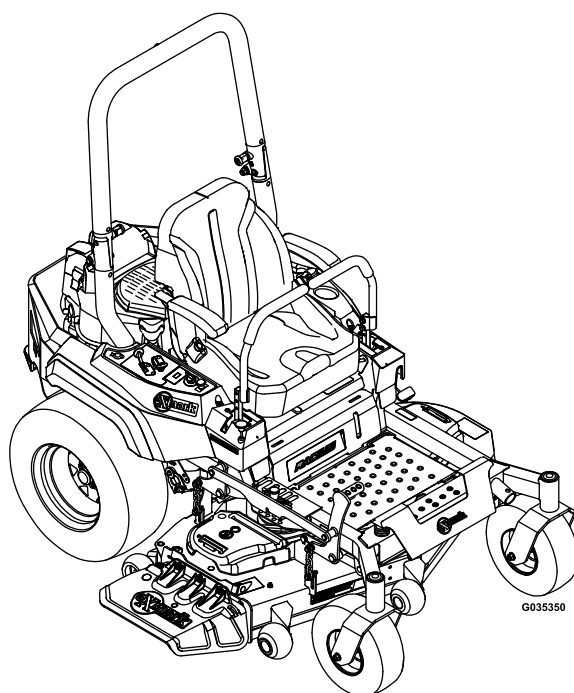




RADIUS® X-SERIES

Model No. RAX691GKA524A3—Serial No. 404314159 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

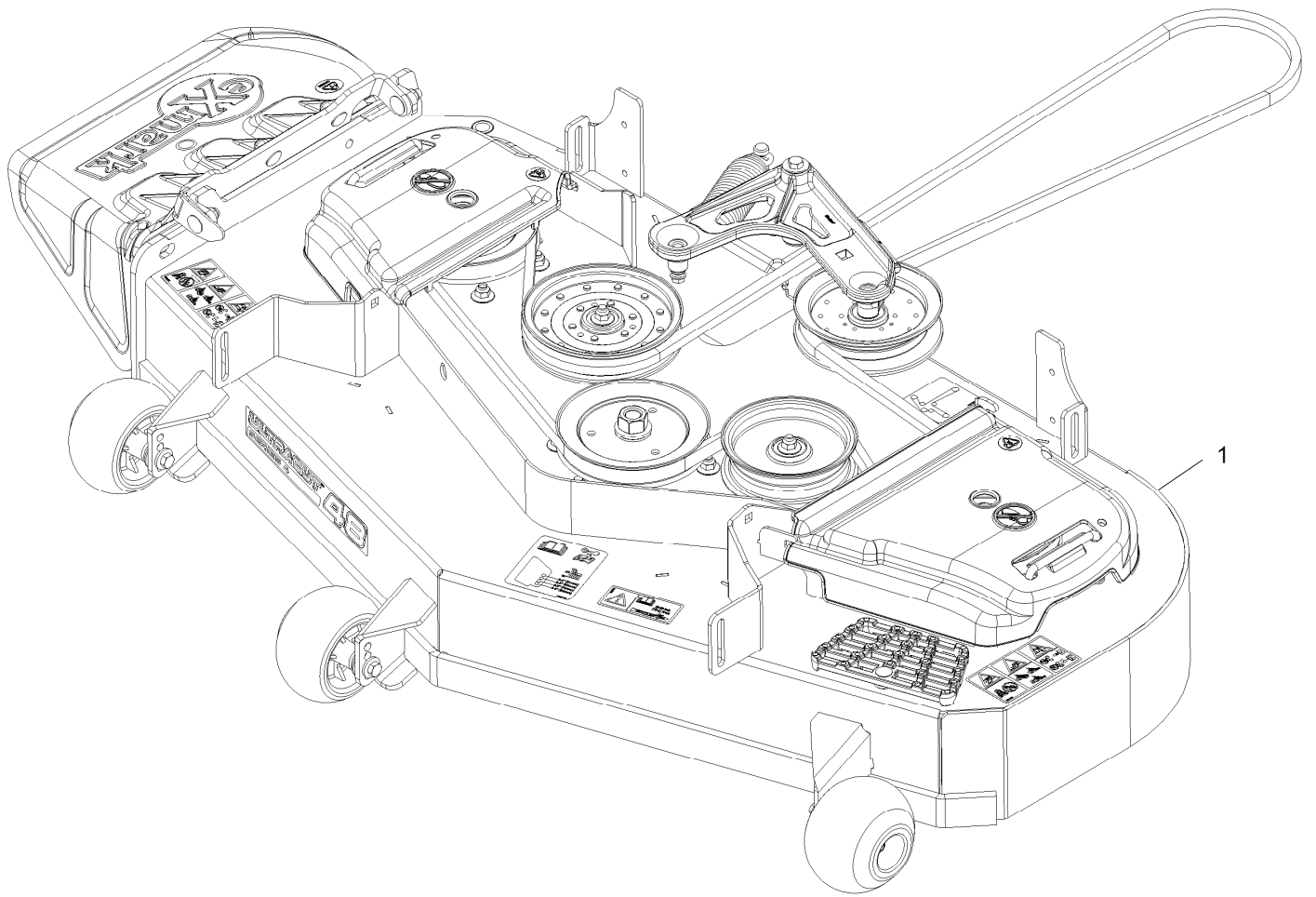


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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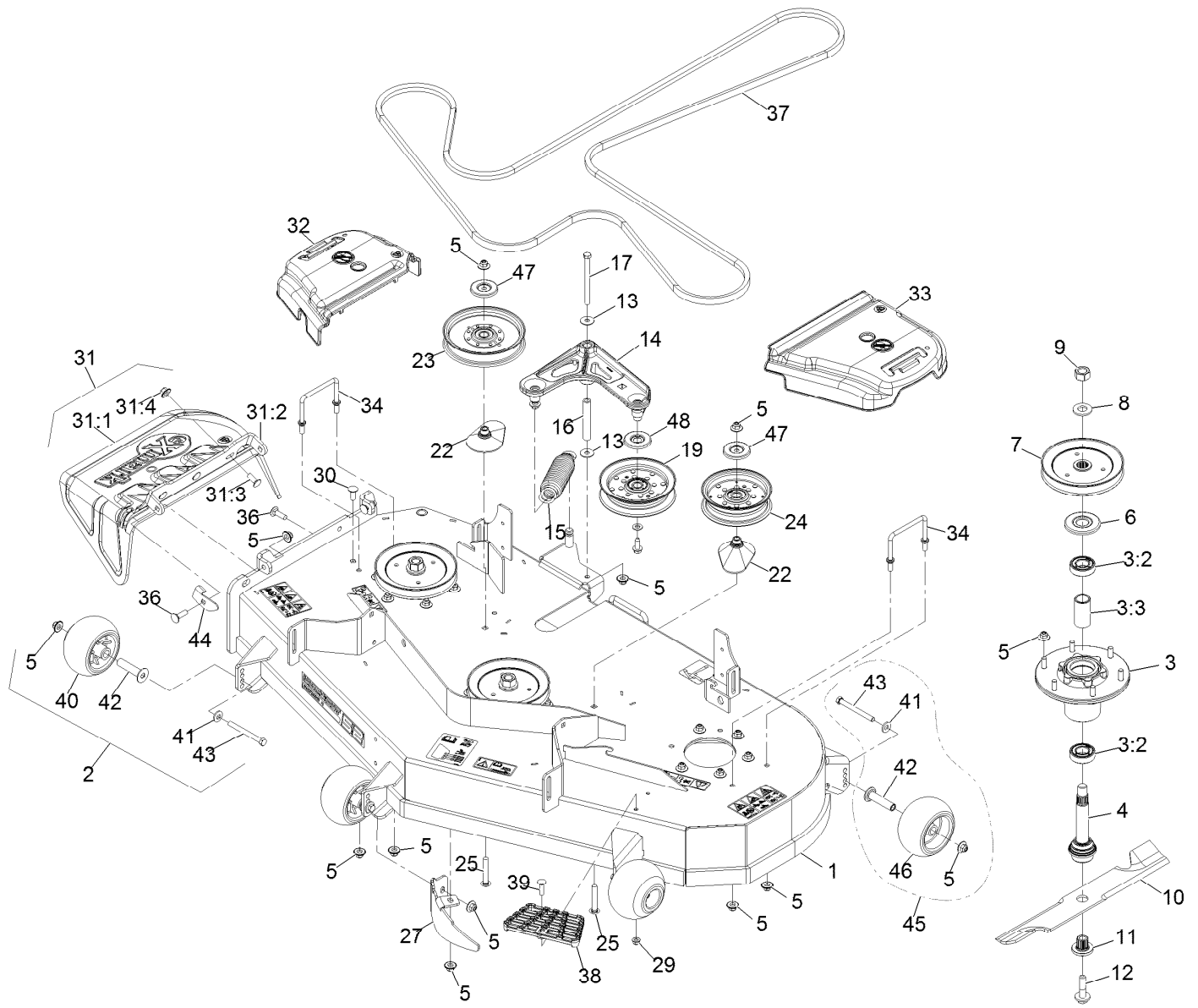
Complete Deck Assembly



Complete Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-8039	1	ASM-Deck Complete 524

Deck Assembly



Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3587	1	ASM-Deck W/Decals 524	25	3231-44	2	Bolt-Carriage 3/8-16 X 2 1/2
2	116-9981	3	Kit, Anti-Scalp Roller	27	116-5814-01	1	Baffle-Dogleg, Lz-Vt52
3	116-3344	3	ASM-Cutter Hsg With Bearings	29	104-8300	1	Nut-Nyloc 5/16-18 Flg
3:2	116-0720	2	Bearing-Ball	30	3231-22	1	Bolt-Carriage 3/8-16 X 1
3:3	116-3312	1	Spacer-Bearing	31	109-7188	1	ASM,Discharge Chute
4	116-3341	3	ASM-Spindle And Seal □	31:1	109-2738	1	Chute, Discharge
5	109-6658	34	Nut-Nyloc 3/8-16 Flg	31:2	109-8675-01	1	Bracket,Discharge Chute
6	116-1286	3	Guard,Bearing Top .989	31:3	3231-22	3	Bolt-Carriage 3/8-16 X 1
7	116-0675	3	Sheave,Blade Drive 6.50	31:4	109-6658	3	Nut-Nyloc 3/8-16 Flg
8	103-2802	3	Washer-Spring Disc 3/4	32	109-6935	1	Cover-Belt, RH
9	116-7306	3	Nut-Hex ▲	33	109-6936	1	Cover-Belt, LH
10	116-5175	3	Blade-Extreme 2, 18.00" ●	34	109-6982	2	Wireform-Cover
10	103-6402	3	Blade-Notched	36	3231-25	3	Bolt-Carriage 3/8-16 X 1 1/4
10	103-6392	3	Blade, Mulching ◆	37	126-7443	1	Belt-V
10	103-6387	3	Blade, Low Lift ●	38	126-4781-03	1	Step-Deck
10	103-6382	3	Blade, Solid ●	39	3230-3	1	Bolt-Carriage 5/16-18 X 1 1/4
11	103-3037	3	Bushing, Splined	40	103-8415	3	Roller-Anti-Scalp
12	109-9220	3	Screw-Sems 1/2-20 X 2.19 ■	41	98-5975	5	Washer-Spring Disc 3/8
13	52-2860	2	Washer	42	116-8131	5	Axle, Roller
14	126-0976	1	Idler Arm ASM	43	116-9362	5	Screw-HH 3/8-16 X 3 3/4 GR 8
15	116-6317	1	Spring-Extension	44	135-0064	1	Stop-Discharge Chute
16	116-5111	1	Bushing	45	126-7840	2	Kit-Antiscalp Roller
17	323-38	1	Screw-HH 3/8-16 X 4 3/4	46	1-603299	2	Roller-Scalp, Anti
19	126-9196	1	Idler-Pulley, Flat	47	126-8043	2	Shield-Dust
22	109-2872	2	Spacer-Pulley	48	126-9195	1	Shield-Guard, Dust
23	126-9189	1	Idler-Pulley, Flat 6.00X1.00				
24	126-9197	1	Idler-Pulley, Flat 5.00X1.31				

● Optional Equipment

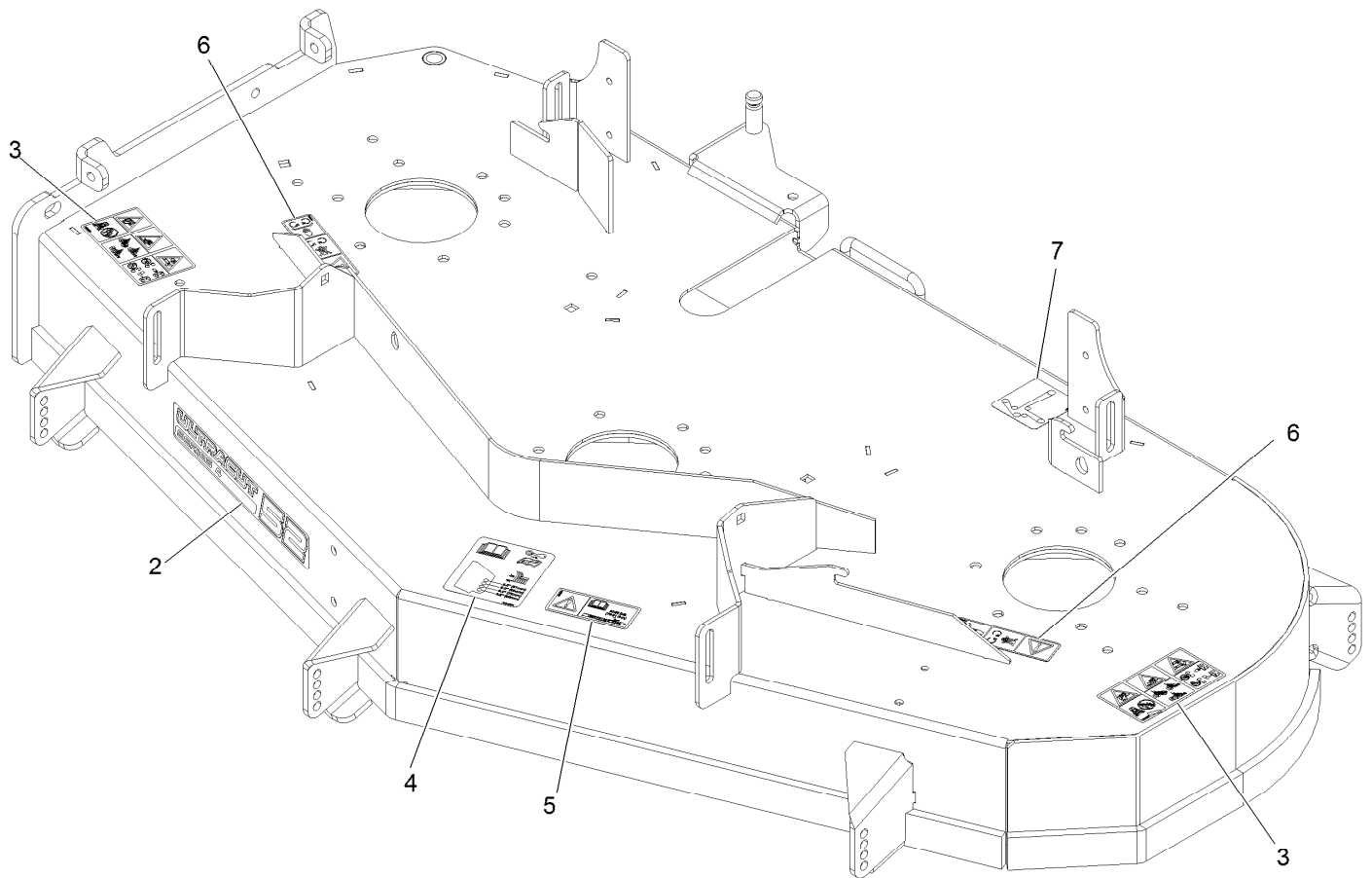
▲ Torque to 130-160 ft-lb

◆ Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.

□ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize). See operator s manual for locations.

■ Torque to 50-60 ft-lb

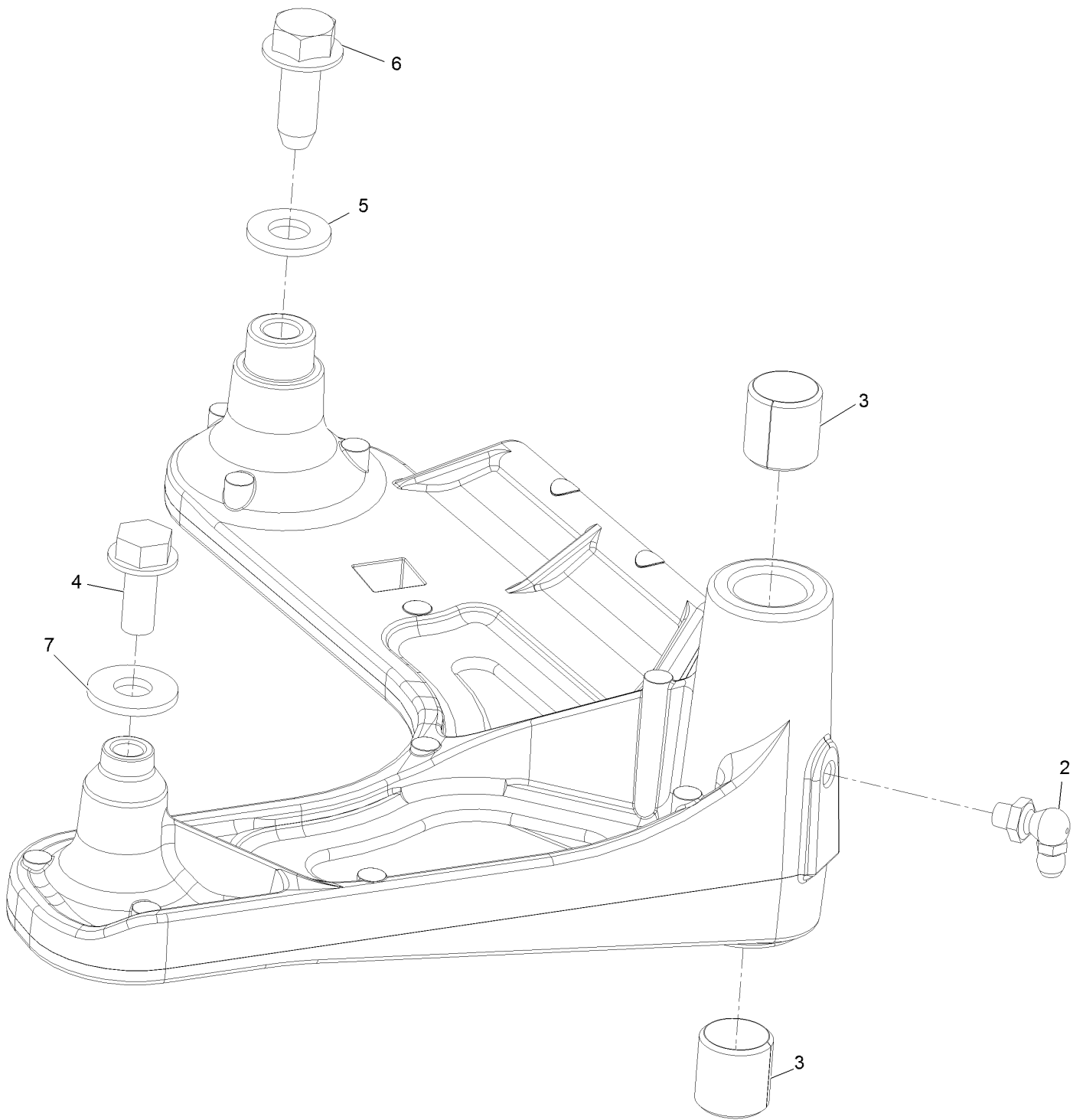
Deck W/Decals Assembly



Deck W/Decals Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	126-6588	1	Decal, 524	5	116-8283	1	Decal-Bolt Torque
3	126-6464	2	Decal-Danger Thrown Objects	6	112-9028	2	Decal-Cover, Missing
4	109-6036	1	Decal-Roller, Anti-Scalp	7	109-6035	1	Decal-Routing, Belt

Idler Arm W/Bearings Assembly

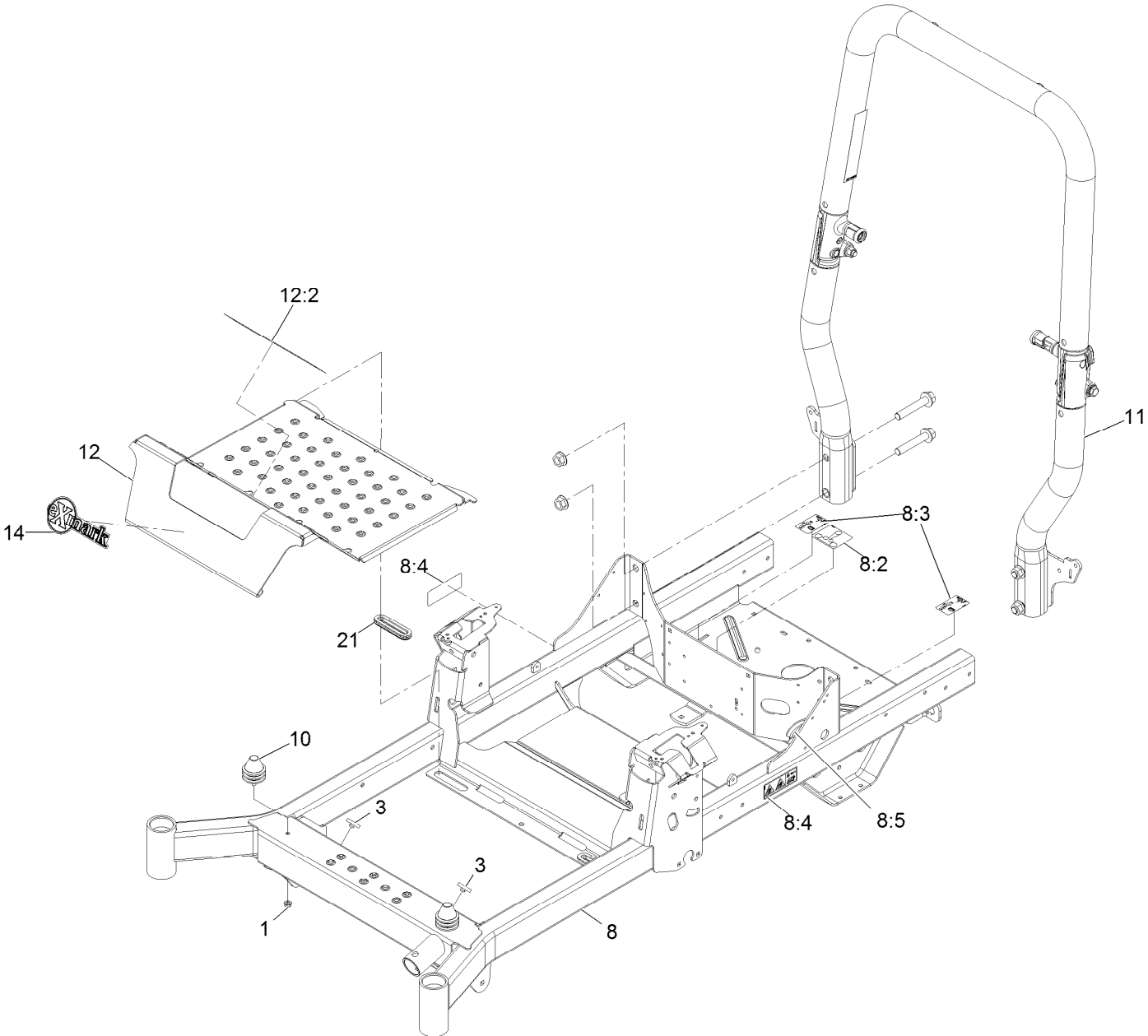


Idler Arm W/Bearings Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	302-40	1	Zerk-90° 1/4-28
3	1-513034	2	Sleeve-Bearing
4	32144-11	1	Screw-HWH 5/16-18 X 3/4 Tf

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	3256-24	1	Washer-3/8 SAE
6	126-1696	1	Screw-Forming, Thread
7	3256-3	1	Washer-5/16 Std

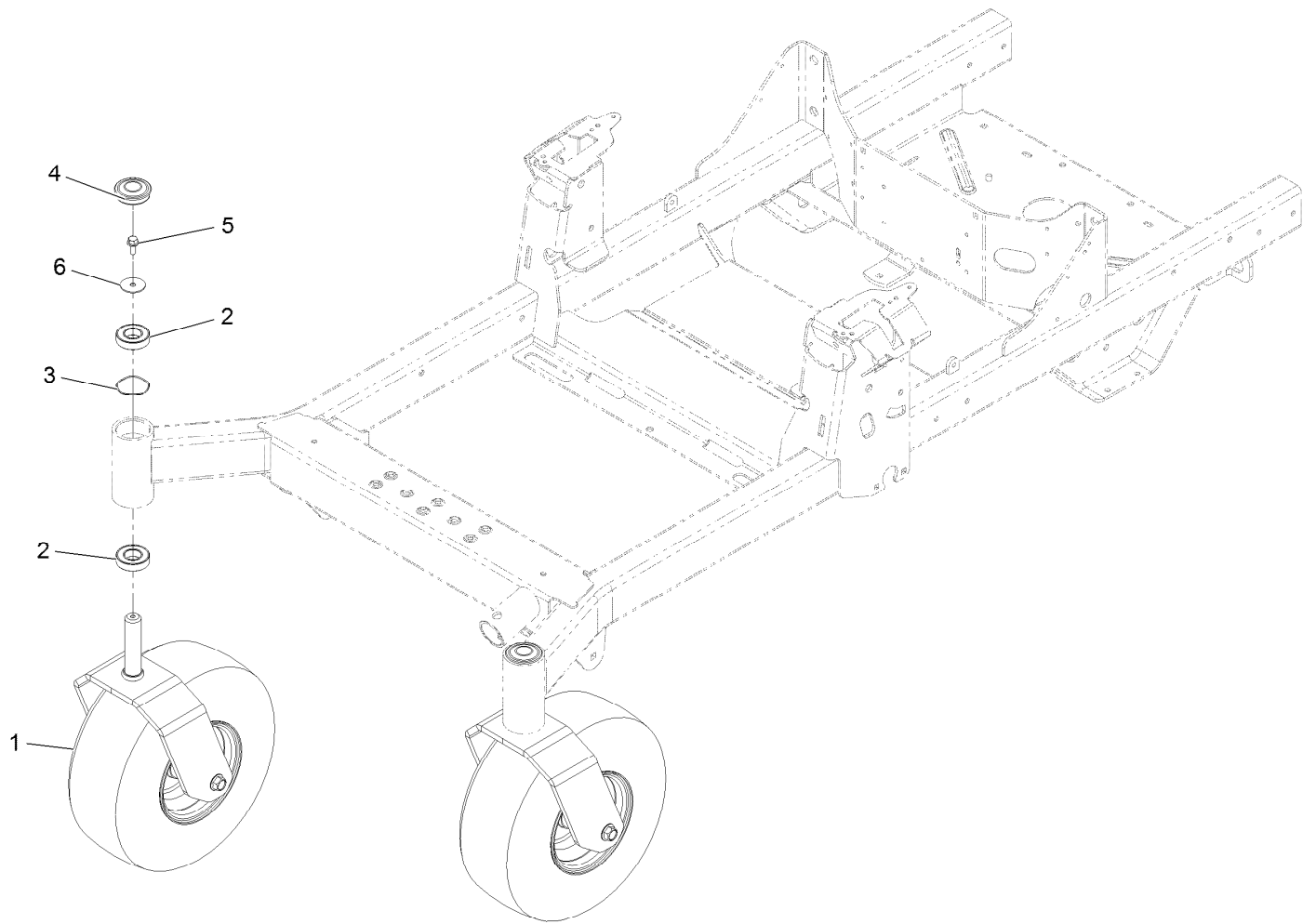
Main Frame Assembly



Main Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8300	2	Nut-Nyloc 5/16-18 Flg	10	126-5491	2	Isolator
3	109-9233	2	Bumper-Push-In, Rubber	11	126-9525	1	ASM-ROPS Tapered
8	126-4699	1	Frame ASM	12	126-5872	1	Pan-Floor
8:2	109-6014	1	Decal-Routing, Belt	12:2	126-8383	1	Decal-Danger
8:3	116-8588	2	Decal-Release, Drive	14	126-8819	1	Decal-Exmark Logo
8:4	126-4363	2	Decal-Warning	21	126-7065	2	Grommet-Rubber
8:5	127-6618	1	Strip-Seal				

