Form No. 3385-560 Rev C

TORO®

Count on it.

Parts Catalog

Greensmaster® Flex™ 1800 Traction Unit

Model No. 04041—Serial No. 314002000 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3385-560 C

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

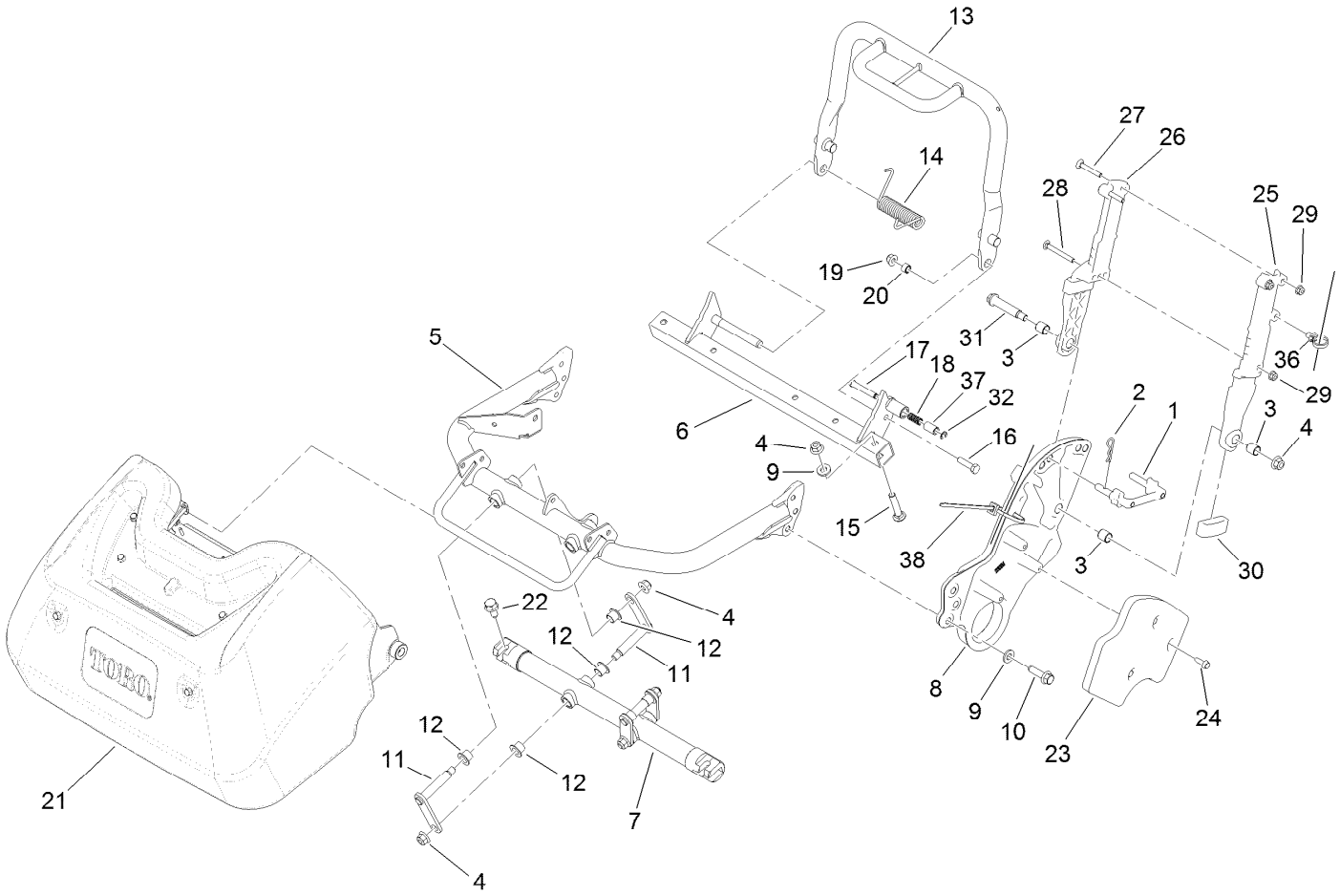
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Frame and Handle Mount Assembly 4
Grass Basket Assembly 5
Left Side Transmission Assembly 6
Right Side Transmission Assembly 7
Clutch Assembly 8
Clutch Assembly No. 117-1485 9
Differential and Traction Drum Assembly 10
Differential Assembly No. 115-6711 11
Drum Drive Assembly 12
Engine Assembly 13
Shift Lever Assembly 14
Handle Assembly 15
Throttle and Console Assembly 16
Crankcase Assembly 17
Crankshaft and Piston Assembly 18
Intake and Exhaust Assembly 19
Air Cleaner Assembly 21
Governor Assembly 22
Recoil and Shroud Assembly 23
Recoil Assembly 24
Fuel Tank Assembly 25
Carburetor Assembly 26
Flywheel and Coil Assembly 27
Gear Reduction Assembly 28
Attachments and Accessories 29

© 2018—The Toro® Company
8111 Lyndale Avenue South
Bloomington, MN 55420

Contact us at www.Toro.com.
Printed in the USA.
All Rights Reserved

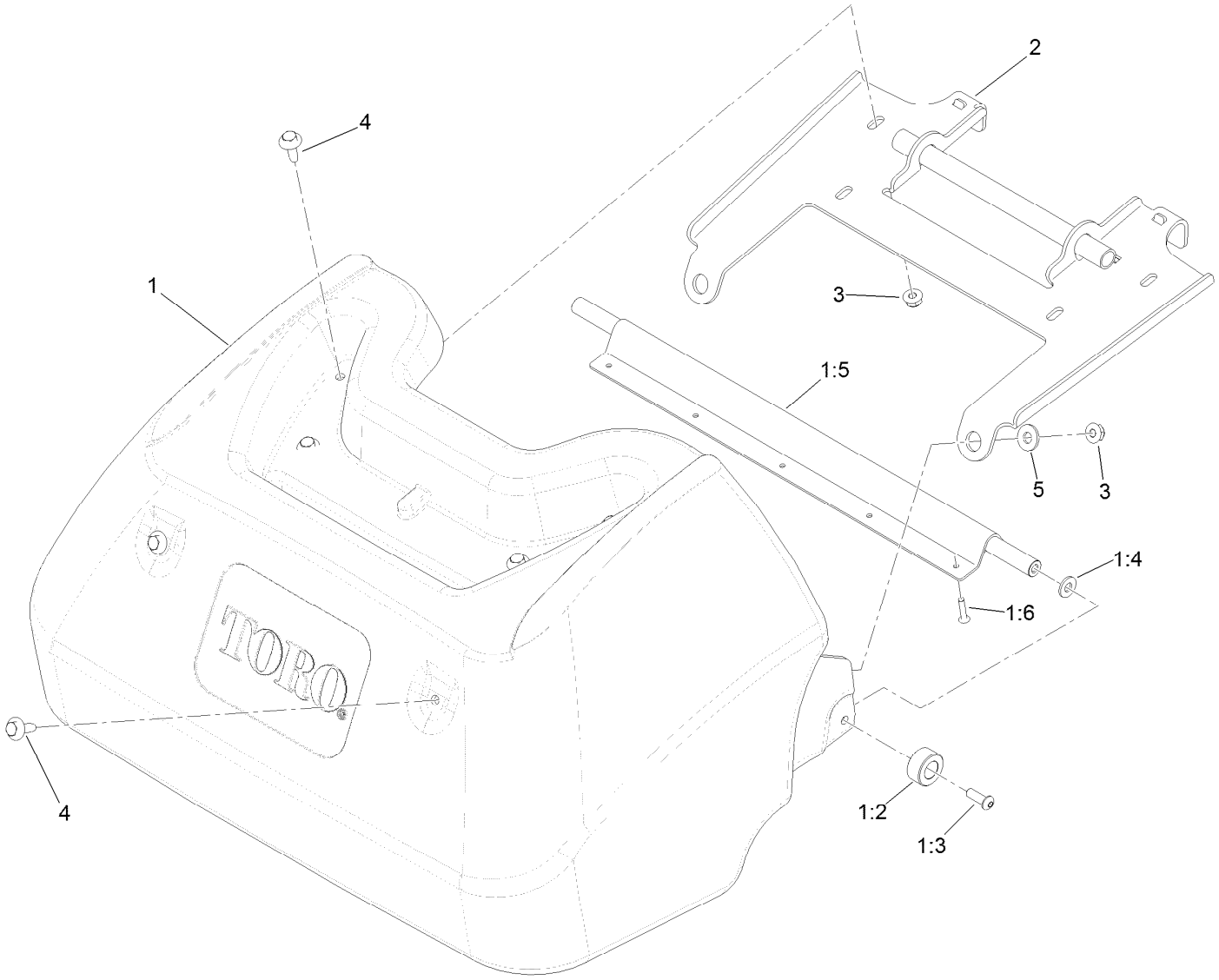


Frame and Handle Mount Assembly

Ref.	Part Number	Qty.	Description
1	120-9241	2	Retainer-Handle
2	120-9717	2	Pin-Hair
3	115-7295	5	Bushing-Straight
4	119-4042	8	Nut-HF, NI
5	120-9723-01	1	Frame
6	115-7179-01	1	Frame-Rear
7	120-9720-01	1	Frame-Roll
8	115-7160	1	Plate-Side, LH
9	115-7293	8	Washer-Hardened
10	115-7024	6	Screw-HHF
11	117-1396	4	Link
12	125-5239	8	Bushing-Flange
13	121-4623-03	1	Kickstand
14	115-7258	1	Spring-Torsion, RH
15	120-9715	2	Screw-CARR
16	120-9696	1	Screw-HH
17	120-9739	1	Pin-Lock
18	107-8885	1	Spring-Compression

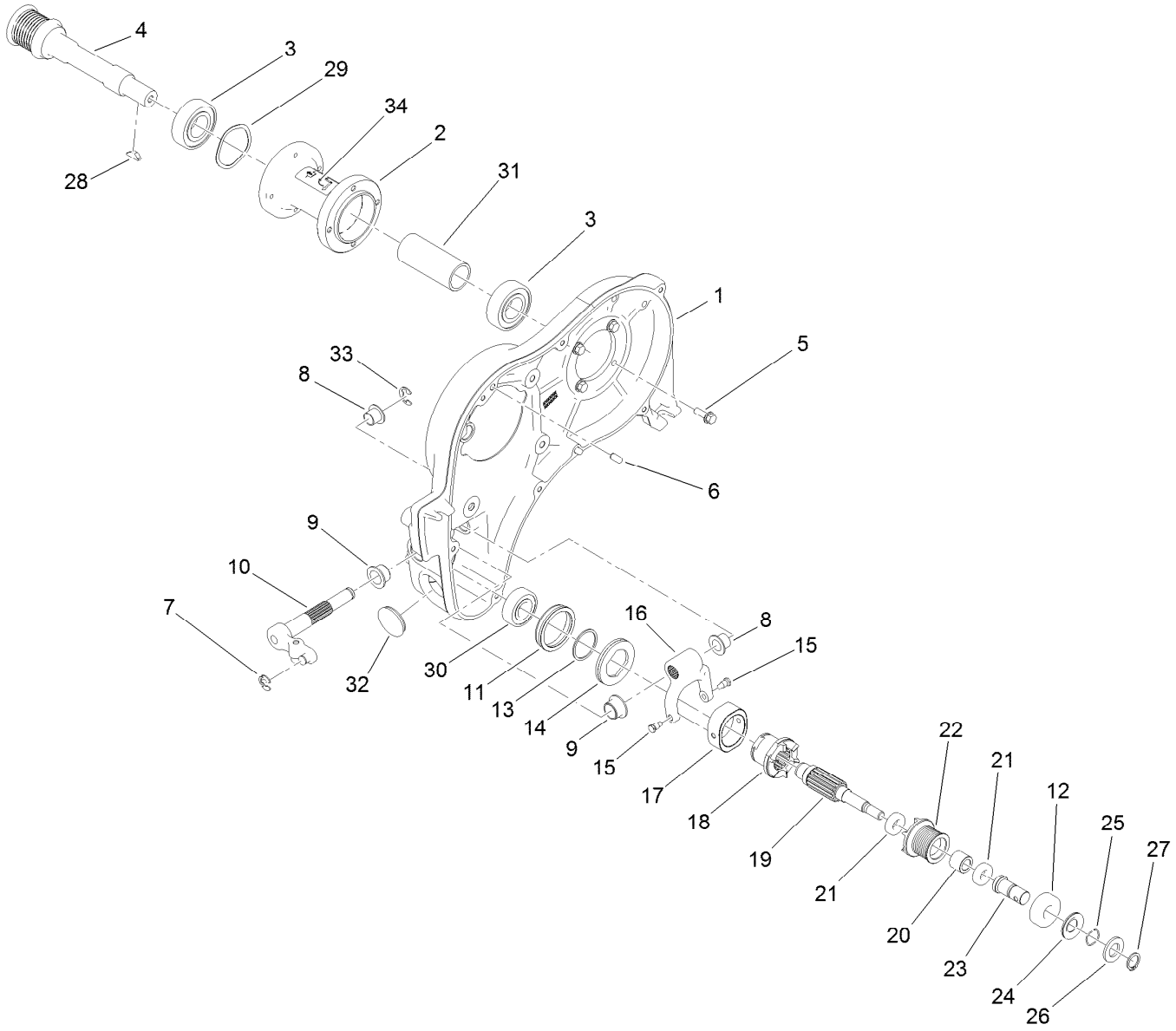
Ref.	Part Number	Qty.	Description
19	119-4041	1	Nut-HF
20	120-9697	1	Spacer
21		1	Grass Basket ASM ●
22	115-7108	2	Screw-HHF
23	115-7234-03	1	Weight-Counter
24	131-6150	3	Screw-HWHTF
25	125-3522	2	Clamp-Handle
26	125-3524	2	Clamp-Handle, Offset
27	120-9698	4	Bolt-CARR
28	120-9699	2	Screw-CARR
29	119-4040	6	Nut-Flange, NI
30	125-3525	4	Bumper-Handle
31	115-6990	2	Bolt-Shoulder
32	701197	1	E-Ring
36	32180-030	1	Clip-Tie
37	120-9740	1	Spacer
38	3290-378	1	Tie-Cable

