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Form No. 3425-834 Rev A

Parts Catalog

Base 62in Mower

Groundsmaster® 3320/3280-D Traction Unit

Model No. 30403—Serial No. 403330001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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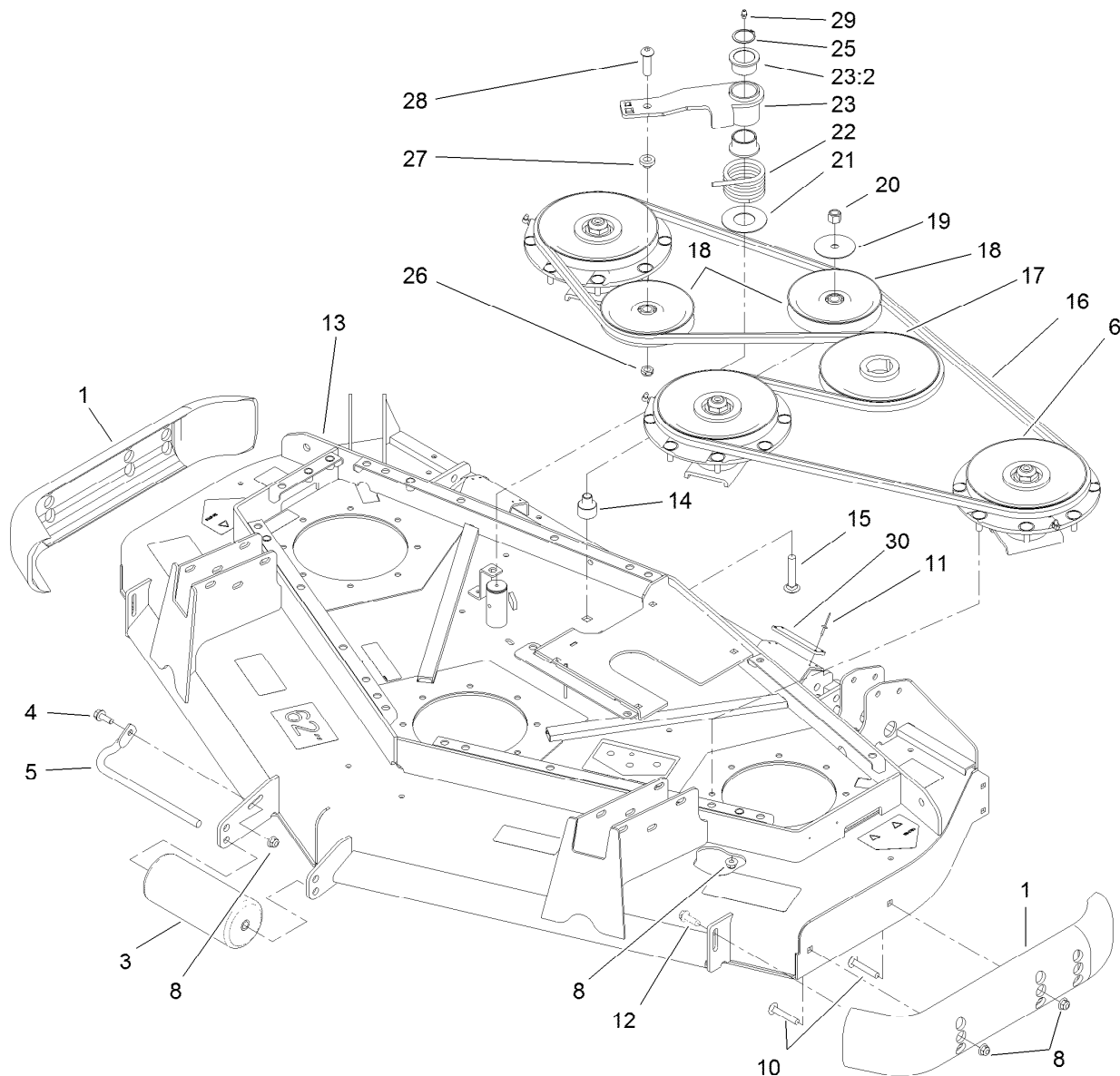
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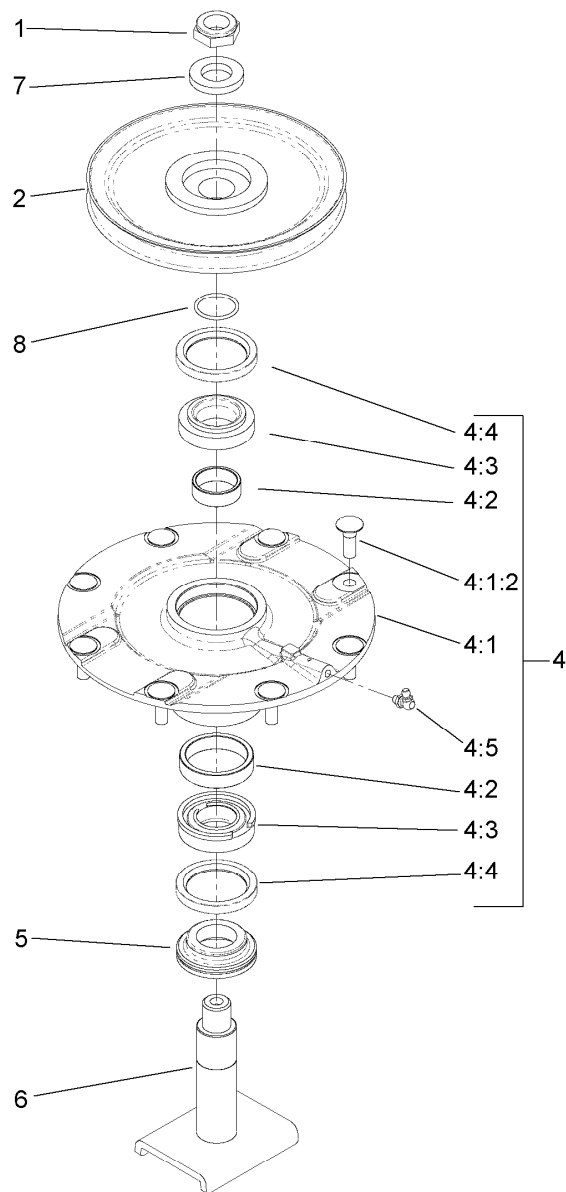
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Roller, Belt and Pulley Assembly

