Form No. 3423-542 Rev A

TORO®

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Parts Catalog

22in Recycler®

Lawn Mower

Model No. 20374—Serial No. 403500000 and Up

Register at www.Toro.com.
Original Instructions (EN)

3423-542 A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

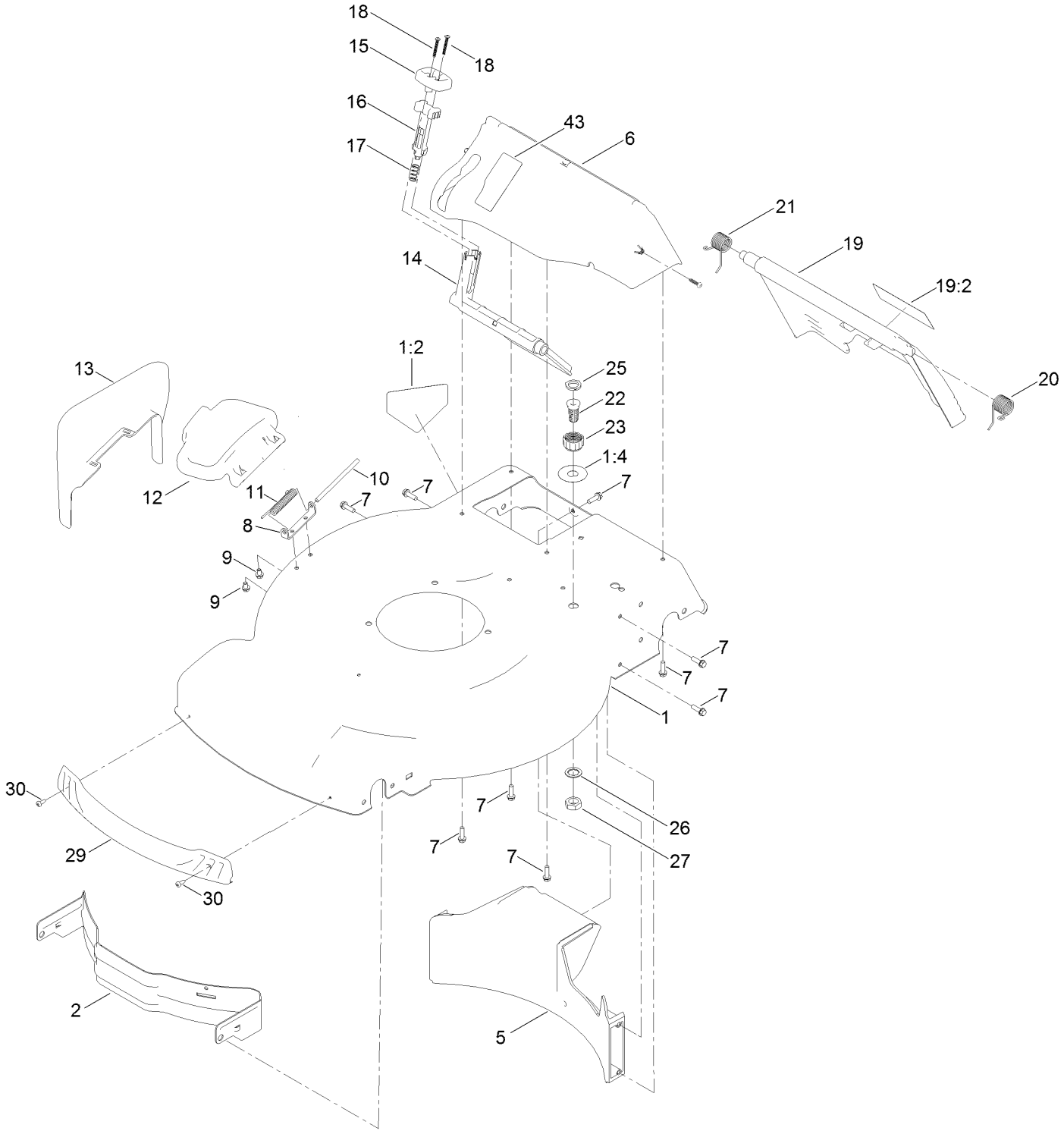
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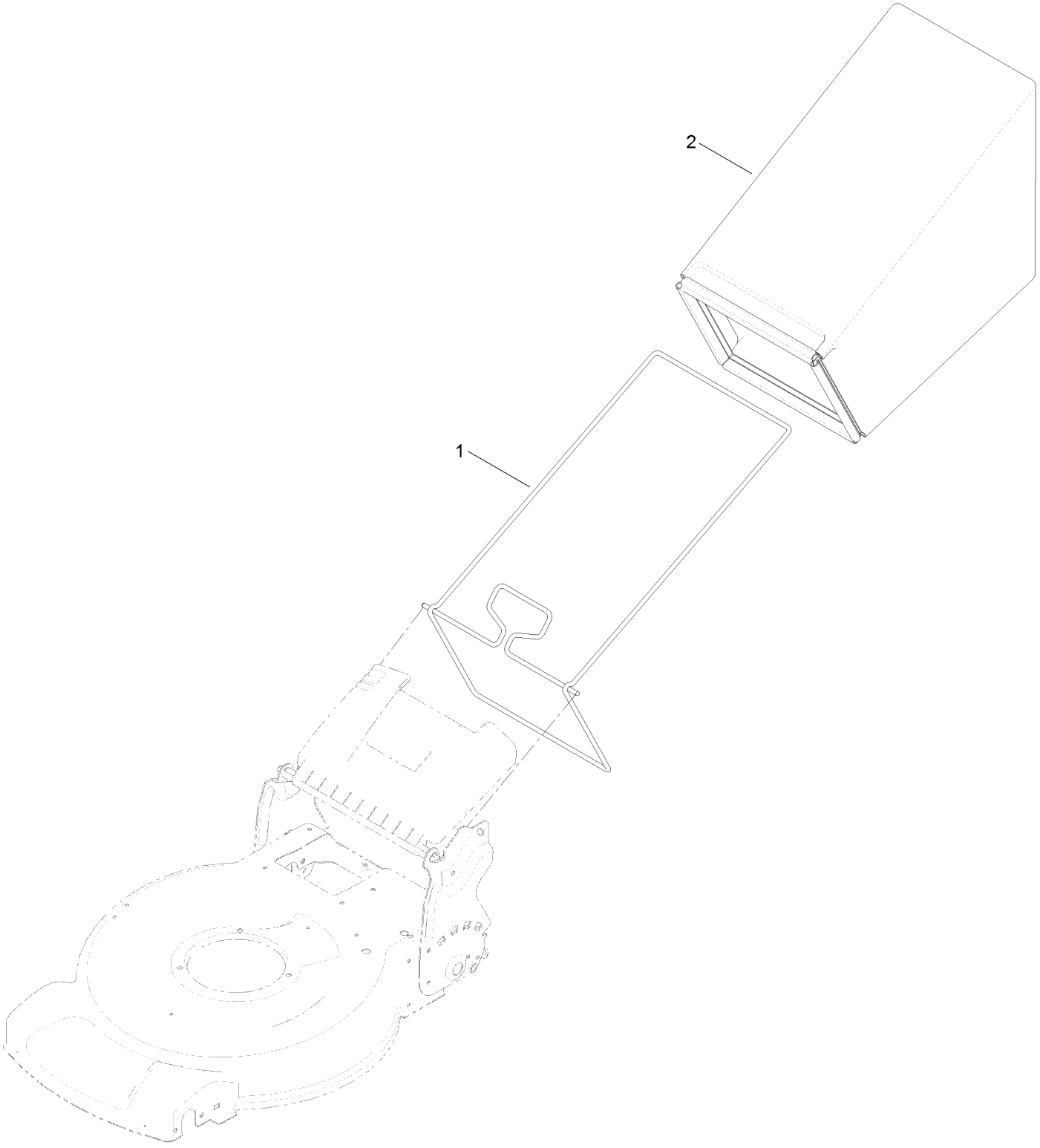
Frame Assembly



Frame Assembly (continued)

