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Parts Catalog

Combination Deck Versa Vac

Model No. 07082—Serial No. 311000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Rotor and Skirt Assembly 4

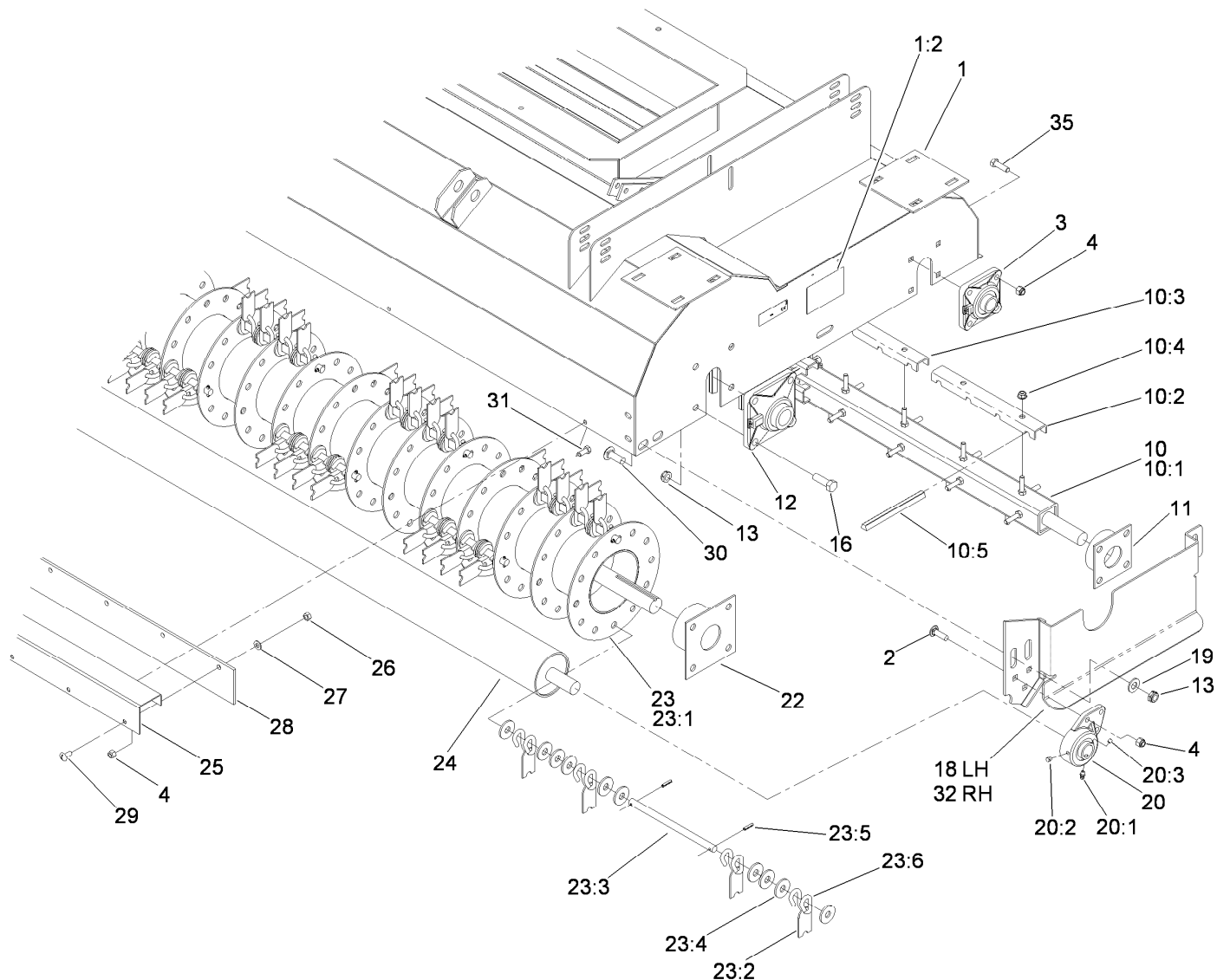
Drive Assembly 6

Hydraulic Motor Assembly No. SVA18400 8

Hydraulic Motor Assembly No. SVA18300 9

Caster Wheel Assembly 10

Caster Mount Assembly 11

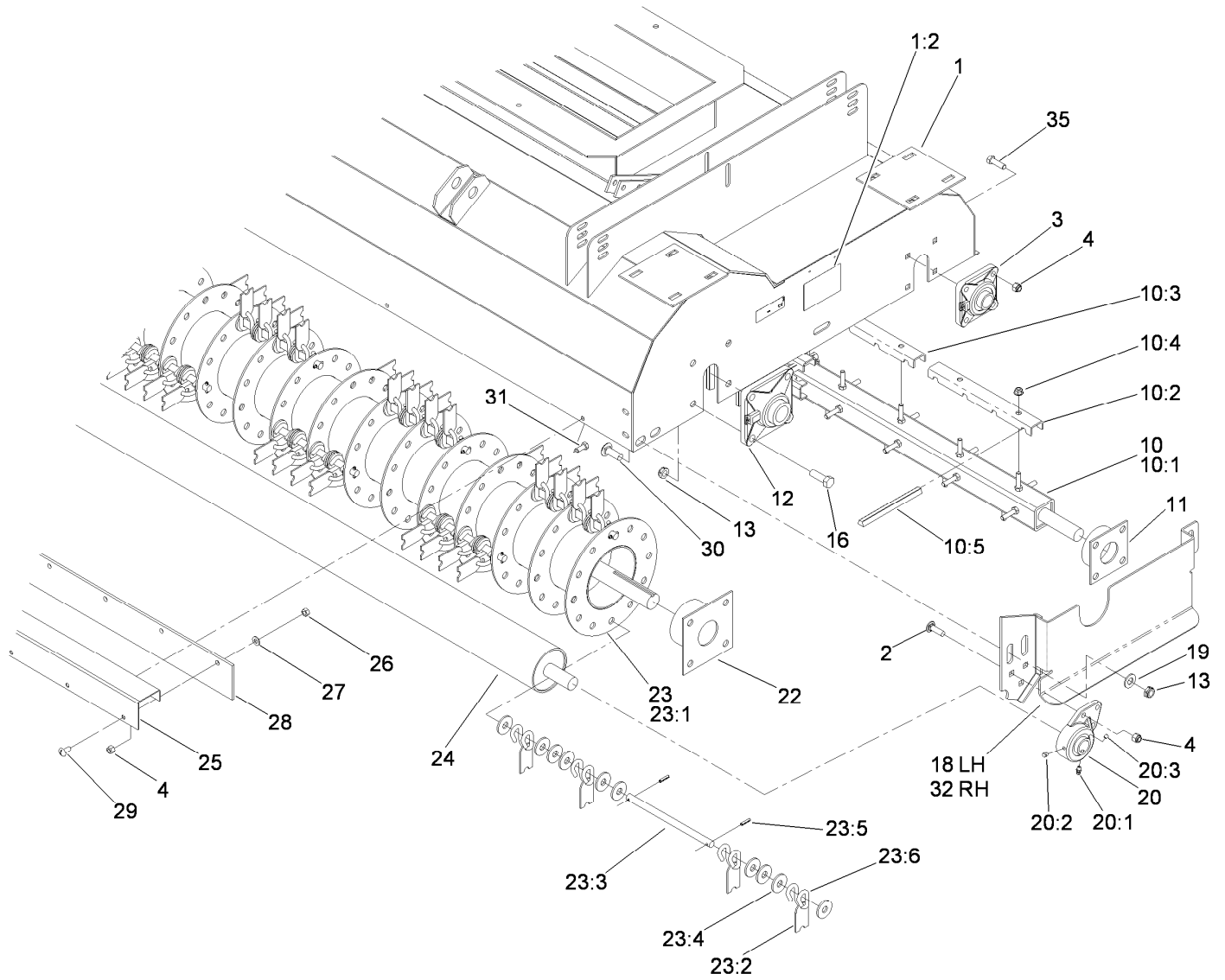


Rotor and Skirt Assembly

Ref.	Part Number	Qty.	Description
1	105-8452	1	Deck-Rake And Finger ASM
1:2	106-0188	2	Decal-Caution
2	3231-28	6	Screw-CARR
3	BD733-00	2	Bearing-Flange
4	3296-39	14	Nut-Lock, NI
10		1	Rubber Rotor Finger ASM ●
10:1	119-6405-03	1	Rotor ASM (With Studs)
10:2	119-6406-03	16	Pincher-Belt, Short
10:3	119-6407-03	4	Pincher-Belt, Long
10:4	104-8301	44	Nut-HF, NI
