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48" Side Discharge Cutting Unit

For Wheel Horse® Garden Tractor

Model No. 78361—9900001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

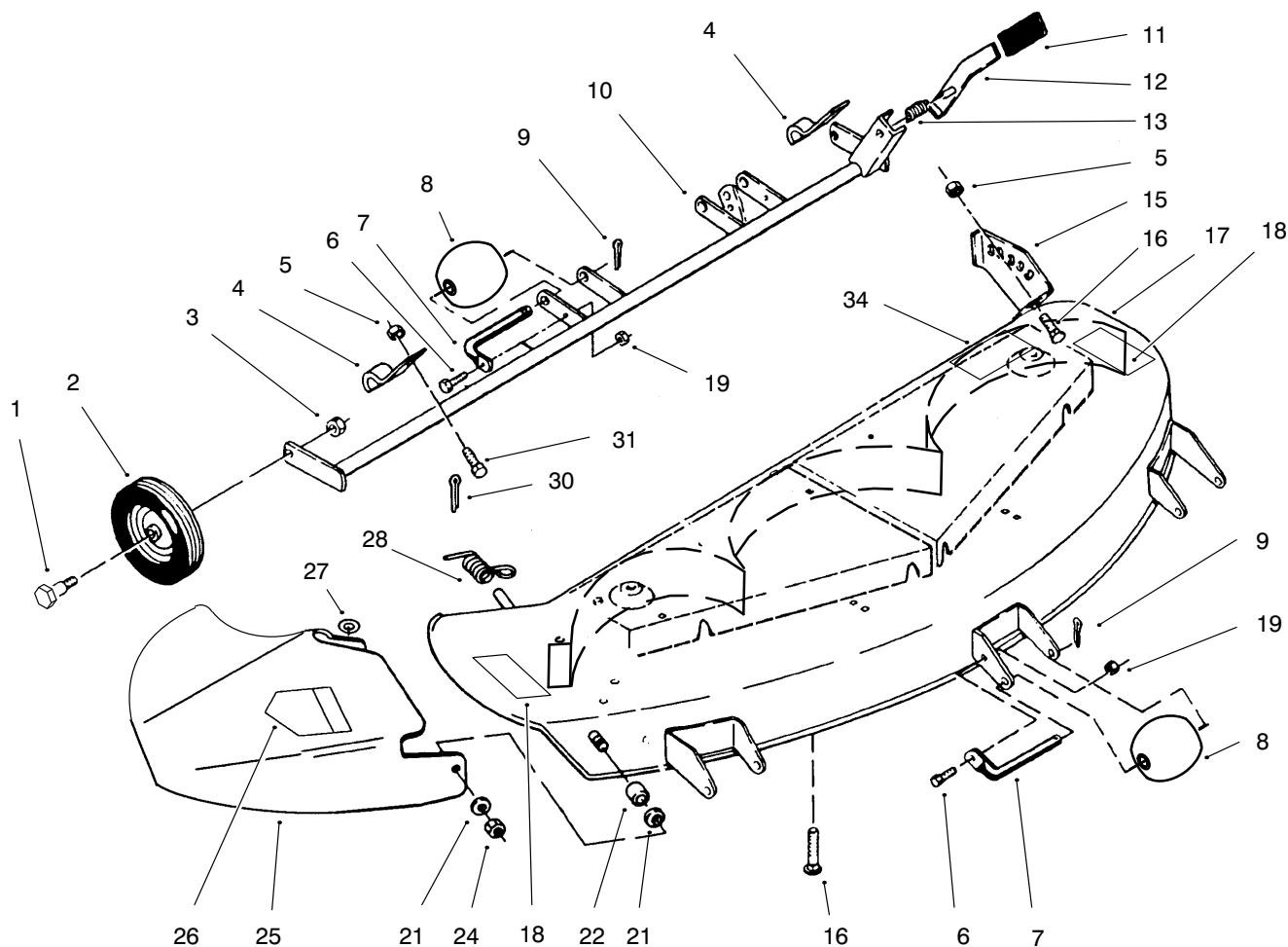
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

