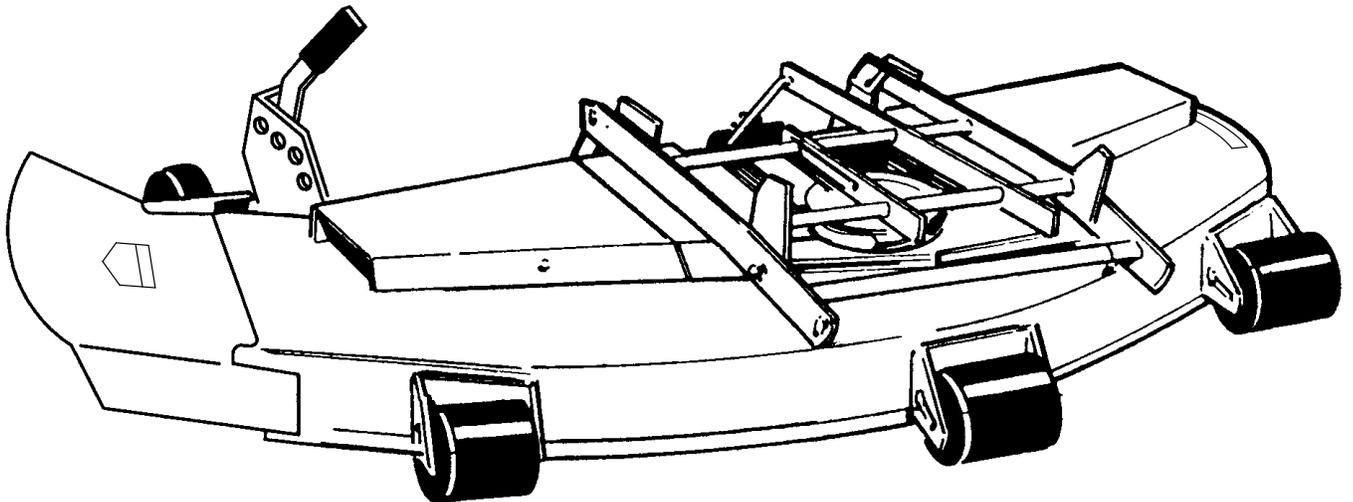




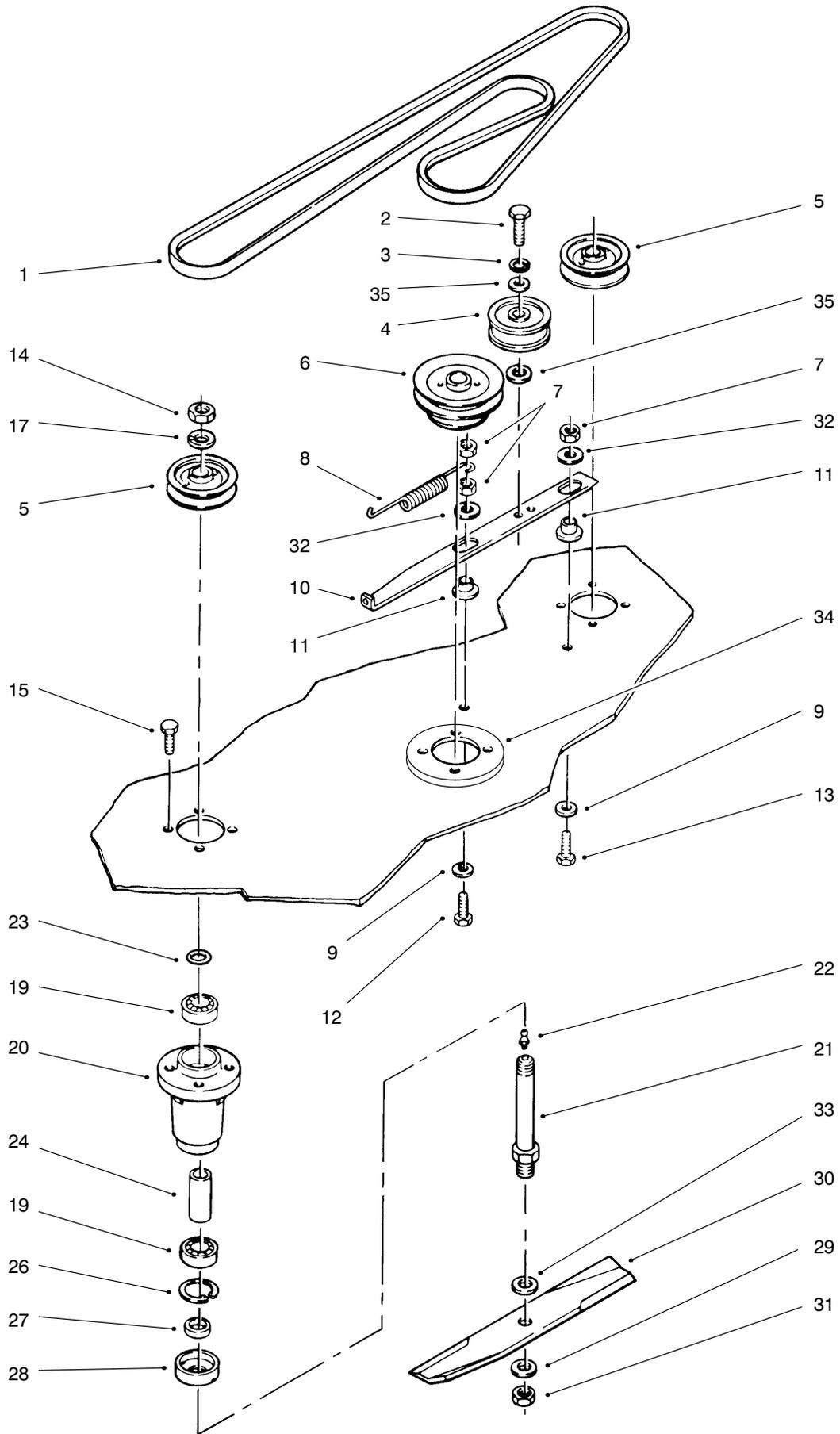
MODEL NO. 78345-9900001 & UP

PARTS
CATALOG

WHEEL HORSE®
42" Rotary Cutting Unit



BELT & SPINDLE ASSEMBLY



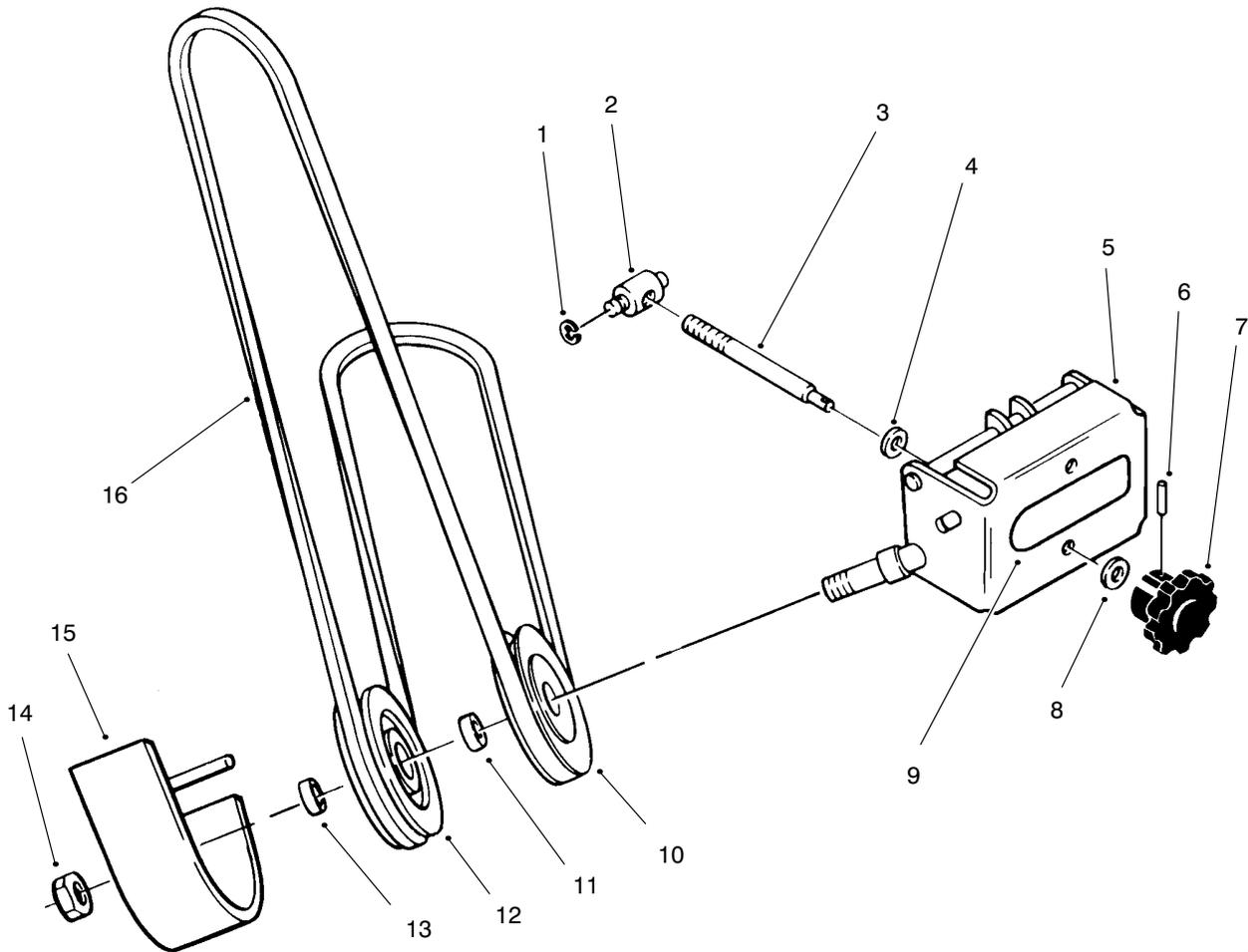
BELT & SPINDLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	6738	Belt – Spindle	1	17	3253-8	Washer – Lock	3
2	323-7	Bolt	1	19	109966	Bearing – Ball	6
3	3253-21	Washer – Lock	1	20	114568	Housing – Spindle	3
4	92-7101	Pulley – Flat Idler	1	21	112674	Shaft – Spindle	3
5	109967	Pulley – Outside)	2	22	302-5	Fitting – Grease	3
6	110148	Pulley – Center	1	23	971015	O-Ring	3
7	3296-39	Nut – Lock.	3	24	116085	Spacer	3
8	100071	Spring	1	26	32120-42	Ring – Internal Snap	3
9	2844	Washer – Special	2	27	106068	Spacer – Blade	3
10	106120	Bar– Idler Support	1	28	106067	Cup – Spindle	3
11	107674	Spacer – Bushing	2	29	3256-28	Washer – Special	3
12	323-9	Bolt	1	30	106636	Kit – Blade Set Of 3	1
13	323-7	Bolt	1	31	3220-7	Nut – Jam	3
14	3220-6	Nut – Jam	3	32	107675	Washer – Special	2
15	9080326	Bolt – Eslok	12	33	9202574	Washer – Special	3
16	110172	Spindle Assembly (Incl. Ref.# 19-28)	3	34	106117	Plate – Spindle	1
				35	3256-24	Washer	2

