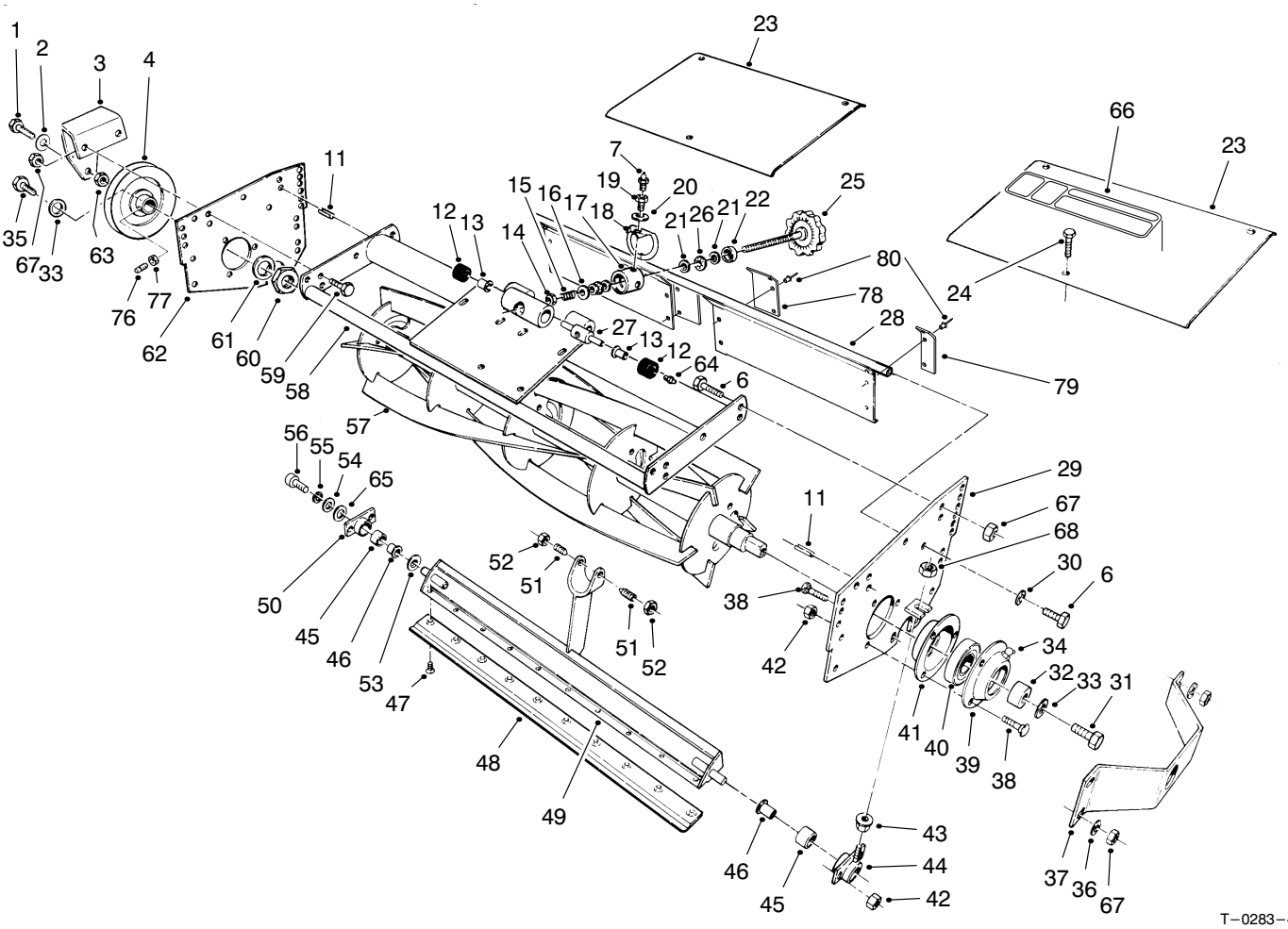
FORM NO. 3321–880

TORO®

MODEL NO. 03434–90001 & UP
MODEL NO. 03436–90001 & UP

PARTS CATALOG

FIXED SUSPENSION CUTTING UNITS
GROUNDS PRO 2000, 5 BLADE



T–0283–4

CUTTING UNIT ASSEMBLY (Model No. 03434 Shown)

