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Form No. 3424-388 Rev A

Parts Catalog

Combination Deck Versa Vac

Model No. 07082—Serial No. 403280001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Rotor and Skirt Assembly 4

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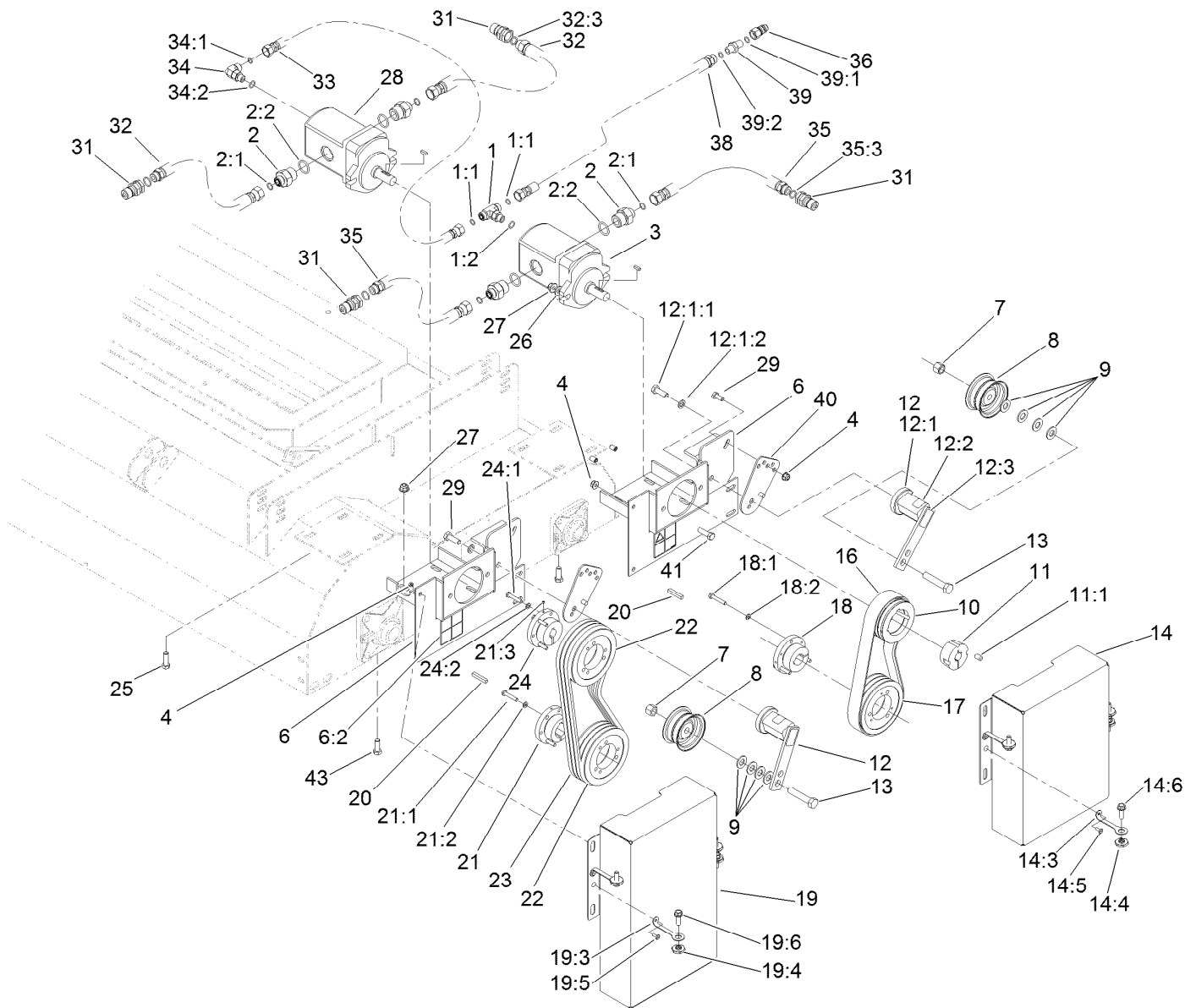
Caster Wheel Assembly 10

Caster Mount Assembly 11



<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
35	323-7	8	Screw-HH
36	133-8061	1	Decal-Warning

