FORM NO. 3322–437

TORO®

Z–Master™

250 Series Z255 with 52” Side Discharge Mower

Model No. 74204 – 990001 & Up

Parts Catalog

ORDERING REPLACEMENT PARTS

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HFW	hex flange washer
HH	hex head
HHF	hex head flange
HHST	hex head self tapping
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
INC	incorporated
LH	left hand
PH	pan head
PPH	Phillips pan head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
STD	standard
TAP	self tapping
TH	truss head
TTH	Torx truss head
WH	wing head

Important Format Explanations

This catalog uses special formats to convey information in illustrations and parts lists. Specifically, one format is used in conjunction with service assemblies and another with quantities associated with reference numbers.

Service Assemblies

Parts within service assemblies have reference numbers in the form *X:Y. X* is the reference number of the service assembly and *Y* is a sequential number unique to each part within the service assembly.

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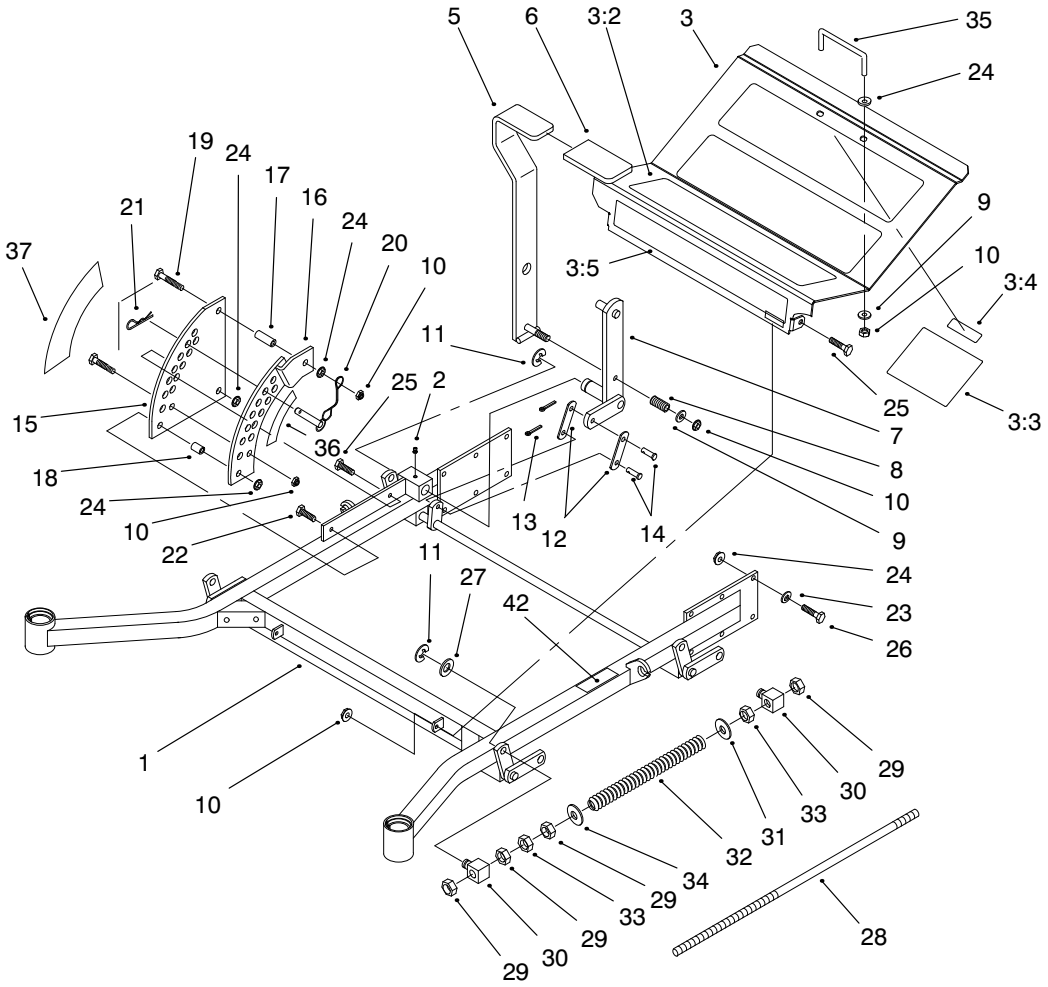
For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in part lists and as callouts in illustrations.

Reference Numbers with Quantities

Illustrations may have a quantity in parentheses next to a reference number, in the form *X (Y). X* is the reference number. *Y* in parentheses is the quantity of the part identified by the reference number.

For example, the illustration callout 4 (2) indicates that two parts are used in that instance.

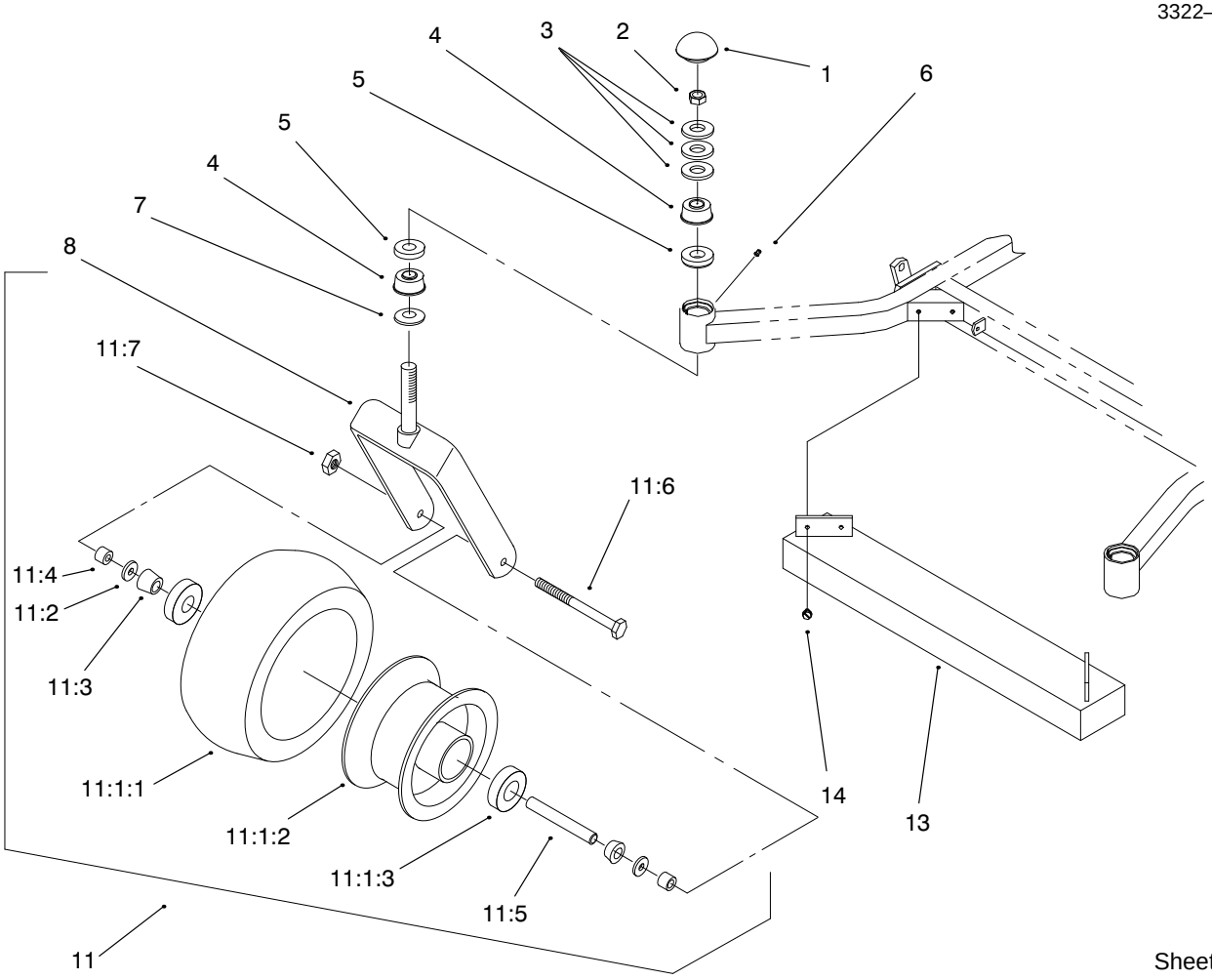


Sheet No.:2

Front Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	E634861	1	Front Frame ASM
2	320–19	5	Fitting–Grease
3	99–4622	1	Floorpan ASM
3:2	E633553	3	Pad–Antiskid
3:3	E633766	1	Decal–Service
3:4	98–5954	1	Decal–Cover Missing
3:5	E633737	1	Decal–Z–Master
5	E632324	1	Lever–Lift
6	E633295	1	Grip–Lift Lever
7	E632219	1	Arm–Deck Lift
8	E633325	1	Spring–Compression
9	3256–24	3	Washer–Flat
10	32146–2	7	Nut–Hex Lock
11	E808505	5	Ring–Retaining
12	E633068	2	Arm–Deck Lift
13	3272–10	2	Pin–Cotter
14	E808284	2	Pin–Clevis
15	E633889	1	Plate–Deck Lift
16	E632899	1	Plate–Deck Lift
17	E633082	1	Bushing
18	E633080	1	Bushing
19	323–13	1	Screw–HH
20	E633097	1	Hitch Pin w/Lanyard
21	E806005	1	Hairpin
22	323–9	2	Screw–HH
23	E303327	12	Washer–Lock

Ref. No.	Part No.	Qty.	Description
24	3290–357	17	Nut–Lock Flange
25	323–6	3	Screw–HH
26	323–7	12	Screw–HH
27	3256–29	4	Washer–Flat
28	E633096	2	Rod–Deck Lift
29	3217–11	8	Nut
30	E633441	4	Swivel–Deck Mount
31	3256–7	2	Washer–Flat
32	E653009	2	Spring–Deck Support
33	3218–6	4	Nut–Hex Jam
34	3256–27	2	Washer–Flat
35	E633587	1	Handle
36	E633706	1	Decal–HOC
37	E633345	1	Decal–HOC
42	E633818	1	Decal



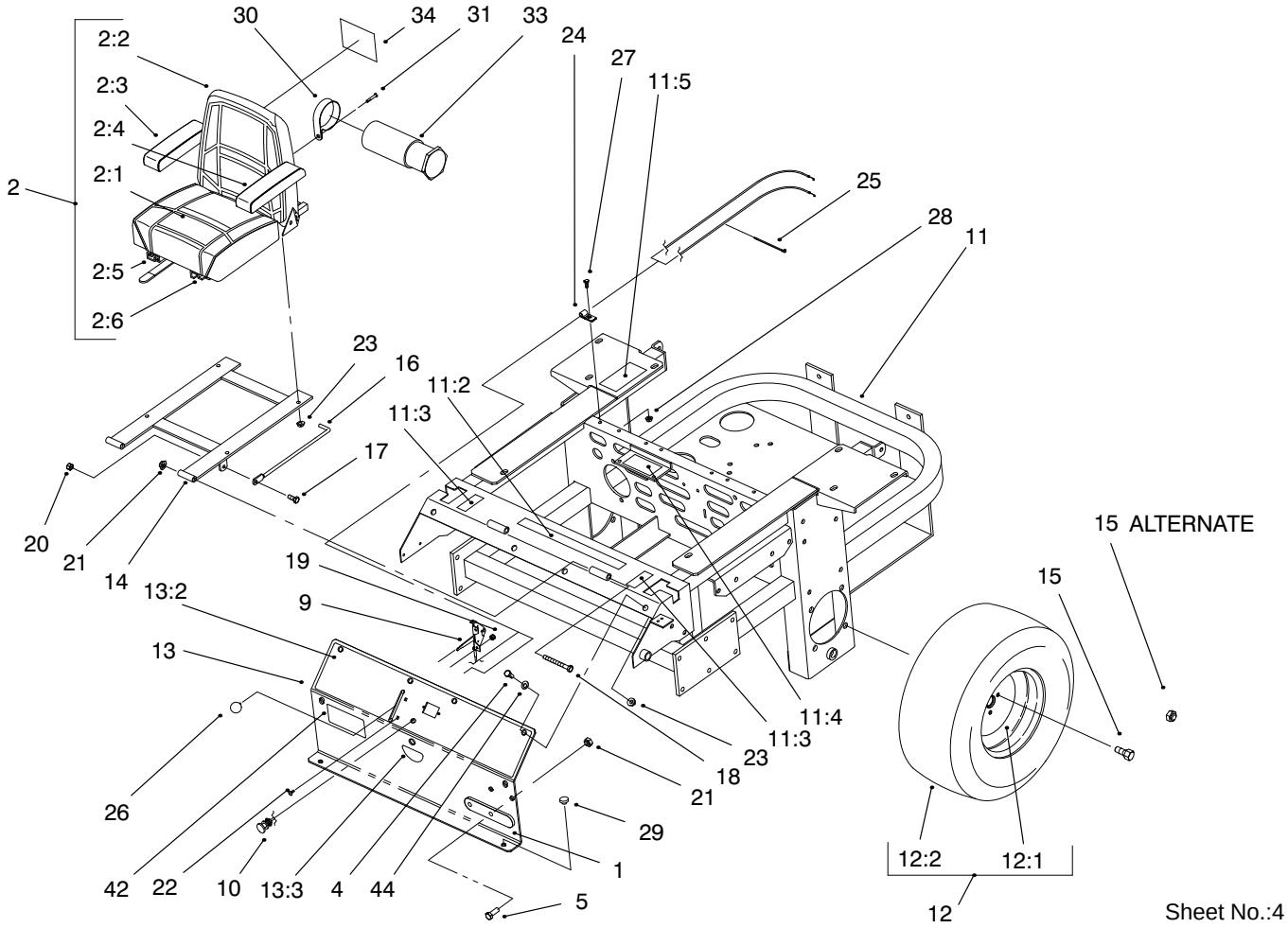
Sheet No.:3

Caster And Wheel Assembly

Ref. No.	Part No.	Qty.	Description
1	E543513	2	Cap–Grease
2	32146–14	2	Nut–Lock
3	E633508	6	Washer–Belleville
4	254–94	4	Cone–Bearing
5	254–72	4	Cup–Bearing
6	E811010	2	Plug
7	E543511	2	Seal–Grease
8	E632511	2	Fork–Castor
11	E634662	2	Caster Wheel ASM
11:1	E633582	2	Wheel & Tire ASM
11:1:1	E633002	2	Tire
11:1:2	E633583	2	Wheel
11:1:3	254–79	4	Cup–Bearing
11:2	E633580	4	Seal–Bearing
11:3	254–78	4	Cone–Bearing
11:4	E633581	4	Spacer – Bearing
11:5	E633579	2	Spacer
11:6	E800339	2	Screw–HH
11:7	E804269	2	Nut–Lock
13	E632802	1	Weight
14	32144–70	4	Screw–Tap

Ref. No.	Part No.	Qty.	Description

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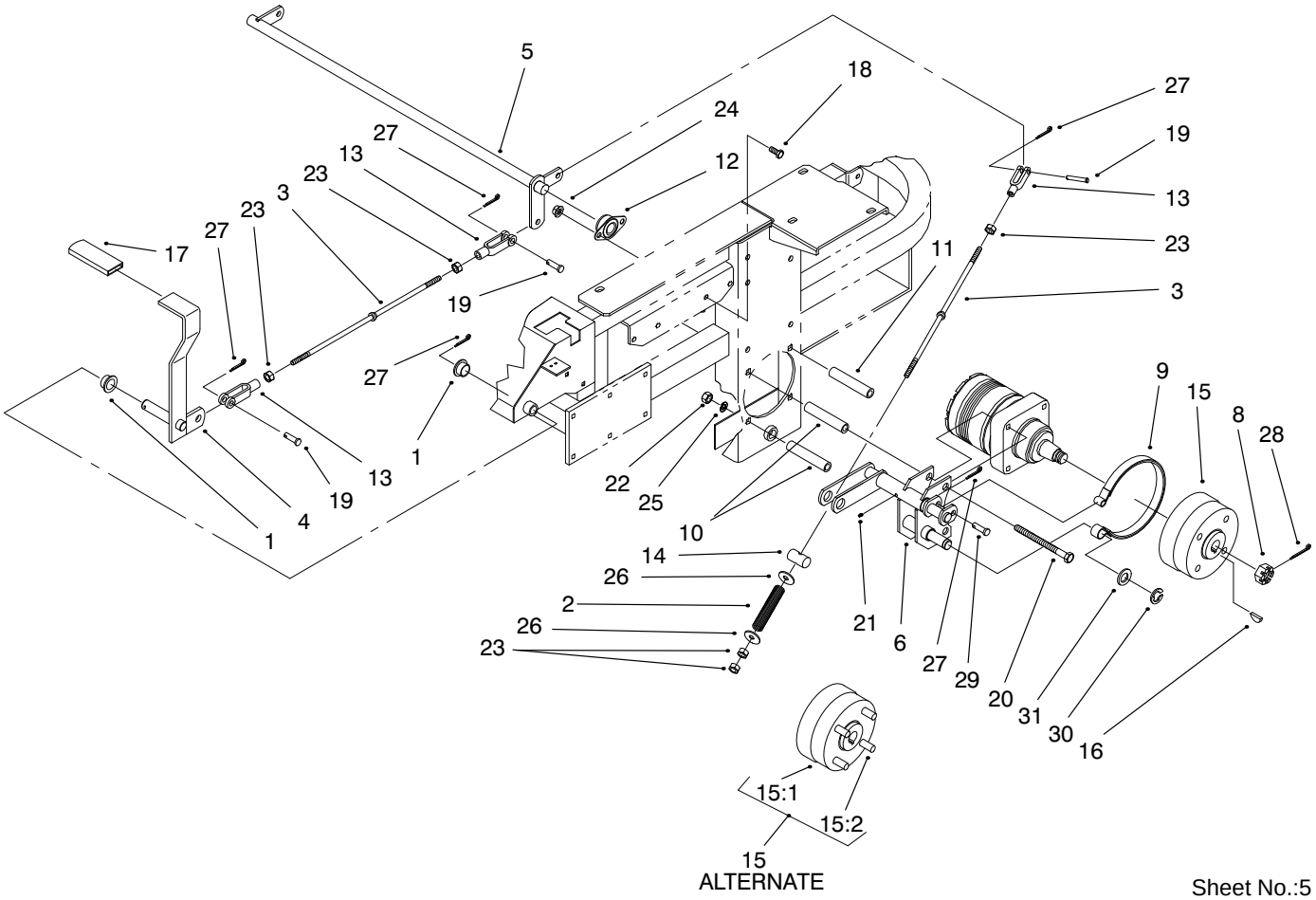


