



## **Compact Series**

**Z147 with 44" SFS Side Discharge Mower**

**Model No. 74270-20000001 & Up**

*PROTOTYPE*

**Operator's Manual**

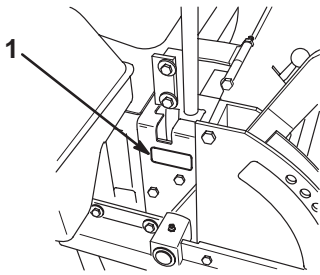


# Introduction

Thank you for purchasing a Toro product.

All of us at Toro want you to be completely satisfied with your new product, so feel free to contact your local Authorized Service Dealer for help with service, genuine replacement parts, or other information you may require.

Whenever you contact your Authorized Service Dealer or the factory, always know the model and serial numbers of your product. These numbers will help the Service Dealer or Service Representative provide exact information about your specific product. You will find the model and serial number plate located in a unique place on the product as shown below.



1. Model and Serial Number Plate

m-3648

The warning system in this manual identifies potential hazards and has special safety messages that help you and others avoid personal injury, even death. DANGER, WARNING and CAUTION are signal words used to identify the level of hazard. However, regardless of the hazard, be extremely careful.

**DANGER** signals an extreme hazard that will cause serious injury or death if the recommended precautions are not followed.

**WARNING** signals a hazard that may cause serious injury or death if the recommended precautions are not followed.

**CAUTION** signals a hazard that may cause minor or moderate injury if the recommended precautions are not followed.

Two other words are also used to highlight information. “Important” calls attention to special mechanical information and “Note” emphasizes general information worthy of special attention.

The left and right side of the machine is determined from the normal operator’s position.

For your convenience, write the product model and serial numbers in the space below.

<b>Model No.</b> _____
<b>Serial No.</b> _____

PROTOTYPE

Read this manual carefully to learn how to operate and maintain your product correctly. Reading this manual will help you and others avoid personal injury and damage to the product. Although we design, produce and market safe, state-of-the-art products, you are responsible for using the product properly and safely. You are also responsible for training persons, who you allow to use the product, about safe operation.

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# Safety

## Safe Operation Practices for Ride-on (riding) Rotary Lawnmower Machines

**This machine meets or exceeds European Standards in effect at the time of production. However, improper use or maintenance by the operator or owner can result in injury. To reduce the potential for injury, comply with these safety instructions and always pay attention to the safety alert ▲ symbol, which means CAUTION, WARNING, or DANGER—“personal safety instruction.” Failure to comply with the instruction may result in personal injury or death.**

## Safe Operating Practices

The following instructions are from the CEN standard EN 836:1997.

This product is capable of amputating hands and feet and throwing objects. Always follow all safety instructions to avoid serious injury or death.

### Training

- Read the instructions carefully. Be familiar with the controls and the proper use of the equipment.
- Never allow children or people unfamiliar with these instructions to use the lawnmower. Local regulations can restrict the age of the operator.
- Never mow while people, especially children, or pets are nearby.
- Keep in mind that the operator or user is responsible for accidents or hazards occurring to other people or their property.
- Do not carry passengers.

- All drivers should seek and obtain professional and practical instruction. Such instruction should emphasize:
  - the need for care and concentration when working with ride-on machines;
  - control of a ride-on machine sliding on a slope will not be regained by the application of the brake. The main reasons for loss of control are:
    - insufficient wheel grip;
    - being driven too fast;
    - inadequate braking;
  - the type of machine is unsuitable for its task;
  - lack of awareness of the effect of ground conditions, especially slopes;
  - incorrect hitching and load distribution.

### Preparation

- While mowing, always wear substantial footwear and long trousers. Do not operate the equipment when barefoot or wearing open sandals.
- Thoroughly inspect the area where the equipment is to be used and remove all objects which may be thrown by the machine.
- **WARNING** – Petrol is highly flammable.
  - Store fuel in containers specifically designed for this purpose.
  - Refuel outdoors only and do not smoke while refuelling.

- Add fuel before starting the engine. Never remove the cap of the fuel tank or add petrol while the engine is running or when the engine is hot.
- If petrol is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until petrol vapors have dissipated.
- Replace all fuel tanks and container caps securely.
- Replace faulty silencers.
- Before using, always visually inspect to see that the blades, blade bolts and cutter assembly are not worn or damaged. Replace worn or damaged blades and bolts in sets to preserve balance.
- On multi-bladed machines, take care as rotating one blade can cause other blades to rotate.
- engage clutch slowly, always keep machine in gear, especially when travelling downhill;
- machine speeds should be kept low on slopes and during tight turns;
- stay alert for humps and hollows and other hidden hazards;
- never mow across the face of the slope;
- Use care when pulling loads or using heavy equipment.
- Use only approved drawbar hitch points.
- Limit loads to those you can safely control.
- Do not turn sharply. Use care when reversing.
- Use counterweight(s) or wheel weights when suggested in the instruction handbook.

## Operation

- Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.
- Mow only in daylight or in good artificial light.
- Before attempting to start the engine, disengage all blade attachment clutches and shift into neutral.
- Do not use on slopes of more than
  - 5° when mowing on side hills;
  - 10° when mowing uphill;
  - 15° when mowing downhill.
- Remember there is no such thing as a “safe” slope. Travel on grass slopes requires particular care. To guard against overturning:
  - do not stop or start suddenly when going up or downhill;
  - Watch out for traffic when crossing or near roadways.
  - Stop the blades rotating before crossing surfaces other than grass.
  - When using any attachments, never direct discharge of material toward bystanders nor allow anyone near the machine while in operation.
  - Never operate the machine with defective guards or without safety protective devices in place.
  - Do not change the engine governor settings or overspeed the engine. Operating the engine at excessive speed can increase the hazard of personal injury.
- Before leaving the operator’s position:
  - disengage the power take-off and lower the attachments;
  - change into neutral and set the parking brake;

- stop the engine and remove the key.
- Disengage drive to attachments, stop the engine, and disconnect the spark plug wire(s) or remove the ignition key
  - before clearing blockages or unclogging chute;
  - before checking, cleaning or working on the lawnmower;
  - after striking a foreign object. Inspect the lawnmower for damage and make repairs before restarting and operating the equipment;
  - if the machine starts to vibrate abnormally (check immediately).
- Disengage drive to attachments when transporting or not in use.
- Stop the engine and disengage drive to attachment
  - before refuelling;
  - before removing the grass catcher;
  - before making height adjustment unless adjustment can be made from the operator's position.
- Reduce the throttle setting during engine run-out and, if the engine is provided with a shut-off valve, turn the fuel off at the conclusion of mowing.

- To reduce the fire hazard, keep the engine, silencer, battery compartment and petrol storage area free of grass, leaves, or excessive grease.
- Check the grass catcher frequently for wear or deterioration.
- Replace worn or damaged parts for safety.
- If the fuel tank has to be drained, this should be done outdoors.
- On multi-bladed machines, take care as rotating one blade can cause other blades to rotate.
- When machine is to be parked, stored or left unattended, lower the cutting means unless a positive mechanical lock is used.

## Sound Pressure Level

This unit has an equivalent continuous A-weighted sound pressure at the operator ear of: 87 dB(A), based on measurements of identical machines per Directive 84/538/EEC.

## Sound Power Level

This unit has a sound power level of: 100 Lwa, based on measurements of identical machines per procedures outlined in Directive 84/538/EEC and amendments.

## Maintenance and Storage

- Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.
- Never store the equipment with petrol in the tank inside a building where fumes can reach an open flame or spark.
- Allow the engine to cool before storing in any enclosure.

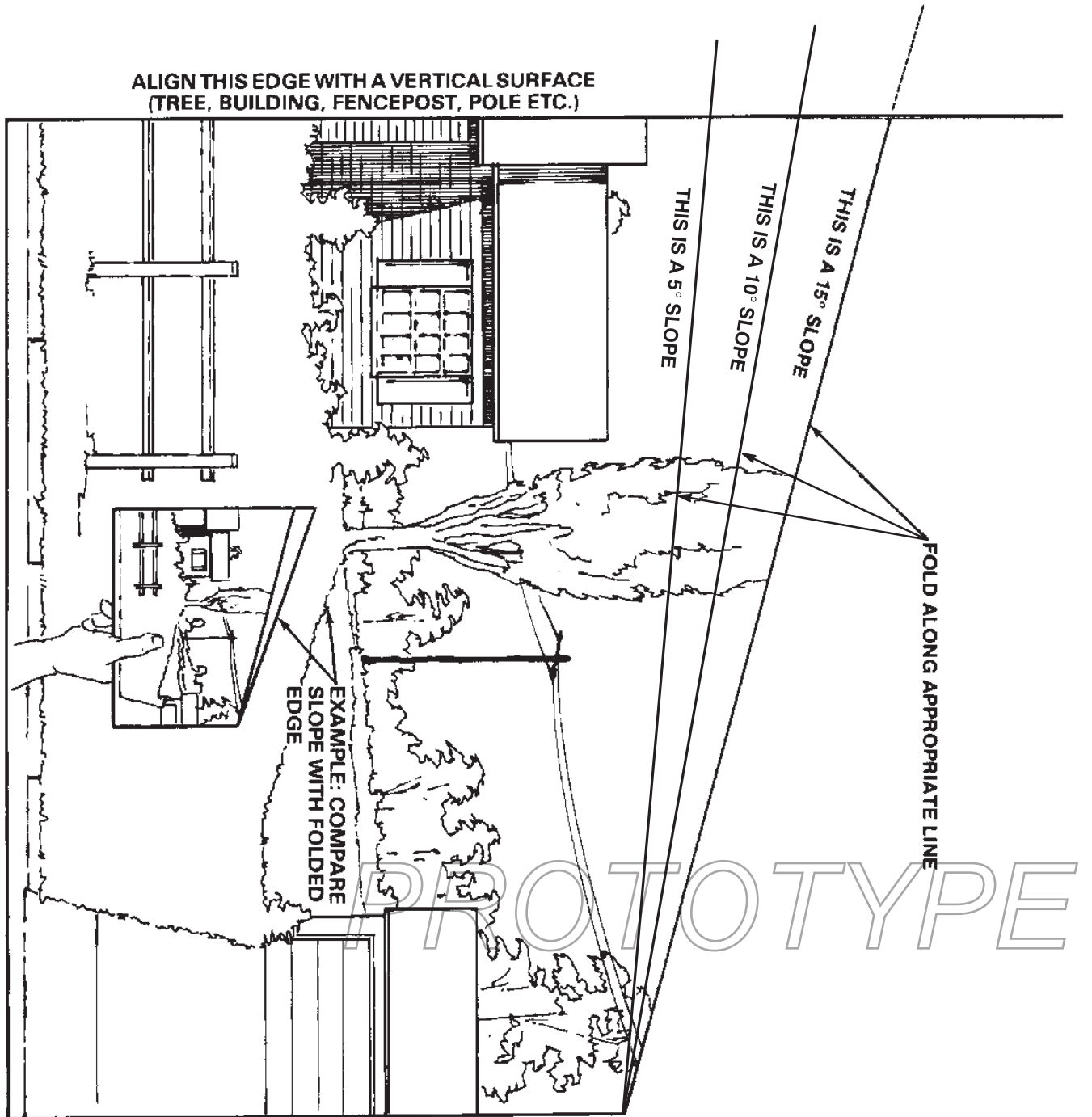
## Vibration Level

This unit has a maximum hand-arm vibration level of  $3.9 \text{ m/s}^2$  and whole body vibration level of  $0.1 \text{ m/s}^2$ , based on measurements of identical machines per EN 1033 and EN 1032.

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# Slope Chart

Read all safety instructions on pages 3–11.



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# Symbols Glossary

Safety alert triangle—symbol within triangle indicates a hazard



Fire, open light & smoking prohibited



Safety alert symbol



Fire or open flame



Read operator's manual



Explosion



Consult technical manual for proper service procedures



Keep children away from battery



Shut off engine & remove key before performing maintenance or repair work



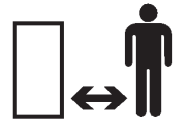
Do not dispose of lead battery in garbage



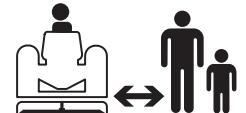
Caustic liquids, chemical burns to fingers or hand



Stay a safe distance from the machine



Stay a safe distance from the machine  
Keep children a safe distance from machine



Caution, toxic risk



Stay a safe distance from the machine



Eye protection must be worn



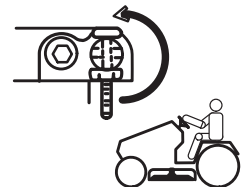
By-pass valve open, can push machine



Hearing protection must be worn



By-pass valve closed, can drive machine



First aid, flush with water



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## Symbols Glossary

Do not open or remove safety shields while engine is running



Dismemberment in Rearward Motion



Thrown or flying objects, whole body exposure



Do not carry passengers



Thrown or flying objects, whole body exposure



Dismemberment in forward motion



Keep guards and safety shields in place



Machine rollover greater than 15 degrees



Severing of toes & fingers, rotary mower blade



Do Not mow on side hill greater than 15 degrees



Finger & hand engagement, belt drive



Mow down hill, do not use on down hill slope greater than 10 degrees.



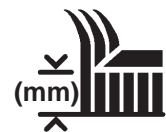
Hot surface, burns to fingers or hands



Mow up hill, do not use on up hill slope greater than 15 degrees





















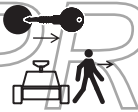




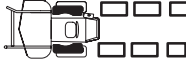
Blade cutting element-height adjustment



Blade retaining bolts must be Torqued to 115–149 N.m



# Symbols Glossary

Fast		Parking brake	
Slow		Battery	
Decreasing/Increasing continuous variable, linear		Grease Lubrication Point	
Engine start		Power take off (PTO)	
Engine run		Engage	
Engine stop		Disengage	
Engine		Elapsed Operating Hours	
Choke		Fuel Valve shut off	
Tire Pressure		Fuel Valve open to right tank	
Shut off engine & remove key before leaving machine		Fuel Valve open to left tank	
Pull lever rearward to engage parking brake		Hydraulic oil level	
Chok wheels and set parking brake when parked on hill		Machine movement	

# Petrol and Oil

## Recommended Petrol

Use UNLEADED Regular Petrol suitable for automotive use (85 pump octane minimum). Leaded regular petrol may be used if unleaded regular is not available.

**IMPORTANT:** Never use methanol, petrol containing methanol, or gasohol containing more than 10% ethanol because the fuel system could be damaged. Do not mix oil with gasoline.

### DANGER

#### POTENTIAL HAZARD

- In certain conditions petrol is extremely flammable and highly explosive.

#### WHAT CAN HAPPEN

- A fire or explosion from petrol can burn you, others, and cause property damage.

#### HOW TO AVOID THE HAZARD

- Fill the fuel tank outdoors, in an open area, when the engine is cold. Wipe up any gasoline that spills.
- Do not fill the fuel tank completely full. Add petrol to the fuel tank until the level is 1/4" to 1/2" (6 mm to 13 mm) below the bottom of the filler neck. This empty space in the tank allows petrol to expand.
- Never smoke when handling petrol, and stay away from an open flame or where petrol fumes may be ignited by a spark.
- Store petrol in an approved container and keep it out of the reach of children. Never buy more than a 30-day supply of petrol.

### DANGER

#### POTENTIAL HAZARD

- In certain conditions petrol is extremely flammable and highly explosive.

#### WHAT CAN HAPPEN

- A fire or explosion from petrol can burn you, others, and cause property damage.

#### HOW TO AVOID THE HAZARD

- Always place petrol containers on the ground away from your vehicle before filling.
- Do not fill petrol containers inside a vehicle or on a truck or trailer bed because interior carpets or plastic truck bed liners may insulate the container and slow the loss of any static charge.
- When practical, remove petrol-powered equipment from the truck or trailer and refuel the equipment with its wheels on the ground.
- If this is not possible, then refuel such equipment on a truck or trailer from a portable container, rather than from a gasoline dispenser nozzle.
- If a gasoline dispenser nozzle must be used, keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete.

PROTOTYPE

**! WARNING****POTENTIAL HAZARD**

- **Petrol is harmful or fatal if swallowed. Long-term exposure to vapors has caused cancer to laboratory animals.**

**WHAT CAN HAPPEN**

- **Failure to use caution may result in serious injury or illness**

**HOW TO AVOID THE HAZARD**

- **Avoid prolonged breathing of vapors.**
- **Keep face away from nozzle and petrol tank or conditioner opening.**
- **Keep petrol away from eyes and skin.**

## Using Stabilizer/Conditioner

Use a fuel stabilizer/conditioner in the machine to provide the following benefits:

- Keeps petrol fresh during storage of 90 days or less. For longer storage it is recommended that the fuel tank be drained.
- Cleans the engine while it runs
- Eliminates gum-like varnish buildup in the fuel system, which causes hard starting

**IMPORTANT: Do not use fuel additives containing methanol or ethanol.**

Add the correct amount of petrol stabilizer/conditioner to the gas.

**Note:** A fuel stabilizer/conditioner is most effective when mixed with fresh petrol. To minimize the chance of varnish deposits in the fuel system, use fuel stabilizer at all times.

## Filling the Fuel Tank

1. Shut the engine off and set the parking brake.
2. Clean around each fuel tank cap and remove the cap. Add unleaded regular gasoline to both fuel tanks, until the level is 1/4 to 1/2 inch (6 mm to 13 mm) below the bottom of the filler neck. This space in the tank allows petrol to expand. Do not fill the fuel tanks completely full.
3. Install fuel tank caps securely. Wipe up any petrol that may have spilled.

## Check Engine Oil Level

Before you start the engine and use the machine, check the oil level in the engine crankcase; refer to Checking Oil Level, page 44.

