Form No. 3375-993 Rev C

TORO®

Count on it.

Parts Catalog

XLS 380 Lawn Tractor

Model No. 71254—Serial No. 313000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3375-993 C

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

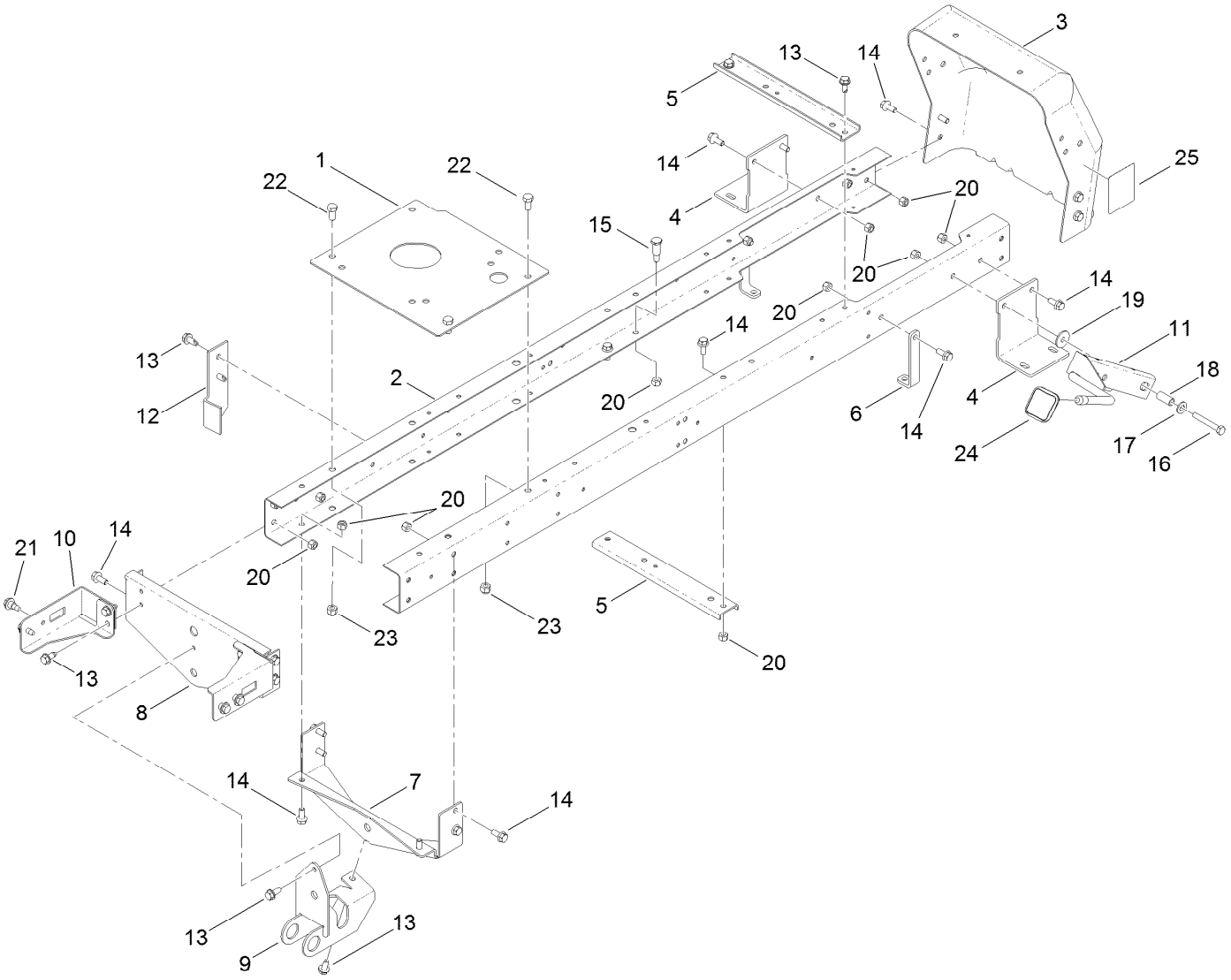
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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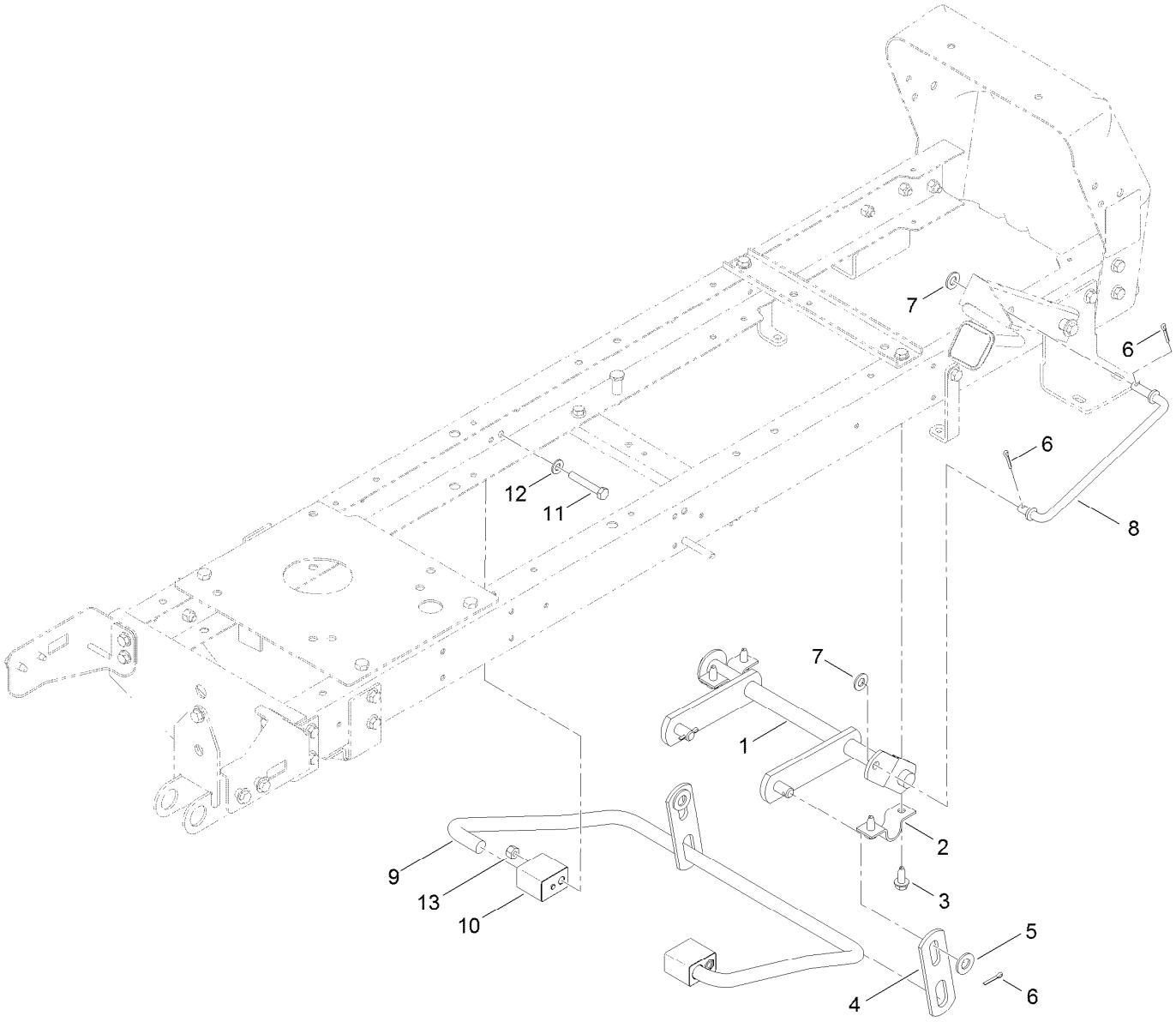
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Frame Assembly

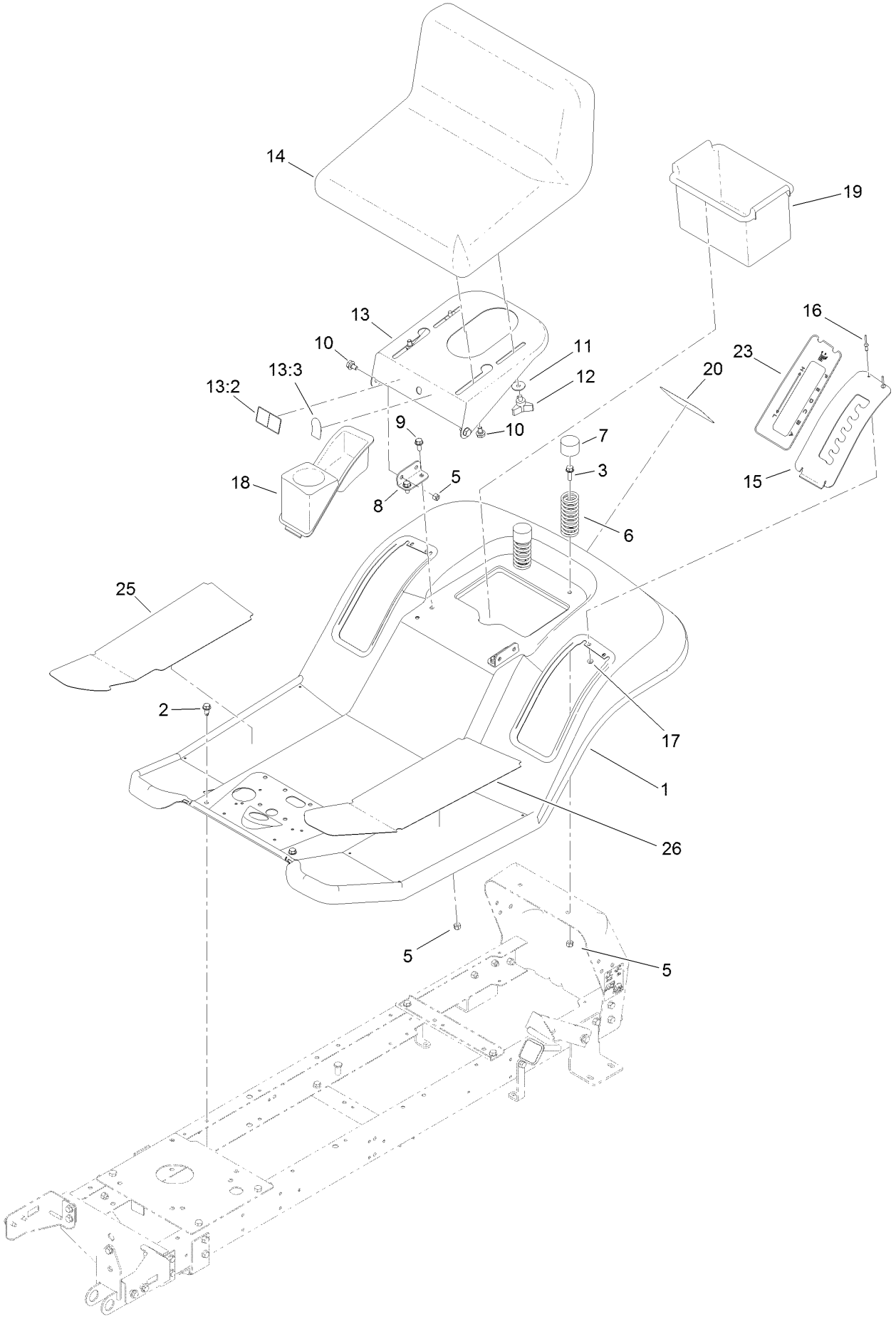
Ref.	Part Number	Qty.	Description
1	119-8206-03	1	Plate-Mounting, Engine
2	121-3959-03	2	Rail-Frame
3	99-2957-03	1	Support-Seat/Rear Hitch
4	119-1279-03	2	Axle-Bracket
5	119-8216-03	2	Brace-Idler
6	119-1280-03	2	Strap-Torque
7	119-1291-03	1	Support-Axle, Front Rear
8	119-1290-03	1	Support-Axle, Front
9	119-8200-03	1	Bracket-Pivot, Deck
10	120-8709-03	2	Bracket-Hood
11	120-1134-03	1	Lever-HOC
12	117-7788-03	1	Stop-Clutch
13	32104-32	10	Screw-HWH
14	3234-47	21	Screw-HHF
15	63-2650	1	Screw-Shoulder
16	322-32	1	Screw-HH
17	3256-24	1	Washer-Flat
18	65-7210	1	Spacer
19	5-4460	1	Washer-Pivot
20	104-8300	23	Nut-HF, NI
21	99-5105	4	Bolt-Shoulder
22	323-4	2	Screw-HH
23	3296-39	2	Nut-Lock, NI
24	94-5565	1	Knob-Shift
25	100-7449	1	Decal-Valve, Dump