Ref.	Part Number	Qty.	Description
1	130-2389	1	Housing ASM
1:2	94-8072	1	Decal-Danger
1:4	137-9196	1	Decal-Quick Wash
2	114-7963-01	1	Baffle-Front
5	114-7961	1	Baffle-Rear
6	136-5881	1	Chute-Recycle
7	46-8091	9	Screw-HWH
8	112-6416	1	Bracket-Cover
9	99-8445	2	Screw-HWH
10	99-5291	1	Rod-Cover
11	99-5293	1	Spring-Torsion
12	115-8449	1	Deflector-Side
13	115-8447	1	Chute-Discharge, Side
14	114-7960	1	Deflector-Recycle
15	114-7958	1	Knob-Recycle
16	114-7959	1	Latch-Recycle
17	117-1031	1	Spring-Compression
18	32104-120	2	Screw-PPH
19	137-9139	1	Rear Door ASM
19:2	131-4514	1	Decal-Warning
20	115-2859	1	Spring-Torsion
21	114-7924	1	Spring-Torsion
22	112-6400	1	Port-Washout
23	112-6401	1	Coupling-Hose, Washout Port
25	112-6438	1	Washer-Seal, Washout Port
26	3254-5	1	Washer-Lock
27	3218-6	1	Nut-Jam
29	114-7987	1	Bumper
30	105-6849	2	Screw-Forming, Thread
43	125-5026	1	Decal

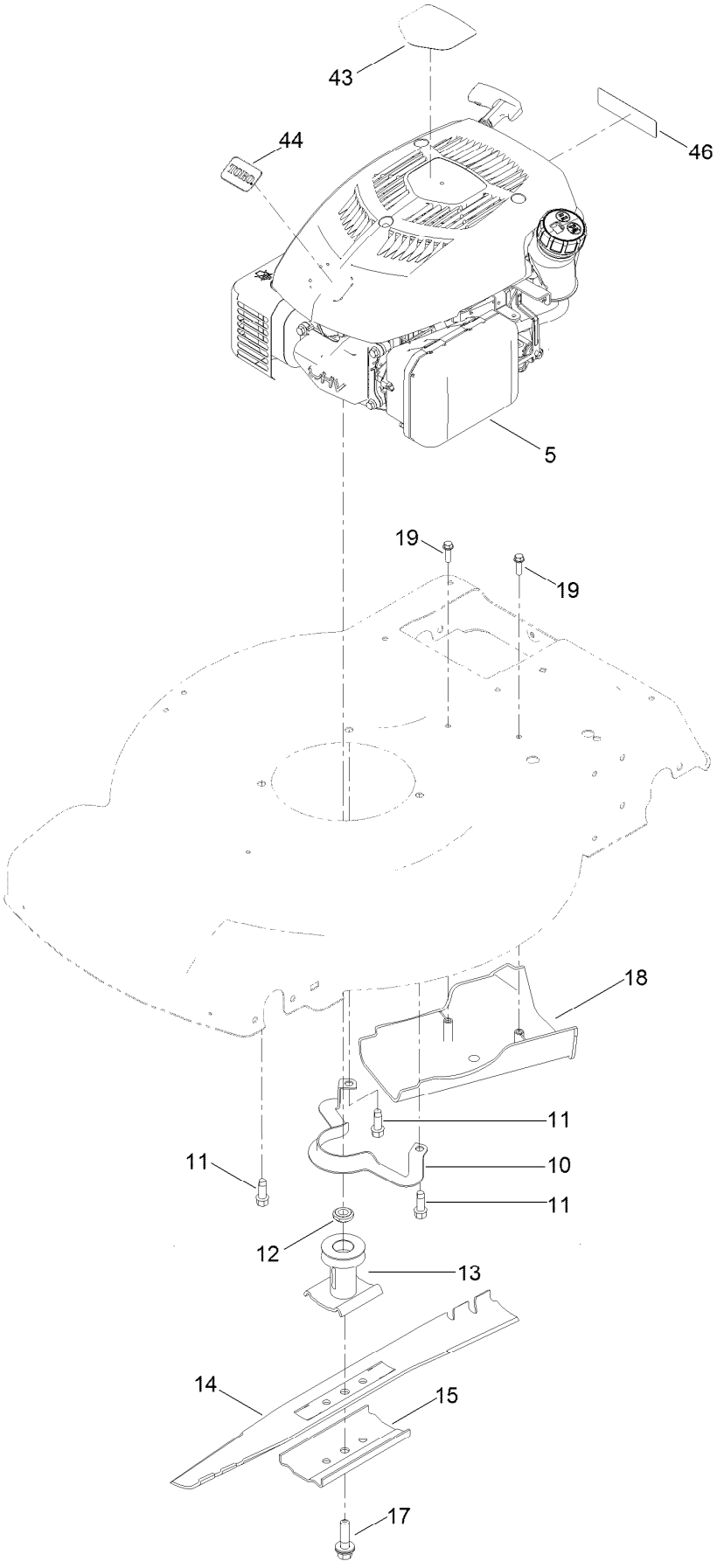
Rear Bag Assembly



Rear Bag Assembly (continued)

Ref.	*Part Number*	*Qty.*	*Description*
1	132-4529-03	1	Bag Frame ASM
2	115-4673	1	Grass Bag ASM

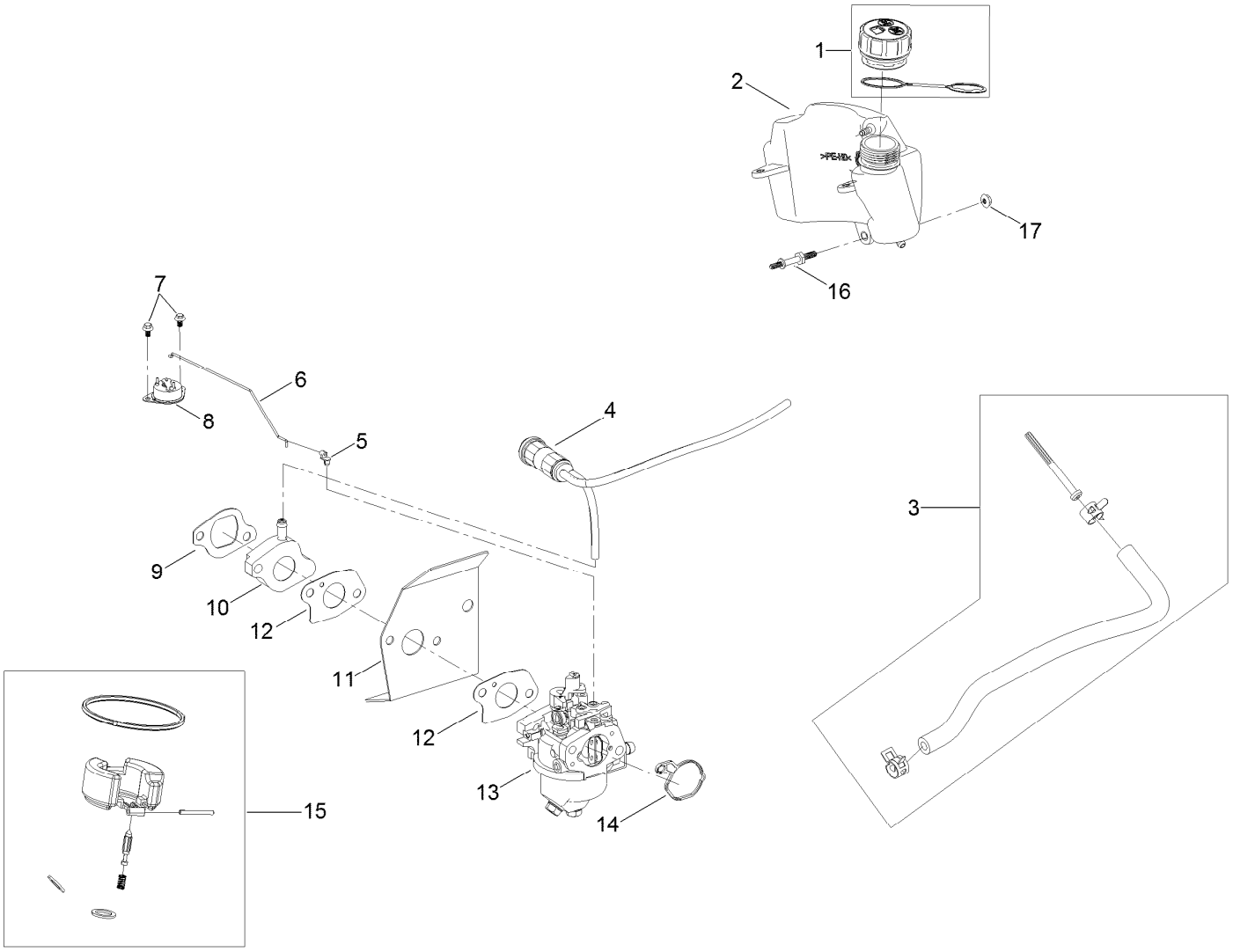
Engine and Blade Assembly



Engine and Blade Assembly (continued)

