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Parts Catalog

Rear Roller Brush Kit

**Reelmaster® 3550 Series 18-inch and 22-inch
Cutting Units**

Model No. 03918



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

18-Inch Drive Assembly 4

22-Inch Drive Assembly 5

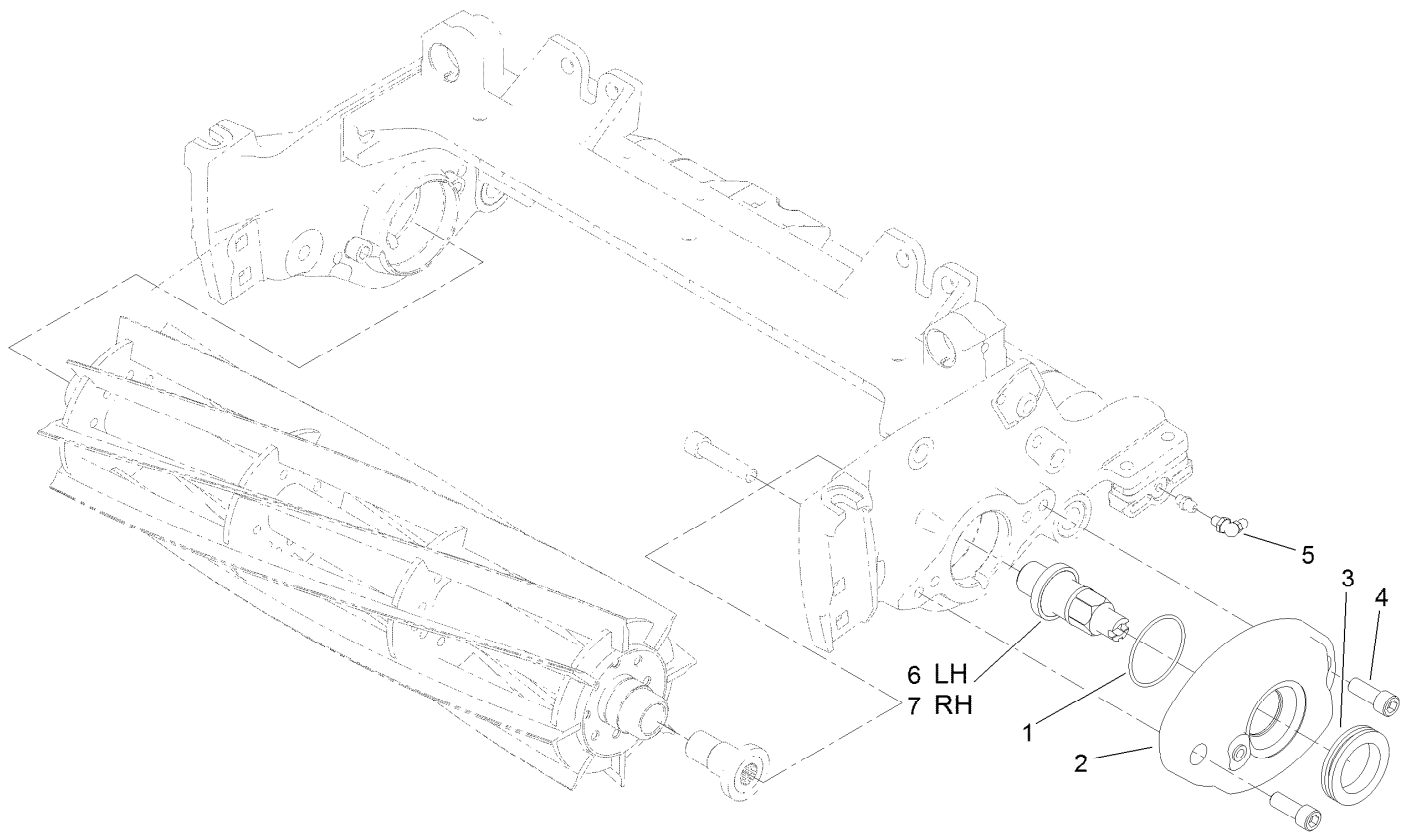
18-Inch Roller Brush Assembly 6

22-Inch Roller Brush Assembly 7

18-Inch Plate Assembly..... 8

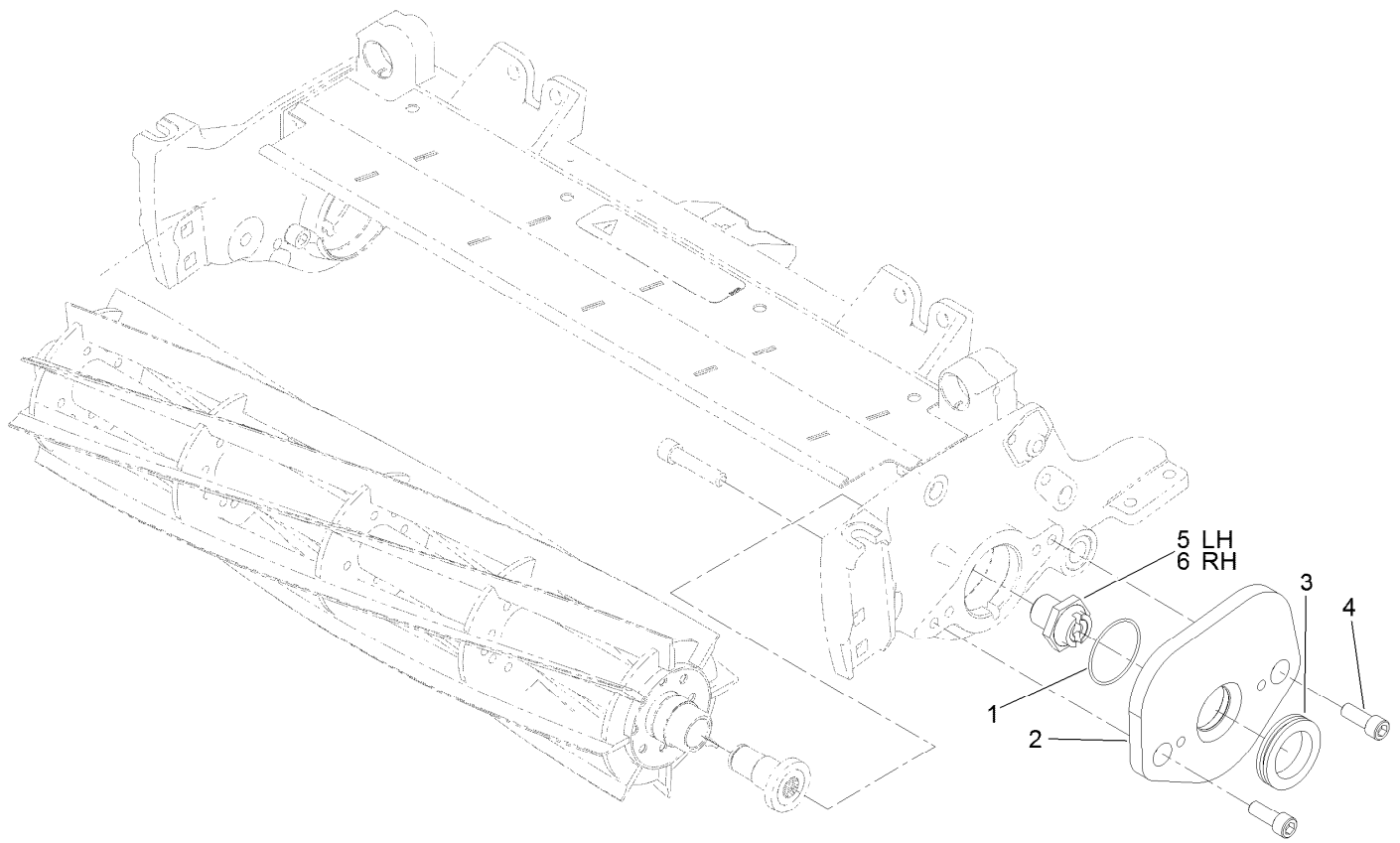
22-Inch Plate Assembly..... 9

Bumper Assembly 10



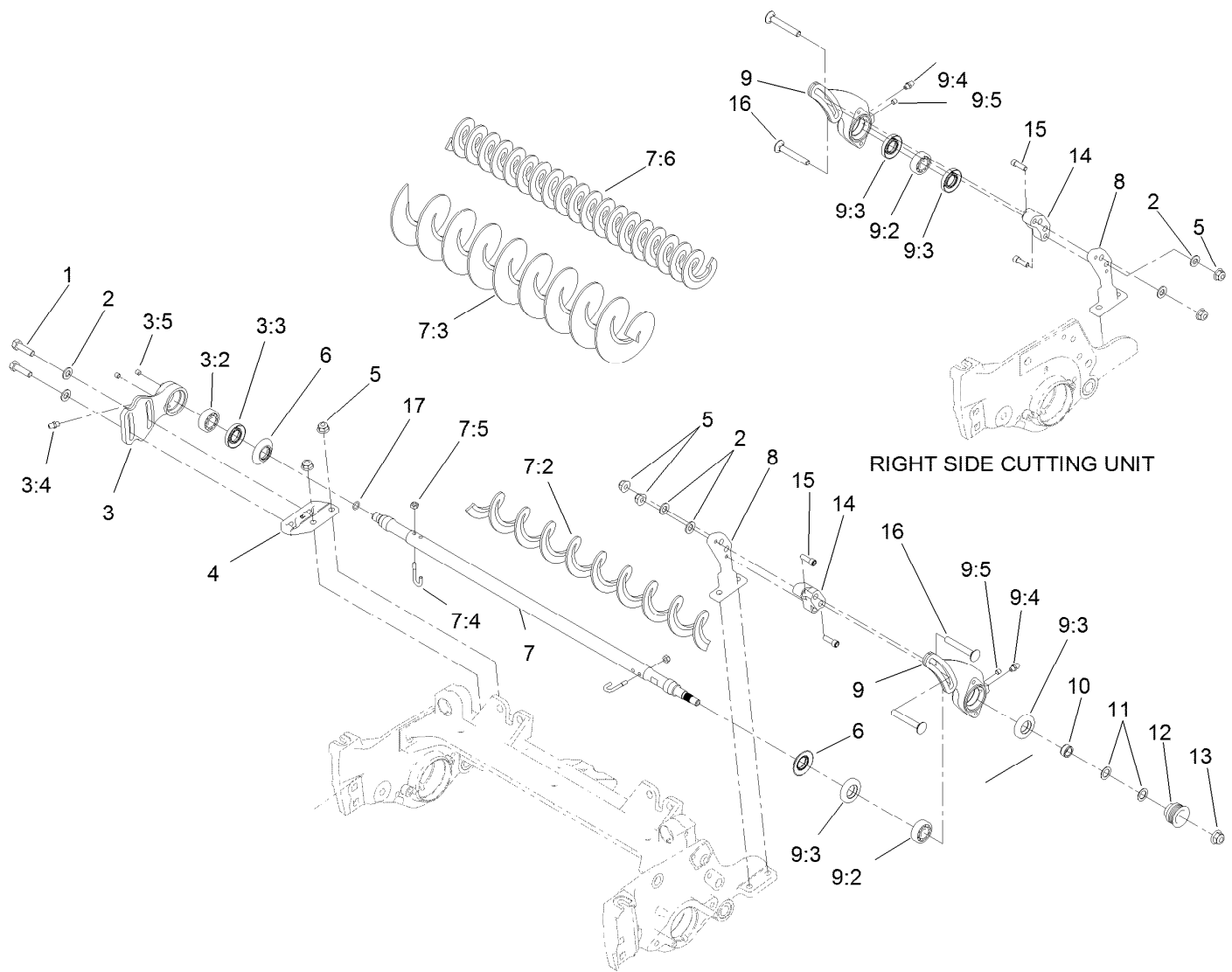
18-Inch Drive Assembly

Ref.	Part Number	Qty.	Description
1	112-6968	3	O-Ring
2	121-6960-03	3	Housing-Bearing, Drive
3	240-7	3	Grommet-Rubber
4	3274-7	6	Screw-HSH
5	104-1843	3	Fitting-Grease, 90 DEG
6	125-2788	2	Shaft-Drive, LH
7	125-2787	1	Shaft-Drive, RH