10:5	SV166-00	88	Finger-Belt
11	RS205-00-01	2	Guard-Bearing, Shaft
12	RS250-00	2	Bearing-Flange
13	3296-45	14	Nut-Hex
16	325-5	8	Screw-HH
18	106-0124-01	1	LH Guard ASM
19	3256-6	6	Washer-Flat
20	106-0326	2	Bearing-Flange

Ref.	Part Number	Qty.	Description
20:1	302-5	1	Fitting-Grease
20:2	302-59	1	Plug-Threaded
20:3	3245-35	2	Screw-Set, HSH
22	RS206-00-01	2	Guard-Bearing, Rotor Shaft
23	106-0224	1	Rotor-Flail, Vertical Cut
23:1	106-0324-03	1	Rotor-Flail
23:2	119-6275	72	Knife-Flail
23:3	106-0213	18	Pin-Flail Mount
23:4	63-3340	180	Washer-Support
23:5	32121-4	36	Pin-Roll, Slotted
23:6	110-7500	72	Hanger-Flail, Pivot
24	RS322-00-01	1	Roller-Scalp, Anti
25	RS224-00-01	1	Shield-Front
26	3296-29	12	Nut-Lock, NI
27	3256-23	12	Washer-Plain
28	RS224-01	1	Skirt-Shield, Front
29	105-8460	12	Screw-STD
30	3233-26	6	Screw-CARR, Short Neck

