



Form No. 3403-337 Rev D

Count on it.

Parts Catalog

Greensmaster® Flex™ 1820 **Traction Unit**

Model No. 04045—Serial No. 316000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

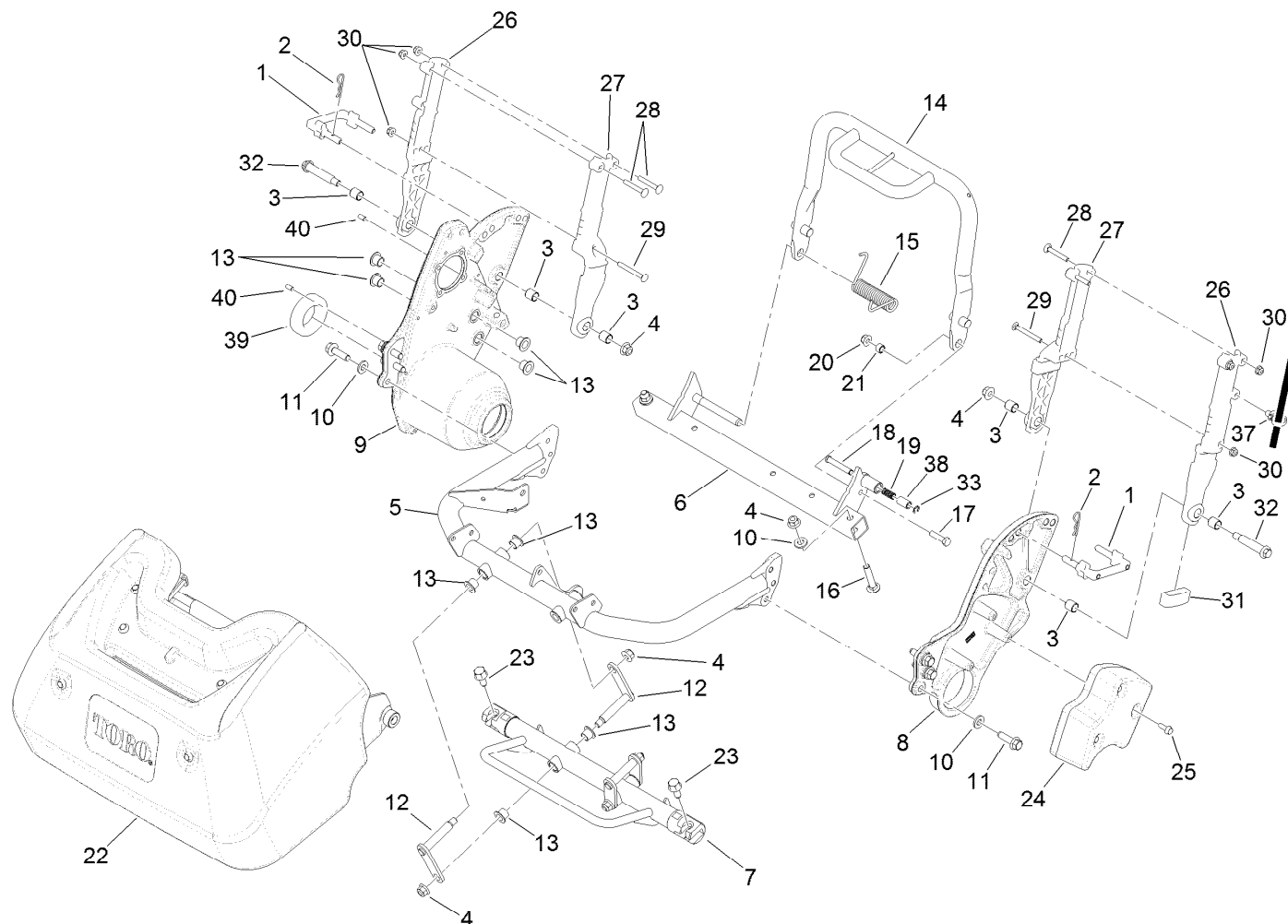
Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Frame and Handle Mount Assembly	4
Grass Basket Assembly	5
Basket Assembly No. 130-6750	6
Left Side Transmission Assembly	7
Right Side Transmission Assembly	8
Clutch Assembly	9
Clutch Assembly No. 133-2315	10
Differential and Traction Drum Assembly	11
Differential Assembly No. 115-6711	12
Drum Drive Assembly	13
Engine Assembly	14
Shift Lever Assembly	15
Handle Assembly	16
Throttle and Console Assembly	17
Crankcase Assembly	18
Crankshaft and Piston Assembly	19
Intake and Exhaust Assembly	20
Air Cleaner Assembly	22
Governor Assembly	23
Recoil and Shroud Assembly	24
Recoil Assembly	25
Fuel Tank Assembly	26
Carburetor Assembly	27
Flywheel and Coil Assembly	28
Gear Reduction Assembly	29
Attachments and Accessories	30

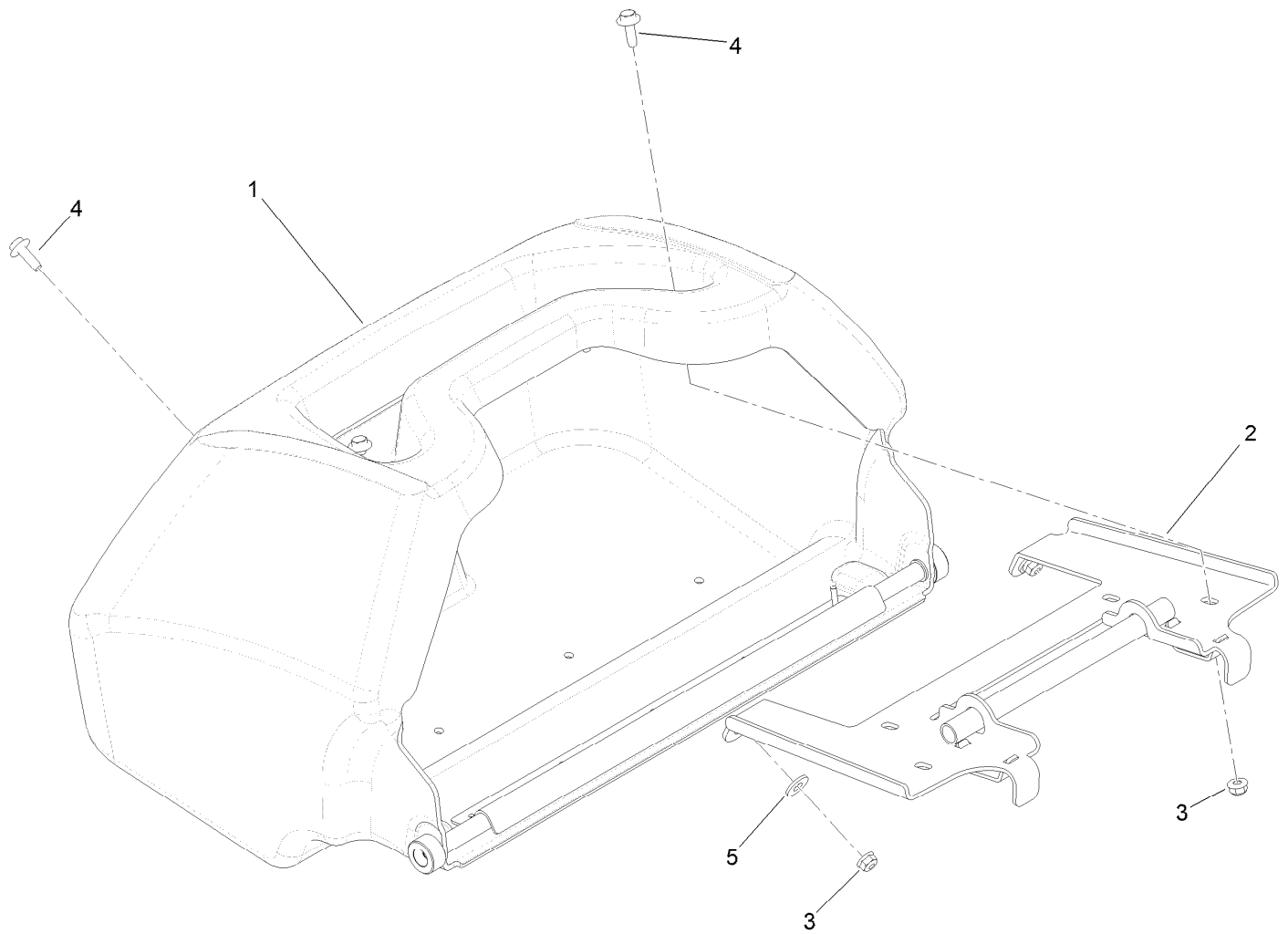


Frame and Handle Mount Assembly

Ref.	Part Number	Qty.	Description
1	120-9241	2	Retainer-Handle
2	120-9717	2	Pin-Hair
3	115-7295	6	Bushing-Straight
4	119-4042	8	Nut-HF, NI
5	132-6977-01	1	Frame
6	115-7179-01	1	Frame-Rear
7	132-6974-01	1	Frame-Roll
8	115-7160	1	Plate-Side, LH
9	115-7154	1	Housing-Drive, Drum
10	115-7293	8	Washer-Hardened
11	115-7024	6	Screw-HHF
12	117-1396	4	Link
13	125-5239	12	Bushing-Flange
14	121-4623-03	1	Kickstand
15	115-7258	1	Spring-Torsion, RH
16	120-9715	2	Screw-CARR
17	120-9696	1	Screw-HH
18	120-9739	1	Pin-Lock
19	107-8885	1	Spring-Compression

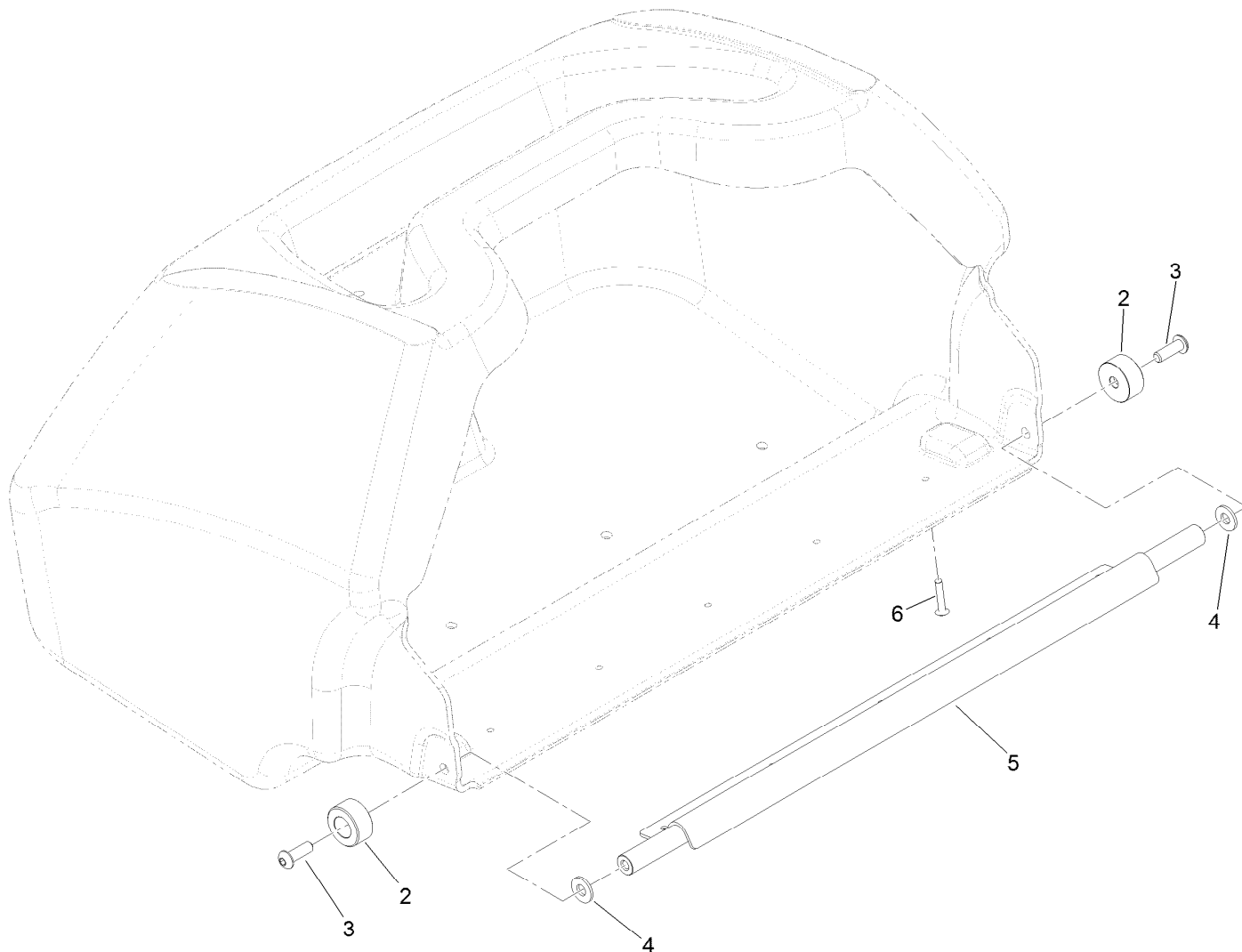
Ref.	Part Number	Qty.	Description
20	119-4041	1	Nut-HF
21	120-9697	1	Spacer
22		1	Grass Basket ASM ●
23	131-6211	2	Screw-HH
24	115-7234-03	1	Weight-Counter
25	131-6150	3	Screw-HWHTF
26	125-3522	2	Clamp-Handle
27	125-3524	2	Clamp-Handle, Offset
28	120-9698	4	Bolt-CARR
29	120-9699	2	Screw-CARR
30	119-4040	6	Nut-Flange, NI
31	125-3525	4	Bumper-Handle
32	127-1510	2	Screw-Shoulder
33	701197	1	E-Ring
37	32180-030	1	Clip-Tie
38	120-9740	1	Spacer
39	115-6860	1	Bearing-Ball, Stainless
40	95-0715	2	Pin-Dowel

