



**Count on it.**

Form No. 3422-649 Rev A

# Parts Catalog

## Sand Pro® 5040 Traction Unit

Model No. 08705—Serial No. 402990001 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

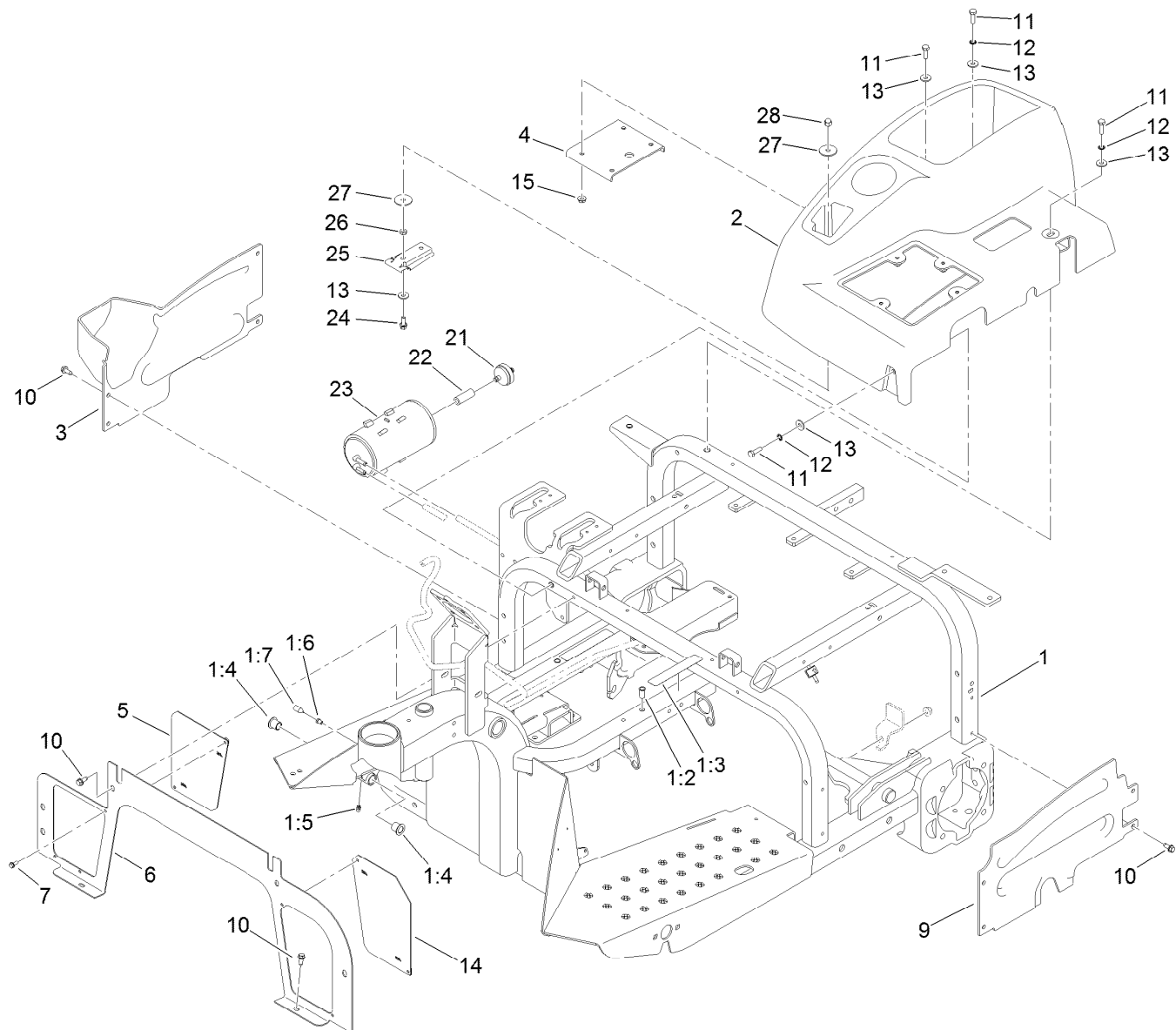
## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

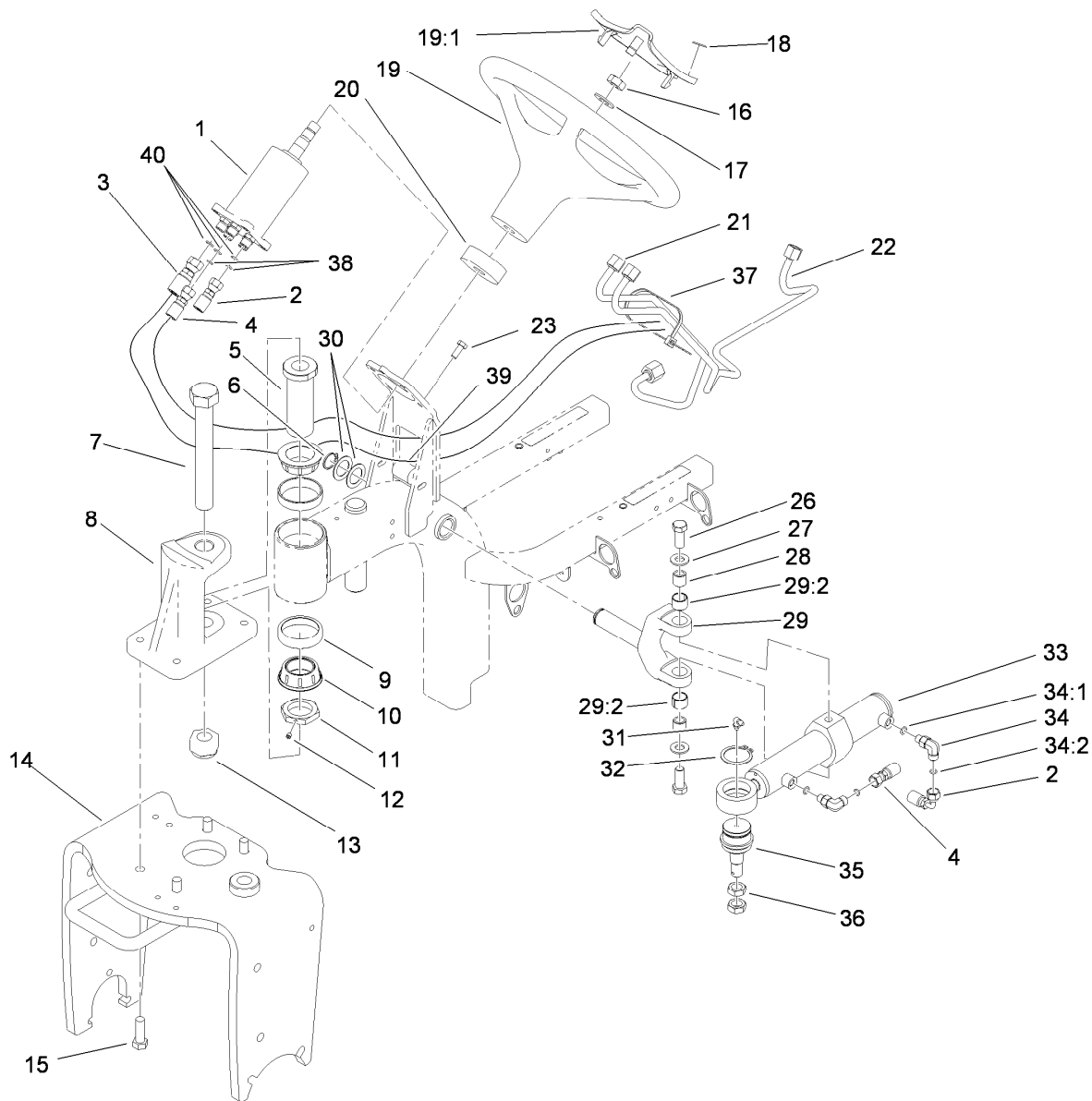
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## Frame and Console Assembly

| Ref. | Part Number | Qty. | Description            | Ref. | Part Number | Qty. | Description              |
|------|-------------|------|------------------------|------|-------------|------|--------------------------|
| 1    | 110-3367    | 1    | Frame ASM              | 10   | 32144-10    | 12   | Screw-HWH                |
| 1:2  | 32148-11    | 5    | Nut-Clinch             | 11   | 321-5       | 7    | Screw-HH                 |
| 1:3  | 93-7272     | 2    | Decal-Warning          | 12   | 3254-8      | 3    | Washer-Lock              |
| 1:4  | 256-219     | 2    | Bushing                | 13   | 3256-78     | 8    | Washer-Flat              |
| 1:5  | 302-58      | 1    | Fitting-Straight       | 14   | 120-3491-01 | 1    | Screen-Panel, LH         |
| 1:6  | 107-1997    | 1    | Fitting-Grease         | 15   | 32128-33    | 4    | Nut-HF                   |
| 1:7  | 107-1998    | 1    | Nozzle-Grease          | 21   | 115-7854    | 1    | Filter-Fuel, Inline      |
| 2    | 108-2936    | 1    | Console                | 22   | 106-5317    | 1    | Hose-Fuel                |
| 3    | 108-6855    | 1    | Shroud-Wheel, RH       | 23   | 127-8685    | 1    | Canister-Carbon          |
| 4    | 108-7995-03 | 1    | Plate-Support, Console | 24   | 3234-33     | 1    | Screw-HHF                |
| 5    | 120-3492-01 | 1    | Screen-Panel, RH       | 25   | 114-0292    | 1    | Bracket-Canister, Carbon |
| 6    | 112-1443-01 | 1    | Panel-Front            | 26   | 3218-1      | 1    | Nut-Jam                  |
| 7    | 3290-321    | 4    | Screw-HWH              | 27   | 3256-57     | 2    | Washer-Flat              |
| 9    | 108-6856    | 1    | Shroud-Wheel, LH       | 28   | 32111-7     | 1    | Nut-Cap                  |



## Steering Assembly

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 108-2924    | 1    | Valve-Steering         |
| 2    | 105-4347    | 1    | Hose-HYD               |
| 3    | 93-5385     | 1    | Hose ASM               |
| 4    | 108-6508    | 1    | Hose-HYD               |
| 5    | 108-8470    | 1    | Sleeve-Steering        |
| 6    | 32151-36    | 1    | Ring-Retaining         |
| 7    | 3216-16     | 1    | Screw-HH               |
| 8    | 108-5431    | 1    | Pivot-Steering         |
| 9    | 107-7590    | 2    | Cup-Bearing            |
| 10   | 107-7589    | 2    | Cone-Bearing (W/ Seal) |
| 11   | 108-8471    | 1    | Nut-Steering           |
| 12   | 3245-1      | 1    | Screw-Set, HSH         |
| 13   | 104-2024    | 1    | Nut-Hex, NI            |
| 14   | 108-0573-01 | 1    | Castor Fork ASM        |
| 15   | 325-6       | 4    | Screw-HH               |
| 16   | 3296-33     | 1    | Nut-Lock, NI           |
| 17   | 3256-27     | 1    | Washer-Flat            |
| 18   | 98-1459     | 1    | Decal                  |
| 19   | 98-1471     | 1    | Wheel-Steering         |
| 19:1 | 98-1468     | 1    | Cover-Wheel, Steering  |
| 20   | 108-7998    | 1    | Collar-Foam            |

| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 21   | 108-8414    | 1    | Tube ASM                 |
| 22   | 108-8415    | 1    | Tube ASM                 |
| 23   | 33114-020   | 4    | Screw-HH                 |
| 26   | 94-7976     | 2    | Screw-HH                 |
| 27   | 3256-26     | 2    | Washer-Flat              |
| 28   | 108-8483    | 2    | Spacer-Plain             |
| 29   | 108-8481    | 1    | Yoke And Bushing ASM     |
| 29:2 | 108-8482    | 2    | Bushing-Sleeve           |
| 30   | 1-543436    | 2    | Washer-Spacer            |
| 31   | 302-40      | 1    | Fitting-Grease, 90 DEG   |
| 32   | 32151-104   | 1    | Ring-Retaining, External |
| 33   | 114-0620    | 1    | Hydraulic Cylinder ASM   |
| 34   | 340-132     | 2    | Fitting-Elbow, 90        |
| 34:1 | 237-78      | 1    | O-Ring                   |
| 34:2 | 237-21      | 1    | O-Ring                   |
| 35   | 106-6774    | 1    | Joint-Ball               |
| 36   | 3220-6      | 2    | Nut-Jam                  |
| 37   | 3290-379    | 1    | Tie-Cable                |
| 38   | 237-21      | 2    | O-Ring                   |
| 39   | 38-3400     | 2    | Guard-Rubber             |
| 40   | 237-22      | 3    | O-Ring                   |



## Steering Valve Assembly No. 108-2924

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 106-6716    | 1    | Seal Kit          |
| 1:1  |             | 1    | Ring-Seal, Dust ● |
| 1:2  |             | 1    | Seal-Shaft ●      |
| 1:3  |             | 1    | O-Ring ●          |
| 1:4  |             | 2    | O-Ring ●          |
| 1:5  |             | 5    | O-Ring ●          |

