hub to captivate the bearing spacer inside the wheel hub.

7. Install the caster-wheel assembly between the caster fork and secure it in place with the bolt and locknut.

Blade Maintenance

Blade Safety

A worn or damaged blade can break, and a piece of the blade could be thrown toward you or bystanders, resulting in serious personal injury or death.

- Inspect the blade periodically for wear or damage.
- Use care when checking the blades. Wrap the blades or wear gloves, and use caution when servicing the blades. Only replace or sharpen the blades; do not straighten or weld them.
- On multi-bladed machines, take care as rotating 1 blade can cause other blades to rotate.

Checking for a Bent Blade

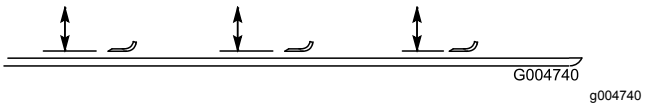
After striking a foreign object, inspect the machine for damage and make repairs before starting and operating the equipment. Torque all of the spindle-pulley nuts to 176 to 203 N·m (130 to 150 ft-lb).

1. Position the machine on a level surface, raise the mower deck, engage the parking brake, put the traction pedal in NEUTRAL, put the PTO lever in the OFF position, shut off the engine, and remove the key from the ignition.

   Note: Block the mower deck to prevent it from accidentally falling.

2. Rotate the blade until the ends face forward and backward and measure from the inside of the mower deck to the cutting edge at the front of the blade (Figure 111).

   Note: Remember this dimension.



g004740

Figure 111

3. Rotate the opposite end of the blade forward and measure between the mower deck and cutting edge of the blade at the same position as in step 2.

   Note: The difference between the dimensions obtained in steps 2 and 3 must not exceed 3 mm (1/8 inch). If the dimension exceeds 3 mm (1/8 inch), the blade is bent and must be replaced; refer to Removing and Installing the Mower Blade(s) (page 76).

Removing and Installing the Mower Blade(s)

Replace the blade if it hits a solid object, is out of balance, or if it is bent. Always use genuine Toro replacement blades to ensure safety and optimum performance.

1. Raise the mower deck to the highest position, engage the parking brake, shut off the engine, and remove the ignition key.

   Note: Block the mower deck to prevent it from accidentally falling.

2. Grasp the end of the blade using a rag or thickly-padded glove.
3. Remove the blade bolt, anti-scalp cup, and blade from the spindle shaft (Figure 112).

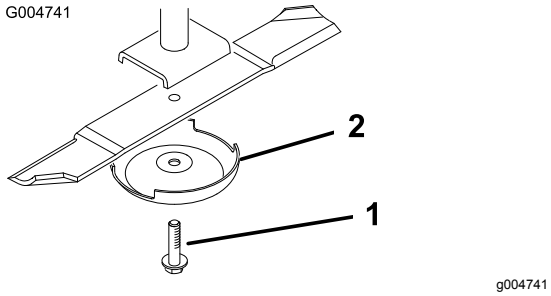


Figure 112

1. Blade bolt
2. Anti-scalp cup

4. Install the blade, anti-scalp cup, and blade bolt and tighten the blade bolt to 115 to 149 N·m (85 to 110 ft-lb).

   Important: **The curved part of the blade must be pointing toward the inside of the mower deck to ensure proper cutting.**

   Note: After striking a foreign object, torque all of the spindle-pulley nuts to 115 to 149 N·m (85 to 110 ft-lb).

Inspecting and Sharpening the Mower Blade(s)

Both cutting edges and the sail, which is the turned-up portion opposite of the cutting edge, contribute to a good quality of cut. The sail is lifts the grass up straight, thereby producing an even cut. However, the sail gradually wears down during operation degrading the quality of cut, although the cutting edges are sharp. The cutting edge of the blade must be sharp so that the grass is cut rather than torn, which leaves the tips of the grass looking brown and shredded. Sharpen the cutting edges to correct this condition.

1. Position the machine on a level surface, raise the mower deck, engage the parking brake, put the traction pedal in NEUTRAL, put the PTO lever in the OFF position, shut off the engine, and remove the key from the ignition.
2. Examine the cutting ends of the blade carefully, especially where the flat and curved parts of the blade meet (Figure 113).

   Note: Because sand and abrasive material can wear away the metal that connects the flat and curved parts of the blade, check the blade before using the mower. If you notice wear (Figure 113), replace the blade.

