



Count on it.

Parts Catalog

Z Master® Professional 7000 Series Riding Mower

**With 52in TURBO FORCE® Side Discharge
Mower**

Model No. 74266—Serial No. 402612750 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

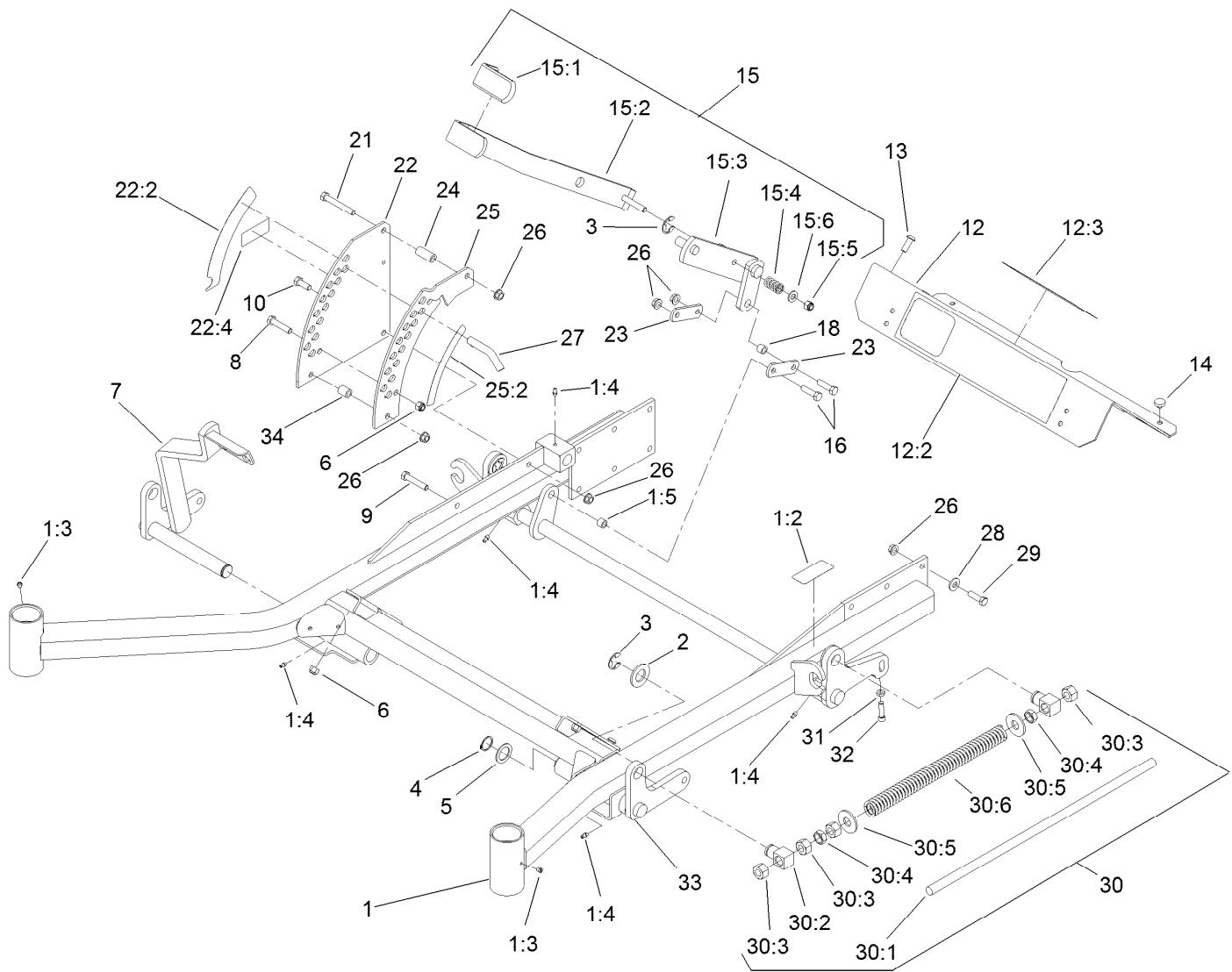
Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

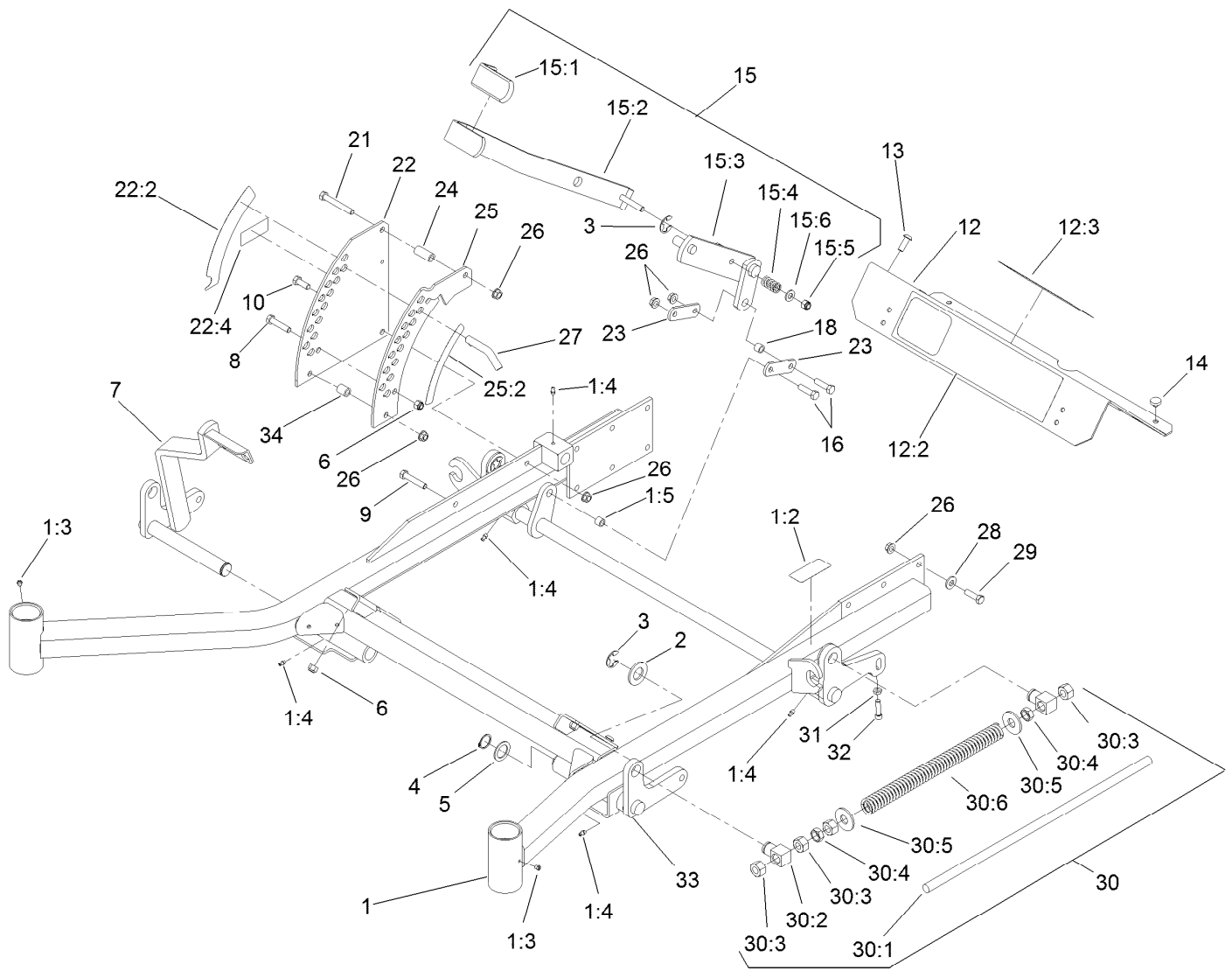
Front Frame Assembly	4
Caster Wheel and Fork Assembly	6
Traction Frame and Floor Pan Assembly	7
Seat and Roll-Over Protection System Assembly	8
Seat Assembly No. 125-3107	9
Roll-Over Protection System Assembly No. 117-3866	10
Main Frame and Rear Wheel Assembly	11
Hydro Control Assembly	13
Engine, Exhaust and Air Intake Assembly	14
Air Cleaner Assembly No. 93-2190	15
Hydro and Gearbox Assembly	16
Gearbox Assembly No. 107-9887	18
Hydraulic Tank, Pump and Motor Assembly	19
Tandem Pump Assembly No. 107-9885	21
Hydraulic Motor Assembly No. 112-8357 (CCW)	22
Hydraulic Motor Assembly No. 112-8358 (CW)	23
Hydraulic Hose Assembly	24
Fuel System and Throttle Control Assembly	25
Fuel Line Assembly	27
Engine Housing Assembly	28
Cooling System Assembly	29
Hood Assembly	30
Electrical Assembly	31
Deck Connection Assembly	33
Deck Assembly	34
Spindle Assembly No. 127-0560	36
Deck Decal Assembly No. 114-4473	37
Rubber Deflector Assembly No. 108-2792	38
Attachments and Accessories	39



Front Frame Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	106-8978	1	Frame ASM	14	1-513658	2	Bumper
1:2	107-3968	1	Decal-Brake, Parking	15	110-5860	1	Deck Lift Handle ASM
1:3	1-811010	2	Plug	15:1	1-633295	1	Grip-Lever, Lift
1:4	302-19	5	Fitting-Grease	15:2	103-2083-03	1	Lever-Lift
1:5	103-1918	1	Bushing	15:3	103-2064-03	1	Arm-Lift, Deck
2	3256-29	4	Washer-Flat	15:4	1-633325	1	Spring-Compression
3	32151-103	5	Ring-Retaining, EXT	15:5	3296-39	1	Nut-Lock, NI
4	32151-29	2	Ring-Retaining	15:6	3256-24	1	Washer-Flat
5	1-523157	2	Washer-Spacer	16	323-29	2	Screw-HH
6	3296-39	5	Nut-Lock, NI	18	103-1918	1	Bushing
7	108-7786-01	1	Lift-Deck, RH Front	21	323-11	1	Screw-HH
8	323-9	1	Screw-HH	22	117-0366	1	Plate-HOC, Outer
9	323-10	1	Screw-HH	22:2	107-1860	1	Decal-Height, Deck
10	323-6	1	Screw-HH	22:4	133-8062	1	Decal-Arrestor, Spark
12	107-3976	1	Footrest	23	1-633068	2	Arm-Lift, Deck
12:2	136-5521	1	Decal	24	1-633082	1	Bushing-Lever, Lift
12:3	132-0871	1	Decal-Danger	25	117-0369	1	Plate-HOC, Inner
13	3274-94	4	Screw-HSBH	25:2	107-1861	1	Decal-Height, Deck

● Not serviced separately

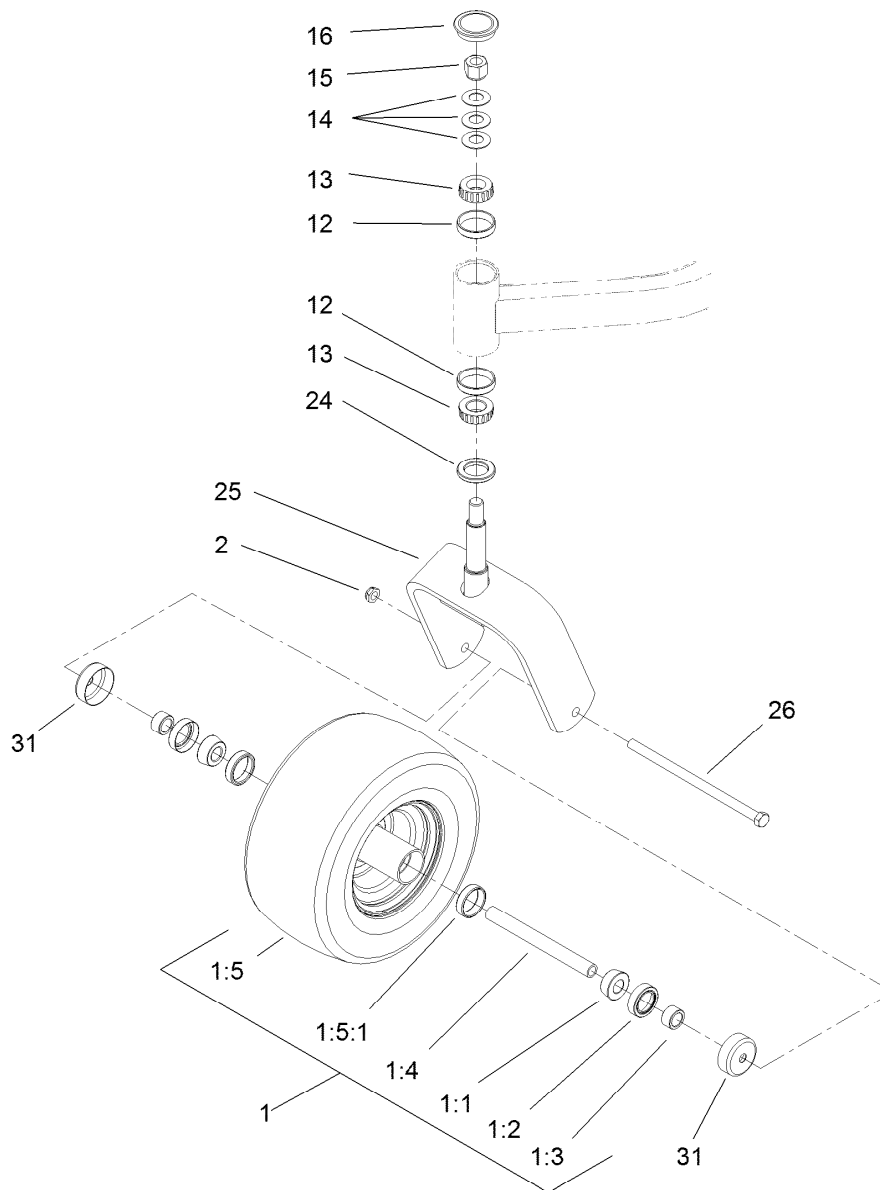


Front Frame Assembly (continued)

Ref.	Part Number	Qty.	Description
26	3290-357	17	Nut-HHF, Whiz
27	109-8757	1	Pin-HOC
28	98-5975	12	Washer-Belleville
29	323-7	12	Screw-HH
30		2	Front Frame Spring ASM ●
30:1	1-633096	1	Rod-Lift, Deck
30:2	1-633441	2	Swivel-Deck Mount, Rear
30:3	3217-11	4	Nut-Hex

Ref.	Part Number	Qty.	Description
30:4	3218-6	2	Nut-Jam
30:5	3256-7	2	Washer-Flat
30:6	1-633064	1	Spring-Support, Deck
31	3218-2	2	Nut-Jam
32	3274-18	2	Screw-HSH
33	106-8984-01	1	Lift-Deck, LH
34	1-633080	1	Bushing-Lever, Lift

● Not serviced separately



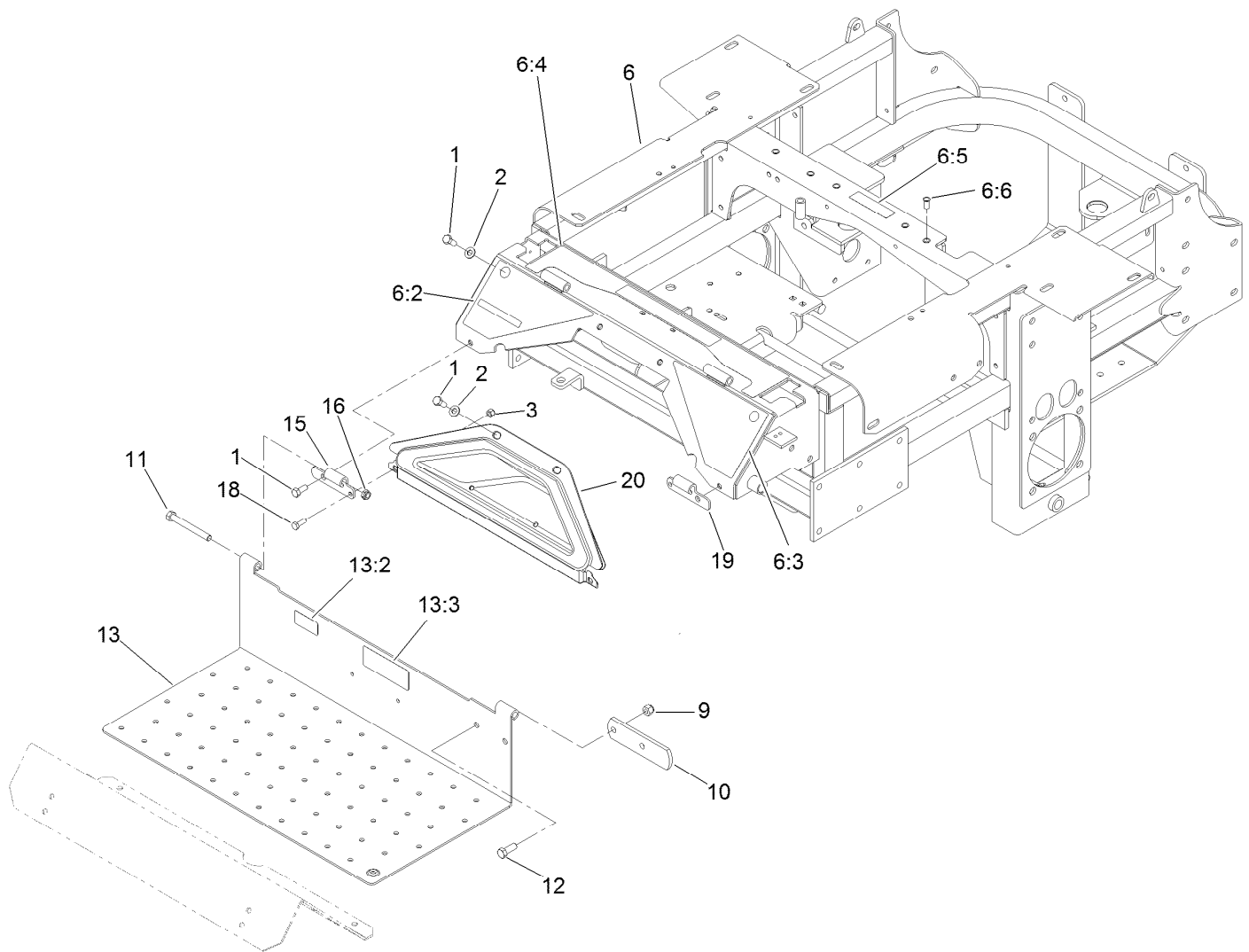
Caster Wheel and Fork Assembly

Ref.	Part Number	Qty.	Description
1	127-9526	2	Wheel And Bearing ASM
1:1	1-633585	2	Bearing-Cone, Taper
1:2	103-0063	2	Seal-Caster
1:3	103-3051	1	Spacer-Nut ■
1:4	126-5361	1	Axle Caster ASM
1:5		1	Wheel And Tire ASM ●
1:5:1	1-633584	2	Bearing-Cup
2	3296-23	2	Nut-Lock, NI
12	254-72	4	Bearing-Cup, Tapered

Ref.	Part Number	Qty.	Description
13	254-94	4	Bearing-Cone, Tapered
14	1-633508	6	Washer-Bellville
15	3296-51	2	Nut-Lock, NI
16	103-4882	2	Cap-Grease
24	116-5647	2	Seal-Grease
25	116-6705-01	2	Caster
26	325-24	2	Screw-HH
31	103-2768	4	Guard-Seal