● Not serviced separately

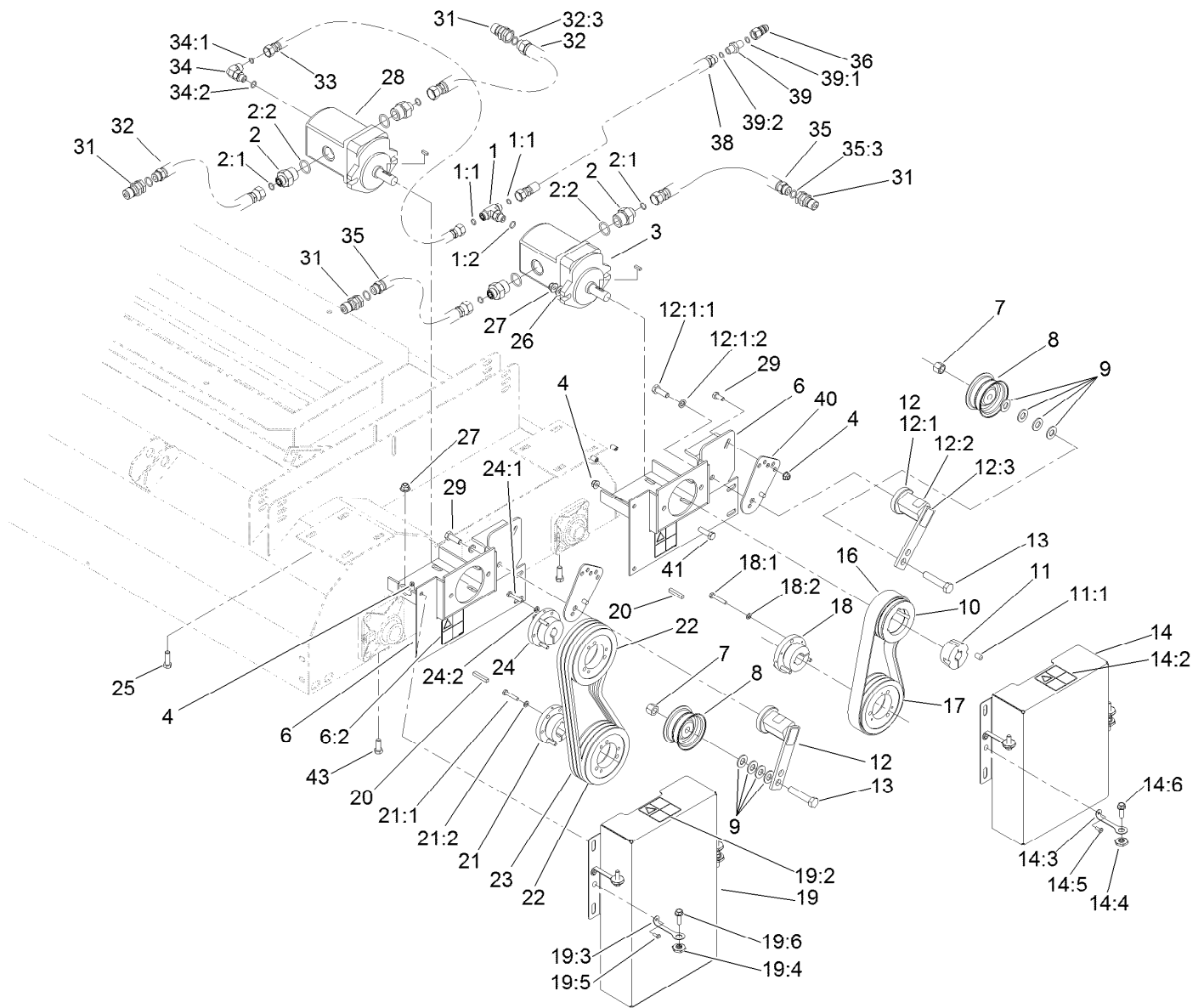


Rotor and Skirt Assembly (continued)

Ref.	Part Number	Qty.	Description
31	322-3	4	Screw-HH

Ref.	Part Number	Qty.	Description
32	106-0125-01	1	RH Guard ASM
35	323-7	8	Screw-HH

