



# HAYTER

MAKERS OF THE FINEST MOWERS

---

# Parts Catalogue

## R53A Recycling Mower

Code CODE449F

Serial No.402000000

Manual Part No. 3421-760 Rev A

# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# Contents

Housing, Rear Cover and Front Wheel Assembly . . . . . 4

Rear Wheel, Transmission and Side Discharge Chute Assembly. . . . . 6

Upper Handle Assembly . . . . . 8

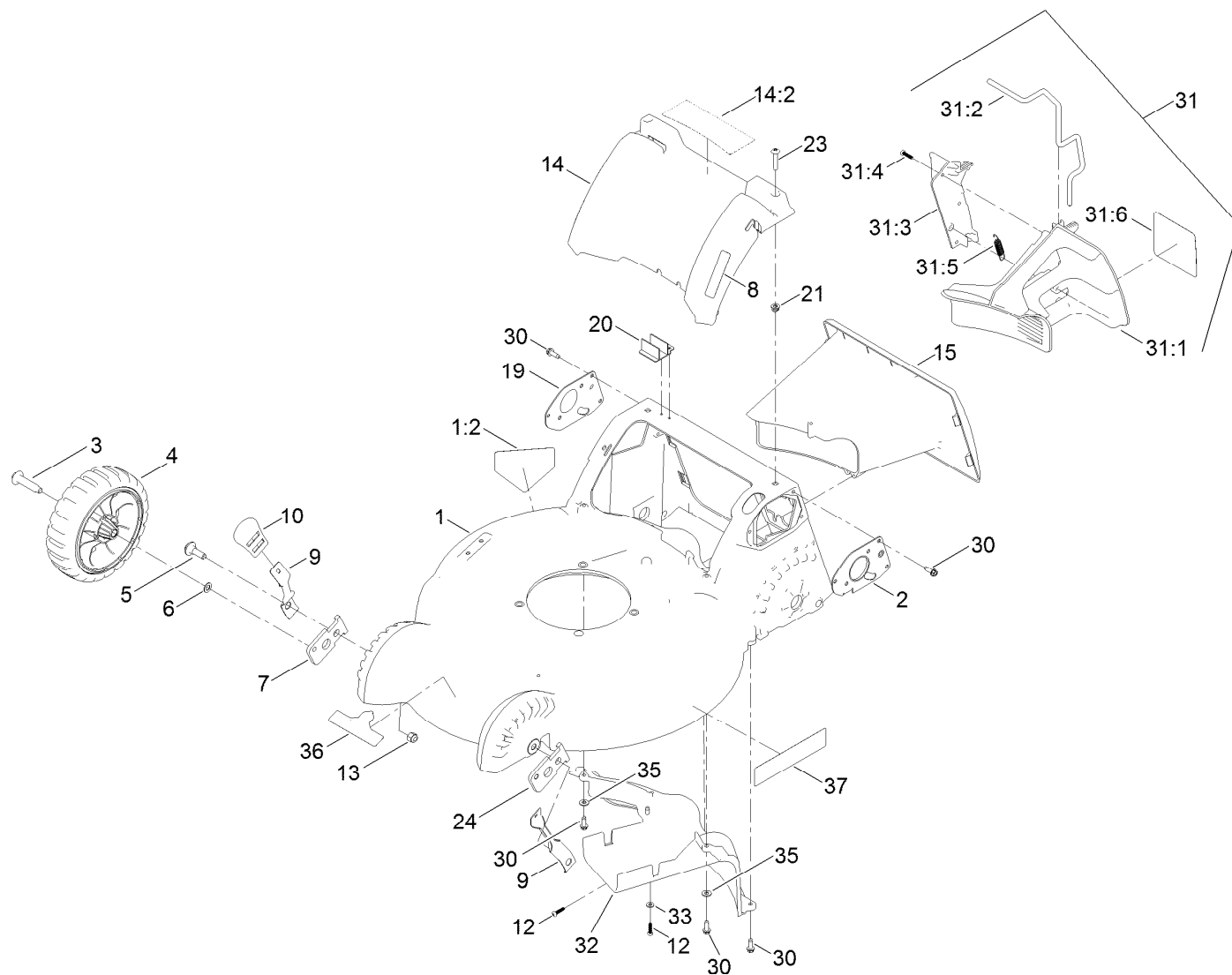
Engine and Blade Assembly . . . . . 10

Electrical Assembly . . . . . 12

Lower Handle Assembly . . . . . 14

Bag Assembly . . . . . 15

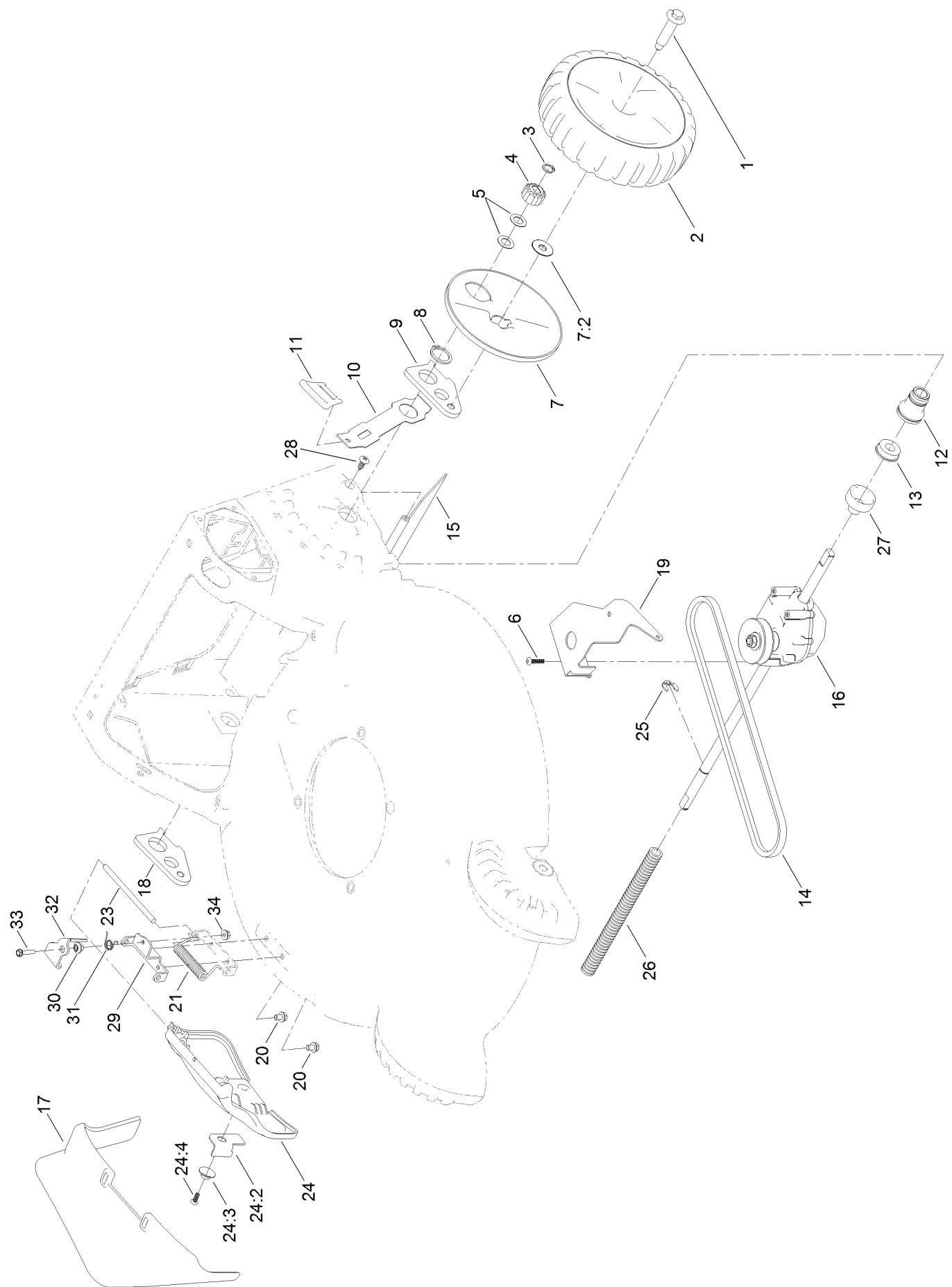
# Housing, Rear Cover and Front Wheel Assembly