● Not serviced separately



Grass Basket Assembly

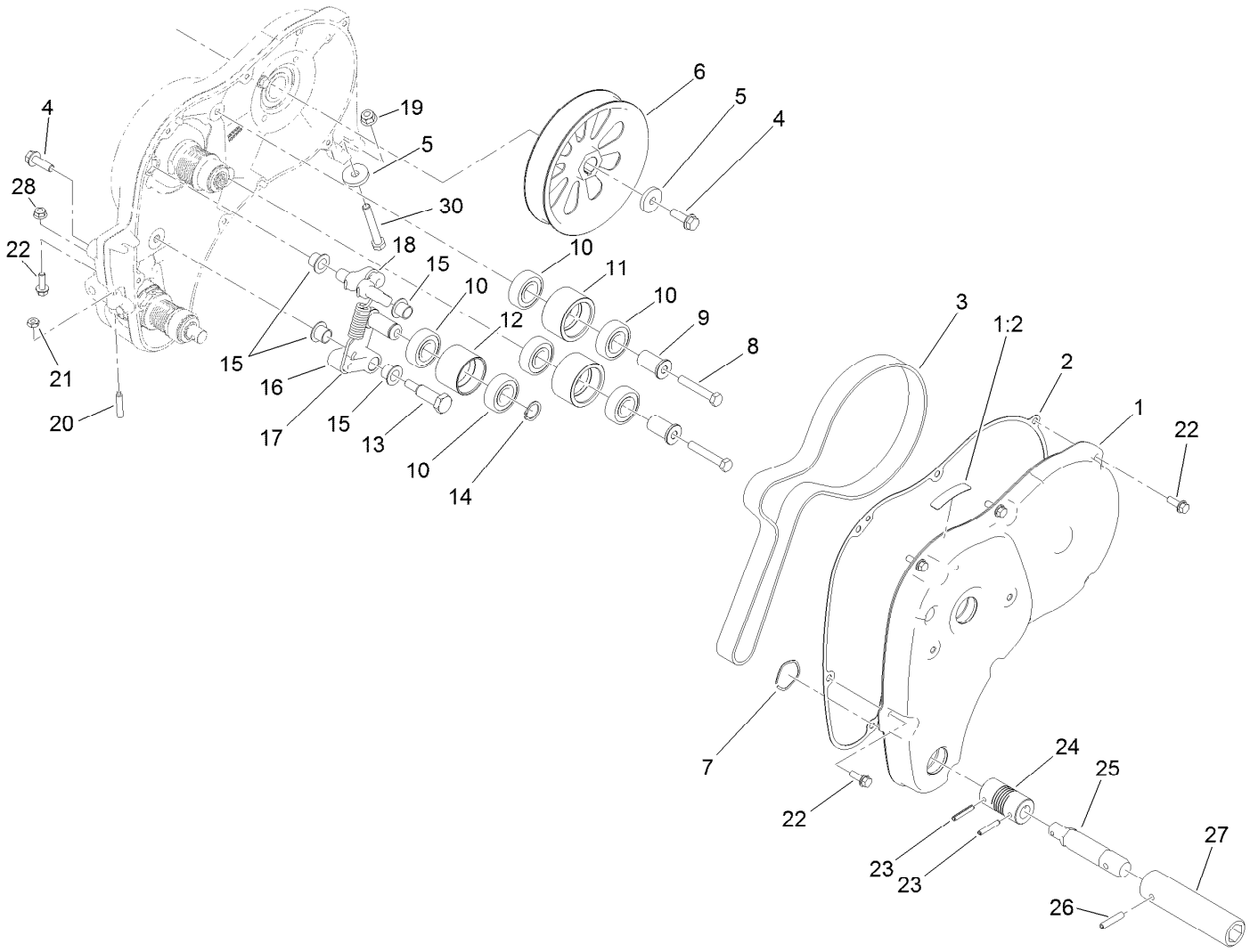
Ref.	*Part Number*	*Qty.*	*Description*
1	130-6750	1	Basket ASM
1:2	121-4730	2	Bumper-Basket
1:3	3274-69	2	Screw-HSBH
1:4	120-9679	2	Washer-Flat
1:5	130-6752	1	Channel
1:6	3290-382	5	Rivet-Pop
2	125-3546-03	1	Bracket-Basket
3	119-4040	6	Nut-Flange, NI
4	119-4012	6	Screw-HWHTF
5	120-9646	2	Washer-Flat



Left Side Transmission Assembly

Ref.	Part Number	Qty.	Description
1	115-7150	1	Housing-Transmission
2	120-9749	1	Housing-Extension
3	251-82	2	Bearing-Ball
4	115-7189	1	Pulley-Driven
5	119-1138	4	Screw-HWH
6	95-0715	2	Pin-Dowel
7	32151-47	1	Ring-Retaining
8	125-5239	2	Bushing-Flange
9	108-2973	2	Bushing-Flange
10	115-7126	1	Lever-Clutch, Reel
11	115-7131	1	Ring-Brake, Reel
12	115-6869	1	Bearing-Ball, Stainless
13	115-7243	1	Ring-Retaining, EXT
14	115-7130	1	Disc-Brake, Reel
15	115-7123	2	Pin-Pivot, Clutch
16	115-7124	1	Fork-Clutch, Reel
17	115-7125	1	Hub-Clutch, Reel

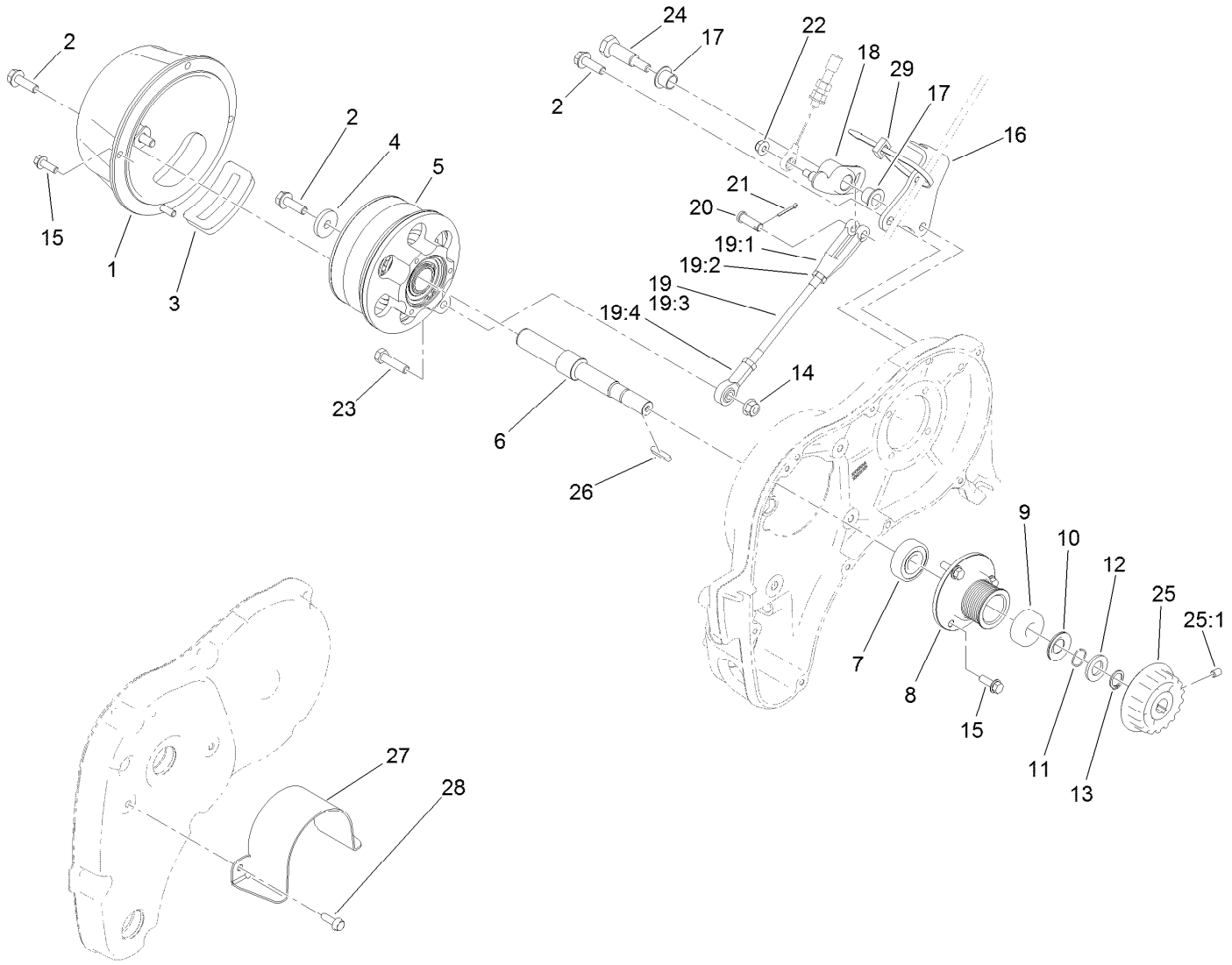
Ref.	Part Number	Qty.	Description
18	115-7127	1	Hub-Drive, Reel
19	115-7138	1	Shaft-Clutch
20	115-7222	1	Spacer
21	115-6870	2	Bearing-Ball, Sealed
22	115-7139	1	Pulley-Clutch, Reel
23	115-6811	1	Collar-Bearing
24	115-6923	1	Shield-Bearing, Flocked
25	115-7143	1	Spring-Wave
26	115-7144	1	Washer-Flat
27	115-6755	1	Ring-Retaining
28	3257-30	1	Key-Woodruff
29	3290-485	1	Washer-Wave
30	38-7820	1	Bearing-Ball
31	115-7251	1	Spacer
32	115-7288	1	Plug
33	32120-47	1	Ring-Retaining, External
34	120-9571	1	Decal-Release, Traction



Right Side Transmission Assembly

Ref.	Part Number	Qty.	Description
1	120-9597	1	Transmission Cover ASM
1:2	120-9570	1	Decal-Warning
2	115-7140	1	Gasket-Housing, Main
3	115-6743	1	Belt-Drive, Main
4	115-5142	2	Screw-HHF
5	115-7292	2	Washer-Hardened
6	115-7285	1	Pulley-Driven
7	115-7209	1	Washer-Wave
8	120-9686	2	Screw-HH
9	115-7129	2	Bushing-Pulley, Idler
10	38-7820	6	Bearing-Ball
11	115-6873	2	Pulley-Idler
12	115-7133	1	Pulley-Idler
13	115-6845	1	Screw-Shoulder
14	32151-12	1	Ring-Retaining

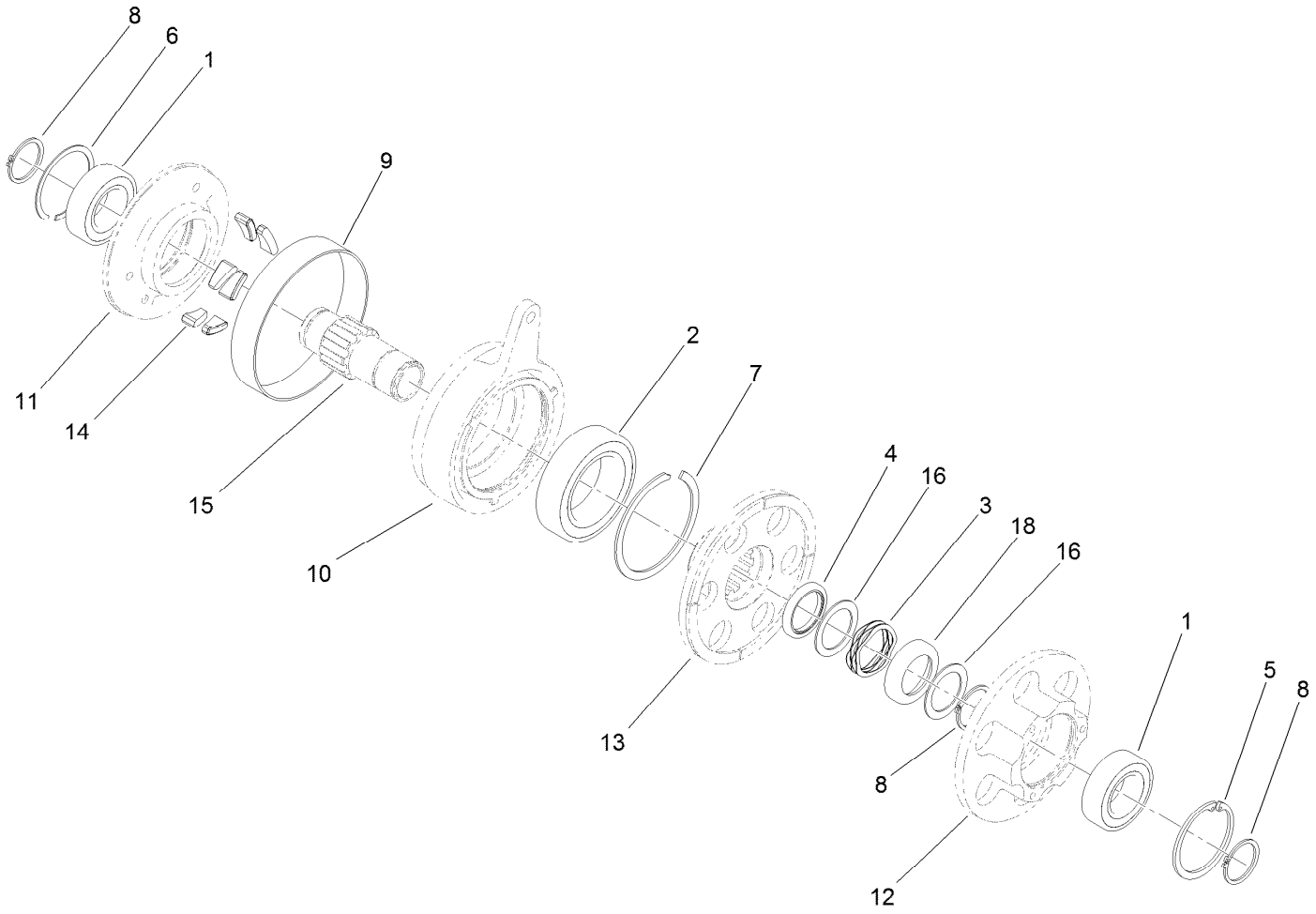
Ref.	Part Number	Qty.	Description
15	125-5239	4	Bushing-Flange
16	115-6847	1	Idler-Drive, Main
17	115-6842	1	Spring-Extension
18	115-7128	1	Lever-Spring
19	119-4041	1	Nut-HF
20	1239	1	Setscrew
21	120-9695	1	Nut-Jam
22	119-1138	8	Screw-HWH
23	119-4033	2	Pin-Spring
24	115-6867	1	Coupling-Flex
25	125-3541	1	Shaft-Hex
26	125-3542	1	Pin-Spring
27	110-2390	1	Tube-Hex
28	119-4040	1	Nut-Flange, NI
30	120-9738	1	Screw-HH



Clutch Assembly

Ref.	Part Number	Qty.	Description
1	115-7162	1	Housing-Clutch
2	115-5142	5	Screw-HHF
3	115-7142	1	Grommet-Lever, Clutch
4	115-7292	1	Washer-Hardened
5	117-1485	1	Clutch ASM
6	115-7137	1	Shaft-Clutch
7	38-7820	1	Bearing-Ball
8	115-7136	1	Pulley-Drive
9	115-6869	1	Bearing-Ball, Stainless
10	115-6923	1	Shield-Bearing, Flocked
11	115-7143	1	Spring-Wave
12	115-7144	1	Washer-Flat
13	115-6755	1	Ring-Retaining
14	119-4041	1	Nut-HF
15	119-1138	7	Screw-HWH
16	115-7090-03	1	Bracket-Cable, Traction
17	125-5239	2	Bushing-Flange

Ref.	Part Number	Qty.	Description
18	115-7082	1	Lever-Bellcrank
19	115-7245	1	Bellcrank Rod ASM
19:1	282-27	1	Clevis-Adj
19:2	3220-2	2	Nut-Jam
19:3	115-7084	1	Rod-Bellcrank
19:4	1-543017	1	Balljoint-RH
20	120-9694	1	Pin-Clevis
21	120-9716	1	Pin-Cotter
22	119-4040	1	Nut-Flange, NI
23	120-9696	1	Screw-HH
24	115-6845	1	Screw-Shoulder
25	115-7276	1	Endpiece-Coupler, 15Mm
25:1	3245-41	2	Screw-HSH
26	88-7150	1	Key-Square
27	120-9552-03	1	Guard-Coupler
28	131-6150	2	Screw-HWHTF
29	3290-378	1	Tie-Cable

