



Form No. 3429-260 Rev A

Count on it.

Parts Catalog

Pro Force® Debris Blower

Model No. 44552TE—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Frame, Wheel, Axle and Hitch Assembly 4

Hub and Axle Assembly No. 117-8255 5

Turbine Mounting Assembly 6

Turbine Assembly No. 125-4260 7

Nozzle Drive Assembly 8

Battery and Drive Shaft Assembly 9

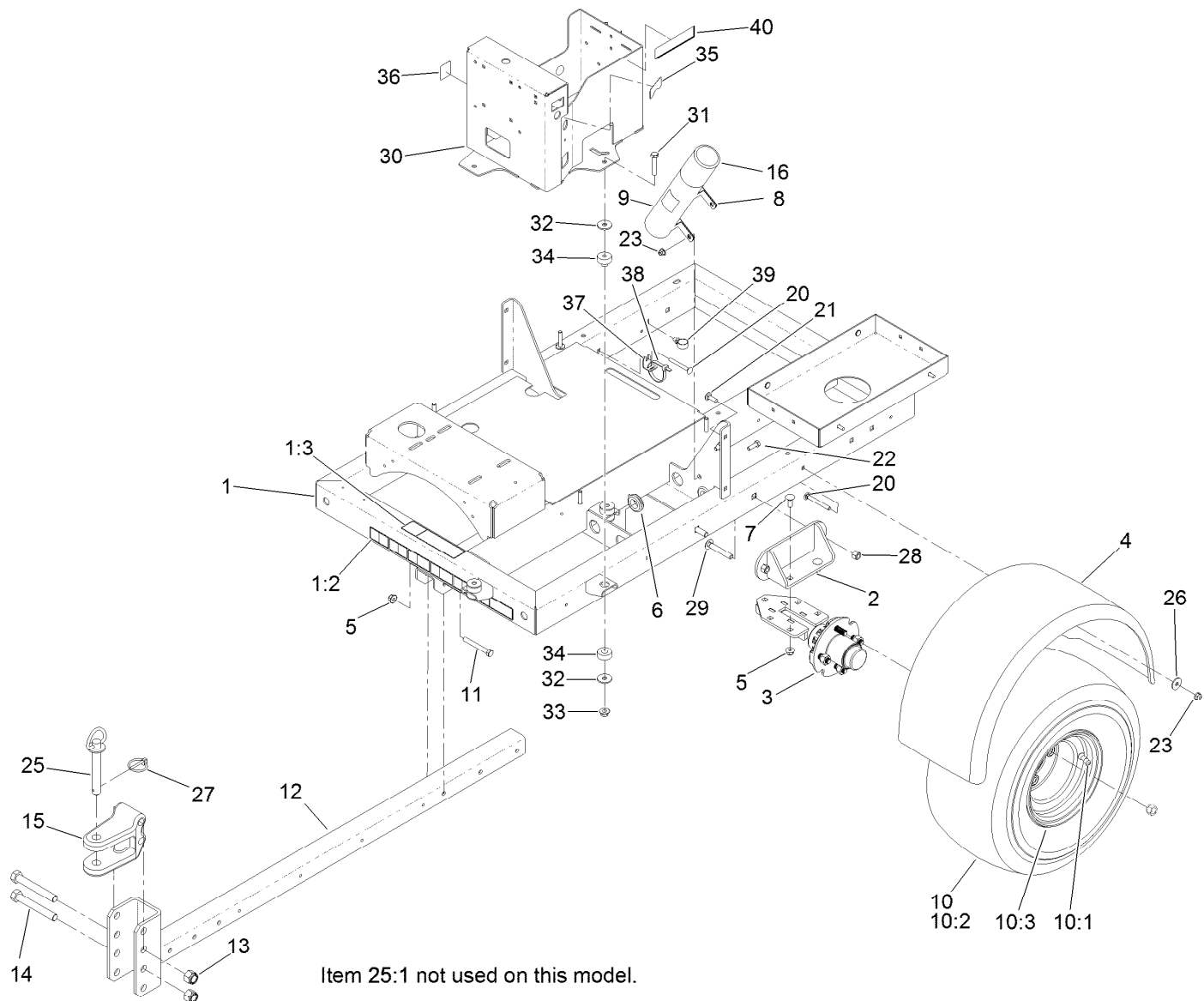
Engine, Muffler and Fuel Tank Assembly 10

