



Count on it.

Parts Catalog

Combination Deck Versa Vac

Model No. 07082—Serial No. 311000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Rotor and Skirt Assembly 4

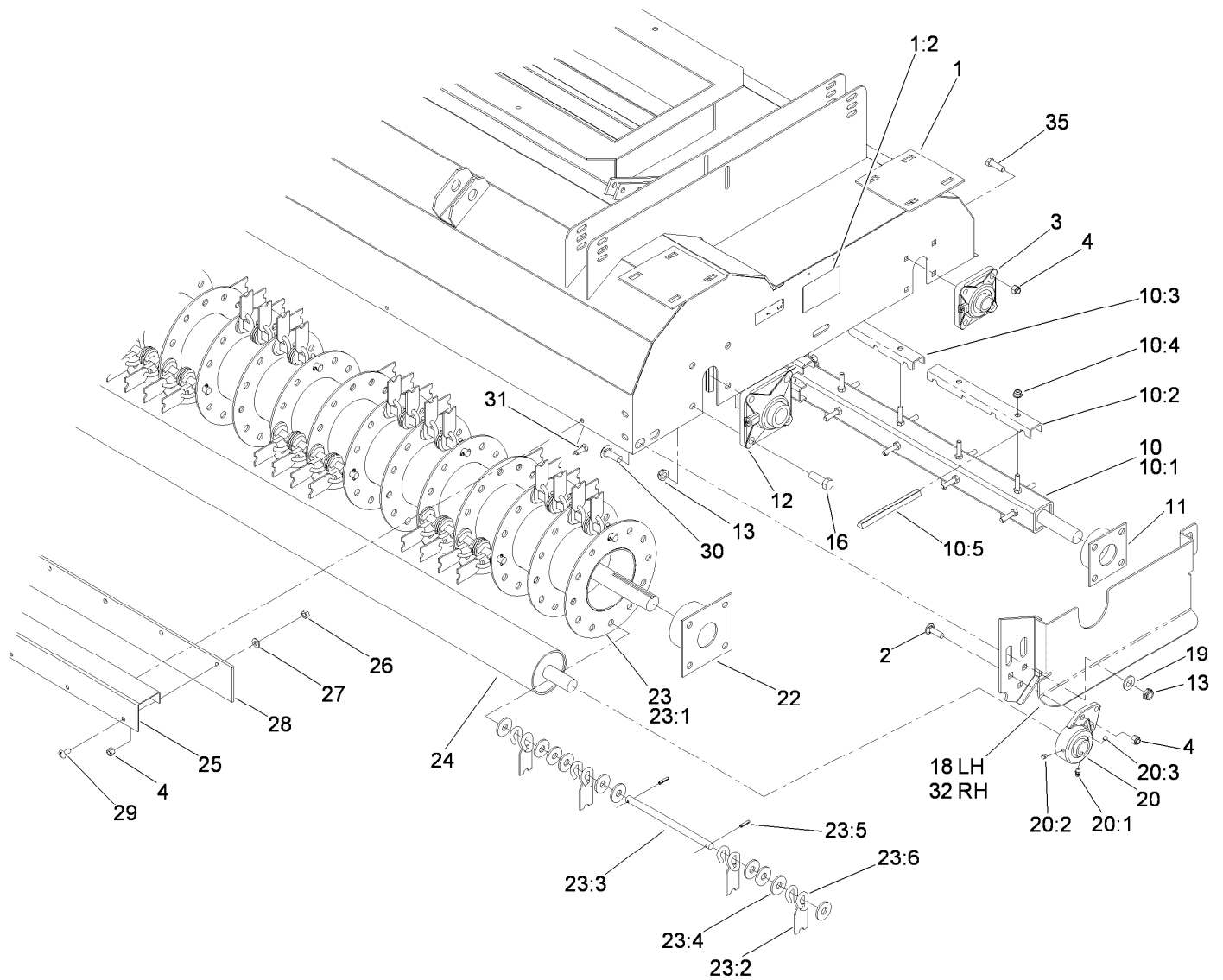
Drive Assembly 6

Hydraulic Motor Assembly No. SVA18400 8

Hydraulic Motor Assembly No. SVA18300 9

Caster Wheel Assembly 10

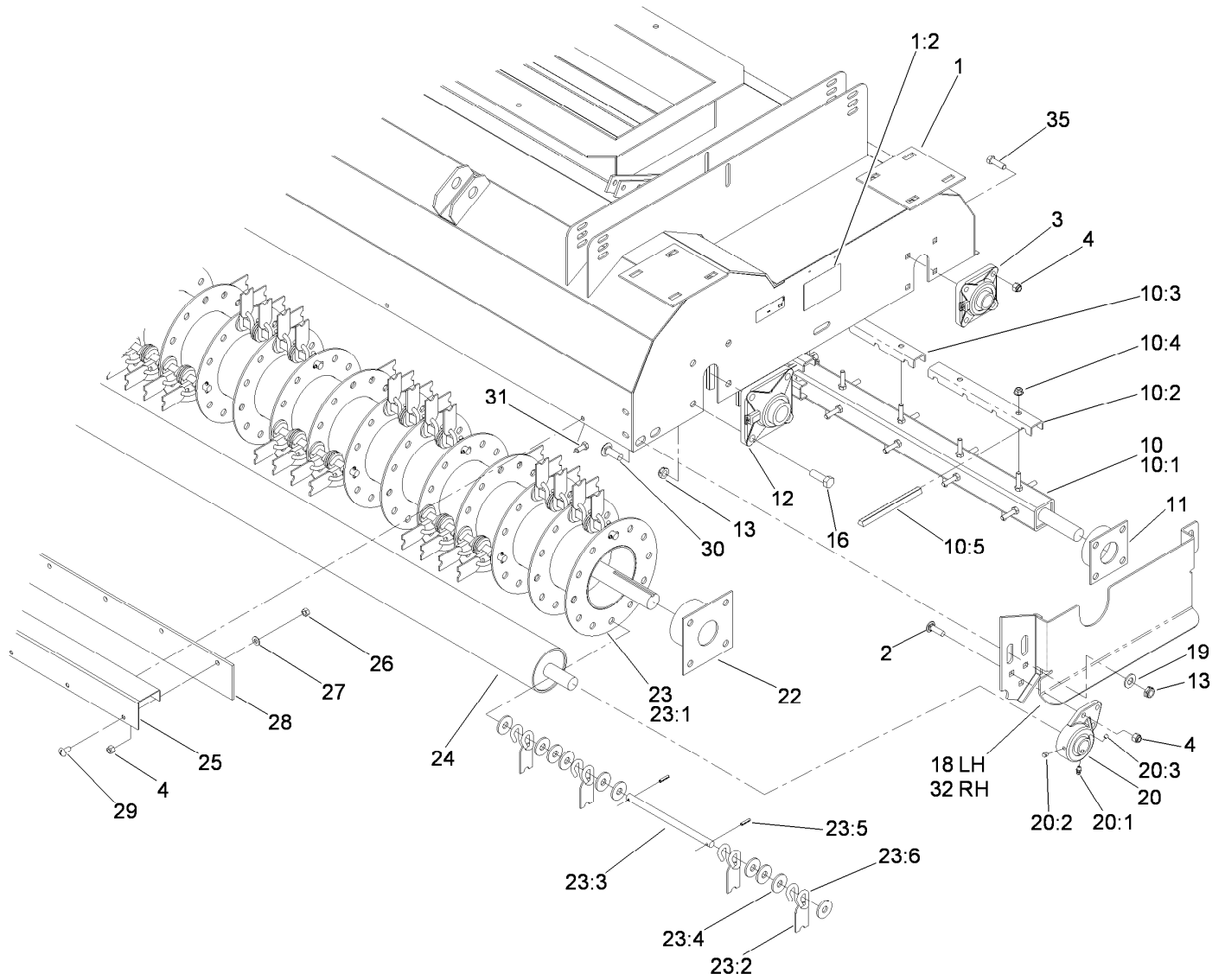
Caster Mount Assembly 11



Rotor and Skirt Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	105-8452	1	Deck-Rake And Finger ASM	20:1	302-5	1	Fitting-Grease
