



Count on it.

Parts Catalog

Groundsmaster® 5900/5910 Rotary Mower

Model No. 31598—Serial No. 314000001 and Up

Model No. 31598TE—Serial No. 314000001 and Up

Model No. 31599—Serial No. 314000001 and Up

Model No. 31599TE—Serial No. 314000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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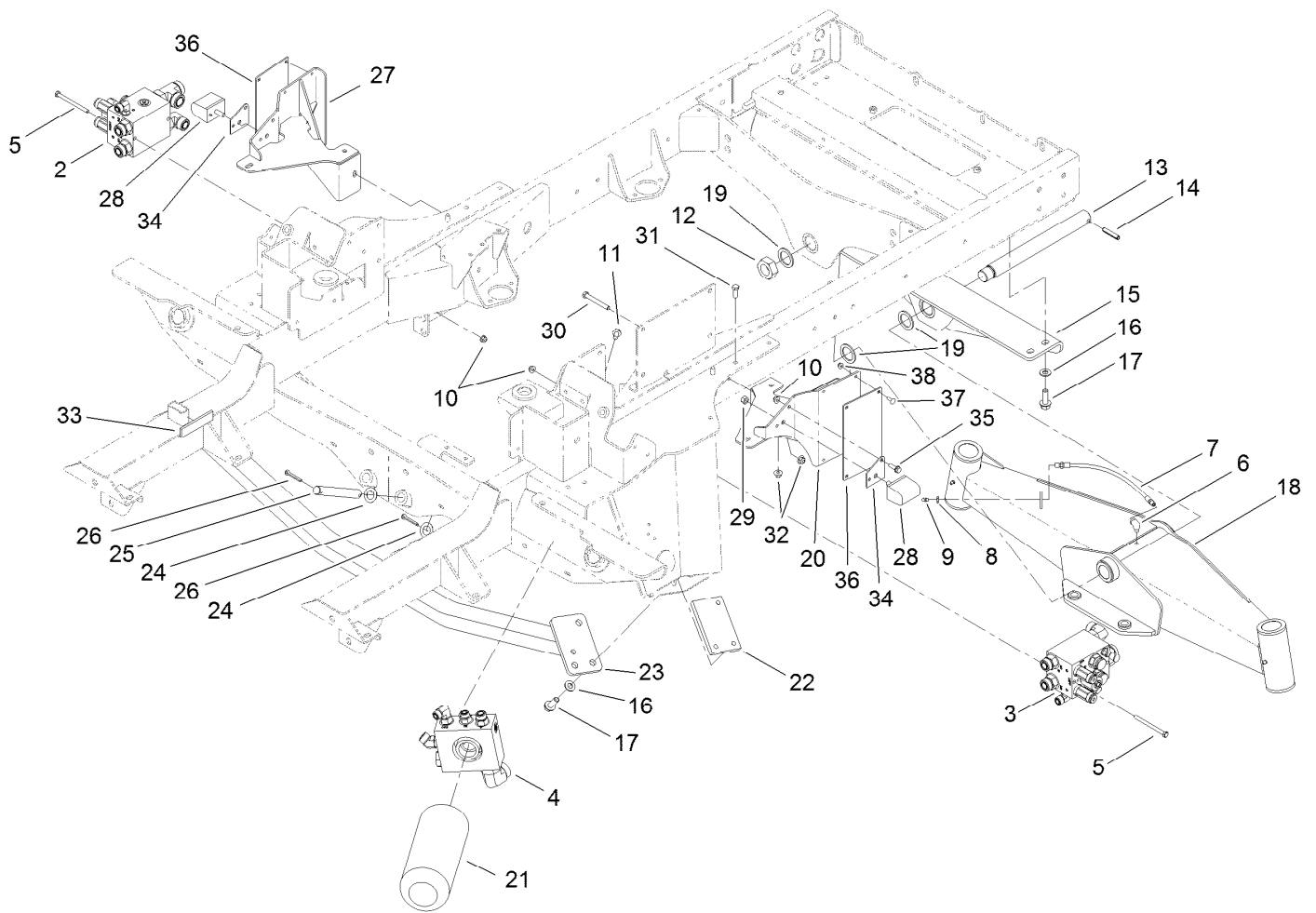
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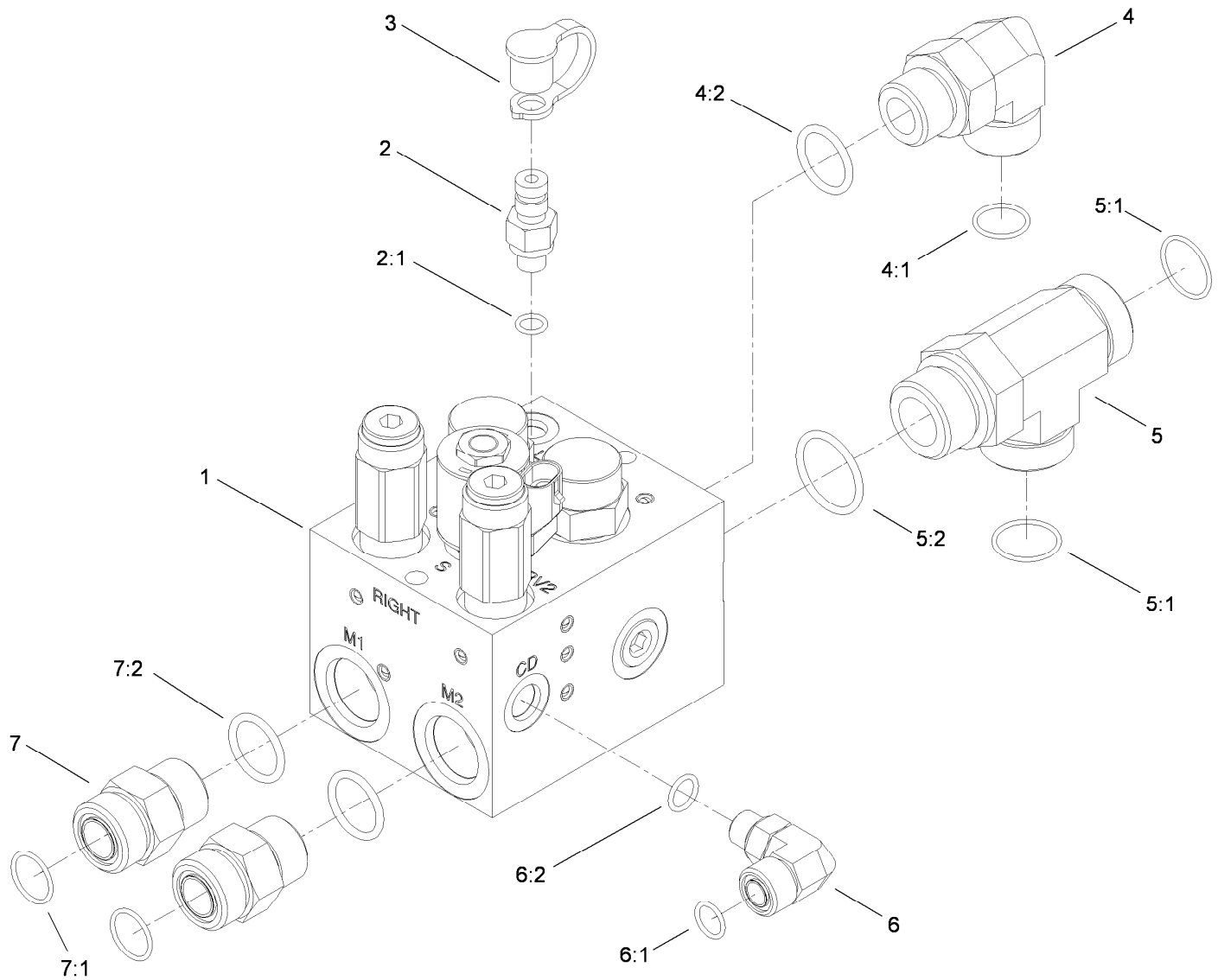


Frame and Rear Axle Assembly

Ref.	Part Number	Qty.	Description
2		1	RH PTO Valve ASM ●
3		1	LH PTO Valve ASM ●
4		1	Filter Manifold ASM ●
5	322-19	4	Screw-HH
6	2811-7	1	Elbow
7	114-5586	1	Hose ASM (With Fitting)
8	114-5587	1	Nut
9	302-5	1	Fitting-Grease
10	104-8300	6	Nut-HF, NI
11	3234-1	4	Screw-HHF
12	3296-68	1	Nut-Lock, NI
13	114-5970	1	Shaft-Pivot
14	32121-110	1	Pin-Roll, Slotted
15	110-6033-01	1	Support-Axle
16	3256-26	10	Washer-Flat
17	100-6116	10	Screw-HHF
18	114-5982-01	1	Axle ASM
19	98-1452	3	Washer-Thrust
20	119-8275-01	1	Pad-Transport, LH

Ref.	Part Number	Qty.	Description
21	86-6110	1	Filter-Hydraulic
22	114-5990	2	Plate-Tapped
23	114-5969-01	1	Crossmember
24	110-6767	4	Washer-Thrust
25	110-6006	2	Pin-Clevis
26	3272-30	4	Pin-Cotter
27	119-8270-01	1	Pad-Transport, RH
28	87-3470	2	Bumper
29	33025-00	2	Nut-Lock, NI
30	323-14	2	Screw-HH
31	323-6	4	Screw-HH
32	104-8301	6	Nut-HF, NI
33	115-5465	1	Seal-Trim
34	115-8826	2	Shim-Bumper
35	3234-17	2	Screw-HHF
36	117-5476	2	Pad-Roller
37	1-807512	8	Bolt-CARR
38	104-7201	8	Nut-HF

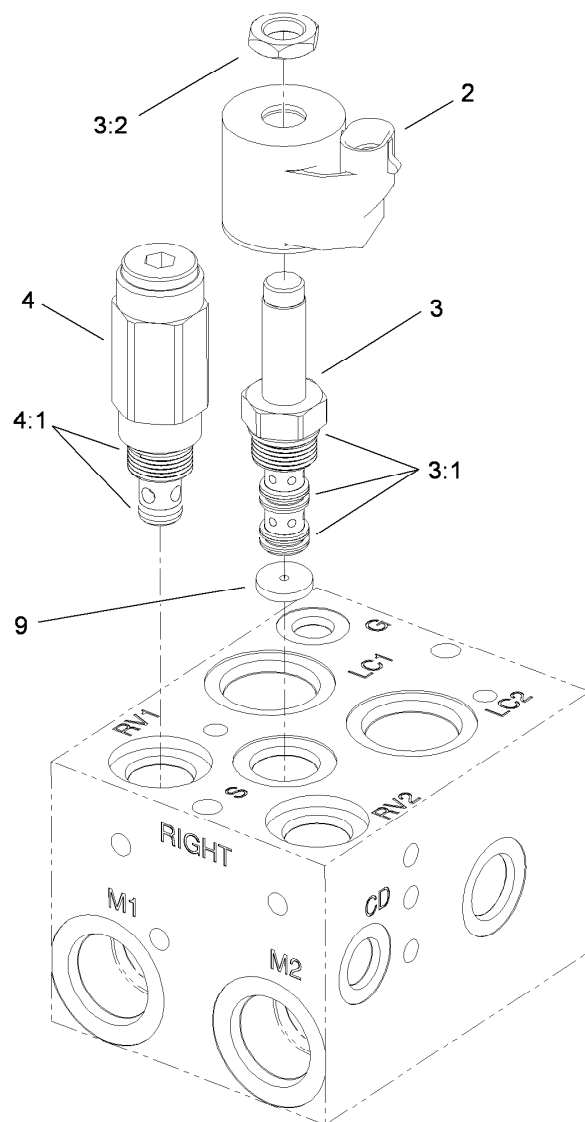
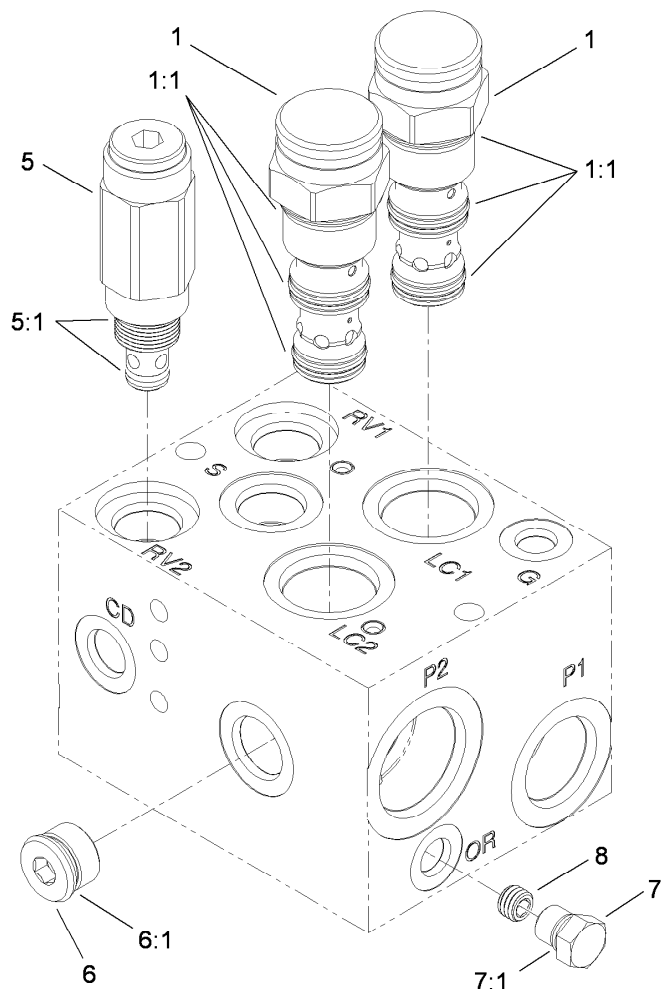
● Not serviced separately



RH PTO Valve Assembly

Ref.	Part Number	Qty.	Description
1	117-1112	1	Manifold-PTO, RH
2	354-77	1	Fitting-Quick
2:1	237-78	1	O-Ring
3	354-79	1	Cap-Dust
4	340-142	1	Fitting-Elbow-90
4:1	237-58	1	O-Ring
4:2	237-81	1	O-Ring
5	104-3795	1	Fitting-Tee

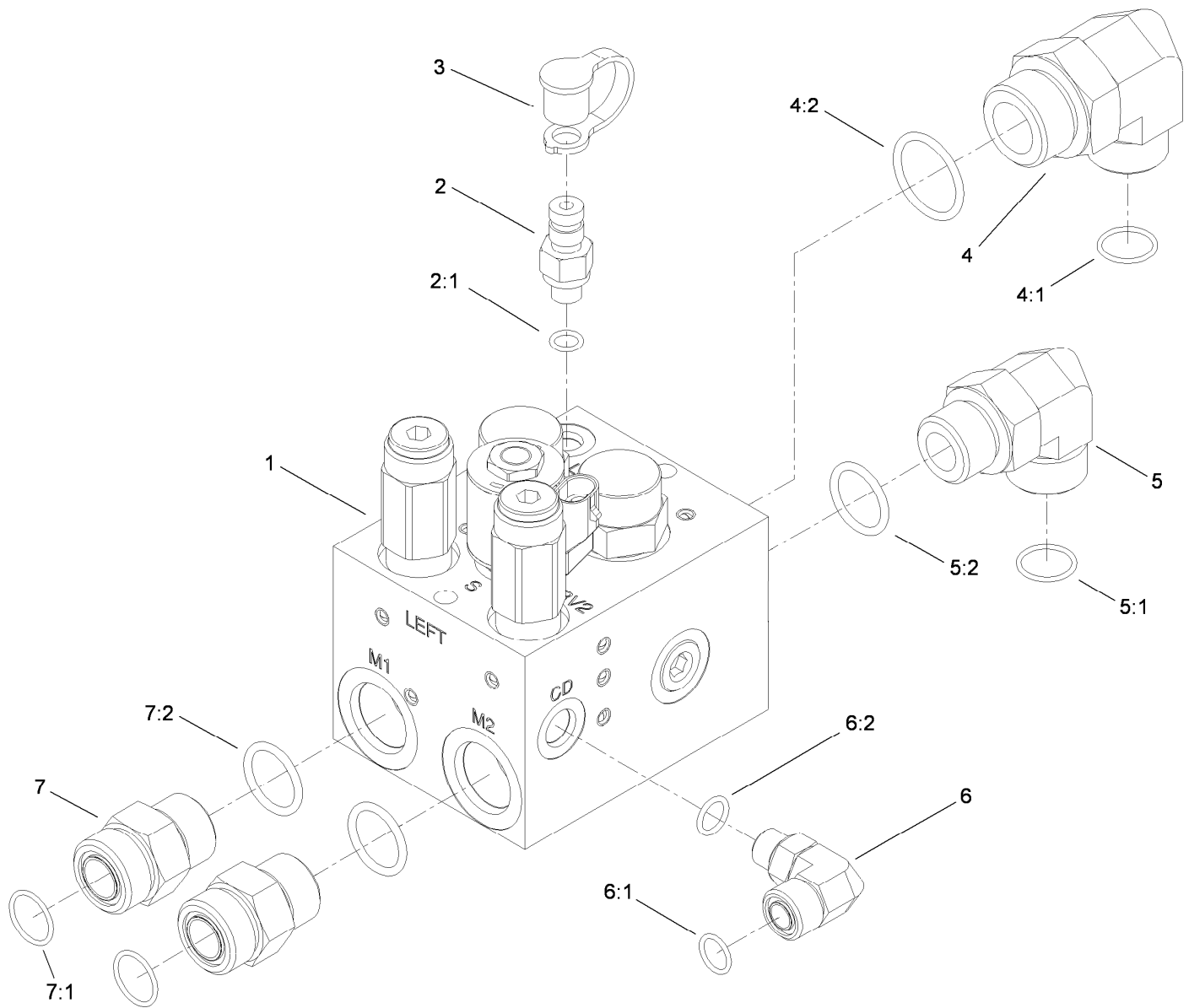
Ref.	Part Number	Qty.	Description
5:1	340-65	2	O-Ring
5:2	237-146	1	O-Ring
6	340-99	1	Fitting-HYD, 90 DEG
6:1	237-30	1	O-Ring
6:2	237-42	1	O-Ring
7	340-9	2	Fitting-STR
7:1	237-58	1	O-Ring
7:2	237-81	1	O-Ring



Hydraulic PTO Manifold Assembly No. 117-1112

Ref.	Part Number	Qty.	Description
1	114-5511	2	Cartridge-Logic
1:1	119-8048	1	Seal Kit
2	105-9333	1	Coil-12Vdc
3	110-0494	1	Valve-Solenoid
3:1	110-8773	1	Seal Kit
3:2	110-2634	1	Nut-Coil
4	114-5514	1	Valve-Relief, 2000 PSI
4:1	105-9156	1	Seal Kit

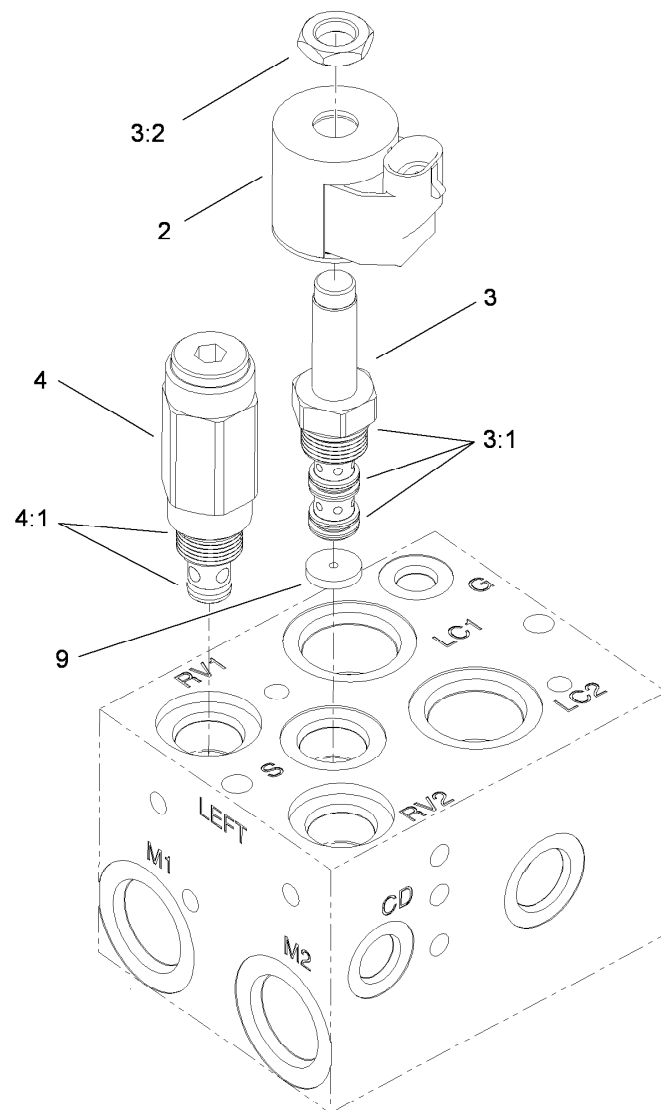
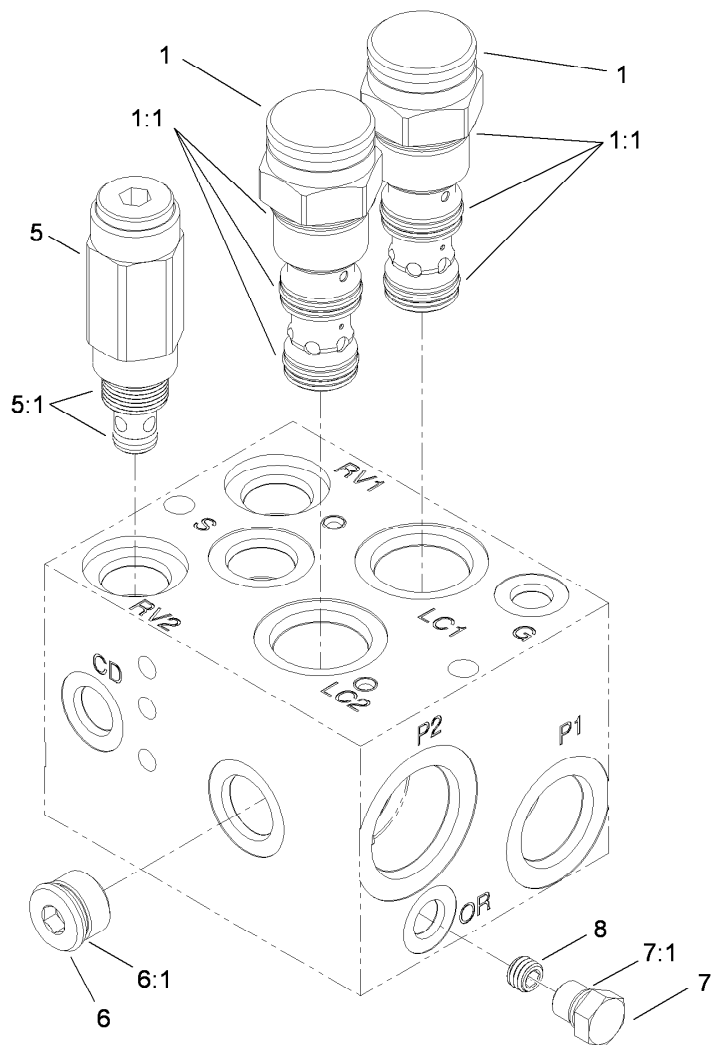
Ref.	Part Number	Qty.	Description
5	114-5512	1	Valve-Relief, 600 PSI
5:1	105-9156	1	Seal Kit
6	106-1027	1	Plug-HYD
6:1	237-79	1	O-Ring
7	353-990	1	Plug ASM
7:1	237-78	1	O-Ring
8	112-6538	1	Orifice (.063)
9	117-2791	1	Disc-Orifice (.050)



LH PTO Valve Assembly

Ref.	Part Number	Qty.	Description
1	117-1111	1	Manifold-PTO, LH
2	354-77	1	Fitting-Quick
2:1	237-78	1	O-Ring
3	354-79	1	Cap-Dust
4	340-142	1	Fitting-Elbow-90
4:1	237-58	1	O-Ring
4:2	237-81	1	O-Ring
5	340-15	1	Fitting-Elbow 90

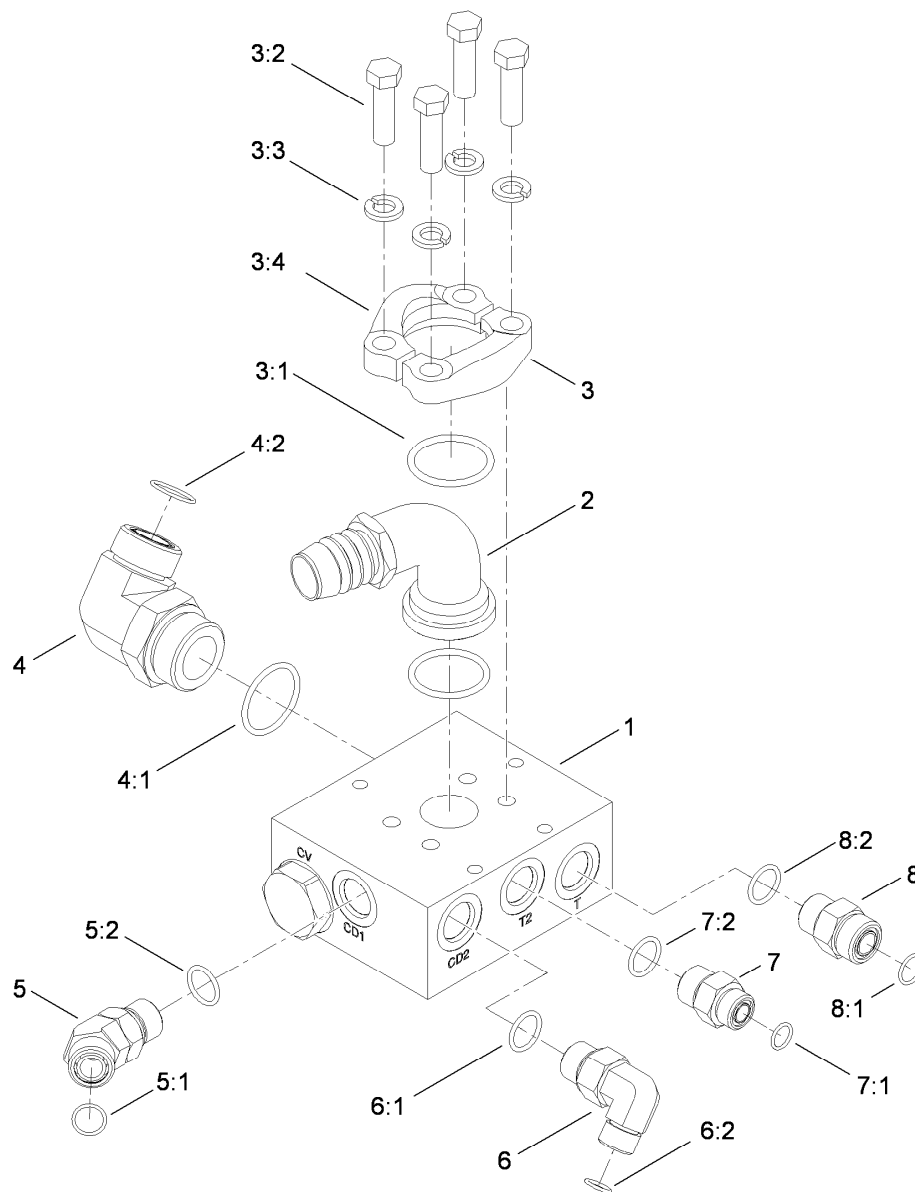
Ref.	Part Number	Qty.	Description
5:1	237-58	1	O-Ring
5:2	237-146	1	O-Ring
6	340-99	1	Fitting-HYD, 90 DEG
6:1	237-30	1	O-Ring
6:2	237-42	1	O-Ring
7	340-9	2	Fitting-STR
7:1	237-58	1	O-Ring
7:2	237-81	1	O-Ring



Hydraulic PTO Manifold Assembly No. 117-1111

Ref.	Part Number	Qty.	Description
1	114-5511	2	Cartridge-Logic
1:1	119-8048	1	Seal Kit
2	105-9333	1	Coil-12Vdc
3	110-0494	1	Valve-Solenoid
3:1	110-8773	1	Seal Kit
3:2	110-2634	1	Nut-Coil
4	114-5510	1	Valve-Relief, 3000 PSI
4:1	105-9156	1	Seal Kit

Ref.	Part Number	Qty.	Description
5	114-5512	1	Valve-Relief, 600 PSI
5:1	105-9156	1	Seal Kit
6	106-1027	1	Plug-HYD
6:1	237-79	1	O-Ring
7	353-990	1	Plug ASM
7:1	237-78	1	O-Ring
8	112-6538	1	Orifice (.063)
9	117-2791	1	Disc-Orifice (.050)

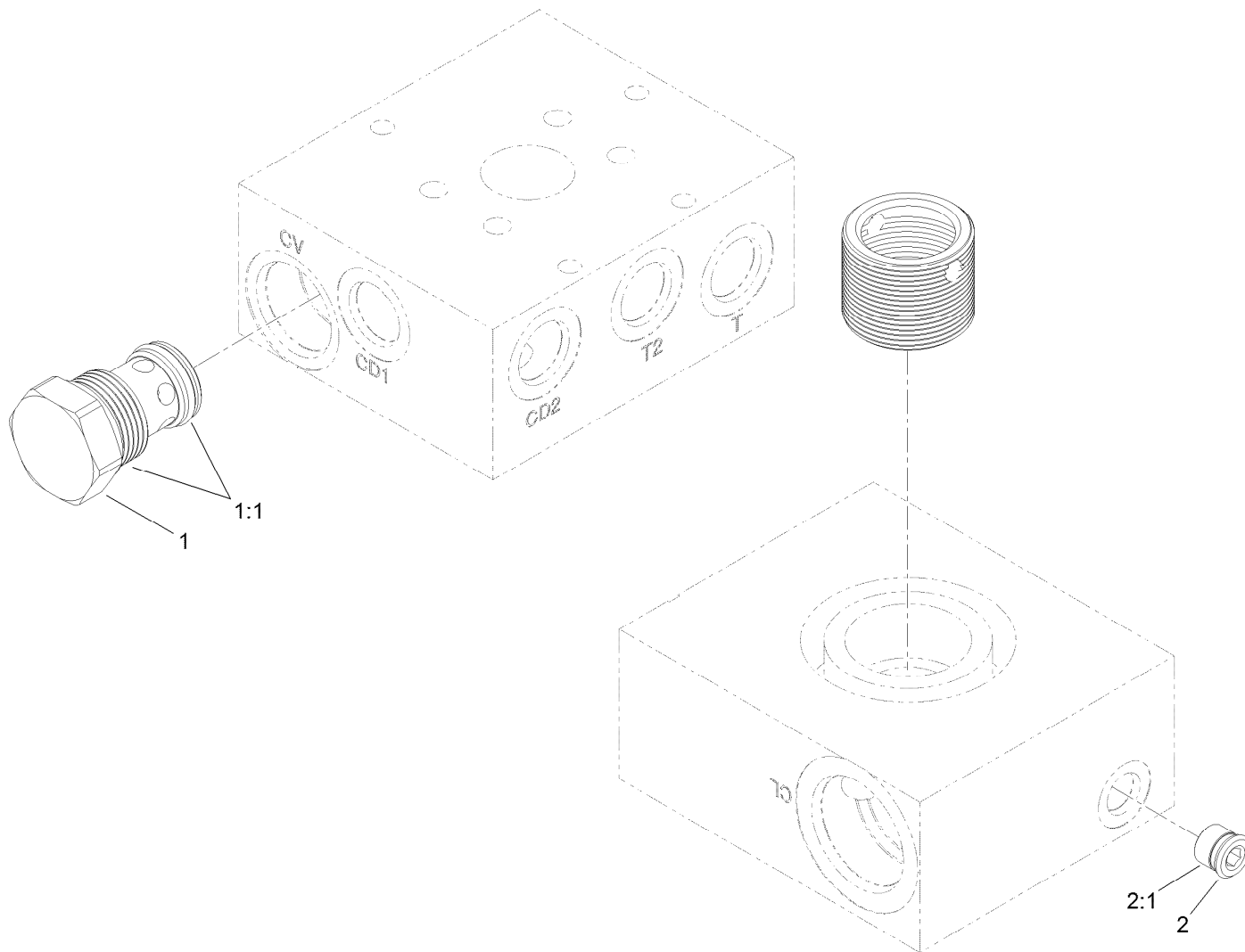


Filter Manifold Assembly

Ref.	Part Number	Qty.	Description
1	119-7703	1	Manifold-Filter
2	112-7374	1	Fitting
3	114-0090	1	Flange Kit
3:1	115-5420	1	O-Ring
3:2	324-6	4	Screw-HH
3:3	3253-6	4	Washer-Lock
3:4		2	Halve-Flange ●
4	340-79	1	Fitting-Elbow 90
4:1	237-101	1	O-Ring
4:2	340-65	1	O-Ring
5	340-14	1	Fitting-HYD, 45 DEG

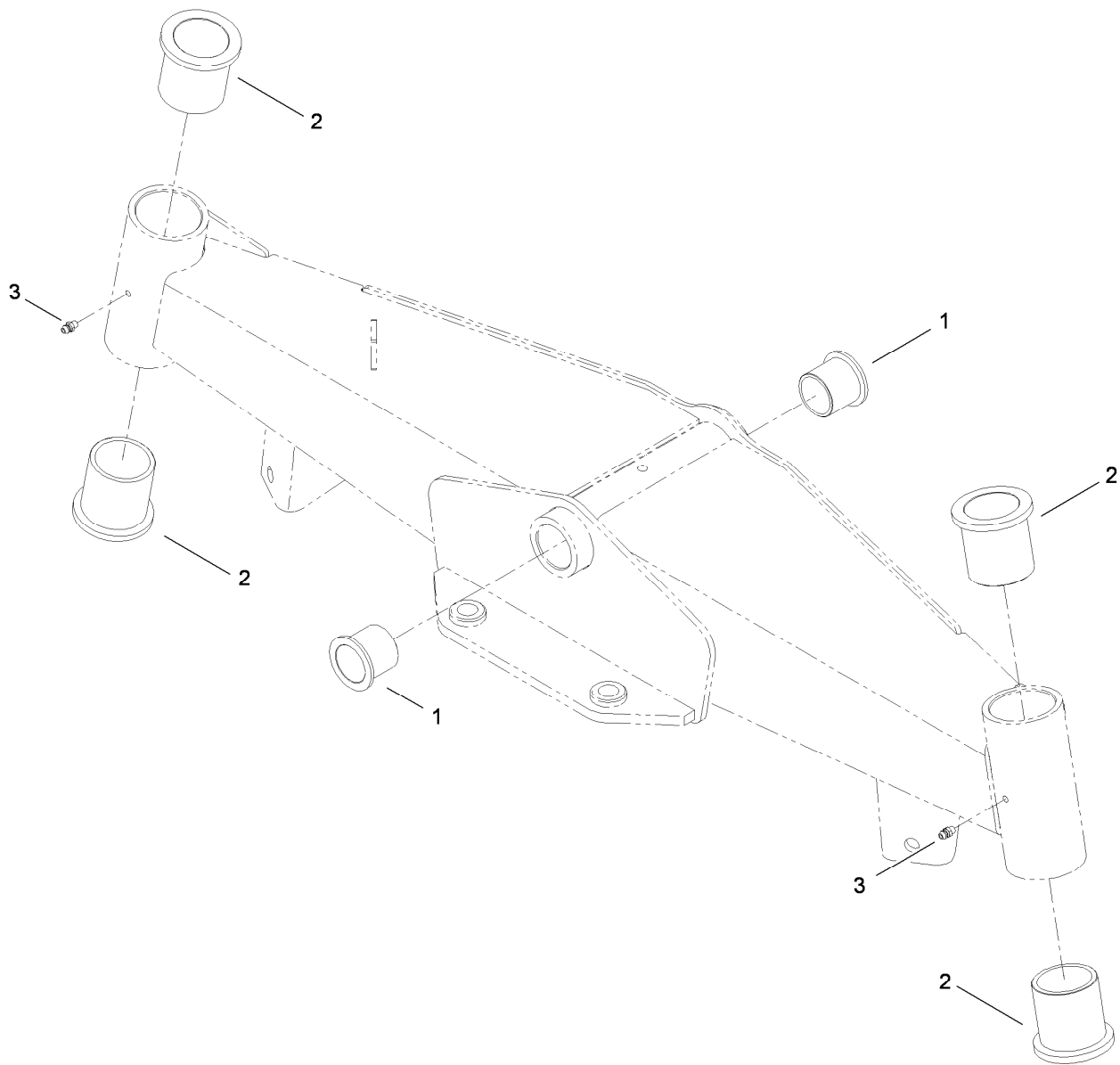
Ref.	Part Number	Qty.	Description
5:1	237-65	1	O-Ring
5:2	237-80	1	O-Ring
6	340-105	1	Fitting-Elbow, 90 DEG
6:1	237-80	1	O-Ring
6:2	237-30	1	O-Ring
7	340-6	1	Fitting-Straight
7:1	237-30	1	O-Ring
7:2	237-80	1	O-Ring
8	340-7	1	Fitting-Straight
8:1	237-65	1	O-Ring
8:2	237-80	1	O-Ring

● Not serviced separately



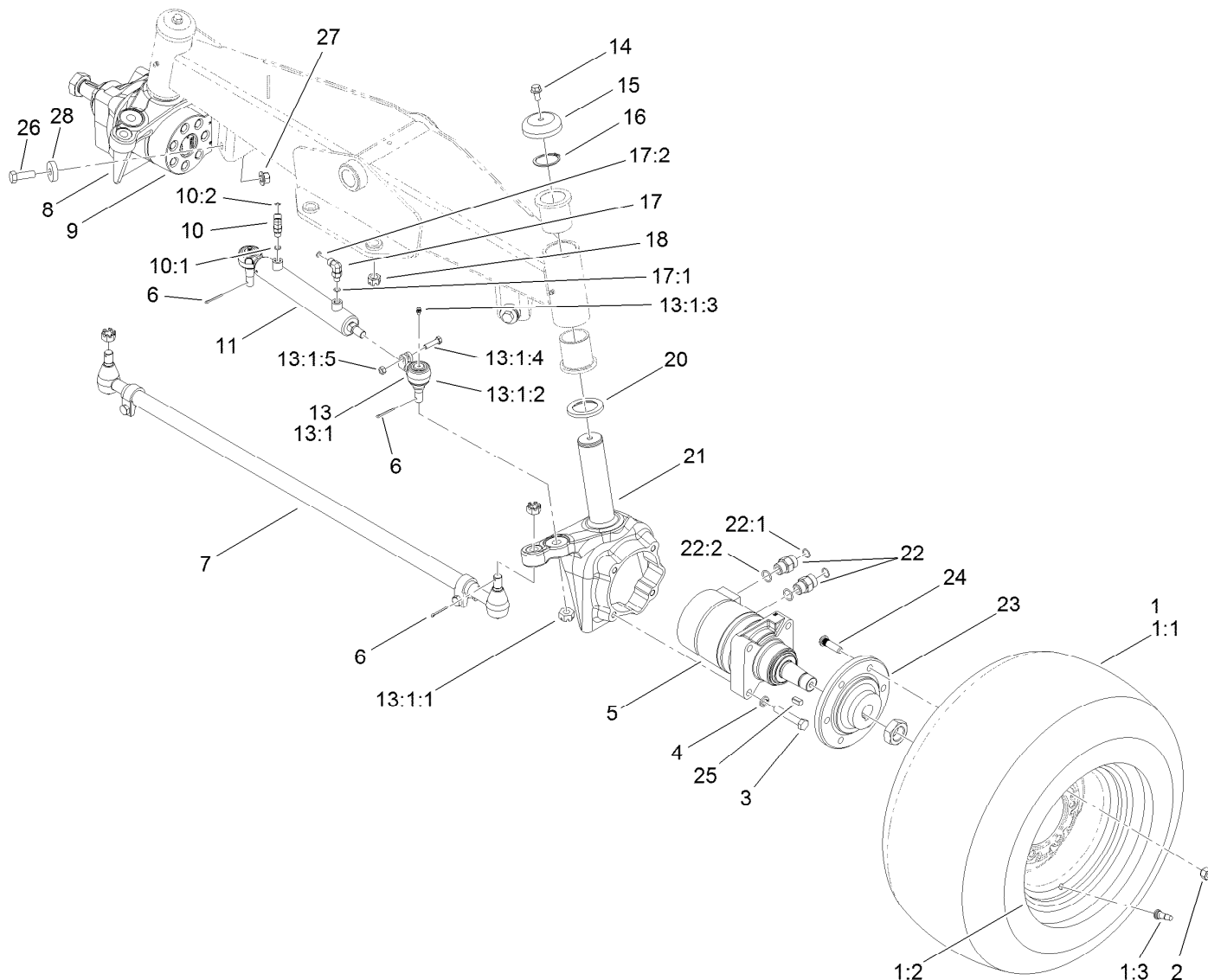
Hydraulic Filter Manifold Assembly No. 119-7703

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-5411	1	Valve-Check, 43 PSI
1:1	115-5416	1	Seal Kit
2	106-1026	1	Plug-HYD
2:1	237-42	1	O-Ring



Axle Assembly No. 114-5982-01

Ref.	Part Number	Qty.	Description
1	69-6470	2	Bushing-Castor
2	100-2506	4	Bushing-Castor
3	302-5	2	Fitting-Grease

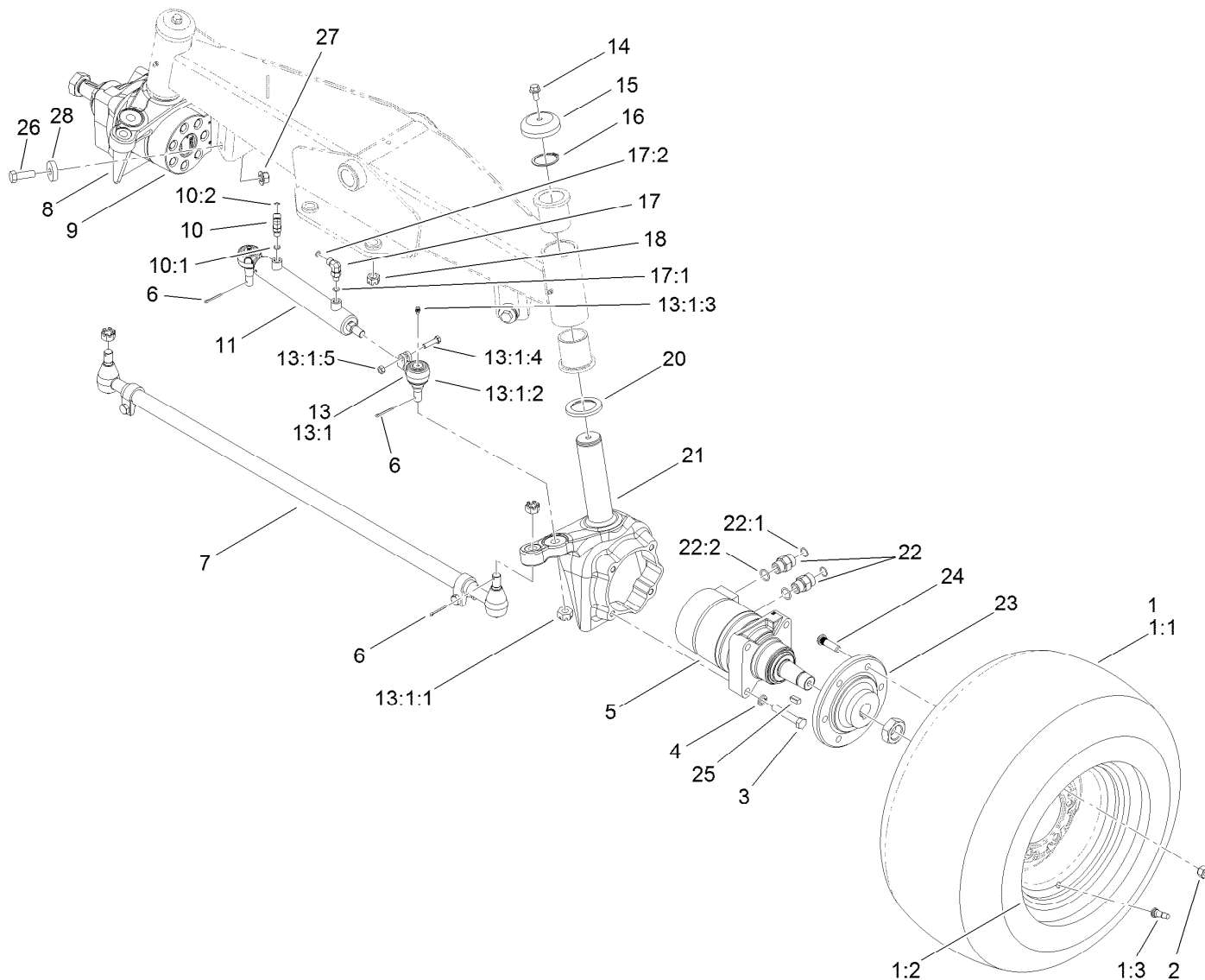


Rear Axle Assembly

Ref.	Part Number	Qty.	Description
1	120-9886	2	Wheel And Tire ASM
1:1	120-9884	1	Rim-Wheel
1:2	117-2901	1	Tire
1:3	5108	1	Valve
2	92-7483	12	Nut-Lug
3	325-11	8	Screw-HH
4	3253-7	8	Washer-Lock
5	114-5593	1	HYD Motor ASM
6	3272-12	6	Pin-Cotter
7	110-6049-03	1	Tie Rod ASM
8	110-6015-01	1	Spindle-Steer, RH
9	114-5594	1	HYD Motor ASM
10	340-103	2	Fitting-HYD, 45 DEG
10:1	237-78	1	O-Ring
10:2	237-21	1	O-Ring
11	98-0661	2	HYD Cylinder ASM
13	106-6895-03	2	Ball Joint ASM
13:1		1	Joint-Ball ●

Ref.	Part Number	Qty.	Description
13:1:1	32136-13	1	Nut-SHH
13:1:2	106-6896	1	Seal
13:1:3	302-5	1	Fitting-Grease
13:1:4	3210-7	1	Screw-HH
13:1:5	32152-5	1	Nut-Hex
14	3234-12	2	Screw-HHF
15	100-3362	2	Cap-Spindle
16	100-4196	2	Ring-Retaining
17	340-132	2	Fitting-Elbow, 90 DEG
17:1	237-78	1	O-Ring
17:2	237-21	1	O-Ring
18	32136-13	2	Nut-SHH
20	100-2508	2	Washer-Thrust
21	110-6013-01	1	Spindle-Steer, LH
22	340-7	4	Fitting-Straight
22:1	237-65	1	O-Ring
22:2	237-80	1	O-Ring
23	117-1102-03	2	Hub-7.50 Inch, 6 Bolt

● Not serviced separately

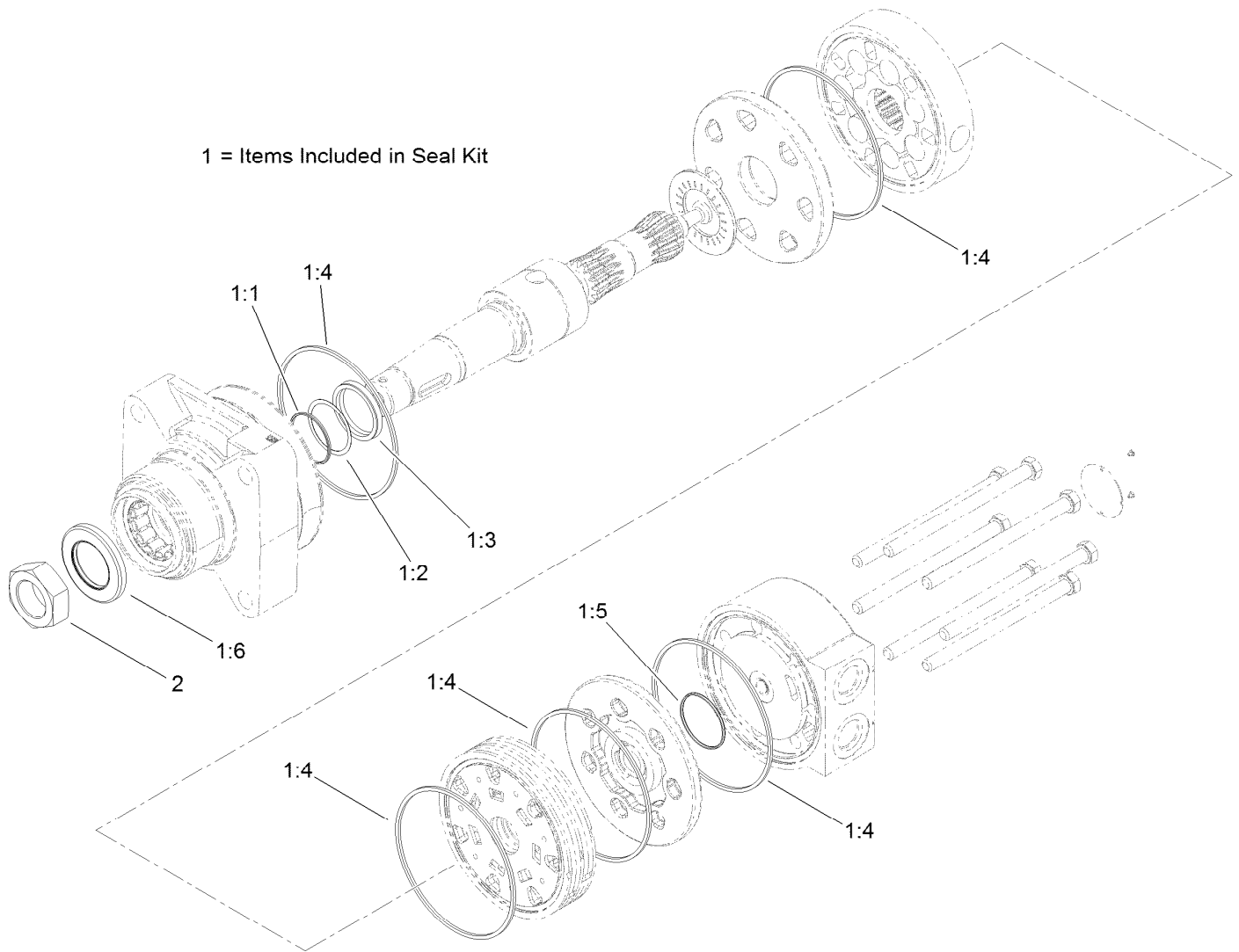


Rear Axle Assembly (continued)

Ref.	Part Number	Qty.	Description
24	10-6830	12	Stud-Type, Drive
25	117-5198	2	Key-Square
26	325-6	2	Screw-HH

Ref.	Part Number	Qty.	Description
27	99-5107	2	Nut-Lock
28	30-8770	2	Washer

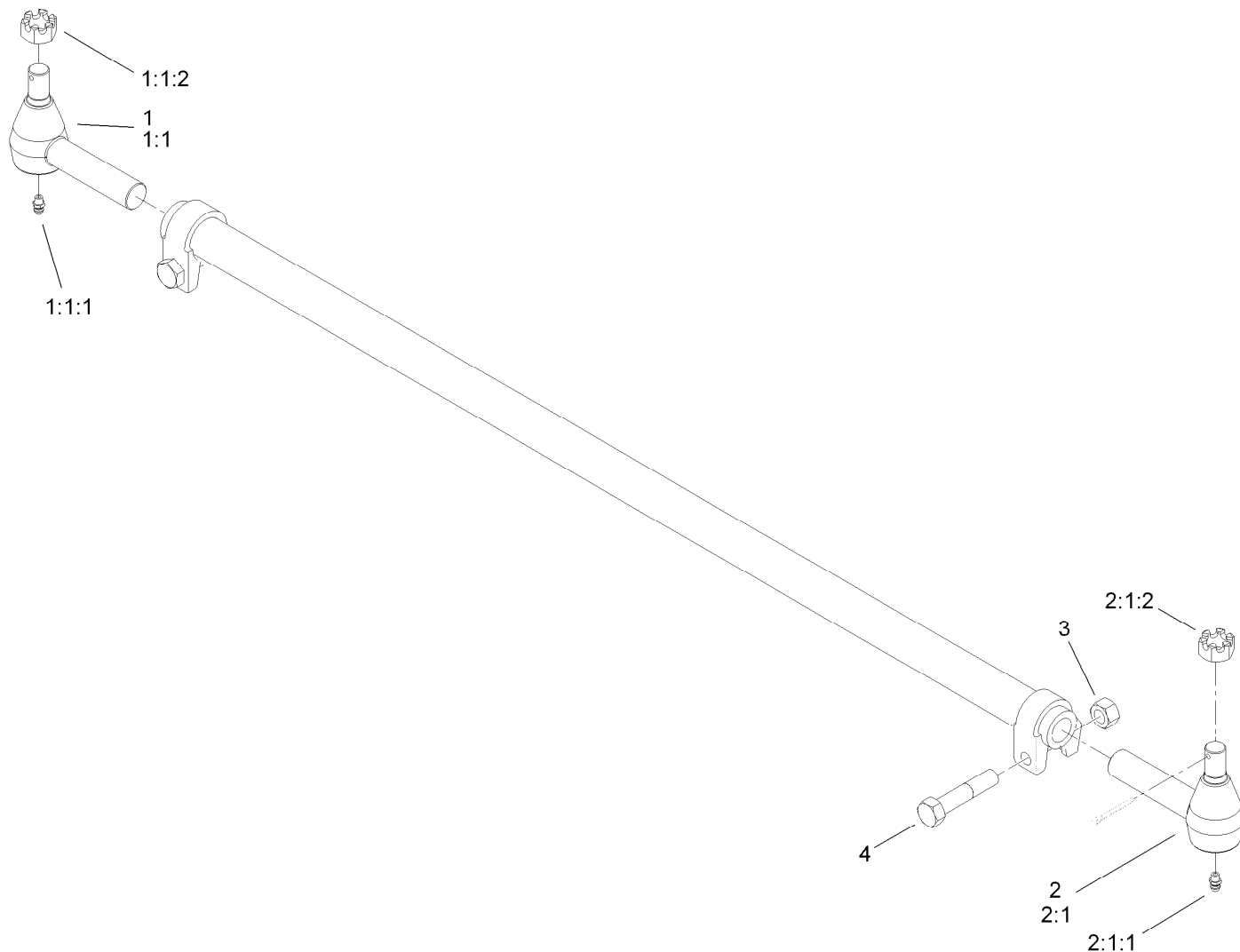
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Left Rear Wheel Hydraulic Motor Assembly No. 114-5593

Ref.	Part Number	Qty.	Description
1	100-6131	1	Seal Kit
1:1		1	Ring-Back Up ●
1:2		1	Washer-Back Up ●
1:3		1	Seal-Shaft ●
1:4		5	Seal-Ring ●
1:5		1	Seal-Commutator ●
1:6		1	Seal-Dirt And Water ●
2	107-9319	1	Nut-Hex

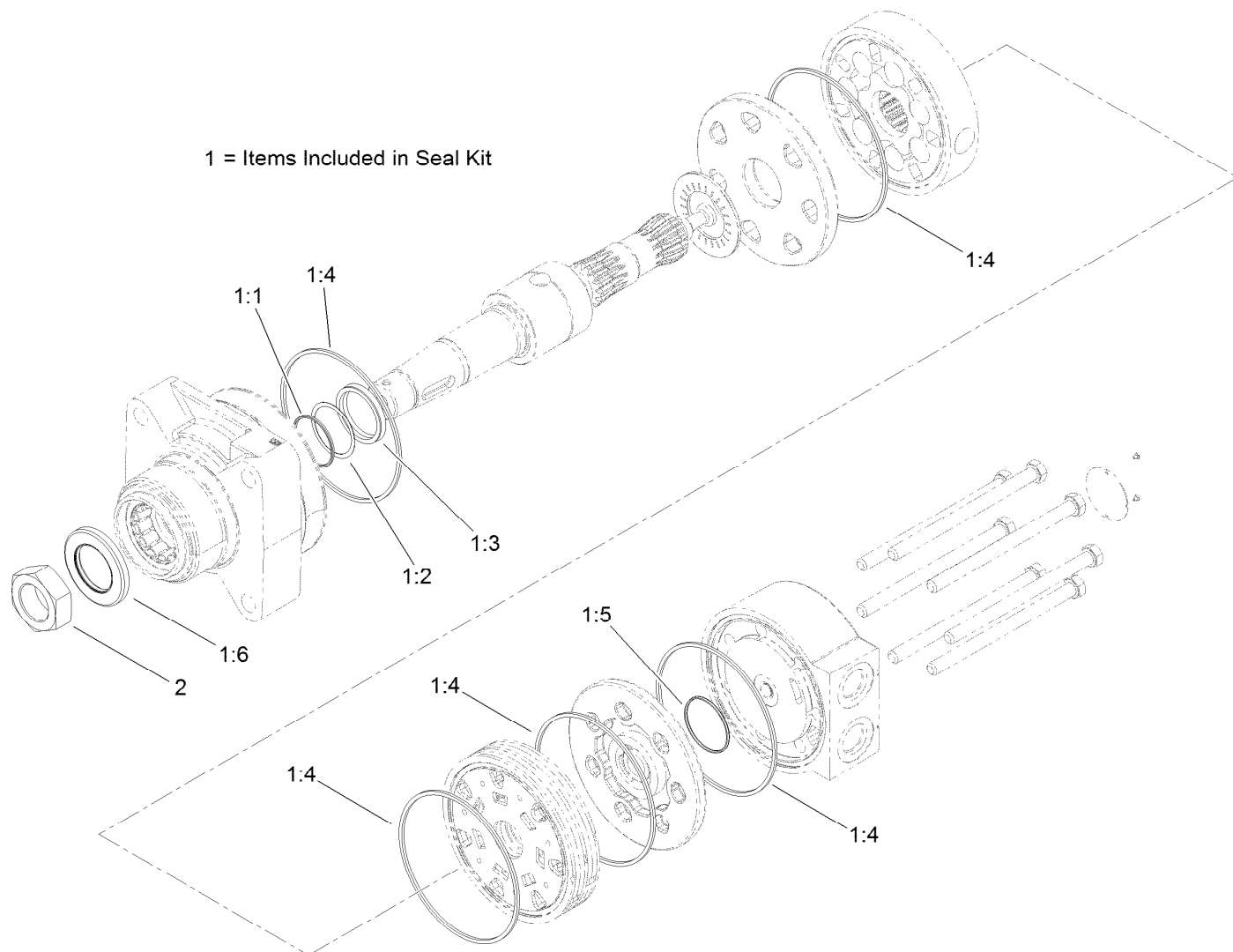
● Not serviced separately



Tie Rod Assembly No. 110-6049-03

Ref.	Part Number	Qty.	Description
1	110-6141-03	1	RH Tie Rod End ASM
1:1		1	Rod End-Tie, RH ●
1:1:1	302-5	1	Fitting-Grease
1:1:2	32136-2	1	Nut-SHH
2	110-6142-03	1	LH Tie Rod End ASM
2:1		1	Rod End-Tie, LH ●
2:1:1	302-5	1	Fitting-Grease
2:1:2	32136-2	1	Nut-SHH
3	44-2200	1	Screw-Blade
4	32153-7	1	Nut-Lock

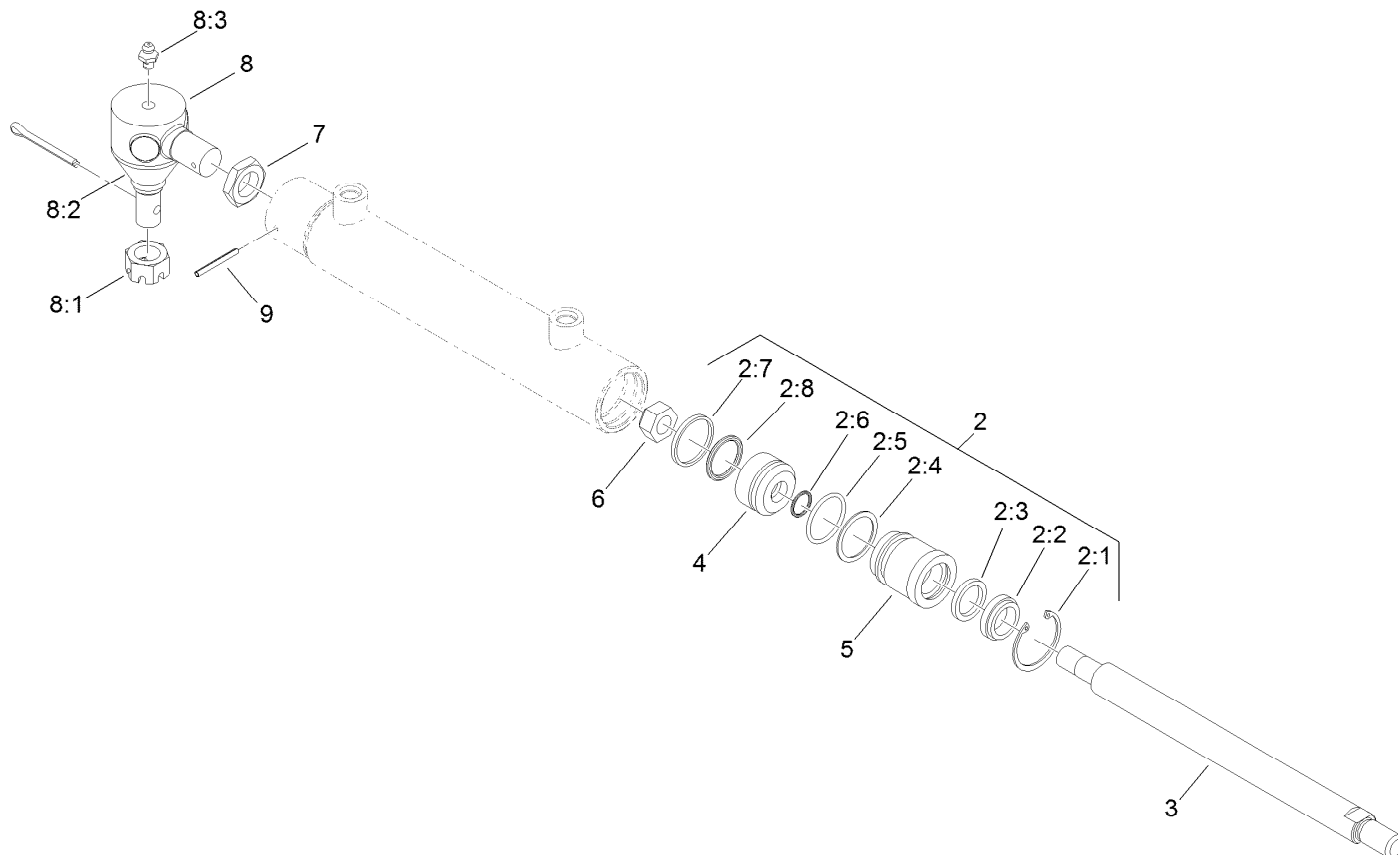
● Not serviced separately



Right Rear Wheel Hydraulic Motor Assembly No. 114-5594

Ref.	Part Number	Qty.	Description
1	100-6131	1	Seal Kit
1:1		1	Ring-Back Up ●
1:2		1	Washer-Back Up ●
1:3		1	Seal-Shaft ●
1:4		5	Seal-Ring ●
1:5		1	Seal-Commutator ●
1:6		1	Seal-Dirt And Water ●
2	107-9319	1	Nut-Hex

● Not serviced separately

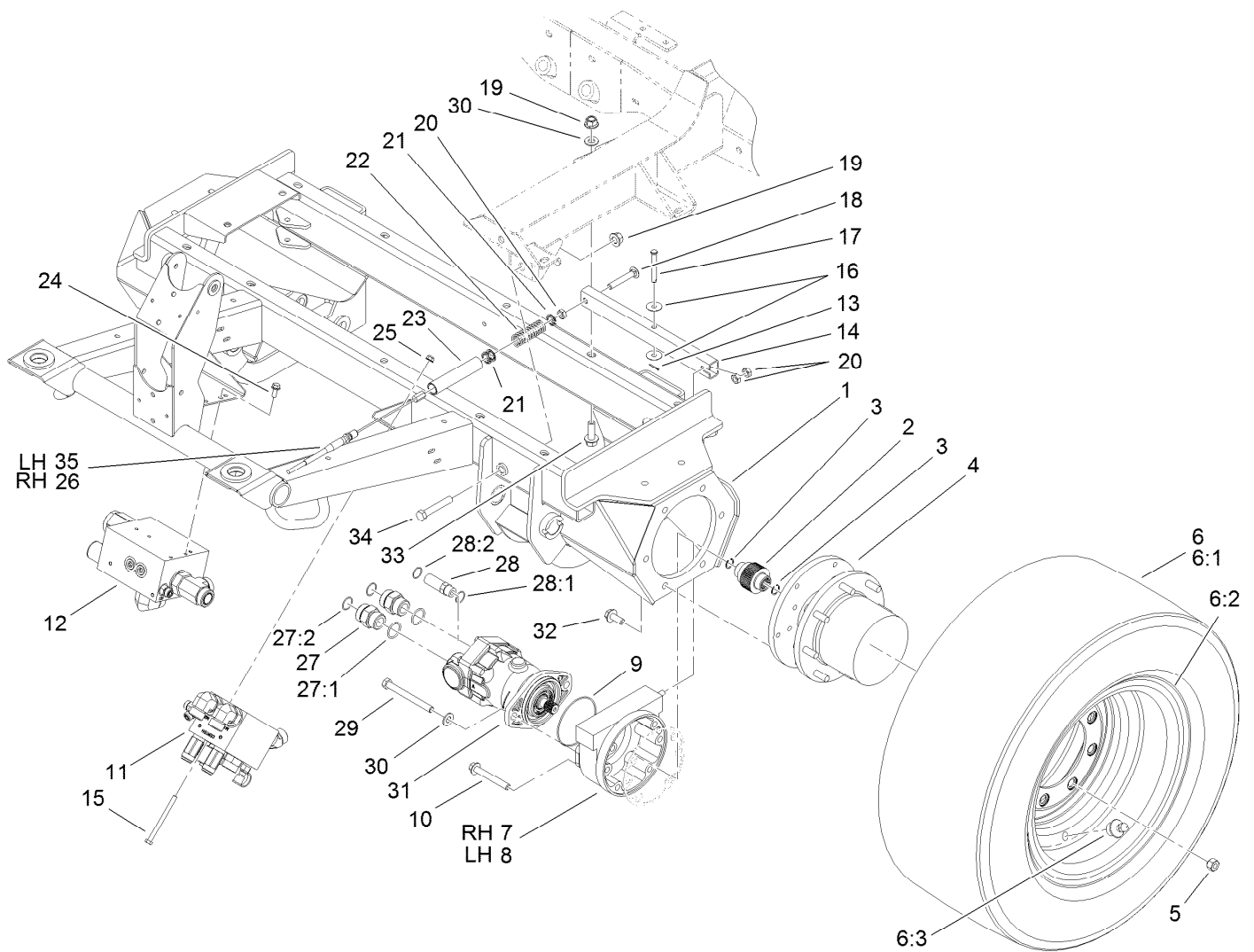


Hydraulic Steering Cylinder Assembly No. 98-0661

Ref.	Part Number	Qty.	Description
2	98-0667	1	Repair Kit
2:1		1	Ring-Retaining ●
2:2		1	Wiper-Rod ●
2:3		1	Seal-U Cup ●
2:4		1	Ring-Back Up ●
2:5		1	O-Ring ●
2:6		1	O-Ring ●
2:7		1	Ring-Piston ●
2:8		1	O-Ring ●
3		1	Rod-Piston ●

Ref.	Part Number	Qty.	Description
4		1	Ring-Head ●
5		1	Piston ●
6		1	Nut-Lock ●
7	69-1980	1	Nut-Jam
8	82-5730	1	Tie Rod End ASM
8:1	105-7941	1	Nut-Hex, Slotted
8:2	105-7835	1	Seal
8:3	302-5	1	Fitting-Grease
9	32121-34	1	Pin-Roll

● Not serviced separately

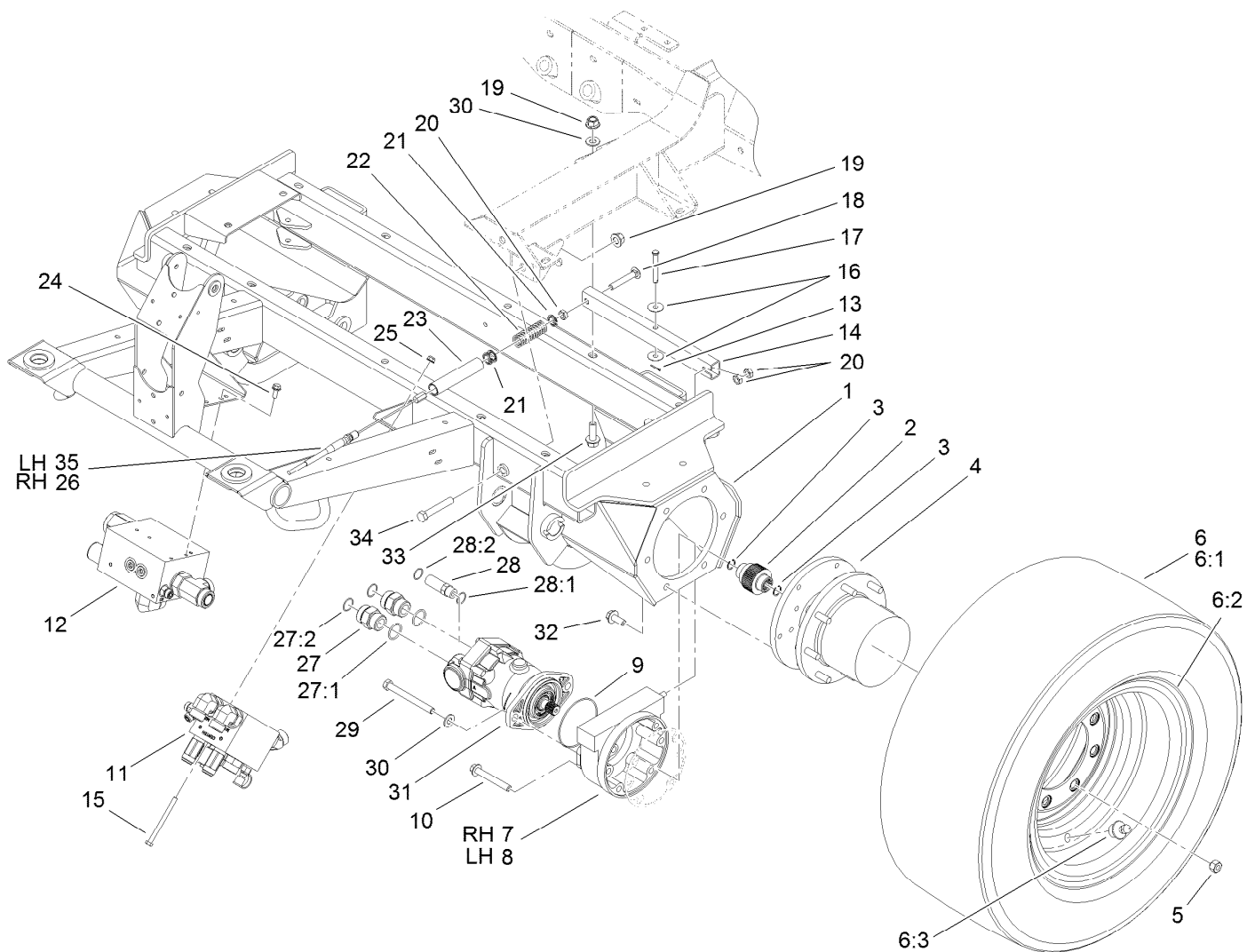


Front Axle and Brake Assembly

Ref.	Part Number	Qty.	Description
1	110-5974-01	1	Frame-Axle, Front
2	100-3046	2	Shaft-Brake, Splined
3	93-7972	4	Ring-Retaining, Internal
4	105-4500	2	Planetary ASM
5	92-7483	16	Nut-Lug
6	114-4860	2	Wheel And Tire ASM
6:1	114-4861	1	Tire
6:2	114-4862	1	Wheel
6:3	232-24	1	Stem-Valve
7	119-8258	1	Brake ASM
8	119-8259	1	Brake ASM
9	237-166	2	O-Ring
10	33106-090	8	Screw-HHF
11		1	Front PTO Valve ASM ●
12		1	Traction Valve ASM ●
13	3272-6	2	Pin-Cotter
14	114-0160-03	2	Lever-Brake
15	322-19	2	Screw-HH

Ref.	Part Number	Qty.	Description
16	105-6814	4	Washer-Plain
17	283-52	2	Pin-Clevis
18	3232-17	2	Screw-CARR
19	99-5107	10	Nut-Lock
20	3218-4	6	Nut-Jam
21	94-3050	6	Plate-Spring
22	94-3088	2	Spring-Compression
23	114-0161	2	Spacer-Plain
24	110-5053	4	Screw-HHF
25	104-8300	2	Nut-HF, NI
26	114-0159	1	Cable-Brake, RH
27	104-3797	4	Fitting-Straight
27:1	237-146	1	O-Ring
27:2	340-65	1	O-Ring
28	94-2628	2	Fitting-STR
28:1	237-79	1	O-Ring
28:2	237-30	1	O-Ring
29	33116-120	4	Screw-HH

● Not serviced separately

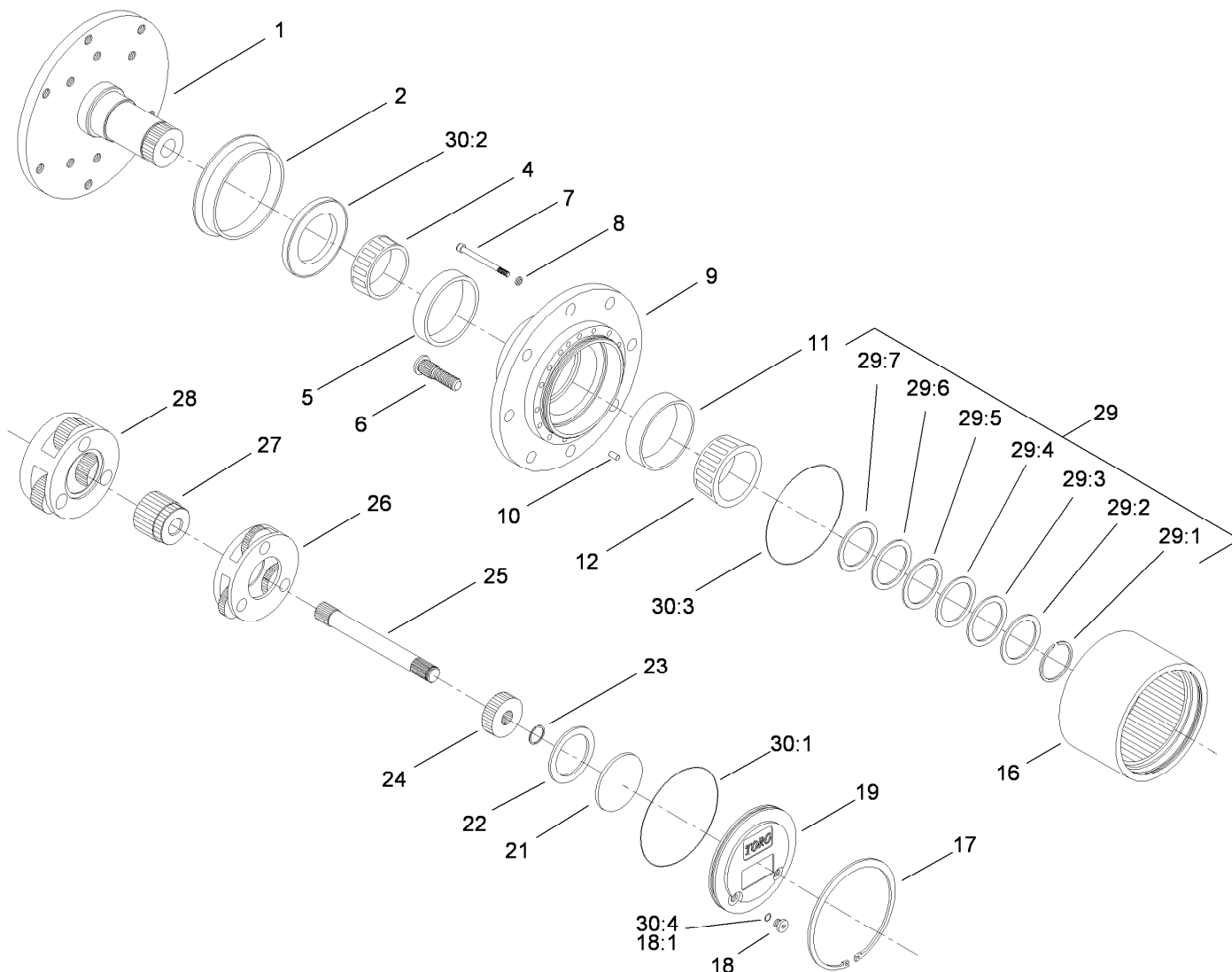


Front Axle and Brake Assembly (continued)