Fuel Tank Assembly No. 115-9048 11

Fuel Delivery Assembly 12

Electrical System Assembly 13

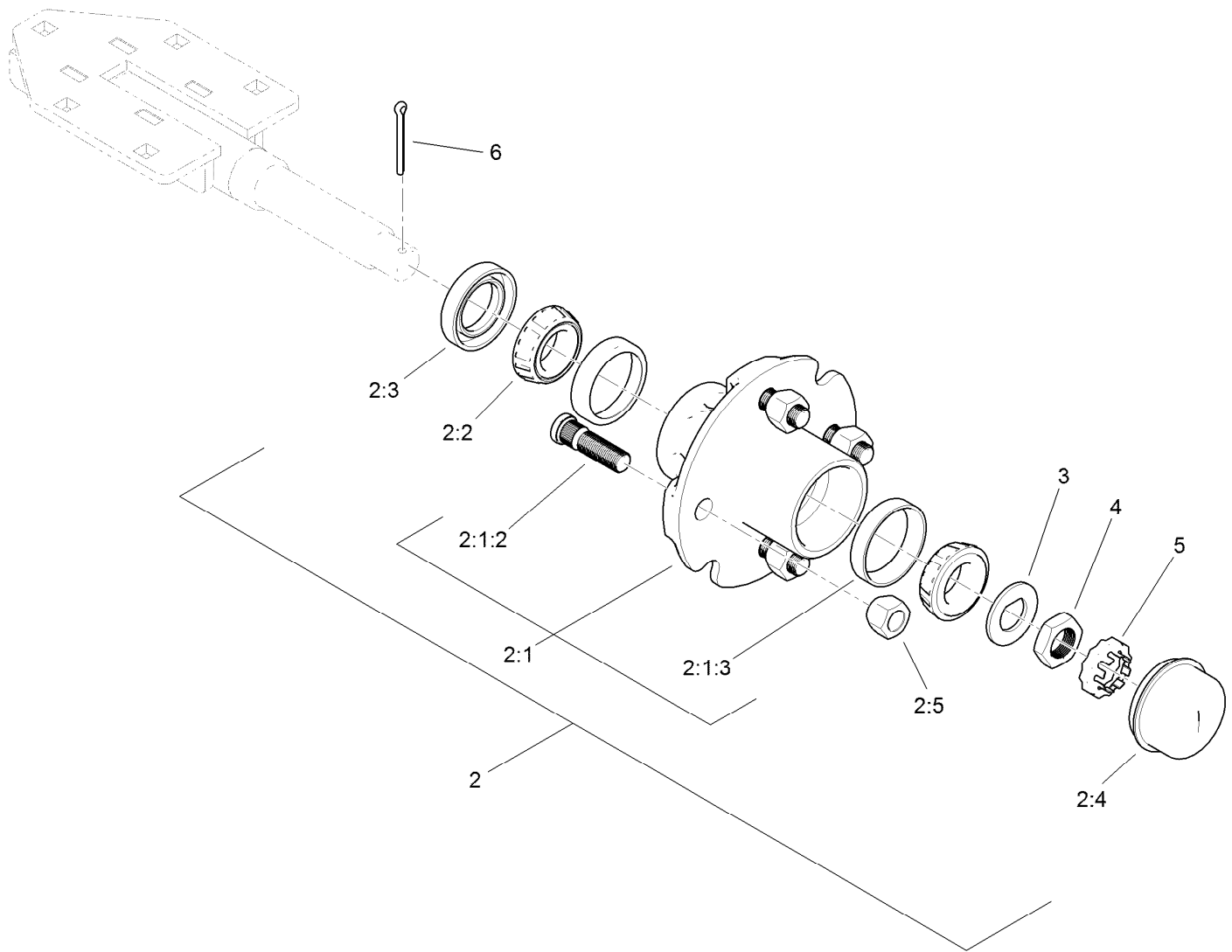
Attachments and Accessories 14



Frame, Wheel, Axle and Hitch Assembly

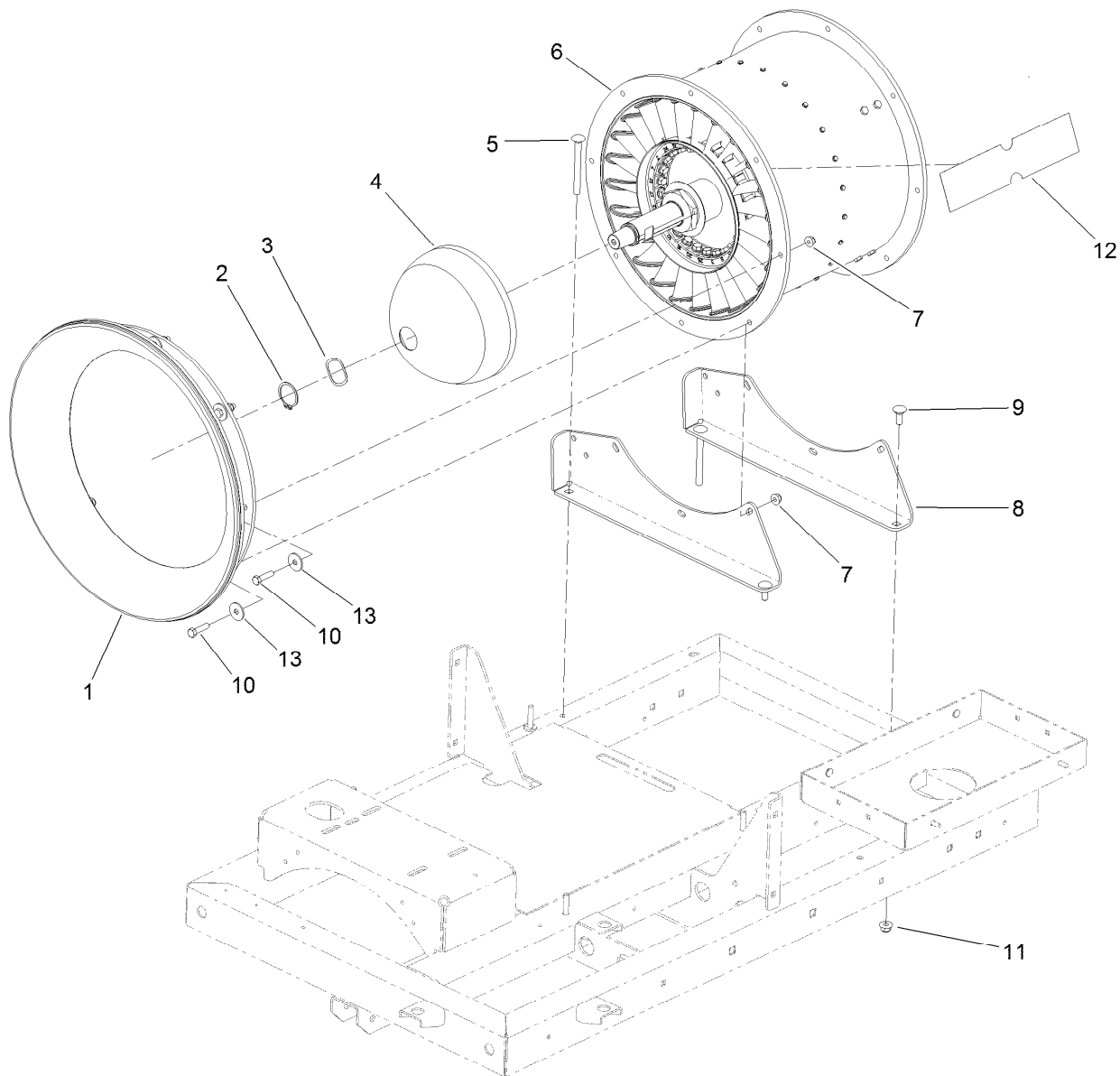
Ref.	Part Number	Qty.	Description
1	130-8510	1	Frame ASM
1:2	115-5105	1	Decal-Warning
1:3	115-5113	1	Decal-Protection, Eye And Ear
2	119-2958-01	2	Mount-Axle
3	117-8255	2	Hub And Axle ASM
4	112-6852	2	Fender
5	104-8301	8	Nut-HF, NI
6	1-543286	2	Grommet
7	3231-2	6	Bolt-CARR
8	2412-133	2	Clamp-R
9	104-7050	1	Tube-Manual
10	98-8691	2	Wheel ASM
10:1	232-27	1	Stem-Valve
10:2	99-4506	1	Tire
10:3	99-4507	1	Rim
11	323-14	2	Screw-HH
12	112-6942-01	1	Hitch
13	3296-53	2	Nut-Lock, NI
14	327-23	2	Screw-HH
15	131-4381-01	1	Hitch-Clevis
16	104-7048	1	Cap-Housing

