Form No. 3367-127 Rev F

TORO®

Count on it.

Parts Catalog

XLS 380 Lawn Tractor

Model No. 71254—Serial No. 311000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3367-127 F

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

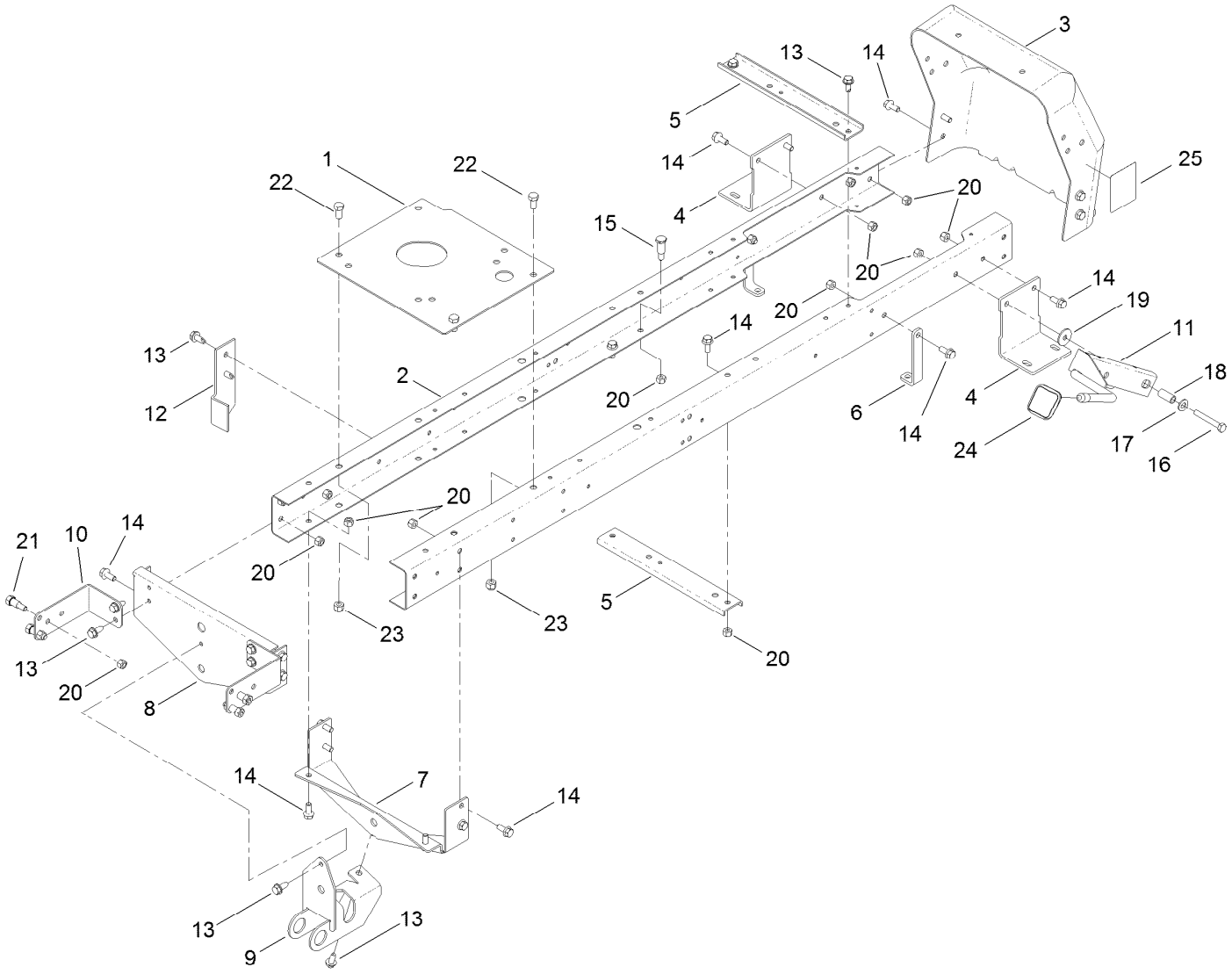
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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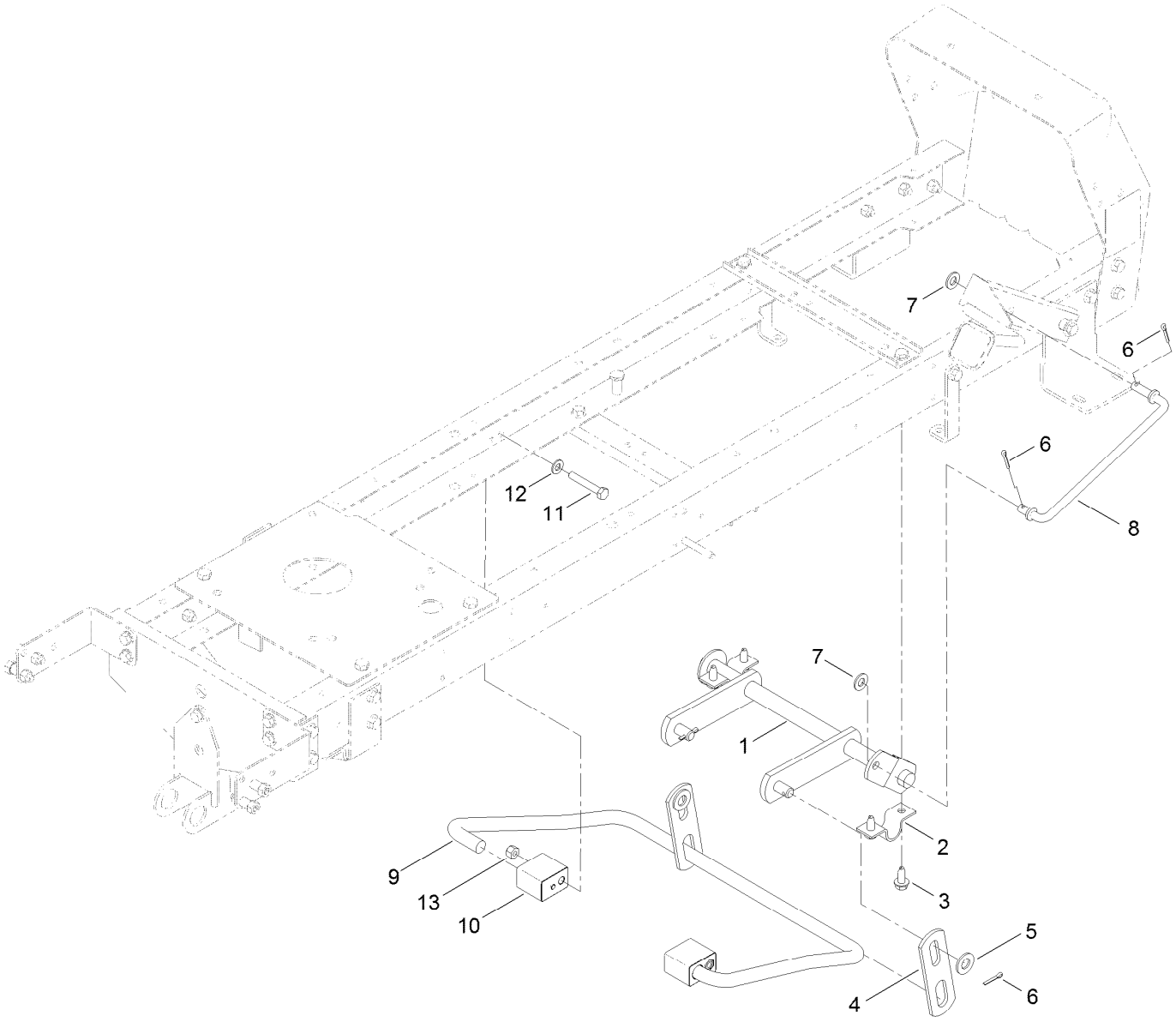
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Frame Assembly

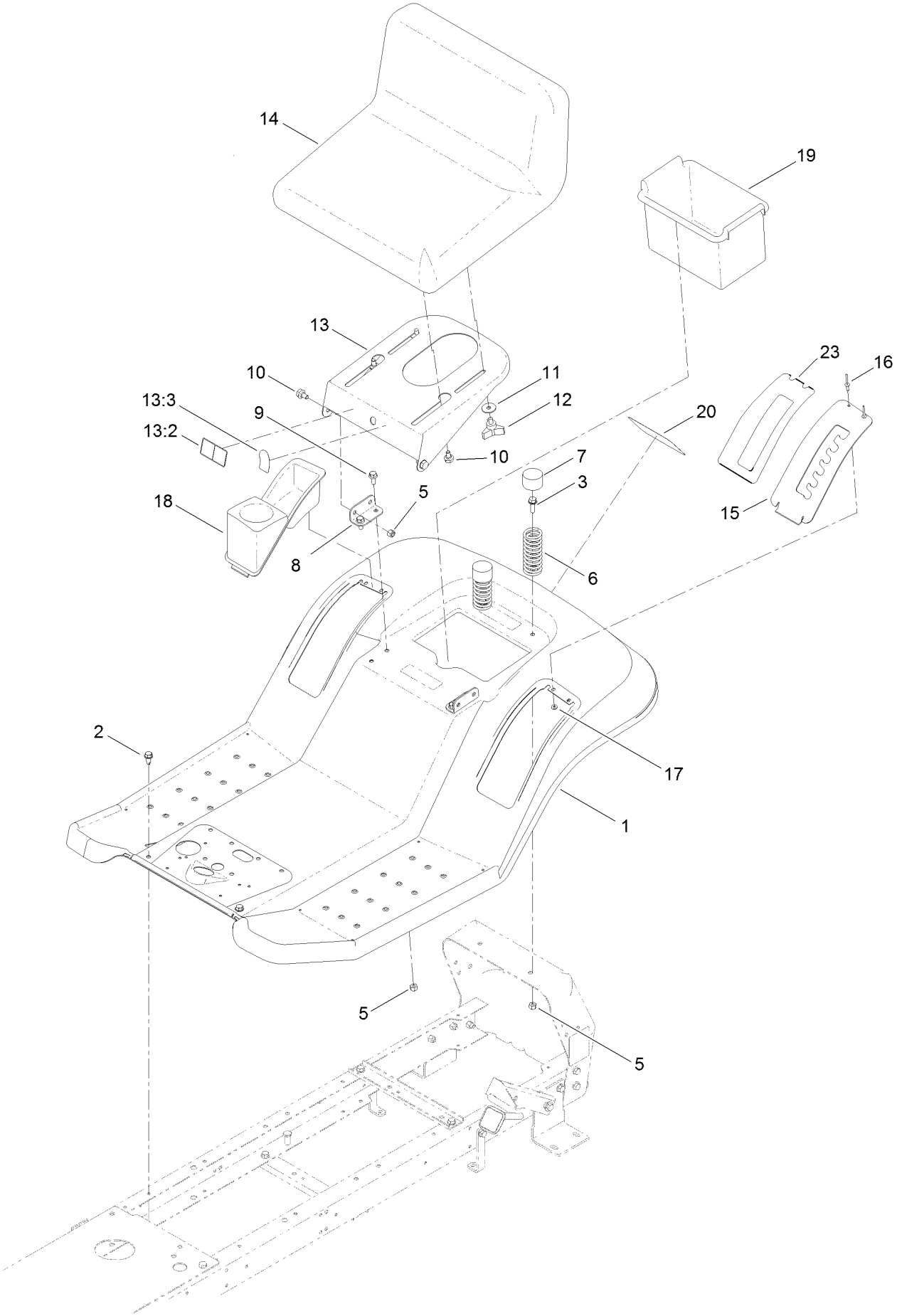
Ref.	Part Number	Qty.	Description
1	119-8206-03	1	Plate-Mounting, Engine
2	119-1285-03	2	Rail-Frame
3	99-2957-03	1	Support-Seat/Rear Hitch
4	119-1279-03	2	Axle-Bracket
5	119-8216-03	2	Brace-Idler
6	119-1280-03	2	Strap-Torque
7	119-1291-03	1	Support-Axle, Front Rear
8	119-1290-03	1	Support-Axle, Front
9	119-8200-03	1	Bracket-Pivot, Deck
10	117-7759-03	2	Bracket-Hinge
11	120-1134-03	1	Lever-HOC
12	117-7788-03	1	Stop-Clutch
13	32104-32	10	Screw-HWH
14	3234-47	21	Screw-HHF
15	63-2650	1	Screw-Shoulder
16	322-32	1	Screw-HH
17	3256-24	1	Washer-Flat
18	65-7210	1	Spacer
19	5-4460	1	Washer-Pivot
20	104-8300	27	Nut-HF, NI
21	28-0540	4	Bolt-Shoulder
22	323-4	2	Screw-HH
23	3296-39	2	Nut-Lock, NI
24	94-5565	1	Knob-Shift
25	100-7449	1	Decal-Valve, Dump