Sheet No.:4

Rear Frame And Wheel Assembly

Ref. No.	Part No.	Qty.	Description
1	E633964	1	Stop–Park Brake
2	99–4635	1	Seat/Armrest ASM (For Serial #990001 – #992999.)
2	E633705	1	Seat/Armrest ASM (Serial #993000 & Up)
2:1	E543407	1	Cushion–Seat
2:2	E633709	1	Cushion–Seat Back
2:3	E633710	1	Armrest–RH
2:4	E633711	1	Armrest–LH
2:5	E543401	4	Spacer–Track
2:6	E523428	1	4” Locking Track Set
4	322–3	8	Screw–HH
5	323–6	2	Screw–HH
9	E633696	1	Cable
10	E603336	1	Cable–Choke
11	99–4624	1	Frame ASM
11:2	E513747	1	Decal–Warning
11:3	E633354	2	Decal–Motion Control
11:4	E513929	1	Decal–Drive Release
11:5	E633771	1	Decal–Pump Belt
12	E633007	2	Wheel & Tire ASM
12:1	E633009	2	Wheel
12:2	E633008	2	Tire
13	99–4623	1	Console ASM
13:2	99–4611	1	Decal–Control Panel

Ref. No.	Part No.	Qty.	Description
13:3	E633346	1	Decal–Fuel Valve
14	E632187	1	Frame–Seat
15	E513011	8	Nut
15	E633273	8	Wheel Bolt
16	E633293	1	Rod–Seat Holdup
17	322–5	1	Screw–HH
18	323–21	2	Screw–HH
19	32146–18	2	Nut–Lock
20	32146–4	2	Nut–Lock
21	32146–2	4	Nut–Hex Lock
22	E807513	2	Bolt–CARR
23	32128–20	12	Nut–Lock
24	E513762	1	Clip
25	E303335	1	Tie–Plastic
26	E513592	1	Knob
27	321–4	1	Screw–HH
28	32128–33	1	Nut–Hex Flange
29	E513658	2	Bumper
30	2412–120	2	Clamp–R
31	E803060	2	Screw
33	74–0720	1	Tube–Manual
34	93–7340	1	Decal–Toro
42	E633736	1	Decal–Z255
44	3256–23	6	Washer–Flat



Sheet No.:5

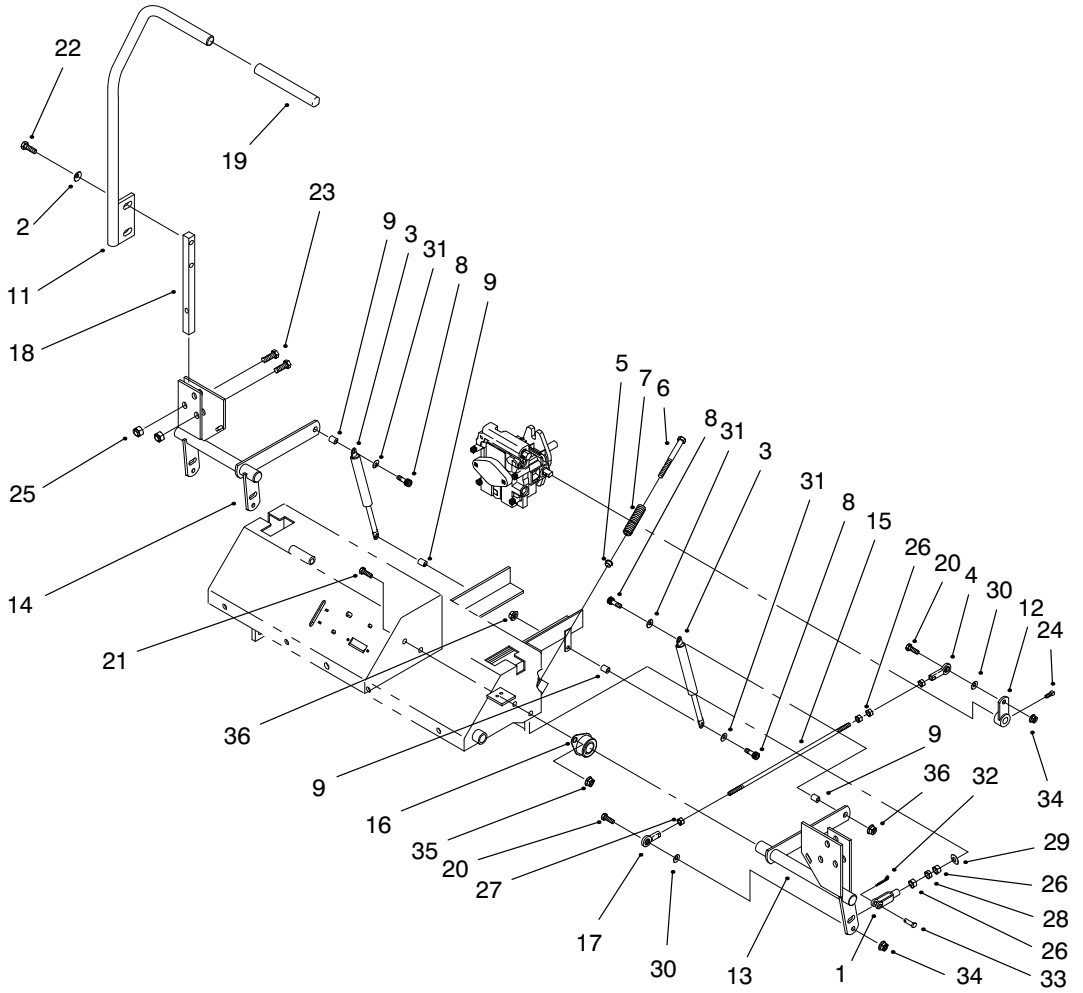
Brake And Wheel Hub Assembly

Ref. No.	Part No.	Qty.	Description
1	E513140	2	Bearing
2	E633454	2	Spring–Brake
3	E633477	3	Rod–Brake
4	E632489	1	Lever–Brake
5	E632217	1	Shaft–Brake
6	E632714	1	Brake Bracket–LH
*7	E632715	1	Brake Bracket–RH
8	E809036	2	Nut
9	E633693	2	Brake Band
10	E633380	4	Spacer
11	E633382	4	Spacer
12	E633102	2	Bearing–Side Flange
13	E633131	4	Yoke–Brake Linkage
14	E633144	2	Pin–Trunnion
15	E633548	2	Hub–Wheel
15	E634927	2	Wheel Hub w/Studs
15:1	E633980	2	Hub
15:2	E633926	8	Stud–Wheel
16	E807020	2	Key–Woodruff
17	E633268	1	Grip–Brake Lever
18	323–4	4	Screw–HH
19	E808285	4	Pin–Clevis
20	325–17	8	Screw–HH
21	E811007	2	Fitting–Grease
22	3217–9	8	Nut–HH
23	3219–3	8	Nut–Hex

Ref. No.	Part No.	Qty.	Description
24	3290–357	4	Nut–Lock Flange
25	3253–7	8	Washer–Lock
26	3256–4	4	Washer–Flat
27	3272–10	7	Pin–Cotter
28	E806800	2	Pin–Cotter
29	E808283	2	Pin–Clevis
30	E808514	2	E Ring Retainer
31	E805269	2	Washer

* Not Illustrated

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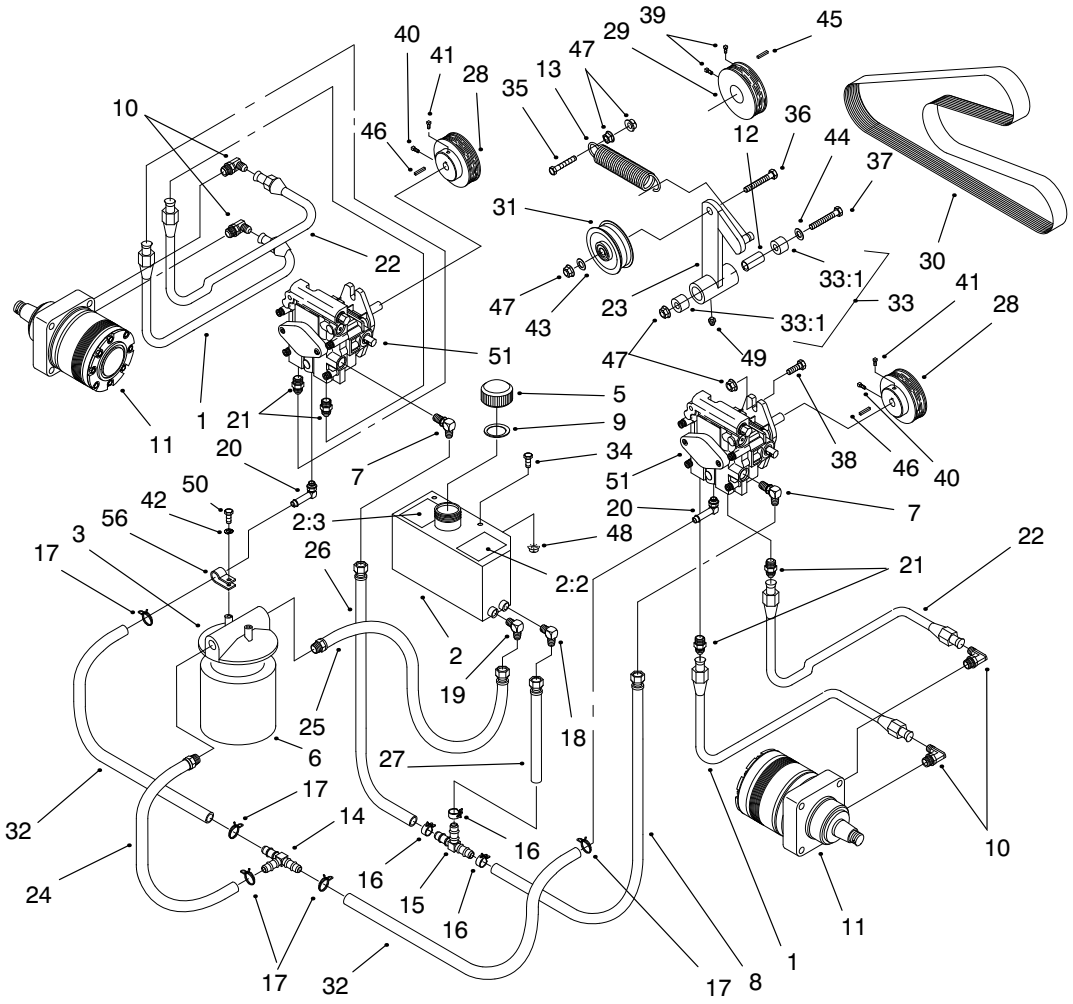
Sheet No.:6

Control Panel Assembly

Ref. No.	Part No.	Qty.	Description
1	E303105	2	Yoke
2	E303327	4	Washer–Lock
3	E523027	2	Damper
4	E543017	2	Ball Joint
5	E603735	2	Bushing
6	E603737	2	Bolt
7	E603807	2	Spring
8	E809057	4	Screw–HSH
9	E603903	4	Spacer
*10	E632191	1	Lever–Control LH
11	E632193	1	Lever–Control RH
12	E632208	2	Arm–Pump Control
13	E632911	1	Motion Control
14	E632912	1	Motion Control
15	E633153	2	Linkage
16	E633102	4	Bearing–Side Flange
17	E633152	2	Ball Joint LH
18	E633177	2	Arm
19	E633257	2	Grip
20	322–6	4	Screw–HH
21	323–4	8	Screw–HH
22	323–6	4	Screw–HH
23	323–9	6	Screw–HH
24	E803022	2	Screw–Set
25	32146–2	6	Nut–Hex Lock
26	3219–2	10	Nut

Ref. No.	Part No.	Qty.	Description
27	E804524	2	Nut
28	3220–2	2	Nut–Jam
29	3256–2	2	Washer–Flat
30	3256–3	4	Washer–Flat
31	3256–23	4	Washer–Flat
32	3272–5	2	Pin–Cotter
33	E808280	2	Pin–Clevis
34	32128–20	4	Nut–Lock
35	3290–357	8	Nut–Lock Flange
36	32128–33	4	Nut–Hex Flange

* Not Illustrated



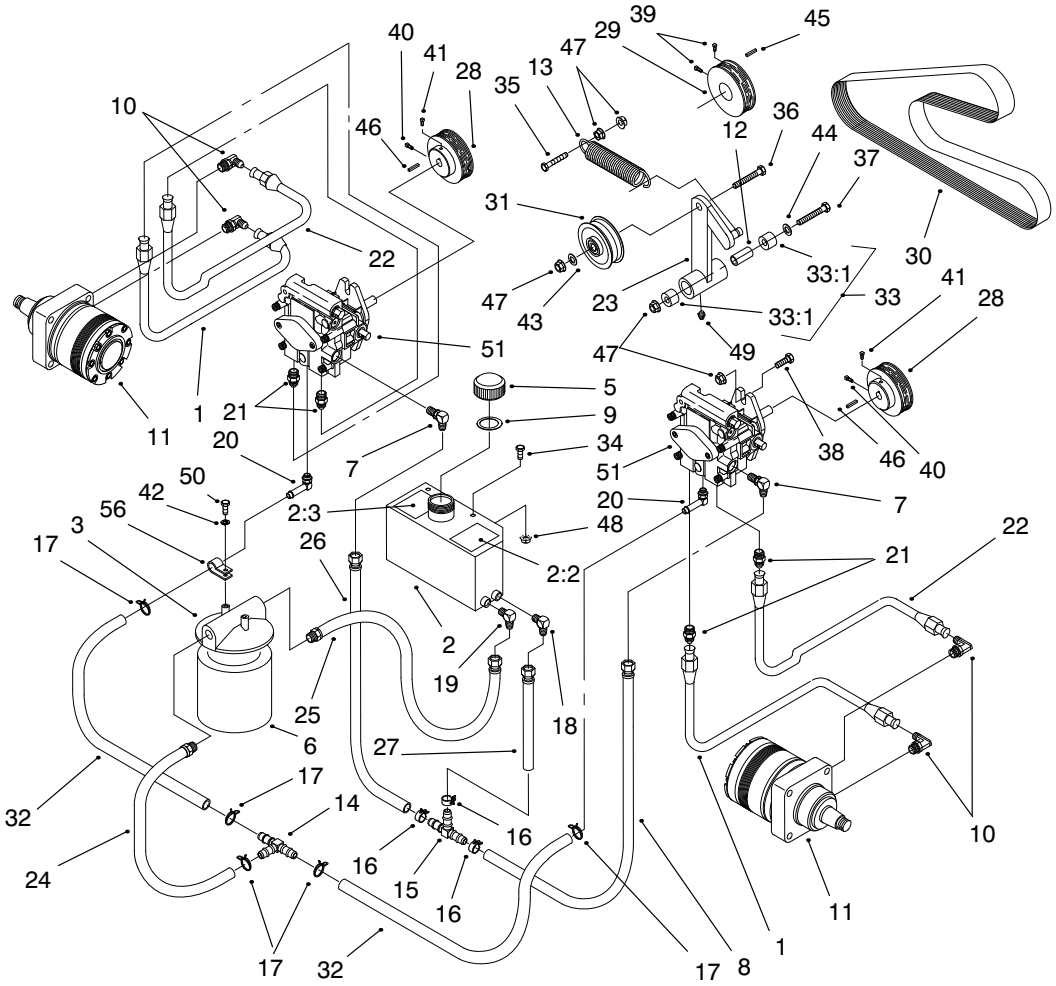
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Hydraulic System Assembly

Ref. No.	Part No.	Qty.	Description
1	E633774	2	Hose
2	99–4625	1	Hydraulic Tank ASM
2:2	65–2690	1	Decal–Hot Surface
2:3	E513890	1	Decal–Hydraulic Tank
3	E513006	1	Filter Head
5	E513167	1	Cap
6	E633750	1	Filter–Hydro
6	E633752	1	Filter–Winter Hydro
7	E513840	2	Elbow
8	E522217	1	Hose ASM–Low Pressure
9	E523103	1	Gasket
10	E633786	4	Elbow 90°
11	E523328	2	Motor–Wheel
*11:1	E000099	2	Kit–Seal
*11:2	E807020	2	Key–Woodruff
*11:3	E000139	2	Kit–Bearing
*11:4	E809036	2	Nut
12	E603384	1	Bushing
13	E603413	1	Spring–Extension
14	E603721	1	Fitting–Tee
15	E603722	1	Fitting–Tee
16	E603826	3	Clamp–Hose
17	E603827	5	Clamp–Hose
18	E603987	1	Elbow
19	E603988	1	Elbow

Ref. No.	Part No.	Qty.	Description
20	E603989	2	Elbow
21	E603990	4	Adapter
22	E633775	2	Hose
23	E632201	1	Arm–Pump Idler
24	E632281	1	Hose ASM–Low Pressure
25	E632282	1	Hose ASM–Low Pressure
26	E632285	1	Hose ASM–Low Pressure
27	E632286	1	Hose ASM–Low Pressure
28	E633568	2	Sheave
29	E633567	1	Sheave
30	E633749	1	Belt
31	E633167	1	Pulley–Idler
32	E633335	2	Hose–Low Pressure
33	E634277	1	Arm ASM
33:1	E513034	2	Bearing–Pivot
34	321–4	2	Screw–HH
35	323–8	1	Screw–HH