Ref.	Part Number	Qty.	Description
30	3256-26	12	Washer-Flat
31	114-4849	2	Piston Motor ASM
32	33106-030	12	Screw-HHF

Ref.	Part Number	Qty.	Description
33	100-6116	8	Screw-HHF
34	325-12	2	Screw-HH
35	114-0158	1	Cable-Brake, LH

● Not serviced separately



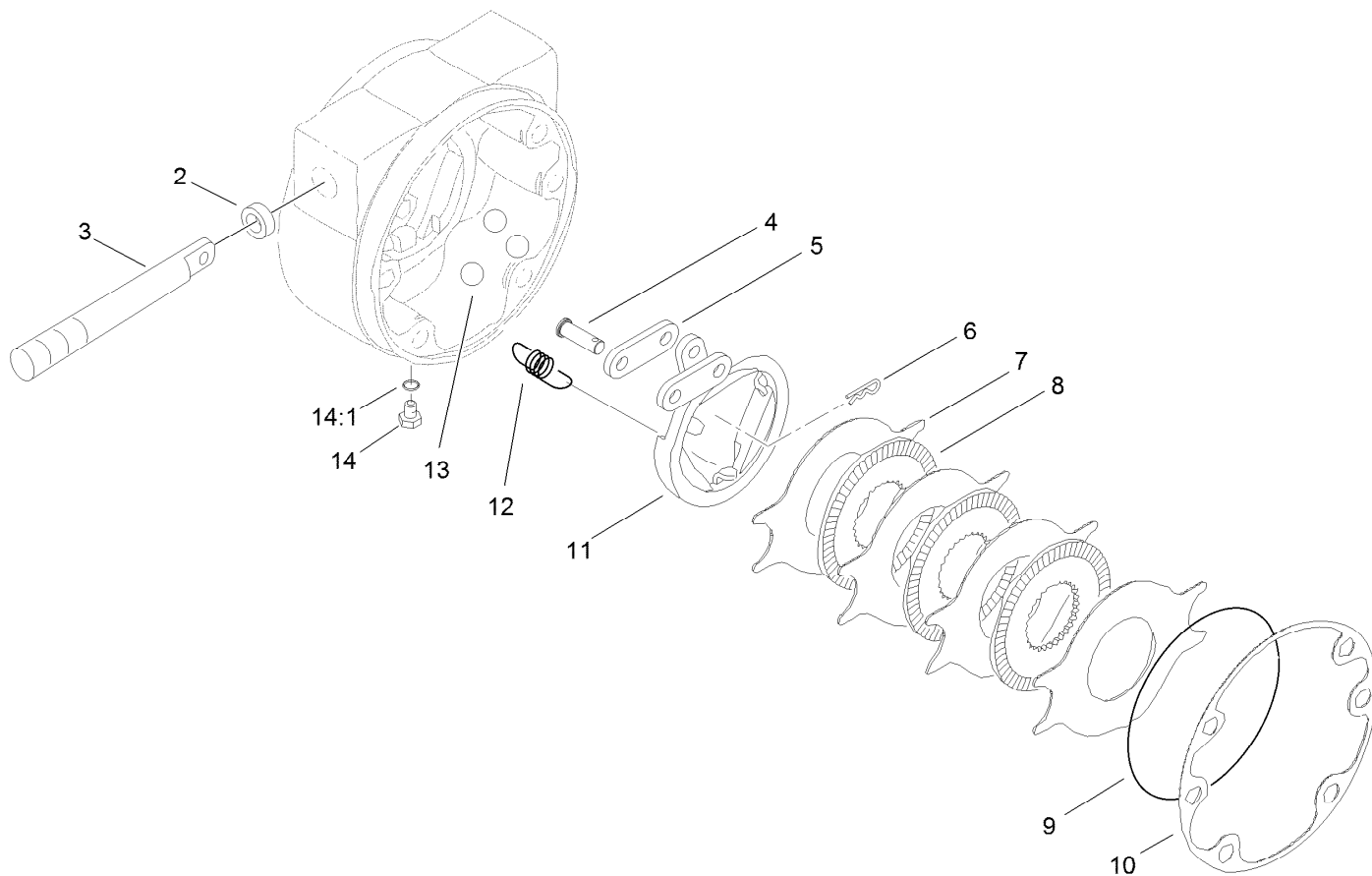
Planetary Assembly No. 105-4500

Ref.	Part Number	Qty.	Description
1		1	Spindle ■
2	105-8122	1	Seal-Boot
4	105-8120	1	Bearing-Cone
5	105-8119	1	Bearing-Cup
6	105-8124	8	Stud-Wheel
7	105-8125	16	Bolt-Head, Socket
8	3253-18	16	Washer-Lock
9		1	Housing ■
10	105-8121	1	Pin-Dowel
11	105-8117	1	Bearing-Cup
12	105-8118	1	Bearing-Cone
16	105-8113	1	Gear-Ring
17	105-8132	1	Ring-Retaining
18	353-990	2	Plug ASM
18:1	237-78	1	O-Ring
19	105-8138	1	Cap-End
21	105-8133	1	Plug-Thrust
22	105-8123	1	Washer-Thrust
23	105-8131	1	Ring-Retaining

Ref.	Part Number	Qty.	Description
24	105-8114	1	Gear-Primary
25	105-8115	1	Shaft-Drive
26	105-8129	1	Carrier-Primary
27	105-8139	1	Gear-Secondary
28	105-8130	1	Carrier-Secondary
29	105-8136	1	Shim Kit
29:1		1	Ring-Snap ■
29:2		1	Shim-Bearing, 2.9Mm ■
29:3		1	Shim-Bearing, 2.8Mm ■
29:4		1	Shim-Bearing, 2.7Mm ■
29:5		1	Shim-Bearing, 2.6Mm ■
29:6		1	Shim-Bearing, 2.5Mm ■
29:7		1	Shim-Bearing, 2.4Mm ■
30	105-8137	1	Seal Kit ●
30:1		1	O Ring-Flange Cap ■
30:2		1	Seal-Oil ■
30:3		2	O Ring-End Cap ■
30:4	237-78	2	O-Ring

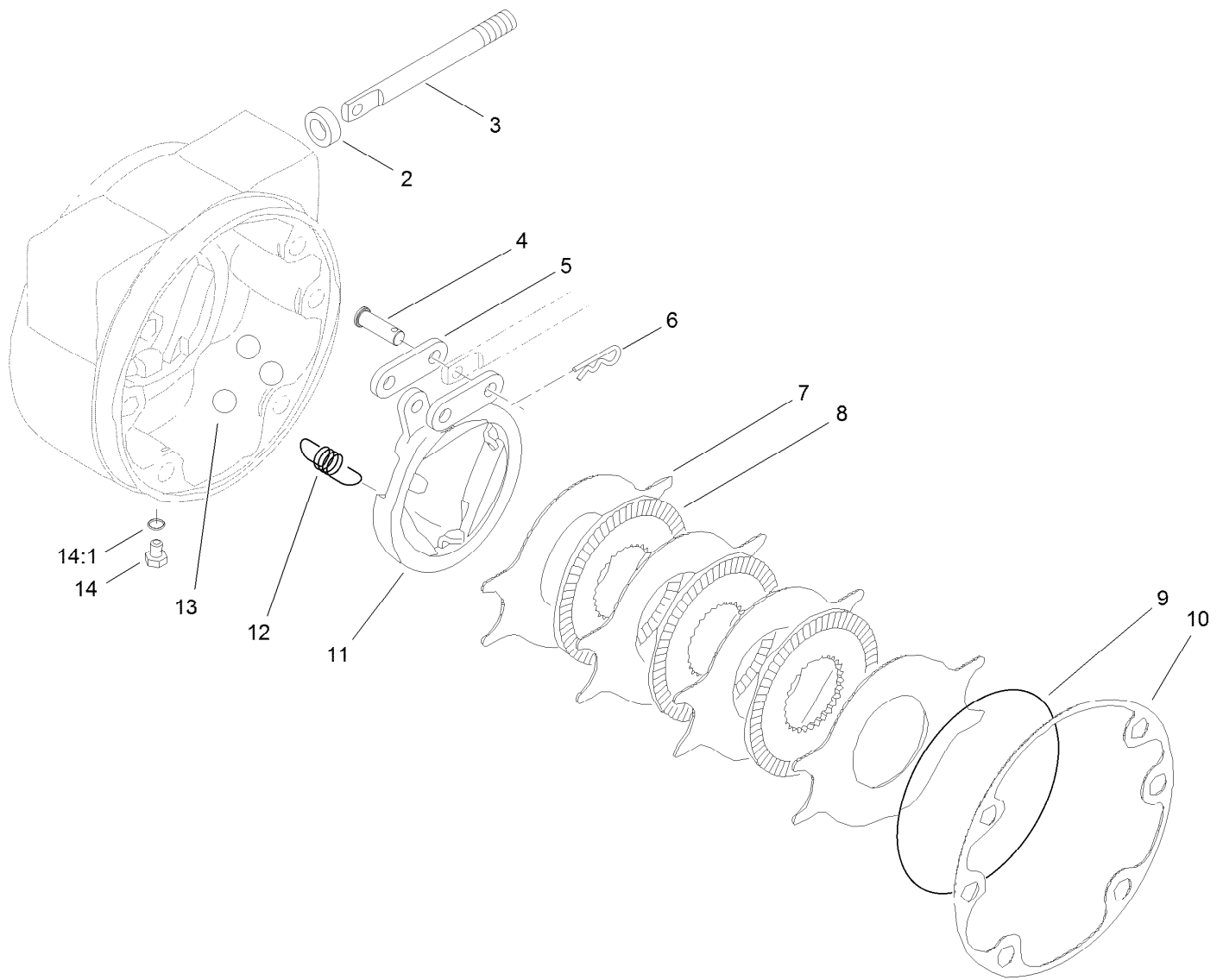
● Not illustrated

■ Not serviced separately



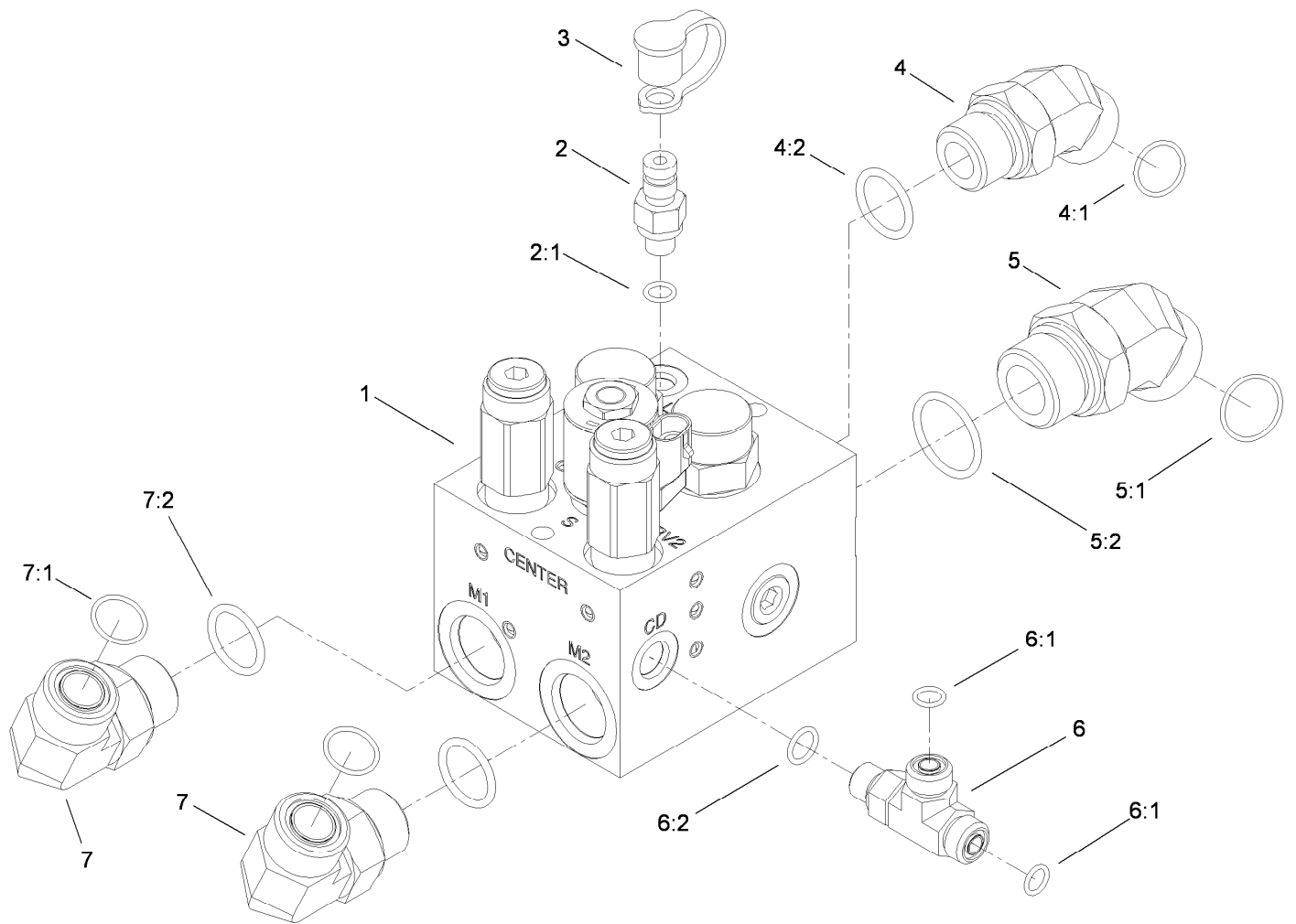
Brake Assembly No. 119-8258

Ref.	Part Number	Qty.	Description
2	93-7977	1	Seal
3	93-7978	1	Rod-Pull
4	93-7983	2	Pin-Clevis
5	93-7980	2	Link
6	93-7979	2	Pin-Hitch
7	93-7986	4	Disc-Stationary
8	119-8257	3	Disc-Rotating, Metallic
9	93-7976	1	Ring-Retaining
10	93-7984	1	Gasket
11	104-4280	1	Actuator-Rotating
12	93-7987	3	Spring-Extension
13	93-7985	3	Ball
14	353-990	2	Plug ASM
14:1	237-78	1	O-Ring



Brake Assembly No. 119-8259

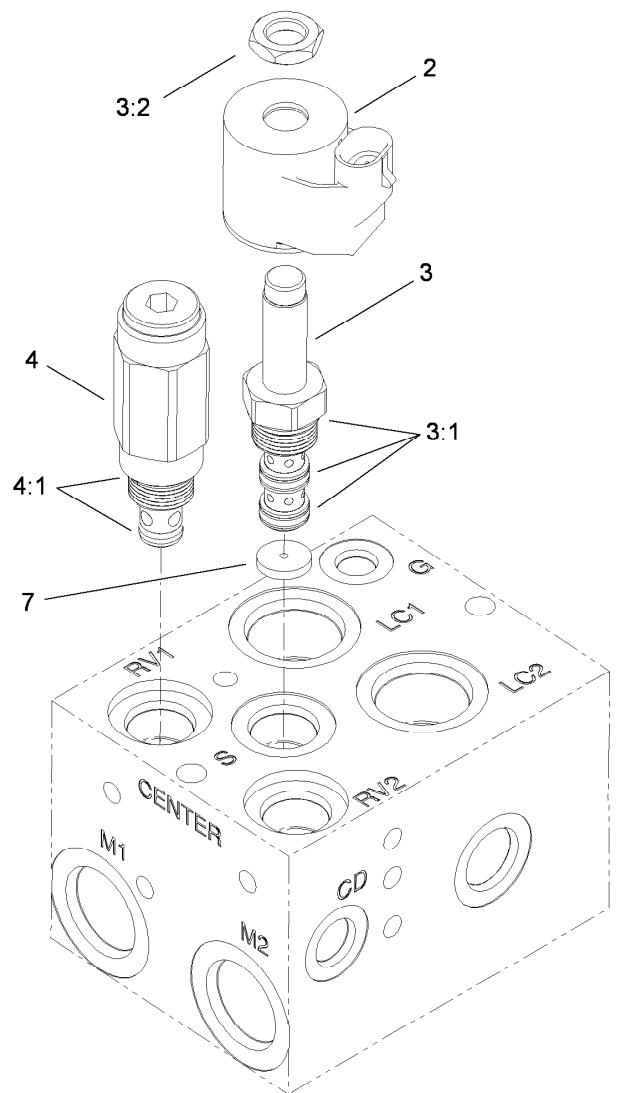
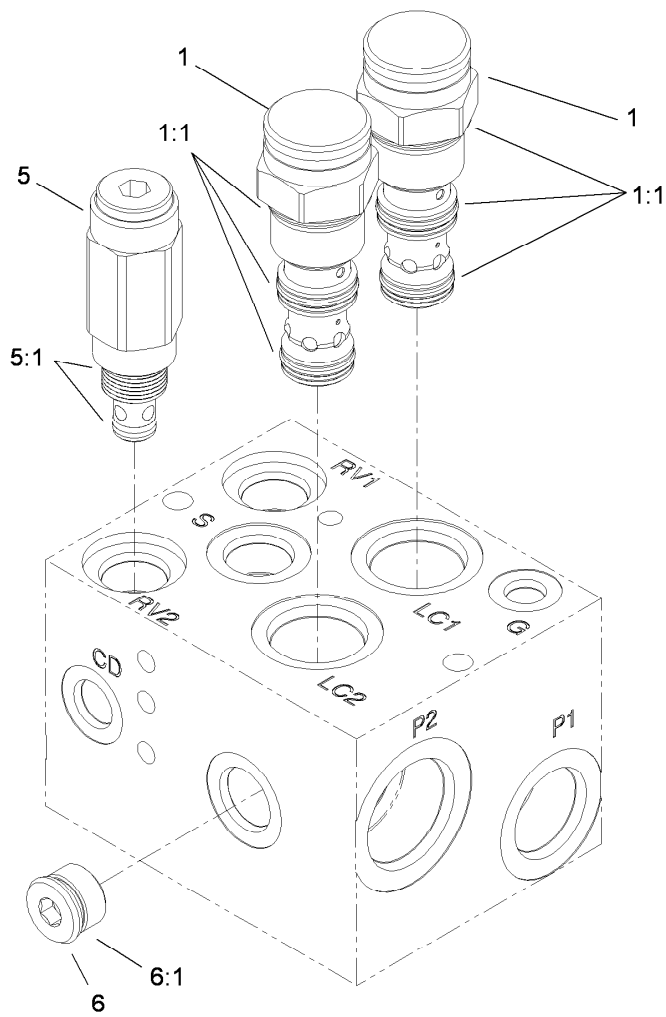
Ref.	Part Number	Qty.	Description
2	93-7977	1	Seal
3	93-7978	1	Rod-Pull
4	93-7983	2	Pin-Clevis
5	93-7980	2	Link
6	93-7979	2	Pin-Hitch
7	93-7986	4	Disc-Stationary
8	119-8257	3	Disc-Rotating, Metallic
9	93-7976	1	Ring-Retaining
10	93-7984	1	Gasket
11	104-4279	1	Actuator-Rotating
12	93-7987	3	Spring-Extension
13	93-7985	3	Ball
14	353-990	2	Plug ASM
14:1	237-78	1	O-Ring



Front PTO Valve Assembly

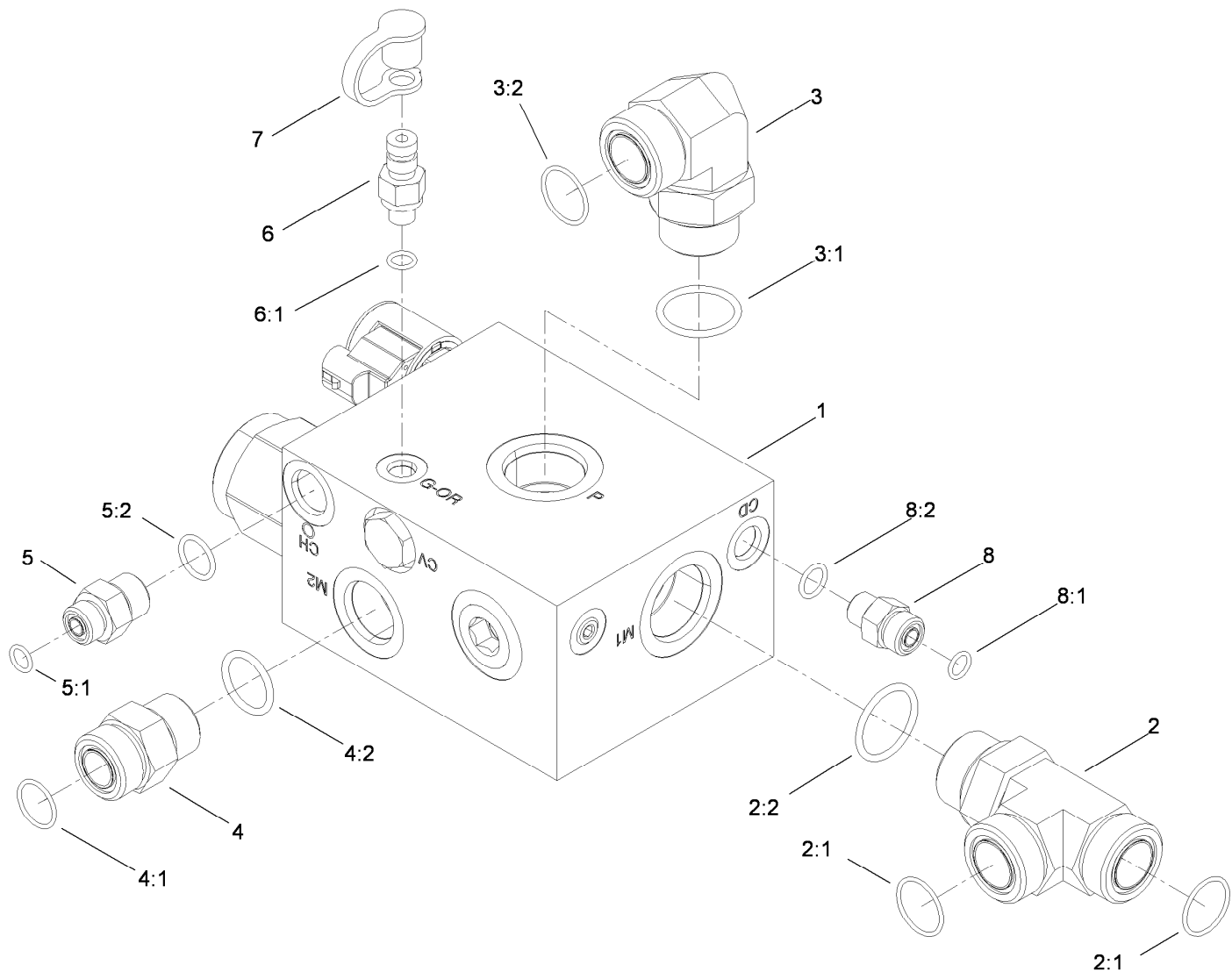
Ref.	Part Number	Qty.	Description
1	117-1110	1	Manifold-PTO, Front
2	354-77	1	Fitting-Quick
2:1	237-78	1	O-Ring
3	354-79	1	Cap-Dust
4	100-5530	1	Fitting-45 DEG
4:1	237-58	1	O-Ring
4:2	237-81	1	O-Ring
5	104-3509	1	Fitting-HYD, 45 DEG

Ref.	Part Number	Qty.	Description
5:1	237-146	1	O-Ring
5:2	340-65	1	O-Ring
6	340-86	1	Fitting-Tee
6:1	237-22	2	O-Ring
6:2	237-42	1	O-Ring
7	340-142	2	Fitting-Elbow-90
7:1	237-58	1	O-Ring
7:2	237-81	1	O-Ring



Hydraulic PTO Manifold Assembly No. 117-1110

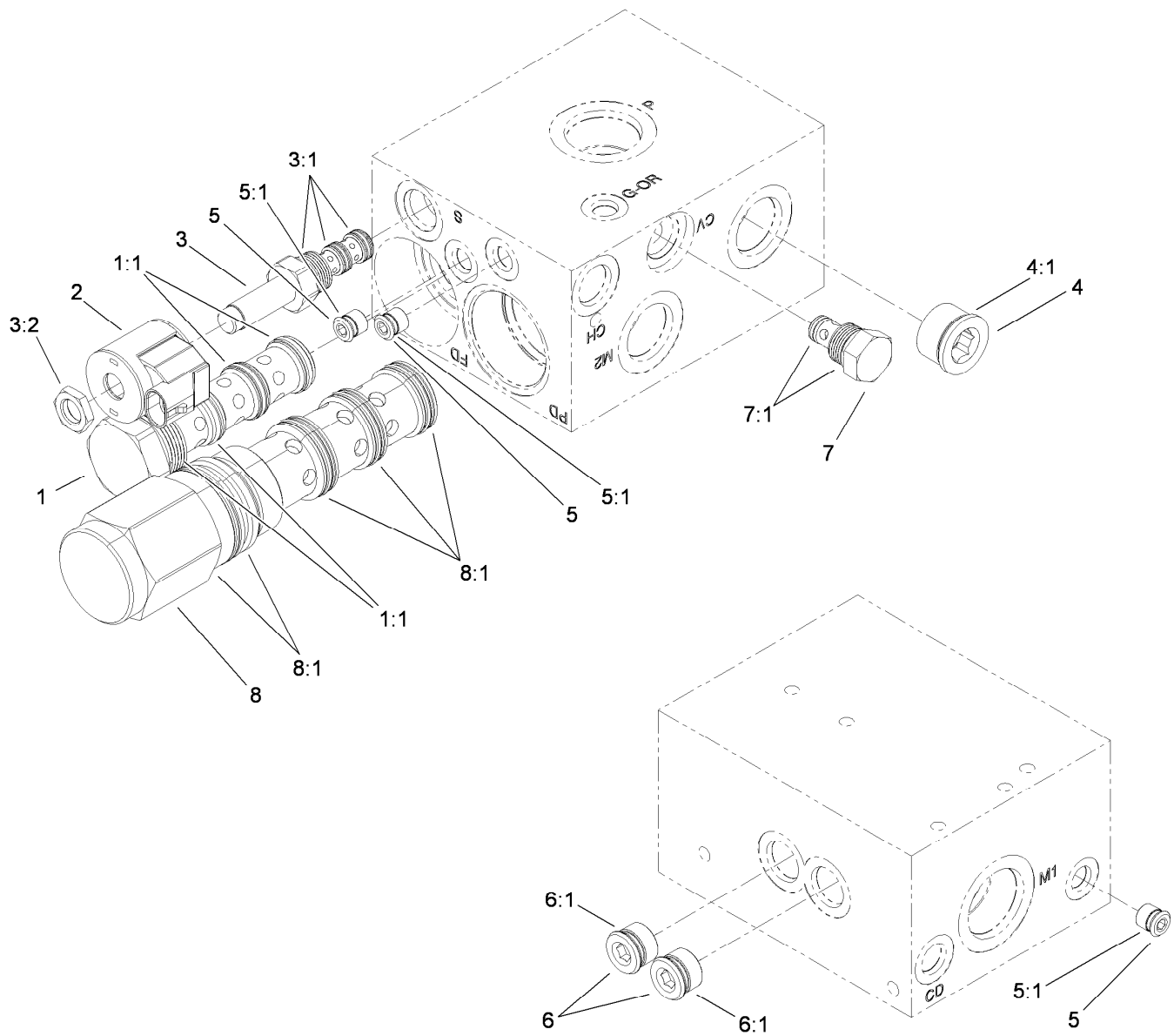
Ref.	Part Number	Qty.	Description
1	114-5511	2	Cartridge-Logic
1:1	119-8048	1	Seal Kit
2	105-9333	1	Coil-12Vdc
3	110-0494	1	Valve-Solenoid
3:1	110-8773	1	Seal Kit
3:2	110-2634	1	Nut-Coil
4	114-5510	1	Valve-Relief, 3000 PSI
4:1	105-9156	1	Seal Kit
5	114-5512	1	Valve-Relief, 600 PSI
5:1	105-9156	1	Seal Kit
6	106-1027	1	Plug-HYD
6:1	237-79	1	O-Ring
7	117-2791	1	Disc-Orifice (.050)



Traction Valve Assembly

Ref.	Part Number	Qty.	Description
1	110-6062	1	Manifold-Traction
2	104-3795	1	Fitting-Tee
2:1	340-65	2	O-Ring
2:2	237-146	1	O-Ring
3	340-129	1	Fitting-Elbow, 90 DEG
3:1	237-146	1	O-Ring
3:2	340-65	1	O-Ring
4	340-9	1	Fitting-STR
4:1	237-58	1	O-Ring
4:2	237-81	1	O-Ring

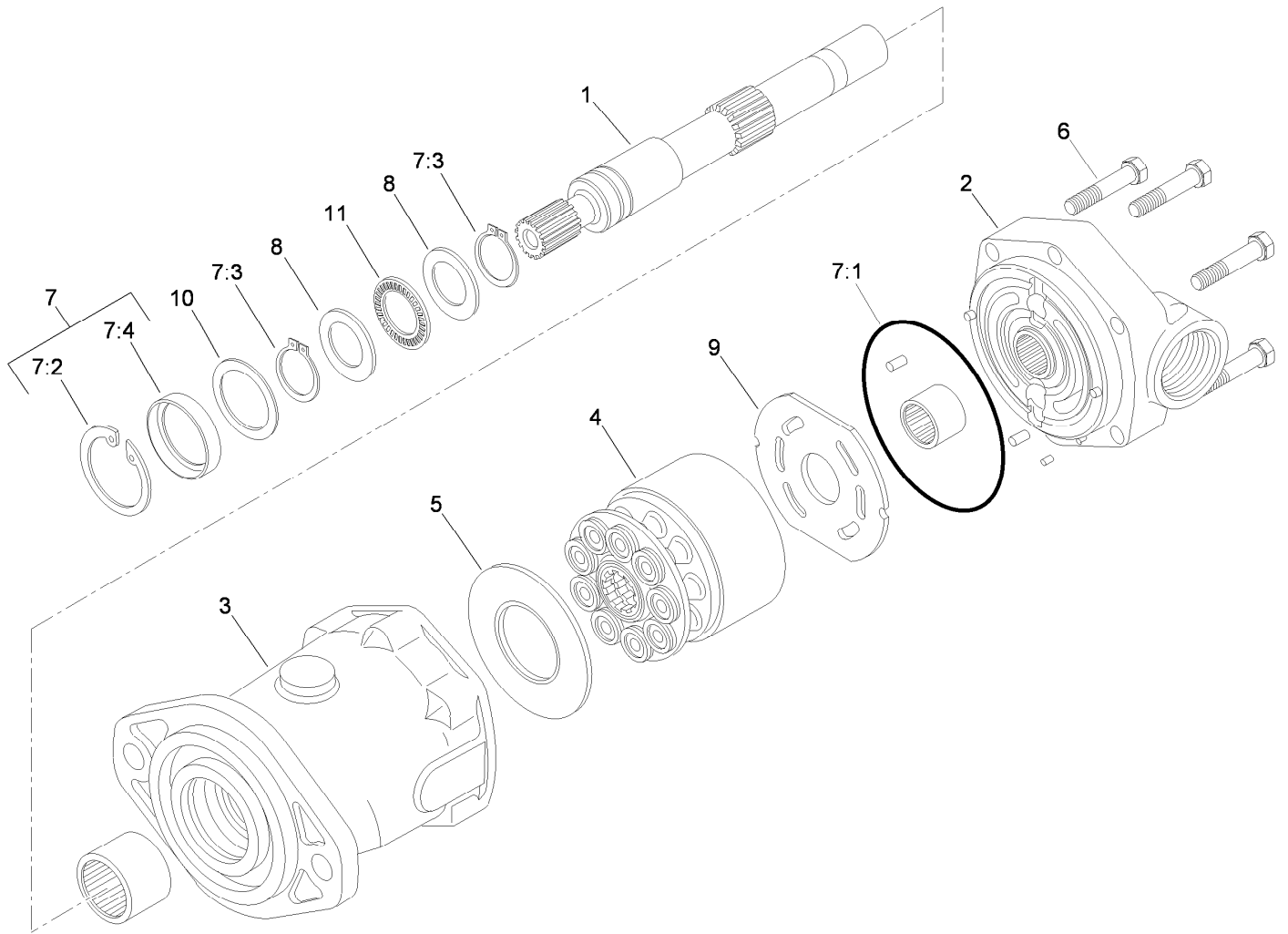
Ref.	Part Number	Qty.	Description
5	340-3	1	Fitting-Straight
5:1	237-22	1	O-Ring
5:2	237-79	1	O-Ring
6	354-77	1	Fitting-Quick
6:1	237-78	1	O-Ring
7	354-79	1	Cap-Dust
8	340-2	1	Fitting-Straight
8:1	237-22	1	O-Ring
8:2	237-42	1	O-Ring



Hydraulic Traction Manifold Assembly No. 110-6062

Ref.	Part Number	Qty.	Description
1	115-5407	1	Divider-Flow, 50/50 Split
1:1	115-5414	1	Seal Kit
2	105-9333	1	Coil-12Vdc
3	110-0494	1	Valve-Solenoid
3:1	110-8773	1	Seal Kit
3:2	110-2634	1	Nut-Coil
4	106-1029	1	Plug-Leak, Zero
4:1	237-81	1	O-Ring

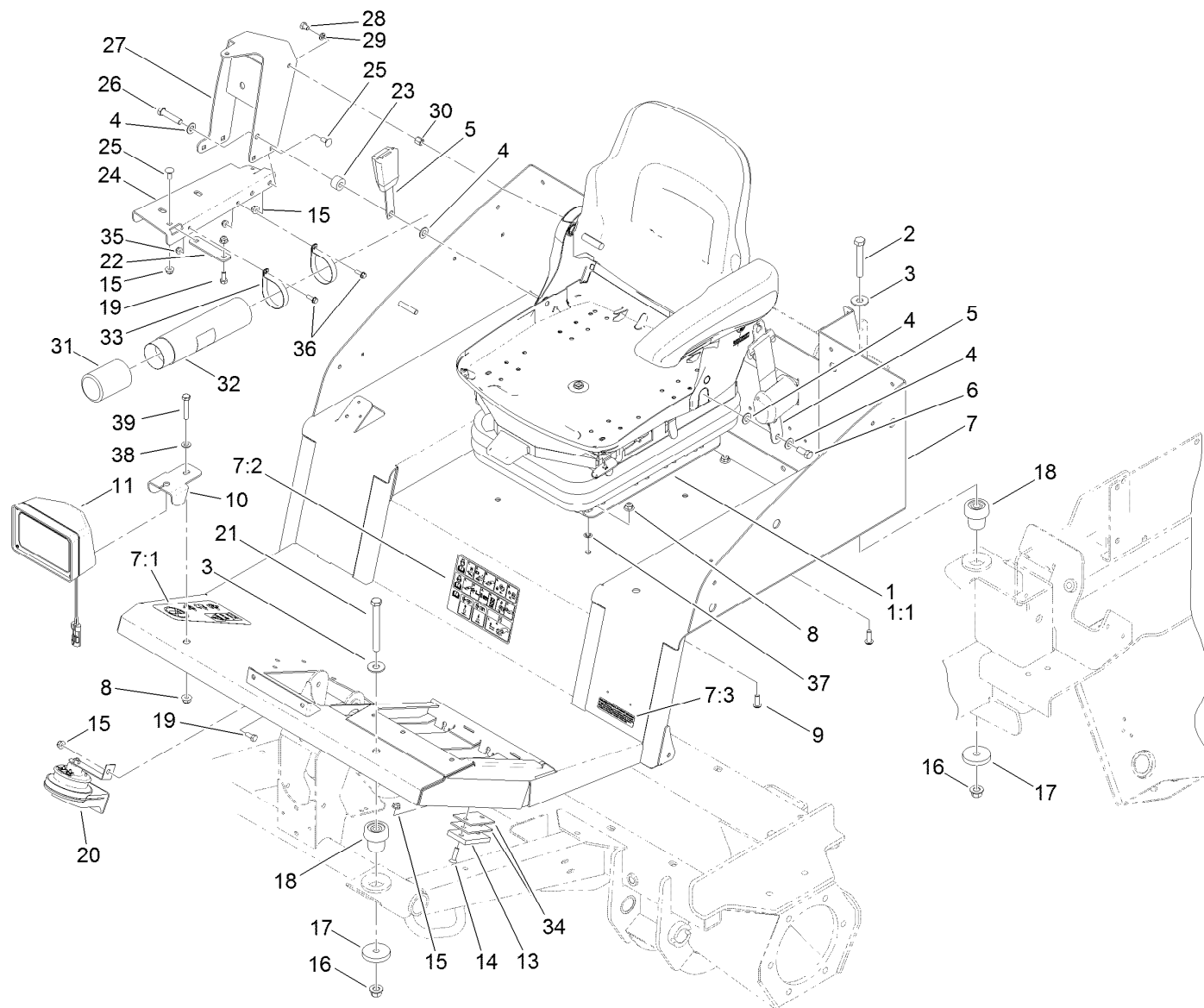
Ref.	Part Number	Qty.	Description
5	353-990	3	Plug ASM
5:1	237-78	1	O-Ring
6	106-1027	2	Plug-HYD
6:1	237-79	1	O-Ring
7	105-9321	1	Check Valve ASM
7:1	105-9156	1	Seal Kit
8	115-5408	1	Valve-Directional, Pilot
8:1	115-5415	1	Seal Kit



Hydraulic Motor Assembly No. 114-4849

Ref.	Part Number	Qty.	Description
1	94-3004	1	Shaft-Drive, Splined
2		1	Backplate ASM ●
3		1	Housing ASM ●
4	76-6910	1	Rotating Kit
5	76-6970	1	Insert-Plate, Cam
6	94-3002	6	Screw-Cap
7	106-6876	1	Seal Kit
7:1		1	O-Ring ●
7:2	76-7010	1	Ring-Retaining
7:3	76-7000	2	Ring-Retaining
7:4		1	Seal-Shaft ●
8	76-6950	2	Race-Thrust
9	94-3003	1	Plate-Valve
10	60-6240	1	Washer
11	76-6960	1	Bearing-Thrust

● Not serviced separately

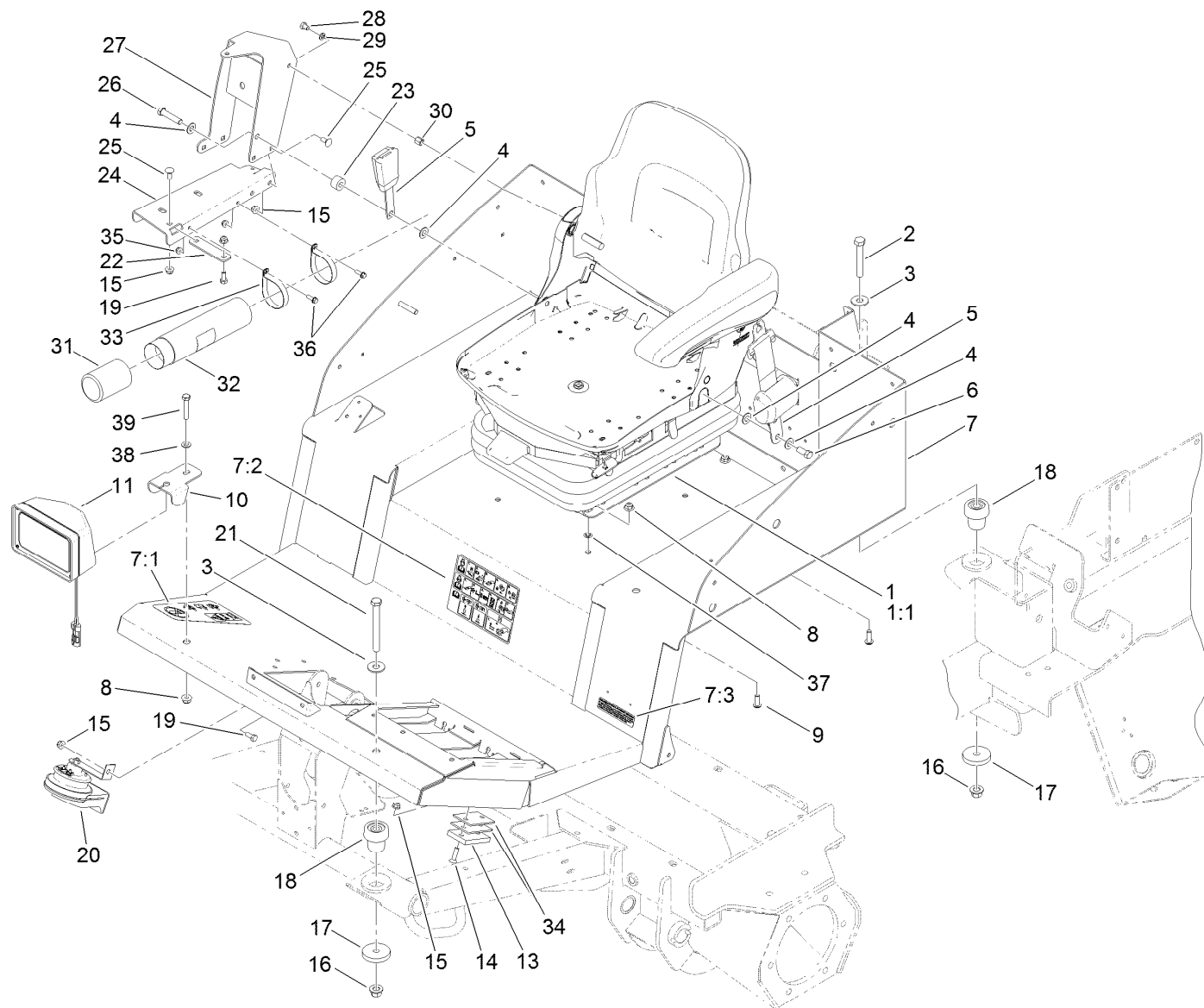


Seat and Platform Assembly

Ref.	Part Number	Qty.	Description
1		1	Seat And Suspension ASM
1:1	108-1488	1	Seat Suspension ASM
2	112-7264	2	Screw-HH
3	92-2651	6	Washer
4	3256-25	4	Washer-Flat
5	110-0413	1	Seatbelt-Retractable
6	3212-4	1	Screw-HH
7	117-9400	1	Platform ASM
7:1	114-0849	1	Decal-Pedal, Traction
7:2	114-0846	1	Decal-Instructions, Operating
7:3	117-2718	1	Decal-Arrester, Spark
8	104-8301	6	Nut-HF, NI
9	3231-22	4	Screw-CARR
10	125-5305-01	2	Bracket-Headlight
11	114-5928	2	Headlight ASM
13	69-9290	2	Pad-Bumper

Ref.	Part Number	Qty.	Description
14	32108-103	4	Screw-FH
15	104-8300	11	Nut-HF, NI
16	99-5107	4	Nut-Lock
17	115-5519	4	Washer-Plain
18	110-5954	4	Mount-Center, Bonded
19	322-3	2	Screw-HH
20	116749	1	Horn
21	702093	2	Screw-HH
22	112-7449-03	1	Bracket-Support
23	17-7190	1	Spacer-Finger
24	112-7437-03	1	Channel-Support
25	3230-1	5	Bolt-CARR
26	3212-8	1	Screw-HH
27	112-7446-03	1	Support-Arm
28	33114-010	1	Screw-HH
29	3253-4	1	Washer-Lock
30	112-7405	1	Nut-Hex, Coupling
31	104-7048	1	Cap-Housing

● Not serviced separately



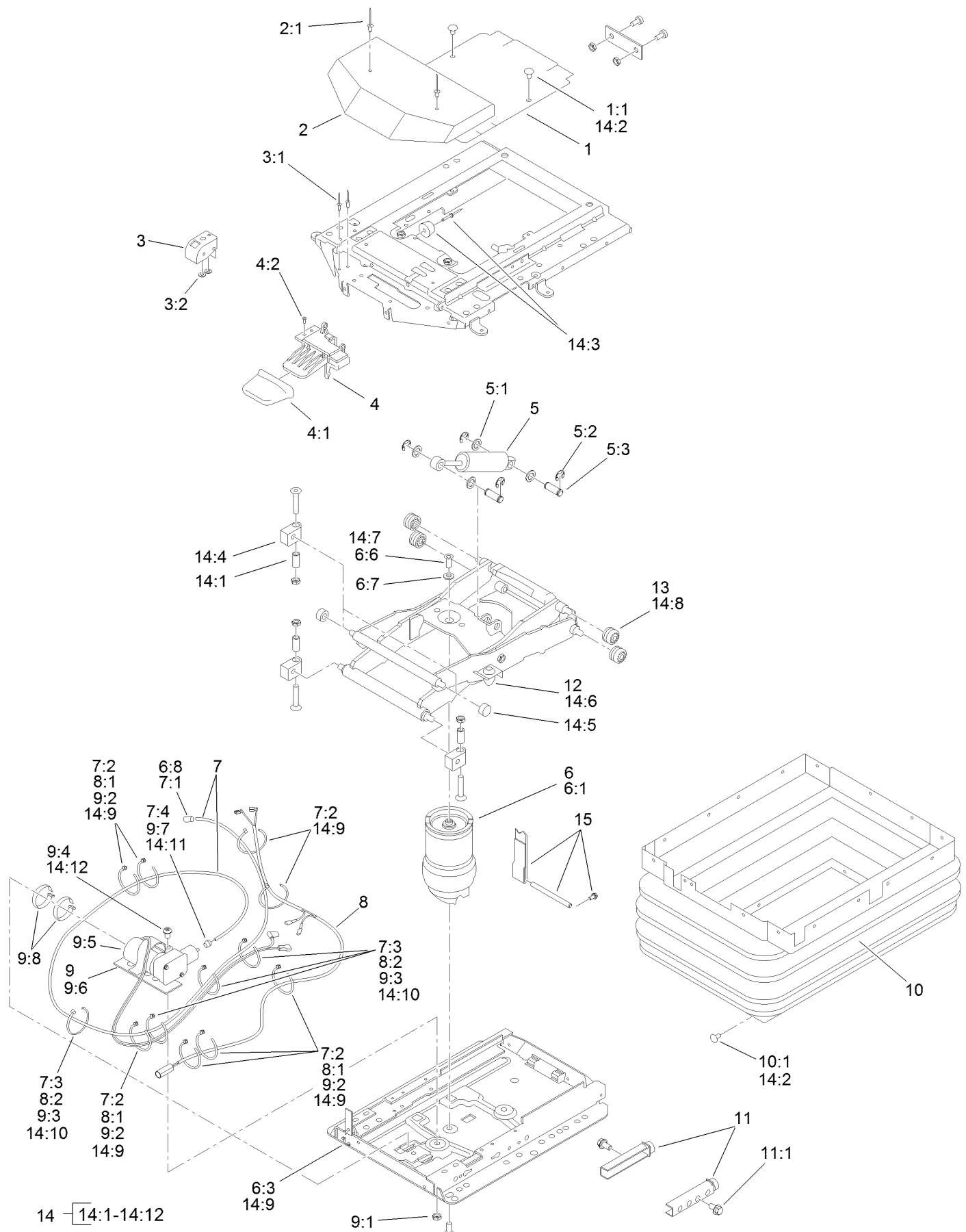
Seat and Platform Assembly (continued)

Ref.	Part Number	Qty.	Description
32	104-7050	1	Tube-Manual
33	107-1865	2	R-Clamp
34	114-5553	4	Shim-Pad
35	104-7201	2	Nut-HF

Ref.	Part Number	Qty.	Description
36	32105-15	2	Screw-HWH
37	107-3154	4	Nut-Push
38	3256-45	2	Washer-Flat
39	323-10	2	Screw-HH

● Not serviced separately

Air Ride Seat Suspension Assembly No. 108-1488

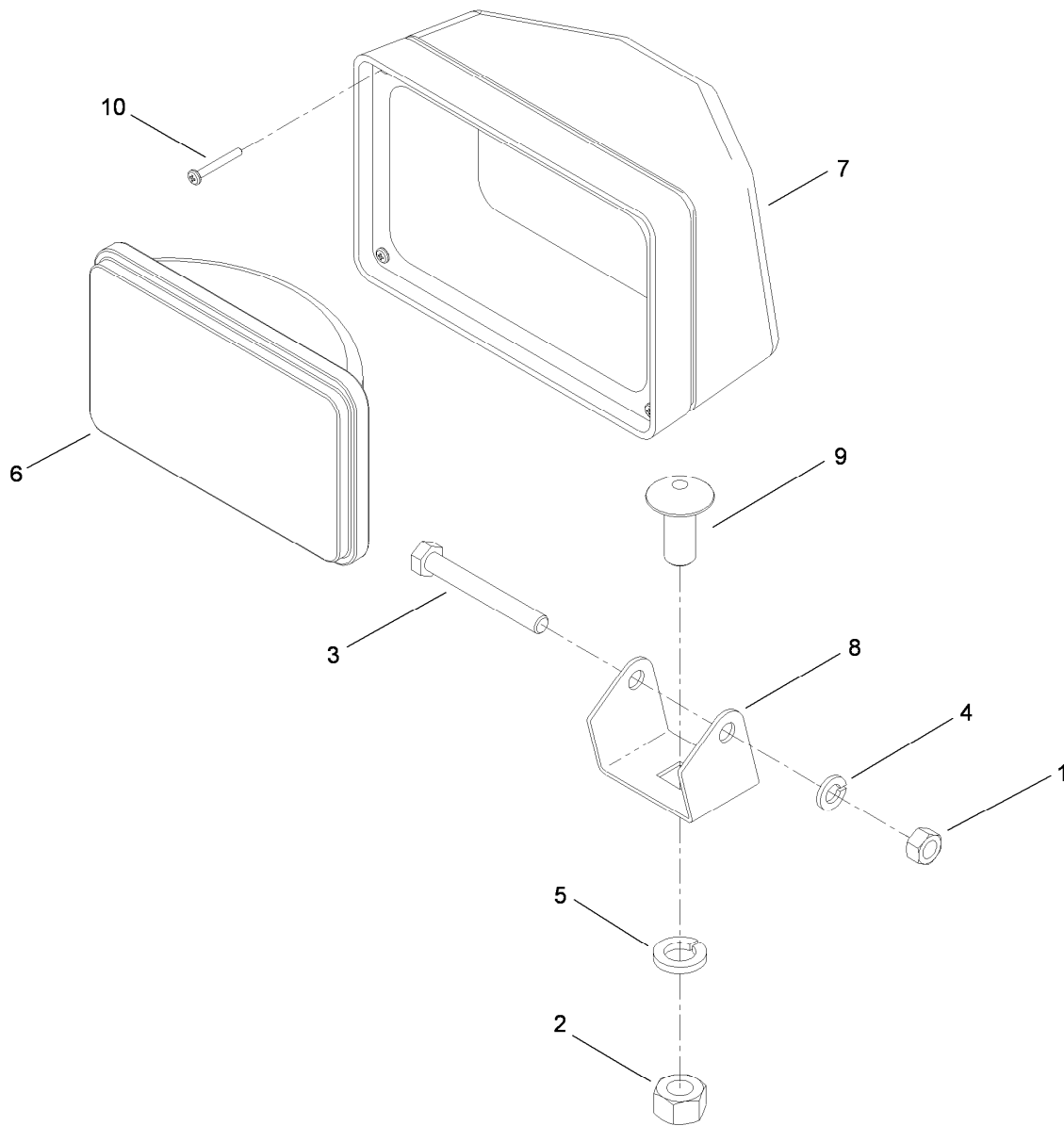


Air Ride Seat Suspension Assembly No. 108-1488 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	108-8026	1	Cover ASM	9:1		1	Nut ■
1:1	39-5710	2	Plug-Plastic	9:2		5	Tie-Wire ■
2	108-8027	1	Cover	9:3		4	Tie-Wire ■
2:1		2	Rivet ■	9:4		1	Screw ■
3	108-8028	1	Level Indicator Kit	9:5		1	Compressor ■
3:1		2	Rivet ■	9:6		1	Plate-Mounting ■
3:2		2	Washer ■	9:7		1	Nipple-Hose ■
4	108-8029	1	Valve-Control, Air	9:8		2	Clamp ■
4:1		1	Handle ■	10	108-8035	1	Bellows ASM
4:2		3	Screw ■	10:1	39-5710	23	Plug-Plastic
5	108-8030	1	Shock Absorber Kit	11	108-8036	1	Stop Kit
5:1		4	Washer ■	11:1		2	Screw ■
5:2		4	C-Clip ■	12	107-1213	2	Bumper Set
5:3		2	Pin ■	13	108-8037	4	Roller
6	108-8031	1	Air Spring Kit	14	108-8038	1	Wear Parts Kit ●
6:1		1	Air Spring ■	14:1		4	Spacer ■
6:3		2	Cable Tie ■	14:2	39-5710	2	Plug-Plastic
6:6		2	Screw ■	14:3		1	Bumper ■
6:7		1	Washer ■	14:4		4	Support-Housing ■
6:8		1	Nipple-Hose ■	14:5		2	Roller ■
7	108-8032	1	Air Tube ASM	14:6	107-1213	2	Bumper Set
7:1		1	Nipple-Hose ■	14:7		2	Screw ■
7:2		7	Tie-Wire ■	14:8	108-8037	4	Roller
7:3		4	Tie-Wire ■	14:9		9	Tie-Wire ■
7:4		1	Nipple-Hose ■	14:10		4	Tie-Wire ■
8	108-8033	1	Connecting Cable ASM	14:11		1	Nipple-Hose ■
8:1		8	Tie-Wire ■	14:12		1	Screw ■
8:2		4	Tie-Wire ■	15	119-2161	1	Tether Kit
9	108-8034	1	Compressor Kit				

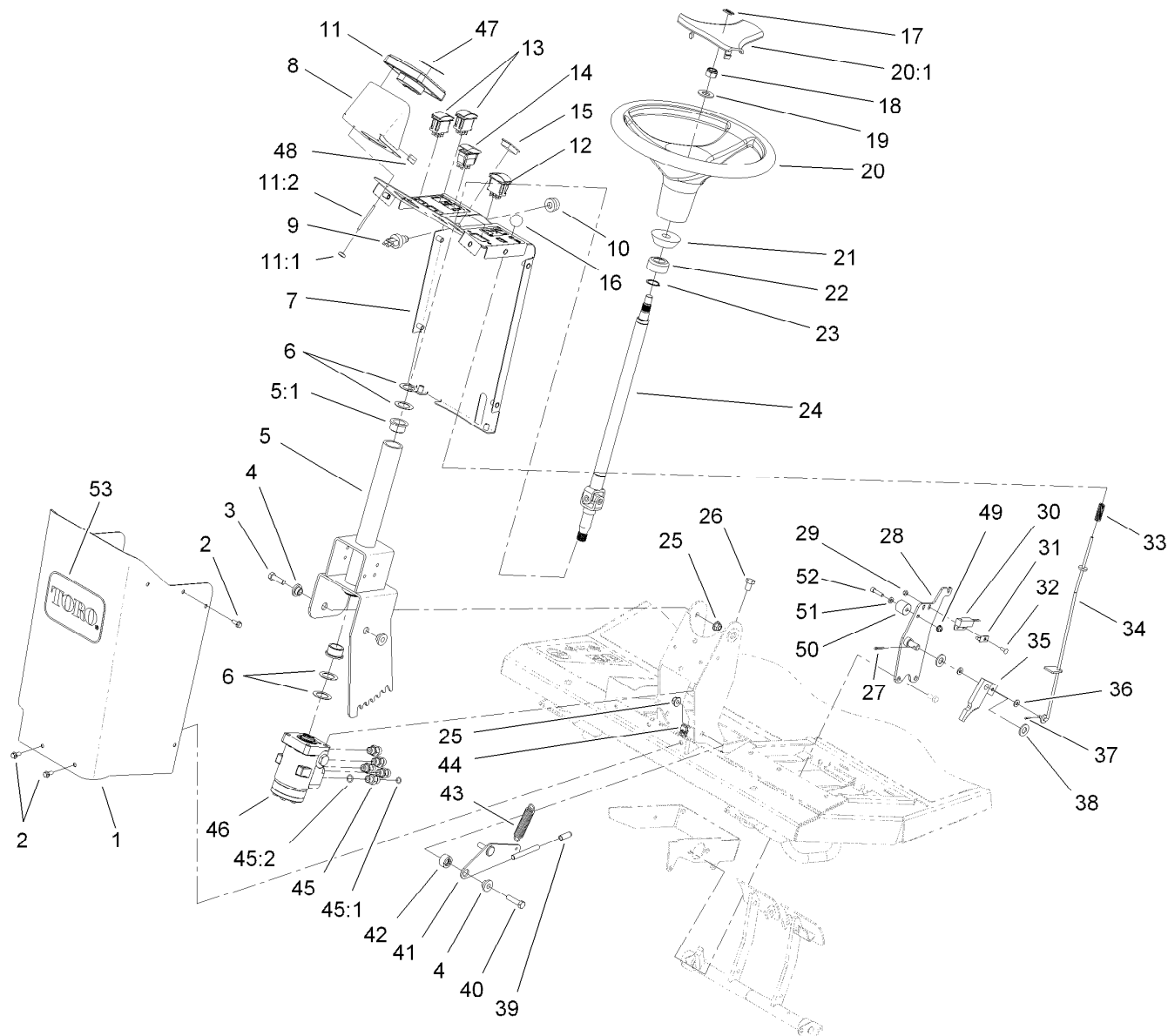
● Not illustrated

■ Not serviced separately



Head Light Assembly No. 114-5928

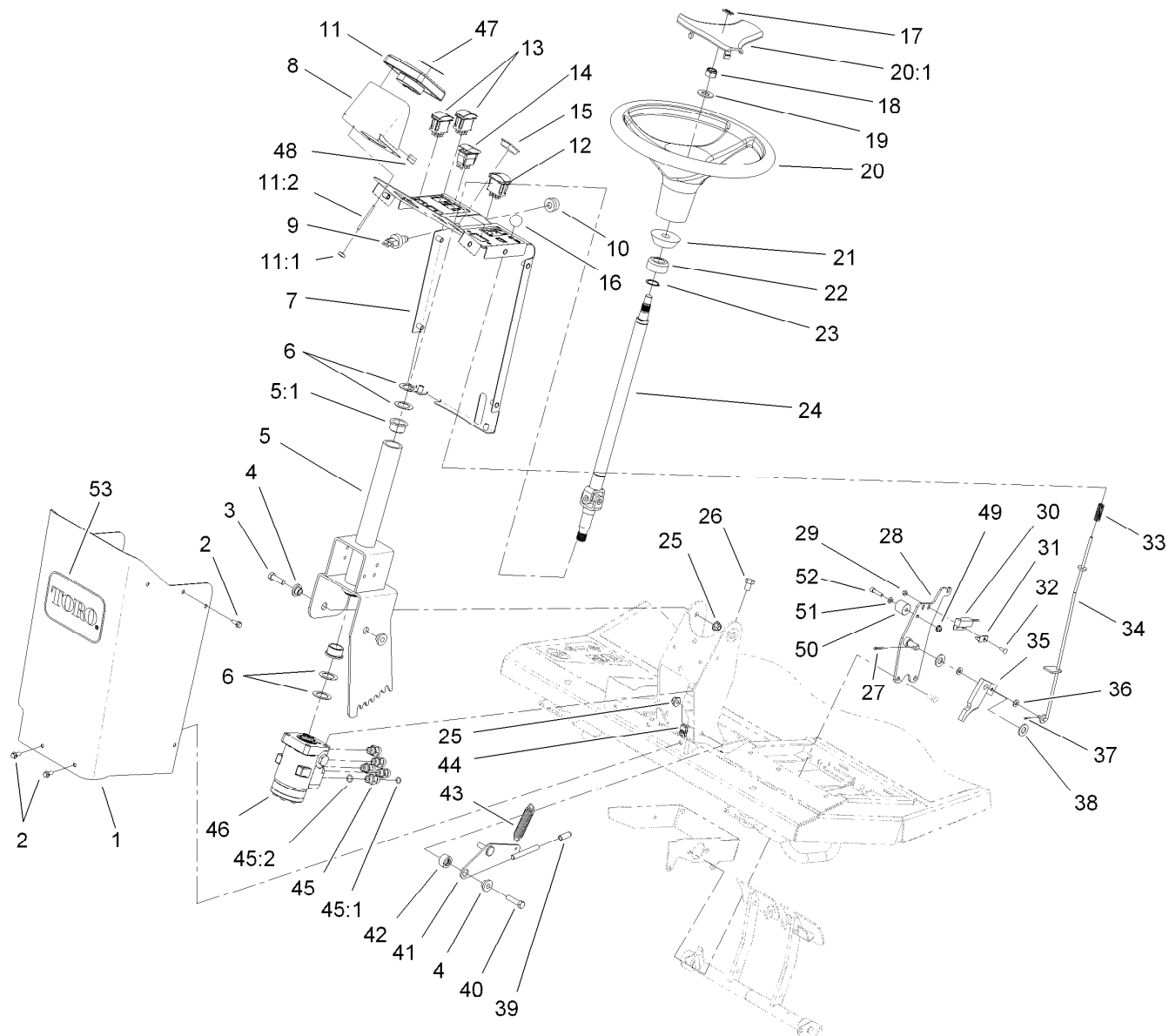
Ref.	Part Number	Qty.	Description
1	3217-6	1	Nut-Hex
2	3217-9	1	Nut-HH
3	322-12	1	Screw-HH
4	3253-4	1	Washer-Lock
5	3253-7	1	Washer-Lock
6	92-6595	1	Lamp-Beam, Sealed
7	92-6596	1	Bezel
8	92-6597	1	Bracket-Mounting
9	92-6598	1	Bolt-Carriage, Drilled
10	92-6599	4	Screw



Steering Column Assembly

Ref.	Part Number	Qty.	Description
1	117-5493-01	1	Cover-Steering Tower, Front
2	3234-33	12	Screw-HHF
3	323-7	2	Screw-HH
4	93-5988	3	Hub-Pivot
5	114-0167	1	Steering Column ASM
5:1	256-132	2	Bushing-Flange
6	9547	4	Washer-Thrust
7	117-5492	1	Steering Tower ASM
8	115-5447-01	1	Guard-Visor
9	112-3324	1	Switch-Horn
10	112-3313	1	Nut-Weatherproof
11	125-5320	1	Infocenter
11:1	115-8884	4	Nut-Thumb
11:2	115-8885	4	Stud
12	107-8034	1	Switch-Rocker, On-Off-On
13	100-1535	2	Switch
14	112-3530	1	Switch-Rocker, On-On-On
15	99-7420	3	Plug-Hole
16	233-17	1	Knob
17	98-1459	1	Decal
18	108-9342	1	Nut-Hex

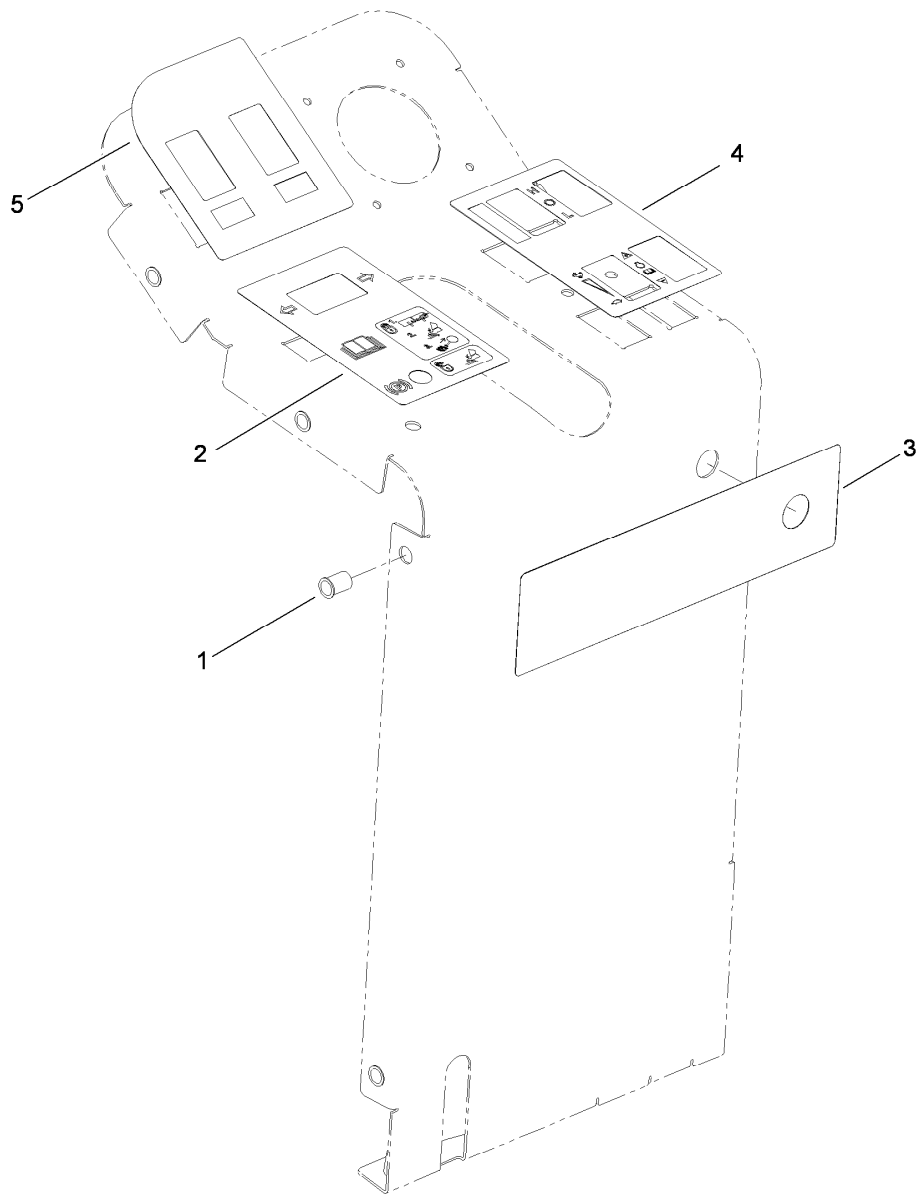
Ref.	Part Number	Qty.	Description
19	3256-27	1	Washer-Flat
20	98-1471	1	Wheel-Steering
20:1	98-1468	1	Cover-Wheel, Steering
21	93-5429	1	Collar-Foam
22	93-5439	1	Seal-Steering
23	32151-29	2	Ring-Retaining
24	93-5428	1	Shaft-Steering
25	104-8301	3	Nut-HF, NI
26	33115-016	4	Screw-HH
27	3272-10	1	Pin-Cotter
28	114-0190-03	1	Pivot-Parking, Brake
29	3296-2	1	Nut-Lock, NI
30	100-1270	1	Switch-Proximity
31	100-4872	1	Plate-Switch, Neutral
32	3229-34	1	Screw-CARR
33	95-1821-03	1	Spring-Compression
34	114-0195	1	Rod-Parking, Brake
35	63-7900-03	1	Rack
36	3256-22	2	Washer-Flat
37	3272-5	1	Pin-Cotter
38	3256-26	2	Washer-Flat



Steering Column Assembly (continued)

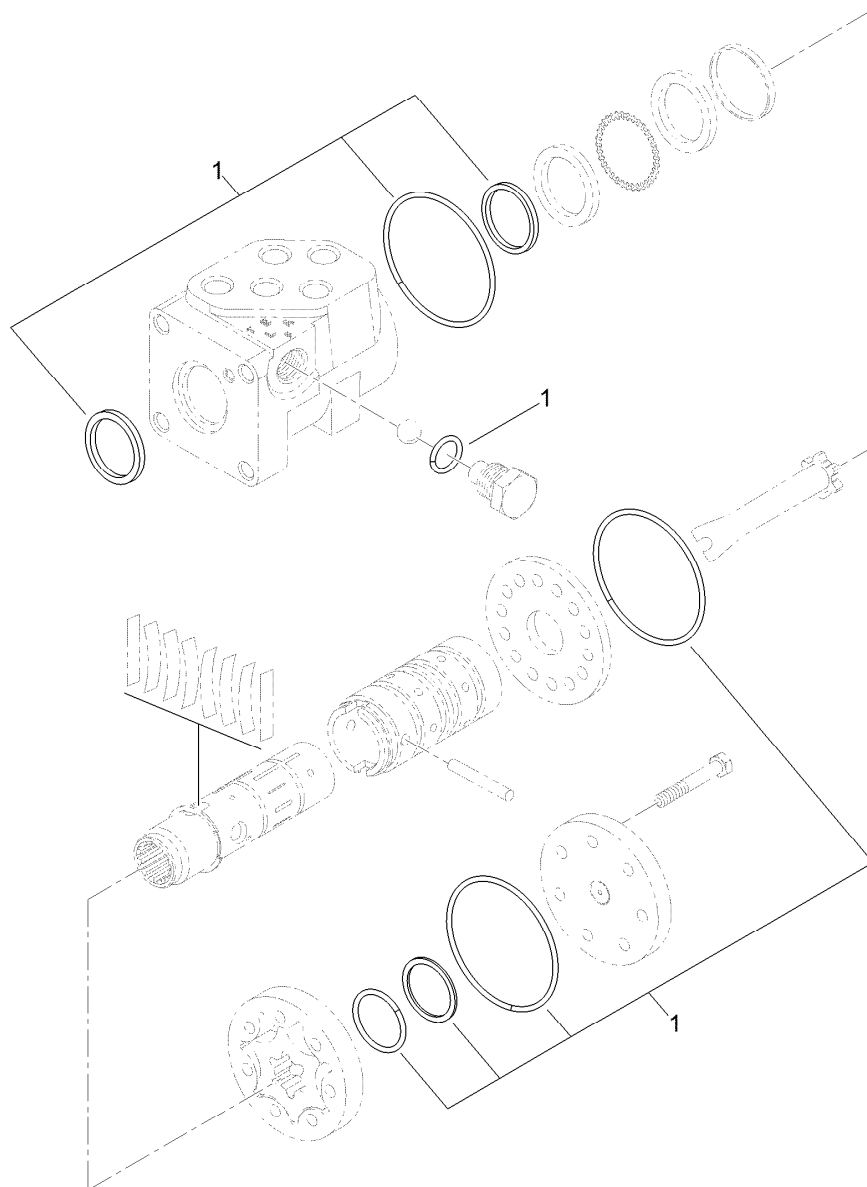
Ref.	Part Number	Qty.	Description
39	93-5446	1	Cap-Vinyl
40	323-8	1	Screw-HH
41	114-5907-03	1	Lever-Tilt
42	114-4854	1	Spacer-Cup
43	13-0480	1	Spring
44	107069	2	Clip
45	340-2	5	Fitting-Straight
45:1	237-22	1	O-Ring
45:2	237-42	1	O-Ring

Ref.	Part Number	Qty.	Description
46	130-7949	1	Steering Control Valve ASM
47	114-5554	1	Decal-Center, Info
48	115-5417	2	Strip-Foam
49	104-7201	1	Nut-HF
50	117-5499	1	Spacer-Deflector
51	55-9620	1	Spacer-Plate, Pivot
52	3274-9	1	Screw-HSH
53	62-5550	1	Decal



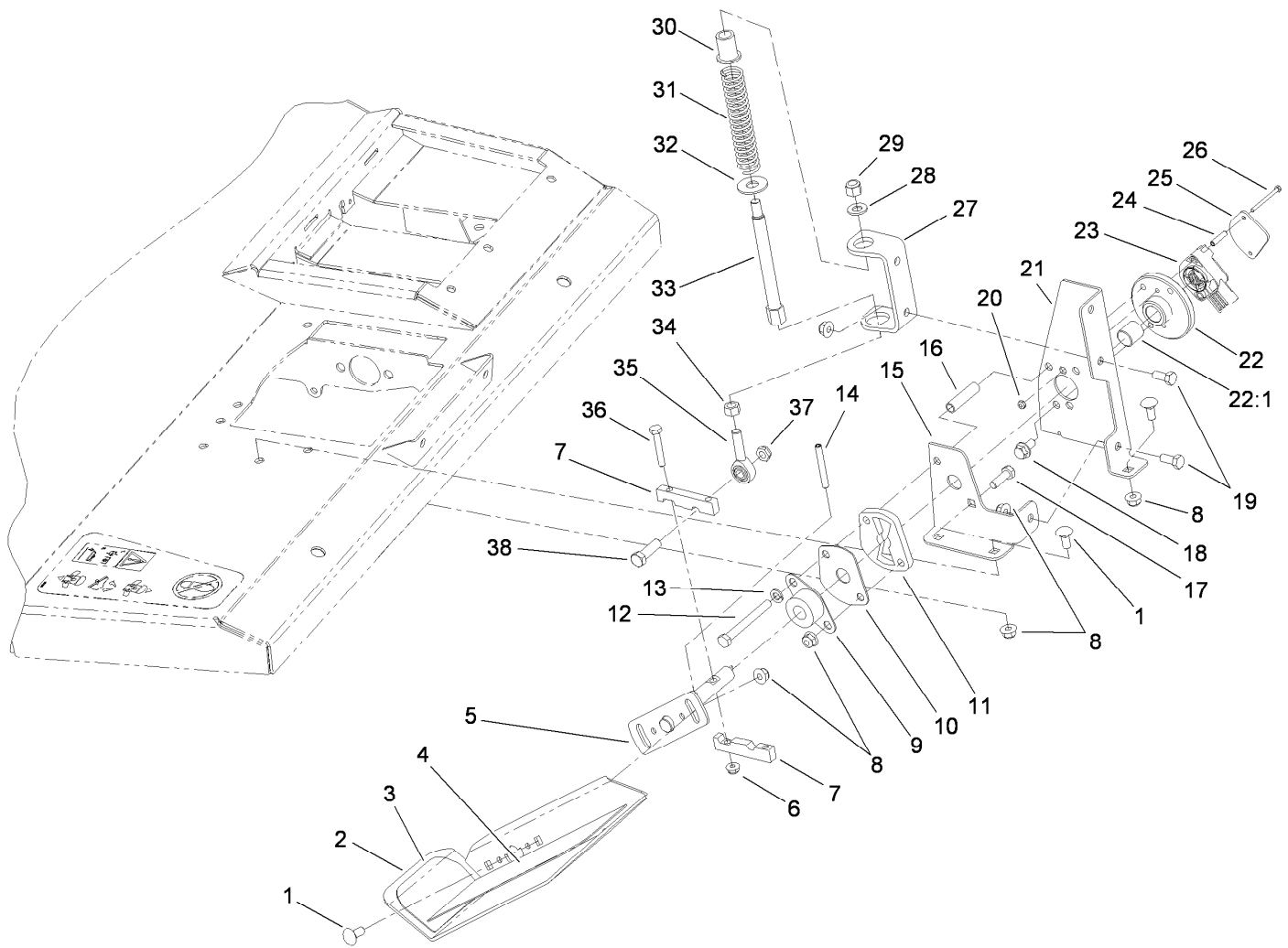
Steering Tower Assembly No. 117-5492

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	32148-6	10	Nut-Clinch
2	114-0844	1	Decal-Column, Steering (LH)
3	114-0845	1	Decal-Column, Steering
4	114-0848	1	Decal-Column, Steering (RH)
5	114-0906	1	Decal-Attachment