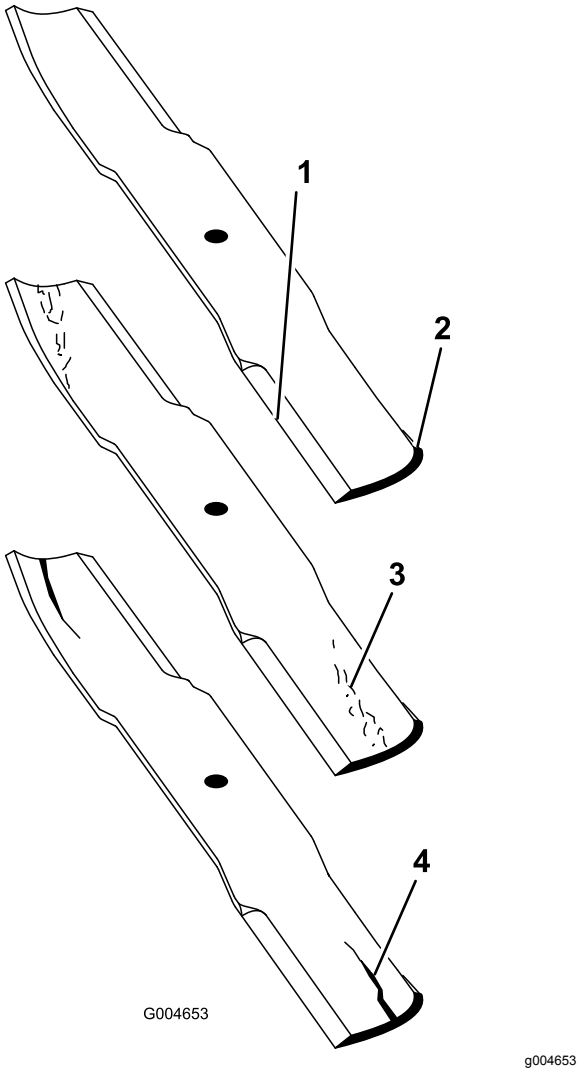


Figure 113

1. Cutting edge
2. Curved area
3. Wear/slot forming
4. Crack

3. Examine the cutting edges of all of the blades and sharpen the cutting edges if they are dull or nicked (Figure 114).

   Note: Sharpen only the top of the cutting edge and maintain the original cutting angle

to ensure sharpness (Figure 114). The blade remains balanced if the same amount of metal is removed from both cutting edges.

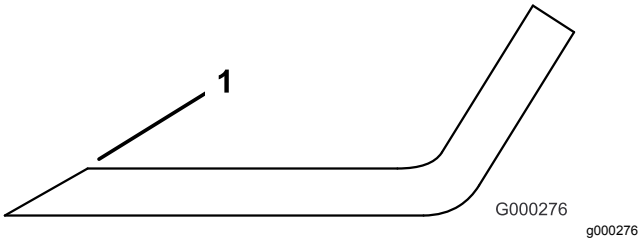


Figure 114

1. Sharpen at the original angle.

Note: Remove the blades and sharpen them on a grinder. After sharpening the cutting edges, install the blade with the anti-scalp cup and blade bolt; refer to Removing and Installing the Mower Blade(s) (page 76).

Correcting a Mower-Deck Mismatch

If there is mismatch between the blades, on a single mower deck, the grass will appear streaked when it is cut. You can correct this problem by ensuring that the blades are straight and all of the blades are cutting on the same plane.

1. Park the machine on a level surface of the shop floor.
2. Raise the height of cut to the highest position; refer to Adjusting the Height of Cut (page 29).
3. Lower the mower deck onto the flat surface and remove the covers from the top of the mower deck.
4. Loosen the flange nut securing the idler pulley to release the belt tension.
5. Rotate the blades until the ends face forward and rearward and measure from the floor to the front tip of the cutting edge.

   Note: Remember this dimension. Then rotate the same blade so that the opposite end is forward, and measure again. The difference between the dimensions must not exceed 3 mm (1/8 inch). If the dimension exceeds 3 mm (1/8 inch), replace the blade because it is bent. Measure all the blades.
6. Compare the measurements of the outer blades with the center blade.