Ref.	Part Number	Qty.	Description
1	112-1479	2	Skid-Bumper, Deck
3	68-6710	1	Roller
4	3234-42	1	Screw-HHF
5	68-6840	1	Shaft-Roller
6	119-4776	3	Low-Driven Spindle ASM
8	104-8301	29	Nut-HF, NI
10	3231-33	4	Screw-CARR
11	3269-24	8	Rivet
12	9136144	2	Screw-HWHTF
13	107-7261	1	Deck And Decal ASM
14	108-1908	1	Spacer-Idler
15	3233-34	1	Screw-CARR
16	107-4788	1	Belt-Hex
17	107-4767	1	Pulley

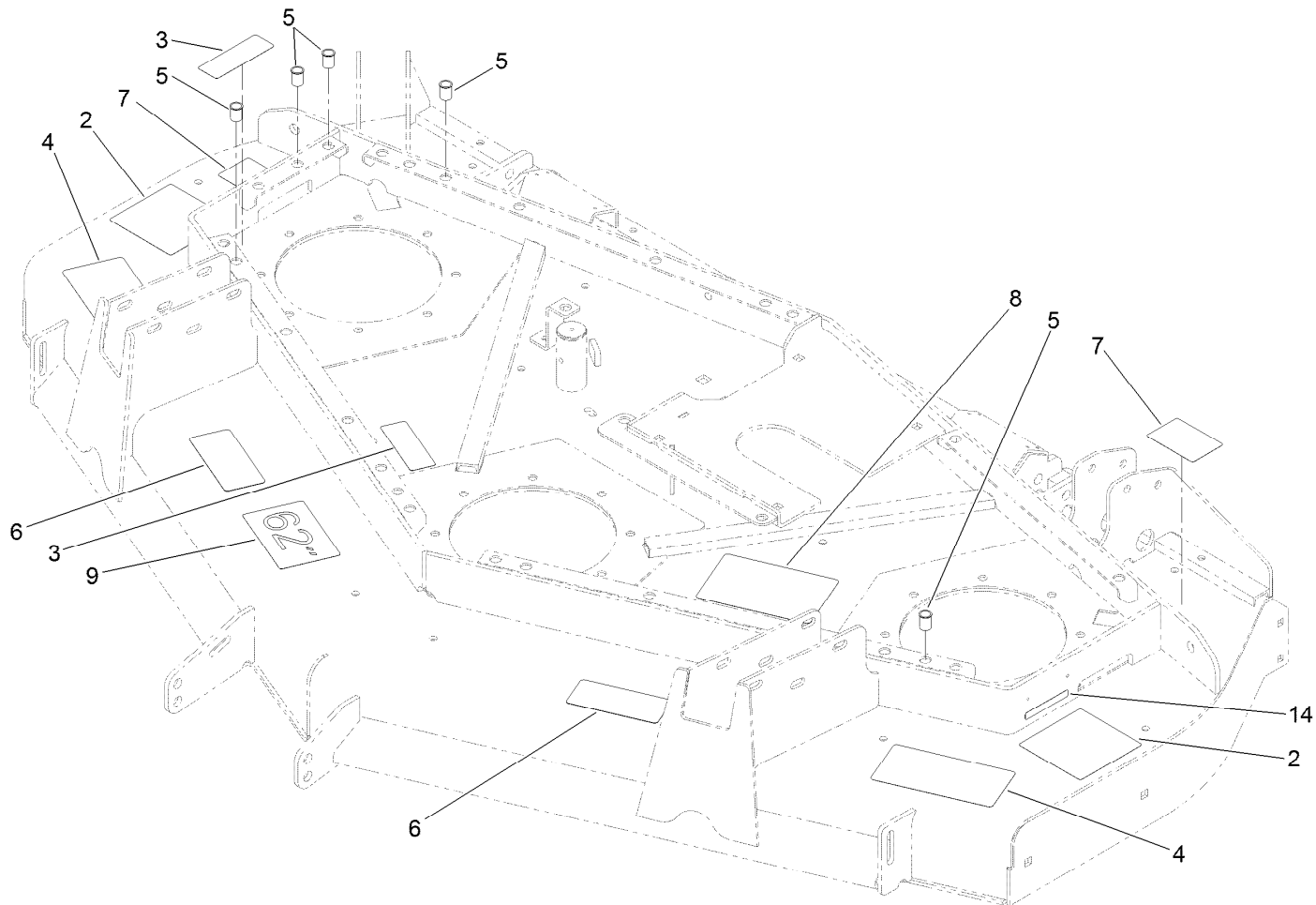
Ref.	Part Number	Qty.	Description
18	01-268-0160	2	Pulley-Idler
19	100-3102	1	Washer-Flat
20	3296-23	1	Nut-Lock, NI
21	108-1926	1	Washer
22	108-1921	1	Spring-Torsion
23	108-1930	1	Idler Arm ASM
23:2	93-4510	2	Bushing-Caster
25	32120-84	1	Ring-Snap, External
26	3296-45	1	Nut-Hex
27	108-1924	1	Spacer-Idler
28	108-1993	1	Screw-HSBH
29	302-5	1	Fitting-Grease
30	108-1914	2	Pad-Bumper



