



RADIUS® S-SERIES

Model No. RAS708GEM523C3—Serial No. 406294345 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

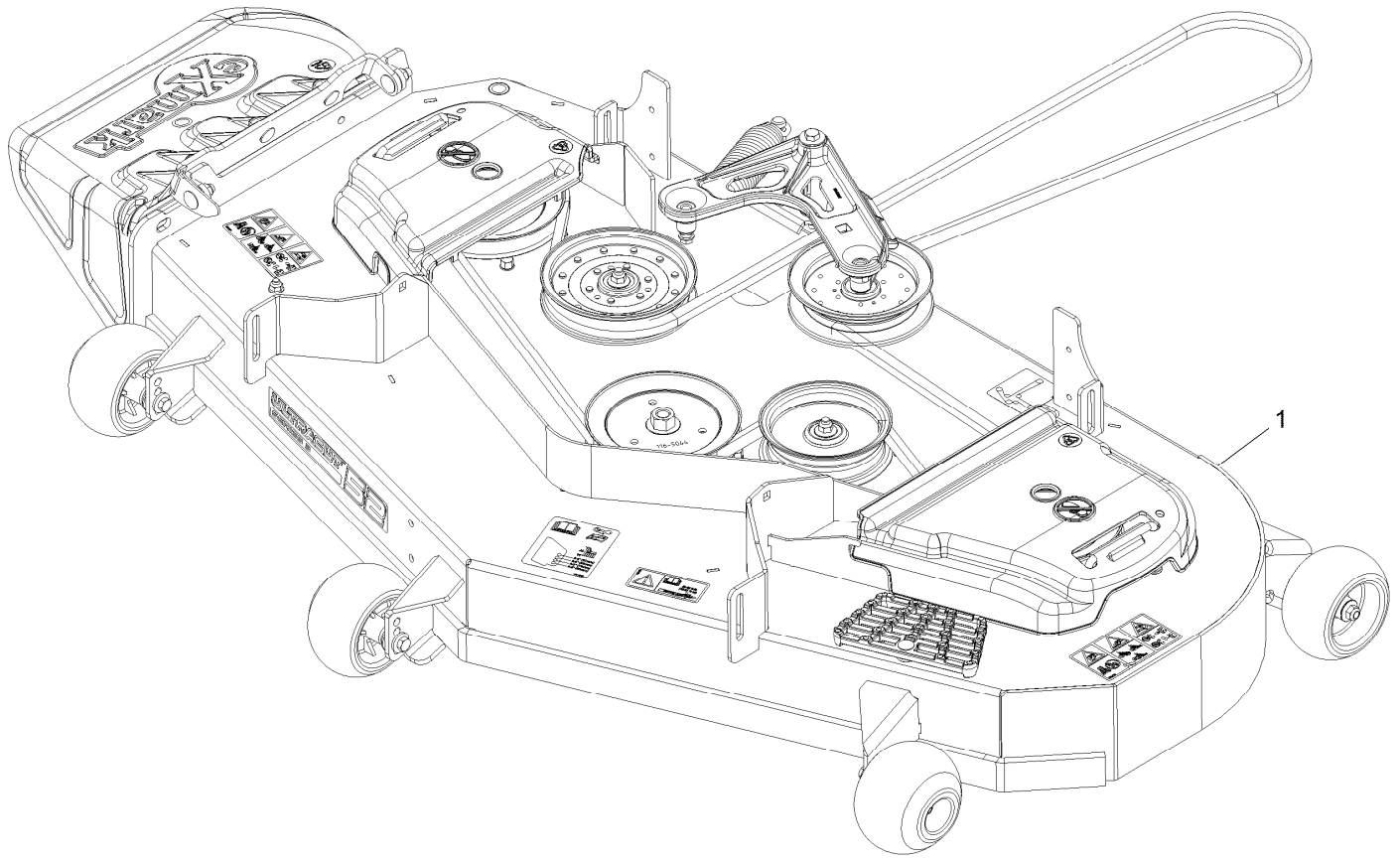


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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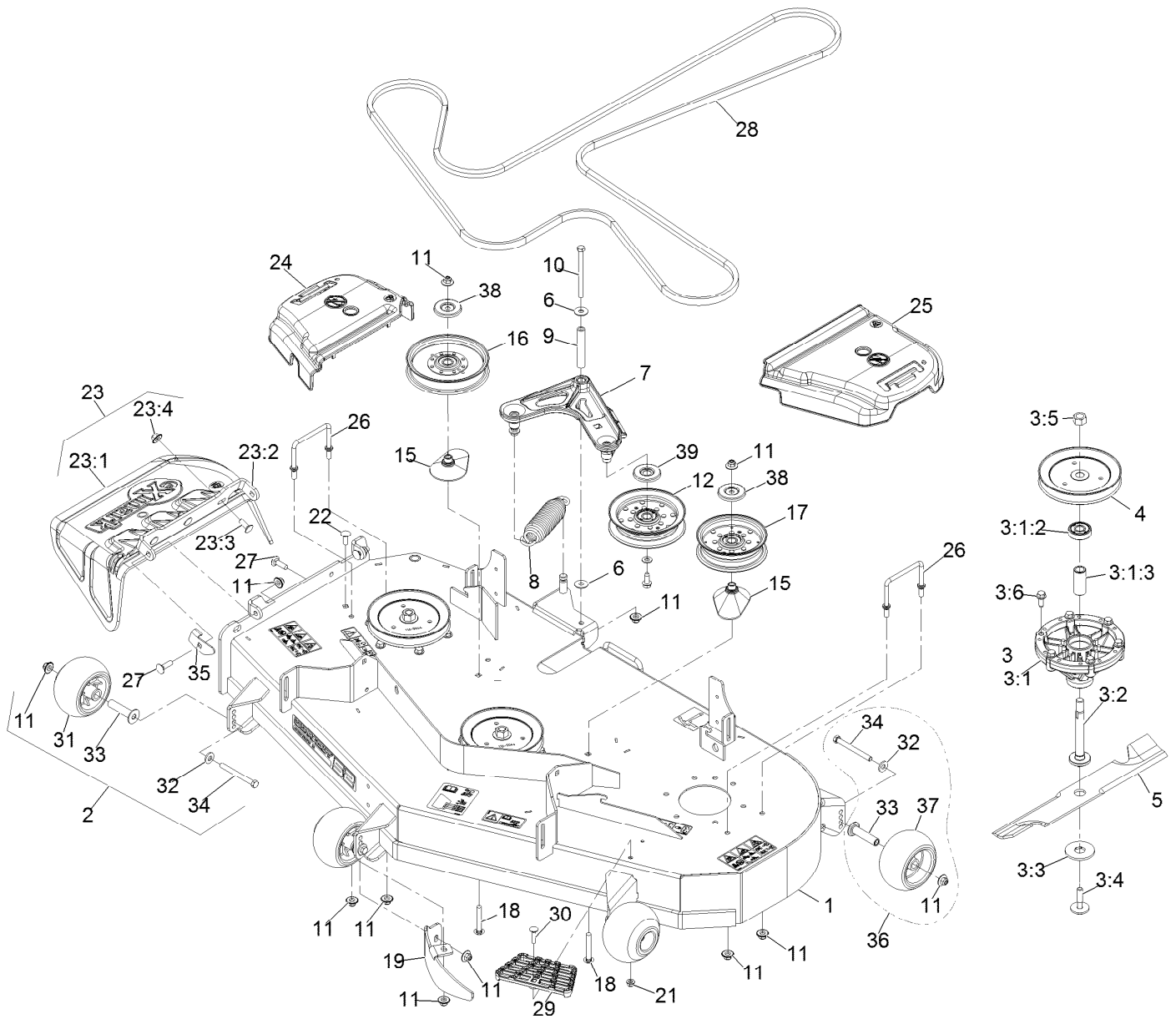
Complete Deck Assembly



Complete Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-8038	1	ASM-Deck Complete 523

Deck Assembly



Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3578	1	ASM-Deck W/Decals 523	17	126-9197	1	Idler-Pulley, Flat 5.00X1.31
2	116-9981	3	Kit, Anti-Scalp Roller	18	3231-44	2	Screw-CARR
3	126-4630	3	ASM, Cutter Housing Complete	19	116-5835-01	1	Baffle-Dogleg, Lze-Pns-52
3:1	126-4627	1	ASM-Cutter Housing	21	104-8300	1	Nut-HF, NI
3:1:2	116-4004	2	Bearing	22	3231-22	1	Screw-CARR
3:1:3	116-4876	1	Spacer-Bearing	23	109-7188	1	ASM,Discharge Chute
3:2	109-7431	1	Spindle-Hex Pilot □	23:1	109-2738	1	Chute, Discharge
3:3	126-4530	1	Washer-Hex Blade Drive	23:2	109-8675-01	1	Bracket,Discharge Chute
3:4	116-0005	1	Bolt-Blade, Sem ■ ○	23:3	3231-22	3	Screw-CARR
3:5	3219-6	1	Nut-Hex ▲	23:4	109-6658	3	Nut-Flange, NI
3:6	126-1696	6	Screw-Forming, Thread	24	109-6935	1	Cover-Belt, RH
4	116-5044	3	Sheave,Blade Drive 6.50	25	109-6936	1	Cover-Belt, LH
5	103-6382	3	Blade, Solid ●	26	109-6982	2	Wireform-Cover
5	103-6387	3	Blade, Low Lift ●	27	3231-25	3	Bolt-CARR
5	103-6392	3	Blade, Mulching ◆	28	126-7443	1	Belt-V
5	103-6402	3	Blade-Notched	29	126-4781-03	1	Step-Deck
5	116-5175	3	Blade-Extreme 2, 18.00" ●	30	3230-3	1	Screw-CARR
6	52-2860	2	Washer	31	103-8415	3	Roller-Anti-Scalp
7	126-0976	1	Idler Arm ASM	32	98-5975	5	Washer-Belleville
8	116-6317	1	Spring-Extension	33	116-8131	5	Axle, Roller
9	116-5111	1	Bushing	34	116-9362	5	Screw-HH
10	323-38	1	Screw-HH	35	135-0064	1	Stop-Discharge Chute
11	109-6658	16	Nut-Flange, NI	36	126-7840	2	Kit-Antiscalp Roller
12	126-9196	1	Idler-Pulley, Flat	37	1-603299	2	Roller-Scalp, Anti
15	109-2872	2	Spacer-Pulley	38	126-8043	2	Shield-Dust
16	126-9189	1	Idler-Pulley, Flat 6.00X1.00	39	126-9195	1	Shield-Guard, Dust

● Optional Equipment

■ Torque to 50-60 ft-lb

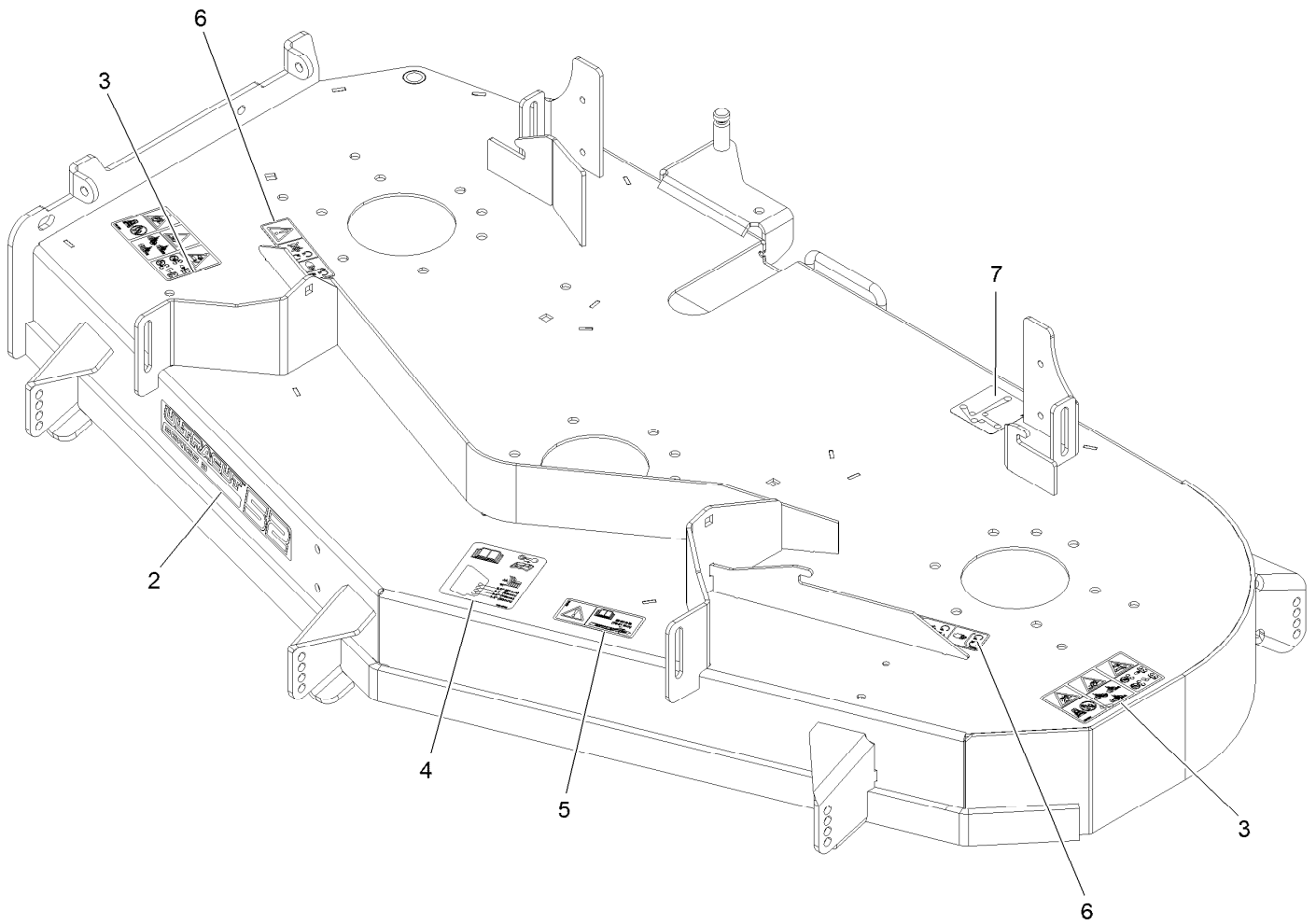
▲ Torque to 75-85 ft-lb

◆ Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.

□ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize) to spindle shaft

○ Apply lubricant to threads as needed to prevent seizing. Copper based anti-seize preferable. Grease is an acceptable substitute.

Deck W/Decals Assembly No. 126-3578

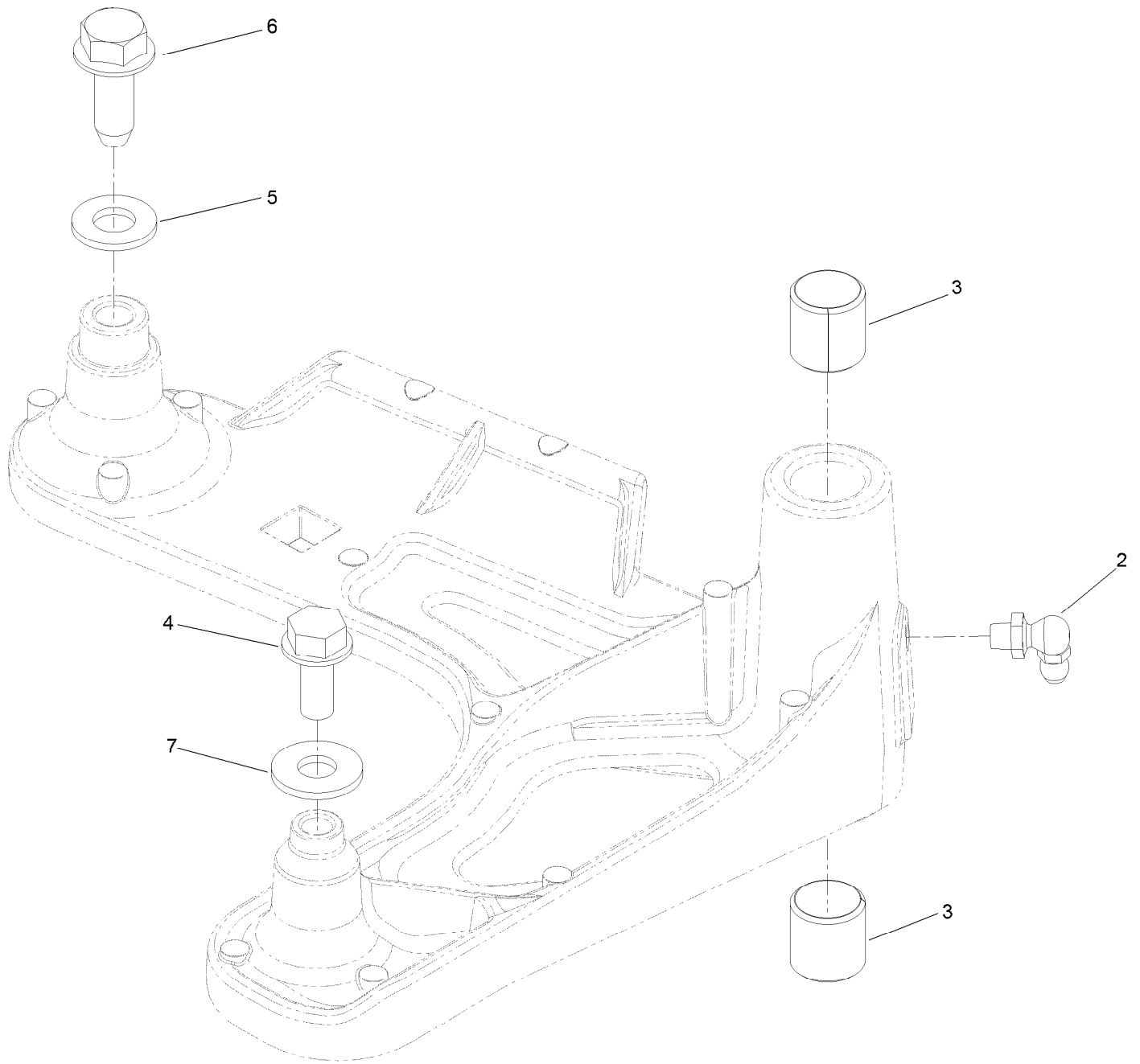


Deck W/Decals Assembly No. 126-3578 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	126-6747	1	Decal-Ultracut 52 Series 3
3	126-6464	2	Decal-Danger Thrown Objects
4	109-6036	1	Decal-Roller, Anti-Scalp

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	116-8283	1	Decal-Bolt Torque
6	112-9028	2	Decal-Cover, Missing
7	109-6035	1	Decal-Routing, Belt

Idler Arm Assembly No. 126-0976

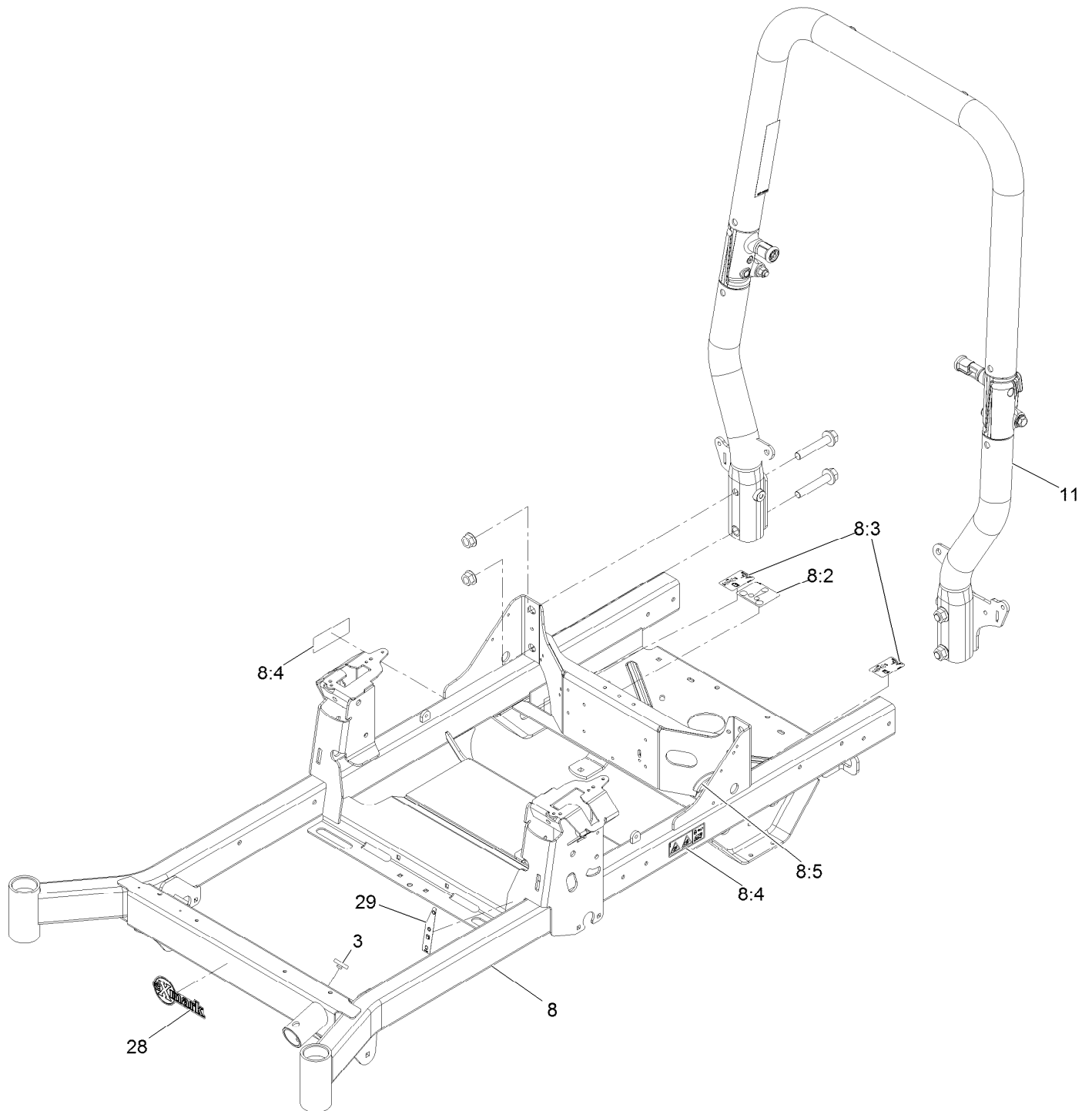


Idler Arm Assembly No. 126-0976 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	302-40	1	Fitting-Grease, 90 DEG
3	1-513034	2	Sleeve-Bearing
4	32144-11	1	Screw-HWH

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	3256-24	1	Washer-Flat
6	126-1696	1	Screw-Forming, Thread
7	3256-3	1	Washer-Flat

Main Frame Assembly

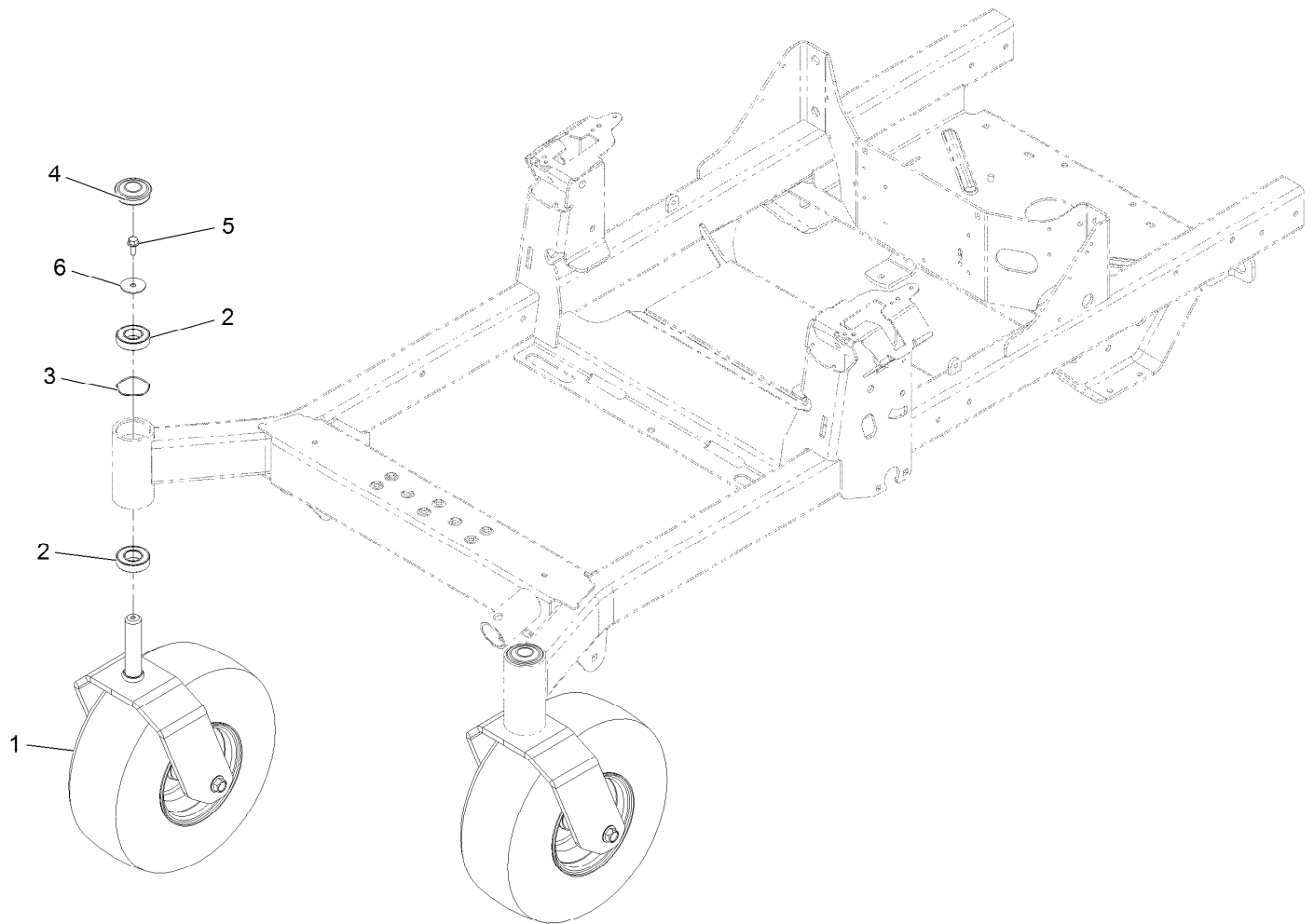


Main Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	109-9233	2	Bumper-Push-In, Rubber
8	136-8983	1	Suspension Frame ASM
8:2	109-6014	1	Decal-Routing, Belt
8:3	116-8588	2	Decal-Release, Drive
8:4	126-4363	2	Decal-Warning