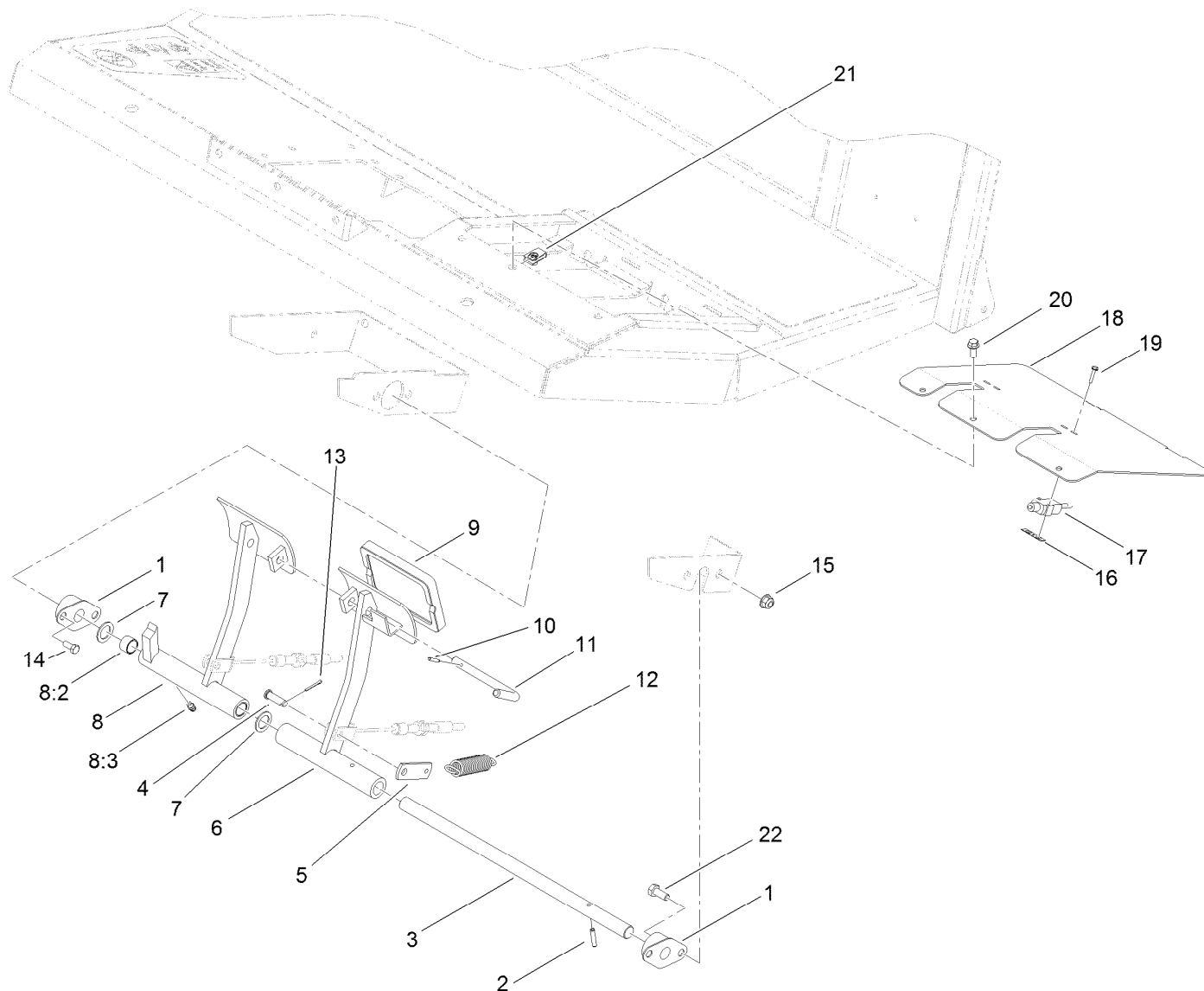
Steering Valve Assembly No. 130-7949

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-8358	1	Seal Kit



Traction Pedal Assembly

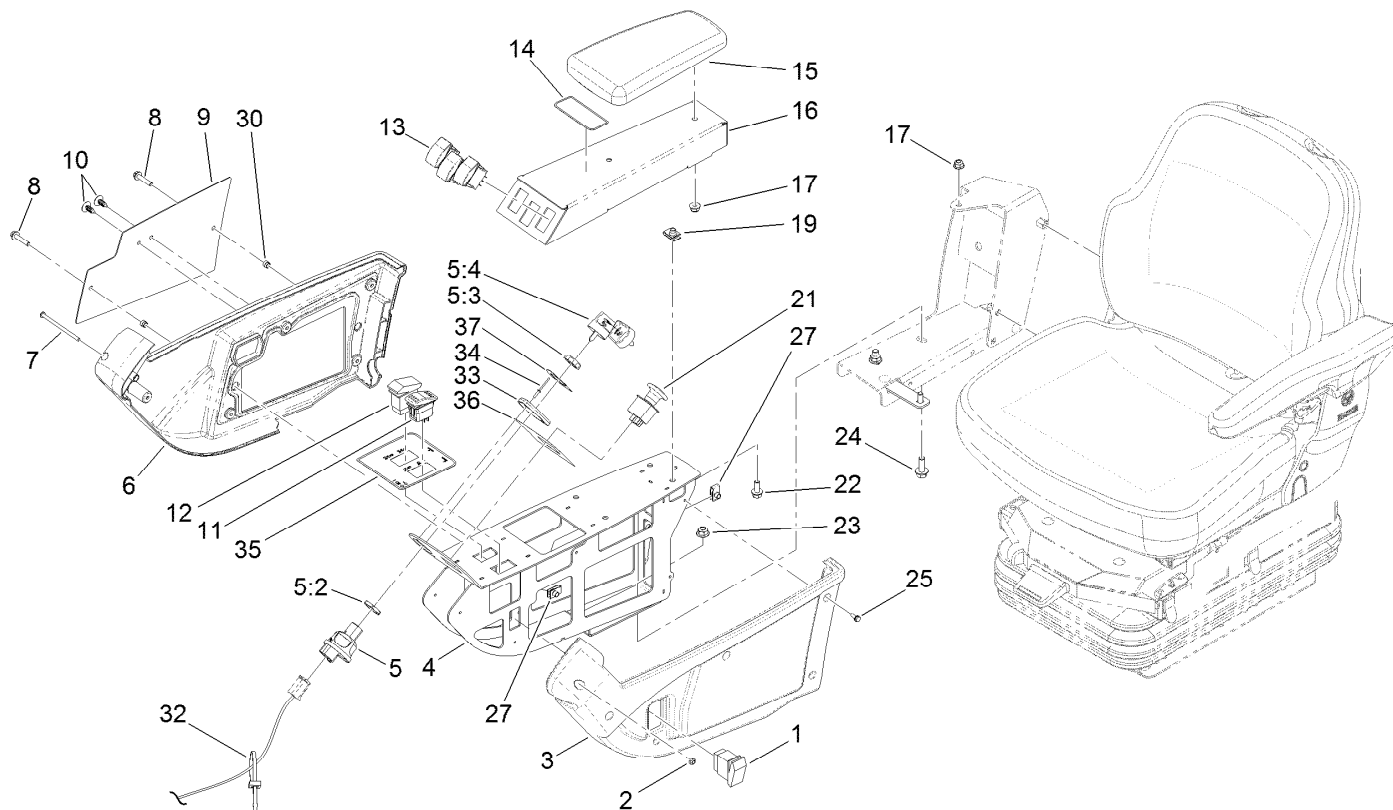
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	3230-1	6	Bolt-CARR	21	117-5451-01	1	Bracket-Sensor
2	110-5986-01	1	Pedal-Traction	22	117-5445	1	Bushing Hub ASM
3	93-5368	1	Abrasive-Pedal	22:1	95-7497	1	Bushing-Wheel
4	93-5347	1	Abrasive-Pedal	23	114-5609	1	Sensor-Position
5	117-5450	1	Shaft-Pedal, Traction	24	114-5608	2	Spacer-Standoff
6	104-7201	2	Nut-HF	25	114-5595	1	Plate-Capture
7	117-5459	2	Block-Clamp	26	32105-25	2	Screw-SHH
8	104-8300	10	Nut-HF, NI	27	117-5452-01	1	Bracket-Spring
9	256-236	1	Bearing-Mount, Flange	28	3256-24	1	Washer-Flat
10	117-5455	1	Plate-Cover	29	3296-6	1	Nut-Lock
11	117-5454	1	Plate-Butterfly	30	92-7610	1	Retainer-Spring
12	322-14	1	Screw-HH	31	84-9100	1	Spring
13	3253-4	1	Washer-Lock	32	3256-5	1	Washer-Flat
14	32121-78	1	Pin-Roll	33	117-5446	1	Shaft-Spring
15	117-5453-01	1	Bracket-Butterfly	34	3219-3	1	Nut-Hex
16	93-7960	1	Spacer	35	2411-36	1	Bearing-End, Rod
17	322-5	1	Screw-HH	36	321-37	2	Screw-HH
18	114-7728	2	Screw-Threadlock	37	3296-59	1	Nut-Lock, NI
19	322-3	3	Screw-HH	38	323-7	1	Screw-HH
20	3296-9	2	Nut-Hex				



Brake Pedal Assembly

Ref.	Part Number	Qty.	Description
1	256-236	2	Bearing-Mount, Flange
2	32121-16	1	Pin-Spring
3	75-1470	1	Pin-Pivot, Brake
4	283-61	2	Pin-Yoke
5	100-5540	2	Strap-Brake
6	75-1440-03	1	Pedal-Brake, LH
7	3256-69	5	Washer-Flat
8	75-1430	1	RH Brake Pedal ASM
8:2	256-42	2	Bushing
8:3	302-5	1	Fitting-Grease
9	93-8742	2	Footpad-Brake
10	32121-50	1	Pin-Spring

Ref.	Part Number	Qty.	Description
11	63-7880	1	Pin-Latch, Brake
12	93-5262	2	Spring-Extension
13	3272-6	2	Pin-Cotter
14	322-3	2	Screw-HH
15	104-8300	4	Nut-HF, NI
16	108-9824	2	Nut-Switch
17	99-3410	2	Switch
18	114-0740-01	1	Bracket-Switch
19	117-5458	4	Screw-HHF
20	3234-33	3	Screw-HHF
21	107069	3	Clip
22	322-2	2	Screw-HH

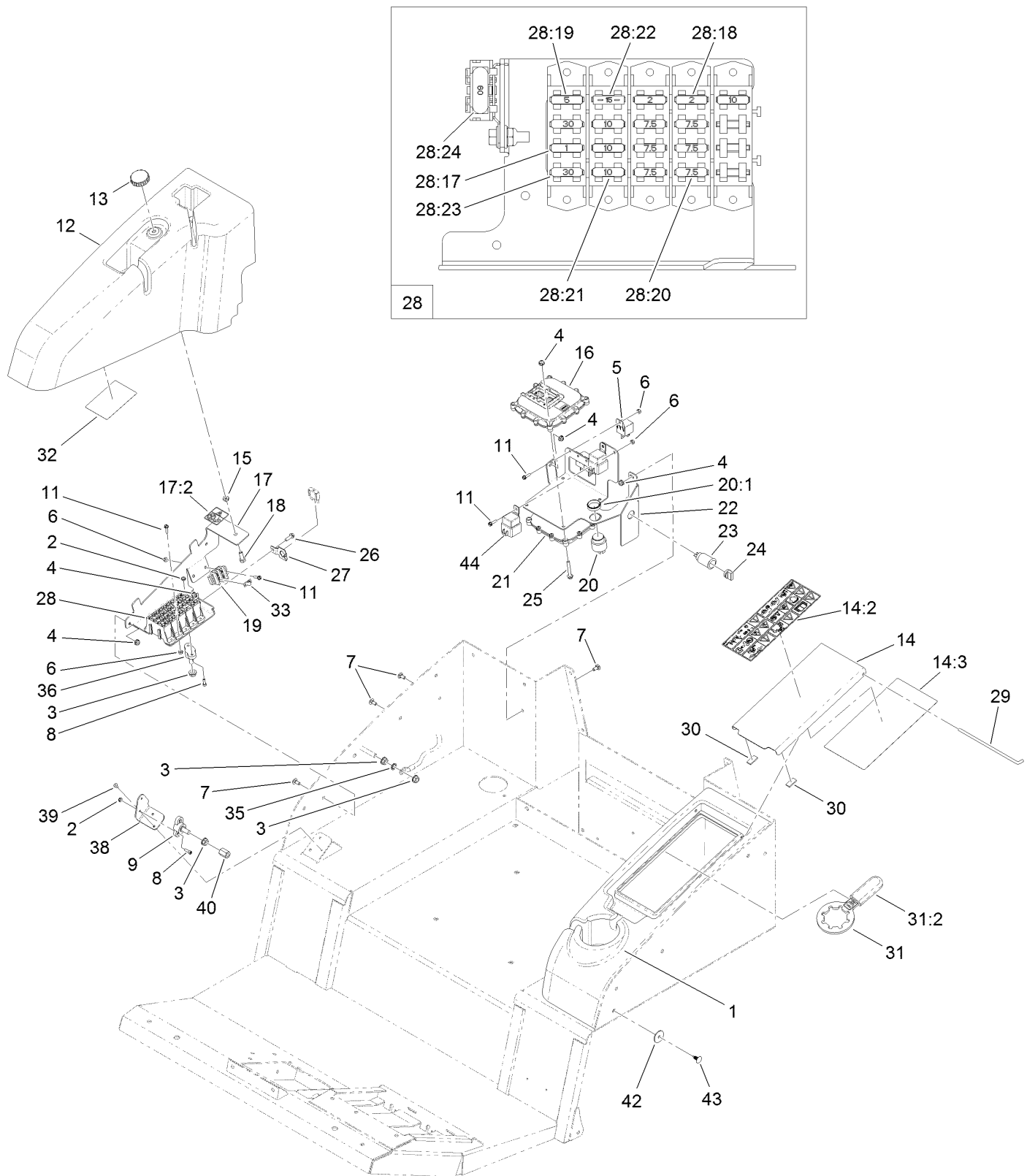


Control Console Assembly

Ref.	Part Number	Qty.	Description
1	95-8999	1	Switch
2	3296-12	1	Nut-Lock, NI
3	108-7604	1	Cover-LH
4	121-3876-03	1	Panel
5	121-5159	1	Ignition Switch ASM
5:2	121-5160	1	Nut-Hex
5:3	121-5161	1	Nut-Face
5:4	121-5162	1	Set-Key, Ignition
6	108-7605	1	Cover-RH
7	3250-22	1	Screw-PPH
8	3234-21	2	Screw-HHF
9	115-8849-03	1	Plate-Cover
10	117-2382	2	Plug-Plastic
11	114-3329	1	Switch-Rocker
12	106-2027	1	Switch-Intermittent
13	100-1535	3	Switch
14	114-0135	1	Decal-Console, Lift

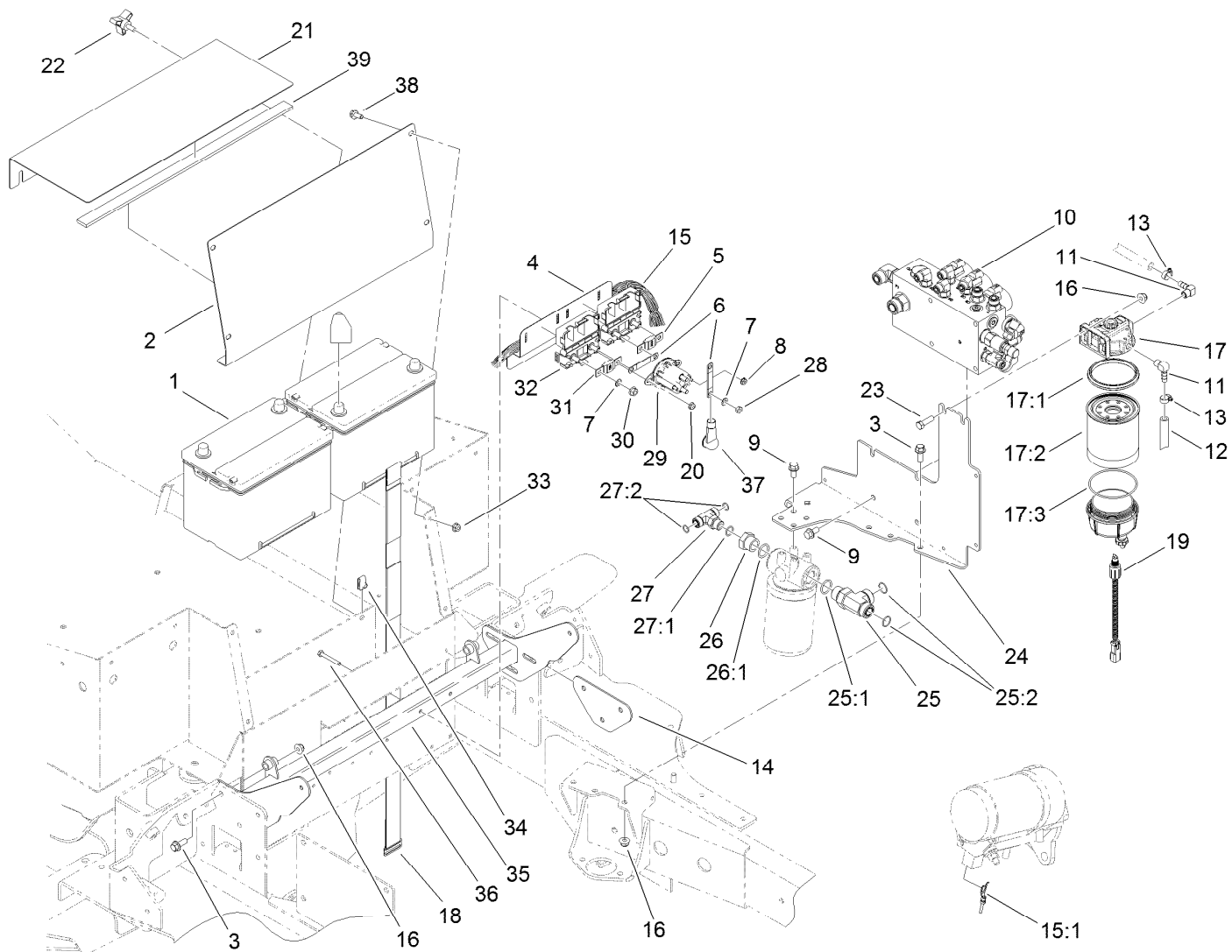
Ref.	Part Number	Qty.	Description
15	108-7602	1	Rest-Arm
16	127-3531-03	1	Panel-Control
17	104-8300	3	Nut-HF, NI
19	94-2413	4	Nut-U
21	93-9999	1	Switch-PTO
22	3234-5	5	Screw-HHF
23	104-8301	2	Nut-HF, NI
24	3234-42	2	Screw-HHF
25	32144-112	10	Screw-HWH
27	107069	2	Clip
30	110-0542	2	Spacer-Flange
32	3290-378	1	Tie-Cable
33	121-3889	1	Step-Elevated, Switch
34	3269-17	2	Rivet-Pop
35	114-0133	1	Decal-Console, Lower
36	121-3883	1	Decal-Console, PTO
37	121-3884	1	Decal-Console, Upper

Electrical Component Assembly



Electrical Component Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	112-7316	1	Cover-Storage, Center	25	321-44	4	Screw-HHF
2	3296-27	4	Nut-Lock, NI	26	32105-15	1	Screw-HWH
3	3290-357	4	Nut-HHF, Whiz	27	114-5502	1	Clip-Fuse
4	104-7201	9	Nut-HF	28	122-0274	1	Harness-Wire
5	99-7435	4	Relay	28:17	104-9055	1	Fuse-Blade, 1 Amp
6	3296-2	11	Nut-Lock, NI	28:18	94-6710	2	Fuse-2 Amp
7	3229-11	4	Screw-CARR	28:19	110928	1	Fuse-Blade, 5 Amp
8	3273-26	4	Screw-HSH	28:20	114241	6	Fuse-Blade, 7.5 Amp
9	110-8822	1	Block-Junction	28:21	218-578	4	Fuse-Blade, 10 Amp
11	32105-13	11	Screw-HWH	28:22	109355	1	Fuse-Blade, 15 Amp
12	112-7315	1	Cover-Power, Center	28:23	109103	2	Fuse-Blade, 30 Amp
13	94-5583	1	Knob	28:24	114-3342	1	Fuse-Maxi, 60 Amp
14	125-5319	1	Lid-Center, Storage	29	114-5508	1	Rod-Hinge
14:2	117-2754	1	Decal-Warning	30	115-5417	2	Strip-Foam
14:3	130-2449	1	Decal-Service	31	121-3874	1	Wrench ASM
15	3218-2	1	Nut-Jam	31:2	119-1846	1	Grip
16	115-1900	1	Controller	32	125-5263	1	Decal-Fuse
17	125-5265	1	Power Center Bracket ASM	33	42863	1	Strip-Jumper
17:2	115-5459	1	Decal-Warning	35	3254-6	1	Washer-Lock, Internal
18	322-5	1	Screw-HH	36	110-8823	1	Block-Junction
19	42862	1	Block-Terminal, Ground	38	115-5592	1	Mount-Post, Positive
20	80-9330	1	Audio Alarm ASM	39	3290-409	2	Rivet
20:1	104-5107	1	Nut-Plastic, Knurled	40	113690	1	Nut-Coupling
21	114-3321	1	Controller-Tec	42	3256-55	8	Washer-Flat
22	125-5262-01	1	Bracket-Power Center, Rear	43	117-2382	8	Plug-Plastic
23	99-7411	1	Point-Power	44	99-7430	2	Relay-Mini 280
24	99-7416	1	Cap				



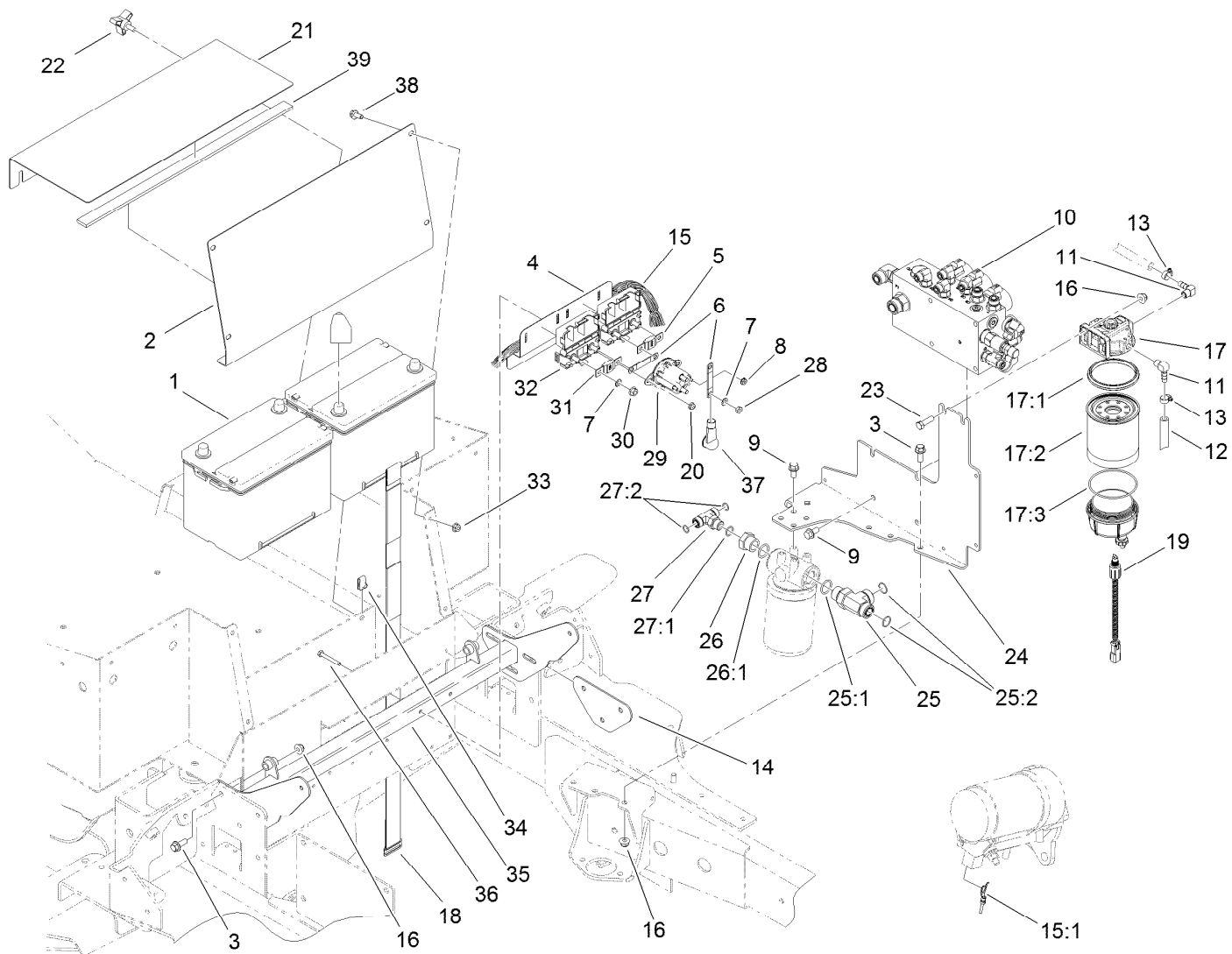
Battery and Lift Manifold Assembly

Ref.	Part Number	Qty.	Description
1		2	Battery-12 Volt, Wet ●■
2	121-3886-01	1	Panel-Access, Rear
3	3234-42	5	Screw-HHF
4	114-5681-03	1	Support-Fuse
5	110-8820	1	Fuse-Mega, 300A
6	114-5682	2	Strap-Jumper
7	3255-8	6	Washer-Lock
8	32149-8	2	Nut-Keps
9	3234-1	8	Screw-HHF
10		1	Lift Manifold ASM ■
11	354-93	2	Fitting-Elbow, 90
12	114-0832	1	Hose-Fuel
13	2412-108	2	Clamp-Worm
14	114-5585	2	Shim-Support, Hood
15	122-0275	1	Harness-Wire, Rear
15:1	117-5461	1	Harness-Wire, Starter
16	104-8301	7	Nut-HF, NI

Ref.	Part Number	Qty.	Description
17	114-0149	1	Fuel/Water Separator Filter ASM
17:1	115-5470	1	Gasket-Beveled
17:2	115-5471	1	Element-Separator, Fuel/Water
17:3	115-5472	1	O Ring-Bowl
18	114-0881	2	Strap-Battery
19	114-0170	1	Sensor-Wif
20	104-7201	2	Nut-HF
21	121-3885-01	1	Cover-Battery
22	700806	2	Knob
23	323-7	2	Screw-HH
24	119-7732-03	1	Plate-Mount, Filter
25	340-148	1	Fitting-Tee
25:1	237-81	1	O-Ring
25:2	237-58	2	O-Ring
26	96-0864	1	Fitting-Straight
26:1	237-81	1	O-Ring

● Obtain locally.

■ Not serviced separately



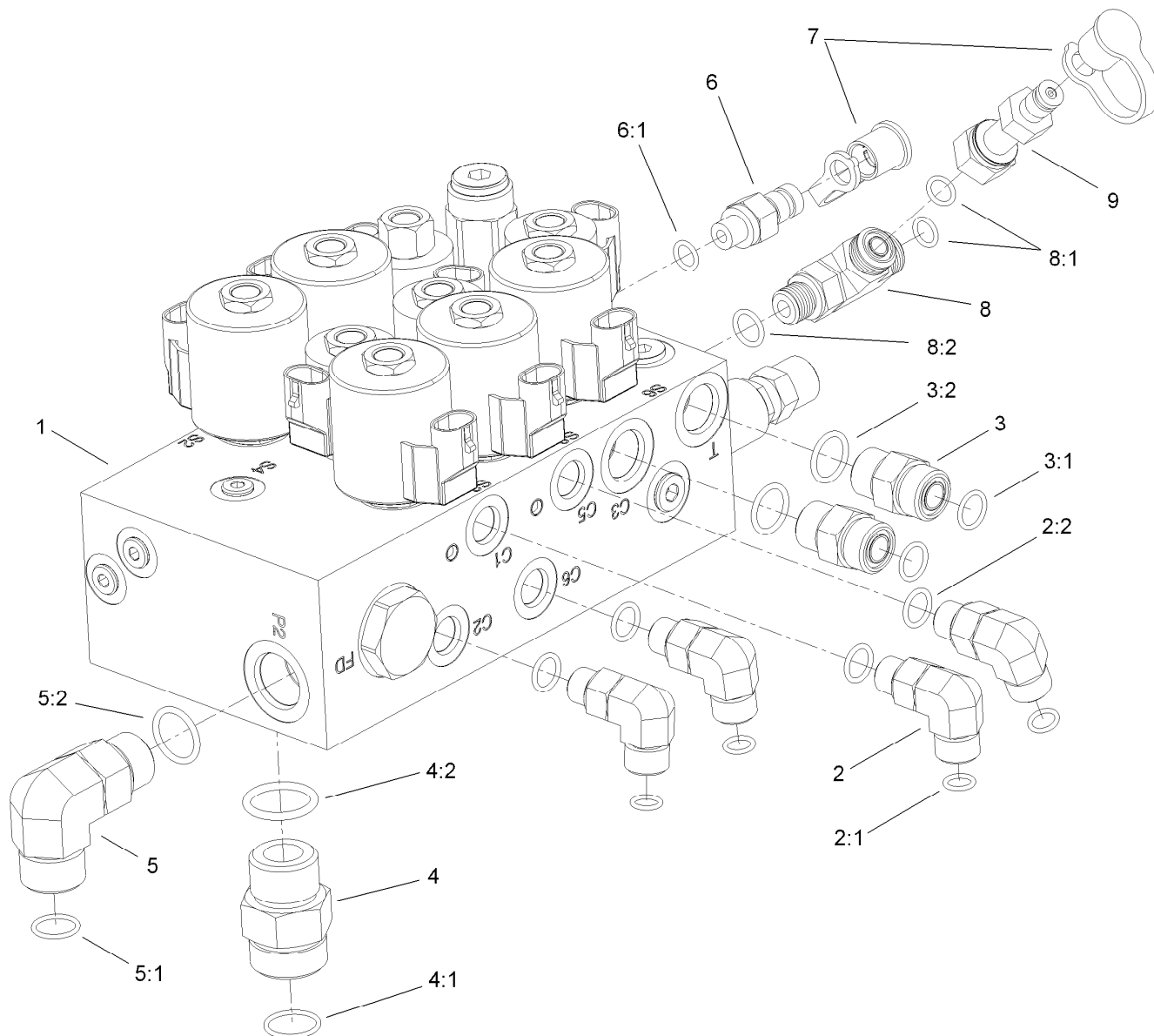
Battery and Lift Manifold Assembly (continued)

Ref.	Part Number	Qty.	Description
27	340-157	1	Fitting-HYD, Tee
27:1	237-79	1	O-Ring
27:2	237-30	2	O-Ring
28	3220-2	2	Nut-Jam
29	114-3315	1	Solenoid
30	33004-00	4	Nut-HF
31	110-8818	1	Fuse-Mega, 125A
32	114-3318	2	Holder-Fuse, Mega

Ref.	Part Number	Qty.	Description
33	104-8300	4	Nut-HF, NI
34	94-2413	2	Nut-U
35	119-8252-03	1	Support-Hood
36	321-11	2	Screw-HH
37	32180-008	1	Insulator-Lug, Red
38	3234-47	4	Screw-HHF
39	108-9683	1	Strip-Foam

● Obtain locally.

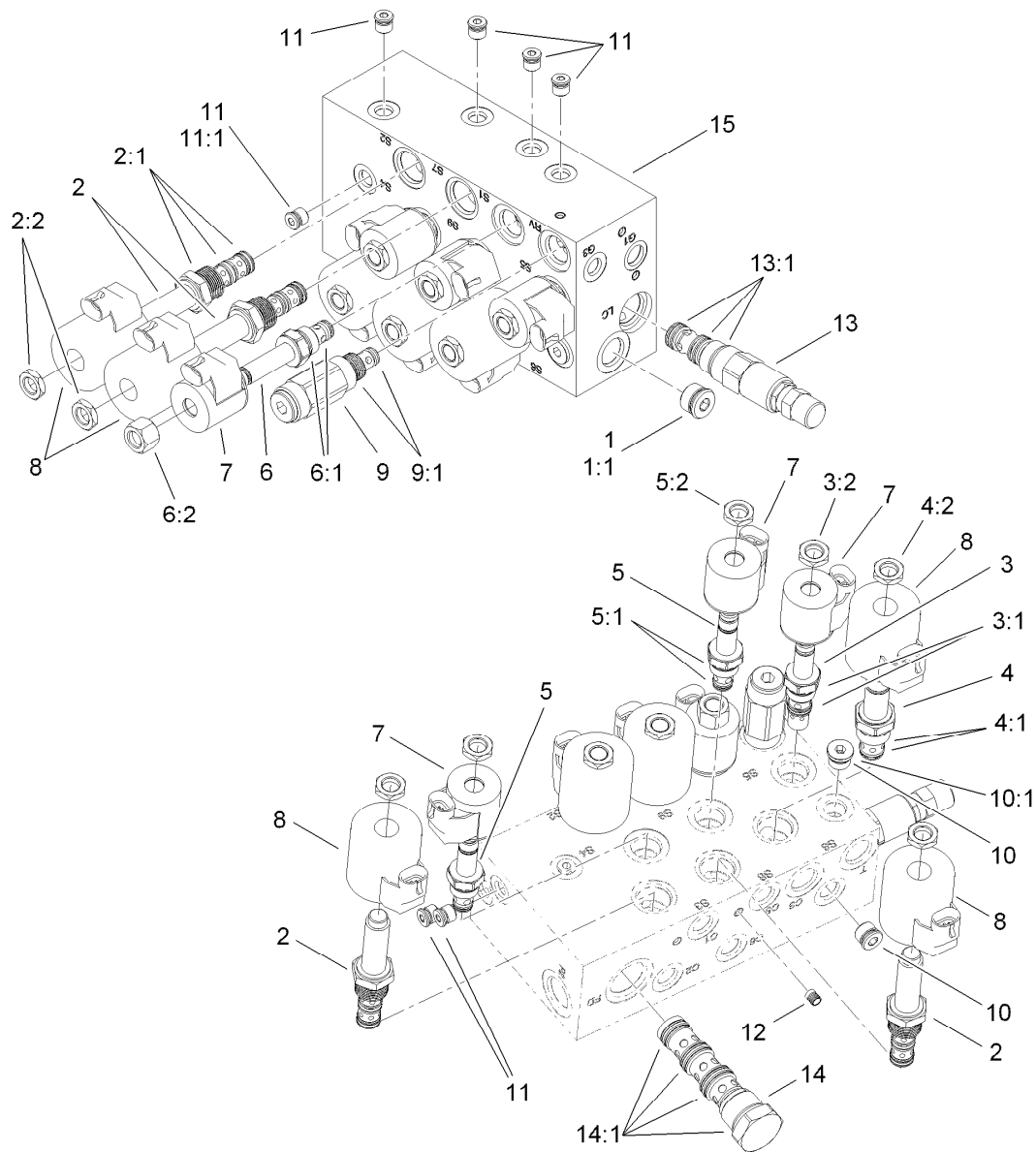
■ Not serviced separately



Hydraulic Lift Manifold Assembly

Ref.	Part Number	Qty.	Description
1	119-7731	1	HYD Lift Manifold ASM
2	340-77	4	Fitting-Elbow, 90 DEG
2:1	237-22	1	O-Ring
2:2	237-42	1	O-Ring
3	340-4	2	Fitting-Straight
3:1	237-30	1	O-Ring
3:2	237-79	1	O-Ring
4	340-9	1	Fitting-STR
4:1	237-58	1	O-Ring
4:2	237-81	1	O-Ring

Ref.	Part Number	Qty.	Description
5	340-17	1	Fitting-Elbow, 90 DEG
5:1	237-65	1	O-Ring
5:2	237-80	1	O-Ring
6	354-77	1	Fitting-Quick
6:1	237-78	1	O-Ring
7	354-79	2	Cap-Dust
8	340-86	1	Fitting-Tee
8:1	237-22	2	O-Ring
8:2	237-42	1	O-Ring
9	86-5480	1	Nipple-Test

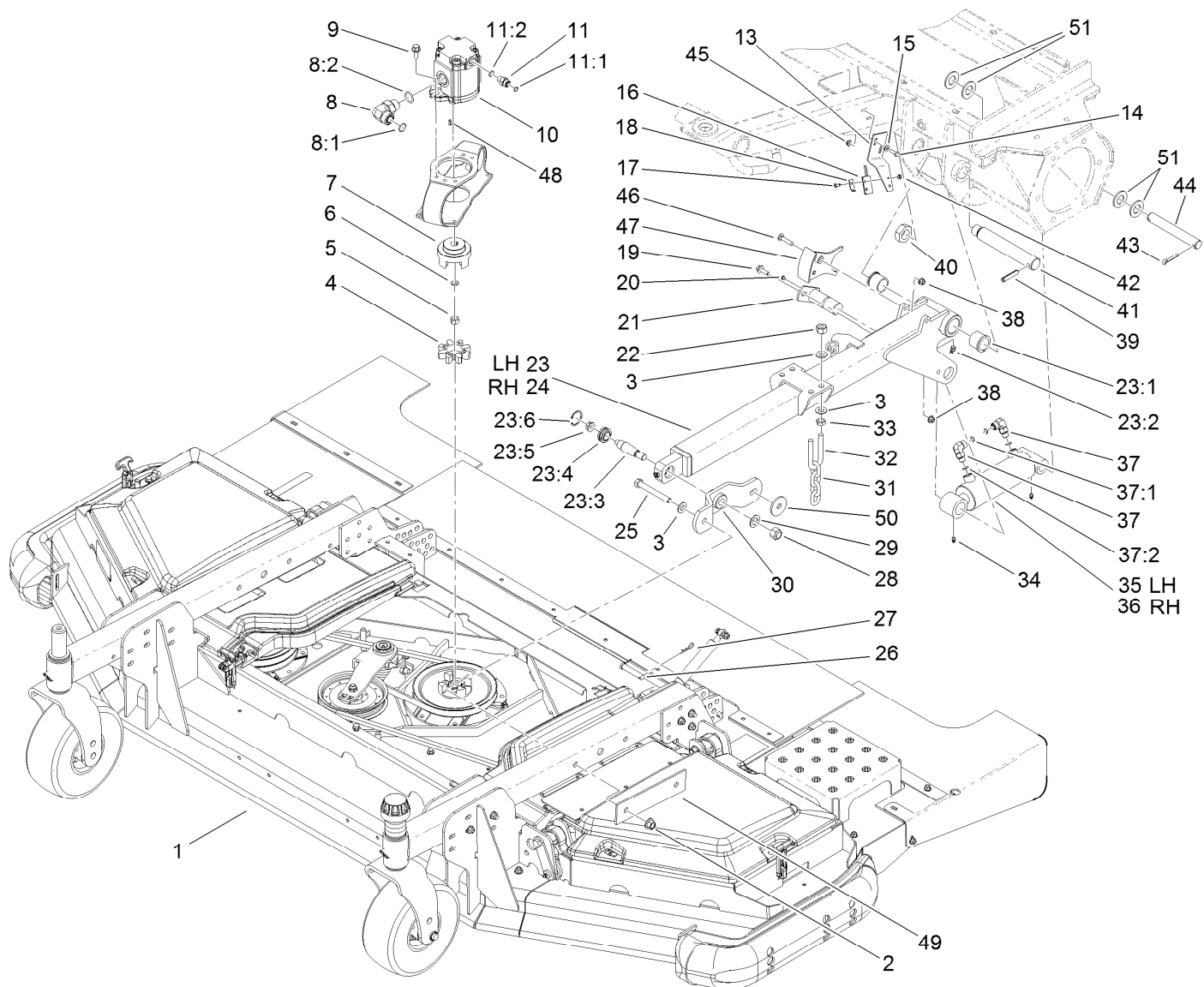


Hydraulic Lift Manifold Assembly No. 119-7731

Ref.	Part Number	Qty.	Description
1	106-1027	1	Plug-HYD
1:1	237-79	1	O-Ring
2	115-5400	4	Solenoid Valve ASM
2:1	107-7813	1	Seal Kit
2:2	110-2634	1	Nut-Coil
3	115-5405	1	Solenoid Valve ASM
3:1	115-5413	1	Seal Kit
3:2	110-2634	1	Nut-Coil
4	115-5404	1	Valve-Solenoid
4:1	105-9159	1	Seal Kit
4:2	110-2634	1	Nut-Coil
5	119-7706	2	Valve-Solenoid
5:1	119-7716	1	Seal Kit
5:2	110-2634	1	Nut-Coil
6	107-7517	1	Valve-Solenoid
6:1	105-9156	1	Seal Kit

Ref.	Part Number	Qty.	Description
6:2	107-7812	1	Nut-Solenoid
7	105-9333	4	Coil-12Vdc
8	110-2630	5	Coil-12Vdc
9	115-5499	1	Valve-Relief
9:1	105-9156	1	Seal Kit
10	106-1026	2	Plug-HYD
10:1	237-42	1	O-Ring
11	353-990	7	Plug ASM
11:1	237-78	1	O-Ring
12		6	Plug-Expander ●
13	119-7721	1	Valve-Logic, Vented
13:1	119-2159	1	Seal Kit
14	115-5406	1	Divider-Flow
14:1	110-6111	1	Seal Kit
15		1	Manifold Block ●

● Not serviced separately



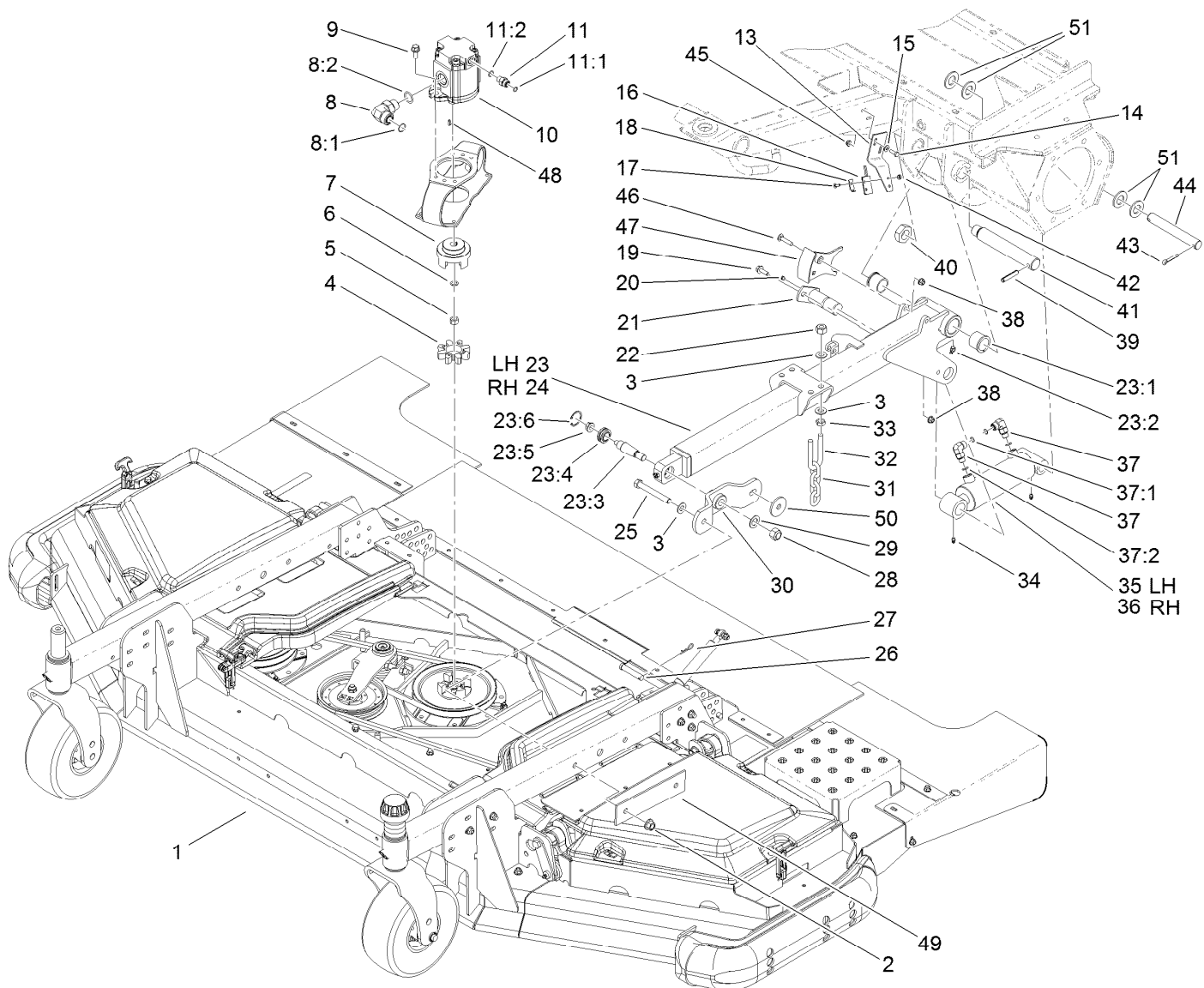
Front Deck Lift Arm and Cylinder Assembly

Ref.	Part Number	Qty.	Description
1		1	Front Deck ASM ■
2	99-5107	4	Nut-Lock
3	3256-26	12	Washer-Flat
4	104-3542	3	Spider
5	110-8815	3	Nut-Hex
6	112-6957	3	Washer-Hardened
7	104-3541	3	Hub-Spider
8	340-142	5	Fitting-Elbow-90
8:1	237-58	1	O-Ring
8:2	237-81	1	O-Ring
9	3234-42	6	Screw-HHF
10	114-4940	3	Gear Motor ASM
11	340-2	3	Fitting-Straight
11:1	237-22	1	O-Ring
11:2	237-42	1	O-Ring
13	114-5671	1	Bracket-Sensor
14	321-4	2	Screw-HH
15	3256-22	2	Washer-Flat

Ref.	Part Number	Qty.	Description
16	106-9288	1	Sensor-Proximity, Ferrous
17	3229-34	1	Screw-CARR
18	100-4872	1	Plate-Switch, Neutral
19	3234-29	2	Screw-HHF
20	1-811010	2	Plug
21	125-1912	2	Pin-Pivot
22	3296-25	4	Nut-Lock, NI
23	110-5962	1	LH Front Lift Arm ASM
23:1	104-0015	2	Bushing-Flange
23:2	302-11	2	Fitting-Lube, 45 DEG
23:3	105-7468	1	Stud-Tapered
23:4	105-7441	1	Bearing-Spherical
23:5	32128-42	1	Nut-HF
23:6	32151-34	1	Ring-Retaining
24	110-5966	1	RH Front Lift Arm ASM
24:1	104-0015	2	Bushing-Flange ●
24:2	302-11	2	Fitting-Lube, 45 DEG ●
24:3	105-7468	1	Stud-Tapered ●

● Not illustrated

■ Not serviced separately



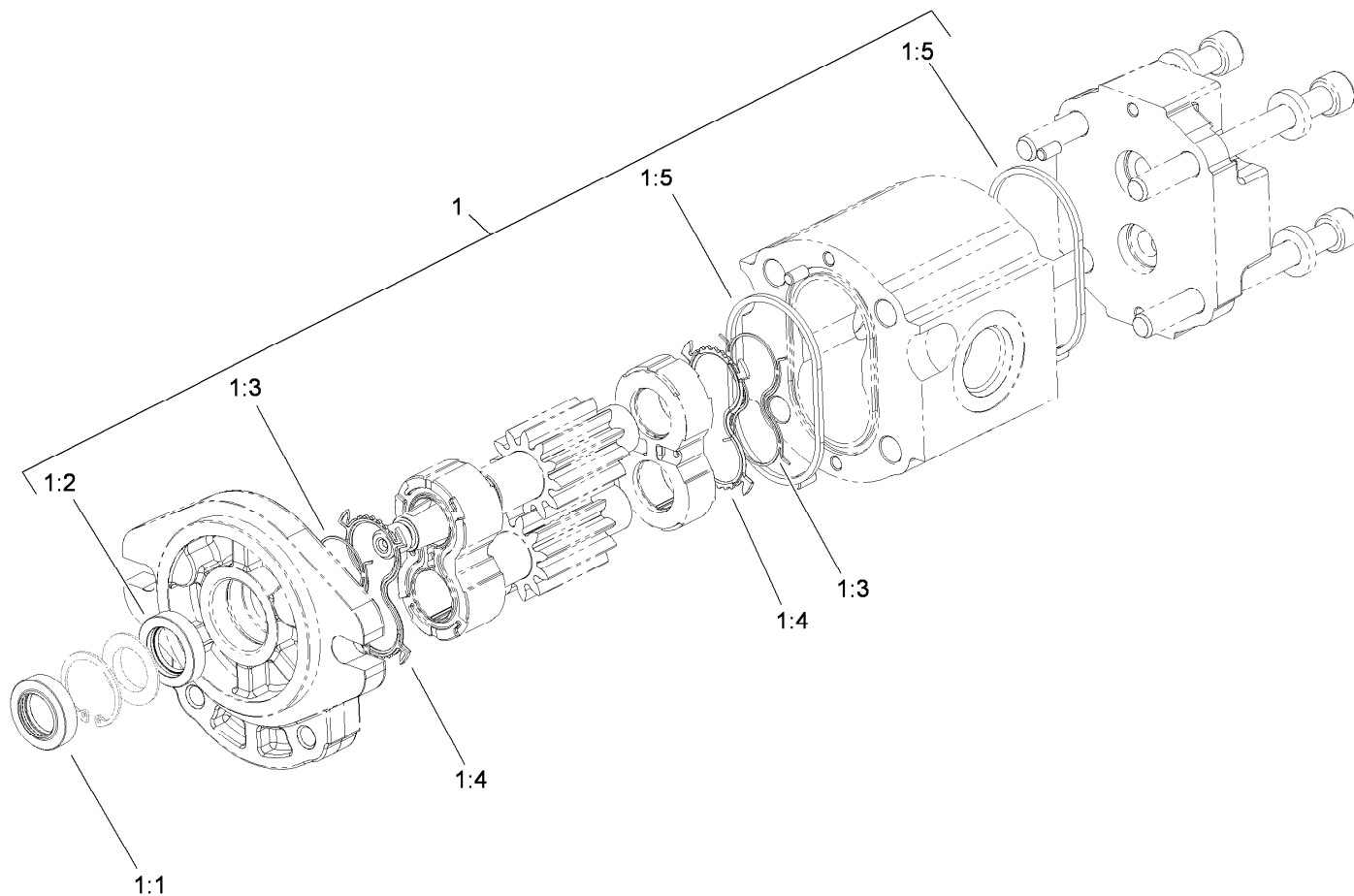
Front Deck Lift Arm and Cylinder Assembly (continued)

Ref.	Part Number	Qty.	Description
24:4	105-7441	1	Bearing-Spherical ●
24:5	32128-42	1	Nut-HF ●
24:6	32151-34	1	Ring-Retaining ●
25	325-17	4	Screw-HH
26	92-2743	2	Pin-Clevis
27	3290-467	2	Pin-Hair
28	3296-41	2	Nut-Lock NI
29	86-1440	2	Washer-Flat
30	115-5442-01	2	Support-Hub
31	95-6231	2	Chain-HOC
32	104-0108	2	U-Bolt
33	3218-5	4	Nut-Jam
34	302-5	4	Fitting-Grease
35	114-4831	1	LH Lift Cylinder ASM
36	114-4830	1	RH Lift Cylinder ASM ●
37	340-77	4	Fitting-Elbow, 90 DEG

Ref.	Part Number	Qty.	Description
37:1	237-22	1	O-Ring
37:2	237-42	1	O-Ring
38	104-8300	3	Nut-HF, NI
39	32121-110	2	Pin-Roll, Slotted
40	3296-49	2	Nut-Lock, NI
41	100-3017	2	Pin-Arm, Lift
42	3296-2	1	Nut-Lock, NI
43	3272-30	4	Pin-Cotter
44	110-6006	2	Pin-Clevis
45	104-7201	2	Nut-HF
46	3230-4	1	Bolt-CARR
47	114-0738-01	1	Sensor Trigger ASM
48	3257-3	3	Key-Woodruff
49	69-8790-01	2	Plate-Reinforcing
50	75-7730	2	Washer-Thrust
51	3256-29	8	Washer-Flat

● Not illustrated

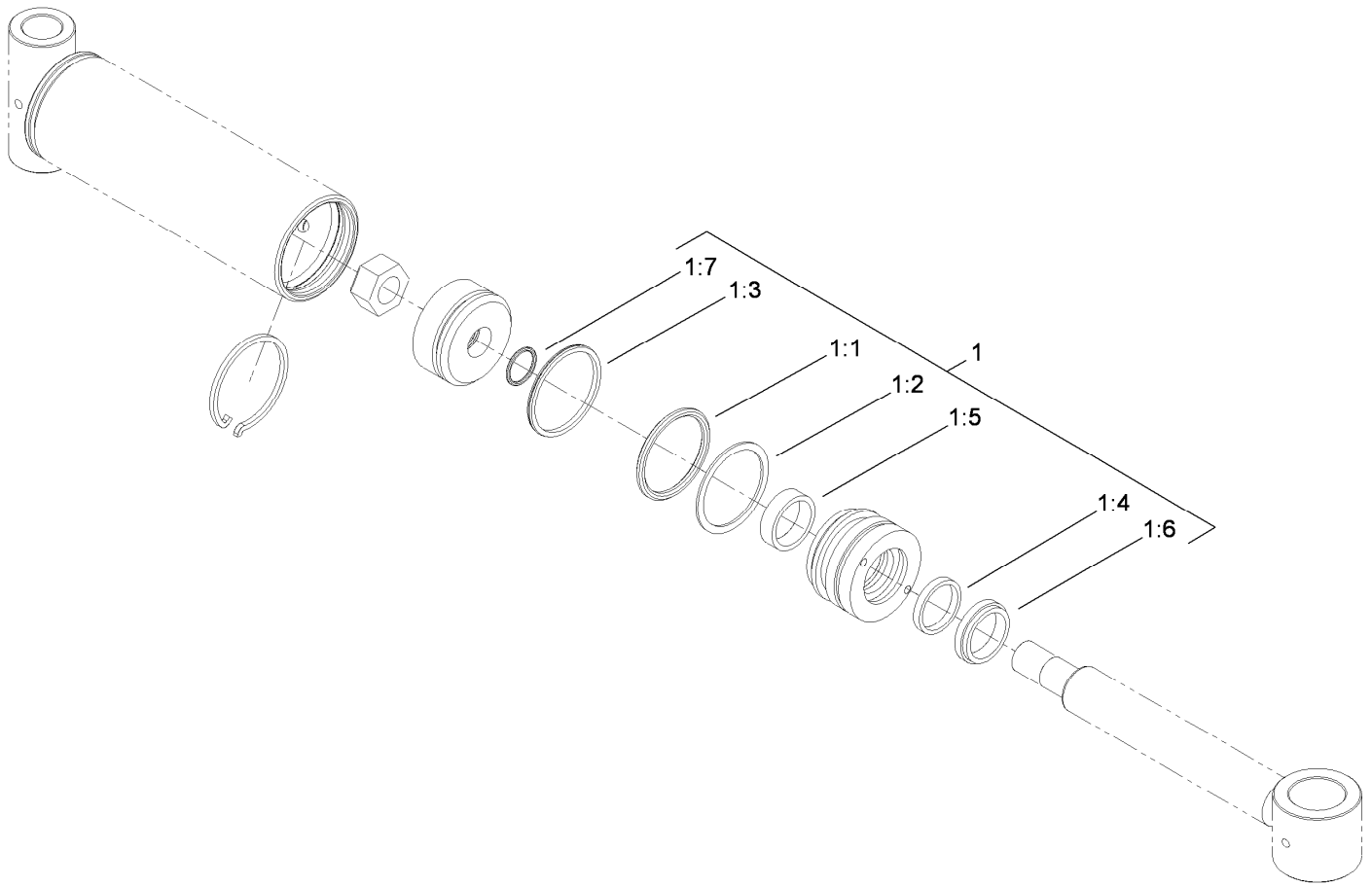
■ Not serviced separately



Hydraulic Gear Motor Assembly No. 114-4940

Ref.	Part Number	Qty.	Description
1	114-5620	1	Seal Kit
1:1		1	Seal-Shaft ●
1:2		1	Seal-Shaft ●
1:3		2	Seal-Anti Extrusion ●
1:4		2	Seal-Plate, Balancing ●
1:5		2	O Ring-Housing ●

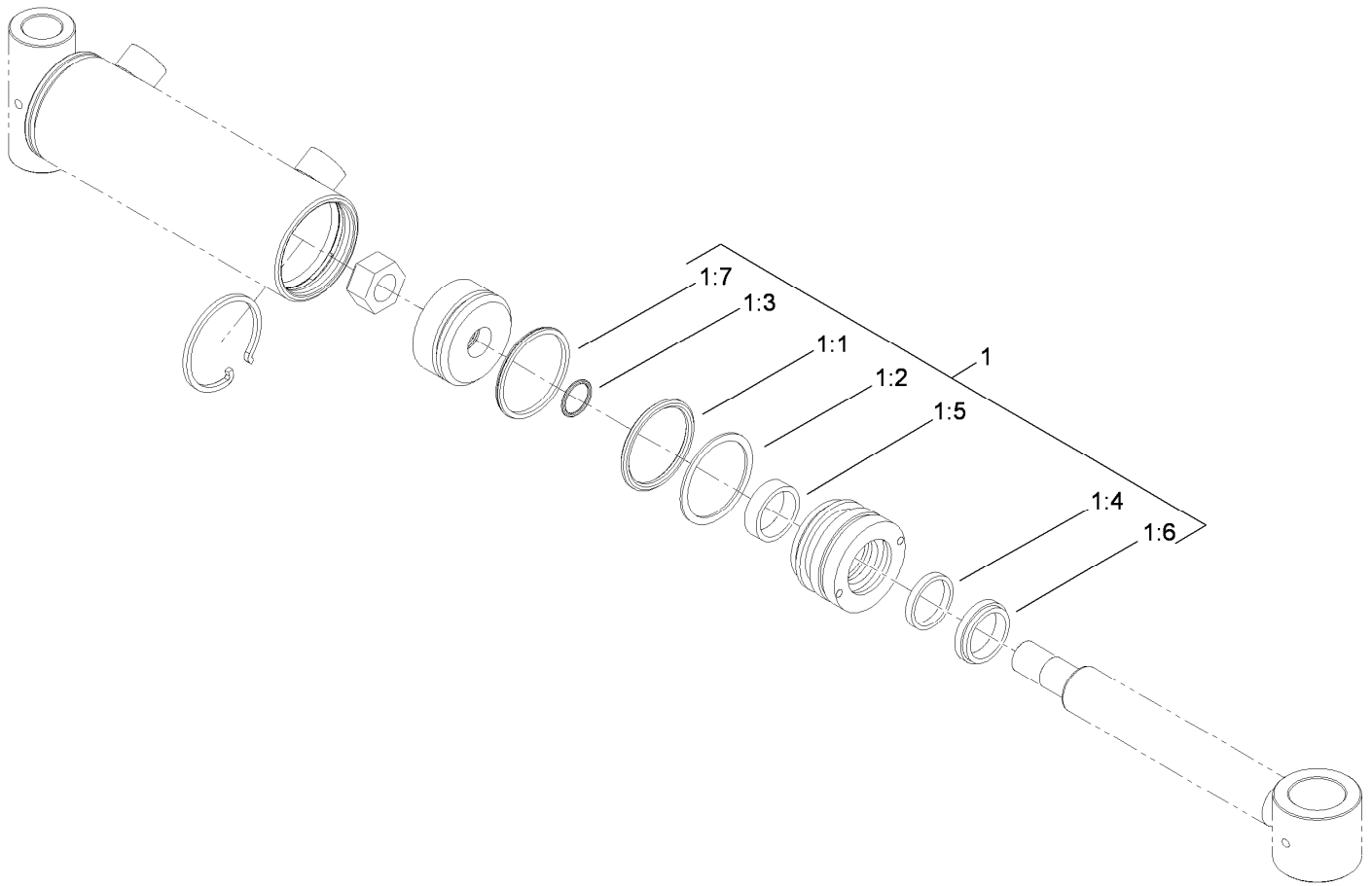
● Not serviced separately



Hydraulic Cylinder Assembly No. 114-4830

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-5611	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	Backup ●
1:3		1	Seal-Bp ●
1:4		1	Seal-Bs ●
1:5		1	Ring-Wear ●
1:6		1	Seal-Dust ●
1:7		1	O-Ring ●

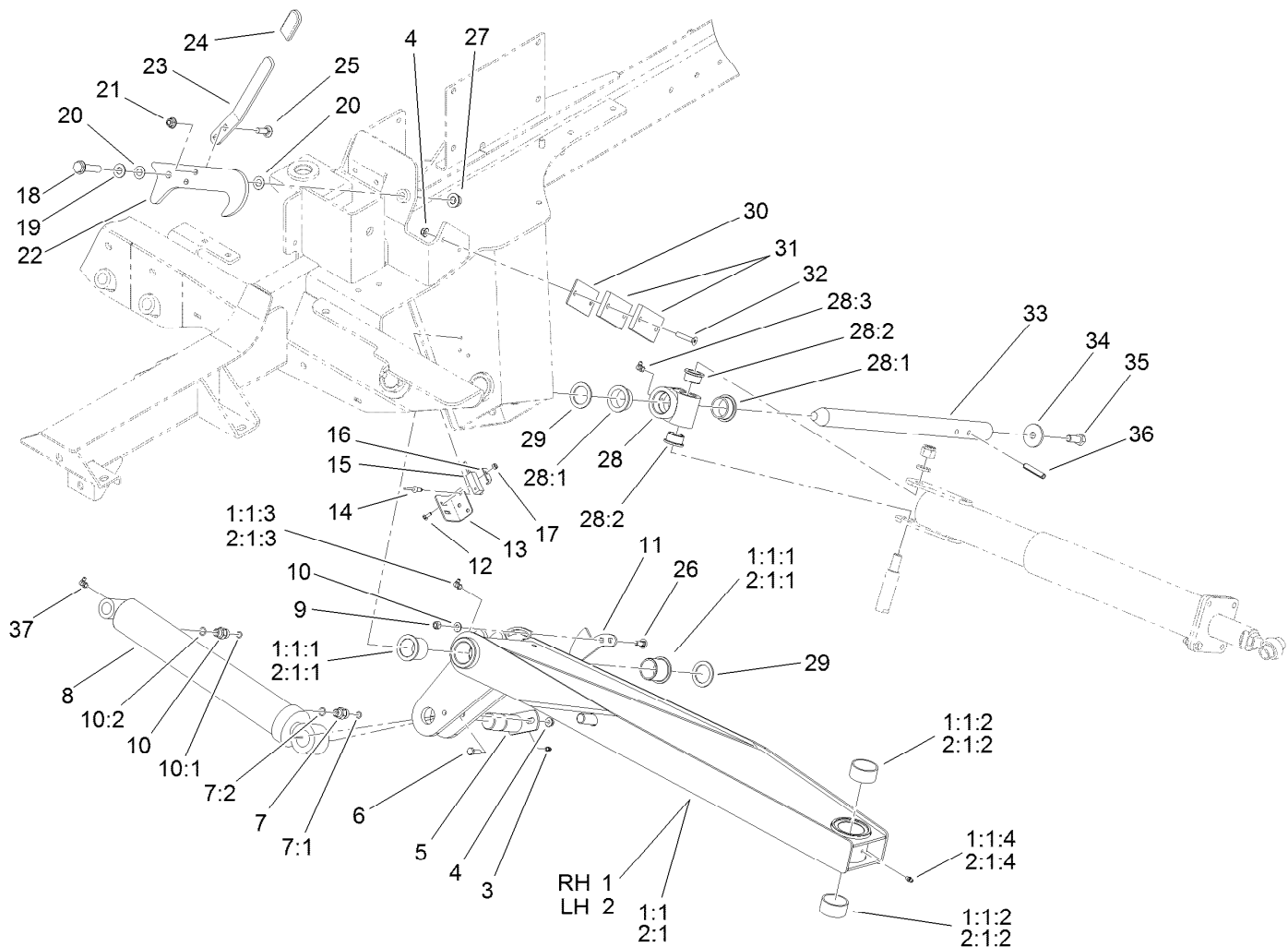
● Not serviced separately



Hydraulic Cylinder Assembly No. 114-4831

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-5611	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	Backup ●
1:3		1	Seal-Bp ●
1:4		1	Seal-Bs ●
1:5		1	Ring-Wear ●
1:6		1	Seal-Dust ●
1:7		1	O-Ring ●

● Not serviced separately



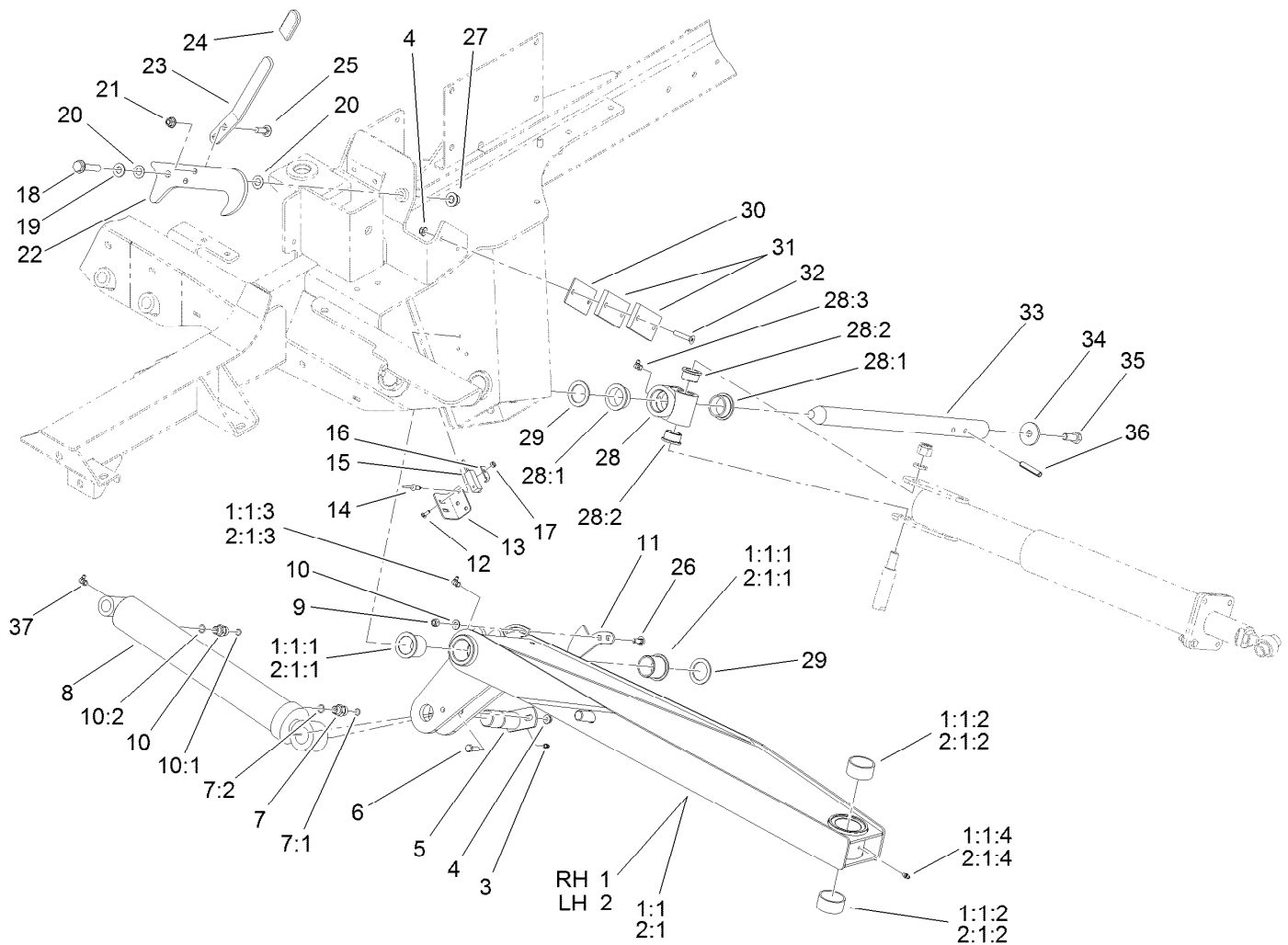
Wing Lift Arm Assembly

Ref.	Part Number	Qty.	Description
1	114-5650-01	1	RH Lift Arm ASM ●
1:1		1	Arm-Lift, RH ●■
1:1:1	69-6470	2	Bushing-Castor ●
1:1:2	114-5596	2	Bushing-Straight ●
1:1:3	302-60	1	Fitting-Grease ●
1:1:4	302-5	1	Fitting-Grease ●
2	114-5660-01	1	LH Lift Arm ASM
2:1		1	Arm-Lift, LH ■
2:1:1	69-6470	2	Bushing-Castor
2:1:2	114-5596	2	Bushing-Straight
2:1:3	302-60	1	Fitting-Grease
2:1:4	302-5	1	Fitting-Grease
3	302-5	2	Fitting-Grease
4	104-8300	6	Nut-HF, NI
5	125-1912	2	Pin-Pivot
6	322-5	2	Screw-HH
7	340-2	2	Fitting-Straight
7:1	237-22	1	O-Ring

Ref.	Part Number	Qty.	Description
7:2	237-42	1	O-Ring
8	114-5685	2	HYD Cylinder ASM
9	104-8300	4	Nut-HF, NI
10	119-7707	2	Fitting-HYD, Straight (Check)
10:1	237-22	1	O-Ring
10:2	237-42	1	O-Ring
11	112-7339	2	Plate-Sensing
12	3229-34	2	Screw-CARR
13	112-7338	2	Plate-Aluminum
14	3290-412	6	Rivet-Blind
15	106-9288	2	Sensor-Proximity, Ferrous
16	100-4872	2	Plate-Switch, Neutral
17	3296-2	2	Nut-Lock, NI
18	3234-46	2	Screw-HHF
19	3256-26	2	Washer-Flat
20	104-3577	4	Washer
21	104-8301	4	Nut-HF, NI

● Not illustrated

■ Not serviced separately



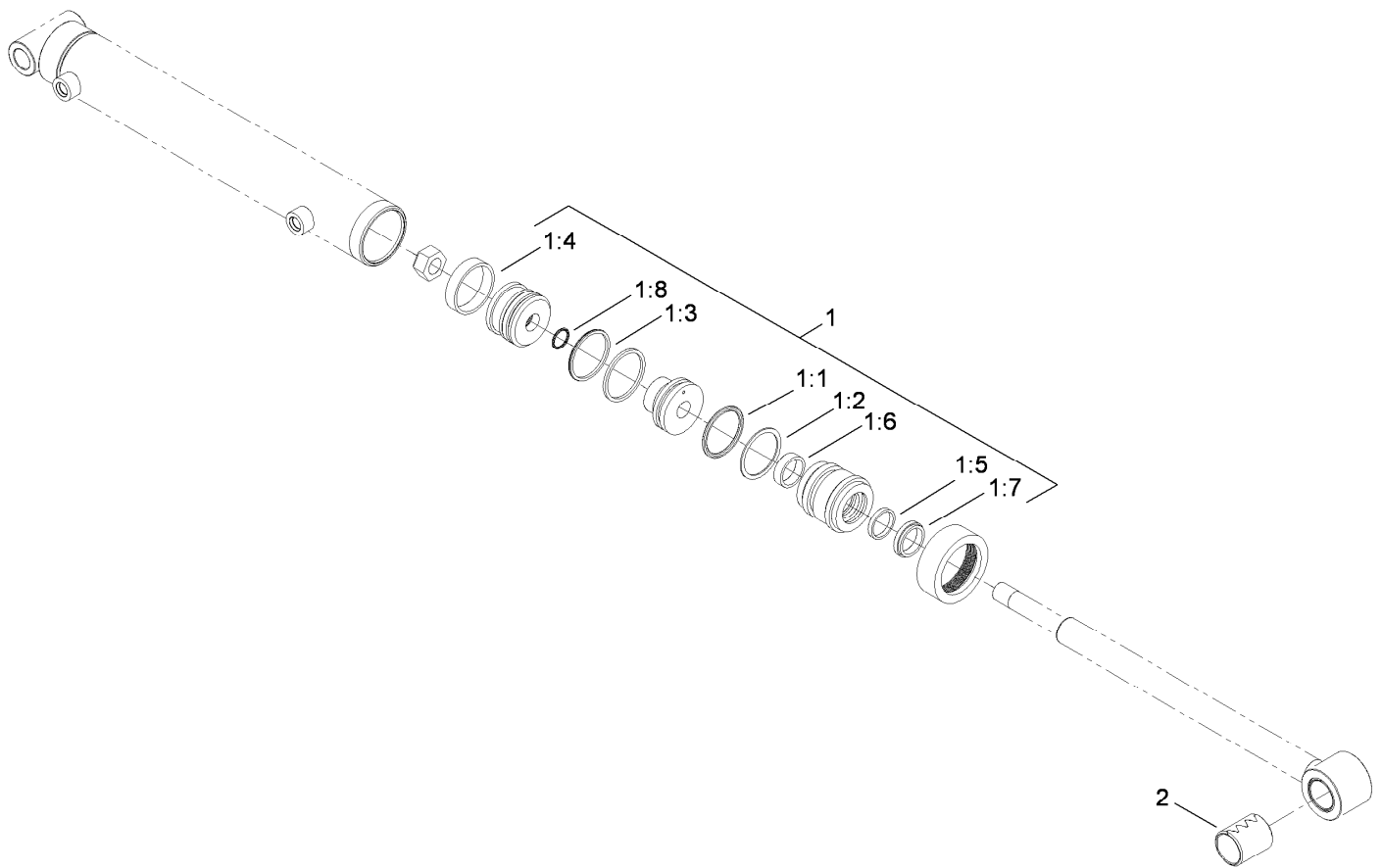
Wing Lift Arm Assembly (continued)

Ref.	Part Number	Qty.	Description
22	119-7723-03	2	Latch-Wing
23	114-5659-03	2	Handle-Latch
24	48-7081	2	Grip-Plastic
25	3231-25	4	Bolt-CARR
26	3230-16	4	Screw-CARR
27	99-5107	2	Nut-Lock
28	115-5468	2	Pivot Hub ASM
28:1	115-5469	2	Bushing-Flange
28:2	114-5680	2	Bushing-Flange
28:3	302-60	1	Fitting-Grease

Ref.	Part Number	Qty.	Description
29	98-1452	4	Washer-Thrust
30	114-5675	2	Shim-Pad
31	69-9300	4	Pad-Bumper
32	3289-22	4	Screw-FH
33	121-3882	2	Shaft-Pivot, Lift Arm
34	106-2008	2	Washer-Thrust
35	325-5	2	Screw-HH
36	117-5479	4	Pin-Spring
37	302-60	2	Fitting-Grease

● Not illustrated

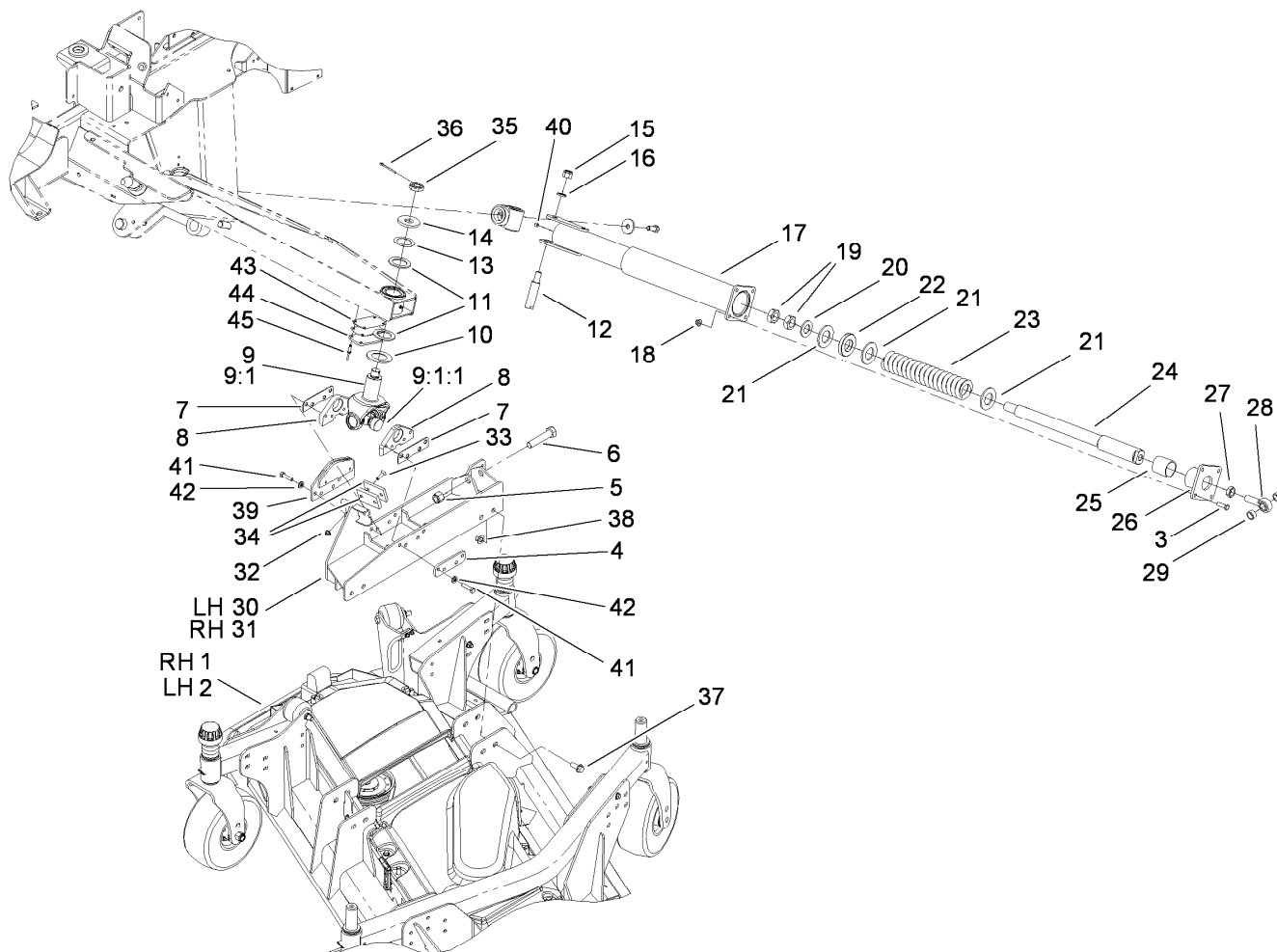
■ Not serviced separately



Hydraulic Cylinder Assembly No. 114-5685

Ref.	Part Number	Qty.	Description
1	114-5612	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	Backup ●
1:3		1	Seal-Bp ●
1:4		1	Ring-Wear ●
1:5		1	Seal-Bs ●
1:6		1	Ring-Wear ●
1:7		1	Seal-Dust ●
1:8		1	O-Ring ●
2	117-9407	1	Bushing-Connex