Deck Lift Assembly

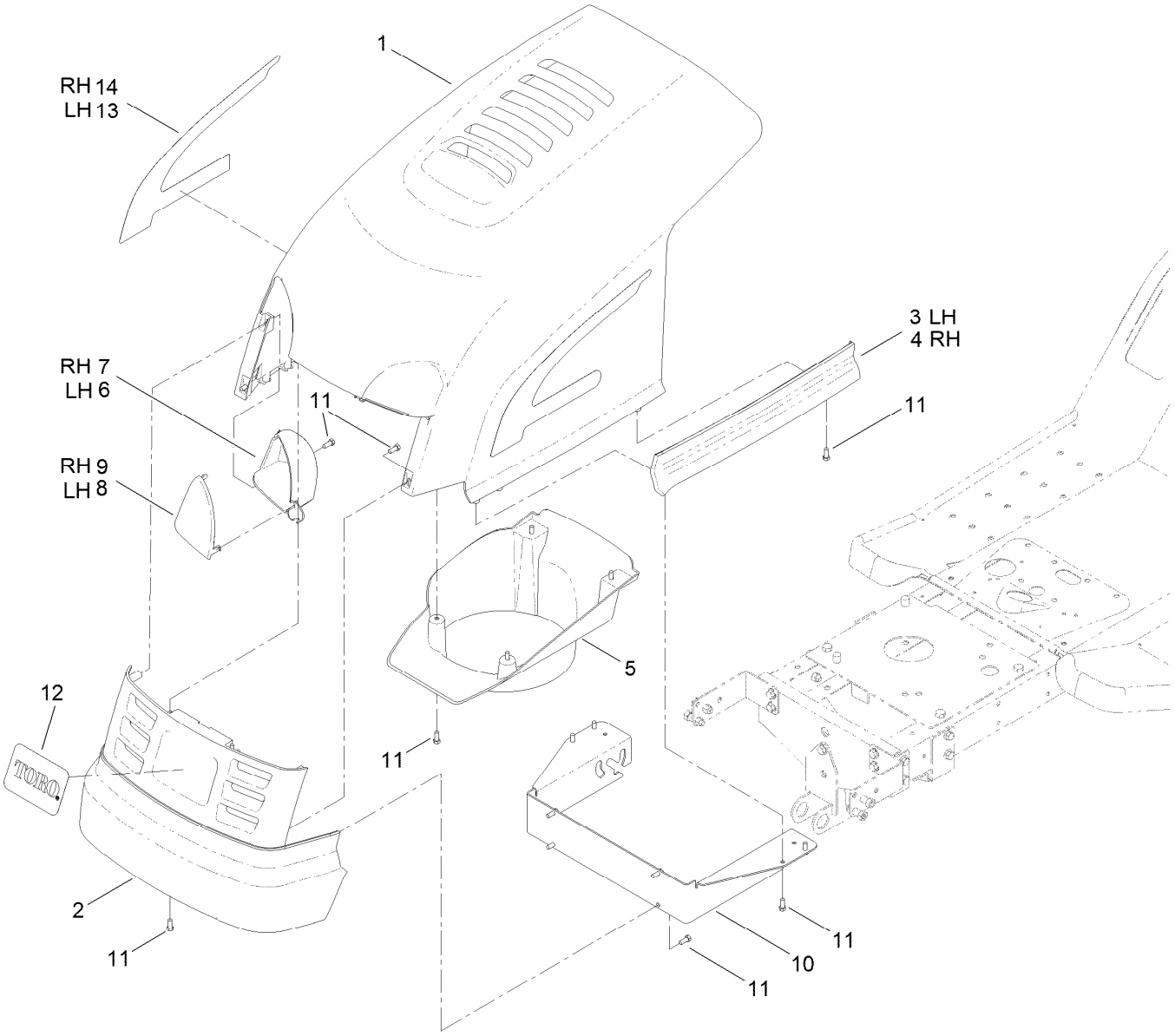
Ref.	*Part Number*	*Qty.*	*Description*
1	119-1262-03	1	Arm-Lift
2	88-4730	2	Clamp-Pivot, HOC
3	32104-32	4	Screw-HWH
4	119-1260-03	2	Link-Lift
5	3256-26	2	Washer-Flat
6	3272-10	4	Pin-Cotter
7	3256-24	2	Washer-Flat
8	120-1172	1	Link-Arm, Lift
9	119-1257	1	Arm-Lift, Rear
10	108-7845	2	Block-Pivot
11	322-10	2	Screw-HH
12	3256-23	2	Washer-Plain
13	3296-29	2	Nut-Lock, NI

Rear Body and Seat Assembly



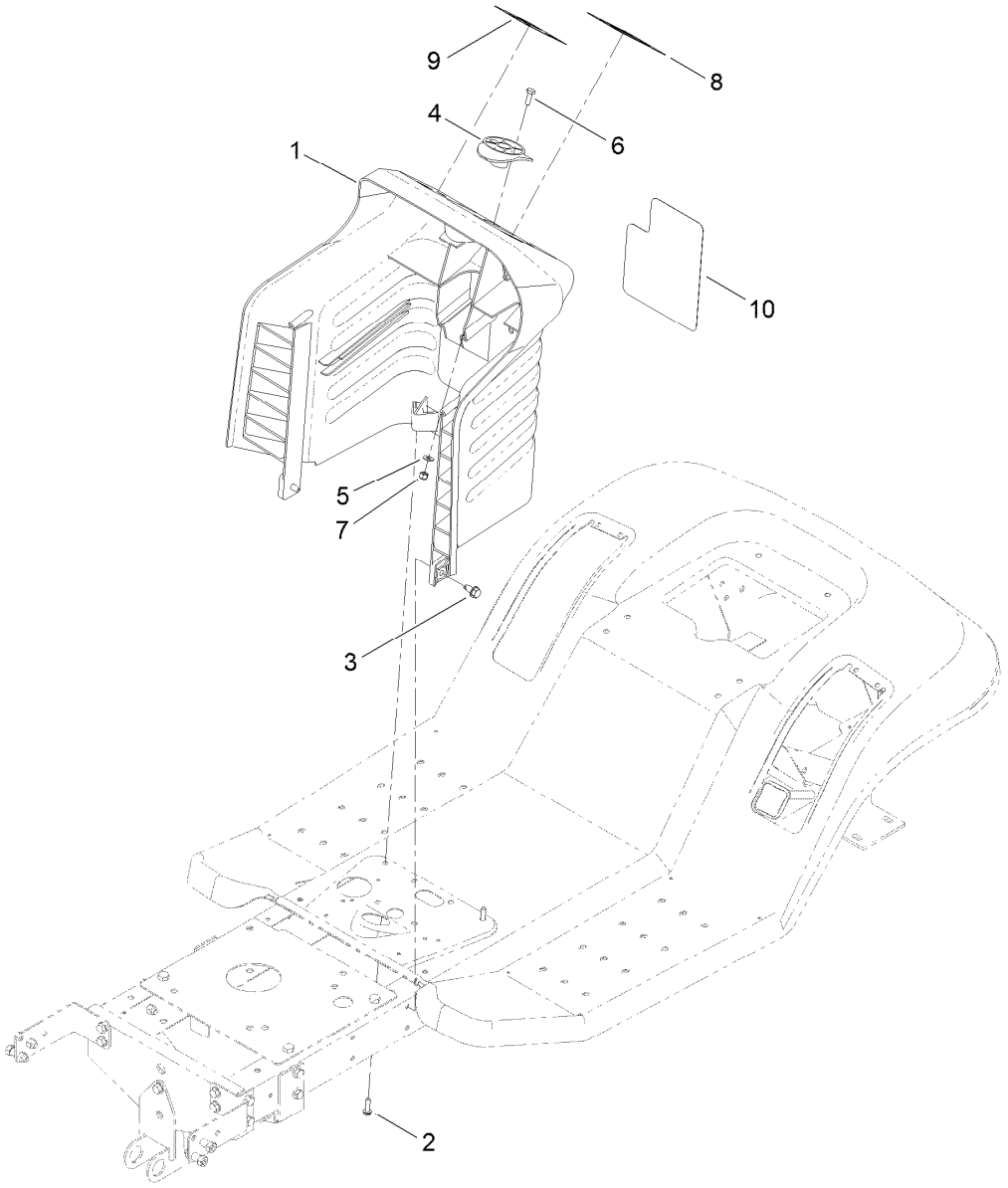
Rear Body and Seat Assembly (continued)

Ref.	Part Number	Qty.	Description
1	119-8225-01	1	Body-Rear
2	32104-32	2	Screw-HWH
3	3234-29	2	Screw-HHF
5	3296-29	8	Nut-Lock, NI
6	88-6220	2	Spring-Compression
7	701178	2	Cap-Protector
8	88-4820-03	2	Bracket-Pivot, Seat
9	3234-47	4	Screw-HHF
10	37-8770	4	Bolt-Shoulder
11	5-4460	2	Washer-Pivot
12	92-9674	2	Knob
13	106-6437	1	Seat Support ASM
13:2	119-2730	1	Decal-Danger
13:3	99-5340	1	Decal-Switch
14	106-6439	1	Seat-11 Inch
15	120-1171-03	1	Gate-HOC
16	3269-4	2	Rivet-Pop
17	3269-26	2	Washer-Plain
18	88-4990	1	Tray-Fender
19	88-4040	1	Box-Battery
20	67-1300	1	Decal
23	121-0965	1	Decal-HOC



