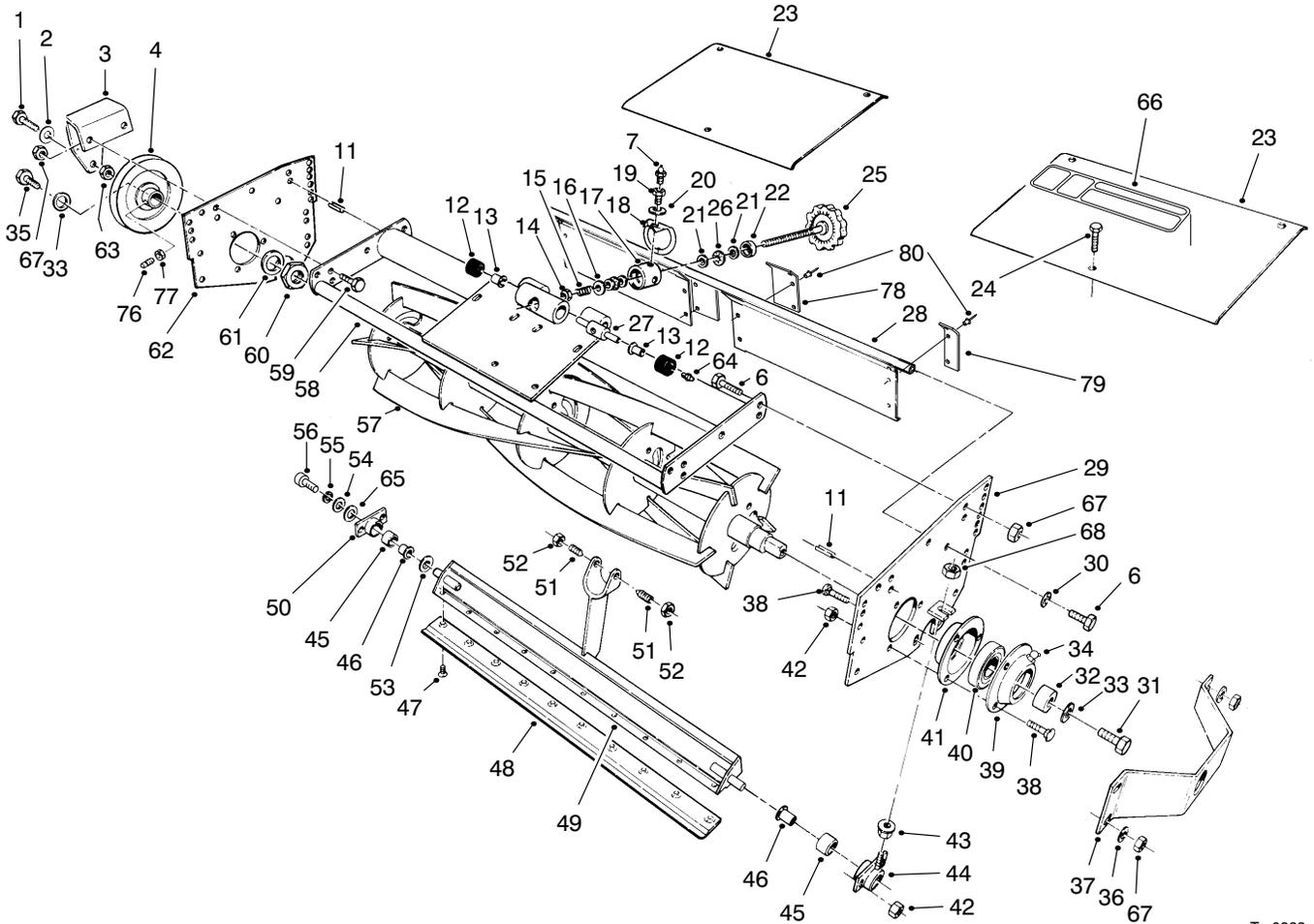




MODEL NO. 03434-90001 & UP
MODEL NO. 03436-90001 & UP

PARTS
CATALOG

**FIXED SUSPENSION CUTTING