



Count on it.

Parts Catalog

Z Master® Commercial 3000 Series Riding Mower

**with 72in TURBO FORCE® Side Discharge
Mower**

Model No. 74959—Serial No. 403010622 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

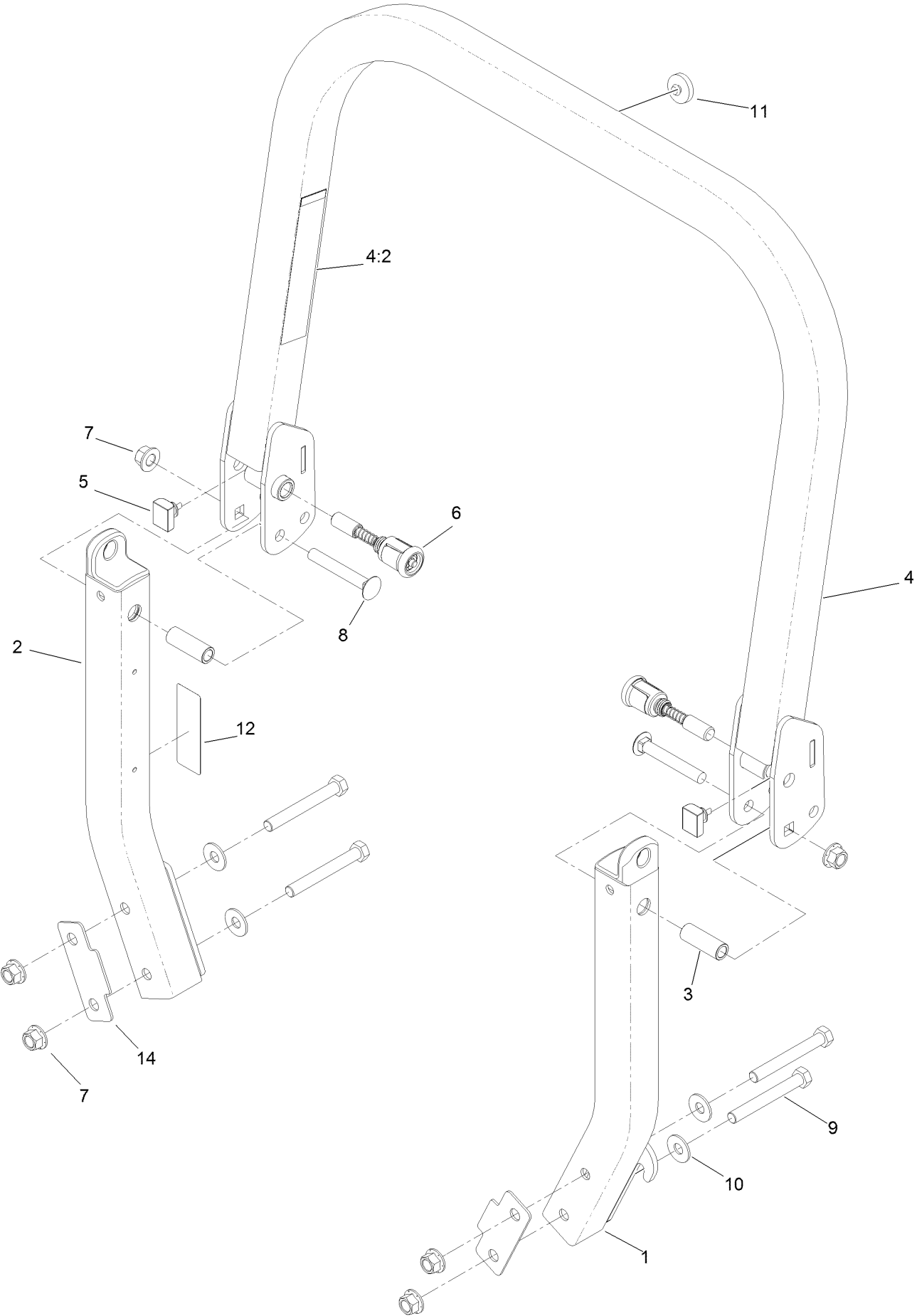
Frame Assembly	4
Roll-Over Protection System Assembly No. 116-0231	6
Caster Wheel and Fork Assembly	8
Hydraulic Drive Assembly	10
Pump Idler Assembly No. 116-1255	12
LH Hydro Assembly No. 126-1323	14
RH Hydro Assembly No. 126-1324	16
Rear Wheel Assembly	18
Park Brake Assembly	20
Fuel Tank Assembly	22
Fuel Tank Assembly No. 135-0645	24
Seat Mounting Assembly	26
Seat Assembly No. 125-3107	28
Motion Control Assembly	30
Console Assembly	32
Electrical Assembly	34
Deck Lift Assembly	36
Height-of-Cut Assembly No. 109-7438	38
Engine, Clutch and Muffler Assembly	40
Deck Assembly	42
Deck Decal Assembly No. 136-8640	44
Idler Arm Assembly	46
Spindle Assembly No. 127-0560	48
Rubber Deflector Assembly No. 108-2792	50
Frame Decal Assembly	52
Attachments and Accessories	54

[illegible]

Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-5904	1	Mainframe ASM	9	3231-22	7	Screw-CARR
1:2	106-5517	2	Decal-Warning	10	3231-21	4	Screw-CARR
1:3	132-0871	1	Decal-Danger	11	116-5899	1	RH Motion Control Cover ASM
1:4	106-2655	2	Decal-Hazard, Pinched Finger	11:2	99-8936	1	Decal-Control, Motion
1:5	133-8062	1	Decal-Arrestor, Spark	11:3	116-5988	1	Decal-Park Brake, CE
2	115-7410	1	Rear Guard ASM	12	116-0580	1	LH Motion Control Cover ASM
2:2	67-7320	1	Decal	12:2	99-8936	1	Decal-Control, Motion
3	116-8898-01	1	Floorpan	13	126-2067-03	1	Guard-Muffler
4	1-513658	2	Bumper	14	68-3640	1	Decal
5	1-811010	2	Plug	15	32144-10	4	Screw-HWH
6	116-0180	1	LH Bumper ASM	20	107-3154	2	Nut-Push
6:2	106-5517	1	Decal-Warning	22	1-543508	4	Cup-Bearing
7	116-0057-03	1	Bumper-RH				
8	104-8301	11	Nut-HF, NI				

Roll-Over Protection System Assembly No. 116-0231



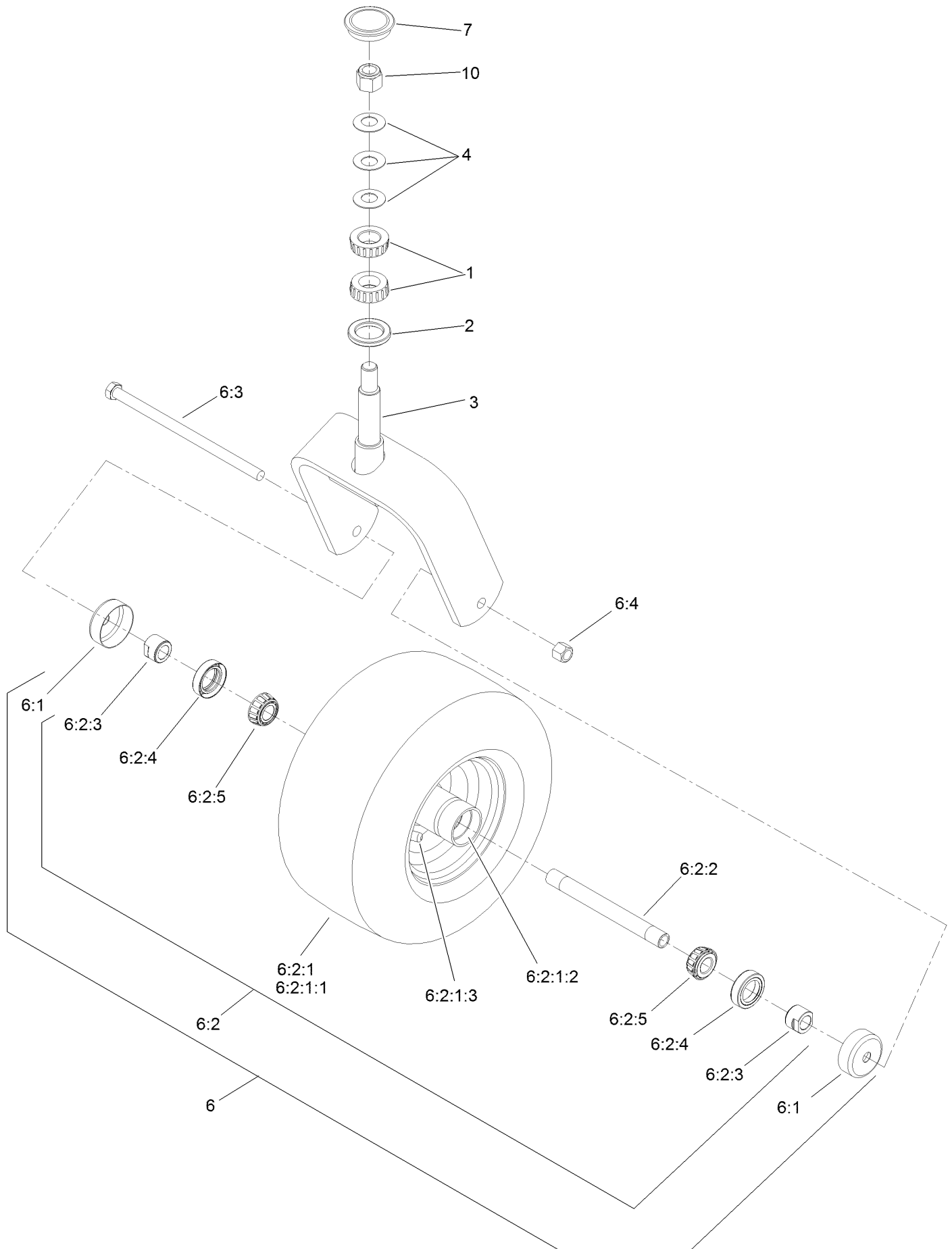
Roll-Over Protection System Assembly No. 116-0231 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Leg-ROPS, LH ●
2		1	Leg-ROPS, RH ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-3069	1	Decal-Warning
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Pin-Spring

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR
9	325-35	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	117-0346	1	Decal-Caution, Fuel Vent
14	116-0960	2	Spacer

● Not serviced separately

Caster Wheel and Fork Assembly

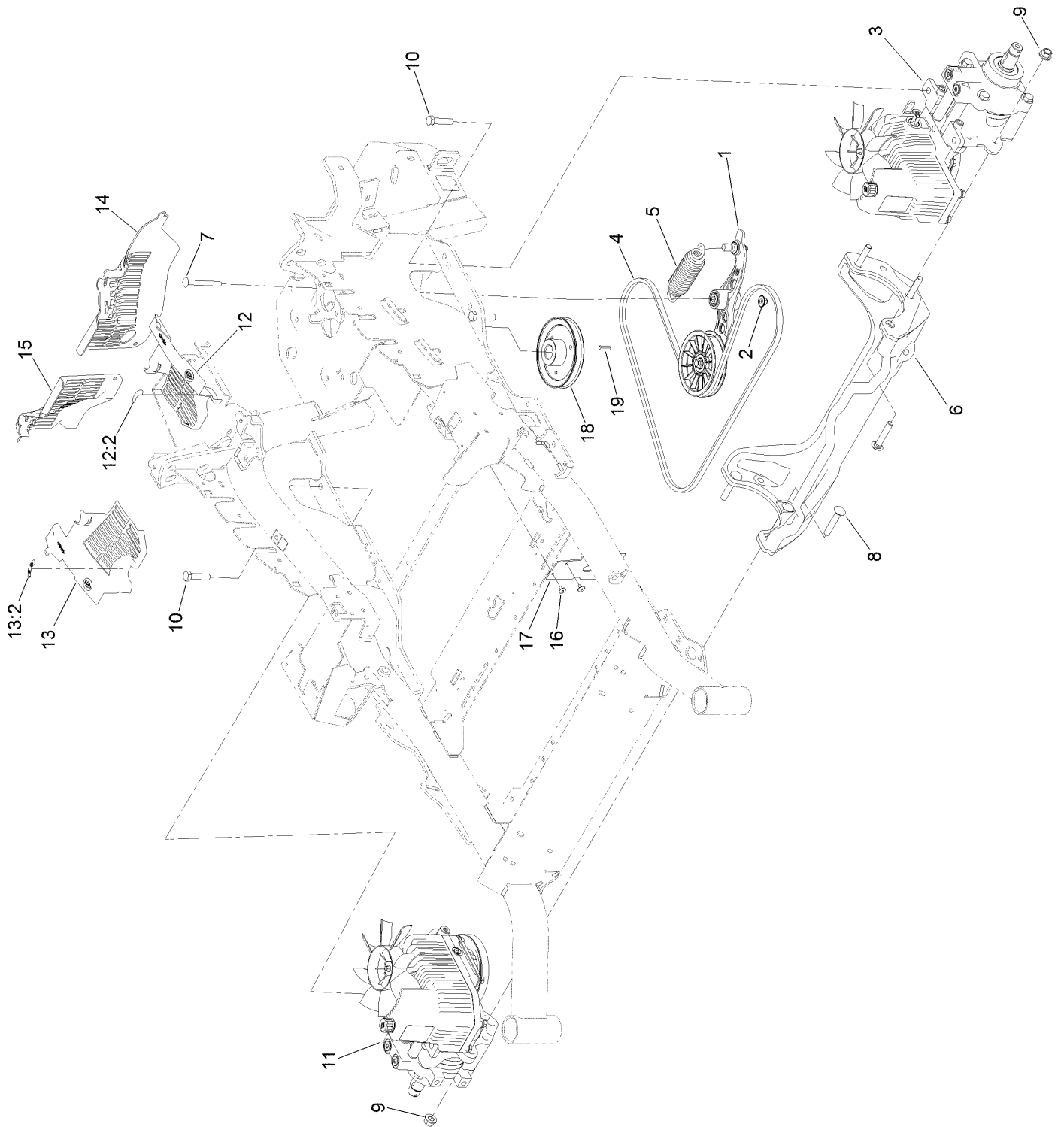


Caster Wheel and Fork Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-543509	2	Bearing-Roller, Tapered	6:2:1:3	5108	1	Valve
2	116-5647	1	Seal-Grease	6:2:2	126-5361	1	Axle Caster ASM
3	116-6707-01	1	Caster	6:2:3	103-3051	1	Spacer-Nut
4	1-633508	3	Washer-Bellville	6:2:4	103-0063	2	Seal-Caster
6	127-9540	1	Wheel And Axle ASM	6:2:5	1-633585	2	Bearing-Cone, Taper
6:1	103-2768	2	Guard-Seal	6:3	325-39	1	Screw-HH
6:2		1	Wheel And Bearing ASM ●	6:4	3296-23	1	Nut-Lock, NI
6:2:1		1	Wheel And Tire ASM ●	7	103-4882	1	Cap-Grease
6:2:1:1	1-523009	1	Tire	10	3296-51	1	Nut-Lock, NI
6:2:1:2	1-633584	2	Bearing-Cup				

