



Count on it.

Form No. 3371-638 Rev D

Parts Catalog

XLS 420T Lawn Tractor

Model No. 71255—Serial No. 312000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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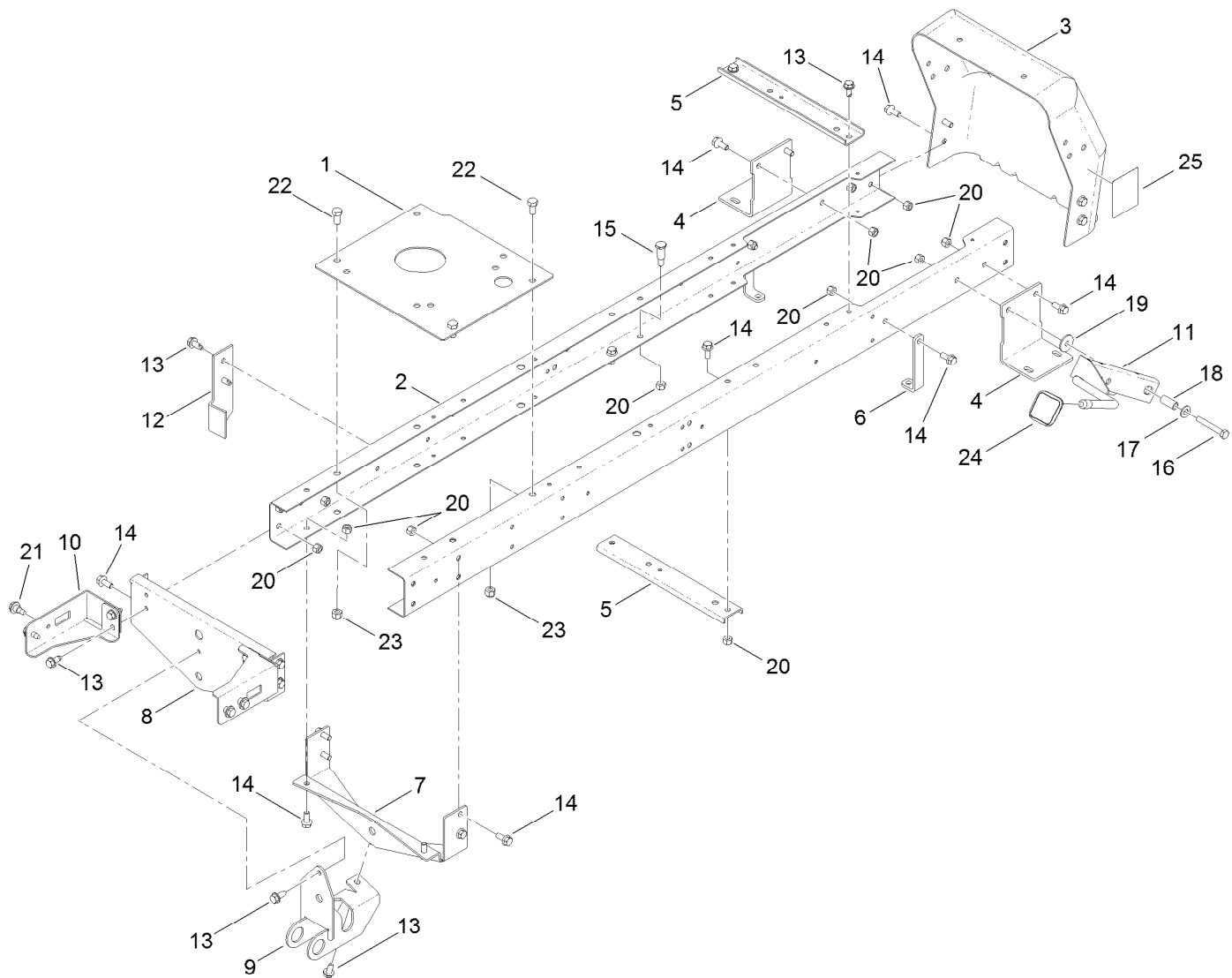
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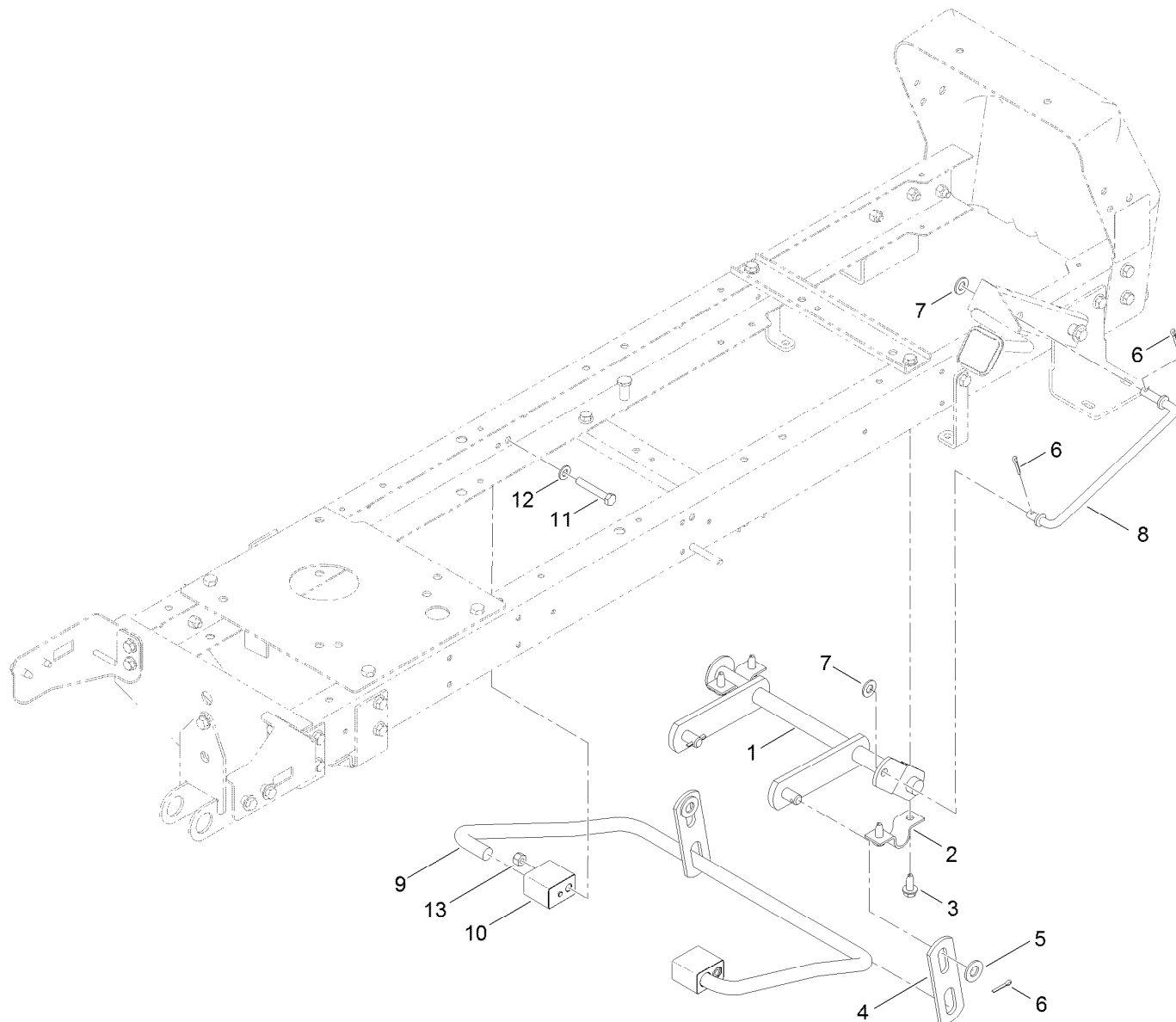
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Frame Assembly

Ref.	Part Number	Qty.	Description
1	119-8206-03	1	Plate-Mounting, Engine
2	121-3959-03	2	Rail-Frame
3	99-2957-03	1	Support-Seat/Rear Hitch
4	119-1279-03	2	Axle-Bracket
5	119-8216-03	2	Brace-Idler
6	119-1280-03	2	Strap-Torque
7	119-1291-03	1	Support-Axle, Front Rear
8	119-1290-03	1	Support-Axle, Front
9	119-8200-03	1	Bracket-Pivot, Deck
10	120-8709-03	2	Bracket-Hood
11	120-1134-03	1	Lever-HOC
12	117-7788-03	1	Stop-Clutch
13	32104-32	10	Screw-HWH