Ref. No.	Part No.	Description	No. Used
1	325–7	Screw–HH	1
2	3256–26	Washer–Flat	1
3	61–0900	Bracket–Tensioner	1
4	80–4280	Pulley–Reel, 5 Blade	1
6	323–6	Screw–HH	6
7	302–5	Fitting–Grease	1
11	32121–36	Pin–Roll	4
12	62–5510	Asm–Rubber Bushing	2
13	52–2890	Bushing–Flanged Nylon	2
14	3296–62	Nut–Lock	1
15	57–5270	Spring–Compression	1
16	29–8870	Washer–Flat	1
17	52–2980	Pivot–Single Point Adjust.	1
18	52–3000	Arm–Spring	1
19	52–2990	Screw–Spring Retainer	1
20	3256–25	Washer–Flat	1

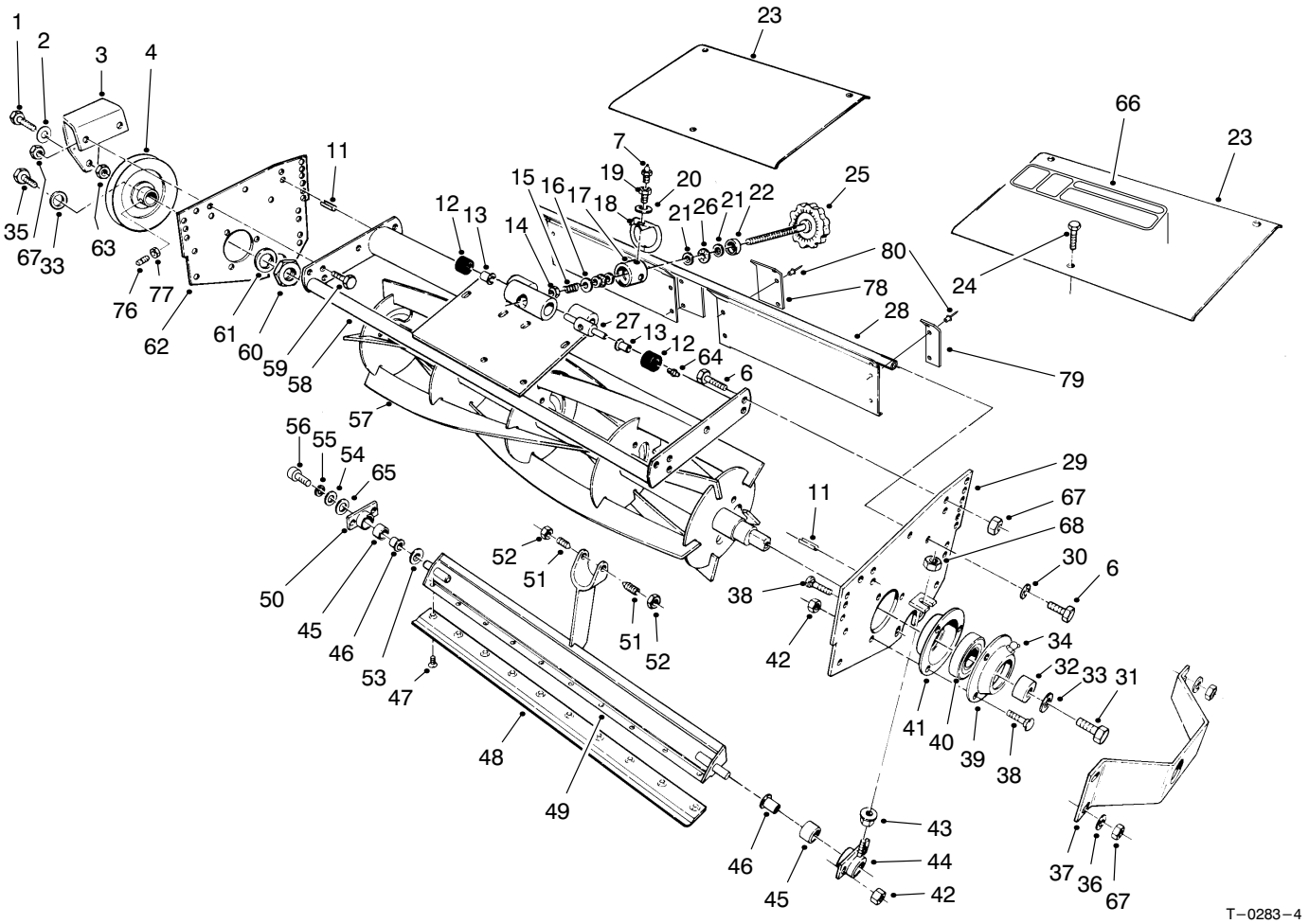
Ref. No.	Part No.	Description	No. Used
21	257–5	Washer–Thrust	4
22	253–84	Seal	1
23	61–0550	Shield–Top	2
24	32144–10	Screw–HH	6
25	61–1070	Asm–Handle	1
26	257–6	Bearing–Thrust	2
27	57–5260	Pin–Single Point Adjustment	1
28	93–8849	Asm–Rear Grass Guard (For Front Cutting Unit) (Incl. Ref. #78–80)	1
29	61–0940	Plate–Side	1
30	3253–5	Washer–Lock	2
31	3273–34	Screw–Hex. Socket Hd.	1
32	61–0500	Spacer–Bearing	1
33	67–9760	Washer–Flat	2
34	302–11	Fitting–Grease	2

