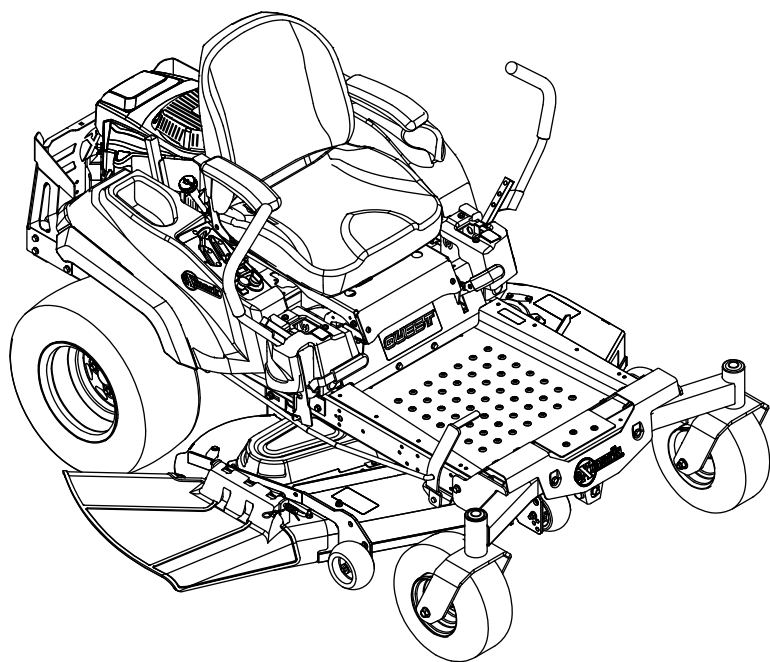




QUEST®

Model No. QZE708GEM34200—Serial No. 402082300 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

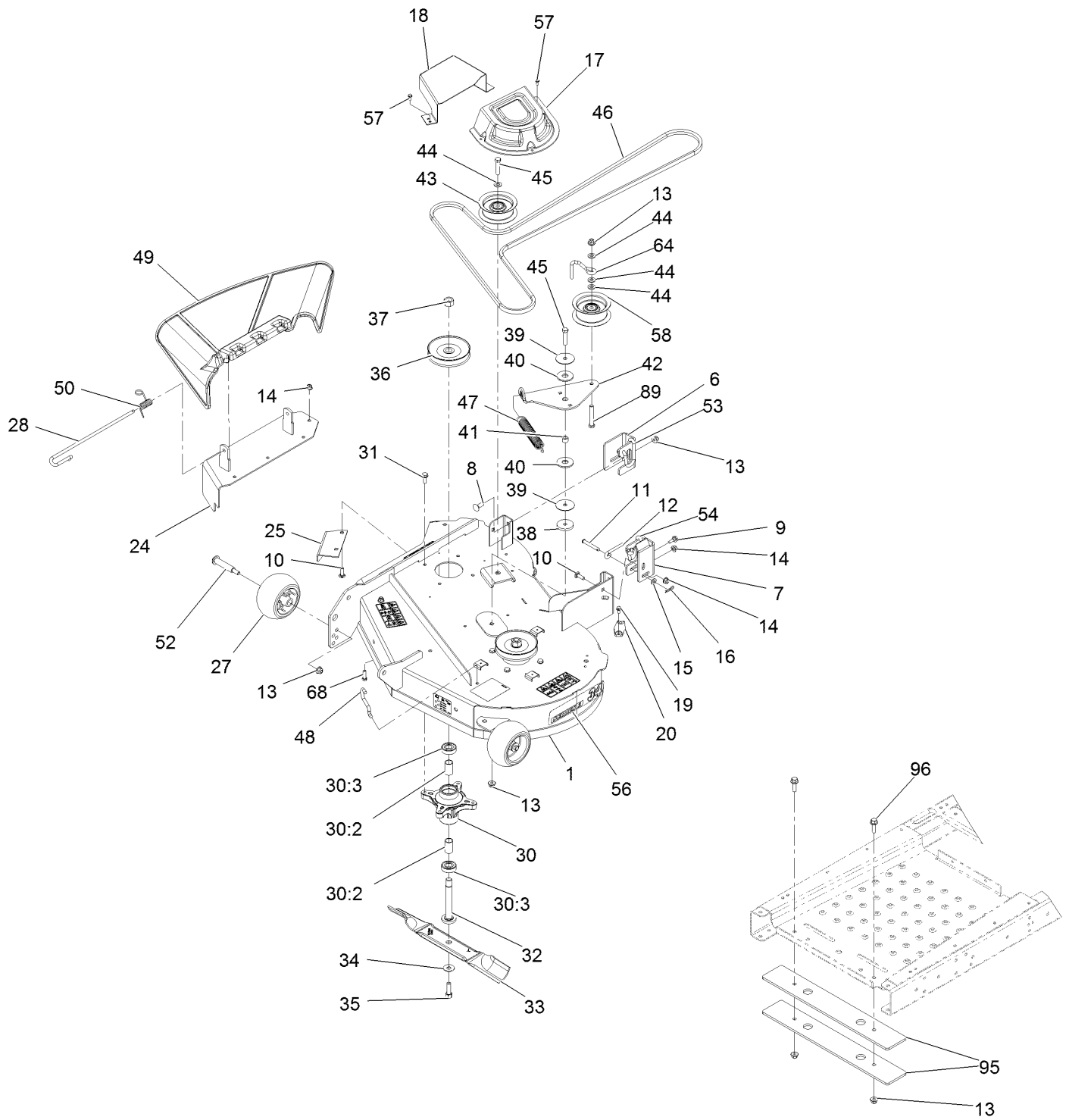


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

Contents

Deck Assembly	4
34 Inch Deck Decal Assembly	6
Main Frame Assembly	8
Main Frame Assembly W/Decals	10
Caster, Wheel and Tire Assembly	12
Tire And Wheel Assembly No. 125-1822	14
Deck Lift Assembly	16
Park Brake Assembly	18
Rear Tire Assembly	20
Motion Control Assembly	22
Seat Assembly	24
Fuel Assembly	26
Engine Assembly	28
Engine W/Decal Assembly	30
Clutch Assembly	32
Fuel System Assembly	34
Carburetor Assembly	36
Air Intake and Filtration Assembly	38
Ignition and Cooling Fan	40
Crankcase and Crankshaft Assembly	42
Governor Control Assembly	44
Piston and Cylinder Head Assembly	46
Blower Housing Assembly	48
Gasket and Seal Kit	50
Traction Drive Assembly	52
Left Hand Hydro Transaxle Assembly No. 119-3330	54
Right Hand Hydro Transaxle Assembly No. 119-3331	56
Electrical Assembly	58

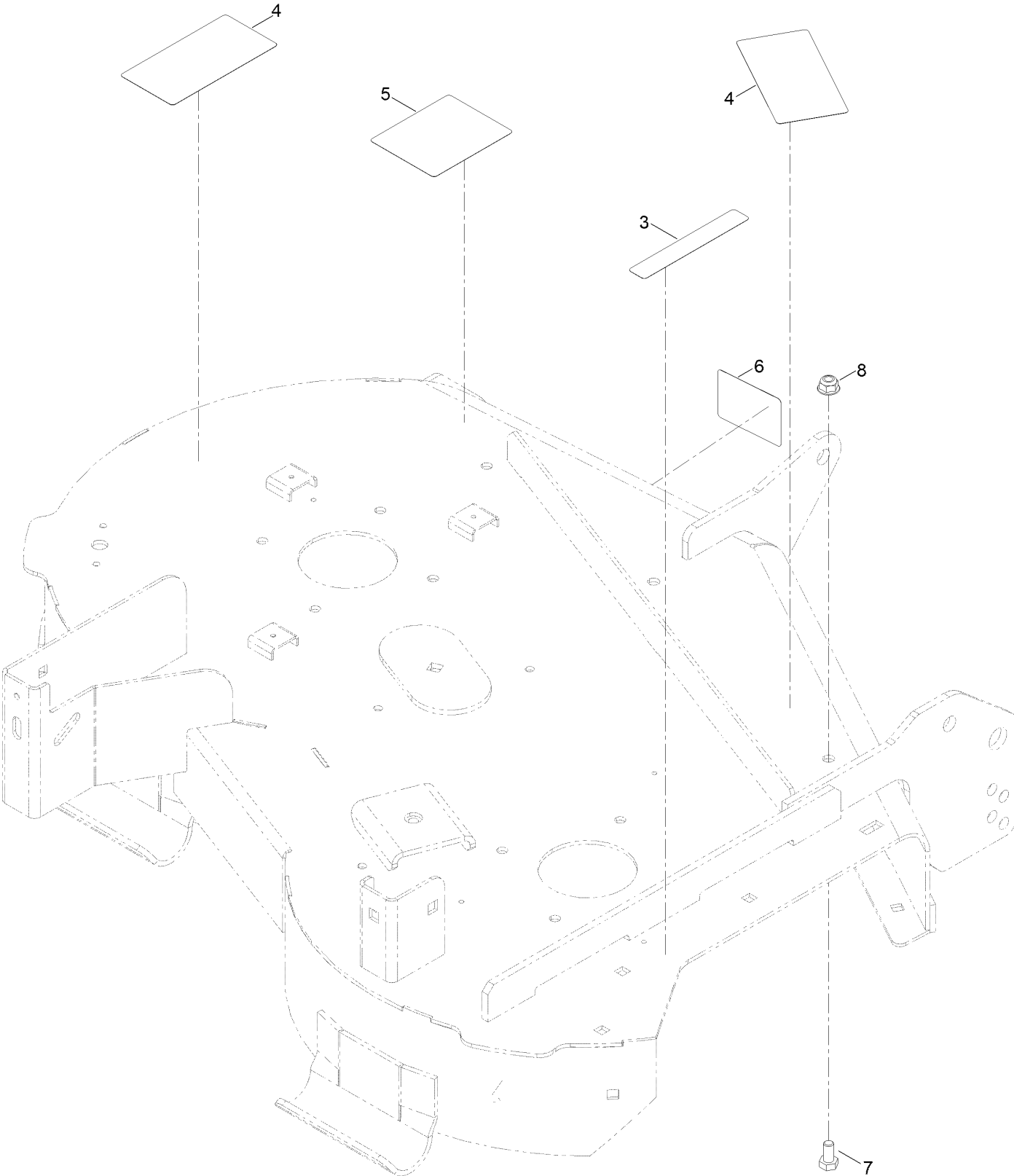
Deck Assembly



Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-1062	1	Deck-34 W/Decals	35	26-0671	2	Screw-HH 7/16-20 X 1.36 Gr8
6	131-4138	1	Bracket-Hanger, RH	36	127-0098	2	Pulley ASM
7	131-1091	1	Bracket-Hanger, LH	37	3219-6	2	Nut-Hex 5/8-18
8	3231-2	2	Bolt-Carriage 3/8-16 X 1	38	110-9981	1	Washer-Plain
9	120-7024	1	Screw-HH Flg 1/4-20 X 3/4 Tf	39	120-2229	2	Washer
10	3230-22	5	Bolt-Carriage 5/16-18 X 1 Sp	40	114-0463	2	Washer-Friction, Composite
11	110-0618	1	Pin-Clevis	41	115-4986	1	Spacer
12	131-0955	1	Rod-Level, Deck	42	114-8540	1	Arm-Idler
13	104-8301	6	Nut-Nyloc 3/8-16 Flg	43	132-9420	1	Pulley-Idler, Flat
14	104-8300	7	Nut-Nyloc 5/16-18 Flg	44	3256-24	4	Washer-3/8 SAE
15	3256-23	1	Washer-5/16 SAE	45	323-9	2	Screw-HH 3/8-16 X 1 3/4
16	1-806003	3	Hairpin-Cotter	46	130-0842	1	Belt-V
17	108-7889	1	Cover-Belt	47	106-2177	1	Spring-Extension
18	130-6992-05	1	Cover-Deck Belt	48	88-5970	1	Hook-Return, Spring
19	32144-4	2	Screw-HWH 1/4-20 X 1/2 Taptite	49	121-0739	1	Deflector-Discharge
20	136-4171	1	Cover-Washout Port	50	121-2983	1	Spring-Torsion
24	135-1127	1	Cover-Discharge W/Decal	52	112-3977	2	Bolt-HH Shoulder 3/8-16 X 3.79
25	127-0096-03	1	Baffle-Cutoff	53	131-8734	1	Link-Retention, Deck (RH)
27	1-603299	2	Roller-Scalp, Anti	54	131-4131	1	Link-Retention, Deck (LH)
28	109-8854	1	Pin-Chute	56	131-1068	1	Decal - Series 2 34
30	121-0751	2	Spindle ASM	57	32144-1	6	Screw-HWH #10-24 X 1/2 Taptite
30:2	120-7935	2	Spacer	58	132-4717	1	Pulley-Idler,Flat
30:3	136-5441	2	Bearing-Ball	64	107-7307	1	Guide-Idler, Belt
31	32144-41	8	Screw-HWH 3/8-16 X 7/8 Taptite	68	322-2	1	Screw-HH 5/16-18 X 5/8
32	117-7268	2	Shaft-Spindle	89	323-12	1	Screw-HH 3/8-16 X 2 1/2
33	115-5059-03	2	Blade-Hi Lift	95	120-2267-01	2	Plate-Weight
34	3290-465	2	Washer-Spring Disc	96	119-4061	2	Screw-HHF

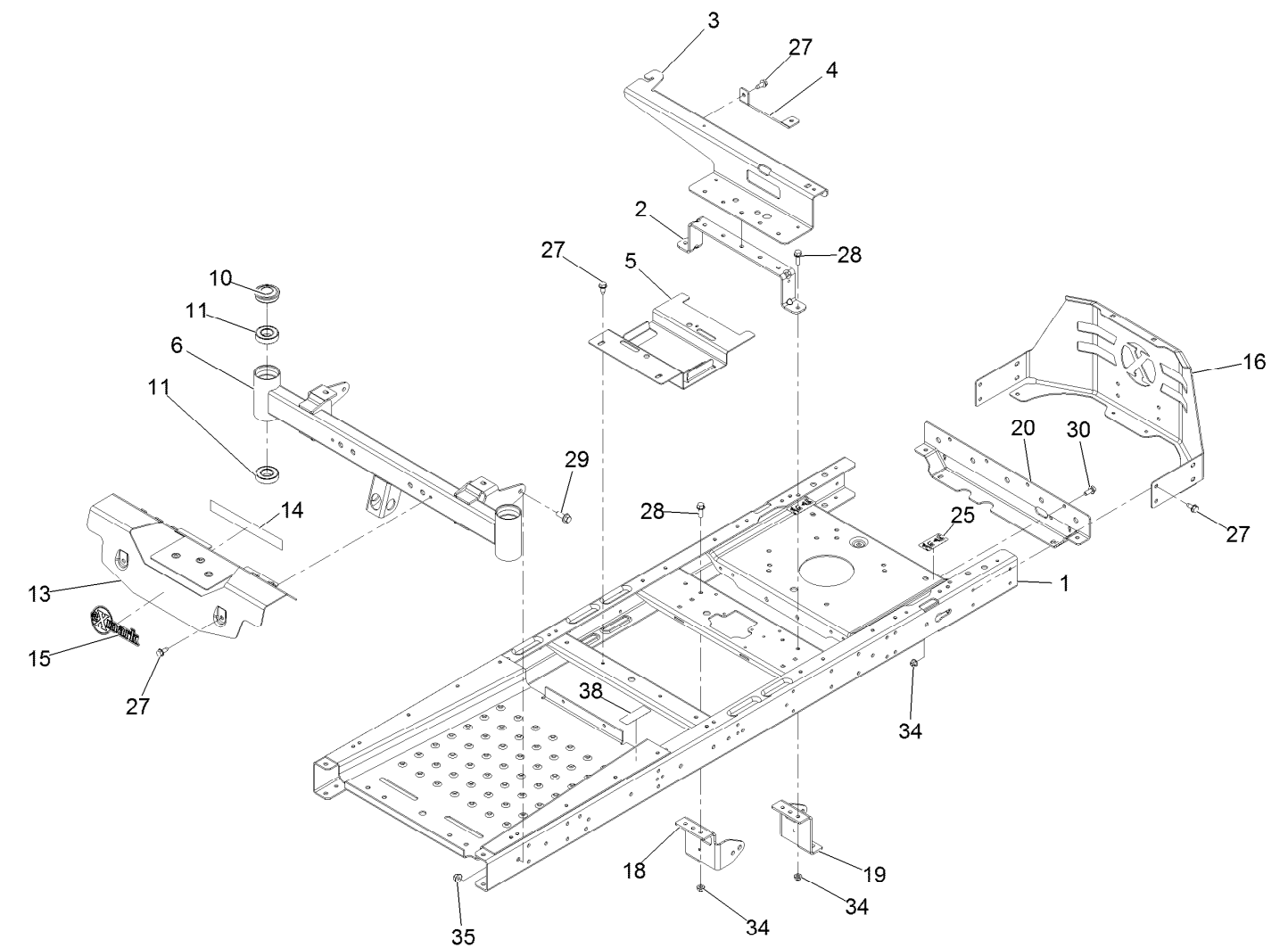
34 Inch Deck Decal Assembly



34 Inch Deck Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	93-7009	1	Decal-Danger	6	112-9840	1	Decal-Scalp, Anti
4	132-0872	2	Decal-Danger, Deck	7	322-2	1	Screw-HH
5	105-7015	1	Decal-Routing, Belt	8	104-8300	1	Nut-HF, NI