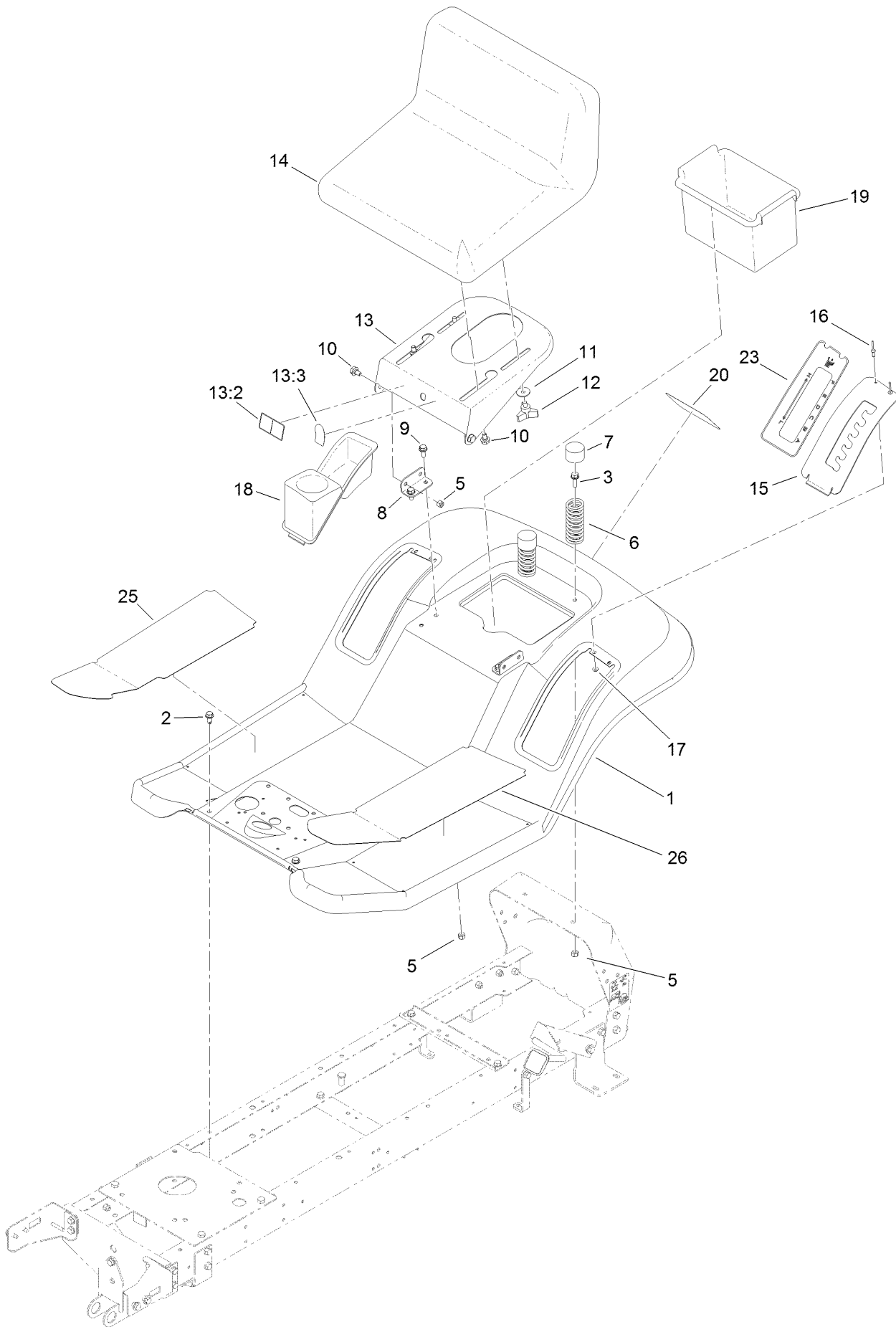
Ref.	Part Number	Qty.	Description
14	3234-47	21	Screw-HHF
15	63-2650	1	Screw-Shoulder
16	322-32	1	Screw-HH
17	3256-24	1	Washer-Flat
18	65-7210	1	Spacer
19	5-4460	1	Washer-Pivot
20	104-8300	23	Nut-HF, NI
21	99-5105	4	Bolt-Shoulder
22	323-4	3	Screw-HH
23	3296-39	3	Nut-Lock, NI
24	94-5565	1	Knob-Shift
25	100-7449	1	Decal-Valve, Dump



Deck Lift Assembly

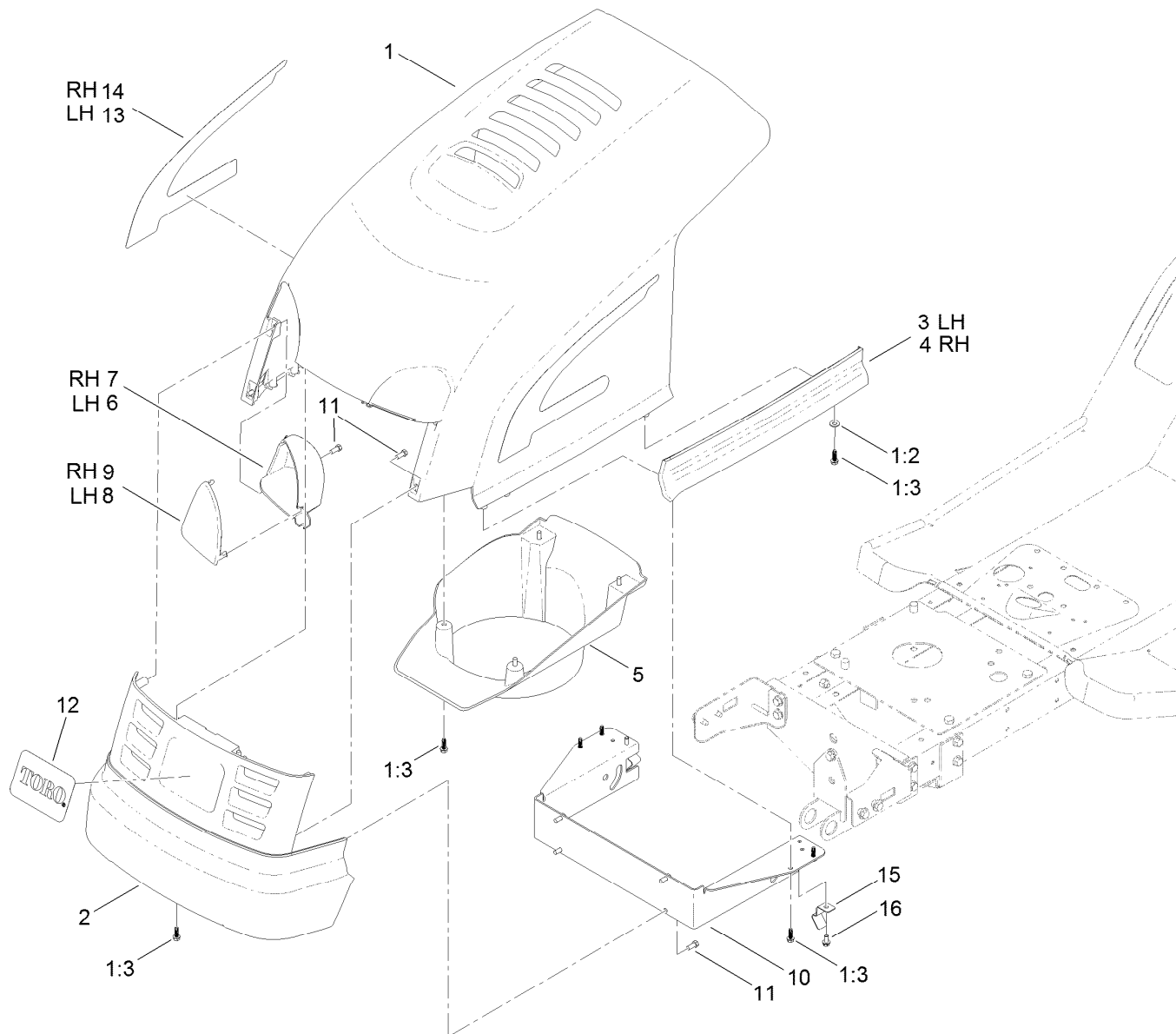
Ref.	Part Number	Qty.	Description
1	119-1262-03	1	Arm-Lift
2	88-4730	2	Clamp-Pivot, HOC
3	32104-32	4	Screw-HWH
4	119-1260-03	2	Link-Lift
5	3256-26	2	Washer-Flat
6	3272-10	4	Pin-Cotter
7	3256-24	2	Washer-Flat
8	120-1172	1	Link-Arm, Lift
9	119-1257	1	Arm-Lift, Rear
10	108-7845	2	Block-Pivot
11	322-10	2	Screw-HH
12	3256-23	2	Washer-Plain
13	3296-29	2	Nut-Lock, NI

Rear Body and Seat Assembly



Rear Body and Seat Assembly (continued)