Caster Tire Assembly

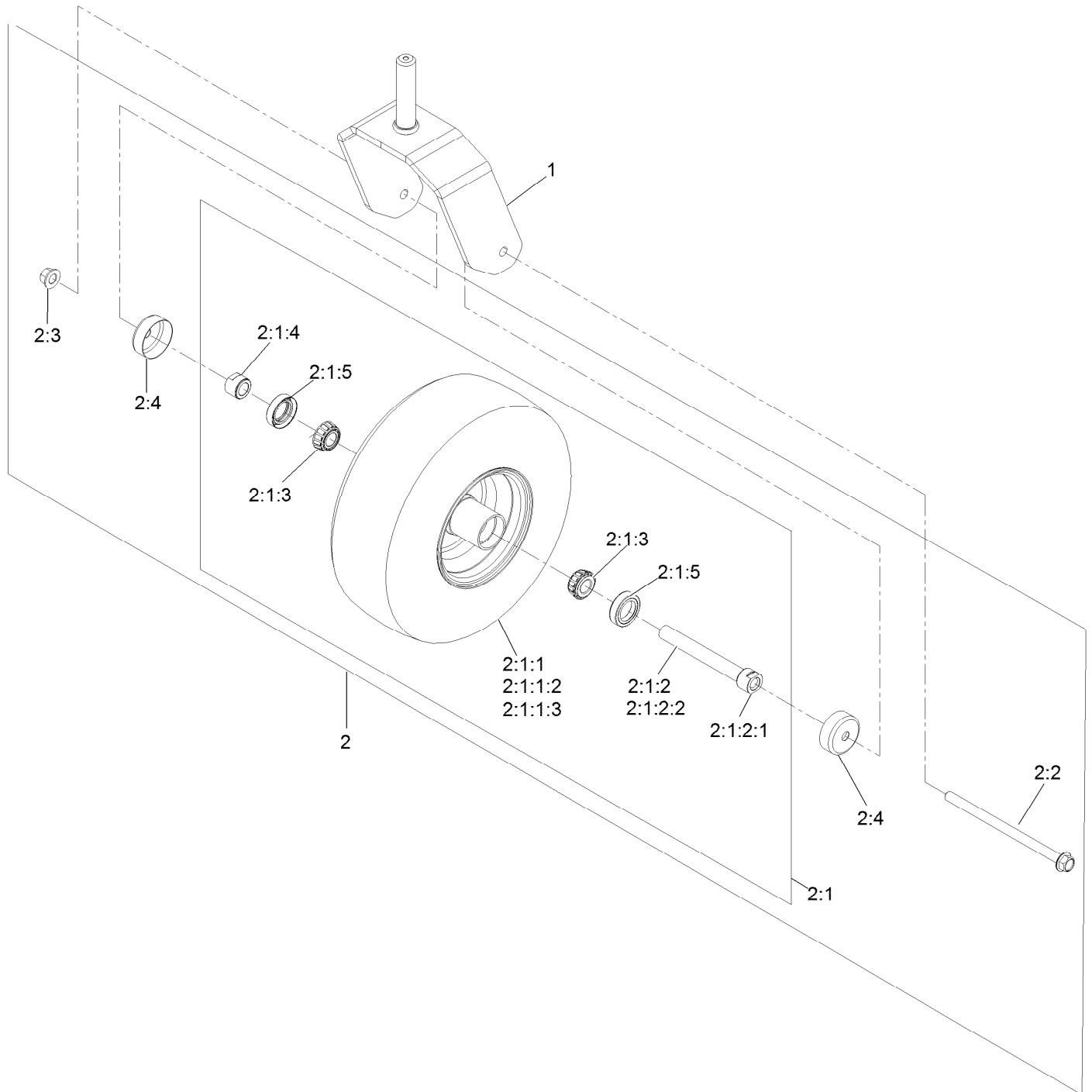


Caster Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		2	ASM-Front Caster W/Fork ●	4	116-4348	2	Cap-Grease
2	109-3678	4	Bearing-Ball	5	3234-5	2	Screw-HH Flg 5/16-18 X 3/4
3	126-5897	2	Spring	6	3256-68	2	Washer-Flat

● Not serviced separately

Caster Wheel and Fork Assembly



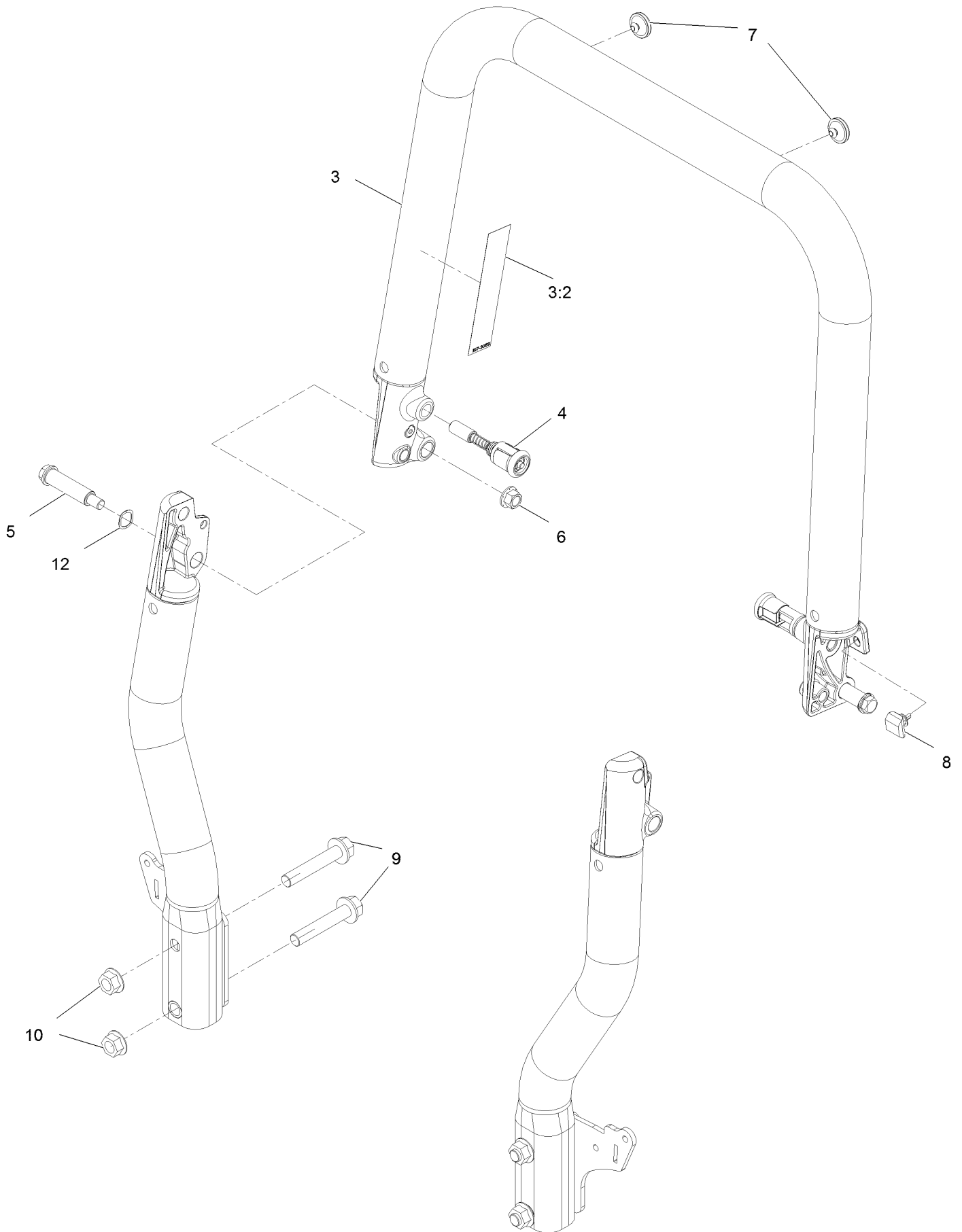
Caster Wheel and Fork Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4312-01	1	Fork-Caster
2	126-7752	1	ASM-Wheel Brgs Axle 13X6.50-6
2:1		1	ASM-Wheel And Brgs, 13X6.50-6 ●
2:1:1		1	ASM-Wheel And Tire 13X6.50-6 ●
2:1:1:2	5108	1	Valve
2:1:1:3	126-5959	1	Tire
2:1:2	126-7796	1	Caster Axle ASM

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2:1:2:1	126-5220	1	Axle-Caster
2:1:2:2	103-3051	1	Spacer-Nut
2:1:3	1-633585	2	Bearing-Cone Tapered Roller
2:1:4	103-3051	1	Spacer-Nut
2:1:5	103-0063	2	Seal-Double Lip
2:2	126-5389	1	Screw-HHF
2:3	99-5107	1	Nut-Lock 1/2-13
2:4	103-2768	2	Guard-Seal

● Not serviced separately

Roll-Over Protection System Assembly

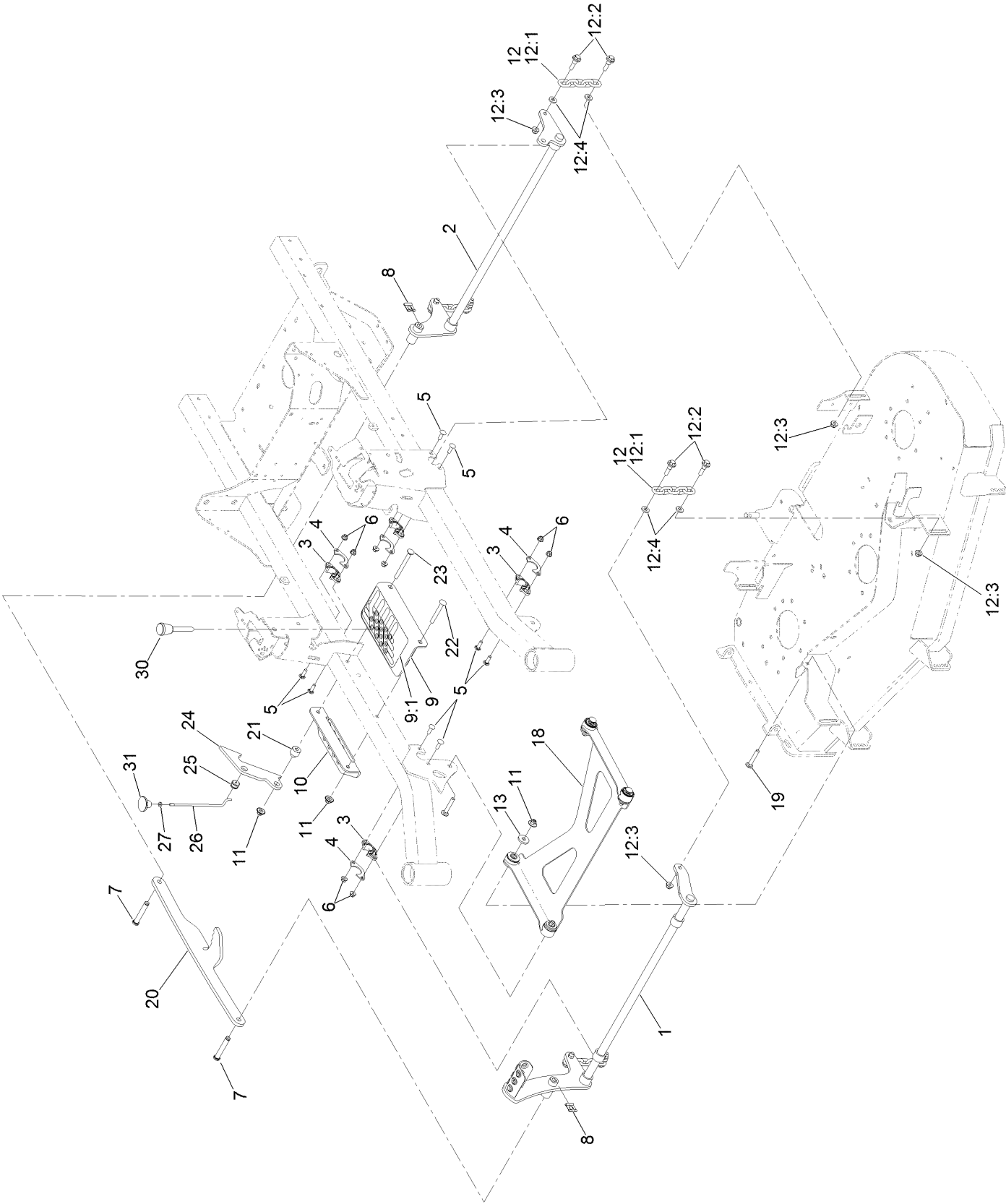


Roll-Over Protection System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	126-7838	1	Top Tube ASM
3:2	107-3069	1	Decal-Warning
4	116-0104	2	Pin-Spring
5	126-9209	2	Bolt-Shoulder
6	99-5107	2	Nut-Lock

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	135-0504	2	Bumper-ROPS
8	126-9966	2	Bumper-ROPS
9	126-9488	4	Screw-HHF
10	32128-50	4	Nut-Flange
12	119-4164	2	Washer-Wave