1:2	106-0188	2	Decal-Caution	20:2	302-59	1	Plug-Threaded
2	3231-28	6	Screw-CARR	20:3	3245-35	2	Screw-Set, HSH
3	BD733-00	2	Bearing-Flange	22	RS206-00-01	2	Guard-Bearing, Rotor Shaft
4	3296-39	14	Nut-Lock, NI	23	106-0224	1	Rotor-Flail, Vertical Cut
10		1	Rubber Rotor Finger ASM ●	23:1	106-0324-03	1	Rotor-Flail
10:1	119-6405-03	1	Rotor ASM (With Studs)	23:2	119-6275	72	Knife-Flail
10:2	119-6406-03	16	Pincher-Belt, Short	23:3	106-0213	18	Pin-Flail Mount
10:3	119-6407-03	4	Pincher-Belt, Long	23:4	63-3340	180	Washer-Support
10:4	104-8301	44	Nut-HF, NI	23:5	32121-4	36	Pin-Roll, Slotted
10:5	SV166-00	88	Finger-Belt	23:6	110-7500	72	Hanger-Flail, Pivot
11	RS205-00-01	2	Guard-Bearing, Shaft	24	RS322-00-01	1	Roller-Scalp, Anti
12	RS250-00	2	Bearing-Flange	25	RS224-00-01	1	Shield-Front
13	3296-45	14	Nut-Hex	26	3296-29	12	Nut-Lock, NI
16	325-5	8	Screw-HH	27	3256-23	12	Washer-Plain
18	106-0124-01	1	LH Guard ASM	28	RS224-01	1	Skirt-Shield, Front
19	3256-6	6	Washer-Flat	29	105-8460	12	Screw-STD
20	106-0326	2	Bearing-Flange	30	3233-26	6	Screw-CARR, Short Neck

