



Form No. 3375-160 Rev B

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Parts Catalog

Power Clear® 621 R Snowthrower

Model No. 38451—Serial No. 313002000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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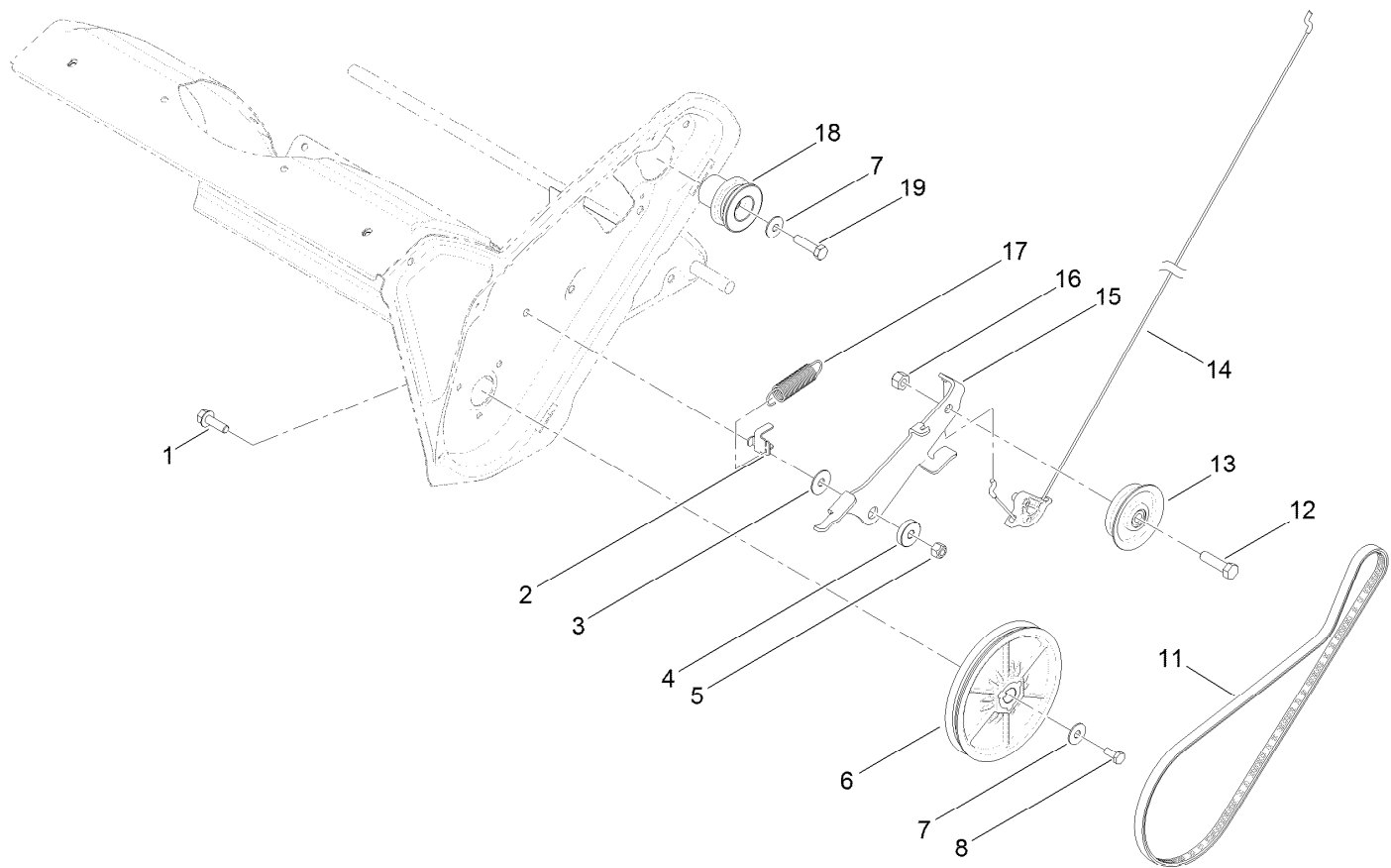
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Main Frame Assembly

Ref.	Part Number	Qty.	Description
1	107069	2	Clip
2	32144-11	6	Screw-HWHTF
3	32144-86	3	Screw-HWHTF
4	108-4943	2	Flange-Bearing
5	110-9380	1	Screw-HWH
6	56-6590	2	Bolt-Wheel
7	3296-39	2	Nut-Lock, NI
8	108-4884	1	Blade-Scraper
9	114-3781	1	Spacer-Bearing, RH
10	110-9353	1	Washer-Rubber
11	100-1048	2	Bearing-Ball
12	52-7280	2	Washer-Thrust

