



Form No. 3431-288 Rev A

**Count on it.**

# Parts Catalog

## **27-inch Rear Roller Brush Kit** **Reelmaster® 3100-D or 7000-D Series DPA** **Cutting Unit**

Model No. 137-5993



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

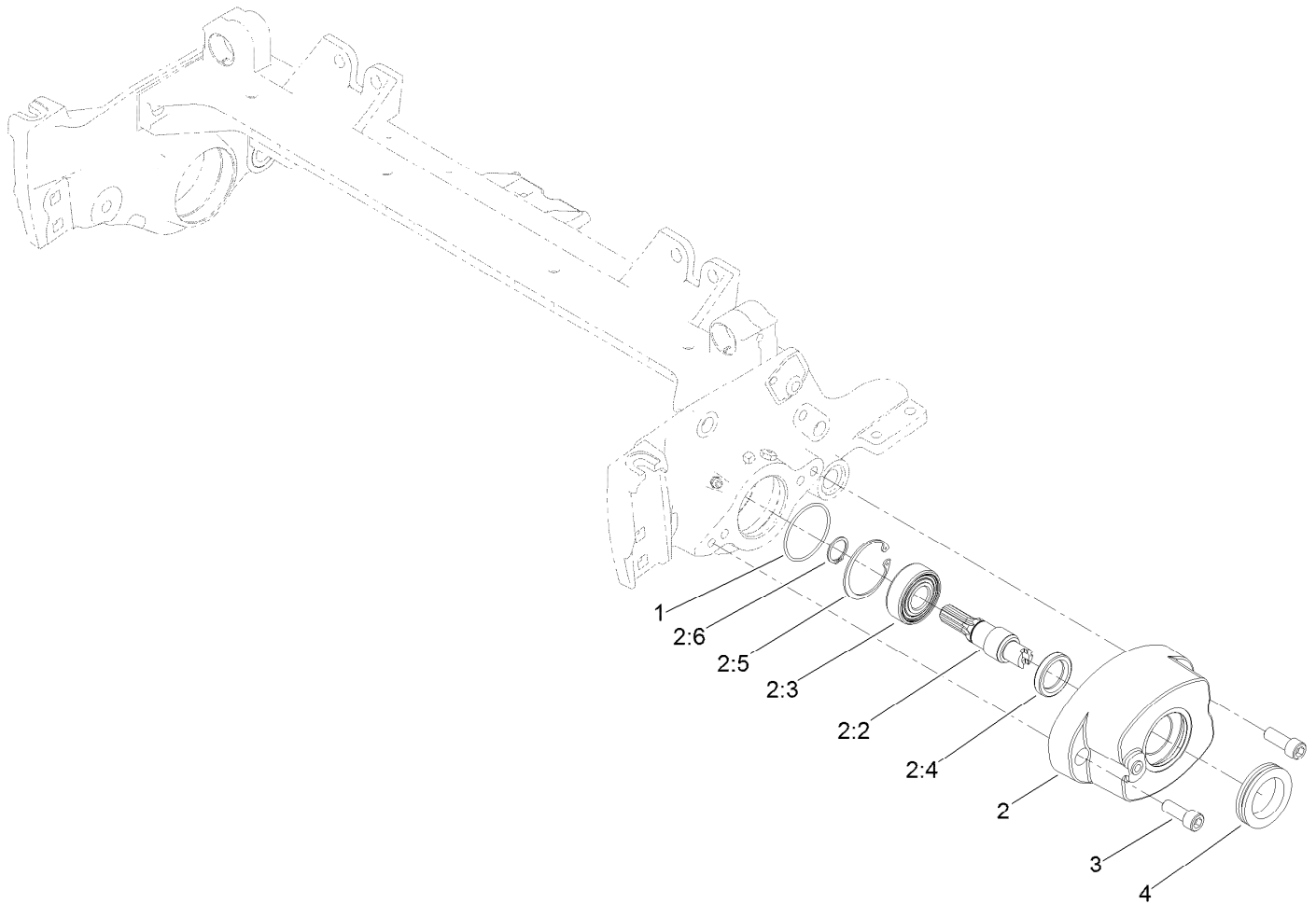
