



Count on it.

Form No. 3421-518 Rev A

Parts Catalog

Pro Force® Debris Blower Groundsmaster® 360 Traction Units

Model No. 44547—Serial No. 402900001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Frame and Cover Assembly 4

Wheel Assembly No. 93-9938 5

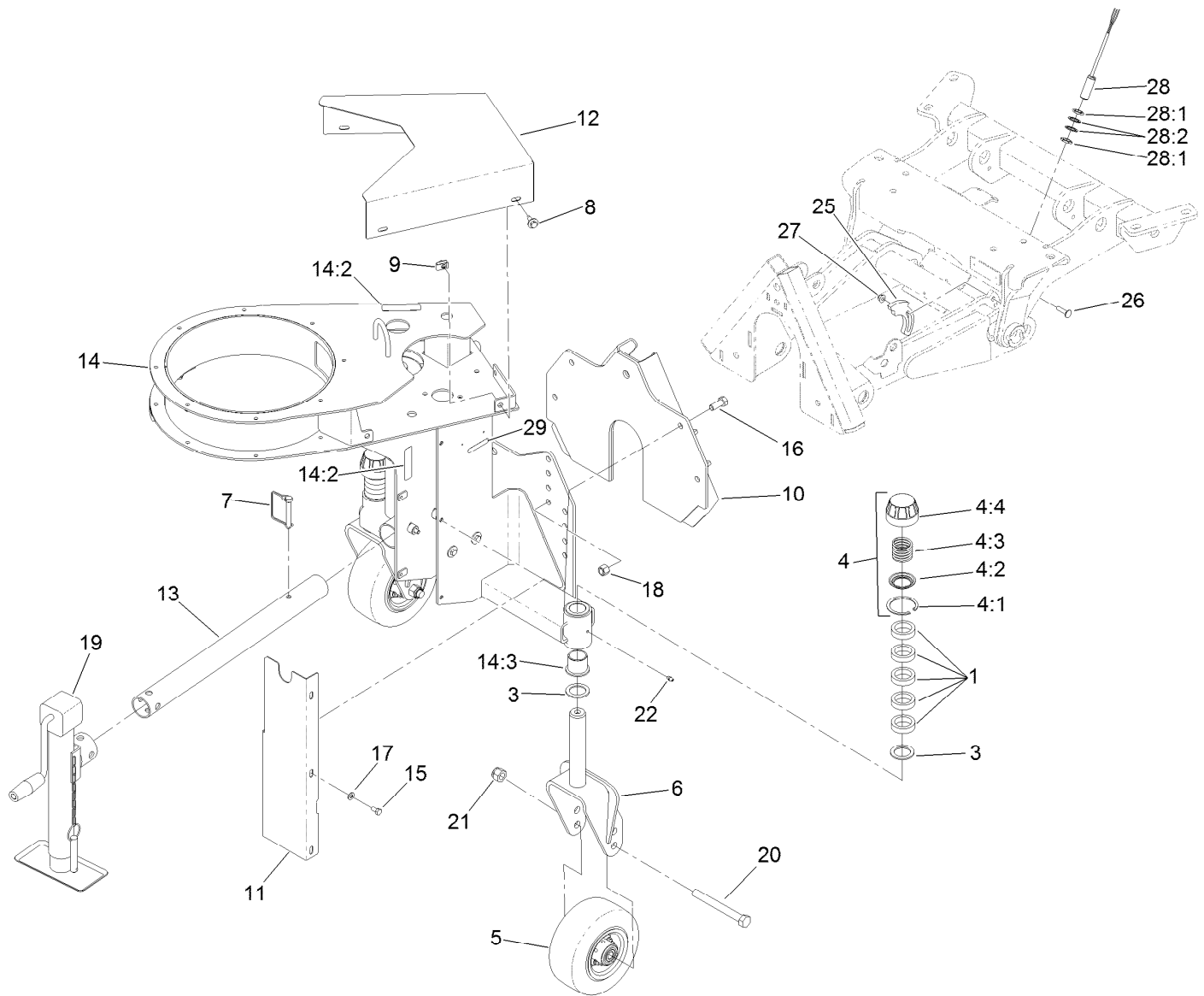
Nozzle Assembly 6

Hydraulic Motor Assembly No. 99-0156 7