## Housing, Rear Cover and Front Wheel Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|---------------------------|-------------|--------------------|-------------|--------------------|
| 1           | 117-4111           | 1           | Housing ASM               | 20          | 110-1787           | 1           | Module-Switch      |
| 1:2         | 112-8760           | 1           | Decal-Danger              | 21          | 94-1610            | 2           | Nut-Clip           |
| 2           | 110-9415-03        | 1           | Mount-Handle, LH          | 23          | 108-0965           | 2           | Screw-PTH          |
| 3           | 614650             | 2           | Bolt-Shoulder             | 24          | 110-9420           | 1           | Arm-Pivot, LH      |
| 4           | 117-5951           | 2           | 8 Inch Wheel And Tire ASM | 30          | 49-2040            | 11          | Screw-HWHTF        |
| 5           | 614672             | 2           | Screw-Shoulder, HWH       | 31          | 110-9468           | 1           | Mulch Plug ASM     |
| 6           | 40-1940            | 2           | Washer                    | 31:1        | 110-9446           | 1           | Plug-Mulch, LH     |
| 7           | 110-9421           | 1           | Arm-Pivot, RH             | 31:2        | 110-9448           | 1           | Latch-Plug, Mulch  |
| 8           | 121-2370           | 1           | Decal-Stow, Quick         | 31:3        | 110-9447           | 1           | Plug-Mulch, RH     |
| 9           | 110-9434           | 2           | Arm-Spring, Front         | 31:4        | 108-7476           | 3           | Screw-Plastite     |
| 10          | 110-7125           | 2           | Knob-HOC                  | 31:5        | 110-9458           | 1           | Spring-Extension   |
| 12          | 108-7476           | 6           | Screw-Plastite            | 31:6        | 110-9457           | 1           | Decal-Plug, Mulch  |
| 13          | 3296-39            | 2           | Nut-Lock, NI              | 32          | 110-9413           | 1           | Baffle-Rear        |
| 14          | 115-3177           | 1           | Rear Cover ASM            | 33          | 3256-14            | 1           | Washer-Flat        |
| 14:2        | 114-2820           | 1           | Decal-Warning             | 35          | 3256-22            | 2           | Washer-Flat        |
| 15          | 110-9456           | 1           | Tunnel                    | 36          | 410087             | 1           | Decal              |
| 19          | 110-9416-03        | 1           | Mount-Handle, RH          | 37          | 114-3233           | 1           | Decal-Recycling    |

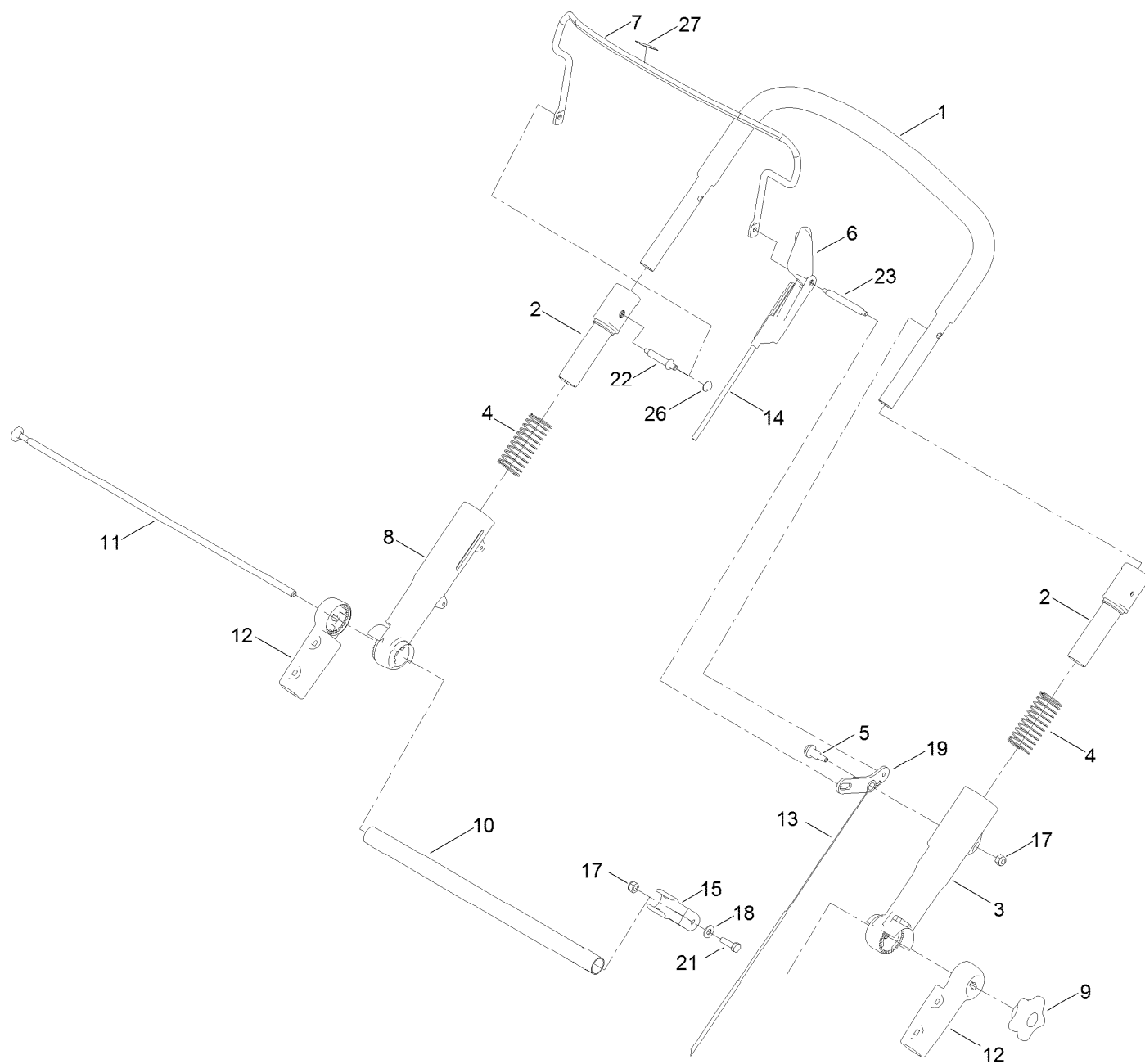
Rear Wheel, Transmission  
and Side Discharge Chute Assembly