22-Inch Drive Assembly

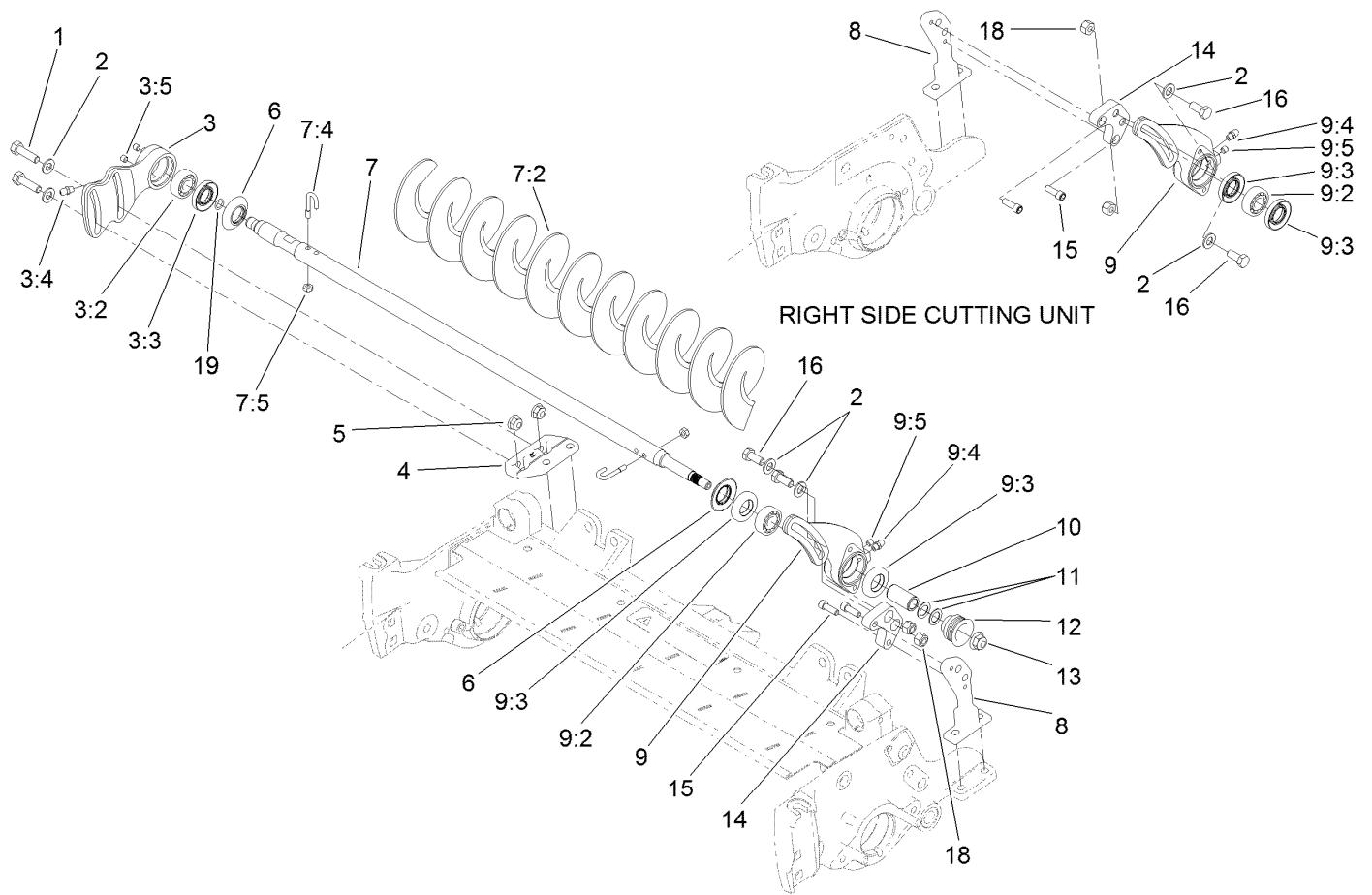
Ref.	Part Number	Qty.	Description
1	237-68	2	O-Ring
2	120-9984-03	2	Weight-Roller Brush
3	240-7	2	Grommet-Rubber
4	3274-7	4	Screw-HSH
5	125-0558	1	Insert-Threaded, LH
6	125-0559	1	Insert-Threaded, RH



