



Form No. 3360-689 Rev D

**Count on it.**

# Parts Catalog

## Groundsmaster® 5910 Rotary Mower

Model No. 31599—Serial No. 280000001 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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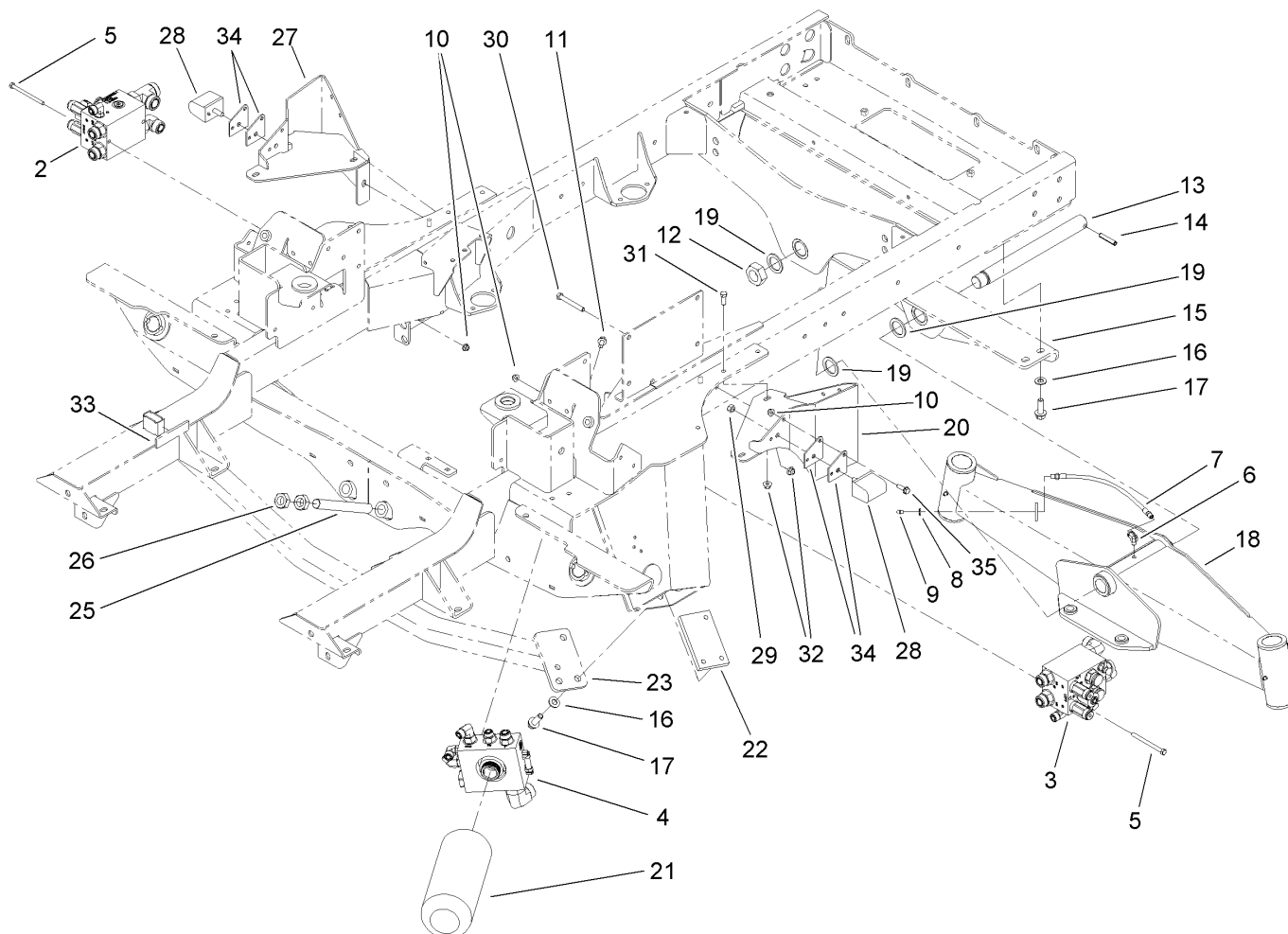
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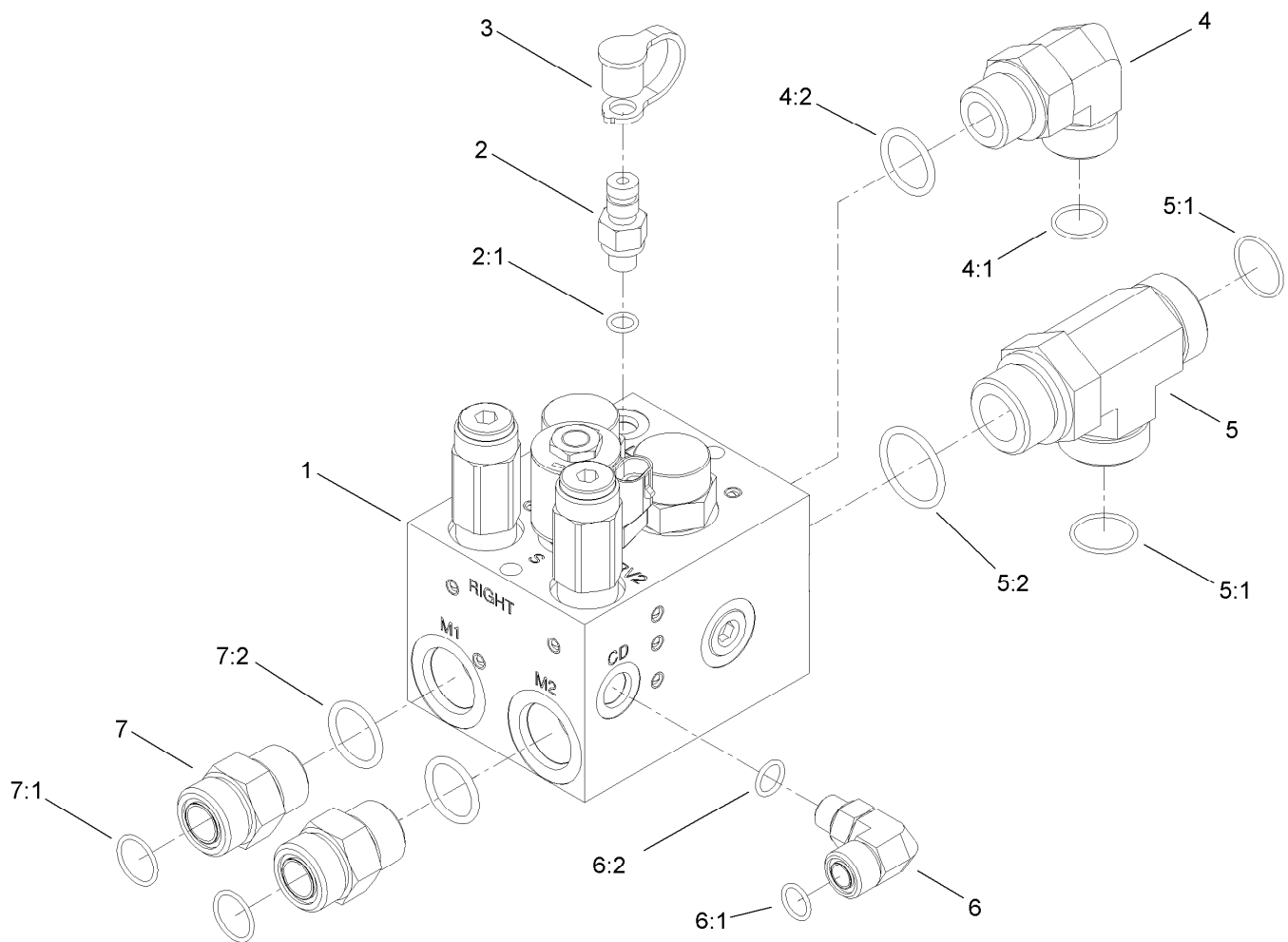


## Frame, Rear Axle Mount and Bumper Assembly

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 2    |             | 1    | RH PTO Valve ASM ●      |
| 3    |             | 1    | LH PTO Valve ASM ●      |
| 4    |             | 1    | Filter Manifold ASM ●   |
| 5    | 322-19      | 4    | Screw-HH                |
| 6    | 2811-7      | 1    | Elbow                   |
| 7    | 114-5586    | 1    | Hose ASM (With Fitting) |
| 8    | 114-5587    | 1    | Nut                     |
| 9    | 302-5       | 1    | Fitting-Grease          |
| 10   | 104-8300    | 6    | Nut-HF, NI              |
| 11   | 3234-1      | 4    | Screw-HHF               |
| 12   | 3296-68     | 1    | Nut-Lock, NI            |
| 13   | 114-5970    | 1    | Shaft-Pivot             |
| 14   | 32121-110   | 1    | Pin-Roll, Slotted       |
| 15   | 110-6033-01 | 1    | Support-Axle            |
| 16   | 3256-26     | 10   | Washer-Flat             |
| 17   | 100-6116    | 10   | Screw-HHF               |
| 18   | 114-5982-01 | 1    | Axle ASM                |

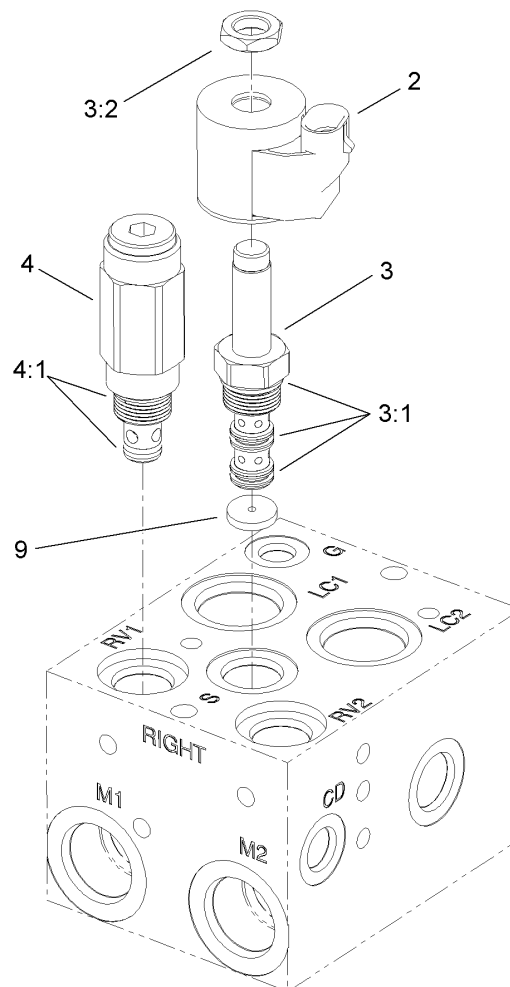
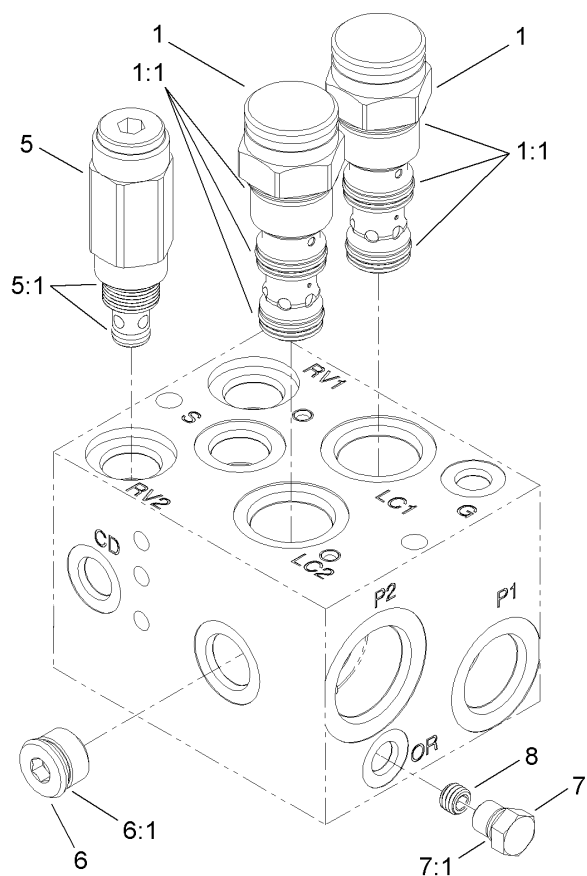
| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 19   | 98-1452     | 3    | Washer-Thrust    |
| 20   | 115-5474-01 | 1    | LH Stop ASM      |
| 21   | 86-6110     | 1    | Filter-Hydraulic |
| 22   | 114-5990    | 2    | Plate-Tapped     |
| 23   | 114-5969-01 | 1    | Crossmember      |
| 25   | 115-5488    | 2    | Pin              |
| 26   | 3220-8      | 8    | Nut-Jam          |
| 27   | 115-5473-01 | 1    | RH Stop ASM      |
| 28   | 87-3470     | 2    | Bumper           |
| 29   | 33025-00    | 2    | Nut-Lock, NI     |
| 30   | 323-14      | 2    | Screw-HH         |
| 31   | 323-6       | 4    | Screw-HH         |
| 32   | 104-8301    | 6    | Nut-HF, NI       |
| 33   | 115-5465    | 1    | Seal-Trim        |
| 34   | 115-8826    | 4    | Shim-Bumper      |
| 35   | 3234-17     | 2    | Screw-HHF        |

● Not serviced separately



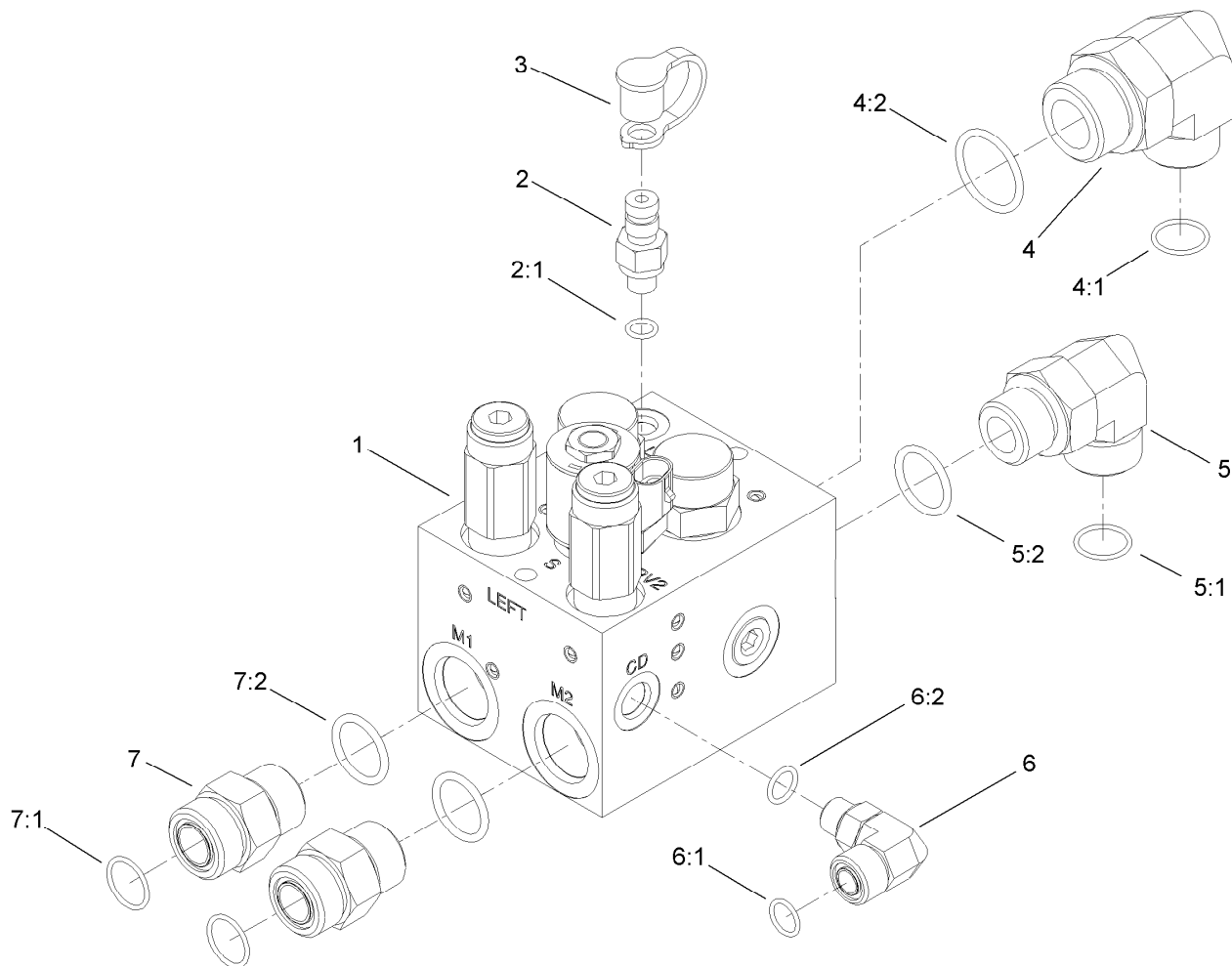
## RH PTO Valve Assembly

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 117-1112    | 1    | Manifold-PTO, RH    |
| 2    | 354-77      | 1    | Fitting-Quick       |
| 2:1  | 237-78      | 1    | O-Ring              |
| 3    | 354-79      | 1    | Cap-Dust            |
| 4    | 340-142     | 1    | Fitting-Elbow-90    |
| 4:1  | 237-58      | 1    | O-Ring              |
| 4:2  | 237-81      | 1    | O-Ring              |
| 5    | 104-3795    | 1    | Fitting-Tee         |
| 5:1  | 340-65      | 2    | O-Ring              |
| 5:2  | 237-146     | 1    | O-Ring              |
| 6    | 340-99      | 1    | Fitting-HYD, 90 DEG |
| 6:1  | 237-30      | 1    | O-Ring              |
| 6:2  | 237-42      | 1    | O-Ring              |
| 7    | 340-9       | 2    | Fitting-STR         |
| 7:1  | 237-58      | 1    | O-Ring              |
| 7:2  | 237-81      | 1    | O-Ring              |



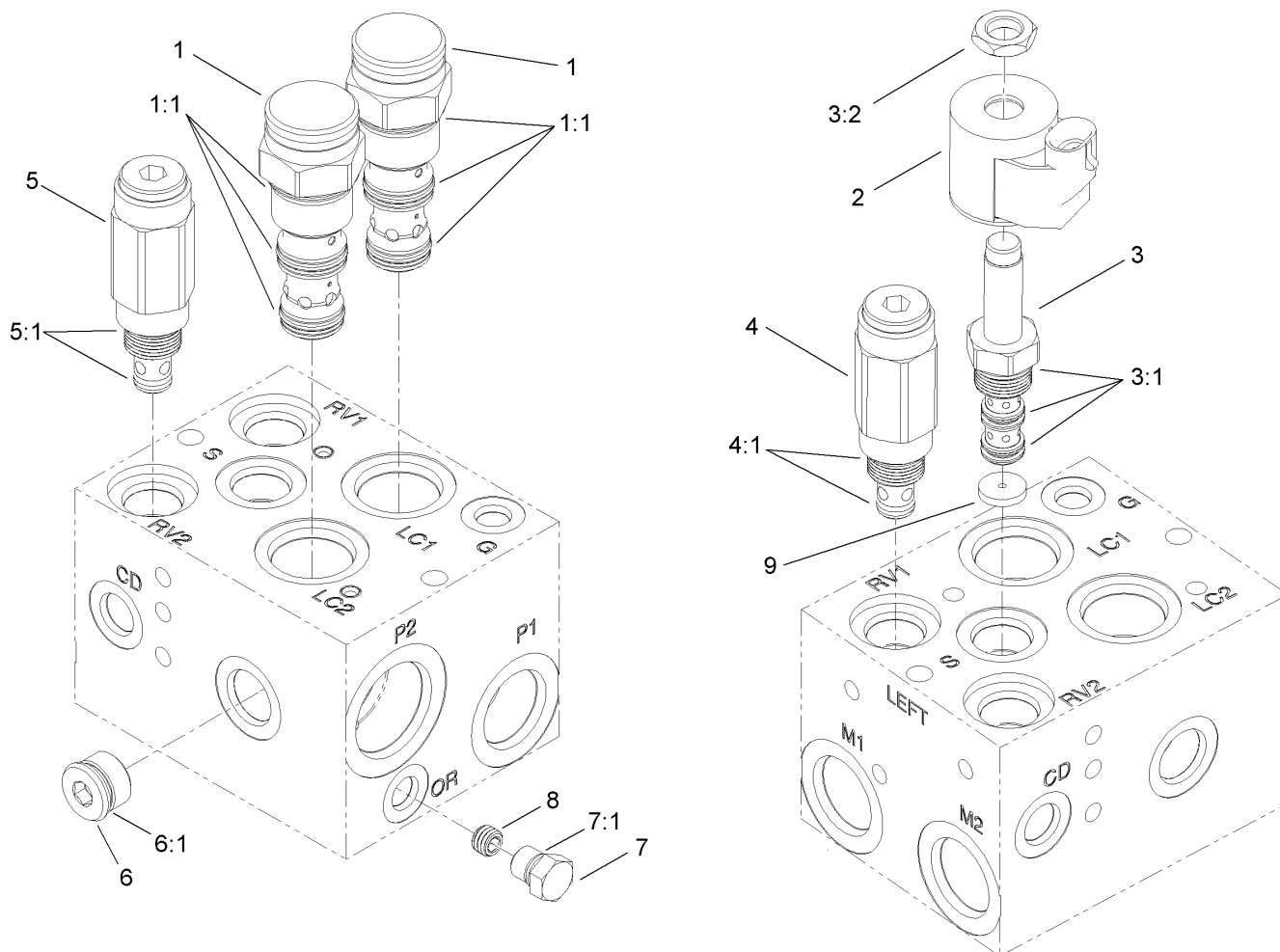
## Hydraulic RH PTO Manifold Assembly No. 117-1112

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 114-5511    | 2    | Cartridge-Logic        |
| 1:1  | 114-5515    | 1    | Seal Kit               |
| 2    | 105-9333    | 1    | Coil-12Vdc             |
| 3    | 110-0494    | 1    | Valve-Solenoid         |
| 3:1  | 110-8773    | 1    | Seal Kit               |
| 3:2  | 110-2634    | 1    | Nut-Coil               |
| 4    | 114-5514    | 1    | Valve-Relief, 2000 PSI |
| 4:1  | 105-9156    | 1    | Seal Kit               |
| 5    | 114-5512    | 1    | Valve-Relief, 600 PSI  |
| 5:1  | 105-9156    | 1    | Seal Kit               |
| 6    | 106-1027    | 1    | Plug-HYD               |
| 6:1  | 237-79      | 1    | O-Ring                 |
| 7    | 353-990     | 1    | Plug ASM               |
| 7:1  | 237-78      | 1    | O-Ring                 |
| 8    | 112-6538    | 1    | Orifice (.063)         |
| 9    | 117-2769    | 1    | Disc-Orifice           |



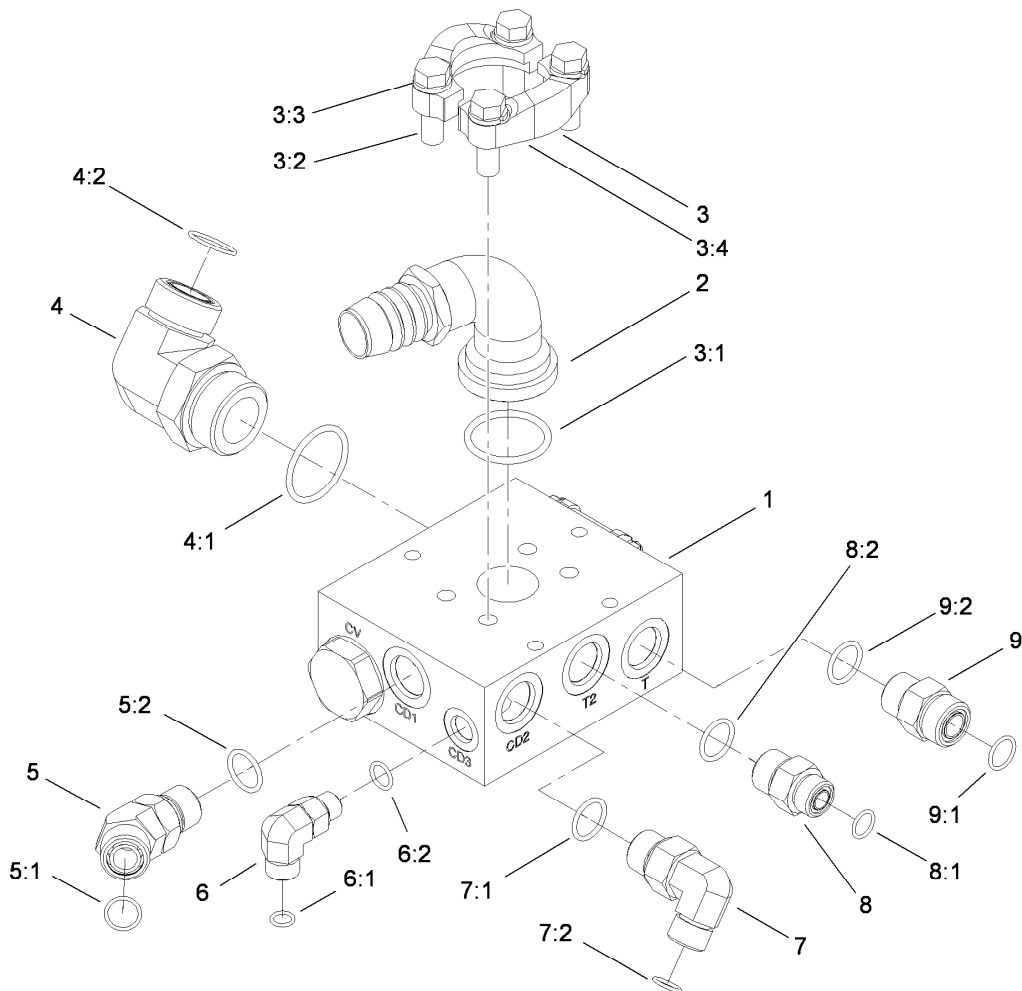
## LH PTO Valve Assembly

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 117-1111    | 1    | Manifold-PTO, LH    |
| 2    | 354-77      | 1    | Fitting-Quick       |
| 2:1  | 237-78      | 1    | O-Ring              |
| 3    | 354-79      | 1    | Cap-Dust            |
| 4    | 340-142     | 1    | Fitting-Elbow-90    |
| 4:1  | 237-58      | 1    | O-Ring              |
| 4:2  | 237-81      | 1    | O-Ring              |
| 5    | 340-15      | 1    | Fitting-Elbow 90    |
| 5:1  | 237-58      | 1    | O-Ring              |
| 5:2  | 237-146     | 1    | O-Ring              |
| 6    | 340-99      | 1    | Fitting-HYD, 90 DEG |
| 6:1  | 237-30      | 1    | O-Ring              |
| 6:2  | 237-42      | 1    | O-Ring              |
| 7    | 340-9       | 2    | Fitting-STR         |
| 7:1  | 237-58      | 1    | O-Ring              |
| 7:2  | 237-81      | 1    | O-Ring              |



## Hydraulic LH PTO Manifold Assembly No. 117-1111

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 114-5511    | 2    | Cartridge-Logic        |
| 1:1  | 114-5515    | 1    | Seal Kit               |
| 2    | 105-9333    | 1    | Coil-12Vdc             |
| 3    | 110-0494    | 1    | Valve-Solenoid         |
| 3:1  | 110-8773    | 1    | Seal Kit               |
| 3:2  | 110-2634    | 1    | Nut-Coil               |
| 4    | 114-5510    | 1    | Valve-Relief, 3000 PSI |
| 4:1  | 105-9156    | 1    | Seal Kit               |
| 5    | 114-5512    | 1    | Valve-Relief, 600 PSI  |
| 5:1  | 105-9156    | 1    | Seal Kit               |
| 6    | 106-1027    | 1    | Plug-HYD               |
| 6:1  | 237-79      | 1    | O-Ring                 |
| 7    | 353-990     | 1    | Plug ASM               |
| 7:1  | 237-78      | 1    | O-Ring                 |
| 8    | 112-6538    | 1    | Orifice (.063)         |
| 9    | 117-2769    | 1    | Disc-Orifice           |

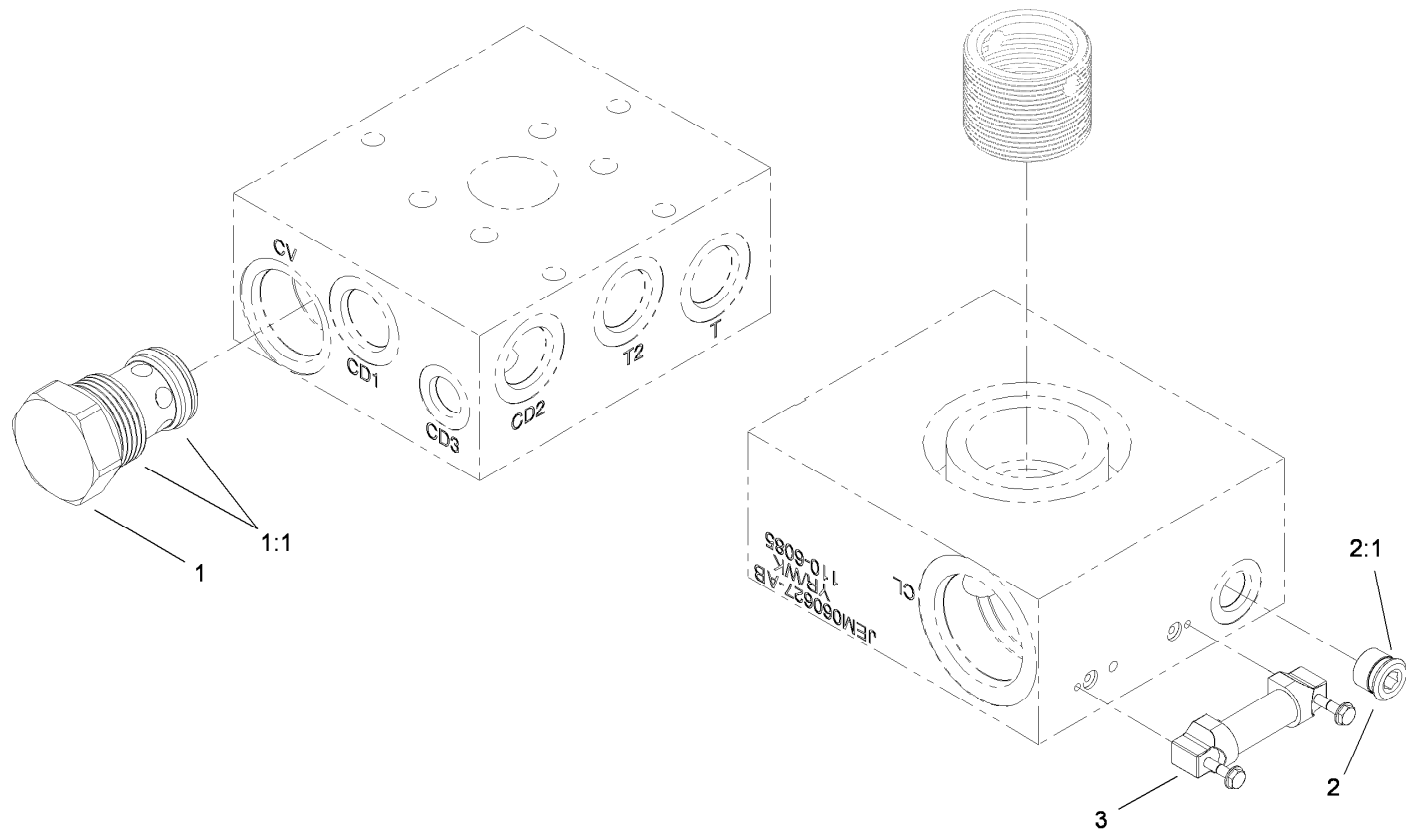


## Filter Manifold Assembly

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 110-6085    | 1    | Manifold-Filter     |
| 2    | 112-7374    | 1    | Fitting             |
| 3    | 114-0090    | 1    | Flange Kit          |
| 3:1  | 115-5420    | 1    | O-Ring              |
| 3:2  | 324-6       | 4    | Screw-HH            |
| 3:3  | 3253-6      | 4    | Washer-Lock         |
| 3:4  |             | 2    | Halve-Flange ●      |
| 4    | 340-79      | 1    | Fitting-Elbow 90    |
| 4:1  | 237-101     | 1    | O-Ring              |
| 4:2  | 340-65      | 1    | O-Ring              |
| 5    | 340-14      | 1    | Fitting-HYD, 45 DEG |
| 5:1  | 237-65      | 1    | O-Ring              |
| 5:2  | 237-80      | 1    | O-Ring              |

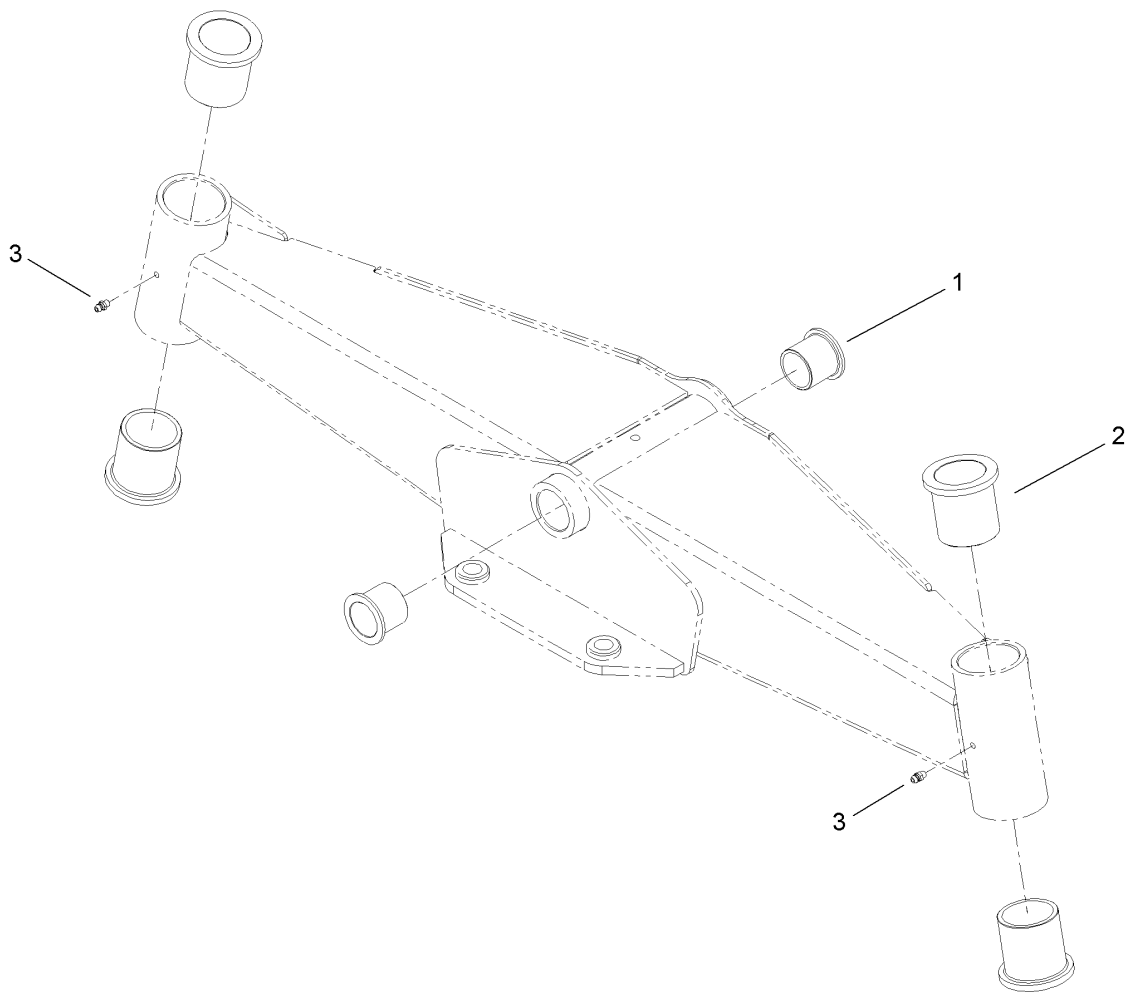
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 6    | 340-99      | 1    | Fitting-HYD, 90 DEG   |
| 6:1  | 237-30      | 1    | O-Ring                |
| 6:2  | 237-42      | 1    | O-Ring                |
| 7    | 340-105     | 1    | Fitting-Elbow, 90 DEG |
| 7:1  | 237-80      | 1    | O-Ring                |
| 7:2  | 237-30      | 1    | O-Ring                |
| 8    | 340-6       | 1    | Fitting-Straight      |
| 8:1  | 237-30      | 1    | O-Ring                |
| 8:2  | 237-80      | 1    | O-Ring                |
| 9    | 340-7       | 1    | Fitting-Straight      |
| 9:1  | 237-65      | 1    | O-Ring                |
| 9:2  | 237-80      | 1    | O-Ring                |

● Not serviced separately



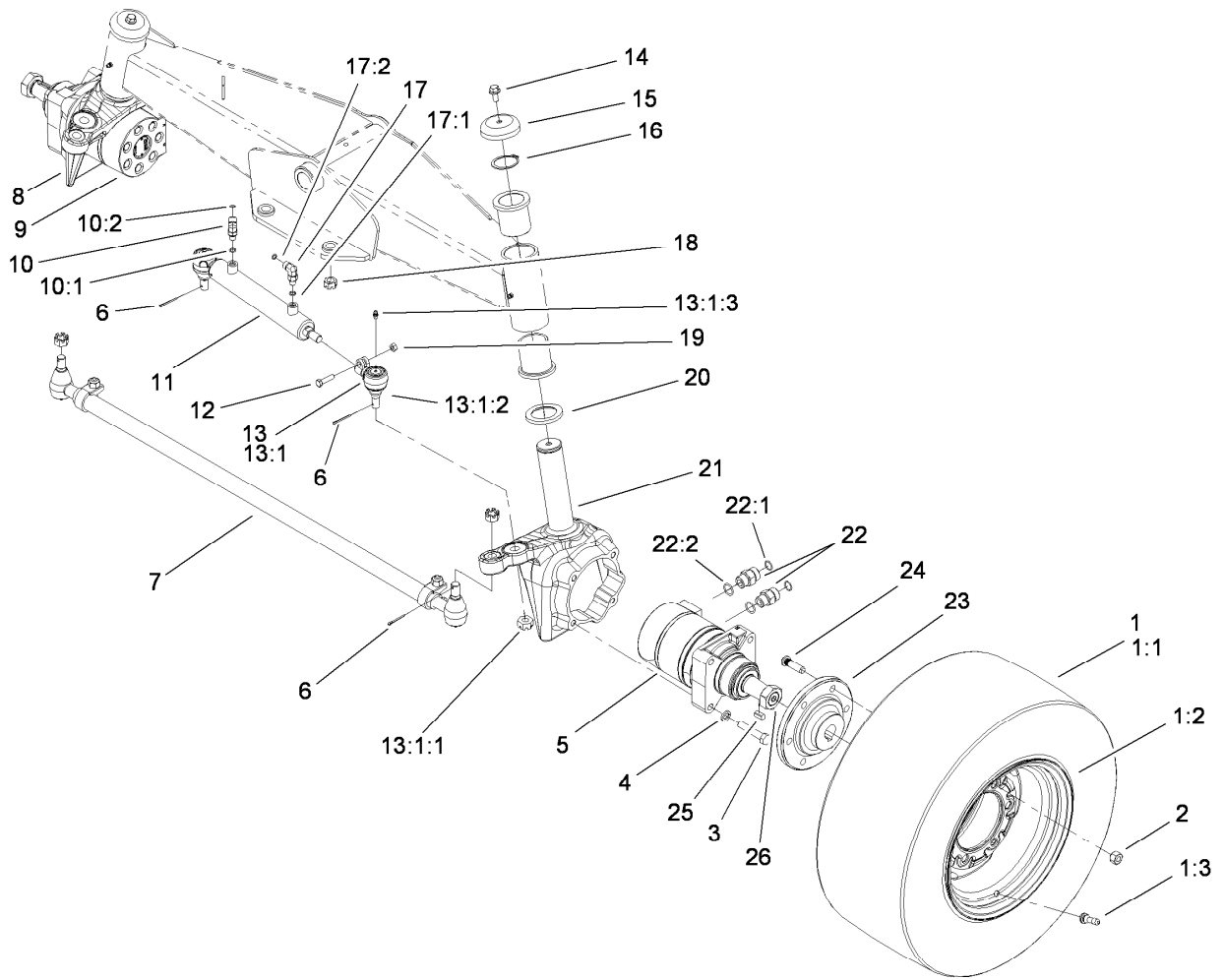
## Hydraulic Filter Manifold Assembly No. 110-6085

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|---------------------|
| 1           | 115-5411           | 1           | Valve-Check, 43 PSI |
| 1:1         | 115-5416           | 1           | Seal Kit            |
| 2           | 106-1026           | 1           | Plug-HYD            |
| 2:1         | 237-42             | 1           | O-Ring              |
| 3           | 115-5412           | 1           | Indicator, 25 PSI   |



## Axle Assembly No. 114-5982-01

| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 1    | 69-6470     | 2    | Bushing-Castor |
| 2    | 100-2506    | 4    | Bushing-Castor |
| 3    | 302-5       | 2    | Fitting-Grease |

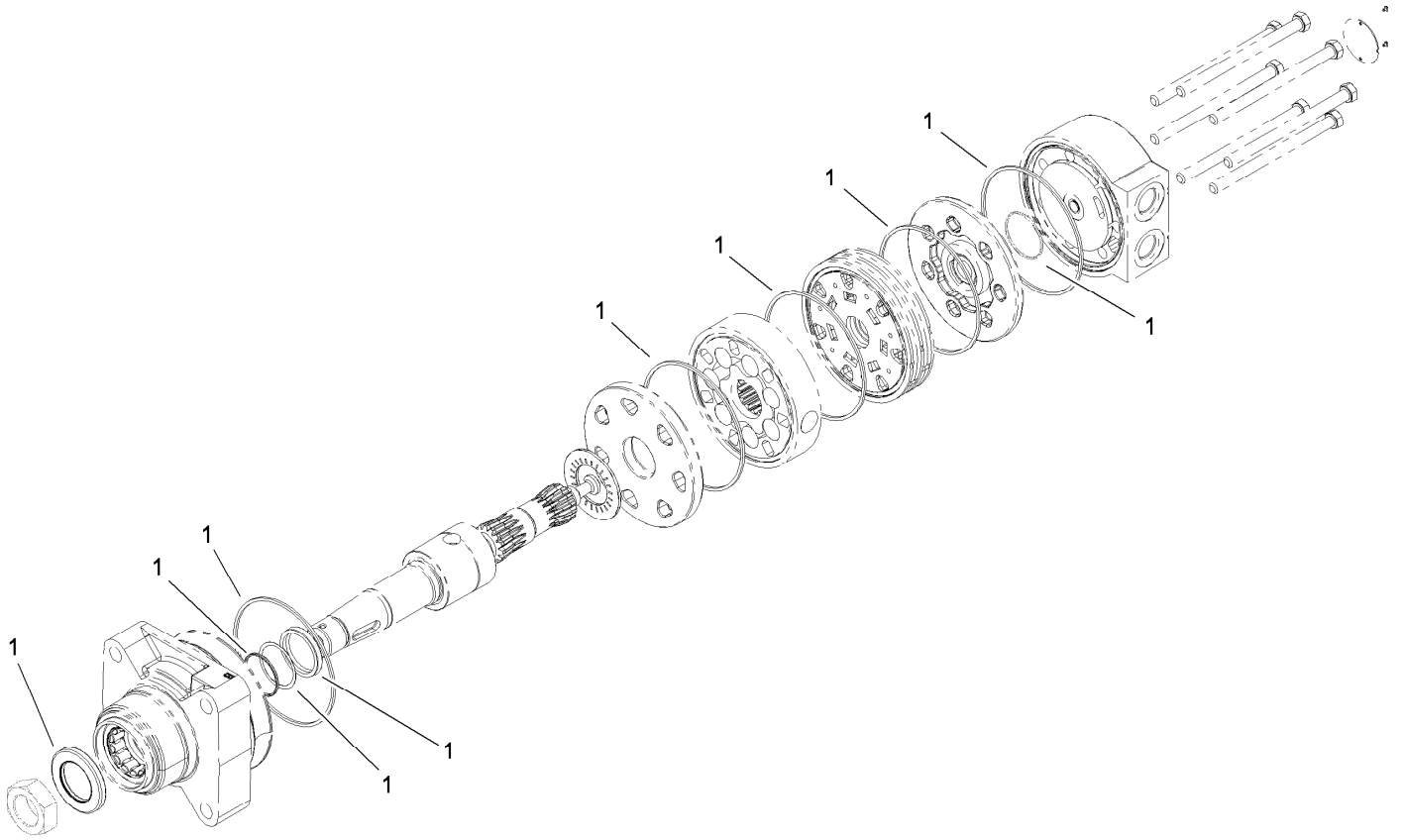


## Rear Axle Assembly

| Ref.   | Part Number | Qty. | Description           |
|--------|-------------|------|-----------------------|
| 1      | 115-5445    | 2    | Tire And Wheel ASM    |
| 1:1    | 112-7305    | 1    | Tire                  |
| 1:2    | 115-5446    | 1    | Wheel 12-8.50, 6 Bolt |
| 1:3    | 5108        | 1    | Valve                 |
| 2      | 92-7483     | 12   | Nut-Lug               |
| 3      | 325-10      | 8    | Screw-HH              |
| 4      | 3253-7      | 8    | Washer-Lock           |
| 5      | 114-5593    | 1    | HYD Motor ASM         |
| 6      | 3272-12     | 6    | Pin-Cotter            |
| 7      | 110-6049-03 | 1    | Tie Rod ASM           |
| 8      | 110-6015-03 | 1    | Spindle-Steer, RH     |
| 9      | 114-5594    | 1    | HYD Motor ASM         |
| 10     | 340-103     | 2    | Fitting-HYD, 45 DEG   |
| 10:1   | 237-78      | 1    | O-Ring                |
| 10:2   | 237-21      | 1    | O-Ring                |
| 11     | 98-0661     | 2    | HYD Cylinder ASM      |
| 12     | 3210-7      | 2    | Screw-HH              |
| 13     | 106-6895-03 | 2    | Ball Joint ASM        |
| 13:1   |             | 1    | Joint-Ball ●          |
| 13:1:1 | 32136-13    | 1    | Nut-SHH               |

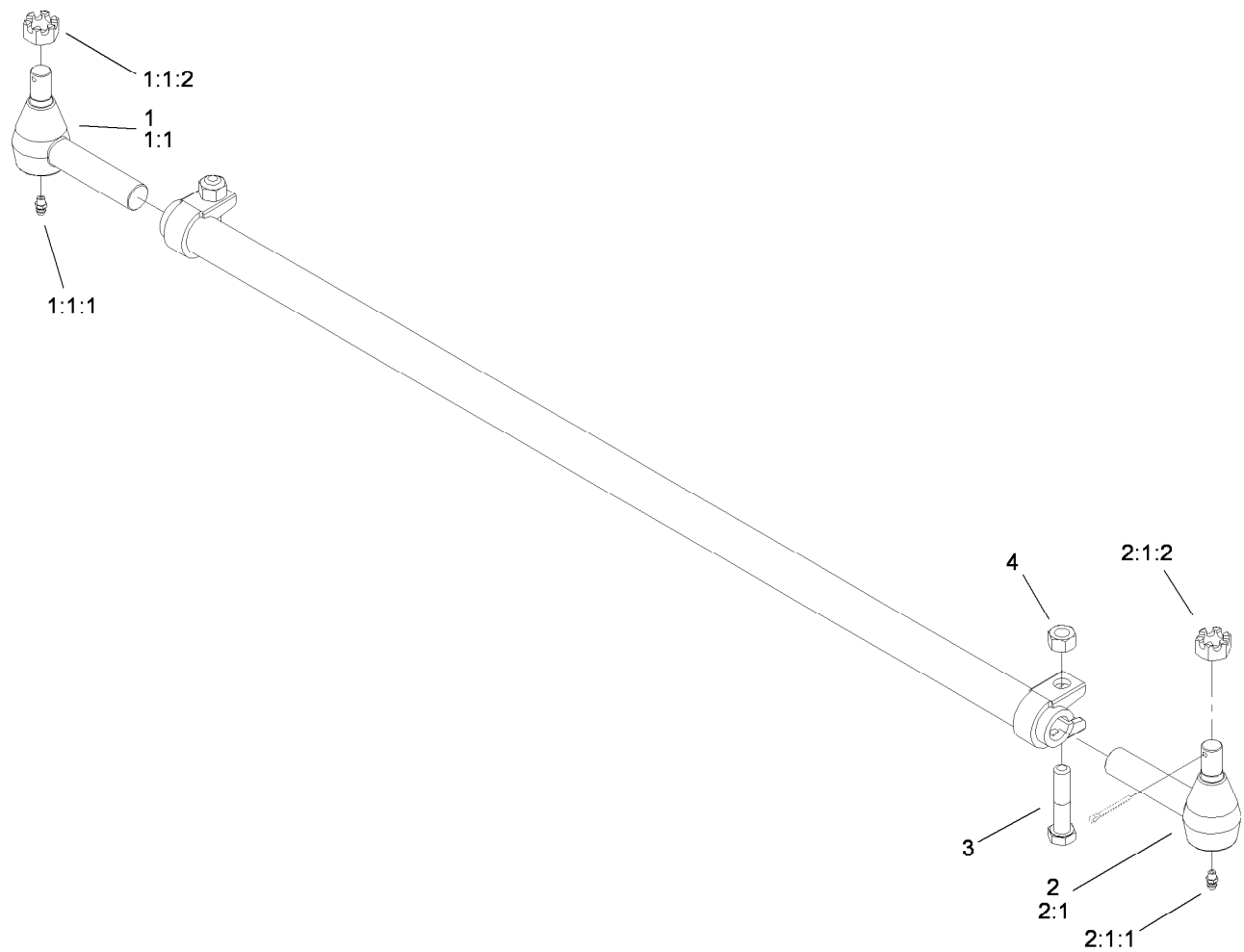
| Ref.   | Part Number | Qty. | Description           |
|--------|-------------|------|-----------------------|
| 13:1:2 | 106-6896    | 1    | Seal                  |
| 13:1:3 | 302-5       | 1    | Fitting-Grease        |
| 14     | 3234-12     | 2    | Screw-HHF             |
| 15     | 100-3362    | 2    | Cap-Spindle           |
| 16     | 100-4196    | 2    | Ring-Retaining        |
| 17     | 340-132     | 2    | Fitting-Elbow, 90 DEG |
| 17:1   | 237-78      | 1    | O-Ring                |
| 17:2   | 237-21      | 1    | O-Ring                |
| 18     | 32136-13    | 2    | Nut-SHH               |
| 19     | 32152-5     | 2    | Nut-Hex               |
| 20     | 100-2508    | 2    | Washer-Thrust         |
| 21     | 110-6013-03 | 1    | Spindle-Steer, LH     |
| 22     | 340-7       | 4    | Fitting-Straight      |
| 22:1   | 237-65      | 1    | O-Ring                |
| 22:2   | 237-80      | 1    | O-Ring                |
| 23     | 115-5434-03 | 2    | Hub-Wheel             |
| 24     | 10-6830     | 12   | Stud-Type, Drive      |
| 25     | 114-8863    | 2    | Key-Square            |
| 26     | 107-9319    | 2    | Nut-Hex               |

● Not serviced separately



## Left Rear Wheel Hydraulic Motor Assembly No. 114-5593

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 100-6131           | 1           | Seal Kit           |

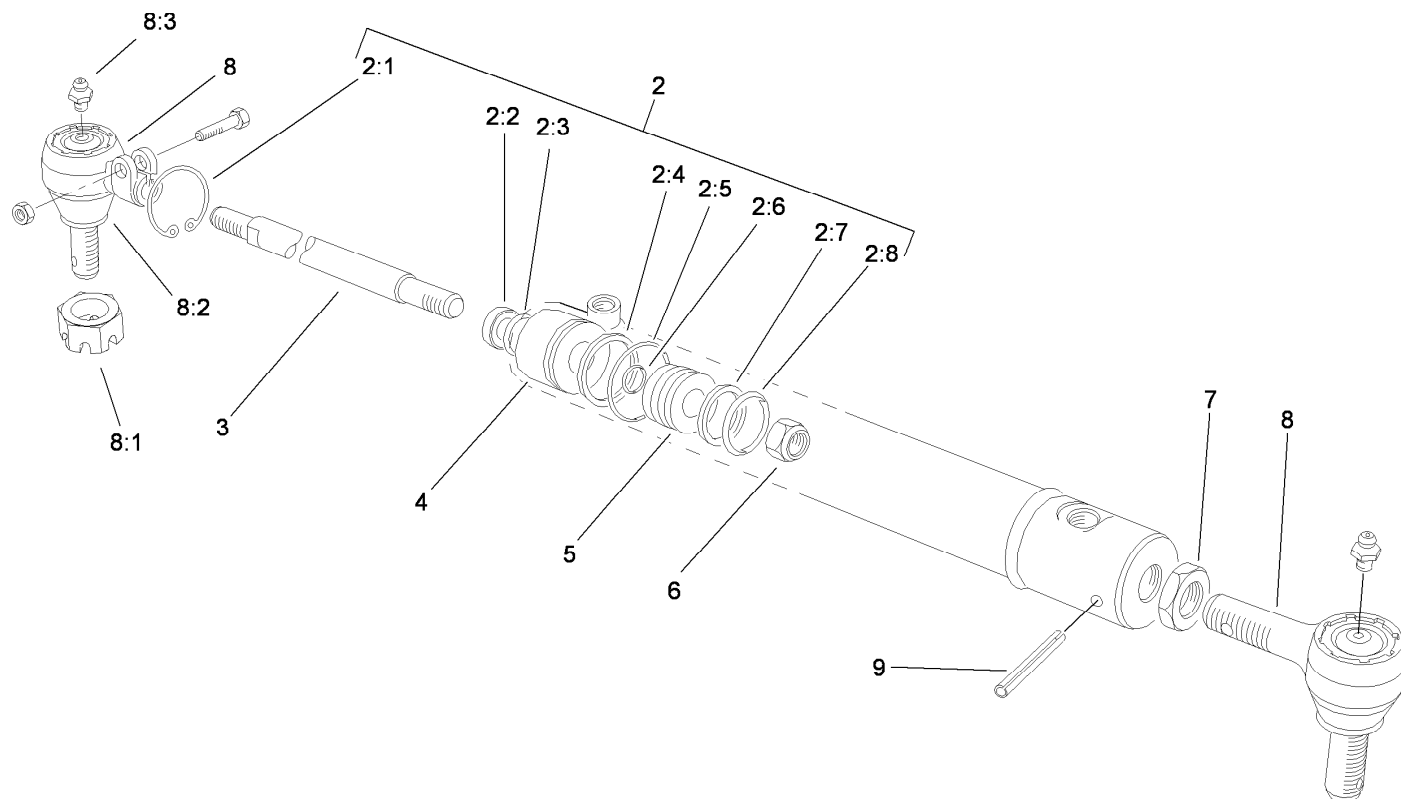


## Tie Rod Assembly No. 110-6049-03

| Ref.  | Part Number | Qty. | Description        |
|-------|-------------|------|--------------------|
| 1     | 110-6141-03 | 1    | RH Tie Rod End ASM |
| 1:1   |             | 1    | Rod End-Tie, RH ●  |
| 1:1:1 | 302-5       | 1    | Fitting-Grease     |
| 1:1:2 | 32136-2     | 1    | Nut-SHH            |
| 2     | 110-6142-03 | 1    | LH Tie Rod End ASM |
| 2:1   |             | 1    | Rod End-Tie, LH ●  |
| 2:1:1 | 302-5       | 1    | Fitting-Grease     |
| 2:1:2 | 32136-2     | 1    | Nut-SHH            |
| 3     | 44-2200     | 1    | Screw-Blade        |
| 4     | 32153-7     | 1    | Nut-Lock           |

● Not serviced separately

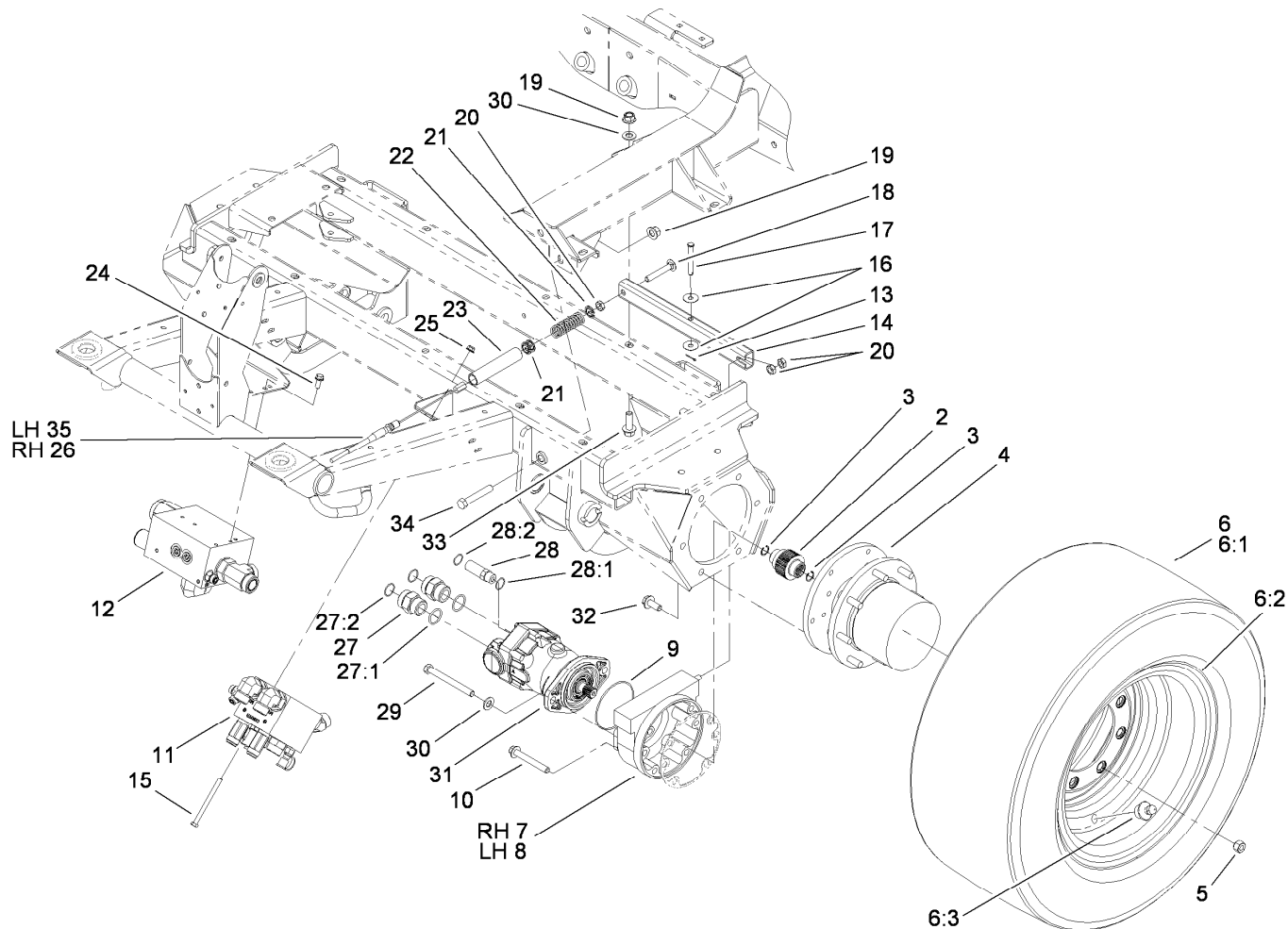
3360-689D



## Hydraulic Steering Cylinder Assembly No. 98-0661

| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 2    | 98-0667     | 1    | Repair Kit       |
| 2:1  |             | 1    | Ring-Retaining ● |
| 2:2  |             | 1    | Wiper-Rod ●      |
| 2:3  |             | 1    | Seal-U Cup ●     |
| 2:4  |             | 1    | Ring-Back Up ●   |
| 2:5  |             | 1    | Ring-Retaining ● |
| 2:6  |             | 1    | Ring-Retaining ● |
| 2:7  |             | 1    | Ring-Piston ●    |
| 2:8  |             | 1    | Ring-Retaining ● |
| 3    |             | 1    | Rod-Piston ●     |
| 4    |             | 1    | Ring-Head ●      |
| 5    |             | 1    | Piston ●         |
| 6    |             | 1    | Nut-Lock ●       |
| 7    | 69-1980     | 1    | Nut-Jam          |
| 8    | 82-5730     | 1    | Tie Rod End ASM  |
| 8:1  | 105-7941    | 1    | Nut-Hex, Slotted |
| 8:2  | 105-7835    | 1    | Seal             |
| 8:3  | 302-5       | 1    | Fitting-Grease   |
| 9    | 32121-34    | 1    | Pin-Roll         |

● Not serviced separately

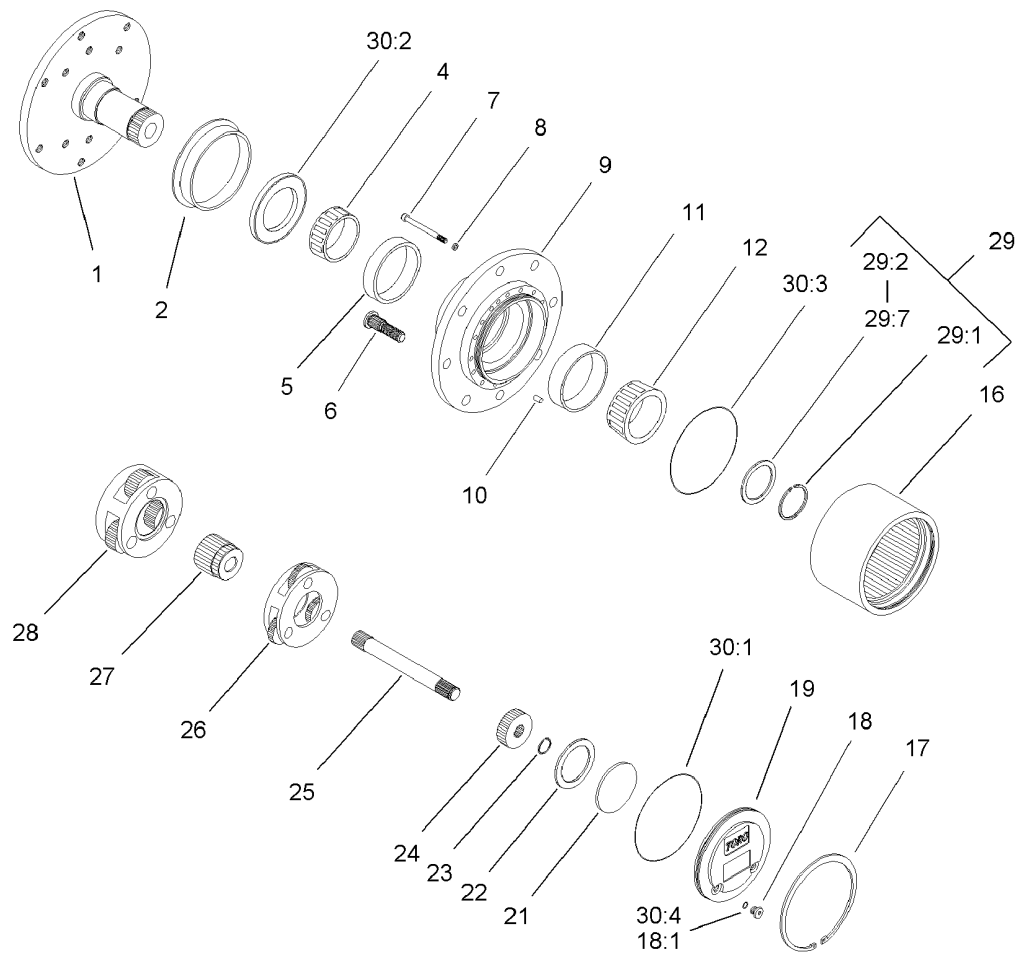


## Front Axle and Brake Assembly

| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 2    | 100-3046    | 2    | Shaft-Brake, Splined     |
| 3    | 93-7972     | 4    | Ring-Retaining, Internal |
| 4    | 105-4500-03 | 2    | Planetary ASM            |
| 5    | 92-7483     | 16   | Nut-Lug                  |
| 6    | 114-4860    | 2    | Wheel And Tire ASM       |
| 6:1  | 114-4861    | 1    | Tire                     |
| 6:2  | 114-4862    | 1    | Wheel                    |
| 6:3  | 232-24      | 1    | Stem-Valve               |
| 7    | 100-3069-03 | 1    | Brake ASM                |
| 8    | 100-3070-03 | 1    | Brake ASM                |
| 9    | 237-166     | 2    | O-Ring                   |
| 10   | 33106-090   | 8    | Screw-HHF                |
| 11   |             | 1    | Front PTO Valve ASM ●    |
| 12   |             | 1    | Traction Valve ASM ●     |
| 13   | 3272-6      | 2    | Pin-Cotter               |
| 14   | 114-0160-03 | 2    | Lever-Brake              |
| 15   | 322-19      | 2    | Screw-HH                 |
| 16   | 105-6814    | 4    | Washer-Plain             |
| 17   | 283-52      | 2    | Pin-Clevis               |
| 18   | 3232-17     | 2    | Screw-CARR               |
| 19   | 99-5107     | 10   | Nut-Lock                 |

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 20   | 3218-4      | 6    | Nut-Jam            |
| 21   | 94-3050     | 6    | Plate-Spring       |
| 22   | 94-3088     | 2    | Spring-Compression |
| 23   | 114-0161    | 2    | Spacer-Plain       |
| 24   | 110-5053    | 4    | Screw-HHF          |
| 25   | 104-8300    | 2    | Nut-HF, NI         |
| 26   | 114-0159    | 1    | Cable-Brake, RH    |
| 27   | 104-3797    | 4    | Fitting-Straight   |
| 27:1 | 237-146     | 1    | O-Ring             |
| 27:2 | 340-65      | 1    | O-Ring             |
| 28   | 94-2628     | 2    | Fitting-STR        |
| 28:1 | 237-79      | 1    | O-Ring             |
| 28:2 | 237-30      | 1    | O-Ring             |
| 29   | 33116-120   | 4    | Screw-HH           |
| 30   | 3256-26     | 12   | Washer-Flat        |
| 31   | 114-4849    | 2    | Piston Motor ASM   |
| 32   | 33106-030   | 12   | Screw-HHF          |
| 33   | 100-6116    | 8    | Screw-HHF          |
| 34   | 325-12      | 2    | Screw-HH           |
| 35   | 114-0158    | 1    | Cable-Brake, LH    |

● Not serviced separately



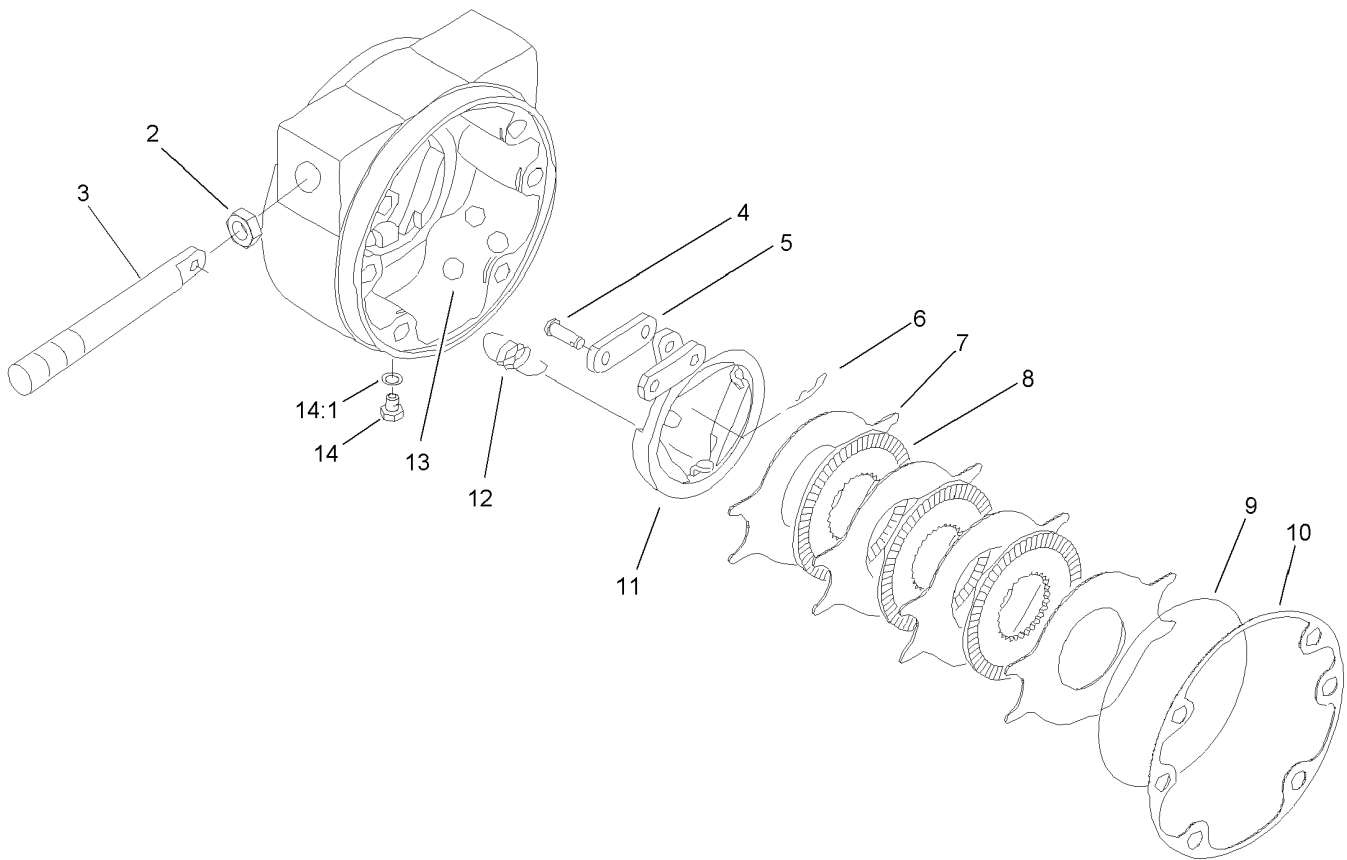
## Planetary Assembly No. 105-4500-03

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    |             | 1    | Spindle ■         |
| 2    | 105-8122    | 1    | Seal-Boot         |
| 4    | 105-8120    | 1    | Bearing-Cone      |
| 5    | 105-8119    | 1    | Bearing-Cup       |
| 6    | 105-8124    | 8    | Stud-Wheel        |
| 7    | 105-8125    | 16   | Bolt-Head, Socket |
| 8    | 3253-18     | 16   | Washer-Lock       |
| 9    |             | 1    | Housing ■         |
| 10   | 105-8121    | 1    | Pin-Dowel         |
| 11   | 105-8117    | 1    | Bearing-Cup       |
| 12   | 105-8118    | 1    | Bearing-Cone      |
| 16   | 105-8113    | 1    | Gear-Ring         |
| 17   | 105-8132    | 1    | Ring-Retaining    |
| 18   | 353-990     | 2    | Plug ASM          |
| 18:1 | 237-78      | 1    | O-Ring            |
| 19   | 105-8138    | 1    | Cap-End           |
| 21   | 105-8133    | 1    | Plug-Thrust       |
| 22   | 105-8123    | 1    | Washer-Thrust     |
| 23   | 105-8131    | 1    | Ring-Retaining    |

