



RADIUS® S-SERIES

Model No. RAS708GEM603C3—Serial No. 404314159 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

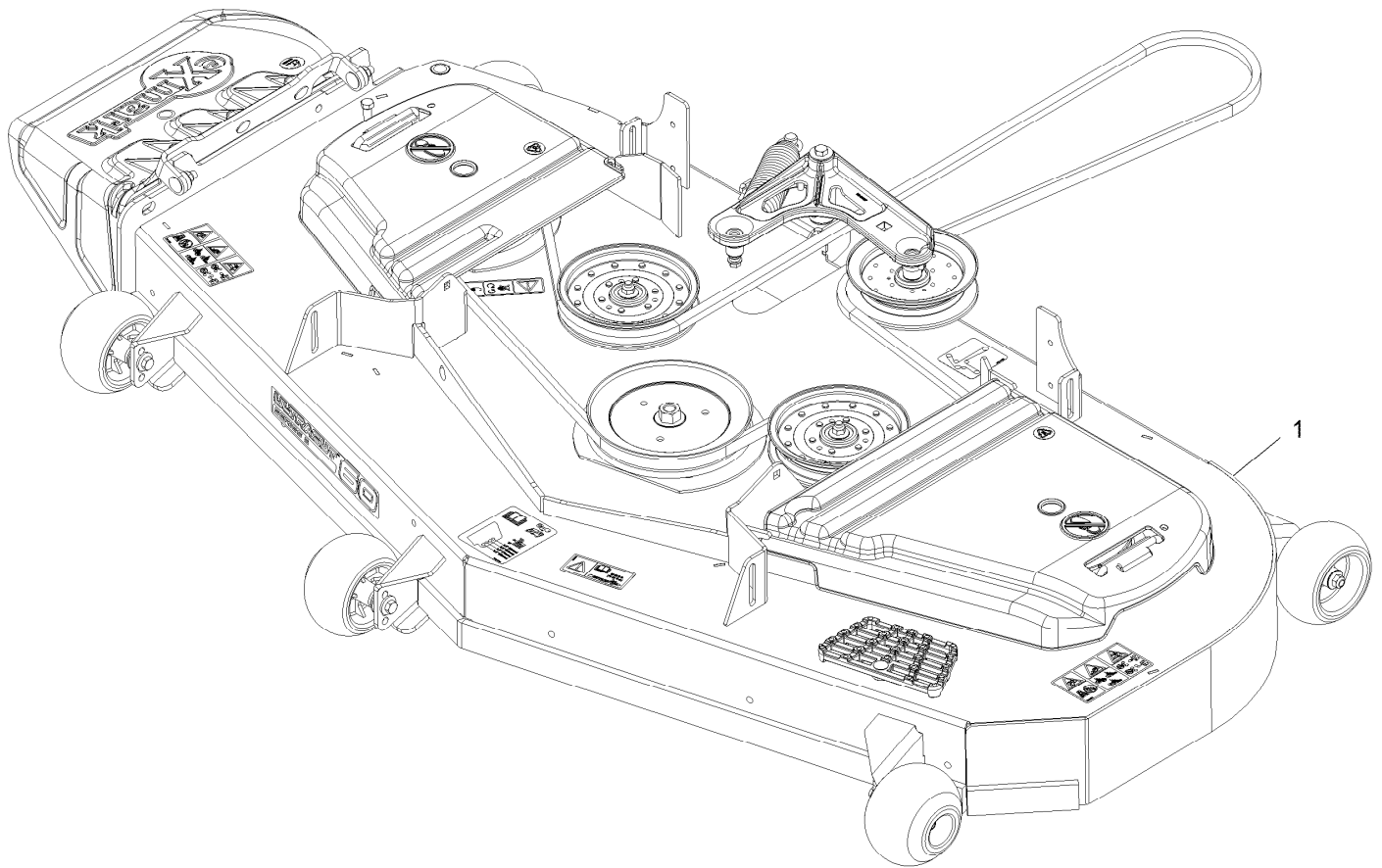


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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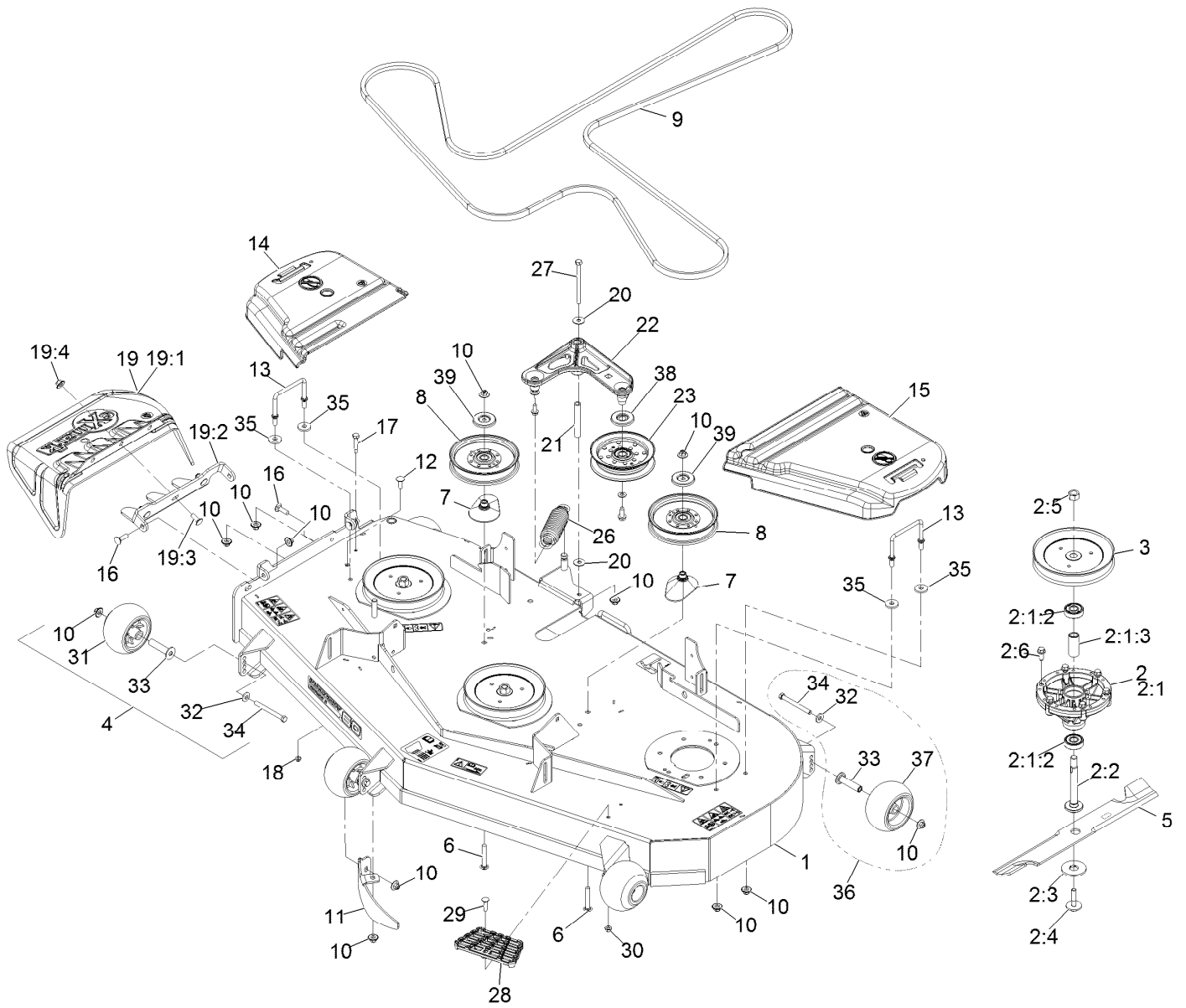
Complete Deck Assembly



Complete Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-8040	1	ASM-Deck Complete 603

Deck Assembly



Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3581	1	ASM-Deck W/Decals 603	15	109-6938	1	Cover-Belt, LH
2	126-4630	3	ASM, Cutter Housing Complete	16	3231-25	3	Bolt-CARR
2:1	126-4627	1	ASM-Cutter Housing	17	611792	1	Bolt-Shoulder
2:1:2	116-4004	2	Bearing	18	104-7201	1	Nut-HF
2:1:3	116-4876	1	Spacer-Bearing	19	109-7188	1	ASM,Discharge Chute
2:2	109-7431	1	Spindle-Hex Pilot □	19:1	109-2738	1	Chute, Discharge
2:3	126-4530	1	Washer-Hex Blade Drive	19:2	109-8675-01	1	Bracket,Discharge Chute
2:4	116-0005	1	Bolt-Blade, Sem ■ ○	19:3	3231-22	3	Screw-CARR
2:5	3219-6	1	Nut-Hex ▲	19:4	109-6658	3	Nut-Flange, NI
2:6	126-1696	6	Screw-Forming, Thread	20	52-2860	2	Washer
3	126-5007	3	Sheave,Blade Drive 7.25	21	116-5111	1	Bushing
4	116-9981	3	Kit, Anti-Scalp Roller	22	126-0976	1	Idler Arm ASM
5	103-6403	3	Blade, Notched	23	126-9196	1	Idler-Pulley, Flat
5	116-5174	3	Blade-Extreme 2, 20.50" ●	26	116-6317	1	Spring-Extension
5	103-6393	3	Blade, Mulching ◆	27	323-38	1	Screw-HH
5	103-6388	3	Blade, Low Lift ●	28	126-4781-03	1	Step-Deck
5	103-6383	3	Blade, Solid ●	29	3230-3	1	Screw-CARR
6	3231-44	2	Screw-CARR	30	104-8300	1	Nut-HF, NI
7	109-2872	2	Spacer-Pulley	31	103-8415	3	Roller-Anti-Scalp
8	126-9189	2	Idler-Pulley, Flat 6.00X1.00	32	98-5975	5	Washer-Belleville
9	126-6627	1	Belt-V	33	116-8131	5	Axle, Roller
10	109-6658	16	Nut-Flange, NI	34	116-9362	5	Screw-HH
11	126-4708-01	1	Dogleg-603	35	1-373034	4	Washer
12	3231-22	1	Screw-CARR	36	126-7840	2	Kit-Antiscalp Roller
13	109-6982	2	Wireform-Cover	37	1-603299	2	Roller-Scalp, Anti
14	116-0094	1	Cover-Belt, RH	38	126-9195	1	Shield-Guard, Dust
				39	126-8043	2	Shield-Dust

● Optional Equipment

■ Torque to 50-60 ft-lb

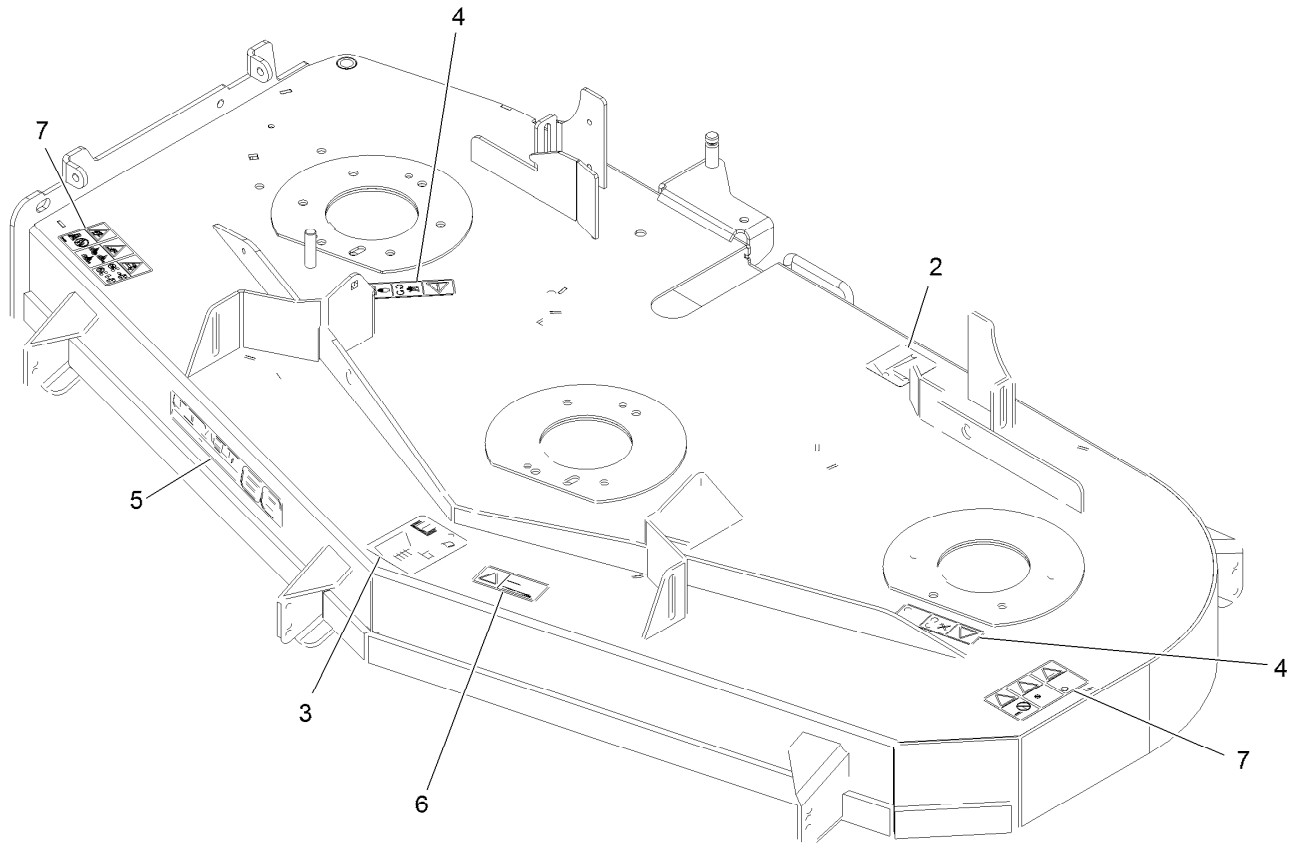
▲ Torque to 75-85 ft-lb

◆ Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.

□ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize) to spindle shaft

○ Apply lubricant to threads as needed to prevent seizing. Copper based anti-seize preferable. Grease is an acceptable substitute.

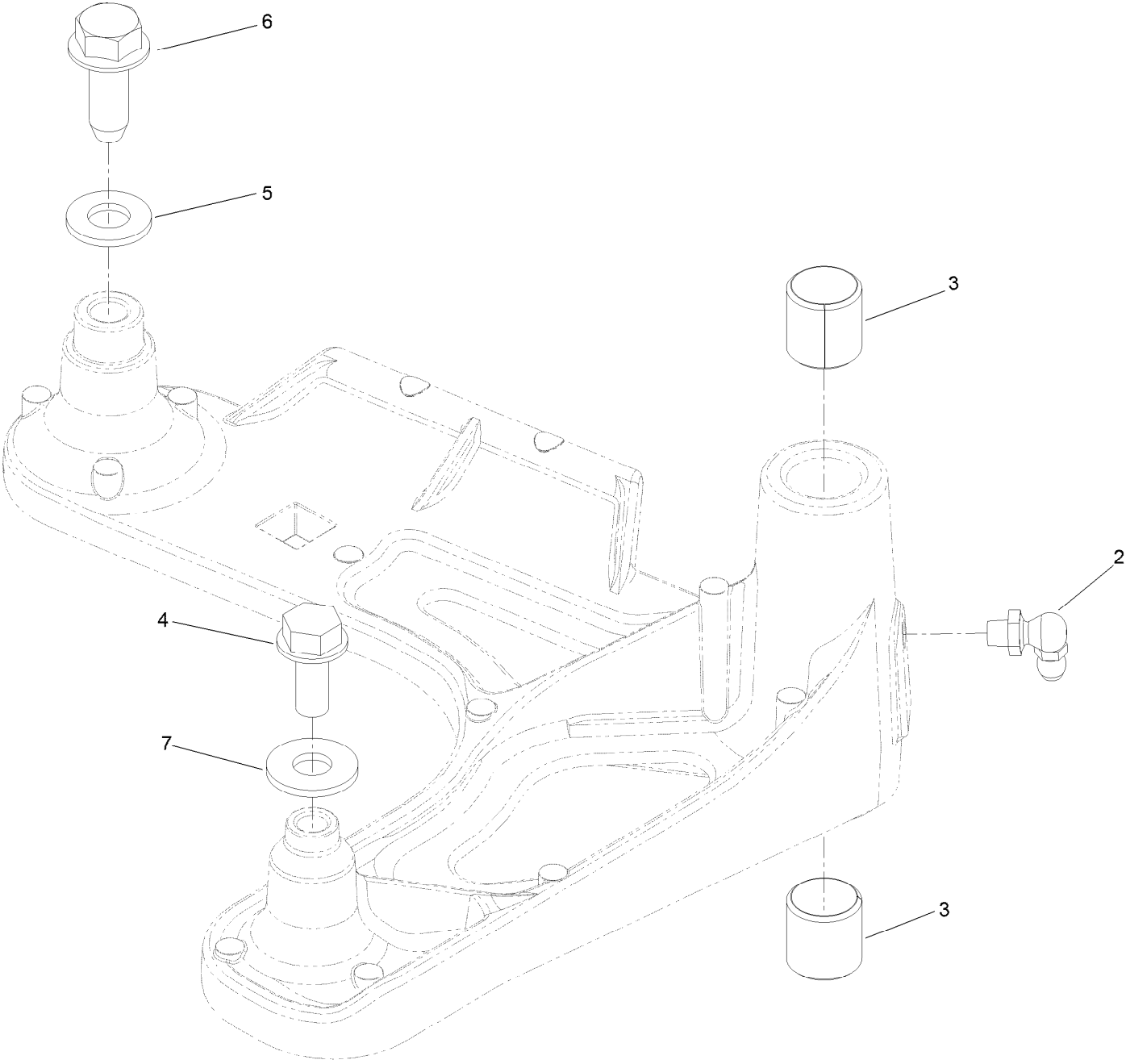
Deck W/Decals Assembly



Deck W/Decals Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	109-6035	1	Decal-Routing, Belt	6	116-8283	1	Decal-Bolt Torque
3	109-6036	1	Decal-Roller, Anti-Scalp	7	126-6464	2	Decal-Danger Thrown Objects
4	112-9028	2	Decal-Cover, Missing				
5	126-7034	1	Decal-Ultracut 60 Series 3				

