FORM NO. 3323–183

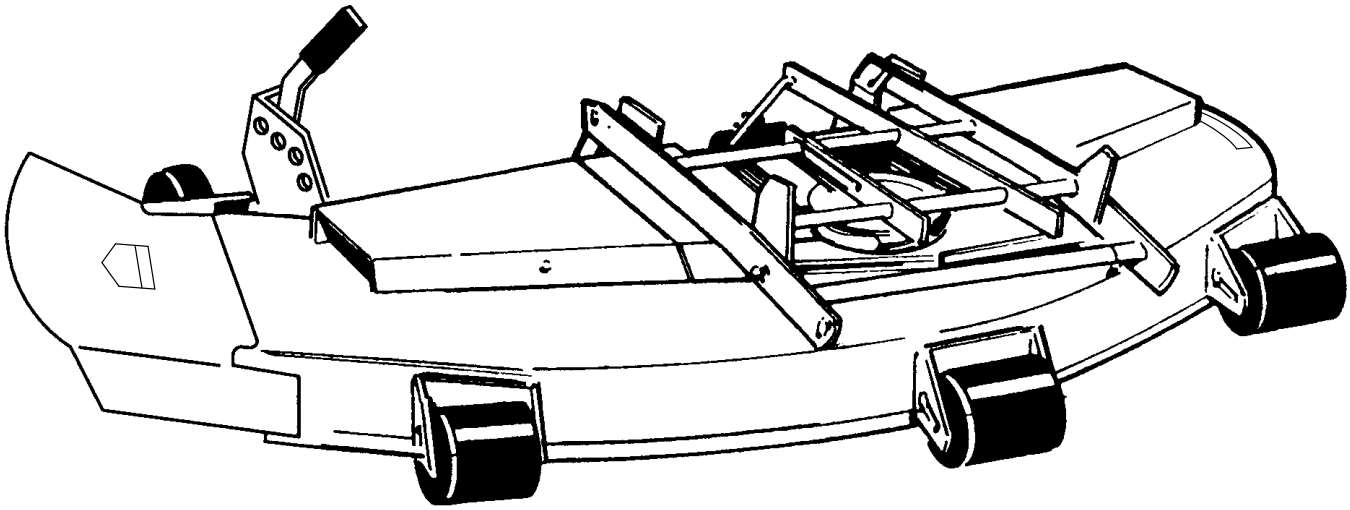
TORO®

MODEL NO. 78345–9900001 & UP

PARTS CATALOG

WHEEL HORSE®

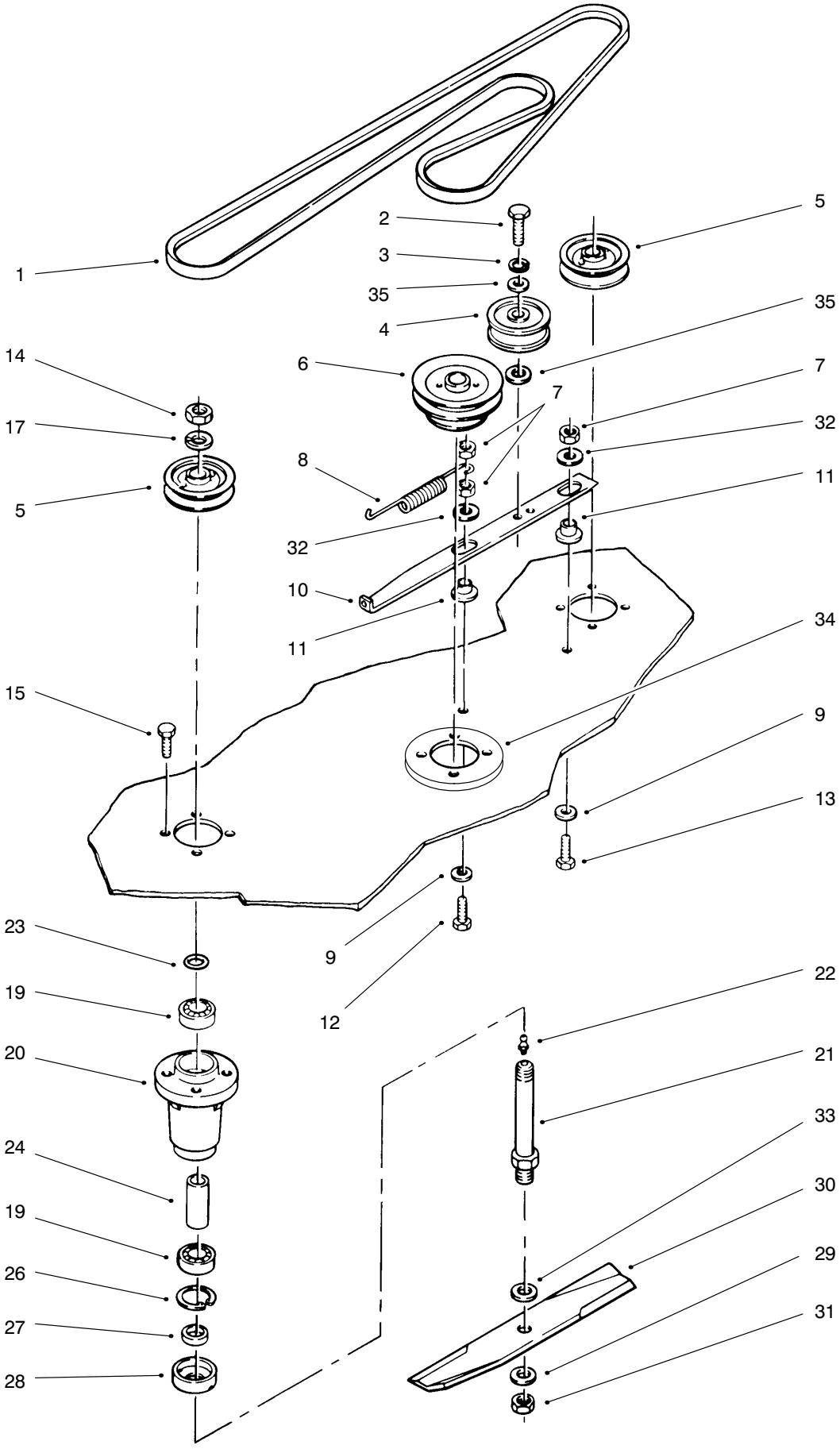
42” Rotary Cutting Unit



© The TORO Company – 1999
All Rights reserved

TPS

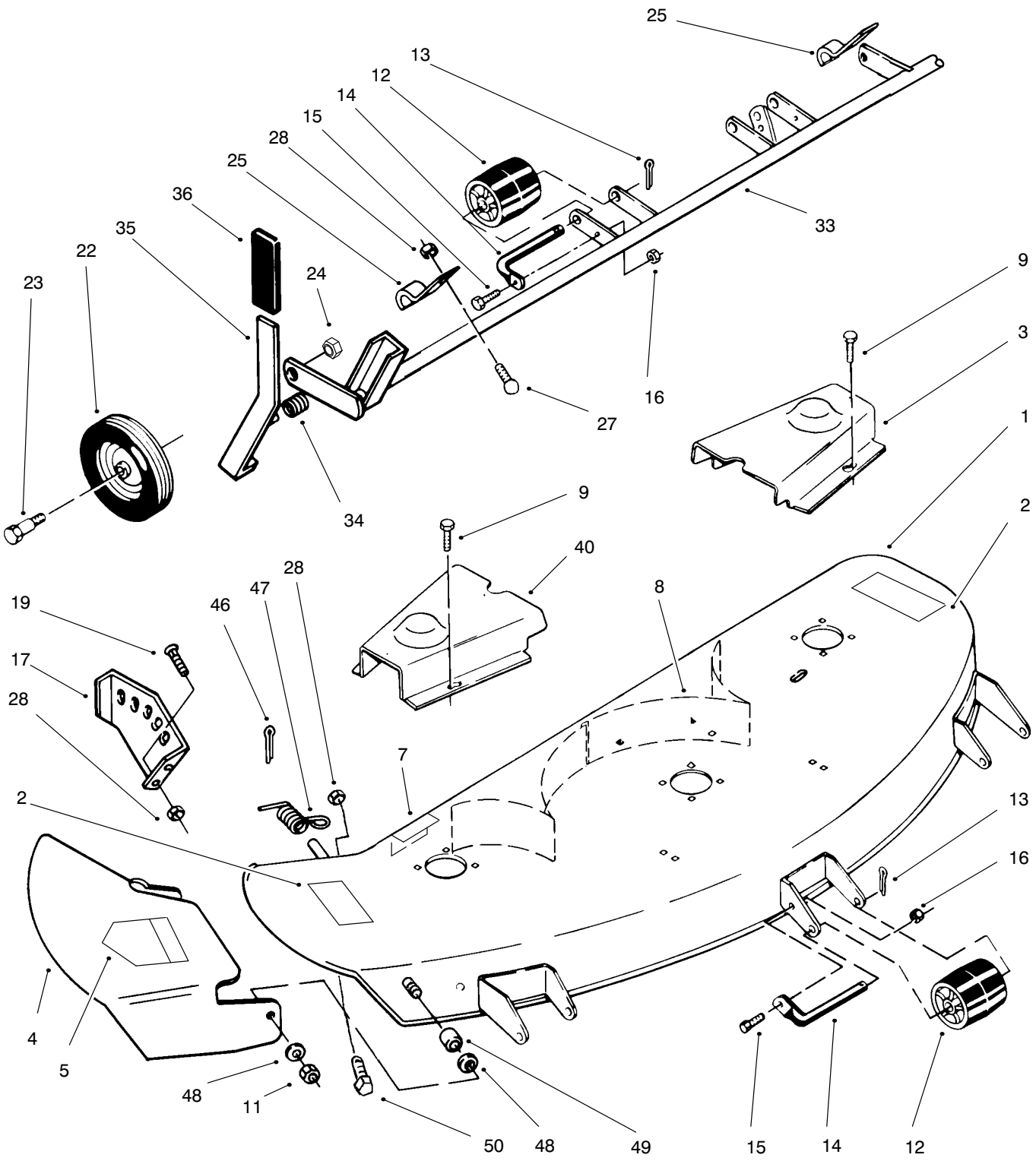
BELT & SPINDLE ASSEMBLY



BELT & SPINDLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	6738	Belt − Spindle	1
2	323−7	Bolt	1
3	3253−21	Washer − Lock	1
4	92−7101	Pulley − Flat Idler	1
5	109967	Pulley − Outside)	2
6	110148	Pulley − Center	1
7	3296−39	Nut − Lock.	3
8	100071	Spring	1
9	2844	Washer − Special	2
10	106120	Bar− Idler Support	1
11	107674	Spacer − Bushing	2
12	323−9	Bolt	1
13	323−7	Bolt	1
14	3220−6	Nut − Jam	3
15	9080326	Bolt − Eslok	12
16	110172	Spindle Assembly (Incl. Ref.# 19−28)	3
17	3253−8	Washer − Lock	3
19	109966	Bearing − Ball	6
20	114568	Housing − Spindle	3
21	112674	Shaft − Spindle	3
22	302−5	Fitting − Grease	3
23	971015	O−Ring	3
24	116085	Spacer	3
26	32120−42	Ring − Internal Snap	3
27	106068	Spacer − Blade	3
28	106067	Cup − Spindle	3
29	3256−28	Washer − Special	3
30	106636	Kit − Blade Set Of 3	1
31	3220−7	Nut − Jam	3
32	107675	Washer − Special	2
33	9202574	Washer − Special	3
34	106117	Plate − Spindle	1
35	3256−24	Washer	2