   Note: The center blade must not be more than 10 mm (3/8 inch) lower than the outer blades. If the center blade is more than 10 mm (3/8 inch) lower than the outer blades, proceed to step 7 and add shims between the spindle housing and the bottom of the mower deck.
7. Remove the bolts, flat washers, lock washers, and nuts from the outer spindle in the area where the shims must be added.

   Note: To raise or lower the blade, add a shim (Part No. 3256-24) between the spindle housing and the bottom of the mower deck. Continue to check the alignment of the blades and add shims until the tips of the blades are within the required dimension.

   Important: **Do not use more than 3 shims at any 1 hole location. Use decreasing numbers of shims in adjacent holes if more than 1 shim is added to any 1 hole location.**
8. Adjust the idler pulley and install the belt covers.

Cab Maintenance

Cleaning the Cab Air Filters

Service Interval: Every 250 hours

1. Remove the screws and grates from both the in-cab and rear cab air filters (Figure 115 and Figure 116).

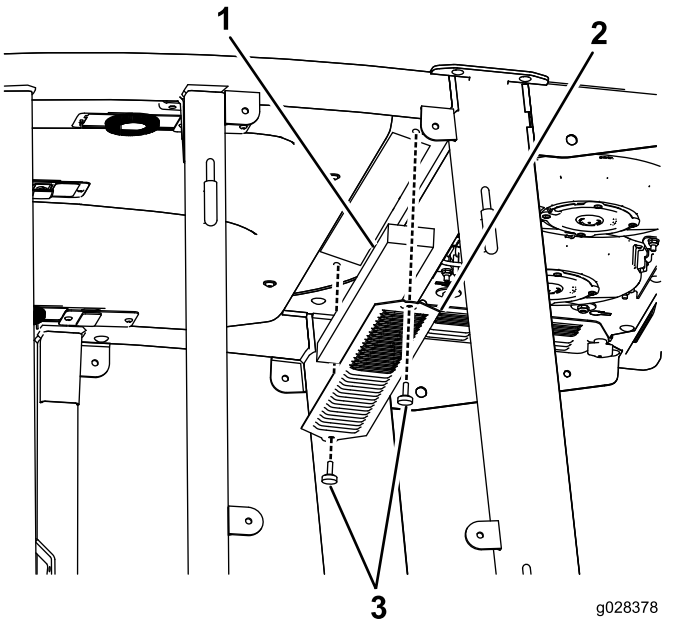


Figure 115
In-Cab Air Filter

1. Filter
2. Grate
3. Screw

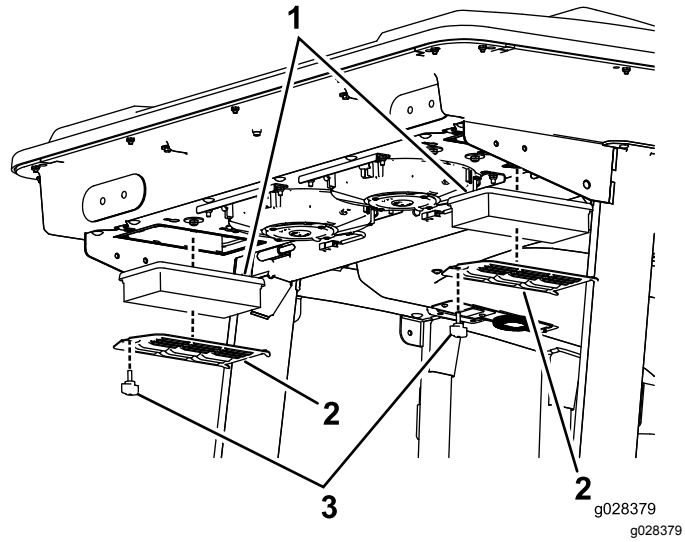


Figure 116
Rear Cab Air Filter

1. Filter
2. Grate
3. Screw

2. Clean the filters by blowing clean, oil-free, compressed air through them.

   Important: **If either filter has a hole, tear, or other damage, replace the filter.**

3. Install the filters and the grate with the thumbscrews.

Cleaning the Air-Conditioning Assembly

Service Interval: Every 250 hours (more frequently in extremely dusty or dirty conditions).

1. Perform the pre-maintenance procedure; refer to Preparing the Machine for Maintenance (page 54).
2. Disconnect the wire for each fan.