PROTOTYPE

# Assembly

## Loose Parts

**Note:** Use the chart below to verify all parts have been shipped.

DESCRIPTION	QTY.	USE
Rear Wheels	2	Install wheels to traction unit
Retaining rod	1	Install seat rod
Bolt 5/16–18 x 1" (26 mm)	1	
Locknut 5/16"	1	
Control lever–right	1	Install motion control levers
Control lever–left	1	
Bolt 3/8–1 x 1" (26 mm)	4	
Spring washer 3/8"	4	
Key	2	Read before operating machine
Operator's Manual	1	
Engine Operator's Manual	1	
Parts Catalog	1	
Registration card	1	
		Fill out and return to Toro

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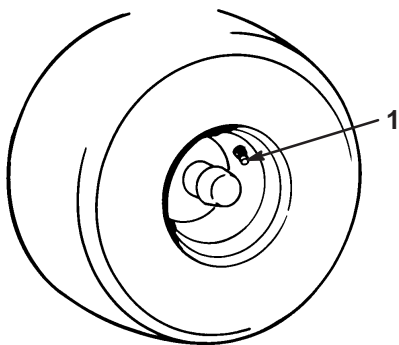
## Install Drive Wheels

1. Uncrate mower.
1. Remove wheel bolts or nuts from rear wheel hubs.
2. Align holes. Mount drive wheels with the valve stem to the outside of the traction unit.
3. Secure using wheel bolts or nuts provided. Torque to 95ft-lbs (128 N•M).

## Tire Pressure

Check the air pressure in the front and rear tires (Fig. 1).

Pressure: 13 psi (90 kPa)



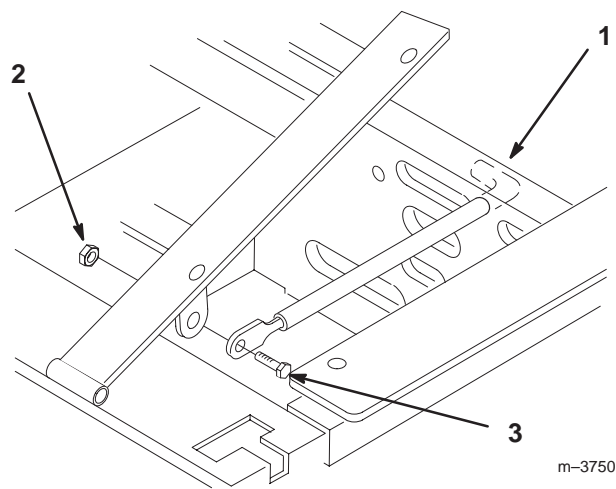
m-1872

**Figure 1**

1. Valve stem

## Install Seat Retaining Rod

4. Tilt seat up. Remove 5/16" (8mm) locknut from bolt attaching seat retaining rod to seat frame (Fig. 2).
5. Remove retaining rod from seat and insert the "L" shaped end of the rod into the hole directly above the left-side hydraulic pump mounting hardware (Fig. 2).
6. Place the seat retaining rod to the outside of the mounting tab of the seat frame and secure with 5/16-18 x 1" (26 mm) bolt and 5/16" (8mm) locknut (Fig. 2).
7. Tighten until snug, then loosen so the rod pivots freely.



m-3750

**Figure 2**

1. L end of retaining rod
2. Locknut 5/16"
3. Bolt 5/16-18 x 1" (26 mm)

PROTOTYPE

## Install Motion Control Levers

1. Remove the (4) 3/8–16 x 1” (26 mm) bolts and (4) 3/8” spring washers which attach the motion control levers to the control arm shafts for shipping (Fig. 3).
2. Place the levers (with the mounting plate towards the rear) on the outside of the control arm shaft and secure with (4) 3/8–16 x 1” (26 mm) bolts and (4) 3/8” spring washers (Fig. 3).
3. Position the lever so the bolts are in the center of the slots on the lever mounting plate and tighten until snug.
4. Align the front/rear position of the levers, with each other, in the neutral position. Loosen hardware and adjustment by sliding/tilting the lever(s) forward or backward until properly aligned(Fig. 3).

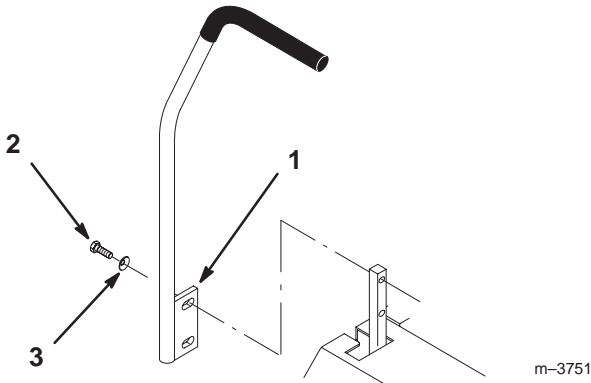


Figure 3

1. Mounting plate
2. Bolt 3/8–18 x 1” (26 mm)
3. Spring washer 3/8”

5. If the ends of the levers hit against each other, while in the drive position (Fig 4) (levers rotated in as far as possible) make adjustments by moving the levers outwards to the neutral lock position and carefully bend them outward. Move them back to the drive position and check for clearance. Repeat if necessary.

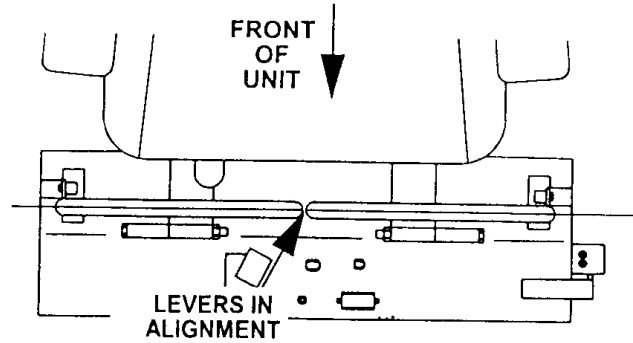


Figure 4

PROTOTYPE

## Activate the Battery

Bulk electrolyte with 1.260 specific gravity must be purchased from a local battery supply outlet.

1. Remove the battery from the machine.

**IMPORTANT:** Be careful not to damage the long vent tube when removing the battery box.

### DANGER

#### POTENTIAL HAZARD

- Battery electrolyte contains sulfuric acid which is a deadly poison and it causes severe burns.

#### WHAT CAN HAPPEN

- If you carelessly drink electrolyte you could die or if it gets onto your skin you will be burned.

#### HOW TO AVOID THE HAZARD

- Do not drink electrolyte and avoid contact with skin, eyes or clothing. Wear safety glasses to shield your eyes and rubber gloves to protect your hands.
- Fill the battery where clean water is always available for flushing the skin.
- Follow all instructions and comply with all safety messages on the electrolyte container.

2. Remove filler caps from the battery. Slowly pour electrolyte into each cell until the electrolyte level is up to the lower part of the tube (Fig. 5).

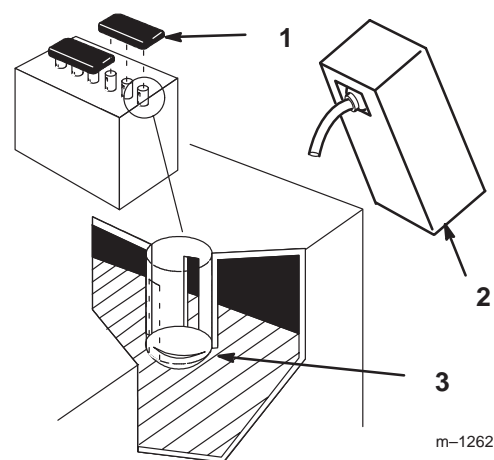


Figure 5

1. Filler caps
2. Electrolyte
3. Lower part of the tube

3. Leave the covers off and connect a 3 to 4 amp battery charger to the battery posts (Fig. 6). Charge the battery at a rate of 4 amperes or less for 4 hours (12 volts).

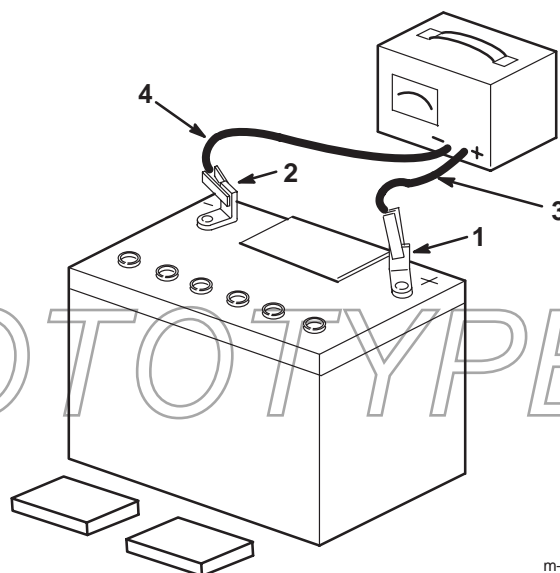


Figure 6

1. Positive post
2. Negative post
3. Charger red (+) wire
4. Charger black (-) wire

PROTOTYPE

**! WARNING**

**POTENTIAL HAZARD**

- Charging battery produces gasses.

**WHAT CAN HAPPEN**

- Battery gasses can explode causing serious injury.

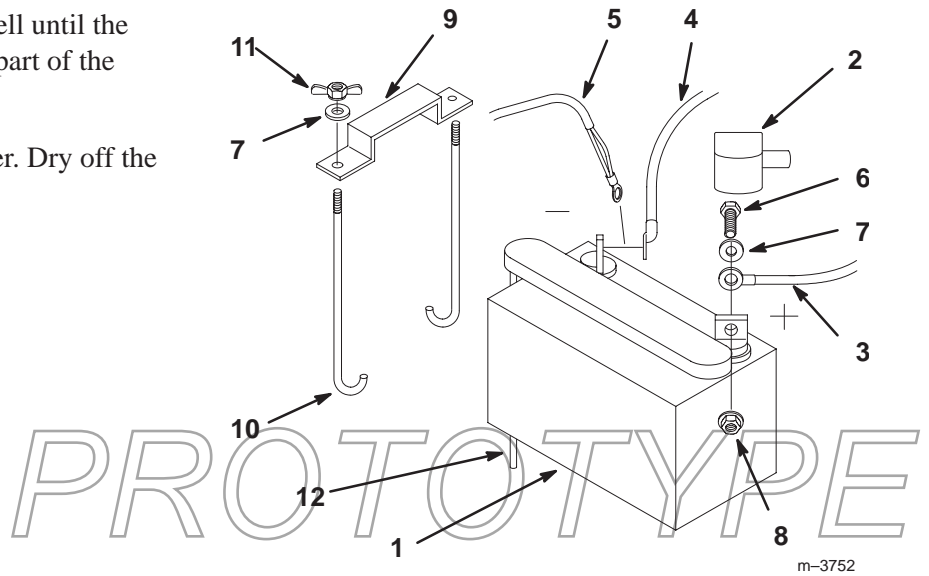
**HOW TO AVOID THE HAZARD**

- Keep cigarettes, sparks and flames away from battery.
- Make sure the ignition switch is in the "OFF" position.
- Ventilate when charging or using battery in an enclosed space.
- Make sure venting path of battery is always open when battery is filled with acid.

4. When the battery is fully charged, disconnect the charger from the electrical outlet then from the negative and positive battery posts (Fig. 6).
5. Slowly pour electrolyte into each cell until the level is once again up to the lower part of the tube and install covers (Fig. 5).
6. Wash off any spilled acid with water. Dry off the battery.

**Install Battery**

1. Position battery in tray with terminal posts toward the engine (Fig. 7).
2. First, install the positive (red) battery cable to positive (+) battery terminal.
3. Then install negative battery cable and ground wire to the negative (-) battery terminal.
4. Secure cables with (2) 1/4 x 3/4" (19 mm) bolts 1/4" washers and 1/4" locknuts (Fig. 7).
5. Slide the red terminal boot onto the positive (red) battery post.
6. Secure battery with J-bolts, hold down clamp and (2) 1/4" washers and (2) 1/4" wing nuts (Fig. 7).
7. Position drain tube away from belts and other parts to prevent corrosion.



**Figure 7**

- |                               |                   |
|-------------------------------|-------------------|
| 1. Battery                    | 7. Washer 1/4"    |
| 2. Terminal boot              | 8. Locknut 1/4"   |
| 3. Positive battery cable     | 9. Battery clamp  |
| 4. Negative battery cable     | 10. J-bolts       |
| 5. Ground wire                | 11. Wing nut 1/4" |
| 6. Bolt 1/4-20 x 3/4" (19 mm) | 12. Drain Tube    |

## Hydraulic System

### Checking the Hydraulic Fluid

Check the hydraulic fluid level before engine is first started.

Fluid Type: Mobil 1 15W-50 synthetic motor oil.

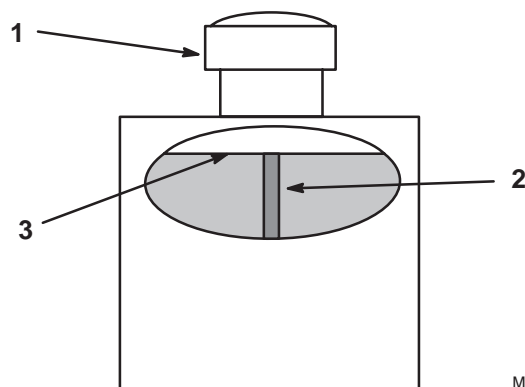
**IMPORTANT: Use only oil specified. Other fluids could cause system damage.**

Hydraulic System Oil Capacity: 2.1 qt. (2.0 l)

1. Position machine on a level surface and set the parking brake.
2. Clean area around filler neck of hydraulic tank (Fig. 8).
3. Remove cap from filler neck. Look inside to check if there is fluid in the reservoir. (Fig. 8).
4. If there is no fluid, add fluid to reservoir approximately a 1/4" (6mm) below the top of baffle.
5. Run the machine 15 minutes to allow any air to purge out of the system and warm fluid.
6. Recheck level while fluid is warm. Add fluid to raise level to top of the baffle, if required.

**Note:** Fluid level should be to the top of the baffle when fluid is warm (Fig. 8).

7. Install cap on filler neck.



M-4280

**Figure 8**

1. Cap
2. Baffle
3. Fluid level-Full

### **! WARNING**

#### **POTENTIAL HAZARD**

- Hydraulic fluid escaping under pressure can penetrate skin and cause injury.

#### **WHAT CAN HAPPEN**

- Fluid accidentally injected into the skin must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

#### **HOW TO AVOID THE HAZARD**

- Make sure all hydraulic fluid hoses and lines are in good condition and all hydraulic connections and fittings are tight before applying pressure to hydraulic system.
- Keep body and hands away from pin hole leaks or nozzles that eject high pressure hydraulic fluid.
- Use cardboard or paper to find hydraulic leaks.
- Safely relieve all pressure in the hydraulic system before performing any work on the hydraulic system.

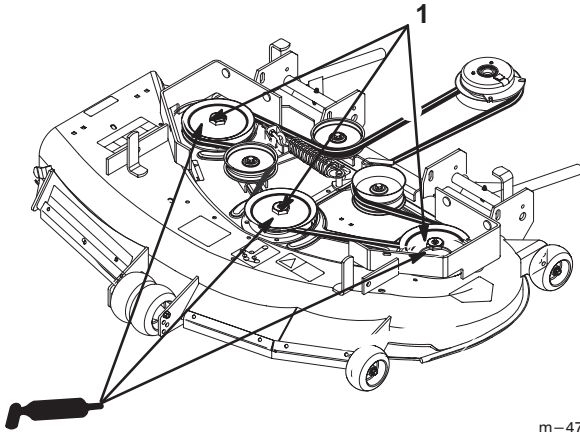
PROTOTYPE

## Greasing the Bearings

**Make sure cutting unit spindles are full of grease before engine is first started.**

Grease with No. 2 general purpose lithium base or molybdenum base grease.

1. Grease the fittings on the three spindle bearings. Grease until it comes out lower seals (Fig. 9).



m-4721

**Figure 9**

1. Spindles
- 

## Check the Leveling of Mower Deck

Check the level of the deck before machine is first put into use.

Refer to Mower Leveling and Compression Spring Adjustment in the Maintenance section on page 53.

PROTOTYPE

## Check Side Discharge Chute

Remove plastic tie holding side discharge chute up and lower into place.

## Check Engine Oil Level

Before you start the engine and use the machine, check the oil level in the engine crankcase; refer to Checking Oil Level, page 44.

# Operation

## Think Safety First

Please carefully read all the safety instructions on pages 3–11. Knowing this information could help you, your family, pets or bystanders avoid injury.

### CAUTION

#### POTENTIAL HAZARD

- Loud sound can cause ear damage and loss of hearing.

#### WHAT CAN HAPPEN

- Ear damage or hearing loss may occur.

#### HOW TO AVOID THE HAZARD

- Wear ear protection when operating this machine.

## Controls

Become familiar with all the controls (Fig. 1) before you start the engine and operate the machine.

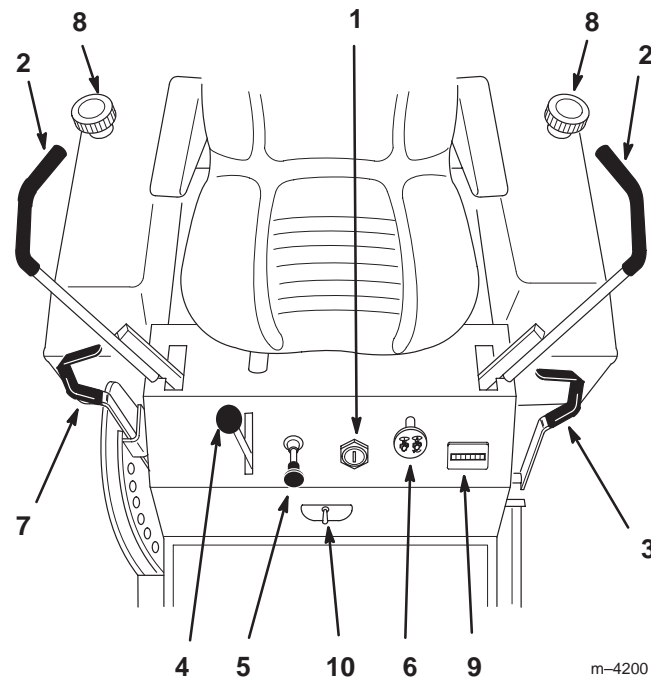


Figure 1

- |                         |                         |
|-------------------------|-------------------------|
| 1. Ignition switch      | 6. Power take off (PTO) |
| 2. Motion control lever | 7. Height-of-Cut lever  |
| 3. Parking brake lever  | 8. Fuel cap             |
| 4. Throttle             | 9. Hourmeter            |
| 5. Choke                | 10. Fuel shut-off valve |

PROTOTYPE

## Parking Brake

Always set the parking brake when you stop the machine or leave it unattended.