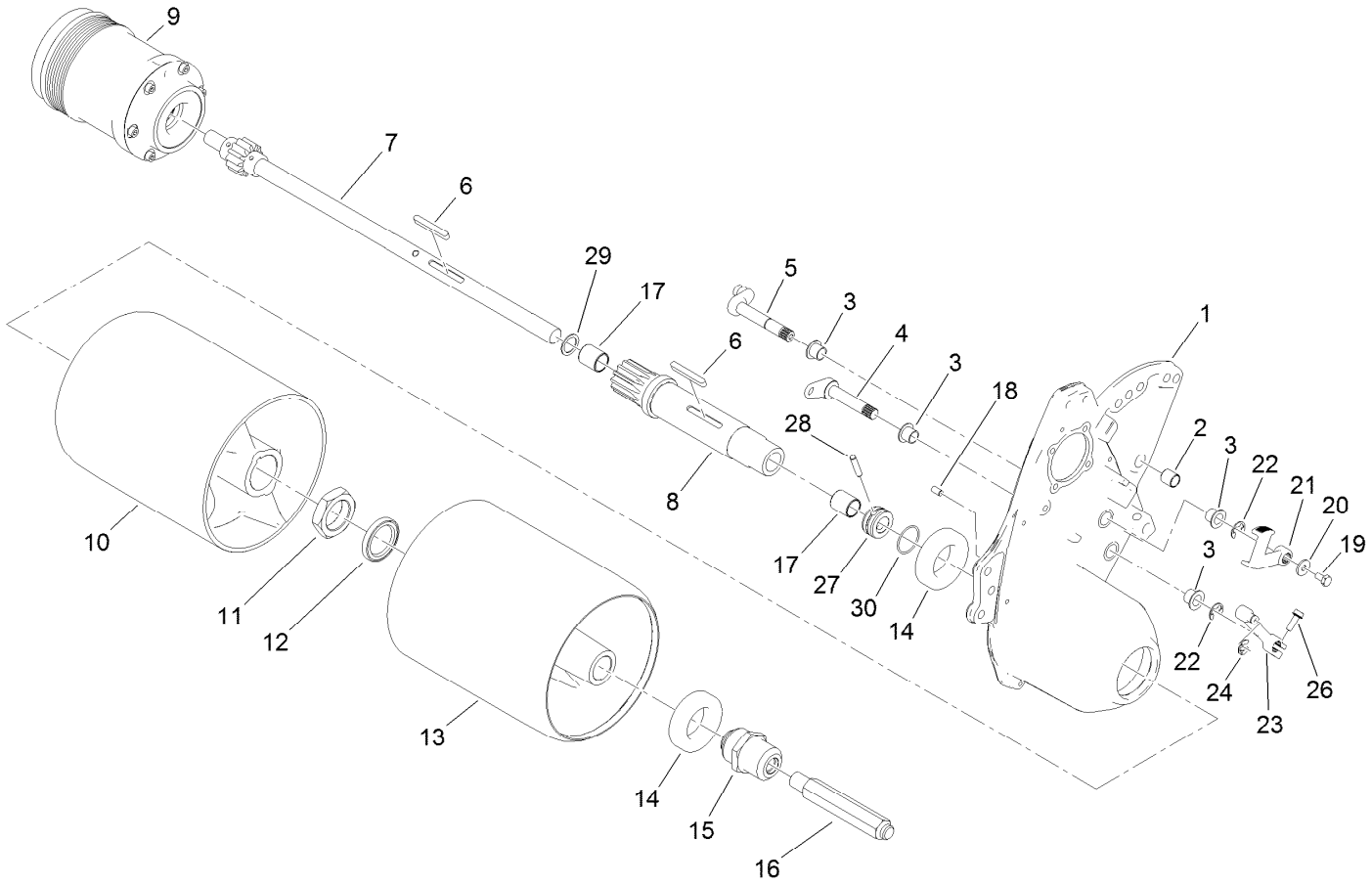


Clutch Assembly No. 117-1485

Ref.	Part Number	Qty.	Description
1	120-9663	2	Bearing-Ball
2	120-9664	1	Bearing-Ball
3	120-9665	1	Spring-Wave
4	120-9666	1	Seal-Oil
5	120-9667	1	Ring-Retaining, Internal
6	120-9668	1	Ring-Retaining, Internal
7	120-9669	1	Ring-Retaining, Internal
8	120-9670	3	Ring-Retaining, External
9	120-9674	1	Cover-Airgap

Ref.	Part Number	Qty.	Description
10		1	Housing-Rotating ●
11		1	Housing-Fixed ●
12		1	Plate-Mounting ●
13		1	Disc-Friction ●
14		1	Insert ●
15		1	Hub ●
16	120-9671	2	Shim-30 Mm
18	120-9673	1	Cup-Spring

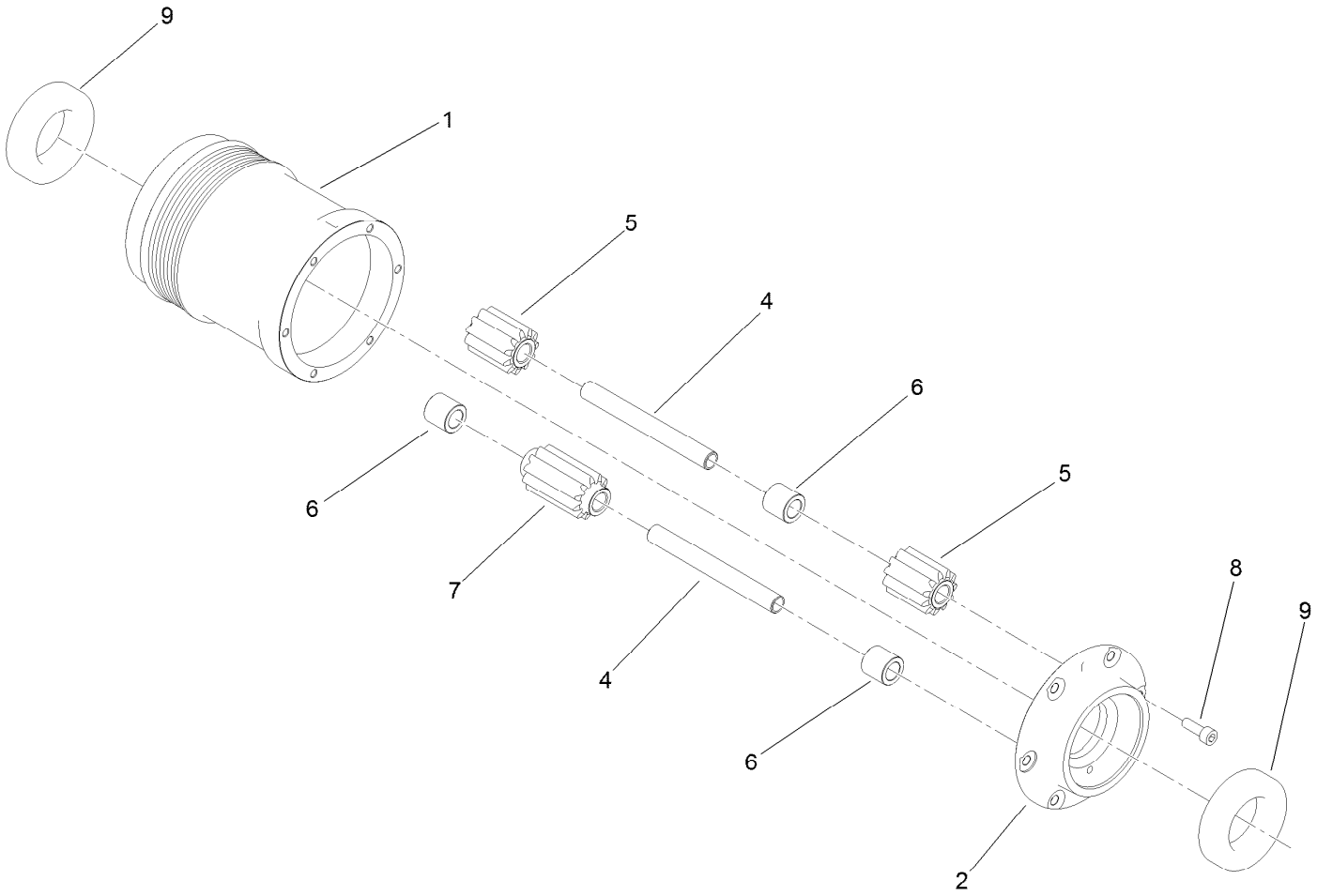
● Not serviced separately



Differential and Traction Drum Assembly

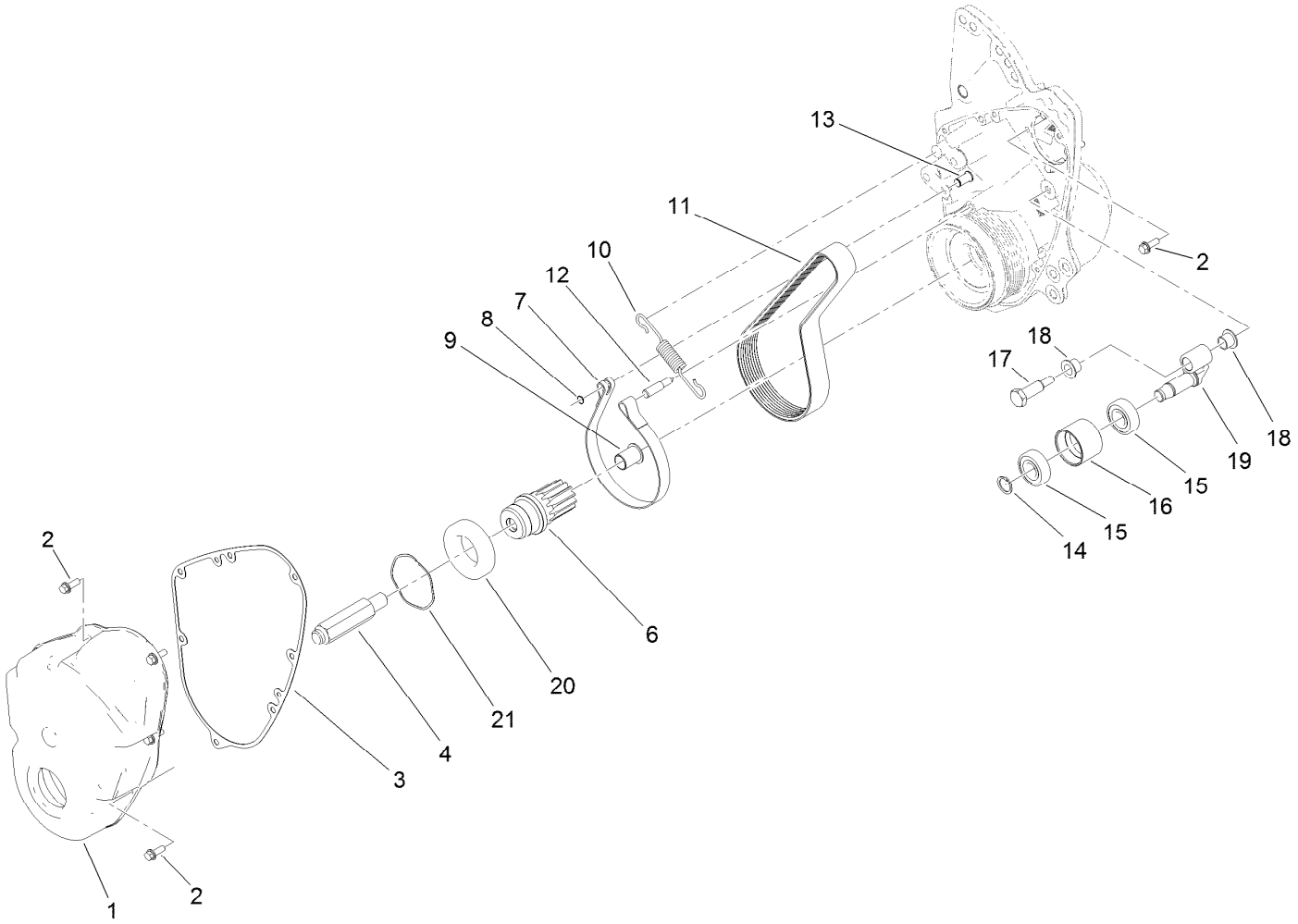
Ref.	Part Number	Qty.	Description
1	115-7154	1	Housing-Drive, Drum
2	115-7295	1	Bushing-Straight
3	125-5239	4	Bushing-Flange
4	115-7119	1	Lever-Brake
5	115-7118	1	Lever-Traction
6	115-6769	2	Key-Sq
7	115-7182	1	Shaft-Drum
8	115-7181	1	Shaft-Drive, Drum
9	115-6711	1	Differential ASM
10	115-7173	1	Drum-Traction, RH
11	115-7025	1	Nut-Jam
12	253-134	1	Seal-Grease
13	115-7174	1	Drum-Traction, LH
14	115-6860	2	Bearing-Ball, Stainless
15	115-6784	1	Nut-Bearing

Ref.	Part Number	Qty.	Description
16	115-6785	1	Shaft-Hex, LH
17	115-7019	2	Bushing-Straight
18	95-0715	2	Pin-Dowel
19	120-9688	1	Screw-HH
20	120-9691	1	Washer-Flat
21	115-7121	1	Lever-Traction, Engage
22	32120-47	2	Ring-Retaining, External
23	115-7120	1	Lever-Brake, Cable
24	32151-47	1	Ring-Retaining
26	131-6150	1	Screw-HWHTF
27	115-7023	1	Collar-Lock
28	125-3529	1	Pin-Shear
29	115-7210	1	Washer-Thrust
30	340-64	1	O-Ring