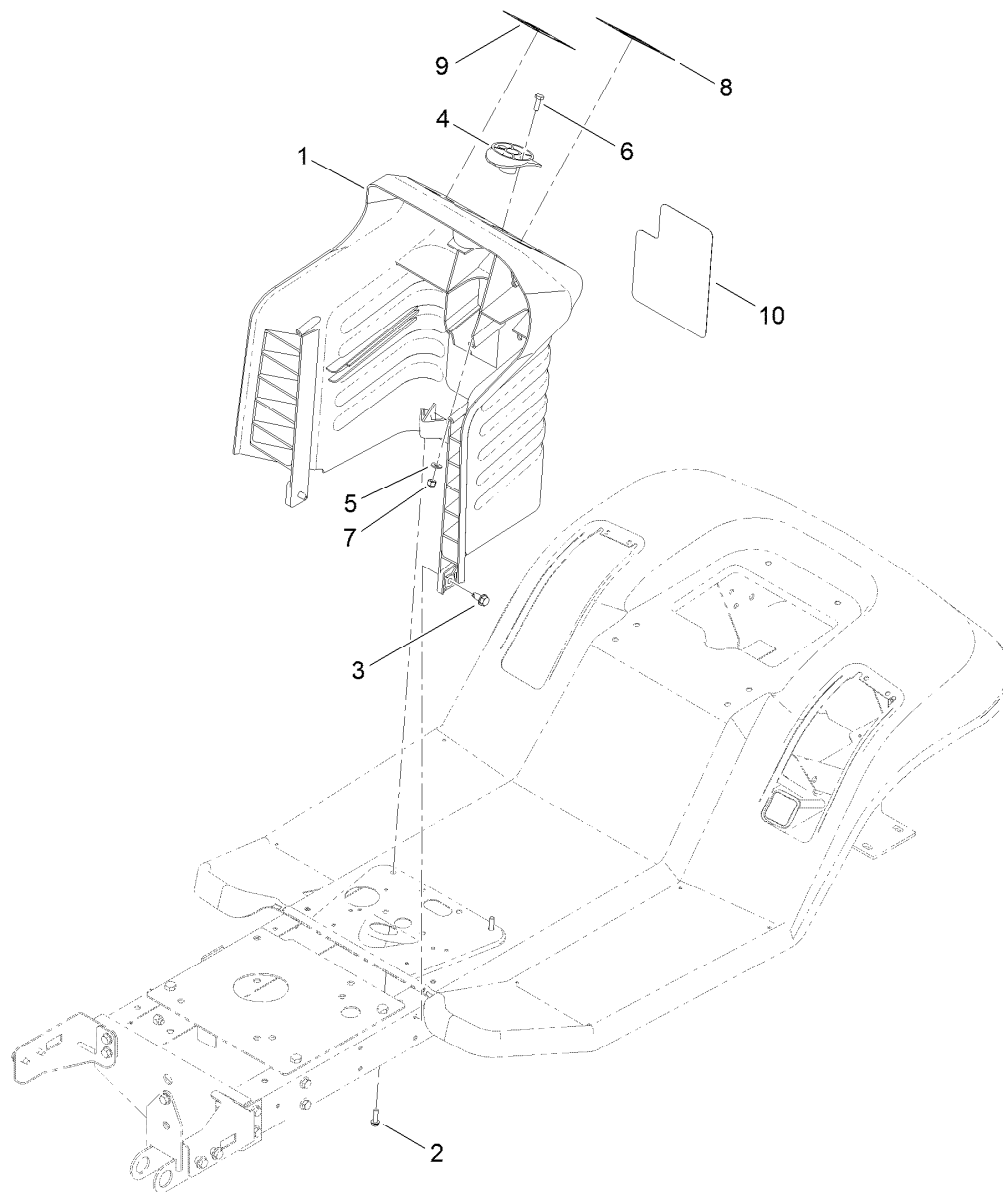
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-3978-01	1	Fender-Body, Rear	13:2	119-2730	1	Decal-Danger
2	32104-32	2	Screw-HWH	13:3	99-5340	1	Decal-Switch
3	3234-29	2	Screw-HHF	14	106-6440	1	Seat
5	3296-29	8	Nut-Lock, NI	15	120-1171-03	1	Gate-HOC
6	88-6220	2	Spring-Compression	16	3269-4	2	Rivet-Pop
7	701178	2	Cap-Protector	17	3269-26	2	Washer-Plain
8	88-4820-03	2	Bracket-Pivot, Seat	18	88-4990	1	Tray-Fender
9	3234-47	4	Screw-HHF	19	88-4040	1	Box-Battery
10	37-8770	4	Bolt-Shoulder	20	67-1300	1	Decal
11	5-4460	2	Washer-Pivot	23	121-0965	1	Decal-HOC
12	92-9674	2	Knob	25	121-3963	1	Tread-Footrest, RH
13	106-6437	1	Seat Support ASM	26	121-3964	1	Tread-Footrest, LH



Hood and Grill Assembly

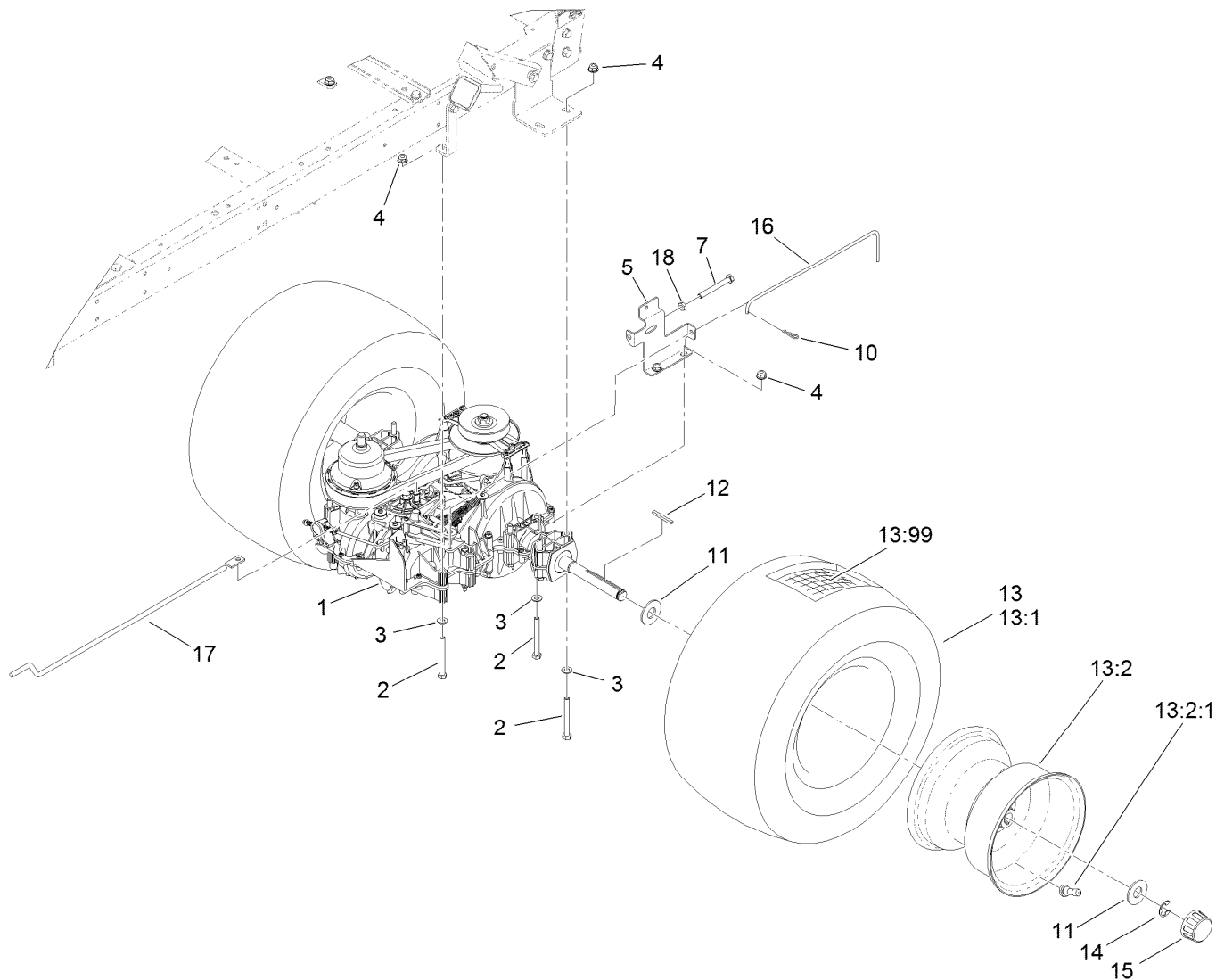
Ref.	Part Number	Qty.	Description
1	121-4011	1	Hood Kit
1:2	3256-22	2	Washer-Flat
1:3	121-3998	12	Screw-Self Tapping
2	119-3074	1	Grill
3	119-3083	1	Trim-Hood, LH
4	119-3084	1	Trim-Hood, RH
5	119-8249	1	Duct-Air, Hood
6	119-3076	1	Reflector-LH
7	119-3077	1	Reflector-RH

Ref.	Part Number	Qty.	Description
8	119-3078	1	Lens-LH
9	119-3079	1	Lens-RH
10	120-8708-03	1	Bracket-Mounting, Hood
11	46-8090	8	Screw-Plastite
12	120-1141	1	Decal
13	120-1125	1	Decal-Hood, Left
14	120-1126	1	Decal-Hood, Right
15	120-8706	2	Latch-Hood
16	9266714	2	Screw-HWH