UNITS
GROUNDS PRO 2000, 5 BLADE**



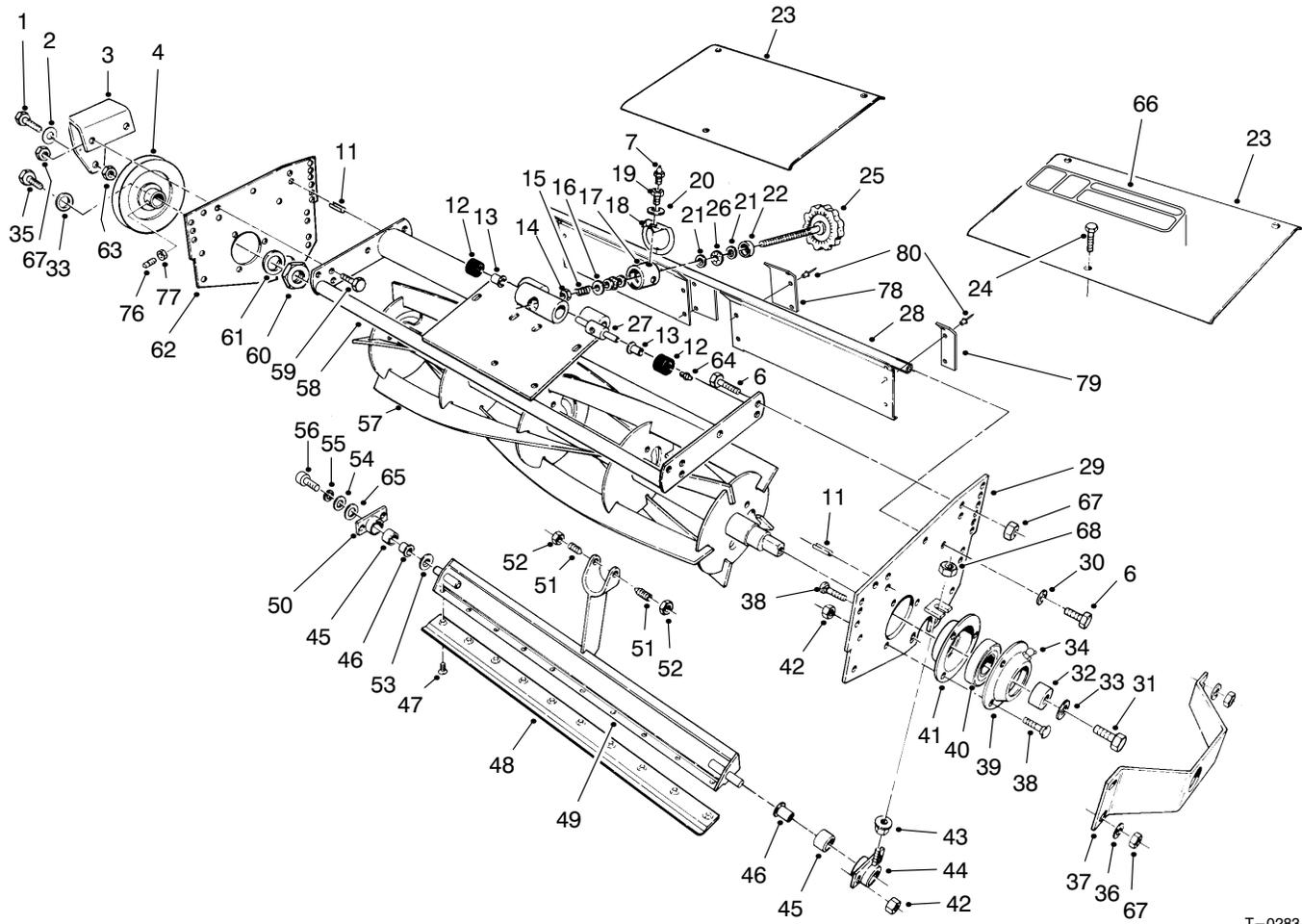
T-0283-4

CUTTING UNIT ASSEMBLY (Model No. 03434 Shown)