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 24   | 105-8114    | 1    | Gear-Primary           |
| 25   | 105-8115    | 1    | Shaft-Drive            |
| 26   | 105-8129    | 1    | Carrier-Primary        |
| 27   | 105-8139    | 1    | Gear-Secondary         |
| 28   | 105-8130    | 1    | Carrier-Secondary      |
| 29   | 105-8136    | 1    | Shim Kit               |
| 29:1 |             | 1    | Ring-Snap ■            |
| 29:2 |             | 1    | Shim-Bearing, 2.9Mm ■  |
| 29:3 |             | 1    | Shim-Bearing, 2.8Mm ■● |
| 29:4 |             | 1    | Shim-Bearing, 2.7Mm ■● |
| 29:5 |             | 1    | Shim-Bearing, 2.6Mm ■● |
| 29:6 |             | 1    | Shim-Bearing, 2.5Mm ■● |
| 29:7 |             | 1    | Shim-Bearing, 2.4Mm ■● |
| 30   | 105-8137    | 1    | Seal Kit ●             |
| 30:1 |             | 1    | O Ring-Flange Cap ■    |
| 30:2 |             | 1    | Seal-Oil ■             |
| 30:3 |             | 2    | O Ring-End Cap ■       |
| 30:4 | 237-78      | 2    | O-Ring                 |

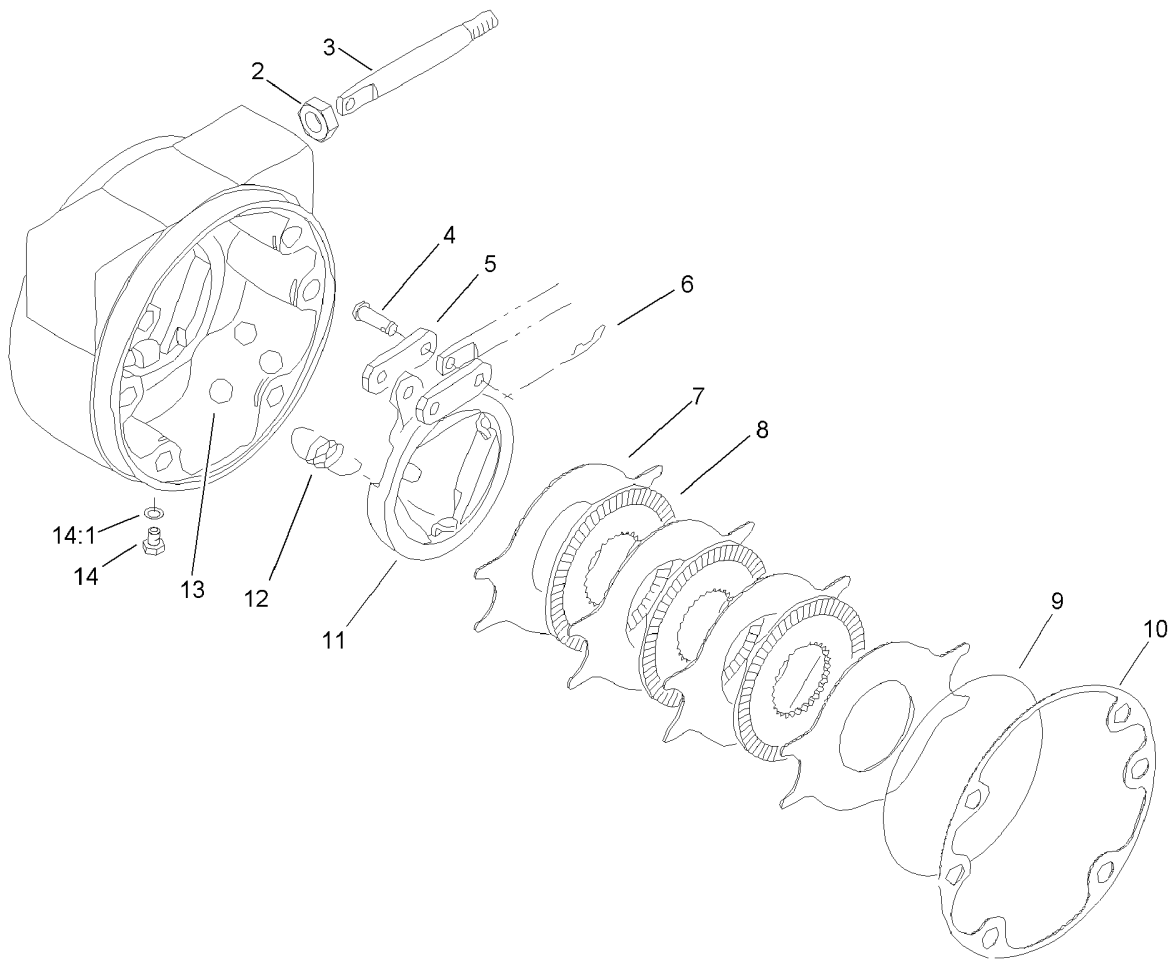
● Not illustrated

■ Not serviced separately



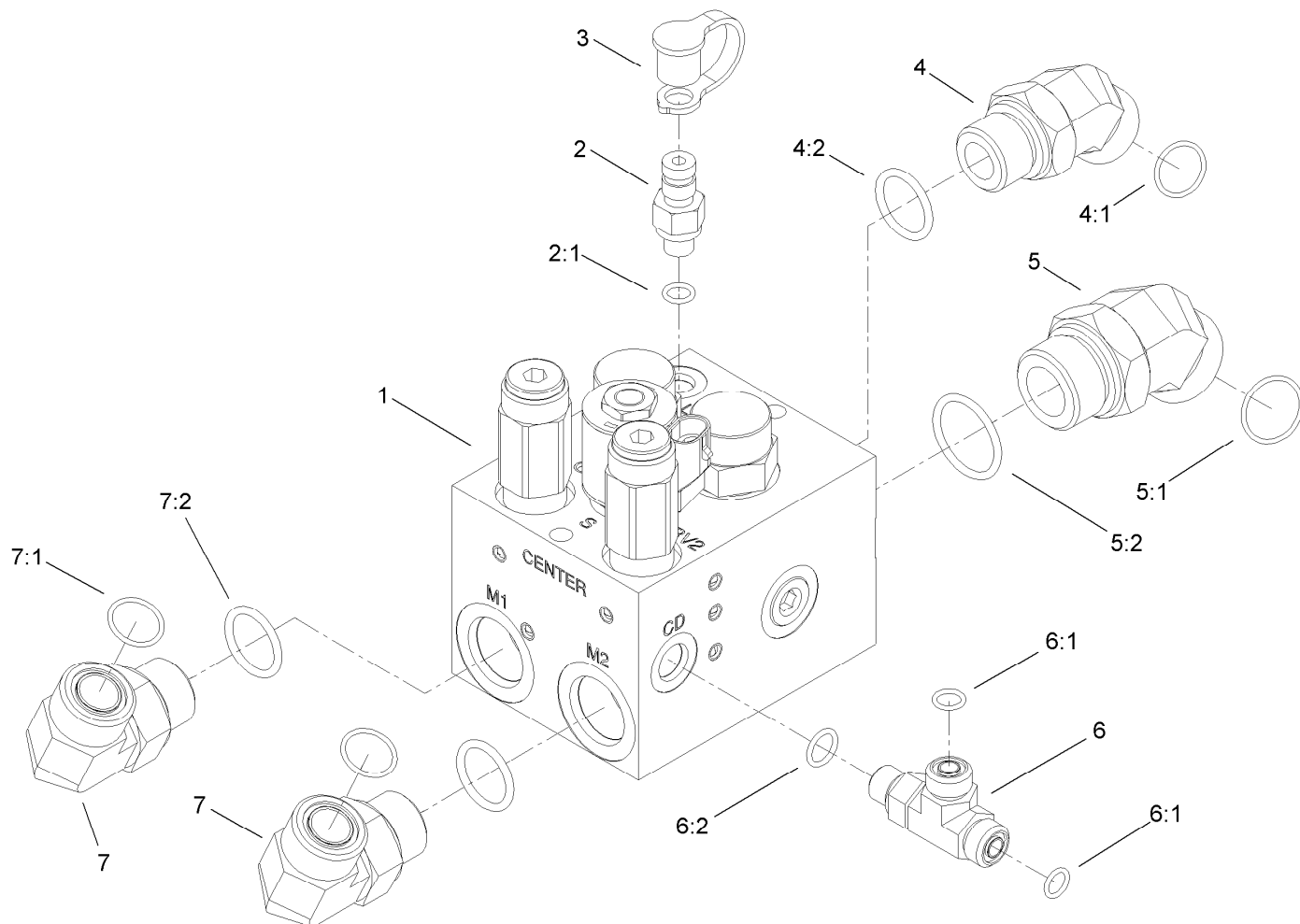
## Brake Assembly No. 100-3069-03

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 2    | 93-7977     | 1    | Seal              |
| 3    | 93-7978     | 1    | Rod-Pull          |
| 4    | 93-7983     | 2    | Pin-Clevis        |
| 5    | 93-7980     | 2    | Link              |
| 6    | 93-7979     | 2    | Pin-Hitch         |
| 7    | 93-7986     | 4    | Disc-Stationary   |
| 8    | 104-4278    | 3    | Disc-Rotating     |
| 9    | 93-7976     | 1    | Ring-Retaining    |
| 10   | 93-7984     | 1    | Gasket            |
| 11   | 104-4280    | 1    | Actuator-Rotating |
| 12   | 93-7987     | 3    | Spring-Extension  |
| 13   | 93-7985     | 3    | Ball              |
| 14   | 353-990     | 2    | Plug ASM          |
| 14:1 | 237-78      | 1    | O-Ring            |



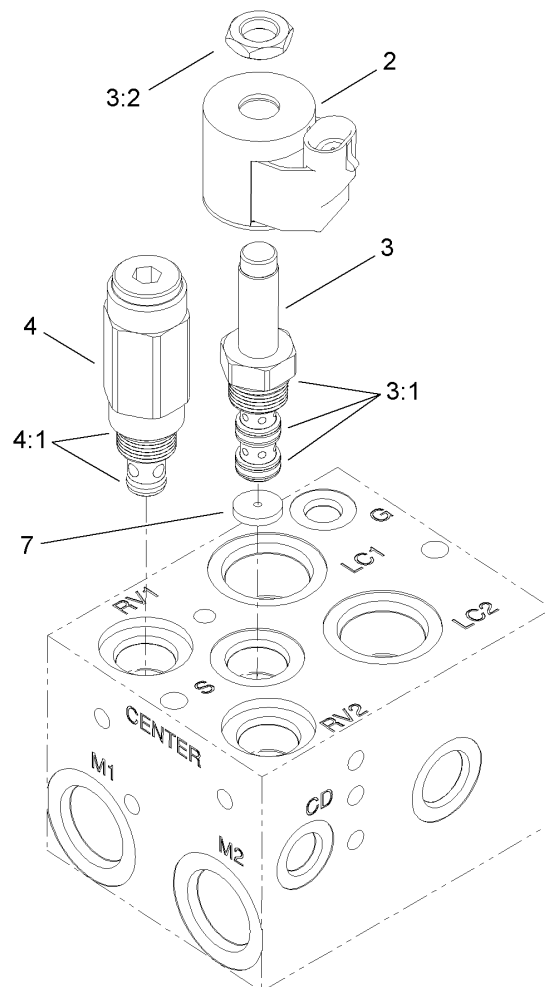
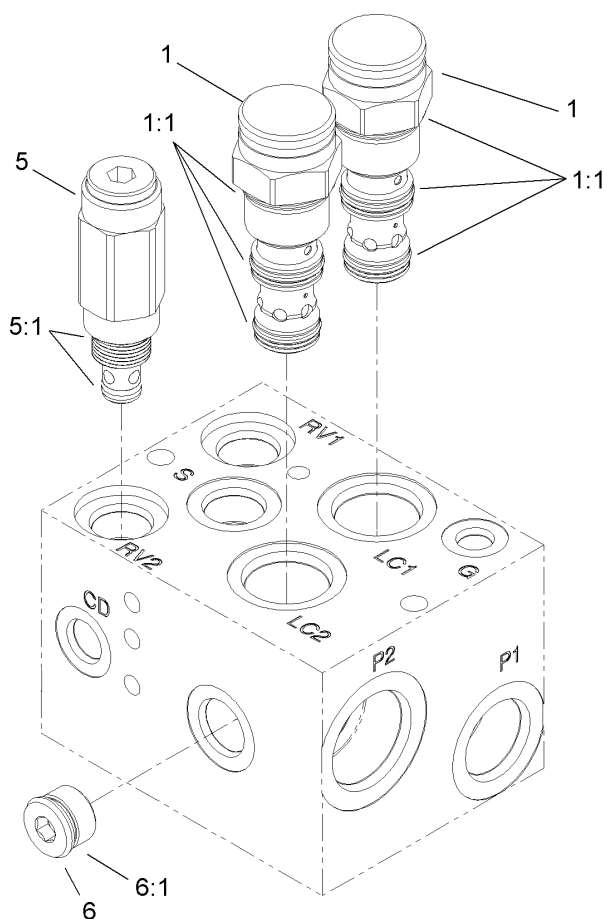
## Brake Assembly No. 100-3070-03

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 2           | 93-7977            | 1           | Seal               |
| 3           | 93-7978            | 1           | Rod-Pull           |
| 4           | 93-7983            | 2           | Pin-Clevis         |
| 5           | 93-7980            | 2           | Link               |
| 6           | 93-7979            | 2           | Pin-Hitch          |
| 7           | 93-7986            | 4           | Disc-Stationary    |
| 8           | 104-4278           | 3           | Disc-Rotating      |
| 9           | 93-7976            | 1           | Ring-Retaining     |
| 10          | 93-7984            | 1           | Gasket             |
| 11          | 104-4279           | 1           | Actuator-Rotating  |
| 12          | 93-7987            | 3           | Spring-Extension   |
| 13          | 93-7985            | 3           | Ball               |
| 14          | 353-990            | 2           | Plug ASM           |
| 14:1        | 237-78             | 1           | O-Ring             |



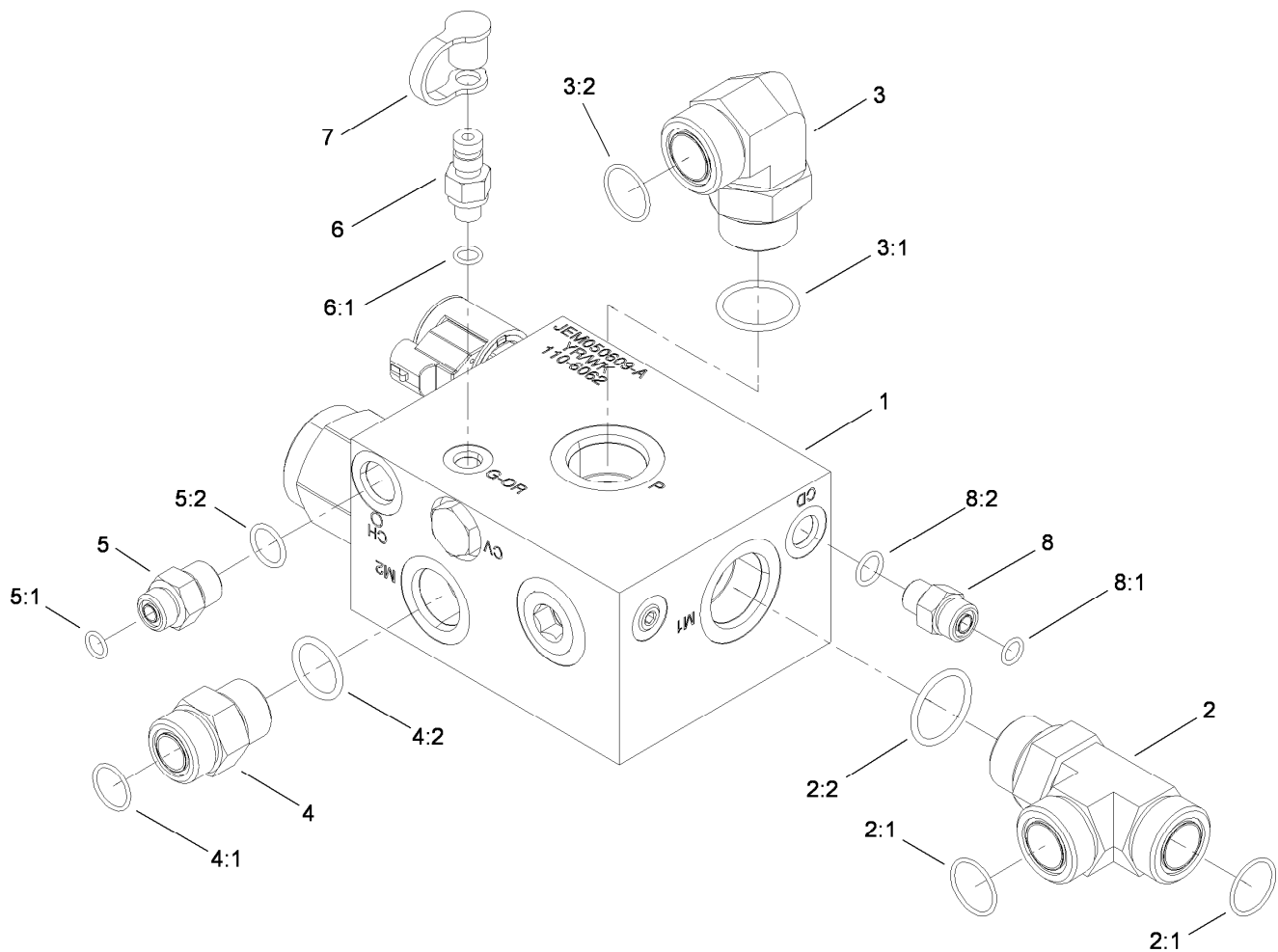
## Front PTO Valve Assembly

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 117-1110    | 1    | Manifold-PTO, Front |
| 2    | 354-77      | 1    | Fitting-Quick       |
| 2:1  | 237-78      | 1    | O-Ring              |
| 3    | 354-79      | 1    | Cap-Dust            |
| 4    | 100-5530    | 1    | Fitting-45 DEG      |
| 4:1  | 237-58      | 1    | O-Ring              |
| 4:2  | 237-81      | 1    | O-Ring              |
| 5    | 104-3509    | 1    | Fitting-HYD, 45 DEG |
| 5:1  | 237-146     | 1    | O-Ring              |
| 5:2  | 340-65      | 1    | O-Ring              |
| 6    | 340-86      | 1    | Fitting-Tee         |
| 6:1  | 237-22      | 2    | O-Ring              |
| 6:2  | 237-42      | 1    | O-Ring              |
| 7    | 340-142     | 2    | Fitting-Elbow-90    |
| 7:1  | 237-58      | 1    | O-Ring              |
| 7:2  | 237-81      | 1    | O-Ring              |



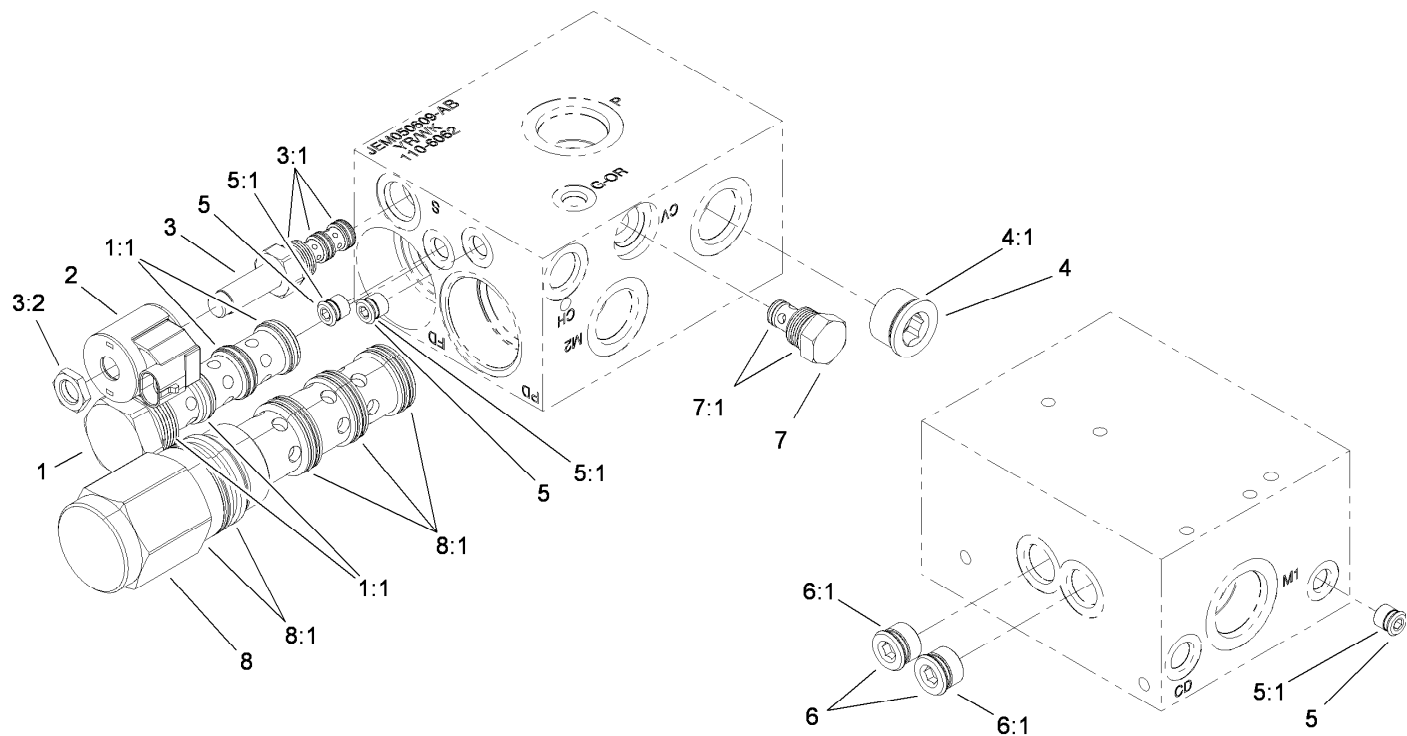
## Hydraulic Front PTO Manifold Assembly No. 117-1110

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 114-5511    | 2    | Cartridge-Logic        |
| 1:1  | 114-5515    | 1    | Seal Kit               |
| 2    | 105-9333    | 1    | Coil-12Vdc             |
| 3    | 110-0494    | 1    | Valve-Solenoid         |
| 3:1  | 110-8773    | 1    | Seal Kit               |
| 3:2  | 110-2634    | 1    | Nut-Coil               |
| 4    | 114-5510    | 1    | Valve-Relief, 3000 PSI |
| 4:1  | 105-9156    | 1    | Seal Kit               |
| 5    | 114-5512    | 1    | Valve-Relief, 600 PSI  |
| 5:1  | 105-9156    | 1    | Seal Kit               |
| 6    | 106-1027    | 1    | Plug-HYD               |
| 6:1  | 237-79      | 1    | O-Ring                 |
| 7    | 117-2769    | 1    | Disc-Orifice           |



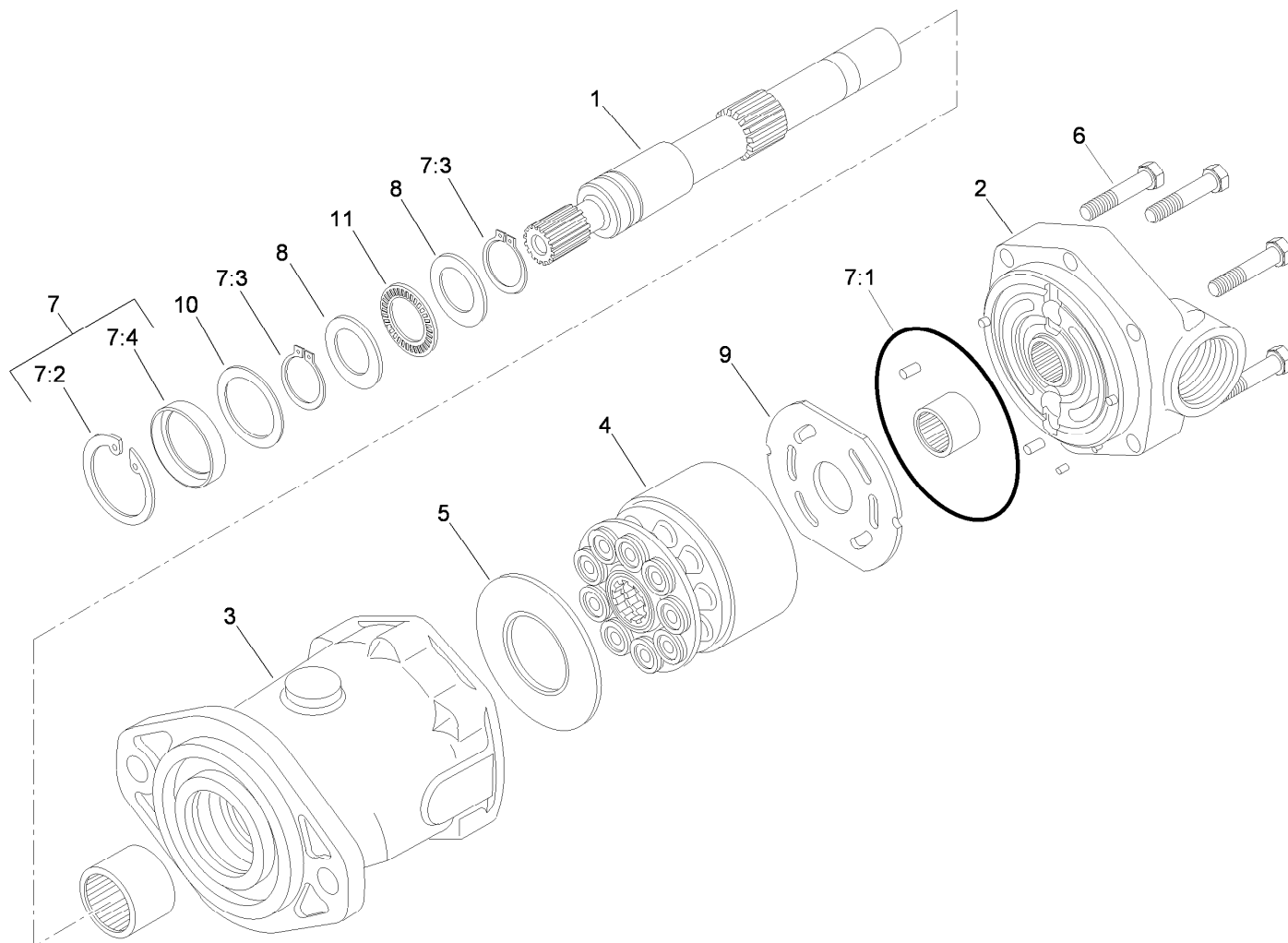
## Traction Valve Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 110-6062    | 1    | Manifold-Traction     |
| 2    | 104-3795    | 1    | Fitting-Tee           |
| 2:1  | 340-65      | 2    | O-Ring                |
| 2:2  | 237-146     | 1    | O-Ring                |
| 3    | 340-129     | 1    | Fitting-Elbow, 90 DEG |
| 3:1  | 237-146     | 1    | O-Ring                |
| 3:2  | 340-65      | 1    | O-Ring                |
| 4    | 340-9       | 1    | Fitting-STR           |
| 4:1  | 237-58      | 1    | O-Ring                |
| 4:2  | 237-81      | 1    | O-Ring                |
| 5    | 340-3       | 1    | Fitting-Straight      |
| 5:1  | 237-22      | 1    | O-Ring                |
| 5:2  | 237-79      | 1    | O-Ring                |
| 6    | 354-77      | 1    | Fitting-Quick         |
| 6:1  | 237-78      | 1    | O-Ring                |
| 7    | 354-79      | 1    | Cap-Dust              |
| 8    | 340-2       | 1    | Fitting-Straight      |
| 8:1  | 237-22      | 1    | O-Ring                |
| 8:2  | 237-42      | 1    | O-Ring                |



## Hydraulic Traction Manifold Assembly No. 110-6062

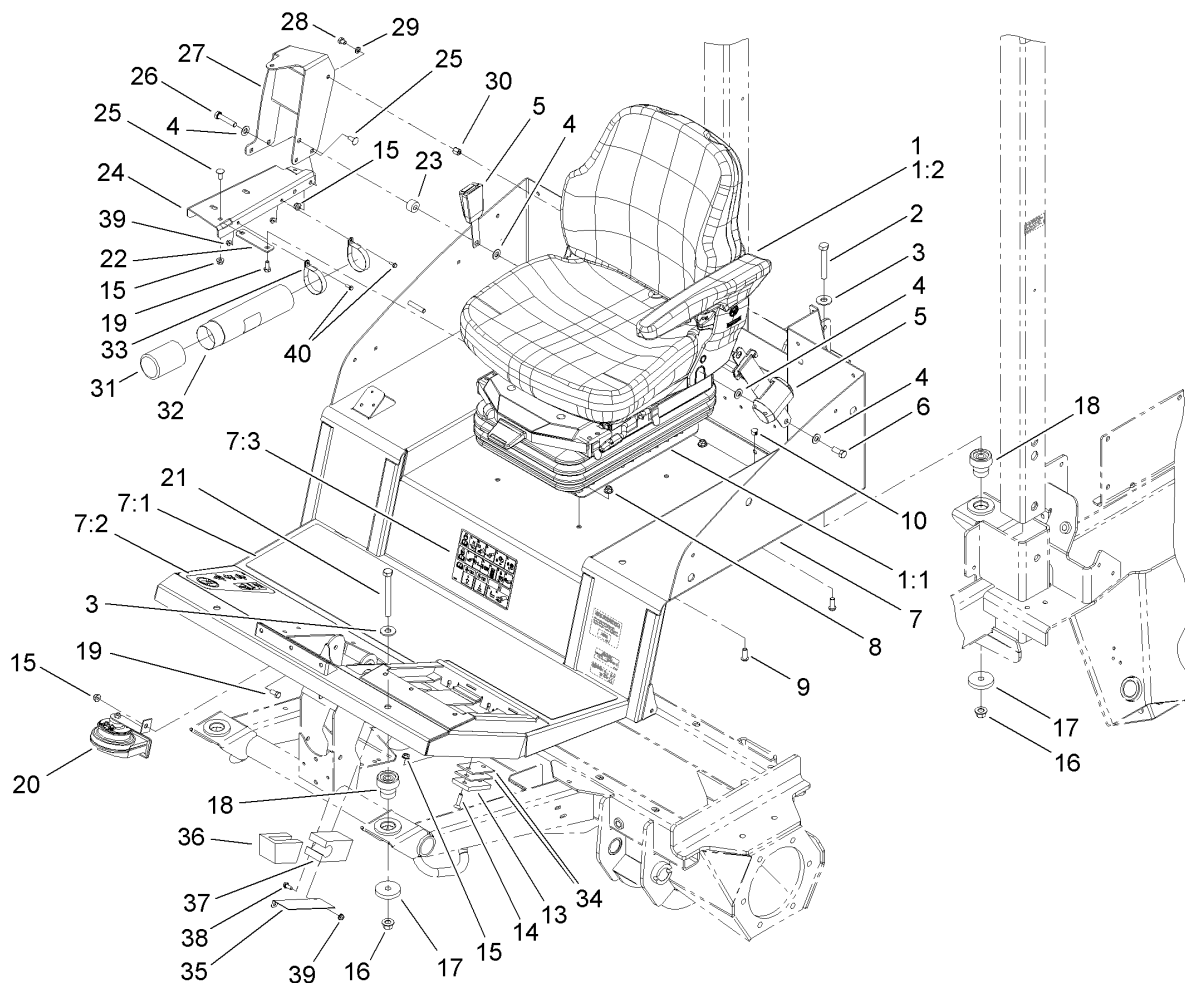
| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 1    | 115-5407    | 1    | Divider-Flow, 50/50 Split |
| 1:1  | 115-5414    | 1    | Seal Kit                  |
| 2    | 105-9333    | 1    | Coil-12Vdc                |
| 3    | 110-0494    | 1    | Valve-Solenoid            |
| 3:1  | 110-8773    | 1    | Seal Kit                  |
| 3:2  | 110-2634    | 1    | Nut-Coil                  |
| 4    | 106-1029    | 1    | Plug-Leak, Zero           |
| 4:1  | 237-81      | 1    | O-Ring                    |
| 5    | 353-990     | 3    | Plug ASM                  |
| 5:1  | 237-78      | 1    | O-Ring                    |
| 6    | 106-1027    | 2    | Plug-HYD                  |
| 6:1  | 237-79      | 1    | O-Ring                    |
| 7    | 105-9321    | 1    | Check Valve ASM           |
| 7:1  | 105-9156    | 1    | Seal Kit                  |
| 8    | 115-5408    | 1    | Valve-Directional, Pilot  |
| 8:1  | 115-5415    | 1    | Seal Kit                  |



## Hydraulic Motor Assembly No. 114-4849

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 94-3004     | 1    | Shaft-Drive, Splined |
| 2    |             | 1    | Backplate ASM ●      |
| 3    |             | 1    | Housing ASM ●        |
| 4    | 76-6910     | 1    | Rotating Kit         |
| 5    | 76-6970     | 1    | Insert-Plate, Cam    |
| 6    | 94-3002     | 6    | Screw-Cap            |
| 7    | 106-6876    | 1    | Seal Kit             |
| 7:1  |             | 1    | Ring-Retaining ●     |
| 7:2  | 76-7010     | 1    | Ring-Retaining       |
| 7:3  | 76-7000     | 2    | Ring-Retaining       |
| 7:4  |             | 1    | Seal-Shaft ●         |
| 8    | 76-6950     | 2    | Race-Thrust          |
| 9    | 94-3003     | 1    | Plate-Valve          |
| 10   | 60-6240     | 1    | Washer               |
| 11   | 76-6960     | 1    | Bearing-Thrust       |

● Not serviced separately



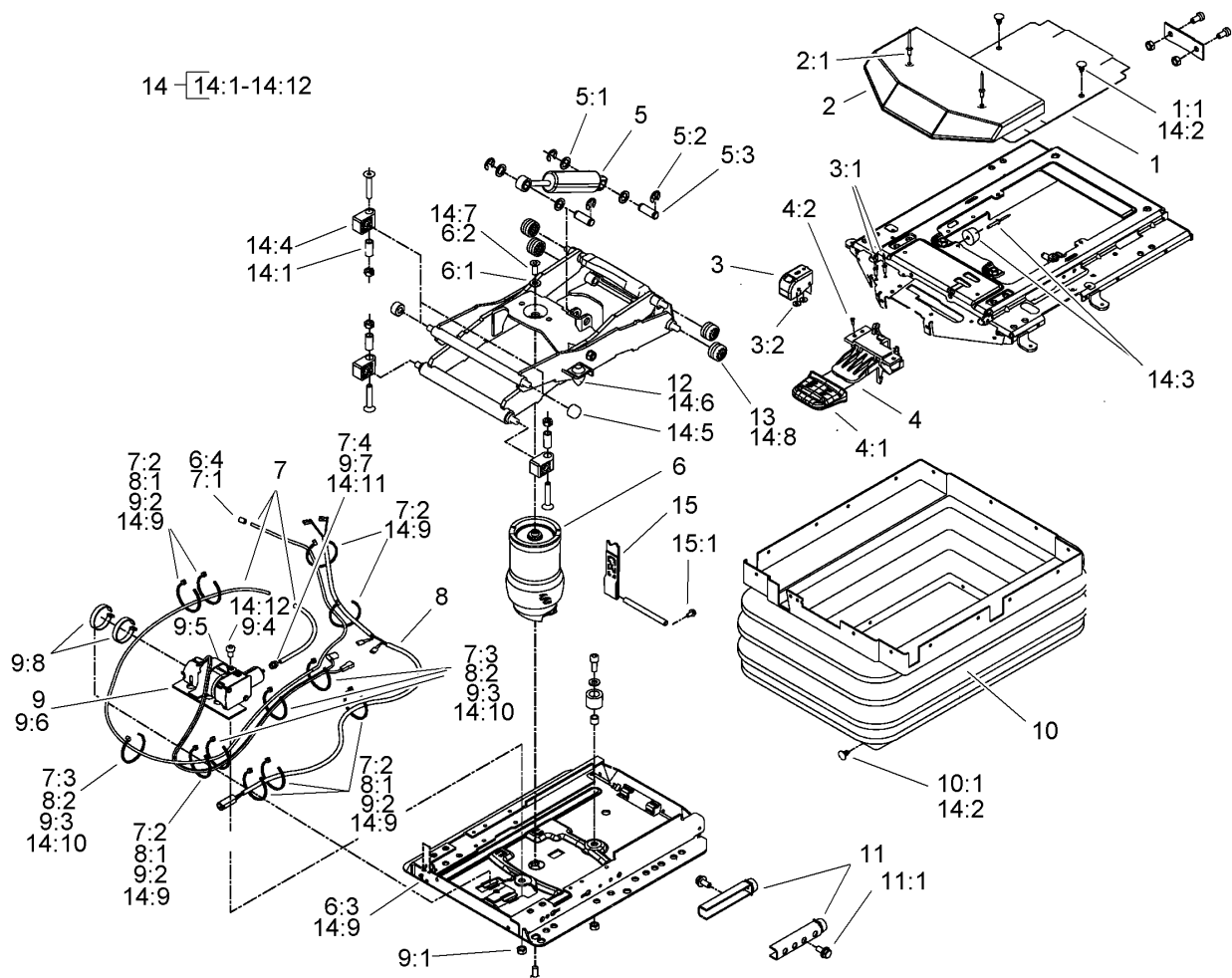
## Seat and Platform Assembly

| Ref. | Part Number | Qty. | Description                   |
|------|-------------|------|-------------------------------|
| 1    |             | 1    | Seat And Suspension ASM       |
|      |             | ●    |                               |
| 1:1  |             | 1    | Seat Suspension ASM ■         |
| 1:2  |             | 1    | Seat-Premium ▲                |
| 2    | 112-7264    | 2    | Screw-HH                      |
| 3    | 3256-6      | 4    | Washer-Flat                   |
| 4    | 3256-25     | 4    | Washer-Flat                   |
| 5    | 110-0413    | 1    | Seatbelt-Retractable          |
| 6    | 3212-4      | 1    | Screw-HH                      |
| 7    | 110-6000    | 1    | Platform ASM                  |
| 7:1  | 114-0835    | 1    | Tread-Foot, Abrasive          |
| 7:2  | 114-0849    | 1    | Decal-Pedal, Traction         |
| 7:3  | 114-0846    | 1    | Decal-Instructions, Operating |
| 8    | 104-8301    | 4    | Nut-HF, NI                    |
| 9    | 3274-94     | 4    | Screw-HSBH                    |
| 10   | 2410-64     | 2    | Plug-Button                   |
| 13   | 69-9290     | 2    | Pad-Bumper                    |
| 14   | 32108-103   | 4    | Screw-FH                      |
| 15   | 104-8300    | 11   | Nut-HF, NI                    |
| 16   | 99-5107     | 4    | Nut-Lock                      |
| 17   | 115-5519    | 4    | Washer-Plain                  |
| 18   | 110-5954    | 4    | Mount-Center, Bonded          |

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 19   | 322-3       | 2    | Screw-HH           |
| 20   | 116749      | 1    | Horn               |
| 21   | 702093      | 2    | Screw-HH           |
| 22   | 112-7449-03 | 1    | Bracket-Support    |
| 23   | 17-7190     | 1    | Spacer-Finger      |
| 24   | 112-7437-03 | 1    | Channel-Support    |
| 25   | 3230-1      | 5    | Bolt-CARR          |
| 26   | 3212-8      | 1    | Screw-HH           |
| 27   | 112-7446-03 | 1    | Support-Arm        |
| 28   | 33114-010   | 1    | Screw-HH           |
| 29   | 3253-4      | 1    | Washer-Lock        |
| 30   | 112-7405    | 1    | Nut-Hex, Coupling  |
| 31   | 104-7048    | 1    | Cap-Housing        |
| 32   | 104-7050    | 1    | Tube-Manual        |
| 33   | 107-1865    | 2    | R-Clamp            |
| 34   | 114-5553    | 4    | Shim-Pad           |
| 35   | 115-8841-01 | 1    | Bracket-Foam, Pawl |
| 36   | 115-8814    | 1    | Foam-Pawl, Brake   |
| 37   | 115-8815    | 1    | Foam-Plug, Brake   |
| 38   | 3234-33     | 2    | Screw-HHF          |
| 39   | 104-7201    | 4    | Nut-HF             |
| 40   | 32105-15    | 2    | Screw-HWH          |

● Not serviced separately  
▲ Serviced under Model Number 30622

■ Serviced under Model Number 30621

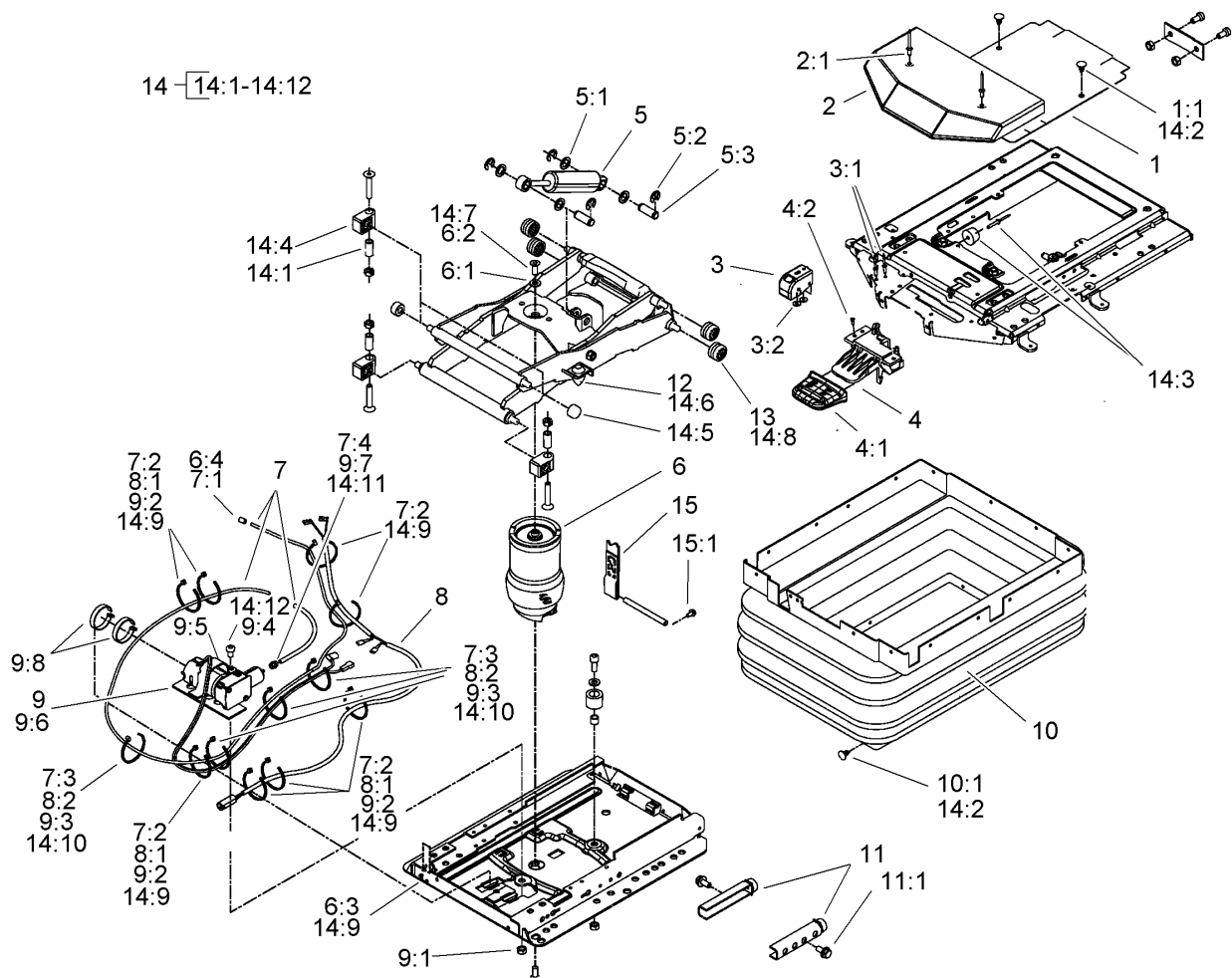


## Air Ride Seat Suspension Assembly Model No. 30621

| Ref. | Part Number | Qty. | Description         | Ref. | Part Number | Qty. | Description          |
|------|-------------|------|---------------------|------|-------------|------|----------------------|
| 1    | 108-8026    | 1    | Cover ASM           | 7:4  |             | 1    | Nipple-Hose ■        |
| 1:1  | 39-5710     | 2    | Plug-Plastic        | 8    | 108-8033    | 1    | Connecting Cable ASM |
| 2    | 108-8027    | 1    | Cover               | 8:1  |             | 8    | Tie-Wire ■           |
| 2:1  |             | 2    | Rivet ■             | 8:2  |             | 4    | Tie-Wire ■           |
| 3    | 108-8028    | 1    | Level Indicator Kit | 9    | 108-8034    | 1    | Compressor Kit       |
| 3:1  |             | 2    | Rivet ■             | 9:1  |             | 1    | Nut ■                |
| 3:2  |             | 2    | Washer ■            | 9:2  |             | 5    | Tie-Wire ■           |
| 4    | 108-8029    | 1    | Valve-Control, Air  | 9:3  |             | 4    | Tie-Wire ■           |
| 4:1  |             | 1    | Handle ■            | 9:4  |             | 1    | Screw ■              |
| 4:2  |             | 3    | Screw ■             | 9:5  |             | 1    | Compressor ■         |
| 5    | 108-8030    | 1    | Shock Absorber Kit  | 9:6  |             | 1    | Plate-Mounting ■     |
| 5:1  |             | 4    | Washer ■            | 9:7  |             | 1    | Nipple-Hose ■        |
| 5:2  |             | 4    | C-Clip ■            | 9:8  |             | 2    | Clamp ■              |
| 5:3  |             | 2    | Pin ■               | 10   | 108-8035    | 1    | Bellows ASM          |
| 6    | 108-8031    | 1    | Air Spring Kit      | 10:1 | 39-5710     | 23   | Plug-Plastic         |
| 6:1  |             | 1    | Washer ■            | 11   | 108-8036    | 1    | Stop Kit             |
| 6:2  |             | 2    | Screw ■             | 11:1 |             | 2    | Screw ■              |
| 6:3  |             | 1    | Tie-Wire ■          | 12   | 107-1213    | 2    | Bumper Set           |
| 6:4  |             | 1    | Nipple-Hose ■       | 13   | 108-8037    | 4    | Roller               |
| 7    | 108-8032    | 1    | Air Tube ASM        | 14   | 108-8038    | 1    | Wear Parts Kit ●     |
| 7:1  |             | 1    | Nipple-Hose ■       | 14:1 |             | 4    | Spacer ■             |
| 7:2  |             | 7    | Tie-Wire ■          | 14:2 | 39-5710     | 2    | Plug-Plastic         |
| 7:3  |             | 4    | Tie-Wire ■          | 14:3 |             | 1    | Bumper ■             |

● Not illustrated

■ Not serviced separately

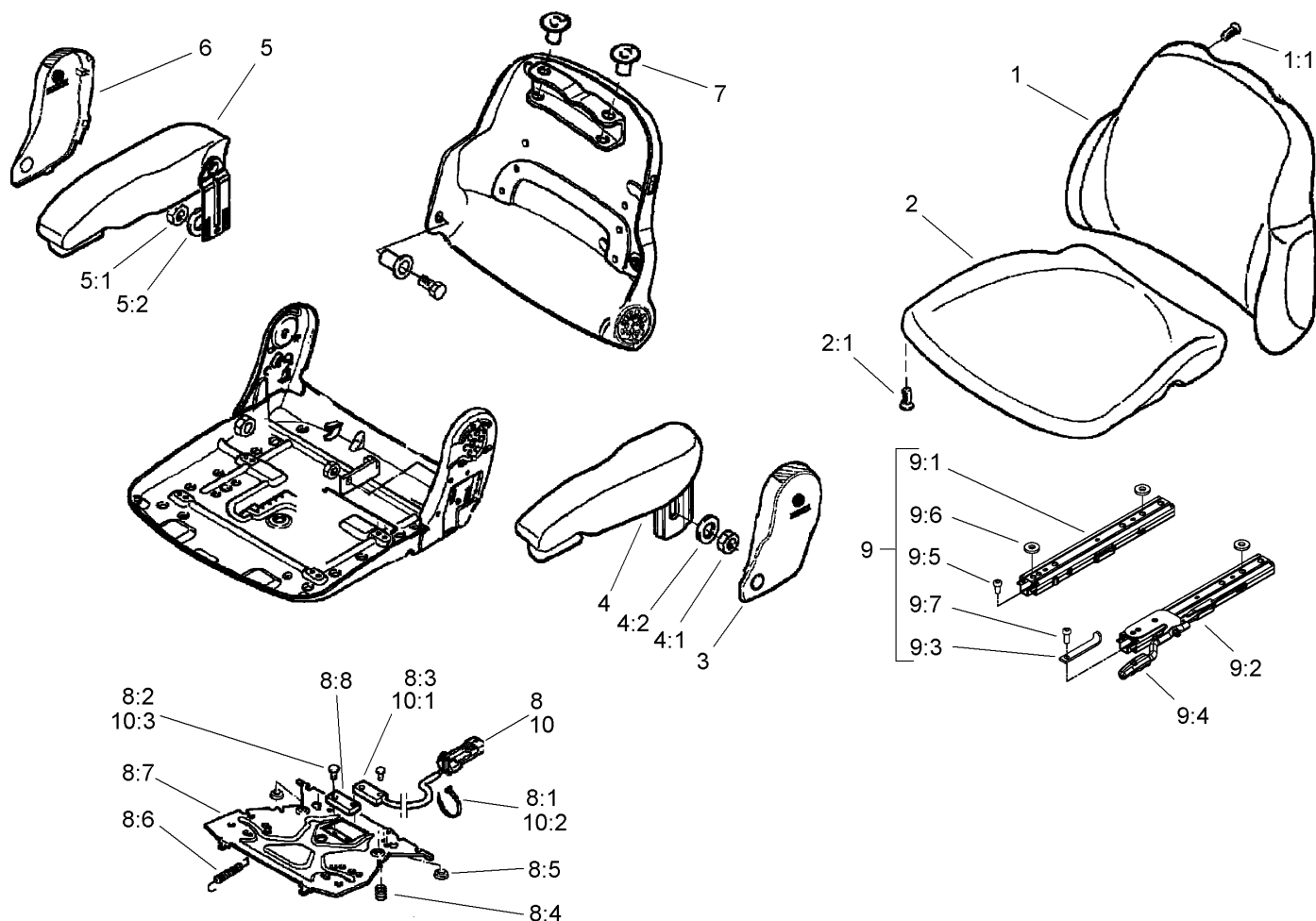


## Air Ride Seat Suspension Assembly Model No. 30621 (continued)

| Ref. | Part Number | Qty. | Description       | Ref.  | Part Number | Qty. | Description   |
|------|-------------|------|-------------------|-------|-------------|------|---------------|
| 14:4 |             | 4    | Support-Housing ■ | 14:10 |             | 4    | Tie-Wire ■    |
| 14:5 |             | 2    | Roller ■          | 14:11 |             | 1    | Nipple-Hose ■ |
| 14:6 | 107-1213    | 2    | Bumper Set        | 14:12 |             | 1    | Screw ■       |
| 14:7 |             | 2    | Screw ■           | 15    | 108-8023    | 1    | Tether        |
| 14:8 | 108-8037    | 4    | Roller            | 15:1  |             | 4    | Screw ■       |
| 14:9 |             | 9    | Tie-Wire ■        |       |             |      |               |

● Not illustrated

■ Not serviced separately

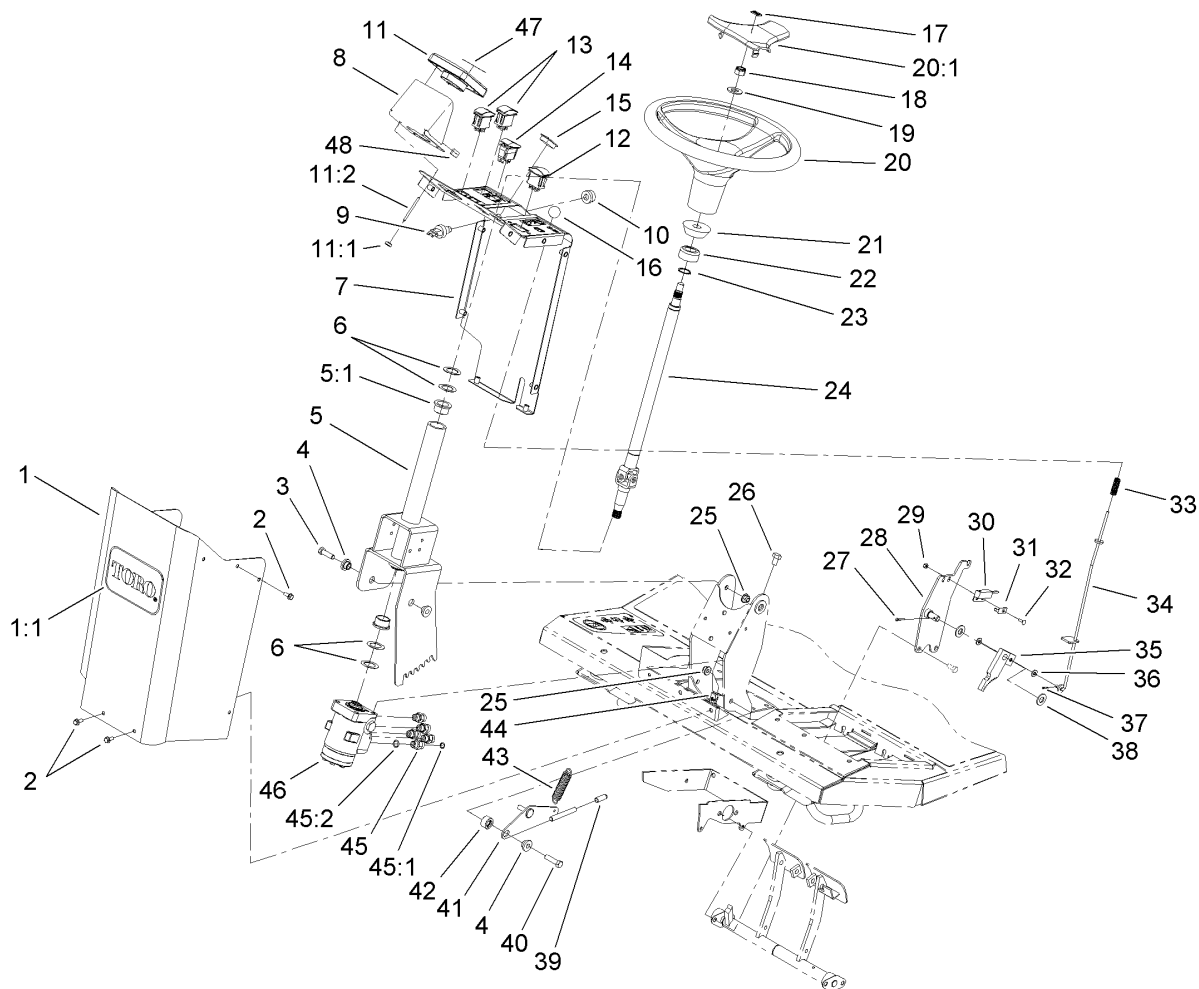


## Premium Seat Assembly Model No. 30622

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 108-8016    | 1    | Backrest Cushion ASM |
| 1:1  |             | 3    | Screw ●              |
| 2    | 108-8017    | 1    | Seat Cushion ASM     |
| 2:1  |             | 4    | Screw ●              |
| 3    | 108-8018    | 1    | Cover-Armrest        |
| 4    | 108-8019    | 1    | LH Armrest ASM       |
| 4:1  | 82-9650     | 1    | Nut                  |
| 4:2  | 107-1198    | 1    | Washer               |
| 5    | 108-8020    | 1    | RH Armrest ASM       |
| 5:1  | 82-9650     | 1    | Nut                  |
| 5:2  | 107-1198    | 1    | Washer               |
| 6    | 108-8021    | 1    | Cover-Armrest        |
| 7    | 108-8022    | 2    | Cover-Black          |
| 8    | 108-8024    | 1    | Switch Kit           |
| 8:1  |             | 3    | Wire Tie ●           |
| 8:2  |             | 4    | Rivet ●              |
| 8:3  |             | 1    | Switch ●             |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 8:4  |             | 2    | Spring ●              |
| 8:5  |             | 2    | Bumper ●              |
| 8:6  |             | 1    | Spring-Return ●       |
| 8:7  |             | 1    | Plate-Mounting ●      |
| 8:8  |             | 1    | Magnet ●              |
| 9    | 108-8025    | 1    | Adjustment Rail Set   |
| 9:1  |             | 1    | Rail-Adjustment, RH ● |
| 9:2  |             | 1    | Rail-Adjustment, LH ● |
| 9:3  |             | 1    | Stop-Rail ●           |
| 9:4  |             | 1    | Handle ●              |
| 9:5  |             | 3    | Screw ●               |
| 9:6  |             | 3    | Washer ●              |
| 9:7  |             | 1    | Screw ●               |
| 10   | 110-6189    | 1    | Switch Kit            |
| 10:1 |             | 1    | Switch ●              |
| 10:2 |             | 3    | Wire Tie ●            |
| 10:3 |             | 2    | Rivet ●               |

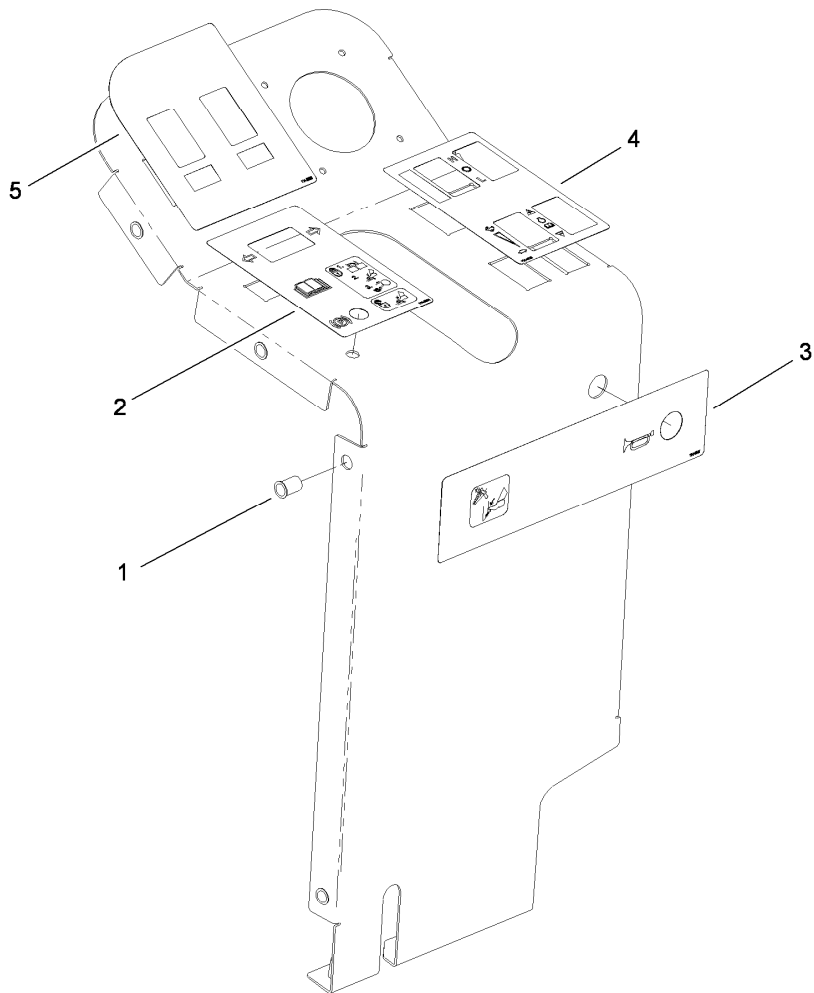
● Not serviced separately



## Steering Column Assembly

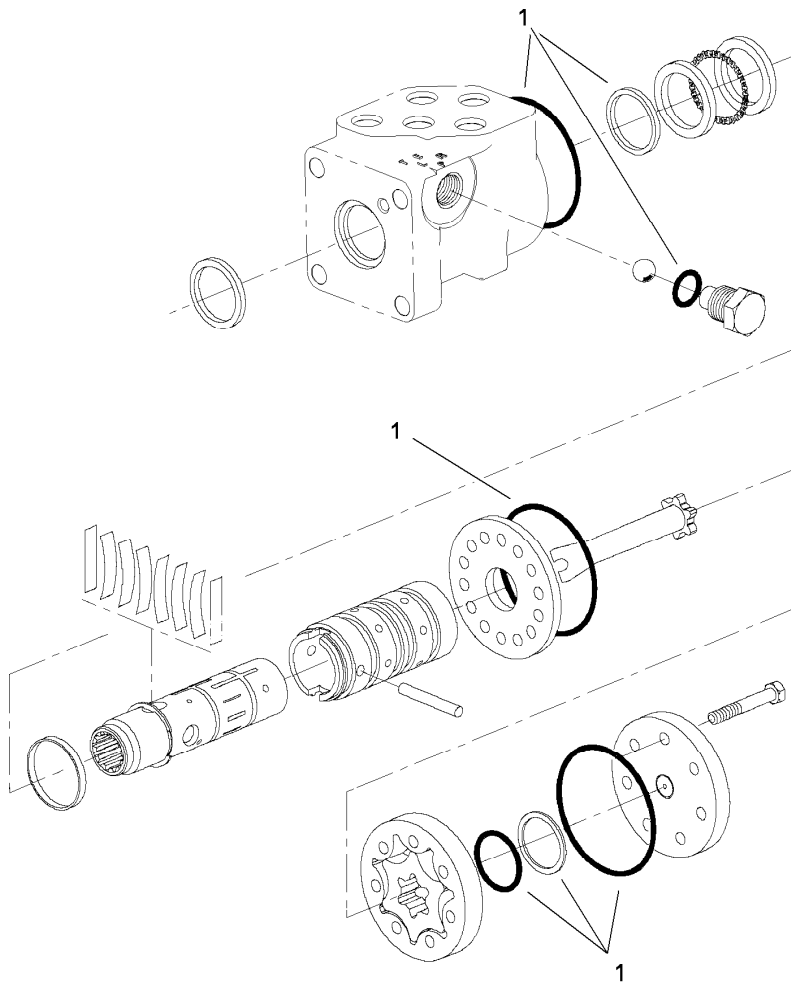
| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 1    | 114-0745    | 1    | Steering Tower ASM       |
| 1:1  | 62-5550     | 1    | Decal                    |
| 2    | 3234-33     | 12   | Screw-HHF                |
| 3    | 323-7       | 2    | Screw-HH                 |
| 4    | 93-5988     | 3    | Hub-Pivot                |
| 5    | 114-0167    | 1    | Steering Column ASM      |
| 5:1  | 256-132     | 2    | Bushing-Flange           |
| 6    | 9547        | 4    | Washer-Thrust            |
| 7    | 114-0743    | 1    | Steering Tower ASM       |
| 8    | 115-5447-01 | 1    | Guard-Visor              |
| 9    | 112-3324    | 1    | Switch-Horn              |
| 10   | 112-3313    | 1    | Nut-Weatherproof         |
| 11   | 110-5959    | 1    | Display-LCD              |
| 11:1 | 115-8884    | 4    | Nut-Thumb                |
| 11:2 | 115-8885    | 4    | Stud                     |
| 12   | 107-8034    | 1    | Switch-Rocker, On-Off-On |
| 13   | 100-1535    | 2    | Switch                   |
| 14   | 112-3530    | 1    | Switch-Rocker, On-On-On  |
| 15   | 99-7420     | 3    | Plug-Hole                |
| 16   | 233-17      | 1    | Knob                     |
| 17   | 98-1459     | 1    | Decal                    |
| 18   | 108-9342    | 1    | Nut-Hex                  |
| 19   | 3256-27     | 1    | Washer-Flat              |
| 20   | 98-1471     | 1    | Wheel-Steering           |
| 20:1 | 98-1468     | 1    | Cover-Wheel, Steering    |
| 21   | 93-5429     | 1    | Collar-Foam              |
| 22   | 93-5439     | 1    | Seal-Steering            |
| 23   | 32151-29    | 2    | Ring-Retaining           |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 24   | 93-5428     | 1    | Shaft-Steering        |
| 25   | 104-8301    | 3    | Nut-HF, NI            |
| 26   | 33115-016   | 4    | Screw-HH              |
| 27   | 3272-10     | 1    | Pin-Cotter            |
| 28   | 114-0190-03 | 1    | Pivot-Parking, Brake  |
| 29   | 3296-2      | 1    | Nut-Lock, NI          |
| 30   | 100-1270    | 1    | Switch-Proximity      |
| 31   | 100-4872    | 1    | Plate-Switch, Neutral |
| 32   | 3229-34     | 1    | Screw-CARR            |
| 33   | 95-1821-03  | 1    | Spring-Compression    |
| 34   | 114-0195    | 1    | Rod-Parking, Brake    |
| 35   | 63-7900-03  | 1    | Rack                  |
| 36   | 3256-22     | 2    | Washer-Flat           |
| 37   | 3272-5      | 1    | Pin-Cotter            |
| 38   | 3256-26     | 2    | Washer-Flat           |
| 39   | 93-5446     | 1    | Cap-Vinyl             |
| 40   | 323-8       | 1    | Screw-HH              |
| 41   | 114-5907-03 | 1    | Lever-Tilt            |
| 42   | 114-4854    | 1    | Spacer-Cup            |
| 43   | 13-0480     | 1    | Spring                |
| 44   | 107069      | 2    | Clip                  |
| 45   | 340-2       | 5    | Fitting-Straight      |
| 45:1 | 237-22      | 1    | O-Ring                |
| 45:2 | 237-42      | 1    | O-Ring                |
| 46   | 114-4900    | 1    | Steering Valve ASM    |
| 47   | 114-5554    | 1    | Decal-Center, Info    |
| 48   | 115-5417    | 2    | Strip-Foam            |



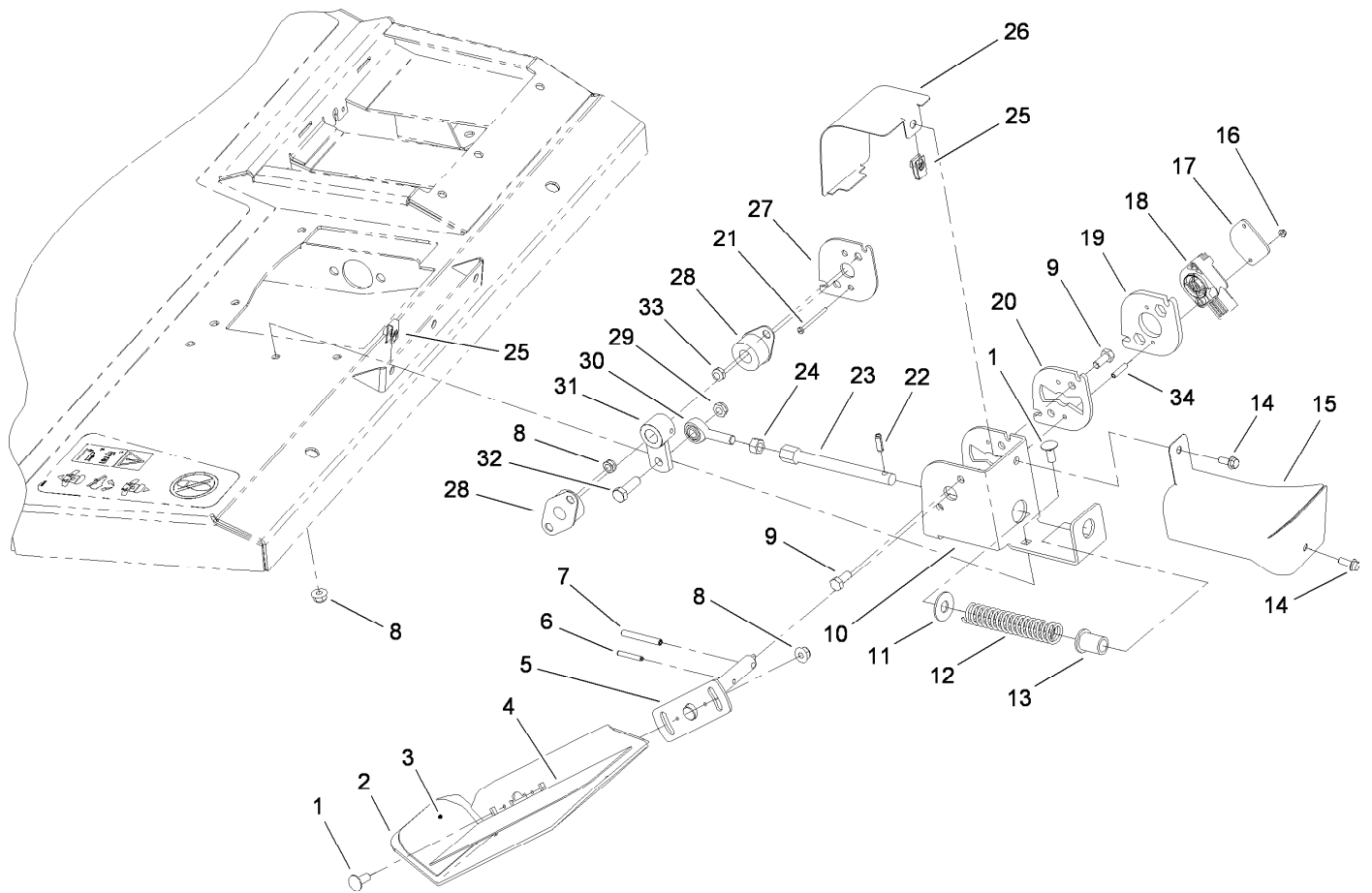
## Steering Tower Assembly No. 114-0743

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>          |
|-------------|--------------------|-------------|-----------------------------|
| 1           | 32148-6            | 10          | Nut-Clinch                  |
| 2           | 114-0844           | 1           | Decal-Column, Steering (LH) |
| 3           | 114-0845           | 1           | Decal-Column, Steering      |
| 4           | 114-0848           | 1           | Decal-Column, Steering (RH) |
| 5           | 114-0906           | 1           | Decal-Attachment            |