## Rear Wheel, Transmission and Side Discharge Chute Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>           | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|------------------------------|-------------|--------------------|-------------|---------------------------|
| 1           | 614650             | 2           | Bolt-Shoulder                | 18          | 108-9343           | 1           | Arm-Rear Pivot, RH        |
| 2           | 119-7074           | 2           | 8 Inch Wheel And Gear<br>ASM | 19          | 114-7977-03        | 1           | Bracket-Transmission      |
| 3           | 32151-61           | 2           | Ring-Retaining               | 20          | 99-8445            | 2           | Screw-HWH                 |
| 4           | 131-5399           | 2           | Gear-Pinion, 15T             | 21          | 99-5293            | 1           | Spring-Torsion            |
| 5           | 36-4780            | 2           | Washer-Plain                 | 23          | 99-5291            | 1           | Rod-Cover                 |
| 6           | 108-7476           | 3           | Screw-Plastite               | 24          | 138-3277           | 1           | Discharge Door ASM        |
| 7           | 131-4513           | 2           | Wheel Cover ASM              | 24:2        | 107-0795           | 1           | Latch-Door                |
| 7:2         | 614426             | 1           | Washer-Stepped               | 24:3        | 107-7456           | 1           | Cap-Door                  |
| 8           | 32151-36           | 2           | Ring-Retaining               | 24:4        | 107-7461           | 1           | Screw-Plastite            |
| 9           | 108-9344           | 1           | Arm-Rear Pivot, LH           | 25          | 65-2720            | 1           | Ring-Clip, Locking        |
| 10          | 110-9445           | 2           | Arm-Spring, Rear             | 26          | 24-7922            | 1           | Conduit-Convoluted, Split |
| 11          | 110-7125           | 2           | Knob-HOC                     | 27          | 114-2755           | 2           | Cap-Bearing               |
| 12          | 110-9422           | 2           | Retainer-Bearing             | 28          | 117-1092           | 2           | Screw-PTH                 |
| 13          | 104-8699           | 2           | Bearing-Ball                 | 29          | 138-3293           | 1           | Bracket-Lockout           |
| 14          | 110-9429           | 1           | V-Belt                       | 30          | 107-7463           | 1           | Spacer                    |
| 15          | 120-7010           | 1           | Shield-Trailing              | 31          | 107-7462           | 1           | Spring-Torsion            |
| 16          | 121-9186           | 1           | Transmission                 | 32          | 138-3292           | 1           | Lever-Lockout             |
| 17          | 105-3028           | 1           | Chute-Discharge, Side        | 33          | 106-9169           | 1           | Screw-HWH                 |
|             |                    |             |                              | 34          | 32128-17           | 1           | Nut-Lock, Flange          |