Ref.	Part Number	Qty.	Description
20	3230-9	4	Screw-CARR
21	3230-2	4	Bolt-CARR
22	322-5	2	Screw-HH
23	104-8300	10	Nut-HF, NI
25	13-6200	1	Pin-Hitch, Pointed
25:1	3290-343	1	Pin-Hair
26	3256-82	8	Washer-Flat
27	92-1298	1	Pin-Lynch
28	3296-48	4	Nut-Hex
29	3232-17	4	Screw-CARR
30	125-6055-01	1	Tower-Control, Wa
31	323-10	3	Screw-HH
32	93-8806	6	Washer-Hardened
33	32128-19	3	Nut-HF
34	121-2870	3	Mount-2 Piece
35	119-6165	1	Decal-Ignition
36	131-6766	1	Decal-Fuses
37	131-6703	1	Bracket-Hold Down, Electrical
38	3334-945	1	Tie-Cable
39	32180-030	1	Clip-Tie
40	133-8062	1	Decal-Arrestor, Spark



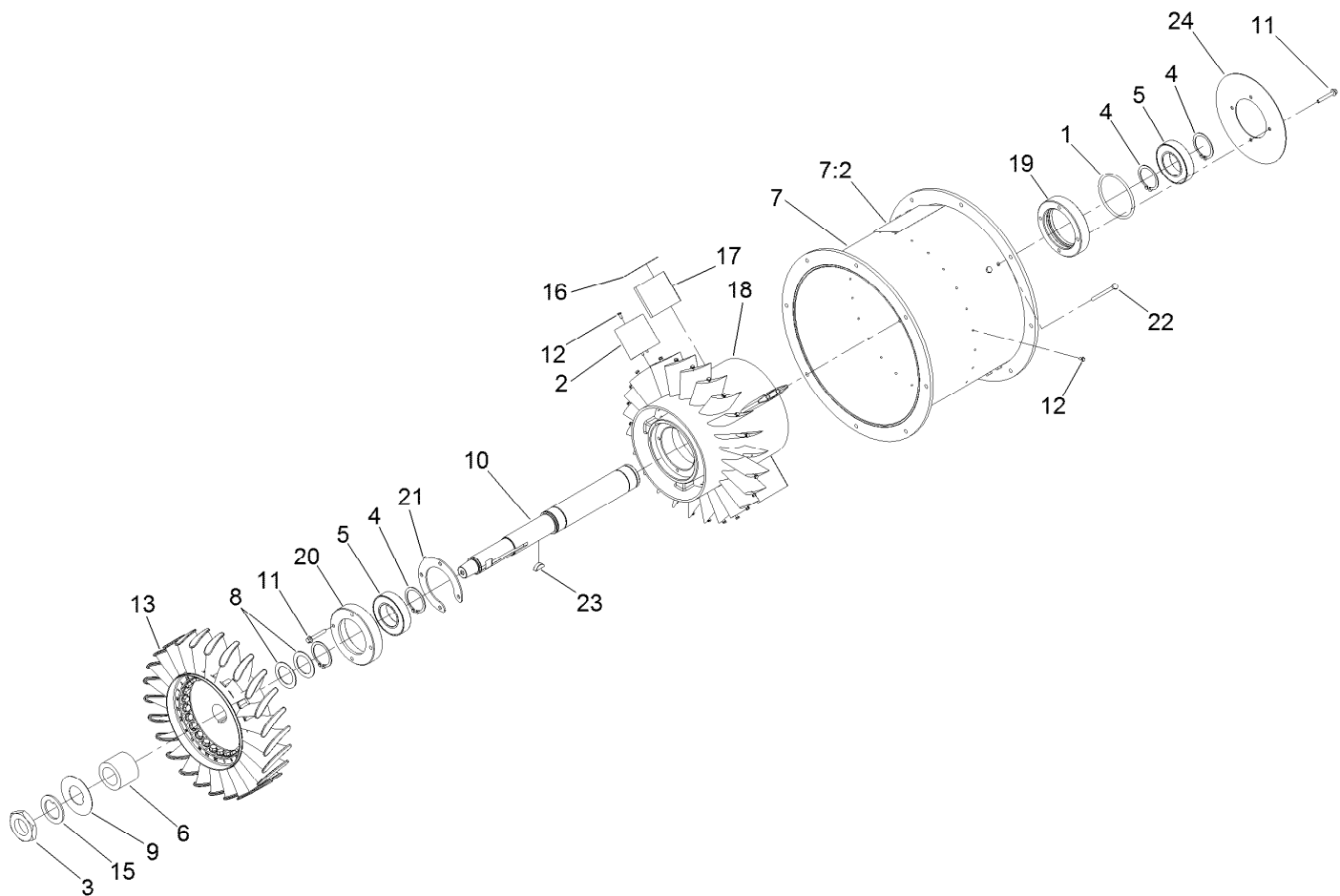
Hub and Axle Assembly No. 117-8255

Ref.	Part Number	Qty.	Description
2	117-5115	2	Hub And Bearing ASM
2:1	117-8251	1	Hub ASM
2:1:2	114-3918	4	Stud-Wheel
2:1:3	254-72	2	Bearing-Cup, Tapered
2:2	254-94	2	Bearing-Cone, Tapered
2:3	112-1690	1	Seal-Oil
2:4	241-119	1	Cap-Dust
2:5	242-50	4	Nut-Lug
3	117-8259	1	Washer-Spindle
4	117-8260	1	Nut
5	93-0307	1	Nut-Lock, Retainer
6	3272-18	1	Pin-Cotter