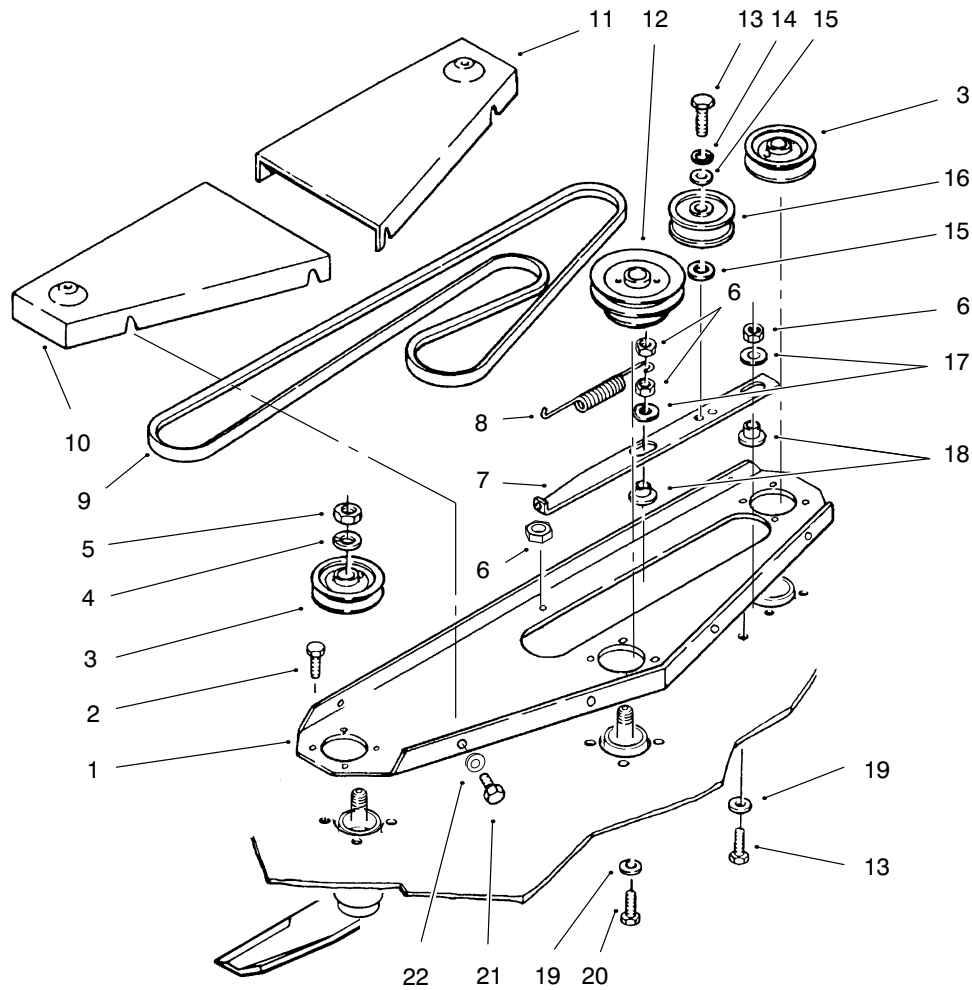
Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	INC	incorporated
ASM	assembly	LH	left hand
CARR	carriage	NI	nylon insert
DEG	degrees	PPH	Phillips pan head
FH	flat head	PTH	Phillips truss head
GA	gauge	PTO	power take off
HF	hex flange	RH	right hand
HH	hex head	SFH	slotted fillister head
HHF	hex head flange	SHH	slotted hex head
HLH	hex lag head	SQH	square head
HJ	hex jam	SHWH	slotted hex washer head
HOC	height-of-cut	SPH	slotted pan head
HS	hex socket	SRH	slotted round head
HSBH	hex socket button head	STD	standard
HSFH	hex socket flat head	TAP	self tapping
HSH	hex socket head	TTH	Torx truss head
HWH	hex washer head	WH	wing head
HWHTF	hex washer head thread forming		