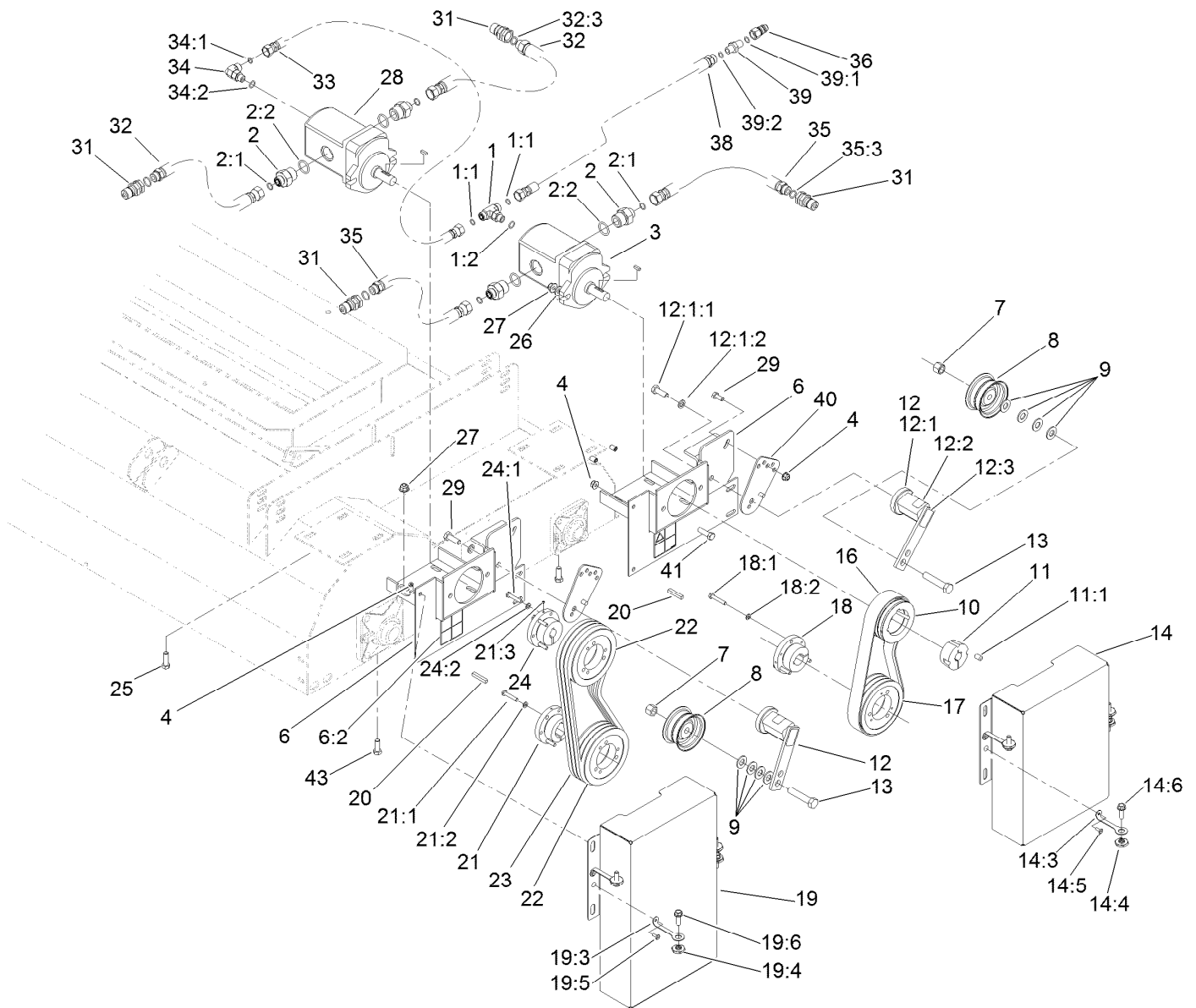
3424-388A



Drive Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	340-94	1	Adapter	12:1:1	33115-030	1	Screw-HH
1:1	237-22	2	O-Ring	12:1:2	48-9590	1	Washer-Lock
1:2	237-42	1	O-Ring	12:2	106-0177	1	Decal-Angle
2	100-4240	4	Fitting-STR	12:3	106-0178	1	Decal-Align
2:1	237-30	1	O-Ring	13	325-10	2	Screw-HH
2:2	237-81	1	O-Ring	14	119-3036	1	Motor Shield ASM
3	SVA18400	1	Motor-HYD	14:3	117-8339	4	Lanyard-3 Inch
4	104-8300	10	Nut-HF, NI	14:4	119-3012	4	Nut-Shoulder
6	119-3032	2	Mount-Motor	14:5	114439	3	Rivet-Blind
6:2	117-4979	1	Decal-Warning	14:6	108-3748	4	Screw-HHF
7	3296-23	2	Nut-Lock, NI	16	SVA19100	1	Belt
8	GF251-00	2	Pulley-Idler	17	105-7854	1	Pulley
9	3256-26	9	Washer-Flat	18	105-7856	1	Hub
10	GB504-00	1	Pulley-Lock, Taper	18:1	321-9	3	Screw-HH
11	SVA19300	1	Bushing-Taper Lock	18:2	3253-3	3	Washer-Lock
11:1	3247-4	2	Screw-Set	19	119-3038	1	Motor Shield ASM
12	106-0179	2	Tensioner Idler ASM	19:3	117-8339	4	Lanyard-3 Inch
12:1		1	Tensioner-Idler ●	19:4	119-3012	4	Nut-Shoulder