● Not serviced separately

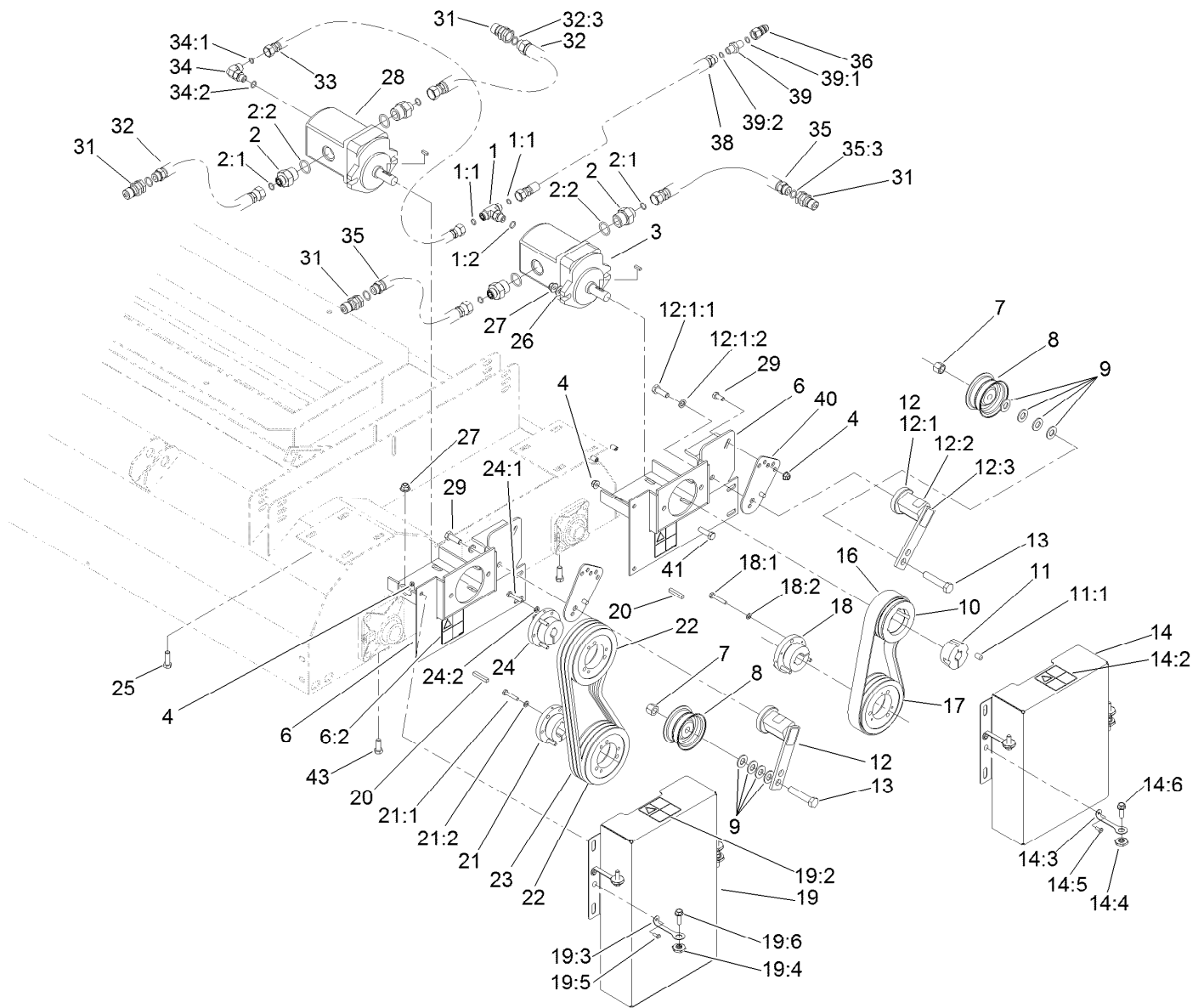


Rotor and Skirt Assembly (continued)

Ref.	Part Number	Qty.	Description
31	322-3	4	Screw-HH

Ref.	Part Number	Qty.	Description
32	106-0125-01	1	RH Guard ASM
35	323-7	8	Screw-HH