18-Inch Roller Brush Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	322-16	6	Screw-HH	7:6	137-0843	1	Brush-Roller, Rear (HD) ●
2	94-6936	12	Washer-Hardened	8	120-9955	3	Bracket-Mounting, RRB
3	120-5148	3	Non-Driven Bearing Housing ASM	9	125-2789	2	LH Brush Bracket ASM
3:2	95-0707	1	Bearing-Aligning, Self	9	125-2790	1	RH Brush Bracket ASM
3:3	106-8530	1	Seal-Grease	9:2	95-0707	1	Bearing-Aligning, Self
3:4	302-5	1	Fitting-Grease	9:3	106-8530	2	Seal-Grease
3:5	108-0989	2	Screw-Set	9:4	302-5	1	Fitting-Grease
4	108-4480	3	Bracket-Mounting	9:5	108-0989	1	Screw-Set
5	104-8300	12	Nut-HF, NI	10	120-9979	3	Spacer-Pulley, Driven
6	108-4172	6	Seal-Excluder	11	112-6957	6	Washer-Hardened
7	120-5142	3	Roller Brush ASM	12	115-0821	3	Pulley-Driven, RRB (5-Rib)
7:2	120-5144	1	Brush-Roller	13	104-8301	3	Nut-HF, NI
7:3	121-3199	1	Brush-Roller (High HOC) ●	14	121-6958	3	Spacer Brush Kit
7:4	105-9632	2	Bolt-J	15	3274-8	6	Screw-HSH
7:5	3296-2	2	Nut-Lock, NI	16	3230-7	6	Bolt-CARR
				17	107-8844	3	O-Ring