Turbine Mounting Assembly

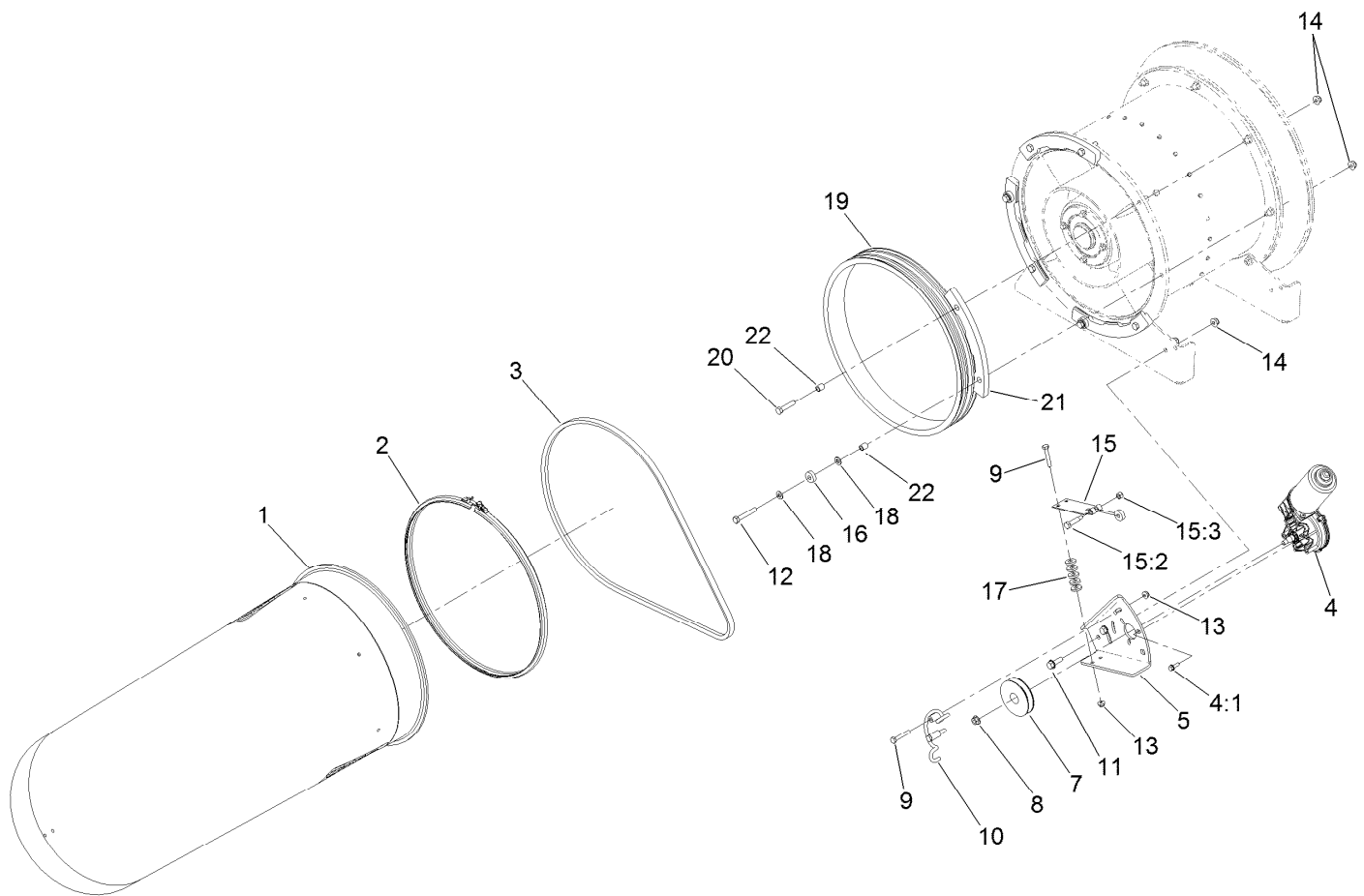
Ref.	Part Number	Qty.	Description
1	117-8329	1	Bell-Inlet
2	112-1952	1	Ring-Snap, EXT
3	93-4632	1	Washer-Wavey
4	131-9440	1	Cap-Front
5	3231-24	2	Screw-CARR
6	125-4260	1	Turbine ASM
7	104-8300	8	Nut-HF, NI
8	112-6851-01	2	Mount-Fan
9	3231-22	2	Screw-CARR
10	322-6	8	Screw-HH
11	104-8301	4	Nut-HF, NI
12	115-5102	2	Decal
13	5-4460	8	Washer-Pivot



Turbine Assembly No. 125-4260

Ref.	Part Number	Qty.	Description
1	92-9533	1	O-Ring
2	112-1871	24	Vane-Stator
3	112-1899	1	Nut
4	112-1951	4	Ring-Snap, EXT
5	112-6764	2	Bearing-Ball
6	114-2164	1	Spacer
7	115-5128	1	Housing ASM
7:2	115-5106	2	Decal-Danger
8	115-5131	2	Washer
9	115-9005	1	Washer-Tab
10	115-9075	1	Shaft-Fan
11	125-4287	8	Screw-HHF