* Not illustrated

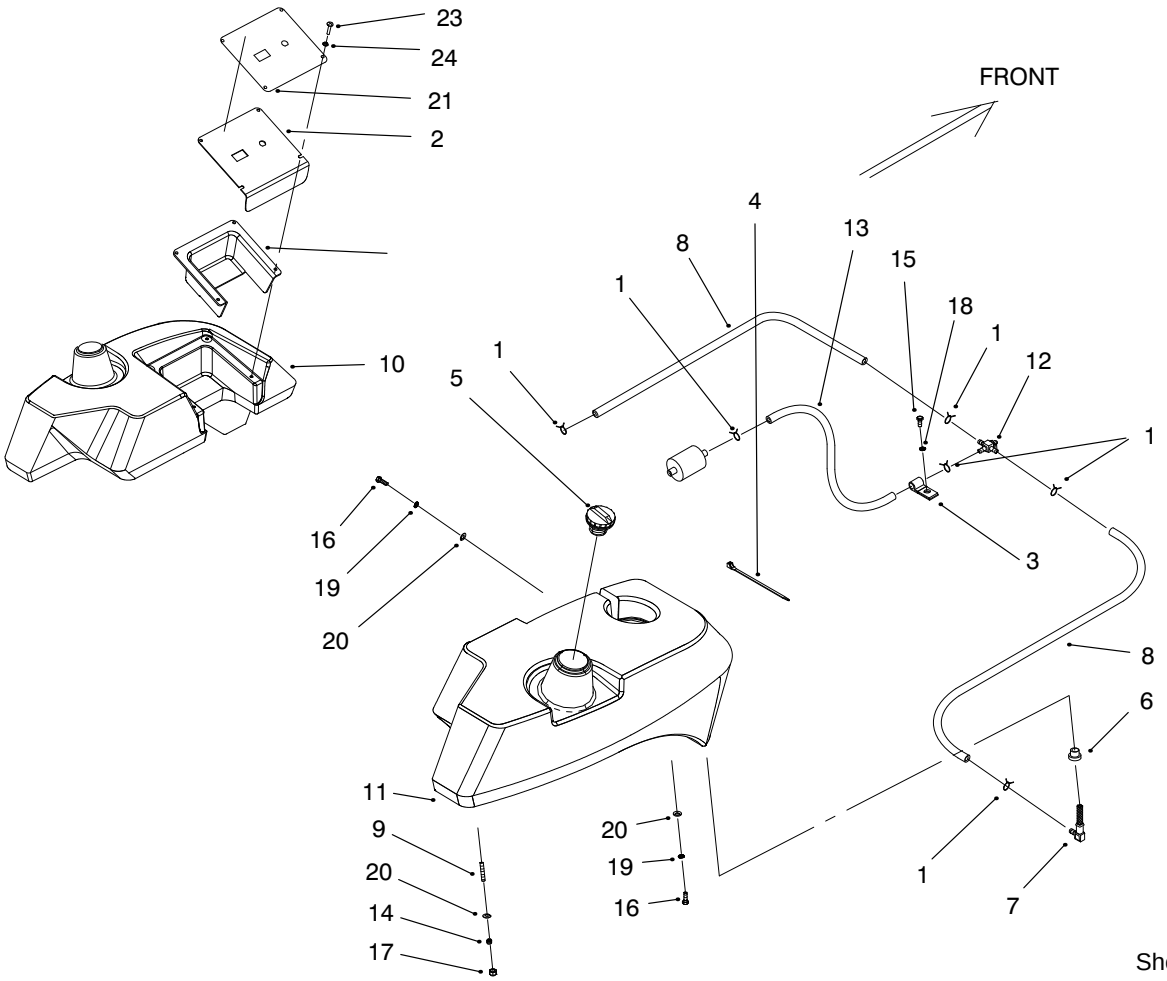


Sheet No.:7

Hydraulic System Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
36	323–9	1	Screw–HH
37	E800805	1	Screw–HH
38	E803016	4	Bolt
39	E803022	2	Screw–Set
40	3242–6	2	Screw–Sqh Set
41	3242–4	2	Screw–Set
42	3253–3	2	Washer–Lock
43	3256–3	1	Washer–Flat
44	3256–4	1	Washer–Flat
45	13–2840	1	Key
46	E807272	2	Key
47	3290–357	8	Nut–Lock Flange
48	32128–33	2	Nut–Hex Flange
49	E811008	1	Fitting–Grease
50	321–3	2	Screw–HH
51	E603841	2	Pump – Hydro RH
56	E513762	1	Clip

Ref. No.	Part No.	Qty.	Description

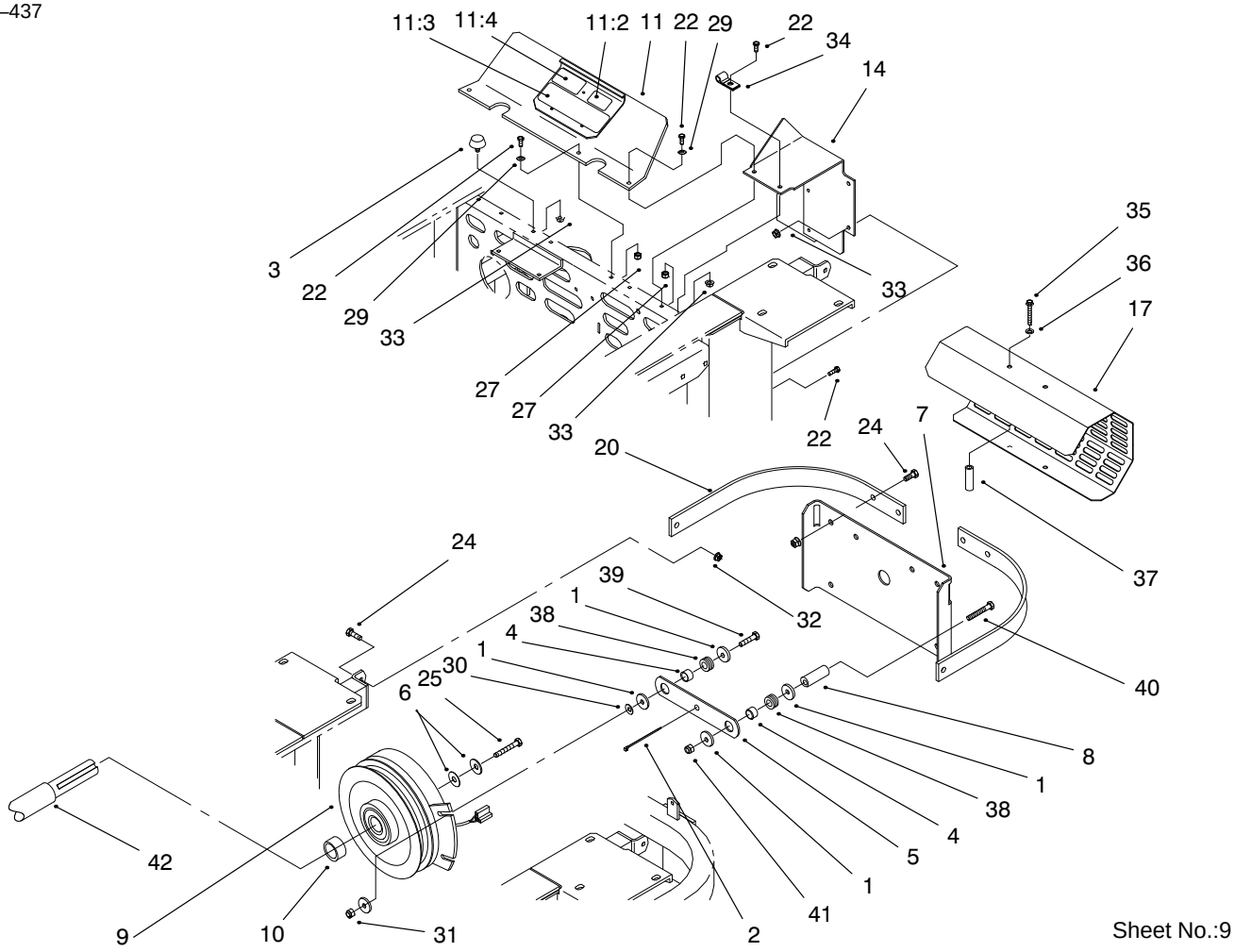


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Tank And Fuel Lines Assembly

Ref. No.	Part No.	Qty.	Description
1	E303077	6	Clamp
2	99–4656	1	Panel–Control
3	E513762	1	Clip
4	E303335	1	Tie–Plastic
5	93–3101	2	Gas Cap
6	E513645	2	Bushing
7	E543277	2	Elbow
8	E543456	2	Line–Fuel
9	E653314	6	Stud
10	99–4608	1	Tank–LH Fuel
11	99–4607	1	Tank–RH Fuel
12	E633347	1	Valve–Fuel Line
13	E633348	1	Fuel Line
14	E633349	6	Spring–Fuel Tank
15	321–3	2	Screw–HH
16	322–3	4	Screw–HH
17	3296–29	6	Nut–Lock
18	3253–3	2	Washer–Lock
19	3253–4	4	Washer–Lock
20	3256–23	10	Washer–Flat
21	99–4632	1	Decal–Control Panel
22	99–4940	1	Shield–Control Panel
23	E803071	4	Screw
24	E303435	4	Washer

Ref. No.	Part No.	Qty.	Description



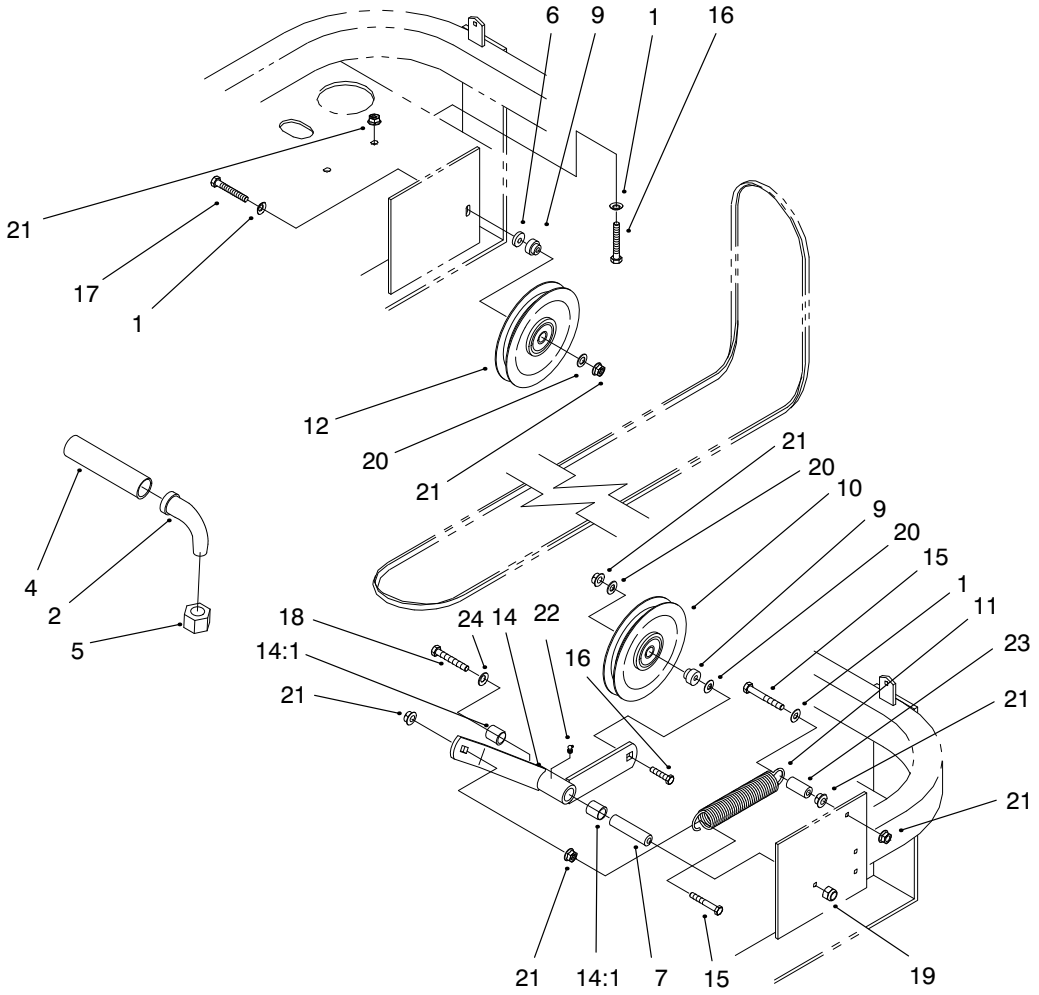
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Shields And Clutch Assembly

Ref. No.	Part No.	Qty.	Description
1	E613235	4	Washer
2	E303335	1	Tie–Plastic
3	E523420	2	Bumper
4	E633545	2	Spacer–Grommet
5	E633543	1	Strap–Clutch
6	E603610	2	Disc–Spring
7	E633615	1	Guard
8	E633988	1	Spacer
9	E633099	1	Clutch
10	E633179	1	Spacer
11	E634862	1	Shield ASM
11:2	E513748	1	Decal–Guard
11:3	E303517	1	Decal–Belt Drive
11:4	E633462	1	Decal–Important
14	E634796	1	Shield–LH
17	E633466	1	Guard–Muffler
*18	E634797	1	Shield–RH
20	E633613	2	Bracket–Guard
22	321–4	10	Screw–HH
24	323–6	6	Screw–HH
25	3212–10	1	Screw
27	32146–17	4	Nut–Lock
29	3256–2	4	Washer–Flat
30	3256–3	1	Washer–Flat
31	32128–20	1	Nut–Lock
32	3290–357	4	Nut–Lock Flange

Ref. No.	Part No.	Qty.	Description
33	32128–33	7	Nut–Hex Flange
34	E633396	1	Clip
35	E809076	2	Screw–HH
36	E323235	2	Washer–Spring
37	E323236	2	Spacer
38	E633630	2	Grommet
39	322–6	1	Screw–HH
40	E800284	1	Screw
41	3296–29	1	Nut–Lock
42	E633830	1	Kohler Command Ch25

* Not Illustrated

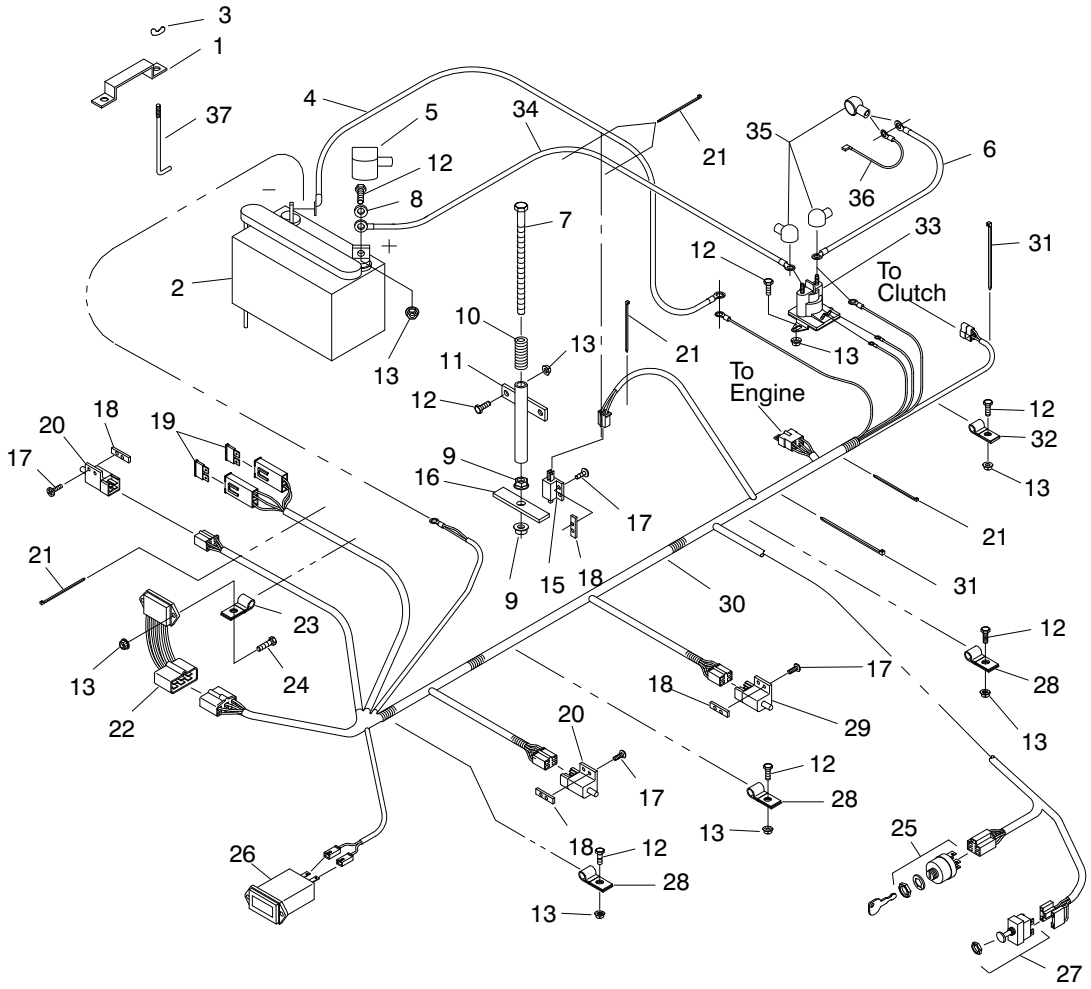


Sheet No.:10

Idler Assembly

Ref. No.	Part No.	Qty.	Description
1	E303327	5	Washer–Lock
2	E403124	1	Elbow Street
4	E543232	1	Nipple
5	E543233	1	Cap
6	E603050	1	Spacer
7	E603384	1	Bushing
9	E603496	2	Bushing
10	E603805	1	Pulley–Idler
11	E603402	1	Spring
12	E633166	1	Idler–Belt
14	E632469	1	Idler Arm ASM
14:1	E513034	2	Bearing–Pivot
15	323–11	2	Screw
16	323–9	5	Screw–HH
17	323–13	1	Screw–HH
18	E800805	1	Screw–HH
19	32146–2	1	Nut–Hex Lock
20	3256–24	4	Washer–Flat
21	3290–357	10	Nut–Lock Flange
22	E811008	1	Fitting–Grease
24	3256–4	1	Washer–Flat