**IMPORTANT: Do not park on slopes unless wheels are chocked or blocked.**

### Setting the Parking Brake

1. Move the motion control levers (Fig. 1) out to the neutral lock position.
2. Pull back and up on the parking brake lever to set the parking brake (Fig. 2). The parking brake lever should stay firmly in the “ENGAGED” position.

### Releasing the Parking Brake

1. Push forward and down on the parking brake lever to release the parking brake (Fig. 2). The parking brake is “DISENGAGED”.

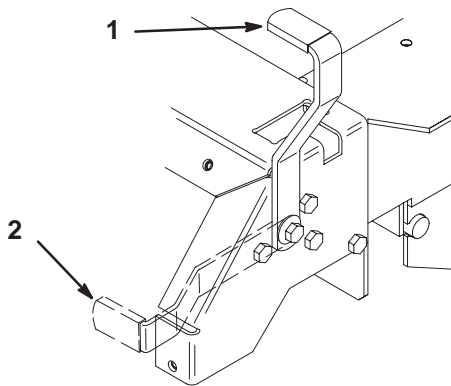


Figure 2

1. Parking brake-ON

2. Parking brake-OFF

## Installing or Removing Baffles

The following instructions are for removing and installing baffles. The baffles are used for mulching only. It is written as though you were to install the baffles. Reverse the procedures to remove them.

### Pre-Installation

#### **WARNING**

##### **POTENTIAL HAZARD**

- **Blade is sharp.**

##### **WHAT CAN HAPPEN**

- **Contact with sharp blade can cause serious personal injury.**

##### **HOW TO AVOID THE HAZARD**

- **Wear gloves or wrap sharp edges of the blade with a rag.**

m-4121  
**PROTOTYPE**

1. Disengage the power take off (PTO), set the parking brake, and turn the ignition key to "OFF" to stop the engine. Remove the key.
2. Remove belt covers from mower deck.
3. Remove mower unit.
4. Tip mower deck upside down and block up ends to ease installation of baffle components.
5. Thoroughly clean mower deck. All debris must be removed to ensure baffle will fit properly against mower deck.
6. Repair all bent or damaged areas of mower deck and replace any missing parts.

### Installing or Removing Blades

1. Remove blades and anti-scalp cups from spindles. Save for use when side discharging.
  2. Install new recycler blades without anti-scalp cups.
- IMPORTANT: The sail part of the blades (i.e., the turned up section) must face the inside of the mower.**
3. Tighten the blade mounting bolts to 85–110 ft-lb (115–150 Nm).

### Install or Remove the Baffles

**IMPORTANT: The baffles are used only for mulching. The baffles must be removed when in side discharge mode.**

1. Place (4) 5/16"–18 x 1-1/4" bolts into the deep recessed holes in the left and right baffles. Secure the bolts with (4) 5/16" locknuts in the shallow recesses. Refer to Figures 3 and 4 for correct assembly and hole usage.

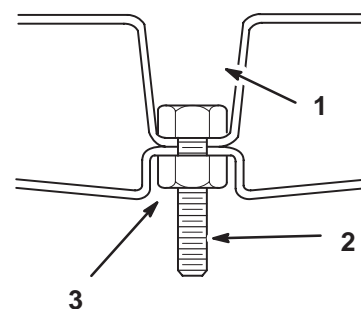


Figure 3

- |                                   |                           |
|-----------------------------------|---------------------------|
| 1. Deep recess                    | 3. Lock nut 5/16" (7.9mm) |
| 2. Bolt 5/16–18 x 1-1/4" (31.8mm) |                           |

2. Place the left side baffle and the right side baffle inside the cutting chamber so the extended lugs are interlocked. Secure them with (4) 5/16" locknuts and (4) lock washers (Fig. 4).

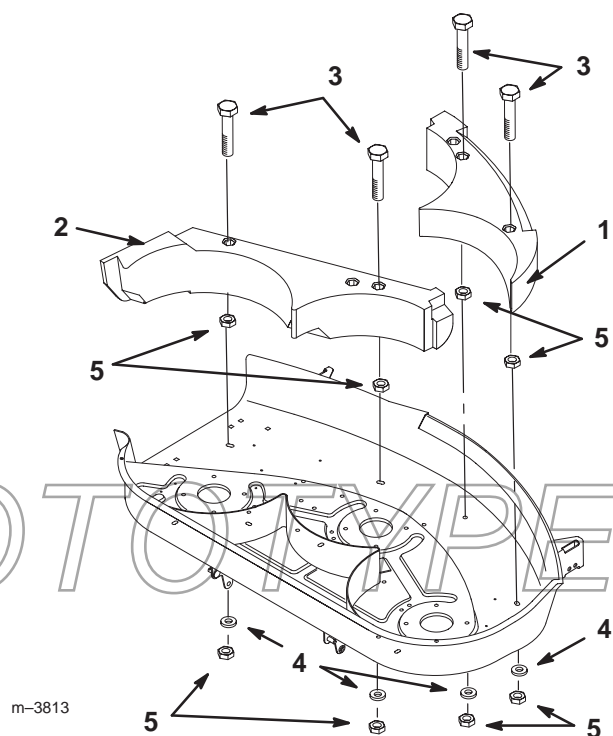



Figure 4

- |                                   |                           |
|-----------------------------------|---------------------------|
| 1. Baffle left side               | 4. Lock washer            |
| 2. Baffle right side              | 5. Lock nut 5/16" (7.9mm) |
| 3. Bolt 5/16–18 x 1-1/4" (31.8mm) |                           |

3. Tighten all mounting hardware securely.
4. Rotate the blades to ensure that there is at least 1/8" clearance between the blades and baffles.
5. Using existing hardware, make sure all holes in deck are plugged with a nut and bolt.


**DANGER**

**POTENTIAL HAZARD**

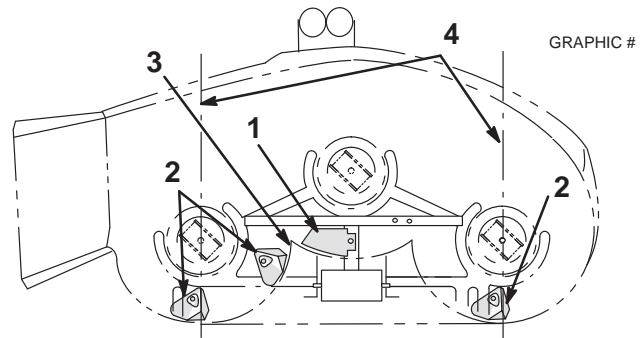
- Open holes in the mower exposes you and others to thrown debris.

**WHAT CAN HAPPEN**

- Debris thrown out of holes in the mower can cause injury.

**HOW TO AVOID THE HAZARD**

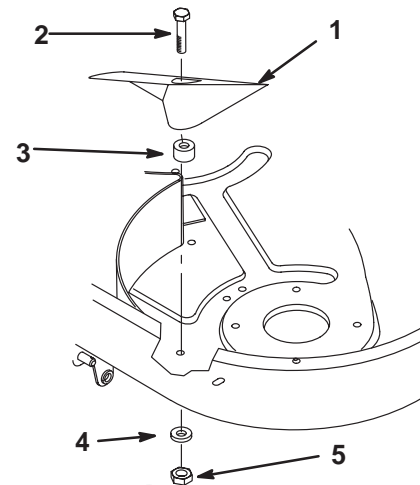
- Never operate mower without hardware mounted in all holes in mower.
- Install hardware in mounting holes when mulching baffle is removed.



**Figure 5**

- |                 |                      |
|-----------------|----------------------|
| 1. Kicker plate | 3. Left/center joint |
| 2. Kicker       | 4. Center line       |

2. Secure the kicker plate with a 5/16"-18 x 1" bolt, flat washer, and locknut.
3. Position kickers (Fig. 5) and secure them with (3) 5/16"-18 x 1" bolts, spacers, flat washers, and locknuts (Fig. 6).



**Figure 6**

- |                        |                      |
|------------------------|----------------------|
| 1. Kicker              | 4. Flat washer       |
| 2. Bolt, 5/16"-18 x 1" | 5. Locknut, 5/16"-18 |
| 3. Spacer              |                      |

### Installing and Removing Kickers

The following instructions are for removing and installing kickers. The kickers are used for mulching only. The following procedures are written as though you were to install the kickers. Reverse the procedures to remove them.

**IMPORTANT: The kickers are used only for mulching. The kickers must be removed when in side discharge mode.**

1. Place the kicker plate into position (Fig. 5).

4. Tighten all mounting hardware securely.
5. Rotate the blades to ensure that there is at least 1/8" clearance between the blades and kickers.

**Note:** If a kicker interferes with a blade, reposition it further up into the mower.

6. Turn mower deck over and install belt covers.
7. Install mower deck onto traction unit.

### WARNING

#### POTENTIAL HAZARD

- A blade that is bent or damaged could break apart and pieces could be thrown at bystanders or at you as you use the mower.

#### WHAT CAN HAPPEN

- Pieces of blade that may be thrown could seriously injure or kill you or bystanders.

#### HOW TO AVOID THE HAZARD

- Always replace bent or damaged blade with a new blade.
- Never file or create sharp notches in the edges or surfaces of blade.

8. Using existing hardware, make sure all holes in deck are plugged with a nut and bolt.

### DANGER

#### POTENTIAL HAZARD

- Open holes in the mower exposes you and others to thrown debris.

#### WHAT CAN HAPPEN

- Debris thrown out of holes in the mower can cause injury.

#### HOW TO AVOID THE HAZARD

- Never operate mower without hardware mounted in all holes in mower.
- Install hardware in mounting holes when mulching baffle is removed.

## Installing and Removing Blowout Baffles

The following instructions are for removing and installing blowout baffles. The blowout baffles are used for side discharge only. The following procedures are written as though you were to install the baffles. Reverse the procedures to remove them.

Blowout baffles are used when in side discharge mode only.

**IMPORTANT:** Do not use blowout baffles while in recycling mode.

### WARNING

#### POTENTIAL HAZARD

- Blade is sharp.

#### WHAT CAN HAPPEN

- Contact with sharp blade can cause serious personal injury.

#### HOW TO AVOID THE HAZARD

- Wear gloves or wrap sharp edges of the blade with a rag.

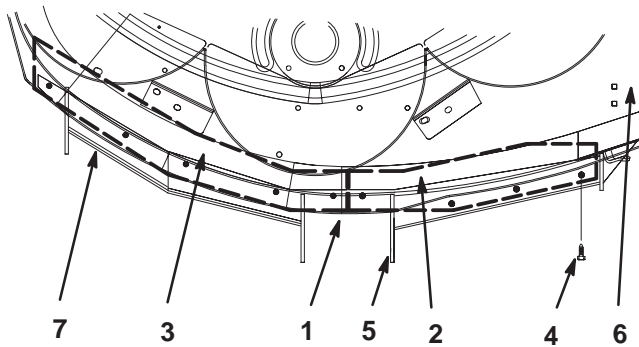
1. Disengage the power take off (PTO), set the parking brake, and turn the ignition key to "OFF" to stop the engine. Remove the key.
2. Remove belt covers from mower deck.
3. Remove mower unit.
4. Tip mower deck upside down and block up ends to ease installation of baffle components.
5. Thoroughly clean mower deck. All debris must be removed to ensure baffle will fit properly against mower deck.
6. Repair all bent or damaged areas of mower deck and replace any missing parts.

**Note:** All holes for installing Blowout baffles are drilled (Fig. 7).

7. Place baffles as shown in figure 7.

**Note:** The baffle edges need to be centered between front roller brackets (Fig. 7).

8. Install screws and tighten securely (Fig. 7).
9. Rotate blades to ensure the blades do not hit the blowout baffles.
10. Turn deck over, reinstall deck and deck covers.



M-4530

**Figure 7**

- |                                      |                           |
|--------------------------------------|---------------------------|
| 1. Baffles Centered between brackets | 4. Tapping Screw          |
| 2. Righthand Baffle                  | 5. Front Roller Brackets  |
| 3. Lefthand Baffle                   | 6. Side discharge         |
|                                      | 7. Deck Shown upside down |

**! WARNING**

**POTENTIAL HAZARD**

- A blade that is bent or damaged could break apart and pieces could be thrown at bystanders or at you as you use the mower.

**WHAT CAN HAPPEN**

- Pieces of blade that may be thrown could seriously injure or kill you or bystanders.

**HOW TO AVOID THE HAZARD**

- Always replace bent or damaged blade with a new blade.
- Never file or create sharp notches in the edges or surfaces of blade.

PROTOTYPE

## Starting and Stopping the Engine

### Starting

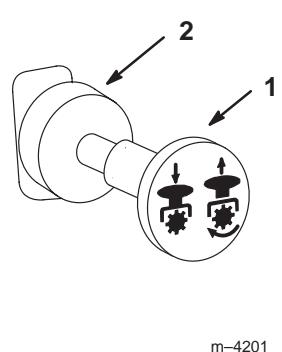
1. Sit down on the seat and move the motion controls to neutral locked position.
2. Set the parking brake; refer to Setting the Parking Brake, page 22.
3. Move the PTO (power take off) to “OFF” (Fig. 8).
4. Move the choke control to “ON” position before starting a cold engine (Fig. 9).

**Note:** A warm or hot engine may require choking. After engine starts, move choke control to “OFF” position.

5. Move the throttle control to the “FAST” position before starting a cold engine (Fig. 10).
6. Turn ignition key to “START” to energize starter. When engine starts, release key (Fig. 11).

**IMPORTANT: Do not engage starter for more than 10 seconds at a time. If engine fails to start allow 30 second cool-down period between attempts. Failure to follow these instructions can burn out starter motor.**

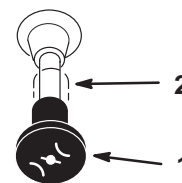
7. After the engine starts, move the choke to “OFF” (Fig. 9). If the engine stalls or hesitates, move the choke back to “ON” for a few seconds. Then move the throttle lever to desired setting. Repeat this as required.



m-4201

**Figure 8**

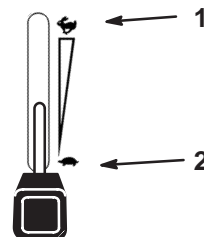
1. PTO-On
2. PTO-Off



m-2719

**Figure 9**

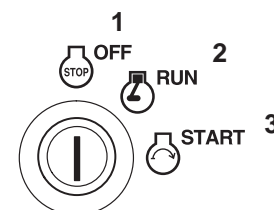
1. Choke-On
2. Choke-Off



m-2720

**Figure 10**

1. Fast
2. Slow



M-4268

**IGNITION**

**Figure 11**

1. Off
2. Run
3. Start

PROTOTYPE



## The Safety Interlock System

### Understanding the Safety Interlock System

The safety interlock system is designed to prevent the engine from starting unless:

- You are sitting on the seat
- The parking brake is on “ENGAGED”
- The power take off (PTO) is disengaged “OFF”
- The motion control levers are in neutral lock position

The safety interlock system also is designed to stop the engine when the traction controls are moved with the parking brake on “ENGAGED” or if you rise from the seat when the PTO is “ON” engaged.

## Testing the Safety Interlock System

Test the safety interlock system before you use the machine each time. If the safety system does not operate as described below, have an Authorized Service Dealer repair the safety system immediately.

1. Sitting on the seat, “ENGAGE” parking brake and move PTO “ON”. Try starting the engine; the engine should not crank.
2. Sitting on the seat, “ENGAGE” parking brake and move PTO “OFF”. Move either motion control lever (forward or reverse). Try starting the engine; the engine should not crank. Repeat with other motion control lever.
3. Sitting on the seat, “ENGAGE” parking brake, move PTO “OFF” and lock the motion control levers in neutral. Now start the engine. While the engine is running, release the parking brake, engage the PTO and rise slightly from the seat; the engine should stop.
4. Sitting on the seat, “ENGAGE” parking brake, PTO “OFF” and lock the motion control levers in neutral. Now start the engine. While the engine is running, center the motion controls and move (forward or reverse); the engine should stop.
5. Sitting on the seat, “DISENGAGE” parking brake, move PTO switch “OFF” and move the motion control levers to neutral lock position. Try starting the engine; the engine should not crank.

PROTOTYPE

## Driving Forward or Backward

The throttle control regulates the engine speed as measured in rpm (revolutions per minute). Place the throttle control in the “FAST” position for best performance. Always operate in the full throttle position

### CAUTION

#### POTENTIAL HAZARD

- Machine can spin very rapidly by positioning one lever too far ahead of the other.

#### WHAT CAN HAPPEN

- Operator may lose control of the machine and cause injury or damage to machine.

#### HOW TO AVOID THE HAZARD

- Use caution when making turns.
- Slow the machine down before making sharp turns.

### Forward

1. Release the parking brake; refer to Releasing the Parking Brake, page 22.
2. Move levers to the center, un-locked position.
3. To go forward, slowly push the motion control levers forward (Fig. 13).

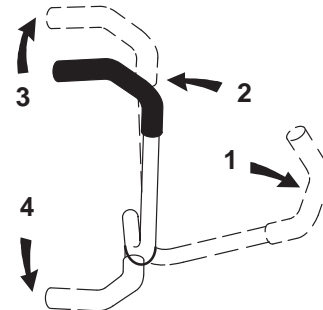
**Note:** Engine will kill if traction control levers are moved with parking brake engaged.

To go straight, apply equal pressure to both motion control levers (Fig. 13).