Differential Assembly No. 115-6711

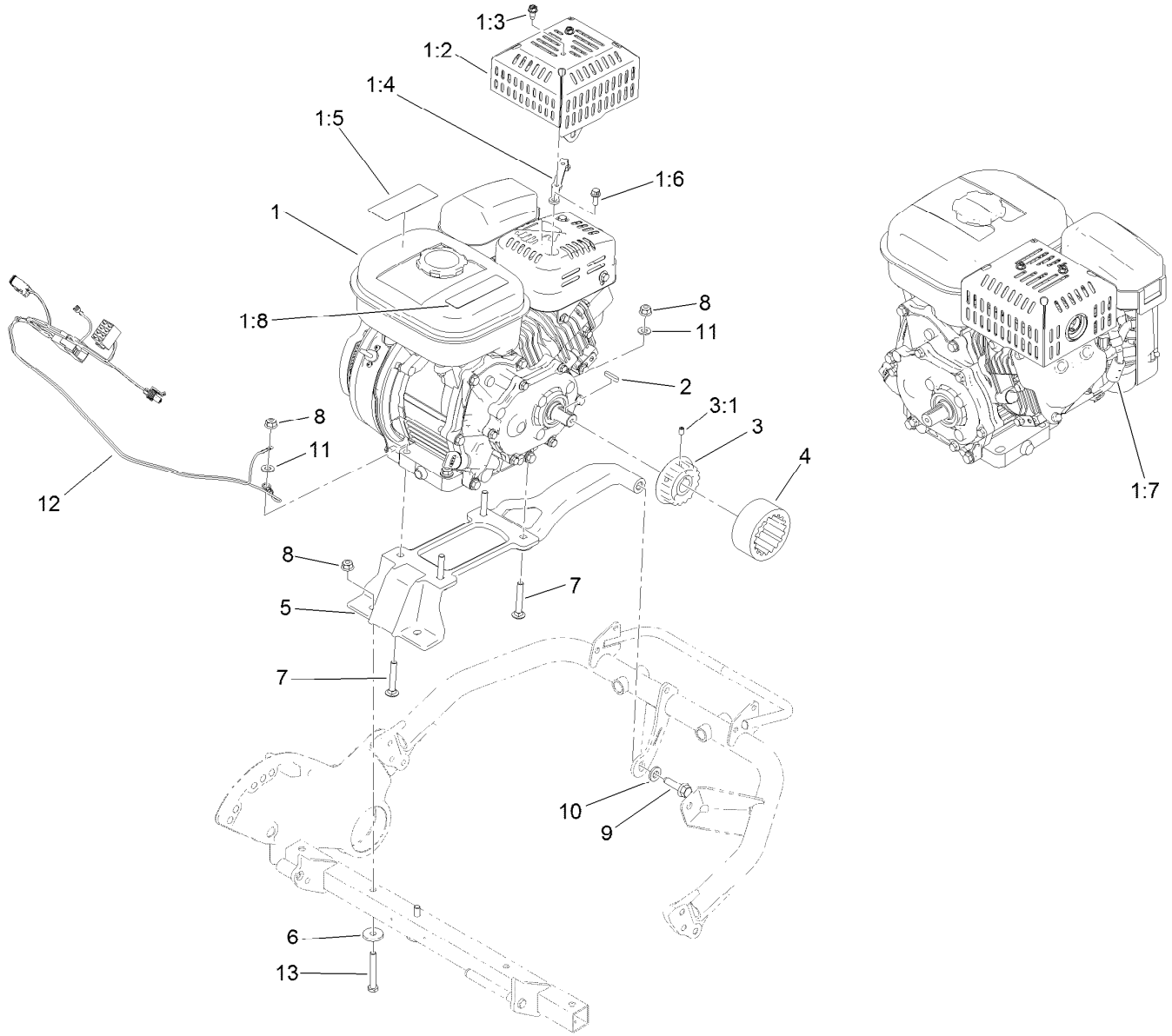
Ref.	*Part Number*	*Qty.*	*Description*
1	115-7017	1	Housing-Differential
2	115-6865	1	Cover-Differential
4	115-6866	6	Pin-Differential
5	115-6715	6	Gear-Spur, Dual
6	115-6862	9	Spacer-Differential, Natural
7	115-6716	3	Gear-Spur
8	3274-101	6	Screw-HSH
9	251-310	2	Bearing-Ball



Drum Drive Assembly

Ref.	Part Number	Qty.	Description
1	115-7156	1	Cover-Drive, Drum
2	119-1138	11	Screw-HWH
3	115-7141	1	Gasket-Housing, Drum
4	115-6786	1	Shaft-Hex, RH
6	115-6717	1	Gear-Spur
7	115-6846	1	Brake-Band
8	32120-46	1	Ring-Retaining
9	115-7211	1	Bushing-Flanged
10	115-6841	1	Spring-Extension
11	115-6744	1	Belt-Drive, Drum

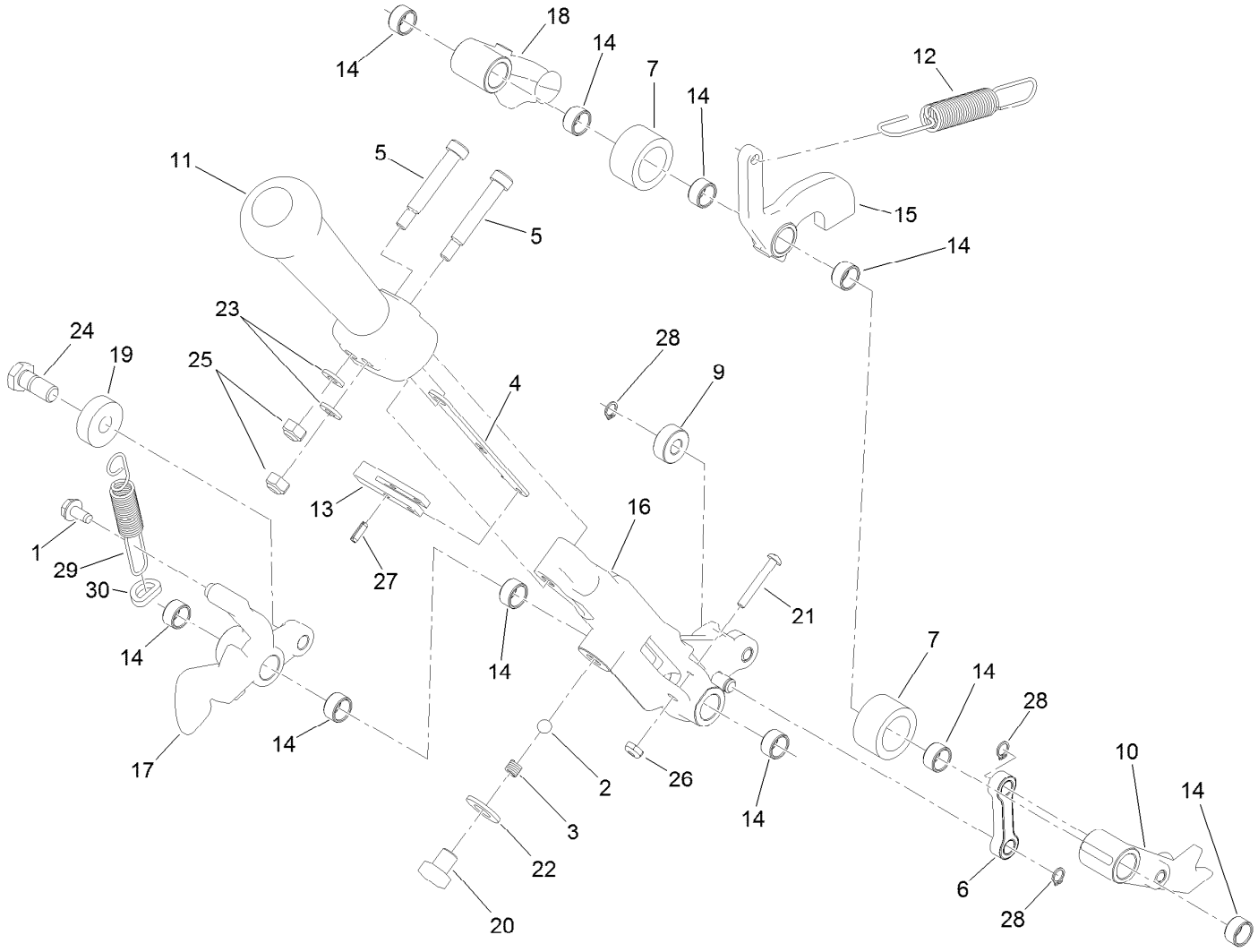
Ref.	Part Number	Qty.	Description
12	115-7116	1	Pin-Mount, Brake
13	120-9687	1	Pin-Clevis, Brake
14	32151-12	1	Ring-Retaining
15	38-7820	2	Bearing-Ball
16	115-7133	1	Pulley-Idler
17	115-6845	1	Screw-Shoulder
18	125-5239	2	Bushing-Flange
19	115-7235	1	Idler-Drum
20	115-6860	1	Bearing-Ball, Stainless
21	115-7294	1	Washer-Wave



Engine Assembly

Ref.	Part Number	Qty.	Description
1	130-6466	1	Engine ASM
1:2	120-9240-03	1	Guard-Muffler
1:3	120-9551	2	Screw-HWH
1:4	115-7352	1	Bracket-Guard, Muffler
1:5	120-2769	1	Decal-Warning
1:6	104-2628	2	Screw-HWH
1:7	112-1540	1	Ferrite-Snap On
1:8	117-2718	1	Decal-Arrester, Spark
2	88-7150	1	Key-Square
3	115-7277	1	Endpiece-Coupler
3:1	3245-41	2	Screw-HSH

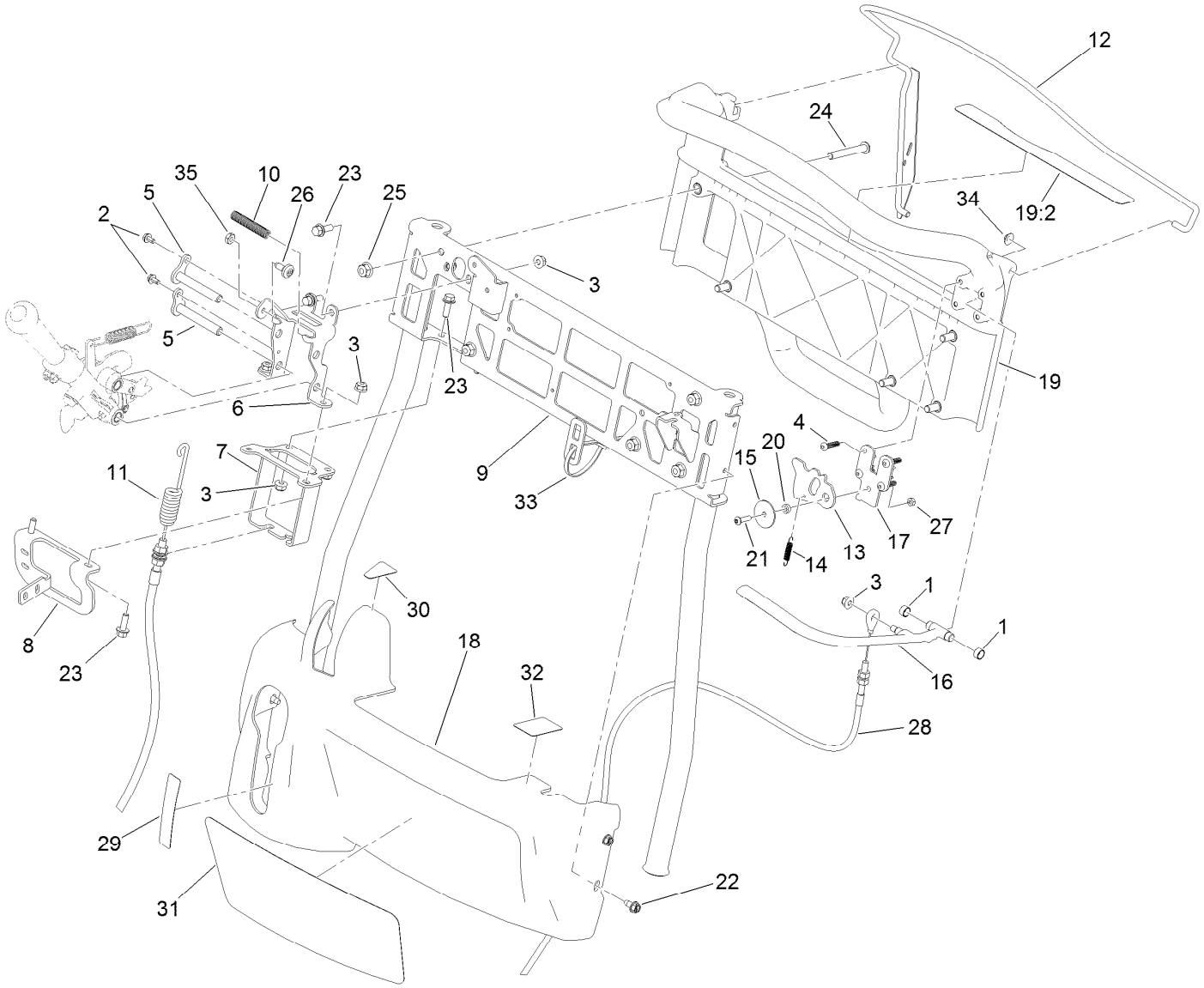
Ref.	Part Number	Qty.	Description
4	115-7278	1	Sleeve-Coupler
5	127-1535	1	Base-Engine
6	115-7292	2	Washer-Hardened
7	3230-6	4	Screw-CARR
8	119-4041	6	Nut-HF
9	115-7024	1	Screw-HHF
10	115-7293	1	Washer-Hardened
11	120-9683	4	Washer-Plain
12	120-6304	1	Harness-Wire
13	120-9738	2	Screw-HH



Shift Lever Assembly

Ref.	Part Number	Qty.	Description
1	104-2065	1	Screw-HWH
2	105-2442	1	Ball-Detent
3	105-2443	1	Spring-Detent
4	115-6992	1	Link-Arm, Shift
5	115-6997	2	Screw-Shoulder
6	115-7066	1	Link-Shifter
7	115-7071	2	Bumper-Sleeve, Rubber
9	115-7073	1	Spacer
10	115-7206	1	Spring Lever ASM
11	115-7098	1	Handle-Shift
12	115-7219	1	Spring-Extension
13	120-9703	1	Pin-Latch
14	120-9708	10	Bushing
15	120-9746	1	Latch-Shifter
16	115-7099	1	Lever-Transport