Ref.	Part Number	Qty.	Description
5	136-7856	1	Engine-1P65F-2
10	105-3030-03	1	Guide-Belt
11	95-1726	3	Screw-Taptite
12	106-3999	1	Spacer-Driver
13	106-3987	1	Driver-Blade
14	131-4547-03	1	Blade-22 Inch
15	108-3766-03	1	Support-Blade
17	125-2466	1	Bolt-Blade
18	114-7937	1	Cover-Belt
19	46-8091	2	Screw-HWH
43	136-9054	1	Decal-Shroud
44	136-5863	1	Decal
46	133-8062	1	Decal-Arrestor, Spark

Fuel System and Carburetor Assembly

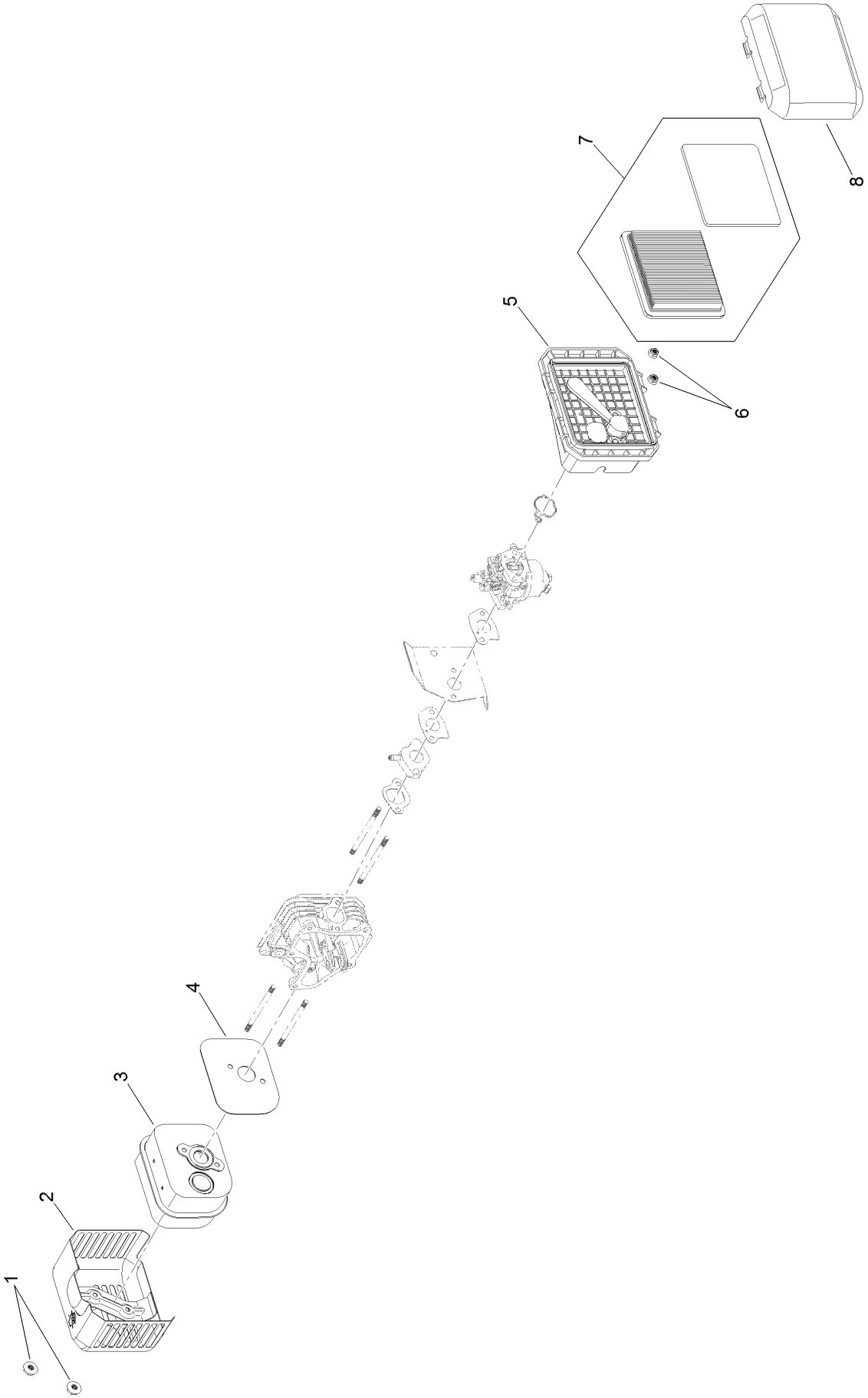


Fuel System and Carburetor Assembly (continued)

Ref.	Part Number	Qty.	Description
1	136-7875	1	Cap-Fuel, Sealed
2	133-9888	1	Tank-Fuel
3	121-4167	1	Fuel Line Kit
4	133-9874	1	Canister-Carbon, 19 Cc
5	120-4451	1	Lock-Throttle
6	133-9909	1	Linkage-Choke, Thermal
7	133-9908	2	Screw-HWHTF
8	133-9907	1	Control-Thermal
9	121-4183	1	Gasket-Intake
10	133-9902	1	Spacer-Carburetor
11	133-9901	1	Insulator-Carburetor
12	121-4184	2	Gasket-Carburetor
13	133-9900	1	Carburetor
14	133-9899	1	Gasket-Carburetor
15	127-9395	1	Internal Carb Service Kit
16	121-0016	1	Bolt-Stud
17	120-4236	1	Nut-Flange
99	133-9943	1	High Altitude Kit ●