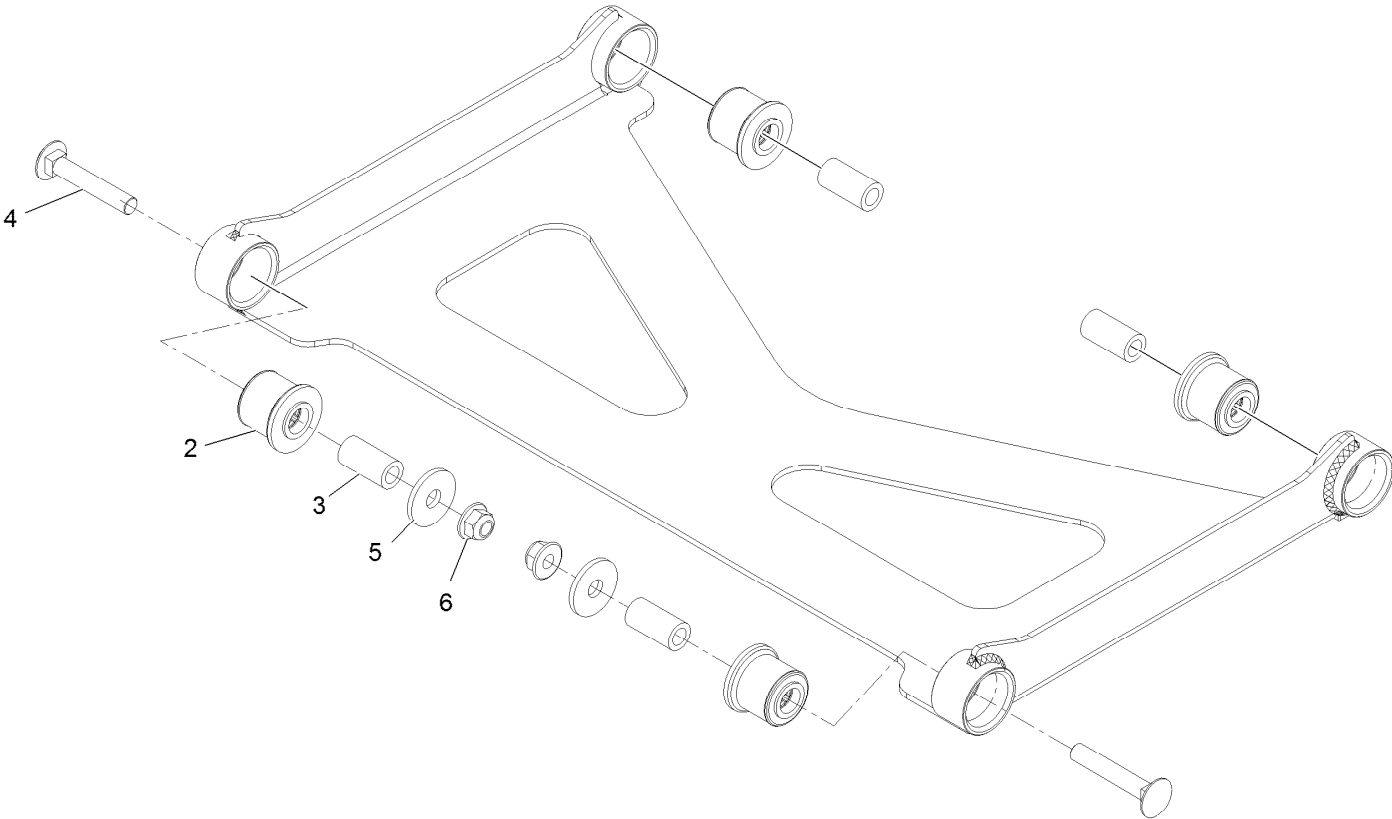
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3342-03	1	Shaft-Lift, Deck	12:3	104-8301	2	Nut-HF, NI
2	126-3343-03	1	Shaft-Lift, Deck (Rear)	12:4	43-0940	2	Spacer
3	115-5065	4	Bushing-Flange	13	1-373034	2	Washer
4	116-2887	4	Gusset-Lift, Deck	18	126-8365	1	Deck Strut ASM
5	3230-22	8	Screw-CARR	19	3231-7	2	Screw-CARR
6	104-8300	8	Nut-HF, NI	20	126-4639-03	1	Link-Lift
7	126-9181	2	Pin-Clevis	21	126-5221	1	Spacer-Stepped
8	138-8491	2	Clip-Pin	22	3231-42	1	Screw-CARR
9	126-4535	1	Bracket ASM	23	135-0313	1	Screw-CARR
9:1	126-4784	1	Decal-HOC	24	126-5222	1	Plate-Lock, Transport
10	126-4640-03	1	Angle-HOC, Lower	25	126-5593	1	Grommet
11	109-6658	4	Nut-Flange, NI	26	126-5223	1	Rod-Lock, Transport
12	126-8877	4	Deck Chain ASM	27	3218-1	1	Nut-Jam
12:1	1-633447	1	Chain-Lift, Deck	30	126-5401	1	Pin-HOC
12:2	130-0742	2	Bolt-Shoulder	31	126-7019	1	Knob

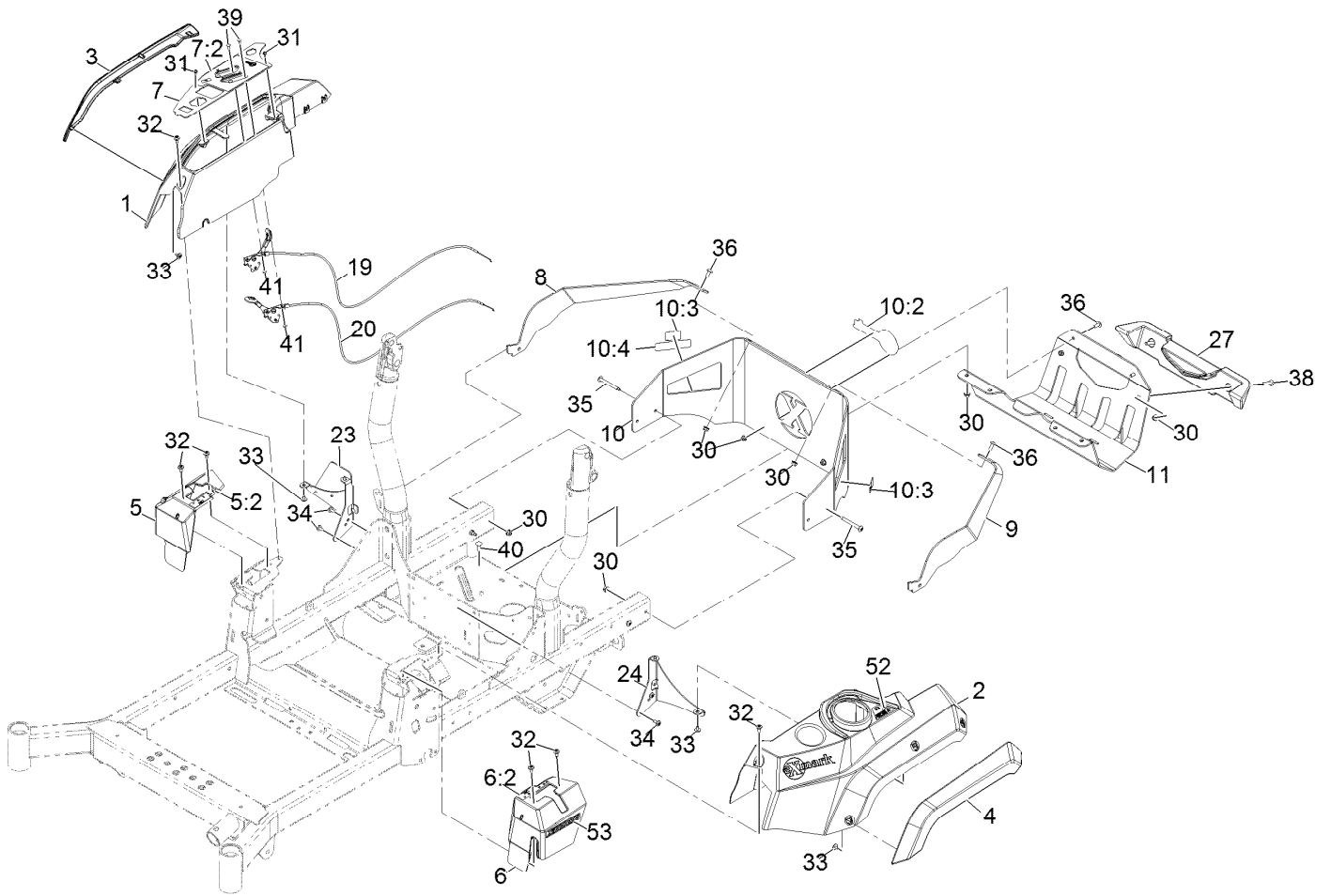
Deck Strut Assembly



Deck Strut Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	126-8360	4	Bushing-Rubber, Suspension	4	3231-7	2	Bolt-Carriage 3/8-16 X 2 1/4
3	108-6544	4	Spacer	5	2844	2	Washer
				6	104-8301	2	Nut-Nyloc 3/8-16 Flg

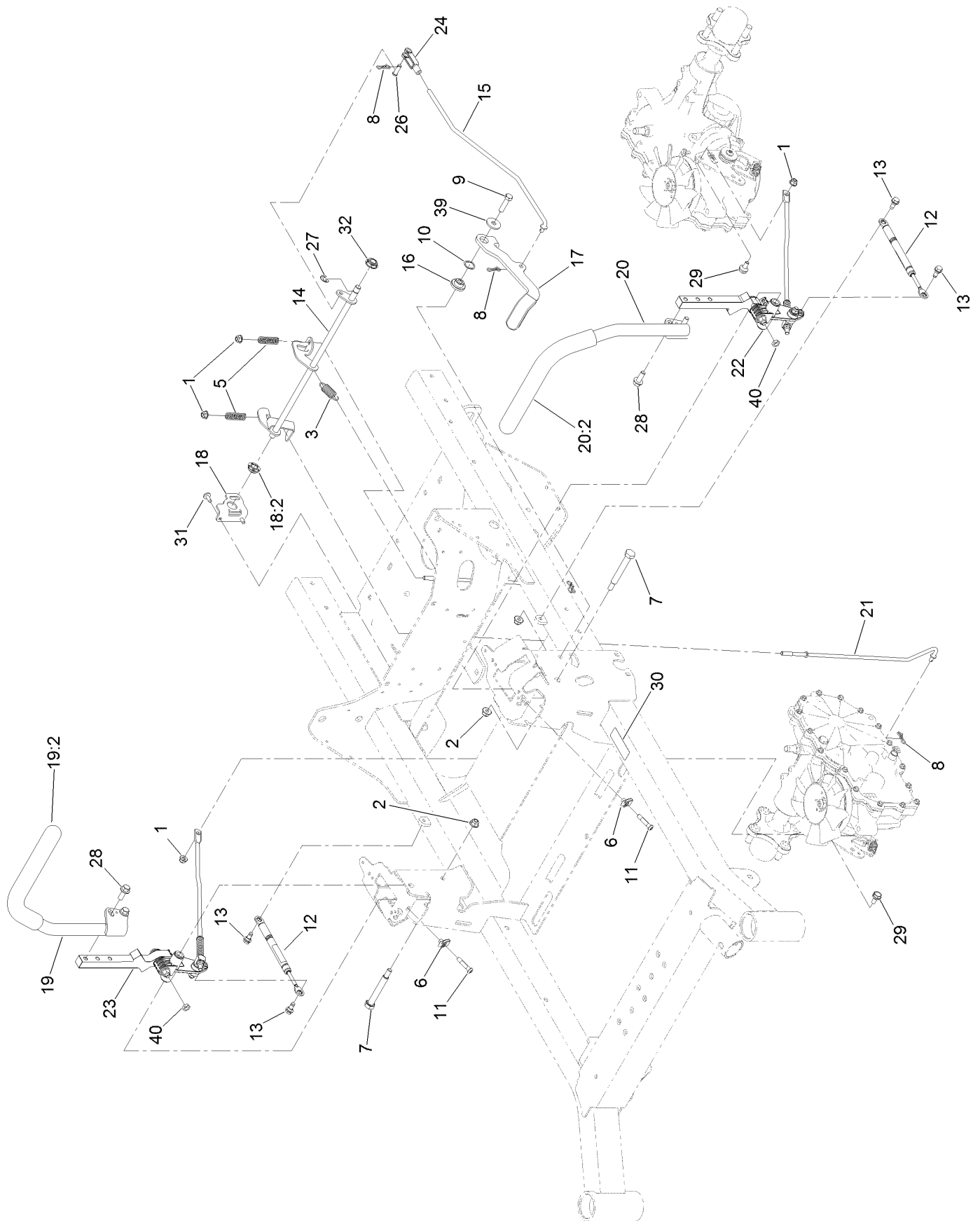
Control Panel Assembly



Control Panel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4959	1	Console-Exmark, RH	27	126-7418-03	1	Weight
2	126-4960	1	Console, LH	30	104-8300	12	Nut-Nyloc 5/16-18 Flg
3	126-4741	1	Fender-RH	31	117-5036	2	Screw-HWH #10-14 X 1/2
4	126-4742	1	Fender-LH	32	120-7950	6	Screw-1/4-20 X 1/2 Tf Torx Plus
5	126-7371	1	Cover-Control, Motion (RH)	33	126-5544	10	Screw-HWH #10-14 X 1/2 Torx
5:2	126-6183	1	Decal-Control, Motion (RH)	34	126-6266	4	Screw-1/4-20 X .65 Torx Plus
6	126-7372	1	Cover-Control, Motion (LH)	35	126-6267	4	Screw-Truss HD 5/16-18 X 2 3/4 Torx Plus
6:2	126-6194	1	Decal-Control, Motion (LH)	36	126-6268	4	Screw-Truss HD 5/16-18 X 3/4 Torx Plus
7	126-7789	1	Ctrl Panel ASM W/Decal	38	126-7439	2	Screw-Truss HD 5-16-18 X 1 1/2 Torx Plus
7:2	126-6570	1	Decal-Control Panel	39	1-807513	4	Bolt-Carriage #10-24 X 1/2
8	126-6015-03	1	Support-Upper, RH	40	3230-22	2	Bolt-Carriage 5/16-18 X 1 Sp
9	126-6016-03	1	Support-Upper, LH	41	3296-2	4	Nut-Nyloc #10-24
10	126-7802	1	Rear Guard ASM	52	126-9939	1	Decal-Fill, Fuel
10:2	126-6965	1	Decal-Exmark Logo	53	126-9297	2	Decal-X-Series
10:3	106-5517	2	Decal-Warning				
10:4	133-8062	1	Decal-Arrestor, Spark				
11	126-7664-03	1	Guard-Muffler				
19	126-6945	1	Cable-Control, Choke				
20	126-6944	1	Cable-Control, Throttle				
23	126-9945	1	Support-Console, RH				
24	126-5532-03	1	Bracket-Console, LH				

