



Form No. 3424-953 Rev A

Count on it.

Parts Catalog

60in Side Discharge Mower Groundsmaster® 7200 Series Traction Unit

Model No. 30456—Serial No. 403373001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Spindle, Belt and Pulley Assembly 4

Deck and Decal Assembly No. 127-6467..... 6

Double Spindle Assembly No. 117-9234 7

High Spindle Assembly No. 117-9233 8

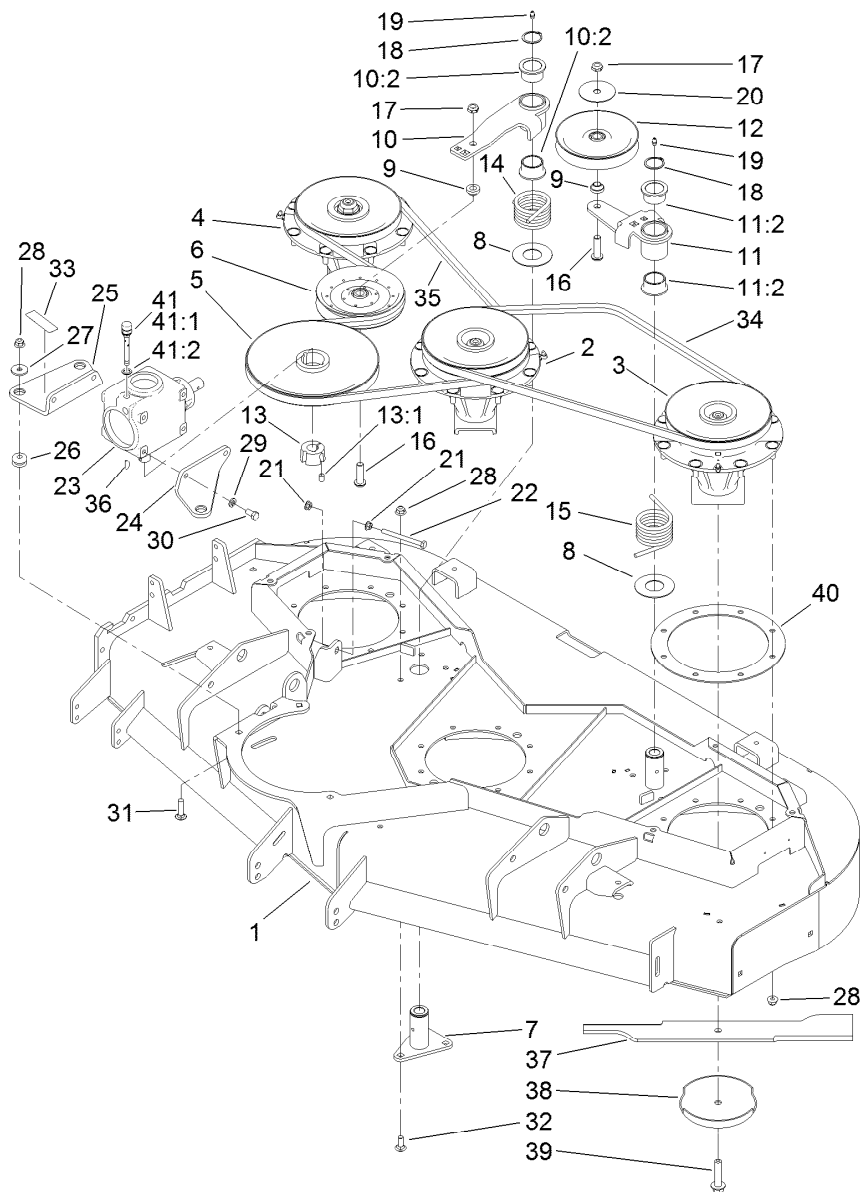
Spindle Assembly No. 119-4778 9

Gearbox Assembly No. 130-8659..... 10

Deck Baffle and Roller Assembly..... 11

Deck Cover Assembly 12

Rubber Deflector Assembly No. 108-2792..... 13

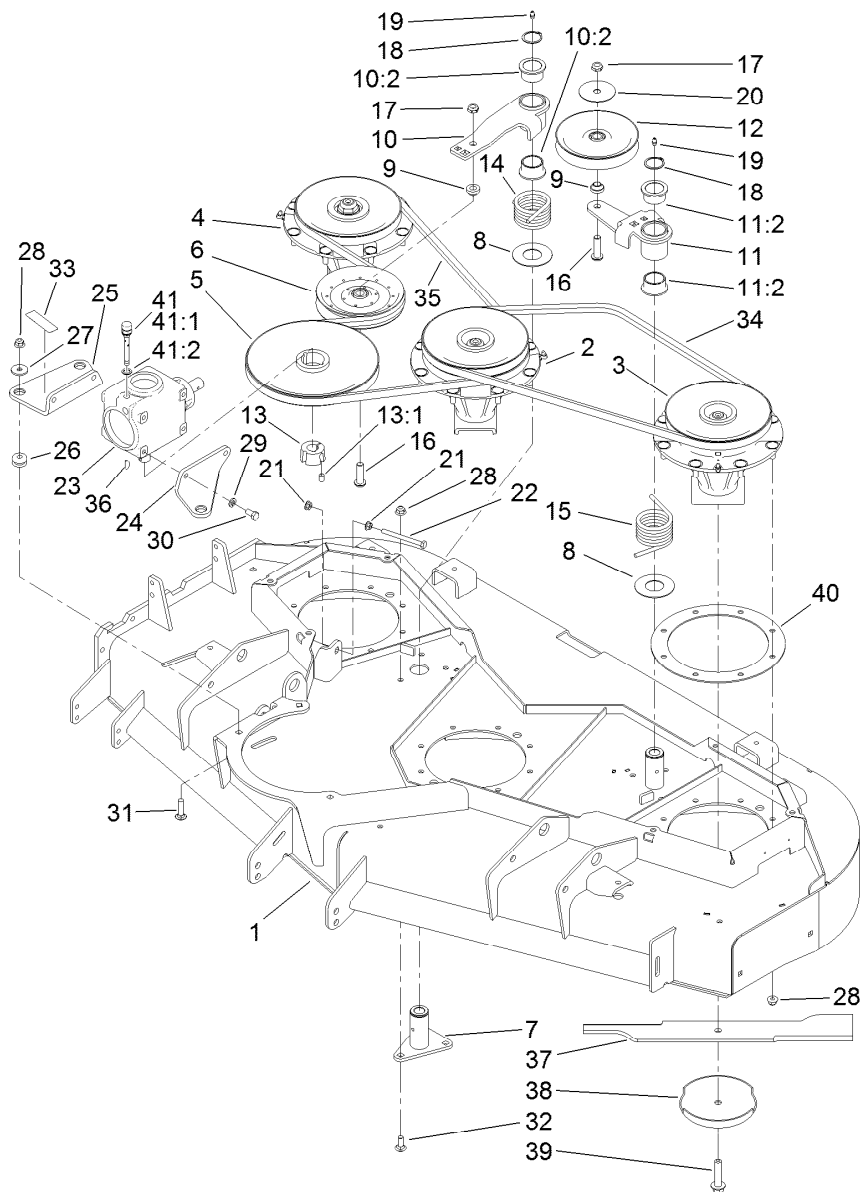


Spindle, Belt and Pulley Assembly

Ref.	Part Number	Qty.	Description
1	127-6467	1	Deck ASM
2	117-9234	1	Double Spindle ASM
3	117-9233	1	High Spindle ASM
4	119-4778	1	Spindle ASM
5	108-1952	1	Pulley