Ref. No.	Part No.	Description	No. Used
1	325-7	Screw-HH	1
2	3256-26	Washer-Flat	1
3	61-0900	Bracket-Tensioner	1
4	80-4280	Pulley-Reel, 5 Blade	1
6	323-6	Screw-HH	6
7	302-5	Fitting-Grease	1
11	32121-36	Pin-Roll	4
12	62-5510	Asm-Rubber Bushing	2
13	52-2890	Bushing-Flanged Nylon	2
14	3296-62	Nut-Lock	1
15	57-5270	Spring-Compression	1
16	29-8870	Washer-Flat	1
17	52-2980	Pivot-Single Point Adjust.	1
18	52-3000	Arm-Spring	1
19	52-2990	Screw-Spring Retainer	1
20	3256-25	Washer-Flat	1

Ref. No.	Part No.	Description	No. Used
21	257-5	Washer-Thrust	4
22	253-84	Seal	1
23	61-0550	Shield-Top	2
24	32144-10	Screw-HH	6
25	61-1070	Asm-Handle	1
26	257-6	Bearing-Thrust	2
27	57-5260	Pin-Single Point Adjustment	1
28	93-8849	Asm-Rear Grass Guard (For Front Cutting Unit) (Incl. Ref. #78-80)	1
29	61-0940	Plate-Side	1
30	3253-5	Washer-Lock	2
31	3273-34	Screw-Hex. Socket Hd.	1
32	61-0500	Spacer-Bearing	1
33	67-9760	Washer-Flat	2
34	302-11	Fitting-Grease	2