## Steering Valve Assembly No. 114-4900

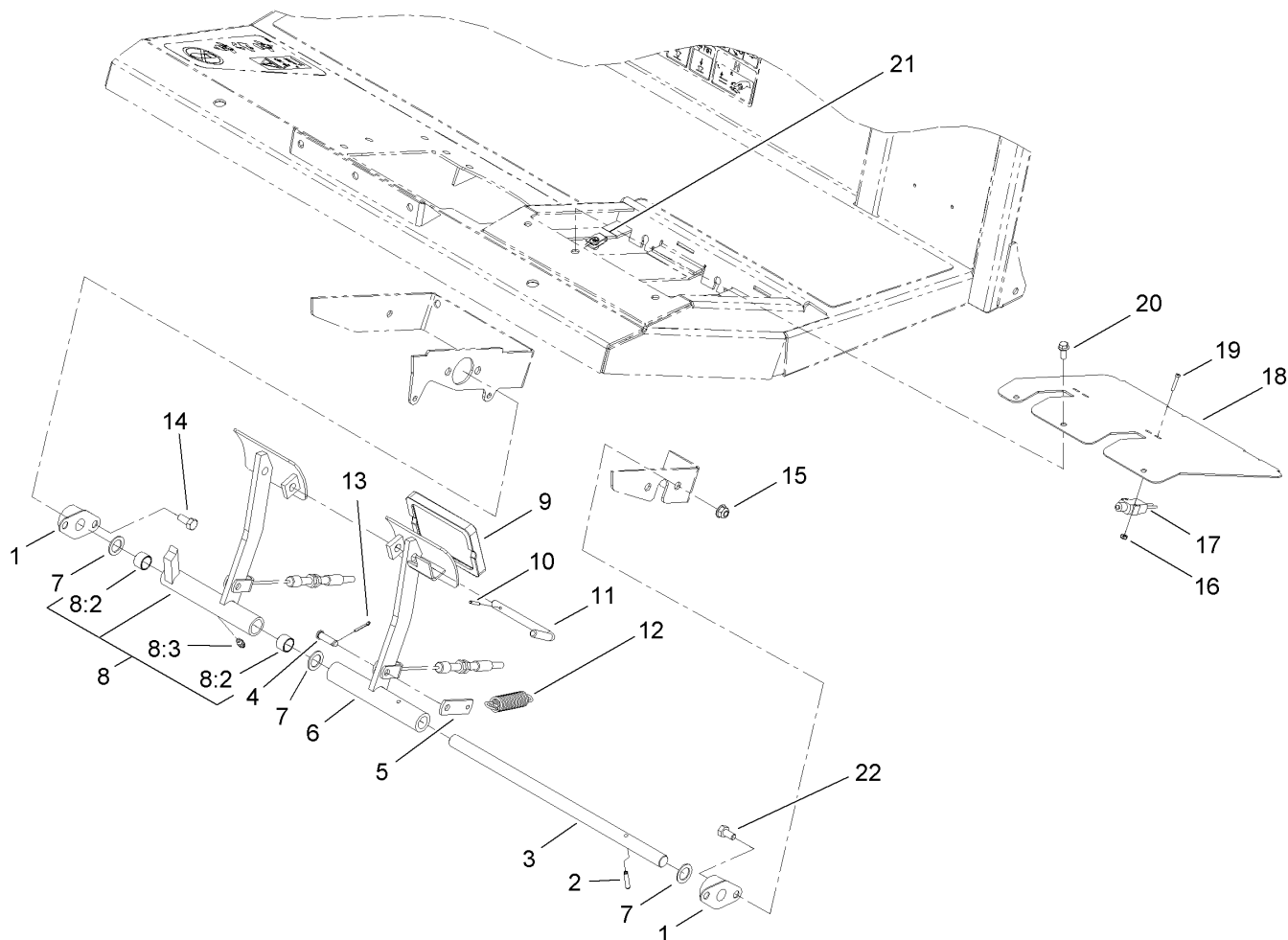
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 115-5480           | 1           | Seal Kit           |



## Traction Pedal Assembly

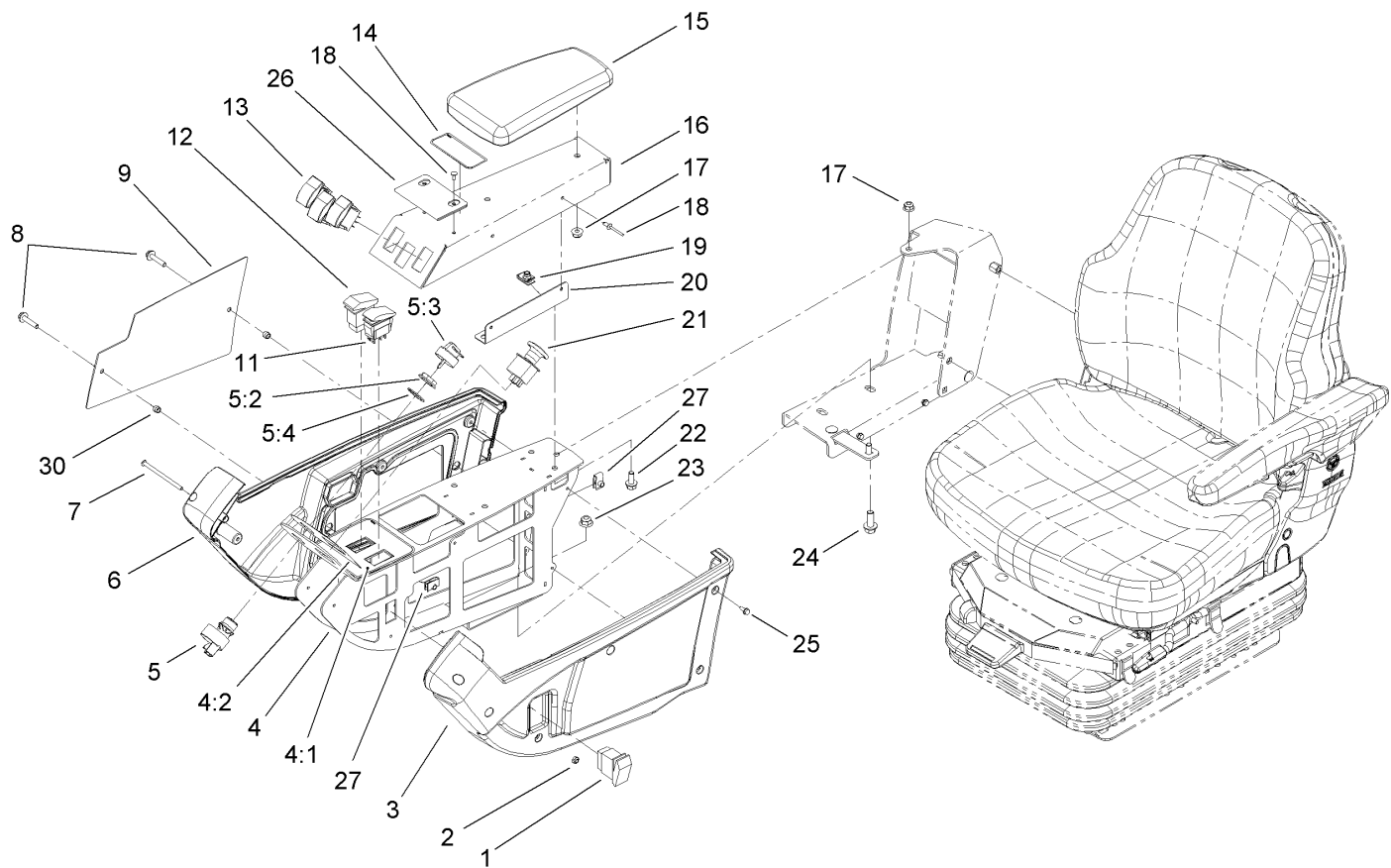
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 3230-1      | 6    | Bolt-CARR             |
| 2    | 110-5986-01 | 1    | Pedal-Traction        |
| 3    | 93-5368     | 1    | Abrasive-Pedal        |
| 4    | 93-5347     | 1    | Abrasive-Pedal        |
| 5    | 110-6020    | 1    | Shaft-Pedal, Traction |
| 6    | 32121-6     | 1    | Pin-Roll, Slotted     |
| 7    | 32121-78    | 1    | Pin-Roll              |
| 8    | 104-8300    | 6    | Nut-HF, NI            |
| 9    | 322-3       | 4    | Screw-HH              |
| 10   | 114-0741-01 | 1    | Bracket-Mounting      |
| 11   | 3256-5      | 1    | Washer-Flat           |
| 12   | 84-9100     | 1    | Spring                |
| 13   | 92-7610     | 1    | Retainer-Spring       |
| 14   | 3234-33     | 2    | Screw-HHF             |
| 15   | 114-5904-01 | 1    | Cover-Spring          |
| 16   | 3296-9      | 2    | Nut-Hex               |
| 17   | 114-5595    | 1    | Plate-Capture         |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 18   | 114-5609    | 1    | Sensor-Position       |
| 19   | 110-6019    | 1    | Plate-Mounting        |
| 20   | 110-6023    | 1    | Plate-Shim            |
| 21   | 32105-25    | 2    | Screw-SHH             |
| 22   | 32121-11    | 1    | Pin-Roll              |
| 23   | 92-7609     | 1    | Shaft-Spring          |
| 24   | 3219-3      | 1    | Nut-Hex               |
| 25   | 107069      | 2    | Clip                  |
| 26   | 114-5903-01 | 1    | Cover-Pedal, Traction |
| 27   | 110-6024    | 1    | Plate-Cover           |
| 28   | 256-236     | 2    | Bearing-Mount, Flange |
| 29   | 3296-59     | 1    | Nut-Lock, NI          |
| 30   | 2411-36     | 1    | Bearing-End, Rod      |
| 31   | 114-0840    | 1    | Hub-Pedal, Traction   |
| 32   | 323-18      | 1    | Screw-HH              |
| 33   | 3296-47     | 4    | Nut-Lock, NI          |
| 34   | 114-5608    | 2    | Spacer-Standoff       |



## Brake Pedal Assembly

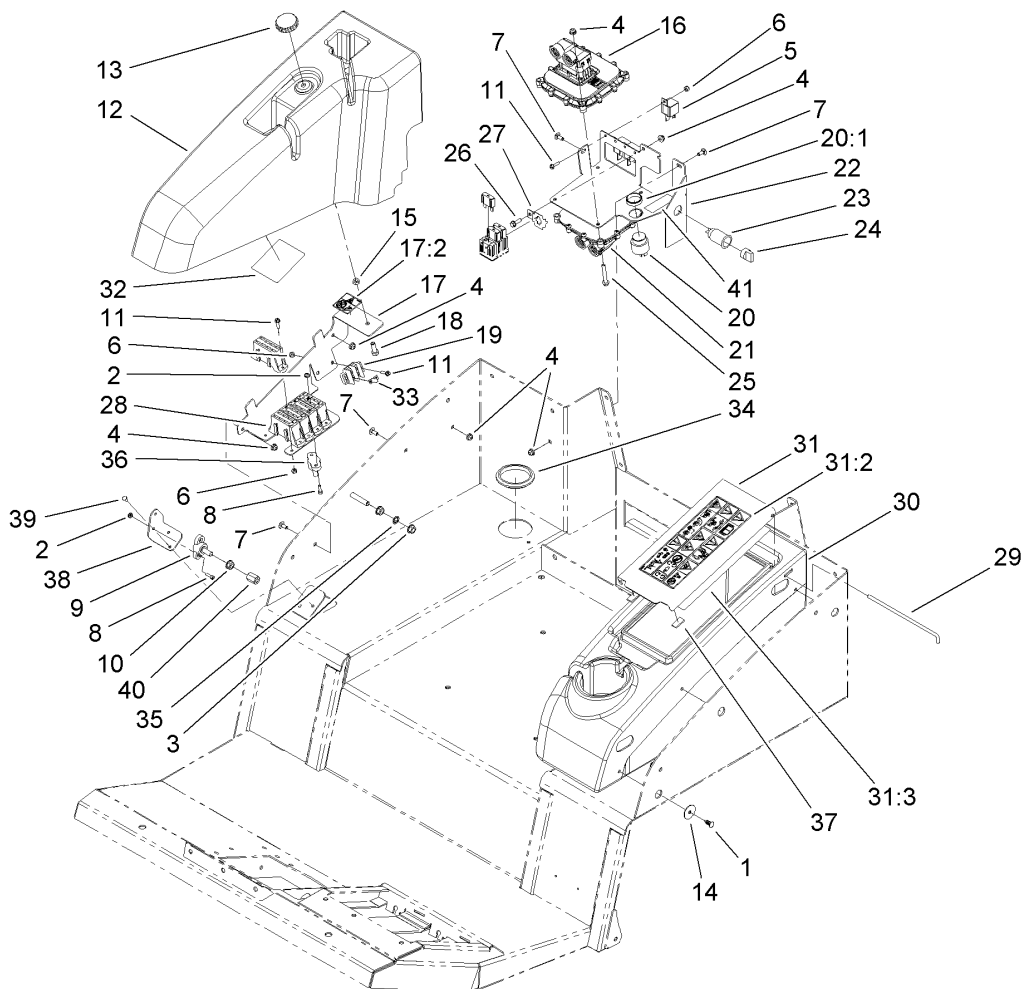
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 256-236     | 2    | Bearing-Mount, Flange |
| 2    | 32121-16    | 1    | Pin-Spring            |
| 3    | 75-1470     | 1    | Pin-Pivot, Brake      |
| 4    | 283-61      | 2    | Pin-Yoke              |
| 5    | 100-5540    | 2    | Strap-Brake           |
| 6    | 75-1440-03  | 1    | Pedal-Brake, LH       |
| 7    | 3256-69     | 3    | Washer-Flat           |
| 8    | 75-1430     | 1    | RH Brake Pedal ASM    |
| 8:2  | 256-42      | 2    | Bushing               |
| 8:3  | 302-5       | 1    | Fitting-Grease        |
| 9    | 93-8742     | 2    | Footpad-Brake         |
| 10   | 32121-50    | 1    | Pin-Spring            |
| 11   | 63-7880     | 1    | Pin-Latch, Brake      |
| 12   | 93-5262     | 2    | Spring-Extension      |
| 13   | 3272-6      | 2    | Pin-Cotter            |
| 14   | 322-3       | 2    | Screw-HH              |
| 15   | 104-8300    | 4    | Nut-HF, NI            |
| 16   | 3296-9      | 4    | Nut-Hex               |
| 17   | 99-3410     | 2    | Switch                |
| 18   | 114-0740-01 | 1    | Bracket-Switch        |
| 19   | 1-7086      | 4    | Screw-SFH             |
| 20   | 3234-33     | 3    | Screw-HHF             |
| 21   | 107069      | 3    | Clip                  |
| 22   | 322-2       | 2    | Screw-HH              |



## Console Arm Assembly

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 95-8999     | 1    | Switch               |
| 2    | 3296-12     | 1    | Nut-Lock, NI         |
| 3    | 108-7604    | 1    | Cover-LH             |
| 4    | 110-6094    | 1    | Panel ASM            |
| 4:1  | 114-0133    | 1    | Decal-Console, Lower |
| 4:2  | 114-0134    | 1    | Decal-Console, Upper |
| 5    | 106-5269    | 1    | Ignition Switch ASM  |
| 5:2  | 108-8660    | 1    | Nut-Mounting         |
| 5:3  | 106-5270    | 1    | Ignition Key Set     |
| 5:4  | 108-8659    | 1    | Washer-Backup        |
| 6    | 108-7605    | 1    | Cover-RH             |
| 7    | 3250-22     | 1    | Screw-PPH            |
| 8    | 3234-21     | 2    | Screw-HHF            |
| 9    | 115-8849-03 | 1    | Plate-Cover          |
| 11   | 114-3329    | 1    | Switch-Rocker        |
| 12   | 106-2027    | 1    | Switch-Intermittent  |

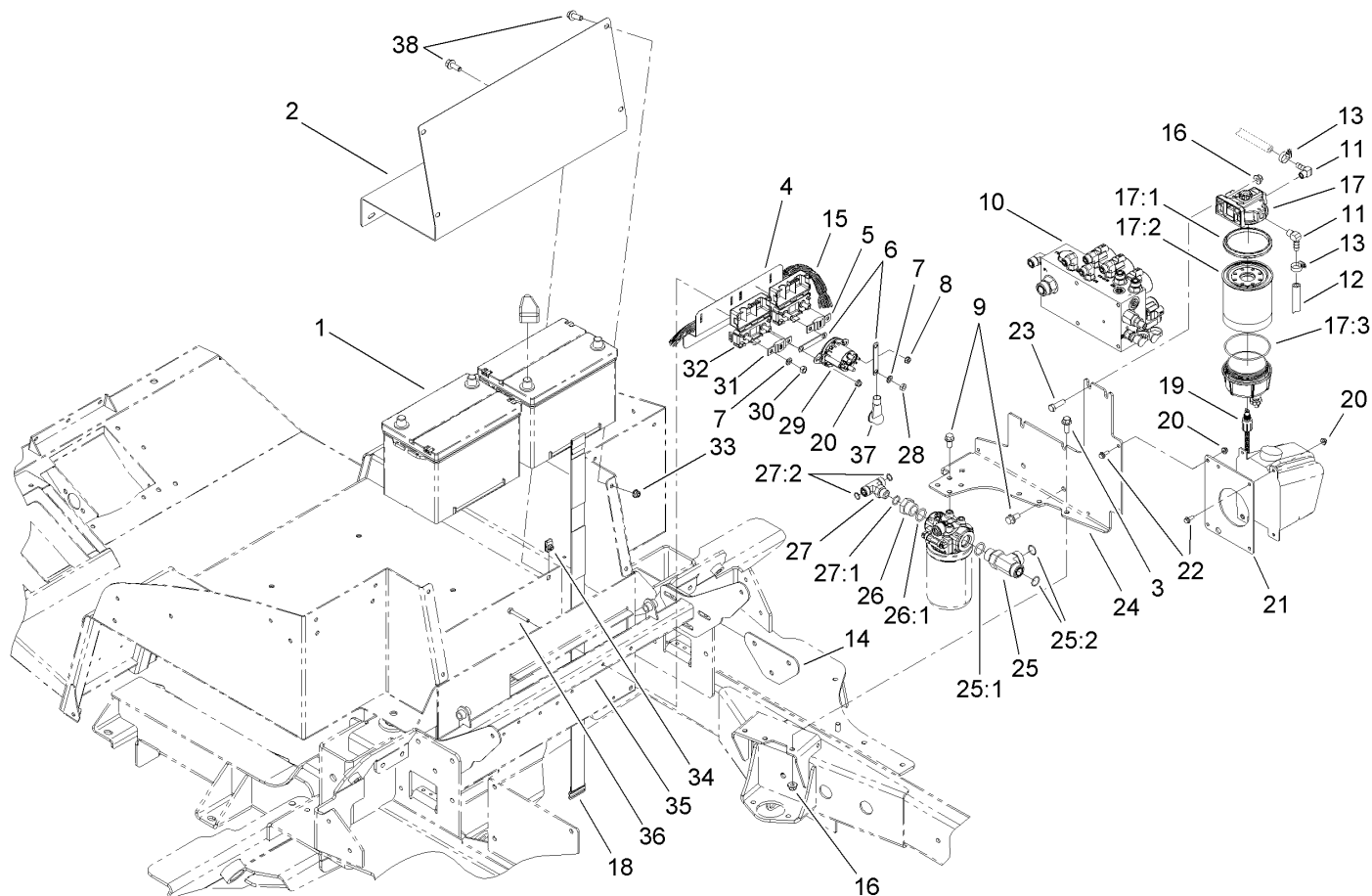
| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 13   | 100-1535    | 3    | Switch              |
| 14   | 114-0135    | 1    | Decal-Console, Lift |
| 15   | 108-7602    | 1    | Rest-Arm            |
| 16   | 112-7301-03 | 1    | Panel-Arm           |
| 17   | 104-8300    | 3    | Nut-HF, NI          |
| 18   | 3290-409    | 4    | Rivet               |
| 19   | 94-2413     | 4    | Nut-U               |
| 20   | 112-7404    | 1    | Angle-Mounting      |
| 21   | 93-9999     | 1    | Switch-PTO          |
| 22   | 3234-5      | 5    | Screw-HHF           |
| 23   | 104-8301    | 2    | Nut-HF, NI          |
| 24   | 3234-42     | 2    | Screw-HHF           |
| 25   | 32144-112   | 10   | Screw-HWH           |
| 26   | 115-5449-03 | 1    | Guard-Switch        |
| 27   | 107069      | 2    | Clip                |
| 30   | 110-0542    | 2    | Spacer-Flange       |



## Electrical Component Assembly

| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 1    | 114-4899    | 8    | Plug-Plastic             |
| 2    | 3296-27     | 4    | Nut-Lock, NI             |
| 3    | 3290-357    | 2    | Nut-HHF, Whiz            |
| 4    | 104-7201    | 9    | Nut-HF                   |
| 5    | 99-7435     | 3    | Relay                    |
| 6    | 3296-2      | 9    | Nut-Lock, NI             |
| 7    | 3229-11     | 4    | Screw-CARR               |
| 8    | 3273-26     | 4    | Screw-HSH                |
| 9    | 110-8822    | 1    | Block-Junction           |
| 10   | 3290-357    | 2    | Nut-HHF, Whiz            |
| 11   | 32105-13    | 9    | Screw-HWH                |
| 12   | 112-7315    | 1    | Cover-Power, Center      |
| 13   | 94-5583     | 1    | Knob                     |
| 14   | 3256-58     | 8    | Washer-Flat              |
| 15   | 3218-2      | 1    | Nut-Jam                  |
| 16   | 115-1900    | 1    | Controller               |
| 17   | 115-5482    | 1    | Power Center Bracket ASM |
| 17:2 | 115-5459    | 1    | Decal-Warning            |
| 18   | 322-5       | 1    | Screw-HH                 |
| 19   | 42862       | 1    | Block-Terminal, Ground   |
| 20   | 80-9330     | 1    | Audio Alarm ASM          |
| 20:1 | 104-5107    | 1    | Nut-Plastic, Knurled     |
| 21   | 114-3321    | 1    | Controller-Tec           |

| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 22   | 110-6035-01 | 1    | Bracket-Power Center, Rear |
| 23   | 99-7411     | 1    | Point-Power                |
| 24   | 99-7416     | 1    | Cap                        |
| 25   | 321-44      | 4    | Screw-HHF                  |
| 26   | 32105-15    | 1    | Screw-HWH                  |
| 27   | 114-5502    | 1    | Clip-Fuse                  |
| 28   | 110-6088    | 1    | Harness-Wire, Platform     |
| 29   | 114-5508    | 1    | Rod-Hinge                  |
| 30   | 112-7316    | 1    | Cover-Storage, Center      |
| 31   | 114-0001    | 1    | Lid-Storage, Center        |
| 31:2 | 117-2754    | 1    | Decal-Warning              |
| 31:3 | 114-0847    | 1    | Decal-Service              |
| 32   | 110-6007    | 1    | Decal-Fuse                 |
| 33   | 42863       | 1    | Strip-Jumper               |
| 34   | 237-164     | 1    | Grommet                    |
| 35   | 3254-6      | 1    | Washer-Lock, Internal      |
| 36   | 110-8823    | 1    | Block-Junction             |
| 37   | 115-5417    | 2    | Strip-Foam                 |
| 38   | 115-5592    | 1    | Mount-Post, Positive       |
| 39   | 3290-409    | 2    | Rivet                      |
| 40   | 113690      | 1    | Nut-Coupling               |
| 41   | 114-0163    | 1    | Decal-Electrical           |

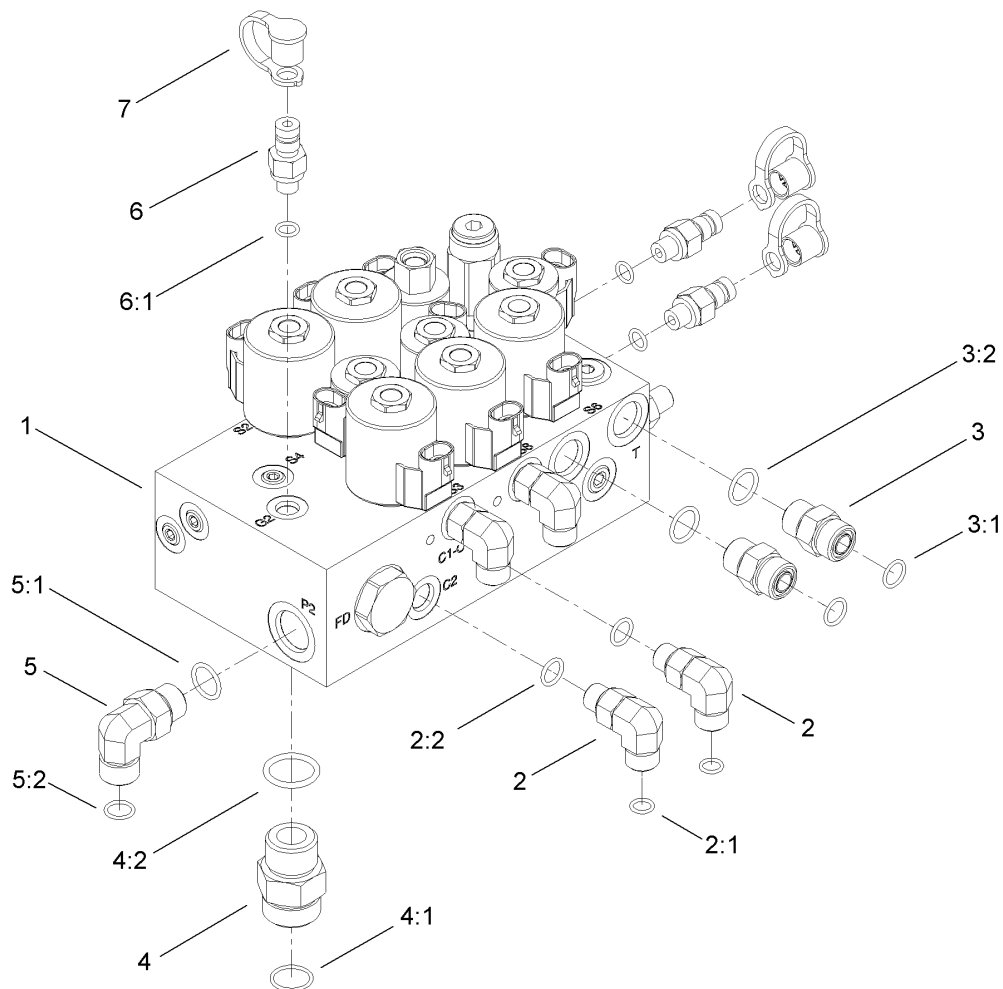


## Battery and Lift Manifold Assembly

| Ref. | Part Number | Qty. | Description                     |
|------|-------------|------|---------------------------------|
| 1    | 106-5190    | 2    | Battery                         |
| 2    | 110-6037-01 | 1    | Panel-Access, Rear              |
| 3    | 3234-42     | 5    | Screw-HHF                       |
| 4    | 114-5681-03 | 1    | Support-Fuse                    |
| 5    | 110-8820    | 1    | Fuse-Mega, 300A                 |
| 6    | 114-5682    | 2    | Strap-Jumper                    |
| 7    | 3255-8      | 6    | Washer-Lock                     |
| 8    | 32149-8     | 2    | Nut-Keps                        |
| 9    | 3234-1      | 8    | Screw-HHF                       |
| 10   |             | 1    | Lift Manifold ASM ●             |
| 11   | 354-93      | 2    | Fitting-Elbow, 90               |
| 12   | 114-0832    | 1    | Hose-Fuel                       |
| 13   | 2412-108    | 2    | Clamp-Worm                      |
| 14   | 114-5585    | 2    | Shim-Support, Hood              |
| 15   | 110-6092    | 1    | Harness-Wire, Engine            |
| 16   | 104-8301    | 7    | Nut-HF, NI                      |
| 17   | 114-0149    | 1    | Fuel/Water Separator Filter ASM |
| 17:1 | 115-5470    | 1    | Gasket-Beveled                  |
| 17:2 | 115-5471    | 1    | Element-Separator, Fuel/Water   |
| 17:3 | 115-5472    | 1    | O Ring-Bowl                     |
| 18   | 114-0881    | 2    | Strap-Battery                   |
| 19   | 114-0170    | 1    | Sensor-Wif                      |

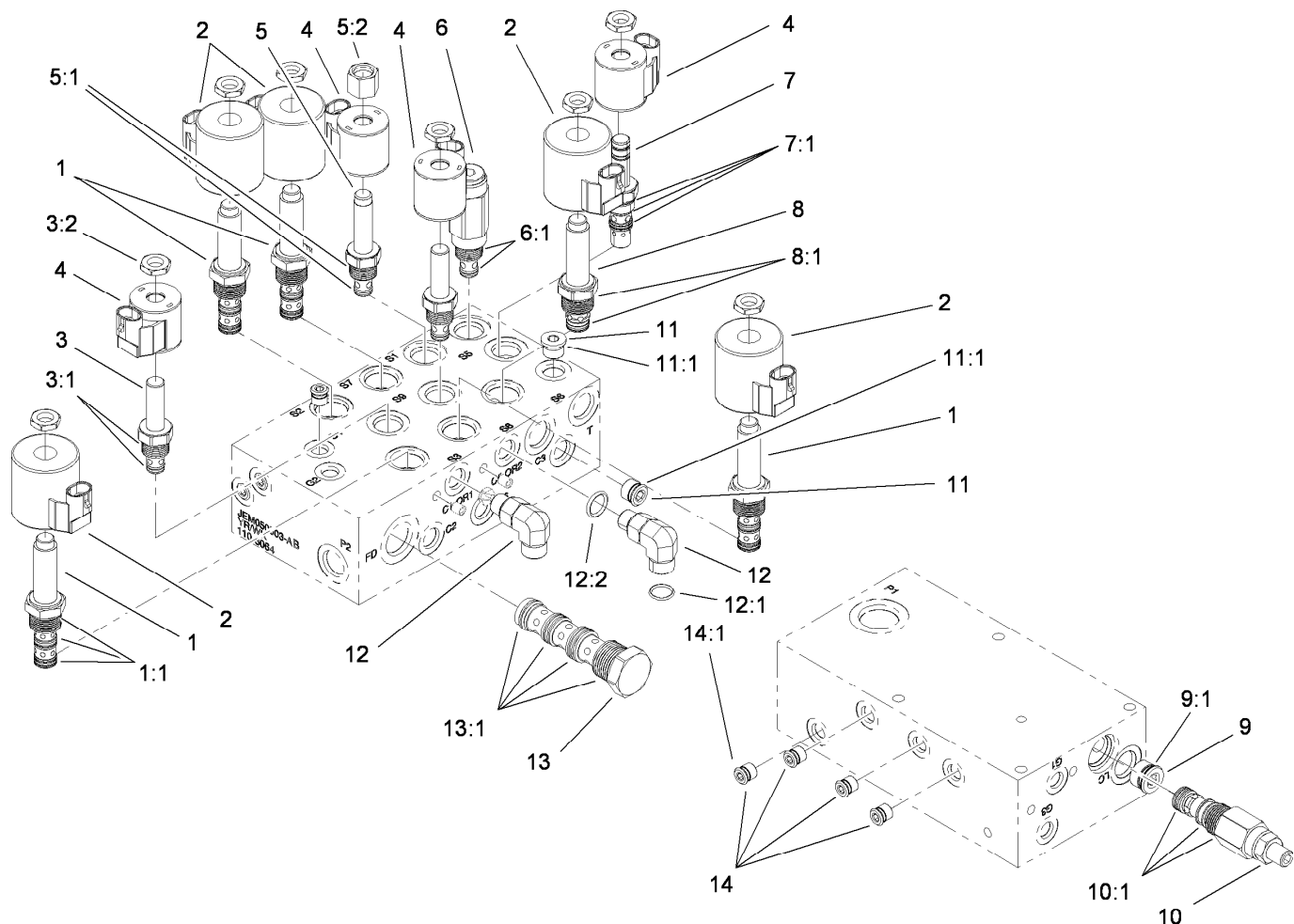
| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 20   | 104-7201    | 7    | Nut-HF              |
| 21   | 114-5910-03 | 1    | Plate-Mounting      |
| 22   | 3234-33     | 5    | Screw-HHF           |
| 23   | 323-7       | 2    | Screw-HH            |
| 24   | 112-7421-03 | 1    | Plate-Mount, Filter |
| 25   | 340-148     | 1    | Fitting-Tee         |
| 25:1 | 237-81      | 1    | O-Ring              |
| 25:2 | 237-58      | 2    | O-Ring              |
| 26   | 96-0864     | 1    | Fitting-Straight    |
| 26:1 | 237-81      | 1    | O-Ring              |
| 27   | 340-157     | 1    | Fitting-HYD, Tee    |
| 27:1 | 237-79      | 1    | O-Ring              |
| 27:2 | 237-30      | 2    | O-Ring              |
| 28   | 3220-2      | 2    | Nut-Jam             |
| 29   | 114-3315    | 1    | Solenoid            |
| 30   | 33004-00    | 4    | Nut-HF              |
| 31   | 110-8818    | 1    | Fuse-Mega, 125A     |
| 32   | 114-3318    | 2    | Holder-Fuse, Mega   |
| 33   | 104-8300    | 4    | Nut-HF, NI          |
| 34   | 94-2413     | 2    | Nut-U               |
| 35   | 114-0022-03 | 1    | Support-Hood, Frame |
| 36   | 321-11      | 2    | Screw-HH            |
| 37   | 32180-008   | 1    | Insulator-Lug, Red  |
| 38   | 3234-47     | 6    | Screw-HHF           |

● Not serviced separately



## Lift Manifold Assembly

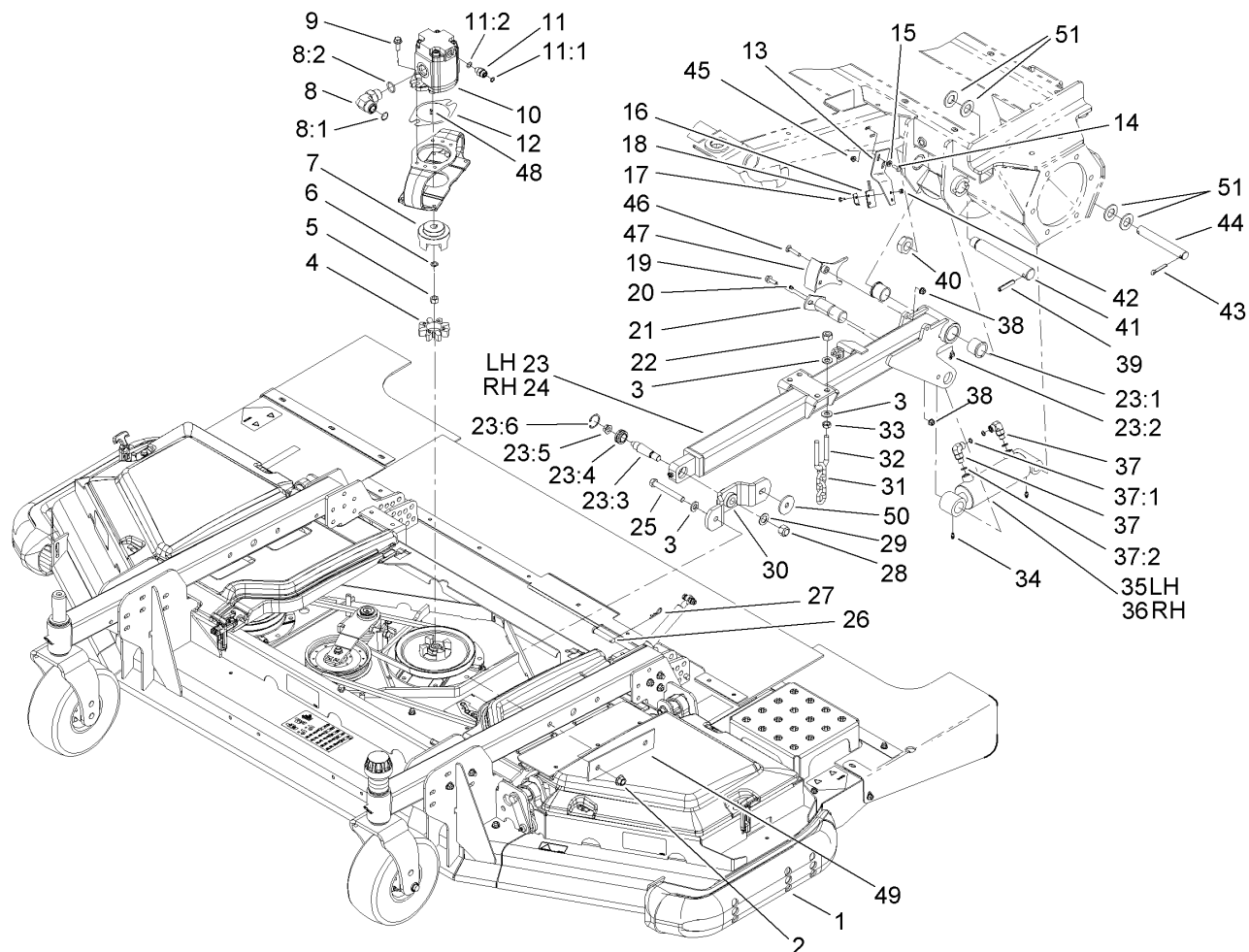
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 110-6064    | 1    | Manifold-Lift         |
| 2    | 340-77      | 2    | Fitting-Elbow, 90 DEG |
| 2:1  | 237-22      | 1    | O-Ring                |
| 2:2  | 237-42      | 1    | O-Ring                |
| 3    | 340-4       | 2    | Fitting-Straight      |
| 3:1  | 237-30      | 1    | O-Ring                |
| 3:2  | 237-79      | 1    | O-Ring                |
| 4    | 340-9       | 1    | Fitting-STR           |
| 4:1  | 237-58      | 1    | O-Ring                |
| 4:2  | 237-81      | 1    | O-Ring                |
| 5    | 340-17      | 1    | Fitting-Elbow, 90 DEG |
| 5:1  | 237-65      | 1    | O-Ring                |
| 5:2  | 237-80      | 1    | O-Ring                |
| 6    | 354-77      | 3    | Fitting-Quick         |
| 6:1  | 237-78      | 1    | O-Ring                |
| 7    | 354-79      | 3    | Cap-Dust              |



## Hydraulic Lift Manifold Assembly No. 110-6064

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 115-5400    | 4    | Solenoid Valve ASM    |
| 1:1  | 107-7813    | 1    | Seal Kit              |
| 2    | 112-9211    | 5    | Coil-12Vdc, Metripack |
| 3    | 112-9206    | 2    | Solenoid Valve ASM    |
| 3:1  | 105-9156    | 1    | Seal Kit              |
| 3:2  | 110-2634    | 1    | Nut-Coil              |
| 4    | 105-9333    | 4    | Coil-12Vdc            |
| 5    | 107-7517    | 1    | Valve-Solenoid        |
| 5:1  | 105-9156    | 1    | Seal Kit              |
| 5:2  | 107-7812    | 1    | Nut-Solenoid          |
| 6    | 115-5499    | 1    | Valve-Relief          |
| 6:1  | 105-9156    | 1    | Seal Kit              |
| 7    | 115-5405    | 1    | Solenoid Valve ASM    |
| 7:1  | 115-5413    | 1    | Seal Kit              |
| 8    | 115-5404    | 1    | Valve-Solenoid        |

| Ref. | Part Number | Qty. | Description                       |
|------|-------------|------|-----------------------------------|
| 8:1  | 105-9159    | 1    | Seal Kit                          |
| 9    | 106-1027    | 1    | Plug-HYD                          |
| 9:1  | 237-79      | 1    | O-Ring                            |
| 10   | 115-5402    | 1    | Valve-Logic, 250 PSI (Adjustable) |
| 10:1 | 107-7813    | 1    | Seal Kit                          |
| 11   | 106-1026    | 1    | Plug-HYD                          |
| 11:1 | 237-42      | 1    | O-Ring                            |
| 12   | 340-77      | 2    | Fitting-Elbow, 90 DEG             |
| 12:1 | 237-22      | 1    | O-Ring                            |
| 12:2 | 237-42      | 1    | O-Ring                            |
| 13   | 115-5406    | 1    | Divider-Flow                      |
| 13:1 | 110-6111    | 1    | Seal Kit                          |
| 14   | 353-990     | 7    | Plug ASM                          |
| 14:1 | 237-78      | 1    | O-Ring                            |

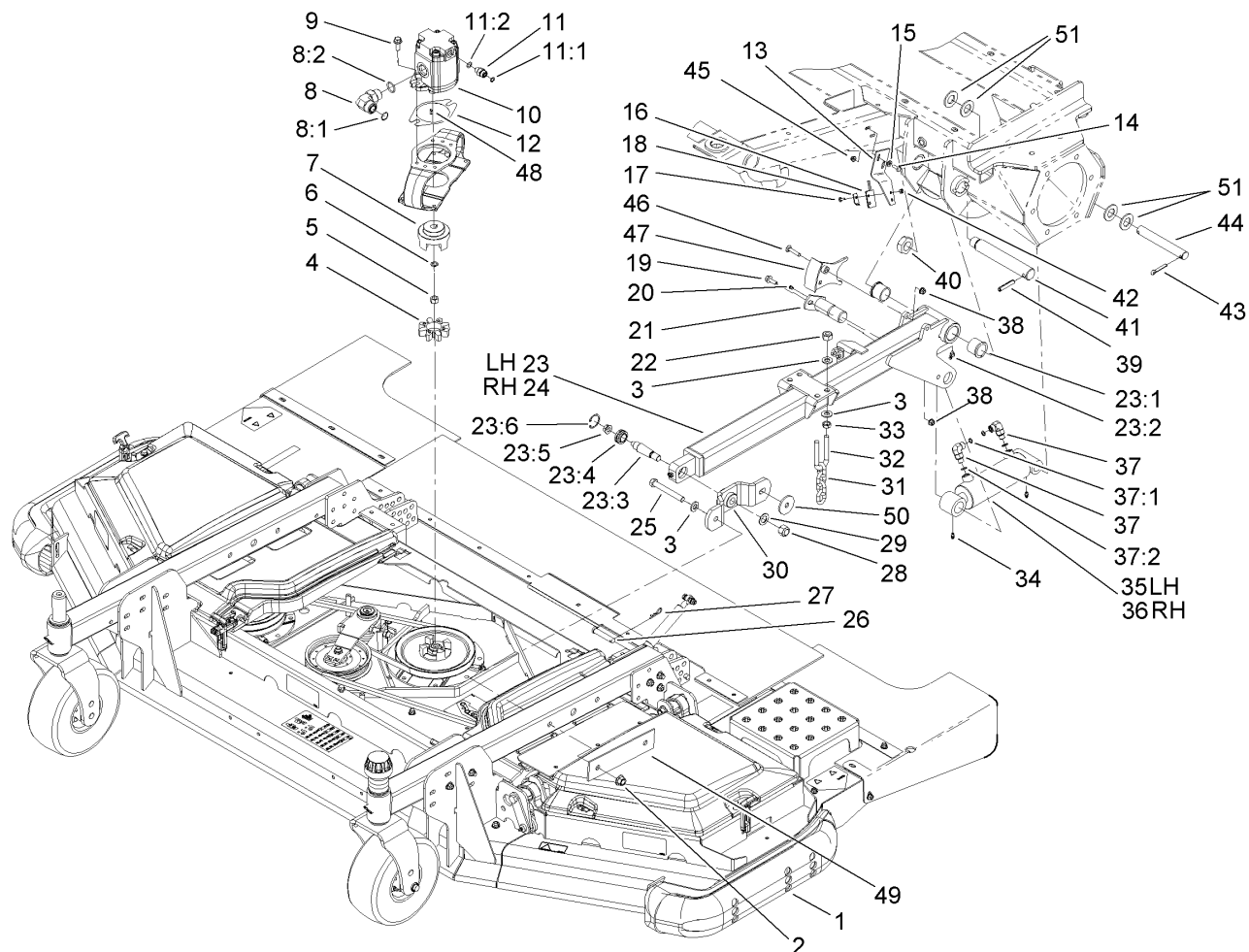


## Front Deck Lift Arm and Cylinder Assembly

| Ref. | Part Number | Qty. | Description               | Ref. | Part Number | Qty. | Description             |
|------|-------------|------|---------------------------|------|-------------|------|-------------------------|
| 1    |             | 1    | Front Deck ASM ■          | 22   | 3296-25     | 4    | Nut-Lock, NI            |
| 2    | 99-5107     | 4    | Nut-Lock                  | 23   | 110-5962    | 1    | LH Front Lift Arm ASM   |
| 3    | 3256-26     | 12   | Washer-Flat               | 23:1 | 104-0015    | 2    | Bushing-Flange          |
| 4    | 104-3542    | 3    | Spider                    | 23:2 | 302-11      | 2    | Fitting-Lube, 45 DEG    |
| 5    | 110-8815    | 3    | Nut-Hex                   | 23:3 | 105-7468    | 1    | Stud-Tapered            |
| 6    | 112-6957    | 3    | Washer-Hardened           | 23:4 | 105-7441    | 1    | Bearing-Spherical       |
| 7    | 104-3541    | 3    | Hub-Spider                | 23:5 | 32128-42    | 1    | Nut-HF                  |
| 8    | 340-142     | 5    | Fitting-Elbow-90          | 23:6 | 32151-34    | 1    | Ring-Retaining          |
| 8:1  | 237-58      | 1    | O-Ring                    | 24   | 110-5966    | 1    | RH Front Lift Arm ASM ● |
| 8:2  | 237-81      | 1    | O-Ring                    | 24:1 | 104-0015    | 2    | Bushing-Flange ●        |
| 9    | 3234-42     | 6    | Screw-HHF                 | 24:2 | 302-11      | 2    | Fitting-Lube, 45 DEG ●  |
| 10   | 114-4940    | 3    | Gear Motor ASM            | 24:3 | 105-7468    | 1    | Stud-Tapered ●          |
| 11   | 340-2       | 3    | Fitting-Straight          | 24:4 | 105-7441    | 1    | Bearing-Spherical ●     |
| 11:1 | 237-22      | 1    | O-Ring                    | 24:5 | 32128-42    | 1    | Nut-HF ●                |
| 11:2 | 237-42      | 1    | O-Ring                    | 24:6 | 32151-34    | 1    | Ring-Retaining ●        |
| 12   | 100-5638    | 3    | Shim                      | 25   | 325-17      | 4    | Screw-HH                |
| 13   | 114-5671    | 1    | Bracket-Sensor            | 26   | 92-2743     | 2    | Pin-Clevis              |
| 14   | 321-4       | 2    | Screw-HH                  | 27   | 3290-467    | 2    | Pin-Hair                |
| 15   | 3256-22     | 2    | Washer-Flat               | 28   | 3296-41     | 2    | Nut-Lock NI             |
| 16   | 106-9288    | 1    | Sensor-Proximity, Ferrous | 29   | 86-1440     | 2    | Washer-Flat             |
| 17   | 3229-34     | 1    | Screw-CARR                | 30   | 115-5442-01 | 2    | Support-Hub             |
| 18   | 100-4872    | 1    | Plate-Switch, Neutral     | 31   | 95-6231     | 2    | Chain-HOC               |
| 19   | 3234-29     | 2    | Screw-HHF                 | 32   | 104-0108    | 2    | U-Bolt                  |
| 20   | 1-811010    | 2    | Plug                      | 33   | 3218-5      | 4    | Nut-Jam                 |
| 21   | 105-7325    | 2    | Pin                       | 34   | 302-5       | 4    | Fitting-Grease          |

● Not illustrated

■ Not serviced separately



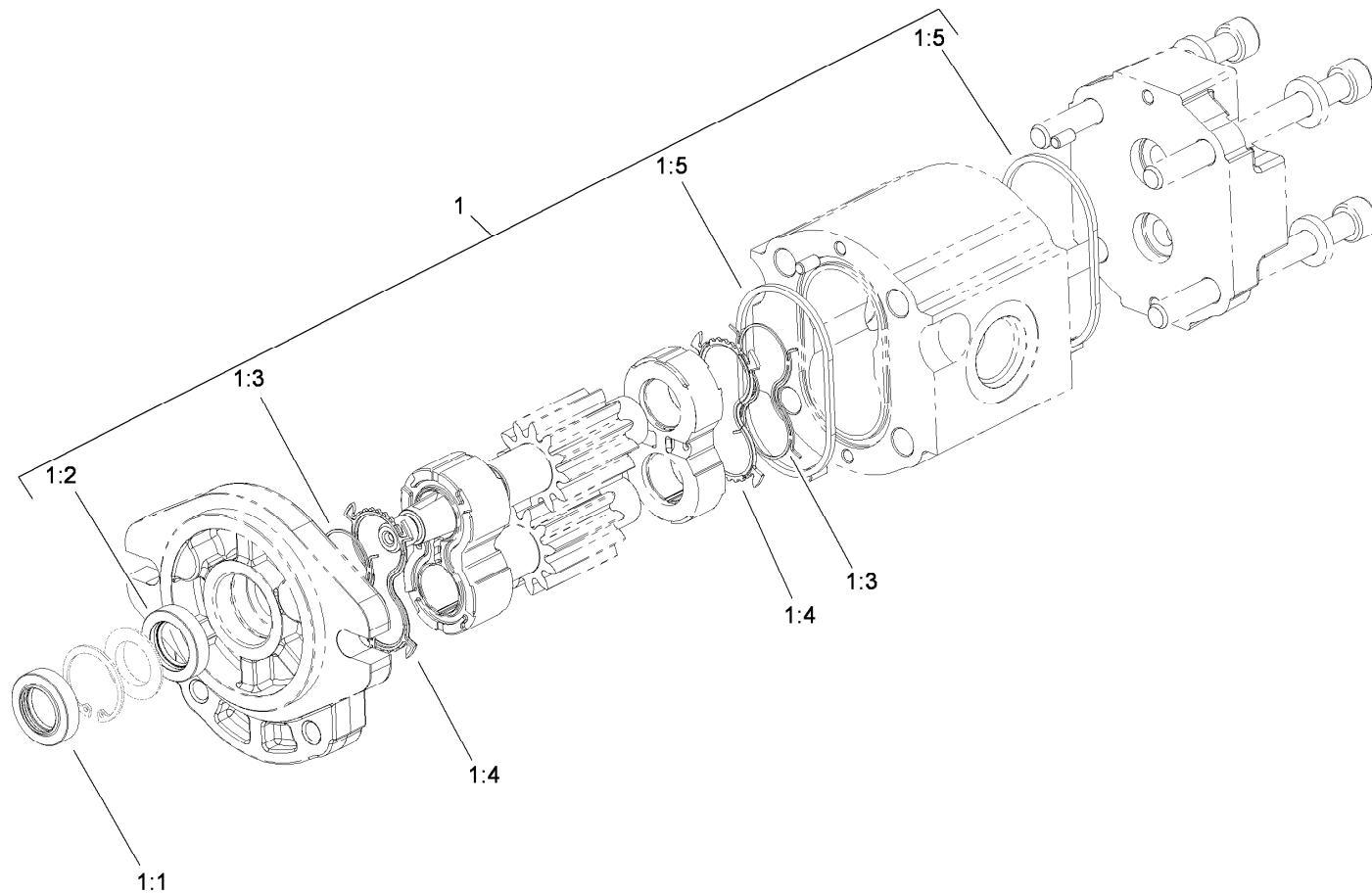
## Front Deck Lift Arm and Cylinder Assembly (continued)

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 35   | 114-4831    | 1    | LH Lift Cylinder ASM   |
| 36   | 114-4830    | 1    | RH Lift Cylinder ASM ● |
| 37   | 340-77      | 4    | Fitting-Elbow, 90 DEG  |
| 37:1 | 237-22      | 1    | O-Ring                 |
| 37:2 | 237-42      | 1    | O-Ring                 |
| 38   | 104-8300    | 3    | Nut-HF, NI             |
| 39   | 32121-110   | 2    | Pin-Roll, Slotted      |
| 40   | 3296-49     | 2    | Nut-Lock, NI           |
| 41   | 100-3017    | 2    | Pin-Arm, Lift          |
| 42   | 3296-2      | 1    | Nut-Lock, NI           |

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 43   | 3272-30     | 4    | Pin-Cotter         |
| 44   | 110-6006    | 2    | Pin-Clevis         |
| 45   | 104-7201    | 2    | Nut-HF             |
| 46   | 3230-4      | 1    | Bolt-CARR          |
| 47   | 114-0738-01 | 1    | Sensor Trigger ASM |
| 48   | 3257-3      | 3    | Key-Woodruff       |
| 49   | 69-8790-01  | 2    | Plate-Reinforcing  |
| 50   | 75-7730     | 2    | Washer-Thrust      |
| 51   | 3256-29     | 8    | Washer-Flat        |

● Not illustrated

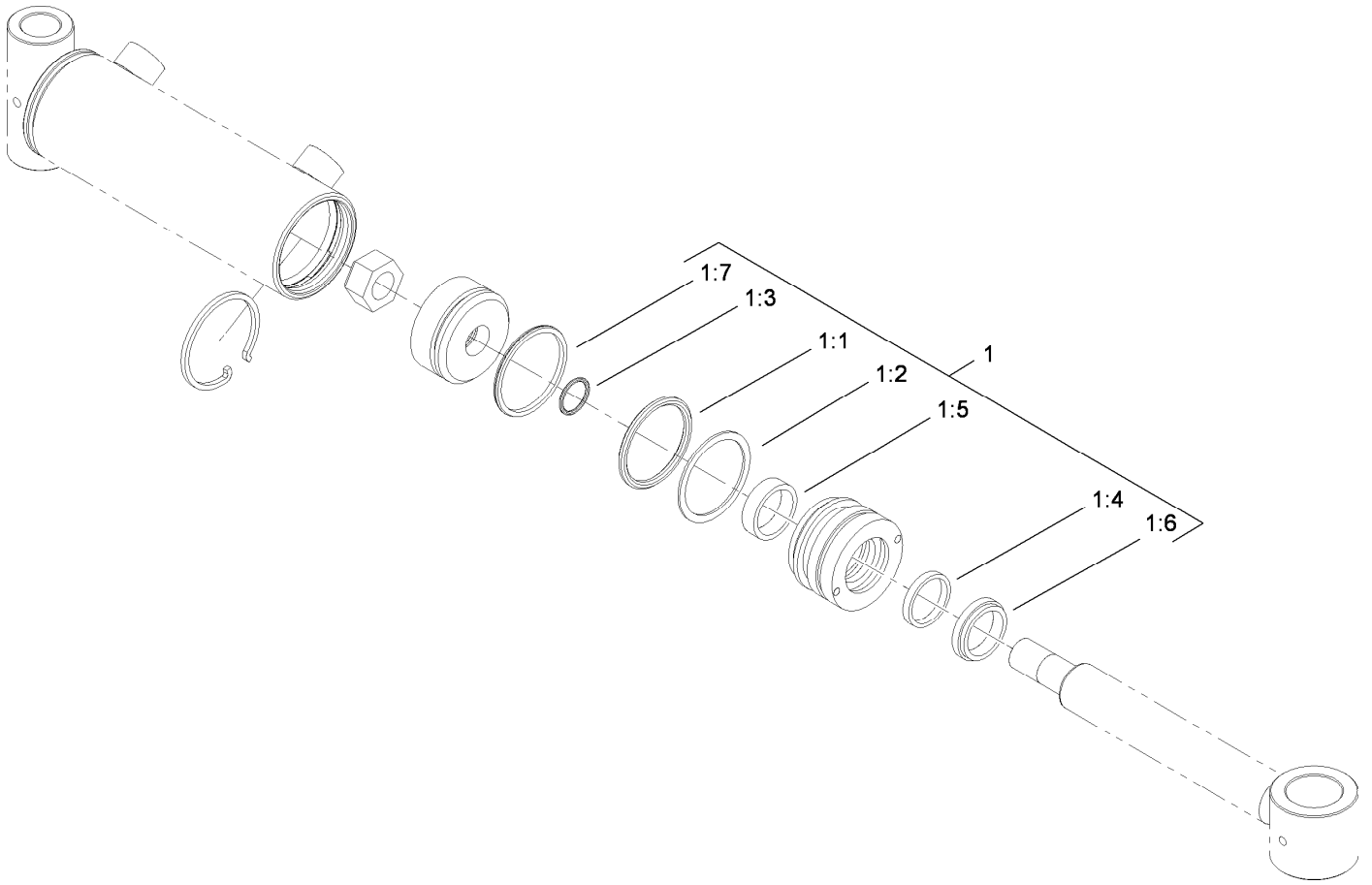
■ Not serviced separately



## Hydraulic Gear Motor Assembly No. 114-4940

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|-------------------------|
| 1           | 114-5620           | 1           | Seal Kit                |
| 1:1         |                    | 1           | Seal-Shaft ●            |
| 1:2         |                    | 1           | Seal-Shaft ●            |
| 1:3         |                    | 2           | Seal-Anti Extrusion ●   |
| 1:4         |                    | 2           | Seal-Plate, Balancing ● |
| 1:5         |                    | 2           | O Ring-Housing ●        |

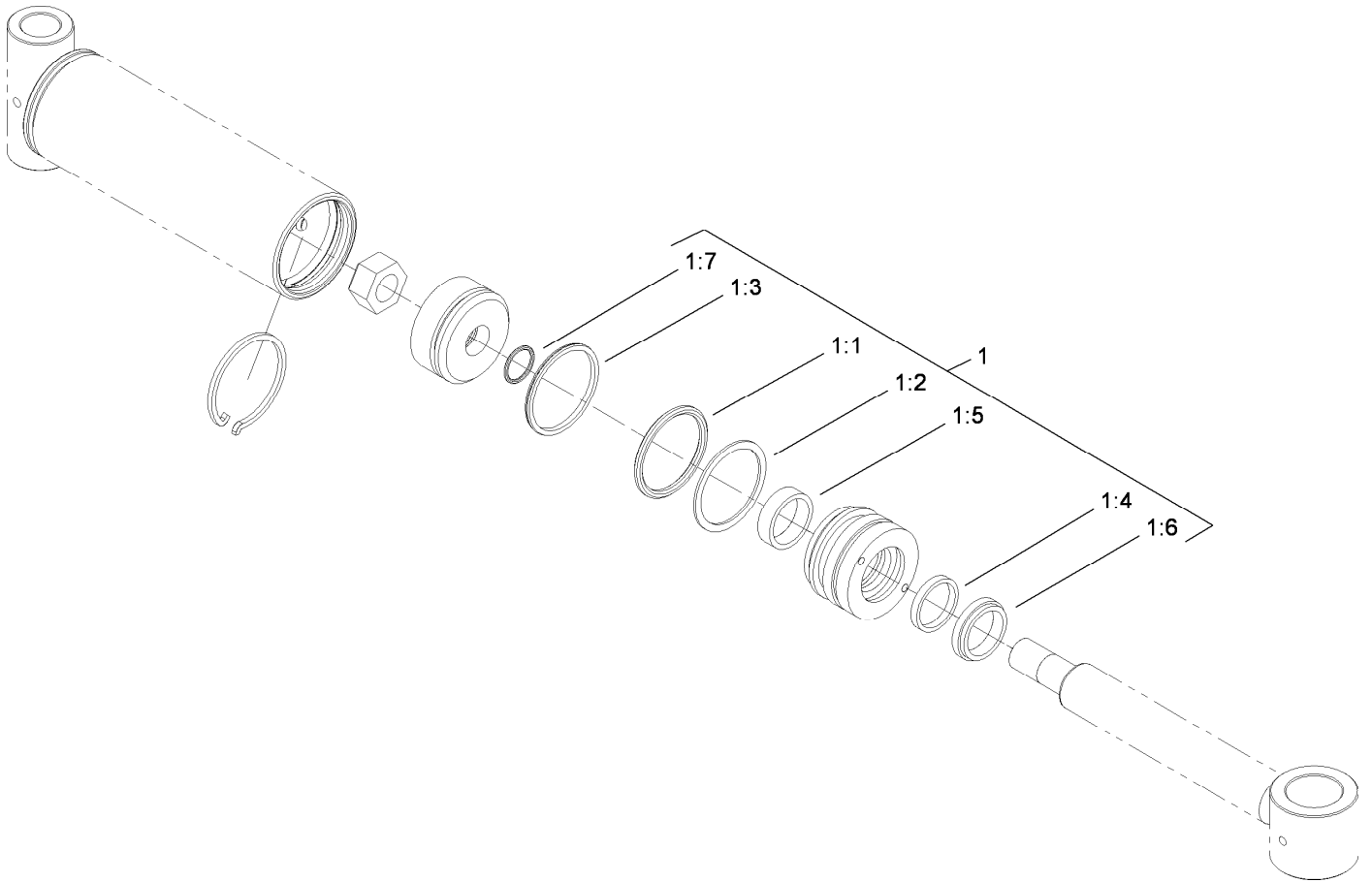
● Not serviced separately



## Hydraulic Cylinder Assembly No. 114-4831

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 114-5611           | 1           | Seal Kit           |
| 1:1         |                    | 1           | Ring-Retaining ●   |
| 1:2         |                    | 1           | Backup ●           |
| 1:3         |                    | 1           | Seal-Bp ●          |
| 1:4         |                    | 1           | Seal-Bs ●          |
| 1:5         |                    | 1           | Ring-Wear ●        |
| 1:6         |                    | 1           | Seal-Dust ●        |
| 1:7         |                    | 1           | Ring-Retaining ●   |

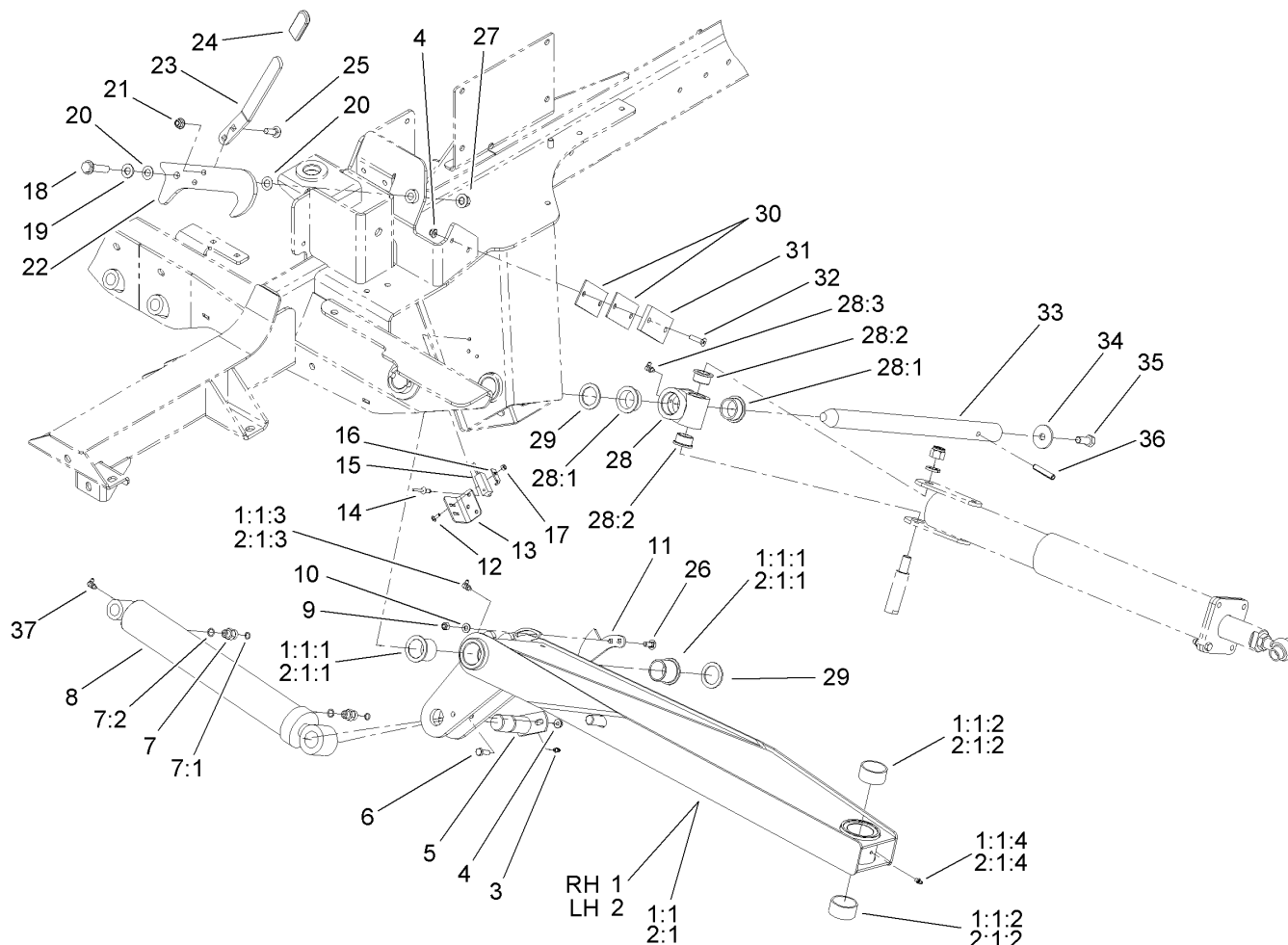
● Not serviced separately



## Hydraulic Cylinder Assembly No. 114-4830

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 114-5611           | 1           | Seal Kit           |
| 1:1         |                    | 1           | Ring-Retaining ●   |
| 1:2         |                    | 1           | Backup ●           |
| 1:3         |                    | 1           | Seal-Bp ●          |
| 1:4         |                    | 1           | Seal-Bs ●          |
| 1:5         |                    | 1           | Ring-Wear ●        |
| 1:6         |                    | 1           | Seal-Dust ●        |
| 1:7         |                    | 1           | Ring-Retaining ●   |

● Not serviced separately



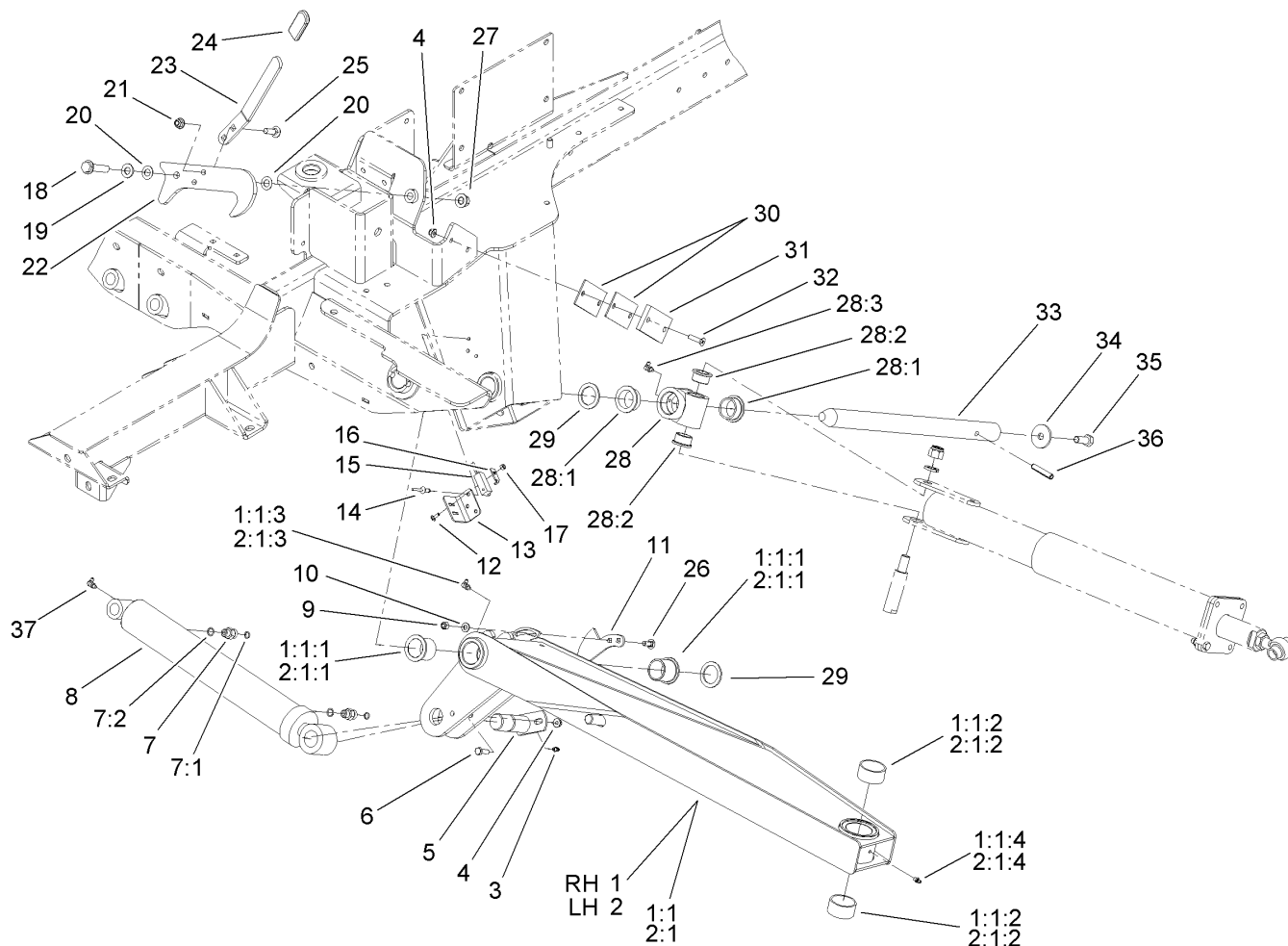
## Wing Lift Arm Assembly

| Ref.  | Part Number | Qty. | Description         |
|-------|-------------|------|---------------------|
| 1     | 114-5650-01 | 1    | RH Lift Arm ASM ●   |
| 1:1   |             | 1    | Lift Arm ASM, RH ●■ |
| 1:1:1 | 69-6470     | 2    | Bushing-Castor ●    |
| 1:1:2 | 114-5596    | 2    | Bushing-Straight ●  |
| 1:1:3 | 302-60      | 1    | Fitting-Grease ●    |
| 1:1:4 | 302-5       | 1    | Fitting-Grease ●    |
| 2     | 114-5660-01 | 1    | LH Lift Arm ASM     |
| 2:1   |             | 1    | Lift Arm ASM, LH ■  |
| 2:1:1 | 69-6470     | 2    | Bushing-Castor      |
| 2:1:2 | 114-5596    | 2    | Bushing-Straight    |
| 2:1:3 | 302-60      | 1    | Fitting-Grease      |
| 2:1:4 | 302-5       | 1    | Fitting-Grease      |
| 3     | 302-5       | 2    | Fitting-Grease      |
| 4     | 104-8300    | 6    | Nut-HF, NI          |
| 5     | 105-7325    | 2    | Pin                 |
| 6     | 322-5       | 2    | Screw-HH            |
| 7     | 340-2       | 4    | Fitting-Straight    |
| 7:1   | 237-22      | 1    | O-Ring              |
| 7:2   | 237-42      | 1    | O-Ring              |
| 8     | 114-5685    | 2    | HYD Cylinder ASM    |
| 9     | 3296-29     | 4    | Nut-Lock, NI        |
| 10    | 3256-23     | 4    | Washer-Plain        |
| 11    | 112-7339    | 2    | Plate-Sensing       |
| 12    | 3229-34     | 2    | Screw-CARR          |
| 13    | 112-7338    | 2    | Plate-Aluminum      |

| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 14   | 3290-412    | 6    | Rivet-Blind               |
| 15   | 106-9288    | 2    | Sensor-Proximity, Ferrous |
| 16   | 100-4872    | 2    | Plate-Switch, Neutral     |
| 17   | 3296-2      | 2    | Nut-Lock, NI              |
| 18   | 3234-46     | 2    | Screw-HHF                 |
| 19   | 3256-26     | 2    | Washer-Flat               |
| 20   | 104-3577    | 4    | Washer                    |
| 21   | 104-8301    | 4    | Nut-HF, NI                |
| 22   | 114-5658-03 | 2    | Latch-Wing                |
| 23   | 114-5659-03 | 2    | Handle-Latch              |
| 24   | 48-7081     | 2    | Grip-Plastic              |
| 25   | 3231-25     | 4    | Bolt-CARR                 |
| 26   | 3230-16     | 4    | Screw-CARR                |
| 27   | 99-5107     | 2    | Nut-Lock                  |
| 28   | 115-5468    | 2    | Pivot Hub ASM             |
| 28:1 | 115-5469    | 2    | Bushing-Flange            |
| 28:2 | 114-5680    | 2    | Bushing-Flange            |
| 28:3 | 302-60      | 1    | Fitting-Grease            |
| 29   | 256-304     | 4    | Washer-Thrust             |
| 30   | 114-5675    | 4    | Shim-Pad                  |
| 31   | 69-9300     | 2    | Pad-Bumper                |
| 32   | 32108-103   | 4    | Screw-FH                  |
| 33   | 100-5582    | 2    | Shaft-Pivot, Lift Arm     |
| 34   | 106-2008    | 2    | Washer-Thrust             |
| 35   | 325-5       | 2    | Screw-HH                  |

