



Form No. 3383-874 Rev B

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# Parts Catalog

## Gas-Powered FM 330 Fluid Mixer

Model No. 23890—Serial No. 313000001 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# Contents

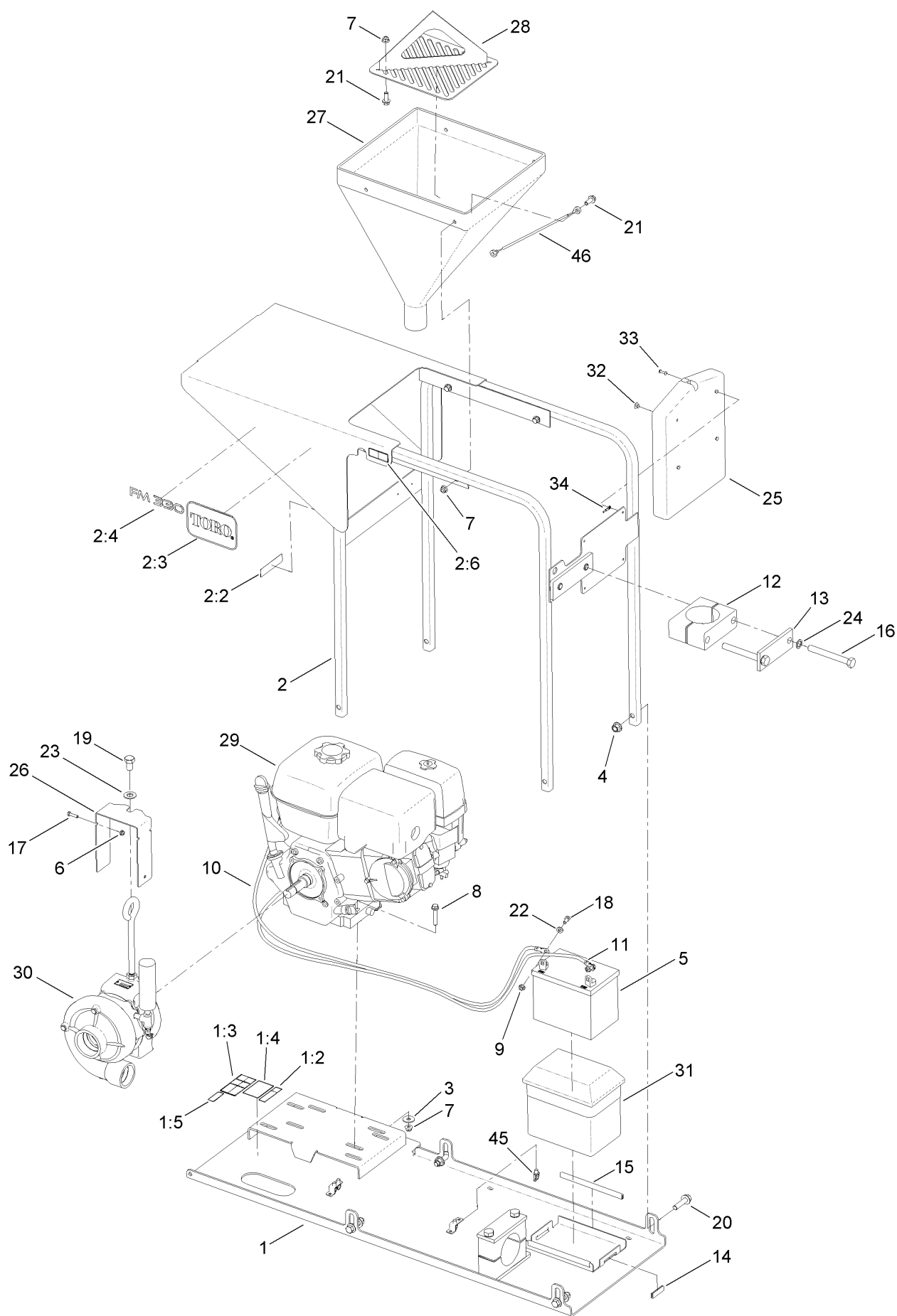
Frame, Engine and Hopper Assembly ..... 4