* Not Illustrated

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TPS

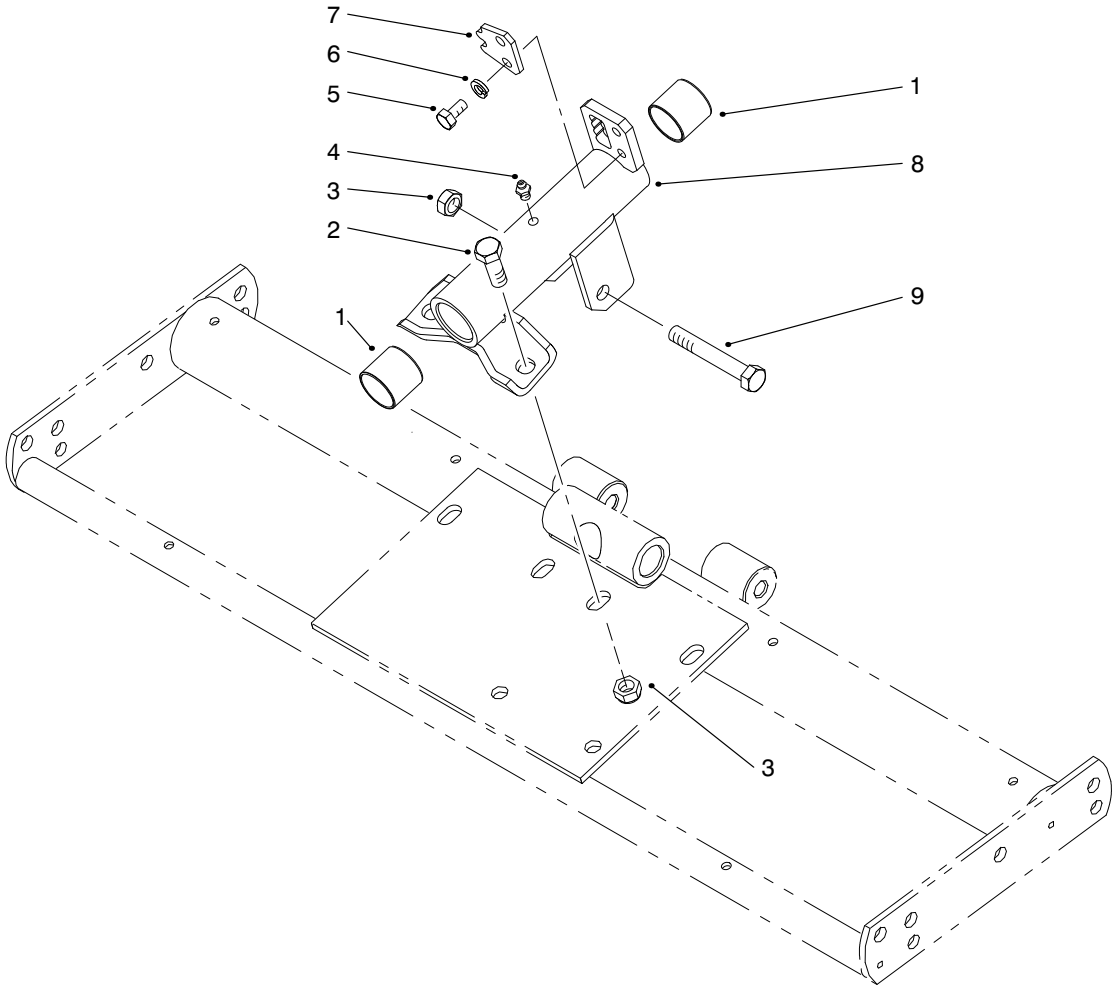
3321−880



CUTTING UNIT ASSEMBLY (Continued)
(Model No. 03434 Shown)

Ref. No.	Part No.	Description	No. Used
35	3211−4	Screw−HH	1
36	3256−3	Washer−Flat	5
37	61−0610	Guard−Side	1
38	3230−1	Bolt−Carriage	10
39	76−2490	Flange−Bearing (Lube) (Incl. Ref. #34)	2
40	251−331	Bearing	2
41	76−2500	Flange−Bearing	2
42	3296−29	Nut−Lock	10
43	3217−2	Nut	1
44	93−6855	Housing−Bedbar Adj.	1
45	56−9510	Asm−Bushing	2
46	56−9520	Bushing−Flanged	2
47	57−4910	Screw−Special	10
48	62−5180	Bedknife−7 In. Reel	1
49	61−1210	Bedbar	1
50	61−1010	Housing−Bedbar	1
51	57−5190	Screw−Adjustment	2
52	3218−18	Nut−Jam	2
53	61−1950	Washer−Bedbar	1
54	3256−56	Washer−Flat	1
55	3253−4	Washer−Lock	1
56	322−3	Screw−Hex. Socket Hd.	1
57	12−7079	Asm−Reel 5 Blade L.H. (Model No. 03434)	1
*	12−7059	Asm−Reel 5 Blade Center & R.H. (Model No. 03436)	1
58	61−0660	Frame−Reel	1
59	323−7	Screw−HH	2
60	67−5840	Nut−Jam	1
61	27−1850	Washer	1
62	61−1320	Plate−Side	1
63	3296−45	Nut−Lock	1
64	302−18	Fitting−Grease	2
65	62−7120	Spacer	1
66	93−8064	Decal−Warning	1
67	3296−39	Nut−Lock	9
68	3296−4	Nut−Lock	1
76	3247−6	Screw−Set, Recessed Hex.	1
77	3218−3	Nut−Jam	1
78	61−3290	Cover−Center	2
79	61−3280	Cover−End	2
80	700382	Rivet−Pop	12
*		Kit−Overhaul (Incl. Ref. #12, 13, 22, 26 40 & 45−47)	1

