



Count on it.

Form No. 3425-863 Rev A

Parts Catalog

Versa Vac

Model No. 07053—Serial No. 403360001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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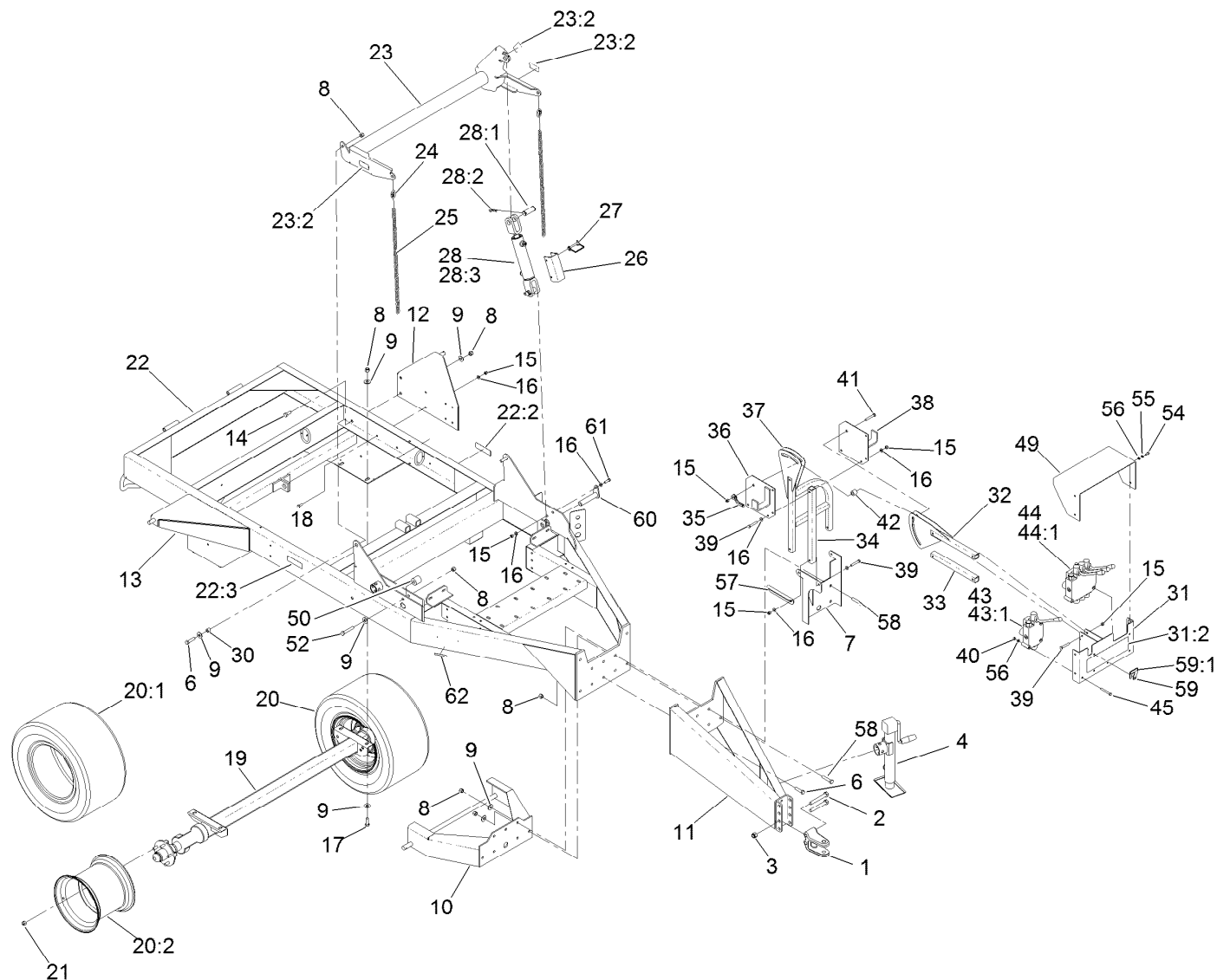
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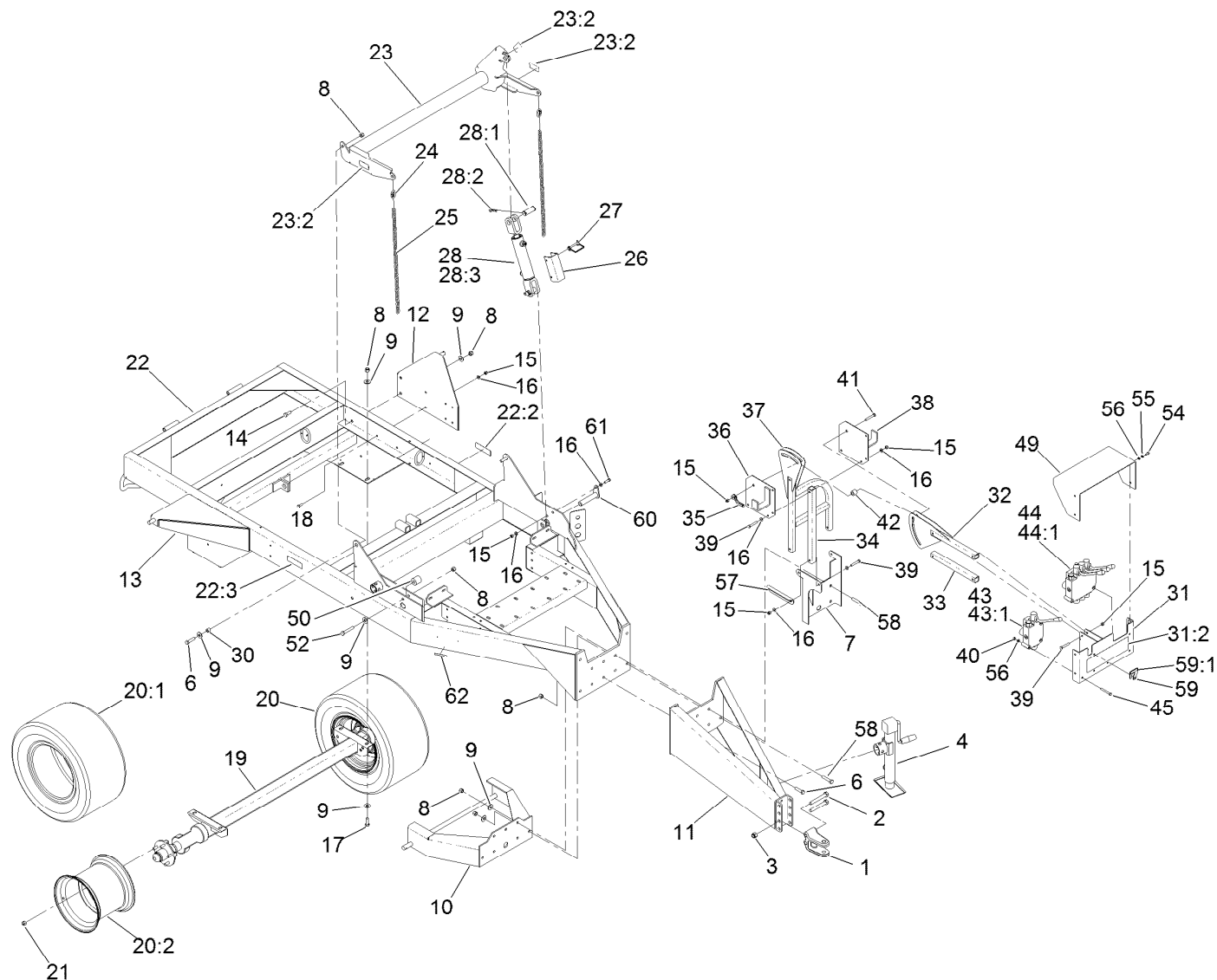
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Frame and Axle Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	131-4381-01	1	Hitch-Clevis	20	137-6605	2	Tire And Wheel ASM
2	327-23	2	Screw-HH	20:1	137-6606	1	Tire 4-Ply
3	3296-53	2	Nut-Lock, NI	20:2	137-6604	1	Rim
4	T0000-3423	1	Jack-Sidewind	21	242-50	10	Nut-Lug
6	325-8	5	Screw-HH	22	106-0189	1	Frame
7	SVA17500-03	1	Base-Stand	22:2	106-0167	1	Decal-Caution
8	3296-23	20	Nut-Lock, NI	22:3	106-0162	2	Decal-Caution, Stay Clear (CE)
9	3256-6	23	Washer-Flat	23	106-0190	1	Arm-Lift
10	SVA11200-03	1	Mount-Deck	23:2	93-6674	3	Decal-Warning
11	SV198-00-03	1	Hitch	24	CSP15000	2	Link-Quick
12	SVA11300-03	1	Bracket-Door, Left	25	SV139-00	2	Chain-Link
13	SVA11400-03	1	Bracket-Door, Right	26	SV158-00-03	1	Channel-Lock
14	325-5	4	Screw-HH	27	PF244-00	2	Pin-Wire, Lock
15	3296-39	19	Nut-Lock, NI	28	107-1180	1	Cylinder-HYD
16	3256-24	28	Washer-Flat	28:1	107-1182	2	Pin-Clevis
17	325-6	4	Screw-HH	28:2	9335064	2	Pin-Cotter, Hair
18	323-6	8	Screw-HH	28:3	107-1183	1	Seal Kit ●
19	SVP20000	1	Axle And Hub ASM				

● Not illustrated

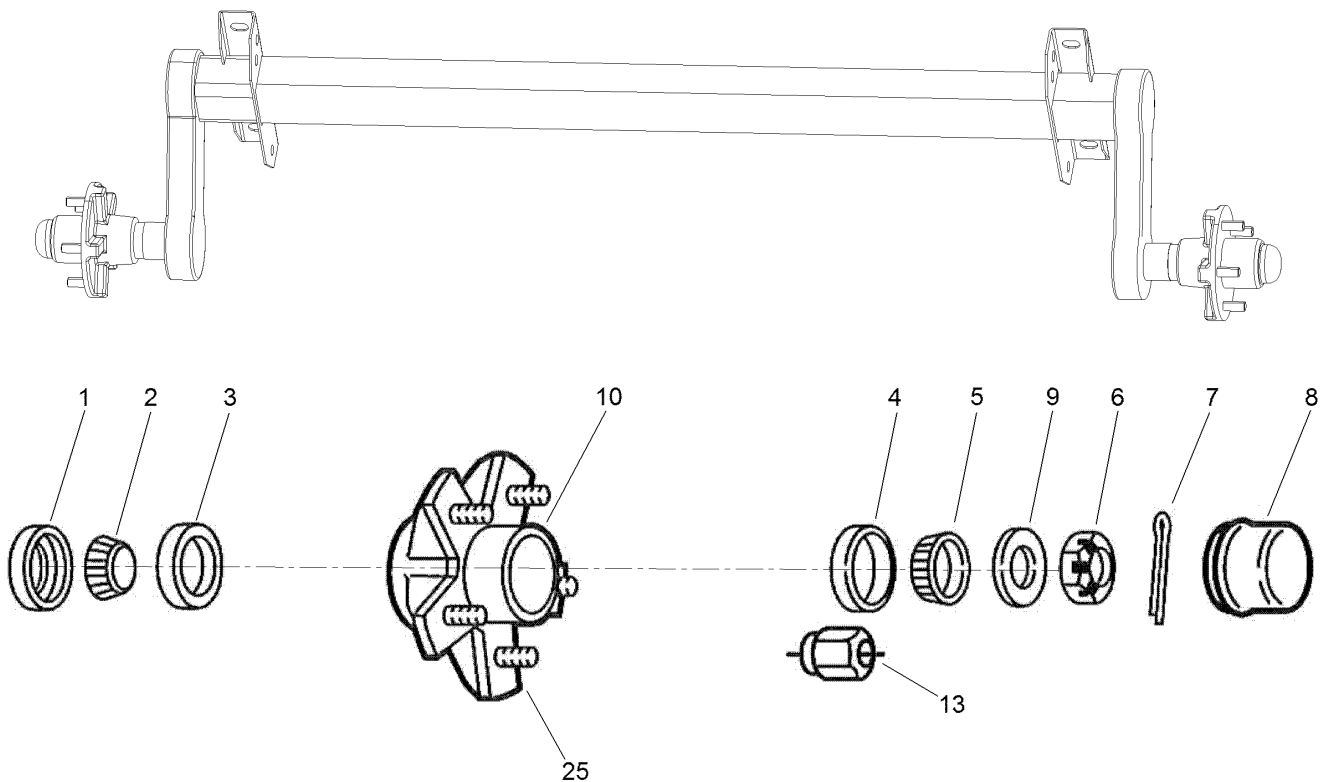


Frame and Axle Assembly (continued)