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8:5	127-6618	1	Strip-Seal
11	136-8985	1	ASM-ROPS Tapered
28	126-6575	1	Decal-Exmark Logo
29	136-8992	1	Decal-Fill, Fuel

Caster Tire Assembly

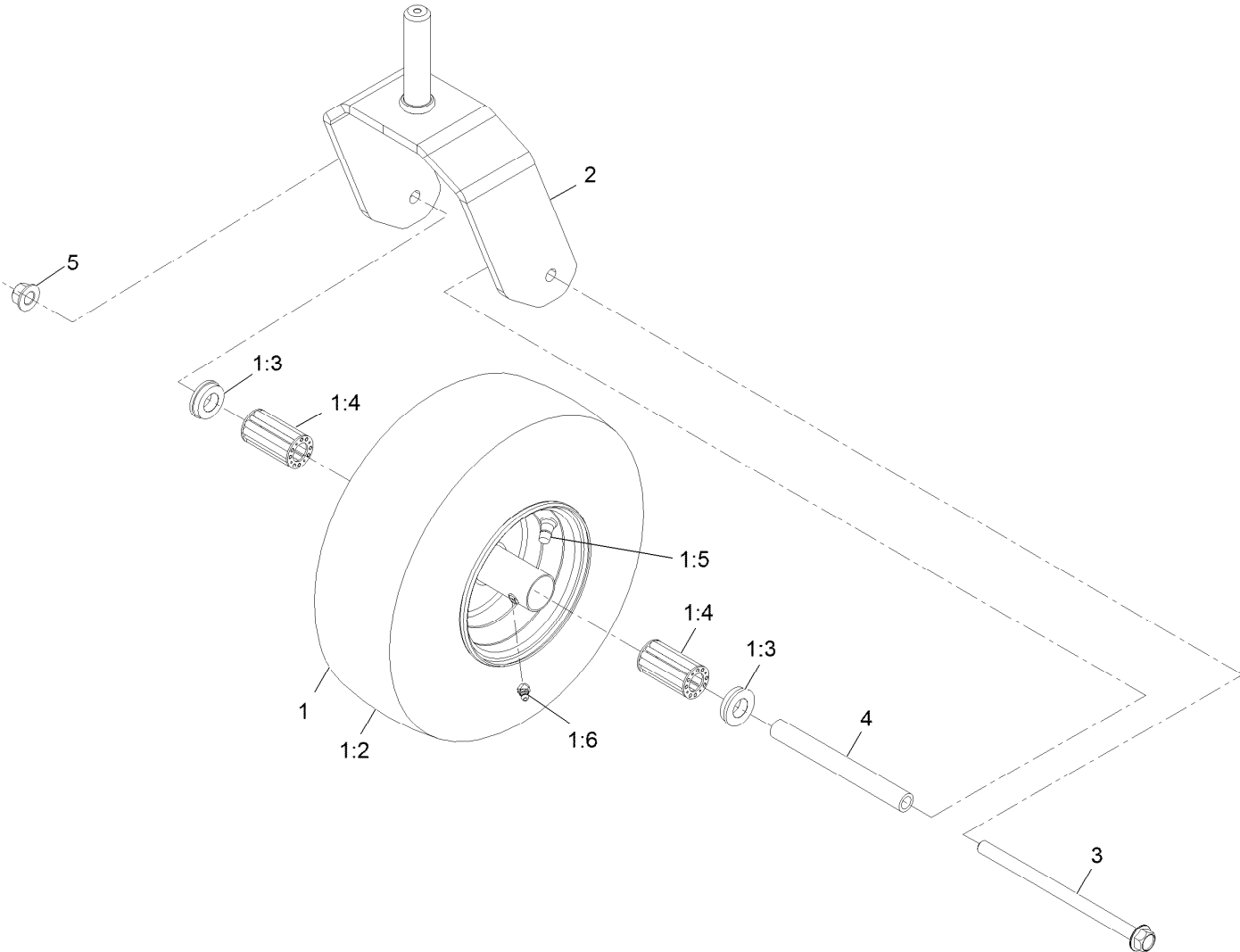


Caster Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		2	ASM-Front Caster W/Fork ●	4	116-4348	2	Cap-Grease
2	109-3678	4	Bearing-Ball	5	3234-5	2	Screw-HH Flg 5/16-18 X 3/4
3	126-5897	2	Spring	6	3256-68	2	Washer-Flat

● Not serviced separately

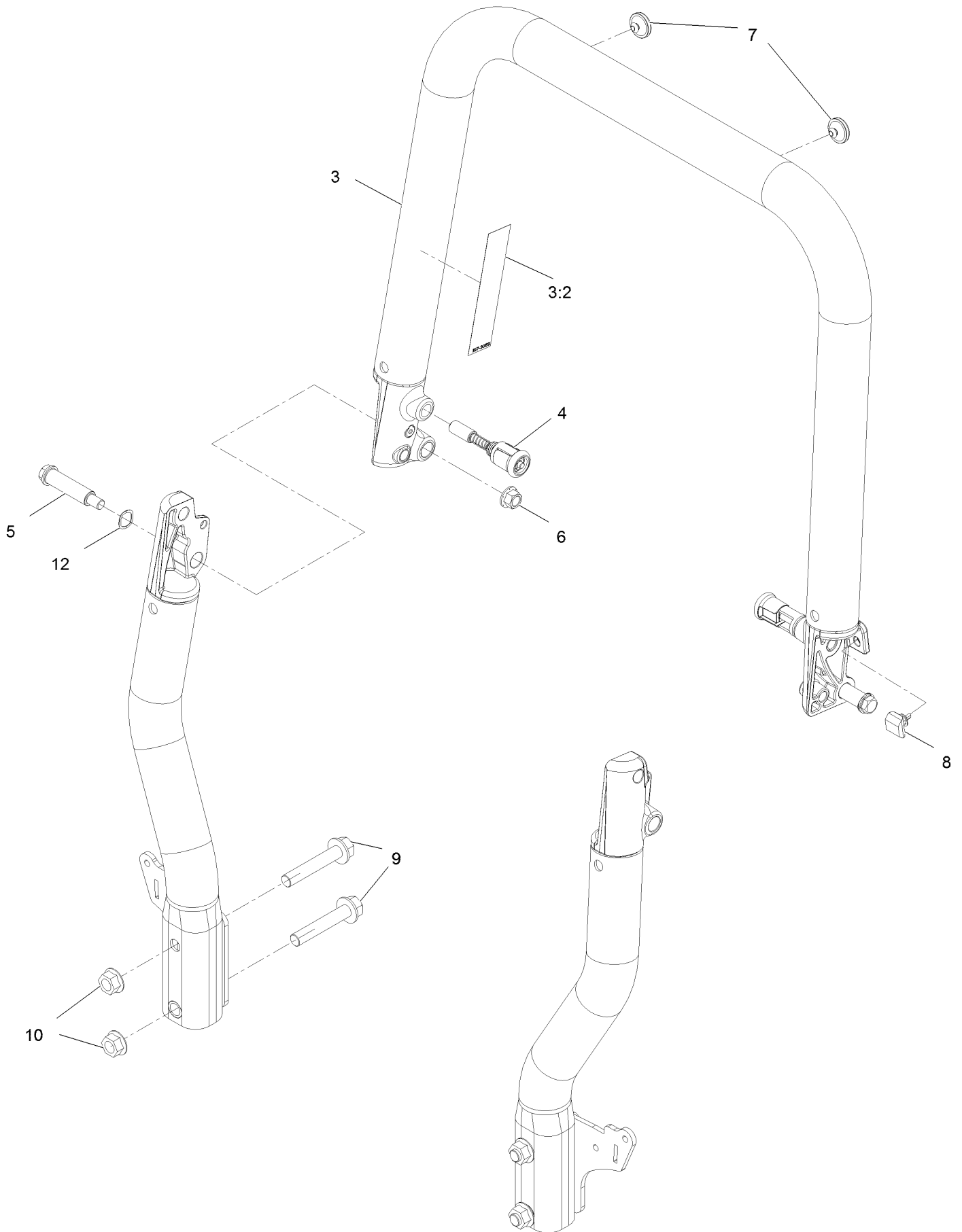
Caster Wheel Assembly



Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3289	1	ASM-Wheel And Tire 13X6.50-6	1:6	120-7125	1	Fitting-Zerk
1:2	126-5959	1	Tire	2	126-4312-01	1	Fork-Caster
1:3	130-0705	2	Bushing-Flange	3	126-5389	1	Screw-HHF
1:4	135-4489	2	Bearing-Roller, Wheel	4	127-0068	1	Spanner-Wheel, Caster
1:5	5108	1	Valve	5	99-5107	1	Nut-Lock 1/2-13

Roll-Over Protection System Assembly

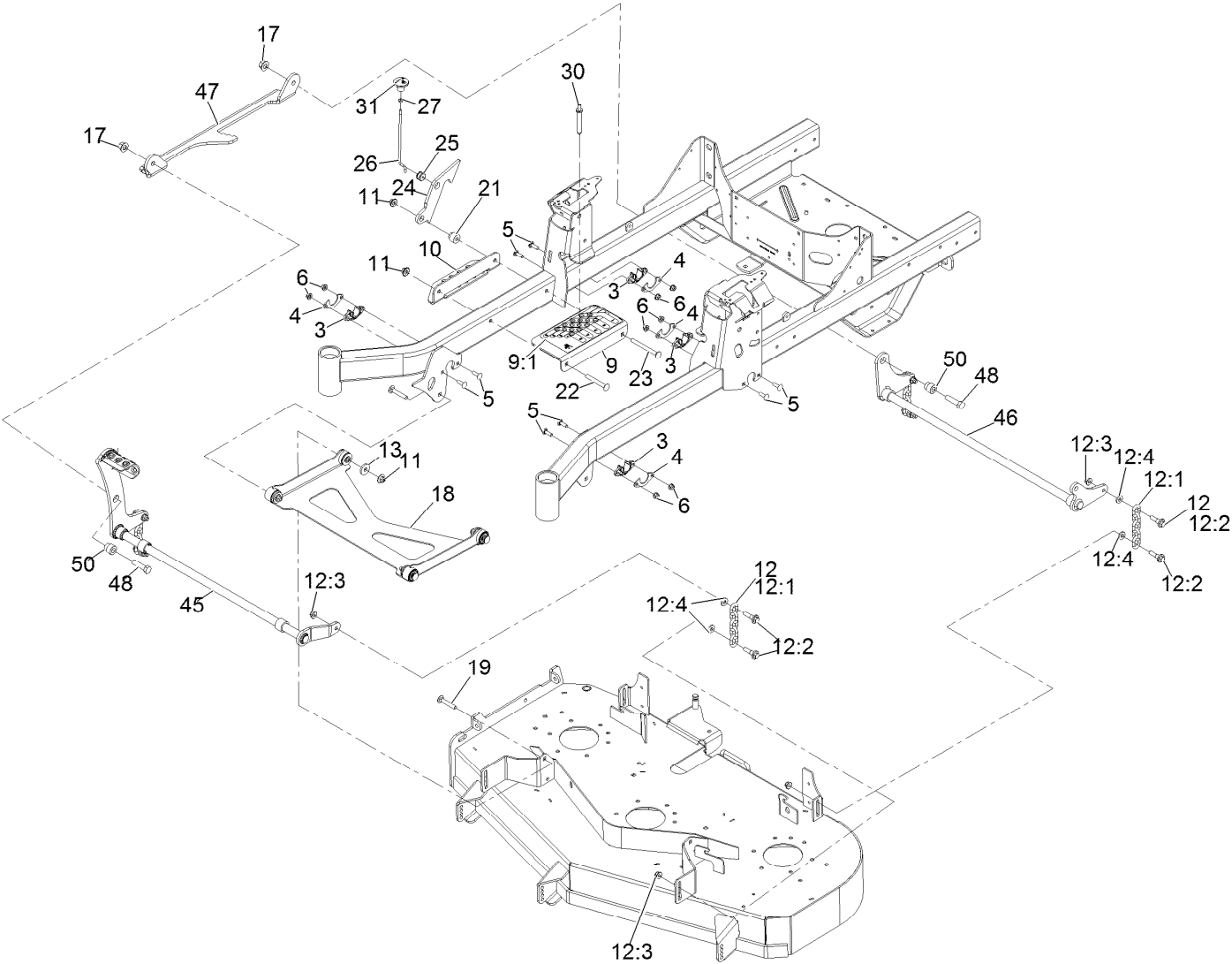


Roll-Over Protection System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	126-7838	1	Top Tube ASM
3:2	107-3069	1	Decal-Warning
4	116-0104	2	Pin-Spring
5	126-9209	2	Bolt-Shoulder
6	99-5107	2	Nut-Lock

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	135-0504	2	Bumper-ROPS
8	126-9966	2	Bumper-ROPS
9	126-9488	4	Screw-HHF
10	32128-50	4	Nut-Flange
12	119-4164	2	Washer-Wave