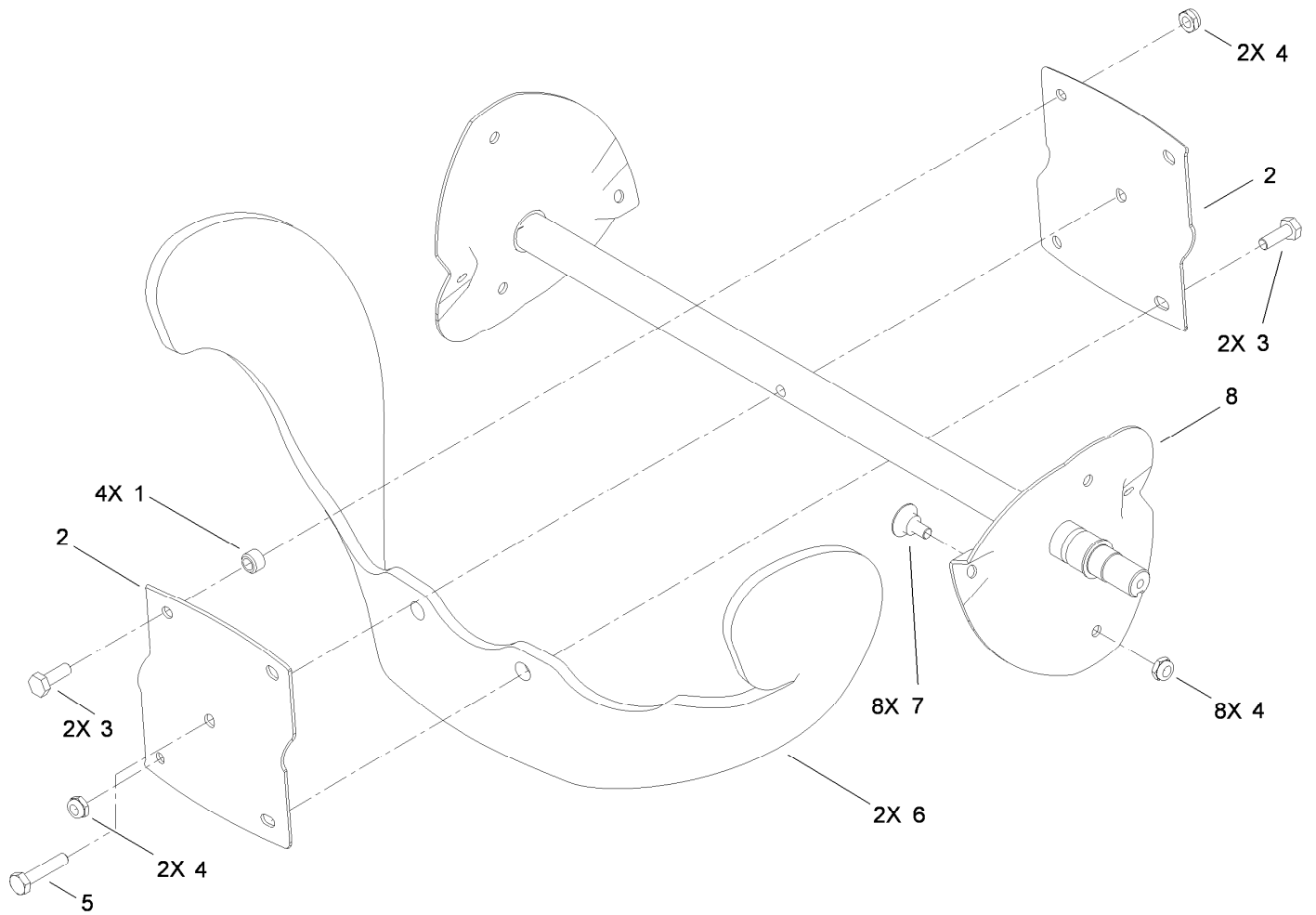
Ref.	Part Number	Qty.	Description
13	32144-4	3	Screw-HWH
14	108-4868-03	1	Housing-Auger
15	94-4496	1	Screw-PPH
16	108-4905	1	Brace-Frame
17	108-4919	1	Guide-Cable, Clutch
18	108-4906	2	Spring-Extension
19	46-8091	3	Screw-HWH
20	108-4871	1	Chute-Lower
21	117-2309	2	Wheel ASM
22	32112-14	2	Nut-Push
23	32144-85	3	Screw-HWH
24	108-4893-03	1	Cover-Belt