● Not illustrated

■ Not serviced separately

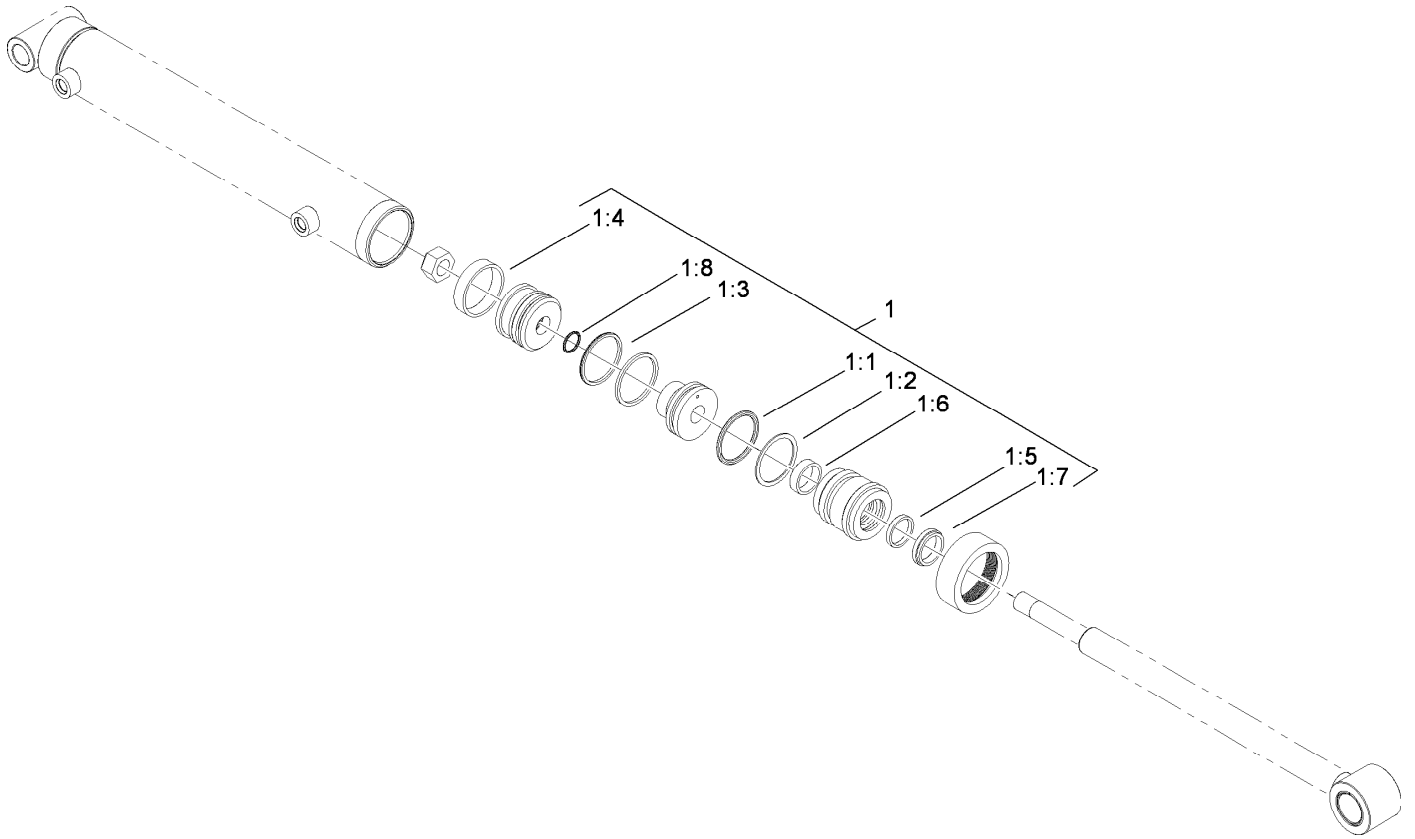


## Wing Lift Arm Assembly (continued)

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 36   | 32121-110   | 2    | Pin-Roll, Slotted |
| 37   | 302-60      | 2    | Fitting-Grease    |

● Not illustrated

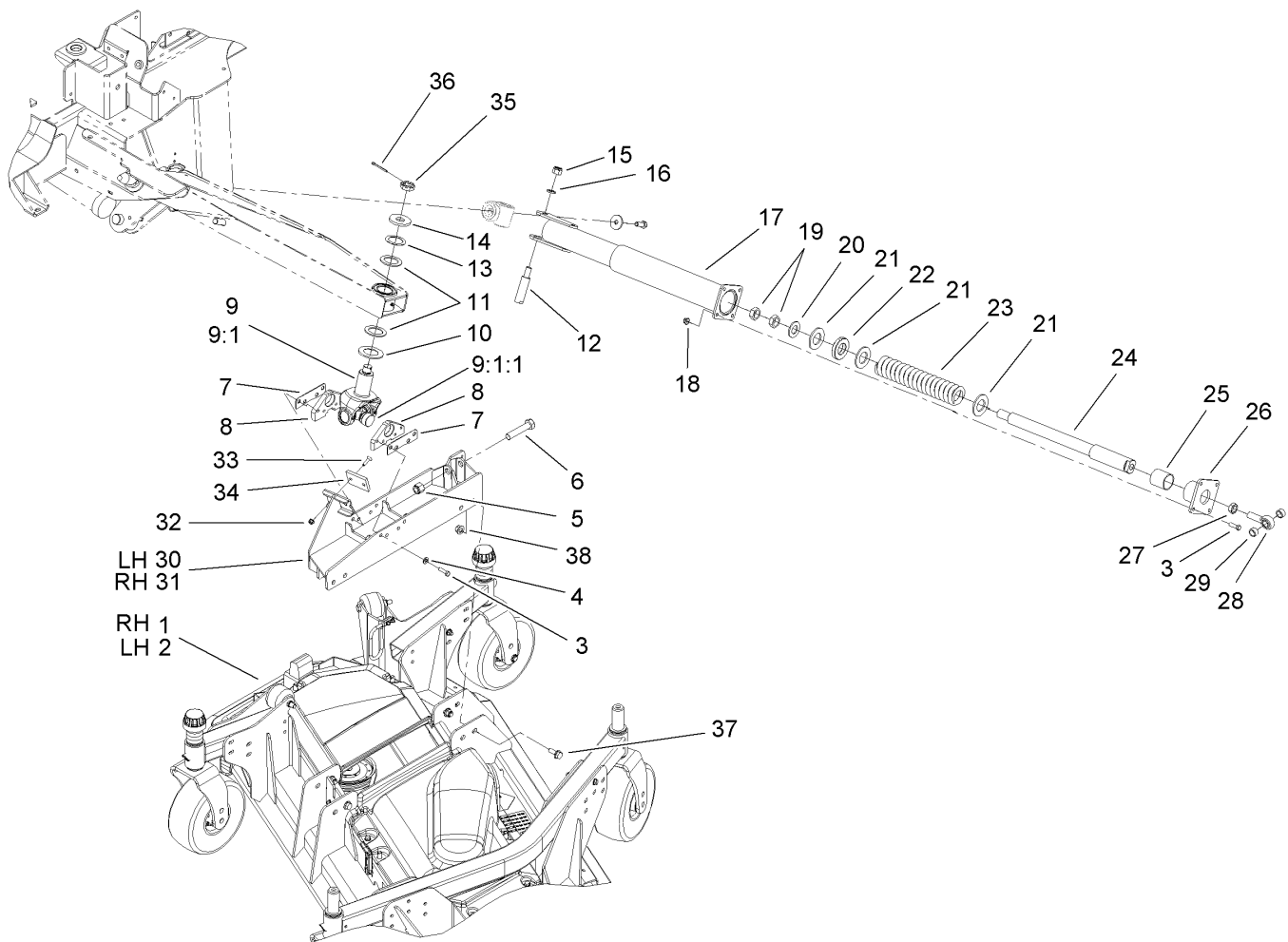
■ Not serviced separately



## Hydraulic Cylinder Assembly No. 114-5685

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 114-5612           | 1           | Seal Kit           |
| 1:1         |                    | 1           | Ring-Retaining ●   |
| 1:2         |                    | 1           | Backup ●           |
| 1:3         |                    | 1           | Seal-Bp ●          |
| 1:4         |                    | 1           | Ring-Wear ●        |
| 1:5         |                    | 1           | Seal-Bs ●          |
| 1:6         |                    | 1           | Ring-Wear ●        |
| 1:7         |                    | 1           | Seal-Dust ●        |
| 1:8         |                    | 1           | Ring-Retaining ●   |

● Not serviced separately



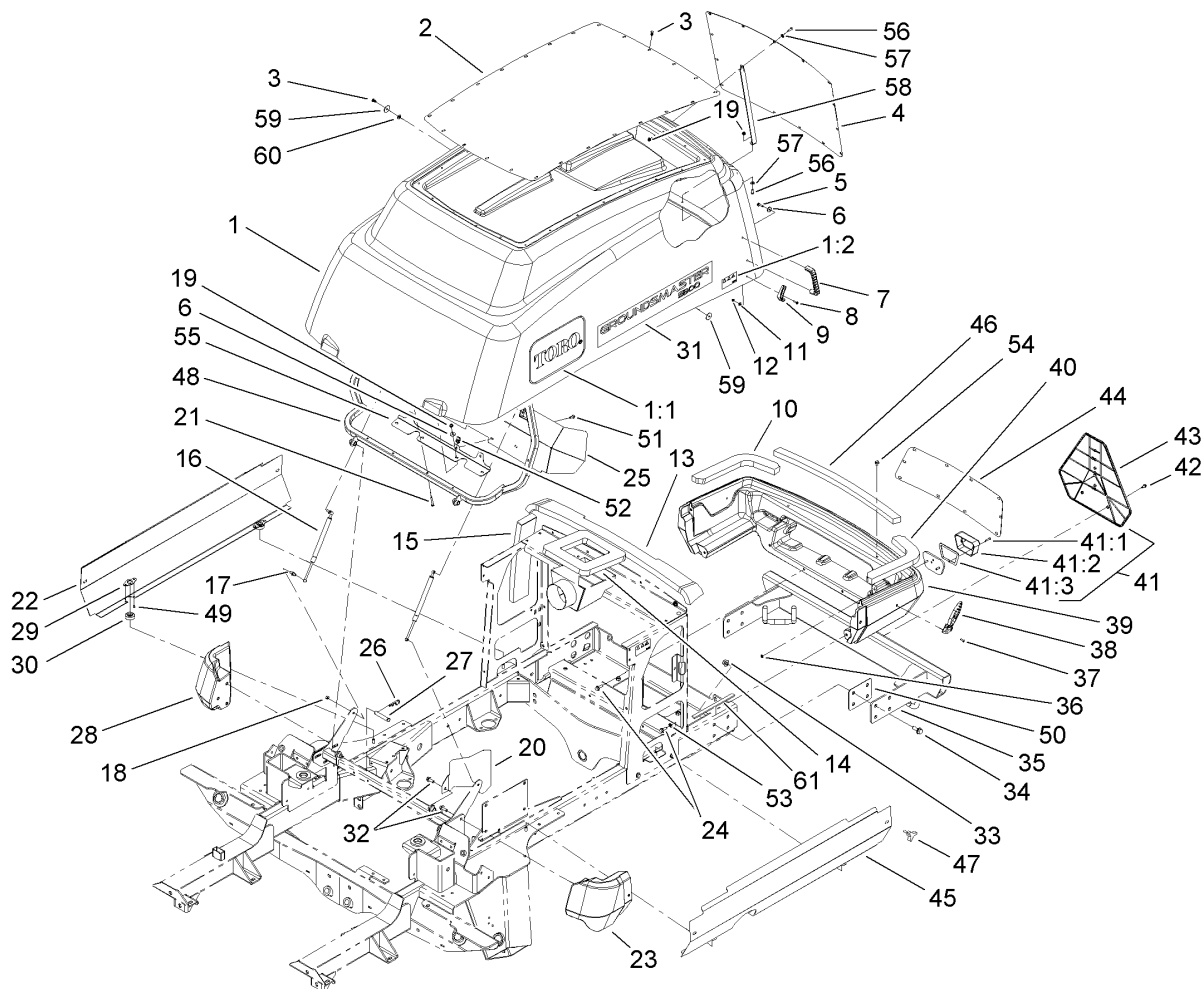
## Wing Connection and Impact Arm Assembly

| Ref.  | Part Number | Qty. | Description           |
|-------|-------------|------|-----------------------|
| 1     |             | 1    | Right Deck ASM ● ■    |
| 2     |             | 1    | Left Deck ASM ■       |
| 3     | 323-7       | 24   | Screw-HH              |
| 4     | 3256-24     | 16   | Washer-Flat           |
| 5     | 3296-51     | 2    | Nut-Lock, NI          |
| 6     | 328-5       | 2    | Screw-HH              |
| 7     | 104-0731    | 4    | Shim                  |
| 8     | 115-8870-03 | 4    | Mount-Base            |
| 9     | 114-5640-03 | 2    | Joint Yoke ASM        |
| 9:1   |             | 1    | Yoke-Joint ■          |
| 9:1:1 | 104-4299    | 1    | Cross And Bearing Kit |
| 10    | 104-0720    | 2    | Spacer                |
| 11    | 104-0721    | 4    | Washer-Thrust         |
| 12    | 104-2281    | 2    | Shaft-Pivot           |
| 13    | 114-5641    | 2    | Washer-Thrust         |
| 14    | 104-0719    | 2    | Washer-Hardened       |
| 15    | 3296-53     | 2    | Nut-Lock, NI          |
| 16    | 3253-8      | 2    | Washer-Lock           |
| 17    | 112-7330-03 | 2    | Arm-Impact, Rear      |
| 18    | 104-8301    | 8    | Nut-HF, NI            |

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 19   | 3220-9      | 4    | Nut-Jam              |
| 20   | 3256-62     | 2    | Washer-Flat          |
| 21   | 114-5986    | 6    | Washer-Plain         |
| 22   | 114-5992    | 2    | Bearing-Plastic      |
| 23   | 114-5993    | 2    | Spring-Compression   |
| 24   | 114-5987    | 2    | Shaft-Spring         |
| 25   | 114-5989    | 2    | Bushing-Plain        |
| 26   | 114-5677-03 | 2    | Housing              |
| 27   | 3220-7      | 2    | Nut-Jam              |
| 28   | 105-2806    | 2    | End-Rod              |
| 29   | 74-3730     | 4    | Spacer-Spindle, Rear |
| 30   | 114-0925-01 | 1    | Connection-Deck, LH  |
| 31   | 114-0926-01 | 1    | Connection-Deck, RH  |
| 32   | 104-8300    | 4    | Nut-HF, NI           |
| 33   | 32108-103   | 4    | Screw-FH             |
| 34   | 69-9290     | 2    | Pad-Bumper           |
| 35   | 99-3139     | 2    | Nut                  |
| 36   | 3272-25     | 2    | Pin-Cotter           |
| 37   | 3234-38     | 16   | Screw-HHF            |
| 38   | 99-5107     | 16   | Nut-Lock             |

● Not illustrated

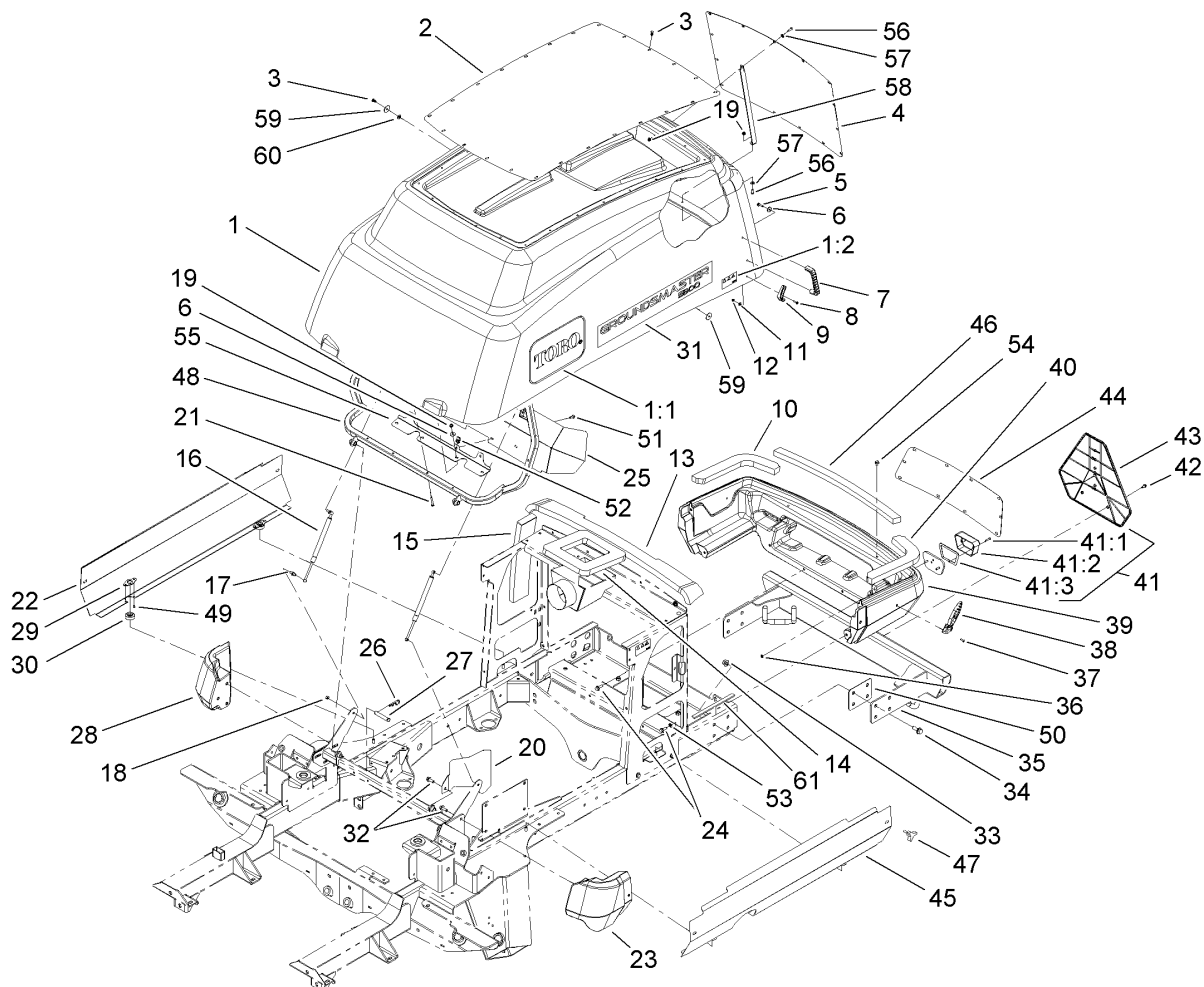
■ Not serviced separately



## Hood Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 114-5555    | 1    | Hood ASM              |
| 1:1  | 114-0990    | 2    | Decal                 |
| 1:2  | 106-6754    | 2    | Decal-Danger          |
| 2    | 114-0076-03 | 1    | Screen-Hood, Top      |
| 3    | 114-4899    | 49   | Plug-Plastic          |
| 4    | 114-0077-03 | 1    | Screen-Hood, Back     |
| 5    | 46-8091     | 4    | Screw-HWH             |
| 6    | 87-6630     | 12   | Washer-Plain          |
| 7    | 65-5100     | 2    | Handle-Door           |
| 8    | 3274-39     | 4    | Screw-HSBH            |
| 9    | 103-2897    | 2    | Latch-Catch           |
| 10   | 114-0187    | 1    | Foam-Rear, RH         |
| 11   | 3256-14     | 4    | Washer-Flat           |
| 12   | 3296-12     | 4    | Nut-Lock, NI          |
| 13   | 114-0185    | 1    | Foam-Hood, Top        |
| 14   | 114-0186    | 1    | Foam-Hood, Air Box    |
| 15   | 114-0184    | 2    | Foam-Hood, Side       |
| 16   | 114-5532    | 2    | Cylinder-Gas          |
| 17   | 103-5752    | 4    | Stud-Ball             |
| 18   | 32153-3     | 4    | Nut-Hex, Side Deform  |
| 19   | 104-7201    | 10   | Nut-HF                |
| 20   | 114-5528-03 | 1    | Shield-Heat           |
| 21   | 321-10      | 8    | Screw-HH              |
| 22   | 114-4890-03 | 1    | Panel-Side            |
| 23   | 114-5558    | 1    | Left Front Shroud ASM |
| 24   | 3234-29     | 8    | Screw-HHF             |
| 25   | 115-5498-03 | 1    | Shield-Heat           |
| 26   | 92-2762     | 2    | Pin-Hair              |

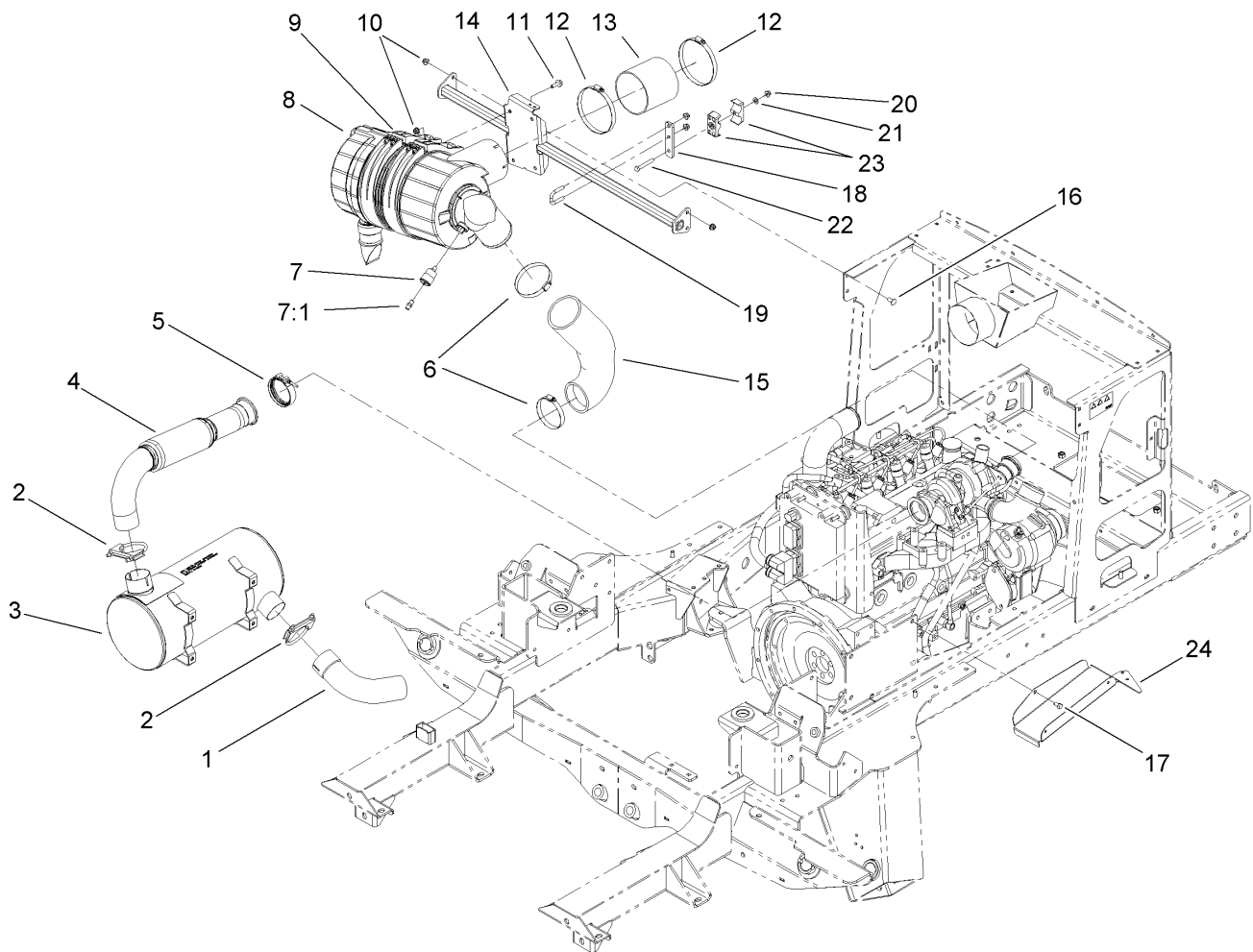
| Ref. | Part Number | Qty. | Description                 |
|------|-------------|------|-----------------------------|
| 27   | 283-55      | 2    | Pin-Clevis                  |
| 28   | 114-5559    | 1    | Right Front Shroud ASM      |
| 29   | 114-5619    | 4    | Plate-Grommet               |
| 30   | 114-4869    | 4    | Grommet                     |
| 31   | 115-5448    | 2    | Decal-Hood                  |
| 32   | 3234-42     | 6    | Screw-HHF                   |
| 33   | 99-5107     | 8    | Nut-Lock                    |
| 34   | 3234-38     | 8    | Screw-HHF                   |
| 35   | 115-5457-03 | 1    | Bumper                      |
| 36   | 104-8310    | 4    | Ring-Retaining              |
| 37   | 3234-4      | 2    | Screw-HHF                   |
| 38   | 103-2898    | 2    | Latch-Rubber                |
| 39   | 114-4868    | 1    | Rear Lower Shroud ASM       |
| 40   | 114-0188    | 1    | Foam-Rear, LH               |
| 41   | 104-6662    | 2    | Stop And Tail Lamp ASM      |
| 41:1 | 32144-93    | 4    | Screw-PPHTF                 |
| 41:2 | 87-6300     | 2    | Lens-Light, Tail            |
| 41:3 | 87-6310     | 2    | Gasket-Light, Tail          |
| 42   | 32144-10    | 2    | Screw-HWH                   |
| 43   | 92-7760     | 1    | Emblem-Vehicle, Slow Moving |
| 44   | 114-4897-03 | 1    | Screen-Shroud, Lower        |
| 45   | 114-5592-03 | 1    | Panel-Side, LH              |
| 46   | 114-0183    | 1    | Foam-Hood, Rear             |
| 47   | 106-2240    | 4    | Knob                        |
| 48   | 114-5548-03 | 1    | Frame-Hood                  |
| 49   | 1-803035    | 8    | Rivet-Pop                   |
| 50   | 115-5458-03 | 4    | Shim-Bumper                 |



## Hood Assembly (continued)

| Ref. | Part Number | Qty. | Description   |
|------|-------------|------|---------------|
| 51   | 3234-4      | 3    | Screw-HHF     |
| 52   | 107069      | 3    | Clip          |
| 53   | 3256-23     | 4    | Washer-Plain  |
| 54   | 32180-030   | 1    | Clip-Tie      |
| 55   | 115-5497-03 | 1    | Plate-Support |
| 56   | 99-7335     | 2    | Screw         |

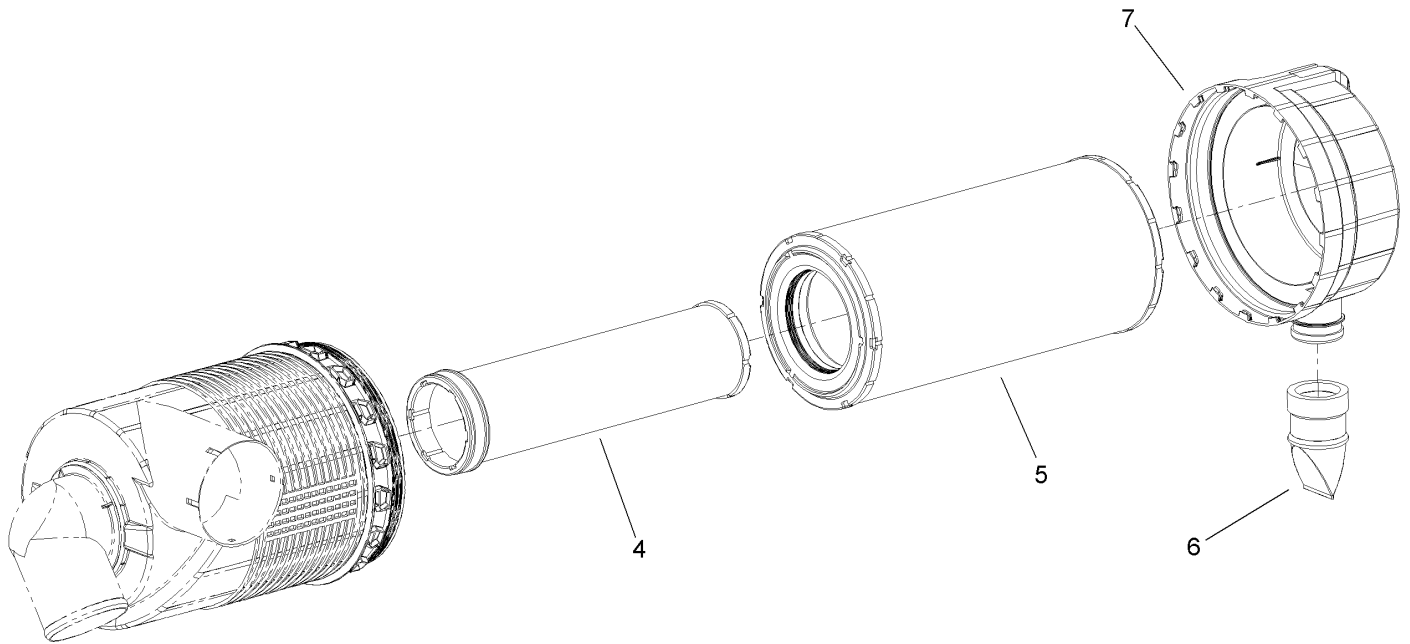
| Ref. | Part Number | Qty. | Description |
|------|-------------|------|-------------|
| 57   | 3256-1      | 2    | Washer-Flat |
| 58   | 115-5522-03 | 1    | Strap-Hood  |
| 59   | 3256-58     | 2    | Washer-Flat |
| 60   | 3256-78     | 1    | Washer-Flat |
| 61   | 107-8676    | 2    | Seal-Foam   |



## Air Cleaner and Muffler Assembly

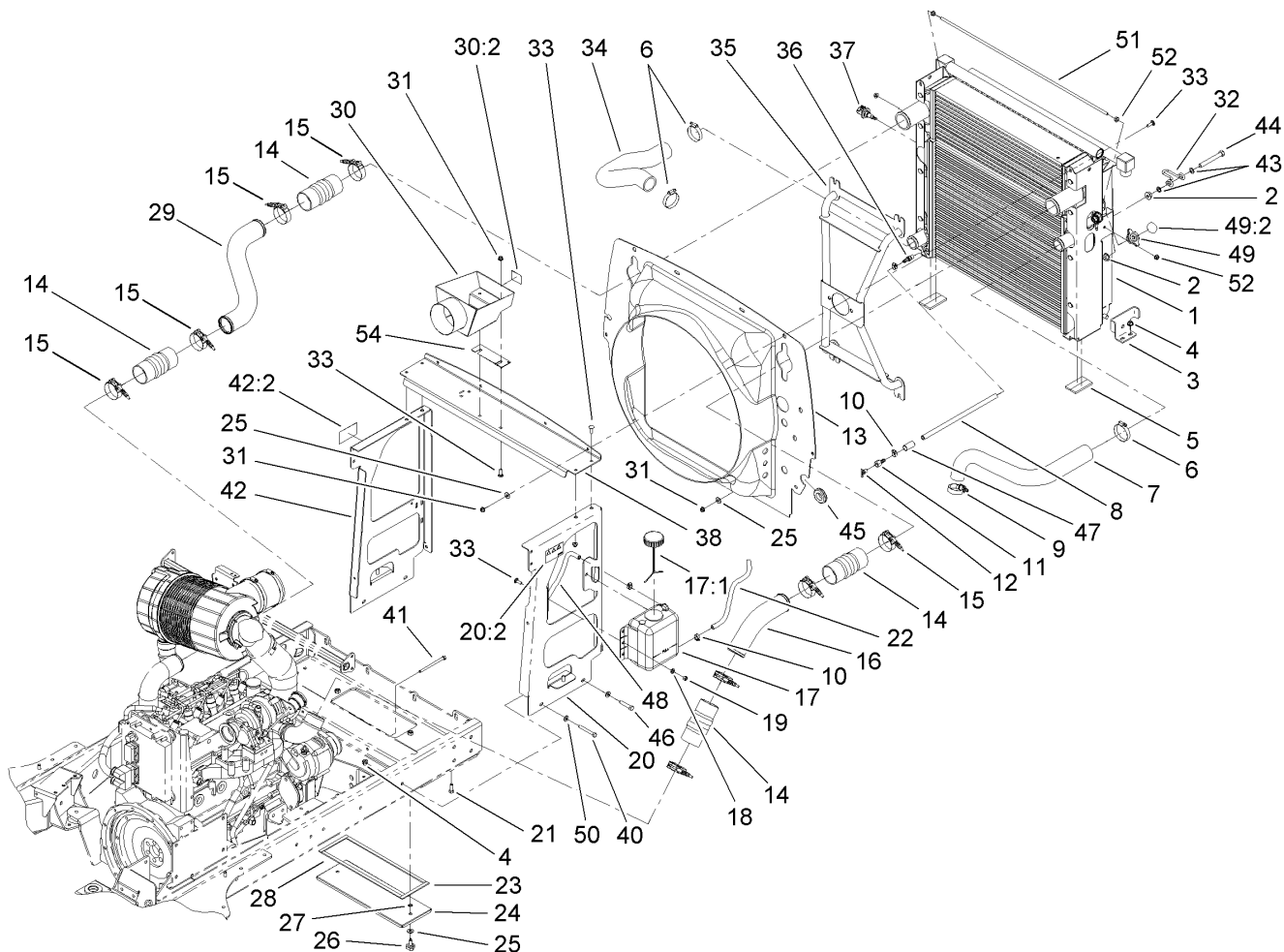
| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 1    | 114-5590    | 1    | Tube-Exhaust               |
| 2    | 112-7310    | 2    | Clamp-Muffler              |
| 3    | 114-5589    | 1    | Muffler                    |
| 4    | 114-5588    | 1    | Tube-Exhaust               |
| 5    | 112-7323    | 1    | Clamp-Exhaust              |
| 6    | 114-4938    | 2    | Clamp-Worm                 |
| 7    | 104-3563    | 1    | Indicator                  |
| 7:1  | 94-1416     | 1    | Adapter-Indicator          |
| 8    | 112-7329    | 1    | Air Cleaner ASM            |
| 9    | 112-7340    | 2    | Band-Mounting, Air Cleaner |
| 10   | 104-8300    | 8    | Nut-HF, NI                 |
| 11   | 3234-29     | 4    | Screw-HHF                  |
| 12   | 2412-46     | 2    | Clamp                      |

| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 13   | 112-7371    | 1    | Hose-Air                 |
| 14   | 112-7348-03 | 1    | Mount-Cleaner, Air       |
| 15   | 114-0979    | 1    | Tube-Intake, Air         |
| 16   | 3230-1      | 4    | Bolt-CARR                |
| 17   | 33104-016   | 4    | Screw-HHF                |
| 18   | 114-5616-03 | 1    | Plate-Mount, Heater Hose |
| 19   | 114-0004    | 1    | U-Bolt                   |
| 20   | 104-8300    | 3    | Nut-HF, NI               |
| 21   | 3256-23     | 1    | Washer-Plain             |
| 22   | 322-11      | 1    | Screw-HH                 |
| 23   | 56-7974     | 2    | Clamp-Tube               |
| 24   | 115-5432-03 | 1    | Shield-Heat              |



## Air Cleaner Assembly No. 112-7329

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>           |
|-------------|--------------------|-------------|------------------------------|
| 4           | 115-8877           | 1           | Filter-Air, Engine (Safety)  |
| 5           | 115-8887           | 1           | Filter-Air, Engine (Primary) |
| 6           | 114-5624           | 1           | Valve-Vacuator               |
| 7           | 114-5625           | 1           | Cover ASM                    |

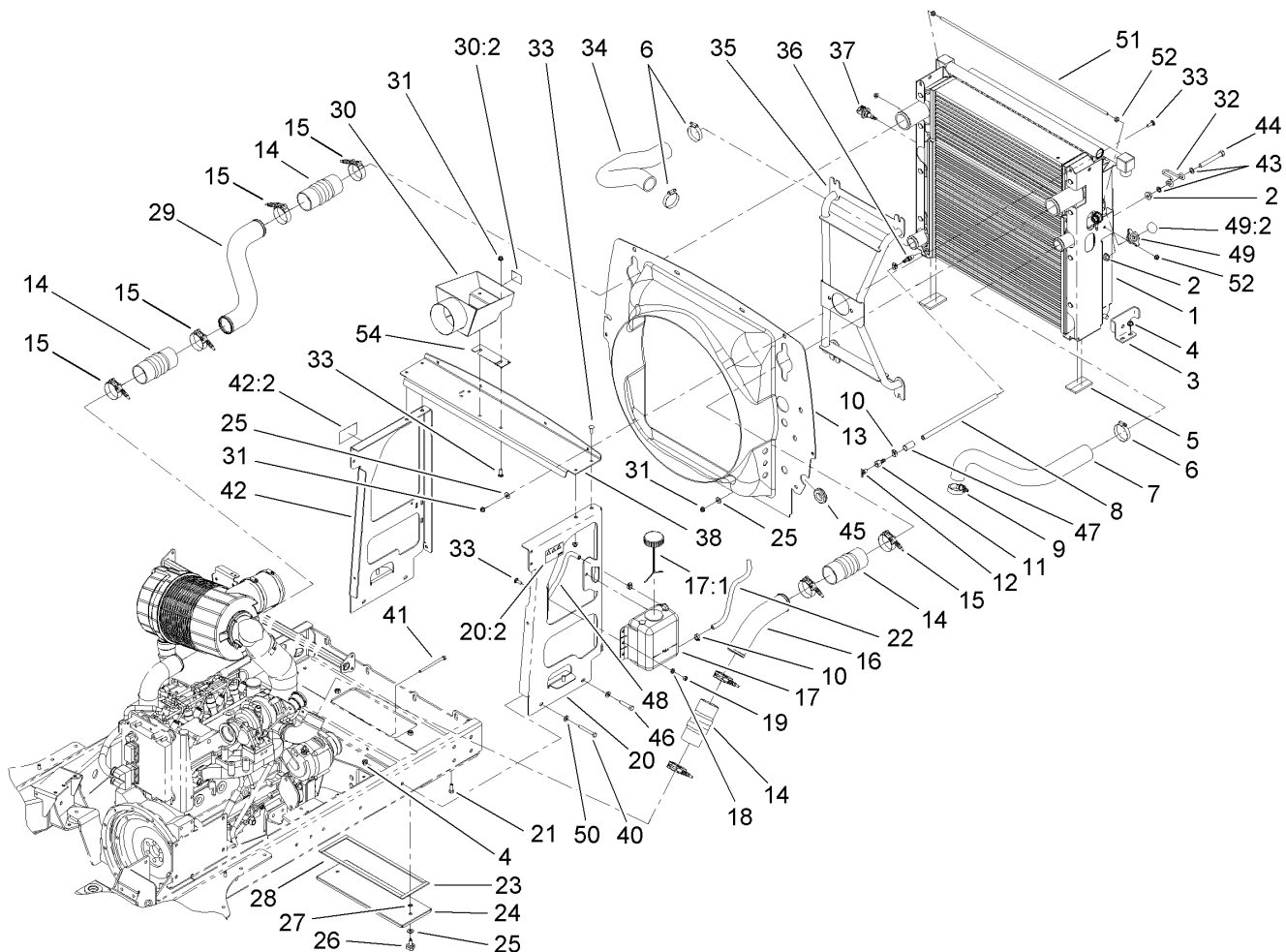


## Radiator and Fan Shroud Assembly

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    |             | 1    | Radiator ASM ●          |
| 2    | 32128-49    | 4    | Nut-HHF                 |
| 3    | 115-5433-01 | 2    | Plate-Support, Cooler   |
| 4    | 104-8301    | 8    | Nut-HF, NI              |
| 5    | 52-5260     | 4    | Pad-Rubber              |
| 6    | 2412-130    | 3    | Clamp-Hose              |
| 7    | 112-7285    | 1    | Hose-Upper, Radiator    |
| 8    | 94-5625     | 1    | Hose                    |
| 9    | 2412-75     | 1    | Clamp                   |
| 10   | 2412-108    | 5    | Clamp-Worm              |
| 11   | 354-94      | 1    | Fitting-Female, Barbed  |
| 12   | 93-5528     | 1    | Fitting-Cock, Drain     |
| 13   | 112-7295    | 1    | Shroud-Fan              |
| 14   | 112-7283    | 4    | Tube-Cac, Flexible      |
| 15   | 114-0031    | 8    | Clamp, T-Bolt           |
| 16   | 112-7281    | 1    | Tube-Cac, Hot (Rigid)   |
| 17   | 104-2276    | 1    | Reservoir-Coolant       |
| 17:1 | 87-7050     | 1    | Cap-Reservoir           |
| 18   | 3256-23     | 2    | Washer-Plain            |
| 19   | 3296-29     | 2    | Nut-Lock, NI            |
| 20   | 115-5438    | 1    | LH Radiator Support ASM |
| 20:2 | 106-6754    | 1    | Decal-Danger            |
| 21   | 323-6       | 4    | Screw-HH                |
| 22   | 106-1126    | 1    | Hose-Fuel               |
| 23   | 105-0778    | 2    | Strip-Foam              |

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 24   | 104-2287-03 | 1    | Cover-Frame             |
| 25   | 3256-3      | 10   | Washer-Flat             |
| 26   | 95-9648     | 2    | Knob                    |
| 27   | 32151-72    | 2    | Ring-Retaining          |
| 28   | 105-0777    | 2    | Strip-Foam              |
| 29   | 112-7282    | 1    | Tube-Cac, Cold (Rigid)  |
| 30   | 115-5439    | 1    | Air Box ASM             |
| 30:2 | 93-7275     | 1    | Decal-Fluid, Starting   |
| 31   | 104-8300    | 14   | Nut-HF, NI              |
| 32   | 104-5429    | 2    | Clamp-Form, Wire        |
| 33   | 3230-22     | 14   | Screw-CARR              |
| 34   | 112-7284    | 1    | Hose-Lower, Radiator    |
| 35   | 112-7290-03 | 1    | Bracket-Motor, Fan      |
| 36   | 108-0342    | 1    | Fitting-Straight        |
| 37   | 110-8828    | 1    | Sensor-Level, Coolant   |
| 38   | 114-0155-03 | 1    | Support-Radiator, Top   |
| 40   | 323-13      | 2    | Screw-HH                |
| 41   | 322-38      | 2    | Screw-HH                |
| 42   | 115-5437    | 1    | RH Radiator Support ASM |
| 42:2 | 106-6754    | 1    | Decal-Danger            |
| 43   | 41-8440     | 4    | Washer                  |
| 44   | 325-17      | 2    | Screw-HH                |
| 45   | 108-3723    | 2    | Grommet                 |
| 46   | 323-10      | 2    | Screw-HH                |
| 47   | 114-5530    | 1    | Sleeve-Hose             |

● Not serviced separately

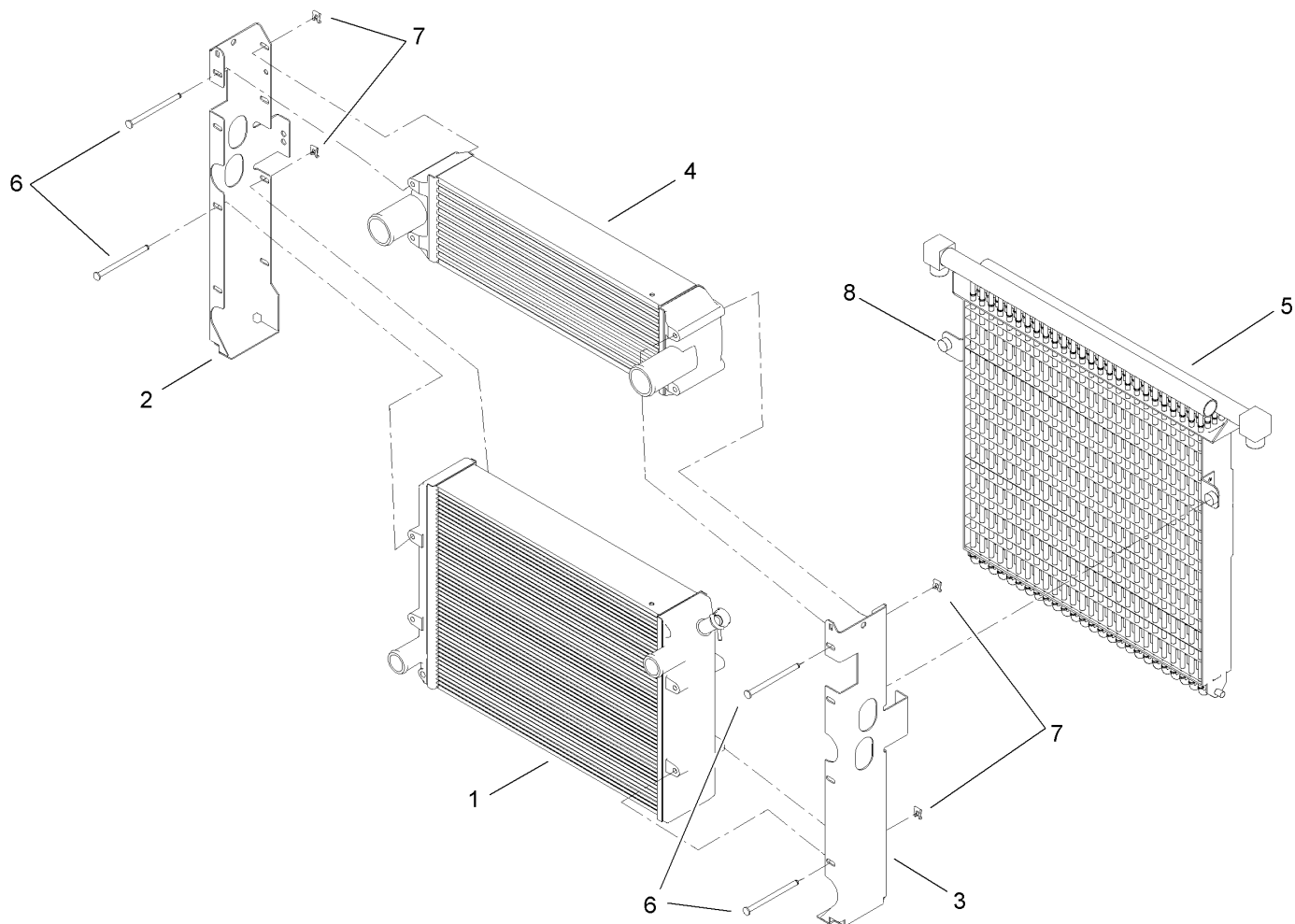


## Radiator and Fan Shroud Assembly (continued)

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 48   | 109-0309    | 1    | Hose-Fuel           |
| 49   | 115-5440    | 1    | Radiator Cap ASM    |
| 49:2 | 106-6755    | 1    | Decal-Cap, Radiator |
| 50   | 3256-24     | 4    | Washer-Flat         |

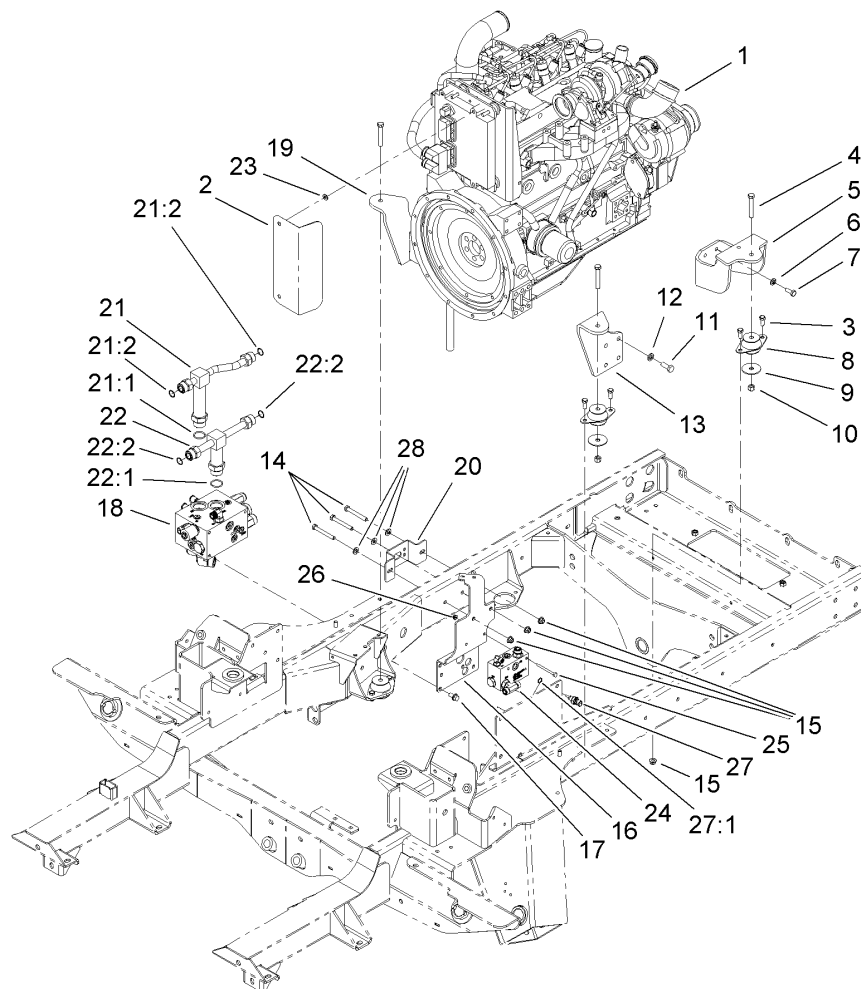
| Ref. | Part Number | Qty. | Description  |
|------|-------------|------|--------------|
| 51   | 115-5496    | 1    | Rod-Support  |
| 52   | 32128-20    | 4    | Nut-HF       |
| 54   | 117-2765-03 | 2    | Plate-Spacer |

● Not serviced separately



## Radiator Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 114-5542           | 1           | Radiator           |
| 2           | 114-5540           | 1           | Bracket-Cooler, RH |
| 3           | 114-5541           | 1           | Bracket-Cooler, LH |
| 4           | 114-5543           | 1           | Cooler-Charge, Air |
| 5           | 114-5544           | 1           | Cooler-Oil         |
| 6           | 114-5545           | 8           | Pin                |
| 7           | 114-5546           | 8           | Clip-Pin           |
| 8           | 115-5495           | 2           | Bumper-Rubber      |

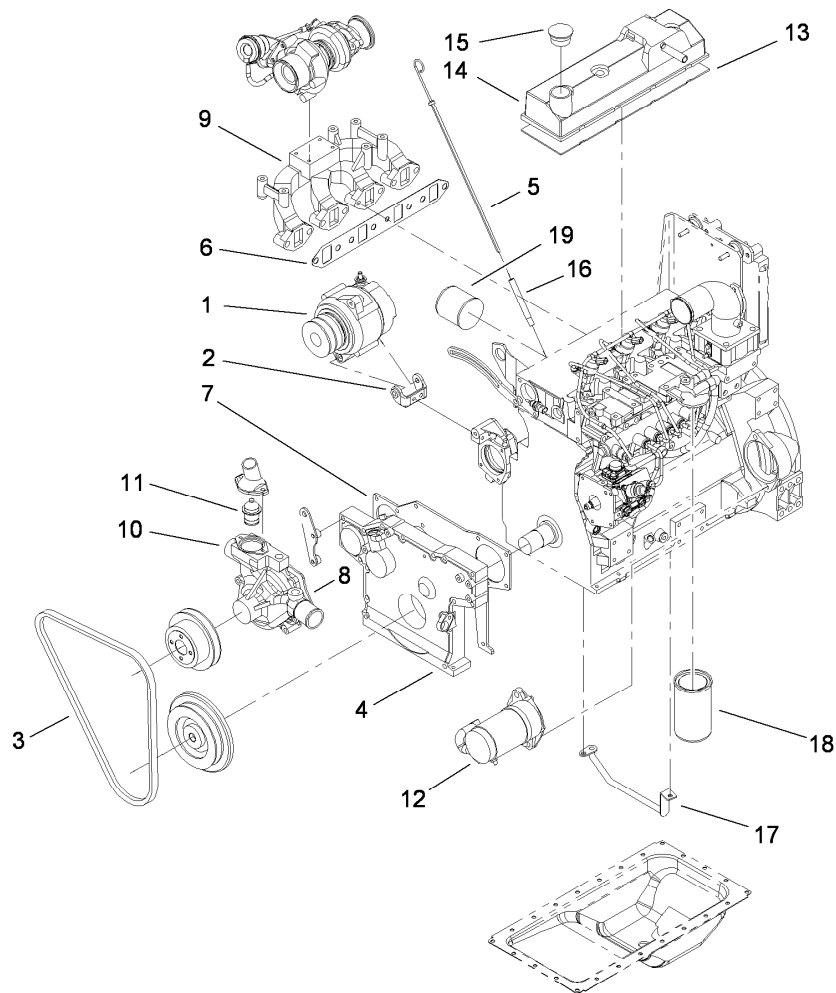


## Engine and Mount Assembly

| Ref. | Part Number | Qty. | Description                       |
|------|-------------|------|-----------------------------------|
| 1    |             | 1    | Engine-Cummins ●                  |
| 2    | 114-5591-03 | 1    | Shield-Heat                       |
| 3    | 323-5       | 7    | Screw-HH                          |
| 4    | 324-11      | 4    | Screw-HH                          |
| 5    | 110-6018-03 | 2    | Mount-Engine, Rear                |
| 6    | 3253-6      | 8    | Washer-Lock                       |
| 7    | 33115-025   | 8    | Screw-HH                          |
| 8    | 53-9681     | 4    | Mount-Engine                      |
| 9    | 87-5100     | 4    | Washer-Snubbing                   |
| 10   | 3296-48     | 4    | Nut-Lock, NI                      |
| 11   | 33116-030   | 8    | Screw-HH                          |
| 12   | 3253-7      | 8    | Washer-Lock                       |
| 13   | 110-6029-03 | 1    | Mount-Front, LH (Engine Isolator) |
| 14   | 323-14      | 3    | Screw-HH                          |
| 15   | 104-8301    | 11   | Nut-HF, NI                        |
| 16   | 112-7422-03 | 1    | Plate-Mount, 4Wd Valve            |
| 17   | 3234-1      | 4    | Screw-HHF                         |

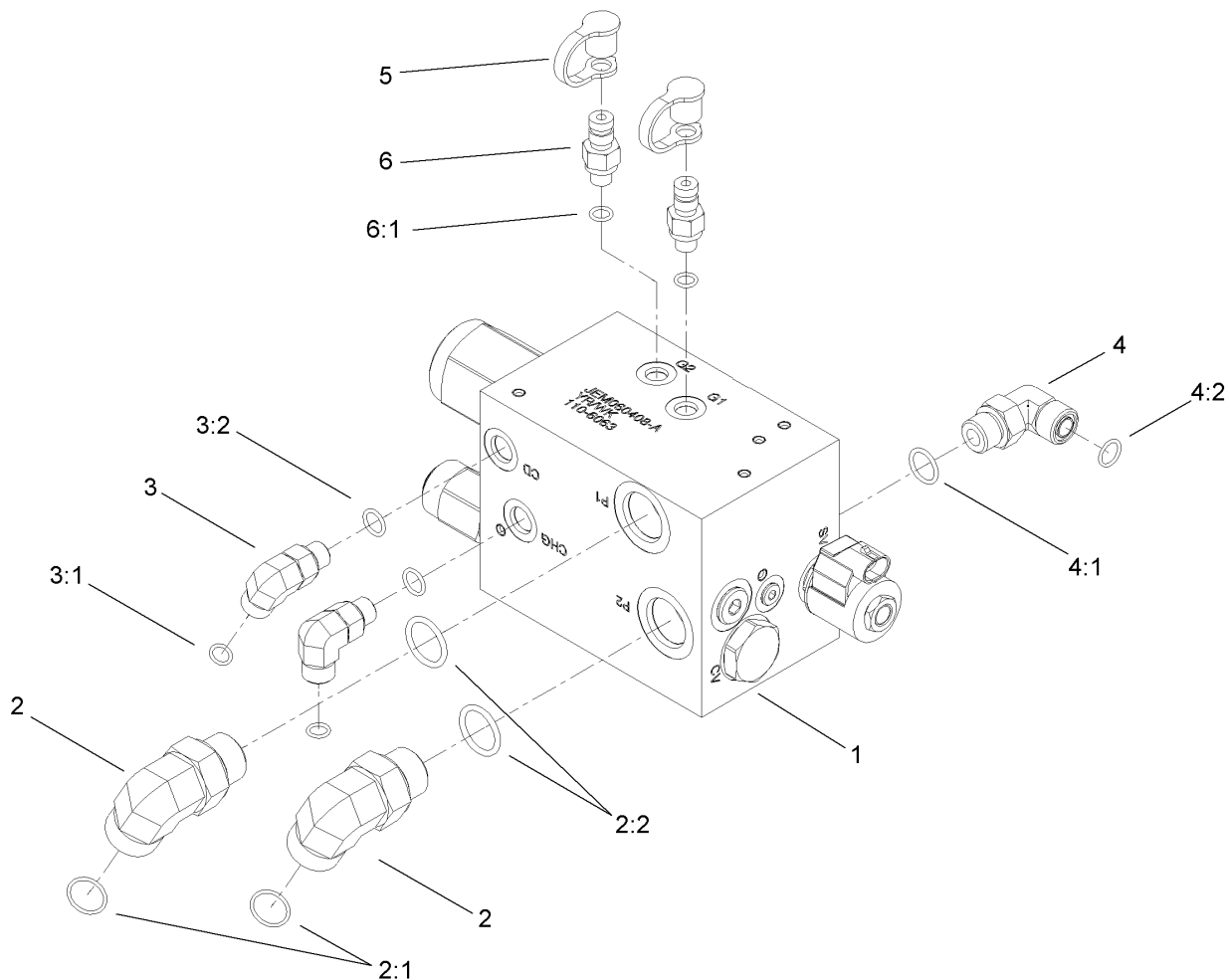
| Ref. | Part Number | Qty. | Description                       |
|------|-------------|------|-----------------------------------|
| 18   |             | 1    | 4Wd Manifold ASM ●                |
| 19   | 110-6028-03 | 1    | Mount-Front, RH (Engine Isolator) |
| 20   | 114-5560    | 1    | Plate-Mount, Bulkhead             |
| 21   | 114-0878    | 1    | Fitting-Special                   |
| 21:1 | 237-146     | 1    | O-Ring                            |
| 21:2 | 237-58      | 2    | O-Ring                            |
| 22   | 114-0877    | 1    | Fitting-Special                   |
| 22:1 | 237-146     | 1    | O-Ring                            |
| 22:2 | 237-58      | 2    | O-Ring                            |
| 23   | 3256-23     | 2    | Washer-Plain                      |
| 24   |             | 1    | Flush Manifold ASM ●              |
| 25   | 321-14      | 2    | Screw-HH                          |
| 26   | 104-7201    | 2    | Nut-HF                            |
| 27   | 110-8829    | 1    | Sender-Temperature                |
| 27:1 | 237-42      | 1    | O-Ring                            |
| 28   | 3256-24     | 3    | Washer-Flat                       |

● Not serviced separately



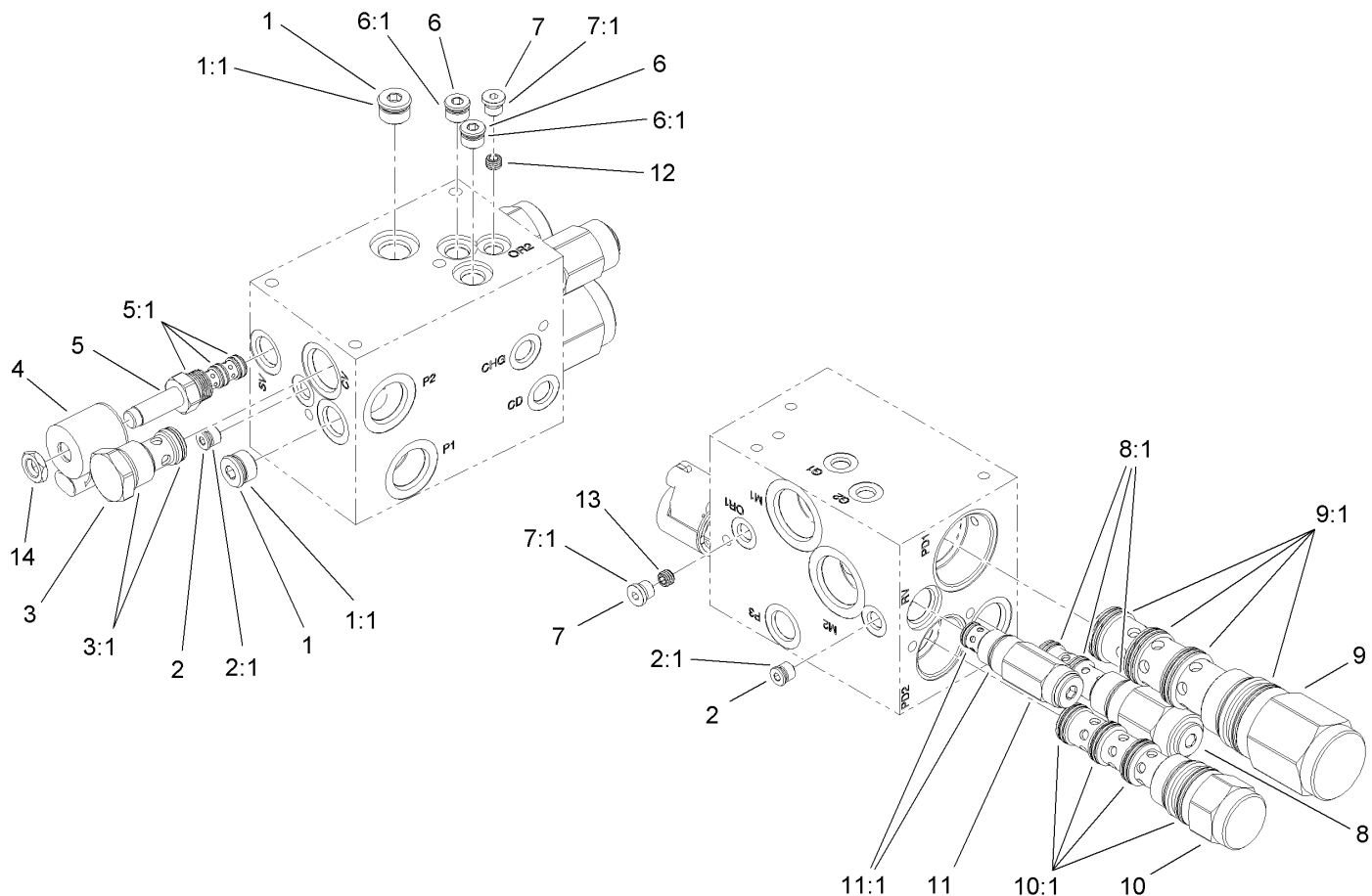
## Engine Component Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|--------------------------|
| 1           | 115-8850           | 1           | Alternator               |
| 2           | 115-8851           | 1           | Bracket-Alternator       |
| 3           | 115-8852           | 1           | Belt-V Ribbed            |
| 4           | 115-8853           | 1           | Cover-Front              |
| 5           | 115-8854           | 1           | Dipstick                 |
| 6           | 115-8855           | 1           | Gasket-Manifold, Exhaust |
| 7           | 115-8856           | 1           | Gasket-Front, Cover      |
| 8           | 115-8857           | 1           | Gasket-Pump, Water       |
| 9           | 115-8858           | 1           | Manifold-Exhaust         |
| 10          | 115-8859           | 1           | Pump-Water               |
| 11          | 115-8860           | 1           | Thermostat Kit           |
| 12          | 115-8861           | 1           | Starter                  |
| 13          | 115-8862           | 1           | Gasket-Cover, Valve      |
| 14          | 115-8863           | 1           | Cover-Valve              |
| 15          | 115-8864           | 1           | Filler-Cap               |
| 16          | 115-8865           | 1           | Tube-Filter, Oil         |
| 17          | 115-8866           | 1           | Tube-Suction, Lube Oil   |
| 18          | 115-8867           | 1           | Filter-Fuel              |
| 19          | 115-8868           | 1           | Filter-Oil, Engine       |



## 4 Wheel Drive Hydraulic Manifold Assembly

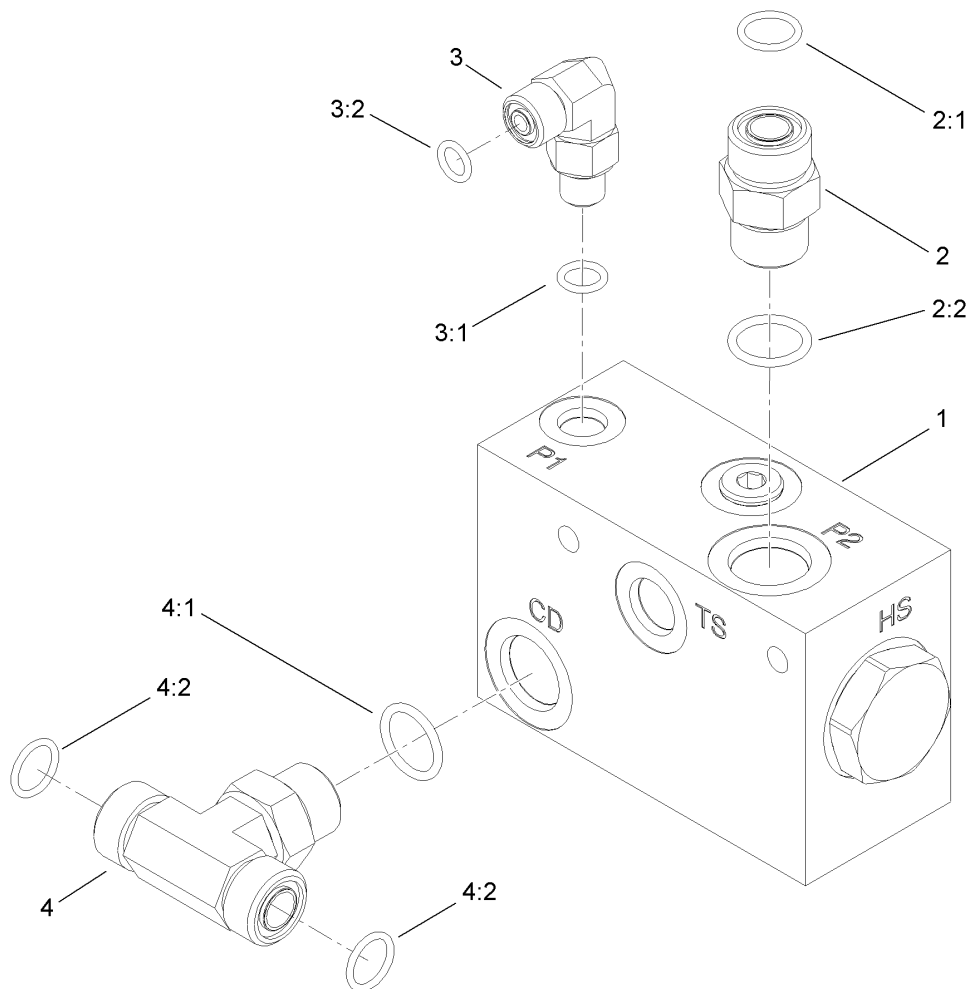
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 110-6063    | 1    | Manifold-4Wd          |
| 2    | 340-142     | 2    | Fitting-Elbow-90      |
| 2:1  | 237-58      | 1    | O-Ring                |
| 2:2  | 237-81      | 1    | O-Ring                |
| 3    | 340-77      | 2    | Fitting-Elbow, 90 DEG |
| 3:1  | 237-22      | 1    | O-Ring                |
| 3:2  | 237-42      | 1    | O-Ring                |
| 4    | 340-98      | 1    | Fitting-Elbow, 90 DEG |
| 4:1  | 237-79      | 1    | O-Ring                |
| 4:2  | 237-30      | 1    | O-Ring                |
| 5    | 354-79      | 2    | Cap-Dust              |
| 6    | 354-77      | 2    | Fitting-Quick         |
| 6:1  | 237-78      | 1    | O-Ring                |