● Not serviced separately

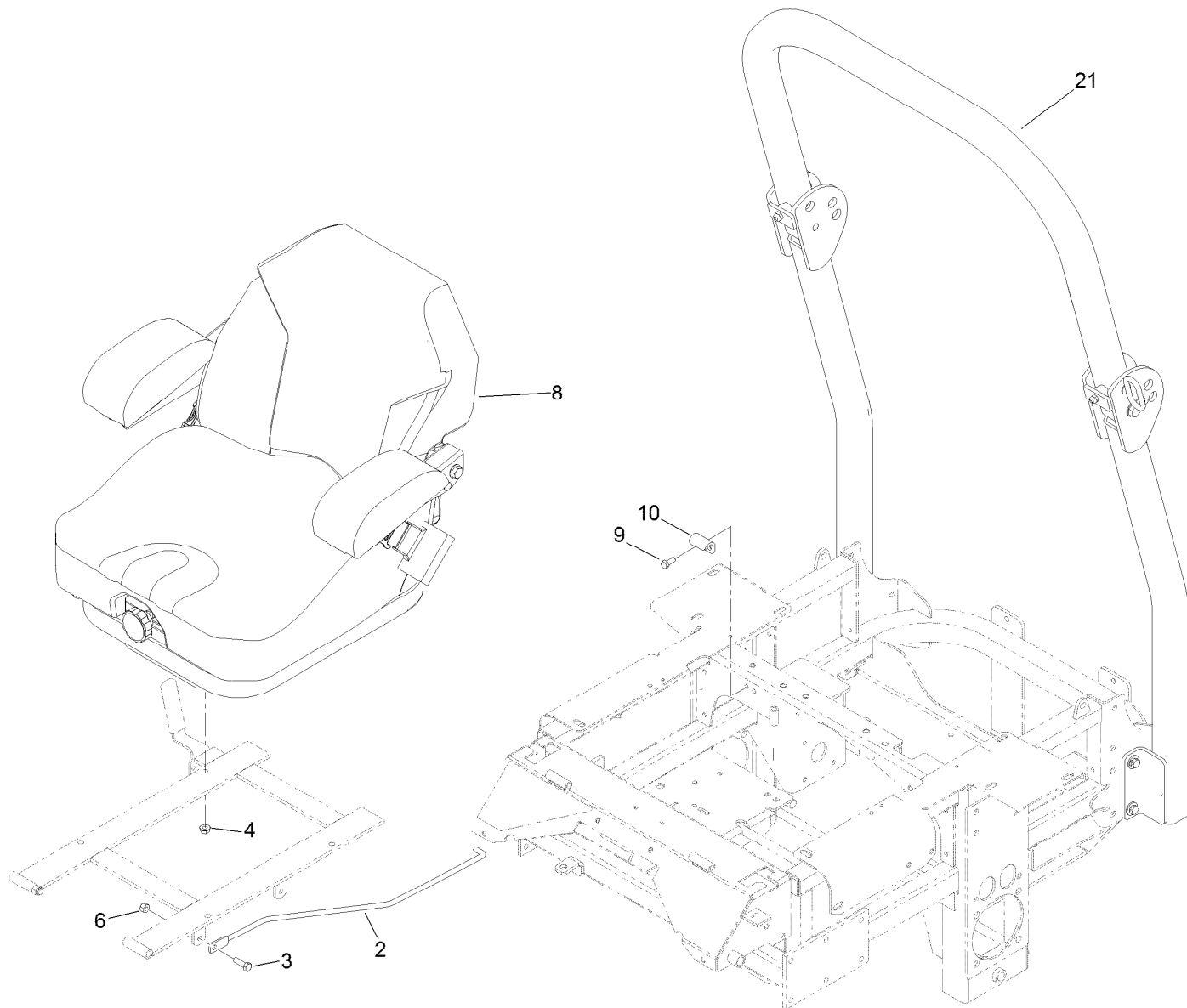
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Traction Frame and Floor Pan Assembly

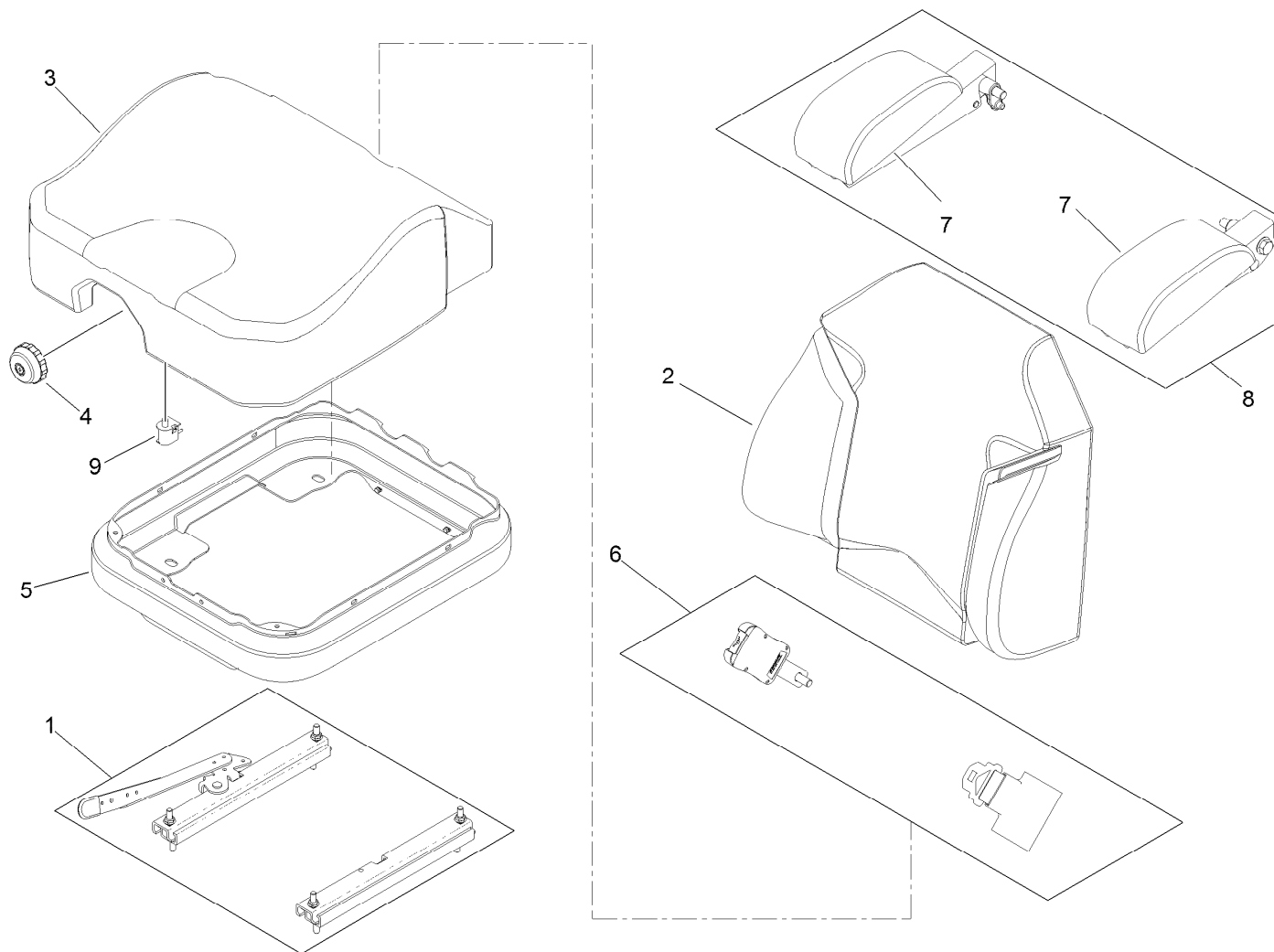
Ref.	Part Number	Qty.	Description
1	322-43	6	Screw-HH
2	3256-70	4	Washer-Flat
3	3296-42	2	Nut-Lock, NI
6	131-7712	1	Traction Frame ASM
6:2	107-3963	1	Decal-Danger, Left
6:3	107-3964	1	Decal-Warning, Right
6:4	110-0820	1	Decal-Console, Top (CE)
6:5	112-9028	1	Decal-Cover, Missing
6:6	32148-11	5	Nut-Clinch
9	3296-39	2	Nut-Lock, NI
10	1-633964-03	1	Stop-Brake, Park

Ref.	Part Number	Qty.	Description
11	323-20	2	Screw-HH
12	323-6	2	Screw-HH
13	115-3851	1	Floor Pan ASM
13:2	98-4387	1	Decal-Protection, Ear
13:3	121-7559	1	Decal-Diesel, Bio-Ready
15	106-7488-03	1	Hinge-Floorpan, LH
16	3296-59	2	Nut-Lock, NI
18	321-4	2	Screw-HH
19	106-7489-03	1	Hinge-Floorpan, RH
20	106-7498	1	Pocket



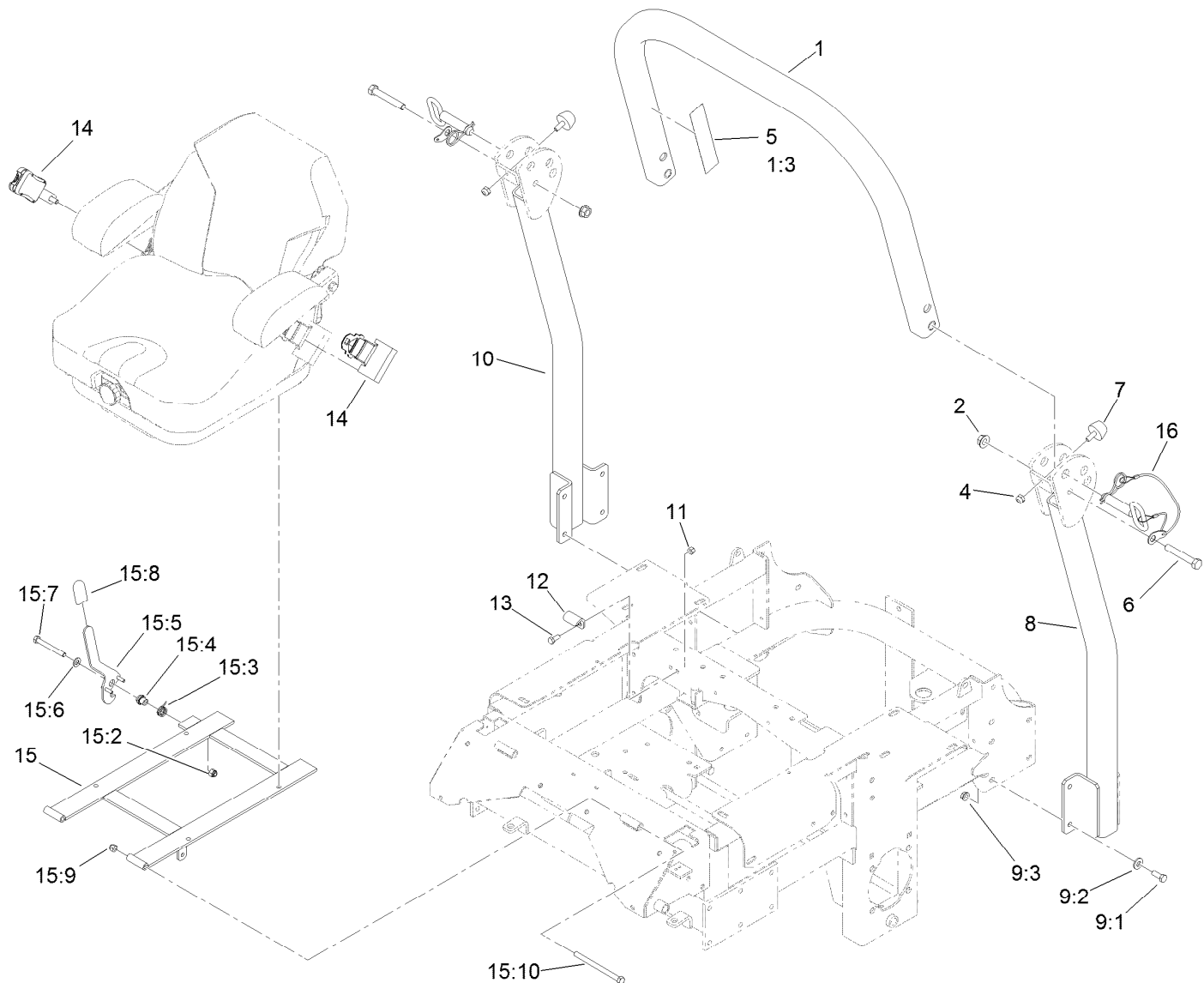
Seat and Roll-Over Protection System Assembly

Ref.	Part Number	Qty.	Description
2	108-5341	1	Rod-Prop, Seat
3	322-5	1	Screw-HH
4	32128-20	4	Nut-HF
6	3296-29	3	Nut-Lock, NI
8	125-3107	1	Suspension Seat ASM
9	322-3	2	Screw-HH
10	107-3058	1	Catch-Latch, Seat
21	117-3866	1	ROPS Kit



Seat Assembly No. 125-3107

Ref.	Part Number	Qty.	Description
1	116-8910	1	Seat Track Set
2	125-3112	1	Cover-Back
3	125-3111	1	Cover-Cushion
4	116-8911	1	Knob-Adjuster
5	116-5659	1	Cover-Suspension Bellows
6	126-2061	1	Seat Belt Service Kit
7	109-9802	1	Arm Rest Pad Set
8	109-9803	1	Arm Rest Set
9	82-2190	1	Switch-Bail



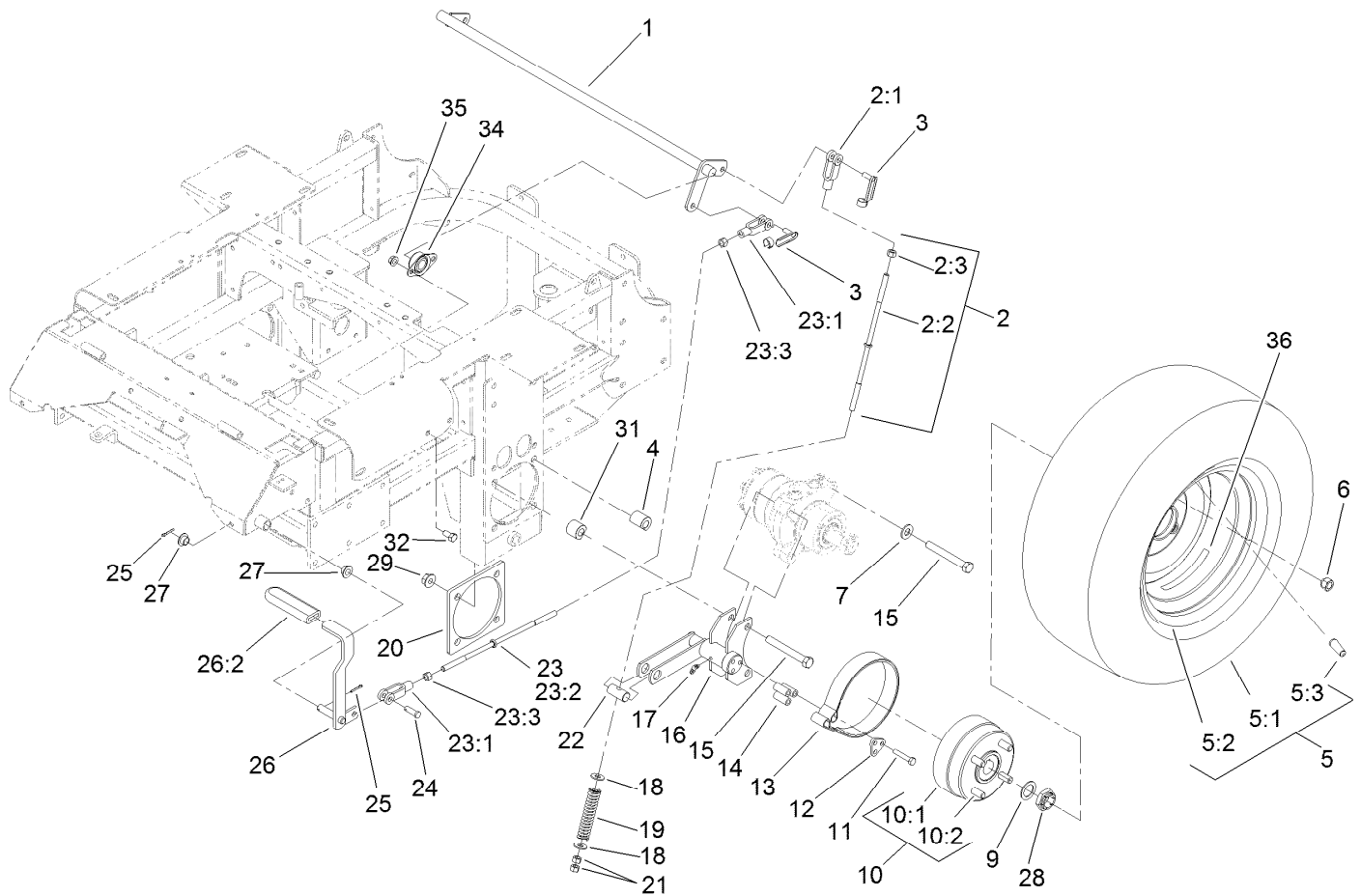
Roll-Over Protection System Assembly No. 117-3866

Ref.	Part Number	Qty.	Description
1		1	Upper Tube ASM ■
1:3	107-2102	1	Decal-Warning, Folding ROPS
2	32128-23	2	Nut-HF
4	3296-73	2	Nut-Lock, NI
5	107-3069	1	Decal-Warning
6	325-13	2	Screw-HH
7	109-2365	2	Bumper-Rubber
8		1	Tube-Support, LH ■
9		1	Bag-Bolt, ROPS ● ■
9:1	323-6	8	Screw-HH
9:2	98-5975	8	Washer-Belleville
9:3	3290-357	8	Nut-HHF, Whiz
10		1	Tube-Support, RH ■
11	3296-29	2	Nut-Lock, NI

Ref.	Part Number	Qty.	Description
12	107-3058	1	Catch-Latch, Seat
13	322-3	2	Screw-HH
14	109-9805	1	Seat Belt Kit
15	110-0874	1	Seatframe ASM
15:2	3296-39	1	Nut-Lock, NI
15:3	107-0076	1	Spring-Torsion
15:4	107-0075	1	Bushing-Latch, Seat
15:5	107-3083	1	Latch ASM
15:6	3256-24	1	Washer-Flat
15:7	323-20	1	Screw-HH
15:8	103-4434	1	Grip-Lever
15:9	3296-39	2	Nut-Lock, NI
15:10	323-39	2	Screw-HH
16	103-4553	2	Pin-Fold, ROPS