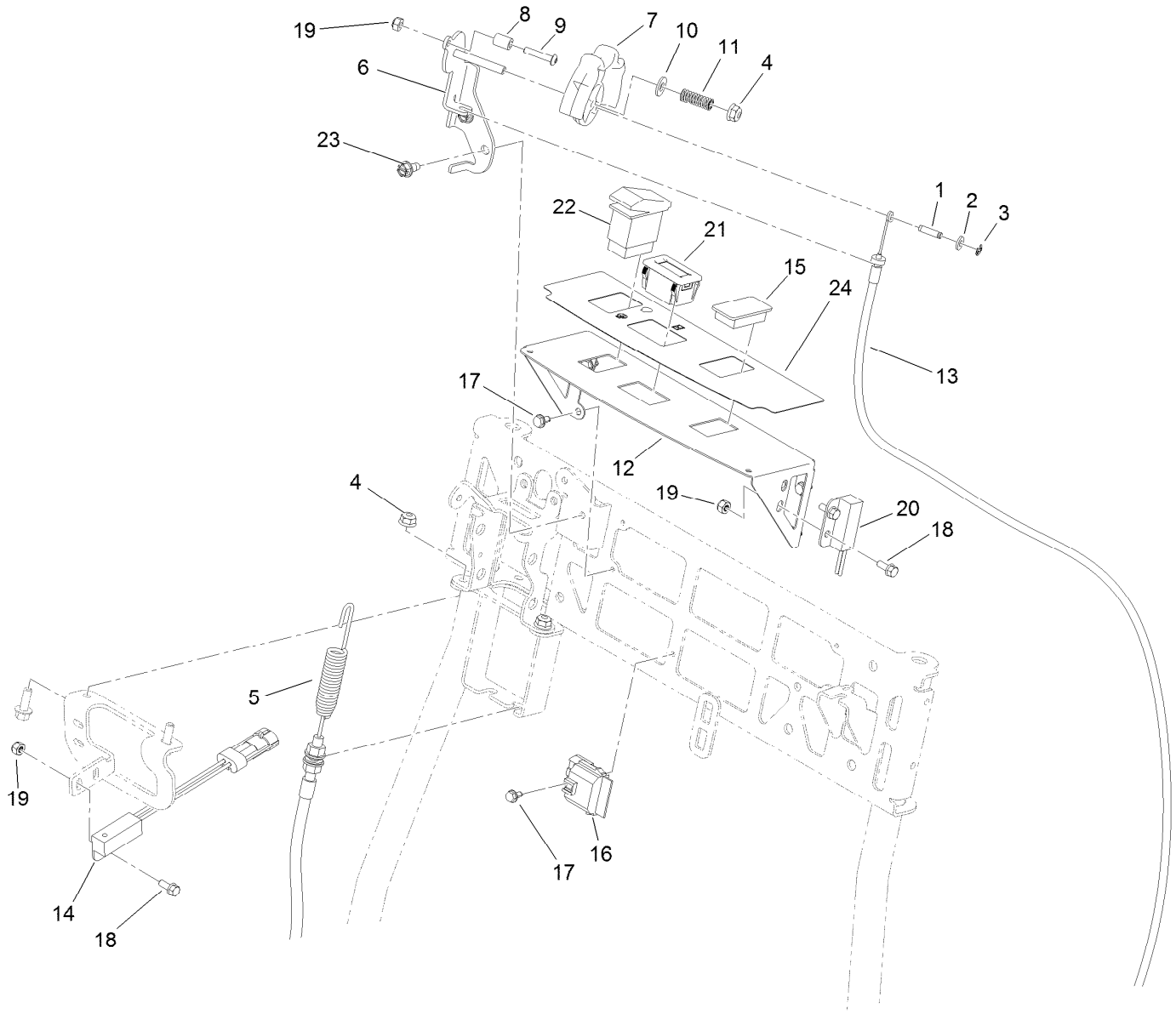
Ref.	Part Number	Qty.	Description
17	120-9711	1	Lever-Shift, Reel
18	120-9712	1	Lever-Cam, Reel
19	251-259	1	Bearing-Ball
20	119-4067	1	Screw-HH
21	120-9693	1	Screw-PPH
22	120-9683	1	Washer-Plain
23	120-9680	2	Washer-Flat
24	120-9747	1	Screw-Shoulder
25	120-9681	2	Nut-Lock, NI
26	120-9684	1	Nut-Lock
27	32121-68	1	Pin-Roll
28	613328	3	Ring-Retaining
29	120-9704	1	Spring-Extension
30	120-9729	1	Collar-Spring



Handle Assembly

Ref.	Part Number	Qty.	Description
1	99-6247	2	Bushing-Bronze
2	104-2065	2	Screw-HWH
3	119-4040	7	Nut-Flange, NI
4	120-9676	4	Screw-Plastite
5	115-6966	2	Shift Lever Pin ASM
6	115-7055-03	1	Bracket-Shifter
7	115-7063-03	1	Mount-Shift
8	115-7068	1	Bracket-Mount, Switch
9	115-7078-03	1	Handle-Lower
10	115-7299	1	Spring-Extension
11	115-7172	1	Cable-Clutch, Reel
12	115-7216-03	1	Bail
13	115-7229	1	Latch-Brake
14	115-7230	1	Spring-Extension
15	115-7231	1	Washer
16	115-7232	1	Lever-Brake
17	115-7238	1	Keeper-Lever, Brake
18	115-7250	1	Cover-Console

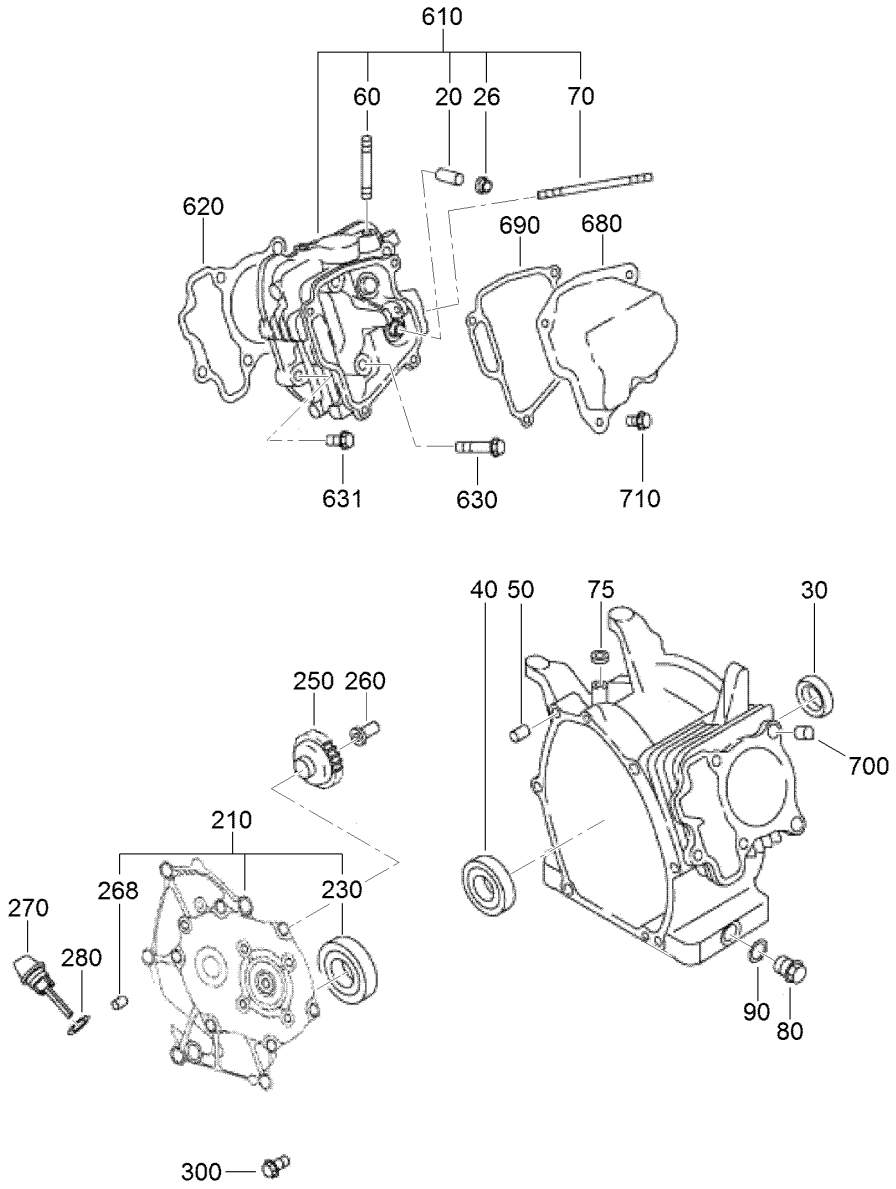
Ref.	Part Number	Qty.	Description
19	120-9726	1	Upper Handle ASM
19:2	120-9593	1	Decal-Warning
20	115-7291	1	Spacer-Latch, Brake
21	119-1224	1	Screw-HSBH
22	120-9551	4	Screw-HWH
23	120-9678	6	Screw-HHF
24	115-7260	5	Screw-HSBH
25	119-4041	5	Nut-HF
26	120-7950	1	Screw-Shoulder
27	120-9681	1	Nut-Lock, NI
28	115-7171	1	Cable-Brake
29	115-7271	1	Decal-Shift, Gear
30	115-7051	1	Decal-Throttle
31	115-7268	1	Decal
32	120-9598	1	Decal-Brake
33	3290-378	1	Tie-Cable
34	3290-337	1	Nut-Speed
35	120-9695	1	Nut-Jam



Throttle and Console Assembly

Ref.	Part Number	Qty.	Description
1	125-3534	1	Pin-Throttle Cable
2	120-9680	1	Washer-Flat
3	110-1758	1	Ring-Retaining
4	119-4040	1	Nut-Flange, NI
5	117-1397	1	Cable-Clutch, Traction
6	115-7226-03	1	Mount-Throttle
7	115-6947	1	Wheel-Control, Throttle
8	115-6941	1	Spacer
9	108-3153	1	Screw-HSBH
10	120-9679	1	Washer-Flat
11	121-4619	1	Spring-Compression
12	115-7208-03	1	Panel-Switch
13	117-1398	1	Cable-Throttle

Ref.	Part Number	Qty.	Description
14	120-6379	1	Sensor-Ferrous Proximity, NC
15	99-7420	1	Plug-Hole
16	1-323430	1	Module-Interlock
17	104-2065	5	Screw-HWH
18	120-9748	4	Screw-HWH
19	120-9681	5	Nut-Lock, NI
20	120-6326	1	Sensor-Proximity, Ferrous
21	119-1347	1	Meter-Hour
22	95-8999	1	Switch
23	120-9551	2	Screw-HWH
24	115-7274	1	Decal-Console

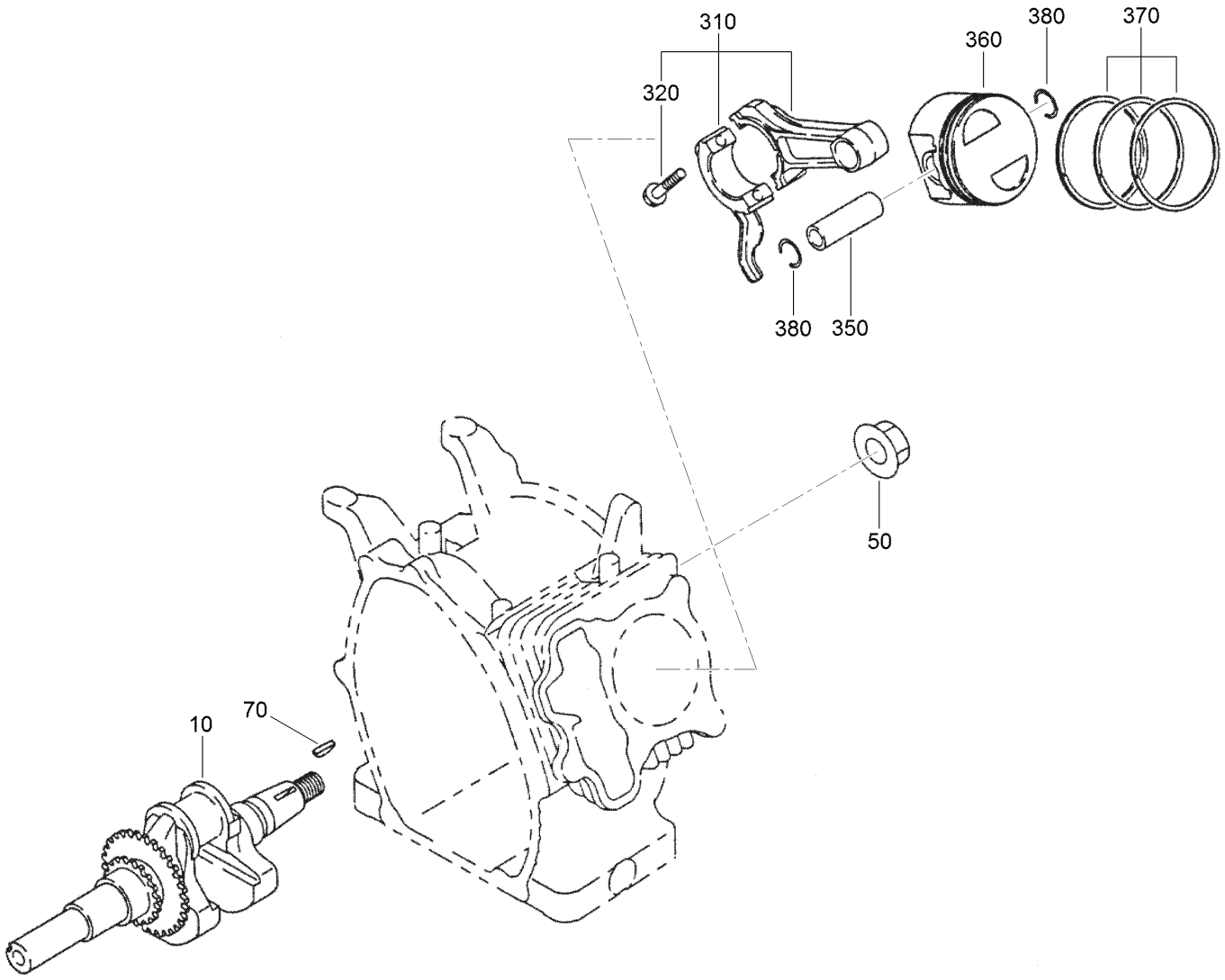


Crankcase Assembly

Ref.	Part Number	Qty.	Description
20	121-0571	2	Guide-Valve
26	121-0611	1	Seal-Stem
30	121-0540	1	Seal-Oil
40	121-0546	1	Bearing-Ball
50	121-0608	2	Pipe-Knock
60	121-0512	2	Stud
70	121-0511	2	Stud
75	121-0539	1	Seal-Oil
80	121-0538	1	Plug
90	121-0532	1	Gasket
210	121-0607	1	Main Bearing Cover ASM
230	121-0544	1	Bearing-Ball
250	121-0652	1	Governor Gear ASM
260	121-0641	1	Sleeve-Governor
268	121-6351	2	Pin-Straight