● Not serviced separately

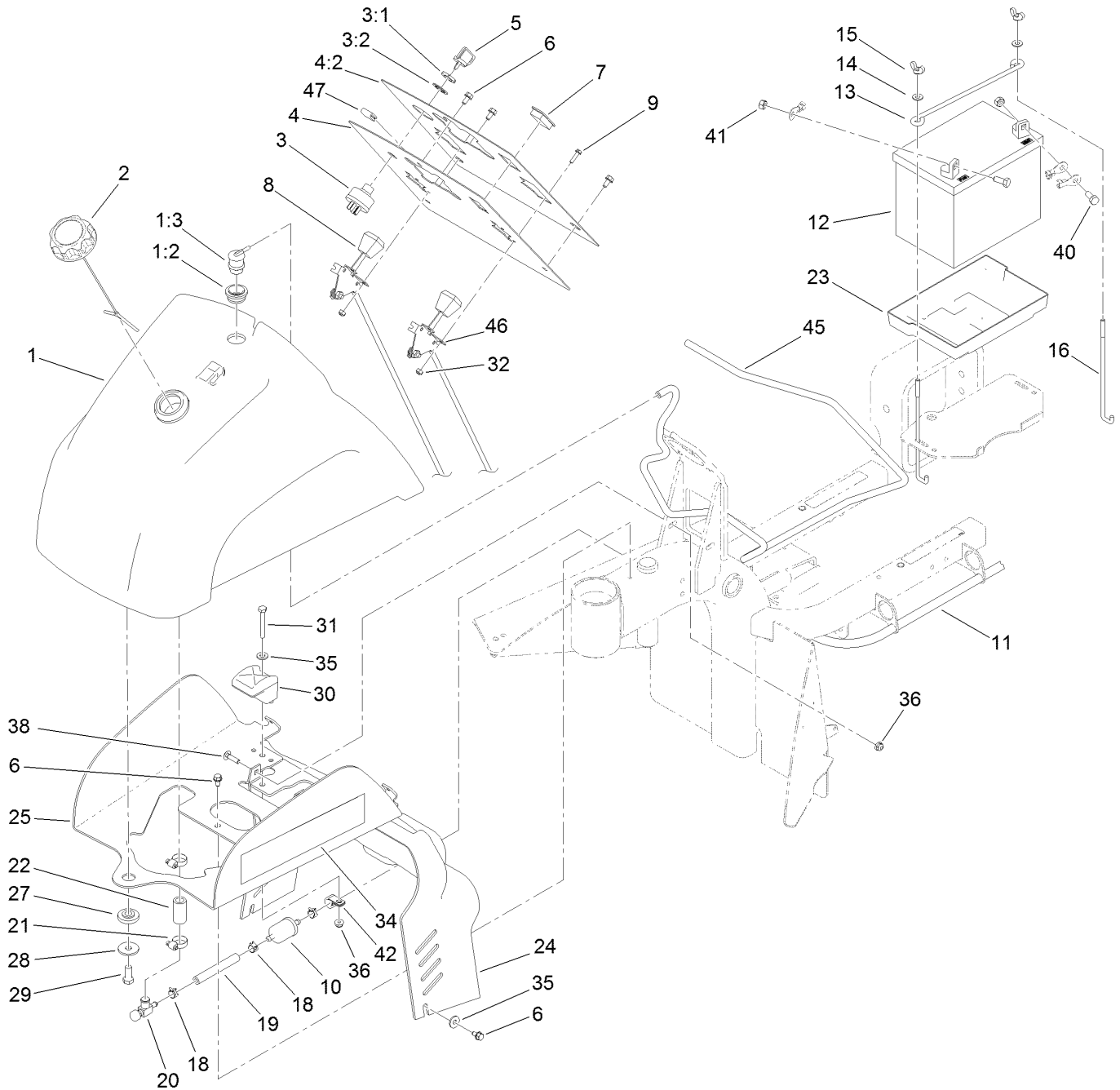


## Hydraulic Cylinder Assembly No. 114-0620

| Ref. | Part Number | Qty. | Description |
|------|-------------|------|-------------|
| 1    | 114-0622    | 1    | Seal Kit    |
| 1:1  |             | 1    | O-Ring ●    |
| 1:2  |             | 1    | Backup ●    |
| 1:3  |             | 1    | Bp Seal ●   |
| 1:4  |             | 1    | Wear Ring ● |
| 1:5  |             | 1    | Bs Seal ●   |
| 1:6  |             | 1    | Dust Seal ● |
| 1:7  |             | 1    | O-Ring ●    |

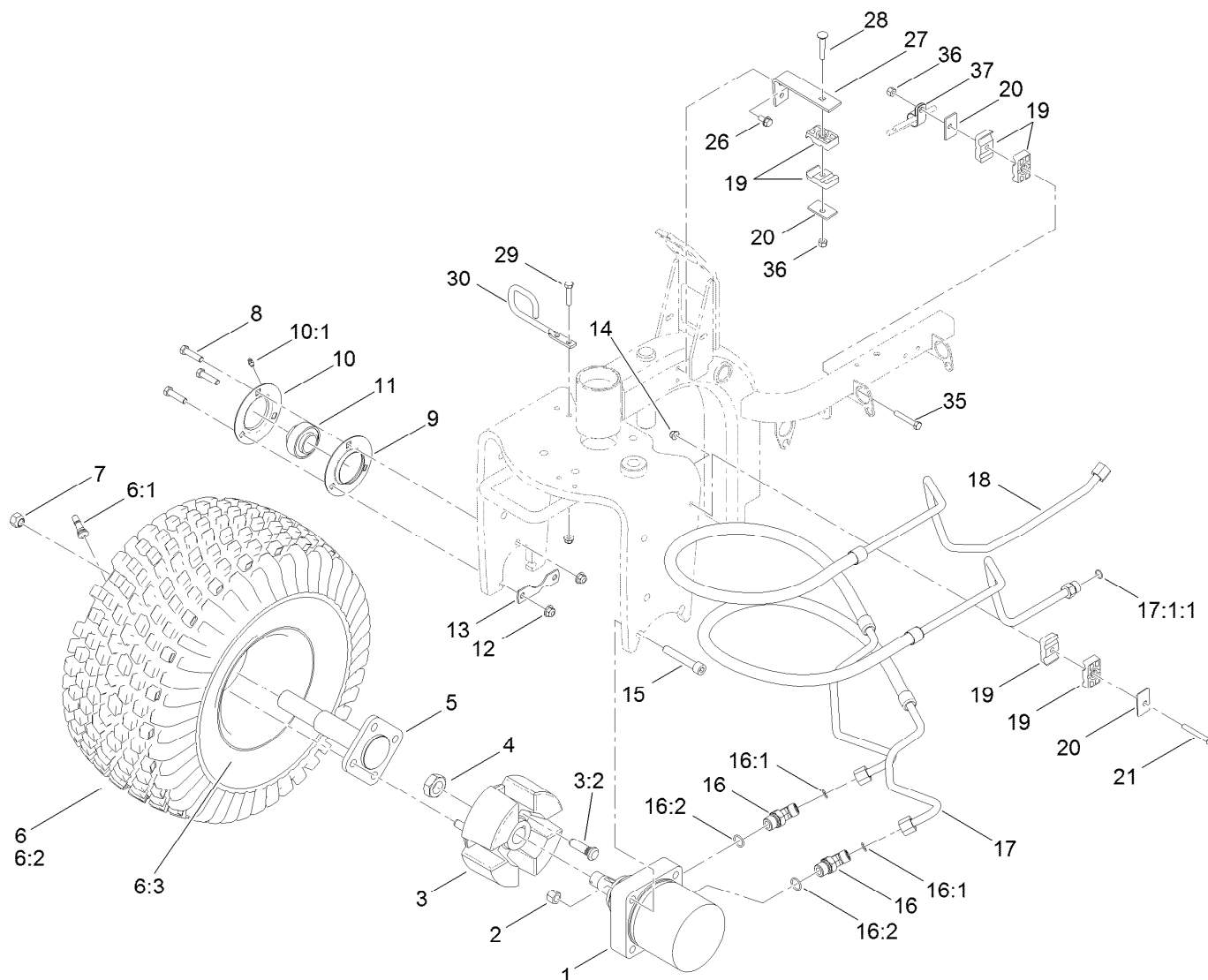
● Not serviced separately

# Fuel Tank and Battery Assembly



## Fuel Tank and Battery Assembly (continued)

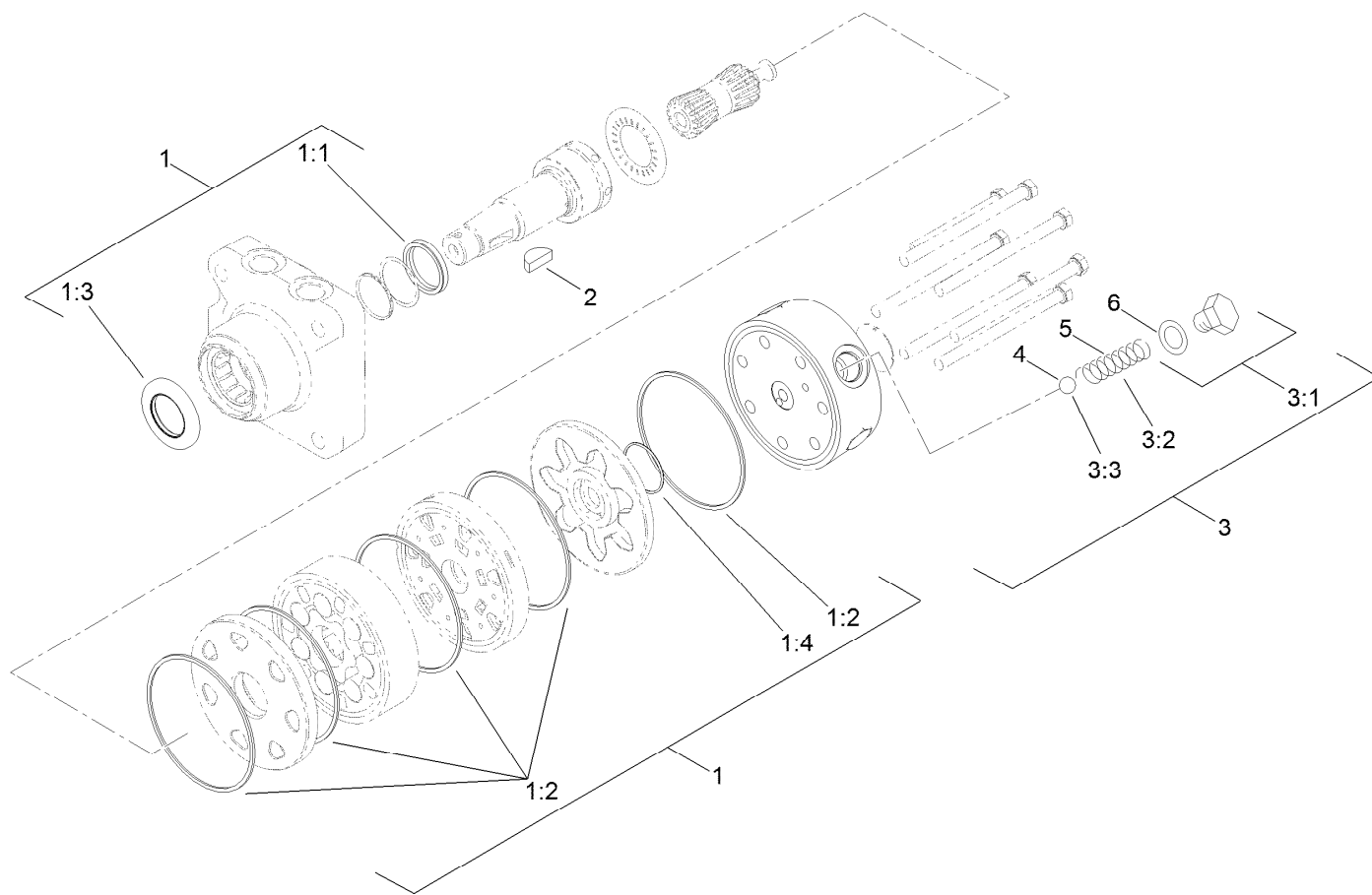
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|------------------------|-------------|--------------------|-------------|----------------------|
| 1           | 137-3367           | 1           | Fuel Tank ASM          | 20          | 83-1390            | 1           | Valve-Shut-Off, Fuel |
| 1:2         | 114-0284           | 1           | Grommet                | 21          | 2412-36            | 2           | Clamp-Hose           |
| 1:3         | 114-0285           | 1           | Valve-Rollover         | 22          | 110-3371           | 1           | Hose-Fuel            |
| 2           | 126-1789           | 1           | Cap-Fuel, Ratcheting   | 23          | 106948             | 1           | Tray-Battery         |
| 3           | 83-0020            | 1           | Switch-Ignition        | 24          | 108-6898           | 1           | Shroud-Dash          |
| 3:1         | 218-461            | 1           | Nut-HH                 | 25          | 108-6895-01        | 1           | Bracket-Mount, Tank  |
| 3:2         | 3254-5             | 1           | Washer-Tooth, Internal | 27          | 240-11             | 1           | Bushing-Flange       |
| 4           | 137-3388           | 1           | Control Panel ASM      | 28          | 63-8410            | 1           | Washer               |
| 4:2         | 137-3387           | 1           | Decal-Dash             | 29          | 323-5              | 1           | Screw-HH             |
| 5           | 63-8360            | 2           | Key-Ignition           | 30          | 107-4543           | 2           | Clamp                |
| 6           | 32144-10           | 6           | Screw-HWH              | 31          | 321-18             | 2           | Screw-HH             |
| 7           | 99-7420            | 1           | Plug-Hole              | 32          | 3296-2             | 4           | Nut-Lock, NI         |
| 8           | 119-7188           | 1           | Throttle Cable ASM     | 34          | 108-8419           | 2           | Decal                |
| 9           | 3290-321           | 4           | Screw-HWH              | 35          | 3256-78            | 4           | Washer-Flat          |
| 10          | 94-2690            | 1           | Filter-Fuel            | 36          | 104-7201           | 4           | Nut-HF               |
| 11          | 110-3372           | 1           | Hose-Fuel              | 38          | 3229-1             | 2           | Bolt-CARR            |
| 12          | 104-8162           | 1           | Battery-Dry            | 40          | 322-3              | 2           | Screw-HH             |
| 13          | 100-6434           | 1           | Rod-Hold Down, Battery | 41          | 3217-6             | 2           | Nut-Hex              |
| 14          | 3256-22            | 2           | Washer-Flat            | 42          | 92-6064            | 1           | Clamp-R              |
| 15          | 32103-22           | 2           | Nut-Wing               | 45          | 117-9568           | 1           | Hose-Vent, Tank      |
| 16          | 100-6435           | 2           | Post-Battery           | 46          | 119-7178           | 1           | Choke Cable ASM      |
| 18          | 2412-98            | 4           | Clamp-Hose             | 47          | 119-2494           | 1           | Seal-Strip           |
| 19          | 109-0660           | 1           | Hose-Fuel              |             |                    |             |                      |



## Front Wheel Assembly

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 108-2948    | 1    | HYD Motor ASM (CW)  |
| 2    | 3296-23     | 2    | Nut-Lock, NI        |
| 3    | 110-6310    | 1    | Front Wheel Hub ASM |
| 3:2  | 10-6830     | 4    | Stud-Type, Drive    |
| 4    | 26-3790     | 1    | Nut-Lock            |
| 5    | 110-6314    | 1    | Spindle             |
| 6    | 95-0621     | 1    | Wheel And Tire ASM  |
| 6:1  | 5108        | 1    | Valve               |
| 6:2  | 85-8290     | 1    | Tire-2Ply, Knobby   |
| 6:3  | 94-6116     | 1    | Wheel-Rear          |
| 7    | 242-50      | 4    | Nut-Lug             |
| 8    | 323-8       | 3    | Screw-HH            |
| 9    | 85-8950     | 1    | Flangette-Standard  |
| 10   | 85-8940     | 1    | Flangette-Relube    |
| 10:1 | 302-5       | 1    | Fitting-Grease      |
| 11   | 251-352     | 1    | Bearing             |
| 12   | 104-8301    | 3    | Nut-HF, NI          |
| 13   | 88-8350     | 1    | Tab-Bearing         |
| 14   | 104-8300    | 3    | Nut-HF, NI          |