To turn, release pressure on the motion control lever toward the direction you want to turn (Fig. 13).

The farther you move the traction control levers in either direction, the faster the machine will move in that direction.

To stop pull the motion control levers to neutral.



m-2715

Figure 13

- |   |             |
|---|-------------|
| 1. Motion control lever-neutral lock position | 3. Forward  |
| 2. Center un-lock position                    | 4. Backward |

### Backward

1. Move levers to the center, un-locked position.
2. To go backward, slowly pull the motion control levers rearward (Fig. 13).

To go straight, apply equal pressure to both motion control levers (Fig. 13).

To turn, release pressure on the motion control lever toward the direction you want to turn (Fig. 13).

To stop push the motion control levers to neutral.

## Stopping the Machine

To stop the machine, move the traction control levers to neutral and separate to lock, disengage the power take off (PTO), and turn the ignition key to “OFF” to stop the engine. Also set the parking brake when you leave the machine; refer to Setting the Parking Brake, page 22. Remember to remove the key from the ignition switch.

**CAUTION**

**POTENTIAL HAZARD**

- Someone could move or attempt to operate the tractor while it is unattended.

**WHAT CAN HAPPEN**

- Children or bystanders may be injured if they use the tractor.

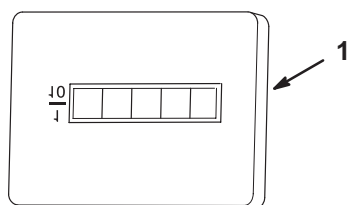
**HOW TO AVOID THE HAZARD**

- Always remove the ignition key and set the parking brake when leaving the machine, even if just for a few minutes.

## Instruments

### Hour Meter

The hour meter records the number of hours the engine has operated. It operates when the engine is running. Use these times for scheduling regular maintenance.



m-4202

**Figure 14**

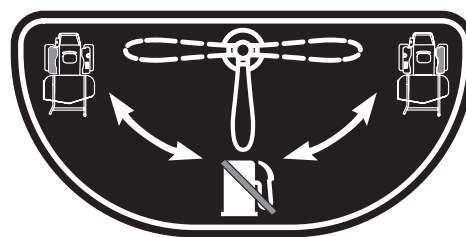
1. Hour meter

## Fuel Tanks

The unit has two fuel tanks, one located on the left side and one on the right side. Each tank connects to the fuel shut off valve in the control panel. From there a common fuel line leads to the engine (Fig. 15).

To use the right side fuel tank rotate the fuel shut off valve 1/4 turn to the right from the off location. This uses fuel from the right side tank only. When the right fuel tank is empty, move the fuel shut off valve 1/4 turn to the left from the off position.

Close fuel shut off valve, on front panel before transporting or storing machine.



m-4742

**Figure 15**

1. Shut off valve

PROTOTYPE

## Adjusting Height-of-Cut

The height-of-cut is adjusted from 38 to 114 mm (1-1/2" to 4-1/2") in 6 mm (1/4") increments by relocating clevis pin in different hole locations.

1. Raise the height-of-cut lever to the transport position (also the 114 mm (4-1/2") cutting height position) (Fig. 16).
2. To adjust, remove hairpin cotter and clevis pin from height-of-cut bracket (Fig. 16).
3. Select hole in height-of-cut bracket corresponding to the height-of-cut desired. Lift handle to transport position, insert clevis pin (Fig. 16).
4. Secure clevis pin with hairpin cotter (Fig. 16).

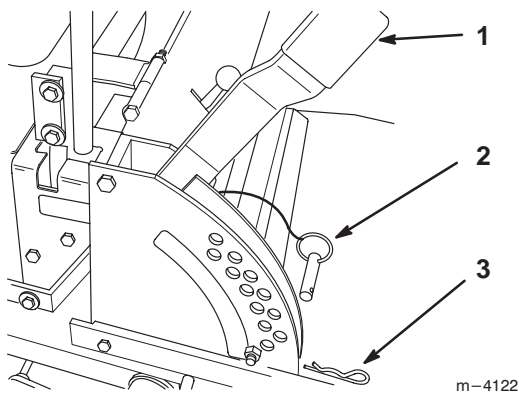


Figure 16

1. Height of cut lever
2. Clevis Pin
3. Hairpin Cotter

## Adjusting Anti-Scalp Rollers

Whenever you change the height-of-cut it is recommended to adjust the height of the anti-scalp rollers.

1. Disengage the power take off (PTO) and turn the ignition key to "OFF" to stop the engine. Move controllers to neutral locked position and apply parking brake. Remove the key.
2. After adjusting height-of-cut remove nut and washer while holding stud with wrench (Fig. 17).

**Note:** Do not remove the wheel nut and washer (Fig. 17).

3. Select hole so gage wheel is positioned to the nearest corresponding height-of-cut desired (Fig. 17).
4. Reinstall the stud nut and washer (Fig. 17).
5. Repeat adjustment on other gage wheels.

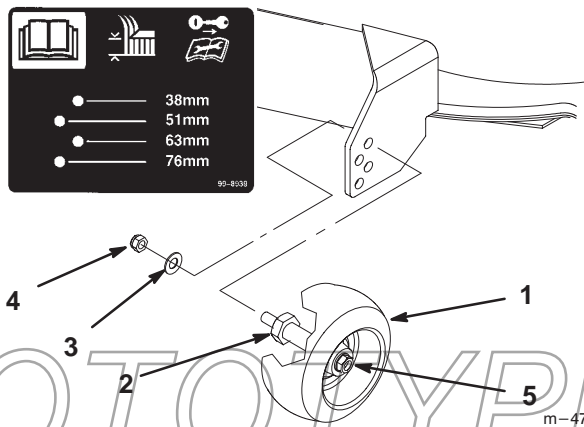


Figure 17

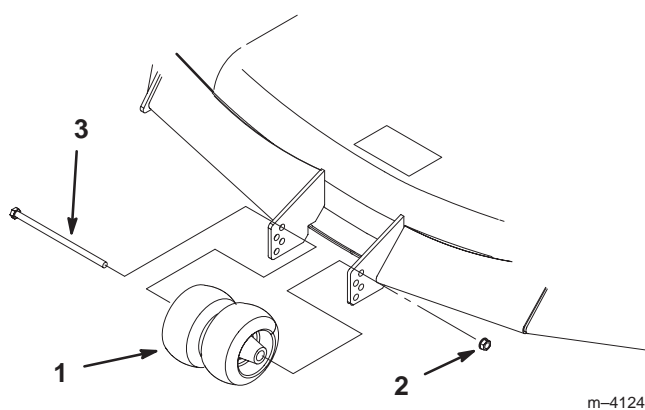
1. Gage Wheel
2. Stud
3. Washer
4. Nut
5. Wheel nut and washer. Do Not Remove.

## Center Rollers

1. Disengage the power take off (PTO) and turn the ignition key to "OFF". Move controllers to neutral locked position and apply parking brake.
2. After adjusting height-of-cut, remove bolt and nut (Fig. 18).
3. Select hole so gage wheel is positioned to the nearest corresponding height-of-cut desired (Fig. 18).

**Note:** Do not adjust rollers to support the deck.

4. Reinstall the bolt, center rollers and nut (Fig. 18).



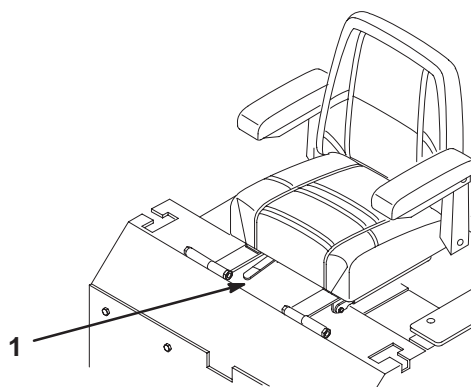
**Figure 18**

- |                              |         |
|------------------------------|---------|
| 1. Center Rollers and Spacer | 3. Bolt |
| 2. Nut                       |         |

## Positioning the Seat

The seat can move forward and backward. Position the seat where you have the best control of the machine and are most comfortable.

1. To adjust, move the lever sideways to unlock seat (Fig. 19).
2. Slide the seat to the desired position and release lever to lock in position.



m-3655

**Figure 19**

1. Adjustment knob

PROTOTYPE

## Pushing the Machine by Hand

**IMPORTANT:** Always push the machine by hand. Never tow the machine because hydraulic damage may occur.

### To Push the Machine

1. Disengage the power take off (PTO) and turn the ignition key to “OFF” to stop the engine.
2. Rotate the by-pass valves counterclockwise 1 turn to push. This allows hydraulic fluid to by-pass the pump enabling the wheels to turn (Fig. 20).

**IMPORTANT:** Never rotate by-pass valve more than 2 turns so the valve does not come out of the body causing fluid to run out.

### To Operate the Machine

1. Turn the by-pass valves in to operate (Fig. 20).

**Note:** The machine will not drive unless by-pass valves are turned in.

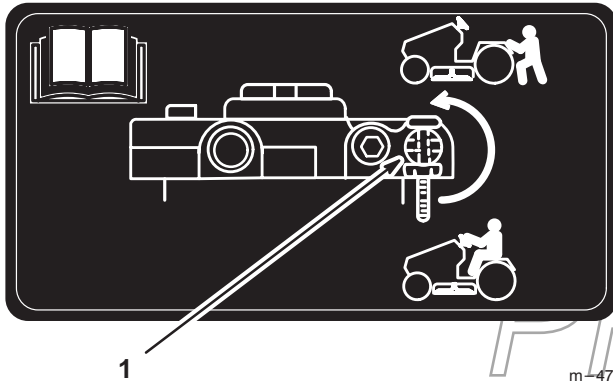


Figure 20

1. By-pass valve

## Side Discharge

The mower has a hinged grass deflector that disperses clippings to the side and down toward the turf.

### DANGER

#### POTENTIAL HAZARD

- Without the grass deflector or complete grass catcher assembly mounted in place, you and others are exposed to blade contact and thrown debris.

#### WHAT CAN HAPPEN

- Contact with rotating mower blade(s) and thrown debris will cause injury or death.

#### HOW TO AVOID THE HAZARD

- NEVER remove the grass deflector from the mower because the grass deflector routes material down toward the turf. If the grass deflector is ever damaged, replace it immediately.
- Never put your hands or feet under the mower.
- Never try to clear discharge area or mower blades unless you move the power take off (PTO) to “OFF” and rotate the ignition key to “OFF.” Also remove the key and pull the wire(s) off the spark plug(s).

PROTOTYPE

## Transporting Machines

Use a heavy-duty trailer or truck to transport the machine. Ensure that the trailer or truck has all necessary lighting and marking as required by law. Please carefully read all the safety instructions on pages 3–13. Knowing this information could help you, your family, pets or bystanders avoid injury.

To transport the machine:

- Lock brake and block wheels.
- Securely fasten the machine to the trailer or truck with straps, chains, cable, or ropes.
- Secure a trailer with a safety chains to towing vehicle.

### CAUTION

#### POTENTIAL HAZARD

- **This unit does not have proper turn signals, lights, reflective markings, or a slow moving vehicle emblem. These items are required to drive on a public street or roadway.**

#### WHAT CAN HAPPEN

- **Driving on a street or roadway without such equipment is dangerous and can lead to accidents causing personal injury.**
- **Driving on a street or roadway without such equipment may also be a violation of local laws and the operator may be subject to traffic tickets and/or fines.**

#### HOW TO AVOID THE HAZARD

- **Do not drive machine on a public street or roadway.**

## Loading Machines

Use extreme caution when loading units on trailers or trucks. One full width ramp that is wide enough to extend beyond the rear tires is recommended instead of individual ramps for each side of the unit. The lower rear section of the tractor frame extends back between the rear wheels and serves as a stop for tipping backward. Having a full width ramp provides a surface for the frame members to contact if the unit starts to tip backward. If it is not possible to use one full width ramp, use enough individual ramps to simulate a full width continuous ramp.

Ramp should be long enough so that the angles between the ramp and the ground and the ramp and the trailer or truck do not exceed 15 degrees. A steeper angle may cause mower deck components to get caught as the unit moves from ramp to trailer or truck. Steeper angles may also cause the unit to tip backward. If loading on or near a slope, position the trailer or truck so it is on the down side of the slope and the ramp extends up the slope. This will minimize the ramp angle. The trailer or truck should be as level as possible.

**IMPORTANT: DO NOT attempt to turn the unit while on the ramp; you may lose control and drive off the side.**

Avoid sudden acceleration when driving up a ramp and sudden deceleration when backing down a ramp. Both maneuvers can cause the unit to tip backward.

PROTOTYPE

 **WARNING**

**POTENTIAL HAZARD**

- Loading a unit on a trailer or truck increases the possibility of backward tip-over.

**WHAT CAN HAPPEN**

- Backward tip-over of the unit could cause serious injury or death.

**HOW TO AVOID THE HAZARD**

- Use extreme caution when operating a unit on a ramp.
- Use only a single, full width ramp; **DO NOT** use individual ramps for each side of the unit.
- If individual ramps must be used, use enough ramps to create an unbroken ramp surface wider than the unit.
- **DO NOT** exceed a 15 degree angle between ramp and ground or between ramp and trailer or truck.
- Avoid sudden acceleration while driving unit up a ramp to avoid tipping backward.
- Avoid sudden deceleration while backing unit down a ramp to avoid tipping backward.

PROTOTYPE

## Tips for Mowing Grass

### Fast Throttle Setting

For best mowing and maximum air circulation, operate the engine at “FAST.” Air is required to thoroughly cut grass clippings, so do not set the height-of-cut so low as to totally surround the mower by uncut grass. Always try to have one side of the mower free from uncut grass, which allows air to be drawn into the mower.

### Cutting a Lawn for the First Time

Cut grass slightly longer than normal to ensure the cutting height of the mower does not scalp any uneven ground. However, the cutting height used in the past is generally the best one to use. When cutting grass longer than six inches tall, you may want to cut the lawn twice to ensure an acceptable quality of cut.

### Cut 1/3 of the Grass Blade

It is best to cut only about 1/3 of the grass blade. Cutting more than that is not recommended unless grass is sparse, or it is late fall when grass grows more slowly.

### Mowing Direction

Alternate mowing direction to keep the grass standing straight. This also helps disperse clippings which enhances decomposition and fertilization.

### Mow at Correct Intervals

Normally, mow every four days. But remember, grass grows at different rates at different times. So to maintain the same cutting height, which is a good practice, mow more often in early spring. As the grass growth rate slows in mid summer, mow less frequently. If you cannot mow for an extended period, first mow at a high cutting height; then mow again two days later at a lower height setting.

### Cutting Speed

To improve cut quality, use a slower ground speed.

### Avoid Cutting Too Low

If the cutting width of the mower is wider than the mower you previously used, raise the cutting height to ensure that uneven turf is not cut too short.

### Long Grass

If the grass is ever allowed to grow slightly longer than normal, or if it contains a high degree of moisture, raise the cutting height higher than usual and cut the grass at this setting. Then cut the grass again using the lower, normal setting.

### When Stopping

If the machine’s forward motion must be stopped while mowing, a clump of grass clippings may drop onto your lawn. To avoid this, move onto a previously cut area with the blades “ENGAGED”.

### Keep the Underside of the Mower Clean

Clean clippings and dirt from the underside of the mower after each use. If grass and dirt build up inside the mower, cutting quality will eventually become unsatisfactory.

### Blade Maintenance

Maintain a sharp blade throughout the cutting season because a sharp blade cuts cleanly without tearing or shredding the grass blades. Tearing and shredding turns grass brown at the edges, which slows growth and increases the chance of disease. Check the cutter blades daily for sharpness, and for any wear or damage. File down any nicks and sharpen the blades as necessary. If a blade is damaged or worn, replace it immediately with a genuine TORO replacement blade.

# Maintenance

## Service Interval Chart

Service Operation	Each Use	8 Hours	25 Hours	50 Hours	100 Hours	200 Hours	300 Hours	Storage Service
Hydraulic fluid—check level	Initial	Initial	X					X
Oil—check level	X							X
Oil—change*		Initial			X			X
Oil Filter—change (200 hours or every other oil change)						X		X
Hydraulic filter—change		Initial				X		X
Safety System—check	X							X
Chassis—grease*			X					X
Linkage bushings—oil*			X					X
Foam Air Cleaner—service*			X					X
Paper Air Cleaner—service*					X			X
Paper Air Cleaner—replace*							X	X
Spark Plug(s)—check					X			X
Belts—check for wear/cracks			X					X
Gasoline—drain								X
Cooling systems—clean	X						X	X
Hydraulic lines—check					X			X
Battery—check electrolyte			X					X
Battery—charge, Disconnect cables								X
Fuel Filter—replace						X		X
Tires—check pressure			X					X
Chipped Surfaces—paint								X
Cutting Blades – check		X						X
Blade Spindle Bearings – grease		X						X
Idler Pulley Pivot			X					X
Mower Housing – clean	X							X
Castor Pivot – adjustment								500hrs or at Storage
Wheel Hub Slotted Nut – adjustment								500hrs or at Storage
* More often in dusty, dirty conditions								

**⚠ CAUTION****POTENTIAL HAZARD**

- If you leave the key in the ignition switch, someone could start the engine.

**WHAT CAN HAPPEN**

- Accidental starting of the engine could seriously injure you or other bystanders.

**HOW TO AVOID THE HAZARD**

- Remove the key from the ignition switch and pull the wire(s) off the spark plug(s) before you do any maintenance. Also push the wire(s) aside so it does not accidentally contact the spark plug(s).

## Cutting Blades

Maintain sharp blades throughout the cutting season because sharp blades cut cleanly without tearing or shredding the grass blades. Tearing and shredding turns grass brown at the edges, which slows growth and increases the chance of disease.

Check the cutter blades daily for sharpness, and for any wear or damage. File down any nicks and sharpen the blades as necessary. If a blade is damaged or worn, replace it immediately with a genuine TORO replacement blade. For convenient sharpening and replacement, you may want to keep extra blades on hand.