Valve and Plumbing Assembly ..... 6

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# Frame, Engine and Hopper Assembly

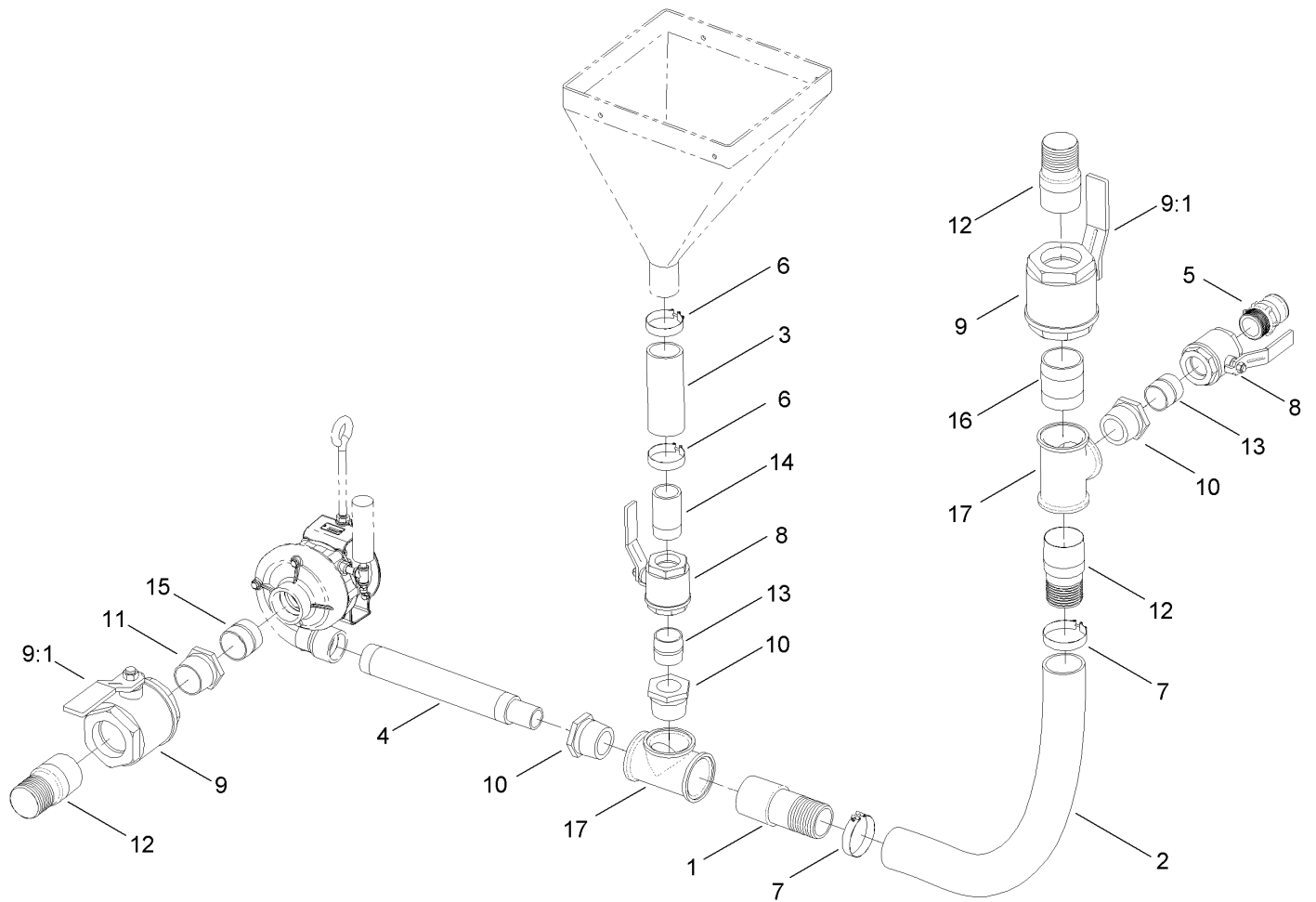
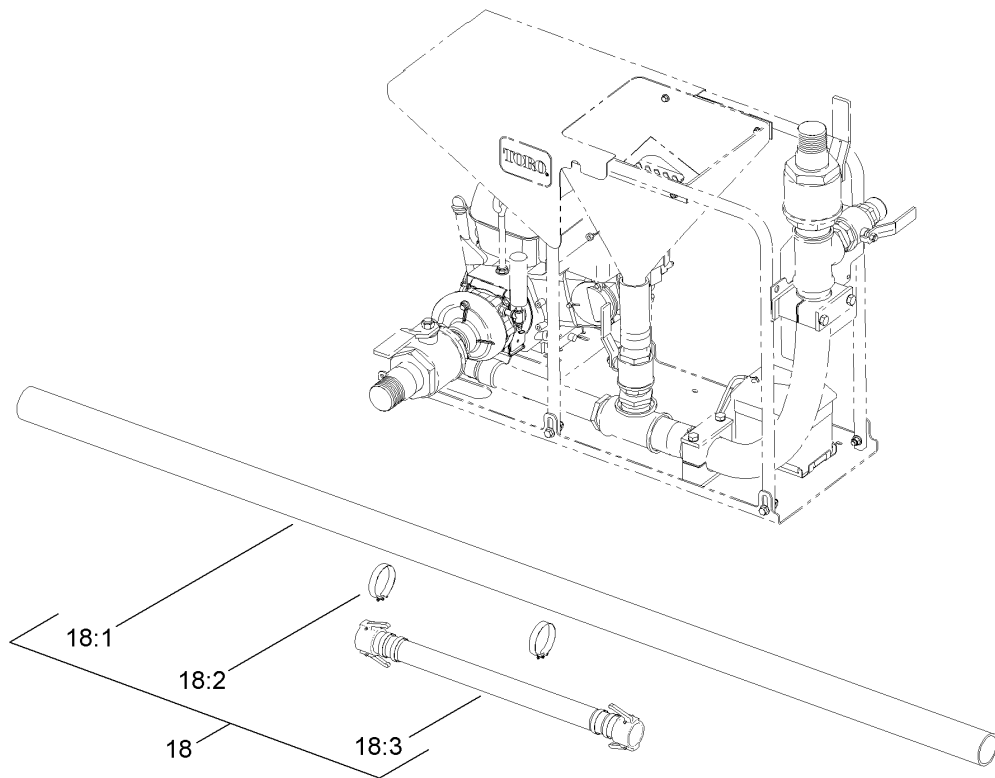