Ref.	Part Number	Qty.	Description
30	CS130-00	2	Spacer
31	106-0186	1	Mount-Valve
31:2	106-0183	1	Decal-Panel, Control
32	SVA17100-03	1	Stand-Valve
33	SVA17200-03	1	Tube-Horizontal
34	SVA17000-03	1	Tube-Vertical
35	SVA18500	1	Handle-Locking
36	SVA17400-03	1	Hanger-Hose, Right
37	SVA16900-03	1	Stand-Valve
38	SVA17900-03	1	Hanger-Hose, Left
39	323-11	9	Screw-HH
40	3296-29	6	Nut-Lock, NI
41	3231-31	1	Screw-CARR
42	SVA17700	1	Spacer
43	106-0168	1	Valve-Control, Single Spool
43:1	107-1551	1	Seal Kit ●

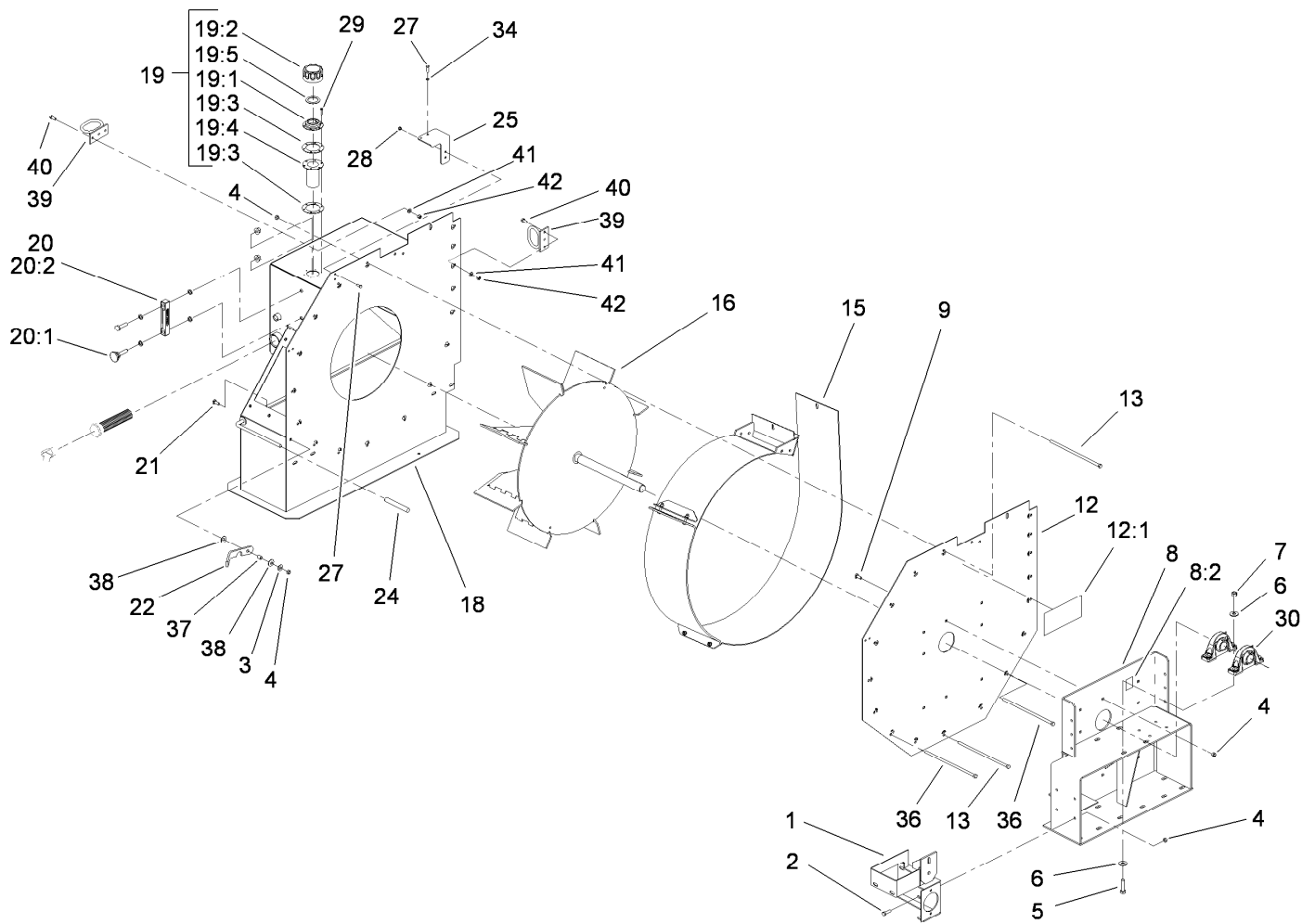
Ref.	Part Number	Qty.	Description
44	106-0169	1	Valve-Control, Three Spool
44:1	107-1550	1	Seal Kit ●
45	322-13	6	Screw-HH
49	106-0171-03	1	Guard-Hose
50	SV136-00-03	1	Roller-Chain
52	325-12	1	Screw-HH
54	322-2	4	Screw-HH
55	3253-4	4	Washer-Lock
56	3256-23	10	Washer-Plain
57	105-4855-03	1	Support
58	325-10	6	Screw-HH
59	110-7505	1	Lockout-Valve
59:1	110-7506	1	Decal-Caution (CE)
60	107-1186	1	Pin
61	323-7	1	Screw-HH
62	133-8061	1	Decal-Warning

● Not illustrated



Axle and Hub Assembly No. SVP20000

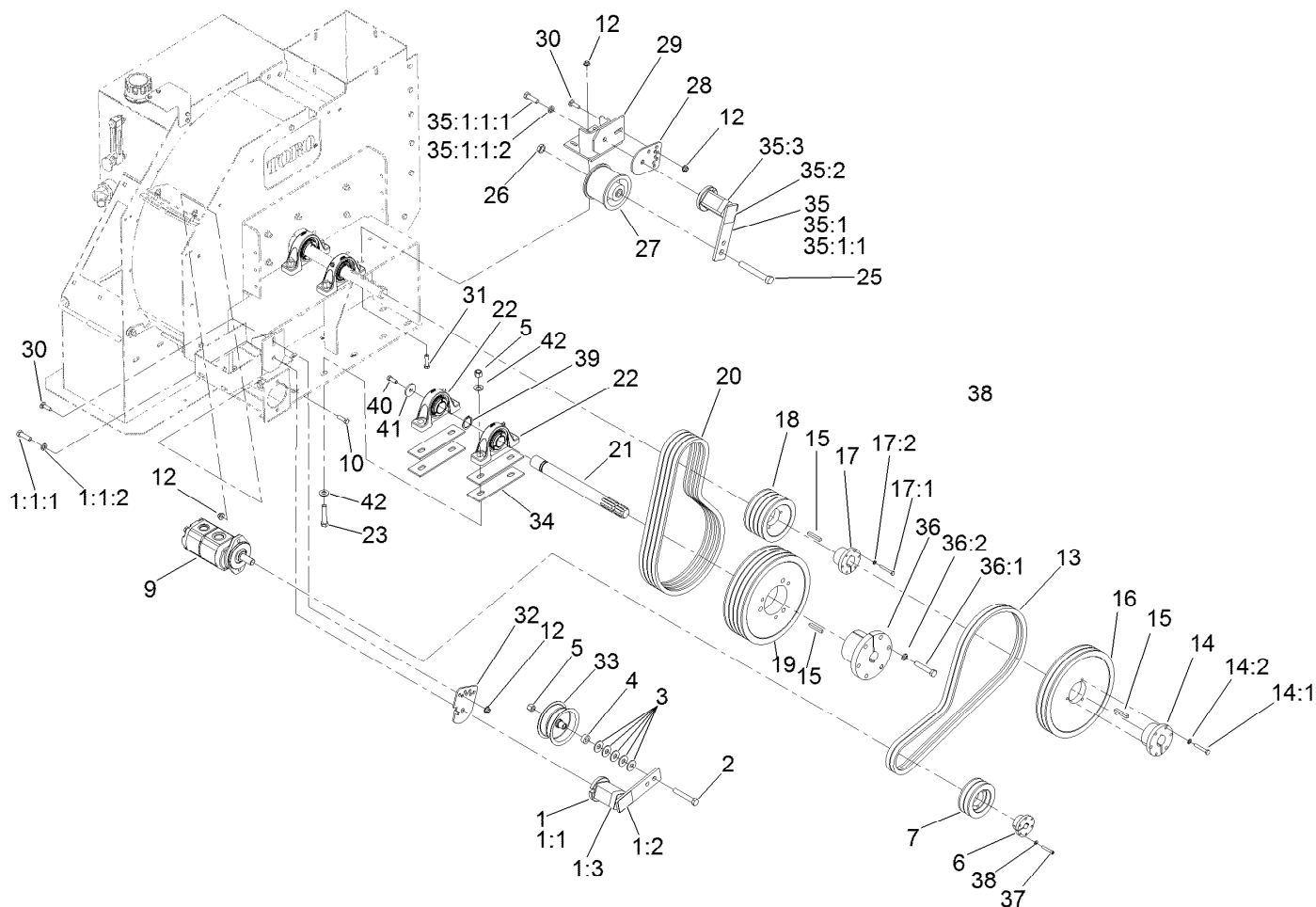
Ref.	Part Number	Qty.	Description
1	108-0694	2	Seal-Grease
2	254-106	2	Cone-Bearing, Tapered
3	254-107	2	Cup-Bearing, Tapered
4	254-72	2	Bearing-Cup, Tapered
5	254-92	2	Cone-Bearing, Outer
6	121-2693	2	Nut-Spindle
7	121-2694	2	Pin-Cotter
8	108-0693	2	Cap-Grease
9	121-2696	2	Washer-Spindle
10	121-2698	10	Stud-Wheel
13	121-2699	10	Nut-Cone
25	121-2697	2	Hub