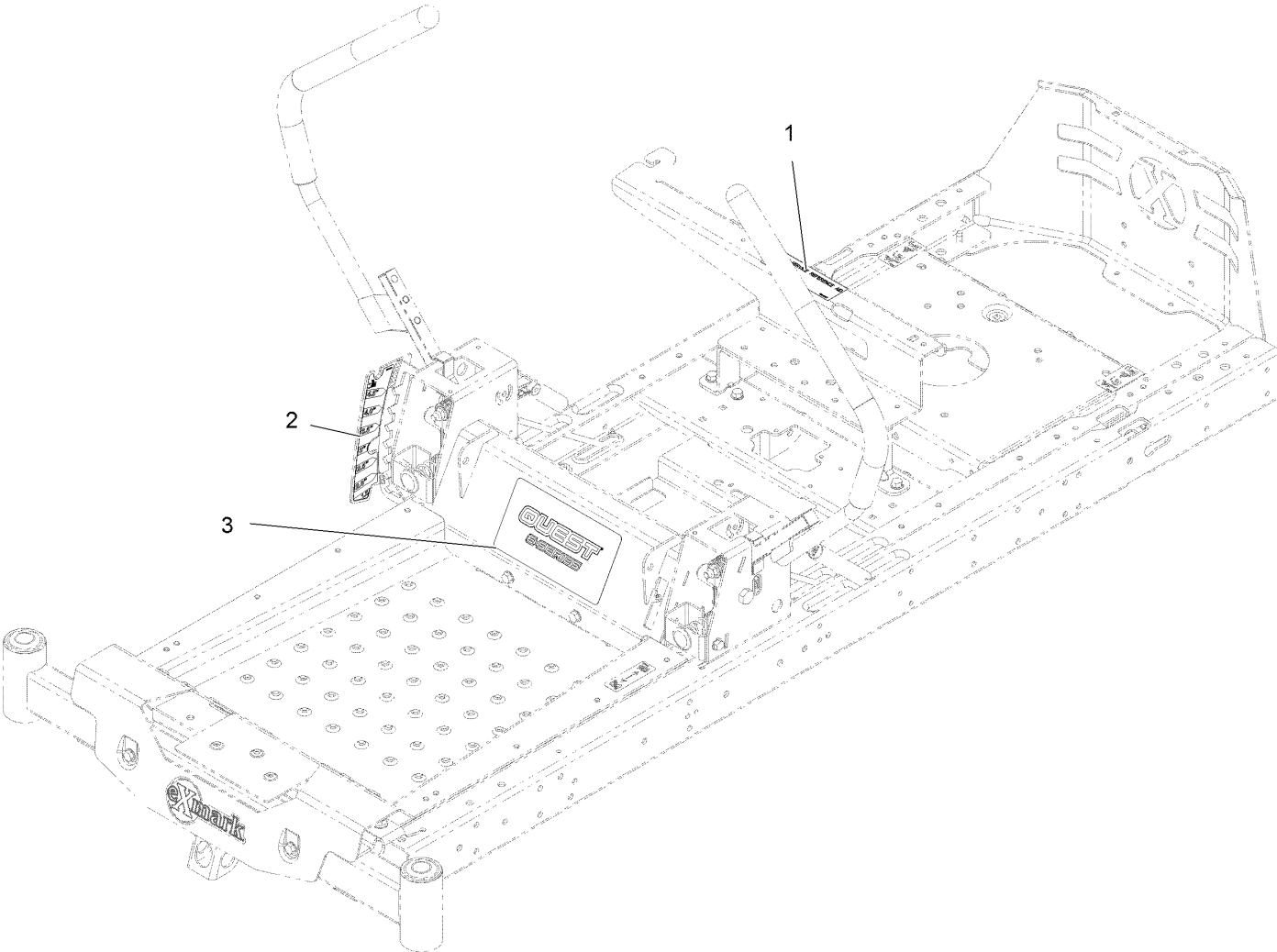
Main Frame Assembly



Main Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0509-01	1	Frame ASM	18	137-7020-01	1	Mount-Hydro, Front (Right)
2	135-0686-03	1	Brace-Seat, Rear (Narrow)	19	137-7021-01	1	Mount-Hydro, Front (Left)
3	135-0866-03	1	Support-Pod [black]	20	130-6950-01	1	Crossmember-Rear, Narrow
4	119-3431-03	1	Support-Tank, Rear	25	121-2989	2	Decal-Bypass
5	135-0507-03	1	Bracket-Battery	27	32144-70	18	Screw-HWH 5/16-18 X 3/4 Tf
6	125-1742-01	1	Axle-Front, Narrow	28	3234-29	4	Screw-HH Flg 5/16-18 X 1
10	116-4348	2	Cap-Grease	29	3234-42	6	Screw HHF 3/8-16 X 1
11	109-3678	4	Bearing-Ball	30	3234-47	8	Screw-HH Flg 5/16-18 X 3/4
13	135-3362	1	Footrest ASM	34	104-8300	12	Nut-Nyloc 5/16-18 Flg
14	135-3295	1	Decal-Warning	35	104-8301	6	Nut-Nyloc 3/8-16 Flg
15	126-6575	1	Decal-Exmark Logo	38	115-9625	1	Decal-Brake, Parking
16	135-1882-03	1	Guard-Engine, Narrow [black]				

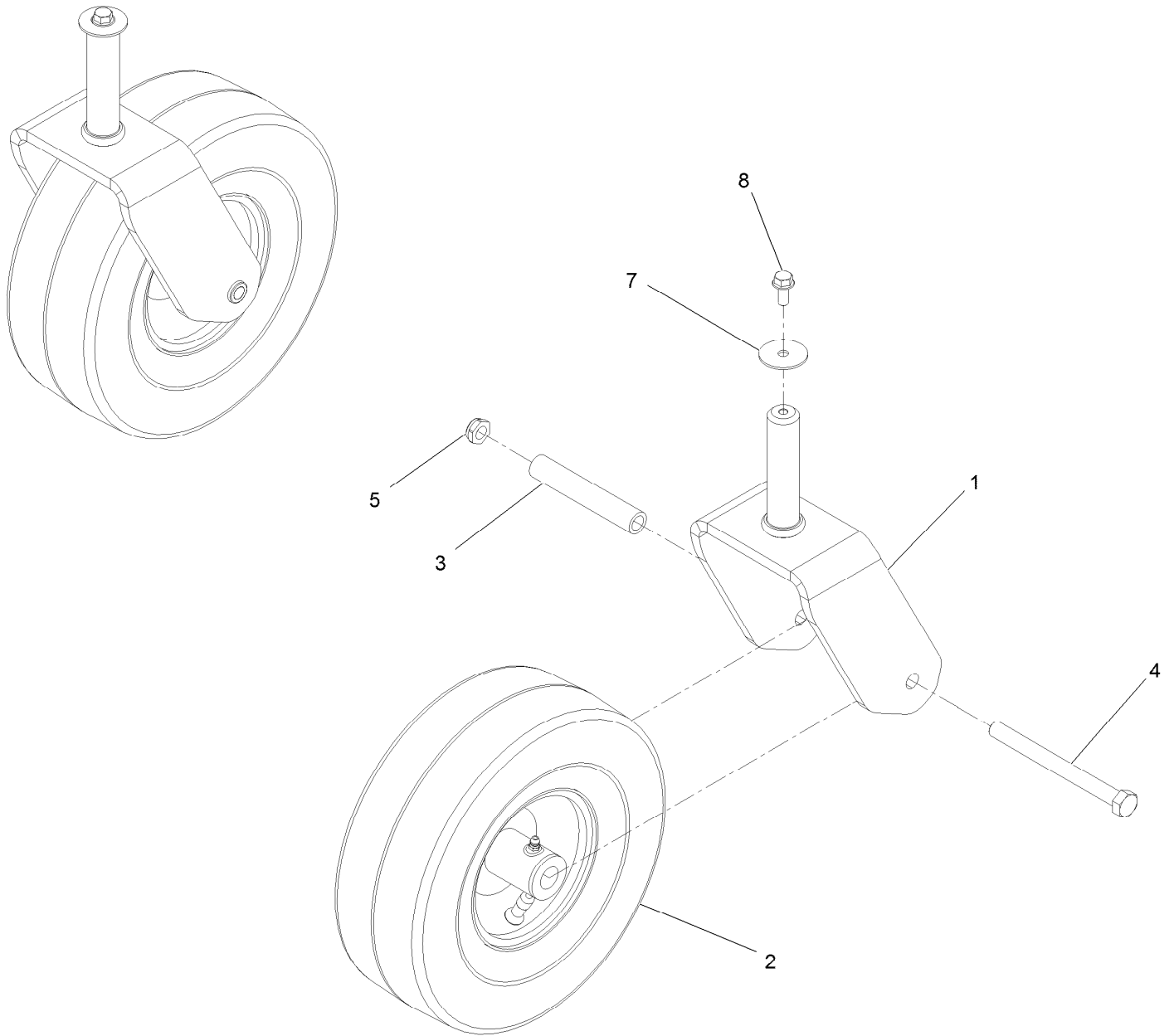
Main Frame Assembly W/Decals



Main Frame Assembly W/Decals (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-8717	1	Decal-Service, CE
2	119-8871	1	Decal-HOC
3	135-3147	1	Decal, Quest E Series

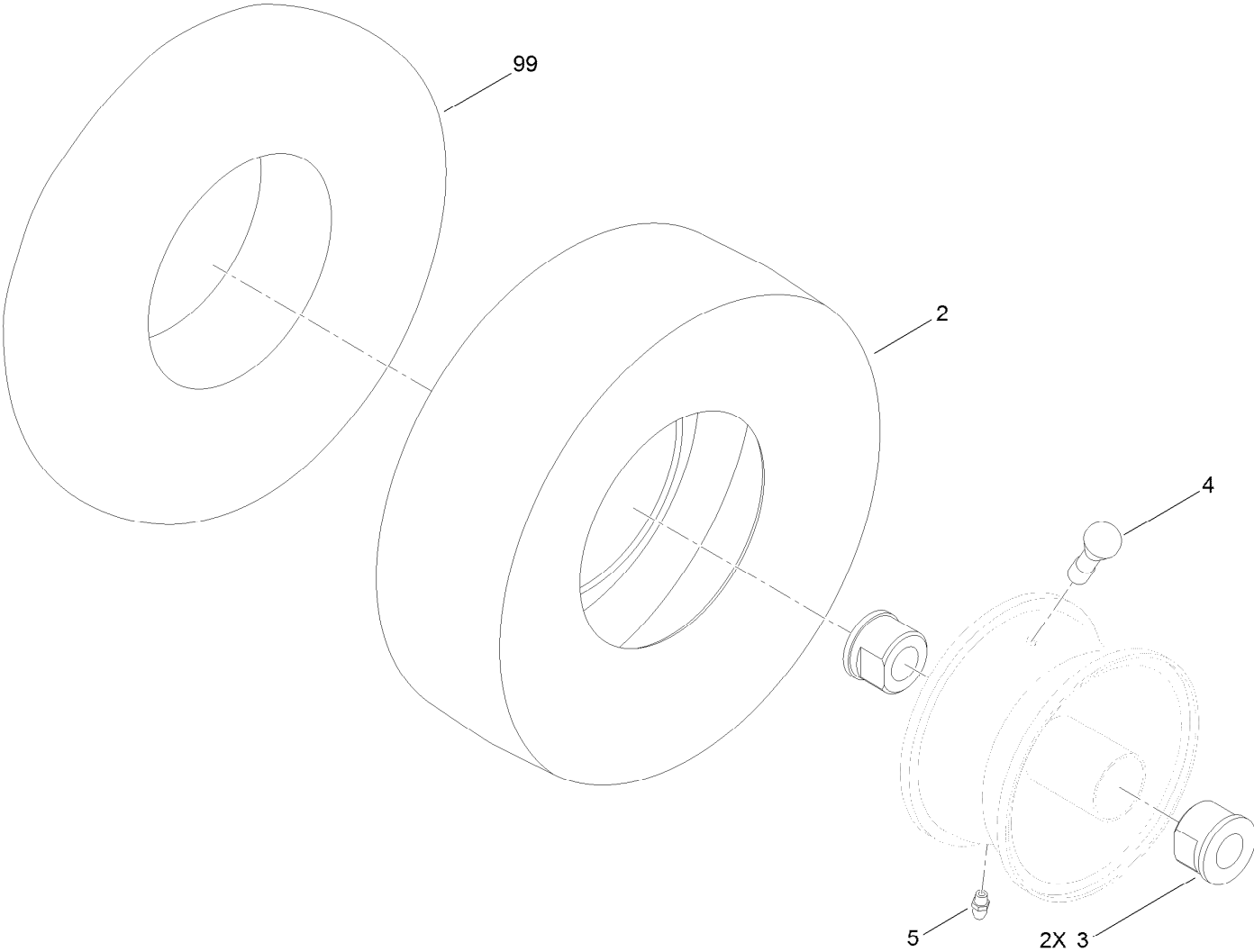
Caster, Wheel and Tire Assembly



Caster, Wheel and Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-2602-01	2	Fork-Caster [red]	5	3296-45	2	Nut-Nyloc 1/2-13 Thin
2	125-1822	2	Tire And Wheel ASM (C S T)	7	3256-68	2	Washer-Flat
3	104-3667	2	Bushing-Spanner	8	3234-47	2	Screw-HH Flg 5/16-18 X 3/4
4	325-22	2	Screw-HH 1/2-13 X 5 1/2				

Tire And Wheel Assembly No. 125-1822

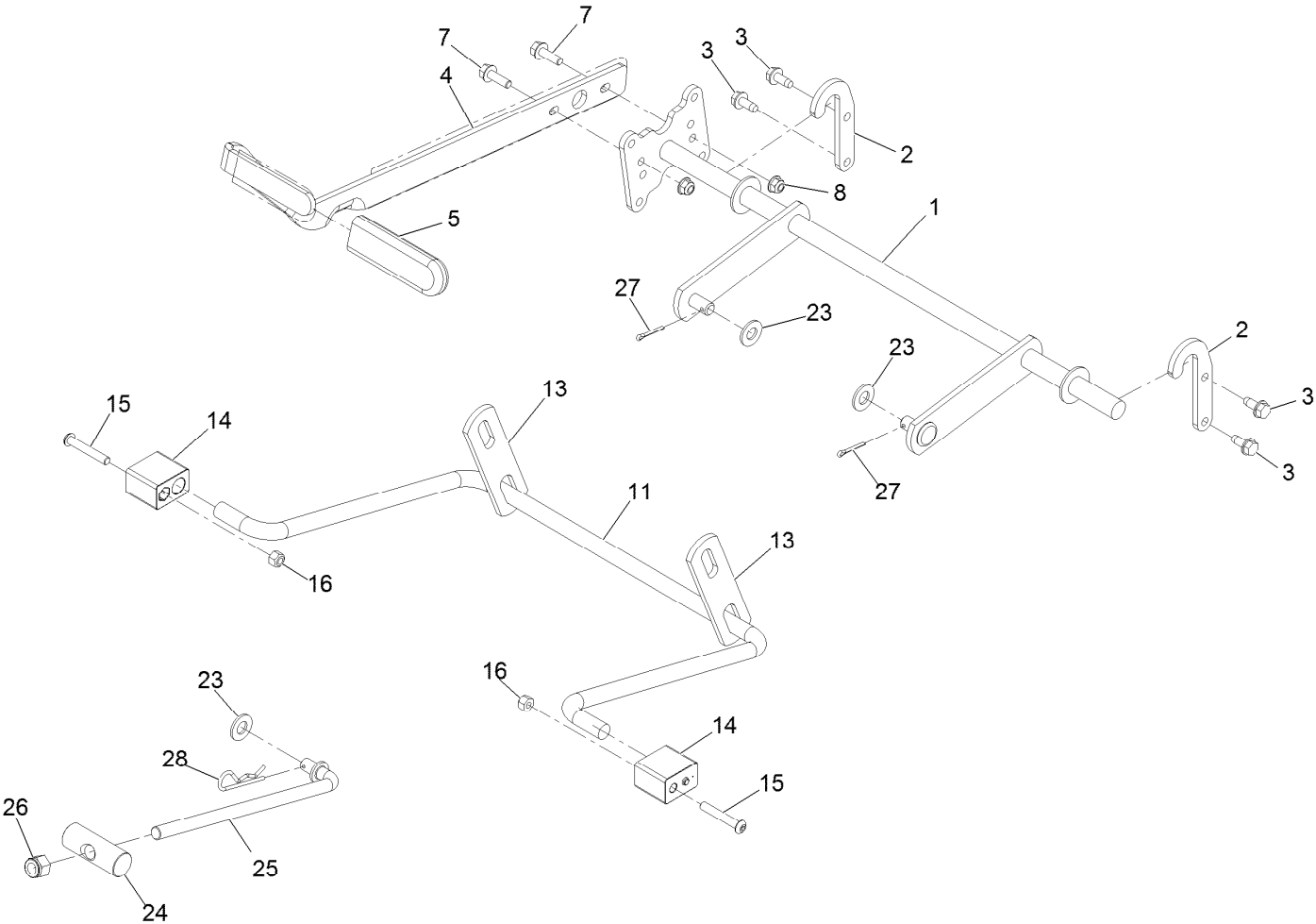


Tire And Wheel Assembly No. 125-1822 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	125-1823	1	Tire
3	114-1640	2	Bushing-Flange
4	232-27	1	Stem-Valve