CUTTING UNIT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	88-2740	Deck - Assembly (Incl. Ref. #2 & 8)	1
2	92-7108	Decal - Danger	2
3	107029-01	Cover - Belt L.H.	1
4	99-3708	Chute Assembly (Incl. Ref. #5)	1
5	93-1122	Decal - Danger	1
7	106748	Decal - Height & Belt	1
8	115062	Baffle - Deck R.H.	1
	115063	Baffle - Deck L.H.	1
9	9266714	Bolt	8
11	9152366	Nut	1
12	94-1599	Roller	5
13	3272-21	Pin - Cotter	5
14	110847-03	Shaft - Roller	5
15	321-4	Bolt	5
16	3296-42	Nut - Lock	5
17	102654-01	Quadrant	1

Ref. No.	Part No.	Description	No. Used
19	3231-2	Bolt - Carriage	2
22	110506	Wheel	2
23	5188	Bolt - Shoulder	2
24	32146-2	Nut - Eslok	2
25	110837-03	Bracket - Pivot	2
27	3231-25	Bolt - Carriage	4
28	3296-39	Nut - Lock	7
33	98-1732-01	Support - Gage Wheel	1
34	101853	Spring	1
35	115229-01	Lever	1
36	103712	Grip	1
40	107028-01	Cover - Belt R.H.	1
46	3272-10	Pin - Cotter	1
47	93-1631	Spring - Compression	1
48	93-1633	Washer - Nylon	2
49	116080	Bushing	1
50	323-34	Bolt	1