Ref. No.	Part No.	Qty.	Description

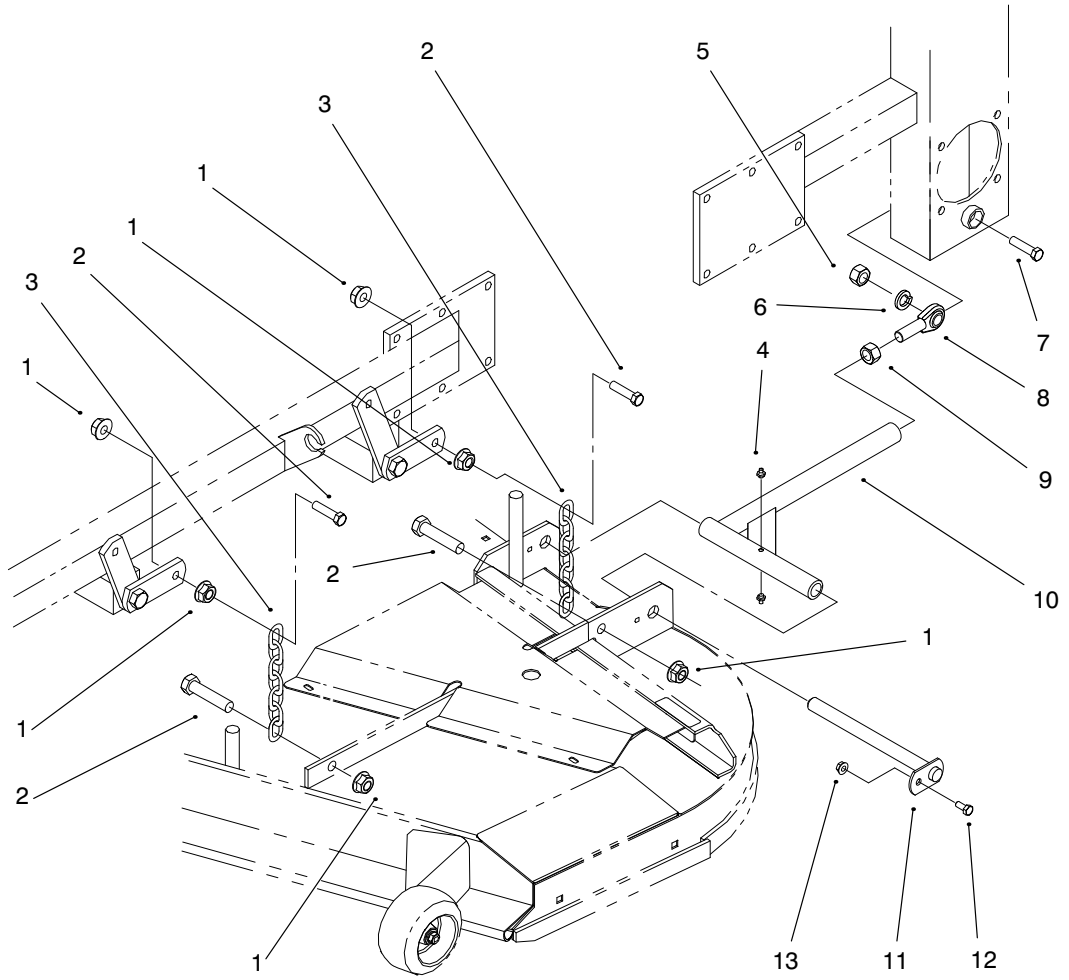


Sheet No.:11

Electrical System Assembly

Ref. No.	Part No.	Qty.	Description
1	E633652	1	Strap–Hold Down
2	E603479	1	Battery
3	E543792	2	Wingnut
4	E633307	1	Wire–Ground
5	E543391	1	Insulator–Battery
6	E633306	1	Wire–Starter
7	E800282	1	Screw
8	3256–2	2	Washer–Flat
9	32128–20	2	Nut–Lock
10	E523415	1	Spring
11	E522424	1	Mount–Spring
12	321–4	8	Screw–HH
13	32128–33	11	Nut–Hex Flange
15	E513152	1	Switch–Seat
16	E513180	1	Actuator–Switch
17	E803028	8	Screw
18	E633181	4	Plate
19	E816001	2	Fuse–20 Amp
20	E633111	2	Switch–Drive Lever
21	E303287	5	Tie–Plastic
22	E543316	1	Module–Interlock
23	E513762	1	Clip
24	321–6	1	Screw–HH
25	E543070	1	Switch–Ignition
26	E513374	1	Meter–Hour
27	E633673	1	Switch–PTO

Ref. No.	Part No.	Qty.	Description
28	E633396	3	Clip
29	E633110	1	Switch–Brake
30	E643119	1	Harness
31	E303335	2	Tie–Plastic
32	E323229	1	Clip
33	E513075	1	Switch–Solenoid
34	E523281	1	Wire–Starter
35	E543393	3	Insulator–Solenoid
36	E543084	1	Wire–Starter Solenoid
37	E633651	2	Bolt–Battery

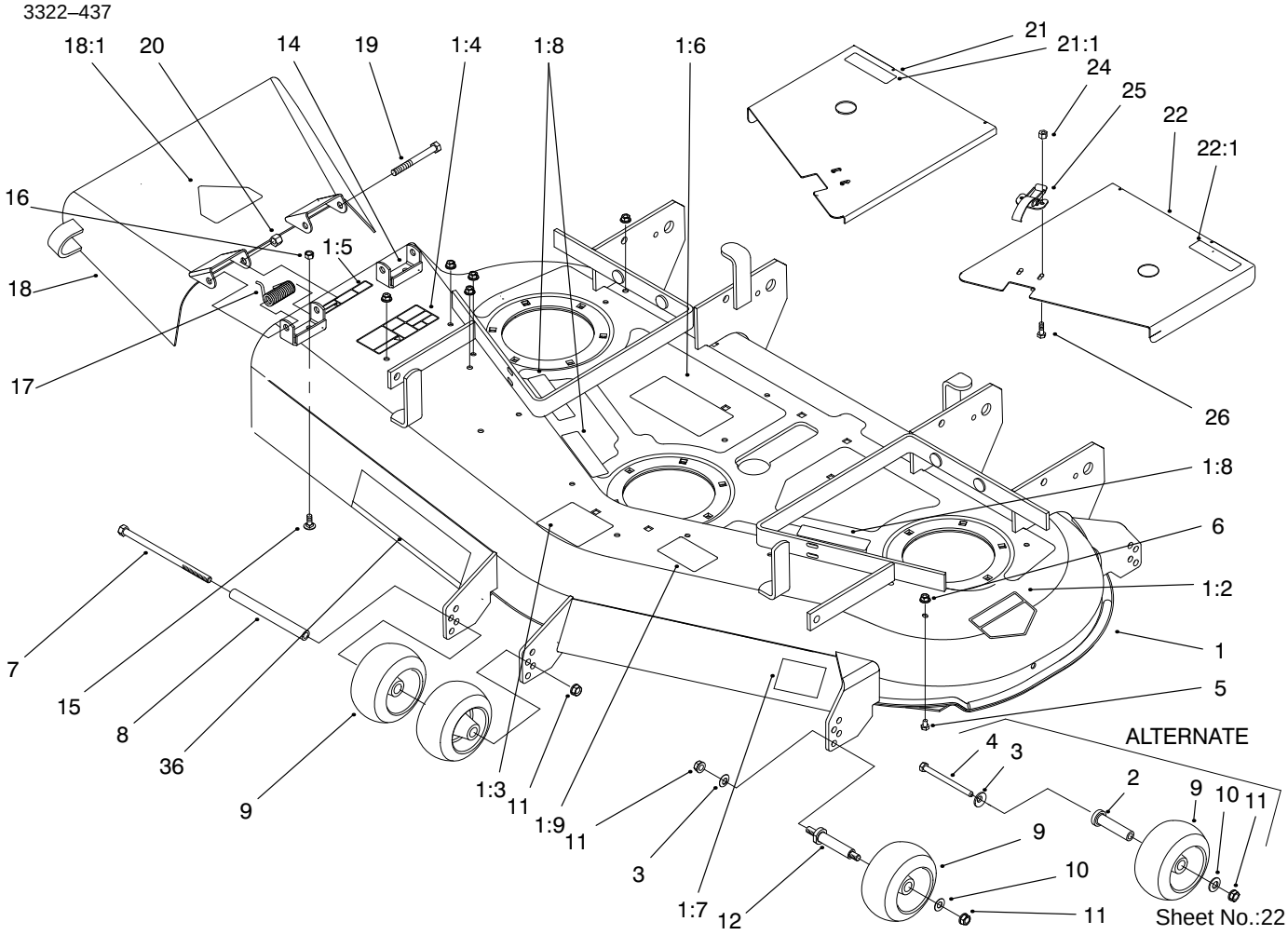


Sheet No.:12

Frame And Deck Assembly

Ref. No.	Part No.	Qty.	Description
1	32128–37	16	Nut–Lock
2	324–6	8	Screw–HH
3	E633447	4	Chain–Lift
4	302–19	2	Fitting–Grease
5	3217–11	2	Nut
6	3253–8	2	Washer–Lock
7	327–11	2	Screw–HH
8	E633029	2	Rod End
9	3219–6	2	Nut–Hex
10	E632690	2	Strut
11	E632199	2	Pin–Strut
12	322–3	2	Screw–HH
13	32128–20	2	Nut–Lock

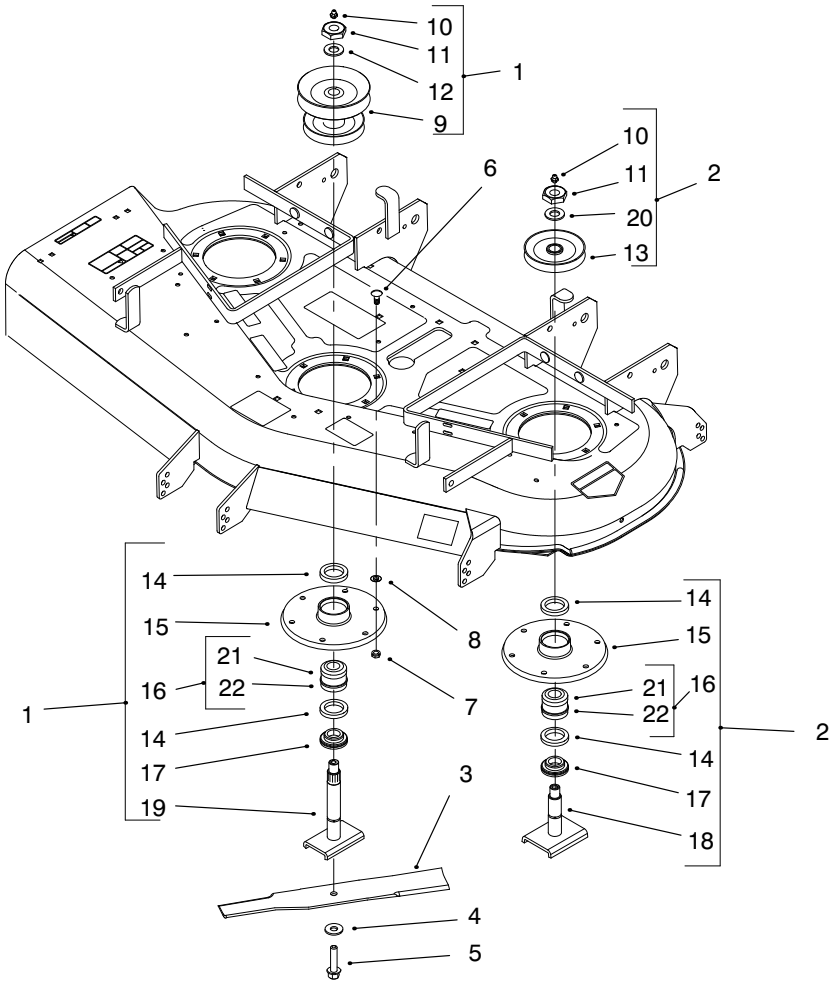
Ref. No.	Part No.	Qty.	Description



Cover And Rollers Assembly

Ref. No.	Part No.	Qty.	Description
1	99–4588	1	Deck ASM
1:2	43–8480	1	Decal–Danger
1:3	98–3798	1	Decal–Gage Wheel
1:4	66–1340	1	Decal–Discharge
1:5	66–6380	1	Decal–Danger
1:6	98–3799	1	Decal–Belt Routing
1:7	98–3269	1	Decal–Made In USA
1:8	98–5954	3	Decal–Cover Missing
1:9	93–7818	1	Decal–Blade Bolt Torque
2	98–3777	4	Spacer–Wheel
3	98–5975	4	Washer
4	98–5961	4	Screw–HH
5	321–1	6	Capscrew
6	32128–33	6	Nut–Hex Flange
7	323–28	1	Screw–HH
8	98–5967	1	Spacer–Wheel
9	68–2730	6	Wheel–Gage
10	E373034	3	Washer–Flat
11	3290–357	7	Nut–Lock
12	99–2842	4	Spacer–Wheel
14	29–5590–03	2	Bracket–Pivot
15	3230–18	4	Screw–CARR
16	32152–1	4	Nut–Lock
17	40–6230	2	Spring–Torsion
18	98–5984	1	Deflector ASM

Ref. No.	Part No.	Qty.	Description
18:1	54–9220	1	Decal–Warning
19	3211–15	2	Screw–HH
20	3296–5	2	Nut–Lock
21	98–5963	1	Cover ASM RH
21:1	67–5360	1	Decal–Danger
22	98–5965	1	LH Cover ASM
22:1	67–5360	1	Decal–Danger
24	32128–17	4	Nut–Lock
25	249–21	2	Latch
26	3290–321	4	Screw–HH
36	98–5953	1	Decal–SFS 52”

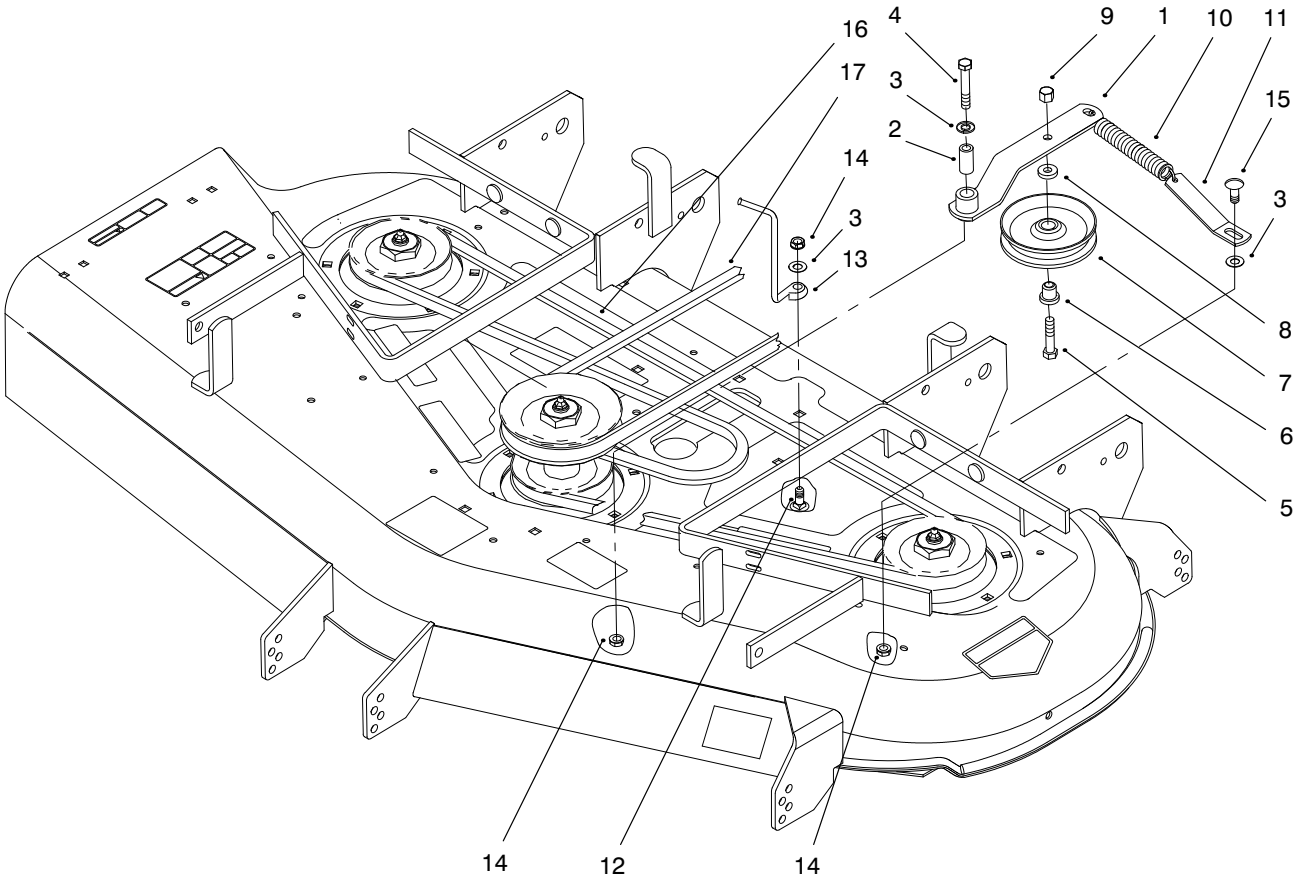


Sheet No.:23

Deflector, Spindle And Pulley Assembly

Ref. No.	Part No.	Qty.	Description
1	98–5974	1	Spindle ASM (Incl. Ref. #9–12,14–17,19)
2	27–0870–03	2	Spindle ASM (Inc. Ref. #10,11,13–18,20)
3	27–0990	3	Blade
4	E513435	3	Washer–Spring
5	92–5816	3	Screw – Blade
6	3231–22	16	Bolt–CARR
7	32128–21	16	Nut–HHF
8	3256–24	A/R	Washer–Flat
9	98–3772	1	Pulley & Hub ASM
10	302–2	3	Fitting–Grease
11	32146–20	3	Nut–Lock
12	92–5836	1	Washer
13	99–4613	2	Pulley & Hub
14	253–139	6	Seal–Oil
15	61–4160	3	Spindle–52”
16	46–8530	3	Bearing ASM (Incl. Ref. #21–22)
17	27–0950	3	Spacer–Bearing
18	27–0920	2	Shaft–Spindle
19	51–3551	1	Spindle–Shaft
20	7–4150	2	Washer
21	27–0960	3	Bearing ASM
22	27–5970	3	Spacer–Matched Set