● Not serviced separately

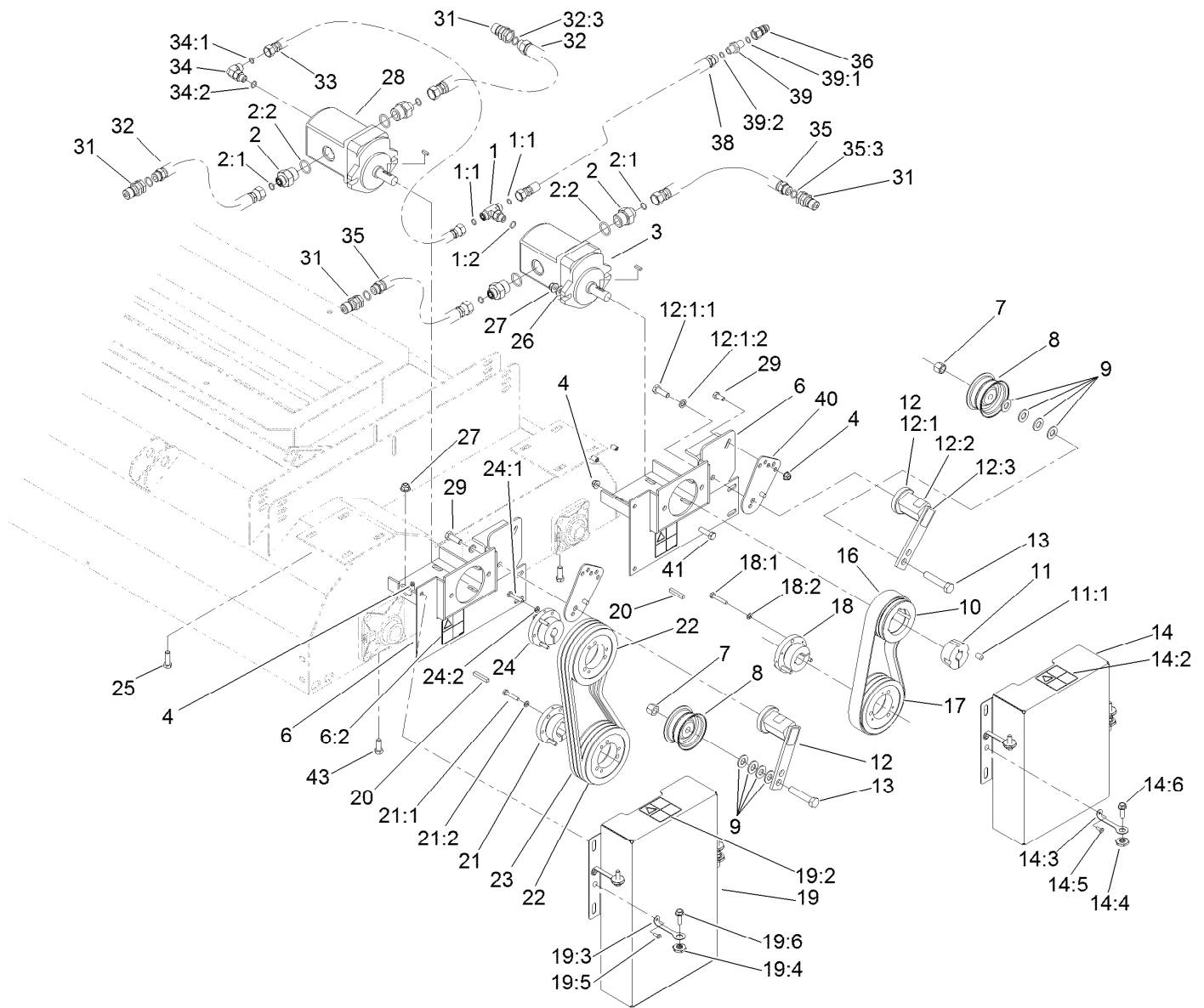


Drive Assembly

Ref.	Part Number	Qty.	Description
1	340-94	1	Adapter
1:1	237-22	2	O-Ring
1:2	237-42	1	O-Ring
2	100-4240	4	Fitting-STR
2:1	237-30	1	O-Ring
2:2	237-81	1	O-Ring
3	SVA18400	1	Motor-HYD
4	104-8300	10	Nut-HF, NI
6	119-3032	2	Mount-Motor
6:2	105-4586	1	Decal-Shield
7	3296-23	2	Nut-Lock, NI
8	GF251-00	2	Pulley-Idler
9	3256-26	9	Washer-Flat
10	GB504-00	1	Pulley-Lock, Taper
11	SVA19300	1	Bushing-Taper Lock
11:1	3247-4	2	Screw-Set
12	106-0179	2	Tensioner Idler ASM
12:1		1	Tensioner-Idler ●

Ref.	Part Number	Qty.	Description
12:1:1	33115-030	1	Screw-HH
12:1:2	48-9590	1	Washer-Lock
12:2	106-0177	1	Decal-Angle
12:3	106-0178	1	Decal-Align
13	325-10	2	Screw-HH
14	119-3036	1	Motor Shield ASM
14:2	105-4586	1	Decal-Shield
14:3	117-8339	4	Lanyard-3 Inch
14:4	119-3012	4	Nut-Shoulder
14:5	114439	3	Rivet-Blind
14:6	108-3748	4	Screw-HHF
16	SVA19100	1	Belt
17	105-7854	1	Pulley
18	105-7856	1	Hub
18:1	321-9	3	Screw-HH
18:2	3253-3	3	Washer-Lock
19	119-3038	1	Motor Shield ASM
19:2	105-4586	1	Decal-Shield