● Not serviced separately

Hydraulic Drive Assembly



Hydraulic Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-1255	1	Pump Idler ASM	12:2	116-8726	1	Decal-Oil, Hydro
2	109-6658	1	Nut-Flange, NI	13	116-0171	1	RH Hydro Guard ASM
3	126-1323	1	LH Hydro ASM (12Cc W/ Shock)	13:2	116-8726	1	Decal-Oil, Hydro
4	109-3388	1	Belt	14	109-9057	1	Guard-Hydro, Rear (LH)
5	116-6317	1	Spring-Extension	15	109-9058	1	Guard-Hydro, Rear (RH)
6	116-7558	1	Cradle-Hydro	16	1-803035	2	Rivet-Pop
7	116-1502	1	Bolt-Shoulder, Carriage	17	116-2362	1	Deflector-Air Flow
8	126-0095	6	Screw-CARR	18	109-9905	1	Sheave
9	99-5107	6	Nut-Lock	19	1-807259	1	Key
10	325-8	4	Screw-HH	99	114-4713	1	Hypr-Oil 500 (Quart) ●
11	126-1324	1	RH Hydro ASM (12Cc W/ Shock)	99	114-4714	1	Hypr-Oil 500 (Gallon) ●
12	116-0170	1	LH Hydro Guard ASM	99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
				99	117-0390	1	Filter-Hydro ●

● Not illustrated

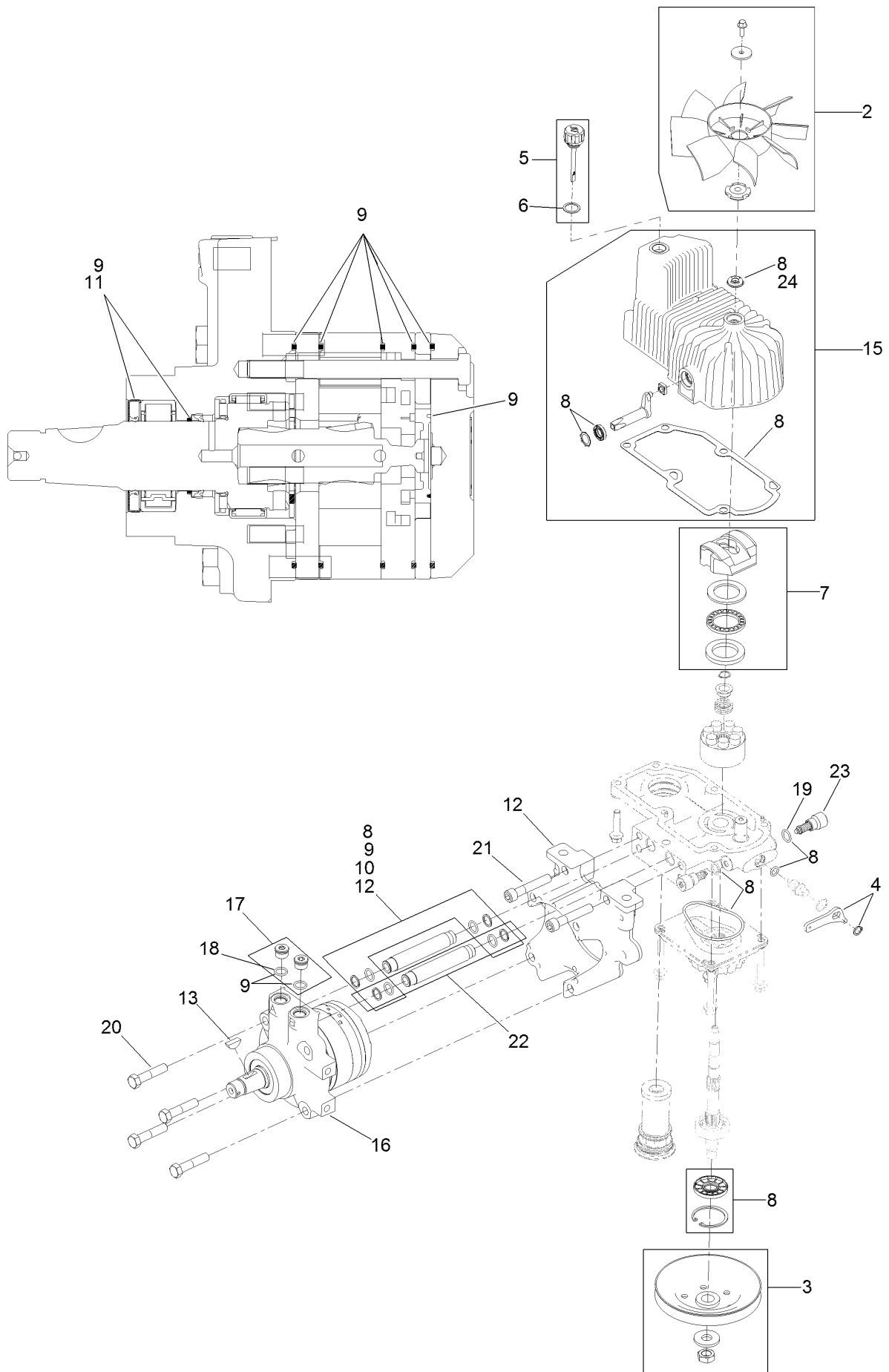
Pump Idler Assembly No. 116-1255



Pump Idler Assembly No. 116-1255 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	43-0940	1	Spacer	8	323-8	1	Screw-HH
3	103-3504	2	Bearing-Spherical	9	32120-10	2	Ring-Snap
4	103-3505	1	Seal-Lip, Double	10	302-19	1	Fitting-Grease
5	103-3506	1	Seal-Lip, Single	11	109-8076	1	Pulley-Idler
6	109-6658	1	Nut-Flange, NI	12	132-4724	1	Pin-Anchor, Spring
7	106-7159	2	O-Ring				

LH Hydro Assembly No. 126-1323

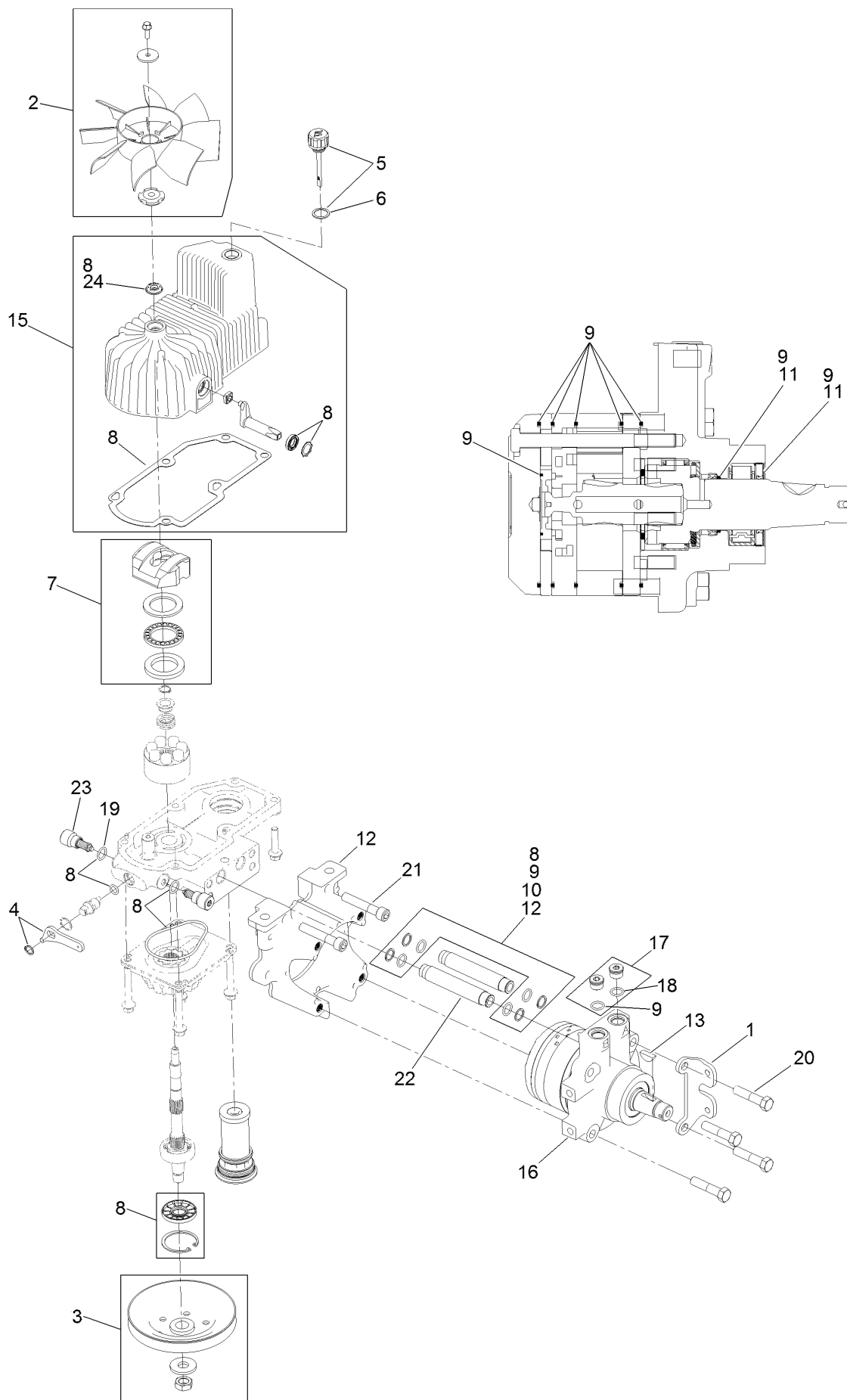


LH Hydro Assembly No. 126-1323 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	116-0233	1	Fan Kit	15	116-3287	1	Housing-LH
3	116-0234	1	Pulley Kit	16	116-8915	1	Motor-Hydraulic LH 240Cc
4	116-0235	1	Handle-Bypass Valve, Hydro	17	116-7901	1	Magnetic Plugs Service Kit
5	116-0236	1	Dipstick-Hydro W/Gasket	18	76-1900	2	O-Ring
6	116-0237	1	Gasket-Dipstick, Hydro	19	116-8662	2	O-Ring-Check Valve
7	116-1367	1	Swash Block Kit	20	116-8974	4	Screw HH
8	116-1368	1	Pump Seal Kit	21	116-8975	2	Screw-HSH
9	116-1369	1	Motor Seal Kit	22	116-9922	2	Hydraulic Tube Kit
10	116-1370	1	Tube Seal Kit	23	126-7466	2	Shock Valve, 12Cc Hydro
11	116-1371	1	Output Shaft Seal Kit	24	126-7711	1	Seal-Fan Drive
12	116-5469	1	Nose Cup-Uht	99	116-4245	1	Puller-Pulley ●
13	3257-42	1	Key-Woodruff	99	116-1373	1	Flow Test Kit ●