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	302-5	1	Fitting-Grease
99	117-1234	1	Tube-Inner

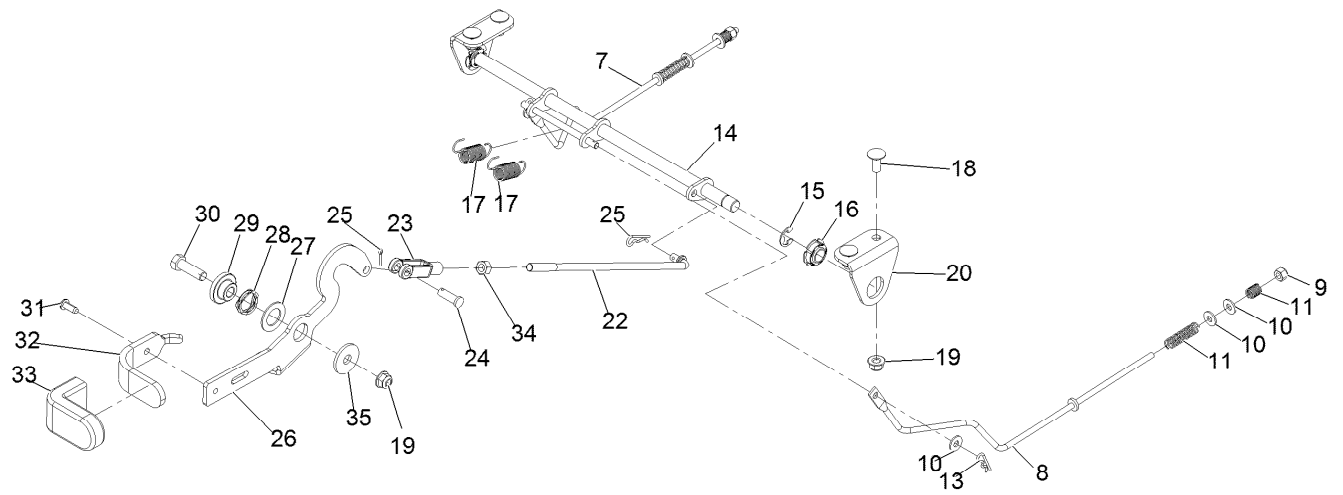
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-6872-03	1	Lift-Deck, Narrow	14	108-7845	2	Block-Pivot
2	119-8875	2	Bracket-Lift	15	120-5499	2	Screw-Button Head 5/16-18 X 2.00
3	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf	16	3296-29	2	Nut-Nyloc 5/16-18
4	135-2284-03	1	Handle-Deck Lift	23	3256-26	3	Washer-1/2 SAE
5	1-633268	1	Grip-Lever	24	119-8810	1	Pin-Pivot
7	3234-29	2	Screw-HH Flg 5/16-18 X 1	25	133-4319	1	Rod-Mount, Deck
8	104-8300	2	Nut-Nyloc 5/16-18 Flg	26	3296-19	1	Nut-Nyloc 1/2-20
11	108-7839	1	Arm-Lift, Rear	27	3272-11	2	Pin-Cotter 1/8 X 1
13	108-7840	2	Link-Lift	28	1-806005	1	Hairpin-Cotter

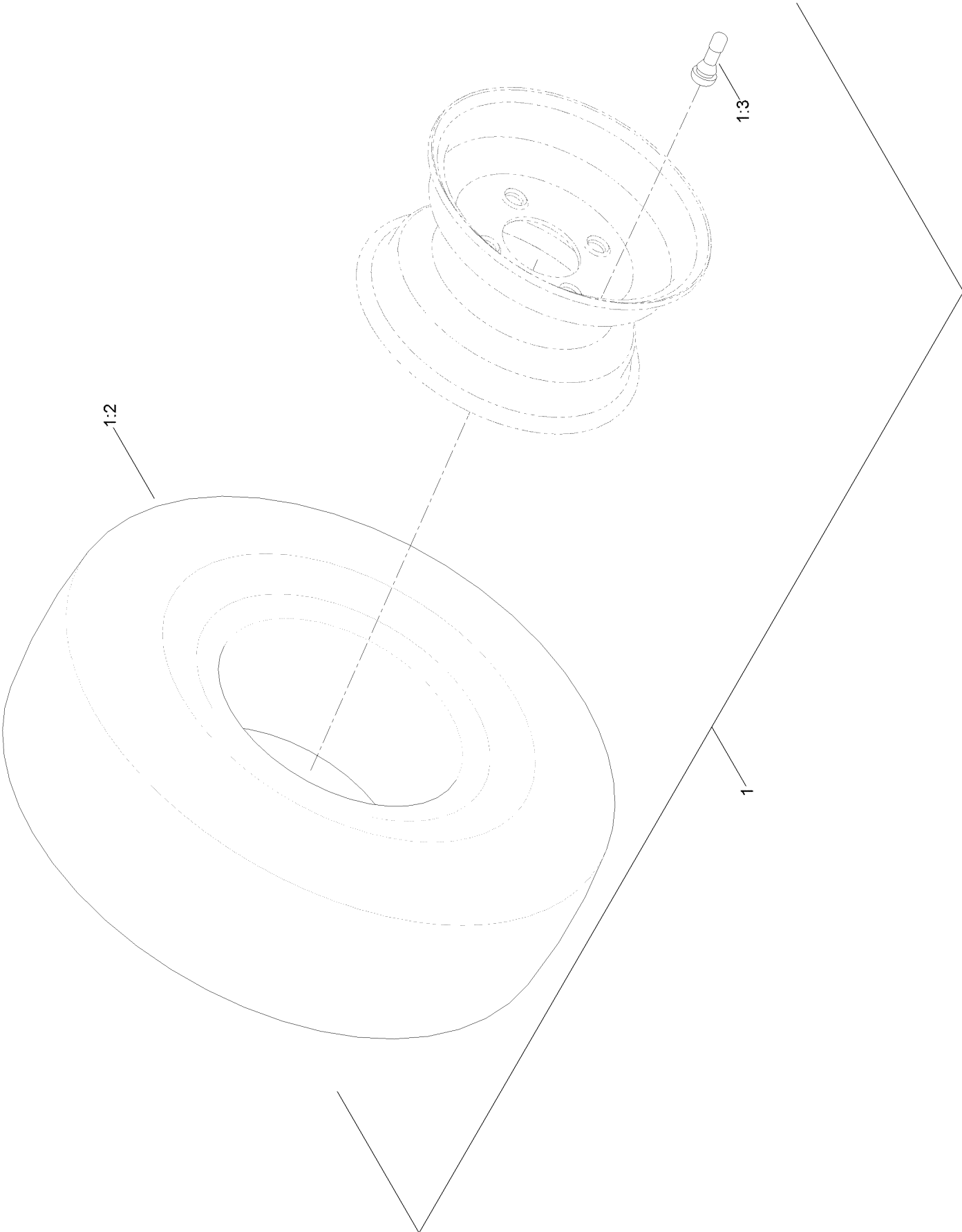
Park Brake Assembly



Park Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	121-2974	1	Rod-Brake, RH	23	1-303105	1	Yoke-Adjustable
8	121-2975	1	Rod-Brake, LH	24	1-808280	1	Pin-Clevis 5/16 X 1 49/64
9	3296-42	2	Nut-Nyloc 1/4-20	25	3272-5	2	Pin-Cotter 3/32 X 1/2
10	119-8952	6	Washer	26	135-0165-03	1	Lever-Brake
11	117-1169	4	Spring-Compression	27	119-7640	1	Washer-Thrust
13	3290-307	2	Pin-Cotter	28	121-4517	1	Washer-Wave
14	135-0148	1	Pivot-Brake	29	126-5989	1	Pivot-Flange
15	32120-47	2	Ring-Retaining	30	323-7	1	Screw-HH 3/8-16 X 1 1/4
16	136-7469	2	Bearing-Spherical	31	63-8590	1	Screw-Button Head 1/4-20 X .62 Tf
17	55-9280	2	Spring-Extension	32	135-0190-03	1	Handle-Brake
18	3230-23	4	Bolt-Carriage 5/16-18 X 3/4 Short Neck	33	132-4749	1	Grip-Lever
19	104-8300	5	Nut-Nyloc 5/16-18 Flg	34	3219-2	1	Nut-Hex 5/16-24
20	135-0147-03	2	Angle-Mount Pivot	35	2844	1	Washer
22	135-0164	1	Rod-Link Handle				

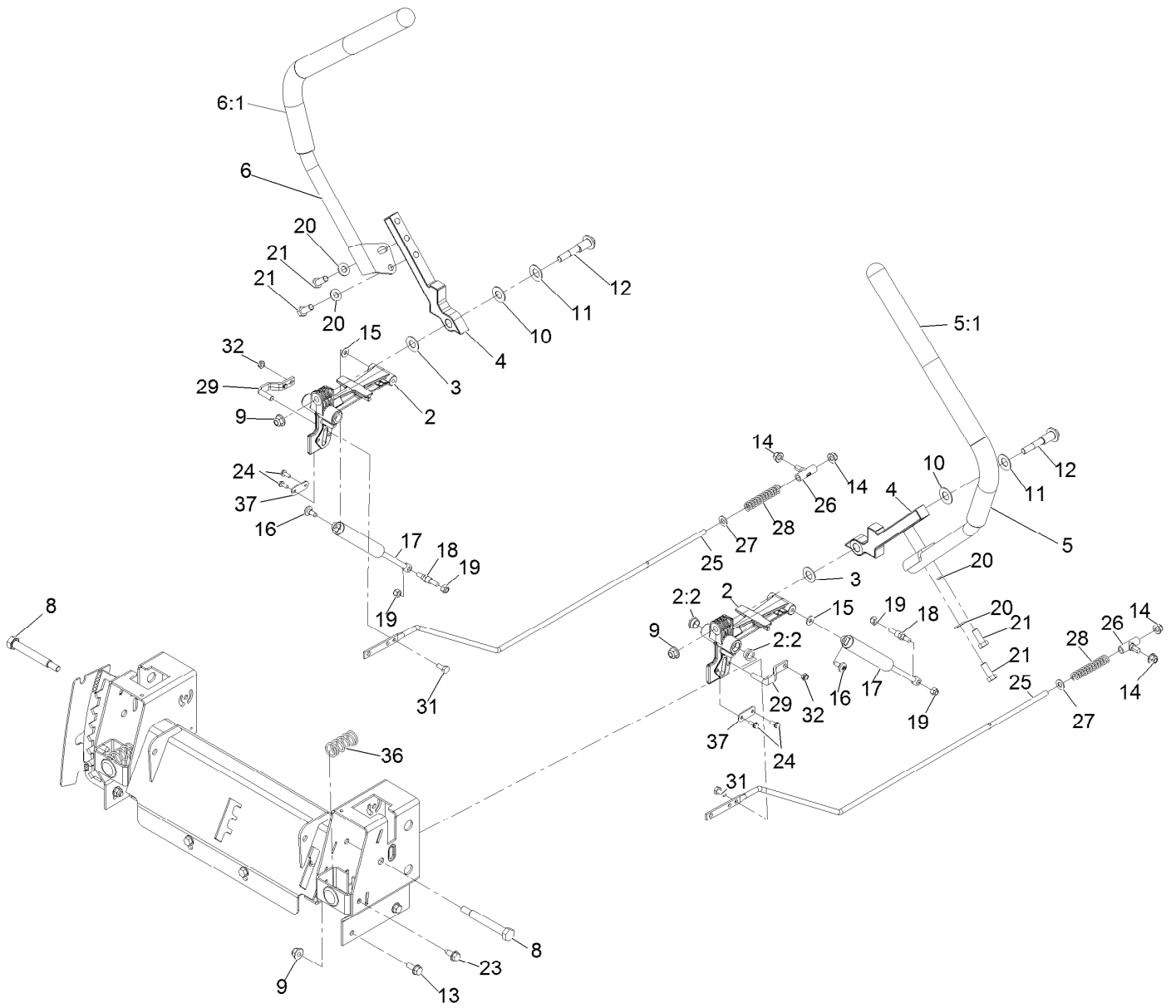
Rear Tire Assembly



Rear Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-3670	2	2 Ply Tire And Wheel ASM
1:2	131-3677	1	Tire-2 Ply
1:3	232-27	1	Stem-Valve

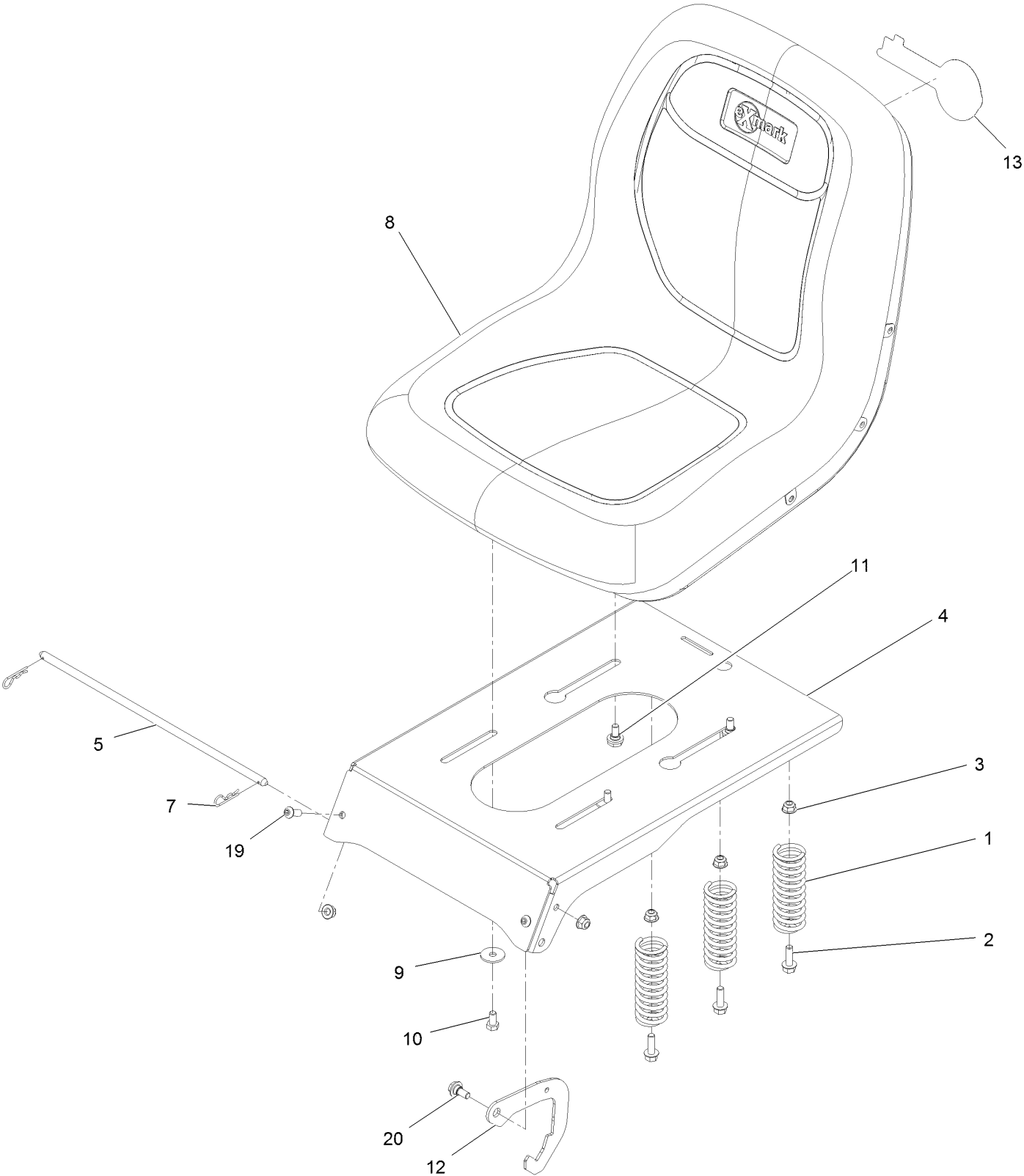
Motion Control Assembly



Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	119-3470	2	Actuator Arm ASM	17	131-4132	2	Damper
2:2	256-156	2	Bushing-Flange	18	110-6810	2	Stud-Damper
3	120-2273	2	Washer-Nylon	19	3296-42	4	Nut-Nyloc 1/4-20
4	133-9299-05	2	Arm-Control	20	3256-24	4	Washer-3/8 SAE
5	133-7055	1	Handle-Control, LH	21	323-6	4	Screw-HH 3/8-16 X 1
5:1	121-0726	1	Grip	23	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf
6	133-7057	1	Handle-Control, RH	24	32144-1	4	Screw-HWH #10-24 X 1/2 Taptite
6:1	121-0726	1	Grip	25	117-5388	2	Rod-Hydro
8	115-5099	2	Bolt-Pivot	26	119-8842	2	Mount-Rod, Hydro
9	104-8301	4	Nut-Nyloc 3/8-16 Flg	27	3256-23	2	Washer-5/16 SAE
10	117-1240	2	Washer	28	1-603807	2	Spring
11	119-8925	2	Washer-Belleville	29	121-1753	2	Pin-Rod, Hydro
12	117-1198	2	Bolt-Pivot	31	321-3	2	Screw-HH 1/4-20 X 5/8
13	3234-47	6	Screw-HH Flg 5/16-18 X 3/4	32	3296-56	2	Nut-Nyloc 1/4-20 Thin
14	104-8300	10	Nut-Nyloc 5/16-18 Flg	36	119-8876	2	Spring-Return
15	119-8952	2	Washer	37	119-8948	2	Plate-Stop, Hydro
16	120-7950	2	Screw-1/4-20 X 1/2 Tf Torx Plus				

