Form No. 3383-874 Rev B

TORO®

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Parts Catalog

Gas-Powered FM 330 Fluid Mixer

Model No. 23890—Serial No. 313000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3383-874 B

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

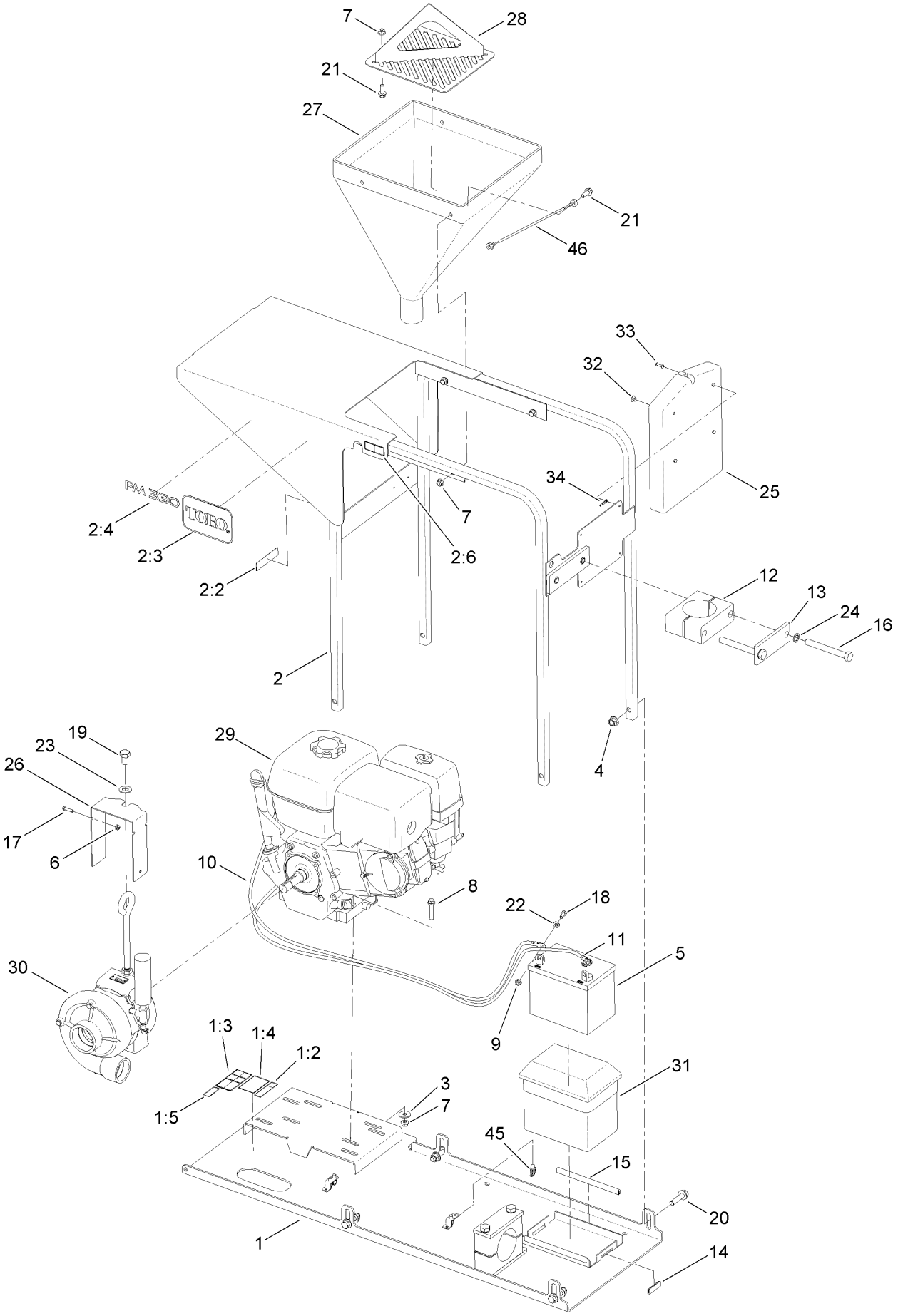
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Frame, Engine and Hopper Assembly