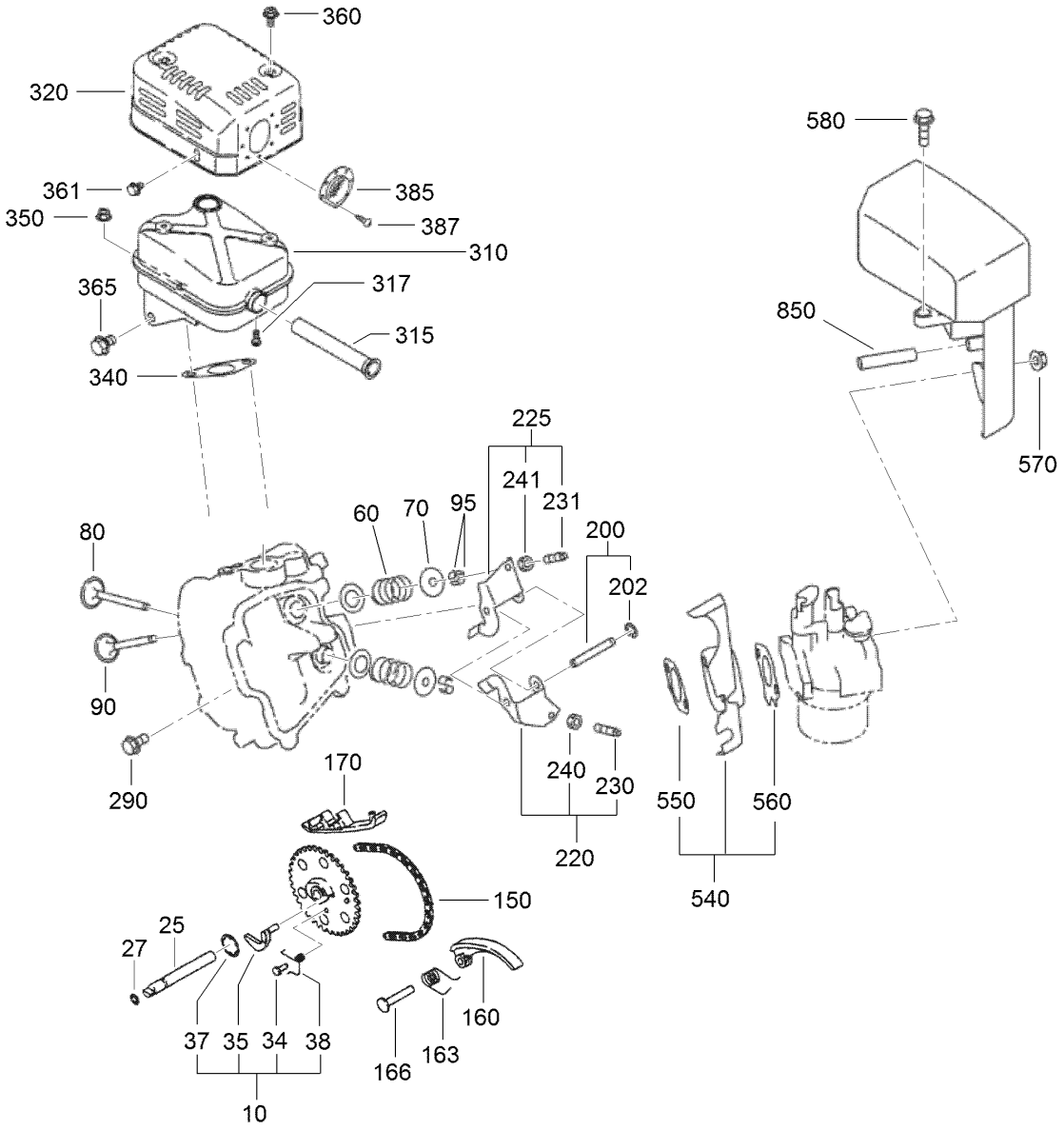
Ref.	Part Number	Qty.	Description
270	121-0665	1	Gauge-Oil
280	121-6374	1	Gasket
300	121-0502	6	Bolt-Flange
610	121-0672	1	Cylinder Head ASM (Serial No. 1Xxxxxxx)
610	125-9159	1	Cylinder Head ASM (Serial No. 2Xxxxxxx)
620	121-0585	1	Gasket-Head
630	121-0519	4	Bolt-Flange
631	121-0520	1	Bolt-Flange
680	121-0609	1	Rocker Cover ASM
690	121-0610	1	Gasket-Cover, Rocker
700	121-0608	2	Pipe-Knock
710	121-0514	4	Bolt-Flange
960	121-0606	1	Gasket Set ●

● Not illustrated



Crankshaft and Piston Assembly

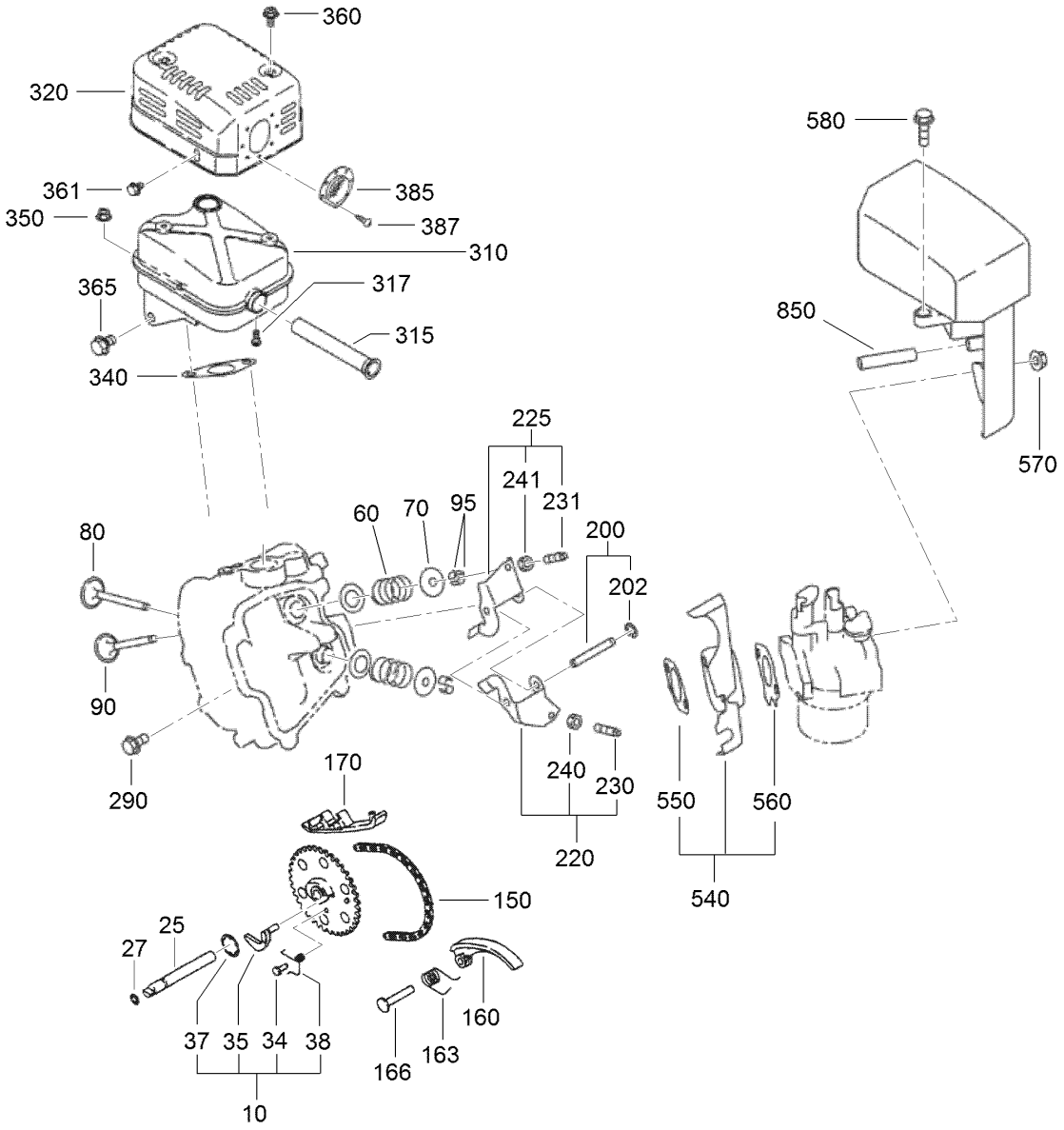
Ref.	*Part Number*	*Qty.*	*Description*
10	121-0586	1	Crankshaft ASM
50	121-0529	1	Nut-Flange
70	121-0537	1	Key-Woodruff
310	121-0587	1	Connecting Rod ASM
310	121-0588	1	Connecting Rod ASM (Undersize)
320	121-0612	2	Bolt-Rod, Connecting
350	121-0589	1	Pin-Piston
360	121-6353	1	Piston (Oversize 0.50 Mm)
360	121-0590	1	Piston (STD)
360	121-0591	1	Piston (Oversize 0.250 Mm)
370	121-0592	1	Piston Ring Set (STD)
370	121-0593	1	Piston Ring Set (Oversize 0.250 Mm)
370	121-0594	1	Piston Ring Set (Oversize 0.50 Mm)
380	121-0561	2	Clip



Intake and Exhaust Assembly

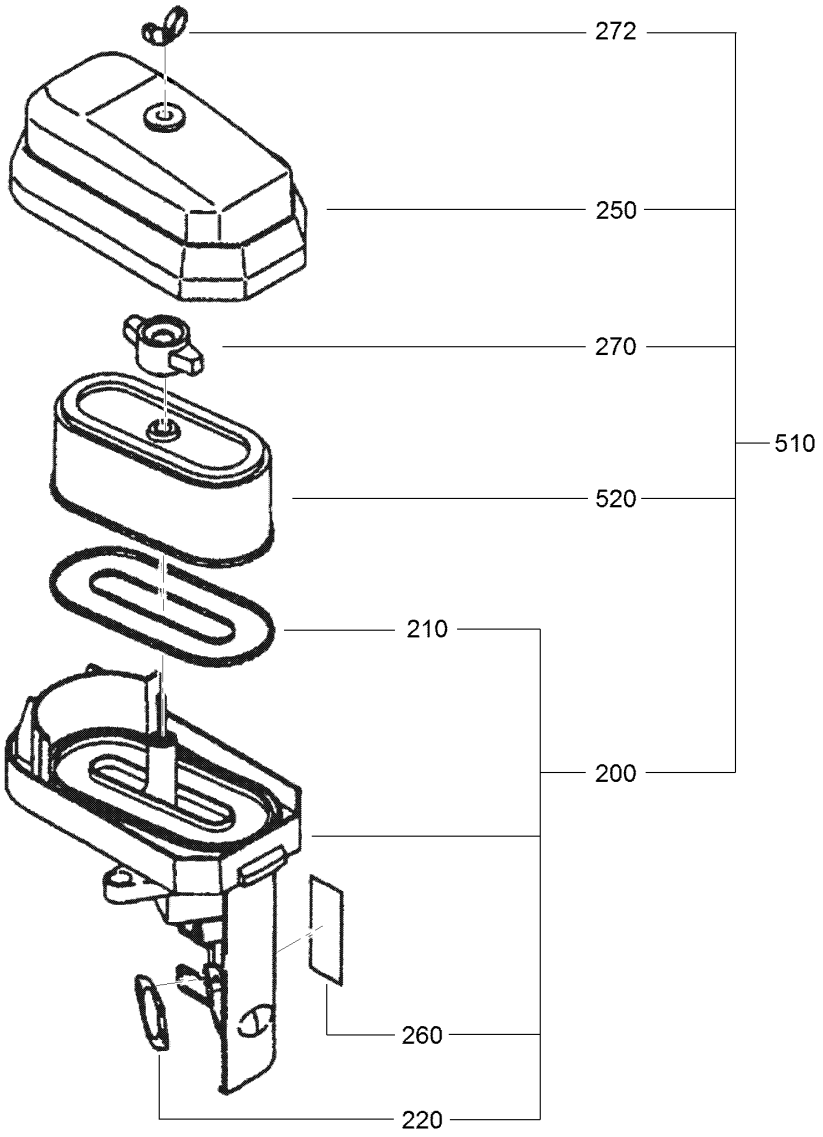
Ref.	Part Number	Qty.	Description
10	121-0613	1	Camshaft ASM
25	121-0625	1	Pin-Camshaft
27	121-0535	1	O-Ring
34	121-0639	1	Pin-Spring
35	121-0631	1	Lever-Release
37	121-0632	1	Clip
38	121-0640	1	Spring-Return
60	121-0673	2	Spring-Valve
70	121-0579	2	Retainer-Spring
80	121-0596	1	Valve-Intake
90	121-0597	1	Valve-Exhaust
95	121-0555	4	Collet-Valve
150	121-0599	1	Timing Chain ASM
160	121-0634	1	Tensioner
163	121-0637	1	Spring-Tensioner
166	121-0633	1	Pin-Tensioner
170	121-0635	1	Guide-Chain
200	121-0624	1	Rocker Pin ASM
202	121-0507	1	Clip
220	121-0629	1	Intake Rocker Arm ASM
225	121-0630	1	Exhaust Rocker Arm ASM

Ref.	Part Number	Qty.	Description
230	121-0524	1	Screw-Adjust
231	121-0524	1	Screw-Adjust
240	121-0528	1	Nut
241	121-0528	1	Nut
290	121-0514	1	Bolt-Flange
310	121-0595	1	Muffler ASM
315	121-0638	1	Arrestor-Spark
317	121-0525	1	Screw-Tapping
320	121-0598	1	Muffler Cover ASM
340	121-0626	1	Gasket-Muffler
350	121-6376	2	Nut-Flange
360	121-0527	2	Bolt-Flange
361	121-0513	1	Bolt-Flange
365	121-0521	1	Bolt-Flange
385	121-6354	1	Screen-Complete
387	121-0525	2	Screw-Tapping
540	121-0623	1	Insulator ASM
550	121-0628	1	Gasket-Insulator No.2
560	121-0627	1	Gasket-Insulator No.1
570	121-0506	2	Nut-Flange



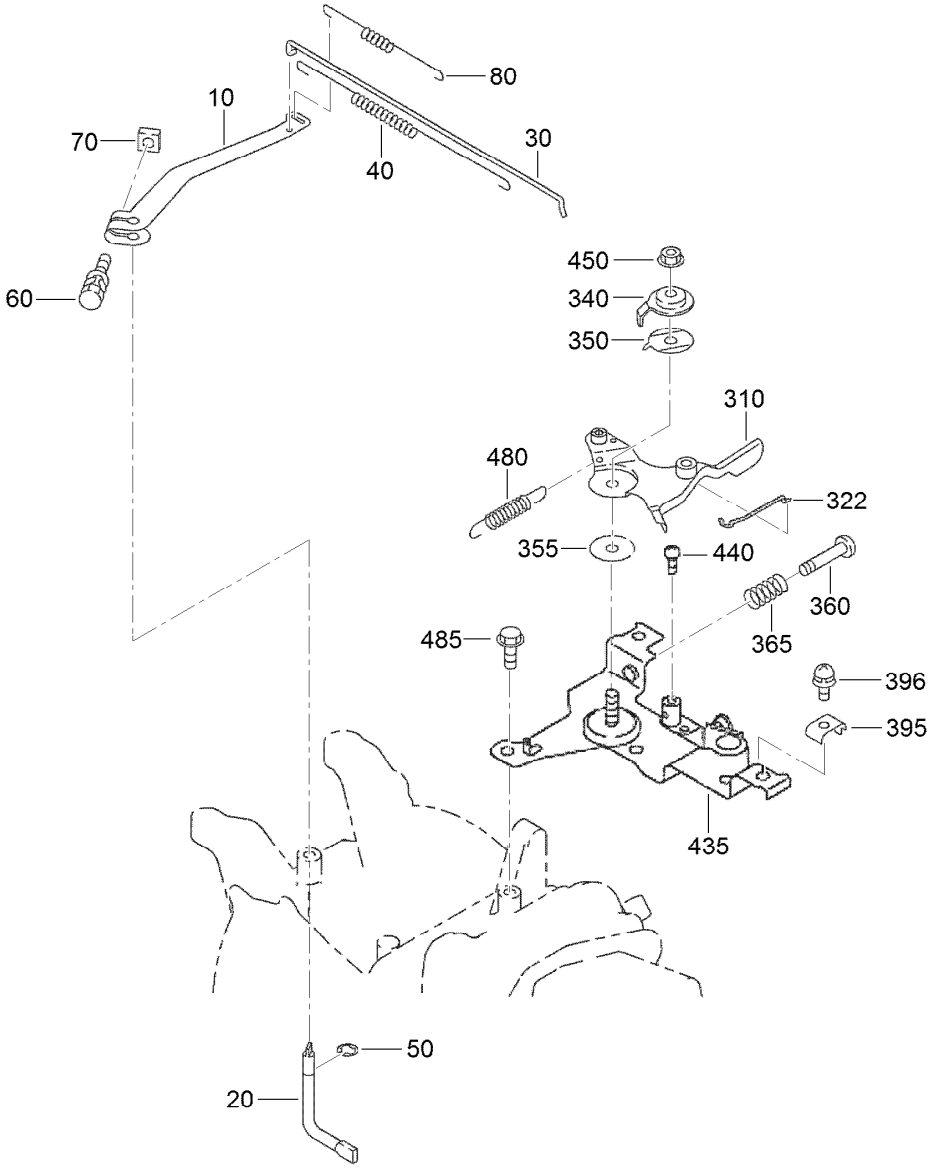
Intake and Exhaust Assembly (continued)