● Not serviced separately



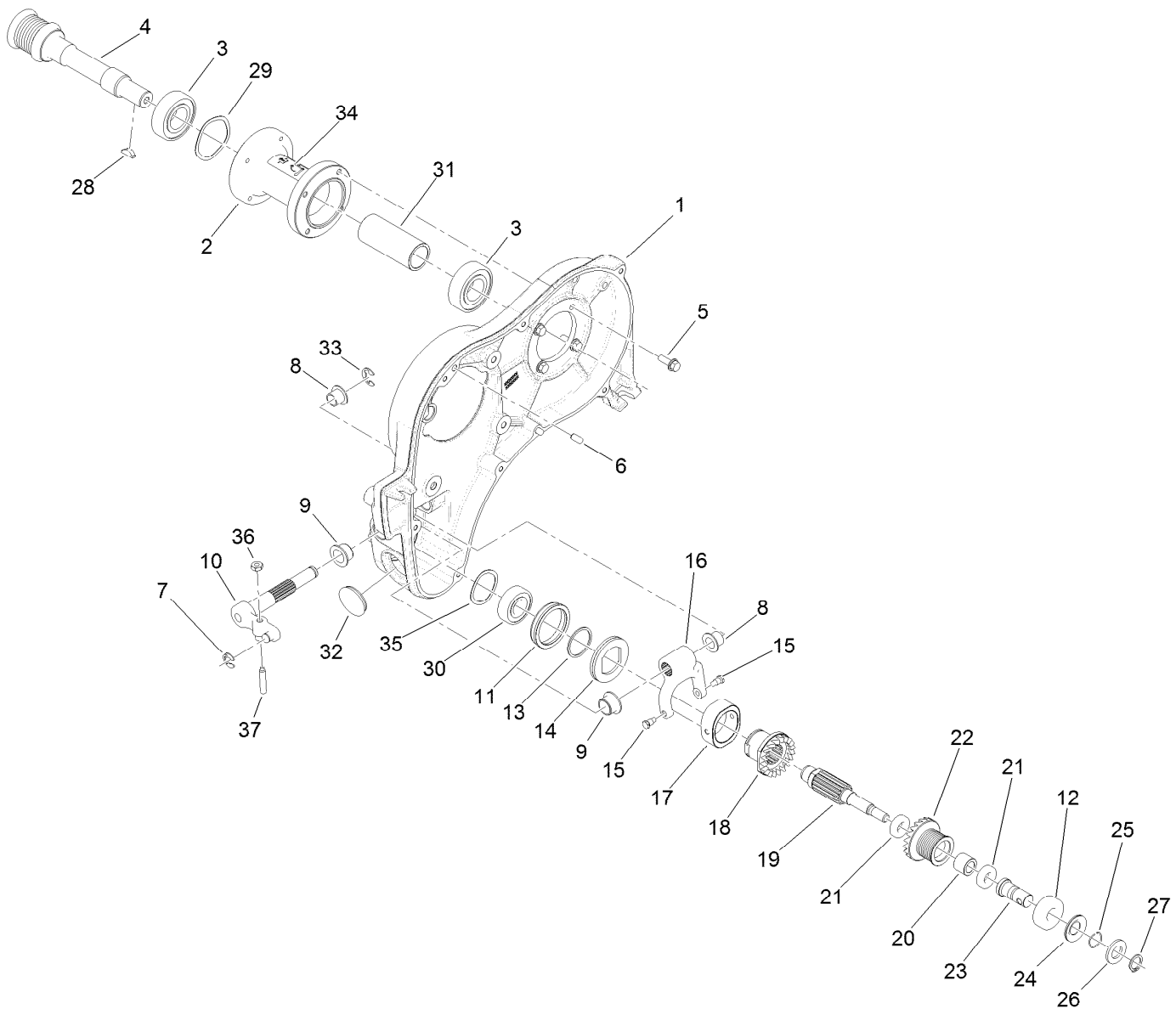
Grass Basket Assembly

Ref.	Part Number	Qty.	Description
1	130-6750	1	Basket ASM
2	125-3546-03	1	Bracket-Basket
3	119-4040	6	Nut-Flange, NI
4	119-4012	6	Screw-HWHTF
5	120-9646	2	Washer-Flat



Basket Assembly No. 130-6750

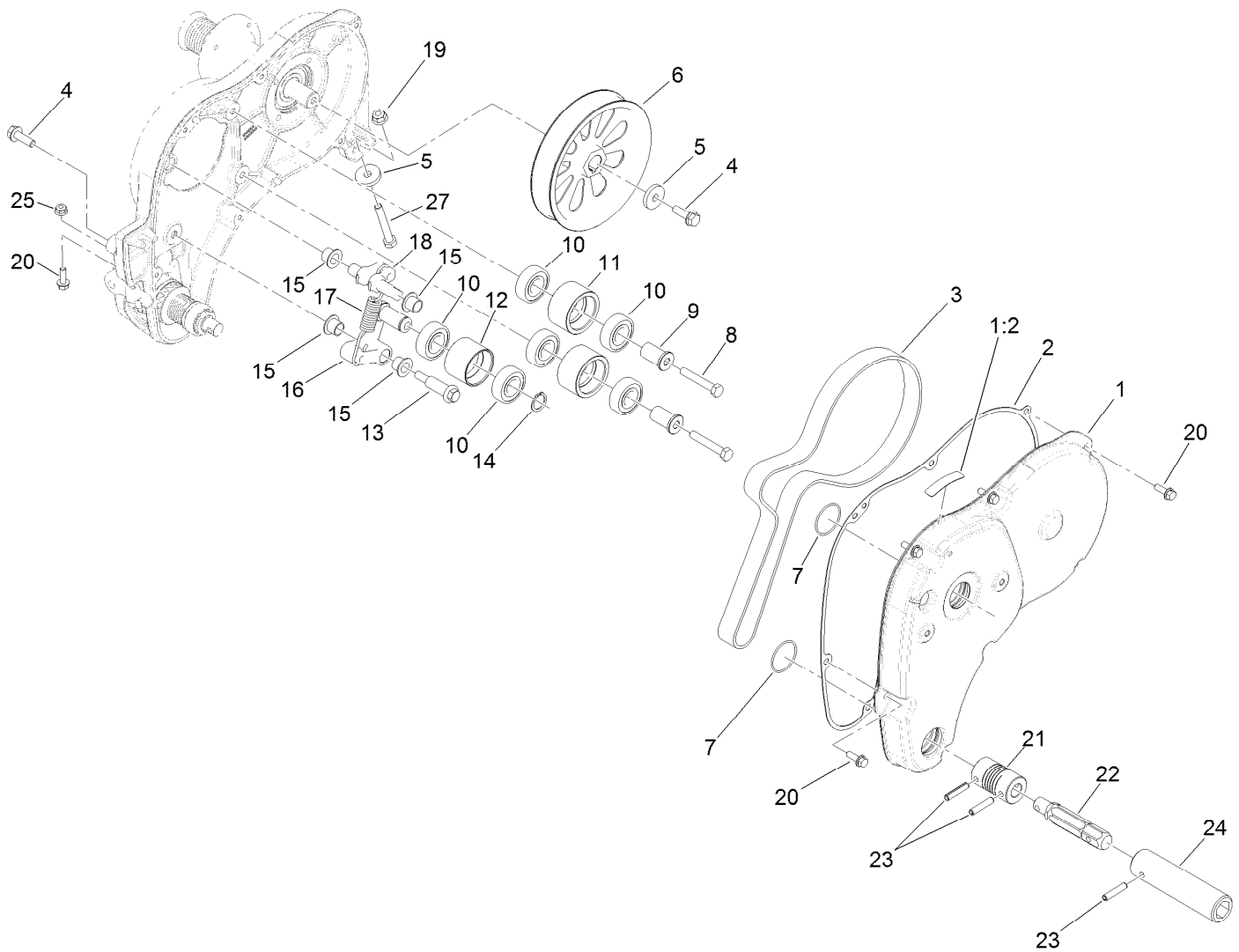
Ref.	Part Number	Qty.	Description
2	121-4730	2	Bumper-Basket
3	3274-69	2	Screw-HSBH
4	120-9679	2	Washer-Flat
5	130-6752	1	Channel
6	3290-382	5	Rivet-Pop



Left Side Transmission Assembly

Ref.	Part Number	Qty.	Description
1	131-3079	1	Housing-Transmission
2	120-9749	1	Housing-Extension
3	251-82	2	Bearing-Ball
4	115-7189	1	Pulley-Driven
5	119-1138	4	Screw-HWH
6	95-0715	2	Pin-Dowel
7	32151-47	1	Ring-Retaining
8	125-5239	2	Bushing-Flange
9	108-2973	2	Bushing-Flange
10	115-7126	1	Lever-Clutch, Reel
11	115-7131	1	Ring-Brake, Reel
12	115-6869	1	Bearing-Ball, Stainless
13	115-7243	1	Ring-Retaining, EXT
14	115-7130	1	Disc-Brake, Reel
15	115-7123	2	Pin-Pivot, Clutch
16	115-7124	1	Fork-Clutch, Reel
17	115-7125	1	Hub-Clutch, Reel
18	131-3158	1	Clutch-Jaw, Slider
19	115-7138	1	Shaft-Clutch

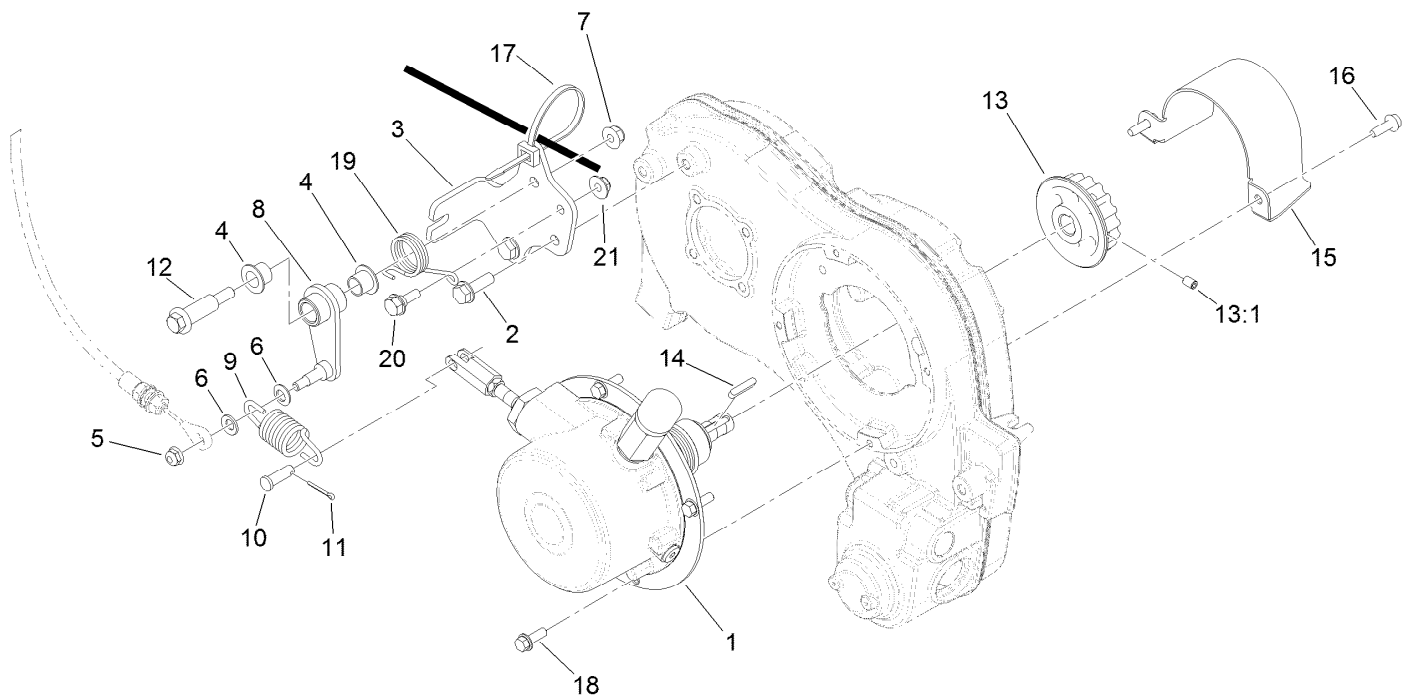
Ref.	Part Number	Qty.	Description
20	115-7222	1	Spacer
21	115-6870	2	Bearing-Ball, Sealed
22	131-3157	1	Clutch-Jaw, Driver
23	131-3117	1	Collar-Bearing
24	115-6923	1	Shield-Bearing, Flocked
25	115-7143	1	Spring-Wave
26	115-7144	1	Washer-Flat
27	115-6755	1	Ring-Retaining
28	3257-30	1	Key-Woodruff
29	3290-485	1	Washer-Wave
30	38-7820	1	Bearing-Ball
31	115-7251	1	Spacer
32	115-7288	1	Plug
33	32120-47	1	Ring-Retaining, External
34	120-9571	1	Decal-Release, Traction
35	131-3170	1	Spring-Wave
36	120-9695	1	Nut-Jam
37	1239	1	Setscrew



Right Side Transmission Assembly

Ref.	Part Number	Qty.	Description
1	132-9589	1	Transmission Cover ASM
1:2	120-9570	1	Decal-Warning
2	115-7140	1	Gasket-Housing, Main
3	115-6743	1	Belt-Drive, Main
4	115-5142	2	Screw-HHF
5	115-7292	2	Washer-Hardened
6	115-7285	1	Pulley-Driven
7	107-9455	2	O-Ring
8	120-9686	2	Screw-HH
9	115-7129	2	Bushing-Pulley, Idler
10	38-7820	6	Bearing-Ball
11	115-6873	2	Pulley-Idler
12	115-7133	1	Pulley-Idler
13	127-1509	1	Screw-Shoulder

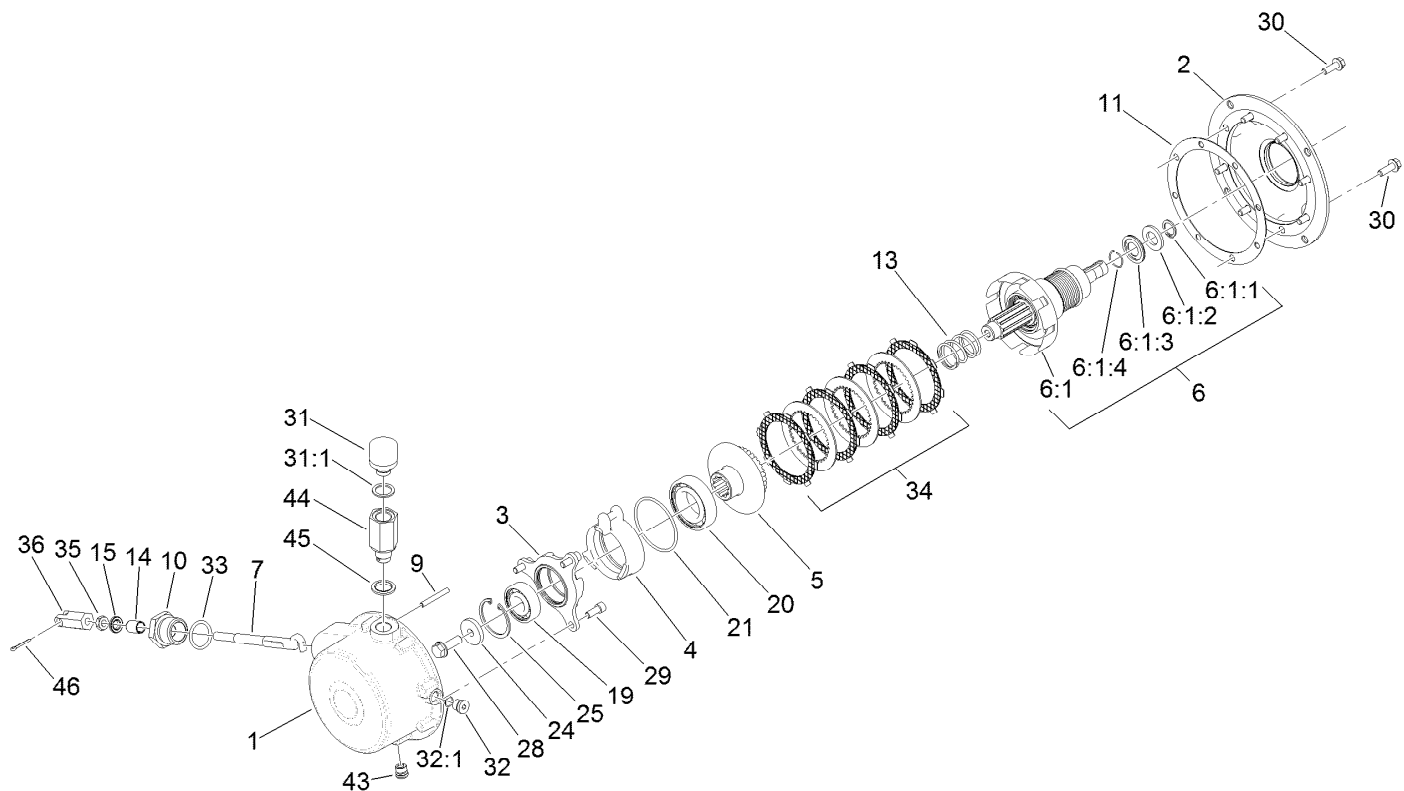
Ref.	Part Number	Qty.	Description
14	32151-12	1	Ring-Retaining
15	125-5239	4	Bushing-Flange
16	115-6847	1	Idler-Drive, Main
17	115-6842	1	Spring-Extension
18	115-7128	1	Lever-Spring
19	119-4041	1	Nut-HF
20	119-1138	8	Screw-HWH
21	131-3174	1	Coupling-Helical
22	132-9511	1	Shaft-Hex
23	125-3542	3	Pin-Spring
24	110-2390	1	Tube-Hex
25	119-4040	1	Nut-Flange, NI
27	120-9738	1	Screw-HH