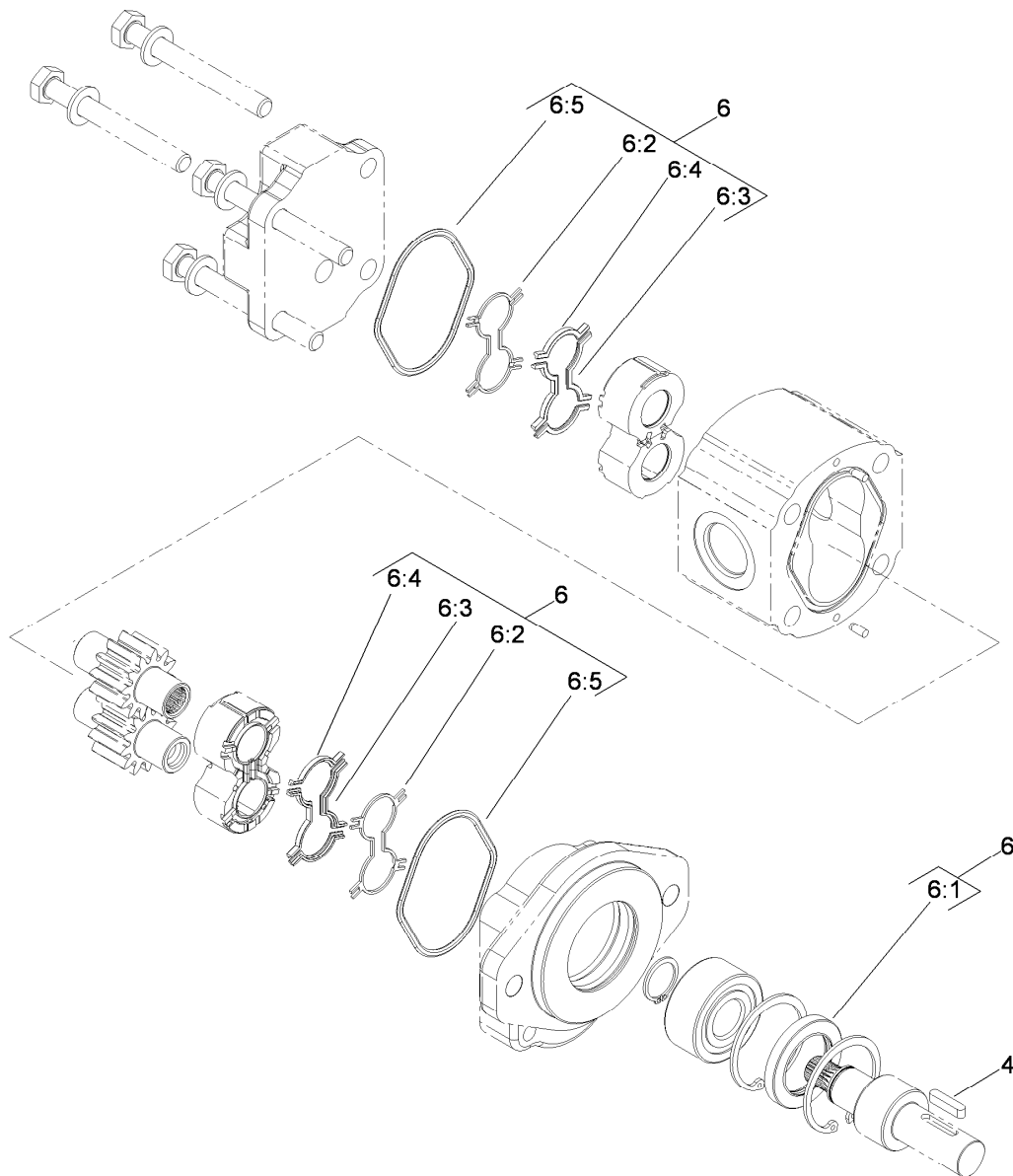
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Drive Assembly (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
19:3	117-8339	4	Lanyard-3 Inch	31	105-4170	4	Coupler-Male
19:4	119-3012	4	Nut-Shoulder	32	105-0643	2	HYD Hose ASM
19:5	114439	3	Rivet-Blind	32:3	237-79	1	O-Ring
19:6	108-3748	4	Screw-HHF	33	105-0640	1	HYD Hose ASM
20	67-7490	2	Key-Square	34	340-77	1	Fitting-Elbow, 90 DEG
21	105-8458	1	Bushing-Grip, Full	34:1	237-22	1	O-Ring
21:1	32104-96	3	Screw-HH	34:2	237-42	1	O-Ring
21:2	3253-3	3	Washer-Lock	35	105-0644	2	Hyd Hose ASM
22	105-8457	2	Pulley	35:3	237-79	1	O-Ring
23	SVB17500	3	V-Belt	36	63-1240	1	Nipple-Disconnect, Quick
24	105-8461	1	Bushing-Lock, Taper	38	105-0641	1	Hyd Hose ASM
24:1	32104-96	3	Screw-HH	39	340-2	1	Fitting-Straight
24:2	3253-3	3	Washer-Lock	39:1	237-22	1	O-Ring
25	3234-11	6	Screw-HHF	39:2	237-42	1	O-Ring
26	3256-24	4	Washer-Flat	40	106-0232	2	Stabilizer Pin ASM
27	104-8301	12	Nut-HF, NI	41	323-7	4	Screw-HH
28	SVA18300	1	Motor-HYD	43	323-6	2	Screw-HH
29	3230-1	2	Bolt-CARR				

