



<h2>Oil Drain Valve Kit</h2>	
Part No. 99-8923	INSTALLATION INSTRUCTIONS

Loose Parts

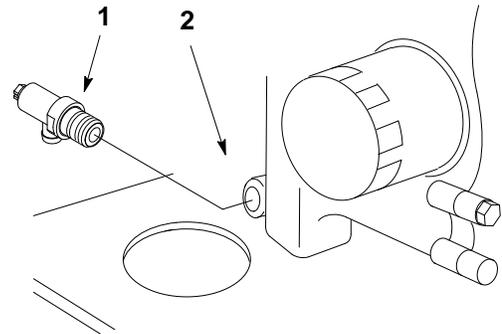
Note: Use the chart below to identify parts for assembly.

DESCRIPTION	QTY.	USE
O-Ring	1	Install Oil Drain Valve
Oil Drain Valve	1	

Installing Oil Drain Valve

Note: Install this kit when changing oil.

1. Locate and remove existing oil drain plug.
2. Install O-Ring onto oil drain valve (Fig. 1).
3. Backout clamping nut until it touches drain outlet (Fig.1).
4. Install oil drain valve into engine block. Install the drain outlet facing down. (Fig. 2).
5. Tighten clamping nut and torque to approximately 85-90 in-lbs (9.6-10.2 N•m) (Fig. 1).

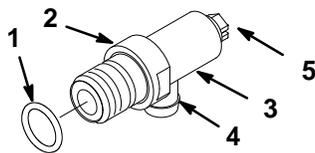


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Figure 2

1. Oil Drain Valve with O-Ring
2. Engine Block

IMPORTANT: Remember to fill engine with oil after oil drain valve is installed.



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Figure 1

1. O-Ring
2. Clamping Nut
3. Oil Drain Valve
4. Drain Outlet
5. Valve end

Operating Oil Drain Valve

1. Use either a flat screw driver, 3/8" wrench or 10mm wrench to open and close valve.
2. Rotate valve end clockwise to close valve. Rotate valve end counterclockwise to open valve.