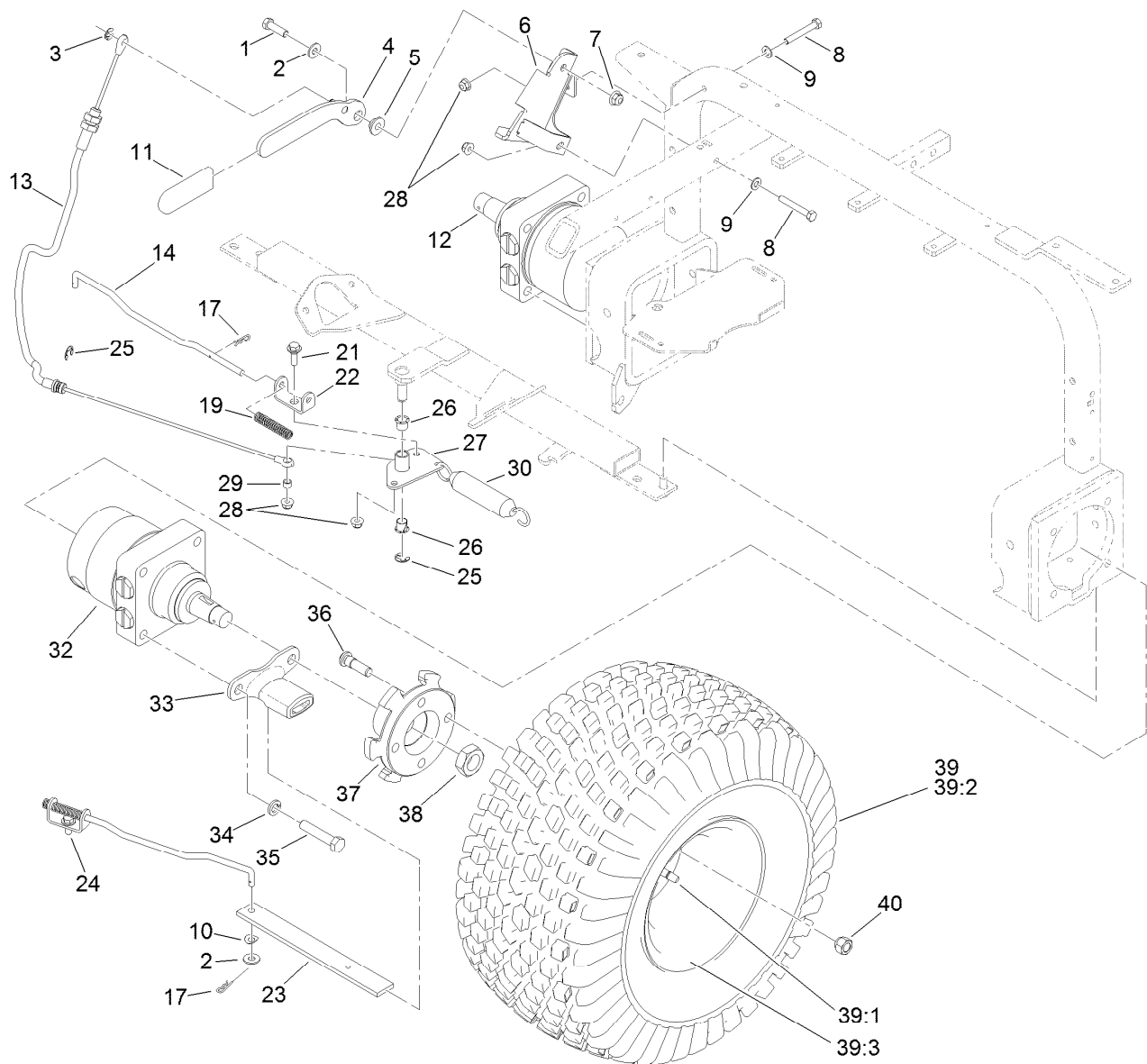
| Ref.   | Part Number | Qty. | Description         |
|--------|-------------|------|---------------------|
| 15     | 3274-74     | 2    | Screw-HSH           |
| 16     | 340-89      | 2    | Fitting-HYD, 45 DEG |
| 16:1   | 237-30      | 1    | O-Ring              |
| 16:2   | 237-80      | 1    | O-Ring              |
| 17     | 119-6747    | 1    | HYD Hose ASM        |
| 17:1:1 | 237-30      | 1    | O-Ring              |
| 18     | 119-6742    | 1    | HYD Hose ASM        |
| 19     | 56-7976     | 6    | Clamp-Tube          |
| 20     | 69-9760     | 3    | Coverplate          |
| 21     | 322-12      | 1    | Screw-HH            |
| 26     | 32144-14    | 2    | Screw-HWHTF         |
| 27     | 108-8455-01 | 1    | Bracket-Clamp       |
| 28     | 3230-6      | 1    | Bolt-CARR,Full Thrd |
| 29     | 322-7       | 2    | Screw-HH            |
| 30     | 130-7873    | 1    | Guide-Hose          |
| 35     | 322-10      | 1    | Screw-HH            |
| 36     | 3296-29     | 2    | Nut-Lock, NI        |
| 37     | 2412-41     | 1    | Clamp-R             |



## Hydraulic Motor Assembly No. 108-2948

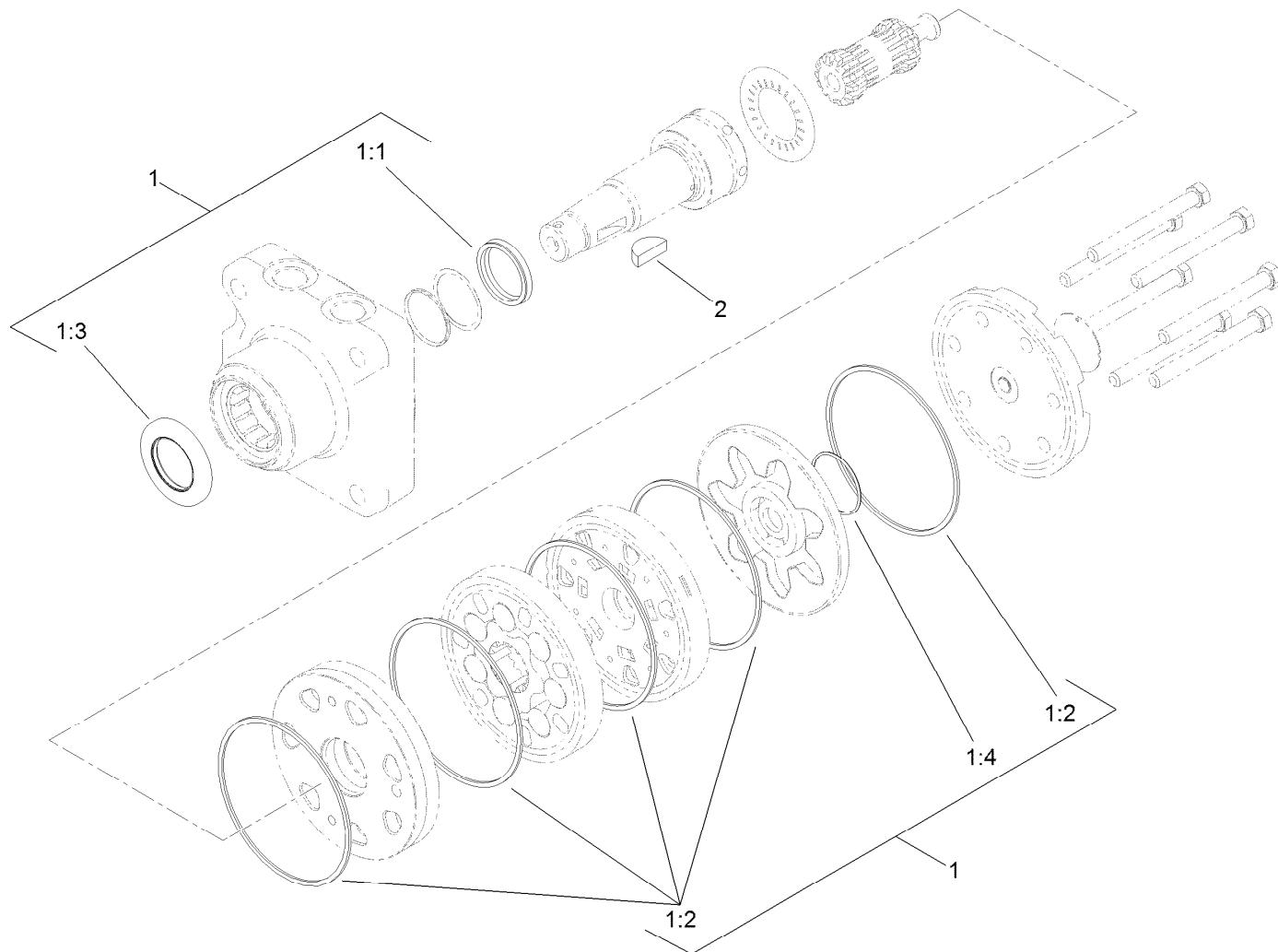
| Ref. | Part Number | Qty. | Description                 |
|------|-------------|------|-----------------------------|
| 1    | 110-6459    | 1    | Seal Kit                    |
| 1:1  |             | 1    | Seal-Shaft ●                |
| 1:2  |             | 5    | Seal-Body ●                 |
| 1:3  |             | 1    | Seal-Dirt/Water ●           |
| 1:4  |             | 1    | Seal-Commutator ●           |
| 2    | 3257-42     | 1    | Key-Woodruff                |
| 3    | 99-3538     | 1    | End Cover ASM               |
| 3:1  |             | 1    | Spring Cap And O-Ring ASM ● |
| 3:2  | 99-3541     | 1    | Spring                      |
| 3:3  | 99-3540     | 1    | Ball                        |
| 4    | 99-3540     | 1    | Ball                        |
| 5    | 99-3541     | 1    | Spring                      |
| 6    | 132-4421    | 1    | O-Ring                      |

● Not serviced separately



## Rear Wheel Assembly

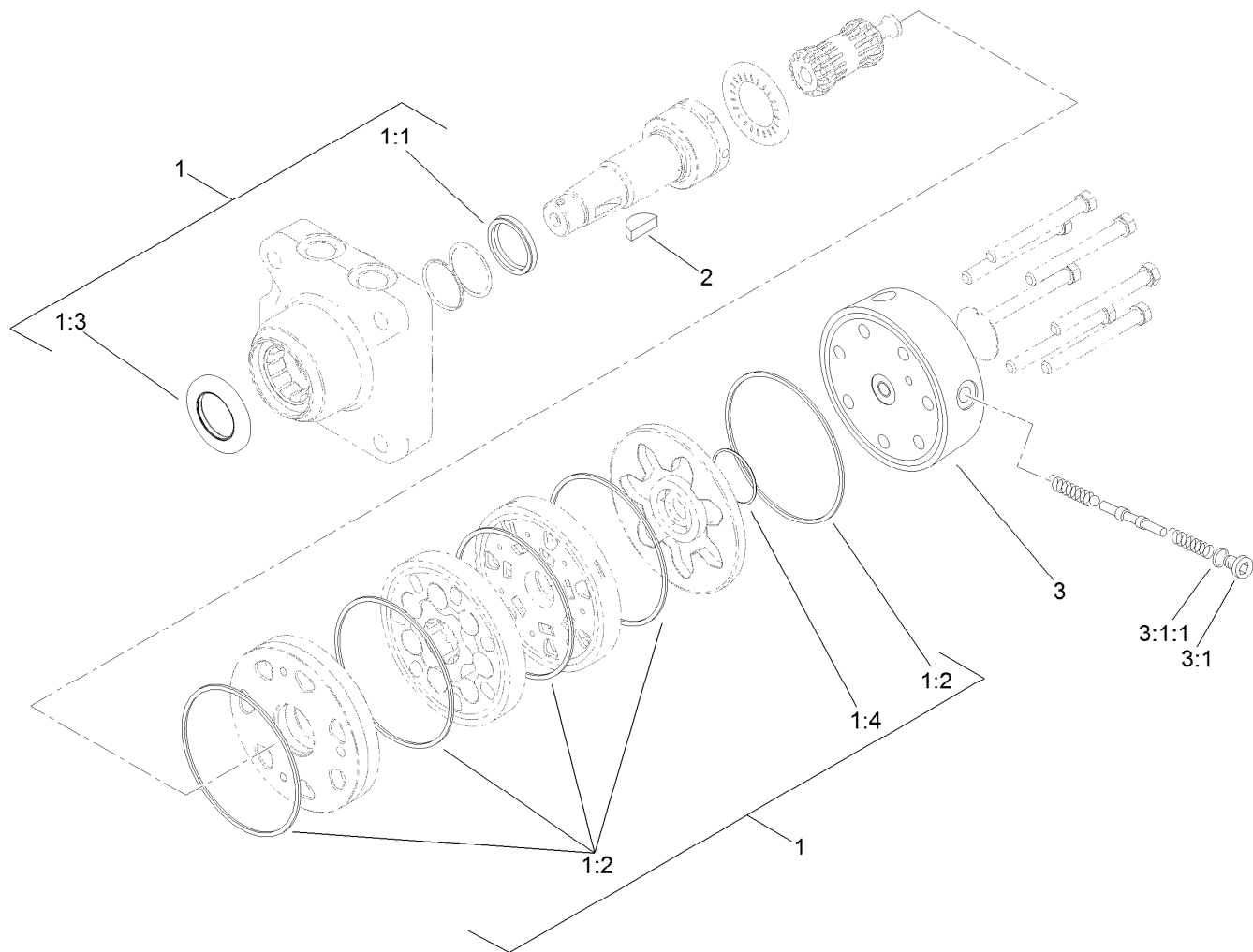
| Ref. | Part Number | Qty. | Description             | Ref. | Part Number | Qty. | Description              |
|------|-------------|------|-------------------------|------|-------------|------|--------------------------|
| 1    | 323-7       | 1    | Screw-HH                | 24   | 19-1470     | 1    | Screw-Shoulder           |
| 2    | 3256-3      | 3    | Washer-Flat             | 25   | 32120-47    | 2    | Ring-Retaining, External |
| 3    | 32151-47    | 1    | Ring-Retaining          | 26   | 256-257     | 2    | Bushing-Nyliner          |
| 4    | 108-7991-03 | 1    | Lever-Brake             | 27   | 108-7979-03 | 1    | Bellcrank                |
| 5    | 108-7994    | 1    | Bushing-Pivot, Lever    | 28   | 104-8300    | 4    | Nut-HF, NI               |
| 6    | 121-2520    | 1    | Brake Lever Bracket ASM | 29   | 108-7983    | 1    | Bushing-Cable            |
| 7    | 104-8301    | 1    | Nut-HF, NI              | 30   | 66-4270     | 1    | Spring-Extension         |
| 8    | 322-11      | 2    | Screw-HH                | 32   | 108-2947    | 1    | HYD Motor ASM (CCW)      |
| 9    | 3256-23     | 2    | Washer-Plain            | 33   | 125-1967    | 2    | Bracket-Brake, Park      |
| 10   | 121-4605    | 2    | Washer-Spring           | 34   | 3253-7      | 8    | Washer-Lock              |
| 11   | 21-1880     | 1    | Grip-Handle             | 35   | 325-10      | 8    | Screw-HH                 |
| 12   | 108-2949    | 1    | HYD Motor ASM (CW)      | 36   | 85-6540     | 8    | Stud-Drive               |
| 13   | 108-7913    | 1    | Cable-Brake, Park       | 37   | 108-7977-03 | 2    | Hub-Wheel                |
| 14   | 108-7987    | 2    | Link-Latch, Parking     | 38   | 26-3790     | 2    | Nut-Lock                 |
| 17   | 3290-307    | 4    | Pin-Cotter              | 39   | 95-0621     | 2    | Wheel And Tire ASM       |
| 19   | 107-3376    | 2    | Spring-Compression      | 39:1 | 5108        | 1    | Valve                    |
| 21   | 19-1471     | 1    | Screw-Shoulder          | 39:2 | 85-8290     | 1    | Tire-2Ply, Knobby        |
| 22   | 114-0631    | 2    | Clevis-Latch, Parking   | 39:3 | 94-6116     | 1    | Wheel-Rear               |
| 23   | 108-7986-03 | 2    | Bar-Brake               | 40   | 242-50      | 8    | Nut-Lug                  |