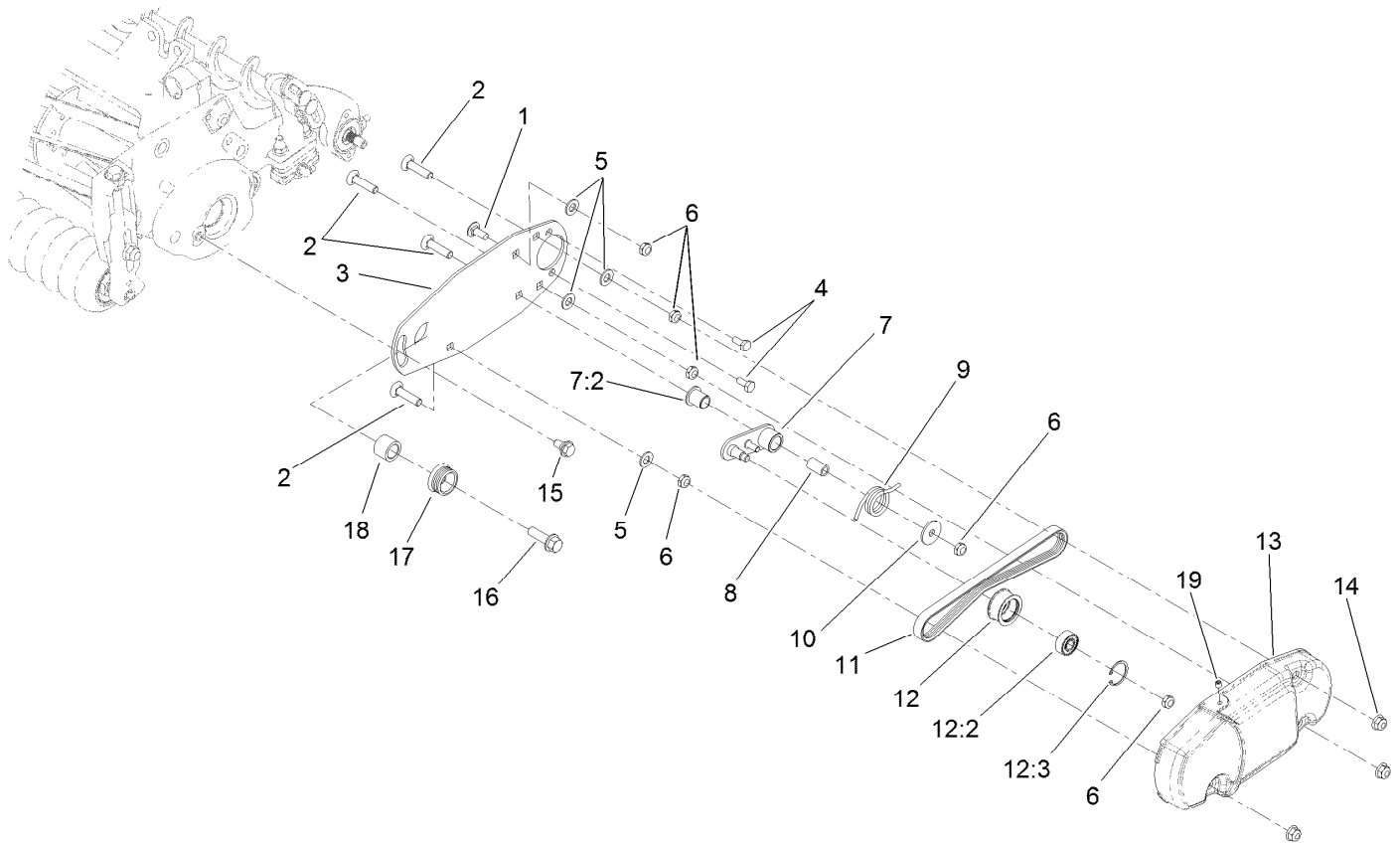
● Optional Equipment



22-Inch Roller Brush Assembly

Ref.	Part Number	Qty.	Description
1	322-16	4	Screw-HH
2	94-6936	8	Washer-Hardened
3	125-0550	2	Non-Driven Bearing Housing ASM
3:2	95-0707	1	Bearing-Aligning, Self
3:3	106-8530	1	Seal-Grease
3:4	302-5	1	Fitting-Grease
3:5	108-0989	2	Screw-Set
4	108-4480	2	Bracket-Mounting
5	104-8300	4	Nut-HF, NI
6	108-4172	4	Seal-Excluder
7	125-0552	2	Roller Brush ASM
7:2	125-0554	1	Brush-Roller
7:4	105-9632	2	Bolt-J
7:5	3296-2	2	Nut-Lock, NI