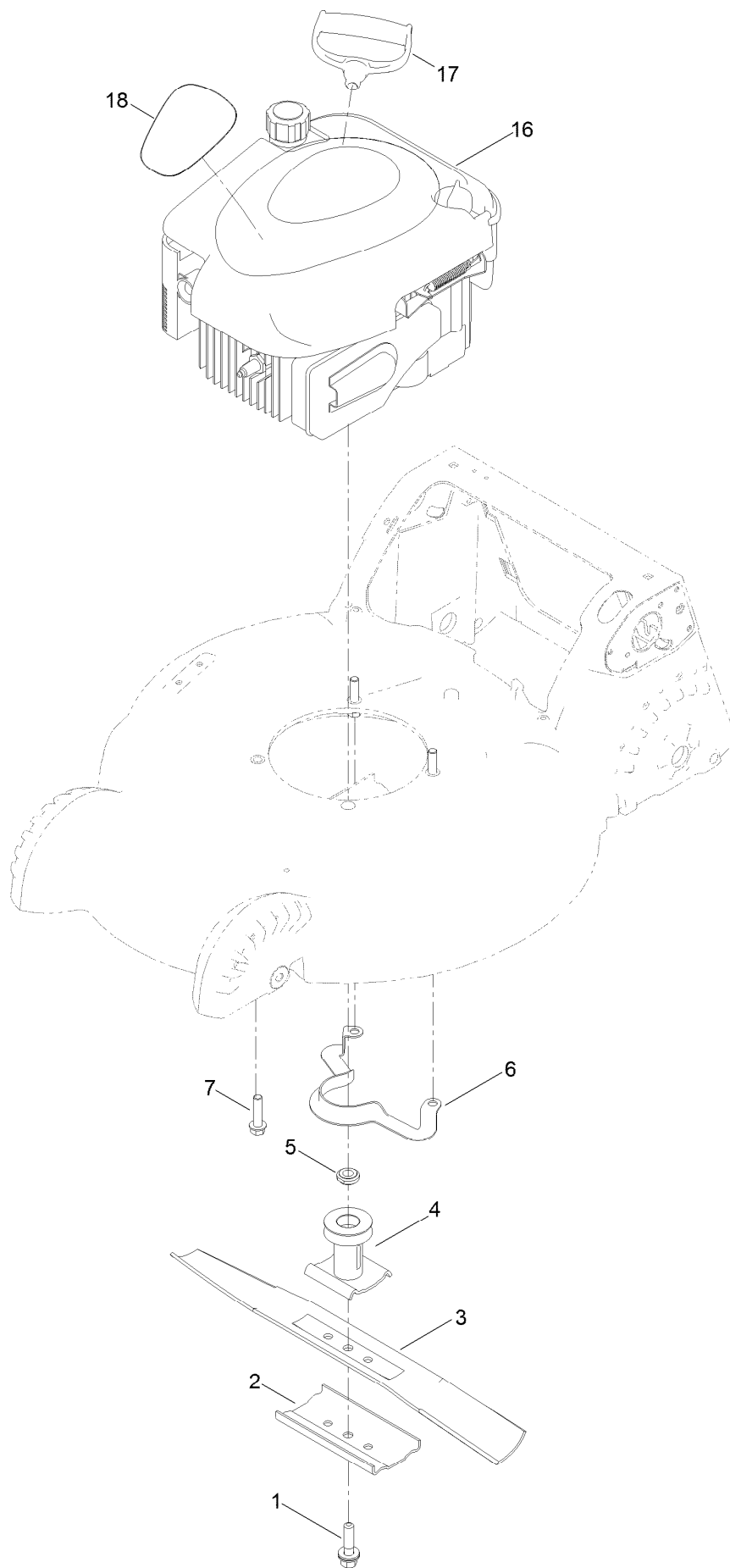
# Upper Handle Assembly



## Upper Handle Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|---------------------|-------------|--------------------|-------------|--------------------|
| 1           | 108-0974           | 1           | Upper Handle ASM    | 13          | 110-9465           | 1           | Cable-Traction     |
| 2           | 112-8754           | 2           | Sleeve-Inner        | 14          | 107-3903           | 1           | Cable-Brake        |
| 3           | 112-1544           | 1           | Sleeve-Outer, LH    | 15          | 112-8801           | 1           | Clamp-Cable        |
| 4           | 107-3869           | 2           | Spring-Compression  | 17          | 3296-73            | 2           | Nut-Lock, NI       |
| 5           | 104-0858           | 1           | Bolt-Shoulder       | 18          | 3256-1             | 1           | Washer-Flat        |
| 6           | 112-8764           | 1           | Stop-Pivot          | 19          | 107-3893           | 1           | Lever-Traction     |
| 7           | 110-1819-03        | 1           | Bail-Brake          | 21          | 321-5              | 1           | Screw-HH           |
| 8           | 112-1545           | 1           | Sleeve-Outer, RH    | 22          | 108-0959           | 1           | Pin-Handle         |
| 9           | 117-5976           | 1           | Knob-Handle         | 23          | 108-1008           | 1           | Pin-Bail, LH       |
| 10          | 107-3867-03        | 1           | Tube-Cross          | 26          | 108-9378           | 1           | Retainer-Push On   |
| 11          | 107-3871           | 1           | Rod-Threaded        | 27          | 117-4157           | 1           | Decal-Engine Stop  |
| 12          | 107-3865           | 2           | Mount-Handle, Lower |             |                    |             |                    |