● Not illustrated

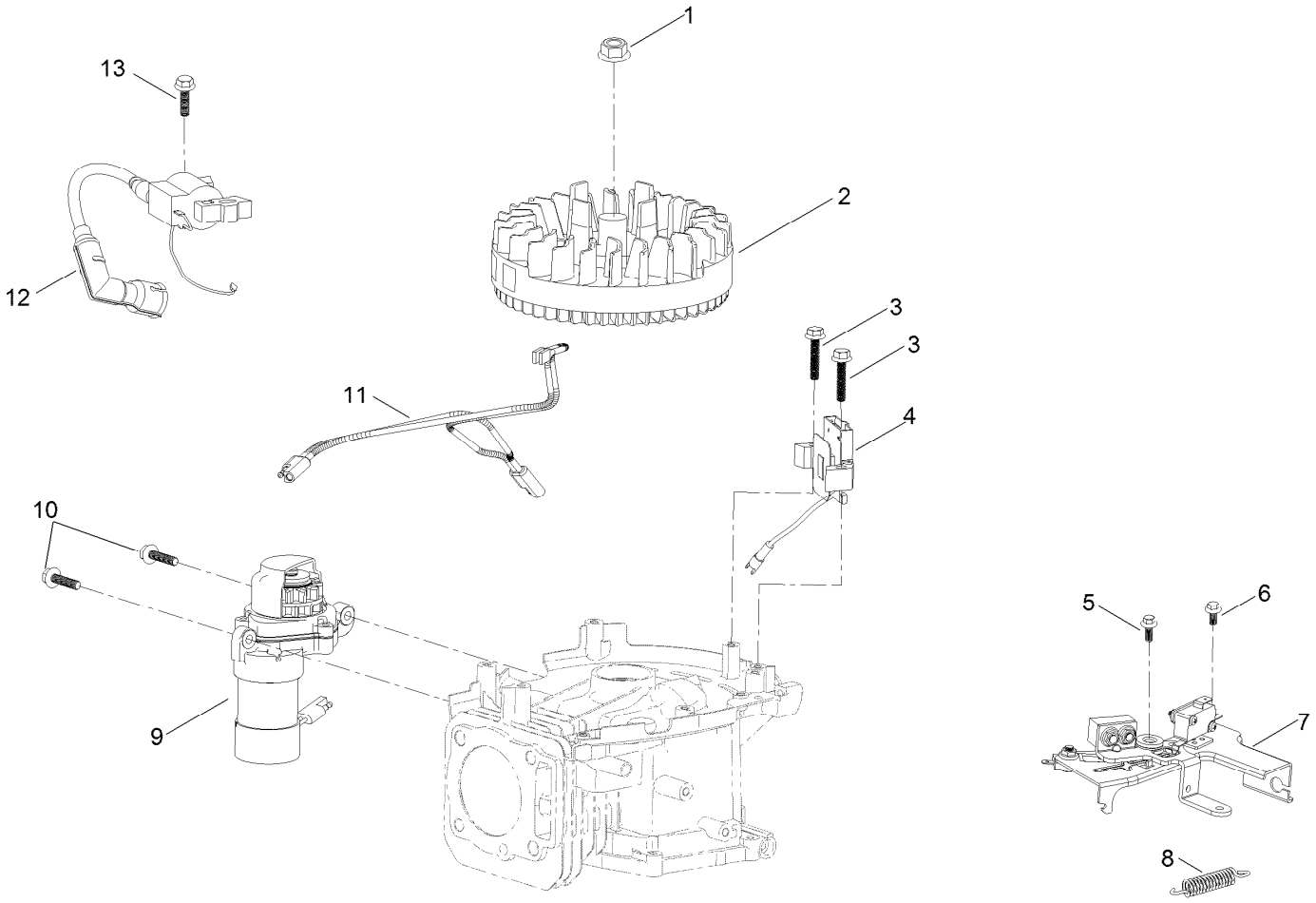
Air Intake and Filtration Assembly



Air Intake and Filtration Assembly (continued)

Ref.	Part Number	Qty.	Description
1	121-0010	2	Nut-Flange
2	133-9906	1	Shield-Muffler
3	121-0166	1	Muffler ASM
4	121-0034	1	Gasket-Exhaust
5	133-9928	1	Air Cleaner Base
6	120-4236	2	Nut-Flange
7	119-1909	1	Air Filter And Prefilter Kit
8	121-0364	1	Cover-Cleaner, Air

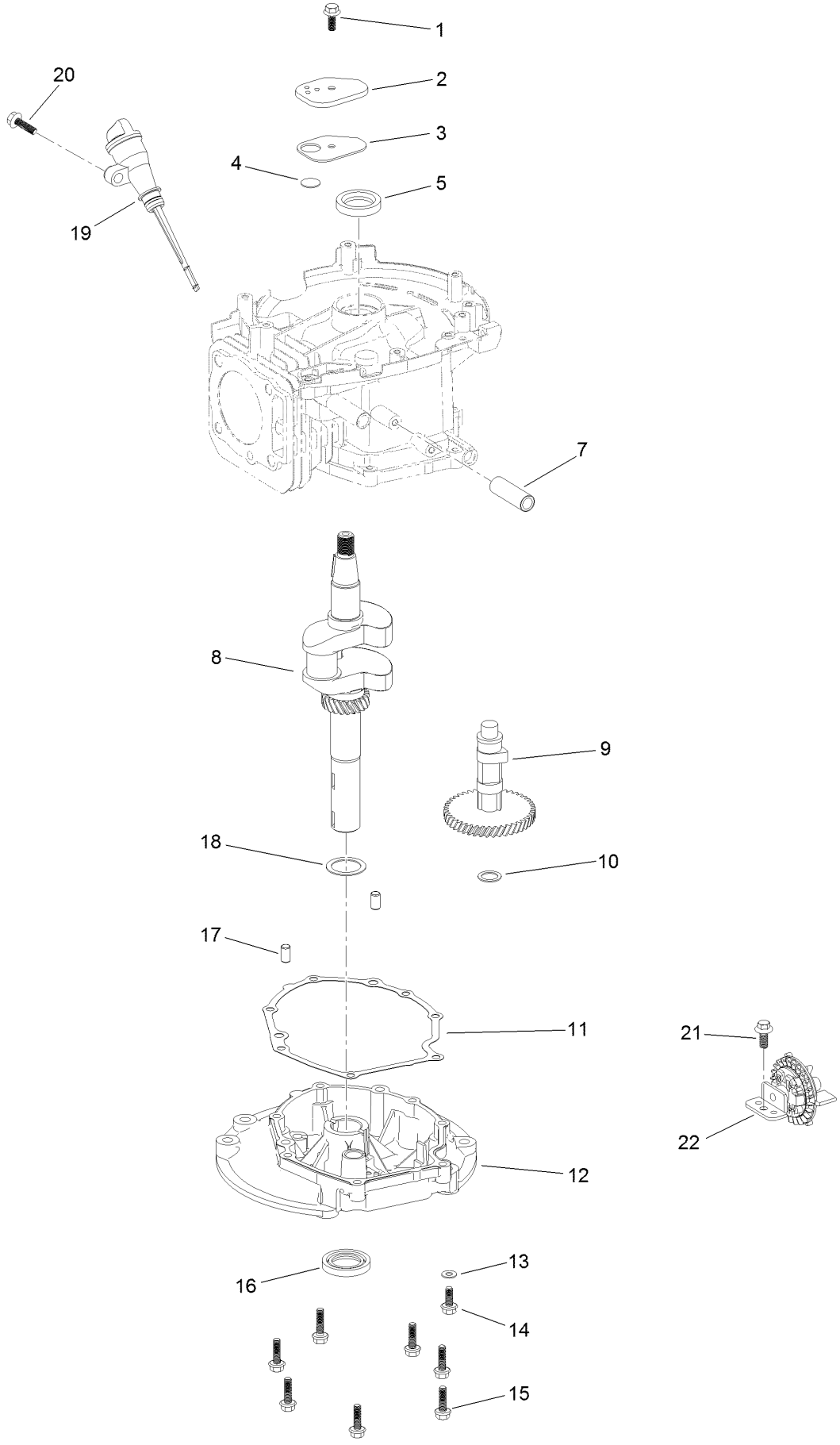
Ignition and Electrical Assembly



Ignition and Electrical Assembly (continued)

Ref.	Part Number	Qty.	Description
1	121-0047	1	Nut-Flange
2	133-9917	1	Flywheel
3	120-4223	2	Screw-HHF
4	136-7861	1	Alternator
5	121-0007	1	Bolt-Flange
6	120-4232	1	Screw-HHF
7	136-7873	1	Brake ASM
8	133-9890	1	Spring-Brake
9	136-7862	1	Motor-Starter
10	120-4225	2	Screw-HHF
11	133-9921	1	Harness-Motor, Starter
12	136-7870	1	Ignition Coil ASM
13	120-4225	1	Screw-HHF