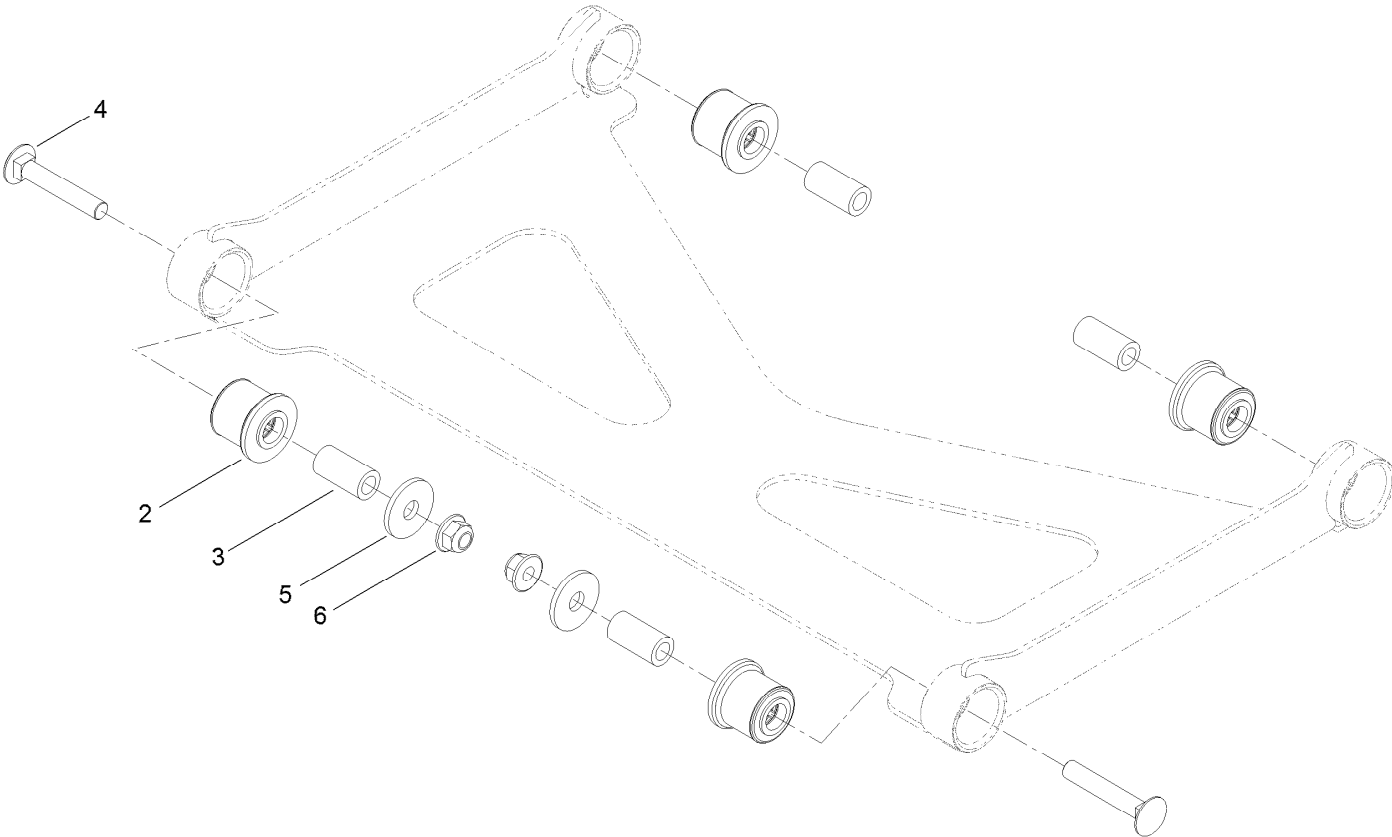
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	115-5065	4	Bushing-Flange	18	126-8365	1	Deck Strut ASM
4	116-2887	4	Gusset-Lift, Deck	19	3231-7	2	Bolt-Carriage 3/8-16 X 2 1/4
5	3230-22	8	Bolt-Carriage 5/16-18 X 1 Sp	21	126-5221	1	Spacer-Stepped
6	104-8300	8	Nut-Nyloc 5/16-18 Flg	22	3231-42	1	Bolt-Carriage 3/8-16 X 3
9	126-4535	1	Bracket ASM	23	135-0313	1	Screw-CARR
9:1	126-4784	1	Decal-HOC	24	126-5222	1	Plate-Lock, Transport
10	126-4640-03	1	Angle-HOC, Lower	25	126-5593	1	Grommet
11	109-6658	4	Nut-Nyloc 3/8-16 Flg	26	126-5223	1	Rod-Lock, Transport
12	126-8877	4	Deck Chain ASM	27	3218-1	1	Nut-Jam 1/4-20
12:1	1-633447	1	Chain-Lift, Deck	30	126-5401	1	Pin-HOC
12:2	130-0742	2	Bolt-Shoulder	31	126-7019	1	Knob
12:3	104-8301	2	Nut-Nyloc 3/8-16 Flg	45	135-5083-03	1	Shaft-Decklift Front
12:4	43-0940	2	Spacer	46	135-5081-03	1	Shaft-Decklift Rear
13	1-373034	2	Washer	47	135-5079-03	1	Link-Decklift
17	99-5107	2	Nut-Lock 1/2-13	48	325-8	2	Screw-HH 1/2-13 X 1 1/4
				50	135-5617	2	Spacer-Stepped

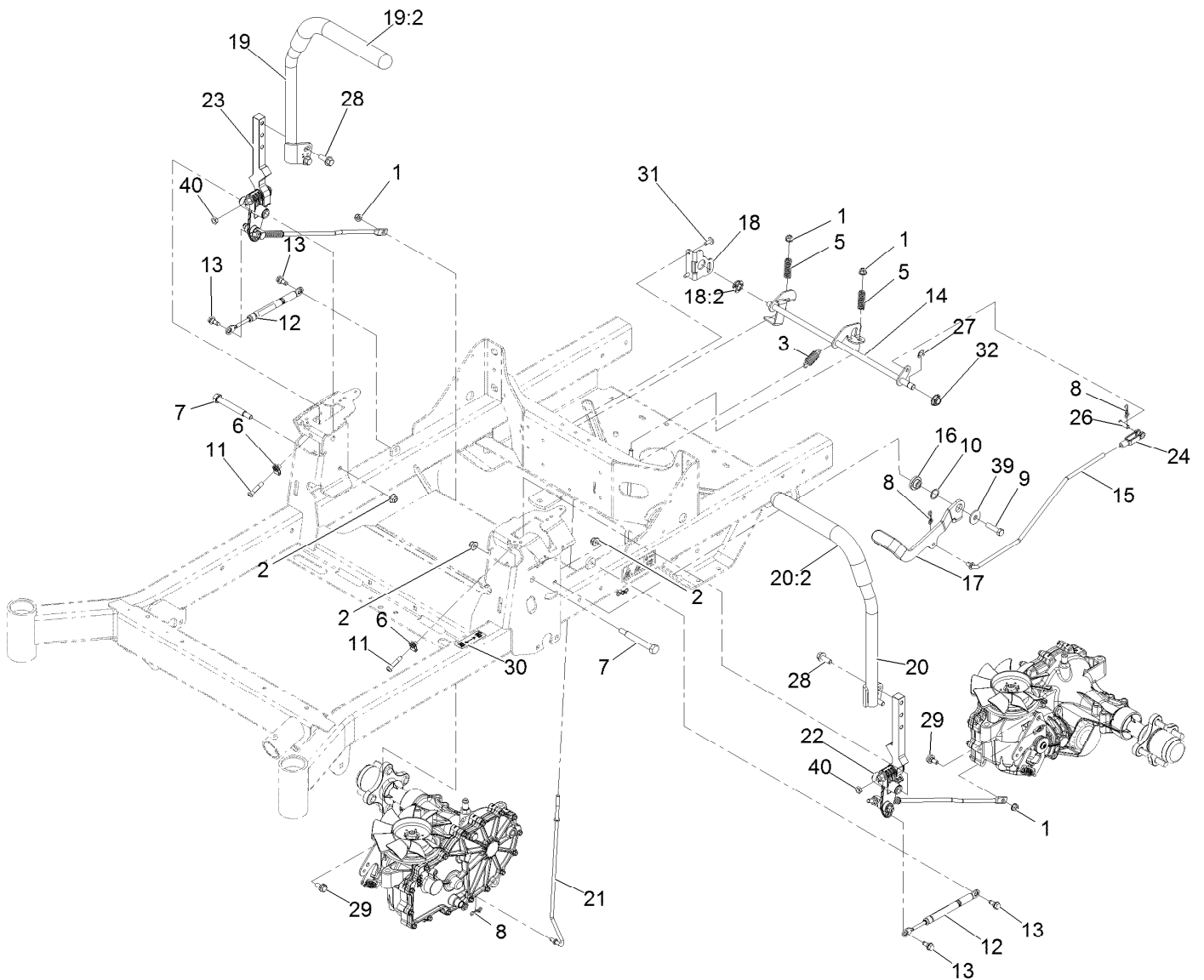
Deck Strut Assembly



Deck Strut Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	126-8360	4	Bushing-Rubber, Suspension	4	3231-7	2	Screw-CARR
3	108-6544	4	Spacer	5	2844	2	Washer
				6	104-8301	2	Nut-HF, NI

Motion Control Assembly

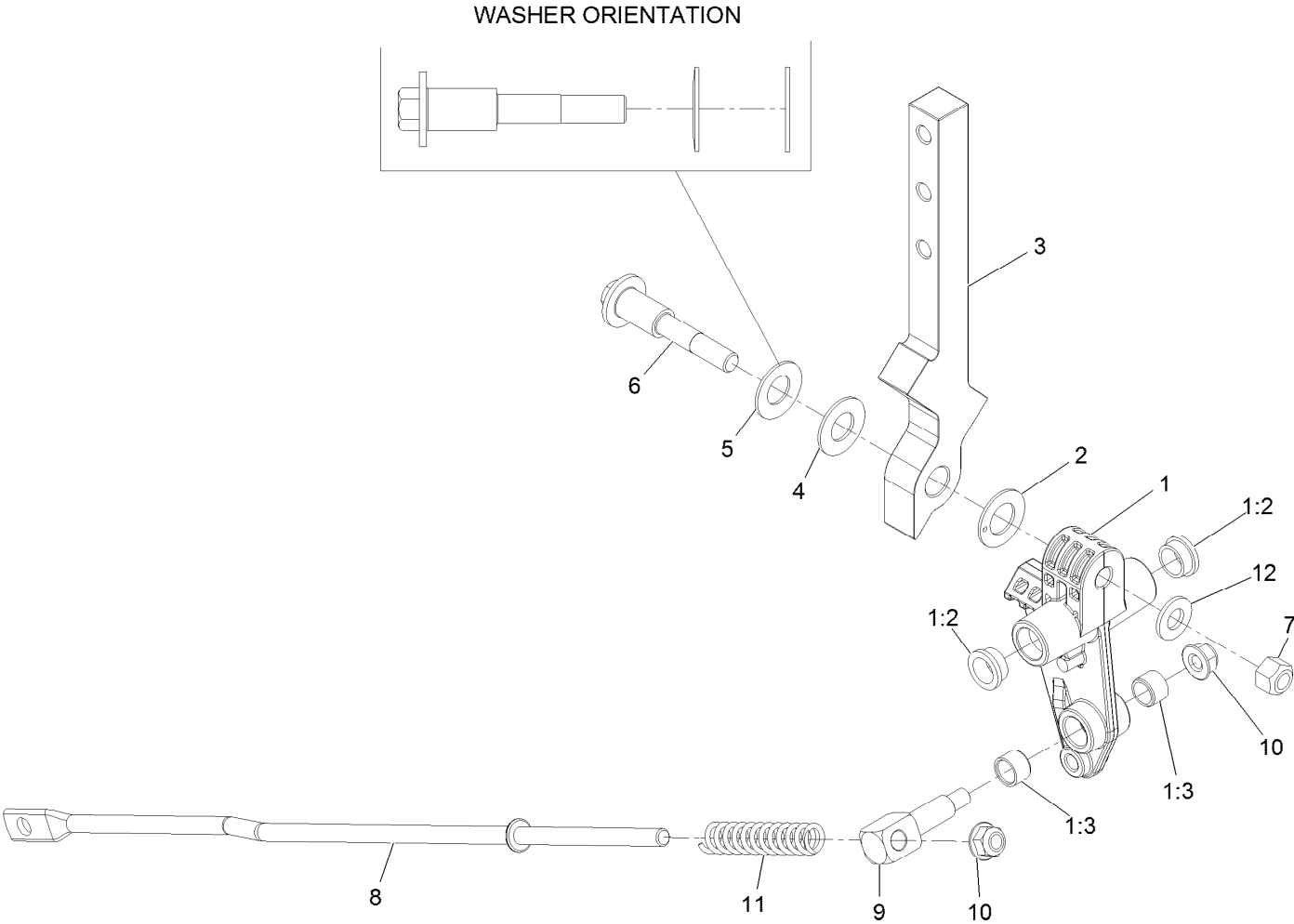


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8300	4	Nut-Nyloc 5/16-18 Flg	19:2	126-7359	1	Grip
2	104-8301	3	Nut-Nyloc 3/8-16 Flg	20	138-6017	1	LH Extended Control Handle ASM
3	107-1045	1	Spring-Extension	20:2	126-7359	1	Grip
5	109-7694	2	Spring-Compression	21	126-7217	2	Linkage-Brake, Lower
6	112-3306	2	Nut	22		1	LH Motion Control ASM ●
7	115-5099	2	Bolt-Pivot	23		1	RH Motion Control ASM ●
8	119-1415	4	Pin-Cotter, Locking	24	1-303105	1	Yoke-Adjustable
9	323-8	1	Screw-HH 3/8-16 X 1 1/2	26	1-808280	1	Pin-Clevis 5/16 X 1 49/64
10	119-4164	1	Washer-Wave	27	32120-47	1	Ring-Retaining
11	126-4299	2	Screw-HSBH	28	3234-42	4	Screw HHF 3/8-16 X 1
12	126-4322	2	Damper	29	37-8771	2	Screw-Shoulder 5/16-18 X 5/8
13	126-4424	4	Screw-Shoulder	30	115-9625	1	Decal-Brake, Parking
14	126-5813	1	Shaft-Brake	31	126-6266	2	Screw-1/4-20 X .65 Torx Plus
15	126-5819	1	Linkage-Brake, Upper	32	126-5820	1	Bearing-Spherical
16	126-5989	1	Pivot-Flange	39	2844	1	Washer
17	126-9490	1	Lever-Brake (With Grip)	40	3218-3	2	Nut-Jam 3/8-16
18	126-6456	1	Bracket-Brake				
18:2	126-5820	1	Bearing-Spherical				
19	138-6015	1	RH Extended Control Handle ASM				