* Not Illustrated



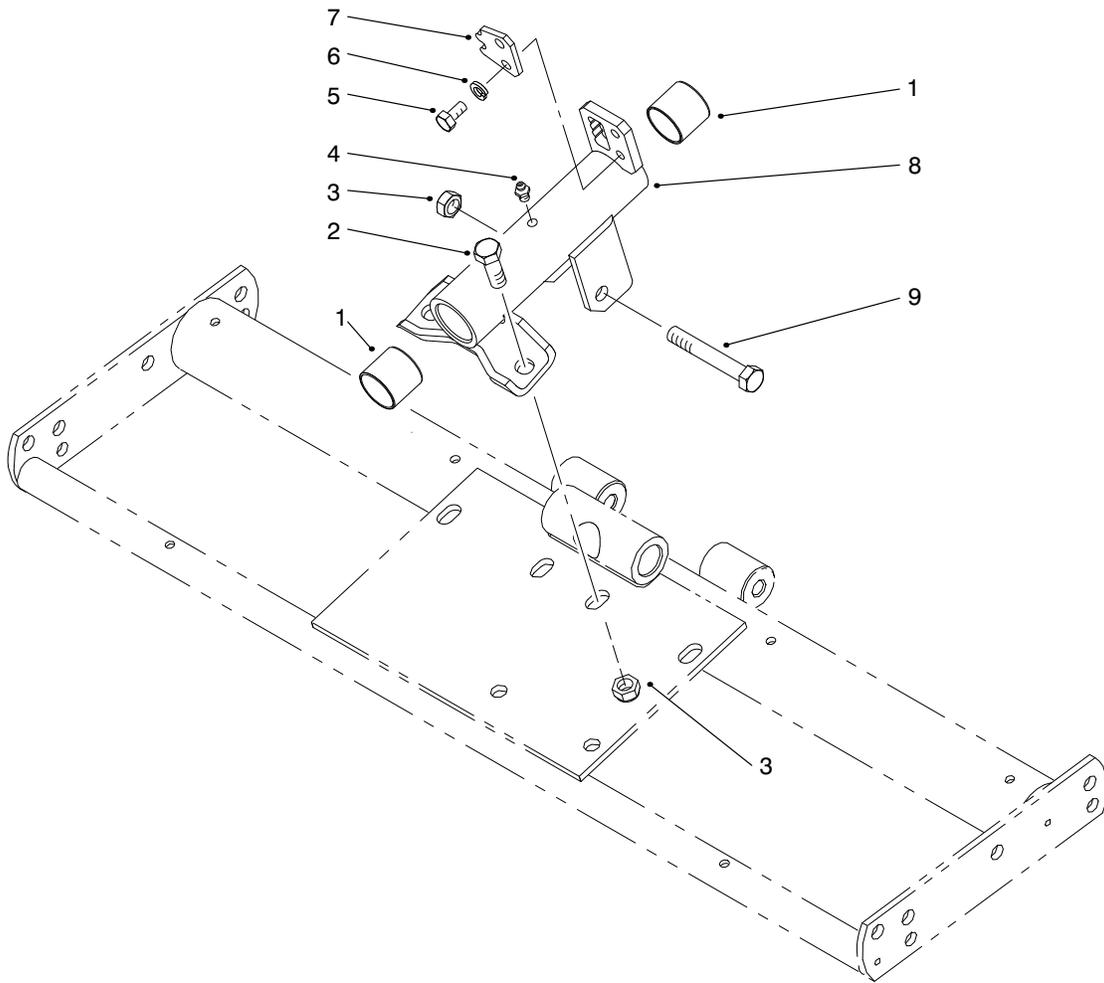
T-0283-4

CUTTING UNIT ASSEMBLY (Continued) (Model No. 03434 Shown)

Ref. No.	Part No.	Description	No. Used
35	3211-4	Screw-HH	1
36	3256-3	Washer-Flat	5
37	61-0610	Guard-Side	1
38	3230-1	Bolt-Carriage	10
39	76-2490	Flange-Bearing (Lube) (Incl. Ref. #34)	2
40	251-331	Bearing	2
41	76-2500	Flange-Bearing	2
42	3296-29	Nut-Lock	10
43	3217-2	Nut	1
44	93-6855	Housing-Bedbar Adj.	1
45	56-9510	Asm-Bushing	2
46	56-9520	Bushing-Flanged	2
47	57-4910	Screw-Special	10
48	62-5180	Bedknife-7 In. Reel	1
49	61-1210	Bedbar	1
50	61-1010	Housing-Bedbar	1
51	57-5190	Screw-Adjustment	2
52	3218-18	Nut-Jam	2
53	61-1950	Washer-Bedbar	1
54	3256-56	Washer-Flat	1
55	3253-4	Washer-Lock	1
56	322-3	Screw-Hex. Socket Hd.	1
57	12-7079	Asm-Reel 5 Blade L.H.	

Ref. No.	Part No.	Description	No. Used
		(Model No. 03434)	1
*	12-7059	Asm-Reel 5 Blade Center & R.H. (Model No. 03436)	1
58	61-0660	Frame-Reel	1
59	323-7	Screw-HH	2
60	67-5840	Nut-Jam	1
61	27-1850	Washer	1
62	61-1320	Plate-Side	1
63	3296-45	Nut-Lock	1
64	302-18	Fitting-Grease	2
65	62-7120	Spacer	1
66	93-8064	Decal-Warning	1
67	3296-39	Nut-Lock	9
68	3296-4	Nut-Lock	1
76	3247-6	Screw-Set, Recessed Hex.	1
77	3218-3	Nut-Jam	1
78	61-3290	Cover-Center	2
79	61-3280	Cover-End	2
80	700382	Rivet-Pop	12
*		Kit-Overhaul (Incl. Ref. #12, 13, 22, 26 40 & 45-47)	1