● Not illustrated

RH Hydro Assembly No. 126-1324

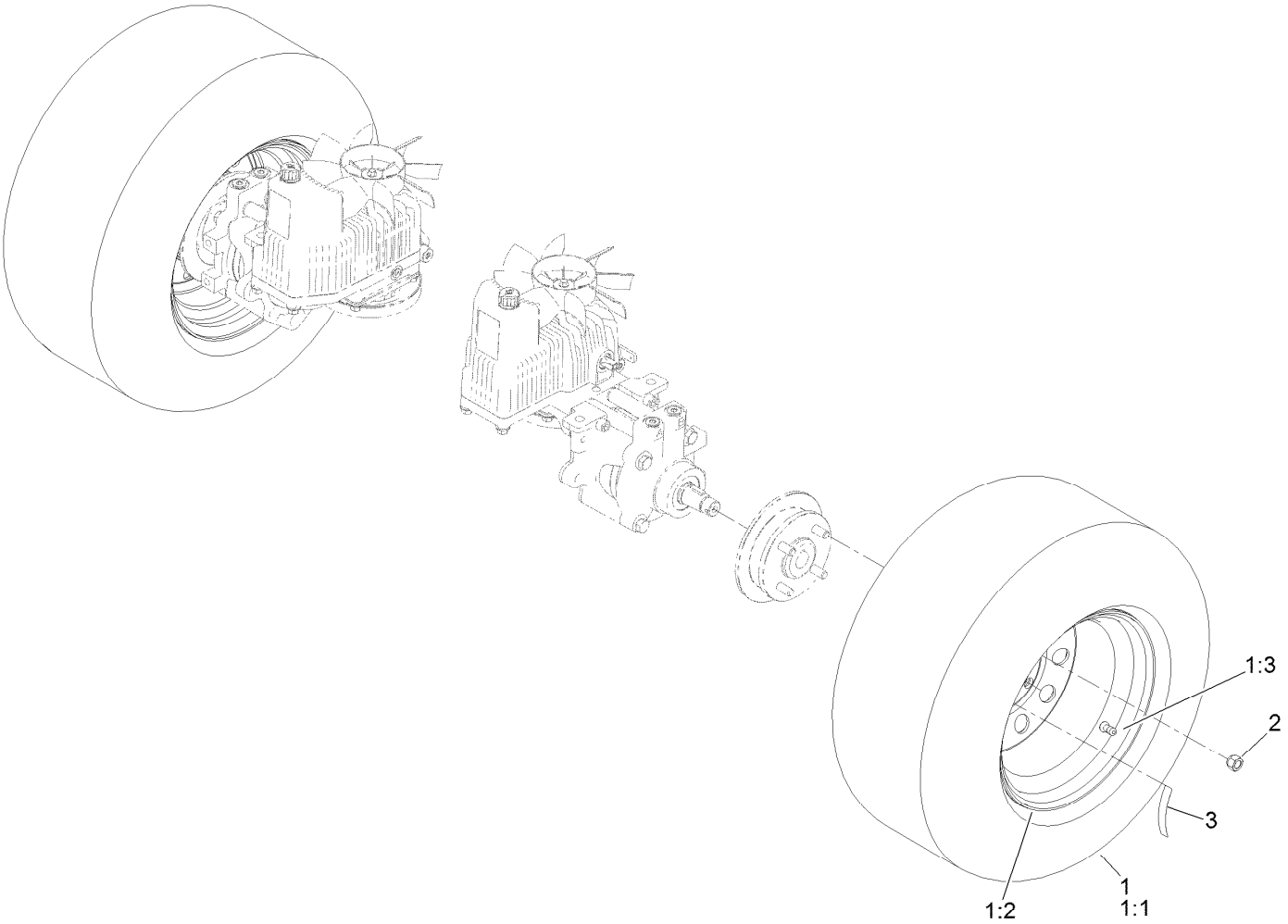


RH Hydro Assembly No. 126-1324 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9063	1	Mount-Shoe, Horse	13	3257-42	1	Key-Woodruff
2	116-0233	1	Fan Kit	15	116-3288	1	Housing-RH
3	116-0234	1	Pulley Kit	16	116-8916	1	Motor-Hydraulic RH 240Cc
4	116-0235	1	Handle-Bypass Valve, Hydro	17	116-7901	1	Magnetic Plugs Service Kit
5	116-0236	1	Dipstick-Hydro W/Gasket	18	76-1900	2	O-Ring
6	116-0237	1	Gasket-Dipstick, Hydro	19	116-8662	2	O-Ring-Check Valve
7	116-1367	1	Swash Block Kit	20	116-8974	4	Screw HH
8	116-1368	1	Pump Seal Kit	21	116-8975	2	Screw-HSH
9	116-1369	1	Motor Seal Kit	22	116-9922	2	Hydraulic Tube Kit
10	116-1370	1	Tube Seal Kit	23	126-7466	2	Shock Valve, 12Cc Hydro
11	116-1371	1	Output Shaft Seal Kit	24	126-7711	1	Seal-Fan Drive
12	116-5469	1	Nose Cup-Uht	99	116-4245	1	Puller-Pulley ●
				99	116-1373	1	Flow Test Kit ●

● Not illustrated

Rear Wheel Assembly

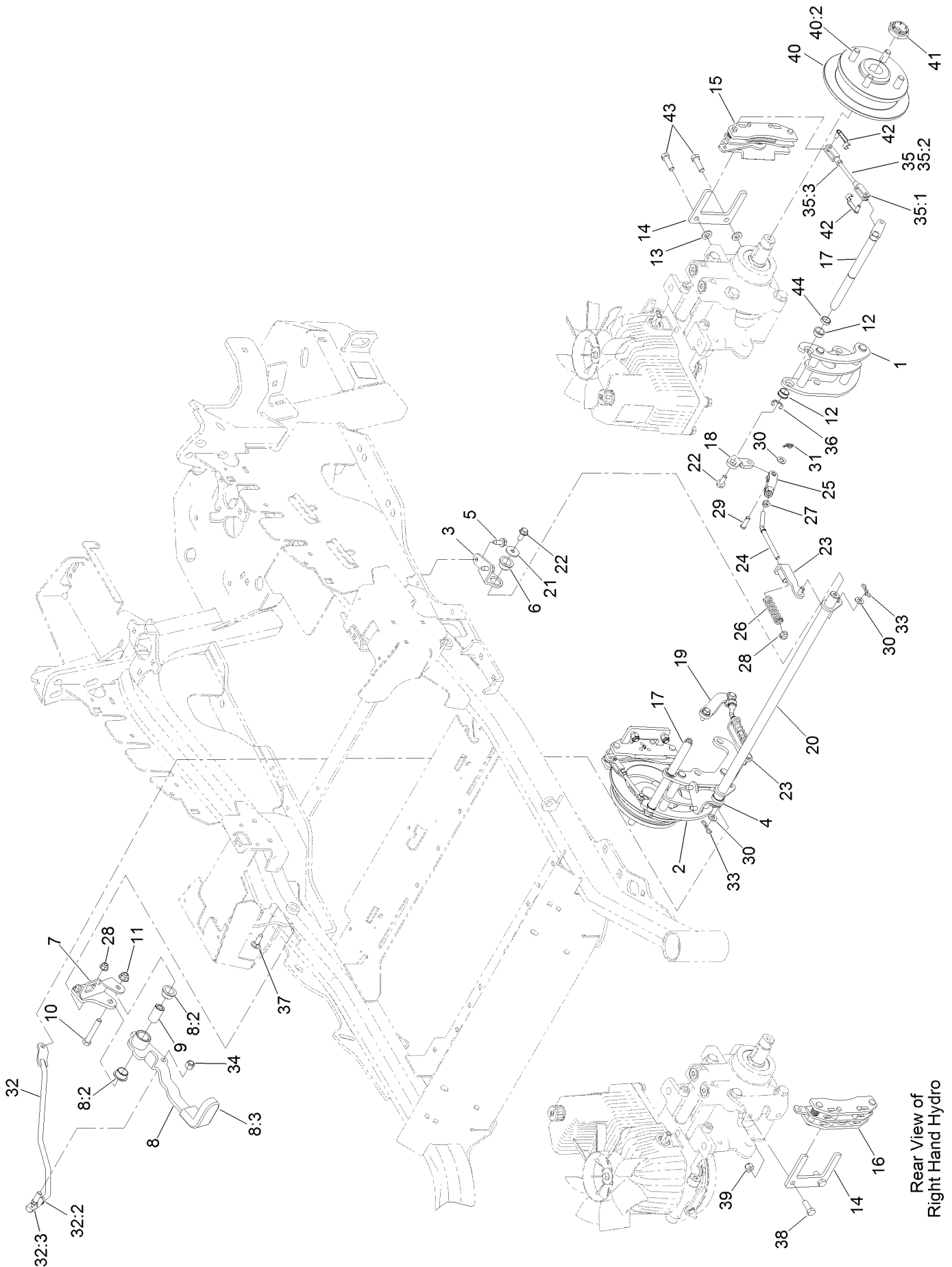


Rear Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9521	2	Wheel And Tire ASM
1:1	1-633993	1	Tire
1:2	127-9522	1	Wheel
1:3	232-27	1	Stem-Valve

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	242-50	8	Nut-Lug
3	126-2055	2	Decal-Torque, Wheel Hub Lug

Park Brake Assembly

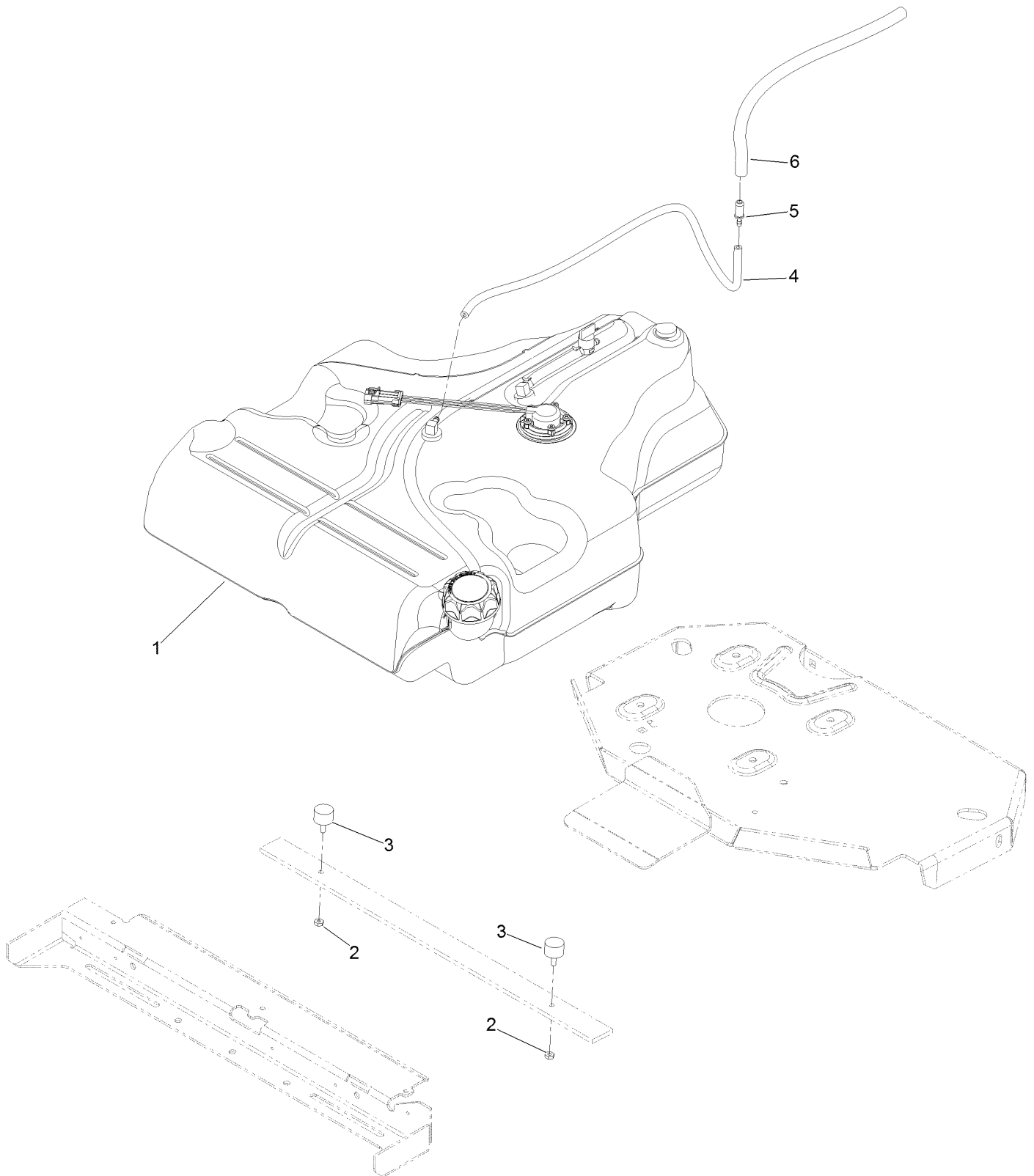


Rear View of
Right Hand Hydro

Park Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4248	1	Mount-Bellcrank, LH	25	126-3693	2	Yoke-Offset
2	126-4249	1	Mount-Bellcrank, RH	26	116-9085	2	Spring-Compression
3	116-9681	1	Mount-Pivot, LH	27	3220-2	2	Nut-Jam
4	116-9682	1	Mount-Pivot, RH	28	104-8300	4	Nut-HF, NI
5	32144-70	4	Screw-HWHTF	29	1-808280	2	Pin-Clevis
6	109-8054	2	Bushing-Flange	30	3256-23	4	Washer-Plain
7	116-9096-01	1	Bracket-Mount	31	116-6639	2	Pin-Cotter, Locking
8	132-9406	1	Brake Lever ASM W/ Grip	32	116-9102	1	Front Linkage ASM
8:2	109-8054	2	Bushing-Flange	32:2	94-7572	1	End-Tie Rod, RH
8:3	132-4749	1	Grip-Lever	32:3	3220-3	1	Nut-HJ
9	116-9117	1	Handle-Pivot, Brake	33	119-1415	2	Pin-Cotter, Locking
10	323-11	1	Screw-HH	34	3296-6	1	Nut-Lock
11	104-8301	1	Nut-HF, NI	35	126-7587	2	Rear Linkage ASM
12	126-6199	4	Bushing	35:1	126-7588	2	Yoke
13	3256-24	2	Washer-Flat	35:2	116-9069	1	Linkage, Rear
14	109-0958	2	Plate-Mount, Brake	35:3	3220-1	1	Nut-Jam
15	109-2889	1	Caliper-Brake	36	32120-19	2	E-Ring
16	116-9103	1	Caliper-Brake, RH	37	3230-2	2	Bolt-CARR
17	126-4251	2	Bellcrank	38	323-6	2	Screw-HH
18	126-3715	1	Arm-Inner, LH	39	3296-39	2	Nut-Lock, NI
19	126-3716	1	Arm-Inner, RH	40	116-1746	2	Wheel Hub ASM
20	116-9080	1	Shaft-Cross	40:2	116-1696	4	Stud-Wheel
21	115-7109	2	Washer-Flat	41	116-1399	2	Locknut
22	98-9940	4	Screw-HHF	42	126-6395	4	Pin-Clevis, Spring
23	116-9609	2	Bracket-L	43	92-5727	2	Screw-Lock, Patch
24	116-9086	2	Linkage-Mid	44	126-6200	2	Spacer