Deck Assembly

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	5188	Screw – HSH	2	18	92-7108	(Incl. Ref. #18)	1
2	110506	Wheel	2	19	3296-42	Nut – Lock	5
3	32146-2	Nut – Lock	2	21	93-1633	Washer – Nylon	2
4	110837-03	Clamp	2	22	116080	Bushing	1
5	3296-39	Nut – Lock	4	24	9152366	Nut – Jam	1
6	321-4	Screw – HH	5	25	99-3708	Chute Assembly (Incl. Ref. #26)	1
7	110847	Shaft – Roller	5	26	93-1122	Decal – Danger	1
8	94-1599	Roller	5	27	3256-26	Washer – Flat	1
9	3272-21	Pin – Cotter	5	28	93-1630	Spring	1
10	98-1738-01	Support – Gage Wheel	1	30	3272-10	Pin – Cotter	1
11	103712	Grip	1	31	3231-25	Screw – Carriage	4
12	115213-01	Lever	1	34	106753	Decal – Height of Cut & Belt Routing	1
13	101853	Spring – Compression	1				
15	102654-01	Quadrant	1				
16	3231-2	Screw – Carriage	3				
17	94-9769	Deck – Assembly	1				

* Not Illustrated

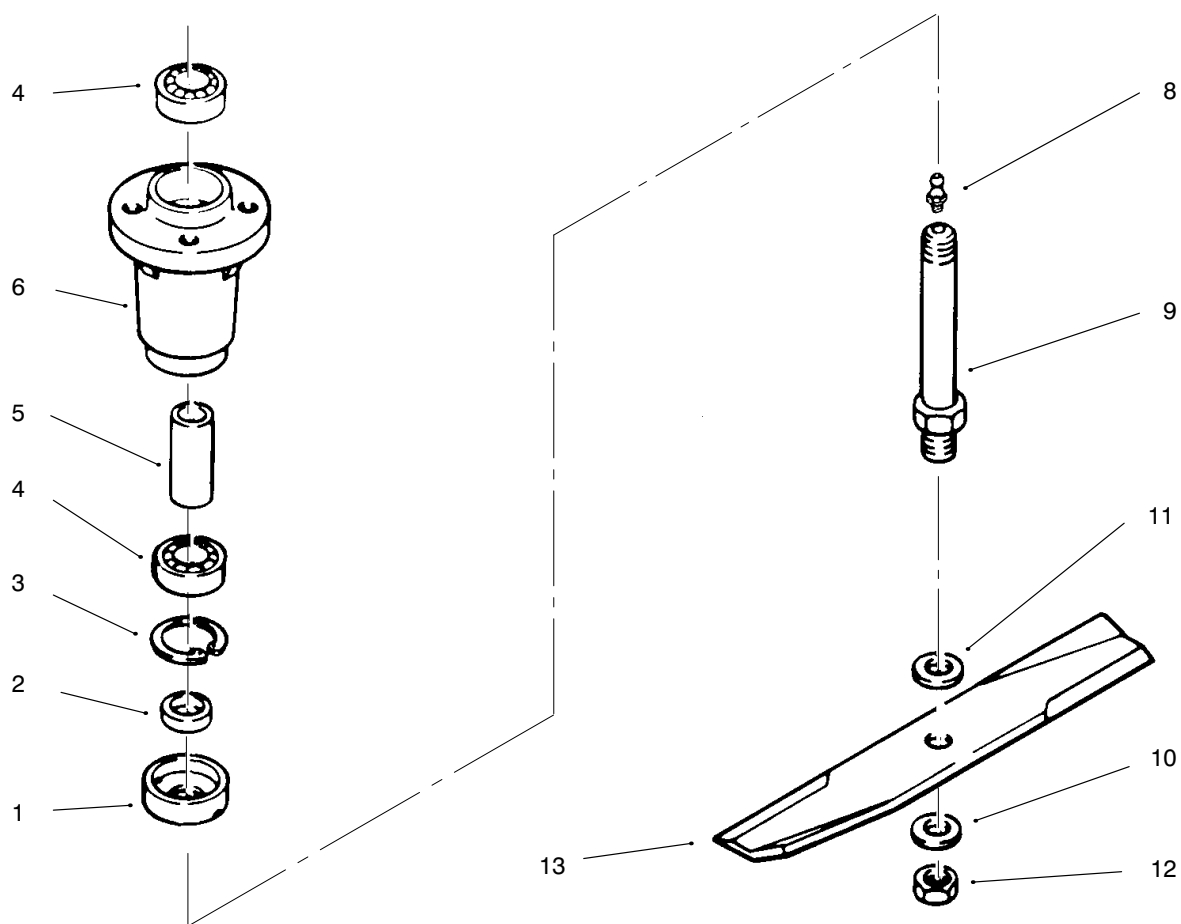


Belt Assembly

Ref. No.	Part No.	Description	No. Used
1	94-1807-01	Plate - Reinforcement	1
2	9080326	Screw - HH	12
3	110146	Pulley - Drive	2
4	3253-8	Washer - Lock	3
5	3220-6	Nut - Jam	3
6	3296-39	Nut - Lock	4
7	106120	Bar - Idler Support	1
8	100071	Spring - Extension	1
9	1594	Belt - V	1
10	107026-01	Cover - Belt R.H.	1
11	107027-01	Cover - Belt L.H.	1

Ref. No.	Part No.	Description	No. Used
12	110147	Pulley - Center	1
13	323-7	Screw - HH	2
14	3253-21	Washer - Spring Lock	1
15	3256-24	Washer - Flat	2
16	93-1622	Pulley - Flat Idler	1
17	107675	Washer - Rubber	2
18	107674	Spacer - Bushing	2
19	2844	Washer - Flat	2
20	323-9	Screw - HH	1
21	46-8560	Screw - Tap	8
22	3255-7	Washer - Lock	8