## Hydraulic Motor Assembly No. 108-2949

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 110-6459    | 1    | Seal Kit          |
| 1:1  |             | 1    | Seal-Shaft ●      |
| 1:2  |             | 5    | Seal-Body ●       |
| 1:3  |             | 1    | Seal-Dirt/Water ● |
| 1:4  |             | 1    | Seal-Commutator ● |
| 2    | 3257-42     | 1    | Key-Woodruff      |

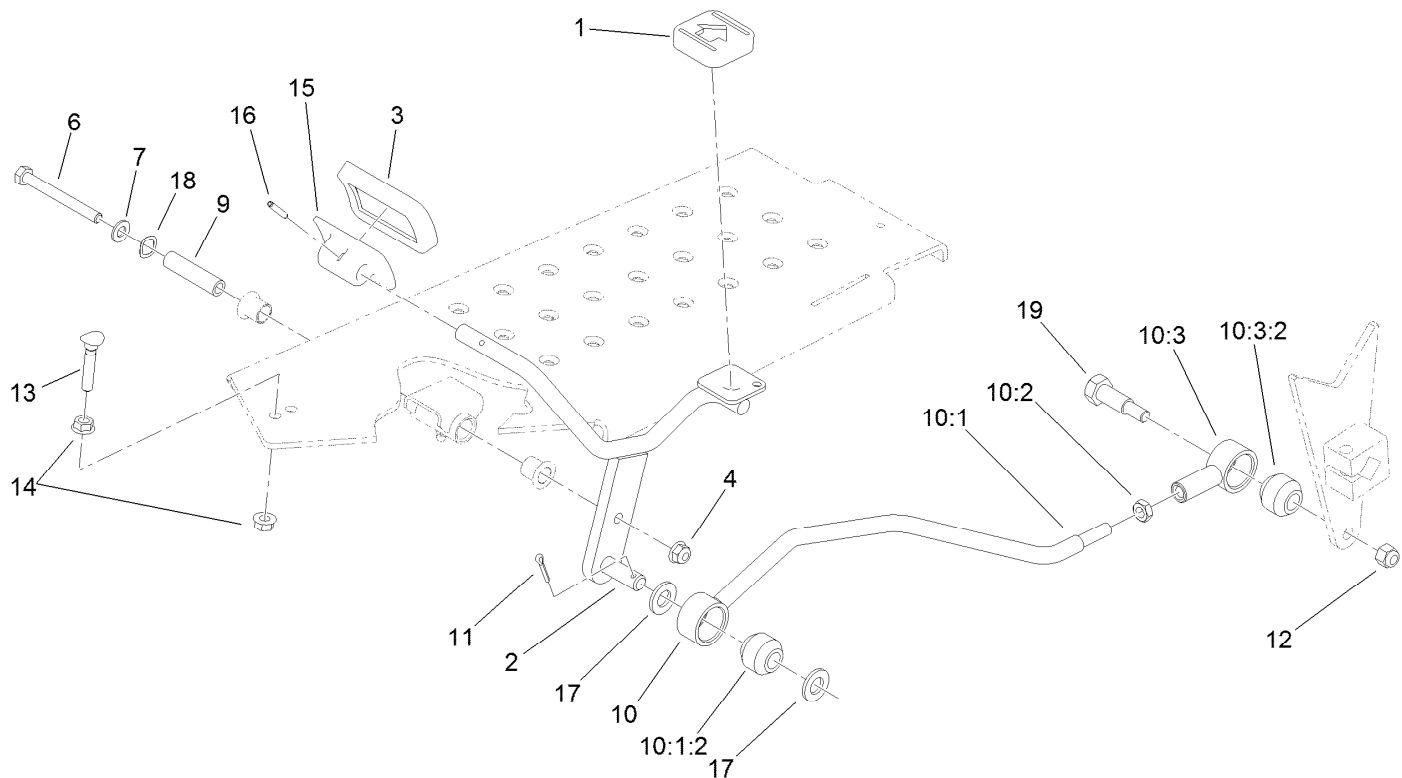
● Not serviced separately



## Hydraulic Motor Assembly No. 108-2947

| Ref.  | Part Number | Qty. | Description       |
|-------|-------------|------|-------------------|
| 1     | 110-6459    | 1    | Seal Kit          |
| 1:1   |             | 1    | Seal-Shaft ●      |
| 1:2   |             | 5    | Seal-Body ●       |
| 1:3   |             | 1    | Seal-Dirt/Water ● |
| 1:4   |             | 1    | Seal-Commutator ● |
| 2     | 3257-42     | 1    | Key-Woodruff      |
| 3     | 110-3381    | 1    | End Cover ASM     |
| 3:1   | 353-990     | 1    | Plug ASM          |
| 3:1:1 | 237-78      | 1    | O-Ring            |

● Not serviced separately

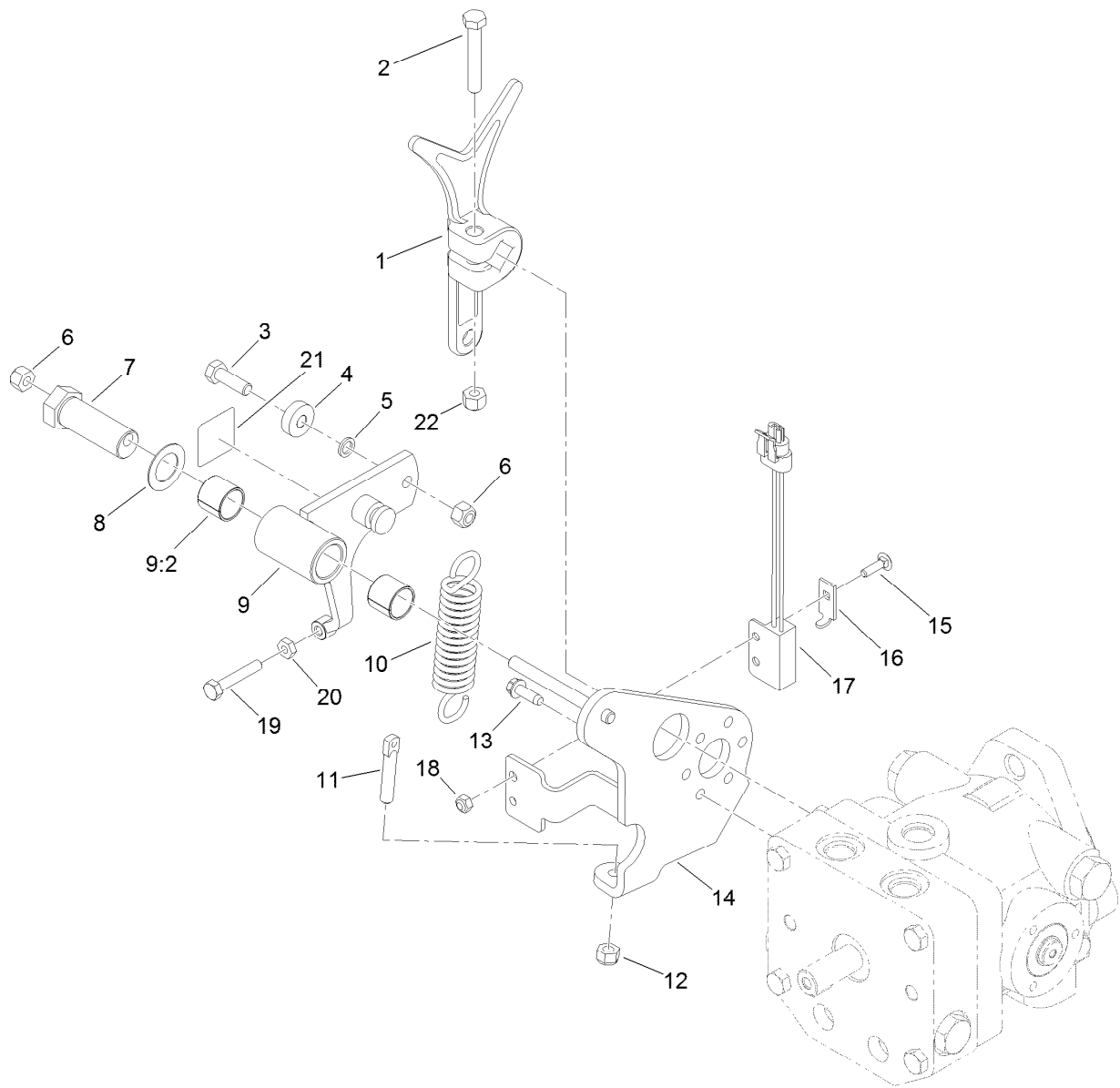


## Traction Pedal Assembly

| Ref.   | Part Number | Qty. | Description        |
|--------|-------------|------|--------------------|
| 1      | 74-9110     | 1    | Pad-Pedal, Reverse |
| 2      | 108-5498-01 | 1    | Pedal              |
| 3      | 74-9100     | 1    | Pad-Pedal, Forward |
| 4      | 104-8300    | 1    | Nut-HF, NI         |
| 6      | 322-14      | 1    | Screw-HH           |
| 7      | 3256-23     | 1    | Washer-Plain       |
| 9      | 85-8960     | 1    | Spacer             |
| 10     |             | 1    | Traction Rod ASM ● |
| 10:1   | 115-5626    | 1    | Rod ASM            |
| 10:1:2 | 23-2270     | 1    | Bushing-Rubber     |
| 10:2   | 3220-3      | 1    | Nut-HJ             |

| Ref.   | Part Number | Qty. | Description          |
|--------|-------------|------|----------------------|
| 10:3   | 115-5623    | 1    | Isolated Rod End ASM |
| 10:3:2 | 23-2270     | 1    | Bushing-Rubber       |
| 11     | 3272-10     | 1    | Pin-Cotter           |
| 12     | 3296-39     | 1    | Nut-Lock, NI         |
| 13     | 17-9420     | 1    | Screw-Handle         |
| 14     | 32128-20    | 2    | Nut-HF               |
| 15     | 117-9507    | 1    | Pedal-Accelerator    |
| 16     | 32121-45    | 1    | Pin-Spring           |
| 17     | 106-9888    | 2    | Washer-Flat          |
| 18     | 108473      | 1    | Washer-Wave          |
| 19     | 117-4698    | 1    | Screw-Shoulder, HH   |