## Before Inspecting or Servicing the Blades

Park the machine on a level surface, disengage the blade control (PTO) and set the parking brake. Turn the ignition key to “OFF” to stop the engine. Remove the key and disconnect the spark plug wire(s) from the spark plug(s).

**⚠ WARNING****POTENTIAL HAZARD**

- A blade that is worn or damaged could break apart and pieces could be thrown at bystanders or at you as you use the mower.

**WHAT CAN HAPPEN**

- Pieces of blade that may be thrown could seriously injure or kill you or bystanders.

**HOW TO AVOID THE HAZARD**

- Periodically inspect the blade for wear and damage. Immediately install a new blade if it is worn or damaged.

PROTOTYPE

## Inspecting the Blades

1. Inspect the cutting edges (Fig 21). If the edges are not sharp or have nicks, remove and sharpen the blades. Refer to Sharpening the Blades on page 41.
2. Inspect the blades, especially the curved area (Fig. 21). If you notice any damage, wear, or a slot forming in this area (item 3 in Fig. 21), immediately install a new blade.

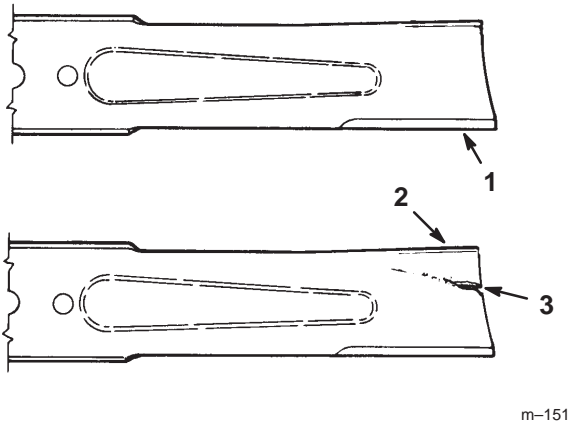


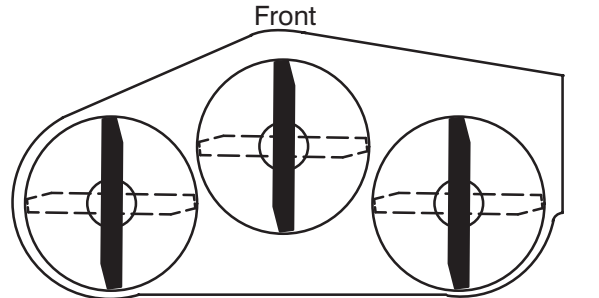
Figure 21

1. Cutting Edge
2. Curved Area
3. Wear/slot Forming

m-151

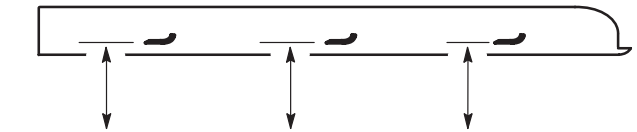
## Checking for Bent Blades

1. Stop the engine, set the parking brake, remove the key and disconnect the spark plug wire(s) from the spark plug(s).
2. Rotate the blades until the ends face forward and backward (Fig. 22). Measure from a level surface to the cutting edge of the blades (Fig. 23). Note this dimension.



m-1078

Figure 22



MEASURE FROM  
CUTTING EDGE TO A  
LEVEL SURFACE

m-2539

Figure 23

3. Rotate the opposite ends of the blades forward. Measure from a level surface to the cutting edge of the blades at the same position as in step 1 above. The difference between the dimensions obtained in steps 1 and 2 must not exceed 1/8" (3 mm). If this dimension exceeds 1/8" (3 mm), the blade is bent and must be replaced. Refer to Removing the Blades, and Installing the Blades on page 41.

PROTOTYPED

## ! WARNING

### POTENTIAL HAZARD

- A blade that is bent or damaged could break apart and pieces could be thrown at bystanders or at you as you use the mower.

### WHAT CAN HAPPEN

- Pieces of blade that may be thrown could seriously injure or kill you or bystanders.

### HOW TO AVOID THE HAZARD

- Always replace bent or damaged blade with a new blade.
- Never file or create sharp notches in the edges or surfaces of blade.

## Removing the Blades

Blades must be replaced if a solid object is hit, if the blade is out of balance or is bent. To ensure optimum performance and continued safety conformance of the machine, use genuine TORO replacement blades. Replacement blades made by other manufacturers may result in non-conformance with safety standards.

Hold the blade end using a rag or thickly-padded glove. Remove the blade bolt, flat washer, split lockwasher and blade from the spindle shaft (Fig. 24).

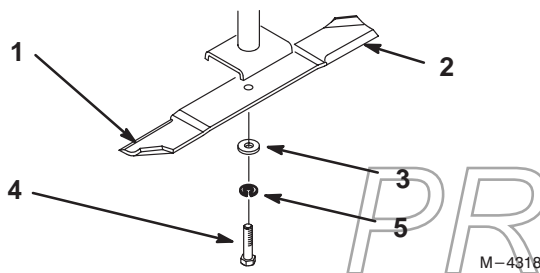


Figure 24

- |                       |                     |
|-----------------------|---------------------|
| 1. Sail Area of Blade | 4. Blade Bolt       |
| 2. Blade              | 5. Split Lockwasher |
| 3. Flat Washer        |                     |

## Sharpening the Blades

1. Use a file to sharpen the cutting edge at both ends of the blade (Fig. 25). Maintain the original angle. The blade retains its balance if the same amount of material is removed from both cutting edges.

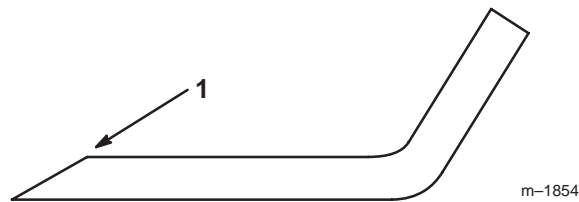


Figure 25

1. Sharpen at original angle

2. Check the balance of the blade by putting it on a blade balancer (Fig. 26). If the blade stays in a horizontal position, the blade is balanced and can be used. If the blade is not balanced, file some metal off the end of the sail area only (Fig. 24). Repeat this procedure until the blade is balanced.

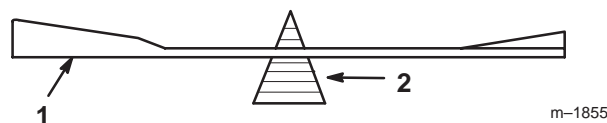


Figure 26

1. Blade
2. Balancer

## Installing the Blades

1. Install the blade onto the spindle shaft (Fig. 24).

**IMPORTANT:** The curved part of the blade must be pointing upward toward the inside of the mower to ensure proper cutting.

2. Install the flat washer, lock washer and blade bolt (Fig. 24). Torque the blade bolt to 85–110 ft-lb (115–150 N•m).

## Air Cleaner

Foam Element: Clean and re-oil after every 25 operating hours.

Paper Element: Clean after every 100 operating hours. Replace after every 300 operating hours or yearly. Which ever comes first.

**Note:** Service the air cleaner more frequently (every few hours) if operating conditions are extremely dusty or sandy.

### Removing the Foam and Paper Elements

1. Disengage the power take off (PTO), set the parking brake, and turn the ignition key to "OFF" to stop the engine. Remove the key.
2. Clean around the air cleaner to prevent dirt from getting into the engine and causing damage. Unlatch two side latches and remove the air cleaner cover (Fig. 27).

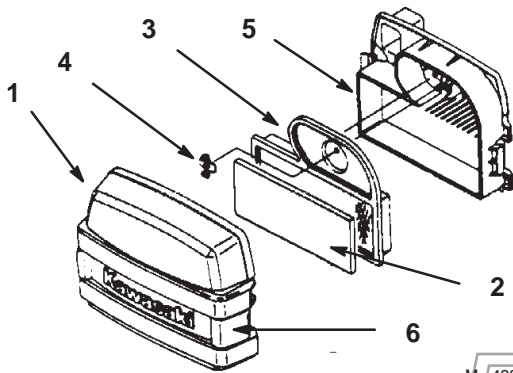


Figure 27

- |                  |                     |
|------------------|---------------------|
| 1. Cover         | 4. Wing nut         |
| 2. Foam element  | 5. Air cleaner base |
| 3. Paper element | 6. Latches          |

3. Carefully remove the foam element from the paper element (Fig. 27).
4. Unscrew the wing nut and remove the paper element (Fig. 27).

### Cleaning the Foam and Paper Elements

1. Foam Element
  - A. Wash the foam element in liquid soap and warm water. When the element is clean, rinse it thoroughly.
  - B. Dry the element by squeezing it in a clean cloth (do not wring).
  - C. Soak element in new engine oil. (Fig. 28). Squeeze the element to remove excess oil.

**IMPORTANT:** Replace the foam element if it is torn or worn.

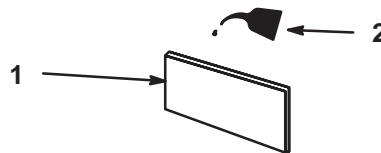


Figure 28

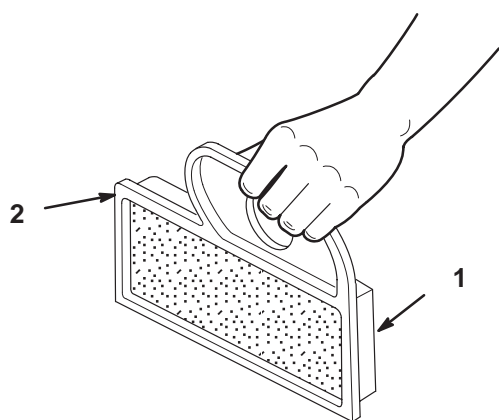
- |                 |        |
|-----------------|--------|
| 1. Foam element | 2. Oil |
|-----------------|--------|

PROTOTYPE

## 2. Paper Element

- A. Lightly tap the element on a flat surface to remove dust and dirt (Fig. 29).
- B. Inspect the element for tears, an oily film, and damage to the rubber seal.

**IMPORTANT:** Never clean the paper element with pressurized air or liquids, such as solvent, gas, or kerosene. Replace the paper element if it is damaged or cannot be cleaned thoroughly.



M-4293

**Figure 29**

1. Paper element
2. Rubber seal

## Installing the Foam and Paper Elements

**IMPORTANT:** To prevent engine damage, always operate the engine with the complete foam and paper air cleaner assembly installed.

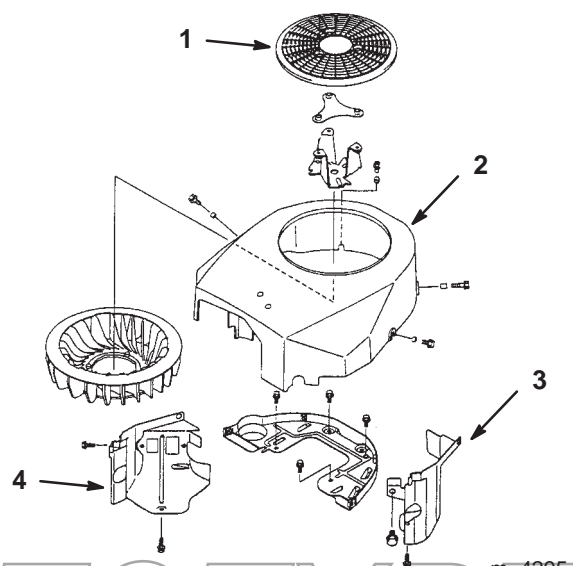
1. Carefully slide the foam element into the paper air cleaner element (Fig. 27).
2. Place the air cleaner assembly onto the air cleaner base and install wing nut (Fig. 27).
3. Install the air cleaner cover and latch (Fig. 27).

## Cleaning the Cooling System

Clean the air intake screen from grass and debris before each use.

Clean cooling fins and engine shrouds every 300 hours or yearly, whichever comes first.

1. Stop the engine, set the parking brake, remove the key and disconnect the spark plug wire(s) from the spark plug(s).
2. Remove air-intake screen, cylinder covers and fan housing.
3. Clean debris and grass from parts.
4. Reinstall air-intake screen, cylinder covers and fan housing.



m-4295

**Figure 30**

1. Air-intake Screen
2. Fan Housing
3. Cylinder Cover
4. Cylinder Cover

## Engine Oil

Change oil:

- After the first 8 operating hours.
- After every 100 operating hours.

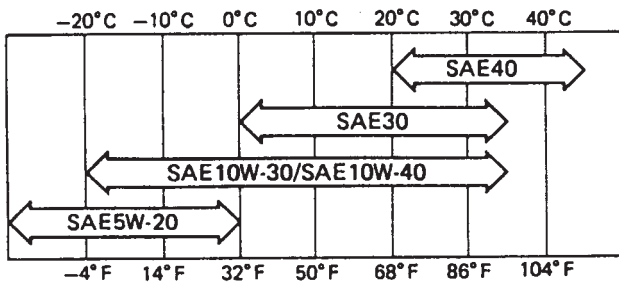
**Note:** Change oil more frequently when operating conditions are extremely dusty or sandy.

Oil Type: Detergent oil (API service SG or SH)

Crankcase Capacity: w/filter, 1.8 l (1.9 qt.)

Viscosity: See table below

### USE THESE SAE VISCOSITY OILS

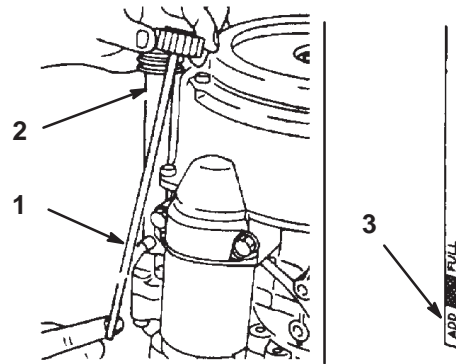


m-4291

## Checking Oil Level

1. Park the machine on a level surface, disengage the power take off (PTO) and turn the ignition key to "OFF" to stop the engine. Remove the key.
2. Clean around the oil dipstick (Fig. 31) so dirt cannot fall into the filler hole and damage the engine.
3. Unscrew the oil dipstick and wipe the end clean (Fig. 31).
4. Slide the oil dipstick fully into the filler tube, do not thread onto tube (Fig. 31). Pull the dipstick out and look at the end. If oil level is low, slowly pour only enough oil into the filler tube to raise the level to the "FULL" mark.

**IMPORTANT: Do not overfill the crankcase with oil because the engine may be damaged.**



M-4291

Figure 31

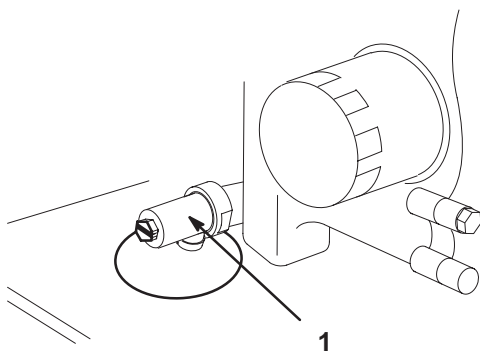
1. Oil dipstick
2. Filler tube
3. Dipstick end

PROTOTYPE

## Changing/Draining Oil

1. Start the engine and let it run five minutes. This warms the oil so it drains better.
2. Park the machine so that the drain side is slightly lower than the opposite side to assure the oil drains completely. Then disengage the power take off (PTO), set the parking brake, and turn the ignition key to "OFF" to stop the engine. Remove the key.
3. Place a pan below the oil drain. Use either a flat screw driver, 3/8" wrench or 10mm wrench to open valve (Fig. 32).
4. Rotate valve end clockwise to close valve. Rotate valve end counterclockwise to open valve (Fig. 32).
5. When oil has drained completely, close the drain valve (Fig. 32).

**Note:** Dispose of the used oil at a certified recycling center.



**Figure 32**

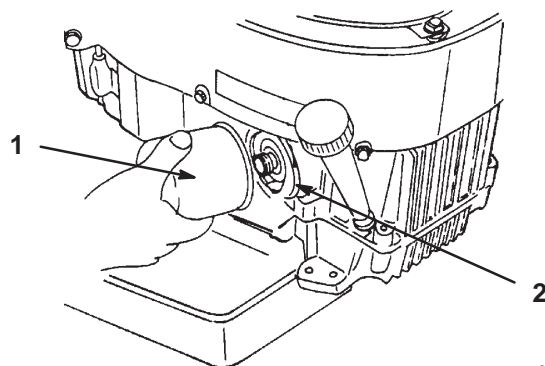
1. Oil drain valve

## Change Oil Filter

Replace the oil filter every 200 hours or every other oil change.

**Note:** Change oil filter more frequently when operating conditions are extremely dusty or sandy.

1. Drain the oil from the engine; refer to Changing/Draining Oil, page 45.
2. Remove the old filter (Fig. 33).
3. Apply a thin coat of new oil to the rubber gasket on the replacement filter (Fig. 33).



M-4288

**Figure 33**

1. Oil filter
2. Adapter

4. Install the replacement oil filter to the adapter. Turn the oil filter clockwise until the rubber gasket contacts the filter adapter, then tighten the filter an additional 3/4 turn (Fig. 33).
5. Fill the crankcase with the proper type of new oil; refer to Changing/Draining Oil, page 44.

6. Slowly pour approximately 80% of the specified amount of oil on page 44, into the filler tube (Fig. 31). Now check the oil level; refer to Checking Oil Level, page 44. Slowly add additional oil to bring to "FULL" mark on dipstick.

PROTOTYPE

## Spark Plug

Check the spark plug(s) after every 100 operating hours. Make sure the air gap between the center and side electrodes is correct before installing the spark plug. Use a spark plug wrench for removing and installing the spark plug(s) and a gapping tool/feeler gauge to check and adjust the air gap. Install a new spark plug(s) if necessary.

Type: Champion RCJ8Y (or equivalent) Air Gap: 1.0 mm (0.040 in.)