Impeller Assembly

Ref.	Part Number	Qty.	Description
1	108-0894-01	1	Mount-Pump
2	323-7	4	Screw-HH
3	3256-4	5	Washer-Flat
4	104-8301	30	Nut-HF, NI
5	325-8	4	Screw-HH
6	87-7270	8	Washer-Thrust
7	3296-23	4	Nut-Lock, NI
8	106-0191	1	Mount-Drive
8:2	117-4979	1	Decal-Warning
9	3231-2	8	Bolt-CARR
12	106-0206	1	Panel-Back
12:1	66-6140	1	Decal
13	106-0184	15	Screw-HH
15	107-1359	1	Band ASM
16	107-1431-01	1	Impeller ASM
18	SV305-00-01	1	Funnel ASM
19	95-7004	1	Filler Cap ASM
19:1	353-961	1	Flange
19:2	353-962	1	Cap ASM
19:3	353-963	2	Gasket
19:4	62-2610	1	Strainer-Cap, Filler

Ref.	Part Number	Qty.	Description
19:5	76-1720	1	Gasket-Cap, Filler
20	SVB14700	1	Thermometer ASM
20:1	108-0852	1	Probe-Temp
20:2	108-0853	1	Body-Temp
21	3231-28	1	Screw-CARR
22	106-0236-01	1	Latch
24	PF225-00	1	Cover-Handle
25	SVB15900-01	1	Mount-Filter
27	32105-15	4	Screw-HWH
28	3296-42	2	Nut-Lock, NI
29	32144-87	6	Screw-HWHTF
30	117-8263	2	Bearing-Block, Pillow
34	3253-3	2	Washer-Lock
36	105-4865	2	Screw-HH
37	92-9025	1	Spacer
38	3290-473	2	Washer-Belleville
39	104-0028	2	Guide-Hose
40	322-5	4	Screw-HH
41	3256-23	4	Washer-Plain
42	3296-29	4	Nut-Lock, NI

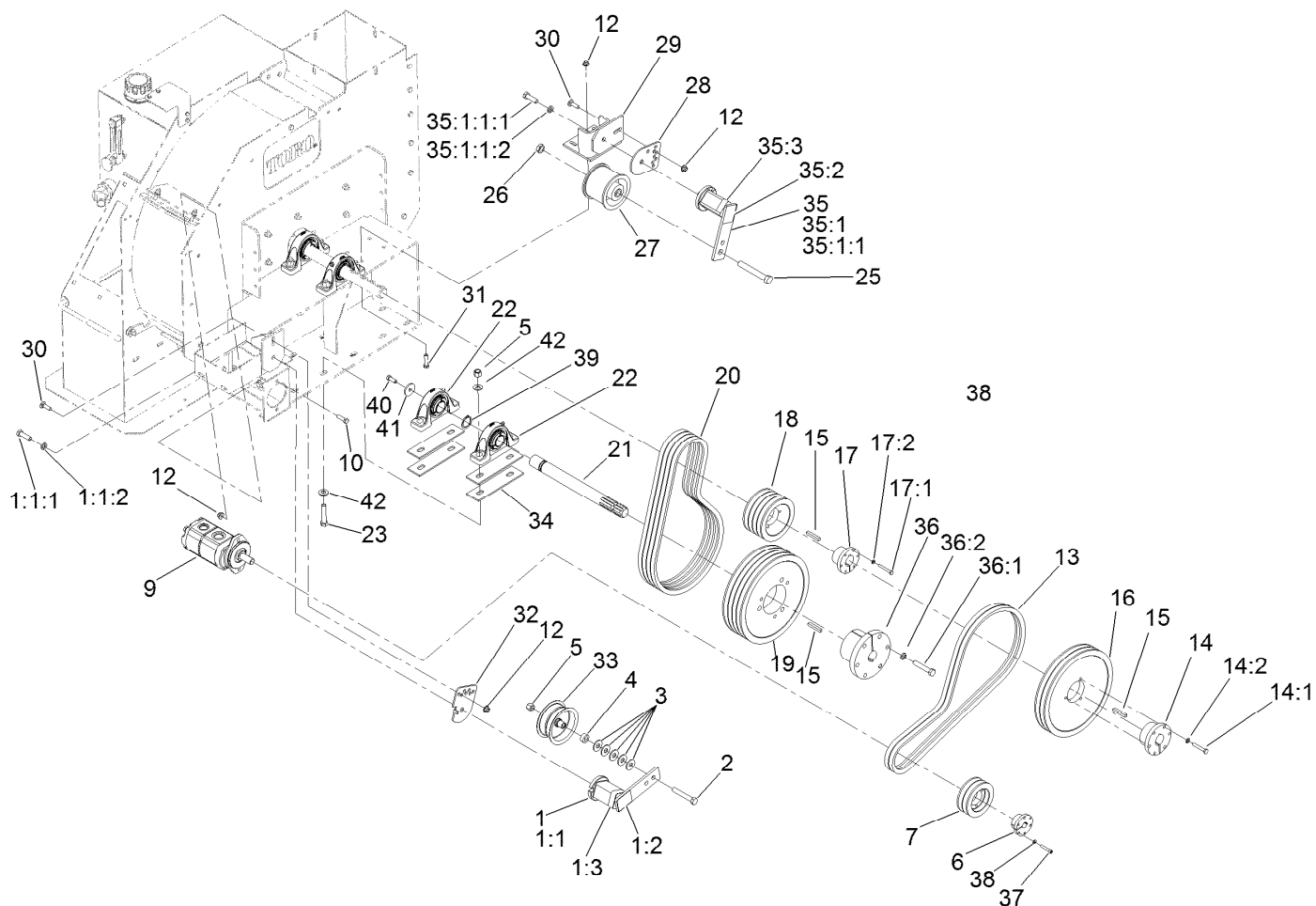


Drive Assembly

Ref.	Part Number	Qty.	Description
1	105-0667	1	Idler Tensioner ASM
1:1		1	Tensioner-Idler ●
1:1:1	33116-040	1	Screw-HH
1:1:2	3253-7	1	Washer-Lock
1:2	105-0668	1	Decal-Align
1:3	105-0669	1	Decal-Angle
2	325-13	1	Screw-HH
3	3256-6	5	Washer-Flat
4	GF213-00	1	Spacer
5	3296-23	5	Nut-Lock, NI
6	106-0357	1	Bushing-Pulley
7	106-0352	1	Pulley
9	108-0856	1	Pump-HYD
10	323-7	6	Screw-HH
12	104-8301	8	Nut-HF, NI
13	SVB13600	2	V-Belt
14	106-0358	1	Pulley Bushing ASM
14:1	322-10	3	Screw-HH

Ref.	Part Number	Qty.	Description
14:2	3253-4	3	Washer-Lock
15	61-004-0451	3	Key-Square
16	106-0353	1	Pulley
17	106-0360	1	Pulley Bushing ASM
17:1	321-11	3	Screw-HH
17:2	3253-3	3	Washer-Lock
18	106-0355	1	Pulley
19	106-0356	1	Pulley
20	SBC17000	4	V-Belt
21	117-8257	1	Shaft-Input
22	117-8263	2	Bearing-Block, Pillow
23	325-10	4	Screw-HH
25	3214-15	1	Screw-HH
26	3220-6	1	Nut-Jam
27	105-4821	1	Idler-Pulley
28	105-4839	1	Stabilizer-Tensioner
29	SV286-00-01	1	Bracket-Lovejoy
30	3231-25	2	Bolt-CARR

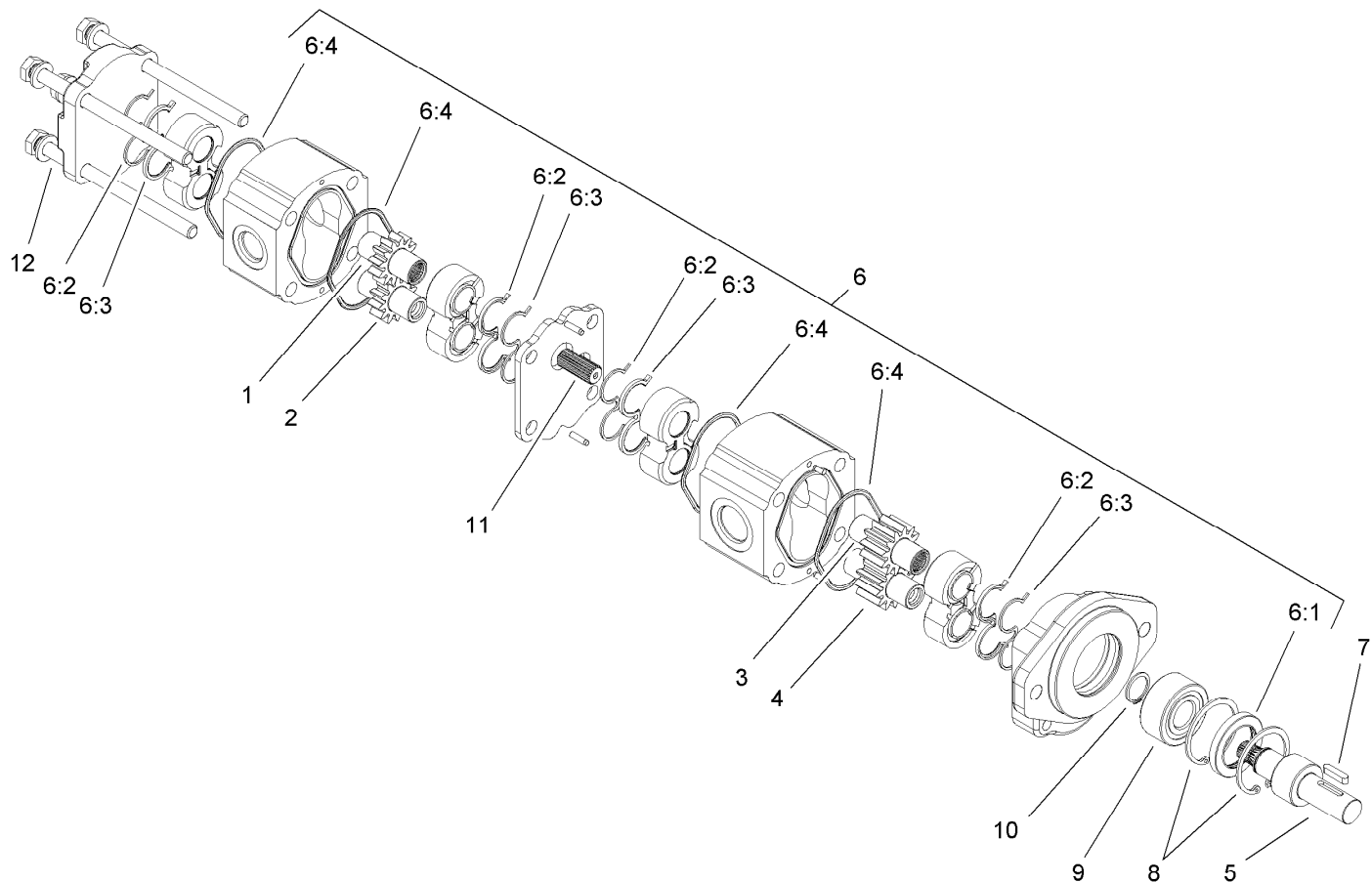
● Not serviced separately



Drive Assembly (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
31	323-8	4	Screw-HH	35:3	105-0669	1	Decal-Angle
32	105-4835	1	Stabilizer-Tensioner	36	106-0362	1	Bushing-Pulley
33	FBJ11100	1	Pulley-Idler	36:1	325-11	3	Screw-HH
34	SVB19500-01	4	Shim	36:2	3253-7	3	Washer-Lock
35	106-0334	1	Idler Tensioner ASM	37	108-0854	3	Screw-HSH
35:1		1	Tensioner-Idler, Modified ●	38	3253-3	3	Washer-Lock
35:1:1		1	Tensioner-Idler ●	39	32151-10	1	Ring-Retaining
35:1:1:1	33116-040	1	Screw-HH	40	323-6	1	Screw-HH
35:1:1:2	3253-7	1	Washer-Lock	41	117-8264	1	Washer-Hardened
35:2	105-0668	1	Decal-Align	42	87-7270	8	Washer-Thrust

