



**Heat Shield Kit**  
**TimeCutter® Riding Mower**  
 Model No. 138-2537

**Installation Instructions**

**⚠ WARNING**

**CALIFORNIA  
 Proposition 65 Warning**

**This product contains a chemical or chemicals known to the State of California to cause cancer, birth defects, or reproductive harm.**

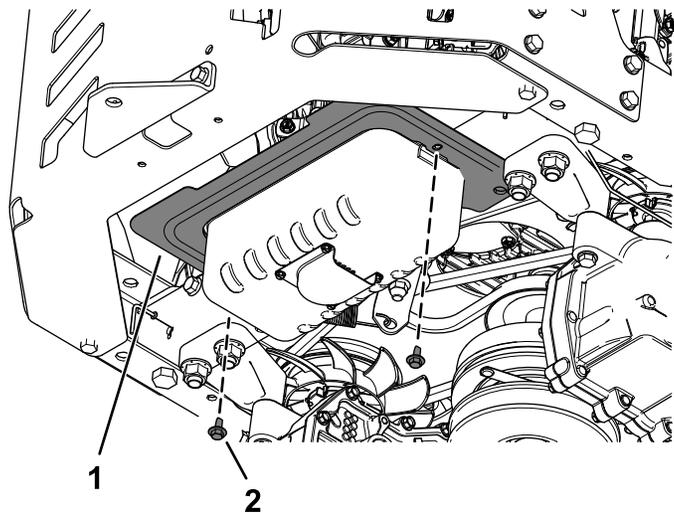
**Loose Parts**

Use the chart below to verify that all parts have been shipped.

Description	Qty.	Use
Heat shield	1	Install the kit.
Bolt	4	

**Installing the Kit**

1. Park the machine on a level surface, shut off the engine, engage the parking brake, and remove the key.
2. Wait for the machine to cool completely.
3. Remove and discard the existing 2 bolts and heat shield as shown in [Figure 1](#).



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**Figure 1**

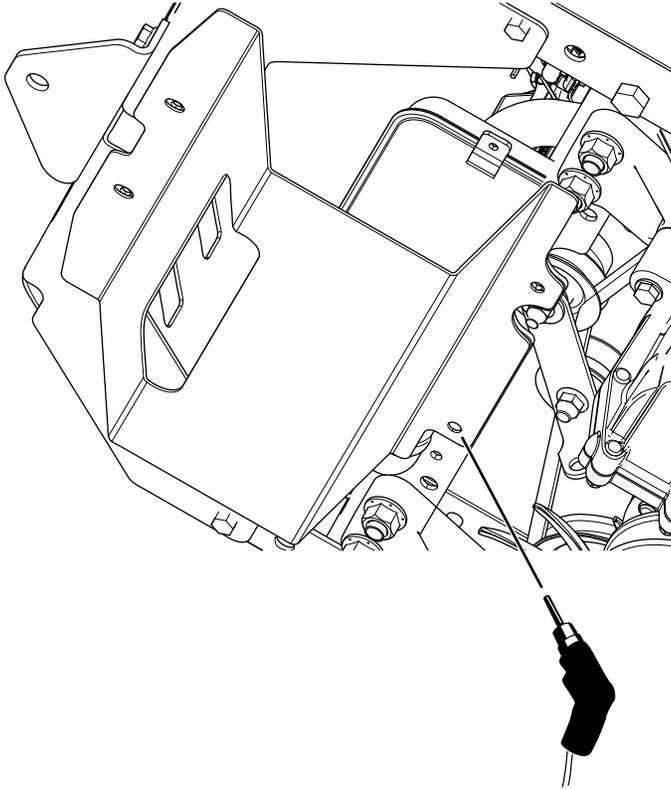
1. Existing heat shield      2. Bolt



4. For the front, left bolt, drill a hole (7.1 mm or 9/32 inch) into the rear crossmember (Figure 2).

**Note:** Use the new heat shield as a template.

**Note:** The other 3 bolts have aligning holes.

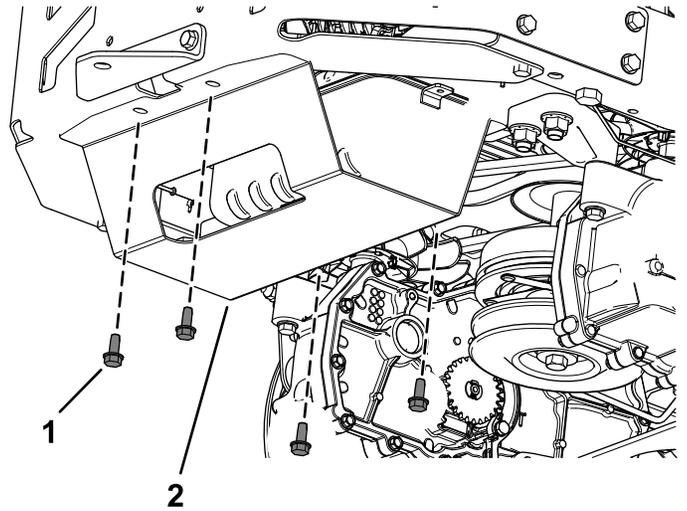


**Figure 2**

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5. Install the new heat shield using the 4 bolts as shown in Figure 3.

**Note:** Ensure that the cutout of the shield faces rearward.



**Figure 3**

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1. Bolt

2. New heat shield