6	132-9421	1	Pulley-Idler, Flat
7	115-1387	2	Idler Post ASM
8	108-1926	2	Washer
9	108-1924	2	Spacer-Idler
10	108-1930	1	Idler Arm ASM
10:2	93-4510	2	Bushing-Caster
11	117-9176	1	Idler Arm ASM
11:2	93-4510	2	Bushing-Caster
12	01-268-0160	1	Pulley-Idler
13	23-1640	1	Bushing-Taperlock
13:1	3247-4	2	Screw-Set
14	108-1921	1	Spring-Torsion
15	112-7395	1	Spring-Torsion

Ref.	Part Number	Qty.	Description
16	108-1993	2	Screw-HSBH
17	3296-45	2	Nut-Hex
18	32120-84	2	Ring-Snap, External
19	302-5	2	Fitting-Grease
20	100-3102	1	Washer-Flat
21	32128-26	2	Nut-Flange
22	322-22	1	Screw-HH
23	130-8659	1	Gearbox ASM
24	115-1388-03	1	Mount-Gearbox, LH
25	115-1389-03	1	Mount-Gearbox, RH
26	63-9750	3	Mount
27	63-8410	3	Washer
28	104-8301	33	Nut-HF, NI
29	3253-21	4	Washer-Lock
30	323-4	4	Screw-HH
31	3231-26	3	Screw-CARR
32	3231-2	6	Bolt-CARR
33	93-6697	1	Decal-Lube