Tower Assembly

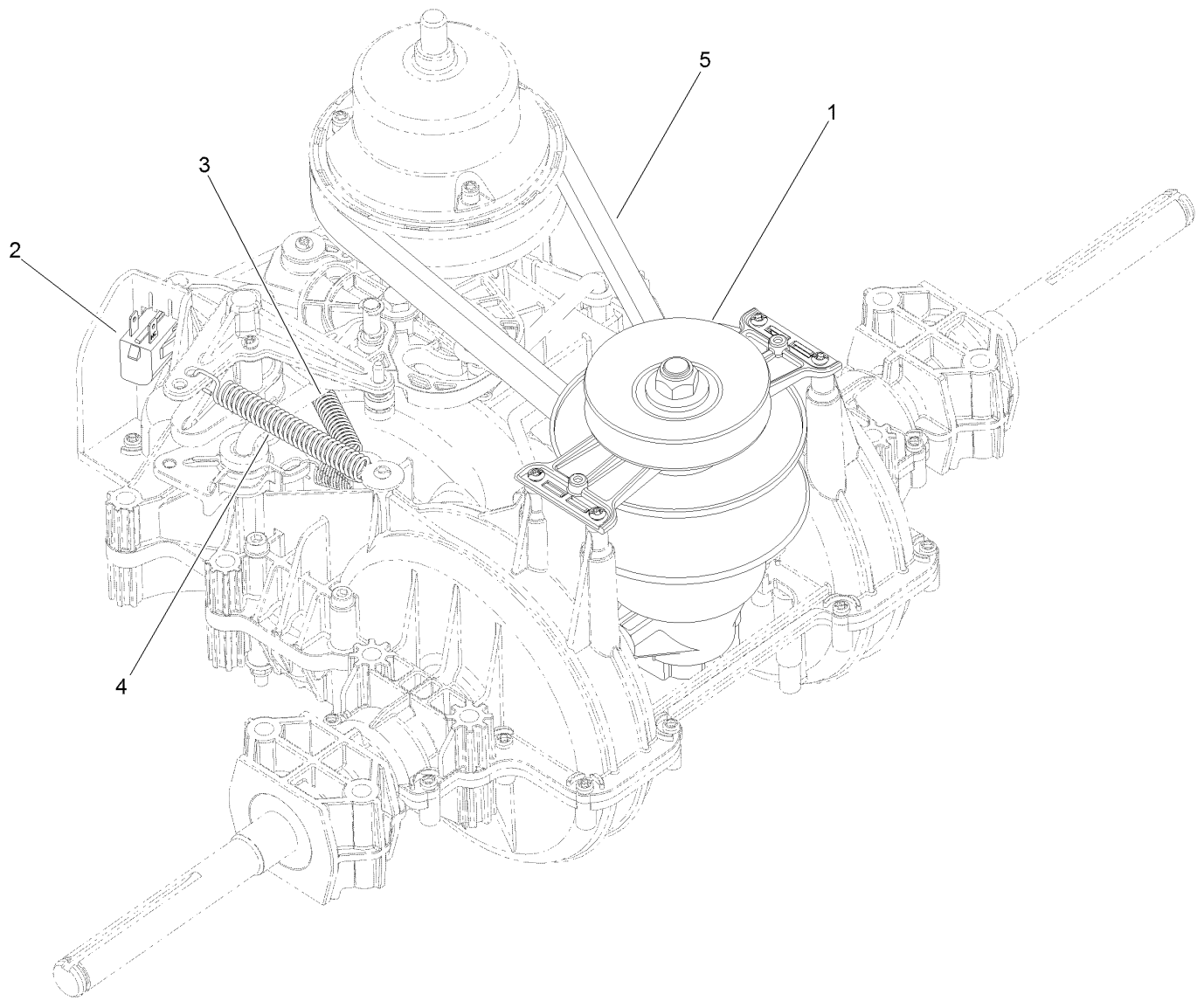
Ref.	Part Number	Qty.	Description
1	120-1169	1	Tower-Steering
2	46-8091	2	Screw-HWH
3	32104-32	2	Screw-HWH
4	88-4190	1	Bushing-Sliding
5	3256-22	2	Washer-Flat
6	321-4	2	Screw-HH
7	3296-42	2	Nut-Lock, NI
8	120-1137	1	Decal-Throttle
9	120-1138	1	Decal-Ignition/Lights
10	120-1122	1	Decal-Warning, Instruction



Traction Drive Assembly

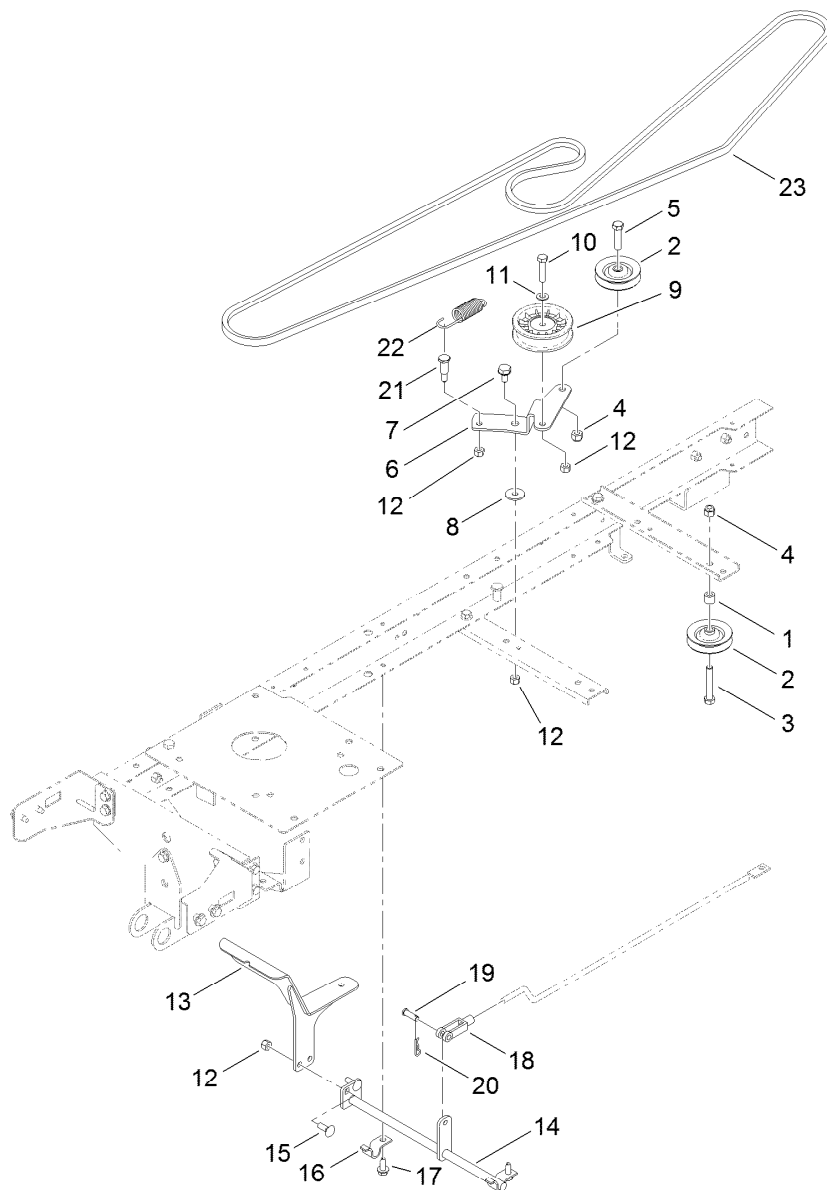
Ref.	Part Number	Qty.	Description
1	121-3956	1	Transmission ASM
2	322-14	8	Screw-HH
3	3256-23	8	Washer-Plain
4	104-8300	8	Nut-HF, NI
5	119-8203-03	1	Bracket-Neutral
7	120-1177	1	Screw-HH
10	1-806003	1	Pin-Cotter
11	28-2480	4	Washer-Plain
12	7-0036	2	Key-Square
13	99-2995	2	Rear Wheel And Tire ASM

Ref.	Part Number	Qty.	Description
13:1	99-2996	1	Tire
13:2	88-4390	1	Rim
13:2:1	232-27	1	Stem-Valve
13:99	232-41	1	Tube
14	32151-48	2	E-Ring
15	61-9780	2	Cap-Hub
16	119-1281	1	Rod-Bypass
17	119-1288	1	Rod-Control, Motion
18	3220-2	1	Nut-Jam



Transmission Assembly No. 121-3956

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-8781	1	Variator-Drive
2	120-8782	1	Switch-Reverse
3	120-8783	1	Spring-Neutral
4	120-8784	1	Spring-Brake
5	121-3957	1	Belt-Transmission