Clutch Cable Assembly

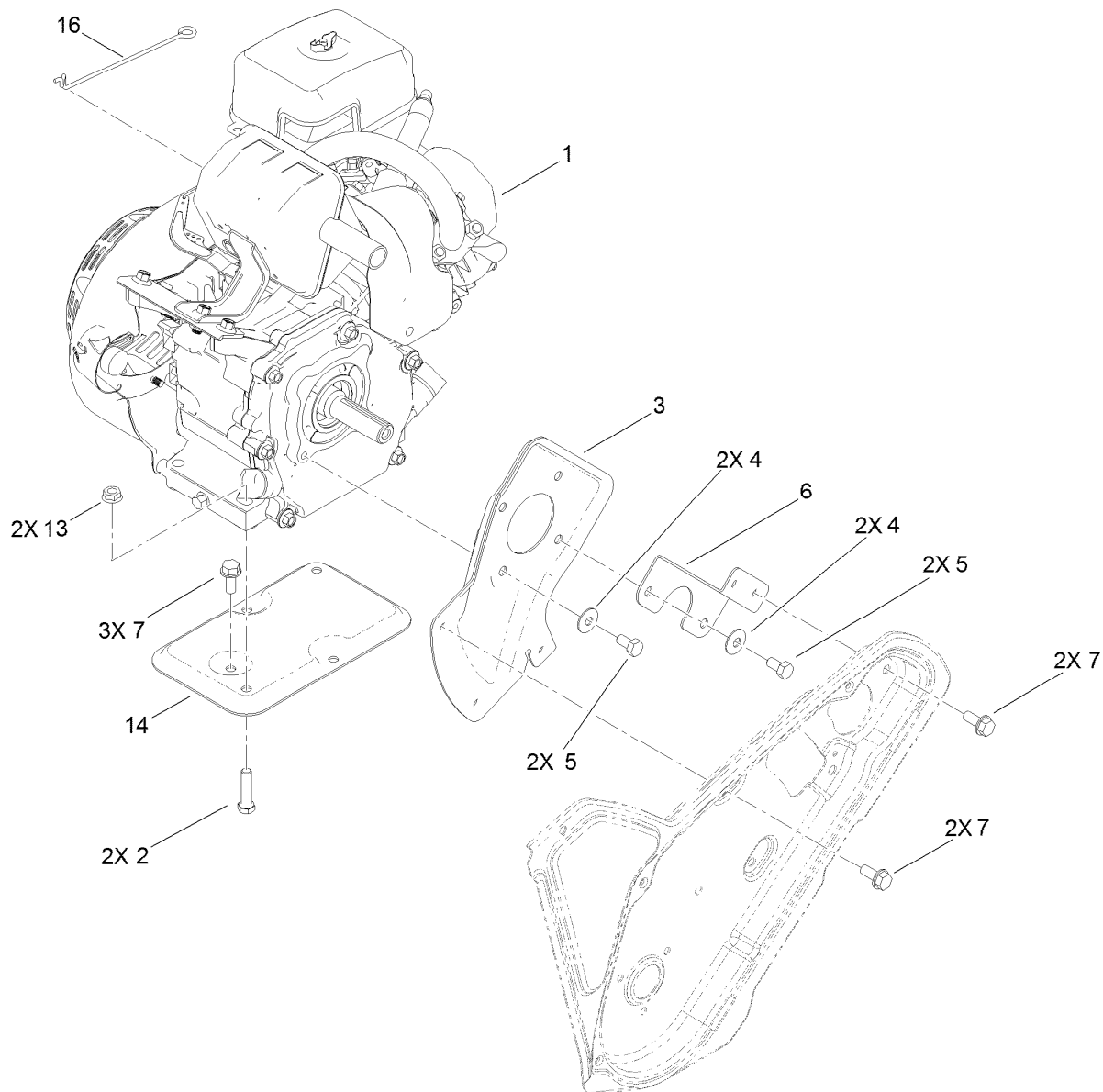
Ref.	Part Number	Qty.	Description
1	3234-29	1	Screw-HHF
2	108-4938	1	Clip-Spring, Brake
3	108-4925	1	Washer
4	108-4916	1	Bushing-Pivot
5	3296-29	1	Nut-Lock, NI
6	107-9287	1	Rotor Pulley ASM
7	3290-456	2	Washer-Belleville
8	110-9381	1	Screw-HH
11	108-4921	1	Belt-Drive

Ref.	Part Number	Qty.	Description
12	323-29	1	Screw-HH
13	114-3785	1	Pulley-Idler
14	117-9145	1	Cable-Clutch
15	114-3782	1	Arm-Idler
16	32152-2	1	Nut-Lock, Cone
17	121-6630	1	Spring-Extension
18	121-6605	1	Pulley-Engine
19	121-6646	1	Screw-HH



