



<b>INTERLOCK SWITCH KIT</b>	
For Blower/Vacuums (See Model and Serial Numbers below.)	
PART NO. 99-2866 or 99-2872, replacing 93-0567 or 93-0598	<b>INSTALLATION INSTRUCTIONS</b>

## Loose Parts

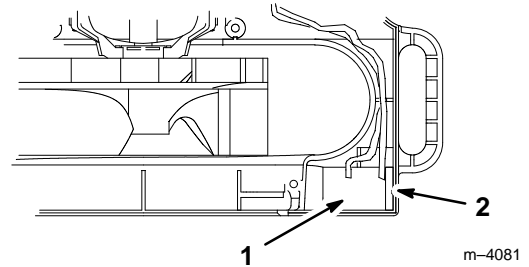
**Note:** Use the chart below to identify parts used for assembly.

DESCRIPTION	QTY.	USE
Interlock switch	1	Install in blower

## Model and Serial Numbers Affected

Model Numbers: 51539, 51544, 51549, 51551, 51557, 51566, 51568, 51587, and 51589

Serial Numbers: 8900001 through 899999



**Figure 1**

- |                     |           |
|---------------------|-----------|
| 1. Interlock switch | 2. Spacer |
|---------------------|-----------|

## Installing the Interlock Switch

1. Turn off and unplug the blower from the power source.
2. Remove the screws securing the two halves of the blower housing and separate them.
3. Carefully disconnect the two wires connected to the interlock switch in the blower (Fig. 1).
4. Remove and **discard** the interlock switch and plastic spacer, if present (Fig. 1).

**Note:** The spacer is not present on all models.

5. Install the new interlock switch in place of the previous switch and the spacer.
 

**Note:** Do not install the spacer with the replacement switch.
6. Connect the wires removed previously to the new switch.
 

**Note:** If the wires were cut or damaged, you may need to strip about 5/16" of insulation from the end of the wires before connecting them to the switch.
7. Assemble the blower housing with the screws you removed previously.
8. Perform a dielectric (hipot) test to ensure the safety of the blower.