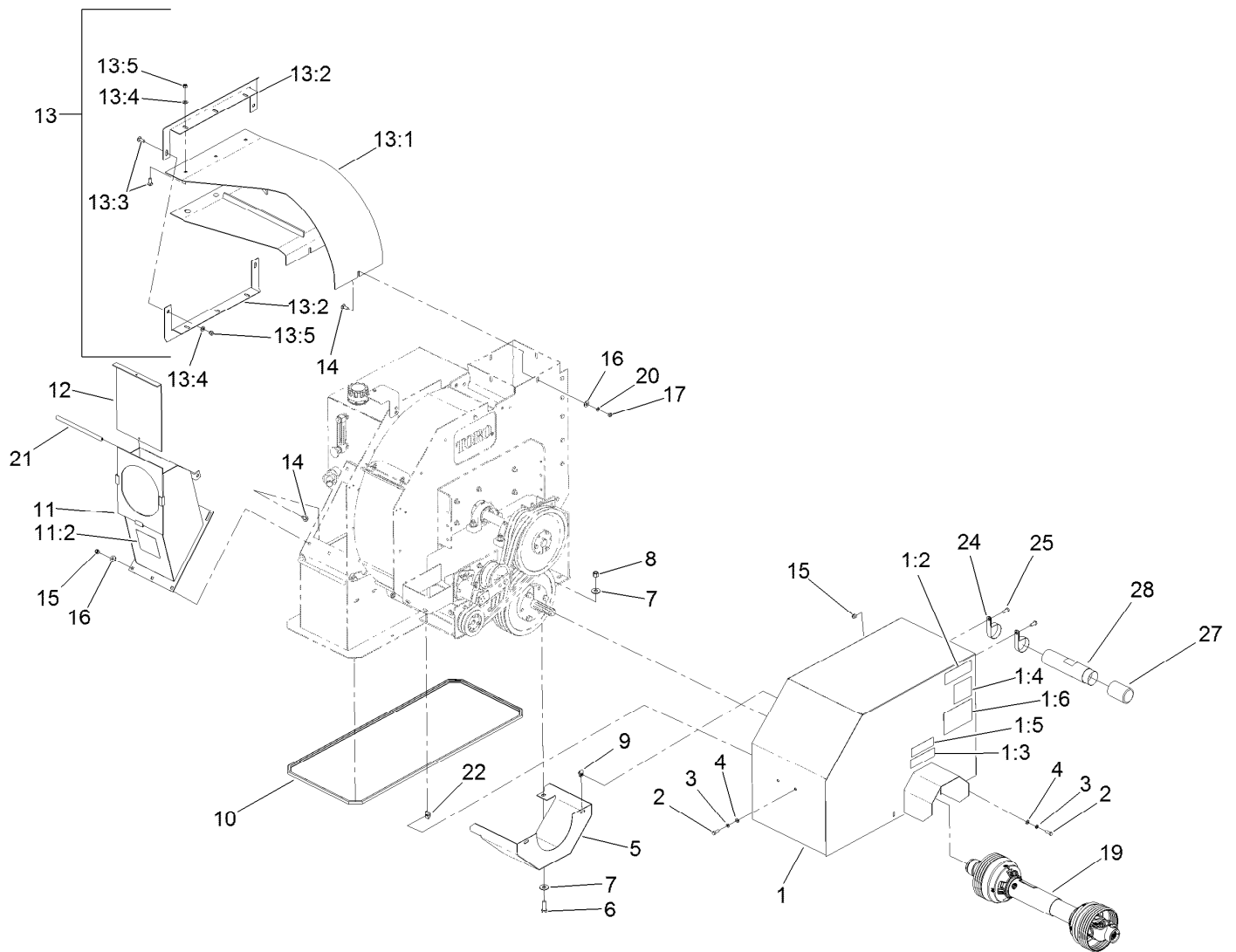
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Hydraulic Double Gear Pump Assembly No. 108-0856

Ref.	Part Number	Qty.	Description
1		1	Gear-Drive ●
2		1	Gear-Driven ●
3		1	Gear-Drive ●
4		1	Gear-Driven ●
5		1	Shaft ●
6	108-2438	1	Seal Kit
6:1		1	Seal-Lip ●
6:2		4	Seal-Back Up ●
6:3		4	Seal-Channel ●
6:4		4	Seal-Section ●
7	6366	1	Key
8		1	Bearing ●
9		1	Ring-Retaining ●
10		1	Ring-Retaining ●
11		1	Shaft ●
12		1	Screw ●

● Not serviced separately

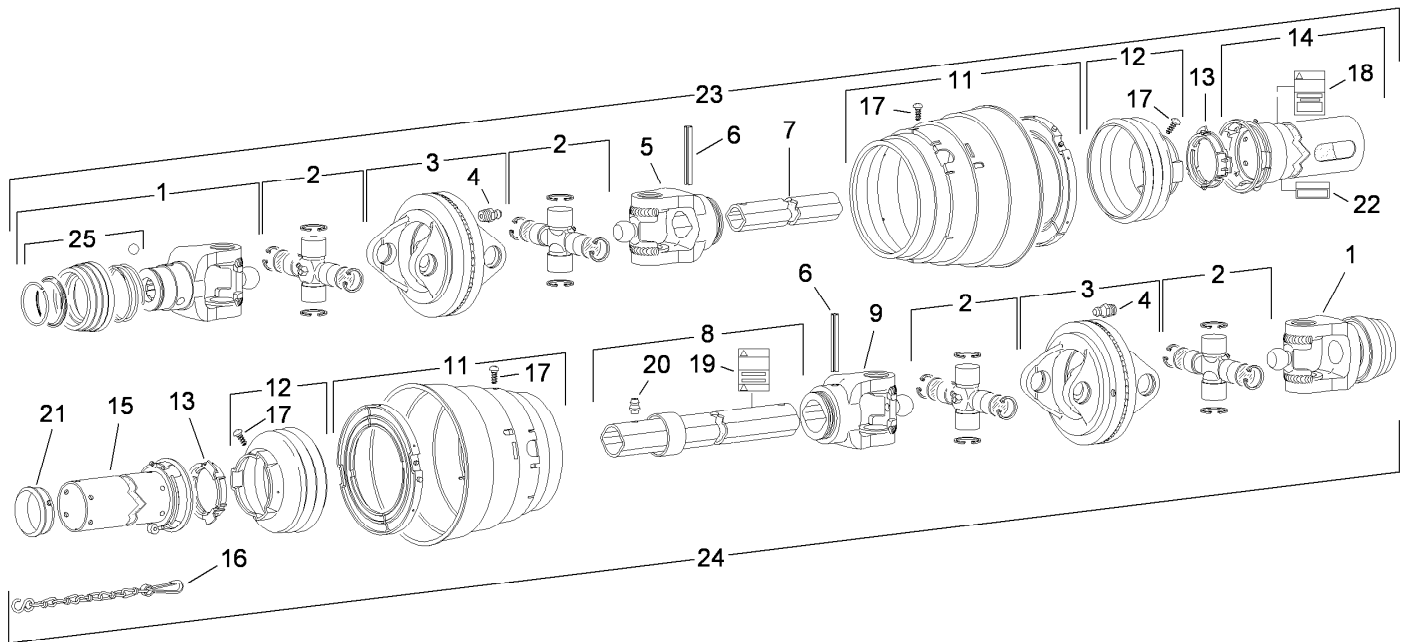


Power-Take-Off Shaft and Shield Assembly

Ref.	Part Number	Qty.	Description
1	106-0193	1	Shield-Drive
1:2	105-0698	1	Decal-Caution
1:3	105-0628	1	Decal-Caution, U-Joint
1:4	105-4587	1	Decal-Caution, Ce
1:5	105-0627	1	Decal-Caution
1:6	106-0163	1	Decal-Danger, Blowers
2	322-5	6	Screw-HH
3	3253-4	6	Washer-Lock
4	3256-23	6	Washer-Plain
5	105-4842-01	1	Guard-Pulley
6	325-6	2	Screw-HH
7	3256-6	4	Washer-Flat
8	3296-23	2	Nut-Lock, NI
9	94-2413	4	Nut-U
10	105-4843	1	Trim
11	106-0192	1	Chute-Vac
11:2	106-0166	1	Decal-Danger, Blower
12	SV143-00-01	1	Door-Hose
13	SVA14900	1	Spout ASM

Ref.	Part Number	Qty.	Description
13:1	SV216-00-01	1	Transition-Spout
13:2	SVA10200-01	2	Seal-Dust
13:3	3231-2	8	Bolt-CARR
13:4	3256-24	8	Washer-Flat
13:5	3296-39	8	Nut-Lock, NI
14	3231-2	10	Bolt-CARR
15	3296-39	8	Nut-Lock, NI
16	3256-4	10	Washer-Flat
17	3217-7	4	Nut-Hex
19	SVA10500	1	Shaft-PTO, Double
20	3253-21	4	Washer-Lock
21	106-0207	1	Trim-Chute Vac
22	CSP11800	2	Nut-Thick, Tinnerman
24	2412-133	2	Clamp-R
25	323-5	2	Screw-HH
27	104-7048	1	Cap-Housing
28	104-7050	1	Tube-Manual
99	138-9038	1	Decal-Danger, Entanglement ●