Clutch Assembly

Ref.	Part Number	Qty.	Description
1	133-2315	1	Clutch ASM
2	115-5142	2	Screw-HHF
3	133-2326	1	Bracket-Cable, Traction
4	125-5239	2	Bushing-Flange
5	104-7201	2	Nut-HF
6	3290-475	2	Washer-Belleville
7	104-8300	1	Nut-HF, NI
8	131-3107	1	Lever-Clutch
9	131-3113	1	Spring-Extention
10	1-808280	1	Pin-Clevis
11	3272-6	1	Pin-Cotter

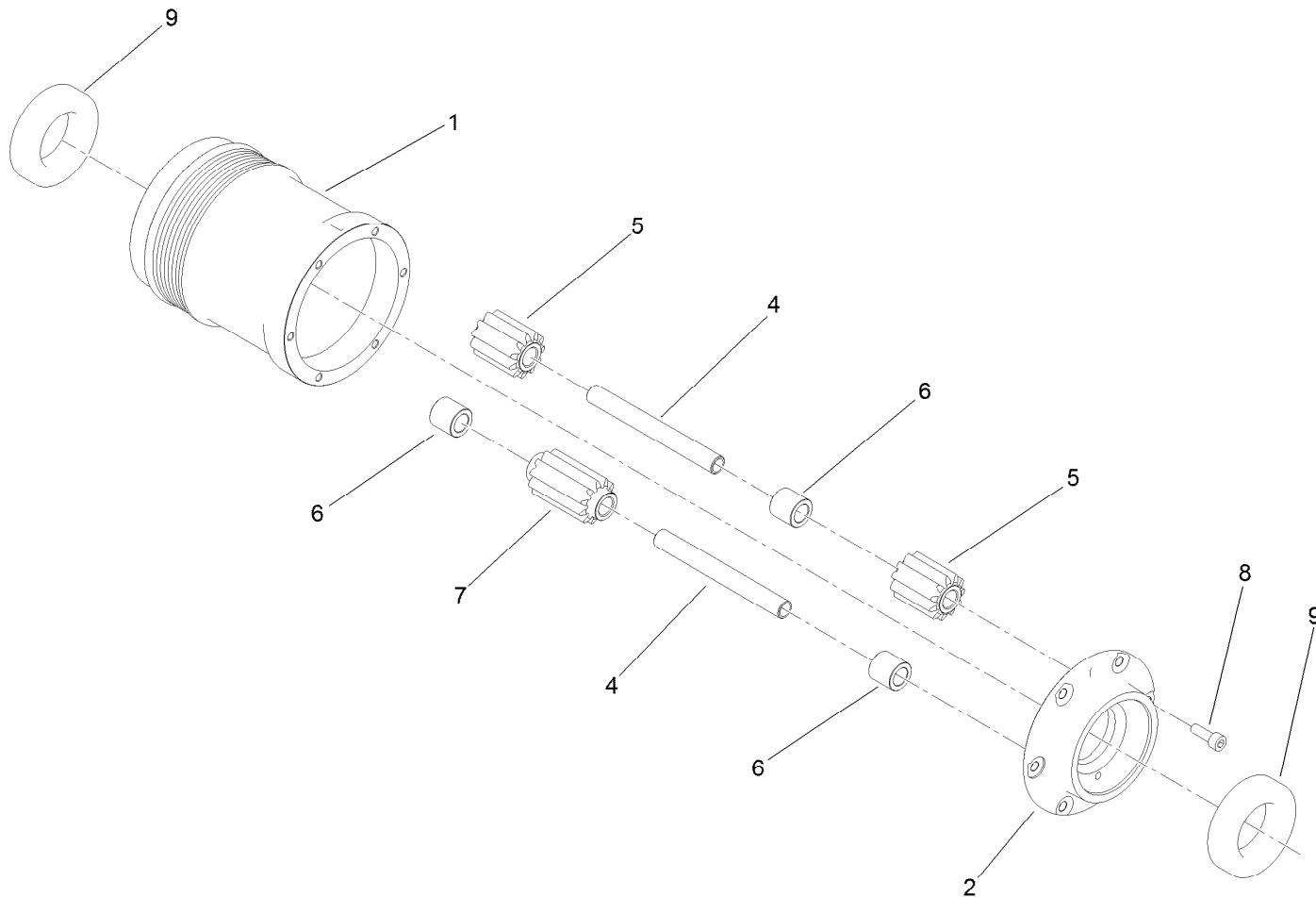
Ref.	Part Number	Qty.	Description
12	127-1509	1	Screw-Shoulder
13	115-7276	1	Endpiece-Coupler, 15Mm
13:1	3245-41	2	Screw-HSH
14	88-7150	1	Key-Square
15	120-9552-03	1	Guard-Coupler
16	131-6150	2	Screw-HWHTF
17	3290-378	1	Tie-Cable
18	119-1138	4	Screw-HWH
19	132-9593	1	Spring-Torsion
20	120-7024	1	Screw-Shoulder, HHF
21	114-3778	1	Nut-HF



Clutch Assembly No. 133-2315

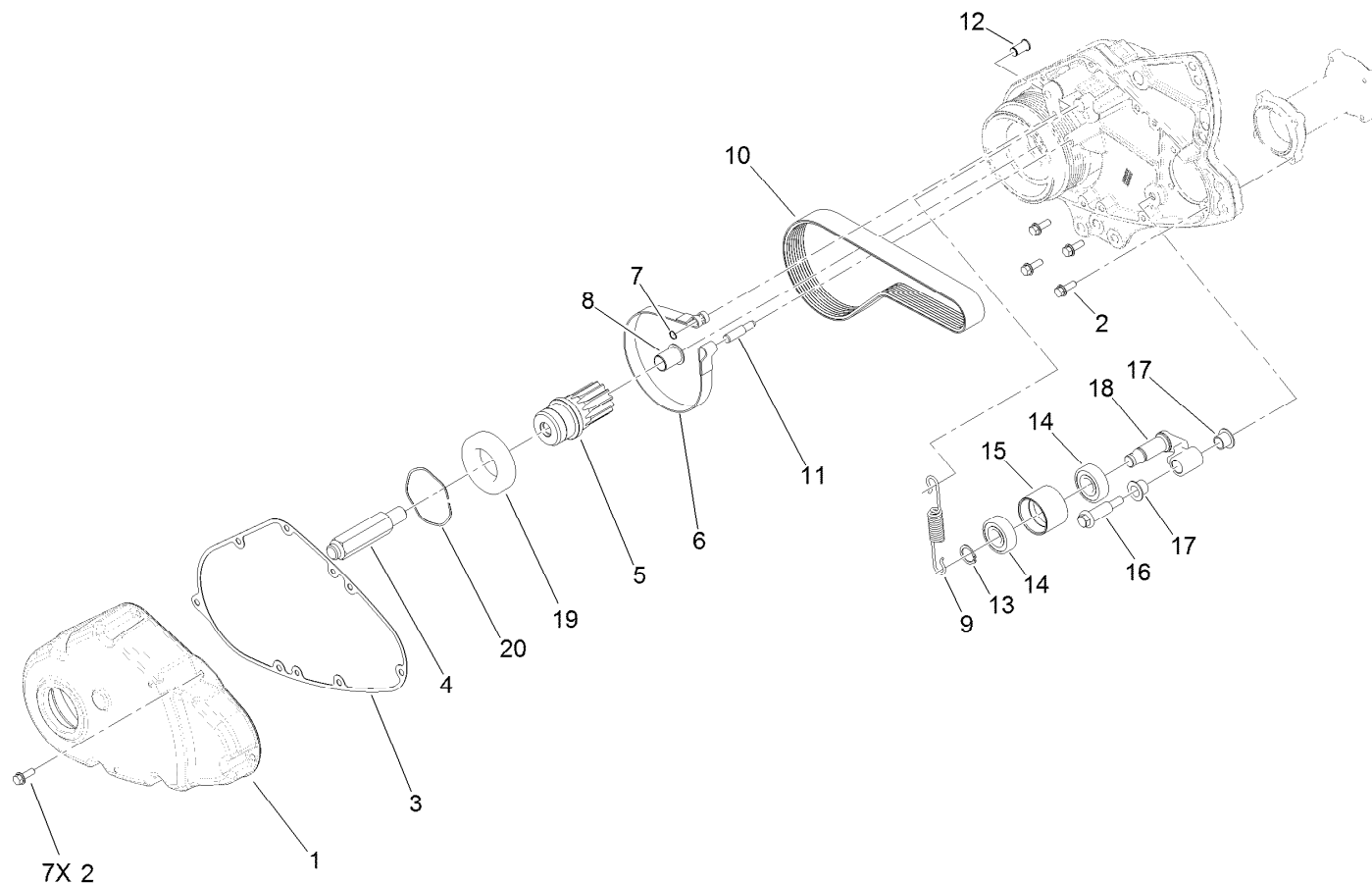
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	131-3061	1	Cover-Clutch	20	130-9464	1	Bearing-Ball
2	133-8781	1	Cover Service ASM	21	103-5895	1	O-Ring
3	131-3040	1	Cam-Clutch	24	115-7292	1	Washer-Hardened
4	131-3050	1	Actuator-Clutch	25	107-3530	1	Ring-Retaining
5	131-3052	1	Plate-Press	28	115-5142	1	Screw-HHF
6	133-8899	1	Shaft Service ASM	29	3274-15	3	Screw-HSH
6:1		1	Shaft ASM ●	30	115-5103	8	Screw-HHF
6:1:1	115-6755	1	Ring-Retaining	31	133-2359	1	Breather-Vent, Nylon
6:1:2	115-7144	1	Washer-Flat	31:1	133-5659	1	Washer-Rubber
6:1:3	115-6923	1	Shield-Bearing, Flocked	32	353-990	1	Plug ASM
6:1:4	115-7143	1	Spring-Wave	32:1	237-78	1	O-Ring
7	131-3051	1	Pin-Actuator	33	237-81	1	O-Ring
9	131-3036	1	Pin-Locator	34	132-5484	1	Clutch Pack Kit
10	130-9473	1	Plug-Actuator	35	AU425-155	1	Nut-Jam
11	130-9477	1	Gasket	36	131-3172	1	Anchor-Adjust, Spring
13	131-3148	1	Spring-Compression	43	132-5431	1	Plug-Zero Leak , W/Magnet
14	131-3038	1	Bushing-Sleeve	44	133-5658	1	Adapter-Vent
15	131-3126	1	Seal-Oil	45	10-06-031	1	Seal-Dowty
19	131-3037	1	Bearing-Ball	46	3272-6	1	Pin-Cotter

● Not serviced separately



Differential Assembly No. 115-6711

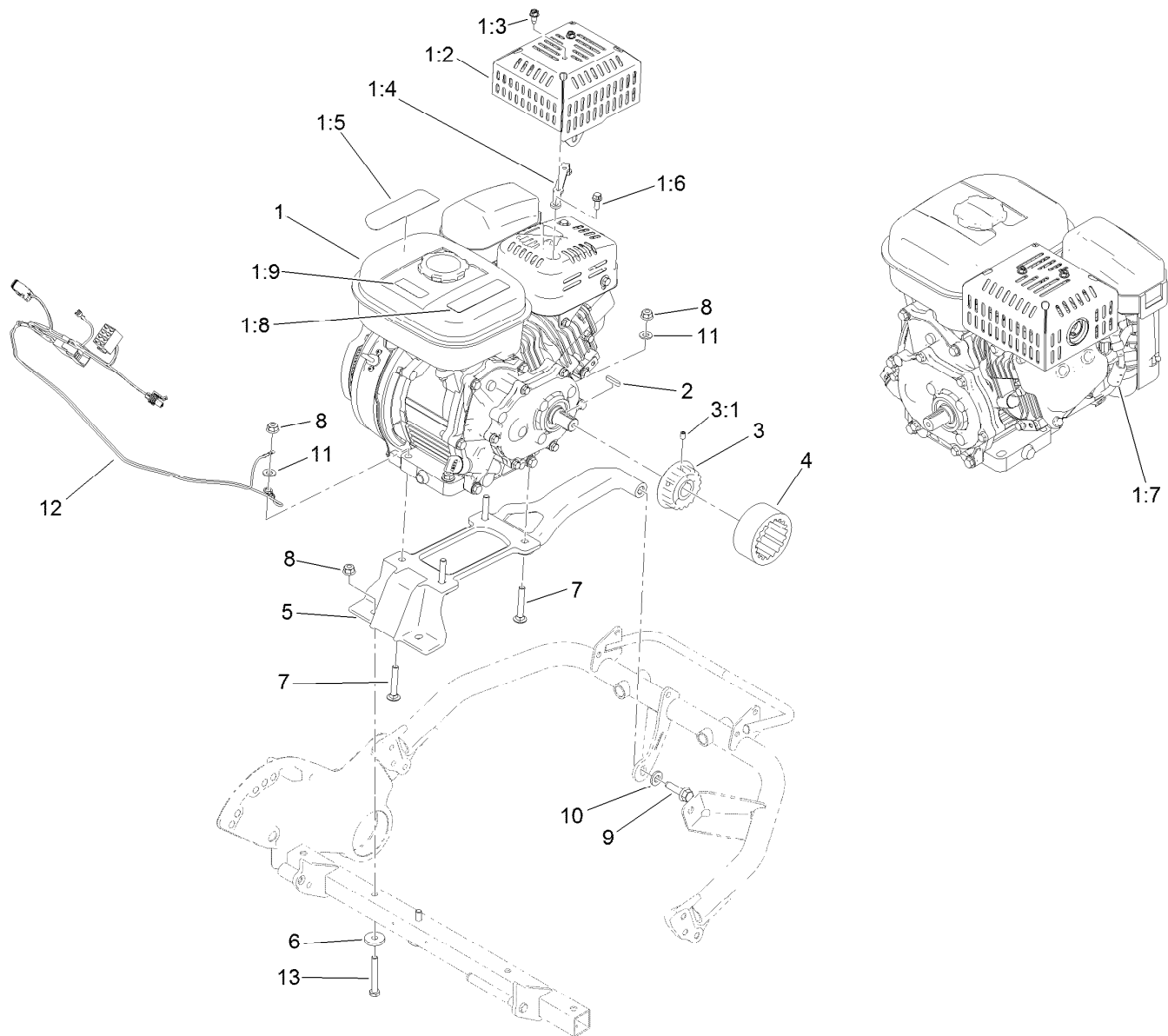
Ref.	Part Number	Qty.	Description
1	115-7017	1	Housing-Differential
2	115-6865	1	Cover-Differential
4	115-6866	6	Pin-Differential
5	115-6715	6	Gear-Spur, Dual
6	115-6862	9	Spacer-Differential, Natural
7	115-6716	3	Gear-Spur
8	3274-101	6	Screw-HSH
9	251-310	2	Bearing-Ball