*Not Illustrated



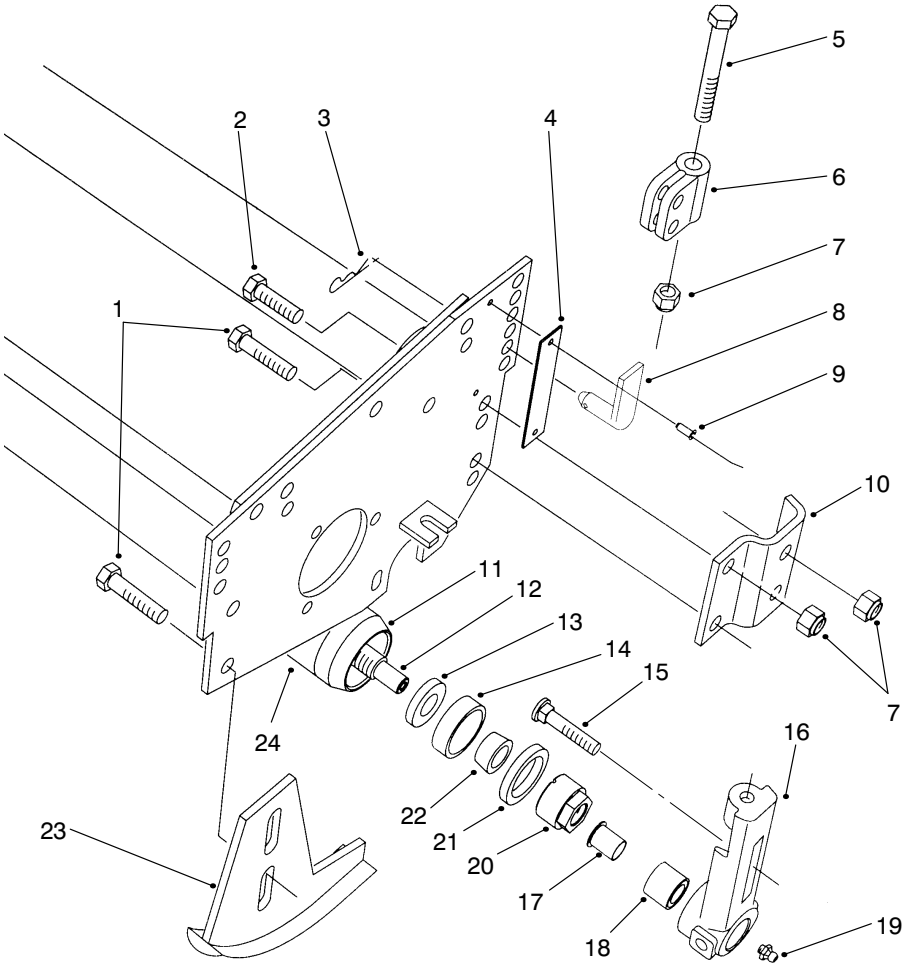
T−2826

SUPPORT ASSEMBLY (MODEL NO. 03434 SHOWN)

Ref. No.	Part No.	Description	No. Used
1	3−0348	Bushing	2
2	323−6	Screw−HH	2
3	3296−39	Nut−Lock	3
4	302−5	Fitting−Grease	1
5	321−2	Screw−HH	2
6	3253−3	Washer−Lock	2
7	61−3600	Tab	1

Ref. No.	Part No.	Description	No. Used
8	92−3159	Support−Front LH (Incl. Ref. #1 & 4) (Model No. 03434)	1
*8	92−3160	Support−Front RH (Incl. Ref. #1 & 4) (Model No. 03436)	1
9	323−12	Screw−HH	1