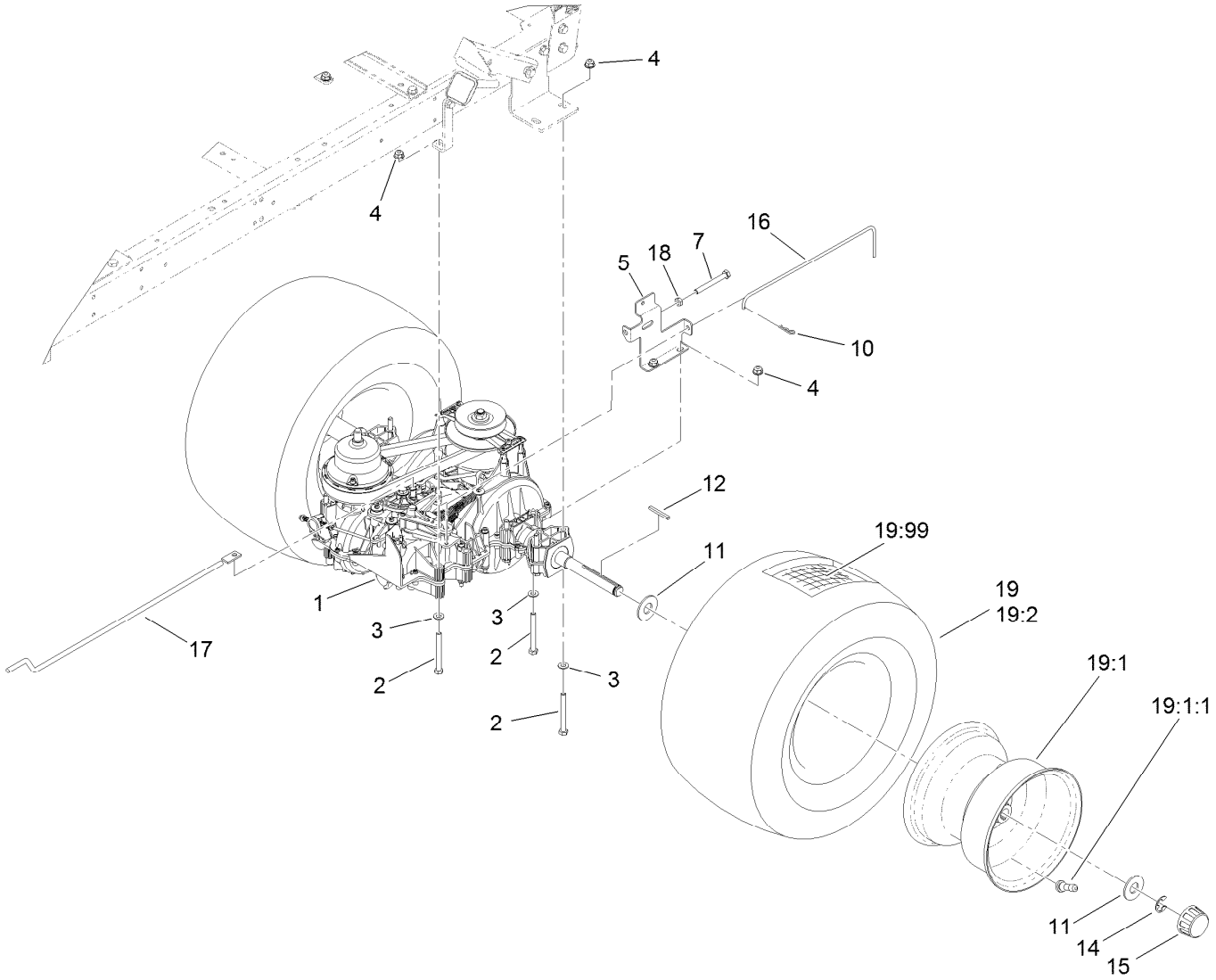
Hood and Grill Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	119-3075	1	Hood
2	119-3074	1	Grill
3	119-3083	1	Trim-Hood, LH
4	119-3084	1	Trim-Hood, RH
5	119-3087	1	Duct-Air, Hood
6	119-3076	1	Reflector-LH
7	119-3077	1	Reflector-RH
8	119-3078	1	Lens-LH
9	119-3079	1	Lens-RH
10	117-7787-03	1	Bracket-Pivot, Hood
11	46-8090	20	Screw-Plastite
12	120-1141	1	Decal
13	120-1123	1	Decal-Hood, LH
14	120-1124	1	Decal-Hood, RH



Tower Assembly

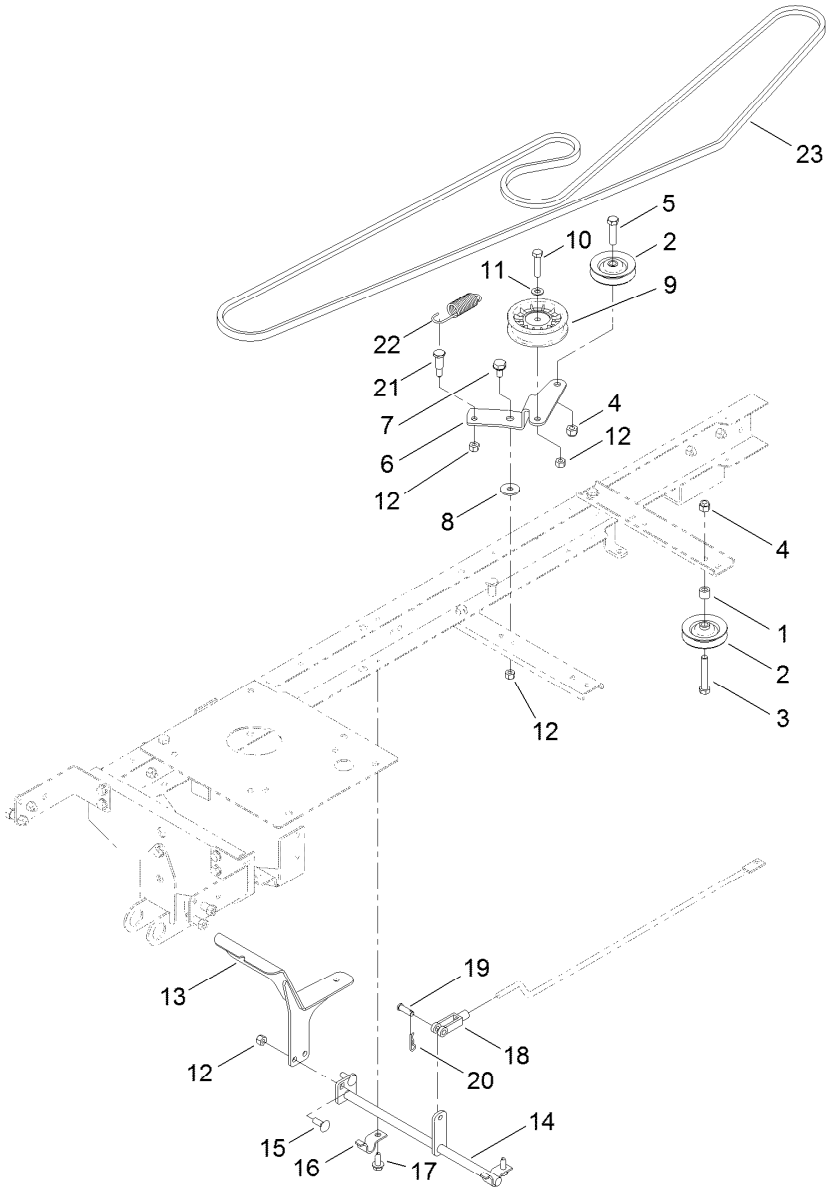
Ref.	*Part Number*	*Qty.*	*Description*
1	120-1168	1	Tower-Steering
2	46-8091	2	Screw-HWH
3	32104-32	2	Screw-HWH
4	88-4190	1	Bushing-Sliding
5	3256-22	2	Washer-Flat
6	321-4	2	Screw-HH
7	3296-42	2	Nut-Lock, NI
8	120-1136	1	Decal-Throttle/Choke
9	120-1138	1	Decal-Ignition/Lights
10	120-1121	1	Decal-Warning, Instruction



Traction Drive Assembly

Ref.	Part Number	Qty.	Description
1	121-3956	1	Transmission ASM
2	322-14	8	Screw-HH
3	3256-23	8	Washer-Plain
4	104-8300	8	Nut-HF, NI
5	119-8203-03	1	Bracket-Neutral
7	120-1177	1	Screw-HH
10	1-806003	2	Pin-Cotter
11	28-2480	4	Washer-Plain
12	7-0036	2	Key-Square
14	32151-48	2	E-Ring

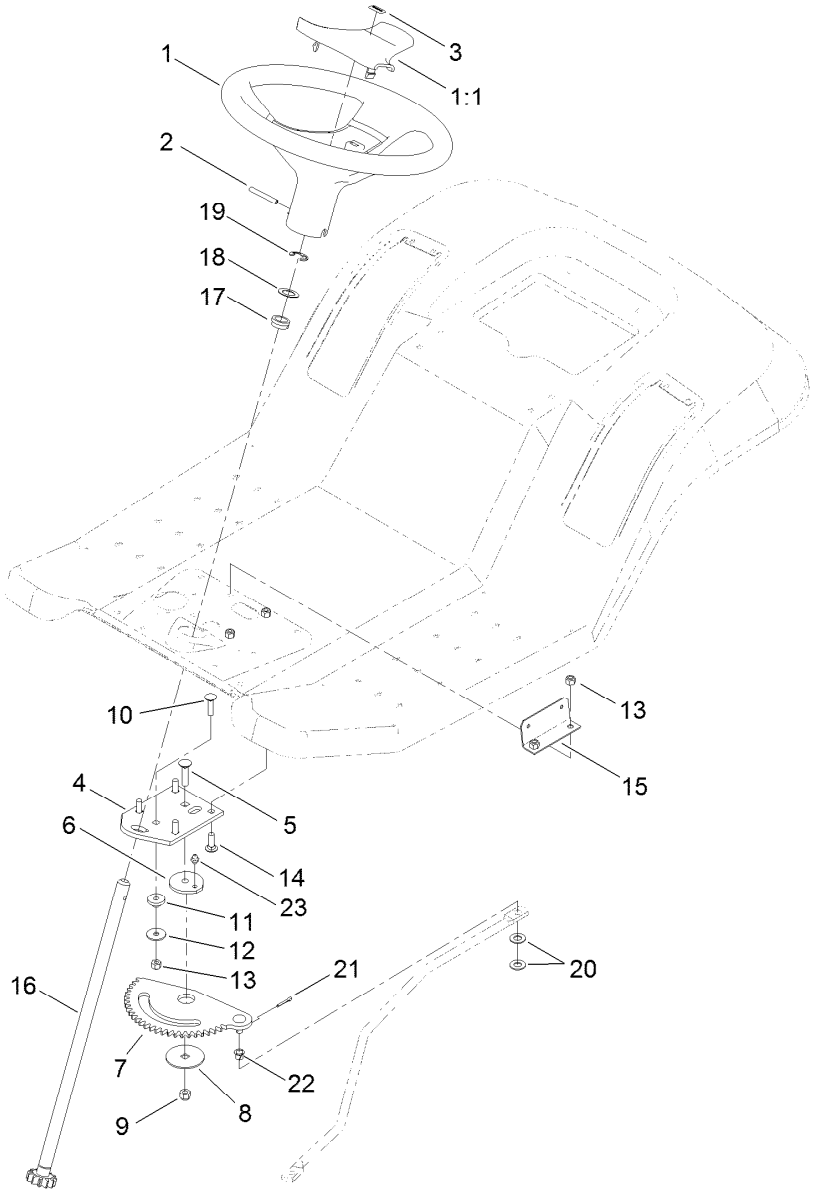
Ref.	Part Number	Qty.	Description
15	61-9780	2	Cap-Hub
16	119-1281	1	Rod-Bypass
17	119-1288	1	Rod-Control, Motion
18	3220-2	1	Nut-Jam
19	121-3955	2	Wheel And Tire ASM
19:1	88-4390	1	Rim
19:1:1	232-27	1	Stem-Valve
19:2	119-8909	1	Tire-4 Ply
19:99	232-41	1	Tube



Motion Control and Belt Assembly

Ref.	Part Number	Qty.	Description
1	1-413088	1	Bushing-Lever, Lift
2	93-0320	2	Pulley-Idler
3	323-11	1	Screw-HH
4	3296-39	2	Nut-Lock, NI
5	323-8	1	Screw-HH
6	119-1284	1	Bracket-Idler
7	37-8771	1	Bolt-Shoulder
8	5-4460	1	Washer-Pivot
9	110-6775	1	Pulley-Idler
10	322-7	1	Screw-HH
11	3256-23	1	Washer-Plain
12	3296-29	5	Nut-Lock, NI