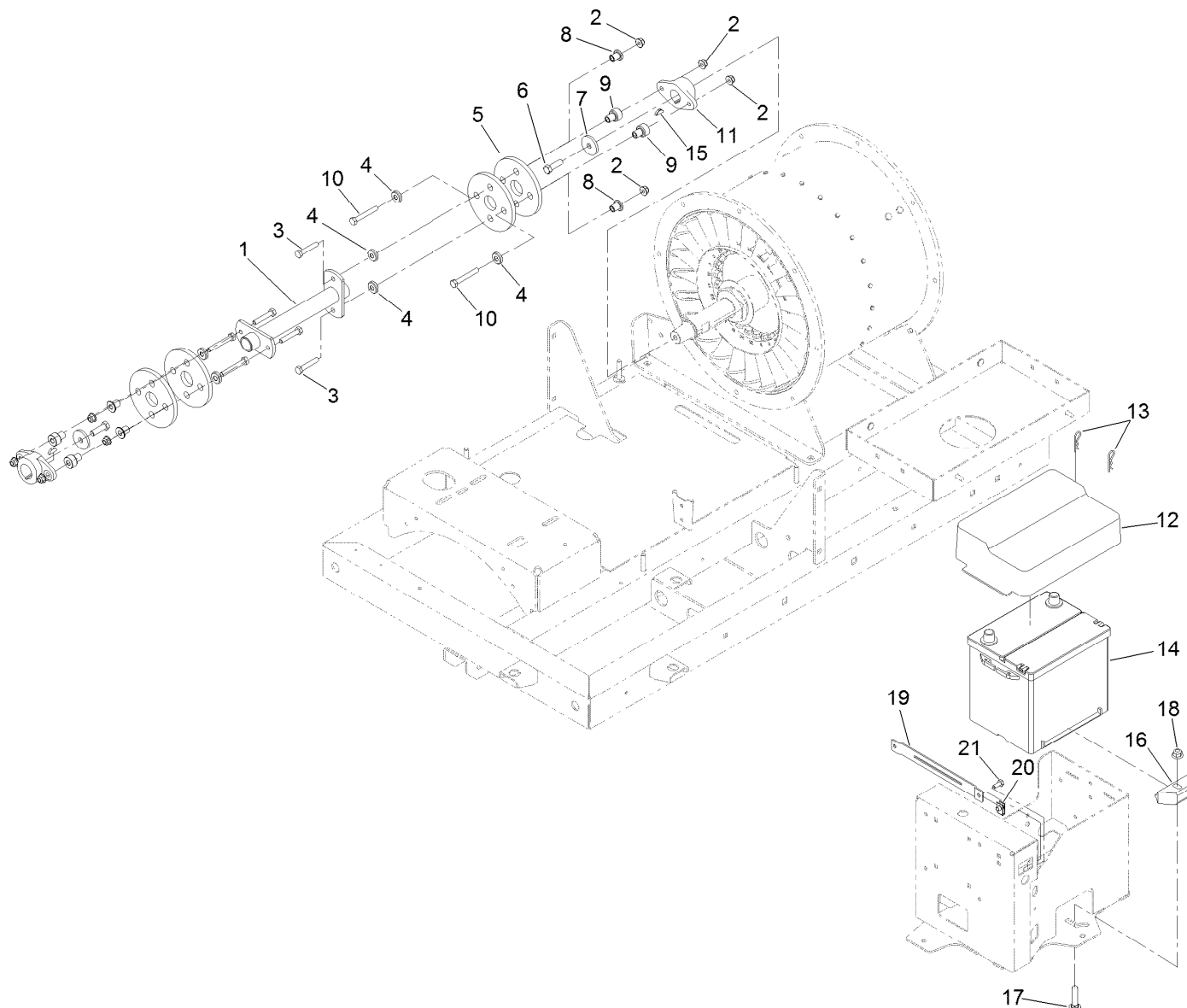
Ref.	Part Number	Qty.	Description
12	117-8303	24	Screw-HHF
13	117-8356	1	Rotor
15	119-6202	1	Washer-Tab
16	119-6207	2	Spacer-Fin
17	119-6444	4	Mount-Fin
18	120-5920	1	Inner Housing
19	120-6042	1	End-Oring
20	120-6061	1	Bearing-Cap
21	120-6063	1	End-Cap
22	321-19	8	Screw-HH
23	3257-42	1	Key-Woodruff
24	130-0871-03	1	Plate-Center



Nozzle Drive Assembly

Ref.	Part Number	Qty.	Description
1	119-6287	1	Nozzle
2	112-6899	1	Clamp-Nozzle
3	112-1853	1	Belt-V
4	130-8551	1	Motor-Reversible
4:1	114-8414	3	Screw-HHF
5	115-5149-01	1	Bracket-Motor
7	115-5147	1	Pulley
8	98-0668	1	Nut
9	321-37	4	Screw-HH
10	112-6924	1	Guard-Belt, Drive
11	3234-29	2	Screw-HHF
12	322-10	2	Screw-HH