## Frame, Engine and Hopper Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|-------------------------|
| 1           | 127-5341           | 1           | Base Frame ASM           | 15          | 127-5315           | 2           | Trim-Tank               |
| 1:2         | 119-0217           | 1           | Decal-Danger             | 16          | 127-5336           | 4           | Screw-HH                |
| 1:3         | 125-6155           | 1           | Decal-Warning, Mixer     | 17          | 321-6              | 2           | Screw-HH                |
| 1:4         | 125-6156           | 1           | Decal-Drain              | 18          | 322-3              | 2           | Screw-HH                |
| 1:5         | 125-6161           | 1           | Decal-Fuel, E10          | 19          | 327-2              | 1           | Screw-HH                |
| 2           | 127-5340           | 1           | Hopper Support ASM       | 20          | 3234-27            | 4           | Screw-HHF               |
| 2:2         | 117-2718           | 1           | Decal-Arrester, Spark    | 21          | 3234-42            | 5           | Screw-HHF               |
| 2:3         | 62-5550            | 2           | Decal                    | 22          | 3256-23            | 2           | Washer-Plain            |
| 2:4         | 125-6170           | 2           | Decal                    | 23          | 3256-27            | 1           | Washer-Flat             |
| 2:6         | 125-6171           | 2           | Decal-Warning, Puncture  | 24          | 3256-69            | 4           | Washer-Flat             |
| 3           | 93-8806            | 4           | Washer-Hardened          | 25          | AU103216           | 1           | Holder-Manual, Operator |
| 4           | 99-5107            | 4           | Nut-Lock                 | 26          | AU10MM3204-01      | 1           | Guard-Coupler, Rotating |
| 5           |                    | 1           | Battery (300 CCA, Wet) ● | 27          | AU10MM3230         | 1           | Hopper-Mix              |
| 6           | 104-7201           | 2           | Nut-HF                   | 28          | AU10MM3235-01      | 1           | Cutter-Bag              |
| 7           | 104-8301           | 9           | Nut-HF, NI               | 29          | AU10MM3302         | 1           | Engine-Honda            |
| 8           | 108-3742           | 4           | Screw-HHF                | 30          | AU10MM3304         | 1           | Pump ASM                |
| 9           | 109-5715           | 2           | Nut-HHF, Smooth          | 31          | AU10MM3305         | 1           | Box-Battery             |
| 10          | 122-0214           | 1           | Cable-Battery, Positive  | 32          | AU151-522          | 4           | Rivet                   |
| 11          | 122-0215           | 1           | Cable-Battery, Negative  | 33          | AUR46463           | 1           | Post-Manual             |
| 12          | 125-4502           | 2           | Clamp-Pipe               | 34          | AUR46465           | 1           | Lanyard                 |
| 13          | 125-4503-03        | 2           | Plate-Clamp              | 45          | 32180-030          | 4           | Clip-Tie                |
| 14          | 127-0997           | 2           | Trim-Strap, Battery      | 46          | 92-5971            | 1           | Lanyard-Gate            |