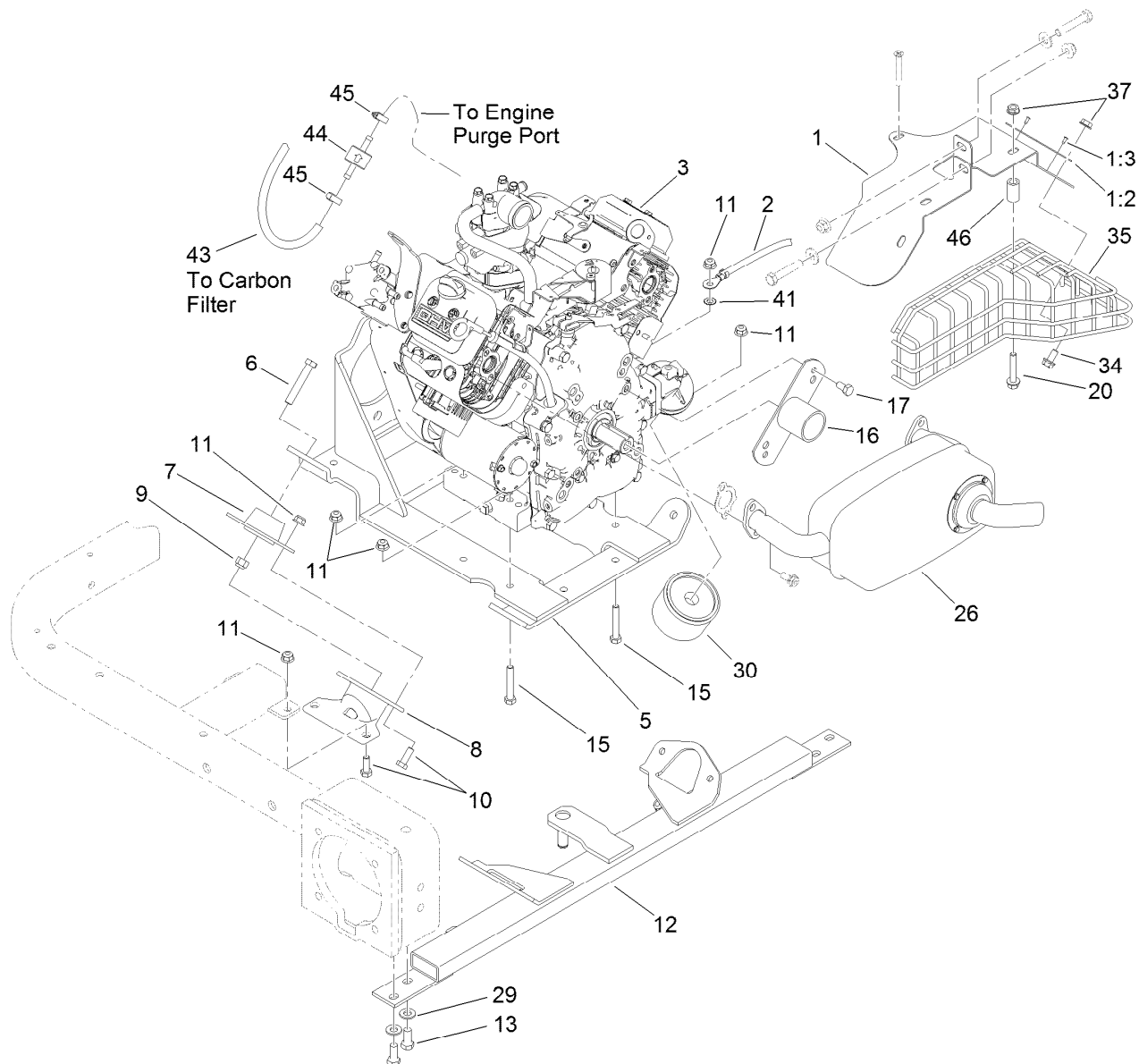
● Not serviced separately



## Pump Control Lever Assembly

| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 1    | 131-4399    | 1    | Lever, Pump              |
| 2    | 323-11      | 1    | Screw-HH                 |
| 3    | 322-5       | 1    | Screw-HH                 |
| 4    | 251-307     | 1    | Bearing-Ball             |
| 5    | 75-5470     | 1    | Spacer-Bearing           |
| 6    | 3296-29     | 2    | Nut-Lock, NI             |
| 7    | 76-8640     | 1    | Stud-Traction            |
| 8    | 3-6498      | 1    | Washer-Thrust            |
| 9    | 130-7832    | 1    | Arm ASM                  |
| 9:2  | 94-9609     | 2    | Bushing-Straight         |
| 10   | 85-9030     | 1    | Spring-Extension         |
| 11   | 18-6380     | 1    | Pin-Adjustment, Steering |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 12   | 3296-4      | 1    | Nut-Lock              |
| 13   | 49-2040     | 3    | Screw-HWHTF           |
| 14   | 108-5490-03 | 1    | Plate-Pump            |
| 15   | 3229-20     | 1    | Screw-CARR            |
| 16   | 100-4872    | 1    | Plate-Switch, Neutral |
| 17   | 105-0023    | 1    | Switch-Proximity      |
| 18   | 3296-2      | 1    | Nut-Lock, NI          |
| 19   | 321-43      | 1    | Capscrew              |
| 20   | 3218-1      | 1    | Nut-Jam               |
| 21   | 93-9051     | 1    | Decal-Bolt, Eccentric |
| 22   | 3296-39     | 1    | Nut-Lock, NI          |



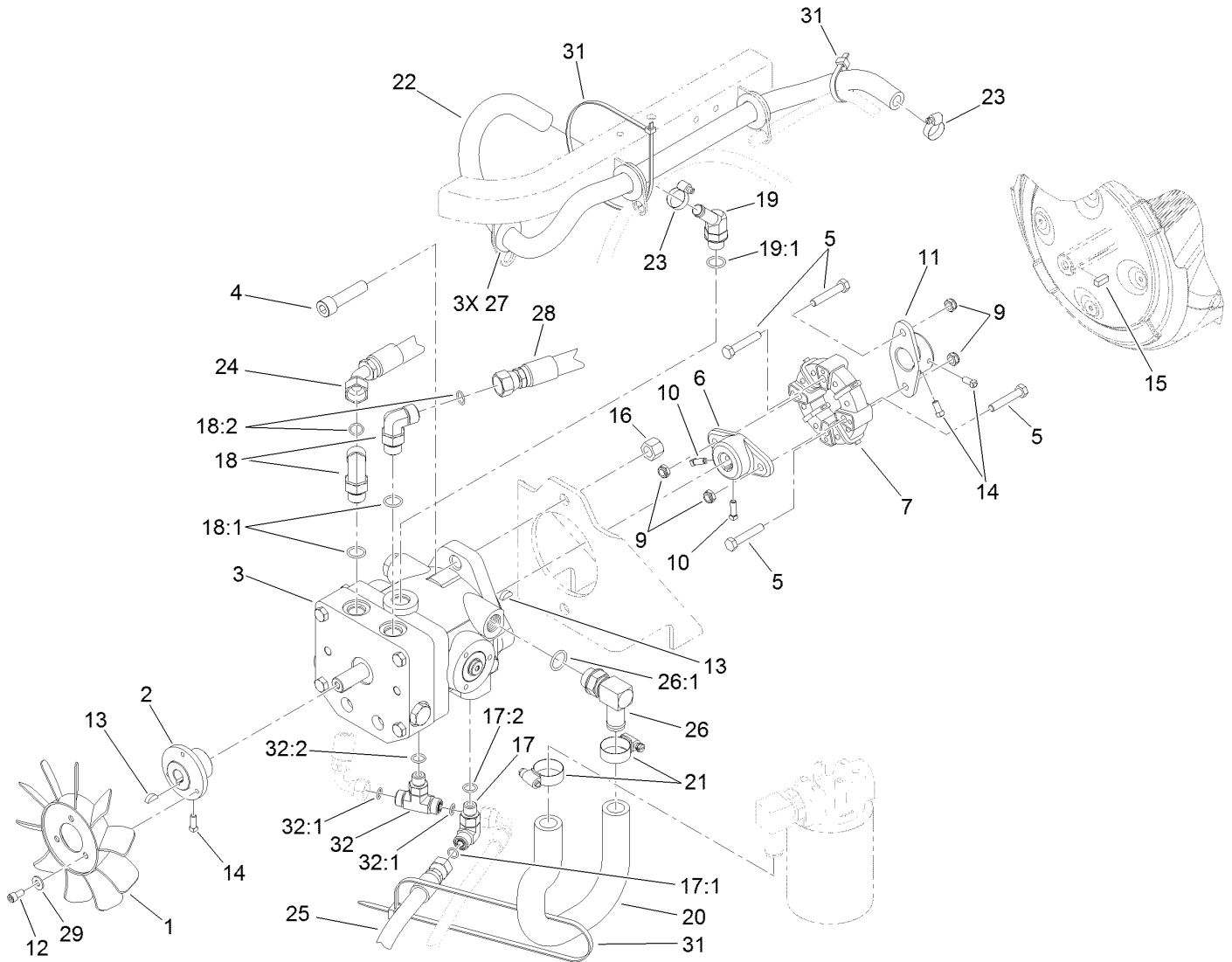
## Engine Installation Assembly

| Ref. | Part Number | Qty. | Description                          |
|------|-------------|------|--------------------------------------|
| 1    | 119-7191    | 1    | Muffler Shield ASM                   |
| 1:2  | 95-0645     | 1    | Plate-Surface, Hot                   |
| 1:3  | 3269-32     | 2    | Rivet-Pop                            |
| 2    | 54-3093     | 1    | Cable-Battery, Negative              |
| 3    | 120-3403    | 1    | Engine-Briggs,<br>356447-0304-G2 Gas |
| 5    | 108-2809-03 | 1    | Support-Engine                       |
| 6    | 323-11      | 4    | Screw-HH                             |
| 7    | 121-9076    | 4    | Mount-Engine                         |
| 8    | 125-1954    | 2    | Mount-Front                          |
| 9    | 104-8301    | 4    | Nut-HF, NI                           |
| 10   | 322-4       | 12   | Screw-HH                             |
| 11   | 104-8300    | 16   | Nut-HF, NI                           |
| 12   | 120-3461-01 | 1    | Mount-Engine                         |
| 13   | 323-5       | 4    | Screw-HH                             |

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 15   | 322-10      | 4    | Screw-HH            |
| 16   | 95-0632-03  | 1    | Cover               |
| 17   | 3210-2      | 2    | Screw-HH            |
| 20   | 94-5780     | 2    | Screw-HWH           |
| 26   | 120-3476    | 1    | Muffler-Dual Inlet  |
| 29   | 3256-24     | 4    | Washer-Flat         |
| 30   | 107-7817    | 1    | Filter-Oil, Engine  |
| 34   | 3234-14     | 2    | Screw-HHF           |
| 35   | 110-6348-03 | 1    | Shield-Exhaust      |
| 37   | 32128-25    | 4    | Nut-HF              |
| 41   | 3255-8      | 1    | Washer-Lock         |
| 43   | 117-9569    | 1    | Hose-Fuel           |
| 44   | 133-8499    | 1    | Valve-Check, Vacuum |
| 45   | 2412-108    | 2    | Clamp-Worm          |
| 46   | 59-2580     | 2    | Spacer-Tubular      |

● Obtain parts from [www.briggsandstratton.com](http://www.briggsandstratton.com)

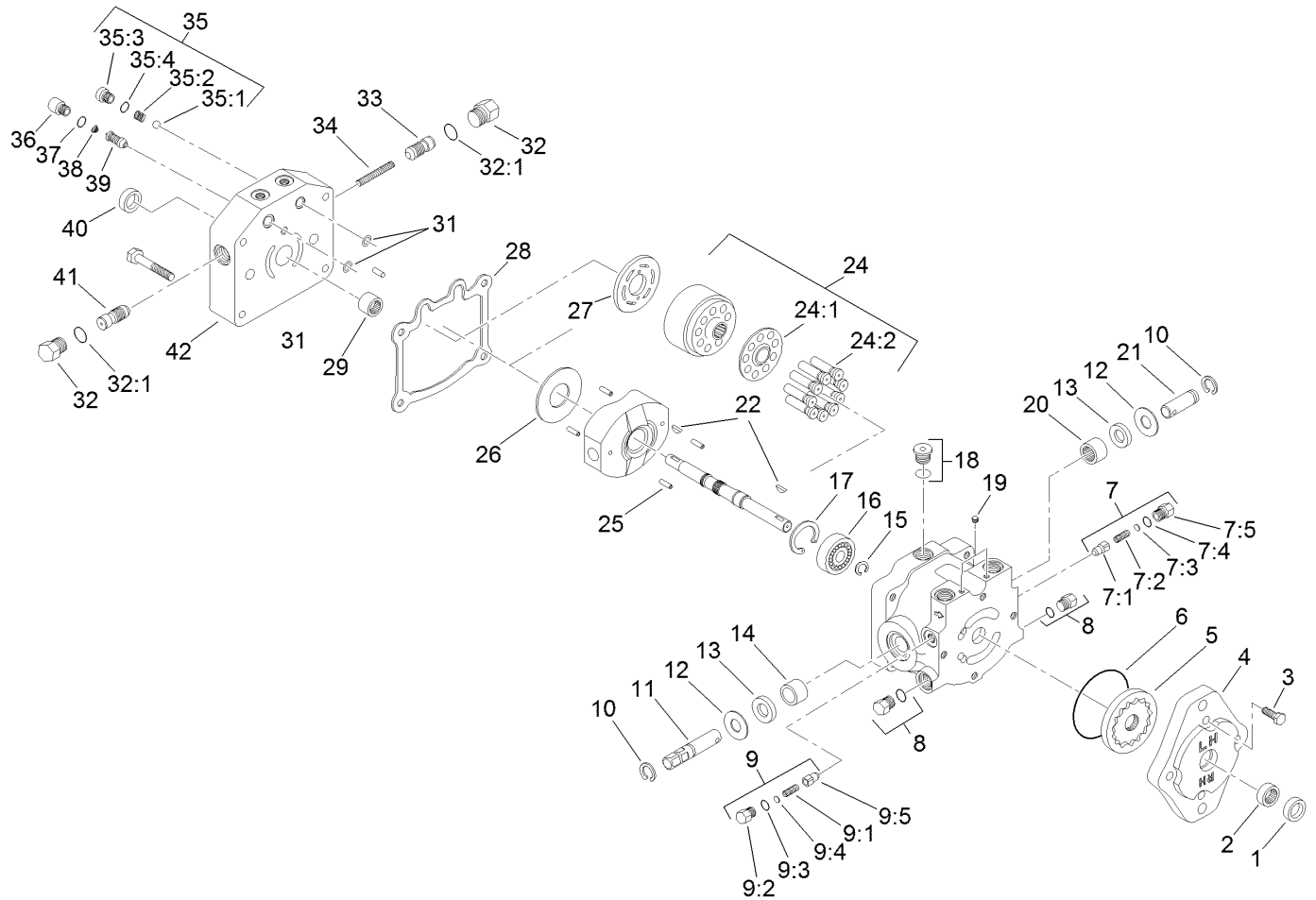
# Pump and Coupling Assembly



## Pump and Coupling Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|--------------------|
| 1           | 1-633869           | 1           | Fan-Pump, Cooling     | 18:1        | 237-79             | 1           | O-Ring             |
| 2           | 108-5484           | 1           | Hub-Fan               | 18:2        | 237-30             | 1           | O-Ring             |
| 3           | 132-4350           | 1           | Pump-Piston, Variable | 19          | 354-126            | 1           | Fitting-Elbow, 45  |
| 4           | 3274-5             | 2           | Screw-HSH             | 19:1        | 237-79             | 1           | O-Ring             |
| 5           | 322-9              | 4           | Screw-HH              | 20          | 108-5481           | 1           | Hose-Suction       |
| 6           | 110-9695           | 1           | Hub-Pump              | 21          | 2412-129           | 2           | Clamp-Hose         |
| 7           | 119-0652           | 1           | Coupler-Rubber        | 22          | 110-1325           | 1           | Hose-Return        |
| 9           | 3296-47            | 4           | Nut-Lock, NI          | 23          | 2412-36            | 2           | Clamp-Hose         |
| 10          | 3241-6             | 2           | Screw-SQH             | 24          | 108-8440           | 1           | Hose ASM           |
| 11          | 110-5236           | 1           | Hub-Engine            | 25          | 108-8428           | 1           | HYD Hose ASM       |
| 12          | 3274-52            | 3           | Screw-HSH             | 26          | 87-8170            | 1           | Fitting-90         |
| 13          | 3257-32            | 2           | Key-Woodruff          | 26:1        | 237-80             | 1           | O-Ring             |
| 14          | 3241-7             | 4           | Screw-SQH             | 27          | 240-4              | 3           | Grommet-Rubber     |
| 15          | 85-9020            | 1           | Key-Square            | 28          | 110-1322           | 1           | HYD Hose ASM       |
| 16          | 3296-23            | 2           | Nut-Lock, NI          | 29          | 3256-22            | 3           | Washer-Flat        |
| 17          | 340-77             | 1           | Fitting-Elbow, 90 DEG | 31          | 3290-379           | 4           | Tie-Cable          |
| 17:1        | 237-22             | 1           | O-Ring                | 32          | 340-94             | 1           | Adapter            |
| 17:2        | 237-42             | 1           | O-Ring                | 32:1        | 237-22             | 2           | O-Ring             |
| 18          | 340-98             | 2           | Fitting-Elbow, 90 DEG | 32:2        | 237-42             | 1           | O-Ring             |