● Not serviced separately



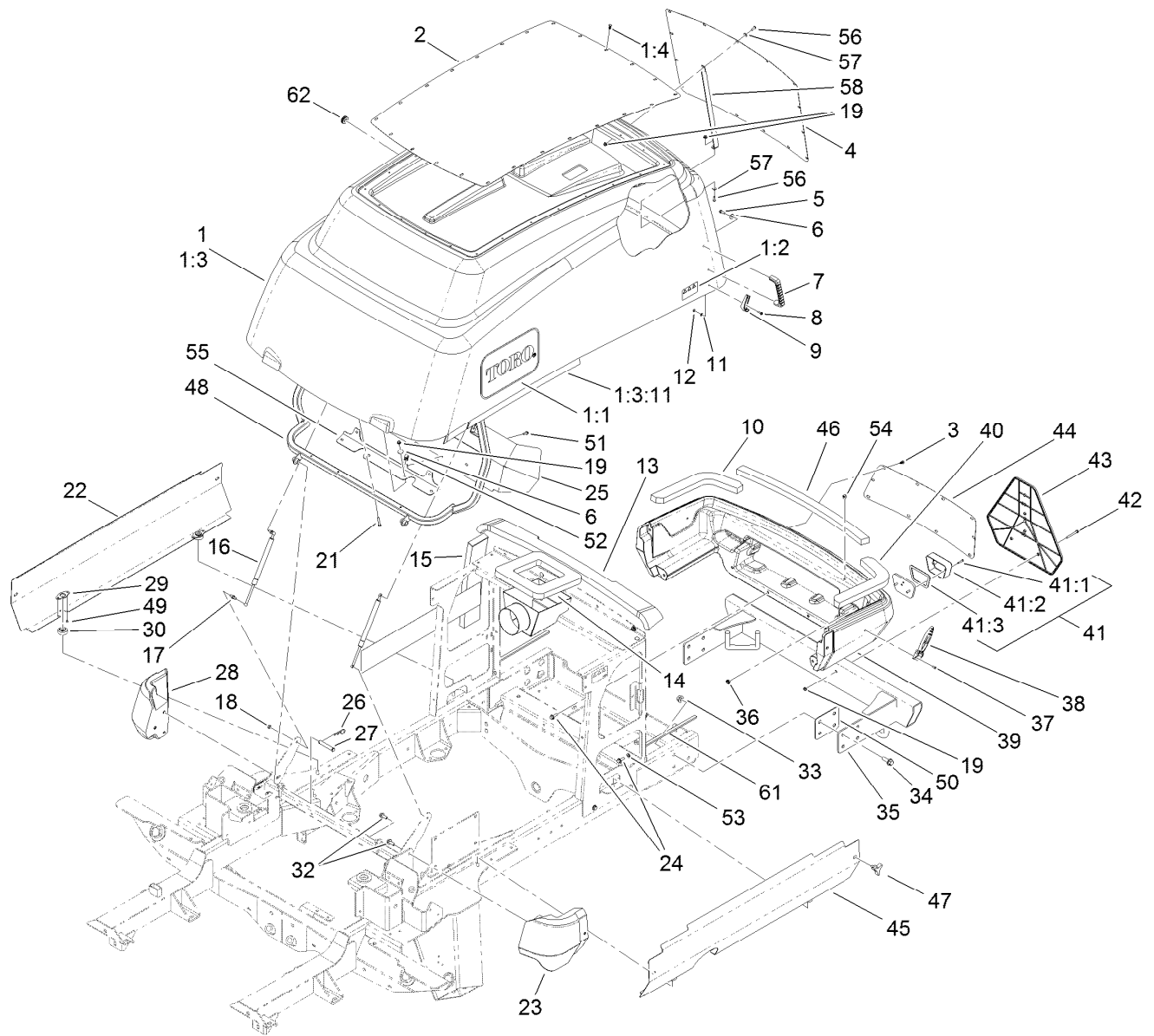
Wing Connection and Impact Arm Assembly

Ref.	Part Number	Qty.	Description
1		1	Right Deck ASM ●■
2		1	Left Deck ASM ■
3	323-7	8	Screw-HH
4	117-9419	2	Plate-Spacer
5	3296-51	2	Nut-Lock, NI
6	328-5	2	Screw-HH
7	104-0731	4	Shim
8	115-8870-03	4	Mount-Base
9	114-5640-03	2	Joint Yoke ASM
9:1		1	Yoke-Joint ■
9:1:1	104-4299	1	Cross And Bearing Kit
10	104-0720	2	Spacer
11	104-0721	4	Washer-Thrust
12	104-2281	2	Shaft-Pivot
13	114-5641	2	Washer-Thrust
14	104-0719	2	Washer-Hardened
15	3296-53	2	Nut-Lock, NI
16	3253-8	2	Washer-Lock
17	112-7330-03	2	Arm-Impact, Rear
18	104-8301	8	Nut-HF, NI
19	3220-9	4	Nut-Jam
20	3256-62	2	Washer-Flat
21	114-5986	6	Washer-Plain
22	114-5992	2	Bearing-Plastic

Ref.	Part Number	Qty.	Description
23	114-5993	2	Spring-Compression
24	117-9404	2	Shaft-Spring
25	114-5989	2	Bushing-Plain
26	114-5677-03	2	Housing
27	3220-7	2	Nut-Jam
28	105-2806	2	End-Rod
29	74-3730	4	Spacer-Spindle, Rear
30	114-0925-01	1	Connection-Deck, LH
31	114-0926-01	1	Connection-Deck, RH
32	104-8300	4	Nut-HF, NI
33	32108-103	4	Screw-FH
34	69-9290	4	Pad-Bumper
35	99-3139	2	Nut
36	3272-25	2	Pin-Cotter
37	3234-38	16	Screw-HHF
38	99-5107	16	Nut-Lock
39	119-4525-01	2	Stop
40	285-17	2	Plug-Pipe
41	323-43	16	Screw-HH
42	100-4852	16	Washer-Hardened
43	119-4522	4	Shim-Stop
44	119-4521	2	Pad-Stop
45	3269-35	8	Rivet-Blind

● Not illustrated

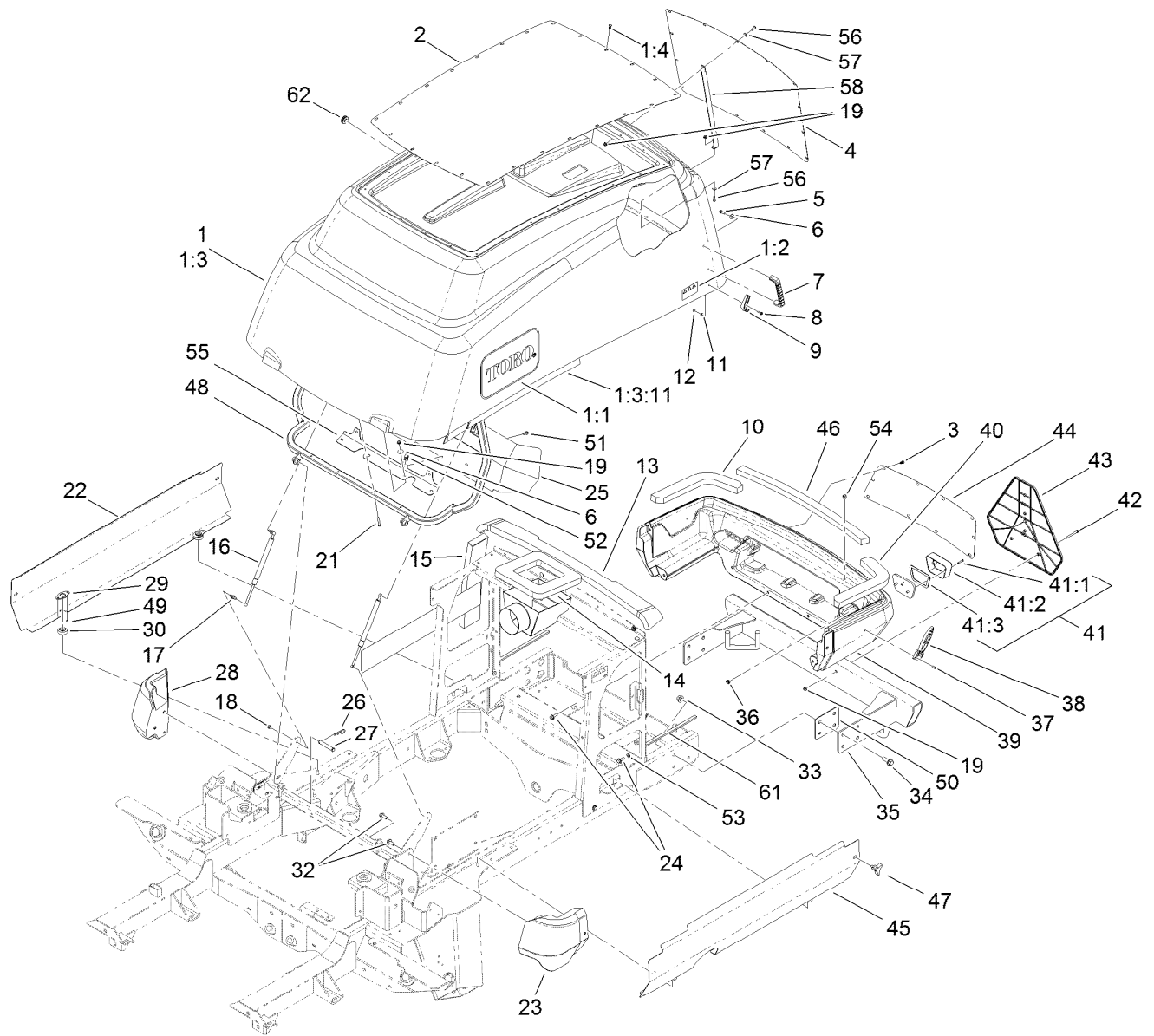
■ Not serviced separately



Hood and Bumper Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	117-9405	1	Hood ASM	14	114-0186	1	Foam-Hood, Air Box
1:1	114-0990	2	Decal	15	114-0184	2	Foam-Hood, Side
1:2	106-6754	2	Decal-Danger	16	114-5532	2	Cylinder-Gas
1:3		1	Hood ASM ●	17	103-5752	4	Stud-Ball
1:3:11	114-5527	1	Tape-Heat Shield	18	32153-3	4	Nut-Hex, Side Deform
1:4	117-2382	38	Plug-Plastic	19	104-7201	12	Nut-HF
2	114-0076-03	1	Screen-Hood, Top	21	321-10	8	Screw-HH
3	117-2382	48	Plug-Plastic	22	114-4890-03	1	Panel-Side
4	114-0077-03	1	Screen-Hood, Back	23	117-5456	1	Shroud-Front, LH
5	46-8091	4	Screw-HWH	24	3234-29	8	Screw-HHF
6	87-6630	12	Washer-Plain	25	115-5498-03	1	Shield-Heat
7	65-5100	2	Handle-Door	26	92-2762	2	Pin-Hair
8	3274-39	4	Screw-HSBH	27	283-55	2	Pin-Clevis
9	103-2897	2	Latch-Catch	28	117-5457	1	Shroud-Front, RH
10	114-0187	1	Foam-Rear, RH	29	114-5619	4	Plate-Grommet
11	3256-14	4	Washer-Flat	30	114-4869	4	Grommet
12	3296-12	4	Nut-Lock, NI	32	3234-42	6	Screw-HHF
13	114-0185	1	Foam-Hood, Top	33	99-5107	8	Nut-Lock

● Not serviced separately

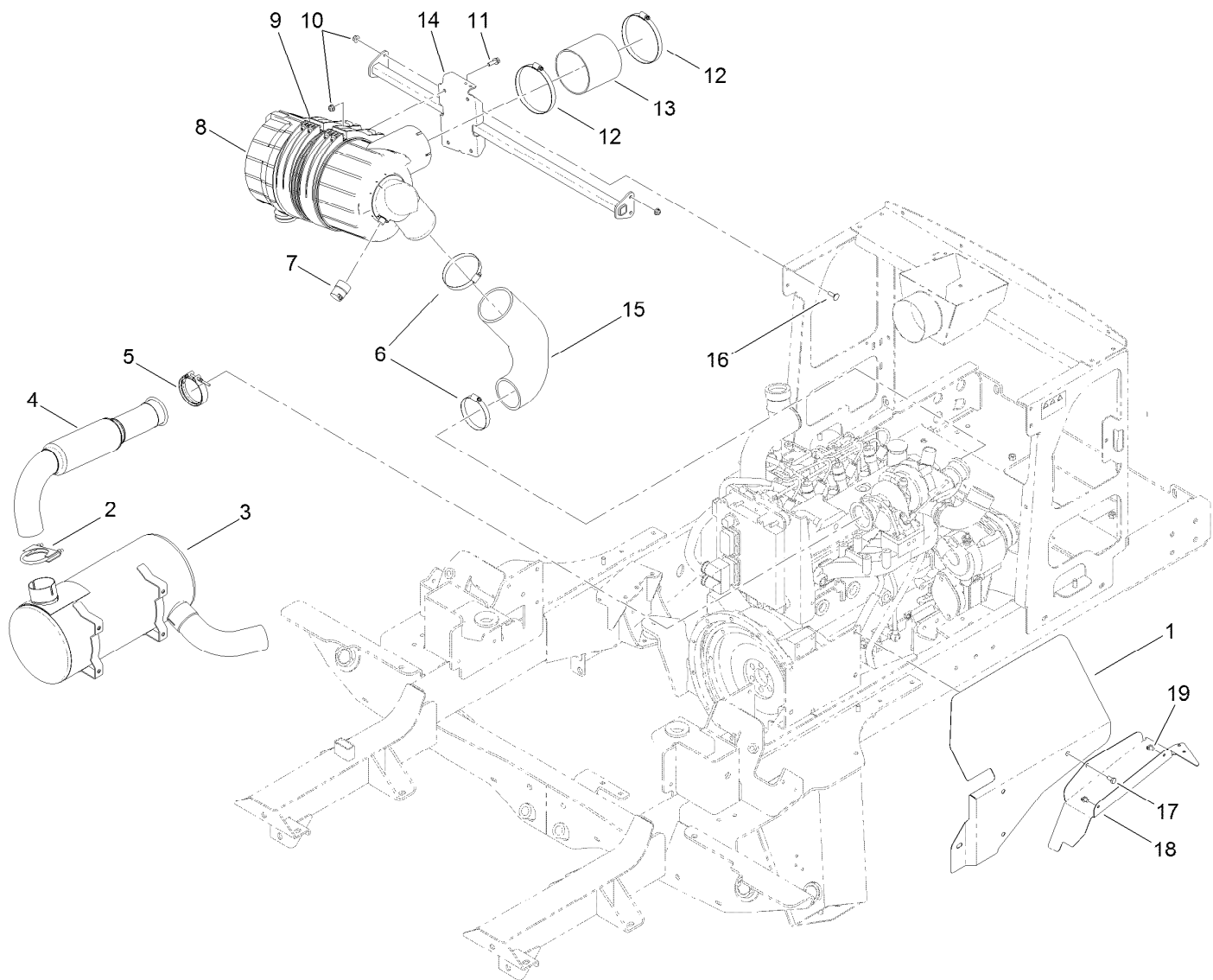


Hood and Bumper Assembly (continued)

Ref.	Part Number	Qty.	Description
34	100-6116	8	Screw-HHF
35	115-5457-03	1	Bumper
36	3290-506	4	Nut
37	3234-4	2	Screw-HHF
38	103-2898	2	Latch-Rubber
39	119-8251	1	Shroud ASM-Lower, Rear
40	114-0188	1	Foam-Rear, LH
41	104-6662	2	Stop And Tail Lamp ASM
41:1	32144-93	4	Screw-PPHTF
41:2	87-6300	2	Lens-Light, Tail
41:3	87-6310	2	Gasket-Light, Tail
42	114-8410	2	Screw-HHF
43	92-7760	1	Emblem-Vehicle, Slow Moving
44	114-4897-03	1	Screen-Shroud, Lower
45	114-5592-03	1	Panel-Side, LH

Ref.	Part Number	Qty.	Description
46	114-0183	1	Foam-Hood, Rear
47	92-9674	4	Knob
48	114-5548-03	1	Frame-Hood
49	1-803035	8	Rivet-Pop
50	115-5458-03	1	Shim-Bumper
51	3234-4	3	Screw-HHF
52	107069	3	Clip
53	3256-23	4	Washer-Plain
54	32180-030	2	Clip-Tie
55	115-5497-03	1	Plate-Support
56	99-7335	2	Screw
57	3256-1	2	Washer-Flat
58	115-5522-03	1	Strap-Hood
61	107-8676	2	Seal-Foam
62	104-1453	1	Grommet

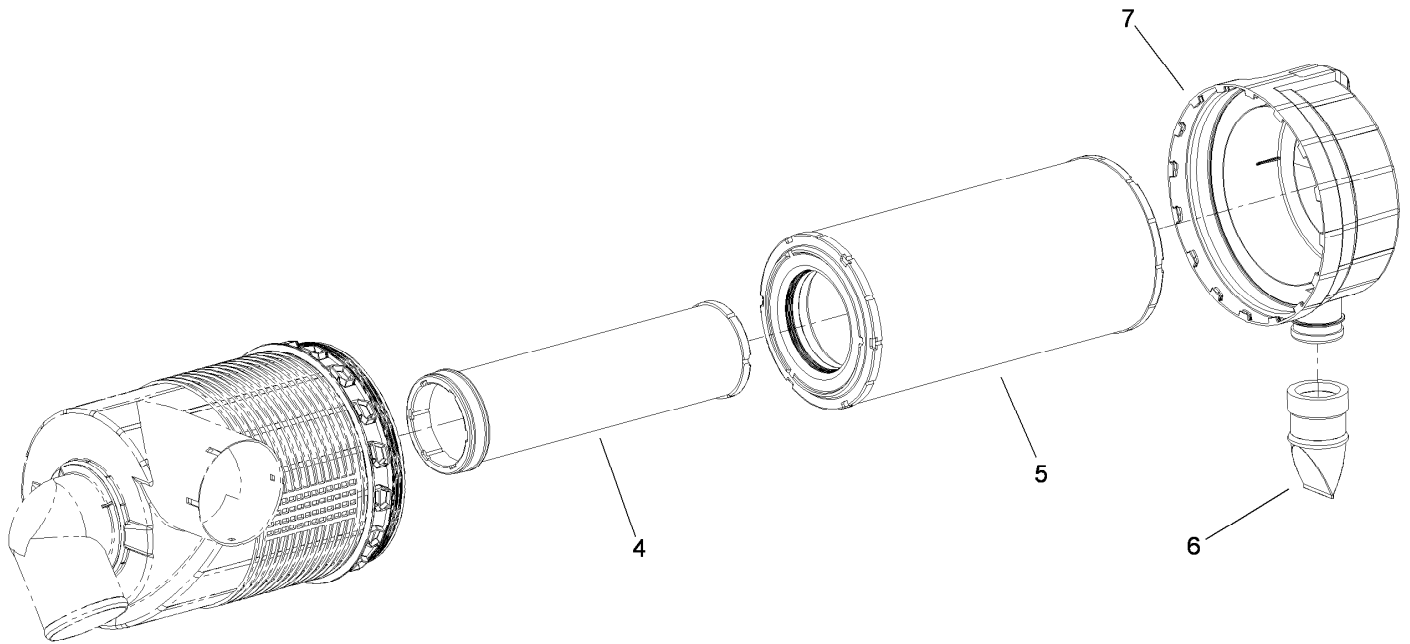
● Not serviced separately



Air Cleaner and Muffler Assembly

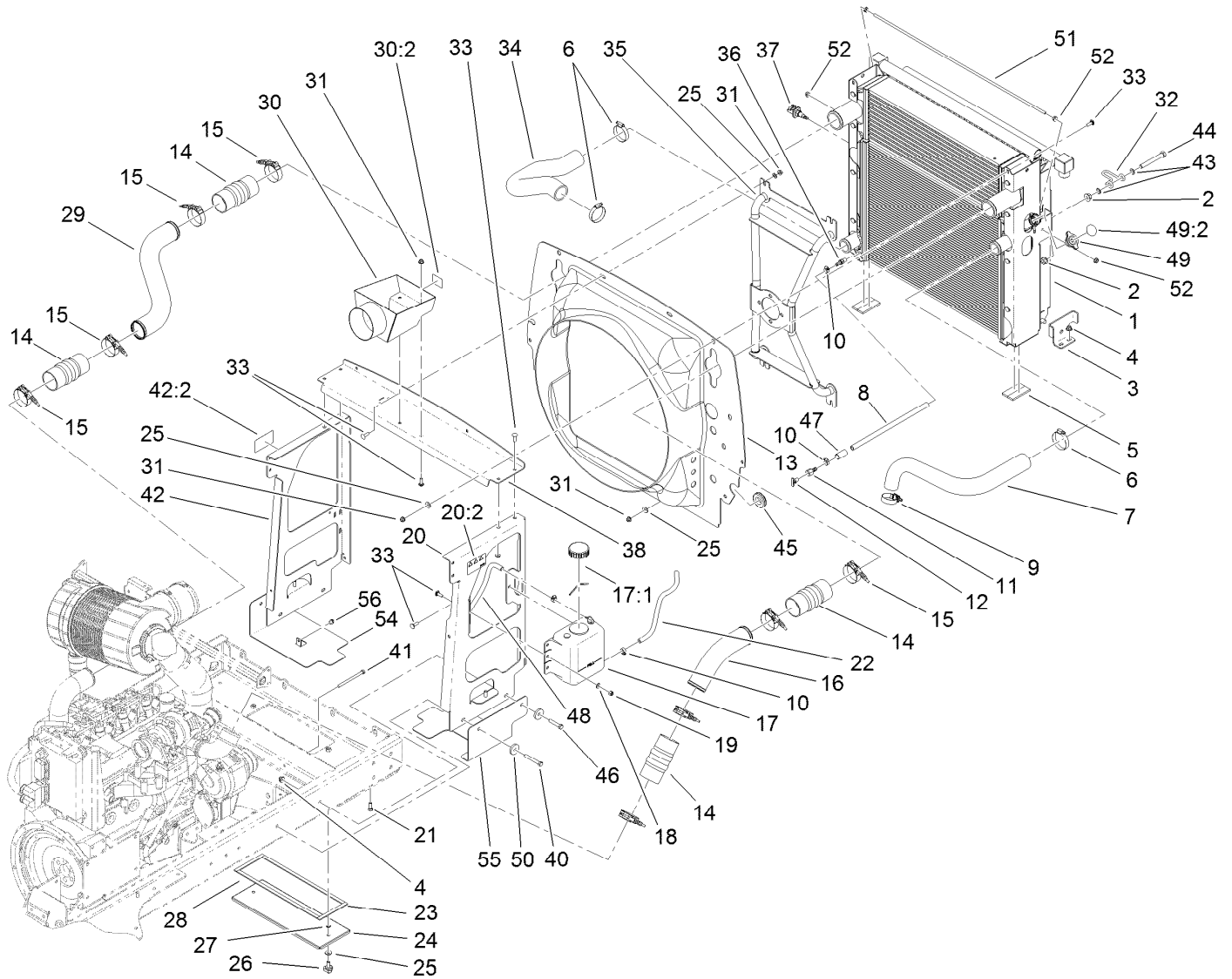
Ref.	Part Number	Qty.	Description
1	117-9417-03	1	Shield-Heat
2	112-7310	1	Clamp-Muffler
3	114-5589	1	Muffler
4	114-5588	1	Tube-Exhaust
5	112-7323	1	Clamp-Exhaust
6	114-4938	2	Clamp-Worm
7	69-1940	1	Indicator-Electrical
8	112-7329	1	Air Cleaner ASM
9	112-7340	2	Band-Mounting, Air Cleaner
10	104-8300	8	Nut-HF, NI

Ref.	Part Number	Qty.	Description
11	3234-29	4	Screw-HHF
12	2412-46	2	Clamp
13	112-7371	1	Hose-Air
14	112-7348-03	1	Mount-Cleaner, Air
15	125-5323	1	Hose-Intake, Air
16	3230-2	4	Bolt-CARR
17	33104-016	4	Screw-HHF
18	117-9448-03	1	Shield-Heat
19	32180-030	2	Clip-Tie



Air Cleaner Assembly No. 112-7329

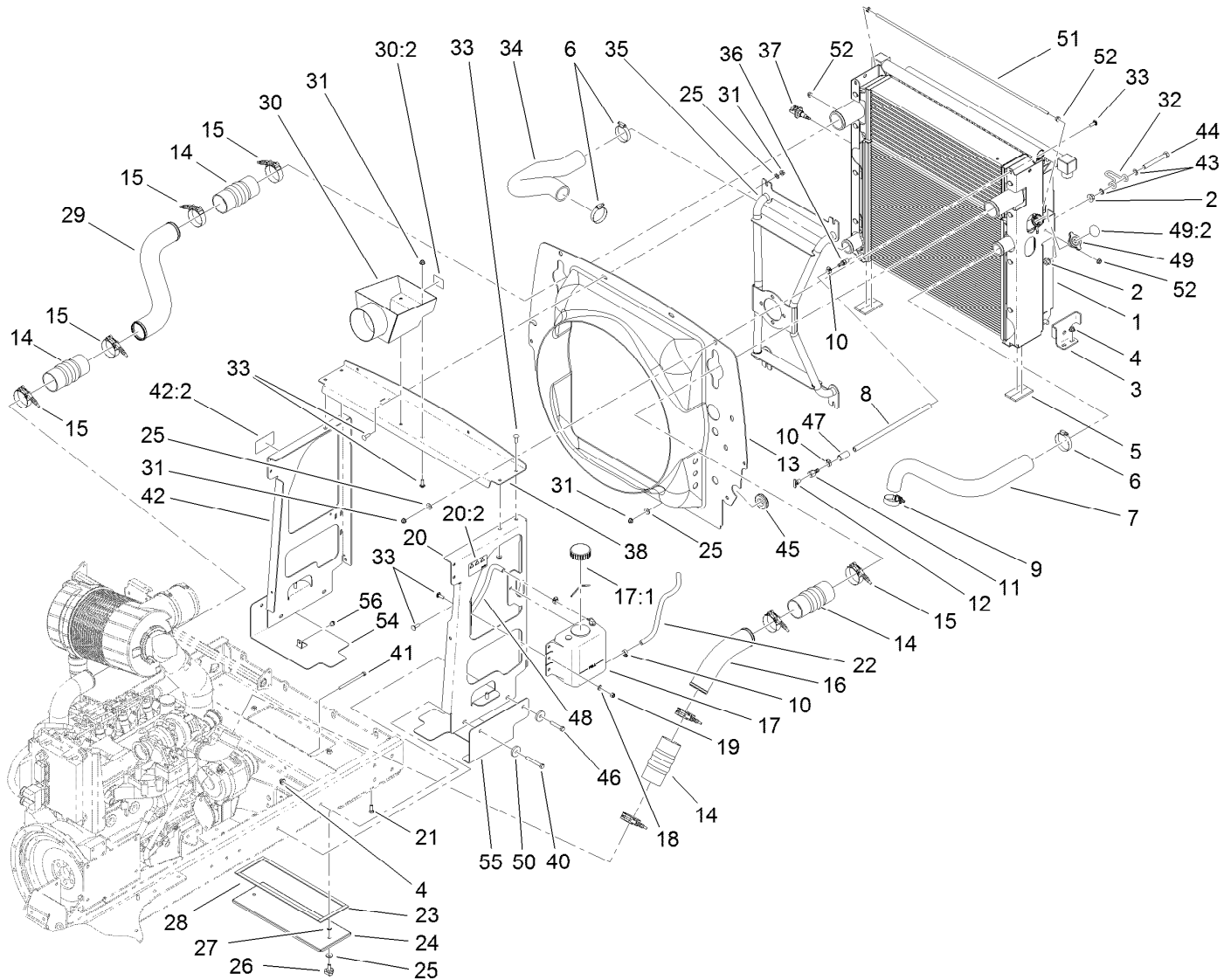
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	115-8877	1	Filter-Air, Engine (Safety)
5	115-8887	1	Filter-Air, Engine (Primary)
6	114-5624	1	Valve-Vacuator
7	114-5625	1	Cover ASM



Radiator and Fan Shroud Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1		1	Radiator ASM ●	18	3256-23	2	Washer-Plain
2	32128-49	4	Nut-HHF	19	3296-29	2	Nut-Lock, NI
3	115-5433-01	2	Plate-Support, Cooler	20	115-5438	1	LH Radiator Support ASM
4	104-8301	8	Nut-HF, NI	20:2	106-6754	1	Decal-Danger
5	52-5260	4	Pad-Rubber	21	323-6	4	Screw-HH
6	2412-130	3	Clamp-Hose	22	106-1126	1	Hose-Fuel
7	112-7285	1	Hose-Upper, Radiator	23	105-0778	2	Strip-Foam
8	94-5625	1	Hose	24	104-2287-03	1	Cover-Frame
9	2412-111	1	Clamp	25	3256-3	10	Washer-Flat
10	2412-108	5	Clamp-Worm	26	95-9648	2	Knob
11	354-94	1	Fitting-Female, Barbed	27	32151-72	2	Ring-Retaining
12	93-5528	1	Fitting-Cock, Drain	28	105-0777	2	Strip-Foam
13	121-3870	1	Shroud-Fan	29	112-7282	1	Tube-Cac, Cold (Rigid)
14	112-7283	4	Tube-Cac, Flexible	30	117-5468	1	Air Box ASM
15	114-0031	8	Clamp, T-Bolt	30:2	93-7275	1	Decal-Fluid, Starting
16	112-7281	1	Tube-Cac, Hot (Rigid)	31	104-8300	14	Nut-HF, NI
17	120-5571	1	Coolant Reservoir ASM	32	104-5429	2	Clamp-Form, Wire
17:1	87-7050	1	Cap-Reservoir	33	3230-2	14	Bolt-CARR

● Not serviced separately

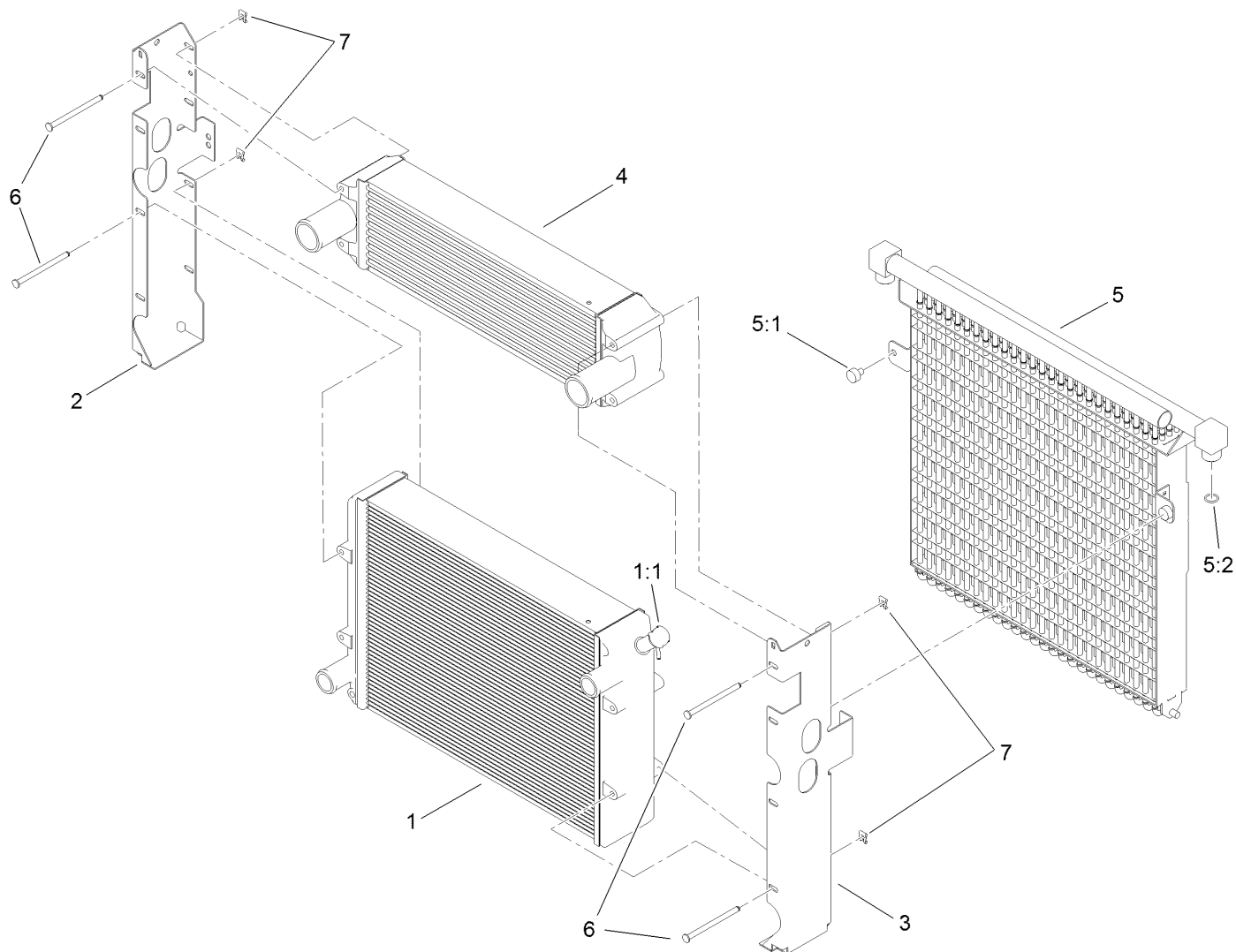


Radiator and Fan Shroud Assembly (continued)

Ref.	Part Number	Qty.	Description
34	112-7284	1	Hose-Lower, Radiator
35	125-5255-03	1	Bracket-Motor, Fan
36	108-0342	1	Fitting-Straight
37	110-8828	1	Sensor-Level, Coolant
38	114-0155-03	1	Support-Radiator, Top
40	323-14	2	Screw-HH
41	322-38	2	Screw-HH
42	115-5437	1	RH Radiator Support ASM
42:2	106-6754	1	Decal-Danger
43	41-8440	4	Washer
44	325-17	2	Screw-HH
45	108-3723	2	Grommet

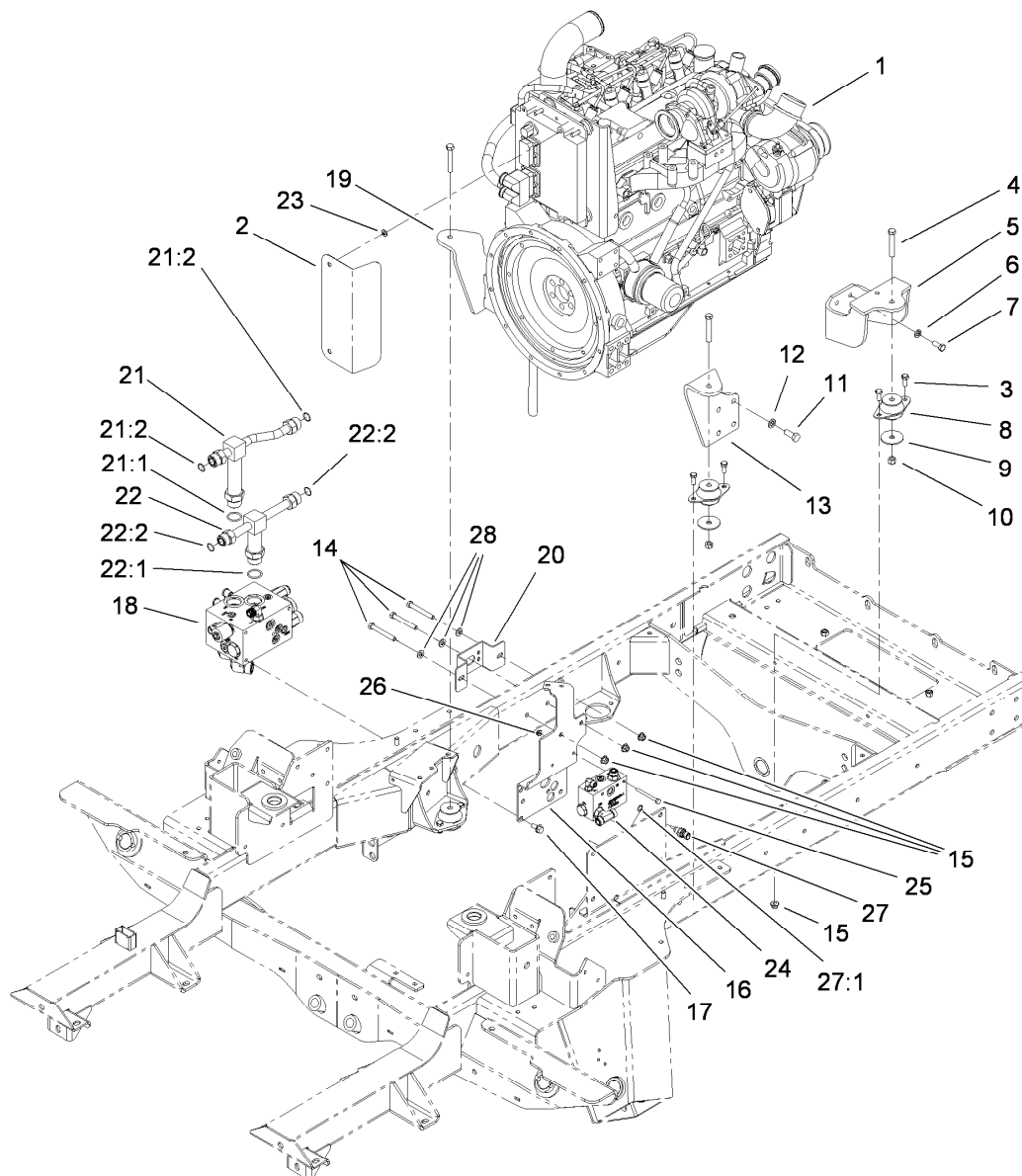
Ref.	Part Number	Qty.	Description
46	323-11	2	Screw-HH
47	114-5530	1	Sleeve-Hose
48	109-0309	1	Hose-Fuel
49	115-5440	1	Radiator Cap ASM
49:2	106-6755	1	Decal-Cap, Radiator
50	1-543610	4	Washer-Clutch
51	115-5496	1	Rod-Support
52	32128-20	4	Nut-HF
54	119-8254-01	1	Bracket-Diffuser, RH
55	119-8255-01	1	Bracket-Diffuser, LH
56	32180-030	1	Clip-Tie

● Not serviced separately



Radiator Assembly

Ref.	Part Number	Qty.	Description
1	114-5542	1	Radiator
1:1	93-5957	1	Cap-Radiator
2	114-5540	1	Bracket-Cooler, RH
3	114-5541	1	Bracket-Cooler, LH
4	114-5543	1	Cooler-Charge, Air
5	114-5544	1	Cooler-Oil
5:1	115-5495	2	Bumper-Rubber
5:2	340-65	2	O-Ring
6	114-5545	8	Pin
7	114-5546	8	Clip-Pin

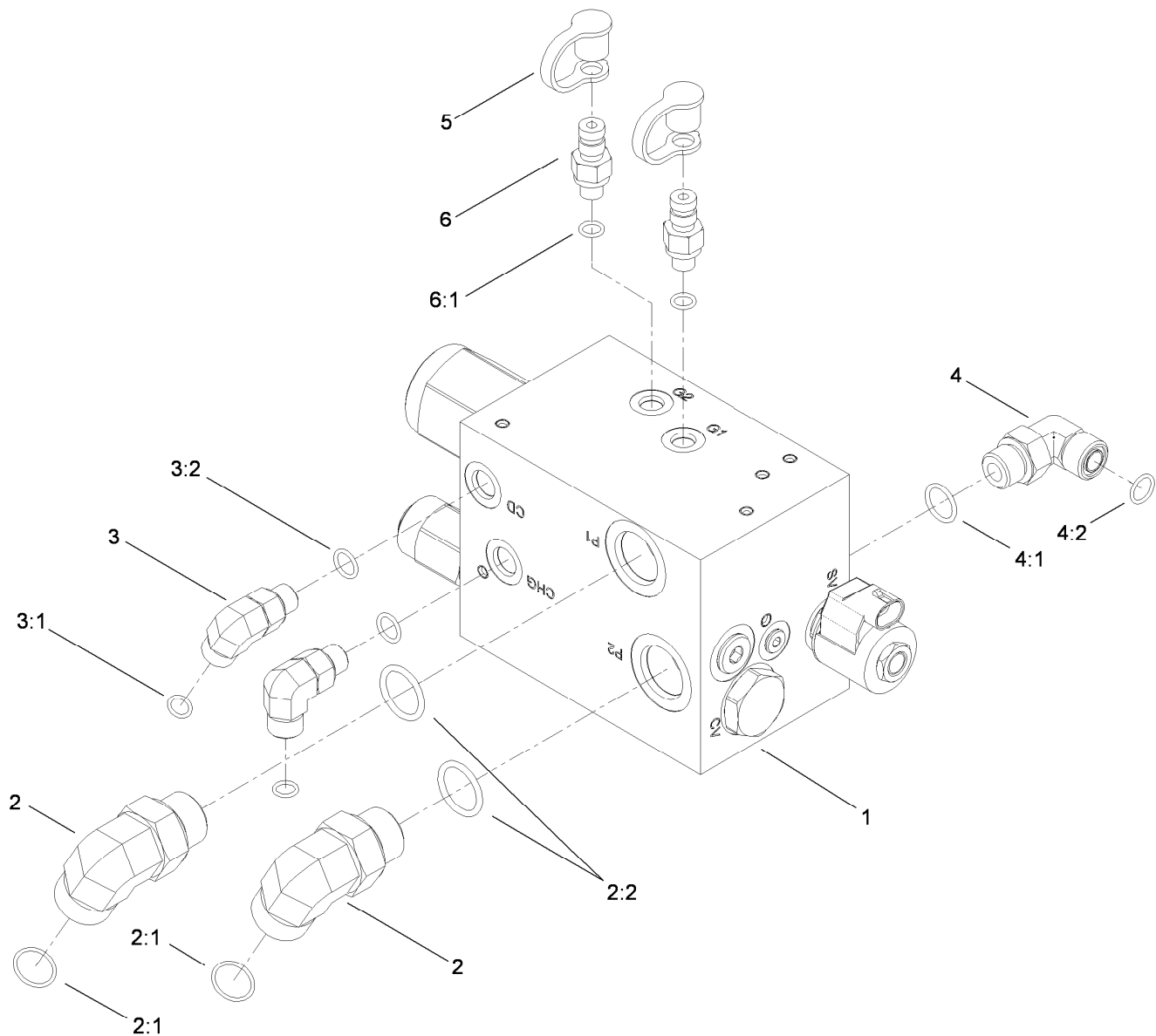


Engine and Mount Assembly

Ref.	Part Number	Qty.	Description
1		1	Engine-Cummins ●
2	114-5591-03	1	Shield-Heat
3	323-5	7	Screw-HH
4	324-11	4	Screw-HH
5	110-6018-03	2	Mount-Engine, Rear
6	3253-6	8	Washer-Lock
7	33115-025	8	Screw-HH
8	53-9681	4	Mount-Engine
9	87-5100	4	Washer-Snubbing
10	3296-48	4	Nut-Lock, NI
11	33116-030	8	Screw-HH
12	3253-7	8	Washer-Lock
13	110-6029-03	1	Mount-Front, LH (Engine Isolator)
14	323-14	3	Screw-HH
15	104-8301	11	Nut-HF, NI
16	112-7422-03	1	Plate-Mount, 4Wd Valve
17	3234-1	4	Screw-HHF

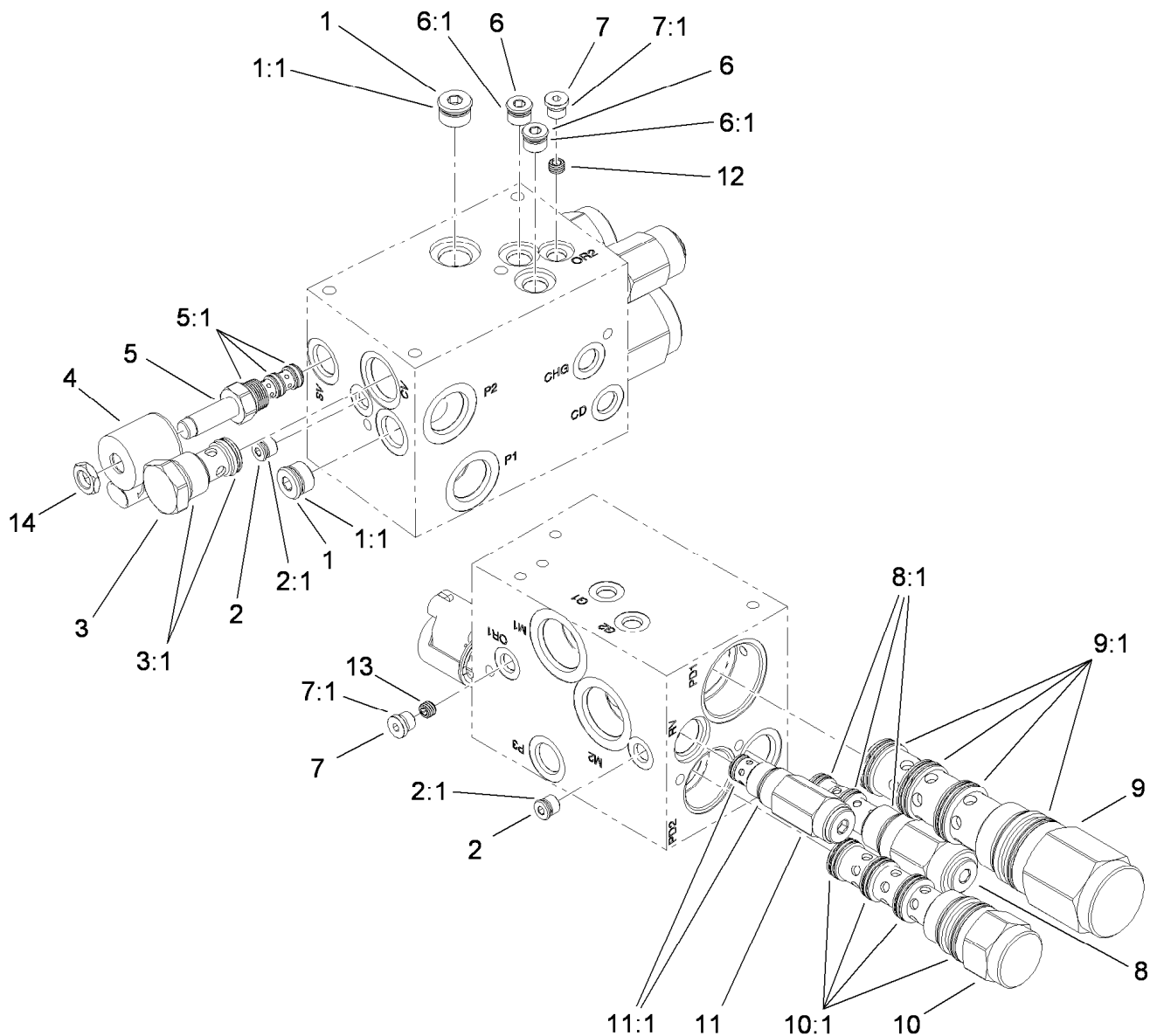
Ref.	Part Number	Qty.	Description
18		1	4Wd Manifold ASM ●
19	110-6028-03	1	Mount-Front, RH (Engine Isolator)
20	114-5560	1	Plate-Mount, Bulkhead
21	114-0878	1	Fitting-Special
21:1	237-146	1	O-Ring
21:2	237-58	2	O-Ring
22	114-0877	1	Fitting-Special
22:1	237-146	1	O-Ring
22:2	237-58	2	O-Ring
23	3256-23	2	Washer-Plain
24		1	Flush Manifold ASM ●
25	321-14	2	Screw-HH
26	104-7201	2	Nut-HF
27	110-8829	1	Sender-Temperature
27:1	237-42	1	O-Ring
28	3256-24	3	Washer-Flat

● Not serviced separately



4 Wheel Drive Hydraulic Manifold Assembly

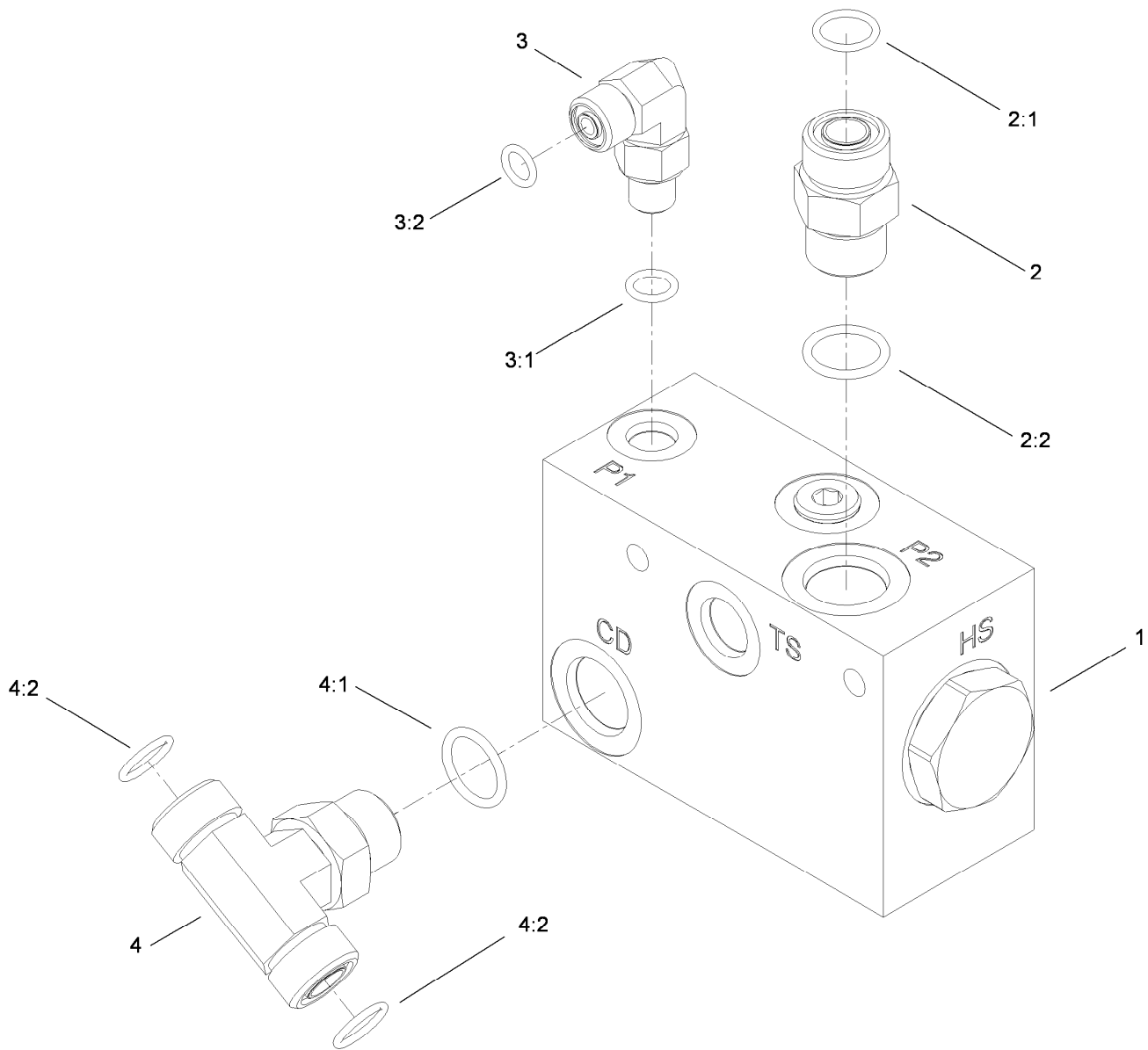
Ref.	Part Number	Qty.	Description
1	110-6063	1	Manifold-4Wd
2	340-142	2	Fitting-Elbow-90
2:1	237-58	1	O-Ring
2:2	237-81	1	O-Ring
3	340-77	2	Fitting-Elbow, 90 DEG
3:1	237-22	1	O-Ring
3:2	237-42	1	O-Ring
4	340-98	1	Fitting-Elbow, 90 DEG
4:1	237-79	1	O-Ring
4:2	237-30	1	O-Ring
5	354-79	2	Cap-Dust
6	354-77	2	Fitting-Quick
6:1	237-78	1	O-Ring



4 Wheel Drive Hydraulic Manifold Assembly No. 110-6063

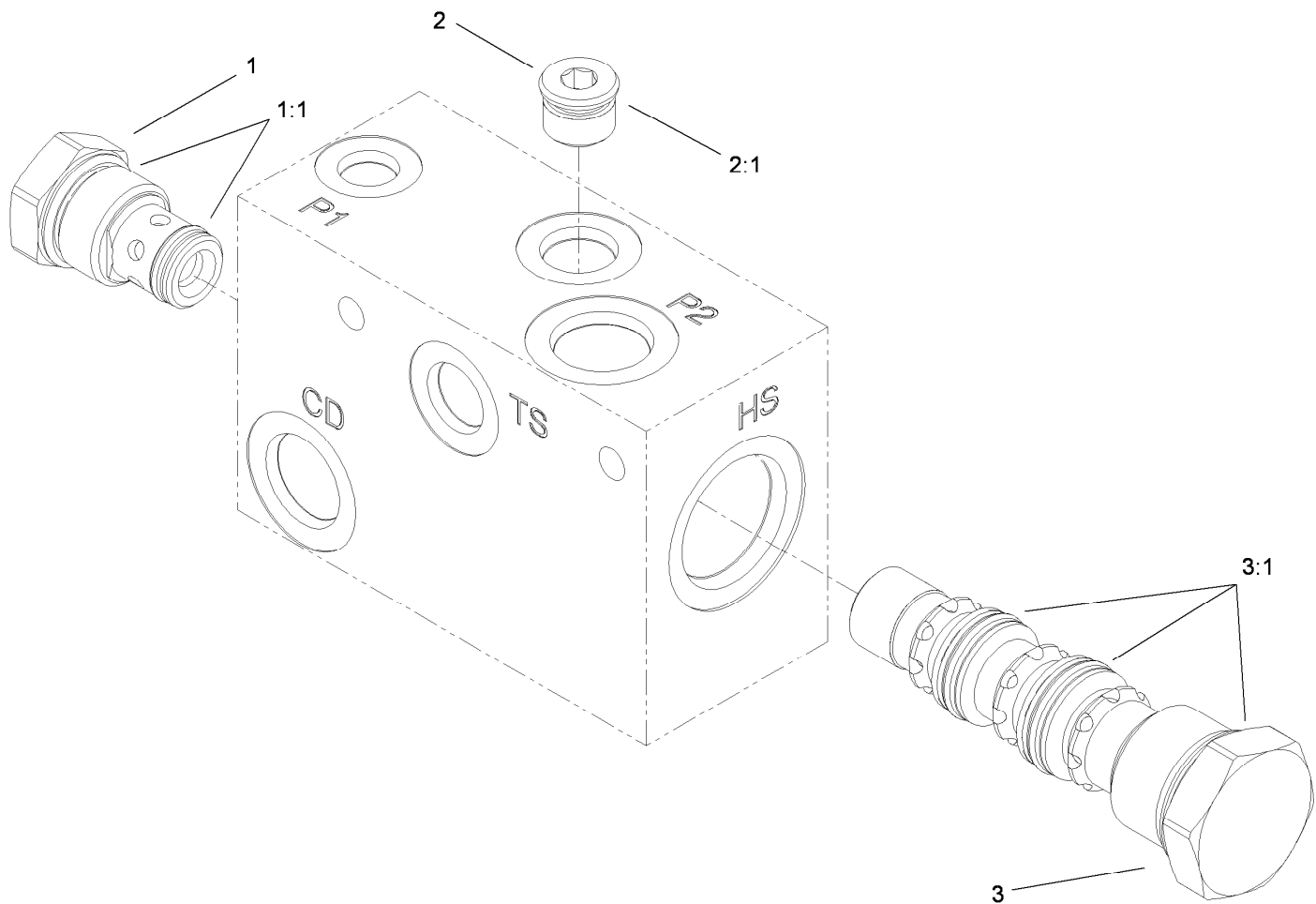
Ref.	Part Number	Qty.	Description
1	106-1027	2	Plug-HYD
1:1	237-79	1	O-Ring
2	106-1025	2	Plug-HYD
2:1	237-78	1	O-Ring
3	110-0468	1	Valve-Check, 5 PSI
3:1	110-0470	1	Seal Kit
4	105-9333	1	Coil-12Vdc
5	106-1995	1	Valve-3 Way
5:1	110-8773	1	Seal Kit
6	106-1026	2	Plug-HYD
6:1	237-42	1	O-Ring
7	353-990	2	Plug ASM

Ref.	Part Number	Qty.	Description
7:1	237-78	1	O-Ring
8	110-6069	1	Valve-Pressure, Red/Rel
8:1	110-6068	1	Seal Kit
9	112-7394	1	Directional-Pilot
9:1	115-5415	1	Seal Kit
10	110-0491	1	Valve-Directional
10:1	106-6775	1	Seal Kit
11	119-7724	1	Valve-Relief, Free Rev
11:1	110-6316	1	Seal Kit
12	107-1987	1	Orifice-0.040
13	110-5973	1	Orifice-0.030
14	110-2634	1	Nut-Coil



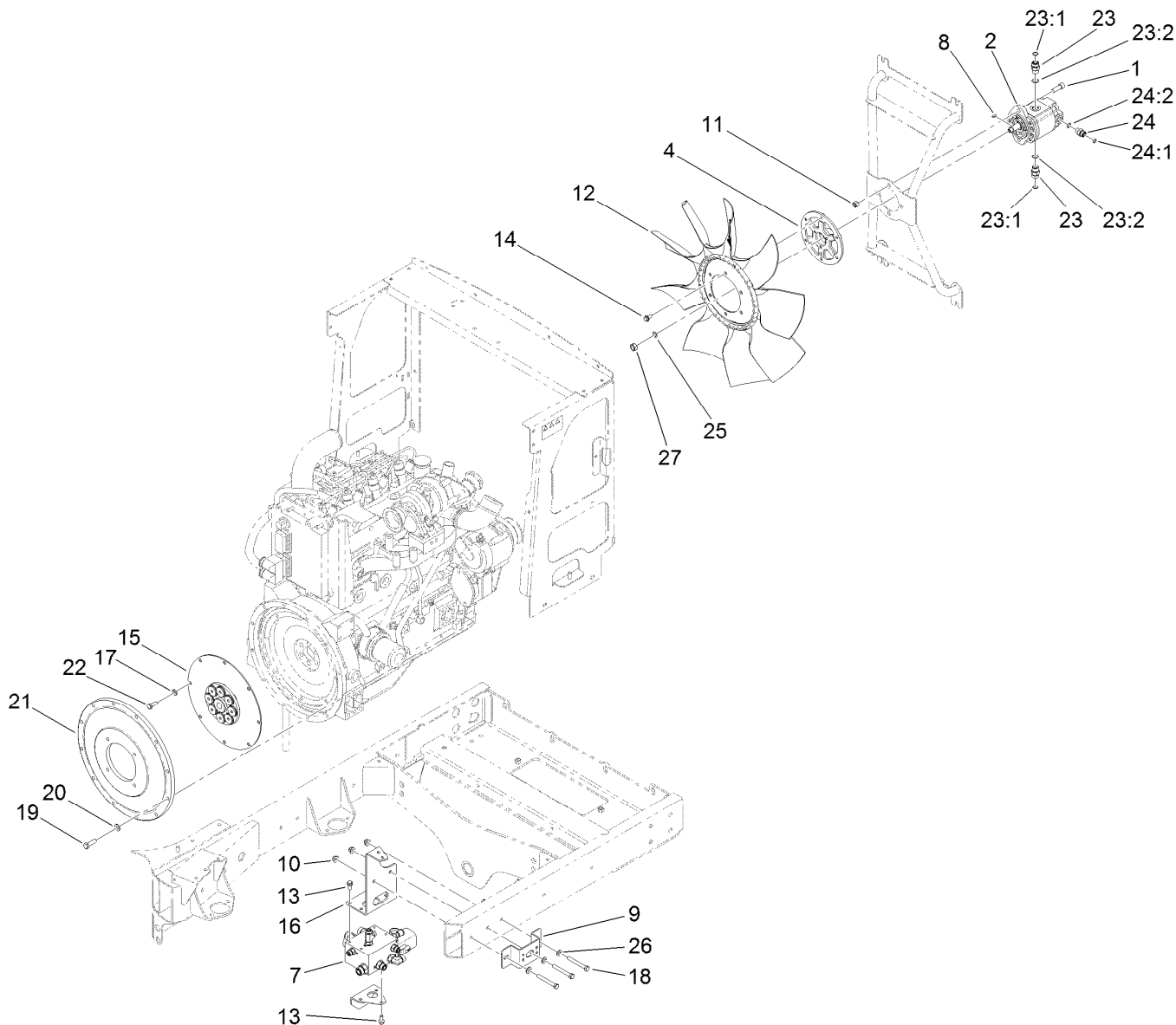
Flush Manifold Assembly

Ref.	Part Number	Qty.	Description
1	120-9869	1	Manifold-Flush
2	340-4	1	Fitting-Straight
2:1	237-30	1	O-Ring
2:2	237-79	1	O-Ring
3	340-132	1	Fitting-Elbow, 90 DEG
3:1	237-78	1	O-Ring
3:2	237-21	1	O-Ring
4	340-157	1	Fitting-HYD, Tee
4:1	237-79	1	O-Ring
4:2	237-30	2	O-Ring



Flush Valve Assembly No. 120-9869

Ref.	Part Number	Qty.	Description
1	110-0469	1	Valve-Check, 180 PSI
1:1	105-9159	1	Seal Kit
2	106-1026	1	Plug-HYD
2:1	237-42	1	O-Ring
3	120-9868	1	Valve-Shuttle, Hot Oil
3:1	120-7597	1	Seal Kit

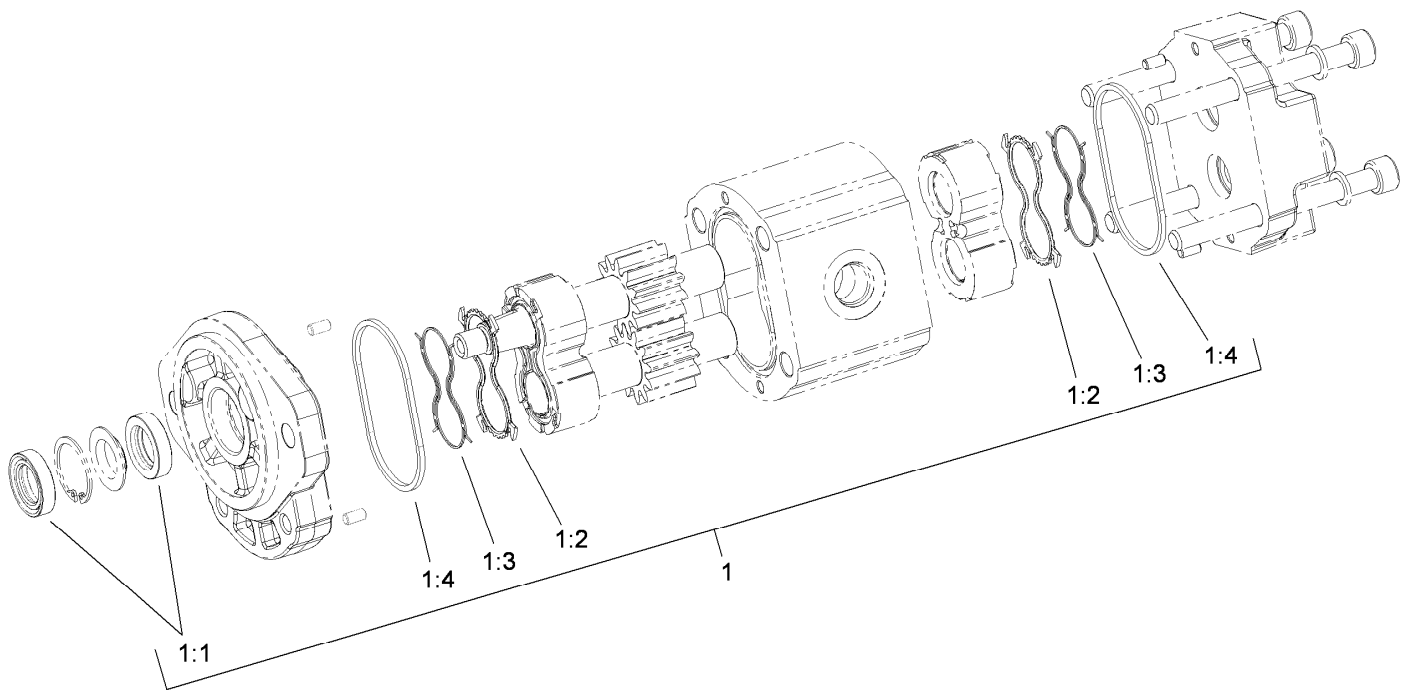


Fan and Coupling Assembly

Ref.	Part Number	Qty.	Description
1	3274-49	2	Screw-HSH
2	112-7400	1	Fan Motor ASM
4	114-4848-03	1	Hub-Fan
7		1	Steer/Fan Manifold ASM ●
8	3257-3	1	Key-Woodruff
9	114-5560	1	Plate-Mount, Bulkhead
10	104-8301	3	Nut-HF, NI
11	3296-48	2	Nut-Lock, NI
12	110-5980	1	Fan
13	110-5053	7	Screw-HHF
14	3234-47	6	Screw-HHF
15	110-6046	1	Flywheel Coupling ASM
16	112-7423-03	1	Plate-Mount, Fan/Steer Valve
17	107-1413	8	Washer-Hardened

Ref.	Part Number	Qty.	Description
18	323-14	3	Screw-HH
19	33115-035	12	Screw-HH
20	100-4852	12	Washer-Hardened
21	125-5260-03	1	Plate-Cover, Flywheel
22	33115-025	8	Screw-HH
23	340-4	2	Fitting-Straight
23:1	237-30	1	O-Ring
23:2	237-79	1	O-Ring
24	340-2	1	Fitting-Straight
24:1	237-22	1	O-Ring
24:2	237-42	1	O-Ring
25	112-6957	1	Washer-Hardened
26	3256-24	3	Washer-Flat
27	110-8815	1	Nut-Hex

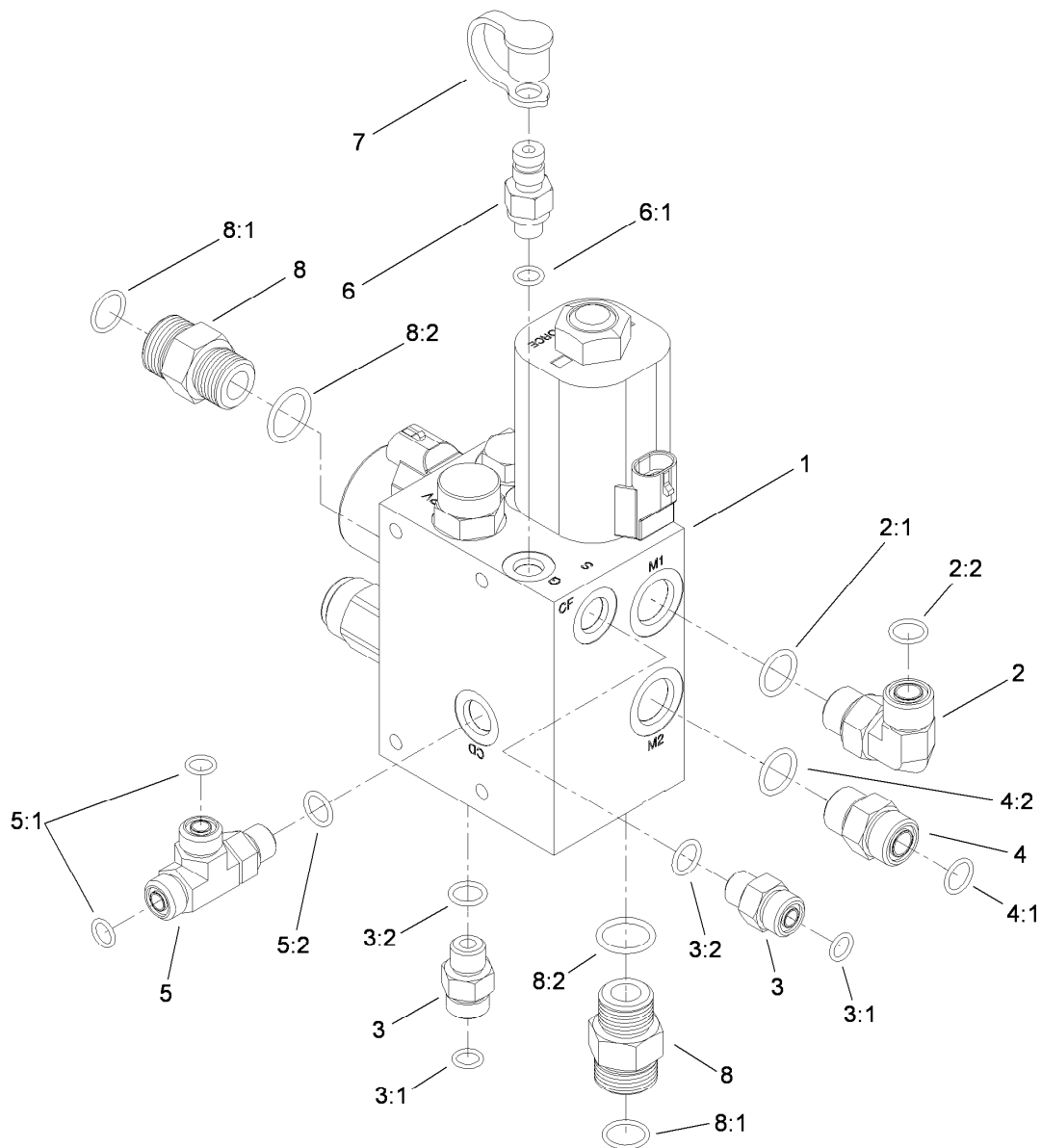
● Not serviced separately



Hydraulic Fan Motor Assembly No. 112-7400

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-4110	1	Seal Kit
1:1		2	Seal-Shaft ●
1:2		2	Seal-Plate, Balancing ●
1:3		2	Seal-Anti Extrusion ●
1:4		2	O-Ring (Housing) ●

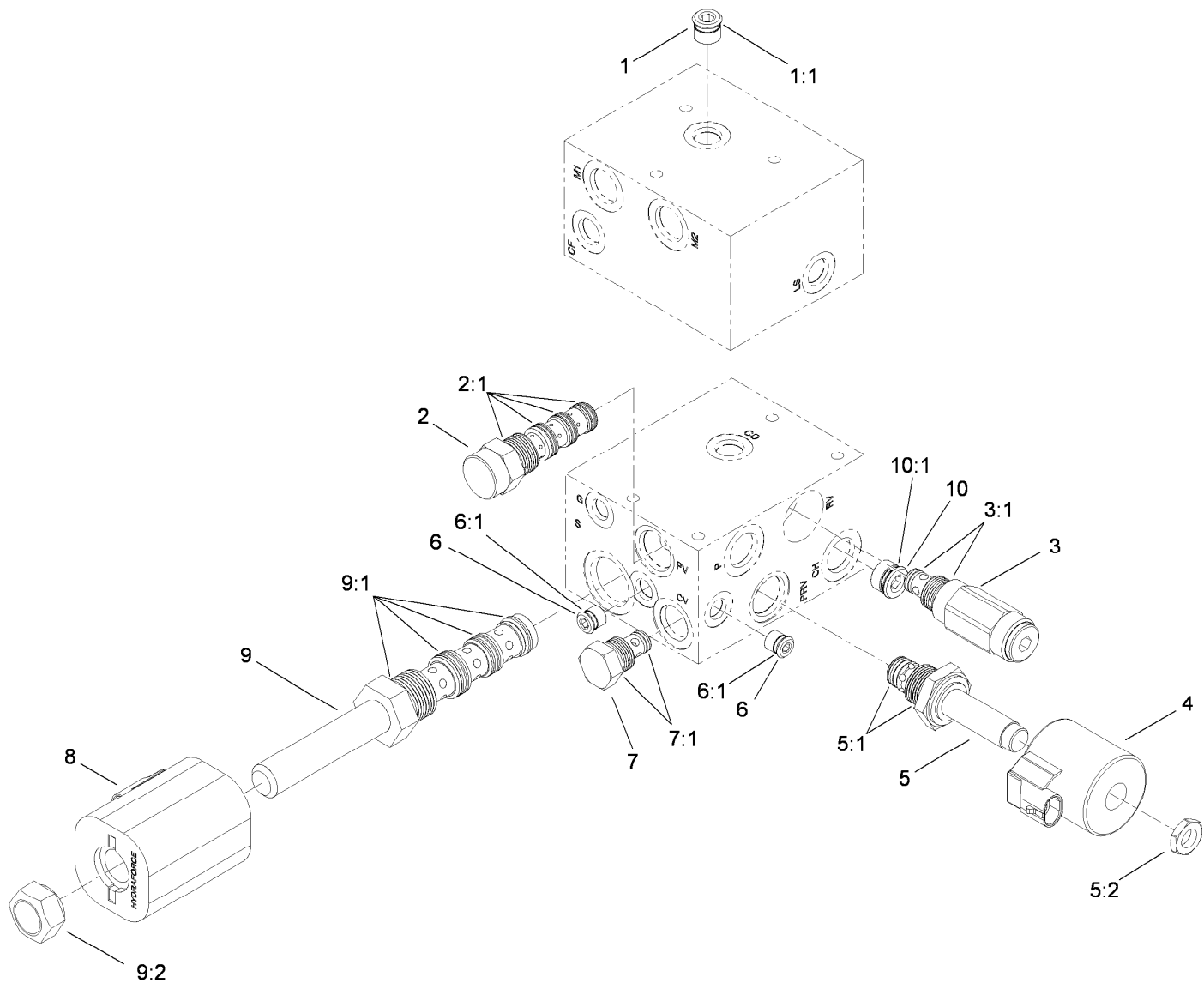
● Not serviced separately



Steer/Fan Manifold Assembly

Ref.	Part Number	Qty.	Description
1	110-6065	1	Manifold-Steer / Fan
2	340-98	1	Fitting-Elbow, 90 DEG
2:1	237-79	1	O-Ring
2:2	237-30	1	O-Ring
3	340-2	2	Fitting-Straight
3:1	237-22	1	O-Ring
3:2	237-42	1	O-Ring
4	340-4	1	Fitting-Straight
4:1	237-30	1	O-Ring
4:2	237-79	1	O-Ring

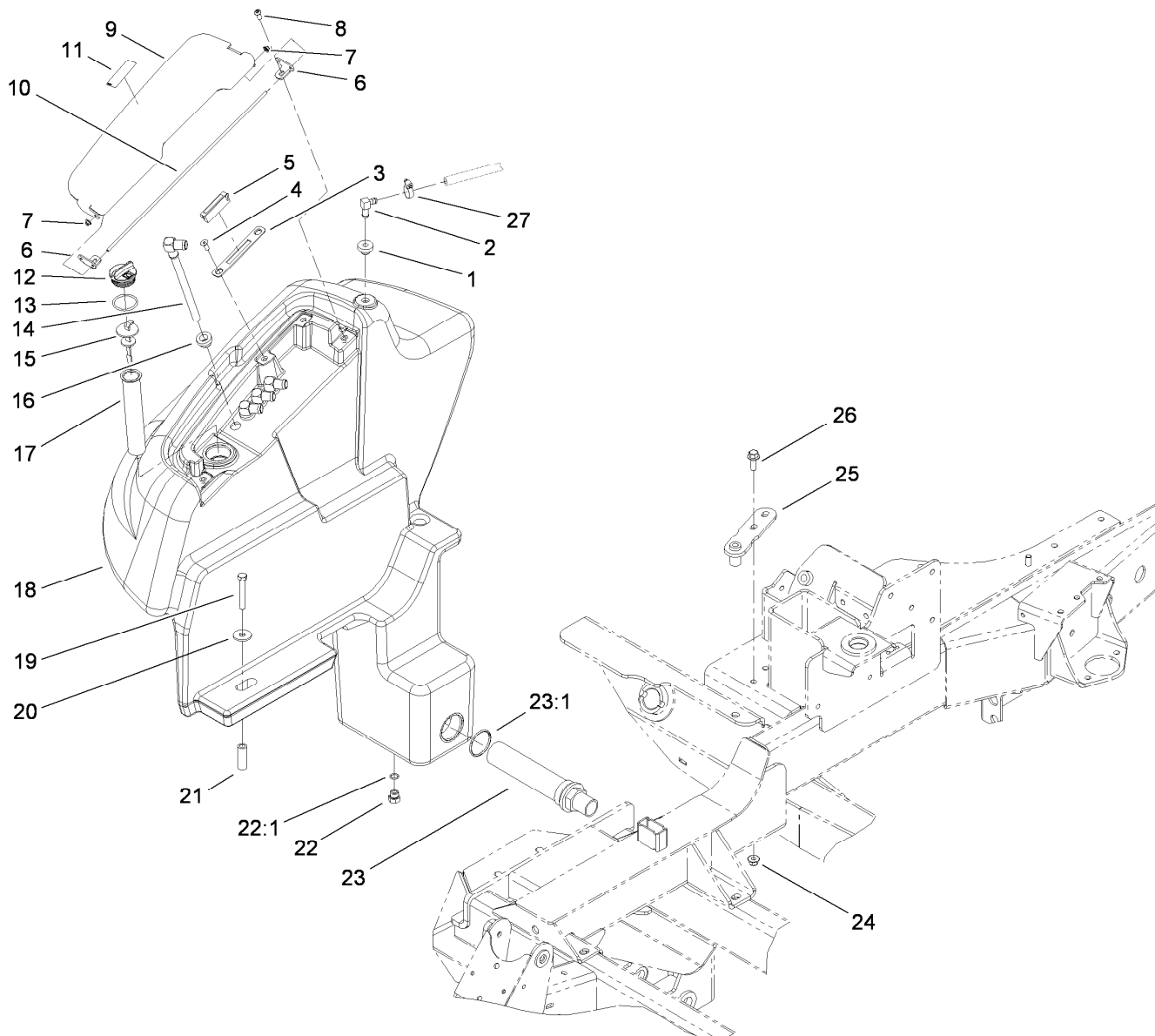
Ref.	Part Number	Qty.	Description
5	340-86	1	Fitting-Tee
5:1	237-22	2	O-Ring
5:2	237-42	1	O-Ring
6	354-77	1	Fitting-Quick
6:1	237-78	1	O-Ring
7	354-79	1	Cap-Dust
8	340-7	2	Fitting-Straight
8:1	237-65	1	O-Ring
8:2	237-80	1	O-Ring