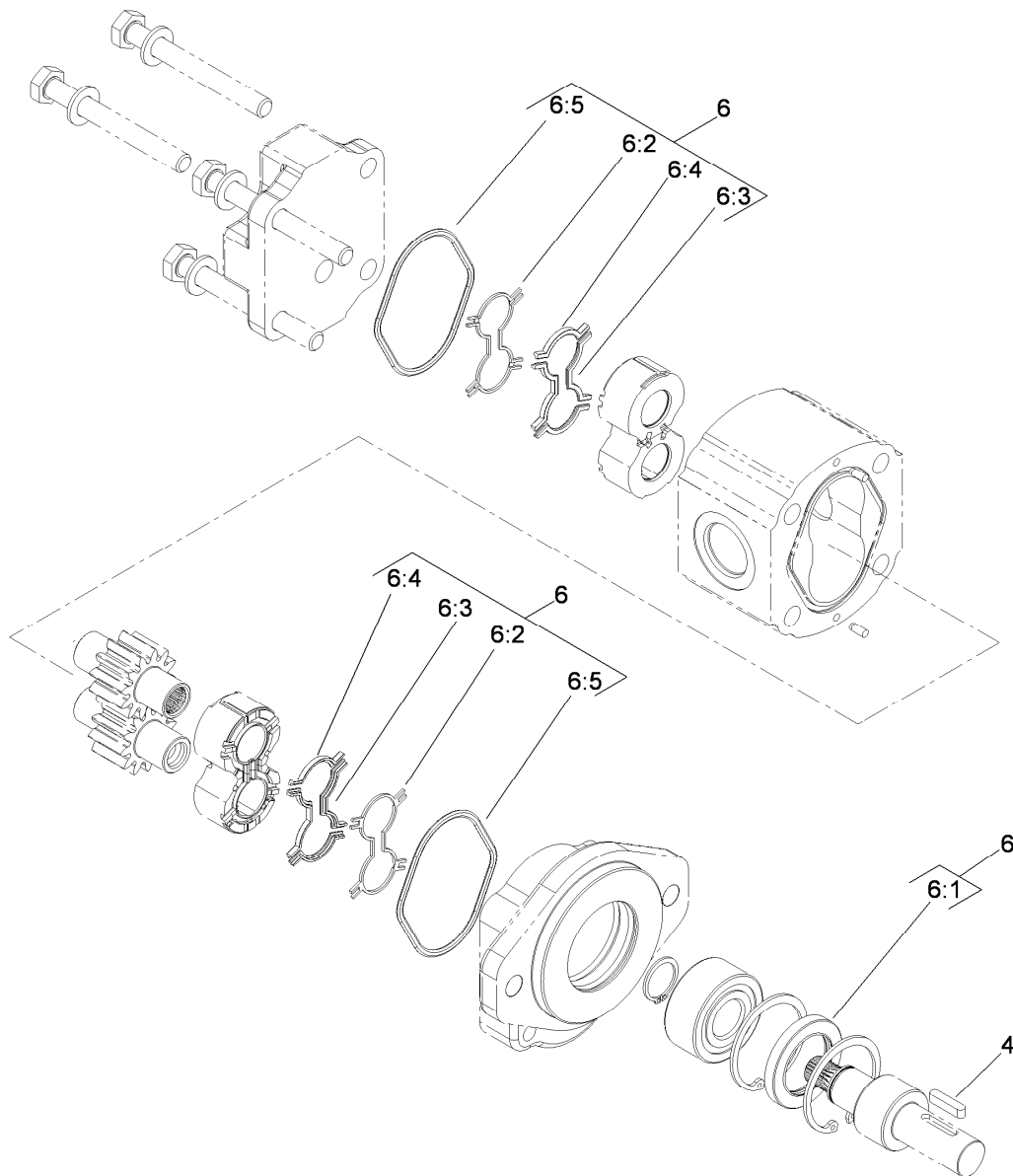
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Hydraulic Motor Assembly No. SVA18400