*Not Illustrated



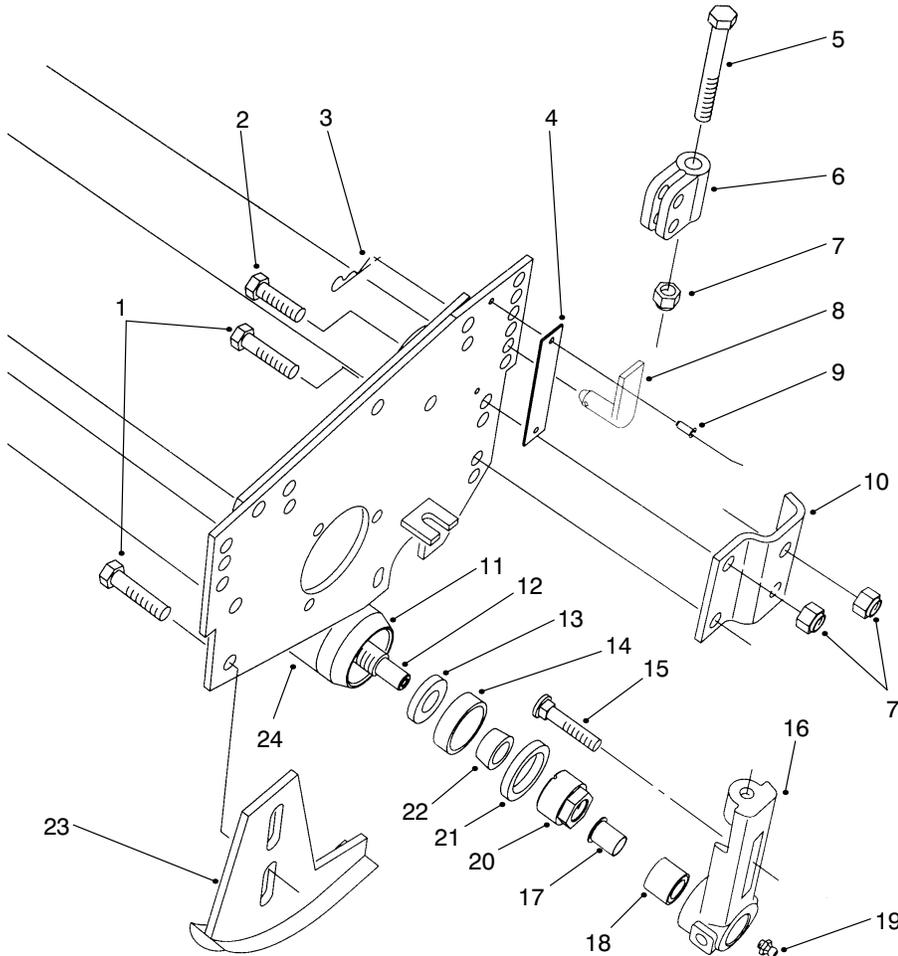
T-2826

SUPPORT ASSEMBLY (MODEL NO. 03434 SHOWN)

Ref. No.	Part No.	Description	No. Used
1	3-0348	Bushing	2
2	323-6	Screw-HH	2
3	3296-39	Nut-Lock	3
4	302-5	Fitting-Grease	1
5	321-2	Screw-HH	2
6	3253-3	Washer-Lock	2
7	61-3600	Tab	1

Ref. No.	Part No.	Description	No. Used
8	92-3159	Support-Front LH (Incl. Ref. #1 & 4) (Model No. 03434)	1
*8	92-3160	Support-Front RH (Incl. Ref. #1 & 4) (Model No. 03436)	1
9	323-12	Screw-HH	1