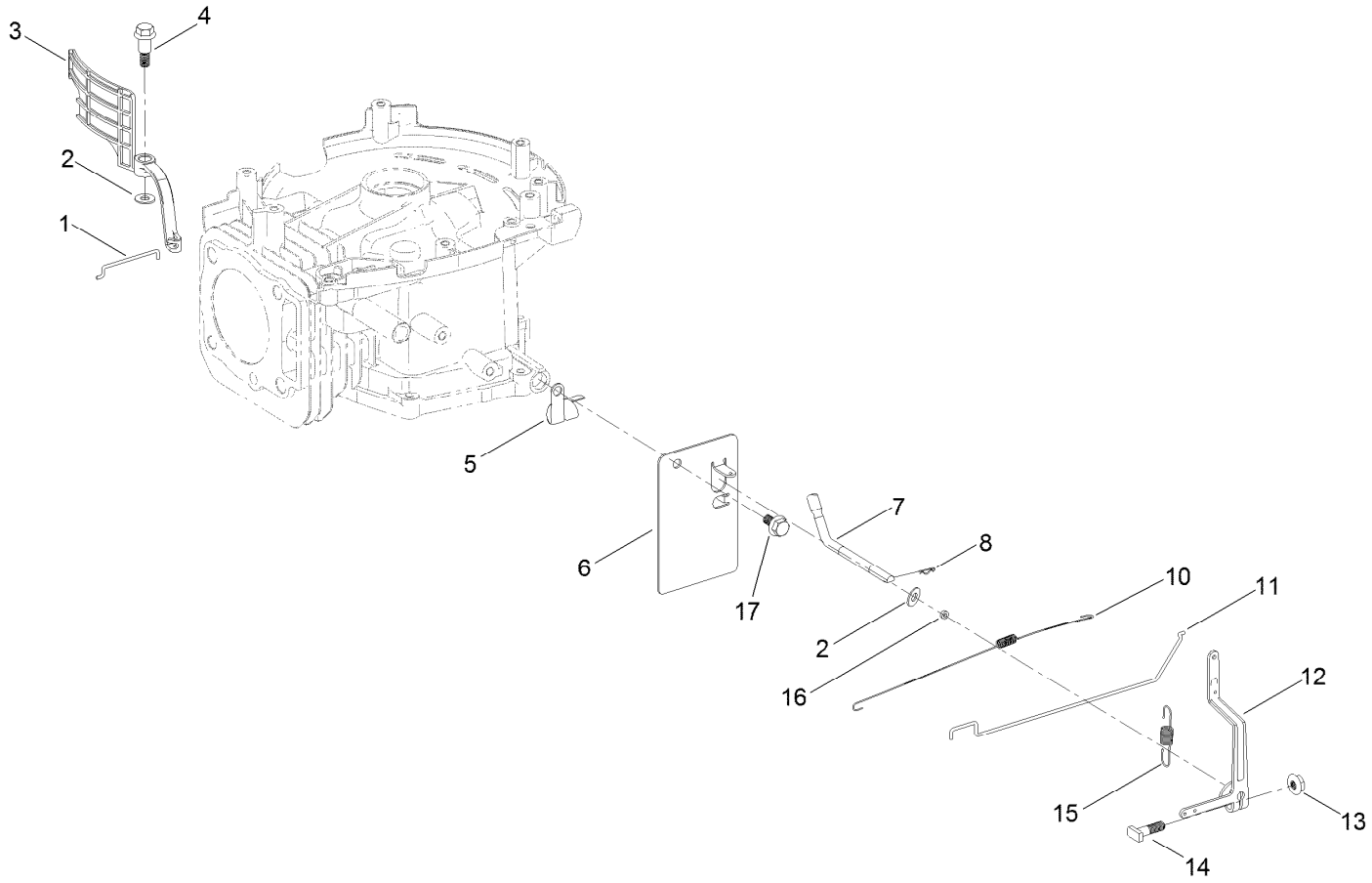
Crankcase Assembly



Crankcase Assembly (continued)

Ref.	Part Number	Qty.	Description
1	120-4216	1	Screw-HHF
2	133-9882	1	Cover-Breather
3	133-9883	1	Gasket-Cover, Breather
4	133-9884	1	Valve-Breather
5	121-0019	1	Seal-Oil
7	133-9911	1	Tube-Breather
8	133-9894	1	Crankshaft ASM
9	121-4174	1	Camshaft ASM
10	121-0051	1	Washer-Flat
11	133-9895	1	Gasket-Cover, Case
12	133-9897	1	Cover-Crankcase
13	121-0048	1	Washer-Plain
14	121-0030	1	Screw-HHF
15	120-4223	7	Screw-HHF
16	121-0022	1	Seal-Oil
17	121-0054	2	Pin-Dowel
18	136-7863	1	Washer-Flat
19	133-9886	1	Dipstick And Fill Tube Kit
20	121-0007	1	Bolt-Flange
21	121-0369	1	Screw-HWH, Thd Form
22	136-7864	1	Governor Gear ASM

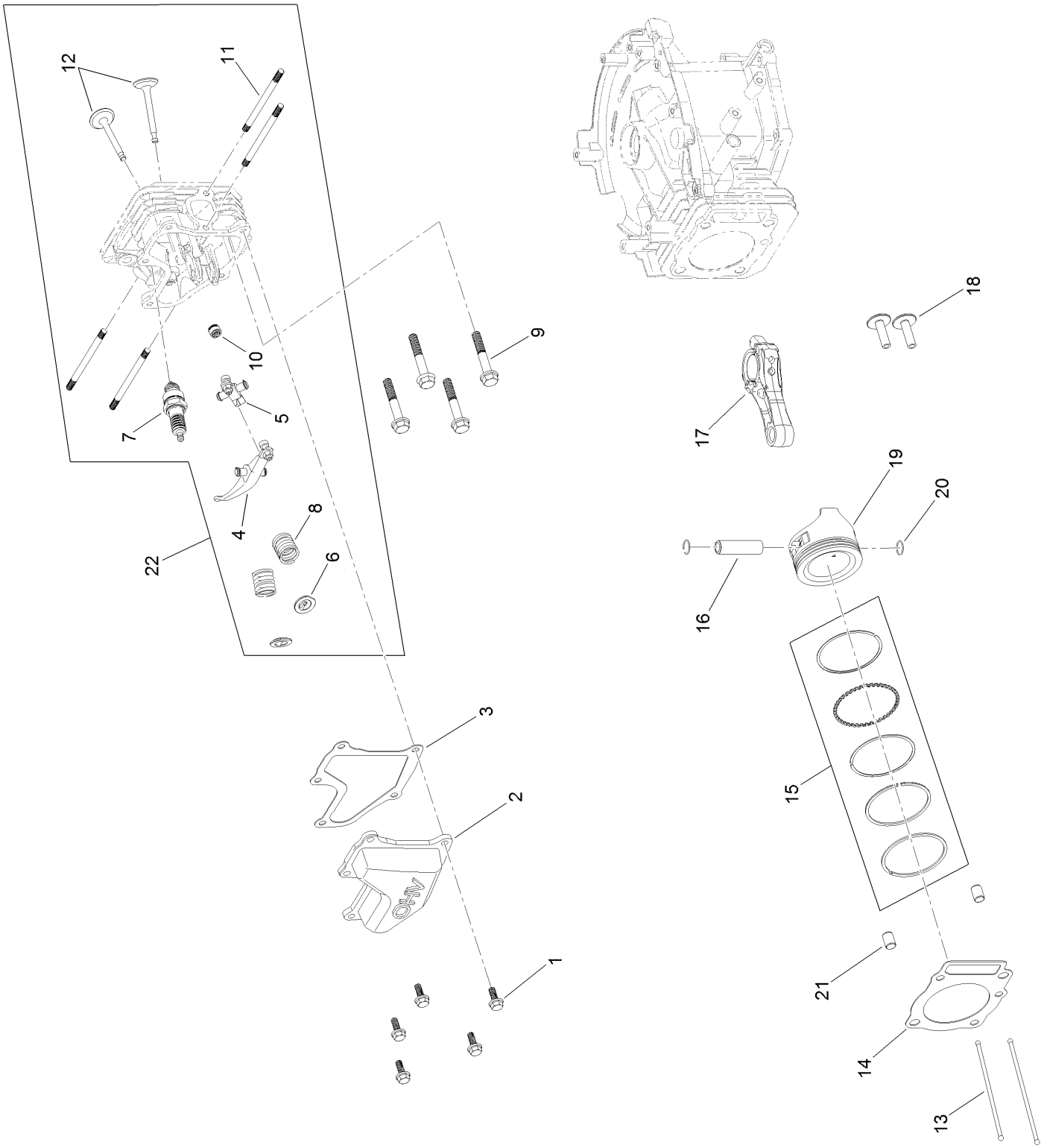
Governor Assembly



Governor Assembly (continued)

Ref.	Part Number	Qty.	Description
1	133-9880	1	Linkage-Choke
2	136-7866	2	Washer-Flat
3	133-9879	1	Air Vane-Autochoke
4	127-9196	1	Screw-Shoulder, HWH
5	121-0017	1	Clip-Harness, Wire
6	133-9891	1	Plate-Control, Throttle
7	136-7865	1	Arm-Governor
8	120-4256	1	Pin-Hair
10	121-0023	1	Spring-Return, Throttle
11	133-9892	1	Rod-Governor
12	121-0028	1	Arm-Governor
13	120-4236	1	Nut-Flange
14	120-4238	1	Bolt-Arm, Governor
15	133-9893	1	Spring-Governor
16	121-0021	1	Seal-Oil
17	120-4216	1	Screw-HHF