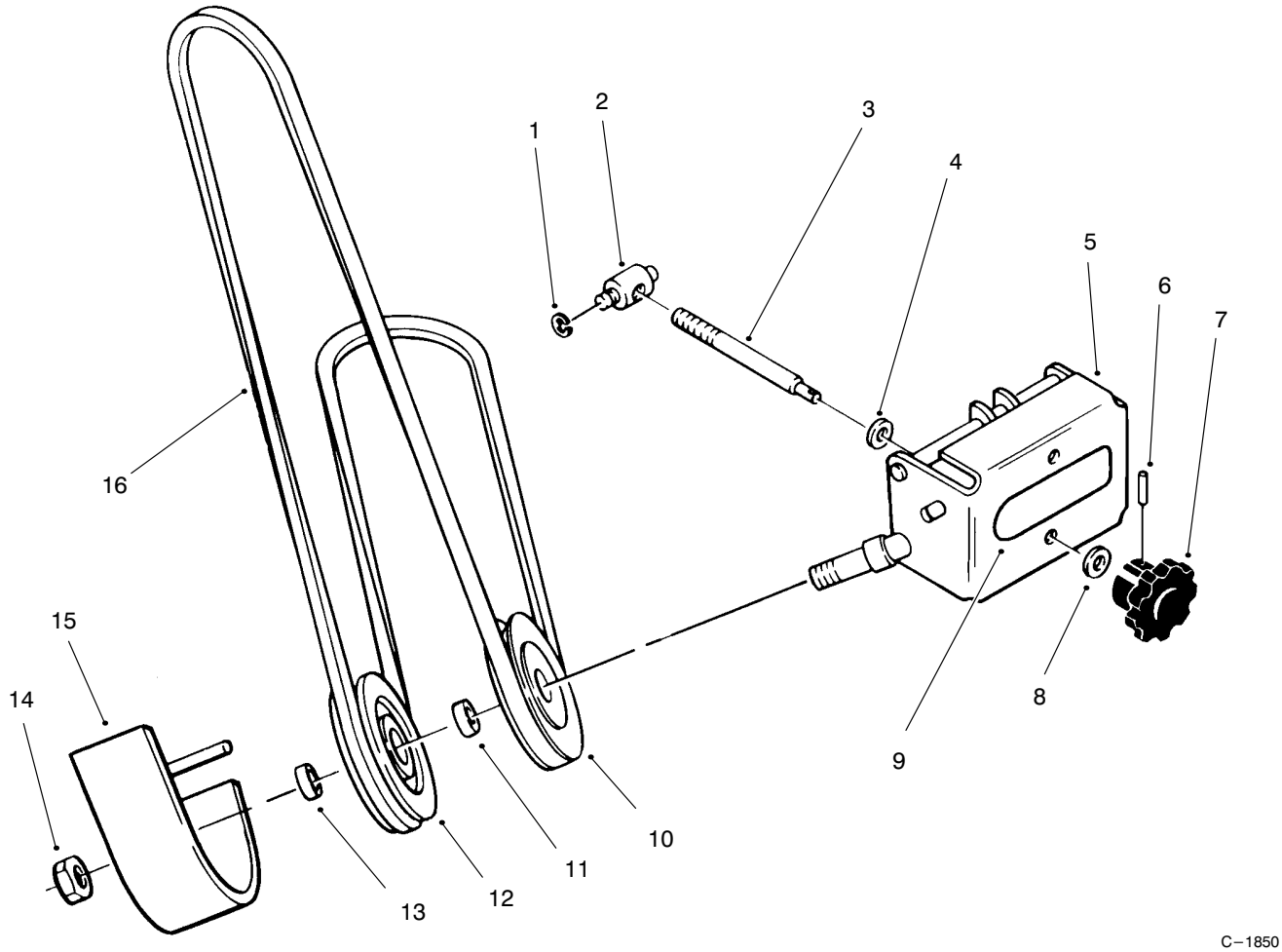
CUTTING UNIT ASSEMBLY



C–1851

CUTTING UNIT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	88−2740	Deck − Assembly (Incl. Ref. #2 & 8)	1
2	92−7108	Decal − Danger	2
3	107029-01	Cover − Belt L.H.	1
4	99−3708	Chute Assembly (Incl. Ref. #5)	1
5	93−1122	Decal − Danger	1
7	106748	Decal − Height & Belt	1
8	115062	Baffle − Deck R.H.	1
	115063	Baffle − Deck L.H.	1
9	9266714	Bolt	8
11	9152366	Nut	1
12	94−1599	Roller	5
13	3272−21	Pin − Cotter	5
14	110847-03	Shaft − Roller	5
15	321−4	Bolt	5
16	3296−42	Nut − Lock	5
17	102654-01	Quadrant	1
19	3231−2	Bolt − Carriage	2
22	110506	Wheel	2
23	5188	Bolt − Shoulder	2
24	32146−2	Nut − Eslok	2
25	110837-03	Bracket − Pivot	2
27	3231−25	Bolt − Carriage	4
28	3296−39	Nut − Lock	7
33	98-1732-01	Support − Gage Wheel	1
34	101853	Spring	1
35	115229-01	Lever	1
36	103712	Grip	1
40	107028-01	Cover − Belt R.H.	1
46	3272−10	Pin − Cotter	1
47	93−1631	Spring − Compression	1
48	93−1633	Washer − Nylon	2
49	116080	Bushing	1
50	323−34	Bolt	1