● Optional Equipment

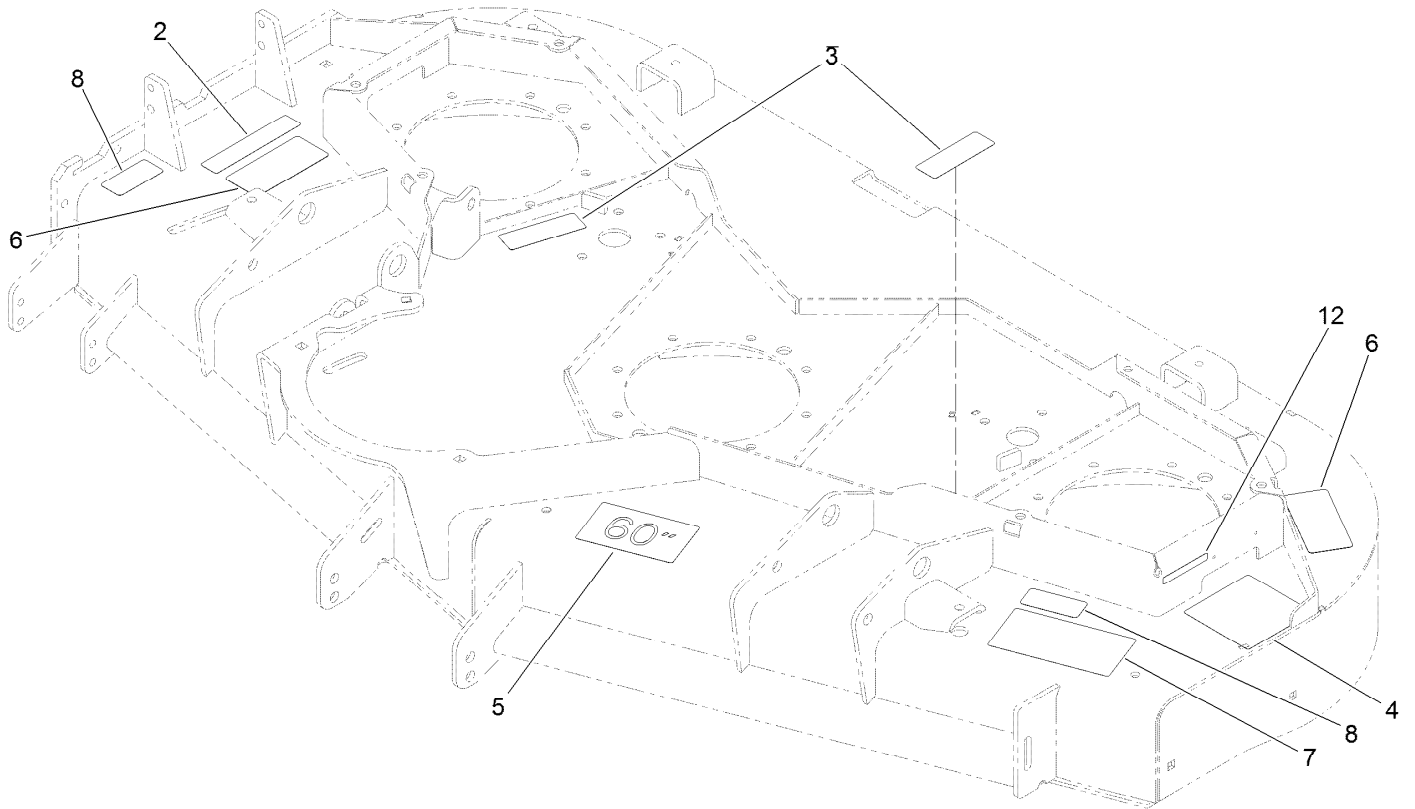


Spindle, Belt and Pulley Assembly (continued)

Ref.	Part Number	Qty.	Description
34	67-6920	1	V-Belt
35	105-0887	1	Belt-Drive, PTO
36	3257-5	1	Key-Woodruff
37	110-4701	3	Blade-Rotary, Standard (20.5)
37	110-4702-03	3	Blade-Rotary, High Flow (20.5) ●
37	110-4703-03	3	Blade-Rotary, Atomic (20.5) ●

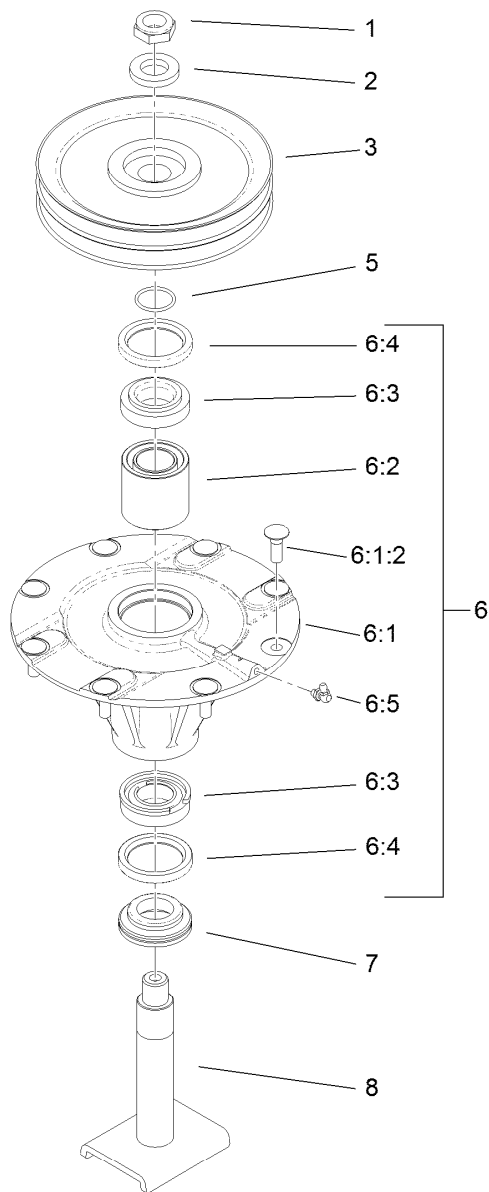
Ref.	Part Number	Qty.	Description
38	72-9361	3	Cup-Scalp, Anti
39	92-5816	3	Bolt-Blade
40	120-6603-03	3	Ring-Doubler
41	131-6076	1	Breather Plug ASM
41:1	130-8661	1	Plug-Breather
41:2	130-4899	1	Washer