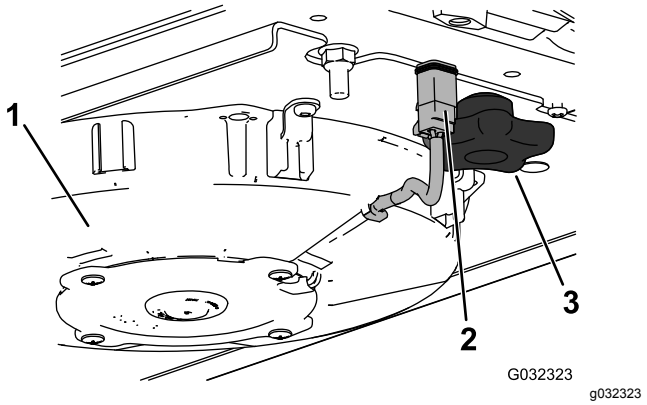


Figure 117
Right fan shown

1. Fan
2. Wire
3. Knob

3. Remove the 2 knobs and remove the fan assembly.
4. Open the 4 latches on the air-conditioning assembly and remove the screen.

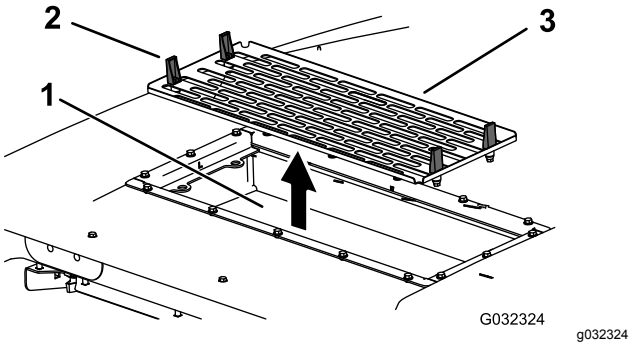


Figure 118

1. Air-conditioning coil
2. Latch
3. Air-conditioning screen

5. Remove the air filters (see Figure 116).
6. Clean the air-conditioning assembly.
7. Install the air filters, screen, and fan assembly (Figure 116, Figure 117, and Figure 118).
8. Connect the wire for each fan (Figure 117).

Cleaning

Important: **Use care around the cab seals and lights (Figure 119). If you are using a pressure washer, keep the washer wand at least 0.6 m (2 ft) away from the machine. Do not use a pressure washer directly on the cab seals and lights or under the rear overhang.**