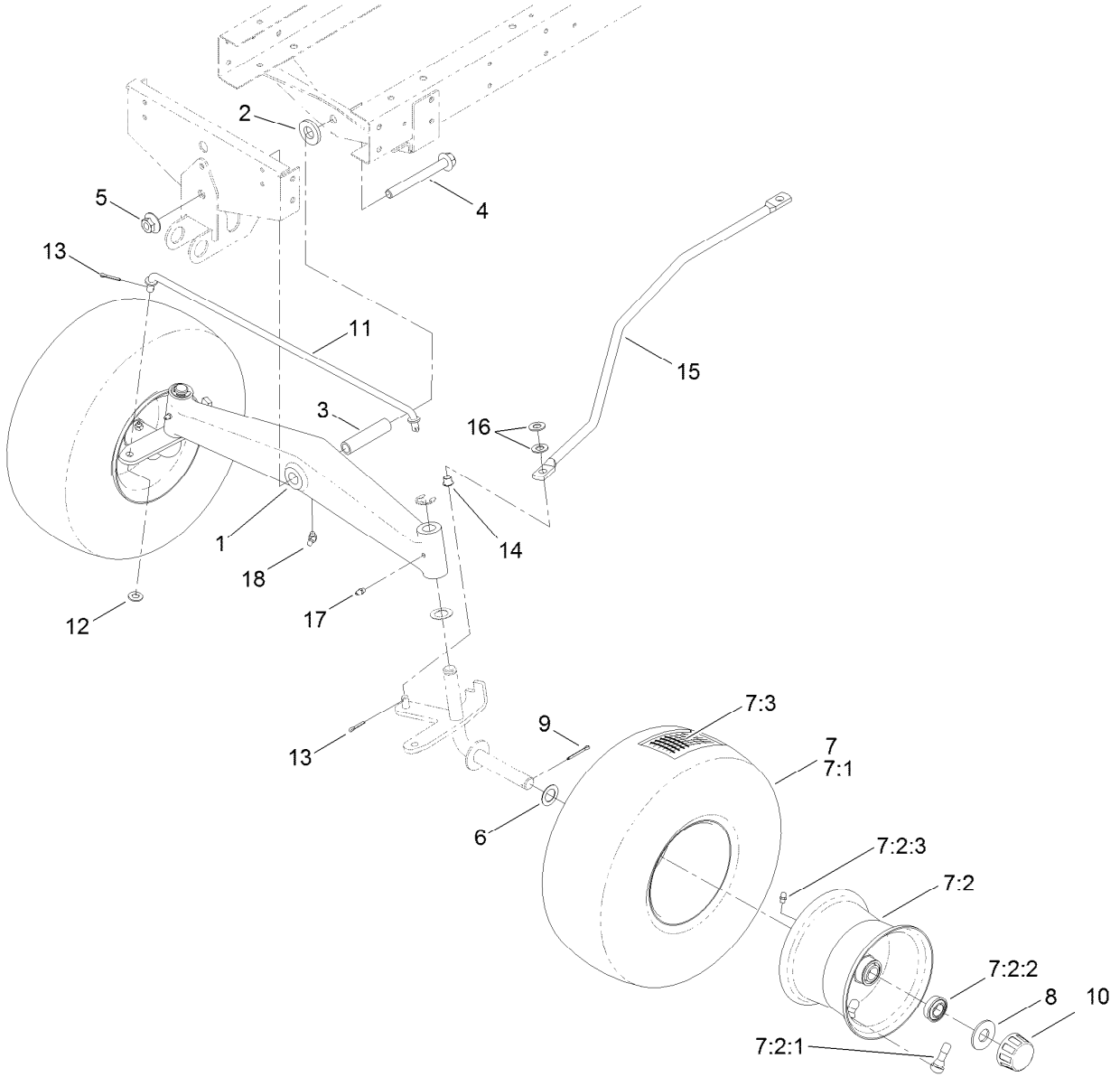
Ref.	Part Number	Qty.	Description
13	119-3064-03	1	Pedal-Control, Motion
14	119-1293-03	1	Arm-Control, Motion
15	3230-16	2	Screw-CARR
16	88-4810	2	Clamp-Pivot, Shift
17	32104-32	2	Screw-HWH
18	1-303105	1	Yoke-Adjustable
19	1-808280	1	Pin-Clevis
20	1-806003	1	Pin-Cotter
21	63-2650	1	Screw-Shoulder
22	92-7149	1	Spring-Extension
23	1-603045	1	Belt-Drive, Blade



Steering Assembly

Ref.	Part Number	Qty.	Description
1	98-1467	1	Steering Wheel ASM
1:1	98-1468	1	Cover-Wheel, Steering
2	32121-111	1	Pin-Roll
3	98-1459	1	Decal
4	88-5130-03	1	Bracket-Rack, Steering
5	3231-4	1	Screw-CARR
6	88-4670	1	Bushing-Eccentric
7	88-5200	1	Rack-Steering
8	111419	1	Washer-Bearing
9	3296-39	1	Nut-Lock, NI
10	3230-3	1	Screw-CARR
11	88-5010	1	Spacer-Rack, Steering

Ref.	Part Number	Qty.	Description
12	5-4460	1	Washer-Pivot
13	3296-29	5	Nut-Lock, NI
14	3230-2	4	Bolt-CARR
15	99-2956-03	1	Bracket-Module
16	88-6380	1	Shaft-Steering, Long
17	88-5150	1	Bearing-Flange
18	3-6498	1	Washer-Thrust
19	32151-48	1	E-Ring
20	3256-25	2	Washer-Flat
21	3272-10	1	Pin-Cotter
22	52-2891	1	Bushing-Flanged, Nylon
23	302-26	1	Fitting-Grease



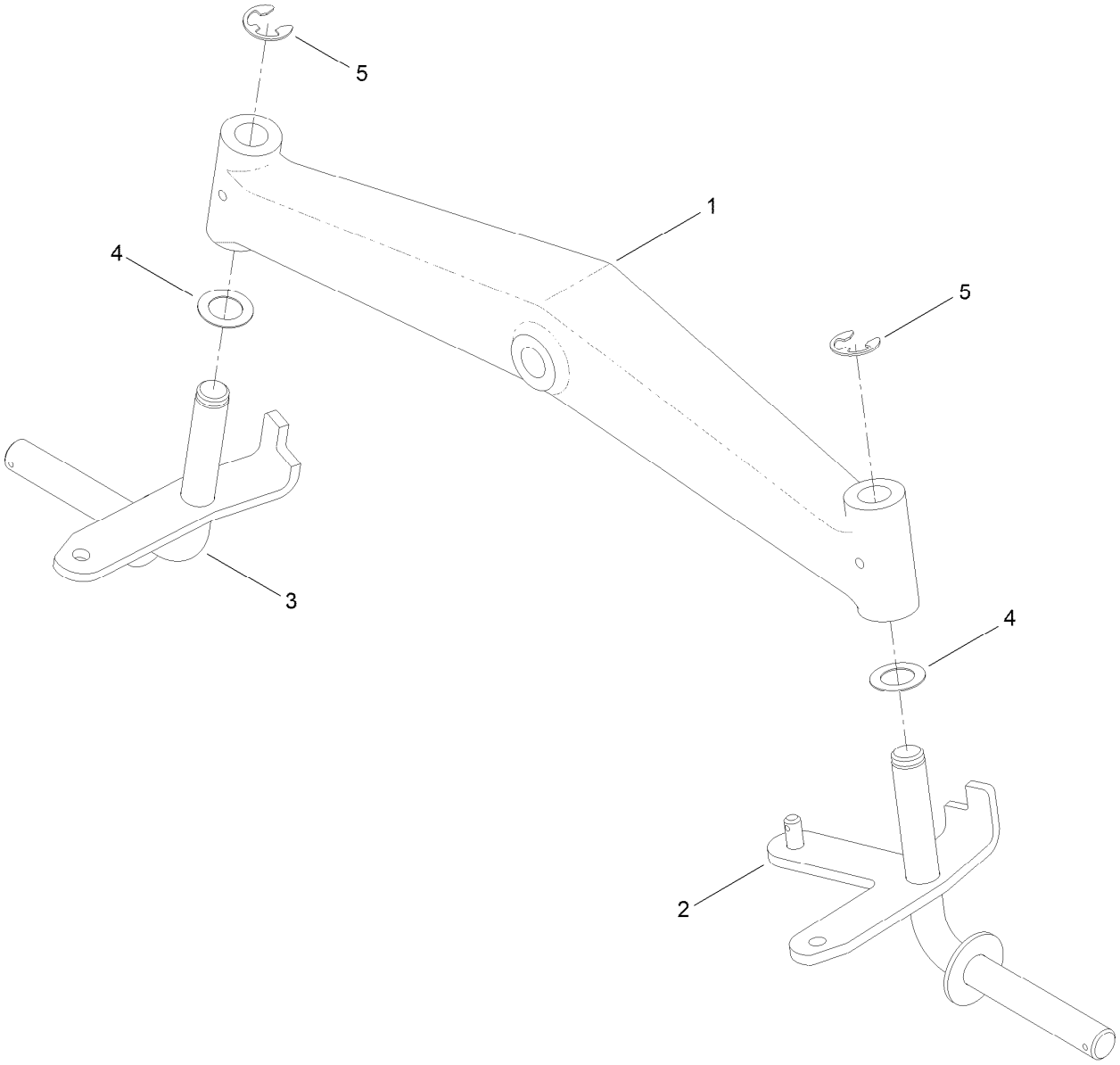
Front Wheel and Axle Assembly

Ref.	Part Number	Qty.	Description
1		1	Front Axle ASM ■●
2	119-8207	1	Bushing-Front, Axle
3	119-8222	1	Tube-Front, Axle
4	117-3176	1	Screw-HHF
5	32128-56	1	Nut-HF
6	3-6498	2	Washer-Thrust
7	99-6831	2	Wheel And Tire ASM
7:1	99-2988	1	Tire
7:2	99-6829	1	Rim
7:2:1	232-27	1	Stem-Valve
7:2:2	110513	2	Bearing-Wheel
7:2:3	302-5	1	Fitting-Grease

Ref.	Part Number	Qty.	Description
7:3	232-39	1	Tube-Inner
8	28-2480	2	Washer-Plain
9	3272-12	2	Pin-Cotter
10	61-9780	2	Cap-Hub
11	119-3055	1	Tie Rod-Steering
12	3256-24	2	Washer-Flat
13	3272-10	3	Pin-Cotter
14	52-2891	1	Bushing-Flanged, Nylon
15	119-3058	1	Link-Drag
16	3256-25	2	Washer-Flat
17	302-5	2	Fitting-Grease
18	302-11	1	Fitting-Lube, 45 DEG