● Not serviced separately

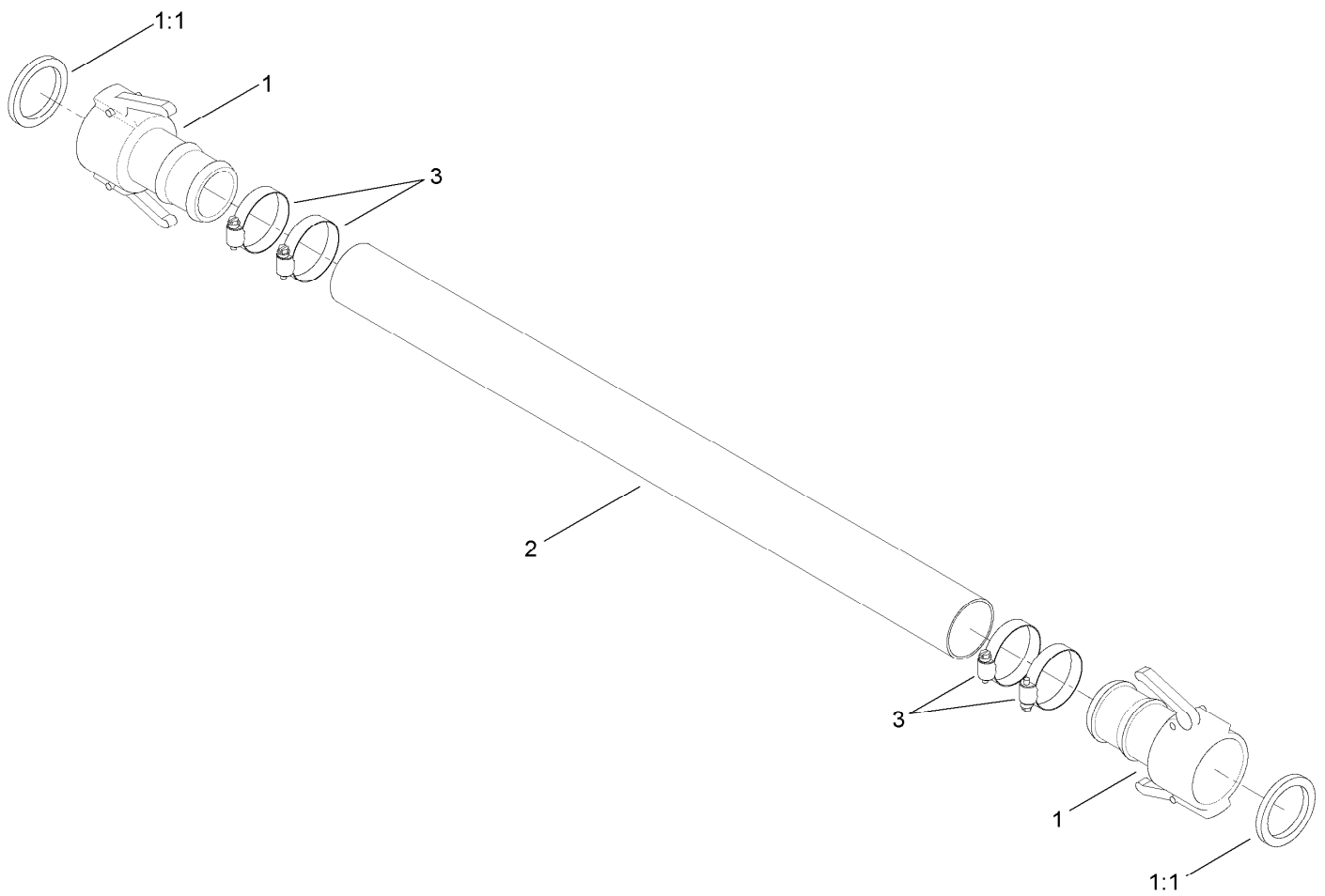
# Valve and Plumbing Assembly



## Valve and Plumbing Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     |
|-------------|--------------------|-------------|------------------------|
| 1           | 127-5343           | 1           | Venturi                |
| 2           | 127-5344           | 1           | Hose-Suction, Water    |
| 3           | 130-4544           | 1           | Hose-Suction, Water    |
| 4           | 127-5349           | 1           | Tube-Jet               |
| 5           | AU110378           | 1           | Adapter-Male           |
| 6           | AU8CL14040         | 2           | Clamp, T-Bolt          |
| 7           | AU8CL15048         | 2           | Clamp-T Bolt           |
| 8           | AU8HV21032         | 2           | Valve-Ball (2.0)       |
| 9           | AU8HV21048         | 2           | Valve-Ball (3.0)       |
| 9:1         | AU8HV21048-01      | 1           | Handle-Ball, 3.0 Valve |
| 10          | AU8PB14832         | 3           | Bushing-Pipe           |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|---------------------|
| 11          | AU8PB14840         | 1           | Bushing-Pipe        |
| 12          | AU8PN11348         | 3           | Nipple-Combination  |
| 13          | AU8PN23200         | 2           | Nipple-Pipe         |
| 14          | AU8PN23208         | 1           | Nipple-Pipe         |
