



## LAWN & GARDEN TRACTOR

MODEL NO. 72071-200000001 & UP  
 MODEL NO. 72107-200000001 & UP  
 MODEL NO. 72116-200000001 & UP

**SET UP  
INSTRUCTIONS**

### Loose Parts

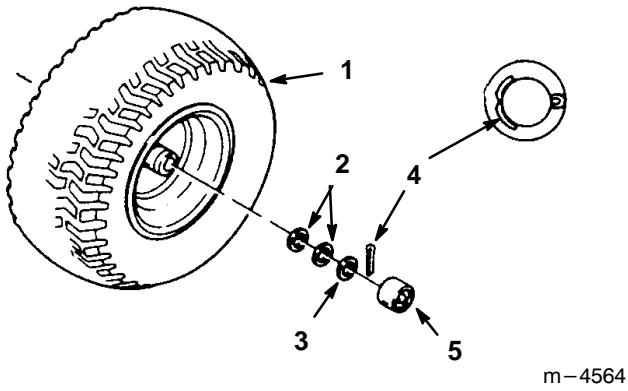
**Note:** Use the chart below to identify parts for assembly.

DESCRIPTION	QTY.	USE
Front Wheel	2	
Flat Washer-large OD	2	
Shim Washer	4	Install front wheels.
Dust Cover	2	
Cotter Pin	2	
Rear Wheel	2	
Wheel Bolt	10	Install rear wheels.
Steering Wheel	1	
Lock Washer 1/2"	1	
Nut 1/2"	1	Install steering wheel.
Logo Cover	1	
Seat	1	
Spacer-small ID	2	
Spacer-large ID	2	
Shoulder Bolt	2	Install the seat.
Knob	2	
Flat Washer	2	
Bolt 1/4-20 x 3/4"	2	
Wing Nut-plastic 1/4"	2	Attach battery cables.
Key	1	Use in ignition and "Key Choke" switches.
Operator's Manual	1	Read manual before operating tractor.

## Install Front Wheels

**Note:** If wheels are already installed, refer to Check Tire Pressure (below).

1. Slide wheel onto axle with valve stem in. (Fig. 1).
2. Wheel end play should be 0-.015" (0-.4 mm). Use shim washers (as required) and large OD flat washer for spacing on the axle. Insert cotter pin through the axle and bend the ends of the pin open (Fig. 1).
3. Push the dust cover (Fig. 1) onto the end of the axle so it snaps over washer.



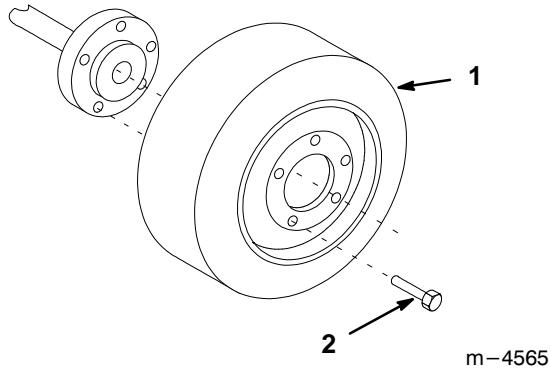
**Figure 1**

1. Wheel	3. Large OD flat washer
2. Shim washers (as required)	4. Cotter pin
	5. Dust cover

4. Repeat steps 1–3 on opposite side.
5. Grease the wheel bearings.

## Install Rear Wheels

1. Install wheel onto axle with valve stem to the inside (Fig. 2).
2. Torque wheel bolts to 75-80 ft-lb (105-112 N·m).



**Figure 2**

1. Wheel	2. Wheel bolts
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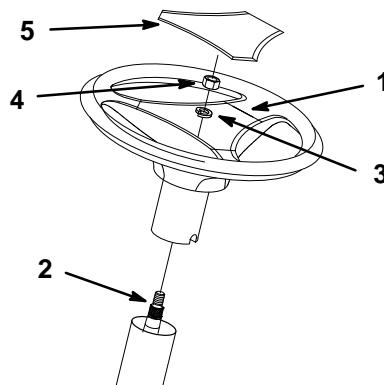
## Check Tire Pressure

Check front and rear tire pressure. See Operator's Manual for specification.

Pressure: 20 psi (138 kPa) front and rear.

## Install Steering Wheel

1. Position front wheels straight ahead.
2. Remove logo cover by releasing (3) latches from back side with screwdriver.
3. Line up center spoke toward the seat and position the steering wheel onto shaft spline (Fig. 3).
4. Secure steering wheel with lockwasher and nut (Fig. 3).
5. Torque steering wheel nut to 50 ft-lbs (37 N·m).
6. Snap logo cover into place (Fig. 3).



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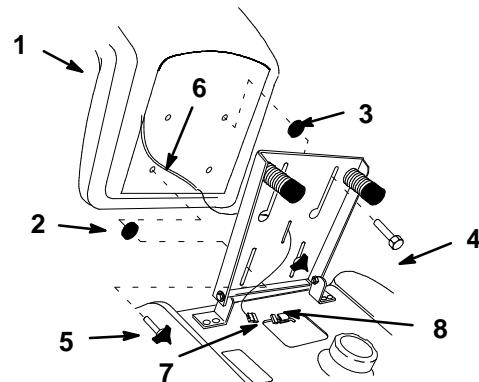
**Figure 3**

1. Center spoke	4. Nut
2. Shaft spline	5. Logo cover
3. Lock washer	

## Install Seat

**Note:** If the seat is already installed, proceed to Activate The Battery, page 4.

1. Install large ID spacer and shoulder bolts into rear holes of seat (Fig. 4).
2. Position the seat onto the seat base by inserting the two shoulder bolts through key hole openings at the end of both slots (Fig. 4).
3. Locate small ID spacer between seat and seat base, thread the knobs and flat washers into the front holes in the seat (Fig. 4). Adjust the seat and tighten the knobs.
4. Route seat switch wire and connector through center opening in the seat base. Push the seat switch connector fully into the wire harness connector (Fig. 4).
5. Secure the seat switch wire cable to the fender opening with wire clip (Fig. 4).