Turbine Drive Assembly 8

Drive Shaft Assembly No. 121-5322 9

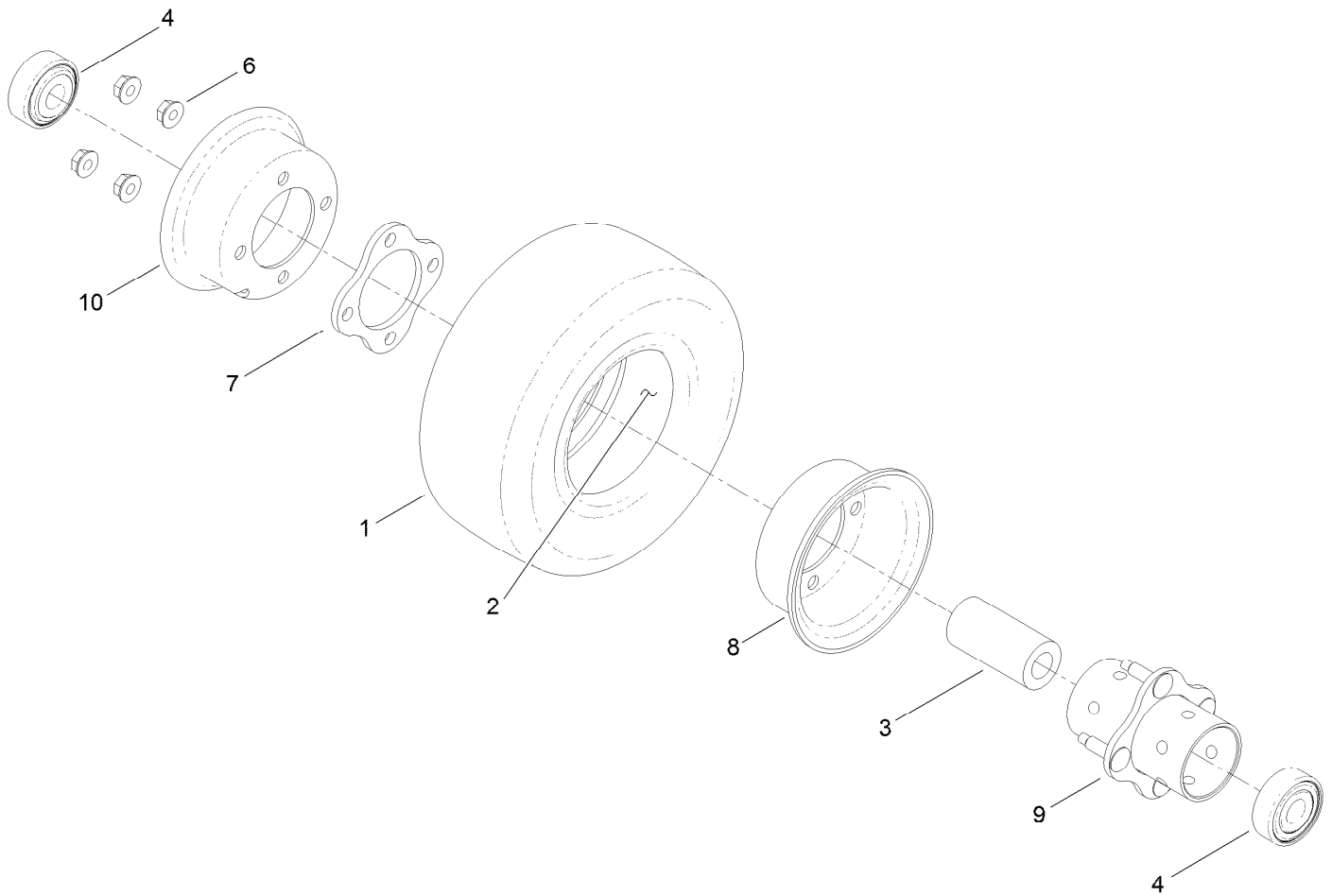
Turbine Assembly No. 127-6277 10



Frame and Cover Assembly

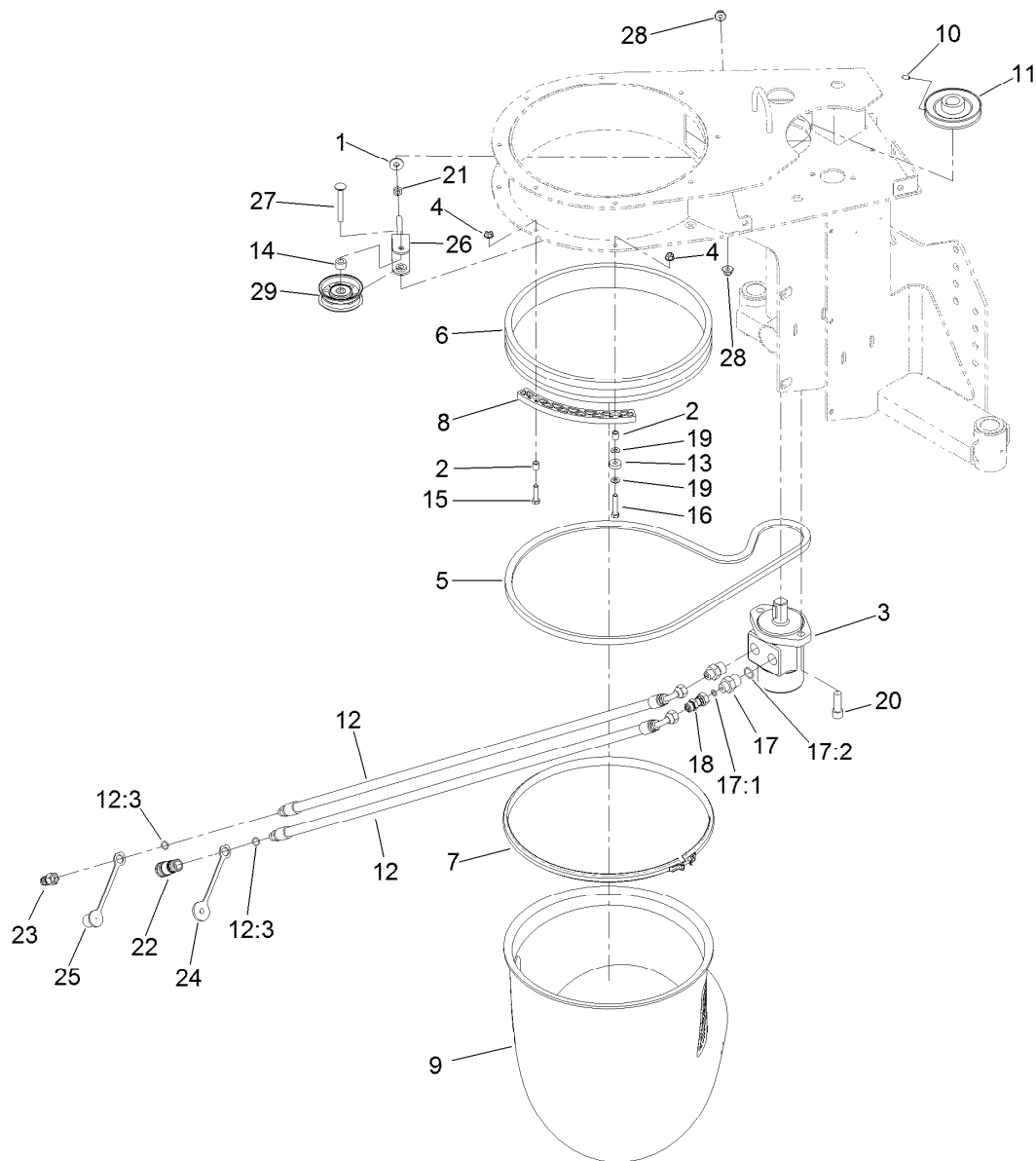
Ref.	Part Number	Qty.	Description
1	69-1510	10	Spacer
3	69-6860	4	Washer-Thrust
4	92-8862	2	HOC Cap ASM
4:1	92-5581	1	Ring-Retaining
4:2	92-5583	1	Washer-Cap
4:3	92-5584	1	Spring-Compression
4:4	92-8861	1	Cap-HOC
5	93-9938	2	Wheel ASM
6	104-0762-01	2	Fork-Castor
7	107-7400	1	Pin-Lynch
8	114-8418	5	Screw-HWH, Sems
9	115-7721	5	Nut-Clip, U
10	121-9922-03	1	Plate-Mounting
11	121-9926-03	1	Cover-Case, Gear
12	121-9987-03	1	Cover-Belt
13	125-4221-03	1	Tube-Stand
14	125-4228	1	Blower Frame ASM