Idler Arm Assembly No. 126-0976

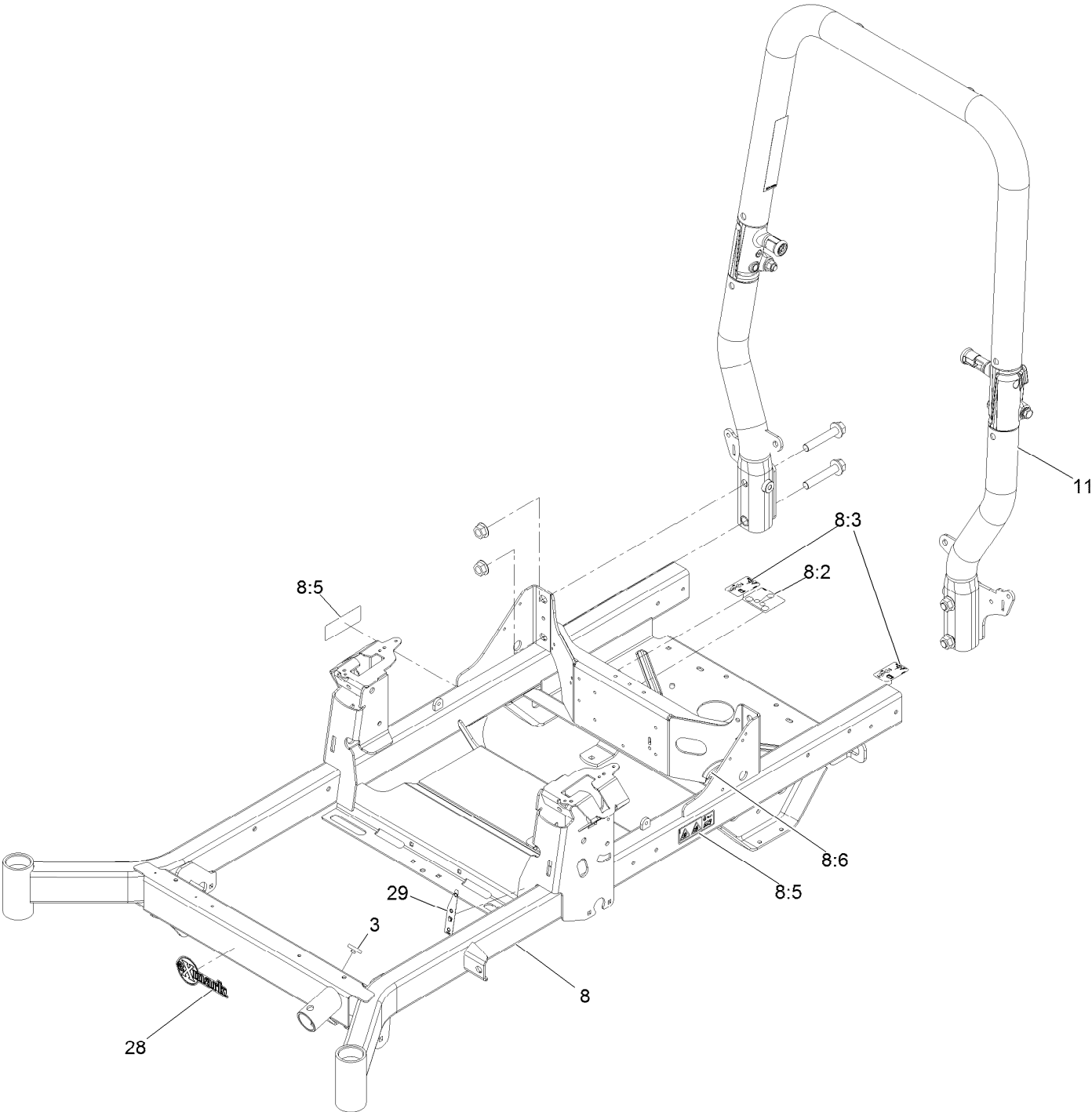


Idler Arm Assembly No. 126-0976 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	302-40	1	Fitting-Grease, 90 DEG
3	1-513034	2	Sleeve-Bearing
4	32144-11	1	Screw-Thd Roll, HWH

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	3256-24	1	Washer-Flat
6	126-1696	1	Screw-Forming, Thread
7	3256-3	1	Washer-Flat

Main Frame Assembly

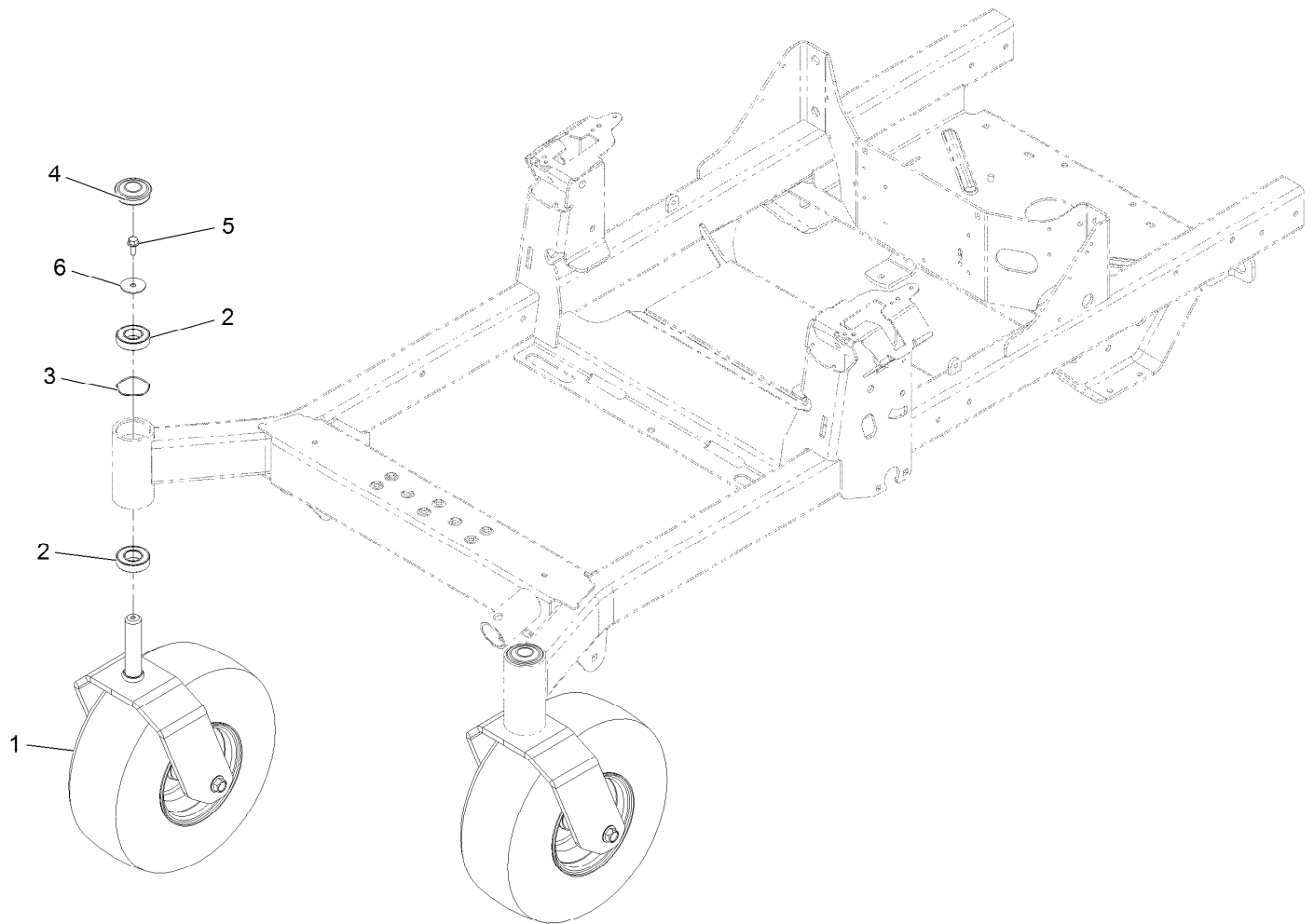


Main Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	109-9233	2	Bumper-Push-In, Rubber
8	136-8986	1	Frame-60, Suspension
8:2	109-6014	1	Decal-Routing, Belt
8:3	116-8588	2	Decal-Release, Drive
8:5	126-4363	2	Decal-Warning

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8:6	127-6618	1	Strip-Seal
11	136-8985	1	ASM-ROPS Tapered
28	126-6575	1	Decal-Exmark Logo
29	136-8992	1	Decal-Fill, Fuel

Caster Tire Assembly

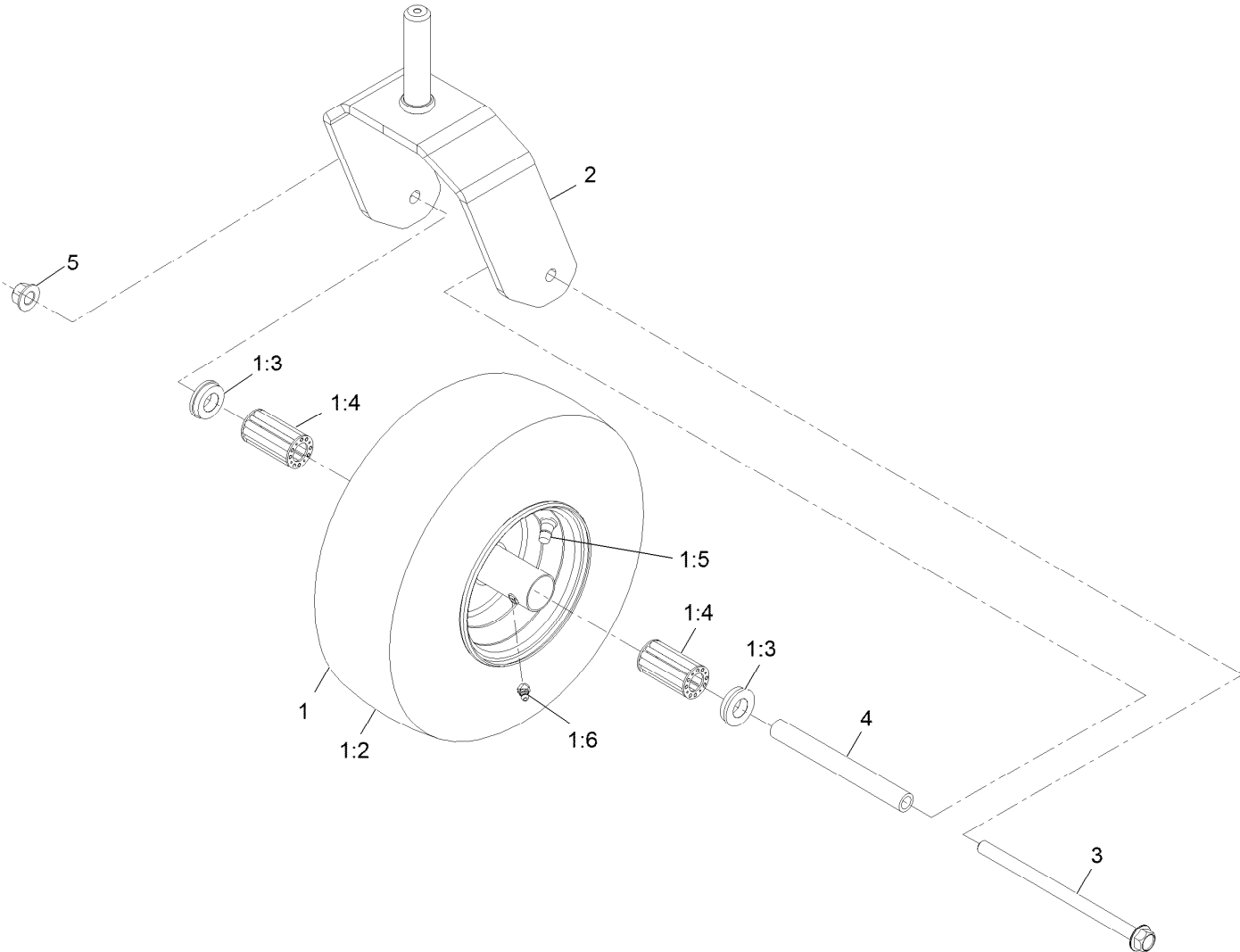


Caster Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		2	ASM-Front Caster W/Fork ●	4	116-4348	2	Cap-Grease
2	109-3678	4	Bearing-Ball	5	3234-5	2	Screw-HH Flg 5/16-18 X 3/4
3	126-5897	2	Spring	6	3256-68	2	Washer-Flat

● Not serviced separately

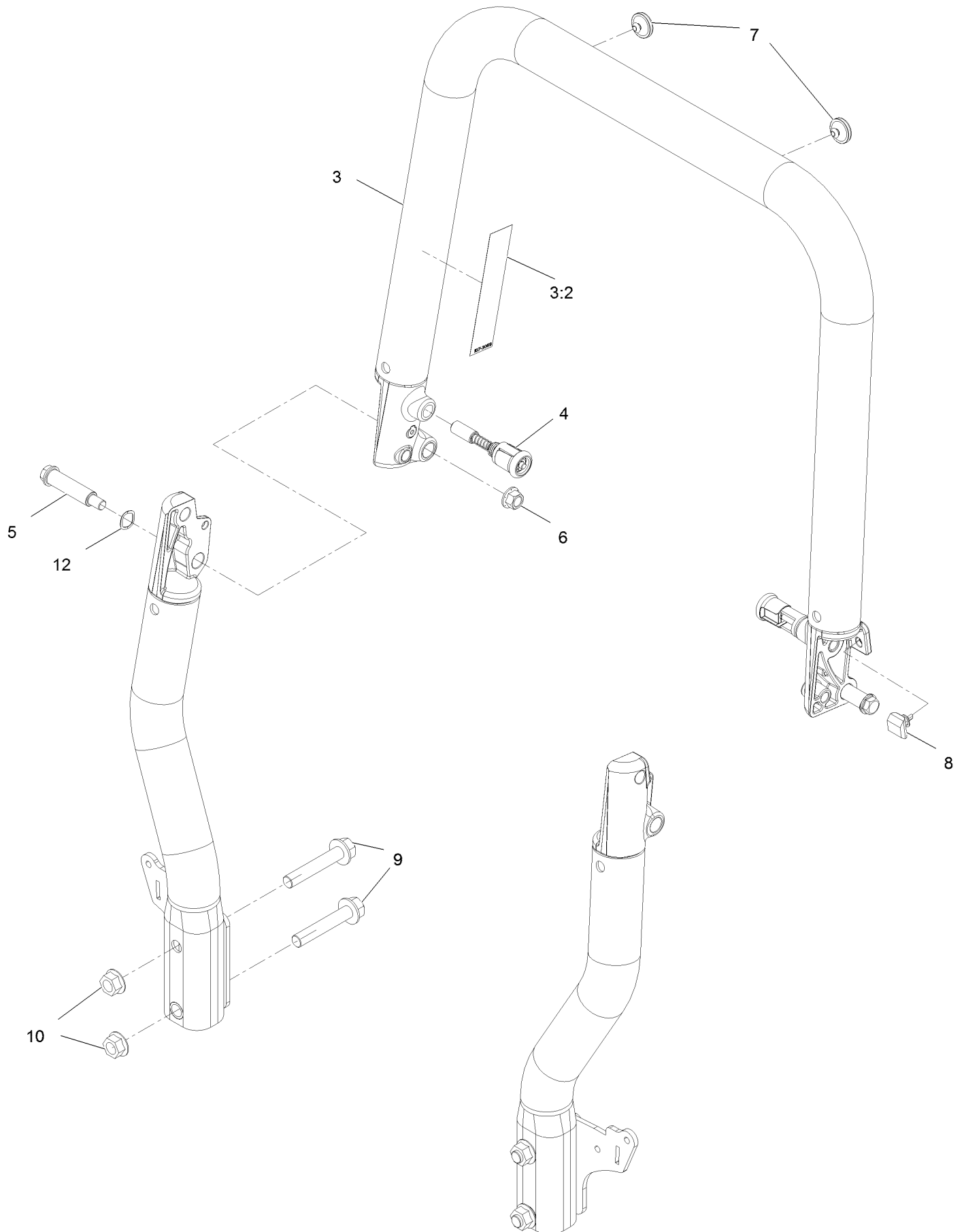
Caster Wheel Assembly



Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3289	1	ASM-Wheel And Tire 13X6.50-6	1:6	120-7125	1	Fitting-Zerk
1:2	126-5959	1	Tire	2	126-4312-01	1	Fork-Caster
1:3	130-0705	2	Bushing-Flange	3	126-5389	1	Screw-HHF
1:4	135-4489	2	Bearing-Roller, Wheel	4	127-0068	1	Spanner-Wheel, Caster
1:5	5108	1	Valve	5	99-5107	1	Nut-Lock 1/2-13

Roll-Over Protection System Assembly

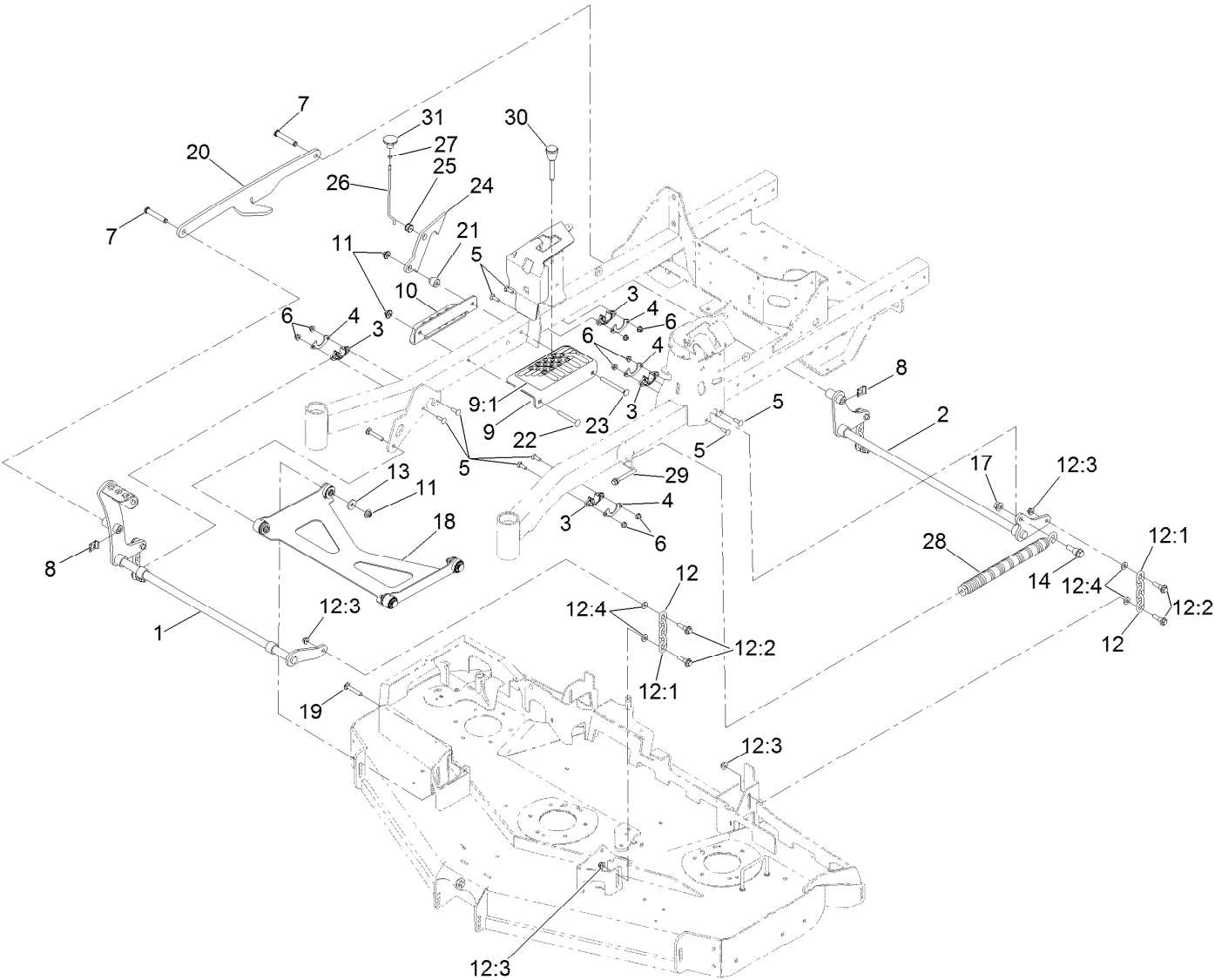


Roll-Over Protection System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	126-7838	1	Top Tube ASM
3:2	107-3069	1	Decal-Warning
4	116-0104	2	Pin-Spring
5	126-9209	2	Bolt-Shoulder
6	99-5107	2	Nut-Lock

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	135-0504	2	Bumper-ROPS
8	126-9966	2	Bumper-ROPS
9	126-9488	4	Screw-HHF
10	32128-50	4	Nut-Flange
12	119-4164	2	Washer-Wave