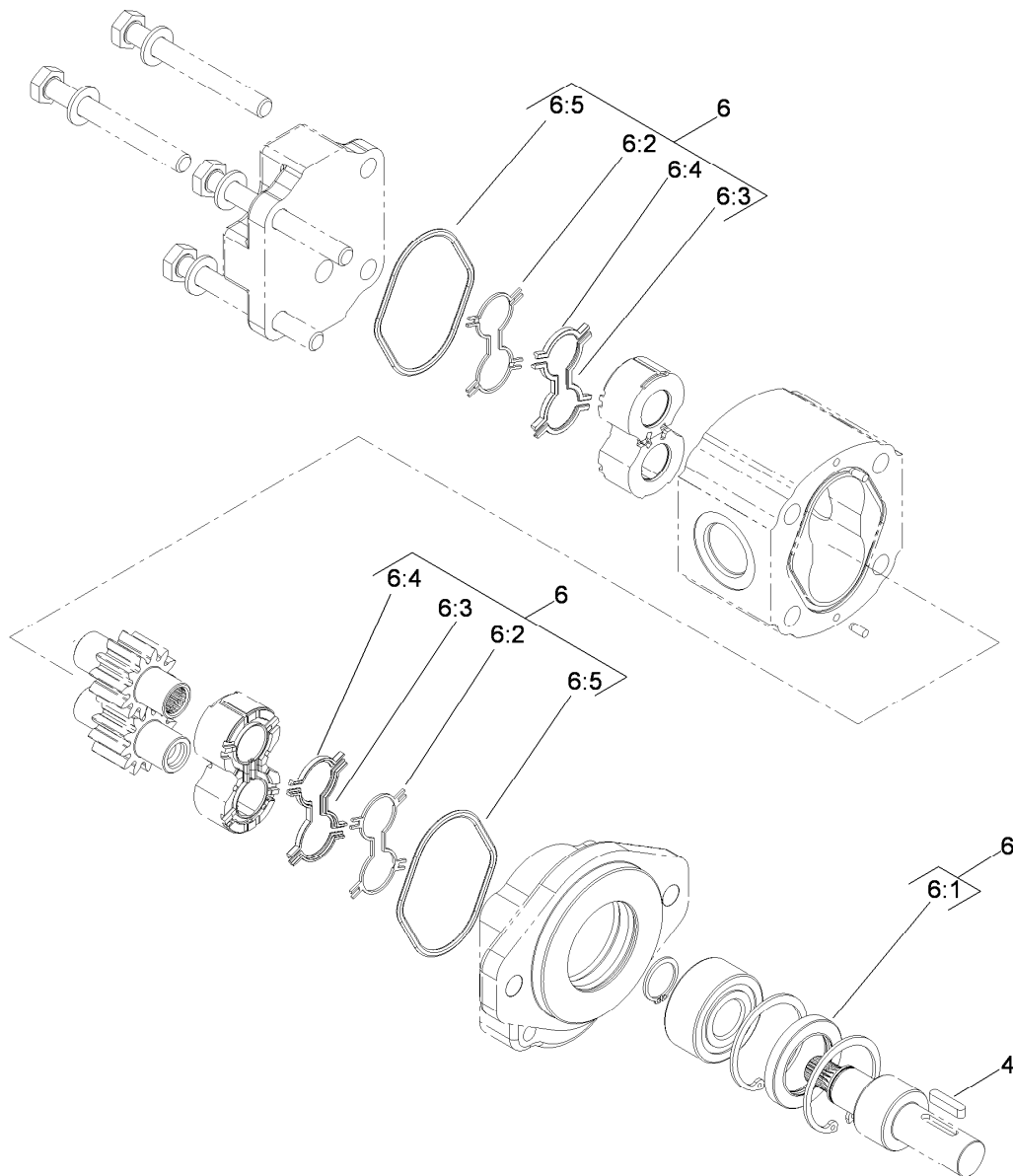
● Not serviced separately



Drive Assembly (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
19:5	114439	3	Rivet-Blind	32	105-0643	2	HYD Hose ASM
19:6	108-3748	4	Screw-HHF	32:3	237-79	1	O-Ring
20	67-7490	2	Key-Square	33	105-0640	1	HYD Hose ASM
21	105-8458	1	Bushing-Grip, Full	34	340-77	1	Fitting-Elbow, 90 DEG
21:1	32104-96	3	Screw-HH	34:1	237-22	1	O-Ring
21:2	3253-3	3	Washer-Lock	34:2	237-42	1	O-Ring
21:3	3245-2	1	Screw-Set, HSH	35	105-0644	2	Hyd Hose ASM
22	105-8457	2	Pulley	35:3	237-79	1	O-Ring
23	SVB17500	3	V-Belt	36	63-1240	1	Nipple-Disconnect, Quick
24	105-8461	1	Bushing-Lock, Taper	38	105-0641	1	Hyd Hose ASM
24:1	32104-96	3	Screw-HH	39	340-2	1	Fitting-Straight
24:2	3253-3	3	Washer-Lock	39:1	237-22	1	O-Ring
25	3234-11	6	Screw-HHF	39:2	237-42	1	O-Ring
26	3256-24	4	Washer-Flat	40	106-0232	2	Stabilizer Pin ASM
27	104-8301	12	Nut-HF, NI	41	323-7	4	Screw-HH
28	SVA18300	1	Motor-HYD	43	323-6	2	Screw-HH
29	3230-1	2	Bolt-CARR				
31	105-4170	4	Coupler-Male				