Low Driven Spindle Assembly No. 119-4776

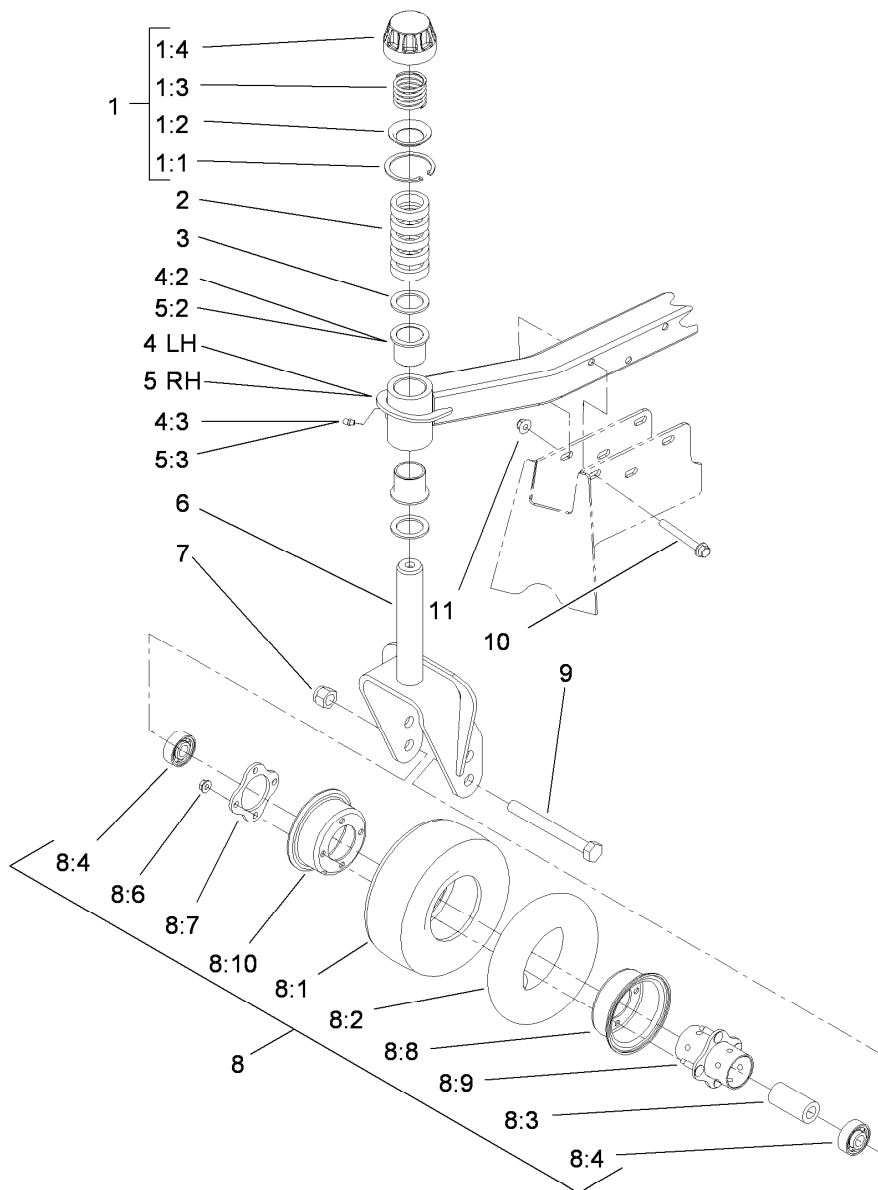
Ref.	Part Number	Qty.	Description
1	3296-60	1	Nut-Lock, NI
2	104-3546	1	Pulley-Driven, Low
4	119-4775	1	Spindle Housing ASM
4:1		1	Spindle ASM ●
4:1:2	114-8195	8	Bolt-Neck, Ribbed
4:2	120-5577	1	Bearing Spacer Set
4:3	110-8297	1	Bearing ASM
4:4	253-154	2	Seal-Oil
4:5	302-60	1	Fitting-Grease
5	69-6950	1	Spacer-Shaft, Spindle
6	104-3554	1	Shaft-Spindle
7	120-5576	1	Washer-Hardened
8	106-7159	1	O-Ring