● Not serviced separately

LH and RH Motion Control Assembly

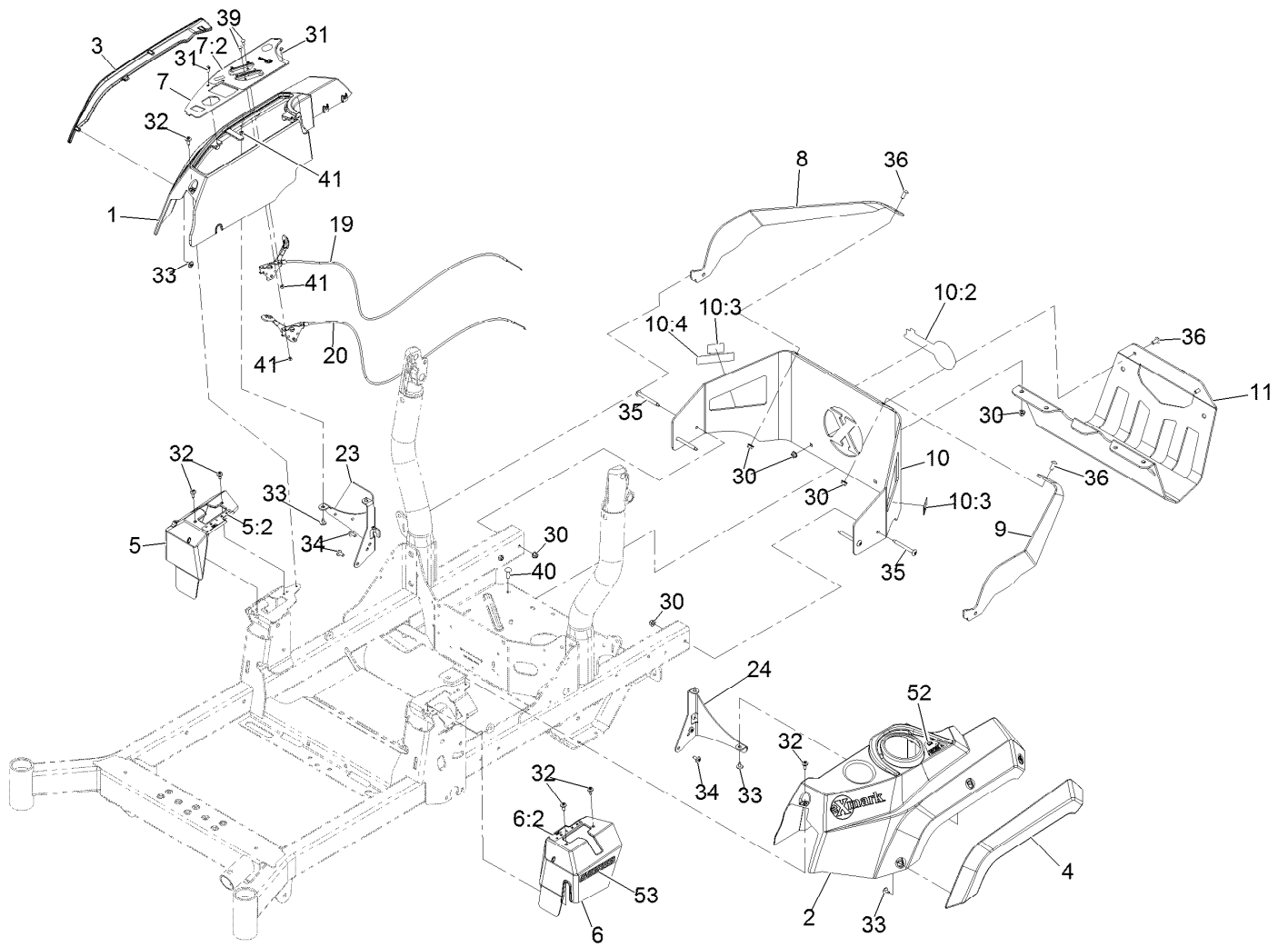


LH and RH Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3773	1	Control Arm ASM
1:2	126-8909	2	Bushing
1:3	1-413152	2	Bushing-Sleeve
2	126-7296	1	Washer-Friction
3	126-8182	1	Arm-Control
4	117-1240	1	Washer
5	119-8925	1	Washer-Belleville

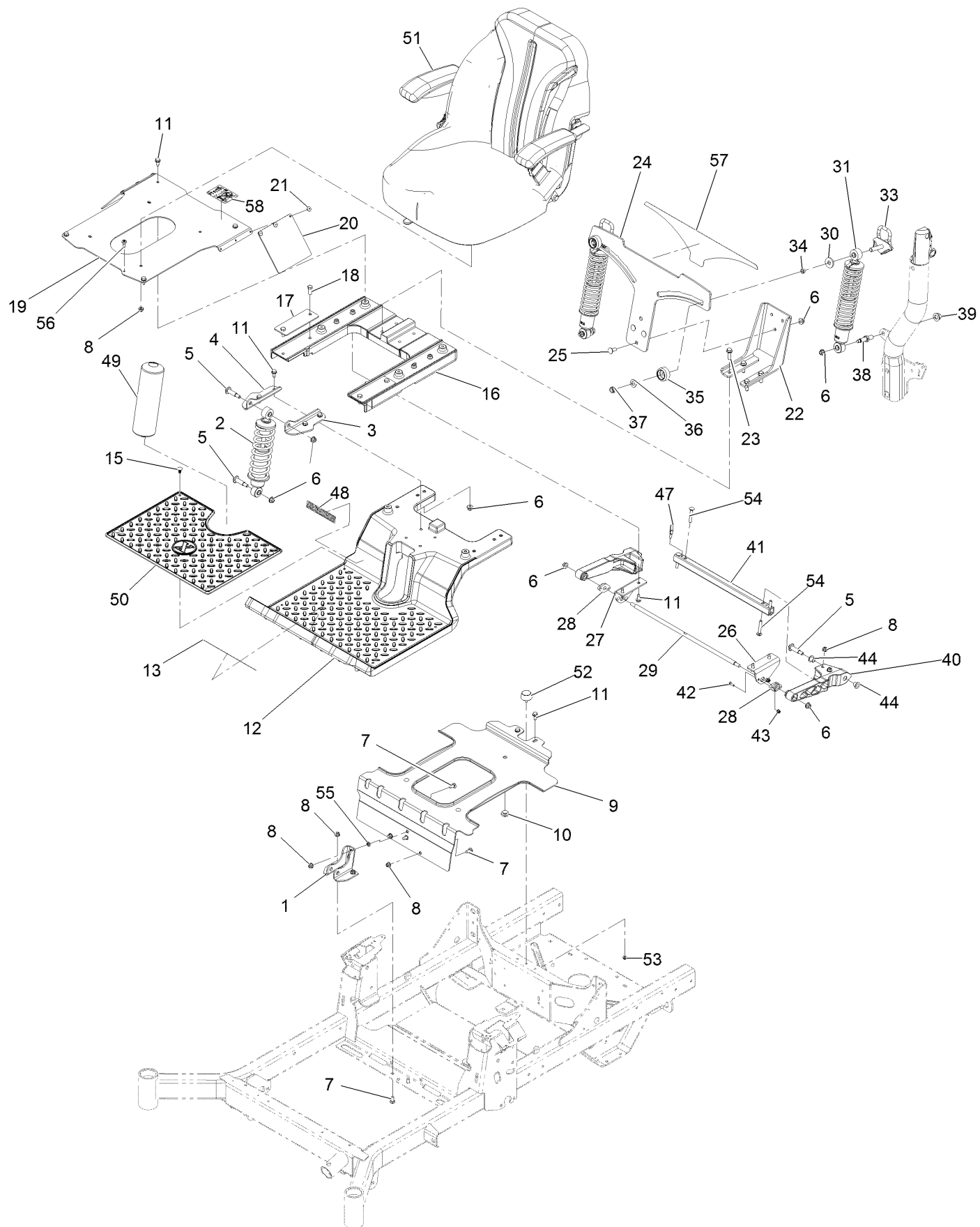
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	117-1198	1	Bolt-Pivot
7	32152-2	1	Nut-Hex 3/8-16 Lock
8	126-5435	1	Link-Control
9	126-5434	1	Swivel
10	104-8300	2	Nut-Nyloc 5/16-18 Flg
11	126-8195	1	Spring-Return, Neutral
12	3256-24	1	Washer-3/8 SAE

Control Panel Assembly



Control Panel Assembly (continued)

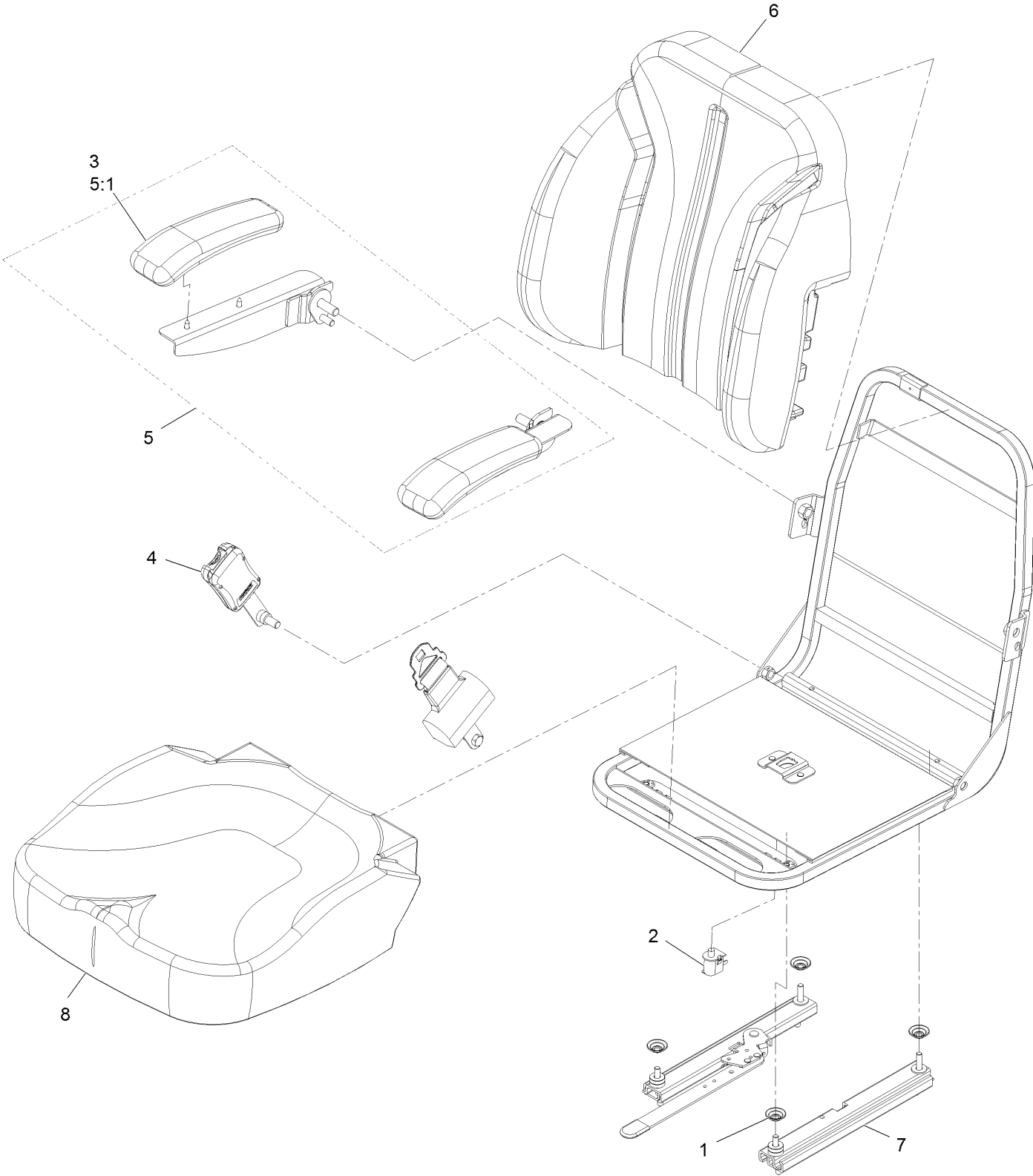
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4959	1	Console-Exmark, RH	11	135-5084-03	1	Guard-Muffler [black]
2	126-4960	1	Console, LH	19	126-6945	1	Cable-Control, Choke
3	126-4741	1	Fender-RH	20	126-6944	1	Cable-Control, Throttle
4	126-4742	1	Fender-LH	23	126-9945	1	Support-Console, RH
5	126-7371	1	Cover-Control, Motion (RH)	24	126-5532-03	1	Bracket-Console, LH
5:2	126-6183	1	Decal-Control, Motion (RH)	30	104-8300	10	Nut-HF, NI
6	126-7372	1	Cover-Control, Motion (LH)	31	117-5036	2	Screw-Plastic, HWH
6:2	126-6194	1	Decal-Control, Motion (LH)	32	120-7950	6	Screw-Torx Shldr Self TAP
7	135-7845	1	ASM-Control Panel	33	126-5544	10	Screw-Torx
			W/Exmark Decal	34	126-6266	4	Screw-Torx
7:2	135-7816	1	Decal-Control Panel	35	126-6267	4	Screw-Torx
8	126-6015-03	1	Support-Upper, RH	36	126-6268	4	Screw-Torx
9	126-6016-03	1	Support-Upper, LH	39	1-807513	4	Bolt-CARR
10	126-7802	1	Rear Guard ASM	40	3230-22	2	Screw-CARR
10:2	126-6877	1	Decal, Exmark Logo	41	3296-2	4	Nut-Lock, NI
10:3	106-5517	2	Decal-Warning	52	126-9939	1	Decal-Fill, Fuel
10:4	133-8062	1	Decal-Arrestor, Spark	53	126-9296	2	Decal-S-Series