Rotor Assembly

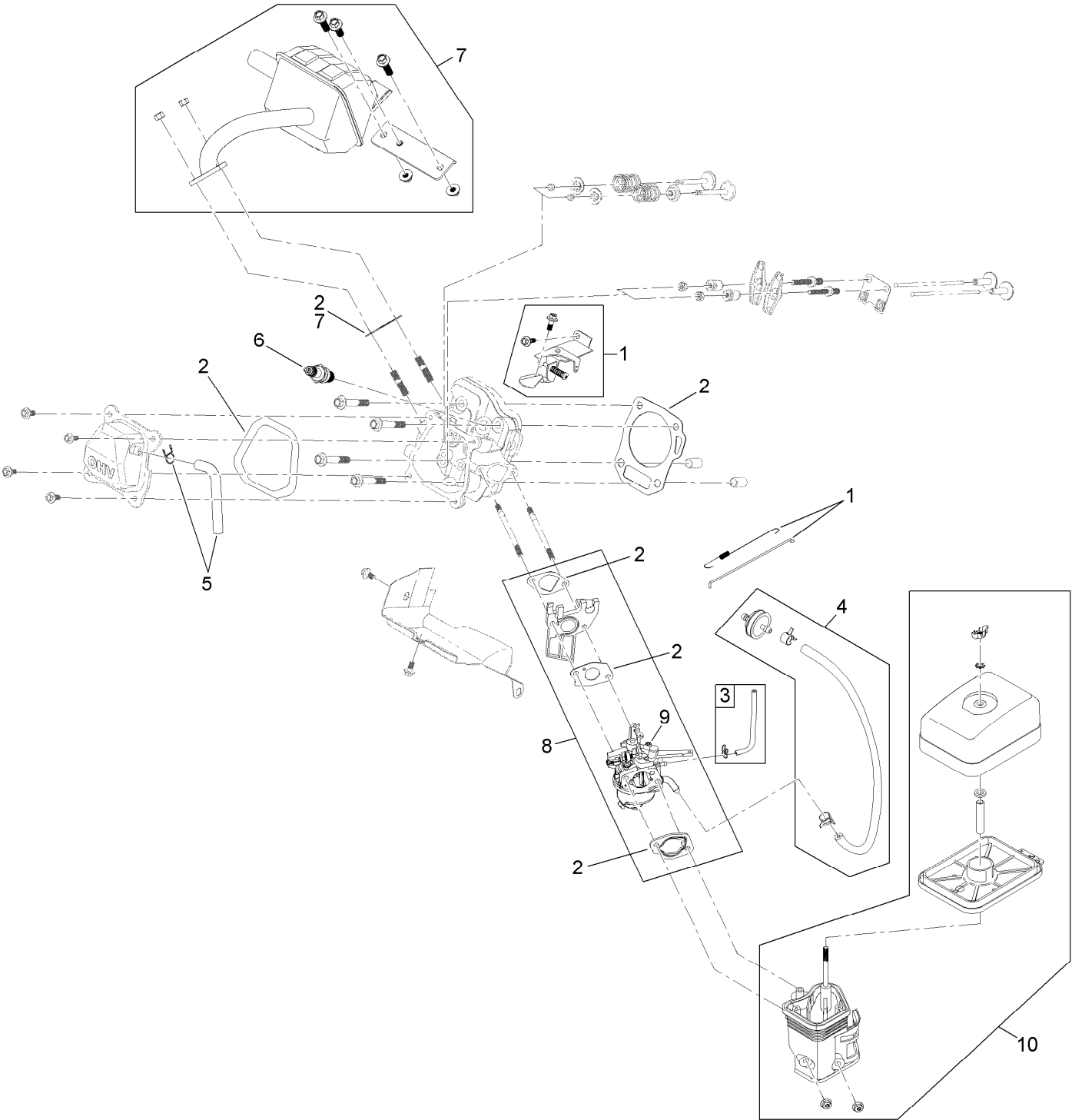
Ref.	Part Number	Qty.	Description
1	55-9370	4	Spacer-Blade, Rotor
2	66-6600-03	2	Half-Rotor
3	321-4	4	Screw-HH
4	3296-56	13	Nut-Lock, NI
5	321-8	1	Screw-HH
6	99-9313	2	Blade-Rotor
7	84-1971	8	Screw
8	108-4894-03	1	Rotor



Engine Assembly

Ref.	Part Number	Qty.	Description
1	121-0426	1	Engine-Lc168Fs-1
2	322-17	2	Screw-HH
3	108-4892-03	1	Plate-Engine, PTO
4	3290-456	4	Washer-Belleville
5	33114-016	4	Screw-HH
6	110-9354-03	1	Support-Engine, Side
7	32144-11	7	Screw-HWHTF
13	32128-20	2	Nut-HF
14	117-6037-03	1	Support-Engine
16	117-6040	1	Link-Knob, Choke

Engine Assembly No. 1



Engine Assembly No. 1 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-1957	1	Governor Kit
2	119-1955	1	Gasket And Seal Kit
3	119-1949	1	Primer Line Kit
4	120-4402	1	Fuel Line Kit
5	119-1921	1	Breather Tube Kit
6	119-1901	1	Plug-Spark

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	119-1954	1	Muffler Kit
8	120-4418	1	Complete Carburetor Service Kit
9	120-4416	1	Carb Float, Valve And Gasket Kit
10	119-1950	1	Heater Box Kit