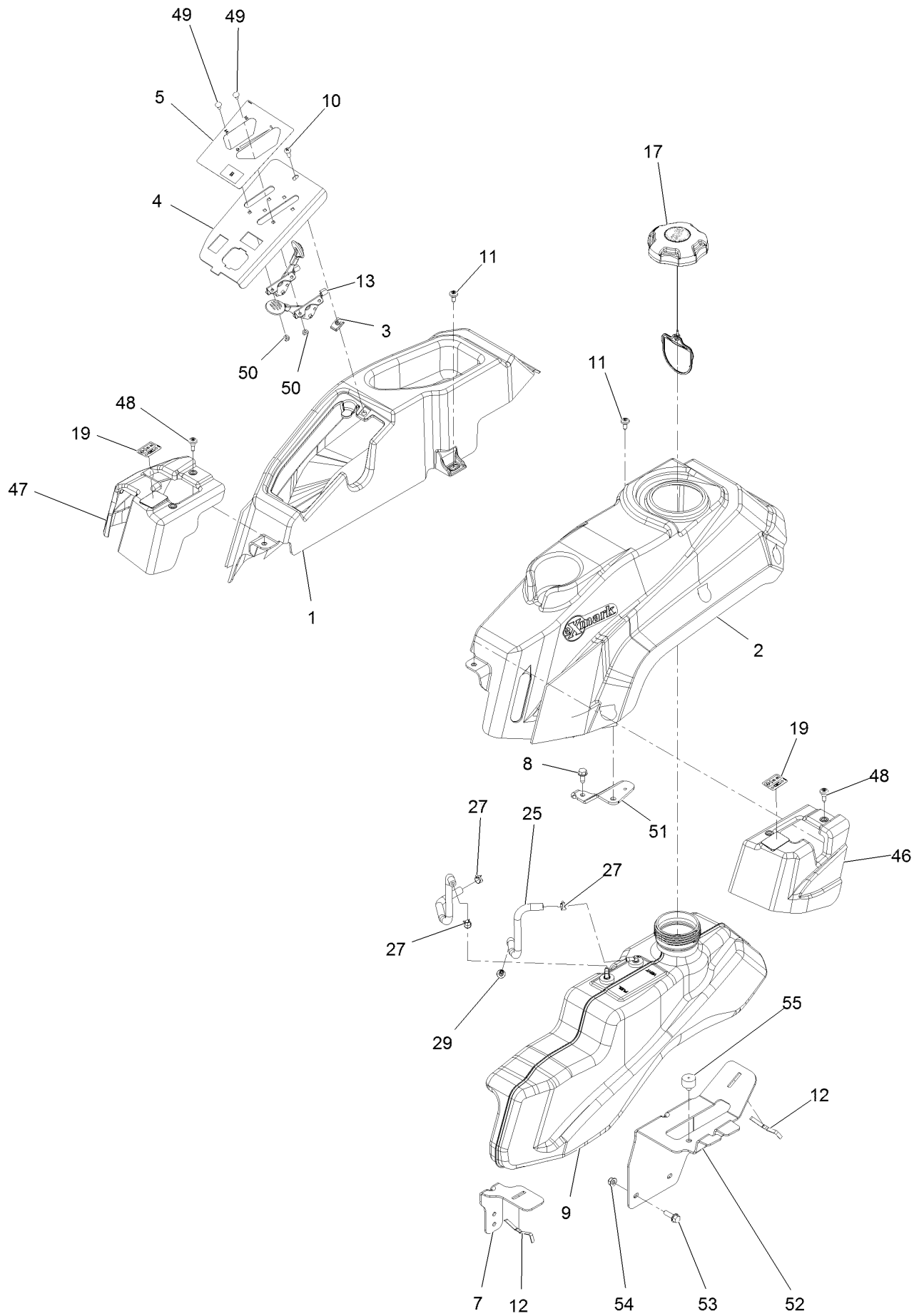
Seat Assembly



Seat Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-7054	3	Spring-Compression	10	322-2	2	Screw-HH 5/16-18 X 5/8
2	3234-29	3	Screw-HH Flg 5/16-18 X 1	11	37-8771	2	Screw-Shoulder 5/16-18 X 5/8
3	104-8300	6	Nut-Nyloc 5/16-18 Flg	12	132-9353	1	Latch-Seat
4	131-4037-03	1	Pan-Seat	13	135-3747	1	Decal, Exmark Logo
5	119-3433	1	Rod-Pivot, Narrow	19	3274-55	2	Screw-Button Head 5/16-18 X 3/4
7	3290-250	2	Pin-Cotter	20	19-1470	1	Screw-Shoulder
8	119-8956	1	Seat-18 In				
9	5-4460	2	Washer-Pivot				

Fuel Assembly

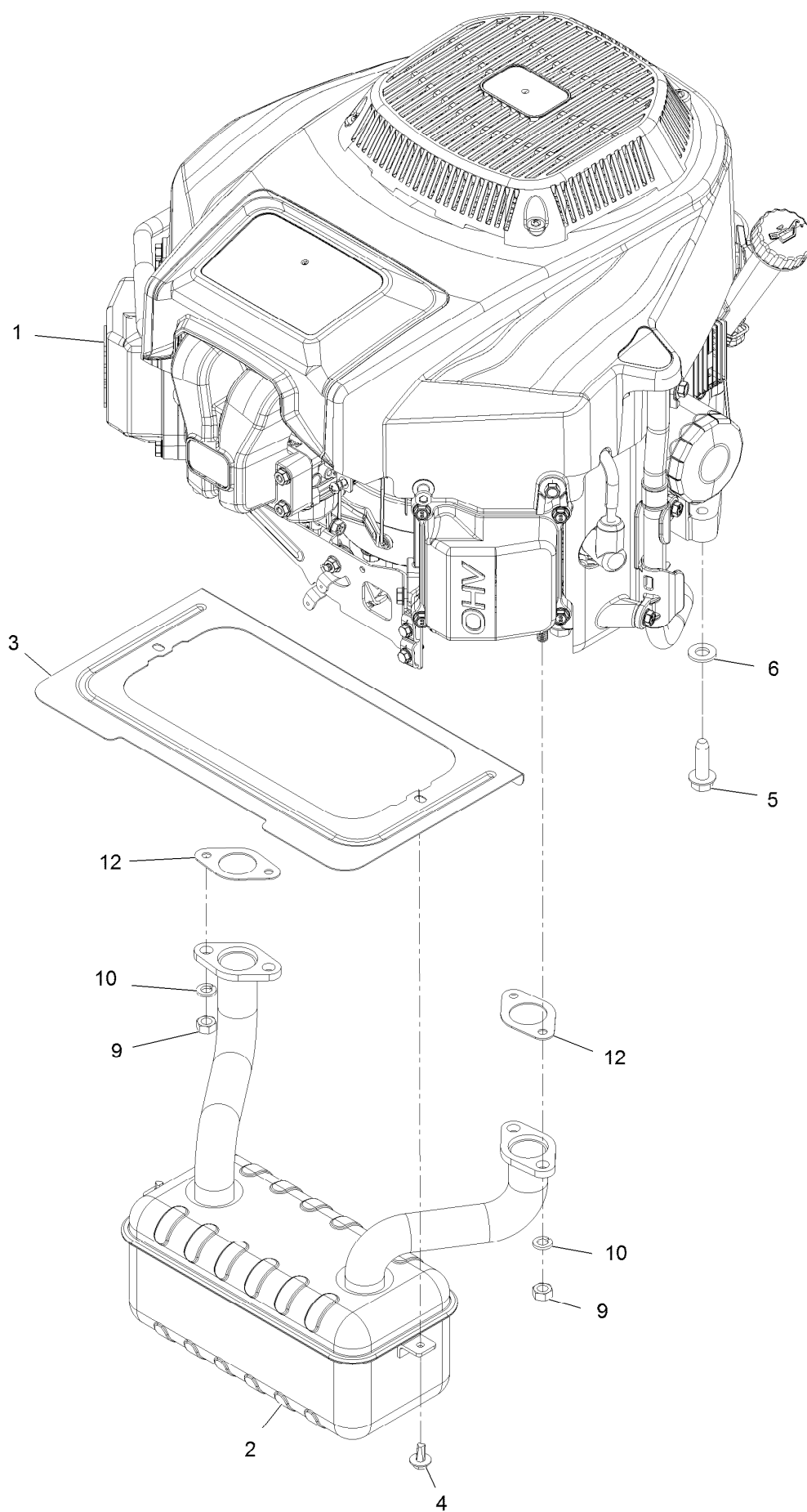


Fuel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-1546	1	Pod-RH, Narrow	19	135-2310	2	Decal-Motion Control
2	135-1545	1	Pod-LH, Narrow	25	109-0294	1	Hose-Fuel Line 10 1/2"
3	107069	1	Nut-Retainer-Panel 1/4-20	25	109-0297	1	Hose-Fuel
4	135-1402-03	1	Panel-Control, Narrow	27	2412-98	3	Clamp-Hose
5	135-2469	1	Decal-Control	28	614249	1	Tie-Cable ●
7	135-1564-03	1	Support-Tank [black]	29	117-5399	1	Adaptor-Orifice
8	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf	46	135-1341	1	Cover, Motion Control LH
9	135-4520	1	Tank, Fuel	47	135-1342	1	Cover, Motion Control RH
10	3258-166	1	Screw-PPH 1/4-20 X 3/4	48	135-2015	2	Screw-Shoulder
11	120-7950	5	Screw-1/4-20 X 1/2 Tf Torx Plus	49	1-807513	4	Bolt-Carriage #10-24 X 1/2
12	609830	2	Spring	50	3296-2	4	Nut-Nyloc #10-24
13	126-6944	1	Cable-Control, Throttle	51	135-0868-03	1	Bracket-Clamp
13	126-6945	1	Cable-Control, Choke	52	135-1563-03	1	Bracket-Support Tank
17	137-4119	1	Cap-Fuel, Ratcheting	53	3234-29	2	Screw-HH Flg 5/16-18 X 1
				54	104-8300	2	Nut-Nyloc 5/16-18 Flg
				55	120-7893	2	Bumper-Grommet

● Not illustrated

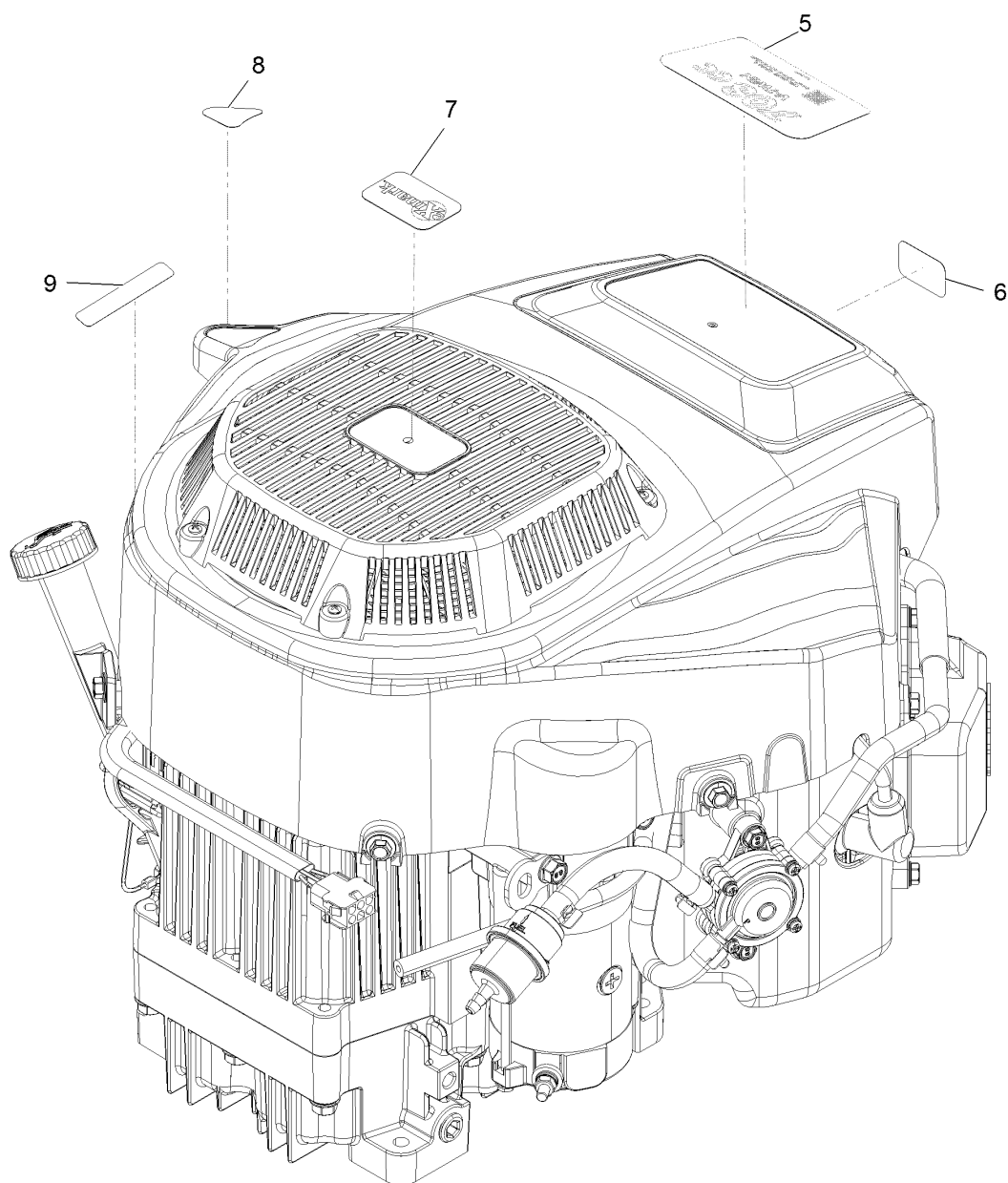
Engine Assembly



Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-7816	1	Engine-2P77F	6	3256-24	3	Washer-3/8 SAE
2	130-6851	1	Muffler	9	121-0199	4	Nut-Hex M8
3	131-1071-03	1	Shield-Heat	10	127-9279	4	Washer-Lock, Split
4	46-8560	2	Screw-HHF 1/4-20 X 1/2	12	120-4317	2	Gasket-Exhaust
5	32144-109	4	Screw-HWH 3/8-16 X 1 1/4 Taptite				