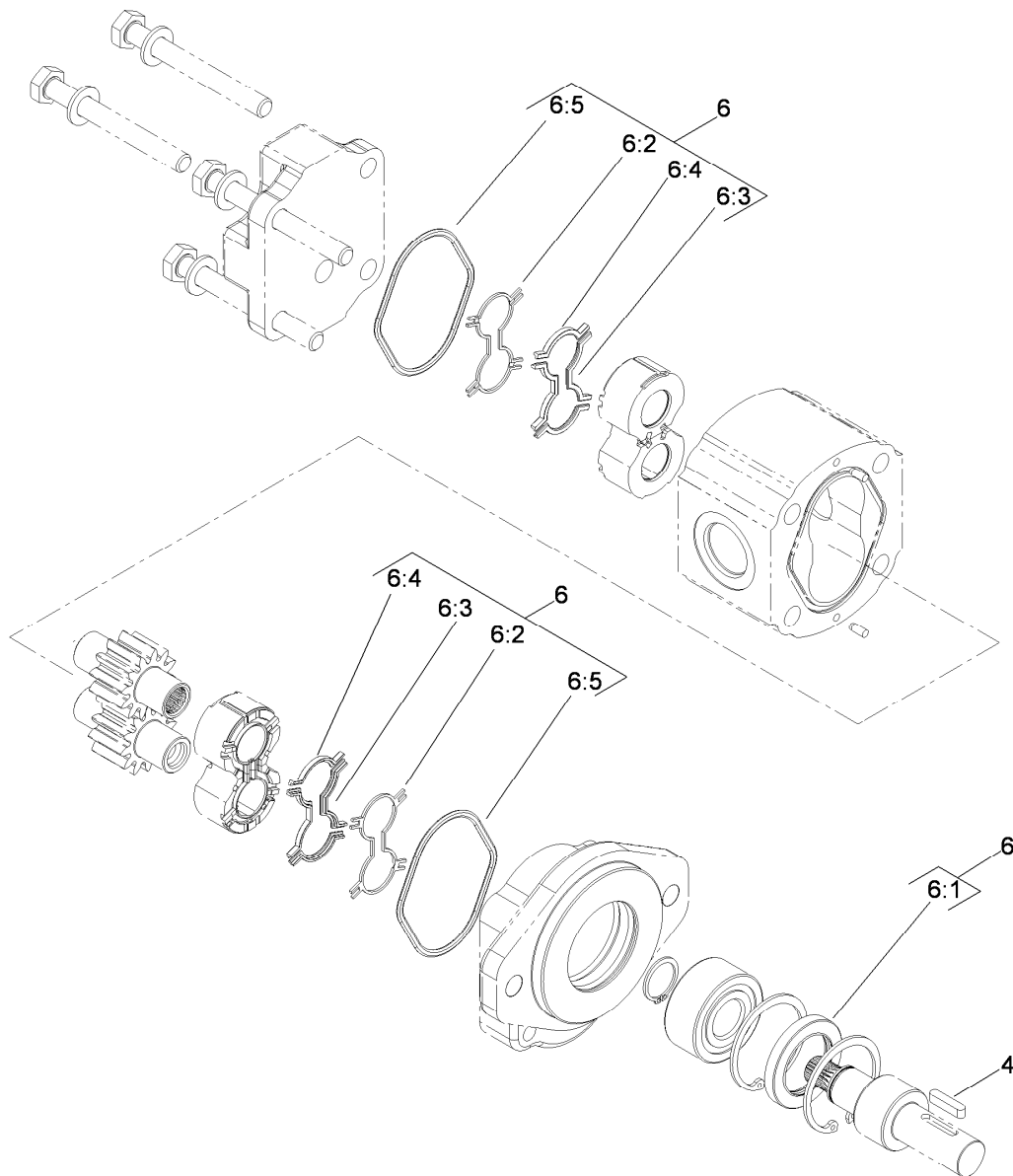
● Not serviced separately



Drive Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	340-94	1	Adapter	12:1:1	33115-030	1	Screw-HH
1:1	237-22	2	O-Ring	12:1:2	48-9590	1	Washer-Lock
1:2	237-42	1	O-Ring	12:2	106-0177	1	Decal-Angle
2	100-4240	4	Fitting-STR	12:3	106-0178	1	Decal-Align
2:1	237-30	1	O-Ring	13	325-10	2	Screw-HH
2:2	237-81	1	O-Ring	14	119-3036	1	Motor Shield ASM
3	SVA18400	1	Motor-HYD	14:2	105-4586	1	Decal-Shield
4	104-8300	10	Nut-HF, NI	14:3	117-8339	4	Lanyard-3 Inch
6	119-3032	2	Mount-Motor	14:4	119-3012	4	Nut-Shoulder
6:2	105-4586	1	Decal-Shield	14:5	114439	3	Rivet-Blind
7	3296-23	2	Nut-Lock, NI	14:6	108-3748	4	Screw-HHF
8	GF251-00	2	Pulley-Idler	16	SVA19100	1	Belt
9	3256-26	9	Washer-Flat	17	105-7854	1	Pulley
10	GB504-00	1	Pulley-Lock, Taper	18	105-7856	1	Hub
11	SVA19300	1	Bushing-Taper Lock	18:1	321-9	3	Screw-HH
11:1	3247-4	2	Screw-Set	18:2	3253-3	3	Washer-Lock
12	106-0179	2	Tensioner Idler ASM	19	119-3038	1	Motor Shield ASM
12:1		1	Tensioner-Idler ●	19:2	105-4586	1	Decal-Shield