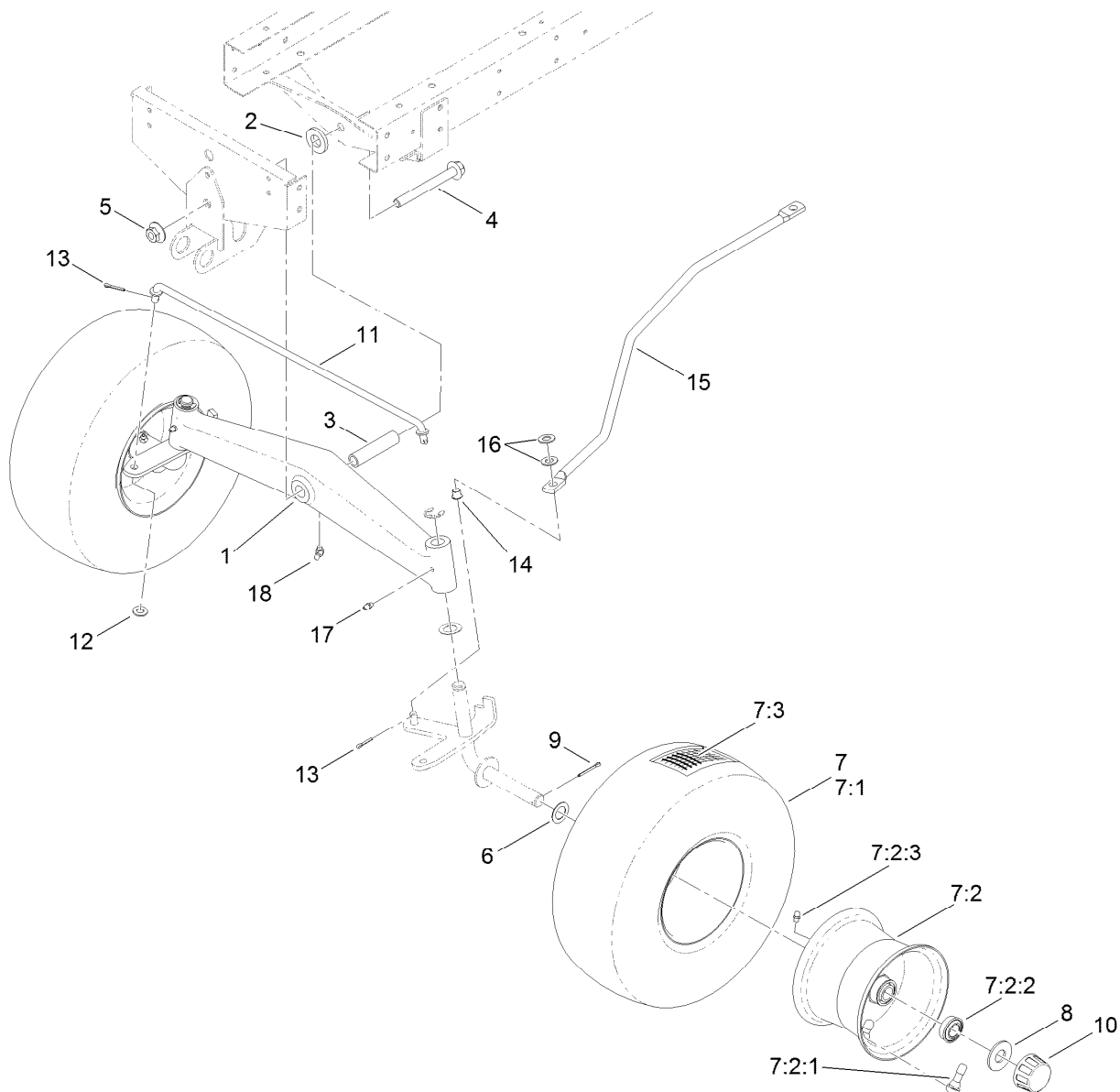
Motion Control and Belt Assembly

Ref.	Part Number	Qty.	Description
1	1-413088	1	Bushing-Lever, Lift
2	93-0320	2	Pulley-Idler
3	323-11	1	Screw-HH
4	3296-39	2	Nut-Lock, NI
5	323-8	1	Screw-HH
6	119-1284	1	Bracket-Idler
7	37-8771	1	Bolt-Shoulder
8	5-4460	1	Washer-Pivot
9	110-6775	1	Pulley-Idler
10	322-7	1	Screw-HH
11	3256-23	1	Washer-Plain
12	3296-29	5	Nut-Lock, NI

Ref.	Part Number	Qty.	Description
13	119-3064-03	1	Pedal-Control, Motion
14	120-8795	1	Shaft-Control, Motion
15	3230-16	2	Screw-CARR
16	88-4810	2	Clamp-Pivot, Shift
17	32104-32	2	Screw-HWH
18	1-303105	1	Yoke-Adjustable
19	1-808280	1	Pin-Clevis
20	1-806003	1	Pin-Cotter
21	63-2650	1	Screw-Shoulder
22	92-7149	1	Spring-Extension
23	1-603045	1	Belt-Drive, Blade



Ref.	Part Number	Qty.	Description
12	5-4460	1	Washer-Pivot
13	3296-29	5	Nut-Lock, NI
14	3230-2	4	Bolt-CARR
15	99-2956-03	1	Bracket-Module
16	88-6380	1	Shaft-Steering, Long
17	88-5150	1	Bearing-Flange
18	3-6498	1	Washer-Thrust
19	32151-48	1	E-Ring
20	3256-25	2	Washer-Flat
21	3272-10	1	Pin-Cotter
22	52-2891	1	Bushing-Flanged, Nylon
23	302-26	1	Fitting-Grease



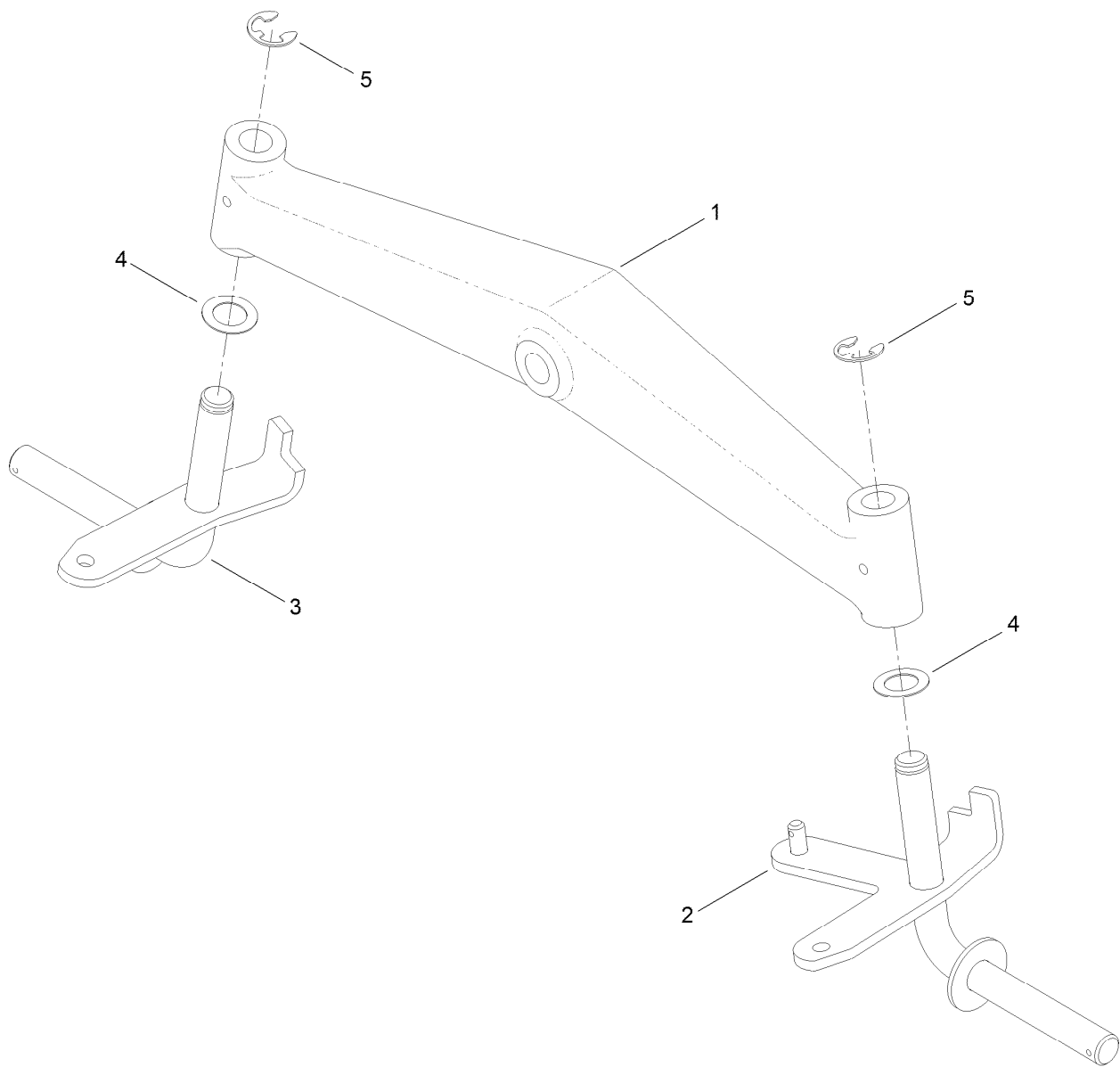
Front Wheel and Axle Assembly

Ref.	Part Number	Qty.	Description
1		1	Front Axle ASM ■●
2	119-8207	1	Bushing-Front, Axle
3	119-8222	1	Tube-Front, Axle
4	117-3176	1	Screw-HHF
5	32128-56	1	Nut-HF
6	3-6498	2	Washer-Thrust
7	99-6831	2	Wheel And Tire ASM
7:1	99-2988	1	Tire
7:2	99-6829	1	Rim
7:2:1	232-27	1	Stem-Valve
7:2:2	110513	2	Bearing-Wheel
7:2:3	302-5	1	Fitting-Grease

Ref.	Part Number	Qty.	Description
7:3	232-39	1	Tube-Inner
8	28-2480	2	Washer-Plain
9	3272-12	2	Pin-Cotter
10	61-9780	2	Cap-Hub
11	119-3055	1	Tie Rod-Steering
12	3256-24	2	Washer-Flat
13	3272-10	3	Pin-Cotter
14	52-2891	1	Bushing-Flanged, Nylon
15	119-3058	1	Link-Drag
16	3256-25	2	Washer-Flat
17	302-5	2	Fitting-Grease
18	302-11	1	Fitting-Lube, 45 DEG