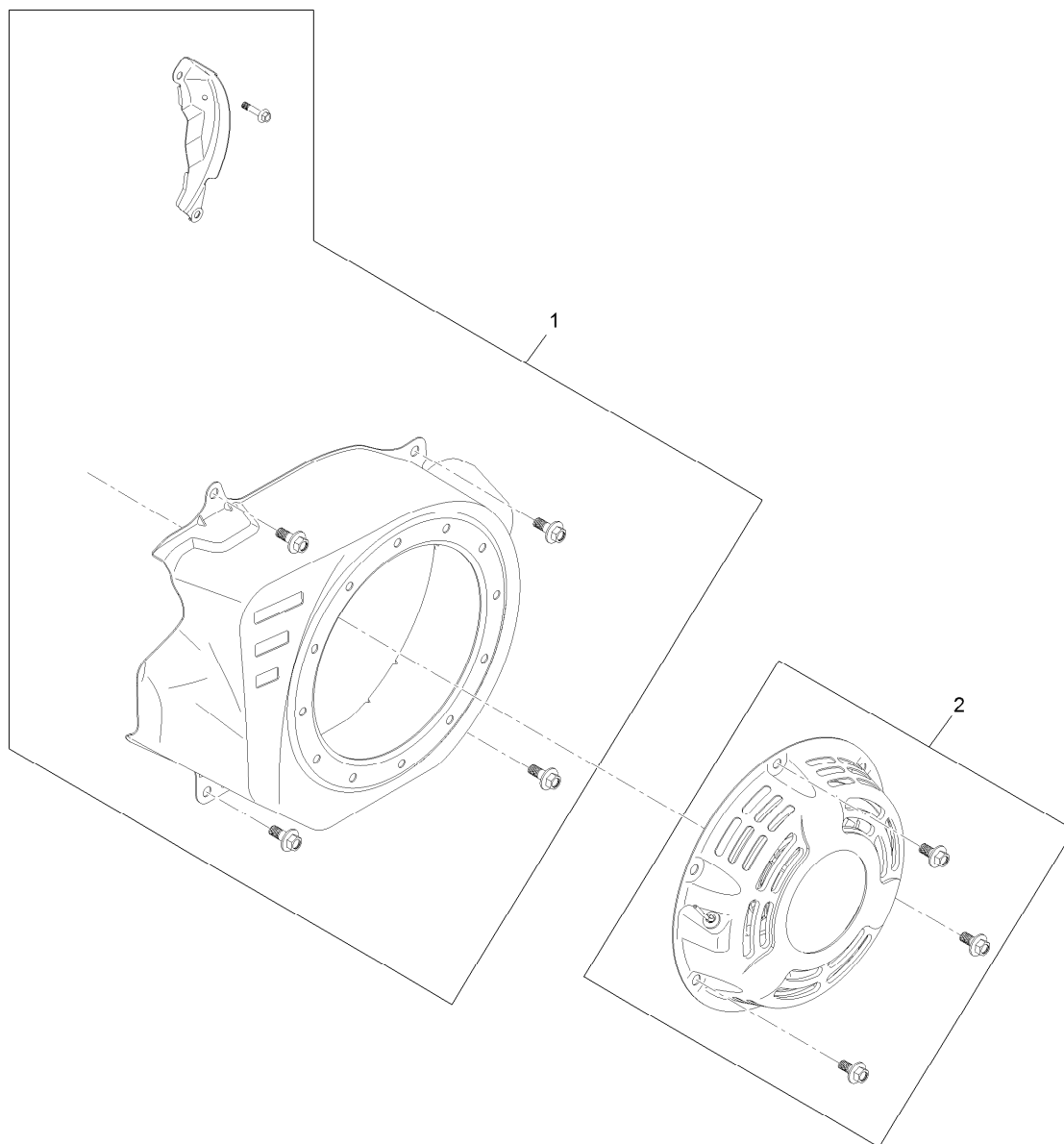
Engine Assembly No. 2



Engine Assembly No. 2 (continued)

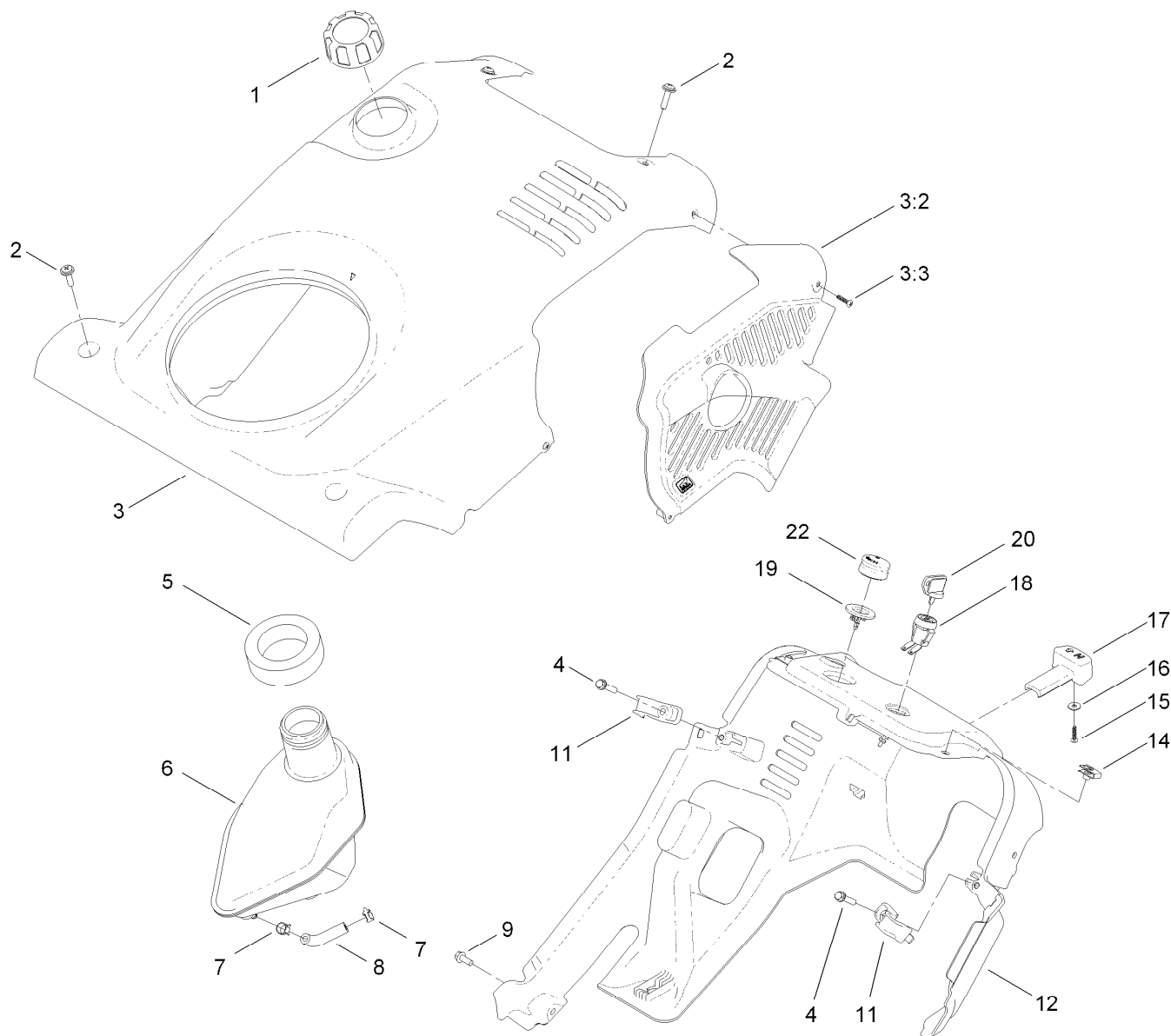
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-1957	1	Governor Kit
2	119-1955	1	Gasket And Seal Kit
3	119-1963	1	Flywheel Kit
4	119-1959	1	Ignition Kit