Hydraulic Manifold Assembly No. 110-6065

Ref.	Part Number	Qty.	Description
1	106-1026	1	Plug-HYD
1:1	237-42	1	O-Ring
2	115-5409	1	Compensator ASM
2:1	110-8908	1	Spool Valve Seal Kit
3	114-5514	1	Valve-Relief, 2000 PSI
3:1	105-9156	1	Seal Kit
4	110-2630	1	Coil-12Vdc
5	115-3022	1	Relief-Proportional
5:1	110-6316	1	Seal Kit
5:2	119-7715	1	Nut-Coil

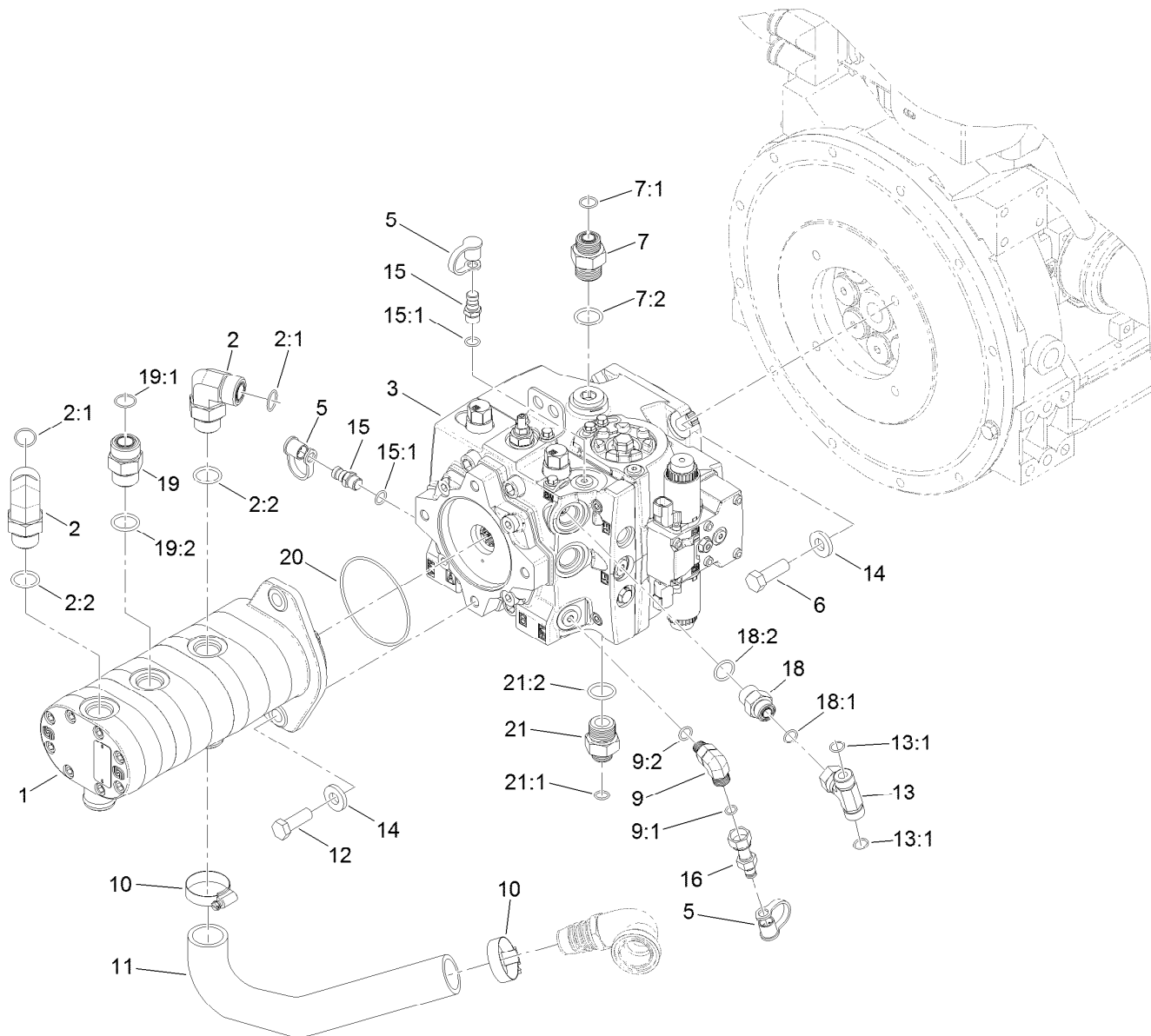
Ref.	Part Number	Qty.	Description
6	353-990	2	Plug ASM
6:1	237-78	1	O-Ring
7	105-9321	1	Check Valve ASM
7:1	105-9156	1	Seal Kit
8	114-5084	1	Coil-Solenoid
9	115-5410	1	Valve-Solenoid
9:1	110-6111	1	Seal Kit
9:2	114-5085	1	Nut-E Coil
10	106-1027	1	Plug-HYD
10:1	237-79	1	O-Ring



Hydraulic Tank Assembly

Ref.	Part Number	Qty.	Description
1	46-6560	1	Bushing
2	46-6550	1	Fitting-Elbow, 90 DEG
3	114-0941	1	Plate-Latch
4	3274-47	2	Screw-HSFH
5	58-4250	1	Catch-Magnetic
6	114-0940	2	Bracket-Hinge
7	108-3629	2	Nut-Push
8	3274-31	2	Screw-HSBH
9	114-0939-03	1	Cover-Tank, HYD
10	114-0904	1	Rod
11	93-6686	1	Decal-Oil, HYD
12	93-7498	1	Plug-Plastic
13	94-8166	1	O-Ring
14	114-0002	4	Pipe-Stand
15	105-2812	1	Dipstick

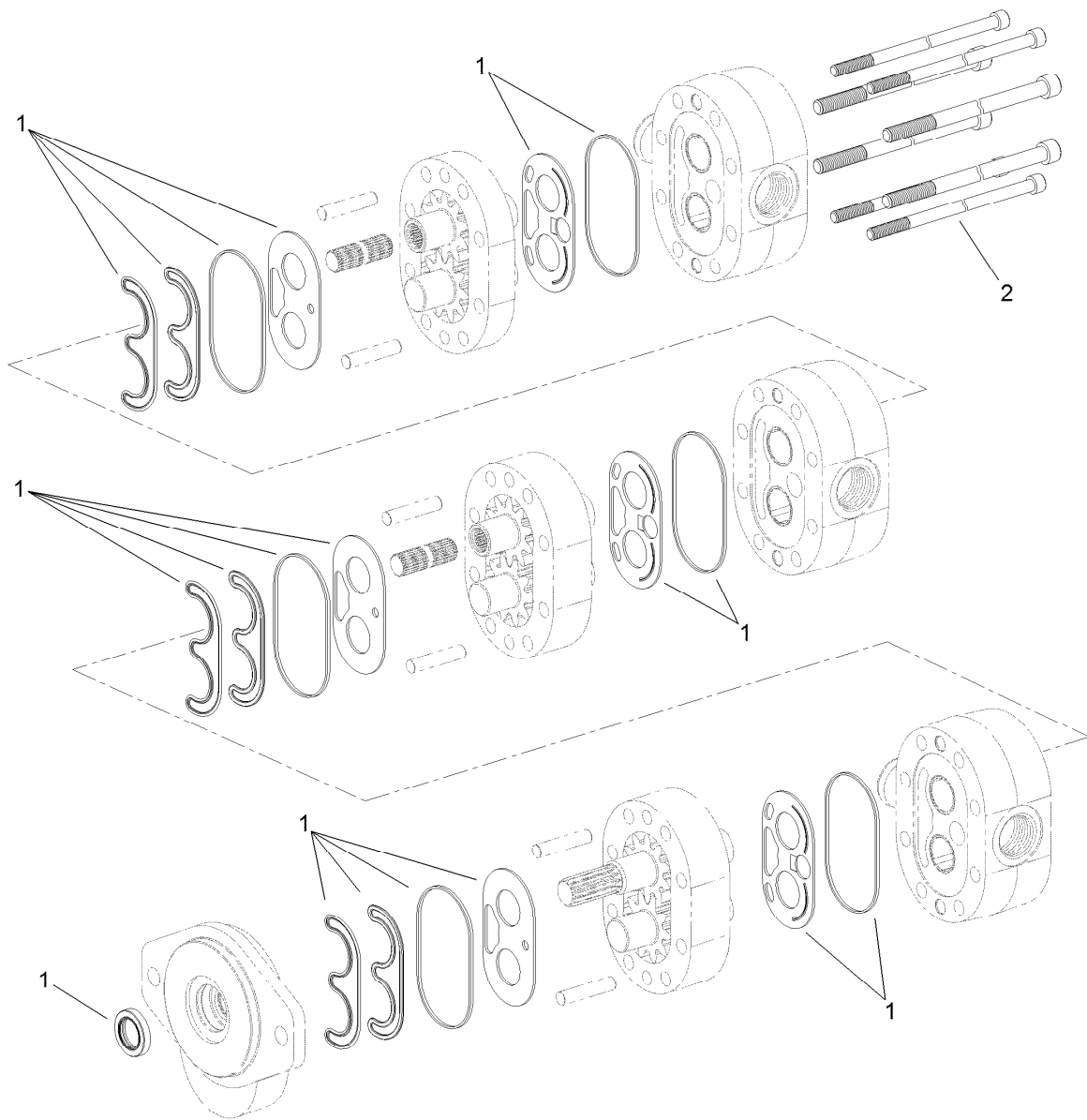
Ref.	Part Number	Qty.	Description
16	104-0790	4	Bushing
17	92-1705	1	Filter-Screen
18	119-7726	1	Hydraulic Tank ASM
19	323-12	1	Screw-HH
20	63-8410	1	Washer
21	95-6448	1	Spacer
22	353-508	1	Plug-HH
22:1	237-42	1	O-Ring
23	105-0131	1	Strainer-Tank, Oil
23:1	340-136	1	O-Ring
24	104-8301	2	Nut-HF, NI
25	114-0094	1	Hold Down-Tank
26	3234-42	2	Screw-HHF
27	2412-108	1	Clamp-Worm



Hydraulic Pump Assembly

Ref.	Part Number	Qty.	Description
1	114-4840	1	Triple Gear Pump ASM
2	340-142	2	Fitting-Elbow-90
2:1	237-58	1	O-Ring
2:2	237-81	1	O-Ring
3	121-3900	1	Piston Pump ASM
5	354-79	3	Cap-Dust
6	325-6	4	Screw-HH
7	340-8	1	Fitting-Straight
7:1	237-65	1	O-Ring
7:2	237-81	1	O-Ring
9	340-77	1	Fitting-Elbow, 90 DEG
9:1	237-22	1	O-Ring
9:2	237-42	1	O-Ring
10	2412-111	2	Clamp
11	114-5506	1	Hose-Formed
12	121-1525	2	Screw-HH

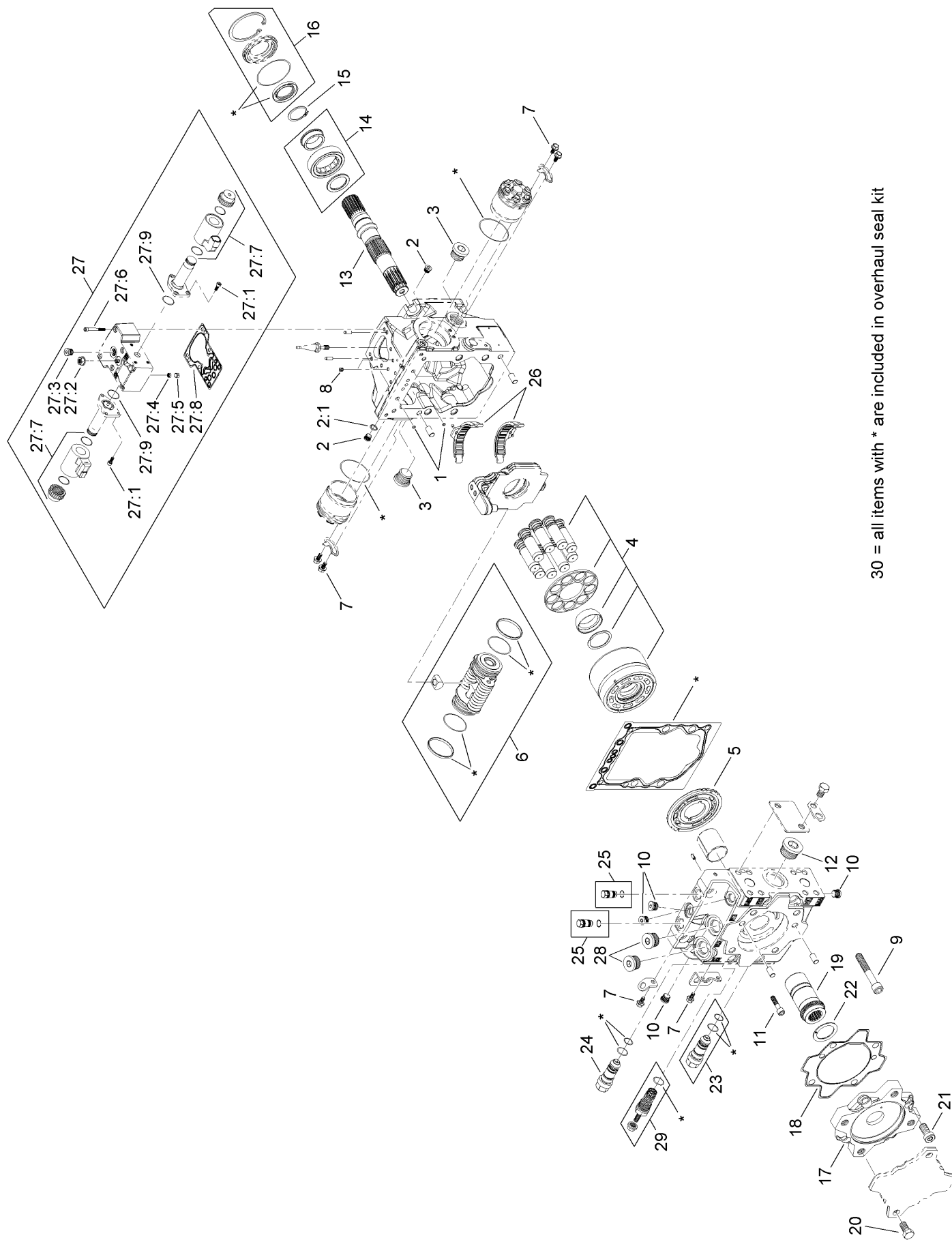
Ref.	Part Number	Qty.	Description
13	93-6810	1	Fitting-Tee
13:1	237-30	2	O-Ring
14	107-3395	6	Washer-Hardened
15	59-7410	2	Fitting-Diagnostic
15:1	237-42	1	O-Ring
16	86-5480	1	Nipple-Test
18	340-6	1	Fitting-Straight
18:1	237-30	1	O-Ring
18:2	237-80	1	O-Ring
19	340-9	1	Fitting-STR
19:1	237-58	1	O-Ring
19:2	237-81	1	O-Ring
20	107-9447	1	O-Ring
21	100-4240	1	Fitting-STR
21:1	237-30	1	O-Ring
21:2	237-81	1	O-Ring



Triple Pump Assembly No. 114-4840

Ref.	Part Number	Qty.	Description
1	117-1109	1	Seal Kit
2	127-3620	8	Screw-Cap, Socket Head

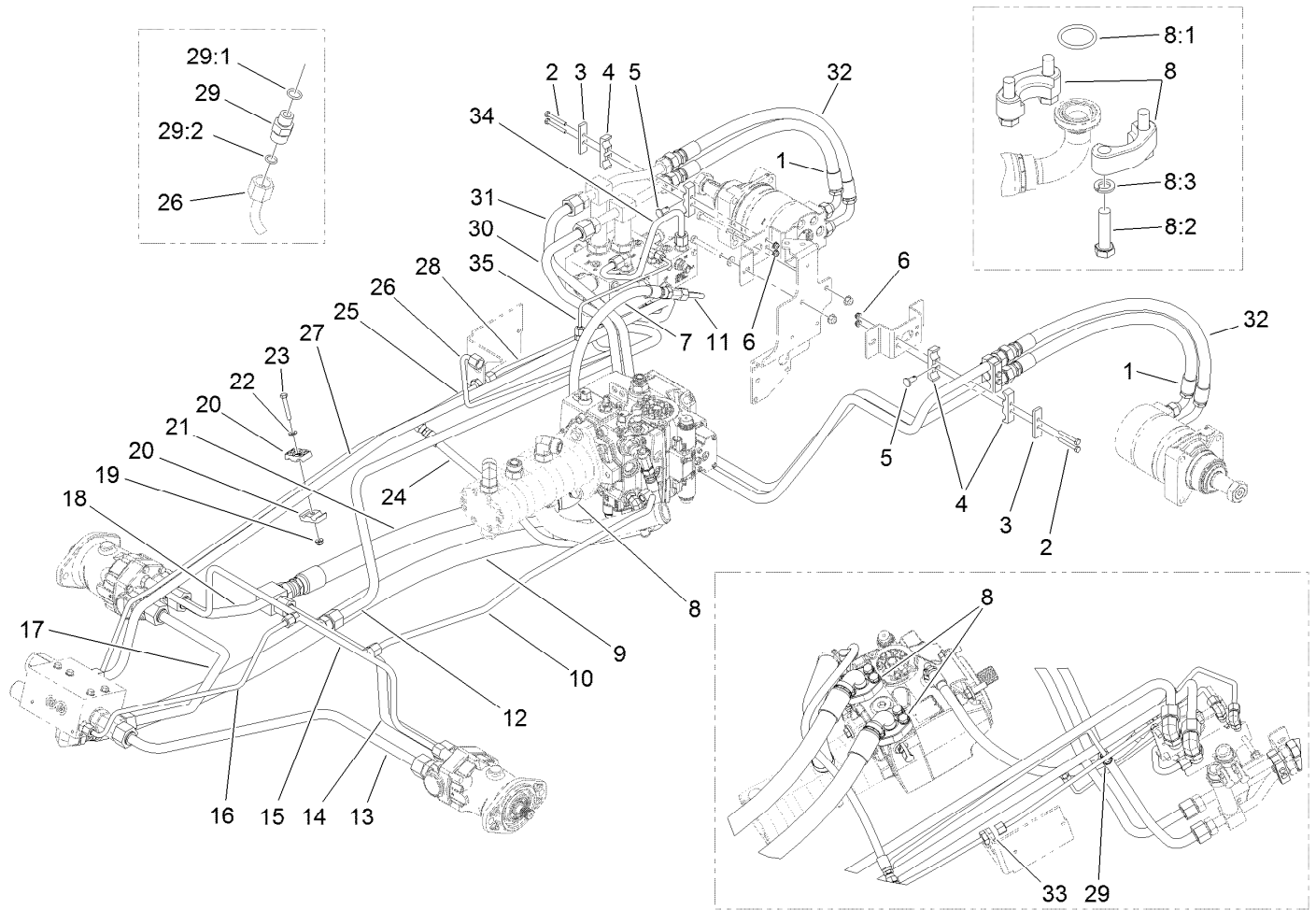
Piston Pump Assembly No. 121-3900



30 = all items with * are included in overhaul seal kit

Piston Pump Assembly No. 121-3900 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-5266	2	Screen	20	125-5281	4	Screw
2	75-0170	2	Plug-Thread, Straight	21	125-5282	4	Screw
2:1	92-8777	1	O-Ring	22	125-5287	1	Plate-Thrust
3	107-4352	2	Plug	23	125-5290	1	Valve-Relief, High Pressure
4	125-5267	1	Cylinder Block Kit	24	125-5291	1	Valve-Relief, High Pressure
5	125-5268	1	Valve Plate, CW	25	125-5292	2	Pressure Limiter Plug ASM
6	125-5271	1	Servo Piston ASM	26	125-5293	1	Swashplate Bearing Kit
7	125-5270	6	Screw	27	125-5295	1	Control Kit (12 Volt)
8	125-5276	2	Orifice (0.8)	27:1	125-5272	6	Screw
9	125-5277	4	Screw	27:2	125-5273	1	Nut-Seal
10	125-5300	4	Plug ASM	27:3	125-5302	1	Plug
11	125-5275	2	Screw	27:4	125-5266	1	Screen
12	125-5301	1	Plug	27:5	125-5269	1	Ring-Locking
13	125-5278	1	Shaft	27:6	125-5274	6	Screw
14	125-5279	1	Bearing-Roller	27:7	125-5294	2	Coil Kit
15	125-5280	1	Ring-Retaining	27:8	125-5283	1	Gasket-Control
16	125-5296	1	Shaft Seal Kit	27:9	125-5288	2	O-Ring
17	125-5284	1	Adapter	28	125-5303	2	Plug ASM
18	125-5285	1	Seal-Adapter	29	125-5297	1	Charge Relief Kit
19	125-5286	1	Coupling	30	125-5299	1	Overhaul Seal Kit

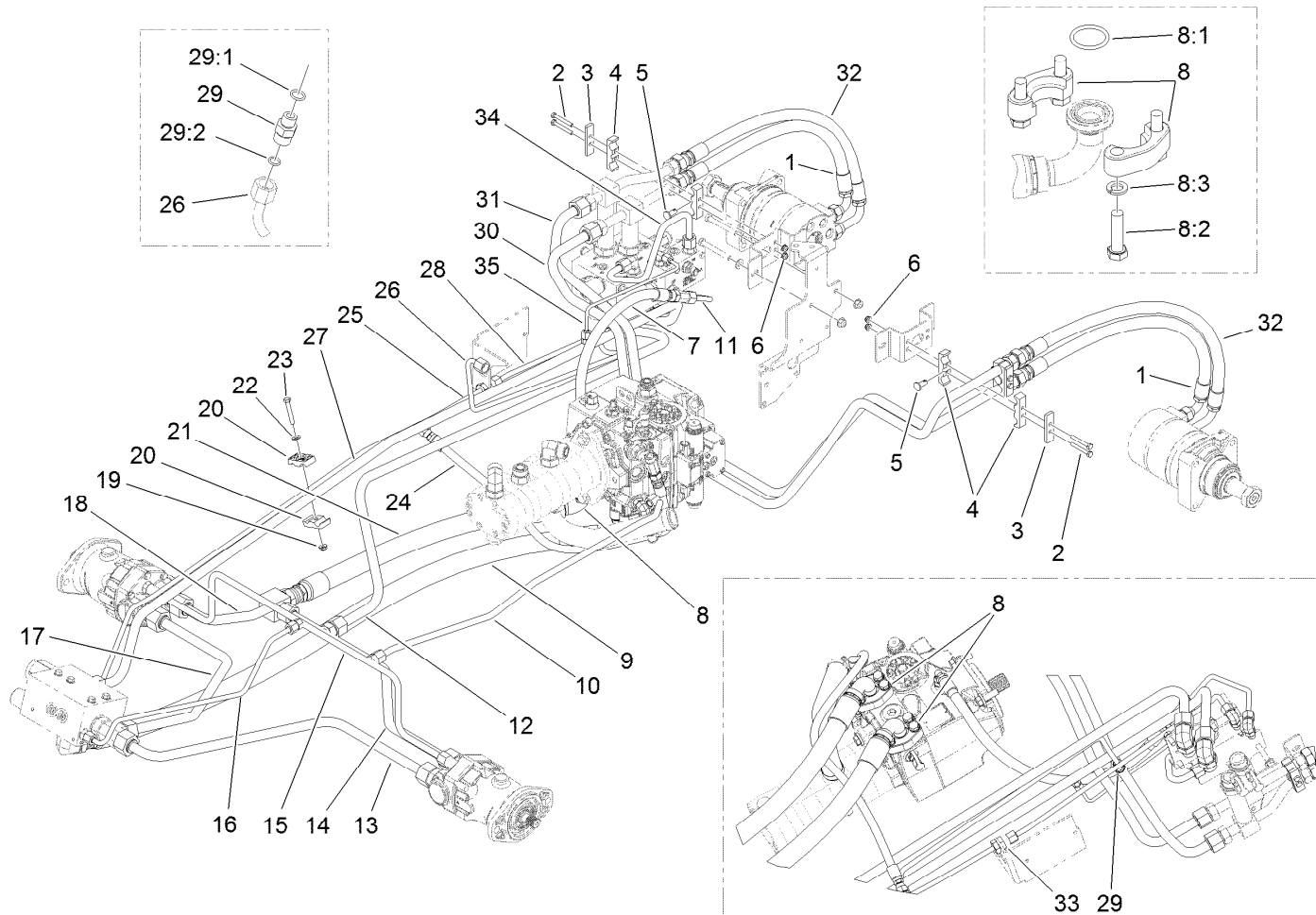


Traction Hydraulic Plumbing Assembly

Ref.	Part Number	Qty.	Description
1	120-9878	2	Hose-Hydraulic, HP
2	321-11	6	Screw-HH
3	114-0989	3	Plate-Cover
4	99-3641	6	Clamp-Tube
5	98-5055	3	Pin-Weld
6	104-7201	8	Nut-HF
7	94-4714	1	Hose-Hydraulic
8	121-3903	2	Flange Kit
8:1	121-3904	1	O-Ring
8:2	33116-045	4	Screw-HH
8:3	48-8070	4	Washer-Lock
9	121-3902	1	Hose-Hydraulic, HP
10	114-4843	1	Tube-Hydraulic
11	117-5460	1	Tube-Hydraulic
12	114-4819	1	Tube-Hydraulic
13	114-4844	1	Tube-Hydraulic
14	114-4847	1	Tube-Hydraulic
14:1	237-58	1	O-Ring ●

Ref.	Part Number	Qty.	Description
15	114-4842	1	Tube-Hydraulic
15:1	237-22	1	O-Ring ●
15:2	237-30	1	O-Ring ●
16	114-4834	1	Tube-Hydraulic
17	114-4845	1	Tube-Hydraulic
18	114-4846	1	Tube-Hydraulic
18:1	340-65	1	O-Ring ●
18:2	237-58	1	O-Ring ●
19	104-8300	1	Nut-HF, NI
20	56-7978	2	Clamp-Tube
21	121-3901	1	Hose-Hydraulic, HP
22	3256-23	1	Washer-Plain
23	322-10	1	Screw-HH
24	108-6514	1	Hose-Hydraulic
25	121-3914	1	Tube-Hydraulic
26	114-4918	1	Tube-Hydraulic
27	121-3869	1	Tube-Hydraulic
27:1	237-21	1	O-Ring ●

● Not illustrated

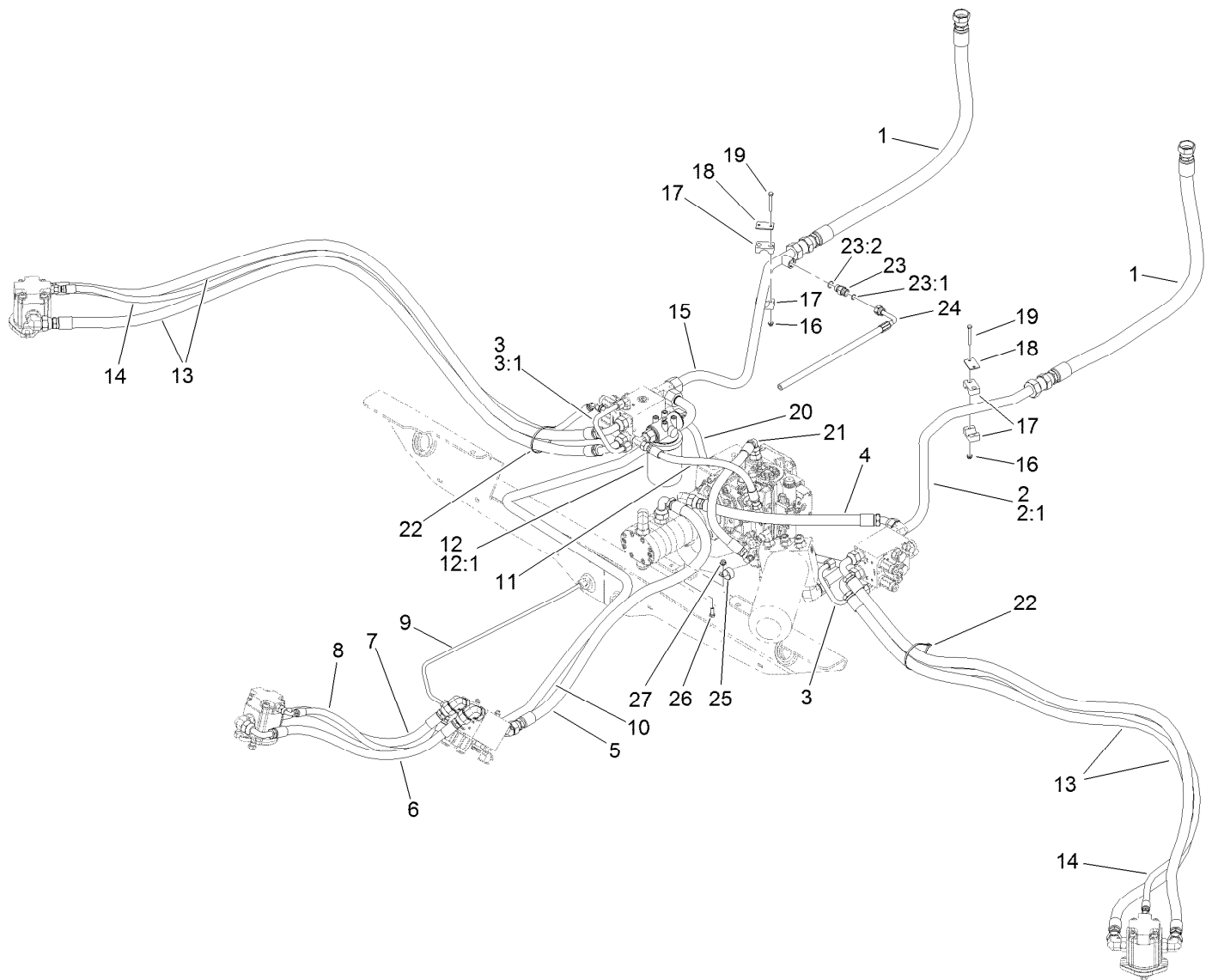


Traction Hydraulic Plumbing Assembly (continued)

Ref.	Part Number	Qty.	Description
28	114-4905	1	Tube-Hydraulic
29	92-9258	1	Adapter-Check
29:1	237-22	1	O-Ring
29:2	237-42	1	O-Ring
30	114-0025	1	Tube-Hydraulic
30:1	237-58	1	O-Ring ●

Ref.	Part Number	Qty.	Description
31	114-0026	1	Tube-Hydraulic
31:1	237-58	1	O-Ring ●
32	120-9879	2	Hose-Hydraulic, HP
33	340-70	1	Nut-Lock
34	115-8875	1	Tube-Hydraulic
35	121-3859	1	Tube-Hydraulic

● Not illustrated

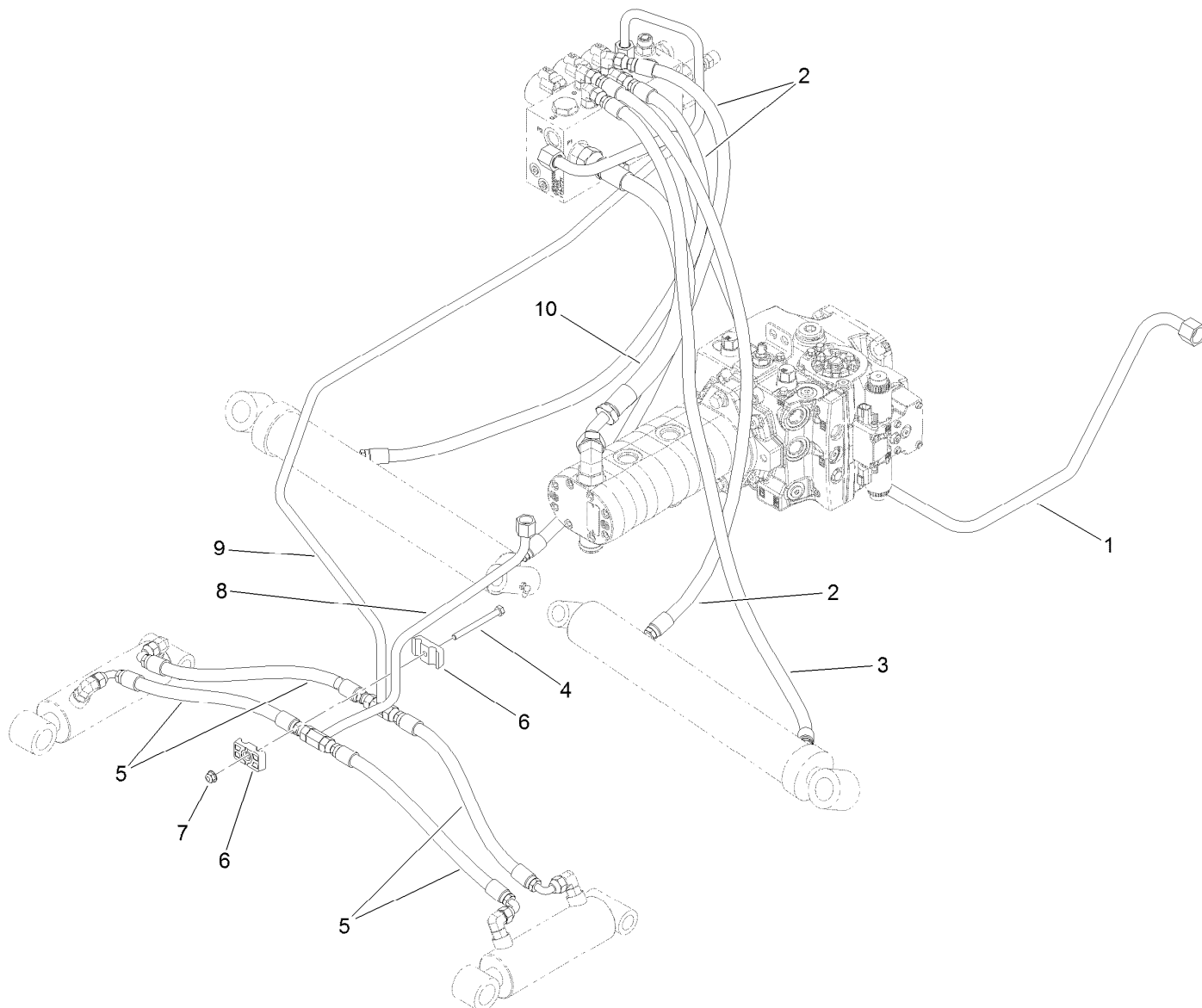


Power-Take-Off Hydraulic Plumbing Assembly

Ref.	Part Number	Qty.	Description
1	114-4904	2	Hose-Hydraulic, HP
2	114-0016	1	Tube-Hydraulic
2:1	340-65	1	O-Ring ●
3	114-0173	2	Tube-Hydraulic
3:1	237-22	1	O-Ring ●
4	115-8869	1	Hose-Hydraulic
5	120-9865	1	Hose-Hydraulic
6	115-5518	1	Hose-Hydraulic, HP
7	115-5517	1	Hose-Hydraulic, HP
8	114-5500	1	Hose-Hydraulic
9	114-4820	1	Tube-Hydraulic
10	114-4839	1	Tube-Hydraulic
11	114-5501	1	Hose-Hydraulic
12	93-2242	1	Filter-Oil
12:1	75-1310	1	Filter-HYD
13	114-0985	4	Hose-Hydraulic

Ref.	Part Number	Qty.	Description
14	114-0945	2	Hose-Hydraulic
15	119-7725	1	Tube-Hydraulic
16	104-7201	4	Nut-HF
17	114-4901	2	Clamp
18	114-4902	2	Plate-Cover
19	321-18	4	Screw-HH
20	110-6067	1	Tube-Hydraulic
21	99-4217	1	Hose-Hydraulic
22	3290-379	2	Tie-Cable
23	98-4735	1	Valve-Check, HYD
23:1	237-30	1	O-Ring
23:2	237-79	1	O-Ring
24	120-9864	1	Hose-Hydraulic
25	2412-104	1	Clamp-R
26	322-5	1	Screw-HH
27	104-8300	1	Nut-HF, NI

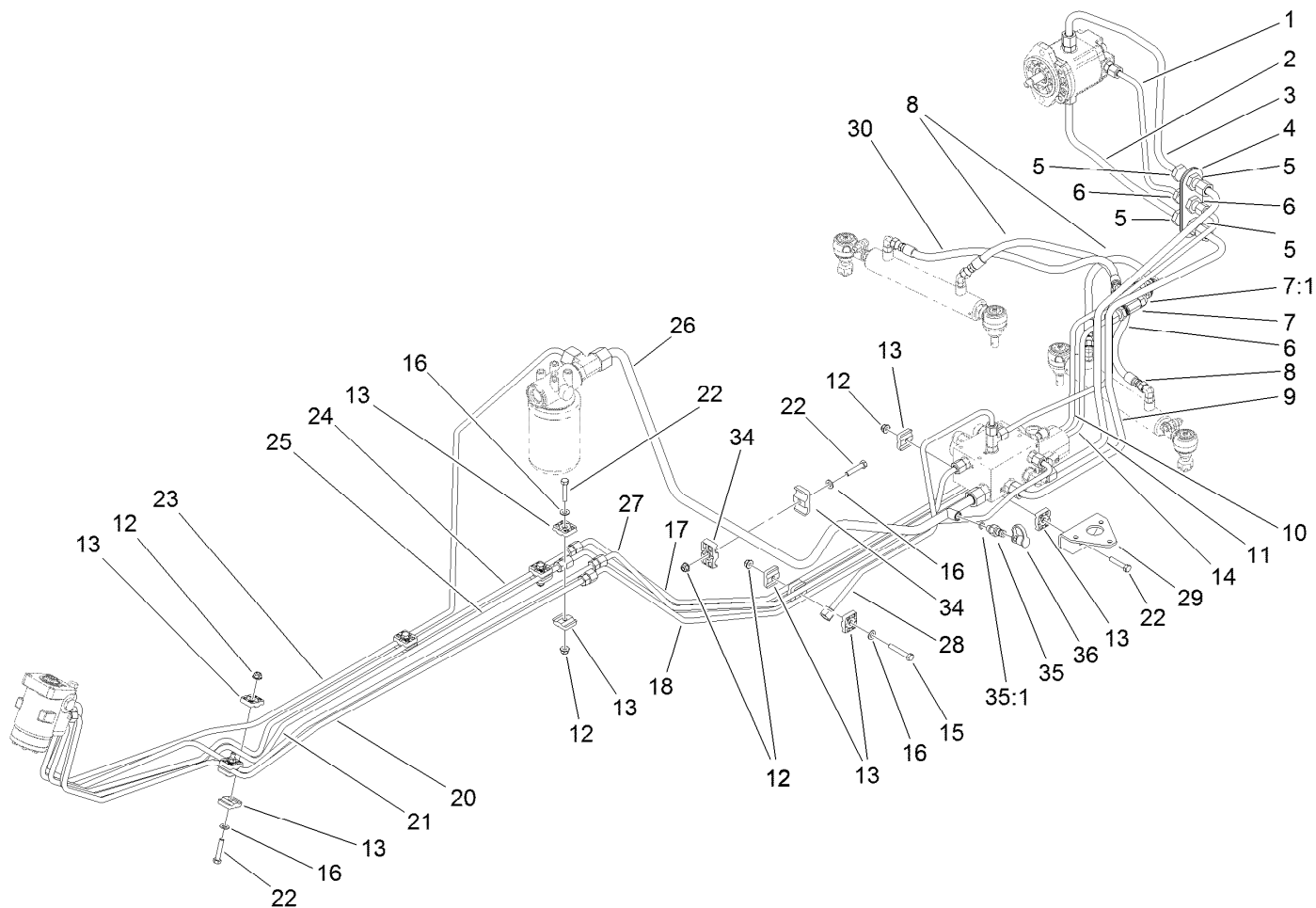
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Lift Arms Hydraulic Plumbing Assembly

Ref.	Part Number	Qty.	Description
1	121-3908	1	Tube-Hydraulic
2	114-4817	3	Hose-Hydraulic, HP
3	114-4818	1	Hose-Hydraulic, HP
4	322-22	1	Screw-HH
5	92-5694	4	Hose-Hydraulic
6	56-7976	2	Clamp-Tube
7	104-8300	1	Nut-HF, NI
8	114-4824	1	Tube-Hydraulic
8:1	237-22	2	O-Ring ●
9	117-9408	1	Tube-Hydraulic
9:1	237-22	2	O-Ring ●
10	117-9411	1	Hose-Hydraulic, HP

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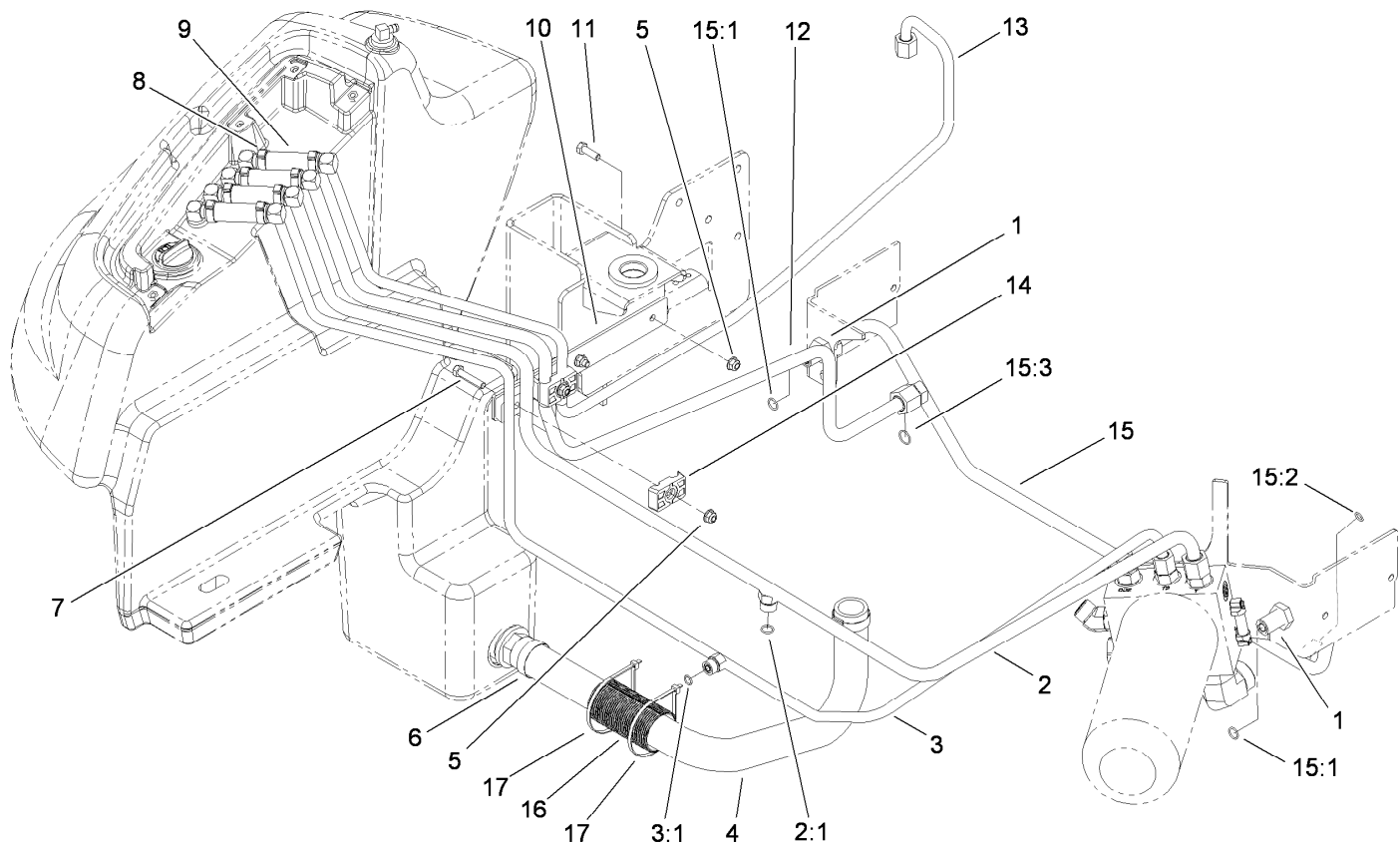


Steering Hydraulic Plumbing Assembly

Ref.	Part Number	Qty.	Description
1	125-5315	1	Hydraulic Tube ASM
2	125-5314	1	Hydraulic Tube ASM
3	125-5313	1	Hydraulic Tube ASM
4	114-0063	2	Shim-Support
5	340-127	4	Nut-Bulkhead
6	340-70	4	Nut-Lock
7	340-68	2	Fitting-Tee, Bulkhead
7:1	237-22	3	O-Ring
8	114-4922	3	HYD Hose ASM
9	114-0910	1	HYD Tube ASM
10	114-0911	1	HYD Tube ASM
11	114-0909	1	HYD Tube ASM
12	104-8300	8	Nut-HF, NI
13	56-7973	16	Clamp-Tube
14	114-4915	1	HYD Tube ASM
15	322-10	1	Screw-HH
16	3256-23	7	Washer-Plain
17	121-3911	1	Hydraulic Tube ASM
18	115-5435	1	HYD Tube ASM

Ref.	Part Number	Qty.	Description
20	114-0145	1	HYD Tube ASM
20:1	237-22	1	O-Ring ●
21	114-0071	1	HYD Tube ASM
21:1	237-22	1	O-Ring ●
22	322-8	7	Screw-HH
23	114-0144	1	HYD Tube ASM
23:1	237-22	1	O-Ring ●
24	114-0070	1	HYD Tube ASM
24:1	237-22	1	O-Ring ●
25	114-0147	1	HYD Tube ASM
26	121-3907	1	Hydraulic Tube ASM
27	114-4916	1	HYD Tube ASM
28	121-3910	1	Hydraulic Tube ASM
29	114-0066-03	1	Plate-Mount, Tube
30	114-4934	1	HYD Hose ASM
34	56-7971	2	Clamp-Tube
35	354-77	1	Fitting-Quick
35:1	237-78	1	O-Ring
36	354-79	1	Cap-Dust

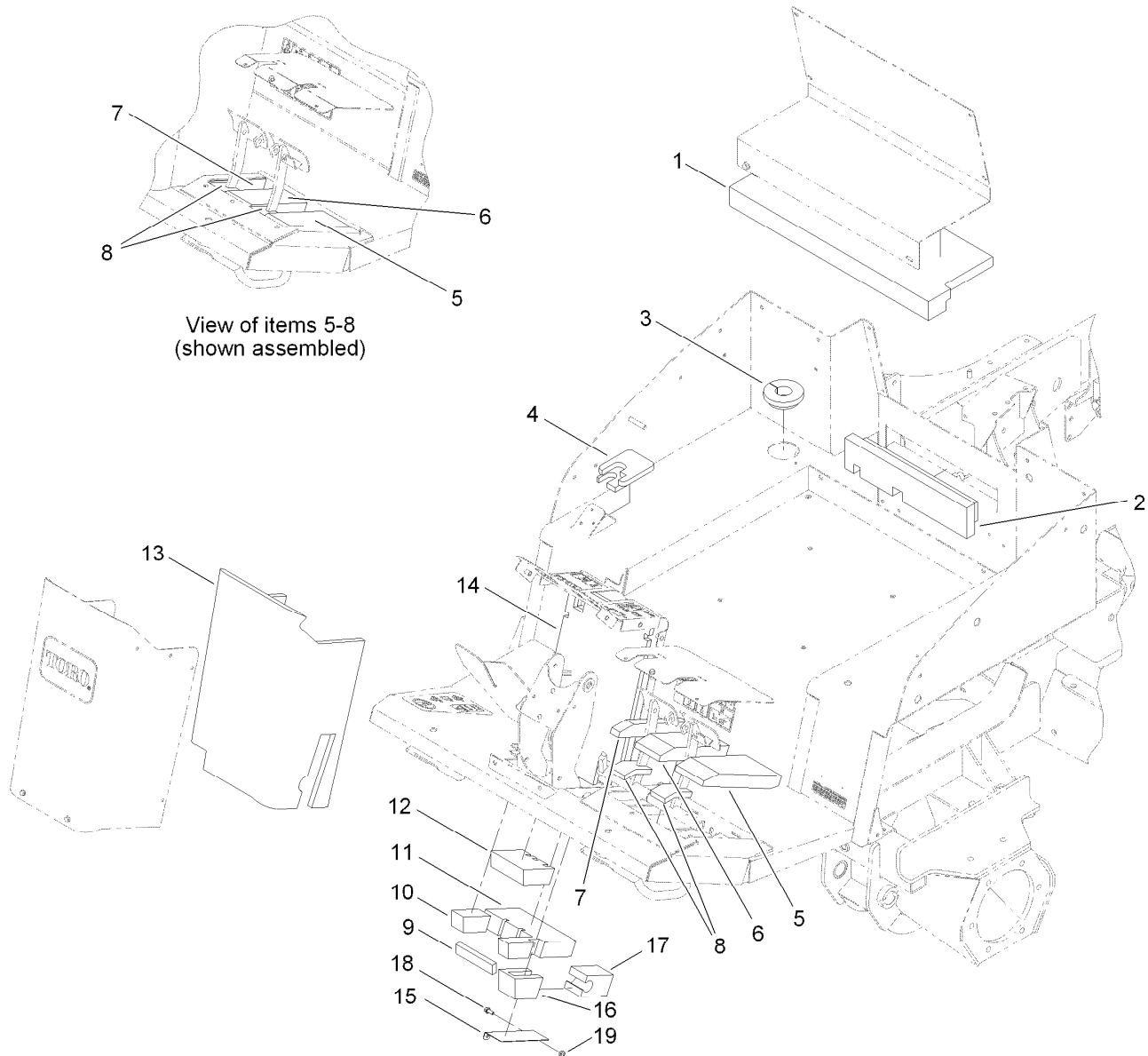
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Hydraulic Tank Plumbing Assembly

Ref.	Part Number	Qty.	Description
1	340-127	2	Nut-Bulkhead
2	114-4821	1	Tube-Hydraulic
2:1	237-30	1	O-Ring
3	114-4822	1	Tube-Hydraulic
3:1	237-22	1	O-Ring
4	114-5507	1	Hose-Formed
5	104-8300	4	Nut-HF, NI
6	2412-111	2	Clamp
7	322-8	2	Screw-HH
8	2412-36	8	Clamp-Hose
9	114-4920	4	Hose

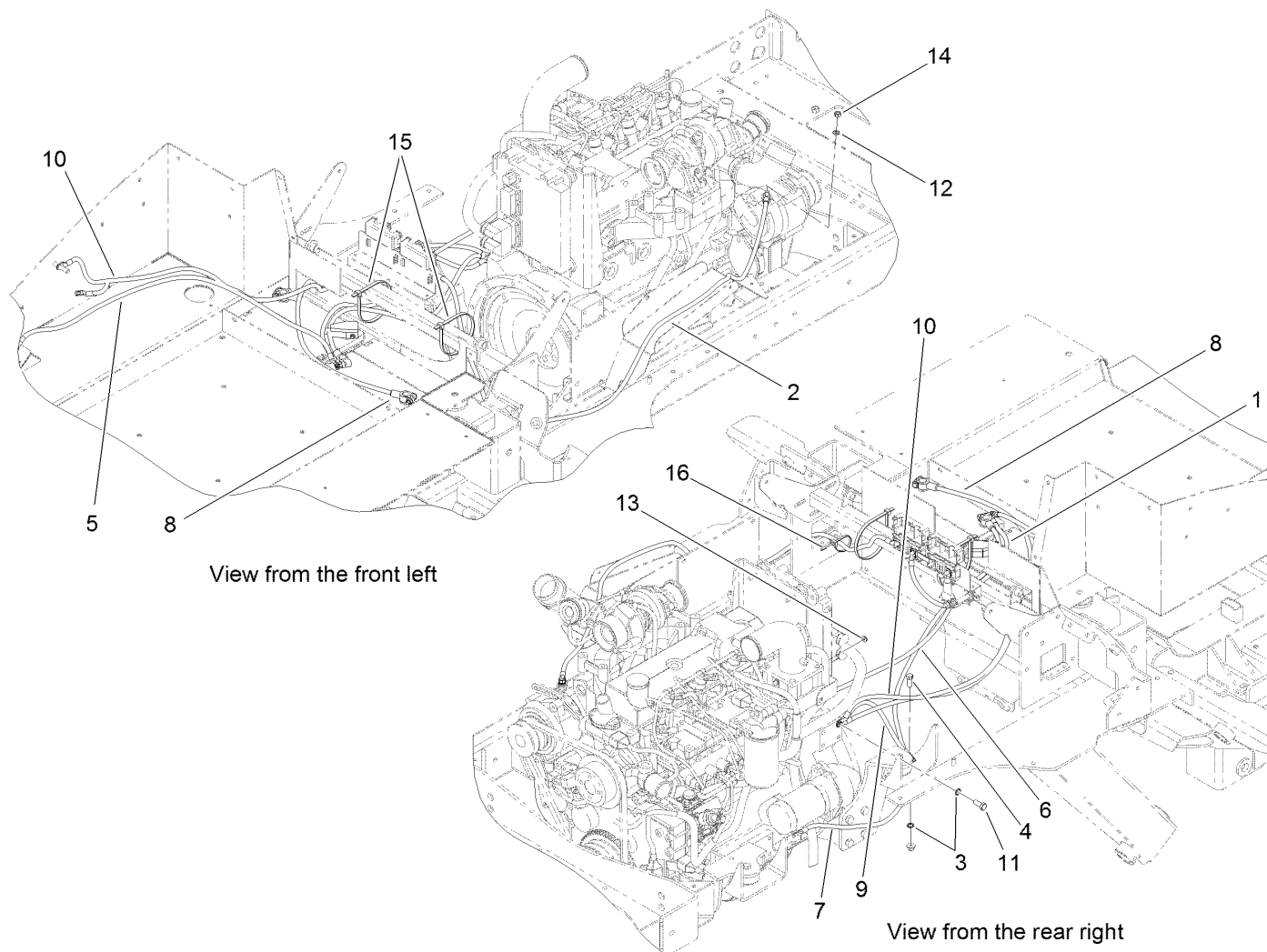
Ref.	Part Number	Qty.	Description
10	114-4919-03	1	Plate-Mount, Tube
11	322-5	2	Screw-HH
12	114-0172	1	Tube-Hydraulic
13	117-9409	1	Tube-Hydraulic
14	56-7977	4	Clamp-Tube
15	121-3909	1	Tube-Hydraulic
15:1	237-30	2	O-Ring
15:2	237-22	1	O-Ring
15:3	237-65	1	O-Ring
16	115-5523	1	Guard-Hose
17	3290-379	2	Tie-Cable



Acoustic Foam Assembly

Ref.	Part Number	Qty.	Description
1	121-3925	1	Foam-Battery, Cover
2	115-8801	1	Foam-Battery, Plug
3	115-8802	1	Foam-Plug, Round
4	115-8803	1	Foam-Plug, Rectangular
5	115-8804	1	Foam-Brake, LH
6	115-8805	1	Foam-Brake, Center
7	115-8806	1	Foam-Brake, RH
8	115-8807	2	Foam-Plug, Brake
9	115-8808	1	Foam-Strip, Front
10	115-8809	1	Foam-Plug, RH

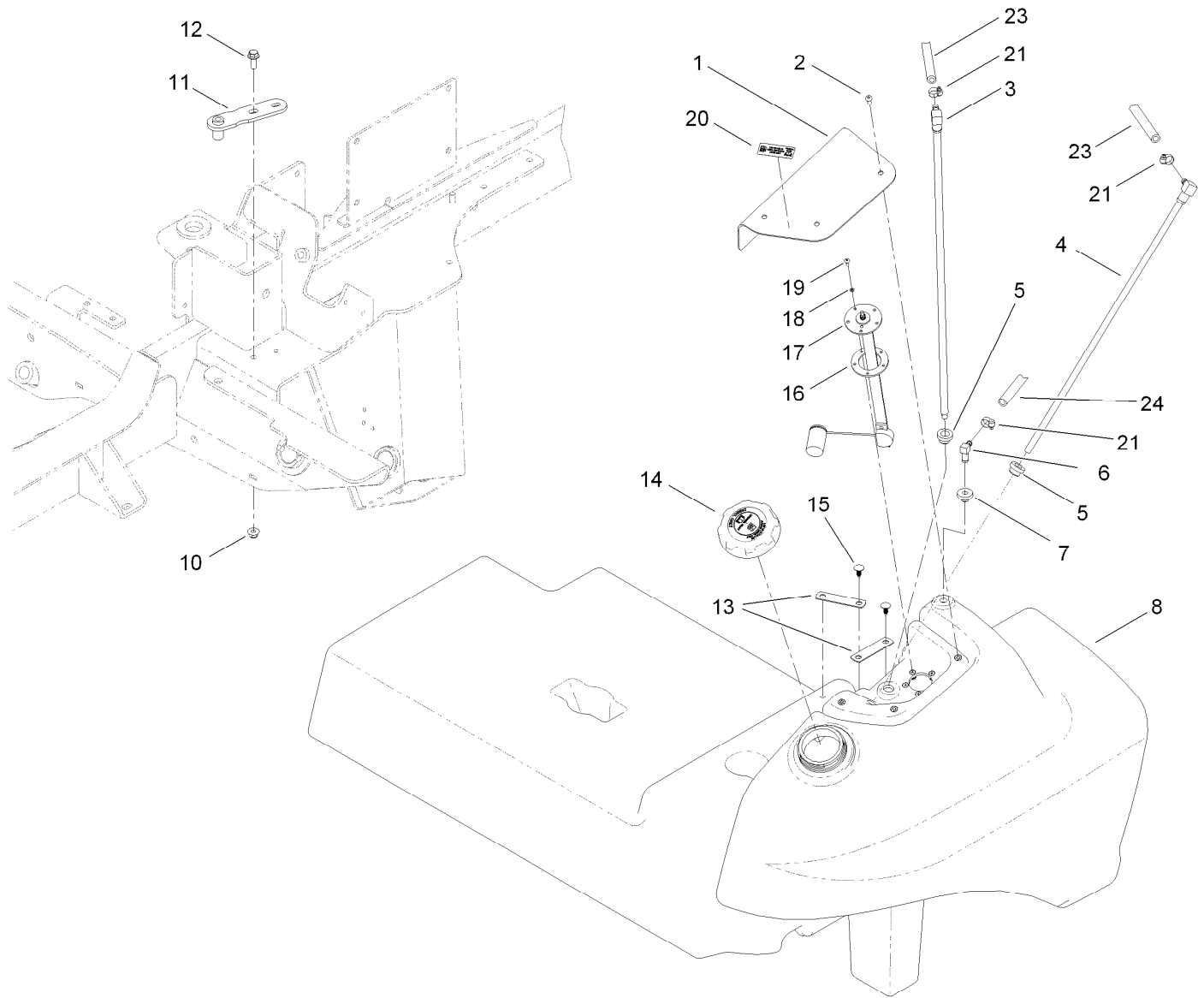
Ref.	Part Number	Qty.	Description
11	115-8810	1	Foam-Steering, Rear
12	115-8811	1	Foam-Steering, Front
13	115-8812	1	Foam-Column, Front
14	115-8813	1	Foam-Column, Rear
15	115-8841-01	1	Bracket-Foam, Pawl
16	115-8814	1	Foam-Pawl, Brake
17	115-8815	1	Foam-Plug, Brake
18	3234-33	2	Screw-HHF
19	104-7201	2	Nut-HF



Battery Cable Routing and Assembly

Ref.	Part Number	Qty.	Description
1	114-3304	1	Cable-Battery, Positive
2	114-3305	1	Cable-Battery, Positive
3	3254-6	2	Washer-Lock, Internal
4	323-6	1	Screw-HH
5	114-3308	1	Cable-Battery, Positive
6	114-3309	1	Cable-Battery, Positive
7	114-3310	1	Cable-Battery, Positive
8	114-3311	1	Cable-Battery, Negative

Ref.	Part Number	Qty.	Description
9	114-3312	1	Cable-Battery, Negative
10	114-3313	1	Cable-Battery, Negative
11	33115-025	1	Screw-HH
12	3255-8	1	Washer-Lock
13	98-5845	1	Nut-Hex
14	33014-00	1	Nut-Hex
15	3334-945	2	Tie-Cable
16	3290-378	1	Tie-Cable

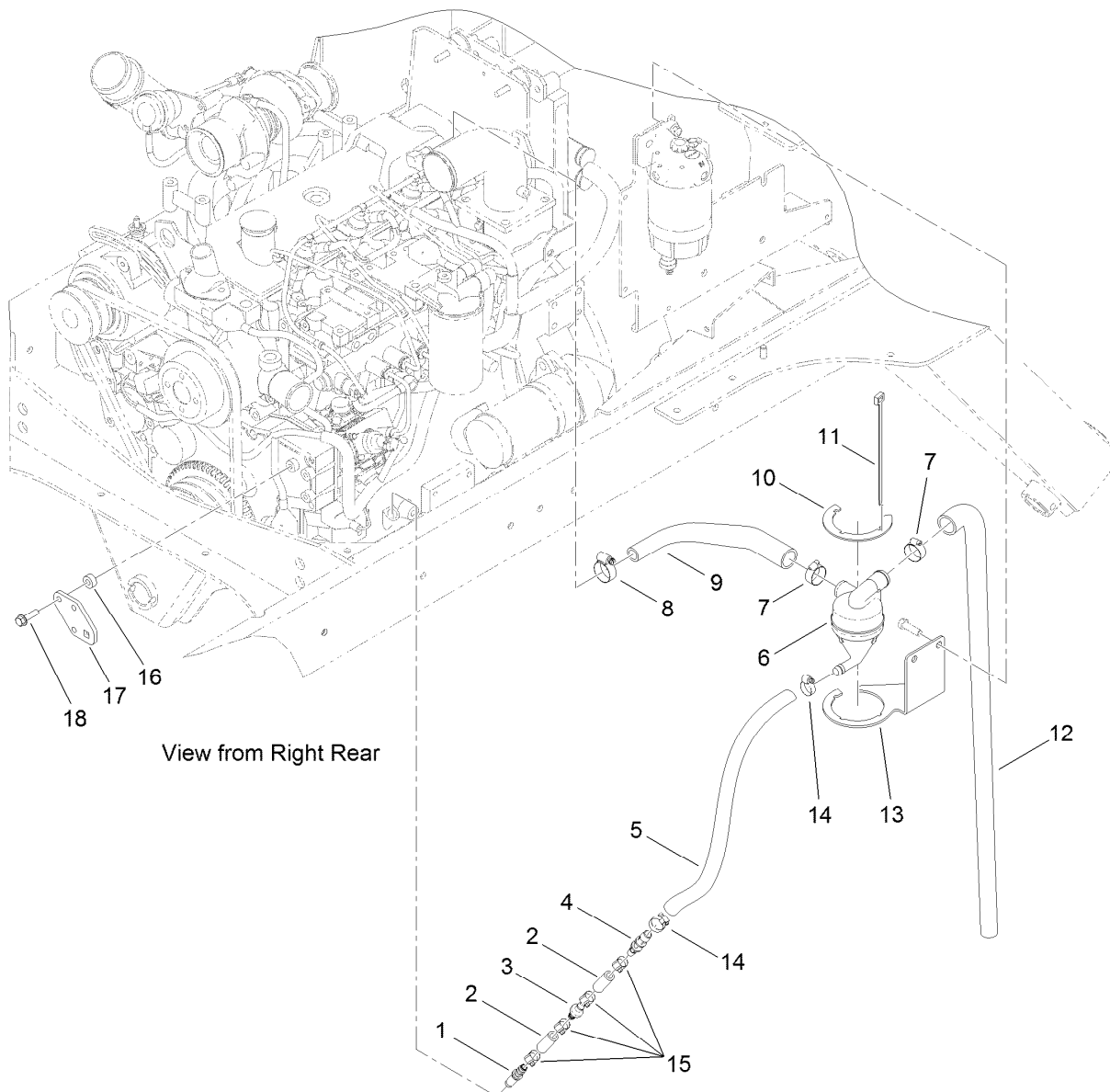


Fuel Tank Assembly

Ref.	Part Number	Qty.	Description
1	114-4939-03	1	Cover-Fitting, Fuel
2	3274-31	3	Screw-HSBH
3	119-7748	1	Pipe-Stand, Fuel
4	114-0943	1	Pipe-Stand, Return
5	104-0790	2	Bushing
6	46-6550	1	Fitting-Elbow, 90 DEG
7	46-6560	1	Bushing
8	119-7745	1	Fuel Tank ASM
9	110-6086	1	Harness-Wire, Fuel Tank ●
10	104-8301	2	Nut-HF, NI
11	114-0094	1	Hold Down-Tank
12	3234-42	2	Screw-HHF

Ref.	Part Number	Qty.	Description
13	94-6821	2	Clamp-Wire
14	119-8266	1	Cap-Fuel (Biodiesel)
15	117-2382	4	Plug-Plastic
16	62-7650	1	Gasket
17	114-0942	1	Sender-Fuel
18	3253-15	5	Washer-Lock
19	32122-24	5	Screw-PTH
20	114-9600	1	Decal-Low Sulfur
21	2412-108	3	Clamp-Worm
23	114-5916	2	Hose-Fuel
24	110-4110	2	Hose-LP

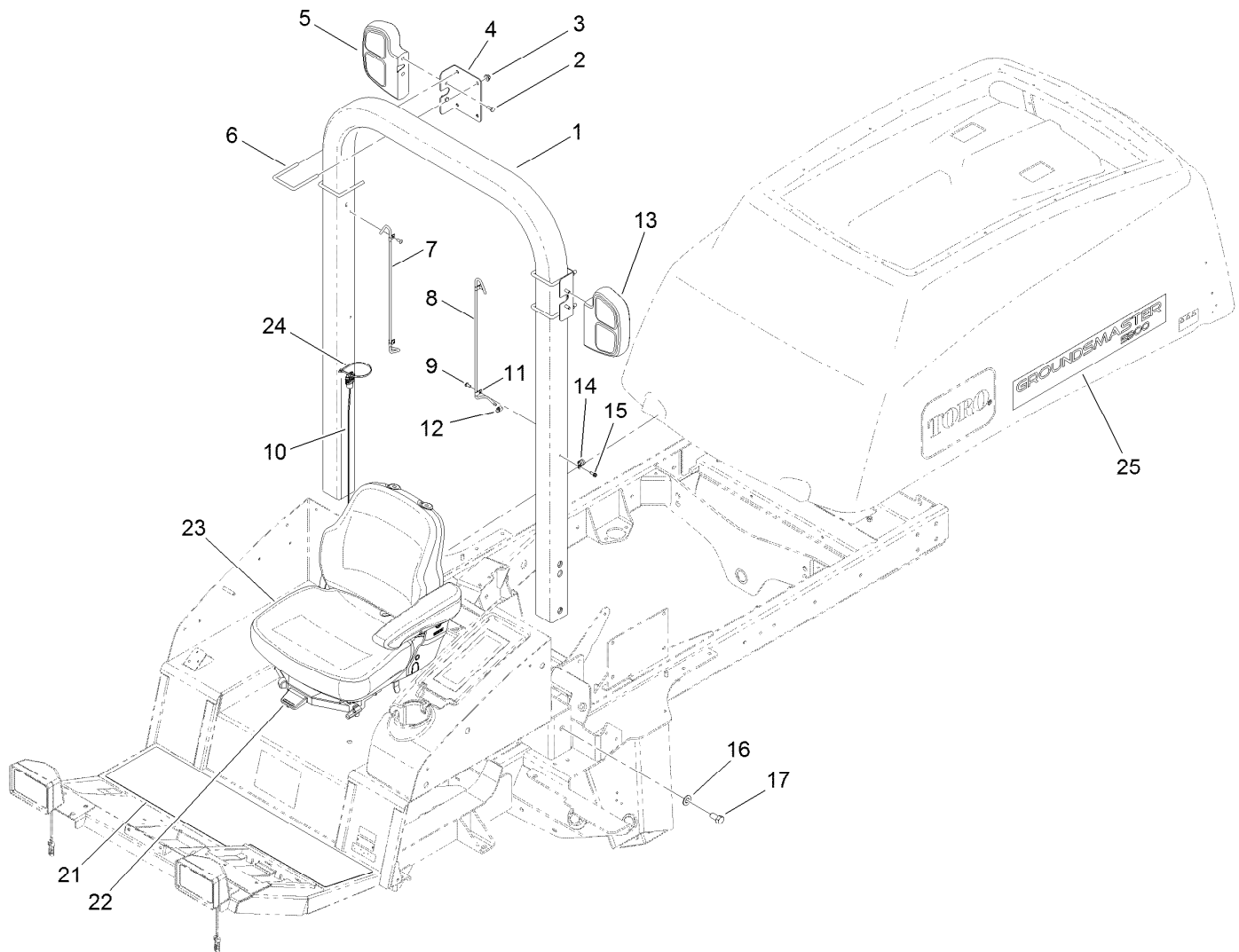
● Not illustrated



Engine Breather Assembly

Ref.	Part Number	Qty.	Description
1	117-2789	1	Fitting-Barb
2	115-3392	2	Hose-Fuel
3	115-3397	1	Valve-Check
4	115-3398	1	Adapter-Straight, Hose Barb
5	87-3740	1	Hose-Breather
6	115-3399	1	Breather-Cyclone
7	2412-34	2	Clamp-Hose
8	2412-129	1	Clamp-Hose
9	115-3395	1	Hose-Formed, Breather Inlet

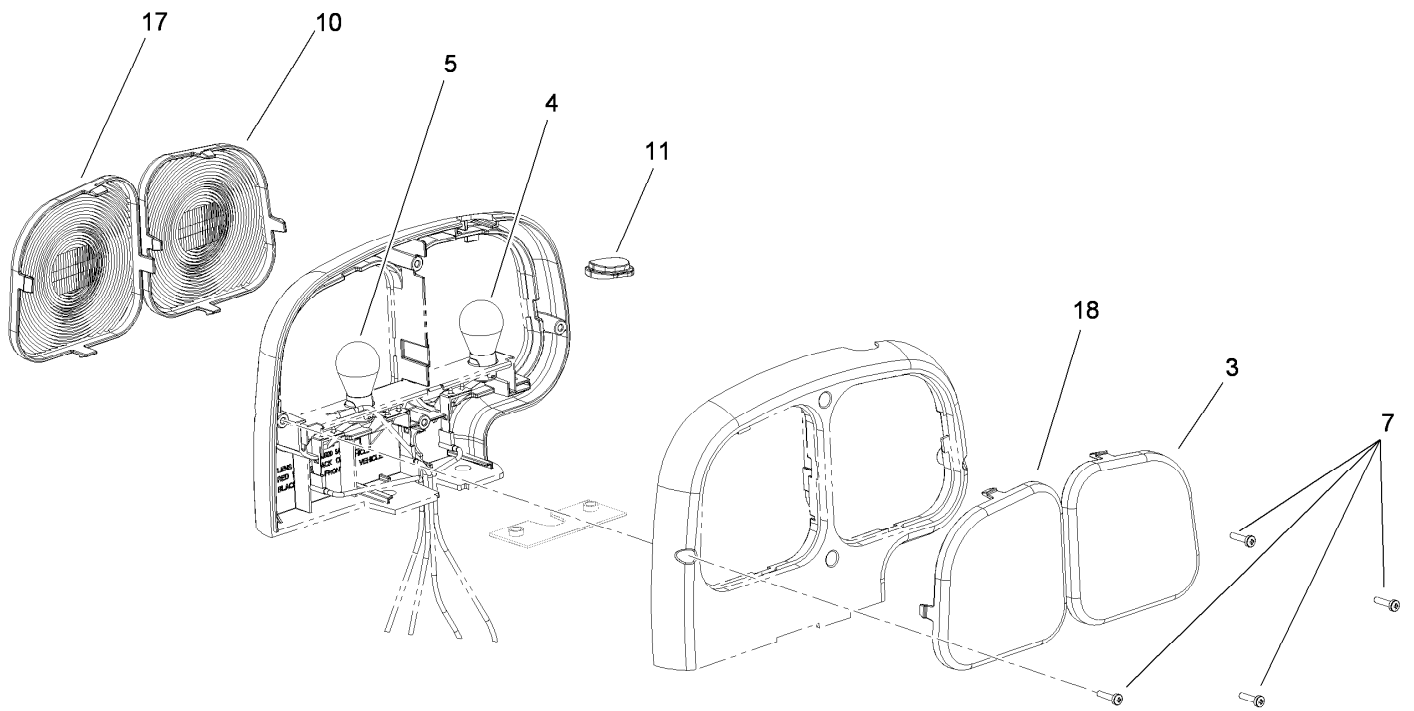
Ref.	Part Number	Qty.	Description
10	115-8879	1	Plate-Latch
11	3290-378	3	Tie-Cable
12	117-9406	1	Hose-Formed, Breather
13	115-3393-03	1	Plate-Mount, Breather
14	2412-36	2	Clamp-Hose
15	2412-108	6	Clamp-Worm
16	121-1759	3	Spacer
17	114-4947	1	Plate-Mount, Pad
18	33104-030	3	Screw-HHF



Roll-Over Protection System Assembly

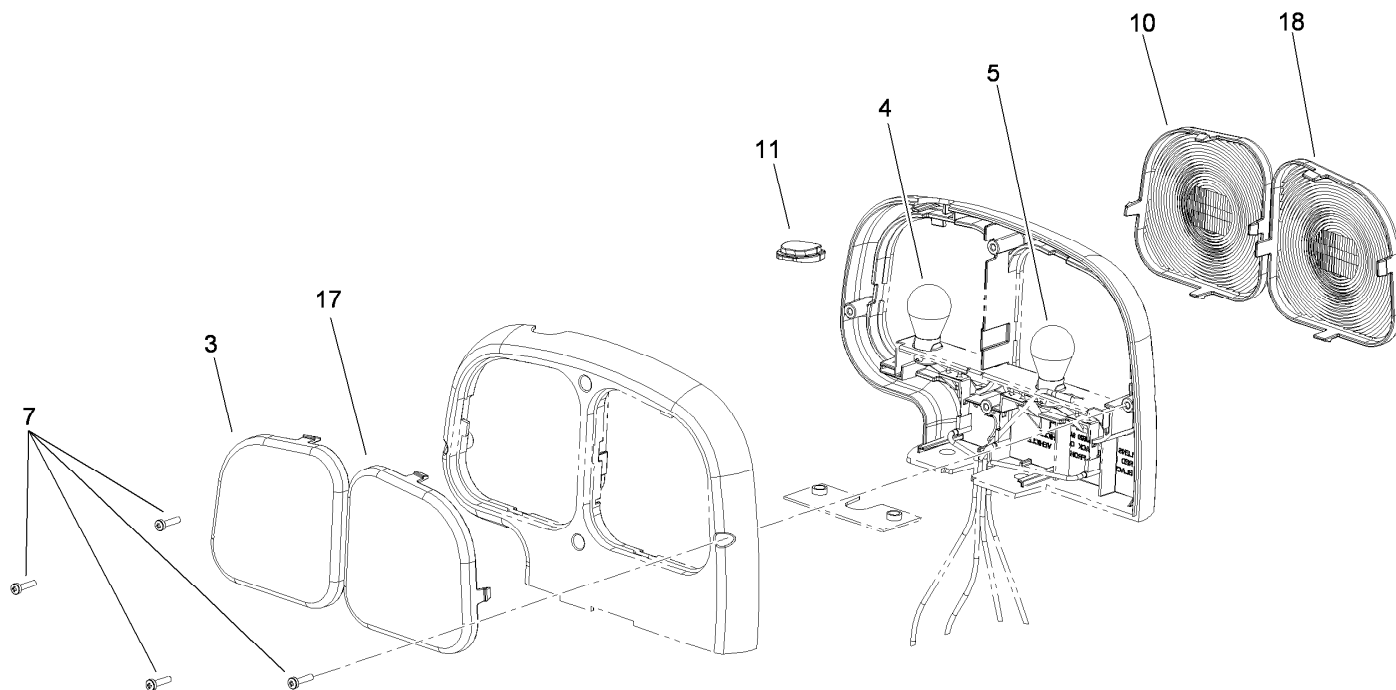
Ref.	Part Number	Qty.	Description
1	114-5505	1	ROPS ASM
2	33114-020	4	Screw-HH
3	104-8301	8	Nut-HF, NI
4	114-5601-03	2	Bracket-Flasher
5	108-8007	1	Tail Light Flasher ASM
6	100-7067	4	U-Bolt (4 Inch)
7	114-0938	1	Tube-Vent
8	114-0937	1	Tube-Vent
9	3290-412	4	Rivet-Blind
10	120-6305	1	Harness-Wire, Flashers
11	2412-72	4	Clip-Closed, Insulated