Drum Drive Assembly

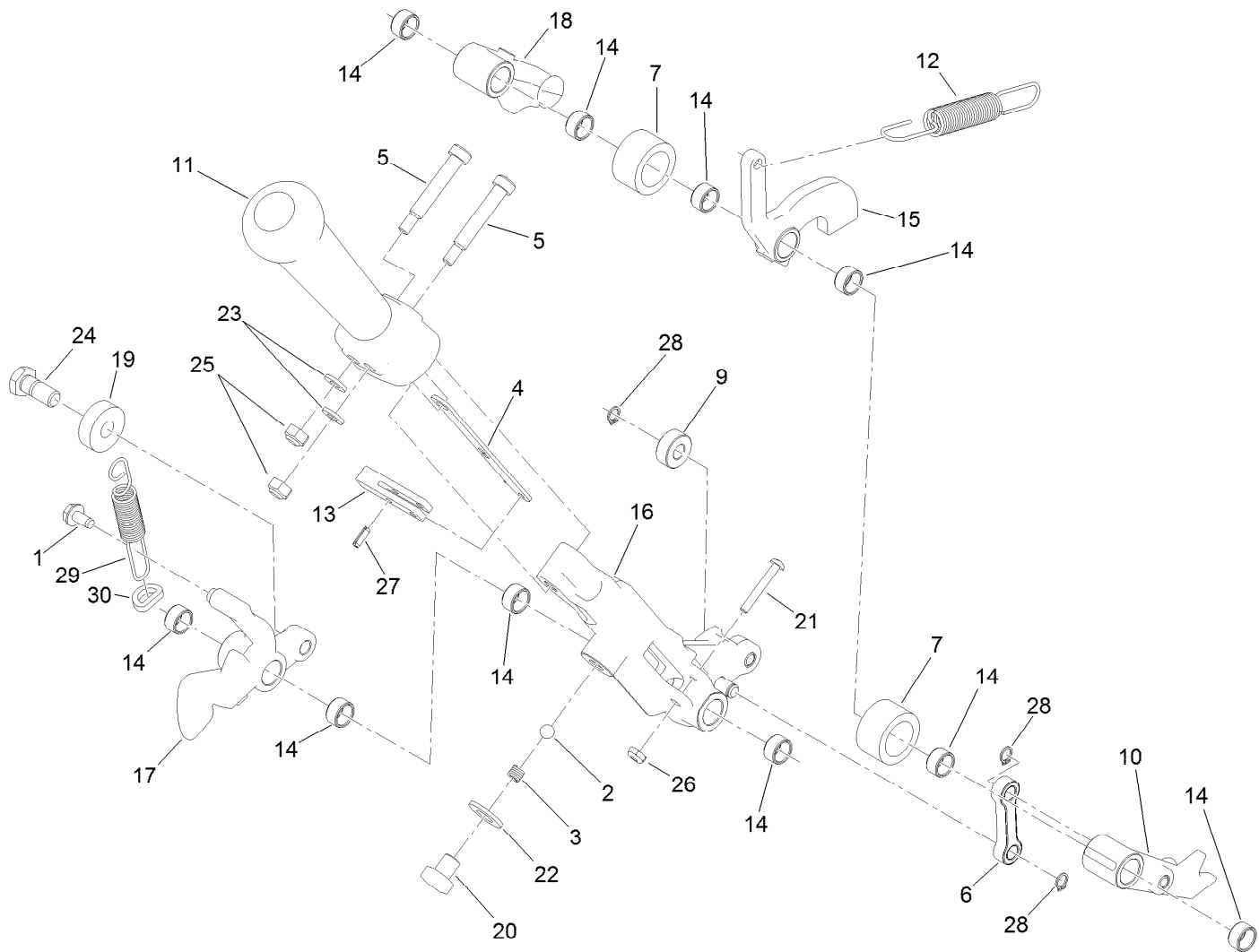
Ref.	Part Number	Qty.	Description
1	115-7156	1	Cover-Drive, Drum
2	119-1138	11	Screw-HWH
3	115-7141	1	Gasket-Housing, Drum
4	115-6786	1	Shaft-Hex, RH
5	115-6717	1	Gear-Spur
6	115-6846	1	Brake-Band
7	32120-46	1	Ring-Retaining
8	115-7211	1	Bushing-Flanged
9	115-6841	1	Spring-Extension
10	115-6744	1	Belt-Drive, Drum

Ref.	Part Number	Qty.	Description
11	115-7116	1	Pin-Mount, Brake
12	120-9687	1	Pin-Clevis, Brake
13	32151-12	1	Ring-Retaining
14	38-7820	2	Bearing-Ball
15	115-7133	1	Pulley-Idler
16	127-1509	1	Screw-Shoulder
17	125-5239	2	Bushing-Flange
18	115-7235	1	Idler-Drum
19	115-6860	1	Bearing-Ball, Stainless
20	115-7294	1	Washer-Wave



Engine Assembly

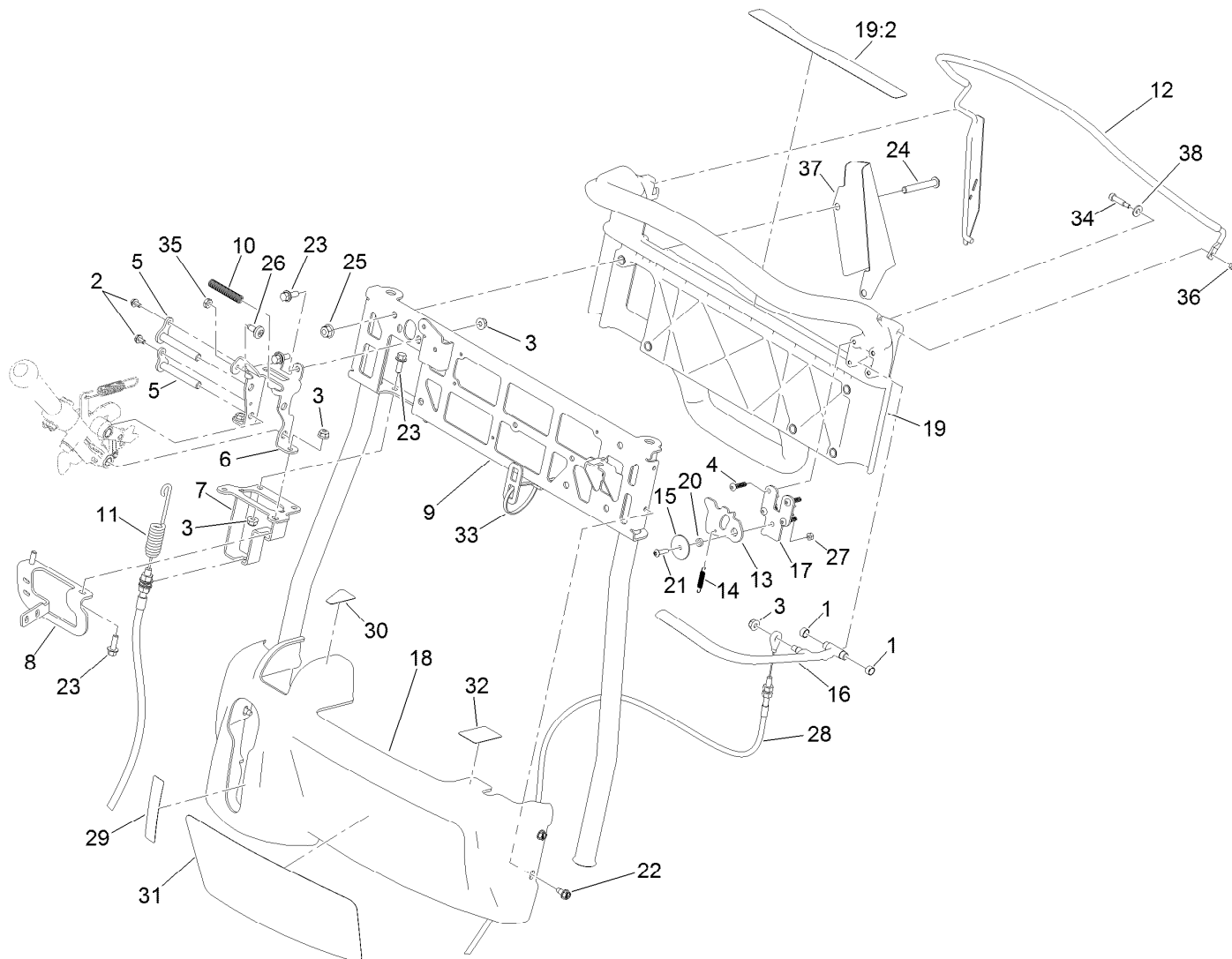
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	130-6466	1	Engine ASM	3:1	3245-41	2	Screw-HSH
1:2	120-9240-03	1	Guard-Muffler	4	115-7278	1	Sleeve-Coupler
1:3	120-9551	2	Screw-HWH	5	127-1535	1	Base-Engine
1:4	115-7352	1	Bracket-Guard, Muffler	6	115-7292	2	Washer-Hardened
1:5	120-2769	1	Decal-Warning	7	3230-6	4	Screw-CARR
1:6	104-2628	2	Screw-HWH	8	119-4041	6	Nut-HF
1:7	112-1540	1	Ferrite-Snap On	9	115-7024	1	Screw-HHF
1:8	117-2718	1	Decal-Arrester, Spark	10	115-7293	1	Washer-Hardened
1:9	130-8322	1	Decal-Warning, Ethanol	11	120-9683	4	Washer-Plain
2	88-7150	1	Key-Square	12	120-6304	1	Harness-Wire
3	115-7277	1	Endpiece-Coupler	13	120-9738	2	Screw-HH



Shift Lever Assembly

Ref.	Part Number	Qty.	Description
1	104-2065	1	Screw-HWH
2	105-2442	1	Ball-Detent
3	105-2443	1	Spring-Detent
4	115-6992	1	Link-Arm, Shift
5	115-6997	2	Screw-Shoulder
6	115-7066	1	Link-Shifter
7	115-7071	2	Bumper-Sleeve, Rubber
9	115-7073	1	Spacer
10	115-7206	1	Spring Lever ASM
11	115-7098	1	Handle-Shift
12	131-3072	1	Spring-Extension
13	120-9703	1	Pin-Latch
14	120-9708	10	Bushing
15	120-9746	1	Latch-Shifter
16	115-7099	1	Lever-Transport

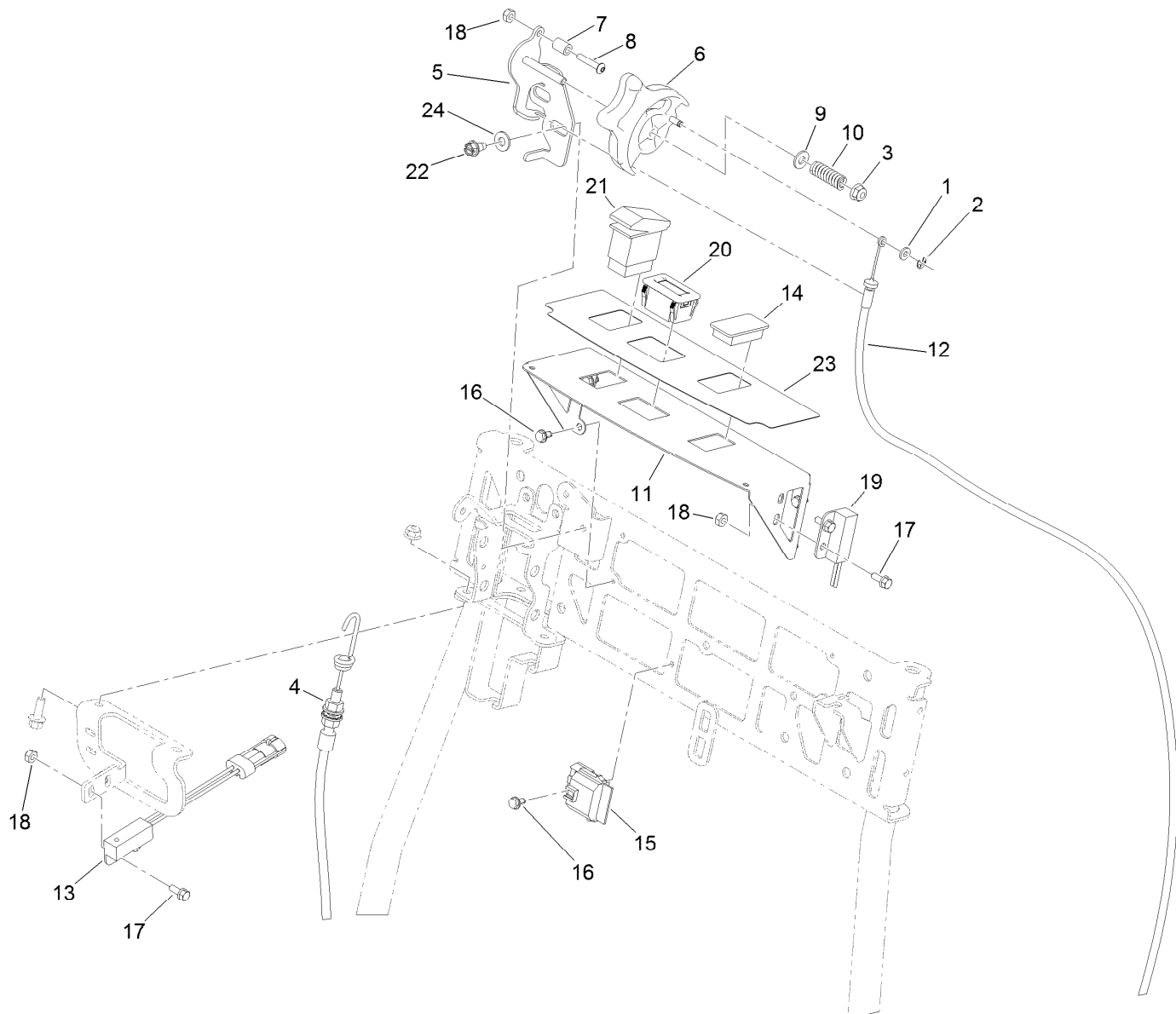
Ref.	Part Number	Qty.	Description
17	120-9711	1	Lever-Shift, Reel
18	120-9712	1	Lever-Cam, Reel
19	251-259	1	Bearing-Ball
20	119-4067	1	Screw-HH
21	120-9693	1	Screw-PPH
22	120-9683	1	Washer-Plain
23	120-9680	2	Washer-Flat
24	120-9747	1	Screw-Shoulder
25	120-9681	2	Nut-Lock, NI
26	120-9684	1	Nut-Lock
27	32121-68	1	Pin-Roll
28	613328	3	Ring-Retaining
29	120-9704	1	Spring-Extension
30	120-9729	1	Collar-Spring