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	119-1923	2	Drain Plug Kit
6	119-1944	2	*obs* Dipstick And O-Ring Kit



Engine Assembly No. 3

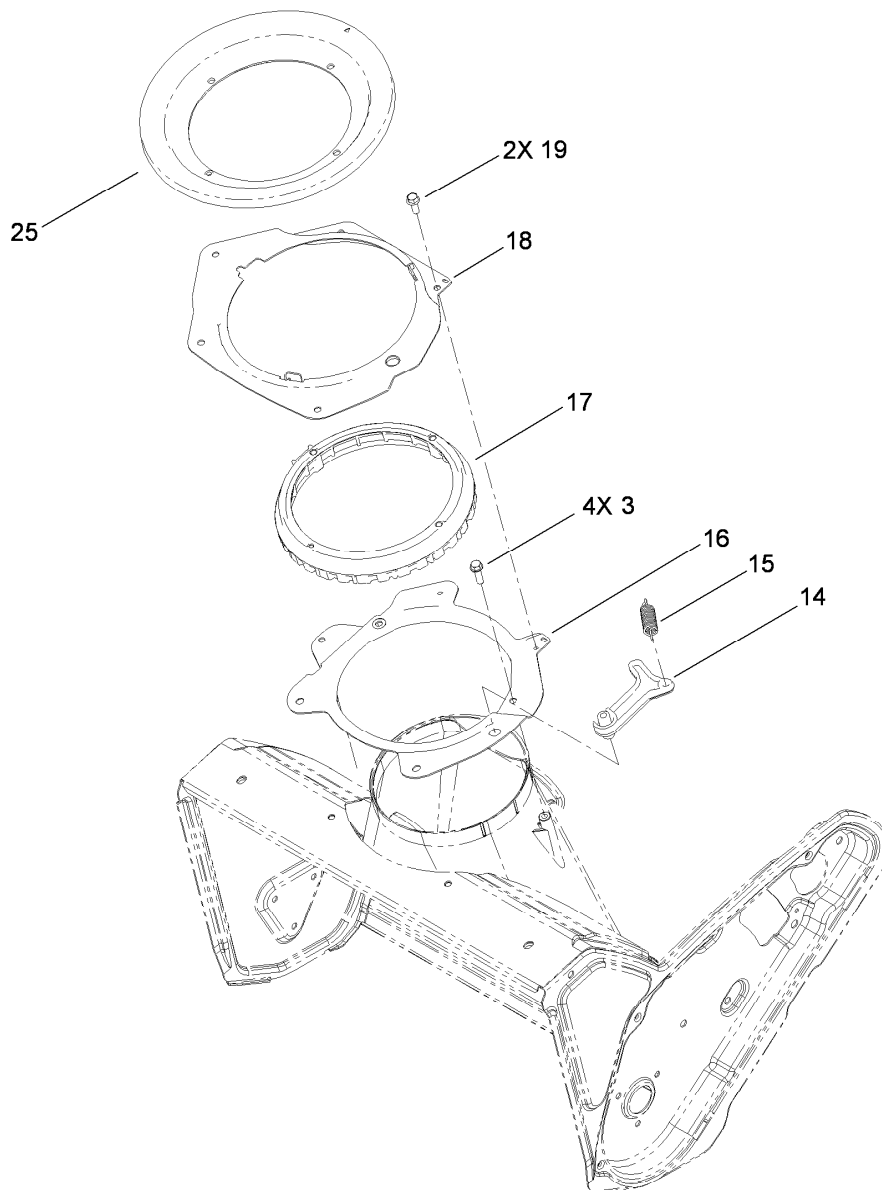
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-1947	1	Blower Shroud Kit
2	119-1945	1	Recoil Kit