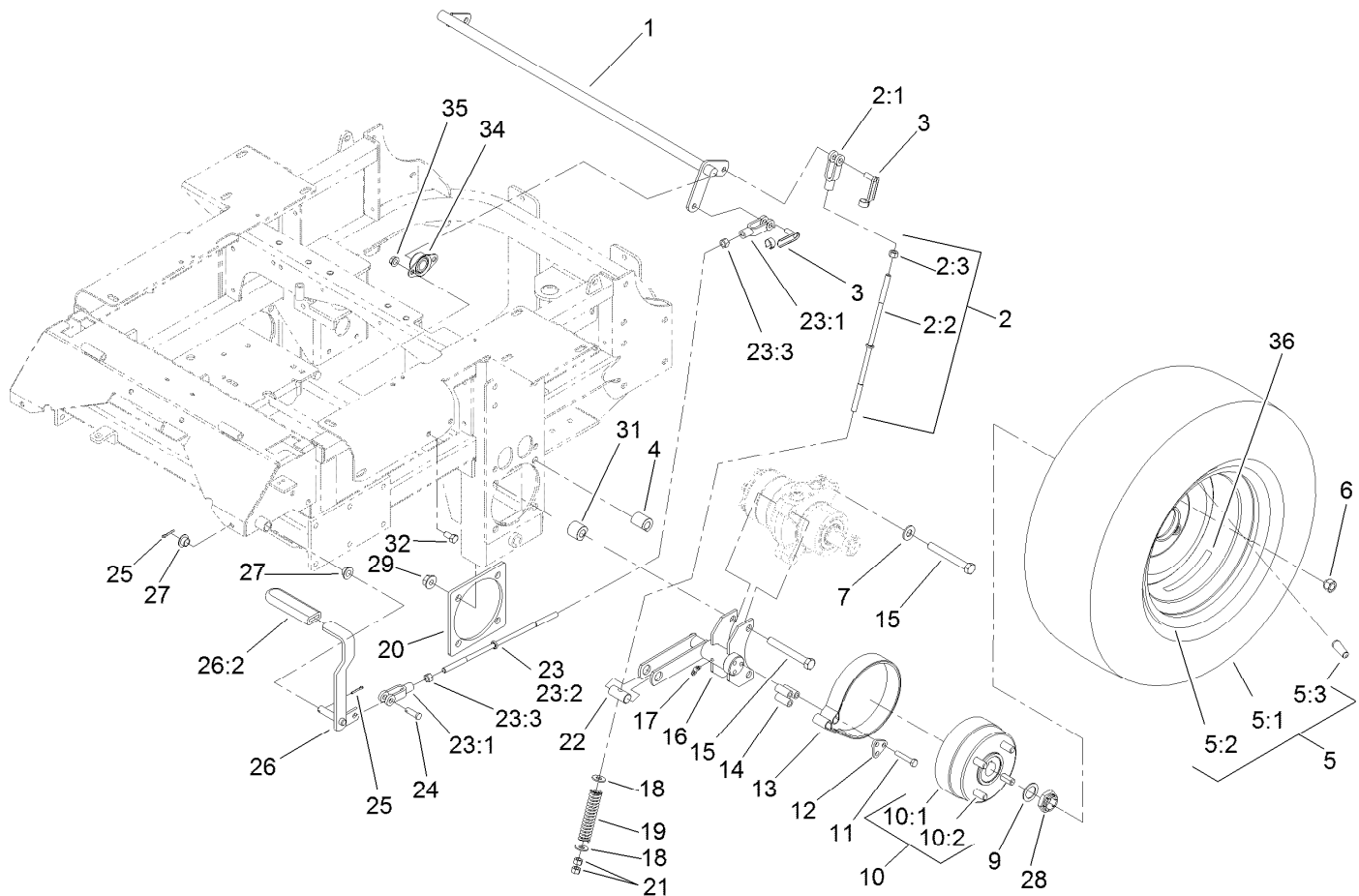
● Not illustrated

■ Not serviced separately



Main Frame and Rear Wheel Assembly

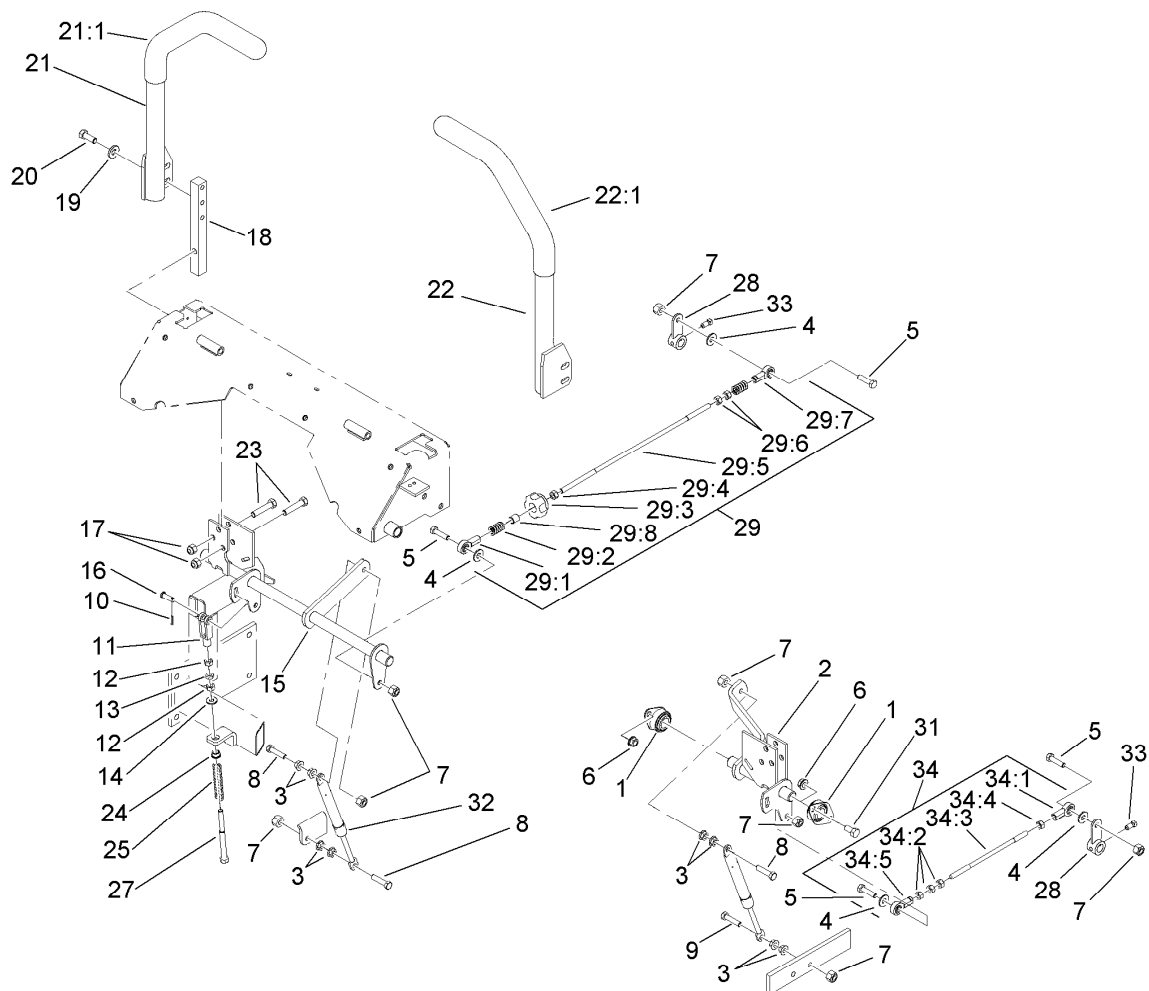
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	1-632217-03	1	Shaft-Brake	15	325-18	8	Screw-HH
2	108-5963	2	Brake Rod ASM	16	103-0352-03	2	Bracket-Brake
2:1	1-633131	1	Yoke-Linkage, Brake	17	1481	2	Fitting-Grease
2:2	108-5980	1	Rod-Brake	18	3256-4	4	Washer-Flat
2:3	3219-3	1	Nut-Hex	19	1-633454	2	Spring-Brake
3	103-2399	3	Pin-Spring, Clevis	20	103-3271-03	2	Plate-Reinforcement
4	114-1185	4	Spacer-Wheel, Long	21	3219-3	4	Nut-Hex
5	127-9512	2	Wheel And Tire ASM	22	1-633144	2	Pin-Trunion
5:1	1-653160	1	Tire	23	108-5962	1	Brake Rod ASM
5:2	127-9513	1	Wheel	23:1	1-633131	2	Yoke-Linkage, Brake
5:3	232-27	1	Stem-Valve	23:2	1-633477	1	Rod-Brake
6	242-50	8	Nut-Lug	23:3	3219-3	2	Nut-Hex
7	87-7270	4	Washer-Thrust	24	1-808285	1	Pin-Clevis
9	1-523157	2	Washer-Spacer	25	3272-10	2	Pin-Cotter
10	103-0590	2	Wheel Hub ASM	26	1-634500	1	Brake Lever ASM
10:1	103-0589	1	Hub-Wheel	26:2	1-633268	1	Grip-Lever
10:2	1-633926	4	Stud-Wheel	27	1-513140	2	Bearing-Control
11	322-9	6	Screw-HH	28	116-1399	2	Locknut
12	103-0374	2	Retainer-Band, Brake	29	32128-49	8	Nut-HHF
13	103-0355	2	Band-Brake	31	114-1184	4	Spacer-Wheel, Short
14	103-0384	6	Spacer	32	323-4	4	Screw-HH



Main Frame and Rear Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description
34	1-633102	2	Bearing-Flange, Side

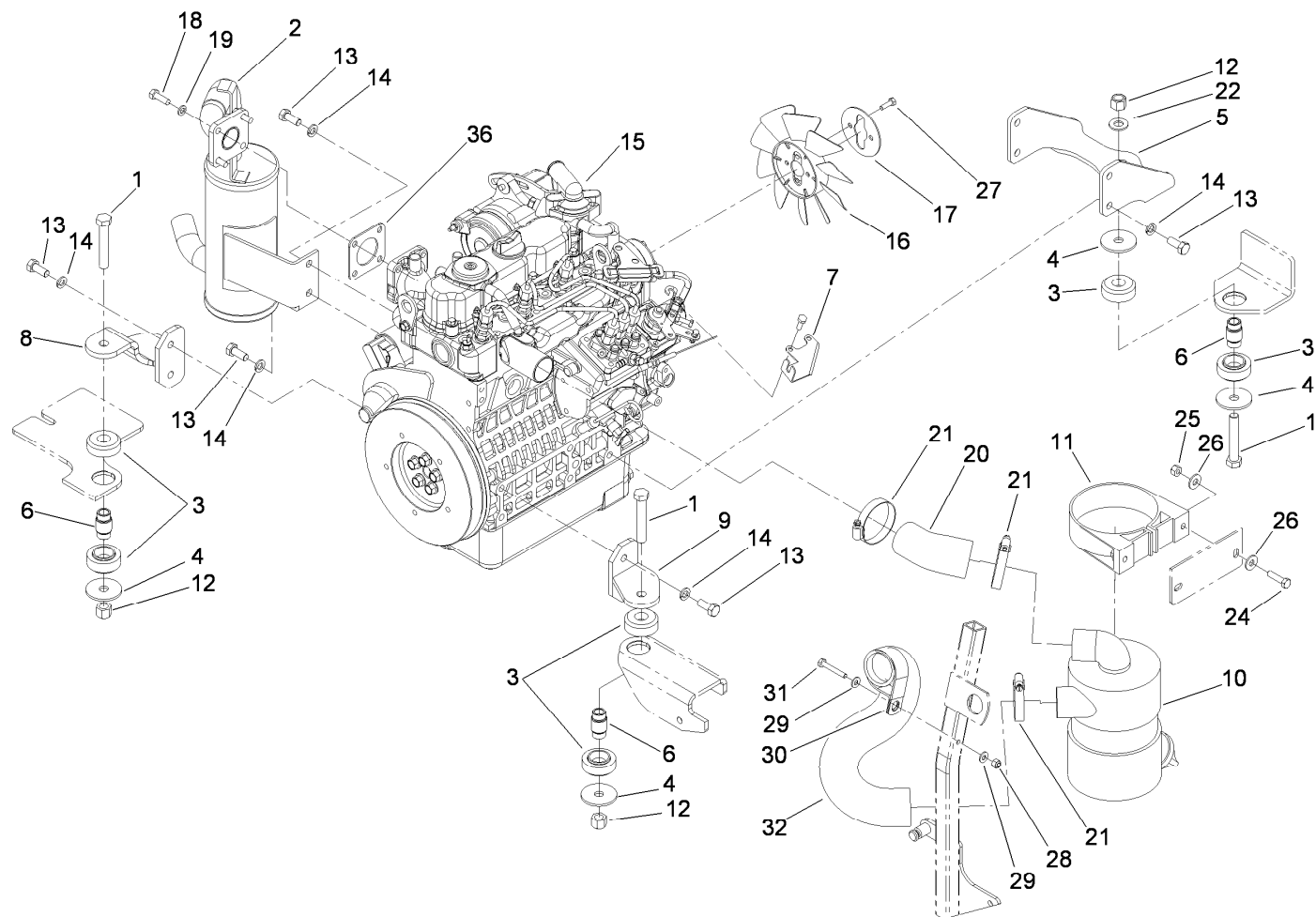
Ref.	Part Number	Qty.	Description
35	3290-357	4	Nut-HHF, Whiz
36	126-2055	2	Decal-Torque, Wheel Hub Lug



Hydro Control Assembly

Ref.	Part Number	Qty.	Description
1	1-633102	4	Bearing-Flange, Side
2	107-3480	1	Control-Motion, LH
3	32128-20	10	Nut-HF
4	3256-3	4	Washer-Flat
5	322-6	4	Screw-HH
6	3290-357	6	Nut-HHF, Whiz
7	3296-29	8	Nut-Lock, NI
8	1-403180	3	Screw-HH
9	322-41	1	Screw-HH
10	3272-5	2	Pin-Cotter
11	1-303105	2	Yoke-Adjustable
12	3219-2	4	Nut-Hex
13	3220-2	2	Nut-Jam
14	3256-2	2	Washer-Flat
15	107-3481	1	Control-Motion, RH
16	1-808280	2	Pin-Clevis
17	3296-39	6	Nut-Lock, NI
18	103-0407	2	Arm-Shaft, Control
19	98-5975	4	Washer-Belleville
20	323-6	4	Screw-HH
21	108-7237	1	RH Lever ASM
21:1	106-9987	1	Grip-Control, Motion
22	108-7238	1	LH Lever ASM
22:1	106-9987	1	Grip-Control, Motion

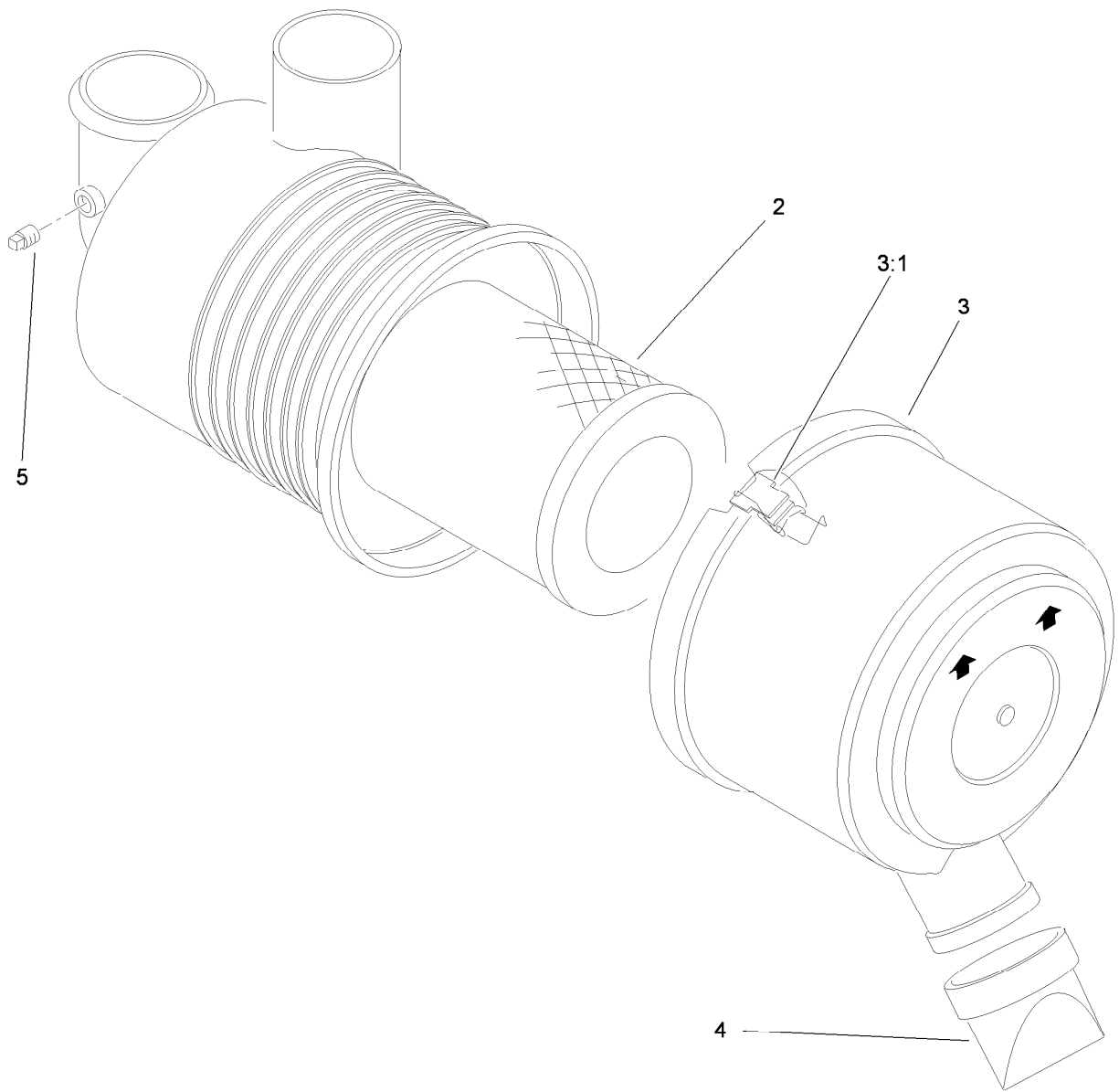
Ref.	Part Number	Qty.	Description
23	323-9	6	Screw-HH
24	1-603735	2	Bushing-Flanged
25	1-603807	2	Spring-Return, Neutral
27	1-603737	2	Bolt-Return, Neutral
28	107-3470-03	2	Arm-Control, Hydraulic
29	107-3474	1	RH Control Rod ASM
29:1	1-543017	1	Balljoint-RH
29:2	1-323245	2	Spring-Compression
29:3	103-3060	1	Knob-Tracking
29:4	3219-2	1	Nut-Hex
29:5	107-3472	1	Rod-Control, RH
29:6	1-804524	2	Nut
29:7	1-633152	1	Balljoint-LH
29:8	103-1166	1	Spacer-Tube, Pump Link
31	323-4	6	Screw-HH
32	109-2339	2	Damper-Control, Motion
33	1-803022	2	Screw-Set
34	107-3475	1	LH Control Rod ASM
34:1	1-543017	1	Balljoint-RH
34:2	3219-2	3	Nut-Hex
34:3	107-3473	1	Rod-Control, LH
34:4	1-804524	1	Nut
34:5	1-633152	1	Balljoint-LH