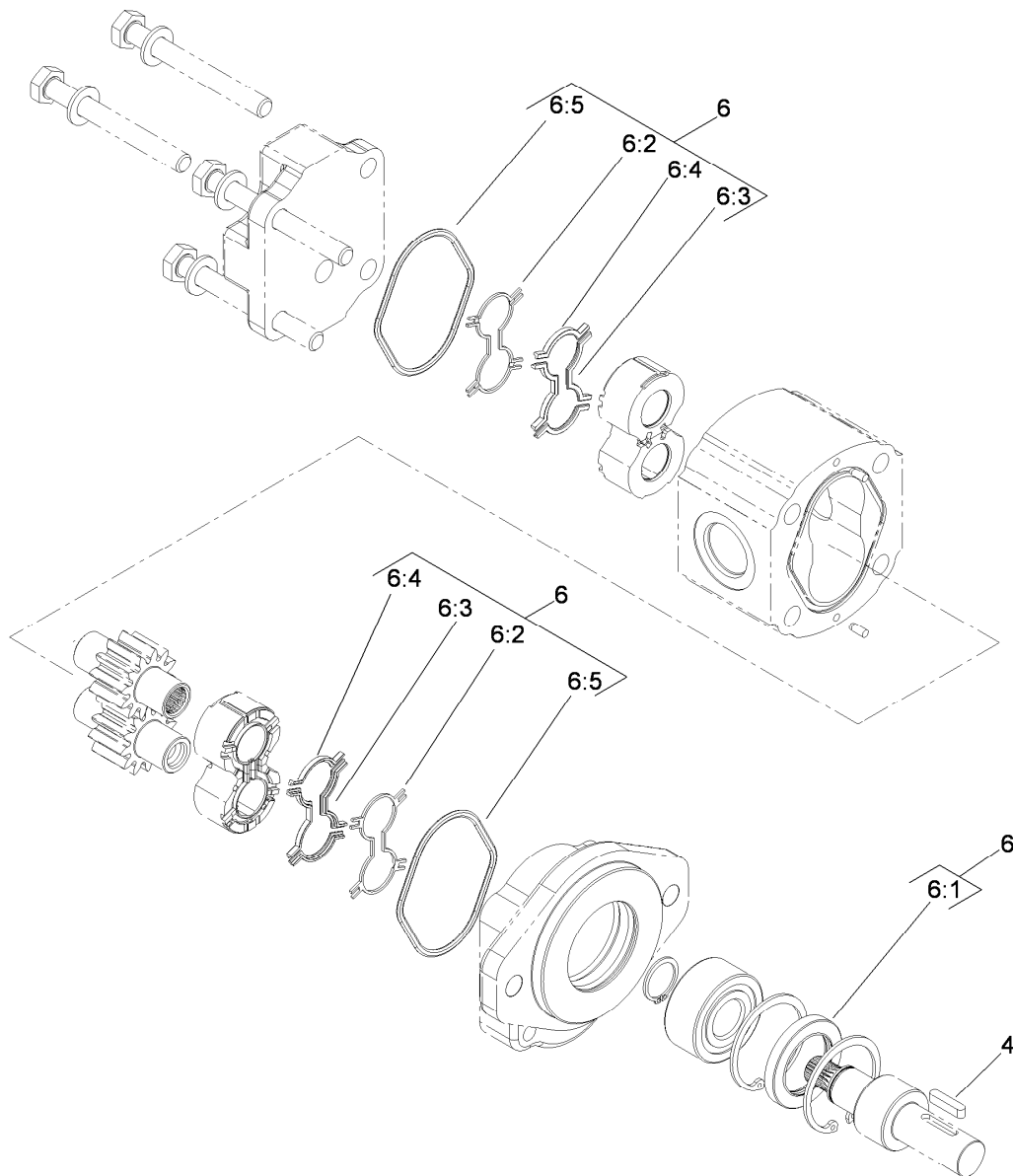
● Not serviced separately



Hydraulic Motor Assembly No. SVA18400

Ref.	Part Number	Qty.	Description
4	94-8850	1	Key-Square
6	108-2437	1	Seal Kit
6:1		1	Seal-Lip ●
6:2		2	Seal-Back Up ●
6:3		4	Seal-Channel ●
6:4		4	Seal-Channel ●
6:5		2	Seal-Section ●