8	120-9955	2	Bracket-Mounting, RRB

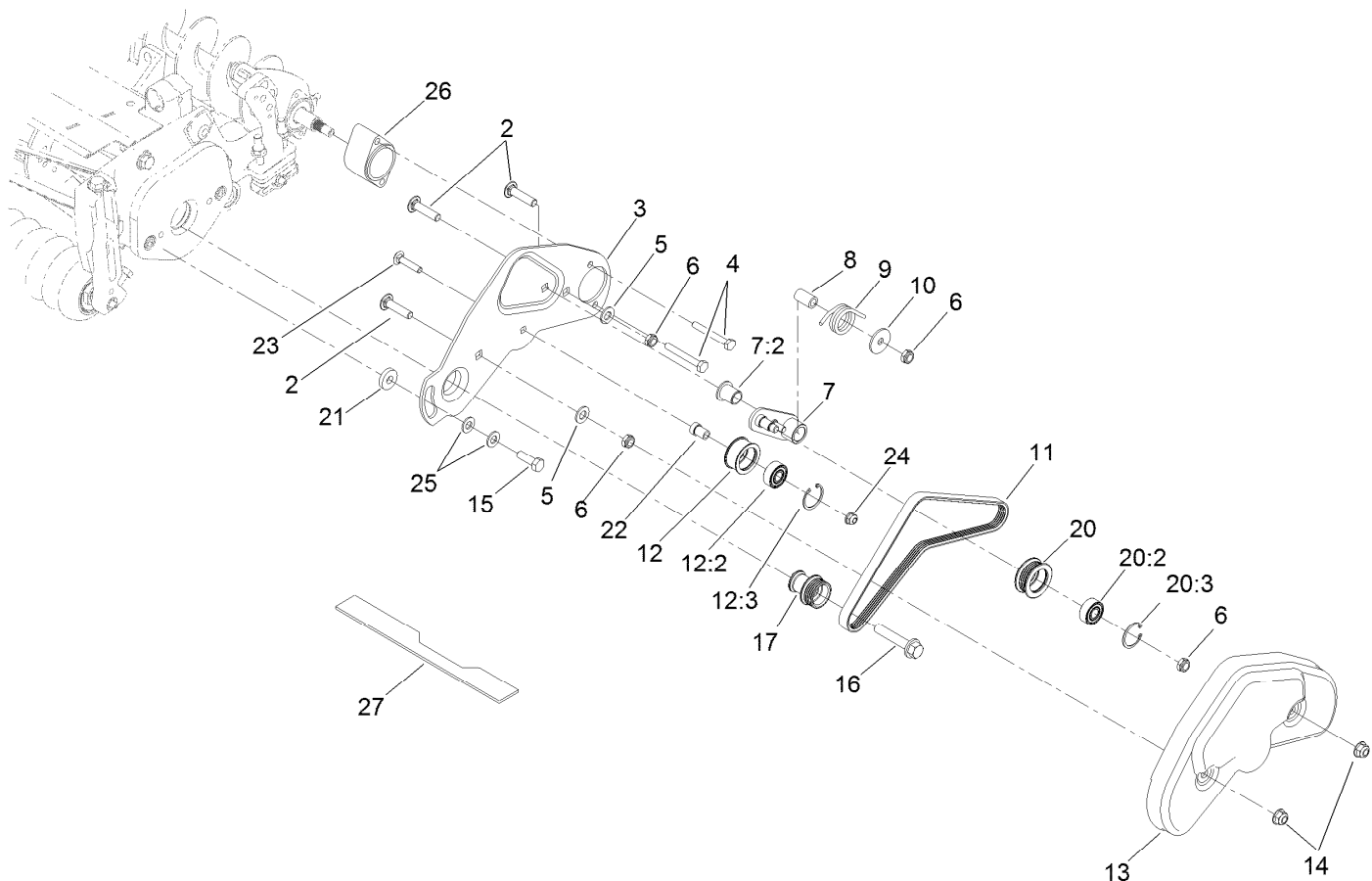
Ref.	Part Number	Qty.	Description
9	125-2789	1	LH Brush Bracket ASM
9	125-2790	1	RH Brush Bracket ASM
9:2	95-0707	1	Bearing-Aligning, Self
9:3	106-8530	2	Seal-Grease
9:4	302-5	1	Fitting-Grease
9:5	108-0989	1	Screw-Set
10	125-0553	2	Spacer-Pulley, Driven
11	112-6957	4	Washer-Hardened
12	115-0821	2	Pulley-Driven, RRB (5-Rib)
13	104-8301	2	Nut-HF, NI
14	121-6992	2	Spacer-Brush Kit
15	3274-8	4	Screw-HSH
16	322-3	4	Screw-HH
18	3296-47	4	Nut-Lock, NI
19	107-8844	2	O-Ring