# Variable Piston Pump Assembly No. 132-4350

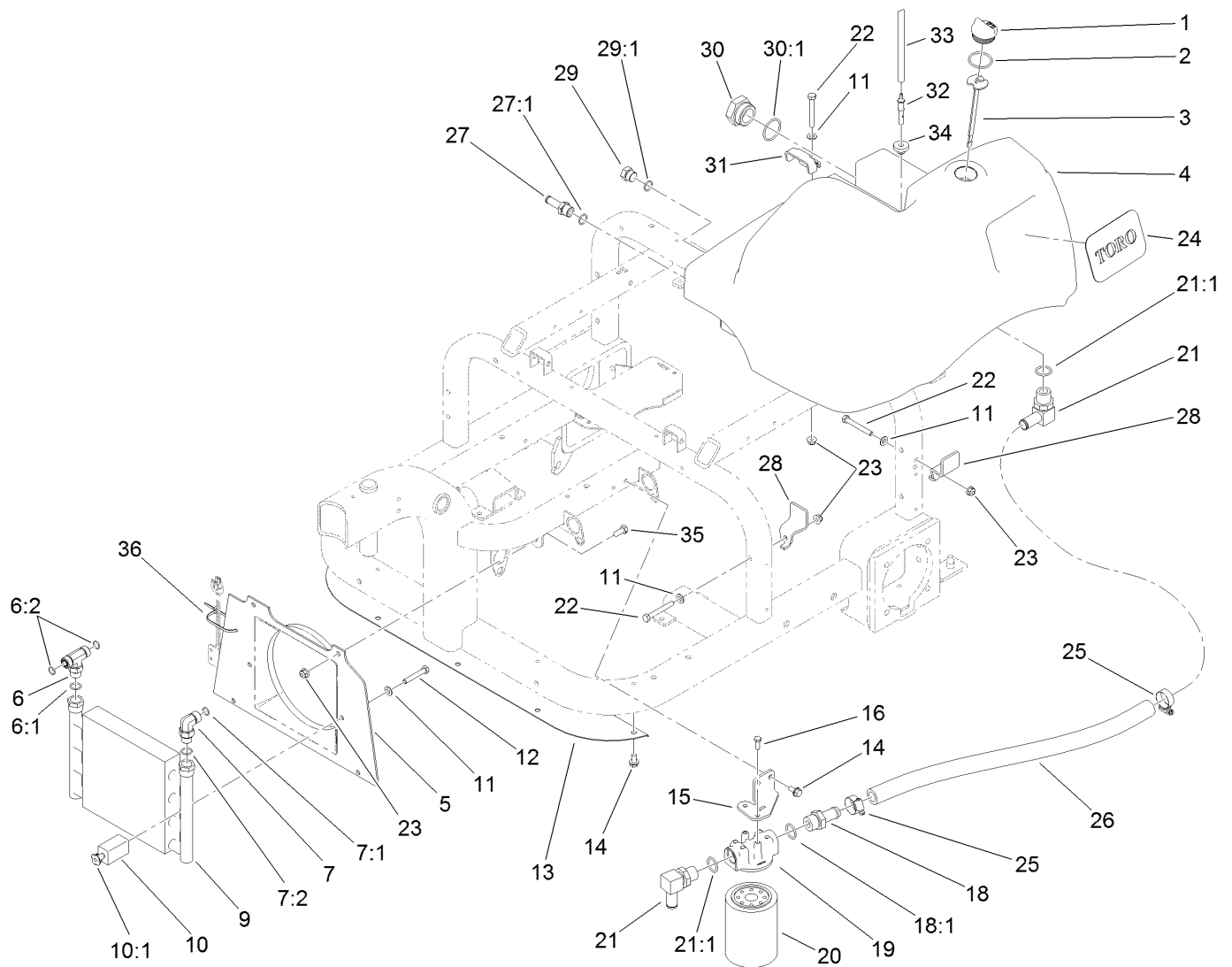


# Variable Piston Pump Assembly No. 132-4350 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|----------------------|-------------|--------------------|-------------|--------------------|
| 1           | 93-4133            | 1           | Seal-Lip             | 20          | 252-82             | 1           | Bearing-Needle     |
| 2           | 67-8050            | 1           | Bearing-Needle       | 21          | 25-2500            | 1           | Shaft-Trunnion     |
| 3           | 322-4              | 4           | Screw-HH             | 22          | 3257-32            | 2           | Key-Woodruff       |
| 4           | 114-0611           | 1           | Housing-Pump, Charge | 24          | 48-1800            | 1           | Cylinder Block Kit |
| 5           | 95-5812            | 1           | Gerotor ASM          | 24:1        |                    | 1           | Retainer-Slipper ● |
| 6           | 237-95             | 1           | O-Ring               | 24:2        |                    | 9           | Piston ASM ●       |
| 7           | 49-8520            | 1           | Implement Relief Kit | 25          | 32121-91           | 4           | Pin-Spring         |
| 7:1         | 83-7260            | 1           | Cone-Relief, Charge  | 26          | 25-2380            | 1           | Plate-Thrust       |
| 7:2         | 25-2570            | 1           | Spring-Valve         | 27          | 88-8160            | 1           | Plate-Valve        |
| 7:3         | 25-2470            | 1           | Pack-Shim            | 28          | 25-2400            | 1           | Gasket             |
| 7:4         | 237-86             | 1           | O-Ring               | 29          | 110-6341           | 1           | Bearing-Roller     |
| 7:5         | 25-2460            | 1           | Plug-HH              | 31          | 112-7652           | 2           | O-Ring             |
| 8           | 67-8030            | 2           | Plug ASM             | 32          | 28-3440            | 2           | Plug-Threaded      |
| 9           | 49-8510            | 1           | Valve Kit            | 32:1        | 75-0240            | 1           | O-Ring             |
| 9:1         | 25-2480            | 1           | Spring-Valve         | 33          | 98-0920            | 1           | Valve-Acceleration |
| 9:2         | 25-2460            | 1           | Plug-HH              | 34          | 25-2610            | 1           | Spring-Valve       |
| 9:3         | 237-86             | 1           | O-Ring               | 35          | 99-5689            | 1           | Check Valve Kit    |
| 9:4         | 25-2470            | 1           | Pack-Shim            | 35:1        | 25-2490            | 1           | Ball               |
| 9:5         | 83-7260            | 1           | Cone-Relief, Charge  | 35:2        | 25-2640            | 1           | Spring-Valve       |
| 10          | 32151-46           | 2           | Ring-Retaining       | 35:3        | 25-2650            | 1           | Plug-Valve, Check  |
| 11          | 88-8180            | 1           | Shaft-Trunnion       | 35:4        | 237-86             | 1           | O-Ring             |
| 12          | 25-2510            | 2           | Washer-Flat          | 36          | 75-0190            | 1           | Plug-Special       |
| 13          | 25-3210            | 2           | Seal-Lip             | 37          | 75-0240            | 1           | O-Ring             |
| 14          | 88-8190            | 1           | Bearing-Journal      | 38          | 110-6342           | 1           | Spring             |
| 15          | 32151-83           | 1           | Ring-Snap            | 39          | 110-6343           | 1           | Valve-Scr          |
| 16          | 95-5809            | 1           | Bearing-Ball         | 40          | 132-4357           | 1           | Seal-Lip           |
| 17          | 32151-75           | 1           | Ring-Retaining       | 41          | 98-0920            | 1           | Valve-Acceleration |
| 18          | 67-9090            | 1           | Plug                 | 42          | 112-7651           | 1           | Cap-End            |
| 19          | 75-0160            | 1           | Plug-Pipe            |             |                    |             |                    |

● Not serviced separately

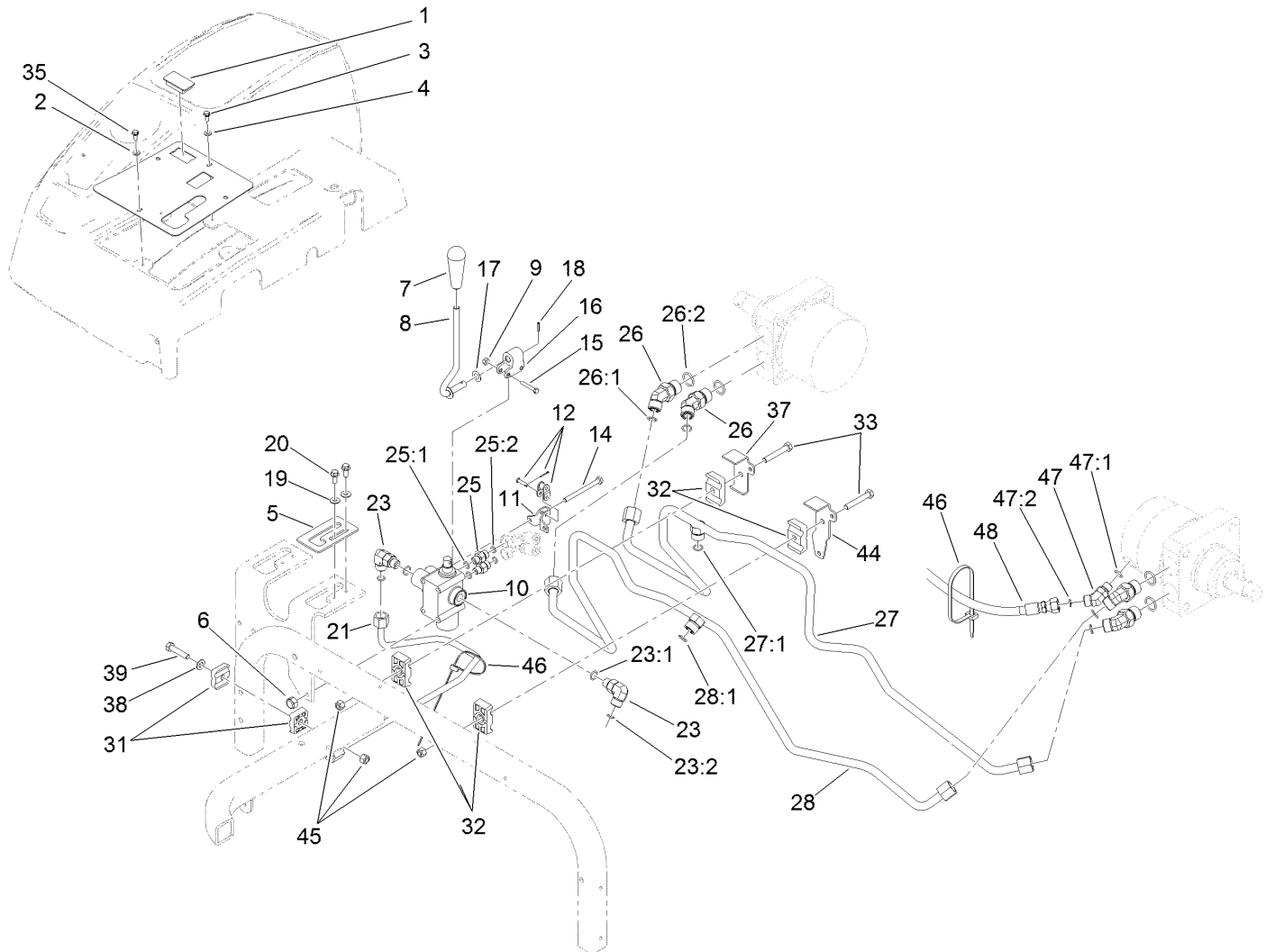
# Hydraulic Tank, Filter and Cooler Assembly



## Hydraulic Tank, Filter and Cooler Assembly (continued)

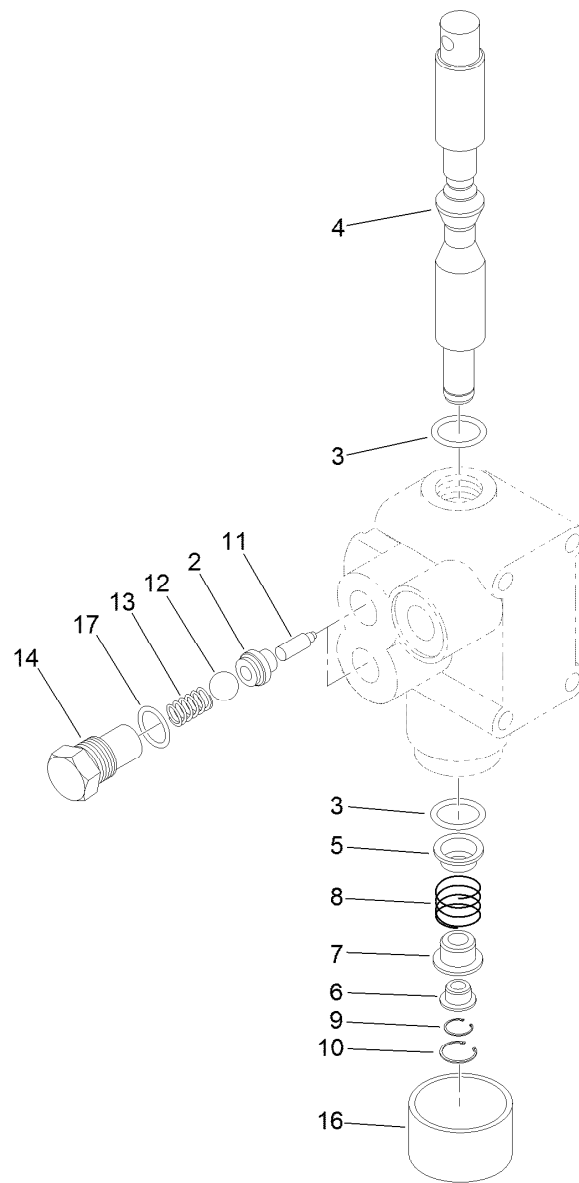
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|--------------------------|
| 1           | 93-7498            | 1           | Plug-Plastic          | 19          | 68-8990            | 1           | Head-Filter              |
| 2           | 237-101            | 1           | O-Ring                | 20          | 54-0110            | 1           | Filter-Oil, Transmission |
| 3           | 108-7996           | 1           | Dipstick ASM          | 21          | 353-987            | 2           | Fitting-Elbow, 90        |
| 4           | 119-9040           | 1           | Tank-Hydraulic        | 21:1        | 237-81             | 1           | O-Ring                   |
| 5           | 108-5477           | 1           | Shroud-Fan            | 22          | 322-12             | 5           | Screw-HH                 |
| 6           | 340-157            | 1           | Fitting-HYD, Tee      | 23          | 104-8300           | 9           | Nut-HF, NI               |
| 6:1         | 237-79             | 1           | O-Ring                | 24          | 108-8452           | 1           | Decal-Logo               |
| 6:2         | 237-30             | 2           | O-Ring                | 25          | 2412-129           | 2           | Clamp-Hose               |
| 7           | 340-98             | 1           | Fitting-Elbow, 90 DEG | 26          | 108-5483           | 1           | Hose-Suction, Tank       |
| 7:1         | 237-79             | 1           | O-Ring                | 27          | 354-121            | 1           | Fitting-STR              |
| 7:2         | 237-30             | 1           | O-Ring                | 27:1        | 237-79             | 1           | O-Ring                   |
| 9           | 108-8457           | 1           | Cooler-Oil            | 28          | 108-7965           | 2           | Clamp-Tank, HYD          |
| 10          | 85-9550            | 2           | Rubber Clamp ASM      | 29          | 353-550            | 1           | Plug-HYD, HH             |
| 10:1        | 85-9670            | 1           | Nut-T                 | 29:1        | 237-79             | 1           | O-Ring                   |
| 11          | 3256-23            | 7           | Washer-Plain          | 30          | 108-8468           | 1           | Plug-HH                  |
| 12          | 322-11             | 2           | Screw-HH              | 30:1        | 237-101            | 1           | O-Ring                   |
| 13          | 121-2474-03        | 1           | Panel-Cooler          | 31          | 108-7903           | 1           | Clamp-Tank               |
| 14          | 32144-14           | 7           | Screw-HWHTF           | 32          | 110-1372           | 1           | Fitting-Vent, Tank       |
| 15          | 108-5482           | 1           | Bracket-Filter, Oil   | 33          | 110-8181           | 1           | Hose-Fuel                |
| 16          | 3234-4             | 2           | Screw-HHF             | 34          | 46-6560            | 1           | Bushing                  |
| 18          | 354-73             | 1           | Fitting               | 35          | 322-3              | 4           | Screw-HH                 |
| 18:1        | 237-81             | 1           | O-Ring                | 36          | 3290-379           | 1           | Tie-Cable                |