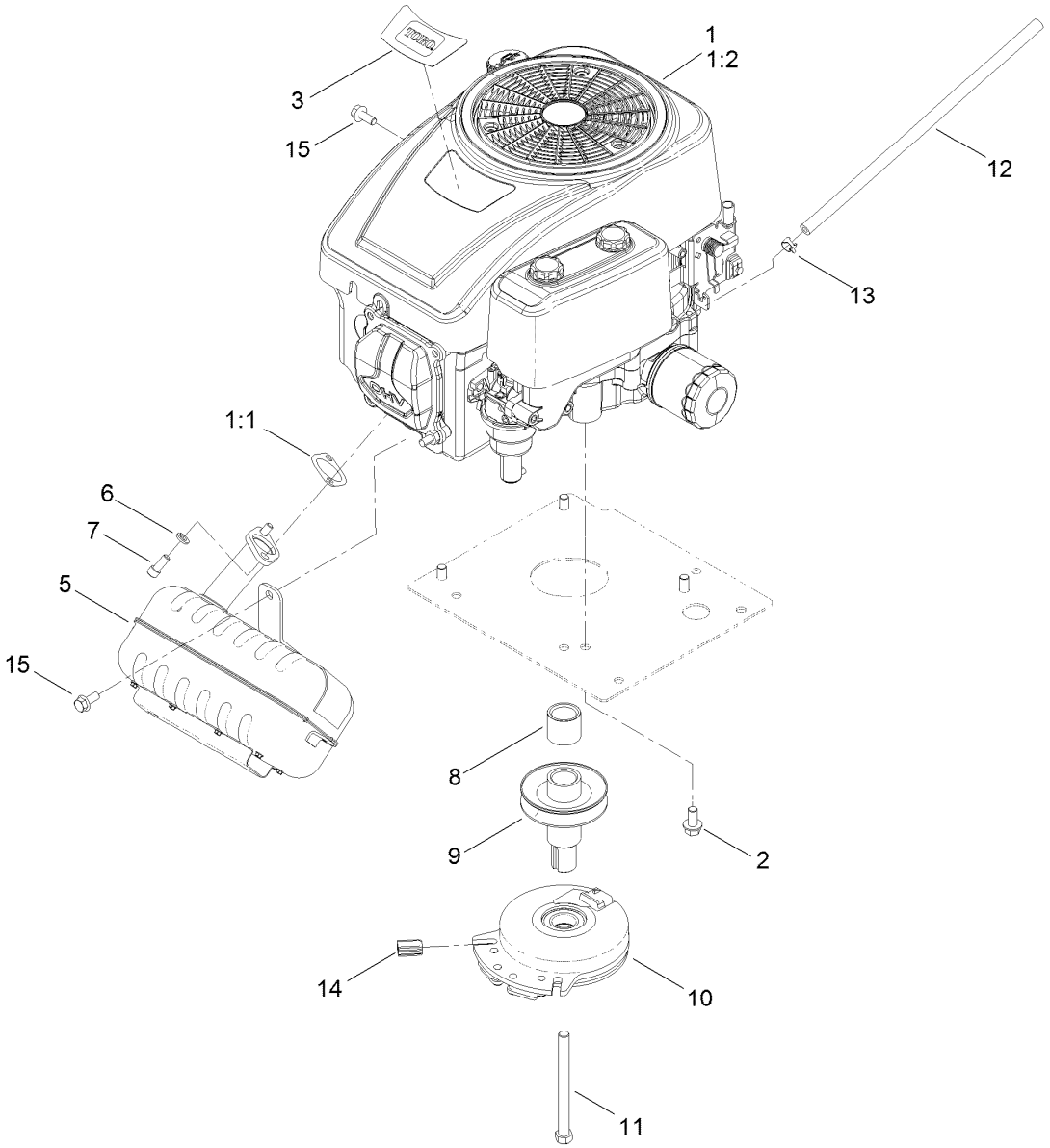
● See following pages

■ Not serviced separately



Front Axle Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	78-7960-03	1	Axle-Front
2	119-3050-03	1	Spindle-LH
3	119-3053-03	1	Spindle-RH
4	3-6498	2	Washer-Thrust
5	32151-48	2	E-Ring

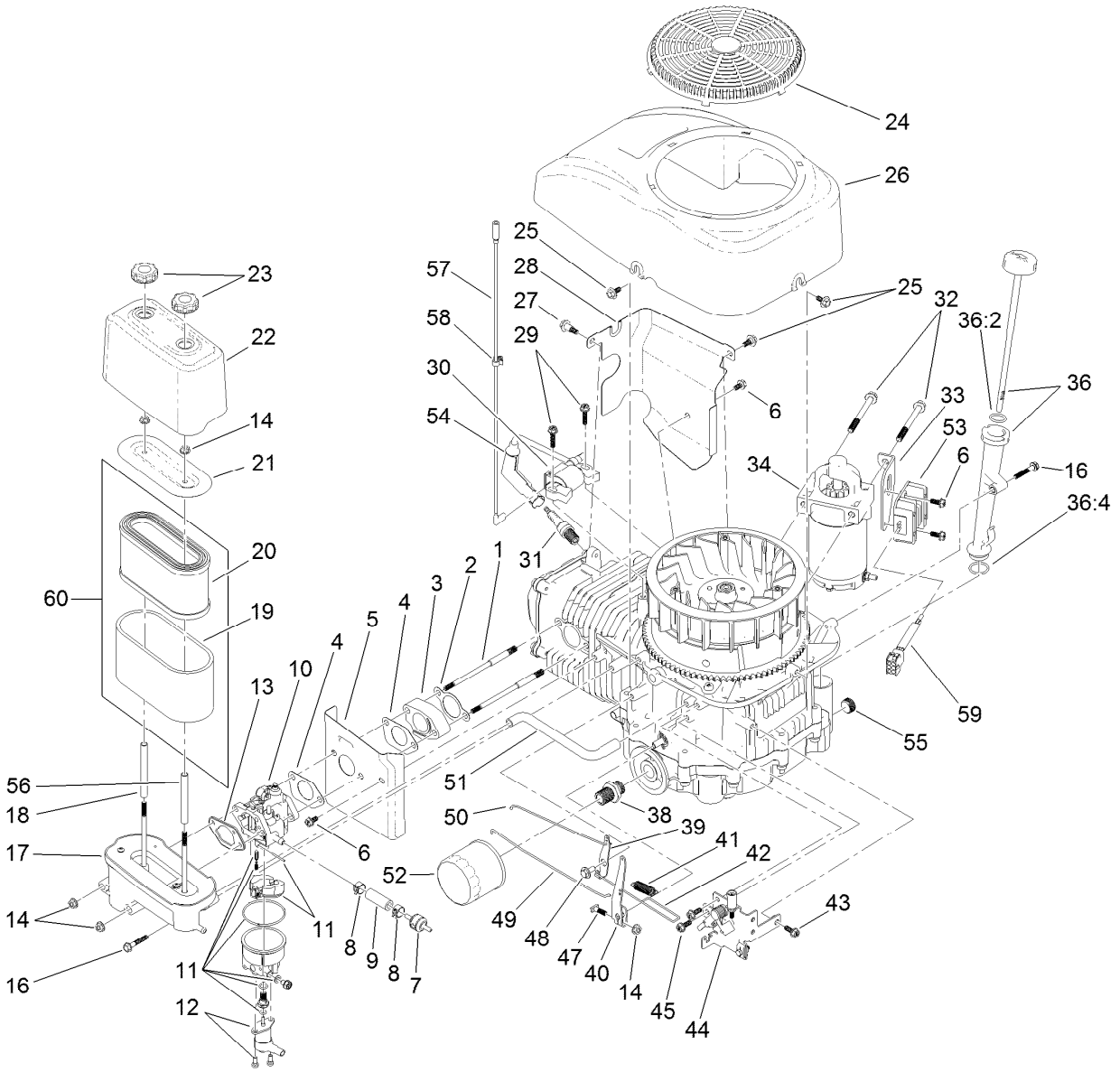


Engine, Muffler and Clutch Assembly

Ref.	Part Number	Qty.	Description
1		1	Engine ASM ●
1:1	120-4317	1	Gasket-Exhaust
1:2	120-4318	1	Engine-Lc1P92F-1
2	32144-109	4	Screw-Taptite
3	119-8245	1	Decal-Engine
5	117-9843	1	Muffler
6	3253-4	2	Washer-Lock
7	3274-10	2	Screw-HSH

Ref.	Part Number	Qty.	Description
8	119-8239	1	Spacer
9	117-9846	1	Pulley-Engine
10	117-7468	1	Clutch-Electric
11	3212-19	1	Screw-HH
12	110-4895	1	Hose-Fuel
13	2412-98	1	Clamp-Hose
14	120-2217	1	Isolator-Clutch
15	3234-47	2	Screw-HHF

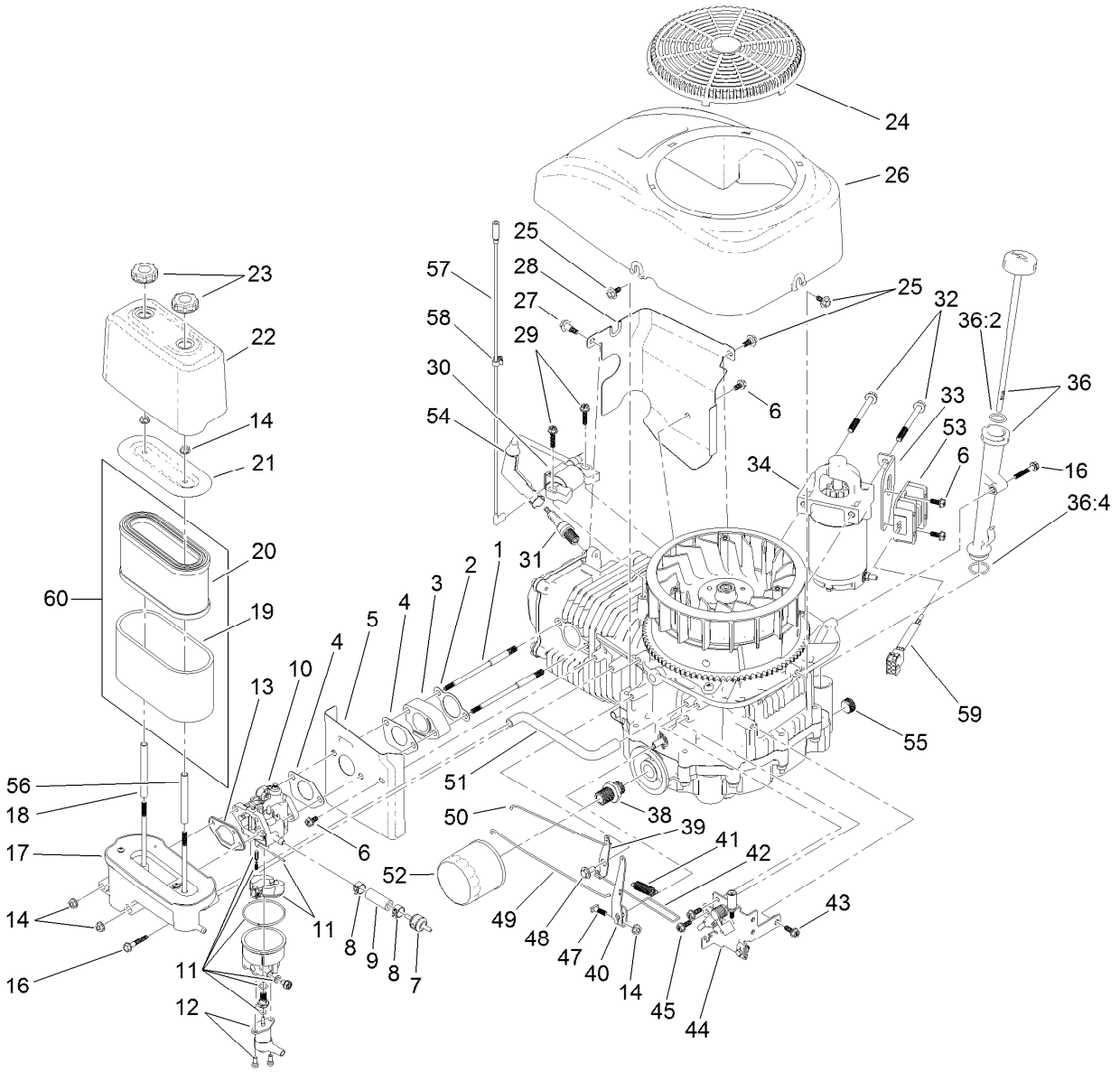
● Not serviced separately



Carburetor, Starter and Fan Shroud Assembly

Ref.	Part Number	Qty.	Description
1	120-4202	2	Stud-Mount, Carburetor
2	120-4250	1	Gasket-Carburetor
3	120-4249	1	Insulator-Carburetor
4	120-4247	2	Gasket-Carburetor
5	120-4248	1	Shield-Heat
6	120-4216	4	Screw-HHF
7	120-4253	1	Filter-Fuel
8	120-4251	2	Clamp-Fuel Line
9	120-4252	1	Line-Fuel
10	120-4245	1	Carburetor ASM (W/Solenoid)
11	120-4246	1	Carburetor Repair Kit
12	120-4244	1	Solenoid-Valve
13	120-4254	1	Gasket-Base, Air Filter
14	120-4236	4	Nut-Flange
16	120-4284	1	Screw-HHF
17	120-4313	1	Base-Air Filter
18	120-4314	2	Spacer-Air Filter
19	120-4309	1	Prefilter
20	120-4308	1	Filter-Air
21	120-4310	1	Retainer-Air Filter