Engine W/Decal Assembly

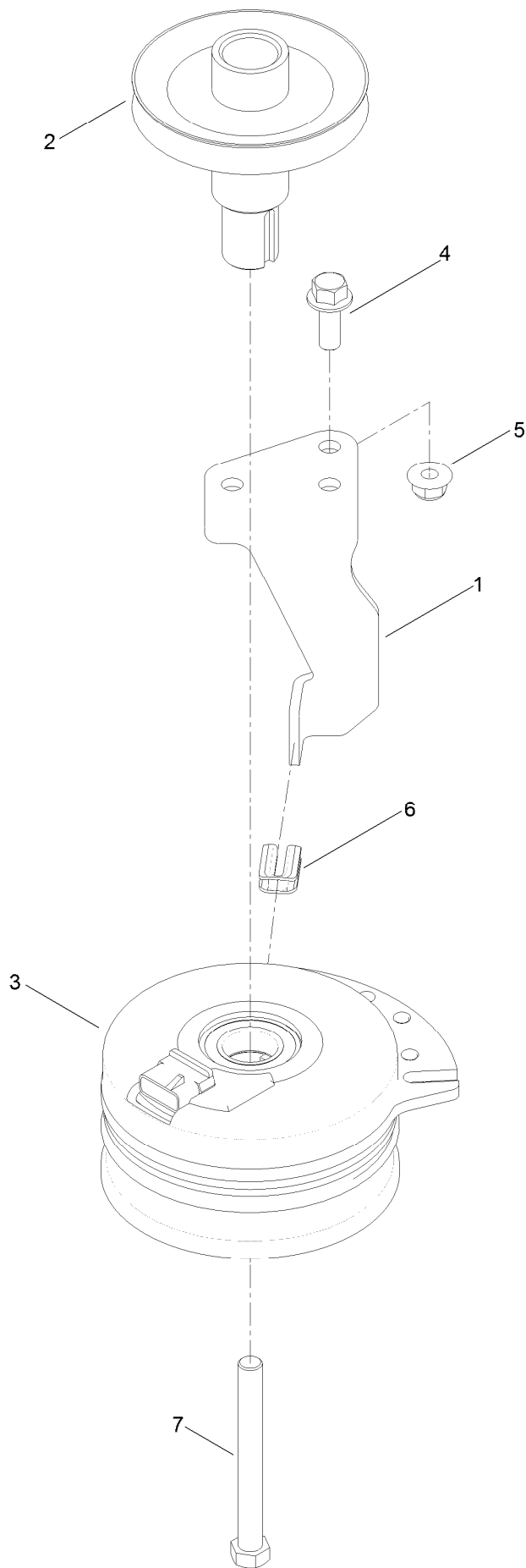


Engine W/Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	131-1079	1	Decal-Engine Displacement
6	127-9077	1	Placard-Intake, Exmark
7	131-1078	1	Decal

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8	131-1097	1	Decal-Drain, Oil
9	132-0904	1	Decal-Shutdown

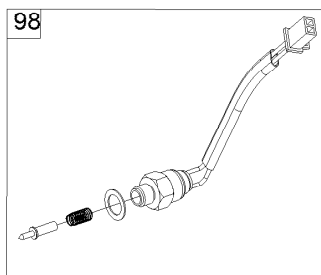
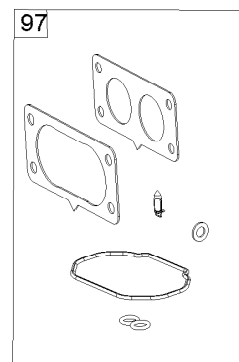
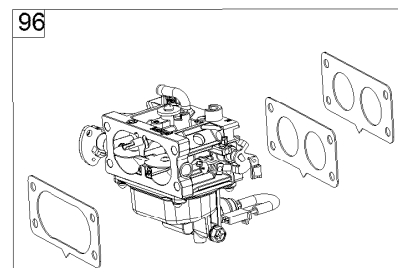
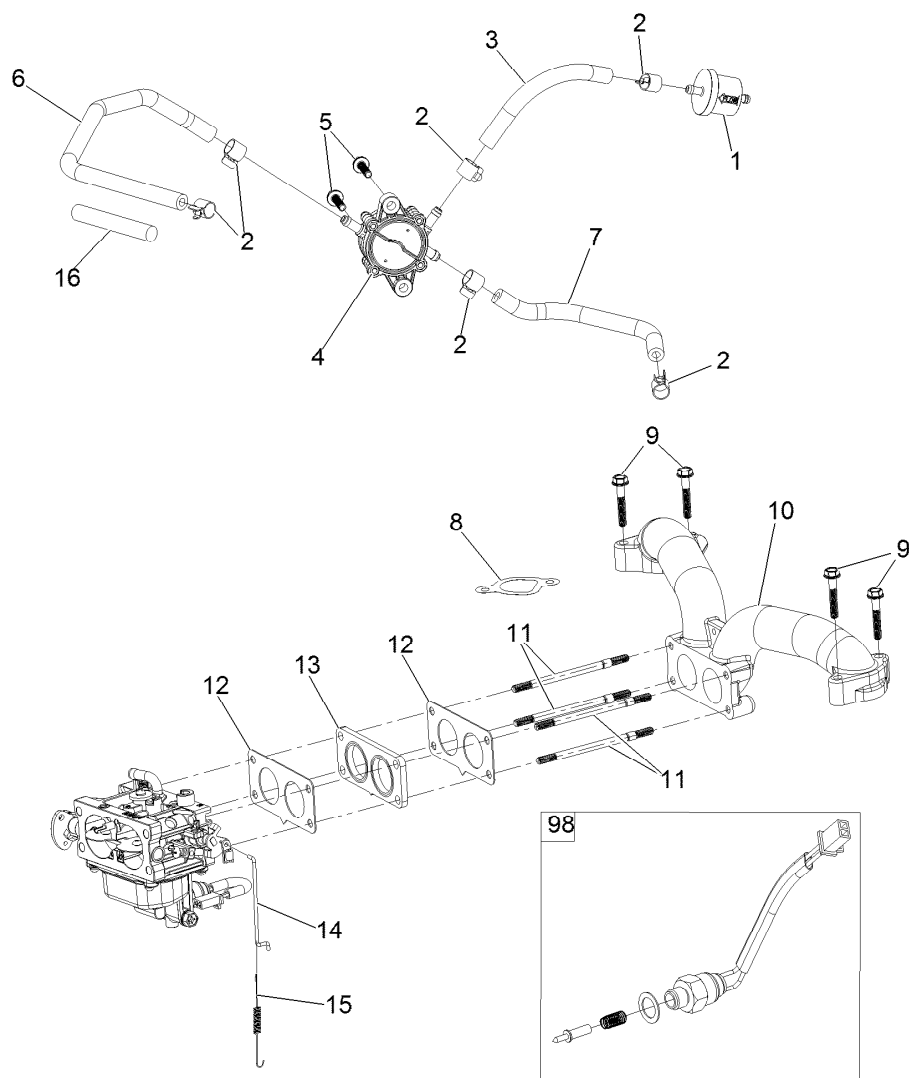
Clutch Assembly



Clutch Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-8884	1	Stop-Clutch (Narrow)	5	104-8301	1	Nut-HF, NI
2	130-6854	1	Pulley-Engine	6	120-2217	1	Isolator-Clutch
3	117-7468	1	Clutch-Electric	7	3212-16	1	Screw-HH
4	3234-42	1	Screw-HHF				

Fuel System Assembly

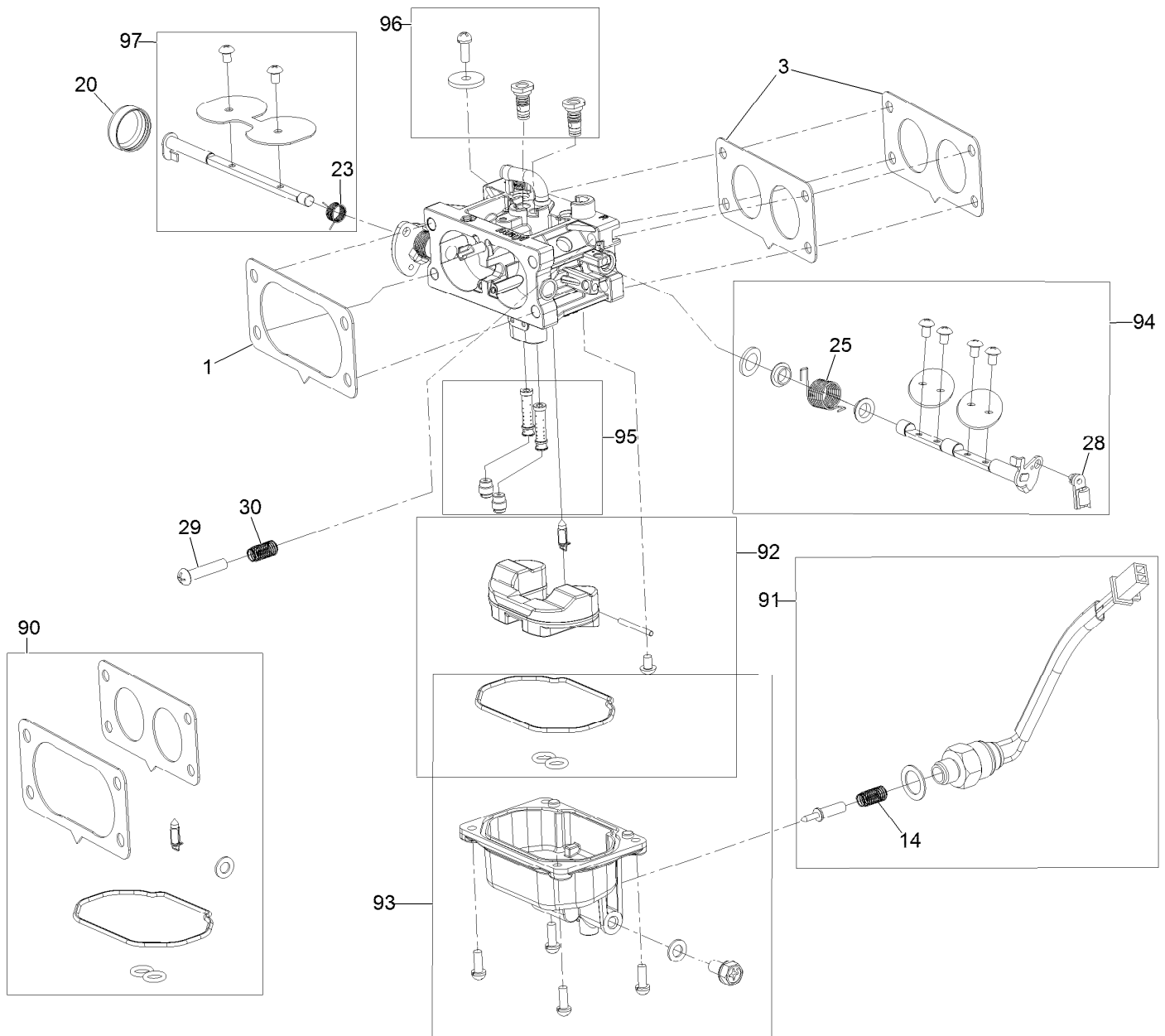


Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1563	1	Filter-Fuel	11	127-9245	4	Stud
2	120-4251	6	Clamp-Fuel Line	12	127-9246	2	Gasket-Carburetor
3	120-4371	1	Line-Fuel	13	127-9247	1	Insulator-Carburetor
4	127-9206	1	Pump-Fuel	14	133-9963	1	Linkage-Throttle
5	120-4225	2	Screw-HHF	15	133-9964	1	Spring-Return, Throttle
6	127-9205	1	Hose-Fuel	16	127-9355	1	Sleeve-Fuel Line Protector
7	127-9207	1	Hose-Fuel	96	136-7840	1	Carburetor Replacement Kit
8	127-9230	2	Gasket-Intake	97	127-9290	1	Carburetor Repair Kit
9	120-4284	4	Screw-HHF	98	127-9292	1	Solenoid Kit
10	127-9244	1	Manifold-Intake	99	136-7837	1	High Altitude Kit ●

● Not illustrated

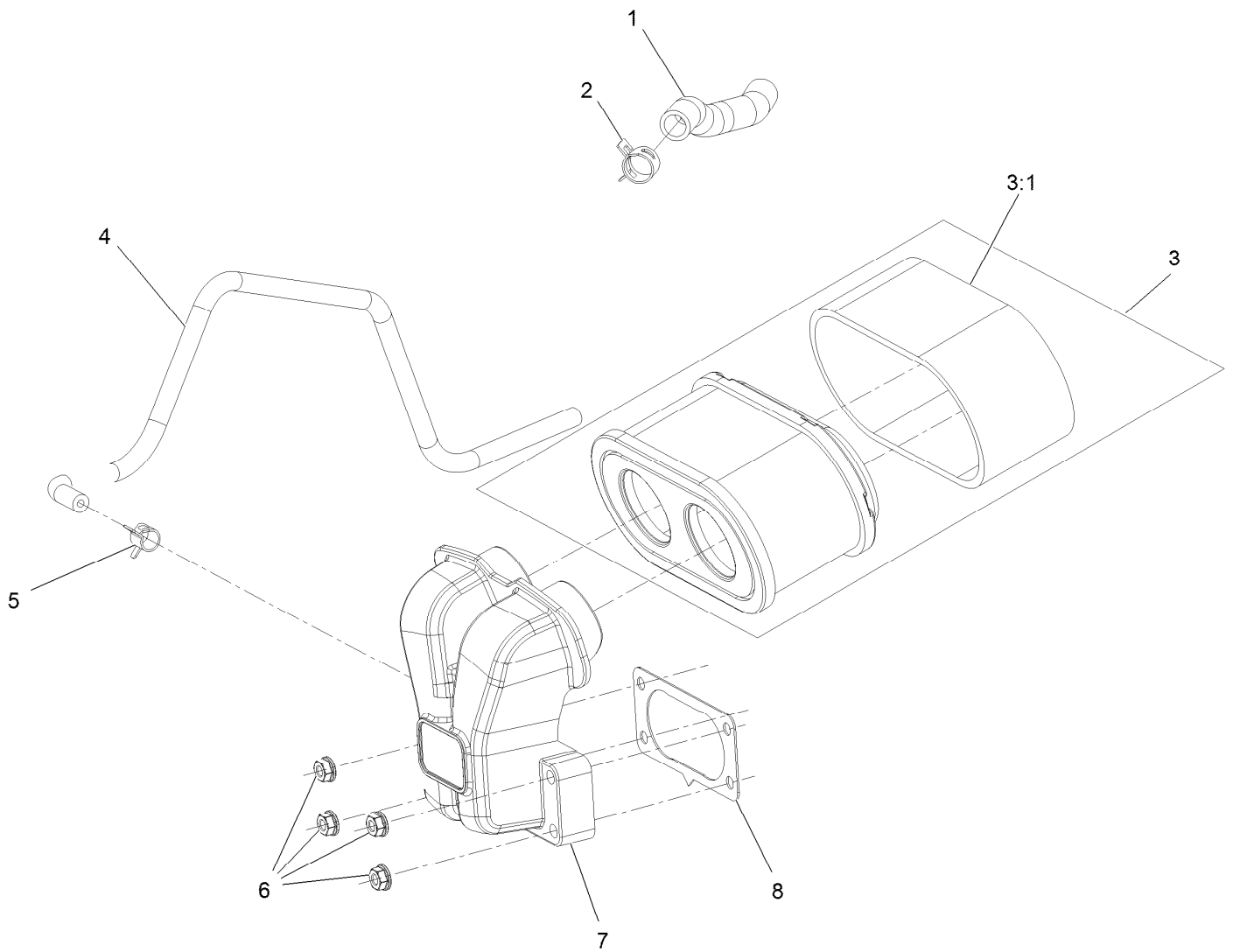
Carburetor Assembly



Carburetor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9251	1	Gasket-Carburetor	90	127-9290	1	Carburetor Repair Kit
3	127-9246	2	Gasket-Carburetor	91	127-9292	1	Solenoid Kit
14	127-9319	1	Spring	92	127-9340	1	Float Kit
20	127-9325	1	Cover-Shaft, Choke	93	127-9341	1	Bowl Kit
23	127-9328	1	Spring	94	133-9817	1	Throttle Shaft Kit
25	127-9330	1	Spring	95	136-7844	1	Nozzle And Jet Kit
28	127-9333	1	Clamp-Lock	96	136-7899	1	Idle Jet Kit
29	127-9334	1	Screw-PPH	97	127-9345	1	Choke Shaft Kit
30	127-9335	1	Spring				