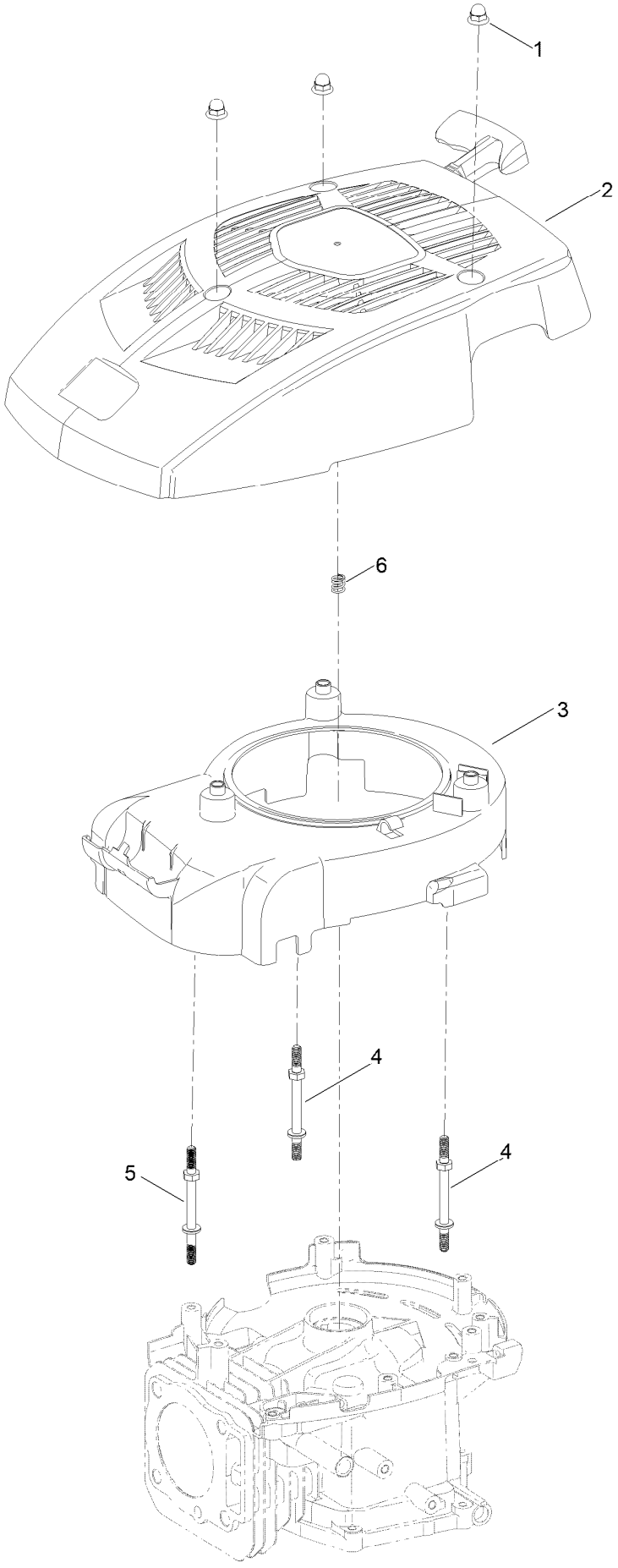
Piston and Cylinder Head Assembly



Piston and Cylinder Head Assembly (continued)

Ref.	Part Number	Qty.	Description
1	120-4232	5	Screw-HHF
2	133-9905	1	Cover-Valve
3	133-9904	1	Gasket-Cover, Valve
4	136-7868	1	Exhaust Rocker Arm ASM
5	136-7869	1	Intake Rocker Arm ASM
6	120-4474	2	Retainer-Valve, Spring
7	121-0187	1	Spark Plug
8	120-4473	2	Spring-Valve
9	121-0043	4	Bolt-Flange
10	121-4202	1	Seal-Stem, Valve
11	121-0045	4	Stud-Exhaust
12	121-4192	1	Valve Set
13	121-4193	2	Rod-Push
14	133-9910	1	Gasket-Head
15	121-4171	1	Piston Ring Set
16	120-4467	1	Pin-Piston
17	120-4469	1	Connecting Rod ASM
18	120-4477	2	Tappet-Valve
19	121-4173	1	Piston
20	121-0052	2	Clip-Pin, Wrist
21	121-0053	2	Pin-Dowel
22	136-7890	1	Complete Head ASM

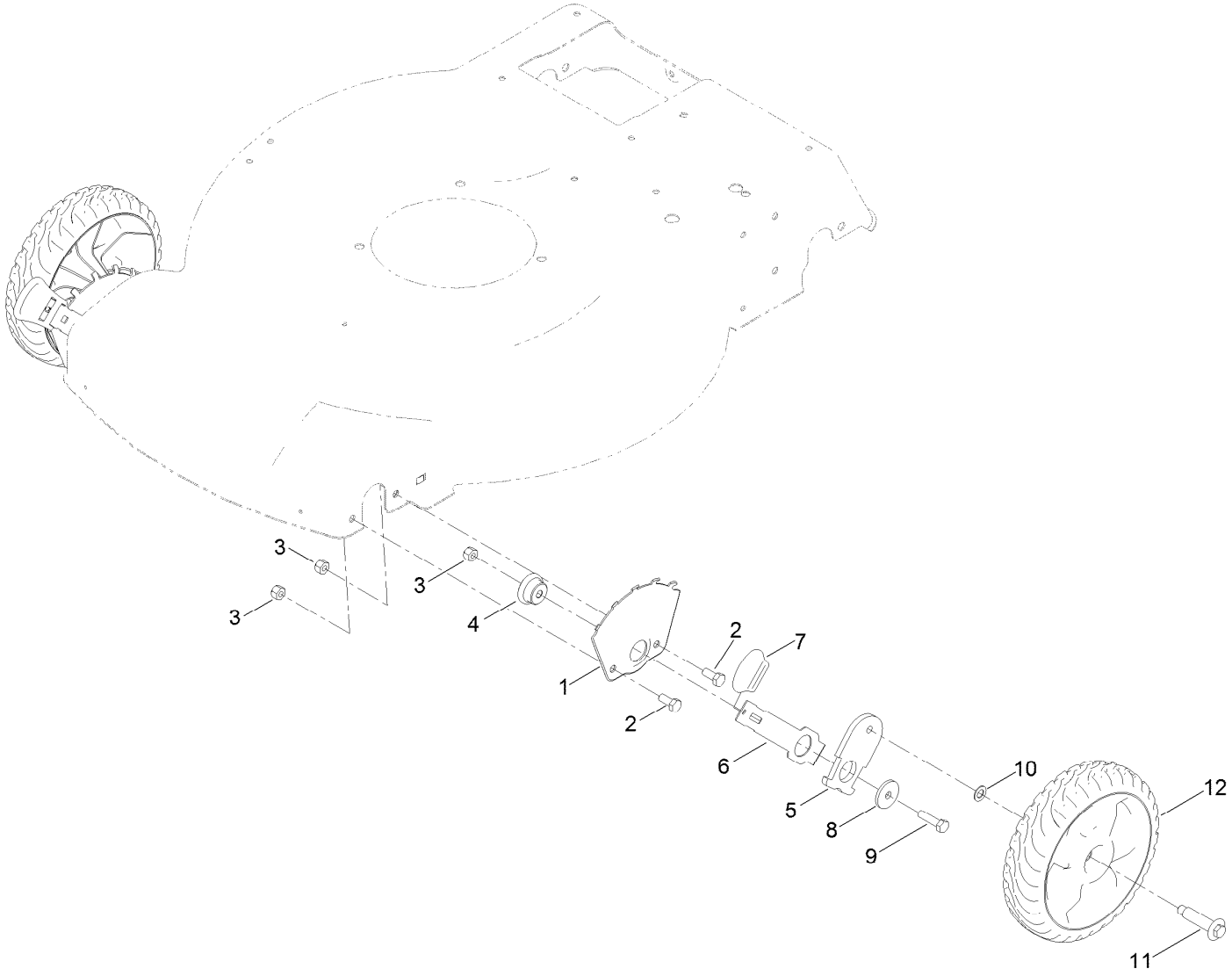
Blower Housing Assembly



Blower Housing Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-9115	3	Nut-Acorn
2	133-9857	1	Recoil Shroud ASM
2	133-9922	1	Recoil Shroud ASM
3	136-7867	1	Shroud-Fan
4	133-9877	2	Stud-Shroud
5	133-9878	1	Stud-Shroud
6	136-7770	1	Spring-Compression, Recoil