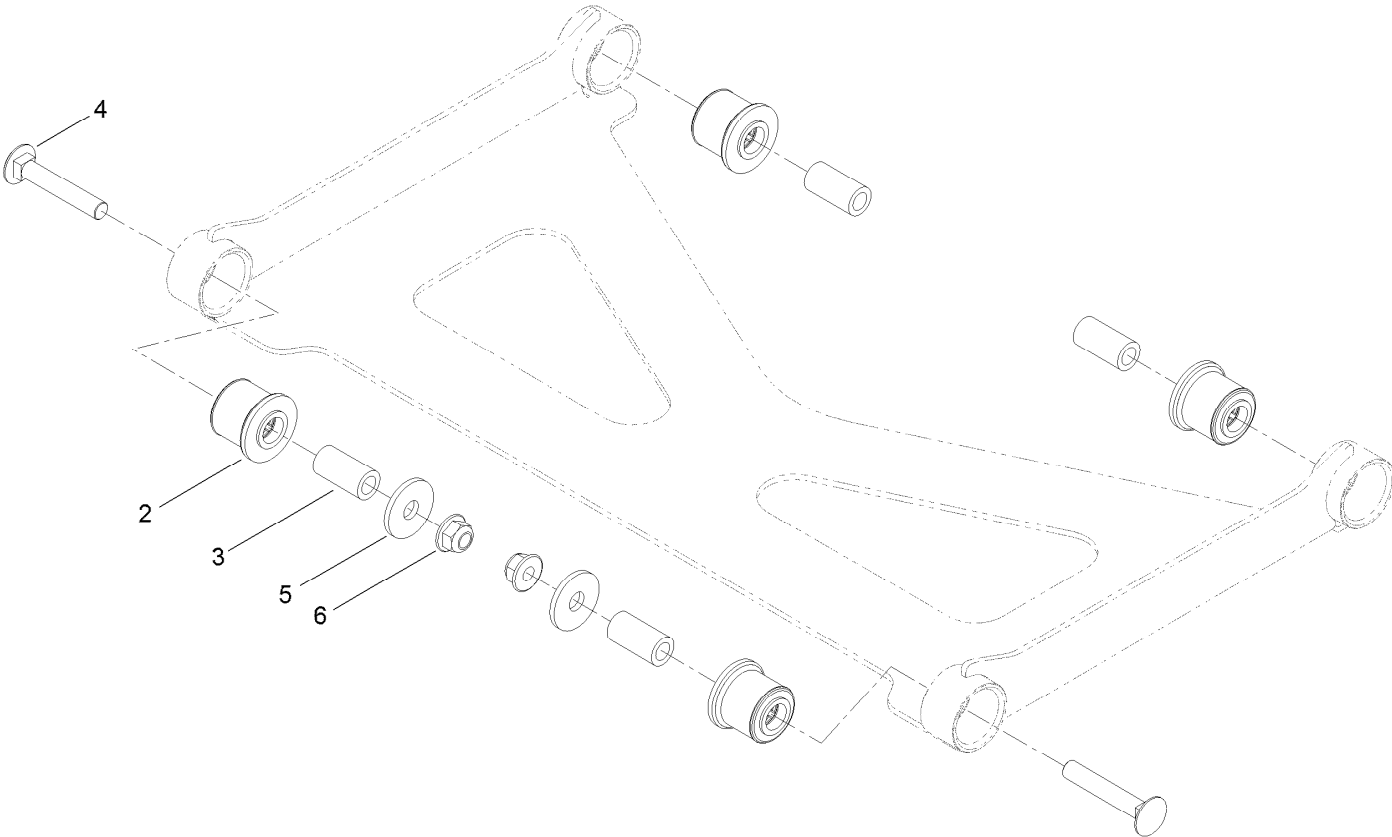
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3342-03	1	Shaft-Lift, Deck	13	1-373034	2	Washer
2	126-3343-03	1	Shaft-Lift, Deck (Rear)	14	116-0780	1	Screw-Shoulder, HHF
3	115-5065	4	Bushing-Flange	17	99-5107	1	Nut-Lock
4	116-2887	4	Gusset-Lift, Deck	18	126-8365	1	Deck Strut ASM
5	3230-22	8	Screw-CARR	19	3231-7	2	Screw-CARR
6	104-8300	8	Nut-HF, NI	20	126-4639-03	1	Link-Lift
7	126-9181	2	Pin-Clevis	21	126-5221	1	Spacer-Stepped
8	95-4064	2	Clip-Pin	22	3231-42	1	Screw-CARR
9	126-4535	1	Bracket ASM	23	135-0313	1	Screw-CARR
9:1	126-4784	1	Decal-HOC	24	126-5222	1	Plate-Lock, Transport
10	126-4640-03	1	Angle-HOC, Lower	25	126-5593	1	Grommet
11	109-6658	4	Nut-Flange, NI	26	126-5223	1	Rod-Lock, Transport
12	126-8877	4	Deck Chain ASM	27	3218-1	1	Nut-Jam
12:1	1-633447	1	Chain-Lift, Deck	28	116-0886	1	Spring-Extension
12:2	130-0742	2	Bolt-Shoulder	29	92-7674	1	Bolt-Shoulder
12:3	104-8301	2	Nut-HF, NI	30	126-5401	1	Pin-HOC
12:4	43-0940	2	Spacer	31	126-7019	1	Knob

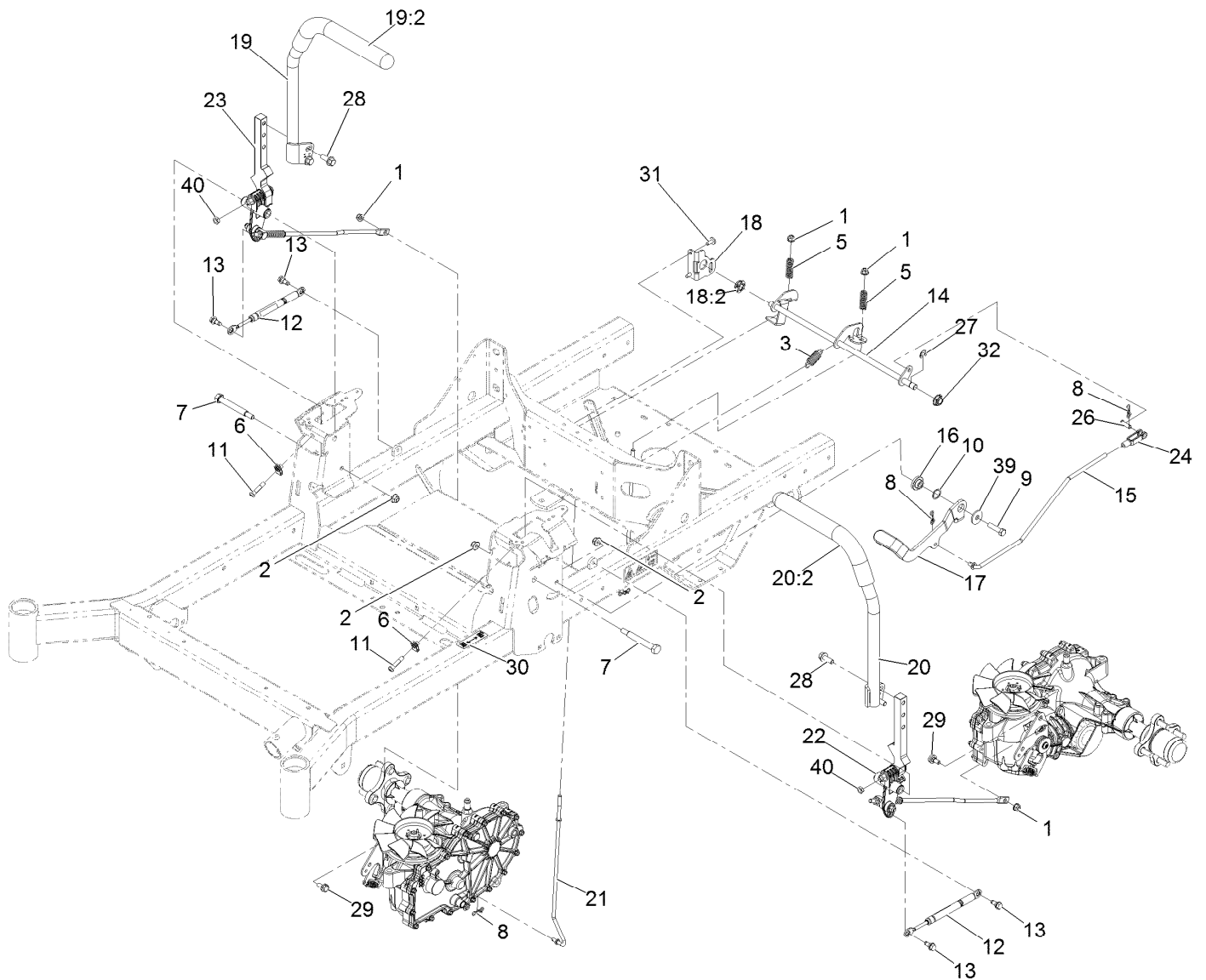
Deck Strut Assembly



Deck Strut Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	126-8360	4	Bushing-Rubber, Suspension	4	3231-7	2	Screw-CARR
3	108-6544	4	Spacer	5	2844	2	Washer
				6	104-8301	2	Nut-HF, NI

Motion Control Assembly

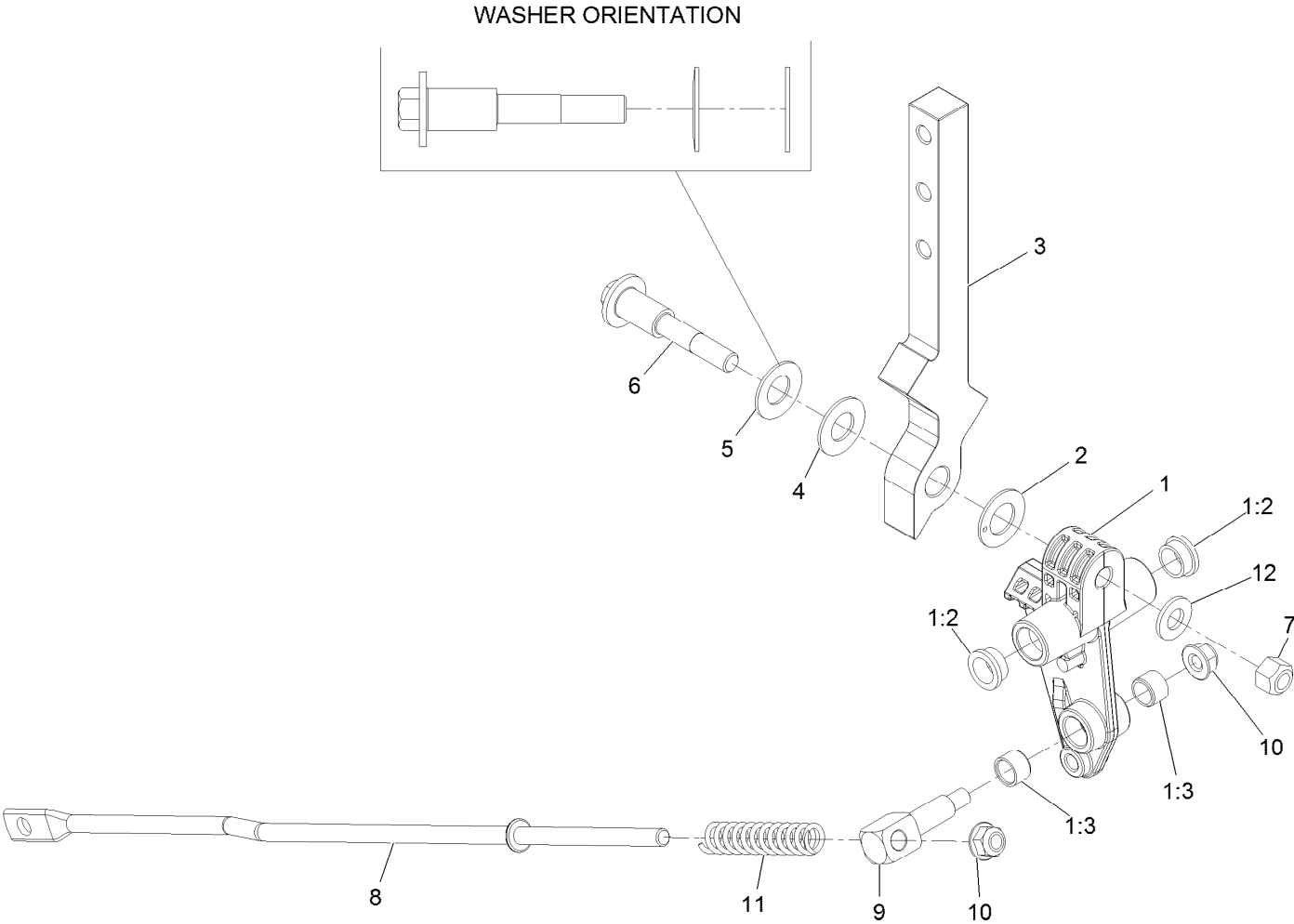


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8300	4	Nut-Nyloc 5/16-18 Flg	19:2	126-7359	1	Grip
2	104-8301	3	Nut-Nyloc 3/8-16 Flg	20	138-6017	1	LH Extended Control Handle ASM
3	107-1045	1	Spring-Extension	20:2	126-7359	1	Grip
5	109-7694	2	Spring-Compression	21	126-7217	2	Linkage-Brake, Lower
6	112-3306	2	Nut	22		1	LH Motion Control ASM ●
7	115-5099	2	Bolt-Pivot	23		1	RH Motion Control ASM ●
8	119-1415	4	Pin-Cotter, Locking	24	1-303105	1	Yoke-Adjustable
9	323-8	1	Screw-HH 3/8-16 X 1 1/2	26	1-808280	1	Pin-Clevis 5/16 X 1 49/64
10	119-4164	1	Washer-Wave	27	32120-47	1	Ring-Retaining
11	126-4299	2	Screw-HSBH	28	3234-42	4	Screw HHF 3/8-16 X 1
12	126-4322	2	Damper	29	37-8771	2	Screw-Shoulder 5/16-18 X 5/8
13	126-4424	4	Screw-Shoulder	30	115-9625	1	Decal-Brake, Parking
14	126-5813	1	Shaft-Brake	31	126-6266	2	Screw-1/4-20 X .65 Torx Plus
15	126-5819	1	Linkage-Brake, Upper	32	126-5820	1	Bearing-Spherical
16	126-5989	1	Pivot-Flange	39	2844	1	Washer
17	126-9490	1	Lever-Brake (With Grip)	40	3218-3	2	Nut-Jam 3/8-16
18	126-6456	1	Bracket-Brake				
18:2	126-5820	1	Bearing-Spherical				
19	138-6015	1	RH Extended Control Handle ASM				

● Not serviced separately

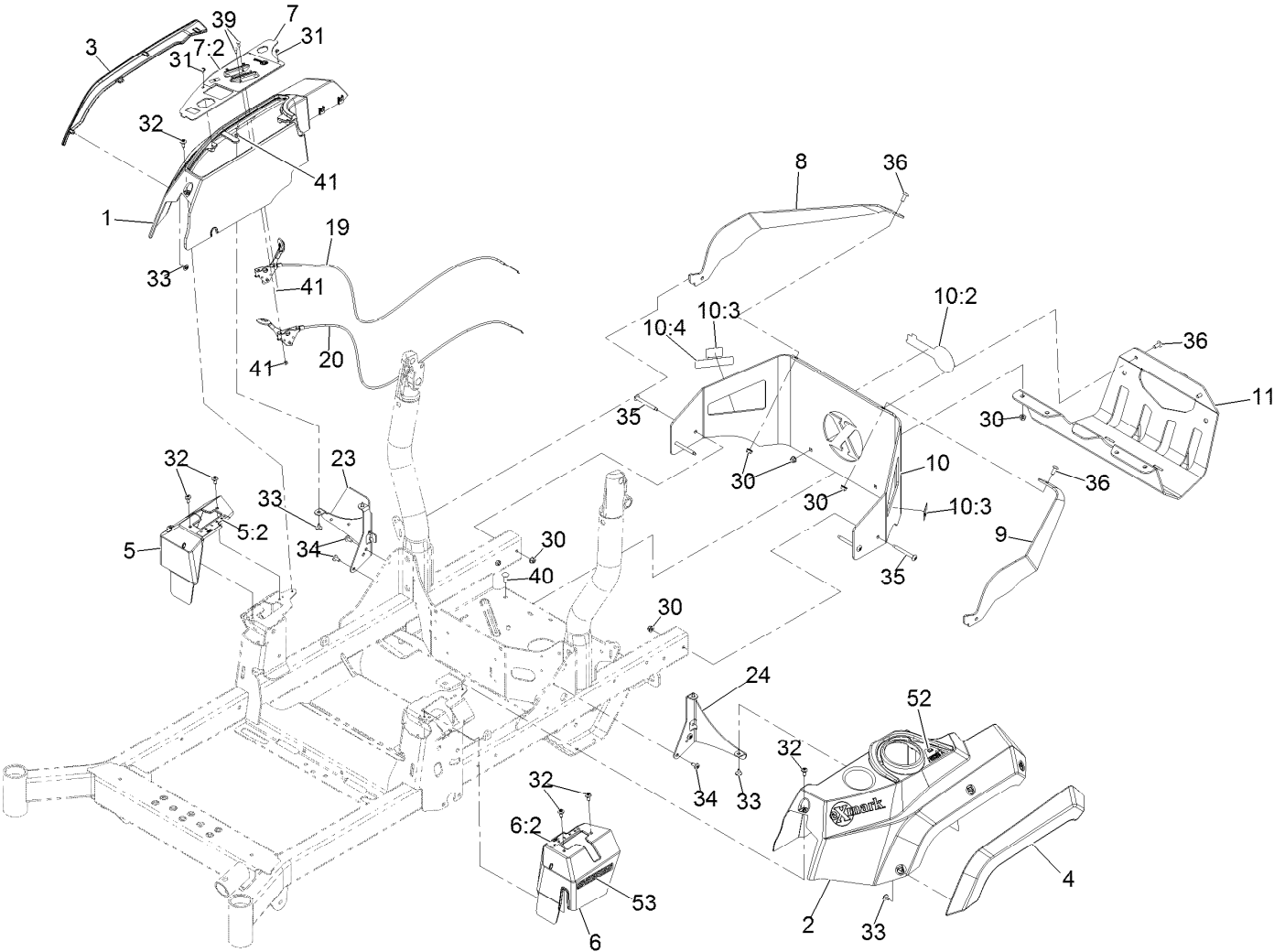
LH and RH Motion Control Assembly



LH and RH Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3773	1	Control Arm ASM	6	117-1198	1	Bolt-Pivot
1:2	126-8909	2	Bushing	7	32152-2	1	Nut-Hex 3/8-16 Lock
1:3	1-413152	2	Bushing-Sleeve	8	126-5435	1	Link-Control
2	126-7296	1	Washer-Friction	9	126-5434	1	Swivel
3	126-8182	1	Arm-Control	10	104-8300	2	Nut-Nyloc 5/16-18 Flg
4	117-1240	1	Washer	11	126-8195	1	Spring-Return, Neutral
5	119-8925	1	Washer-Belleville	12	3256-24	1	Washer-3/8 SAE