● Optional Equipment



Deck and Decal Assembly No. 127-6467

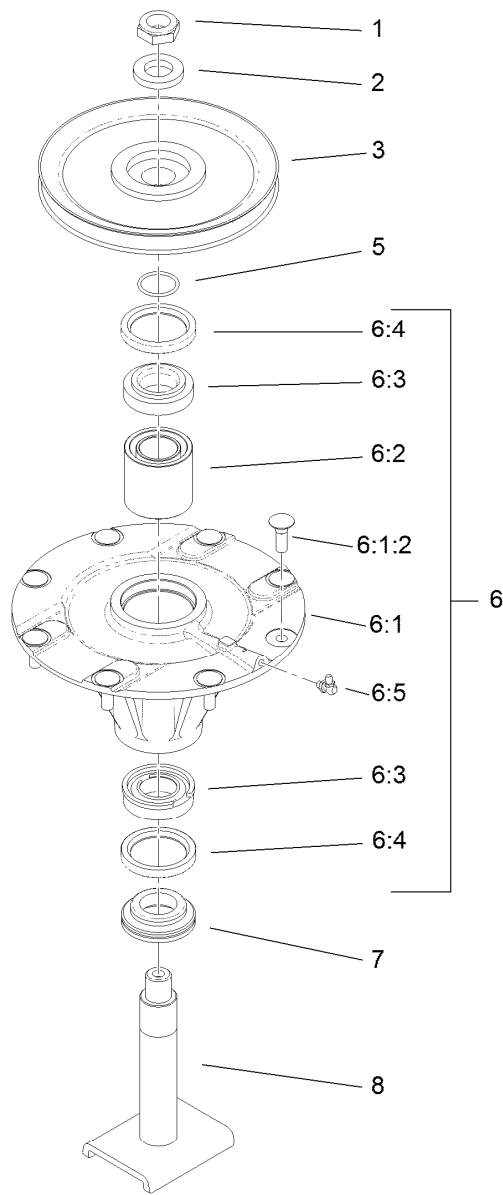
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	107-2916	1	Decal-Warning
3	117-4979	2	Decal-Warning
4	120-6604	1	Decal-Danger
5	108-1990	1	Decal
6	93-7818	2	Decal-Torque, Blade Bolt
7	107-2908	1	Decal-Danger, Combination
8	93-6696	2	Decal-Warning
12	133-8061	1	Decal-Warning



Double Spindle Assembly No. 117-9234

Ref.	Part Number	Qty.	Description
1	3296-60	1	Nut-Lock, NI
2	120-5576	1	Washer-Hardened
3	104-3548	1	Pulley-Driven, High
5	106-7159	1	O-Ring
6	119-4777	1	Spindle ASM
6:1		1	Spindle ASM ●
6:1:2	114-8195	8	Bolt-Neck, Ribbed
6:2	108-1954	1	Bearing Spacer Set
6:3	110-8297	1	Bearing ASM
6:4	253-154	2	Seal-Oil
6:5	302-60	1	Fitting-Grease
7	69-6950	1	Spacer-Shaft, Spindle
8	108-1956	1	Shaft-Spindle