Ref.	Part Number	Qty.	Description
12	2412-108	2	Clamp-Worm
13	108-8008	1	Tail Light Flasher ASM
14	2412-134	2	Clamp-R
15	49-2040	2	Screw-HWHTF
16	3256-27	4	Washer-Flat
17	327-3	4	Screw-HH
21	114-0835	1	Tread-Foot, Abrasive
22	108-1488	1	Seat Suspension ASM
23	117-5676	1	Premium Seat ASM
24	3290-379	7	Tie-Cable
25	110-6008	2	Decal-Hood



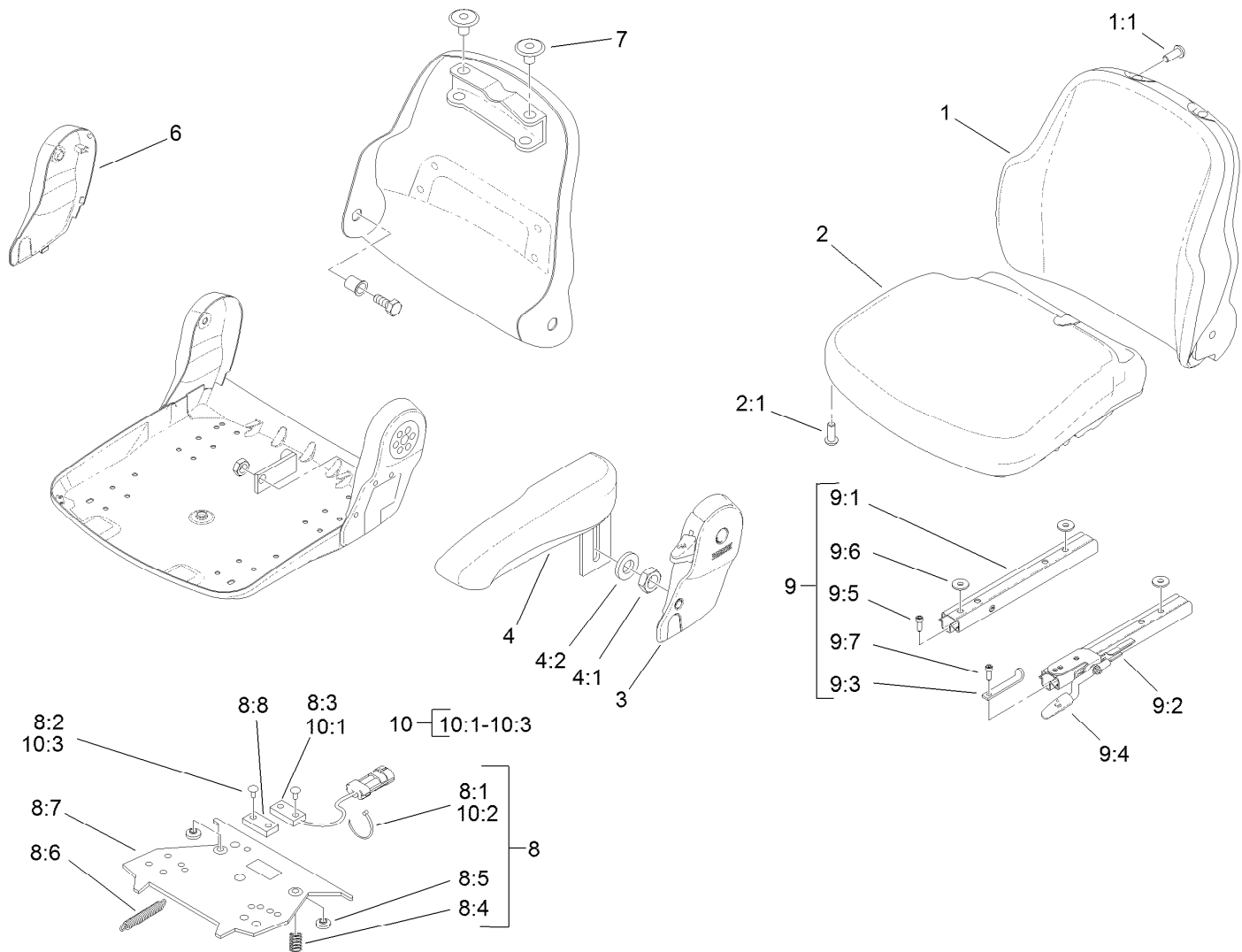
Right Hand Tail Light Assembly No. 108-8007

Ref.	Part Number	Qty.	Description
3	108-8056	1	Lens-Amber, Base
4	7228	1	Bulb
5	108-8054	1	Bulb
7	108-8053	4	Screw
10	108-8057	1	Lens-Amber, Cover
11	108-8055	1	Lens-Amber, Window
17	108-8060	1	Lens-Red, Base
18	108-8059	1	Lens-Black, Cover



Left Hand Tail Light Assembly No. 108-8008

Ref.	Part Number	Qty.	Description
3	108-8056	1	Lens-Amber, Base
4	7228	1	Bulb
5	108-8054	1	Bulb
7	108-8053	4	Screw
10	108-8057	1	Lens-Amber, Cover
11	108-8055	1	Lens-Amber, Window
17	108-8061	1	Lens-Red, Cover
18	108-8058	1	Lens-Black, Base

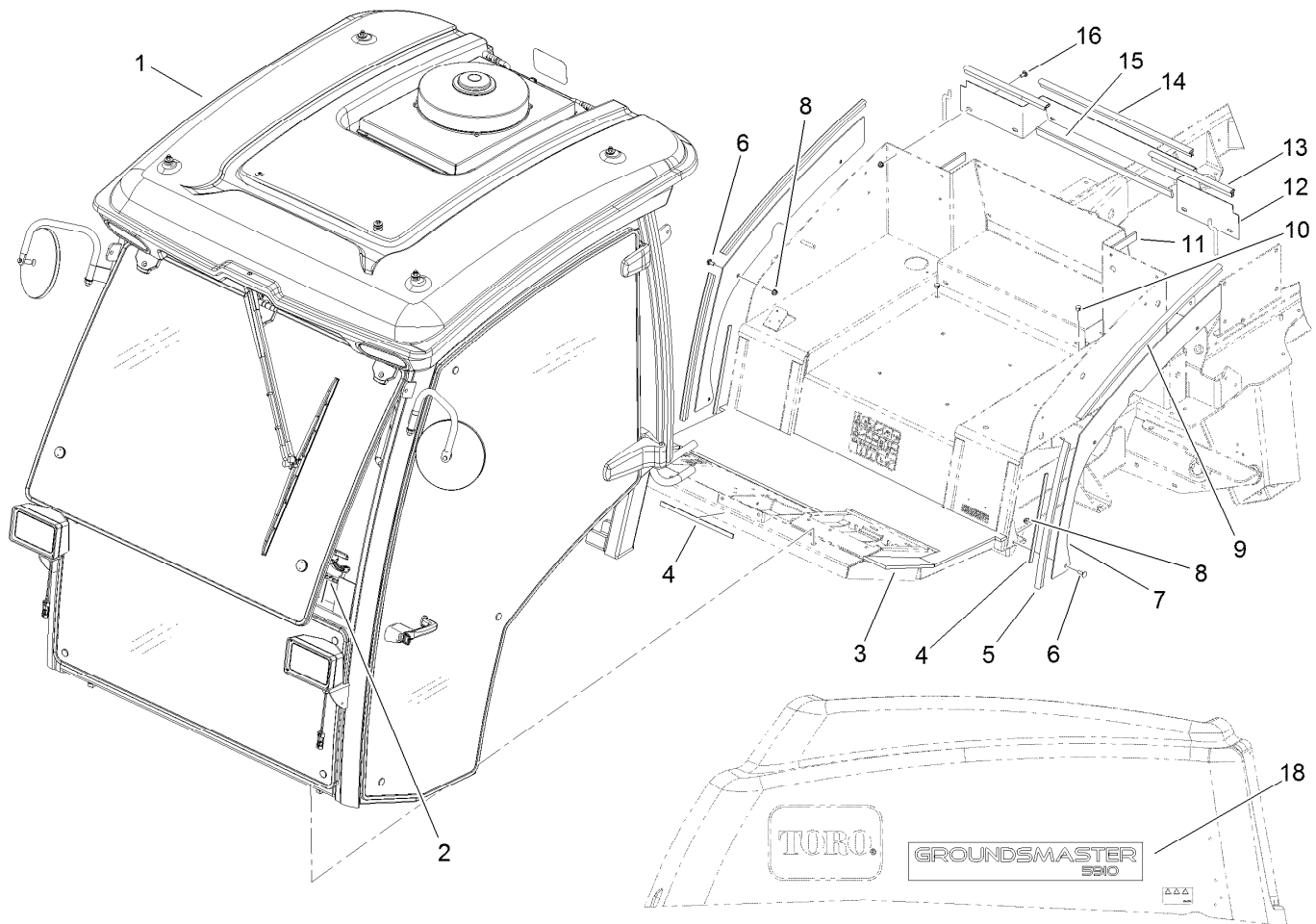


Vinyl Premium Seat Assembly No. 117-5676

Ref.	Part Number	Qty.	Description
1	108-8016	1	Backrest Cushion ASM
1:1	119-7742	4	Screw-Cushion
2	108-8017	1	Seat Cushion ASM
2:1	119-7742	3	Screw-Cushion
3	108-8018	1	Cover-Armrest
4	108-8019	1	LH Armrest ASM
4:1	82-9650	1	Nut
4:2	107-1198	1	Washer
6	108-8021	1	Cover-Armrest
7	108-8022	2	Cover-Black
8	108-8024	1	Switch Kit
8:1		3	Wire Tie ●
8:2		4	Rivet ●
8:3		1	Sensor-Seat Switch ●
8:4		2	Spring-Compression ●
8:5		2	Bumper-Pressure Plate ●

Ref.	Part Number	Qty.	Description
8:6		1	Spring-Extension ●
8:7		1	Plate-Mounting ●
8:8		1	Magnet ●
9	108-8025	1	Adjustment Rail Set
9:1		1	Rail-Adjustment, RH ●
9:2		1	Rail-Adjustment, LH ●
9:3		1	Stop-Rail ●
9:4		1	Handle ●
9:5		3	Screw ●
9:6		3	Washer ●
9:7		1	Screw ●
10	110-6189	1	Switch Kit
10:1		1	Switch ●
10:2		3	Wire Tie ●
10:3		2	Rivet ●

● Not serviced separately

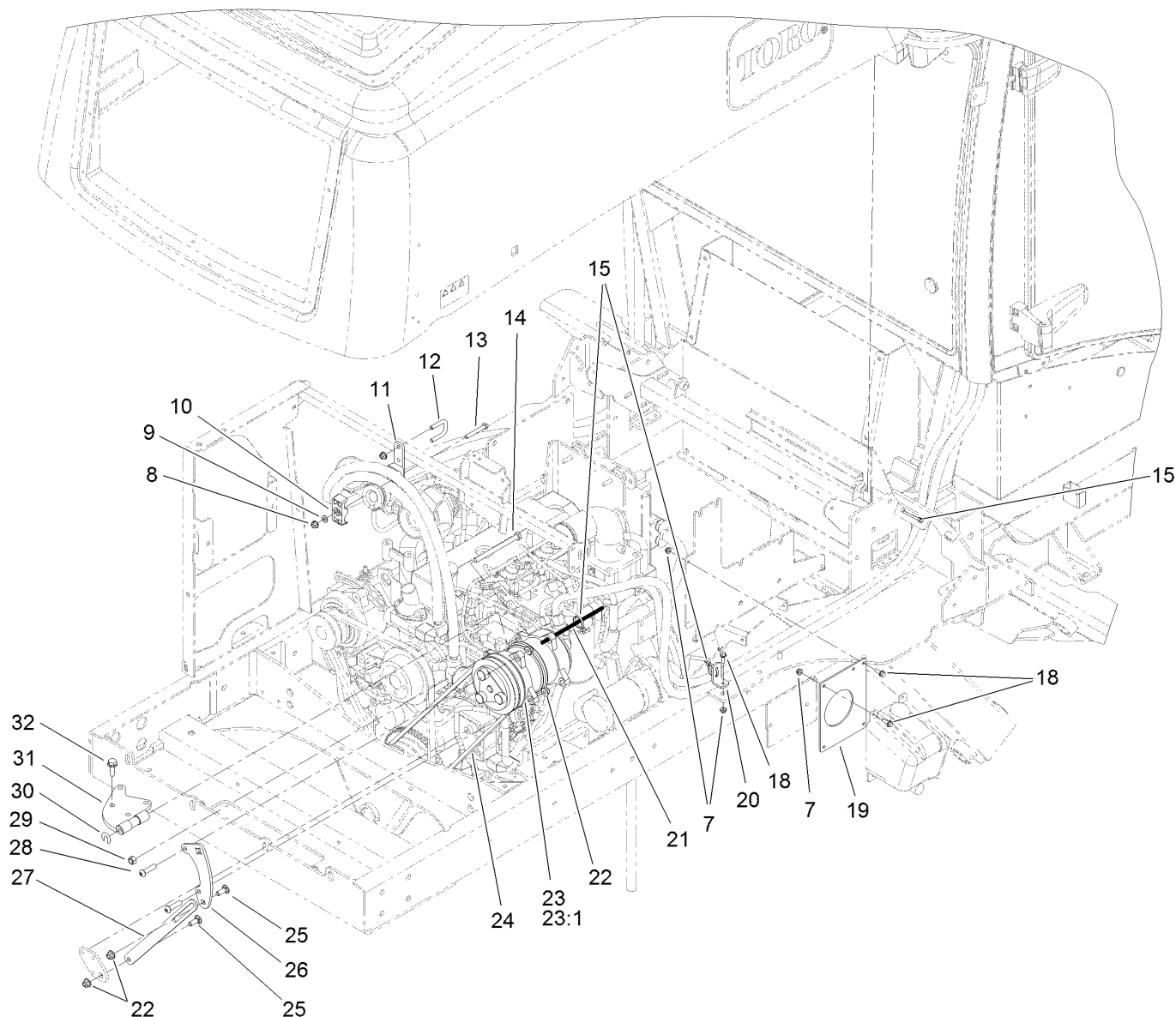


Cab Mounting Assembly

Ref.	Part Number	Qty.	Description
1		1	Cab ASM ●
2	115-5489	2	Decal-Warning
3	117-2767	1	Mat-Floor, Cab
4	115-8827	3	Foam-Strip
5	115-5460	2	Seal-Bulb
6	3230-1	6	Bolt-CARR
7	110-6042-01	2	Plate-Sealing, Side
8	104-8300	10	Nut-HF, NI
9	115-5461	2	Seal-Bulb

Ref.	Part Number	Qty.	Description
10	2410-64	2	Plug-Button
11	115-5465	2	Seal-Trim
12	110-6036-01	1	Panel-Transition, Rear
13	115-5462	2	Seal-Bulb
14	115-5463	1	Seal-Bulb
15	115-5464	1	Seal-Trim
16	3230-23	4	Screw-CARR
18	115-5448	2	Decal-Hood

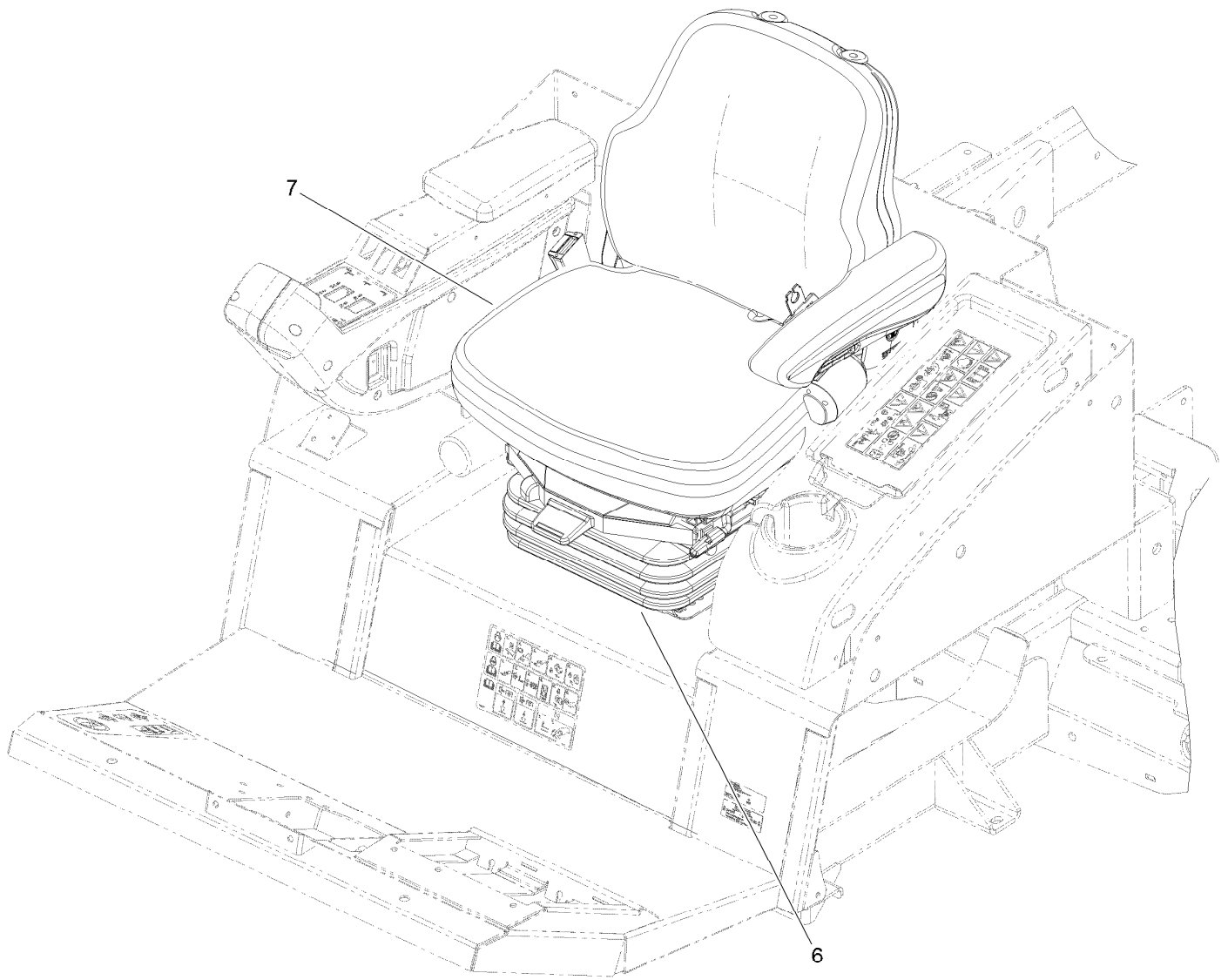
● Not serviced separately



Compressor Mount and Screen Assembly

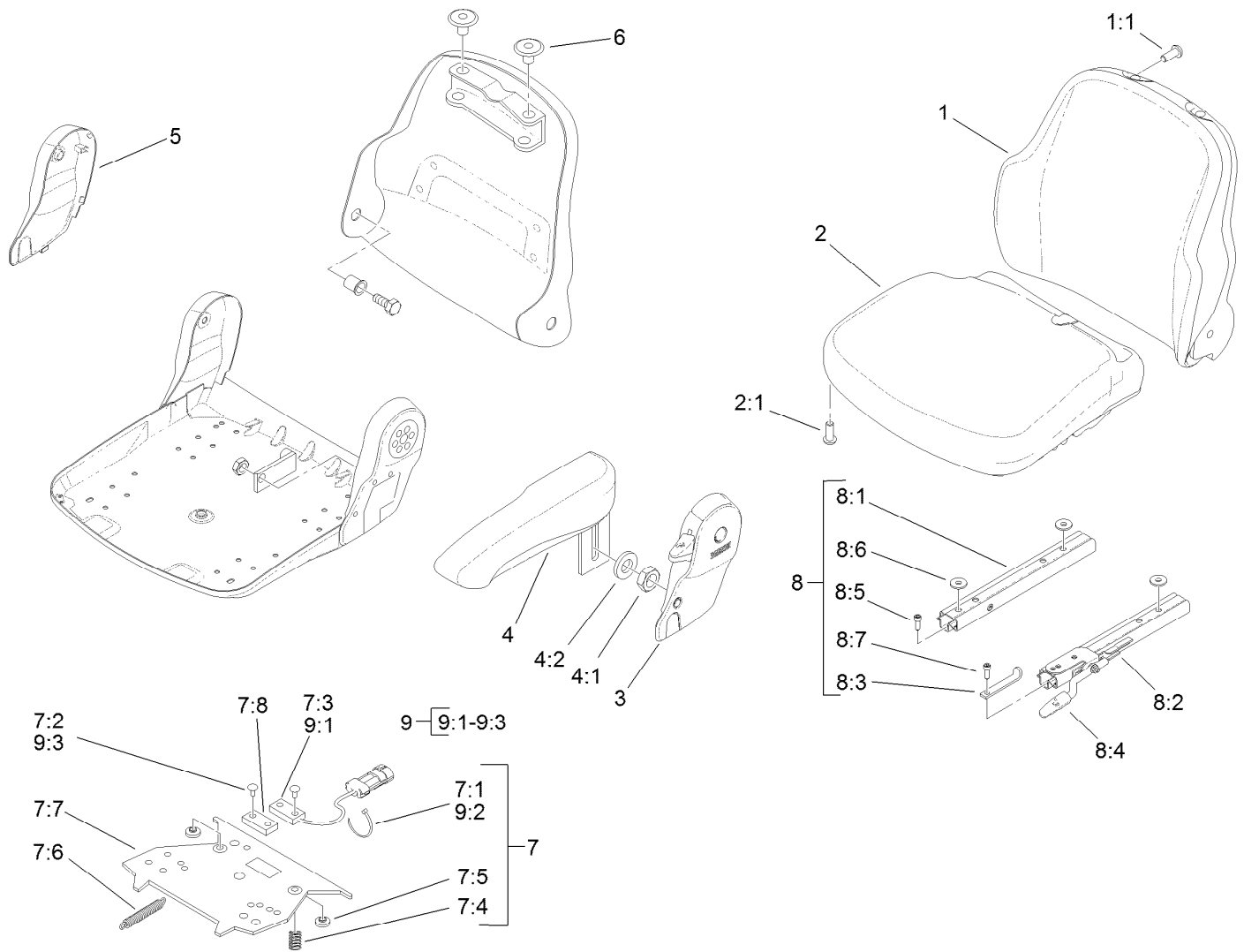
Ref.	Part Number	Qty.	Description
7	104-7201	6	Nut-HF
8	104-8300	3	Nut-HF, NI
9	3256-23	1	Washer-Plain
10	56-7974	2	Clamp-Tube
11	114-5616	1	Plate-Mount, Heater Hoses
12	114-0004	1	U-Bolt
13	322-11	1	Screw-HH
14	33115-130	1	Screw-HH
15	3290-379	4	Tie-Cable
18	3234-4	6	Screw-HHF
19	114-5910-03	1	Plate-Mounting
20	84-5330	1	Bracket-Prop, Hood
21	115-8882	1	Conduit-Convolved

Ref.	Part Number	Qty.	Description
22	104-8301	4	Nut-HF, NI
23	114-4937	1	Compressor-AC
23:1	115-5418	1	Clutch-Compressor
24	105-3693	1	Belt-Fan
25	3231-22	2	Screw-CARR
26	114-4948	1	Plate-Mount, Compressor
27	114-4949-03	1	Arm-Tensioner
28	95-3857	2	Screw-HSBH
29	33025-00	1	Nut-Lock, NI
30	119-7734	2	Shim
31	114-4944-03	1	Pivot Plate ASM
32	33105-030	4	Screw-HHF



Cab Seat Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	108-1488	1	Seat Suspension ASM
7	117-9429	1	Matrix Cloth Seat ASM

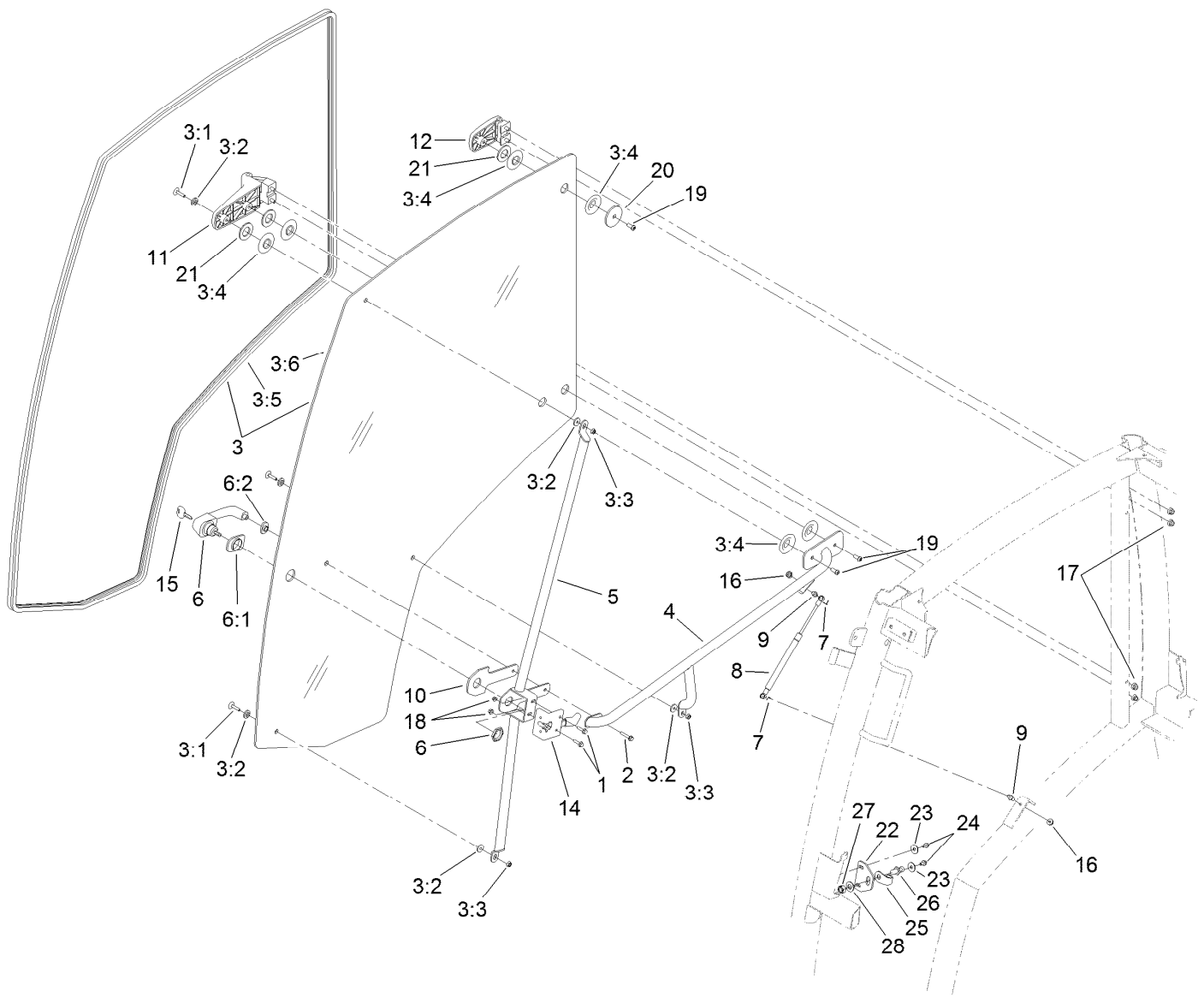


Cloth Premium Seat Assembly No. 117-9429

Ref.	Part Number	Qty.	Description
1	117-9415	1	Backrest Cushion ASM
1:1	119-7742	4	Screw-Cushion
2	117-9416	1	Seat Cushion ASM
2:1	119-7742	3	Screw-Cushion
3	108-8018	1	Cover-Armrest
4	108-8019	1	LH Armrest ASM
4:1	82-9650	1	Nut
4:2	107-1198	1	Washer
5	108-8021	1	Cover-Armrest
6	108-8022	2	Cover-Black
7	108-8024	1	Switch Kit
7:1		3	Wire Tie ●
7:2		4	Rivet ●
7:3		1	Sensor-Seat Switch ●
7:4		2	Spring-Compression ●
7:5		2	Bumper-Pressure Plate ●

Ref.	Part Number	Qty.	Description
7:6		1	Spring-Extension ●
7:7		1	Plate-Mounting ●
7:8		1	Magnet ●
8	108-8025	1	Adjustment Rail Set
8:1		1	Rail-Adjustment, RH ●
8:2		1	Rail-Adjustment, LH ●
8:3		1	Stop-Rail ●
8:4		1	Handle ●
8:5		3	Screw ●
8:6		3	Washer ●
8:7		1	Screw ●
9	110-6189	1	Switch Kit
9:1		1	Switch ●
9:2		3	Wire Tie ●
9:3		2	Rivet ●

● Not serviced separately

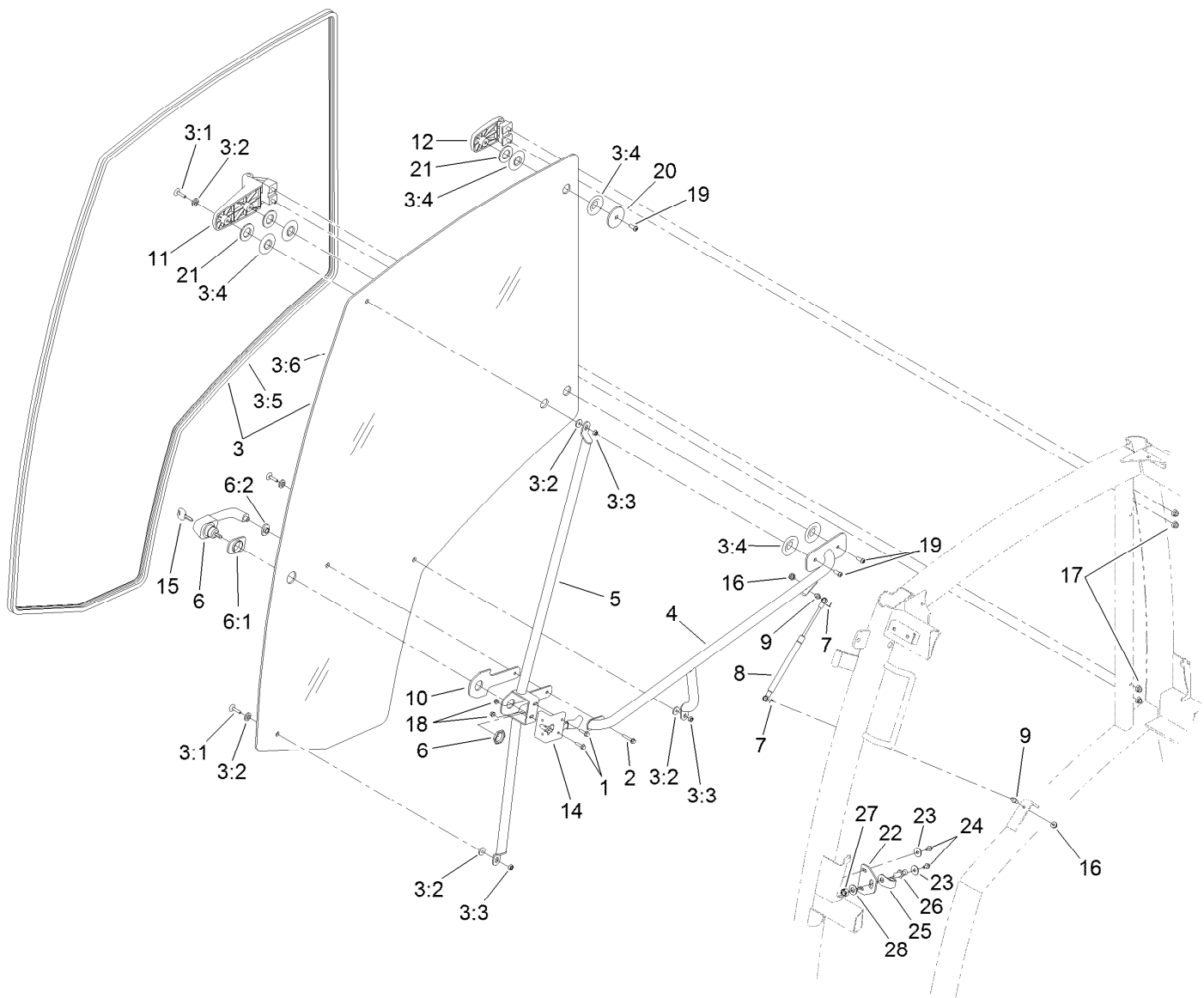


Right Door Cab Assembly

Ref.	Part Number	Qty.	Description
1	33103-025	2	Screw-HHF
2	33103-035	1	Screw-HHF
3	117-9446	1	RH Door Glass Kit
3:1	115-5571	3	Bolt-Step
3:2	115-5570	6	Bushing-Thin
3:3	115-5572	3	Nut-Flange
3:4	115-5573	6	Washer-Sealing
3:5	115-5567	1	Trim-Seal, Bulb
3:6		1	Glass-Door ●
4	115-5540	1	RH Door Handle ASM
5	115-5542	1	RH Door Latch ASM
6	115-5544	1	Handle-Button, Push
6:1	119-4514	1	Gasket-Large
6:2	119-4515	1	Gasket-Small
7	115-5591	2	Clip-Shock, Gas
8	115-5590	1	Shock-Gas, Long
9	98-3104	2	Stud-Ball

Ref.	Part Number	Qty.	Description
10	115-5546	1	Gasket-Handle
11	115-5532	1	RH Lower Hinge ASM
12	115-5530	1	RH Upper Hinge ASM
14	117-4996	1	RH Rotary Latch ASM
15	115-5545	1	Key-Cab
16	32128-26	2	Nut-Flange
17	104-3082	4	Nut-Lock, HHF
18	81-0130	2	Nut-Flange, NI
19	3274-96	3	Screw-HSBH
20	115-5534	1	Washer
21	115-5528	3	Washer
22	117-2777	1	Plate-Striker
23	115-5581	2	Washer-Flat
24	3234-13	2	Screw-HHF
25	115-5577	1	Guard-Striker
26	115-5576	1	Striker

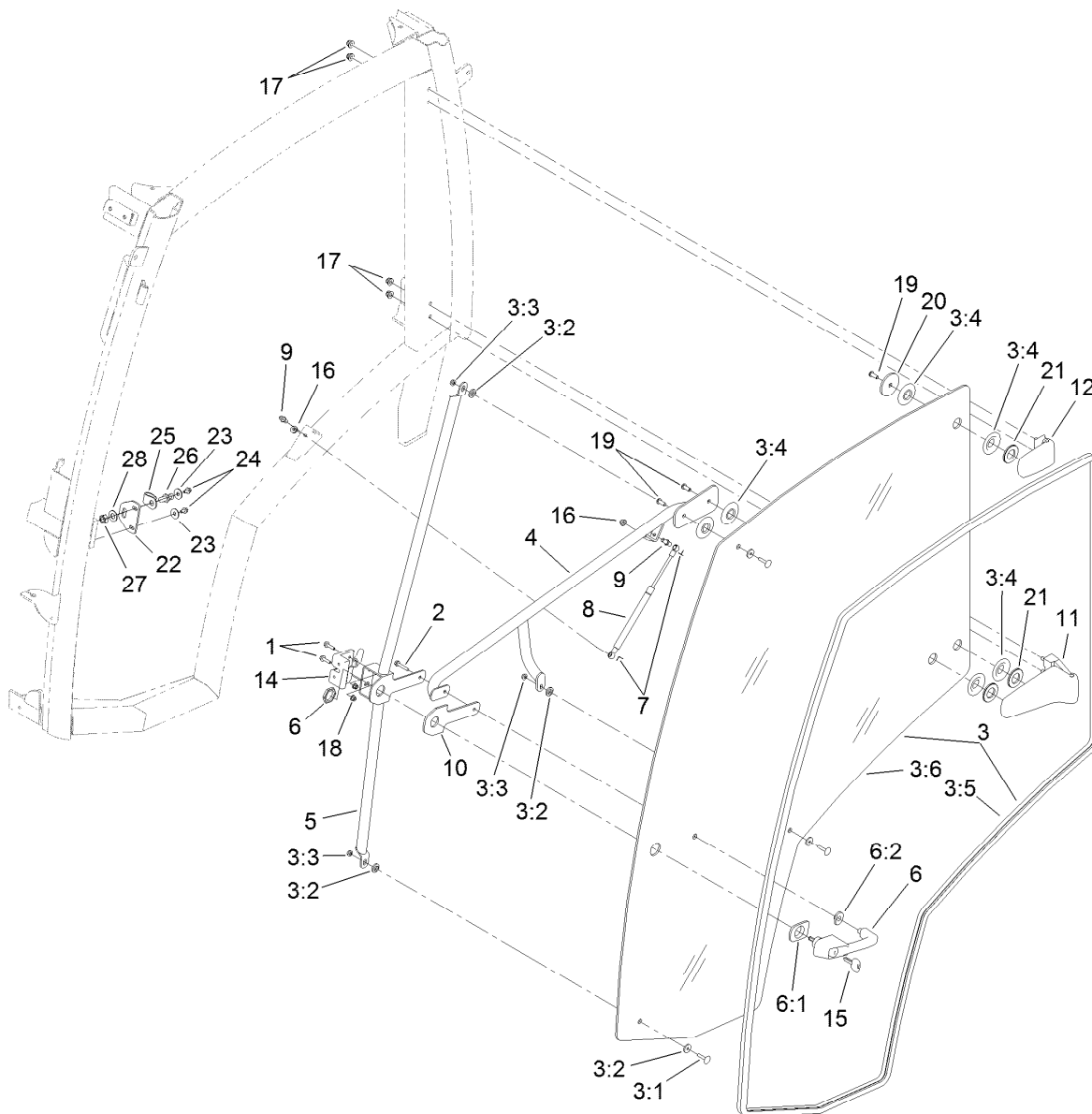
● Not serviced separately



Right Door Cab Assembly (continued)

Ref.	Part Number	Qty.	Description
27	115-5579	1	Nut-HH
28	3256-26	1	Washer-Flat

● Not serviced separately

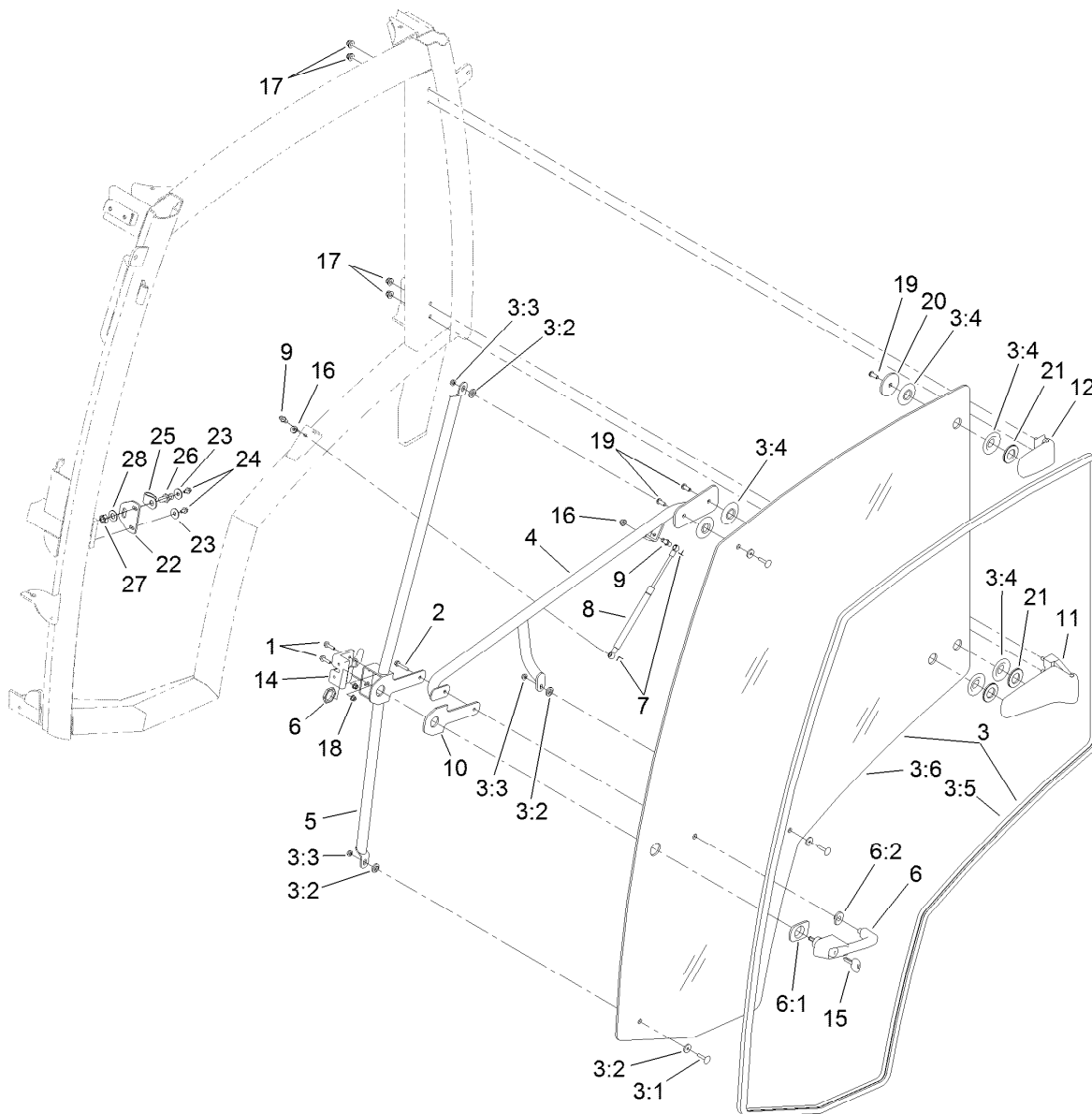


Left Door Cab Assembly

Ref.	Part Number	Qty.	Description
1	33103-025	2	Screw-HHF
2	33103-035	1	Screw-HHF
3	117-9445	1	LH Door Glass Kit
3:1	115-5571	3	Bolt-Step
3:2	115-5570	6	Bushing-Thin
3:3	115-5572	3	Nut-Flange
3:4	115-5573	6	Washer-Sealing
3:5	115-5567	1	Trim-Seal, Bulb
3:6		1	Glass-Door ●
4	115-5541	1	LH Door Handle ASM
5	115-5543	1	LH Door Latch ASM
6	115-5544	1	Handle-Button, Push
6:1	119-4514	1	Gasket-Large
6:2	119-4515	1	Gasket-Small
7	115-5591	2	Clip-Shock, Gas
8	115-5590	1	Shock-Gas, Long
9	98-3104	2	Stud-Ball

Ref.	Part Number	Qty.	Description
10	115-5546	1	Gasket-Handle
11	115-5533	1	LH Lower Hinge ASM
12	115-5531	1	LH Upper Hinge ASM
14	117-4997	1	LH Rotary Latch ASM
15	115-5545	1	Key-Cab
16	32128-26	2	Nut-Flange
17	104-3082	4	Nut-Lock, HHF
18	81-0130	2	Nut-Flange, NI
19	3274-96	3	Screw-HSBH
20	115-5534	1	Washer
21	115-5528	3	Washer
22	117-2777	1	Plate-Striker
23	115-5581	2	Washer-Flat
24	3234-13	2	Screw-HHF
25	115-5577	1	Guard-Striker
26	115-5576	1	Striker

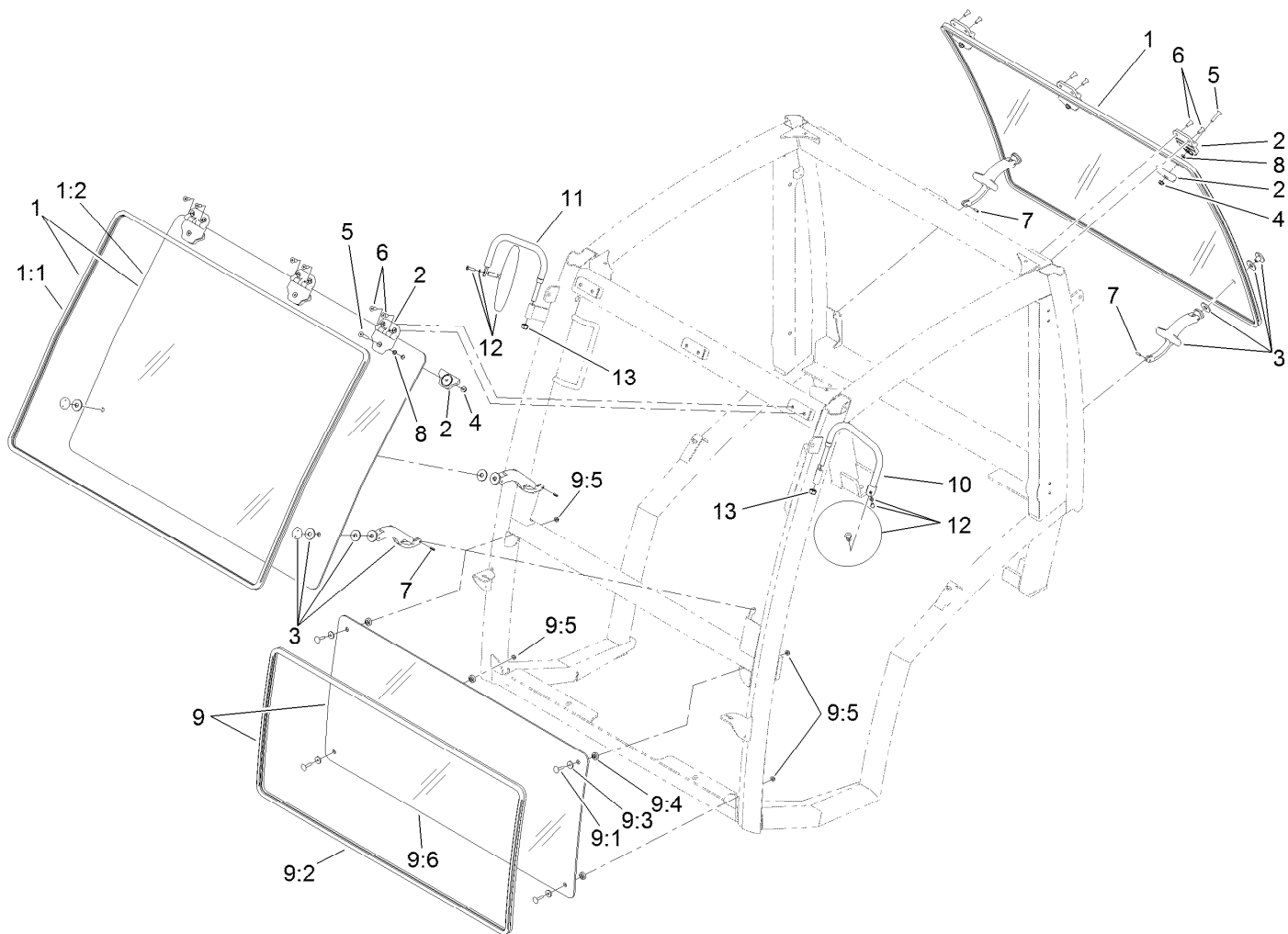
● Not serviced separately



Left Door Cab Assembly (continued)

Ref.	Part Number	Qty.	Description
27	115-5579	1	Nut-HH
28	3256-26	1	Washer-Flat

● Not serviced separately

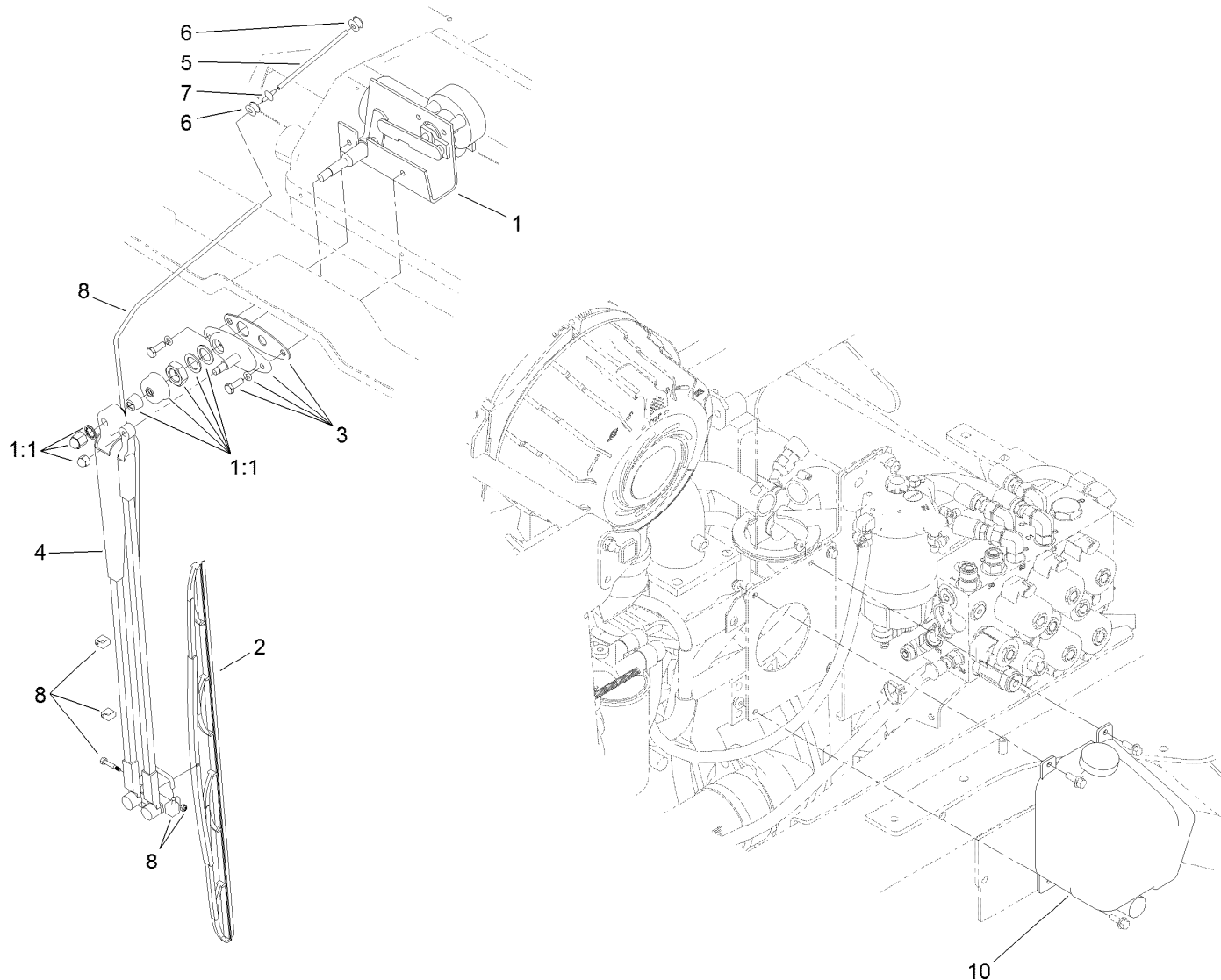


Front and Rear Window Cab Assembly

Ref.	Part Number	Qty.	Description
1	115-5566	2	Window Glass Kit
1:1	115-5568	1	Trim-Seal, Bulb
1:2		1	Glass-Window ●
2	115-5563	6	Hinge ASM
3	115-5597	4	Handle-Latch
4	32128-26	6	Nut-Flange
5	115-5548	6	Screw-HSFH
6	115-5549	12	Screw-HSFH
7	115-5599	4	Pin-Split
8	115-5598	6	Washer-Rubber
9	115-5565	1	Lower Windshield Glass Kit

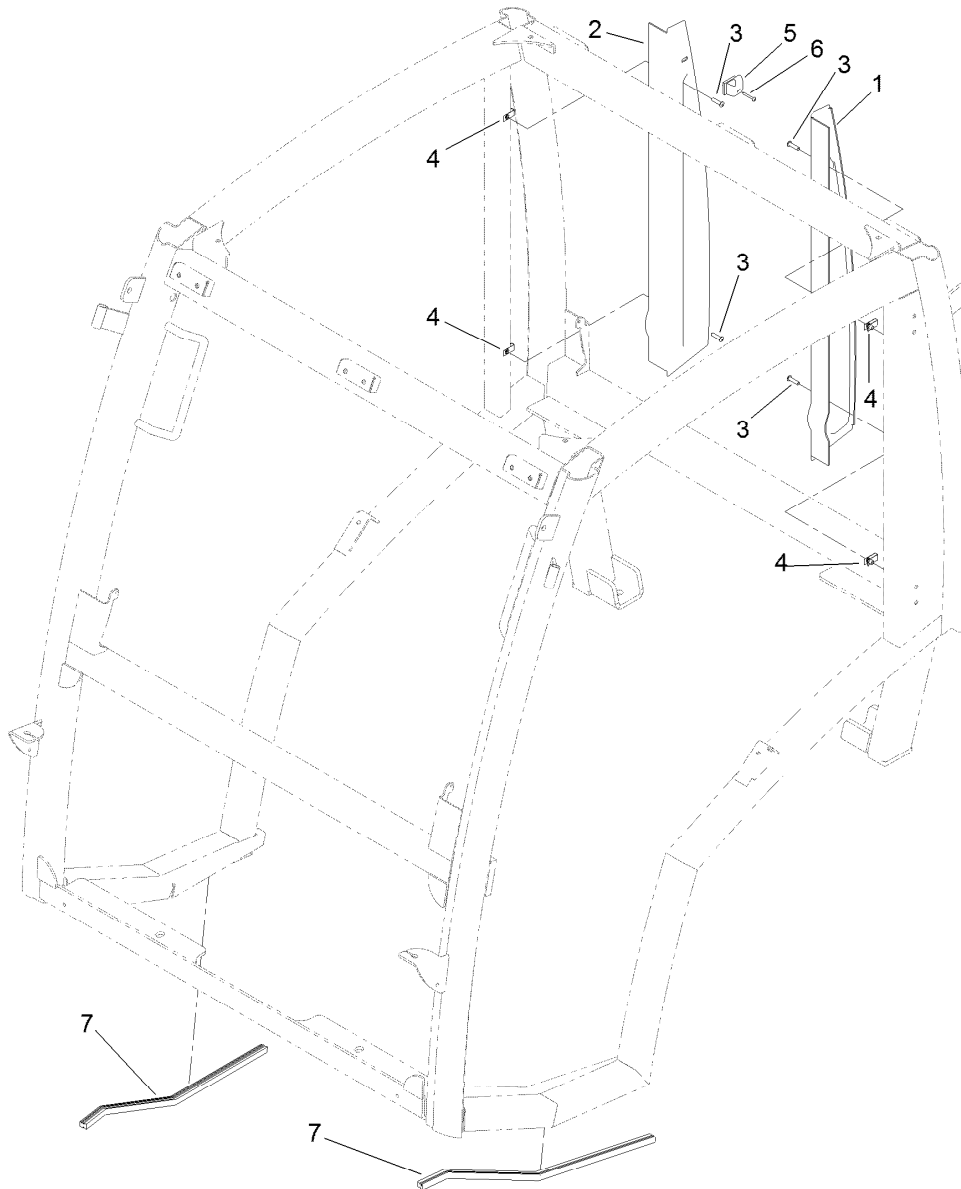
Ref.	Part Number	Qty.	Description
9:1	115-5571	4	Bolt-Step
9:2	115-5569	1	Trim-Seal, Bulb
9:3	115-5570	4	Bushing-Thin
9:4	115-5574	4	Bushing-Thick
9:5	115-5572	4	Nut-Flange
9:6		1	Glass-Front, Lower ●
10	115-5584	1	Arm-Mount, Mirror (LH)
11	115-5583	1	Arm-Mount, Mirror (RH)
12	115-5585	2	Mirror-Convex
13	115-5582	2	Nut-Flange, Crimplock

● Not serviced separately



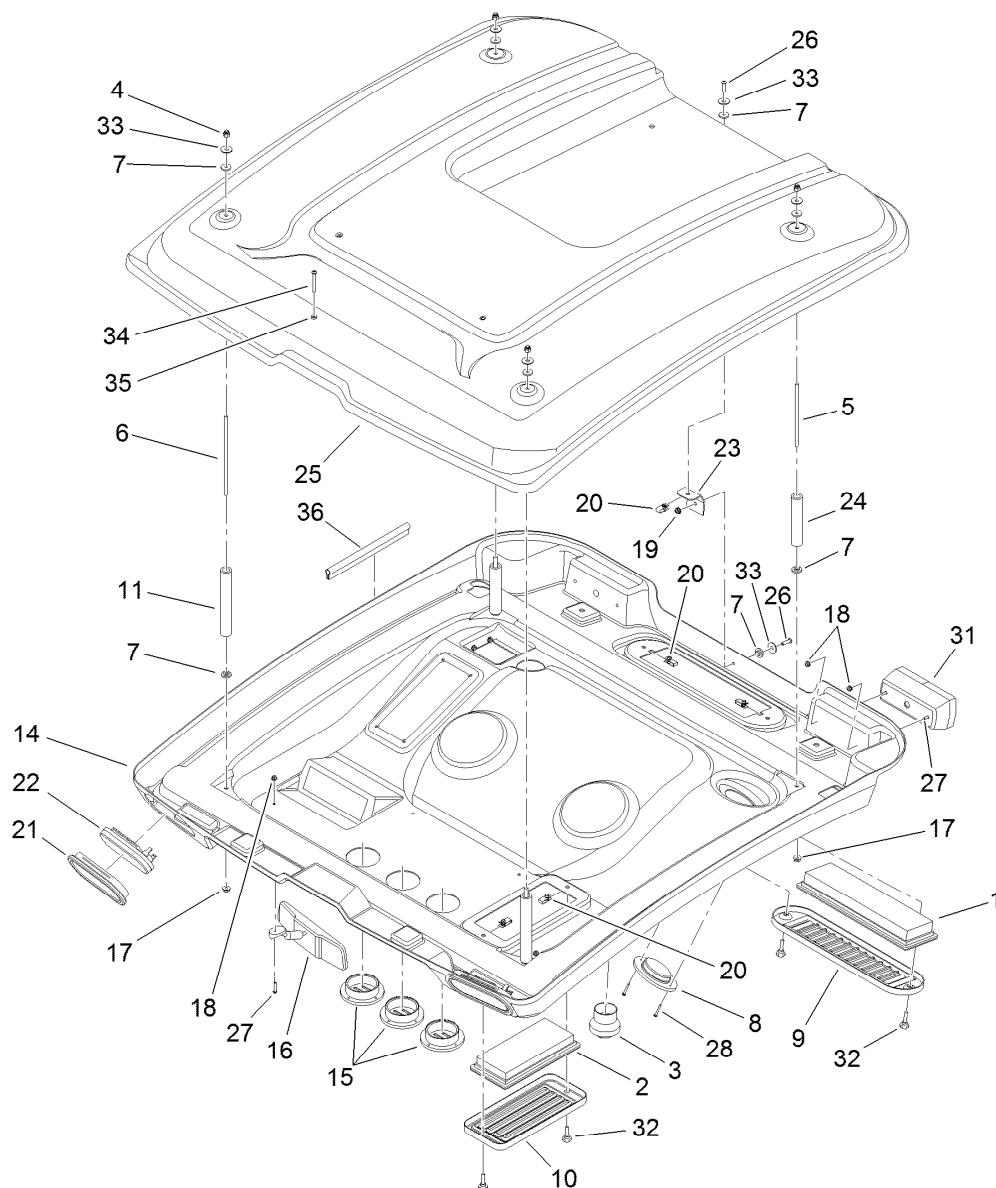
Window Wiper and Washer Bottle Cab Assembly

Ref.	Part Number	Qty.	Description
1	115-8831	1	Motor-Wiper
1:1	119-7735	1	Wiper Seal Kit
2	115-8834	1	Blade-Wiper, 22 Inch
3	115-8832	1	Adaptor ASM (W/Gasket)
4	115-8833	1	Arm-Wiper, 22 Inch
5	119-8366	1	Line-Washer
6	119-8367	2	Grommet
7	119-8368	1	Connector-Barb
8	119-8369	1	Washer Nozzle Kit
10	115-8848	1	Tank-Fluid, Washer



Shielding Component Cab Assembly

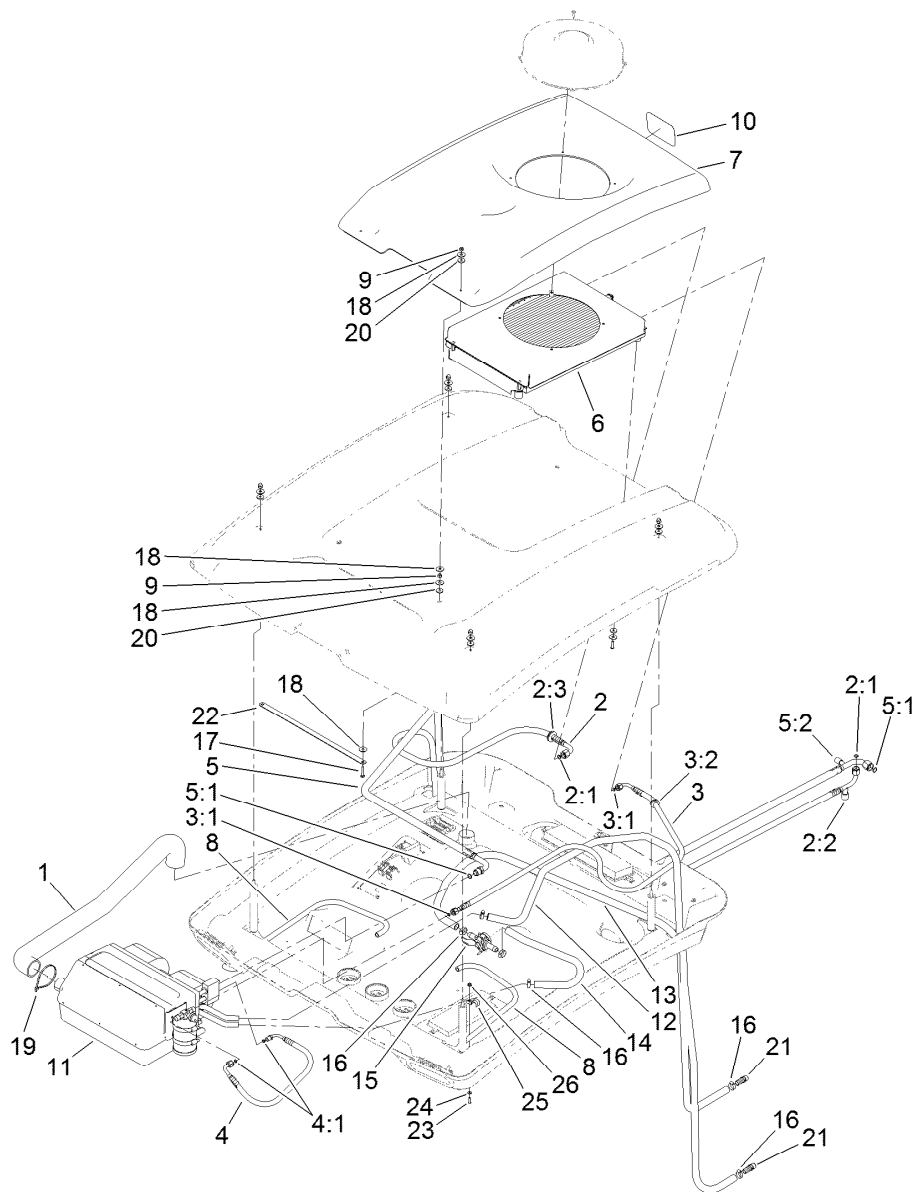
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-5589	1	Cover-Composite, LH
2	115-5588	1	Cover-Composite, RH
3	3274-65	4	Screw-HSBH
4	115-5586	4	Nut-Panel, Deep
5	115-5595	1	Hook-Coat
6	115-5594	1	Screw-HSBH
7	115-5596	2	Seal-Bulb



Headliner Cab Assembly

Ref.	Part Number	Qty.	Description
1	121-3892	1	Filter-Air, Cab Exterior
2	121-3891	1	Filter-Air, Cab Interior
3	115-5559	1	Louver-Ball
4	73-5380	4	Nut-Hex
5	117-2763	2	Fastener-Mount, Rear Roof
6	117-2764	2	Fastener-Mount, Front Roof
7	115-5570	10	Bushing-Thin
8	115-5515	1	Light-Dome, LED
9	115-5554	1	Cover-Filter, Rear
10	115-5557	1	Cover-Filter, Front
11	115-5513	2	Spacer-Roof, Front
14	115-5550	1	Headliner
15	115-5558	3	Louver
16	115-5524	1	Mirror-Rear View
17	32128-26	4	Nut-Flange
18	32128-17	5	Nut-Lock, Flange

Ref.	Part Number	Qty.	Description
19	115-5572	2	Nut-Flange
20	115-5586	5	Nut-Panel, Deep
21	115-5521	2	Grommet-Light
22	115-5520	2	Light-Warning, Front
23	115-5526	1	Mount-Roof
24	115-5514	2	Spacer-Roof, Rear
25	119-4504	1	Roof
26	3274-65	2	Screw-HSBH
27	108-3153	5	Screw-HSBH
28	115-5594	2	Screw-HSBH
31	115-5525	2	Light-Warning, Rear
32	115-5555	4	Screw-Thumb
33	115-5581	6	Washer-Flat
34	99-2932	1	Screw-HSBH
35	115-5598	1	Washer-Rubber
36	121-3872	1	Seal-Bulb, Roof



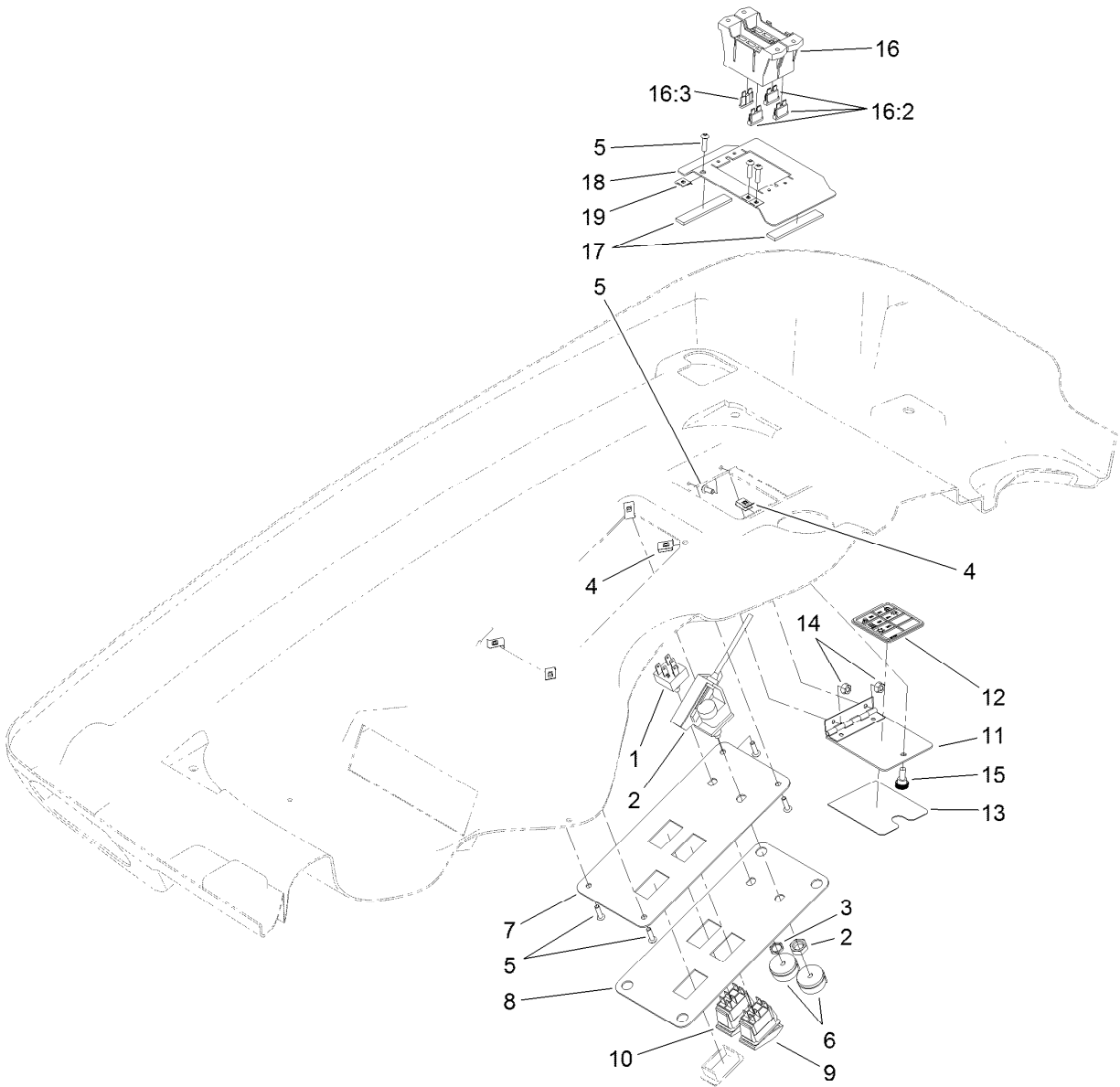
Roof, Condenser and Evaporator Cab Assembly

Ref.	Part Number	Qty.	Description
1	115-8835	1	Hose-Air Duct
2	117-2785	1	Hose ASM
2:1	117-2779	2	O-Ring
2:2	117-2783	1	Cap-Side, High ●
2:3	117-2781	1	Grommet
3	115-8837	1	Hose ASM
3:1	117-2778	2	O-Ring
3:2	117-2782	1	Grommet
4	115-8838	1	Hose ASM
4:1	117-2778	2	O-Ring
5	117-2786	1	Hose ASM
5:1	117-2780	2	O-Ring
5:2	117-2784	1	Cap-Side, Low ●
6		1	Condenser ASM ■
7	119-4503	1	Cover-Condenser
8	115-8845	2	Hose-Drain, Condensation
9	3296-42	4	Nut-Lock, NI

Ref.	Part Number	Qty.	Description
10	67-1300	1	Decal
11		1	Heater Evaporator ASM ■
12	115-8842	1	Hose
13	115-8843	1	Hose
14	115-8844	1	Hose
15	115-8840	1	Valve-Heater
16	2412-141	4	Clamp-Drive, Worm
17	3229-4	2	Screw-CARR
18	115-5581	8	Washer-Flat
19	3290-379	2	Tie-Cable
20	115-5570	4	Bushing-Thin
21	117-9410	2	Fitting-Straight
22	119-4505	1	Strap-Mounting
23	104-2408	2	Screw-HSBH
24	3256-14	2	Washer-Flat
25	119-4517	2	Clamp-Hose
26	32128-17	2	Nut-Lock, Flange

● Not illustrated

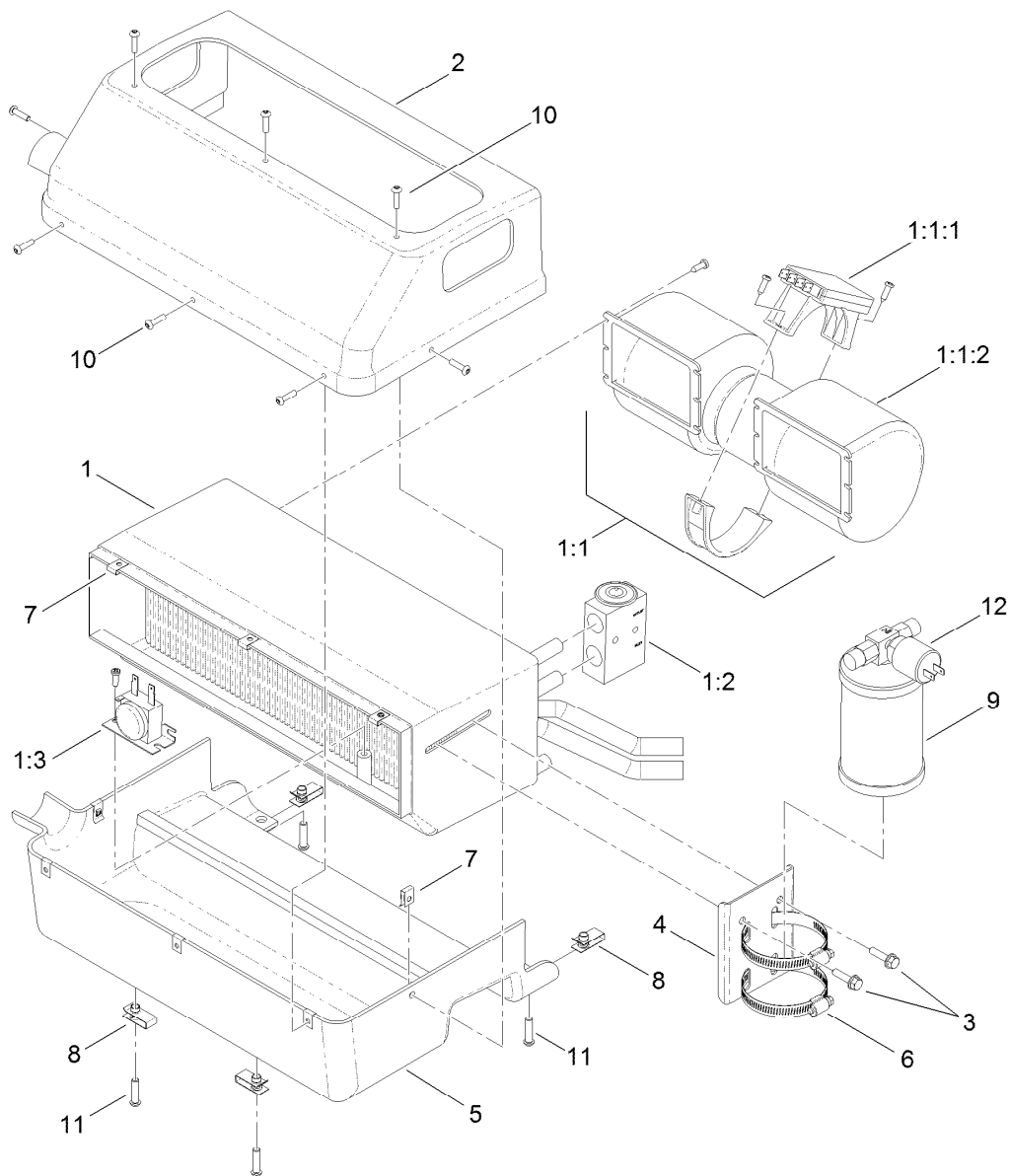
■ Not serviced separately



Switchplate and Fuse Block Cover Cab Assembly

Ref.	Part Number	Qty.	Description
1	115-5502	1	Switch-Fan, 3-Speed
2	115-8820	1	Switch-Control, Heat
3	115-5503	1	Nut
4	107-1013	5	Nut-Speed
5	104-2408	9	Screw-HSBH
6	115-5504	2	Knob-Control
7	115-5500	1	Plate-Switch
8	115-5501	1	Label-Switch
9	114-3329	1	Switch-Rocker
10	95-8999	1	Switch
11	115-5510	1	Cover-Access, Fuse

Ref.	Part Number	Qty.	Description
12	117-2787	1	Label-Information, Fuse
13	115-5508	1	Label-Block, Fuse
14	32128-17	2	Nut-Lock, Flange
15	115-5506	1	Knob
16	119-1343	1	Harness-Wire, Cab
16:2	109355	3	Fuse-Blade, 15 Amp
16:3	109103	1	Fuse-Blade, 30 Amp
17	115-5547	2	Pad-Fastener
18	115-5511	1	Mount-Block, Fuse
19	115-5505	3	Nut-Panel, Spring