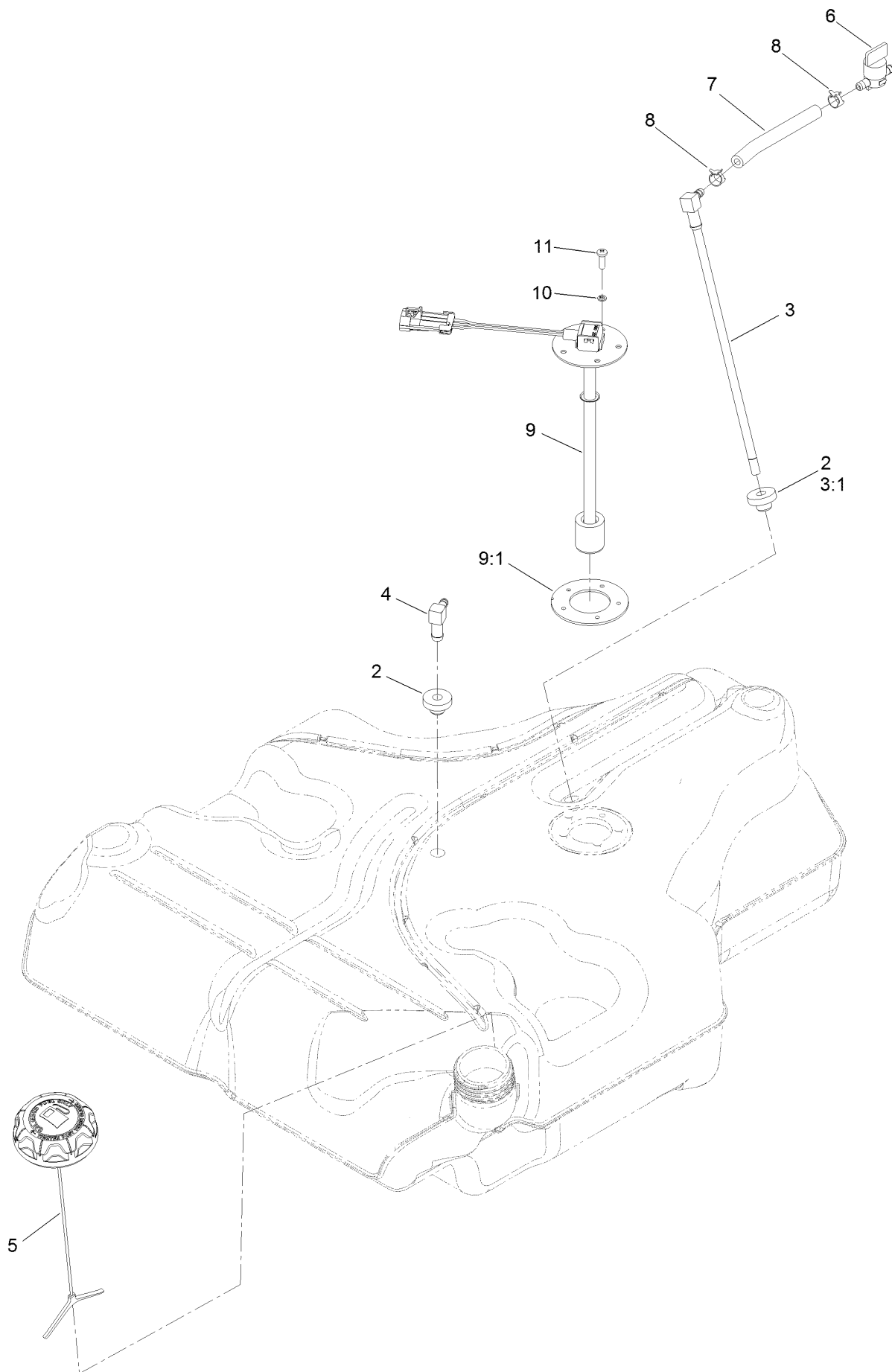
Fuel Tank Assembly



Fuel Tank Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0645	1	Fuel Tank ASM	4	117-9569	1	Hose-Fuel
2	3218-1	2	Nut-Jam	5	98-2952	1	Fitting-Straight
3	1-523420	2	Bumper	6	116-4344	1	Hose-Fuel

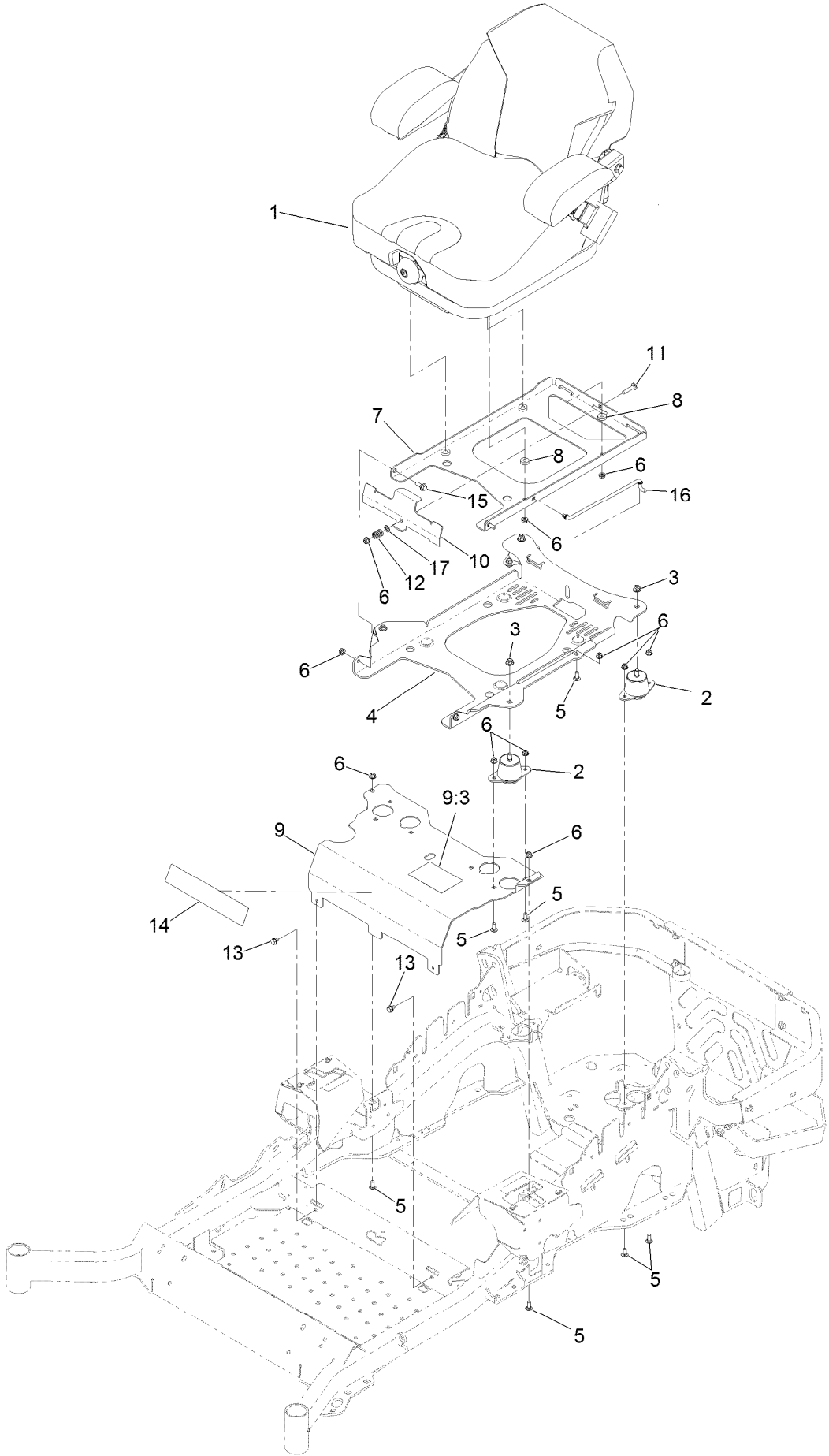
Fuel Tank Assembly No. 135-0645



Fuel Tank Assembly No. 135-0645 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	2	Bushing	7	109-0650	1	Hose-Fuel
3	116-2459	1	Fuel Line Kit (With Grommet)	8	2412-98	2	Clamp-Hose
3:1	46-6560	1	Bushing	9	126-3949	1	Sender-Level, Fuel (W/Gasket)
4	116-2288	1	Fitting-90 Elbow	9:1	126-3950	1	Gasket-Sender
5	126-1789	1	Cap-Fuel, Ratcheting	10	3253-17	5	Washer-Lock
6	1-603770	1	Valve-Fuel	11	3290-500	5	Screw-PPH

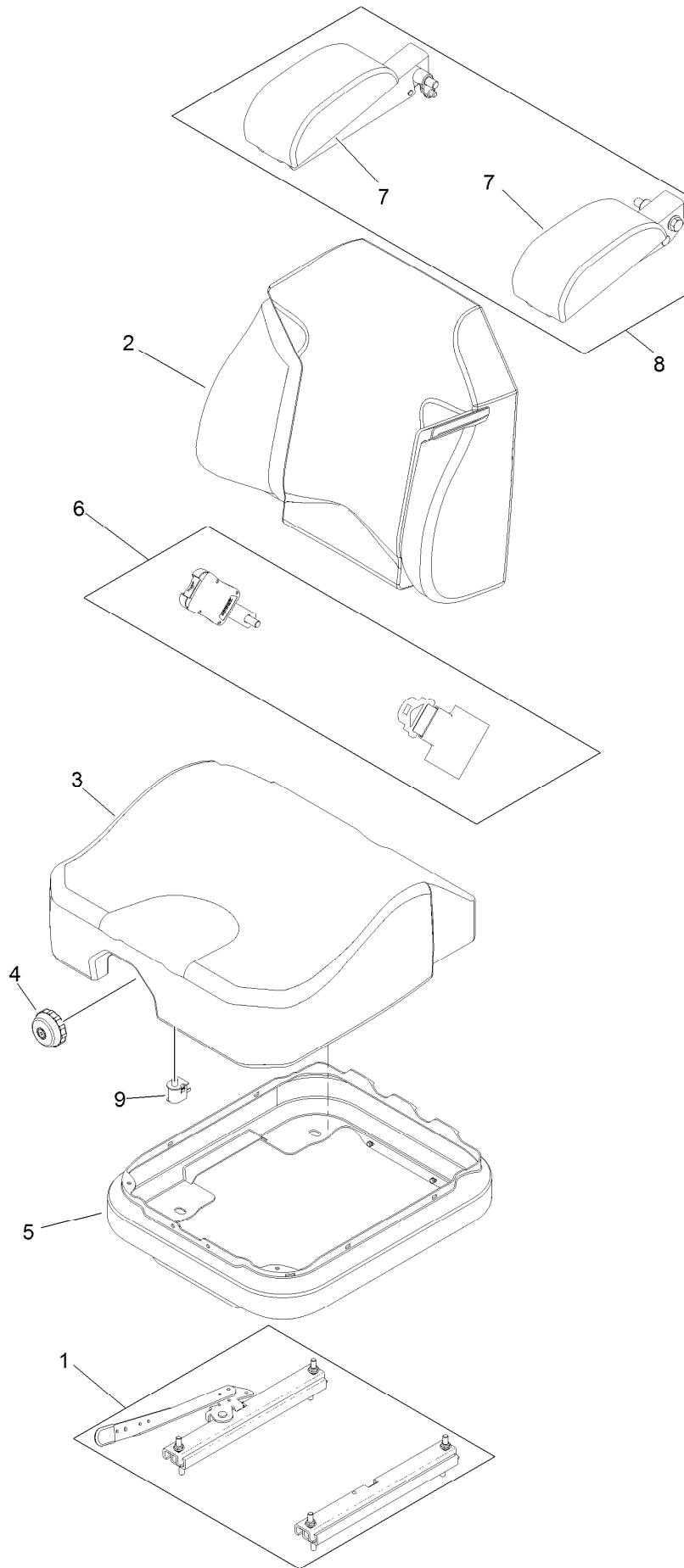
Seat Mounting Assembly



Seat Mounting Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-3107	1	Suspension Seat ASM	9:3	125-9383	1	Decal-Service Aid
2	109-9034	4	Isolator-Seat	10	109-9881-03	1	Plate-Latch, Seat
3	104-8301	4	Nut-HF, NI	11	3230-4	1	Bolt-CARR
4	116-3860-03	1	Plate-Tilt, Seat Support	12	107-3017	1	Spring-Compression
5	3230-23	11	Screw-CARR	13	9266934	2	Screw
6	104-8300	18	Nut-HF, NI	14	119-2507	1	Decal
7	116-3859-03	1	Plate-Frame, Seat	15	116-1297	2	Screw-Shoulder
8	26-4840	4	Spacer-Pin, Mounting	16	116-0070	1	Rod-Prop
9	125-9385	1	Seat Mount ASM	17	3256-23	1	Washer-Plain