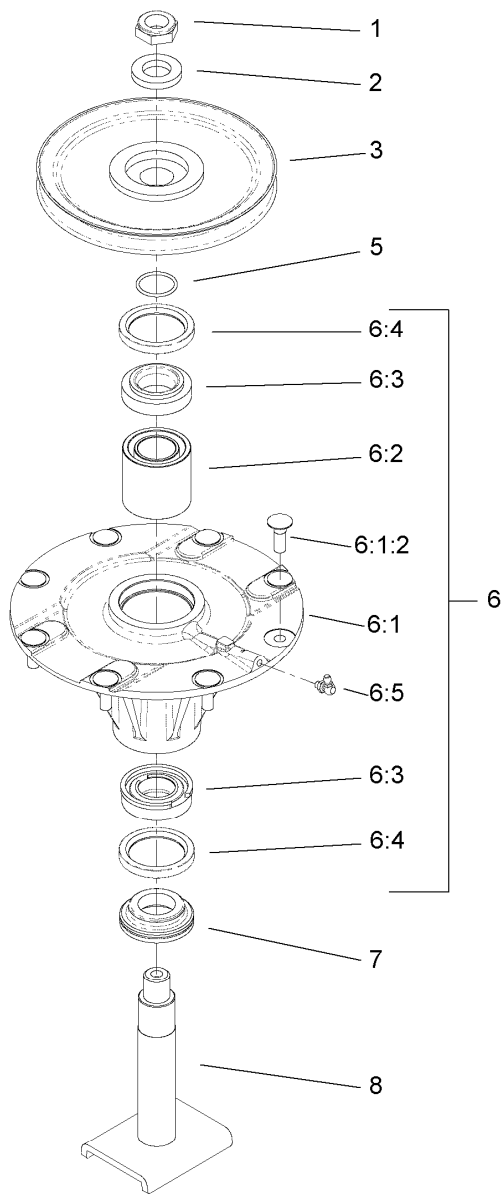
● Not serviced separately



High Spindle Assembly No. 117-9233

Ref.	Part Number	Qty.	Description
1	3296-60	1	Nut-Lock, NI
2	120-5576	1	Washer-Hardened
3	104-3546	1	Pulley-Driven, Low
5	106-7159	1	O-Ring
6	119-4777	1	Spindle ASM
6:1		1	Spindle ASM ●
6:1:2	114-8195	8	Bolt-Neck, Ribbed
6:2	108-1954	1	Bearing Spacer Set
6:3	110-8297	1	Bearing ASM
6:4	253-154	2	Seal-Oil
6:5	302-60	1	Fitting-Grease
7	69-6950	1	Spacer-Shaft, Spindle
8	108-1956	1	Shaft-Spindle

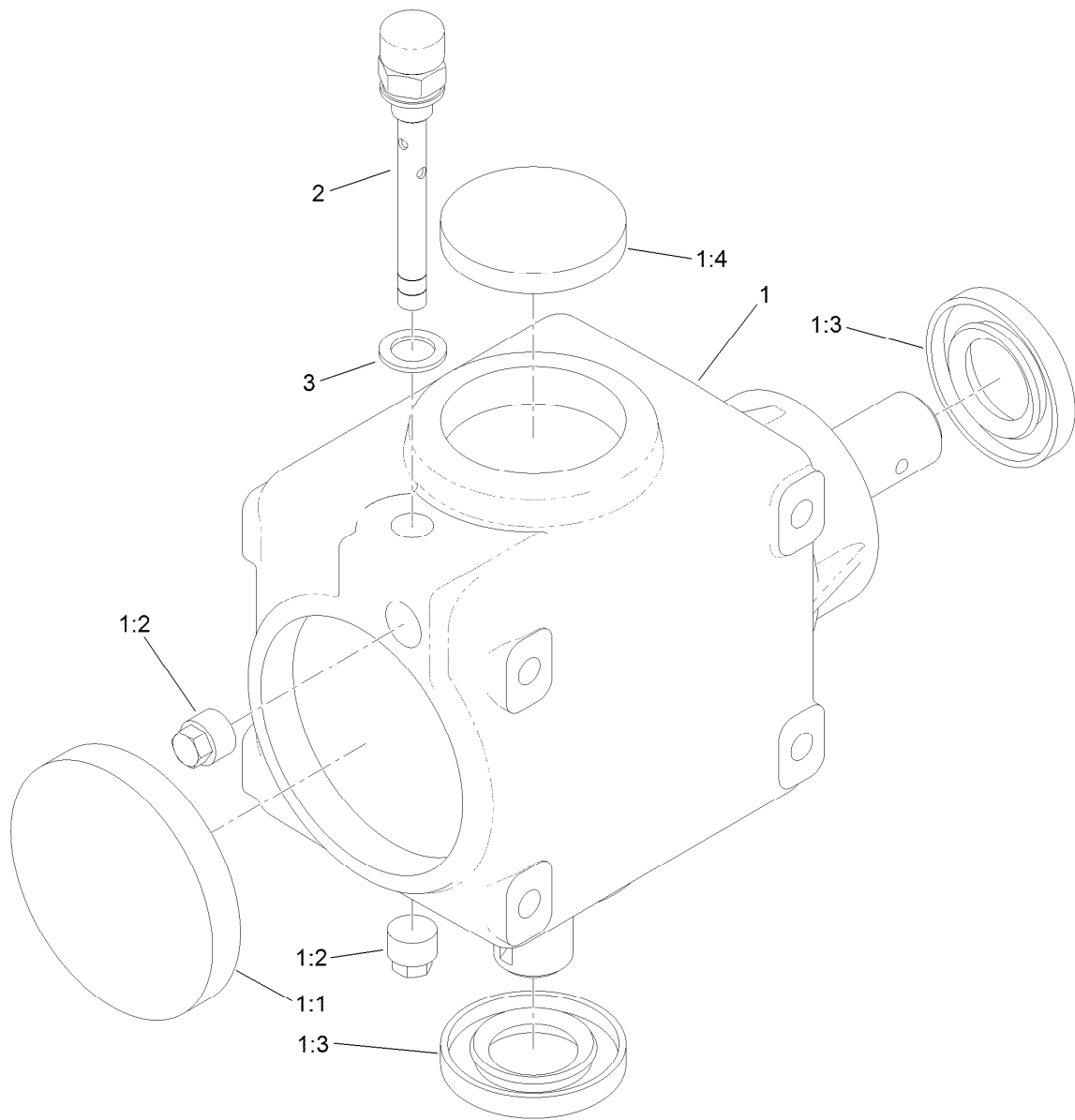
● Not serviced separately



Spindle Assembly No. 119-4778

Ref.	Part Number	Qty.	Description
1	3296-60	1	Nut-Lock, NI
2	120-5576	1	Washer-Hardened
3	104-3547	1	Pulley-Driven, Double
5	106-7159	1	O-Ring
6	119-4777	1	Spindle ASM
6:1		1	Spindle ASM ●
6:1:2	114-8195	8	Bolt-Neck, Ribbed
6:2	108-1954	1	Bearing Spacer Set
6:3	110-8297	1	Bearing ASM
6:4	253-154	2	Seal-Oil
6:5	302-60	1	Fitting-Grease
7	69-6950	1	Spacer-Shaft, Spindle
8	108-1956	1	Shaft-Spindle