Deck Lift Assembly

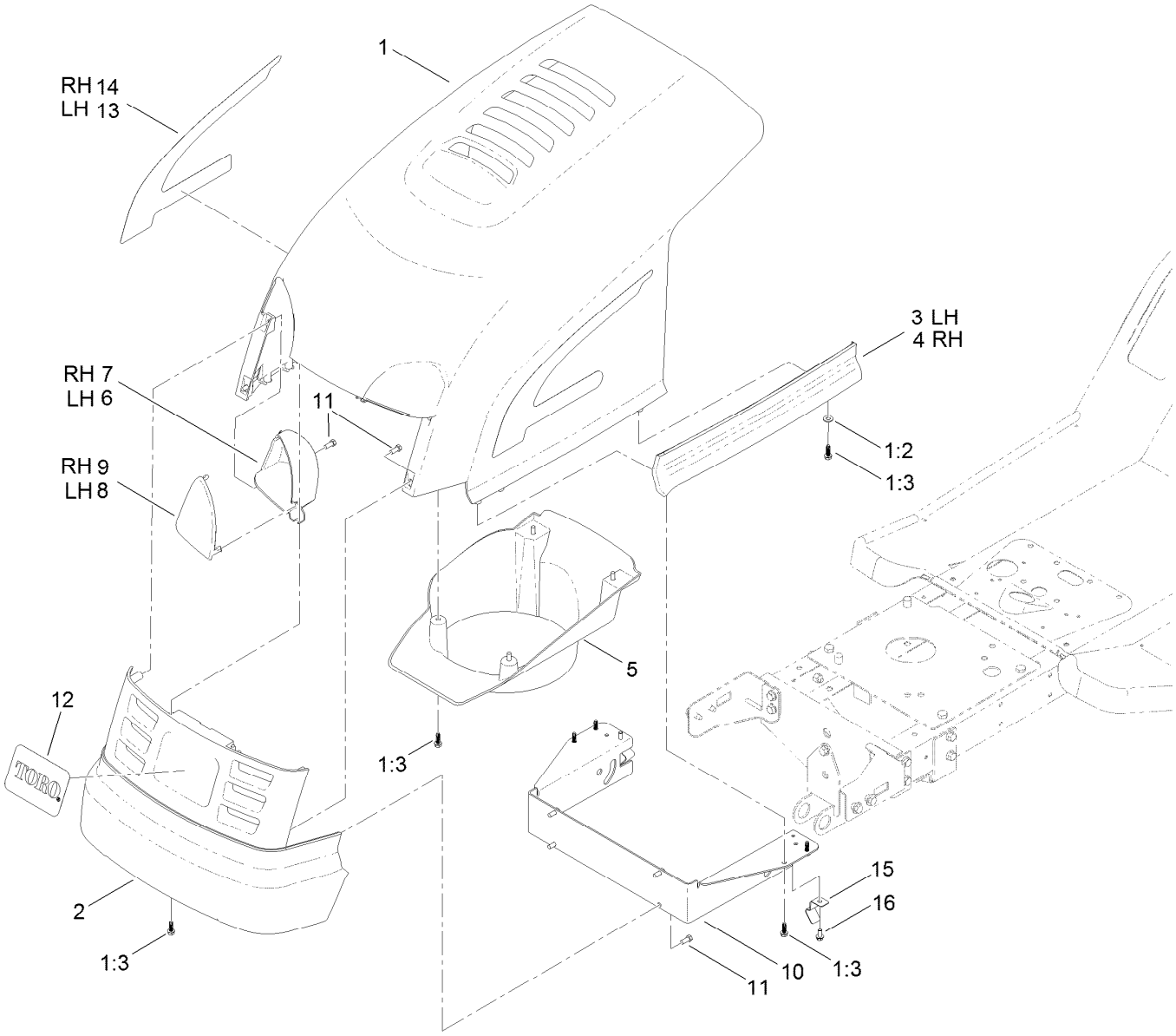
Ref.	*Part Number*	*Qty.*	*Description*
1	119-1262-03	1	Arm-Lift
2	88-4730	2	Clamp-Pivot, HOC
3	32104-32	4	Screw-HWH
4	119-1260-03	2	Link-Lift
5	3256-26	2	Washer-Flat
6	3272-10	4	Pin-Cotter
7	3256-24	2	Washer-Flat
8	120-1172	1	Link-Arm, Lift
9	119-1257	1	Arm-Lift, Rear
10	108-7845	2	Block-Pivot
11	322-10	2	Screw-HH
12	3256-23	2	Washer-Plain
13	3296-29	2	Nut-Lock, NI

Rear Body and Seat Assembly



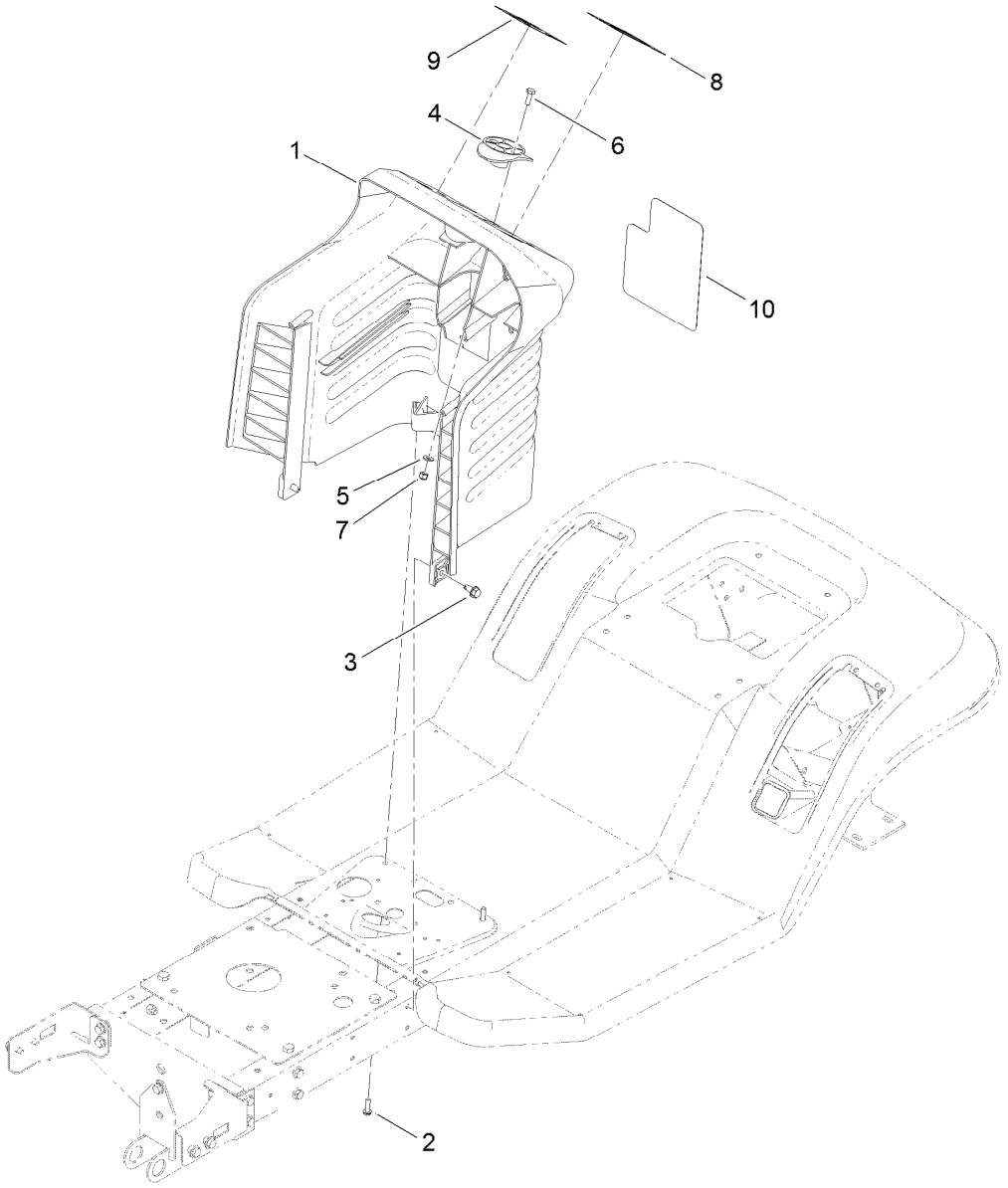
Rear Body and Seat Assembly (continued)

Ref.	Part Number	Qty.	Description
1	121-3978-01	1	Fender-Body, Rear
2	32104-32	2	Screw-HWH
3	3234-29	2	Screw-HHF
5	3296-29	8	Nut-Lock, NI
6	88-6220	2	Spring-Compression
7	701178	2	Cap-Protector
8	88-4820-03	2	Bracket-Pivot, Seat
9	3234-47	4	Screw-HHF
10	37-8770	4	Bolt-Shoulder
11	5-4460	2	Washer-Pivot
12	92-9674	2	Knob
13	106-6437	1	Seat Support ASM
13:2	119-2730	1	Decal-Danger
13:3	99-5340	1	Decal-Switch
14	106-6439	1	Seat-11 Inch
15	120-1171-03	1	Gate-HOC
16	3269-4	2	Rivet-Pop
17	3269-26	2	Washer-Plain
18	88-4990	1	Tray-Fender
19	88-4040	1	Box-Battery
20	67-1300	1	Decal
23	121-0965	1	Decal-HOC
25	121-3963	1	Tread-Footrest, RH
26	121-3964	1	Tread-Footrest, LH