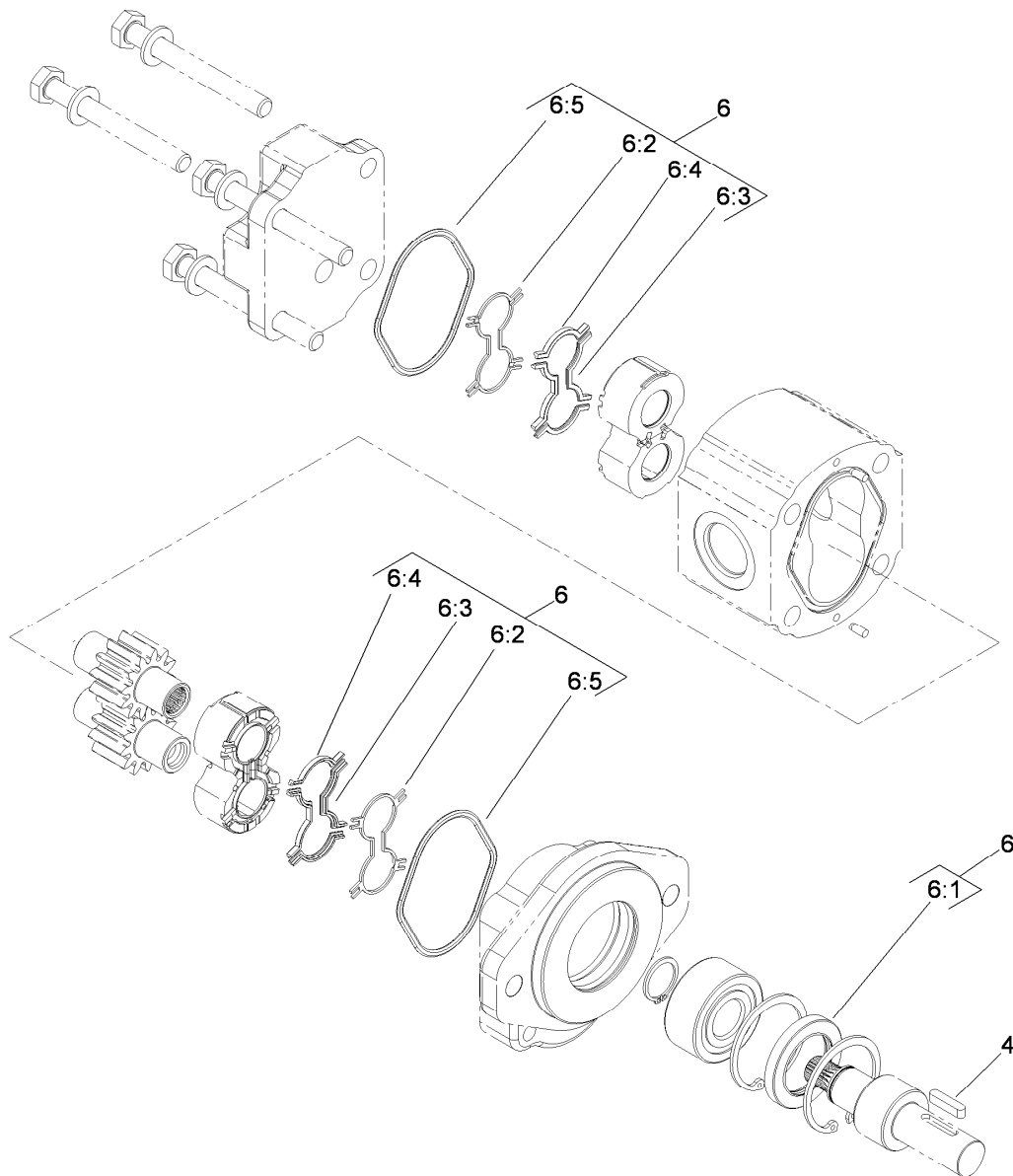
● Not serviced separately



Hydraulic Motor Assembly No. SVA18400

Ref.	Part Number	Qty.	Description
4	94-8850	1	Key-Square
6	108-2437	1	Seal Kit
6:1		1	Seal-Lip ●
6:2		2	Seal-Back Up ●
6:3		4	Seal-Channel ●
6:4		4	Seal-Channel ●
6:5		2	Seal-Section ●