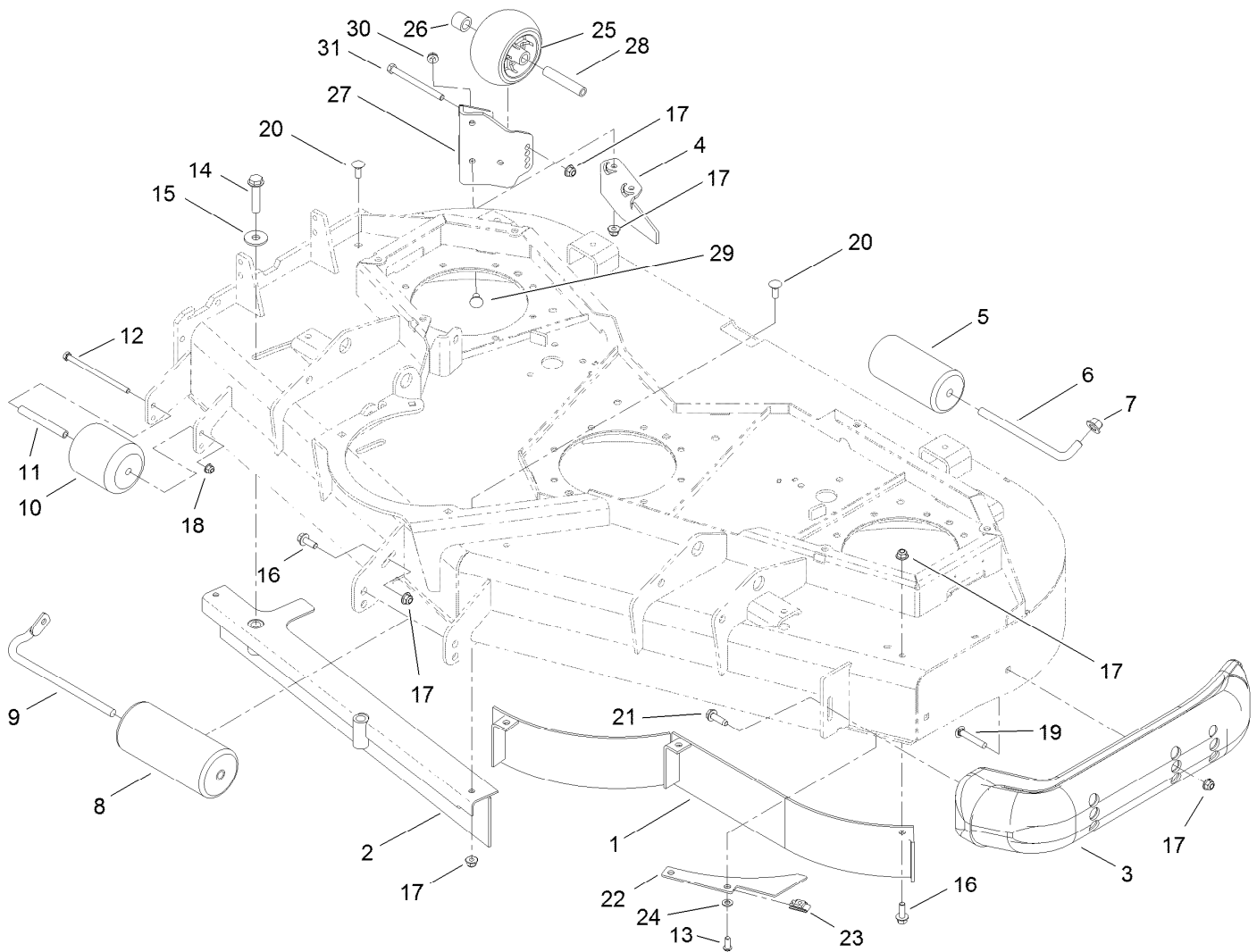
● Not serviced separately



Gearbox Assembly No. 130-8659

Ref.	Part Number	Qty.	Description
1		1	Gearbox ASM ●
1:1	107-2932	1	Cap-Oil
1:2	107-2933	2	Plug
1:3	117-9247	2	Seal
1:4	107-2935	1	Cap-Oil
2	130-8661	1	Plug-Breather
3	130-4899	1	Washer