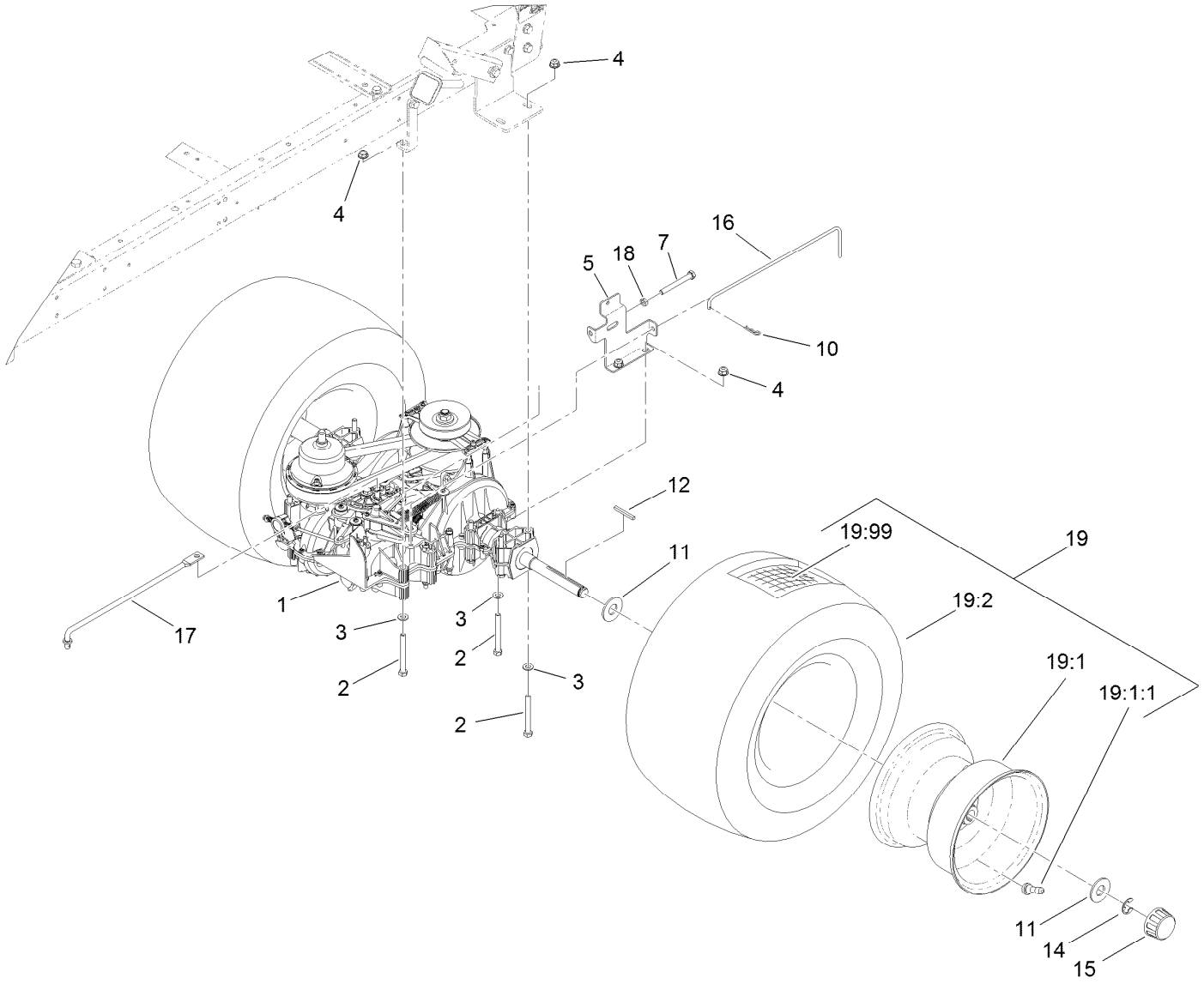
Hood and Grill Assembly

Ref.	Part Number	Qty.	Description
1	121-4011	1	Hood Kit
1:2	3256-22	2	Washer-Flat
1:3	121-3998	12	Screw-Self Tapping
2	119-3074	1	Grill
3	119-3083	1	Trim-Hood, LH
4	119-3084	1	Trim-Hood, RH
5	119-3087	1	Duct-Air, Hood
6	119-3076	1	Reflector-LH
7	119-3077	1	Reflector-RH
8	119-3078	1	Lens-LH
9	119-3079	1	Lens-RH
10	120-8708-03	1	Bracket-Mounting, Hood
11	46-8090	8	Screw-Plastite
12	120-1141	1	Decal
13	120-1123	1	Decal-Hood, LH
14	120-1124	1	Decal-Hood, RH
15	120-8706	2	Latch-Hood
16	9266714	2	Screw-HWH



Tower Assembly

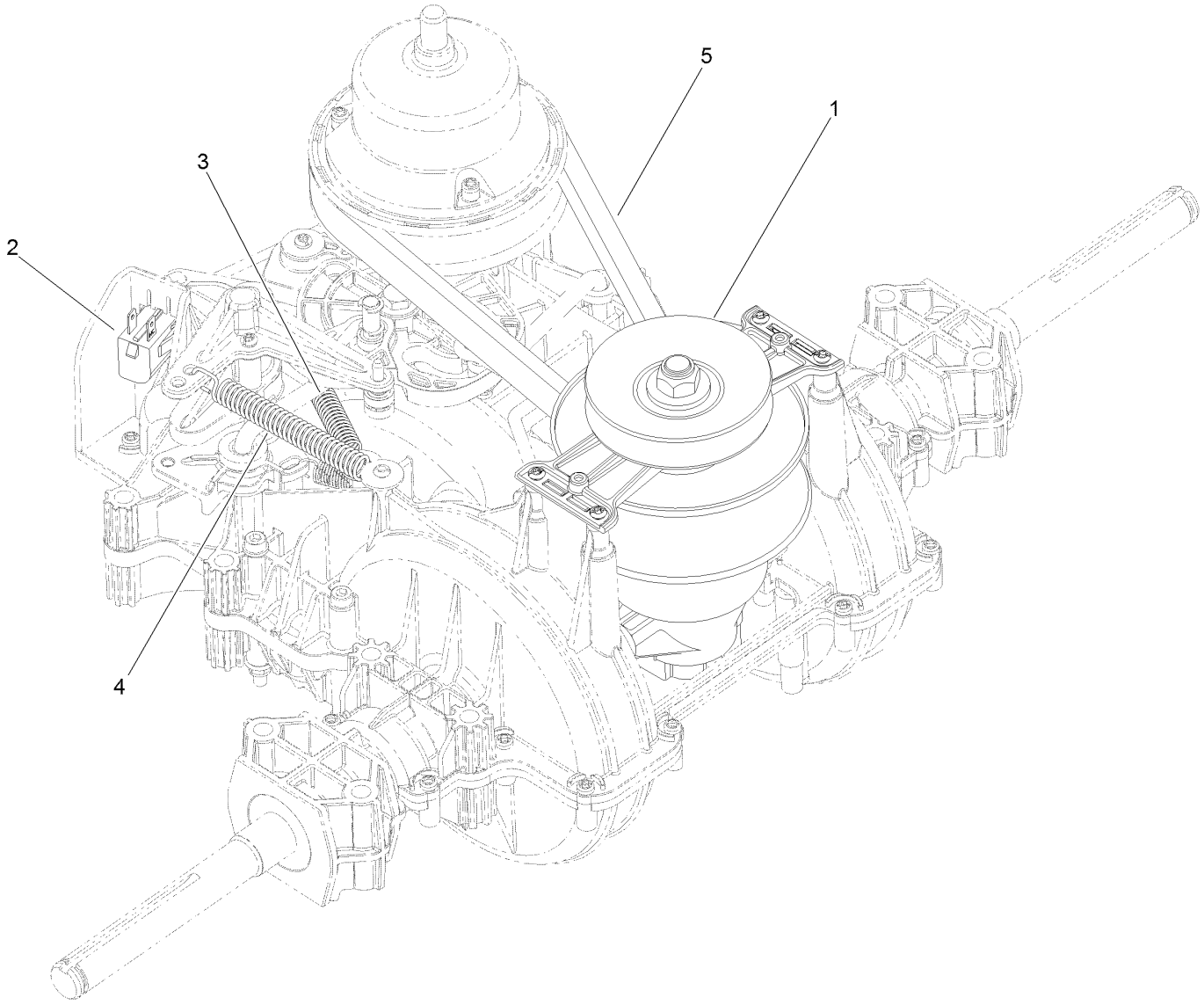
Ref.	*Part Number*	*Qty.*	*Description*
1	120-1168	1	Tower-Steering
2	46-8091	2	Screw-HWH
3	32104-32	2	Screw-HWH
4	88-4190	1	Bushing-Sliding
5	3256-22	2	Washer-Flat
6	321-4	2	Screw-HH
7	3296-42	2	Nut-Lock, NI
8	120-1136	1	Decal-Throttle/Choke
9	120-1138	1	Decal-Ignition/Lights
10	120-1121	1	Decal-Warning, Instruction



Traction Drive Assembly

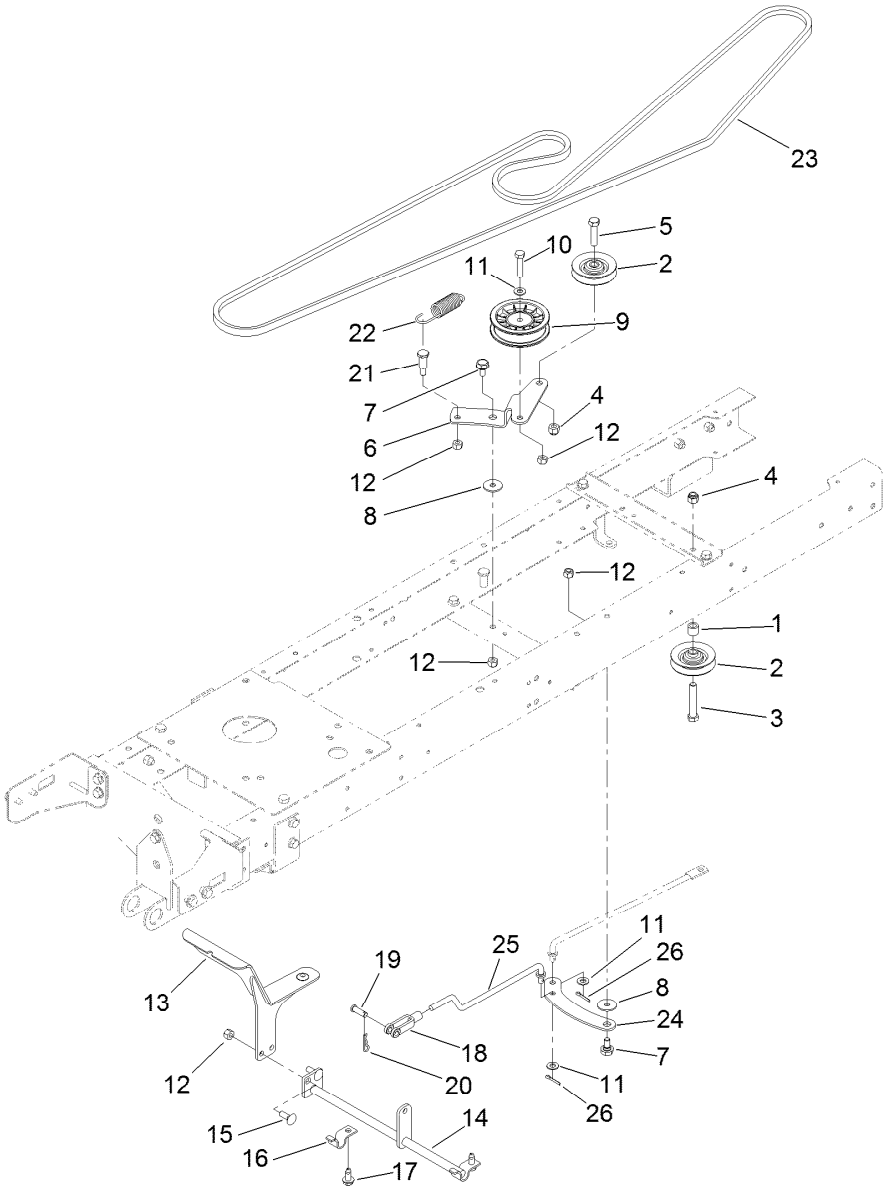
Ref.	Part Number	Qty.	Description
1	121-3956	1	Transmission ASM
2	322-14	8	Screw-HH
3	3256-23	8	Washer-Plain
4	104-8300	8	Nut-HF, NI
5	119-8203-03	1	Bracket-Neutral
7	120-1177	1	Screw-HH
10	1-806003	2	Pin-Cotter
11	28-2480	4	Washer-Plain
12	7-0036	2	Key-Square
14	32151-48	2	E-Ring

Ref.	Part Number	Qty.	Description
15	61-9780	2	Cap-Hub
16	119-1281	1	Rod-Bypass
17	121-4014	1	Rod-Motion Control, Rear
18	3220-2	1	Nut-Jam
19	121-3955	2	Wheel And Tire ASM
19:1	88-4390	1	Rim
19:1:1	232-27	1	Stem-Valve
19:2	119-8909	1	Tire-4 Ply
19:99	232-41	1	Tube



Transmission Assembly No. 121-3956

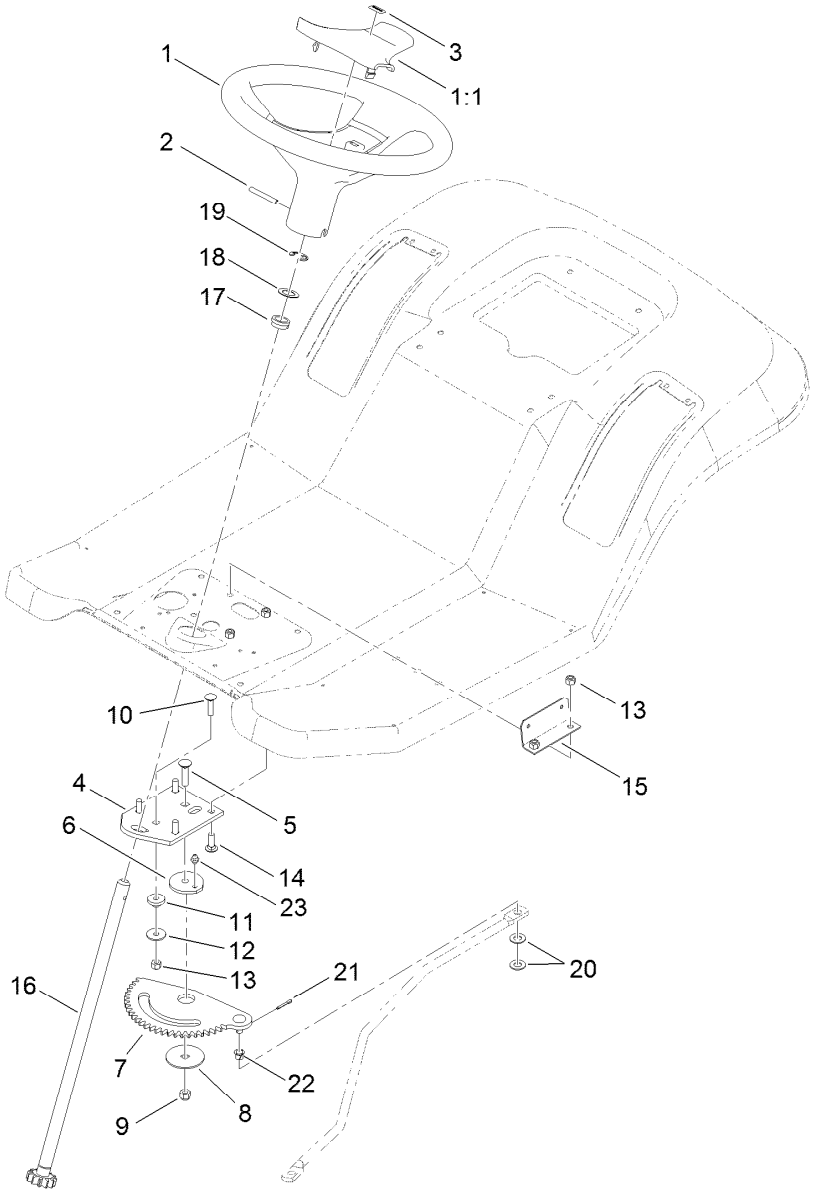
Ref.	*Part Number*	*Qty.*	*Description*
1	120-8781	1	Variator-Drive
2	120-8782	1	Switch-Reverse
3	120-8783	1	Spring-Neutral
4	120-8784	1	Spring-Brake
5	121-3957	1	Belt-Transmission