Ref. No.	Part No.	Qty.	Description

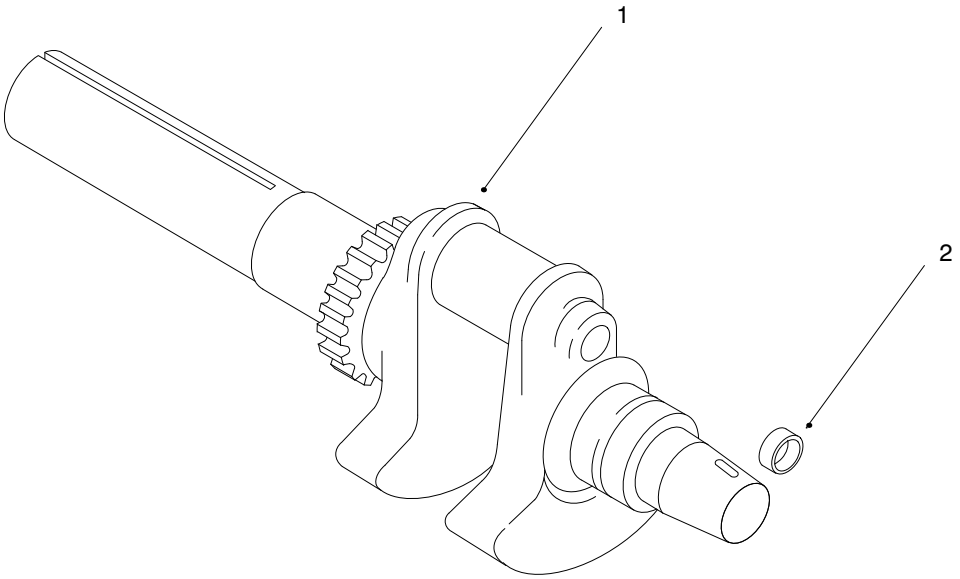


Sheet No.:24

Baffle And Belt Assembly

Ref. No.	Part No.	Qty.	Description
1	55–7640–03	1	Idler Arm
2	51–3640	1	Sleeve–Pivot
3	3256–24	3	Washer–Flat
4	323–11	1	Screw
5	3211–8	1	Screw–HH
6	65–5950	1	Bushing–Pulley
7	65–5940	1	Pulley–Idler
8	7–0081	1	Washer–Special
9	3296–5	1	Nut–Lock
10	51–3650	1	Spring–Extension
11	55–7650	1	Plate–Spring
12	3231–22	1	Bolt–CARR
13	98–5980	1	Guide–Belt
14	32128–21	3	Nut–HHF
15	3231–28	1	Bolt–CARR
16	27–1160	1	”v” Belt Deck
17	98–3780	1	Belt – 52” Deck

Ref. No.	Part No.	Qty.	Description

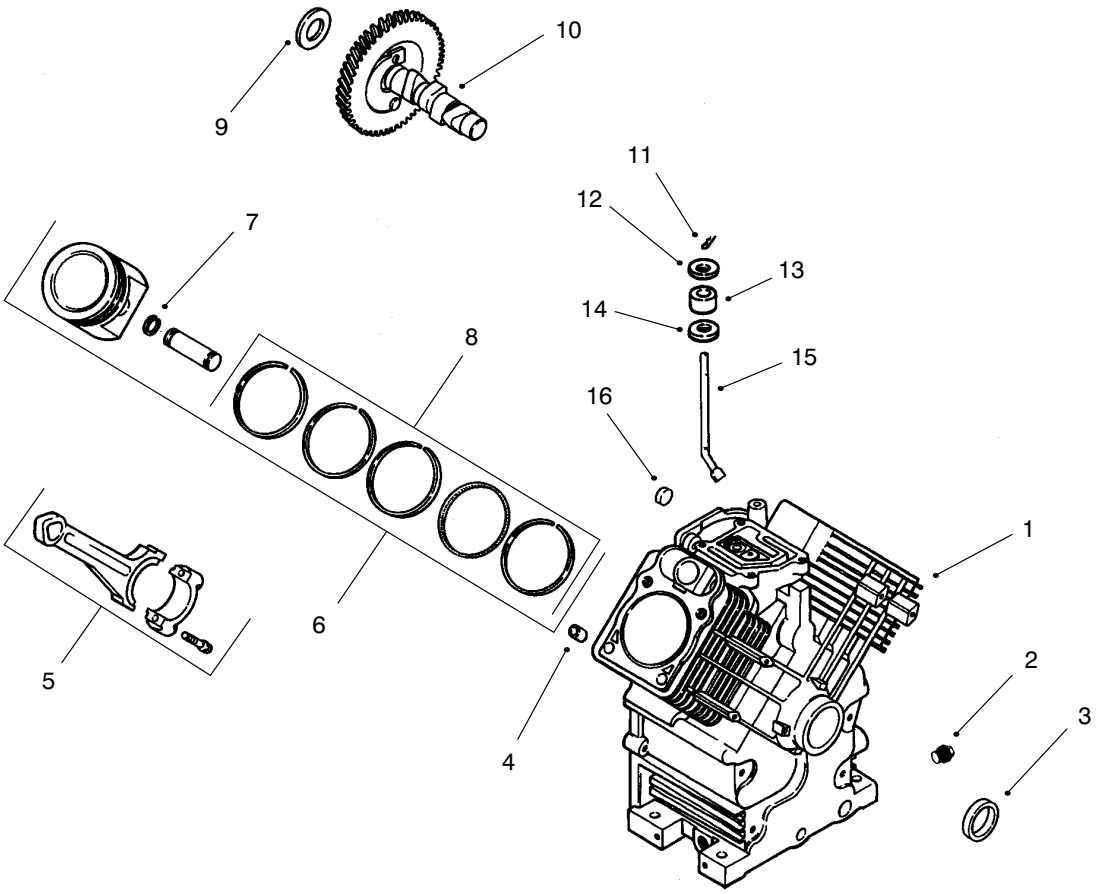


Group 1 − Crankshaft (CH25S 68606 Kohler)

Ref. No.	Part No.	Description	No. Used
1	24 014 06	Crankshaft (Includes 2)	1
2	52 139 09	Plug, cup	1

Ref. No.	Part No.	Description	No. Used

Obtain Parts From Kohler

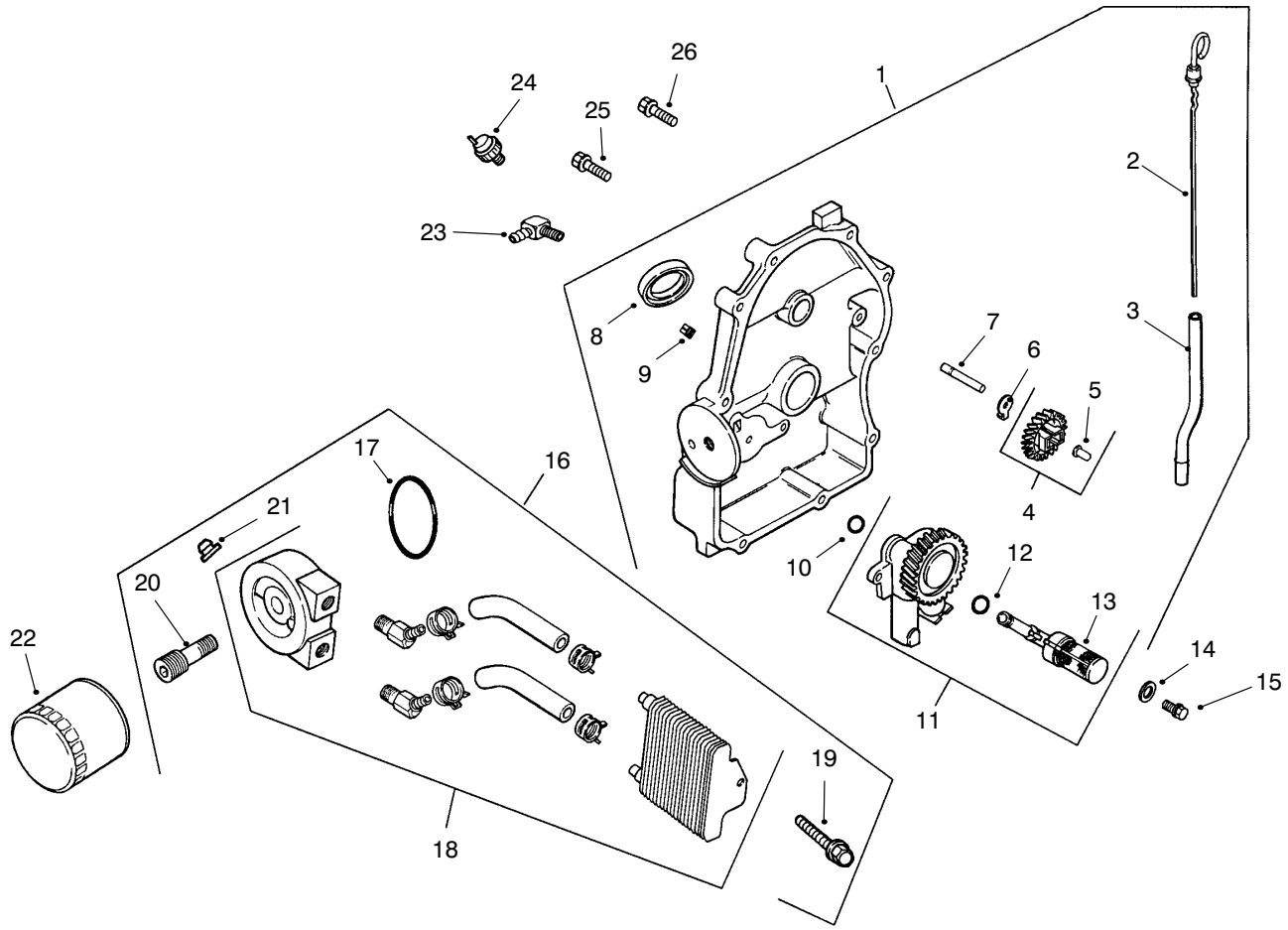


Group 2 − Crankcase (CH25S 68606 Kohler)

Ref. No.	Part No.	Description	No. Used
1	24 561 33	Cylinder Block	1
		(Includes 2,4,16,17)	1
2	X−75−10	Plug, drain	2
3	24 032 01	Seal, oil front	1
4	12 380 17	Pin, dowel locating	6
5	24 067 13	Connecting Rod (Std.)	2
	24 067 14	Connecting Rod (.25)	2
6	24 874 06	Piston w/Ring Set (Std.)	2
7	24 018 01	Retainer, piston pin	4
8	24 108 04	Ring Set (Std.)	2
9	12 422 09	Shim, camshaft − red	A/R
	12 422 13	Shim, camshaft − black	A/R
	12 422 07	Shim, camshaft − white	A/R
	12 422 08	Shim, camshaft − blue	A/R

Ref. No.	Part No.	Description	No. Used
	12 422 10	Shim, camshaft − yellow	A/R
	12 422 11	Shim, camshaft − green	A/R
	12 422 12	Shim, camshaft − gray	A/R
10	24 012 10	Camshaft	1
11	12 380 04	Pin, hitch	1
12	M−0631005	Washer, flat	1
13	12 032 01	Seal, governor cross shaft	1
14	X−25−102	Washer, plain	1
15	24 144 01	Shaft, governor cross	1
16	52 139 09	Plug, cup	1
		Not Illustrated	
17	24 113 56	Decal, Service	1

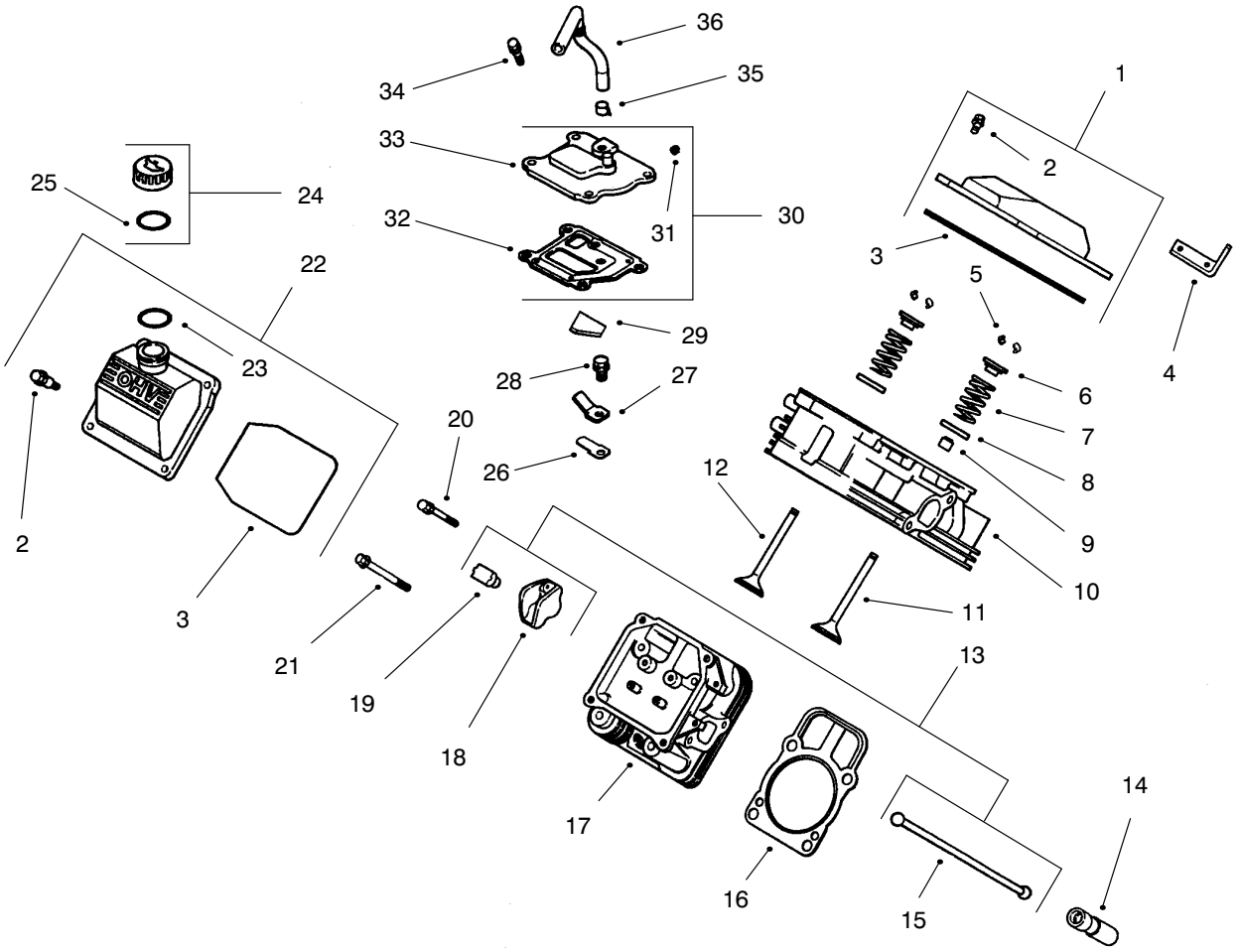
Obtain Parts From Kohler



Group 3 − Oil Pan/Lubrication (CH25S 68606 Kohler)

Ref. No.	Part No.	Description	No. Used
1	24 009 83	Plate, closure assembly (Includes 2−12)	1
2	24 038 06	Dipstick	1
3	24 123 08	Tube, dipstick	1
4	24 043 12	Kit, governor gear (Includes 5)	1
5	12 380 01	Pin, governor regulating	1
6	52 448 02	Tab, locking	1
7	12 144 02	Shaft, governor gear	1
8	52 032 08	Seal, oil (PTO end)	1
9	X−75−23	Plug,pipe 1/8”	2
10	24 153 08	O−Ring	1
11	24 393 10	Oil pump assembly (Includes 12,13)	1
12	24 153 01	O−Ring, oil pick−up	1
13	24 381 04	Pick−up, oil	1
14	M−0631005	Washer, plain 6 mm	2
15	M−0645025	Screw, hex flange	2
16	54 755 14	Kit, oil cooler (Incl. 17−21)	1
17	24 253 17	O−Ring	1
18	24 594 15	Cooler, oil	1
19	24 086 12	Screw, hex	2
20	24 136 05	Nipple, oil filter	1
21	24 100 01	Nut, plastic	2
22	52 050 02	Filter, oil	1
23	25 155 02	Connector	1
24	24 099 03	Switch, pressure	1
25	24 086 16	Screw, hex flange	9
26	24 086 17	Screw, hex flange	1
		Not Illustrated	
27	24 113 25	Decal, oil cooler	1