Handle Assembly

Ref.	Part Number	Qty.	Description
1	99-6247	2	Bushing-Bronze
2	104-2065	2	Screw-HWH
3	119-4040	7	Nut-Flange, NI
4	120-9676	4	Screw-Plastite
5	115-6966	2	Shift Lever Pin ASM
6	115-7055-03	1	Bracket-Shifter
7	132-3811	1	Mount-Shift
8	115-7068	1	Bracket-Mount, Switch
9	132-3792-03	1	Tube-Handle
10	115-7299	1	Spring-Extension
11	115-7172	1	Cable-Clutch, Reel
12	130-9372-03	1	Bail-Lift
13	115-7229	1	Latch-Brake
14	115-7230	1	Spring-Extension
15	115-7231	1	Washer
16	115-7232	1	Lever-Brake
17	115-7238	1	Keeper-Lever, Brake
18	131-3097	1	Cover-Console
19	120-9726	1	Upper Handle ASM
19:2	133-2335	1	Decal-Warning

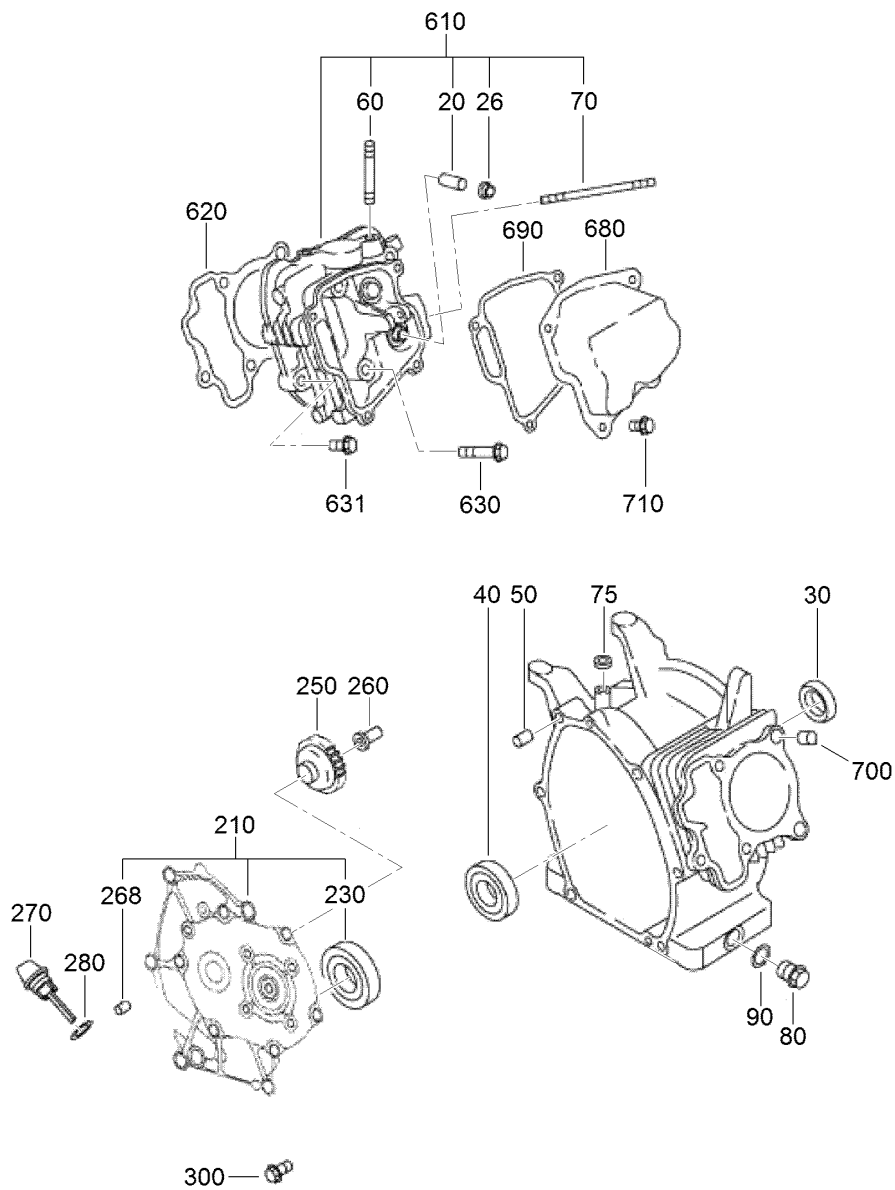
Ref.	Part Number	Qty.	Description
20	115-7291	1	Spacer-Latch, Brake
21	119-1224	1	Screw-HSBH
22	120-9551	4	Screw-HWH
23	120-9678	6	Screw-HHF
24	115-7260	5	Screw-HSBH
25	119-4041	5	Nut-HF
26	120-7950	1	Screw-Shoulder
27	120-9681	1	Nut-Lock, NI
28	115-7171	1	Cable-Brake
29	115-7271	1	Decal-Shift, Gear
30	131-3111	1	Decal-Throttle
31	132-7077	1	Decal
32	120-9598	1	Decal-Brake
33	3290-378	1	Tie-Cable
34	130-9374	1	Screw-Shoulder
35	120-9695	1	Nut-Jam
36	3296-12	1	Nut-Lock, NI
37	130-9373-03	1	Cover-Lever, Bail
38	3256-22	1	Washer-Flat



Throttle and Console Assembly

Ref.	Part Number	Qty.	Description
1	120-9680	1	Washer-Flat
2	110-1758	1	Ring-Retaining
3	119-4040	1	Nut-Flange, NI
4	132-3820	1	Cable-Clutch, Traction
5	131-3186	1	Bracket-Throttle
6	131-3069	1	Throttle Wheel ASM
7	115-6941	1	Spacer
8	108-3153	1	Screw-HSBH
9	120-9679	1	Washer-Flat
10	131-3162	1	Spring-Compression
11	115-7208-03	1	Panel-Switch
12	131-3185	1	Cable-Throttle
13	120-6379	1	Sensor-Ferrous Proximity, NC

Ref.	Part Number	Qty.	Description
14	99-7420	1	Plug-Hole
15	1-323430	1	Module-Interlock
16	104-2065	5	Screw-HWH
17	120-9748	4	Screw-HWH
18	120-9681	5	Nut-Lock, NI
19	120-6326	1	Sensor-Proximity, Ferrous
20	119-1347	1	Meter-Hour
21	95-8999	1	Switch
22	120-9551	2	Screw-HWH
23	115-7274	1	Decal-Console
24	3256-22	2	Washer-Flat

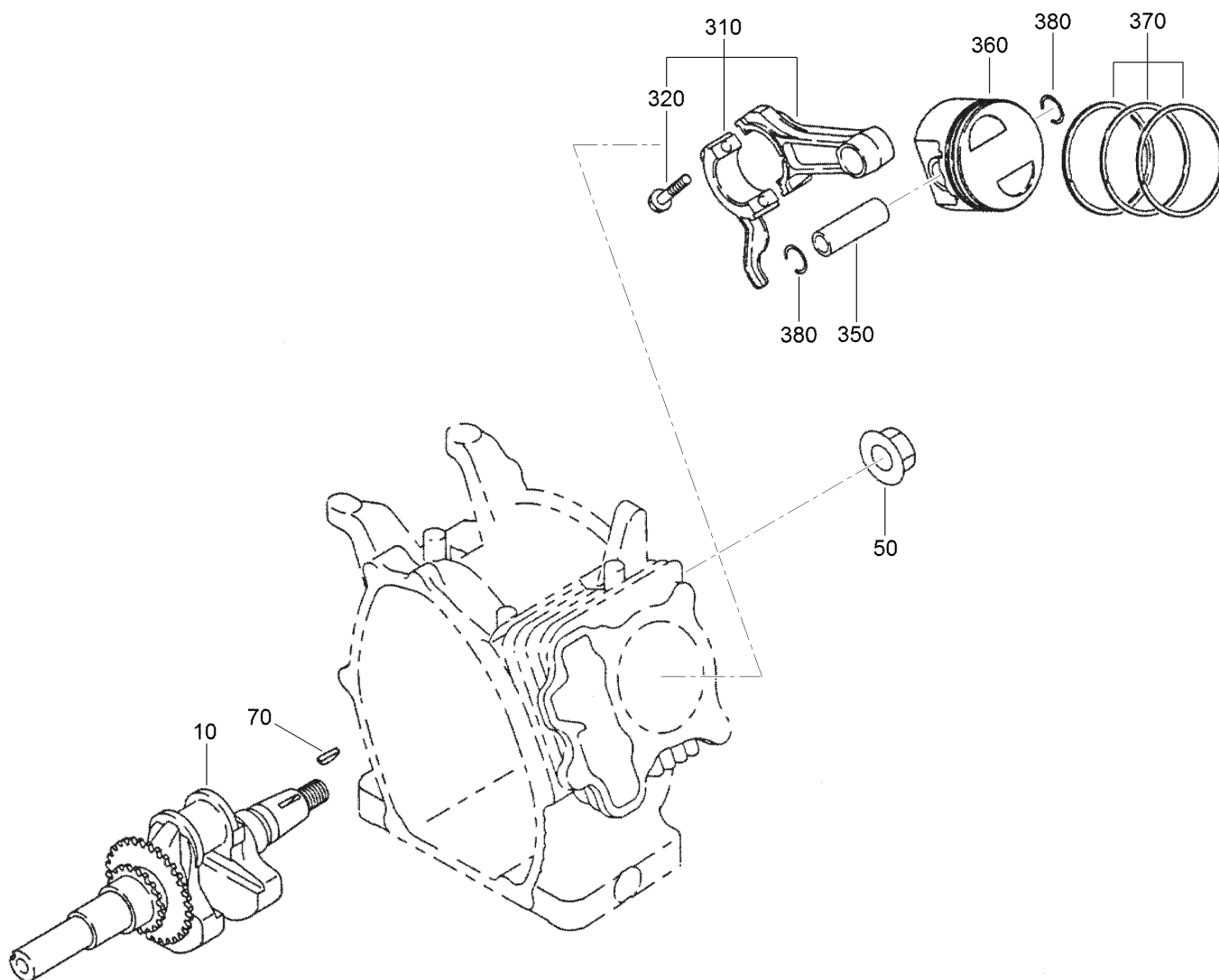


Crankcase Assembly

Ref.	Part Number	Qty.	Description
20	121-0571	2	Guide-Valve
26	121-0611	1	Seal-Stem
30	121-0540	1	Seal-Oil
40	121-0546	1	Bearing-Ball
50	121-0608	2	Pipe-Knock
60	121-0512	2	Stud
70	121-0511	2	Stud
75	121-0539	1	Seal-Oil
80	121-0538	1	Plug
90	121-0532	1	Gasket
210	121-0607	1	Main Bearing Cover ASM
230	121-0544	1	Bearing-Ball
250	121-0652	1	Governor Gear ASM
260	121-0641	1	Sleeve-Governor
268	121-6351	2	Pin-Straight

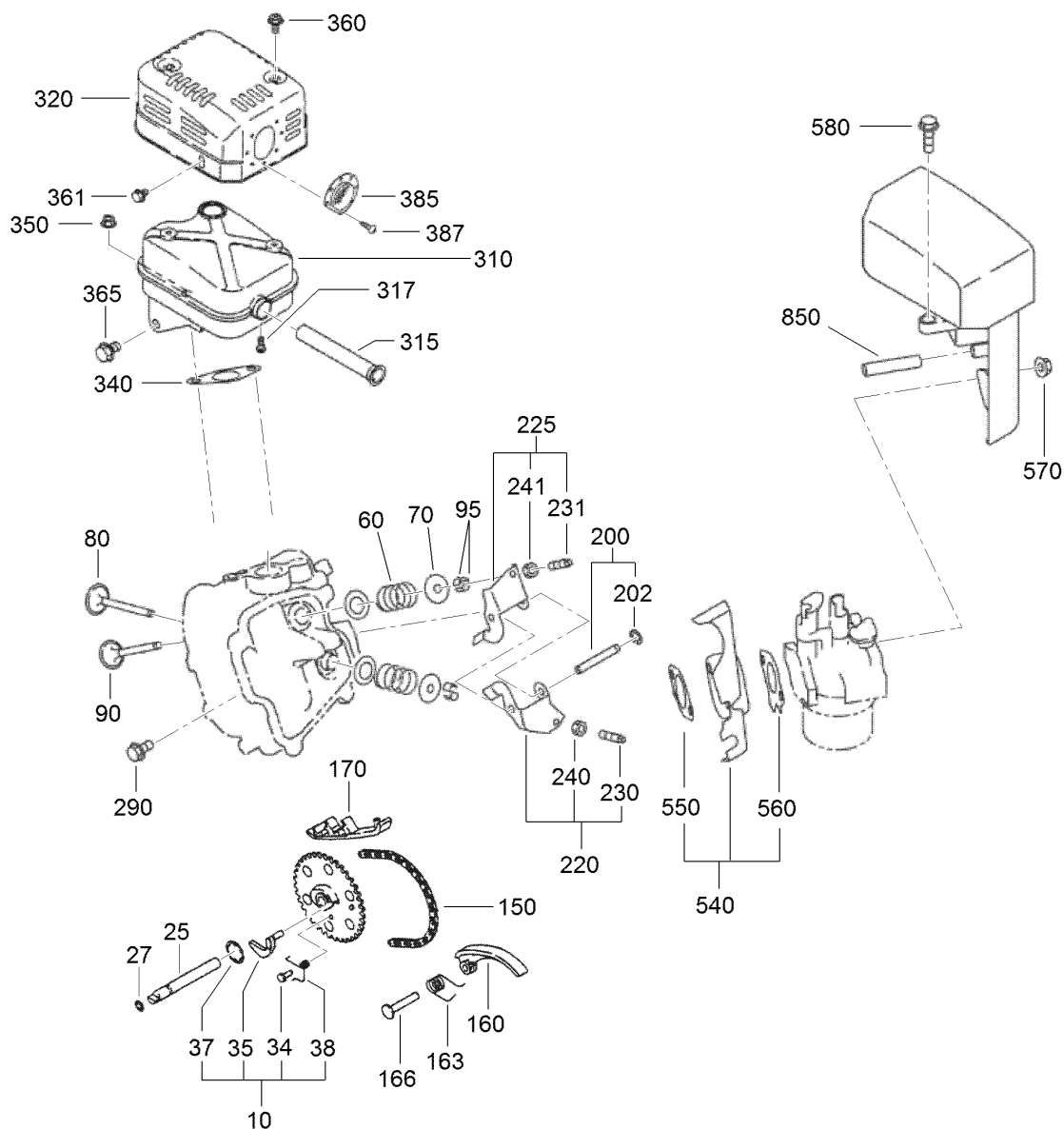
Ref.	Part Number	Qty.	Description
270	121-0665	1	Gauge-Oil
280	121-6374	1	Gasket
300	121-0502	6	Bolt-Flange
610	121-0672	1	Cylinder Head ASM (Serial No. 1Xxxxxxx)
610	125-9159	1	Cylinder Head ASM (Serial No. 2Xxxxxxx)
620	121-0585	1	Gasket-Head
630	121-0519	4	Bolt-Flange
631	121-0520	1	Bolt-Flange
680	121-0609	1	Rocker Cover ASM
690	121-0610	1	Gasket-Cover, Rocker
700	121-0608	2	Pipe-Knock
710	121-0514	4	Bolt-Flange
960	121-0606	1	Gasket Set ●