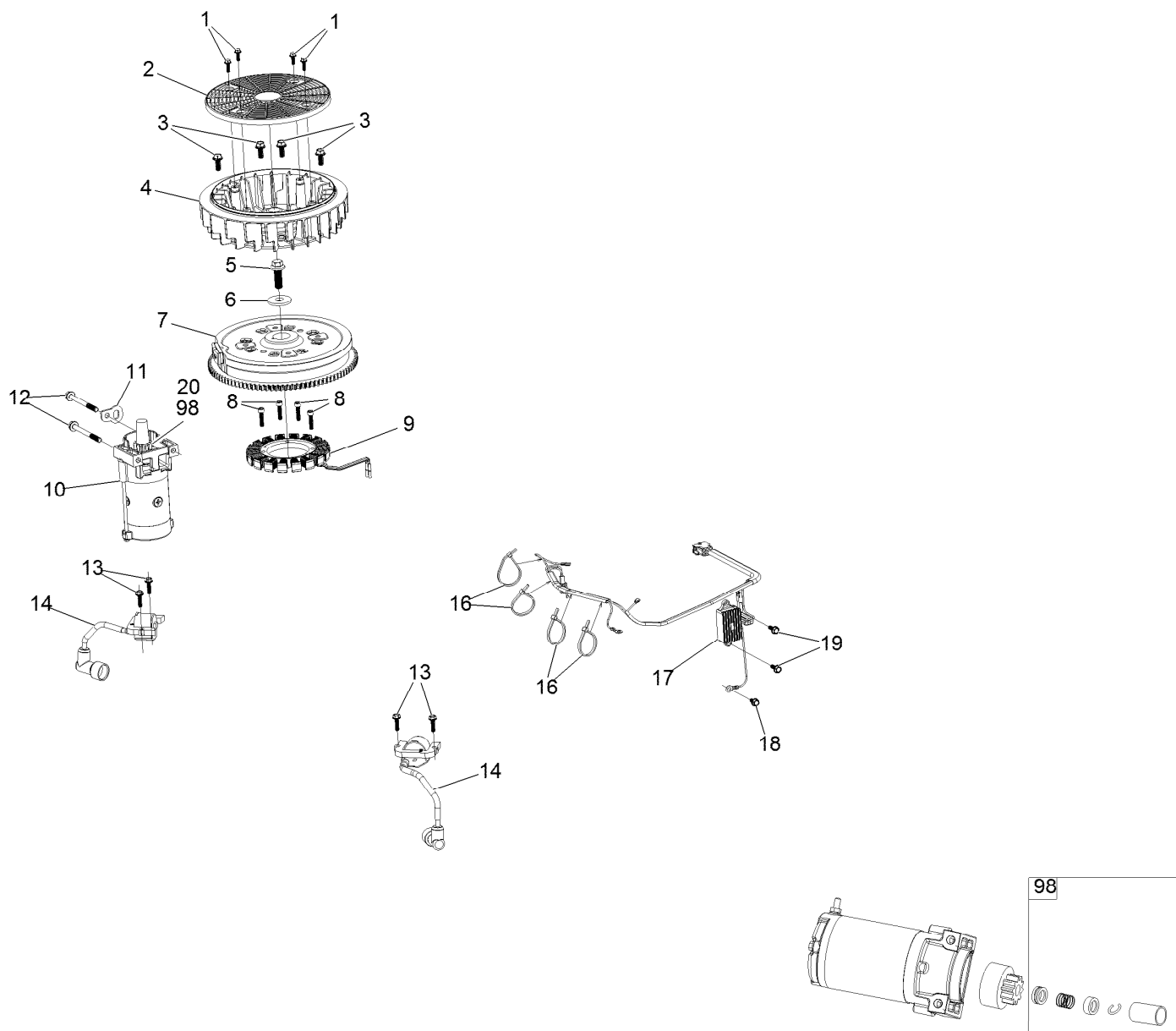
Air Intake and Filtration Assembly



Air Intake and Filtration Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9235	1	Tube-Breather	5	127-9187	1	Clamp-Hose
2	127-9234	2	Clamp-Hose	6	120-4236	4	Nut-Flange
3	136-7806	1	Air Filter Kit	7	127-9047	1	Manifold-Filter, Air
3:1	136-7804	1	Prefilter	8	127-9251	1	Gasket-Carburetor
4	127-9253	1	Hose-Fuel				

Ignition and Cooling Fan

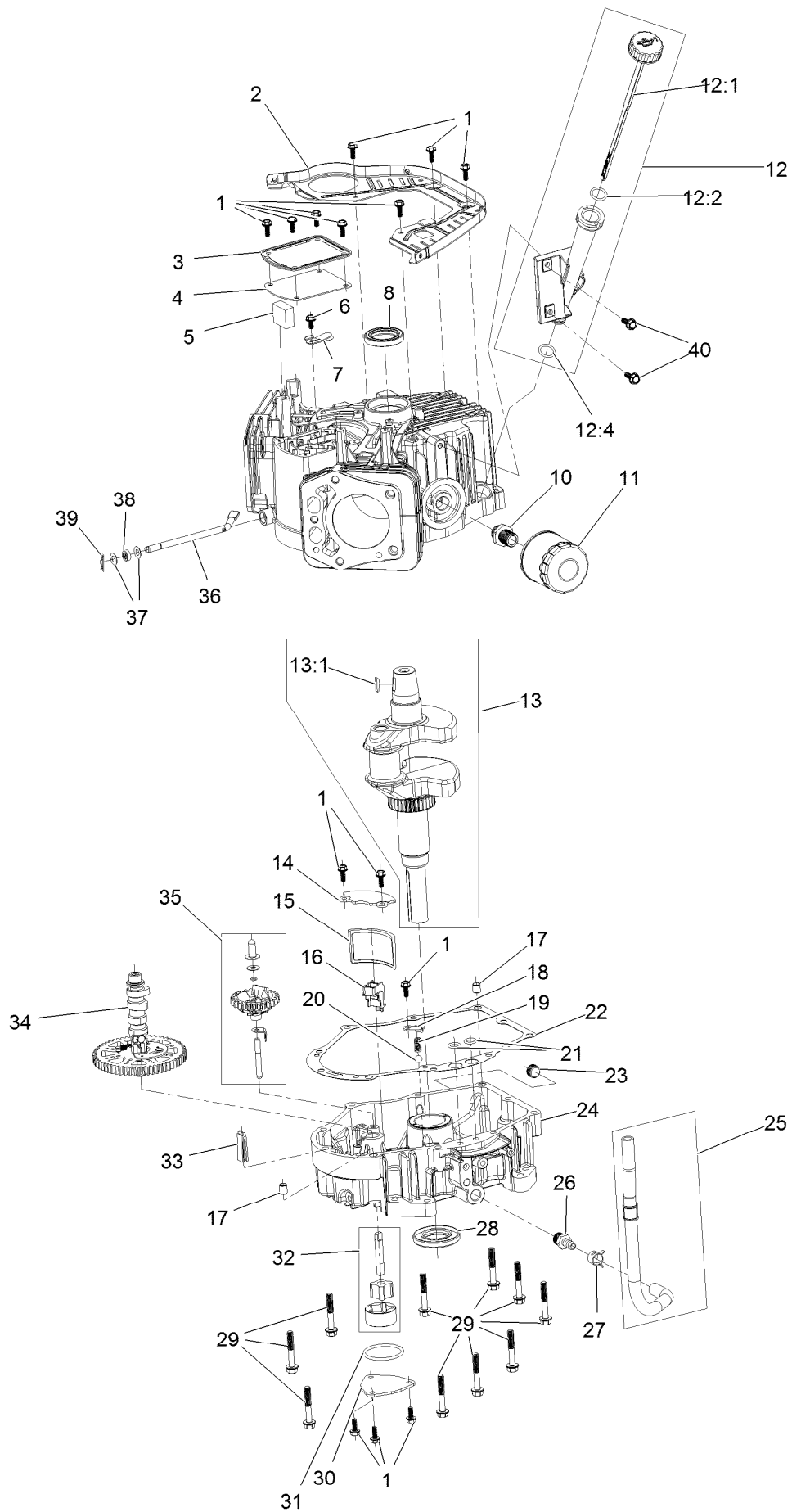


Ignition and Cooling Fan (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9197	4	Screw-HWH
2	127-9198	1	Screen-Rotating
3	127-9199	4	Screw-HWH
4	127-9200	1	Fan-Cooling
5	127-9201	1	Screw-HWH
6	127-9202	1	Washer-Flat
7	127-9306	1	Flywheel
8	127-9210	4	Screw-HSH
9	136-7876	1	Alternator
10	136-7880	1	Motor-Starter
11	127-9208	1	Bracket-Lift

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
12	120-4231	2	Screw-HHF
13	121-0007	4	Bolt-Flange
14	136-7883	2	Ignition Coil ASM
16	127-9220	4	Tie-Zip
17	136-7879	1	Regulator-Voltage, W/Harness
18	120-4216	1	Screw-HHF
19	120-4232	2	Screw-HHF
20	133-1562	1	Pinion-Starter
98	133-1566	1	Starter Repair Kit

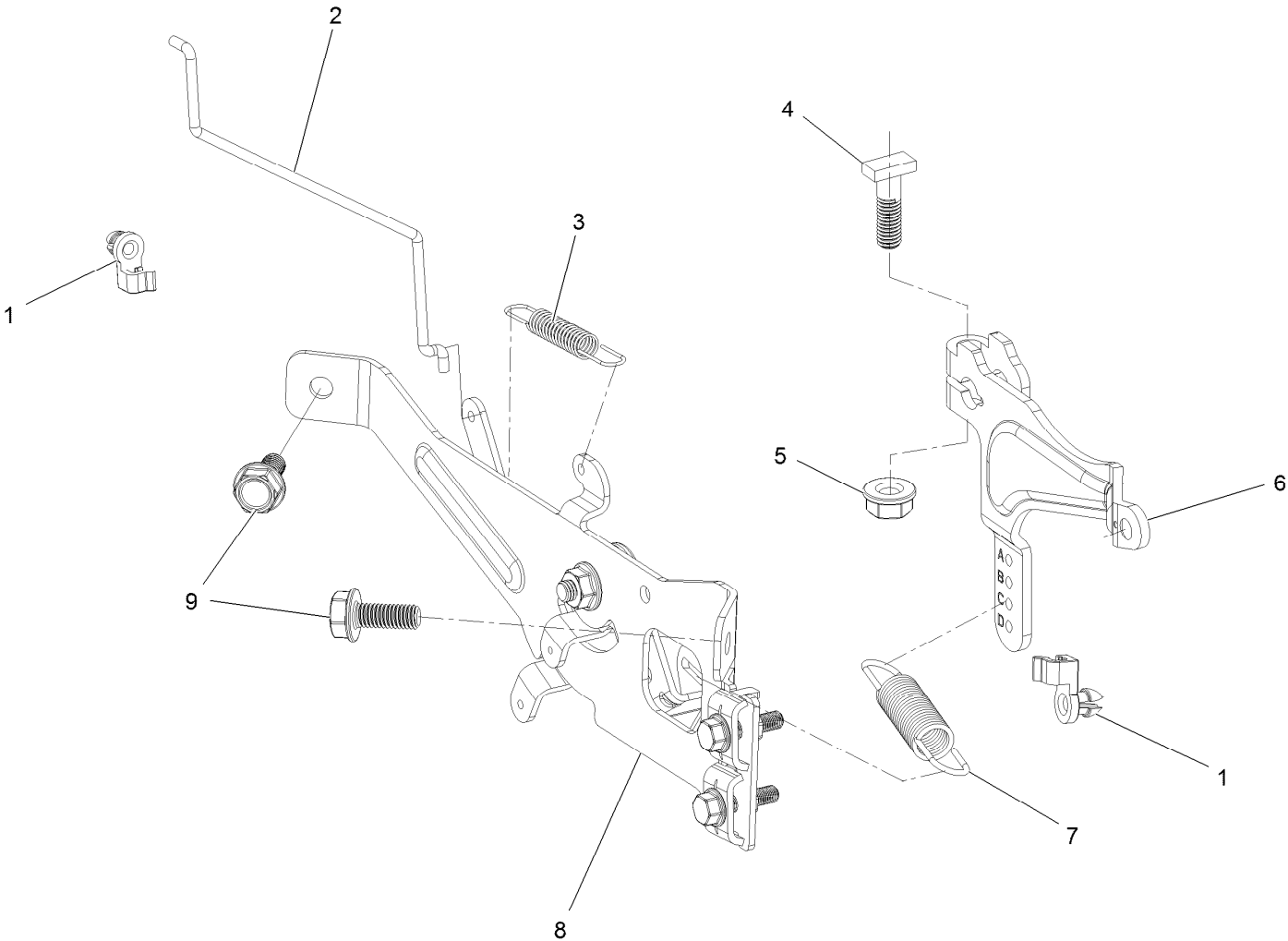
Crankcase and Crankshaft Assembly



Crankcase and Crankshaft Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4232	14	Screw-HHF	20	127-9266	1	Valve-Ball
2	127-9212	1	Baffle	21	120-4262	2	O-Ring
3	127-9213	1	Cover-Breather	22	127-9267	1	Gasket-Cover, Crankcase
4	127-9214	1	Gasket-Breather	23	133-9805	1	Plug-Drain
5	127-9215	1	Filter-Breather	24	133-9806	1	Cover-Crankcase
6	120-4216	1	Screw-HHF	25	127-9293	1	Oil Drain Hose ASM
7	127-9217	1	Valve-Breather	26	127-9275	1	Fitting-Hose
8	120-4267	1	Seal-Oil	27	127-9276	1	Clamp-Hose
10	136-7884	1	Adaptor-Filter, Oil	28	127-9271	1	Seal
11	136-7848	1	Filter-Oil	29	121-0473	10	Screw-HHF
12	127-9218	1	Oil Tube ASM	30	127-9274	1	Cover-Oil Pump
12:1	127-9283	1	Dipstick	31	127-9273	1	O-Ring
12:2	127-9284	1	O-Ring	32	127-9272	1	Oil Pump ASM
12:4	127-9286	1	O-Ring	33	120-4275	1	Deflector-Oil, Rubber
13	127-9255	1	Crankshaft	34	133-1568	1	Camshaft
13:1	120-4320	1	Key-Woodruff	35	136-7882	1	Governor ASM
14	127-9261	1	Cover-Screen, Oil	36	127-9238	1	Shaft-Governor
15	127-9262	1	Screen-Oil	37	120-4258	2	Washer-Plain
16	127-9263	1	Retainer-Screen	38	120-4257	1	Seal-Oil
17	120-4274	2	Pin-Dowel	39	120-4256	1	Pin-Hair
18	127-9264	1	Plate-Retainer	40	120-4232	2	Screw-HHF
19	127-9265	1	Spring				

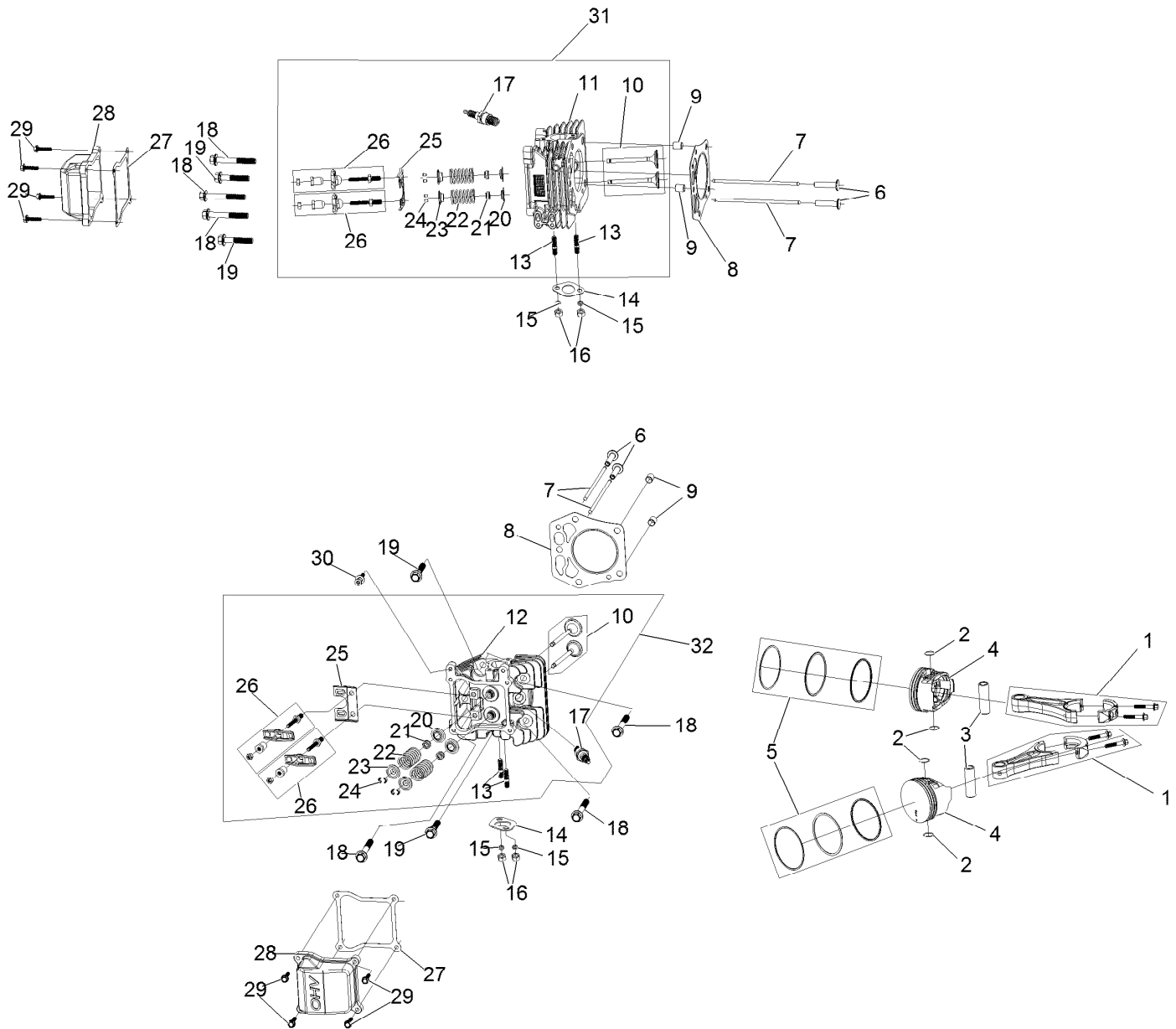
Governor Control Assembly



Governor Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9250	2	Clip-Linkage	6	133-9961	1	Arm-Governor
2	127-9242	2	Linkage-Choke	7	133-9962	1	Spring-Governor
3	127-9241	1	Spring-Governor	8	133-1570	1	Control Plate ASM
4	120-4238	1	Bolt-Arm, Governor	9	120-4232	2	Screw-HHF
5	120-4236	1	Nut-Flange				