Ref.	Part Number	Qty.	Description
14:2	119-0217	2	Decal-Danger
14:3	69-6470	4	Bushing-Castor
15	322-2	5	Screw-HH
16	325-5	4	Screw-HH
17	3256-23	5	Washer-Plain
18	3296-23	4	Nut-Lock, NI
19	T0000-3423	1	Jack-Sidewind
20	327-24	2	Screw-HH
21	3296-53	2	Nut-Lock, NI
22	302-5	2	Fitting-Grease
25	125-4288	1	Plate-Sensor
26	3230-3	2	Screw-CARR
27	104-8300	2	Nut-HF, NI
28	115-5300	1	Proximity Switch ASM
28:1	117-3207	2	Nut-Hex
28:2	117-3208	2	Washer-Lock, Internal Tooth
29	133-8061	1	Decal-Warning



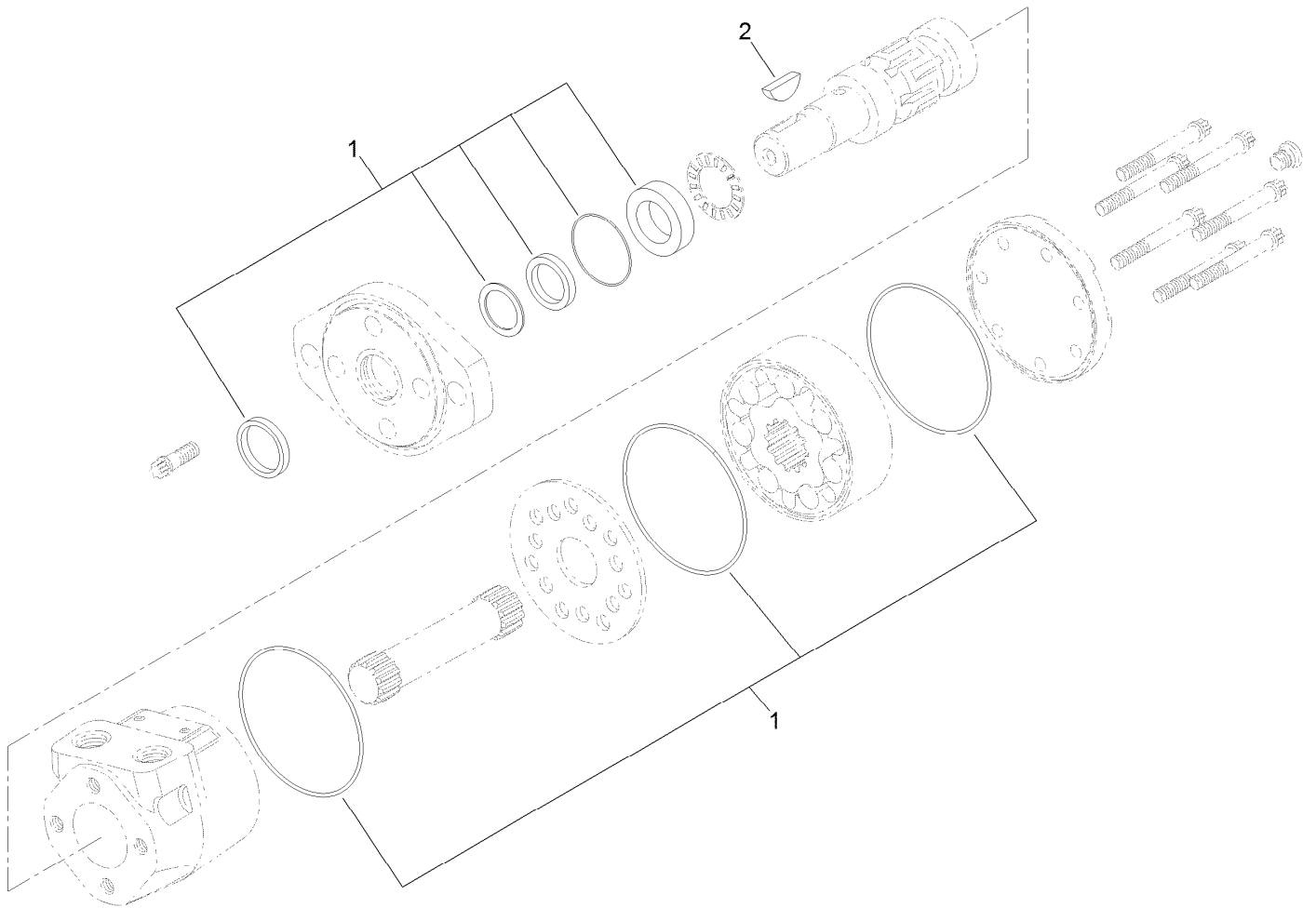
Wheel Assembly No. 93-9938

Ref.	Part Number	Qty.	Description
1	93-9939	1	Tire
2	68-8950	1	Tube-Inner (W/Valve)
3	93-4241	1	Spacer-Bearing, Inner
4	120-3366	2	Bearing
6	32128-16	4	Nut-HHF
7	93-4242	1	Plate
8	93-4239	1	Rim-Wheel, Half
9	93-5980	1	Hub
10	95-2741	1	Rim-Wheel, Half