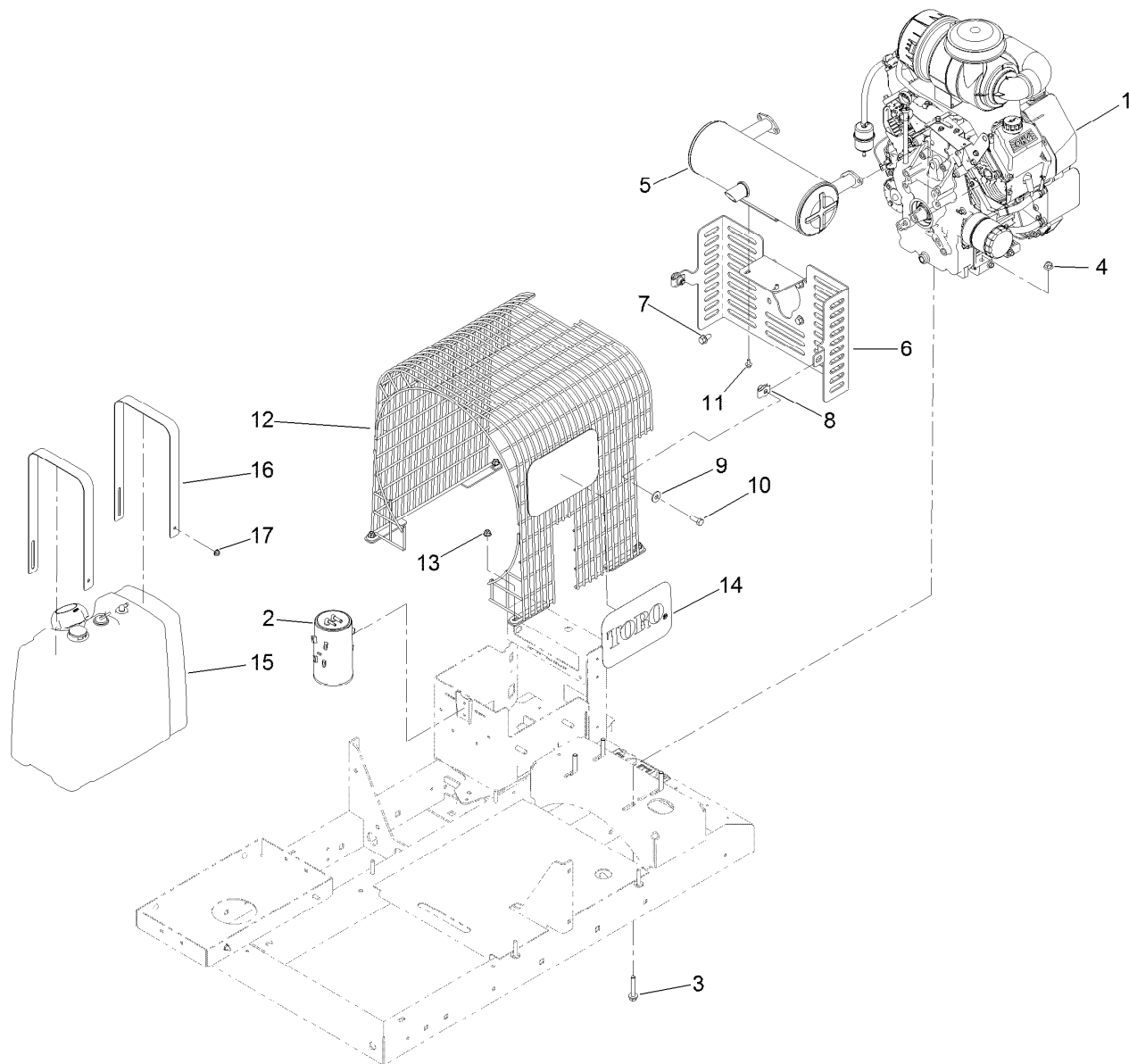
Ref.	Part Number	Qty.	Description
13	104-7201	4	Nut-HF
14	104-8300	10	Nut-HF, NI
15	110-9650	1	Leaf Spring ASM
15:2	36-2250	1	Bolt-Shoulder
15:3	3296-42	1	Nut-Lock, NI
16	251-259	3	Bearing-Ball
17	88-7200	10	Washer-Flat
18	3256-74	4	Washer-Flat
19	112-1874	1	Pulley-Nozzle
20	322-7	6	Screw-HH
21	114-9868	4	Guide-Nozzle
22	93-6859	8	Spacer



Battery and Drive Shaft Assembly

Ref.	Part Number	Qty.	Description
1	115-5124-03	1	Shaft-Drive
2	104-8300	8	Nut-HF, NI
3	322-39	4	Screw-HH
4	131-6761	8	Washer
5	115-5129	4	Coupling-Rubber
6	323-7	2	Screw-HH
7	114-2120	2	Washer
8	131-6763	4	Spacer-Coupling, Rubber
9	131-6762	4	Spacer-Coupling, Rubber
10	322-32	4	Screw-HH
11	114-2122	2	Hub-Engine

Ref.	Part Number	Qty.	Description
12	130-8569	1	Cover-Battery
13	3290-467	2	Pin-Hair
14	106-5187	1	Battery-Dry
15	3257-5	2	Key-Woodruff
16	138-6335	1	Retainer-Battery
17	3231-5	1	Screw-CARR
18	104-8301	1	Nut-HF, NI
19	130-0932-01	1	Bracket-Cover
20	107069	2	Clip
21	321-4	2	Screw-HH



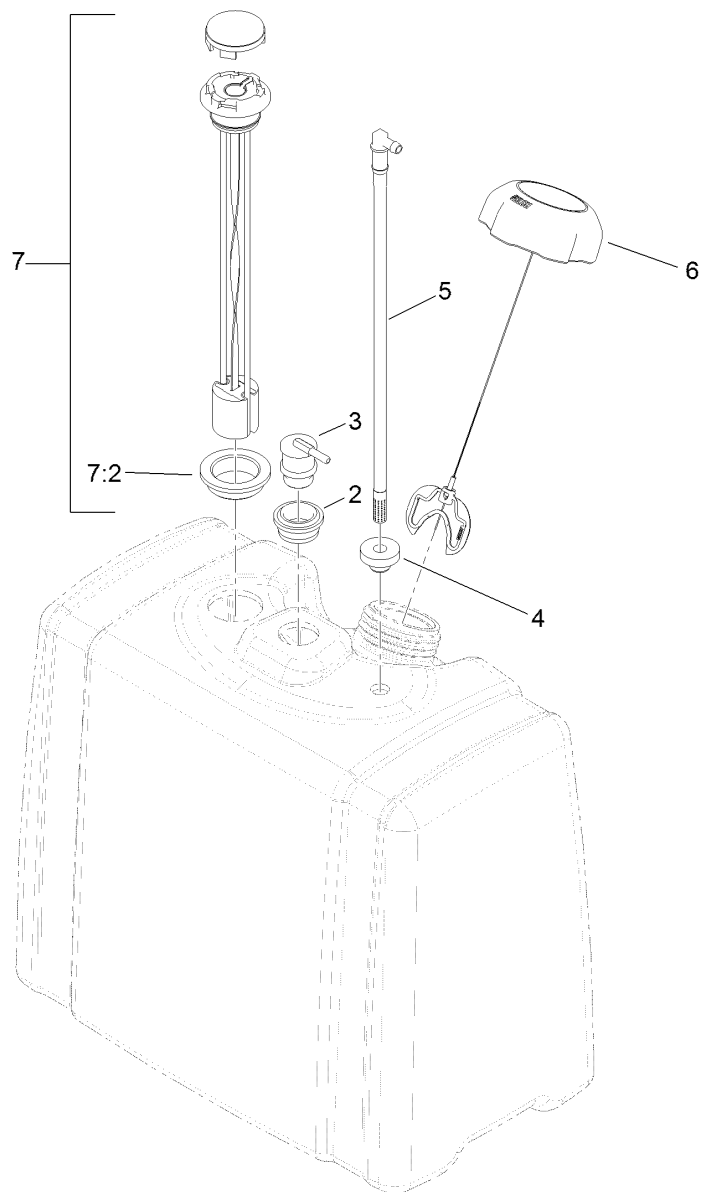
Engine, Muffler and Fuel Tank Assembly

Ref.	Part Number	Qty.	Description
1		1	Engine-Kohler, Ch740-3331 ● ■
2	127-8685	1	Canister-Carbon
3	66-9302	4	Screw-HHF, Whiz
4	104-8301	4	Nut-HF, NI
5	112-6862	1	Muffler
6	119-6171-03	1	Mount-Muffler
7	110-1718	4	Screw-HHF
8	105-4886	2	Nut-Tinnerman

