Form No. 3431-497 Rev A

Snow Cab Kit

Power Max® HD Commercial Snowthrower

Model No. 139-1640

Installation Instructions

Installation

1

Installing the Frame

Parts needed for this procedure:

1	Left mounting bracket
1	Right mounting bracket
2	Front post
1	Horizontal frame
1	Rear frame
1	Top frame
4	U bracket
4	Bolt (1/4 x 5/8 inch)
2	Bolt (1/4 x 3/4 inch)
2	Bolt (1/4 x 1 inch)
2	Bolt (1/4 x 4 inches)
2	Bolt (1/4 x 4-1/2 inches)
4	Large washer
12	Small washer
12	Locknut
6	Round plastic cap
2	Square plastic cap

Procedure

1. Remove the snow-cleanout tool from the machine.
2. Install the right and left mounting brackets onto the frame as shown in Figure 1.

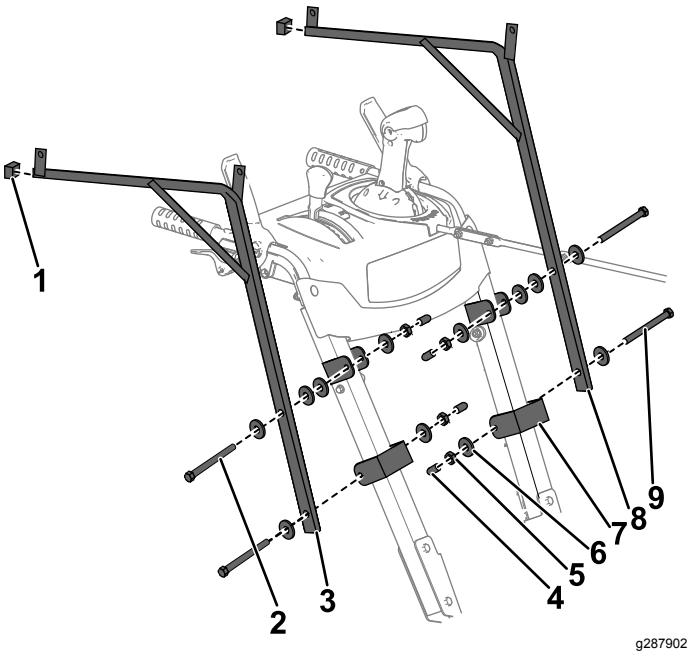


Figure 1

1. Square plastic cap (2)
2. Bolt, 1/4 x 4-1/2 inches (2)
3. Right mounting bracket
4. Round plastic cap (4)
5. Locknut (4)
6. Small washer (12)
7. U-bracket (4)
8. Left mounting bracket
9. Bolt, 1/4 x 4 inches (2)

© 2019—The Toro® Company
8111 Lyndale Avenue South
Bloomington, MN 55420

Register at www.Toro.com.