● Not serviced separately



Deck and Decal Assembly No. 107-7261

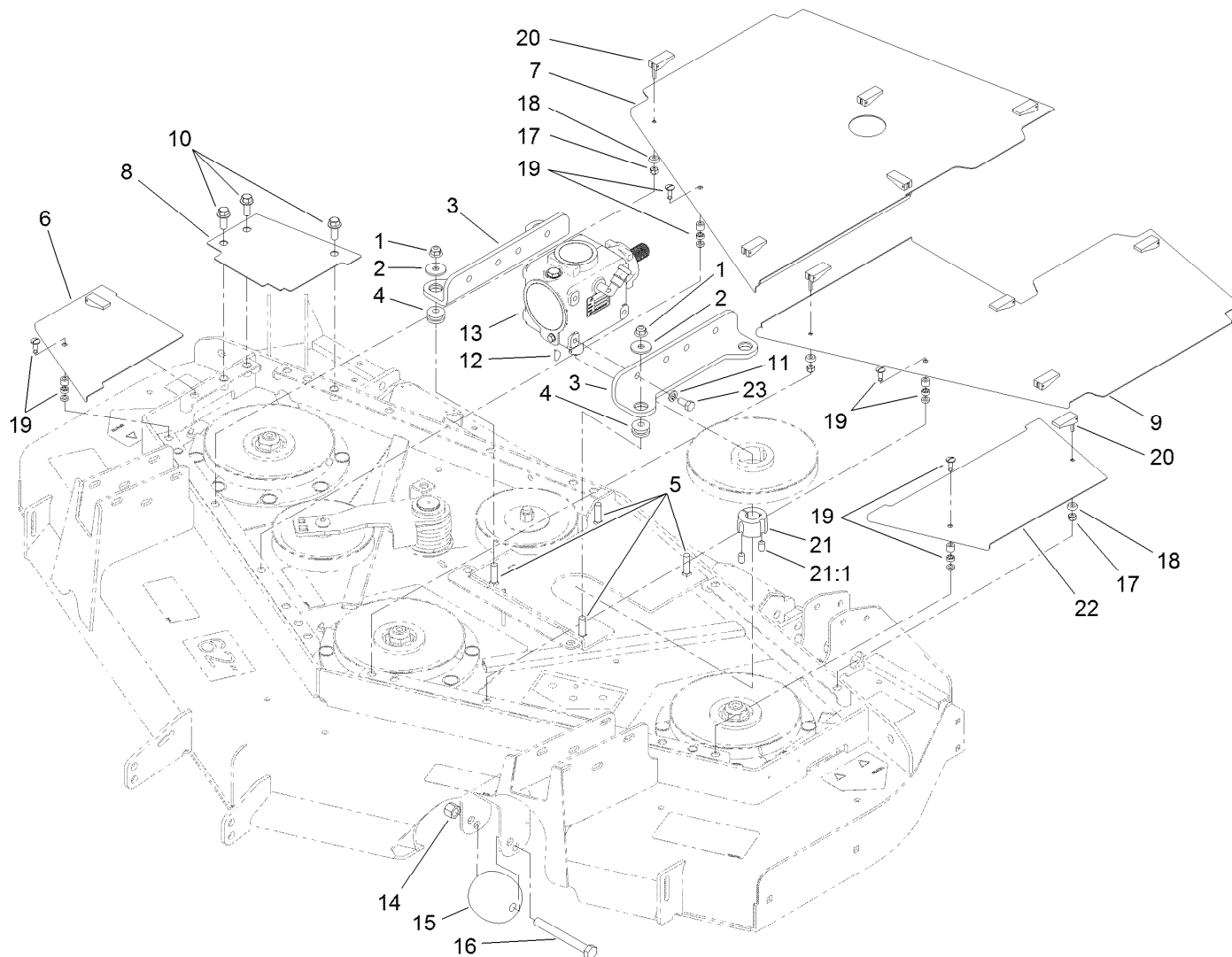
Ref.	Part Number	Qty.	Description
2	120-6604	2	Decal-Danger
3	117-4979	4	Decal-Warning
4	100-5622	2	Decal-HOC
5	32148-9	5	Nut-Clinch
6	93-7818	2	Decal-Torque, Blade Bolt
7	108-1986	2	Decal-HOC, Rear
8	108-1988	1	Decal-Routing, Belt
9	66-1630	1	Decal
14	133-8061	1	Decal-Warning



Caster Arm Assembly

Ref.	Part Number	Qty.	Description
1	92-9727	2	HOC Cap ASM
1:1	92-5581	1	Ring-Retaining
1:2	92-5583	1	Washer-Cap
1:3	92-9726	1	Spring-Compression
1:4	92-8861	1	Cap-HOC
2	69-1510	10	Spacer
3	69-6860	4	Washer-Thrust
4	108-1946	1	LH Castor Arm ASM
4:1		1	Caster Arm ASM-LH
4:1:1		1	Caster Arm ASM-LH
4:1:1:2		1	Hub ASM
4:1:1:2:269-6470		2	Bushing-Castor
4:2	69-6470	2	Bushing-Castor
4:3	302-5	1	Fitting-Grease
5	108-1945	1	RH Castor Arm ASM
5:1		1	Caster Arm ASM-RH
5:1:1		1	Caster Arm ASM-RH
5:1:1:2		1	Hub ASM