Nozzle Assembly

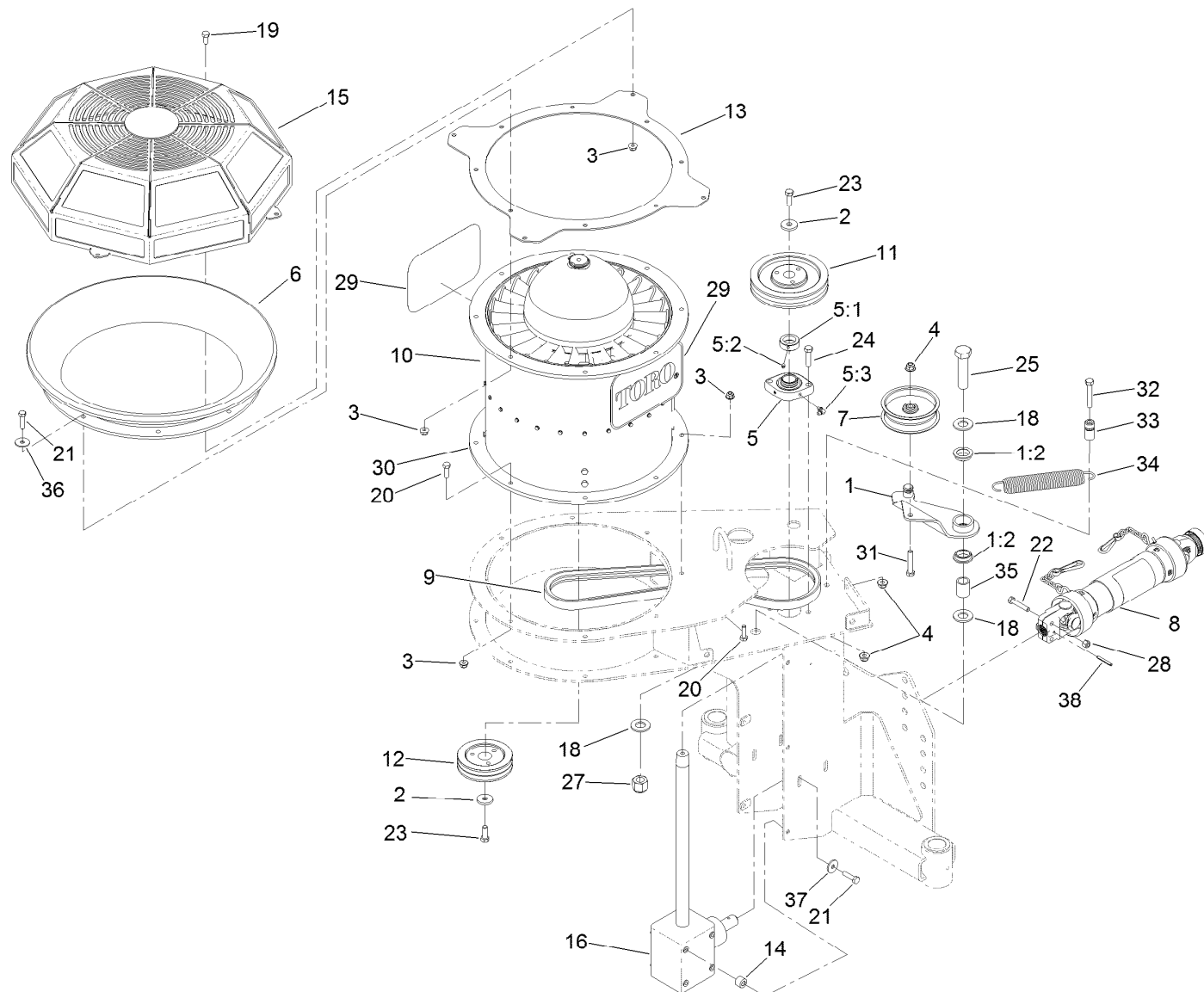
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	80-6990	1	Washer-Hardened	16	322-8	3	Screw-HH
2	93-6859	8	Spacer	17	340-141	2	Fitting-STR
3	99-0156	1	HYD Motor ASM	17:1	237-22	1	O-Ring
4	104-8300	8	Nut-HF, NI	17:2	237-80	1	O-Ring
5	57-4740	1	V-Belt	18	125-4278	1	Fitting
6	112-1874	1	Pulley-Nozzle	19	3256-74	6	Washer-Flat
7	112-6899	1	Clamp-Nozzle	20	3274-4	2	Screw-HSH
8	114-9868	4	Guide-Nozzle	21	3217-7	1	Nut-Hex
9	125-4279	1	Nozzle	22	63-1220	1	Coupler-Disconnect, Quick
10	3245-9	2	Screw-Set, HSH	23	63-1240	1	Nipple-Disconnect, Quick
11	125-4281	1	Pulley-Drive	24	353-984	1	Plug-Dust
12	125-4239	2	HYD-Hose	25	353-985	1	Cap-Dust
12:3	237-42	1	O-Ring	26	125-4259-03	1	Bracket-Idler
13	251-259	3	Bearing-Ball	27	109-6868	1	Bolt-Carriage
14	125-4264	1	Spacer-Pulley	28	104-8301	2	Nut-HF, NI
15	322-6	5	Screw-HH	29	130-8362	1	Pulley-Idler, Flat