*Not Illustrated



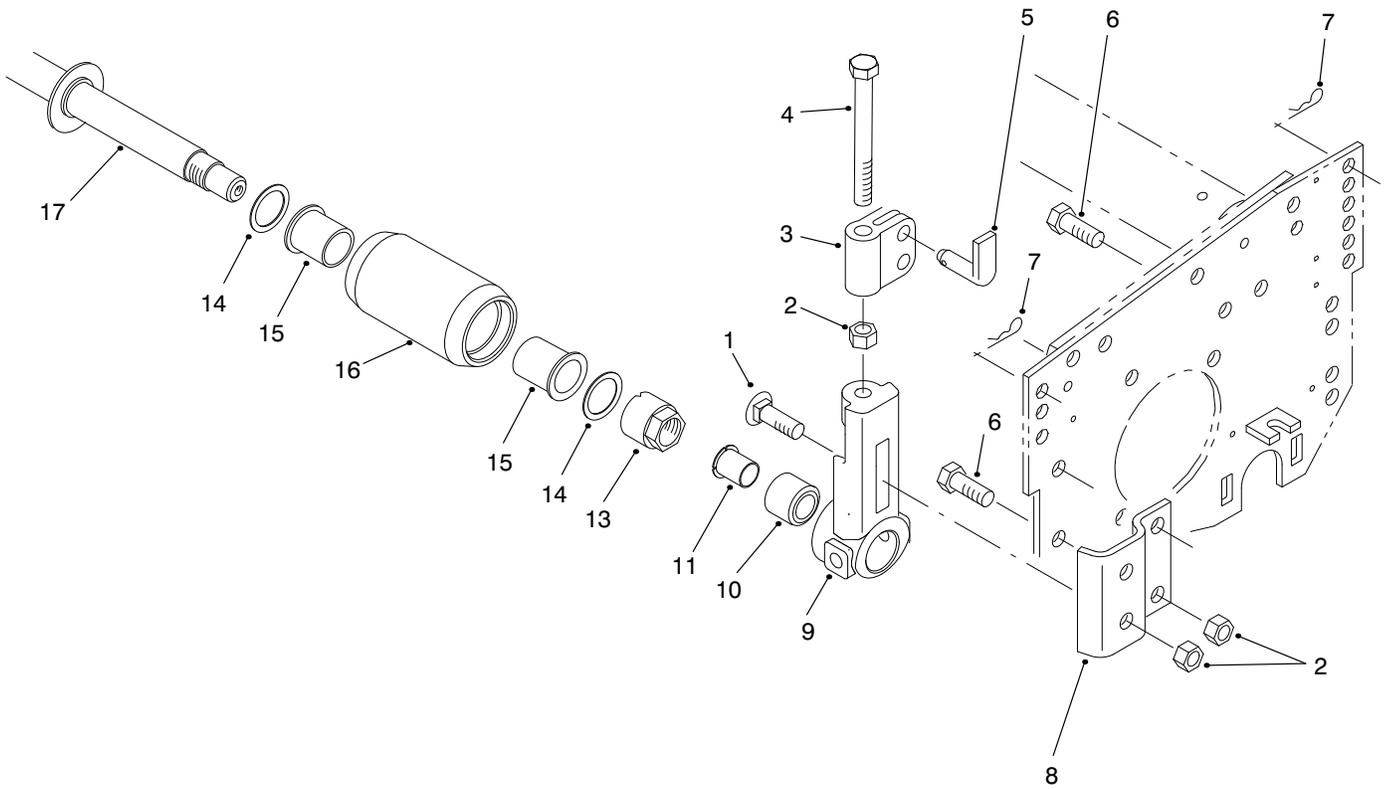
T-0284-

FRONT SKID & REAR ROLLER ASSEMBLY (MODEL NO. 03434 SHOWN)

Ref. No.	Part No.	Description	No. Used
1	323-7	Screw-HH	3
2	323-6	Screw-HH	5
3	3290-467	Cotter-Hairpin	2
4	61-3810	Plate-Height of Cut	2
5	323-57	Screw-HH	2
6	61-0420	Support-Height of Cut	2
7	3296-39	Nut-Lock	9
8	71-3690	Pin-Height of Cut	2
9	3290-55	Rivet-Pop	4
10	61-0910	Bracket-Angle	2
11	61-0380	Cap-Roller	2
12	61-0400	Shaft-Roller	1
13	253-152	Seal-Inner	2
14	254-79	Cup-Bearing	2