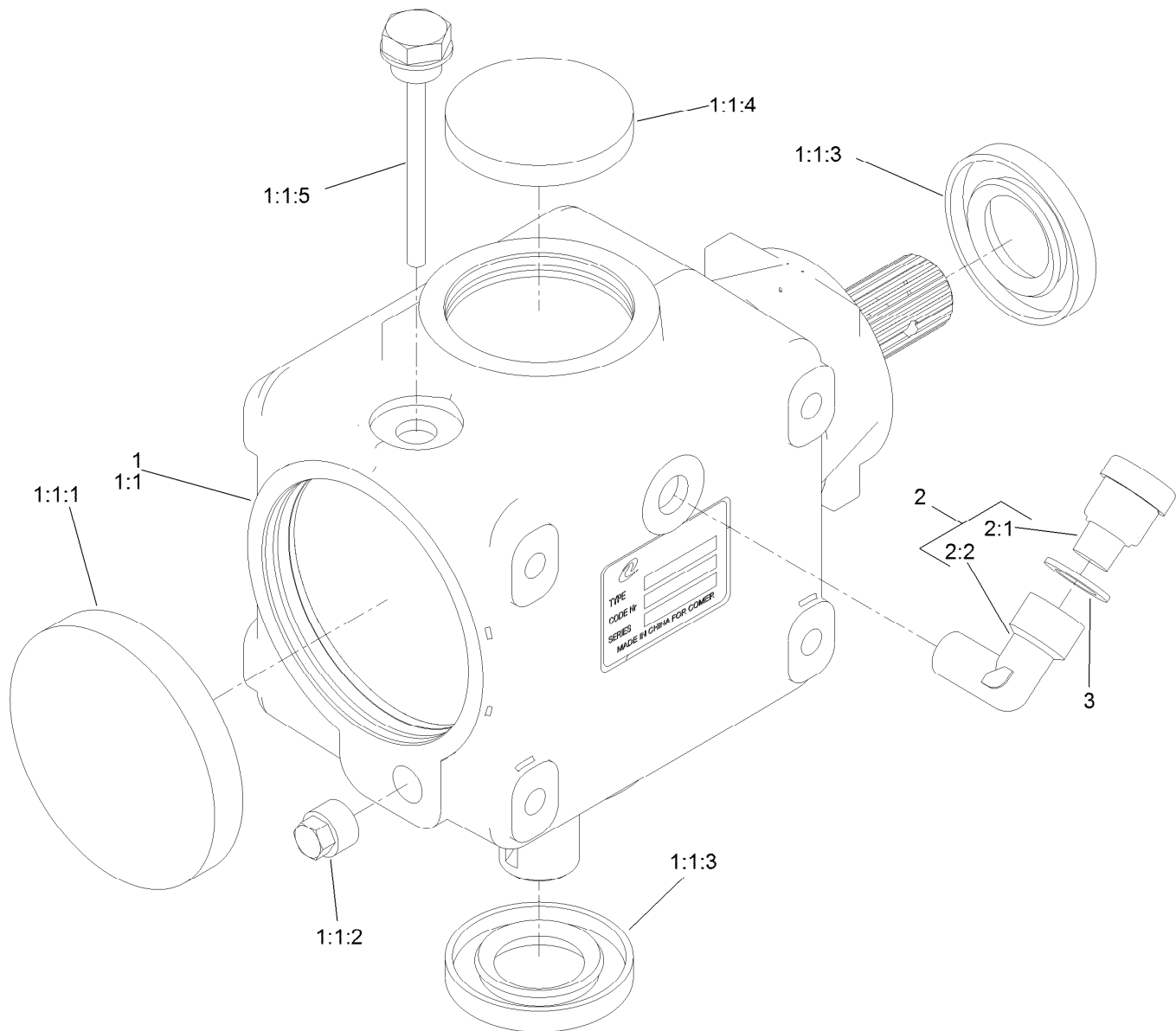
Ref.	Part Number	Qty.	Description
5:1:1:2:269-6470		2	Bushing-Castor
5:2	69-6470	2	Bushing-Castor
5:3	302-5	1	Fitting-Grease
6	104-0762-01	2	Fork-Castor
7	3296-53	2	Nut-Lock, NI
8	93-9938	2	Wheel ASM
8:1	93-9939	1	Tire
8:2	68-8950	1	Tube-Inner (W/Valve)
8:3	93-4241	1	Spacer-Bearing, Inner
8:4	120-3366	2	Bearing
8:6	32128-16	4	Nut-HHF
8:7	93-4242	1	Plate
8:8	93-4239	1	Rim-Wheel, Half
8:9	93-5980	1	Hub
8:10	95-2741	1	Rim-Wheel, Half
9	327-24	2	Screw-HH
10	3234-41	10	Screw-HHF
11	104-8301	10	Nut-HF, NI