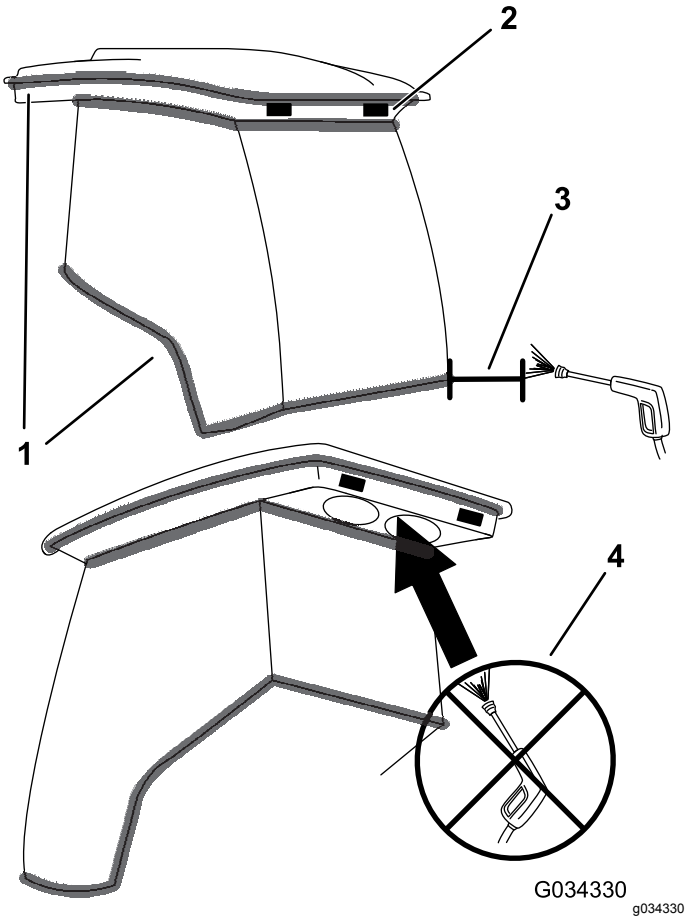


Figure 119

1. Seal
2. Light
3. Keep the wand 0.6 m (2 feet) away.
4. Do not pressure-wash under the rear overhang.

Storage

Preparing for Seasonal Storage

Traction Unit

1. Thoroughly clean the traction unit, mower decks, and the engine.
2. Check the tire pressure; refer to Checking the Tire Pressure (page 27).
3. Check all fasteners for looseness; tighten as necessary.
4. Grease or oil all grease fittings and pivot points. Wipe up any excess lubricant.
5. Lightly sand and use touch-up paint on painted areas that are scratched, chipped, or rusted. Repair any dents in the metal body.
6. Service the battery and cables as follows:
   A. Remove the battery terminals from the battery posts.
   B. Clean the battery, terminals, and posts with a wire brush and baking soda solution.
   C. Coat the cable terminals and battery posts with Grafo 112X skin-over grease (Toro Part No. 505-47) or petroleum jelly to prevent corrosion.
   D. Slowly recharge the battery every 60 days for 24 hours to prevent lead sulfation of the battery.

Engine

1. Drain the engine oil from the oil pan and install the drain plug.
2. Remove and discard the oil filter. Install a new oil filter.
3. Fill the oil pan with motor oil.
4. Start the engine and run it at idle speed for approximately 2 minutes.
5. Shut off the engine.
6. Flush the fuel tank with fresh, clean diesel fuel.
7. Secure all of the fuel system fittings.
8. Thoroughly clean and service the air-cleaner assembly.
9. Seal the air-cleaner inlet and the exhaust outlet with weatherproof tape.
10. Check the anti freeze protection and add a 50/50 solution of water and ethylene glycol anti-freeze as needed for the expected minimum temperature in your area.

Notes:

Notes:

European Privacy Notice

The Information Toro Collects
Toro Warranty Company (Toro) respects your privacy. In order to process your warranty claim and contact you in the event of a product recall, we ask you to share certain personal information with us, either directly or through your local Toro company or dealer.

The Toro warranty system is hosted on servers located within the United States where privacy law may not provide the same protection as applies in your country.

BY SHARING YOUR PERSONAL INFORMATION WITH US, YOU ARE CONSENTING TO THE PROCESSING OF YOUR PERSONAL INFORMATION AS DESCRIBED IN THIS PRIVACY NOTICE.

The Way Toro Uses Information
Toro may use your personal information to process warranty claims, to contact you in the event of a product recall and for any other purpose which we tell you about. Toro may share your information with Toro's affiliates, dealers or other business partners in connection with any of these activities. We will not sell your personal information to any other company. We reserve the right to disclose personal information in order to comply with applicable laws and with requests by the appropriate authorities, to operate our systems properly or for our own protection or that of other users.

Retention of your Personal Information
We will keep your personal information as long as we need it for the purposes for which it was originally collected or for other legitimate purposes (such as regulatory compliance), or as required by applicable law.

Toro's Commitment to Security of Your Personal Information
We take reasonable precautions in order to protect the security of your personal information. We also take steps to maintain the accuracy and current status of personal information.

Access and Correction of your Personal Information
If you would like to review or correct your personal information, please contact us by email at legal@toro.com.

Australian Consumer Law

Australian customers will find details relating to the Australian Consumer Law either inside the box or at your local Toro Dealer.

The Toro Warranty

A Two-Year Limited Warranty

Conditions and Products Covered

The Toro Company and its affiliate, Toro Warranty Company, pursuant to an agreement between them, jointly warrant your Toro Commercial product ("Product") to be free from defects in materials or workmanship for two years or 1500 operational hours*, whichever occurs first. This warranty is applicable to all products with the exception of Aerators (refer to separate warranty statements for these products). Where a warrantable condition exists, we will repair the Product at no cost to you including diagnostics, labor, parts, and transportation. This warranty begins on the date the Product is delivered to the original retail purchaser.
* Product equipped with an hour meter.