Ref.	*Part Number*	*Qty.*	*Description*
580	121-0516	1	Bolt-Flange
850	121-6375	1	Pipe-Breather



Air Cleaner Assembly

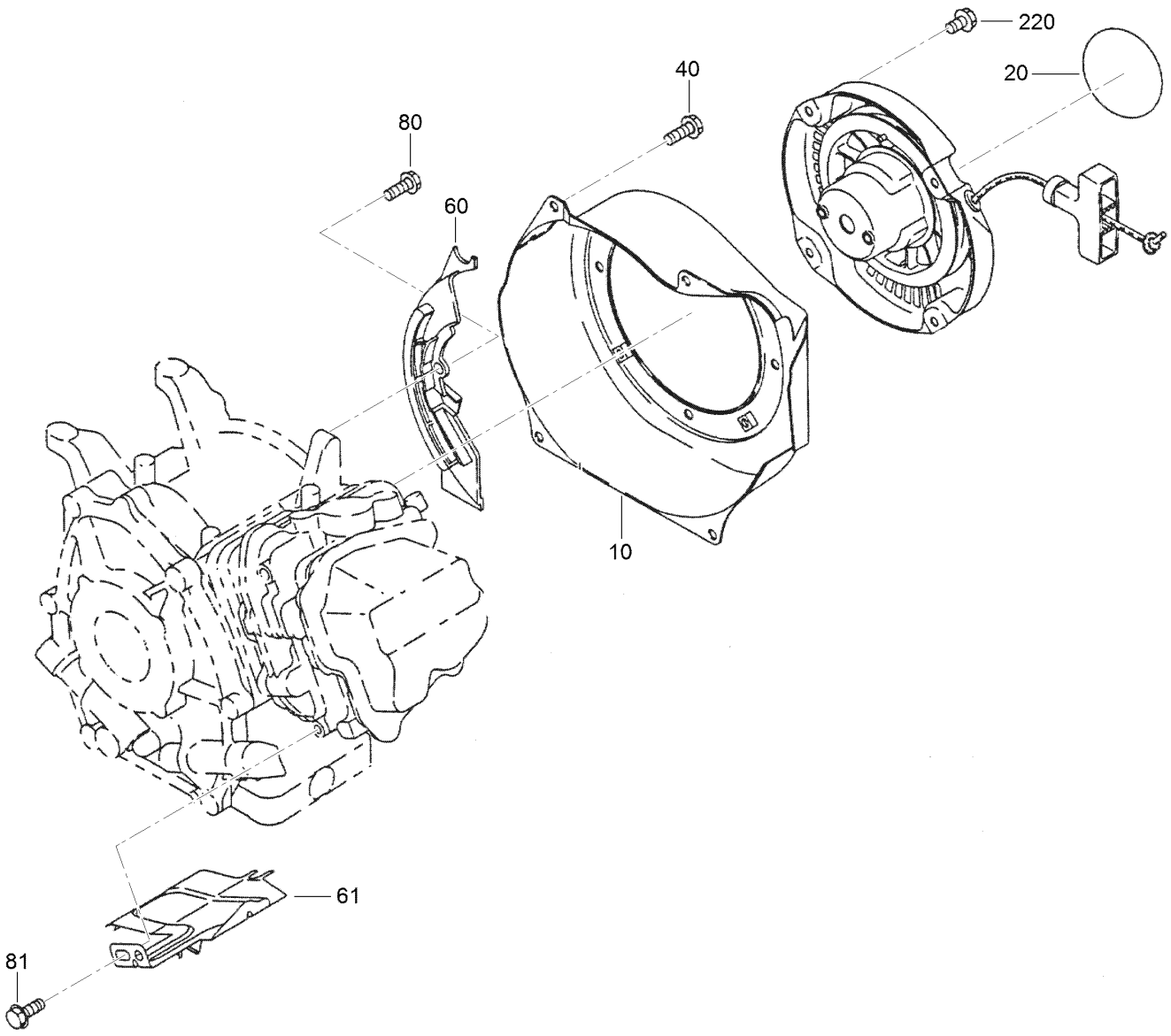
Ref.	*Part Number*	*Qty.*	*Description*
200	121-0620	1	Base ASM
210	121-0617	1	Packing
220	121-0614	1	Packing
250	121-0621	1	Cover ASM
260	121-0616	1	Label
270	121-0622	1	Nut-Wing
272	121-0615	1	Nut-Wing
510	121-0619	1	Air Cleaner ASM
520	121-0618	1	Set-Element



Governor Assembly

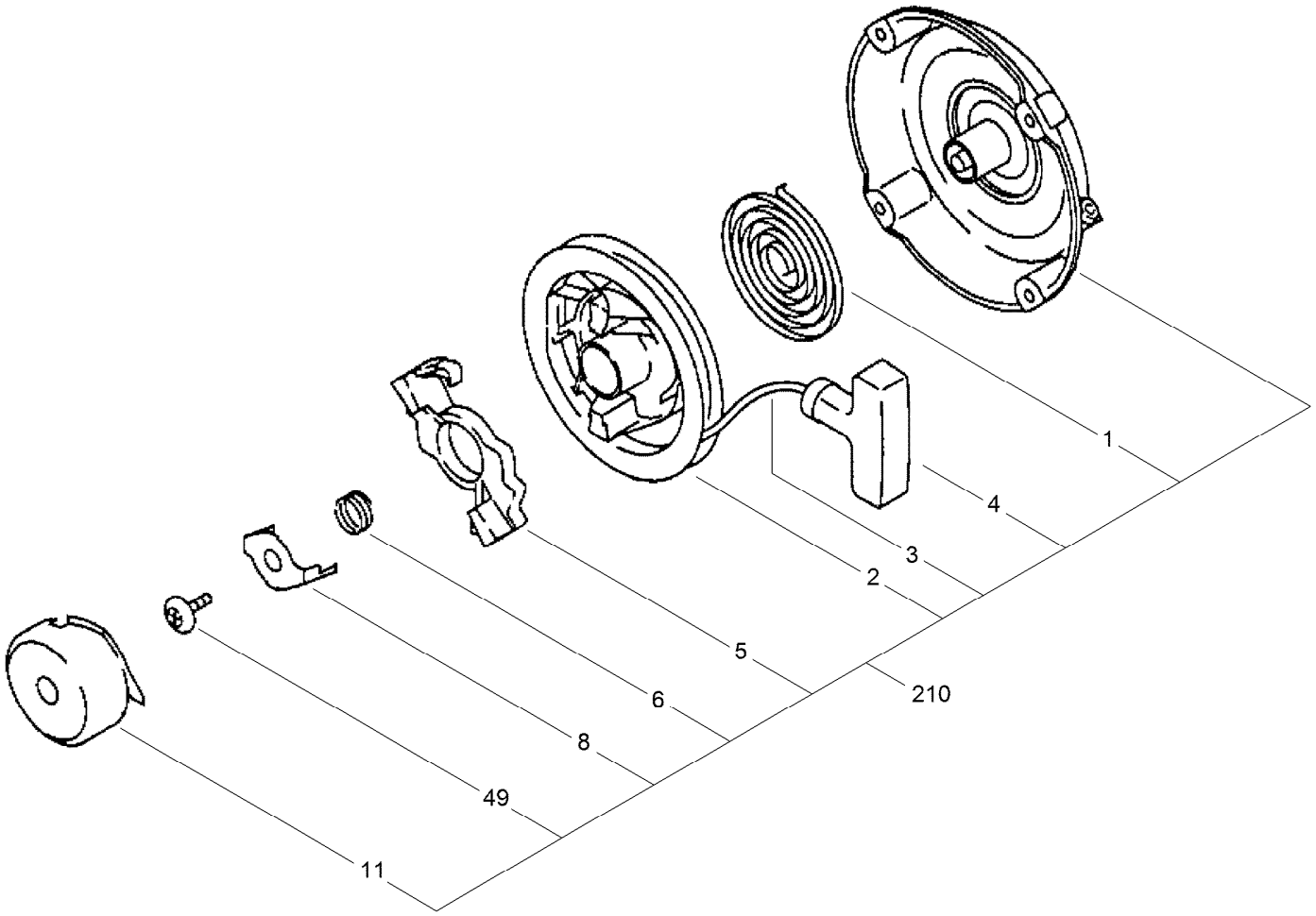
Ref.	Part Number	Qty.	Description
10	121-0643	1	Lever-Governor
20	121-0642	1	Shaft-Governor
30	121-0674	1	Governor Rod ASM
40	121-0645	1	Spring-Rod
50	121-0507	1	Clip
60	121-0522	1	Bolt And Washer ASM
70	121-0530	1	Nut
80	121-0644	1	Spring-Governor
310	121-0646	1	Speed Control Lever ASM
322	121-0648	1	Link Rod ASM
340	121-0647	1	Plate-Stop

Ref.	Part Number	Qty.	Description
350	121-0651	1	Washer
355	121-0534	1	Washer-Friction
360	121-0509	1	Screw
365	121-0572	1	Spring-Adjust
395	121-0650	1	Clamp
396	121-0523	1	Screw And Washer ASM
435	121-0654	1	Speed Control Bracket ASM
440	121-0508	1	Screw
450	121-0505	1	Nut-Self Lock
480	121-0653	1	Spring-Return
485	121-0514	2	Bolt-Flange



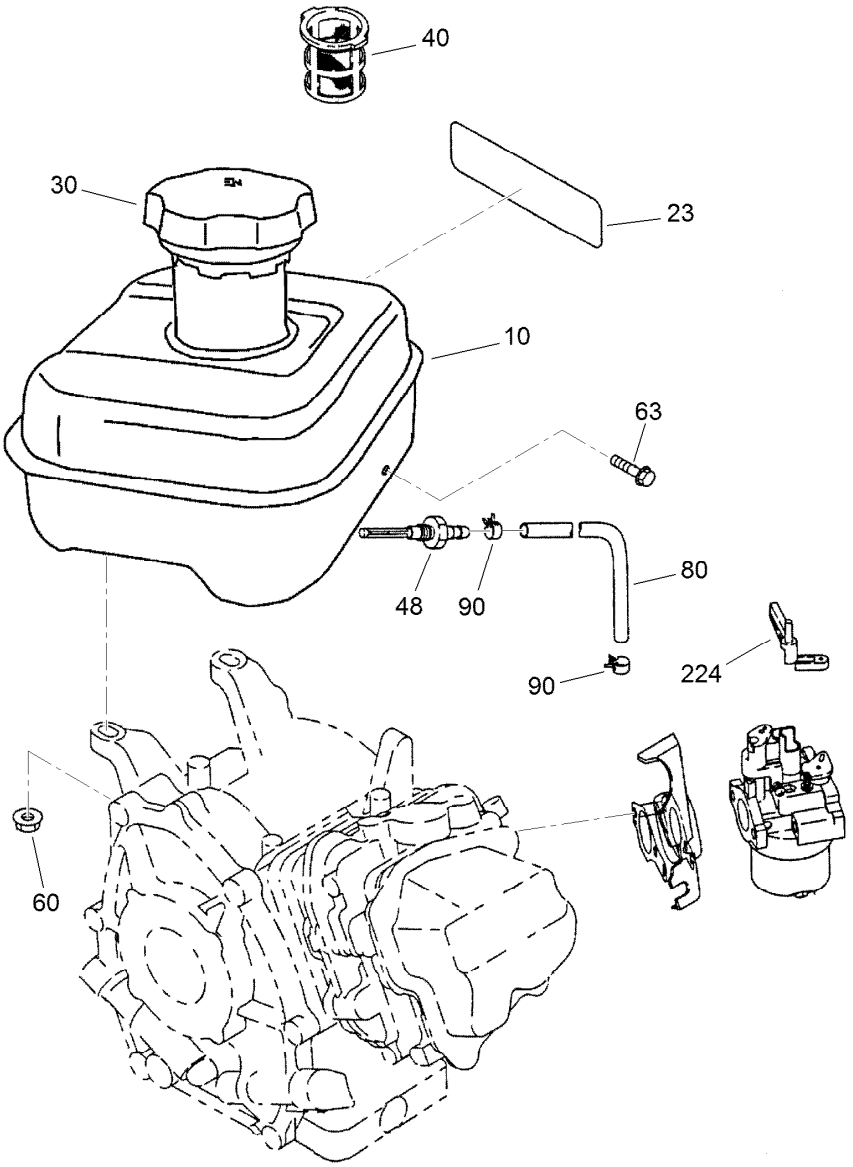
Recoil and Shroud Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	121-0600	1	Blower Housing ASM
20	121-0550	1	Label-Trademark
40	121-0515	4	Bolt-Flange
60	121-0656	1	Case Baffle No.1 ASM
61	121-0655	1	Case Baffle No.2 ASM
80	121-0500	1	Bolt-Flange
81	121-0514	1	Bolt-Flange
220	121-6377	4	Bolt And Washer ASM



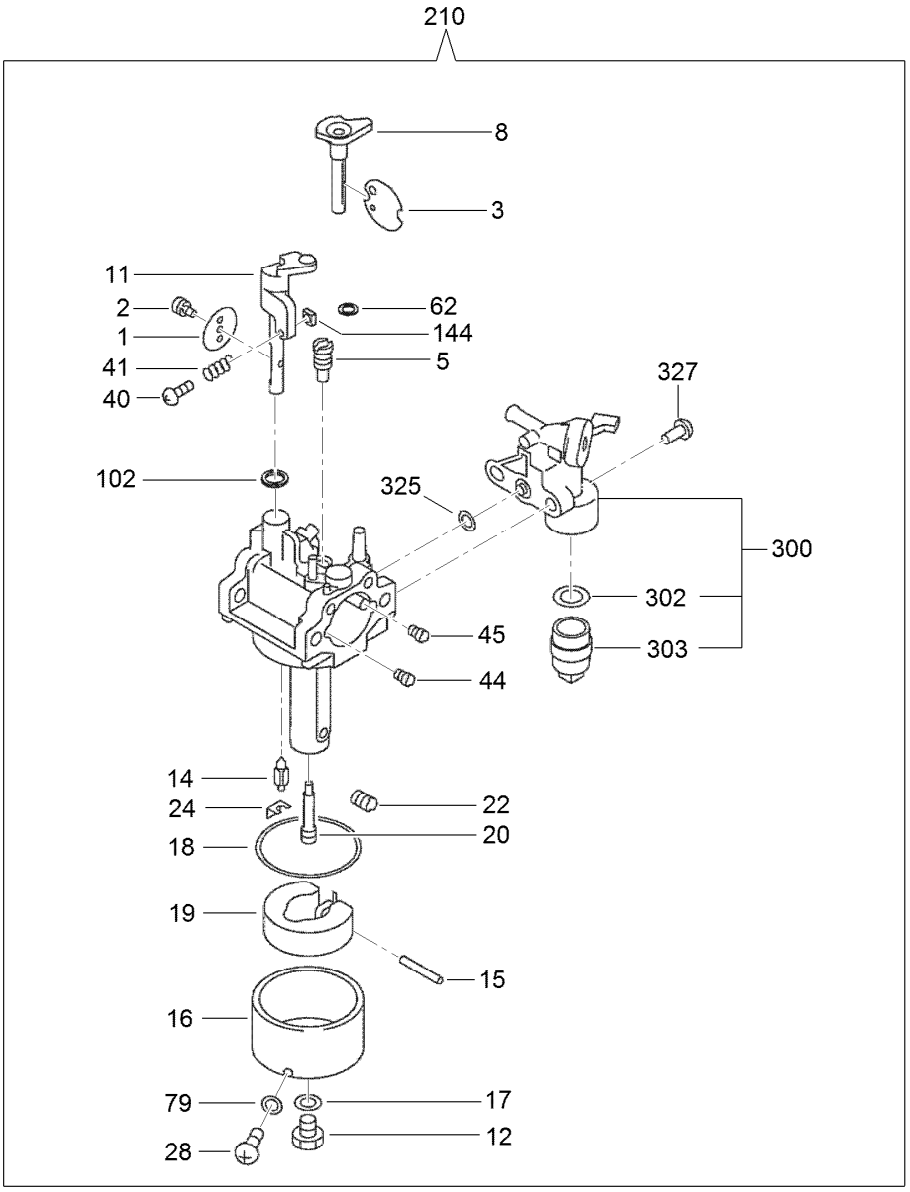
Recoil Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	121-6356	1	Spring-Spiral
2	121-6357	1	Reel
3	121-0676	1	Starter Rope
4	121-6358	1	Handle-Starter
5	121-6359	1	Ratchet
6	121-6360	1	Spring-Friction
8	121-6361	1	Plate-Friction
11	121-6362	1	Pulley-Starter
49	121-6363	1	Screw-Center
210	121-6355	1	Recoil Starter ASM