Seat Assembly No. 125-3107

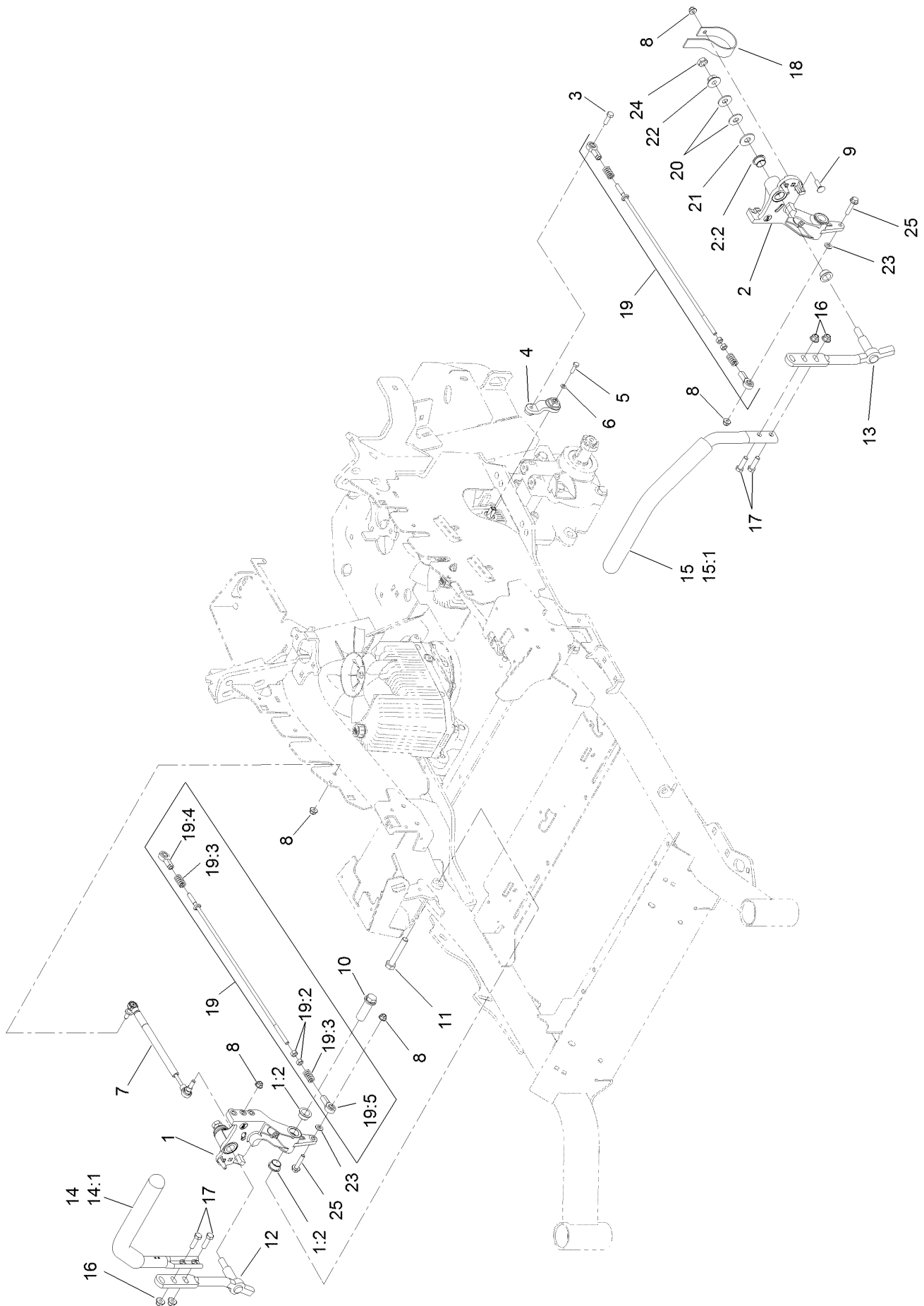


Seat Assembly No. 125-3107 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-8910	1	Seat Track Set
2	125-3112	1	Cover-Back
3	125-3111	1	Cover-Cushion
4	116-8911	1	Knob-Adjuster
5	116-5659	1	Cover-Suspension Bellows

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	126-2061	1	Seat Belt Service Kit
7	109-9802	1	Arm Rest Pad Set
8	109-9803	1	Arm Rest Set
9	82-2190	1	Switch-Bail

Motion Control Assembly

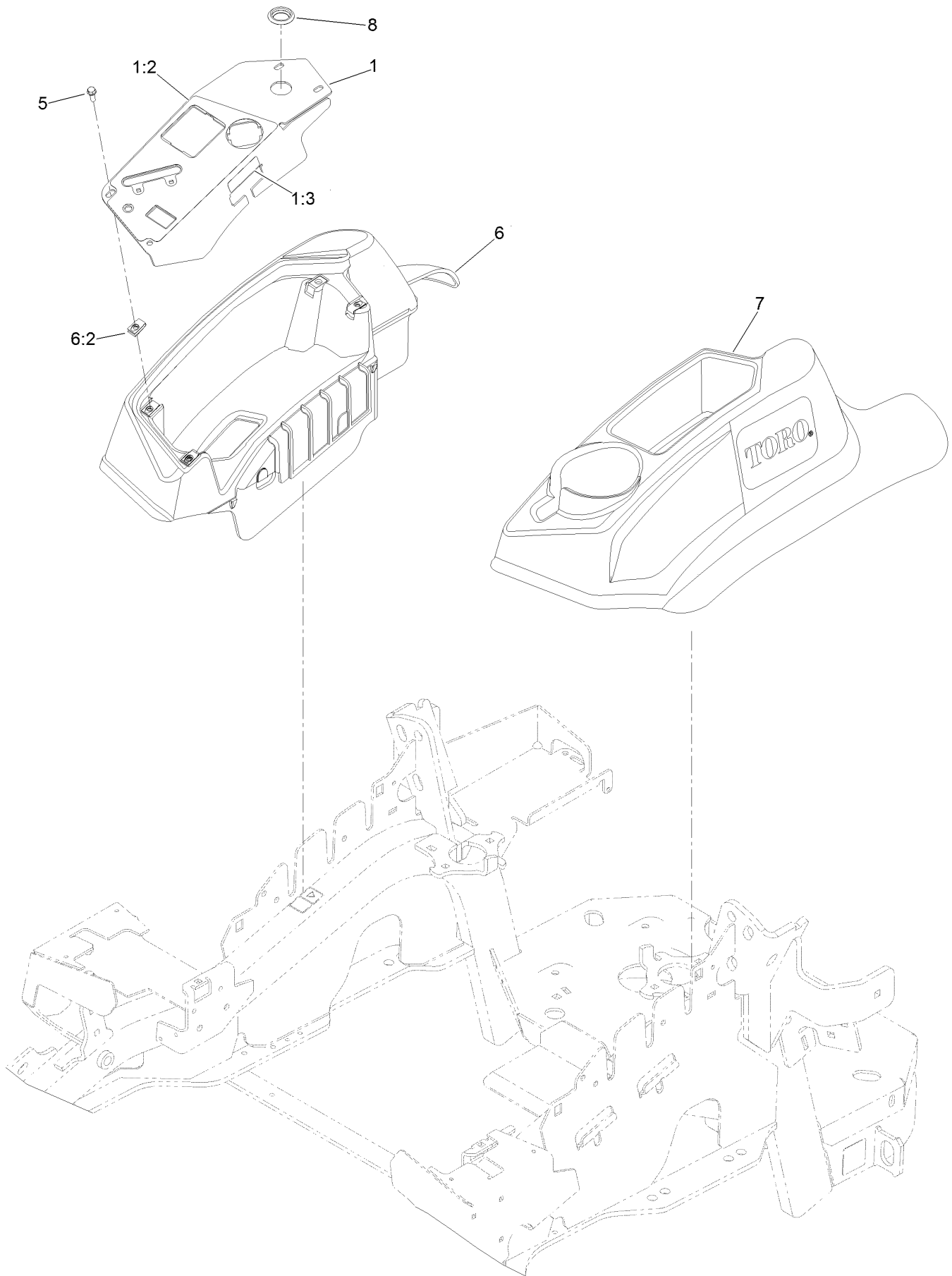


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0880	1	RH Motion Control And Bushing ASM	14	109-6589	1	RH Steering Handle ASM
1:2	109-8054	4	Bushing-Flange	14:1	109-5668	1	Grip-Control, Lever
2	116-0881	1	LH Motion Control And Bushing ASM	15	109-6590	1	LH Steering Handle ASM
2:2	109-8054	4	Bushing-Flange	15:1	109-5668	1	Grip-Control, Lever
3	116-0648	2	Screw-HH, Thread Locking ●	16	104-8301	4	Nut-HF, NI
4	109-4581	2	Arm-Control, Pump	17	323-7	4	Screw-HH
5	9080046	2	Screw-HH ●	18	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	19	109-8106	2	Front Pump Linkage ASM
7	116-0027	2	Damper-Control, Motion	19:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-HF, NI	19:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	19:4	1-633152	1	Balljoint-LH
10	109-5891	2	Hub-Threaded	19:5	1-543017	1	Balljoint-RH
11	325-12	2	Screw-HH	20	109-9505	4	Washer-Spring
12	116-0039	1	Lever-Control Motion, RH	21	3256-6	2	Washer-Flat
13	116-0040	1	Lever-Control Motion, LH	22	32128-56	2	Nut-HF
				23	3256-23	2	Washer-Plain
				24	3218-5	2	Nut-Jam
				25	115-1794	2	Screw-HHF

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

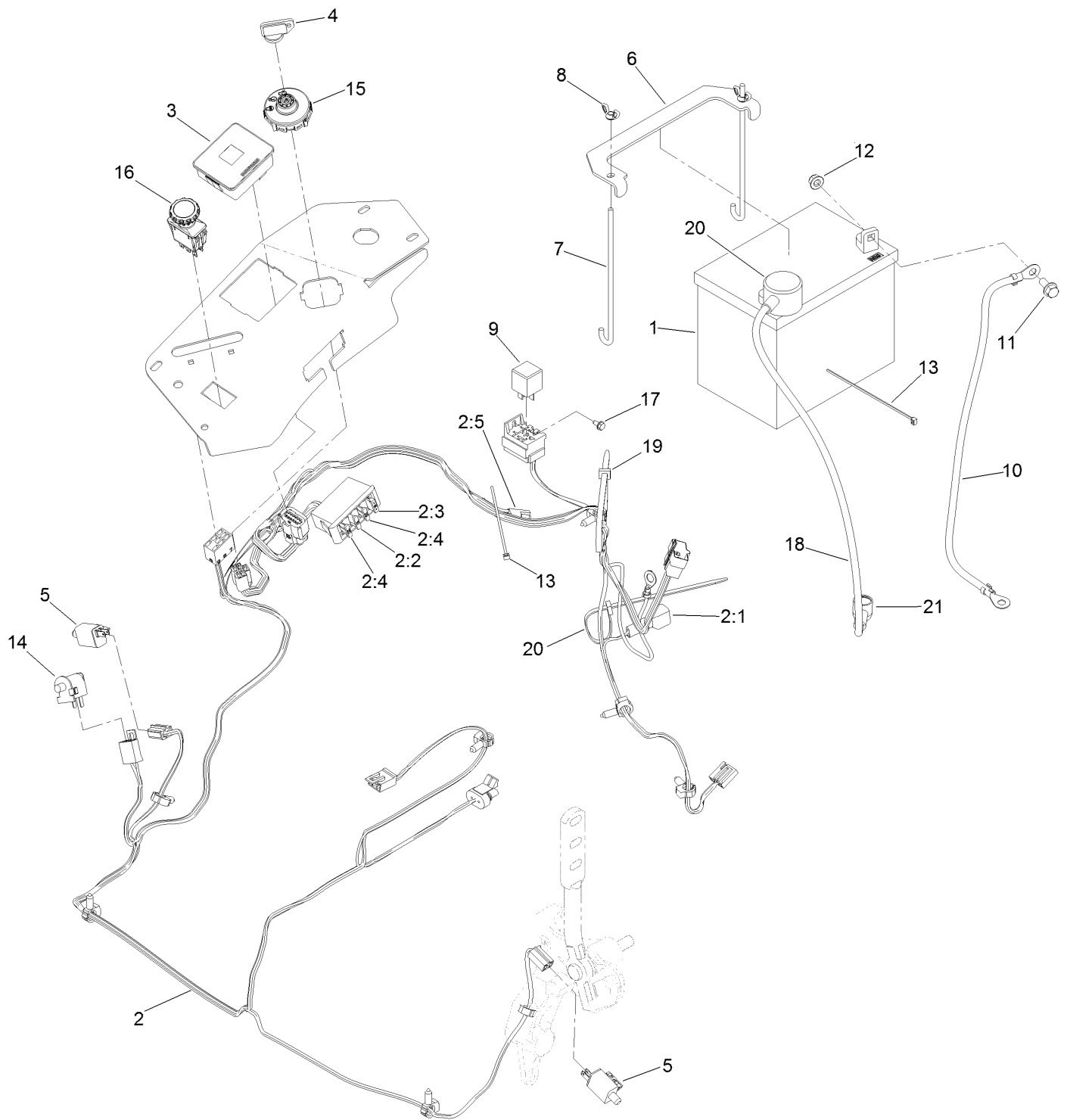
Console Assembly



Console Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-6663	1	Control Panel ASM	6	119-2603	1	RH Console ASM
1:2	121-7551	1	Decal-Panel, Control	6:2	107069	4	Clip
1:3	114-4466	1	Decal-Fuses	7	119-2602	1	Console-LH
5	32105-15	4	Screw-HWH	8	116-1875	1	Plug-Plastic