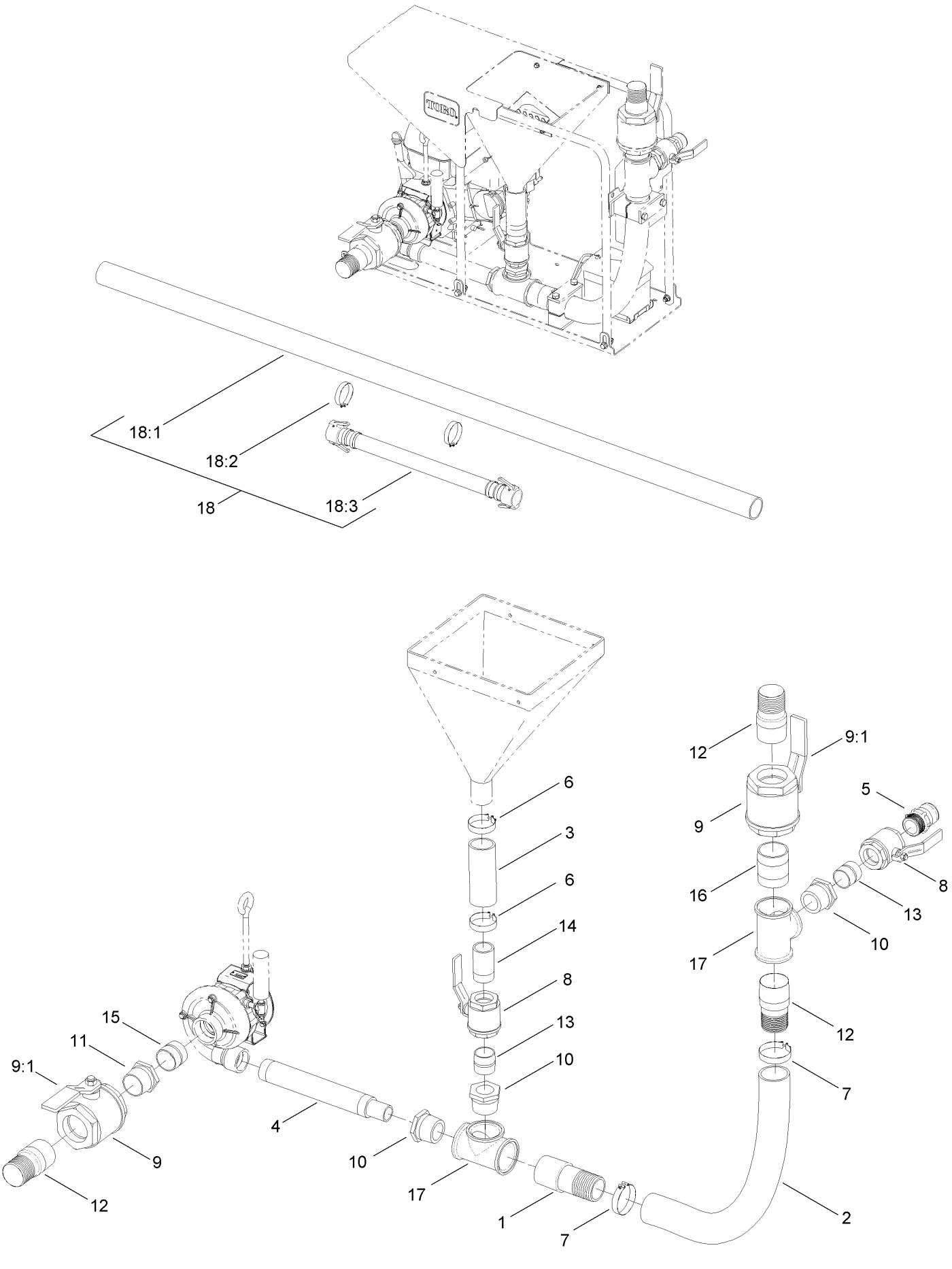


Frame, Engine and Hopper Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-5341	1	Base Frame ASM
1:2	119-0217	1	Decal-Danger
1:3	125-6155	1	Decal-Warning, Mixer
1:4	125-6156	1	Decal-Drain
1:5	125-6161	1	Decal-Fuel, E10
2	127-5340	1	Hopper Support ASM
2:2	117-2718	1	Decal-Arrester, Spark
2:3	62-5550	2	Decal
2:4	125-6170	2	Decal
2:6	125-6171	2	Decal-Warning, Puncture
3	93-8806	4	Washer-Hardened
4	99-5107	4	Nut-Lock
5		1	Battery (300 CCA, Wet)●
6	104-7201	2	Nut-HF
7	104-8301	9	Nut-HF, NI
8	108-3742	4	Screw-HHF
9	109-5715	2	Nut-HHF, Smooth
10	122-0214	1	Cable-Battery, Positive
11	122-0215	1	Cable-Battery, Negative
12	125-4502	2	Clamp-Pipe
13	125-4503-03	2	Plate-Clamp
14	127-0997	2	Trim-Strap, Battery
15	127-5315	2	Trim-Tank
16	127-5336	4	Screw-HH
17	321-6	2	Screw-HH
18	322-3	2	Screw-HH
19	327-2	1	Screw-HH
20	3234-27	4	Screw-HHF
21	3234-42	5	Screw-HHF
22	3256-23	2	Washer-Plain
23	3256-27	1	Washer-Flat
24	3256-69	4	Washer-Flat
25	AU103216	1	Holder-Manual, Operator
26	AU10MM3204-01	1	Guard-Coupler, Rotating
27	AU10MM3230	1	Hopper-Mix
28	AU10MM3235-01	1	Cutter-Bag
29	AU10MM3302	1	Engine-Honda
30	AU10MM3304	1	Pump ASM
31	AU10MM3305	1	Box-Battery
32	AU151-522	4	Rivet
33	AUR46463	1	Post-Manual
34	AUR46465	1	Lanyard
45	32180-030	4	Clip-Tie
46	92-5971	1	Lanyard-Gate