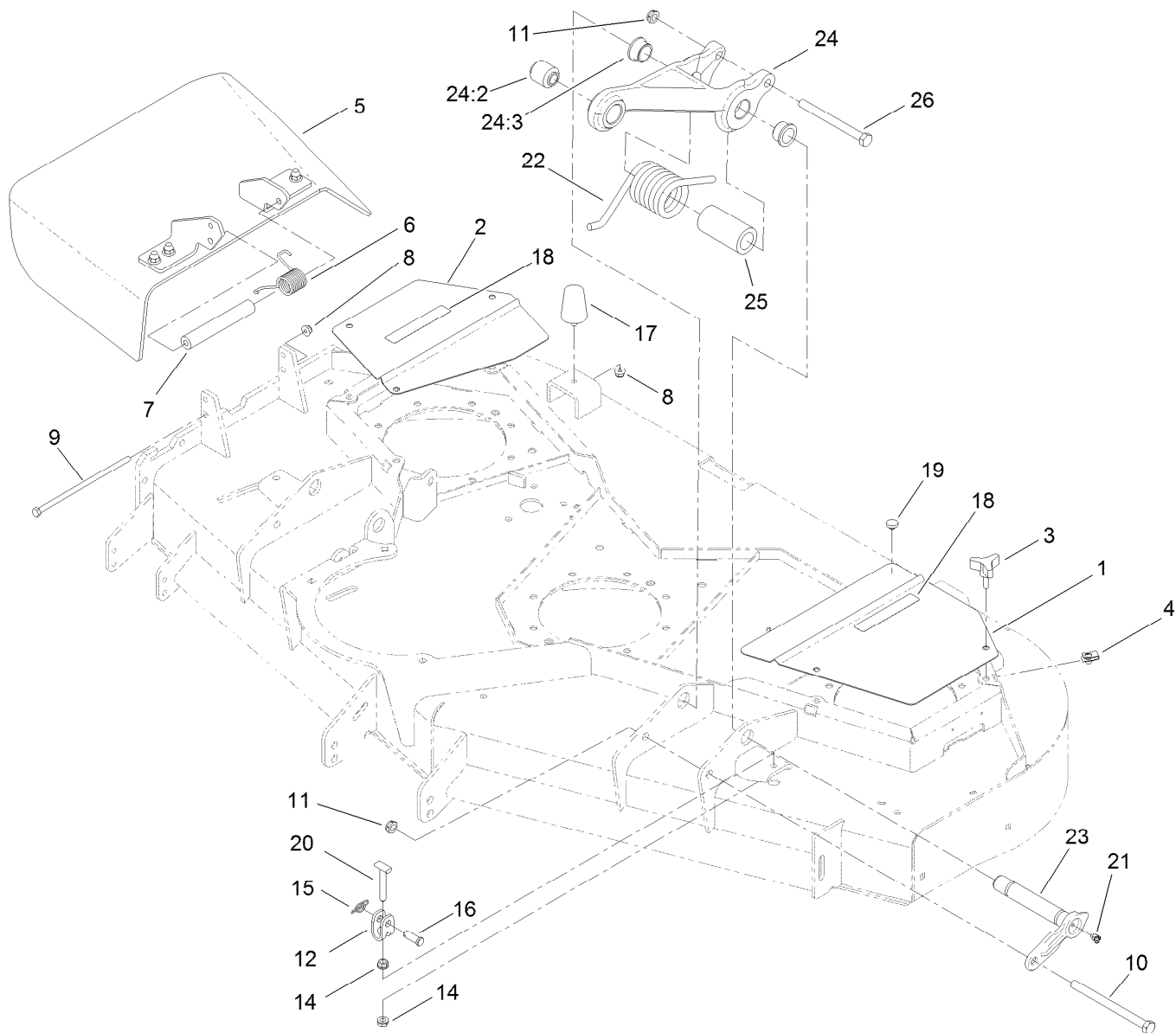
● Not serviced separately



Deck Baffle and Roller Assembly

Ref.	Part Number	Qty.	Description
1	105-7657-01	1	Baffle
2	127-4858-01	1	Baffle ASM
3	112-1479	1	Skid-Bumper, Deck
4	130-8744-01	1	Baffle-Discharge
5	36-1740	2	Roller-Deck
6	110-9683	2	Shaft-Rear Roller
7	99-5107	2	Nut-Lock
8	68-6710	1	Roller
9	68-6840	1	Shaft-Roller
10	93-4803	1	Roller-Deck
11	105-4549	1	Spacer-Roller
12	322-49	1	Bolt-HH
13	3274-104	2	Screw-HSBH
14	3234-46	2	Screw-HHF
15	105-7697	2	Washer-Plastic
16	3234-42	4	Screw-HHF