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**Figure 4**

1. Seat	5. Knob and flat washer
2. Spacer-small ID	6. Wire and connector
3. Spacer-large ID	7. Wire harness connector
4. Bolt and flat washer	8. Wire clip

## Activate the Battery

Bulk electrolyte with 1.260 specific gravity must be purchased from a local battery supply outlet.

1. Remove the battery from the tractor: refer to Operator's Manual, Removing the Battery.

**IMPORTANT: Be careful not to damage the long vent tube when removing the battery box.**

### **DANGER**

#### POTENTIAL HAZARD

- Battery electrolyte contains sulfuric acid which is a deadly poison and it causes severe burns.

#### WHAT CAN HAPPEN

- If you carelessly drink electrolyte you could die or if it gets onto your skin you will be burned.

#### HOW TO AVOID THE HAZARD

- Do not drink electrolyte and avoid contact with skin, eyes or clothing. Wear safety glasses to shield your eyes and rubber gloves to protect your hands.
- Fill the battery where clean water is always available for flushing the skin.
- Follow all instructions and comply with all safety messages on the electrolyte container.

2. Remove filler caps from the battery. Slowly pour electrolyte into each cell until the electrolyte level is up to the lower part of the tube (Fig. 5).

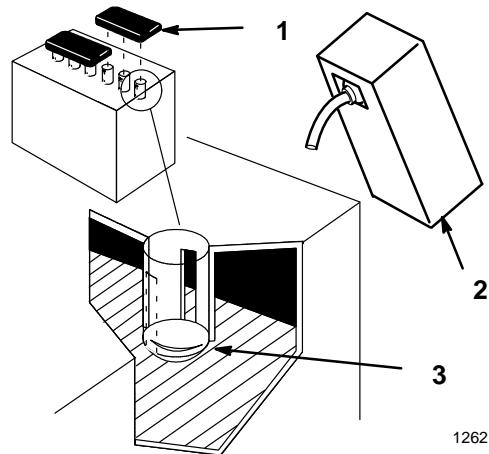


Figure 5

1. Filler caps
2. Electrolyte
3. Lower part of the tube

3. Leave the covers off and connect a 3 to 4 amp battery charger to the battery posts (Fig. 6). Charge the battery at a rate of 4 amperes or less for 4 hours (12 volts).

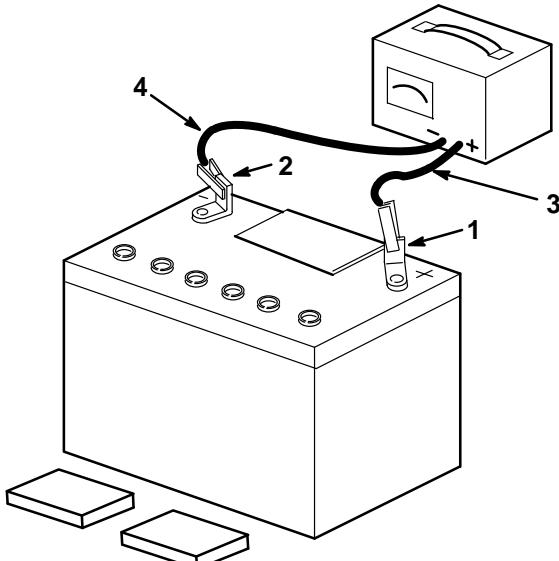


Figure 6

1. Positive post
2. Negative post
3. Charger red (+) wire
4. Charger black (-) wire



## WARNING

### POTENTIAL HAZARD

- Charging battery produces gasses.

### WHAT CAN HAPPEN

- Battery gasses can explode.

### HOW TO AVOID THE HAZARD

- Keep cigarettes, sparks and flames away from battery.

## Check Safety System

Refer to the Operator's Manual, Checking Safety System.

## Test Drive the Tractor

Make sure all electrical and mechanical systems are operating properly.

4. When the battery is fully charged, disconnect the charger from the electrical outlet then from the negative and positive battery posts (Fig. 6).
5. Slowly pour electrolyte into each cell until the level is once again up to the "UPPER" line on the battery case (Fig. 5) and install covers.
6. Install the battery in the tractor and connect cables with (2) 1/4 x 3/4" bolts and (2) 1/4" plastic wing nuts: refer to the Operator's Manual, Installing the Battery.

## Crankcase Oil

Check the engine oil level, refer to the Operator's Manual, Engine Oil. If necessary, add only enough oil to raise the level to the "FULL" mark on the dipstick.

**Note:** Slide the oil dipstick fully into the filler tube, do not thread onto fill tube.

## Lubricate the Tractor

Refer to the Operator's Manual, Greasing and Lubrication.

If equipped with Power Lift, check reservoir level, fill with Dexron Type II.

*Set Up Instructions*

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*Set Up Instructions*

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