Shroud Assembly

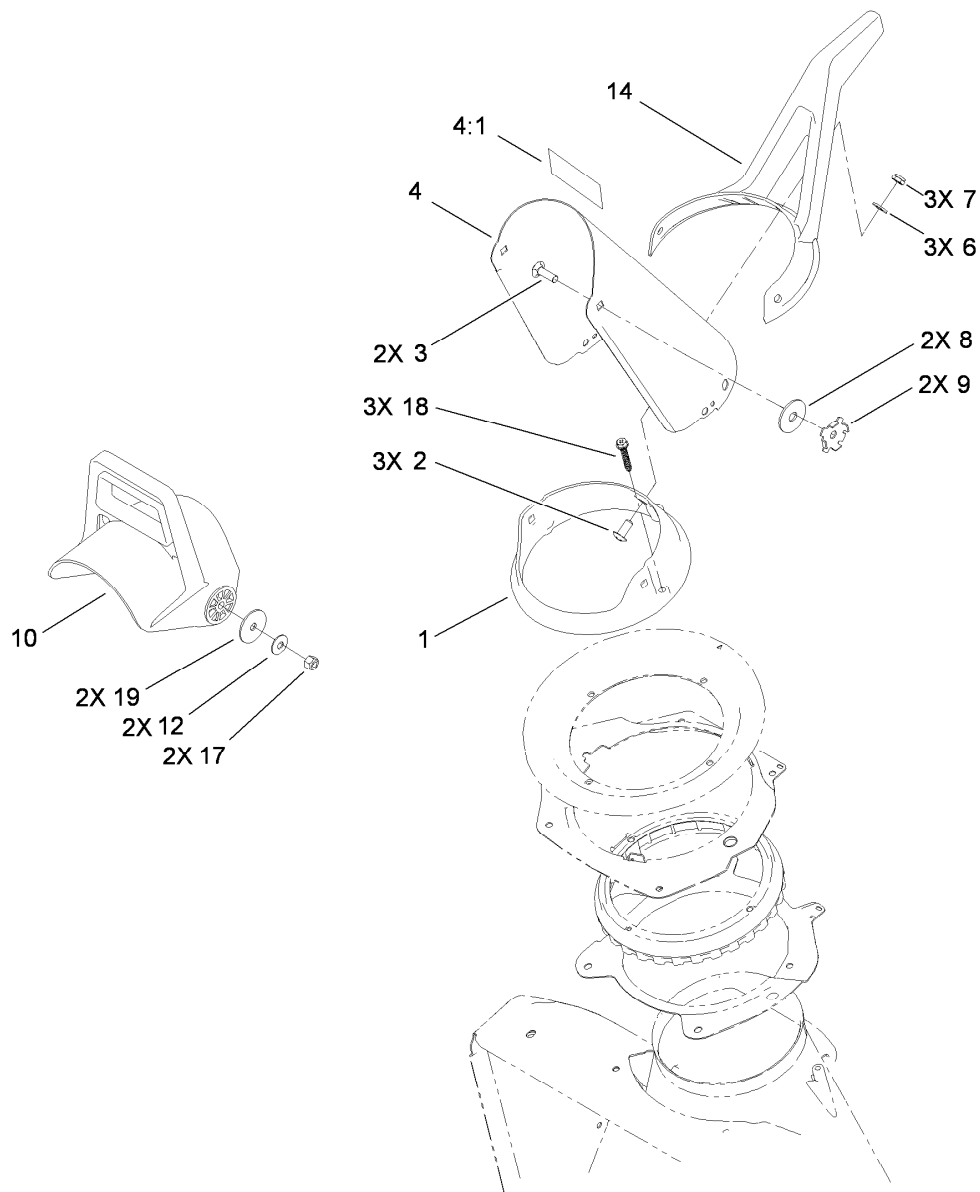
Ref.	Part Number	Qty.	Description
1	125-1117	1	Fuel Cap ASM
2	110-9361	4	Screw-PPH
3	120-7742	1	Shroud ASM
3:2	117-6035	1	Baffle-Exhaust
3:3	94-4496	2	Screw-PPH
4	46-8092	2	Screw-Plastite
5	114-3773	1	Seal-Tank
6	120-9848	1	Tank-Fuel, Gas
7	2412-98	2	Clamp-Hose
8	114-3765	1	Hose-Fuel
9	32144-85	1	Screw-HWH

Ref.	Part Number	Qty.	Description
11	108-4947	2	Clip-Shroud
12	117-6036	1	Shroud-Lower
14	107069	2	Clip
15	94-4496	1	Screw-PPH
16	3256-49	1	Washer-Plain
17	117-9100	1	Knob-Choke
18	40-5940	1	Switch
19	44-2750	1	Body-Primer
20	63-8360	1	Key-Ignition
22	66-7460	1	Bulb-Primer



