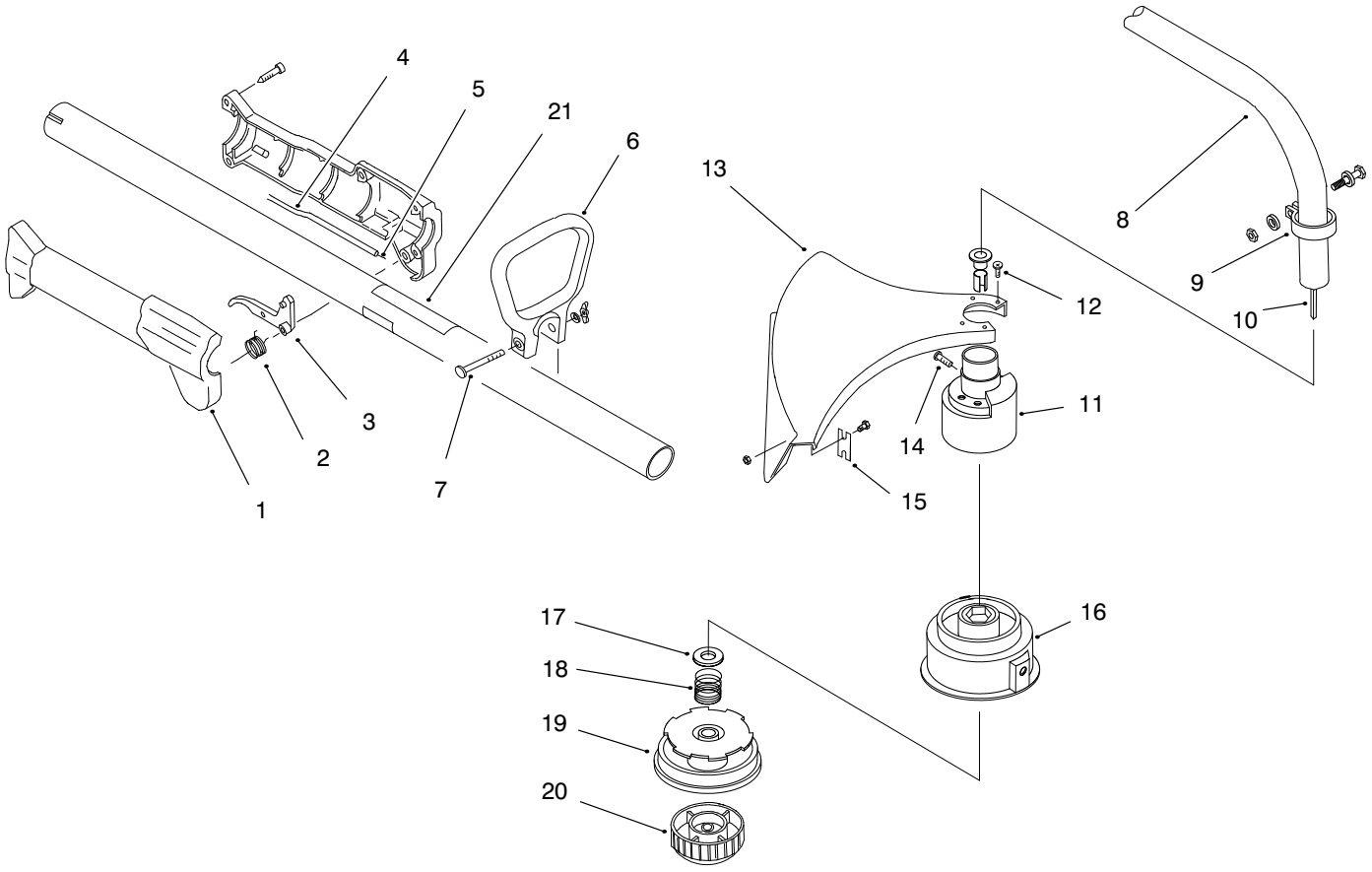
FORM NO. 3321–805

TORO®

MODEL NO. 51903–8900001 & UP
MODEL NO. 51904–8900001 & UP

PARTS CATALOG

18” TRIMMER



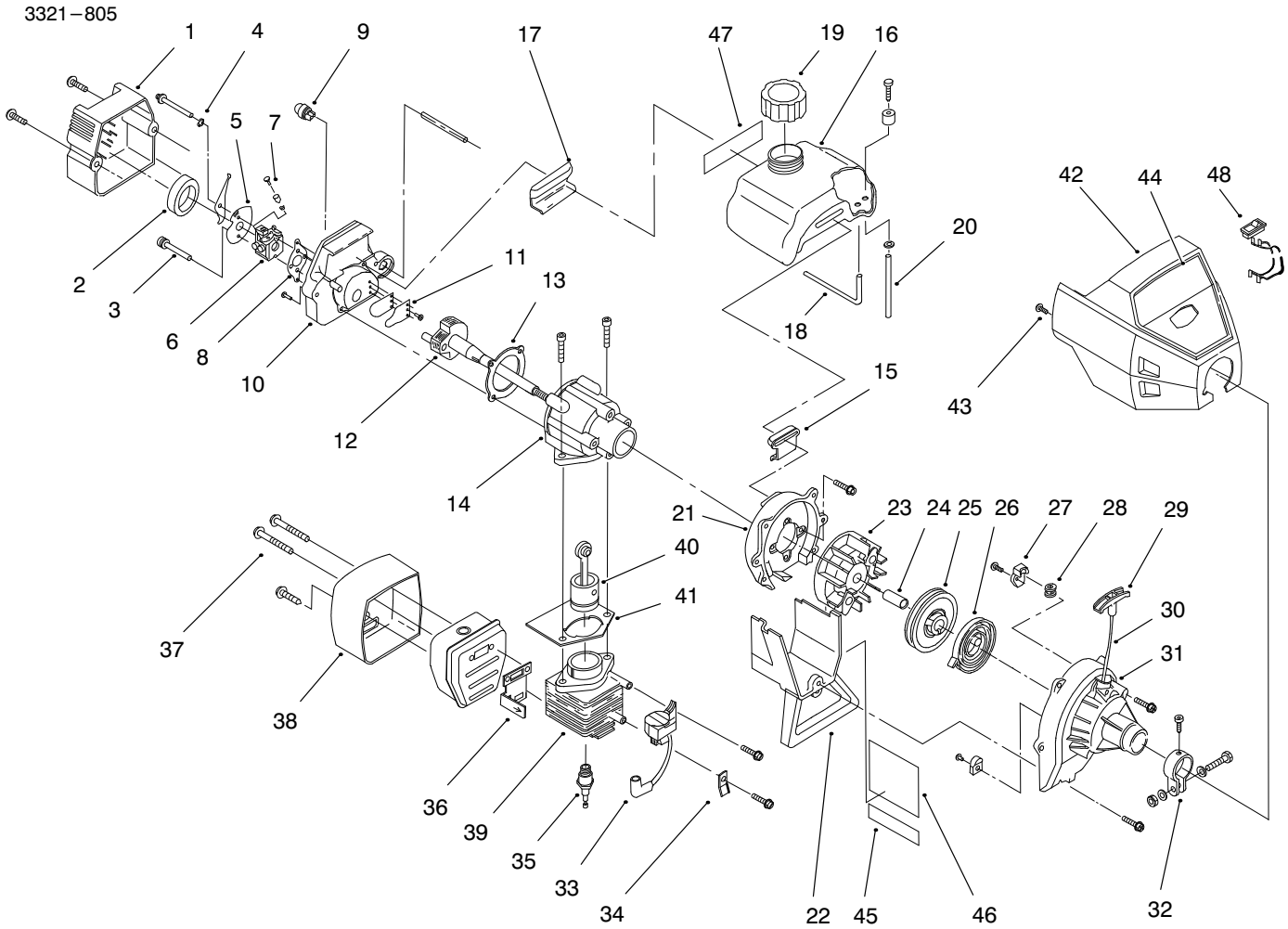
BOOM AND TRIMMER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	180981	Throttle Housing & Trigger Asm.	1
2	92–3383	Throttle Trigger Spring	1
3	92–3384	Throttle Trigger	1
4	92–3375	Throttle Cable Housing	1
5	92–3381	Throttle Cable	1
6	92–3391	D–Handle	1
7	181587	D–Handle Hardware Asm.	1
8	92–3286	Drive Shaft Housing Asm.	1
9	153597	Clamp Asm.	1
10	95–5298	Flexible Drive Shaft	1
11	153312	Bushing Housing Asm.	1
12	95–5770	Guard Mounting Screw	4
13	92–3398	Guard and Blade Asm. (Incl. Ref. #16)	1
14	95–5765	Anti–Rotation Screw	1
15	682061	Blade Asm.	1
16	153619	Outer Spool and Eyelet Asm.	1
17	610660	Retainer	1
18	610317	Spring	1
19	610318	Inner Reel	1
20	153066	Bump Head Knob Asm.	1
21	95–5297	Decal – Safety Symbols	1
**	682075	Shoulder Strap Asm.	1
**	610375	Monoflail Cutting Line, 50 ft (.080 line)	1
**	92–3293	Spool and Line (25 ft) Asm.	1
**	66–2090	Toro 2–Cycle Oil	1
**	93–4471	Safety Glasses	1
**	88192	Spool/Line Asm.	1