*Not Illustrated



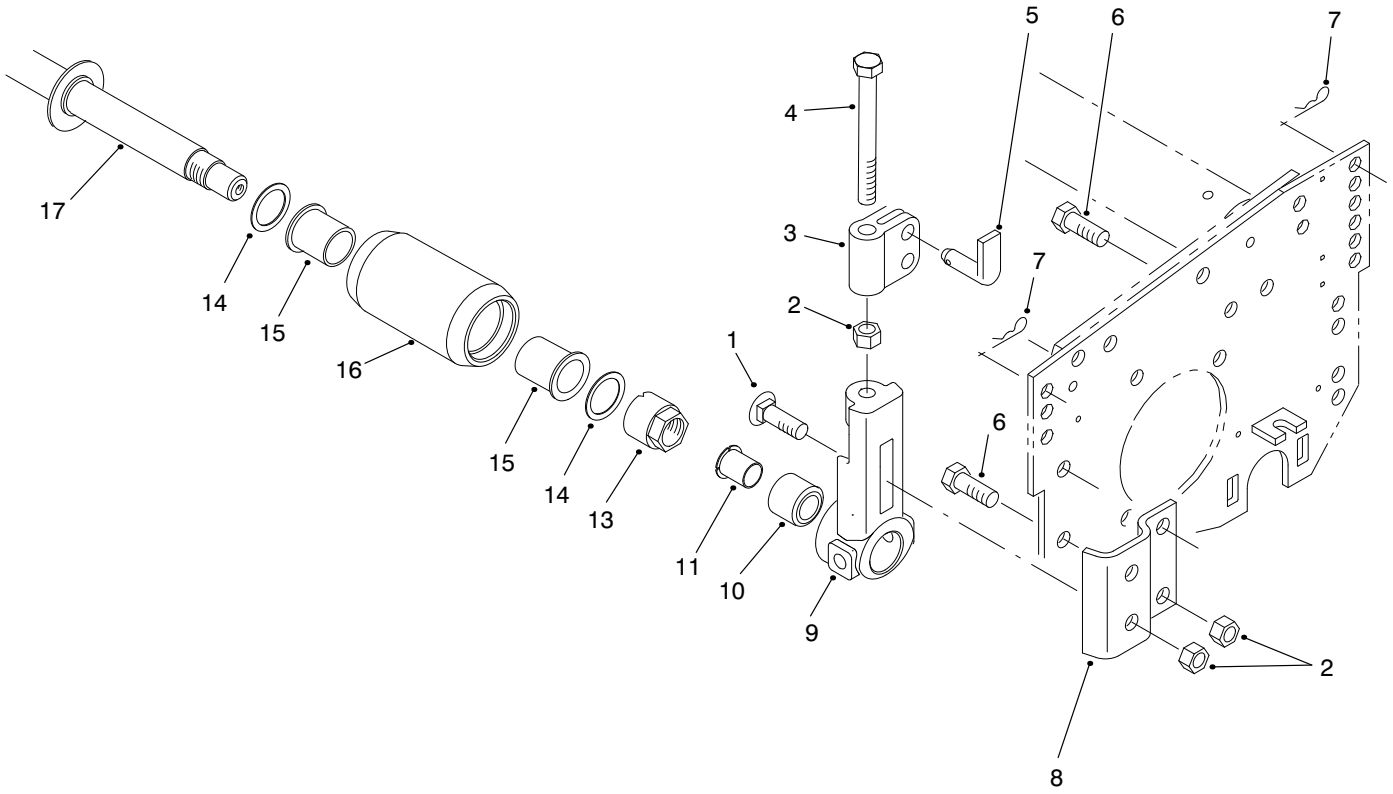
T−0284−

FRONT SKID & REAR ROLLER ASSEMBLY (MODEL NO. 03434 SHOWN)

Ref. No.	Part No.	Description	No. Used
1	323−7	Screw−HH	3
2	323−6	Screw−HH	5
3	3290−467	Cotter−Hairpin	2
4	61−3810	Plate−Height of Cut	2
5	323−57	Screw−HH	2
6	61−0420	Support−Height of Cut	2
7	3296−39	Nut−Lock	9
8	71−3690	Pin−Height of Cut	2
9	3290−55	Rivet−Pop	4
10	61−0910	Bracket−Angle	2
11	61−0380	Cap−Roller	2
12	61−0400	Shaft−Roller	1
13	253−152	Seal−Inner	2
14	254−79	Cup−Bearing	2

Ref. No.	Part No.	Description	No. Used
15	3231−25	Bolt−Carriage	2
16	61−0430	Bracket−Rear	2
17	56−9520	Bushing−Flanged	1
18	56−9510	Asm−Bushing	2
19	302−5	Fitting−Grease	2
20	71−3590	Nut−Adjustment	2
21	253−153	Seal−Outer	2
22	254−78	Cone−Bearing	2
23	61−0650	Skid	2
24	61−0390	Tube−Roller	1
*	61−0410	Asm−Roller (Incl. Ref. #11−14,19−22 & 24)	1