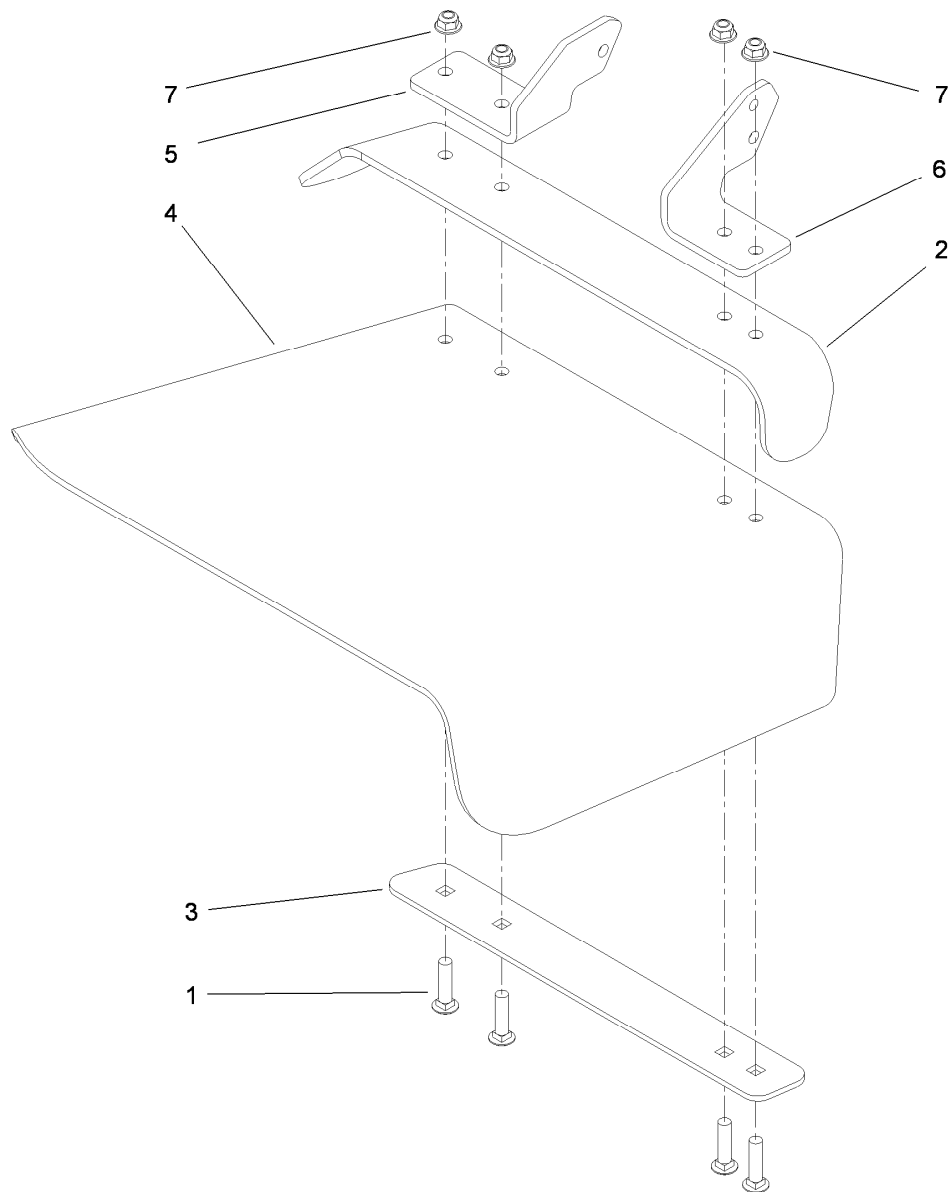
Ref.	Part Number	Qty.	Description
17	104-8301	10	Nut-HF, NI
18	104-8300	1	Nut-HF, NI
19	3231-33	2	Screw-CARR
20	3231-2	3	Bolt-CARR
21	9136144	1	Screw-HWHTF
22	115-1421	1	Plate-Turbo
23	112-3306	2	Nut
24	3256-23	2	Washer-Plain
25	1-603299	1	Roller-Scalp, Anti
26	98-7913	1	Tube-Spacer
27	106-7355-01	1	Mount-Wheel, RH
28	98-7912	1	Tube-Spanner
29	3231-27	3	Screw-CARR
30	3290-357	3	Nut-HHF, Whiz
31	323-23	1	Screw-HH



Deck Cover Assembly

Ref.	Part Number	Qty.	Description
1	117-5525-03	1	Cover-Deck, LH
2	115-1394-03	1	Cover-Deck, RH
3	106-2240	5	Knob
4	112-3306	5	Nut
5	108-2792	1	Rubber Deflector ASM
6	108-4052	1	Spring-Torsion
7	105-4622	1	Spacer
8	104-8300	3	Nut-HF, NI
9	112-9557	1	Screw-HH
10	325-33	2	Screw-HH
11	3296-45	4	Nut-Hex
12	115-1429	4	Yoke-Clevis
14	3290-357	8	Nut-HHF, Whiz
15	112-1491	4	Pin-Cotter

Ref.	Part Number	Qty.	Description
16	700601	4	Pin-Clevis
17	110-5070	2	Bumper
18	93-6687	2	Decal-No Step
19	1-513658	1	Bumper
20	125-9450	4	T-Bar
21	302-11	4	Fitting-Lube, 45 DEG
22	112-9520	2	Spring-Torsion
23	120-5570	2	Pin-Retainer
24	112-1625	2	Pull Link ASM
24:2	107-2328	1	Bushing
24:3	114-5680	2	Bushing-Flange
25	110-9845	2	Spacer-Plain
26	325-22	2	Screw-HH



Rubber Deflector Assembly No. 108-2792

Ref.	Part Number	Qty.	Description
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-HF, NI

Notes:

Notes:



Count on it.