Engine, Exhaust and Air Intake Assembly

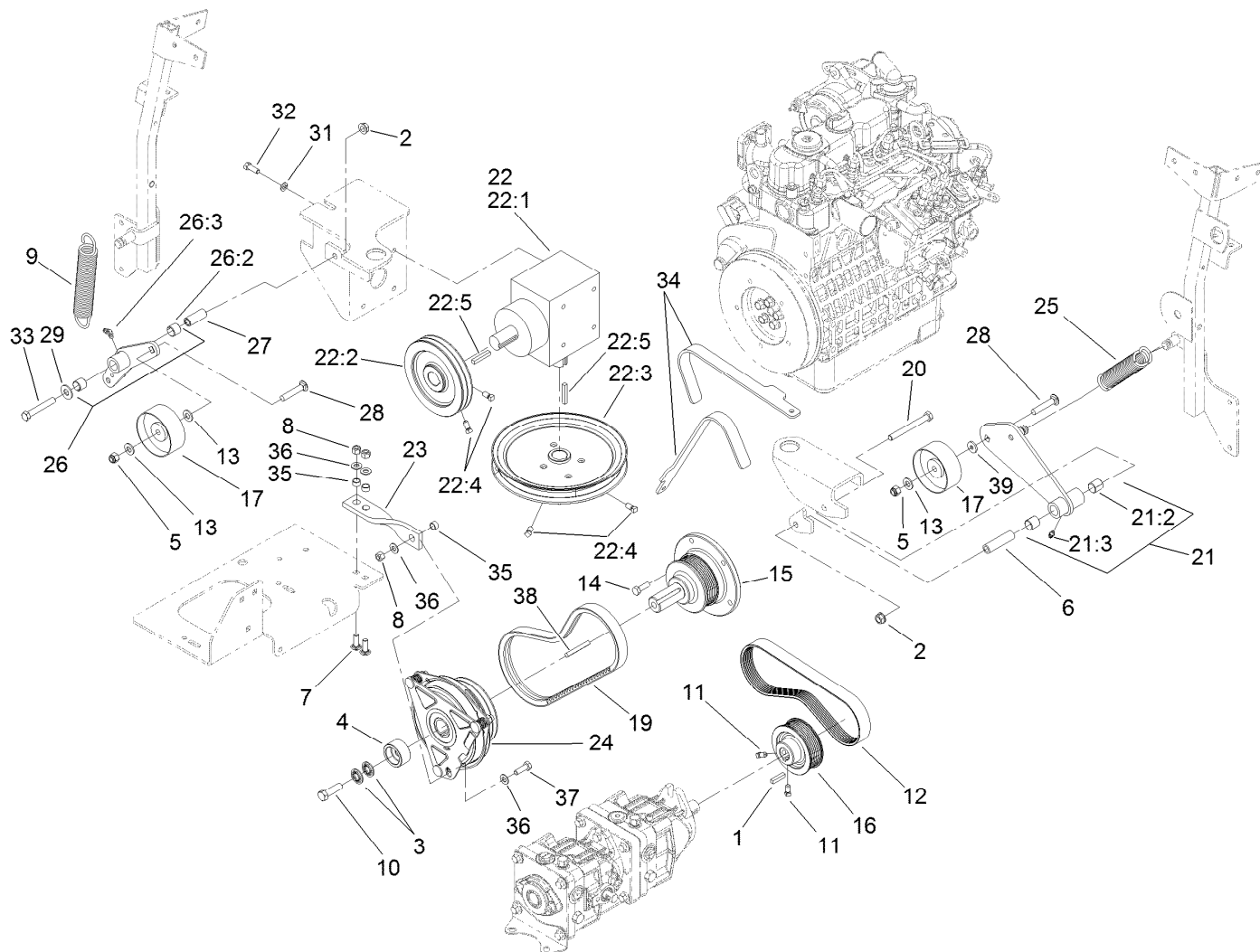
Ref.	Part Number	Qty.	Description
1	325-12	3	Screw-HH
2	107-9909	1	Muffler
3	107-9914	3	Mount-Isolation ASM
4	55-7960	4	Washer-Large
5	107-9917-03	1	Bracket-Engine Mount, Rear
6	110-0300	3	Spacer
7	112-2383	1	Bracket-Throttle
8	107-9920-03	1	Support-Engine, RH
9	107-9930-03	1	Support-Engine, LH
10	93-2190	1	Air Cleaner ASM
11	95-5806	1	Bracket-Mounting
12	3296-23	3	Nut-Lock, NI
13	43-0090	10	Screw-HH
14	42-9600	10	Washer-Lock
15	138-6913	1	Engine-Kubota D902
16	110-0814	1	Fan

Ref.	Part Number	Qty.	Description
17	110-0816	1	Plate-Reatainer, Fan
18	33114-025	4	Screw-HH
19	3253-4	4	Washer-Lock
20	108-5371	1	Hose-Intake, Air Cleaner
21	1-643009	3	Clamp-Hose
22	3256-26	1	Washer-Flat
24	322-6	2	Screw-HH
25	3296-29	2	Nut-Lock, NI
26	3256-23	4	Washer-Plain
27	33113-020	2	Screw-HH
28	3296-42	1	Nut-Lock, NI
29	3256-22	2	Washer-Flat
30	1-643241	1	Clip-Loom
31	321-10	1	Screw-HH
32	108-5370	1	Hose-Intake, Engine
36	99-8343	1	Gasket-Muffler



Air Cleaner Assembly No. 93-2190

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	108-3811	1	Filter-Air
3	94-3652	1	Cover ASM
3:1	1-643283	2	Latch-Cleaner, Air
4	87-9400	1	Valve-Vacuator
5	285-17	1	Plug-Pipe

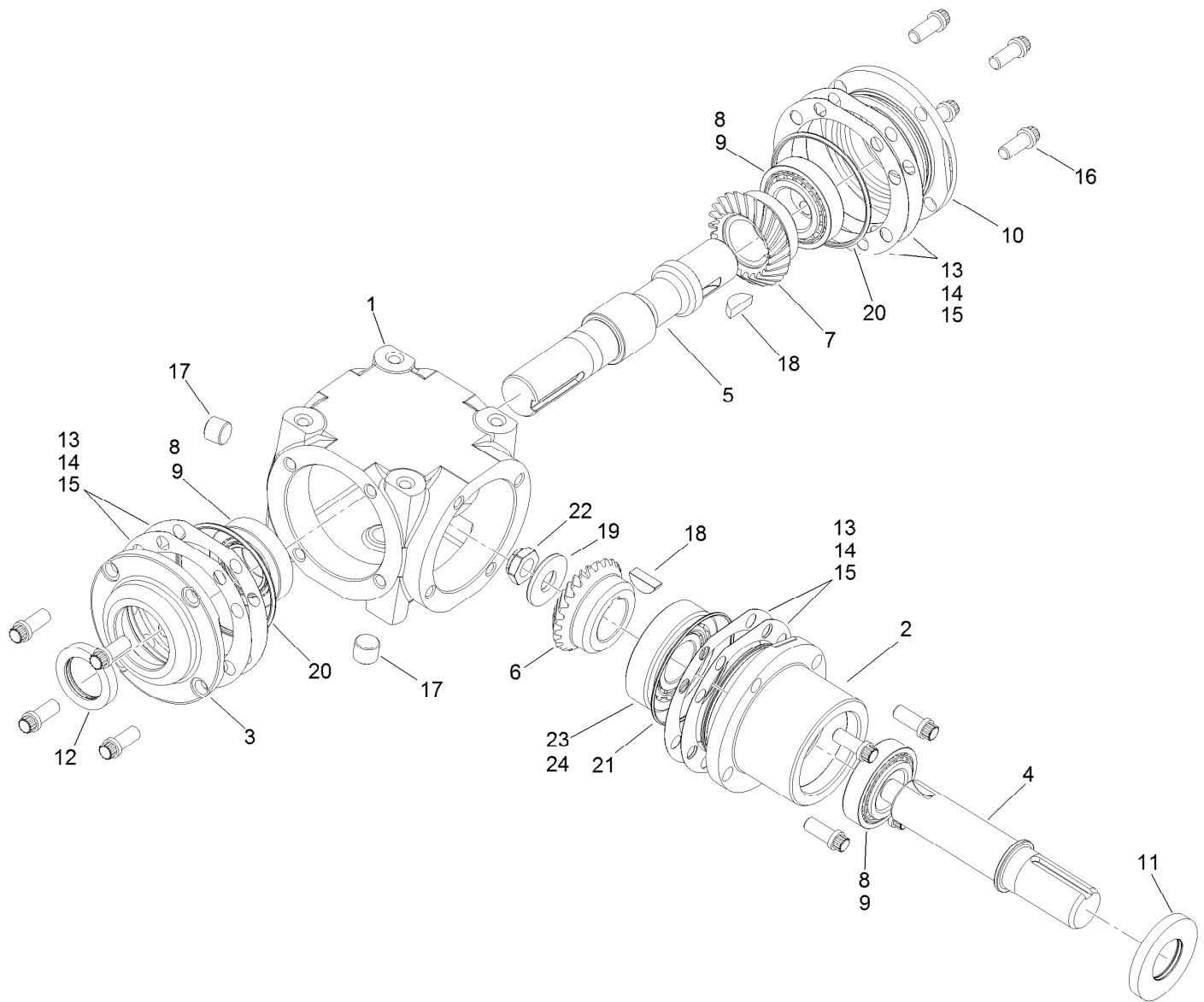


Hydro and Gearbox Assembly (continued)

Ref.	Part Number	Qty.	Description
29	3256-4	1	Washer-Flat
31	3253-4	4	Washer-Lock
32	322-4	4	Screw-HH
33	323-12	1	Screw-HH
34	110-0876	1	Tool-Alignment, Pulley

Ref.	Part Number	Qty.	Description
35	65-9820	3	Spacer
36	3256-23	4	Washer-Plain
37	322-5	1	Screw-HH
38	5-1336	1	Key-Square
39	1-373034	1	Washer

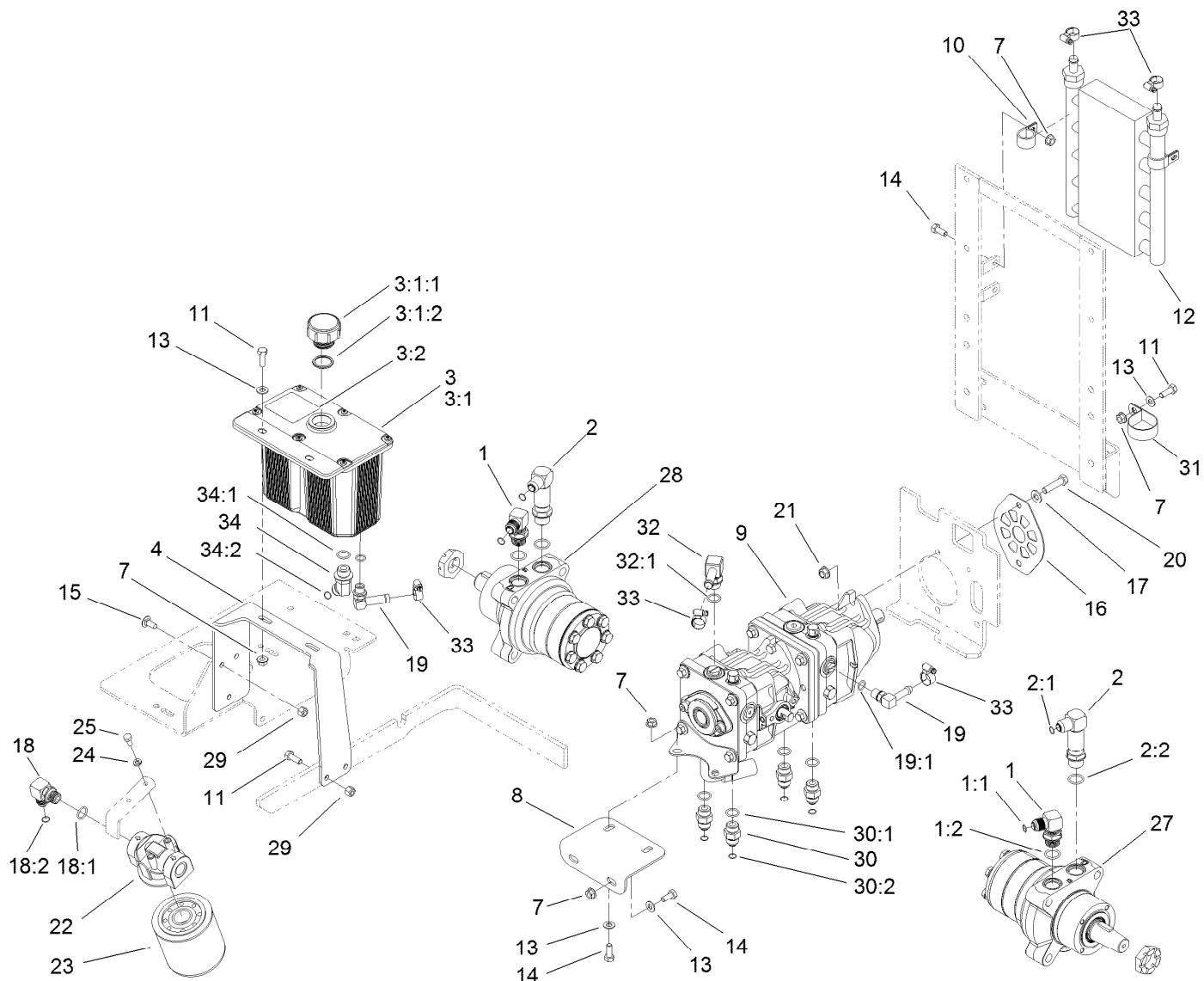
● Not serviced separately



Gearbox Assembly No. 107-9887

Ref.	Part Number	Qty.	Description
1	110-0843	1	Case
2	110-0853	1	Housing-Pinion
3	100-4566	1	Cap-End, Open
4	110-0844	1	Shaft-Pinion
5	110-0845	1	Shaft-Cross
6	110-0847	1	Gear-Shaft, Cross
7	110-0846	1	Gear-Pinion
8	110-0848	3	Bearing-Cup
9	110-0849	3	Bearing-Cone
10	100-4574	1	Cap-End, Closed
11	100-4575	1	Seal
12	110-0850	1	Seal-Shaft, Cross

Ref.	Part Number	Qty.	Description
13	100-4591	1	Shim-Brown, .010In
14	100-4592	1	Shim-Blue, .005In
15	100-4593	1	Shim-Green, .003In
16	100-4578	12	Screw
17	100-4579	2	Plug
18	3257-33	2	Key-Woodruff
19	100-4581	1	Washer
20	100-4582	2	O-Ring
21	110-0851	1	O-Ring
22	110-0852	1	Nut Lock
23	100-5817	1	Bearing-Cup
24	100-5816	1	Bearing-Cone

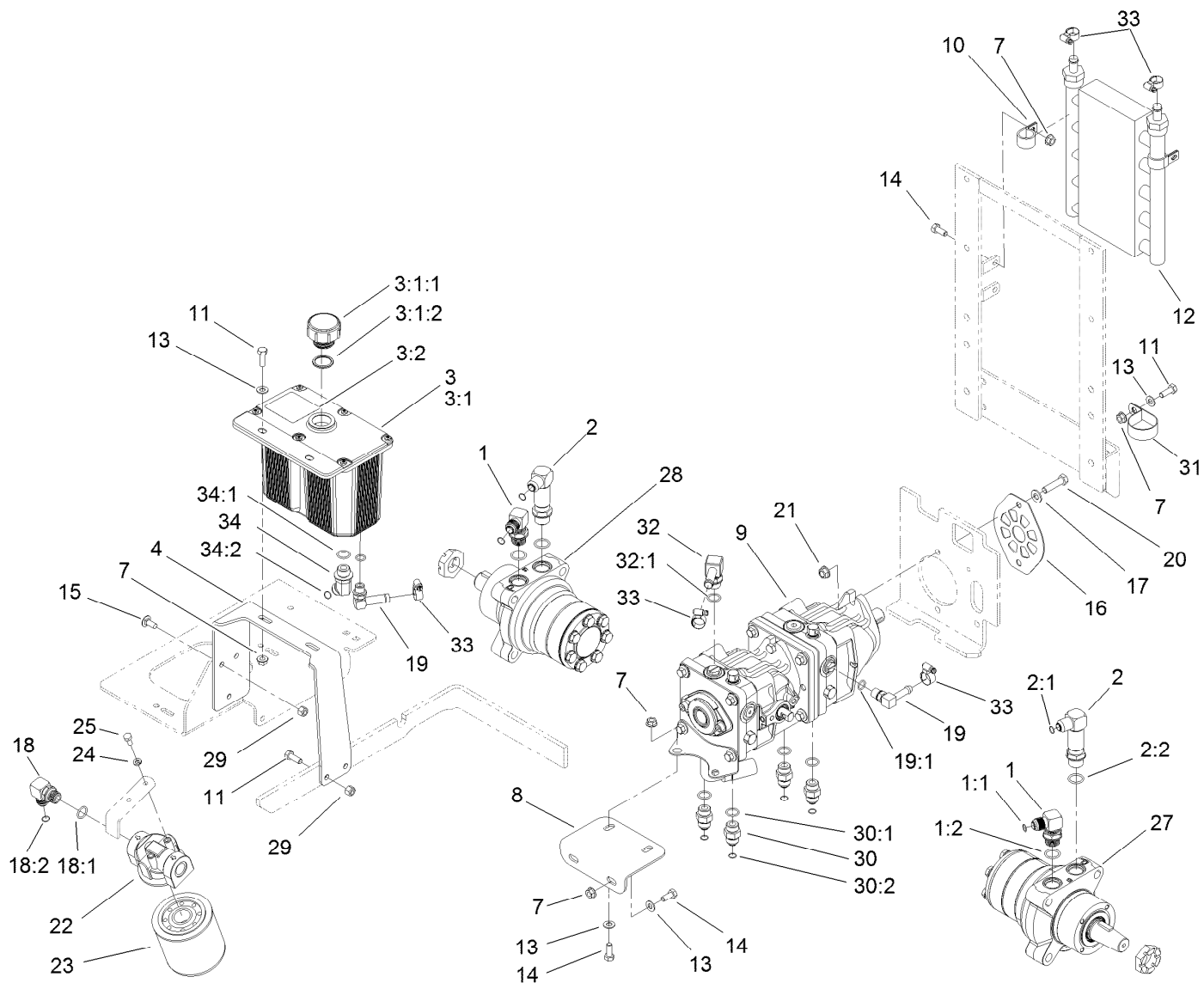


Hydraulic Tank, Pump and Motor Assembly

Ref.	Part Number	Qty.	Description
1	1-633605	2	Fitting-HYD, 90 DEG
1:1	1-603992	1	O-Ring
1:2	237-80	1	O-Ring
2	108-5323	2	Fitting-Elbow-90
2:1	1-603992	1	O-Ring
2:2	237-80	1	O-Ring
3	108-5320	1	Hydraulic Tank ASM
3:1		1	Tank-Hydraulic ●
3:1:1	103-1948	1	Cap-Reservoir, HYD
3:1:2	103-1949	1	Gasket-Cap
3:2	115-4212	1	Decal-Warning
4	108-5352-03	1	Bracket-Tank, Hydraulic
7	32128-20	11	Nut-HF
8	107-3462-03	1	Bracket-Pump, Front
9	107-9885	1	Tandem Pump ASM
10	110-0824	4	R-Clamp
11	322-5	4	Screw-HH
12	114-8168	1	Cooler-Oil, Hydro

Ref.	Part Number	Qty.	Description
13	3256-23	7	Washer-Plain
14	322-3	8	Screw-HH
15	3230-23	3	Screw-CARR
16	108-5367-03	1	Plate-Shield, Pump
17	3256-24	2	Washer-Flat
18	103-2153	1	Fitting-90 DEG
18:1	1-603920	1	O-Ring
18:2	1-603992	1	O-Ring
19	109-6449	2	Fitting-Elbow, 90
19:1	237-42	1	O-Ring
20	323-8	2	Screw-HH
21	3290-357	2	Nut-HHF, Whiz
22	86-9080	1	Head-Filter
23	67-8110	1	Cartridge-Filter, Oil
24	1-805004	2	Washer-Lock
25	321-3	2	Screw-HH
27	112-8357	1	HYD Motor ASM (CCW)
28	112-8358	1	HYD Motor ASM (CW)