Deck Cover and Gearbox Assembly

Ref.	Part Number	Qty.	Description
1	104-8301	4	Nut-HF, NI
2	63-8410	4	Washer
3	108-1928-03	2	Bracket-Gearbox
4	63-9750	4	Mount
5	3231-26	4	Screw-CARR
6	119-4837-03	1	Cover-Deck, RH Front (Outer)
7	119-4836-03	1	Cover-Deck, RH Inner
8	108-5291-03	1	Cover-Deck, RH Rear (Outer)
9	119-4835-03	1	Cover-Deck, LH Inner
10	3234-42	3	Screw-HHF
11	3253-21	4	Washer-Lock
12	3257-5	1	Key-Woodruff

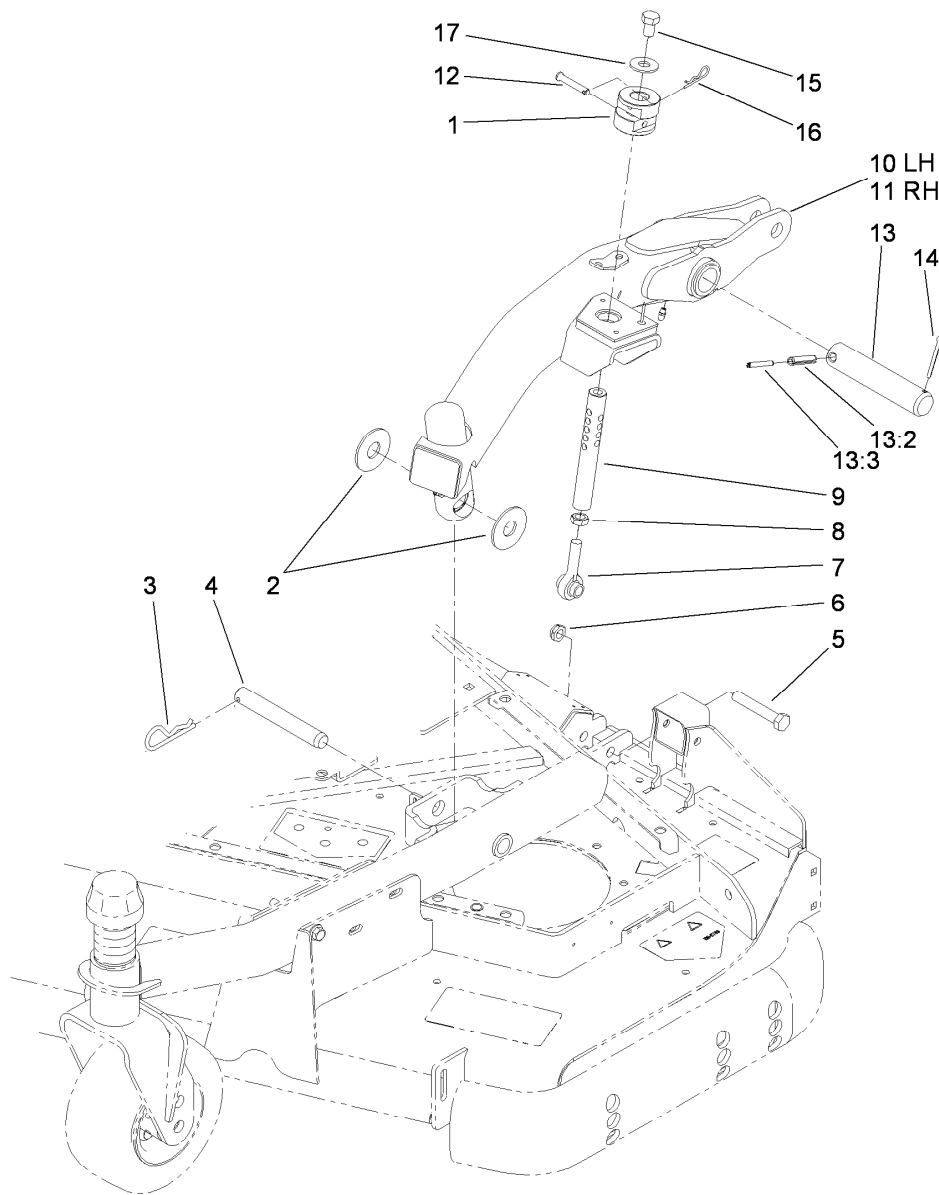
Ref.	Part Number	Qty.	Description
13	131-6083	1	Gearbox ASM
14	3296-23	2	Nut-Lock, NI
15	29-4820	2	Roller
16	325-18	2	Screw-HH
17	1-804254	11	Nut-Lock, HH
18	106-6778	11	Bushing-Latch, Swell
19	117-6989	4	Fractional Turn Oval Head Stud ASM
20	106-6777	11	Handle-Latch, Swell
21	23-1640	1	Bushing-Taperlock
21:1	3247-4	2	Screw-Set
22	119-4834-03	1	Cover-Deck, LH Outer
23	323-4	4	Screw-HH



Gearbox Assembly No. 131-6083

Ref.	Part Number	Qty.	Description
1		1	Gearbox ASM ●
1:1		1	Gearbox ASM ●
1:1:1	107-2932	1	Cap-Oil
1:1:2	107-2933	2	Plug
1:1:3	117-9247	2	Seal
1:1:4	107-2935	1	Cap-Oil
1:1:5	110-8283	1	Plug-Filler, Dipstick
2		1	Breather Plug ASM (F/W Gearbox) ●
2:1	131-6920	1	Plug-Breather
2:2	131-6997	1	Elbow-90 DEG
3	130-4899	1	Washer