Motion Control and Belt Assembly

Ref.	Part Number	Qty.	Description
1	1-413088	1	Bushing-Lever, Lift
2	93-0320	2	Pulley-Idler
3	323-11	1	Screw-HH
4	3296-39	2	Nut-Lock, NI
5	323-8	1	Screw-HH
6	121-4048	1	Bracket-Idler
7	37-8771	2	Bolt-Shoulder
8	5-4460	2	Washer-Pivot
9	110-6775	1	Pulley-Idler
10	322-7	1	Screw-HH
11	3256-23	3	Washer-Plain
12	3296-29	6	Nut-Lock, NI
13	119-3064-03	1	Pedal-Control, Motion

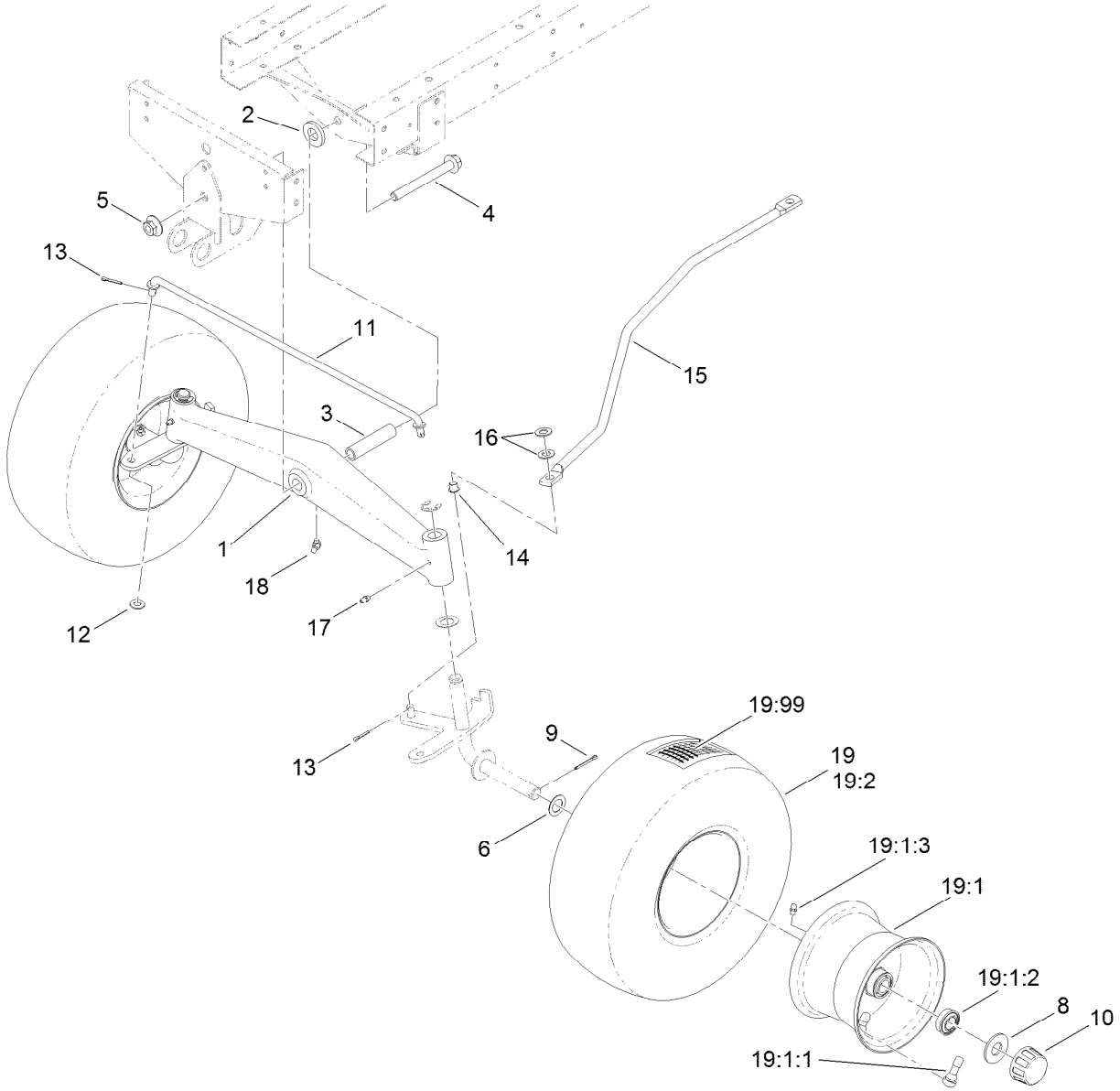
Ref.	Part Number	Qty.	Description
14	120-8795	1	Shaft-Control, Motion
15	3230-16	2	Screw-CARR
16	88-4810	2	Clamp-Pivot, Shift
17	32104-32	2	Screw-HWH
18	1-303105	1	Yoke-Adjustable
19	1-808280	1	Pin-Clevis
20	1-806003	1	Pin-Cotter
21	63-2650	1	Screw-Shoulder
22	92-7149	1	Spring-Extension
23	1-603045	1	Belt-Drive, Blade
24	121-4012	1	Bracket-Traction, Link Arm
25	121-4013	1	Rod-Motion Control, Front
26	3272-10	2	Pin-Cotter



Steering Assembly

Ref.	Part Number	Qty.	Description
1	98-1467	1	Steering Wheel ASM
1:1	98-1468	1	Cover-Wheel, Steering
2	32121-111	1	Pin-Roll
3	98-1459	1	Decal
4	88-5130-03	1	Bracket-Rack, Steering
5	3231-4	1	Screw-CARR
6	88-4670	1	Bushing-Eccentric
7	88-5200	1	Rack-Steering
8	111419	1	Washer-Bearing
9	3296-39	1	Nut-Lock, NI
10	3230-3	1	Screw-CARR
11	88-5010	1	Spacer-Rack, Steering

Ref.	Part Number	Qty.	Description
12	5-4460	1	Washer-Pivot
13	3296-29	5	Nut-Lock, NI
14	3230-2	4	Bolt-CARR
15	99-2956-03	1	Bracket-Module
16	88-6380	1	Shaft-Steering, Long
17	88-5150	1	Bearing-Flange
18	3-6498	1	Washer-Thrust
19	32151-48	1	E-Ring
20	3256-25	2	Washer-Flat
21	3272-10	1	Pin-Cotter
22	52-2891	1	Bushing-Flanged, Nylon
23	302-26	1	Fitting-Grease

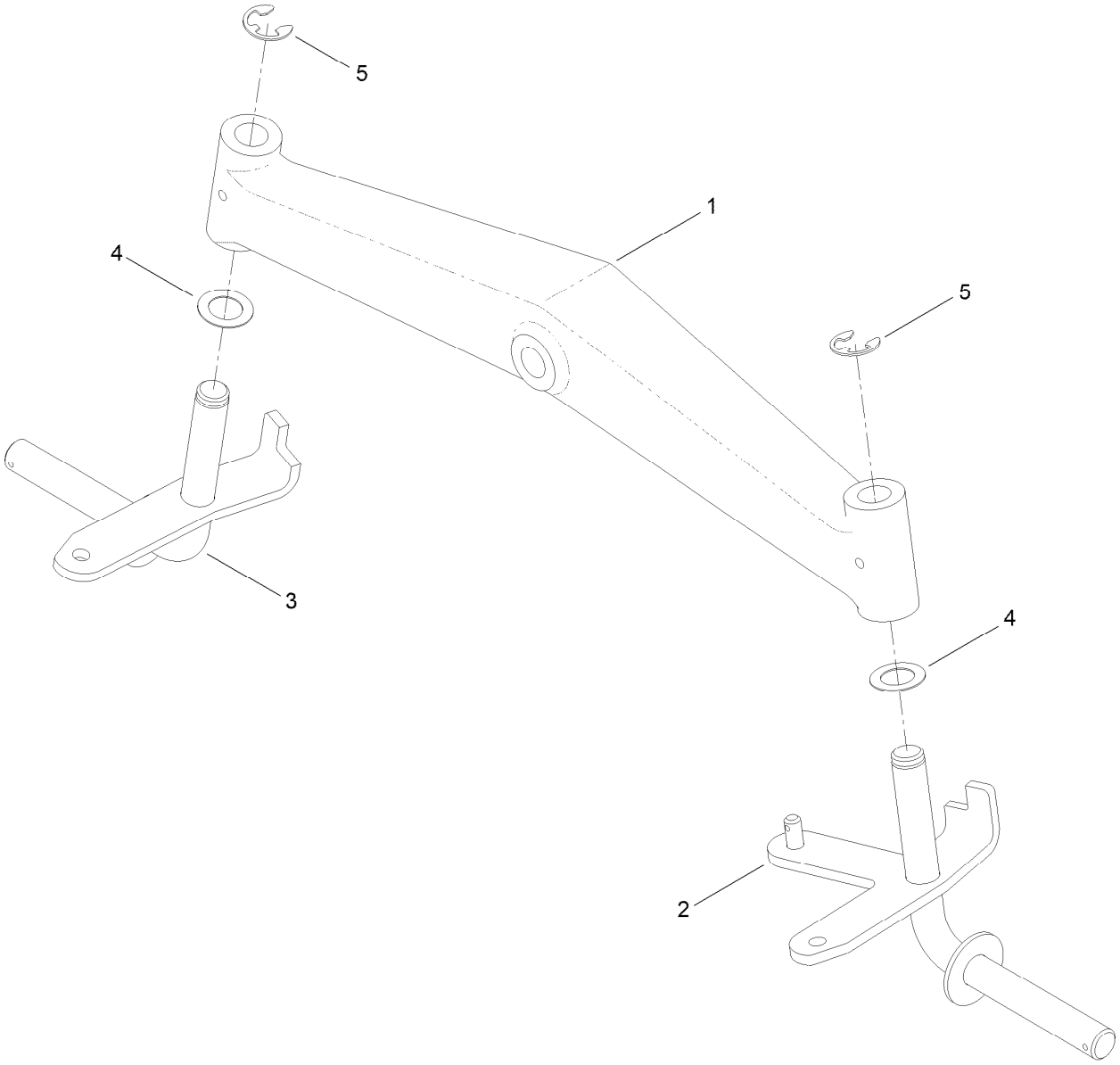


Front Wheel and Axle Assembly

Ref.	Part Number	Qty.	Description
1		1	Front Axle ASM ■●
2	119-8207	1	Bushing-Front, Axle
3	119-8222	1	Tube-Front, Axle
4	117-3176	1	Screw-HHF
5	32128-56	1	Nut-HF
6	3-6498	2	Washer-Thrust
8	28-2480	2	Washer-Plain
9	3272-12	2	Pin-Cotter
10	61-9780	2	Cap-Hub
11	119-3055	1	Tie Rod-Steering
12	3256-24	2	Washer-Flat
13	3272-10	3	Pin-Cotter
14	52-2891	1	Bushing-Flanged, Nylon
15	119-3058	1	Link-Drag
16	3256-25	2	Washer-Flat
17	302-5	2	Fitting-Grease
18	302-11	1	Fitting-Lube, 45 DEG
19	121-3954	2	Wheel And Tire ASM
19:1	99-6829	1	Rim
19:1:1	232-27	1	Stem-Valve
19:1:2	110513	2	Bearing-Wheel
19:1:3	302-5	1	Fitting-Grease
19:2	121-3953	1	Tire
19:99	232-39	1	Tube-Inner