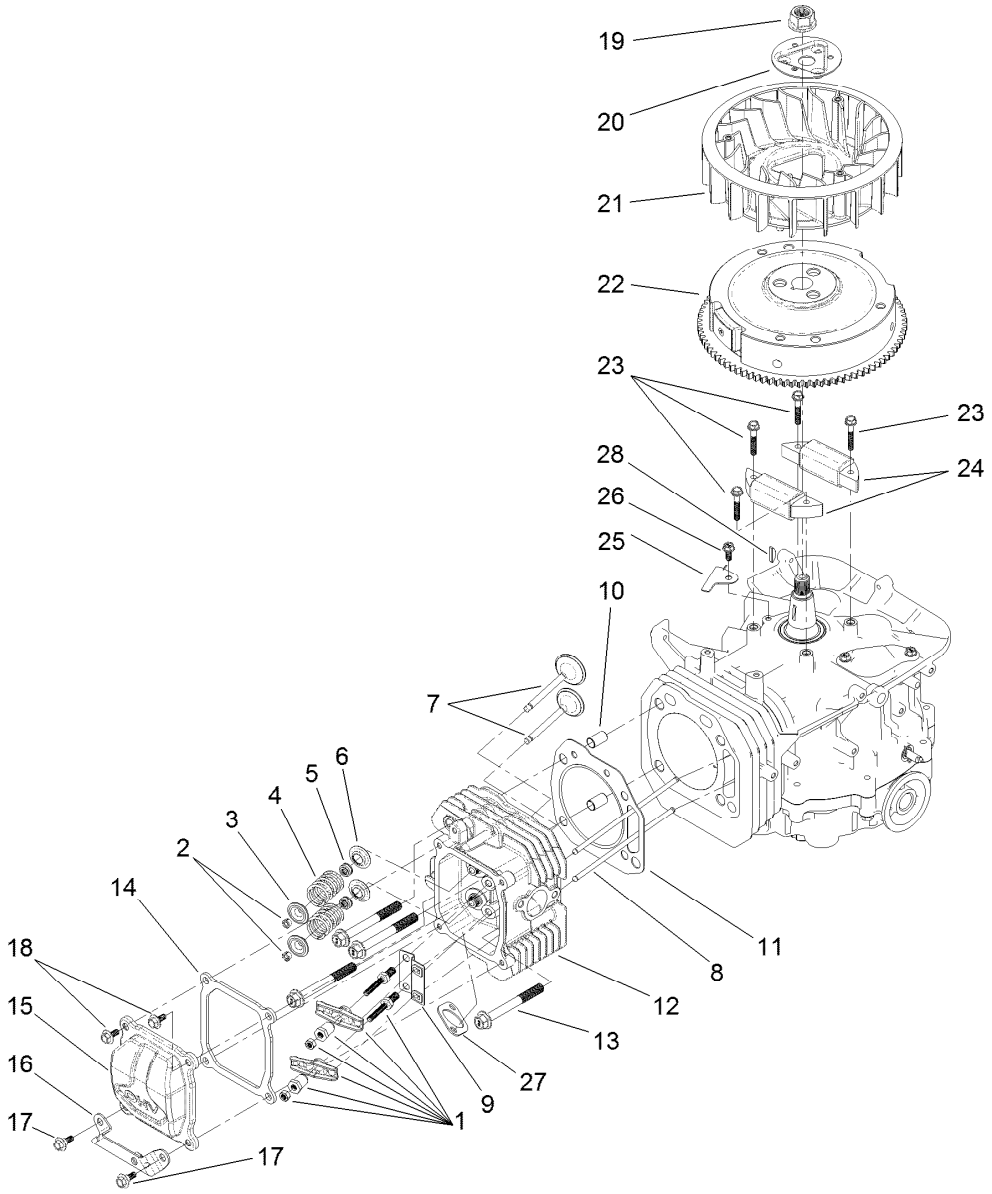
Ref.	Part Number	Qty.	Description
22	120-4311	1	Cover-Filter, Air
23	120-4312	2	Nut-Speed
24	120-4219	1	Screen-Stationary
25	120-4217	3	Screw-Shoulder, HH
26	120-4218	1	Shroud-Fan
27	120-4214	1	Screw-Shoulder, HH
28	120-4215	1	Shield
29	120-4225	2	Screw-HHF
30	120-4228	1	Coil-Ignition
31	120-4204	1	Plug-Spark
32	120-4231	2	Screw-HHF
33	120-4230	1	Bracket-Starter
34	120-4229	1	Starter-Electric
36	120-4281	1	Dipstick And Tube ASM (W/O-Ring)
36:2	120-4283	1	O-Ring
36:4	120-4282	1	O-Ring
38	120-4346	1	Adaptor-Filter, Oil
39	120-4242	1	Bellcrank-Choke
40	120-4347	1	Arm-Governor
41	120-4235	1	Spring-Governor



Carburetor, Starter and Fan Shroud Assembly (continued)

Ref.	Part Number	Qty.	Description
42	120-4243	1	Rod-Throttle
43	120-4232	1	Screw-HHF
44	120-4233	1	Throttle Control ASM
45	120-4234	2	Screw-HHF
47	120-4238	1	Bolt-Arm, Governor
48	120-4241	1	Screw-Shoulder, HHF
49	120-4239	1	Rod-Governor
50	120-4240	1	Rod-Choke
51	120-4255	1	Tube-Breather

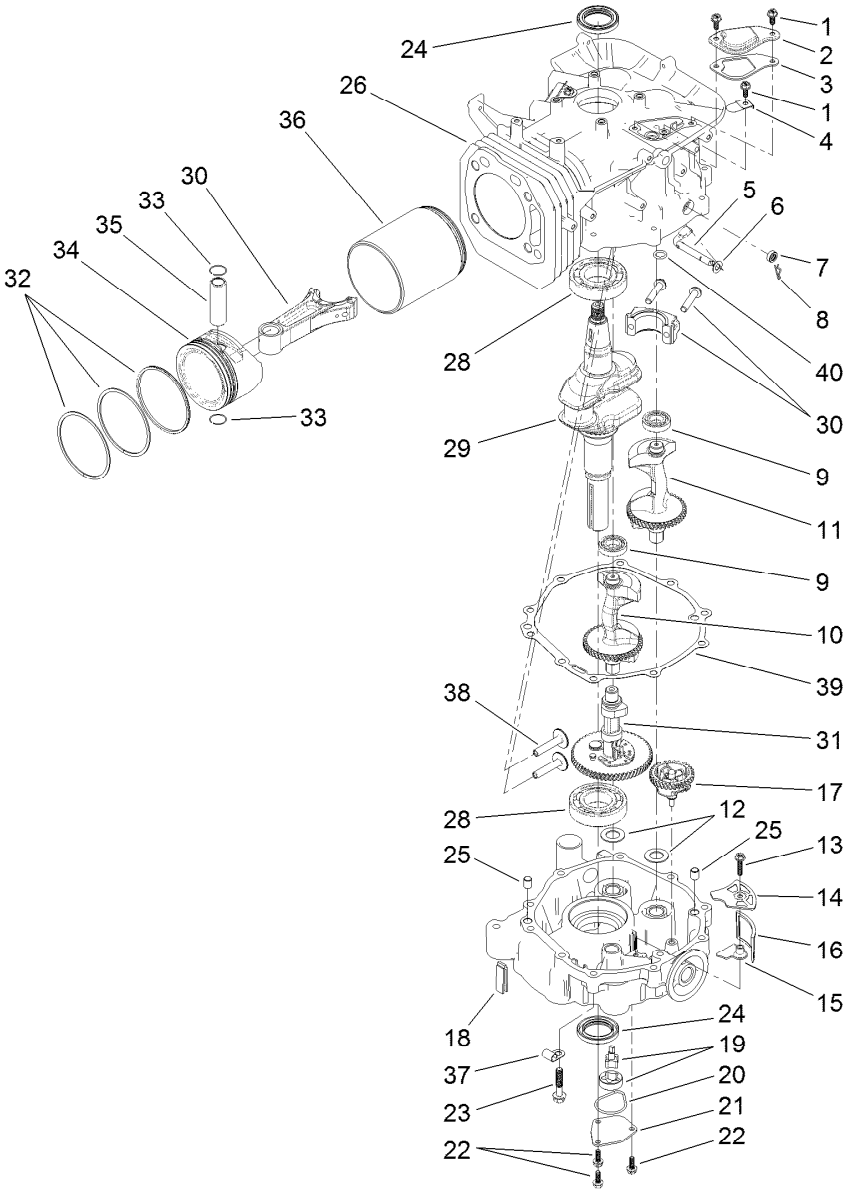
Ref.	Part Number	Qty.	Description
52	120-4276	1	Filter-Oil
53	120-4220	1	Regulator-Voltage
54	120-4226	1	Boot-Plug, Spark
55	120-4285	1	Plug-Drain
56	120-4319	1	Spacer-Long, Air Filter
57	120-4221	1	Wire-Kill, Ignition
58	120-4316	1	Clamp-Wire
59	120-4227	1	Harness-Wire
60	127-9193	1	Air Filter Kit



Cylinder Head and Flywheel Assembly

Ref.	Part Number	Qty.	Description
1	120-4301	1	Rocker Arm Kit
2	120-4307	2	Keeper-Valve
3	120-4306	2	Retainer-Spring, Valve
4	120-4305	2	Spring-Valve
5	120-4304	2	Seal-Stem, Valve
6	120-4303	2	Seat-Spring, Valve
7	120-4302	1	Valve Set
8	120-4299	2	Rod-Push
9	120-4300	1	Plate-Guide, Push Rod
10	120-4200	2	Pin-Dowel
11	120-4201	1	Gasket-Cyclinder
12	120-4203	1	Head-Cylinder
13	120-4205	4	Screw-HHF
14	120-4206	1	Gasket-Cover, Valve