● Not illustrated



Crankshaft and Piston Assembly

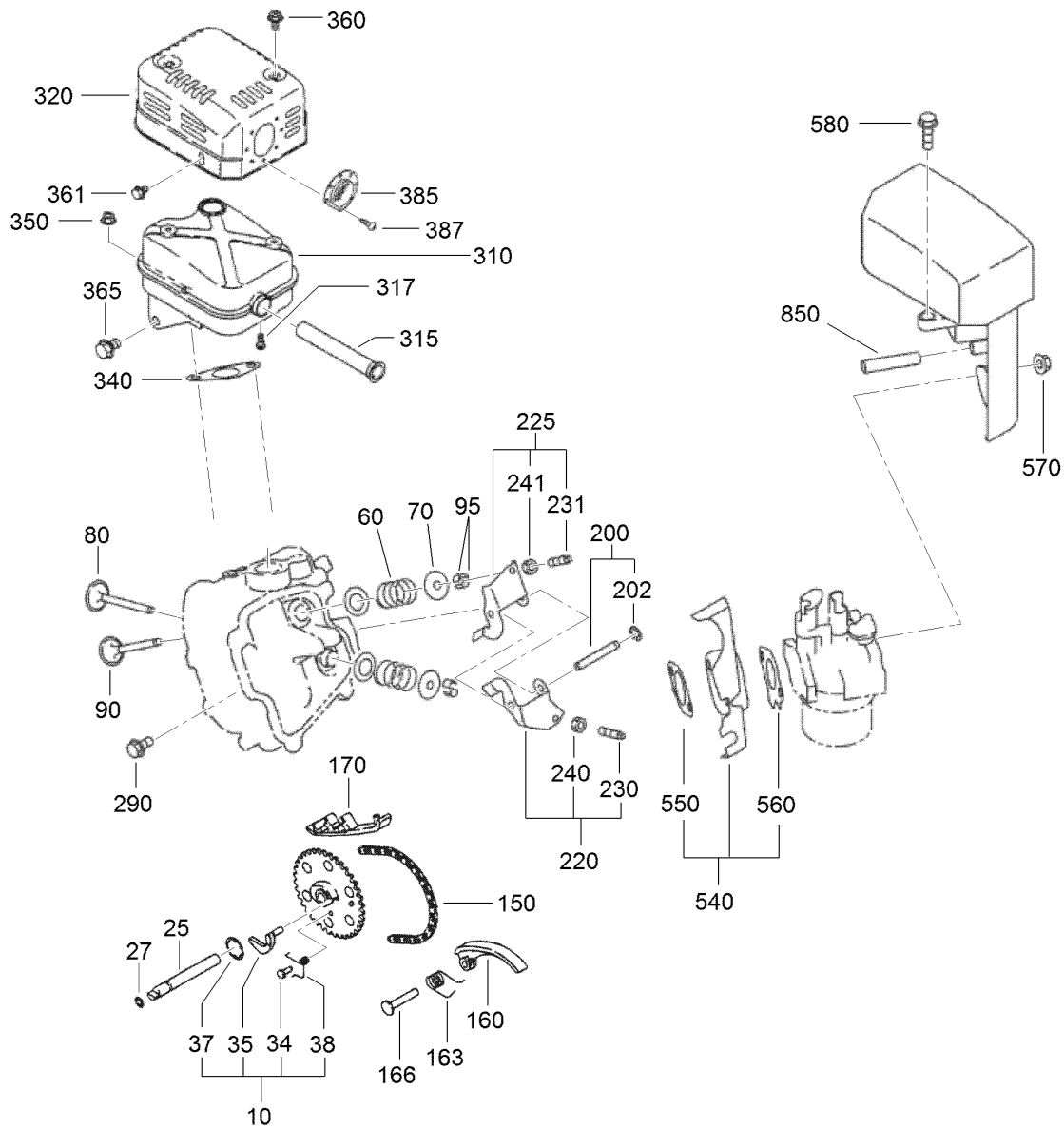
Ref.	Part Number	Qty.	Description
10	121-0586	1	Crankshaft ASM
50	121-0529	1	Nut-Flange
70	121-0537	1	Key-Woodruff
310	121-0587	1	Connecting Rod ASM
310	121-0588	1	Connecting Rod ASM (Undersize)
320	121-0612	2	Bolt-Rod, Connecting
350	121-0589	1	Pin-Piston
360	121-6353	1	Piston (Oversize 0.50 Mm)
360	121-0590	1	Piston (STD)
360	121-0591	1	Piston (Oversize 0.250 Mm)
370	121-0592	1	Piston Ring Set (STD)
370	121-0593	1	Piston Ring Set (Oversize 0.250 Mm)
370	121-0594	1	Piston Ring Set (Oversize 0.50 Mm)
380	121-0561	2	Clip



Intake and Exhaust Assembly

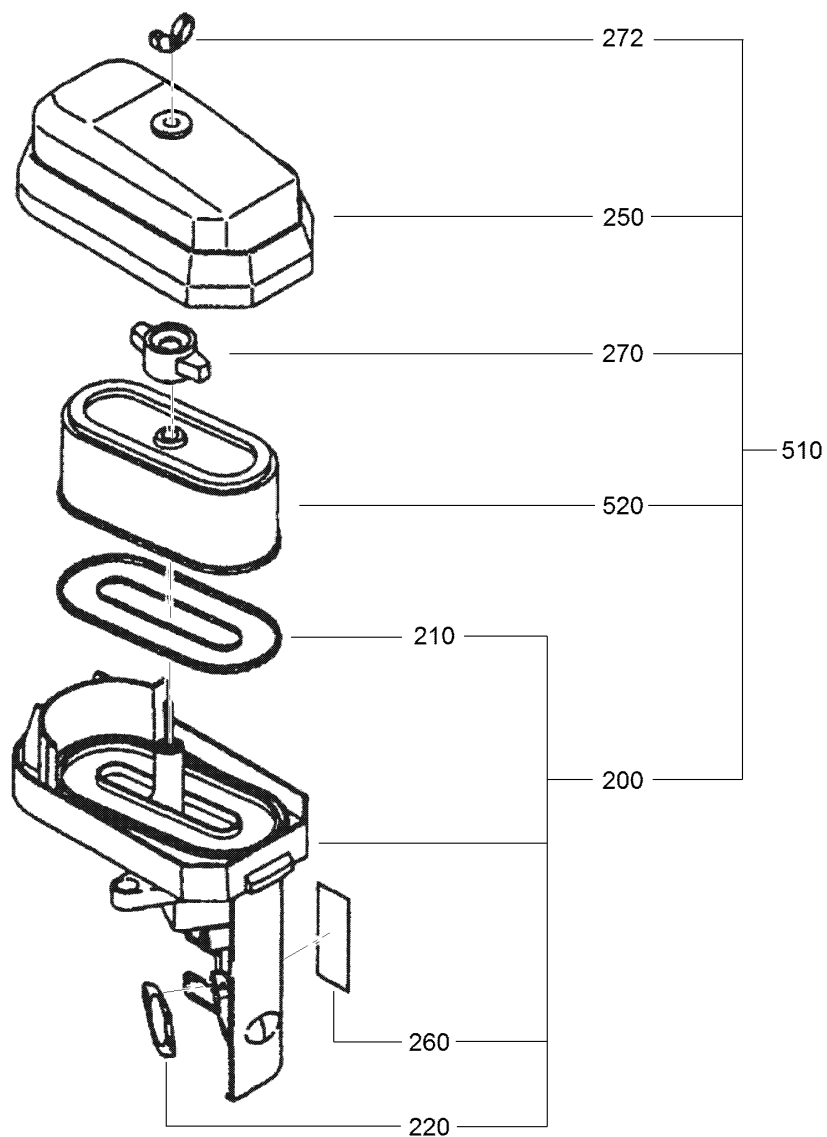
Ref.	Part Number	Qty.	Description
10	121-0613	1	Camshaft ASM
25	121-0625	1	Pin-Camshaft
27	121-0535	1	O-Ring
34	121-0639	1	Pin-Spring
35	121-0631	1	Lever-Release
37	121-0632	1	Clip
38	121-0640	1	Spring-Return
60	121-0673	2	Spring-Valve
70	121-0579	2	Retainer-Spring
80	121-0596	1	Valve-Intake
90	121-0597	1	Valve-Exhaust
95	121-0555	4	Collet-Valve
150	121-0599	1	Timing Chain ASM
160	121-0634	1	Tensioner
163	121-0637	1	Spring-Tensioner
166	121-0633	1	Pin-Tensioner
170	121-0635	1	Guide-Chain
200	121-0624	1	Rocker Pin ASM
202	121-0507	1	Clip
220	121-0629	1	Intake Rocker Arm ASM
225	121-0630	1	Exhaust Rocker Arm ASM

Ref.	Part Number	Qty.	Description
230	121-0524	1	Screw-Adjust
231	121-0524	1	Screw-Adjust
240	121-0528	1	Nut
241	121-0528	1	Nut
290	121-0514	1	Bolt-Flange
310	121-0595	1	Muffler ASM
315	121-0638	1	Arrestor-Spark
317	121-0525	1	Screw-Tapping
320	121-0598	1	Muffler Cover ASM
340	121-0626	1	Gasket-Muffler
350	121-6376	2	Nut-Flange
360	121-0527	2	Bolt-Flange
361	121-0513	1	Bolt-Flange
365	121-0521	1	Bolt-Flange
385	121-6354	1	Screen-Complete
387	121-0525	2	Screw-Tapping
540	121-0623	1	Insulator ASM
550	121-0628	1	Gasket-Insulator No.2
560	121-0627	1	Gasket-Insulator No.1
570	121-0506	2	Nut-Flange



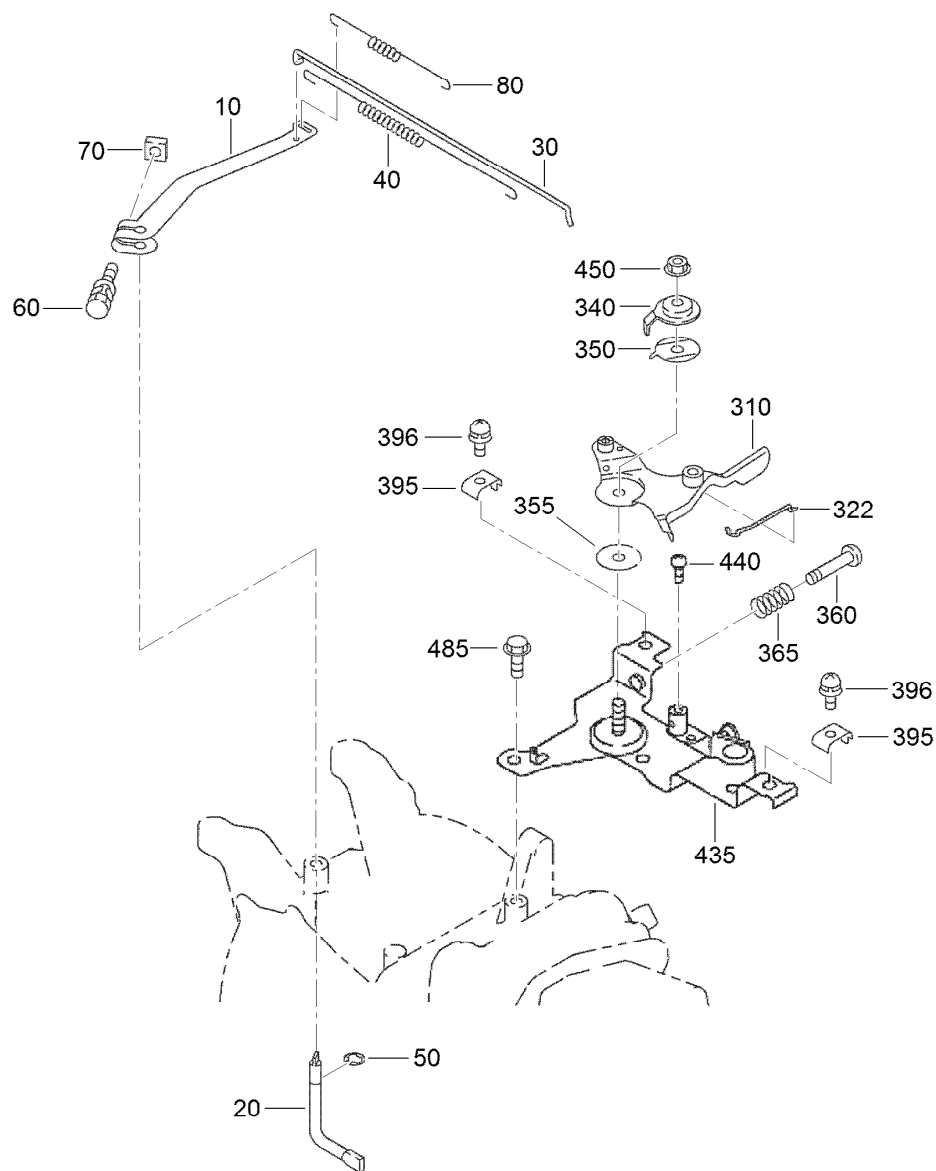
Intake and Exhaust Assembly (continued)

Ref.	Part Number	Qty.	Description
580	121-0516	1	Bolt-Flange
850	121-6375	1	Pipe-Breather