Ref.	Part Number	Qty.	Description
9	80-6990	2	Washer-Hardened
10	323-6	2	Screw-HH
11	33103-012	2	Screw-HHF
12	112-6876	1	Grill-Top
13	104-8300	4	Nut-HF, NI
14	92-1242	2	Decal
15	115-9048	1	Fuel Tank ASM
16	119-6285	2	Strap-Hold Down, Tank
17	104-7201	4	Nut-HF

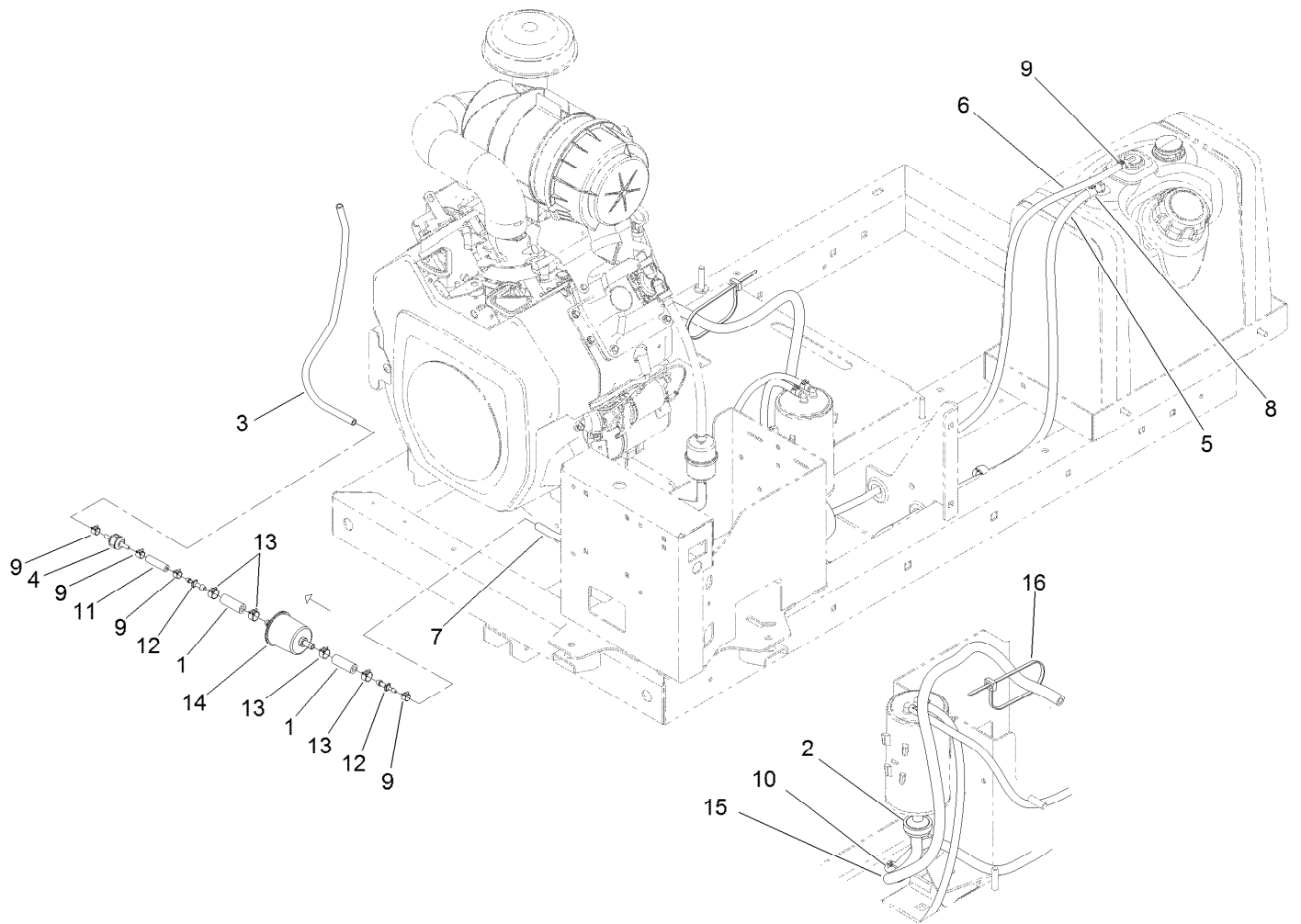
● Not serviced separately

■ Obtain parts from www.kohlerplus.com



Fuel Tank Assembly No. 115-9048

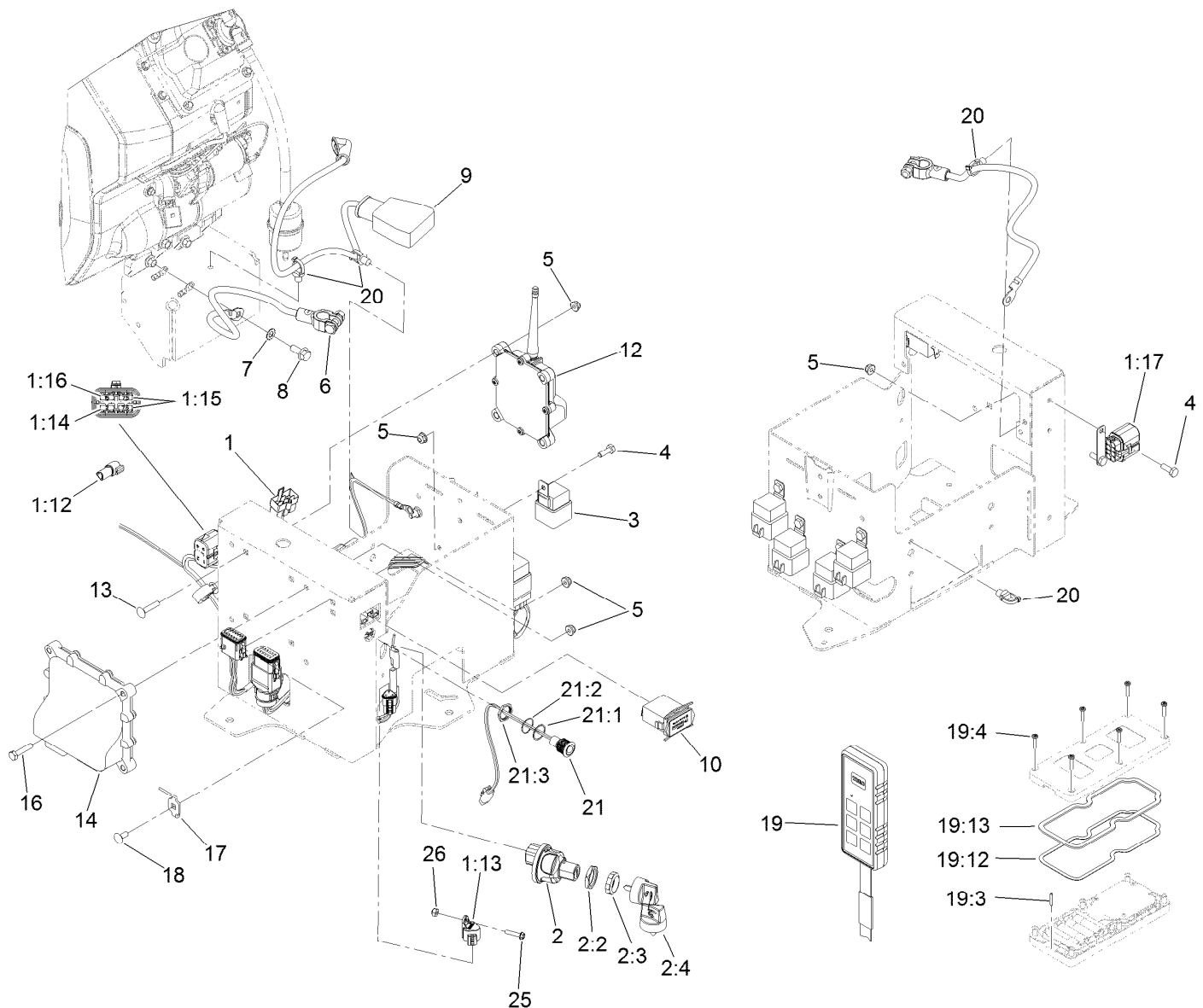
Ref.	Part Number	Qty.	Description
2	114-0284	1	Grommet
3	114-0285	1	Valve-Rollover
4	46-6560	1	Bushing
5	115-9044	1	Pipe-Stand
6	137-4127	1	Cap-Fuel
7	119-0509	1	Gauge ASM
7:2	119-0508	1	Seal



Fuel Delivery Assembly

Ref.	Part Number	Qty.	Description
1	106-5317	3	Hose-Fuel
2	115-7854	1	Filter-Fuel, Inline
3	119-8150	1	Hose-Fuel
4	133-8499	1	Valve-Check, Vacuum
5	107-9298	1	Hose-Fuel
6	119-6073	1	Hose-Fuel
7	110-3254	1	Hose-Fuel
8	2412-98	2	Clamp-Hose

Ref.	Part Number	Qty.	Description
9	2412-80	5	Clamp-Hose
10	32180-030	6	Clip-Tie
11	119-8561	1	Hose-Fuel
12	106-8150	2	Fitting-Straight
13	92-2379	4	Clamp-Hose
14	120-2235	1	Filter-Fuel
15	110-4109	1	Hose-Fuel
16	3290-378	1	Tie-Cable



Electrical System Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	122-1505	1	Harness-Wire	12	132-9600	1	Controller