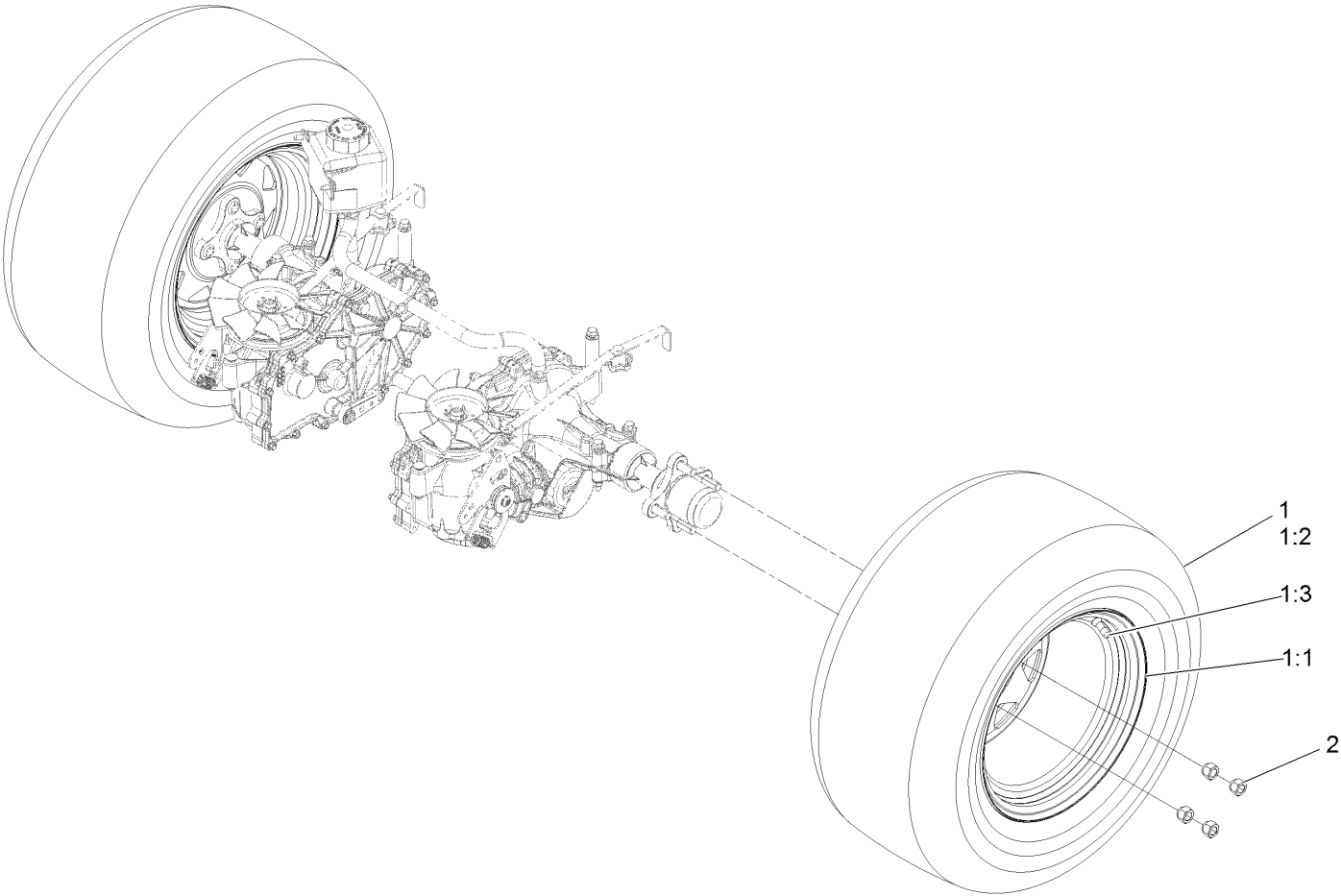
Controls Assembly



Controls Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4959	1	Console-Exmark, RH	24	126-5532-03	1	Bracket-Console, LH
2	126-4960	1	Console, LH	30	104-8300	10	Nut-Nyloc 5/16-18 Flg
3	126-4741	1	Fender-RH	31	117-5036	2	Screw-HWH #10-14 X 1/2
4	126-4742	1	Fender-LH	32	120-7950	6	Screw-1/4-20 X 1/2 Tf Torx Plus
5	126-7371	1	Cover-Control, Motion (RH)	33	126-5544	10	Screw-HWH #10-14 X 1/2 Torx
5:2	126-6183	1	Decal-Control, Motion (RH)	34	126-6266	4	Screw-1/4-20 X .65 Torx Plus
6	126-7372	1	Cover-Control, Motion (LH)	35	126-6267	4	Screw-Truss HD 5/16-18 X 2 3/4 Torx Plus
6:2	126-6194	1	Decal-Control, Motion (LH)	36	126-6268	4	Screw-Truss HD 5/16-18 X 3/4 Torx Plus
7	126-7789	1	Ctrl Panel ASM W/Decal	39	1-807513	4	Bolt-Carriage #10-24 X 1/2
7:2	126-6570	1	Decal-Control Panel	40	3230-22	2	Bolt-Carriage 5/16-18 X 1 Sp
8	126-6015-03	1	Support-Upper, RH	41	3296-2	4	Nut-Nyloc #10-24
9	126-6016-03	1	Support-Upper, LH	52	126-9939	1	Decal-Fill, Fuel
10	126-7802	1	Rear Guard ASM	53	126-9296	2	Decal-S-Series
10:2	126-6965	1	Decal-Exmark Logo				
10:3	106-5517	2	Decal-Warning				
10:4	133-8062	1	Decal-Arrestor, Spark				
11	126-7664-03	1	Guard-Muffler				
19	126-6945	1	Cable-Control, Choke				
20	126-6944	1	Cable-Control, Throttle				
23	126-9945	1	Support-Console, RH				

Rear Wheel Assembly



Rear Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-7835	2	Wheel And Tire ASM	1:3	232-27	1	Stem-Valve
1:1	126-2877	1	Wheel Rim 12X8.5	2	242-50	8	Nut-Lug 1/2-20
1:2	120-3269	1	Tire				

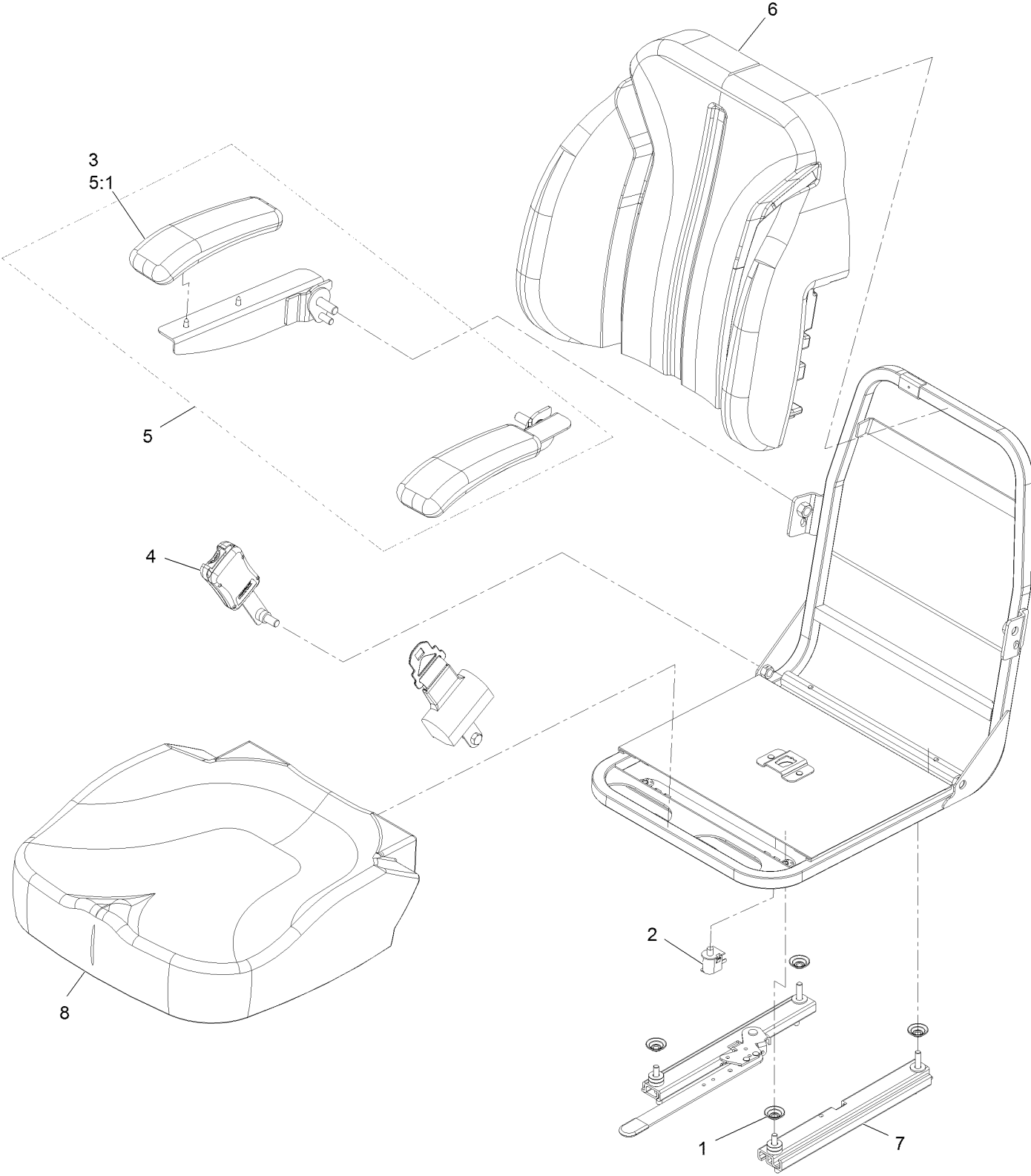
This exploded view diagram illustrates the assembly of a vehicle seat. The components are numbered as follows:

- 51**: The seat cushion and backrest assembly.
- 20**: A horizontal support rail.
- 18**: A bracket or support plate.
- 16**: A long horizontal support beam.
- 3**: A small fastener or pin.
- 6**: A small fastener or pin.
- 48**: A small component, possibly a bush or spacer.
- 24**: A spring-loaded lever or actuator.
- 25**: A pin or fastener for the lever.
- 37**: A small fastener or pin.
- 47**: A small component, possibly a bush or spacer.
- 6**: A small fastener or pin.
- 28**: A small fastener or pin.
- 27**: A small fastener or pin.
- 1**: A small fastener or pin.
- 29**: A small fastener or pin.
- 52**: A pin or fastener.
- 11**: A pin or fastener.
- 7**: A bracket or support plate.
- 9**: A bracket or support plate.
- 10**: A pin or fastener.
- 55**: A bracket or support plate.
- 8**: A bracket or support plate.
- 7**: A bracket or support plate.
- 53**: The main seat frame or chassis.
- 7**: A bracket or support plate.

Suspension Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1864-03	1	Bracket-Shock, Front Lower	27	136-1742-03	1	Bracket-Arm, Trailing (RH)
2	136-8971	1	Shock/Spring	28	127-0146	2	Bearing-Flange
3	133-9318-03	1	Bracket-Shock Mount, Upper (LH)	29	136-1739	1	Rod-Pivot
4	133-9319-03	1	Bracket-Shock Mount, Upper (RH)	30	131-4699	2	Washer-Plastic
5	136-9028	4	Bolt-Shoulder, HWH	31	133-5154	2	Shock/Spring ASM
6	104-8301	13	Nut-Nyloc 3/8-16 Flg	33	136-5634	2	Cam Lock ASM
7	3230-23	6	Bolt-Carriage 5/16-18 X 3/4 Short Neck	34	133-5109	2	Bearing-Sleeve
8	104-8300	14	Nut-Nyloc 5/16-18 Flg	35	136-5636	2	Knob-Lock, Cam
9	136-8963-03	1	Bracket-Tank	36	3-6803	2	Washer-Adjusting
10	135-0505	3	Bumper-Seat	37	3296-45	2	Nut-Nyloc 1/2-13 Thin
11	32144-70	14	Screw-HWH 5/16-18 X 3/4 Tf	38	133-4401	2	Bolt-Shoulder
12	133-7083-01	1	Subframe-Front	39	99-5107	2	Nut-Lock 1/2-13
13	132-0871	1	Decal-Danger	40	136-8979	2	Trailing Arm
15	117-2382	4	Plug-Plastic	41	137-9754-03	1	Tube-Arm, Trailing
16	137-7031-01	1	Subframe-Rear	42	3229-20	4	Screw-CARR
17	133-7089-03	2	Plate-Backer	43	120-4578	4	Nut-HF
18	323-6	4	Screw-HH 3/8-16 X 1	44	125-5239	4	Bushing-Flange
19	136-8962-03	1	Plate-Seat	47	105-1853	1	Clamp-Hose
20	136-8967	2	Flap-Rubber	48	136-8966	1	Decal-Radius Logo
21	132-5064	6	Rivet-Pop	49	136-8972	1	Cover-Shock
22	136-8955-03	1	Bracket-Mount, Lower	50	136-8957	1	Floor Mat
23	32144-109	4	Screw-HWH 3/8-16 X 1 1/4 Taptite	51	135-3442	1	ASM-Seat Exmark
24	136-1744-03	1	Plate-Mounting, Adj Shock	52	131-8834	1	Bumper
25	3231-22	3	Bolt-Carriage 3/8-16 X 1	53	104-7201	1	Nut-Nyloc 1/4-20 Flg
26	136-1741-03	1	Bracket-Arm, Trailing (LH)	54	3230-6	4	Bolt-Carriage 3/16-18 X 2
				55	117-2749	2	Nut-Push
				56	135-2015	1	Screw-Shoulder
				57	136-8952	1	Decal-Adjustment, Ride
				58	136-9024	1	Decal-Aid, Service

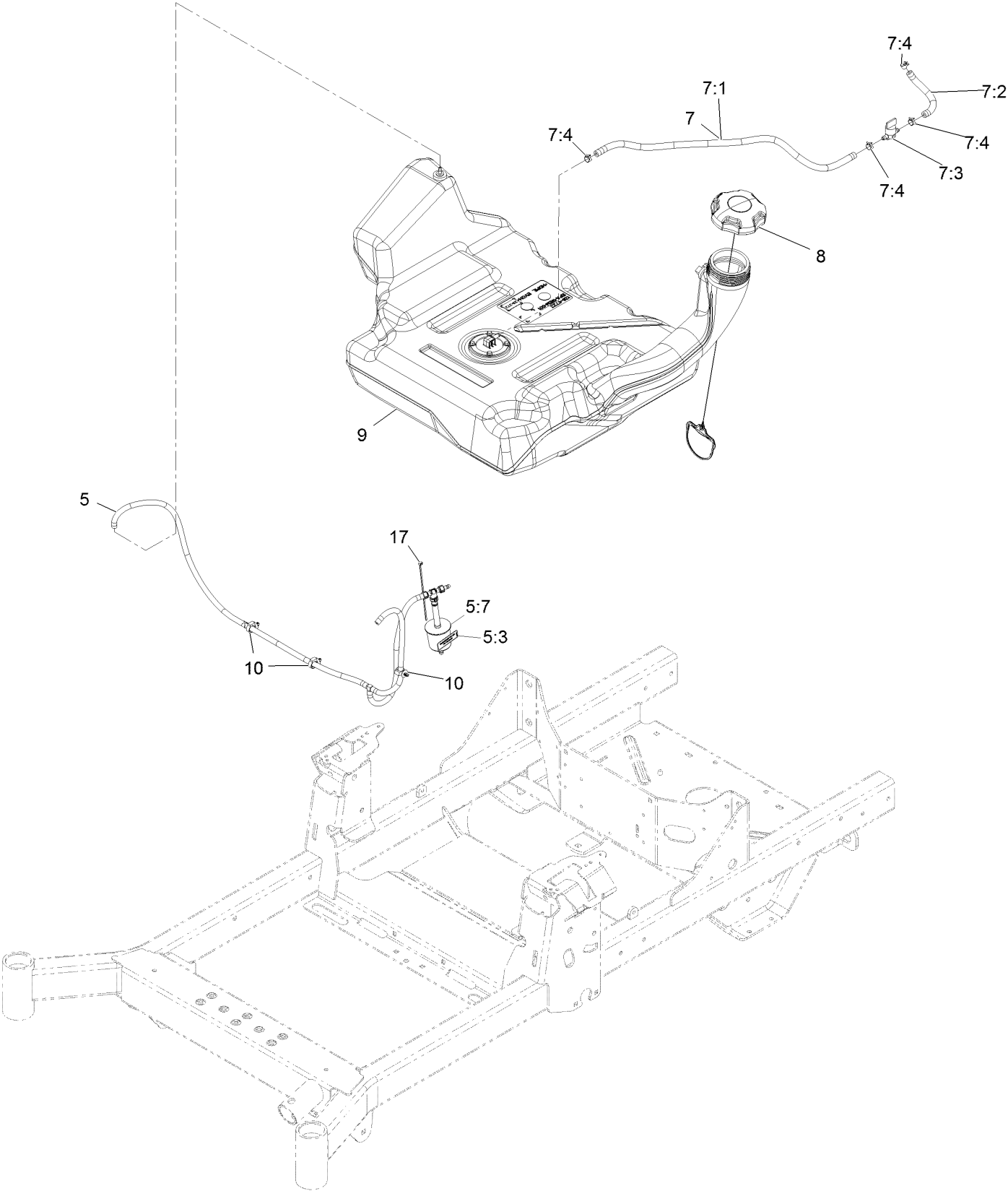
Seat Assembly



Seat Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-9002	4	Spacer-Mounting	5:1	110-4163	2	Cushion-Rest, Arm
2	82-2190	1	Switch	6	126-8552	1	Cover-Seat Back Svc
3	110-4163	2	Cushion-Rest, Arm	7	126-2177	1	Track-Seat
4	126-9091	1	Seat Belt Kit	8	136-9000	1	Cover-Seat Bottom Svc
5	126-2058	1	Armrest Kit				

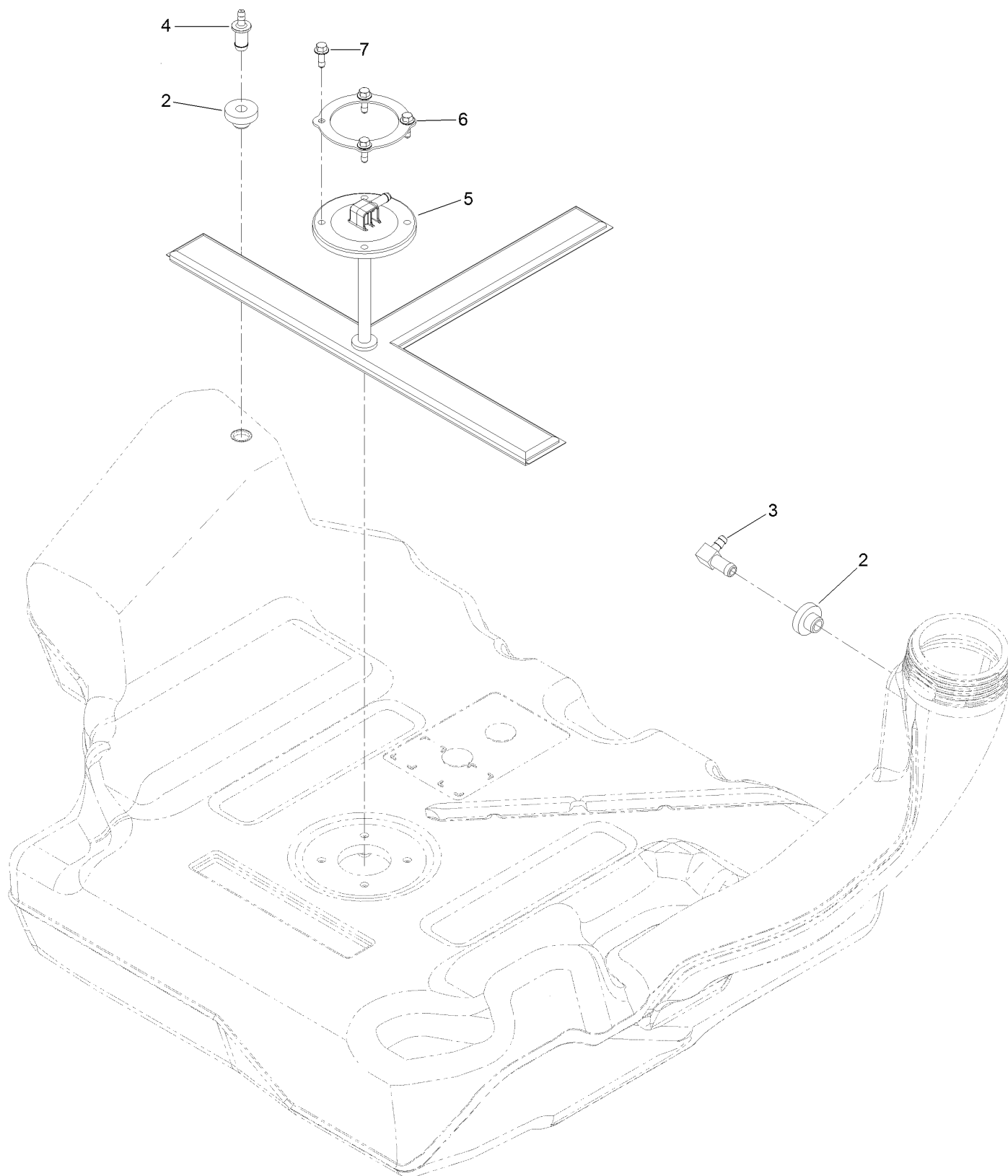
Fuel Assembly



Fuel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	126-8738	1	Vent Hose ASM	7:3	1-603770	1	Valve-Fuel
5:3	116-4769	1	Decal-Filter, Emissions	7:4	2412-98	4	Clamp-Hose
5:7	120-2235	1	Filter-Fuel	8	135-4801	1	Cap-Fuel, Ratcheting
7	126-8740	1	Fuel Hose ASM	9	126-4724	1	Tank-Fuel
7:1	109-0302	1	Hose-Fuel Line 24"	10	126-5523	3	Clip
7:2	109-0678	1	Hose-Fuel	17	1-303287	1	Tie-Cable 5 1/2 (Small)

Fuel Tank Assembly (cont.)