# Engine and Blade Assembly



## Engine and Blade Assembly (continued)

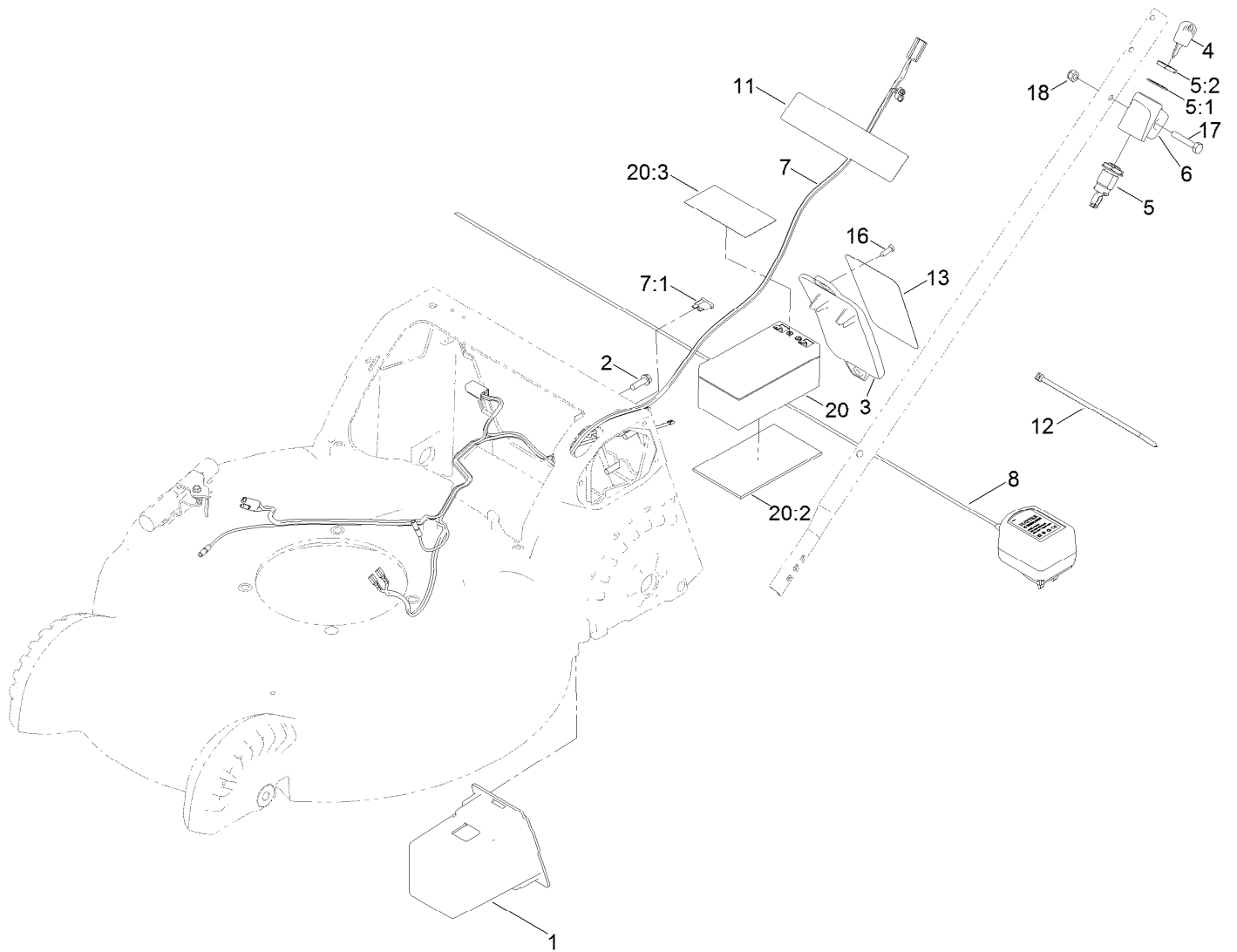
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 125-2466           | 1           | Bolt-Blade         |
| 2           | 108-3766-03        | 1           | Support-Blade      |
| 3           | 133-8182-03        | 1           | Blade-21In         |
| 4           | 106-3987           | 1           | Driver-Blade       |
| 5           | 106-3999           | 1           | Spacer-Driver      |
| 6           | 108-8110-03        | 1           | Guide-Belt         |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                 |
|-------------|--------------------|-------------|------------------------------------|
| 7           | 32144-102          | 3           | Screw-HWH                          |
| 16          |                    | 1           | Engine-Briggs,<br>126M070127F1 ● ■ |
| 17          | 117-4142           | 1           | Handle-Recoil                      |
| 18          | 111-3207           | 1           | Decal-Shroud                       |

● Not serviced separately

■ Obtain parts from [www.briggsandstratton.com](http://www.briggsandstratton.com)