Obtain Parts From Kohler

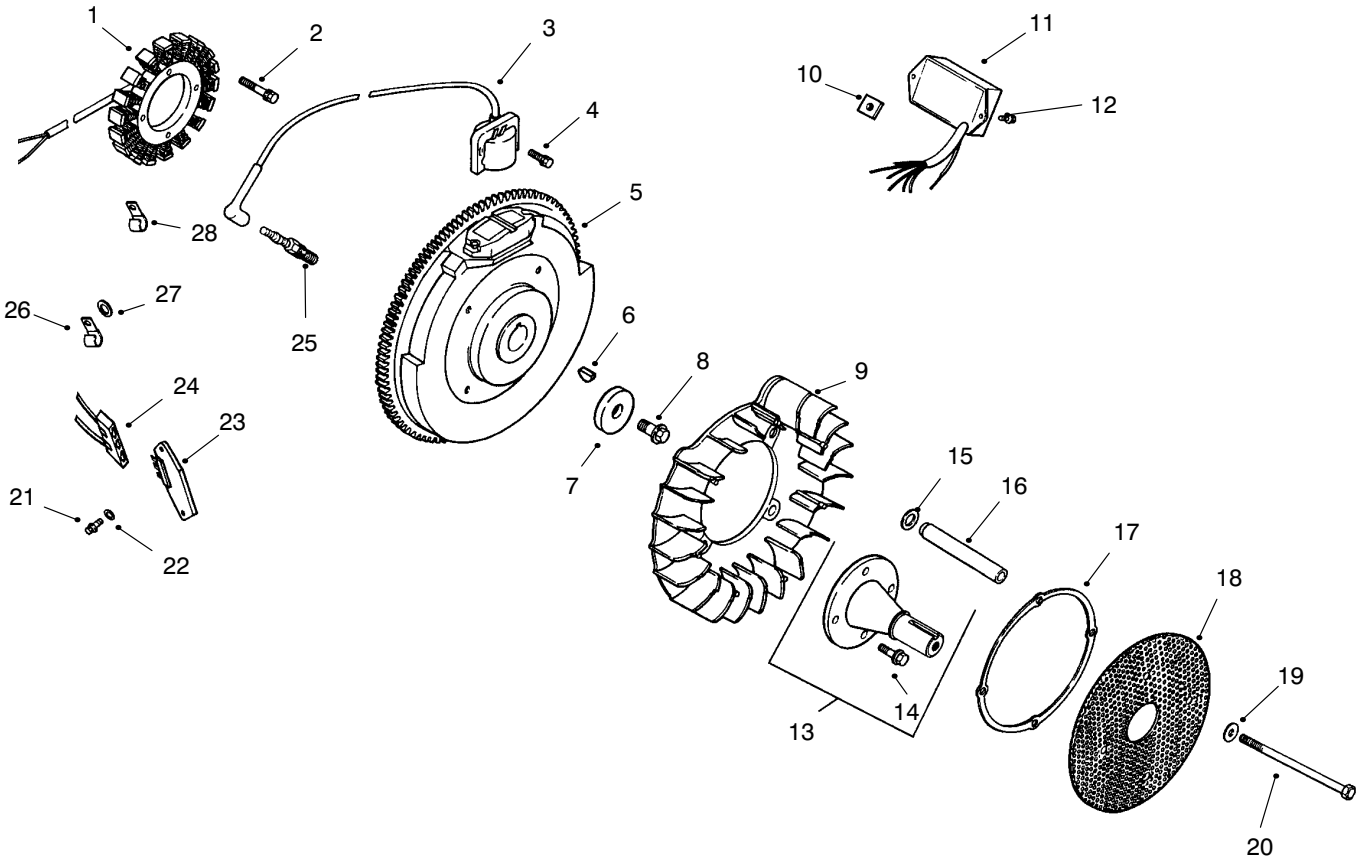


Group 4 − Head/Valve/Breather (CH25S 68606 Kohler)

Ref. No.	Part No.	Description	No. Used
1	24 755 74	Kit, valve cover − plain (Includes 2−3)	1
2	24 086 32	Screw, shoulder	4
3	24 153 16	O−Ring, valve cover	1
4	24 445 01	Strap, lifting	1
5	12 755 03	Kit, retainer	4
6	12 173 01	Cap, valve spring	4
7	24 089 02	Spring, valve	4
8	235011	Retainer, spring	4
9	24 032 05	Seal, valve stem	2
10	24 318 13	Head assembly, #1 cylinder	1
11	24 017 01	Valve, intake (Std.)	2
	24 017 02	Valve, intake (.25)	2
12	24 016 01	Valve, exhaust (Std.)	2
	24 016 02	Valve, exhaust (.25)	2
13	24 755 66	Kit, valve train (Includes 15,18,19)	1
14	12 351 02	Lifter, valve	4
15	24 411 05	Rod, push	4
16	24 041 37	Gasket, cylinder head	2
17	24 318 14	Head assembly, #2 cylinder	1

Ref. No.	Part No.	Description	No. Used
18	25 186 01	Arm, rocker	4
19	24 599 01	Pivot, rocker arm	4
20	M−0640034	Screw, hex. flange	4
21	24 086 44	Screw, hex. flange	8
22	24 755 75	Kit, valve cover − oil fill (Includes 2,3,23)	1
23	24 153 09	O−Ring	1
24	24 755 46	Kit, oil fill cap (Includes 25)	1
25	12 153 03	O−Ring, oil fill cap	1
26	24 402 03	Reed, breather	1
27	12 018 01	Retainer, breather reed	1
28	M−0545010	Screw, hex. flange	1
29	24 050 01	Filter, breather	1
30	24 033 01	Kit, breather (Includes 31−33)	1
31	X−75−23	Plug, allen head pipe	1
32	24 041 23	Gasket, breather	1
33	24 096 02	Cover, breather	1
34	M−0645020	Screw, hex. flange	4
35	X−426−9	Clamp, breather	1
36	24 326 06	Hose, breather	1

Obtain Parts From Kohler

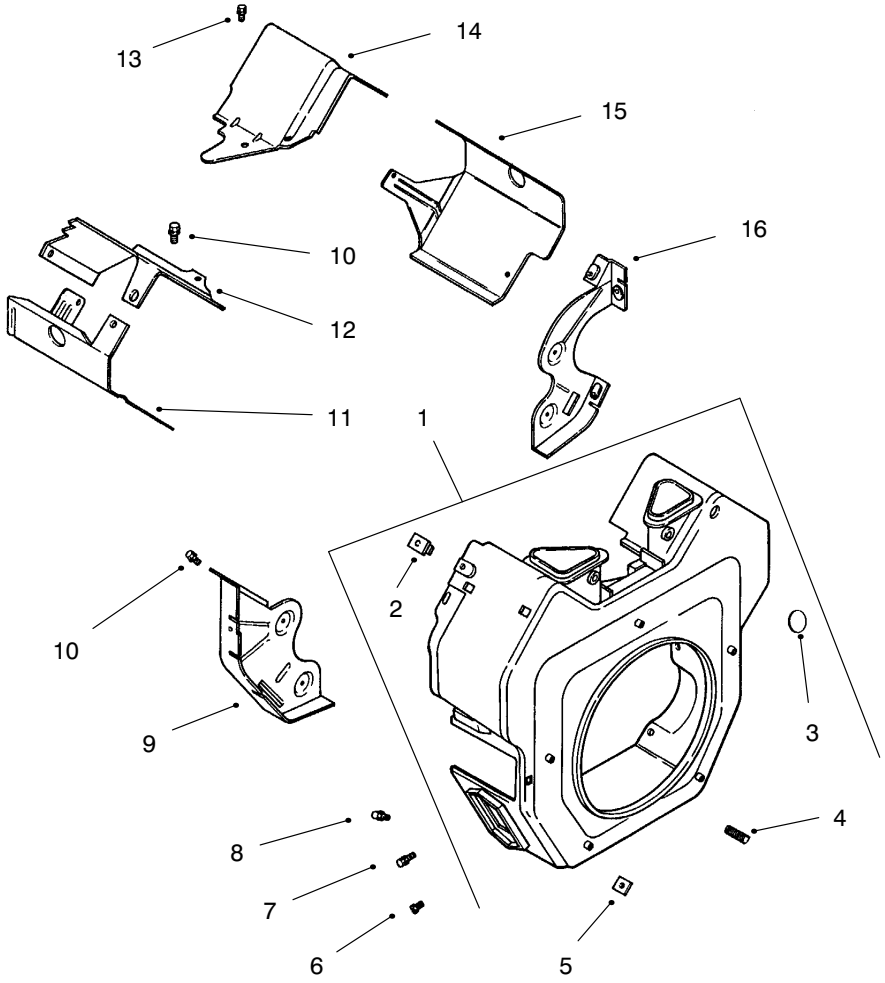


Group 5 − Ignition/Electrical (CH25S 68606 Kohler)

Ref. No.	Part No.	Description	No. Used
1	54 755 09	Kit, 15 amp stator (Incl. 24 126 71 bracket)	1
2	M−0548025	Screw, hex. cap	2
3	24 584 11	Module, ignition	2
4	M−0561025	Screw, hex. socket hd.	4
5	24 025 03	Flywheel	1
6	X−42−15	Key	1
7	12 468 03	Washer, plain 3/8”	1
8	12 086 14	Screw, hex flange	1
9	24 157 03	Fan	1
10	24 100 02	Nut, plastic	2
11	24 584 09	Module, spark advance	1
12	24 086 41	Screw, phillips hd.	2
13	24 755 08	Kit, front drive shaft (Includes 14)	1
14	M−0839025	Screw, hex flange	4
15	24 468 11	Washer, spring 10mm	4
16	24 112 14	Spacer	4
17	24 141 06	Ring, support	1
18	24 162 22	Screen, grass	1

Ref. No.	Part No.	Description	No. Used
19	X−25−53	Washer, plain 1/4”	4
20	M−0603100	Screw, hex	4
21	24 086 18	Screw, phillips hd.	2
22	X−25−92	Washer, plain 3/16	2
23	25 403 03	Rectifier−regulator 15 amp	1
24	236602	Connector	1
25	12 132 06	Spark Plug	2
26	47 154 01	Clip, cable	1
27	X−25−63	Washer, plain 1/4”	1
28	48 154 02	Clip, cable	1
		Not Illustrated	
	25 518 28	Lead, black, (4” − 18 gauge − insulated grip barrel eyelet terminals)	1
	24 176 38	Harness, wiring	1
	24 755 56	Kit, wiring (Includes Terminal #25 542 17 & Tie X−468−1	1
	24 126 71	Bracket, stator wire	1
	X−22−11	Washer, lock	1

Obtain Parts From Kohler

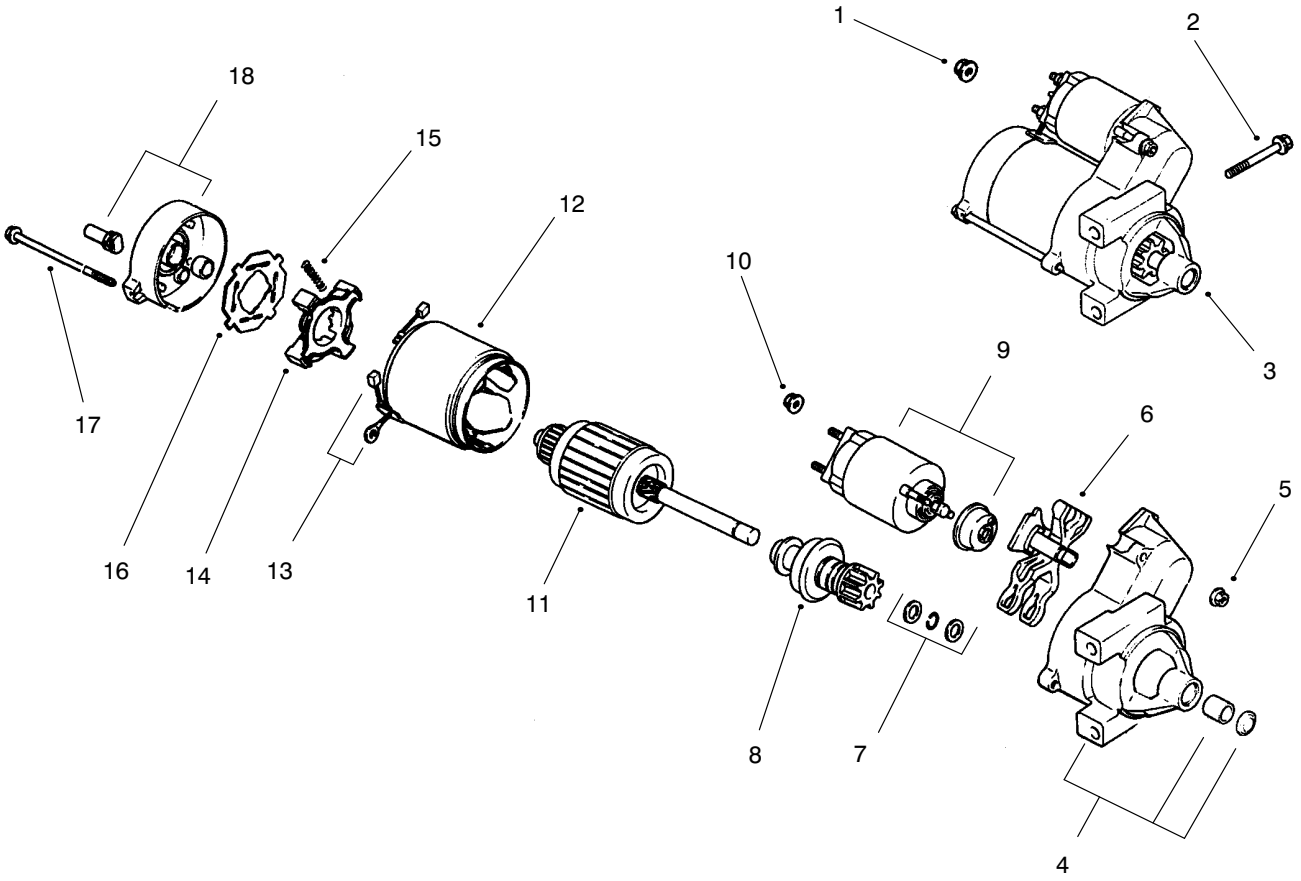


Group 6 − Blower Housing & Baffles (CH25S 68606 Kohler)

Ref. No.	Part No.	Description	No. Used
1	24 027 40	Housing, blower (Includes 2−5)	1
2	24 100 02	Nut, plastic	2
3	25 139 16	Button plug	1
4	25 086 43	Screw, set	1
5	24 100 01	Nut, plastic	2
6	M−0551016	Screw, hex. flange	1
7	M−0545016	Screw, hex. flange	5
8	M−0567020	Screw, hex. flange	2
9	24 146 11	Plate, backing − #2 side	1

Ref. No.	Part No.	Description	No. Used
10	M−0645016	Screw, hex. flange	6
11	24 063 39	Baffle, cyl. barrel−#2 side	1
12	24 063 17	Baffle, valley − #2 side	1
13	M−0545010	Screw, hex. flange	2
14	24 063 24	Baffle, valley − #1 side	1
15	24 063 30	Baffle, cyl. barrel−#1 side	1
16	24 146 08	Plate, backing − #1 side	1
		Not Illustrated	
	24 113 69	Decal, HP	1

Obtain Parts From Kohler

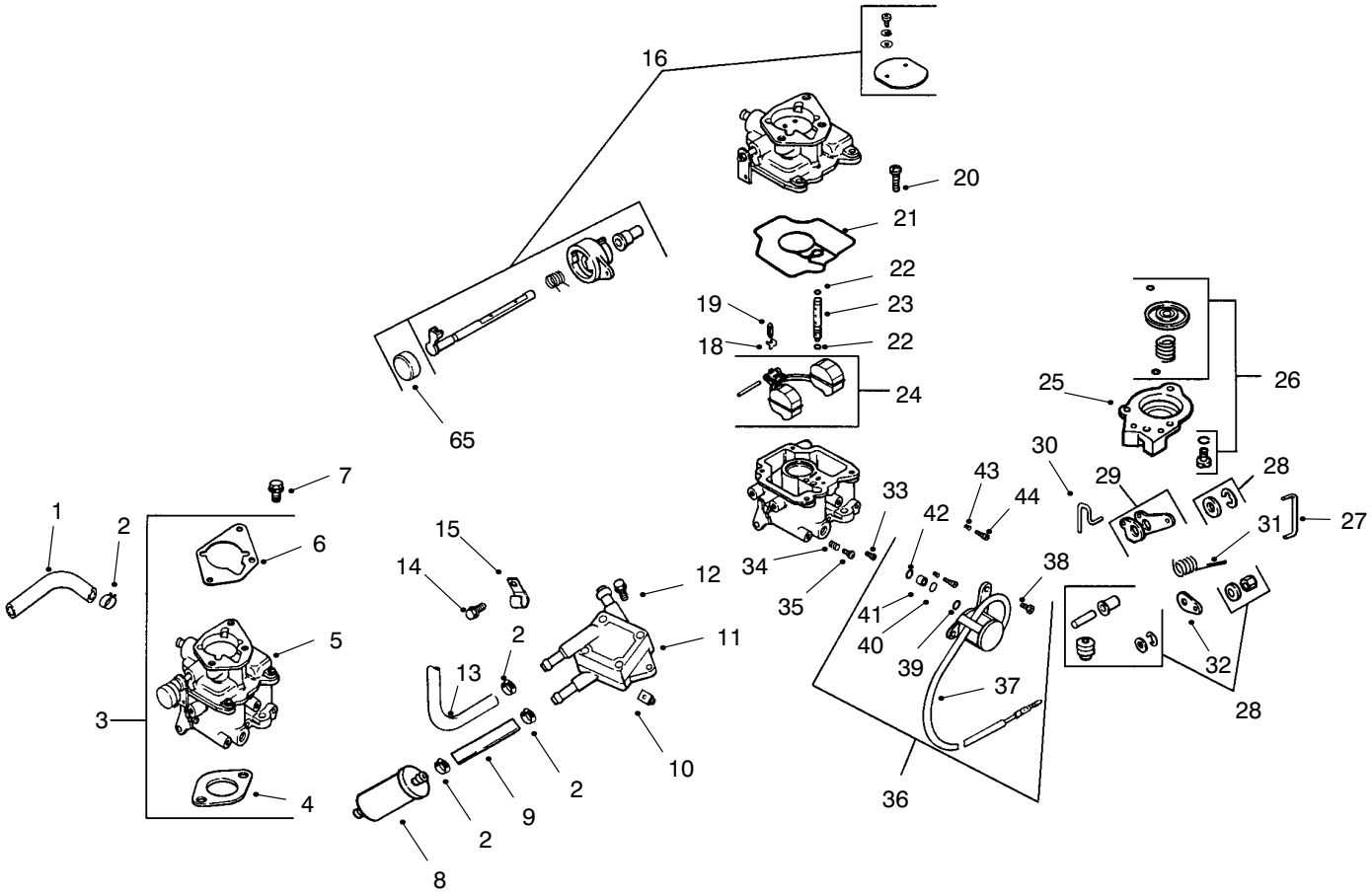


Group 7 − Starting System (CH25S 68606 Kohler)