Motion Control Assembly

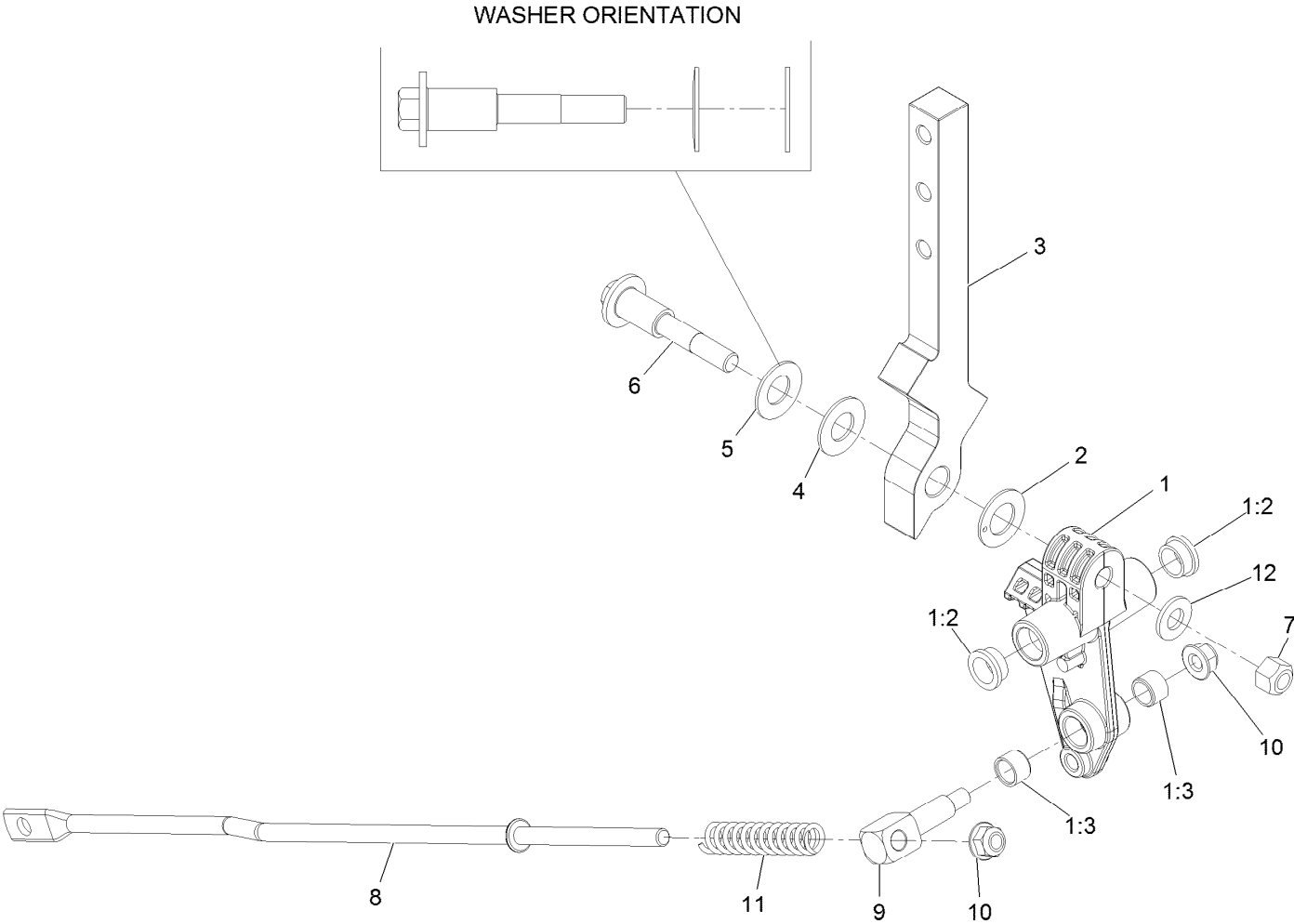


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8300	4	Nut-HF, NI	19	126-9191	1	RH Control Handle ASM
2	104-8301	3	Nut-HF, NI	19:2	126-7359	1	Grip
3	107-1045	1	Spring-Extension	20	126-9192	1	LH Control Handle ASM
5	109-7694	2	Spring-Compression	20:2	126-7359	1	Grip
6	112-3306	2	Nut	21	126-7217	2	Linkage-Brake, Lower
7	115-5099	2	Bolt-Pivot	22		1	LH Motion Control ASM ●
8	119-1415	4	Pin-Cotter, Locking	23		1	RH Motion Control ASM ●
9	323-8	1	Screw-HH	24	1-303105	1	Yoke-Adjustable
10	119-4164	1	Washer-Wave	26	1-808280	1	Pin-Clevis
11	126-4299	2	Screw-HSBH	27	32120-47	1	Ring-Retaining, External
12	126-4322	2	Damper	28	3234-42	4	Screw-HHF
13	126-4424	4	Screw-Shoulder	29	37-8771	2	Bolt-Shoulder
14	126-5813	1	Shaft-Brake	30	115-9625	1	Decal-Brake, Parking
15	126-5819	1	Linkage-Brake, Upper	31	126-6266	2	Screw-Torx
16	126-5989	1	Pivot-Flange	32	126-5820	1	Bearing-Spherical
17	126-9490	1	Lever-Brake (With Grip)	39	2844	1	Washer
18	126-6456	1	Bracket-Brake	40	3218-3	2	Nut-Jam
18:2	126-5820	1	Bearing-Spherical				

● Not serviced separately

LH and RH Motion Control Assembly

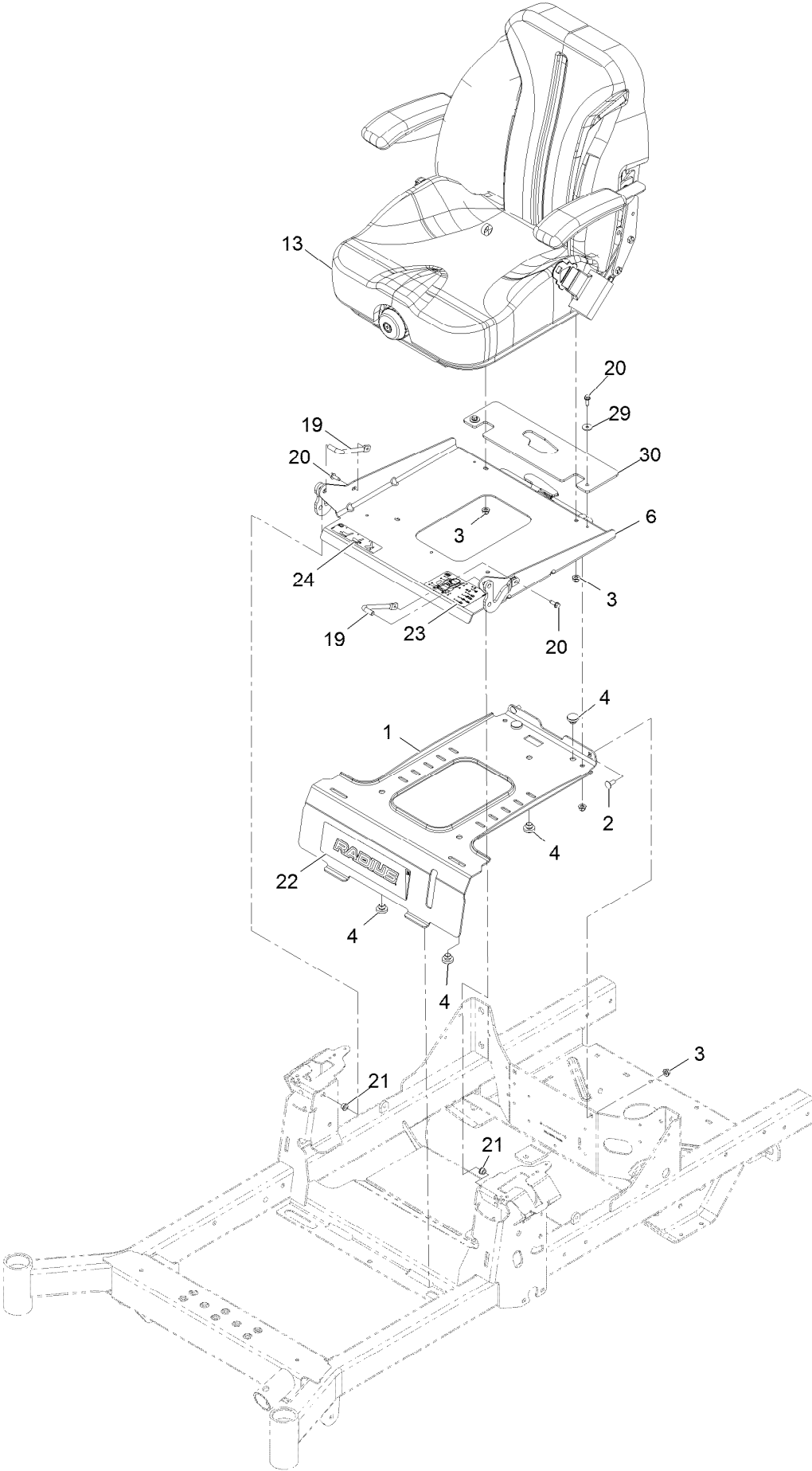


LH and RH Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3773	1	Control Arm ASM
1:2	126-8909	2	Bushing
1:3	1-413152	2	Bushing-Sleeve
2	126-7296	1	Washer-Friction
3	126-8182	1	Arm-Control
4	117-1240	1	Washer
5	119-8925	1	Washer-Belleville

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	117-1198	1	Bolt-Pivot
7	32152-2	1	Nut-Hex 3/8-16 Lock
8	126-5435	1	Link-Control
9	126-5434	1	Swivel
10	104-8300	2	Nut-Nyloc 5/16-18 Flg
11	126-8195	1	Spring-Return, Neutral
12	3256-24	1	Washer-3/8 SAE

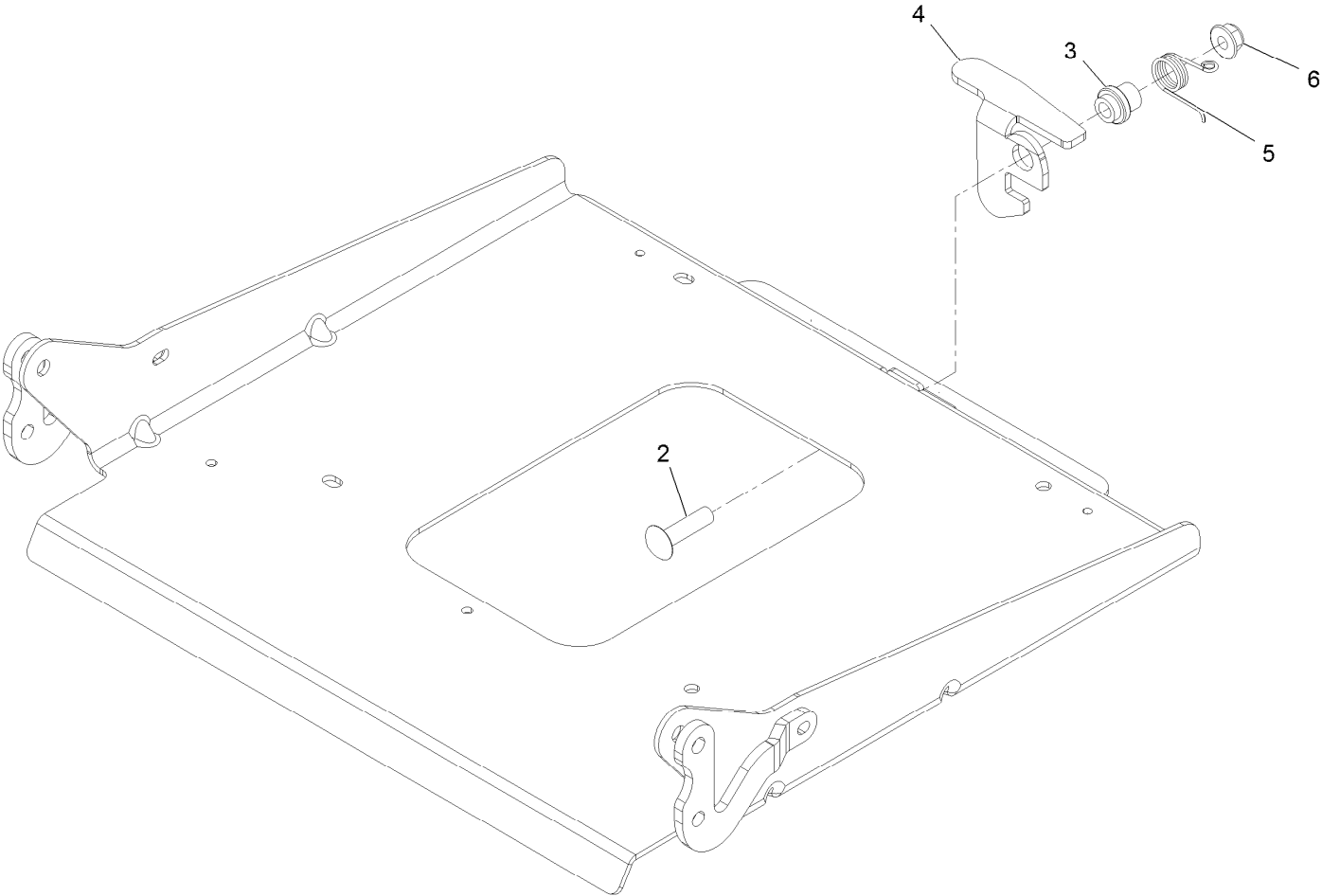
Seat Assembly



Seat Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4082-03	1	Plate-Retainer, Tank	20	32144-44	4	Screw-HWH 1/4-20 X 3/4
2	3230-23	2	Bolt-Carriage 5/16-18 X 3/4 Short Neck	21	1-603735	2	Bushing-Flanged
3	104-8300	6	Nut-Nyloc 5/16-18 Flg	22	126-9082	1	Decal-Radius Logo
4	135-0505	5	Bumper-Seat	23	126-8151	1	Decal-Aid, Service
6	126-7309	1	Seat Pan And Latch ASM	24	126-8161	1	Decal-Latch, Seat
13	126-8292	1	ASM-Susp Seat	29	3256-67	2	Washer
19	126-5914	2	Pin-Pivot, Seat	30	135-0214	1	Guard-Seat, Rubber