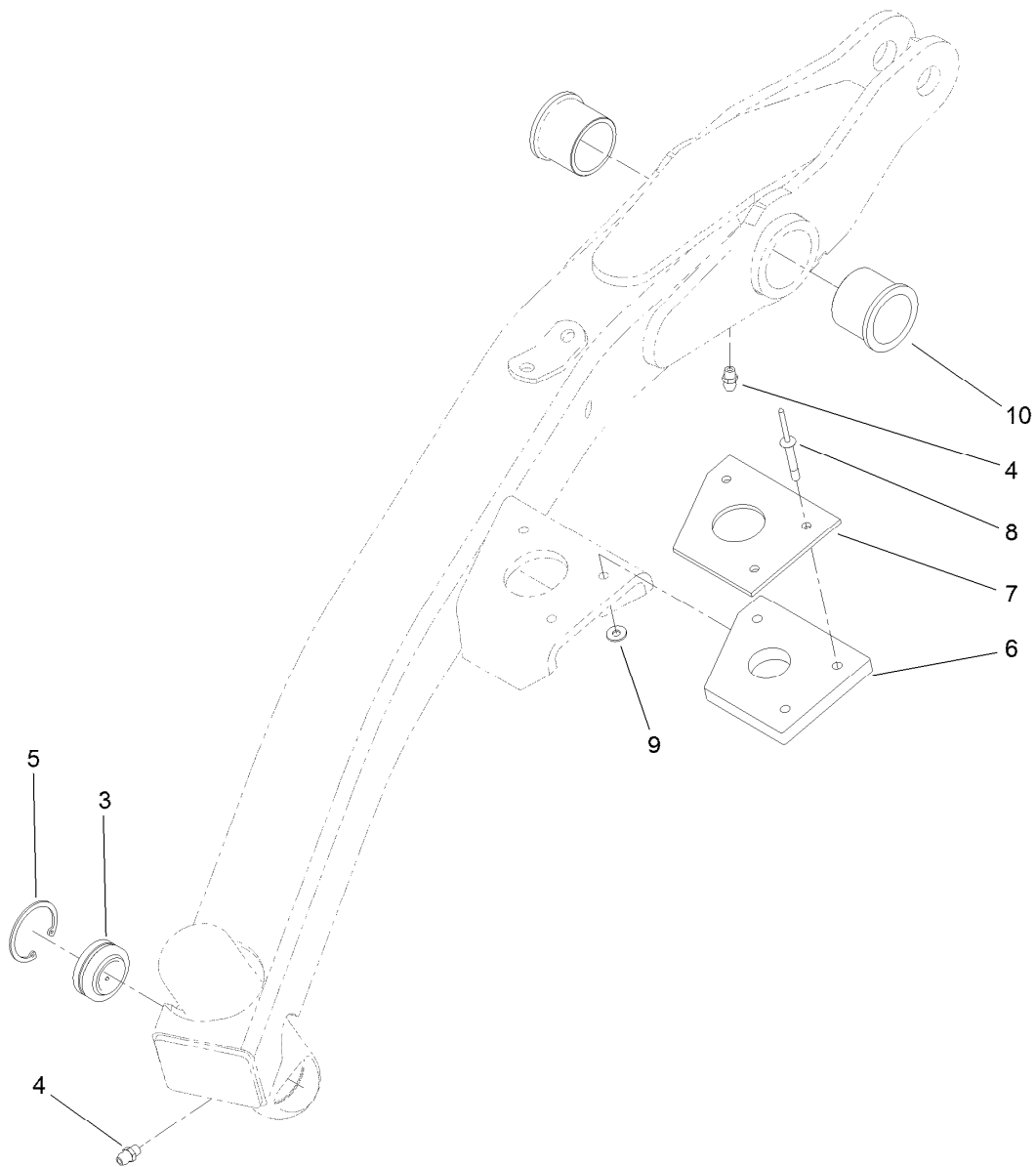
● Not serviced separately



Lift Arm Assembly

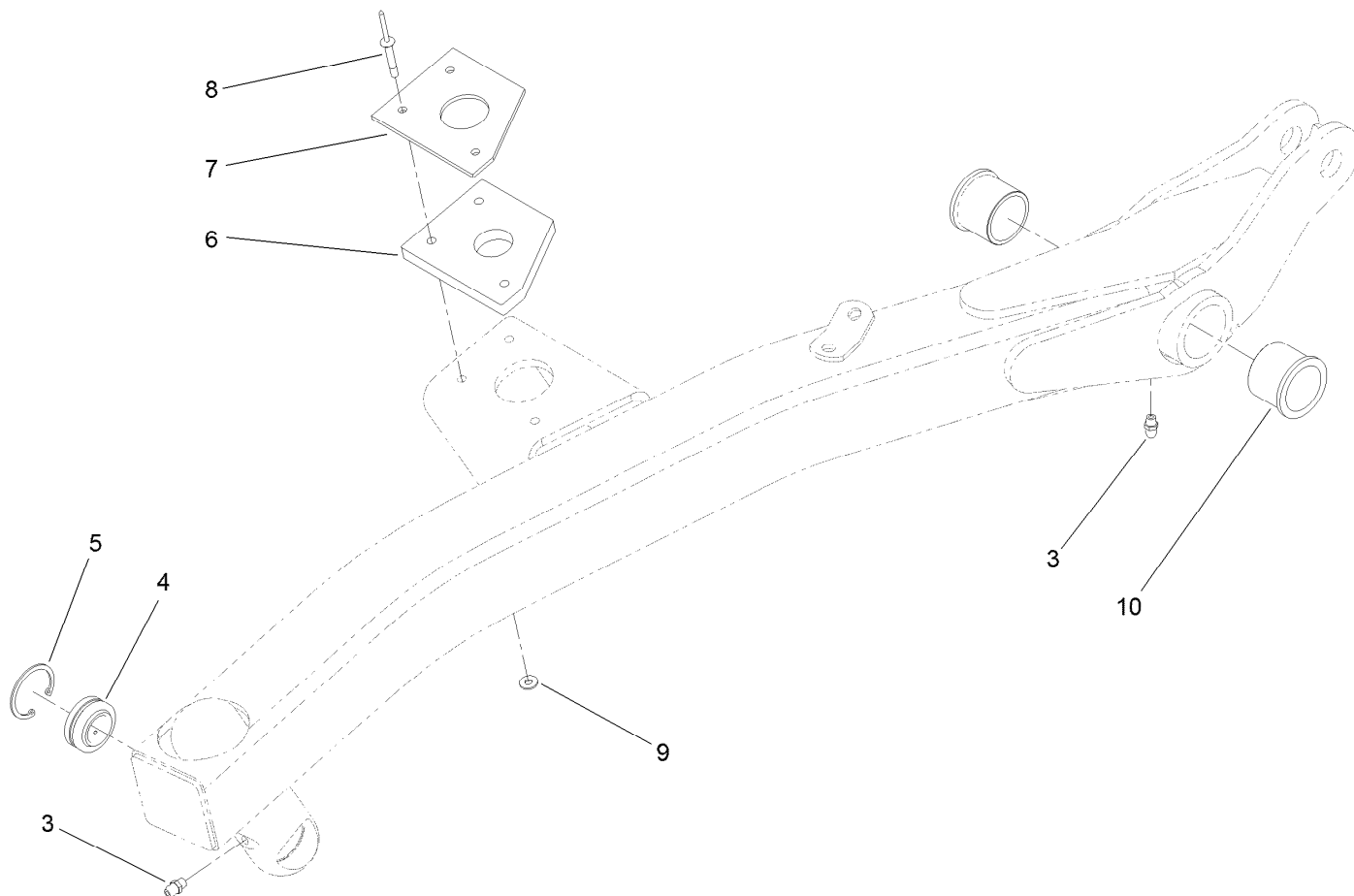
Ref.	Part Number	Qty.	Description
1	110-0641	2	Collar-HOC
2	107-7915	4	Washer-Thrust
3	3290-256	2	Pin-Hair
4	107-7904	2	Pin-Clevis
5	325-12	2	Screw-HH
6	3296-45	2	Nut-Hex
7	105-2808	2	End-Rod
8	3220-5	2	Nut-Jam
9	107-7284	2	Tube-HOC
10	108-1948	1	LH Lift Arm ASM

Ref.	Part Number	Qty.	Description
11	108-1947	1	RH Lift Arm ASM
12	107-3457	2	Pin-Clevis
13	98-2330	2	Pivot Pin ASM
13:2	32121-67	1	Pin-Spring
13:3	32121-61	1	Pin-Roll
14	3272-24	2	Pin-Cotter
15	3213-20	2	Screw-HH
16	3290-467	2	Pin-Hair
17	3256-6	2	Washer-Flat



LH Lift Arm Assembly No. 108-1948

Ref.	Part Number	Qty.	Description
3	105-7441	1	Bearing-Spherical
4	302-5	2	Fitting-Grease
5	32151-34	1	Ring-Retaining
6	108-5298	1	Pad-Rubber, Rear HOC
7	110-0602	1	Pad-Plastic, Rear HOC
8	110-0606	3	Rivet-Blind
9	3269-26	3	Washer-Plain
10	256-268	2	Bushing



RH Lift Arm Assembly No. 108-1947

Ref.	Part Number	Qty.	Description
3	302-5	2	Fitting-Grease
4	105-7441	1	Bearing-Spherical
5	32151-34	1	Ring-Retaining
6	108-5298	1	Pad-Rubber, Rear HOC
7	110-0602	1	Pad-Plastic, Rear HOC
8	110-0606	3	Rivet-Blind
9	3269-26	3	Washer-Plain
10	256-268	2	Bushing

Attachments and Accessories

For 30403 Base 62in Mower Groundsmaster 3320/3280-D Traction Unit

Product Name	Model/Part
Bahiagrass Baffle Kit	105-7269
Blade-Rotary, Atomic (21.75).....	107-0214
Castor Wheel Kit.....	110-4767
Blade and Belt Kit	110-4768
Skid Replacement Kit	112-9570
Castor Wrench.....	121-3874
62in Rear Discharge Completion Kit	30305
62in Guardian Recycler Completion Kit	30306
Blade	92-5608
8in Foam Filled Wheel ASM	93-5974

Notes:

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Count on it.