**Not Illustrated
Optional Accessories

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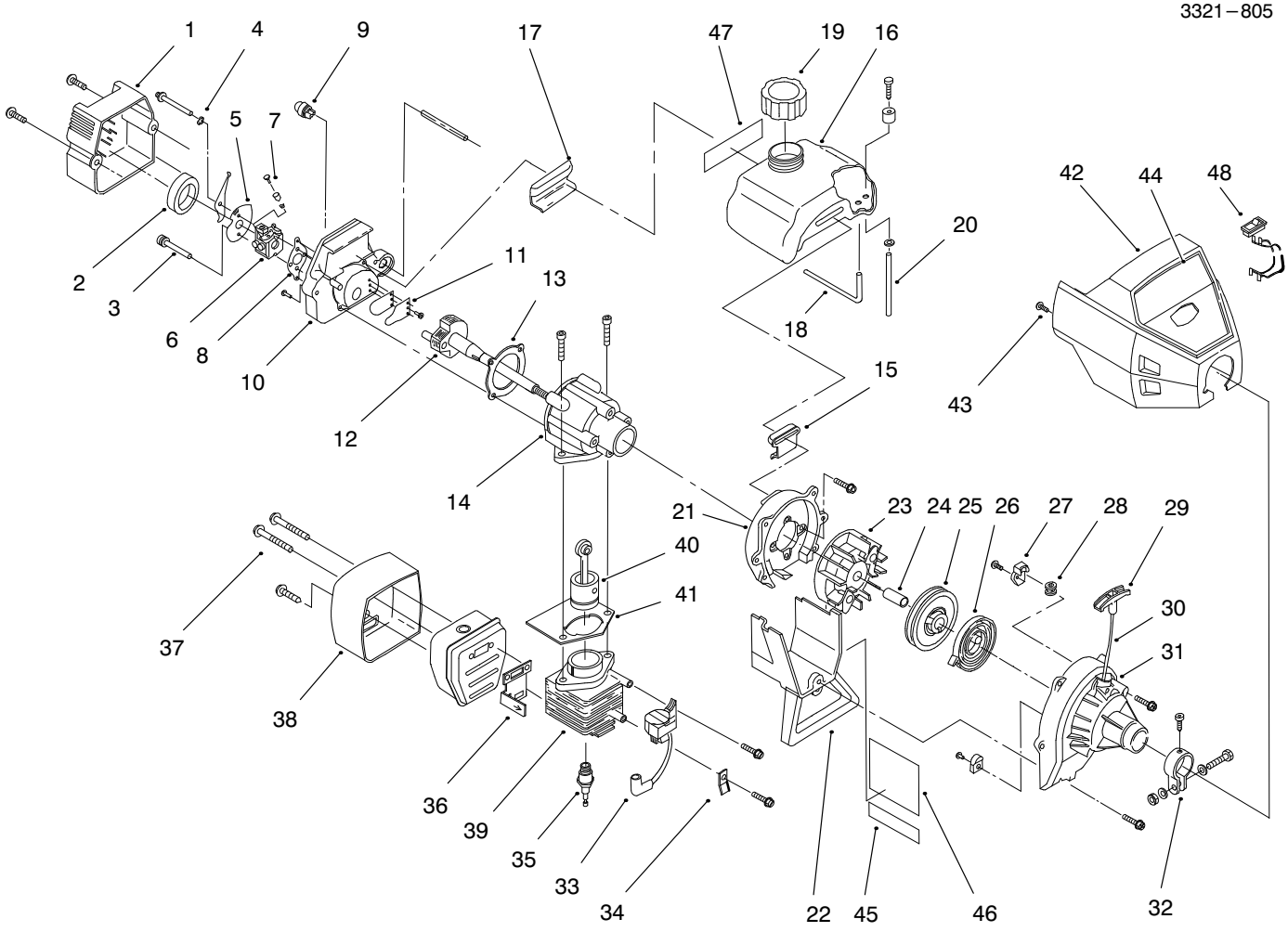
TPS