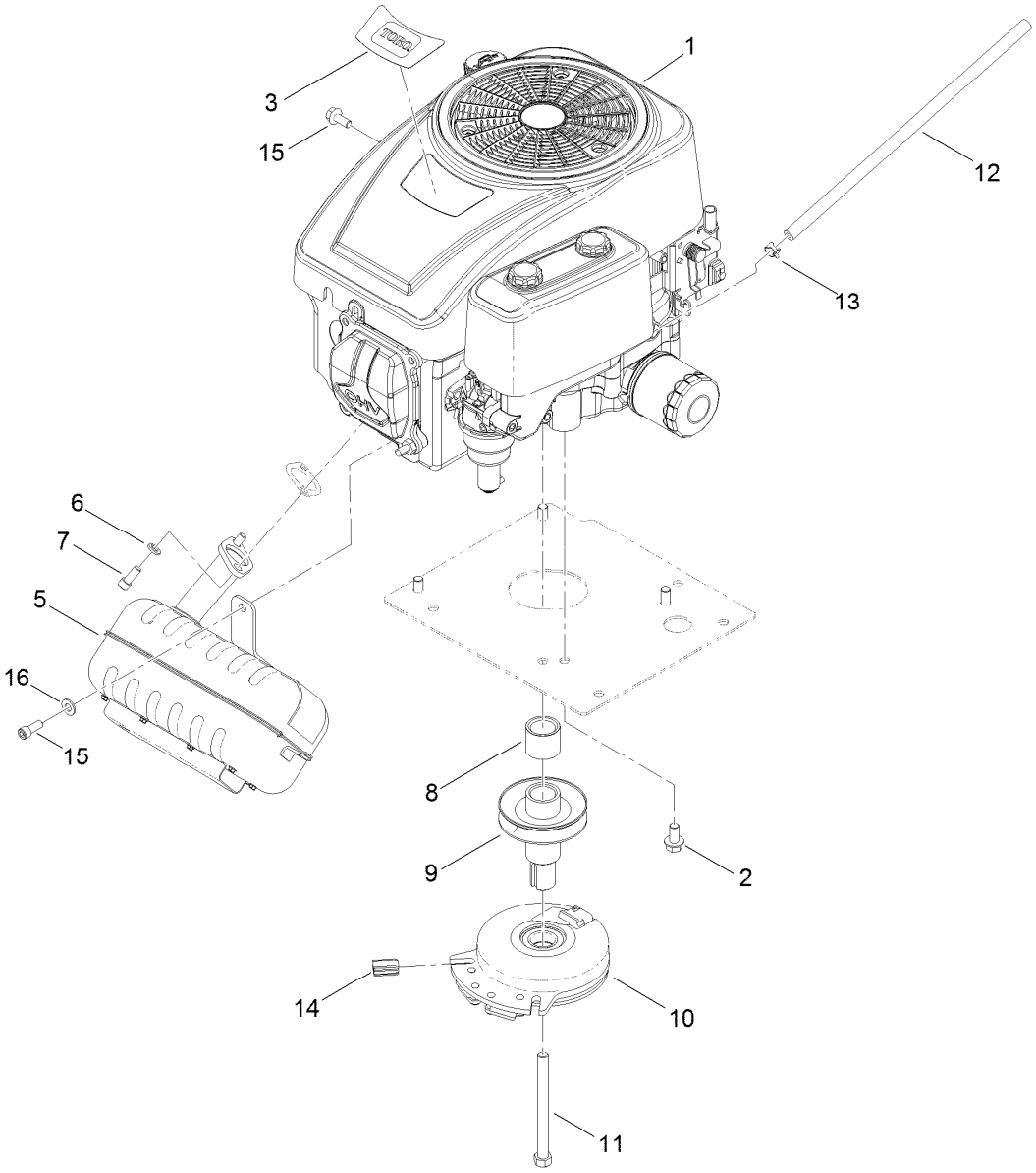
● See following pages

■ Not serviced separately



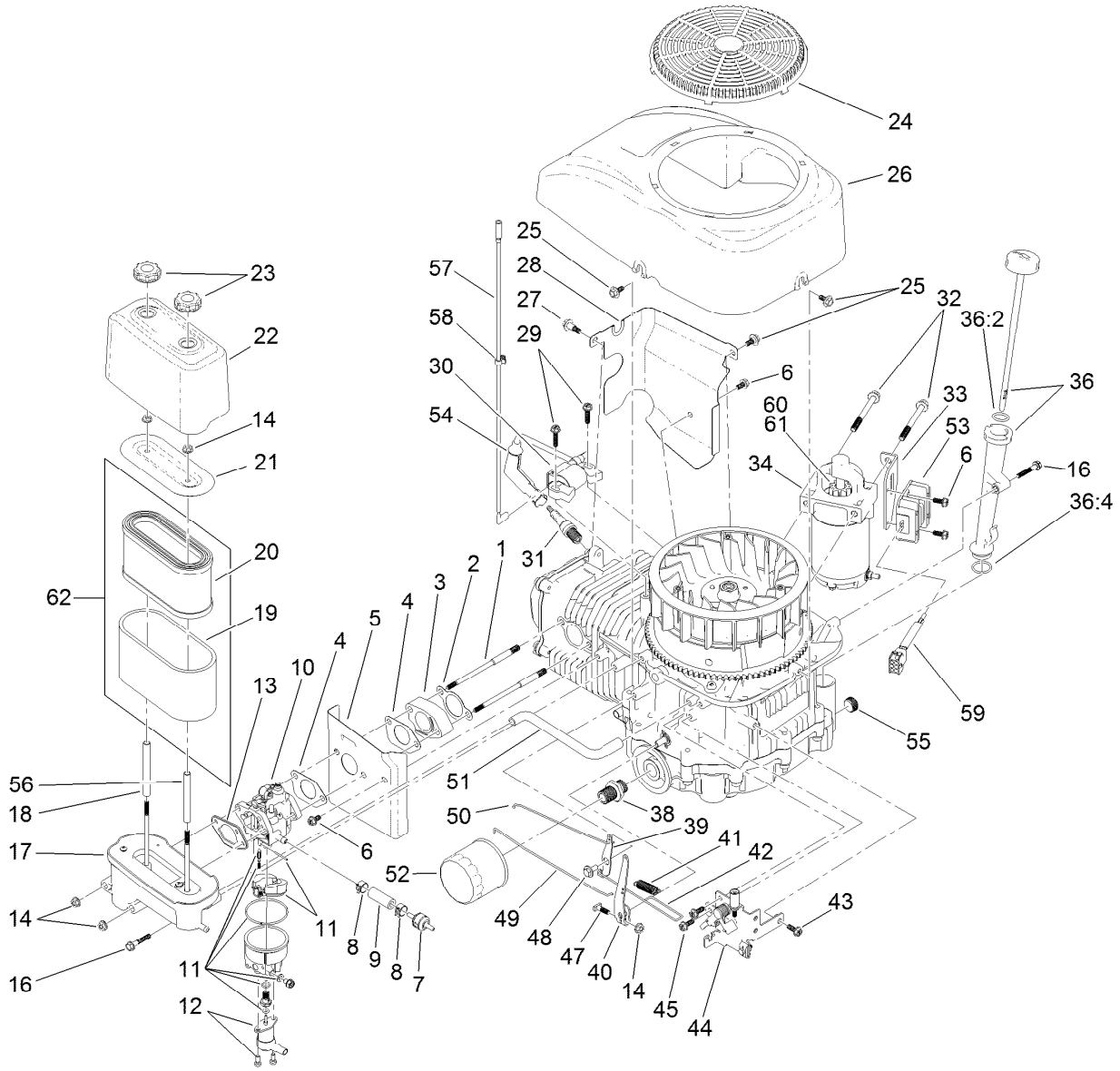
Front Axle Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	78-7960-03	1	Axle-Front
2	119-3050-03	1	Spindle-LH
3	119-3053-03	1	Spindle-RH
4	3-6498	2	Washer-Thrust
5	32151-48	2	E-Ring



Engine, Muffler and Clutch Assembly

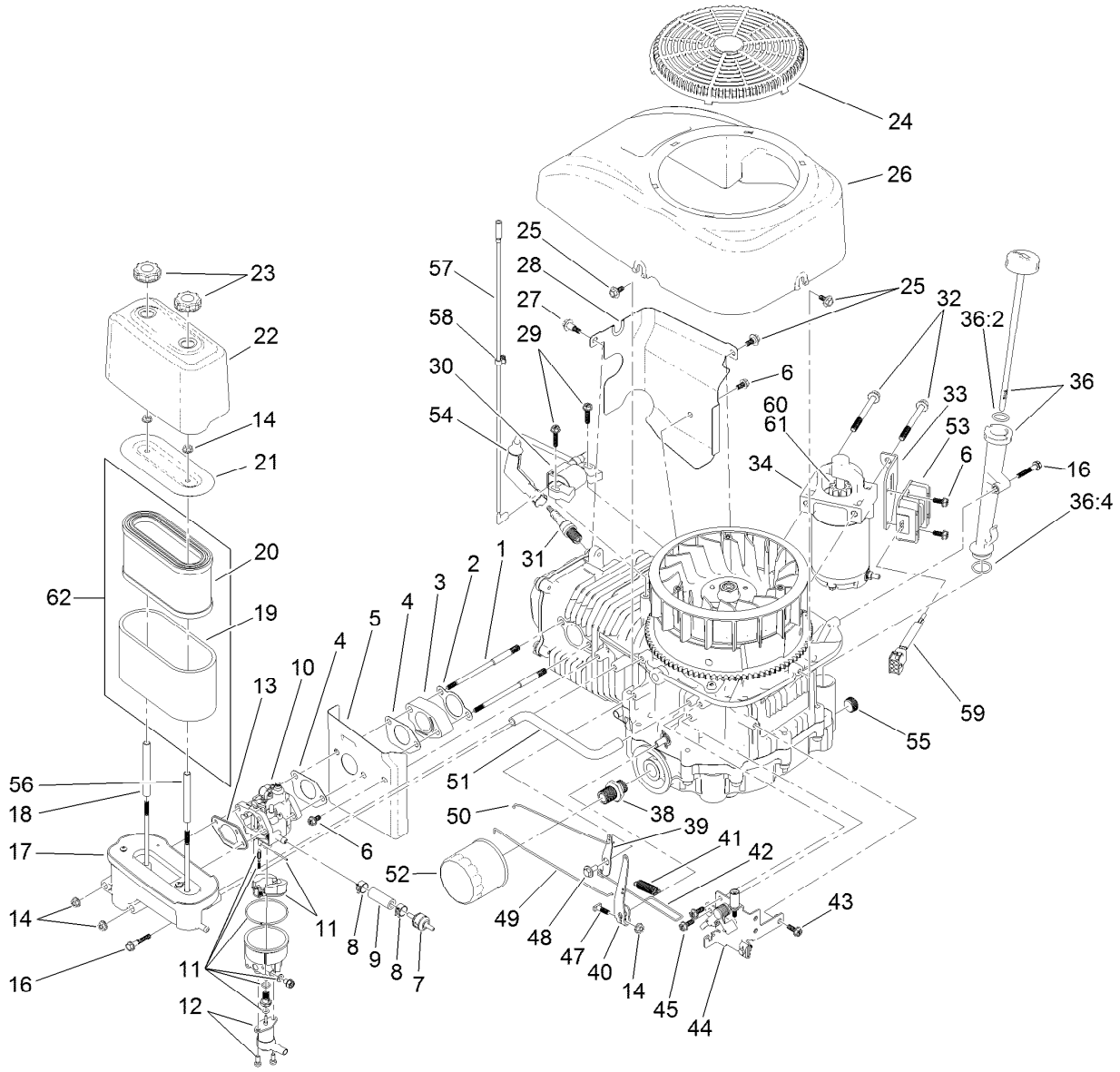
Ref.	*Part Number*	*Qty.*	*Description*
1	120-4324	1	Engine-Lc1P92F-1
2	32144-109	4	Screw-Taptite
3	119-8245	1	Decal-Engine
5	117-9843	1	Muffler
6	3253-4	2	Washer-Lock
7	3274-10	3	Screw-HSH
8	119-8239	1	Spacer
9	117-9846	1	Pulley-Engine
10	117-7468	1	Clutch-Electric
11	3212-19	1	Screw-HH
12	110-4895	1	Hose-Fuel
13	2412-98	1	Clamp-Hose
14	120-2217	1	Isolator-Clutch
15	3234-47	1	Screw-HHF
16	3256-23	1	Washer-Plain