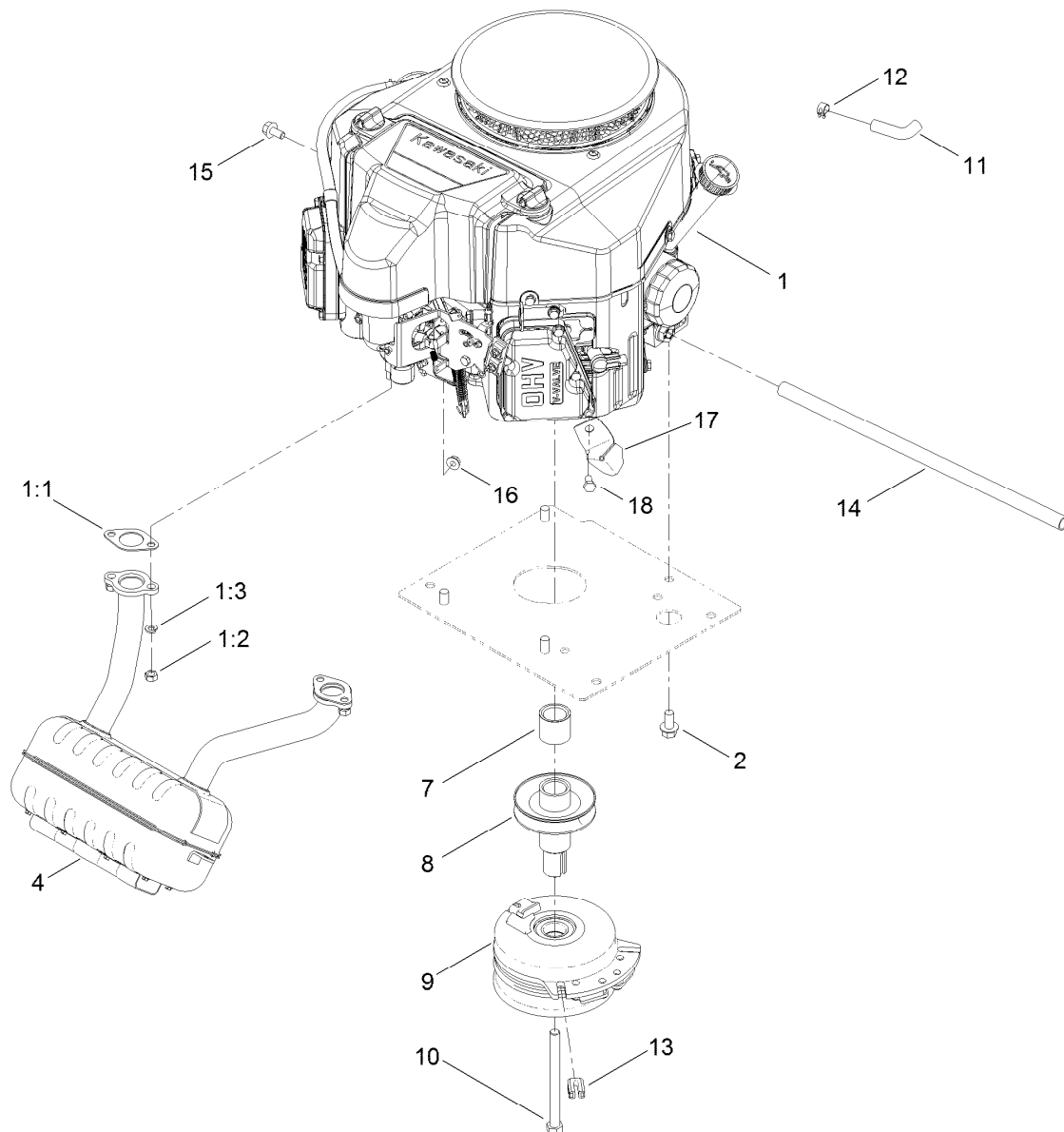
● See following pages

■ Not serviced separately



Front Axle Assembly

Ref.	Part Number	Qty.	Description
1	78-7960-03	1	Axle-Front
2	119-3050-03	1	Spindle-LH
3	119-3053-03	1	Spindle-RH
4	3-6498	2	Washer-Thrust
5	32151-48	2	E-Ring



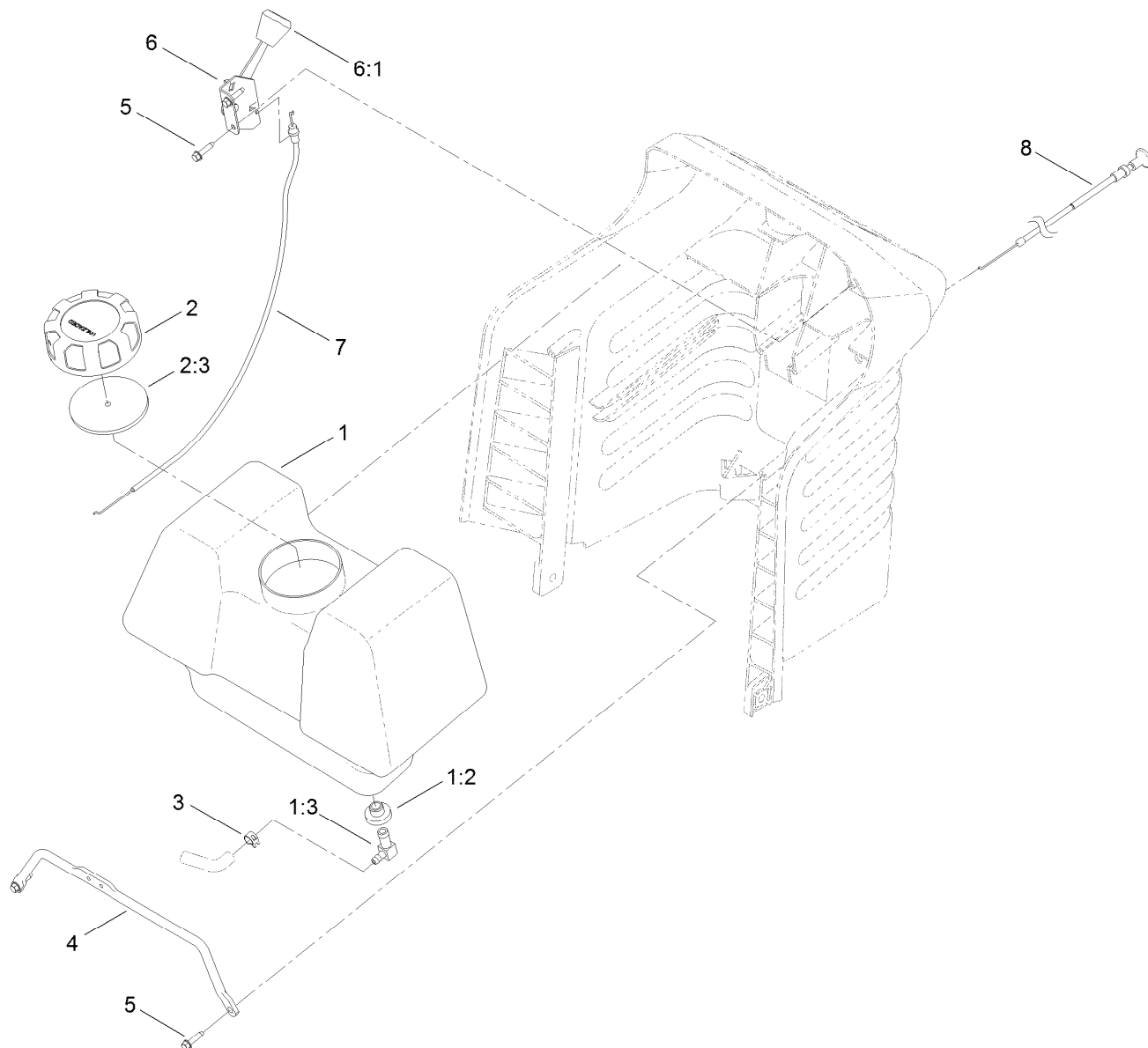
Engine, Muffler and Clutch Assembly

Ref.	Part Number	Qty.	Description
1		1	Engine-Kawasaki Twin, Fr541V-S51-R ●■
1:1	1-653313	2	Gasket-Exhaust
1:2	114-3549	4	Nut
1:3	114-3550	4	Washer-Lock
2	3234-11	4	Screw-HHF
4	119-8237	1	Muffler-Twin, Kawasaki
7	119-8239	1	Spacer
8	117-9846	1	Pulley-Engine
9	117-7468	1	Clutch-Electric

Ref.	Part Number	Qty.	Description
10	3212-19	1	Screw-HH
11	114-3765	1	Hose-Fuel
12	2412-98	1	Clamp-Hose
13	120-2217	1	Isolator-Clutch
14	106-7022	1	Tube-Drain, Oil
15	33104-016	1	Screw-HHF
16	32128-33	1	Nut-HF
17	121-0966	2	Shield-Spark
18	33114-016	2	Screw-HH