Air Cleaner Assembly

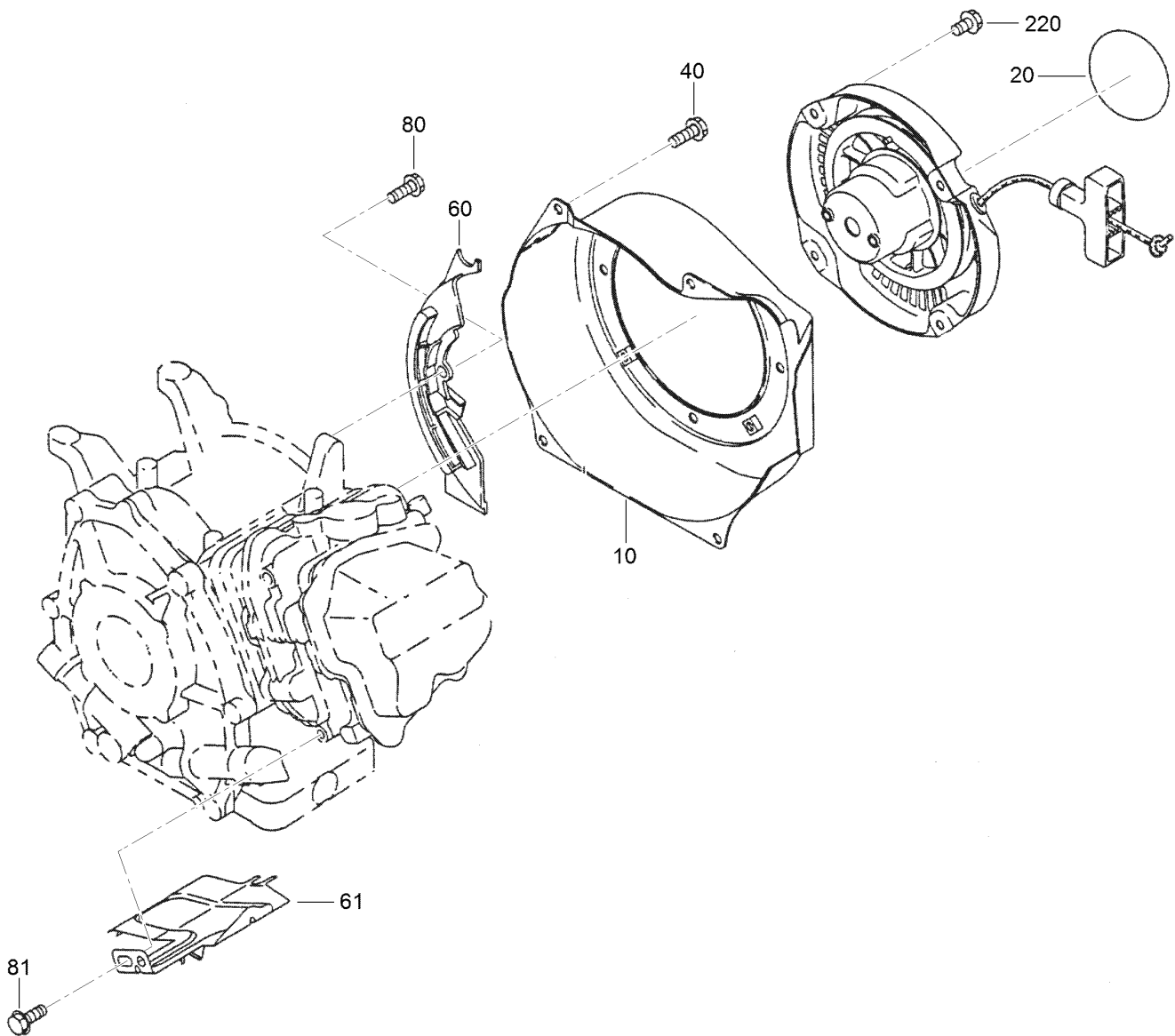
Ref.	Part Number	Qty.	Description
200	121-0620	1	Base ASM
210	121-0617	1	Packing
220	121-0614	1	Packing
250	121-0621	1	Cover ASM
260	121-0616	1	Label
270	121-0622	1	Nut-Wing
272	121-0615	1	Nut-Wing
510	121-0619	1	Air Cleaner ASM
520	121-0618	1	Set-Element



Governor Assembly

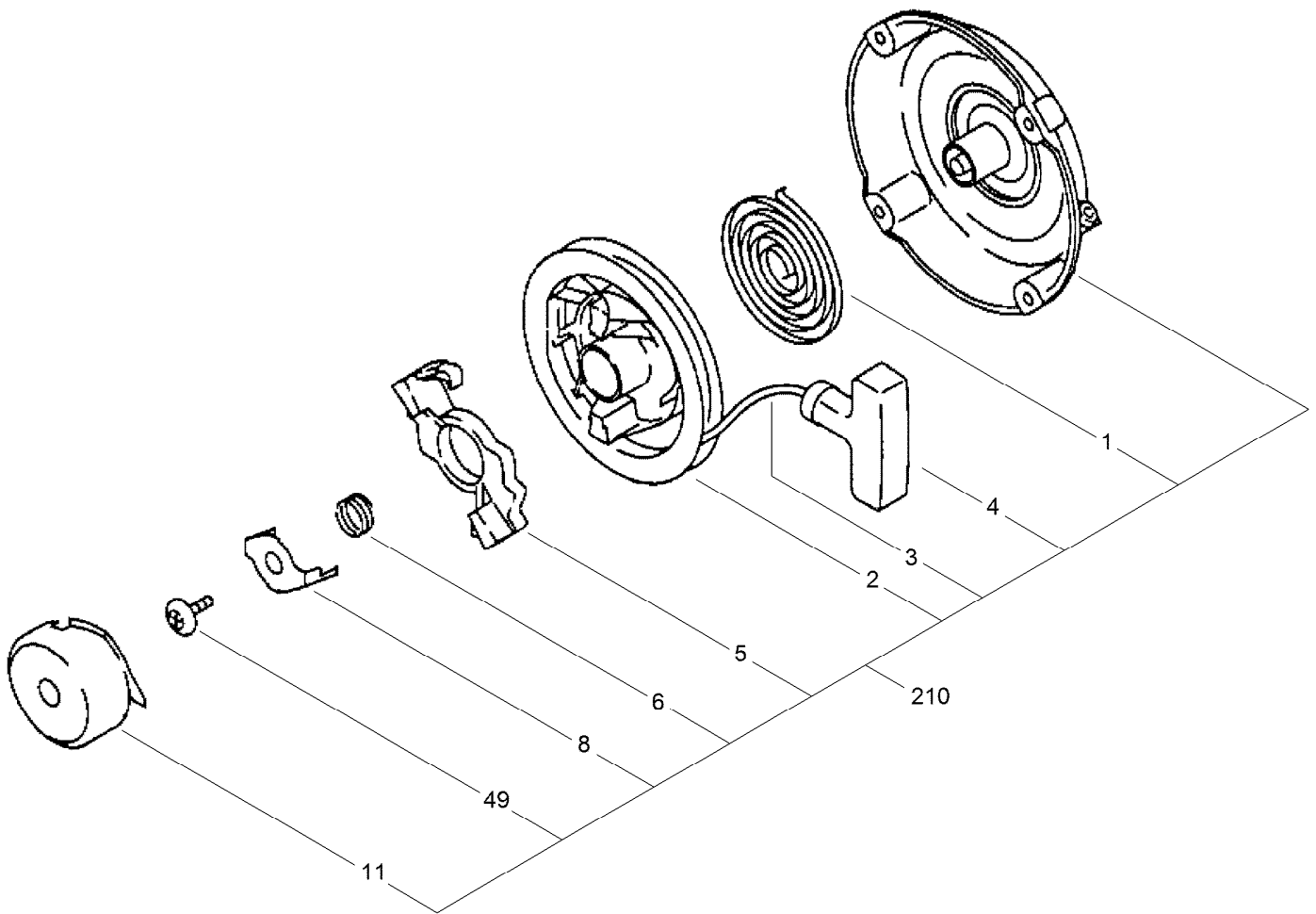
Ref.	Part Number	Qty.	Description
10	121-0643	1	Lever-Governor
20	121-0642	1	Shaft-Governor
30	121-0674	1	Governor Rod ASM
40	121-0645	1	Spring-Rod
50	121-0507	1	Clip
60	121-0522	1	Bolt And Washer ASM
70	121-0530	1	Nut
80	121-0644	1	Spring-Governor
310	121-0646	1	Speed Control Lever ASM
322	121-0648	1	Link Rod ASM
340	121-0647	1	Plate-Stop

Ref.	Part Number	Qty.	Description
350	121-0651	1	Washer
355	121-0534	1	Washer-Friction
360	121-0509	1	Screw
365	121-0572	1	Spring-Adjust
395	121-0650	2	Clamp
396	121-0523	2	Screw And Washer ASM
435	121-0654	1	Speed Control Bracket ASM
440	121-0508	1	Screw
450	121-0505	1	Nut-Self Lock
485	121-0514	2	Bolt-Flange



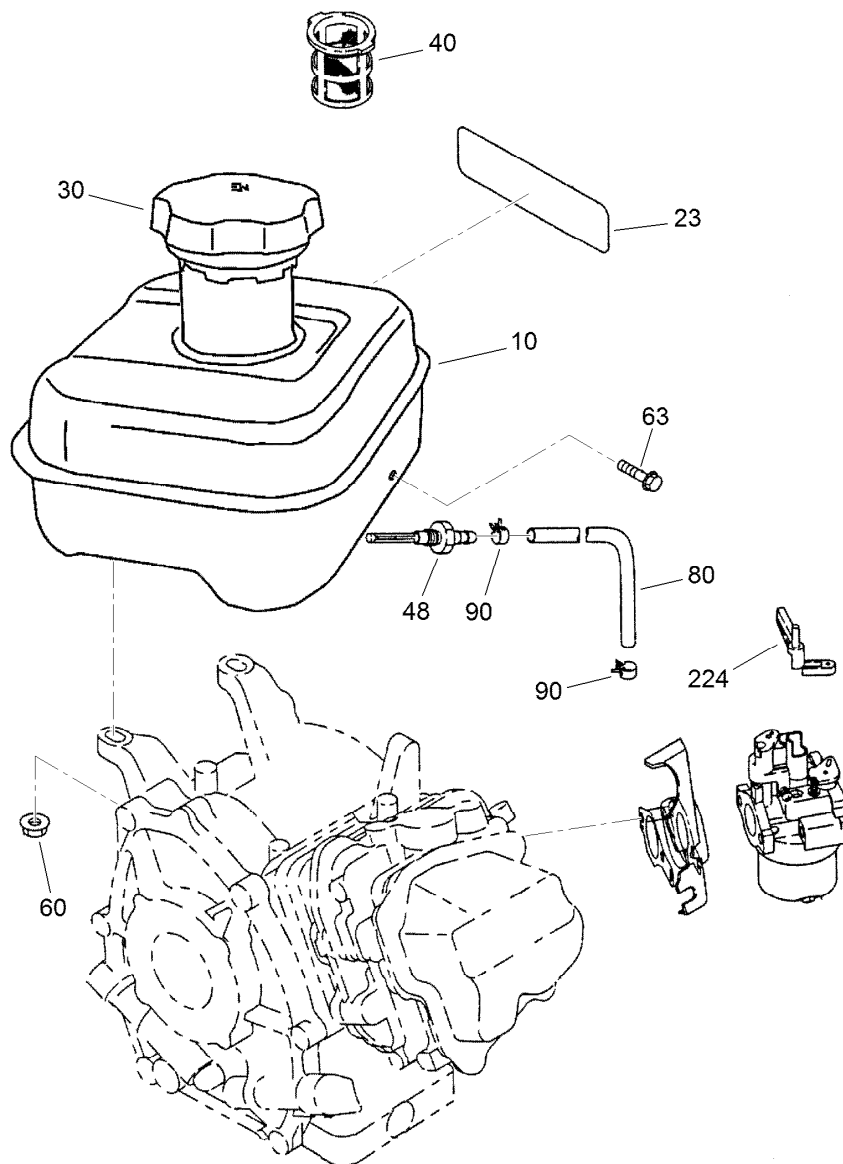
Recoil and Shroud Assembly

Ref.	Part Number	Qty.	Description
10	121-0600	1	Blower Housing ASM
20	121-0550	1	Label-Trademark
40	121-0515	4	Bolt-Flange
60	121-0656	1	Case Baffle No.1 ASM
61	121-0655	1	Case Baffle No.2 ASM
80	121-0500	1	Bolt-Flange
81	121-0514	1	Bolt-Flange
220	121-6377	4	Bolt And Washer ASM



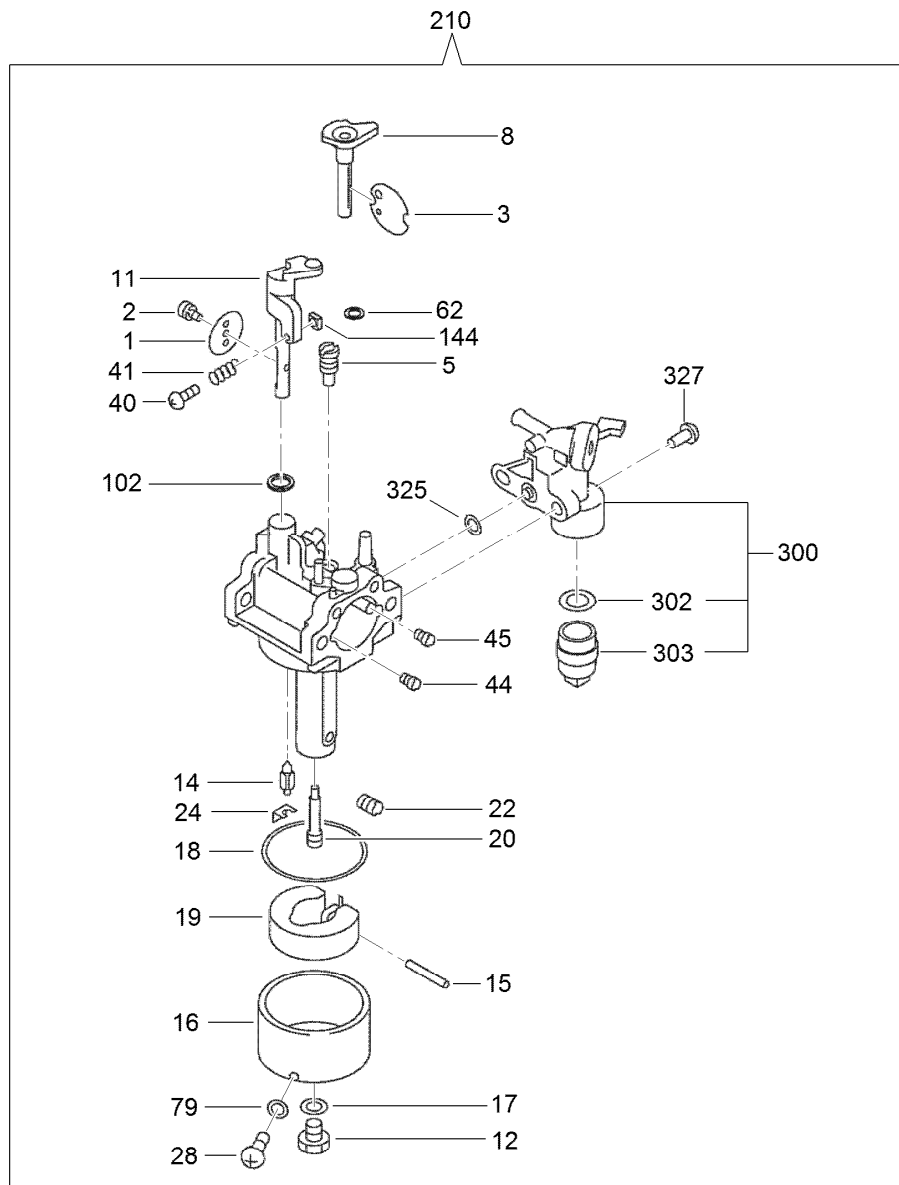
Recoil Assembly

Ref.	Part Number	Qty.	Description
1	121-6356	1	Spring-Spiral
2	121-6357	1	Reel
3	121-0676	1	Starter Rope
4	121-6358	1	Handle-Starter
5	121-6359	1	Ratchet
6	121-6360	1	Spring-Friction
8	121-6361	1	Plate-Friction
11	121-6362	1	Pulley-Starter
49	121-6363	1	Screw-Center
210	121-6355	1	Recoil Starter ASM