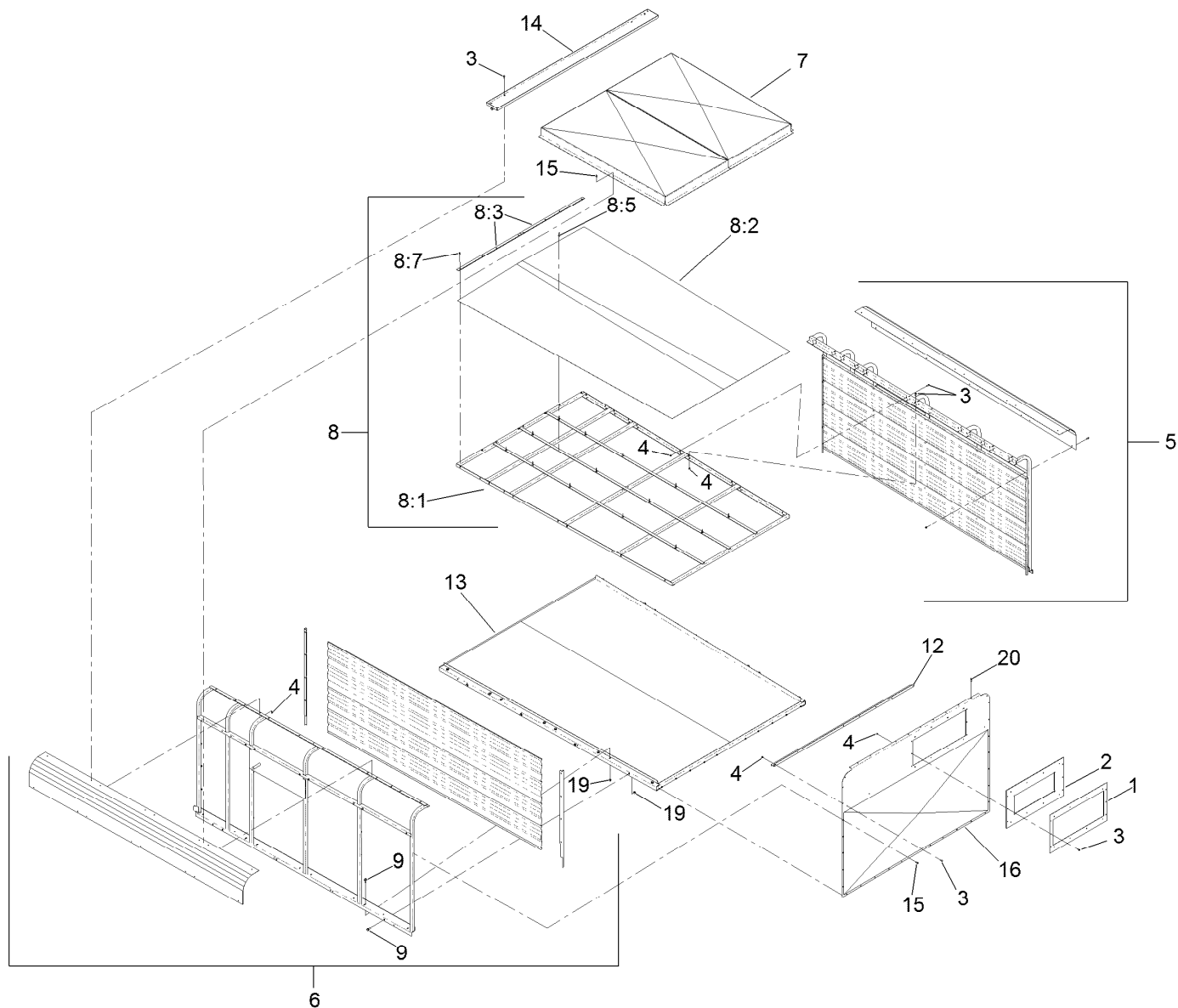
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Double Power-Take-Off Shaft Assembly No. SVA10500

Ref.	Part Number	Qty.	Description
1	120-6119	1	Yoke ASM
2	SVA10501	4	Cross And Bearing Kit
3	120-6120	2	Double Yoke
4	84-6290	2	Zerk-Grease
5	SVA10508	1	Yoke-Inboard, Tractor End
6	105-2927	2	Pin-Spring
7	120-6121	1	Tube-Inner
8	SVA10511	1	Tube-Outer
9	SVA10509	1	Yoke-Inboard, Implement End
11	120-6122	1	Guard And Bearing ASM
12	120-6123	1	Guard Cone,3 Rib
13	105-2936	2	Bearing-Ring
14	SVA10502	1	Shield-Outer
15	SVA10503	1	Shield-Inner
16	77-4760	1	Chain-Safety
17	84-6360	14	Screw
18	92-7936	1	Decal-Warning
19	92-7937	1	Decal-Warning
20	84-6370	1	Zerk-Grease
21		1	Support-Bearing ●
22		1	Decal-Lubrication ●
23	SVA1050T	1	Shaft-Double Cv, PTO (Tractor Half)
24	SVA1050I	1	Shaft-Double Cv, PTO (Implement Half)
25	120-6124	1	Collar Kit ASM

● Not serviced separately

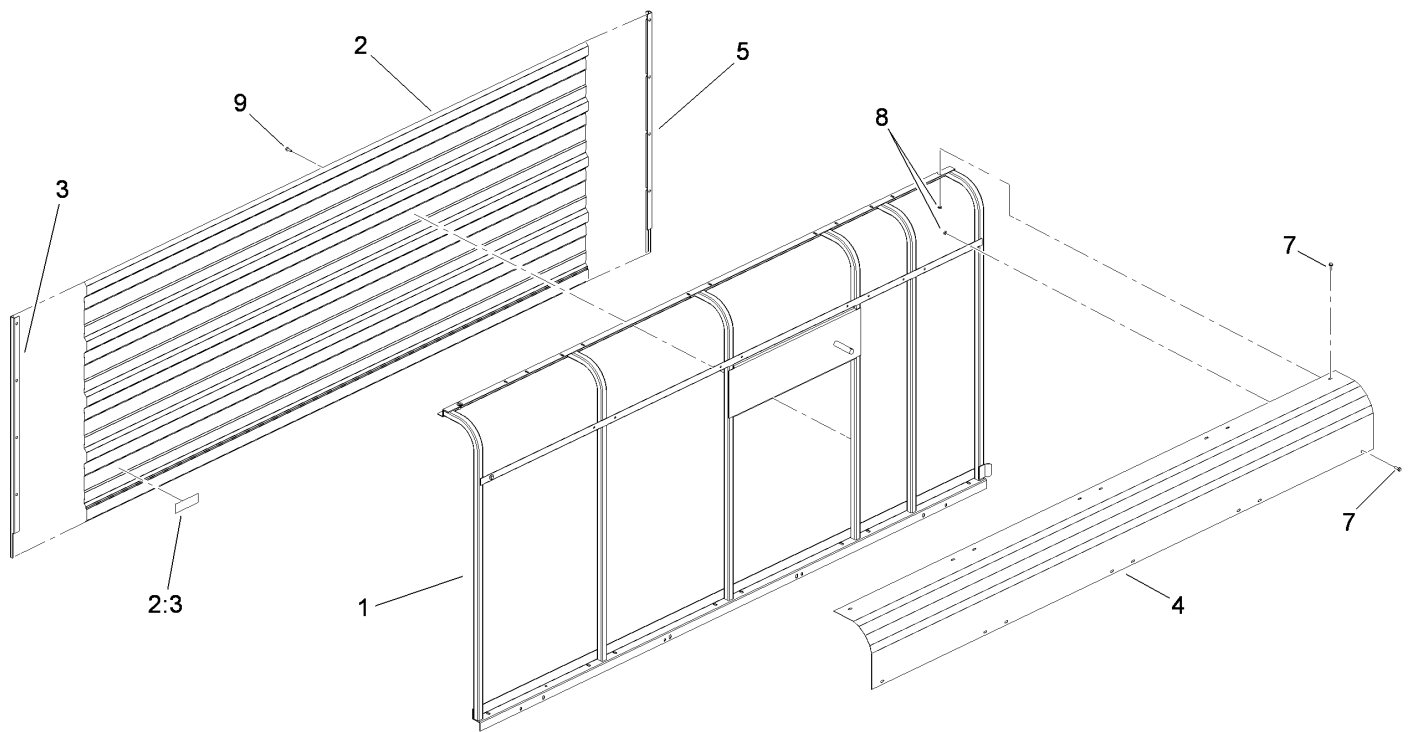


Sidewall Assembly

Ref.	Part Number	Qty.	Description
1	107-1362-01	1	Plate
2	107-1361	1	Gasket-Dust
3	32105-15	57	Screw-HWH
4	3296-42	55	Nut-Lock, NI
5		1	LH Sidewall ASM ●
6		1	RH Sidewall ASM ●
7	107-1495-01	1	Cap-Dust
8		1	Roof-Trailer ●
8:1	VT306-00-01	1	Roof Frame ASM
8:2	VT307-00	2	Screen-Roof
8:3	VT308-00-01	2	Trim-Edge

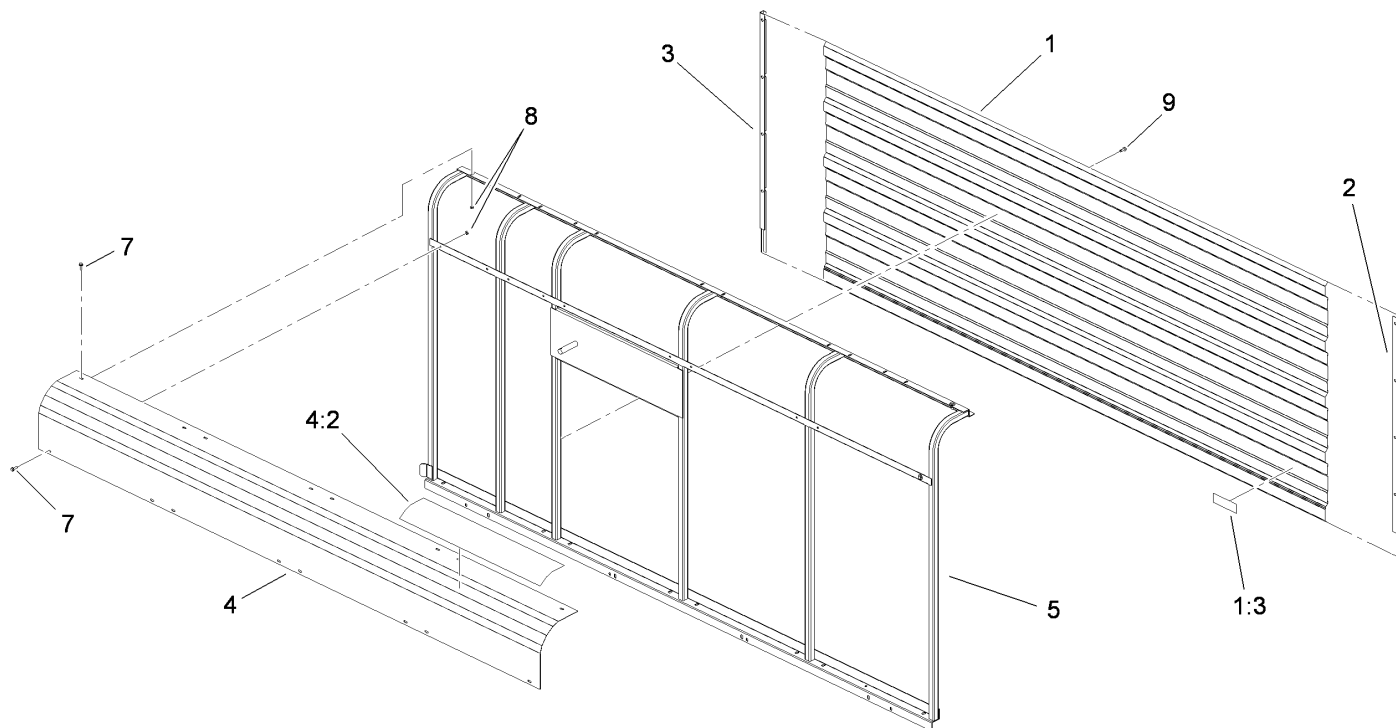
Ref.	Part Number	Qty.	Description
8:5	3269-21	15	Rivet-Pop
8:7	105-0618	8	Screw-Selfdr
9	3234-42	24	Screw-HHF
12	SVA12000-01	1	Brace-Front
13	VT301-00-03	1	Frame-Floor
14	SVA11900-01	1	Hinge Mount ASM
15	105-0618	30	Screw-Selfdr
16	107-1363-01	1	Sheet-Trailer, Front
19	3290-357	24	Nut-HHF, Whiz
20	105-4848	6	Screw