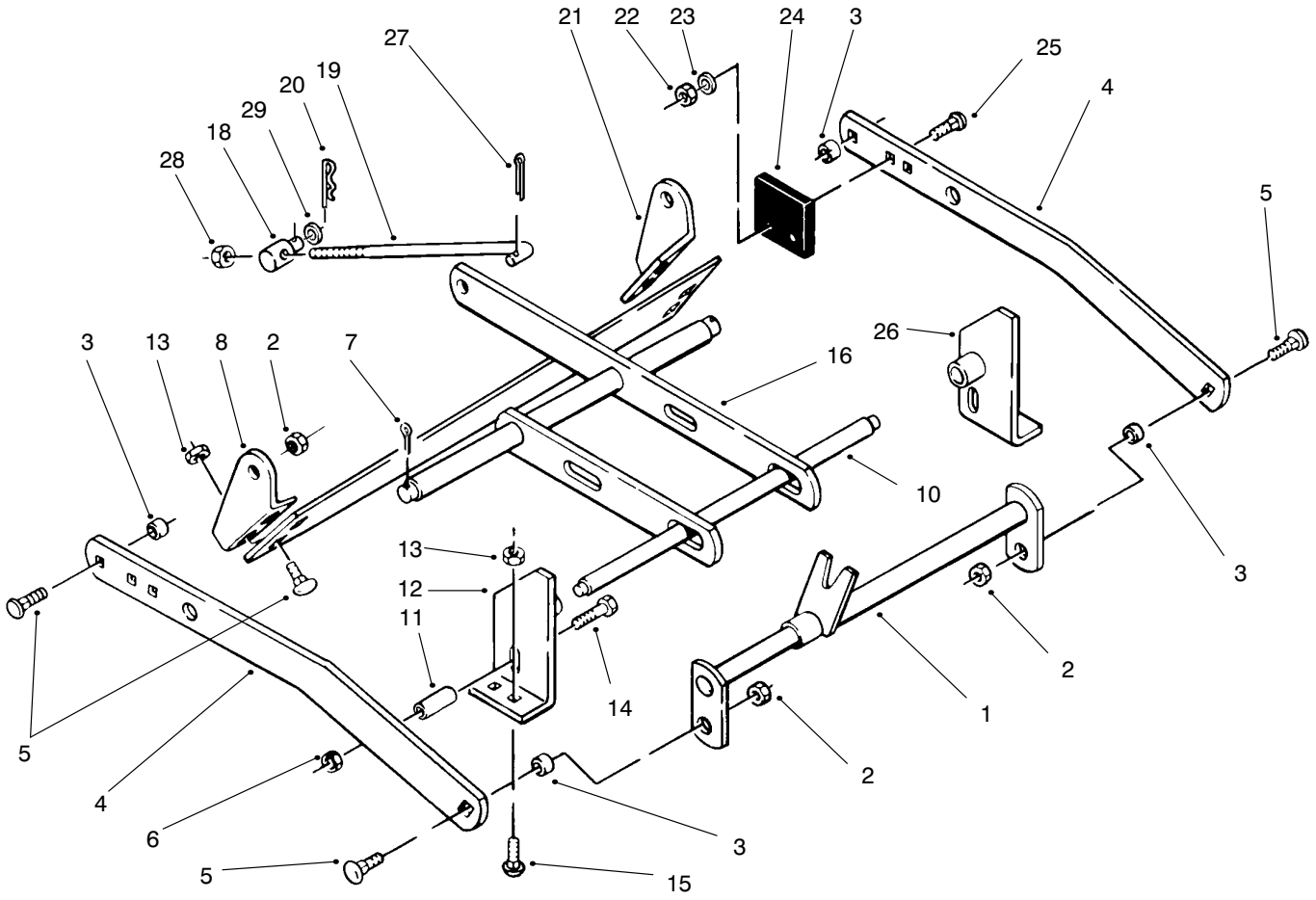
C−1850

IDLER ASSEMBLY NO. 101657

Ref. No.	Part No.	Description	No. Used
1	105797	E−Ring	2
2	101708	Trunnion	1
3	101842	Rod − Adjustment	1
4	3256−24	Washer	1
5	101728-01	Support − Front	1
6	933156	Pin − Spirol	1
7	101851	Knob − Adjusting	1
8	108571	Spring − Washer	1
9	92−8747	Decal − Attach−a−Matic	1

Ref. No.	Part No.	Description	No. Used
10	92−7103	Pulley − V−Idler	1
11	101734	Spacer − Inner	1
12	104975	Pulley − Flat Idler	1
13	101757	Spacer − Outer	1
15	102582-01	Cover − Belt	1
14	9150076	Nut − Eslok	1
16	94−2501	Belt − Drive	1
*	101657	Front Idler Assembly (Incl. Ref. #1−8 & 10−15)	1

* Not Illustrated



LIFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	101758-01	Hitch	1
2	102809	Nut	4
3	111044	Spacer	4
4	101777-01	Bar − Draft	2
5	3231−25	Bolt − Carriage	8
6	3296−48	Nut − Lock	2
7	3272−12	Pin − Cotter	2
8	102430-01	Bracket − Rt. Rear	1
10	102570-01	Shaft − Front	1
11	9793604	Spacer − Transport Stop	2
12	102574-01	Bracket − Rt. Front	1
13	3296−39	Nut − Lock	8
14	3232−3	Bolt	2
15	3231−2	Bolt − Carriage	4

Ref. No.	Part No.	Description	No. Used
16	98-1734-01	Leveler	1
18	94−7802	Trunion	1
19	98−1736	Rod − Lift	1
20	9335124	Hairpin	1
21	102429-01	Bracket − Left Rear	1
22	3296−29	Nut − Lock.	4
23	3256−3	Washer	4
24	102322	Bumper − Rubber	2
25	3230−3	Bolt − Carriage	4
26	102575-01	Bracket − Left Front	1
27	3272−12	Pin − Cotter	1
28	3296−23	Nut − Lock	1
29	3256−26	Washer − Flat	1

3323–183

MAINTENANCE RECORD

Date								