● Not serviced separately

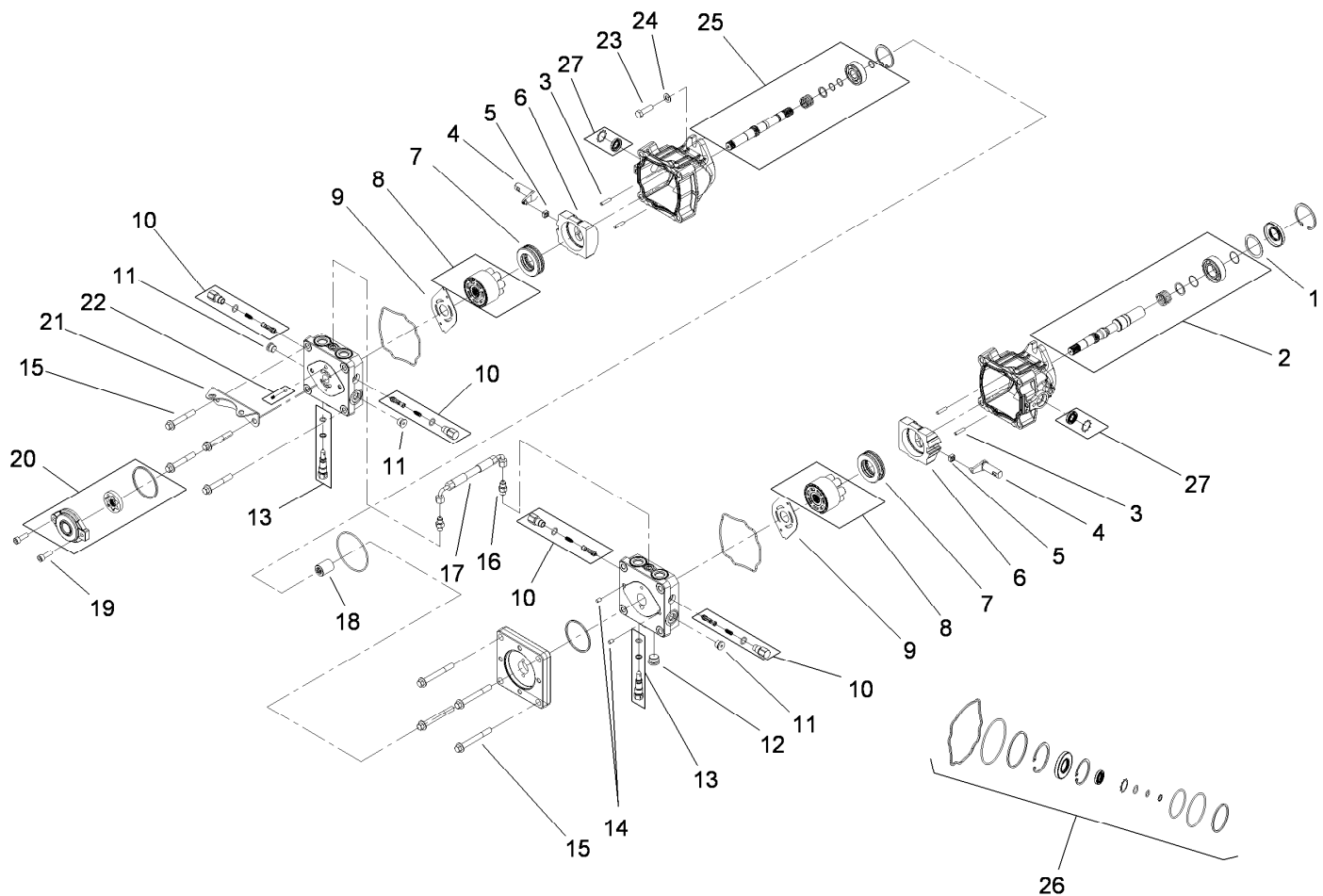


Hydraulic Tank, Pump and Motor Assembly (continued)

Ref.	Part Number	Qty.	Description
29	3296-29	4	Nut-Lock, NI
30	1-603990	4	Fitting-Straight
30:1	1-603920	1	O-Ring
30:2	1-603992	1	O-Ring
31	2412-147	1	Clamp-R
32	108-5316	1	Fitting-Elbow, 90 DEG

Ref.	Part Number	Qty.	Description
32:1	237-79	1	O-Ring
33	109-6801	5	Clamp-Hose
34	1-523221	1	Fitting-HYD, 45 DEG
34:1	1-603920	1	O-Ring
34:2	1-603992	1	O-Ring

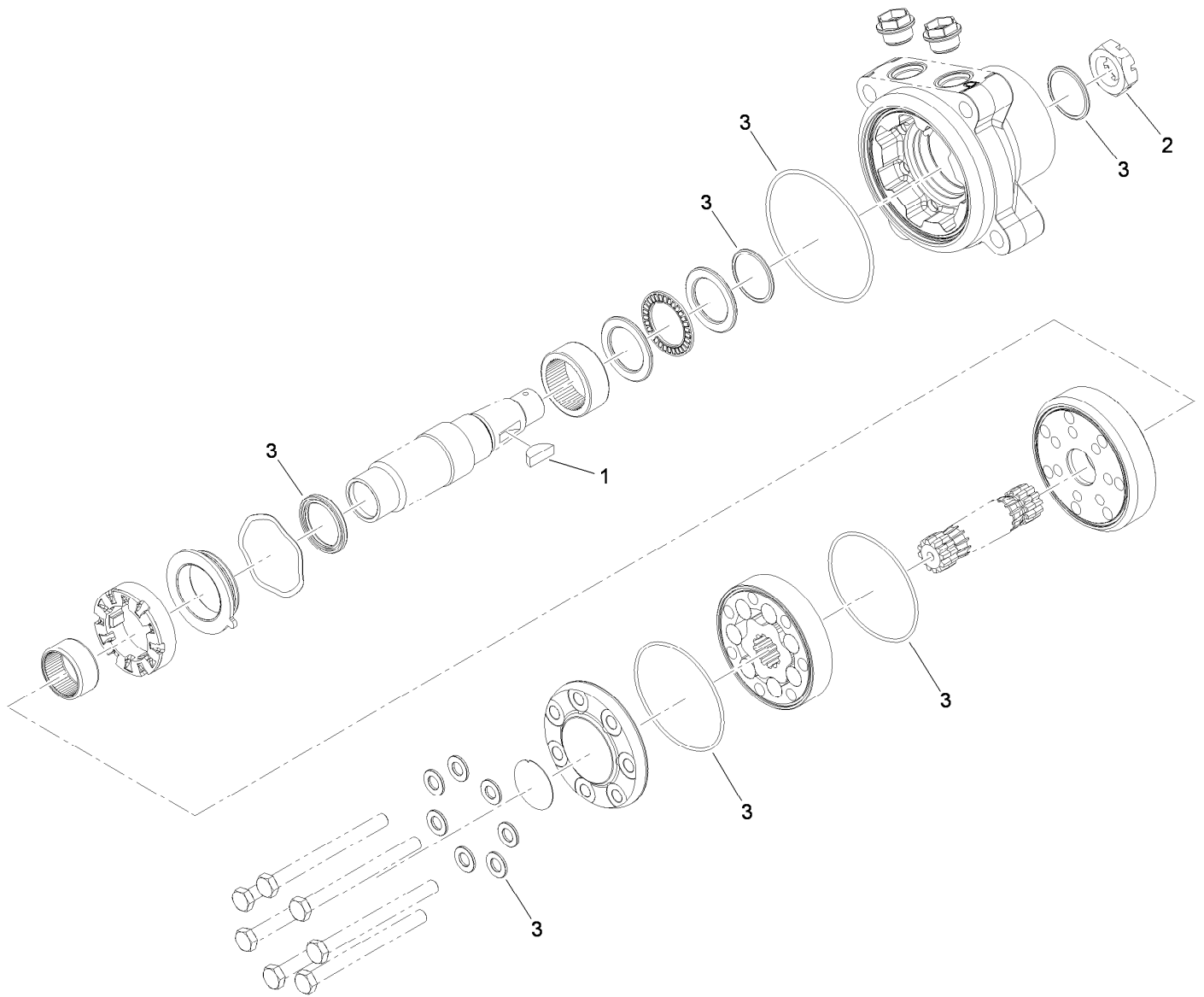
● Not serviced separately



Tandem Pump Assembly No. 107-9885

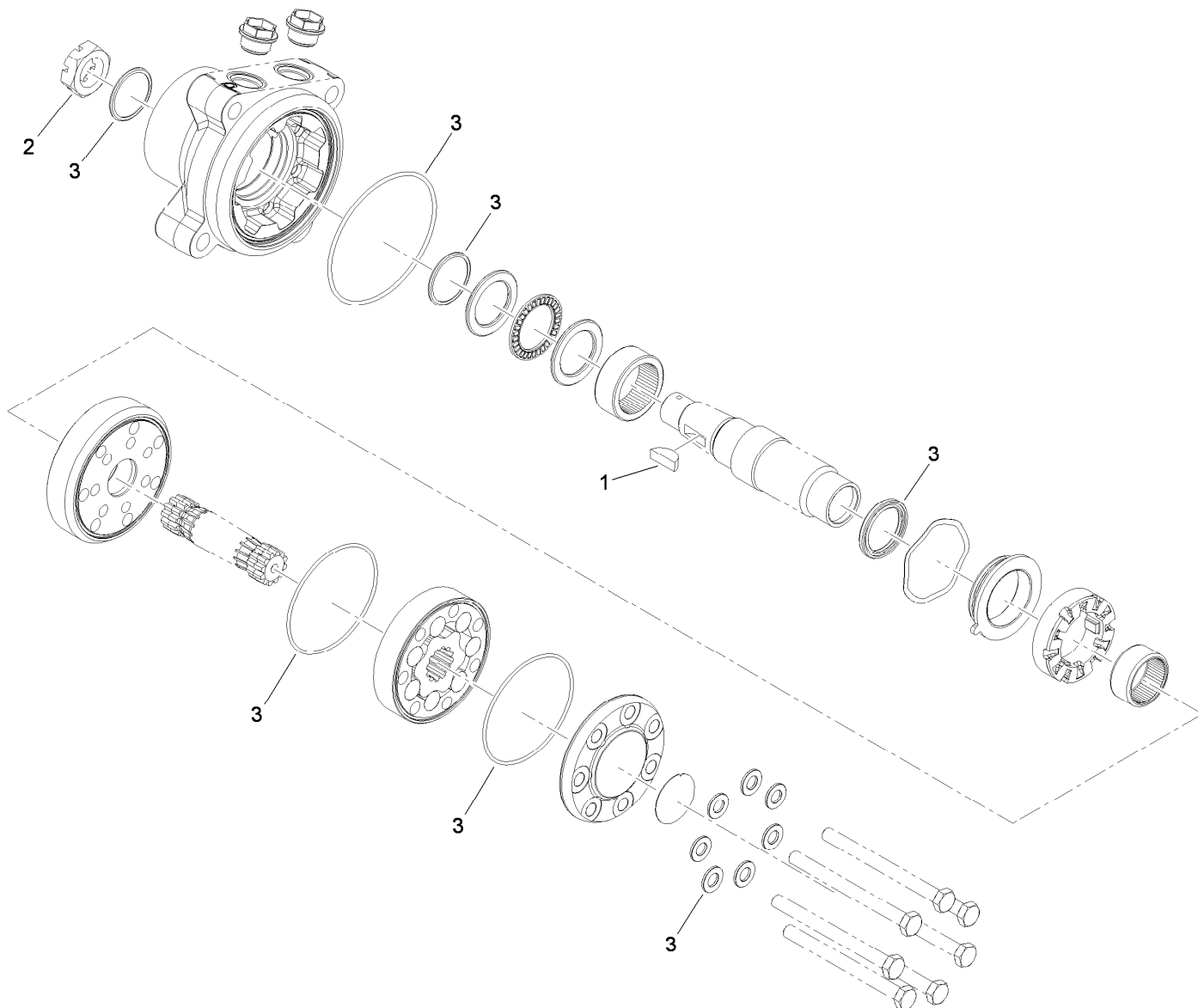
Ref.	Part Number	Qty.	Description
1	112-4168	1	Spacer
2	112-4151	1	Input Pump Shaft Kit
3	106-8753	4	Pin-Headless, Straight
4	112-4152	2	Arm-Trunnion
5	94-1910	2	Guide-Slot
6	112-4153	2	Swashplate
7	112-4154	2	Bearing-Thrust
8	108-2112	2	Cylinder Block Kit
9	108-6801	2	Plate-Valve
10	112-4155	4	Shock Valve Kit
11	104-2189	3	Plug-Thread, Straight
12	112-4156	1	Plug-Steel
13	106-8759	2	Bypass Valve Kit
14	104-2170	2	Pin

Ref.	Part Number	Qty.	Description
15	112-4157	8	Bolt
16	117-7842	2	Fitting-Straight
17	117-7843	1	Hose ASM
18	112-4160	1	Coupling
19	112-4161	2	Bolt
20	112-4162	1	Charge Pump Kit
21	112-4163	1	Bracket-Support, Pump
22	112-4164	1	Charge Relief Kit
23	112-4165	2	Bolt-HSH
24	112-4166	2	Washer
25	112-4167	1	Second Pump Shaft Kit
26	112-4150	1	Overhaul Seal Kit
27	114-8155	1	Trunnion Seal Kit



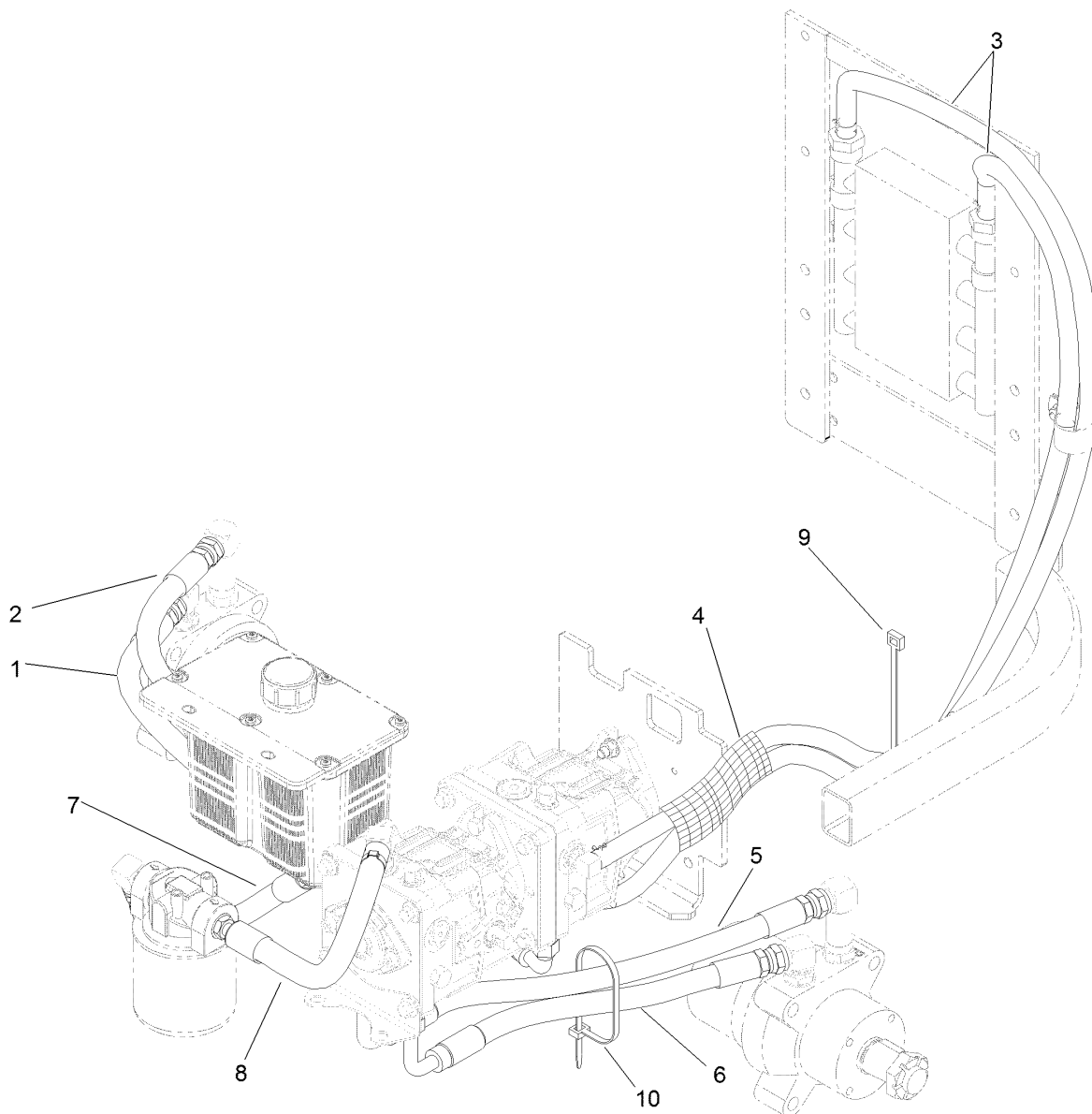
Hydraulic Motor Assembly No. 112-8357 (CCW)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3257-42	1	Key-Woodruff
2	1-809036	1	Nut-HH
3	109-5966	1	Wheel Motor Seal Kit



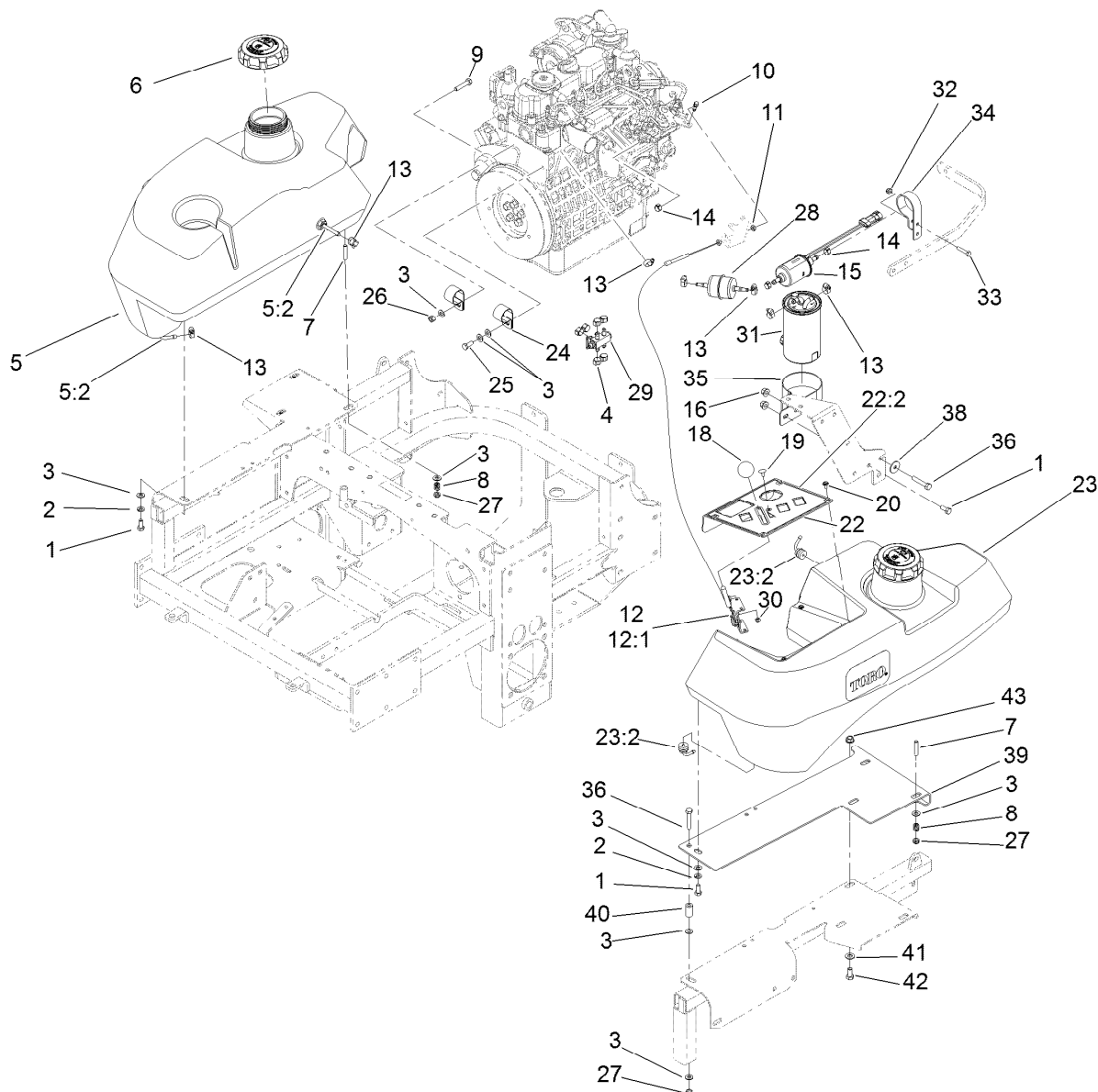
Hydraulic Motor Assembly No. 112-8358 (CW)

Ref.	Part Number	Qty.	Description
1	3257-42	1	Key-Woodruff
2	1-809036	1	Nut-HH
3	109-5966	1	Wheel Motor Seal Kit