● Not serviced separately



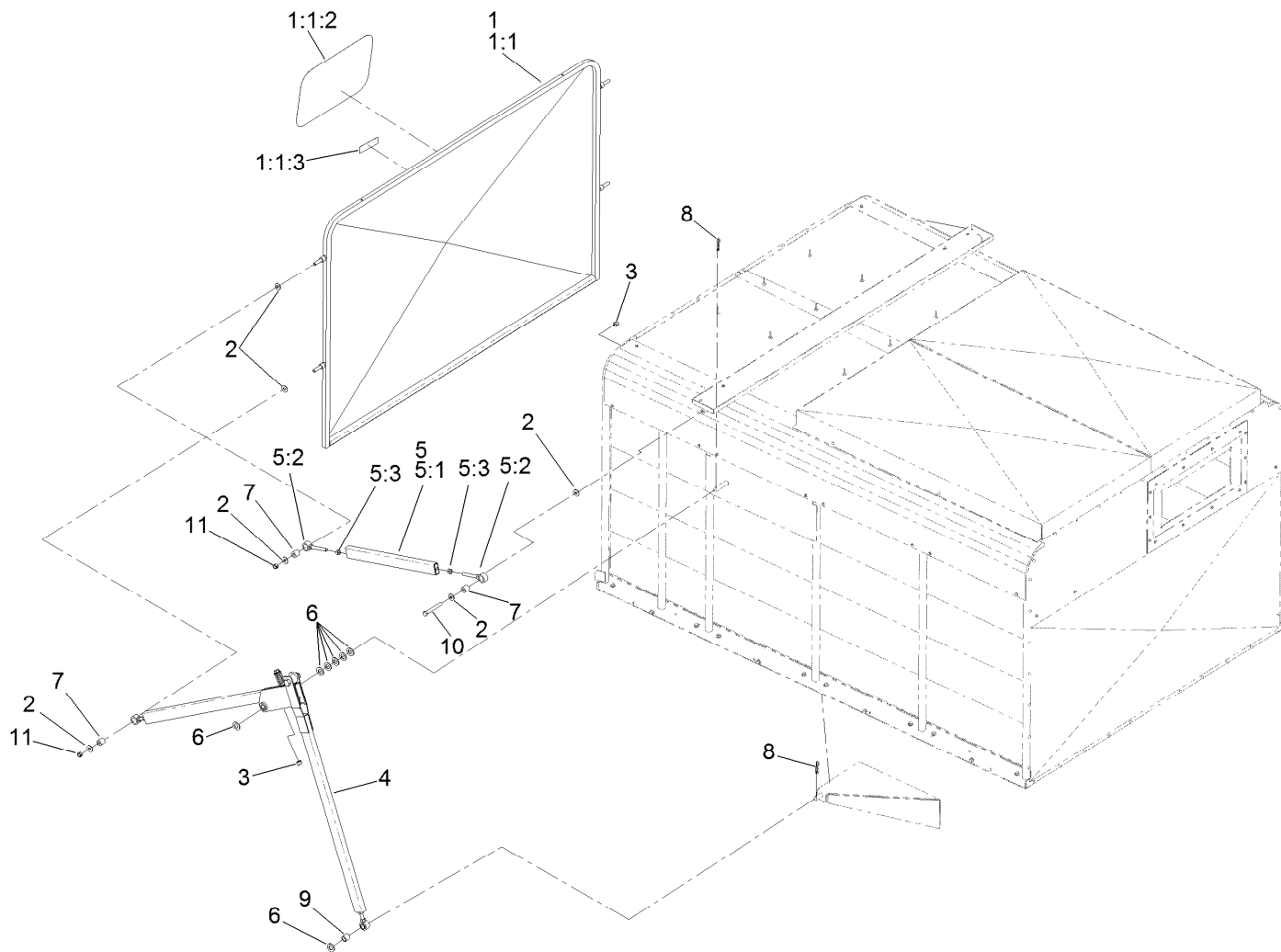
Left Hand Sidewall Assembly

Ref.	Part Number	Qty.	Description
1	VT203-0L-01	1	Left Wall ASM
2	106-0176	1	Sheet-Sidewall, LH
2:3	106-0162	1	Decal-Caution, Stay Clear (CE)
3	VT130-0L-01	1	Trim-Enclosure, Left
4	106-0175	1	Corner-Roof, LH
5	VT130-0R-01	1	Trim-Enclosure, Right
7	32105-15	8	Screw-HWH
8	3296-42	8	Nut-Lock, NI
9	105-0618	20	Screw-Selfdr



Right Hand Sidewall Assembly

Ref.	Part Number	Qty.	Description
1	106-0174	1	Sheet-Sidewall, RH
1:3	106-0162	1	Decal-Caution, Stay Clear (CE)
2	VT130-0R-01	1	Trim-Enclosure, Right
3	VT130-0L-01	1	Trim-Enclosure, Left
4	106-0173	1	Corner-Roof, RH
4:2	105-0738	1	Decal-RH
5	VT203-0R-01	1	Right Wall ASM
7	32105-15	8	Screw-HWH
8	3296-42	8	Nut-Lock, NI
9	105-0618	20	Screw-Selfdr

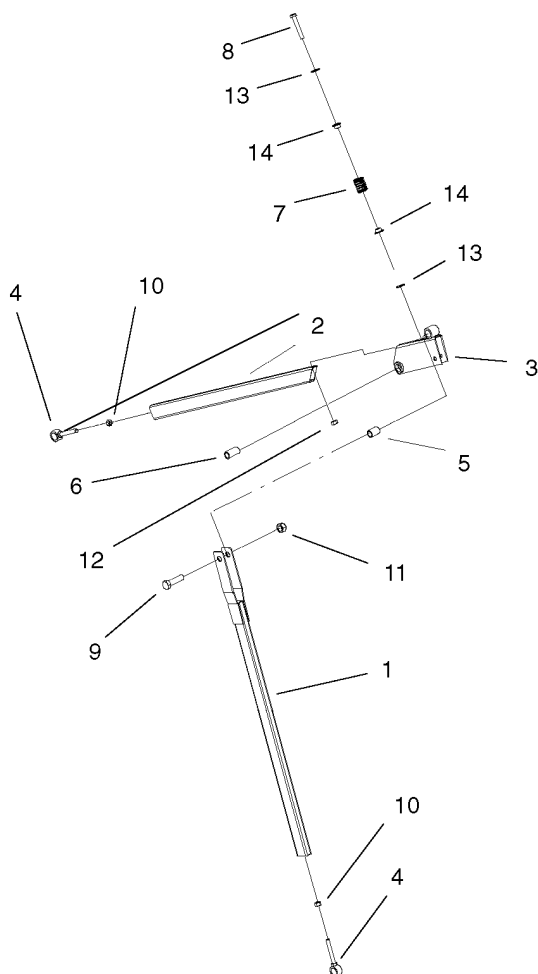


Door Assembly

Ref.	Part Number	Qty.	Description
1	130-8548	1	Trailer Door ASM
1:1		1	Door-Trailer ●
1:1:2	67-7920	1	Decal
1:1:3	106-0162	1	Decal-Caution, Stay Clear (CE)
2	3256-5	12	Washer-Flat
3	3296-23	2	Nut-Lock, NI
4	SVA15100	2	Link-Lower Door ASM
5	SVA15000	2	Link-Upper Door ASM

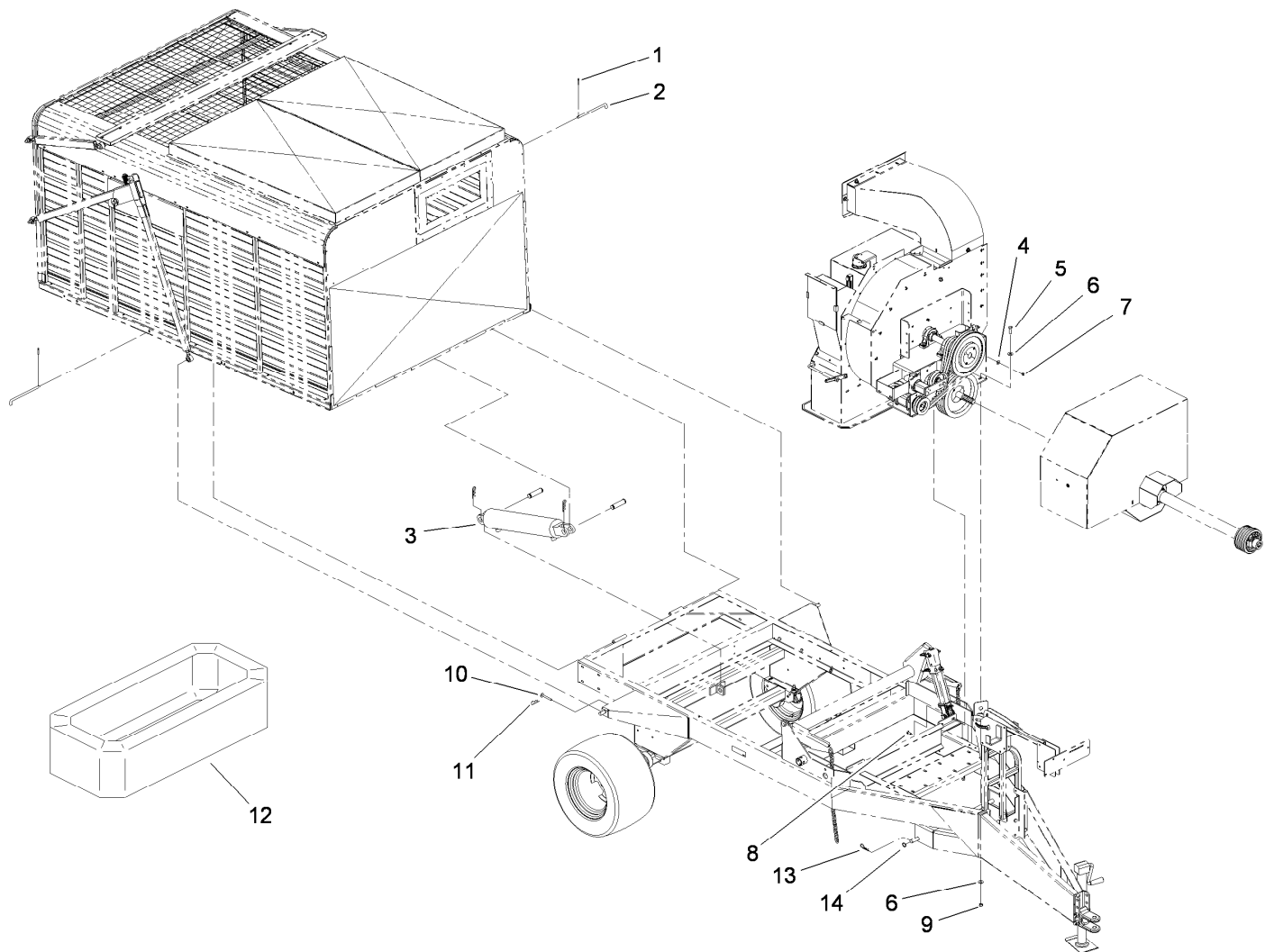
Ref.	Part Number	Qty.	Description
5:1	SVA11700-01	1	Link-ASM
5:2	SVA12200	2	Pivot-Hinge
5:3	3217-9	2	Nut-HH
6	3256-28	14	Washer-Flat
7	SVA12700	6	Bushing
8	9335064	4	Pin-Cotter, Hair
9	SVA12800	2	Bushing
10	325-17	2	Screw-HH
11	32153-5	4	Nut-Hex