Hydraulic Motor Assembly No. 99-0156

Ref.	Part Number	Qty.	Description
1	100-1446	1	Seal Kit ●
2	3257-8	1	Key-Woodruff

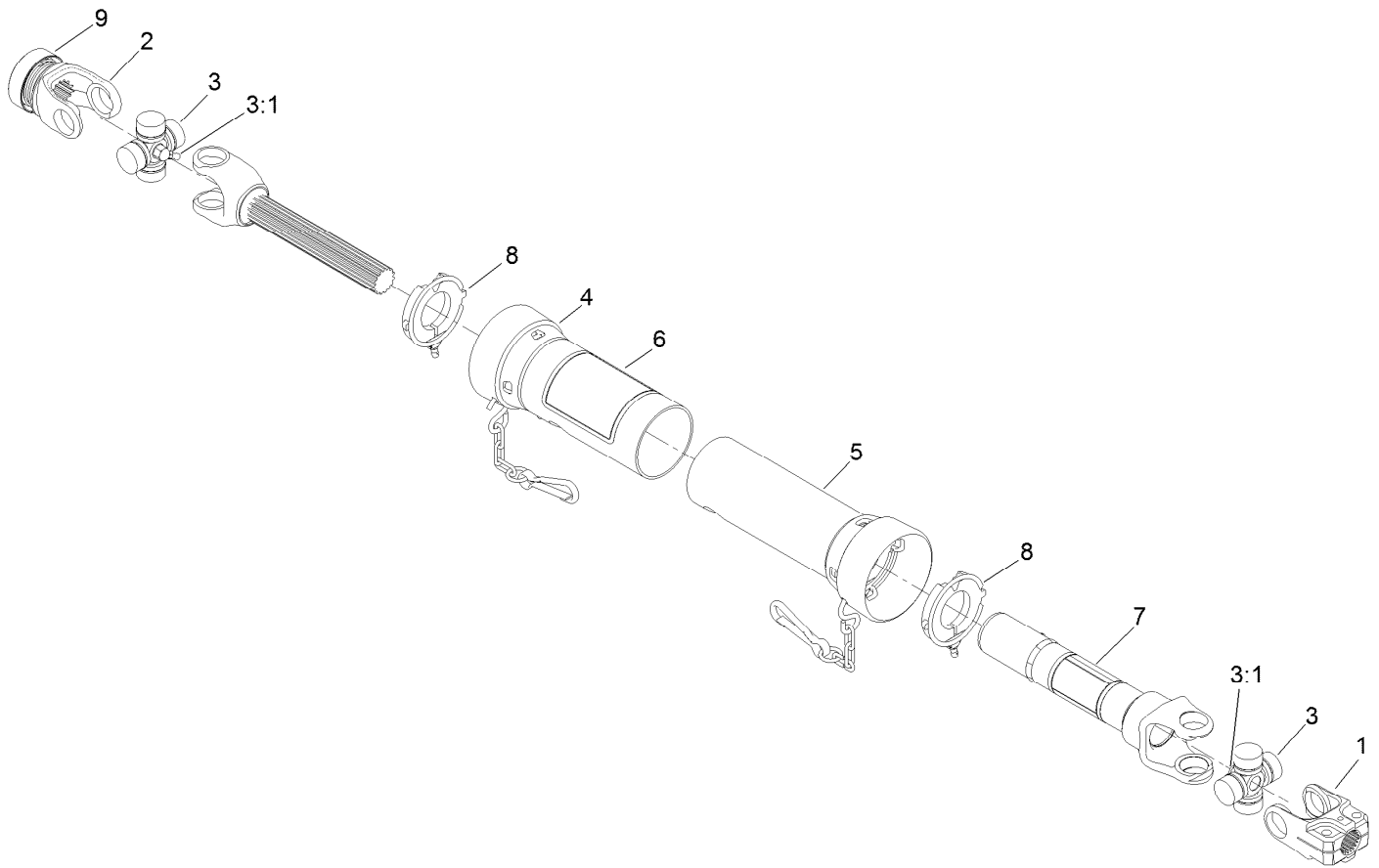
● Not illustrated



Turbine Drive Assembly

Ref.	Part Number	Qty.	Description
1	130-0860	1	Idler Arm ASM
1:2	98-2197	2	Bushing-Flange
2	99-2098	2	Washer
3	104-8300	20	Nut-HF, NI
4	104-8301	4	Nut-HF, NI
5	92-8799	1	Bearing-Flange
5:1	251-77	1	Collar-Lock, Bearing
5:2	3245-35	1	Screw-Set, HSH
5:3	302-40	1	Fitting-Grease, 90 DEG
6	117-8329	1	Bell-Inlet
7	119-7887	1	Pulley-Idler
8	121-5322	1	Drive Shaft ASM
9	121-9924	1	Belt-Drive
10	127-6277	1	Turbine ASM
11	121-9957	1	Pulley-Drive
12	121-9958	1	Pulley-Driven
13	127-6302-03	1	Bracket-Fan
14	121-9992	4	Spacer-Gearbox
15	127-6329-03	1	Guard-Fan
16	125-4226	1	Gearbox