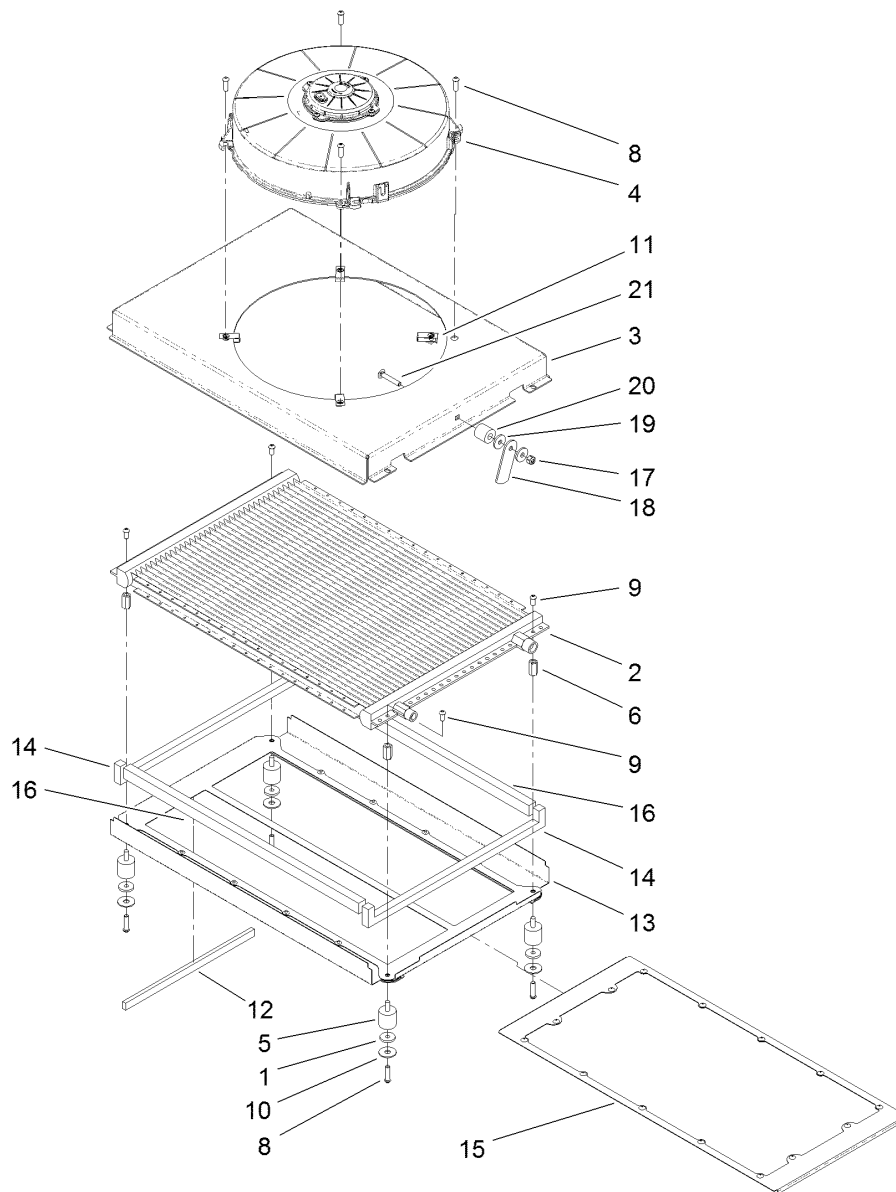


A/C Heater and Evaporator Cab Assembly

Ref.	Part Number	Qty.	Description
1	121-3860	1	A/C Heater ASM
1:1	121-3861	1	Fan-Blower
1:1:1	121-3862	1	Resistor-Fan
1:1:2		1	Fan And Motor ASM ●
1:2	115-5587	1	Valve-Expansion
1:3	115-5593	1	Thermostat-Switch, Freeze
2	115-8829	1	Cover-Top
3	33103-025	2	Screw-HHF
4	115-8824	1	Mount-Drier

Ref.	Part Number	Qty.	Description
5	115-8828	1	Evaporator-Bottom
6	2412-125	2	Clamp-Hose
7	107-1013	8	Nut-Speed
8	115-5586	4	Nut-Panel, Deep
9	119-4502	1	Drier-Receiver
10	104-2408	8	Screw-HSBH
11	3274-65	5	Screw-HSBH
12	119-4501	1	Switch-Function, Dual

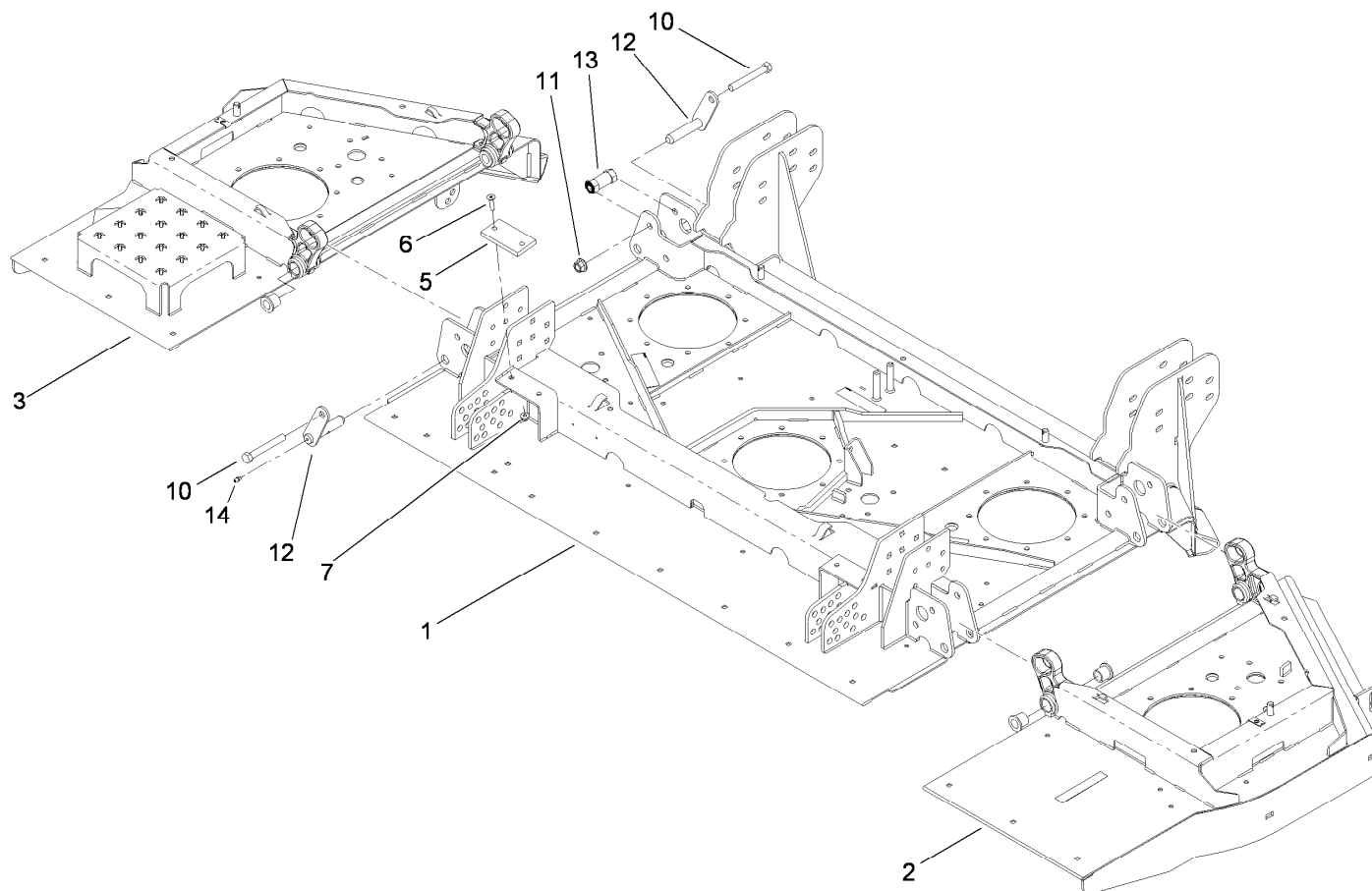
● Not serviced separately



Condenser Cab Assembly

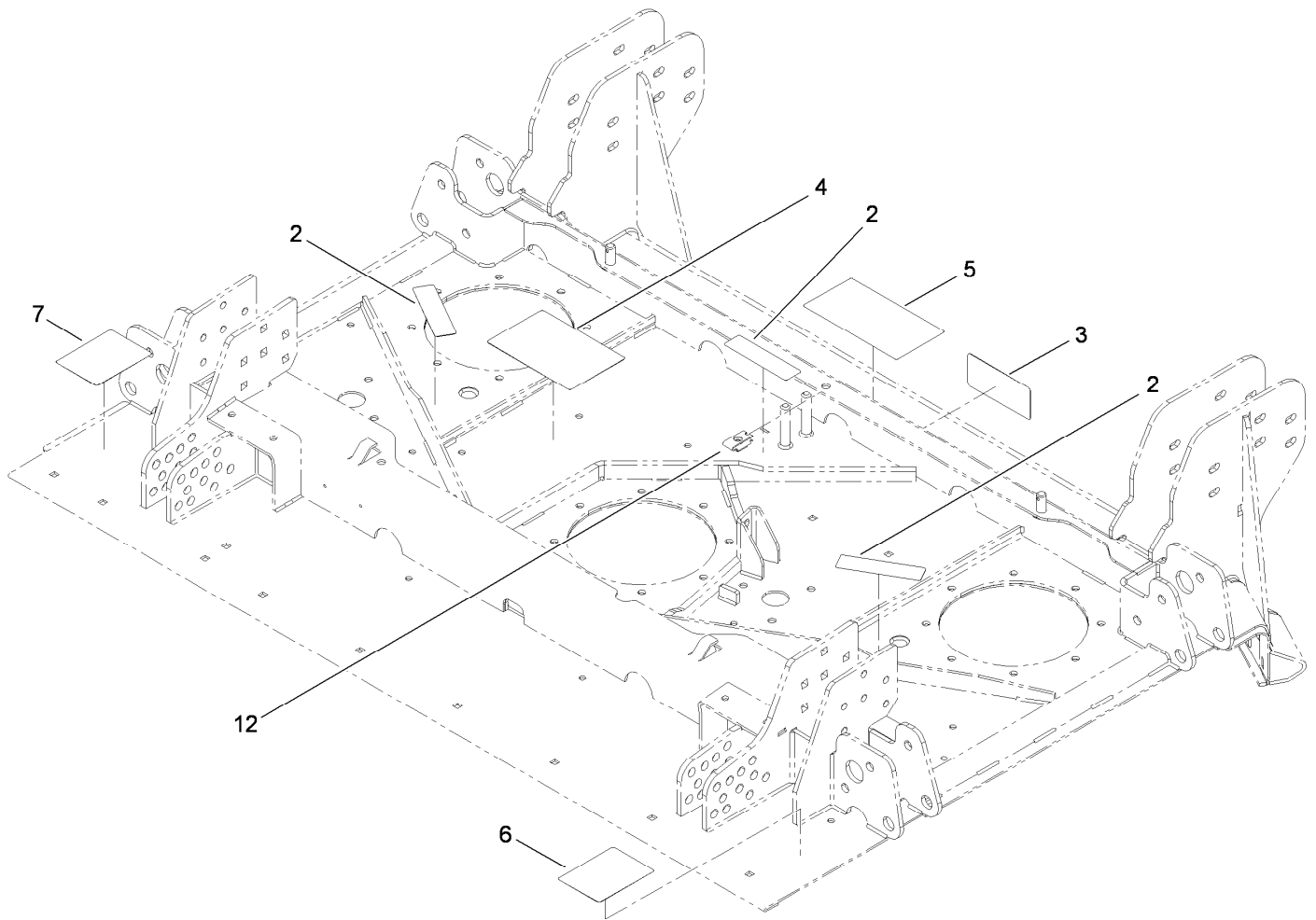
Ref.	Part Number	Qty.	Description
1	115-5570	4	Bushing-Thin
2	115-8816	1	Coil-Condenser
3	119-4511	1	Shroud-Fan
4	119-4500	1	Fan-12 Inch
5	115-8822	4	Mount-Isolator
6	115-8823	4	Coupler-Nut
8	3274-65	8	Screw-HSBH
9	115-8819	4	Screw-HSBH
10	115-5581	4	Washer-Flat
11	107069	4	Clip

Ref.	Part Number	Qty.	Description
12	119-4527	1	Foam-Tray
13	119-4513	1	Frame-Screen
14	119-4544	2	Foam-End
15	119-4512	1	Tray-Screen
16	119-4516	2	Foam-Side
17	3296-42	1	Nut-Lock, NI
18	119-4507	1	Plate-Latch
19	66-2921	2	Washer-Friction
20	119-4506	1	Spacer-Latch
21	3229-4	1	Screw-CARR



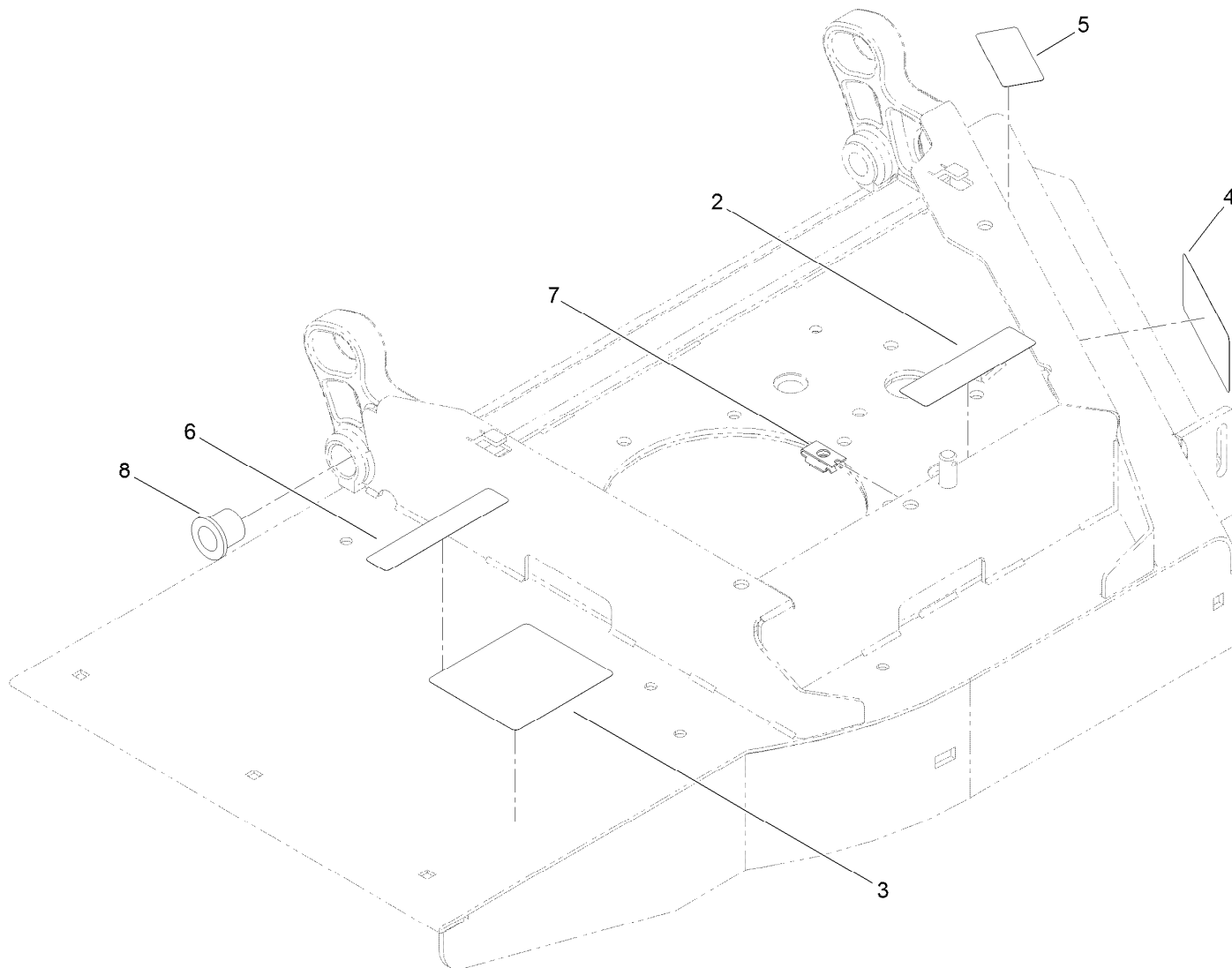
Center Deck and Winglet Assembly

Ref.	Part Number	Qty.	Description
1	110-5911	1	Center Front Deck And Decal ASM
2	110-5914	1	Right Front Deck And Decal ASM
3	110-5917	1	Left Front Deck And Decal ASM
5	69-9300	2	Pad-Bumper
6	32108-103	4	Screw-FH
7	104-8300	4	Nut-HF, NI
10	325-35	4	Screw-HH
11	99-5107	4	Nut-Lock
12	114-0714	4	Hinge Pin ASM
13	115-3367	4	Eccentric
14	302-5	4	Fitting-Grease



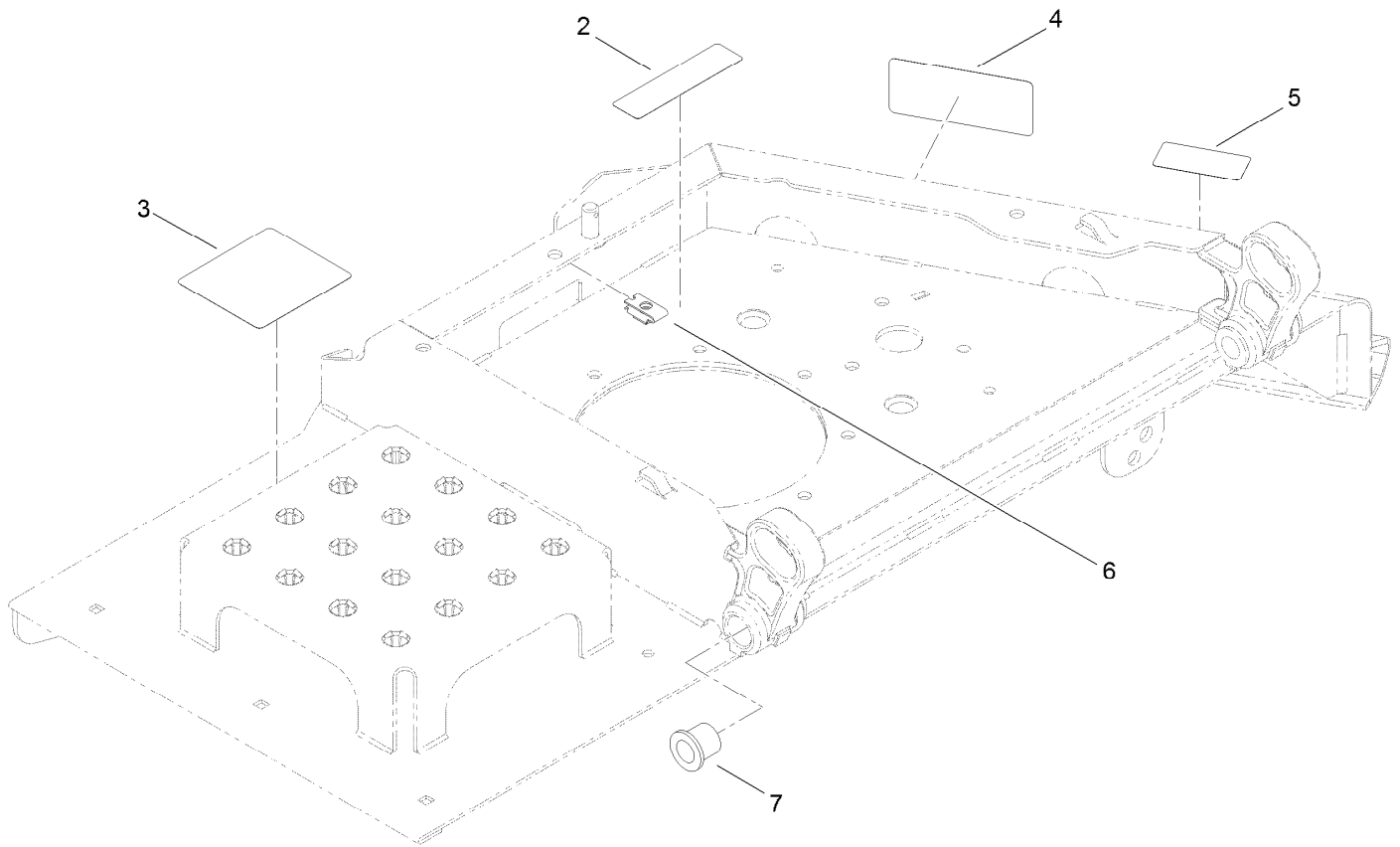
Center Front Deck and Decal Assembly No. 110-5911

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	117-4979	3	Decal-Warning
3	93-7818	1	Decal-Torque, Blade Bolt
4	114-0922	1	Decal-Belt Routing
5	114-0975	1	Decal-HOC
6	114-0864	1	Decal-Rear HOC, RH
7	114-0865	1	Decal-Rear HOC, LH
12	110-3510	1	Nut-Retainer



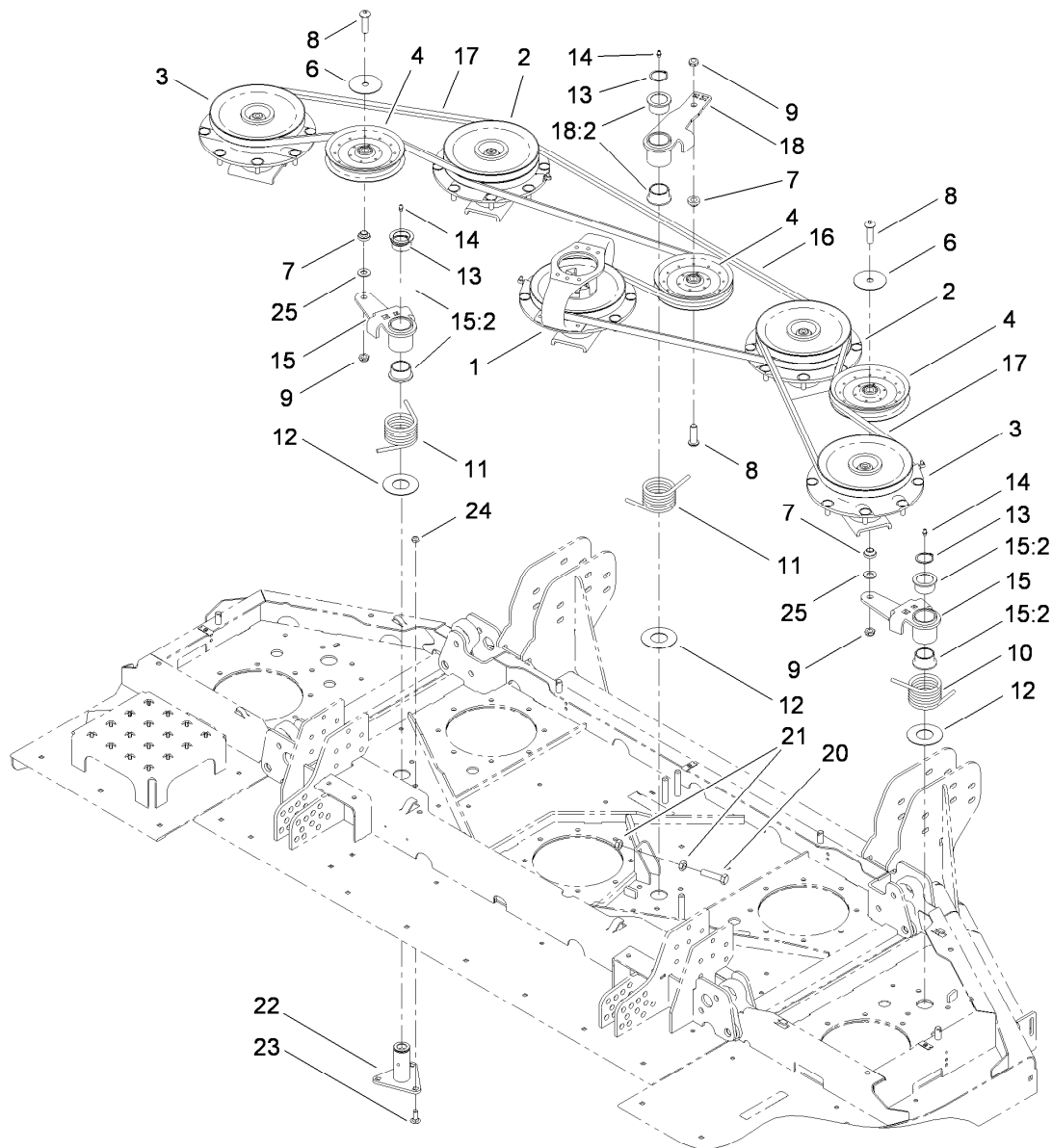
Right Front Deck and Decal Assembly No. 110-5914

Ref.	Part Number	Qty.	Description
2	117-4979	1	Decal-Warning
3	120-6604	1	Decal-Danger
4	93-7818	1	Decal-Torque, Blade Bolt
5	93-6674	1	Decal-Warning
6	93-6687	1	Decal-No Step
7	110-3510	1	Nut-Retainer
8	92-3162	4	Bushing



Left Front Deck and Decal Assembly No. 110-5917

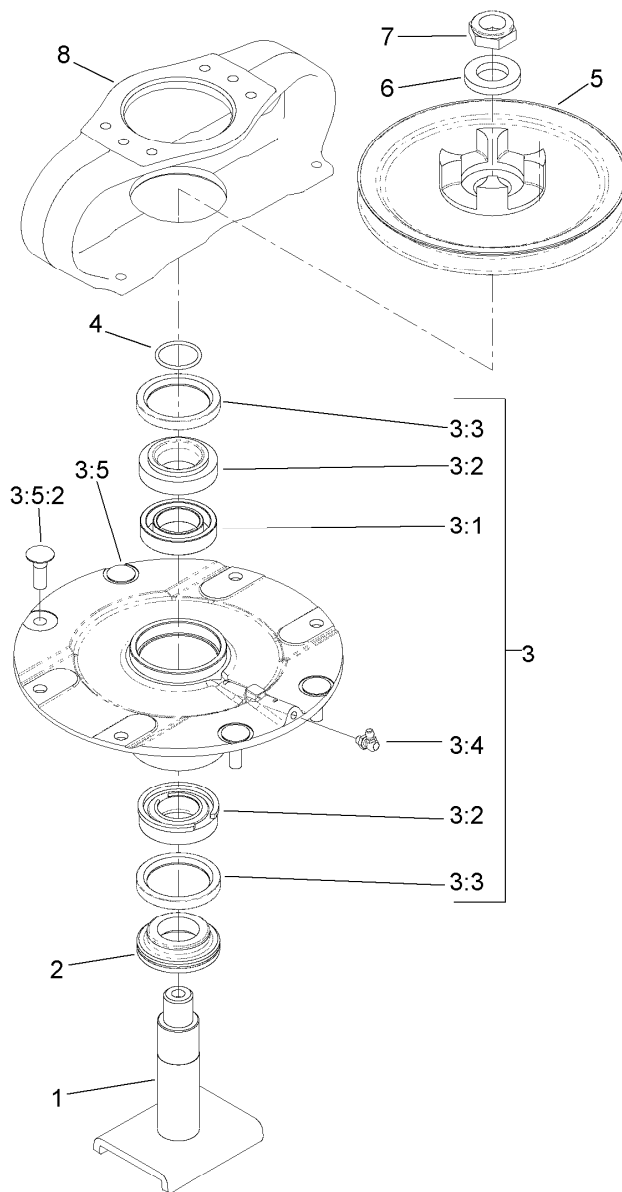
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	117-4979	1	Decal-Warning
3	120-6604	1	Decal-Danger
4	93-7818	1	Decal-Torque, Blade Bolt
5	93-6674	1	Decal-Warning
6	110-3510	1	Nut-Retainer
7	92-3162	4	Bushing



Center Deck Belt and Pulley Assembly

Ref.	Part Number	Qty.	Description
1	119-4547	1	Driving Spindle ASM
2	119-4548	2	Double Driven Spindle ASM
3	119-4549	2	High-Driven Spindle ASM
4	110-9596	3	Pulley-Idler
6	100-3102	2	Washer-Flat
7	108-1924	3	Spacer-Idler
8	108-1993	3	Screw-HSBH
9	3296-45	3	Nut-Hex
10	108-1921	1	Spring-Torsion
11	112-7395	2	Spring-Torsion
12	108-1926	3	Washer
13	32120-84	3	Ring-Snap, External
14	302-5	3	Fitting-Grease

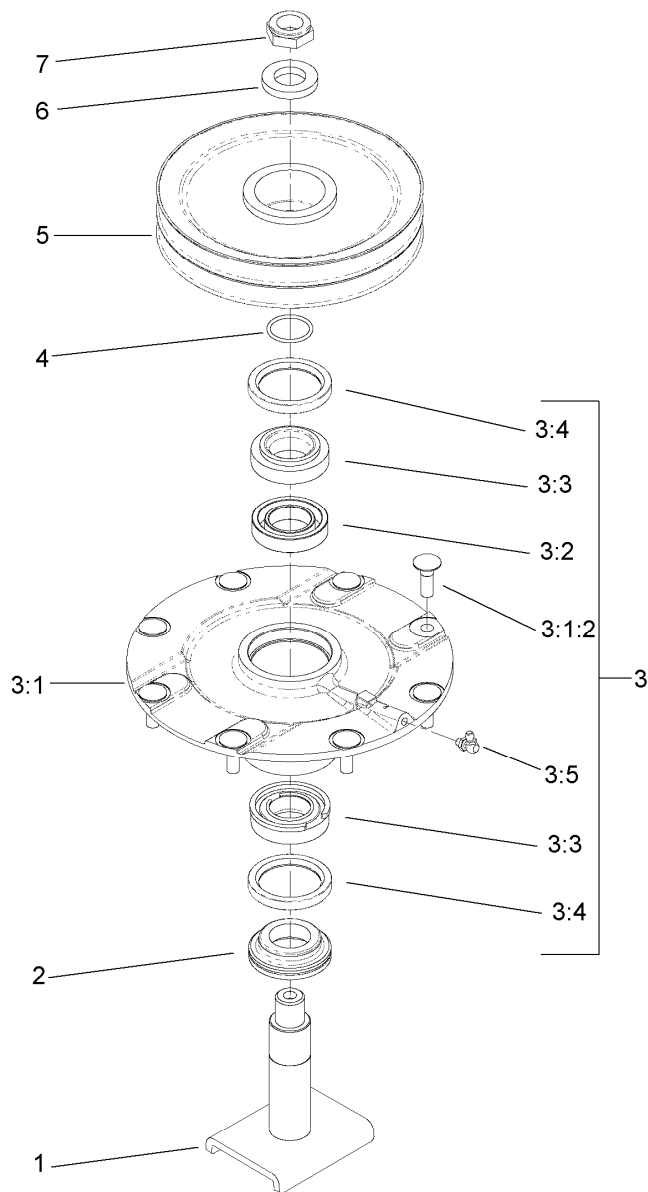
Ref.	Part Number	Qty.	Description
15	117-9176	2	Idler Arm ASM
15:2	93-4510	2	Bushing-Caster
16	112-7376	1	Belt-V, B
17	112-7377	2	Belt-V, B
18	114-0100	1	High Idler Arm ASM
18:2	93-4510	2	Bushing-Caster
20	01-182-0816	1	Bolt-HH
21	3218-5	2	Nut-Jam
22	114-0997	3	Pivot-Idler
23	3231-2	9	Bolt-CARR
24	3296-59	9	Nut-Lock, NI
25	3256-26	2	Washer-Flat



Driving Spindle Assembly No. 119-4547

Ref.	Part Number	Qty.	Description
1	104-3554	1	Shaft-Spindle
2	69-6950	1	Spacer-Shaft, Spindle
3	119-4546	1	Spindle Housing ASM
3:1	120-5577	1	Bearing Spacer Set
3:2	110-8297	1	Bearing ASM
3:3	253-154	2	Seal-Oil
3:4	302-60	1	Fitting-Grease
3:5		1	Spindle Assembly ●
3:5:2	114-8195	4	Bolt-Ribbed Neck
4	106-7159	1	O-Ring
5	104-3545	1	Pulley-Driving
6	120-5576	1	Washer-Hardened
7	3296-60	1	Nut-Lock, NI
8	104-3544	1	Mount-Motor, Drive

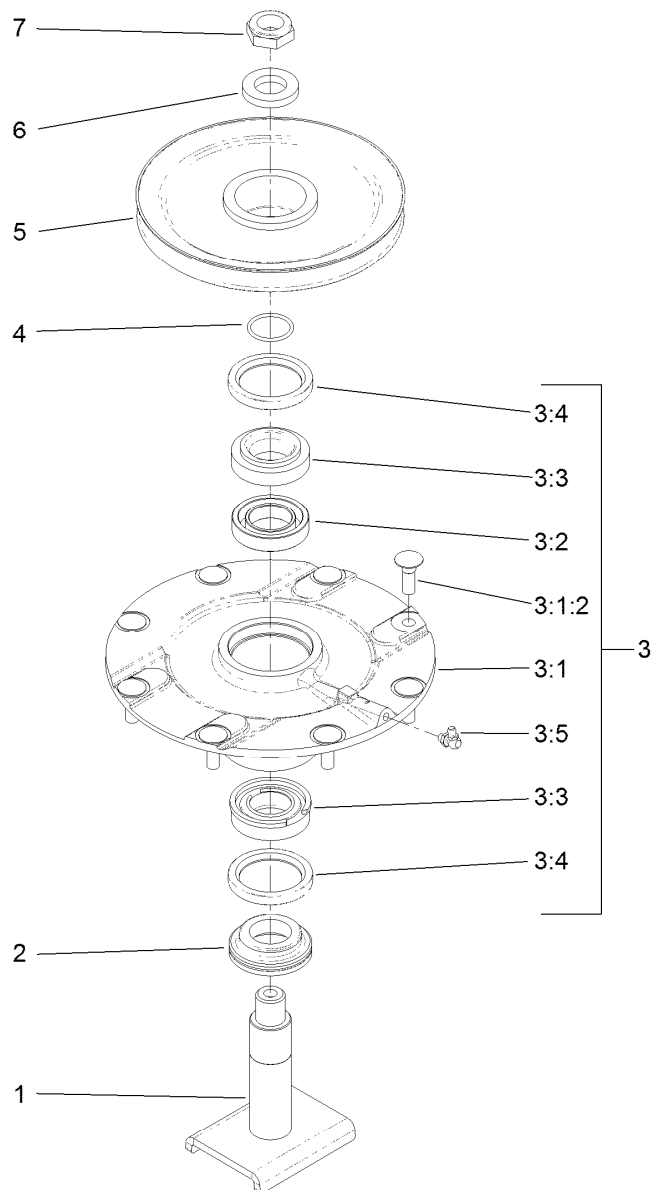
● Not serviced separately



Double Driven Spindle Assembly No. 119-4548

Ref.	Part Number	Qty.	Description
1	104-3554	1	Shaft-Spindle
2	69-6950	1	Spacer-Shaft, Spindle
3	119-4775	1	Spindle Housing ASM
3:1		1	Spindle ASM ●
3:1:2	114-8195	8	Bolt-Ribbed Neck
3:2	120-5577	1	Bearing Spacer Set
3:3	110-8297	1	Bearing ASM
3:4	253-154	2	Seal-Oil
3:5	302-60	1	Fitting-Grease
4	106-7159	1	O-Ring
5	104-3547	1	Pulley-Driven, Double
6	120-5576	1	Washer-Hardened
7	3296-60	1	Nut-Lock, NI

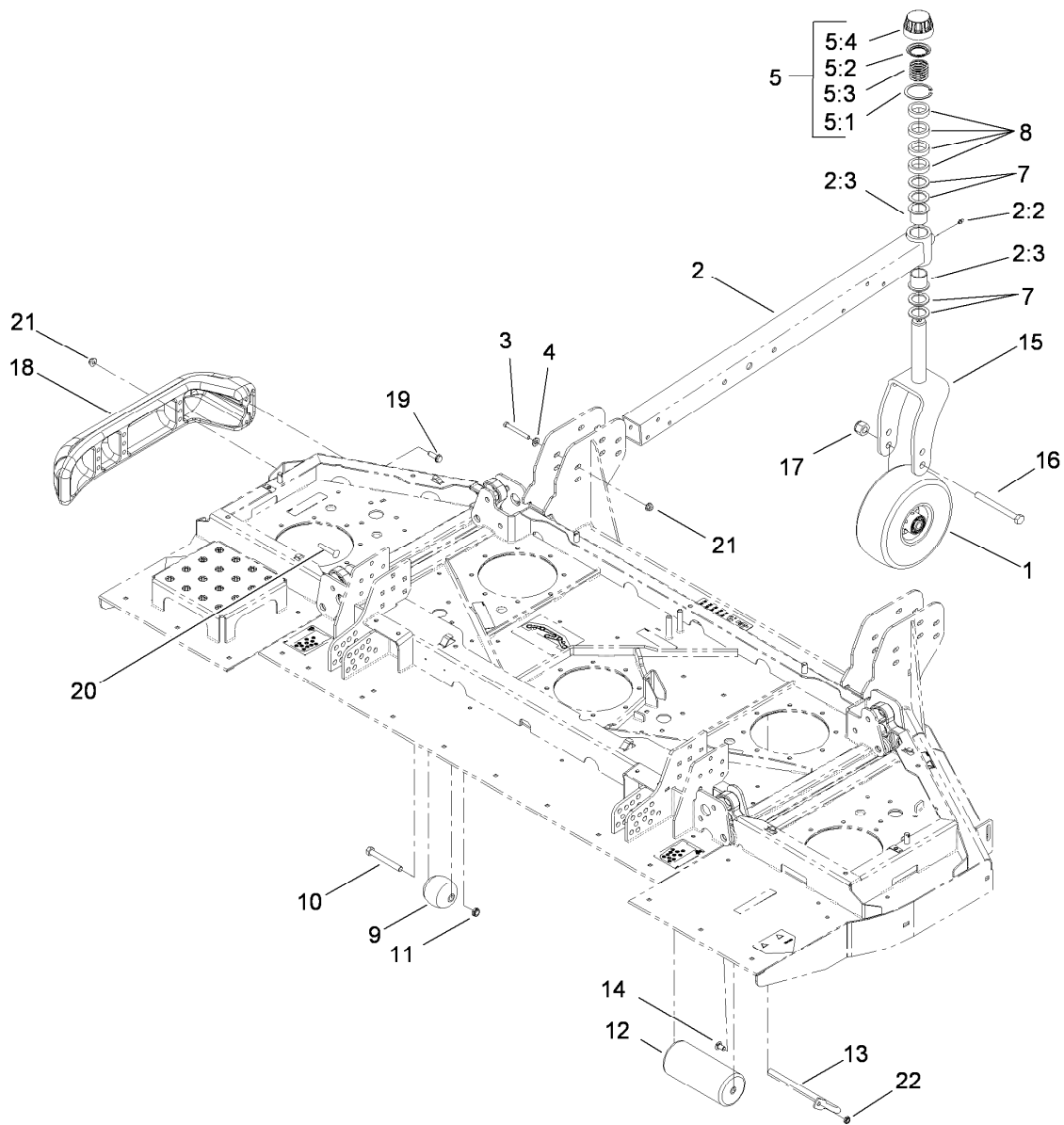
● Not serviced separately



High Driven Spindle Assembly No. 119-4549

Ref.	Part Number	Qty.	Description
1	104-3554	1	Shaft-Spindle
2	69-6950	1	Spacer-Shaft, Spindle
3	119-4775	1	Spindle Housing ASM
3:1		1	Spindle ASM ●
3:1:2	114-8195	8	Bolt-Ribbed Neck
3:2	120-5577	1	Bearing Spacer Set
3:3	110-8297	1	Bearing ASM
3:4	253-154	2	Seal-Oil
3:5	302-60	1	Fitting-Grease
4	106-7159	1	O-Ring
5	104-3548	1	Pulley-Driven, High
6	120-5576	1	Washer-Hardened
7	3296-60	1	Nut-Lock, NI

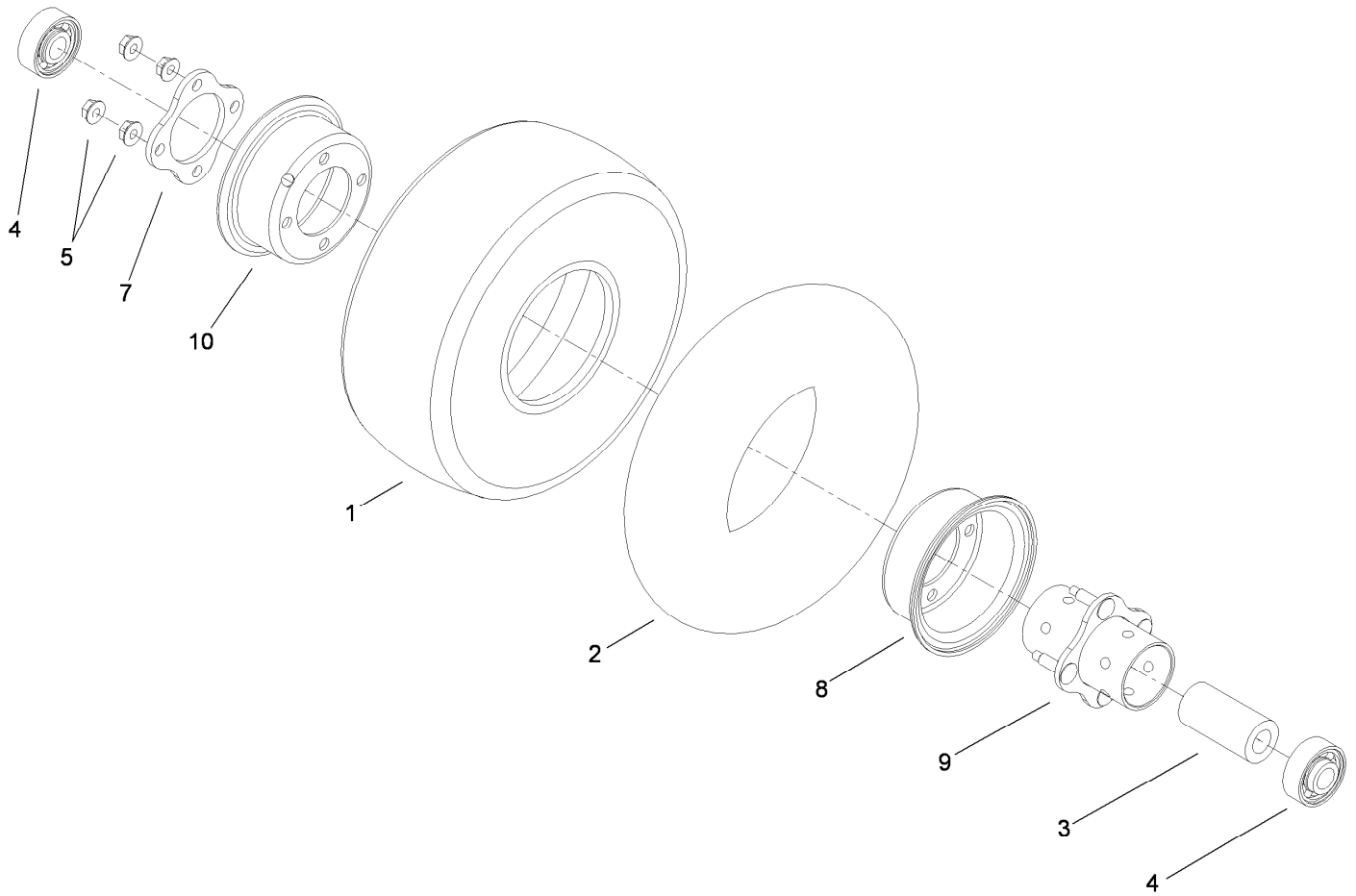
● Not serviced separately



Center Deck Roller, Skid and Caster Wheel Assembly

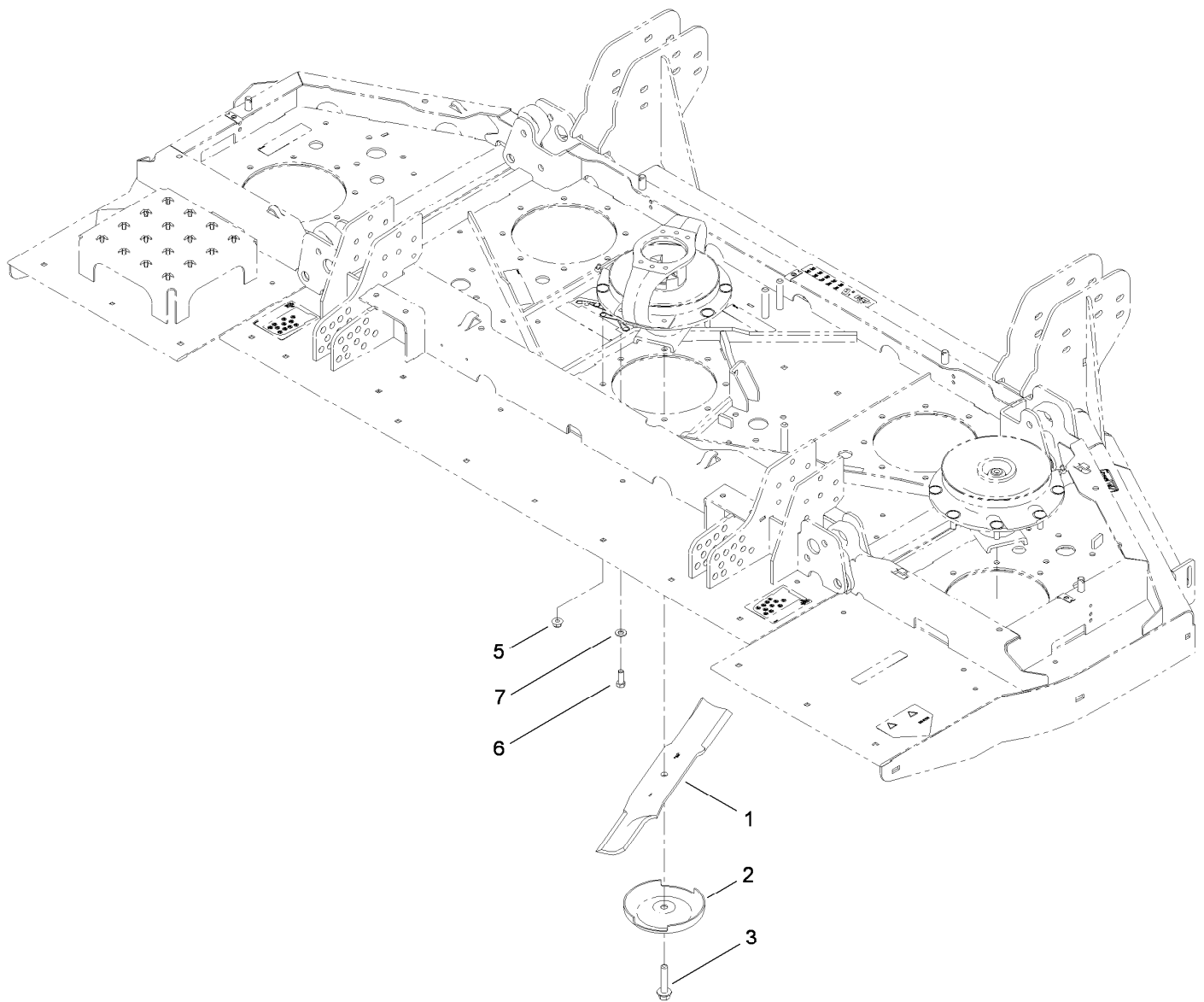
Ref.	Part Number	Qty.	Description
1	93-4240	2	10 Inch Wheel ASM
2	114-4885	2	Front Castor Arm ASM
2:2	302-5	1	Fitting-Grease
2:3	69-6470	2	Bushing-Castor
3	323-42	12	Screw-HH
4	3256-24	12	Washer-Flat
5	92-9727	2	HOC Cap ASM
5:1	92-5581	1	Ring-Retaining
5:2	92-5583	1	Washer-Cap
5:3	92-9726	1	Spring-Compression
5:4	92-8861	1	Cap-HOC
7	69-6860	8	Washer-Thrust
8	69-1510	8	Spacer
9	29-4820	2	Roller

Ref.	Part Number	Qty.	Description
10	325-17	2	Screw-HH
11	3296-45	2	Nut-Hex
12	68-6710	1	Roller
13	68-6840	1	Shaft-Roller
14	3231-21	1	Screw-CARR
15	110-5999-01	2	Castor Fork ASM
16	327-24	2	Screw-HH
17	3296-53	2	Nut-Lock, NI
18	112-1479	2	Skid-Bumper, Deck
19	9136144	2	Screw-HWHTF
20	3231-33	4	Screw-CARR
21	104-8301	16	Nut-HF, NI
22	3296-59	1	Nut-Lock, NI



10 Inch Wheel Assembly No. 93-4240

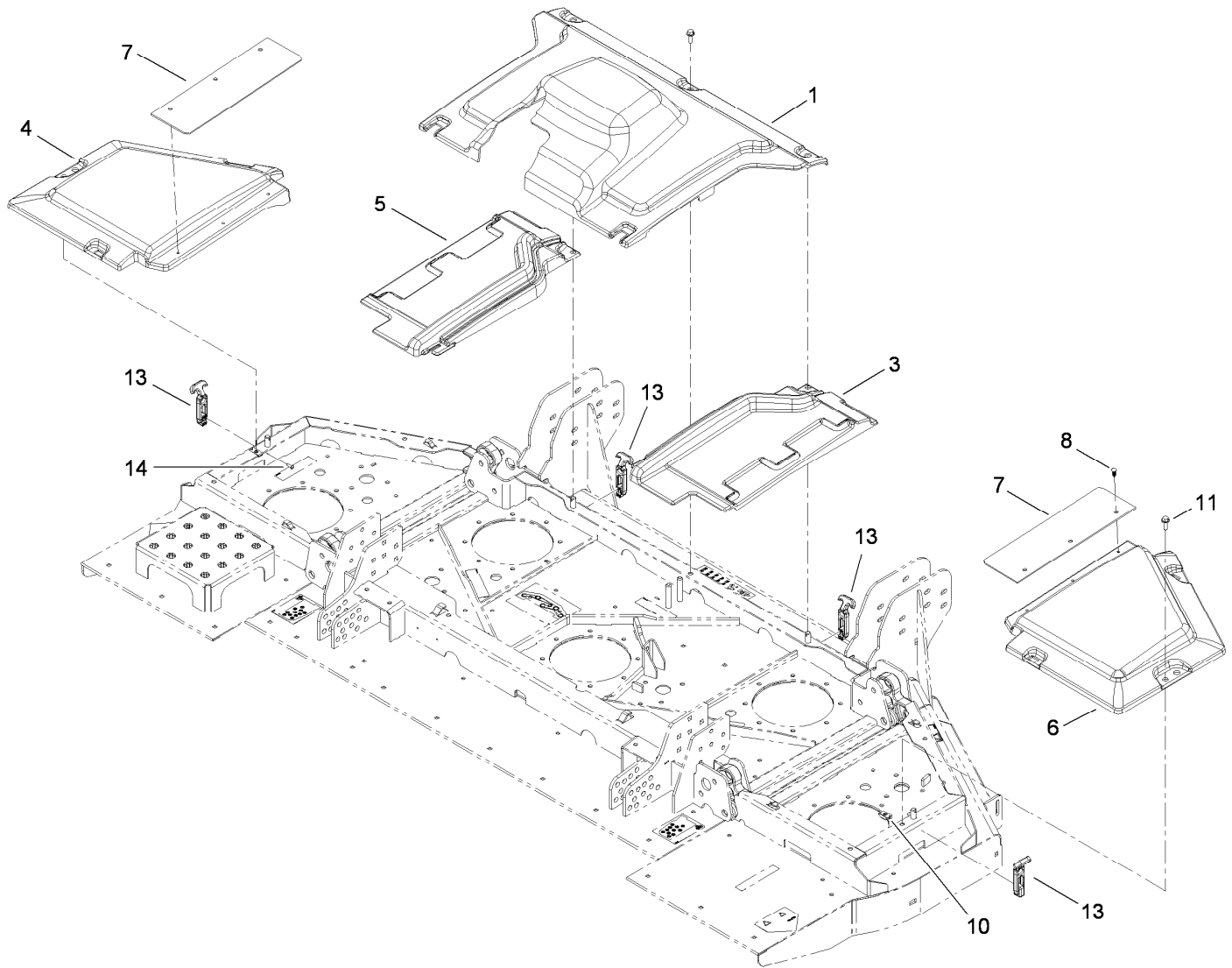
Ref.	Part Number	Qty.	Description
1	93-4243	1	Tire
2	93-4244	1	Tube-Inner (W/Valve)
3	93-4241	1	Spacer-Bearing, Inner
4	120-3366	2	Bearing
5	32128-16	4	Nut-HHF
7	93-4242	1	Plate
8	93-4239	1	Rim-Wheel, Half
9	93-5980	1	Hub
10	95-2741	1	Rim-Wheel, Half



Center Deck Spindle and Blade Assembly

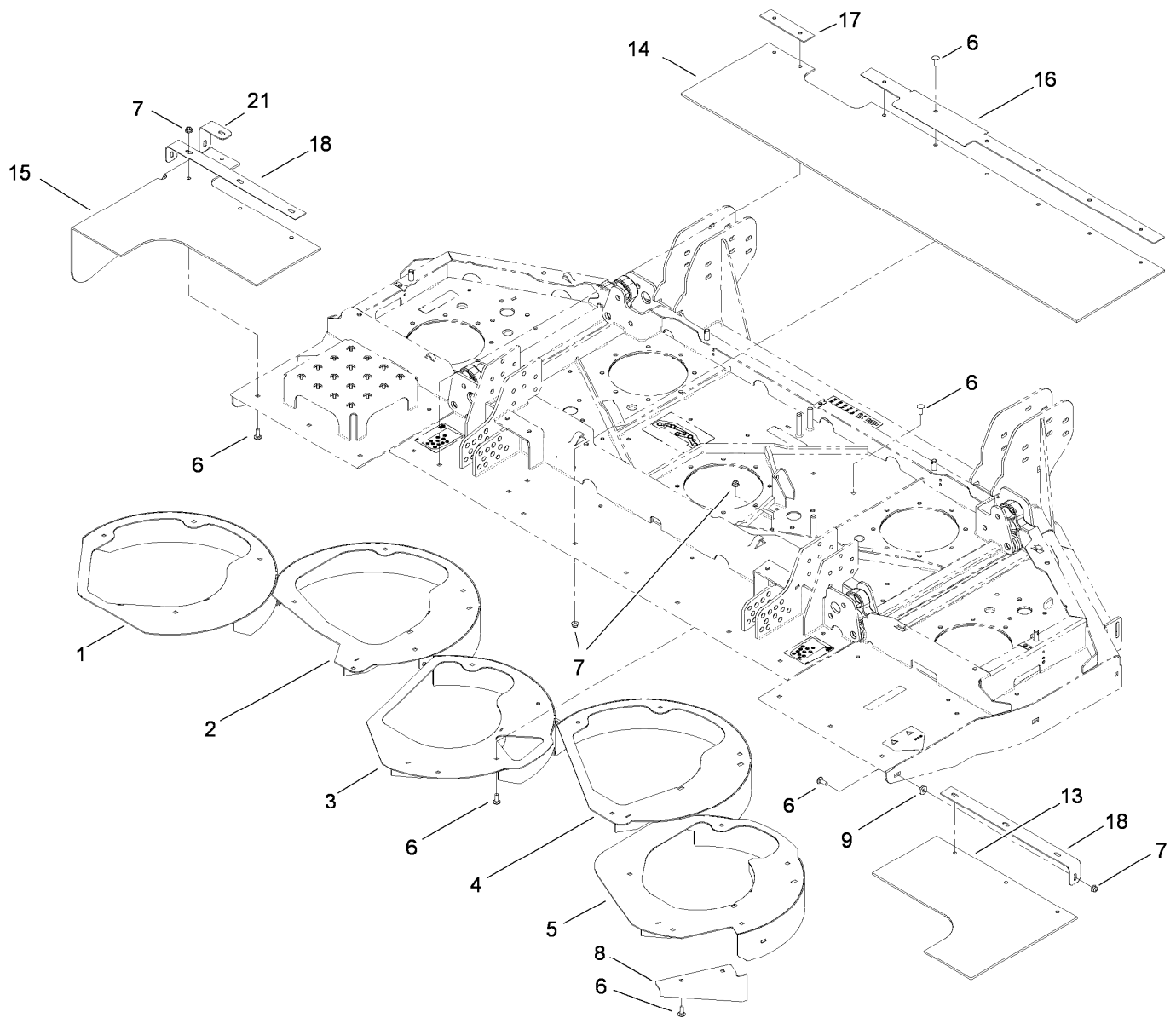
Ref.	Part Number	Qty.	Description
1	110-5946-03	5	Blade-Rotary
1	110-5948-03	5	Blade-Rotary, Atomic ●
2	72-9361	5	Cup-Scalp, Anti
3	92-5816	5	Bolt-Blade
5	104-8301	36	Nut-HF, NI
6	323-6	4	Screw-HH
7	3256-24	4	Washer-Flat

● Not illustrated



Center Deck Belt Cover Assembly

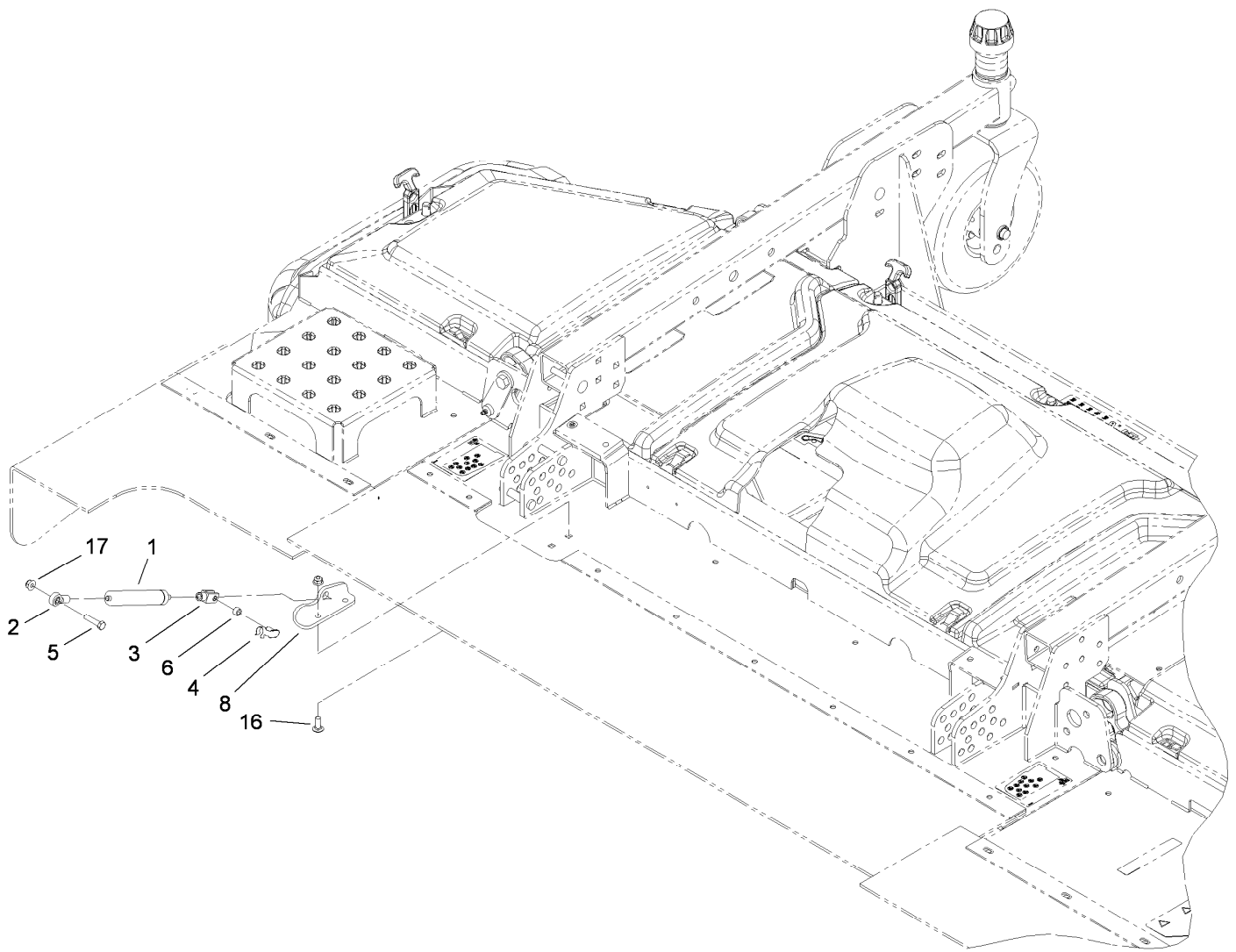
Ref.	Part Number	Qty.	Description
1	114-5630	1	Cover-Center, Front Deck
3	114-5632	1	Cover-Front Deck, RH Transition
4	114-5629	1	Cover-Front Deck, LH
5	114-5631	1	Cover-Front Deck, LH Transition
6	114-5628	1	Cover-Front Deck, RH
7	115-5424	2	Shield-Deck, Flexible
8	117-2382	6	Plug-Plastic
10	110-3510	3	Nut-Retainer
11	3234-29	3	Screw-HHF
13	103-4080	4	Latch-Rubber
14	3274-39	8	Screw-HSBH



Center Deck Chamber Assembly

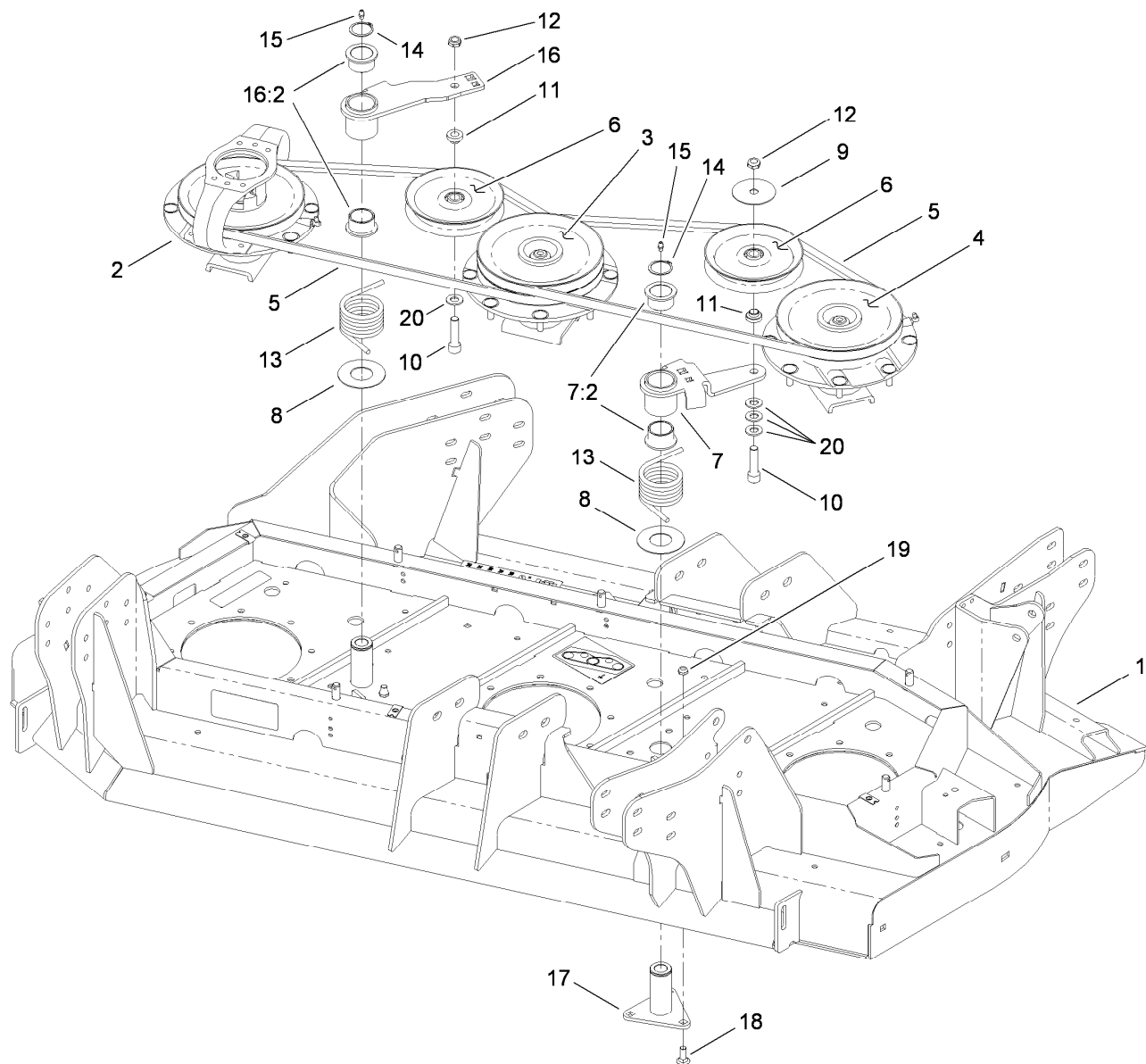
Ref.	Part Number	Qty.	Description
1	115-2100-01	1	Chamber-Outer, LH
2	115-2101-01	1	Chamber-Inner, LH
3	115-2102-01	1	Chamber-Center
4	115-2103-01	1	Chamber-Inner, RH
5	115-2104-01	1	Chamber-Outer, RH
6	3230-10	43	Bolt-CARR
7	104-8300	43	Nut-HF, NI
8	115-2147-01	1	Baffle-Deflector

Ref.	Part Number	Qty.	Description
9	104-7658	1	Spacer
13	114-0891	1	Flap-Rubber, Right Winglet
14	114-0890	1	Flap-Rubber, Center
15	115-3389	1	Flap-Rubber, Left Winglet
16	114-0884-03	1	Bar-Flap Holddown, Center
17	115-3390-03	1	Bar-Flap Holddown, Center
18	114-0885-03	2	Bar-Flap Holddown, Outer
21	115-5444-03	1	Strap-Deflector



Center Deck Transport Damper Assembly

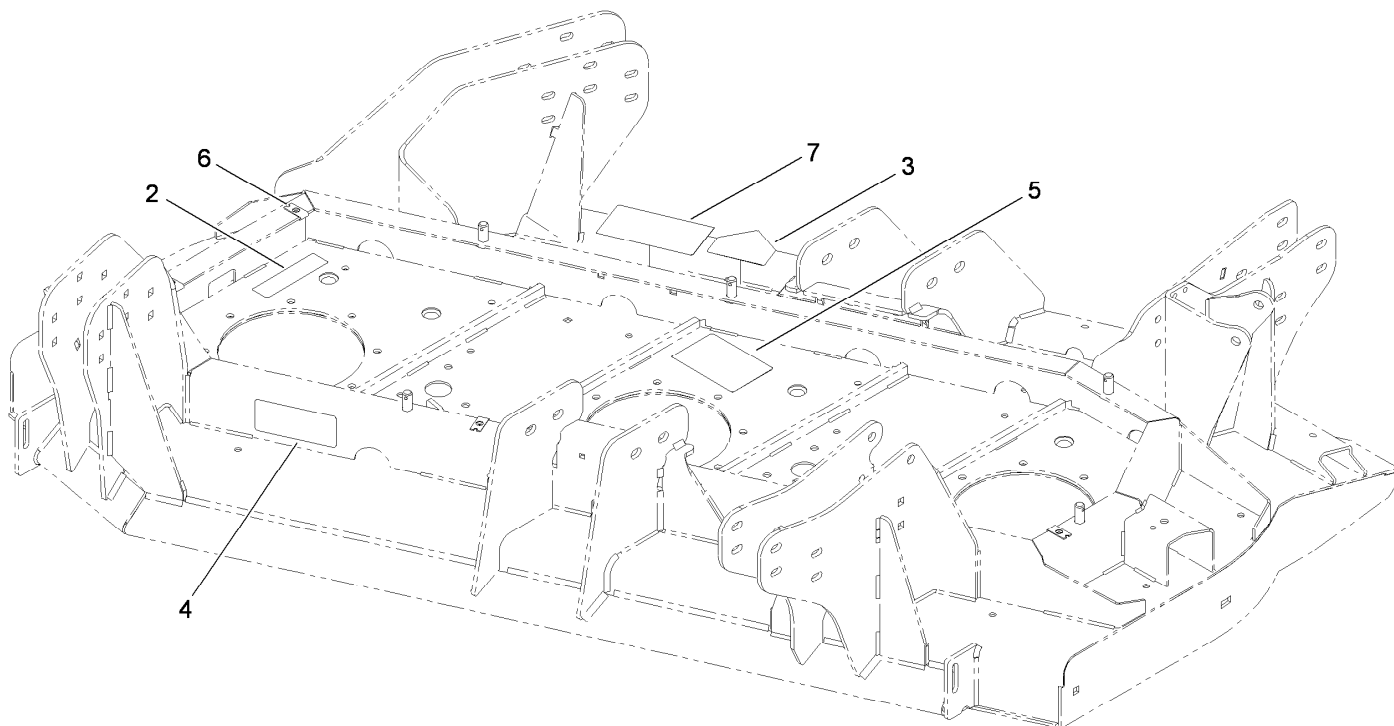
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-3249	1	Damper
2	104-8331	1	End-Rod, Spherical
3	115-5455	1	End-Rod, Clevis
4	115-5454	1	Pin-Spring
5	322-17	1	Screw-HH
6	115-2142	1	Spacer
8	115-5452-01	1	Mount-Damper
16	3230-10	2	Bolt-CARR
17	104-8300	3	Nut-HF, NI



Right Deck Belt and Pulley Assembly

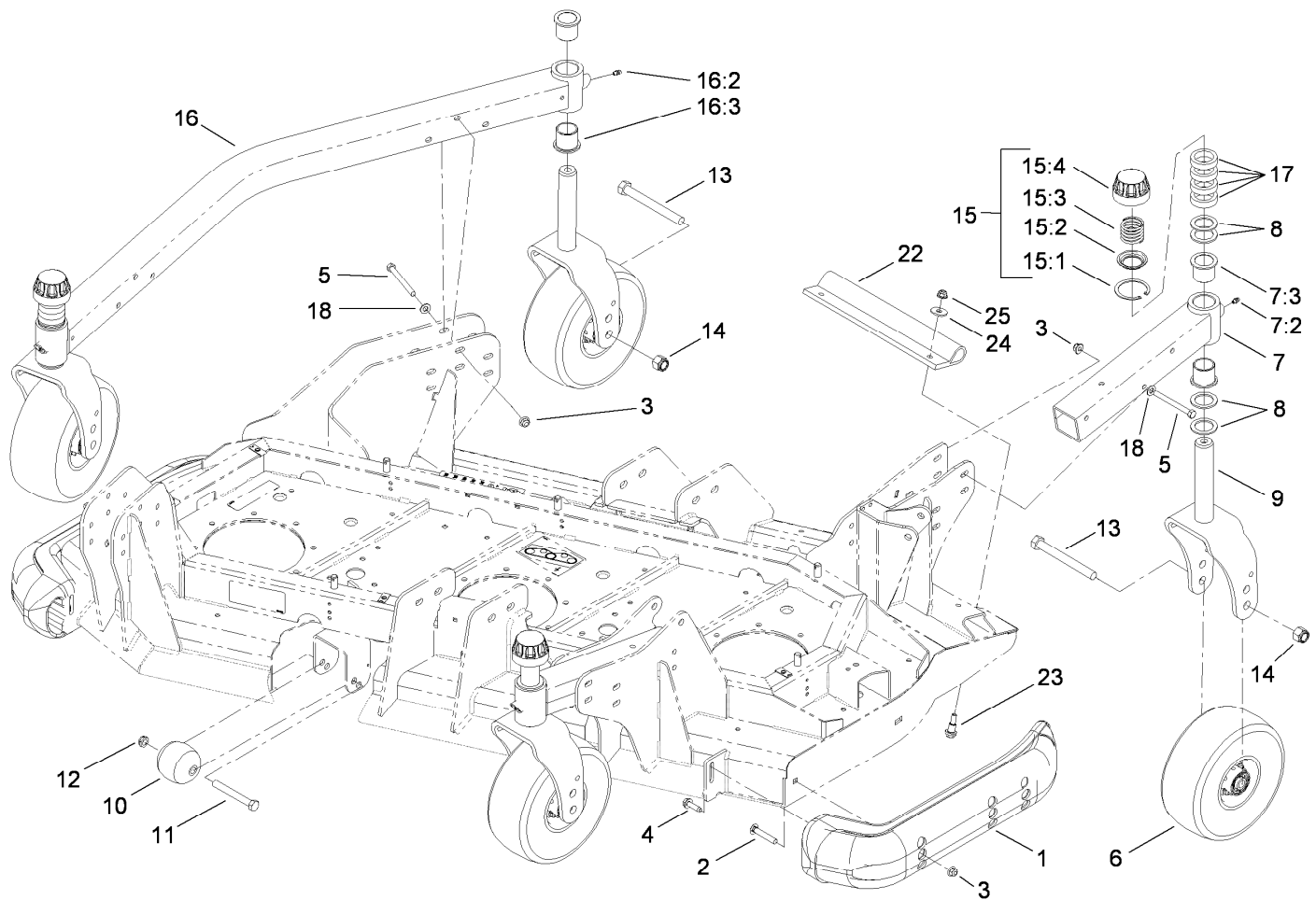
Ref.	Part Number	Qty.	Description
1	110-5921	1	Right Deck And Decal ASM
2	119-4547	1	Driving Spindle ASM
3	119-4548	1	Double Driven Spindle ASM
4	119-4549	1	High-Driven Spindle ASM
5	112-7377	2	Belt-V, B
6	01-268-0160	2	Pulley-Idler
7	117-9176	1	Idler Arm ASM
7:2	93-4510	2	Bushing-Caster
8	108-1926	2	Washer
9	100-3102	1	Washer-Flat
10	3274-5	2	Screw-HSH

Ref.	Part Number	Qty.	Description
11	108-1924	2	Spacer-Idler
12	3296-45	2	Nut-Hex
13	108-1921	2	Spring-Torsion
14	32120-84	2	Ring-Snap, External
15	302-5	2	Fitting-Grease
16	108-1930	1	Idler Arm ASM
16:2	93-4510	2	Bushing-Caster
17	114-0997	2	Pivot-Idler
18	3231-2	6	Bolt-CARR
19	3296-59	6	Nut-Lock, NI
20	3256-26	4	Washer-Flat



Right Deck Decal Assembly No. 110-5921

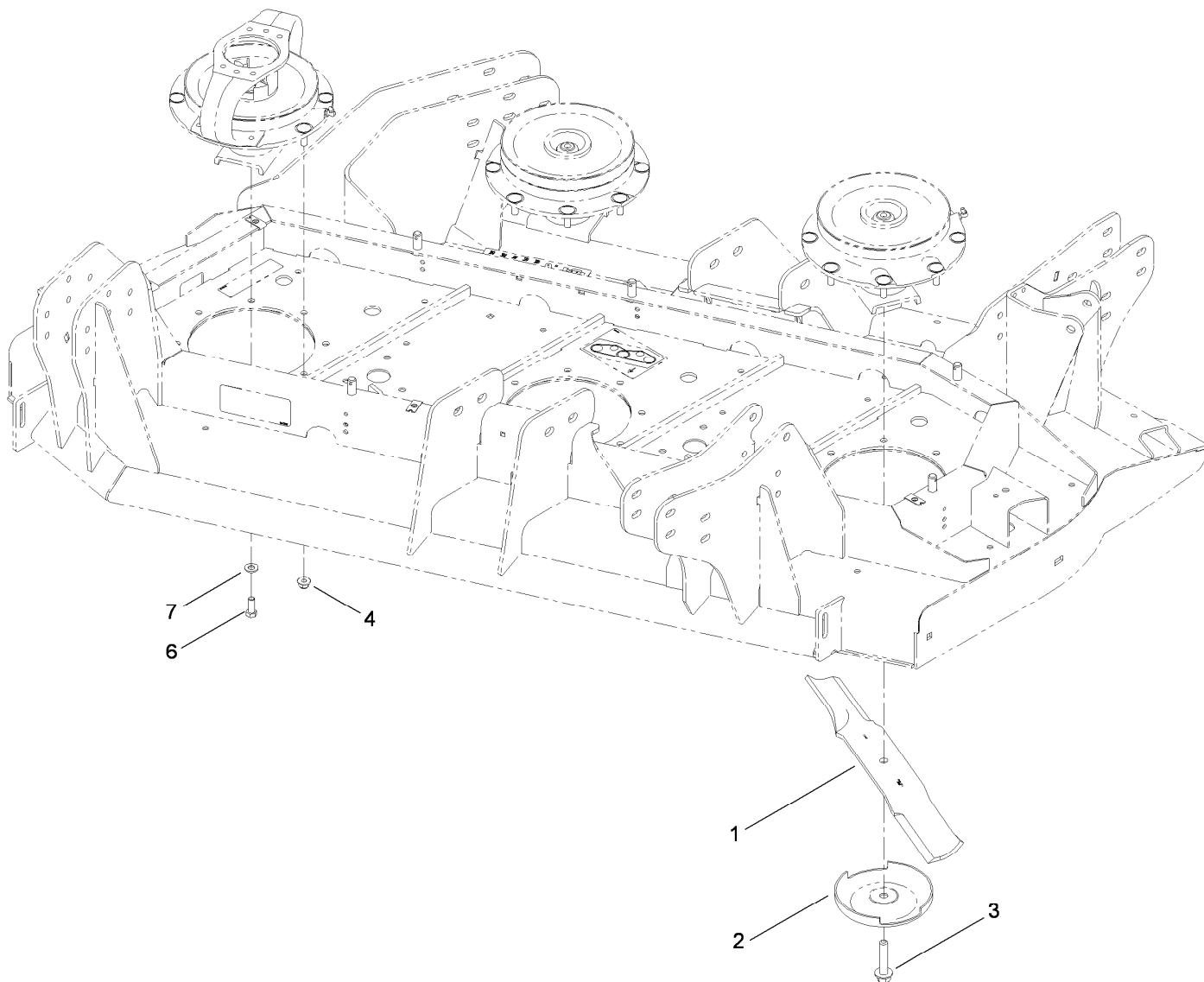
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	117-4979	3	Decal-Warning
3	120-6604	1	Decal-Danger
4	93-7818	1	Decal-Torque, Blade Bolt
5	114-0974	1	Decal-Belt Routing, Deck (RH)
6	110-3510	4	Nut-Retainer
7	114-0975	1	Decal-HOC