### Removing the Spark Plug(s)

1. Disengage the power take off (PTO), set the parking brake, and turn the ignition key to "OFF" to stop the engine. Remove the key.
2. Pull the wire(s) off the spark plug(s) (Fig. 34). Now clean around the spark plug(s) to prevent dirt from falling into the engine and potentially causing damage.
3. Remove the spark plug(s).

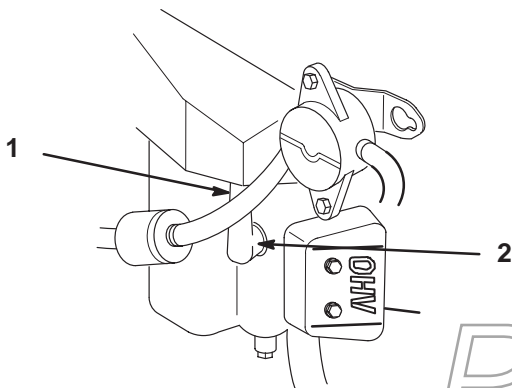


Figure 34

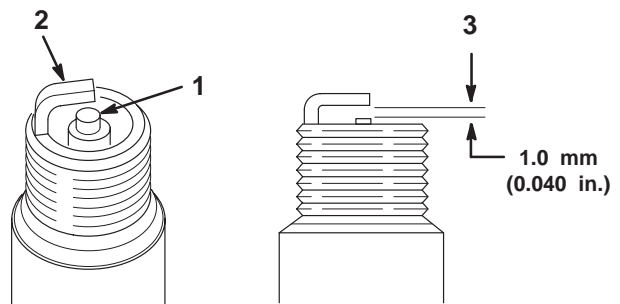
1. Spark plug wire installed
2. Spark plug

### Checking the Spark Plug

1. Look at the center of the spark plug(s) (Fig. 35). If you see light brown or gray on the insulator, the engine is operating properly. A black coating on the insulator usually means the air cleaner is dirty.

**IMPORTANT: Never clean the spark plug(s). Always replace the spark plug(s) when it has a black coating, worn electrodes, an oily film, or cracks.**

2. Check the gap between the center and side electrodes (Fig. 35). Bend the side electrode (Fig. 35) if the gap is not correct.



m-3215

Figure 35

1. Center electrode insulator
2. Side electrode
3. Air gap (not to scale)

### Installing the Spark Plug(s)

1. Install the spark plug(s). Make sure the air gap is set correctly.
2. Tighten the spark plug(s) to 15 N.m (11 ft-lb).
3. Push the wire(s) onto the spark plug(s) (Fig. 34).

PROTOTYPE

## Fuel Filter

Replace the fuel filter after every 200 operating hours or yearly, whichever occurs first.

### Replacing the Fuel Filter

Never install a dirty filter if it is removed from the fuel line.

1. Disengage the power take off (PTO), set the parking brake, and turn the ignition key to “OFF” to stop the engine. Remove the key.
2. Close fuel shut-off valve on console.
3. Squeeze the ends of the hose clamps together and slide them away from the filter (Fig. 36).
4. Remove the filter from the fuel lines.
5. Install a new filter and move the hose clamps close to the filter (Fig. 37).
6. Open fuel shut-off valve on console.

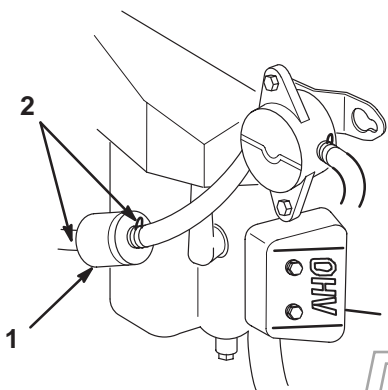


Figure 36

1. Filter

2. Hose clamp

## Fuel Tank

### Draining The Fuel Tank

#### **⚠ DANGER**

##### POTENTIAL HAZARD

- In certain conditions gasoline is extremely flammable and highly explosive.

##### WHAT CAN HAPPEN

- A fire or explosion from gasoline can burn you, others, and cause property damage.

##### HOW TO AVOID THE HAZARD

- Drain gasoline from the fuel tank when the engine is cold. Do this outdoors in an open area. Wipe up any gasoline that spills.
- Never drain gasoline near an open flame or where gasoline fumes may be ignited by a spark.
- Never smoke a cigarette, cigar or pipe.

1. Park the machine on a level surface, to assure fuel tanks drain completely. Then disengage the power take off (PTO), set the parking brake, and turn the ignition key to “OFF” to stop the engine. Remove the key.
2. Close fuel shut-off valve (Fig. 37).
3. Loosen the hose clamp at the fuel filter and slide it up the fuel line away from the fuel filter (Fig. 37).

PROTOTYPE

4. Pull the fuel line off fuel filter (Fig. 37).
5. Open fuel shut-off valve for left and right tanks. Allow gasoline to drain into a gas can or drain pan. (Fig. 37).

**Note:** Now is the best time to install a new fuel filter because the fuel tank is empty.

6. Install the fuel line onto the fuel filter. Slide the hose clamp close to the fuel filter to secure the fuel line (Fig. 37).

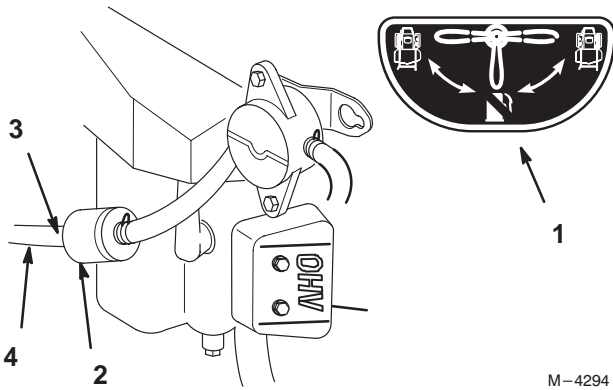


Figure 37

- |                        |               |
|------------------------|---------------|
| 1. Fuel shut-off valve | 3. Hose clamp |
| 2. Fuel filter         | 4. Fuel line  |

## Greasing and Lubrication

Lubricate the machine when shown on the CHECK SERVICE REFERENCE AID decal (Fig. 38). Grease more frequently when operating conditions are extremely dusty or sandy.

Grease with No. 2 general purpose lithium base or molybdenum base grease.

### How to Grease

1. Disengage the power take off (PTO) and turn the ignition key to “OFF” to stop the engine. Remove the key.
2. Clean the grease fittings with a rag. Make sure to scrape any paint off the front of the fitting(s).
3. Connect a grease gun to the fitting. Pump grease into the fittings until grease begins to ooze out of the bearings.
4. Wipe up any excess grease.

### Where to Add Grease

Lubricate the grease fittings as shown on the CHECK SERVICE REFERENCE AID decal (Fig. 38).

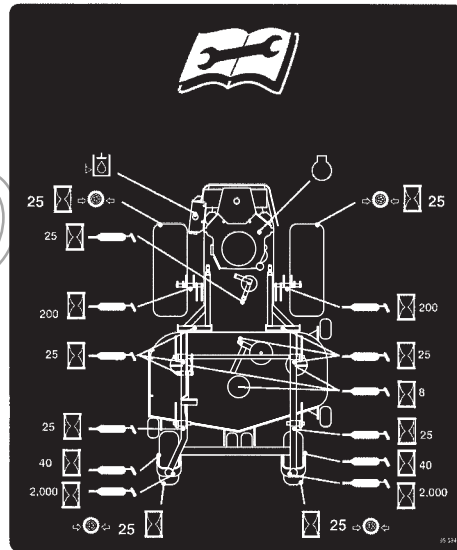


Figure 38

## Grease Front Castor Pivots

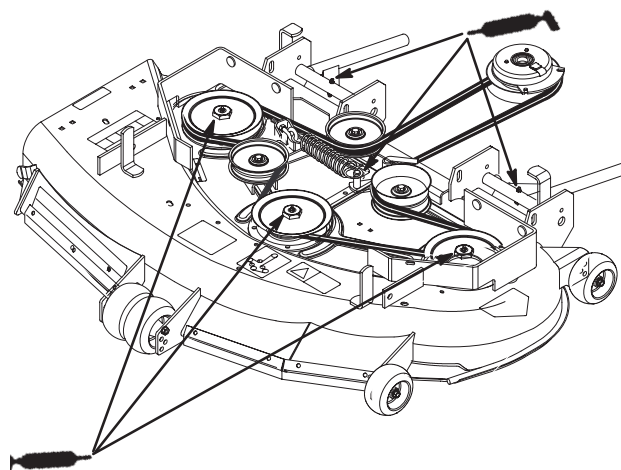
Lubricate the front castor pivots once a year.

1. Remove hex plug and cap. Thread a grease zerk into hole.
2. Pump grease into zerk until it oozes out around top bearing.
3. Remove grease zerk in hole. Reinstall hex plug and cap.

## Greasing the Bearings

The cutting unit must be lubricated regularly. Refer to the Service Interval Chart on page 38. Grease with No. 2 general purpose lithium base or molybdenum base grease.

1. Stop the engine, set the parking brake, remove the key and disconnect the spark plug wire(s) from the spark plug(s).
2. Grease the fittings on the three spindle bearings (Fig. 39).
3. Grease the idler pulley pivot (Fig. 39).
4. Grease the fittings on the push arms (Fig. 39).



m-4721

**Figure 39**

PROTOTYPE

## Hydraulic System

### Checking the Hydraulic Fluid

Check the hydraulic fluid level:

- Before engine is first started.
- After first 8 operating hours.
- After 25 operating hours.

Fluid Type: Mobil 1 15W-50 synthetic motor oil.

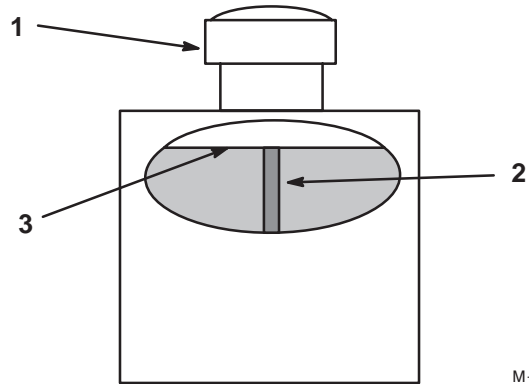
**IMPORTANT: Use only oil specified. Other fluids could cause system damage.**

System Capacity: 2.0 l (2.1 qt.)

1. Position machine on a level surface, stop the engine and set the parking brake.
2. Clean area around filler neck of hydraulic tank (Fig. 40).
3. Remove cap from filler neck. Look inside to check if there is fluid in the reservoir. (Fig. 40).
4. If there is no fluid, add fluid to reservoir approximately a 6mm (1/4") below the top of baffle.
5. Run the machine 15 minutes to allow any air to purge out of the system and warm fluid.
6. Recheck level while fluid is warm. Add fluid to raise level to top of the baffle, if required.

**Note:** Fluid level should be to the top of the baffle when fluid is warm (Fig. 40).

7. Install cap on filler neck.



M-4280

Figure 40

1. Cap
2. Baffle
3. Fluid level-Full

### WARNING

#### POTENTIAL HAZARD

- Hydraulic fluid escaping under pressure can penetrate skin and cause injury.

#### WHAT CAN HAPPEN

- Fluid accidentally injected into the skin must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

#### HOW TO AVOID THE HAZARD

- Make sure all hydraulic fluid hoses and lines are in good condition and all hydraulic connections and fittings are tight before applying pressure to hydraulic system.
- Keep body and hands away from pin hole leaks or nozzles that eject high pressure hydraulic fluid.
- Use cardboard or paper to find hydraulic leaks.
- Safely relieve all pressure in the hydraulic system before performing any work on the hydraulic system.

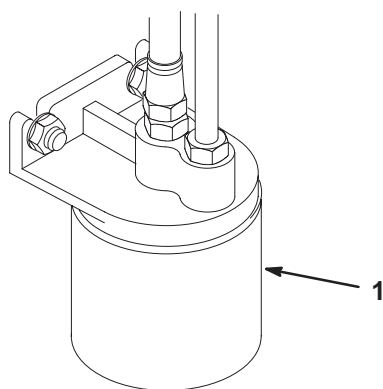
## Replacing the Hydraulic Filter

Change the hydraulic filter:

- After the first 8 operating hours.
  - After every 200 operating hours.
1. Position machine on a level surface, stop the engine, and remove key from ignition switch.

**IMPORTANT: Do not substitute automotive oil filter or severe hydraulic system damage may result.**

2. Remove hydro cap and temporarily cover opening with a plastic bag and rubber band to prevent all hydro fluid from draining out.
  - A. Place drain pan under filter, remove the old filter and wipe the filter adapter gasket surface clean (Fig. 41).

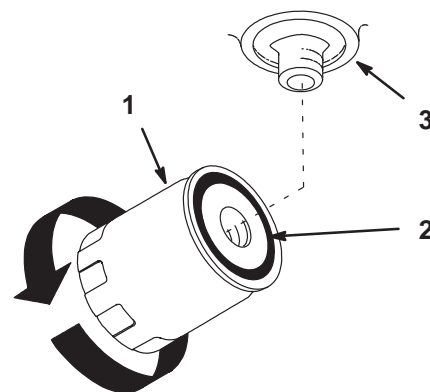


m-4117

**Figure 41**

1. Hydraulic filter

3. Apply a thin coat hydro fluid to the rubber gasket on the replacement filter (Fig. 42).
4. Install replacement hydraulic filter onto the filter adapter. Do not tighten.
5. Remove plastic bag from tank opening and allow filter to fill with hydro fluid.
6. When fluid overflows filter turn the oil filter clockwise until the rubber gasket contacts the filter adapter, then tighten the filter an additional 1/2 turn (Fig. 42).



m-1256

**Figure 42**

1. Hydraulic filter
2. Gasket
3. Adapter

7. Clean up any spilled fluid.
8. Start engine and let run for about two minutes to purge air from the system. Stop the engine and check for leaks. If one or both wheels will not drive, refer Bleeding Hydraulic System, page 51.
9. Check fluid level in hydraulic tank and add to raise level to the top of baffle. **DO NOT OVER FILL.**

## Bleeding Hydraulic System

The traction system is self bleeding, however, it may be necessary to bleed the system if fluid is changed or after work is performed on the system.

1. Raise rear of the machine so wheels are off the ground and support with jack stands.
2. Start the engine and run at idle speed. Engage traction on one side and spin the wheel by hand.
3. When the wheel begins to spin on its own, keep it engaged until wheel drives smoothly. (minimum 2 minute)
4. Check hydraulic fluid level as it drops and add as required to maintain proper level.
5. Repeat procedure on opposite wheel.

## Check Hydraulic Lines

After every 100 operating hours, check hydraulic lines and hoses for leaks, loose fittings, kinked lines, loose mounting supports, wear, weather and chemical deterioration. Make necessary repairs before operating.

### WARNING

#### POTENTIAL HAZARD

- Hydraulic fluid escaping under pressure can penetrate skin and cause injury.

#### WHAT CAN HAPPEN

- Fluid accidentally injected into the skin must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

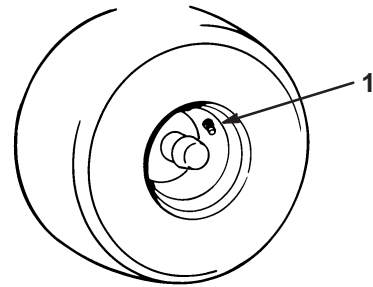
#### HOW TO AVOID THE HAZARD

- Make sure all hydraulic fluid hoses and lines are in good condition and all hydraulic connections and fittings are tight before applying pressure to hydraulic system.
- Keep body and hands away from pin hole leaks or nozzles that eject high pressure hydraulic fluid.
- Use cardboard or paper to find hydraulic leaks.
- Safely relieve all pressure in the hydraulic system before performing any work on the hydraulic system.

## Tire Pressure

Maintain the air pressure in the front and rear tires as specified. Uneven tire pressure can cause uneven cut. Check the pressure at the valve stem after every 50 operating hours or monthly, whichever occurs first (Fig. 43). Check the tires when they are cold to get the most accurate pressure reading.

Pressure: 90 kPa (13 psi ) drive wheels and castor wheels.



m-1872

Figure 43

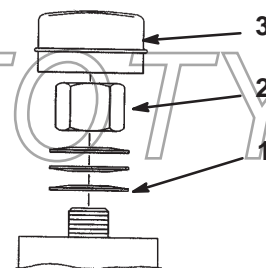
1. Valve stem

## Castor Pivot Bearing Adjustment

Check after every 500 operating hours or at storage which ever comes first.

1. Stop the engine, set the parking brake, remove the key and disconnect the spark plug wire(s) from the spark plug(s).
2. Remove dust cap from castor and tighten lock nut (Fig. 44).
3. Tighten until spring washers are flat and then back off a 1/4 turn to properly set the pre-load on the bearings (Fig. 44).

**IMPORTANT: Make sure spring washers are installed correctly as shown in figure 44.**



M-4640

Figure 44

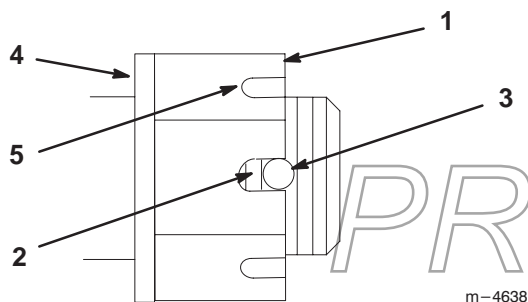
1. Spring Washers
2. Lock Nut
3. Dust Cap

## Wheel Hub Slotted Nut

Check after every 500 operating hours.

The slotted nut needs to be torqued to 169.5 N•m (125 ft–lbs).

1. Stop the engine, set the parking brake, remove the key and disconnect the spark plug wire(s) from the spark plug(s).
2. Remove cotter pin.
3. Torque slotted nut to 169.5 N•m (125 ft–lbs) (Fig. 45).
4. Check the distance from bottom of slot in nut to inside edge of hole. Two threads or less should be showing (Fig. 45).
5. If more than two threads are showing remove nut and install washer between hub and nut (Fig. 45).
6. Torque the slotted nut to 169.5 N•m (125 ft–lbs) (Fig. 45).
7. Tighten nut until the next set of slots line up with the hole in the shaft (Fig. 45).
8. Replace cotter pin.