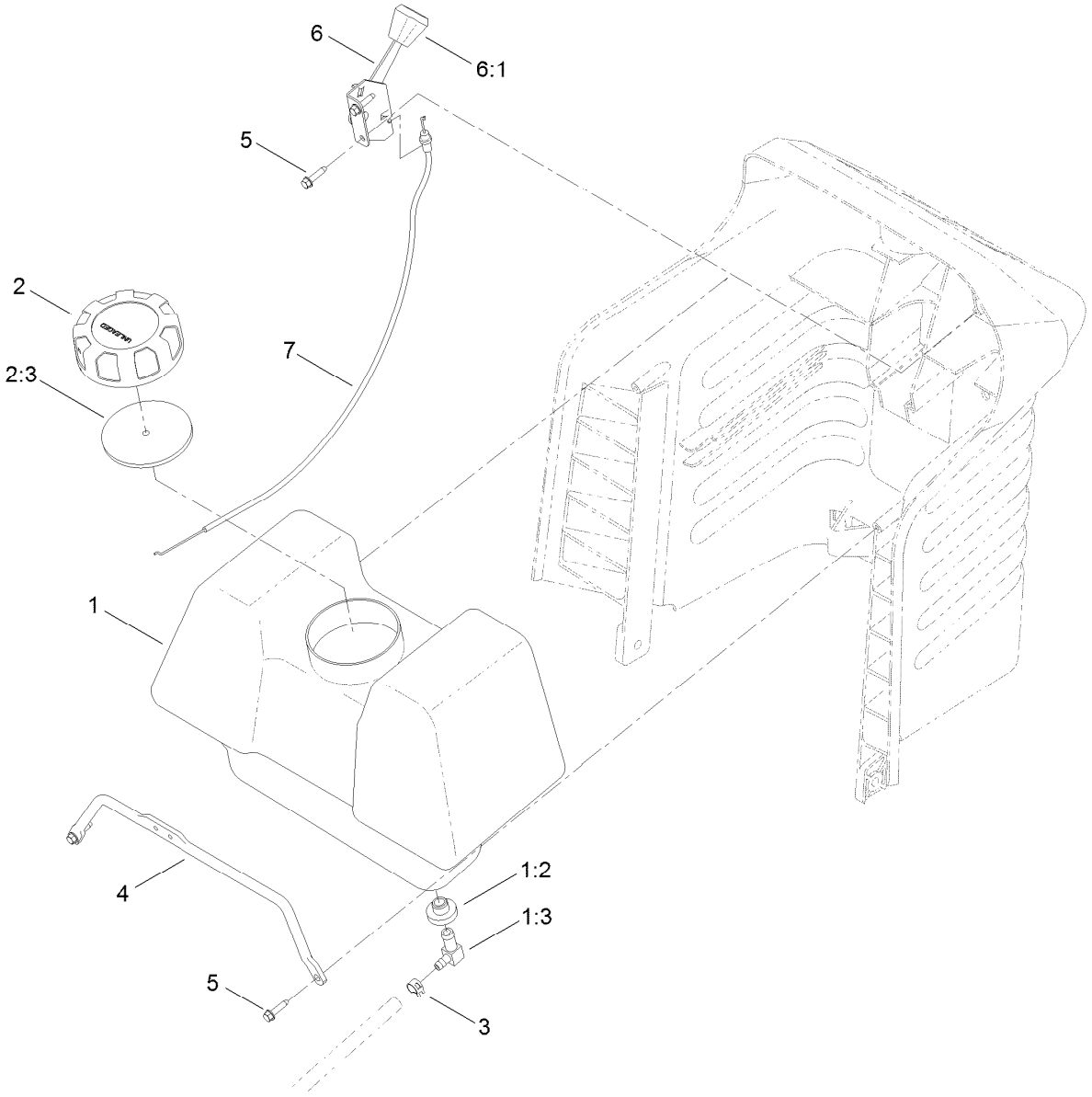
Ref.	Part Number	Qty.	Description
15	120-4207	1	Cover-Valve
16	120-4208	1	Bracket-Muffler
17	120-4210	2	Screw-Shoulder, HHF
18	120-4209	2	Screw-Shoulder, HHF
19	120-4213	1	Nut-Flange
20	120-4212	1	Pulley-Starter
21	120-4211	1	Fan-Cooling
22	120-4224	1	Flywheel ASM
23	120-4223	4	Screw-HHF
24	120-4222	1	Coil-Charge
25	120-4268	1	Retainer
26	120-4234	1	Screw-HHF
27	120-4317	1	Gasket-Exhaust
28	120-4320	1	Key-Woodruff



Crankshaft, Camshaft and Piston Assembly

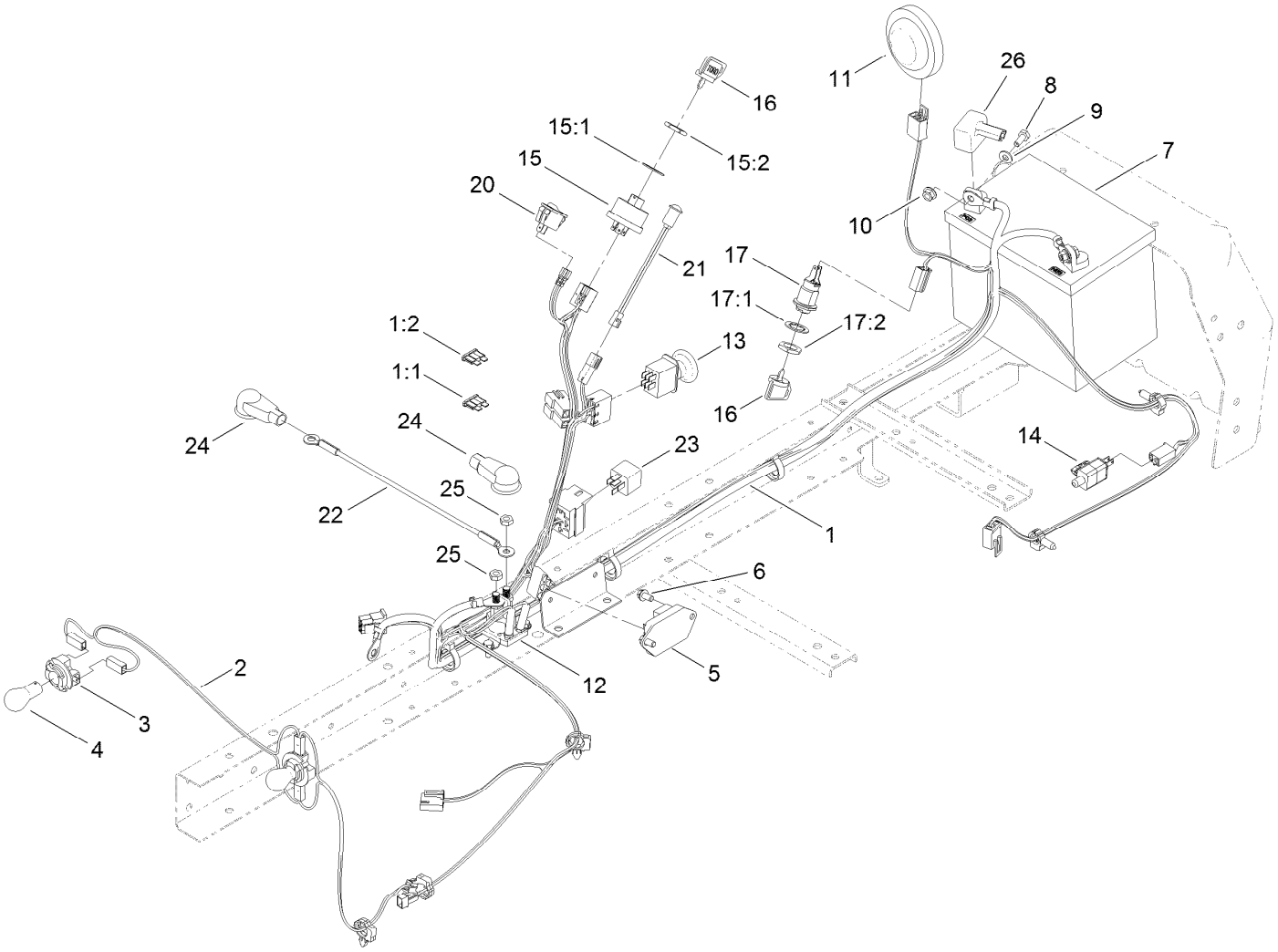
Ref.	Part Number	Qty.	Description
1	120-4216	3	Screw-HHF
2	120-4265	1	Plate-Breather
3	120-4264	1	Gasket-Breather
4	120-4263	1	Valve-Reed
5	120-4259	1	Governor-Shaft
6	120-4258	1	Washer-Plain
7	120-4257	1	Seal-Oil
8	120-4256	1	Pin-Hair
9	120-4266	2	Bearing-Ball
10	120-4294	1	Balancer-RH
11	120-4296	1	Balancer-LH
12	120-4295	2	Washer
13	120-4225	1	Screw-HHF
14	120-4280	1	Cover-Strainer, Oil
15	120-4279	1	Plate-Baffle, Oil
16	120-4278	1	Strainer-Oil
17	120-4277	1	Governor ASM
18	120-4275	1	Deflector-Oil, Rubber
19	120-4272	1	Pump-Oil
20	120-4271	1	Seal-Pump, Oil

Ref.	Part Number	Qty.	Description
21	120-4270	1	Cover-Pump, Oil
22	120-4232	3	Screw-HHF
23	120-4273	10	Screw-HHF
24	120-4267	2	Seal-Oil
25	120-4274	2	Pin-Dowel
26	120-4286	1	Crankcase ASM (W/Bearings)
28	120-4261	2	Bearing-Ball
29	120-4293	1	Crankshaft
30	120-4292	1	Connecting Rod ASM
31	120-4297	1	Camshaft
32	120-4289	1	Ring Set
33	120-4288	2	Ring-Retaining, Piston Pin
34	120-4290	1	Piston
35	120-4291	1	Pin-Piston
36	120-4269	1	Cylinder ASM
37	120-4287	1	Clamp-J
38	120-4298	2	Lifter-Valve
39	120-4260	1	Gasket-Crankcase
40	120-4262	1	O-Ring



Gas Tank and Throttle Control Assembly

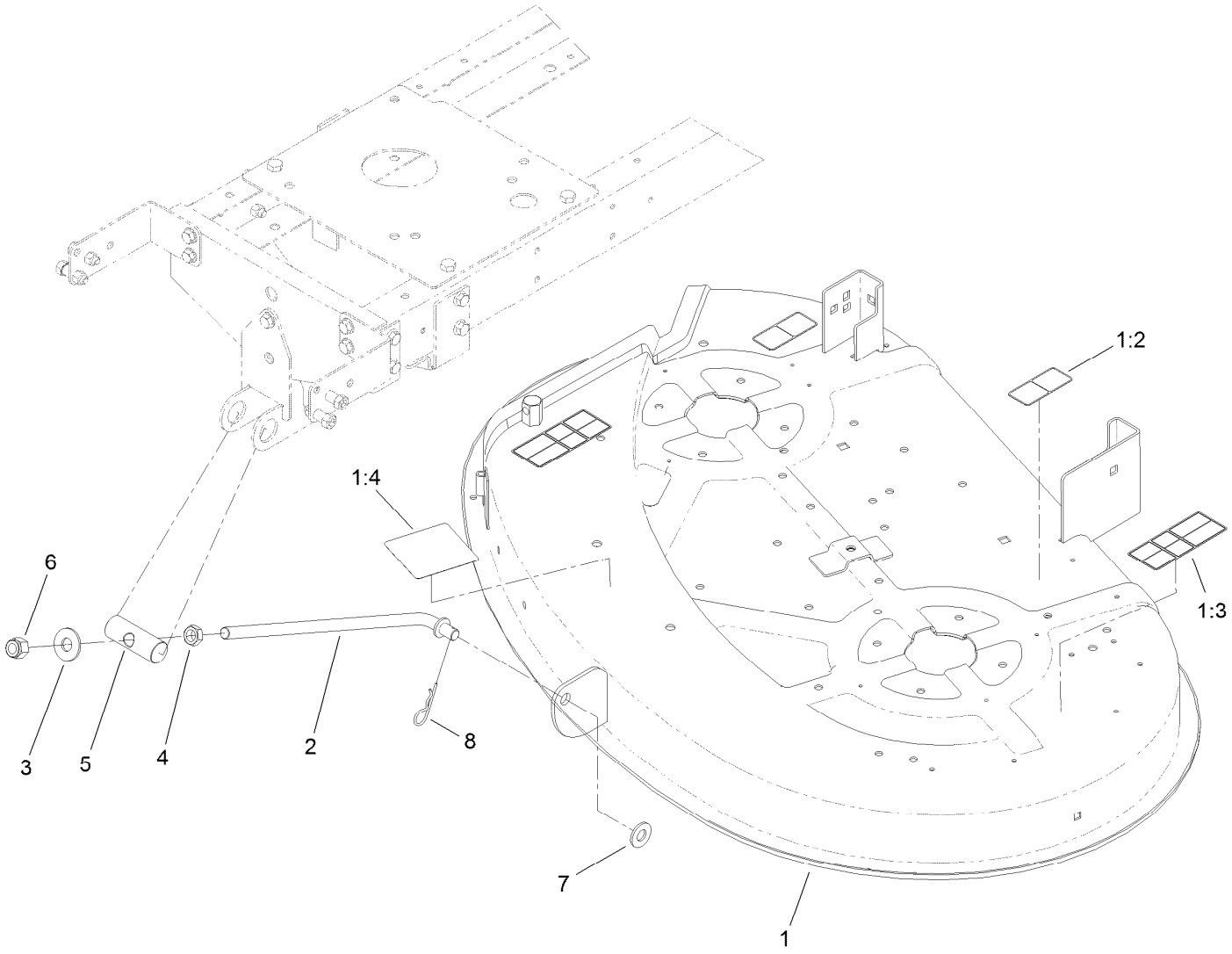
Ref.	*Part Number*	*Qty.*	*Description*
1	88-3880	1	Gas Tank ASM
1:2	46-6560	1	Bushing
1:3	104048	1	Valve-Fuel
2	88-3980	1	Gas Cap ASM
2:3	88-4010	1	Gasket-Cap, Gas
3	2412-98	1	Clamp-Hose
4	94-1952	1	Rod-Tank, Gas
5	27-0220	4	Screw-Special
6	88-4340	1	Throttle Control ASM
6:1	66-0120	1	Knob
7	119-8226	1	Cable-Throttle