Ref.	Part Number	Qty.	Description
4	94-8850	1	Key-Square
6	108-2437	1	Seal Kit
6:1		1	Seal-Lip ●
6:2		2	Seal-Back Up ●
6:3		4	Seal-Channel ●
6:4		4	Seal-Channel ●
6:5		2	Seal-Section ●

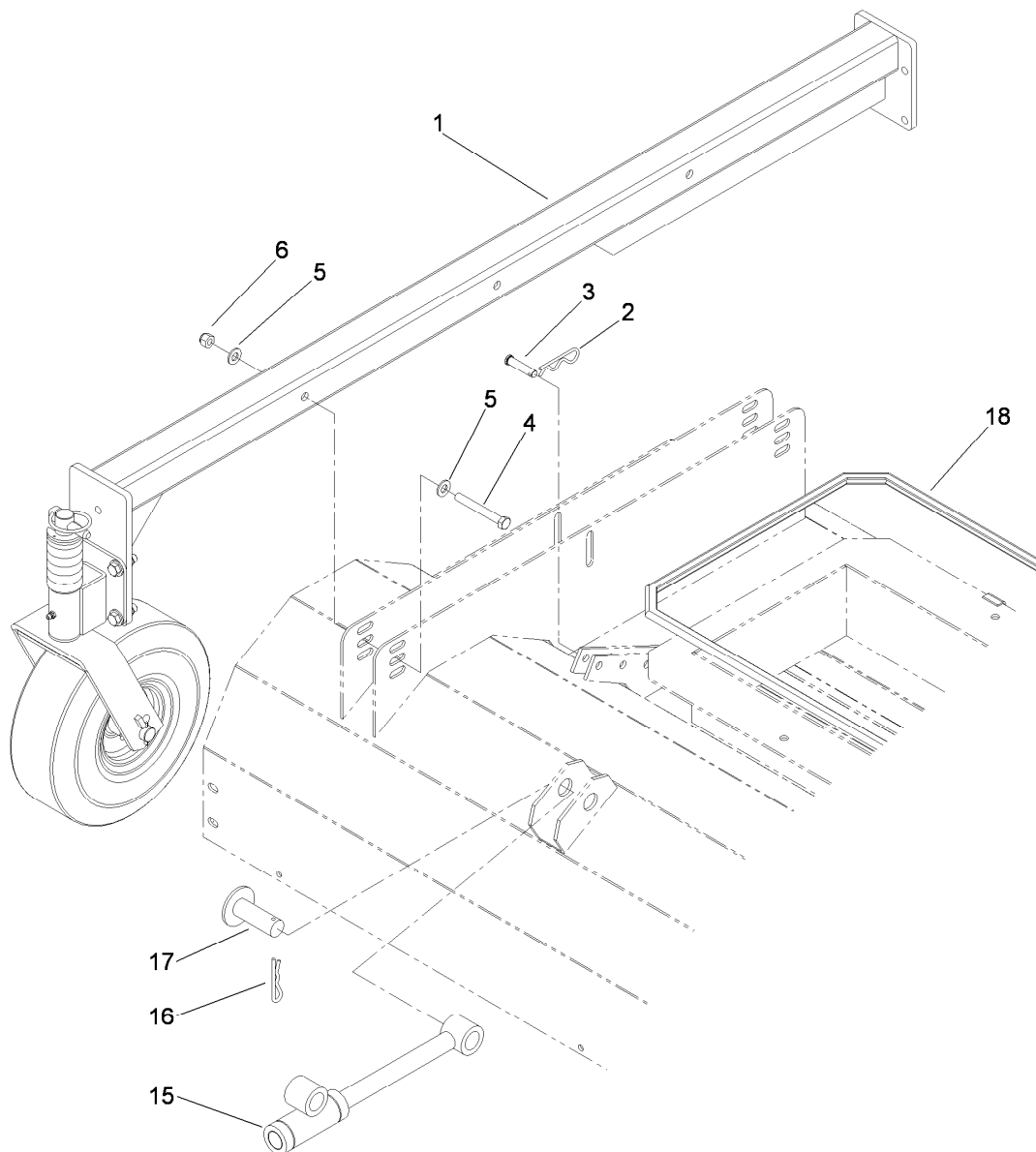
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Hydraulic Motor Assembly No. SVA18300