Hydraulic Hose Assembly

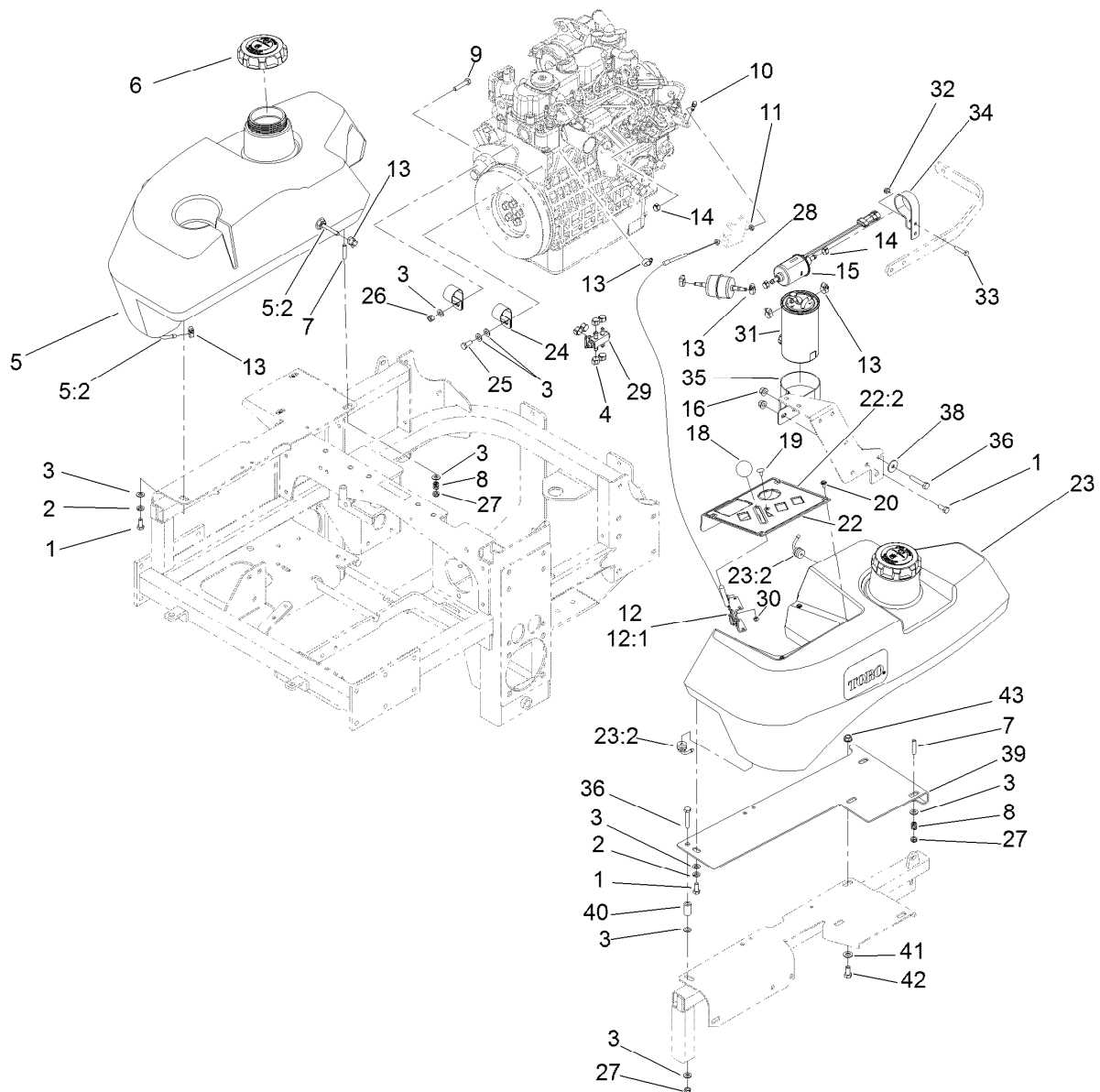
Ref.	Part Number	Qty.	Description
1	107-3495	1	Hydraulic Hose ASM
2	107-3490	1	Hydraulic Hose ASM
3	114-8169	2	Hose-Hydraulic
4	114-8201	1	Sleeve-Fabric
5	108-5318	1	Hydraulic Hose ASM
6	107-3491	1	Hydraulic Hose ASM
7	110-3854	1	Hydraulic Hose ASM
8	108-5374	1	Hydraulic Hose ASM
9	1-303335	1	Tie-Plastic
10	1-809066	1	Cable Tie-Plastic



Fuel System and Throttle Control Assembly

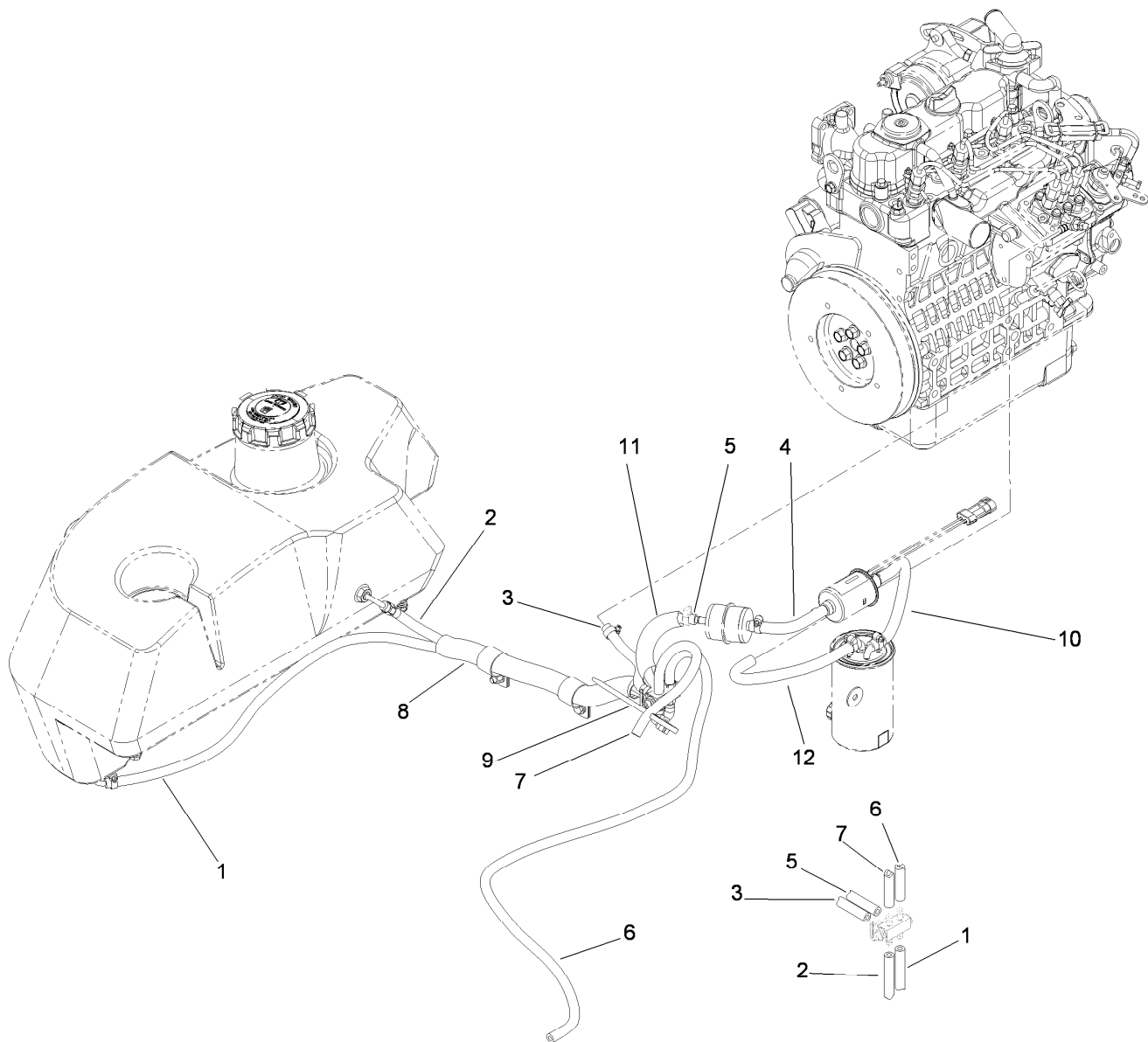
Ref.	Part Number	Qty.	Description
1	322-3	3	Screw-HH
2	1-805005	2	Washer-Lock
3	3256-23	13	Washer-Plain
4	1-643293	6	Clamp-Hose, Fuel
5	114-8221	1	RH Fuel Tank ASM
5:2	103-2615	2	Fitting-Fuel, Bulkhead
6	114-8214	2	Biodiesel Cap ASM
7	1-633023	6	Stud
8	1-633349	6	Spring-Tank, Fuel
9	322-7	1	Screw-HH
10	108-5928	1	Swivel-Stop, Cable
11	3220-1	2	Nut-Jam
12	117-3850	1	Throttle Control ASM
12:1	112-2334	1	Lever-Throttle
13	2412-108	9	Clamp-Worm
14	1-643277	3	Clamp-Hose, Fuel
15	110-8806	1	Pump-Fuel
16	3296-58	2	Nut-Lock, NI
18	1-603175	1	Knob-Ball
19	1-807513	2	Bolt-CARR
20	109-2661	4	Screw-PPH

Ref.	Part Number	Qty.	Description
22	117-0913	1	Control Panel ASM
22:2	121-7562	1	Decal-Panel, Control
23	114-8222	1	LH Fuel Tank ASM
23:2	103-2615	2	Fitting-Fuel, Bulkhead
24	1-643312	2	Clip-Loom
25	33114-020	1	Screw-HH
26	3296-29	1	Nut-Lock, NI
27	3296-47	7	Nut-Lock, NI
28	112-7836	1	Filter-Inline
29	1-643234	1	Valve-Fuel, Dual Flow
30	3296-2	2	Nut-Lock, NI
31	112-9188	1	Element-Filter, Fuel/Water
32	104-7201	1	Nut-HF
33	321-8	1	Screw-HH
34	110-8817	1	Bracket-Pump, Fuel
35	110-8807	1	Bracket-Filter, Fuel
36	322-9	2	Screw-HH
38	3256-82	1	Washer-Flat
39	114-1545-03	1	Bracket-Fuel Tank, LH
40	94-7564	1	Spacer
41	3256-24	2	Washer-Flat



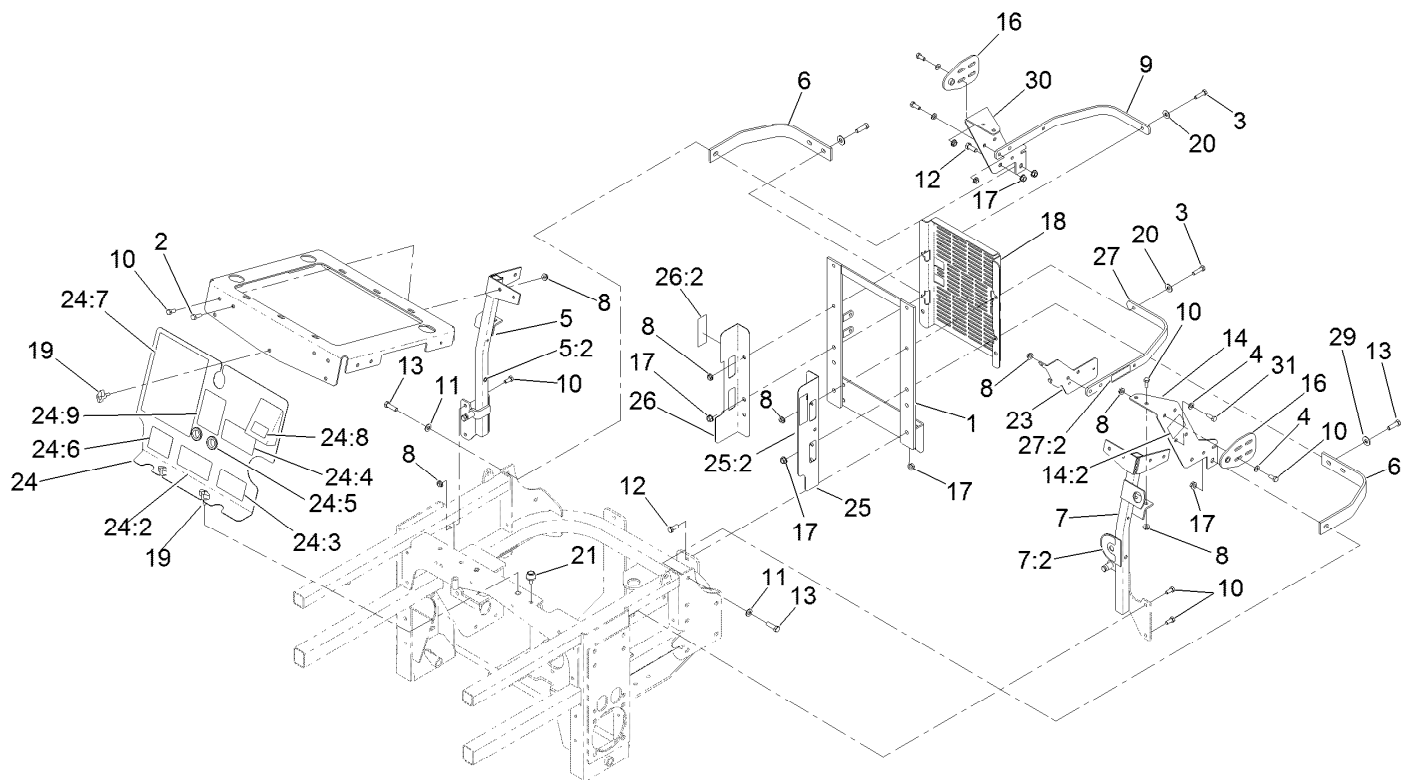
Fuel System and Throttle Control Assembly (continued)

Ref.	Part Number	Qty.	Description
42	323-4	2	Screw-HH
43	3290-357	2	Nut-HHF, Whiz



Fuel Line Assembly

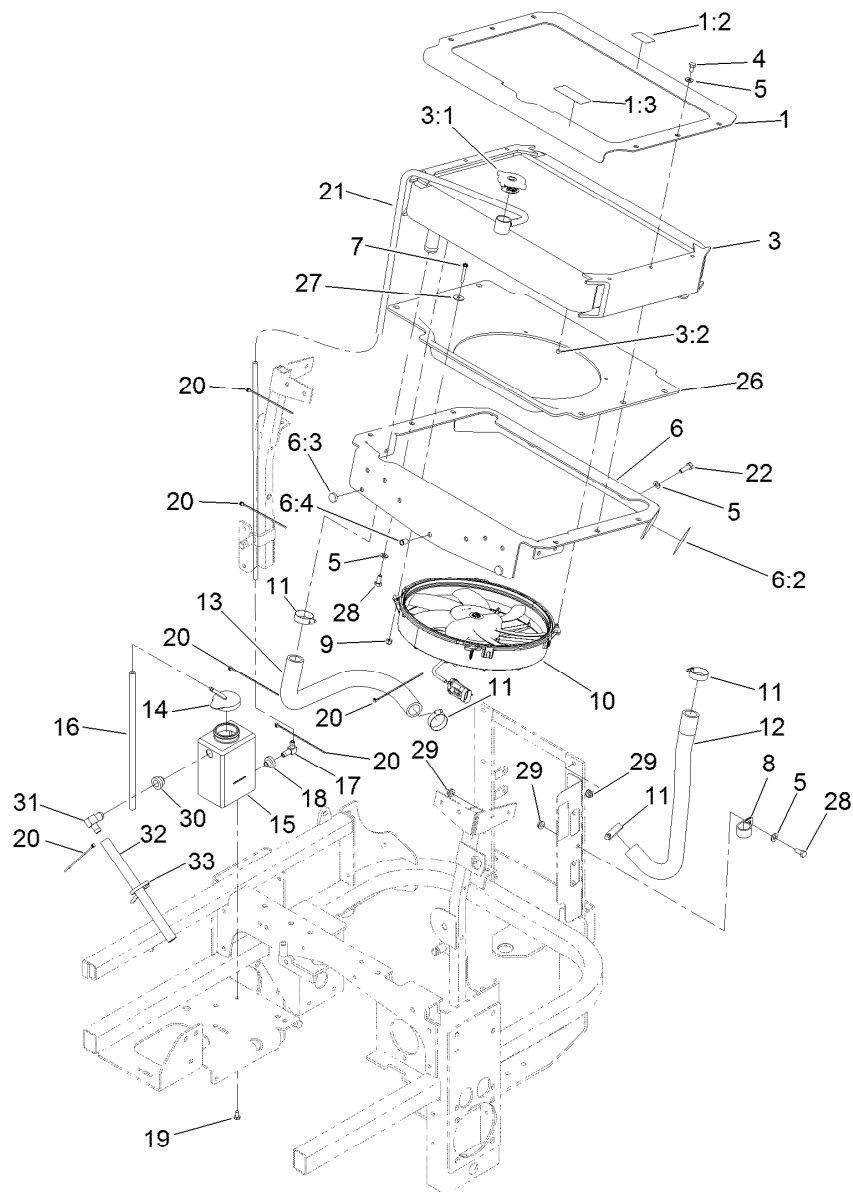
Ref.	Part Number	Qty.	Description
1	108-5376	1	Hose-Fuel
2	109-0301	1	Hose-Fuel
3	109-0306	1	Hose-Fuel
4	108-3283	1	Hose-Fuel
5	109-0303	1	Hose-Fuel
6	109-0275	1	Hose-Fuel
7	109-0297	1	Hose-Fuel
8	108-5377	1	Sleeve-Fabric
9	1-303335	1	Tie-Plastic
10	110-4124	1	Hose-Fuel
11	114-8224	1	Conduit-Fuel Line
12	110-4105	1	Hose-Fuel



Engine Housing Assembly

Ref.	Part Number	Qty.	Description
1	107-9934-03	1	Support-Radiator, Rear
2	322-5	2	Screw-HH
3	322-6	2	Screw-HH
4	3256-23	8	Washer-Plain
5	114-1170	1	RH Radiator Brace ASM
5:2	32148-11	1	Nut-Clinch
6	103-7623-03	2	Strap-Guard
7	110-3870	1	LH Radiator Brace ASM
7:2	107-2114	1	Decal-Valve, Fuel
8	32128-20	22	Nut-HF
9	114-8223-03	1	Top-Rib
10	322-3	14	Screw-HH
11	3256-24	3	Washer-Flat
12	323-6	3	Screw-HH
13	323-7	4	Screw-HH
14	119-6650	1	LH Support Bracket ASM
14:2	119-0398	1	Decal-Fuse
16	108-5345-03	2	Plate-Pivot, Hood
17	3290-357	7	Nut-HHF, Whiz
18	112-8302-03	1	Shield-Cooler
19	98-8332	3	Knob
20	3256-3	2	Washer-Flat

Ref.	Part Number	Qty.	Description
21	109-2365	2	Bumper-Rubber
23	119-0393-03	1	Bracket-Relay, Fuse
24	136-5518	1	Front Engine Shield ASM
24:2	110-3853	1	Decal-Danger, Rotating Devices
24:3	108-5955	1	Decal-Routing, Hydro Belt
24:4	110-3852	1	Decal- Warning, Buzzer
24:5	100-3815	2	Grommet-Rubber
24:6	108-5957	1	Decal-Routing, Clutch Belt
24:7	136-5510	1	Decal-Check, Service
24:8	110-0806	1	Decal-Caution
24:9	104-2449	1	Decal-Coolant
25	110-0879	1	Guard-Fan, LH (CE)
25:2	107-7719	1	Decal-Danger
26	110-0888	1	Guard-Fan, RH (CE)
26:2	107-7719	1	Decal-Danger
27	119-0399	1	Top Strap ASM
27:2	119-0397	1	Decal-Relay
29	3256-4	2	Washer-Flat
30	108-5339-03	1	Bracket-Support, RH
31	322-4	4	Screw-HH