* Not Illustrated

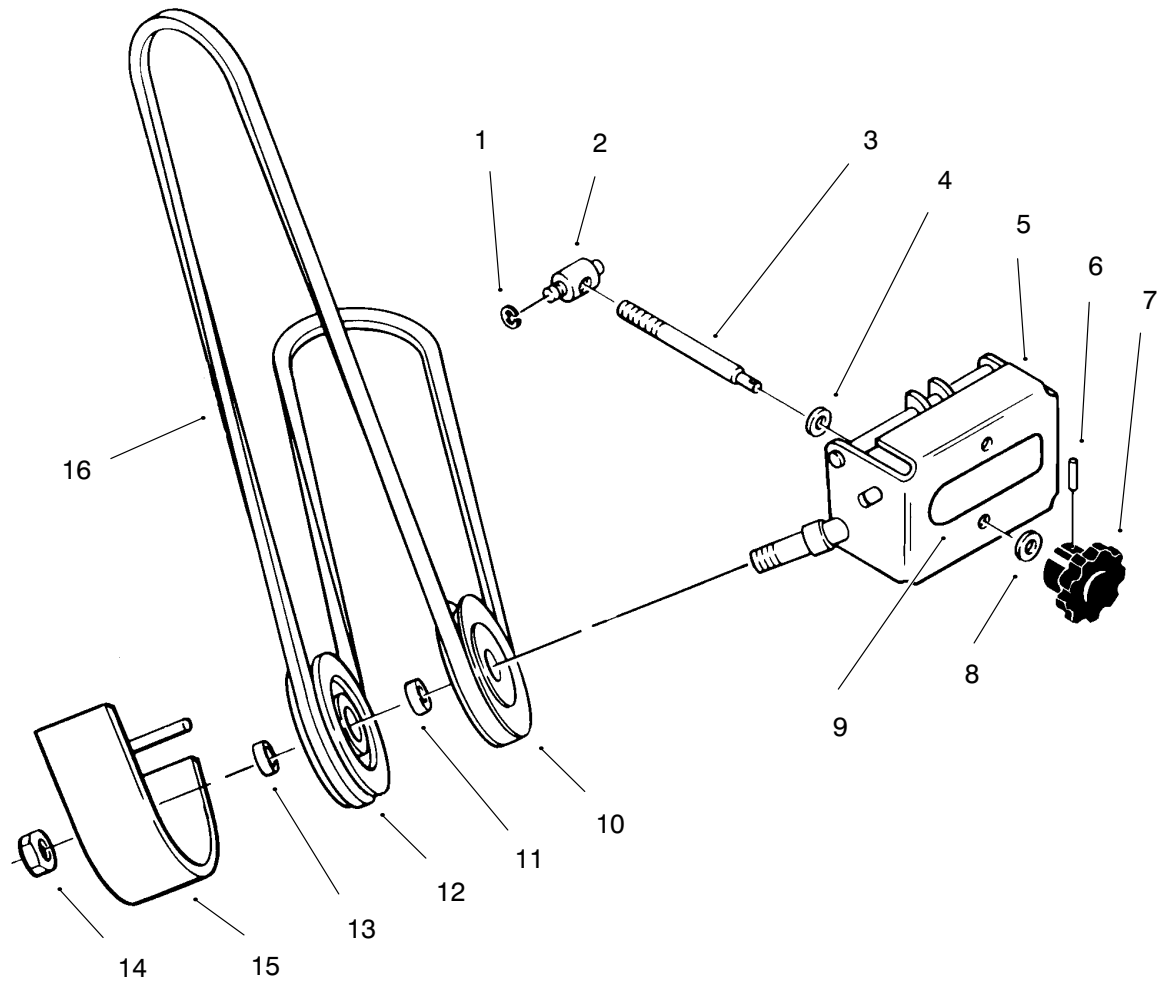


Spindle Assembly

Ref. No.	Part No.	Description	No. Used
1	106067	Cup - Flat	3
2	106068	Spacer	3
3	32120-42	Ring - Retaining	3
4	109966	Bearing - Ball	6
5	116085	Tube	3
6	114568	Housing - Spindle	3
8	302-5	Fitting - Grease	3

Ref. No.	Part No.	Description	No. Used
9	112674	Shaft - Spindle	3
10	9202574	Washer - Flat	3
11	3256-28	Washer - Flat	3
13	106637	Set - Blade, 16"	1
12	3220-7	Nut - Jam	3
*	110172	Spindle Assembly (Inc. Ref.# 1-9)	