Suspension Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1864-03	1	Bracket-Shock, Front Lower	27	136-1742-03	1	Bracket-Arm, Trailing (RH)
2	136-8971	1	Shock/Spring	28	127-0146	2	Bearing-Flange
3	133-9318-03	1	Bracket-Shock Mount, Upper (LH)	29	136-1739	1	Rod-Pivot
4	133-9319-03	1	Bracket-Shock Mount, Upper (RH)	30	131-4699	2	Washer-Plastic
5	136-9028	4	Bolt-Shoulder, HWH	31	133-5193	2	Shock/Spring ASM
6	104-8301	13	Nut-Nyloc 3/8-16 Flg	33	136-5634	2	Cam Lock ASM
7	3230-23	6	Bolt-Carriage 5/16-18 X 3/4 Short Neck	34	133-5109	2	Bearing-Sleeve
8	104-8300	14	Nut-Nyloc 5/16-18 Flg	35	136-5636	2	Knob-Lock, Cam
9	136-8963-03	1	Bracket-Tank	36	3-6803	2	Washer-Adjusting
10	135-0505	3	Bumper-Seat	37	3296-45	2	Nut-Nyloc 1/2-13 Thin
11	32144-70	14	Screw-HWH 5/16-18 X 3/4 Tf	38	133-4401	2	Bolt-Shoulder
12	133-7083-01	1	Subframe-Front	39	99-5107	2	Nut-Lock 1/2-13
13	132-0871	1	Decal-Danger	40	136-8979	2	Trailing Arm
15	117-2382	4	Plug-Plastic	41	137-9754-03	1	Tube-Arm, Trailing
16	137-7031-01	1	Subframe-Rear	42	3229-20	4	Screw-CARR
17	133-7089-03	2	Plate-Backer	43	120-4578	4	Nut-HF
18	323-6	4	Screw-HH 3/8-16 X 1	44	125-5239	4	Bushing-Flange
19	136-8962-03	1	Plate-Seat	47	105-1853	1	Clamp-Hose
20	136-8967	2	Flap-Rubber	48	136-8966	1	Decal-Radius Logo
21	132-5064	6	Rivet-Pop	49	136-8972	1	Cover-Shock
22	136-8955-03	1	Bracket-Mount, Lower	50	136-8957	1	Floor Mat
23	32144-109	4	Screw-HWH 3/8-16 X 1 1/4 Taptite	51	135-3442	1	ASM-Seat Exmark
24	136-1744-03	1	Plate-Mounting, Adj Shock	52	131-8834	1	Bumper
25	3231-22	3	Bolt-Carriage 3/8-16 X 1	53	104-7201	1	Nut-Nyloc 1/4-20 Flg
26	136-1741-03	1	Bracket-Arm, Trailing (LH)	54	3230-6	4	Bolt-Carriage 3/16-18 X 2
				55	117-2749	2	Nut-Push
				56	135-2015	1	Screw-Shoulder
				57	136-8952	1	Decal-Adjustment, Ride
				58	136-9024	1	Decal-Aid, Service

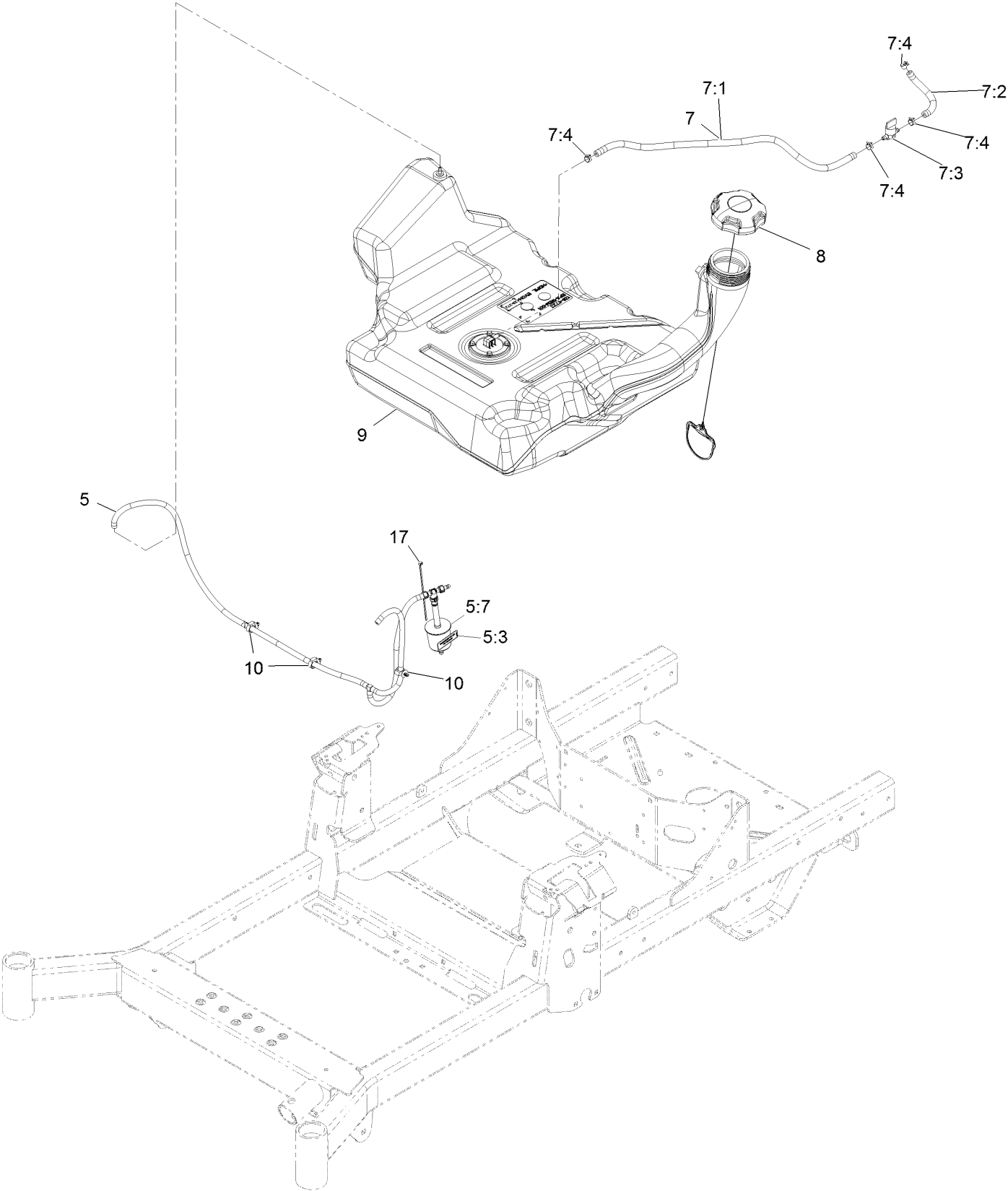
Seat Assembly



Seat Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-9002	4	Spacer-Mounting	5:1	110-4163	2	Cushion-Rest, Arm
2	82-2190	1	Switch	6	126-8552	1	Cover-Seat Back Svc
3	110-4163	2	Cushion-Rest, Arm	7	126-2177	1	Track-Seat
4	126-9091	1	Seat Belt Kit	8	136-9000	1	Cover-Seat Bottom Svc
5	126-2058	1	Armrest Kit				

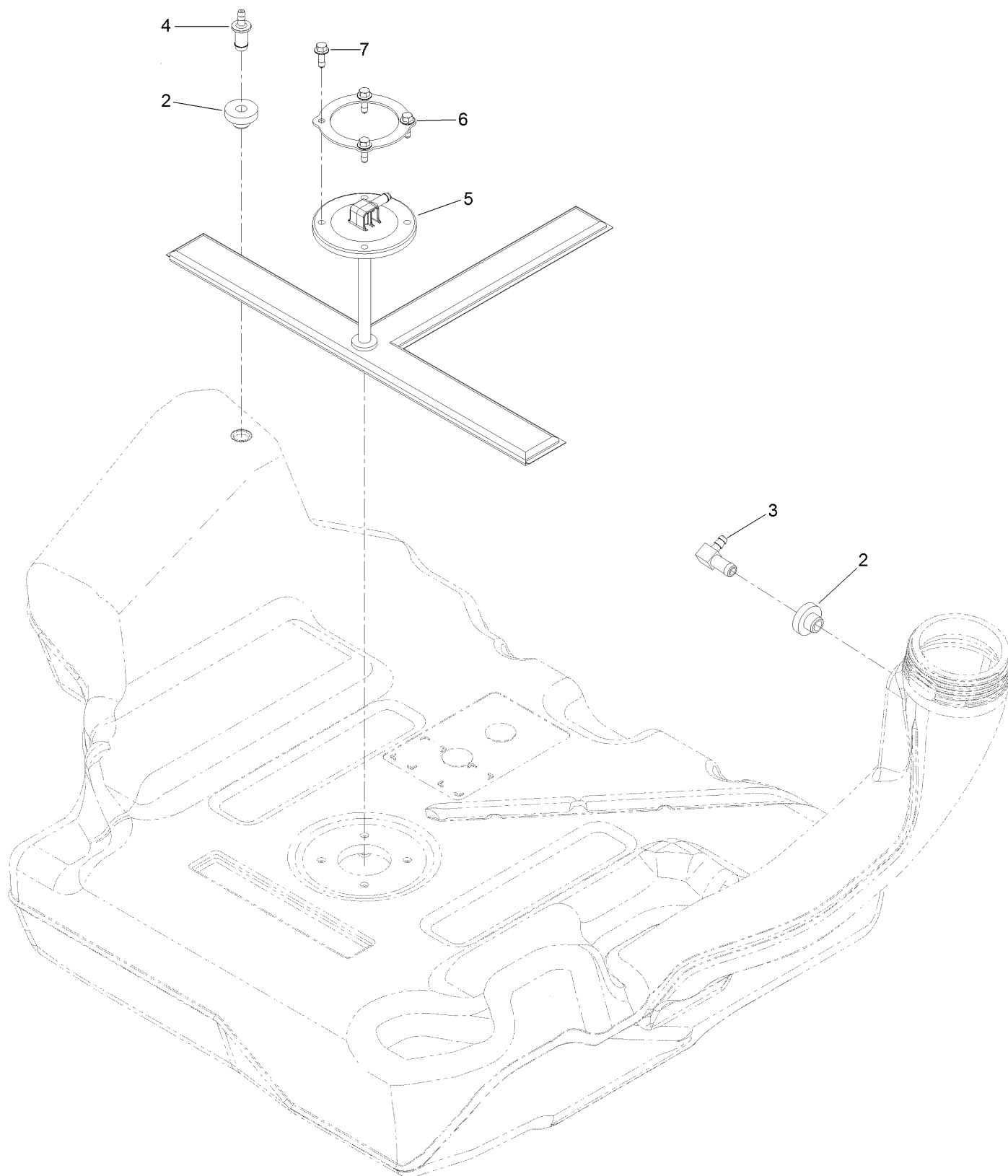
Fuel Assembly



Fuel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	126-8738	1	Vent Hose ASM	7:3	1-603770	1	Valve-Fuel
5:3	116-4769	1	Decal-Filter, Emissions	7:4	2412-98	4	Clamp-Hose
5:7	120-2235	1	Filter-Fuel	8	135-4801	1	Cap-Fuel, Ratcheting
7	126-8740	1	Fuel Hose ASM	9	126-4724	1	Tank-Fuel
7:1	109-0302	1	Hose-Fuel Line 24"	10	126-5523	3	Clip
7:2	109-0678	1	Hose-Fuel	17	1-303287	1	Tie-Cable 5 1/2 (Small)

Fuel Tank Assembly (cont.)