Carburetor, Starter and Fan Shroud Assembly

Ref.	Part Number	Qty.	Description
1	120-4202	2	Stud-Mount, Carburetor
2	120-4250	1	Gasket-Carburetor
3	120-4249	1	Insulator-Carburetor
4	120-4247	2	Gasket-Carburetor
5	120-4248	1	Shield-Heat
6	120-4216	4	Screw-HHF
7	120-4253	1	Filter-Fuel
8	120-4251	2	Clamp-Fuel Line
9	120-4252	1	Line-Fuel
10	120-4434	1	Carburetor Kit
11	120-4364	1	Carburetor Repair Kit
12	120-4437	1	Solenoid Kit
13	120-4323	1	Gasket-Base, Filter
14	120-4236	5	Nut-Flange
16	120-4284	2	Screw-HHF
17	120-4325	1	Base-Filter, Air
18	120-4333	1	Spacer-Filter, Air
19	120-4309	1	Prefilter
20	120-4308	1	Filter-Air
21	120-4310	1	Retainer-Air Filter
22	120-4311	1	Cover-Filter, Air

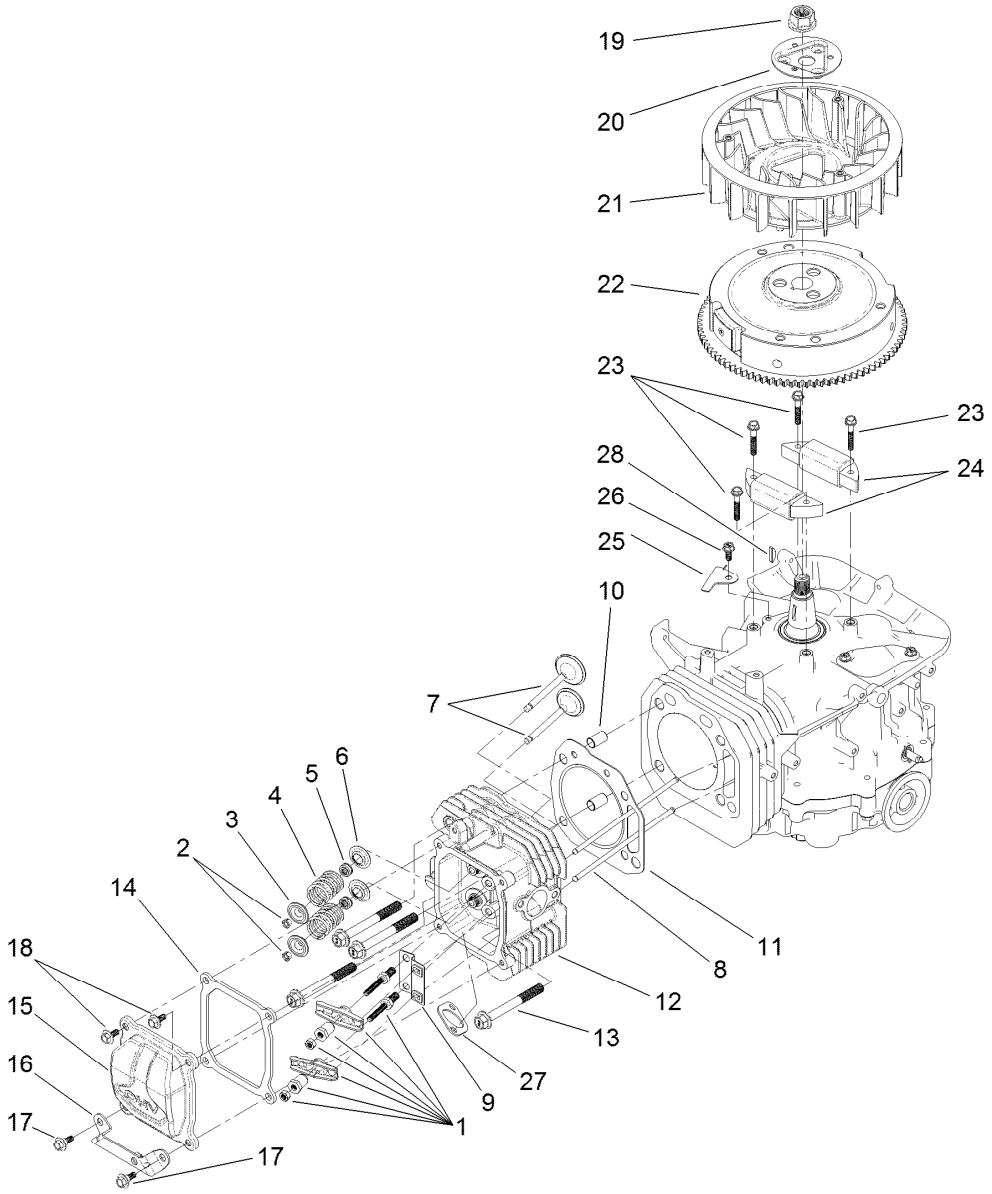
Ref.	Part Number	Qty.	Description
23	120-4312	2	Nut-Speed
24	120-4219	1	Screen-Stationary
25	120-4217	3	Screw-Shoulder, HH
26	120-4218	1	Shroud-Fan
27	120-4214	1	Screw-Shoulder, HH
28	120-4215	1	Shield
29	120-4225	2	Screw-HHF
30	120-4228	1	Coil-Ignition
31	77-7330	1	Plug-Spark
32	120-4231	2	Screw-HHF
33	120-4230	1	Bracket-Starter
34	120-4339	1	Starter-Electric
36	120-4281	1	Dipstick And Tube ASM (W/O-Ring)
36:2	120-4348	1	O-Ring
36:4	120-4282	1	O-Ring
38	120-4346	1	Adaptor-Filter, Oil
39	120-4242	1	Bellcrank-Choke
40	120-4347	1	Arm-Governor
41	120-4235	1	Spring-Governor
42	120-4243	1	Rod-Throttle



Carburetor, Starter and Fan Shroud Assembly (continued)

Ref.	Part Number	Qty.	Description
43	120-4232	1	Screw-HHF
44	120-4358	1	Control-Throttle
45	120-4234	2	Screw-HHF
47	120-4238	1	Bolt-Arm, Governor
48	120-4241	1	Screw-Shoulder, HHF
49	120-4239	1	Rod-Governor
50	120-4240	1	Rod-Choke
51	120-4255	1	Tube-Breather
52	120-4276	1	Filter-Oil
53	120-4220	1	Regulator-Voltage

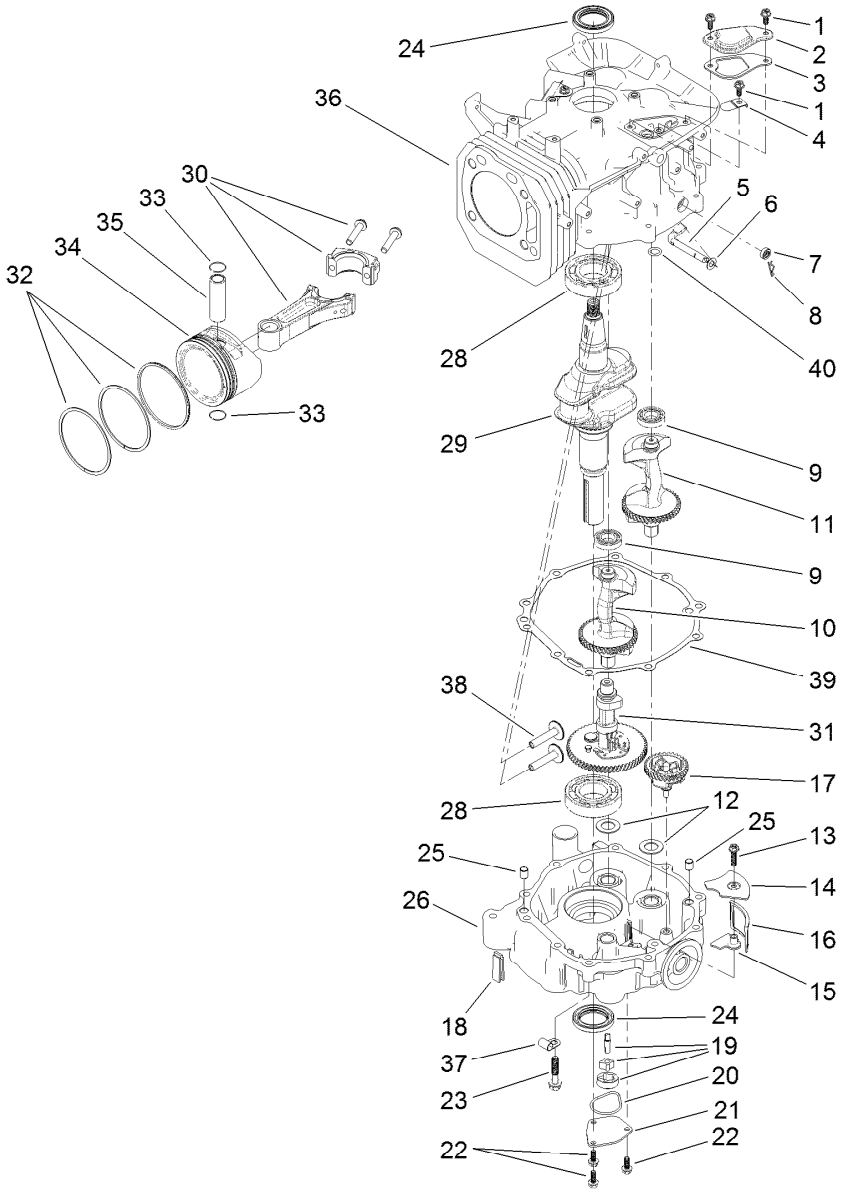
Ref.	Part Number	Qty.	Description
54	120-4226	1	Boot-Plug, Spark
55	120-4285	1	Plug-Drain
56	120-4334	1	Spacer-Filter, Air
57	120-4221	1	Wire-Kill, Ignition
58	120-4316	1	Clamp-Wire
59	120-4227	1	Harness-Wire
60	120-4392	1	Starter Repair Kit
61	120-4398	1	Pinion
62	127-9193	1	Air Filter Kit



Cylinder Head and Flywheel Assembly

Ref.	Part Number	Qty.	Description
1	120-4301	1	Rocker Arm Kit
2	120-4307	2	Keeper-Valve
3	120-4306	2	Retainer-Spring, Valve
4	120-4305	2	Spring-Valve
5	120-4304	2	Seal-Stem, Valve
6	120-4303	2	Seat-Spring, Valve
7	120-4302	1	Valve Set
8	120-4340	2	Rod-Push
9	120-4300	1	Plate-Guide, Push Rod
10	120-4200	2	Pin-Dowel
11	120-4201	1	Gasket-Cyclinder
12	120-4203	1	Head-Cylinder
13	120-4205	4	Screw-HHF
14	120-4206	1	Gasket-Cover, Valve