Fuel Tank Assembly

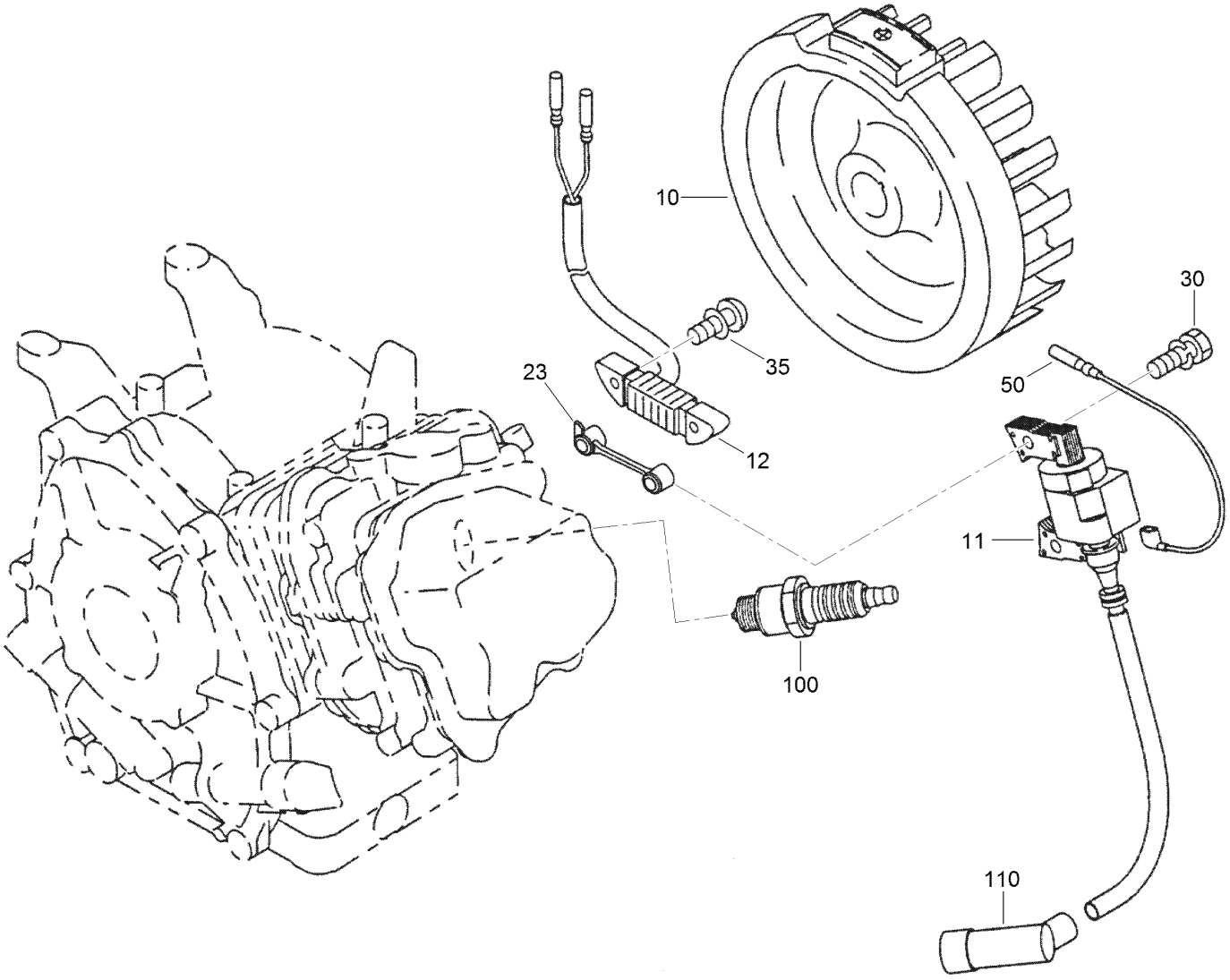
Ref.	*Part Number*	*Qty.*	*Description*
10	125-5241	1	Tank-Fuel
23	121-0605	1	Label-Model
30	121-0684	1	Fuel Tank Cap ASM
40	121-0685	1	Filter-Fuel
48	121-0542	1	Union
60	121-0506	2	Nut-Flange
63	121-0517	1	Bolt-Flange
80	121-6378	1	Pipe-Rubber
90	121-0543	2	Clamp-Hose
224	121-0649	1	Lever-Control, Choke



Carburetor Assembly

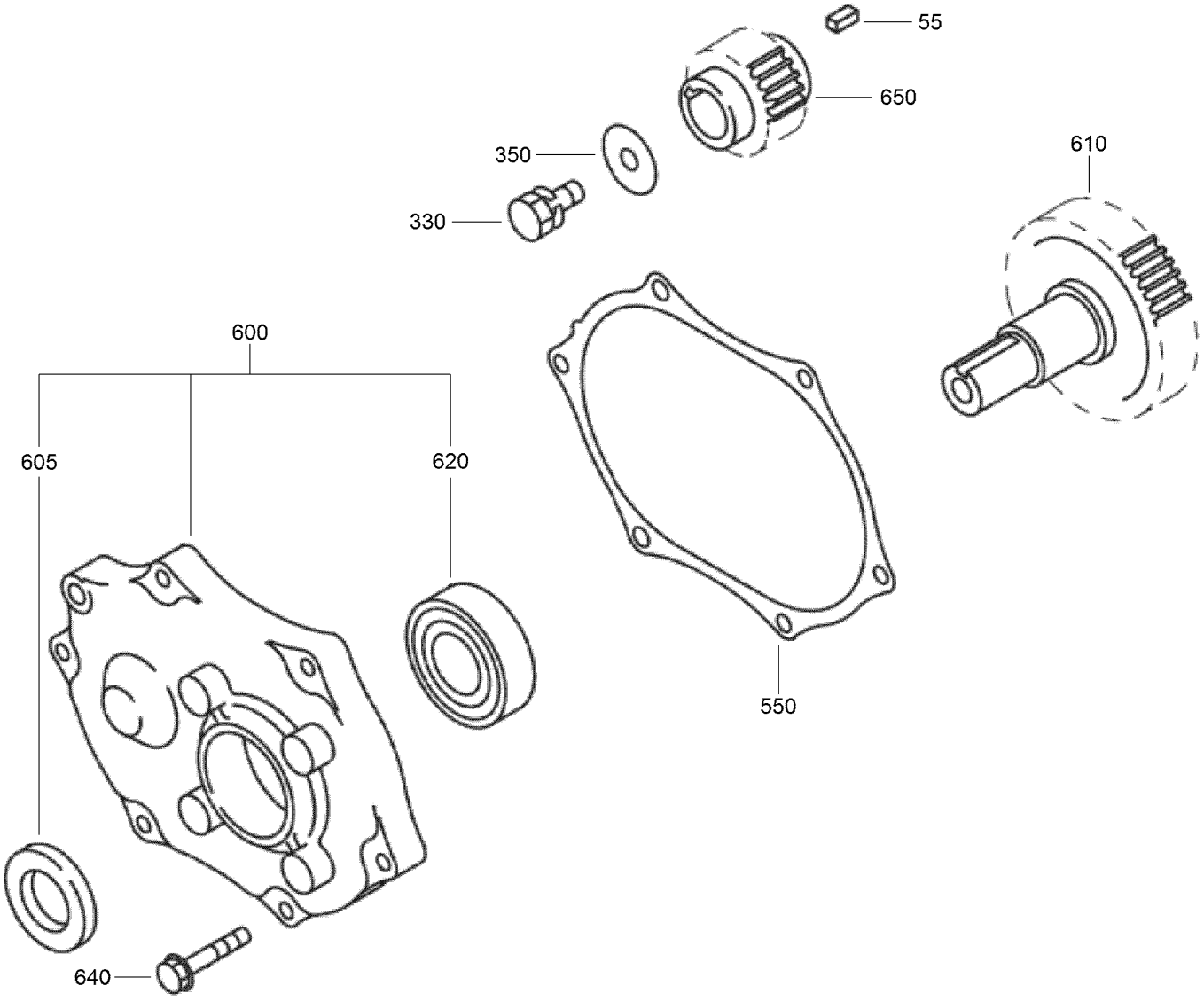
Ref.	Part Number	Qty.	Description
1	121-0553	1	Valve-Throttle
2	121-0558	1	Screw
3	121-0662	1	Valve-Choke
5	121-0574	1	Jet-Pilot
8	121-0661	1	Lever-Choke
11	121-0602	1	Throttle Shaft ASM
12	121-0568	1	Bolt
14	121-6366	1	Needle
15	121-0660	1	Pin
16	121-0659	1	Float Body ASM
17	121-0559	1	Packing
18	121-0560	1	Packing-Chamber
19	121-0562	1	Float
20	121-0601	1	Nozzle-Main
22	121-0575	1	Jet-Main
24	121-0563	1	Clip

Ref.	Part Number	Qty.	Description
28	121-0567	1	Bolt
40	121-0554	1	Screw
41	121-0677	1	Spring
44	121-0557	1	Jet-Air
45	121-0552	1	Jet-Air, Pilot
62	121-0570	1	Seal
79	121-0569	1	Packing
102	121-0573	1	Seal
144	121-0664	1	Nut
210	121-6365	1	Carburetor ASM
300	121-0675	1	Fuel Strainer ASM
302	121-0658	1	Packing
303	121-0657	1	Cup
325	121-0663	1	O-Ring
327	121-0556	2	Screw



Flywheel and Coil Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	121-0604	1	Flywheel ASM
11	121-0668	1	Ignition Coil ASM
12	121-6368	1	Lamp Coil ASM
23	121-0669	1	Spacer
30	121-0504	2	Bolt And Washer ASM
35	121-6369	2	Bolt And Washer ASM
50	121-6370	1	Wire-Coil
100	121-0547	1	Plug-Spark
110	121-0548	1	Cap-Spark Plug



Gear Reduction Assembly

Ref.	*Part Number*	*Qty.*	*Description*
55	121-0536	1	Key
330	121-0501	1	Bolt-Flange
350	121-0531	1	Washer
550	121-0671	1	Gasket-Cover, Reduction
600	121-0670	1	Reduction Cover ASM
605	121-0541	1	Seal-Oil
610	121-6372	1	Shaft-Driving
620	121-0545	1	Bearing-Ball
640	121-0518	6	Bolt-Flange
650	121-6373	1	Shaft-Driven

Attachments and Accessories

For 04041 Greensmaster Flex 1800 Traction Unit

Product Name	Model/Part
Wheel Kit	04123
Trans Pro 80 Tow-Behind Trailer	04238
Trans Pro 100 Tow-Behind Trailer	04240
Flat Ramp	04245
Rail Ramp Kit (Update)	04247
Rail Ramp Conversion Kit (Update)	04248
11-Blade Cutting Unit	04253
14-Blade Cutting Unit	04254
Flex Groomer Drive, Forward Rotating	04259
Flex Groomer Drive, Counter Rotating	04260
18in Carbide Grooming Reel	04263
18in Grooming Brush	04264
LED Light Kit	04265
Out-Front Brush Kit	04266
18in Soft Grooming Brush, DPA	04272
18in Stiff Grooming Brush, DPA	04273
Turf Evaluator	04399
18in Thin Blade Grooming Reel	04743
Roller Seal Replacement (Qty 1)	107-1594
Bedbar-Aggressive	110-2281-03
Bedbar	110-2282-01
Bedknife-Microcut, Extended	110-2300
Bedknife-Low Cut	110-2301
Blade-Groomer, Helix	110-2333
18in Rail Conversion Kit	110-7345
18in Transport Conversion Kit	110-7355
Hourmeter-Wireless	115-4754
Roller Extension Kit	115-7361
High Altitude Jet-Subaru	117-0073
Bedknife-Edgemax, Microcut	117-1530
Bedknife-EdgeMax, Tournament	117-1532
18in 11 Blade Reel ASM	119-4101
18in 14 Blade Reel ASM	119-4102
High Height-of-Cut Arms (Qty 1)	120-9600
Rear Roller Adjustment (Qty 1)	120-9602
Full 2.0in Diameter Roller Kit	120-9605
Narrow Wiehle Roller Kit	120-9607
Wide Wiehle Roller Kit	120-9609
Full 2.5in Diameter Roller Kit	120-9611
Front Scraper Kit for Narrow Wiehle Roller	120-9615
Front Scraper Kit for Wide Wiehle Roller	120-9616
Front Scraper Kit for Full Roller	120-9617
Front Brush Kit for Narrow Wiehle Roller	120-9621
Front Brush Kit for Wide Wiehle Roller	120-9622
Front Brush Kit for Full Roller	120-9623
Front Comb Kit for Narrow Wiehle Roller	120-9624

Attachments and Accessories (continued)

Front Comb Kit for Wide Wiehle Roller 120-9625
Front Comb Kit for Full Roller 120-9626
Rear Roller Scraper Kit with Roller 120-9627
Wire Harness-Wireless Hour Meter 120-9690
Spark Plug 121-0547
Element Set 121-0618
Filter-Fuel 121-0685
MVP Kit, Cutting Unit Re-Build 121-2637
Extended Full Roller ASM 121-4680
Extended Narrow Wiehle Roller ASM 121-4681
Steel Rear Roller ASM 121-4682
MVP Kit, Forward Rotating Groomer Re-Build 121-9517
Blade-Groomer, Thin (Carbide) 121-9531
Toro Reel Paper (10 Pack) 125-5610
Toro Reel Shim (0.002in) 125-5611
18in Soft Grooming Brush Kit 127-1545
18in Stiff Grooming Brush Kit 127-1546
Groomer Quick Up Kit 127-6119
MVP Filter and Spark Plug Kit, 2012 and After Walk-Behind Greensmaster Mower 30097
Height-of-Cut Bar 94-9010
Bedknife-Tournament 98-7260
Bedknife-Microcut 98-7261

Notes:



Count on it.