Electrical Assembly

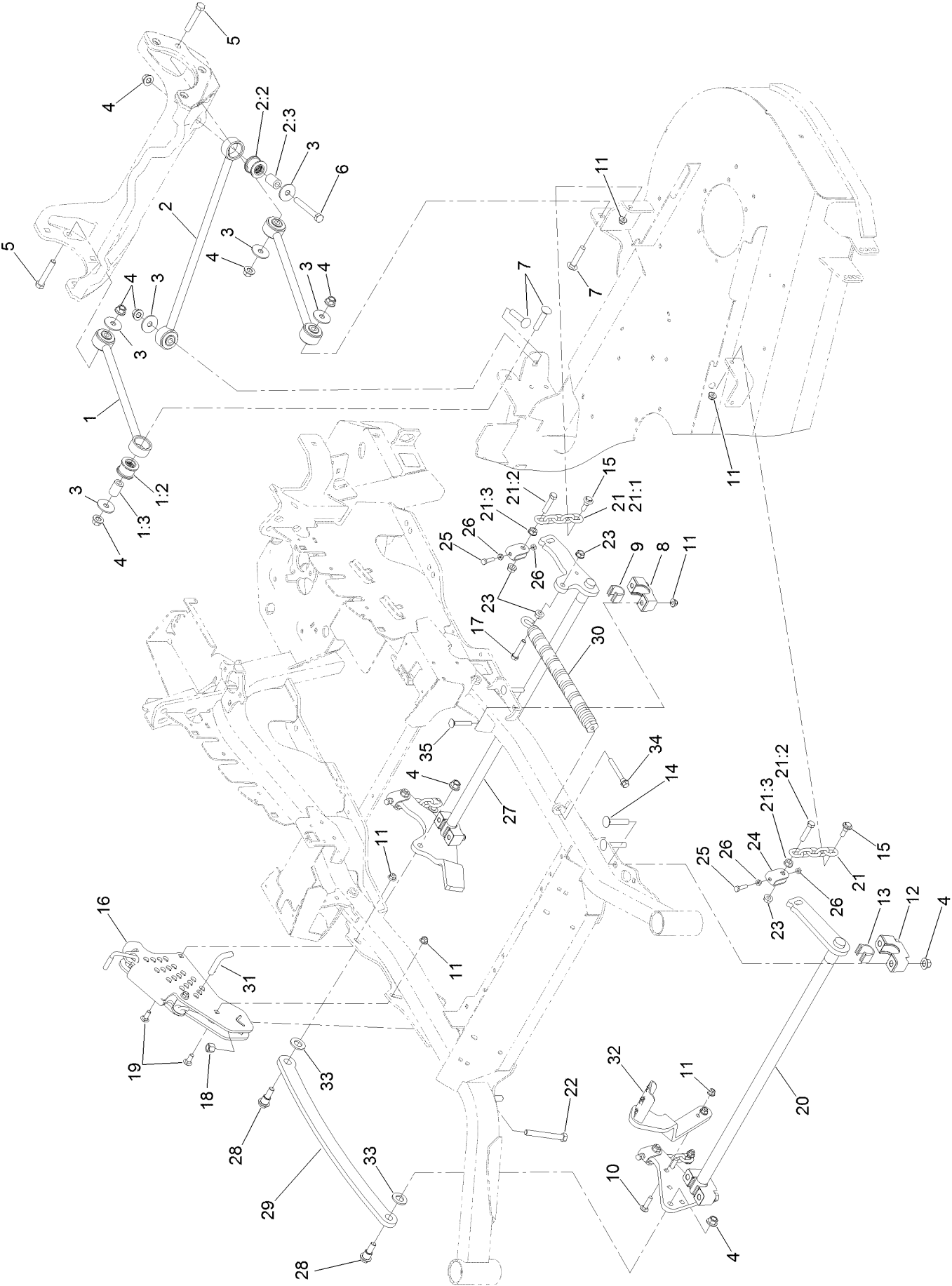


Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8162	1	Battery-Dry	9	1-643275	1	Relay
2	116-6009	1	Harness-Wire, Main ●	10	114-1218	1	Cable-Battery, Negative
2:1	103-3895	1	Diode	11	3234-5	2	Screw-HHF
2:2	218-578	1	Fuse-Blade, 10 Amp	12	104-8300	2	Nut-HF, NI
2:3	109355	1	Fuse-Blade, 15 Amp	13	1-303287	2	Tie-Cable
2:4	109102	2	Fuse-Blade, 25 Amp	14	82-2190	1	Switch-Bail
2:5	116-0053	1	Cap-Plug	15	137-4100	1	Switch-Ignition
3	117-3882	1	Fuel/Hour Meter ASM	16	116-0124	1	Switch-PTO, 10 Amp
4	1-603511	1	Keys-Ignition (Spare Pair)	17	104-2065	1	Screw-HWH
4	63-8360	1	Key-Ignition	18	115-3864	1	Cable-Battery, Positive
5	110-6765	2	Switch	19	1-303335	2	Tie-Plastic
6	116-0042-03	1	Strap-Tie Down, Battery	20	109-2407	1	Insulator-Battery
7	1-633651	2	Bolt-Holddown	21	1-543393	1	Insulator-Solenoid
8	1-543792	2	Wingnut				

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

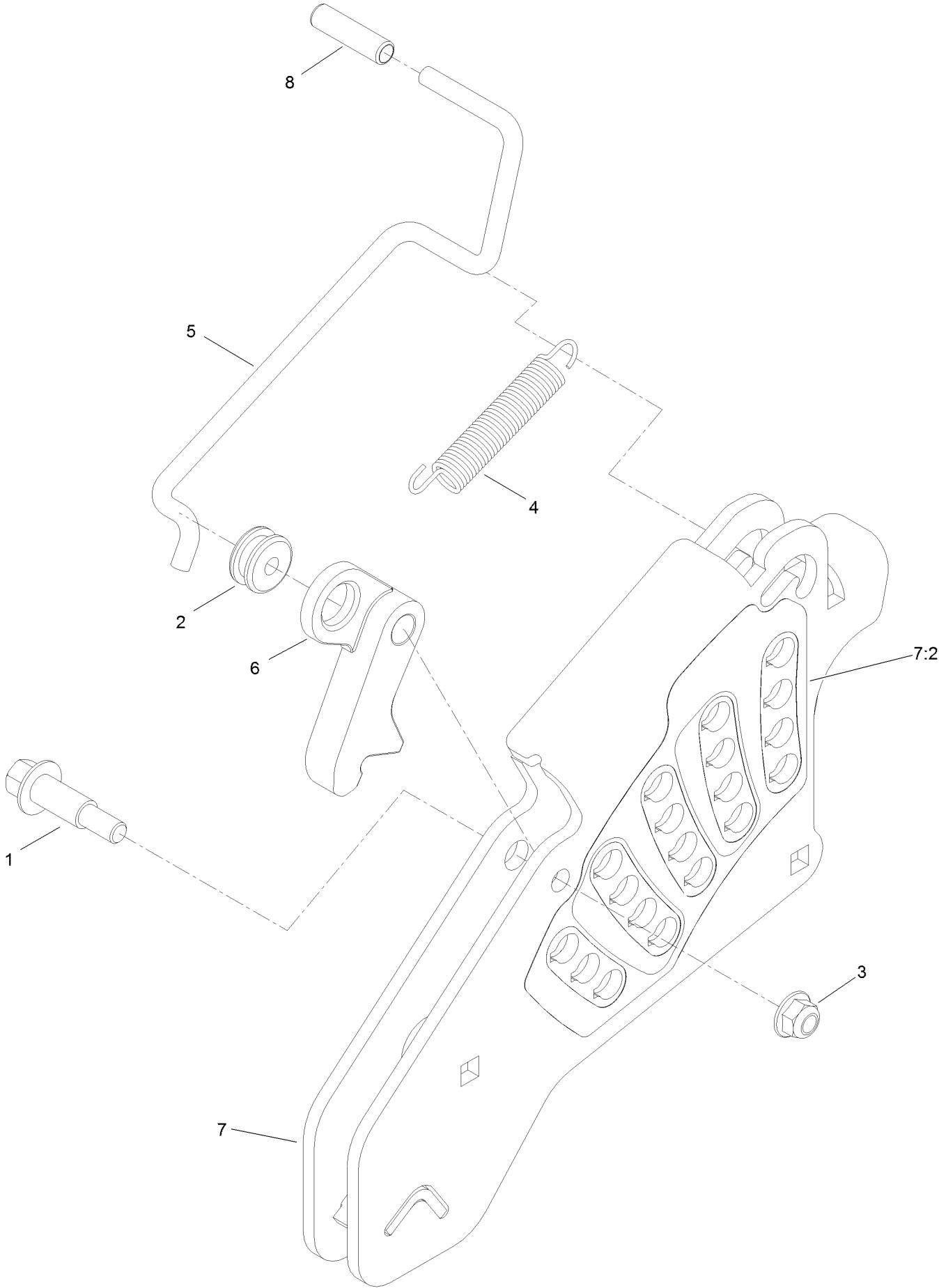
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-7952	2	Deck Strut ASM	16	109-7438	1	HOC ASM
1:2	109-5009	2	Bushing-Suspension, Rubber	17	109-9065	1	Screw-HH
1:3	109-5010	2	Spacer	18	3296-23	1	Nut-Lock, NI
2	109-5013	1	Panhard Rod ASM	19	3231-2	2	Bolt-CARR
2:2	109-5009	2	Bushing-Suspension, Rubber	20	126-2475-03	1	Decklift-Front
2:3	109-5010	2	Spacer	21	116-0756	4	Deck Lift Chain ASM
3	86-1990	6	Washer-Thrust	21:1	1-633447	1	Chain-Lift, Deck
4	99-5107	12	Nut-Lock	21:2	109-9065	1	Screw-HH
5	325-12	2	Screw-HH	21:3	32128-37	1	Nut-HF
6	325-17	1	Screw-HH	22	116-0559	1	Bolt-TAP
7	3233-34	3	Screw-CARR	23	32128-37	6	Nut-HF
8	127-0553	2	Support-Cross Shaft, Bearing Rear	24	109-9066	4	Yoke-Adjust, Deck
9	109-7173	2	Bearing-Cross Shaft, Rear	25	322-47	4	Screw-HH
10	3231-4	2	Screw-CARR	26	3218-2	8	Nut-Jam
11	104-8301	12	Nut-HF, NI	27	116-0459-03	1	Lift-Deck, Rear
12	109-9409	2	Support-Cross Shaft, Bearing	28	116-0780	2	Screw-Shoulder, HHF
13	109-9410	2	Bearing-Cross Shaft, Front	29	116-0797-03	1	Link-Lift, Deck
14	116-1700	4	Bolt-CARR	30	116-0000	1	Spring-Extension
15	109-9840	4	Screw-Shoulder, HHF	31	116-5584	1	Pin-HOC
				32	116-1919-01	1	Lever-Foot
				33	3256-28	2	Washer-Flat
				34	92-7674	1	Bolt-Shoulder
				35	3231-7	4	Screw-CARR

Height-of-Cut Assembly No. 109-7438

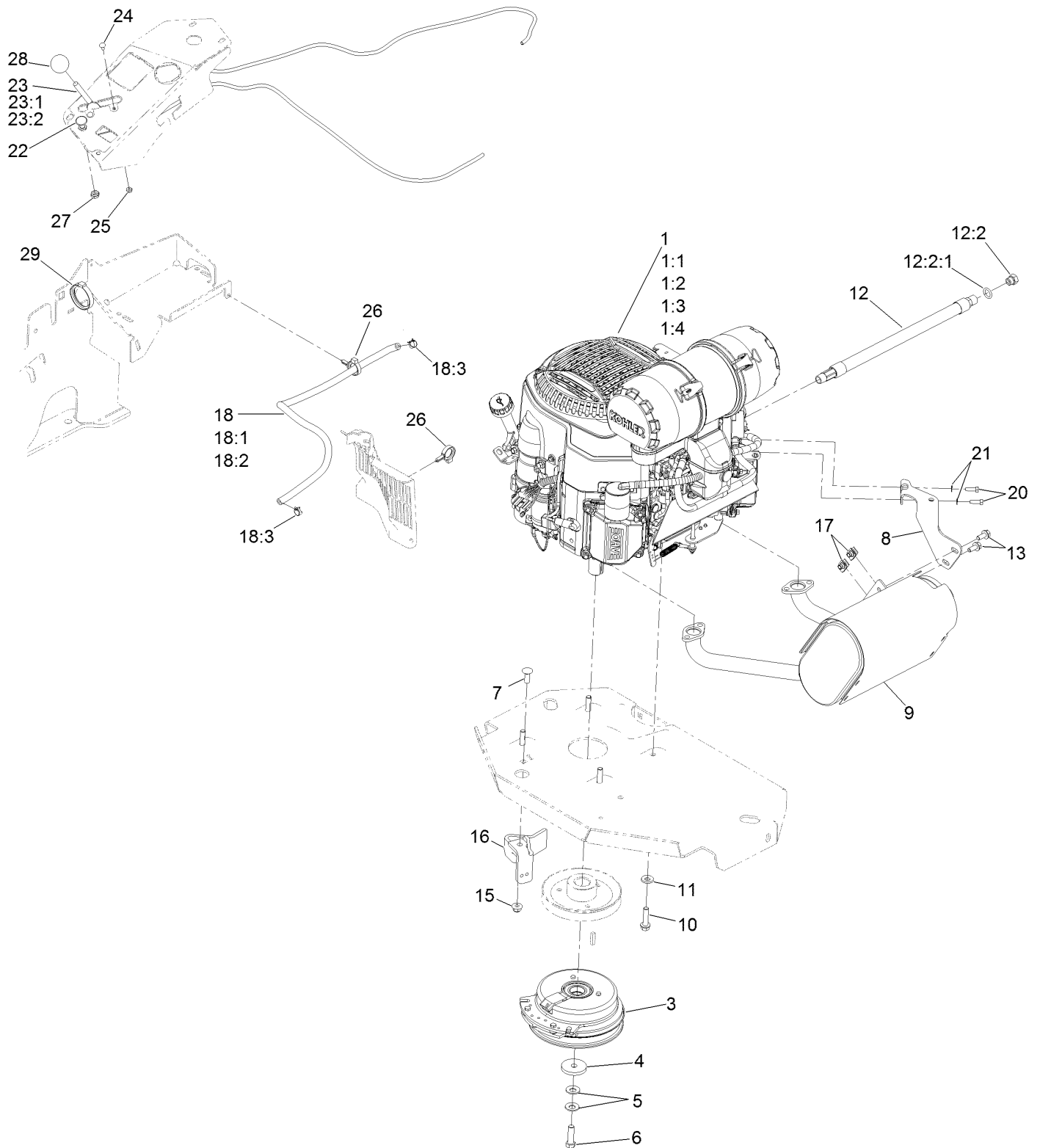


Height-of-Cut Assembly No. 109-7438 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-HF, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	126-4398	1	Decal-HOC
8	109-8250	1	Grip-Lever

Engine, Clutch and Muffler Assembly



Engine, Clutch and Muffler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Kohler, Cv742-3037 ▲◆	12:2:1	237-42	1	O-Ring
1:1		1	Kohler 52 050 02-S Engine Oil Filter ▲◆	13	3234-5	2	Screw-HHF
1:2		1	Kohler 25 083 01-S Engine Air Filter ▲◆	15	104-8301	1	Nut-HF, NI
1:3		1	Kohler 25 083 04-S Safety Filter ▲◆	16	116-2612-01	1	Clutch-Anchor
1:4		1	Kohler 24 050 13-S Fuel Filter ▲◆	17	94-2413	2	Nut-U
3	116-1620	1	Clutch Kit	18	126-1414	1	Fuel Line ASM
4	109-6919	1	Washer-Clutch	18:1	109-0286	1	Hose-Fuel
5	1-603610	2	Washer-Spring	18:2	126-1417	1	Sleeve-Thermal
6	109-9761	1	Screw-HH □	18:3	2412-98	2	Clamp-Hose
7	3231-22	1	Screw-CARR	20	116-4295	2	Screw-HH
8	116-4297	1	Muffler Bracket Kit	21	1-303435	2	Washer-Spring
9	126-8798	1	Muffler Kit	22	115-2756	1	Choke Control ASM
10	32144-102	4	Screw-HWH	23	115-2752	1	Throttle Control ASM
11	98-5975	4	Washer-Belleville	23:1	112-2334	1	Lever-Throttle
12	116-5316	1	Oil Drain Hose ASM ■	23:2	115-3868	1	Cable-Throttle
12:2	353-508	1	Plug-HH ●	24	1-807513	2	Bolt-CARR
				25	3296-2	2	Nut-Lock, NI
				26	105-1853	2	Clamp-Hose
				27	3220-3	1	Nut-HJ
				28	1-603175	1	Knob-Ball
				29	117-7817	1	Clamp-Harness