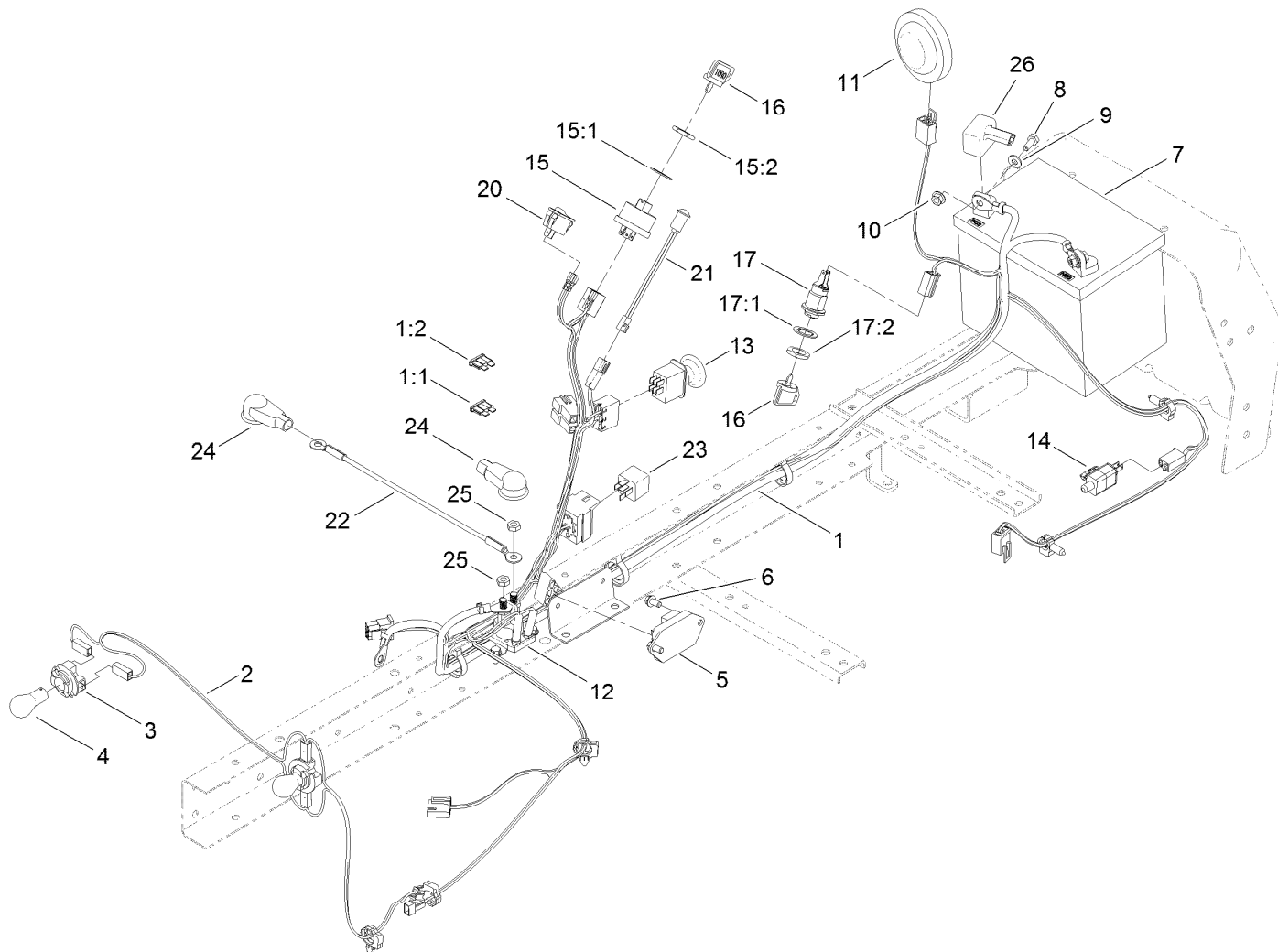
● Not serviced separately

■ Obtain parts from www.kawpowerepc.com



Gas Tank and Throttle Control Assembly

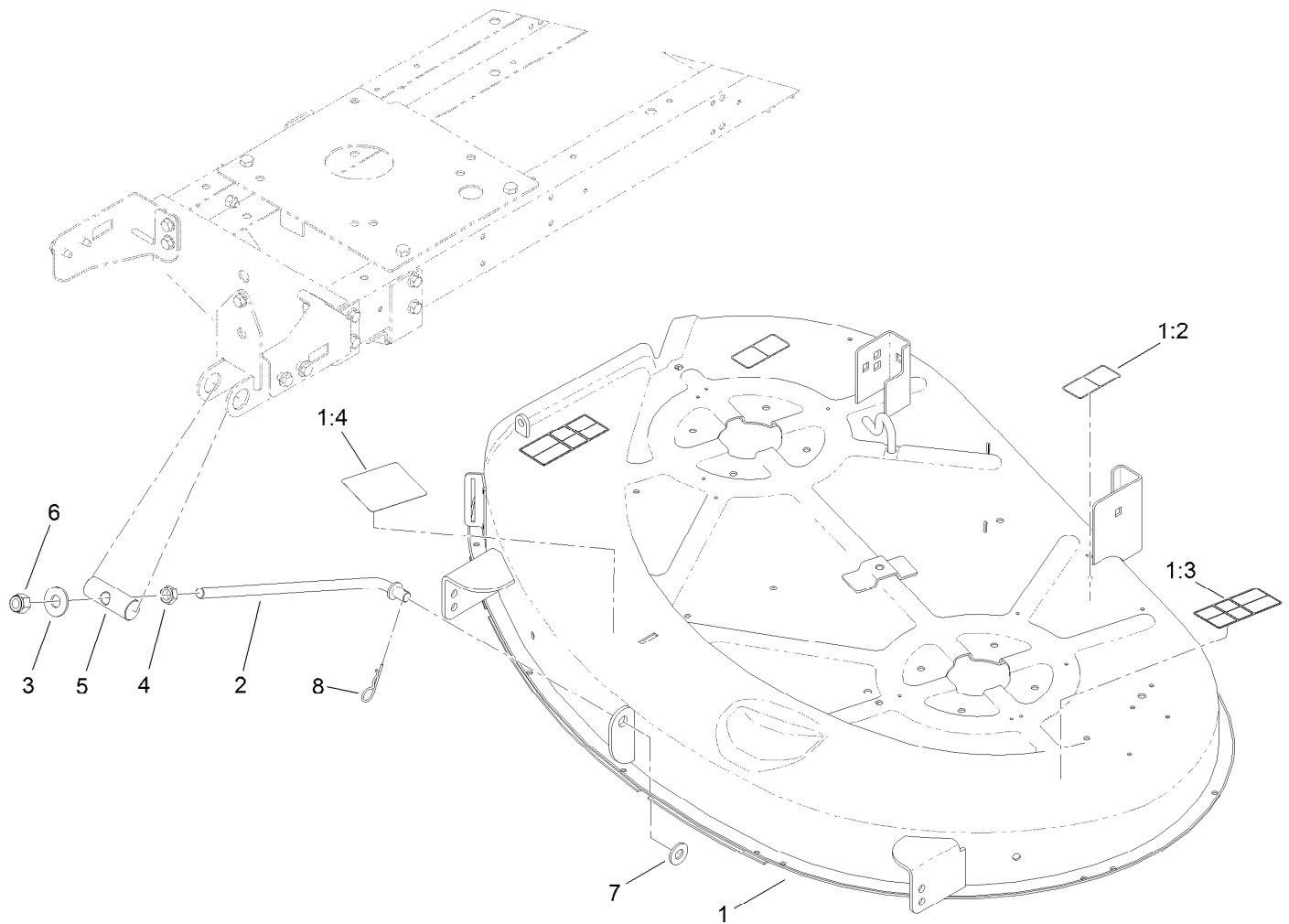
Ref.	Part Number	Qty.	Description
1	88-3880	1	Gas Tank ASM
1:2	46-6560	1	Bushing
1:3	104048	1	Valve-Fuel
2	88-3980	1	Gas Cap ASM
2:3	88-4010	1	Gasket-Cap, Gas
3	2412-98	1	Clamp-Hose
4	94-1952	1	Rod-Tank, Gas
5	27-0220	4	Screw-Special
6	88-4340	1	Throttle Control ASM
6:1	66-0120	1	Knob
7	119-8248	1	Cable-Throttle
8	119-8247	1	Choke Control ASM



Electrical Assembly

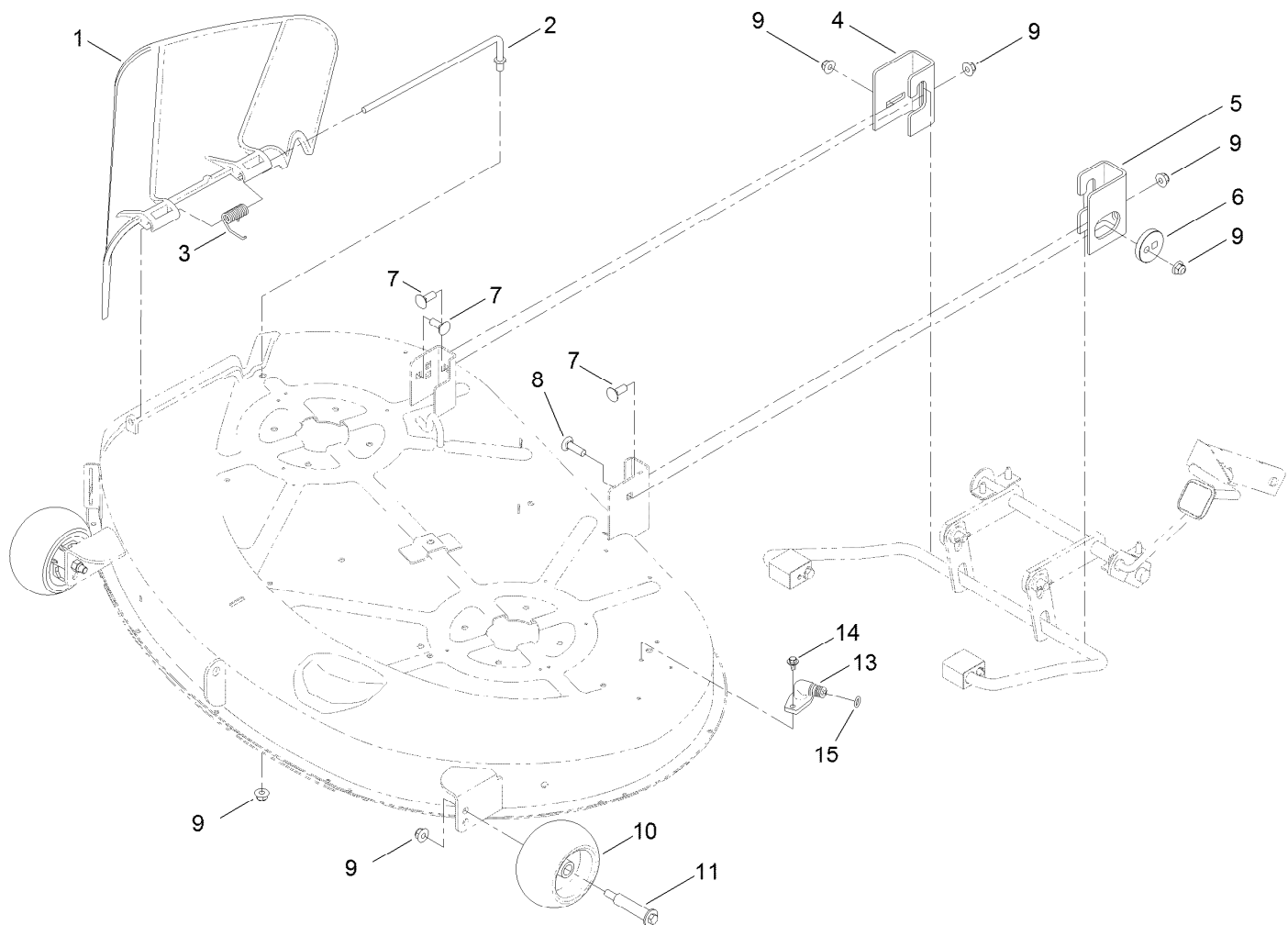
Ref.	Part Number	Qty.	Description
1	119-3097	1	Harness-Wire
1:1	109103	1	Fuse-Blade, 30 Amp
1:2	109102	1	Fuse-Blade, 25 Amp
2	119-8217	1	Harness-Headlight
3	116262	2	Socket-Headlight
4	7228	2	Bulb
5	99-3701	1	Module-Clutch
6	9266714	4	Screw-HWH
7	105-1692	1	Battery
8	321-3	2	Screw-HH
9	3256-22	2	Washer-Flat
10	32128-33	2	Nut-HF
11	100-3524	1	Switch-Seat
12	117-1197	1	Solenoid
13	93-9998	1	Switch-PTO