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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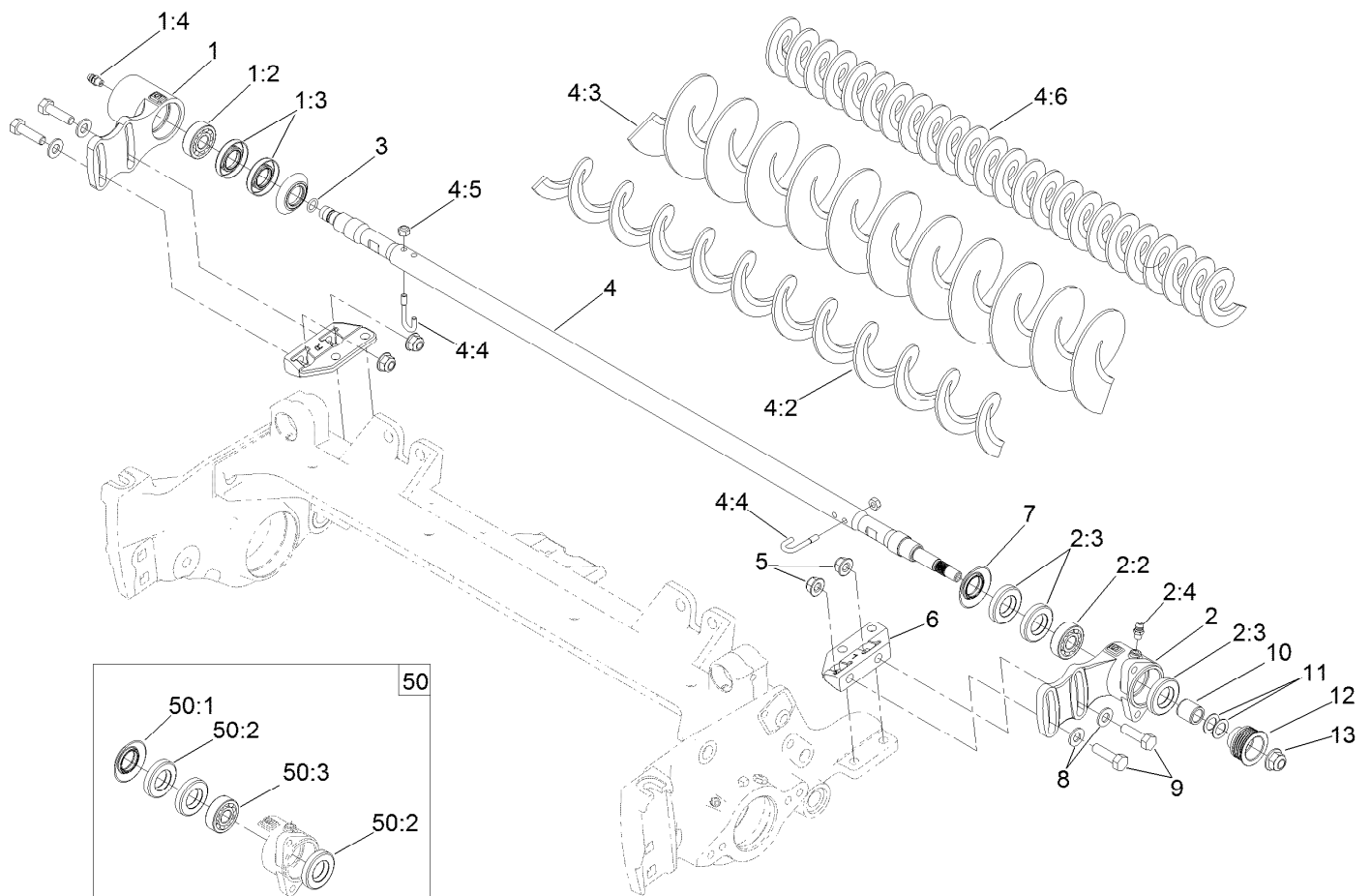
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Belt, Idler and Driver Assembly ..... 6