ENGINE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	180349	Carburetor/Air Cleaner Asm. (Incl. Ref. #2)	1
2	180350	Air Cleaner Filter	1
3	180351	Carburetor Mounting Screw Assembly	2
4	180352	Wavey Washer	1
5	180353	Choke Lever & Plate	1
6	181621	Carburetor Asm.	1
7	682048	Throttle Adj. Asm. (Walbro)	1
7	180092	Throttle Adj. Asm. (Zama)	1
8	610675	Carburetor Gasket	1
9	683974	Primer and Hose Asm.	1
10	180354	Carburetor Mount Asm.	1
11	684451	Reed Asm.	1
12	181866	Power Shaft Asm.	1
13	612115	Carburetor Mount Gasket	1
14	181865	Crankcase Service Asm. (Incl. Ref. #12)	1
15	145308	Front Mounting Pad	1
16	181502	Fuel Tank Asm. (Incl. Ref. #18–20)	1
17	612134	Rear Mounting Pad	1
18	181168	Return Line	1
19	180000	Fuel Cap Asm.	1
20	682039	Fuel Line Asm	1

Ref. No.	Part No.	Description	No. Used
21	683065	Shroud Asm.	1
22	153403	Shroud Extension & Stand	1
23	181867	Flywheel Asm.	1
24	610303	Square Drive Nut	1
25	181597	Recoil Pulley Asm.	1
26	613102	Recoil Spring	1
27	180930	Pulley Retainer Asm.	1
28	611061	Rope Guide	1
29	181079	Pull Handle	1
30	613103	Rope	1
31	181953	Starter Housing Asm.	1
32	153597	Clamp Asm.	1
33	683390	Module Asm.	1
34	611063	Ground Tab	1
35	610311	Spark Plug	1
36	180980	Exhaust Gasket	1
37	147575	Muffler Mounting Bolt Asm.	2
38	180119	Muffler Asm.(Incl. Ref. #37)	1
39	181622	Cylinder Asm.	1
40	684449	Piston & Rod Asm.	1
41	610674	Cylinder Gasket	1
42	92–3238	Engine Cover	1
43	95–5762	Engine Cover Screws	2
44	92–3342	Decal – Toro Housing	1
45	92–3332	Decal–Warn., Hot Surface	1



ENGINE ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
46	95−5085	Decal − Carb	1
47	95−5082	Decal − Fuel & Oil Mix	1
48	683069	Switch	1
*	180034	Engine Hardware Kit	1
*	180011	Engine Gasket Kit	1
*	180602	Carb. Repair Kit (Walbro)	1
*	180090	Carb. Repair Kit (Zama)	1
*	181069	Gasket−Diaphragm Repair Kit (Walbro)	1

Ref. No.	Part No.	Description	No. Used
*	180091	Gasket−Diaphragm Repair Kit (Zama)	1
*	180530	Piston Ring	1
*	180745	Short Block Asm. (Incl. Ref. #12,14, 35, 39−41)	1
*	610676	Flywheel Key	1
*	181501	Starter Housing Screw Set	1
*	95−5295	Card − Start Alert	1
*	95−5294	Tag − Caution, Oil Mix	1