Fuel Tank Assembly

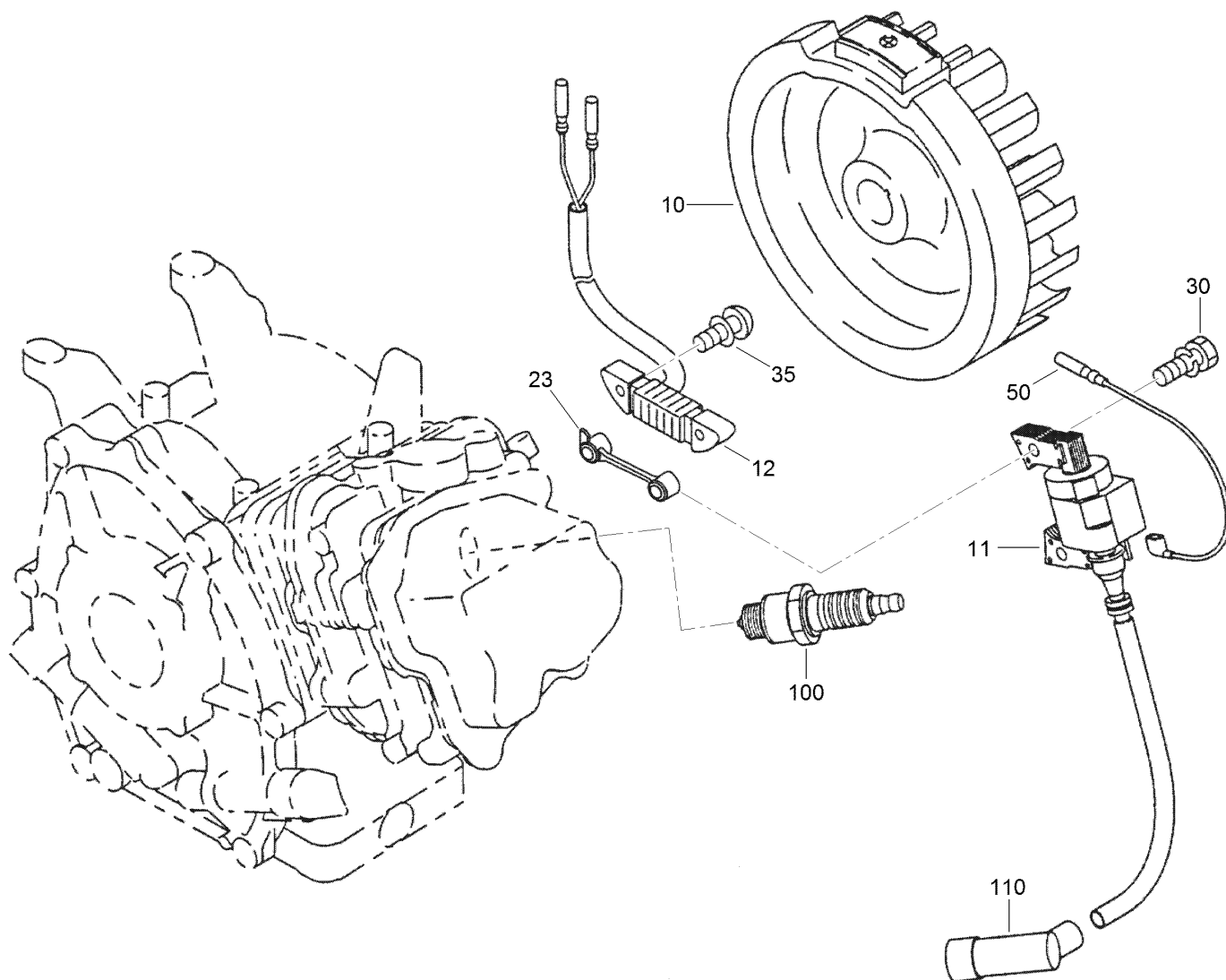
Ref.	Part Number	Qty.	Description
10	125-5241	1	Tank-Fuel
23	121-0605	1	Label-Model
30	121-0684	1	Fuel Tank Cap ASM
40	121-0685	1	Filter-Fuel
48	121-0542	1	Union
60	121-0506	2	Nut-Flange
63	121-0517	1	Bolt-Flange
80	121-6378	1	Pipe-Rubber
90	121-0543	2	Clamp-Hose
224	121-0649	1	Lever-Control, Choke



Carburetor Assembly

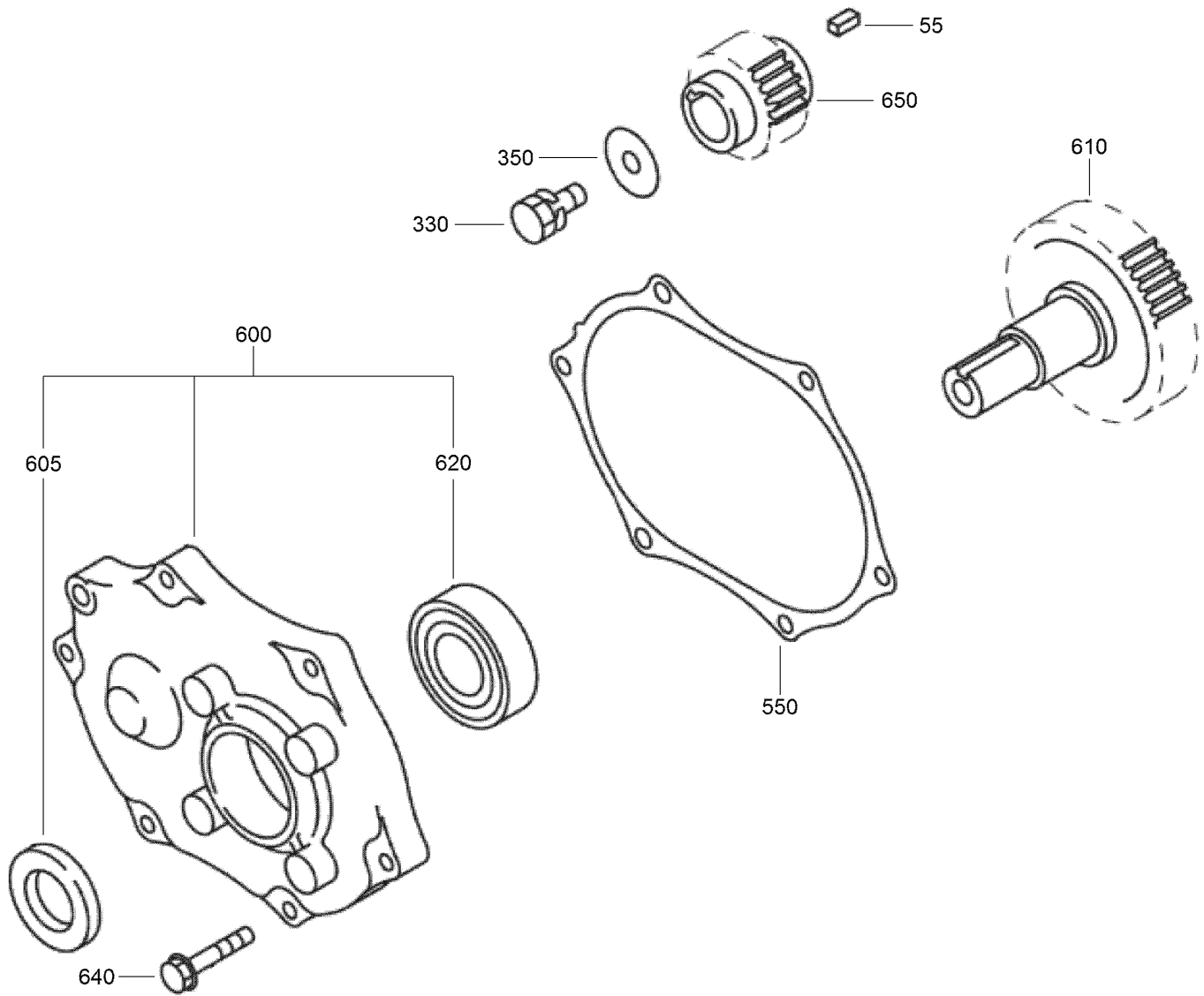
Ref.	Part Number	Qty.	Description
1	121-0553	1	Valve-Throttle
2	121-0558	1	Screw
3	121-0662	1	Valve-Choke
5	121-0574	1	Jet-Pilot
8	121-0661	1	Lever-Choke
11	121-0602	1	Throttle Shaft ASM
12	121-0568	1	Bolt
14	121-6366	1	Needle
15	121-0660	1	Pin
16	121-0659	1	Float Body ASM
17	121-0559	1	Packing
18	121-0560	1	Packing-Chamber
19	121-0562	1	Float
20	121-0601	1	Nozzle-Main
22	121-0575	1	Jet-Main
24	121-0563	1	Clip

Ref.	Part Number	Qty.	Description
28	121-0567	1	Bolt
40	121-0554	1	Screw
41	121-0677	1	Spring
44	121-0557	1	Jet-Air
45	121-0552	1	Jet-Air, Pilot
62	121-0570	1	Seal
79	121-0569	1	Packing
102	121-0573	1	Seal
144	121-0664	1	Nut
210	121-6365	1	Carburetor ASM
300	121-0675	1	Fuel Strainer ASM
302	121-0658	1	Packing
303	121-0657	1	Cup
325	121-0663	1	O-Ring
327	121-0556	2	Screw



Flywheel and Coil Assembly

Ref.	Part Number	Qty.	Description
10	121-0604	1	Flywheel ASM
11	121-0668	1	Ignition Coil ASM
12	121-6368	1	Lamp Coil ASM
23	121-0669	1	Spacer
30	121-0504	2	Bolt And Washer ASM
35	121-6369	2	Bolt And Washer ASM
50	121-6370	1	Wire-Coil
100	121-0547	1	Plug-Spark
110	121-0548	1	Cap-Spark Plug



Gear Reduction Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
55	121-0536	1	Key
330	121-0501	1	Bolt-Flange
350	121-0531	1	Washer
550	121-0671	1	Gasket-Cover, Reduction
600	121-0670	1	Reduction Cover ASM
605	121-0541	1	Seal-Oil
610	121-6372	1	Shaft-Driving
620	121-0545	1	Bearing-Ball
640	121-0518	6	Bolt-Flange
650	121-6373	1	Shaft-Driven

Attachments and Accessories

For 04045 Greensmaster Flex 1820 Traction Unit

Product Name	Model/Part
Wheel Kit	04123
Trans Pro 80 Tow-Behind Trailer.....	04238
Trans Pro 100 Tow-Behind Trailer.....	04240
Flat Ramp	04245
Rail Ramp Kit (Update).....	04247
Rail Ramp Conversion Kit (Update).....	04248
18in Carbide Grooming Reel	04263
18in Grooming Brush.....	04264
Out-Front Brush Kit.....	04266
18in Soft Grooming Brush, DPA.....	04272
18in Stiff Grooming Brush, DPA.....	04273
18in 11-Blade Cutting Unit	04289
18in 14-Blade Cutting Unit.....	04291
LED Light Kit.....	04293
LED Light and Wireless Hour Meter Harness Kit, 2012 and After Greensmaster 800, 1000, 1010, 1600, 1610, or Flex Greensmaster 1800, 1820, 2100, or 2120 Series Mower.....	04295
Turf Evaluator	04399
Universal Groomer Drive Kit	04648
18in Thin Blade Grooming Reel	04743
Roller Seal Replacement (Qty 1)	107-1594
Bedbar-Aggressive	110-2281-03
Bedbar	110-2282-01
Bedknife-Microcut, Extended.....	110-2300
Bedknife-Low Cut	110-2301
Blade-Groomer, Helix	110-2333
18in Rail Conversion Kit.....	110-7345
18in Transport Conversion Kit.....	110-7355
Hourmeter-Wireless.....	115-4754
Roller Extension Kit	115-7361
High Altitude Jet-Subaru.....	117-0073
Bedknife-Edgemax, Microcut.....	117-1530
Bedknife-EdgeMax, Tournament	117-1532
High Height-of-Cut Arms (Qty 1).....	120-9600
Rear Roller Adjustment (Qty 1).....	120-9602
Full 2.0in Diameter Roller Kit	120-9605
Narrow Wiehle Roller Kit.....	120-9607
Wide Wiehle Roller Kit	120-9609
Full 2.5in Diameter Roller Kit	120-9611
Front Scraper Kit for Narrow Wiehle Roller	120-9615
Front Scraper Kit for Wide Wiehle Roller.....	120-9616
Front Scraper Kit for Full Roller.....	120-9617
Front Brush Kit for Narrow Wiehle Roller	120-9621
Front Brush Kit for Wide Wiehle Roller.....	120-9622
Front Brush Kit for Full Roller	120-9623
Front Comb Kit for Narrow Wiehle Roller	120-9624
Front Comb Kit for Wide Wiehle Roller.....	120-9625

Attachments and Accessories (continued)

Front Comb Kit for Full Roller.....	120-9626
Rear Roller Scraper Kit with Roller.....	120-9627
Spark Plug	121-0547
Element Set	121-0618
Filter-Fuel	121-0685
MVP Kit, Cutting Unit Re-Build.....	121-2637
Extended Full Roller ASM.....	121-4680
Extended Narrow Wiehle Roller ASM	121-4681
Steel Rear Roller ASM.....	121-4682
MVP Kit, Forward Rotating Groomer Re-Build	121-9517
Blade-Groomer, Thin (Carbide)	121-9531
Toro Reel Paper (10 Pack).....	125-5610
Toro Reel Shim (0.002in)	125-5611
18in Soft Grooming Brush Kit.....	127-1545
18in Stiff Grooming Brush Kit.....	127-1546
Groomer Quick Up Kit.....	127-6119
Angle Indicator.....	131-6828
Angle Indicator Mount.....	131-6829
18 Inch 11 Blade Low Drag Reel ASM	132-7357
18 Inch 14 Blade Low Drag Reel ASM	132-7358
MVP Filter and Spark Plug Kit, 2012 and After Walk-Behind Greensmaster Mower	30097
Height-of-Cut Bar	94-9010
Bedknife-Tournament	98-7260
Bedknife-Microcut.....	98-7261



Count on it.