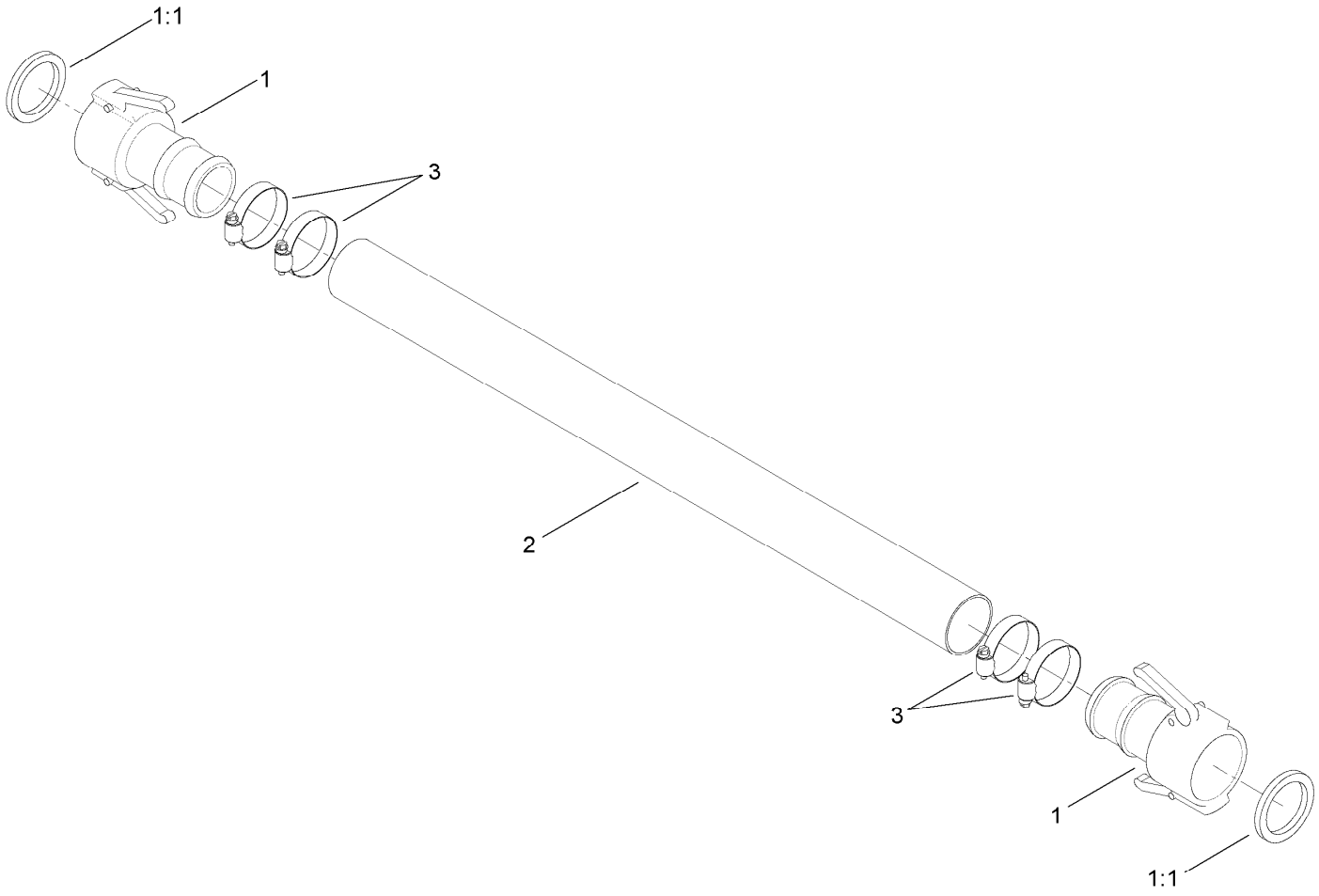
● Not serviced separately

Valve and Plumbing Assembly



Valve and Plumbing Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-5343	1	Venturi
2	127-5344	1	Hose-Suction, Water
3	130-4544	1	Hose-Suction, Water
4	127-5349	1	Tube-Jet
5	AU110378	1	Adapter-Male
6	AU8CL14040	2	Clamp, T-Bolt
7	AU8CL15048	2	Clamp-T Bolt
8	AU8HV21032	2	Valve-Ball (2.0)
9	AU8HV21048	2	Valve-Ball (3.0)
9:1	AU8HV21048-01	1	Handle-Ball, 3.0 Valve
10	AU8PB14832	3	Bushing-Pipe
11	AU8PB14840	1	Bushing-Pipe
12	AU8PN11348	3	Nipple-Combination
13	AU8PN23200	2	Nipple-Pipe
14	AU8PN23208	1	Nipple-Pipe
15	AU8PN24000	1	Nipple-Pipe
16	AU8PN24800	1	Nipple-Pipe
17	AU8PT10048	2	Tee-Pipe
18	AU10MM1225	1	Ship Kit Hose ASM
18:1	127-5278	1	Hose-Suction, Water
18:2	AU8CL15048	2	Clamp-T Bolt
18:3	AU10MM1017	1	Discharge Hose ASM



Hose Assembly No. AU10MM1017

Ref.	*Part Number*	*Qty.*	*Description*
1	114-4369	2	Coupler-Lock, Cam
1:1	114-4375	1	Gasket
2	130-4469	1	Hose-Discharge
3	2412-139	4	Clamp-Hose

Attachments and Accessories

For 23890 Gas-Powered FM 330 Fluid Mixer

Product Name	Model/Part
RV Antifreeze	106-1201
All Season Synthetic Oil (10W30, QT)	117-0066
500 Gallon Single Mixing Tank	23893
1000 Gallon Single Mixing Tank	23894
Two Tank Setup Kit	23895
Grease-Mobil, CM-W	505-162

Notes:

Notes:



Count on it.