● Torque to 24-26 ft-lb

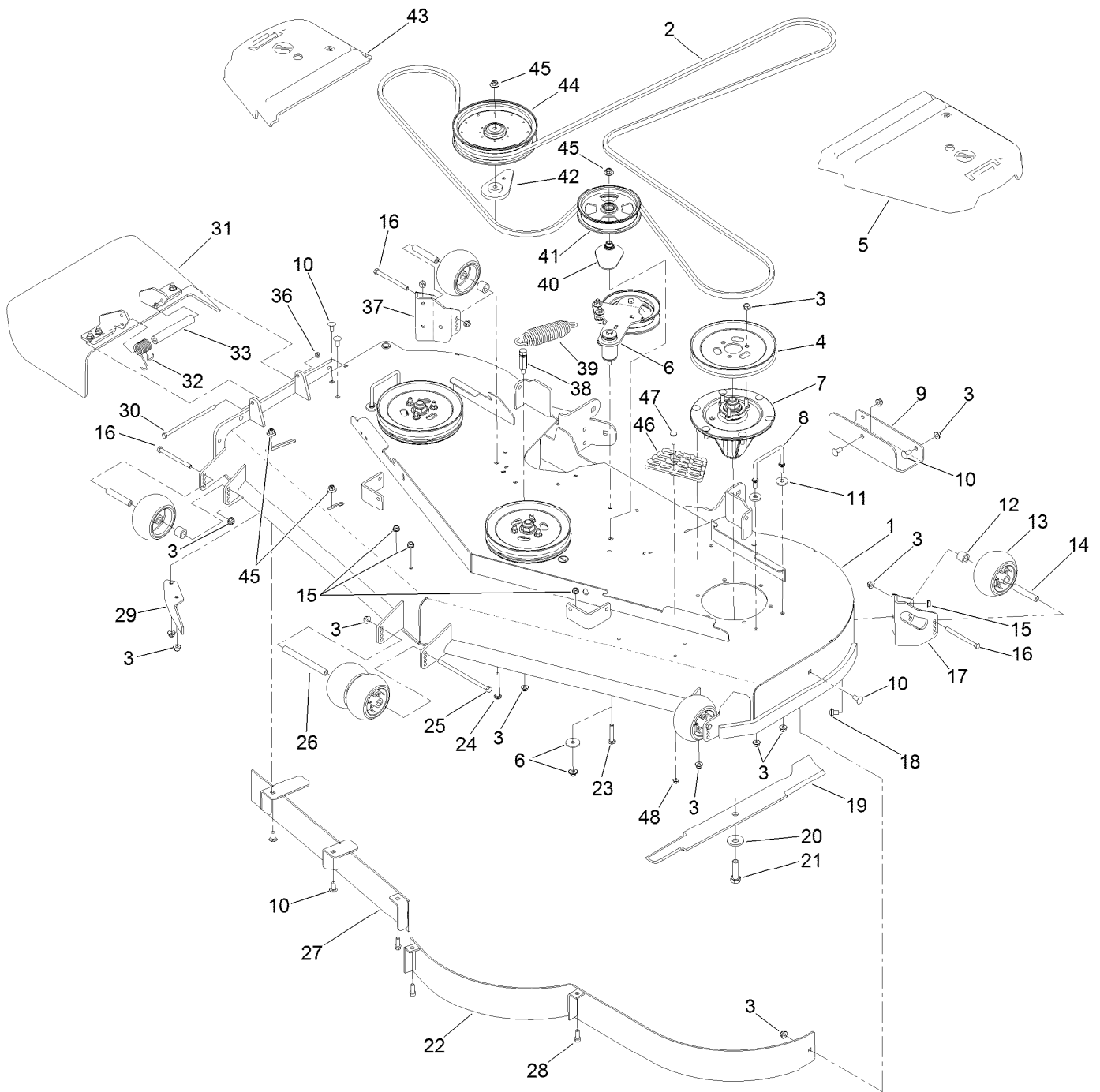
▲ Not serviced separately

□ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Torque to 17-23 ft-lb

◆ Obtain parts from www.kohlerplus.com

Deck Assembly

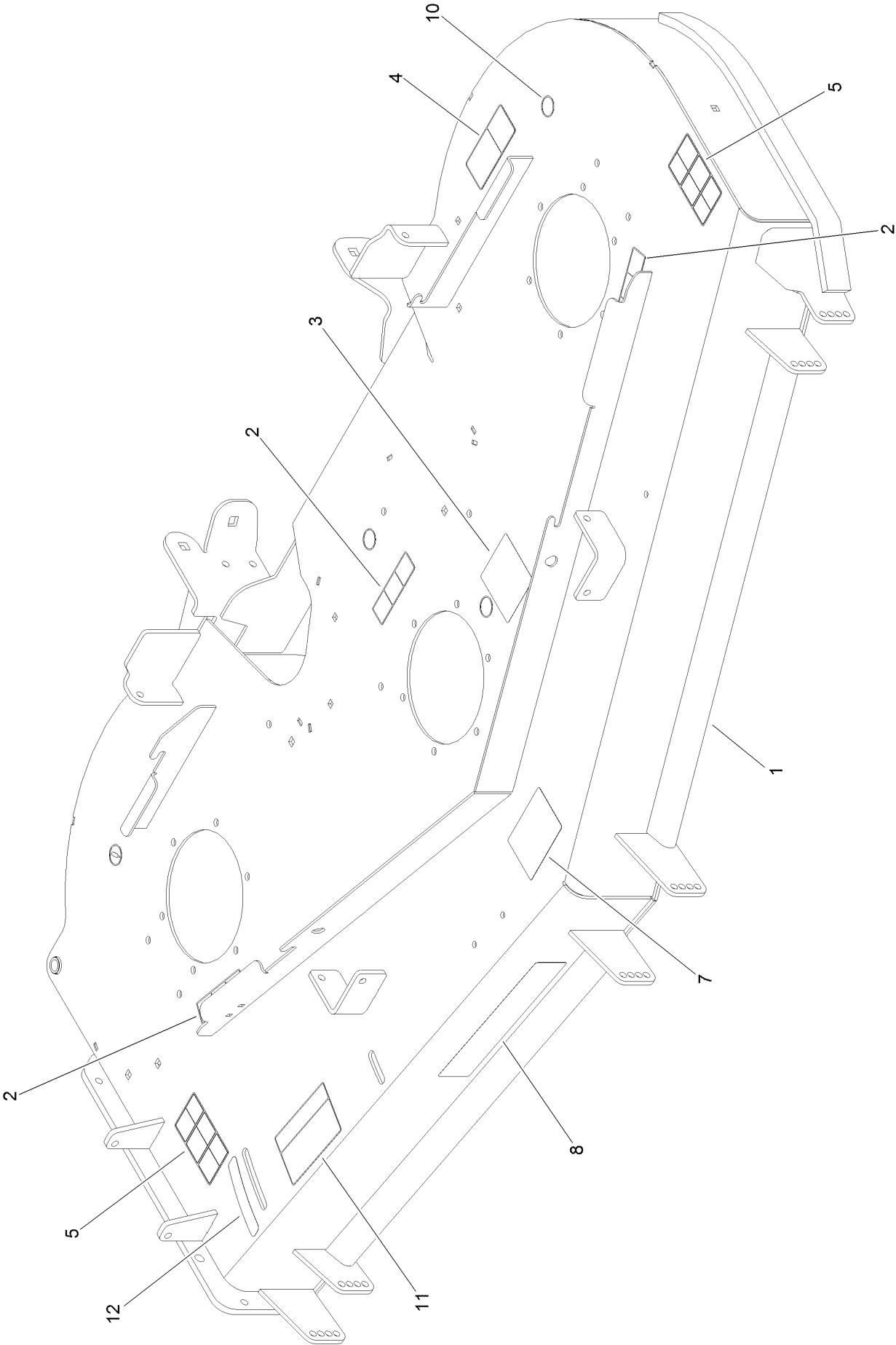


Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-8640	1	Deck Decal ASM	24	3231-42	1	Screw-CARR
2	114-5859	1	Belt-V	25	108-5388	1	Screw-HH
3	104-8301	44	Nut-HF, NI	26	98-5967	1	Spacer-Wheel
4	105-7733	3	Pulley	27	115-7465-01	1	Baffle
5	109-6938	1	Cover-Belt, LH	28	92-1624	3	Screw-HWH
6		1	Idler Arm ASM ●	29	106-3216-01	1	Baffle-Discharge
7	127-0560	3	Spindle ASM	30	322-50	1	Screw-HH
8	109-6982	2	Wireform-Cover	31	108-2792	1	Rubber Deflector ASM
9	121-7975-01	1	Plate-Skid	32	108-4052	1	Spring-Torsion
10	3231-27	9	Screw-CARR	33	105-4622	1	Spacer
11	1-373034	4	Washer	36	3296-47	1	Nut-Lock, NI
12	98-7913	4	Tube-Spacer	37	106-7355-01	1	Mount-Wheel, RH
13	1-603299	6	Roller-Scalp, Anti	38	114-5867	1	Anchor-Spring, Tall
14	98-7912	4	Tube-Spanner	39	116-6317	1	Spring-Extension
15	3290-357	9	Nut-HHF, Whiz	40	109-2872	1	Spacer-Pulley
16	323-23	4	Screw-HH	41	136-5404	1	Pulley-Idler, Flat
17	106-7354-01	1	Mount-Wheel, LH	42	109-9416	1	Spacer-Idler
18	3231-1	6	Screw-CARR	43	116-0094	1	Cover-Belt, RH
19	105-7784-03	3	Blade-Hi Flow, 24.5 Inch	44	132-4734	1	Pulley-Idler, Flat
20	103-0865	3	Washer-Blade Bolt, Heavy	45	109-6658	4	Nut-Flange, NI
21	51-4060	3	Screw-Blade	46	126-4781-03	1	Step-Deck
22	114-5843-01	1	Baffle	47	3230-3	1	Screw-CARR
23	3231-40	1	Bolt-CARR, Short Neck	48	104-8300	1	Nut-HF, NI

● Not serviced separately

Deck Decal Assembly No. 136-8640

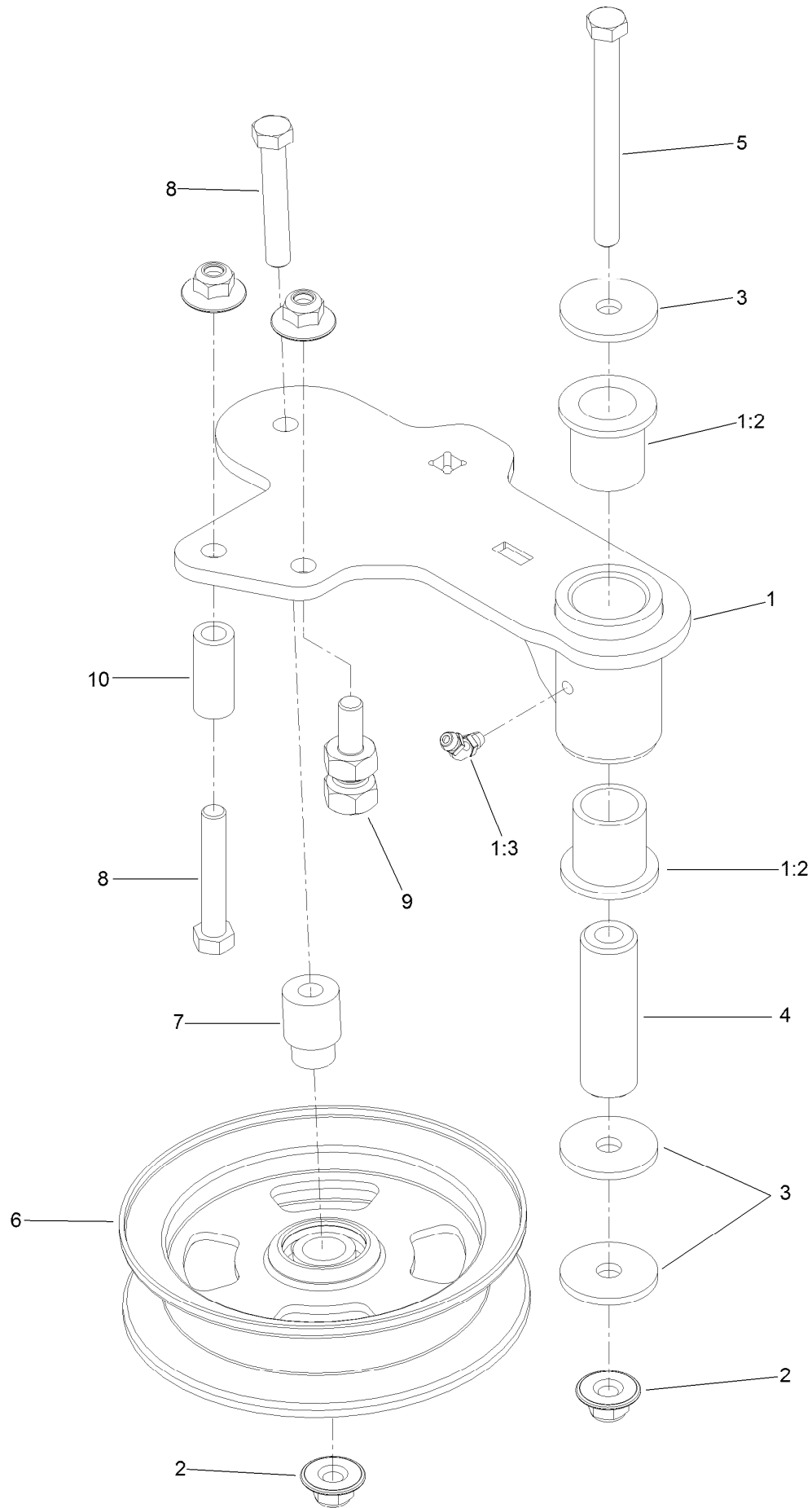


Deck Decal Assembly No. 136-8640 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Deck Decal ASM ●	7	127-0326	1	Decal-Scalp, Anti
2	112-9028	3	Decal-Cover, Missing	8	107-1620	1	Decal
3	136-5508	1	Decal-Routing, Deck Belt	10	58-6520	4	Decal-Grease
4	93-7818	1	Decal-Torque, Blade Bolt	11	110-2068	1	Decal-Adjustment, Baffle
5	117-3848	2	Decal-Danger	12	110-2067	1	Decal-Setting, Baffle