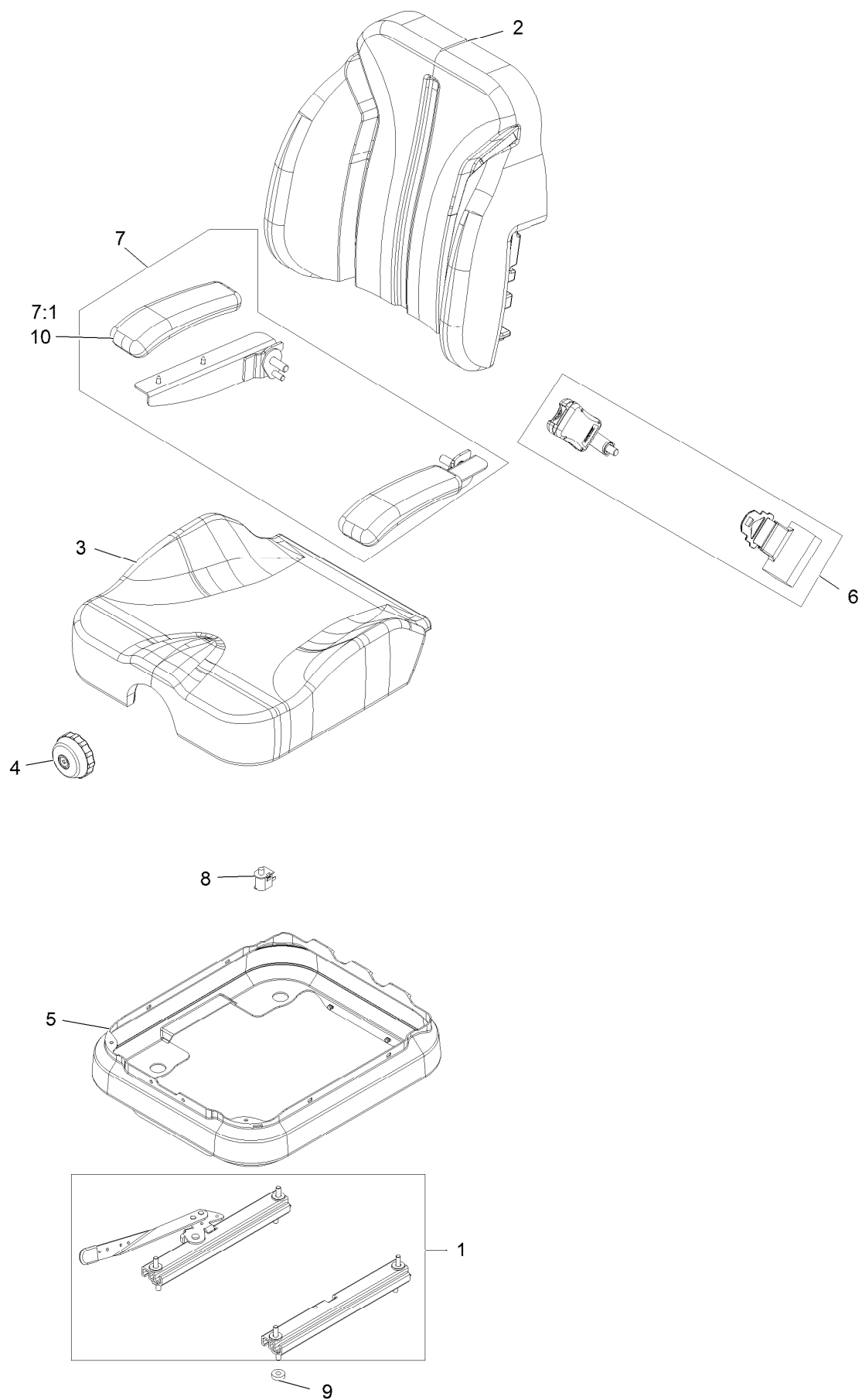
Seat Latch Assembly



Seat Latch Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	3231-26	1	Screw-CARR	5	126-8923	1	Spring-Torsion, Latch
3	107-0075	1	Bushing-Latch, Seat	6	104-8301	1	Nut-HF, NI
4	126-6739	1	Latch-Catch, Single				

Seat Assembly (cont)

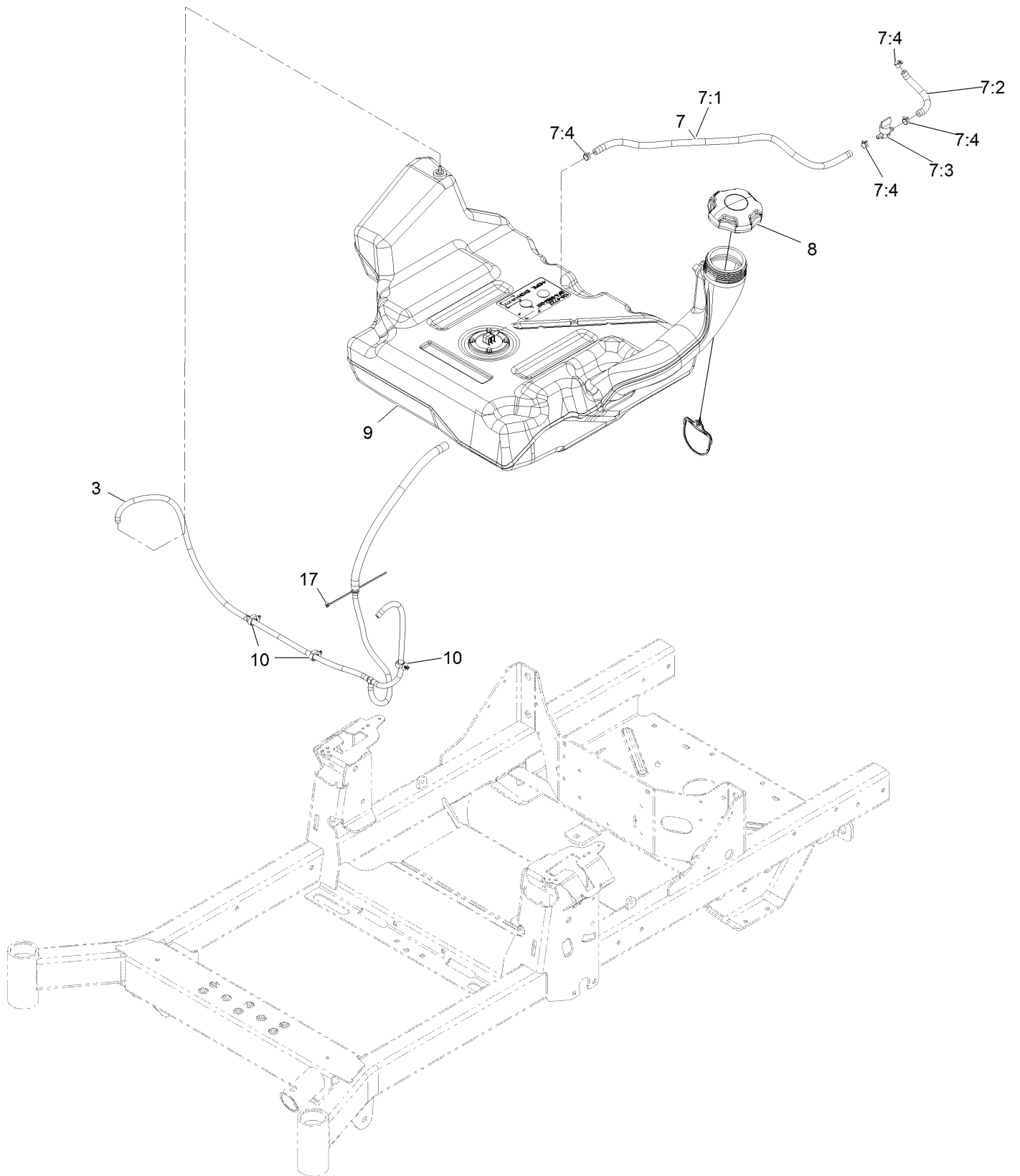


Seat Assembly (cont) (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-8558	1	Tracks-4" Travel
2	126-8552	1	Cover-Seat Back Svc
3	126-8551	1	Cover-Seat Bottom Svc
4	116-8911	1	Knob-Adjuster
5	126-8559	1	Bellows-Seat
6	126-8560	1	Kit-Seat Belt

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	126-2058	1	Armrest Kit
7:1	110-4163	2	Cushion-Rest, Arm
8	82-2190	1	Switch
9	26-4840	4	Spacer-Pin, Mounting
10	110-4163	2	Cushion-Rest, Arm

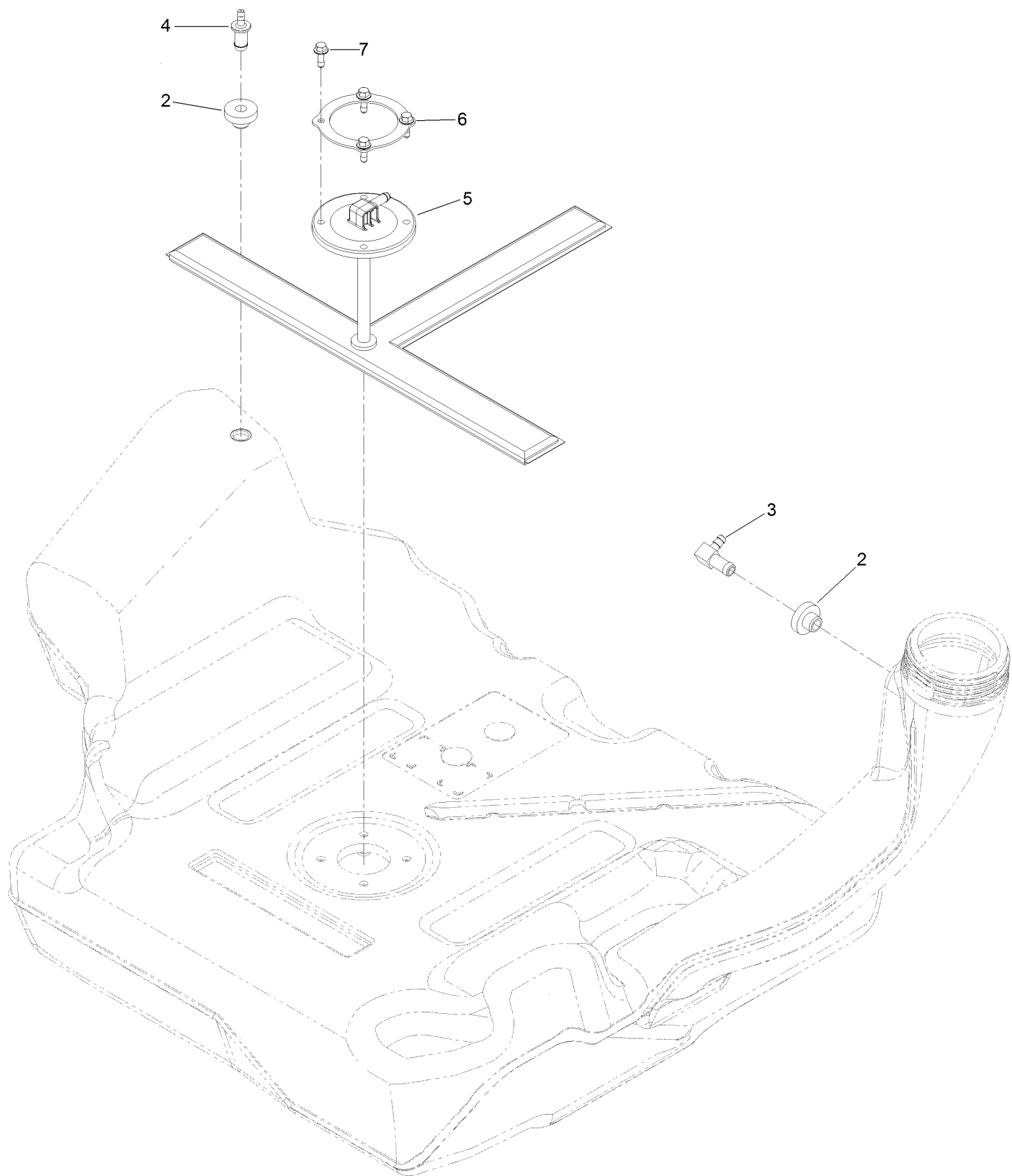
Fuel Assembly



Fuel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	126-8736	1	Vent Hose ASM	7:4	2412-98	4	Clamp-Hose
7	126-8740	1	Fuel Hose ASM	8	135-4801	1	Cap-Fuel, Ratcheting
7:1	109-0302	1	Hose-Fuel Line 24"	9	126-4724	1	Tank-Fuel
7:2	109-0678	1	Hose-Fuel	10	126-5523	3	Clip
7:3	1-603770	1	Valve-Fuel	17	1-303287	1	Tie-Cable 5 1/2 (Small)

Fuel Tank Assembly (cont.)



Fuel Tank Assembly (cont.) (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	2	Bushing	5	126-5528	1	Pickup-Fuel
3	126-9057	1	Fitting-90 DEG	6	126-5527	1	Ring-Retainer
4	116-4630	1	Fitting-Orifice, Straight	7	126-5525	4	Bolt

This diagram is an exploded view of a mechanical assembly, likely a pump or engine component. The parts are numbered as follows:

- 9:** A curved hose or cable.
- 9:1:1:** A small connector or fitting.
- 19:** The main engine or pump unit.
- 47:** A small bracket or clip.
- 24:** A cylindrical component, possibly a filter or housing.
- 55:** A small pin or screw.
- 52:** A small pin or screw.
- 57:** A small pin or screw.
- 51:** A small pin or screw.
- 48:** A small pin or screw.
- 25:** A circular component, possibly a pulley or wheel.
- 22:** A circular component, possibly a pulley or wheel.
- 3:** A small pin or screw.
- 46:** A small pin or screw.
- 4:** A small pin or screw.
- 30:** A bracket or support arm.
- 57:** A small pin or screw.
- 51:** A small pin or screw.
- 8:** A circular component, possibly a pulley or wheel.
- 1:** A small pin or screw.
- 45:** A small pin or screw.
- 14:4:** A small pin or screw.
- 54:** A small pin or screw.
- 44:** A small pin or screw.
- 14:2:** A small pin or screw.
- 14:3:** A small pin or screw.
- 14:** A small pin or screw.
- 14:2:** A small pin or screw.
- 56:** A small pin or screw.
- 50:** A small pin or screw.
- 27:** A long, flexible hose or cable.

Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8301	3	Nut-HF, NI	19:4		1	Kawasaki 11013-7044
3	109-6919	1	Washer-Clutch				Engine Air Filter ◻ ● ◆
4	109-9761	1	Screw-HH ○	22	126-4324	1	Clutch
8	116-2456	2	Pulley-Flat Idler	24	126-4360	1	Muffler
9	116-4924	1	Engine Oil Drain Hose ASM	25	126-5358	1	Sheave (W/Hub)
			▲	27	126-5993	1	Belt-V
9:1	353-508	1	Plug-HH ■	30	126-6687-03	1	Anchor-Clutch
9:1:1	237-42	1	O-Ring	44	1-603384	1	Bushing-Pivot, Idler
14	126-0973	1	Idler Arm ASM	45	1-603402	1	Spring-Extension
14:2	1-513034	2	Sleeve-Bearing	46	1-603610	2	Washer-Spring
14:3	302-40	1	Fitting-Grease, 90 DEG	47	1-653313	2	Gasket-Exhaust
14:4	32144-11	1	Screw-HWHTF	48	1-807259	1	Key
19		1	Engine-Kawasaki, Fx691V	50	323-15	1	Screw-HH
			◆ ◻	51	323-8	4	Screw-HH
19:1		1	Kawasaki 49065-7007	52	3217-5	1	Nut-Hex
			Engine Oil Filter ◻ ● ◆	54	3231-29	2	Screw-CARR
19:2		1	Kawasaki 49019-7005 Fuel	55	3256-22	1	Washer-Flat
			Filter ◻ ● ◆	56	3256-4	1	Washer-Flat
19:3		1	Kawasaki 11013-7045	57	98-5975	4	Washer-Belleville
			Safety Filter ◻ ● ◆				

● Not illustrated

▲ Torque to 23-29 ft-lb

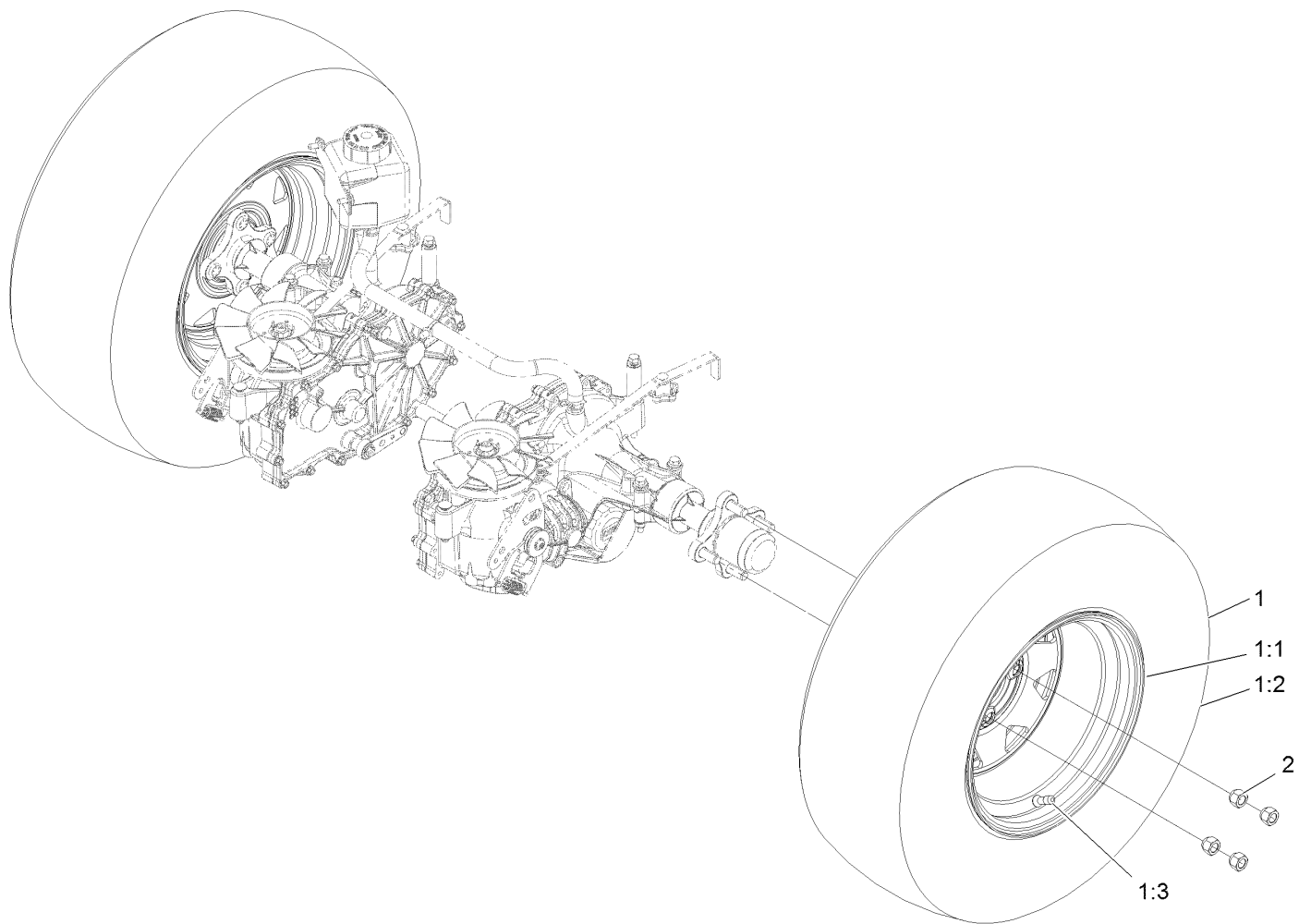
◻ Obtain parts from www.kawpowerepc.com

○ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Torque to 24-26 ft-lb

◆ Not serviced separately

Rear Tire Assembly

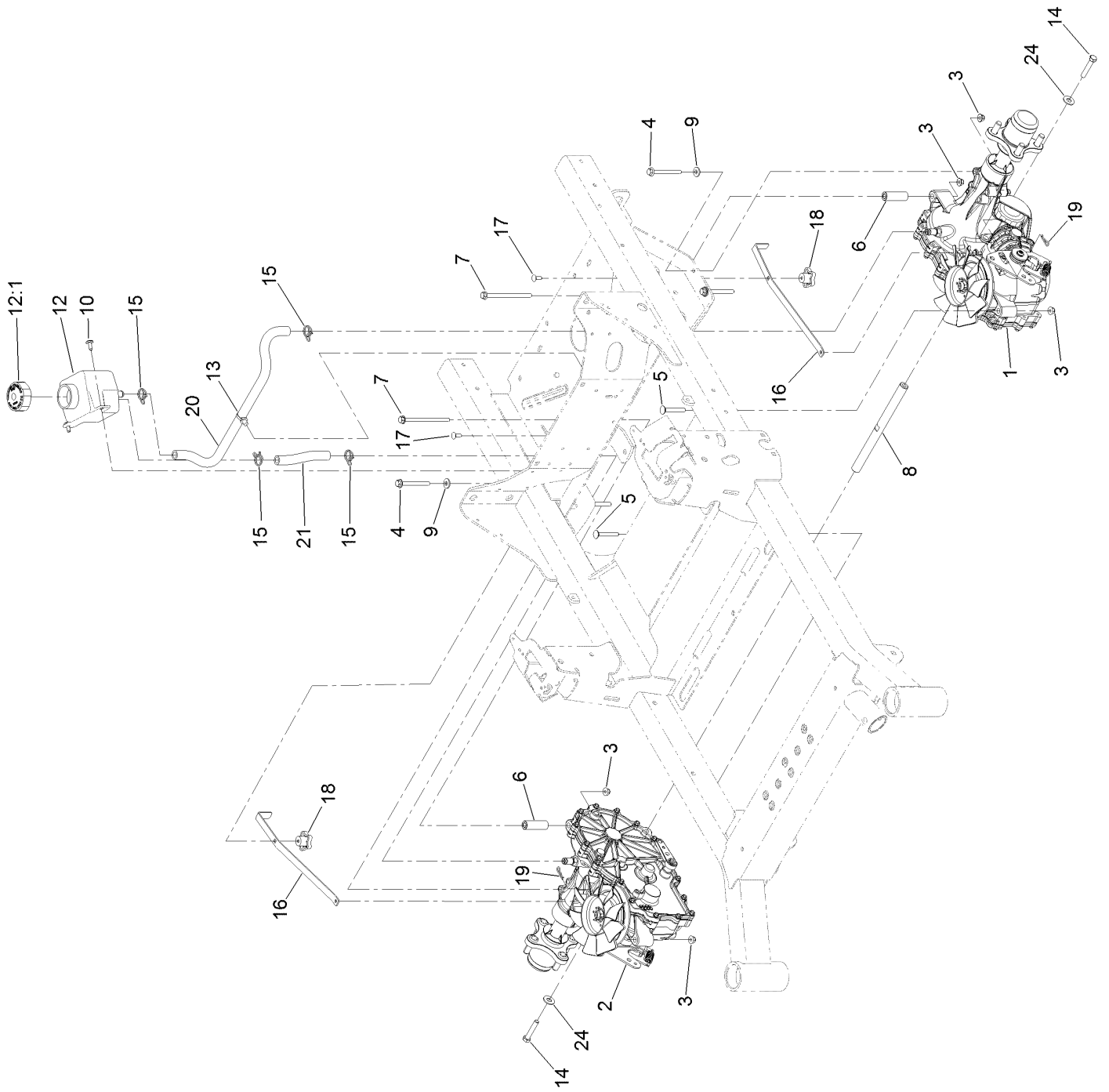


Rear Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-7824	2	Wheel And Tire ASM
1:1	116-6320	1	Wheel
1:2	126-4875	1	Tire

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:3	232-27	1	Stem-Valve
2	242-50	8	Nut-Lug 1/2-20

Hydraulic Assembly

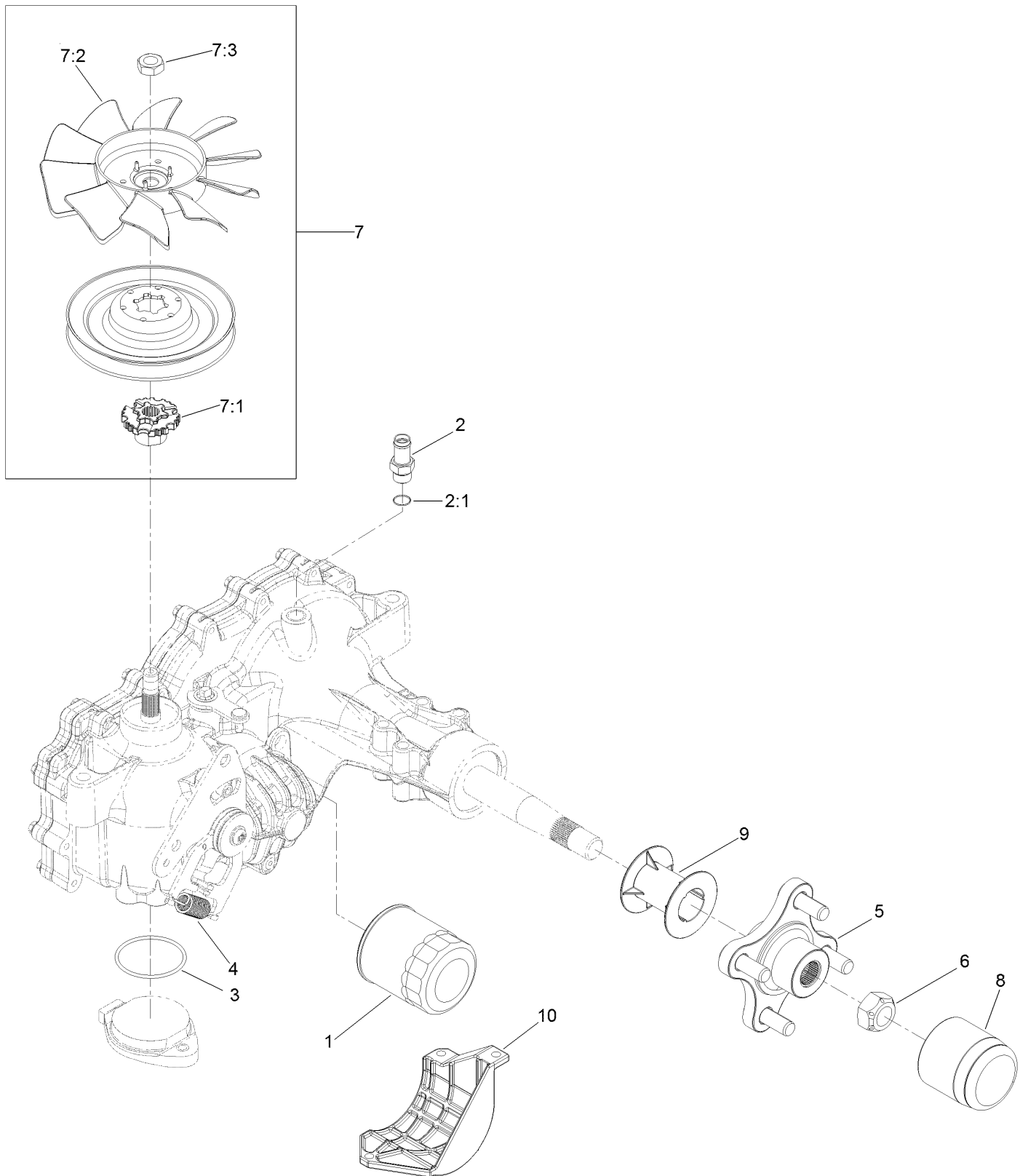


Hydraulic Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-2883	1	LH Transaxle ASM	12:1	109-3320	1	Cap-Reservoir, HYD
2	126-2884	1	RH Transaxle ASM	13	32180-118	1	Clip-Tie
3	104-8300	8	Nut-HF, NI	14	94-7972	2	Screw-HH W/Loctite ●
4	126-4687	4	Screw-HHF	15	126-0327	4	Clamp-Hose
5	3230-7	2	Bolt-CARR	16	109-5395	2	Arm-Bypass, Hydro
6	116-5809	2	Spacer-Hydro	17	3229-1	2	Bolt-CARR
7	126-5896	2	Screw HHF	18	108-6402	2	Knob-Handle
8	116-6833	1	Shaft-Spacer	19	1-806003	2	Pin-Cotter
9	1-303334	4	Washer-Spring	20	126-5668	1	Hose-Hydraulic
10	126-6266	2	Screw-Torx	21	126-5669	1	Hose-Hydraulic
12	109-2250	1	Tank-HYD	24	3256-4	2	Washer-Flat