## Drive Assembly

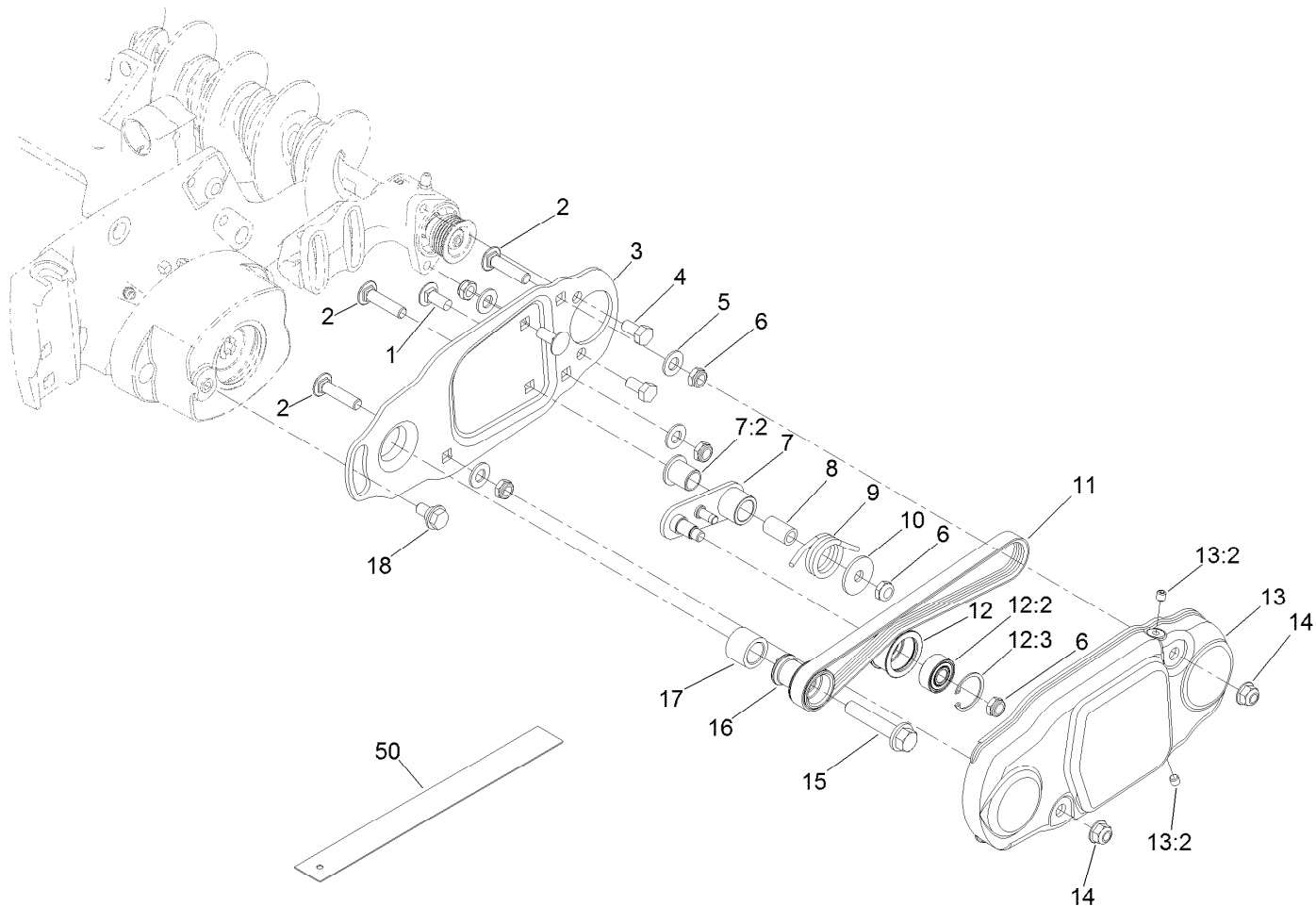
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|---------------------|
| 1           | 112-6967           | 1           | O-Ring              |
| 2           | 108-4201           | 1           | Bearing Housing ASM |
| 2:2         | 108-4234           | 1           | Shaft-Drive         |
| 2:3         | 93-2559            | 1           | Bearing-Ball        |
| 2:4         | 107-7795           | 1           | Seal-Grease         |
| 2:5         | 32120-62           | 1           | Ring-Retaining      |
| 2:6         | 32120-72           | 1           | Ring-Snap           |
| 3           | 3274-7             | 2           | Screw-HSH           |
| 4           | 240-7              | 1           | Grommet-Rubber      |