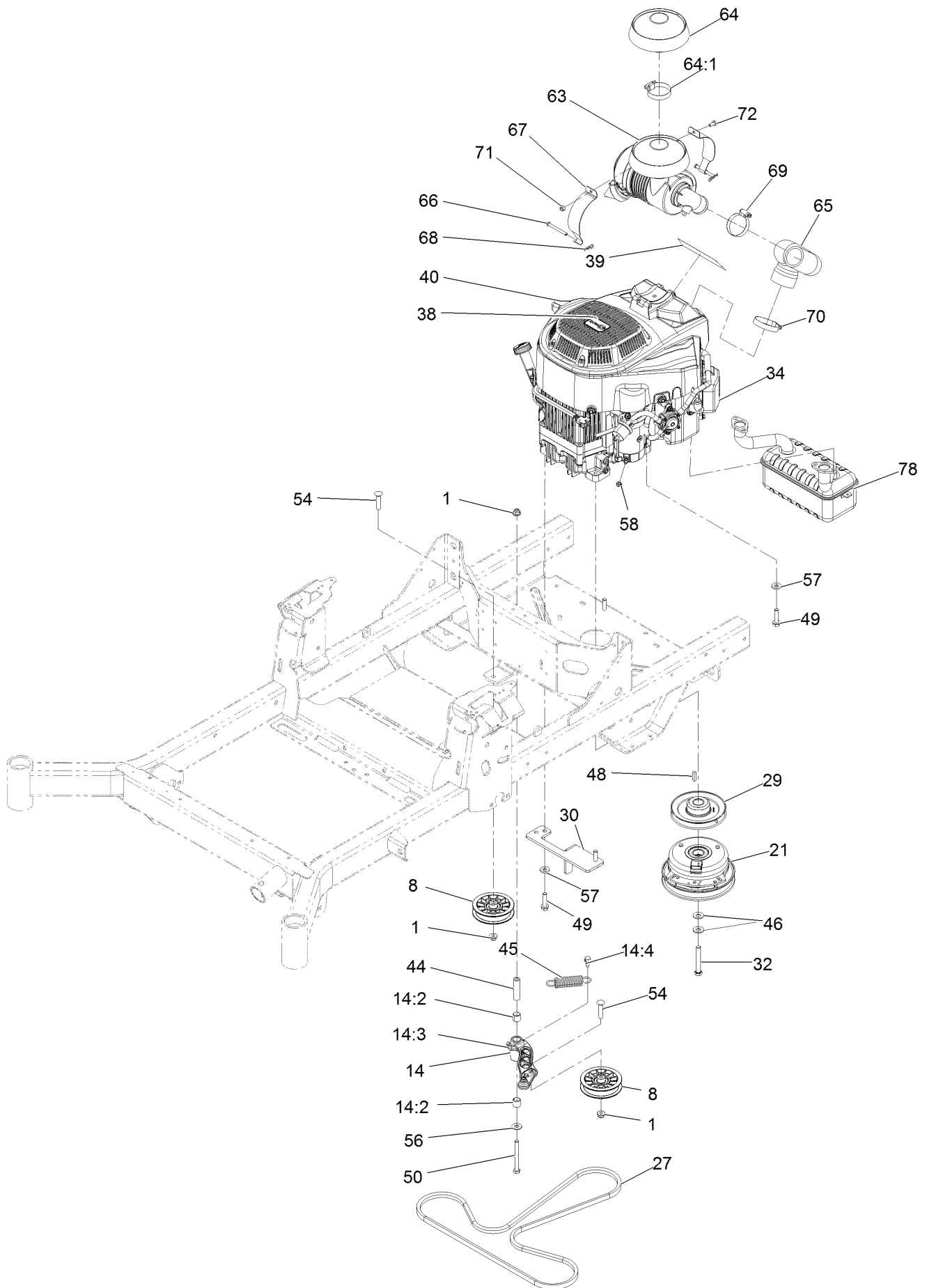


Fuel Tank Assembly (cont.) (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	2	Bushing
3	126-9057	1	Fitting-90 DEG
4	116-4630	1	Fitting-Orifice, Straight

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	126-5528	1	Pickup-Fuel
6	126-5527	1	Ring-Retainer
7	126-5525	4	Bolt

Engine Assembly

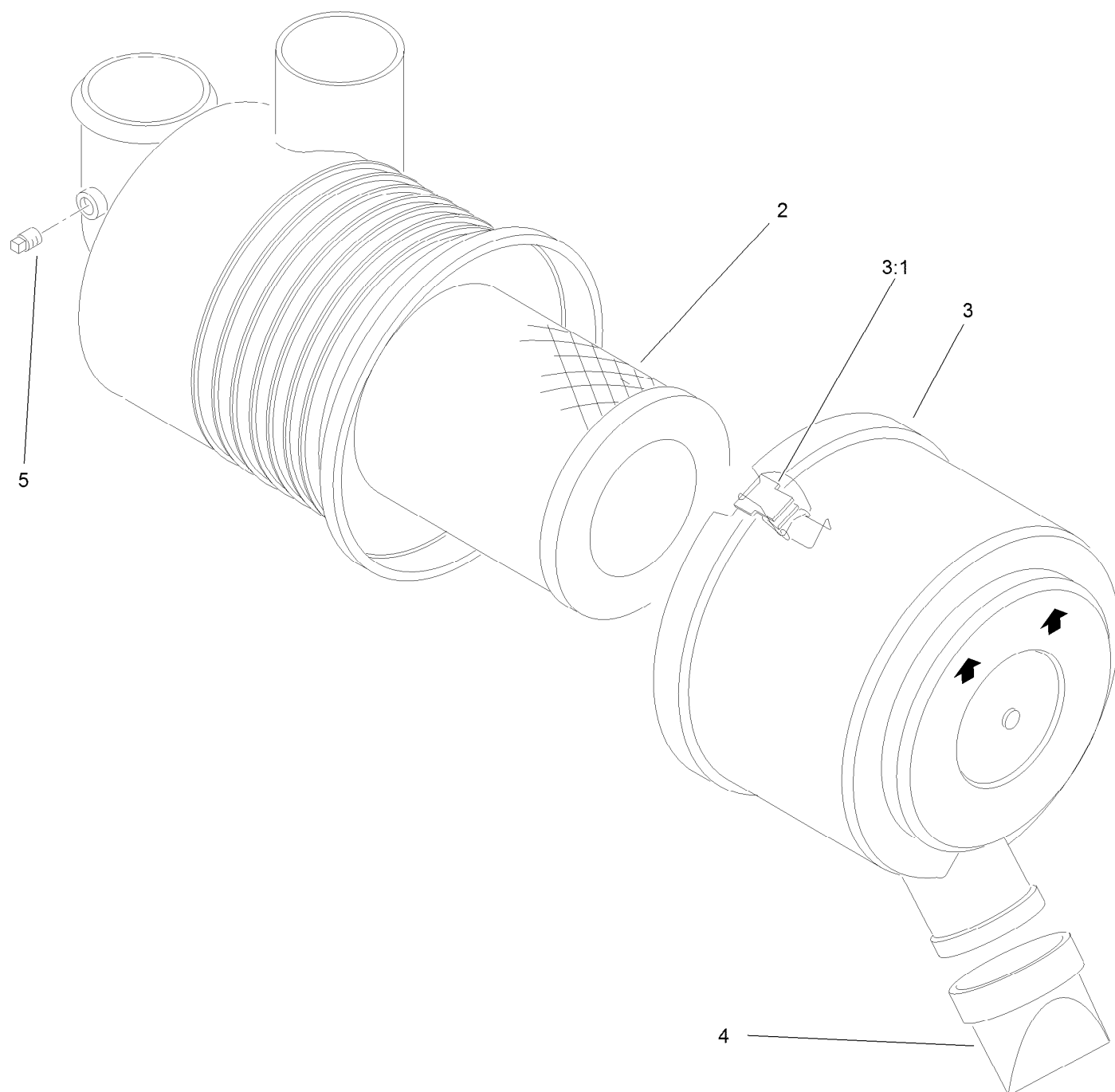


Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8301	3	Nut-Nyloc 3/8-16 Flg	48	1-807259	1	Key-Machine 1/4 X 1/4 X 1
8	116-2456	2	Pulley-Flat Idler	49	32144-102	4	Screw-HWH 3/8-16 X 1 1/2 Taptite
14	126-0973	1	Idler Arm ASM	50	323-15	1	Screw-HH 3/8-16 X 3 1/2
14:2	1-513034	2	Sleeve-Bearing	54	3231-29	2	Bolt-Carriage 3/8-16 X 1 3/4
14:3	302-40	1	Zerk-90° 1/4-28	56	3256-4	1	Washer-3/8 Std
14:4	32144-11	1	Screw-HWH 5/16-18 X 3/4 Tf	57	98-5975	4	Washer-Spring Disc 3/8
21	126-4323	1	Clutch 1.00	58	33003-00	1	Nut-Hex M6-1 Flg
27	126-5993	1	Belt-V	63	93-2190	1	Air Cleaner ASM
29	138-6007	1	Sheave-Engine	64	136-7859	1	Rain Cap Kit
30	126-6687-03	1	Anchor-Clutch	64:1	1-643009	1	Clamp-Hose
32	126-7198	1	Screw-HH 7/16-20 X 3 W/Loctite ●	65	136-9242	1	Hose-Intake
34	136-7823	1	Engine-2P77F-HD	66	137-2011	2	Pin-Clevis
38	131-1078	1	Decal	67	136-9243	2	Strap-Canister, Air
39	135-6448	1	Decal-Engine 708 V-Twin	68	1-806003	2	Hairpin-Cotter
40	131-1097	1	Decal-Drain, Oil	69	1-643009	1	Clamp-Hose
44	1-603384	1	Bushing-Pivot, Idler	70	2412-130	1	Clamp-Hose
45	1-603402	1	Spring-Extension	71	137-3088	1	Nut-Hex
46	1-603610	2	Washer-Spring Disc 7/16	72	137-3041	1	Screw-HH
				78	130-6851	1	Muffler

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Air Cleaner Assembly No. 93-2190

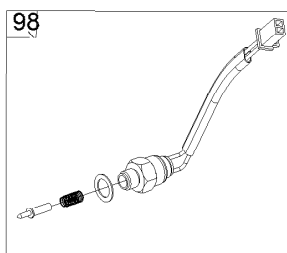
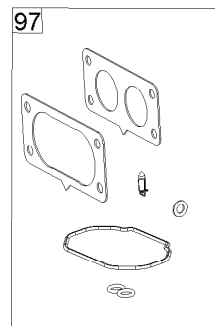
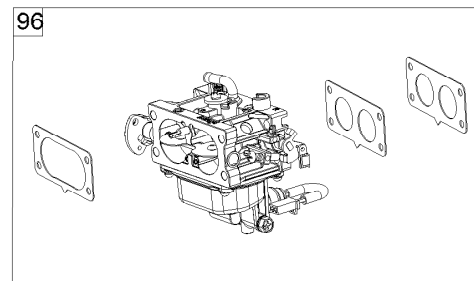
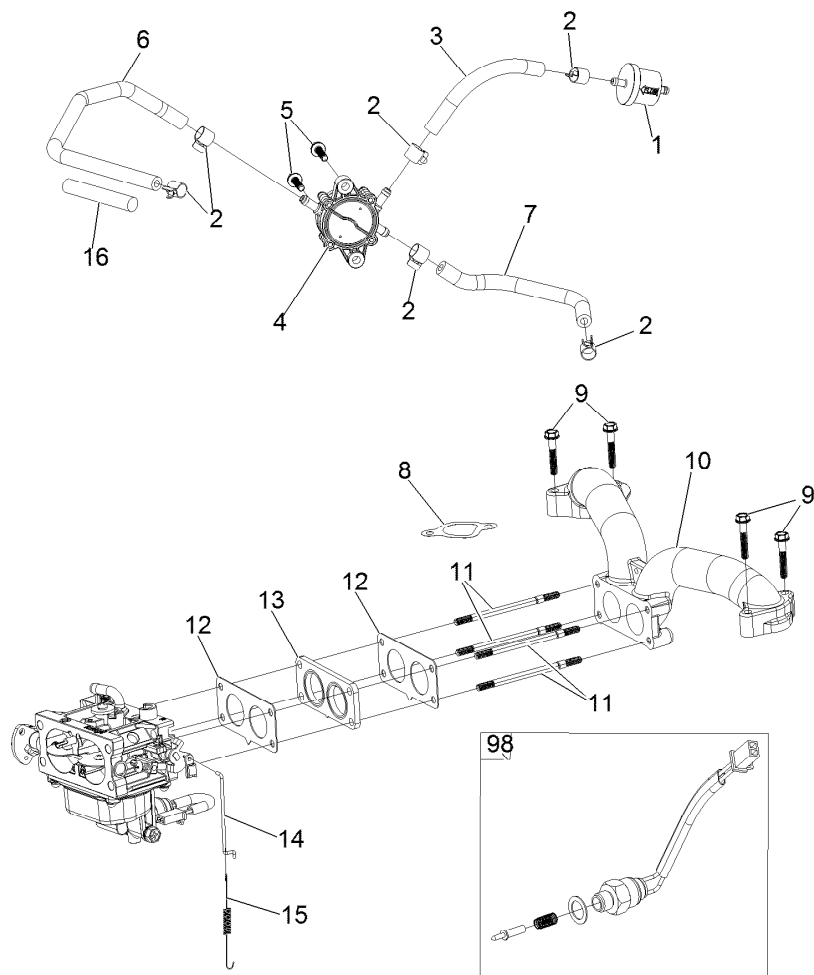


Air Cleaner Assembly No. 93-2190 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	108-3811	1	Filter-Air
3	94-3652	1	Cover ASM
3:1	1-643283	2	Latch-Cleaner, Air

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	87-9400	1	Valve-Vacuator
5	285-17	1	Plug-Pipe