*Not Illustrated



T–2827–1

†ANTI–SCALP ROLLER OPTION

Ref. No.	Part No.	Description	No. Used
1	3231–25	Bolt–Carriage	2
2	3296–39	Nut–Lock	10
3	61–0420	Support–Height of Cut	2
4	323–57	Screw–HH	2
5	71–3690	Spade–Bent	2
6	323–6	Screw–HH	2
7	3290–467	Pin–Cotter, Hair	2
8	61–0910	Bracket–Angle	2
9	61–0440	Bracket–Front, Height of Cut	2
10	56–9510	Asm–Bushing	2

Ref. No.	Part No.	Description	No. Used
11	56–9520	Bushing–Flanged	1
13	71–3590	Nut–Adjustment	2
14	3–6498	Washer–Thrust	4
15	256–117	Bushing–Flanged	4
16	63–5060	Roller–Anti–Scalp	2
17	62–4990	Shaft–Anti–Scalp Roller	1
*	63–5090	Asm–Anti–Scalp Roller (Incl. Ref. #13–17)	1
*	03447	Kit–Anti–Scalp Roller (Incl. 3 No. 63–5090)	1

* Not Illustrated
† Quantities shown are for 1 assembly.

TORO PART NUMBER INDEX

Part No.	Description	Pg. No.	Ref. No.	Qty.
03447	Kit−Anti−Scalp Roller	5	*	1
700382	Rivet−Pop	2	80	12
3−0348	Bushing	3	1	2
3−6498	Washer−Thrust	5	14	4
12−7059	Asm−Reel 5 Blade	2	*	1
12−7079	Asm−Reel 5 Blade L.H.	2	57	1
13−3649	Kit−Overhaul	2	*	1
27−1850	Washer	2	61	1
29−8870	Washer−Flat	1	16	1
52−2890	Bushing−Flanged Nylon	1	13	2
52−2980	Pivot−Single Point Adjust.	1	17	1
52−2990	Screw−Spring Retainer	1	19	1
52−3000	Arm−Spring	1	18	1
56−9510	Asm−Bushing	5	10	2
56−9510	Asm−Bushing	4	18	2
56−9510	Asm−Bushing	2	45	2
56−9520	Bushing−Flanged	5	11	1
56−9520	Bushing−Flanged	4	17	1
56−9520	Bushing−Flanged	2	46	2
57−4910	Screw−Special	2	47	10
57−5190	Screw−Adjustment	2	51	2
57−5260	Pin−Single Point Adjustment	1	27	1
57−5270	Spring−Compression	1	15	1
61−0380	Cap−Roller	4	11	2
61−0390	Tube−Roller	4	24	1
61−0400	Shaft−Roller	4	12	1
61−0410	Asm−Roller	4	*	1
61−0420	Support−Height of Cut	5	3	2
61−0420	Support−Height of Cut	4	6	2
61−0430	Bracket−Rear	4	16	2
61−0440	Bracket−Front, Height of Cut	5	9	2
61−0500	Spacer−Bearing	1	32	1
61−0550	Shield−Top	1	23	2
61−0610	Guard−Side	1	37	1
61−0650	Skid	4	23	2
61−0660	Frame−Reel	2	58	1
61−0900	Bracket−Tensioner	1	3	1
61−0910	Bracket−Angle	5	8	2
61−0910	Bracket−Angle	4	10	2
61−0940	Plate−Side	1	29	1
61−1010	Housing−Bedbar	2	50	1
61−1070	Asm−Handle	1	25	1
61−1210	Bedbar	2	49	1
61−1320	Plate−Side	2	62	1
61−1950	Washer−Bedbar	2	53	1
61−3280	Cover−End	2	79	2
61−3290	Cover−Center	2	78	2
61−3600	Tab	3	7	1
61−3810	Plate−Height of Cut	4	4	2
62−4990	Shaft−Anti−Scalp Roller	5	17	1
62−5180	Bedknife−7 In. Reel	2	48	1
62−5510	Asm−Rubber Bushing	1	12	2
62−7120	Spacer	2	65	1
63−5060	Roller−Anti−Scalp	5	16	2
63−5090	Asm−Anti−Scalp Roller	5	*	1
67−5840	Nut−Jam	2	60	1
67−9760	Washer−Flat	1	33	2
71−3590	Nut−Adjustment	5	13	2
71−3590	Nut−Adjustment	4	20	2
71−3690	Pin−Height of Cut	4	8	2