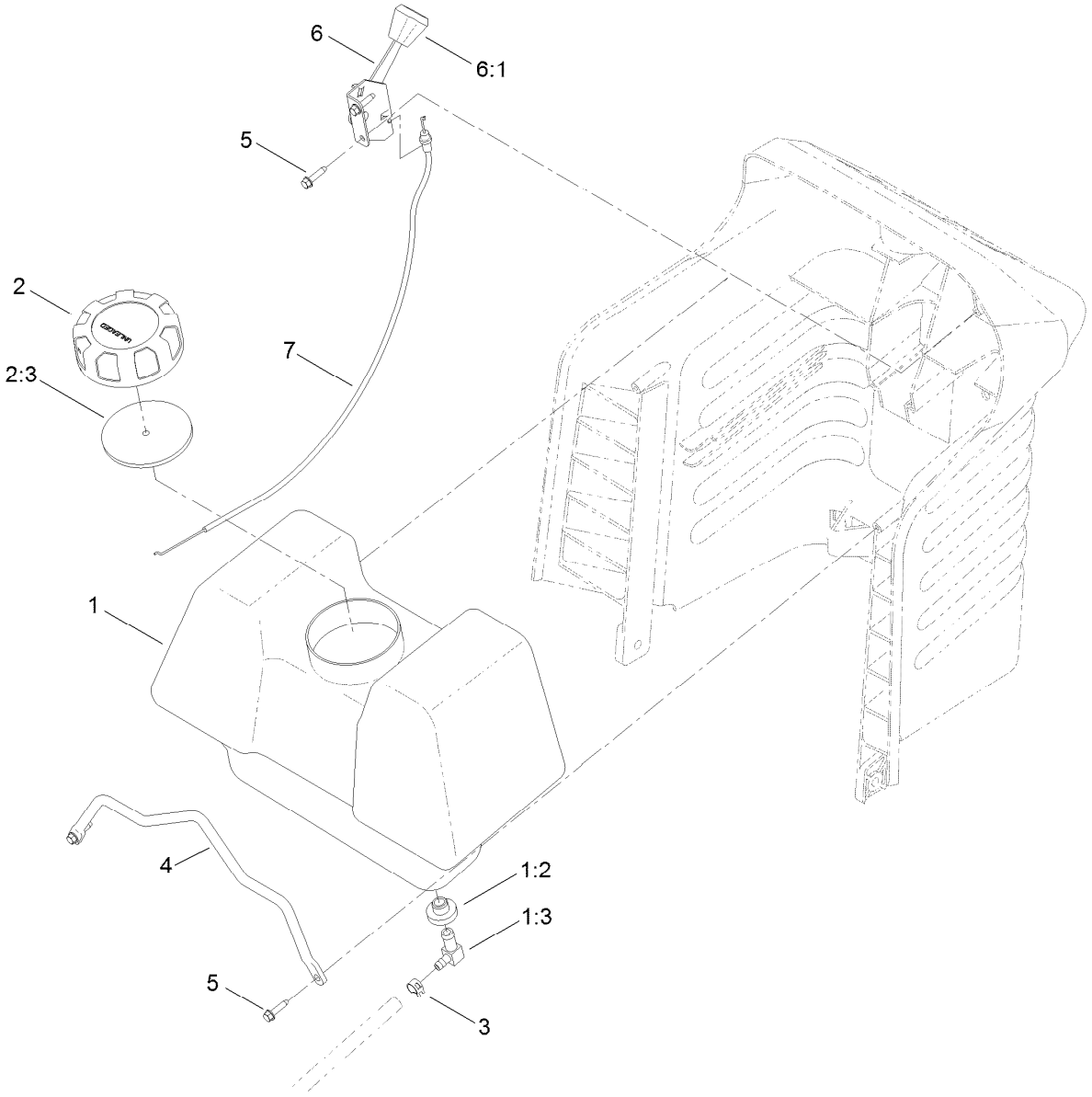
Ref.	Part Number	Qty.	Description
15	120-4207	1	Cover-Valve
16	120-4345	1	Bracket-Muffler
17	120-4210	2	Screw-Shoulder, HHF
18	120-4209	2	Screw-Shoulder, HHF
19	120-4213	1	Nut-Flange
20	120-4212	1	Pulley-Starter
21	120-4211	1	Fan-Cooling
22	120-4399	1	Flywheel
23	120-4223	4	Screw-HHF
24	120-4222	1	Coil-Charge
25	120-4268	1	Retainer
26	120-4234	1	Screw-HHF
27	120-4317	1	Gasket-Exhaust
28	120-4320	1	Key-Woodruff



Crankshaft, Camshaft and Piston Assembly

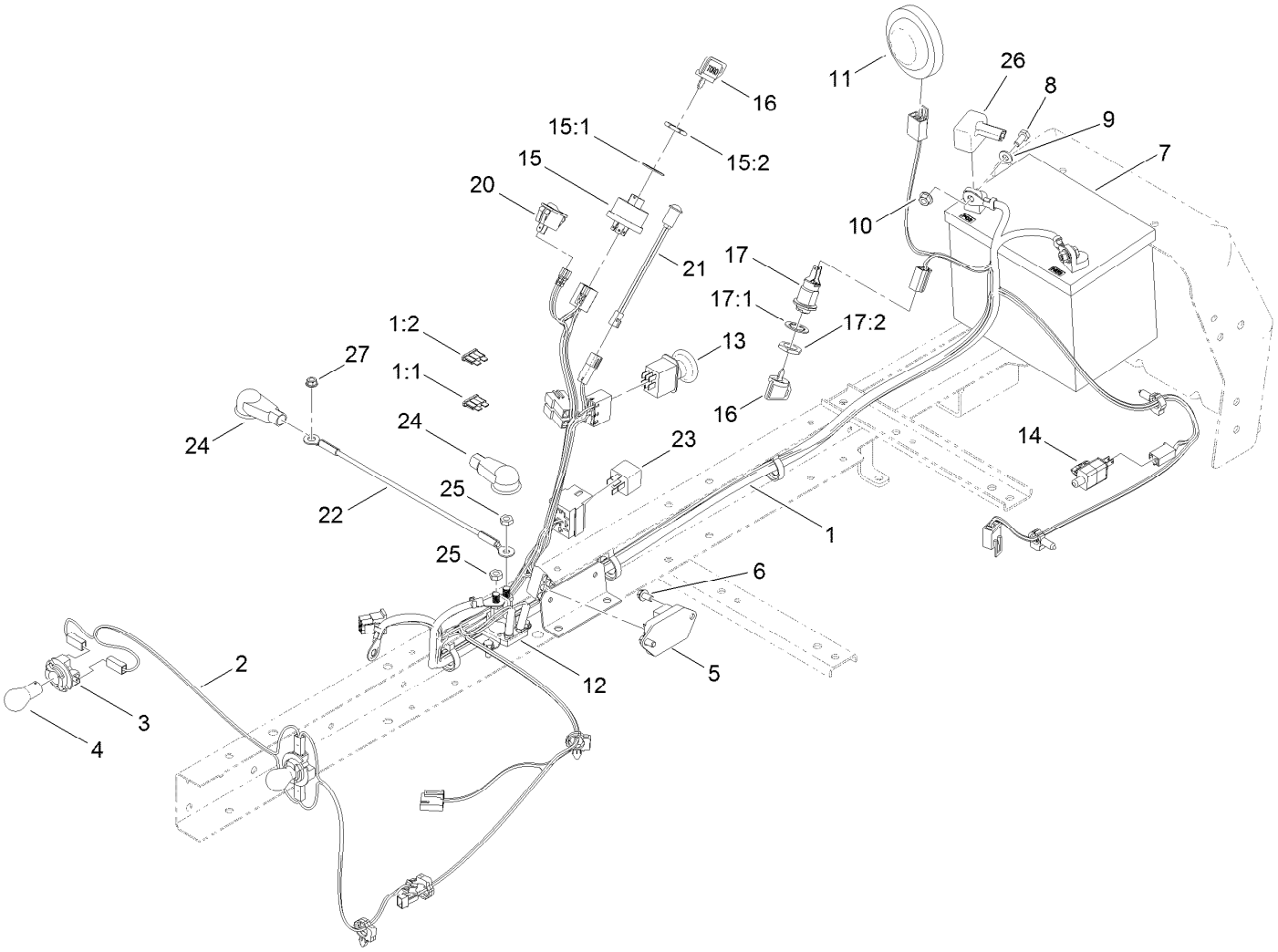
Ref.	Part Number	Qty.	Description
1	120-4216	3	Screw-HHF
2	120-4265	1	Plate-Breather
3	120-4264	1	Gasket-Breather
4	120-4263	1	Valve-Reed
5	120-4382	1	Shaft-Governor
6	120-4258	1	Washer-Plain
7	120-4257	1	Seal-Oil
8	120-4256	1	Pin-Hair
9	120-4266	2	Bearing-Ball
10	120-4294	1	Balancer-RH
11	120-4296	1	Balancer-LH
12	120-4295	2	Washer
13	120-4225	1	Screw-HHF
14	120-4342	1	Cover-Strainer, Oil
15	120-4279	1	Plate-Baffle, Oil
16	120-4341	1	Strainer-Oil
17	120-4338	1	Gear-Governor
18	120-4275	1	Deflector-Oil, Rubber
19	120-4344	1	Oil Pump ASM
20	120-4343	1	Seal-Pump, Oil

Ref.	Part Number	Qty.	Description
21	120-4270	1	Cover-Pump, Oil
22	120-4232	3	Screw-HHF
23	120-4273	10	Screw-HHF
24	120-4267	2	Seal-Oil
25	120-4274	2	Pin-Dowel
26	120-4327	1	Cover-Crankcase
28	120-4261	2	Bearing-Ball
29	120-4293	1	Crankshaft
30	120-4292	1	Connecting Rod ASM
31	120-4297	1	Camshaft
32	120-4289	1	Ring Set
33	120-4288	2	Ring-Retaining, Piston Pin
34	120-4290	1	Piston
35	120-4291	1	Pin-Piston
36	120-4336	1	Crankcase
37	120-4287	1	Clamp-J
38	120-4298	2	Lifter-Valve
39	120-4260	1	Gasket-Crankcase
40	120-4262	1	O-Ring



Gas Tank and Throttle Control Assembly

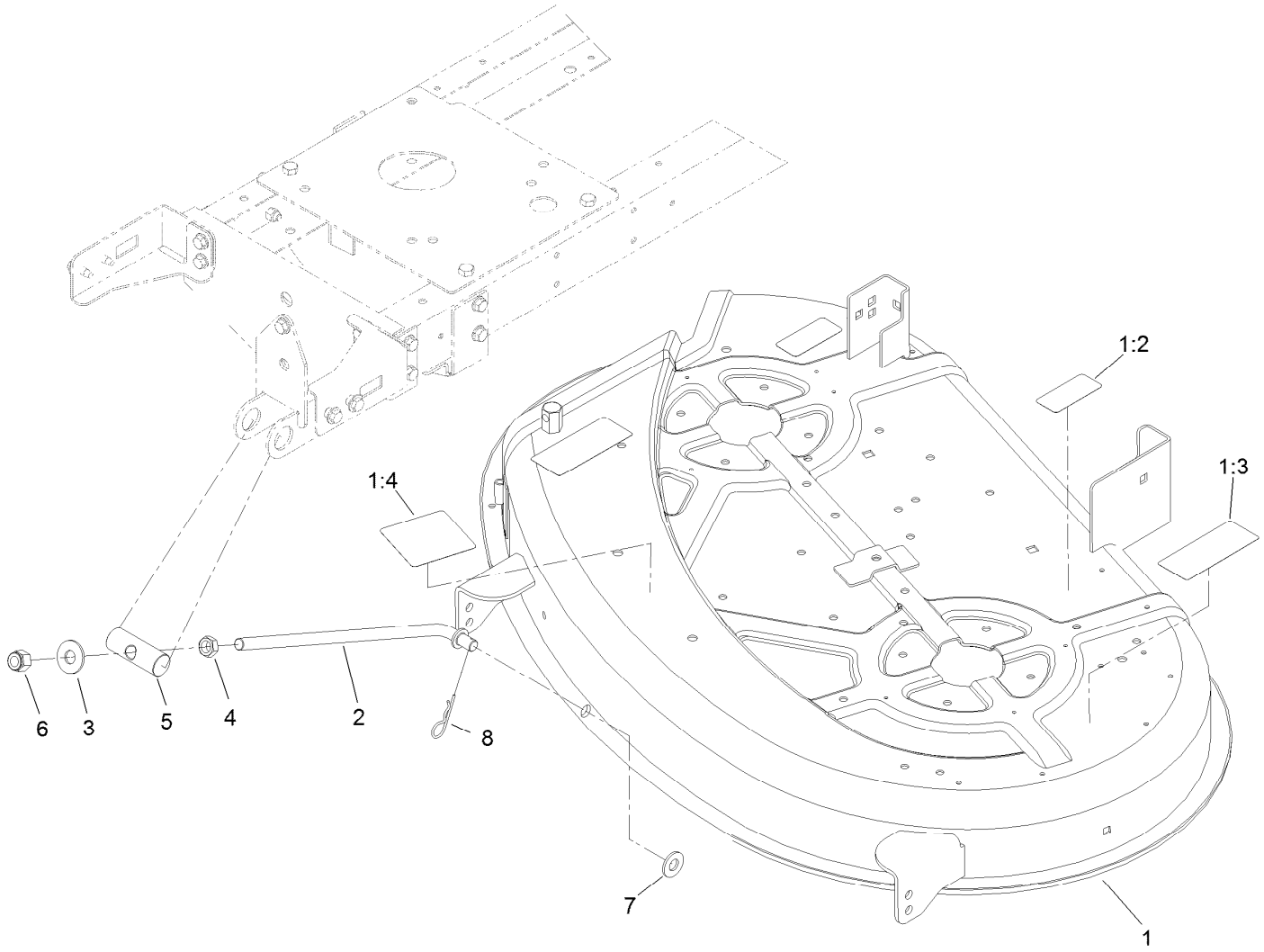
Ref.	*Part Number*	*Qty.*	*Description*
1	88-3880	1	Gas Tank ASM
1:2	46-6560	1	Bushing
1:3	104048	1	Valve-Fuel
2	88-3980	1	Gas Cap ASM
2:3	88-4010	1	Gasket-Cap, Gas
3	2412-98	1	Clamp-Hose
4	125-3264	1	Rod-Tank, Gas
5	27-0220	4	Screw-Special
6	88-4340	1	Throttle Control ASM
6:1	66-0120	1	Knob
7	119-8226	1	Cable-Throttle