18-Inch Plate Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3230-23	3	Screw-CARR
2	112-6950	12	Screw-CARR
3	120-7231-03	3	Plate-Brush
4	321-3	6	Screw-HH
5	3256-45	12	Washer-Flat
6	3296-47	18	Nut-Lock, NI
7	115-0834	3	Idler Arm ASM
7:2	256-155	1	Bushing-Flange
8	115-0826	3	Spacer-Idler
9	115-0839	3	Spring-Idler
10	5-4460	3	Washer-Pivot

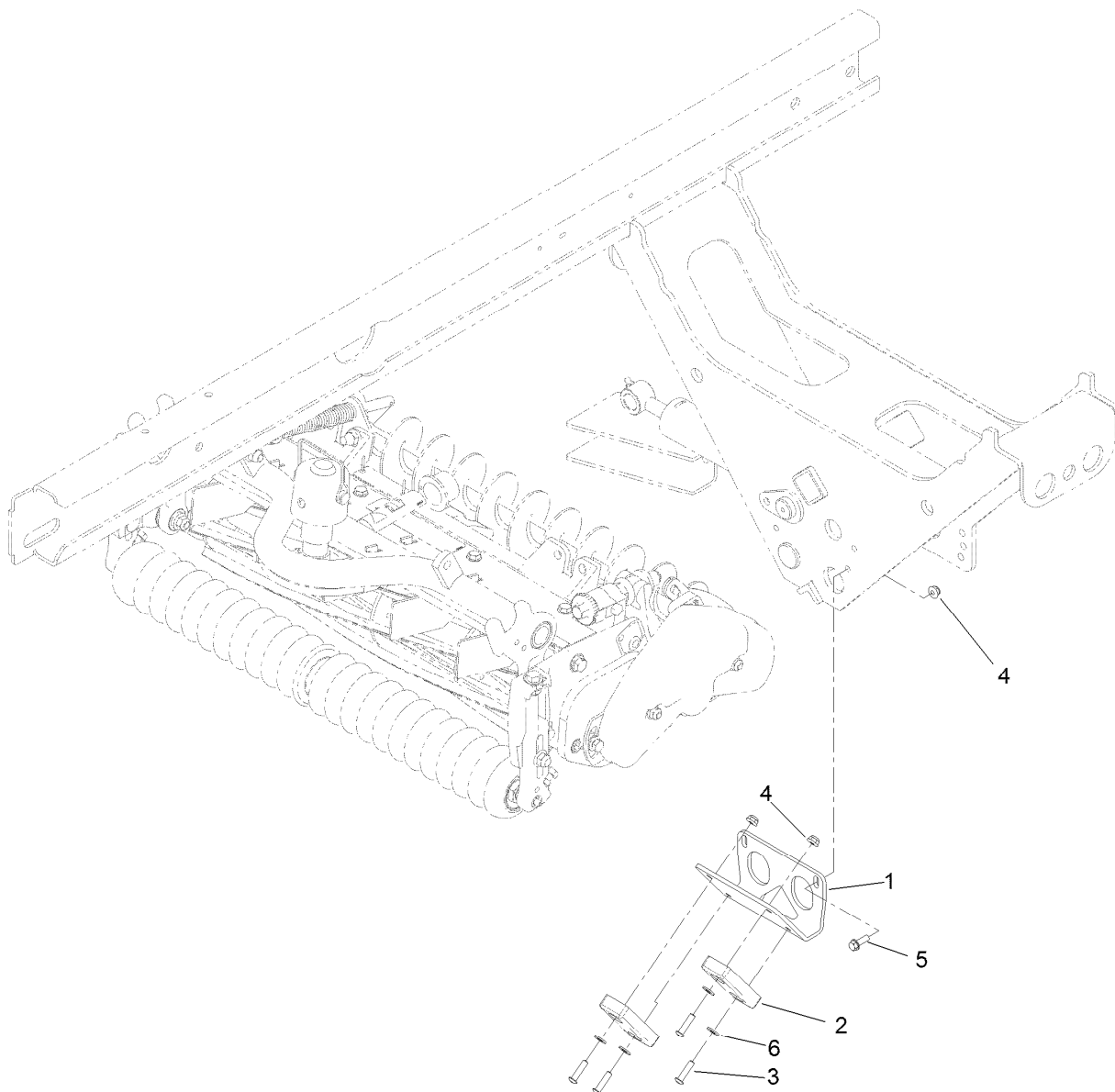
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
11	115-0894	3	Belt-Brush, 5 Inch (5-Rib)
12	114-9397	3	Idler Pulley ASM
12:2	110-1701	1	Bearing
12:3	32151-60	1	Ring-Snap
13	120-9956-03	1	Cover-Brush
14	104-8300	9	Nut-HF, NI
15	27-0411	3	Screw-Shoulder
16	110-5050	3	Screw-HHF
17	121-3162	3	Pulley-Driver, Fairway RRB
18	108-4477	3	Spacer
19	108-0989	1	Screw-Set



22-Inch Plate Assembly

Ref.	Part Number	Qty.	Description
2	112-6950	6	Screw-CARR
3	121-6969-03	1	Plate-Brush, LH
3	125-0556-03	1	Plate-Brush, RH
4	321-11	4	Screw-HH
5	3256-45	4	Washer-Flat
6	3296-47	8	Nut-Lock, NI
7	115-0834	2	Idler Arm ASM
7:2	256-155	1	Bushing-Flange
8	115-0826	2	Spacer-Idler
9	127-0269	2	Spring-Idler
10	5-4460	2	Washer-Pivot
11	127-0259	2	Belt-Brush (22"fwy)
12	114-9397	2	Idler Pulley ASM
12:2	110-1701	1	Bearing
12:3	32151-60	1	Ring-Snap

Ref.	Part Number	Qty.	Description
13	121-6990-03	2	Cover-Brush
14	104-8300	4	Nut-HF, NI
15	116-0648	2	Screw-HH, Thread Locking
16	66-9302	2	Screw-HHF, Whiz
17	115-0899	2	Pulley-Driver, 5 Inch
20	121-6974	2	Idler Pulley ASM
20:2	110-1701	1	Bearing
20:3	32151-60	1	Ring-Snap
21	104-7658	2	Spacer
22	125-0557	2	Spacer
23	3229-3	2	Screw-CARR
24	104-7201	2	Nut-HF
25	3256-23	4	Washer-Plain
26	120-9999-03	2	Spacer-Brush, Shaft
27	125-5630	1	Tool-Belt Alignment



Bumper Assembly

Ref.	Part Number	Qty.	Description
1	121-7887-03	1	Bracket-Bumper, Rear
2	86-5350	2	Bumper-Rubber
3	3274-65	4	Screw-HSBH
4	104-7201	6	Nut-HF
5	32105-15	2	Screw-HWH
6	3256-22	4	Washer-Flat

Notes:



Count on it.