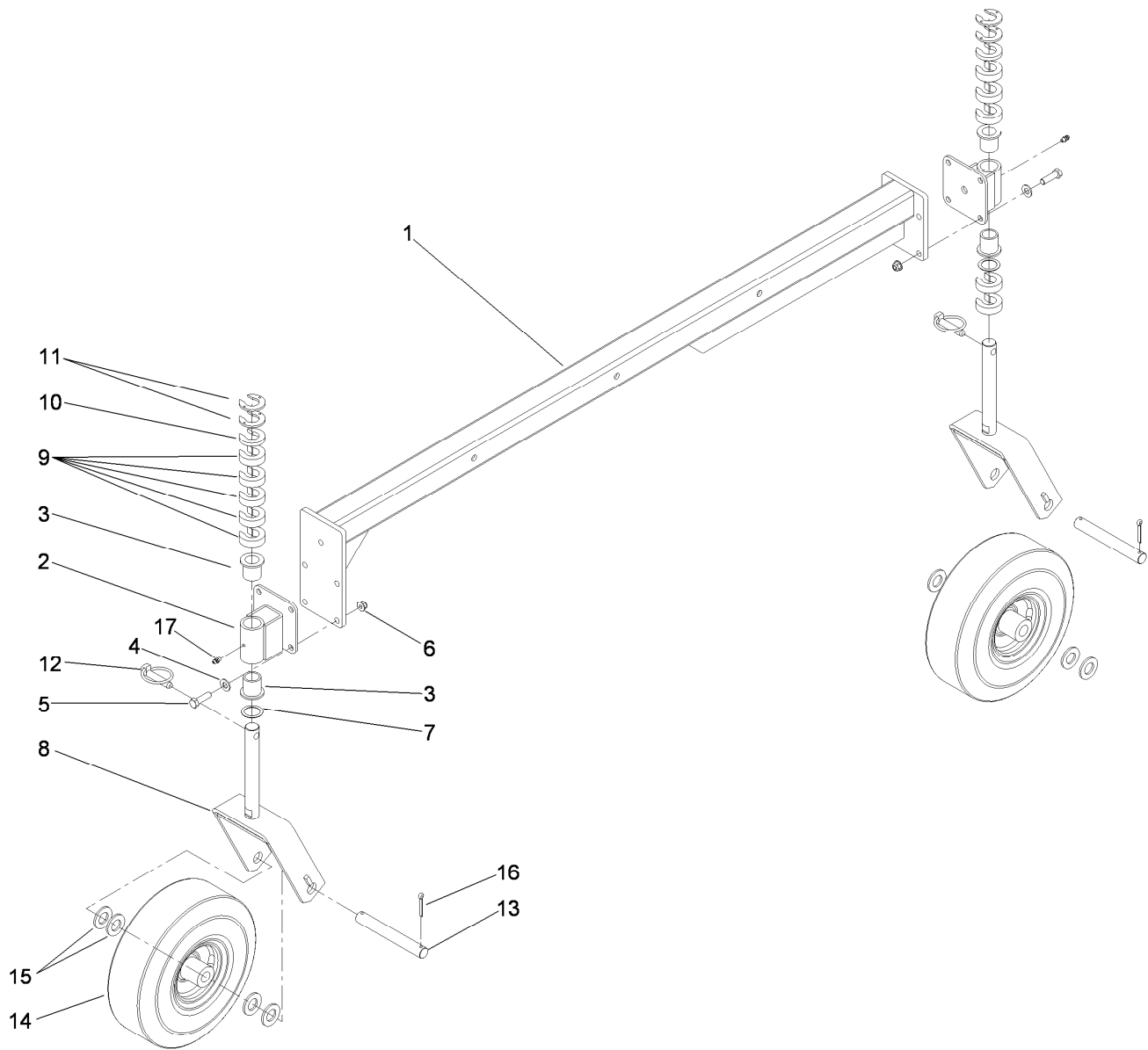
Ref.	Part Number	Qty.	Description
4	94-8850	1	Key-Square
6	108-2437	1	Seal Kit
6:1		1	Seal-Lip ●
6:2		2	Seal-Back Up ●
6:3		4	Seal-Channel ●
6:4		4	Seal-Channel ●
6:5		2	Seal-Section ●

● Not serviced separately



Caster Wheel Assembly

Ref.	Part Number	Qty.	Description
1	117-8282	2	Caster Mount ASM
2	3290-355	2	Pin-Hair
3	283-15	2	Pin-Clevis
4	323-14	6	Screw-HH
5	3256-24	12	Washer-Flat
6	3296-39	6	Nut-Lock, NI
15	SV117-00-01	2	Rod-Radius, Short
16	9335064	2	Pin-Cotter, Hair
17	RS218-00	2	Pin-Clevis
18	105-4843	1	Trim



Caster Mount Assembly

Ref.	Part Number	Qty.	Description
1	105-4940-01	1	Mount-Caster
2	BL116-00-01	2	Mount-Wheel
3	RS202-09	4	Bushing-Flange
4	3256-24	8	Washer-Flat
5	323-7	8	Screw-HH
6	104-8301	8	Nut-HF, NI
7	74-1810	2	Washer
8	SV125-00-01	2	Yoke-Caster, Wheel
9	SV126-01	10	Spacer-Slotted

Ref.	Part Number	Qty.	Description
10	117-8256	4	Spacer-Slotted
11	SV170-00	4	Spacer-Slotted, Thin
12	283-71	2	Pin-Lynch
13	RS211-00	2	Axle-Wheel, Caster
14	RS210-00	2	Wheel-Tire
15	3256-28	8	Washer-Flat
16	3272-22	4	Pin-Cotter
17	302-5	2	Fitting-Grease



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