*Not Illustrated

TORO PART NUMBER INDEX

Part No.	Description	Pg. No.	Ref. No.	Qty.
88192	Spool/Line Asm.	1	**	1
145308	Front Mounting Pad	2	15	1
147575	Muffler Mounting Bolt Asm.	2	37	2
153066	Bump Head Knob Asm.	1	20	1
153312	Bushing Housing Asm.	1	11	1
153403	Shroud Extension & Stand	2	22	1
153597	Clamp Asm.	1	9	1
153597	Clamp Asm.	2	32	1
153619	Outer Spool and Eyelet Asm.	1	16	1
180000	Fuel Cap Asm.	2	19	1
180011	Engine Gasket Kit	3	*	1
180034	Engine Hardware Kit	3	*	1
180090	Carb. Repair Kit (Zama)	3	*	1
180091	Gasket−Diaphragm	3	*	1
180092	Throttle Adj. Asm. (Zama)	2	7	1
180119	Muffler Asm.	2	38	1
180349	Carburetor/Air Cleaner Asm.	2	1	1
180350	Air Cleaner Filter	2	2	1
180351	Carburetor Mounting	2	3	2
180352	Wavey Washer	2	4	1
180353	Choke Lever & Plate	2	5	1
180354	Carburetor Mount Asm.	2	10	1
180530	Piston Ring	3	*	1
180602	Carb. Repair Kit (Walbro)	3	*	1
180745	Short Block Asm.	3	*	1
180930	Pulley Retainer Asm.	2	27	1
180980	Exhaust Gasket	2	36	1
180981	Throttle Housing	1	1	1
181069	Gasket−Diaphragm	3	*	1
181079	Pull Handle	2	29	1
181168	Return Line	2	18	1
181501	Starter Housing Screw Set	3	*	1
181502	Fuel Tank Asm.	2	16	1
181587	D−Handle Hardware Asm.	1	7	1
181597	Recoil Pulley Asm.	2	25	1
181621	Carburetor Asm.	2	6	1
181622	Cylinder Asm.	2	39	1
181865	Crankcase Service Asm.	2	14	1
181866	Power Shaft Asm.	2	12	1
181867	Flywheel Asm.	2	23	1
181953	Starter Housing Asm.	2	31	1
610303	Square Drive Nut	2	24	1
610311	Spark Plug	2	35	1
610317	Spring	1	18	1
610318	Inner Reel	1	19	1
610375	Monoflail Cutting Line,	1	**	1
610660	Retainer	1	17	1
610674	Cylinder Gasket	2	41	1
610675	Carburetor Gasket	2	8	1
610676	Flywheel Key	3	*	1
611061	Rope Guide	2	28	1
611063	Ground Tab	2	34	1
612115	Carburetor Mount Gasket	2	13	1
612134	Rear Mounting Pad	2	17	1
613102	Recoil Spring	2	26	1
613103	Rope	2	30	1
682039	Fuel Line Asm	2	20	1
682048	Throttle Adj. Asm. (Walbro)	2	7	1
682061	Blade Asm.	1	15	1
682075	Shoulder Strap Asm.	1	**	1
683065	Shroud Asm.	2	21	1
683069	Switch	3	48	1
683390	Module Asm.	2	33	1
683974	Primer and Hose Asm.	2	9	1
684449	Piston & Rod Asm.	2	40	1
684451	Reed Asm.	2	11	1
66−2090	Toro 2−Cycle Oil	1	**	1
92−3238	Engine Cover	2	42	1
92−3286	Drive Shaft Housing Asm.	1	8	1
92−3293	Spool and Line (25 ft) Asm.	1	**	1
92−3332	Decal−Warn., Hot Surface	2	45	1
92−3375	Throttle Cable Housing	1	4	1
92−3381	Throttle Cable	1	5	1
92−3383	Throttle Trigger Spring	1	2	1
92−3384	Throttle Trigger	1	3	1
92−3391	D−Handle	1	6	1
92−3398	Guard and Blade Asm.	1	13	1
93−4471	Safety Glasses	1	**	1
95−5082	Decal − Fuel & Oil Mix	3	47	1
95−5085	Decal − Carb	3	46	1
95−5294	Tag − Caution, Oil Mix	3	*	1
95−5295	Card − Start Alert	3	*	1
95−5297	Decal − Safety Symbols	1	21	1
95−5298	Flexible Drive Shaft	1	10	1
95−5762	Engine Cover Screws	2	43	2
95−5765	Anti−Rotation Screw	1	14	1
95−5770	Guard Mounting Screw	1	12	4

*Not Illustrated