## 4 Wheel Drive Hydraulic Manifold Assembly No. 110-6063

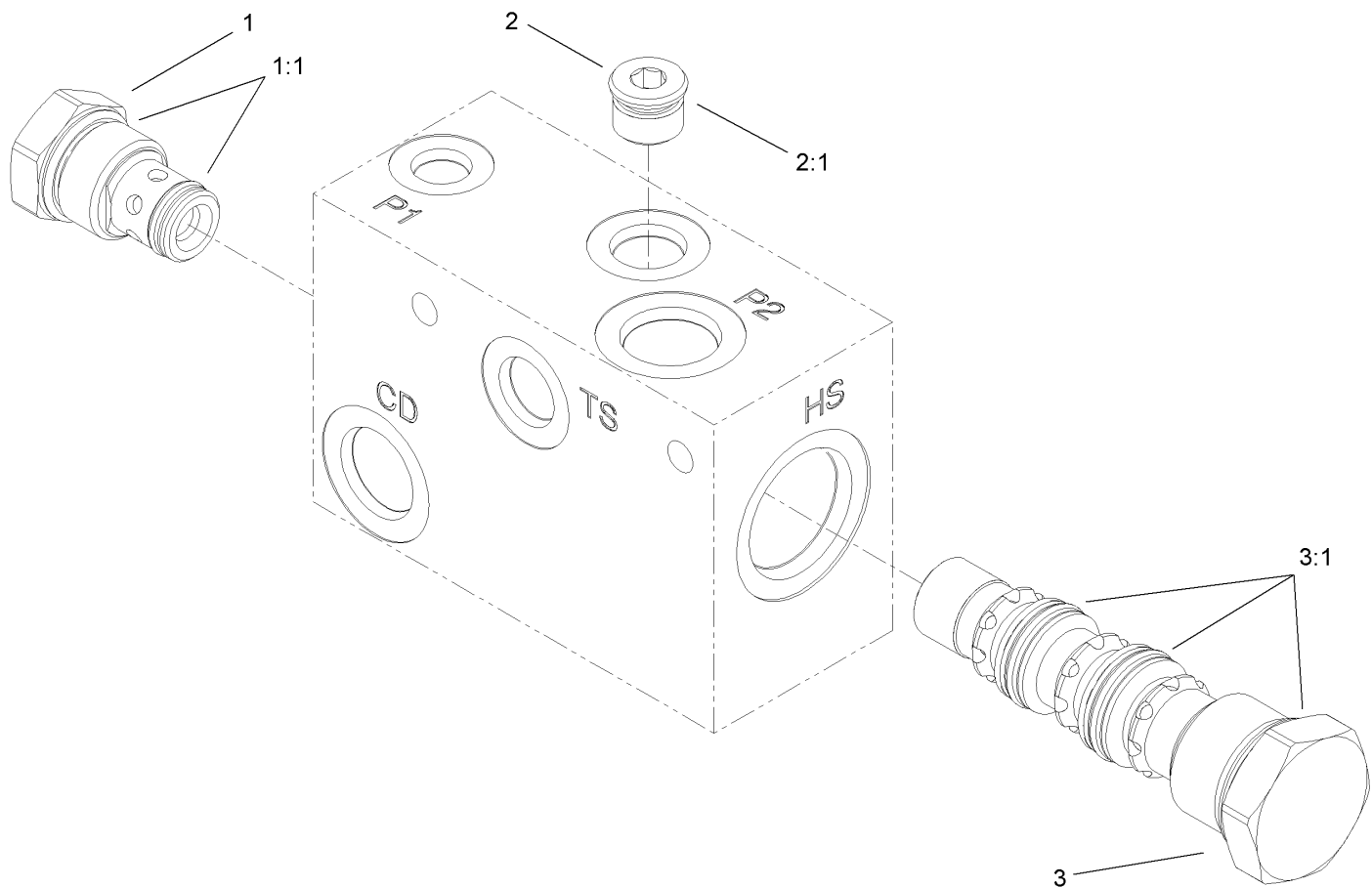
| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 106-1027    | 2    | Plug-HYD                |
| 1:1  | 237-79      | 1    | O-Ring                  |
| 2    | 106-1025    | 2    | Plug-HYD                |
| 2:1  | 237-78      | 1    | O-Ring                  |
| 3    | 110-0468    | 1    | Valve-Check, 5 PSI      |
| 3:1  | 110-0470    | 1    | Seal Kit                |
| 4    | 105-9333    | 1    | Coil-12Vdc              |
| 5    | 106-1995    | 1    | Valve-3 Way             |
| 5:1  | 110-8773    | 1    | Seal Kit ●              |
| 6    | 106-1026    | 2    | Plug-HYD                |
| 6:1  | 237-42      | 1    | O-Ring                  |
| 7    | 353-990     | 2    | Plug ASM                |
| 7:1  | 237-78      | 1    | O-Ring                  |
| 8    | 110-6069    | 1    | Valve-Pressure, Red/Rel |
| 8:1  | 110-6068    | 1    | Seal Kit                |
| 9    | 112-7394    | 1    | Directional-Pilot       |
| 9:1  | 115-5415    | 1    | Seal Kit                |
| 10   | 110-0491    | 1    | Valve-Directional       |
| 10:1 | 106-6775    | 1    | Seal Kit                |
| 11   | 112-7392    | 1    | Valve-Relief, Free Rev  |
| 11:1 | 110-6316    | 1    | Seal Kit                |
| 12   | 107-1987    | 1    | Orifice-0.040           |
| 13   | 110-5973    | 1    | Orifice-0.030           |
| 14   | 110-2634    | 1    | Nut-Coil                |

● Not illustrated



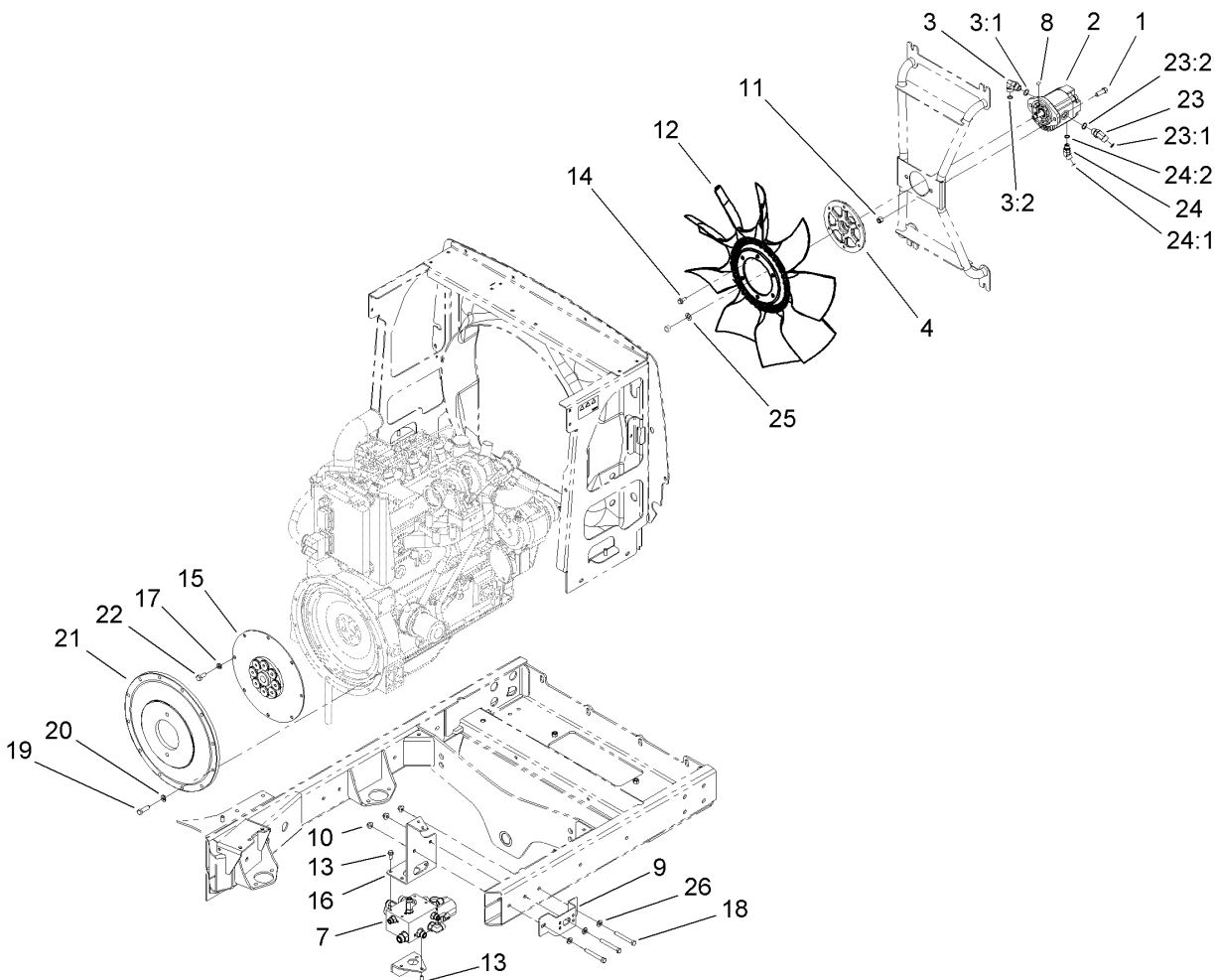
## Flush Manifold Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|-----------------------|
| 1           | 115-8876           | 1           | Valve-Flush           |
| 2           | 340-4              | 1           | Fitting-Straight      |
| 2:1         | 237-30             | 1           | O-Ring                |
| 2:2         | 237-79             | 1           | O-Ring                |
| 3           | 340-132            | 1           | Fitting-Elbow, 90 DEG |
| 3:1         | 237-78             | 1           | O-Ring                |
| 3:2         | 237-21             | 1           | O-Ring                |
| 4           | 340-157            | 1           | Fitting-HYD, Tee      |
| 4:1         | 237-79             | 1           | O-Ring                |
| 4:2         | 237-30             | 2           | O-Ring                |



## Flush Valve Assembly No. 115-8876

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     |
|-------------|--------------------|-------------|------------------------|
| 1           | 110-0469           | 1           | Valve-Check, 180 PSI   |
| 1:1         | 105-9159           | 1           | Seal Kit               |
| 2           | 106-1026           | 1           | Plug-HYD               |
| 2:1         | 237-42             | 1           | O-Ring                 |
| 3           | 117-1113           | 1           | Valve-Shuttle, Hot Oil |
| 3:1         | 117-1114           | 1           | *obs* Seal Kit         |

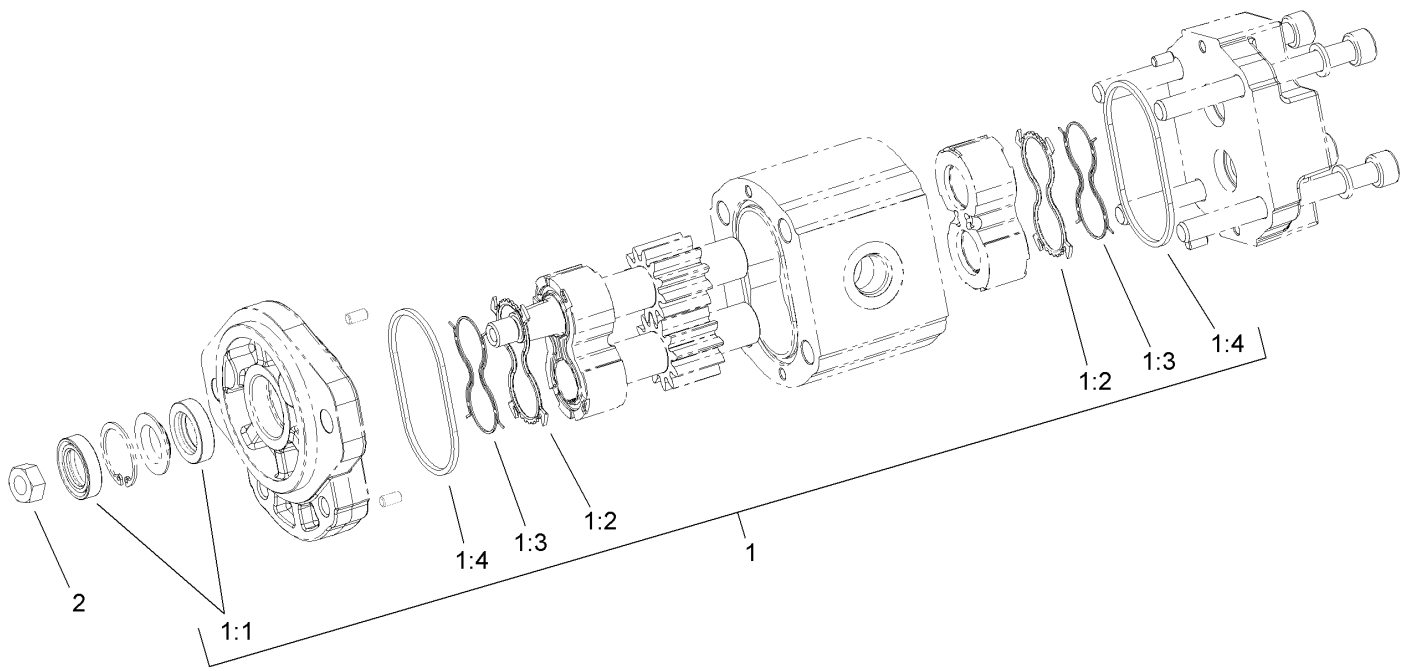


## Fan and Coupling Assembly

| Ref. | Part Number | Qty. | Description                  |
|------|-------------|------|------------------------------|
| 1    | 3274-49     | 2    | Screw-HSH                    |
| 2    | 112-7400    | 1    | Fan Motor ASM                |
| 3    | 340-98      | 1    | Fitting-Elbow, 90 DEG        |
| 3:1  | 237-79      | 1    | O-Ring                       |
| 3:2  | 237-30      | 1    | O-Ring                       |
| 4    | 114-4848-03 | 1    | Hub-Fan                      |
| 7    |             | 1    | Steer Manifold ASM●          |
| 8    | 3257-3      | 1    | Key-Woodruff                 |
| 9    | 114-5560    | 1    | Plate-Mount, Bulkhead        |
| 10   | 104-8301    | 3    | Nut-HF, NI                   |
| 11   | 3296-48     | 2    | Nut-Lock, NI                 |
| 12   | 110-5980    | 1    | Fan                          |
| 13   | 110-5053    | 7    | Screw-HHF                    |
| 14   | 3234-47     | 6    | Screw-HHF                    |
| 15   | 110-6046    | 1    | Flywheel Coupling ASM        |
| 16   | 112-7423-03 | 1    | Plate-Mount, Fan/Steer Valve |

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 17   | 107-1413    | 8    | Washer-Hardened         |
| 18   | 323-14      | 3    | Screw-HH                |
| 19   | 33115-035   | 12   | Screw-HH                |
| 20   | 100-4852    | 12   | Washer-Hardened         |
| 21   | 110-6045    | 1    | Cover-Housing, Flywheel |
| 22   | 33115-025   | 8    | Screw-HH                |
| 23   | 340-101     | 1    | Fitting-HYD, 45 DEG     |
| 23:1 | 237-30      | 1    | O-Ring                  |
| 23:2 | 237-79      | 1    | O-Ring                  |
| 24   | 340-87      | 1    | Fitting-Elbow, 45 DEG   |
| 24:1 | 237-22      | 1    | O-Ring                  |
| 24:2 | 237-42      | 1    | O-Ring                  |
| 25   | 112-6957    | 1    | Washer-Hardened         |
| 26   | 3256-24     | 3    | Washer-Flat             |

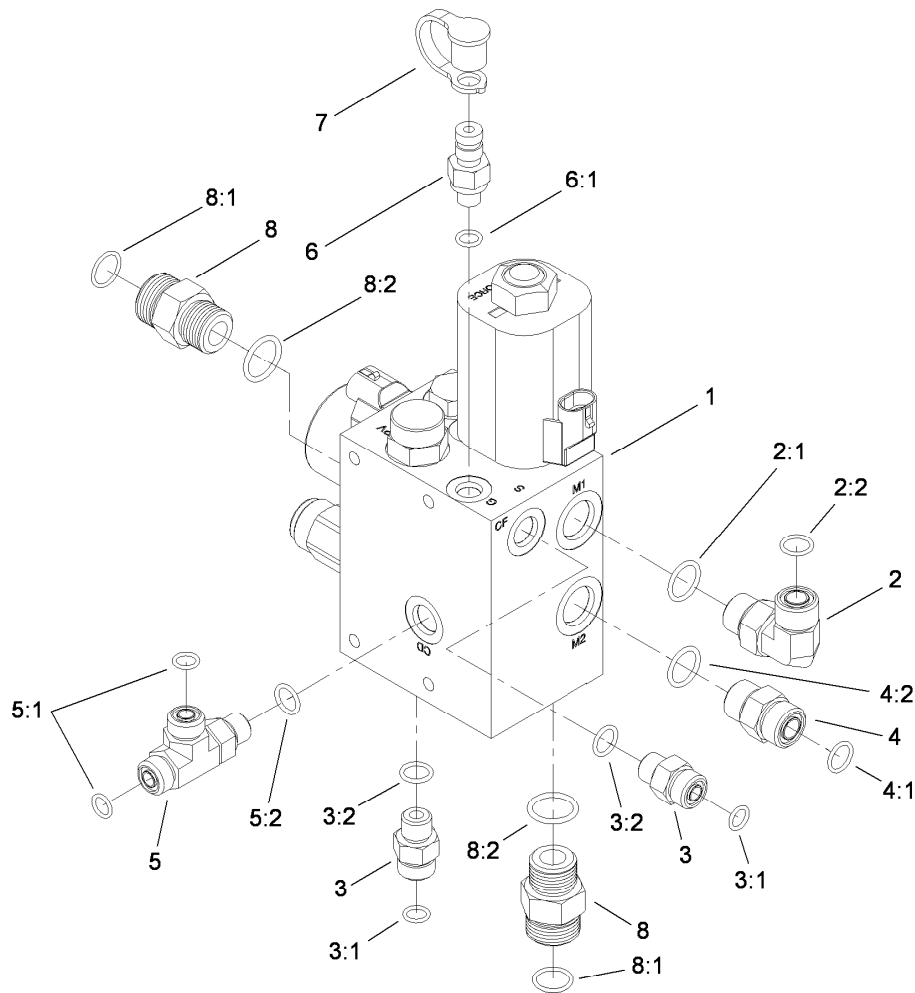
● Not serviced separately



## Hydraulic Fan Motor Assembly No. 112-7400

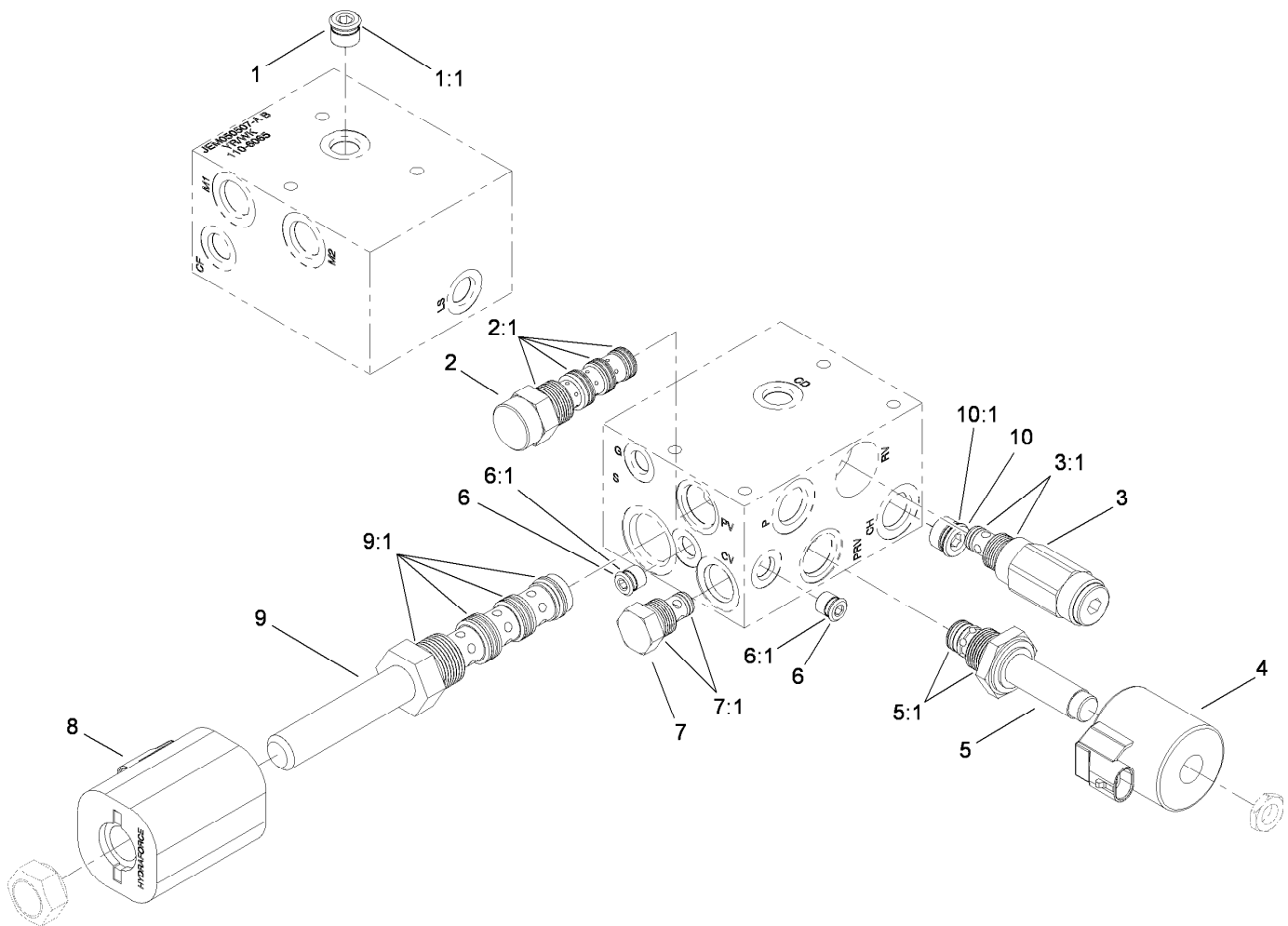
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|-------------------------|
| 1           | 115-4110           | 1           | Seal Kit                |
| 1:1         |                    | 2           | Seal-Shaft ●            |
| 1:2         |                    | 2           | Seal-Plate, Balancing ● |
| 1:3         |                    | 2           | Seal-Anti Extrusion ●   |
| 1:4         |                    | 2           | O Ring-Housing ●        |
| 2           | 110-8815           | 1           | Nut-Hex                 |

● Not serviced separately



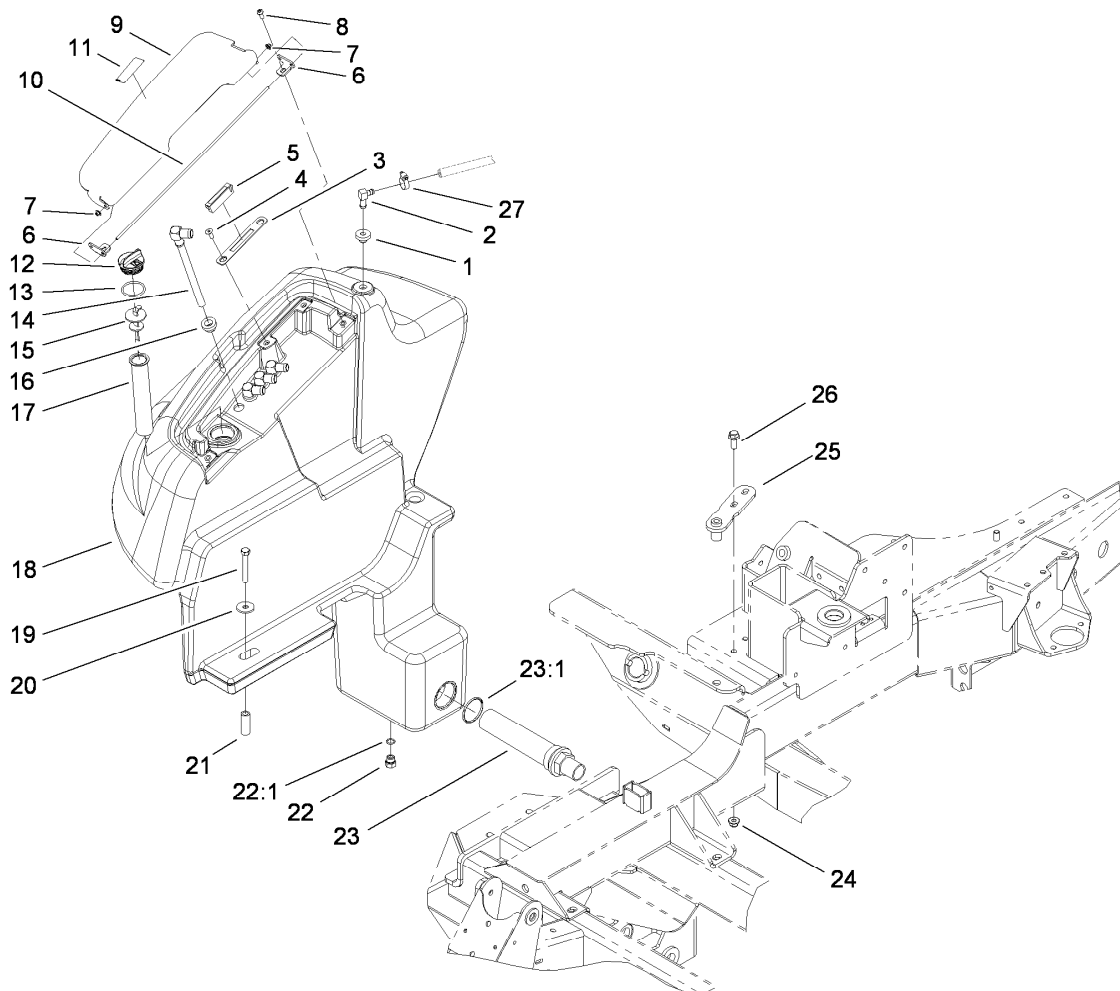
## Steer/Fan Manifold Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 110-6065    | 1    | Manifold-Steer / Fan  |
| 2    | 340-98      | 1    | Fitting-Elbow, 90 DEG |
| 2:1  | 237-79      | 1    | O-Ring                |
| 2:2  | 237-30      | 1    | O-Ring                |
| 3    | 340-2       | 2    | Fitting-Straight      |
| 3:1  | 237-22      | 1    | O-Ring                |
| 3:2  | 237-42      | 1    | O-Ring                |
| 4    | 340-4       | 1    | Fitting-Straight      |
| 4:1  | 237-30      | 1    | O-Ring                |
| 4:2  | 237-79      | 1    | O-Ring                |
| 5    | 340-86      | 1    | Fitting-Tee           |
| 5:1  | 237-22      | 2    | O-Ring                |
| 5:2  | 237-42      | 1    | O-Ring                |
| 6    | 354-77      | 1    | Fitting-Quick         |
| 6:1  | 237-78      | 1    | O-Ring                |
| 7    | 354-79      | 1    | Cap-Dust              |
| 8    | 340-7       | 2    | Fitting-Straight      |
| 8:1  | 237-65      | 1    | O-Ring                |
| 8:2  | 237-80      | 1    | O-Ring                |



## Hydraulic Manifold Assembly No. 110-6065

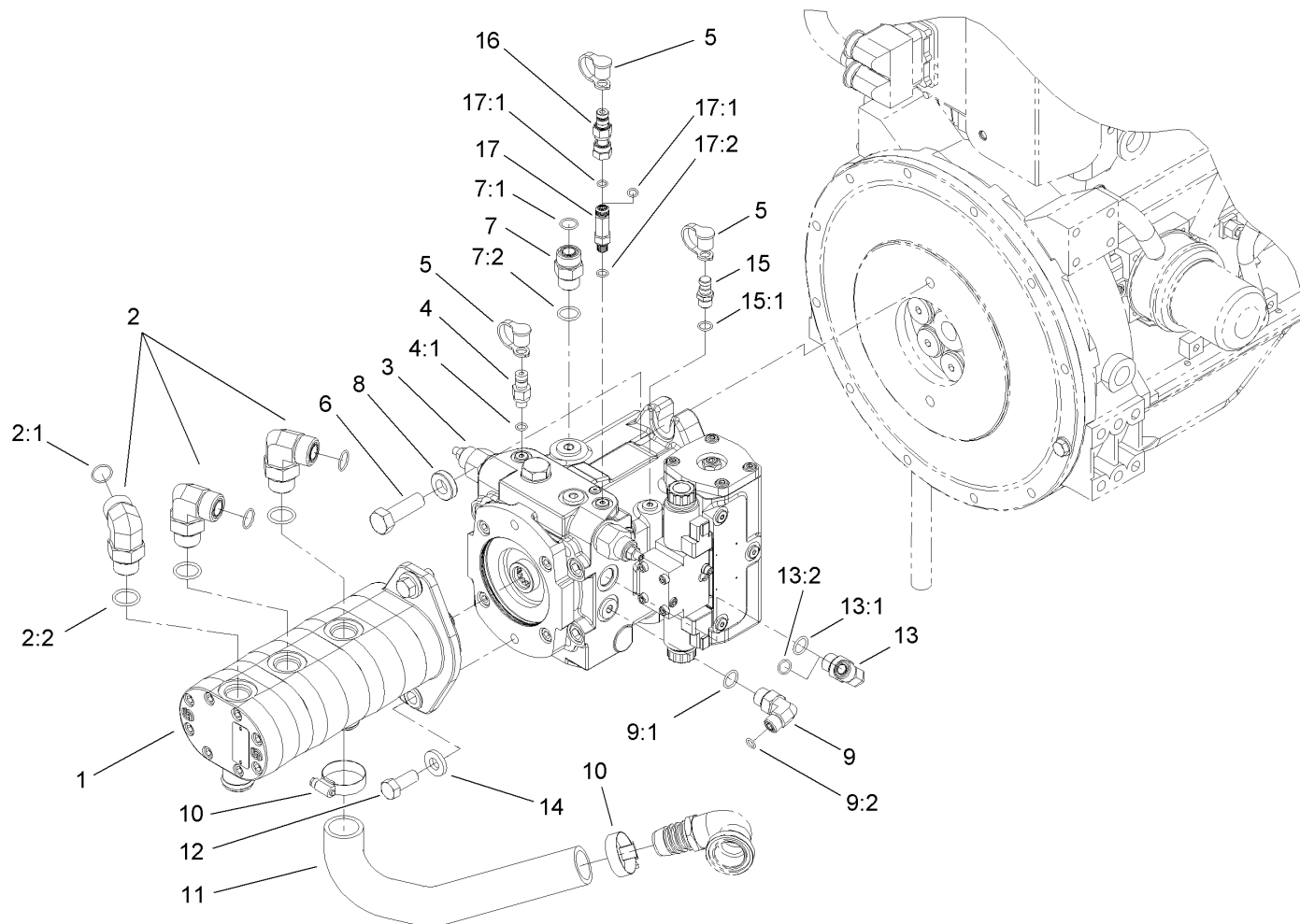
| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 106-1026    | 1    | Plug-HYD               |
| 1:1  | 237-42      | 1    | O-Ring                 |
| 2    | 115-5409    | 1    | Compensator ASM        |
| 2:1  | 110-8908    | 1    | Spool Valve Seal Kit   |
| 3    | 114-5514    | 1    | Valve-Relief, 2000 PSI |
| 3:1  | 105-9156    | 1    | Seal Kit               |
| 4    | 112-9211    | 1    | Coil-12Vdc, Metripack  |
| 5    | 115-3022    | 1    | Relief-Proportional    |
| 5:1  | 110-6316    | 1    | Seal Kit               |
| 6    | 353-990     | 2    | Plug ASM               |
| 6:1  | 237-78      | 1    | O-Ring                 |
| 7    | 105-9321    | 1    | Check Valve ASM        |
| 7:1  | 105-9156    | 1    | Seal Kit               |
| 8    | 114-5084    | 1    | Coil-Solenoid          |
| 9    | 115-5410    | 1    | Valve-Solenoid         |
| 9:1  | 110-6111    | 1    | Seal Kit               |
| 10   | 106-1027    | 1    | Plug-HYD               |
| 10:1 | 237-79      | 1    | O-Ring                 |



## Hydraulic Tank Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 46-6560     | 1    | Bushing               |
| 2    | 46-6550     | 1    | Fitting-Elbow, 90 DEG |
| 3    | 114-0941    | 1    | Plate-Latch           |
| 4    | 3274-47     | 2    | Screw-HSFH            |
| 5    | 58-4250     | 1    | Catch-Magnetic        |
| 6    | 114-0940    | 2    | Bracket-Hinge         |
| 7    | 108-3629    | 2    | Nut-Push              |
| 8    | 3274-31     | 2    | Screw-HSBH            |
| 9    | 114-0939-03 | 1    | Cover-Tank, HYD       |
| 10   | 114-0904    | 1    | Rod                   |
| 11   | 93-6686     | 1    | Decal-Oil, HYD        |
| 12   | 93-7498     | 1    | Plug-Plastic          |
| 13   | 94-8166     | 1    | O-Ring                |
| 14   | 114-0002    | 4    | Pipe-Stand            |
| 15   | 105-2812    | 1    | Dipstick              |

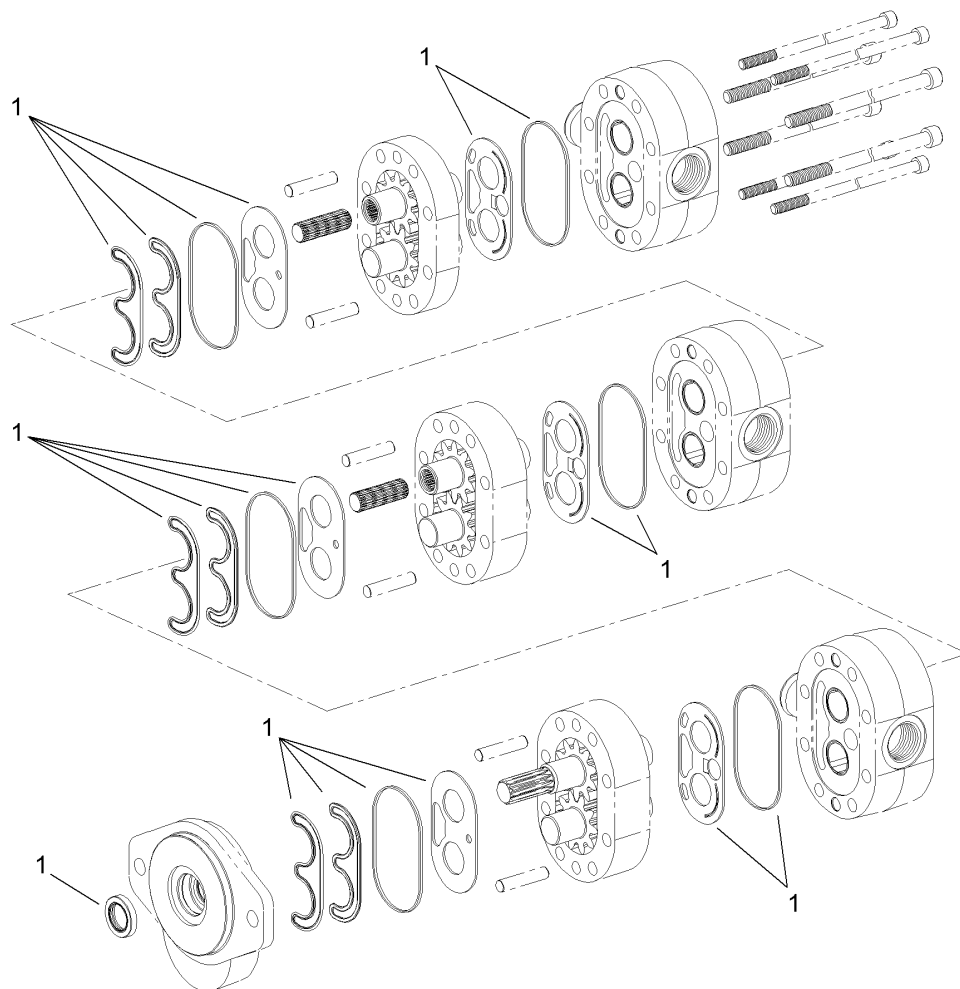
| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 16   | 104-0790    | 4    | Bushing            |
| 17   | 92-1705     | 1    | Filter-Screen      |
| 18   | 114-0902    | 1    | HYD Tank ASM       |
| 19   | 323-12      | 1    | Screw-HH           |
| 20   | 63-8410     | 1    | Washer             |
| 21   | 95-6448     | 1    | Spacer             |
| 22   | 353-508     | 1    | Plug-HH            |
| 22:1 | 237-42      | 1    | O-Ring             |
| 23   | 105-0131    | 1    | Strainer-Tank, Oil |
| 23:1 | 340-136     | 1    | O-Ring             |
| 24   | 104-8301    | 2    | Nut-HF, NI         |
| 25   | 114-0094    | 1    | Hold Down-Tank     |
| 26   | 3234-42     | 2    | Screw-HHF          |
| 27   | 2412-108    | 1    | Clamp-Worm         |



## Pump Assembly

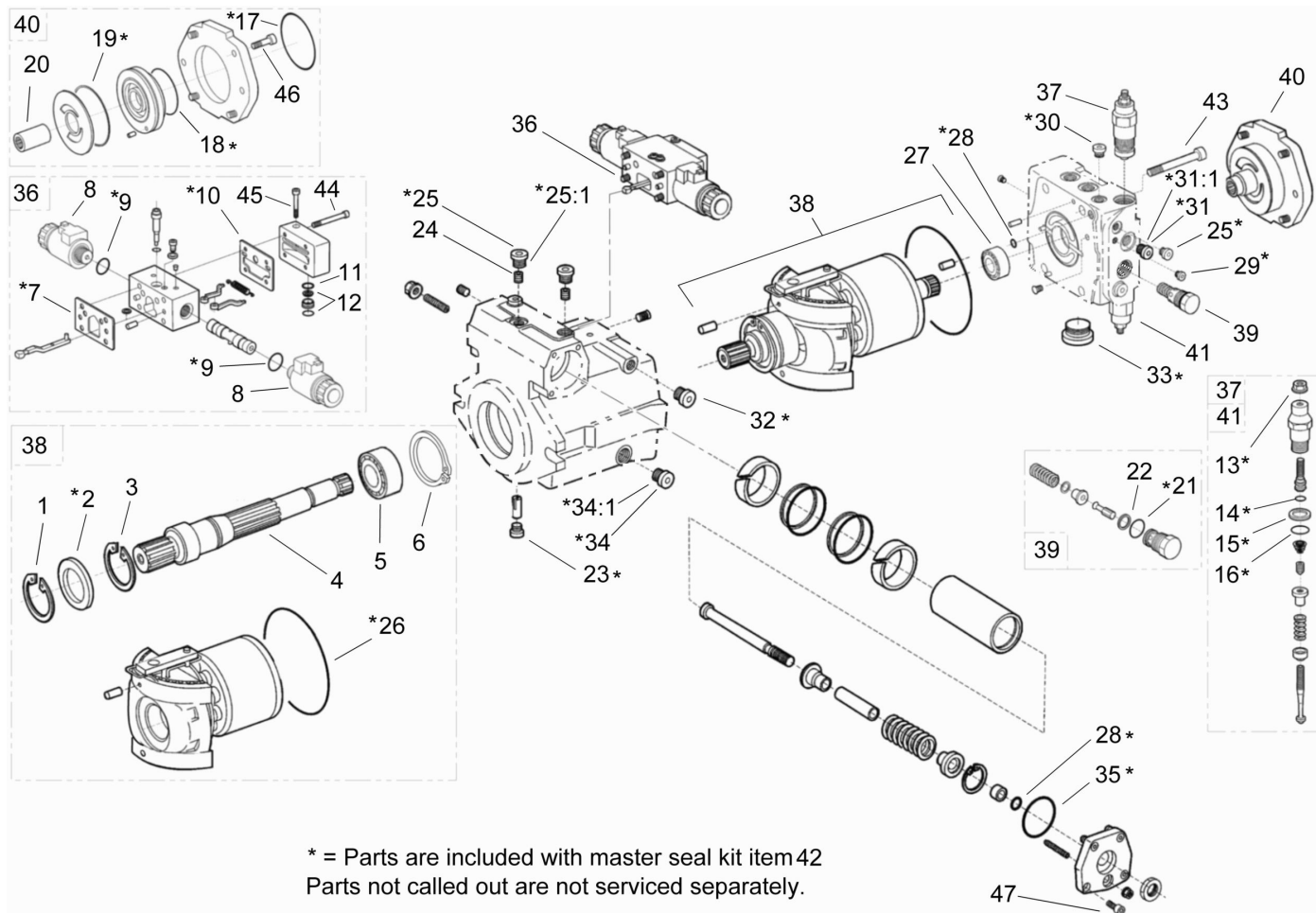
| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 114-4840    | 1    | Triple Gear Pump ASM |
| 2    | 340-142     | 3    | Fitting-Elbow-90     |
| 2:1  | 237-58      | 1    | O-Ring               |
| 2:2  | 237-81      | 1    | O-Ring               |
| 3    | 110-5989    | 1    | Pump-Piston          |
| 4    | 354-77      | 1    | Fitting-Quick        |
| 4:1  | 237-78      | 1    | O-Ring               |
| 5    | 354-79      | 3    | Cap-Dust             |
| 6    | 327-6       | 2    | Screw-HH             |
| 7    | 340-7       | 1    | Fitting-Straight     |
| 7:1  | 237-65      | 1    | O-Ring               |
| 7:2  | 237-80      | 1    | O-Ring               |
| 8    | 114-0032    | 2    | Washer-Plain         |
| 9    | 340-18      | 1    | Fitting-HYD, 90 DEG  |
| 9:1  | 237-79      | 1    | O-Ring               |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 9:2  | 237-22      | 1    | O-Ring                |
| 10   | 2412-111    | 2    | Clamp                 |
| 11   | 114-5506    | 1    | Hose-Formed           |
| 12   | 325-5       | 2    | Screw-HH              |
| 13   | 340-98      | 1    | Fitting-Elbow, 90 DEG |
| 13:1 | 237-79      | 1    | O-Ring                |
| 13:2 | 237-30      | 1    | O-Ring                |
| 14   | 107-3395    | 2    | Washer-Hardened       |
| 15   | 59-7410     | 1    | Fitting-Diagnostic    |
| 15:1 | 237-42      | 1    | O-Ring                |
| 16   | 115-8886    | 1    | Nipple-Test           |
| 17   | 340-140     | 1    | Fitting-Tee           |
| 17:1 | 237-21      | 2    | O-Ring                |
| 17:2 | 237-78      | 1    | O-Ring                |



## Triple Pump Assembly No. 114-4840

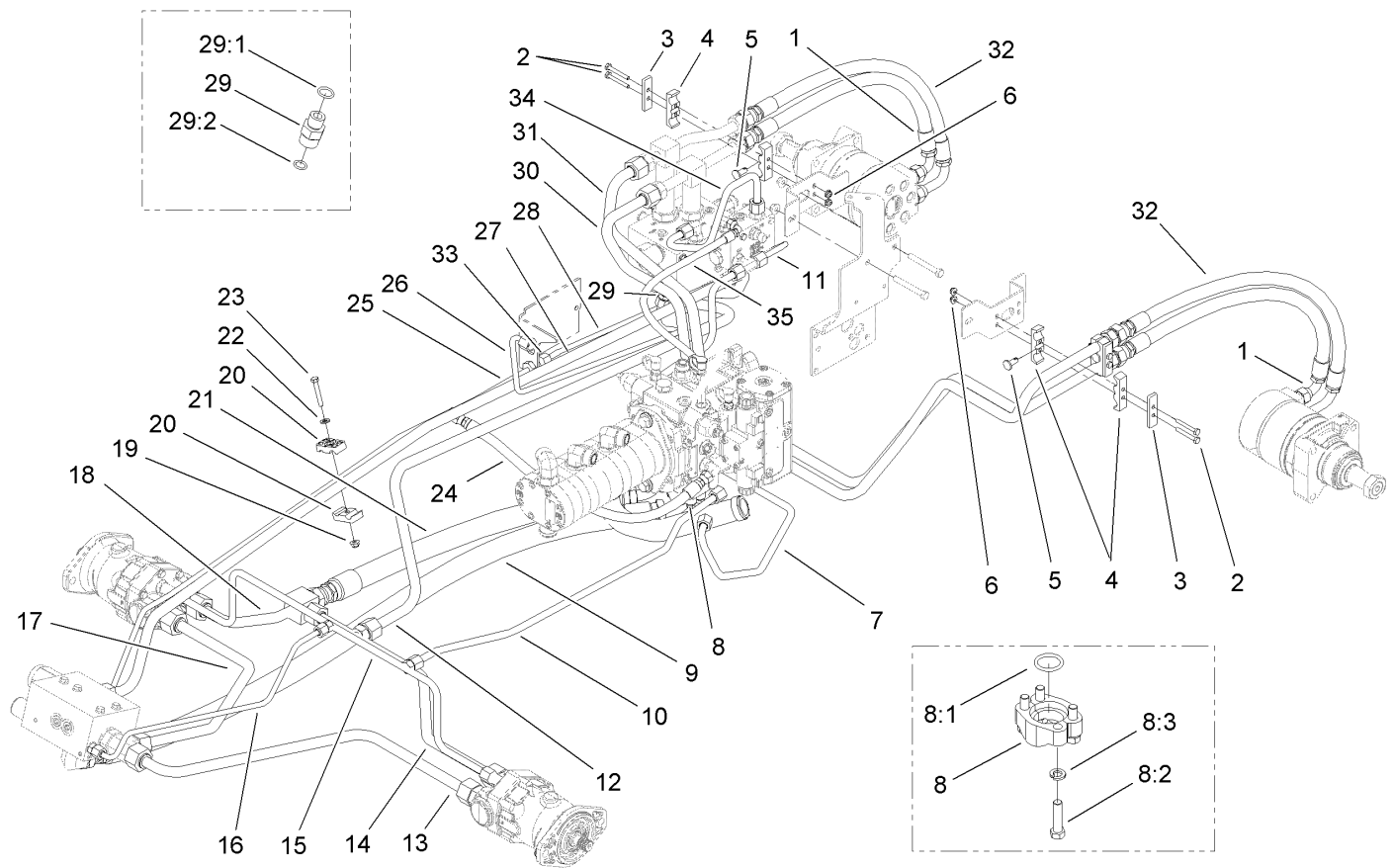
| Ref. | Part Number | Qty. | Description |
|------|-------------|------|-------------|
| 1    | 117-1109    | 1    | Seal Kit    |



## Piston Pump Assembly No. 110-5989

| Ref. | Part Number | Qty. | Description                   |
|------|-------------|------|-------------------------------|
| 1    | 117-1115    | 1    | Ring-Snap                     |
| 2    | 117-1118    | 1    | Seal-Shaft                    |
| 3    | 117-1116    | 1    | Ring-Snap                     |
| 4    | 117-2751    | 1    | Shaft-Drive                   |
| 5    | 117-1117    | 1    | Bearing-Roller                |
| 6    | 117-1119    | 1    | Ring-Retaining                |
| 7    | 117-1125    | 1    | Gasket                        |
| 8    | 117-1126    | 2    | Solenoid-Proportional         |
| 9    | 117-1130    | 2    | O-Ring                        |
| 10   | 117-1127    | 1    | Gasket                        |
| 11   | 117-1128    | 1    | Disc-Protection, Control Line |
| 12   | 117-1129    | 2    | O-Ring                        |
| 13   | 117-1131    | 2    | Nut-Lock                      |
| 14   | 117-1132    | 2    | O-Ring                        |
| 15   | 117-1133    | 2    | Ring-Back-Up                  |
| 16   | 117-1134    | 2    | O-Ring                        |
| 17   | 117-1135    | 1    | O-Ring                        |
| 18   | 117-1136    | 1    | O-Ring                        |
| 19   | 117-1137    | 1    | O-Ring                        |
| 20   | 117-1138    | 1    | Coupling-Drive, Through       |
| 21   | 117-1140    | 1    | O-Ring                        |
| 22   | 117-1141    | 1    | Ring-Sealing, Steel           |
| 23   | 117-1122    | 1    | Plug                          |
| 24   | 117-1124    | 2    | Orifice                       |
| 25   | 353-990     | 5    | Plug ASM                      |
| 25:1 | 237-78      | 1    | O-Ring                        |

| Ref. | Part Number | Qty. | Description                     |
|------|-------------|------|---------------------------------|
| 26   | 117-1144    | 1    | O-Ring                          |
| 27   | 117-1143    | 1    | Bearing-Roller                  |
| 28   | 117-1120    | 3    | O-Ring                          |
| 29   | 117-1139    | 1    | Plug                            |
| 30   | 117-2752    | 1    | Plug                            |
| 31   | 354-74      | 2    | Plug-HH                         |
| 31:1 | 237-81      | 1    | O-Ring                          |
| 32   | 117-2753    | 1    | Plug                            |
| 33   | 117-1142    | 1    | Screw-Locking                   |
| 34   | 353-551     | 1    | Plug-HH                         |
| 34:1 | 237-80      | 1    | O-Ring                          |
| 35   | 117-1121    | 1    | O-Ring                          |
| 36   | 117-1123    | 1    | Ep Control ASM                  |
| 37   | 117-1145    | 1    | Preset-HP Relief Valve, 296 Bar |
| 38   | 117-1146    | 1    | Rotary Group                    |
| 39   | 117-1147    | 1    | Charge Relief                   |
| 40   | 117-1148    | 1    | Pump Support Plate ASM          |
| 41   | 117-1149    | 1    | Preset-HP Relief Valve, 365 Bar |
| 42   | 117-2750    | 1    | Seal Kit                        |
| 43   | 117-2755    | 4    | Screw                           |
| 44   | 117-2756    | 4    | Screw-HSH                       |
| 45   | 117-2757    | 1    | Screw-HSH                       |
| 46   | 117-2758    | 4    | Screw-HSH                       |
| 47   | 117-2759    | 4    | Screw-HSH                       |

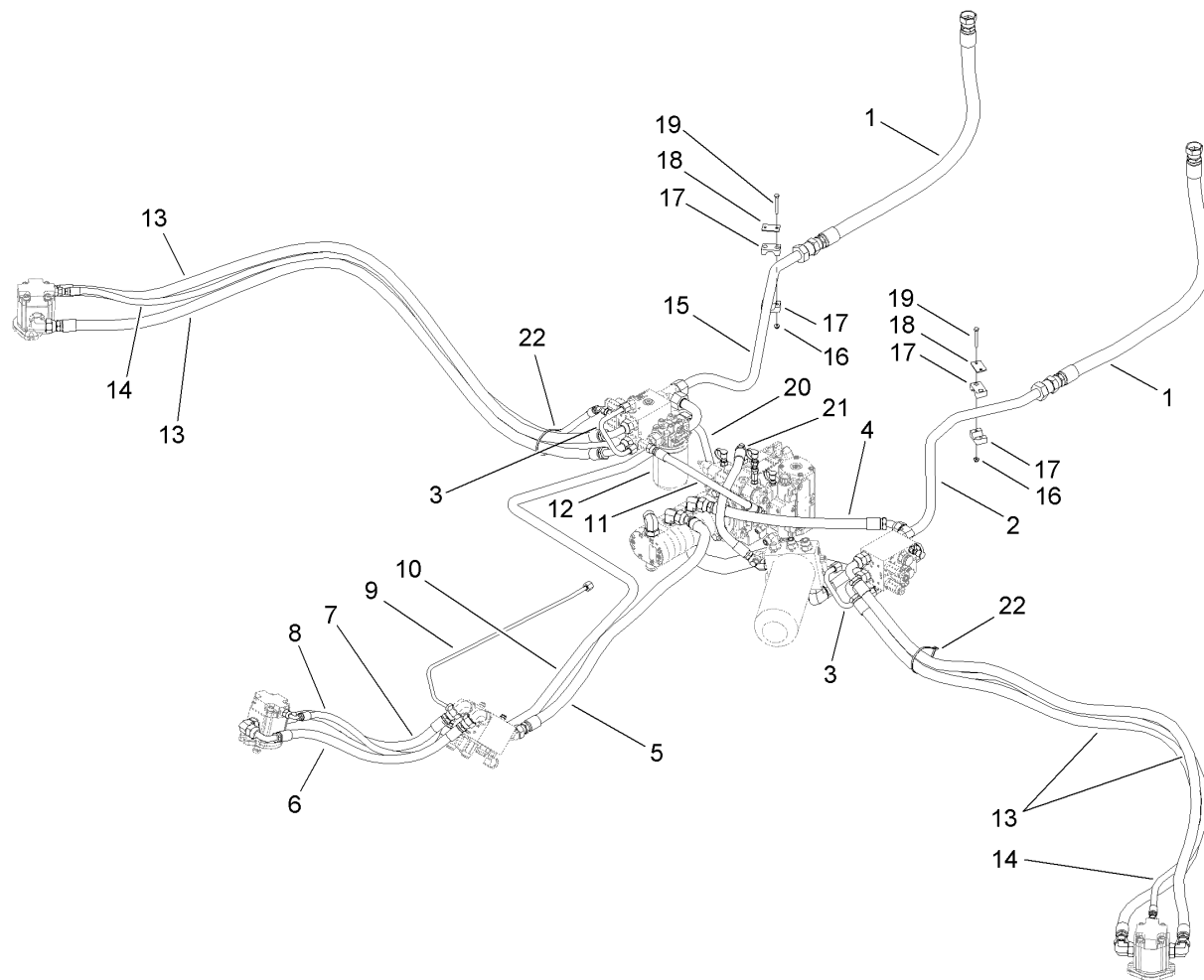


## Traction Hydraulic Plumbing Assembly

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 114-5582    | 2    | HYD Hose ASM         |
| 2    | 321-11      | 6    | Screw-HH             |
| 3    | 114-0989    | 3    | Plate-Cover          |
| 4    | 99-3641     | 6    | Clamp-Tube           |
| 5    | 98-5055     | 3    | Pin-Weld             |
| 6    | 104-7201    | 8    | Nut-HF               |
| 7    | 115-8873    | 1    | Hydraulic Tube ASM   |
| 8    | 114-0089    | 2    | Flange Kit (Code 62) |
| 8:1  | 115-5419    | 1    | O-Ring               |
| 8:2  | 323-43      | 4    | Screw-HH             |
| 8:3  | 3253-21     | 4    | Washer-Lock          |
| 9    | 110-6058    | 1    | HYD Hose ASM         |
| 10   | 114-4843    | 1    | Tube-Hydraulic       |
| 11   | 115-8874    | 1    | Hydraulic Tube ASM   |
| 12   | 114-4819    | 1    | Tube-Hydraulic       |
| 13   | 114-4844    | 1    | Tube-Hydraulic       |
| 14   | 114-4847    | 1    | Tube-Hydraulic       |
| 14:1 | 237-58      | 1    | O-Ring ●             |
| 15   | 114-4842    | 1    | Tube-Hydraulic       |
| 15:1 | 237-22      | 1    | O-Ring ●             |
| 15:2 | 237-30      | 1    | O-Ring ●             |
| 16   | 114-4834    | 1    | Tube-Hydraulic       |
| 17   | 114-4845    | 1    | Tube-Hydraulic       |
| 18   | 114-4846    | 1    | Tube-Hydraulic       |

| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 18:1 | 340-65      | 1    | O-Ring ●       |
| 18:2 | 237-58      | 1    | O-Ring ●       |
| 19   | 104-8300    | 1    | Nut-HF, NI     |
| 20   | 56-7978     | 2    | Clamp-Tube     |
| 21   | 110-6057    | 1    | HYD Hose ASM   |
| 22   | 3256-23     | 1    | Washer-Plain   |
| 23   | 322-10      | 1    | Screw-HH       |
| 24   | 86-3130     | 1    | HYD Hose ASM   |
| 25   | 114-4835    | 1    | HYD Tube ASM   |
| 25:1 | 237-22      | 2    | O-Ring ●       |
| 26   | 114-4918    | 1    | Tube-Hydraulic |
| 27   | 114-4836    | 1    | HYD Tube ASM   |
| 28   | 114-4905    | 1    | Tube-Hydraulic |
| 29   | 92-9258     | 1    | Adapter-Check  |
| 29:1 | 237-22      | 1    | O-Ring         |
| 29:2 | 237-42      | 1    | O-Ring         |
| 30   | 114-0025    | 1    | Tube-Hydraulic |
| 30:1 | 237-58      | 1    | O-Ring ●       |
| 31   | 114-0026    | 1    | Tube-Hydraulic |
| 31:1 | 237-58      | 1    | O-Ring ●       |
| 32   | 114-5583    | 2    | HYD Hose ASM   |
| 33   | 340-70      | 1    | Nut-Lock       |
| 34   | 115-8875    | 1    | Tube-Hydraulic |
| 35   | 115-8878    | 1    | Hose ASM       |

● Not illustrated

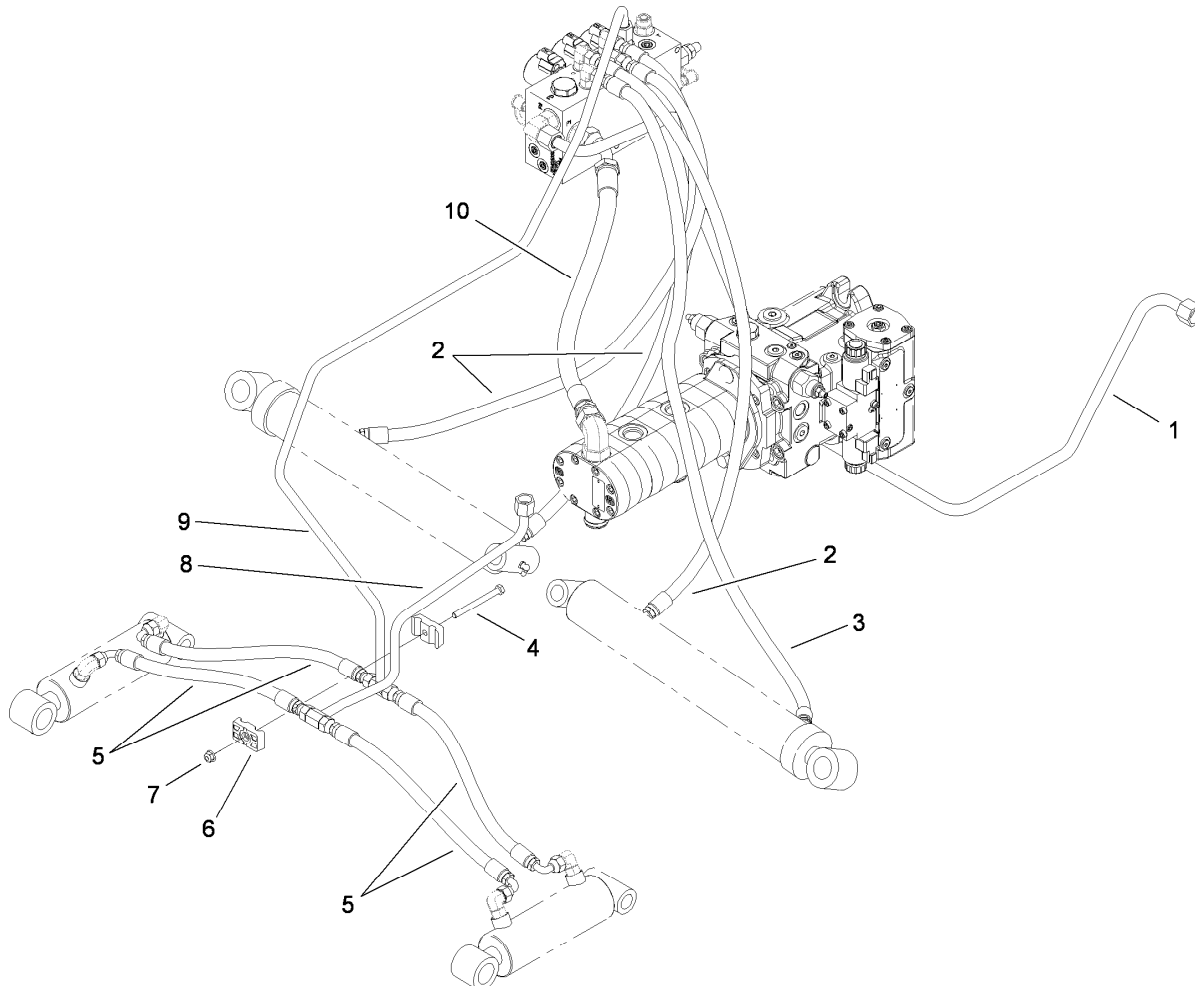


## PTO Hydraulic Plumbing Assembly

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 114-4904    | 2    | Hose-Hydraulic, HP |
| 2    | 114-0016    | 1    | Tube-Hydraulic     |
| 2:1  | 340-65      | 1    | O-Ring ●           |
| 3    | 114-0173    | 2    | Tube-Hydraulic     |
| 3:1  | 237-22      | 1    | O-Ring ●           |
| 4    | 115-8869    | 1    | Hose-Hydraulic     |
| 5    | 114-4829    | 1    | HYD Hose ASM       |
| 6    | 115-5518    | 1    | Hose-Hydraulic, HP |
| 7    | 115-5517    | 1    | Hose-Hydraulic, HP |
| 8    | 114-5500    | 1    | Hose-Hydraulic     |
| 9    | 114-4820    | 1    | Tube-Hydraulic     |
| 10   | 114-4839    | 1    | Tube-Hydraulic     |
| 11   | 114-5501    | 1    | Hose-Hydraulic     |

| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 12   | 75-1300     | 1    | Oil Filter ASM |
| 12:1 | 75-1310     | 1    | Filter-HYD ●   |
| 13   | 114-0985    | 4    | Hose-Hydraulic |
| 14   | 114-0945    | 2    | Hose-Hydraulic |
| 15   | 114-0017    | 1    | HYD Tube ASM   |
| 15:1 | 340-65      | 1    | O-Ring ●       |
| 16   | 104-7201    | 4    | Nut-HF         |
| 17   | 114-4901    | 4    | Clamp          |
| 18   | 114-4902    | 2    | Plate-Cover    |
| 19   | 321-18      | 4    | Screw-HH       |
| 20   | 110-6067    | 1    | Tube-Hydraulic |
| 21   | 99-4217     | 1    | Hose-Hydraulic |
| 22   | 3290-379    | 2    | Tie-Cable      |

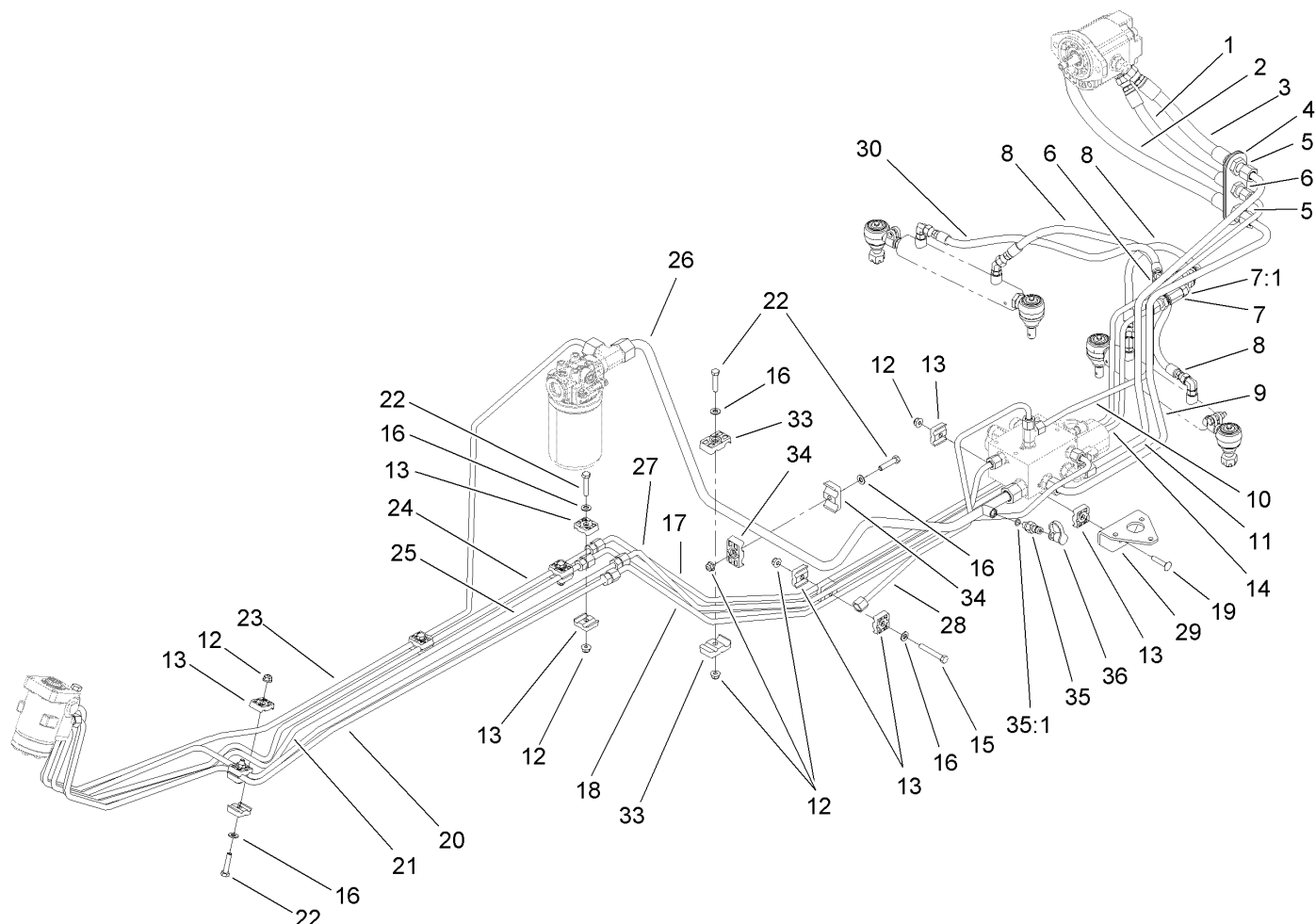
● Not illustrated



## Lift Arms Hydraulic Plumbing Assembly

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 115-5430    | 1    | HYD Tube ASM       |
| 2    | 114-4817    | 3    | Hose-Hydraulic, HP |
| 3    | 114-4818    | 1    | Hose-Hydraulic, HP |
| 4    | 322-22      | 1    | Screw-HH           |
| 5    | 92-5694     | 4    | Hose-Hydraulic     |
| 6    | 56-7976     | 2    | Clamp-Tube         |
| 7    | 104-8300    | 1    | Nut-HF, NI         |
| 8    | 114-4824    | 1    | Tube-Hydraulic     |
| 8:1  | 237-22      | 2    | O-Ring ●           |
| 9    | 114-4826    | 1    | HYD Tube ASM       |
| 9:1  | 237-22      | 2    | O-Ring ●           |
| 10   | 114-4837    | 1    | HYD Hose ASM       |

● Not illustrated



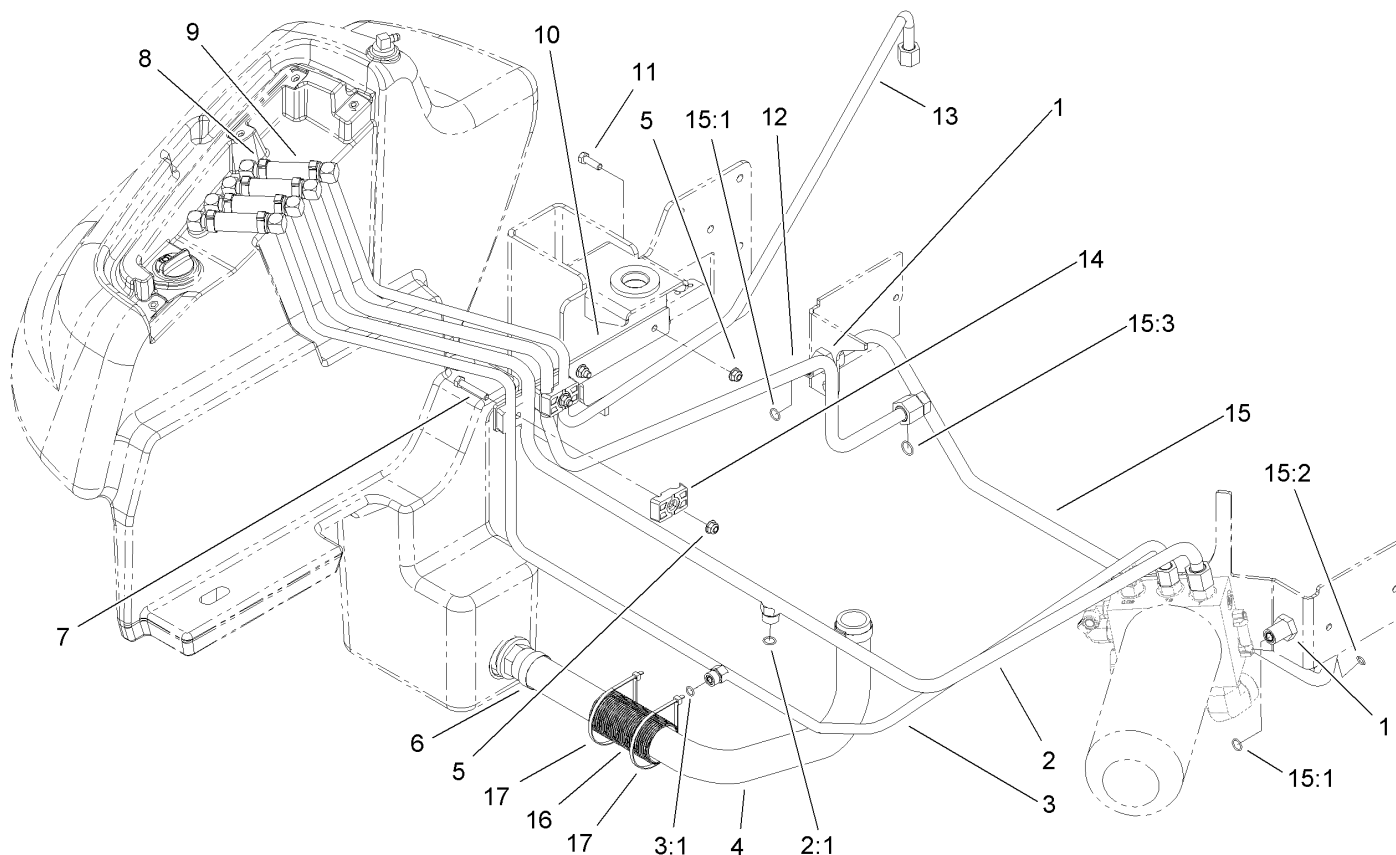
## Steering Hydraulic Plumbing Assembly

| Ref.  | Part Number | Qty. | Description           |
|-------|-------------|------|-----------------------|
| 1     | 114-4924    | 1    | HYD Hose ASM          |
| 1:2   |             | 1    | Fitting-Straight ●■   |
| 1:2:1 | 237-22      | 1    | O-Ring ●              |
| 2     | 114-4925    | 1    | HYD Hose ASM          |
| 2:2   |             | 1    | Fitting-Straight ●■   |
| 2:2:1 | 237-30      | 1    | O-Ring ●              |
| 3     | 114-4923    | 1    | HYD Hose ASM          |
| 3:2   |             | 1    | Fitting-Straight ●■   |
| 3:2:1 | 237-30      | 1    | O-Ring ●              |
| 4     | 114-0063    | 2    | Shim-Support          |
| 5     | 340-127     | 2    | Nut-Bulkhead          |
| 6     | 340-70      | 3    | Nut-Lock              |
| 7     | 340-68      | 2    | Fitting-Tee, Bulkhead |
| 7:1   | 237-22      | 3    | O-Ring                |
| 8     | 114-4922    | 3    | HYD Hose ASM          |
| 9     | 114-0910    | 1    | HYD Tube ASM          |
| 10    | 114-0911    | 1    | HYD Tube ASM          |
| 11    | 114-0909    | 1    | HYD Tube ASM          |
| 12    | 104-8300    | 9    | Nut-HF, NI            |
| 13    | 56-7973     | 16   | Clamp-Tube            |
| 14    | 114-4915    | 1    | HYD Tube ASM          |
| 15    | 322-10      | 1    | Screw-HH              |
| 16    | 3256-23     | 8    | Washer-Plain          |