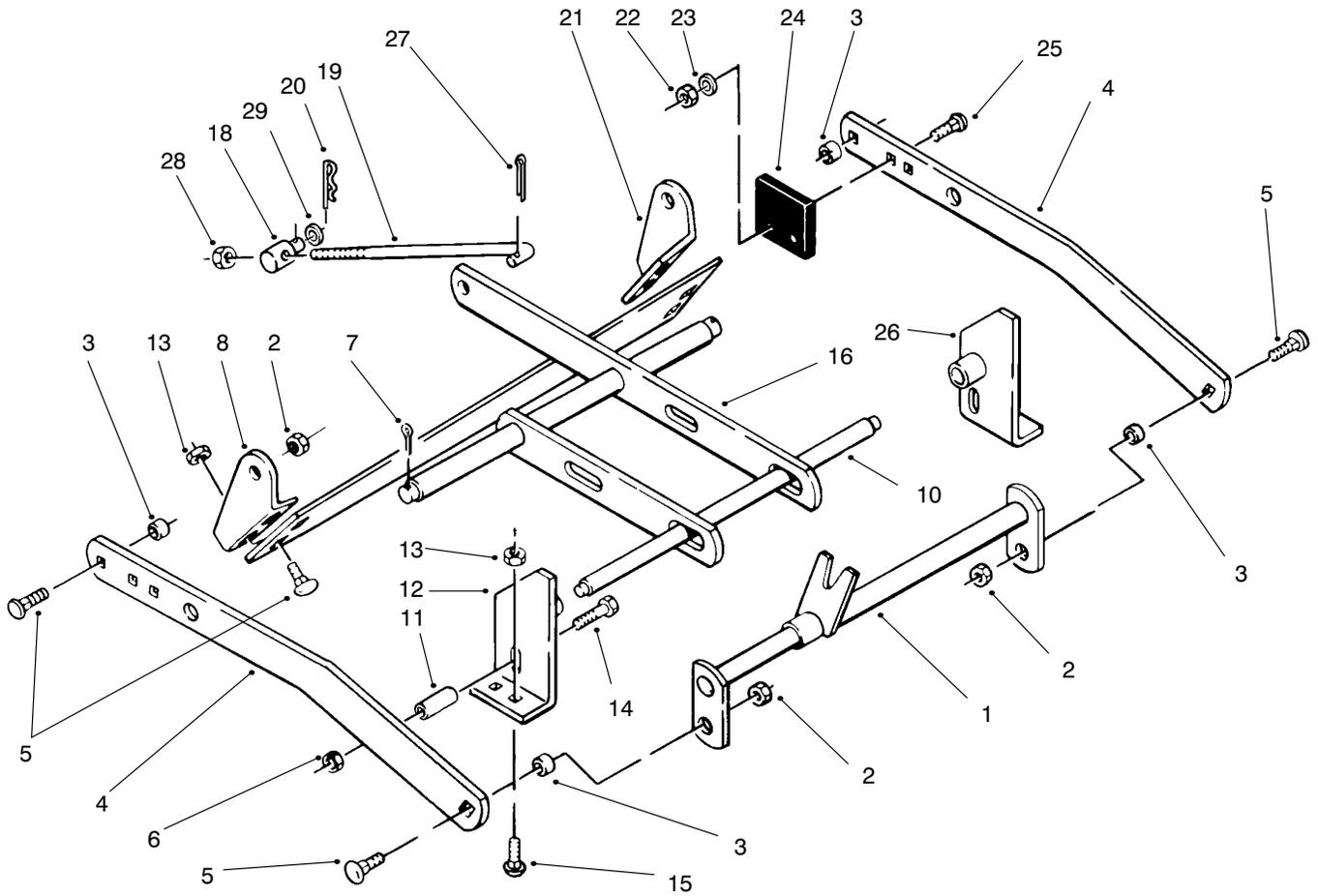
C-1850

IDLER ASSEMBLY NO. 101657

Ref. No.	Part No.	Description	No. Used
1	105797	E-Ring	2
2	101708	Trunnion	1
3	101842	Rod - Adjustment	1
4	3256-24	Washer	1
5	101728-01	Support - Front	1
6	933156	Pin - Spirol	1
7	101851	Knob - Adjusting	1
8	108571	Spring - Washer	1
9	92-8747	Decal - Attach-a-Matic	1

Ref. No.	Part No.	Description	No. Used
10	92-7103	Pulley - V-Idler	1
11	101734	Spacer - Inner	1
12	104975	Pulley - Flat Idler	1
13	101757	Spacer - Outer	1
15	102582-01	Cover - Belt	1
14	9150076	Nut - Eslok	1
16	94-2501	Belt - Drive	1
*	101657	Front Idler Assembly (Incl. Ref. #1-8 & 10-15)	1

* Not Illustrated



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LIFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	101758-01	Hitch	1	16	98-1734-01	Leveler	1
2	102809	Nut	4	18	94-7802	Trunion	1
3	111044	Spacer	4	19	98-1736	Rod - Lift	1
4	101777-01	Bar - Draft	2	20	9335124	Hairpin	1
5	3231-25	Bolt - Carriage	8	21	102429-01	Bracket - Left Rear	1
6	3296-48	Nut - Lock	2	22	3296-29	Nut - Lock.	4
7	3272-12	Pin - Cotter	2	23	3256-3	Washer	4
8	102430-01	Bracket - Rt. Rear	1	24	102322	Bumper - Rubber	2
10	102570-01	Shaft - Front	1	25	3230-3	Bolt - Carriage	4
11	9793604	Spacer - Transport Stop	2	26	102575-01	Bracket - Left Front	1
12	102574-01	Bracket - Rt. Front	1	27	3272-12	Pin - Cotter	1
13	3296-39	Nut - Lock	8	28	3296-23	Nut - Lock	1
14	3232-3	Bolt	2	29	3256-26	Washer - Flat	1
15	3231-2	Bolt - Carriage	4				