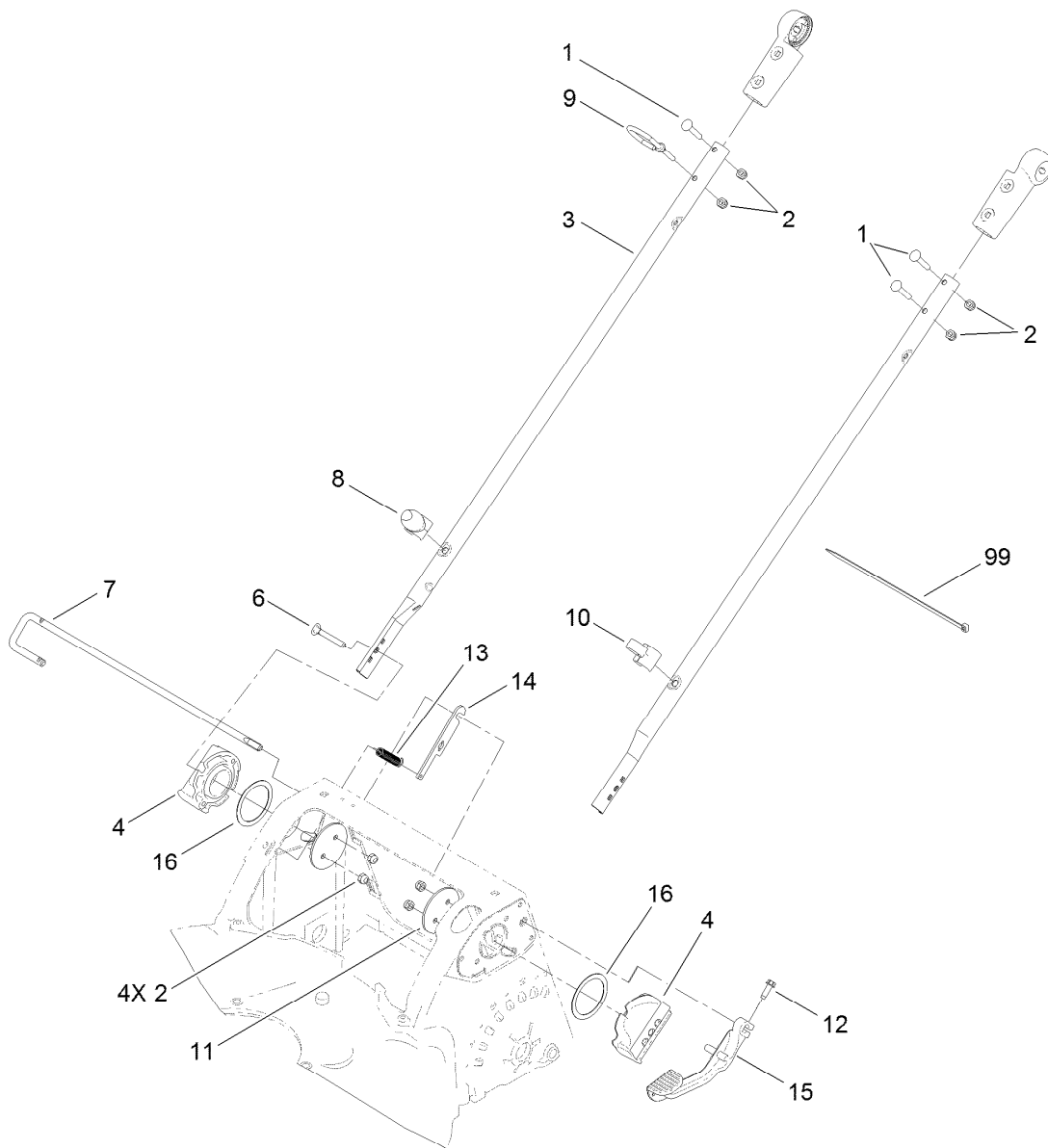
# Electrical Assembly



## Electrical Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         |
|-------------|--------------------|-------------|------------------------|-------------|--------------------|-------------|----------------------------|
| 1           | 107-3932           | 1           | Box-Battery            | 11          | 104-7953           | 1           | Decal-Warning              |
| 2           | 46-8091            | 4           | Screw-HWH              | 12          | 614249             | 3           | Tie-Cable                  |
| 3           | 108-0981           | 1           | Cover-Battery          | 13          | 108-0992           | 1           | Decal-Instruction, Battery |
| 4           | 700918             | 1           | Key                    | 16          | 32144-111          | 2           | Screw-PPH                  |
| 5           | 46-5780            | 1           | Starter Switch ASM     | 17          | 321-51             | 1           | Screw-HH                   |
| 5:1         | 3254-5             | 1           | Washer-Tooth, Internal | 18          | 3296-73            | 1           | Nut-Lock, NI               |
| 5:2         | 218-461            | 1           | Nut-HH                 | 20          | 108-9358           | 1           | Battery-Wet                |
| 6           | 108-9760           | 1           | Mount-Switch           | 20:2        | 108-0987           | 1           | Foam-Battery               |
| 7           | 119-2251           | 1           | Harness-Wire           | 20:3        | 112-8763           | 1           | Decal-Terminal, Battery    |
| 7:1         | 99-6124            | 1           | Fuse-40 Amp            | 24          | 107-3749           | 1           | Adapter-Charger ●          |
| 8           | 111-8160           | 1           | Charger-Battery        |             |                    |             |                            |