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 17   | 114-4909    | 1    | HYD Tube ASM      |
| 18   | 115-5435    | 1    | HYD Tube ASM      |
| 19   | 33-5790     | 1    | Bolt-CARR         |
| 20   | 114-0145    | 1    | HYD Tube ASM      |
| 20:1 | 237-22      | 1    | O-Ring ●          |
| 21   | 114-0071    | 1    | HYD Tube ASM      |
| 21:1 | 237-22      | 1    | O-Ring ●          |
| 22   | 322-8       | 7    | Screw-HH          |
| 23   | 114-0144    | 1    | HYD Tube ASM      |
| 23:1 | 237-22      | 1    | O-Ring ●          |
| 24   | 114-0070    | 1    | HYD Tube ASM      |
| 24:1 | 237-22      | 1    | O-Ring ●          |
| 25   | 114-0147    | 1    | HYD Tube ASM      |
| 26   | 115-5431    | 1    | HYD Tube ASM      |
| 27   | 114-4916    | 1    | HYD Tube ASM      |
| 28   | 114-0138    | 1    | HYD Tube ASM      |
| 29   | 114-0066-03 | 1    | Plate-Mount, Tube |
| 30   | 114-4934    | 1    | HYD Hose ASM      |
| 33   | 56-7977     | 2    | Clamp-Tube        |
| 34   | 56-7971     | 2    | Clamp-Tube        |
| 35   | 354-77      | 1    | Fitting-Quick     |
| 35:1 | 237-78      | 1    | O-Ring            |
| 36   | 354-79      | 1    | Cap-Dust          |

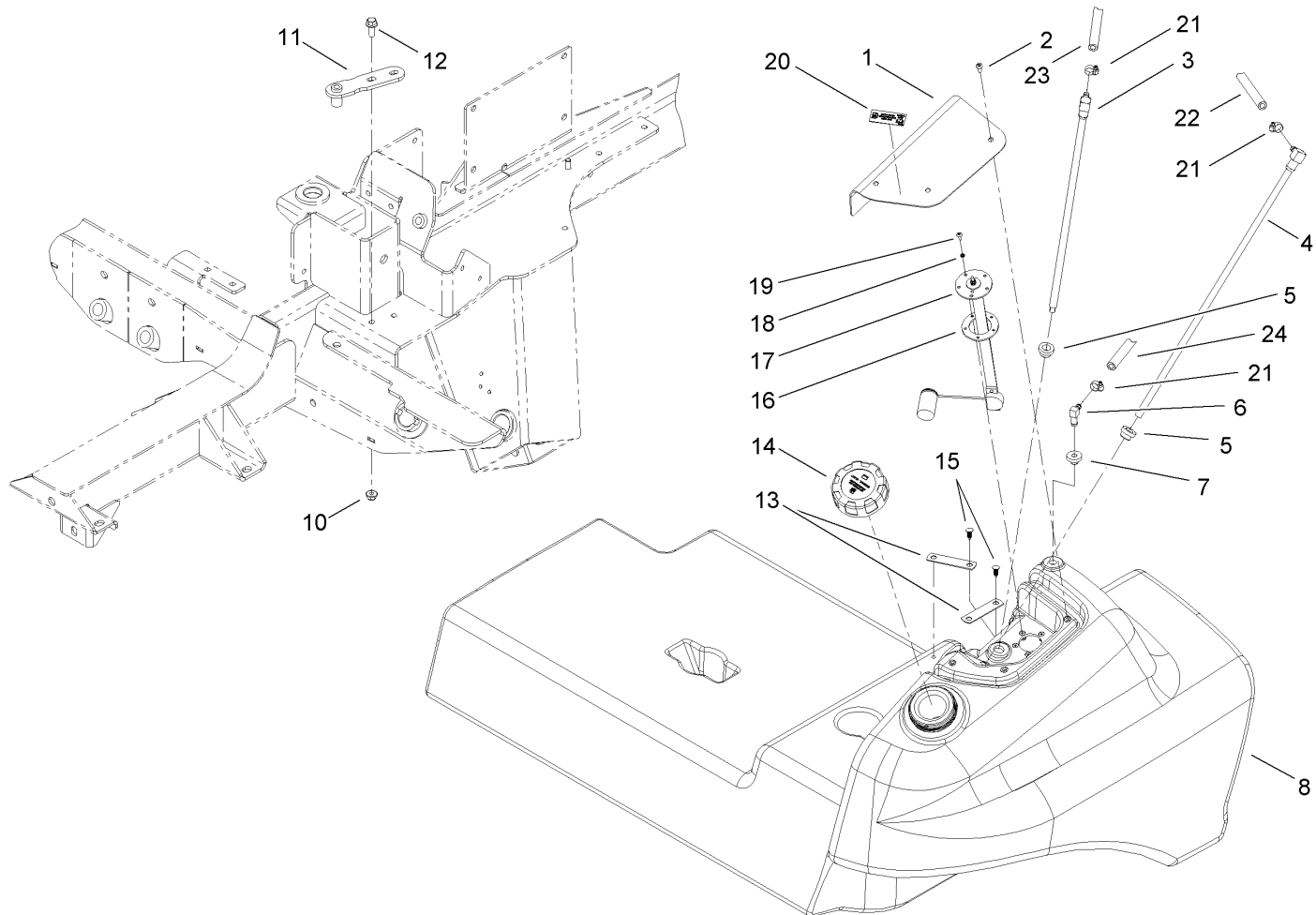
● Not illustrated

■ Not serviced separately



## Hydraulic Tank Plumbing Assembly

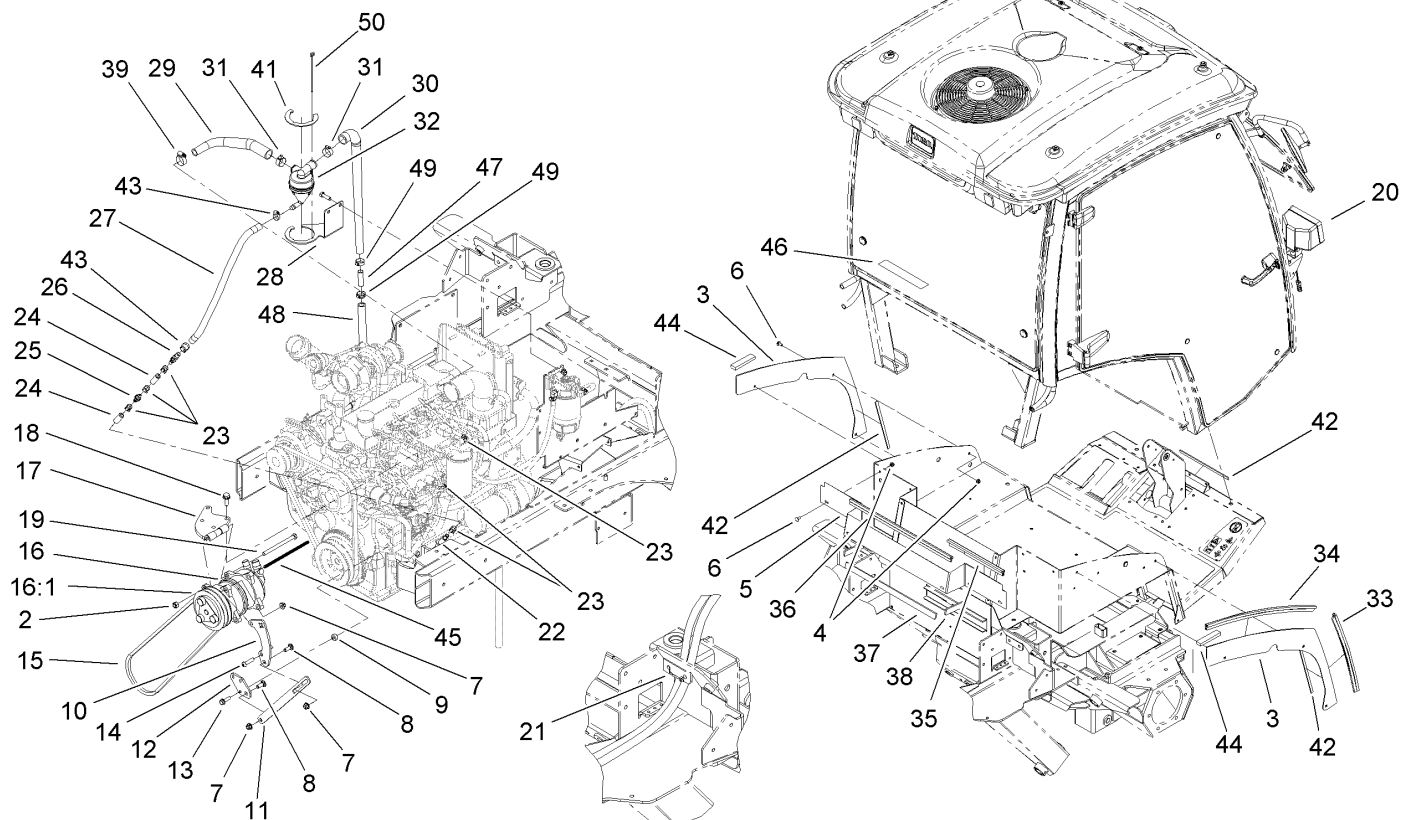
| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 340-127     | 2    | Nut-Bulkhead      |
| 2    | 114-4821    | 1    | Tube-Hydraulic    |
| 2:1  | 237-30      | 1    | O-Ring            |
| 3    | 114-4822    | 1    | Tube-Hydraulic    |
| 3:1  | 237-22      | 1    | O-Ring            |
| 4    | 114-5507    | 1    | Hose-Formed       |
| 5    | 104-8300    | 4    | Nut-HF, NI        |
| 6    | 2412-111    | 2    | Clamp             |
| 7    | 322-8       | 2    | Screw-HH          |
| 8    | 2412-36     | 8    | Clamp-Hose        |
| 9    | 114-4920    | 4    | Hose              |
| 10   | 114-4919-03 | 1    | Plate-Mount, Tube |
| 11   | 322-5       | 2    | Screw-HH          |
| 12   | 114-0172    | 1    | Tube-Hydraulic    |
| 13   | 114-4823    | 1    | HYD Tube ASM      |
| 14   | 56-7977     | 4    | Clamp-Tube        |
| 15   | 114-0176    | 1    | HYD Tube ASM      |
| 15:1 | 237-30      | 2    | O-Ring            |
| 15:2 | 237-22      | 1    | O-Ring            |
| 15:3 | 237-65      | 1    | O-Ring            |
| 16   | 115-5523    | 1    | Guard-Hose        |
| 17   | 3290-379    | 2    | Tie-Cable         |



## Fuel Tank Assembly

| Ref. | Part Number | Qty. | Description                     |
|------|-------------|------|---------------------------------|
| 1    | 114-4939-03 | 1    | Cover-Fitting, Fuel             |
| 2    | 3274-31     | 3    | Screw-HSBH                      |
| 3    | 114-0923    | 1    | Pipe-Stand, Fuel                |
| 4    | 114-0943    | 1    | Pipe-Stand, Return              |
| 5    | 104-0790    | 2    | Bushing                         |
| 6    | 46-6550     | 1    | Fitting-Elbow, 90 DEG           |
| 7    | 46-6560     | 1    | Bushing                         |
| 8    | 114-0900    | 1    | Fuel Tank ASM                   |
| 9    | 110-6086    | 1    | Harness-Wire, Fuel Tank ●       |
| 10   | 104-8301    | 2    | Nut-HF, NI                      |
| 11   | 114-0094    | 1    | Hold Down-Tank                  |
| 12   | 3234-42     | 2    | Screw-HHF                       |
| 13   | 94-6821     | 2    | Clamp-Wire                      |
| 14   | 114-5064    | 1    | Cap-Diesel, 3.25 Inch, Unvented |
| 15   | 114-4899    | 4    | Plug-Plastic                    |
| 16   | 62-7650     | 1    | Gasket                          |
| 17   | 114-0942    | 1    | Sender-Fuel                     |
| 18   | 3253-15     | 5    | Washer-Lock                     |
| 19   | 32122-24    | 5    | Screw-PTH                       |
| 20   | 114-9600    | 1    | Decal-Low Sulfur                |
| 21   | 2412-108    | 3    | Clamp-Worm                      |
| 22   | 114-5917    | 1    | Hose-Fuel                       |
| 23   | 114-5916    | 1    | Hose-Fuel                       |
| 24   | 110-4110    | 2    | Hose-LP                         |

● Not illustrated



VIEW OF A/C HOSE ROUTING

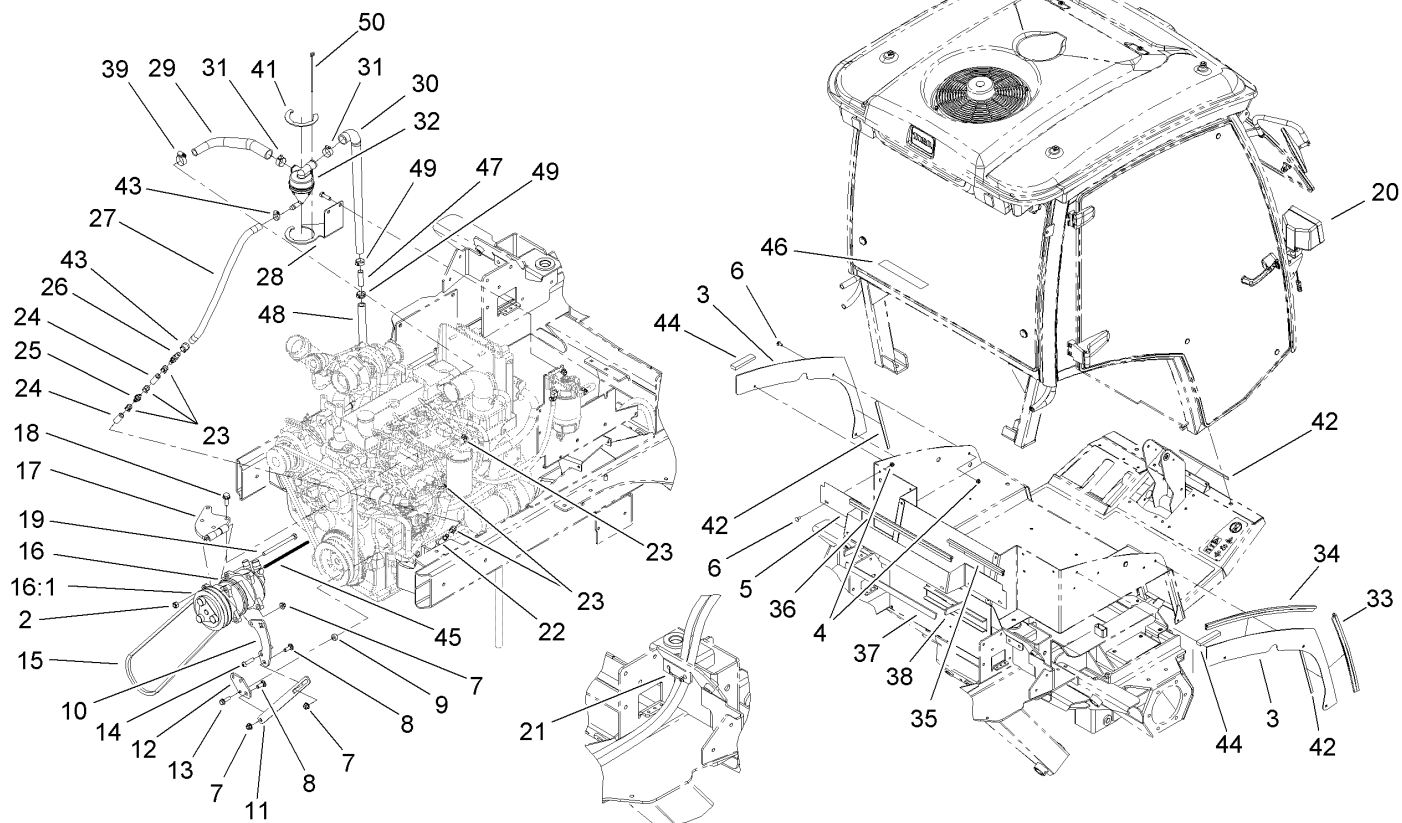
## Cab Component and Breather Assembly

| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 2    | 33025-00    | 1    | Nut-Lock, NI            |
| 3    | 110-6042-01 | 2    | Plate-Sealing, Side     |
| 4    | 104-8300    | 10   | Nut-HF, NI              |
| 5    | 110-6036-01 | 1    | Panel-Transition, Rear  |
| 6    | 3230-1      | 10   | Bolt-CARR               |
| 7    | 104-8301    | 4    | Nut-HF, NI              |
| 8    | 3231-22     | 2    | Screw-CARR              |
| 9    | 112-3961    | 3    | Spacer                  |
| 10   | 114-4948    | 1    | Plate-Mount, Compressor |
| 11   | 114-4949-03 | 1    | Arm-Tensioner           |
| 12   | 114-4947    | 1    | Plate-Mount, Pad        |
| 13   | 33104-030   | 3    | Screw-HHF               |
| 14   | 95-3857     | 2    | Screw-HSBH              |
| 15   | 105-3693    | 1    | Belt-Fan                |
| 16   | 114-4937    | 1    | Compressor-AC           |
| 16:1 | 115-5418    | 1    | Clutch-Compressor       |
| 16:2 | 112-7299    | 1    | Shim Kit ●              |
| 16:3 |             | 1    | Compressor ■ ●          |
| 17   | 114-4944-03 | 1    | Pivot Plate ASM         |
| 18   | 33105-030   | 4    | Screw-HHF               |
| 19   | 33115-130   | 1    | Screw-HH                |
| 20   | 114-5928    | 2    | Headlight ASM           |
| 21   | 3290-379    | 2    | Tie-Cable               |
| 22   | 114-5615    | 1    | Return Tube ASM         |
| 23   | 2412-108    | 6    | Clamp-Worm              |

| Ref. | Part Number | Qty. | Description                  |
|------|-------------|------|------------------------------|
| 24   | 115-3392    | 2    | Hose-Fuel                    |
| 25   | 115-3397    | 1    | Valve-Check                  |
| 26   | 115-3398    | 1    | Adapter-Straight, Hose Barb  |
| 27   | 87-3740     | 1    | Hose-Breather                |
| 28   | 115-3393-03 | 1    | Plate-Mount, Breather        |
| 29   | 115-3395    | 1    | Hose-Formed, Breather Inlet  |
| 30   | 115-3396    | 1    | Hose-Formed, Breather Outlet |
| 31   | 2412-34     | 2    | Clamp-Hose                   |
| 32   | 115-3399    | 1    | Breather-Cyclone             |
| 33   | 115-5460    | 2    | Seal-Bulb                    |
| 34   | 115-5461    | 2    | Seal-Bulb                    |
| 35   | 115-5462    | 2    | Seal-Bulb                    |
| 36   | 115-5463    | 1    | Seal-Bulb                    |
| 37   | 115-5464    | 1    | Seal-Trim                    |
| 38   | 115-5465    | 2    | Seal-Trim                    |
| 39   | 2412-129    | 1    | Clamp-Hose                   |
| 41   | 115-8879-03 | 1    | Plate-Latch                  |
| 42   | 115-8827    | 3    | Foam-Strip                   |
| 43   | 2412-36     | 2    | Clamp-Hose                   |
| 44   | 115-8808    | 2    | Foam-Strip, Front            |
| 45   | 115-8882    | 1    | Conduit-Convolutd            |
| 46   | 115-5489    | 2    | Decal-Warning                |
| 47   | 114-0171    | 1    | Spacer                       |

● Not illustrated

■ Not serviced separately



VIEW OF A/C HOSE ROUTING

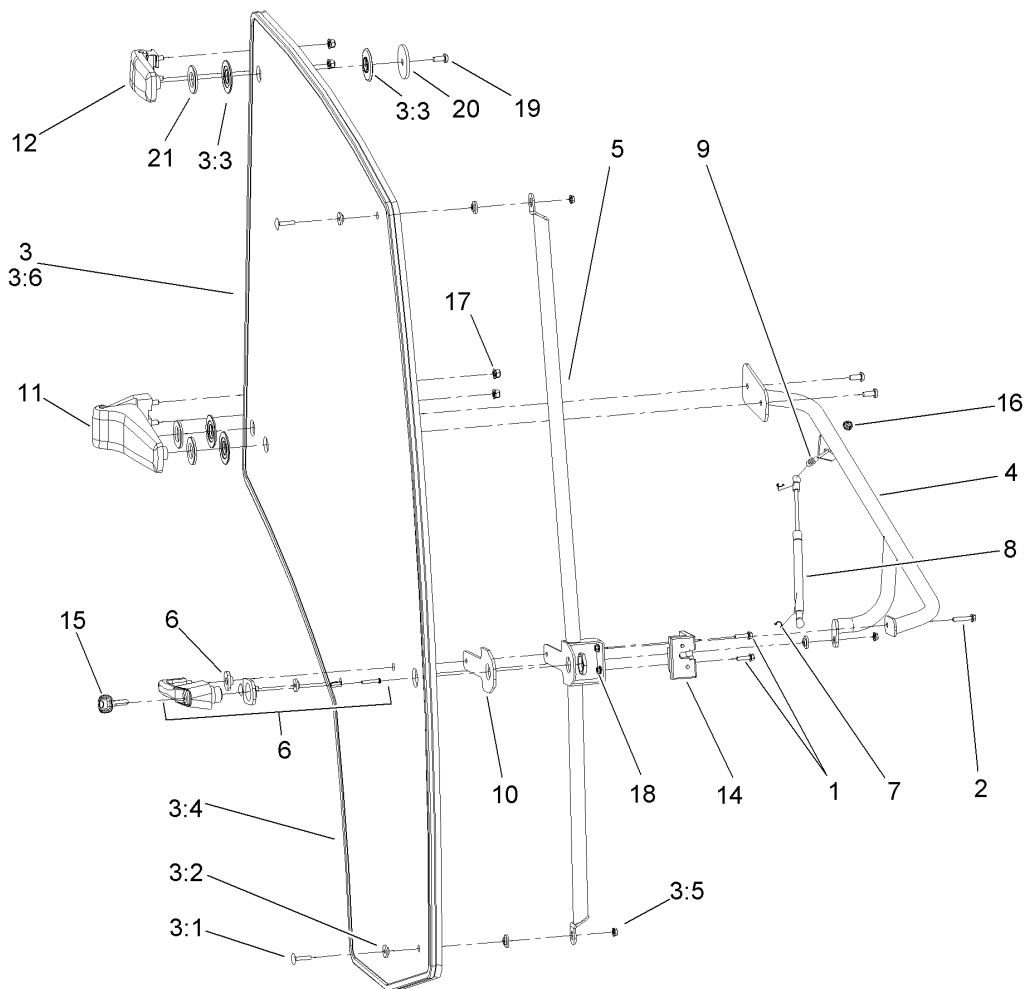
## Cab Component and Breather Assembly (continued)

| Ref. | Part Number | Qty. | Description |
|------|-------------|------|-------------|
| 48   | 98-2853     | 1    | Hose        |

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 49   | 115-5436    | 2    | Clamp-Hose, Crimp |
| 50   | 3290-378    | 4    | Tie-Cable         |

● Not illustrated

■ Not serviced separately

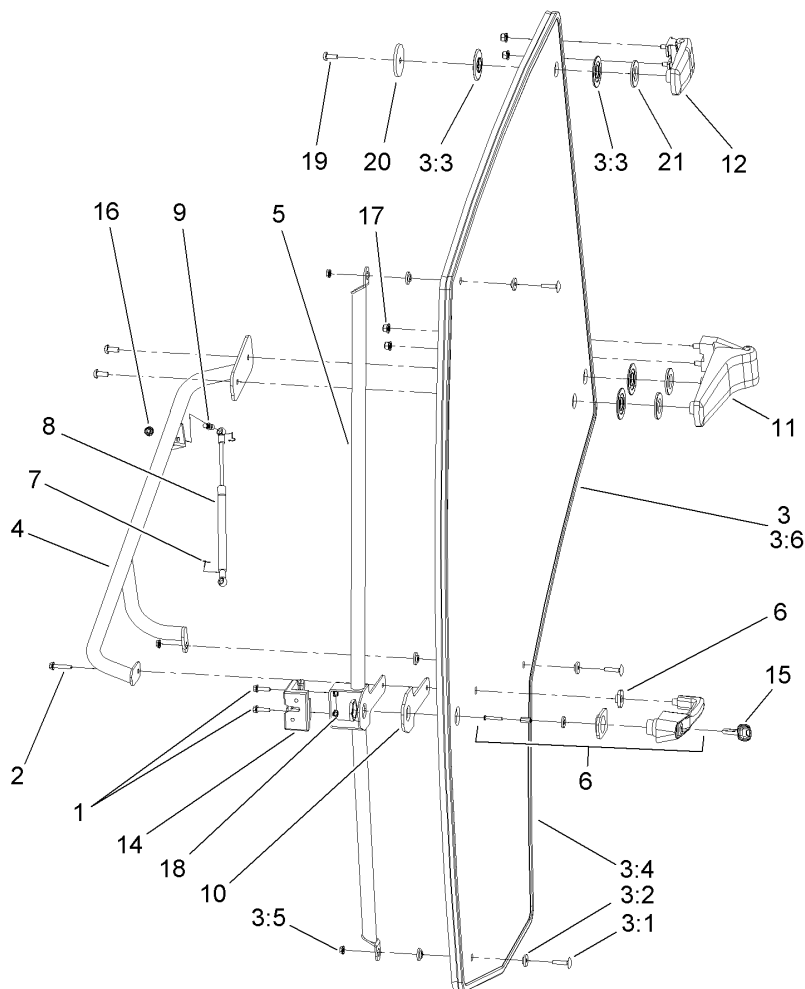


## Right Door Cab Assembly

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 33103-025   | 2    | Screw-HHF           |
| 2    | 33103-035   | 1    | Screw-HHF           |
| 3    | 115-5564    | 1    | Door Glass Kit      |
| 3:1  | 115-5571    | 3    | Bolt-Step           |
| 3:2  | 115-5570    | 6    | Bushing-Thin        |
| 3:3  | 115-5573    | 6    | Washer-Sealing      |
| 3:4  | 115-5567    | 1    | Trim-Seal, Bulb     |
| 3:5  | 115-5572    | 3    | Nut-Flange          |
| 3:6  |             | 1    | Glass-Door ●        |
| 4    | 115-5540    | 1    | RH Door Handle ASM  |
| 5    | 115-5542    | 1    | RH Door Latch ASM   |
| 6    | 115-5544    | 1    | Handle-Button, Push |
| 7    | 115-5591    | 2    | Clip-Shock, Gas     |

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 8    | 115-5590    | 1    | Shock-Gas, Long    |
| 9    | 98-3104     | 1    | Stud-Ball          |
| 10   | 115-5546    | 1    | Gasket-Handle      |
| 11   | 115-5532    | 1    | RH Lower Hinge ASM |
| 12   | 115-5530    | 1    | RH Upper Hinge ASM |
| 14   | 115-5538    | 1    | Latch-Rotary, RH   |
| 15   | 115-5545    | 1    | Key-Cab            |
| 16   | 32128-26    | 1    | Nut-Flange         |
| 17   | 104-3082    | 4    | Nut-Lock, HHF      |
| 18   | 81-0130     | 2    | Nut-Flange, NI     |
| 19   | 3274-96     | 3    | Screw-HSBH         |
| 20   | 115-5534    | 1    | Washer             |
| 21   | 115-5528    | 3    | Washer             |

● Not serviced separately

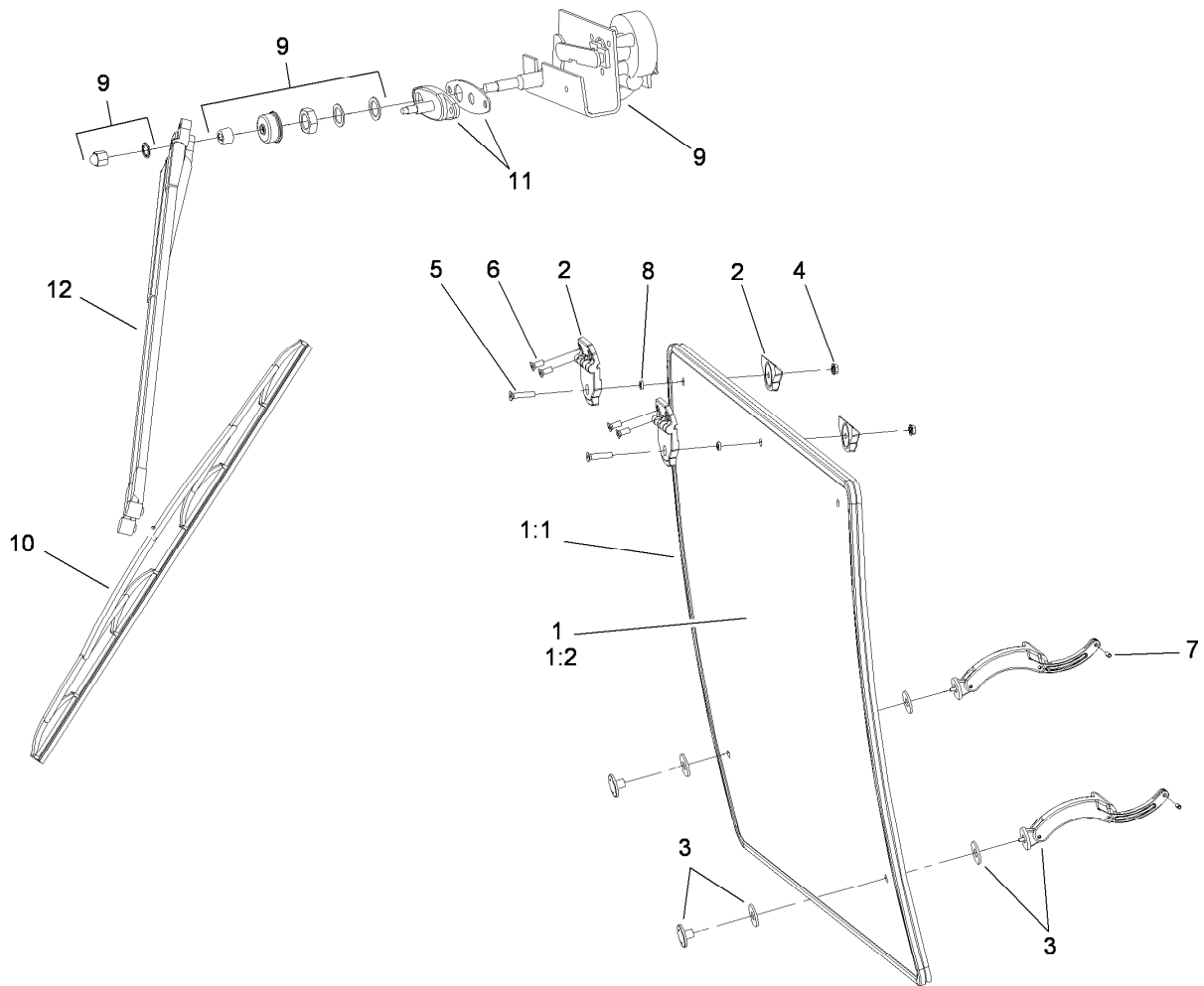


## Left Door Cab Assembly

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 33103-025   | 2    | Screw-HHF           |
| 2    | 33103-035   | 1    | Screw-HHF           |
| 3    | 115-5564    | 1    | Door Glass Kit      |
| 3:1  | 115-5571    | 3    | Bolt-Step           |
| 3:2  | 115-5570    | 6    | Bushing-Thin        |
| 3:3  | 115-5573    | 6    | Washer-Sealing      |
| 3:4  | 115-5567    | 1    | Trim-Seal, Bulb     |
| 3:5  | 115-5572    | 3    | Nut-Flange          |
| 3:6  |             | 1    | Glass-Door ●        |
| 4    | 115-5541    | 1    | LH Door Handle ASM  |
| 5    | 115-5543    | 1    | LH Door Latch ASM   |
| 6    | 115-5544    | 1    | Handle-Button, Push |
| 7    | 115-5591    | 2    | Clip-Shock, Gas     |

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 8    | 115-5590    | 1    | Shock-Gas, Long    |
| 9    | 98-3104     | 1    | Stud-Ball          |
| 10   | 115-5546    | 1    | Gasket-Handle      |
| 11   | 115-5533    | 1    | LH Lower Hinge ASM |
| 12   | 115-5531    | 1    | LH Upper Hinge ASM |
| 14   | 115-5539    | 1    | Latch-Rotary, LH   |
| 15   | 115-5545    | 1    | Key-Cab            |
| 16   | 32128-26    | 1    | Nut-Flange         |
| 17   | 104-3082    | 4    | Nut-Lock, HHF      |
| 18   | 81-0130     | 2    | Nut-Flange, NI     |
| 19   | 3274-96     | 3    | Screw-HSBH         |
| 20   | 115-5534    | 1    | Washer             |
| 21   | 115-5528    | 3    | Washer             |

● Not serviced separately

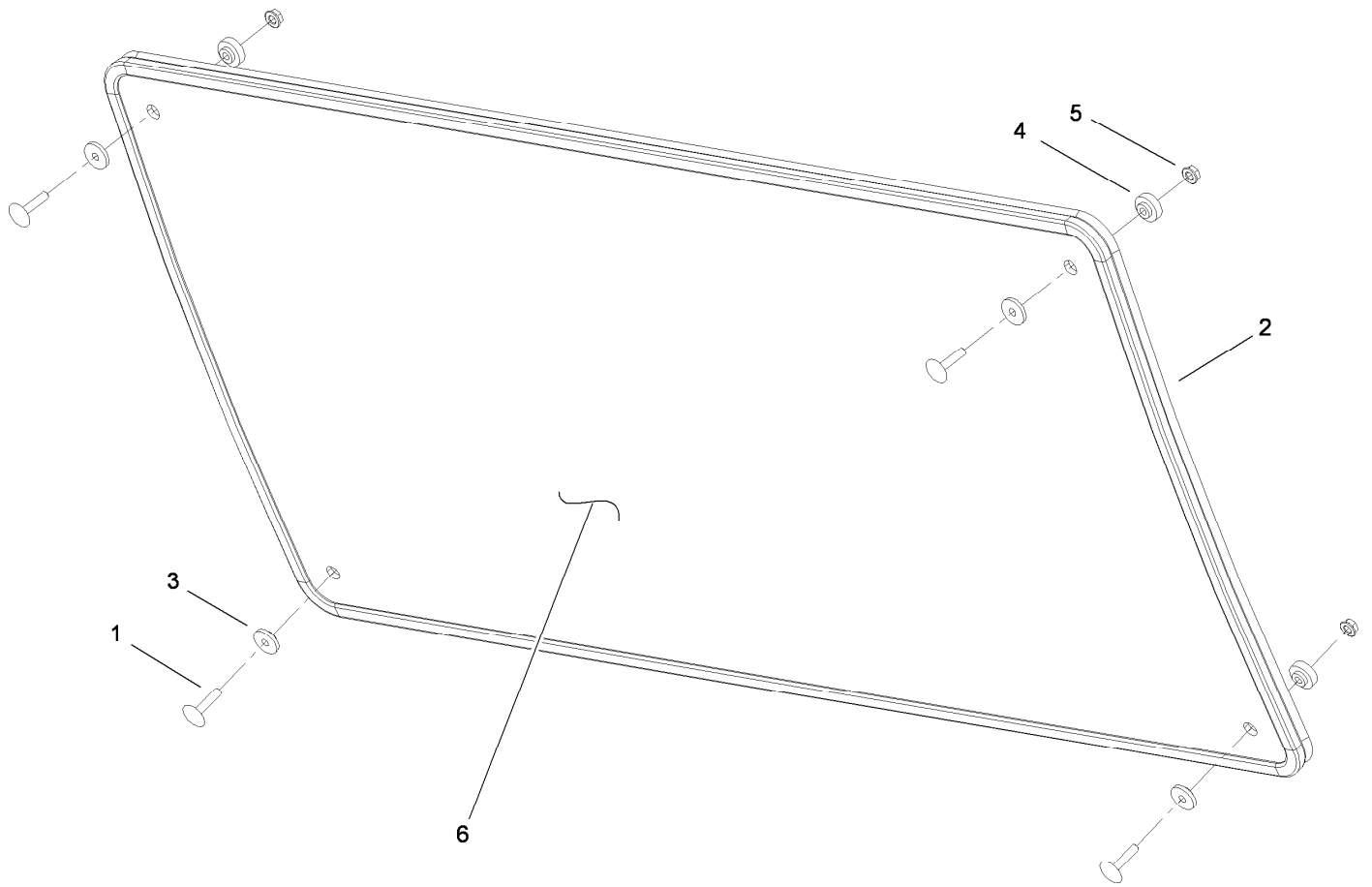


## Front/Back Window and Wiper Cab Assembly

| Ref. | Part Number | Qty. | Description                  |
|------|-------------|------|------------------------------|
| 1    | 115-5566    | 1    | Window Glass Kit             |
| 1:1  | 115-5568    | 1    | Trim-Seal, Bulb              |
| 1:2  |             | 1    | Glass-Window ■               |
| 2    | 115-5563    | 3    | Hinge ASM                    |
| 3    | 115-5597    | 2    | Handle-Latch                 |
| 4    | 32128-26    | 3    | Nut-Flange                   |
| 5    | 115-5548    | 3    | Screw-HSFH                   |
| 6    | 115-5549    | 6    | Screw-HSFH                   |
| 7    | 115-5599    | 2    | Pin-Split                    |
| 8    | 115-5598    | 3    | Washer-Rubber                |
| 9    | 115-8831    | 1    | Motor-Wiper                  |
| 10   | 115-8834    | 1    | Blade-Wiper, 22 Inch         |
| 11   | 115-8832    | 1    | Adaptor ASM (W/Gasket)       |
| 12   | 115-8833    | 1    | Arm-Wiper, 22 Inch           |
| 99   | 115-5565    | 1    | Lower Windshield Glass Kit ● |

● Not illustrated

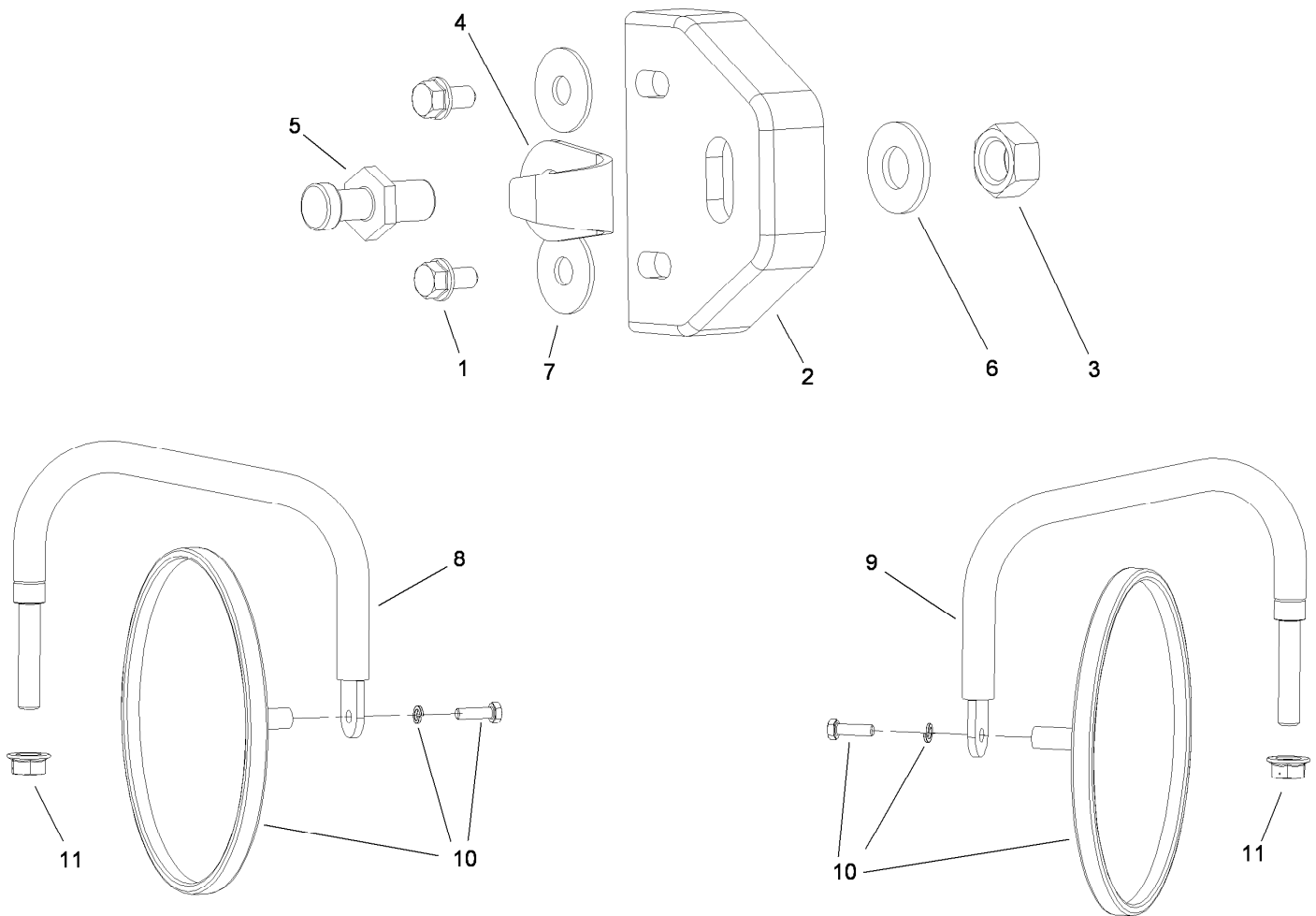
■ Not serviced separately



## Lower Windshield Glass Assembly No. 115-5565

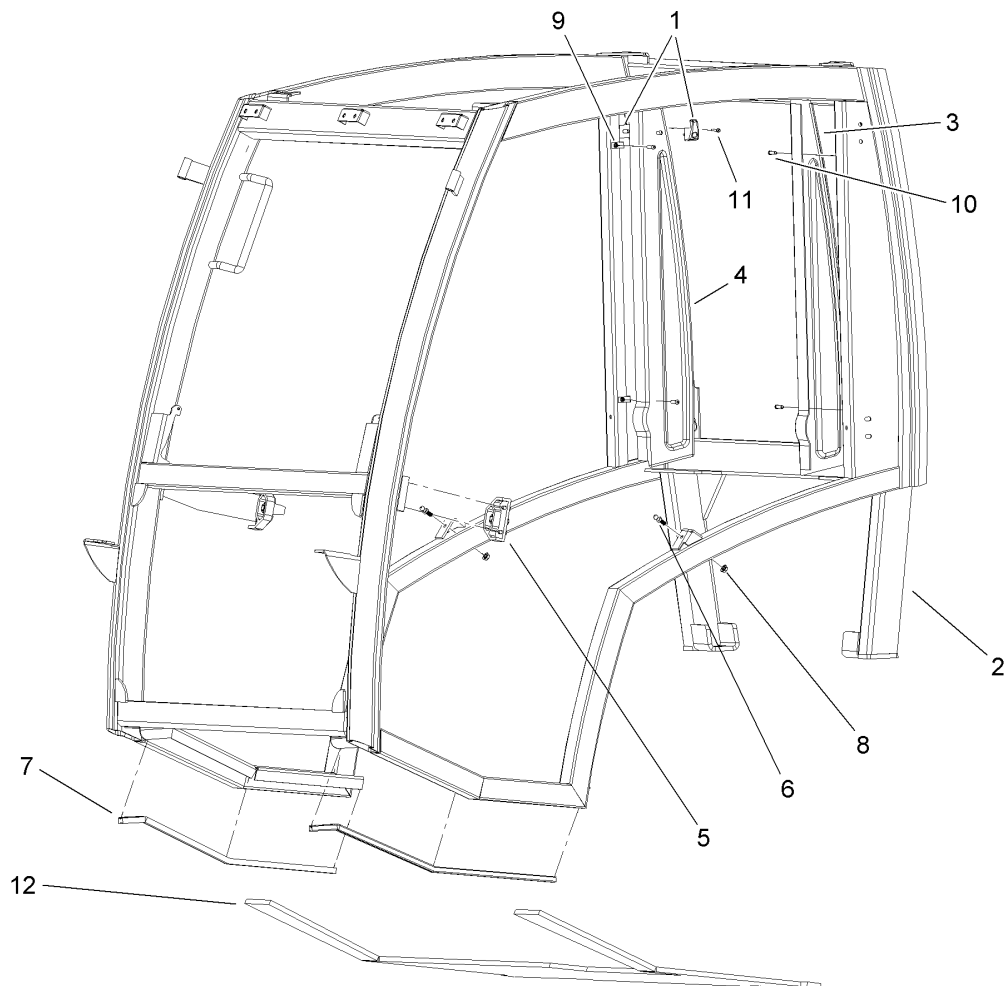
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|---------------------|
| 1           | 115-5571           | 4           | Bolt-Step           |
| 2           | 115-5569           | 1           | Trim-Seal, Bulb     |
| 3           | 115-5570           | 4           | Bushing-Thin        |
| 4           | 115-5574           | 4           | Bushing-Thick       |
| 5           | 115-5572           | 4           | Nut-Flange          |
| 6           |                    | 1           | Glass-Lower Front ● |

● Not serviced separately



## Door Striker and Mirror Cab Assembly

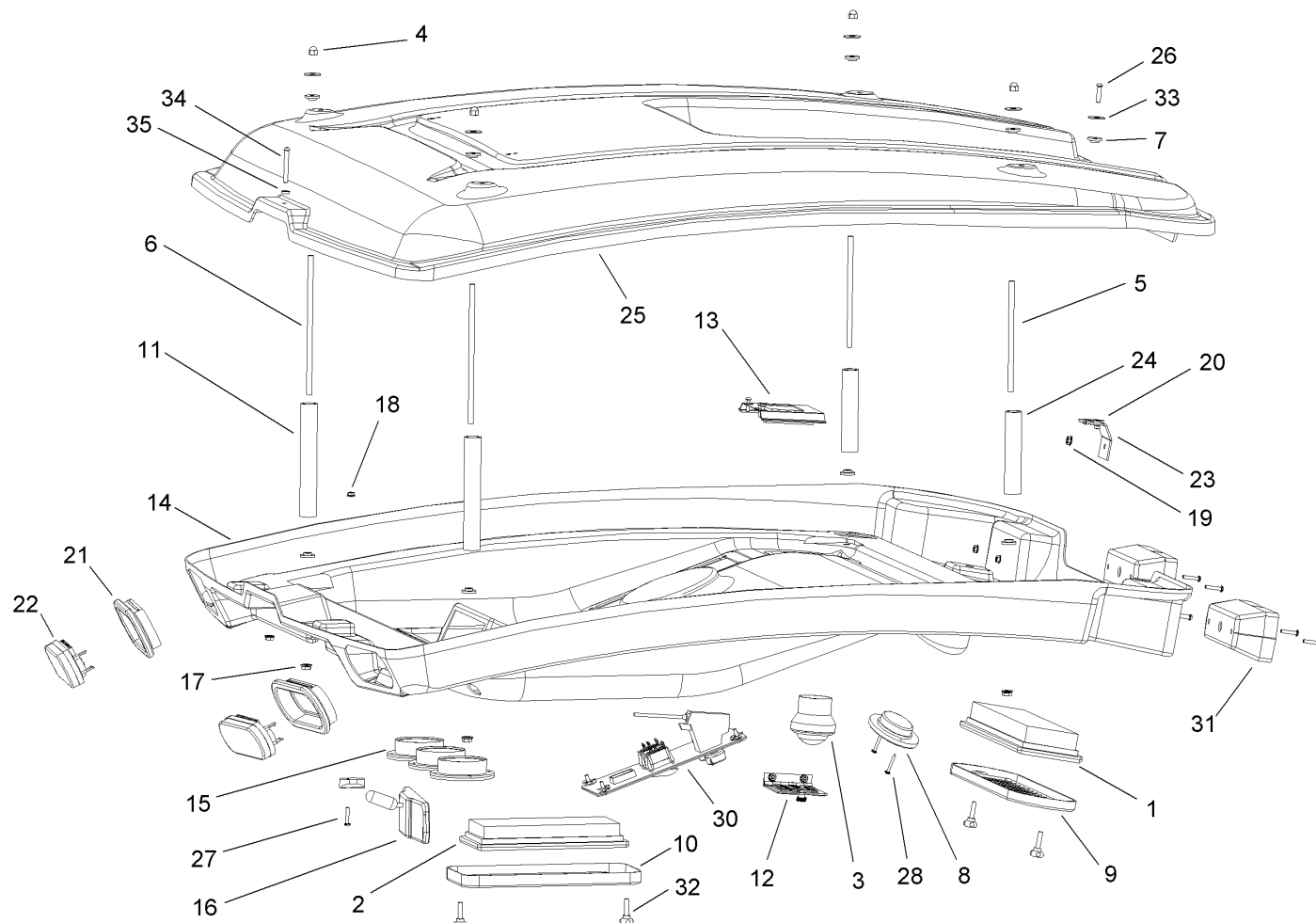
| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 3234-13     | 4    | Screw-HHF              |
| 2    | 115-5575    | 2    | Mount-Striker          |
| 3    | 115-5579    | 2    | Nut-HH                 |
| 4    | 115-5577    | 2    | Guard-Striker          |
| 5    | 115-5576    | 2    | Striker                |
| 6    | 3256-26     | 2    | Washer-Flat            |
| 7    | 115-5581    | 4    | Washer-Flat            |
| 8    | 115-5583    | 1    | Arm-Mount, Mirror (RH) |
| 9    | 115-5584    | 1    | Arm-Mount, Mirror (LH) |
| 10   | 115-5585    | 2    | Mirror-Convex          |
| 11   | 115-5582    | 2    | Nut-Flange, Crimplock  |



## Shielding Component Cab Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|---------------------|
| 1           | 115-5595           | 1           | Hook-Coat           |
| 2           |                    | 1           | Shielding ASM ●     |
| 3           | 115-5589           | 1           | Cover-Composite, LH |
| 4           | 115-5588           | 1           | Cover-Composite, RH |
| 5           |                    | 2           | Door Striker ASM ●  |
| 6           | 98-3104            | 2           | Stud-Ball           |
| 7           | 115-5596           | 2           | Seal-Bulb           |
| 8           | 32128-26           | 2           | Nut-Flange          |
| 9           | 115-5586           | 4           | Nut-Panel, Deep     |
| 10          | 3274-65            | 4           | Screw-HSBH          |
| 11          | 115-5594           | 1           | Screw-HSBH          |
| 12          | 115-5507           | 1           | Pad-Tread           |

● Not serviced separately

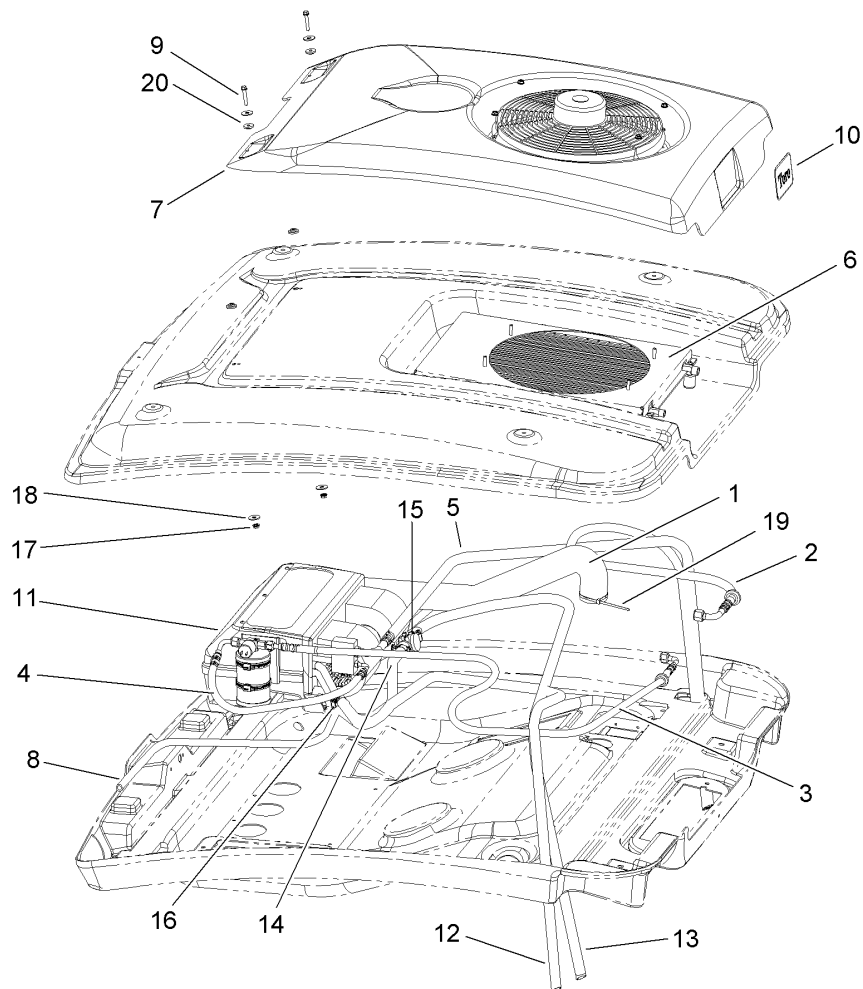


## Headliner Cab Assembly

| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 1    | 115-5553    | 1    | "obs" Ref 121-3892         |
| 2    | 115-5556    | 1    | Filter-Air, Front          |
| 3    | 115-5559    | 1    | Louver-Ball                |
| 4    | 73-5380     | 4    | Nut-Hex                    |
| 5    | 117-2763    | 2    | Fastener-Mount, Rear Roof  |
| 6    | 117-2764    | 2    | Fastener-Mount, Front Roof |
| 7    | 115-5570    | 10   | Bushing-Thin               |
| 8    | 115-5515    | 1    | Light-Dome, LED            |
| 9    | 115-5554    | 1    | Cover-Filter, Rear         |
| 10   | 115-5557    | 1    | Cover-Filter, Front        |
| 11   | 115-5513    | 2    | Spacer-Roof, Front         |
| 12   |             | 1    | Fuse Block Cover ASM ●     |
| 13   |             | 1    | Fuse Block Mount ASM ●     |
| 14   | 115-5550    | 1    | Headliner                  |
| 15   | 115-5558    | 3    | Louver                     |
| 16   | 115-5524    | 1    | Mirror-Rear View           |
| 17   | 32128-26    | 4    | Nut-Flange                 |

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 18   | 32128-17    | 5    | Nut-Lock, Flange     |
| 19   | 115-5572    | 2    | Nut-Flange           |
| 20   | 115-5586    | 5    | Nut-Panel, Deep      |
| 21   | 115-5521    | 2    | Grommet-Light        |
| 22   | 115-5520    | 2    | Light-Warning, Front |
| 23   | 115-5526    | 1    | Mount-Roof           |
| 24   | 115-5514    | 2    | Spacer-Roof, Rear    |
| 25   | 115-5551    | 1    | Roof                 |
| 26   | 3274-65     | 2    | Screw-HSBH           |
| 27   | 108-3153    | 5    | Screw-HSBH           |
| 28   | 115-5594    | 2    | Screw-HSBH           |
| 30   |             | 1    | Switchplate ASM ●    |
| 31   | 115-5525    | 2    | Light-Warning, Rear  |
| 32   | 115-5555    | 4    | Screw-Thumb          |
| 33   | 115-5581    | 6    | Washer-Flat          |
| 34   | 99-2932     | 1    | Screw-HSBH           |
| 35   | 115-5598    | 1    | Washer-Rubber        |

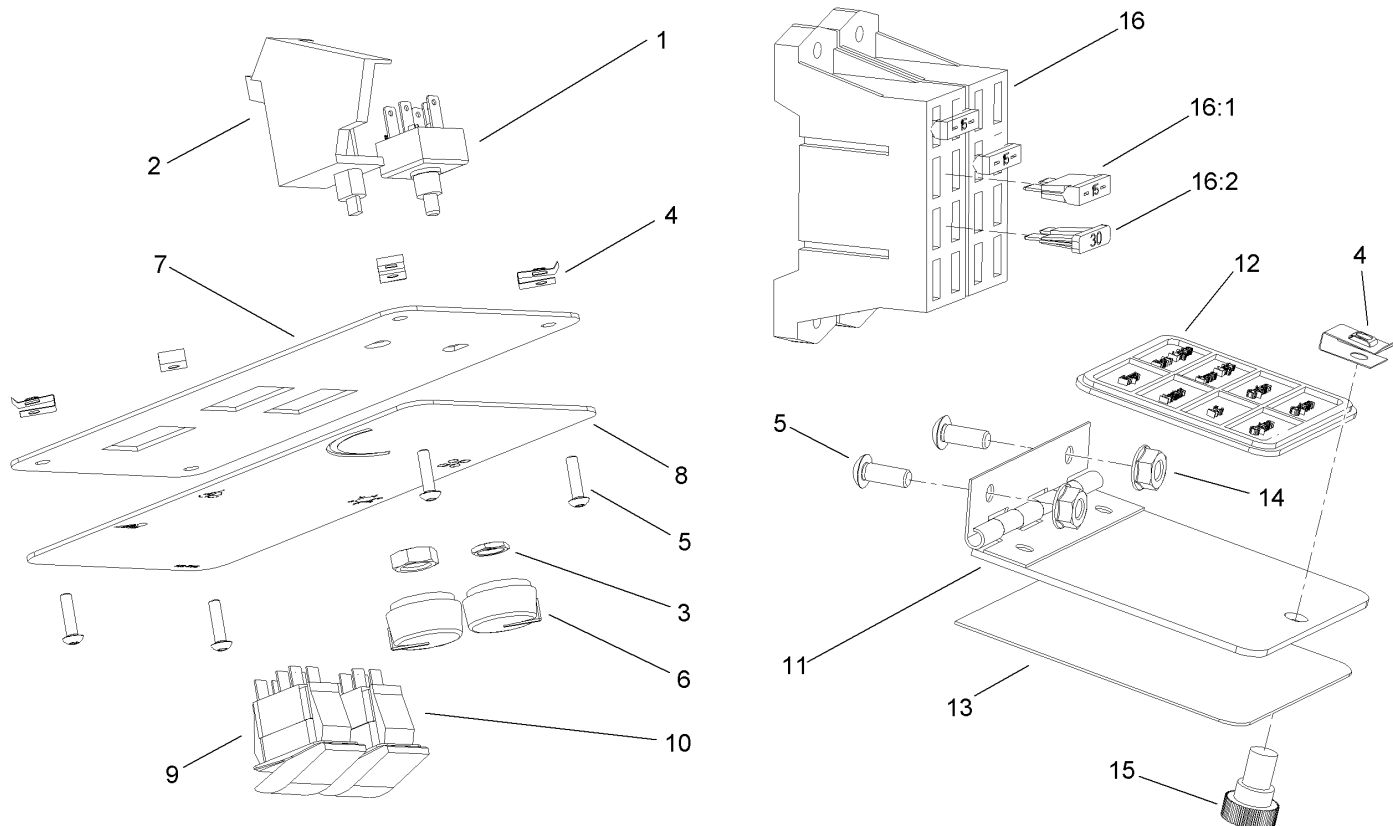
● Not serviced separately



## Roof and Hose Cab Assembly

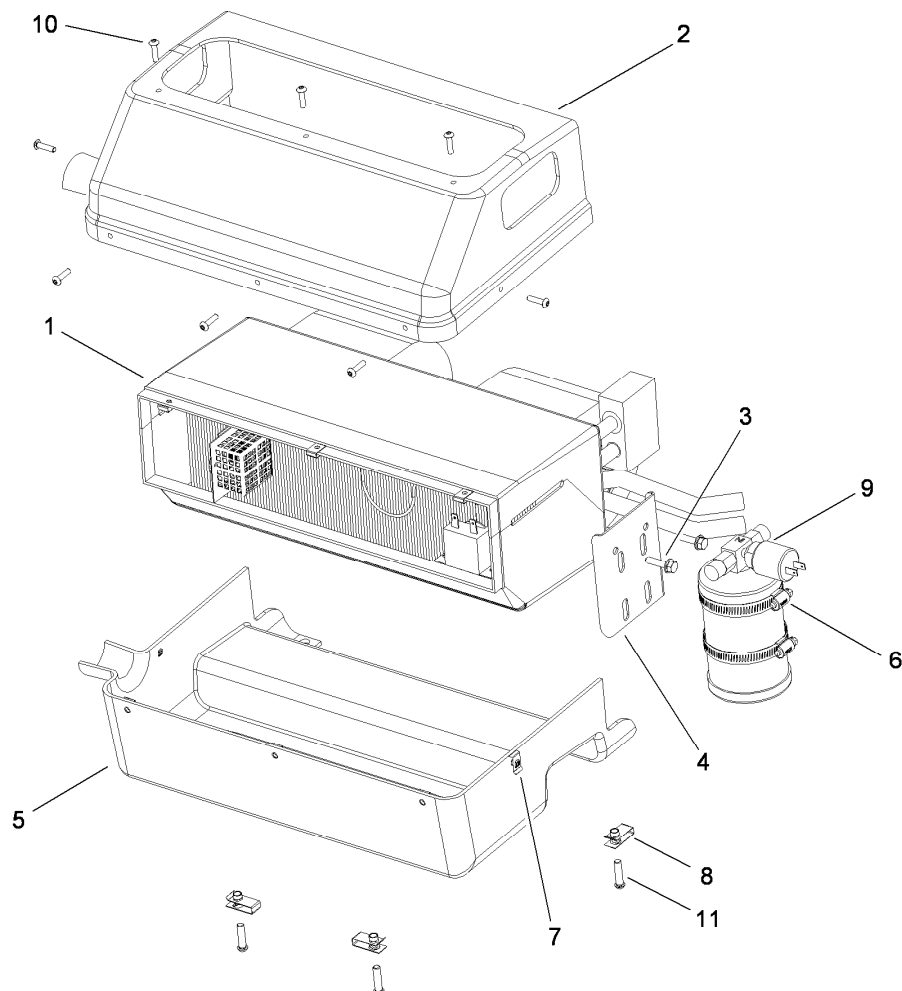
| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 1    | 115-8835    | 1    | Hose-Air Duct            |
| 2    | 115-8836    | 1    | Hose ASM                 |
| 3    | 115-8837    | 1    | Hose ASM                 |
| 4    | 115-8838    | 1    | Hose ASM                 |
| 5    | 115-8839    | 1    | Hose ASM                 |
| 6    |             | 1    | Condenser ASM ●          |
| 7    | 115-5552    | 1    | Cover-Condenser          |
| 8    | 115-8845    | 2    | Hose-Drain, Condensation |
| 9    | 94-5781     | 2    | Screw-HHF                |
| 10   | 67-1300     | 1    | Decal                    |
| 11   |             | 1    | Heater Evaporator ASM ●  |
| 12   | 115-8842    | 1    | Hose                     |
| 13   | 115-8843    | 1    | Hose                     |
| 14   | 115-8844    | 1    | Hose                     |
| 15   | 115-8840    | 1    | Valve-Heater             |
| 16   | 2412-141    | 4    | Clamp-Drive, Worm        |
| 17   | 115-5572    | 2    | Nut-Flange               |
| 18   | 115-5581    | 4    | Washer-Flat              |
| 19   | 3290-379    | 2    | Tie-Cable                |
| 20   | 115-5570    | 4    | Bushing-Thin             |

● Not serviced separately



## Switchplate and Fuse Block Cover Cab Assembly

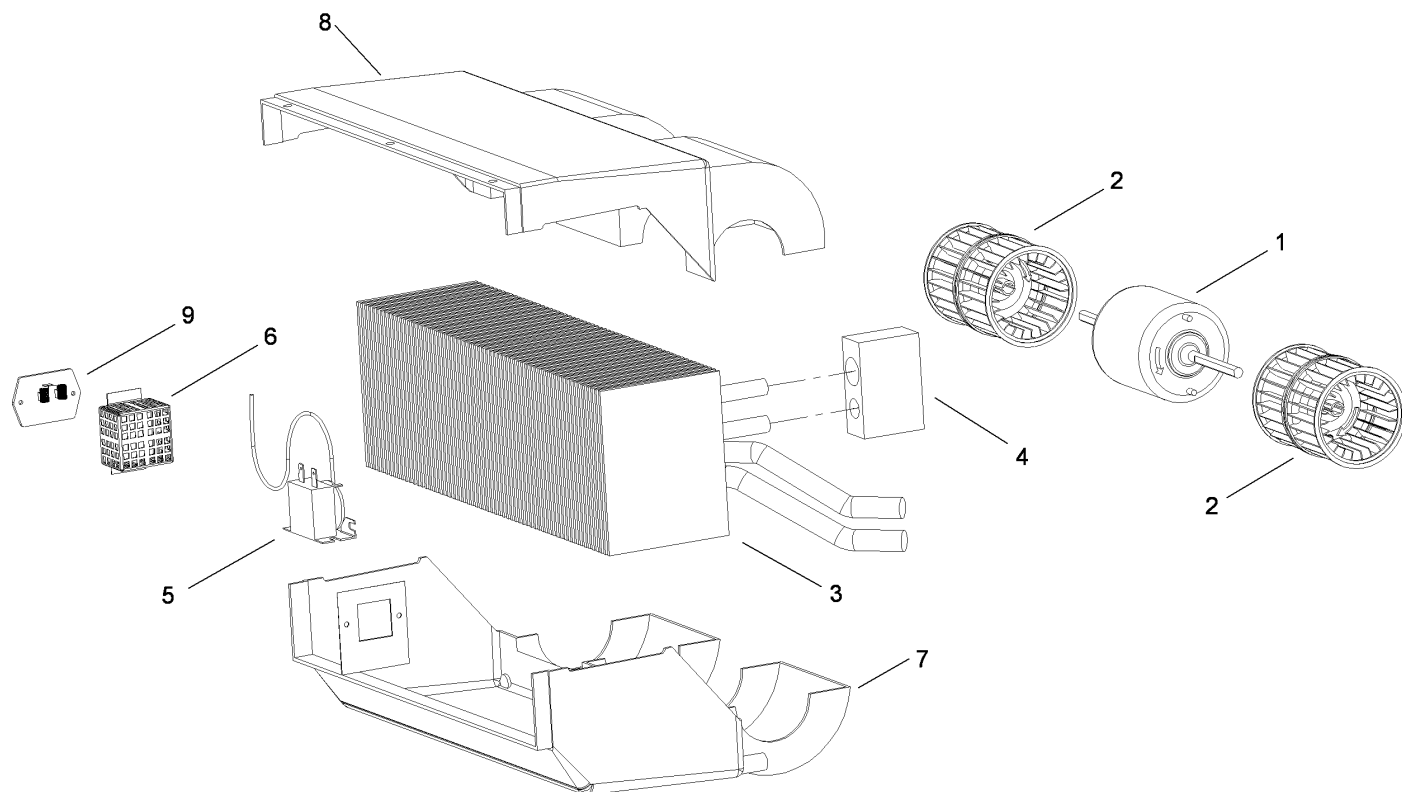
| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 115-5502    | 1    | Switch-Fan, 3-Speed     |
| 2    | 115-8820    | 1    | Switch-Control, Heat    |
| 3    | 115-5503    | 1    | Nut                     |
| 4    | 107-1013    | 5    | Nut-Speed               |
| 5    | 104-2408    | 6    | Screw-HSBH              |
| 6    | 115-5504    | 2    | Knob-Control            |
| 7    | 115-5501    | 1    | Label-Switch            |
| 8    | 115-5502    | 1    | Switch-Fan, 3-Speed     |
| 9    | 114-3329    | 1    | Switch-Rocker           |
| 10   | 95-8999     | 1    | Switch                  |
| 11   | 115-5510    | 1    | Cover-Access, Fuse      |
| 12   | 115-5509    | 1    | Label-Information, Fuse |
| 13   | 115-5508    | 1    | Label-Block, Fuse       |
| 14   | 32128-17    | 2    | Nut-Lock, Flange        |
| 15   | 115-5506    | 1    | Knob                    |
| 16   | 110-6090    | 1    | Harness-Wire, Cab       |
| 16:1 | 109355      | 3    | Fuse-Blade, 15 Amp      |
| 16:2 | 109103      | 1    | Fuse-Blade, 30 Amp      |



## Heat/Evaporator Cab Assembly

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 115-8830    | 1    | Heater ASM        |
| 2    | 115-8829    | 1    | Cover-Top         |
| 3    | 33103-025   | 2    | Screw-HHF         |
| 4    | 115-8824    | 1    | Mount-Drier       |
| 5    | 115-8828    | 1    | Evaporator-Bottom |
| 6    | 2412-125    | 2    | Clamp-Hose        |
| 7    | 107-1013    | 8    | Nut-Speed         |
| 8    | 115-5586    | 4    | Nut-Panel, Deep   |
| 9    | 115-8825    | 1    | Drier-Receiver    |
| 10   | 104-2408    | 8    | Screw-HSBH        |
| 11   | 3274-65     | 5    | Screw-HSBH        |
| 99   | 99-7430     | 1    | Relay-Mini 280 ●  |