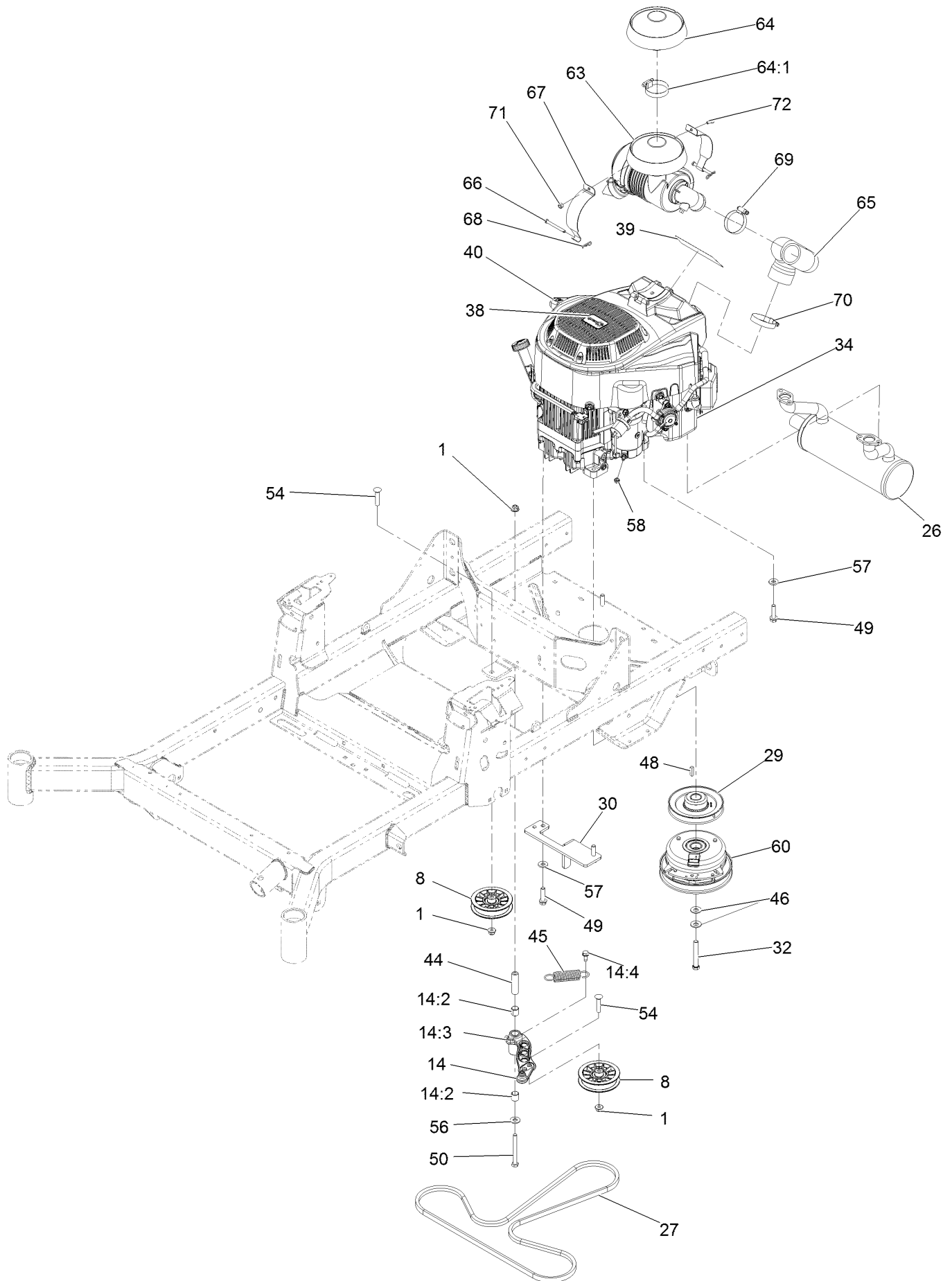


Fuel Tank Assembly (cont.) (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	2	Bushing
3	126-9057	1	Fitting-90 DEG
4	116-4630	1	Fitting-Orifice, Straight

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	126-5528	1	Pickup-Fuel
6	126-5527	1	Ring-Retainer
7	126-5525	4	Bolt

Engine Assembly

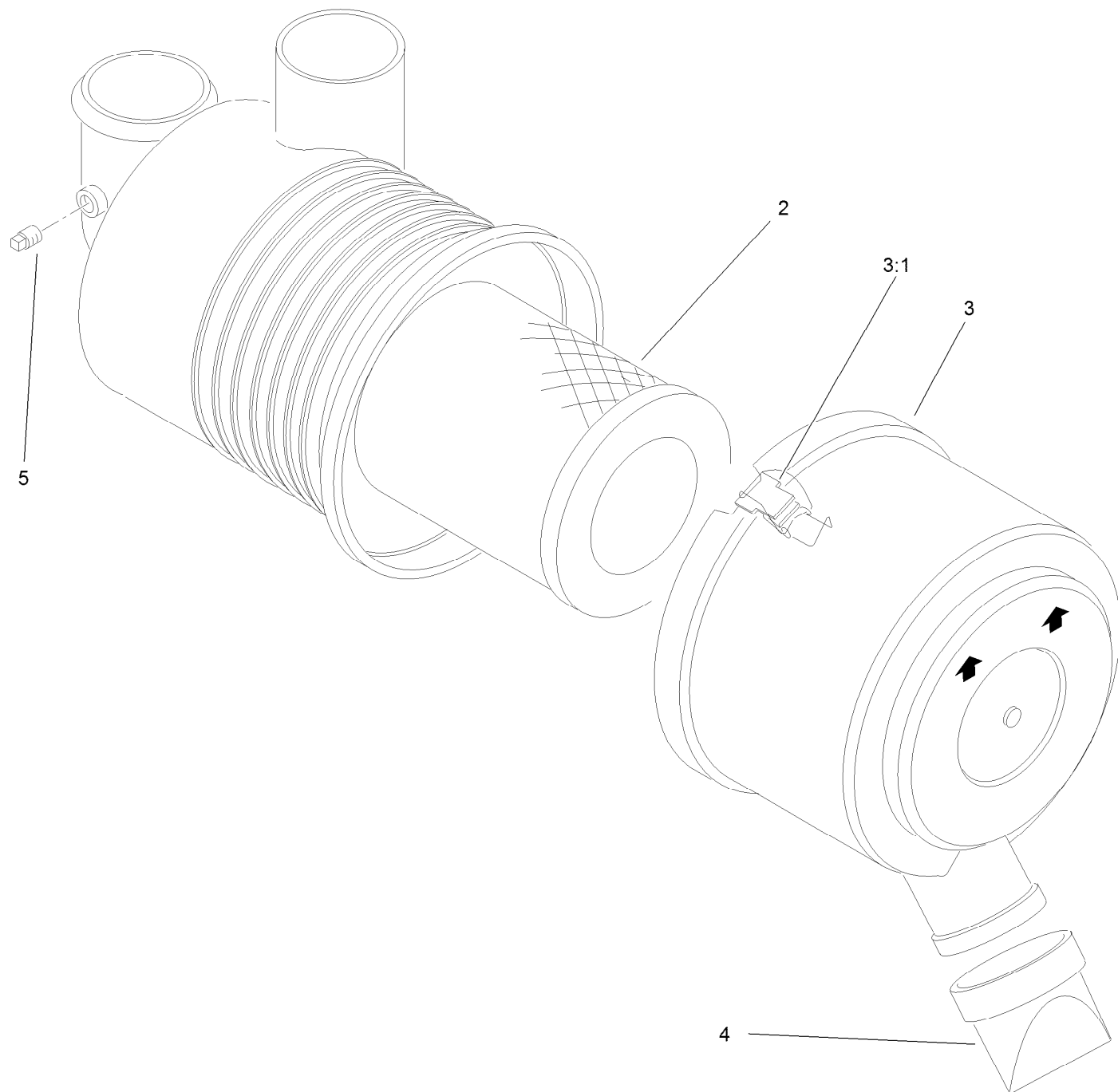


Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8301	3	Nut-Nyloc 3/8-16 Flg	48	1-807259	1	Key-Machine 1/4 X 1/4 X 1
8	116-2456	2	Pulley-Flat Idler	49	32144-102	4	Screw-HWH 3/8-16 X 1 1/2 Taptite
14	126-0973	1	Idler Arm ASM	50	323-15	1	Screw-HH 3/8-16 X 3 1/2
14:2	1-513034	2	Sleeve-Bearing	54	3231-29	2	Bolt-Carriage 3/8-16 X 1 3/4
14:3	302-40	1	Zerk-90° 1/4-28	56	3256-4	1	Washer-3/8 Std
14:4	32144-11	1	Screw-HWH 5/16-18 X 3/4 Tf	57	98-5975	4	Washer-Spring Disc 3/8
26	126-5864	1	Muffler	58	33003-00	1	Nut-Hex M6-1 Flg
27	126-5993	1	Belt-V	60	126-8925	1	Clutch - 1.00 HD
29	138-6007	1	Sheave-Engine	63	93-2190	1	Air Cleaner ASM
30	126-6687-03	1	Anchor-Clutch	64	136-7859	1	Rain Cap Kit
32	126-7198	1	Screw-HH 7/16-20 X 3 W/Loctite ●	64:1	1-643009	1	Clamp-Hose
34	136-7823	1	Engine-2P77F-HD	65	136-9242	1	Hose-Intake
38	131-1078	1	Decal	66	137-2011	2	Pin-Clevis
39	135-2516	1	Decal - Air Canister Mount	67	136-9243	2	Strap-Canister, Air
40	131-1097	1	Decal-Drain, Oil	68	1-806003	2	Hairpin-Cotter
44	1-603384	1	Bushing-Pivot, Idler	69	1-643009	1	Clamp-Hose
45	1-603402	1	Spring-Extension	70	2412-130	1	Clamp-Hose
46	1-603610	2	Washer-Spring Disc 7/16	71	137-3088	1	Nut-Hex
				72	137-3041	1	Screw-HH

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Air Cleaner Assembly No. 93-2190

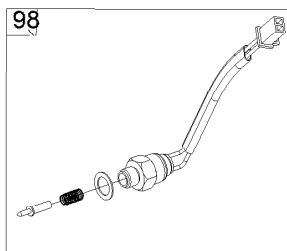
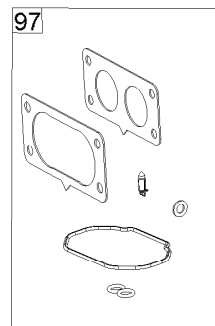
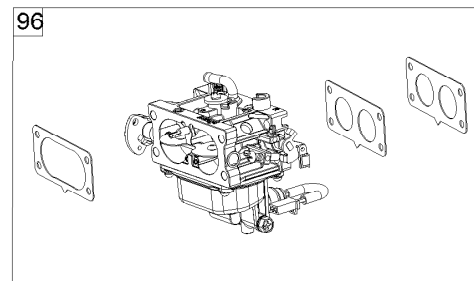
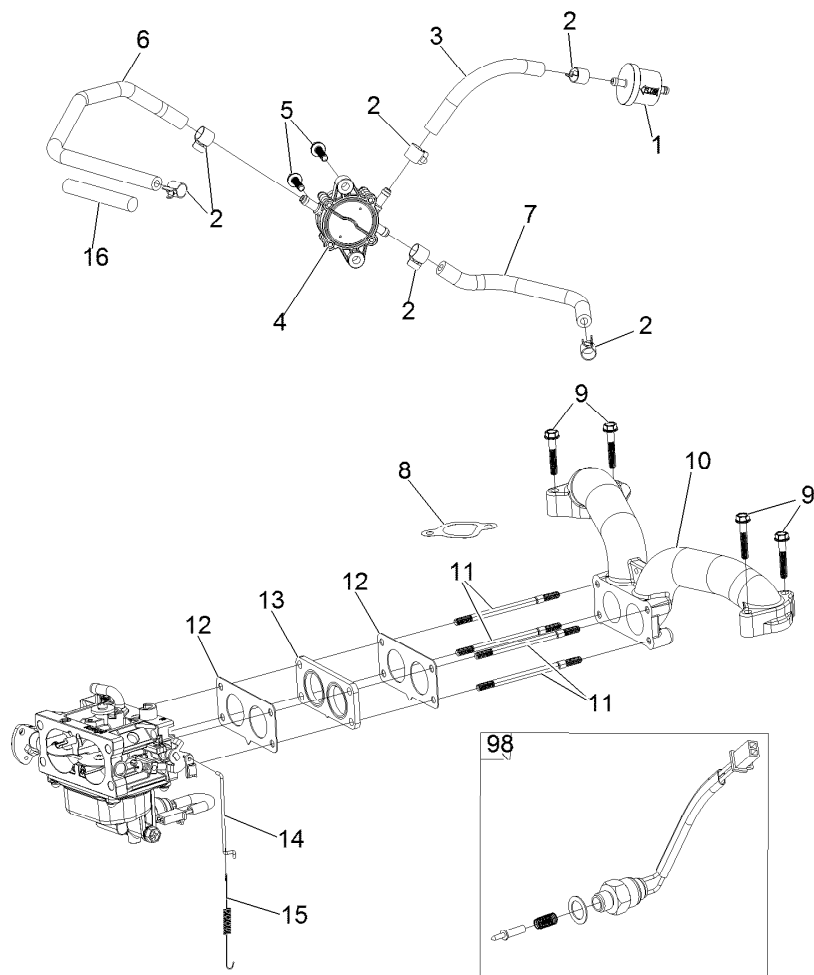


Air Cleaner Assembly No. 93-2190 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	108-3811	1	Filter-Air
3	94-3652	1	Cover ASM
3:1	1-643283	2	Latch-Cleaner, Air

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	87-9400	1	Valve-Vacuator
5	285-17	1	Plug-Pipe

Fuel System Assembly

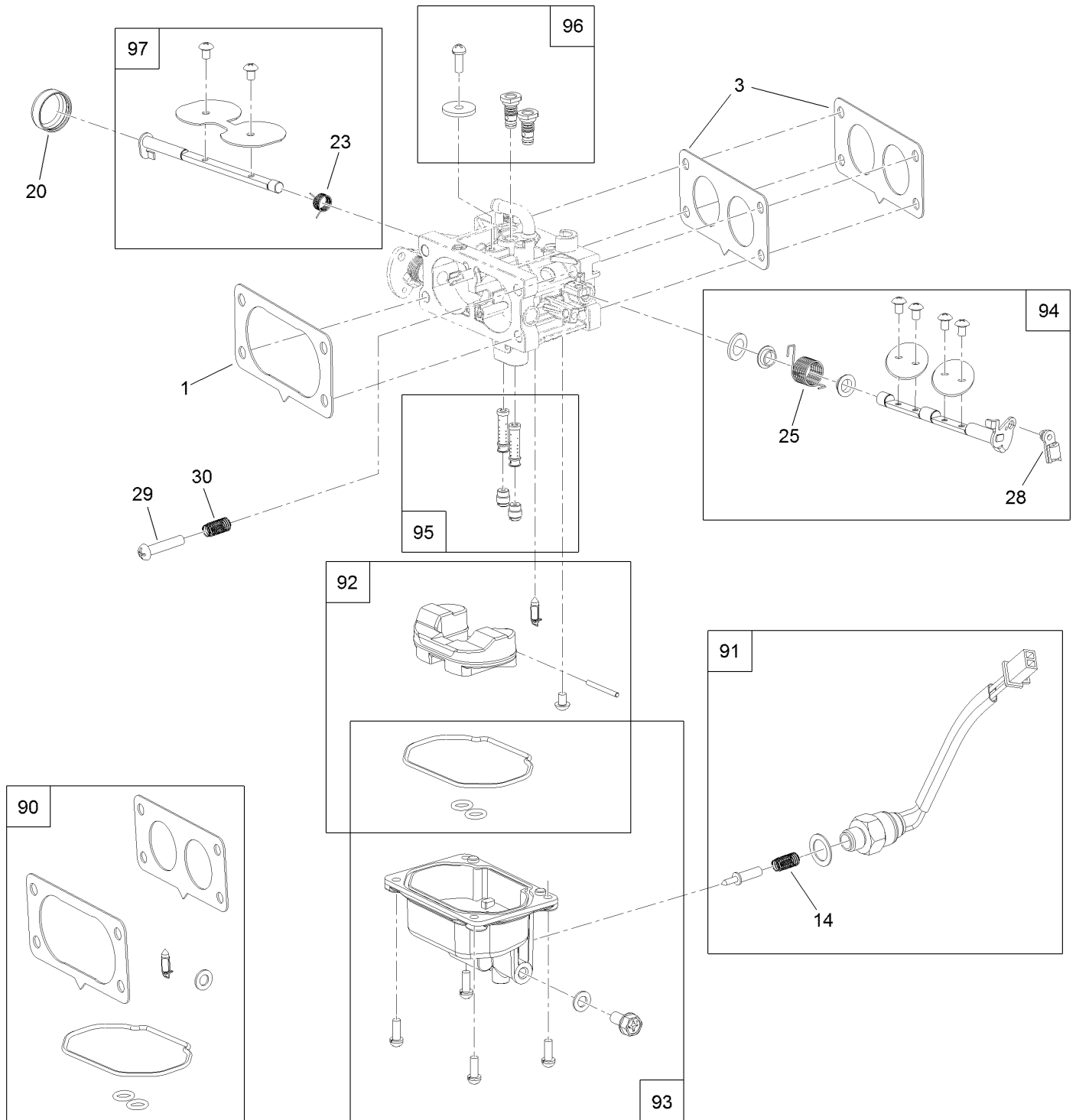


Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1563	1	Filter-Fuel	12	127-9246	2	Gasket-Carburetor
2	120-4251	6	Clamp-Fuel Line	13	127-9247	1	Insulator-Carburetor
3	120-4371	1	Line-Fuel	14	133-9963	1	Linkage-Throttle
4	127-9206	1	Pump-Fuel	15	133-9964	1	Spring-Return, Throttle
5	120-4225	2	Screw-HHF	16	127-9355	1	Sleeve-Fuel Line Protector
6	127-9205	1	Hose-Fuel	96	136-7842	1	Carburetor Replacement Kit ASM
7	127-9207	1	Hose-Fuel	97	127-9290	1	Carburetor Repair Kit
8	127-9230	2	Gasket-Intake	98	127-9292	1	Solenoid Kit
9	120-4284	4	Screw-HHF	99	136-7838	1	High Altitude Kit ●
10	127-9244	1	Manifold-Intake				
11	127-9245	4	Stud				