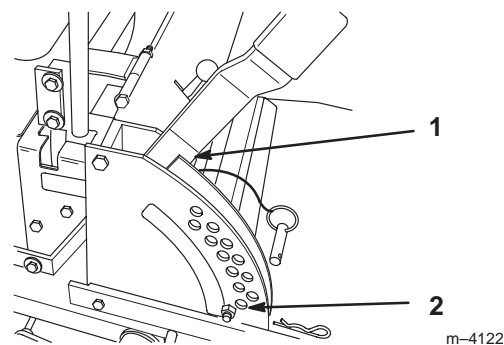


**Figure 45**

- |                                |                           |
|--------------------------------|---------------------------|
| 1. Slotted Nut                 | 3. Hole in threaded shaft |
| 2. Two threads or less showing | 4. Washer (if needed)     |
|                                | 5. Slot                   |

## Mower Leveling

1. Position mower on a flat surface. Stop the engine, set the parking brake, remove the key and disconnect the spark plug wire(s) from the spark plug(s).
2. Check tire pressure of all four (4) tires. If needed, adjust to 90 kPa (13 psi).
3. Set anti-scalp rollers to top holes or remove them completely for this adjustment.
4. Raise the deck to the transport position (Fig. 46). Take force off of the two large deck lift springs by loosening jam nut and front spring nut, in front of each spring, as far as possible (Fig. 47).
5. Place two 1-1/4" (35 mm) thick blocks under rear left and right lower edge of mower. Place one 1-3/8" (44 mm) block under front center lower edge of mower. Not under anti-scalp roller brackets. Lower mower to the 38 mm (1-1/2") height-of-cut position (Fig. 46).



**Figure 46**

- |                       |                                 |
|-----------------------|---------------------------------|
| 1. Transport position | 2. 38 mm (1-1/2") height-of-cut |
|-----------------------|---------------------------------|

6. Loosen bottom chain bolt in slot at rear of deck. Repeat for opposite side. (Fig. 47).

**Note:** Do not loosen front chain hardware.

7. Loosen front and rear locking nut on either side of front swivel. Loosen until front chains are loose and deck is supported by blocks. Repeat for opposite side. (Fig. 47).

**Note:** When hardware is loose, deck will rotate the lift handle up out of position.

8. When hardware is loosened, remaining tension in the large support springs will tend to rotate the deck lift handle up, out of the 38mm (1-1/2") position. Press down on the rear deck support arm to firmly return the deck lift handle to the 38mm (1-1/2") position (Fig. 47).

**Note:** Do not push on deck lift handle.

9. While continuing to press down on rear deck support arm, take the slack out of the rear chain and tighten hardware at the bottom (Fig. 47). Downward pressure may now be released. Repeat for opposite side.
10. Adjust front swivel using rear locking nut until the front chain is tight and front of deck is still touching block. Tighten front locking nut. Repeat for opposite side.

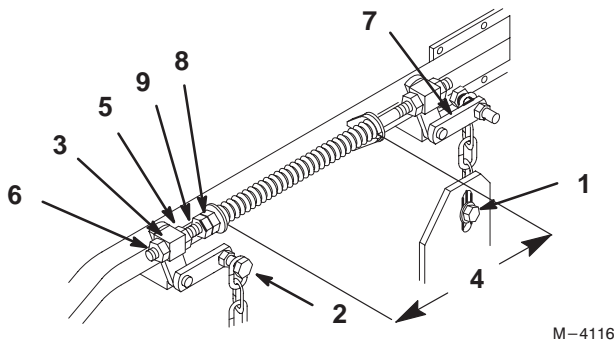


Figure 47

- |                                       |                          |
|---------------------------------------|--------------------------|
| 1. Bottom chain bolt                  | 5. Rear Locking Nut      |
| 2. Top chain bolt                     | 6. Front Locking Nut     |
| 3. Front swivel                       | 7. Rear Deck Support Arm |
| 4. 260 mm (10-1/4") spring compressed | 8. Front Spring Nut      |
|                                       | 9. Jam Nut               |

12. Raise deck to 3 inch height of cut and measure actual height from blade tips to ground. Height of cut for the front blade tips should be 76mm ± 3mm (3.00 ± .125). Height of cut for rear blade tips should be 83mm ± 3mm (3.25 ± .125). Readjust if needed.

**Note:** When checking blade tip heights make sure blades are not bent and check blade pointing front to rear.

13. Install anti-scalp rollers for proper height-of-cut and tighten securely. See Adjusting Anti Scalp Rollers on page 32.
14. Raise deck lift lever to the transport position, (Fig. 46).
15. Adjust compression springs by turning the front spring nuts so the distance between the two large washers is 260 mm (10-1/4"). Then tighten jam nut (Fig. 47).

**Note:** Make sure all hardware is tight.

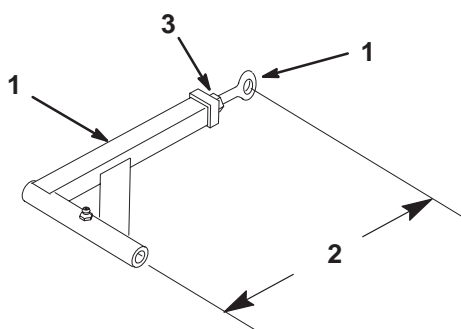
11. Recheck that blocks fit just snugly under the mower and that tension on all four chains are approximately equal.

PROTOTYPE

## Adjusting Push Arms

1. To adjust push arms, loosen jam nut and rotate ball joint counterclockwise, one turn at a time. (Fig. 48).
1. Adjust each side the same amount. Each push arm should have a nominal length of 389 mm (15-5/16") (Fig. 48).

**Note:** Increase tension by lengthening the push arms and decrease tension by shortening push arms.



m-3740

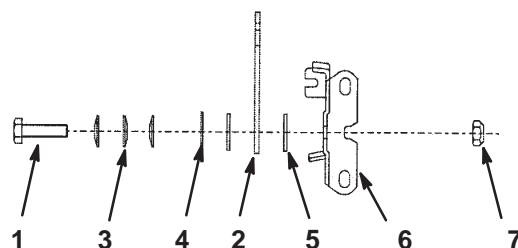
**Figure 48**

- |                              |               |
|------------------------------|---------------|
| 1. Push arm                  | 3. Jam nut    |
| 2. 389 mm (15-5/16") nominal | 4. Ball joint |

## Throttle Lever Adjustment

The tension can be adjusted by adjusting the tightness of lever pivot bolt. Do this when needed.

1. Stop engine, remove ignition key.
2. Remove console from machine to gain access to throttle lever.
3. Tighten nut and bolt. Test lever to your desired tension (Fig. 49).



m-4643

**Figure 49**

- |                       |            |
|-----------------------|------------|
| 1. Pivot Bolt         | 5. Washer  |
| 2. Throttle Lever     | 6. Bracket |
| 3. Belleville Washers | 7. Nut     |
| 4. Tab Washer         |            |

PROTOTYPE

## Clean Under Deck

Remove grass build up under deck daily.

1. Position mower on a flat surface. Stop the engine, set the parking brake, remove the key and disconnect the spark plug wire(s) from the spark plug(s).
2. Raise deck to the transport position.
3. Lift the front of unit and support unit using jack stands.

### CAUTION

#### POTENTIAL HAZARD

- Mechanical or hydraulic jacks may not support machine

#### WHAT CAN HAPPEN

- Weight of machine can cause hydraulic jacks to fail and cause an injury.

#### HOW TO AVOID THE HAZARD

- Use jack stands when supporting machine.
- Do not use hydraulic jacks.

## Belt Inspection

Inspect all belts every 100 hours.

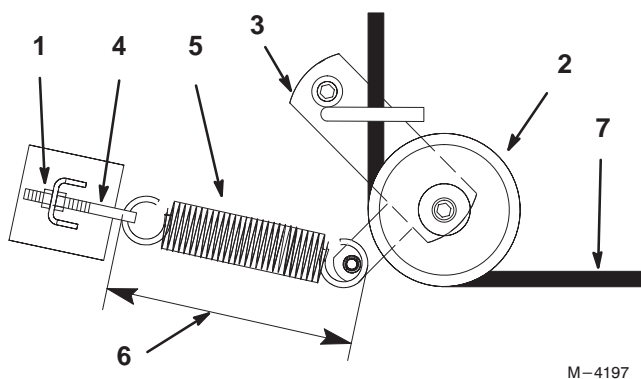
1. Check belts for cracks, frayed edges, burn marks or any other damage. Replace damaged belts.

PROTOTYPE

## Replacing the Deck Belt

Squealing when the belt is rotating, blades slipping when cutting grass, frayed belt edges, burn marks and cracks are signs of a worn deck belt. Replace the deck belt if any of these conditions are evident.

1. Stop the engine, set the parking brake, remove the key and disconnect the spark plug wire(s) from the spark plug(s).
2. Remove belt covers over outside spindles.
3. Loosen outer nut on spring eye bolt (Fig. 50).



**Figure 50**

Top View

- |                    |   |
|--------------------|---|
| 1. Outer Nut       | 5. Spring                                 |
| 2. Idler Pulley    | 6. 238 mm $\pm$ .3 mm (9.375" $\pm$ .125) |
| 3. Idler Arm       | 7. Deck Belt                              |
| 4. Spring Eye Bolt |   |

4. Remove belt. Start at outside pulley and rotate off (Fig. 51).

**Note:** Do not remove spring.

### CAUTION

#### POTENTIAL HAZARD

- Spring is under tension when installed.

#### WHAT CAN HAPPEN

- Stored spring energy can cause personal injury.

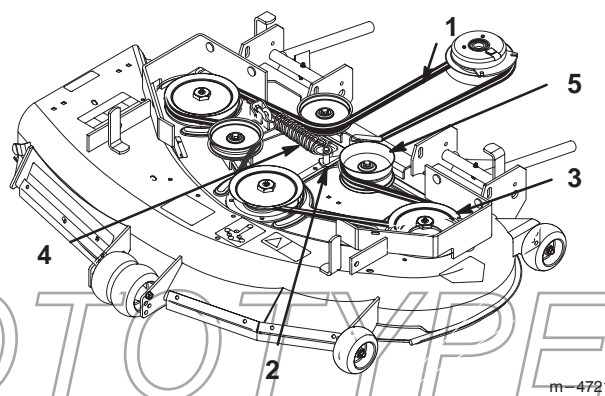
#### HOW TO AVOID THE HAZARD

- Do not remove spring from spring eye bolt.

5. Remove spring loaded idler pulley (Fig. 50).
6. Route new belt through idler arm (Fig. 50).
7. Reinstall idler pulley and route belt onto other pulleys (Fig. 51).
8. Retighten outer nut on spring eye bolt (Fig. 50).

**Note:** Check spring length. The spring should measure 238 mm  $\pm$ .3 mm (9.375"  $\pm$ .125") when installed. Adjust if it does not (Fig. 50).

9. Install belt covers over outside spindles.



**Figure 51**

Top View

- |                   |                 |
|-------------------|-----------------|
| 1. Deck Belt      | 4. Spring       |
| 2. Idler Arm      | 5. Idler Pulley |
| 3. Outside Pulley |                 |

## Replacing the Pump Drive Belt

Check pump drive belt for wear after every 50 hours of operation.

1. Remove deck belt first. See Replacing the Deck Belt on page 57.
2. Remove bolt from clutch strap and unplug clutch electrical wire. (Fig. 52).
3. Pull spring loaded idler to side. Remove traction belt from the engine and hydro pump pulleys (Fig. 52).
4. Install new belt around engine and hydro pump pulleys (Fig. 52).
5. Pull spring loaded idler to side and align belt. Release pressure on spring loaded idler (Fig. 52).
6. Reinstall deck belt.

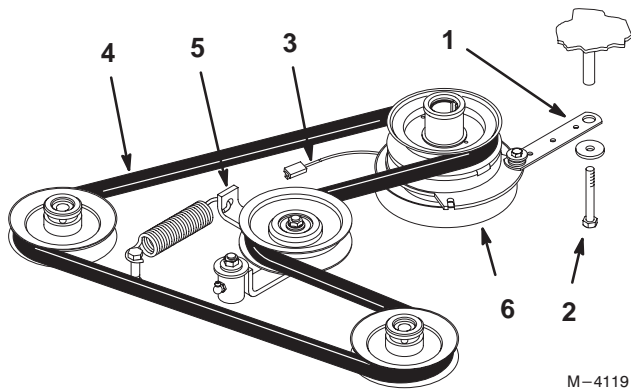


Figure 52

- |                           |           |
|---------------------------|-----------|
| 1. Clutch Strap           | 4. Belt   |
| 2. Bolt                   | 5. Idler  |
| 3. Clutch Electrical Wire | 6. Clutch |

## Replacing the Grass Deflector

1. Stop the engine, set the parking brake, remove the key and disconnect the spark plug wire(s) from the spark plug(s).
2. Remove the locknuts, bolts and springs holding the deflector mounts to the pivot brackets (Fig. 53).
3. If the pivot brackets need to be replaced, remove the carriage bolts and cone locknuts holding the old brackets to the top of the discharge opening, then install the replacement pivot brackets. Make sure the carriage bolt heads are on the inside of the cutting unit (Fig. 53).
4. Install the deflector mounts onto the pivot brackets with the bolts, springs and locknuts. Make sure the straight ends of the springs are positioned between the deflector mounts and the grass deflector (Fig. 53).
5. Tighten the locknuts until they contact the pivot brackets (Fig. 53).

**IMPORTANT: The grass deflector must be spring-loaded in the down position. Lift the deflector up to test that it snaps to the full down position.**

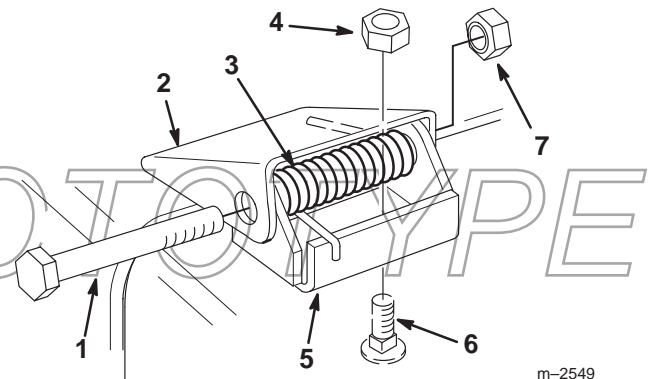


Figure 53

- |                    |                  |
|--------------------|------------------|
| 1. Bolt            | 5. Pivot Bracket |
| 2. Deflector Mount | 6. Carriage Bolt |
| 3. Spring          | 7. Locknut       |
| 4. Cone Locknut    |                  |

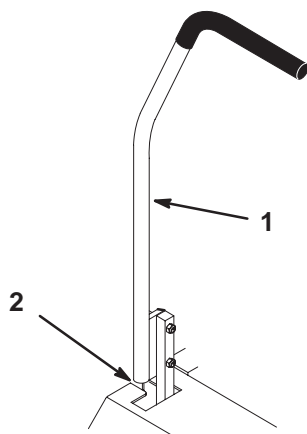
## Adjusting Motion Controls

### Adjusting Handle Neutral

If motion control levers do not align, or move easily into the console notch, adjustment is required. Adjust each lever, spring and rod separately.

**Note:** Motion control levers must be installed correctly. See Install Motion Control Levers on page 16.

1. Stop engine, remove ignition key and tilt seat forward.
2. Begin with either the left or right motion control lever. Move lever to the neutral (but not locked) position and pull lever back until the clevis pin (on arm below pivot shaft) contacts the end of the slot (just beginning to put pressure on spring) (Fig. 55).
3. Check where lever is relative to notch in console (should be centered allowing lever to pivot outward to the neutral lock position (Fig. 54).

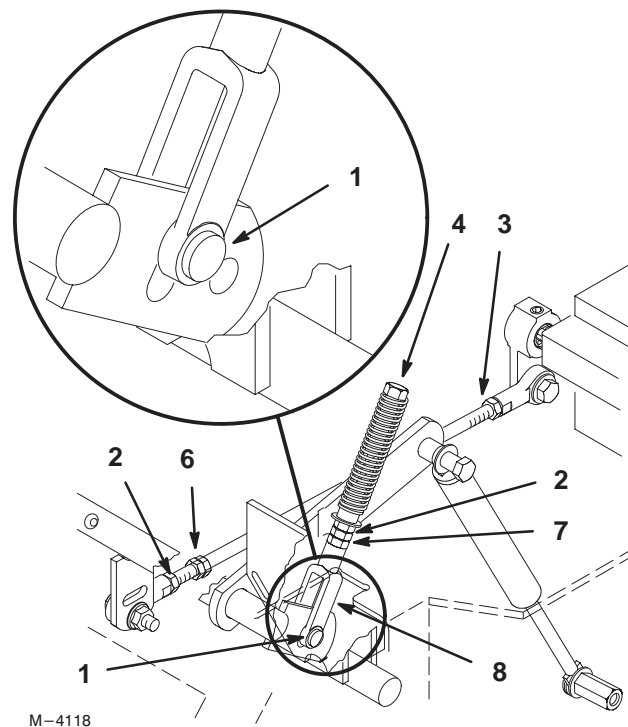


**Figure 54**

1. Right hand Motion Control Lever (shown)
2. Neutral Lockout Position

4. If adjustment is needed, loosen the nut against the yoke (Fig. 55).

5. Apply slight rearward pressure on the motion control lever, turn the head of the adjustment bolt in the appropriate direction until lever is centered in neutral lock position (keeping rearward pressure on the lever will keep the pin at the end of the slot and allow the adjustment bolt to move the lever to the appropriate position (Fig. 55).
6. Tighten nut and jam nut.
7. Repeat on opposite side of unit.