* Not Illustrated

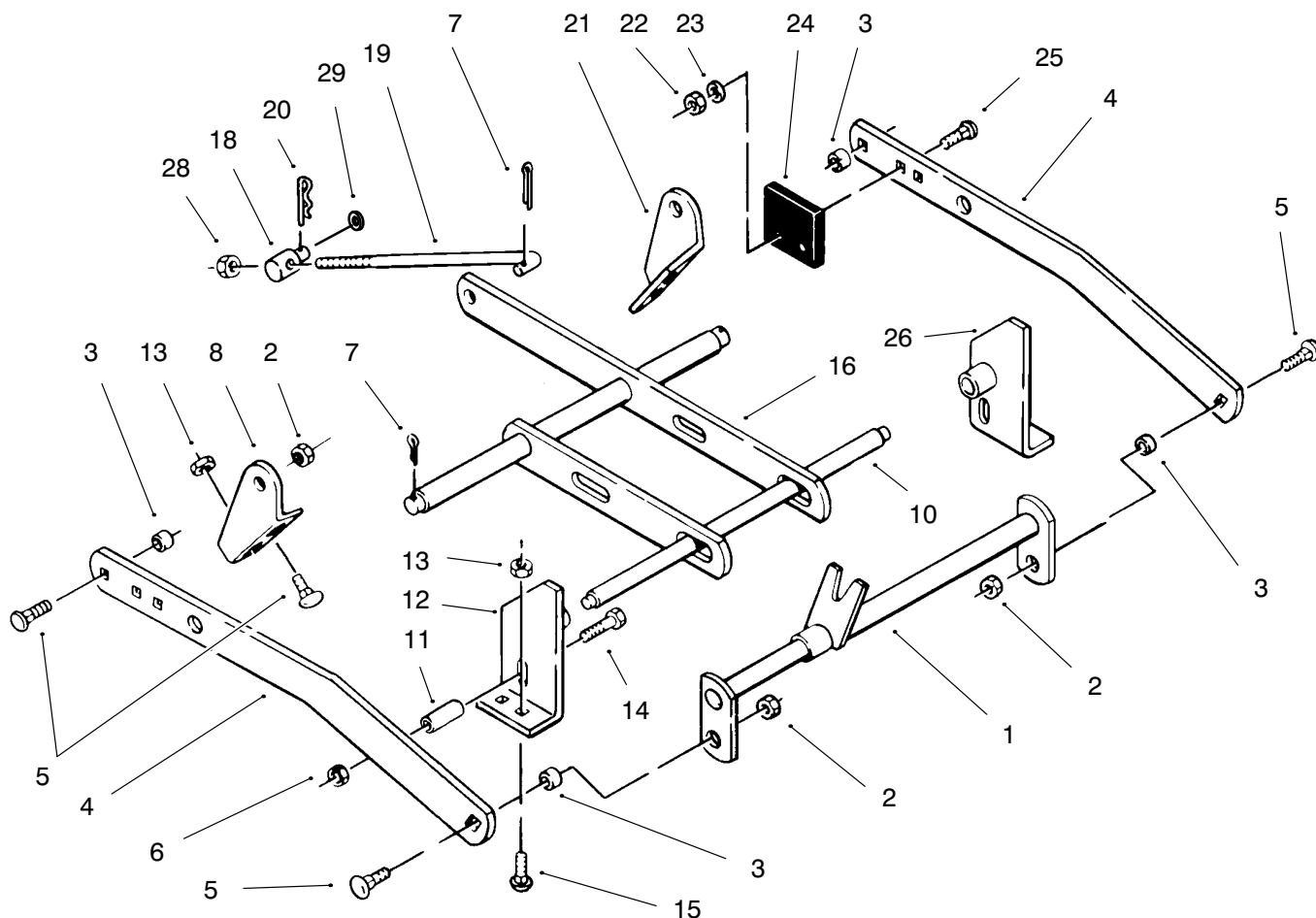


Idler Assembly

Ref. No.	Part No.	Description	No. Used
1	105797	Ring – Retaining	2
2	101708	Trunnion	1
3	101842	Rod – Adjustment	1
4	3256-24	Washer – Flat	1
5	101728-01	Support – Idler	1
6	933156	Pin – Spiral	1
7	101851	Knob – Adjusting	1
8	108571	Washer – Spring Lock	1
9	92-8747	Decal – Attach-a-Matic	1

Ref. No.	Part No.	Description	No. Used
10	92-7103	Pulley – V-Idler	1
11	101734	Spacer	1
12	104975	Pulley – Flat Idler	1
13	101757	Spacer	1
14	9150076	Nut – Lock	1
15	102582-01	Cover – Belt	1
16	94-2501	Belt – Drive	1
*	101657	Front Idler Assembly (Inc. Ref. #1-8 & 10-15)	1

* Not Illustrated



Lift Assembly

Ref. No.	Part No.	Description	No. Used
1	101758-01	Hitch	1
2	102809	Nut - HHF	4
3	111044	Spacer	4
4	101777-01	Bar - Draft	2
5	3231-25	Screw - Carriage	8
6	3296-48	Nut - Lock	2
7	3272-12	Pin - Cotter	3
8	101776-01	Bracket - R.H.	1
10	102570-01	Shaft - Leveler	1
11	9793604	Stop	2
12	102574-01	Bracket - R.H.	1
13	3296-39	Nut - Lock	8
14	3232-3	Screw - Carriage	2

Ref. No.	Part No.	Description	No. Used
15	3231-2	Screw - Carriage	4
16	98-1734-01	Leveler	1
18	94-7802	Trunnion	1
19	98-1736	Rod - Adjusting	1
20	9335124	Hairpin	1
21	101775-01	Bracket - L.H.	1
22	3296-29	Nut - Lock	4
23	3256-3	Washer - Flat	4
24	102322	Stop - Rubber	2
25	3230-3	Screw - Carriage	4
26	102575-01	Bracket - L.H.	1
28	3296-23	Nut - Hex Lock	1
29	3256-26	Washer - Flat	1

Miscellaneous Assembly

Ref. No.	Part No.	Description	No. Used
2	3230-18	Screw-CARR	4
3	3296-29	Nut-Lock	4

Ref. No.	Part No.	Description	No. Used