● Not serviced separately

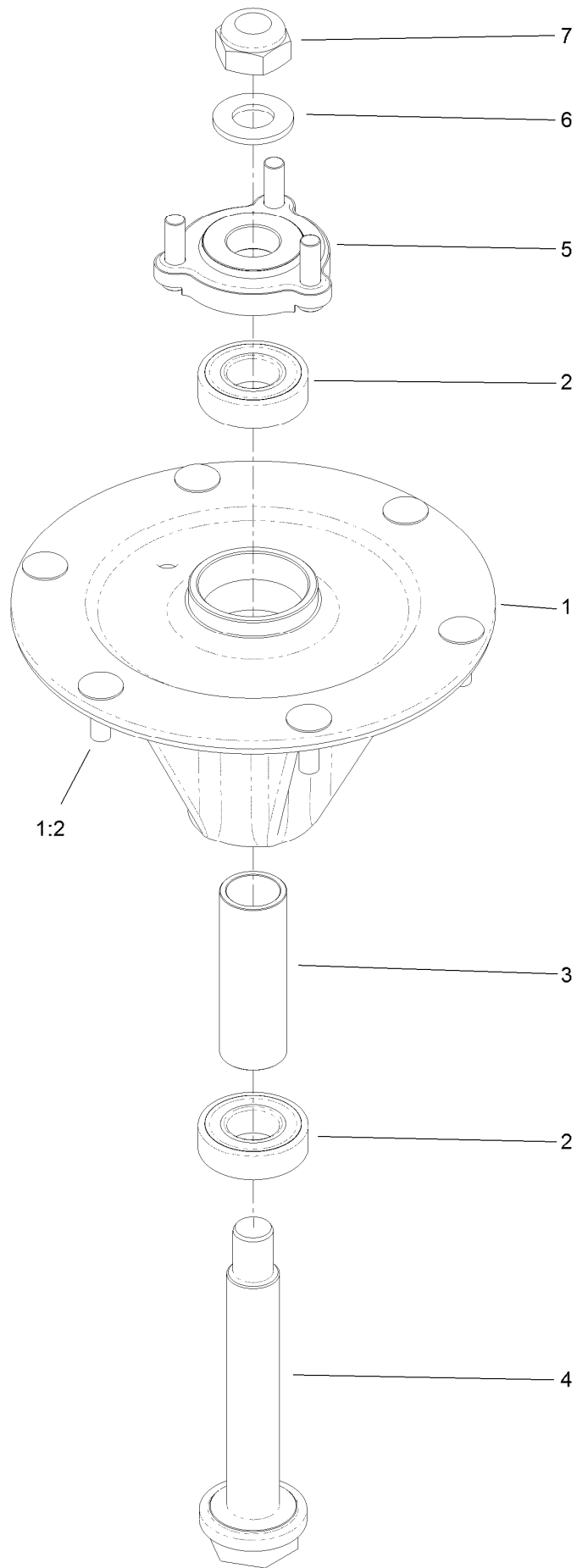
Idler Arm Assembly



Idler Arm Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-5870	1	Idler Arm ASM	5	98-5961	1	Screw-HH
1:2	1-303514	2	Bearing-Flanged	6	132-9425	1	Pulley-Idler, Flat
1:3	1481	1	Fitting-Grease	7	112-4212	1	Mount-Pulley
2	109-6658	4	Nut-Flange, NI	8	323-11	2	Screw-HH
3	1-213069	3	Washer	9	132-4729	1	Anchor-Spring, Short
4	114-5848	1	Spacer-Plain	10	104-0151	1	Spacer

Spindle Assembly No. 127-0560



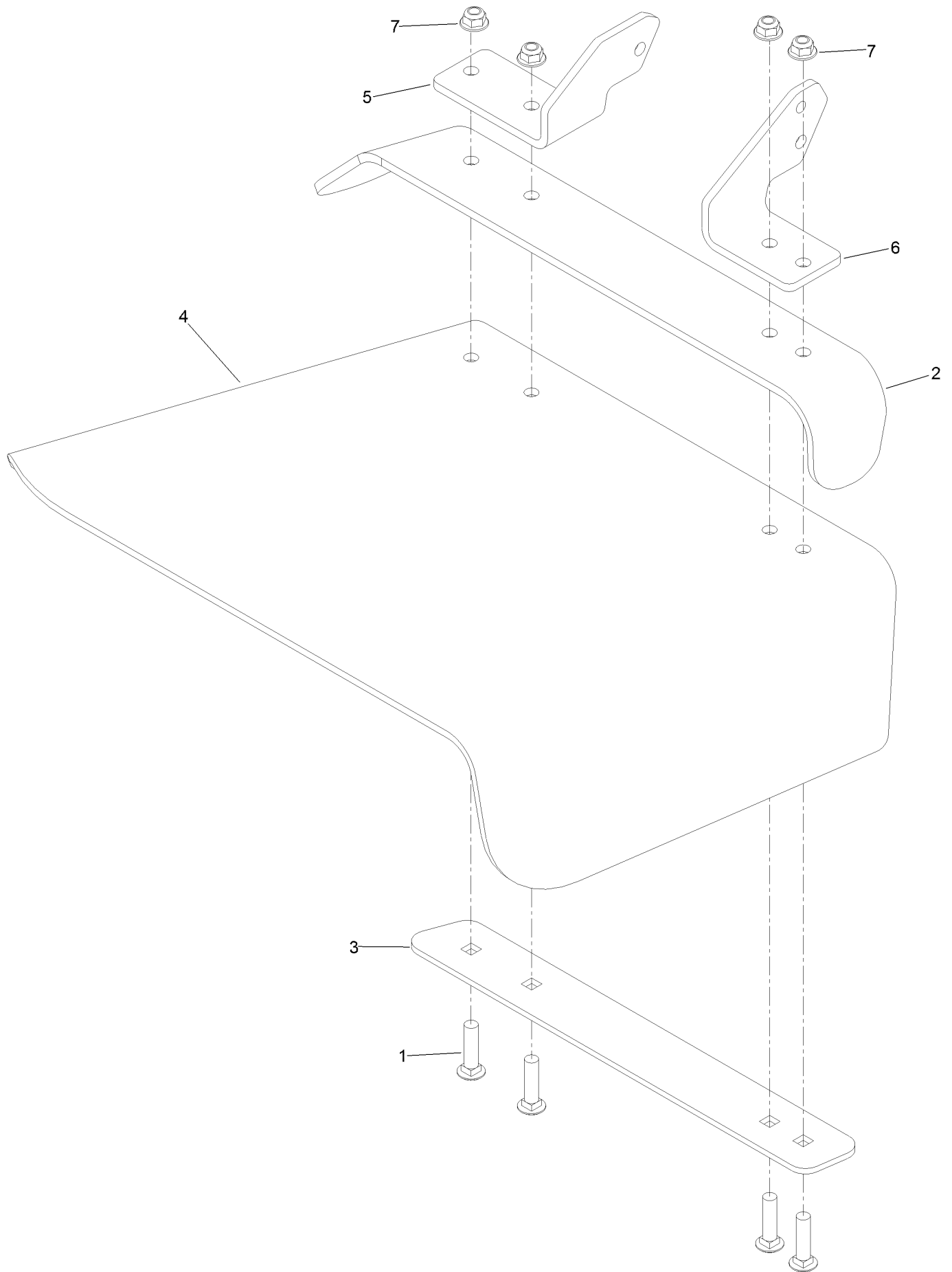
Spindle Assembly No. 127-0560 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Spindle Housing ASM W/Studs ●
1:2	114-8195	6	Bolt-Neck, Ribbed
2	116-0720	2	Bearing-Ball
3	127-0554	1	Spacer-Bearing

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	127-0556	1	Shaft-Spindle, Ball Bearing
5	127-0557	1	Hub-Spindle (W/Studs)
6	92-5836	1	Washer
7	3296-67	1	Nut-Lock, NI

● Not serviced separately

Rubber Deflector Assembly No. 108-2792

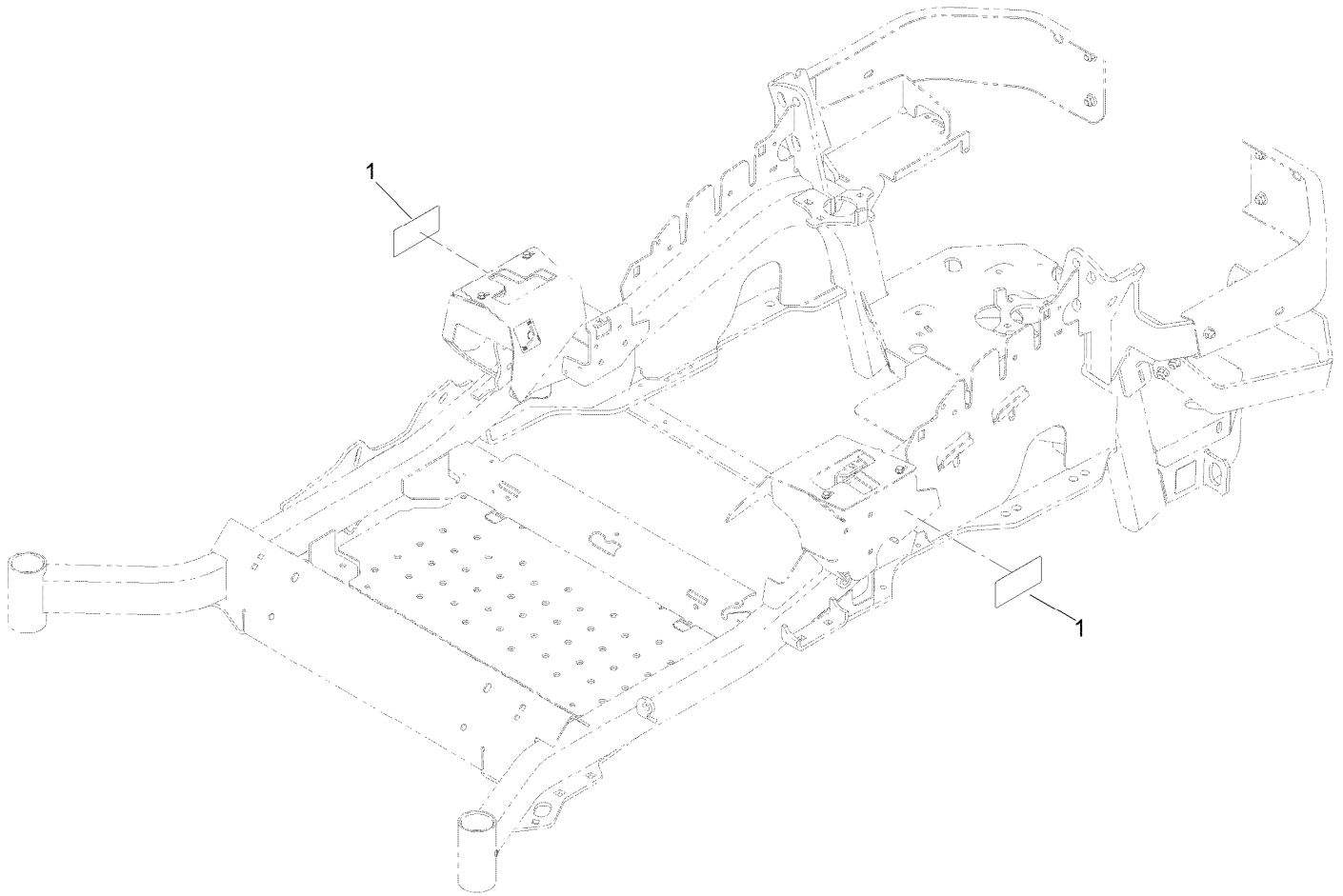


Rubber Deflector Assembly No. 108-2792 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-HF, NI

Frame Decal Assembly



Frame Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-5892	2	Decal

Attachments and Accessories

For 74959 Z Master Commercial 3000 Series Riding Mower with 72in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blade-Mid Flow, 24.5in	105-7711-03
Blade-Lo Flow, 24.5in	105-7712-03
Blade-Atomic, 24.5in	105-7719-03
Blade-Recycler, 24.5in	105-7778-03
Blade-Hi Flow, 24.5in.....	105-7784-03
Turbo Baffle Kit	107-1634
6 Pack Blade, 24.5in Hi-Flow	108-1120
6 Pack Blade, 24.5in Atomic	108-1126
Anti-Scalp Kit (Trim Side).....	108-4140
Hitch Kit	109-9487
6 Pack-Blade, 24.5in Mid-Flow	110-0404
6 Pack-Blade, 24.5in Lo-Flow	110-0410
6 Pack-Blade, 24.5in Recycler	110-0411
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
Bimini Folding Shade Assembly	115-4510
Recycler Kit	115-7469
Roller Striper Kit.....	115-7480
Light Kit.....	116-1154
Seat Cover W/arm rest	117-0095
Z Stand Kit	117-0354
Operator Controlled Discharge Chute Kit.....	117-3600
Deluxe Suspension Seat Kit	117-6174
Deluxe Seat Kit	121-7595
Seat Tilt Frame And Iso Mount Kit.....	121-7596
Jack Mount Kit	127-6665
Jack Kit	127-6666
Power Deck Lift Kit	132-5986
Bucket Mount Kit.....	137-9216
Trimmer Mount	137-9769
Toro Deluxe Rider Cover.....	490-7319
Spark Arrestor Screen	75-6880
Blower and Drive Kit	78554
E-Z Vac Triple Bagging System	78564
E-Z Vac DFS Collection System	78568
Filter Minder Gauge	99-4664
Trash Holder Kit.....	TC26

Notes:



Count on it.