CE

Original Instructions (EN)
Printed in the USA
All Rights Reserved

3431-497 A

3. Install the front posts and horizontal frame onto the left and right mounting brackets as shown in Figure 2.

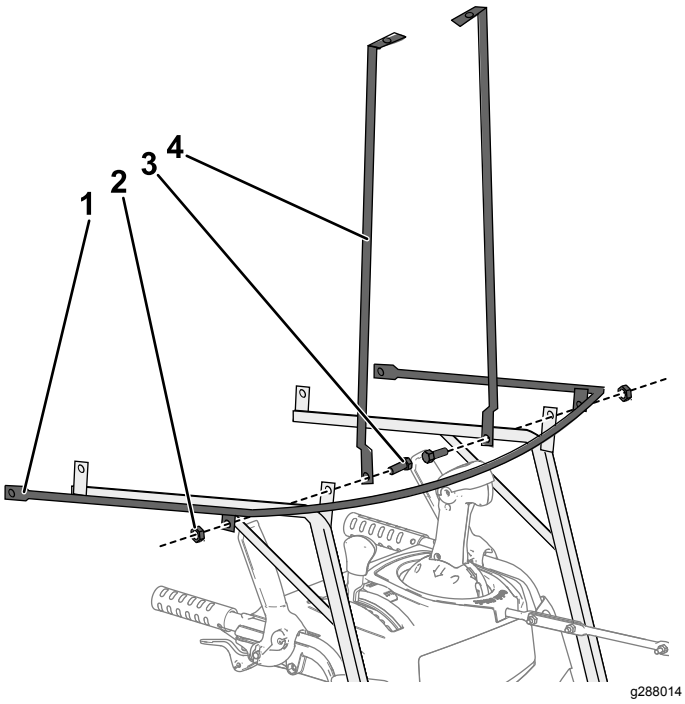


Figure 2

1. Horizontal frame
2. Locknut (2)
3. Bolt, 1/4 x 3/4 inch (2)
4. Front post (2)

4. Install the rear frame onto the mounting brackets as shown in Figure 3.

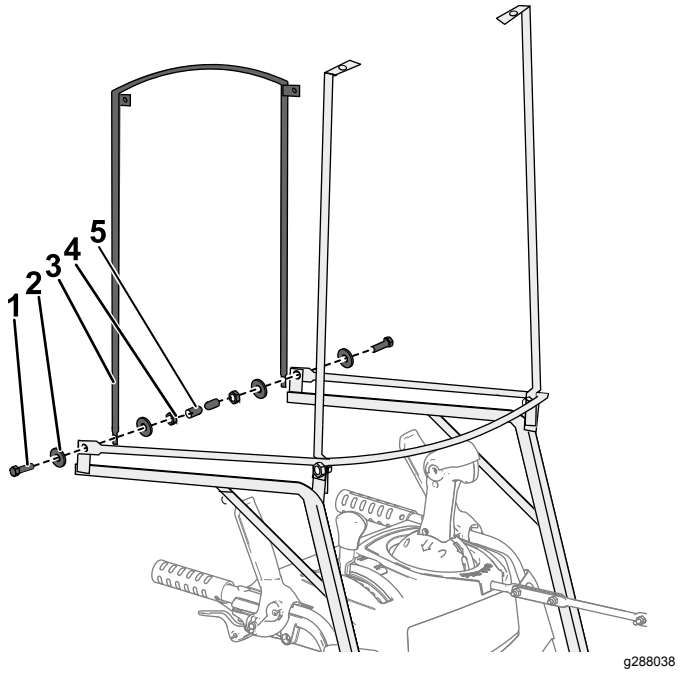


Figure 3

1. Bolt, 1/4 x 1 inch (2)
2. Large washer (4)
3. Rear frame
4. Locknut (2)
5. Round plastic cap (2)

5. Install the top frame onto the front posts and rear frame as shown in Figure 4.