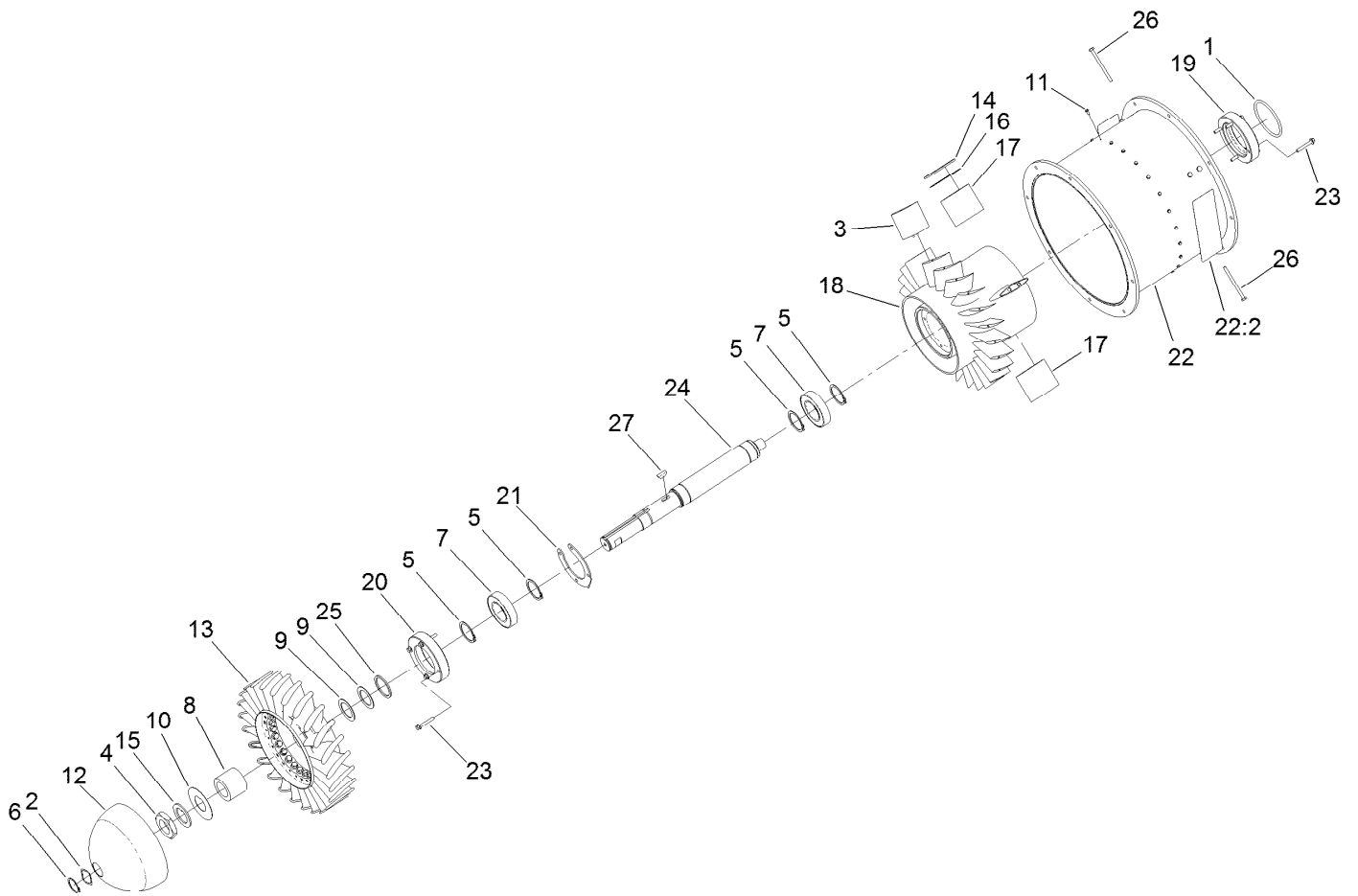
Ref.	Part Number	Qty.	Description
18	92-5836	3	Washer
19	322-3	4	Screw-HH
20	322-5	8	Screw-HH
21	322-6	12	Screw-HH
22	322-9	2	Screw-HH
23	323-6	2	Screw-HH
24	323-8	2	Screw-HH
25	328-4	1	Screw-HH
27	3296-51	1	Nut-Lock, NI
28	3296-29	2	Nut-Lock, NI
29	62-7400	2	Decal
30	115-5102	1	Decal
31	323-10	1	Screw-HH
32	323-11	1	Screw-HH
33	125-4275	1	Post-Spring
34	103-6532	1	Spring-Extension
35	125-4276	1	Spacer-Idler
36	5-4460	8	Washer-Pivot
37	115-7109	4	Washer-Flat
38	32121-34	1	Pin-Roll



Drive Shaft Assembly No. 121-5322

Ref.	Part Number	Qty.	Description
1	54-9040	1	Yoke-End
2	103-9329	1	Yoke-Quick Disconnect
3	112-1687	2	Cross And Bearing Kit
3:1	62-3820	1	Fitting-Grease
4	125-4294	1	Outer Guard ASM (W/Decal)
5	125-4295	1	Inner Guard ASM
6	92-1581	1	Decal-Safety
7	92-1582	1	Decal-Safety
8	125-4296	2	Guard Repair Kit
9	125-4297	1	Spring-Lock Repair Kit

Turbine Assembly No. 127-6277



Turbine Assembly No. 127-6277 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-9533	1	O-Ring
2	93-4632	1	Washer-Wavey
3	112-1871	24	Vane-Stator
4	112-1899	1	Nut
5	112-1951	4	Ring-Snap, EXT
6	112-1952	1	Ring-Snap, EXT
7	127-6348	2	Bearing-Ball
8	114-2164	1	Spacer
9	115-5131	2	Washer
10	115-9005	1	Washer-Tab
11	117-8303	24	Screw-HHF
12	131-9440	1	Cap-Front
13	117-8356	1	Rotor
14	117-8393	1	Spacer-Fin

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
15	119-6202	1	Washer-Tab
16	119-6207	1	Spacer-Fin
17	119-6444	4	Mount-Fin
18	120-5920	1	Inner Housing
19	120-6042	1	End-Oring
20	120-6061	1	Bearing-Cap
21	120-6063	1	End-Cap
22	125-4284	1	Vertical Housing ASM
22:2	137-3999	2	Decal-Danger
23	125-4287	8	Screw-HHF
24	127-6278	1	Shaft-Fan
25	127-6298	1	Spacer-Bearing
26	321-19	8	Screw-HH
27	3257-42	1	Key-Woodruff



Count on it.