# Lift Valve and Rear Tube Assembly



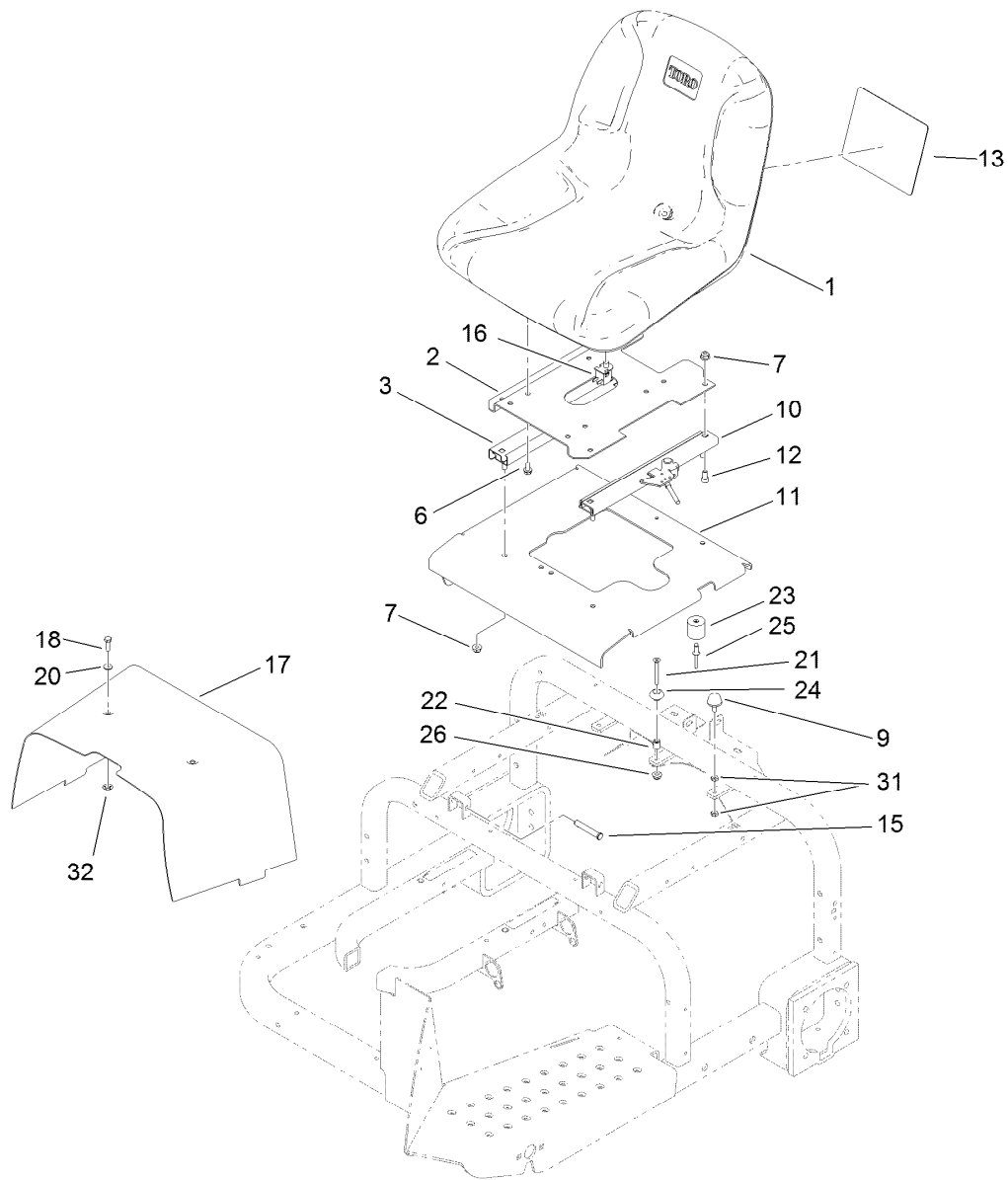
## Lift Valve and Rear Tube Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|---------------------|
| 1           | 99-7420            | 1           | Plug-Hole             | 25:1        | 237-78             | 1           | O-Ring              |
| 2           | 108-7909-03        | 1           | Panel-Control         | 25:2        | 237-21             | 1           | O-Ring              |
| 3           | 3290-321           | 4           | Screw-HWH             | 26          | 340-89             | 4           | Fitting-HYD, 45 DEG |
| 4           | 3256-51            | 4           | Washer-Flat           | 26:1        | 237-30             | 1           | O-Ring              |
| 5           | 108-7941           | 1           | Plate-Guide, Lever    | 26:2        | 237-80             | 1           | O-Ring              |
| 6           | 3296-42            | 3           | Nut-Lock, NI          | 27          | 108-8406           | 1           | Tube ASM            |
| 7           | 98-0152            | 1           | Knob-Tapered          | 27:1        | 237-30             | 1           | O-Ring              |
| 8           | 108-7942           | 1           | Rear Lever ASM        | 28          | 110-1323           | 1           | Tube ASM            |
| 9           | 3296-2             | 2           | Nut-Lock, NI          | 28:1        | 237-30             | 1           | O-Ring              |
| 10          | 121-9070           | 1           | Valve ASM             | 31          | 56-7973            | 2           | Clamp-Tube          |
| 11          | 88-8480            | 1           | Bracket-Pivot         | 32          | 56-7976            | 4           | Clamp-Tube          |
| 12          | 2710-20            | 1           | Link-Offset           | 33          | 322-10             | 2           | Screw-HH            |
| 14          | 321-23             | 3           | Screw-HH              | 35          | 108-8484           | 1           | Decal-Lift, Rear    |
| 15          | 3290-360           | 2           | Screw-HH              | 37          | 110-1333           | 1           | Bracket-Clamp       |
| 16          | 125-1944           | 1           | Pivot-Hinge           | 38          | 3256-23            | 1           | Washer-Plain        |
| 17          | 3290-477           | 1           | Washer-Curved         | 39          | 322-7              | 1           | Screw-HH            |
| 18          | 32121-73           | 1           | Pin-Roll              | 44          | 110-1332           | 1           | Bracket-Clamp       |
| 19          | 3256-1             | 2           | Washer-Flat           | 45          | 3296-29            | 3           | Nut-Lock, NI        |
| 20          | 3234-33            | 2           | Screw-HHF             | 46          | 3290-378           | 2           | Tie-Cable           |
| 21          | 108-8416           | 1           | Tube ASM              | 47          | 340-87             | 1           | Fitting-Elbow-45    |
| 23          | 340-77             | 2           | Fitting-Elbow, 90 DEG | 47:1        | 237-22             | 1           | O-Ring              |
| 23:1        | 237-22             | 1           | O-Ring                | 47:2        | 237-42             | 1           | O-Ring              |
| 23:2        | 237-42             | 1           | O-Ring                | 48          | 112-1411           | 1           | Hose-HYD            |
| 25          | 340-92             | 2           | Fitting-Straight      |             |                    |             |                     |



## Hydraulic Valve Assembly No. 121-9070

| Ref. | Part Number | Qty. | Description |
|------|-------------|------|-------------|
| 2    | 22-8370     | 2    | Seat-Valve  |
| 3    | 22-8500     | 2    | O-Ring      |
| 4    | 22-8420     | 1    | Spool       |
| 5    | 22-8380     | 1    | Retainer    |
| 6    | 22-8400     | 1    | Spacer      |
| 7    | 22-8390     | 1    | Retainer    |
| 8    | 22-8410     | 1    | Spring      |
| 9    | 22-8480     | 1    | Ring-Snap   |
| 10   | 22-8490     | 1    | Ring-Snap   |
| 11   | 22-8360     | 2    | Pin         |
| 12   | 22-8350     | 2    | Ball        |
| 13   | 22-8340     | 2    | Spring      |
| 14   | 22-8330     | 2    | Plug        |
| 16   | 138-2229    | 1    | Cap         |
| 17   | 237-42      | 2    | O-Ring      |



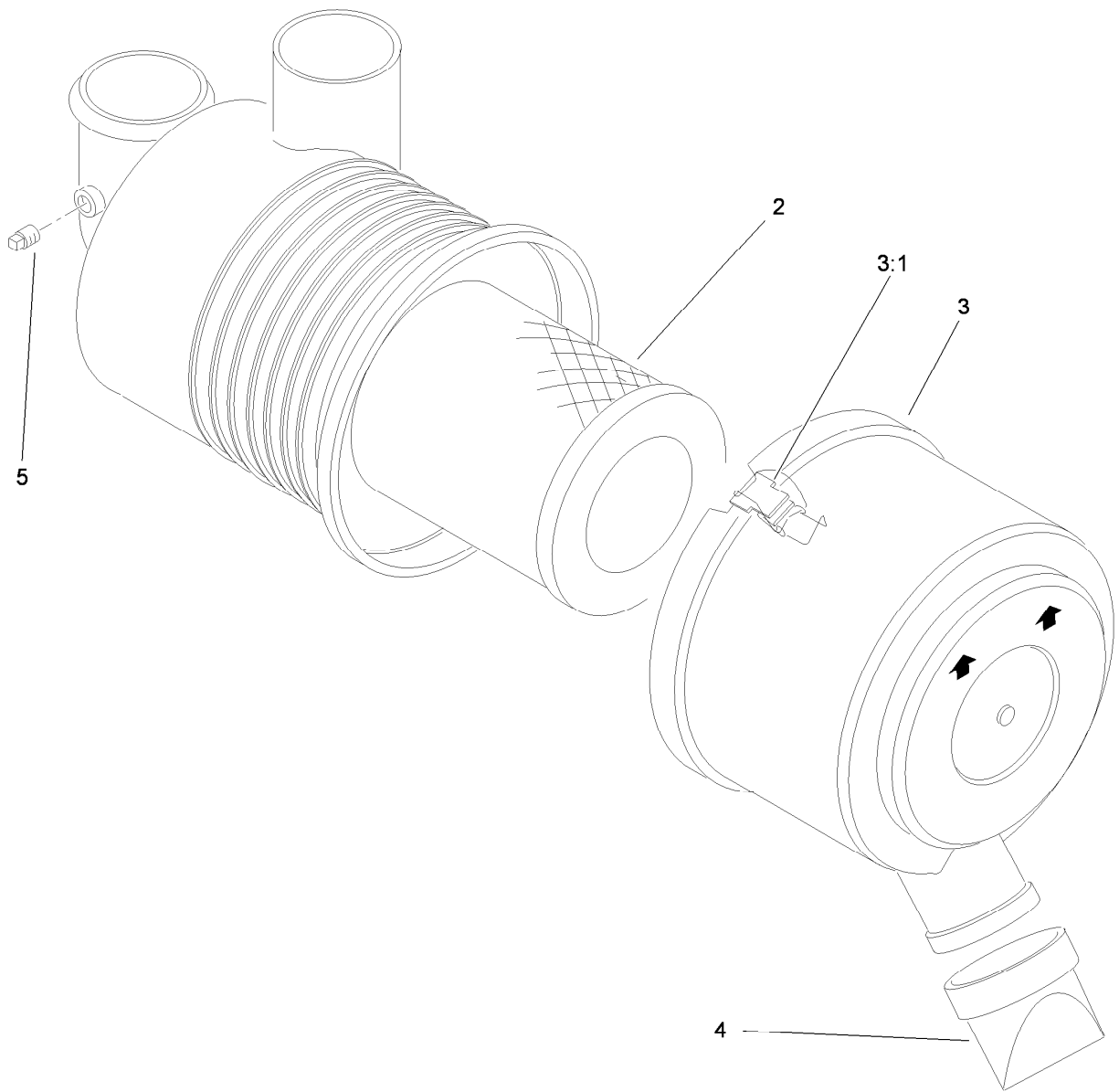
## Seat and Shroud Assembly

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 108-6878    | 1    | Seat              |
| 2    | 108-7931-03 | 1    | Base-Seat         |
| 3    | 51-0780     | 1    | Slider-Seat       |
| 6    | 3234-14     | 4    | Screw-HHF         |
| 7    | 104-8300    | 8    | Nut-HF, NI        |
| 9    | 1-523420    | 2    | Bumper            |
| 10   | 51-0790     | 1    | Adjuster-Seat, LH |
| 11   | 130-7834-03 | 1    | Base-Seat         |
| 12   | 3274-12     | 4    | Screw-HSH         |
| 13   | 132-4429    | 1    | Decal-Service     |
| 15   | 112-7153    | 2    | Pin               |
| 16   | 82-2190     | 1    | Switch-Bail       |

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 17   | 108-6859-01 | 1    | Shroud-Center     |
| 18   | 321-5       | 2    | Screw-HH          |
| 20   | 3256-1      | 2    | Washer-Flat       |
| 21   | 363-1571    | 1    | Screw-PFH         |
| 22   | 609588      | 1    | Spacer            |
| 23   | 99-7830     | 1    | Receptical-Rubber |
| 24   | 99-7833     | 1    | Post-Holding      |
| 25   | 3290-412    | 1    | Rivet-Blind       |
| 26   | 104-7201    | 1    | Nut-HF            |
| 31   | 3218-1      | 4    | Nut-Jam           |
| 32   | 106-8737    | 2    | Nut-Retainer      |