Right Deck Roller, Skid and Caster Wheel Assembly

Ref.	Part Number	Qty.	Description
1	112-1479	2	Skid-Bumper, Deck
2	3231-33	4	Screw-CARR
3	104-8301	16	Nut-HF, NI
4	9136144	2	Screw-HWHTF
5	323-42	12	Screw-HH
6	93-4240	4	10 Inch Wheel ASM
7	110-6040	2	Castor Arm ASM
7:2	302-5	1	Fitting-Grease
7:3	69-6470	2	Bushing-Castor
8	69-6860	16	Washer-Thrust
9	110-5999-01	4	Castor Fork ASM
10	29-4820	2	Roller
11	325-17	2	Screw-HH
12	3296-45	2	Nut-Hex
13	327-24	4	Screw-HH

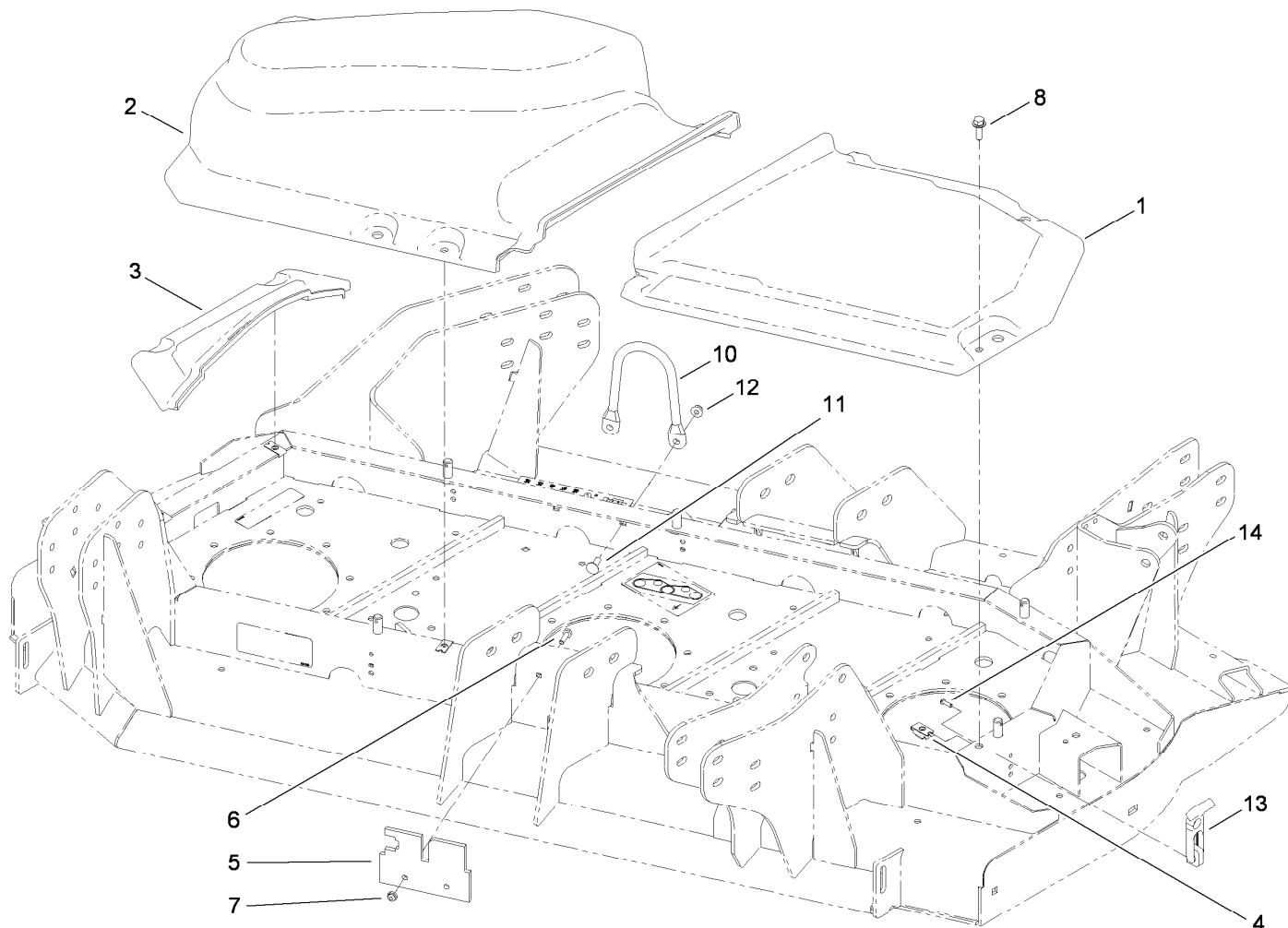
Ref.	Part Number	Qty.	Description
14	3296-53	4	Nut-Lock, NI
15	92-9727	4	HOC Cap ASM
15:1	92-5581	1	Ring-Retaining
15:2	92-5583	1	Washer-Cap
15:3	92-9726	1	Spring-Compression
15:4	92-8861	1	Cap-HOC
16	114-0953	1	HOC Castor Arm ASM
16:2	302-5	2	Fitting-Grease
16:3	69-6470	4	Bushing-Castor
17	69-1510	16	Spacer
18	3256-24	12	Washer-Flat
22	117-2768	1	Flap-Rubber
23	104-0858	2	Bolt-Shoulder
24	103995	2	Washer
25	104-7201	2	Nut-HF



Right Deck Spindle and Blade Assembly

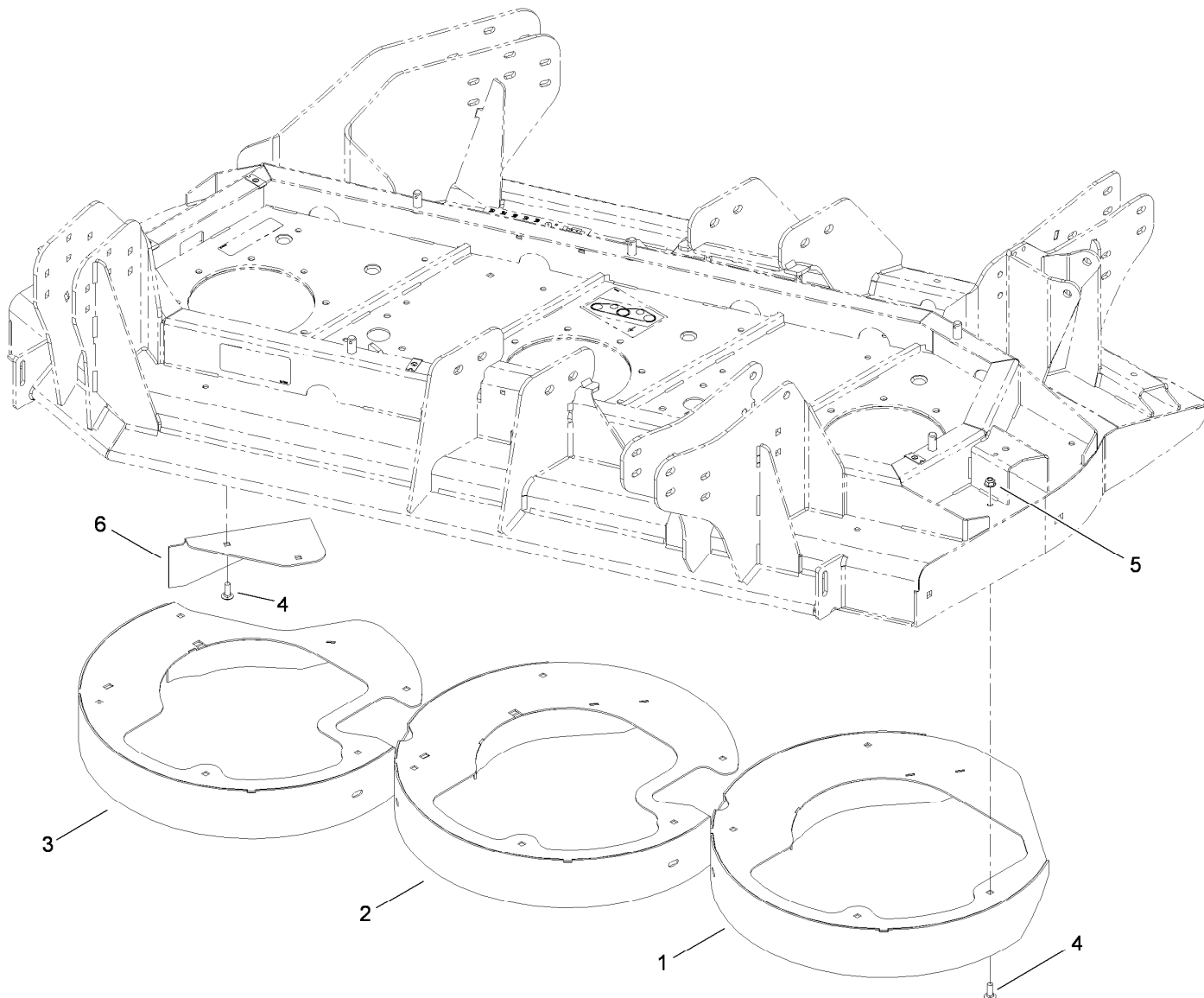
Ref.	Part Number	Qty.	Description
1	110-5946-03	3	Blade-Rotary
1	110-5948-03	3	Blade-Rotary, Atomic ●
2	72-9361	3	Cup-Scalp, Anti
3	92-5816	3	Bolt-Blade
4	104-8301	20	Nut-HF, NI
6	323-6	4	Screw-HH
7	3256-24	4	Washer-Flat

● Not illustrated



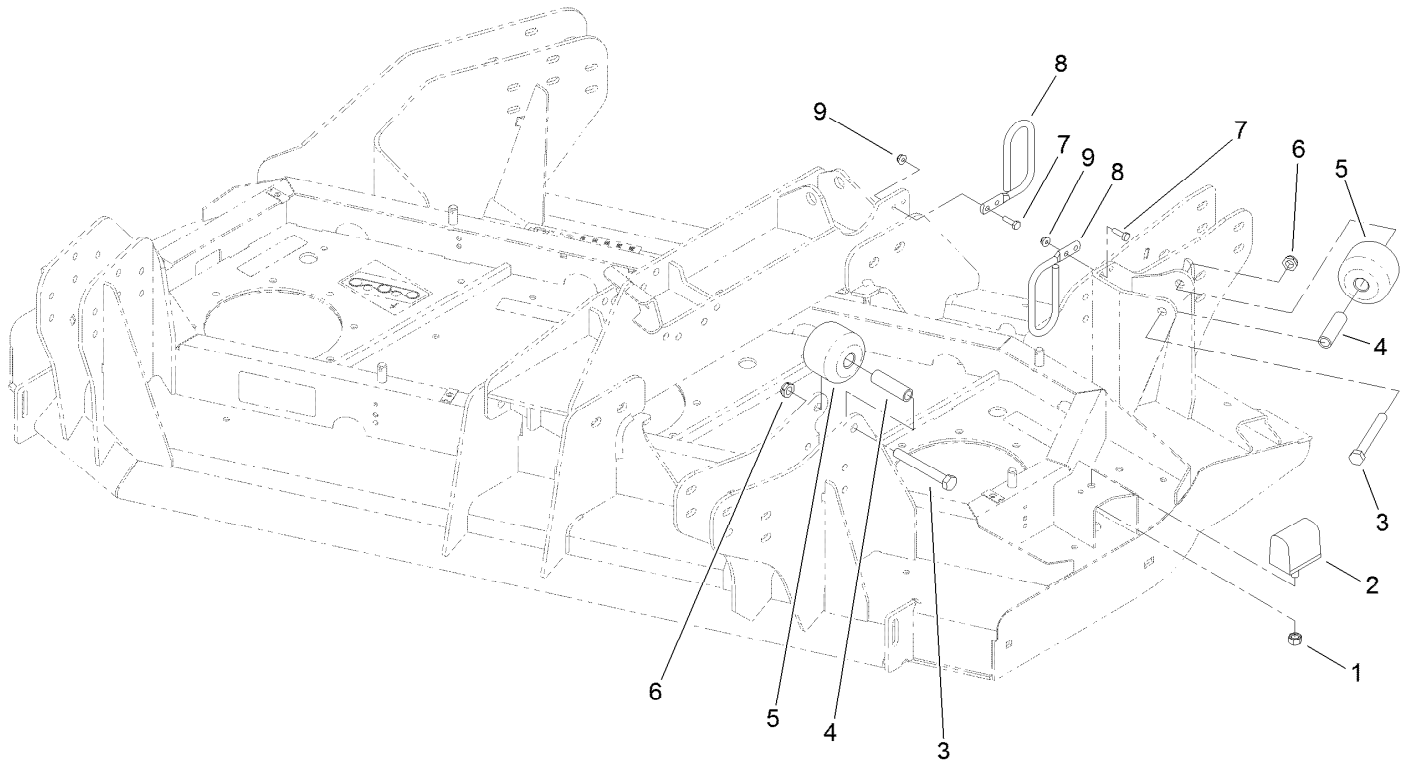
Right Deck Belt Cover Assembly

Ref.	Part Number	Qty.	Description
1	114-5635	1	Cover-Deck, RH Wing (Inside)
2	114-5636	1	Cover-Deck, RH Wing (Outside)
3	114-5638	1	Cover-Deck, RH Wing (Fixed)
4	110-3510	4	Nut-Retainer
5	115-3363	1	Deflector-Debris, Side Deck
6	321-5	2	Screw-HH
7	104-7201	2	Nut-HF
8	3234-29	4	Screw-HHF
10	115-3362	1	Guide-Hose
11	3230-10	2	Bolt-CARR
12	104-8300	2	Nut-HF, NI
13	103-4080	4	Latch-Rubber
14	3274-39	8	Screw-HSBH



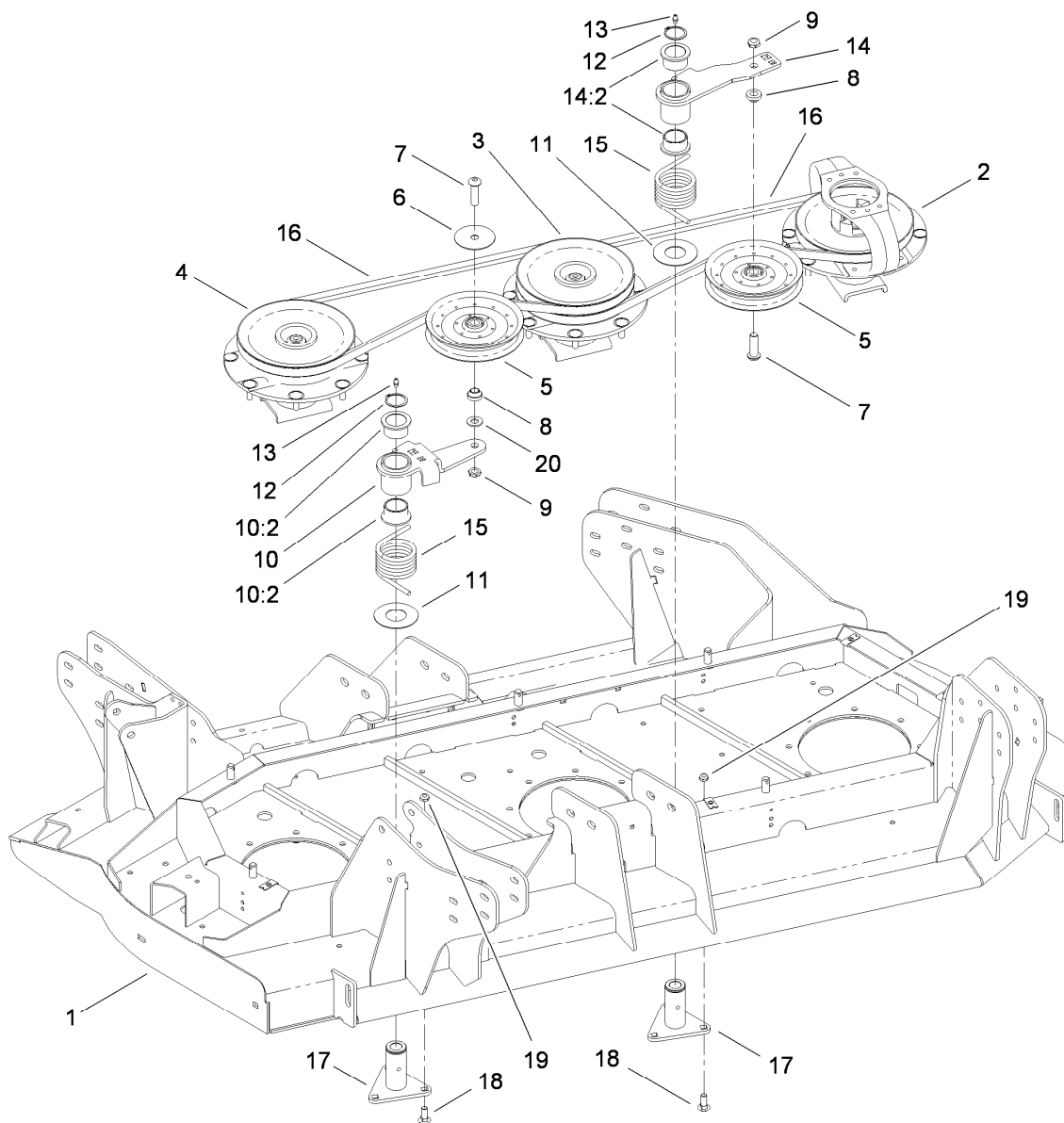
Right Deck Chamber Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-2125-01	1	Chamber-Inner, Right Deck
2	115-2126-01	1	Chamber-Center, Right Deck
3	115-2127-01	1	Chamber-Outer, Right Deck
4	3230-10	16	Bolt-CARR
5	104-8300	16	Nut-HF, NI
6	115-2146-01	1	Baffle-Deflector



Right Deck Stop and Hose Guide Assembly

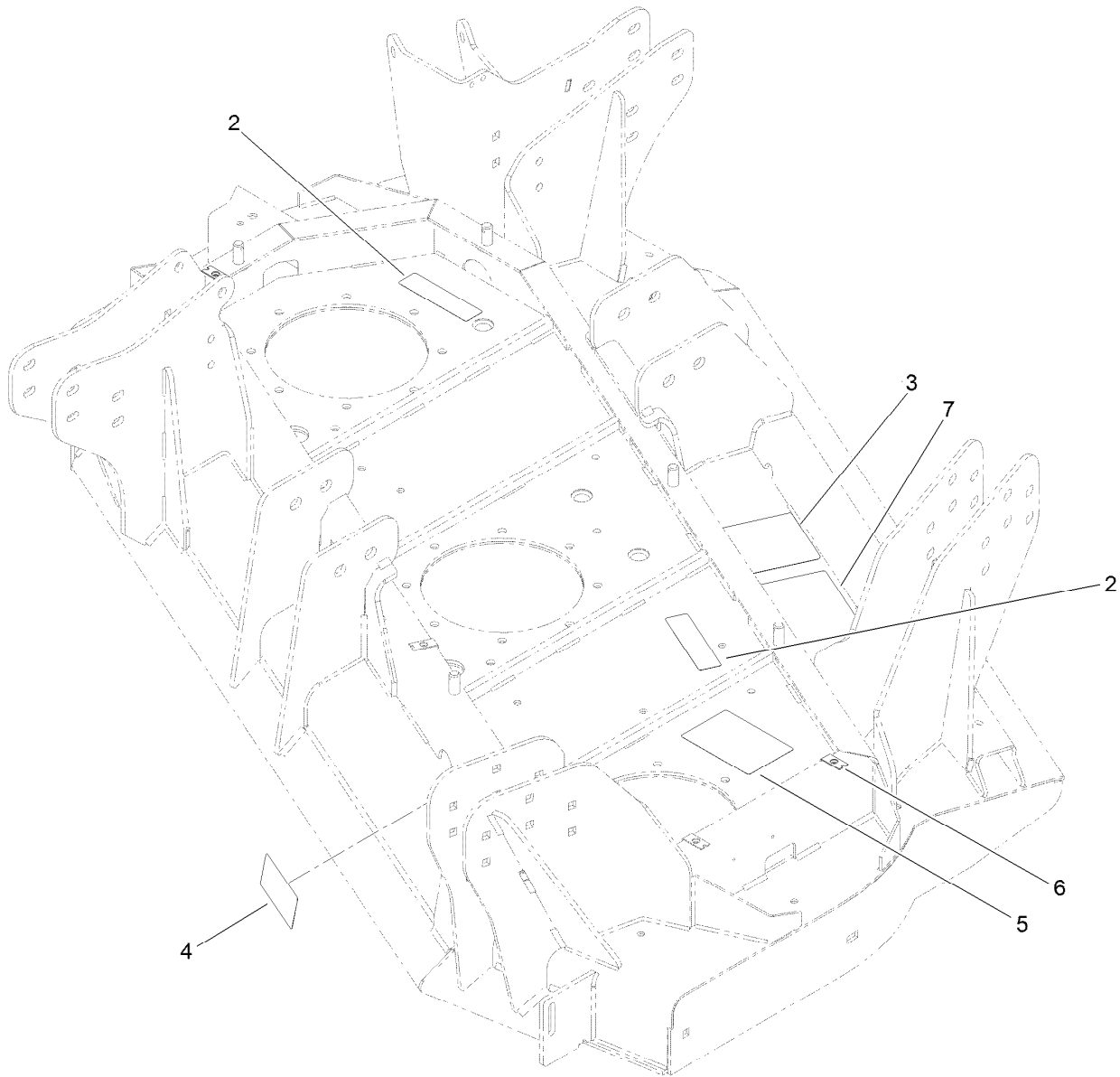
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	48-9520	1	Nut
2	87-3470	1	Bumper
3	325-17	2	Screw-HH
4	115-2144	2	Tube-Spacer
5	115-3366	2	Roller
6	3296-45	2	Nut-Hex
7	321-5	4	Screw-HH
8	114-5918	2	Support-Hose
9	104-7201	4	Nut-HF



Left Deck Belt and Pulley Assembly

Ref.	Part Number	Qty.	Description
1	110-5931	1	Left Deck And Decal ASM
2	119-4547	1	Driving Spindle ASM
3	119-4548	1	Double Driven Spindle ASM
4	119-4549	1	High-Driven Spindle ASM
5	110-9596	2	Pulley-Idler
6	100-3102	1	Washer-Flat
7	108-1993	2	Screw-HSBH
8	108-1924	2	Spacer-Idler
9	3296-45	2	Nut-Hex
10	117-9176	1	Idler Arm ASM
10:2	93-4510	2	Bushing-Caster

Ref.	Part Number	Qty.	Description
11	108-1926	2	Washer
12	32120-84	2	Ring-Snap, External
13	302-5	2	Fitting-Grease
14	108-1930	1	Idler Arm ASM
14:2	93-4510	2	Bushing-Caster
15	108-1921	2	Spring-Torsion
16	112-7377	2	Belt-V, B
17	114-0997	2	Pivot-Idler
18	3231-2	6	Bolt-CARR
19	3296-59	6	Nut-Lock, NI
20	3256-26	1	Washer-Flat

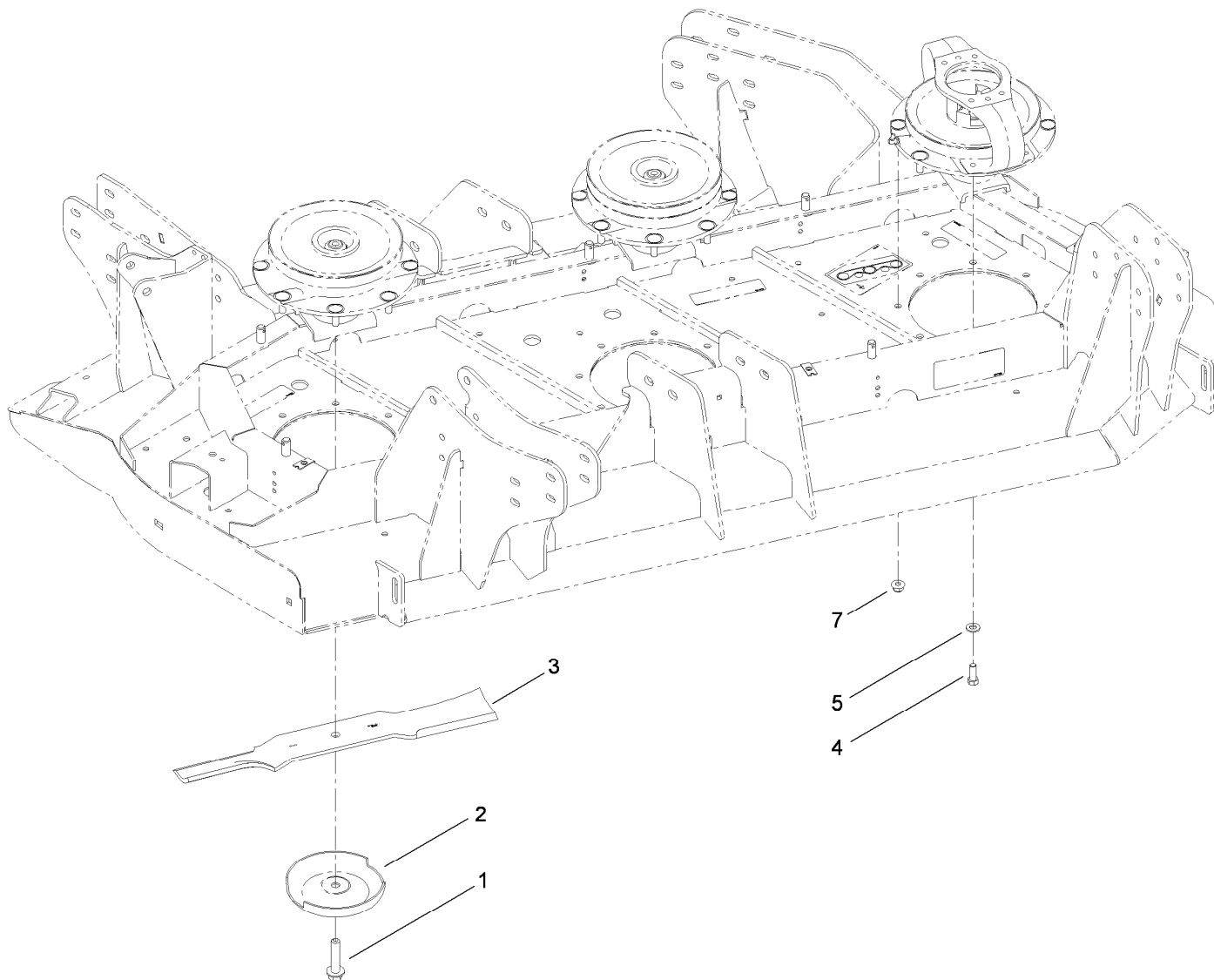


Left Deck Decal Assembly No. 110-5931

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	117-4979	3	Decal-Warning
3	120-6604	1	Decal-Danger
4	93-7818	1	Decal-Torque, Blade Bolt
5	114-4883	1	Decal-Belt Routing, Deck (LH)
6	110-3510	4	Nut-Retainer
7	114-0975	1	Decal-HOC



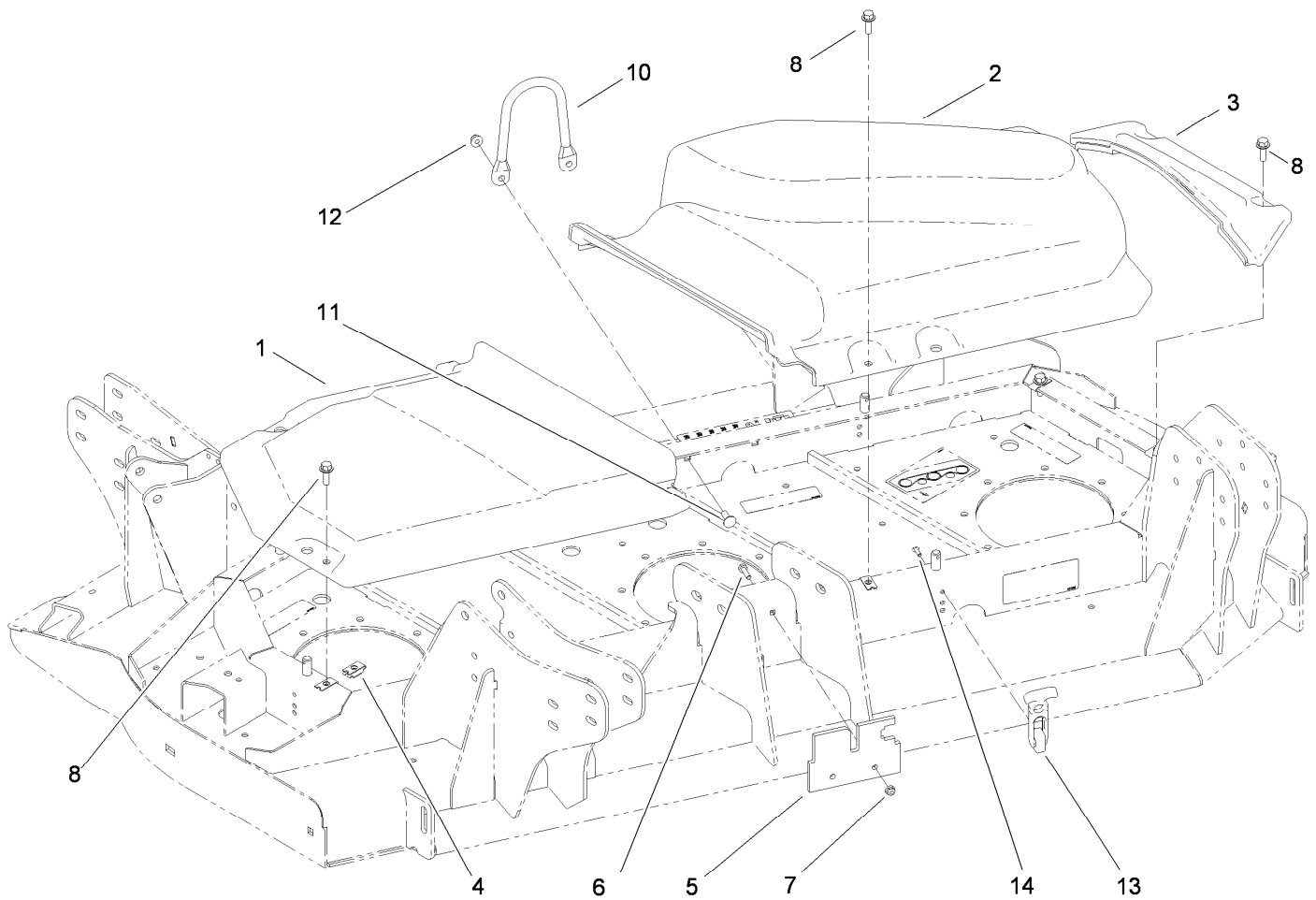
Ref.	Part Number	Qty.	Description
14	3296-45	2	Nut-Hex
15	92-9727	4	HOC Cap ASM
15:1	92-5581	1	Ring-Retaining
15:2	92-5583	1	Washer-Cap
15:3	92-9726	1	Spring-Compression
15:4	92-8861	1	Cap-HOC
16	114-0953	1	HOC Castor Arm ASM
16:2	302-5	2	Fitting-Grease
16:3	69-6470	4	Bushing-Castor
17	69-1510	16	Spacer
18	3256-24	12	Washer-Flat
22	117-2768	1	Flap-Rubber
23	104-0858	2	Bolt-Shoulder
24	103995	2	Washer
25	104-7201	2	Nut-HF



Left Deck Spindle and Blade Assembly

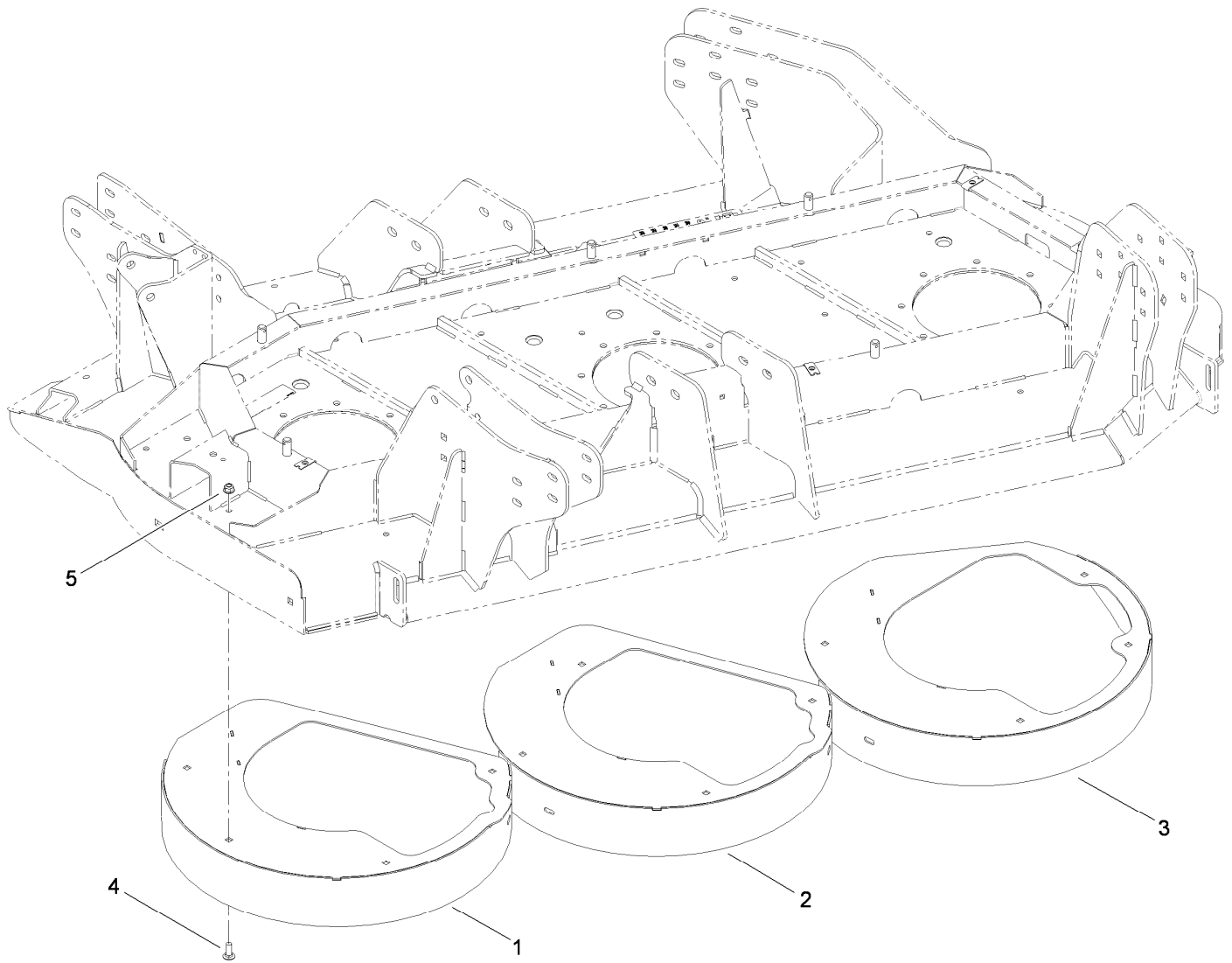
Ref.	Part Number	Qty.	Description
1	92-5816	3	Bolt-Blade
2	72-9361	3	Cup-Scalp, Anti
3	110-5946-03	3	Blade-Rotary
3	110-5948-03	3	Blade-Rotary, Atomic ●
4	323-6	4	Screw-HH
5	3256-24	4	Washer-Flat
7	104-8301	20	Nut-HF, NI

● Not illustrated



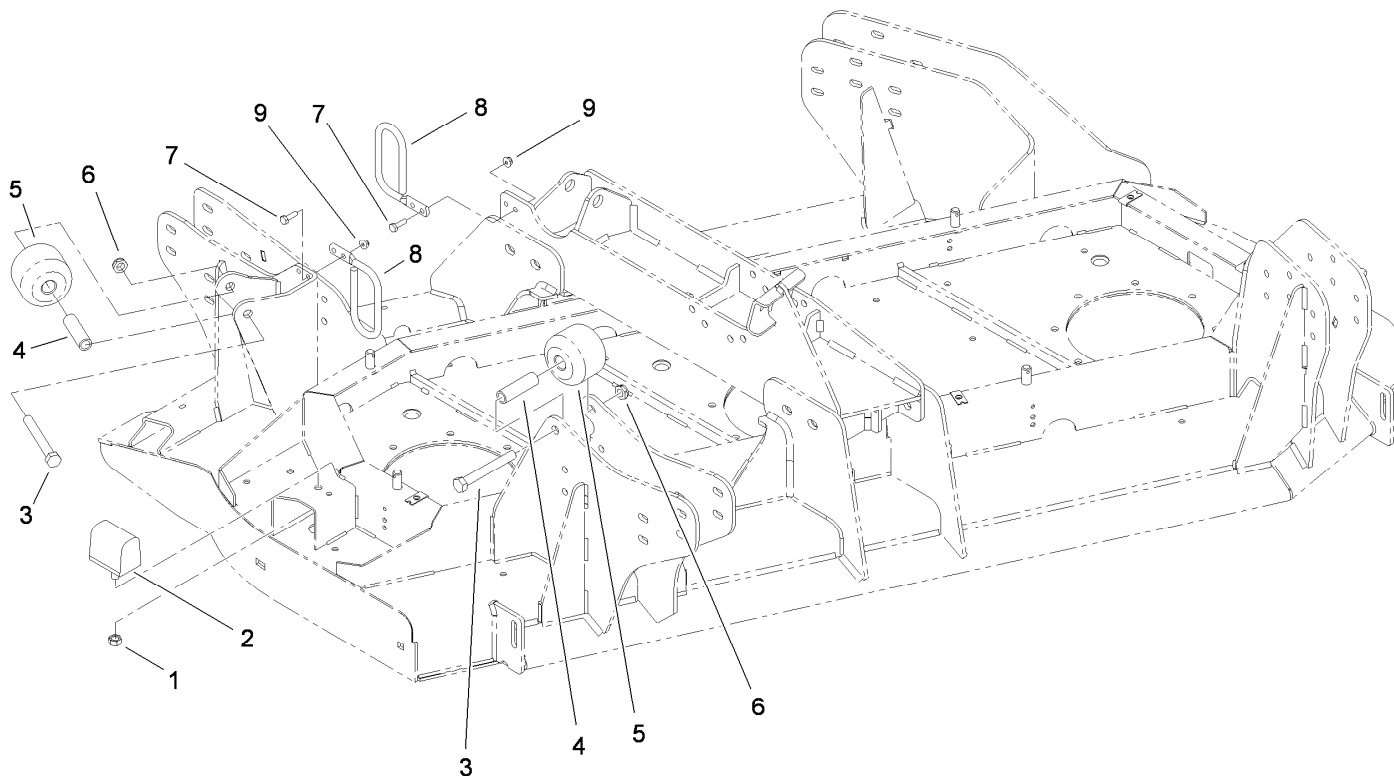
Left Deck Belt Cover Assembly

Ref.	Part Number	Qty.	Description
1	114-5633	1	Cover-Deck, LH Wing (Inside)
2	114-5634	1	Cover-Deck, LH Wing (Outside)
3	114-5637	1	Cover-Deck, LH Wing (Fixed)
4	110-3510	4	Nut-Retainer
5	115-3363	1	Deflector-Debris, Side Deck
6	321-5	2	Screw-HH
7	104-7201	2	Nut-HF
8	3234-29	4	Screw-HHF
10	115-3362	1	Guide-Hose
11	3230-10	2	Bolt-CARR
12	104-8300	2	Nut-HF, NI
13	103-4080	4	Latch-Rubber
14	3274-39	8	Screw-HSBH



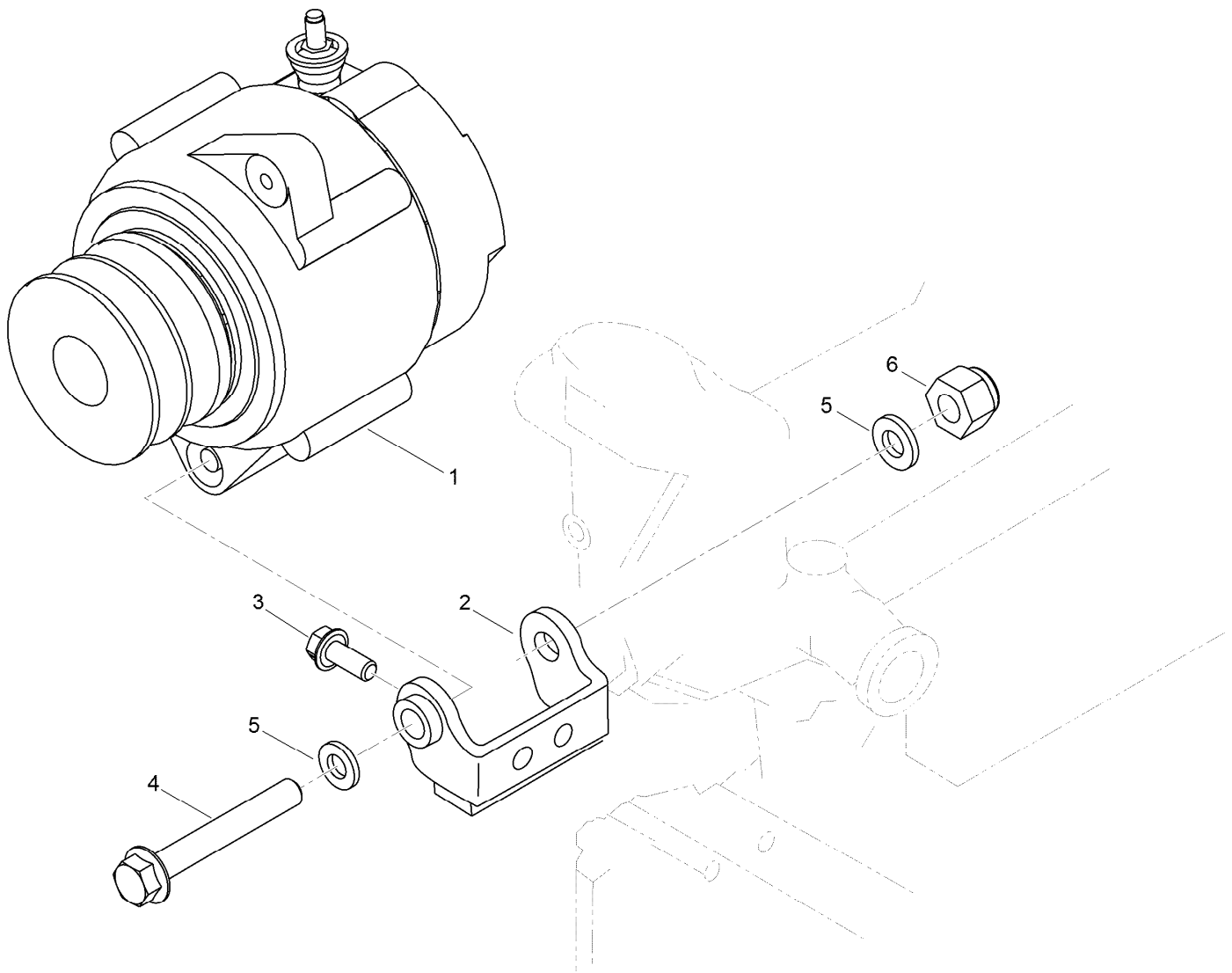
Left Deck Chamber Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-2107-01	1	Chamber-Inner, Left Deck
2	115-2106-01	1	Chamber-Center, Left Deck
3	115-2105-01	1	Chamber-Outer, Left Deck
4	3230-10	12	Bolt-CARR
5	104-8300	12	Nut-HF, NI



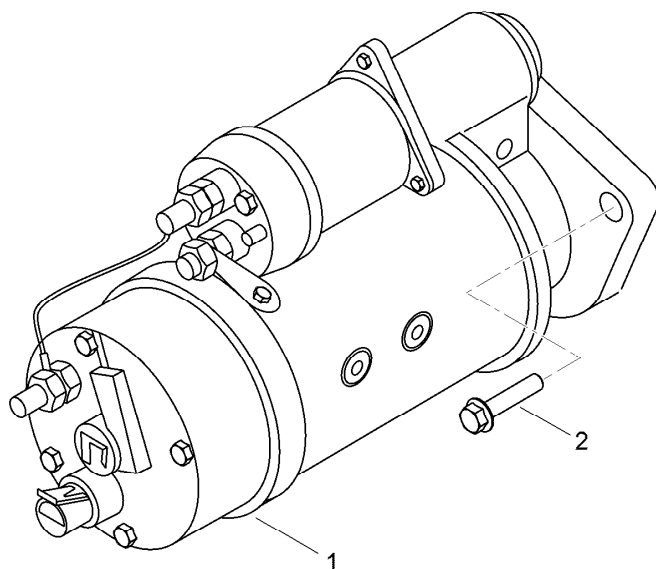
Left Deck Stop and Hose Guide Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	48-9520	1	Nut
2	87-3470	1	Bumper
3	325-17	2	Screw-HH
4	115-2144	2	Tube-Spacer
5	115-3366	2	Roller
6	3296-45	2	Nut-Hex
7	321-5	4	Screw-HH
8	114-5918	2	Support-Hose
9	104-7201	4	Nut-HF



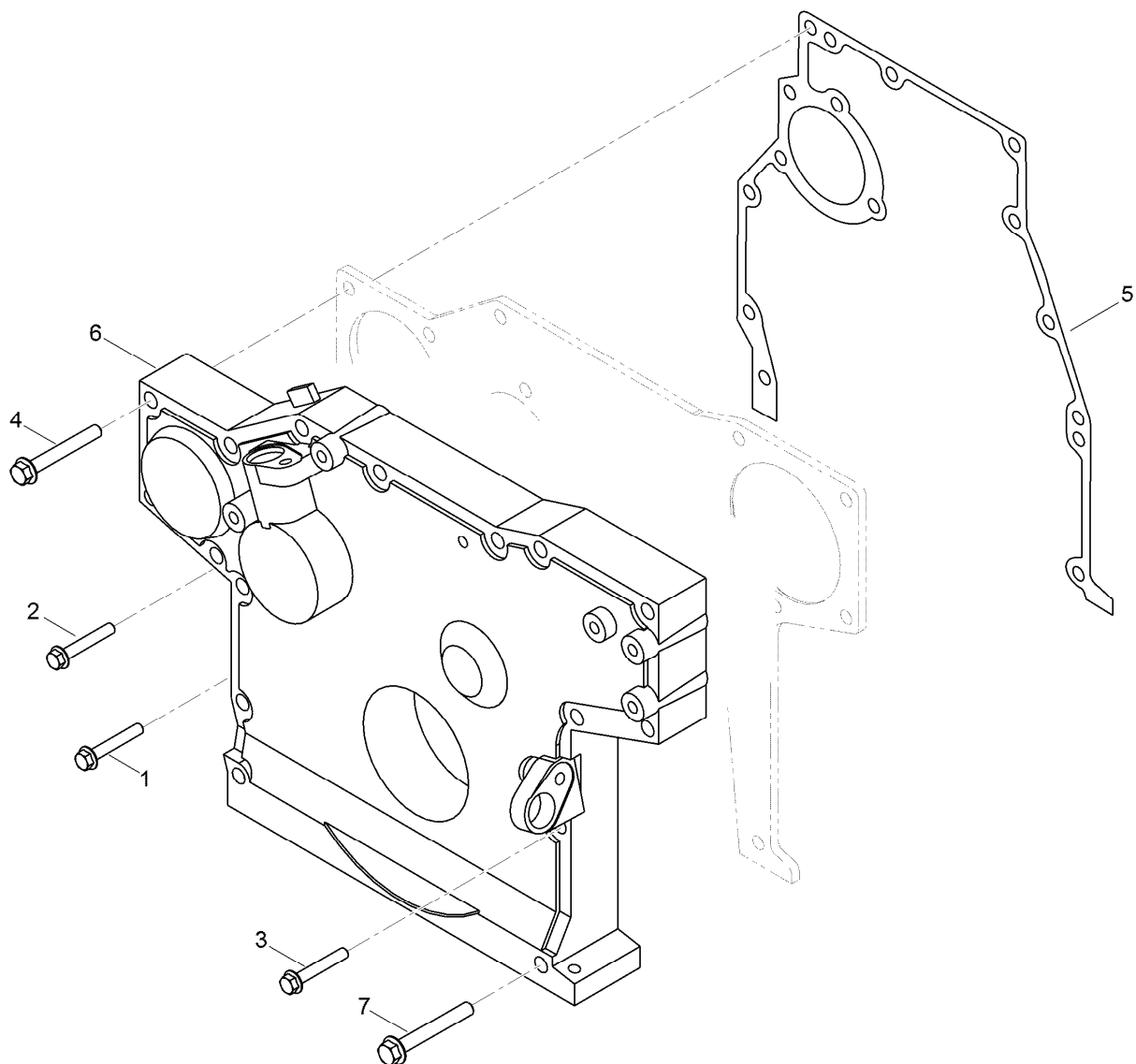
Engine Alternator Assembly

Ref.	Part Number	Qty.	Description
1	117-5419	1	Alternator
2	115-8851	1	Bracket-Alternator
3	117-5401	2	Screw-Flange, HH
4	117-5400	1	Screw-Flange, HH
5	117-5403	2	Washer-Bevel
6	117-5402	1	Nut-HH



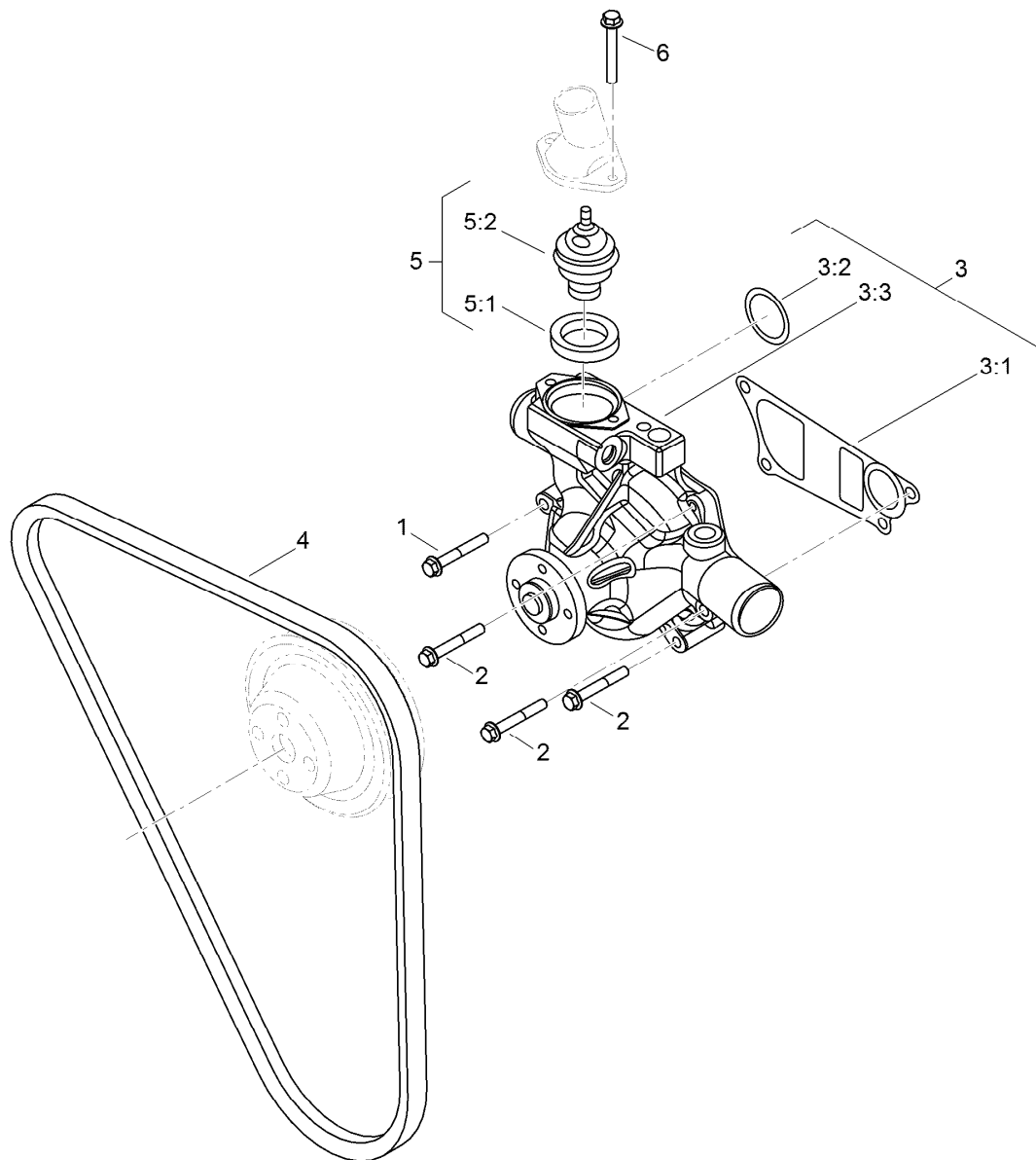
Engine Starter Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-8861	1	Starter
2	117-5404	2	Screw-Mounting, Starter



Engine Gear Case Front Cover Assembly

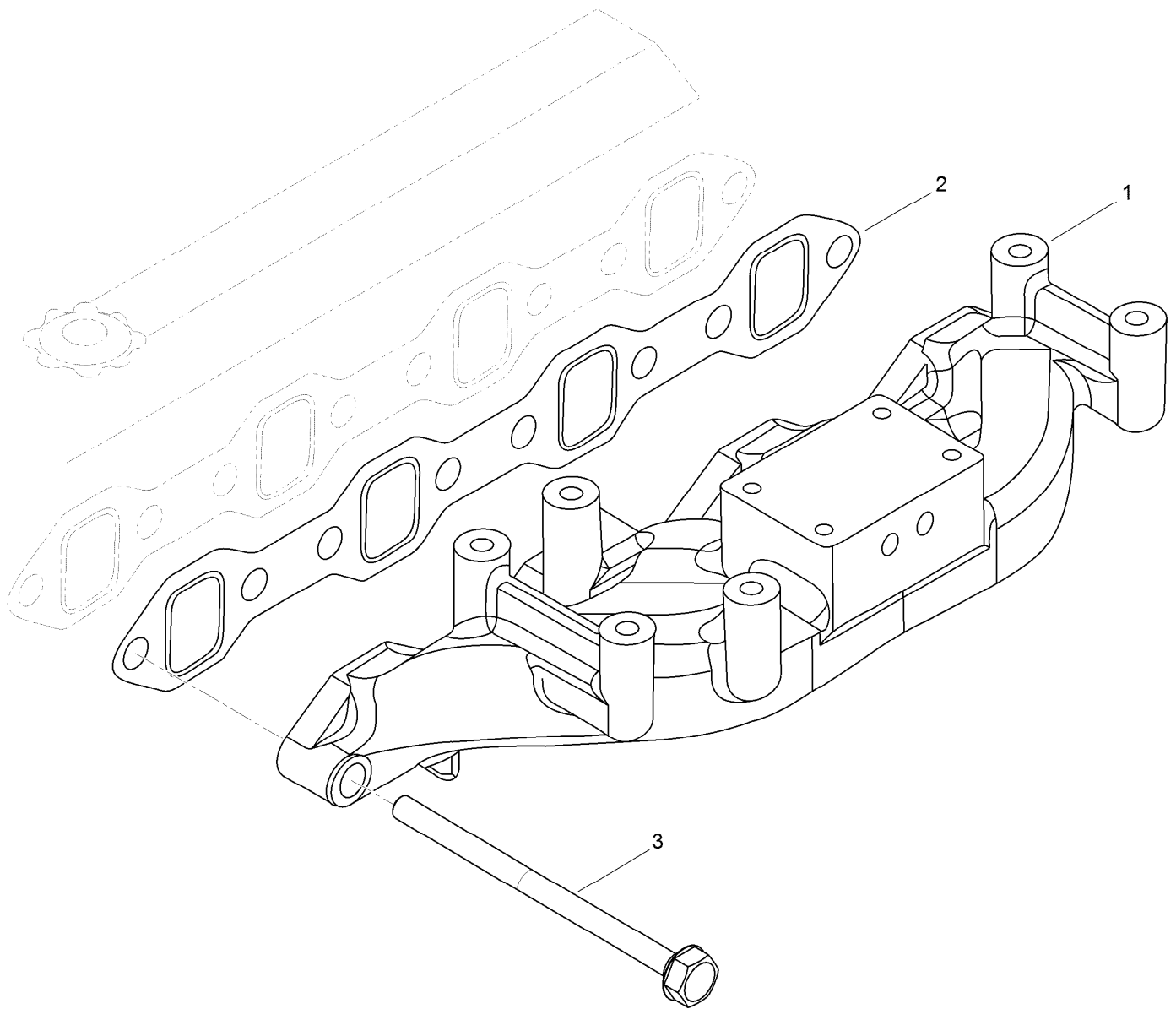
Ref.	Part Number	Qty.	Description
1	117-5405	2	Screw-Flange, HH
2	117-5406	2	Screw-Flange, HH
3	117-5407	6	Screw-Flange, HH
4	117-5408	8	Screw-Flange, HH
5	117-5423	1	Gasket-Cover, Front
6	117-5421	1	Cover-Front
7	117-5409	2	Screw-Flange, HH



Engine Water Pump and Thermostat Assembly

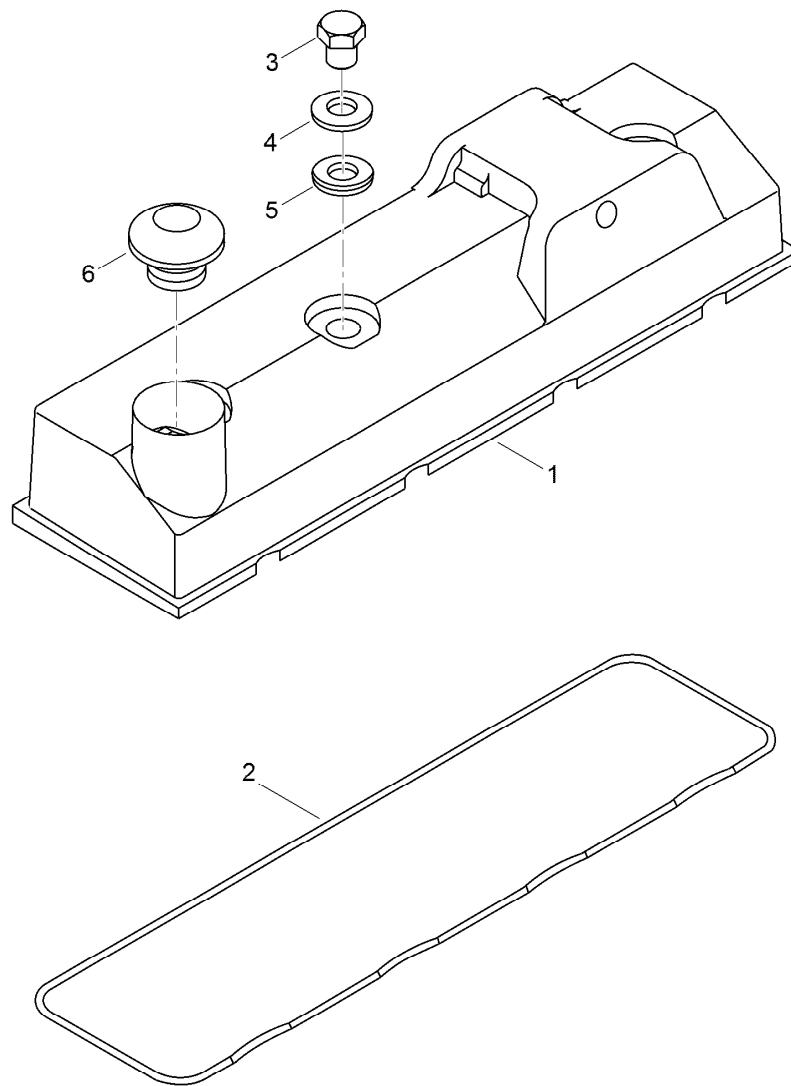
Ref.	Part Number	Qty.	Description
1	117-5412	1	Screw-Flange, HH
2	117-5407	3	Screw-Flange, HH
3	117-5426	1	Water Pump Kit
3:1	115-8857	1	Gasket-Pump, Water
3:2	117-5411	1	O Ring-Seal
3:3		1	Water Pump ●
4	117-5420	1	Belt-V, Ribbed
5	115-8860	1	Thermostat Kit
5:1	117-5414	1	Gasket-Connection
5:2		1	Thermostat ●
6	117-5406	2	Screw-Flange, HH

● Not serviced separately



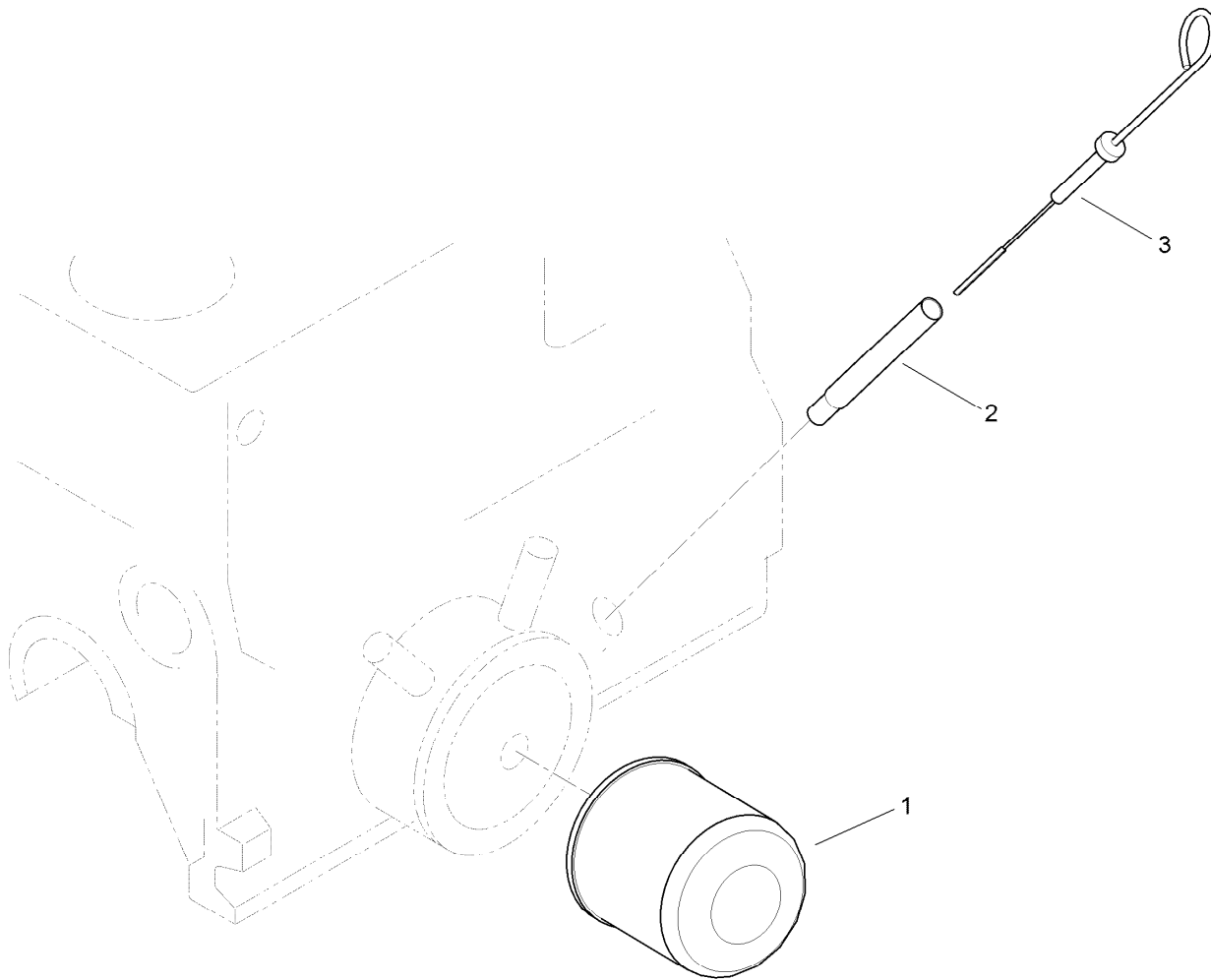
Engine Exhaust Manifold Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-5425	1	Manifold-Exhaust
2	115-8855	1	Gasket-Manifold, Exhaust
3	117-5410	8	Screw-Flange, HH



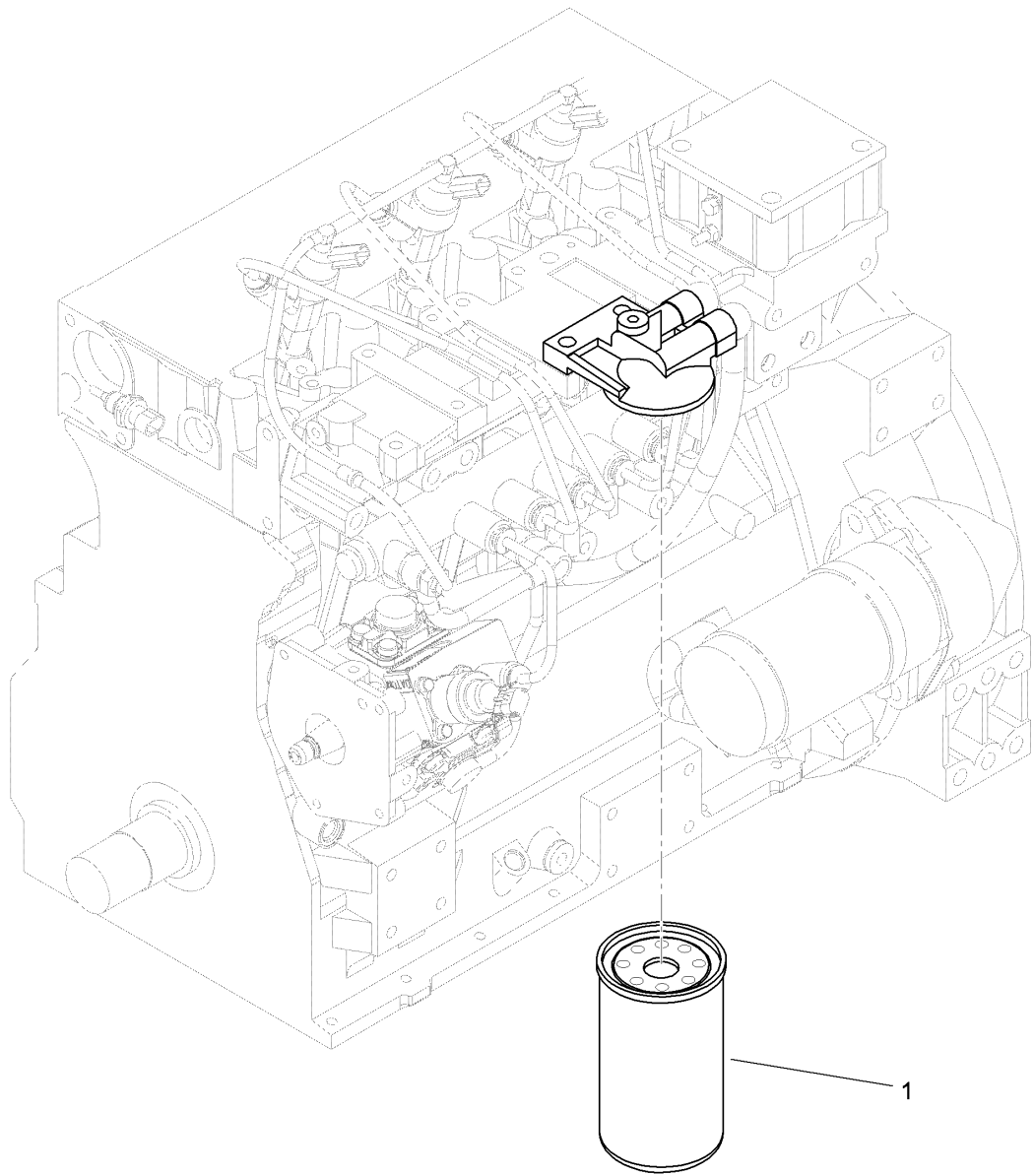
Engine Valve Cover Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-5427	1	Cover-Valve
2	117-5428	1	O Ring-Seal
3	117-5417	3	Nut-Lock
4	117-5415	3	Washer-Plain
5	117-5416	3	Isolator-Noise
6	117-5429	1	Cap-Filler



Engine Oil Filter and Dipstick Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-8868	1	Filter-Oil, Engine
2	117-5424	1	Tube-Dipstick
3	117-5422	1	Dipstick



Engine Fuel Filter Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-2792	1	Filter-Fuel

Attachments and Accessories

For 31598 Groundsmaster 5900/5910 Rotary Mower

Product Name	Model/Part
12 Volt Battery	106-5190
Premium All Season Hydraulic Fluid (55 Gallon Drum)	108-1177
Premium All Season Hydraulic Fluid (5 Gallon Pail)	108-1178
Premium Heavy Duty All Season Gear Lube (Pail)	108-1188
Premium All Purpose Grease (Tube)	108-1190
Premium Heavy Duty All Season Gear Lube (Quart)	108-1591
Atomic Blade Kit	114-0897
Fuel/Water Separator Element	115-5471
Engine Oil Filter	115-8868
Filter-Engine, Air Safety	115-8877
Filter-Engine, Air Primary	115-8887
Standard Blade Kit	115-8896
Blade and Belt Kit	115-8898
Fuel Filter	117-2792
Tall Grass Kit	117-2795
Extension Kit for 2-Post ROPS	117-9430
Windscreen Kit	117-9440
CE Kit (For 2010 models and Up)	117-9449
Vinyl Backrest Extension Kit	119-7718
Beacon Kit	119-8256
Flat Blade Kit	119-8268
Registration Plate and Light Kit	120-7570
Breather Kit	120-9895
Cab Interior Air Filter	121-3891
Cab Exterior Air Filter	121-3892
Premium Engine Oil 15w40 (55 Gallon Drum)	121-6394
Premium Engine Oil 15w40 (5 Gallon Pail)	121-6395
MVP Filter Kit	30041
Universal Sunshade	30349
Leaf Mulching Kit	31581
Light Kit	31582
Center Replacement Deck	31591
Right Replacement Deck	31592
Left Replacement Deck	31593
Hydraulic Filter	75-1310
Hydraulic Filter	86-6110
Fuse Block	92-2641
10in Foam Filled Castor Wheel	93-5973

For 31598TE Groundsmaster 5900/5910 Rotary Mower

Product Name	Model/Part
TÜV Kit - Speed Decal 20kph	02980
TÜV Kit - German Vehicle Serial Plate	02983
Cutting Unit Cover Kit, Groundsmaster 5900 Series Rotary Mower	02985

Attachments and Accessories (continued)

12 Volt Battery	106-5190
Premium All Season Hydraulic Fluid (55 Gallon Drum)	108-1177
Premium All Season Hydraulic Fluid (5 Gallon Pail)	108-1178
Premium Heavy Duty All Season Gear Lube (Pail)	108-1188
Premium All Purpose Grease (Tube)	108-1190
Premium Heavy Duty All Season Gear Lube (Quart)	108-1591
Warning Triangle	111-4250
Atomic Blade Kit	114-0897
Fuel/Water Separator Element	115-5471
Engine Oil Filter	115-8868
Filter-Engine, Air Safety	115-8877
Filter-Engine, Air Primary	115-8887
Standard Blade Kit	115-8896
Blade and Belt Kit	115-8898
Fuel Filter	117-2792
Tall Grass Kit	117-2795
Extension Kit for 2-Post ROPS	117-9430
Windscreen Kit	117-9440
CE Kit (For 2010 models and Up)	117-9449
Vinyl Backrest Extension Kit	119-7718
Beacon Kit	119-8256
Flat Blade Kit	119-8268
Wire Harness and Tail Light Fuse	120-6332
Registration Plate and Light Kit	120-7570
Breather Kit	120-9895
Cab Interior Air Filter	121-3891
Cab Exterior Air Filter	121-3892
Premium Engine Oil 15w40 (55 Gallon Drum)	121-6394
Premium Engine Oil 15w40 (5 Gallon Pail)	121-6395
MVP Filter Kit	30041
Universal Sunshade	30349
Leaf Mulching Kit	31581
Light Kit	31582
Center Replacement Deck	31591
Right Replacement Deck	31592
Left Replacement Deck	31593
Hydraulic Filter	75-1310
Hydraulic Filter	86-6110
Fuse Block	92-2641
10in Foam Filled Castor Wheel	93-5973

For 31599 Groundsmaster 5900/5910 Rotary Mower

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Premium All Season Hydraulic Fluid (5 Gallon Pail)	108-1178
Premium Heavy Duty All Season Gear Lube (Pail)	108-1188
Premium All Purpose Grease (Tube)	108-1190

Attachments and Accessories (continued)

Premium Heavy Duty All Season Gear Lube (Quart)	108-1591
Atomic Blade Kit	114-0897
Work Light Kit	114-5610
Fuel/Water Separator Element	115-5471
Engine Oil Filter	115-8868
Filter-Engine, Air Safety	115-8877
Filter-Engine, Air Primary	115-8887
Standard Blade Kit	115-8896
Blade and Belt Kit	115-8898
Fuel Filter	117-2792
Tall Grass Kit	117-2795
CE Kit (For 2010 models and Up)	117-9449
Backrest Extension Kit	119-7719
Beacon Kit	119-8256
Flat Blade Kit	119-8268
Registration Plate and Light Kit	120-7570
Breather Kit	120-9895
Cab Interior Air Filter	121-3891
Cab Exterior Air Filter	121-3892
Premium Engine Oil 15w40 (55 Gallon Drum)	121-6394
Premium Engine Oil 15w40 (5 Gallon Pail)	121-6395
MVP Filter Kit	30041
Leaf Mulching Kit	31581
Light Kit	31582
Center Replacement Deck	31591
Right Replacement Deck	31592
Left Replacement Deck	31593
Hydraulic Filter	75-1310
Hydraulic Filter	86-6110
Fuse Block	92-2641
10in Foam Filled Castor Wheel	93-5973

For 31599TE Groundsmaster 5900/5910 Rotary Mower

Product Name	Model/Part
TÜV Kit - Speed Decal 20kph	02980
TÜV Kit - German Vehicle Serial Plate	02983
Cutting Unit Cover Kit, Groundsmaster 5900 Series Rotary Mower	02985
12 Volt Battery	106-5190
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Premium Heavy Duty All Season Gear Lube (Pail)	108-1188
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Premium Heavy Duty All Season Gear Lube (Quart)	108-1591
Warning Triangle	111-4250
Atomic Blade Kit	114-0897
Work Light Kit	114-5610
Fuel/Water Separator Element	115-5471
Engine Oil Filter	115-8868

Attachments and Accessories (continued)

Filter-Engine, Air Safety.....	115-8877
Filter-Engine, Air Primary.....	115-8887
Standard Blade Kit.....	115-8896
Blade and Belt Kit	115-8898
Fuel Filter.....	117-2792
Tall Grass Kit.....	117-2795
CE Kit (For 2010 models and Up)	117-9449
Backrest Extension Kit.....	119-7719
Beacon Kit	119-8256
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Hydraulic Filter.....	86-6110
Fuse Block.....	92-2641
10in Foam Filled Castor Wheel.....	93-5973



Count on it.