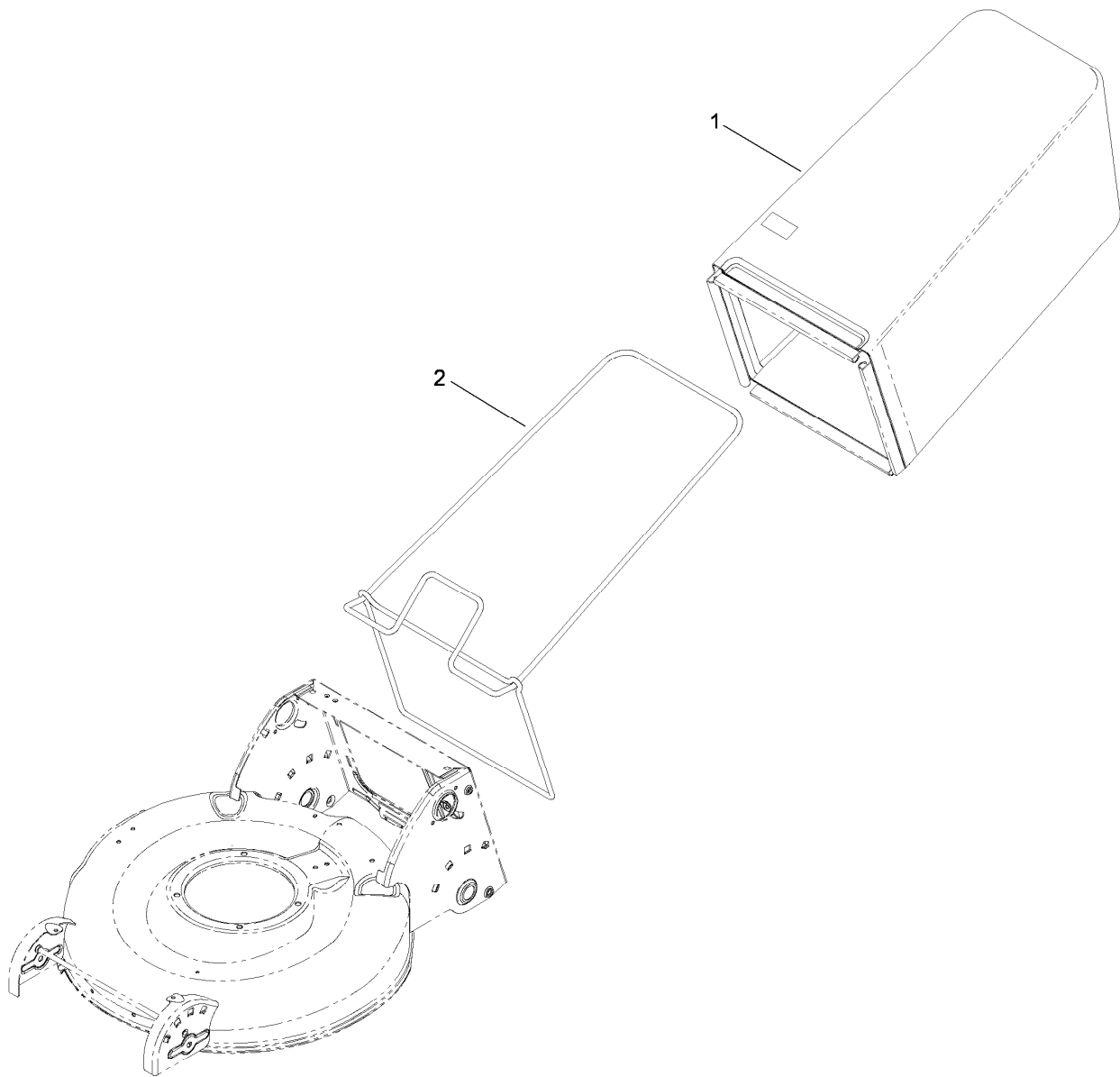
● Not illustrated



## Lower Handle Assembly

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 108-0988    | 3    | Screw-CARR          |
| 2    | 3296-73     | 8    | Nut-Lock, NI        |
| 3    | 107-3887-03 | 2    | Tube-Lower          |
| 4    | 119-3847-03 | 2    | Mount-Handle        |
| 6    | 95-4453     | 4    | Screw               |
| 7    | 112-8755    | 1    | Rod-Release, Handle |
| 8    | 117-4141    | 1    | Guide-Rope, Lower   |
| 9    | 107-3908    | 1    | Guide-Rope, Upper   |

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 10   | 114-7988    | 1    | Guide-Cable        |
| 11   | 107-3944-03 | 2    | Plate              |
| 12   | 49-2040     | 1    | Screw-HWHTF        |
| 13   | 112-1542    | 1    | Spring-Extension   |
| 14   | 112-1539    | 1    | Plate-Rod, Release |
| 15   | 110-1823-03 | 1    | Lever-Release      |
| 16   | 107-3947    | 2    | Washer-Nylon       |
| 99   | 614249      | 1    | Tie-Cable          |



## Bag Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 117-4105           | 1           | Grass Bag ASM      |
| 2           | 112-8750-03        | 1           | Frame-Bag          |