Ref. No.	Part No.	Description	No. Used
15	3231-25	Bolt-Carriage	2
16	61-0430	Bracket-Rear	2
17	56-9520	Bushing-Flanged	1
18	56-9510	Asm-Bushing	2
19	302-5	Fitting-Grease	2
20	71-3590	Nut-Adjustment	2
21	253-153	Seal-Outer	2
22	254-78	Cone-Bearing	2
23	61-0650	Skid	2
24	61-0390	Tube-Roller	1
*	61-0410	Asm-Roller (Incl. Ref. #11-14,19-22 & 24)	1

*Not Illustrated



T-2827-1

†ANTI-SCALP ROLLER OPTION

Ref. No.	Part No.	Description	No. Used
1	3231-25	Bolt-Carriage	2
2	3296-39	Nut-Lock	10
3	61-0420	Support-Height of Cut	2
4	323-57	Screw-HH	2
5	71-3690	Spade-Bent	2
6	323-6	Screw-HH	2
7	3290-467	Pin-Cotter, Hair	2
8	61-0910	Bracket-Angle	2
9	61-0440	Bracket-Front, Height of Cut	2
10	56-9510	Asm-Bushing	2

Ref. No.	Part No.	Description	No. Used
11	56-9520	Bushing-Flanged	1
13	71-3590	Nut-Adjustment	2
14	3-6498	Washer-Thrust	4
15	256-117	Bushing-Flanged	4
16	63-5060	Roller-Anti-Scalp	2
17	62-4990	Shaft-Anti-Scalp Roller	1
*	63-5090	Asm-Anti-Scalp Roller (Incl. Ref. #13-17)	1
*	03447	Kit-Anti-Scalp Roller (Incl. 3 No. 63-5090)	1

* Not Illustrated

† Quantities shown are for 1 assembly.