● Not illustrated

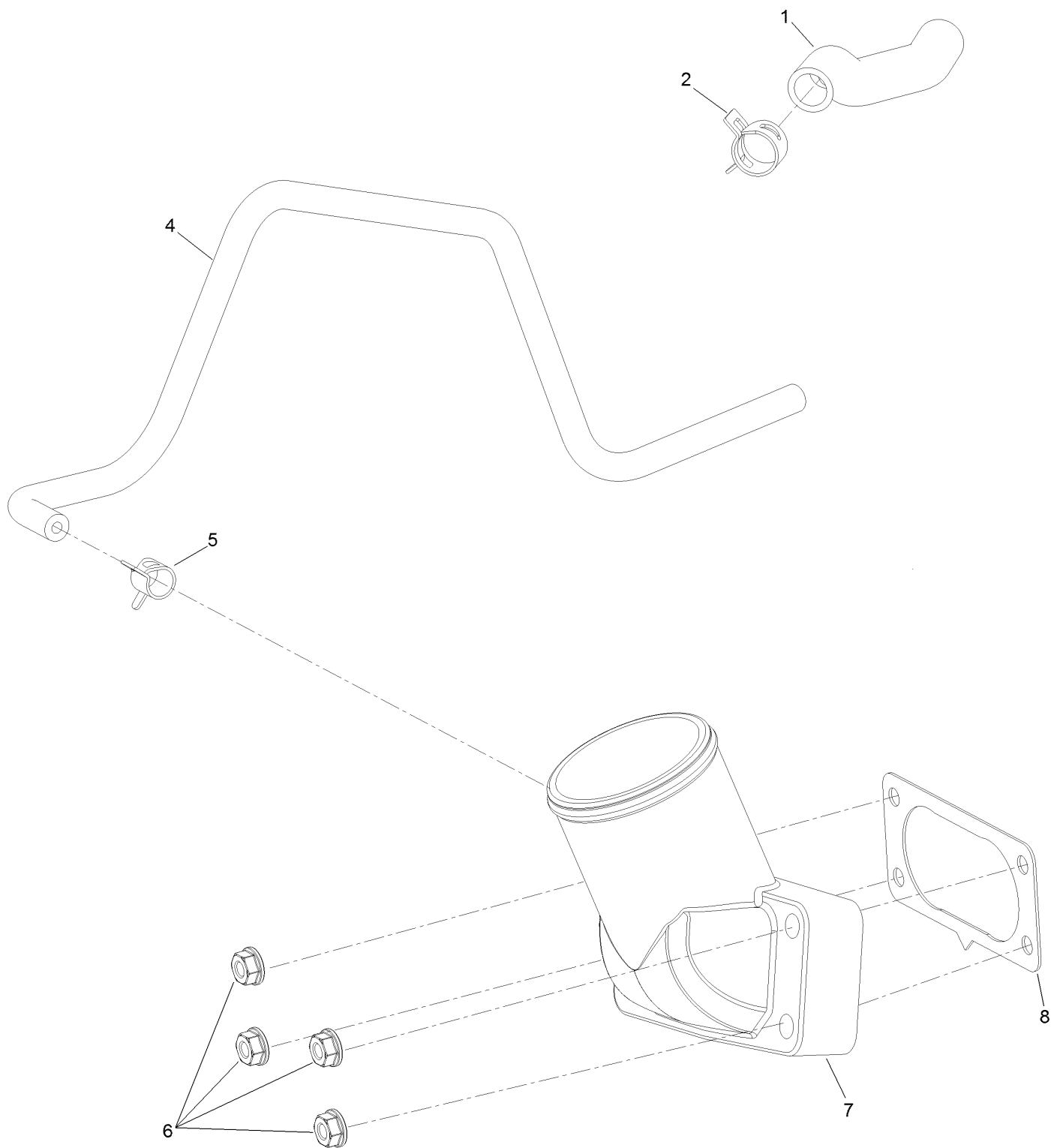
Carburetor Assembly



Carburetor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9251	1	Gasket-Carburetor	90	127-9290	1	Carburetor Repair Kit
3	127-9246	2	Gasket-Carburetor	91	127-9292	1	Solenoid Kit
14	127-9319	1	Spring	92	127-9340	1	Float Kit
20	127-9325	1	Cover-Shaft, Choke	93	127-9341	1	Bowl Kit
23	127-9328	1	Spring	94	133-9817	1	Throttle Shaft Kit
25	127-9330	1	Spring	95	136-7846	1	Nozzle And Jet Kit
28	127-9333	1	Clamp-Lock	96	136-7899	1	Idle Jet Kit
29	127-9334	1	Screw-PPH	97	127-9345	1	Choke Shaft Kit
30	127-9335	1	Spring				

Air Intake and Filtration Assembly

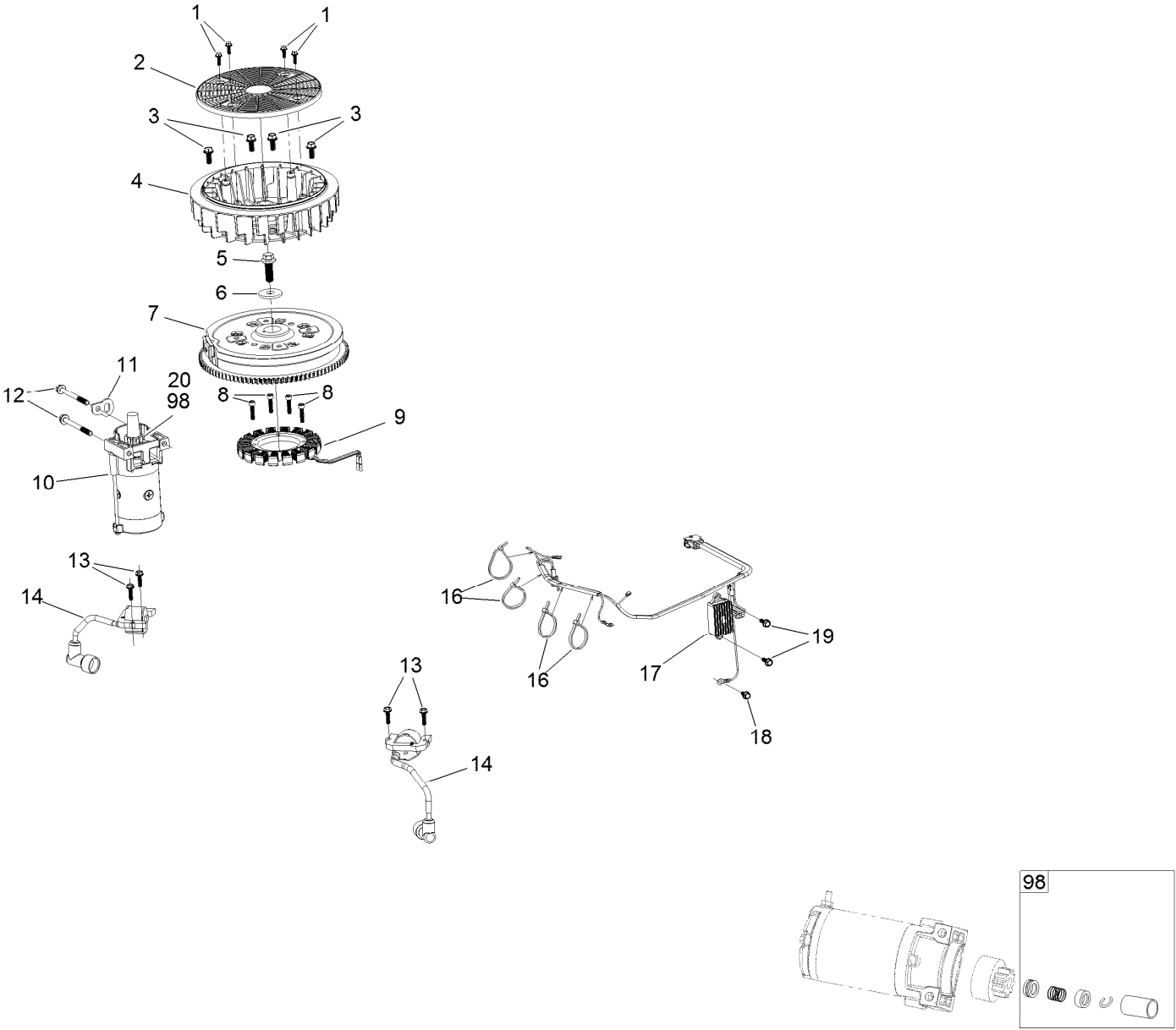


Air Intake and Filtration Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9235	1	Tube-Breather
2	127-9234	2	Clamp-Hose
4	127-9253	1	Hose-Fuel
5	127-9187	1	Clamp-Hose

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	120-4236	4	Nut-Flange
7	136-9241	1	Manifold-Intake
8	127-9251	1	Gasket-Carburetor

Ignition and Cooling Fan

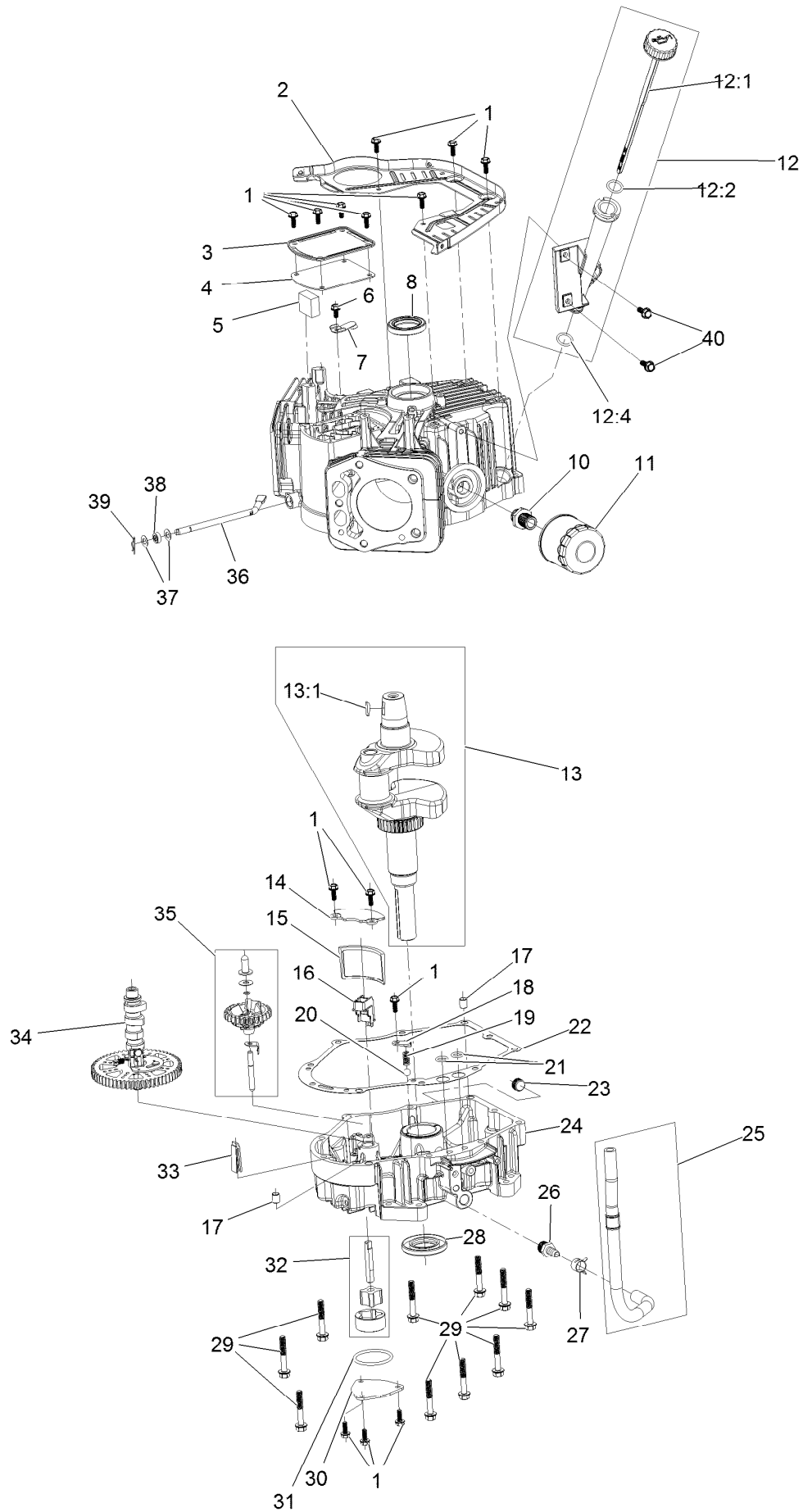


Ignition and Cooling Fan (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9197	4	Screw-HWH
2	127-9198	1	Screen-Rotating
3	127-9199	4	Screw-HWH
4	127-9200	1	Fan-Cooling
5	127-9201	1	Screw-HWH
6	127-9202	1	Washer-Flat
7	127-9306	1	Flywheel
8	127-9210	4	Screw-HSH
9	136-7876	1	Alternator
10	136-7880	1	Motor-Starter
11	127-9208	1	Bracket-Lift

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
12	120-4231	2	Screw-HHF
13	121-0007	4	Bolt-Flange
14	136-7883	2	Ignition Coil ASM
16	127-9220	4	Tie-Zip
17	136-7879	1	Regulator-Voltage, W/Harness
18	120-4216	1	Screw-HHF
19	120-4232	2	Screw-HHF
20	133-1562	1	Pinion-Starter
98	133-1566	1	Starter Repair Kit

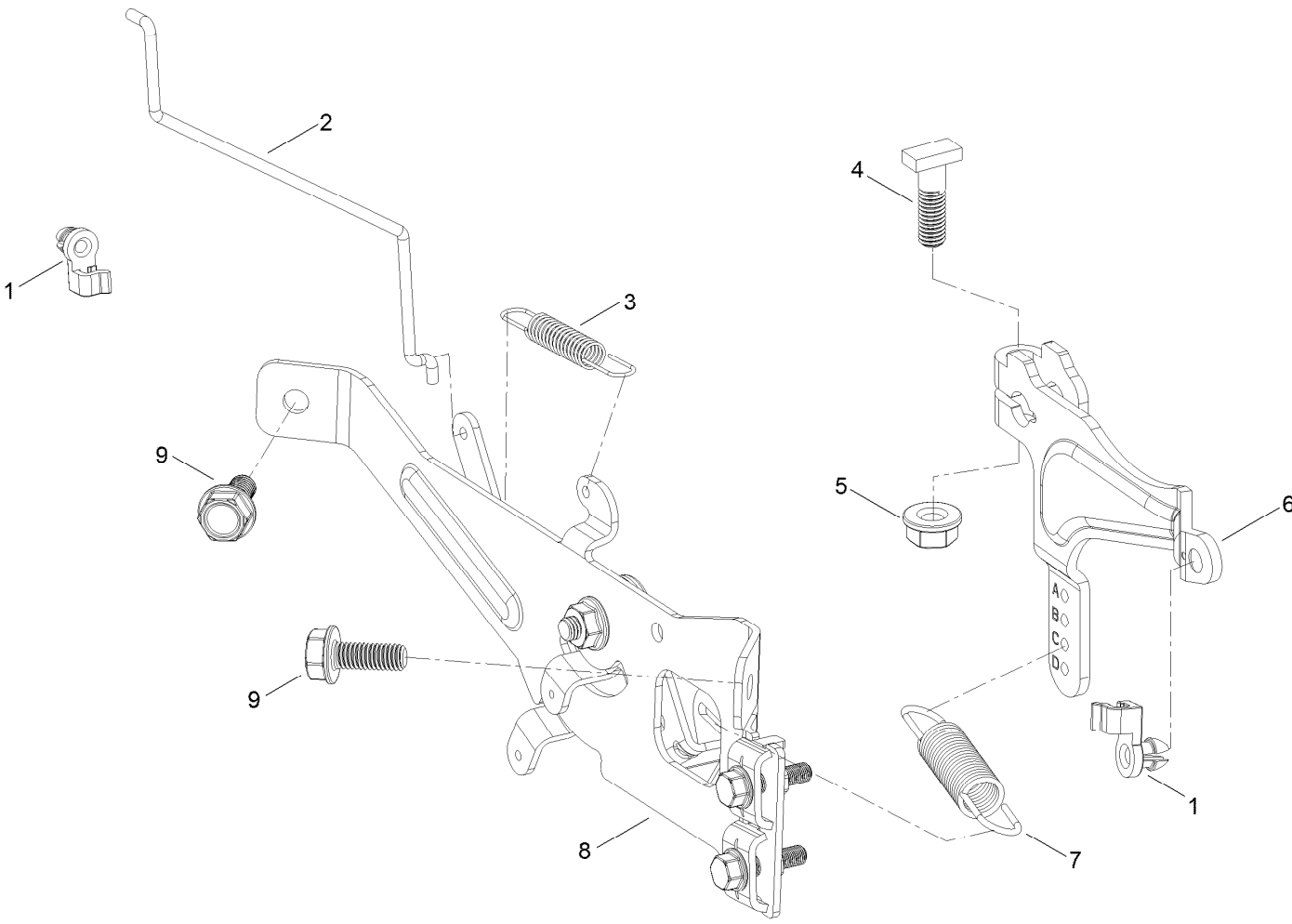
Crankcase and Crankshaft Assembly



Crankcase and Crankshaft Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4232	14	Screw-HHF	20	127-9266	1	Valve-Ball
2	127-9212	1	Baffle	21	120-4262	2	O-Ring
3	127-9213	1	Cover-Breather	22	127-9267	1	Gasket-Cover, Crankcase
4	127-9214	1	Gasket-Breather	23	133-9805	1	Plug-Drain
5	127-9215	1	Filter-Breather	24	127-9268	1	Cover-Crankcase
6	120-4216	1	Screw-HHF	25	127-9293	1	Oil Drain Hose ASM
7	127-9217	1	Valve-Breather	26	127-9275	1	Fitting-Hose
8	120-4267	1	Seal-Oil	27	127-9276	1	Clamp-Hose
10	136-7884	1	Adaptor-Filter, Oil	28	127-9271	1	Seal
11	136-7848	1	Filter-Oil	29	121-0473	10	Screw-HHF
12	127-9218	1	Oil Tube ASM	30	127-9274	1	Cover-Oil Pump
12:1	127-9283	1	Dipstick	31	127-9273	1	O-Ring
12:2	127-9284	1	O-Ring	32	127-9272	1	Oil Pump ASM
12:4	127-9286	1	O-Ring	33	120-4275	1	Deflector-Oil, Rubber
13	127-9255	1	Crankshaft	34	133-1568	1	Camshaft
13:1	120-4320	1	Key-Woodruff	35	136-7882	1	Governor ASM
14	127-9261	1	Cover-Screen, Oil	36	127-9238	1	Shaft-Governor
15	127-9262	1	Screen-Oil	37	120-4258	2	Washer-Plain
16	127-9263	1	Retainer-Screen	38	120-4257	1	Seal-Oil
17	120-4274	2	Pin-Dowel	39	120-4256	1	Pin-Hair
18	127-9264	1	Plate-Retainer	40	120-4232	2	Screw-HHF
19	127-9265	1	Spring				