71−3690	Spade−Bent	5	5	2
76−2490	Flange−Bearing (Lube)	2	39	2
76−2500	Flange−Bearing	2	41	2
80−4280	Pulley−Reel, 5 Blade	1	4	1
92−3159	Support−Front LH	3	8	1
92−3160	Support−Front RH	3	*8	1
93−6855	Housing−Bedbar Adj.	2	44	1
93−8064	Decal−Warning	2	66	1
93−8849	Asm−Rear Grass Guard	1	28	1
251−331	Bearing	2	40	2
253−84	Seal	1	22	1
253−152	Seal−Inner	4	13	2
253−153	Seal−Outer	4	21	2
254−78	Cone−Bearing	4	22	2
254−79	Cup−Bearing	4	14	2
256−117	Bushing−Flanged	5	15	4
257−5	Washer−Thrust	1	21	4
257−6	Bearing−Thrust	1	26	2
302−5	Fitting−Grease	3	4	1
302−5	Fitting−Grease	1	7	1
302−5	Fitting−Grease	4	19	2
302−11	Fitting−Grease	1	34	2
302−18	Fitting−Grease	2	64	2
321−2	Screw−HH	3	5	2
322−3	Screw−Hex. Socket Hd.	2	56	1
323−6	Screw−HH	3	2	2
323−6	Screw−HH	4	2	5
323−6	Screw−HH	1	6	6
323−6	Screw−HH	5	6	2
323−7	Screw−HH	4	1	3
323−7	Screw−HH	2	59	2
323−12	Screw−HH	3	9	1
323−57	Screw−HH	5	4	2
323−57	Screw−HH	4	5	2
325−7	Screw−HH	1	1	1
3211−4	Screw−HH	1	35	1
3217−2	Nut	2	43	1
3218−3	Nut−Jam	2	77	1
3218−18	Nut−Jam	2	52	2
3230−1	Bolt−Carriage	2	38	10
3231−25	Bolt−Carriage	5	1	2
3231−25	Bolt−Carriage	4	15	2
3247−6	Screw−Set, Recessed Hex.	2	76	1
3253−3	Washer−Lock	3	6	2
3253−4	Washer−Lock	2	55	1
3253−5	Washer−Lock	1	30	2
3256−3	Washer−Flat	1	36	5
3256−25	Washer−Flat	1	20	1
3256−26	Washer−Flat	1	2	1
3256−56	Washer−Flat	2	54	1
3273−34	Screw−Hex. Socket Hd.	1	31	1
3290−55	Rivet−Pop	4	9	4
3290−467	Cotter−Hairpin	4	3	2
3290−467	Pin−Cotter, Hair	5	7	2
3296−4	Nut−Lock	2	68	1
3296−29	Nut−Lock	2	42	10
3296−39	Nut−Lock	5	2	10
3296−39	Nut−Lock	3	3	3
3296−39	Nut−Lock	4	7	9
3296−39	Nut−Lock	2	67	9
3296−45	Nut−Lock	2	63	1
3296−62	Nut−Lock	1	14	1
32121−36	Pin−Roll	1	11	4
32144−10	Screw−HH	1	24	6

*Not Illustrated

PRODUCT CHANGES

In an effort to make improvements available to TORO owners as quickly as possible, minor changes are incorporated into Toro's products from time to time that do not become immediately shown in the Parts Catalog. If such a change has been made in your unit, which is not reflected in your manual, see your TORO Distributor or his Authorized TORO Service Dealer for information and part numbers.

COUNTRIES OTHER THAN THE UNITED STATES OR CANADA

Customers who have purchased TORO products exported from the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the TORO importer. If all other remedies fail, you may contact us at The Toro Company.

MAINTENANCE RECORD

Date								

MAINTENANCE RECORD

Date								

Compliance with Radio Interference Regulations Certified.
Certifie Conforme au Reglement sur le Brouillage Radioelectrique.

Litho in U.S.A.