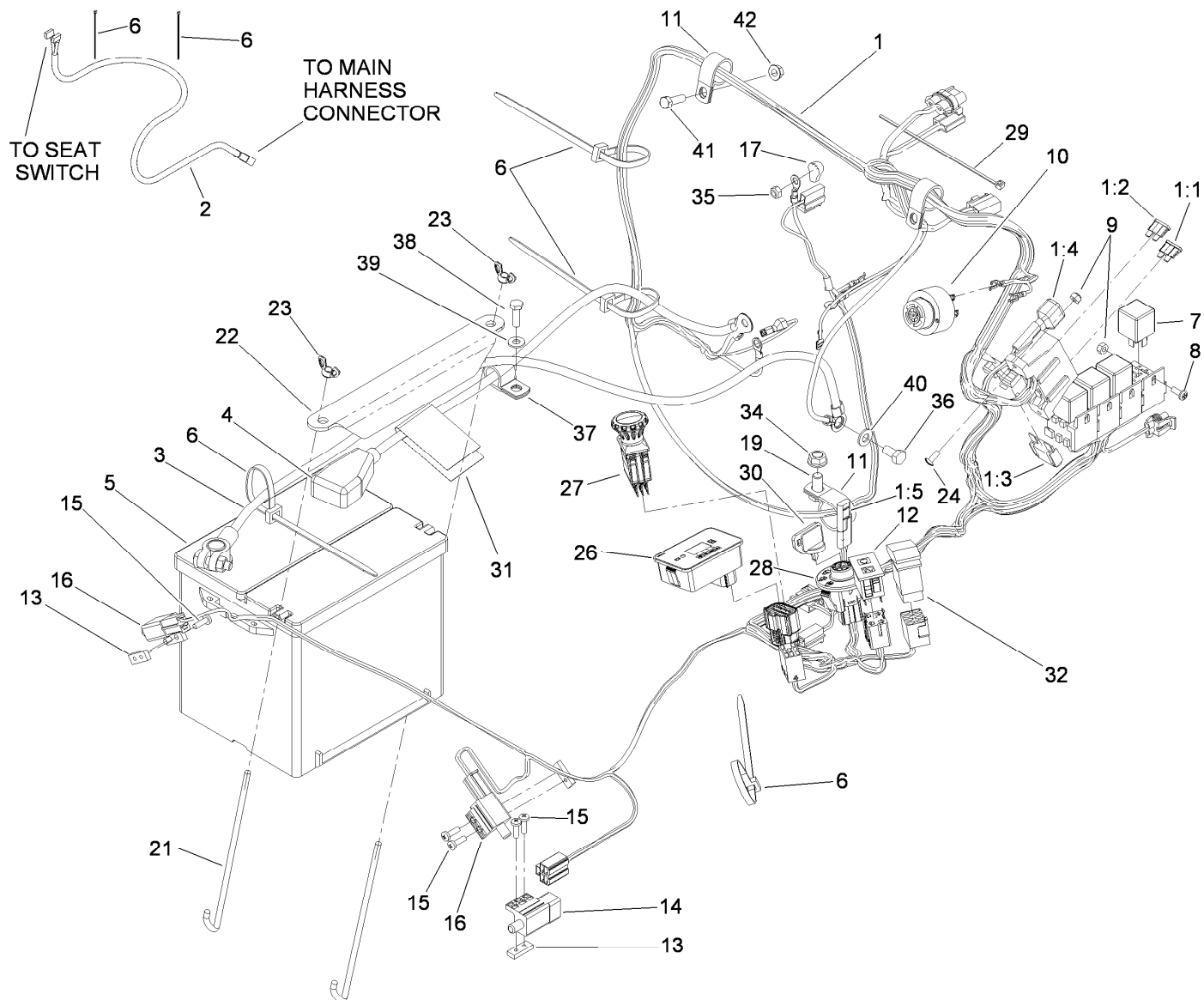
Cooling System Assembly

Ref.	Part Number	Qty.	Description
1	112-8305	1	Top Radiator Plate ASM
1:2	106-5517	1	Decal-Warning
1:3	110-3842	1	Decal-Antifreeze
3	108-5382	1	Radiator ASM
3:1	114-8202	1	Cap-Radiator
3:2	99-8551	1	Plug-Pipe
4	322-1	6	Screw-HH
5	3256-23	16	Washer-Plain
6	112-8306	1	Bottom Rad Plate ASM
6:2	107-7719	2	Decal-Danger
6:3	32148-6	1	Nut-Clinch
6:4	1-513658	2	Bumper
7	1-803067	4	Screw
8	1-643312	1	Clip-Loom
9	1-804254	4	Nut-Lock, HH
10	112-4172	1	Fan-Hi Performance
11	2412-34	4	Clamp-Hose
12	108-5372	1	Hose-Radiator, LH

Ref.	Part Number	Qty.	Description
13	112-8314	1	Hose-Radiator, RH
14	1-643164	1	Cap-Tank, Overflow
15	117-0941	1	Tank-Overflow
16	1-603954	1	Hose-Line, Fuel
17	46-6550	1	Fitting-Elbow, 90 DEG
18	1-513645	1	Bushing-Valve, Fuel
19	321-2	2	Screw-HH
20	1-303287	6	Tie-Cable
21	103-1428	1	Hose-Overflow
22	322-5	3	Screw-HH
26	112-8317	1	Shroud
27	3256-67	4	Washer
28	322-3	10	Screw-HH
29	32128-20	3	Nut-HF
30	104-0790	1	Bushing
31	117-0943	1	Fitting-Elbow
32	115-4969	1	Hose-Overflow
33	1-303335	1	Tie-Plastic



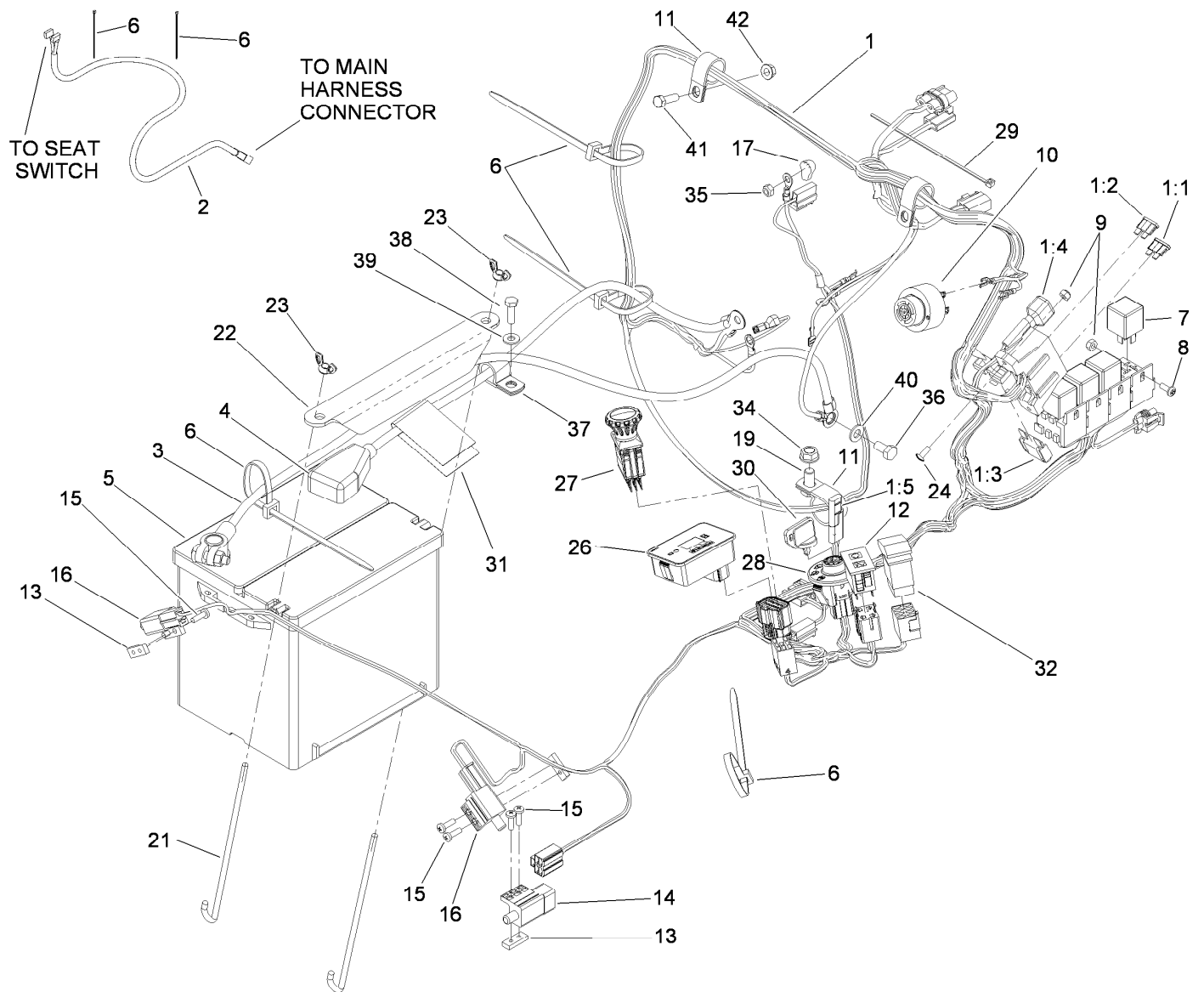
Ref.	Part Number	Qty.	Description
11	3256-14	12	Washer-Flat
12	1-643186	2	Seal-Trim
13	108-5337-03	2	Plate-Hinge, Hood
14	322-4	4	Screw-HH
15	1-808285	2	Pin-Clevis
16	3256-24	4	Washer-Flat
17	1-806003	2	Pin-Cotter
18	1-643187	2	Seal-Trim
19	117-6166-03	1	Bracket Seal, Radiator Front
20	1-643106-03	1	Angle-Radiator, RH
22	249-40	1	Keeper



Electrical Assembly

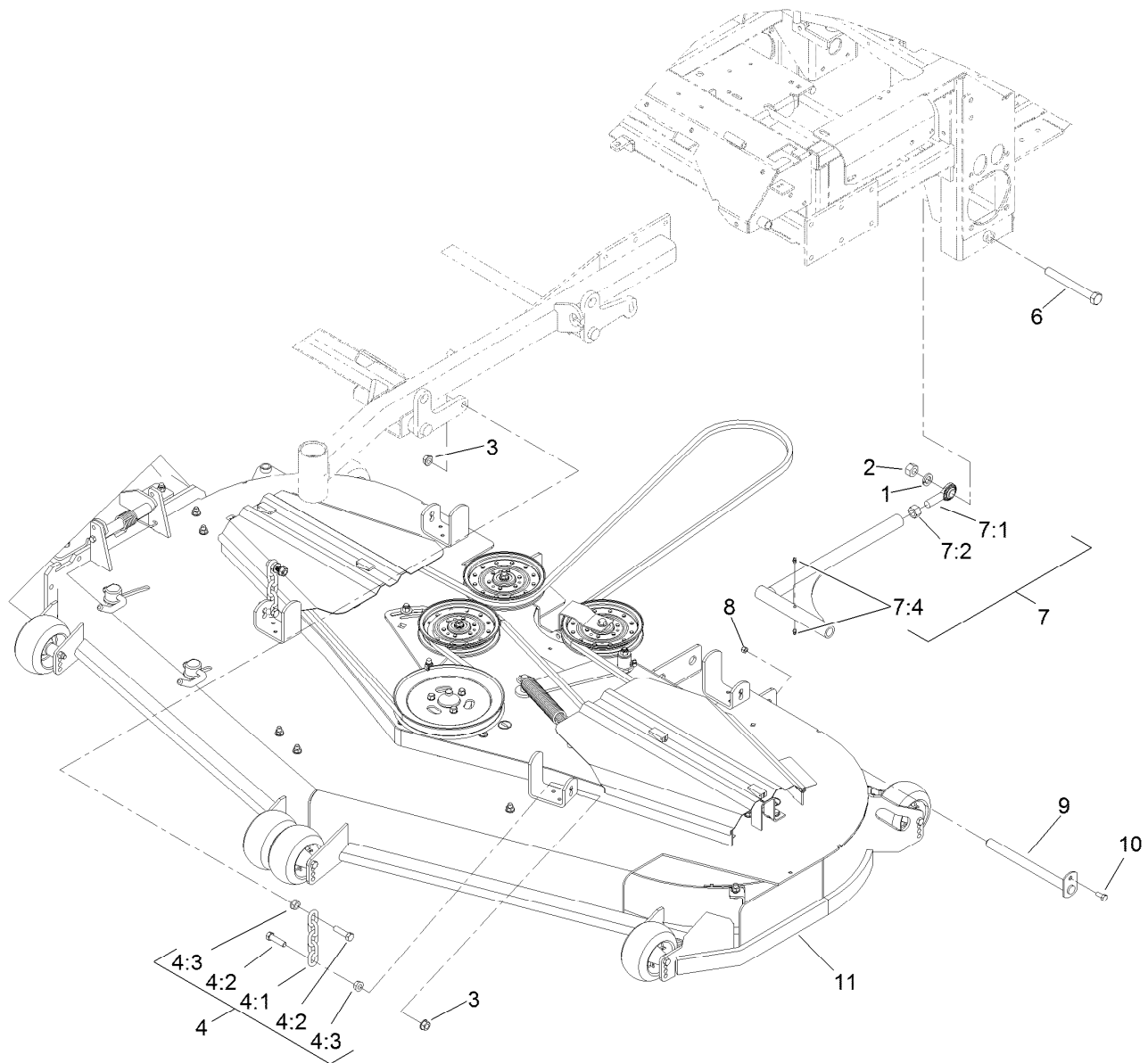
Ref.	Part Number	Qty.	Description
1	119-0351	1	Harness-Wire
1:1	218-578	1	Fuse-Blade, 10 Amp
1:2	109103	1	Fuse-Blade, 30 Amp
1:3	94-8002	1	Fuse-Blade, 50 Amp
1:4	100-4918	1	Diode
1:5	116-0053	1	Cap-Plug
2	103-1227	1	Harness-Wiring, Seat
3	110-0303	1	Cable-Battery, Negative
4	110-0304	1	Cable-Battery, Positive
5	106-5187	1	Battery-Dry
6	1-303335	7	Tie-Plastic
7	1-643275	4	Relay
8	1-803071	2	Screw
9	3296-2	4	Nut-Lock, NI
10	103-0205	1	Alarm-Tone, Dual
11	1-643312	3	Clip-Loom
12	100-8071	1	Lamp-Warning
13	1-633181	3	Plate-Tapped
14	1-633111	1	Switch
15	3290-500	6	Screw-PPH
16	1-513051	2	Switch-Open, Normally

Ref.	Part Number	Qty.	Description
17	1-643178	1	Cap-Insulator, Red
19	323-4	1	Screw-HH
21	103-1312	2	Bolt-Holddown
22	103-1311-03	1	Holddown-Battery
23	1-543792	2	Wingnut
24	1-803075	2	Screw-Head, Truss
26	116-5609	1	Module ASM
27	116-0124	1	Switch-PTO, 10 Amp
28	137-4100	1	Switch-Ignition
29	1-303287	1	Tie-Cable
30	63-8360	2	Key-Ignition
31	107-9309	1	Decal-Instructions, Charging
32	110-0811	1	Switch-Rocker
34	3290-357	1	Nut-HHF, Whiz
35	33023-00	1	Nut-Lock
36	33114-016	1	Screw-HH
37	1-633396	2	Clip-Loom
38	321-5	2	Screw-HH
39	3256-22	2	Washer-Flat
40	3256-23	1	Washer-Plain



Electrical Assembly (continued)

Ref.	Part Number	Qty.	Description
41	322-5	2	Screw-HH
42	32128-20	2	Nut-HF

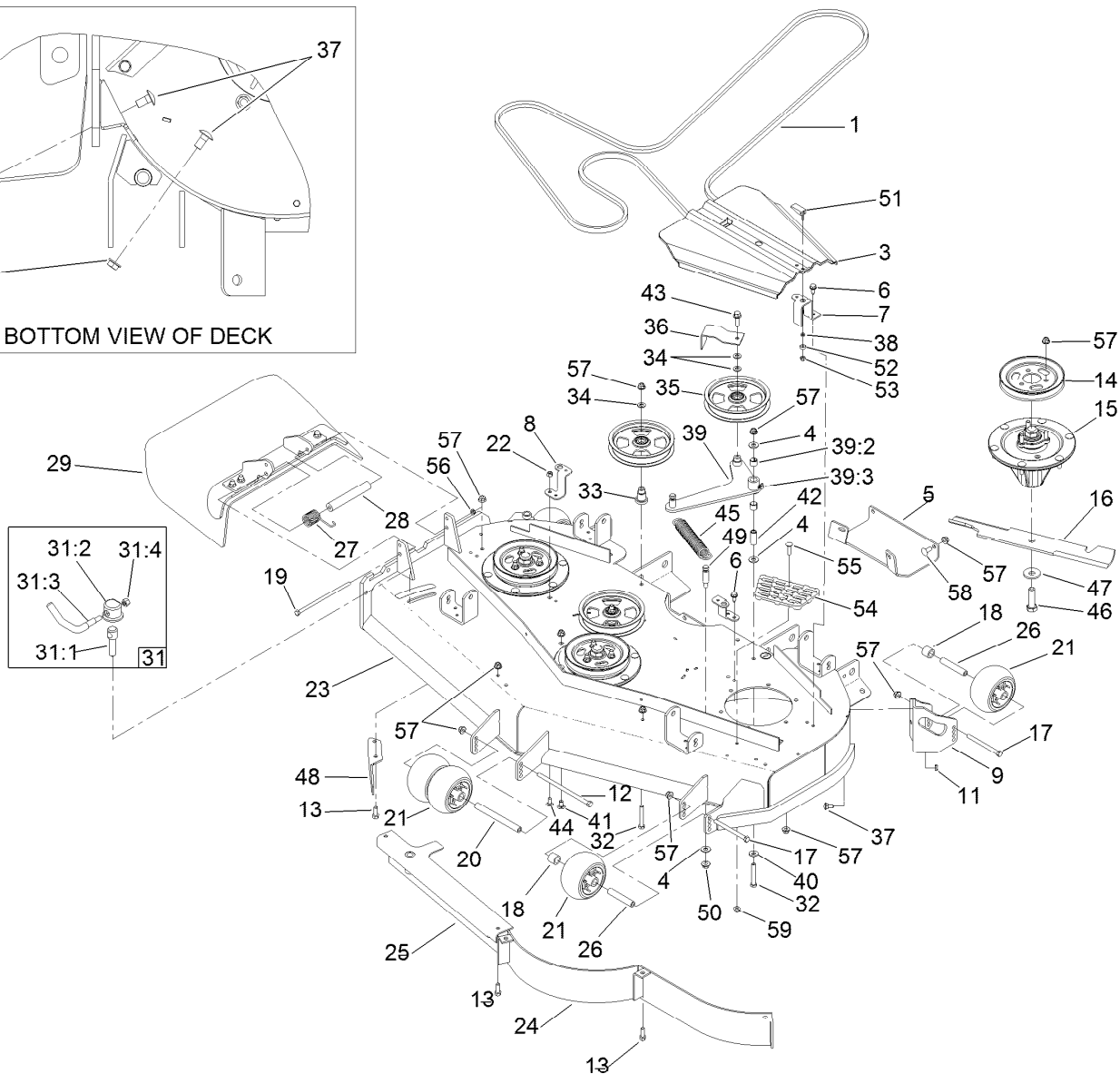
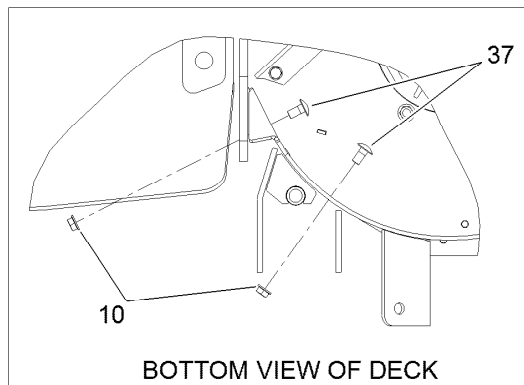