● Not serviced separately



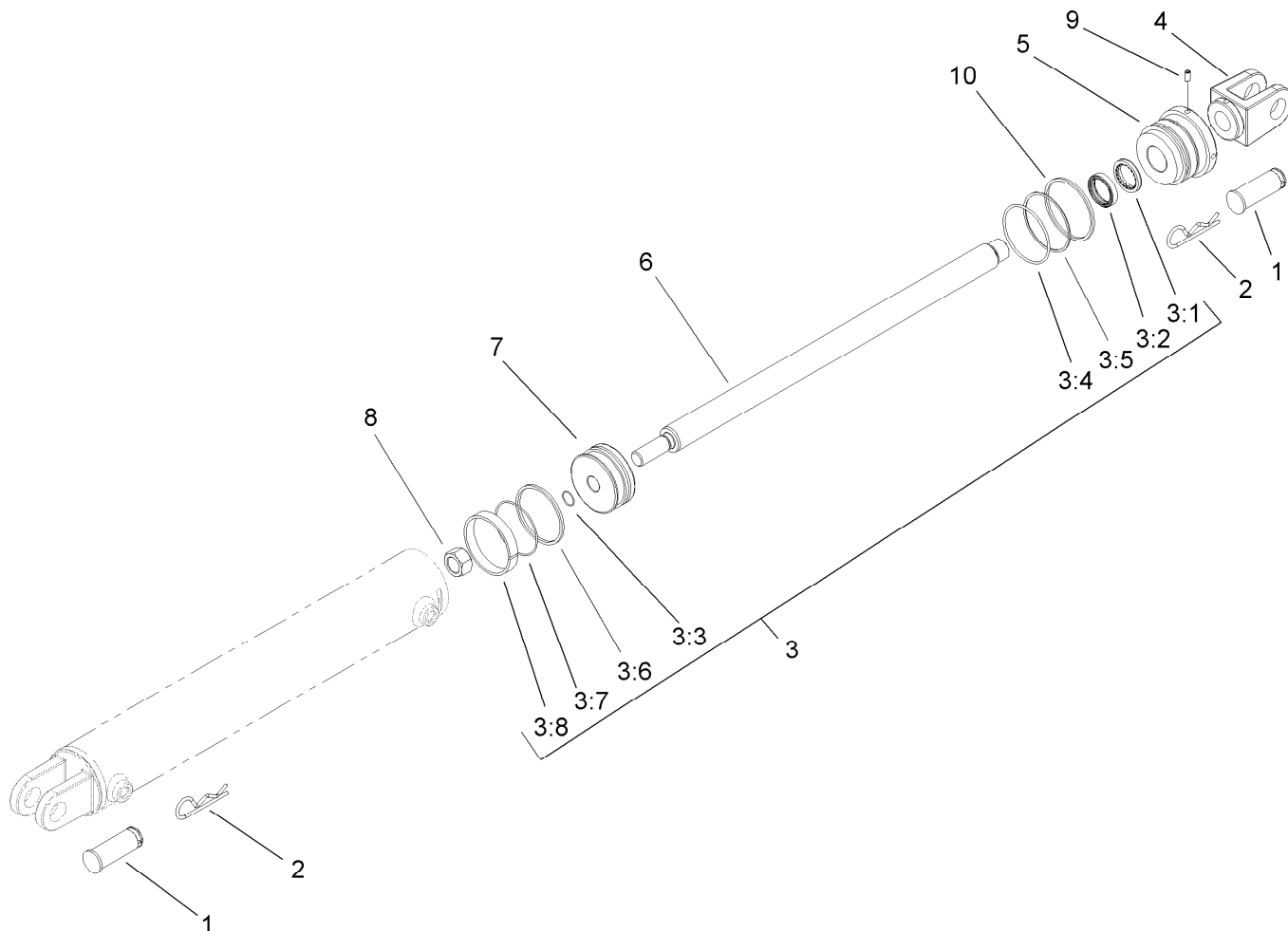
Lower Link Door Assembly

Ref.	Part Number	Qty.	Description
1	SVA11800-01	1	Pull Arm ASM
2	SVA11600-01	1	Lower Linkage ASM
3	SVA12100-01	1	Mount-Bracket
4	SVA12200	2	Pivot-Hinge
5	SVA12900	1	Bushing
6	SVA13000	1	Bushing
7	GF206-00	1	Spring-Compression
8	325-13	1	Screw-HH
9	328-3	1	Screw-HH
10	3217-9	2	Nut-HH
11	3296-51	1	Nut-Lock, NI
12	3296-23	1	Nut-Lock, NI
13	3256-26	2	Washer-Flat
14	SVA13300	2	Bushing-Flange



Cylinder Assembly

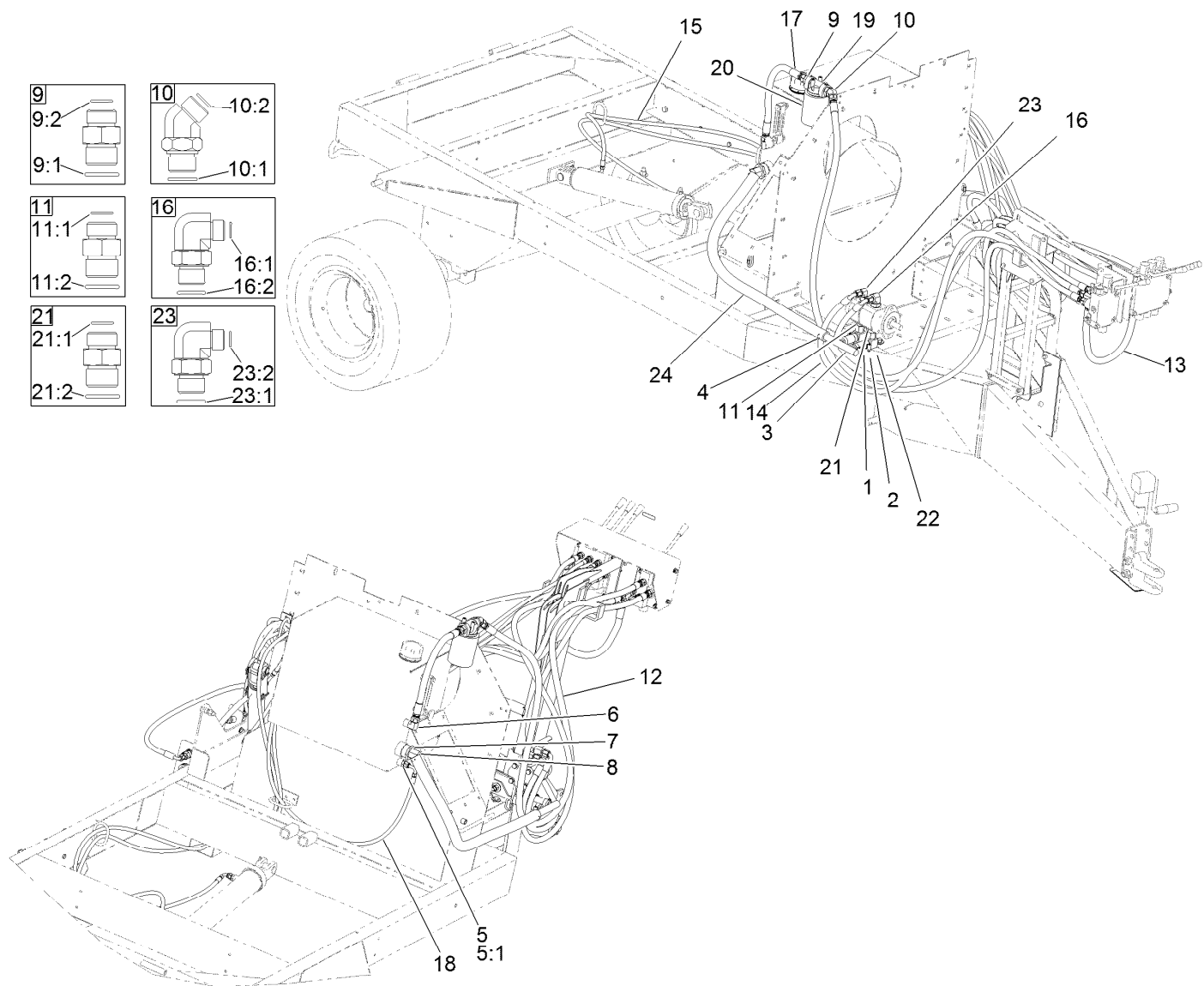
Ref.	Part Number	Qty.	Description
1	3272-22	2	Pin-Cotter
2	PB114-00	2	Pin-Hinge
3	107-1360	1	HYD Cylinder ASM
4	3256-4	4	Washer-Flat
5	325-6	5	Screw-HH
6	3256-6	10	Washer-Flat
7	3296-39	4	Nut-Lock, NI
8	3231-25	4	Bolt-CARR
9	3296-23	5	Nut-Lock, NI
10	SVA12600	2	Door Pin ASM
11	3290-355	2	Pin-Hair
12	SVP15100	1	Ring-Canvas
13	9335064	2	Pin-Cotter, Hair
14	3256-29	2	Washer-Flat



Hydraulic Cylinder Assembly No. 107-1360

Ref.	Part Number	Qty.	Description
1	107-1182	2	Pin-Clevis
2	9335064	2	Pin-Cotter, Hair
3	108-2435	1	Seal Kit
3:1		1	Wiper ●
3:2		1	Seal ●
3:3		1	O-Ring ●
3:4		1	O-Ring ●
3:5		1	Ring-Back Up ●
3:6		1	Seal ●
3:7		1	O-Ring ●
3:8		1	Ring-Wear ●
4	108-2436	1	Clevis-Rod
5		1	Head ●
6		1	Rod ●
7		1	Piston ●
8		1	Nut-Lock ●
9		1	Screw-Set ●
10		1	Retaining Ring ●