1:12	32180-043	2	Resistor-120 Ohm	13	3229-3	4	Screw-CARR
1:13	32180-089	1	Cap-Plug, 3 Way	14	125-1360	1	Controller
1:14	121-8861	1	Fuse-Mini Blade, 2 Amp	16	321-8	4	Screw-HH
1:15	121-8865	2	Fuse-Mini Blade, 7.5 Amp	17	121-2761	1	Mount-Transmitter
1:16	121-8867	1	Fuse-Mini Blade, 15 Amp	18	3229-11	1	Screw-CARR
1:17	32180-179	1	Cover-Bussman	19	125-1270	1	Remote ASM
2	121-5159	1	Ignition Switch ASM	19:3	121-2906	1	Pin-Lanyard
2:2	121-5160	1	Nut-Hex	19:4	121-2908	6	Screw-PPH
2:3	121-5161	1	Nut-Face	19:12	125-1294	1	Backer-Gasket
2:4	121-5162	1	Set-Key, Ignition	19:13	125-1295	1	Gasket (HH-Small)
3	99-7430	4	Relay-Mini	20	32180-030	3	Clip-Tie
4	321-4	6	Screw-HH	21	122-0630	1	Red LED Indicator Lamp ASM
5	104-7201	15	Nut-HF	21:1	122-0634	1	Gasket-LED
6	125-5966	1	Cable-Battery, Negative	21:2	122-0633	1	Washer-Locking
7	3255-8	1	Washer-Lock	21:3	122-0632	1	Nut-Fixing
8	33104-020	1	Screw-HHF	25	106-9169	1	Screw-HWH
9	122-0629	1	Cable-Battery, Positive	26	3296-12	1	Nut-Lock, NI
10	1-513374	1	Meter-Hour				

Attachments and Accessories

For 44552TE Pro Force Debris Blower

Product Name	Model/Part
Tapered Nozzle Kit.....	119-6280
Rectangular Nozzle Kit	119-6281
Alignment Tool Asm	137-6616
Safety Chain Kit	139-3179
Spark Arrestor Screen	94-8157

Notes:



Count on it.