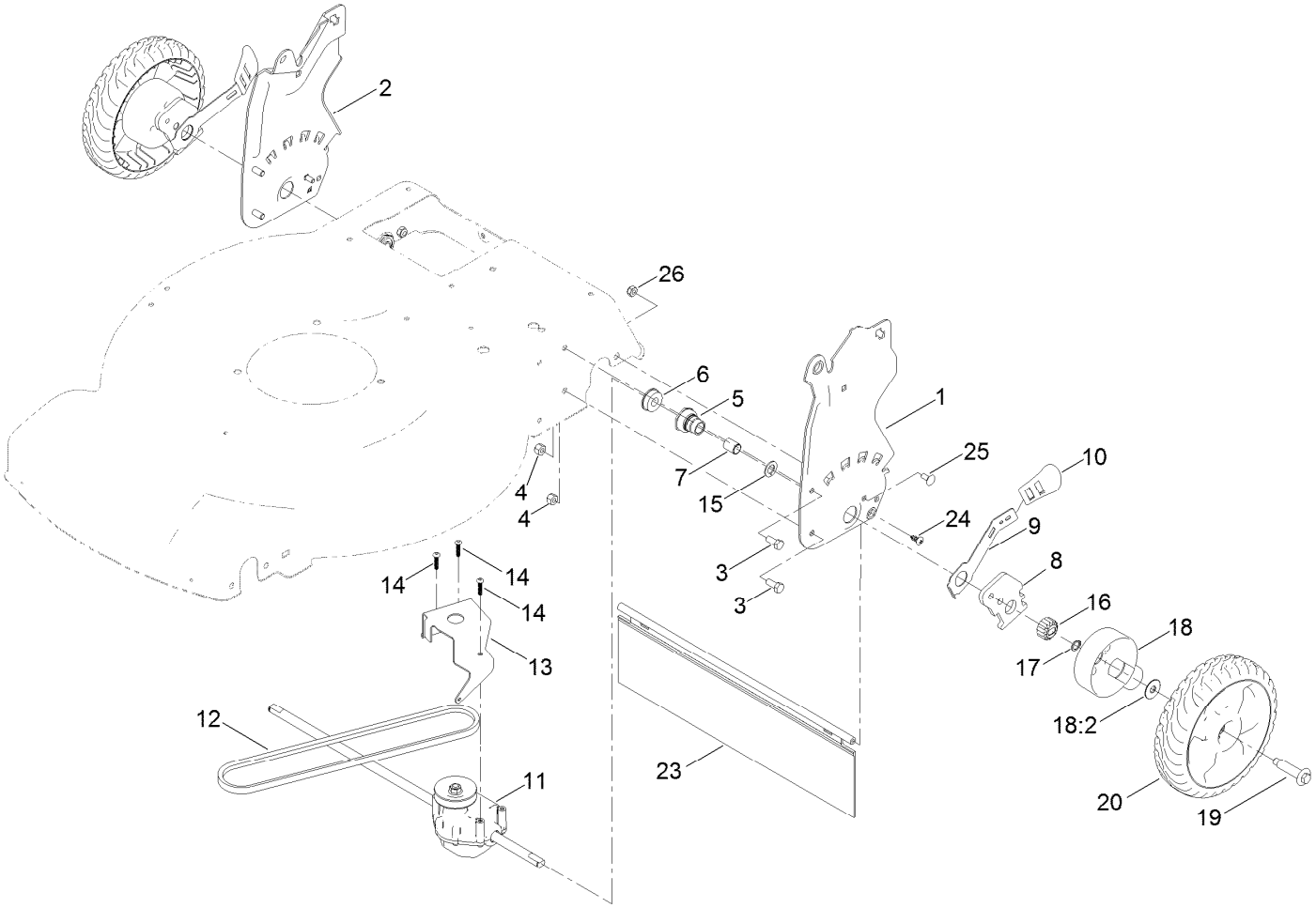
Front Wheel and Height-of-Cut Assembly



Front Wheel and Height-of-Cut Assembly (continued)

Ref.	Part Number	Qty.	Description
1	115-1956-03	2	Plate-HOC, Front
2	322-3	4	Screw-HH
3	3296-29	6	Nut-Lock, NI
4	105-1818	2	Bushing-Mount, HOC
5	137-9128	2	Arm-Pivot, Front
6	105-1809	2	Arm-Spring
7	110-0549	2	Knob-HOC
8	105-3048	2	Washer-Flat
9	322-6	2	Screw-HH
10	40-1940	2	Washer
11	614650	2	Bolt-Shoulder
12	137-4833	2	8In Wheel ASM

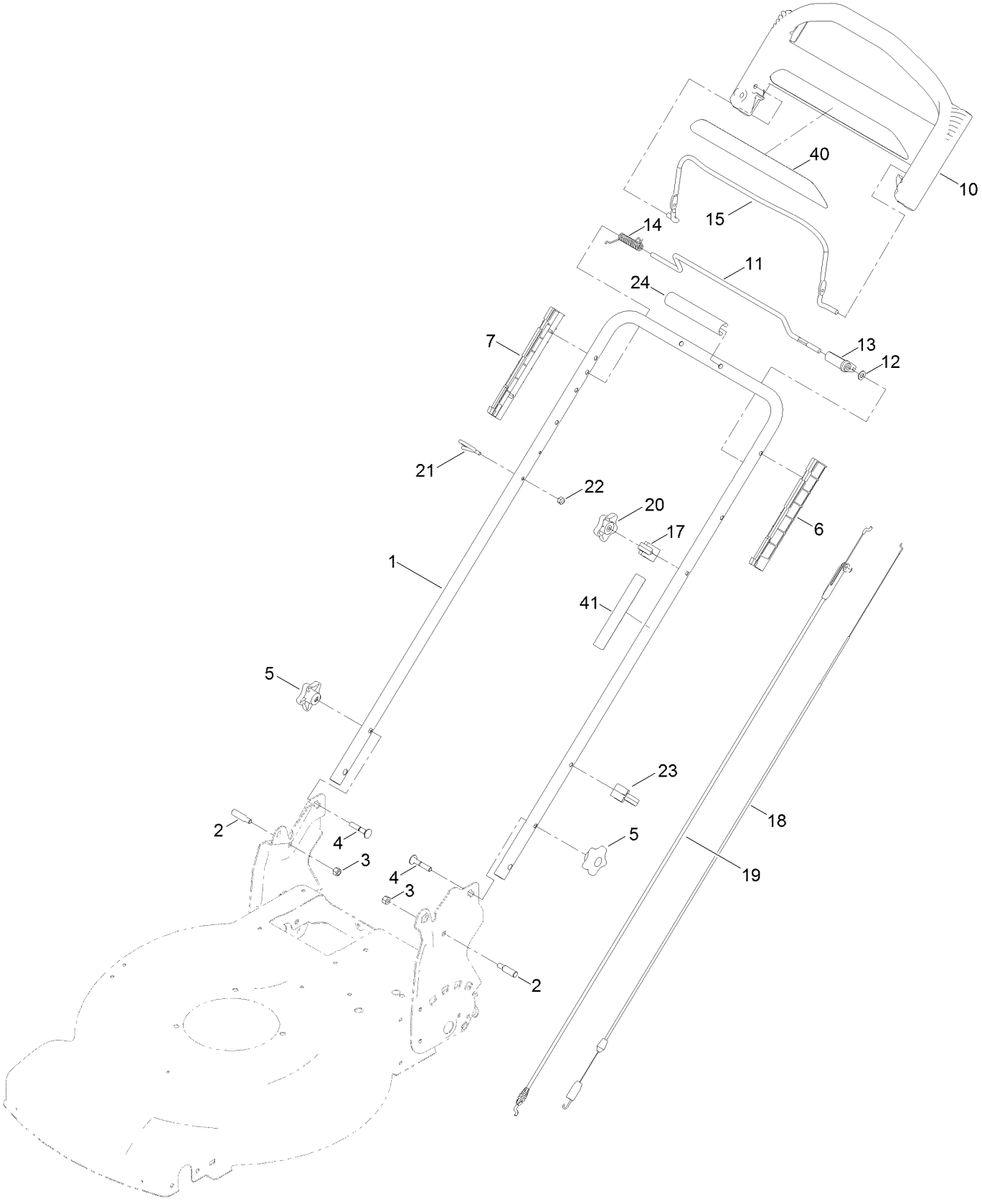
Rear Wheel and Height-of-Cut Assembly



Rear Wheel and Height-of-Cut Assembly (continued)