**Figure 55**

- |                          |                |
|--------------------------|----------------|
| 1. Clevis pin in slot    | 5. Pump rod    |
| 2. Nut                   | 6. Double nuts |
| 3. Nut- Left hand Thread | 7. Jam Nut     |
| 4. Bolt                  | 8. Yoke        |

## Adjusting Hydraulic Pump Neutral

**Note:** Adjust handle neutral first. That has to be correct before the following adjustment can be made.

### CAUTION

#### POTENTIAL HAZARD

- Mechanical or hydraulic jacks may not support machine.

#### WHAT CAN HAPPEN

- Weight of machine can cause hydraulic jacks to fail and cause an injury.

#### HOW TO AVOID THE HAZARD

- Use jack stands when supporting machine.
- Do not use hydraulic jacks.

1. This adjustment must be made with drive wheels turning. First raise the frame and block up so drive wheels can rotate freely.

### WARNING

#### POTENTIAL HAZARD

- Engine must be running so motion control adjustment can be performed.

#### WHAT CAN HAPPEN

- Contact with moving parts or hot surfaces may cause personal injury.

#### HOW TO AVOID THE HAZARD

- Keep hands, feet, face, clothing and other body parts away from rotating parts, muffler and other hot surfaces.

2. Slide seat forward, disconnect prop rod and tilt seat fully forward.
3. Disconnect electrical connector from the seat safety switch. *Temporarily* install a jumper wire across terminals in the wiring harness connector.
4. Loosen locknut at ball joint on pump control rod (Fig. 55).

**Note:** The front nut of each rod has left-hand threads.

5. Start engine, open throttle 1/2 way and release parking brake. Refer to Starting and Stopping the Engine, page 27.
6. Adjust pump rod length by rotating double nuts on rod, in the appropriate direction, until wheel is still or slightly creeps in reverse (Fig. 55).
7. Move motion control lever forward and reverse, then back to neutral. Wheel must stop turning or slightly creep in reverse.  
**Note:** Motion control lever must be in neutral while making any adjustments.
8. Open throttle to fast. Make sure wheel remains stopped or slightly creeps in reverse, re-adjust if necessary.
9. Repeat on opposite side of unit. Tighten locknuts against ball joints.

### WARNING

#### POTENTIAL HAZARD

- Electrical system will not perform proper safety shut off with jumper wire installed.

#### WHAT CAN HAPPEN

- Contact with moving parts may cause personal injury.

#### HOW TO AVOID THE HAZARD

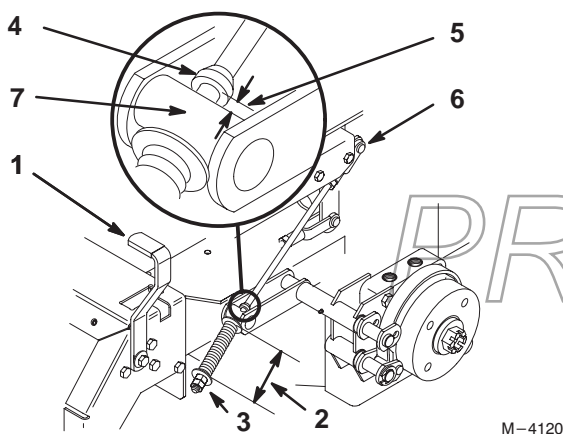
- Remove jumper wire from wire harness connector and plug connector into seat switch when adjustment is completed.
- Never operate this unit with jumper install and seat switch by passed.

10. Shut off unit. Remove jumper wire from wire harness connector and plug connector into seat switch.
11. Reinstall prop rod and lower seat.

## Adjustment Parking Brake

Check parking brake for proper adjustment.

1. Disengage brake lever (lever down).
2. Measure the length of the spring. Measurement should be 70 mm (2.75") between washers (Fig. 56).
3. If adjustment is necessary, loosen the jam nut below the spring and tighten the nut directly below the yoke (Fig. 56). Turn the nut until the correct measurement is obtained. Tighten the two nuts together and repeat on opposite side of unit.
4. Turn nuts clockwise to shorten spring length and turn counter-clockwise to lengthen the spring.
5. Engage parking brake, lever up.
6. Measure the distance between the trunnion roller and the collar on brake rod . Measurement should be 5–7 mm (3/16"–1/4") (Fig. 56).
7. If adjustment is necessary, loosen the jam nut directly below the yoke. Turn the bottom adjusting nuts until the correct measurement is obtained (Fig. 56). Tighten jam nut at yoke



**Figure 56**

- |                         |                        |
|-------------------------|------------------------|
| 1. Brake lever          | 5. 5–7 mm (3/16"–1/4") |
| 2. Spring 70 mm (2.75") | 6. Jam nut and yoke    |
| 3. Adjusting nuts       | 7. Trunnion            |
| 4. Collar on brake rod  |                        |

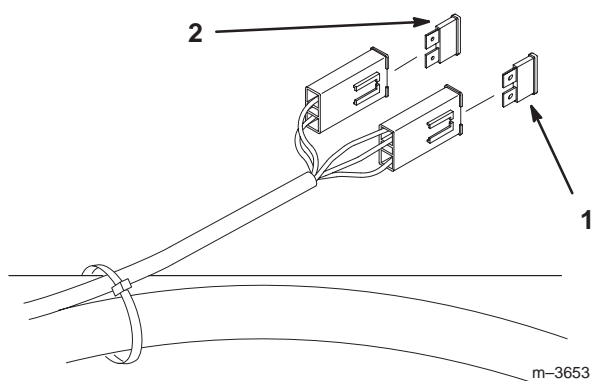
## Fuse

### Service Interval/Specification

The electrical system is protected by fuses. It requires no maintenance: however, if a fuse blows check component/circuit for malfunction or short.

Fuse: Main F1–20 amp, blade-type  
Alternator F2–20 amp, blade-type

1. Raise the seat to gain access to fuse holder (Fig. 57).
2. To replace fuses pull out on the fuse to remove it (Fig. 57).



**Figure 57**

- |                |                      |
|----------------|----------------------|
| 1. Main-20 amp | 2. Alternator-20 amp |
|----------------|----------------------|

PROTOTYPE

## Battery

Check the electrolyte level in the battery every 25 hours. Always keep the battery clean and fully charged. Use a paper towel to clean the battery case. If the battery terminals are corroded, clean them with a solution of four parts water and one part baking soda. Apply a light coating of grease to the battery terminals to prevent corrosion.

Voltage: 12 v

### Checking Electrolyte Level

1. Open covers to see into the cells. The electrolyte must be up to the lower part of the tube (Fig. 58). Do not allow the electrolyte to get below the plates. (Fig. 58).
2. If the electrolyte is low, add the required amount of distilled water; refer to Adding Water to the Battery.

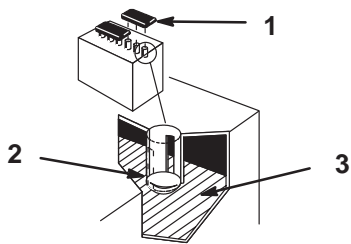


Figure 58

1. Filler caps
2. Lower part of tube
3. Plates

1262

### Adding Water to the Battery

The best time to add distilled water to the battery is just before you operate the machine. This lets the water mix thoroughly with the electrolyte solution.

1. Clean the top of the battery with a paper towel.
2. Lift off the filler caps (Fig. 58).
3. Slowly pour distilled water into each battery cell until the level is up to the lower part of the tube (Fig. 58).

**IMPORTANT: Do not overfill the battery because electrolyte (sulfuric acid) can cause severe corrosion and damage to the chassis.**

4. Press the filler caps onto the battery.

### Charging the Battery

**IMPORTANT: Always keep the battery fully charged (1.260 specific gravity). This is especially important to prevent battery damage when the temperature is below 32°F (0°C).**

1. Check the electrolyte level; refer to Checking Electrolyte Level, page 62.
2. Remove the filler caps from the battery and connect a 3 to 4 amp battery charger to the battery posts. Charge the battery at a rate of 4 amperes or less for 4 hours (12 volts). Do not overcharge the battery. Install the filler caps after the battery is fully charged.

### **! WARNING**

#### **POTENTIAL HAZARD**

- Charging the battery produces gasses.

#### **WHAT CAN HAPPEN**

- Battery gasses can explode.

#### **HOW TO AVOID THE HAZARD**

- Keep cigarettes, sparks and flames away from battery.

PROTOTYPE

### Waste Disposal

Engine oil, hydraulic oil and engine coolant are pollutants to the environment. Dispose of these according to your local regulations.



## Cleaning and Storage

1. Disengage the power take off (PTO), set the parking brake and turn the ignition key to “OFF” to stop the engine. Remove the key.
2. Remove grass clippings, dirt, and grime from the external parts of the entire machine, especially the engine. Clean dirt and chaff from the outside of the engine’s cylinder head fins and blower housing.

**IMPORTANT: You can wash the machine with mild detergent and water. Do not pressure wash the machine. Avoid excessive use of water, especially near the control panel, engine, hydraulic pumps and motors.**

3. Service the air cleaner; refer to Air Cleaner, page 42.
4. Grease and oil the machine; refer to Greasing and Lubrication, page 48.
5. Change the crankcase oil; refer to Engine Oil, page 44.
6. Change the hydraulic fluid; refer to Hydraulic System, page 50.
7. Check the tire pressure; refer to Tire Pressure, page 52.
8. Charge the battery; refer to Battery page 62.
9. Prepare the machine for storage when non-use occurs over 30 days. Prepare machine for storage as follows.

- A. Add a petroleum based stabilizer/conditioner to fuel in the tank. Follow mixing instructions from stabilizer manufacture. (1 oz. per gallon). **Do not use an alcohol based stabilizer (ethanol or methanol).**

**Note:** A fuel stabilizer/conditioner is most effective when mixed with fresh gasoline and used at all times.

- B. Run engine to distribute conditioned fuel through the fuel system (5 minutes).
- C. Stop engine, allow to cool and drain the fuel tank; refer to Fuel Tank, page 47.
- D. Restart engine and run it until it stops.
- E. Choke or prime the engine. Start and run engine until it will not start. Operate primer, if equipped on machine, several times to ensure no fuel remains in primer system.
- F. Dispose of fuel properly. Recycle as per local codes.

**IMPORTANT: Do not store stabilizer/conditioned gasoline over 90 days.**

- G. Run engine to distribute conditioned fuel through the fuel system (5 minutes).
- H. Stop engine, allow to cool and drain the fuel tank; refer to Fuel Tank, page 47.
- I. Restart engine and run until it stops. Repeat, on “CHOKE” until engine will not restart.
- J. Dispose of fuel properly. Recycle as per local codes.

**Note:** Do not store stabilizer/conditioned gasoline over 90 days.

10. Remove the spark plug(s) and check its condition; refer to Spark Plug, page 46. With the spark plug(s) removed from the engine, pour two tablespoons of engine oil into the spark plug hole. Now use the starter to crank the engine and distribute the oil inside the cylinder. Install the spark plug(s). Do not install the wire on the spark plug(s).
11. Check and tighten all bolts, nuts, and screws. Repair or replace any part that is damaged or defective.
12. Paint all scratched or bare metal surfaces. Paint is available from your Authorized Service Dealer.

13. Clean any dirt and chaff from the top of the mower.
14. Scrape any heavy buildup of grass and dirt from the underside of the mower, then wash the mower with a garden hose.
15. Check the condition of the blades. Refer to Cutting Blades on page 39.
16. Check the condition of the drive and deck belts.
17. Store the machine in a clean, dry garage or storage area. Remove the key from the ignition switch and keep it in a memorable place. Cover the machine to protect it and keep it clean.

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# Troubleshooting

PROBLEM	POSSIBLE CAUSES	CORRECTIVE ACTION
Starter does not crank	<ol style="list-style-type: none"> <li>1. Blade control (PTO) is ENGAGED.</li> <li>2. Parking brake is not on.</li> <li>3. Operator is not seated.</li> <li>4. Battery is dead.</li> <li>5. Electrical connections are corroded or loose.</li> <li>6. Fuse is blown.</li> <li>7. Relay or switch is defective.</li> </ol>	<ol style="list-style-type: none"> <li>1. Move blade control (PTO) to DISENGAGED.</li> <li>2. Set parking brake.</li> <li>3. Sit on the seat.</li> <li>4. Charge the battery.</li> <li>5. Check electrical connections for good contact.</li> <li>6. Replace fuse.</li> <li>7. Contact Authorized Service Dealer.</li> </ol>
Engine will not start, starts hard, or fails to keep running.	<ol style="list-style-type: none"> <li>1. Fuel tank is empty.</li> <li>2. Fuel valve turned off.</li> <li>3. Choke is not ON.</li> <li>4. Air cleaner is dirty.</li> <li>5. Spark plug wires are loose or disconnected.</li> <li>6. Spark plugs are pitted, fouled, or gap is incorrect.</li> <li>7. Dirt in fuel filter.</li> <li>8. Dirt, water, or stale fuel is in fuel system.</li> </ol>	<ol style="list-style-type: none"> <li>1. Fill fuel tank with gasoline.</li> <li>2. Open fuel valve.</li> <li>3. Move choke lever to ON.</li> <li>4. Clean or replace air cleaner element.</li> <li>5. Install wires on spark plug.</li> <li>6. Install new, correctly gapped spark plugs.</li> <li>7. Replace fuel filter.</li> <li>8. Contact Authorized Service Dealer.</li> </ol>
Engine loses power.	<ol style="list-style-type: none"> <li>1. Engine load is excessive.</li> <li>2. Air cleaner is dirty.</li> <li>3. Oil level in crankcase is low.</li> <li>4. Cooling fins and air passages under engine blower housing are plugged.</li> <li>5. Spark plugs are pitted, fouled, or gap is incorrect.</li> <li>6. Vent in fuel cap is closed.</li> <li>7. Dirt in fuel filter.</li> <li>8. Dirt, water, or stale fuel is in fuel system.</li> </ol>	<ol style="list-style-type: none"> <li>1. Reduce ground speed.</li> <li>2. Clean air cleaner element.</li> <li>3. Add oil to crankcase.</li> <li>4. Remove obstruction from cooling fins and air passages.</li> <li>5. Install new, correctly gapped spark plugs.</li> <li>6. Open vent in fuel cap.</li> <li>7. Replace fuel filter.</li> <li>8. Contact Authorized Service Dealer.</li> </ol>

PROBLEM	POSSIBLE CAUSES	CORRECTIVE ACTION
Engine overheats.	<ol style="list-style-type: none"> <li>1. Engine load is excessive.</li> <li>2. Oil level in crankcase is low.</li> <li>3. Cooling fins and air passages under engine blower housing are plugged.</li> </ol>	<ol style="list-style-type: none"> <li>1. Reduce ground speed.</li> <li>2. Add oil to crankcase.</li> <li>3. Remove obstruction from cooling fins and air passages.</li> </ol>
Abnormal vibration.	<ol style="list-style-type: none"> <li>1. Engine mounting bolts are loose.</li> <li>2. Loose engine pulley, idler pulley, or blade pulley.</li> <li>3. Engine pulley is damaged.</li> </ol>	<ol style="list-style-type: none"> <li>1. Tighten engine mounting bolts.</li> <li>2. Tighten the appropriate pulley.</li> <li>3. Contact Authorized Service Dealer.</li> </ol>
Machine does not drive.	<ol style="list-style-type: none"> <li>1. Traction belt is worn, loose or broken.</li> <li>2. Traction belt is off pulley.</li> <li>3. Hydro fluid level low.</li> </ol>	<ol style="list-style-type: none"> <li>1. Contact Authorized Service Dealer.</li> <li>2. Contact Authorized Service Dealer.</li> <li>3. Add hydro fluid to reservoir.</li> </ol>
Abnormal vibration.	<ol style="list-style-type: none"> <li>1. Engine mounting bolts are loose.</li> <li>2. Loose engine pulley, idler pulley, or blade pulley.</li> <li>3. Engine pulley is damaged.</li> <li>4. Cutting blade(s) is/are bent or unbalanced.</li> <li>5. Blade mounting bolt is loose.</li> <li>6. Engine mounting bolts are loose.</li> <li>7. Loose engine pulley, idler pulley, or blade pulley.</li> <li>8. Engine pulley is damaged.</li> <li>9. Blade spindle bent.</li> </ol>	<ol style="list-style-type: none"> <li>1. Tighten engine mounting bolts.</li> <li>2. Tighten the appropriate pulley.</li> <li>3. Contact Authorized Service Dealer.</li> <li>4. Install new cutting blade(s).</li> <li>5. Tighten blade mounting bolt.</li> <li>6. Tighten engine mounting bolts.</li> <li>7. Tighten the appropriate pulley.</li> <li>8. Contact Authorized Service Dealer.</li> <li>9. Contact Authorized Service Dealer.</li> </ol>

PROBLEM	POSSIBLE CAUSES	CORRECTIVE ACTION
Uneven cutting height.	<ol style="list-style-type: none"> <li>1. Blade(s) not sharp.</li> <li>2. Cutting blade(s) is/are bent.</li> <li>3. Mower is not level.</li> <li>4. Gage wheel not set correctly.</li> <li>5. Underside of mower is dirty.</li> <li>6. Tire pressure is incorrect.</li> <li>7. Blade spindle bent.</li> </ol>	<ol style="list-style-type: none"> <li>1. Sharpen blade(s).</li> <li>2. Install new cutting blade(s).</li> <li>3. Level mower from side-to-side and front-to-rear.</li> <li>4. Adjust gage wheel height.</li> <li>5. Clean the underside of the mower.</li> <li>6. Adjust tire pressure.</li> <li>7. Contact Authorized Service Dealer.</li> </ol>
Blades do not rotate.	<ol style="list-style-type: none"> <li>1. Drive belt is worn, loose or broken.</li> <li>2. Drive belt is off pulley.</li> <li>3. Deck belt is worn, loose or broken.</li> </ol>	<ol style="list-style-type: none"> <li>1. Install new drive belt.</li> <li>2. Install drive belt and check adjusting shafts and belt guides for correct position.</li> <li>3. Install new deck belt.</li> </ol>

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