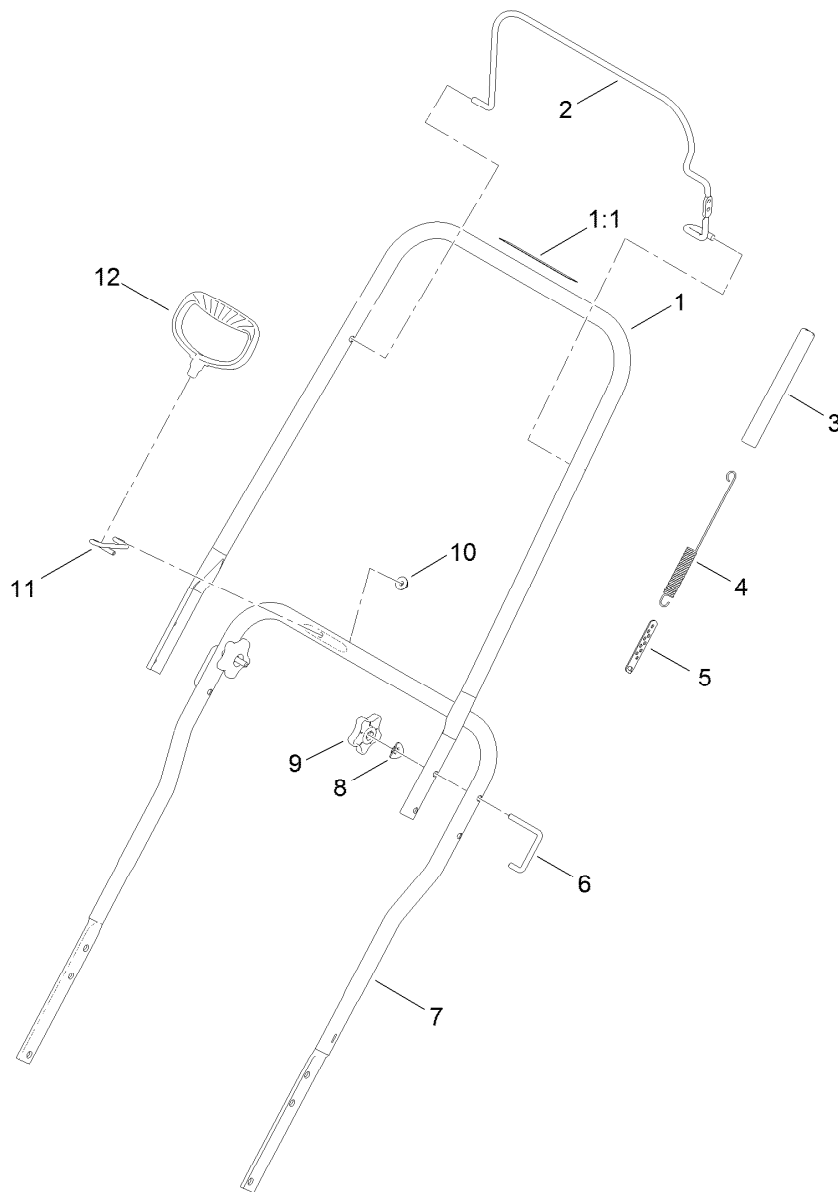
Chute Control Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	46-8091	4	Screw-HWH
14	108-4926	1	Pawl-Detent
15	80-4600	1	Spring-Extension
16	108-4883-03	1	Ring-Support, Chute
17	108-4922	1	Ring-Chute, Detent
18	108-4874-03	1	Retainer-Ring, Chute
19	32144-85	2	Screw-HWH
25	114-3772	1	Seal-Ring, Chute



Discharge Chute Control Assembly

Ref.	Part Number	Qty.	Description
1	112-1546	1	Ring-Chute
2	100-5487	3	Screw-PTH
3	3230-22	2	Screw-CARR
4	120-0131	1	Discharge Chute ASM
4:1	115-5660	1	Decal-Danger, CE
6	3256-70	3	Washer-Flat
7	3296-47	3	Nut-Lock, NI
8	20-4320	2	Washer-Rubber
9	55-8950	2	Plate-Friction
10	56-2680	1	Chute-Deflector
12	3290-456	2	Washer-Belleville
14	94-9914	1	Handle-Control, Chute
17	3296-29	2	Nut-Lock, NI
18	108-4946	3	Screw-Plastite
19	3256-68	2	Washer-Flat



Upper Handle Assembly

Ref.	Part Number	Qty.	Description
1	117-9139	1	Upper Handle ASM
1:1	94-2577	1	Decal-Drive, Rotor
2	117-9136-03	1	Bail-Clutch
3	114-3796	1	Cover-Spring
4	117-9146	1	Spring-Extension, Clutch
5	71-5330	1	Adjuster-Cable, Clutch
6	108-4887	2	Lock-Handle
7	108-4944-03	1	Handle-Lower
8	107-3844	2	Washer
9	114-3779	2	Knob-Handle
10	114-3778	1	Nut-HF
11	108-4949	1	Guide-Rope
12	117-9104	1	Handle-Recoil

Attachments and Accessories

For 38451 Power Clear 621 R Snowthrower

Product Name	Model/Part
Engine Maintenance Kit.....	138-0699
Case of 24 20-Ounce Bottles 5W30 Winter Oil	38908
Toro Single Stage Cover	490-7464
Plain Single Stage Cover	490-7465
Snow Cab	88-0600

Notes:

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