Instructions for Obtaining Warranty Service

You are responsible for notifying the Commercial Products Distributor or Authorized Commercial Products Dealer from whom you purchased the Product as soon as you believe a warrantable condition exists. If you need help locating a Commercial Products Distributor or Authorized Dealer, or if you have questions regarding your warranty rights or responsibilities, you may contact us at:

Toro Commercial Products Service Department
Toro Warranty Company
8111 Lyndale Avenue South
Bloomington, MN 55420-1196

952–888–8801 or 800–952–2740
E-mail: commercial.warranty@toro.com

Owner Responsibilities

As the Product owner, you are responsible for required maintenance and adjustments stated in your *Operator's Manual*. Failure to perform required maintenance and adjustments can be grounds for disallowing a warranty claim.

Items and Conditions Not Covered

Not all product failures or malfunctions that occur during the warranty period are defects in materials or workmanship. This warranty does not cover the following:

- Product failures which result from the use of non-Toro replacement parts, or from installation and use of add-on, or modified non-Toro branded accessories and products. A separate warranty may be provided by the manufacturer of these items.
- Product failures which result from failure to perform recommended maintenance and/or adjustments. Failure to properly maintain your Toro product per the Recommended Maintenance listed in the *Operator's Manual* can result in claims for warranty being denied.
- Product failures which result from operating the Product in an abusive, negligent, or reckless manner.
- Parts subject to consumption through use unless found to be defective. Examples of parts which are consumed, or used up, during normal Product operation include, but are not limited to, brake pads and linings, clutch linings, blades, reels, rollers and bearings (sealed or greasable), bed knives, spark plugs, castor wheels and bearings, tires, filters, belts, and certain sprayer components such as diaphragms, nozzles, and check valves, etc.
- Failures caused by outside influence. Conditions considered to be outside influence include, but are not limited to, weather, storage practices, contamination, use of unapproved fuels, coolants, lubricants, additives, fertilizers, water, or chemicals, etc.
- Failure or performance issues due to the use of fuels (e.g. gasoline, diesel, or biodiesel) that do not conform to their respective industry standards.
- Normal noise, vibration, wear and tear, and deterioration.
- Normal "wear and tear" includes, but is not limited to, damage to seats due to wear or abrasion, worn painted surfaces, scratched decals or windows, etc.

Parts

Parts scheduled for replacement as required maintenance are warranted for the period of time up to the scheduled replacement time for that part. Parts replaced under this warranty are covered for the duration of the original product warranty and become the property of Toro. Toro will make the final decision whether to repair any existing part or assembly or replace it. Toro may use remanufactured parts for warranty repairs.

Deep Cycle and Lithium-Ion Battery Warranty:

Deep cycle and Lithium-Ion batteries have a specified total number of kilowatt-hours they can deliver during their lifetime. Operating, recharging, and maintenance techniques can extend or reduce total battery life. As the batteries in this product are consumed, the amount of useful work between charging intervals will slowly decrease until the battery is completely worn out. Replacement of worn out batteries, due to normal consumption, is the responsibility of the product owner. Battery replacement may be required during the normal product warranty period at owner's expense. Note: (Lithium-Ion battery only): A Lithium-Ion battery has a part only prorated warranty beginning year 3 through year 5 based on the time in service and kilowatt hours used. Refer to the *Operator's Manual* for additional information.

Maintenance is at Owner's Expense

Engine tune-up, lubrication, cleaning and polishing, replacement of filters, coolant, and completing recommended maintenance are some of the normal services Toro products require that are at the owner's expense.

General Conditions

Repair by an Authorized Toro Distributor or Dealer is your sole remedy under this warranty.

Neither The Toro Company nor Toro Warranty Company is liable for indirect, incidental or consequential damages in connection with the use of the Toro Products covered by this warranty, including any cost or expense of providing substitute equipment or service during reasonable periods of malfunction or non-use pending completion of repairs under this warranty. Except for the Emissions warranty referenced below, if applicable, there is no other express warranty. All implied warranties of merchantability and fitness for use are limited to the duration of this express warranty.

Some states do not allow exclusions of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions and limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Note regarding engine warranty:

The Emissions Control System on your Product may be covered by a separate warranty meeting requirements established by the U.S. Environmental Protection Agency (EPA) and/or the California Air Resources Board (CARB). The hour limitations set forth above do not apply to the Emissions Control System Warranty. Refer to the Engine Emission Control Warranty Statement supplied with your product or contained in the engine manufacturer's documentation for details

Countries Other than the United States or Canada

Customers who have purchased Toro products exported from the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province, or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the Toro importer.

374-0253 Rev D