| 15          | AU8PN24000         | 1           | Nipple-Pipe         |
| 16          | AU8PN24800         | 1           | Nipple-Pipe         |
| 17          | AU8PT10048         | 2           | Tee-Pipe            |
| 18          | AU10MM1225         | 1           | Ship Kit Hose ASM   |
| 18:1        | 127-5278           | 1           | Hose-Suction, Water |
| 18:2        | AU8CL15048         | 2           | Clamp-T Bolt        |
| 18:3        | AU10MM1017         | 1           | Discharge Hose ASM  |



## Hose Assembly No. AU10MM1017

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 114-4369    | 2    | Coupler-Lock, Cam |
| 1:1  | 114-4375    | 1    | Gasket            |
| 2    | 130-4469    | 1    | Hose-Discharge    |
| 3    | 2412-139    | 4    | Clamp-Hose        |

# Attachments and Accessories

## For 23890 Gas-Powered FM 330 Fluid Mixer

| Product Name                               | Model/Part |
|--------------------------------------------|------------|
| RV Antifreeze .....                        | 106-1201   |
| All Season Synthetic Oil (10W30, QT) ..... | 117-0066   |
| 500 Gallon Single Mixing Tank.....         | 23893      |
| 1000 Gallon Single Mixing Tank.....        | 23894      |
| Two Tank Setup Kit .....                   | 23895      |
| Grease-Mobil, CM-W .....                   | 505-162    |

**Notes:**

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