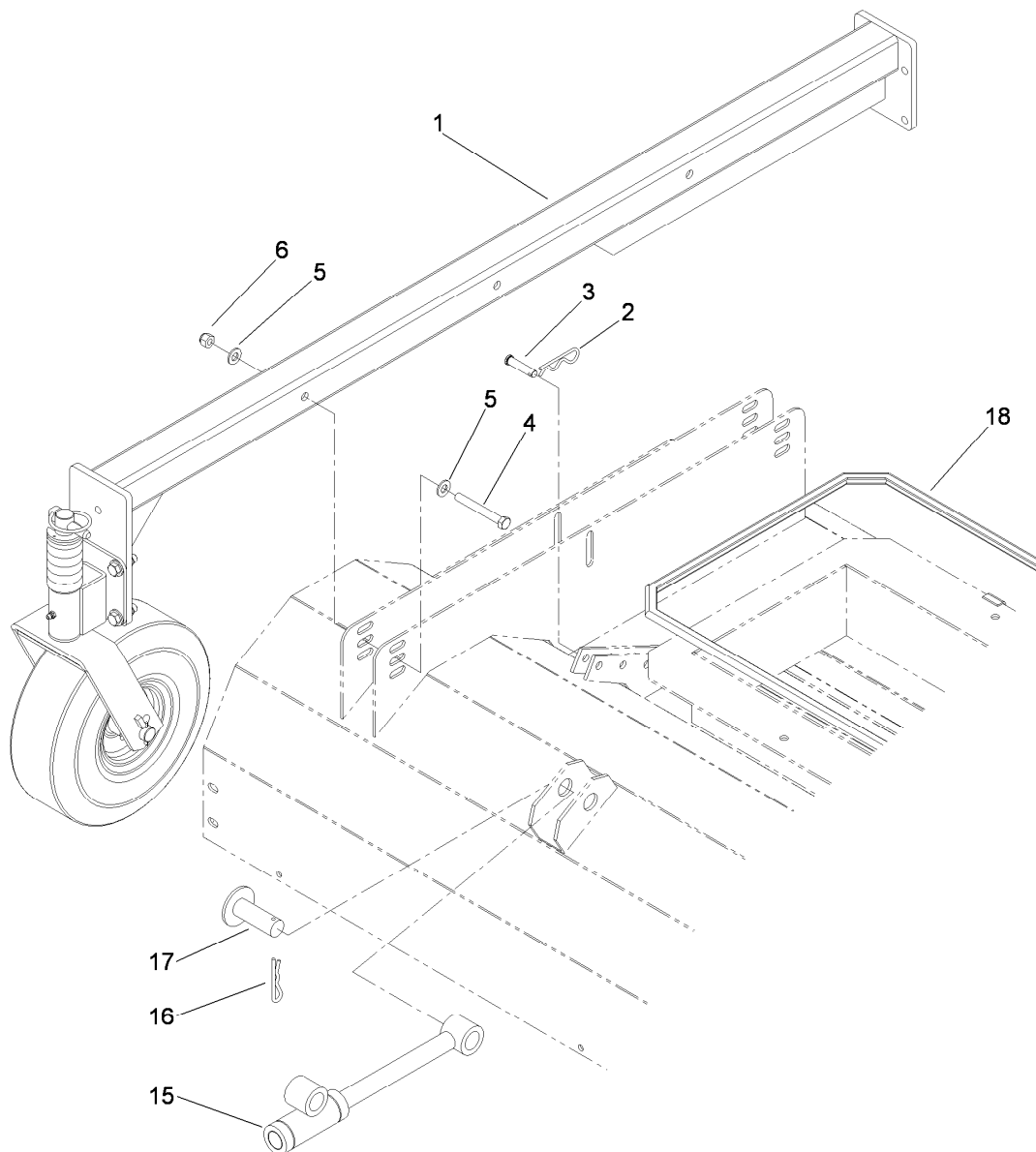
● Not serviced separately



Hydraulic Motor Assembly No. SVA18300

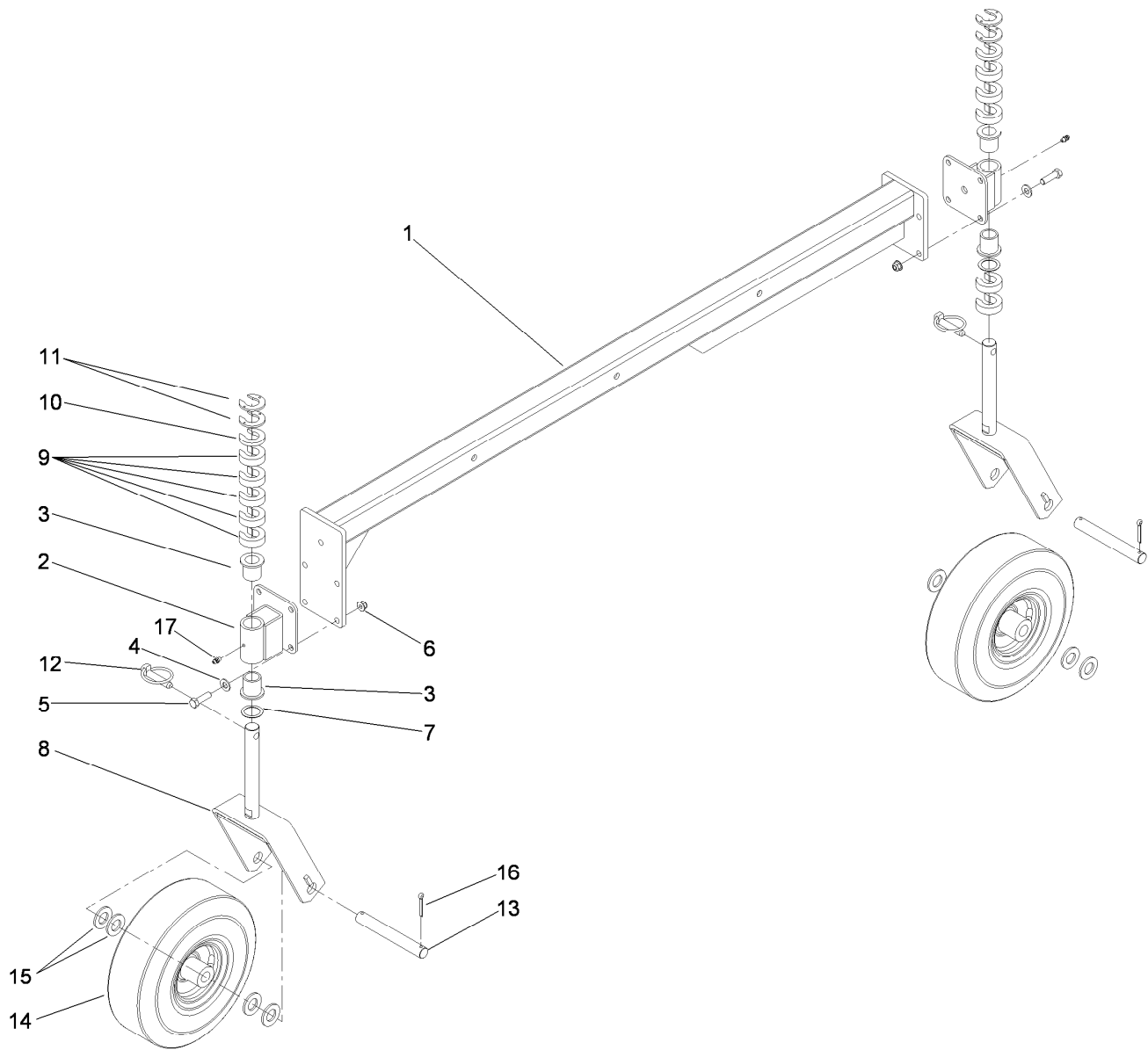
Ref.	Part Number	Qty.	Description
4	94-8850	1	Key-Square
6	108-2437	1	Seal Kit
6:1		1	Seal-Lip ●
6:2		2	Seal-Back Up ●
6:3		4	Seal-Channel ●
6:4		4	Seal-Channel ●
6:5		2	Seal-Section ●

● Not serviced separately



Caster Wheel Assembly

Ref.	Part Number	Qty.	Description
1	117-8282	2	Caster Mount ASM
2	3290-355	2	Pin-Hair
3	283-15	2	Pin-Clevis
4	323-14	6	Screw-HH
5	3256-24	12	Washer-Flat
6	3296-39	6	Nut-Lock, NI
15	SV117-00-01	2	Rod-Radius, Short
16	9335064	2	Pin-Cotter, Hair
17	RS218-00	2	Pin-Clevis
18	105-4843	1	Trim



Caster Mount Assembly

Ref.	Part Number	Qty.	Description
1	105-4940-01	1	Mount-Caster
2	BL116-00-01	2	Mount-Wheel
3	RS202-09	4	Bushing-Flange
4	3256-24	8	Washer-Flat
5	323-7	8	Screw-HH
6	104-8301	8	Nut-HF, NI
7	74-1810	2	Washer
8	SV125-00-01	2	Yoke-Caster, Wheel
9	SV126-01	10	Spacer-Slotted

Ref.	Part Number	Qty.	Description
10	117-8256	4	Spacer-Slotted
11	SV170-00	4	Spacer-Slotted, Thin
12	283-71	2	Pin-Lynch
13	RS211-00	2	Axle-Wheel, Caster
14	RS210-00	2	Wheel-Tire
15	3256-39	16	Washer-Flat
16	3272-22	4	Pin-Cotter
17	302-5	2	Fitting-Grease



Count on it.