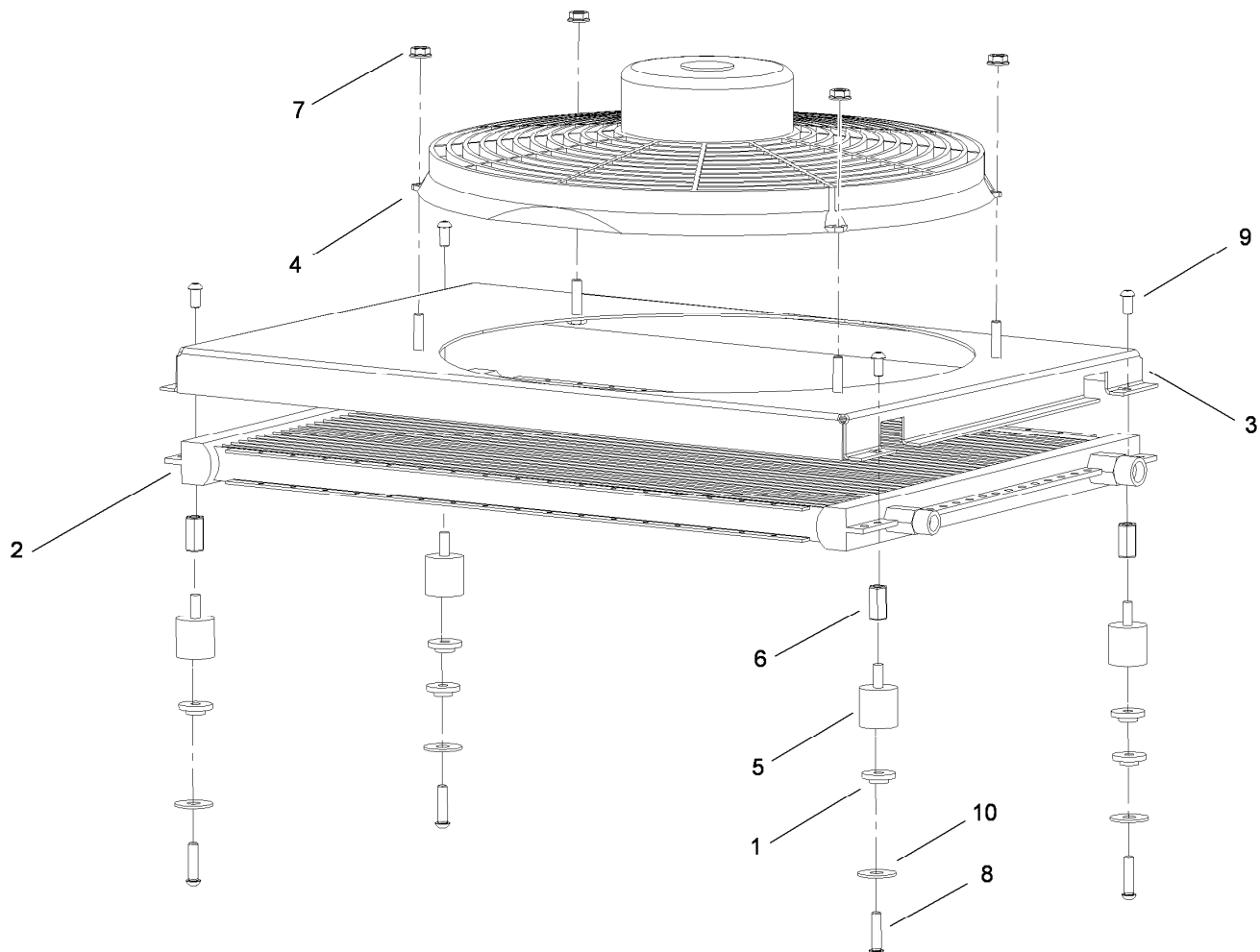
● Not illustrated



## A/C Heater Assembly No. 115-8830

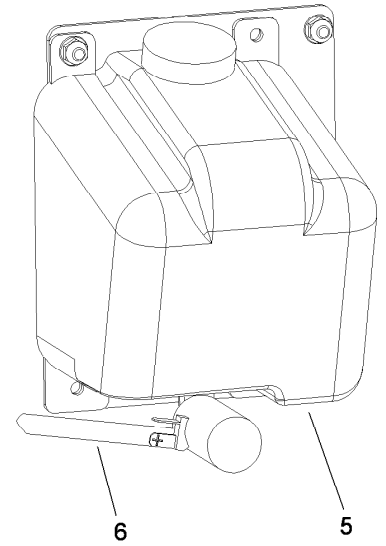
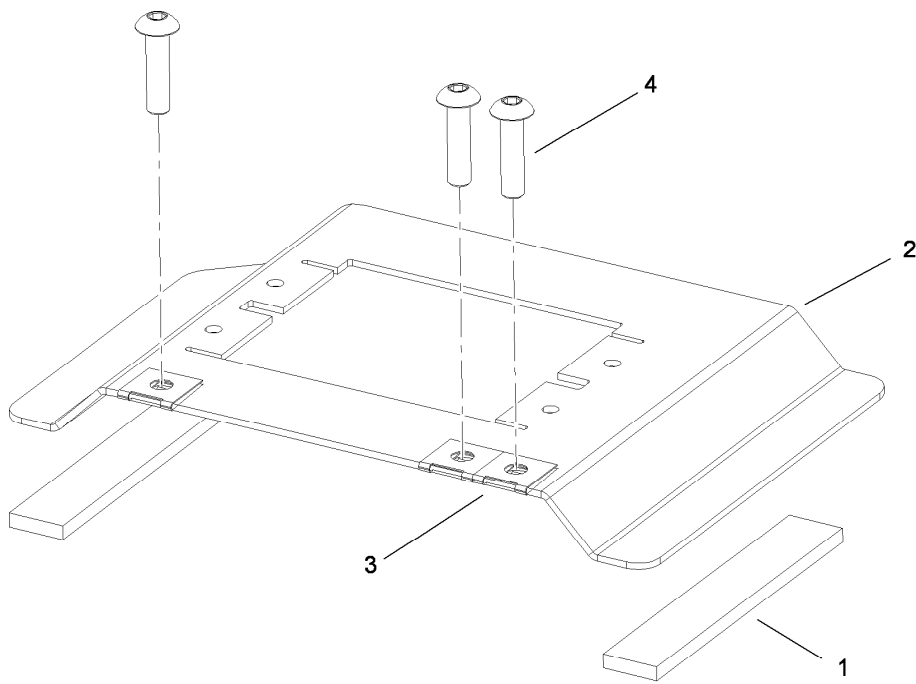
| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 1    | 115-5578    | 1    | Motor-Fan, Double Shaft    |
| 2    | 115-5580    | 2    | Wheel-Blower               |
| 3    |             | 1    | Evaporator/Heater Core ●   |
| 4    | 115-5587    | 1    | Valve-Expansion            |
| 5    | 115-5593    | 1    | Thermostat-Switch, Freeze  |
| 6    | 115-5529    | 1    | Guard-Resistor             |
| 7    | 115-5536    | 1    | Housing-Bottom, A/C Heater |
| 8    | 115-5537    | 1    | Housing-Top, A/C Heater    |
| 9    | 115-5535    | 1    | Resistor                   |

● Not serviced separately



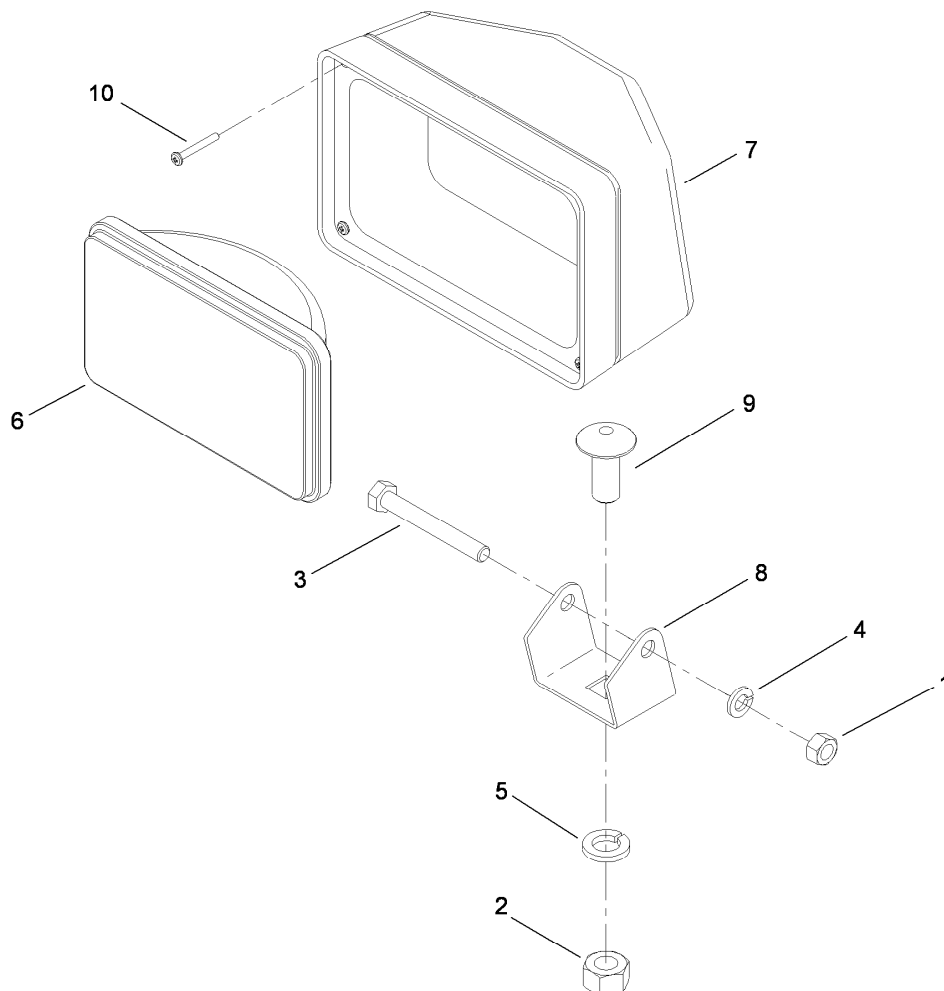
## Condenser Cab Assembly

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 115-5570    | 6    | Bushing-Thin         |
| 2    | 115-8816    | 1    | Coil-Condenser       |
| 3    | 115-8817    | 1    | Mount-Fan, Condenser |
| 4    | 115-8818    | 1    | Fan                  |
| 5    | 115-8822    | 4    | Mount-Isolator       |
| 6    | 115-8823    | 4    | Coupler-Nut          |
| 7    | 115-5572    | 4    | Nut-Flange           |
| 8    | 3274-65     | 4    | Screw-HSBH           |
| 9    | 115-8819    | 4    | Screw-HSBH           |
| 10   | 115-5581    | 4    | Washer-Flat          |



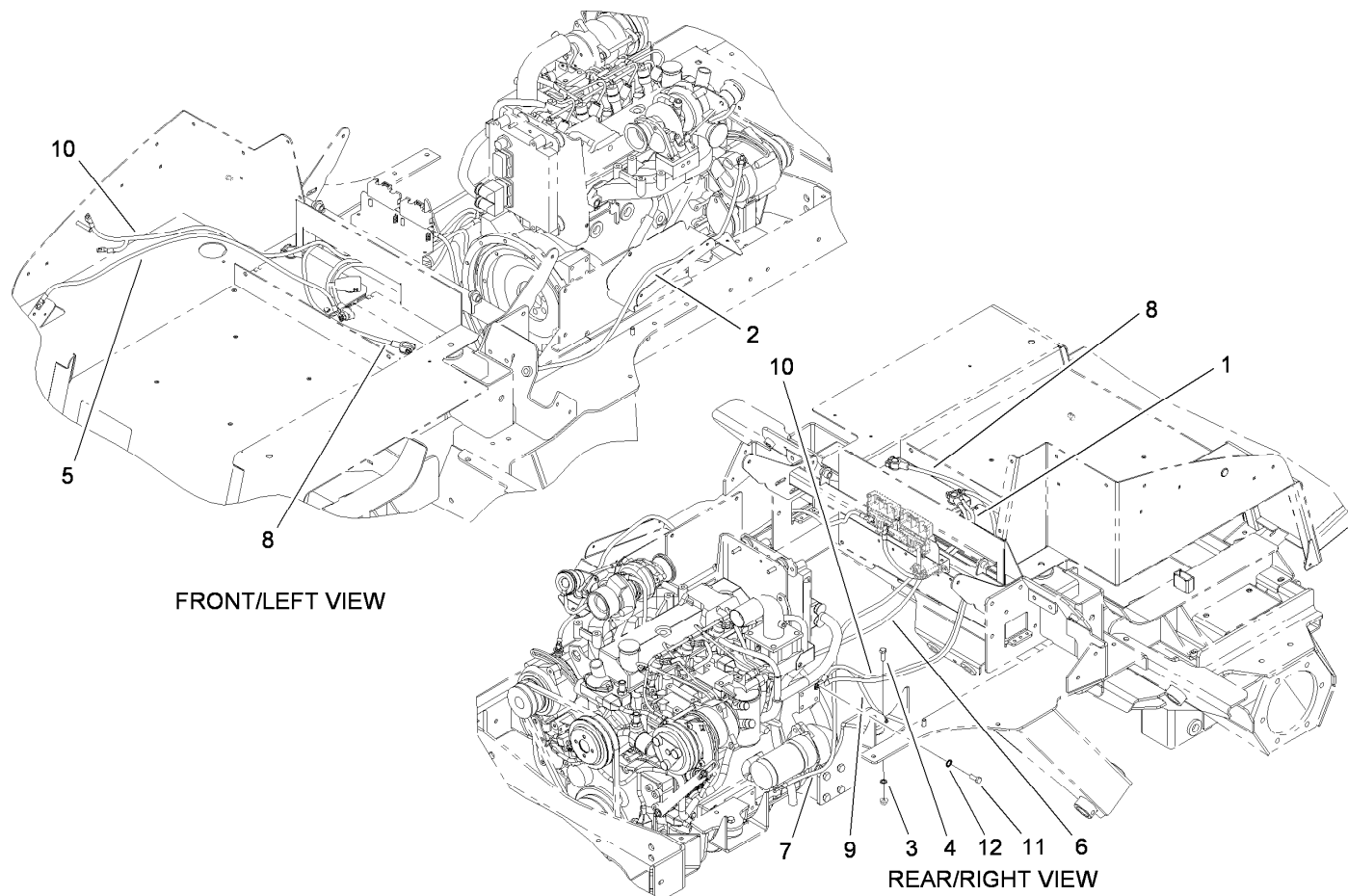
## Fluid Washer Tank Cab Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 115-5547           | 2           | Pad-Fastener       |
| 2           | 115-5511           | 1           | Mount-Block, Fuse  |
| 3           | 115-5505           | 3           | Nut-Panel, Spring  |
| 4           | 104-2408           | 3           | Screw-HSBH         |
| 5           | 115-8848           | 1           | Tank-Fluid, Washer |
| 6           | 115-8847           | 1           | Hose-Vinyl, Clear  |



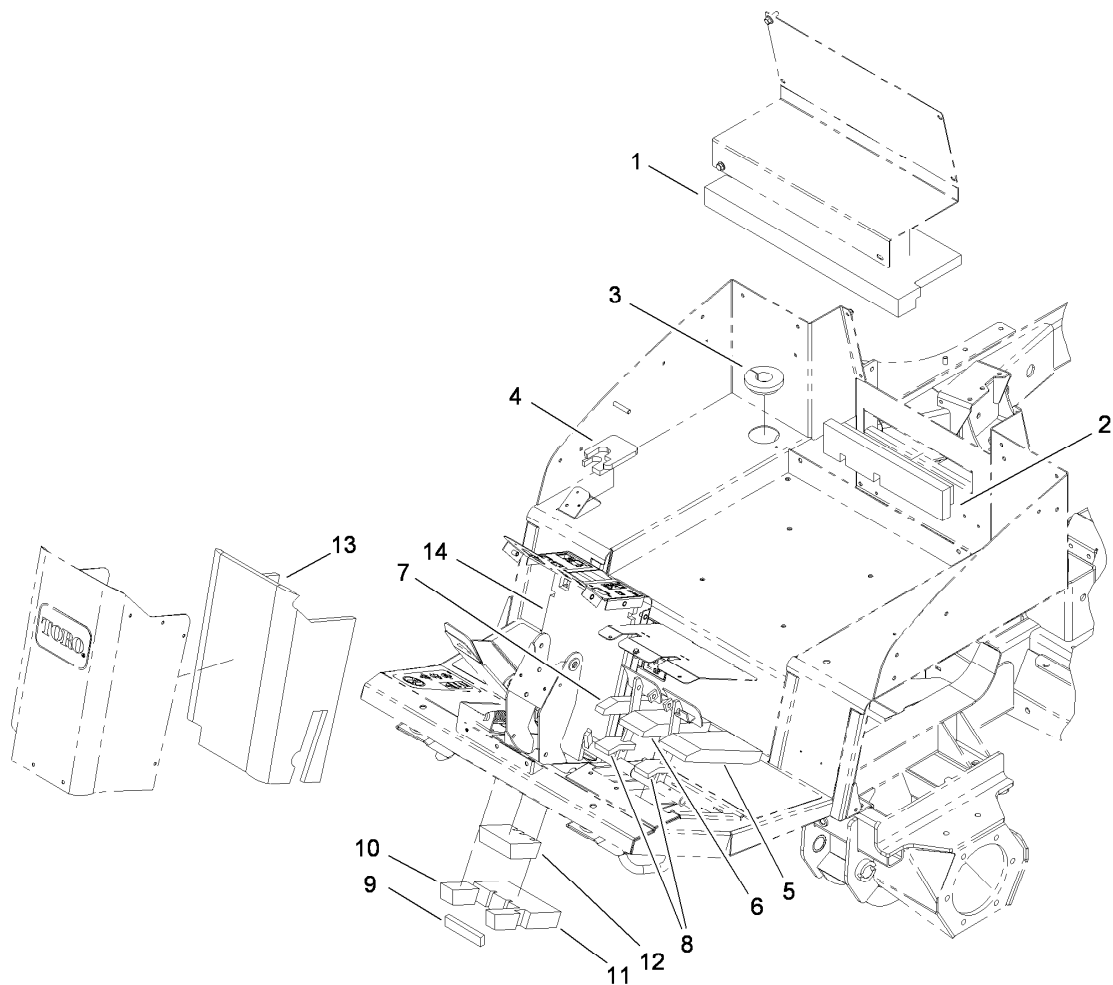
## Head Light Assembly No. 114-5928

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 3217-6      | 1    | Nut-Hex                |
| 2    | 3217-9      | 1    | Nut-HH                 |
| 3    | 322-12      | 1    | Screw-HH               |
| 4    | 3253-4      | 1    | Washer-Lock            |
| 5    | 3253-7      | 1    | Washer-Lock            |
| 6    | 92-6595     | 1    | Lamp-Beam, Sealed      |
| 7    | 92-6596     | 1    | Bezel                  |
| 8    | 92-6597     | 1    | Bracket-Mounting       |
| 9    | 92-6598     | 1    | Bolt-Carriage, Drilled |
| 10   | 92-6599     | 4    | Screw                  |



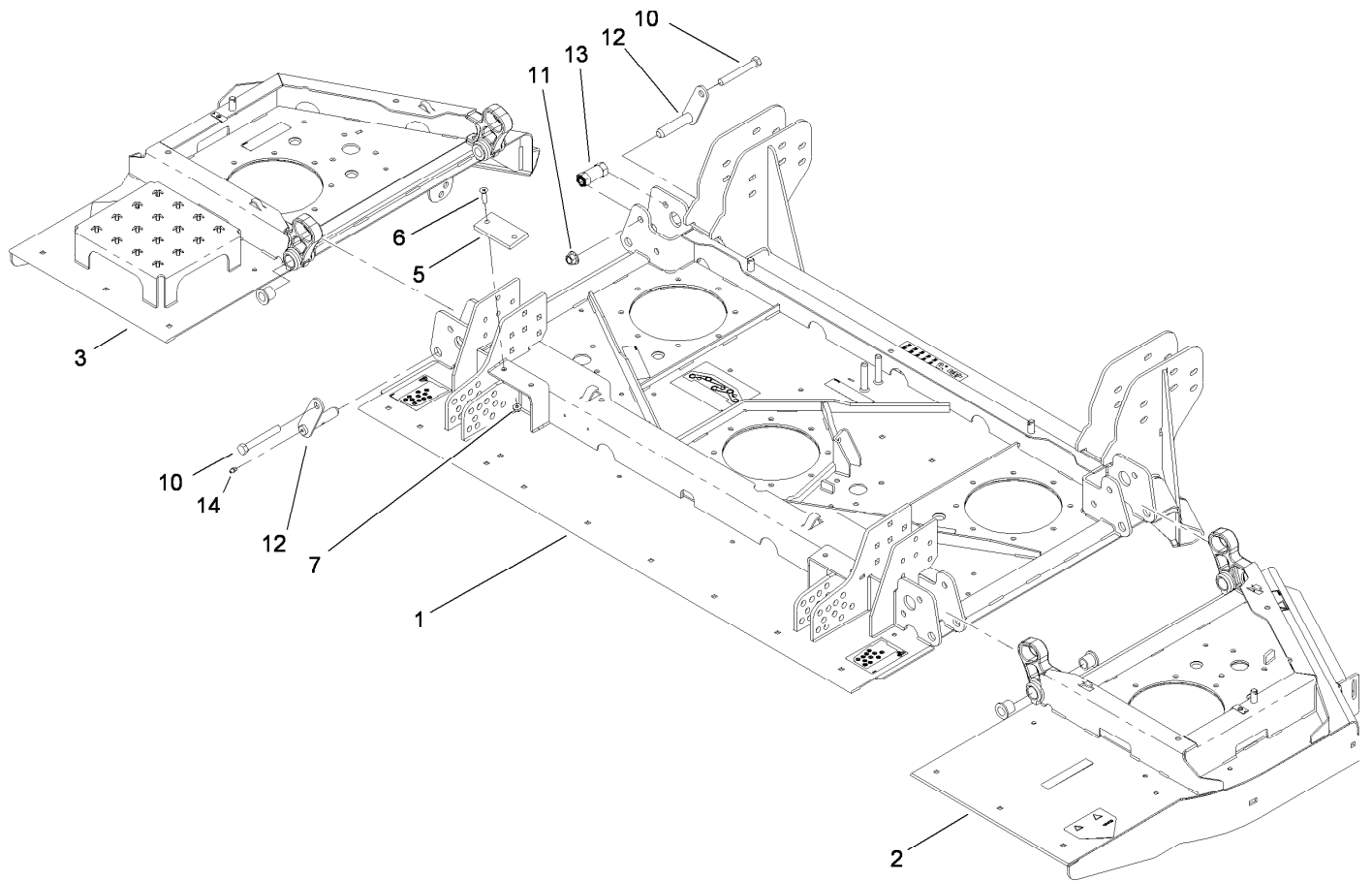
## Battery Cable Routing and Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|-------------------------|
| 1           | 114-3304           | 1           | Cable-Battery, Positive |
| 2           | 114-3305           | 1           | Cable-Battery, Positive |
| 3           | 3254-6             | 1           | Washer-Lock, Internal   |
| 4           | 323-6              | 1           | Screw-HH                |
| 5           | 114-3308           | 1           | Cable-Battery, Positive |
| 6           | 114-3309           | 1           | Cable-Battery, Positive |
| 7           | 114-3310           | 1           | Cable-Battery, Positive |
| 8           | 114-3311           | 1           | Cable-Battery, Negative |
| 9           | 114-3312           | 1           | Cable-Battery, Negative |
| 10          | 114-3313           | 1           | Cable-Battery, Negative |
| 11          | 33115-025          | 1           | Screw-HH                |
| 12          | 3254-6             | 1           | Washer-Lock, Internal   |



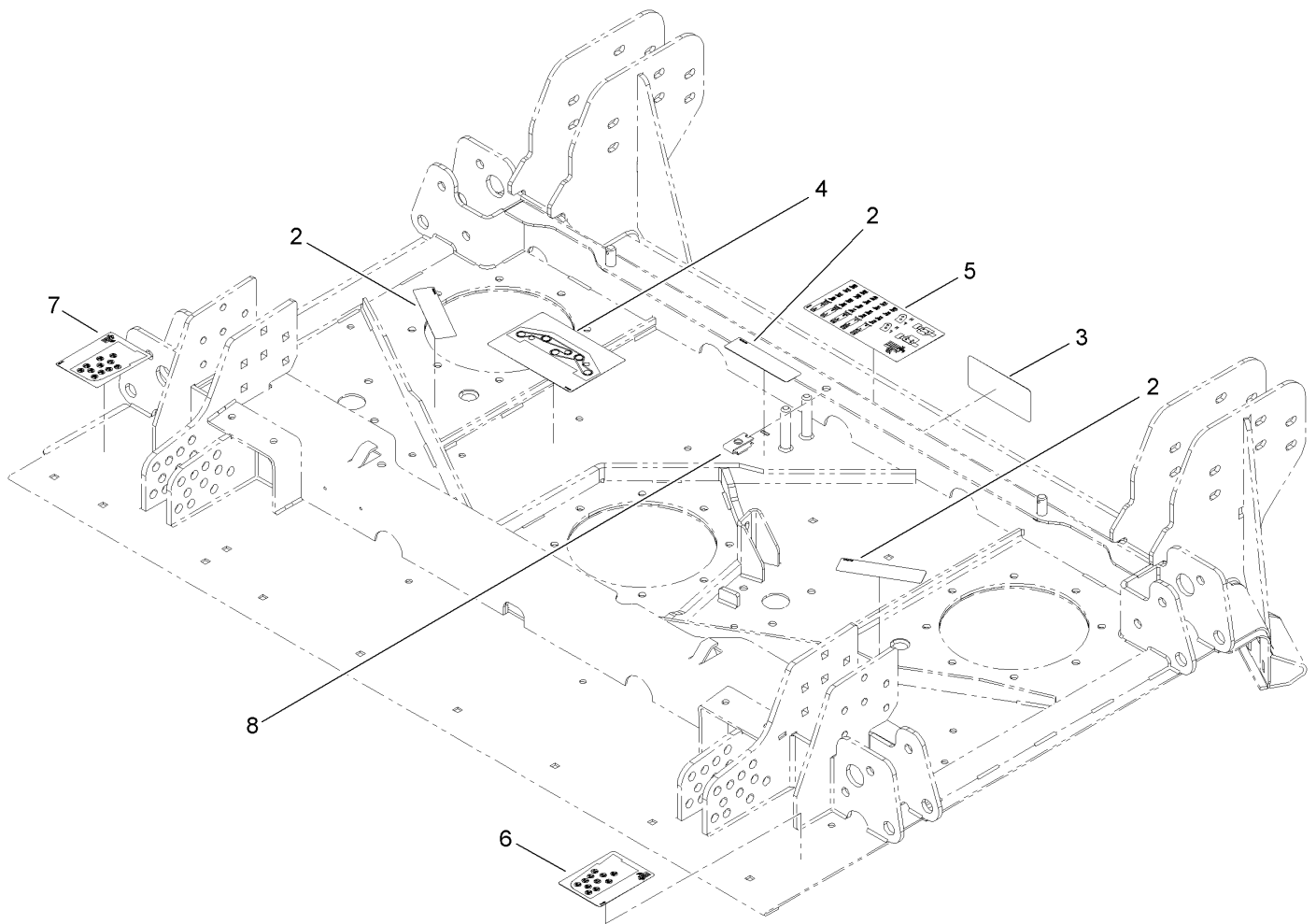
## Foam Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     |
|-------------|--------------------|-------------|------------------------|
| 1           | 115-8800           | 1           | Foam-Battery, Cover    |
| 2           | 115-8801           | 1           | Foam-Battery, Plug     |
| 3           | 115-8802           | 1           | Foam-Plug, Round       |
| 4           | 115-8803           | 1           | Foam-Plug, Rectangular |
| 5           | 115-8804           | 1           | Foam-Brake, LH         |
| 6           | 115-8805           | 1           | Foam-Brake, Center     |
| 7           | 115-8806           | 1           | Foam-Brake, RH         |
| 8           | 115-8807           | 2           | Foam-Plug, Brake       |
| 9           | 115-8808           | 1           | Foam-Strip, Front      |
| 10          | 115-8809           | 1           | Foam-Plug, RH          |
| 11          | 115-8810           | 1           | Foam-Steering, Rear    |
| 12          | 115-8811           | 1           | Foam-Steering, Front   |
| 13          | 115-8812           | 1           | Foam-Column, Front     |
| 14          | 115-8813           | 1           | Foam-Column, Rear      |



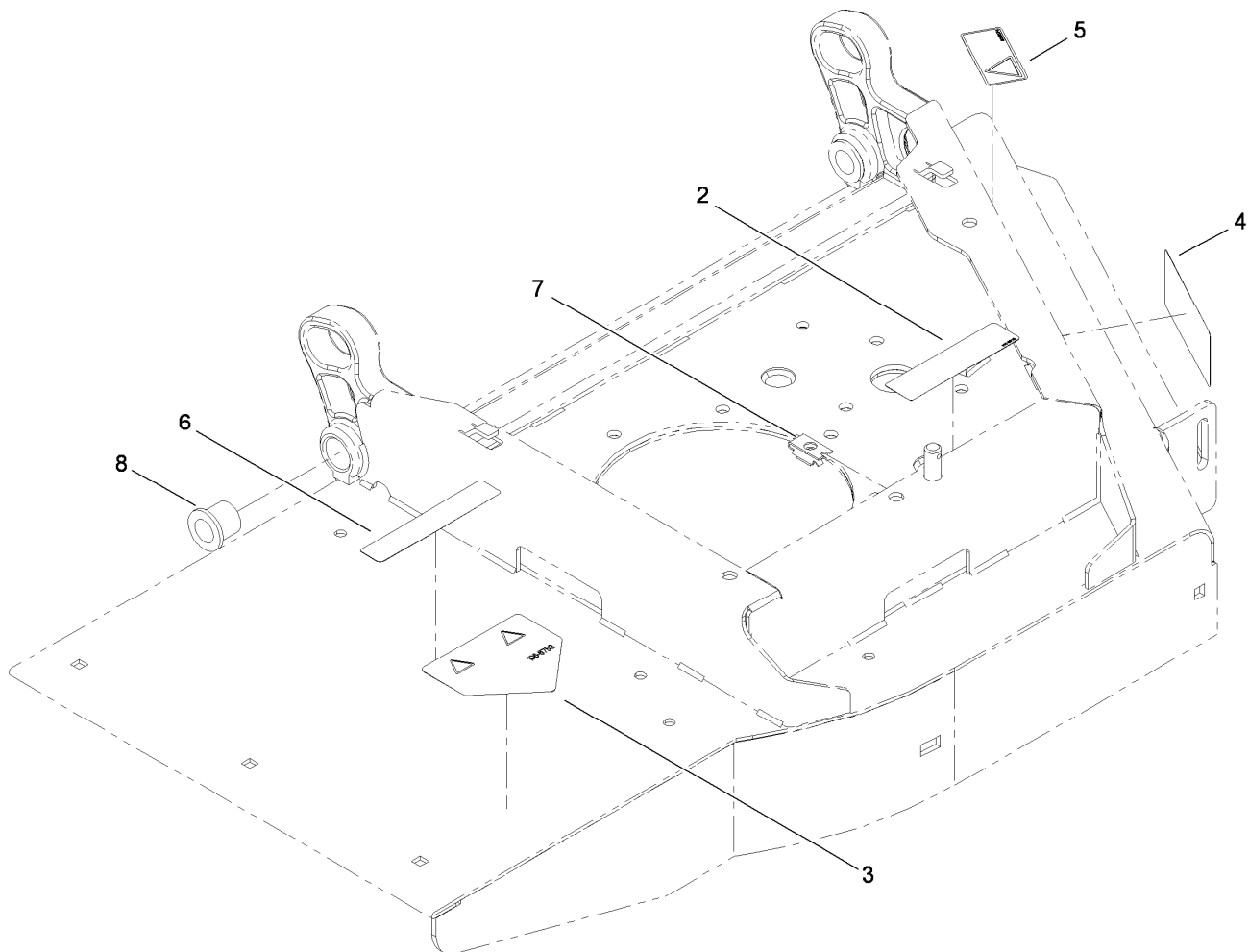
## Center Deck and Winglet Assembly

| Ref. | Part Number | Qty. | Description                     |
|------|-------------|------|---------------------------------|
| 1    | 110-5911    | 1    | Center Front Deck And Decal ASM |
| 2    | 110-5914    | 1    | Right Front Deck And Decal ASM  |
| 3    | 110-5917    | 1    | Left Front Deck And Decal ASM   |
| 5    | 69-9300     | 2    | Pad-Bumper                      |
| 6    | 32108-103   | 4    | Screw-FH                        |
| 7    | 104-8300    | 4    | Nut-HF, NI                      |
| 10   | 325-35      | 4    | Screw-HH                        |
| 11   | 99-5107     | 4    | Nut-Lock                        |
| 12   | 114-0714    | 4    | Hinge Pin ASM                   |
| 13   | 115-3367    | 4    | Eccentric                       |
| 14   | 302-5       | 4    | Fitting-Grease                  |



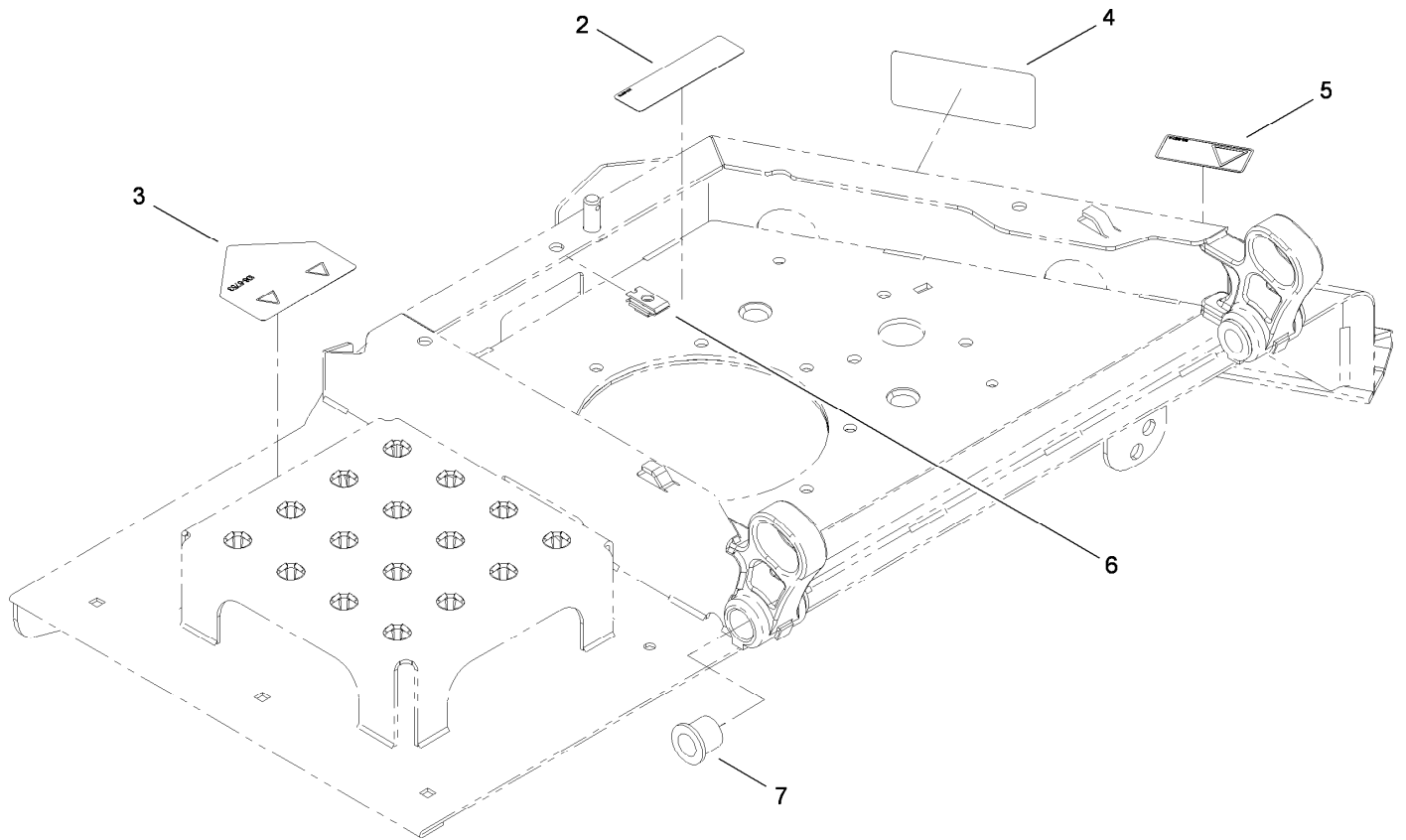
## Center Front Deck Decal Assembly No. 110-5911

| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 2    | 100-6578    | 3    | Decal-Danger             |
| 3    | 93-7818     | 1    | Decal-Torque, Blade Bolt |
| 4    | 114-0922    | 1    | Decal-Belt Routing       |
| 5    | 114-0975    | 1    | Decal-HOC                |
| 6    | 114-0864    | 1    | Decal-Rear HOC, RH       |
| 7    | 114-0865    | 1    | Decal-Rear HOC, LH       |
| 8    | 110-3510    | 1    | Nut-Retainer             |



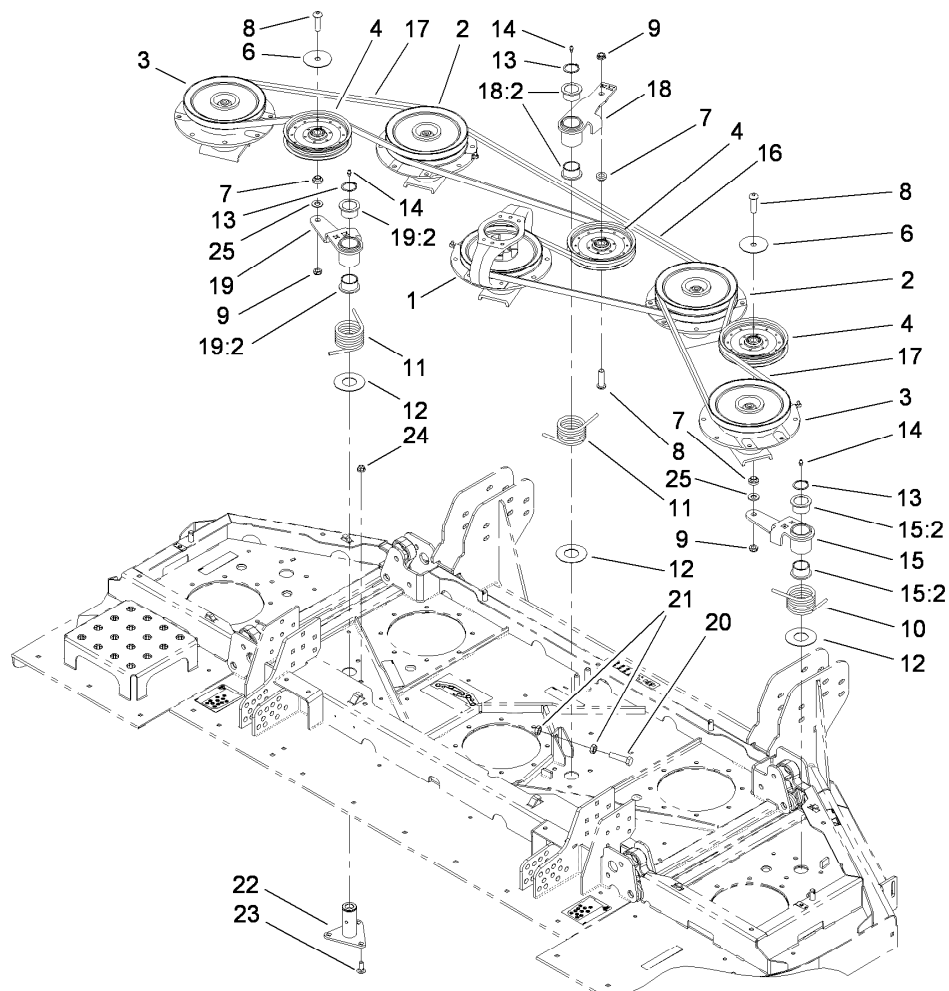
## Right Front Deck and Decal Assembly No. 110-5914

| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 2    | 100-6578    | 1    | Decal-Danger             |
| 3    | 106-6753    | 1    | Decal-Danger, CE         |
| 4    | 93-7818     | 1    | Decal-Torque, Blade Bolt |
| 5    | 93-6674     | 1    | Decal-Warning            |
| 6    | 93-6687     | 1    | Decal-No Step            |
| 7    | 110-3510    | 1    | Nut-Retainer             |
| 8    | 92-3162     | 4    | Bushing                  |



## Left Front Deck and Decal Assembly No. 110-5917

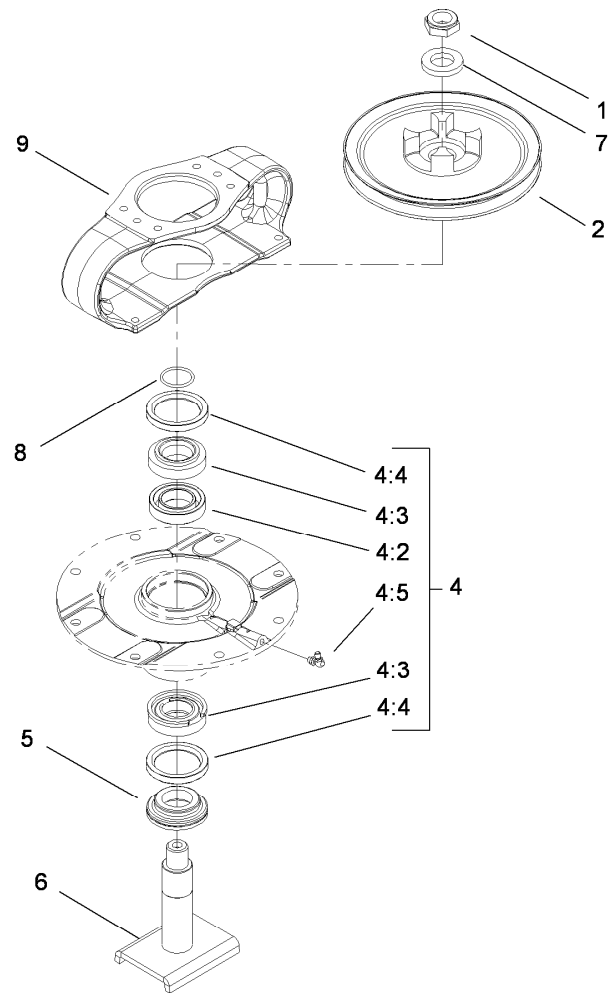
| Ref. | Part Number | Qty. | Description              |
|------|-------------|------|--------------------------|
| 2    | 100-6578    | 1    | Decal-Danger             |
| 3    | 106-6753    | 1    | Decal-Danger, CE         |
| 4    | 93-7818     | 1    | Decal-Torque, Blade Bolt |
| 5    | 93-6674     | 1    | Decal-Warning            |
| 6    | 110-3510    | 1    | Nut-Retainer             |
| 7    | 92-3162     | 4    | Bushing                  |



## Center Deck Belt and Pulley Assembly

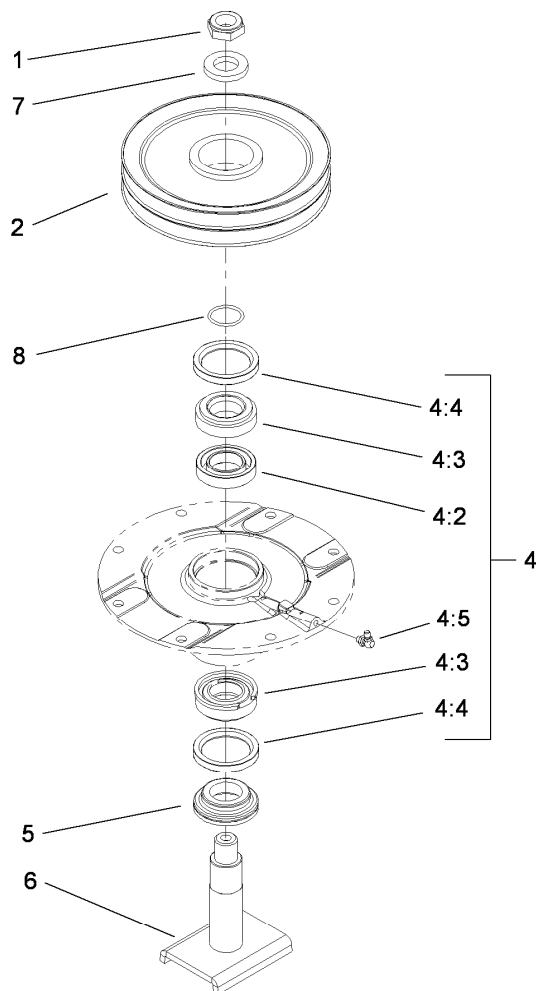
| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 1    | 104-3529    | 1    | Driving Spindle ASM       |
| 2    | 104-3530    | 2    | Double Driven Spindle ASM |
| 3    | 104-3531    | 2    | High Driven Spindle ASM   |
| 4    | 110-9596    | 3    | Pulley-Idler              |
| 6    | 100-3102    | 2    | Washer-Flat               |
| 7    | 108-1924    | 3    | Spacer-Idler              |
| 8    | 108-1993    | 3    | Screw-HSBH                |
| 9    | 3296-45     | 3    | Nut-Hex                   |
| 10   | 108-1921    | 1    | Spring-Torsion            |
| 11   | 112-7395    | 2    | Spring-Torsion            |
| 12   | 108-1926    | 3    | Washer                    |
| 13   | 32120-84    | 3    | Ring-Snap, External       |
| 14   | 302-5       | 3    | Fitting-Grease            |
| 15   | 110-3564    | 1    | Idler Arm ASM             |

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 15:2 | 93-4510     | 2    | Bushing-Caster     |
| 16   | 112-7376    | 1    | Belt-V, B          |
| 17   | 112-7377    | 2    | Belt-V, B          |
| 18   | 114-0100    | 1    | High Idler Arm ASM |
| 18:2 | 93-4510     | 2    | Bushing-Caster     |
| 19   | 114-0103    | 1    | Low Idler Arm ASM  |
| 19:2 | 93-4510     | 2    | Bushing-Caster     |
| 20   | 01-182-0816 | 1    | Bolt-HH            |
| 21   | 3218-5      | 2    | Nut-Jam            |
| 22   | 114-0997    | 3    | Pivot-Idler        |
| 23   | 3231-2      | 9    | Bolt-CARR          |
| 24   | 3296-59     | 9    | Nut-Lock, NI       |
| 25   | 3256-26     | 2    | Washer-Flat        |



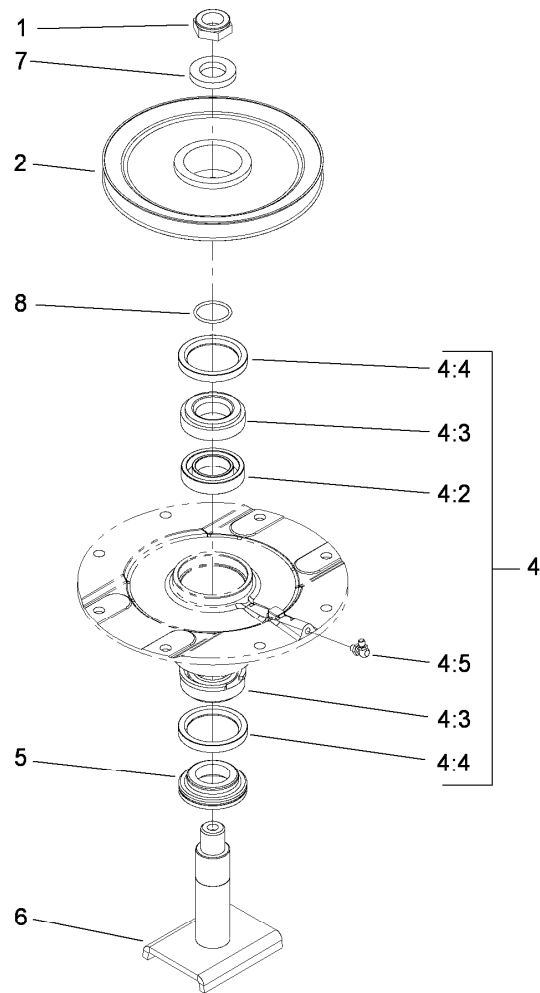
## Driving Spindle Assembly No. 104-3529

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 3296-60     | 1    | Nut-Lock, NI          |
| 2    | 104-3545    | 1    | Pulley-Driving        |
| 4    | 104-3552    | 1    | Spindle Housing ASM   |
| 4:2  | 104-3549    | 1    | Bearing Spacer Set    |
| 4:3  | 110-8297    | 1    | Bearing ASM           |
| 4:4  | 253-154     | 2    | Seal-Oil              |
| 4:5  | 302-60      | 1    | Fitting-Grease        |
| 5    | 69-6950     | 1    | Spacer-Shaft, Spindle |
| 6    | 104-3554    | 1    | Shaft-Spindle         |
| 7    | 104-8322    | 1    | Washer-Hardened       |
| 8    | 106-7159    | 1    | O-Ring                |
| 9    | 104-3544    | 1    | Mount-Motor, Drive    |



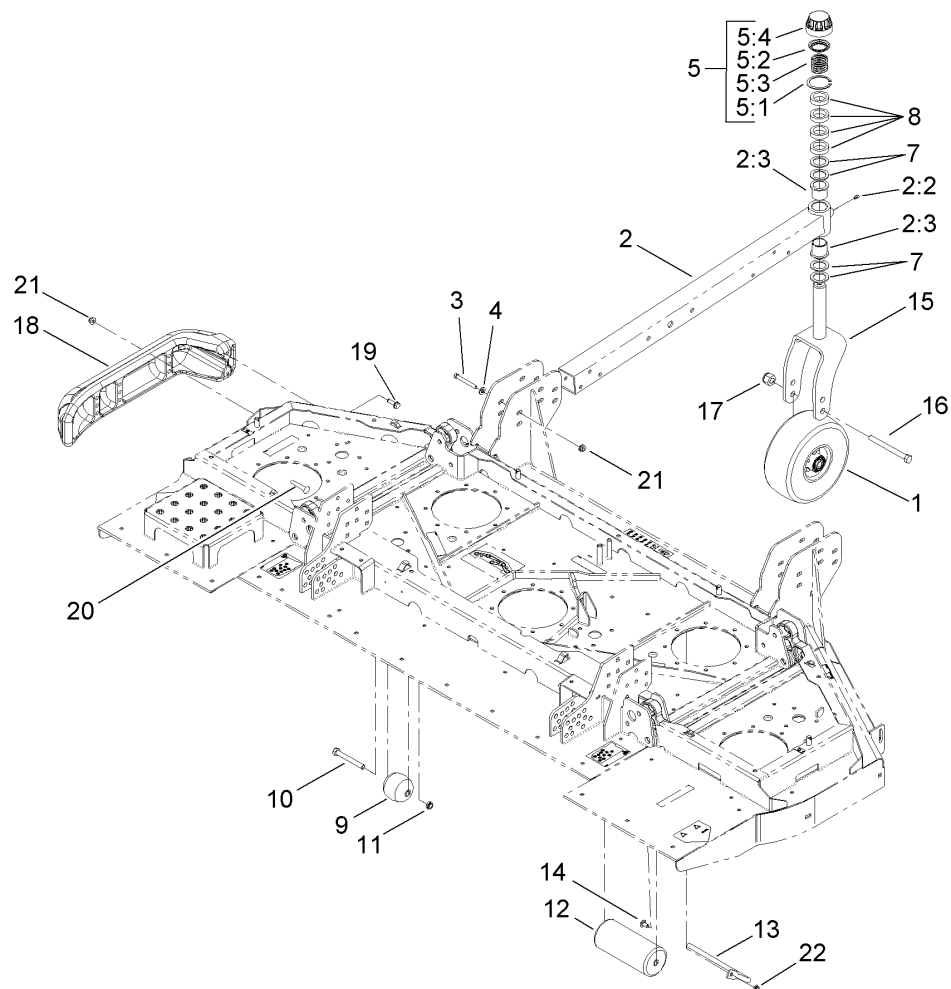
## Double Driven Spindle Assembly No. 104-3530

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 3296-60     | 1    | Nut-Lock, NI          |
| 2    | 104-3547    | 1    | Pulley-Driven, Double |
| 4    | 104-3552    | 1    | Spindle Housing ASM   |
| 4:2  | 104-3549    | 1    | Bearing Spacer Set    |
| 4:3  | 110-8297    | 1    | Bearing ASM           |
| 4:4  | 253-154     | 2    | Seal-Oil              |
| 4:5  | 302-60      | 1    | Fitting-Grease        |
| 5    | 69-6950     | 1    | Spacer-Shaft, Spindle |
| 6    | 104-3554    | 1    | Shaft-Spindle         |
| 7    | 104-8322    | 1    | Washer-Hardened       |
| 8    | 106-7159    | 1    | O-Ring                |



## High Driven Spindle Assembly No. 104-3531

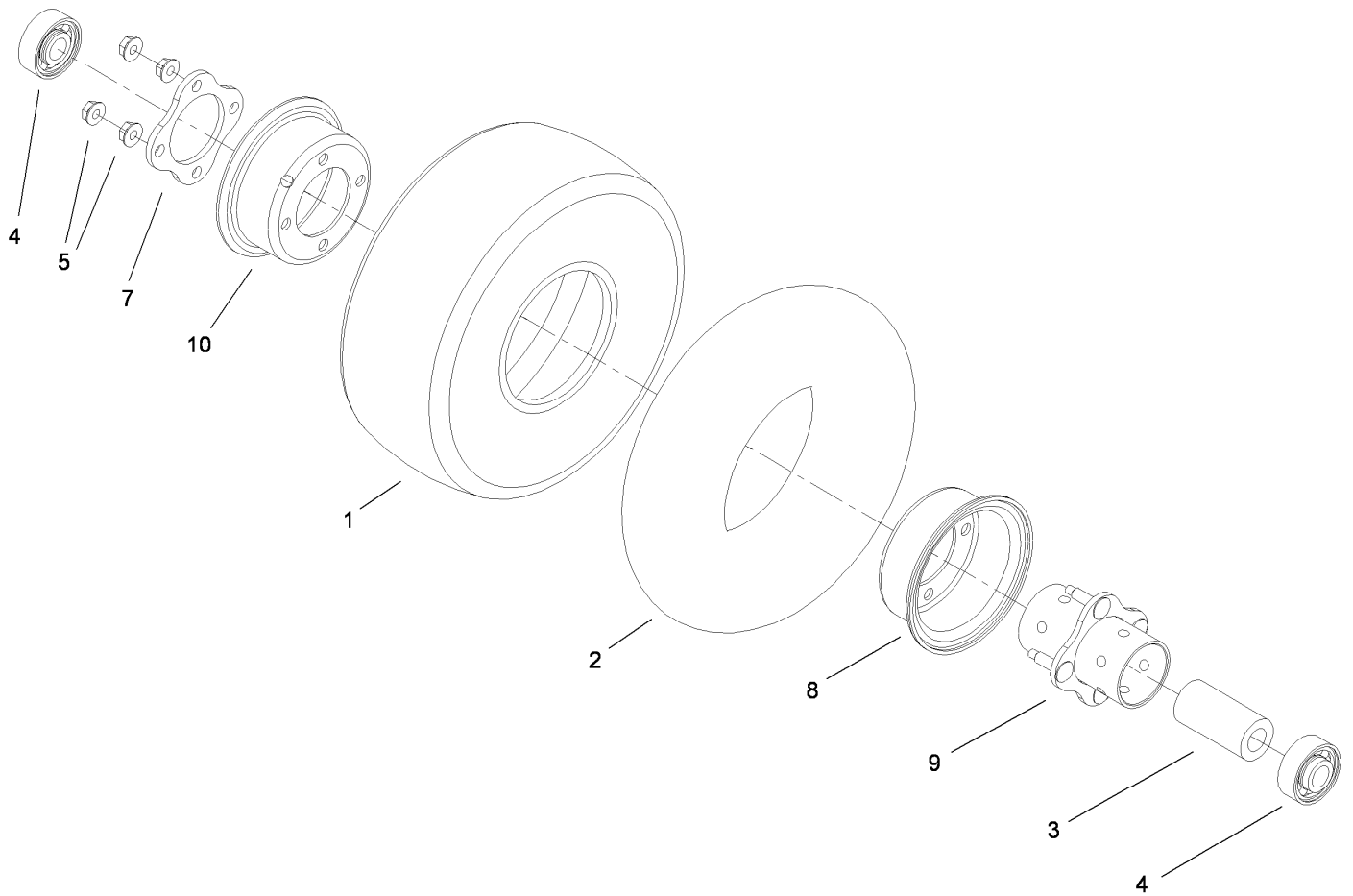
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 3296-60     | 1    | Nut-Lock, NI          |
| 2    | 104-3548    | 1    | Pulley-Driven, High   |
| 4    | 104-3552    | 1    | Spindle Housing ASM   |
| 4:2  | 104-3549    | 1    | Bearing Spacer Set    |
| 4:3  | 110-8297    | 1    | Bearing ASM           |
| 4:4  | 253-154     | 2    | Seal-Oil              |
| 4:5  | 302-60      | 1    | Fitting-Grease        |
| 5    | 69-6950     | 1    | Spacer-Shaft, Spindle |
| 6    | 104-3554    | 1    | Shaft-Spindle         |
| 7    | 104-8322    | 1    | Washer-Hardened       |
| 8    | 106-7159    | 1    | O-Ring                |



## Center Deck Roller, Skid and Caster Wheel Assembly

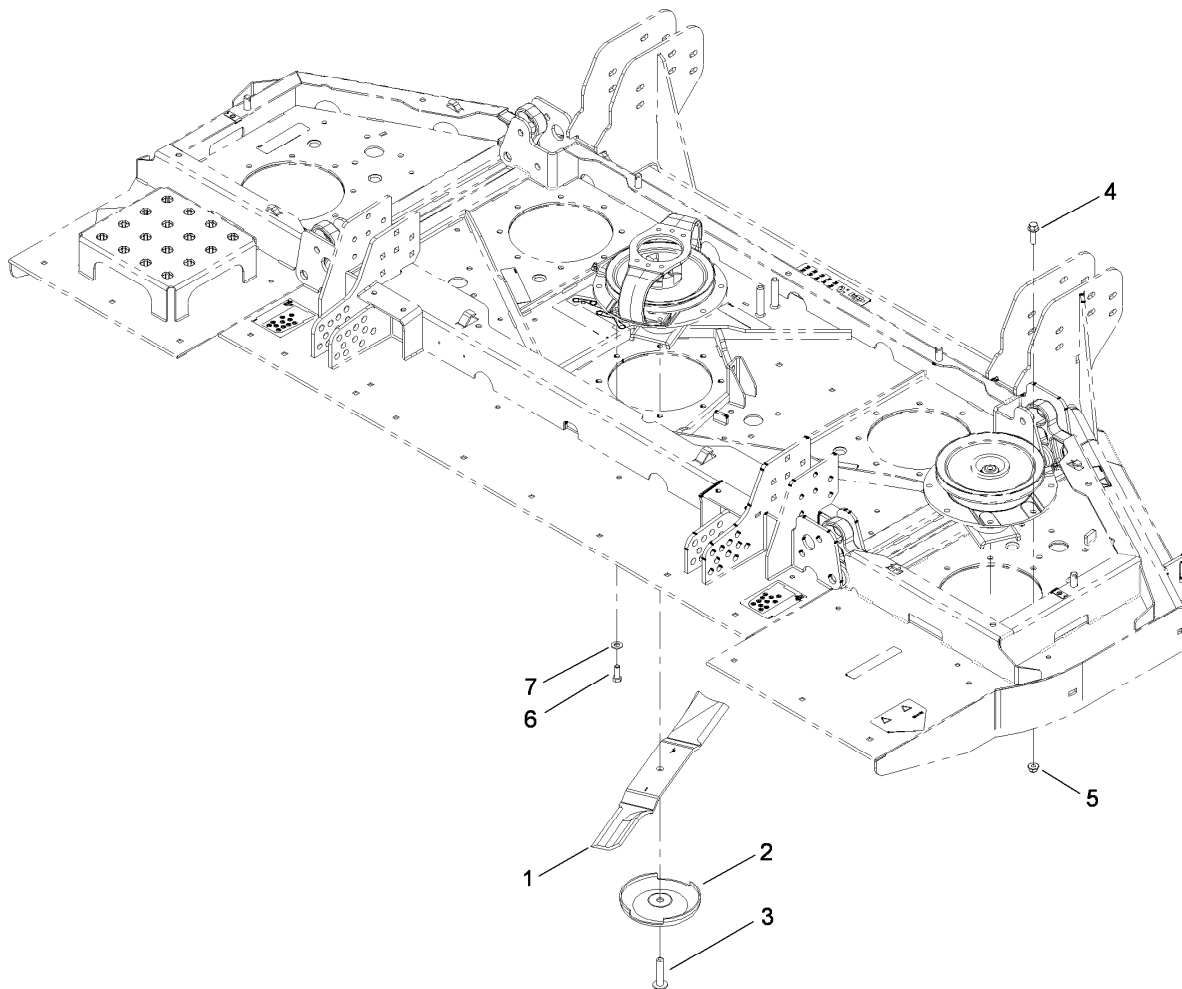
| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 93-4240     | 2    | 10 Inch Wheel ASM    |
| 2    | 114-4885    | 2    | Front Castor Arm ASM |
| 2:2  | 302-5       | 1    | Fitting-Grease       |
| 2:3  | 69-6470     | 2    | Bushing-Castor       |
| 3    | 323-42      | 12   | Screw-HH             |
| 4    | 3256-24     | 12   | Washer-Flat          |
| 5    | 92-9727     | 2    | HOC Cap ASM          |
| 5:1  | 92-5581     | 1    | Ring-Retaining       |
| 5:2  | 92-5583     | 1    | Washer-Cap           |
| 5:3  | 92-9726     | 1    | Spring-Compression   |
| 5:4  | 92-8861     | 1    | Cap-HOC              |
| 7    | 69-6860     | 8    | Washer-Thrust        |
| 8    | 69-1510     | 8    | Spacer               |
| 9    | 29-4820     | 2    | Roller               |

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 10   | 325-17      | 2    | Screw-HH          |
| 11   | 3296-45     | 2    | Nut-Hex           |
| 12   | 68-6710     | 1    | Roller            |
| 13   | 68-6840     | 1    | Shaft-Roller      |
| 14   | 3231-21     | 1    | Screw-CARR        |
| 15   | 110-5999-01 | 2    | Castor Fork ASM   |
| 16   | 327-24      | 2    | Screw-HH          |
| 17   | 3296-53     | 2    | Nut-Lock, NI      |
| 18   | 112-1479    | 2    | Skid-Bumper, Deck |
| 19   | 9136144     | 2    | Screw-HWHTF       |
| 20   | 3231-33     | 4    | Screw-CARR        |
| 21   | 104-8301    | 16   | Nut-HF, NI        |
| 22   | 3296-59     | 1    | Nut-Lock, NI      |



## 10 Inch Wheel Assembly No. 93-4240

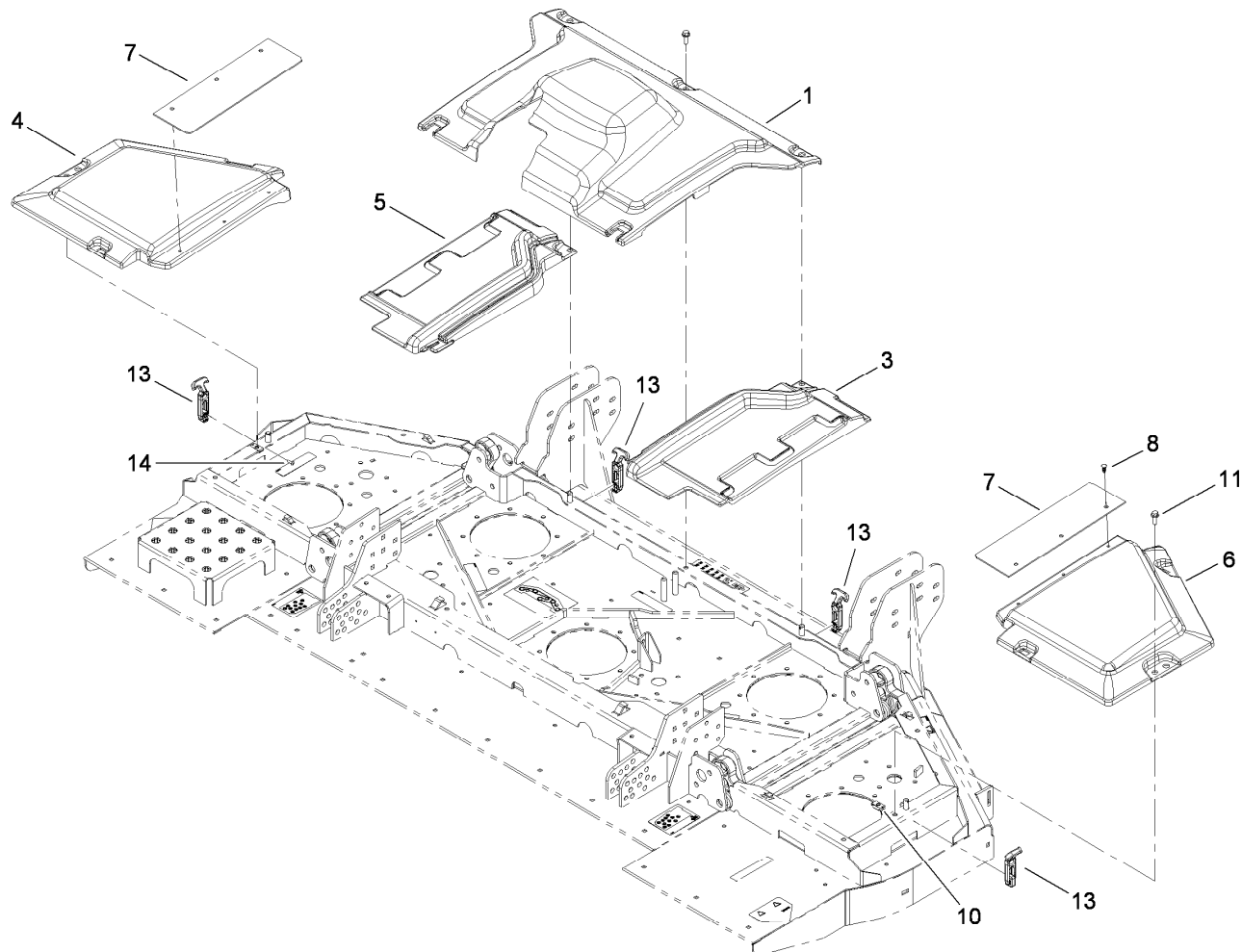
| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 93-4243     | 1    | Tire                  |
| 2    | 93-4244     | 1    | Tube-Inner (W/Valve)  |
| 3    | 93-4241     | 1    | Spacer-Bearing, Inner |
| 4    | 93-4237     | 2    | Bearing               |
| 5    | 32128-16    | 4    | Nut-HHF               |
| 7    | 93-4242     | 1    | Plate                 |
| 8    | 93-4239     | 1    | Rim-Wheel, Half       |
| 9    | 93-5980     | 1    | Hub                   |
| 10   | 95-2741     | 1    | Rim-Wheel, Half       |



## Center Deck Spindle and Blade Assembly

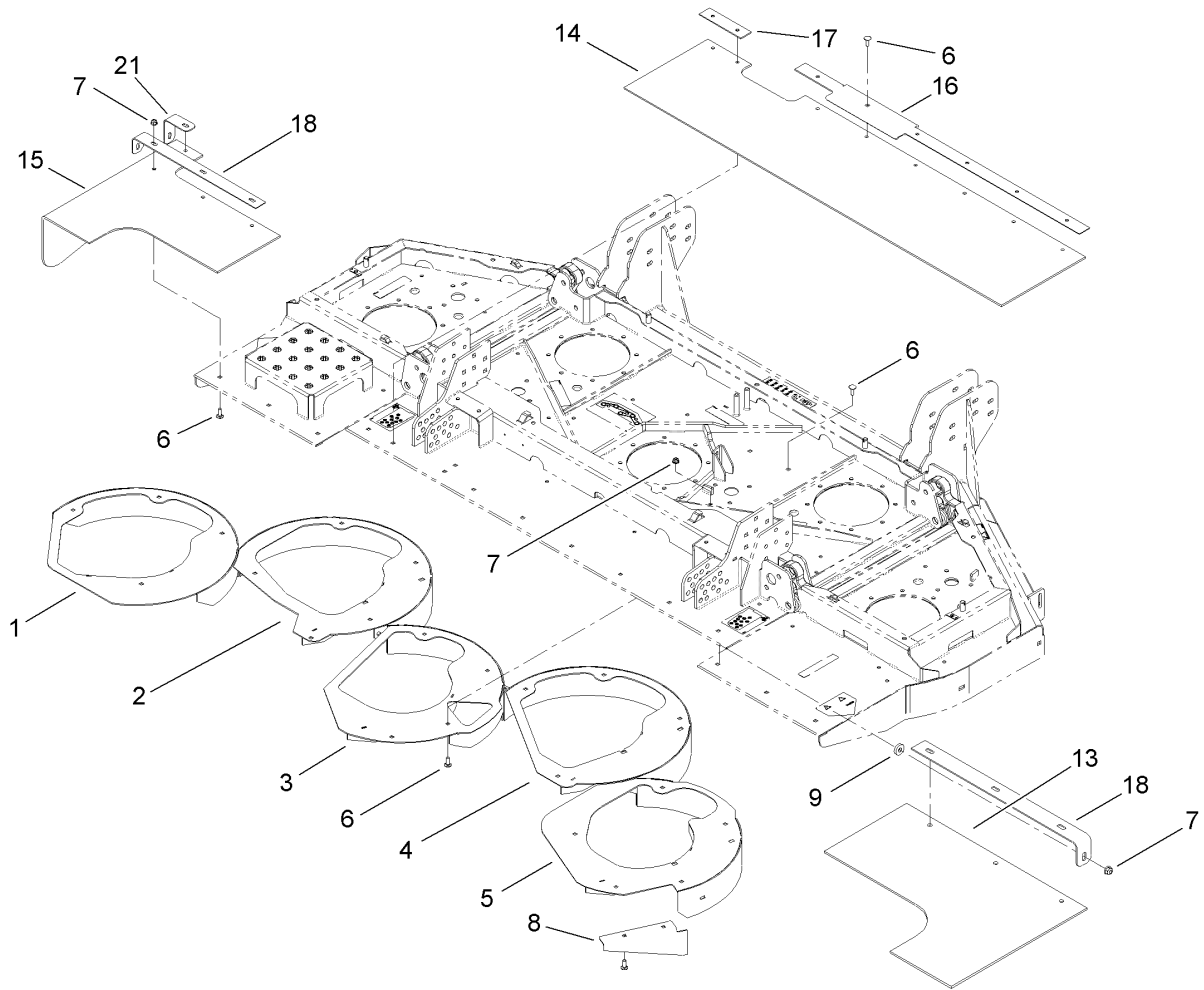
| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 110-5946-03 | 5    | Blade-Rotary           |
| 1    | 110-5948-03 | 5    | Blade-Rotary, Atomic ● |
| 2    | 72-9361     | 5    | Cup-Scalp, Anti        |
| 3    | 92-5816     | 5    | Bolt-Blade             |
| 4    | 3234-24     | 36   | Screw-HHF              |
| 5    | 104-8301    | 36   | Nut-HF, NI             |
| 6    | 323-6       | 4    | Screw-HH               |
| 7    | 3256-24     | 4    | Washer-Flat            |