Deck Connection Assembly

Ref.	Part Number	Qty.	Description
1	3253-8	2	Washer-Lock
2	3217-11	2	Nut-Hex
3	32128-37	8	Nut-HF
4	103-9792	4	Deck Chain ASM
4:1	1-633447	1	Chain-Lift, Deck
4:2	103-1898	2	Screw-HH
4:3	32128-37	2	Nut-HF
6	327-28	2	Screw-HH

Ref.	Part Number	Qty.	Description
7	108-5969	2	Strut ASM
7:1	1-633029	1	Balljoint-Spherical
7:2	3219-6	1	Nut-Hex
7:4	109-1380	1	Fitting-Grease
8	3296-29	2	Nut-Lock, NI
9	1-632199-01	2	Pin-Strut
10	322-3	2	Screw-HH
11		1	Deck ASM ●

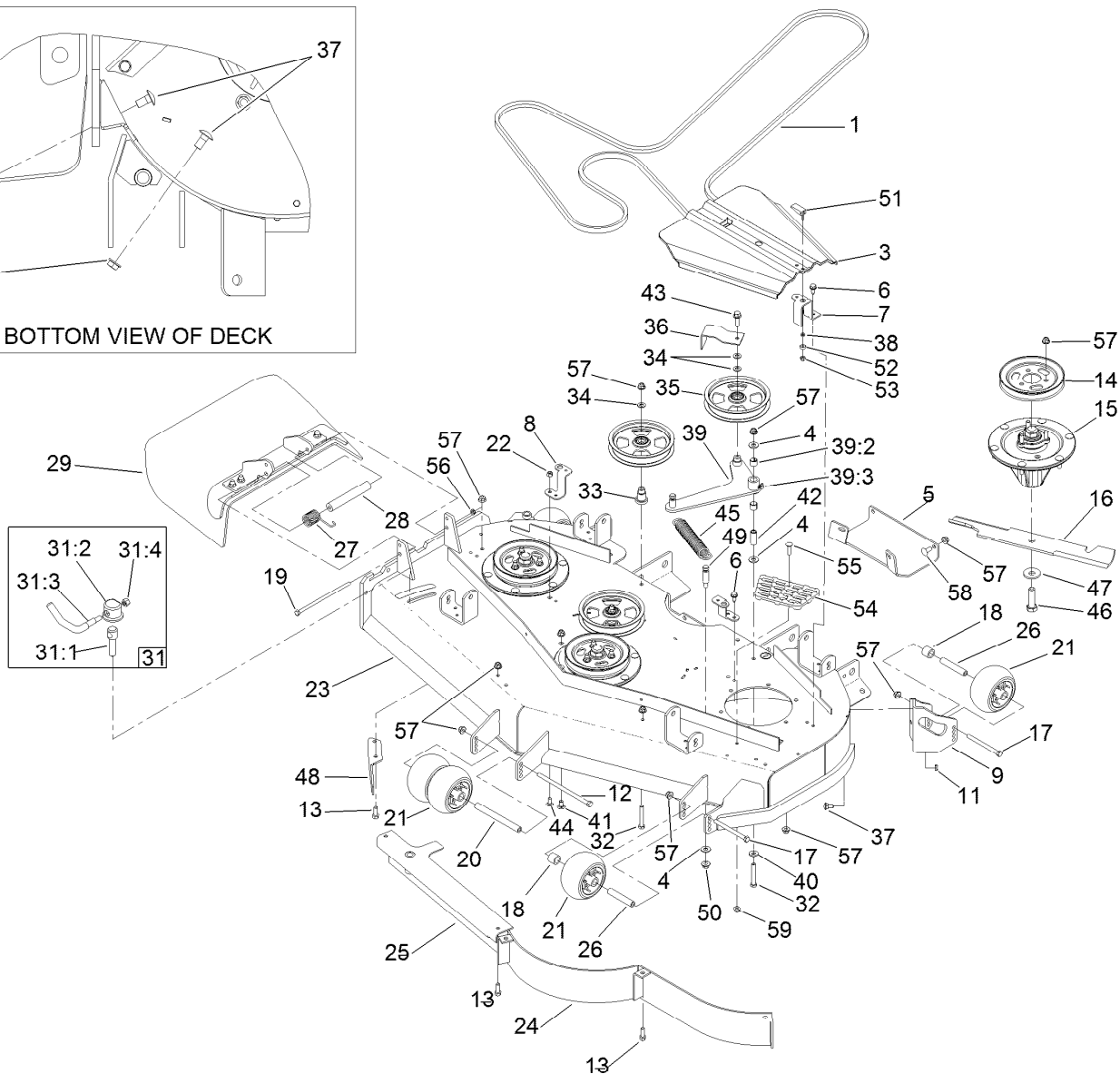
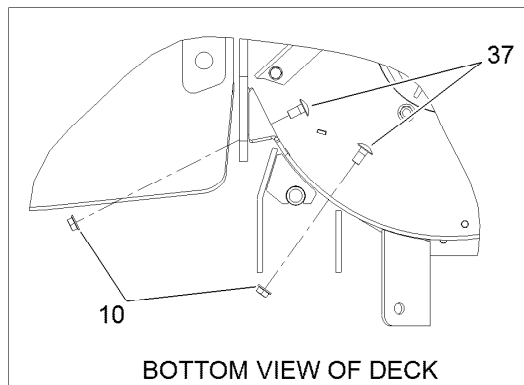
● Not serviced separately



Deck Assembly

Ref.	Part Number	Qty.	Description
1	108-5951	1	Belt-V
3	112-8665	2	Cover-Belt
4	3256-4	3	Washer-Flat
5	106-7358-01	1	Plate-Skid
6	32144-70	3	Screw-HWHTF
7	119-4220-01	2	Bracket-Cover
8	108-2177-01	2	Bracket-Cover, Tall
9	106-7354-01	1	Mount-Wheel, LH
10	3290-357	4	Nut-HHF, Whiz
11	3296-59	3	Nut-Lock, NI
12	108-5388	1	Screw-HH
13	92-1624	6	Screw-HWH
14	105-7735	3	Pulley
15	127-0560	3	Spindle ASM
16	105-7781-03	3	Blade-18In, Hi Flow
17	323-23	3	Screw-HH
18	98-7913	3	Tube-Spacer
19	322-50	1	Screw-HH
20	98-5967	1	Spacer-Wheel
21	1-603299	5	Roller-Scalp, Anti
22	3296-29	1	Nut-Lock, NI

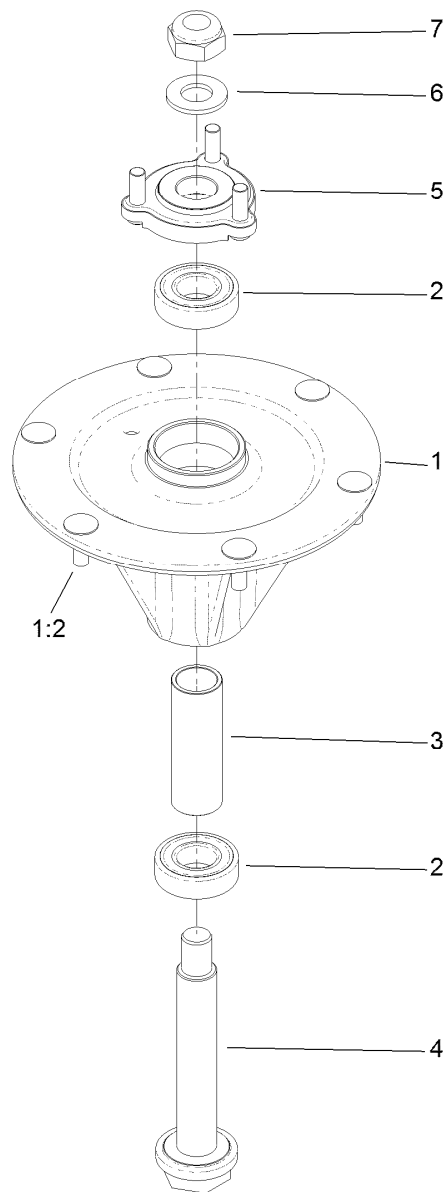
Ref.	Part Number	Qty.	Description
23	114-4473	1	Deck Decal ASM
24	105-7754-01	1	Baffle
25	105-7755-01	1	Baffle
26	98-7912	3	Tube-Spanner
27	108-4052	1	Spring-Torsion
28	105-4622	1	Spacer
29	108-2792	1	Rubber Deflector ASM
31	107-1664	1	Lever ASM
31:1	106-3239	1	Screw-Lock
31:2	107-1644	1	Cap-Lock
31:3	106-3241	1	Lever-Lock
31:4	3296-29	1	Nut-Lock, NI
32	323-12	3	Screw-HH
33	106-3214	2	Mount-Pulley
34	3256-24	4	Washer-Flat
35	132-9424	3	Pulley-Idler, Flat
36	108-7220-01	1	Guide-Belt
37	3231-1	7	Screw-CARR
38	99-3058	2	Washer
39	108-5949	1	Deck Idler Arm ASM
39:2	103-4681	2	Sleeve-Bearing



Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
39:3	302-40	1	Fitting-Grease, 90 DEG
40	98-5975	1	Washer-Belleville
41	3231-21	1	Screw-CARR
42	1-603044	1	Bushing
43	3234-24	1	Screw-HHF
44	3230-23	1	Screw-CARR
45	119-0392	1	Spring-Extension
46	51-4060	3	Screw-Blade
47	103-0865	3	Washer-Blade Bolt, Heavy
48	106-3216-01	1	Baffle-Discharge
49	110-0801	1	Pin-Threaded, Spring Anchor

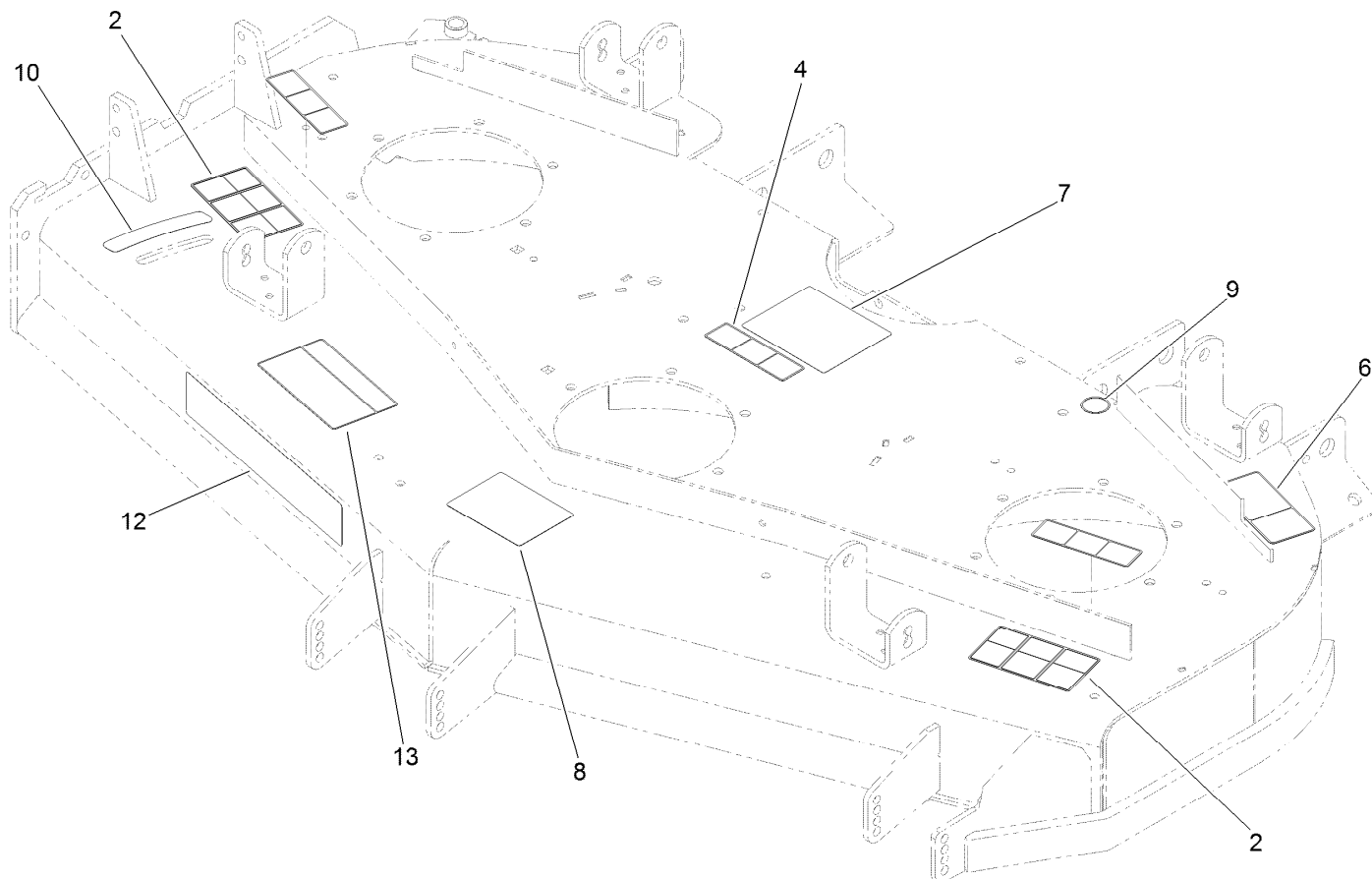
Ref.	Part Number	Qty.	Description
50	32128-19	1	Nut-HF
51	106-6777	2	Handle-Latch, Swell
52	106-6778	2	Bushing-Latch, Swell
53	1-804254	2	Nut-Lock, HH
54	126-4781-03	1	Step-Deck
55	3230-3	1	Screw-CARR
56	3296-47	1	Nut-Lock, NI
57	104-8301	45	Nut-HF, NI
58	3231-27	4	Screw-CARR
59	104-8300	1	Nut-HF, NI



Spindle Assembly No. 127-0560

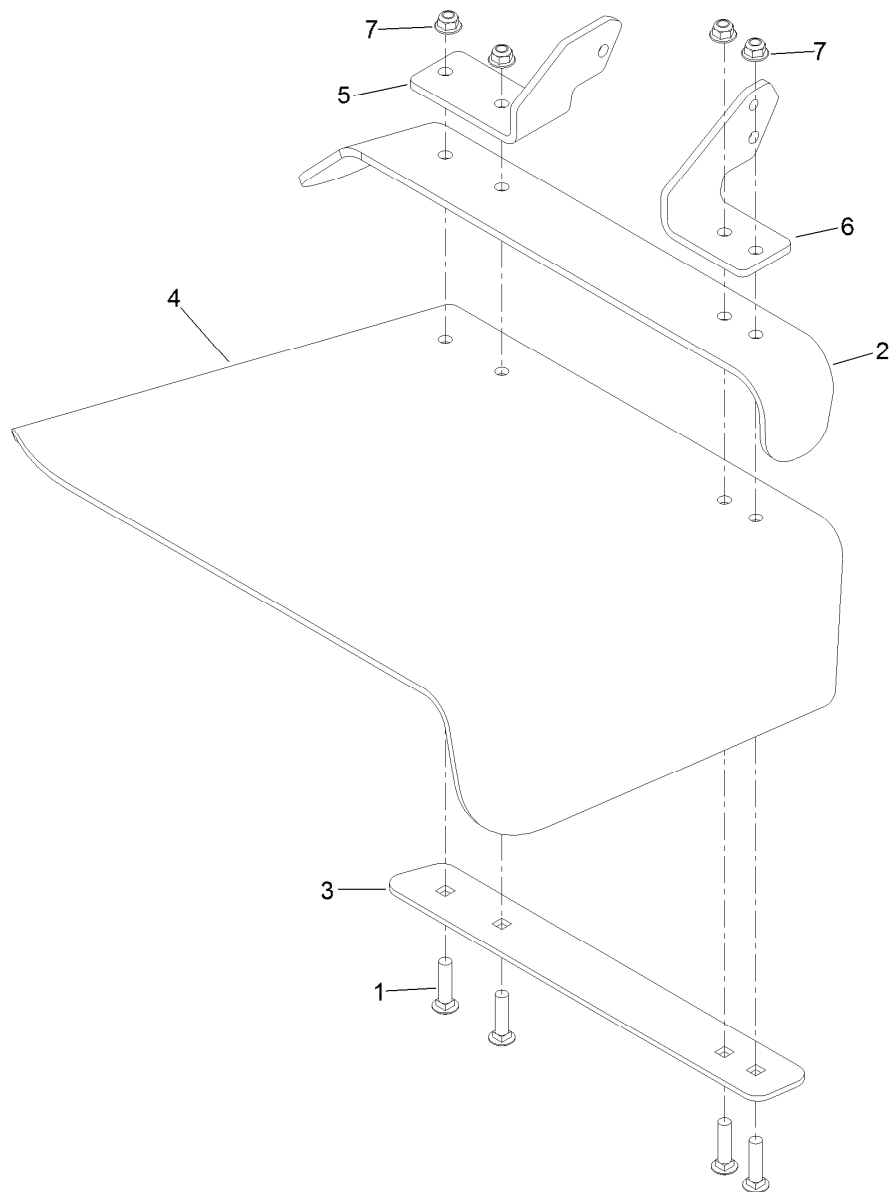
Ref.	Part Number	Qty.	Description
1		1	Spindle Housing ASM W/Studs ●
1:2	114-8195	6	Bolt-Neck, Ribbed
2	116-0720	2	Bearing-Ball
3	127-0554	1	Spacer-Bearing
4	127-0556	1	Shaft-Spindle, Ball Bearing
5	127-0557	1	Hub-Spindle (W/Studs)
6	92-5836	1	Washer
7	3296-67	1	Nut-Lock, NI

● Not serviced separately



Deck Decal Assembly No. 114-4473

Ref.	Part Number	Qty.	Description
2	117-3848	2	Decal-Danger
4	112-9028	3	Decal-Cover, Missing
6	93-7818	1	Decal-Torque, Blade Bolt
7	108-5981	1	Decal-Routing, Belt
8	127-0326	1	Decal-Scalp, Anti
9	58-6520	1	Decal-Grease
10	110-2067	1	Decal-Setting, Baffle
12	107-1618	1	Decal
13	110-2068	1	Decal-Adjustment, Baffle



Rubber Deflector Assembly No. 108-2792

Ref.	Part Number	Qty.	Description
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-HF, NI

Attachments and Accessories

For 74266 Z Master Professional 7000 Series Riding Mower With 52in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blade-Recycler, 18in.....	105-7779-03
Blade-Med Flow, 18in	105-7794-03
Blade-Low Flow, 18in.....	105-7795-03
Blade-Atomic, 18in	105-7796-03
Blade-Hi Flow, 18in.....	105-7781-03
Blade-Recycler, 18in (6 Pack).....	110-0408
Roller Striping Kit.....	108-2162
Blade-Lo Flow, 18in (6 Pack)	110-0406
Blade-Med Flow, 18in (6 Pack)	110-0409
Vac Collection System.....	78514
Recycler Kit	107-1610
Blade-Hi Flow, 18in (6 Pack).....	108-1117
Blade-Atomic, 18in (6 Pack)	108-1118
Bimini Folding Shade Assembly	115-4510
Turbo Baffle Kit.....	107-1634
Filter Minder Gauge.....	99-4664
Striping Kit	107-1630
Light Kit.....	107-9880
Hitch Kit	99-8925
Chute Gate Kit	78521
Suspension Kit for Standard Seat.....	107-1892
Z Stand Kit.....	105-1622
Deluxe Suspension Seat	107-1891
DFS Vac Collection System Mounting Kit	110-0891
DFS Weight Kit	110-3860
Operator Fan Kit - US Sales Only, 2in ROPS Post	110-1996
Twin Bag Assembly	78533
Blower and Drive Kit	78537
DFS Bagger Gusset Kit.....	110-3946
Seat Cover W/arm rest	117-0095
Deluxe Suspension Seat Kit	78530
1.25in Spark Arrester Kit.....	105-1672
MVP Belt and Blade Kit.....	127-1641
Hypr-Oil 500 (quart).....	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715



Count on it.