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

LH Transaxle Assembly No. 126-2883

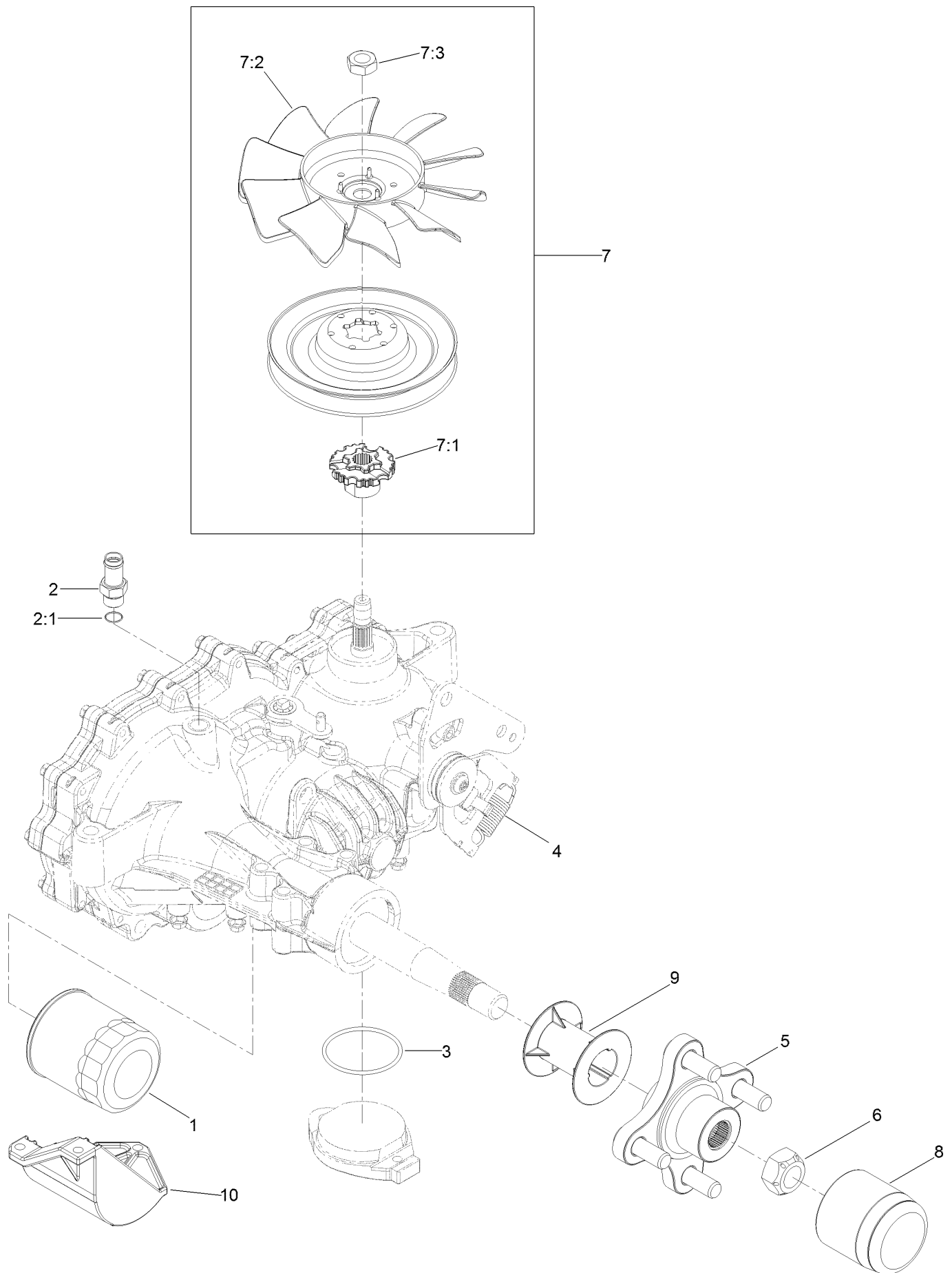


LH Transaxle Assembly No. 126-2883 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-3321	1	Element-Oil Filter, HYD	7:1	126-8905	1	Hub-Fan
2	109-3278	1	Adapter-Straight	7:2	126-0226	1	Fan
2:1	237-42	1	O-Ring	7:3	116-9714	1	Nut-HJ
3	109-3540	1	O Ring-Seal	8	116-6214	1	Cap-Axle, Long
4	109-5592	1	Spring-Extension	9	116-6213	1	Tube-Axle
5	116-3872	1	Hub-Offset	10	120-7979	1	Guard-Filter, LH
6	109-3536	1	Nut-Hub	99	135-3604	1	Brake Shaft Seal Kit ●
7	126-8904	1	Fan And Pulley Kit	99	121-3243	1	Seal Kit ●

● Not illustrated

RH Transaxle Assembly No. 126-2884

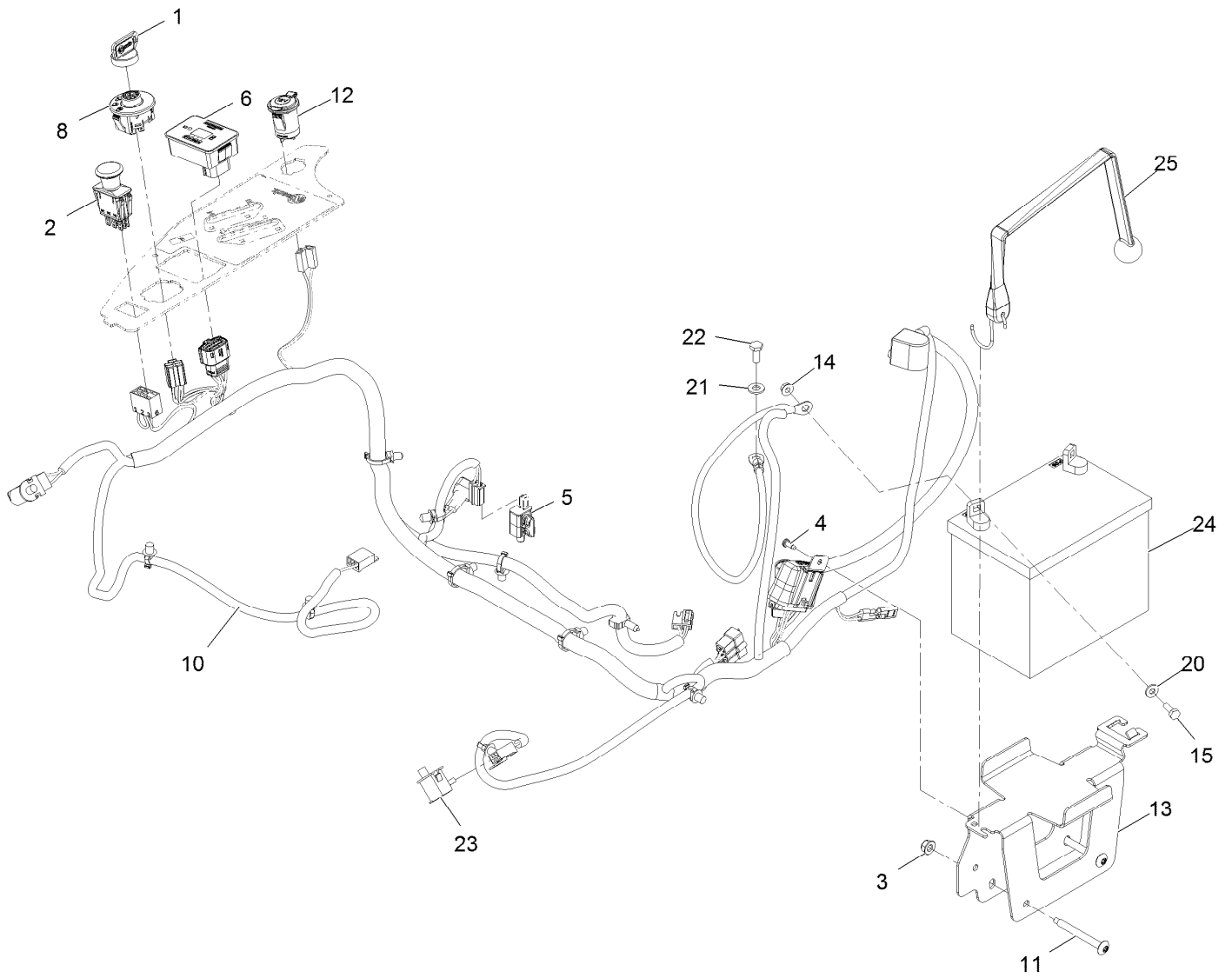


RH Transaxle Assembly No. 126-2884 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-3321	1	Element-Oil Filter, HYD	7:1	126-8905	1	Hub-Fan
2	109-3278	1	Adapter-Straight	7:2	126-0226	1	Fan
2:1	237-42	1	O-Ring	7:3	116-9714	1	Nut-HJ
3	109-3540	1	O Ring-Seal	8	116-6214	1	Cap-Axle, Long
4	109-5592	1	Spring-Extension	9	116-6213	1	Tube-Axle
5	116-3872	1	Hub-Offset	10	120-7981	1	Guard-Filter, RH
6	109-3536	1	Nut-Hub	11	121-3243	1	Seal Kit ●
7	126-8904	1	Fan And Pulley Kit	99	135-3604	1	Brake Shaft Seal Kit ●

● Not illustrated

Electrical Assembly



Electrical Assembly (continued)

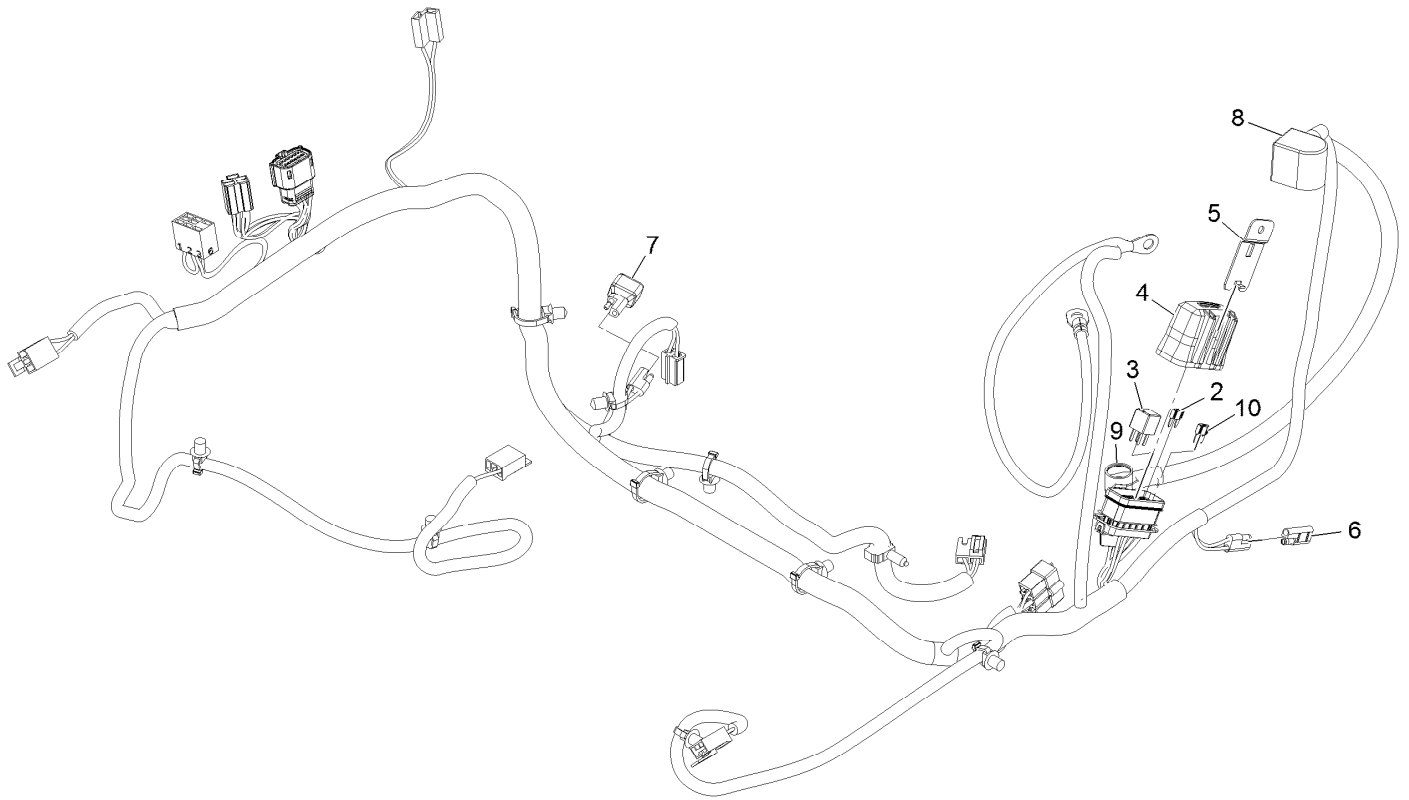
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-603511	1	Key-Ignition	12	126-6499	1	Port-Power, 12V
1	103-2106	1	Key-Exmark Logo	13	126-6725-03	1	Tray-Battery
2	103-5221	1	Switch-PTO	14	32128-33	2	Nut-Whizlock 1/4-20
3	104-8300	2	Nut-Nyloc 5/16-18 Flg	15	321-4	2	Screw-HH 1/4-20 X 3/4
4	105-6849	1	Screw-Tph #10-24 X 1/2 Tf	20	3256-22	2	Washer-1/4 SAE
5	110-6765	1	Switch	21	33094-00	1	Washer
6	116-5609	1	Module ASM	22	33114-020	1	Screw-HH M8-1.25 X 20Mm
8	137-4100	1	Switch-Ignition	23	82-2190	2	Switch
10	126-5803	1	Harness-Wire ▲	24		1	Battery ●■
11	126-6267	2	Screw-Truss HD 5/16-18 X 2 3/4 Torx Plus	25	126-7627	1	Strap-Bungee

● Obtain locally.

■ Not serviced separately

▲ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Harness Assembly



Harness Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	121-8868	1	Fuse-Mini Blade, 20 Amp	7	103-3895	1	Diode
3	126-3991	1	Relay-Micro	8	126-8876	1	Insulator-Battery
4	32180-176	1	Cover-Block, Fuse	9	1-543393	1	Insulator-Solenoid
5	32180-177	1	Clip-Mounting	10	121-8867	1	Fuse-Mini Blade, 15 Amp
6	116-0053	1	Cap-Plug				

Notes:



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LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
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