Ref.	Part Number	Qty.	Description
1	131-9693-03	1	Plate-HOC, LH
2	131-9694-03	1	Plate-HOC, RH
3	322-3	4	Screw-HH
4	3296-29	4	Nut-Lock, NI
5	108-9779	2	Retainer-Bushing, HOC
6	104-8699	2	Bearing-Ball
7	108-9782	2	Bushing-Sleeve
8	136-9090	2	Arm-Pivot, Rear
9	108-9780	2	Arm-Spring
10	110-0549	2	Knob-HOC
11	121-9178	1	Transmission ASM
12	115-4669	1	Belt-V
13	114-7977-03	1	Bracket-Transmission
14	108-7476	3	Screw-Plastite
15	110-7191	2	Washer-Thrust
16	131-5399	2	Gear-Pinion, 15T
17	32151-61	2	Ring-Retaining
18	136-9059	2	Gear Cover ASM
18:2	614426	1	Washer-Stepped
19	614650	2	Bolt-Shoulder
20	137-4835	2	Wheel Gear ASM, 8In
23	120-7012	1	Shield-Trailing
24	117-1092	2	Screw-PTH
25	3229-11	2	Screw-CARR
26	3296-16	2	Nut-Lock, NI

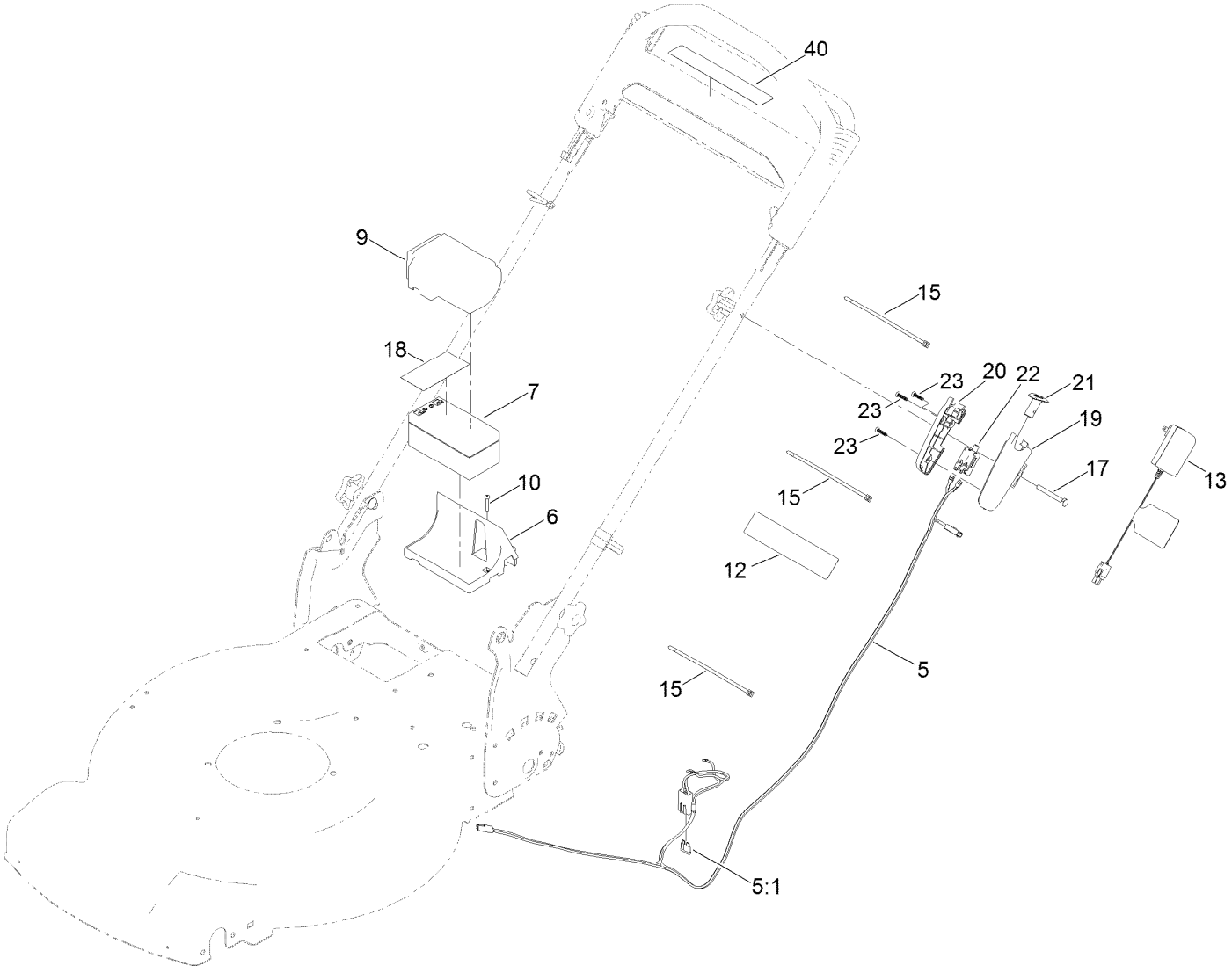
Handle Assembly



Handle Assembly (continued)

Ref.	Part Number	Qty.	Description
1	131-9695-05	1	Handle
2	131-4591	2	Bolt-Shoulder
3	3296-29	2	Nut-Lock, NI
4	131-9663	2	Screw-CARR
5	117-5976	2	Knob-Handle
6	105-6842	1	Guide-LH
7	105-6841	1	Guide-RH
10	104-8678	1	Handle-Control
11	136-7150	1	Bar-Control, Traction
12	3256-23	1	Washer-Plain
13	99-1589	1	Lever-Traction
14	136-7166	1	Spring-Torsion
15	131-0880-03	1	Bail-Brake
17	136-5864	1	Anchor-Cable
18	115-8435	1	Cable-Traction
19	115-8437	1	Cable-Brake
20	131-0897	1	Knob-Handle, Locking
21	86-9671	1	Guide-Rope
22	3296-73	1	Nut-Lock, NI
23	114-7988	1	Guide-Cable
24	131-4551	1	Handle-Cover
40	117-1019	1	Decal
41	132-4470	1	Decal-Traction, Adjust

Electrical Assembly



Electrical Assembly (continued)

Ref.	Part Number	Qty.	Description
5	125-5024	1	Harness-Wire
5:1	99-6124	1	Fuse-40 Amp
6	114-7936	1	Tray-Battery
7	106-8397	1	Battery-Wet
9	120-3329	1	Cover-Battery
10	32144-97	1	Screw-PPH, Plastite
12	104-7953	1	Decal-Warning
13	136-9126	1	Charger, Battery (12V)
15	614249	3	Tie-Cable
17	321-50	1	Screw-HH
18	112-8763	1	Decal-Terminal, Battery
19	133-8160	1	Housing-Switch, LH
20	133-8161	1	Housing-Switch, RH
21	125-2470	1	Button-Switch
22	121-9173	1	Switch-Push Button
23	94-4496	3	Screw-PPH
40	133-1900	1	Decal-Button, Push

Attachments and Accessories

For 20374 22in Recycler Lawn Mower

Product Name	Model/Part
All Season Synthetic Oil (10W30, QT)	117-0066
Fuel Stabilizer .05 oz	130-2393
4-Cycle Fuel, Snow And Lawn 32oz Can	131-3823
Traction Assist Handle Kit	131-4590
Toro Premium Fuel Treatment 12 Oz Bottle	131-6572
High Altitude Kit	133-9943
8 Inch Wheel ASM	137-4833P
Engine Maintenance Kit	20240
Lawn Striping Kit with 22in Roller	20601
Toro 4-Cycle SAE 30 Oil (32oz Bottle)	38903
Summer Oil-Case of 24 (20oz Bottles)	38916
Replacement Drive Belt Kit, 22-inch 2009 and After Rear-Wheel Drive Lawn Mower	38991
Bag-Walk Behind (Toro)	490-7318
Lawnmower Cover	490-7462
Replacement Bag	59310
8 Inch Gear Wheel RWD ASM	59503
22 Inch Atomic Blade	59534P

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