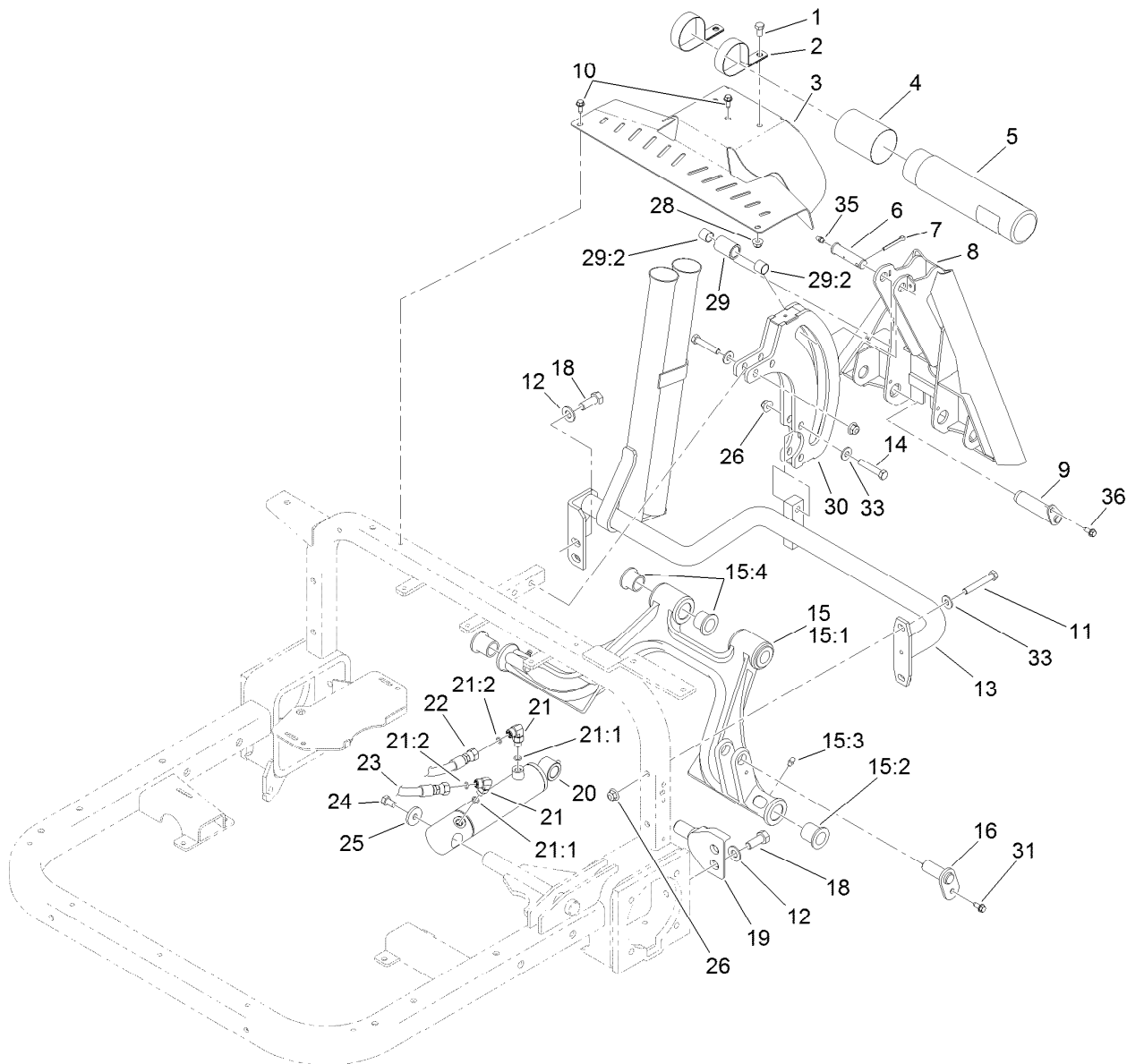


| <b>Ref.</b> | <b>Part Number</b> | <b>Qty.</b> | <b>Description</b>      |
|-------------|--------------------|-------------|-------------------------|
| 14:5        | 100-4918           | 2           | Diode                   |
| 15          | 3296-2             | 2           | Nut-Lock, NI            |
| 16          | 99-7430            | 3           | Relay - Mini 280        |
| 17          | 321-3              | 3           | Screw-HH                |
| 18          | 112-1444-01        | 1           | Bracket-Relay           |
| 20          | 110-3380           | 1           | Nut-Standoff            |
| 21          | 3218-13            | 1           | Nut-Jam, Brass          |
| 22          | 3253-4             | 2           | Washer-Lock             |
| 23          | 3219-14            | 2           | Nut-Hex                 |
| 24          | 3254-1             | 2           | Washer-Lock, Int        |
| 25          | 28-4210            | 1           | Solenoid                |
| 26          | 32144-10           | 4           | Screw-HWH               |
| 27          | 110-3315           | 1           | Cable-Positive, Starter |
| 28          | 110-3314           | 1           | Cable-Positive, Battery |
| 29          | 3255-9             | 1           | Washer-Lock             |



## Air Cleaner Assembly No. 93-2190

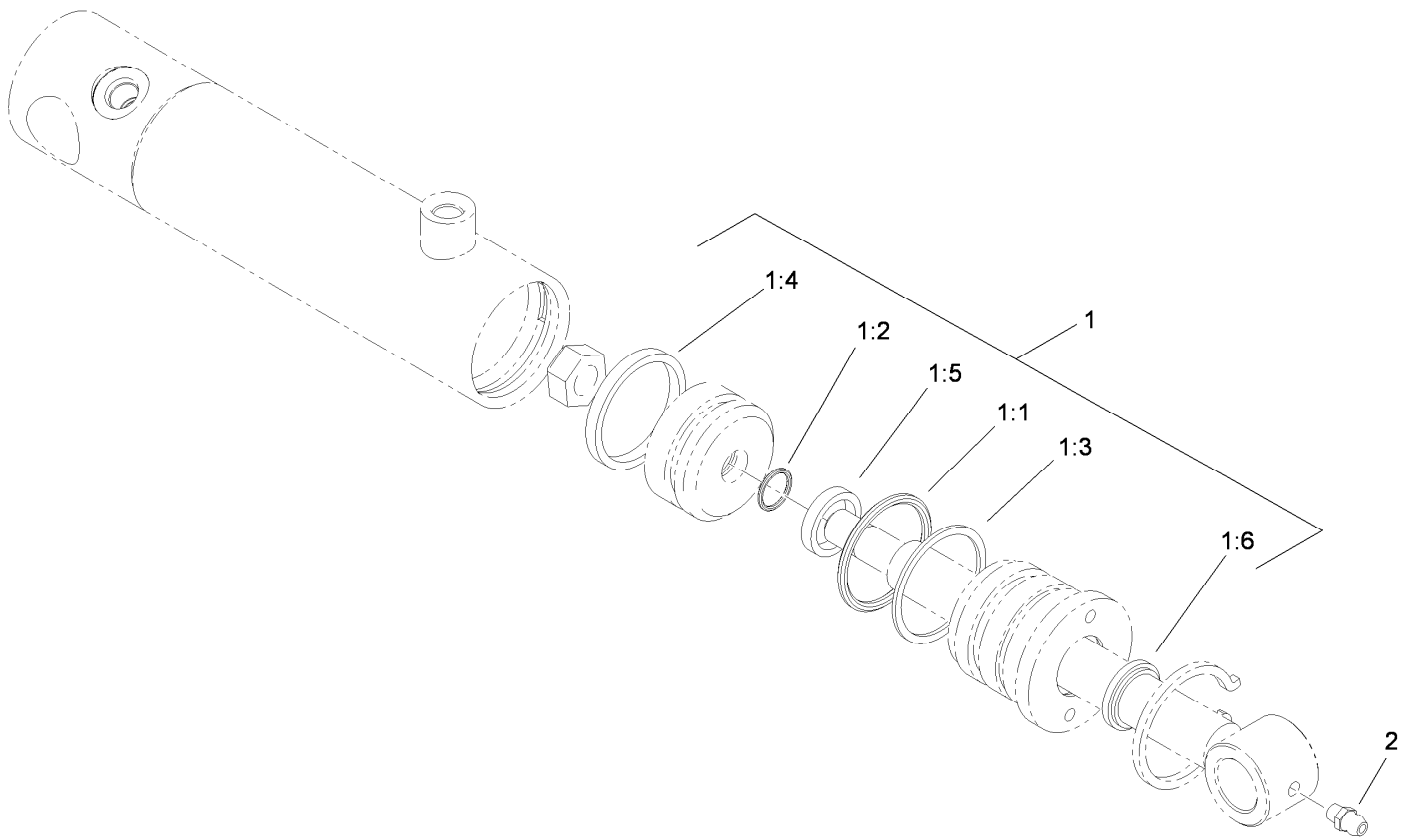
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 2           | 108-3811           | 1           | Filter-Air         |
| 3           | 94-3652            | 1           | Cover ASM          |
| 3:1         | 1-643283           | 2           | Latch-Cleaner, Air |
| 4           | 87-9400            | 1           | Valve-Vacuator     |
| 5           | 285-17             | 1           | Plug-Pipe          |



## Rear Hitch Assembly

| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 1    | 322-2       | 2    | Screw-HH       |
| 2    | 2412-133    | 2    | Clamp-R        |
| 3    | 121-9081-01 | 1    | Cover-Rear     |
| 4    | 104-7048    | 1    | Cap-Housing    |
| 5    | 104-7050    | 1    | Tube-Manual    |
| 6    | 108-2282    | 1    | Pin-Clevis     |
| 7    | 3272-23     | 1    | Pin-Cotter     |
| 8    | 130-7879-01 | 1    | Frame-Adapter  |
| 9    | 108-6885    | 2    | Pin ASM        |
| 10   | 32144-10    | 3    | Screw-HWH      |
| 11   | 323-12      | 2    | Screw-HH       |
| 12   | 3256-26     | 4    | Washer-Flat    |
| 13   | 120-3465-03 | 1    | Frame-Hitch    |
| 14   | 323-10      | 4    | Screw-HH       |
| 15   | 120-3457    | 1    | Rear Hitch ASM |
| 15:1 | 115-5609-01 | 1    | Hitch          |
| 15:2 | 95-3577     | 2    | Bushing        |
| 15:3 | 302-5       | 4    | Fitting-Grease |
| 15:4 | 33-3090     | 4    | Bushing        |
| 16   | 115-5648    | 1    | Pin-Flag       |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 18   | 325-5       | 4    | Screw-HH              |
| 19   | 115-5618    | 2    | Pivot-Hub             |
| 20   | 115-5647    | 1    | HYD Lift Cylinder ASM |
| 21   | 340-132     | 2    | Fitting-Elbow, 90     |
| 21:1 | 237-78      | 1    | O-Ring                |
| 21:2 | 237-21      | 1    | O-Ring                |
| 22   | 95-8837     | 1    | Hose ASM              |
| 23   | 100-3833    | 1    | Hose-HYD              |
| 24   | 323-34      | 1    | Screw-HH              |
| 25   | 53-6380     | 1    | Washer-Flat           |
| 26   | 104-8301    | 6    | Nut-HF, NI            |
| 28   | 104-8300    | 2    | Nut-HF, NI            |
| 29   | 108-5472    | 1    | Tube ASM              |
| 29:2 | 256-311     | 2    | Bushing-Split         |
| 30   | 110-1368-01 | 1    | Plate-Roller          |
| 31   | 32144-10    | 1    | Screw-HWH             |
| 33   | 3256-3      | 6    | Washer-Flat           |
| 35   | 302-5       | 1    | Fitting-Grease        |
| 36   | 99-8445     | 2    | Screw-HWH             |



## Hydraulic Lift Cylinder Assembly No. 115-5647

| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 1    | 108-4597    | 1    | Seal Kit       |
| 1:1  |             | 1    | O-Ring ●       |
| 1:2  |             | 1    | O-Ring ●       |
| 1:3  |             | 1    | Ring-Back Up ● |
| 1:4  |             | 1    | Seal-Psp ●     |
| 1:5  |             | 1    | Seal-Rod ●     |
| 1:6  |             | 1    | Seal-Dust ●    |
| 2    | 302-5       | 1    | Fitting-Grease |

● Not serviced separately

# Attachments and Accessories

## For 08705 Sand Pro 5040 Traction Unit

| Product Name                                                    | Model/Part |
|-----------------------------------------------------------------|------------|
| Midmount Toolbar System .....                                   | 08731      |
| Tooth Rake .....                                                | 08751      |
| Spring Rake .....                                               | 08752      |
| Rear Broom .....                                                | 08753      |
| Finish Grader .....                                             | 08754      |
| Manual Blade .....                                              | 08714      |
| Spiker .....                                                    | 08755      |
| Drag Mat Carrier System .....                                   | 08756      |
| Debris Blower .....                                             | 08759      |
| Rear Remote Hydraulic Kit .....                                 | 08781      |
| Wheel and Tire Assembly .....                                   | 121-9077   |
| Spark Arrestor Screen .....                                     | 119-7185   |
| MVP Filter Kit .....                                            | 30035      |
| Yellow Hydraulic Cap .....                                      | 107-1576   |
| Draw Bar Hitch Assembly .....                                   | 110-1375   |
| Light Kit .....                                                 | 110-1314   |
| Premium All Season Hydraulic Fluid (55 Gallon Drum) .....       | 108-1177   |
| Speed Limiter Kit .....                                         | 110-1371   |
| Premium All Season Hydraulic Fluid (5 Gallon Pail) .....        | 108-1178   |
| Smooth Wheel and Tire ASM .....                                 | 112-0034   |
| Drag Mat Assembly .....                                         | 112-1424   |
| Variable Orifice Kit .....                                      | 112-1433   |
| Front Remote Hydraulics .....                                   | 08782      |
| Premium All Purpose Grease (Tube) .....                         | 108-1190   |
| Front Lift Frame .....                                          | 08712      |
| QAS Nail Drag .....                                             | 08761      |
| QAS Bunker Pump .....                                           | 08765      |
| Carbide Tine Pack .....                                         | 119-2152   |
| Synthetic Turf Conditioner, Sand Pro/Infield Pro with QAS ..... | 08790      |
| Turf Groomer, Sand Pro Traction Unit with QAS .....             | 08794      |
| Yellow Hydraulic Fluid Cap (Tethered) .....                     | 107-2174   |
| Premium Engine Oil SAE 30 (Drum) .....                          | 108-1196   |
| Premium Engine Oil SAE 30 (Pail) .....                          | 108-1197   |

**Notes:**

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**Notes:**



**Count on it.**