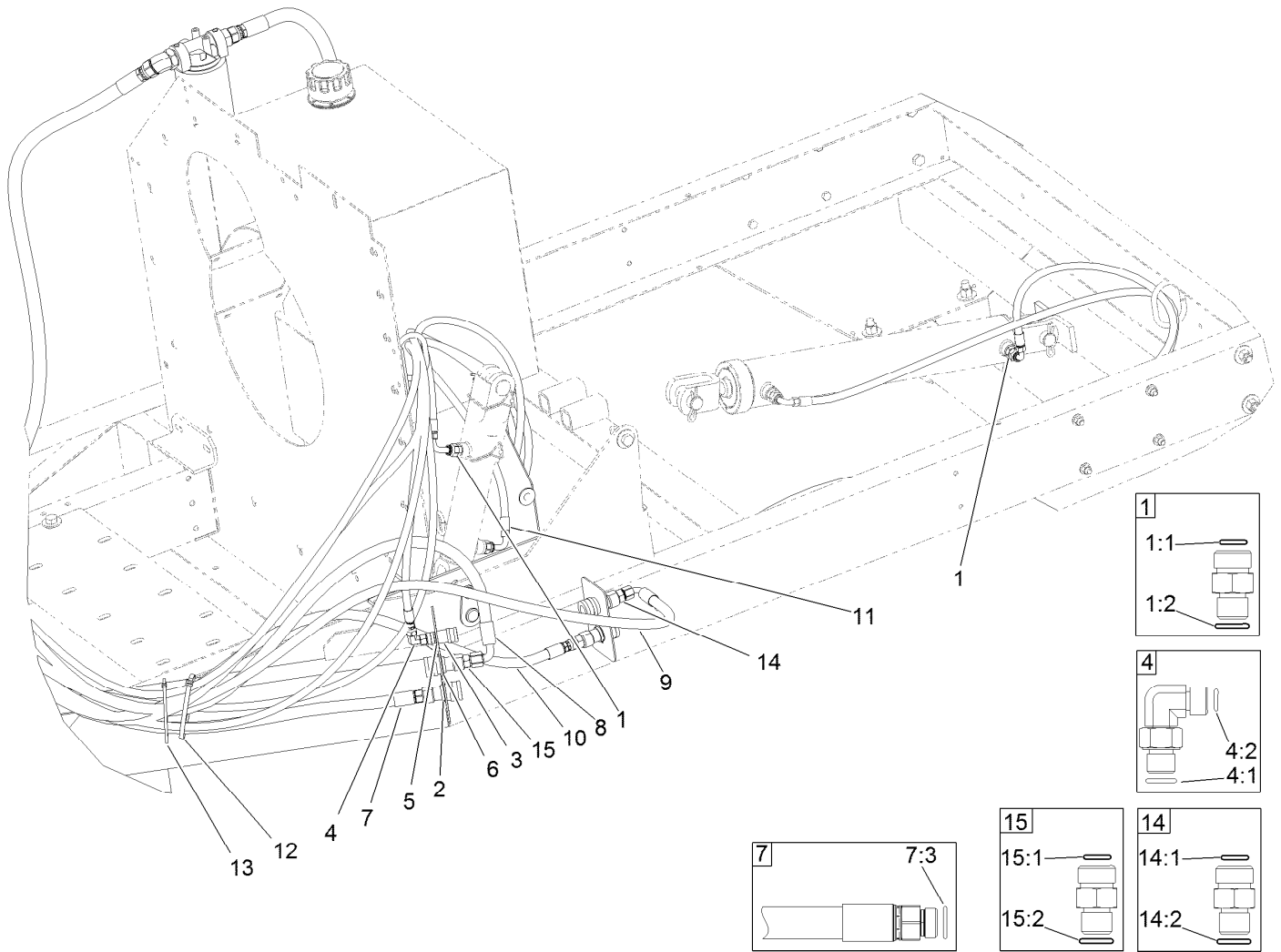
● Not serviced separately



Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	106-0072	2	Hose-Suction
2	2412-129	4	Clamp-Hose
3	108-0855	1	Tube-Maniflod
4	2412-34	2	Clamp-Hose
5	340-124	1	Adapter
5:1	237-22	1	O-Ring
6	340-108	1	Fitting-HYD
7	SVB14400	1	Strainer-Suction
8	SVB15100	1	Adapter-Cms
9	340-8	1	Fitting-Straight
9:1	237-65	1	O-Ring
9:2	237-81	1	O-Ring
10	340-156	1	Fitting-Elbow 45
10:1	237-65	1	O-Ring
10:2	237-81	1	O-Ring
11	340-9	1	Fitting-STR
11:1	237-58	1	O-Ring
11:2	237-81	1	O-Ring
12	105-0649	1	Hyd Hose ASM

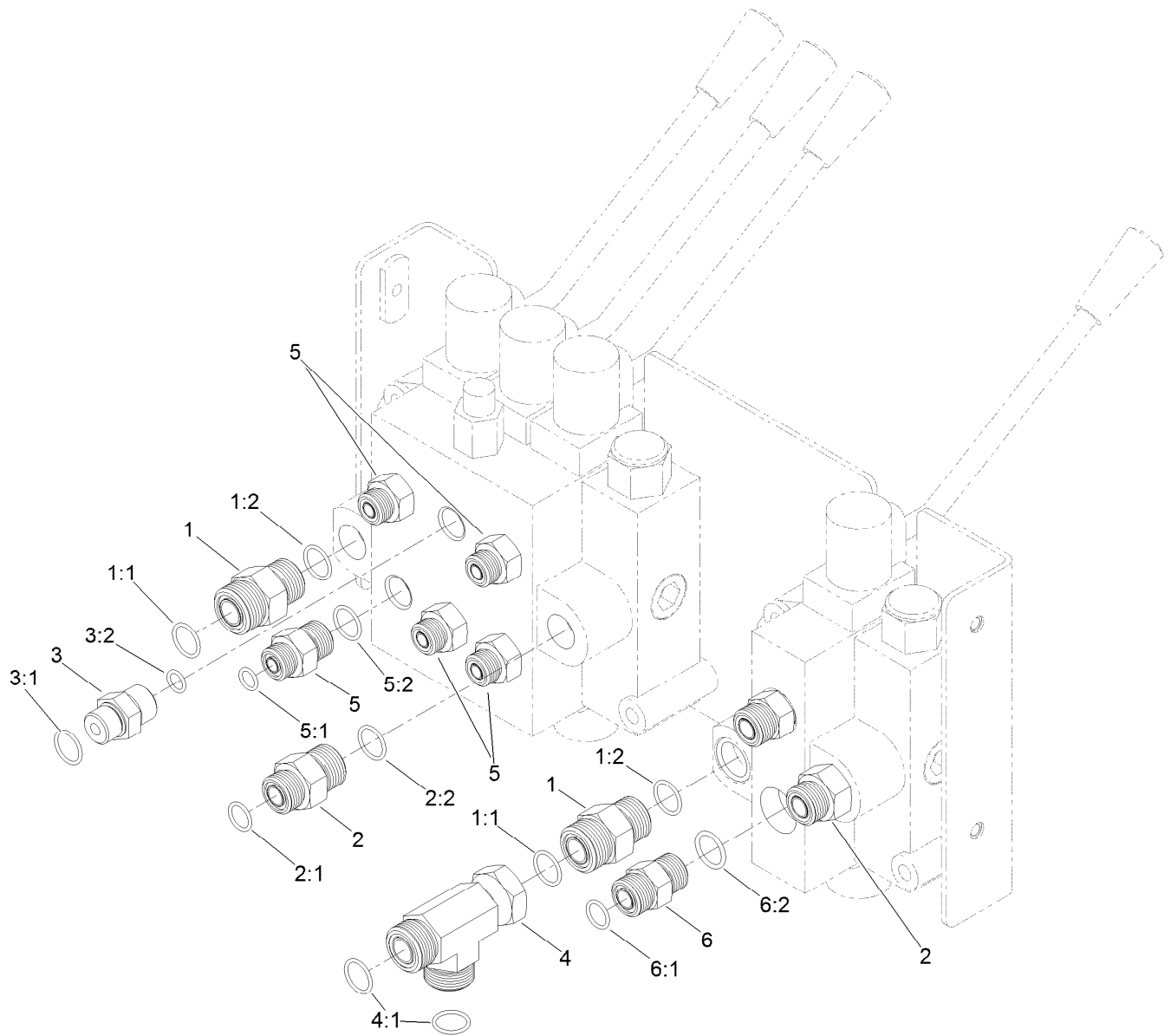
Ref.	Part Number	Qty.	Description
13	105-0648	1	Hyd Hose ASM
14	105-0653	2	Hyd Hose ASM
15	105-0652	2	Hyd Hose ASM
16	340-131	1	Fitting-HYD, 90 DEG
16:1	237-30	1	O-Ring
16:2	237-81	1	O-Ring
17	105-0638	1	Hyd Hose ASM
18	105-0654	1	Hyd Hose ASM
19	92-5821	1	Head-Filter
20	54-0110	1	Filter-Oil, Transmission
21	340-91	1	Fitting-STR
21:1	237-58	1	O-Ring
21:2	237-146	1	O-Ring
22	108-0884	2	Fitting-Elbow, 90 DEG
23	340-105	1	Fitting-Elbow, 90 DEG
23:1	237-80	1	O-Ring
23:2	237-30	1	O-Ring
24	106-0071	1	Hose-Suction



Lift Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	340-2	4	Fitting-Straight
1:1	237-22	1	O-Ring
1:2	237-42	1	O-Ring
2	105-4169	4	Coupler-Female
3	63-1220	1	Coupler-Disconnect, Quick
4	340-82	1	Fitting-Elbow, 90 DEG
4:1	237-42	1	O-Ring
4:2	237-21	1	O-Ring
5	32151-83	1	Ring-Snap
6	32120-2	4	Ring-Retaining
7	105-0650	1	Hyd Hose ASM
7:3	237-79	1	O-Ring

Ref.	Part Number	Qty.	Description
8	105-0651	1	Hyd Hose ASM
9	105-0645	1	Hyd Hose ASM
10	105-0646	1	Hyd Hose ASM
11	105-0642	2	Hyd Hose ASM
12	3334-945	10	Tie-Cable
13	3290-379	10	Tie-Cable
14	340-3	2	Fitting-Straight
14:1	237-22	1	O-Ring
14:2	237-79	1	O-Ring
15	340-4	1	Fitting-Straight
15:1	237-30	1	O-Ring
15:2	237-79	1	O-Ring



Hydraulic Fitting Assembly

Ref.	Part Number	Qty.	Description
1	340-7	2	Fitting-Straight
1:1	237-65	1	O-Ring
1:2	237-80	1	O-Ring
2	340-6	2	Fitting-Straight
2:1	237-30	1	O-Ring
2:2	237-80	1	O-Ring
3	106-0073	1	Fitting-STR,Orif
3:1	237-22	1	O-Ring
3:2	237-79	1	O-Ring

Ref.	Part Number	Qty.	Description
4	340-147	1	Fitting-HYD, Tee
4:1	237-65	2	O-Ring
5	340-3	5	Fitting-Straight
5:1	237-22	1	O-Ring
5:2	237-79	1	O-Ring
6	340-4	2	Fitting-Straight
6:1	237-30	1	O-Ring
6:2	237-79	1	O-Ring

Attachments and Accessories

For 07053 Versa Vac

Product Name	Model/Part
Hose Kit.....	07080
Rubber Finger Deck.....	07081
Combination Deck	07082



Count on it.