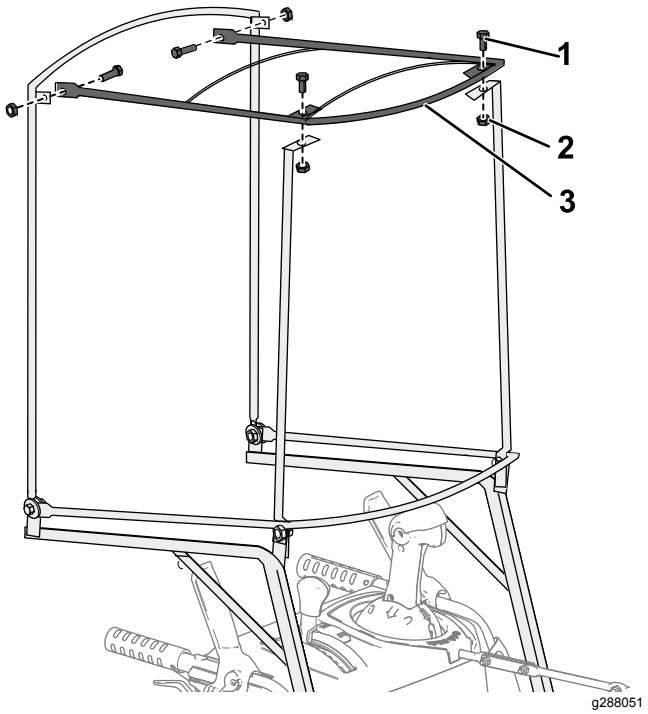


Figure 4

1. Bolt, 1/4 x 5/8 inch (4)
2. Locknut (4)
3. Top frame

6. Ensure that the angle between horizontal frame and the rear frame is about 100° (Figure 5).

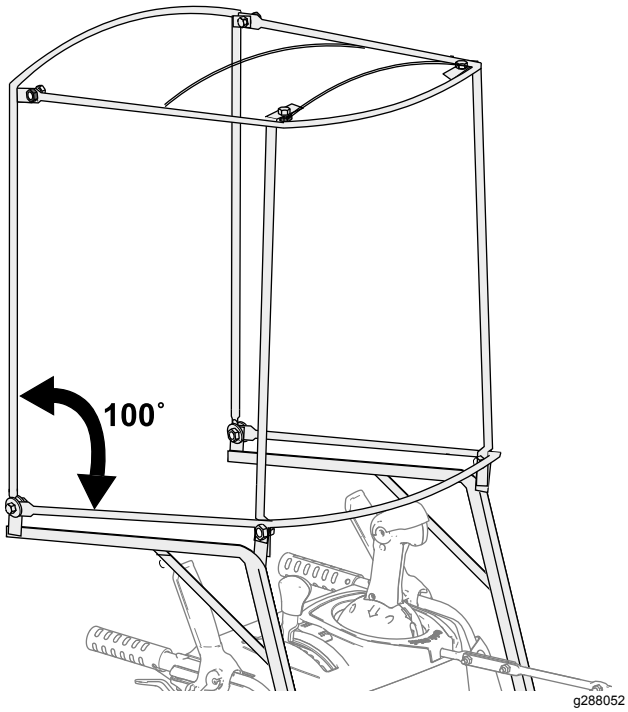


Figure 5

7. Tighten all bolts.
8. Install the snow-cleanout tool onto the machine.

2

Installing the Cover

Parts needed for this procedure:

1	Cover

Procedure

Unfold and install the cover over the frame. Secure it to the frame using the Velcro® brand hook-and-loop fastener tabs.

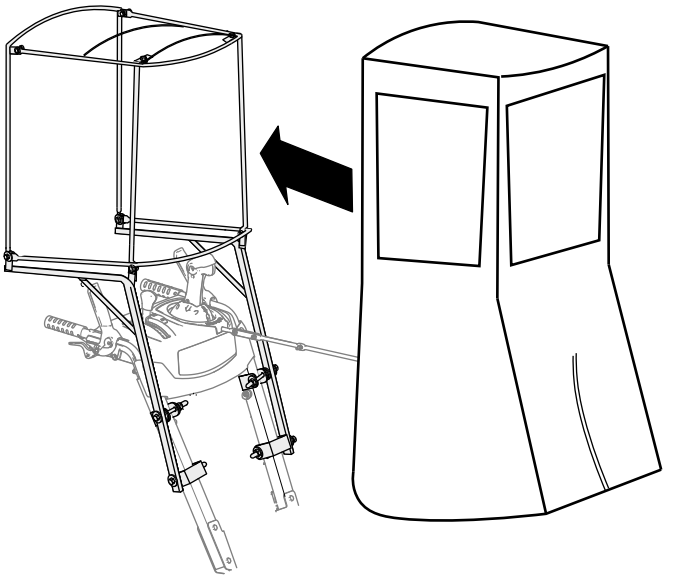


Figure 6



Count on it.