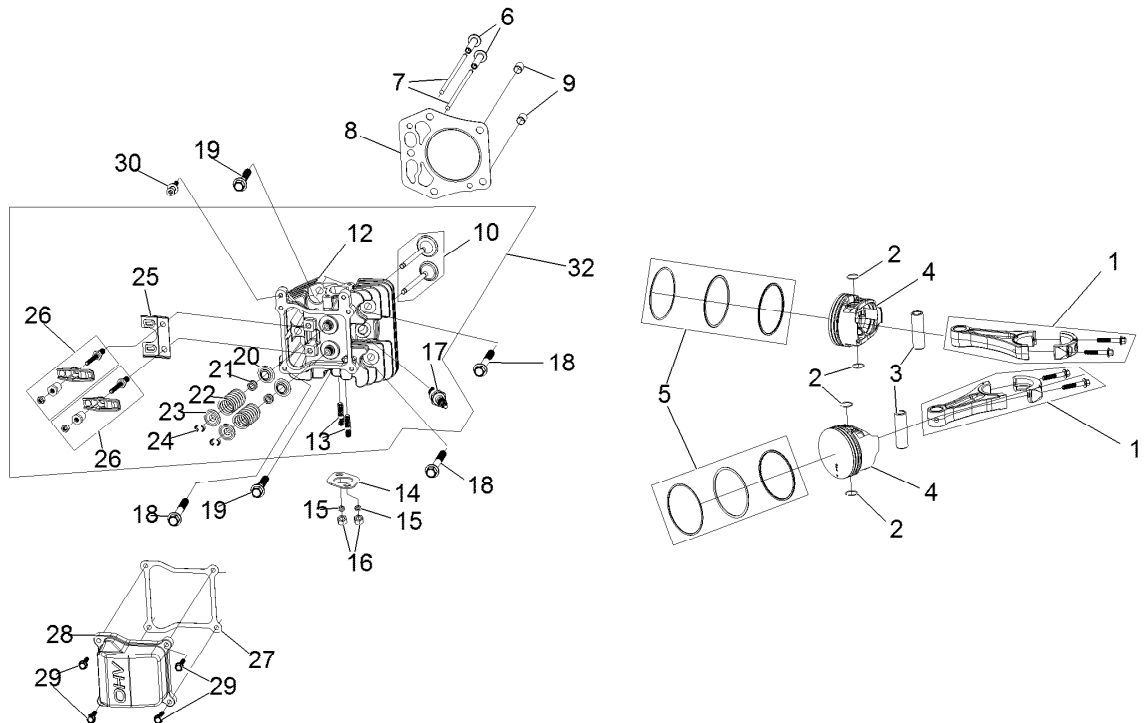
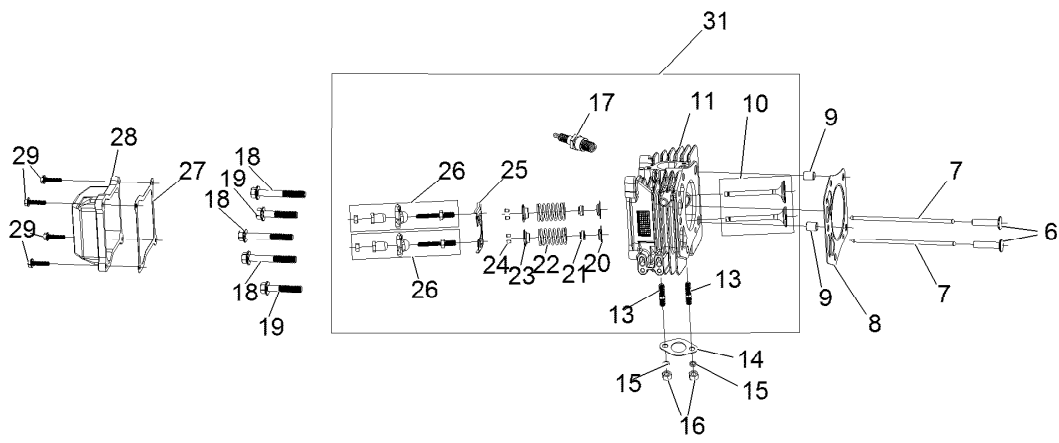
Governor Control Assembly



Governor Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9250	2	Clip-Linkage	6	133-9961	1	Arm-Governor
2	127-9242	1	Linkage-Choke	7	133-9962	1	Spring-Governor
3	127-9241	1	Spring-Governor	8	133-1570	1	Control Plate ASM
4	120-4238	1	Bolt-Arm, Governor	9	120-4232	2	Screw-HHF
5	120-4236	1	Nut-Flange				

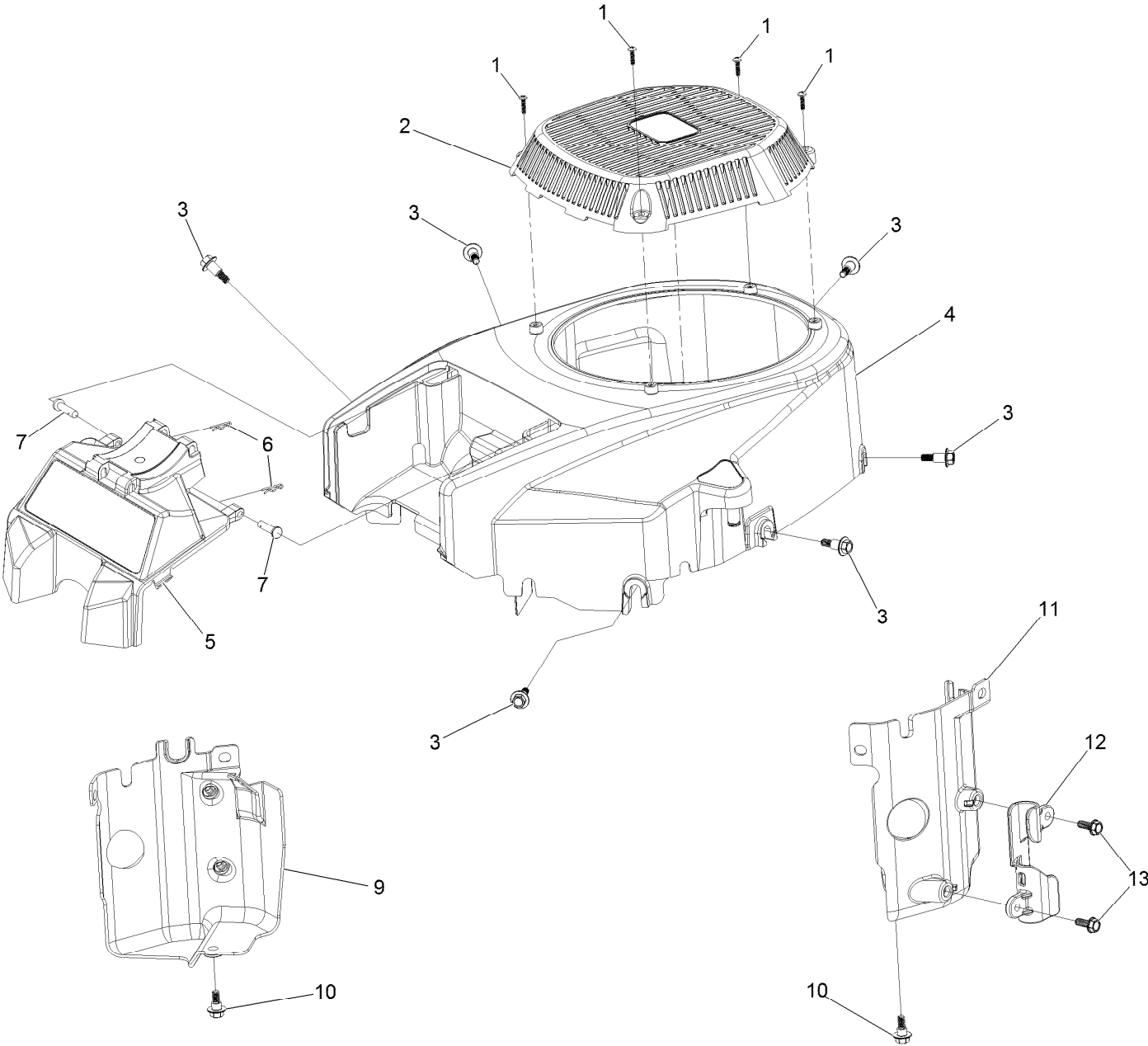
Piston and Cylinder Head Assembly



Piston and Cylinder Head Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9256	2	Connecting Rod ASM	17	81-3250	2	Spark Plug
2	127-9258	4	Clip-Pin, Piston	18	127-9231	6	Screw-HWH
3	127-9257	2	Pin-Piston	19	127-9232	4	Screw-HWH
4	127-9259	2	Piston	20	120-4303	4	Seat-Spring, Valve
5	127-9260	2	Piston Ring Set	21	120-4304	4	Seal-Stem, Valve
6	127-9224	4	Lifter-Valve	22	120-4305	4	Spring-Valve
7	127-9225	4	Rod-Push	23	120-4306	4	Retainer-Spring, Valve
8	127-9226	2	Gasket-Head, Cylinder	24	120-4307	8	Keeper-Valve
9	127-9227	4	Pin-Dowel	25	127-9233	2	Plate-Guide, Push Rod
10	127-9228	2	Valve Set	26	136-7881	4	Rocker Arm ASM
11	133-9802	1	Head-Cylinder, Right	27	127-9295	2	Gasket-Valve Cover
12	133-9804	1	Head-Cylinder, Left	28	127-9050	2	Cover-Valve
13	121-0464	4	Stud-Exhaust	29	120-4225	8	Screw-HHF
14	120-4317	2	Gasket-Exhaust	30	120-4214	1	Screw-Shoulder, HH
15	127-9279	4	Washer-Lock, Split	31	136-7891	1	Complete Right Head ASM
16	121-0199	4	Nut-HH	32	136-7892	1	Complete Left Head ASM

Blower Housing Assembly

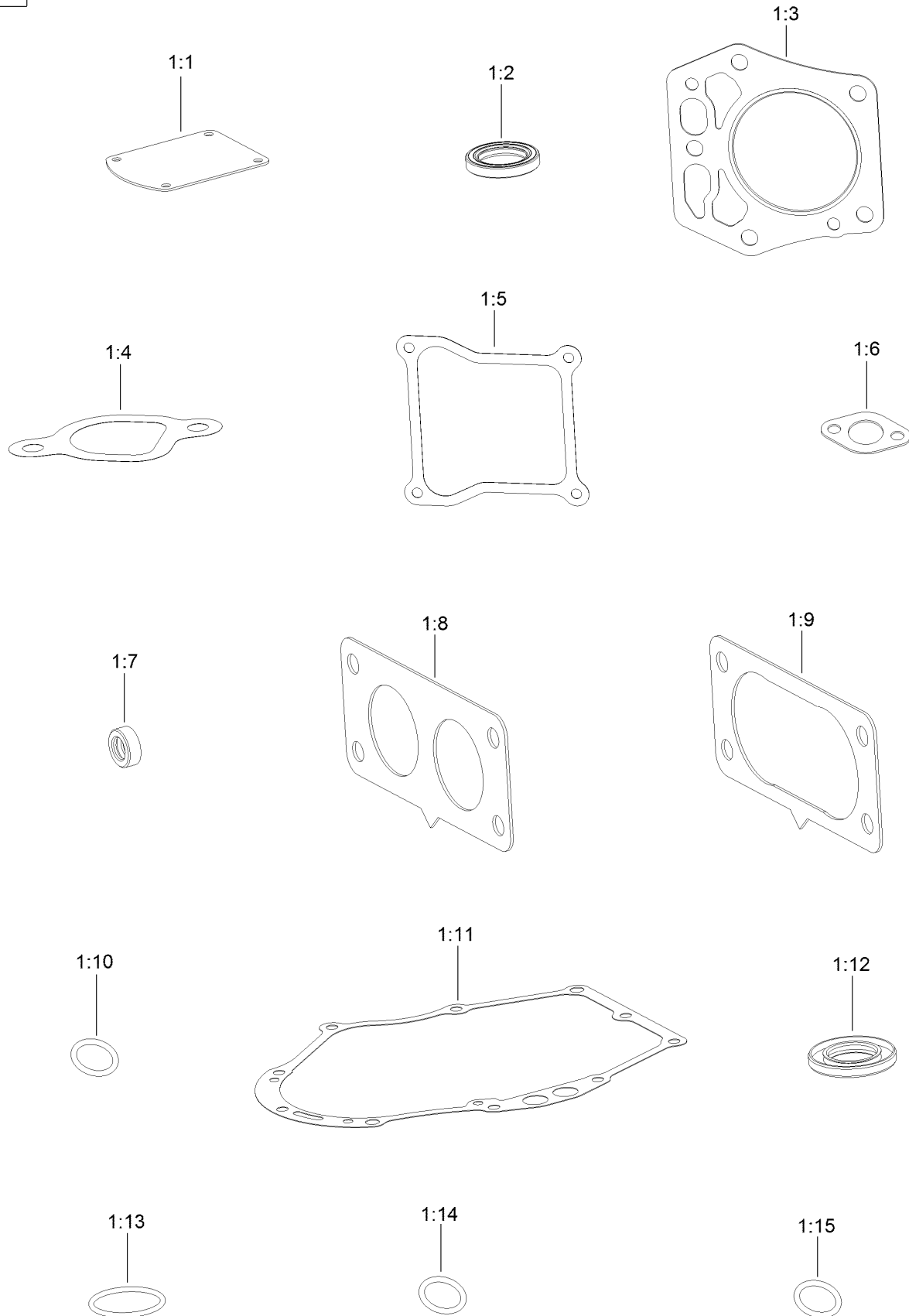


Blower Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1571	4	Screw-PPH, Plastic	7	127-9282	2	Pin
2	127-9045	1	Cover-Fan	9	136-7877	1	Baffle-Air, Left
3	127-9196	6	Screw-Shoulder, HWH	10	120-4210	2	Screw-Shoulder, HHF
4	133-1572	1	Shroud-Engine	11	136-7878	1	Baffle-Air, Right
5	136-5585	1	Support-Filter	12	127-9287	1	Cleat-Hose
6	127-9280	2	Pin-Hair	13	120-4232	2	Screw-HHF

Gasket and Seal Kit

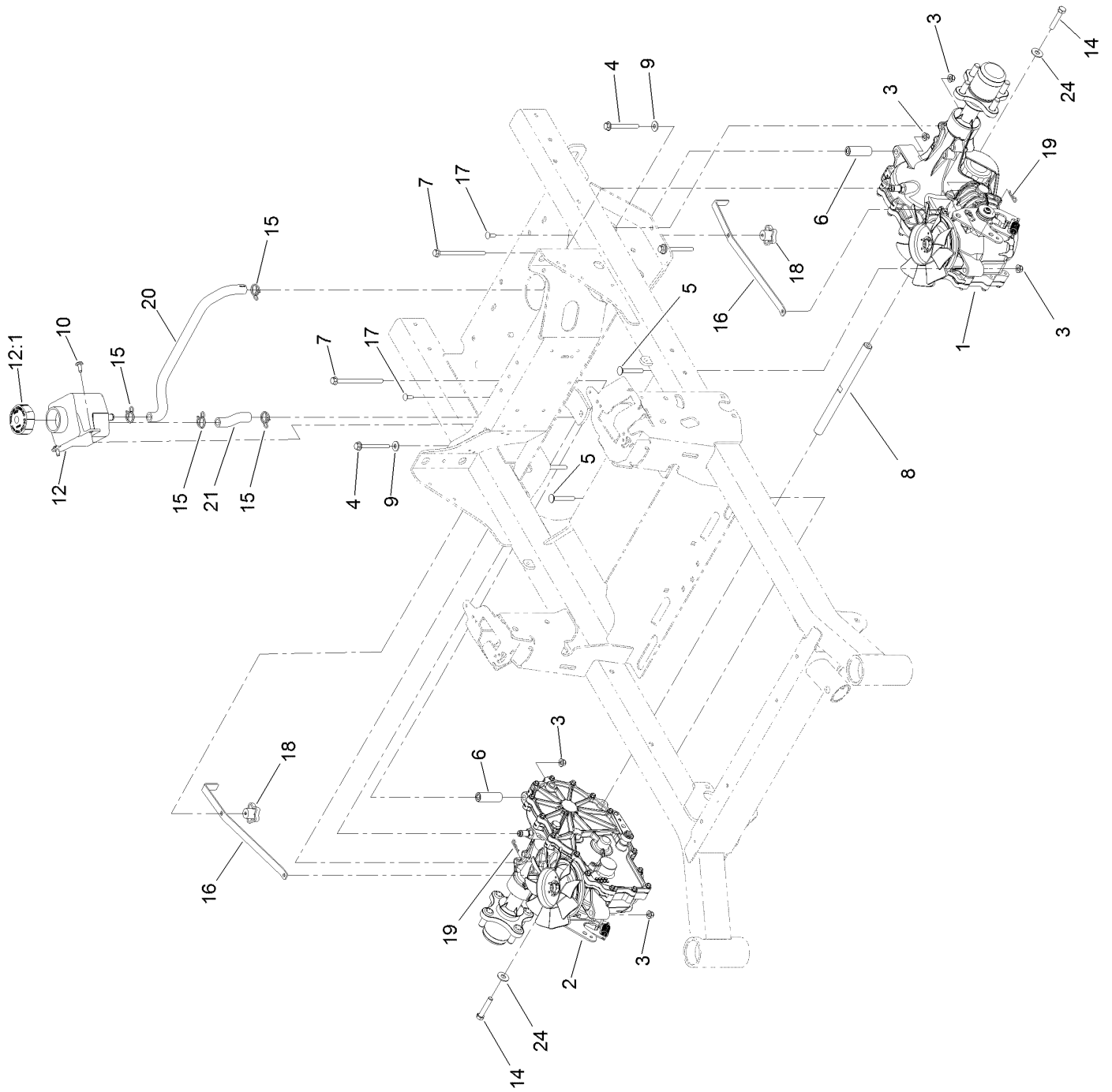
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Gasket and Seal Kit (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9296	1	Gasket And Seal Kit	1:8	127-9246	2	Gasket-Carburetor
1:1	127-9214	1	Gasket-Breather	1:9	127-9251	1	Gasket-Carburetor
1:2	120-4267	1	Seal-Oil	1:10	120-4262	2	O-Ring
1:3	127-9226	2	Gasket-Head, Cylinder	1:11	127-9267	1	Gasket-Cover, Crankcase
1:4	127-9230	2	Gasket-Intake	1:12	127-9271	1	Seal
1:5	127-9295	2	Gasket-Valve Cover	1:13	127-9273	1	O-Ring
1:6	120-4317	2	Gasket-Exhaust	1:14	127-9284	1	O-Ring
1:7	120-4257	1	Seal-Oil	1:15	127-9286	1	O-Ring