Ref.	Part Number	Qty.	Description
14	110-6765	1	Switch
15	88-9830	1	Key Switch ASM
15:1	3254-5	1	Washer-Tooth, Internal
15:2	218-461	1	Nut-HH
16	63-8360	2	Key-Ignition
17	46-5780	1	Starter Switch ASM
17:1	3254-5	1	Washer-Tooth, Internal
17:2	218-461	1	Nut-HH
20	92-8875	1	Switch-Rocker
21	95-7652	1	Light-Indicator
22	28-3891	1	Wire-Solenoid/Starter
23	98-7249	1	Relay
24	93-3190	2	Boot-Insulator, Terminal
25	3220-2	2	Nut-Jam
26	28-8080	1	Boot-Terminal



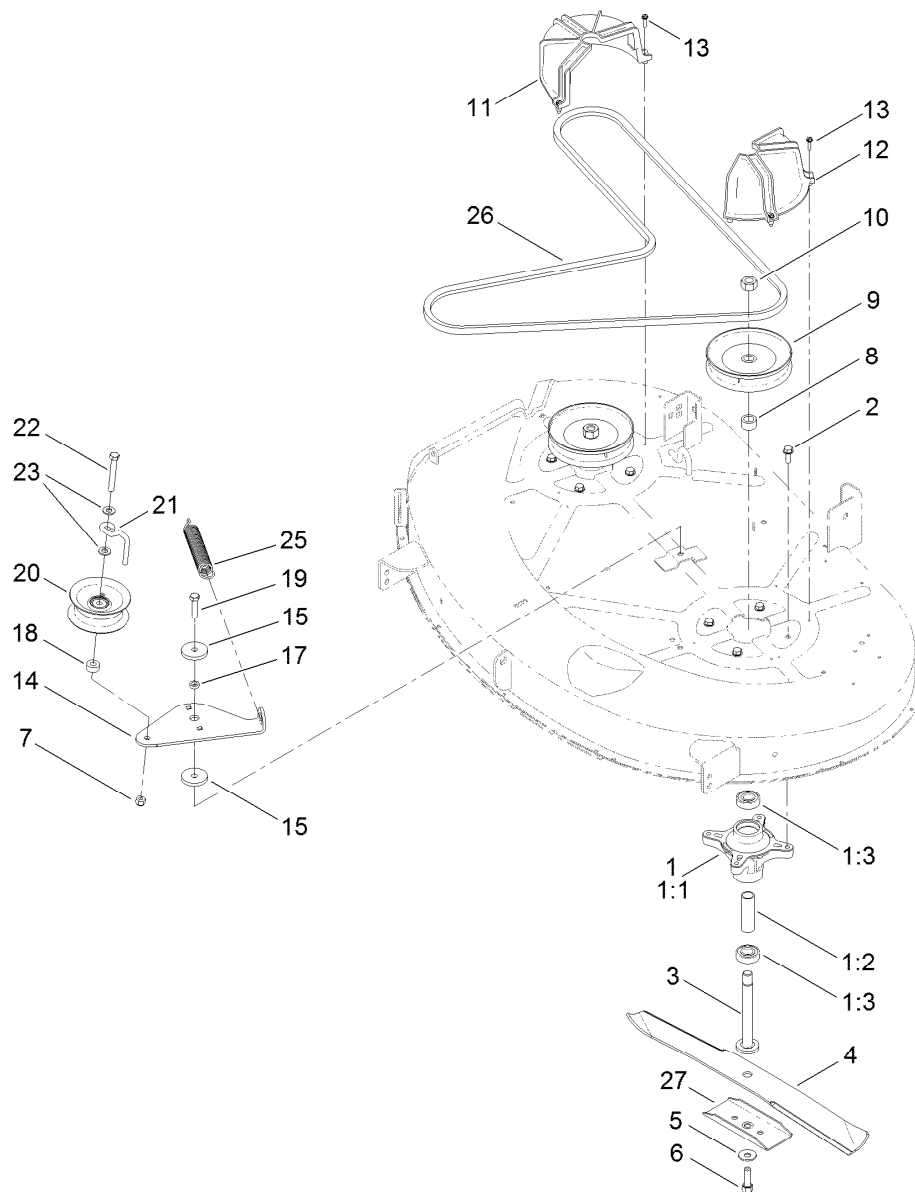
42 Inch Deck Assembly

Ref.	Part Number	Qty.	Description
1	120-1167	1	42 Inch Deck ASM
1:2	93-6674	2	Decal-Warning
1:3	120-1120	2	Decal-Warning
1:4	120-1130	1	Decal-Guide, Belt
2	119-8202	1	Rod-Pivot
3	3256-6	1	Washer-Flat
4	3220-5	1	Nut-Jam
5	119-8810	1	Pin-Pivot
6	3296-19	1	Nut-Hex
7	87-7270	1	Washer-Thrust
8	9335054	1	Pin-Hair



42 Inch Deck Deflector and Hanger Assembly

Ref.	Part Number	Qty.	Description
1	112-3951	1	Deflector
2	95-1661	1	Rod-Pivot
3	110-6694	1	Spring-Torsion
4	108-7836	1	Bracket-Hanger, Right Rear
5	108-7838	1	Bracket-Hanger, Left Rear
6	112-3980	1	Eccentric
7	3231-2	3	Bolt-CARR
8	3231-28	1	Screw-CARR
9	104-8301	7	Nut-HF, NI
10	1-603299	2	Roller-Scalp, Anti
11	112-3977	2	Bolt-Shoulder
13	95-2747	1	Fitting-Washout
14	46-8560	2	Screw-HHFTF
15	46-6290	1	O-Ring



42 Inch Deck Belt and Blade Assembly

Ref.	Part Number	Qty.	Description
1	117-7439	2	Spindle ASM
1:1	117-7267	1	Spindle
1:2	117-7269	1	Spacer
1:3	100-1048	2	Bearing-Ball
2	32144-41	8	Screw-Taptite
3	119-8229	2	Shaft-Spindle
4	106-2247-03	2	Blade
5	3290-465	2	Washer-Belleville
6	26-0671	2	Screw-HH
7	104-8301	1	Nut-HF, NI
8	120-1113	2	Spacer-Pulley
9	88-5330	2	Pulley
10	3219-6	2	Nut-Hex
11	120-1106	1	Guide-Belt, RH
12	120-1107	1	Guide-Belt, LH

Ref.	Part Number	Qty.	Description
13	32144-53	5	Screw-SHWH, Thread Forming
14	120-1108	1	Arm-Idler
15	110-9981	2	Washer-Plain
17	120-1112	1	Spacer
18	104-8426	1	Spacer
19	323-8	1	Screw-HH
20	88-5630	1	Pulley-Idler, Flat
21	107-7307	1	Guide-Idler, Belt
22	323-13	1	Screw-HH
23	3256-24	2	Washer-Flat
25	106-2177	1	Spring-Extension
26	120-1117	1	Belt-V
27	106-2248-03	2	Stiffener-Blade

Attachments and Accessories

For 71255 XLS 420T Lawn Tractor

Product Name	Model/Part
Belt Guard Kit	120-7760
Bumper Kit.....	79114
Twin Soft Bagger	79118
42in Finishing Kit	79121
107cm Recycler Kit.....	79176

Notes:



Count on it.