Ref. No.	Part No.	Description	No. Used
1	M−0841080	Nut, hex flange	1
2	M−0839080	Screw, hex. flange	2
3	24 098 01	Starter, solenoid shift assembly (Incl. 4−18)	1
4	24 081 04	Drive, end cap	1
5	52 100 10	Nut, starter	2
6	12 090 10	Lever, starter drive	1
7	24 755 84	Kit, starter repair	1
8	12 239 01	Drive, pinion	1
9	52 435 02	Solenoid	1

Ref. No.	Part No.	Description	No. Used
10	52 100 09	Nut, starter	1
11	12 170 04	Armature, starter	1
12	12 471 01	Frame	1
13	52 221 01	Kit, brush & spring (Includes 15)	1
14	52 323 03	Holder, brush	1
15	52 089 09	Spring, brush	4
16	52 168 01	Insulator	1
17	52 211 05	Bolt, thru	2
18	24 301 01	Commutator, end cap	1

Obtain Parts From Kohler

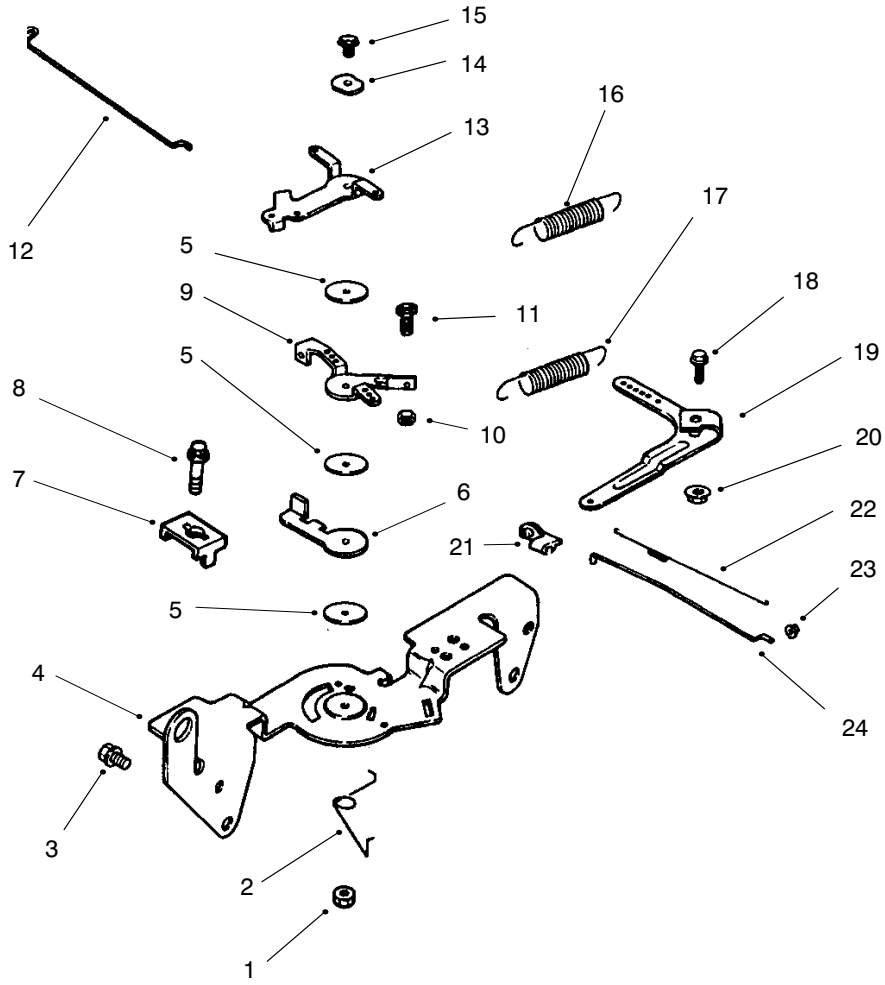


Group 8 − Fuel System (CH25S 68606 Kohler)

Ref. No.	Part No.	Description	No. Used
1	25 353 10	Line, fuel − 9”	2
2	X−426−9	Clamp, hose	6
3	24 853 34	Kit, carburetor w/gasket (Includes 4−6)	1
4	24 041 06	Gasket, air cleaner base	1
5	24 053 34	Carburetor assembly (For information only not available separately)	1
6	24 041 17	Gasket, carburetor	1
7	M−0651030	Screw, hex. flange	2
8	24 050 02	Filter, fuel	1
9	25 353 15	Line, fuel	1
10	24 100 01	Nut, plastic	2
11	24 393 04	Pump, fuel−pulse	1
12	24 086 12	Screw, hex	2
13	24 353 02	Line, fuel 15−1/2”	1
14	M−0650012	Screw, hex flange	1
15	47 154 01	Clip, cable	1
18	24 154 01	Clip, inlet needle valve	1
19	24 462 01	Valve, inlet needle	1
20	24 086 09	Screw, sems pan hd.	4
21	24 041 09	Gasket, carburetor body	1
22	24 153 02	O−Ring, slow jet	1
23	24 337 29	Jet, slow	1
24	24 757 02	Kit, float repair	1
25	24 081 05	Housing, pump	1

Ref. No.	Part No.	Description	No. Used
26	24 757 08	Kit repair−accelerator pump	1
27	24 079 07	Linkage, rod	1
28	24 757 09	Kit repair−accelerator pump diagram	1
29	24 090 16	Lever, rod	1
30	24 079 06	Linkage, rod	1
31	24 089 27	Spring, Linkage	1
32	24 090 15	Lever, Linkage	1
33	24 337 30	Jet, main	1
34	24 086 10	Screw, idle speed adj.	1
35	24 089 10	Spring, idle speed adj.	1
36	24 757 01	Kit, solenoid asm. (Includes 37−42)	1
37	24 153 06	O−Ring, solenoid	1
38	24 521 01	Seat, solenoid	1
39	24 153 05	O−Ring, solenoid	1
40	24 153 04	O−Ring, solenoid	1
41	24 435 01	Solenoid	1
42	24 086 07	Screw, sems pan hd.	2
43	24 089 11	Spring. idle adj.	1
44	24 368 01	Needle, idle adj.6	1
		Not Illustrated	
	24 757 03	Kit, carburetor repair	1
	24 757 07	Kit, choke repair (Includes 17)	1
	24 173 02	Cap, choke lever	1

Obtain Parts From Kohler

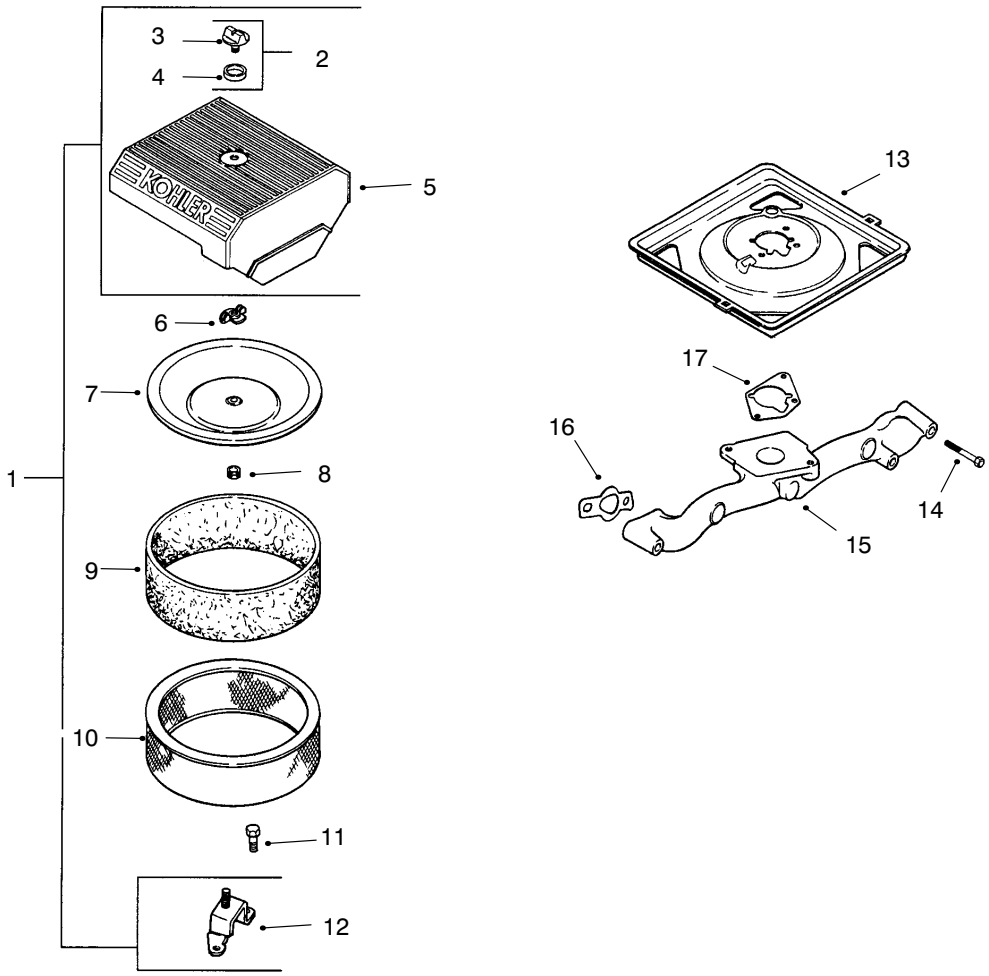


Group 9 − Engine Controls (CH25S 68606 Kohler)

Ref. No.	Part No.	Description	No. Used
1	M−0547050	Nut, hex. lock	1
2	24 089 03	Spring, choke return	1
3	M−0645016	Screw, hex. flange	4
4	24 126 56	Bracket, control	1
5	24 468 01	Washer, plain	3
6	24 090 07	Lever, throttle actuator	1
7	12 237 01	Clamp, cable	2
8	M−0545016	Screw, hex. flange	2
9	24 090 03	Lever, throttle control	1
10	M−0446030	Nut, hex	1
11	M−0401030	Screw, hex. cap	1
12	24 079 02	Linkage, choke	1

Ref. No.	Part No.	Description	No. Used
13	24 090 05	Lever, choke	1
14	41 468 03	Washer, spring	1
15	M−0545020	Screw, hex. flange	1
16	24 089 38	Spring, throttle limiter	1
17	24 089 15	Spring, governor	1
18	SM−0642025	Screw, hex. flange	1
19	24 090 14	Lever, governor	1
20	M−0641060	Nut, hex. flange	1
21	25 158 11	Bushing, linkage retaining	1
22	24 089 01	Spring, linkage	1
23	25 158 08	Bushing, linkage retaining	1
24	24 079 01	Linkage, throttle	1

Obtain Parts From Kohler

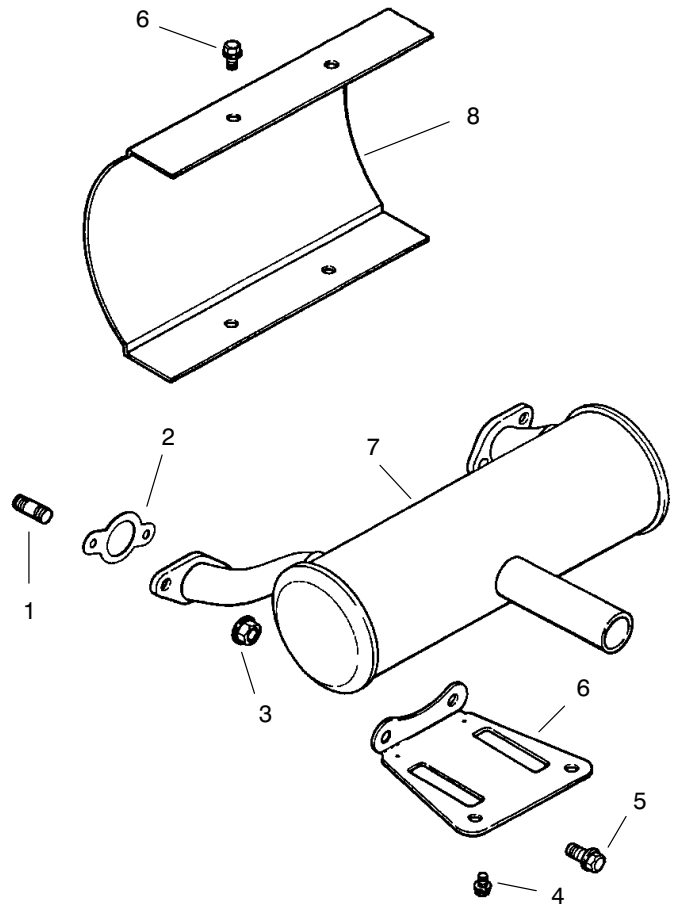


Group 10 − Air Intake/Filtration (CH25S 68606 Kohler)

Ref. No.	Part No.	Description	No. Used
1	24 753 05	Kit, air cleaner (Includes 2−5, 12)	1
2	54 755 01	Kit, air cleaner knob (Includes 3,4)	1
3	25 341 03	Knob, cover	1
4	24 153 15	O−Ring	1
5	24 096 24	Cover, air cleaner	1
6	12 100 01	Wing Nut	2
7	24 096 01	Cover, inner air cleaner	1
8	230046	Seal, inner air cleaner	1

Ref. No.	Part No.	Description	No. Used
9	24 083 05	Precleaner, element	1
10	24 083 03	Element, air cleaner	1
11	M−0645016	Screw, hex flange	3
12	24 126 43	Bracket, air cleaner base	1
13	24 094 11	Base, air cleaner	1
14	M−0651055	Screw, hex flange	4
15	24 164 14	Manifold, intake	1
16	24 041 01	Gasket, intake manifold	2
17	24 041 06	Gasket, air cleaner base	1

Obtain Parts From Kohler



Group 11 − Exhaust (CH25S 68606 Kohler)

Ref. No.	Part No.	Description	No. Used
1	25 072 04	Stud	4
2	24 041 02	Gasket, exhaust	2
3	M−0841080	Nut, hex flange	4
4	M−0650012	Screw, hex. flange	4
5	M−0839020		2
6	24 126 12	Bracket, muffler	1
7	24 068 17	Muffler Canister − Center Outlet	1

Ref. No.	Part No.	Description	No. Used
8	24 314 04	Shield, heat	1
		Not Illustrated	
	24 522 85	Short Block	1
	24 782 01	Miniblock	1
	54 755 23	Gasket Set	1