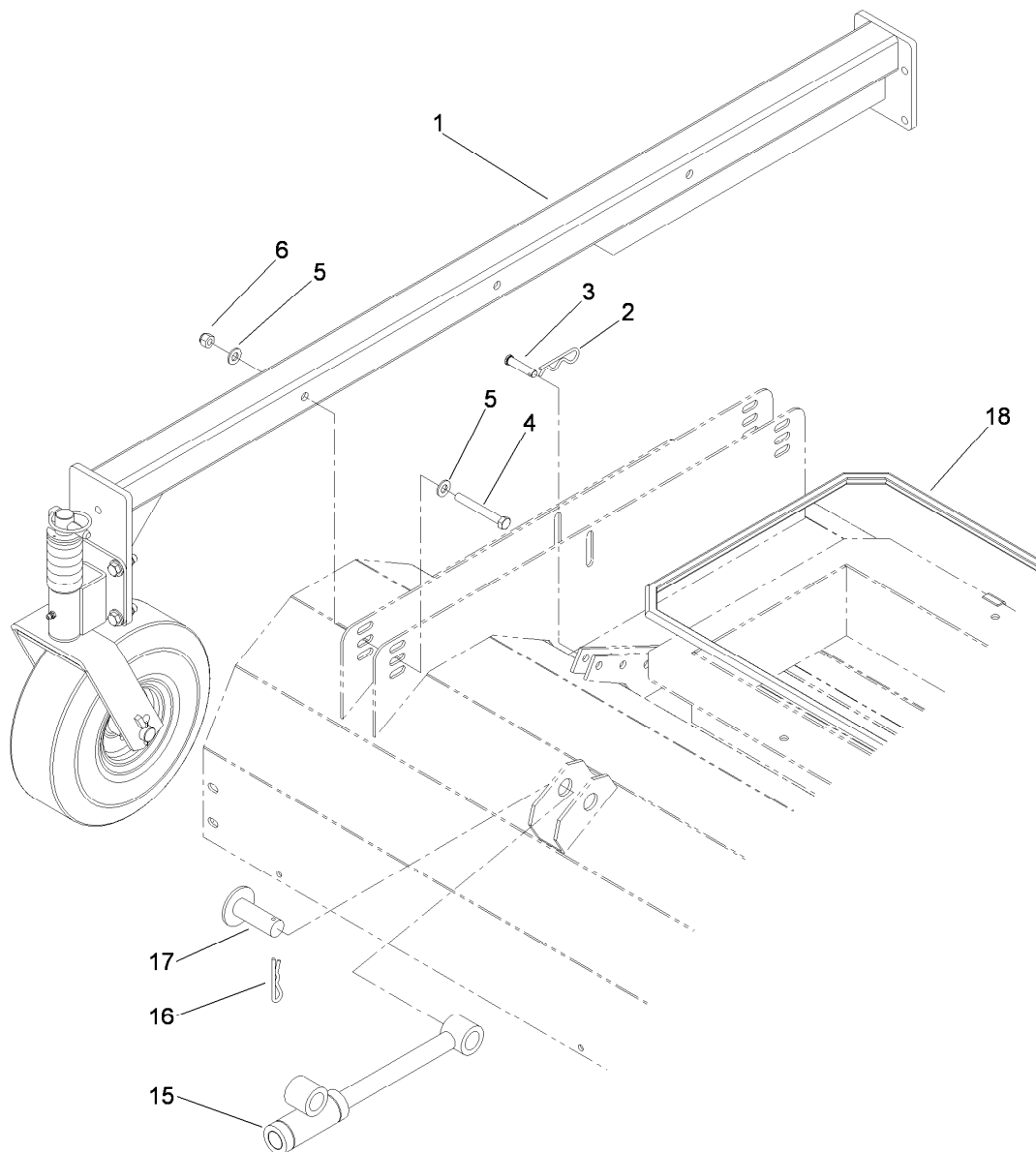
● Not serviced separately



Hydraulic Motor Assembly No. SVA18300

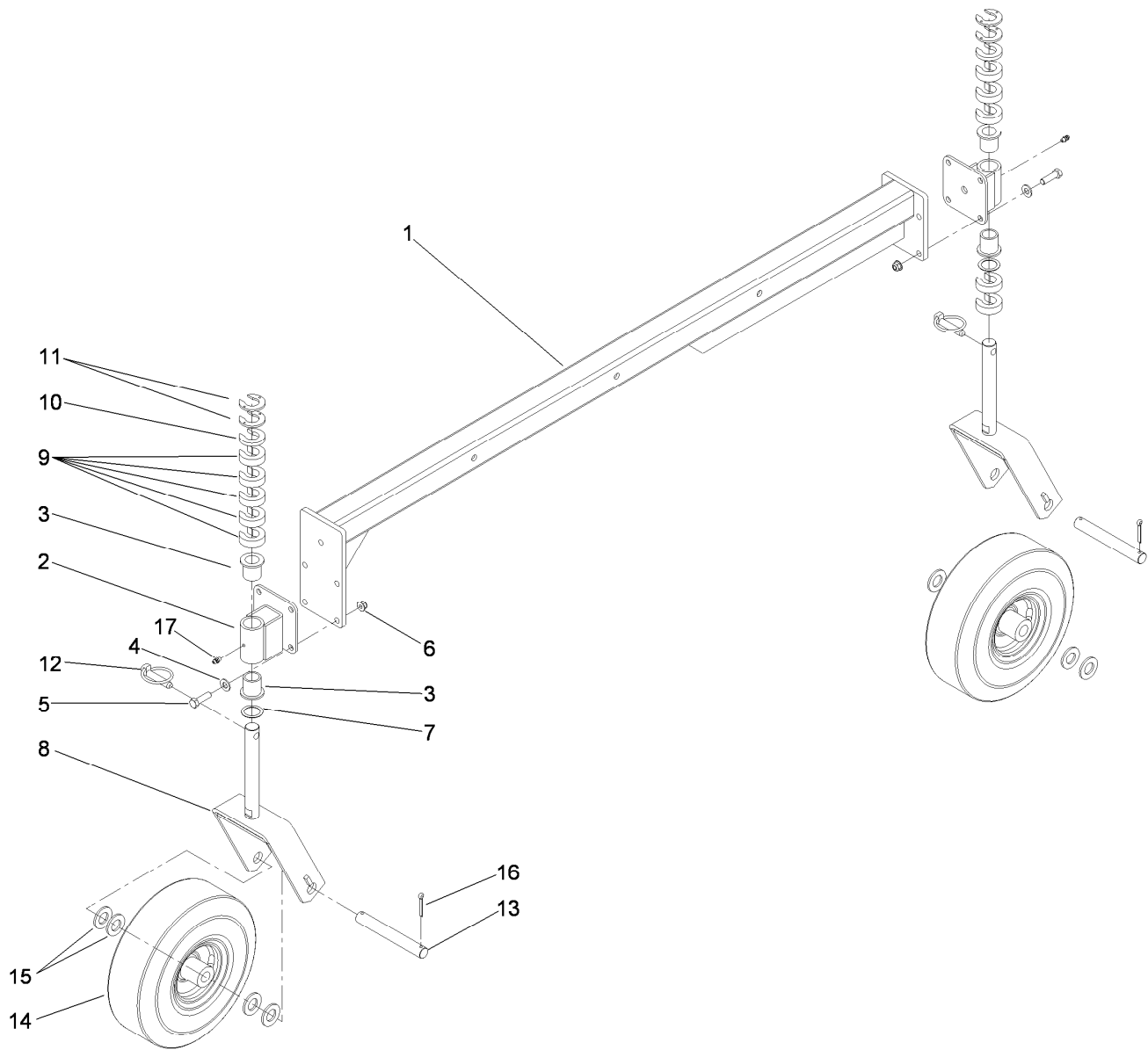
Ref.	Part Number	Qty.	Description
4	94-8850	1	Key-Square
6	108-2437	1	Seal Kit
6:1		1	Seal-Lip ●
6:2		2	Seal-Back Up ●
6:3		4	Seal-Channel ●
6:4		4	Seal-Channel ●
6:5		2	Seal-Section ●

● Not serviced separately



Caster Wheel Assembly

Ref.	Part Number	Qty.	Description
1	117-8282	2	Caster Mount ASM
2	3290-355	2	Pin-Hair
3	283-15	2	Pin-Clevis
4	323-14	6	Screw-HH
5	3256-24	12	Washer-Flat
6	3296-39	6	Nut-Lock, NI
15	SV117-00-01	2	Rod-Radius, Short
16	9335064	2	Pin-Cotter, Hair
17	RS218-00	2	Pin-Clevis
18	105-4843	1	Trim



Caster Mount Assembly

Ref.	Part Number	Qty.	Description
1	105-4940-01	1	Mount-Caster
2	BL116-00-01	2	Mount-Wheel
3	RS202-09	4	Bushing-Flange
4	3256-24	8	Washer-Flat
5	323-7	8	Screw-HH
6	104-8301	8	Nut-HF, NI
7	74-1810	2	Washer
8	SV125-00-01	2	Yoke-Caster, Wheel
9	SV126-01	10	Spacer-Slotted

Ref.	Part Number	Qty.	Description
10	117-8256	4	Spacer-Slotted
11	SV170-00	4	Spacer-Slotted, Thin
12	283-71	2	Pin-Lynch
13	RS211-00	2	Axle-Wheel, Caster
14	RS210-00	2	Wheel-Tire
15	3256-28	8	Washer-Flat
16	3272-22	4	Pin-Cotter
17	302-5	2	Fitting-Grease



Count on it.