Electrical Assembly

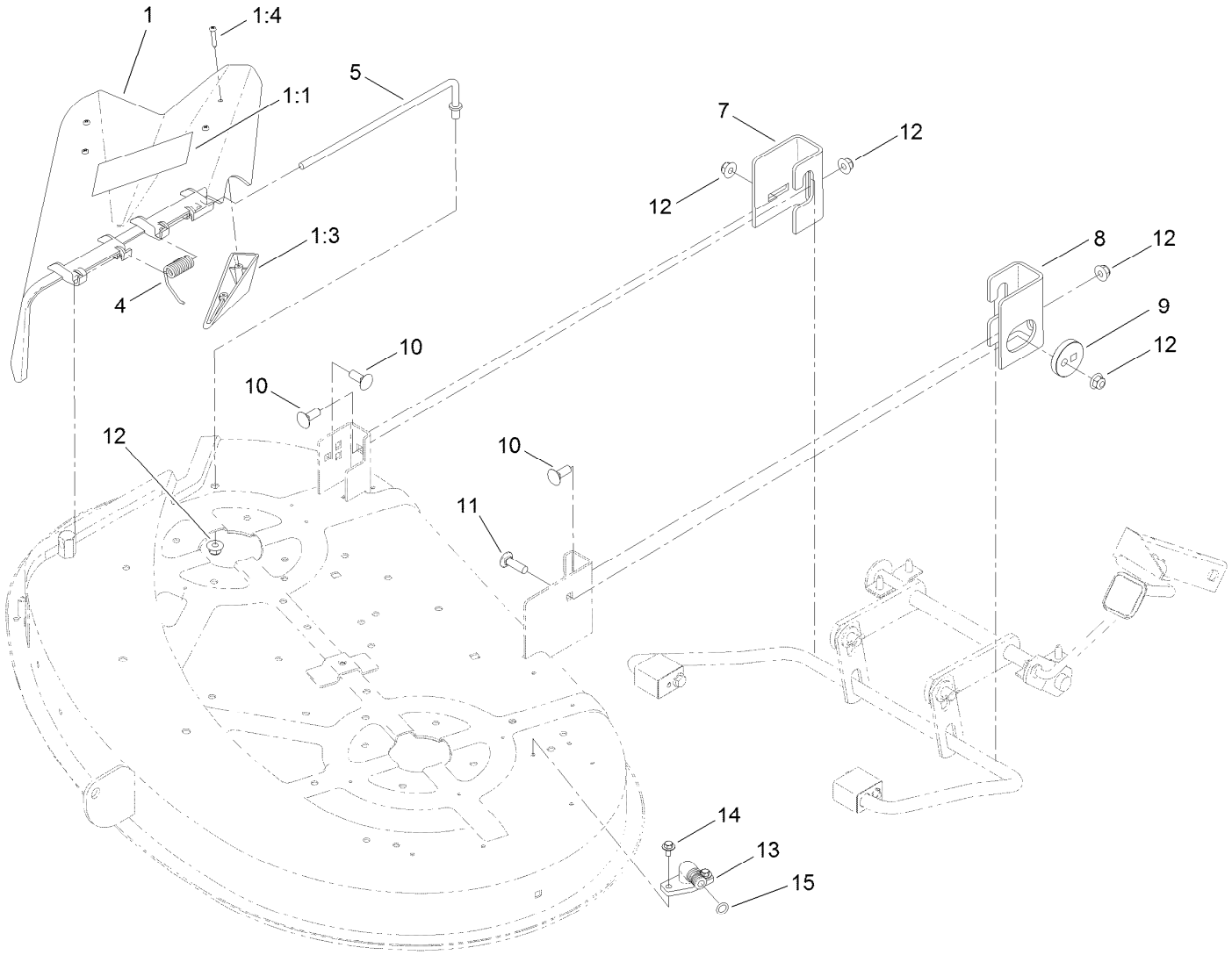
Ref.	Part Number	Qty.	Description
1	119-3097	1	Harness-Wire
1:1	109103	1	Fuse-Blade, 30 Amp
1:2	109102	1	Fuse-Blade, 25 Amp
2	119-8217	1	Harness-Headlight
3	116262	2	Socket-Headlight
4	7228	2	Bulb
5	99-3701	1	Module-Clutch
6	9266714	4	Screw-HWH
7	104-2493	1	Battery
8	321-3	2	Screw-HH
9	3256-22	2	Washer-Flat
10	32128-33	2	Nut-HF
11	100-3524	1	Switch-Seat
12	117-1197	1	Solenoid
13	93-9998	1	Switch-PTO

Ref.	Part Number	Qty.	Description
14	110-6765	1	Switch
15	88-9830	1	Key Switch ASM
15:1	3254-5	1	Washer-Tooth, Internal
15:2	218-461	1	Nut-HH
16	63-8360	2	Key-Ignition
17	46-5780	1	Starter Switch ASM
17:1	3254-5	1	Washer-Tooth, Internal
17:2	218-461	1	Nut-HH
20	92-8875	1	Switch-Rocker
21	95-7652	1	Light-Indicator
22	28-3891	1	Wire-Solenoid/Starter
23	98-7249	1	Relay
24	93-3190	2	Boot-Insulator, Terminal
25	3220-2	2	Nut-Jam
26	28-8080	1	Boot-Terminal



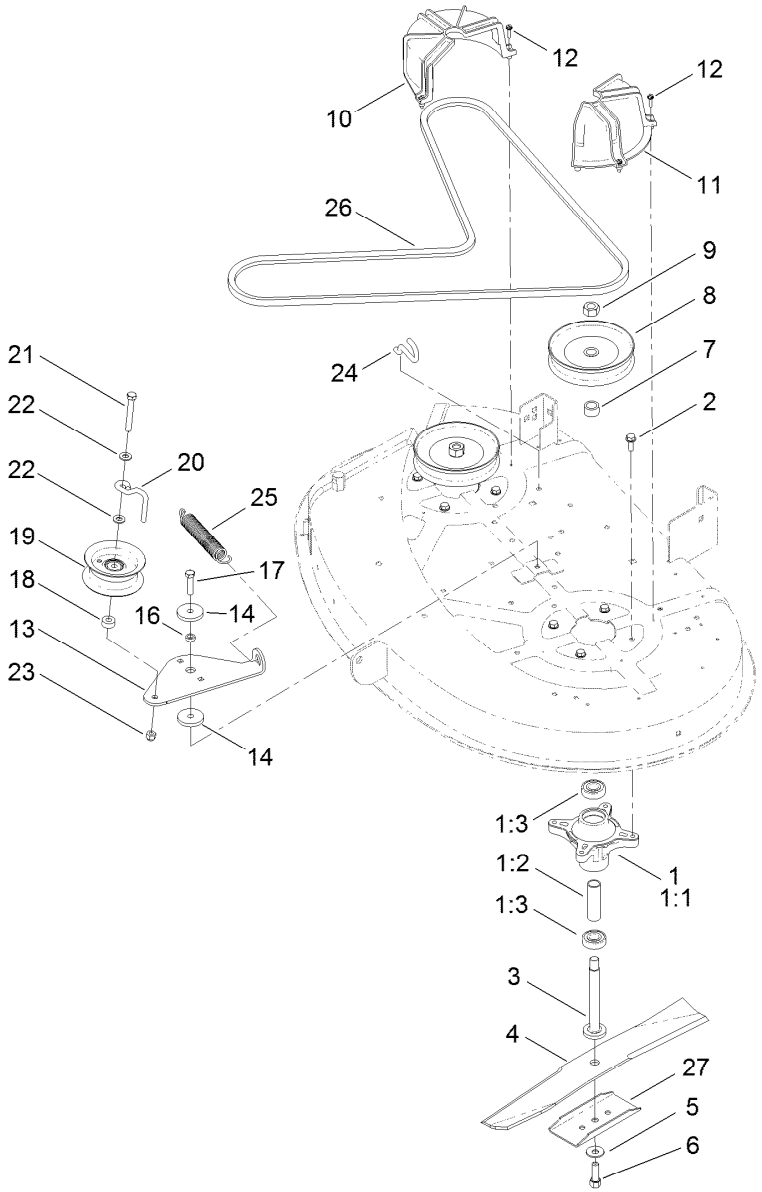
38 Inch Deck Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	120-1166	1	38 Inch Deck ASM
1:2	93-6674	2	Decal-Warning
1:3	120-1120	2	Decal-Warning
1:4	120-1130	1	Decal-Guide, Belt
2	119-8202	1	Rod-Pivot
3	3256-6	1	Washer-Flat
4	3220-5	1	Nut-Jam
5	119-8810	1	Pin-Pivot
6	3296-19	1	Nut-Hex
7	87-7270	1	Washer-Thrust
8	9335054	1	Pin-Hair



38 Inch Deflector and Hanger Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	93-7695	1	Deflector ASM
1:1	93-7317	1	Decal-Danger
1:3	93-7696	2	Kicker
1:4	93-0231	4	Screw-PPH
4	110-6694	1	Spring-Torsion
5	95-1661	1	Rod-Pivot
7	108-7836	1	Bracket-Hanger, Right Rear
8	108-7838	1	Bracket-Hanger, Left Rear
9	112-3980	1	Eccentric
10	3231-2	3	Bolt-CARR
11	3231-28	1	Screw-CARR
12	104-8301	5	Nut-HF, NI
13	95-2747	1	Fitting-Washout
14	46-8560	2	Screw-HHFTF
15	46-6290	1	O-Ring



38 Inch Deck Belt and Blade Assembly

Ref.	Part Number	Qty.	Description
1	117-7439	2	Spindle ASM
1:1	117-7267	1	Spindle
1:2	117-7269	1	Spacer
1:3	100-1048	2	Bearing-Ball
2	32144-41	8	Screw-Taptite
3	119-8229	2	Shaft-Spindle
4	79-3061	2	Blade
5	3290-465	2	Washer-Belleville
6	26-0671	2	Screw-HH
7	120-1113	2	Spacer-Pulley
8	88-5330	2	Pulley
9	3219-6	2	Nut-Hex
10	120-1106	1	Guide-Belt, RH
11	120-1107	1	Guide-Belt, LH
12	32144-53	5	Screw-SHWH, Thread Forming

Ref.	Part Number	Qty.	Description
13	120-1108	1	Arm-Idler
14	110-9981	2	Washer-Plain
16	120-1112	1	Spacer
17	323-8	1	Screw-HH
18	104-8426	1	Spacer
19	88-5630	1	Pulley-Idler, Flat
20	107-7307	1	Guide-Idler, Belt
21	323-13	1	Screw-HH
22	3256-24	2	Washer-Flat
23	104-8301	1	Nut-HF, NI
24	88-5970	1	Hook-Return, Spring
25	106-2177	1	Spring-Extension
26	120-1116	1	Belt-V
27	80-0510-03	2	Stiffener-Blade

Attachments and Accessories

For 71254 XLS 380 Lawn Tractor

Product Name	Model/Part
Belt Guard Kit	120-7820
Bumper Kit	79114
Twin Soft Bagger	79118
38in Finishing Kit	79119
97cm Recycler Kit	79175
38 inch Anti-Scalp Kit	79182

Notes:

Notes:



Count on it.