Obtain Parts From Kohler

TORO PART NUMBER INDEX

Part No.	Pg. No.	Ref. No.	Qty.	Description
E000099	7	11:1	2	Kit–Seal
E000139	7	11:3	2	Kit–Bearing
E303077	9	1	6	Clamp
E303105	6	1	2	Yoke
E303287	12	21	5	Tie–Plastic
E303327	1	23	12	Washer–Lock
E303327	6	2	4	Washer–Lock
E303327	11	1	5	Washer–Lock
E303335	3	25	1	Tie–Plastic
E303335	9	4	1	Tie–Plastic
E303335	10	2	1	Tie–Plastic
E303335	12	31	2	Tie–Plastic
E303435	9	24	4	Washer
E303517	10	11:3	1	Decal–Belt Drive
E323229	12	32	1	Clip
E323235	10	36	2	Washer–Spring
E323236	10	37	2	Spacer
E373034	14	10	3	Washer–Flat
E373066	1	3:6	1	Decal
E403124	11	2	1	Elbow
E513006	7	3	1	Filter Head
E513011	3	15	8	Nut
E513034	7	33:1	2	Bearing–Pivot
E513034	11	14:1	2	Bearing–Pivot
E513075	12	33	1	Switch–Solenoid
E513140	5	1	2	Bearing
E513152	12	15	1	Switch–Seat
E513167	7	5	1	Cap
E513180	12	16	1	Actuator–Switch
E513374	12	26	1	Meter–Hour
E513435	15	4	3	Washer–Spring
E513592	3	26	1	Knob
E513645	9	6	2	Bushing
E513658	3	29	2	Bumper
E513747	3	11:2	1	Decal–Warning
E513748	10	11:2	1	Decal–Guard
E513762	3	24	1	Clip
E513762	8	56	1	Clip
E513762	9	3	1	Clip
E513762	12	23	1	Clip
E513840	7	7	2	Elbow
E513890	7	2:3	1	Decal–Hydraulic Tank
E513929	3	11:4	1	Decal–Drive Release
E522217	7	8	1	Hose ASM–Low Pressure
E522424	12	11	1	Mount–Spring
E523027	6	3	2	Damper
E523103	7	9	1	Gasket
E523281	12	34	1	Wire–Starter
E523328	7	11	2	Motor–Wheel
E523415	12	10	1	Spring
E523420	10	3	2	Bumper
E523428	3	2:6	1	4” Locking Track Set
E543017	6	4	2	Ball Joint
E543070	12	25	1	Switch–Ignition
E543084	12	36	1	Wire–Starter Solenoid
E543232	11	4	1	Nipple
E543233	11	5	1	Cap
E543277	9	7	2	Elbow
E543316	12	22	1	Module–Interlock
E543391	12	5	1	Insulator–Battery
E543393	12	35	3	Insulator–Solenoid
E543401	3	2:5	4	Spacer–Track
E543407	3	2:1	1	Cushion–Seat
E543456	9	8	2	Line–Fuel
E543511	2	7	2	Seal–Grease
E543513	2	1	2	Cap–Grease
E543792	12	3	2	Wingnut
E603050	11	6	1	Spacer
E603336	3	10	1	Cable–Choke
E603384	7	12	1	Bushing
E603384	11	7	1	Bushing
E603401	11	23	1	Spacer–Fender
E603402	11	11	1	Spring
E603413	7	13	1	Spring–Extension
E603479	12	2	1	Battery
E603496	11	9	2	Bushing
E603610	10	6	2	Disc–Spring
E603721	7	14	1	Fitting–Tee
E603722	7	15	1	Fitting–Tee
E603735	6	5	2	Bushing
E603737	6	6	2	Bolt
E603805	11	10	1	Pulley–Idler
E603807	6	7	2	Spring
E603826	7	16	3	Clamp–Hose
E603827	7	17	5	Clamp–Hose
E603841	8	51	2	Pump – Hydro RH
E603903	6	9	4	Spacer
E603987	7	18	1	Elbow
E603988	7	19	1	Elbow
E603989	7	20	2	Elbow
E603990	7	21	4	Adapter
E613235	10	1	4	Washer
E632187	3	14	1	Frame–Seat
E632191	6	10	1	Lever–Control LH
E632193	6	11	1	Lever–Control RH
E632199	13	11	2	Pin–Strut
E632201	7	23	1	Arm–Pump Idler
E632208	6	12	2	Arm–Pump Control
E632217	5	5	1	Shaft–Brake
E632219	1	7	1	Arm–Deck Lift
E632281	7	24	1	Hose ASM–Low Pressure
E632282	7	25	1	Hose ASM–Low Pressure
E632285	7	26	1	Hose ASM–Low Pressure
E632286	7	27	1	Hose ASM–Low Pressure
E632324	1	5	1	Lever–Lift
E632469	11	14	1	Idler Arm Asm
E632489	5	4	1	Lever–Brake
E632511	2	8	2	Fork–Castor
E632690	13	10	2	Strut
E632712	5	6	1	Brake Bracket–LH
E632713	5	7	1	Brake Bracket–RH
E632802	2	13	1	Weight
E632899	1	16	1	Plate–Deck Lift
E632911	6	13	1	Motion Control
E632912	6	14	1	Motion Control
E633002	2	11:1:1	2	Tire
E633007	3	12	2	Wheel & Tire ASM
E633008	3	12:2	2	Tire
E633009	3	12:1	2	Wheel
E633029	13	8	2	Rod End
E633060	5	10	4	Spacer
E633062	5	11	4	Spacer
E633064	1	32	2	Spring–Deck Support
E633068	1	12	2	Arm–Deck Lift
E633080	1	18	1	Bushing
E633082	1	17	1	Bushing
E633096	1	28	2	Rod–Deck Lift
E633097	1	20	1	Hitch Pin w/Lanyard
E633099	10	9	1	Clutch
E633102	5	12	2	Bearing–Side Flange
E633102	6	16	4	Bearing–Side Flange
E633110	12	29	1	Switch–Brake
E633111	12	20	2	Switch–Drive Lever
E633131	5	13	4	Yoke–Brake Linkage
E633144	5	14	2	Pin–Trunion
E633152	6	17	2	Ball Joint LH
E633153	6	15	2	Linkage
E633166	11	12	1	Idler
E633167	7	31	1	Pulley–Idler
E633177	6	18	2	Arm
E633179	10	10	1	Spacer
E633181	12	18	4	Plate
E633257	6	19	2	Grip
E633268	5	17	1	Grip–Brake Lever
E633273	3	15	8	Wheel Bolt
E633293	3	16	1	Rod–Seat Holdup
E633295	1	6	1	Grip–Lift Lever
E633306	12	6	1	Wire–Starter
E633307	12	4	1	Wire–Ground
E633325	1	8	1	Spring–Compression
E633335	7	32	2	Hose–Low Pressure
E633345	1	37	1	Decal–HOC
E633346	3	13:3	1	Decal–Fuel Valve
E633347	9	12	1	Valve–Fuel Line

*Not Illustrated

TORO PART NUMBER INDEX (Cont.)

Part No.	Pg. No.	Qty.	Ref. No.	Description
E633348	9	13	1	Fuel Line
E633349	9	14	6	Spring−Fuel Tank
E633354	3	11:3	2	Decal−Motion Control
E633396	10	34	1	Clip
E633396	12	28	3	Clip
E633441	1	30	4	Swivel−Deck Mount
E633447	13	3	4	Chain−Lift
E633454	5	2	2	Spring−Brake
E633462	10	11:4	1	Decal−Important
E633466	10	17	1	Guard−Muffler
E633477	5	3	3	Rod−Brake
E633508	2	3	6	Washer−Belleville
E633543	10	5	1	Strap,Clutch
E633545	10	4	2	Spacer−Grommet
E633548	5	15	2	Hub−Wheel
E633553	1	3:2	3	Pad−Anti skid
E633567	7	29	1	Sheave
E633568	7	28	2	Sheave
E633579	2	11:5	2	Spacer
E633580	2	11:2	4	Seal−Bearing
E633581	2	11:4	4	Spacer − Bearing
E633582	2	11:1	2	Wheel & Tire ASM
E633583	2	11:1:2	2	Wheel
E633587	1	35	1	Handle
E633613	10	20	2	Bracket−Guard
E633615	10	7	1	Guard
E633630	10	38	2	Grommet
E633651	12	37	2	Bolt−Battery
E633652	12	1	1	Strap−Hold Down
E633673	12	27	1	Switch−PTO
E633693	5	9	2	Brake Band
E633696	3	9	1	Cable
E633705	3	2	1	Seat/Armrest ASM
E633706	1	36	1	Decal−HOC
E633709	3	2:2	1	Cushion−Seat Back
E633710	3	2:3	1	Armrest−RH
E633711	3	2:4	1	Armrest−LH
E633736	4	42	1	Decal−Z255
E633737	1	3:5	1	Decal−Z−Master
E633749	7	30	1	Belt
E633750	7	6	1	Filter−Hydro
E633752	7	6	1	Filter−Winter Hydro
E633766	1	3:3	1	Decal−Service
E633771	3	11:5	1	Decal−Pump Belt
E633776	7	1	2	Hose
E633777	7	22	2	Hose
E633786	7	10	4	Elbow 90 DEG
E633818	1	42	1	Decal−Warning
E633830	10	42	1	Kohler Command Ch25
E633889	1	15	1	Plate−Deck Lift
E633926	5	15:2	8	Stud−Wheel
E633964	3	1	1	Stop−Park Brake
E633980	5	15:1	2	Hub
E633988	10	8	1	Spacer
E634277	7	33	1	Arm ASM
E634308	10	11	1	Lift Shield ASM
E634662	2	11	2	Caster Wheel ASM
E634796	10	14	1	Shield−LH
E634797	10	18	1	Shield−RH
E634860	1	1	1	Front Frame ASM
E634862	10	11	1	Shield ASM
E634927	5	15	2	Wheel Hub w/Studs
E643119	12	30	1	Harness
E653314	9	9	6	Stud
E800282	12	7	1	Screw
E800284	10	40	1	Scrw
E800339	2	11:6	2	Screw−HH
E800805	8	37	1	Screw−HH
E800805	11	18	1	Screw−HH
E803016	8	38	4	Bolt
E803022	6	24	2	Screw−Set
E803022	8	39	2	Screw−Set
E803028	12	17	8	Screw
E803060	3	31	2	Screw
E803071	9	23	4	Screw
E804269	2	11:7	2	Nut−Lock
E804524	6	27	2	Nut
E805269	5	31	2	Washer
E806005	1	21	1	Hairpin
E806800	5	28	2	Pin−Cotter
E807020	5	16	2	Key−Woodruff
E807020	7	11:2	2	Key−Woodruff
E807272	8	46	2	Key
E807513	3	22	2	Bolt−CARR
E808280	6	33	2	Pin−Clevis
E808283	5	29	2	Pin−Clevis
E808284	1	14	2	Pin−Clevis
E808285	5	19	4	Pin−Clevis
E808505	1	11	5	Ring−Retaining
E808514	5	30	2	E Ring Retainer
E809036	5	8	2	Nut
E809036	7	11:4	2	Nut
E809057	6	8	4	Screw−HSH
E809076	10	35	2	Screw−HH
E811008	8	49	1	Fitting−Grease
E811008	11	22	1	Fitting−Grease
E811010	2	6	2	Plug
E816001	12	19	2	Fuse−20 Amp
7−0081	16	8	1	Washer−Special
7−4150	15	20	2	Washer
13−2840	8	45	1	Key
27−0870−03	15	2	2	Spindle Housing ASM
27−0920	15	18	2	Shaft−Spindle
27−0950	15	17	3	Spacer−Bearing
27−0960	15	21	3	Bearing ASM
27−0990	15	3	3	Blade
27−1160	16	16	1	”v” Belt Deck
27−5970	15	22	3	Spacer−Matched Set
29−5590−03	14	14	2	Bracket−Pivot
40−6230	14	17	2	Spring−Torsion
43−8480	14	1:2	1	Decal−Danger
46−8530	15	16	3	Bearing ASM
51−3551	15	19	1	Spindle−Shaft
51−3640	16	2	1	Sleeve−Pivot
51−3650	16	10	1	Spring−Extension
54−9220	14	18:1	1	Decal−Warning
55−7640−03	16	1	1	Idler Arm ASM
55−7650	16	11	1	Plate−Spring
61−4160	15	15	3	Spindle−52”
65−2690	7	2:2	1	Decal−Hot Surface
65−5940	16	7	1	Pulley−Idler
65−5950	16	6	1	Bushing−Pulley
66−1340	14	1:4	1	Decal−Discharge
66−6380	14	1:5	1	Decal−Danger
67−5360	14	21:1	1	Decal−Danger
67−5360	14	22:1	1	Decal−Danger
68−2730	14	9	6	Wheel−Gage
72−9361	15	24	3	Cup−Anti Scalp
74−0720	3	33	1	Tube−Manual
92−5816	15	5	3	Screw − Blade
92−5836	15	12	1	Washer
93−3101	9	5	2	Gas Cap
93−7340	3	34	1	Decal−Toro
93−7818	14	1:9	1	Decal−Blade Bolt Torque
98−3269	14	1:7	1	Decal−Made In USA
98−3772	15	9	1	Pulley & Hub
98−3777	14	2	4	Spacer−Wheel
98−3780	16	17	1	Belt − Deck
98−3798	14	1:3	1	Decal−Gage Wheel
98−3799	14	1:6	1	Decal−Belt Routing
98−5953	14	36	1	Decal−SFS
98−5954	1	3:4	1	Decal−Cover Missing
98−5954	14	1:8	3	Decal−Cover Missing
98−5961	14	4	4	Screw−HH
98−5963	14	21	1	Cover ASM RH
98−5965	14	22	1	LH Cover ASM
98−5967	14	8	1	Spacer−Wheel
98−5974	15	1	1	Spindle ASM Center
98−5975	14	3	4	Washer
98−5980	16	13	1	Guide−Belt
98−5984	14	18	1	Deflector ASM
99−2842	14	12	4	Spacer−Wheel
99−3656	9	21	1	Decal−Control Panel
99−4588	14	1	1	Deck ASM

*Not Illustrated

TORO PART NUMBER INDEX (Cont.)

Part No.	Pg. No.	Ref. No.	Qty.	Description
99−4607	9	11	1	Tank−RH Fuel
99−4608	9	10	1	Tank−LH Fuel
99−4611	3	13:2	1	Decal−Control Panel
99−4613	15	13	2	Pulley & Hub
99−4622	1	3	1	Floorpan ASM
99−4623	3	13	1	Console ASM
99−4624	3	11	1	Frame ASM
99−4625	7	2	1	Hydraulic Tank ASM
99−4635	3	2	1	Seat/Armrest ASM
99−4656	9	2	1	Panel−Control
99−4940	9	22	1	Shield−Control Panel
249−21	14	25	2	Latch
2412−120	3	30	2	Clamp−R
253−139	15	14	6	Seal−Oil
254−72	2	5	4	Cup−Bearing
254−78	2	11:3	4	Cone−Bearing
254−79	2	11:1:3	4	Cup−Bearing
254−94	2	4	4	Cone−Bearing
302−2	15	10	3	Fitting−Grease
302−19	5	21	2	Fitting−Grease
302−19	13	4	2	Fitting−Grease
320−19	1	2	5	Fitting−Grease
321−1	14	5	6	Capscrew
321−3	8	50	2	Screw−HH
321−3	9	15	2	Screw−HH
321−4	3	27	1	Screw−HH
321−4	7	34	2	Screw−HH
321−4	10	22	10	Screw−HH
321−4	12	12	8	Screw−HH
321−6	12	24	1	Screw−HH
322−3	3	4	8	Screw−HH
322−3	9	16	4	Screw−HH
322−3	13	12	2	Screw−HH
322−5	3	17	1	Screw−HH
322−6	6	20	4	Screw−HH
322−6	10	39	1	Screw−HH
323−4	5	18	4	Screw−HH
323−4	6	21	8	Screw−HH
323−6	1	25	3	Screw−HH
323−6	3	5	2	Screw−HH
323−6	6	22	4	Screw−HH
323−6	10	24	6	Screw−HH
323−7	1	26	12	Screw−HH
323−8	7	35	1	Screw−HH
323−9	1	22	2	Screw−HH
323−9	6	23	6	Screw−HH
323−9	8	36	1	Screw−HH
323−9	11	16	5	Screw−HH
323−11	11	15	2	Screw
323−11	16	4	1	Screw
323−13	1	19	1	Screw−HH
323−13	11	17	1	Screw−HH
323−21	3	18	2	Screw−HH
323−28	14	7	1	Screw−HH
324−6	13	2	8	Screw−HH
325−20	5	20	8	Screw−HH
327−11	13	7	2	Screw−HH
3211−8	16	5	1	Screw−HH
3211−15	14	19	2	Screw−HH
3212−10	10	25	1	Screw
3217−9	5	22	8	Nut−HH
3217−11	1	29	8	Nut
3217−11	13	5	2	Nut
3218−6	1	33	4	Nut−Hex Jam
3219−2	6	26	10	Nut
3219−3	5	23	8	Nut−Hex
3219−6	13	9	2	Nut−Hex
3220−2	6	28	2	Nut−Jam
3230−18	14	15	4	Screw−CARR
3231−22	15	6	16	Bolt−CARR
3231−22	16	12	1	Bolt−CARR
3231−28	16	15	1	Bolt−CARR
3242−4	8	41	2	Screw−Set
3242−6	8	40	2	Screw−Sqh Set
3253−3	8	42	2	Washer−Lock
3253−3	9	18	2	Washer−Lock
3253−4	9	19	4	Washer−Lock
3253−7	5	25	8	Washer−Lock
3253−8	13	6	2	Washer−Lock
3256−2	6	29	2	Washer−Flat
3256−2	10	29	4	Washer−Flat
3256−2	12	8	2	Washer−Flat
3256−3	6	30	4	Washer−Flat
3256−3	8	43	1	Washer−Flat
3256−3	10	30	1	Washer−Flat
3256−4	5	26	4	Washer−Flat
3256−4	8	44	1	Washer−Flat
3256−4	11	24	1	Washer−Flat
3256−7	1	31	2	Washer−Flat
3256−7	1	34	2	Washer−Flat
3256−23	4	44	6	Washer−Flat
3256−23	6	31	4	Washer−Flat
3256−23	9	20	10	Washer−Flat
3256−24	1	9	3	Washer−Flat
3256−24	11	20	4	Washer−Flat
3256−24	15	8	A/R	Washer−Flat
3256−24	16	3	3	Washer−Flat
3256−29	1	27	4	Washer−Flat
3272−5	6	32	2	Pin−Cotter
3272−10	1	13	2	Pin−Cotter
3272−10	5	27	7	Pin−Cotter
3290−321	14	26	4	Screw−HH
3290−357	1	24	17	Nut−Lock Flange
3290−357	5	24	4	Nut−Lock Flange
3290−357	6	35	8	Nut−Lock Flange
3290−357	8	47	8	Nut−Lock Flange
3290−357	10	32	4	Nut−Lock Flange
3290−357	11	21	10	Nut−Lock Flange
3290−357	14	11	7	Nut−Lock
3296−5	14	20	2	Nut−Lock
3296−5	16	9	1	Nut−Lock
3296−29	9	17	6	Nut−Lock
3296−29	10	41	1	Nut−Lock
32128−17	14	24	4	Nut−Lock
32128−20	3	23	12	Nut−Lock
32128−20	6	34	4	Nut−Lock
32128−20	10	31	1	Nut−Lock
32128−20	12	9	2	Nut−Lock
32128−20	13	13	2	Nut−Lock
32128−21	15	7	16	Nut−HHF
32128−21	16	14	3	Nut−HHF
32128−33	3	28	1	Nut−Hex Flange
32128−33	6	36	4	Nut−Hex Flange
32128−33	8	48	2	Nut−Hex Flange
32128−33	10	33	7	Nut−Hex Flange
32128−33	12	13	11	Nut−Hex Flange
32128−33	14	6	6	Nut−Hex Flange
32128−37	13	1	16	Nut−Lock
32144−70	2	14	4	Screw−Tap
32146−2	1	10	7	Nut−Hex Lock
32146−2	3	21	4	Nut−Hex Lock
32146−2	6	25	6	Nut−Hex Lock
32146−2	11	19	1	Nut−Hex Lock
32146−4	3	20	2	Nut−Lock
32146−14	2	2	2	Nut−Lock
32146−17	10	27	4	Nut−Lock
32146−18	3	19	2	Nut−Lock
32146−20	15	11	3	Nut−Lock
32152−1	14	16	4	Nut−Lock

*Not Illustrated