Electrical Assembly

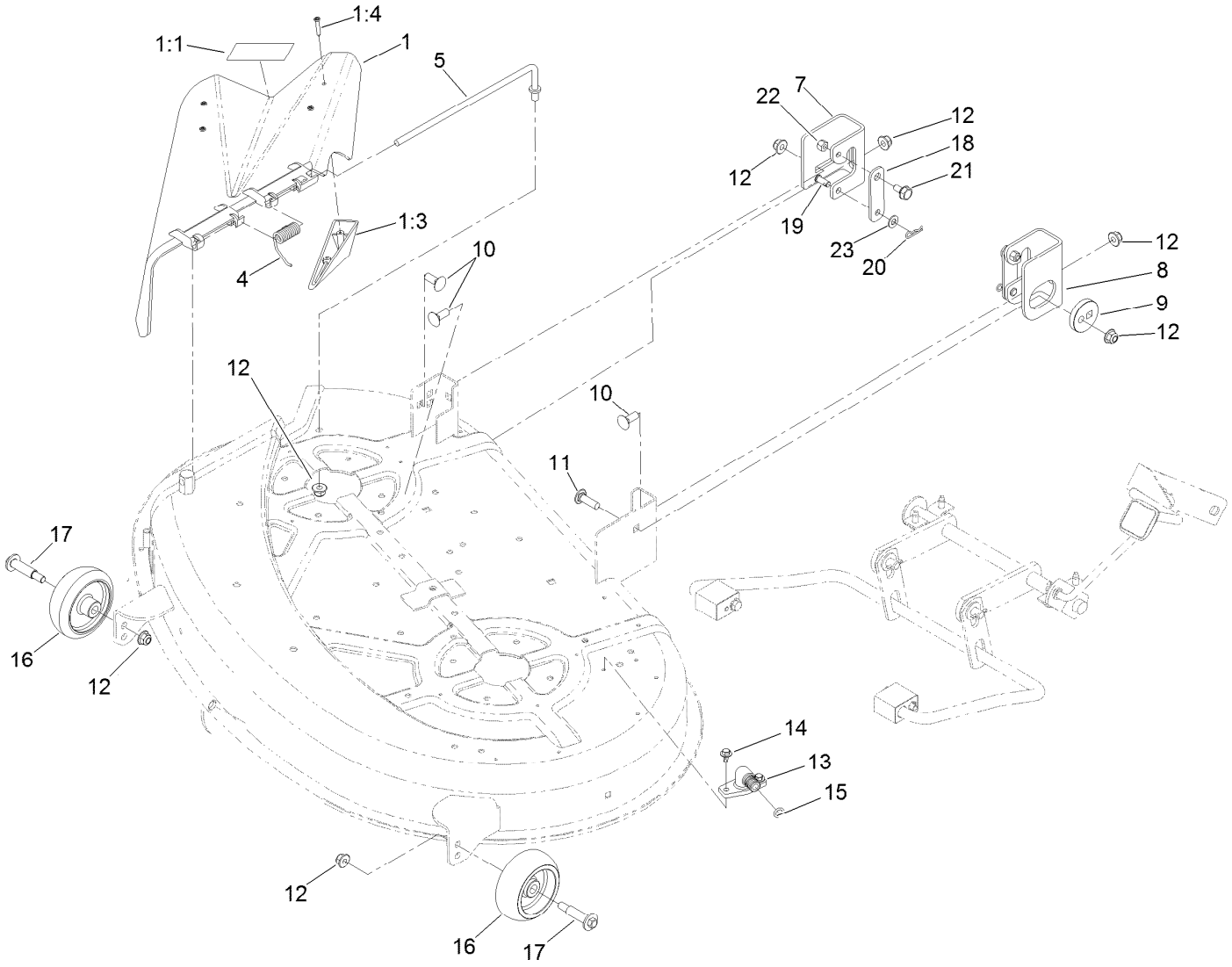
Ref.	Part Number	Qty.	Description
1	119-3097	1	Harness-Wire
1:1	109103	1	Fuse-Blade, 30 Amp
1:2	109102	1	Fuse-Blade, 25 Amp
2	119-8217	1	Harness-Headlight
3	116262	2	Socket-Headlight
4	7228	2	Bulb
5	99-3701	1	Module-Clutch
6	9266714	4	Screw-HWH
7	105-1692	1	Battery
8	321-3	2	Screw-HH
9	3256-22	2	Washer-Flat
10	32128-33	2	Nut-HF
11	100-3524	1	Switch-Seat
12	117-1197	1	Solenoid
13	93-9998	1	Switch-PTO
14	110-6765	1	Switch

Ref.	Part Number	Qty.	Description
15	88-9830	1	Key Switch ASM
15:1	3254-5	1	Washer-Tooth, Internal
15:2	218-461	1	Nut-HH
16	63-8360	2	Key-Ignition
17	46-5780	1	Starter Switch ASM
17:1	3254-5	1	Washer-Tooth, Internal
17:2	218-461	1	Nut-HH
20	92-8875	1	Switch-Rocker
21	95-7652	1	Light-Indicator
22	28-3891	1	Wire-Solenoid/Starter
23	98-7249	1	Relay
24	93-3190	2	Boot-Insulator, Terminal
25	3220-2	2	Nut-Jam
26	28-8080	1	Boot-Terminal
27	33003-00	1	Nut-HF



38 Inch Deck Assembly

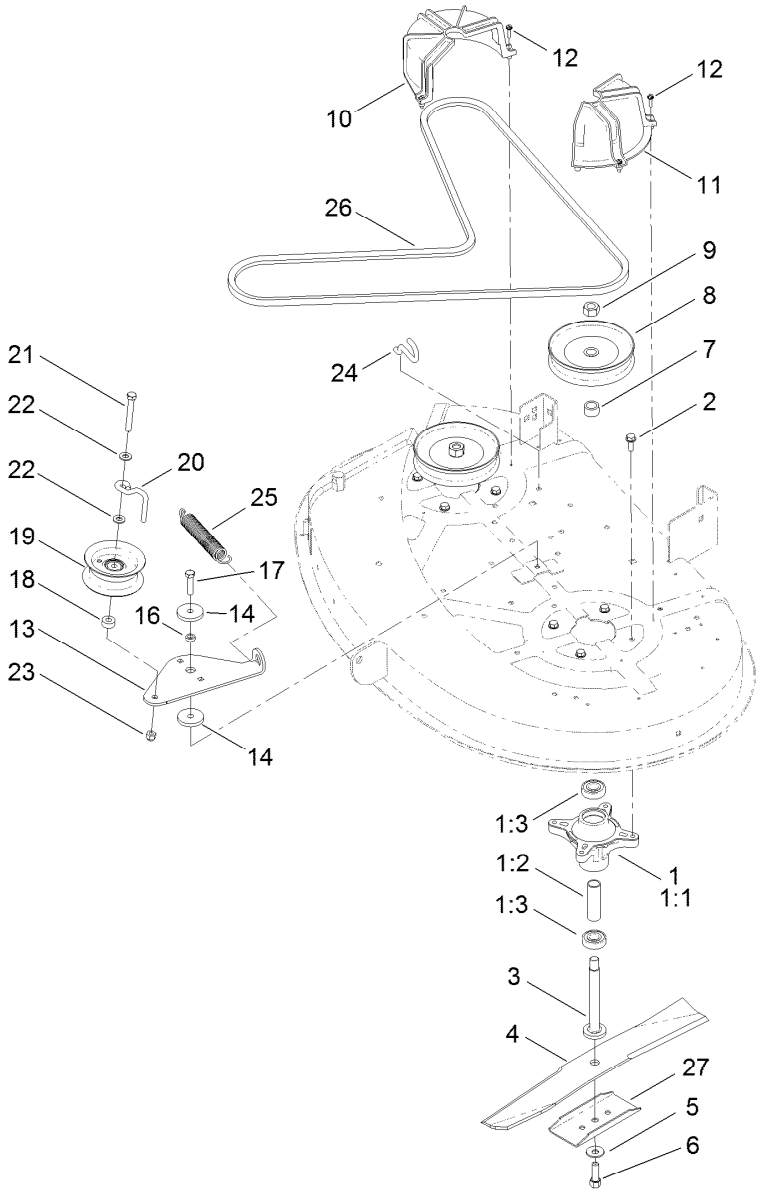
Ref.	*Part Number*	*Qty.*	*Description*
1	121-4021	1	Deck-Assembly, 38 Inch
1:2	93-6674	2	Decal-Warning
1:3	120-1120	2	Decal-Warning
1:4	120-1130	1	Decal-Guide, Belt
2	119-8202	1	Rod-Pivot
3	3256-6	1	Washer-Flat
4	3220-5	1	Nut-Jam
5	119-8810	1	Pin-Pivot
6	3296-19	1	Nut-Hex
7	87-7270	1	Washer-Thrust
8	9335054	1	Pin-Hair



Deflector and Hanger Assembly

Ref.	Part Number	Qty.	Description
1	93-7695	1	Deflector ASM
1:1	93-7317	1	Decal-Danger
1:3	93-7696	2	Kicker
1:4	93-0231	4	Screw-PPH
4	110-6694	1	Spring-Torsion
5	95-1661	1	Rod-Pivot
7	121-4017	1	Bracket-Hanger, RH
8	121-4018	1	Bracket-Hanger, LH
9	112-3980	1	Eccentric
10	3231-2	3	Bolt-CARR
11	3231-28	1	Screw-CARR
12	104-8301	7	Nut-HF, NI

Ref.	Part Number	Qty.	Description
13	95-2747	1	Fitting-Washout
14	46-8560	2	Screw-HHFTF
15	46-6290	1	O-Ring
16	701756	2	Wheel-Gage
17	56-6591	2	Screw-Shoulder, HWH
18	121-3988	2	Bracket-Deck Support
19	283-62	2	Pin-Clevis
20	1-806003	2	Pin-Cotter
21	37-8771	2	Bolt-Shoulder
22	3296-29	2	Nut-Lock, NI
23	3256-23	2	Washer-Plain



38 Inch Deck Belt and Blade Assembly

Ref.	Part Number	Qty.	Description
1	117-7439	2	Spindle ASM
1:1	117-7267	1	Spindle
1:2	117-7269	1	Spacer
1:3	100-1048	2	Bearing-Ball
2	32144-41	8	Screw-Taptite
3	119-8229	2	Shaft-Spindle
4	79-3061-03	2	Blade-Recycling
5	3290-465	2	Washer-Belleville
6	26-0671	2	Screw-HH
7	120-1113	2	Spacer-Pulley
8	88-5330	2	Pulley
9	3219-6	2	Nut-Hex
10	120-1106	1	Guide-Belt, RH
11	120-1107	1	Guide-Belt, LH
12	32144-53	5	Screw-SHWH, Thread Forming

Ref.	Part Number	Qty.	Description
13	120-1108	1	Arm-Idler
14	110-9981	2	Washer-Plain
16	120-1112	1	Spacer
17	323-8	1	Screw-HH
18	104-8426	1	Spacer
19	88-5630	1	Pulley-Idler, Flat
20	107-7307	1	Guide-Idler, Belt
21	323-13	1	Screw-HH
22	3256-24	2	Washer-Flat
23	104-8301	1	Nut-HF, NI
24	88-5970	1	Hook-Return, Spring
25	106-2177	1	Spring-Extension
26	121-3996	1	Belt-V
27	80-0510-03	2	Stiffener-Blade

Attachments and Accessories

For 71254 XLS 380 Lawn Tractor

Product Name	Model/Part
Belt Guard Kit	120-7820
Hanger Bracket Upgrade Kit	121-4016
Motion Control Link Kit	121-4040
Bumper Kit	79114
Twin Soft Bagger	79118
38in Finishing Kit	79119
97cm Recycler Kit	79175

Notes:



Count on it.