FORM NO. 3321-827

ΠΠΡΛ		Shear Bolt Kit Out Front Z	
	Part No. 99–0281	INSTALLATION INSTRUCTIONS	

Loose Parts

Note: Use the chart below to identify parts for assembly.

DESCRIPTION	QTY.	USE
Spacer	2	Replace spacer (as required)
Shear Bolt Lock Nut	8 8	Install new shear bolt

Checking blade movement

- 1. Disengage the power take off (PTO), set the parking brake, and turn the ignition key to "OFF" to stop the engine. Remove the key.
- 2. Flip up deck and lock into vertical position.
- **3.** Remove shear bolts (Fig.1).

Note: Do not remove blade bolt when checking blade movement.

- **4.** Rotate blade. Blade should rotate freely. If blade does not rotate freely, proceed to Replacing spacer. If it does, proceed to Installing new shear bolt (Fig.1).
- 5. Repeat this procedure for second blade.

Replacing spacer

- 1. Remove blade bolt.
- **2.** Remove old spacer and replace with new spacer (Fig.1).
- **3.** Reinstall blade bolt. Tighten blade bolt to 85–110 ft-lb (115–140 N•m) (Fig.1).
- 4. Proceed to Installing new shear bolt.

Installing new shear bolt

- **1.** Install new shear bolts and lock nuts. Tighten the shear bolt to 80–90 in-lb (9–10 N•m) (Fig.1).
 - **Note:** Notice the direction of the shear bolts being replaced (Fig.1).



- Shear Bolt
 Lock Nut
- 5. Old Spacer
- 3. New Spacer