TORO PART NUMBER INDEX

Part No.	Description	Pg. No.	Ref. No.	Qty.	Part No.	Description	Pg. No.	Ref. No.	Qty.
03447	Kit-Anti-Scalp Roller	5	*	1	76-2500	Flange-Bearing	2	41	2
700382	Rivet-Pop	2	80	12	80-4280	Pulley-Reel, 5 Blade	1	4	1
3-0348	Bushing	3	1	2	92-3159	Support-Front LH	3	8	1
3-6498	Washer-Thrust	5	14	4	92-3160	Support-Front RH	3	*8	1
12-7059	Asm-Reel 5 Blade	2	*	1	93-6855	Housing-Bedbar Adj.	2	44	1
12-7079	Asm-Reel 5 Blade L.H.	2	57	1	93-8064	Decal-Warning	2	66	1
13-3649	Kit-Overhaul	2	*	1	93-8849	Asm-Rear Grass Guard	1	28	1
27-1850	Washer	2	61	1	251-331	Bearing	2	40	2
29-8870	Washer-Flat	1	16	1	253-84	Seal	1	22	1
52-2890	Bushing-Flanged Nylon	1	13	2	253-152	Seal-Inner	4	13	2
52-2980	Pivot-Single Point Adjust.	1	17	1	253-153	Seal-Outer	4	21	2
52-2990	Screw-Spring Retainer	1	19	1	254-78	Cone-Bearing	4	22	2
52-3000	Arm-Spring	1	18	1	254-79	Cup-Bearing	4	14	2
56-9510	Asm-Bushing	5	10	2	256-117	Bushing-Flanged	5	15	4
56-9510	Asm-Bushing	4	18	2	257-5	Washer-Thrust	1	21	4
56-9510	Asm-Bushing	2	45	2	257-6	Bearing-Thrust	1	26	2
56-9520	Bushing-Flanged	5	11	1	302-5	Fitting-Grease	3	4	1
56-9520	Bushing-Flanged	4	17	1	302-5	Fitting-Grease	1	7	1
56-9520	Bushing-Flanged	2	46	2	302-5	Fitting-Grease	4	19	2
57-4910	Screw-Special	2	47	10	302-11	Fitting-Grease	1	34	2
57-5190	Screw-Adjustment	2	51	2	302-18	Fitting-Grease	2	64	2
57-5260	Pin-Single Point Adjustment	1	27	1	321-2	Screw-HH	3	5	2
57-5270	Spring-Compression	1	15	1	322-3	Screw-Hex. Socket Hd.	2	56	1
61-0380	Cap-Roller	4	11	2	323-6	Screw-HH	3	2	2
61-0390	Tube-Roller	4	24	1	323-6	Screw-HH	4	2	5
61-0400	Shaft-Roller	4	12	1	323-6	Screw-HH	1	6	6
61-0410	Asm-Roller	4	*	1	323-6	Screw-HH	5	6	2
61-0420	Support-Height of Cut	5	3	2	323-7	Screw-HH	4	1	3
61-0420	Support-Height of Cut	4	6	2	323-7	Screw-HH	2	59	2
61-0430	Bracket-Rear	4	16	2	323-12	Screw-HH	3	9	1
61-0440	Bracket-Front, Height of Cut	5	9	2	323-57	Screw-HH	5	4	2
61-0500	Spacer-Bearing	1	32	1	323-57	Screw-HH	4	5	2
61-0550	Shield-Top	1	23	2	325-7	Screw-HH	1	1	1
61-0610	Guard-Side	1	37	1	3211-4	Screw-HH	1	35	1
61-0650	Skid	4	23	2	3217-2	Nut	2	43	1
61-0660	Frame-Reel	2	58	1	3218-3	Nut-Jam	2	77	1
61-0900	Bracket-Tensioner	1	3	1	3218-18	Nut-Jam	2	52	2
61-0910	Bracket-Angle	5	8	2	3230-1	Bolt-Carriage	2	38	10
61-0910	Bracket-Angle	4	10	2	3231-25	Bolt-Carriage	5	1	2
61-0940	Plate-Side	1	29	1	3231-25	Bolt-Carriage	4	15	2
61-1010	Housing-Bedbar	2	50	1	3247-6	Screw-Set, Recessed Hex.	2	76	1
61-1070	Asm-Handle	1	25	1	3253-3	Washer-Lock	3	6	2
61-1210	Bedbar	2	49	1	3253-4	Washer-Lock	2	55	1
61-1320	Plate-Side	2	62	1	3253-5	Washer-Lock	1	30	2
61-1950	Washer-Bedbar	2	53	1	3256-3	Washer-Flat	1	36	5
61-3280	Cover-End	2	79	2	3256-25	Washer-Flat	1	20	1
61-3290	Cover-Center	2	78	2	3256-26	Washer-Flat	1	2	1
61-3600	Tab	3	7	1	3256-56	Washer-Flat	2	54	1
61-3810	Plate-Height of Cut	4	4	2	3273-34	Screw-Hex. Socket Hd.	1	31	1
62-4990	Shaft-Anti-Scalp Roller	5	17	1	3290-55	Rivet-Pop	4	9	4
62-5180	Bedknife-7 In. Reel	2	48	1	3290-467	Cotter-Hairpin	4	3	2
62-5510	Asm-Rubber Bushing	1	12	2	3290-467	Pin-Cotter, Hair	5	7	2
62-7120	Spacer	2	65	1	3296-4	Nut-Lock	2	68	1
63-5060	Roller-Anti-Scalp	5	16	2	3296-29	Nut-Lock	2	42	10
63-5090	Asm-Anti-Scalp Roller	5	*	1	3296-39	Nut-Lock	5	2	10
67-5840	Nut-Jam	2	60	1	3296-39	Nut-Lock	3	3	3
67-9760	Washer-Flat	1	33	2	3296-39	Nut-Lock	4	7	9
71-3590	Nut-Adjustment	5	13	2	3296-39	Nut-Lock	2	67	9
71-3590	Nut-Adjustment	4	20	2	3296-45	Nut-Lock	2	63	1
71-3690	Pin-Height of Cut	4	8	2	3296-62	Nut-Lock	1	14	1
71-3690	Spade-Bent	5	5	2	32121-36	Pin-Roll	1	11	4
76-2490	Flange-Bearing (Lube)	2	39	2	32144-10	Screw-HH	1	24	6

*Not Illustrated