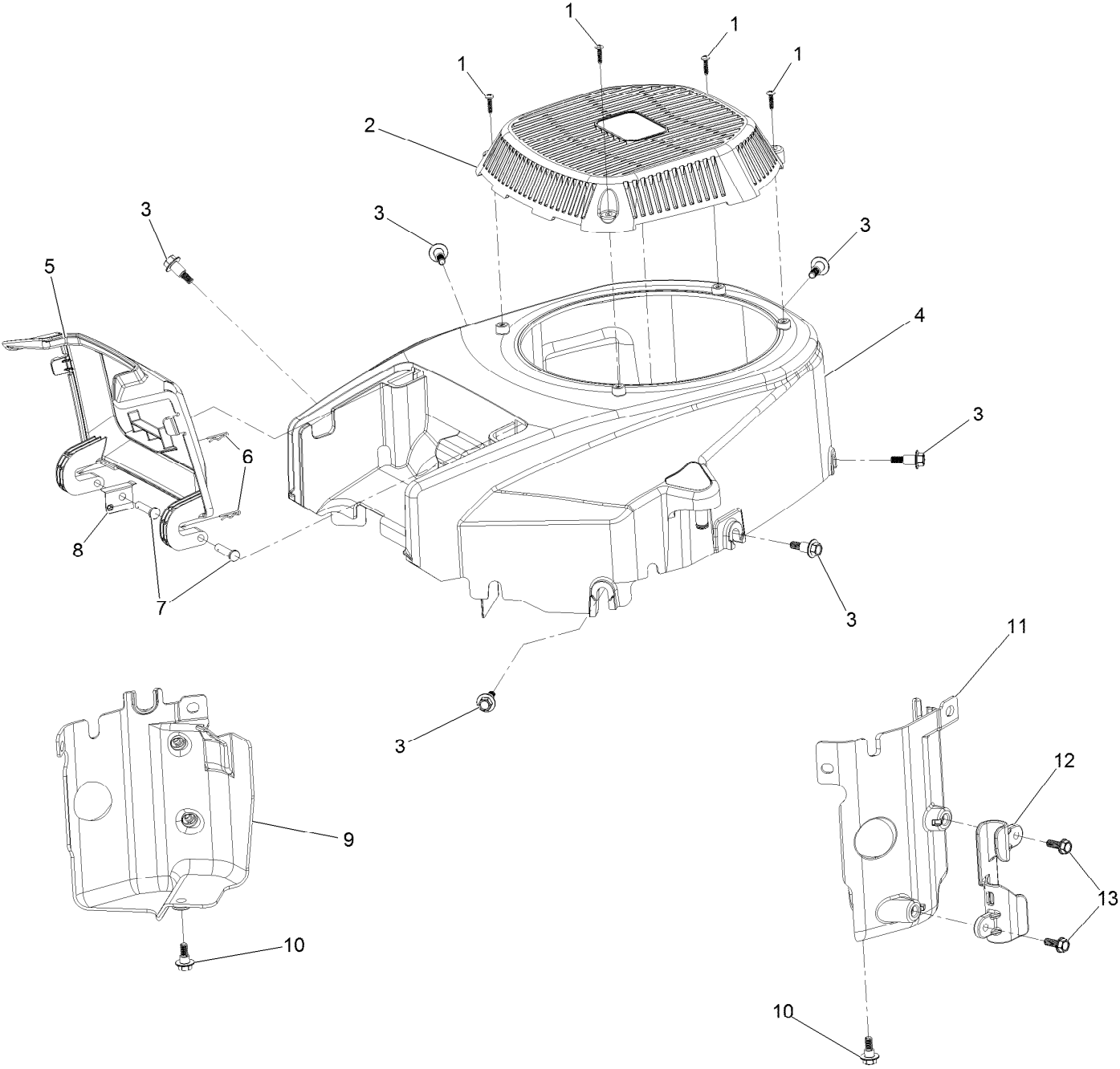
Piston and Cylinder Head Assembly



Piston and Cylinder Head Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9256	2	Connecting Rod ASM	17	81-3250	2	Spark Plug
2	127-9258	4	Clip-Pin, Piston	18	127-9231	6	Screw-HWH
3	127-9257	2	Pin-Piston	19	127-9232	4	Screw-HWH
4	127-9259	2	Piston	20	120-4303	4	Seat-Spring, Valve
5	127-9260	2	Piston Ring Set	21	120-4304	4	Seal-Stem, Valve
6	127-9224	4	Lifter-Valve	22	120-4305	4	Spring-Valve
7	127-9225	4	Rod-Push	23	120-4306	4	Retainer-Spring, Valve
8	127-9226	2	Gasket-Head, Cylinder	24	120-4307	8	Keeper-Valve
9	127-9227	4	Pin-Dowel	25	127-9233	2	Plate-Guide, Push Rod
10	127-9228	2	Valve Set	26	136-7881	4	Rocker Arm ASM
11	133-9802	1	Head-Cylinder, Right	27	127-9295	2	Gasket-Valve Cover
12	133-9804	1	Head-Cylinder, Left	28	127-9050	2	Cover-Valve
13	121-0464	4	Stud-Exhaust	29	120-4225	8	Screw-HHF
14	120-4317	2	Gasket-Exhaust	30	120-4214	1	Screw-Shoulder, HH
15	127-9279	4	Washer-Lock, Split	31	136-7891	1	Complete Right Head ASM
16	121-0199	4	Nut-HH	32	136-7892	1	Complete Left Head ASM

Blower Housing Assembly



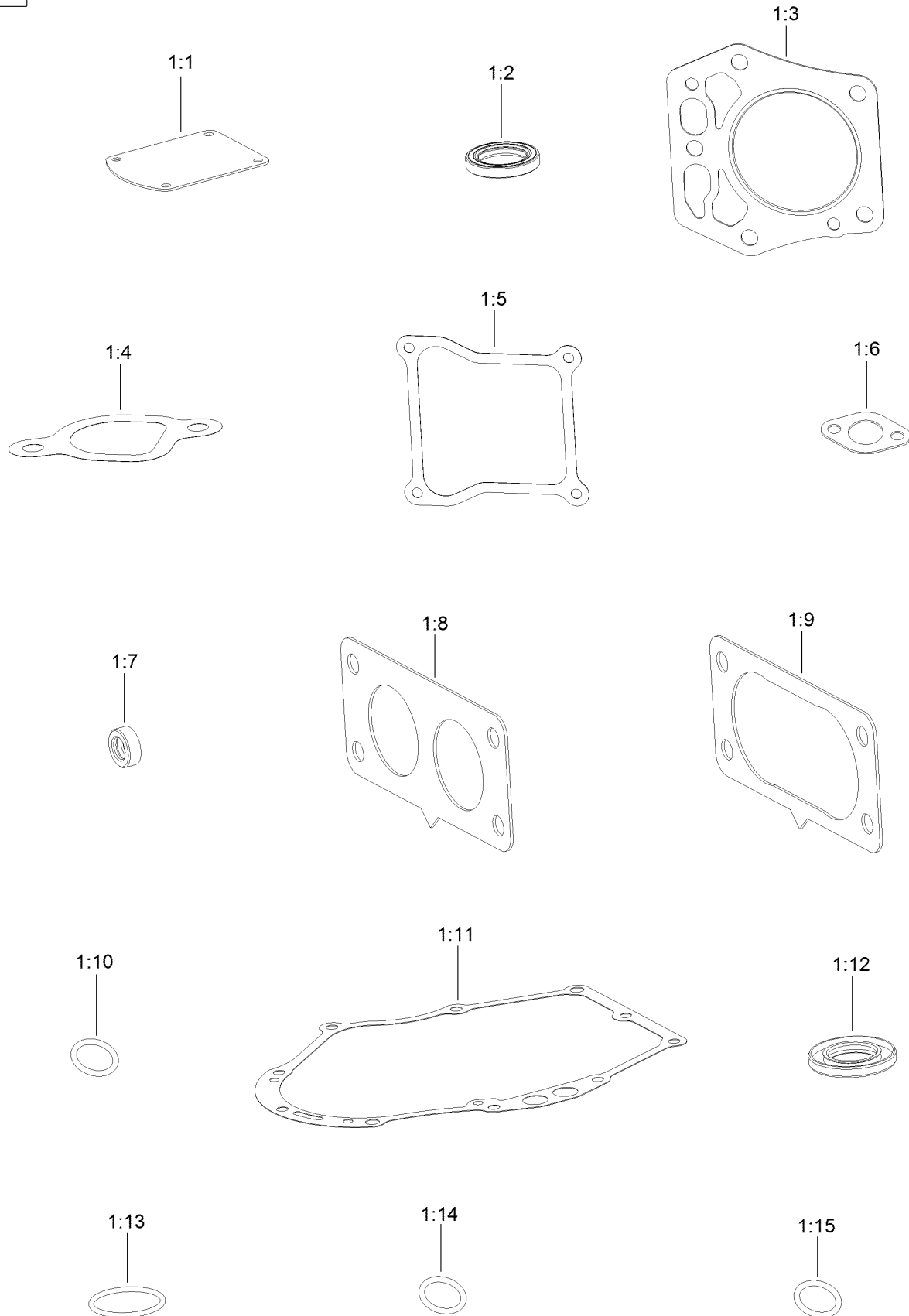
Blower Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1571	4	Screw-PPH, Plastic
2	127-9045	1	Cover-Fan
3	127-9196	6	Screw-Shoulder, HWH
4	133-1572	1	Shroud-Engine
5	127-9046	1	Door-Filter, Air
6	127-9280	2	Pin-Hair
7	127-9282	2	Pin

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8	127-9281	1	Plate-Spring
9	136-7877	1	Baffle-Air, Left
10	120-4210	2	Screw-Shoulder, HHF
11	136-7878	1	Baffle-Air, Right
12	127-9287	1	Cleat-Hose
13	120-4232	2	Screw-HHF

Gasket and Seal Kit

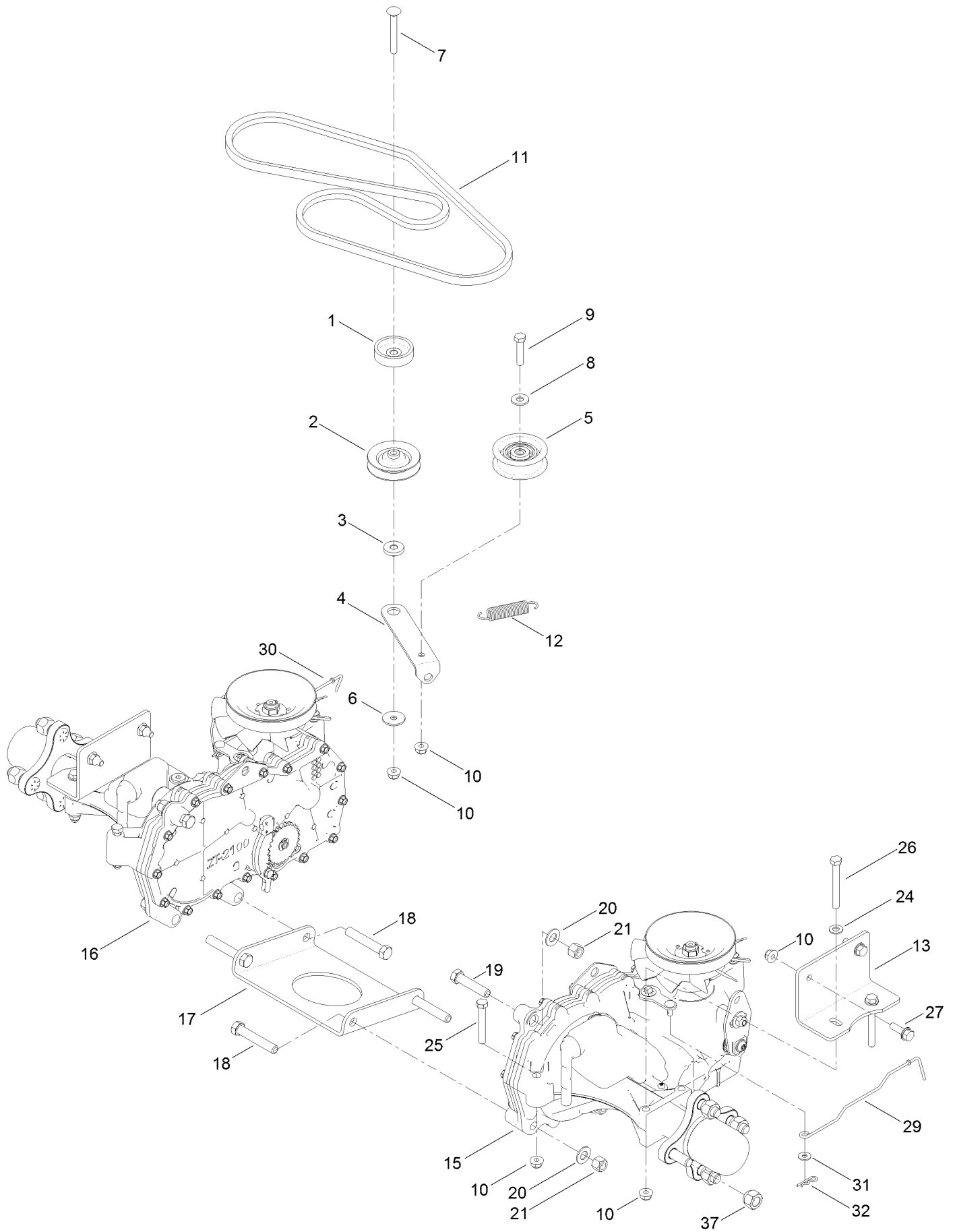
1



Gasket and Seal Kit (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9296	1	Gasket And Seal Kit	1:8	127-9246	2	Gasket-Carburetor
1:1	127-9214	1	Gasket-Breather	1:9	127-9251	1	Gasket-Carburetor
1:2	120-4267	1	Seal-Oil	1:10	120-4262	2	O-Ring
1:3	127-9226	2	Gasket-Head, Cylinder	1:11	127-9267	1	Gasket-Cover, Crankcase
1:4	127-9230	2	Gasket-Intake	1:12	127-9271	1	Seal
1:5	127-9295	2	Gasket-Valve Cover	1:13	127-9273	1	O-Ring
1:6	120-4317	2	Gasket-Exhaust	1:14	127-9284	1	O-Ring
1:7	120-4257	1	Seal-Oil	1:15	127-9286	1	O-Ring

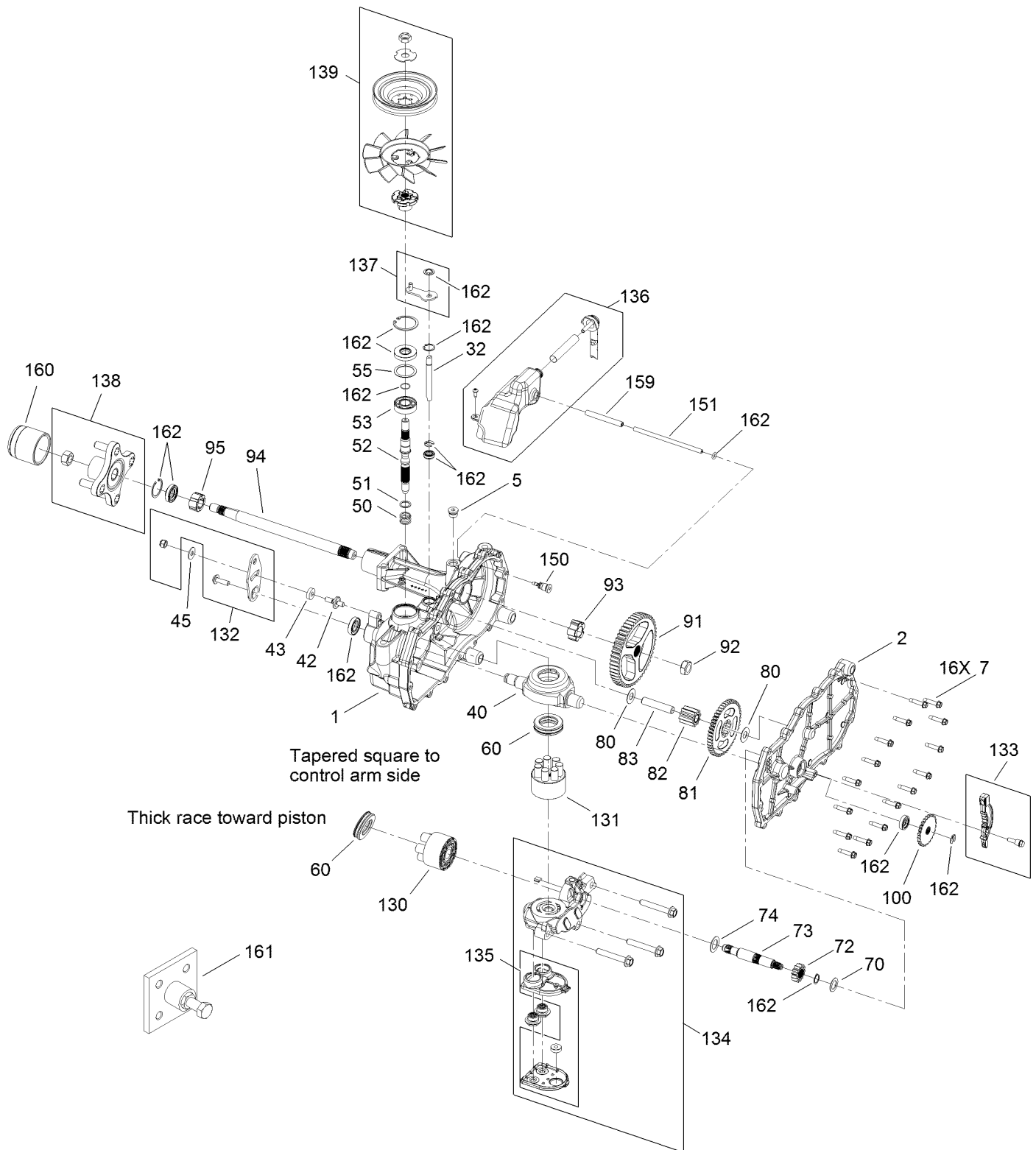
Traction Drive Assembly



Traction Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-3353	1	Spacer	17	119-3339-03	1	Plate-Cross, Hydro
2	119-8822	1	Pulley-Idler	18	324-10	4	Screw-HH
3	119-3327	1	Spacer-Arm, Idler	19	324-8	2	Screw-HH
4	119-3326	1	Arm-Idler	20	3256-25	6	Washer-Flat
5	106-2176	1	Pulley-Idler	21	3296-48	6	Nut-Lock, NI
6	5-4460	1	Washer-Pivot	24	3256-23	6	Washer-Plain
7	3230-8	1	Screw-CARR	25	322-11	4	Screw-HH
8	3256-3	1	Washer-Flat	26	322-13	4	Screw-HH
9	322-7	1	Screw-HH	27	3234-29	4	Screw-HHF
10	104-8300	14	Nut-HF, NI	29	131-0900	1	Rod-Bypass, LH
11	130-6975	1	V-Belt	30	130-7049	1	Rod-Bypass, RH
12	104-6415	1	Spring-Return, Pedal	31	119-8952	2	Washer
13	117-7264-03	2	Mount-Hydro	32	3290-307	2	Pin-Cotter
15	119-3330	1	LH Hydro Transaxle ASM	37	242-50	8	Nut-Lug
16	119-3331	1	RH Hydro Transaxle ASM				