## Roller Brush Assembly

| Ref. | Part Number | Qty. | Description                 | Ref. | Part Number | Qty. | Description                      |
|------|-------------|------|-----------------------------|------|-------------|------|----------------------------------|
| 1    | 108-4496    | 1    | Housing-Bearing, Non Driven | 5    | 104-8300    | 4    | Nut-HF, NI                       |
| 1:2  | 95-0707     | 1    | Bearing-Aligning, Self      | 6    | 108-4480    | 2    | Bracket-Mounting                 |
| 1:3  | 106-8530    | 2    | Seal-Grease                 | 7    | 108-4172    | 2    | Seal-Excluder                    |
| 1:4  | 302-5       | 1    | Fitting-Grease              | 8    | 94-6936     | 4    | Washer-Hardened                  |
| 2    | 108-4495    | 1    | Housing-Bearing, Driven     | 9    | 322-16      | 4    | Screw-HH                         |
| 2:2  | 95-0707     | 1    | Bearing-Aligning, Self      | 10   | 108-4491    | 1    | Spacer                           |
| 2:3  | 106-8530    | 3    | Seal-Grease                 | 11   | 112-6957    | 2    | Washer-Hardened                  |
| 2:4  | 302-5       | 1    | Fitting-Grease              | 12   | 115-0821    | 1    | Pulley-Driven, RRB (5-Rib)       |
| 3    | 107-8844    | 1    | O-Ring                      | 13   | 104-8301    | 1    | Nut-HF, NI                       |
| 4    | 115-0811    | 1    | Roller Brush ASM (27In)     | 50   | 110-4086    | 1    | Groomer/RRB Bearing And Seal Kit |
| 4:2  | 115-0813    | 1    | Brush-Roller                | 50:1 | 95-0707     | 1    | Bearing-Aligning, Self           |
| 4:3  | 115-0838    | 1    | Brush-Roller (High HOC) ●   | 50:2 | 106-8530    | 3    | Seal-Grease                      |
| 4:4  | 105-9632    | 2    | Bolt-J                      | 50:3 | 108-4172    | 1    | Seal-Excluder                    |
| 4:5  | 3296-2      | 2    | Nut-Lock, NI                |      |             |      |                                  |
| 4:6  | 137-0844    | 1    | HD Brush-Rear Roller (27In) |      |             |      |                                  |

● Optional Equipment



## Belt, Idler and Driver Assembly

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 3230-23     | 2    | Screw-CARR          |
| 2    | 112-6950    | 3    | Screw-CARR          |
| 3    | 115-0814-03 | 1    | Plate-Brush, 7 Inch |
| 4    | 322-2       | 2    | Screw-HH            |
| 5    | 3256-45     | 4    | Washer-Flat         |
| 6    | 3296-47     | 6    | Nut-Lock, NI        |
| 7    | 115-0834    | 1    | Idler Arm ASM       |
| 7:2  | 125-8775    | 1    | Bushing-Flange      |
| 8    | 115-0826    | 1    | Spacer-Idler        |
| 9    | 115-0839    | 1    | Spring-Idler        |
| 10   | 5-4460      | 1    | Washer-Pivot        |
| 11   | 115-0833    | 1    | Belt-Brush, 7 Inch  |

| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 12   | 114-9397    | 1    | Idler Pulley ASM |
| 12:2 | 110-1701    | 1    | Bearing          |
| 12:3 | 32151-60    | 1    | Ring-Snap        |
| 13   | 115-0830    | 1    | Brush Cover ASM  |
| 13:2 | 108-0989    | 2    | Screw-Set        |
| 14   | 104-8300    | 2    | Nut-HF, NI       |
| 15   | 66-9302     | 1    | Screw-HHF, Whiz  |
| 16   | 115-0832    | 1    | Pulley-Driver    |
| 17   | 108-4477    | 1    | Spacer           |
| 18   | 27-0411     | 1    | Screw-Shoulder   |
| 50   | 114-5446    | 1    | Tool-Alignment ● |

● Optional Equipment

**Notes:**



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