● Not illustrated



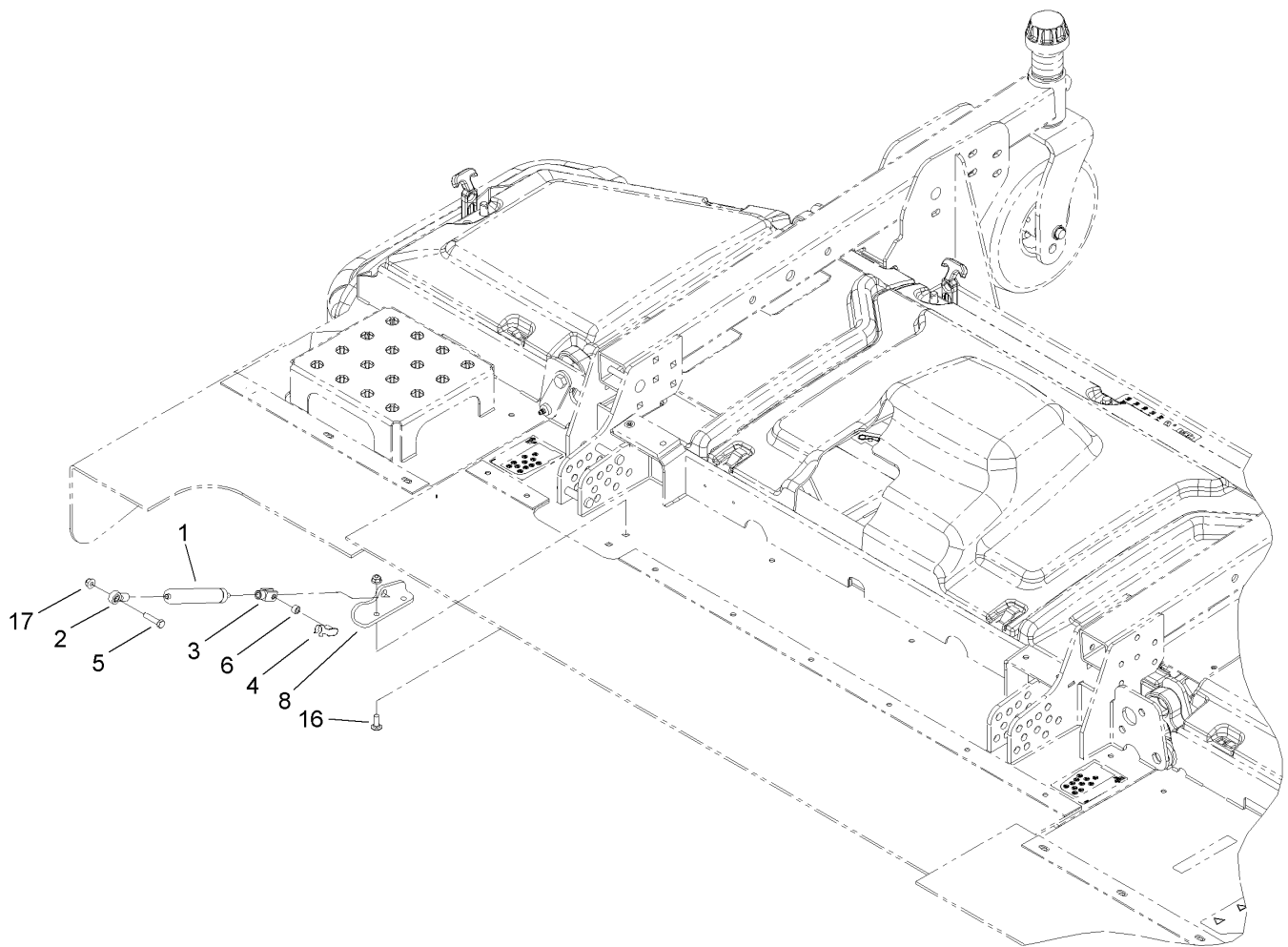
## Center Deck Belt Cover Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>              |
|-------------|--------------------|-------------|---------------------------------|
| 1           | 114-5630           | 1           | Cover-Center, Front Deck        |
| 3           | 114-5632           | 1           | Cover-Front Deck, RH Transition |
| 4           | 114-5629           | 1           | Cover-Front Deck, LH            |
| 5           | 114-5631           | 1           | Cover-Front Deck, LH Transition |
| 6           | 114-5628           | 1           | Cover-Front Deck, RH            |
| 7           | 115-5424           | 2           | Shield-Deck, Flexible           |
| 8           | 114-4899           | 6           | Plug-Plastic                    |
| 10          | 110-3510           | 3           | Nut-Retainer                    |
| 11          | 3234-29            | 3           | Screw-HHF                       |
| 13          | 103-4080           | 4           | Latch-Rubber                    |
| 14          | 3274-39            | 8           | Screw-HSBH                      |



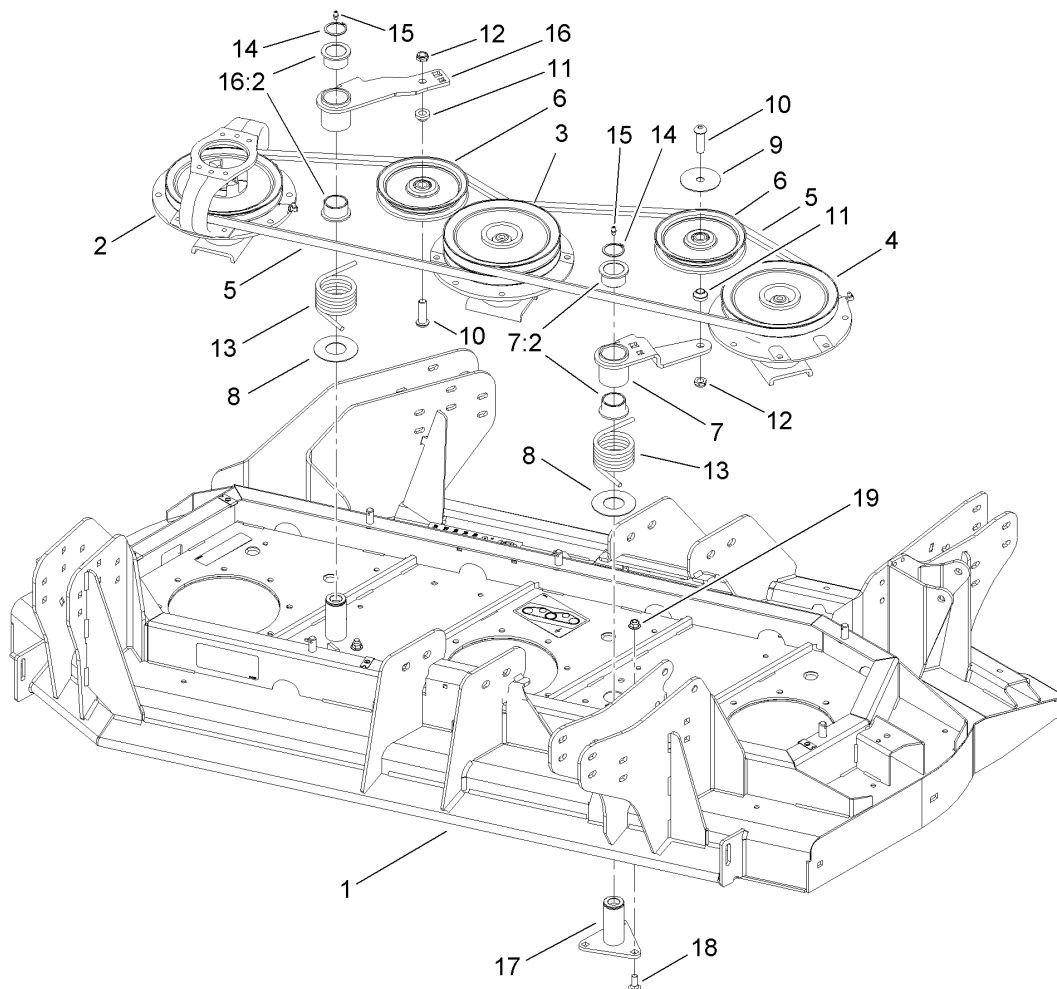
## Center Deck Chamber Assembly

| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 1    | 115-2100-01 | 1    | Chamber-Outer, LH          |
| 2    | 115-2101-01 | 1    | Chamber-Inner, LH          |
| 3    | 115-2102-01 | 1    | Chamber-Center             |
| 4    | 115-2103-01 | 1    | Chamber-Inner, RH          |
| 5    | 115-2104-01 | 1    | Chamber-Outer, RH          |
| 6    | 3230-10     | 43   | Bolt-CARR                  |
| 7    | 104-8300    | 43   | Nut-HF, NI                 |
| 8    | 115-2147-01 | 1    | Baffle-Deflector           |
| 9    | 104-7658    | 1    | Spacer                     |
| 13   | 114-0891    | 1    | Flap-Rubber, Right Winglet |
| 14   | 114-0890    | 1    | Flap-Rubber, Center        |
| 15   | 115-3389    | 1    | Flap-Rubber, Left Winglet  |
| 16   | 114-0884-03 | 1    | Bar-Flap Holddown, Center  |
| 17   | 115-3390-03 | 1    | Bar-Flap Holddown, Center  |
| 18   | 114-0885-03 | 2    | Bar-Flap Holddown, Outer   |
| 21   | 115-5444-03 | 1    | Strap-Deflector            |



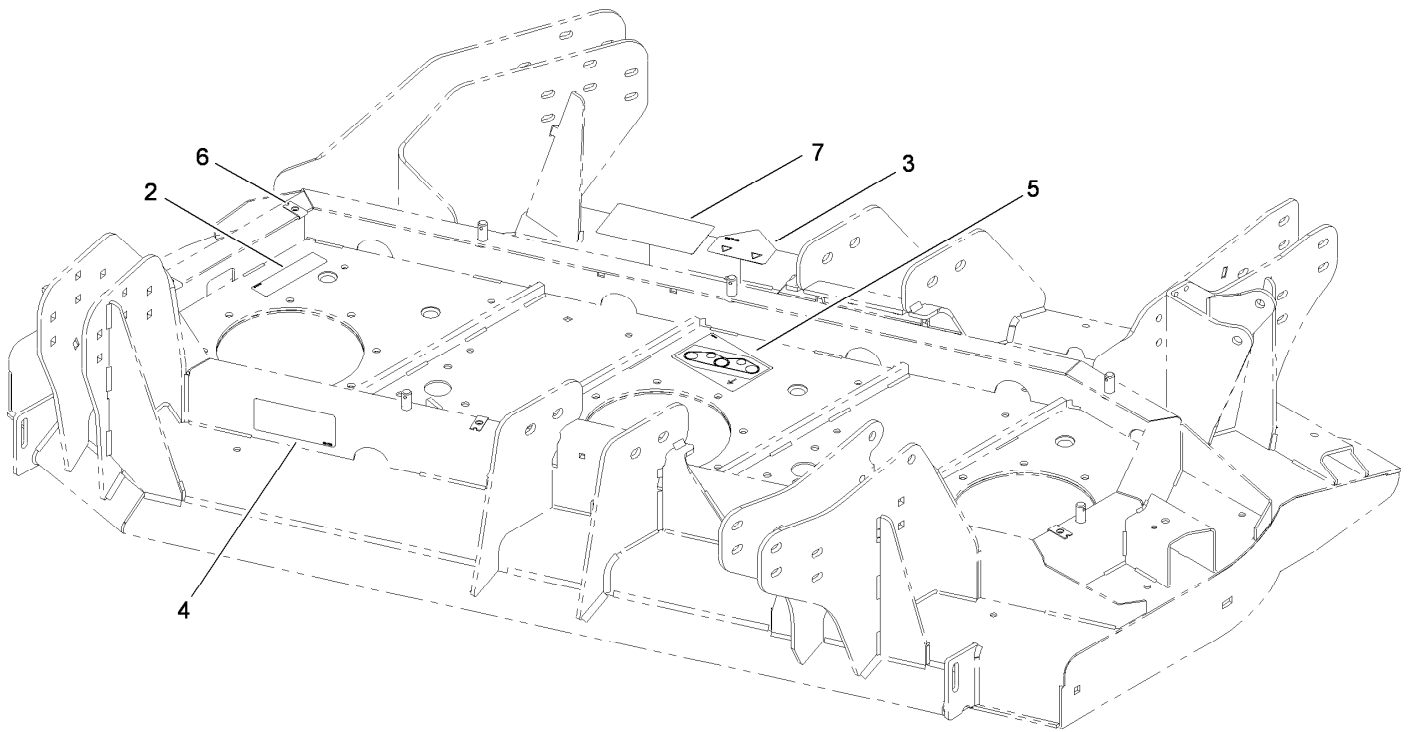
## Center Deck Transport Damper Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 105-3249           | 1           | Damper             |
| 2           | 104-8331           | 1           | End-Rod, Spherical |
| 3           | 115-5455           | 1           | End-Rod, Clevis    |
| 4           | 115-5454           | 1           | Pin-Spring         |
| 5           | 322-17             | 1           | Screw-HH           |
| 6           | 115-2142           | 1           | Spacer             |
| 8           | 115-5452-01        | 1           | Mount-Damper       |
| 16          | 3230-10            | 2           | Bolt-CARR          |
| 17          | 104-8300           | 3           | Nut-HF, NI         |



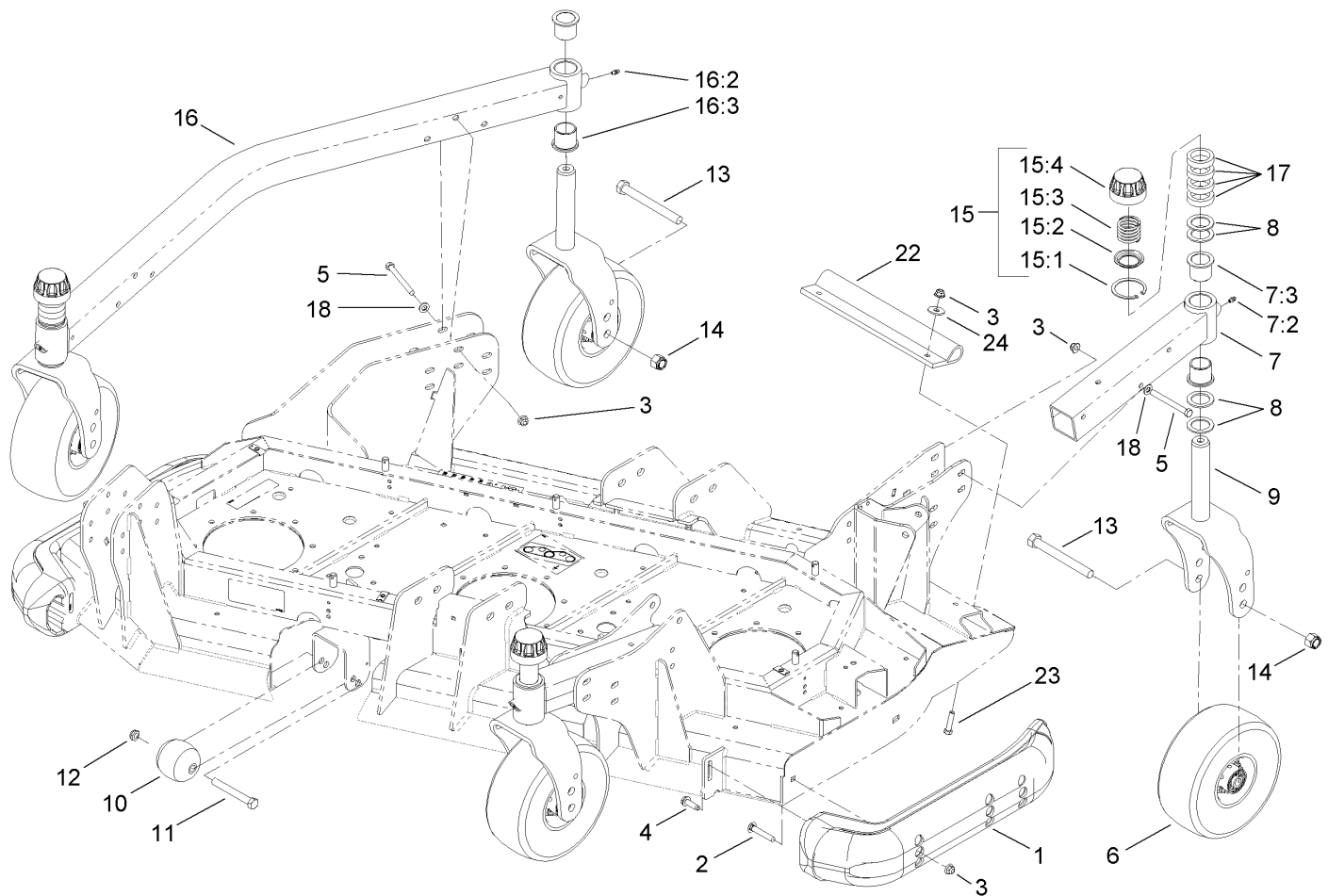
## Right Deck Belt and Pulley Assembly

| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 1    | 110-5921    | 1    | Right Deck And Decal ASM  |
| 2    | 104-3529    | 1    | Driving Spindle ASM       |
| 3    | 104-3530    | 1    | Double Driven Spindle ASM |
| 4    | 104-3531    | 1    | High Driven Spindle ASM   |
| 5    | 112-7377    | 2    | Belt-V, B                 |
| 6    | 01-268-0160 | 2    | Pulley-Idler              |
| 7    | 110-3564    | 1    | Idler Arm ASM             |
| 7:2  | 93-4510     | 2    | Bushing-Caster            |
| 8    | 108-1926    | 2    | Washer                    |
| 9    | 100-3102    | 1    | Washer-Flat               |
| 10   | 108-1993    | 2    | Screw-HSBH                |
| 11   | 108-1924    | 2    | Spacer-Idler              |
| 12   | 3296-45     | 2    | Nut-Hex                   |
| 13   | 108-1921    | 2    | Spring-Torsion            |
| 14   | 32120-84    | 2    | Ring-Snap, External       |
| 15   | 302-5       | 2    | Fitting-Grease            |
| 16   | 108-1930    | 1    | Idler Arm ASM             |
| 16:2 | 93-4510     | 2    | Bushing-Caster            |
| 17   | 114-0997    | 2    | Pivot-Idler               |
| 18   | 3231-2      | 6    | Bolt-CARR                 |
| 19   | 3296-59     | 6    | Nut-Lock, NI              |



## Right Deck Decal Assembly No. 110-5921

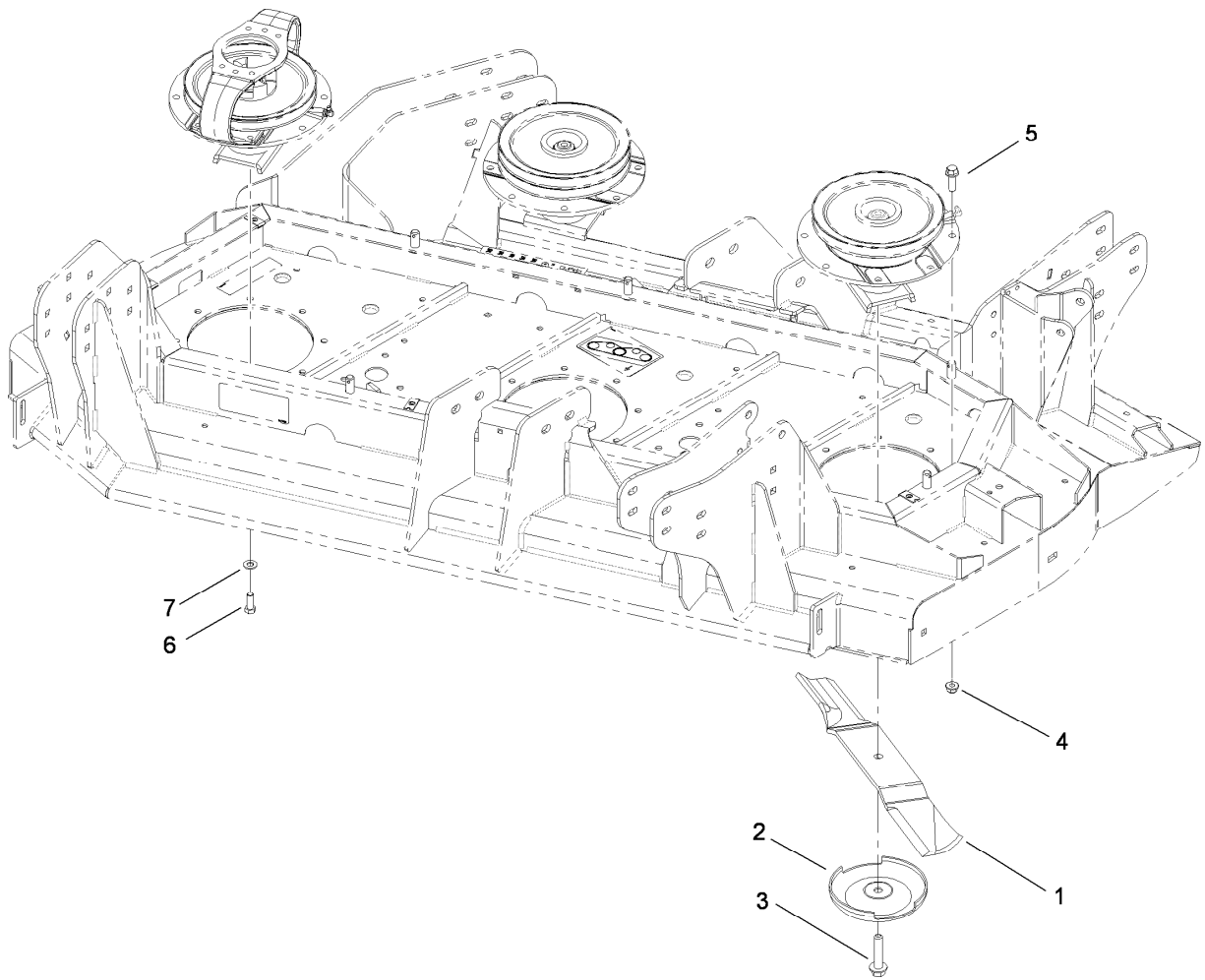
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>            |
|-------------|--------------------|-------------|-------------------------------|
| 2           | 100-6578           | 3           | Decal-Danger                  |
| 3           | 106-6753           | 1           | Decal-Danger, CE              |
| 4           | 93-7818            | 1           | Decal-Torque, Blade Bolt      |
| 5           | 114-0974           | 1           | Decal-Belt Routing, Deck (RH) |
| 6           | 110-3510           | 4           | Nut-Retainer                  |
| 7           | 114-0975           | 1           | Decal-HOC                     |



## Right Deck Roller, Skid and Caster Wheel Assembly

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 112-1479    | 2    | Skid-Bumper, Deck |
| 2    | 3231-33     | 4    | Screw-CARR        |
| 3    | 104-8301    | 18   | Nut-HF, NI        |
| 4    | 9136144     | 2    | Screw-HWHTF       |
| 5    | 323-42      | 12   | Screw-HH          |
| 6    | 93-4240     | 4    | 10 Inch Wheel ASM |
| 7    | 110-6040    | 2    | Castor Arm ASM    |
| 7:2  | 302-5       | 1    | Fitting-Grease    |
| 7:3  | 69-6470     | 2    | Bushing-Castor    |
| 8    | 69-6860     | 16   | Washer-Thrust     |
| 9    | 110-5999-01 | 4    | Castor Fork ASM   |
| 10   | 29-4820     | 2    | Roller            |
| 11   | 325-17      | 2    | Screw-HH          |
| 12   | 3296-45     | 2    | Nut-Hex           |
| 13   | 327-24      | 4    | Screw-HH          |

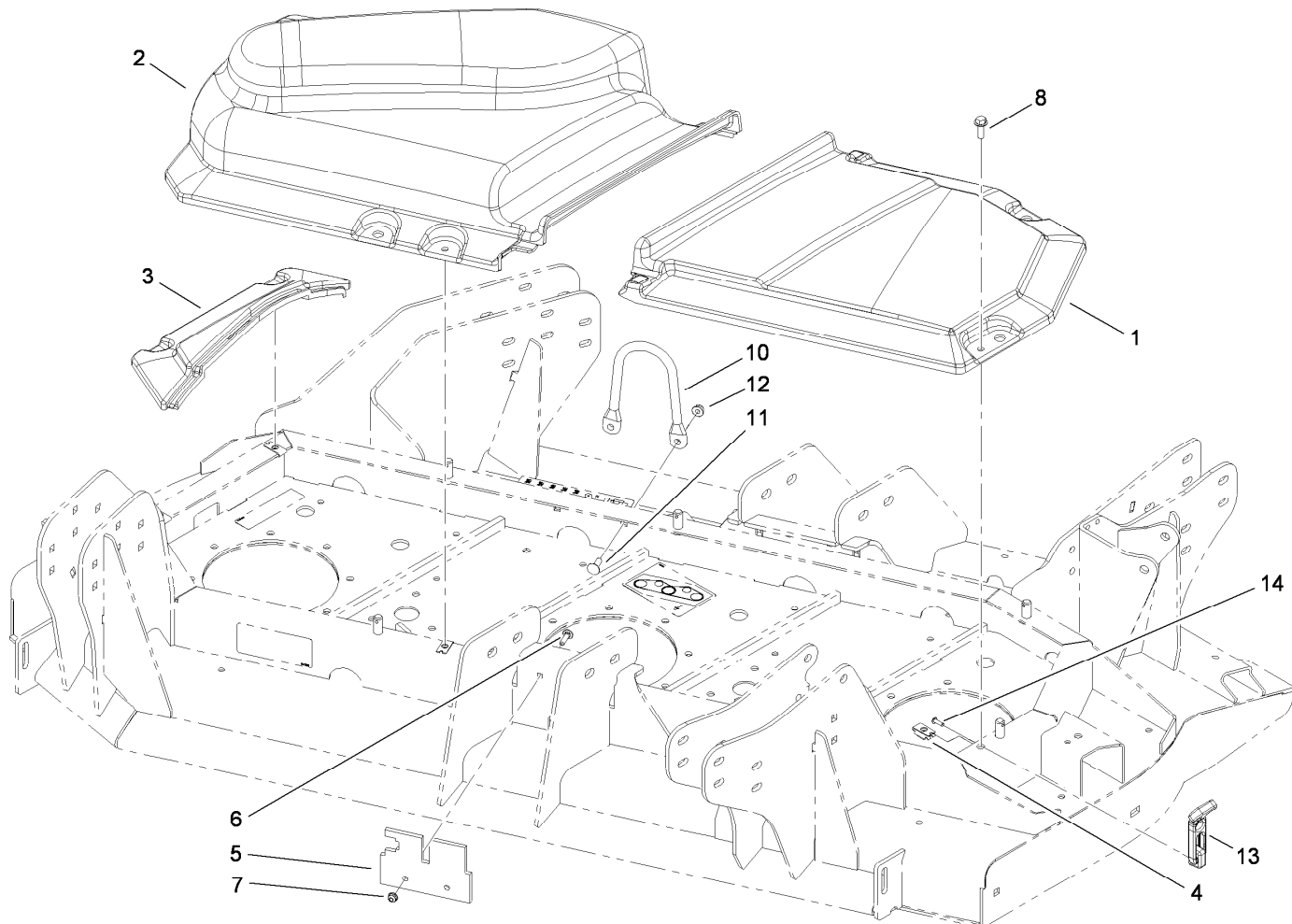
| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 14   | 3296-53     | 4    | Nut-Lock, NI       |
| 15   | 92-9727     | 4    | HOC Cap ASM        |
| 15:1 | 92-5581     | 1    | Ring-Retaining     |
| 15:2 | 92-5583     | 1    | Washer-Cap         |
| 15:3 | 92-9726     | 1    | Spring-Compression |
| 15:4 | 92-8861     | 1    | Cap-HOC            |
| 16   | 114-0953    | 1    | HOC Castor Arm ASM |
| 16:2 | 302-5       | 2    | Fitting-Grease     |
| 16:3 | 69-6470     | 4    | Bushing-Castor     |
| 17   | 69-1510     | 16   | Spacer             |
| 18   | 3256-24     | 12   | Washer-Flat        |
| 22   | 117-2768    | 1    | Flap-Rubber        |
| 23   | 323-8       | 2    | Screw-HH           |
| 24   | 93-4637     | 2    | Washer-Flat        |



## Right Deck Spindle and Blade Assembly

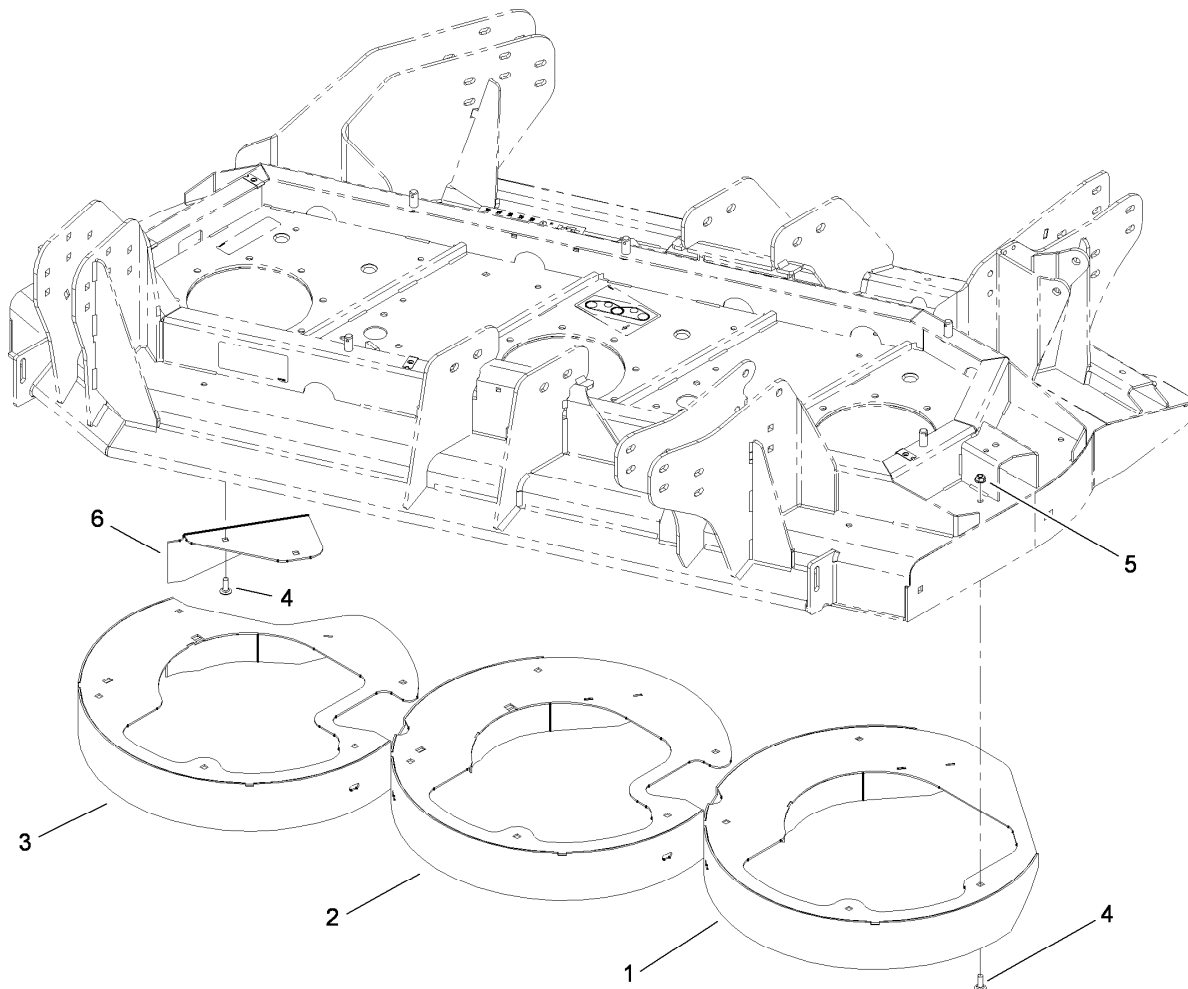
| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 110-5946-03 | 3    | Blade-Rotary           |
| 1    | 110-5948-03 | 3    | Blade-Rotary, Atomic ● |
| 2    | 72-9361     | 3    | Cup-Scalp, Anti        |
| 3    | 92-5816     | 3    | Bolt-Blade             |
| 4    | 104-8301    | 20   | Nut-HF, NI             |
| 5    | 3234-24     | 20   | Screw-HHF              |
| 6    | 323-6       | 4    | Screw-HH               |
| 7    | 3256-24     | 4    | Washer-Flat            |

● Not illustrated



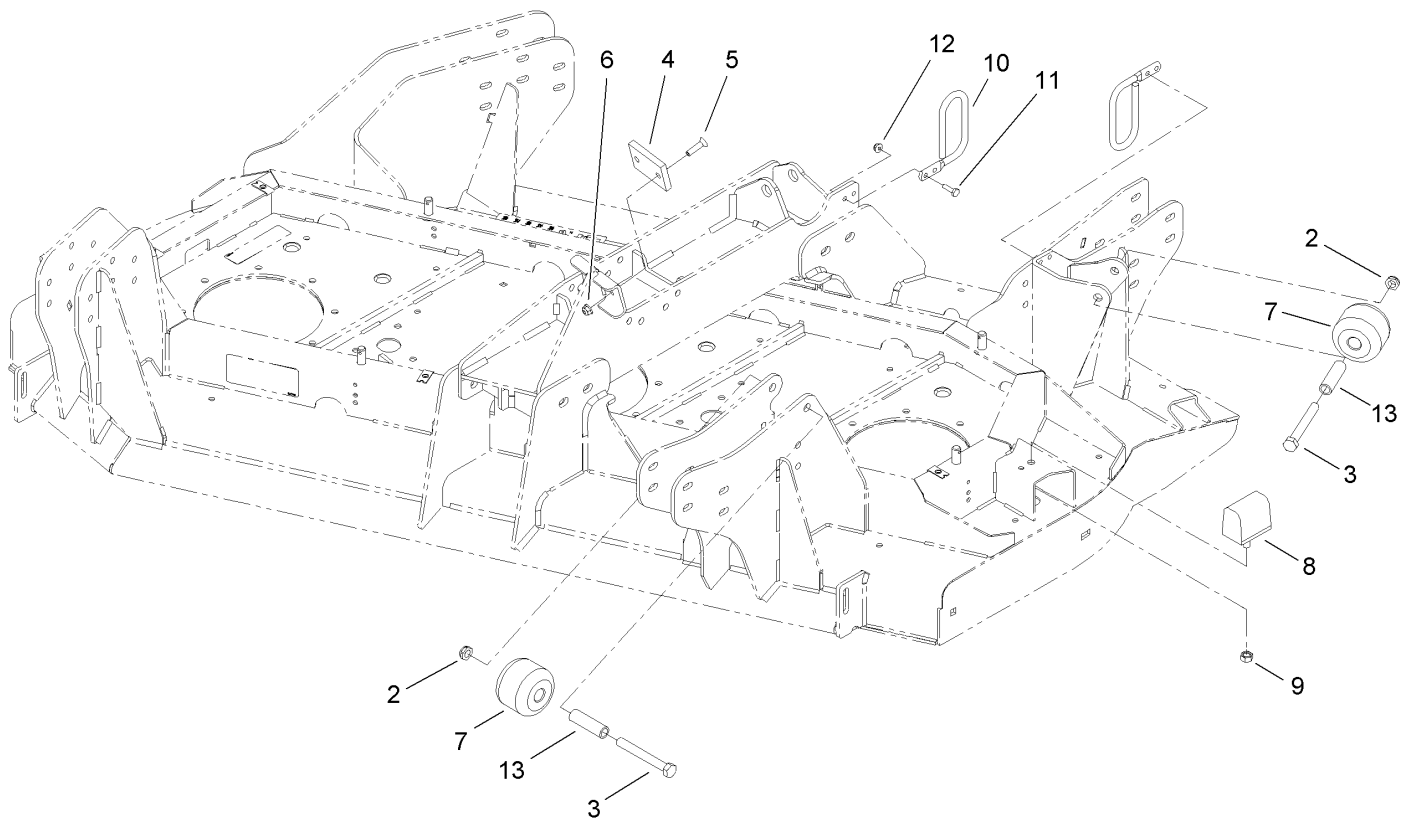
## Right Deck Belt Cover Assembly

| Ref. | Part Number | Qty. | Description                   |
|------|-------------|------|-------------------------------|
| 1    | 114-5635    | 1    | Cover-Deck, RH Wing (Inside)  |
| 2    | 114-5636    | 1    | Cover-Deck, RH Wing (Outside) |
| 3    | 114-5638    | 1    | Cover-Deck, RH Wing (Fixed)   |
| 4    | 110-3510    | 4    | Nut-Retainer                  |
| 5    | 115-3363    | 1    | Deflector-Debris, Side Deck   |
| 6    | 3229-30     | 2    | Screw-CARR                    |
| 7    | 104-7201    | 2    | Nut-HF                        |
| 8    | 3234-29     | 4    | Screw-HHF                     |
| 10   | 115-3362    | 1    | Guide-Hose                    |
| 11   | 3230-10     | 2    | Bolt-CARR                     |
| 12   | 104-8300    | 2    | Nut-HF, NI                    |
| 13   | 103-4080    | 4    | Latch-Rubber                  |
| 14   | 3274-39     | 8    | Screw-HSBH                    |



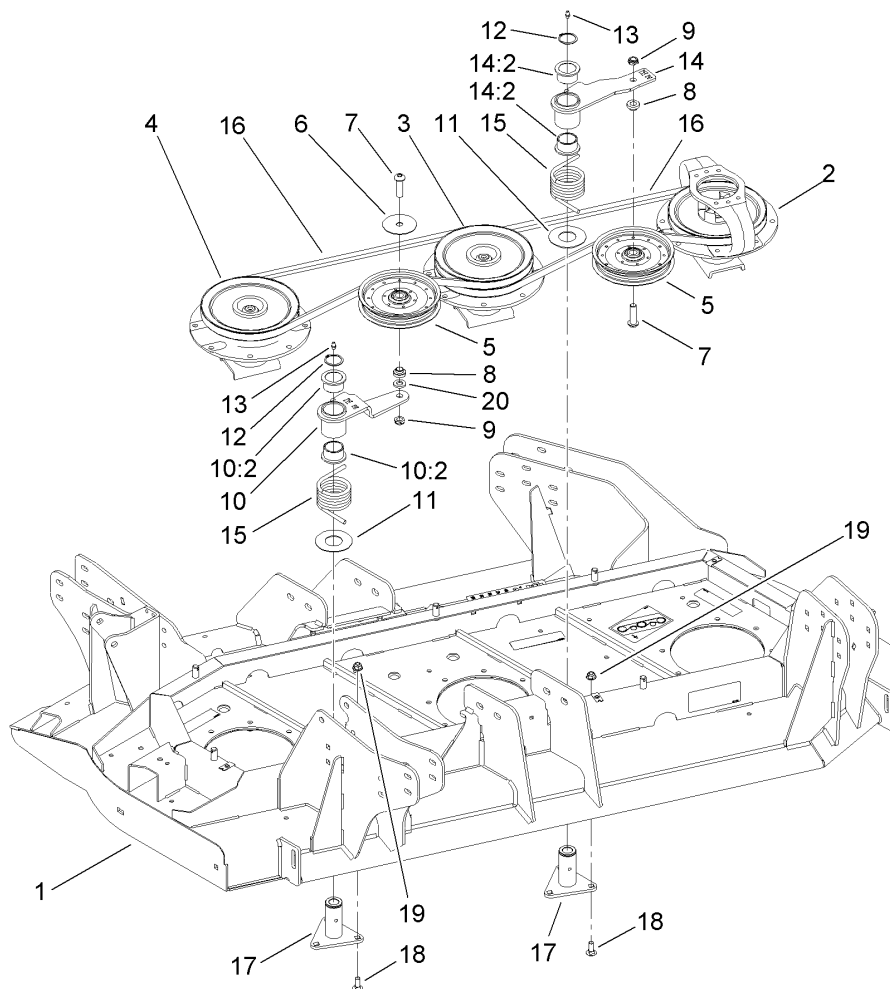
## Right Deck Chamber Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         |
|-------------|--------------------|-------------|----------------------------|
| 1           | 115-2125-01        | 1           | Chamber-Inner, Right Deck  |
| 2           | 115-2126-01        | 1           | Chamber-Center, Right Deck |
| 3           | 115-2127-01        | 1           | Chamber-Outer, Right Deck  |
| 4           | 3230-10            | 16          | Bolt-CARR                  |
| 5           | 104-8300           | 16          | Nut-HF, NI                 |
| 6           | 115-2146-01        | 1           | Baffle-Deflector           |



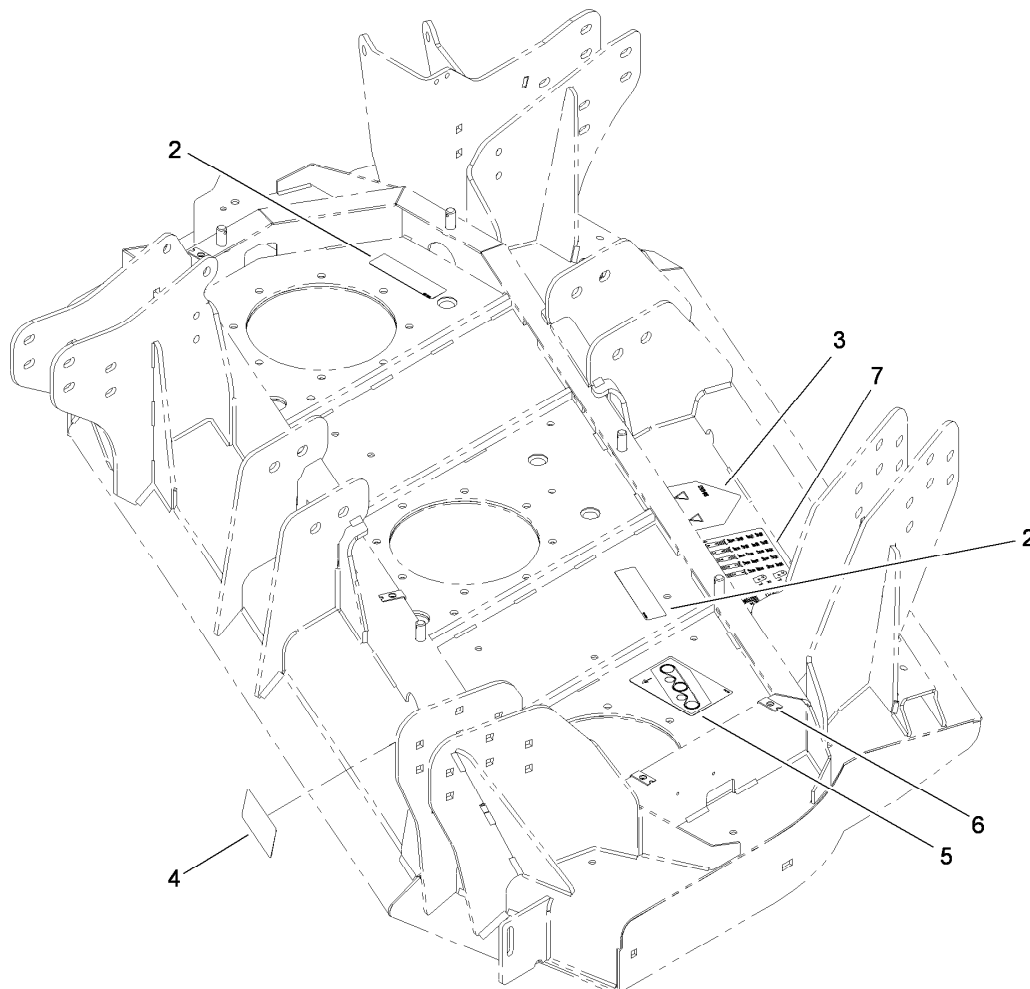
## Right Deck Stop and Hose Guide Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 2           | 3296-45            | 2           | Nut-Hex            |
| 3           | 325-17             | 2           | Screw-HH           |
| 4           | 69-9290            | 1           | Pad-Bumper         |
| 5           | 32108-103          | 2           | Screw-FH           |
| 6           | 104-8300           | 2           | Nut-HF, NI         |
| 7           | 115-3366           | 2           | Roller             |
| 8           | 87-3470            | 1           | Bumper             |
| 9           | 48-9520            | 1           | Nut                |
| 10          | 114-5918           | 2           | Support-Hose       |
| 11          | 321-5              | 4           | Screw-HH           |
| 12          | 104-7201           | 4           | Nut-HF             |
| 13          | 115-2144           | 2           | Tube-Spacer        |



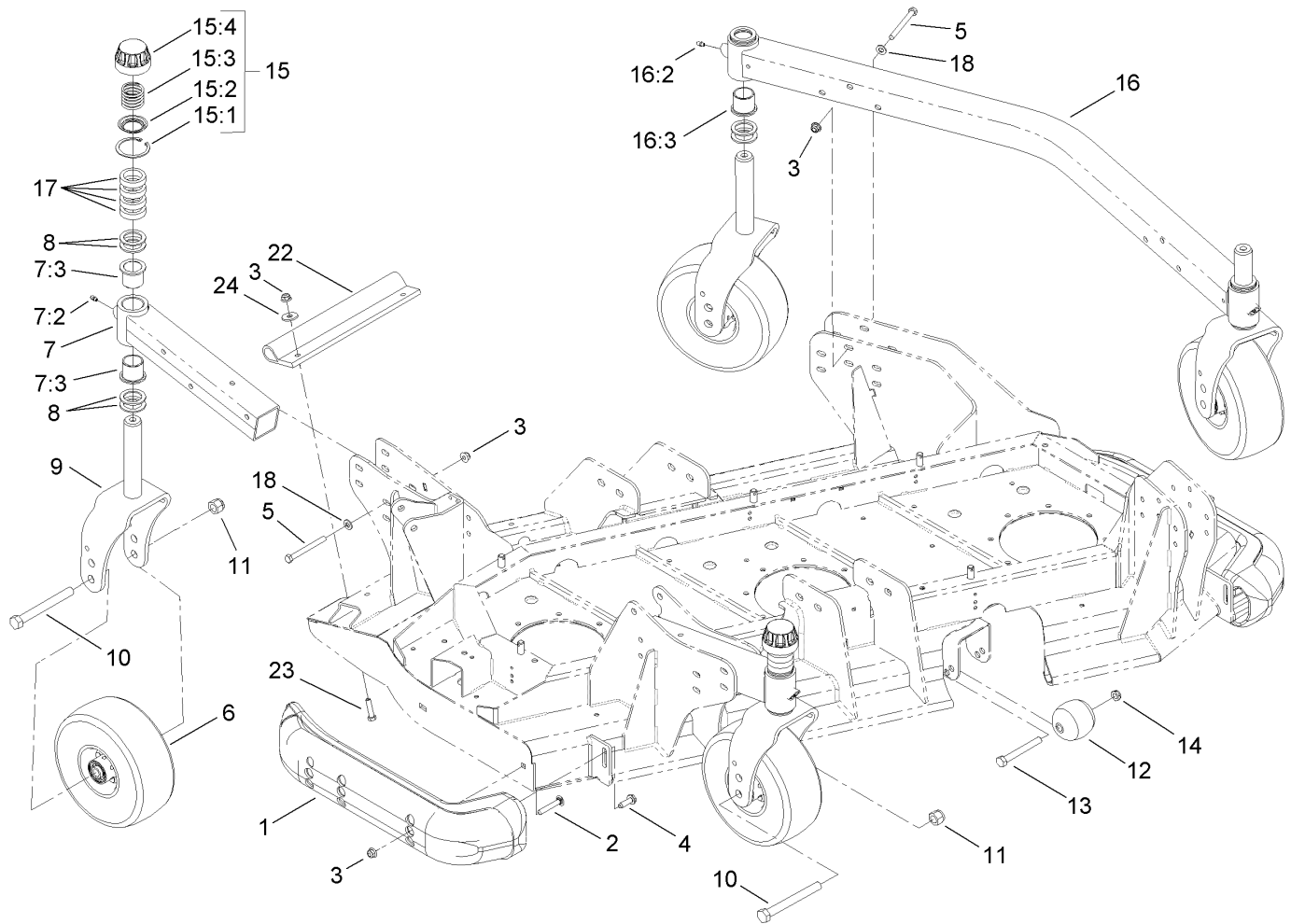
## Left Deck Belt and Pulley Assembly

| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 1    | 110-5931    | 1    | Left Deck And Decal ASM   |
| 2    | 104-3529    | 1    | Driving Spindle ASM       |
| 3    | 104-3530    | 1    | Double Driven Spindle ASM |
| 4    | 104-3531    | 1    | High Driven Spindle ASM   |
| 5    | 110-9596    | 2    | Pulley-Idler              |
| 6    | 100-3102    | 1    | Washer-Flat               |
| 7    | 108-1993    | 2    | Screw-HSBH                |
| 8    | 108-1924    | 2    | Spacer-Idler              |
| 9    | 3296-45     | 2    | Nut-Hex                   |
| 10   | 110-3564    | 1    | Idler Arm ASM             |
| 10:2 | 93-4510     | 2    | Bushing-Caster            |
| 11   | 108-1926    | 2    | Washer                    |
| 12   | 32120-84    | 2    | Ring-Snap, External       |
| 13   | 302-5       | 2    | Fitting-Grease            |
| 14   | 108-1930    | 1    | Idler Arm ASM             |
| 14:2 | 93-4510     | 2    | Bushing-Caster            |
| 15   | 108-1921    | 2    | Spring-Torsion            |
| 16   | 112-7377    | 2    | Belt-V, B                 |
| 17   | 114-0997    | 2    | Pivot-Idler               |
| 18   | 3231-2      | 6    | Bolt-CARR                 |
| 19   | 3296-59     | 6    | Nut-Lock, NI              |
| 20   | 3256-26     | 1    | Washer-Flat               |



## Left Deck Decal Assembly No. 110-5931

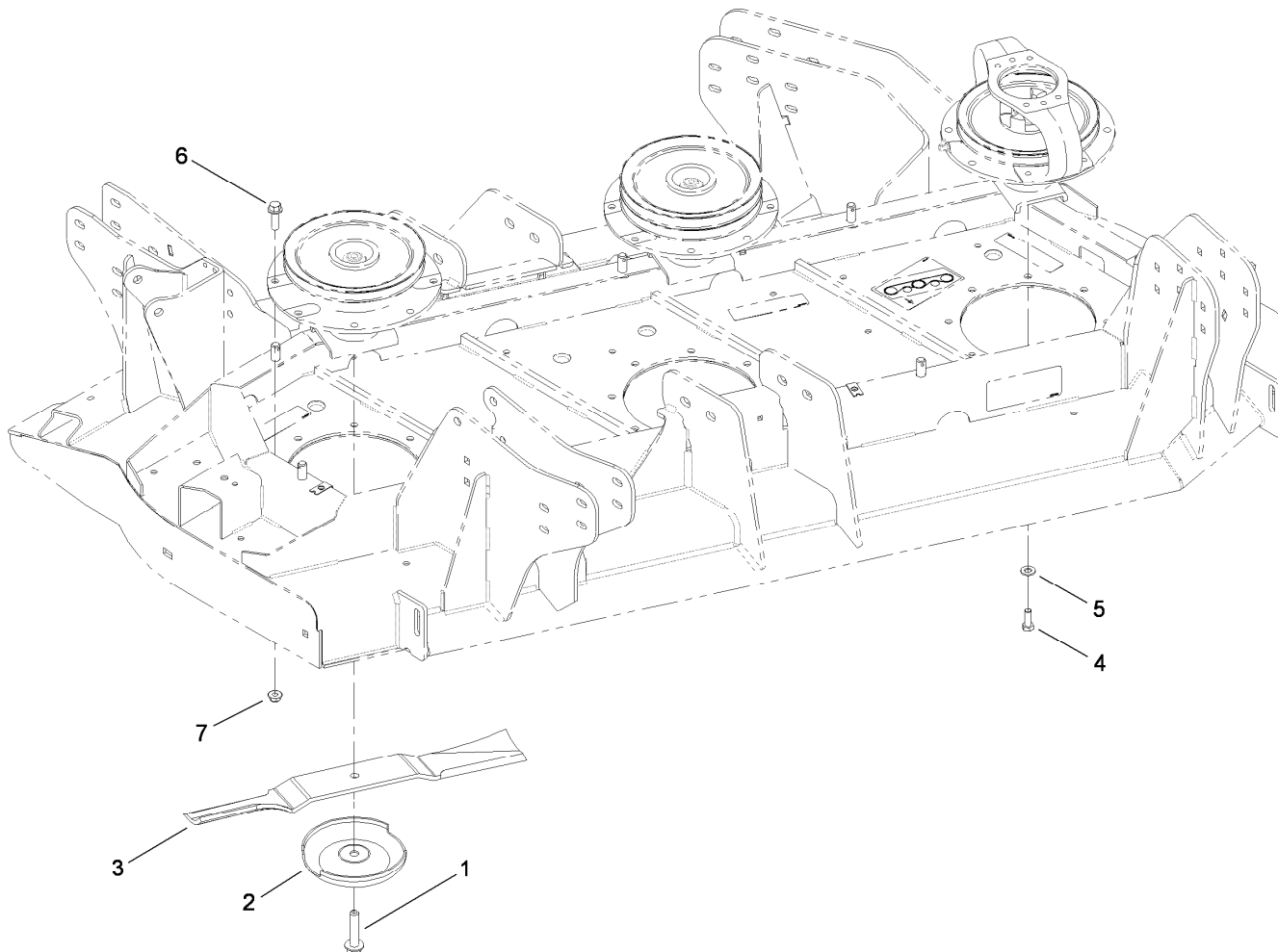
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>            |
|-------------|--------------------|-------------|-------------------------------|
| 2           | 100-6578           | 3           | Decal-Danger                  |
| 3           | 106-6753           | 1           | Decal-Danger, CE              |
| 4           | 93-7818            | 1           | Decal-Torque, Blade Bolt      |
| 5           | 114-4883           | 1           | Decal-Belt Routing, Deck (LH) |
| 6           | 110-3510           | 4           | Nut-Retainer                  |
| 7           | 114-0975           | 1           | Decal-HOC                     |



## Left Deck Roller, Skid and Caster Wheel Assembly

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 112-1479    | 2    | Skid-Bumper, Deck |
| 2    | 3231-33     | 4    | Screw-CARR        |
| 3    | 104-8301    | 18   | Nut-HF, NI        |
| 4    | 9136144     | 2    | Screw-HWHTF       |
| 5    | 323-42      | 12   | Screw-HH          |
| 6    | 93-4240     | 4    | 10 Inch Wheel ASM |
| 7    | 110-6040    | 2    | Castor Arm ASM    |
| 7:2  | 302-5       | 1    | Fitting-Grease    |
| 7:3  | 69-6470     | 2    | Bushing-Castor    |
| 8    | 69-6860     | 16   | Washer-Thrust     |
| 9    | 110-5999-01 | 4    | Castor Fork ASM   |
| 10   | 327-24      | 4    | Screw-HH          |
| 11   | 3296-53     | 4    | Nut-Lock, NI      |
| 12   | 29-4820     | 2    | Roller            |
| 13   | 325-17      | 2    | Screw-HH          |

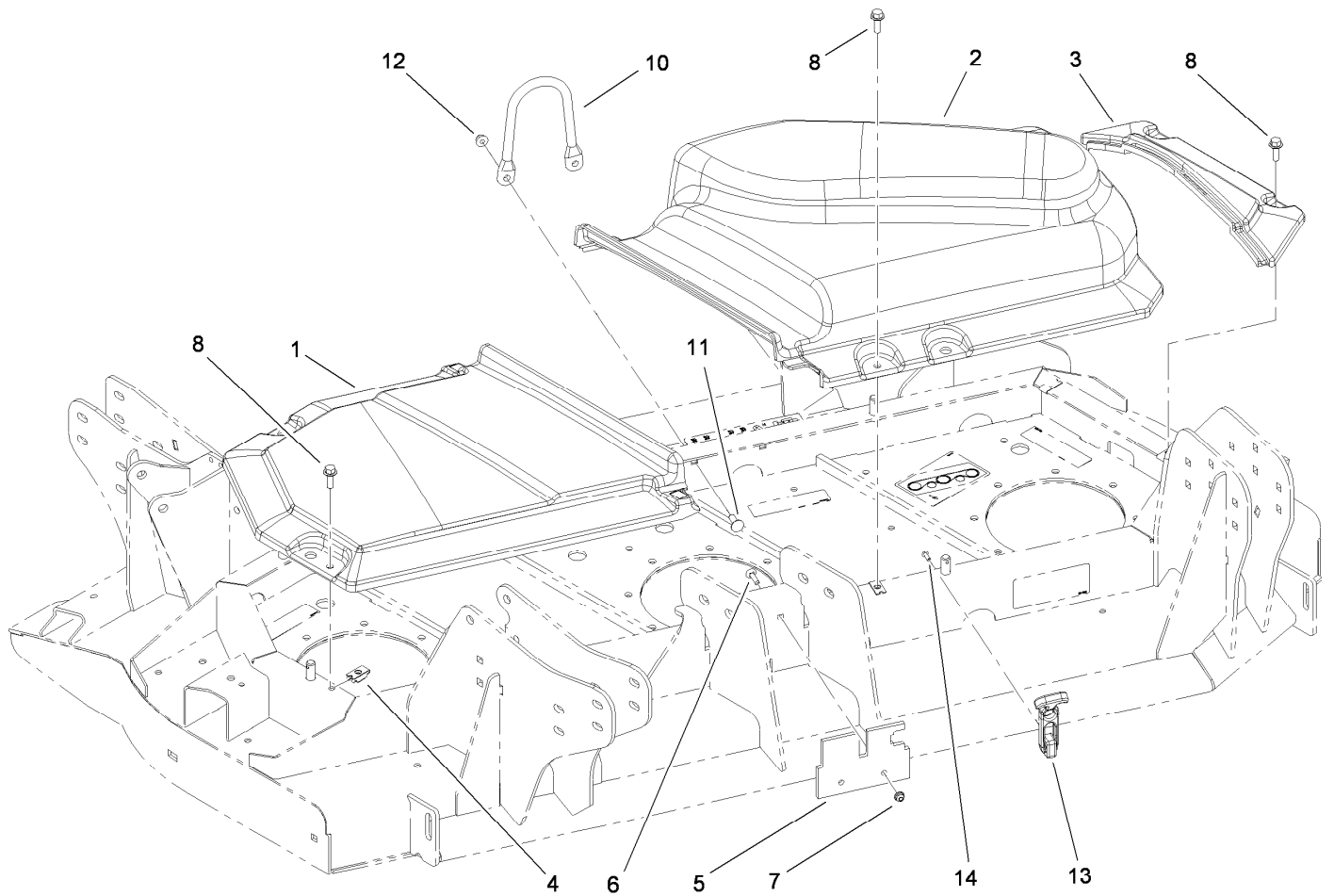
| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 14   | 3296-45     | 2    | Nut-Hex            |
| 15   | 92-9727     | 4    | HOC Cap ASM        |
| 15:1 | 92-5581     | 1    | Ring-Retaining     |
| 15:2 | 92-5583     | 1    | Washer-Cap         |
| 15:3 | 92-9726     | 1    | Spring-Compression |
| 15:4 | 92-8861     | 1    | Cap-HOC            |
| 16   | 114-0953    | 1    | HOC Castor Arm ASM |
| 16:2 | 302-5       | 2    | Fitting-Grease     |
| 16:3 | 69-6470     | 4    | Bushing-Castor     |
| 17   | 69-1510     | 16   | Spacer             |
| 18   | 3256-24     | 12   | Washer-Flat        |
| 22   | 117-2768    | 1    | Flap-Rubber        |
| 23   | 323-8       | 2    | Screw-HH           |
| 24   | 93-4637     | 2    | Washer-Flat        |



## Left Deck Spindle and Blade Assembly

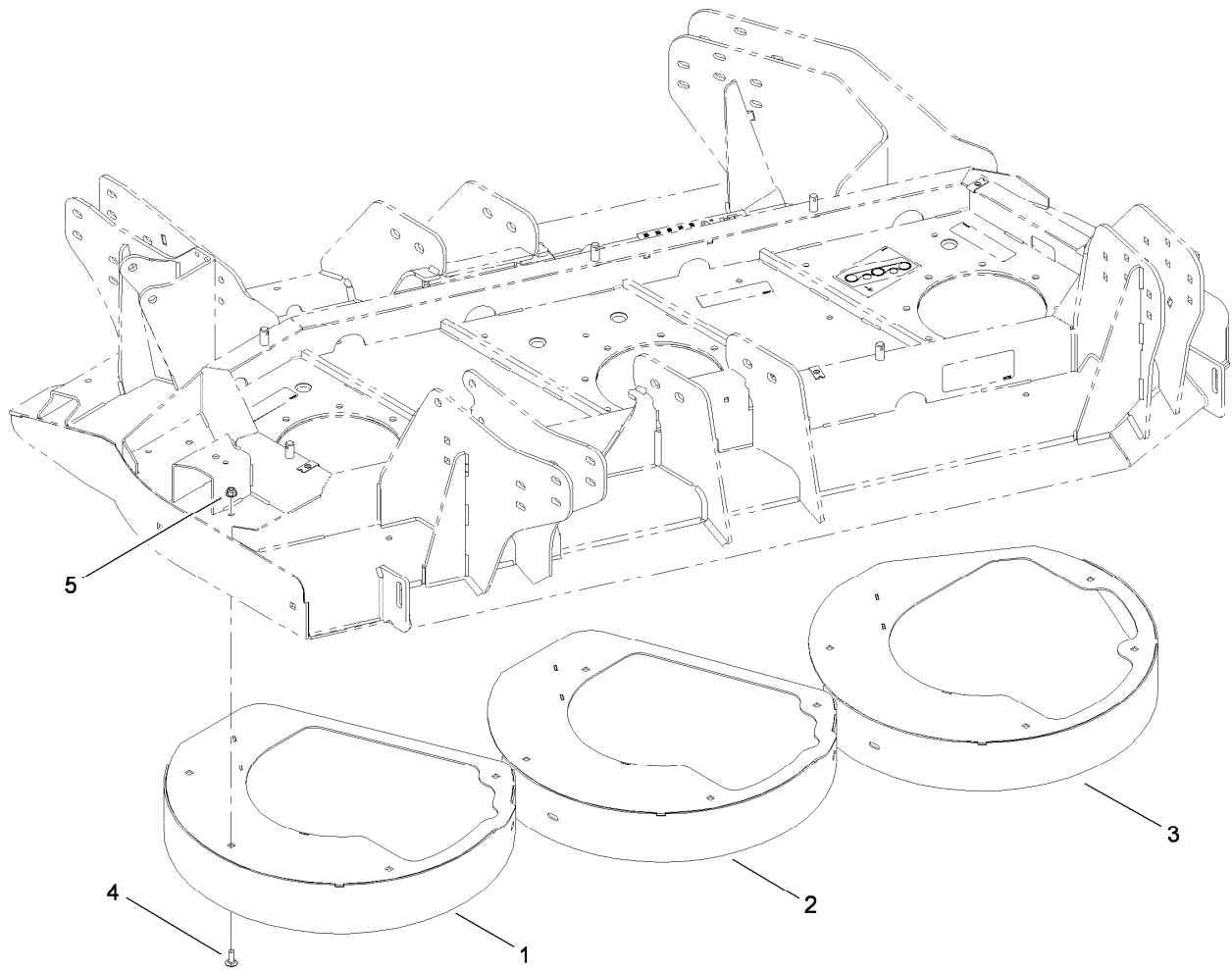
| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 92-5816     | 3    | Bolt-Blade             |
| 2    | 72-9361     | 3    | Cup-Scalp, Anti        |
| 3    | 110-5946-03 | 3    | Blade-Rotary           |
| 3    | 110-5948-03 | 3    | Blade-Rotary, Atomic ● |
| 4    | 323-6       | 4    | Screw-HH               |
| 5    | 3256-24     | 4    | Washer-Flat            |
| 6    | 3234-24     | 20   | Screw-HHF              |
| 7    | 104-8301    | 20   | Nut-HF, NI             |

● Not illustrated



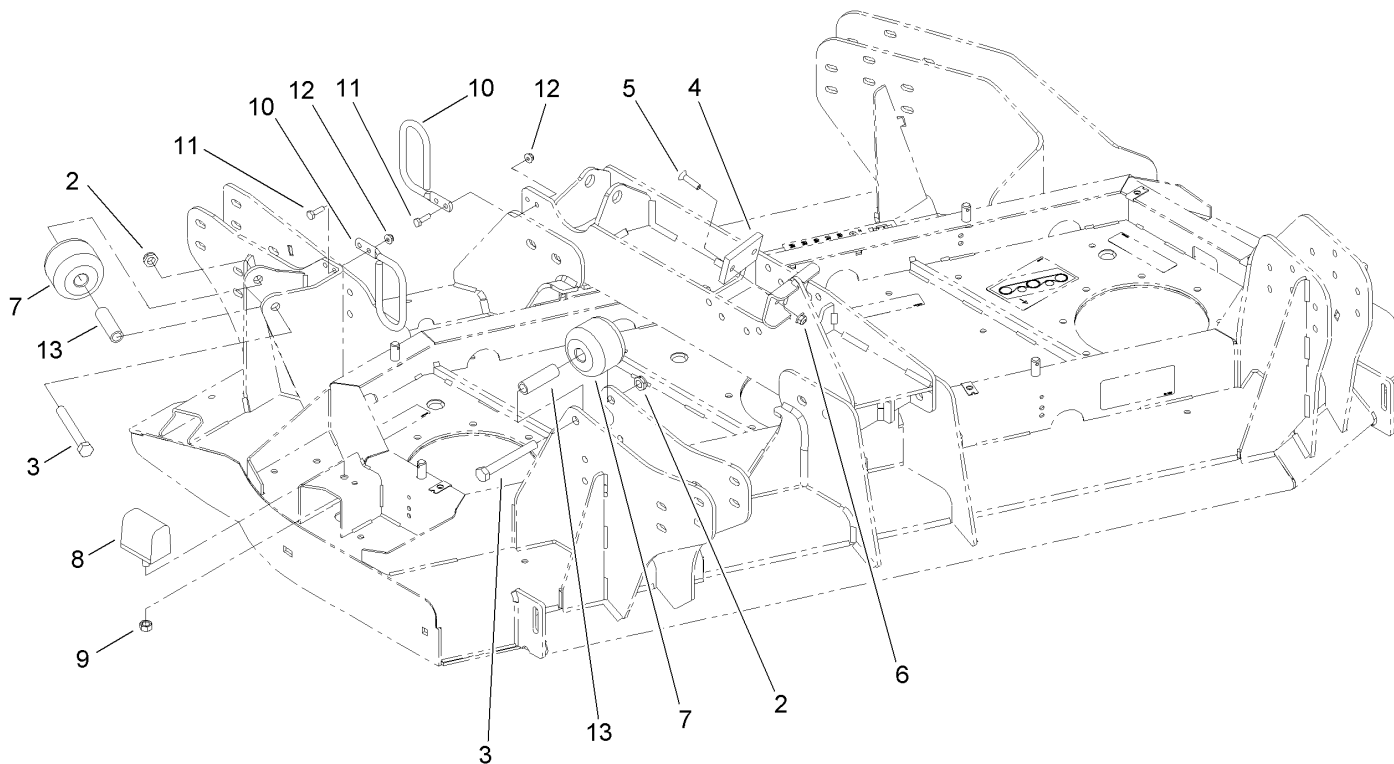
## Left Deck Belt Cover Assembly

| Ref. | Part Number | Qty. | Description                   |
|------|-------------|------|-------------------------------|
| 1    | 114-5633    | 1    | Cover-Deck, LH Wing (Inside)  |
| 2    | 114-5634    | 1    | Cover-Deck, LH Wing (Outside) |
| 3    | 114-5637    | 1    | Cover-Deck, LH Wing (Fixed)   |
| 4    | 110-3510    | 4    | Nut-Retainer                  |
| 5    | 115-3363    | 1    | Deflector-Debris, Side Deck   |
| 6    | 3229-30     | 2    | Screw-CARR                    |
| 7    | 104-7201    | 2    | Nut-HF                        |
| 8    | 3234-29     | 4    | Screw-HHF                     |
| 10   | 115-3362    | 1    | Guide-Hose                    |
| 11   | 3230-10     | 2    | Bolt-CARR                     |
| 12   | 104-8300    | 2    | Nut-HF, NI                    |
| 13   | 103-4080    | 4    | Latch-Rubber                  |
| 14   | 3274-39     | 8    | Screw-HSBH                    |



## Left Deck Chamber Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|---------------------------|
| 1           | 115-2107-01        | 1           | Chamber-Inner, Left Deck  |
| 2           | 115-2106-01        | 1           | Chamber-Center, Left Deck |
| 3           | 115-2105-01        | 1           | Chamber-Outer, Left Deck  |
| 4           | 3230-10            | 12          | Bolt-CARR                 |
| 5           | 104-8300           | 12          | Nut-HF, NI                |



## Left Deck Stop and Hose Guide Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 2           | 3296-45            | 2           | Nut-Hex            |
| 3           | 325-17             | 2           | Screw-HH           |
| 4           | 69-9290            | 1           | Pad-Bumper         |
| 5           | 32108-103          | 2           | Screw-FH           |
| 6           | 104-8300           | 2           | Nut-HF, NI         |
| 7           | 115-3366           | 2           | Roller             |
| 8           | 87-3470            | 1           | Bumper             |
| 9           | 48-9520            | 1           | Nut                |
| 10          | 114-5918           | 2           | Support-Hose       |
| 11          | 321-5              | 4           | Screw-HH           |
| 12          | 104-7201           | 4           | Nut-HF             |
| 13          | 115-2144           | 2           | Tube-Spacer        |

# Attachments and Accessories

## For 31599 Groundsmaster 5910 Rotary Mower

| Product Name                       | Model/Part |
|------------------------------------|------------|
| CE Kit .....                       | 110-5907   |
| Atomic Blade Kit .....             | 114-0897   |
| Standard Blade Kit.....            | 115-8896   |
| Blade and Belt Kit .....           | 115-8898   |
| MVP Filter Kit.....                | 30041      |
| 10in Foam Filled Castor Wheel..... | 93-5973    |

**Notes:**

**Notes:**

**Notes:**



**Count on it.**