Left Hand Hydro Transaxle Assembly No. 119-3330

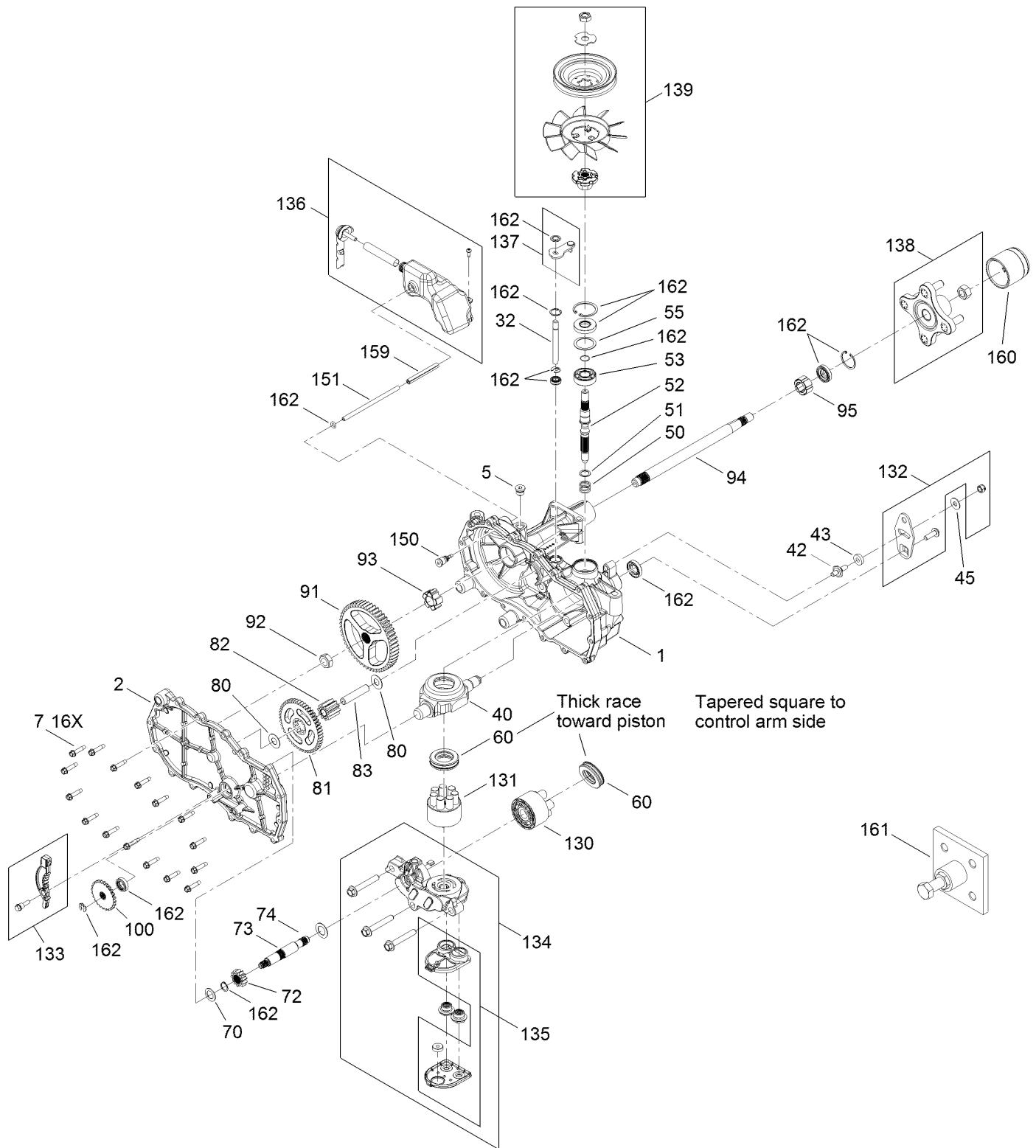


Left Hand Hydro Transaxle Assembly No. 119-3330 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-5532	1	Main Housing ASM	83	104-5329	1	Pin-Jackshaft
2	120-5534	1	Housing Side Kit	91	120-5539	1	Gear-Bull
5	104-2189	1	Plug-Thread, Straight	92	104-2142	1	Nut-HJ
7	117-5359	16	Screw-HHF	93	115-8314	1	Bushing-Inboard
13	104-2147	1	Sealant ●	94	120-5540	1	Shaft-Axle
32	106-8678	2	Rod-Bypass	95	120-5541	1	Bearing-Sleeve
40	104-5304	1	Swashplate-Trunnion	100	106-8694	1	Disc-Brake, Cog
42	104-2116	1	Stud	130	103-2666	1	Cylinder Block Kit
43	112-9853	1	Puck-Friction	131	110-8561	1	Pump Block ASM
45	114-8491	1	Washer	132	117-5362	1	Control Arm Kit
50	120-5537	1	Spring-Compression	133	106-8688	1	Brake Arm Kit
51	120-5538	1	Washer	134	112-9861	1	Center Section Filter Kit
52	104-5306	1	Shaft-Input	135	114-1634	1	Filter Kit
53	104-5311	1	Bearing-Ball	136	121-5730	1	RH Expansion Tank Kit
55	104-5308	1	Spacer	137	120-5549	1	Bypass Kit
60	94-6922	1	Bearing-Thrust	138	121-5731	1	Hub Kit
70	104-5339	1	Washer-Flat	139	121-5729	1	Fan Pulley Kit
72	104-5316	1	Gear-Pinnion, 13T	150	104-5349	1	Fitting-SAE
73	106-8683	1	Shaft-Motor	151	115-8302	1	Hose
74	104-5360	1	Washer	159	121-5728	1	Case-Tube
80	119-5541	2	Washer	160	125-0041	1	Cap-Axle
81	104-5317	1	Gear-10T/48T	161	114-8467	1	Puller-Hub, 4 Bolt
82	104-5318	1	Gear-Jackshaft, 10T	162	120-7103	1	Seal And Ring Kit

● Not illustrated

Right Hand Hydro Transaxle Assembly No. 119-3331

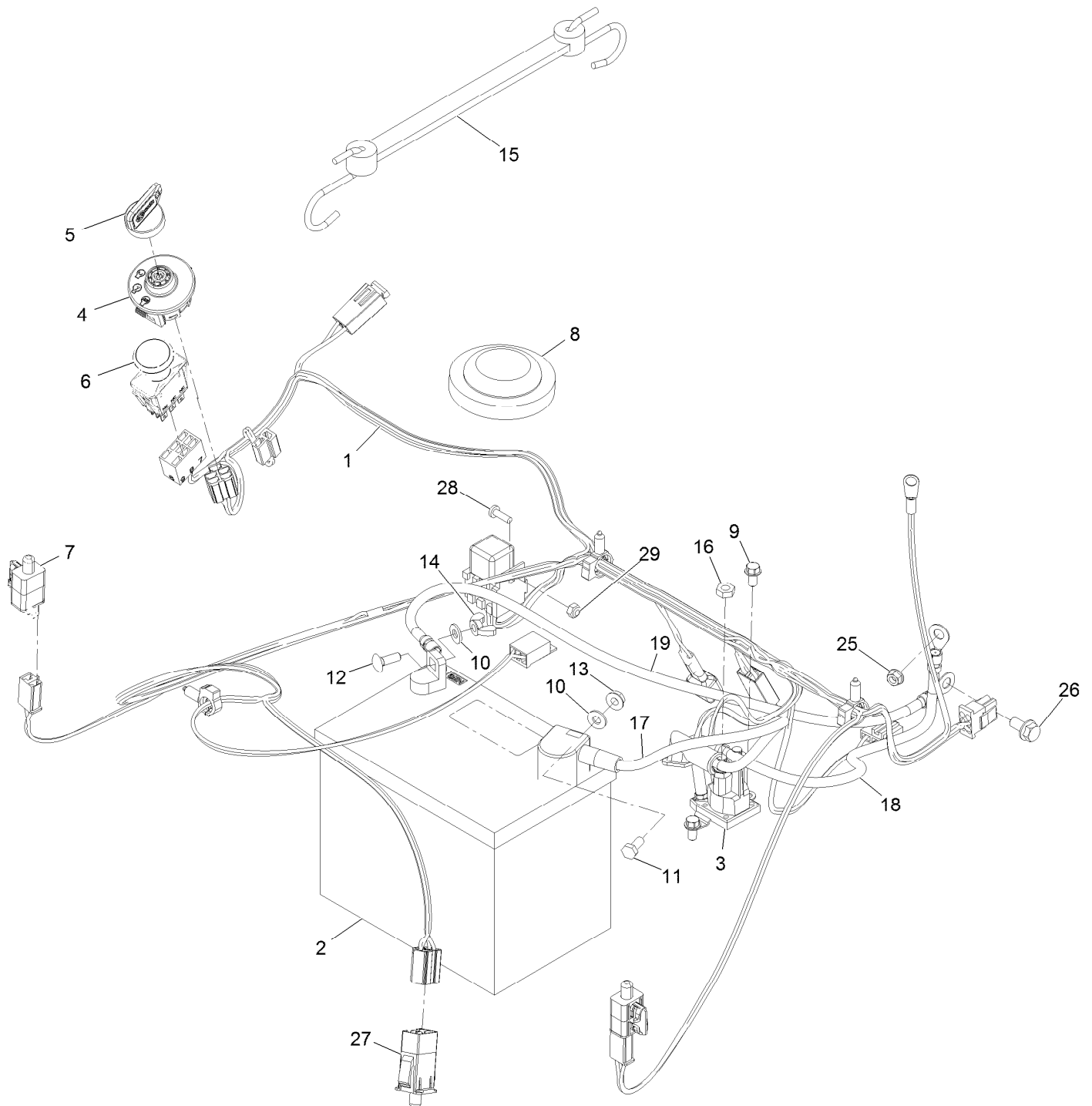


Right Hand Hydro Transaxle Assembly No. 119-3331 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-5531	1	Main Housing ASM	83	104-5329	1	Pin-Jackshaft
2	120-5533	1	Housing Side Kit	91	120-5539	1	Gear-Bull
5	104-2189	1	Plug-Thread, Straight	92	104-2142	1	Nut-HJ
7	117-5359	16	Screw-HHF	93	115-8314	1	Bushing-Inboard
13	104-2147	1	Sealant ●	94	120-5540	1	Shaft-Axle
32	106-8678	2	Rod-Bypass	95	120-5541	1	Bearing-Sleeve
40	104-5304	1	Swashplate-Trunnion	100	106-8694	1	Disc-Brake, Cog
42	104-2116	1	Stud	130	103-2666	1	Cylinder Block Kit
43	112-9853	1	Puck-Friction	131	110-8561	1	Pump Block ASM
45	114-8491	1	Washer	132	117-5362	1	Control Arm Kit
50	120-5537	1	Spring-Compression	133	106-8688	1	Brake Arm Kit
51	120-5538	1	Washer	134	112-9862	1	Center Section Filter Kit
52	104-5306	1	Shaft-Input	135	114-1634	1	Filter Kit
53	104-5311	1	Bearing-Ball	136	121-5735	1	LH Expansion Tank Kit
55	104-5308	1	Spacer	137	107-2489	1	Bypass Arm Kit
60	94-6922	1	Bearing-Thrust	138	121-5731	1	Hub Kit
70	104-5339	1	Washer-Flat	139	121-5729	1	Fan Pulley Kit
72	104-5316	1	Gear-Pinnion, 13T	150	104-5349	1	Fitting-SAE
73	106-8683	1	Shaft-Motor	151	115-8302	1	Hose
74	104-5360	1	Washer	159	121-5728	1	Case-Tube
80	119-5541	2	Washer	160	125-0041	1	Cap-Axle
81	104-5317	1	Gear-10T/48T	161	114-8467	1	Puller-Hub, 4 Bolt
82	104-5318	1	Gear-Jackshaft, 10T	162	120-7103	1	Seal And Ring Kit

● Not illustrated

Electrical Assembly



Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-2467	1	Harness-Wire ●	13	32128-33	1	Nut-Whizlock 1/4-20
2	105-1692	1	Battery	14	32103-22	1	Nut-Wing
3	117-1197	1	Solenoid	15	104-2466	1	Holddown-Battery
4	137-4100	1	Switch-Ignition	16	3220-2	2	Nut-Jam 5/16-24
5	103-2106	1	Key-Exmark Logo	17	119-8897	1	Cable-Battery, Red
6	103-5221	1	Switch-PTO	18	121-0711	1	Cable-Battery, Positive
7	110-6765	2	Switch	19	119-8899	1	Cable-Battery, Black
8	100-3524	1	Switch-Seat	25	33003-00	1	Nut-Hex M6-1 Flg
9	32144-4	2	Screw-HWH 1/4-20 X 1/2 Taptite	26	3234-14	1	Screw-HH Flg 5/16-18 X 5/8
10	3256-22	2	Washer-1/4 SAE	27	104-3338	1	Switch-Delta
11	321-3	1	Screw-HH 1/4-20 X 5/8	28	3290-500	1	Screw-PPH #10-24 X 5/8
12	3229-1	1	Bolt-Carriage 1/4-20 X 3/4	29	3296-2	1	Nut-Nyloc #10-24

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:

Notes:

Notes:



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- Wide span multi-grade combines easy starting in cold weather with maximum protection in high temperature operation.
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- Advanced additive package helps prevent corrosion from long-term storage.

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- Heavier viscosity, full synthetic, perfect for your UTV.

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DECK LIFT ASSIST KIT	TRASH CONTAINER
HITCH KIT	TURF STRIPER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
12V POWER PORT	ULTRA VAC QUICK DISPOSAL SYSTEM
MICRO-MULCH SYSTEM	

OUT-FRONT RIDING ACCESSORIES AND OPTIONS

CUSTOM RIDE SEAT SUSPENSION SYSTEM	SNOW BLADE
DUAL-TAIL WHEEL	SNOWBLOWER
FLOOR PAN EXTENDER	SUN SHADE
HITCH KIT	TRASH CONTAINER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
MICRO-MULCH SYSTEM	ULTRA VAC QUICK DISPOSAL SYSTEM
ROLL OVER PROTECTION SYSTEM (ROPS)	WEATHER CAB

WALK-BEHIND ACCESSORIES AND OPTIONS

GRASS CATCHER	TURF STRIPER
MICRO-MULCH SYSTEM	STANDON

*Some accessories and options not available for some models.

Place Model No. and Serial No.
Label Here (Included in the Literature
Pack) or Fill in Below

Model No. _____

Serial No. _____

Date Purchased _____

Engine Model No. and Spec. No. _____

Engine Serial No. (E/No) _____

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