Hydraulic Drive Assembly

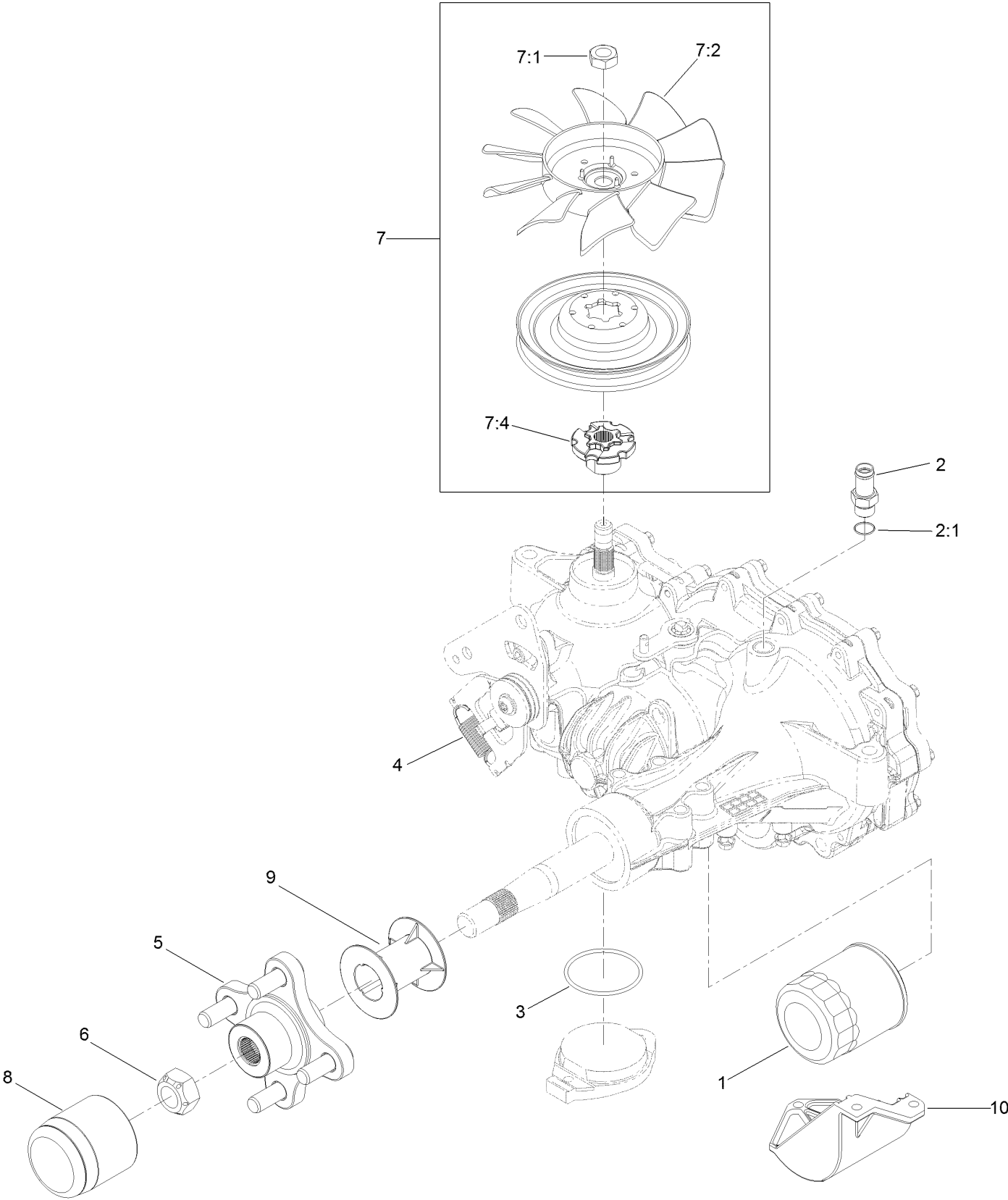


Hydraulic Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0140	1	LH Transaxle ASM	12:1	109-3320	1	Cap-Reservoir, HYD
2	135-0139	1	RH Transaxle ASM	14	94-7972	2	Screw-HH W/Loctite ●
3	104-8300	8	Nut-HF, NI	15	126-0327	4	Clamp-Hose
4	126-4687	4	Screw-HHF	16	109-5395	2	Arm-Bypass, Hydro
5	3230-7	2	Bolt-CARR	17	3229-1	2	Bolt-CARR
6	116-5809	2	Spacer-Hydro	18	108-6402	2	Knob-Handle
7	126-5896	2	Screw HHF	19	1-806003	2	Pin-Cotter
8	116-6833	1	Shaft-Spacer	20	133-1325	1	Hose-Hydraulic
9	1-303334	4	Washer-Spring	21	133-1320	1	Hose-Hydraulic
10	126-6266	2	Screw-Torx	24	3256-4	2	Washer-Flat
12	109-2250	1	Tank-HYD				

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

LH Transaxle Assembly

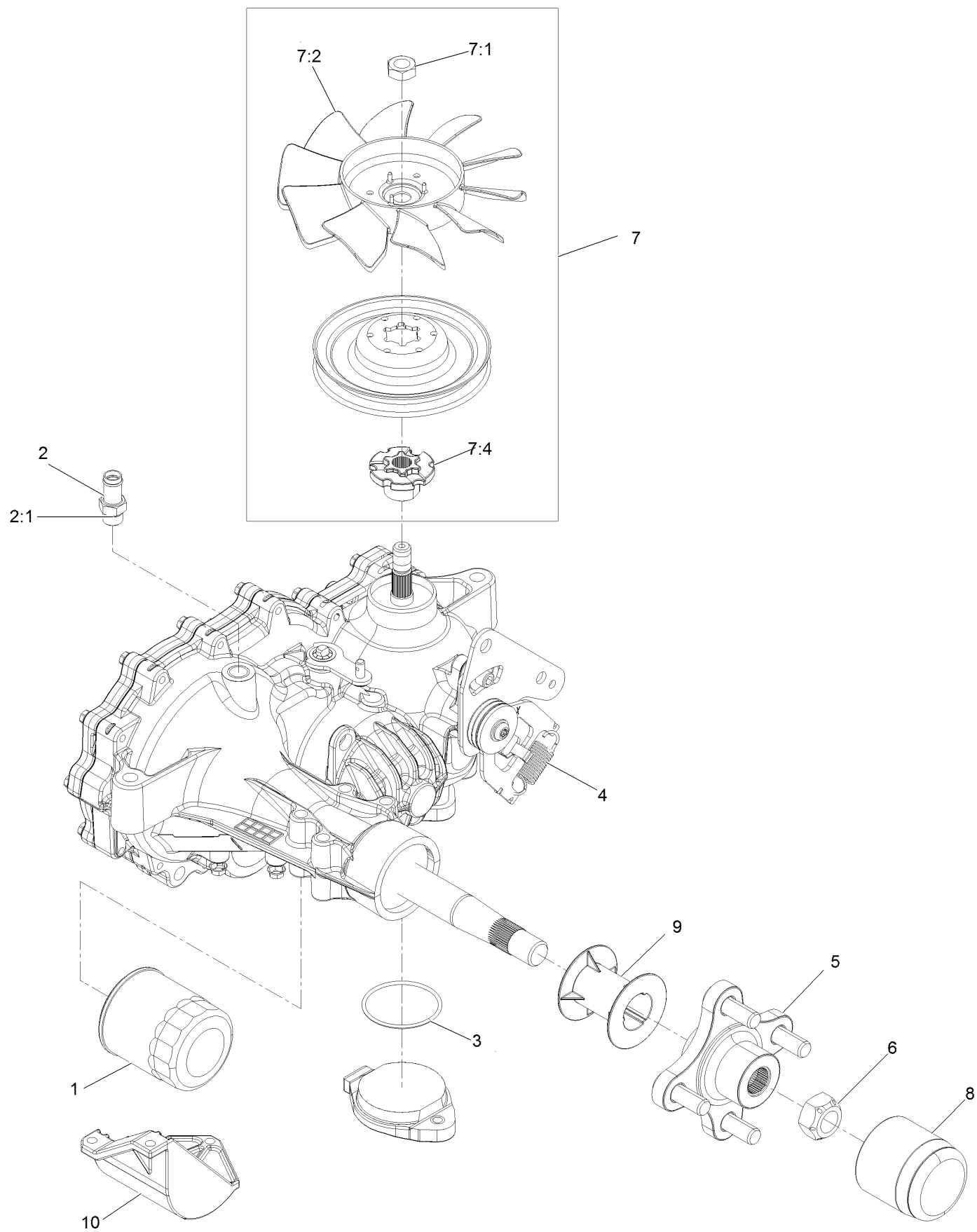


LH Transaxle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-3321	1	Filter-Hydraulic	7:1	116-9714	1	Nut-HJ
2	109-3278	1	Adapter-Straight	7:2	126-0226	1	Fan
2:1	237-42	1	O-Ring	7:4	116-9705	1	Hub-Pulley
3	109-3540	1	O-Ring-Charge Seal Cover	8	116-6214	1	Cap-Axle, Long
4	109-5592	1	Spring	9	116-6213	1	Tube-Axle
5	116-3872	1	Hub-Offset	10	120-7979	1	Guard-Filter, LH
6	109-3536	1	Nut-Hub	99	109-3537	1	Seal Kit ●
7	125-0059	1	Fan And Pulley Kit	99	135-3604	1	Brake Shaft Seal Kit

● Not illustrated

RH Transaxle Assembly

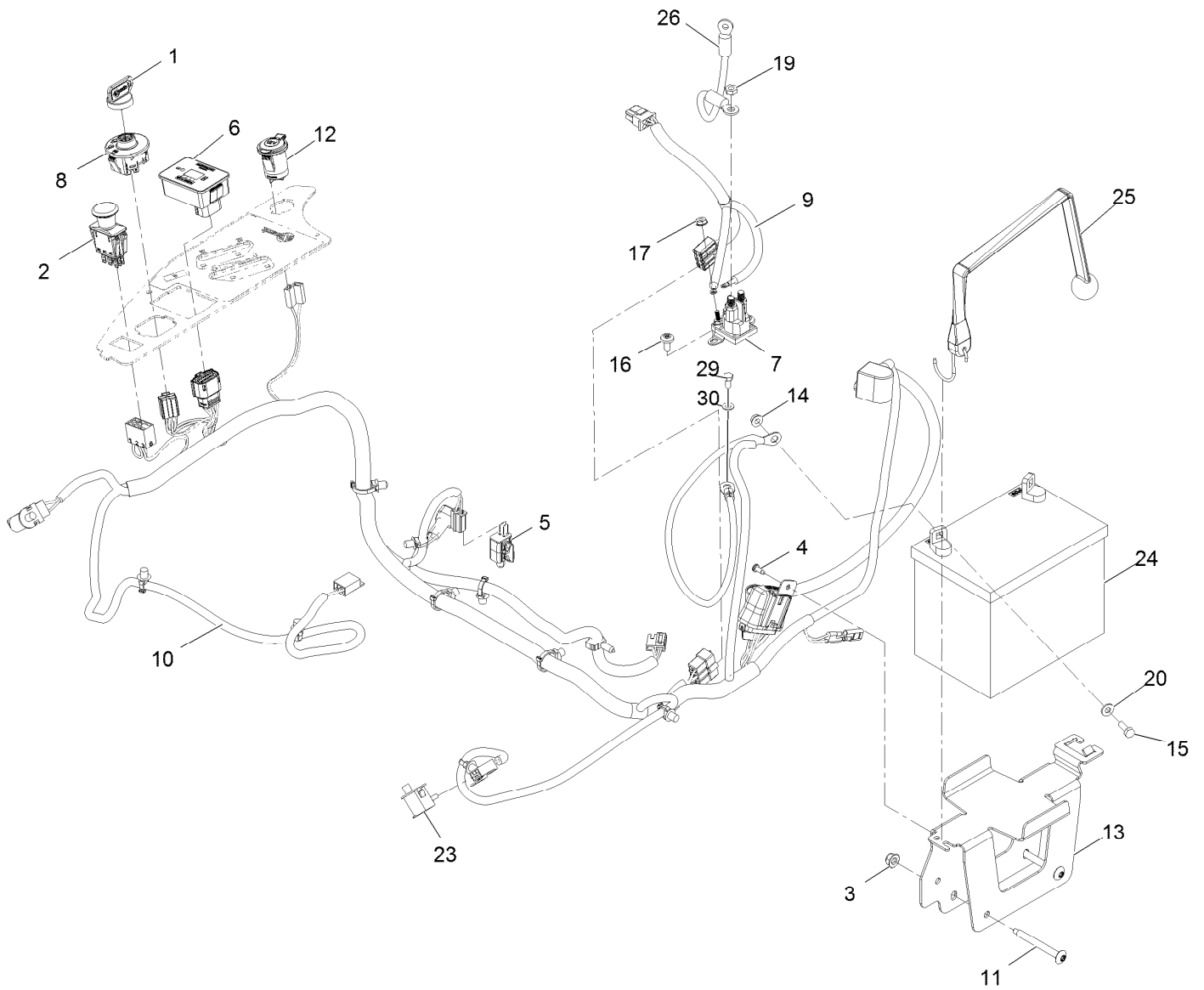


RH Transaxle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-3321	1	Element-Oil Filter, HYD	7:1	116-9714	1	Nut-HJ
2	109-3278	1	Adapter-Straight	7:2	126-0226	1	Fan
2:1	237-42	1	O-Ring	7:4	116-9705	1	Hub-Pulley
3	109-3540	1	O Ring-Seal	8	116-6214	1	Cap-Axle, Long
4	109-5592	1	Spring-Extension	9	116-6213	1	Tube-Axle
5	116-3872	1	Hub-Offset	10	120-7981	1	Guard-Filter, RH
6	109-3536	1	Nut-Hub	99	109-3537	1	Seal Kit ●
7	125-0059	1	Fan And Pulley Kit	99	135-3604	1	Brake Shaft Seal Kit

● Not illustrated

Electrical Assembly



Electrical Assembly (continued)

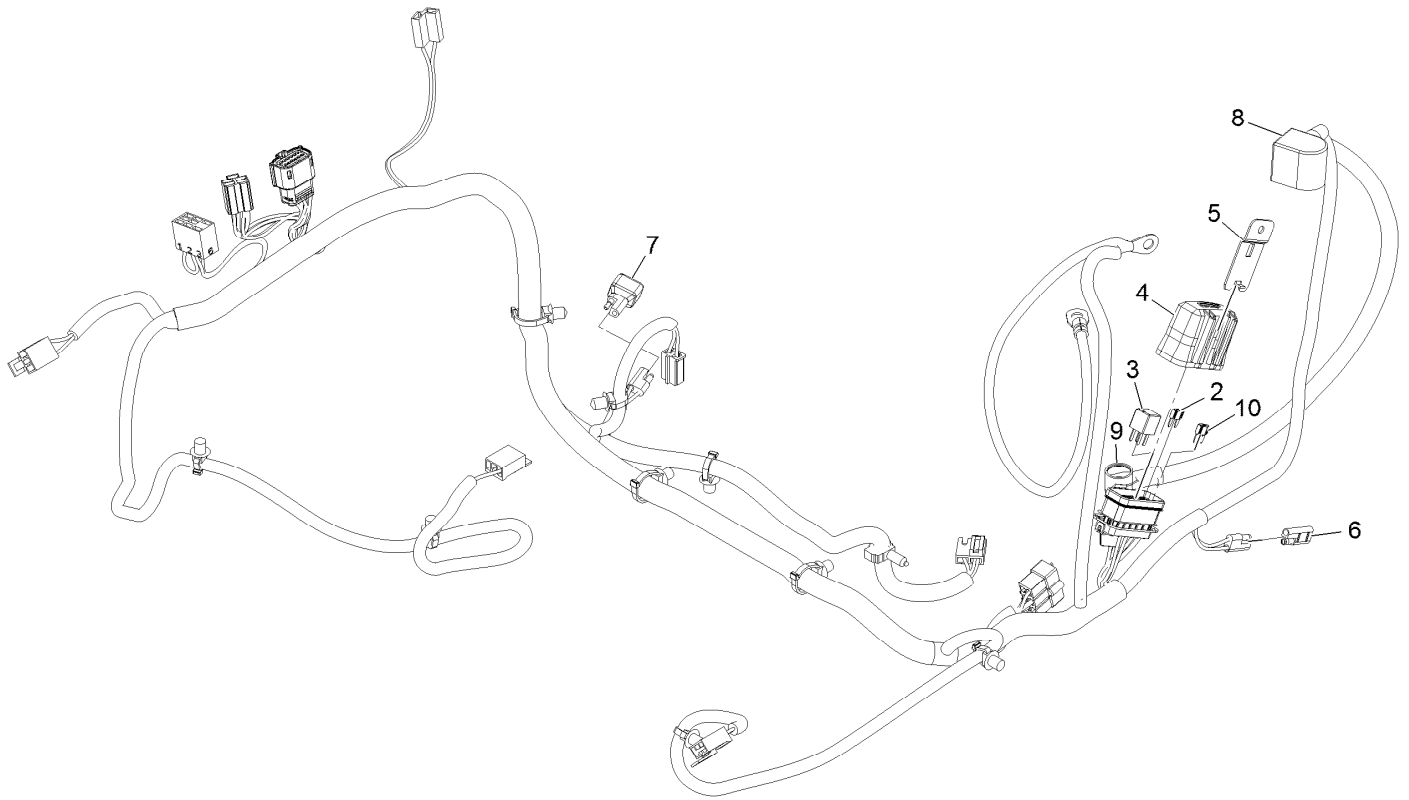
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-603511	1	Key-Ignition	13	126-6725-03	1	Tray-Battery
1	103-2106	1	Key-Exmark Logo	14	32128-33	2	Nut-Whizlock 1/4-20
2	103-5221	1	Switch-PTO	15	321-4	2	Screw-HH 1/4-20 X 3/4
3	104-8300	2	Nut-Nyloc 5/16-18 Flg	16	126-6266	2	Screw-1/4-20 X .65 Torx Plus
4	105-6849	1	Screw-Tph #10-24 X 1/2 Tf	17	32149-8	2	Nut-Keps 10-32 Unf Yz
5	110-6765	1	Switch	19	3220-2	1	Nut-Jam 5/16-24
6	116-5609	1	Module ASM	20	3256-22	2	Washer-1/4 SAE
7	117-1197	1	Solenoid	23	82-2190	2	Switch
8	137-4100	1	Switch-Ignition	24		1	Battery ●■
9	126-5036	1	Adapter-Harness, Wire	25	126-7627	1	Strap-Bungee
10	126-5803	1	Harness-Wire ▲	26	100-3540	1	Cable-Battery, Positive
11	126-6267	2	Screw-Truss HD 5/16-18 X 2 3/4 Torx Plus	29	135-2868	1	Screw-HH
12	126-6499	1	Port-Power, 12V	30	3256-23	1	Washer-5/16 SAE

● Obtain locally.

■ Not serviced separately

▲ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Harness Assembly No. 126-5803



Harness Assembly No. 126-5803 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	121-8868	1	Fuse-Mini Blade, 20 Amp
3	126-3991	1	Relay-Micro
4	32180-176	1	Cover-Block, Fuse
5	32180-177	1	Clip-Mounting
6	116-0053	1	Cap-Plug

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	103-3895	1	Diode
8	126-8876	1	Insulator-Battery
9	1-543393	1	Insulator-Solenoid
10	121-8867	1	Fuse-Mini Blade, 15 Amp

Notes:

Notes:

Notes:



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LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
12V POWER PORT	ULTRA VAC QUICK DISPOSAL SYSTEM
MICRO-MULCH SYSTEM	

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DUAL-TAIL WHEEL	SNOWBLOWER
FLOOR PAN EXTENDER	SUN SHADE
HITCH KIT	TRASH CONTAINER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
MICRO-MULCH SYSTEM	ULTRA VAC QUICK DISPOSAL SYSTEM
ROLL OVER PROTECTION SYSTEM (ROPS)	WEATHER CAB

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MICRO-MULCH SYSTEM	STANDON

*Some accessories and options not available for some models.

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Label Here (Included in the Literature
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