Fuel System Assembly

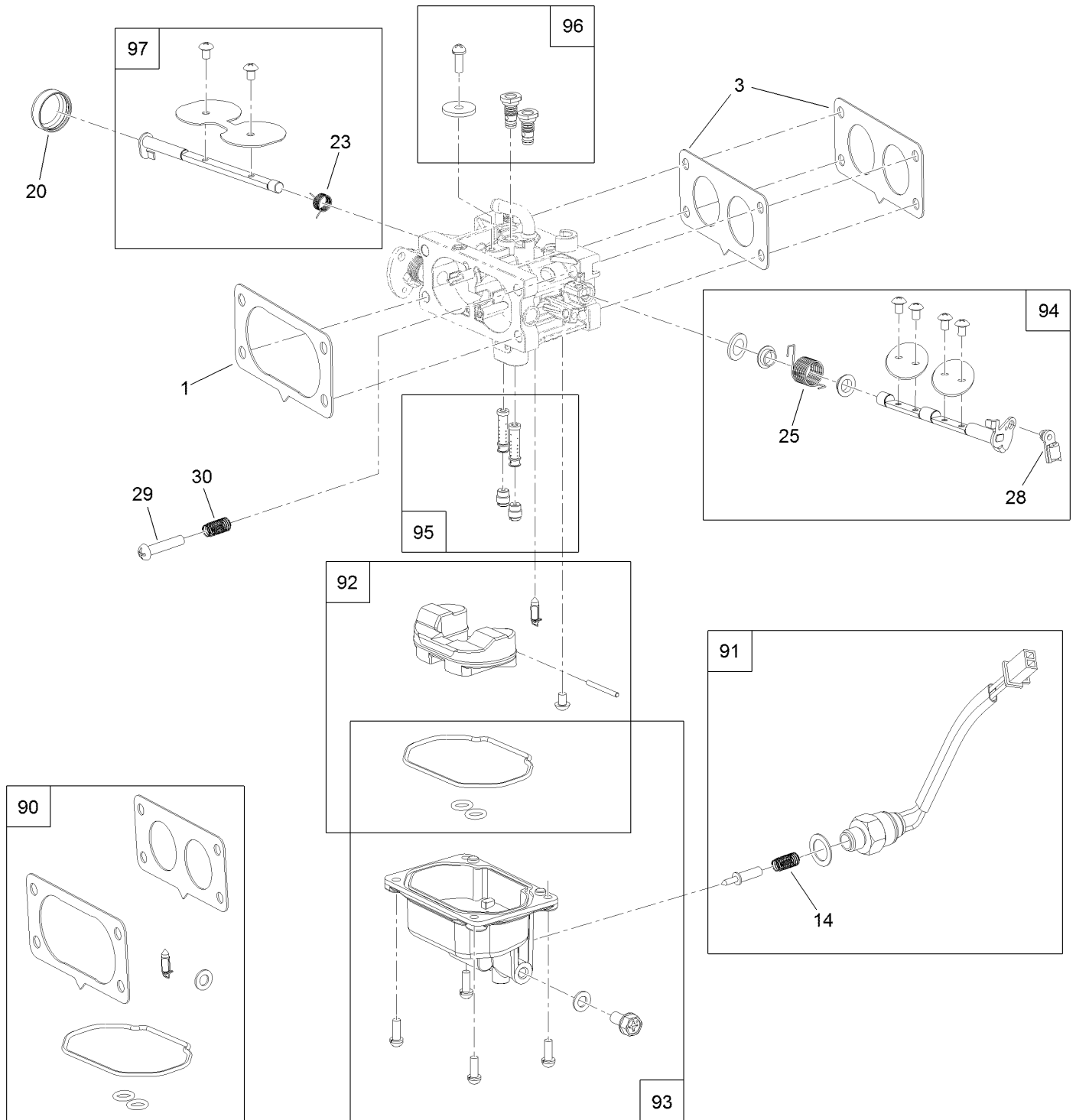


Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1563	1	Filter-Fuel	12	127-9246	2	Gasket-Carburetor
2	120-4251	6	Clamp-Fuel Line	13	127-9247	1	Insulator-Carburetor
3	120-4371	1	Line-Fuel	14	133-9963	1	Linkage-Throttle
4	127-9206	1	Pump-Fuel	15	133-9964	1	Spring-Return, Throttle
5	120-4225	2	Screw-HHF	16	127-9355	1	Sleeve-Fuel Line Protector
6	127-9205	1	Hose-Fuel	96	136-7842	1	Carburetor Replacement Kit
7	127-9207	1	Hose-Fuel				ASM
8	127-9230	2	Gasket-Intake	97	127-9290	1	Carburetor Repair Kit
9	120-4284	4	Screw-HHF	98	127-9292	1	Solenoid Kit
10	127-9244	1	Manifold-Intake	99	136-7838	1	High Altitude Kit ●
11	127-9245	4	Stud				

● Not illustrated

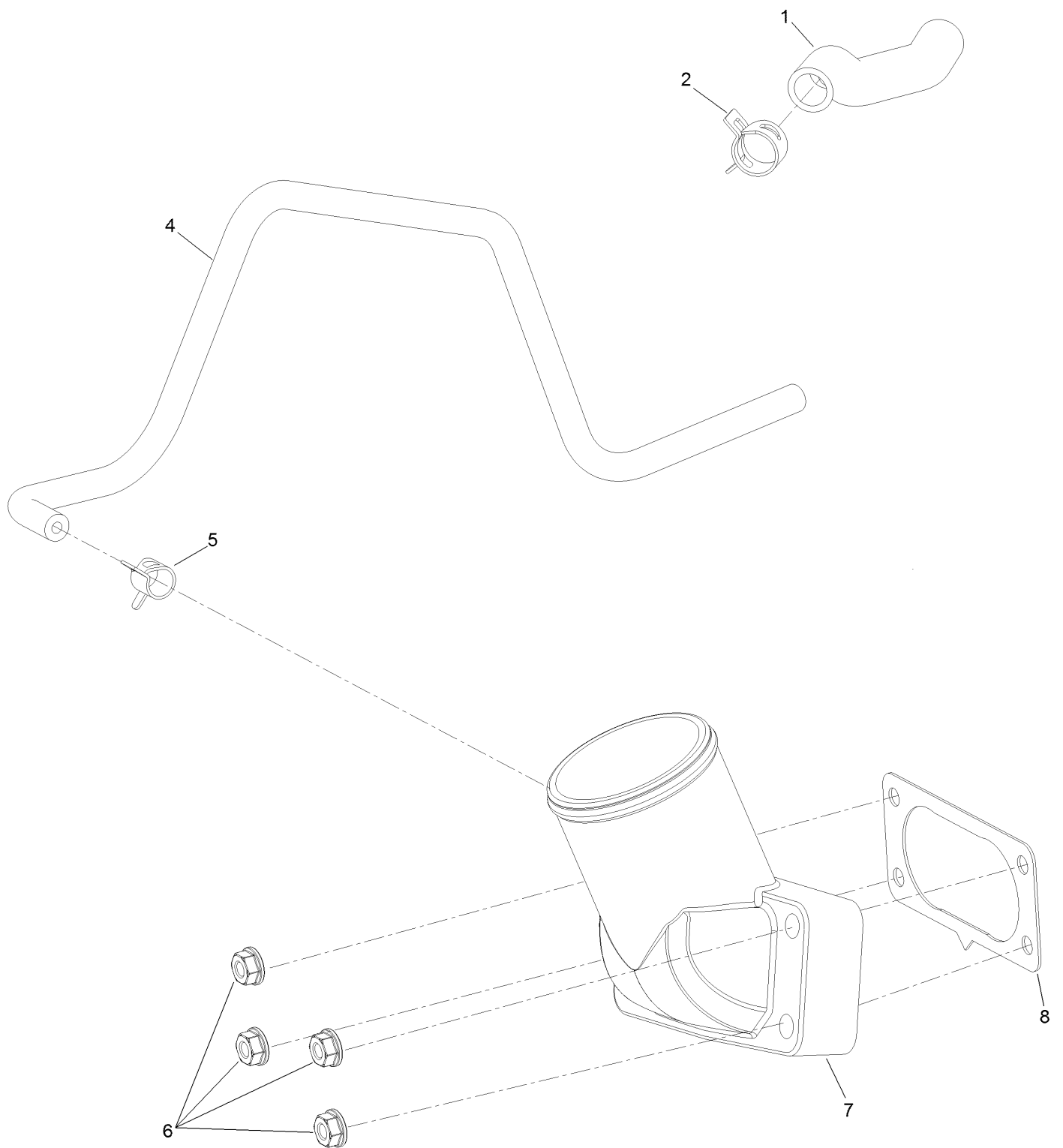
Carburetor Assembly



Carburetor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9251	1	Gasket-Carburetor	90	127-9290	1	Carburetor Repair Kit
3	127-9246	2	Gasket-Carburetor	91	127-9292	1	Solenoid Kit
14	127-9319	1	Spring	92	127-9340	1	Float Kit
20	127-9325	1	Cover-Shaft, Choke	93	127-9341	1	Bowl Kit
23	127-9328	1	Spring	94	133-9817	1	Throttle Shaft Kit
25	127-9330	1	Spring	95	136-7846	1	Nozzle And Jet Kit
28	127-9333	1	Clamp-Lock	96	136-7899	1	Idle Jet Kit
29	127-9334	1	Screw-PPH	97	127-9345	1	Choke Shaft Kit
30	127-9335	1	Spring				

Air Intake and Filtration Assembly

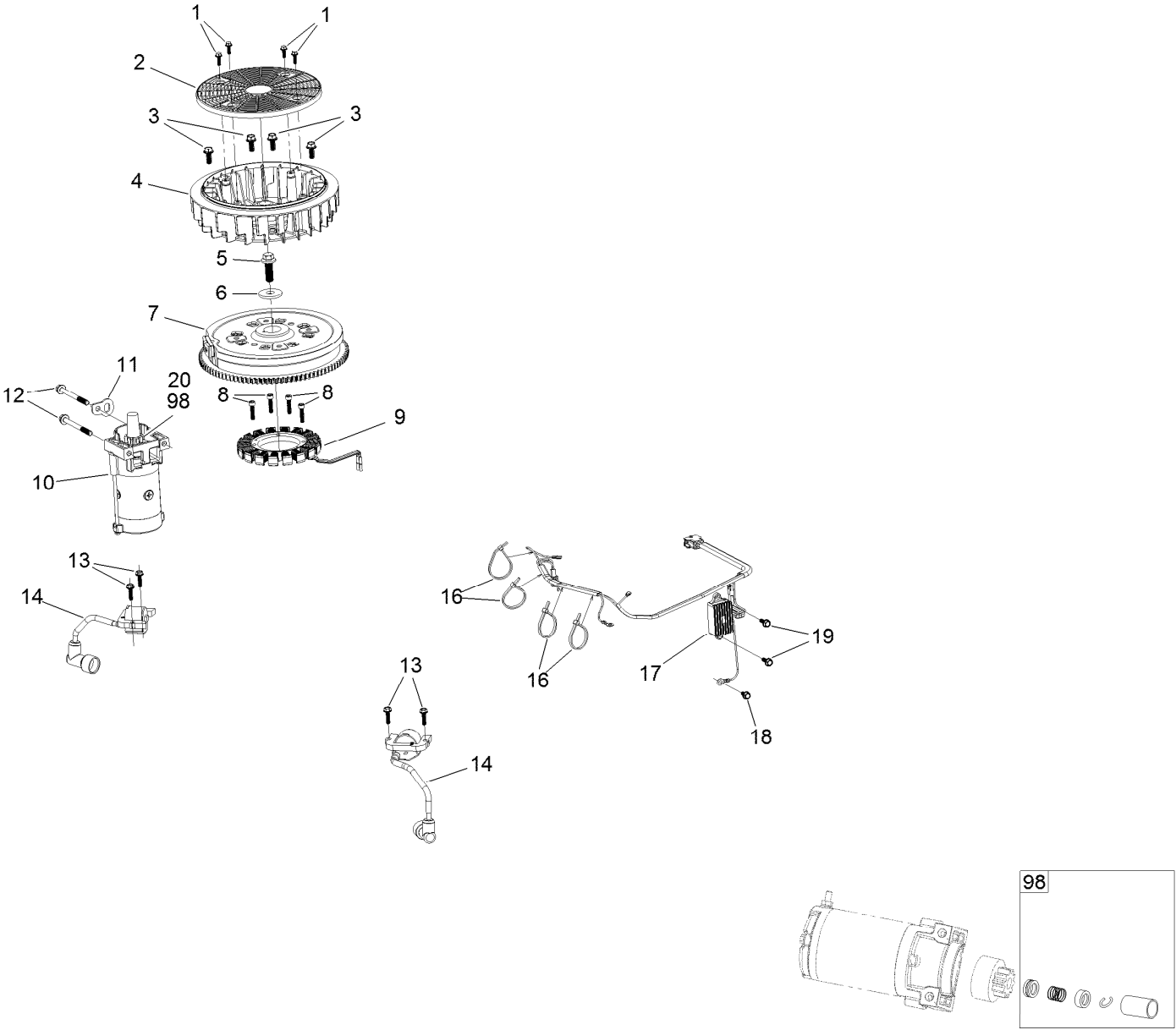


Air Intake and Filtration Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9235	1	Tube-Breather
2	127-9234	2	Clamp-Hose
4	127-9253	1	Hose-Fuel
5	127-9187	1	Clamp-Hose

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	120-4236	4	Nut-Flange
7	136-9241	1	Manifold-Intake
8	127-9251	1	Gasket-Carburetor

Ignition and Cooling Fan

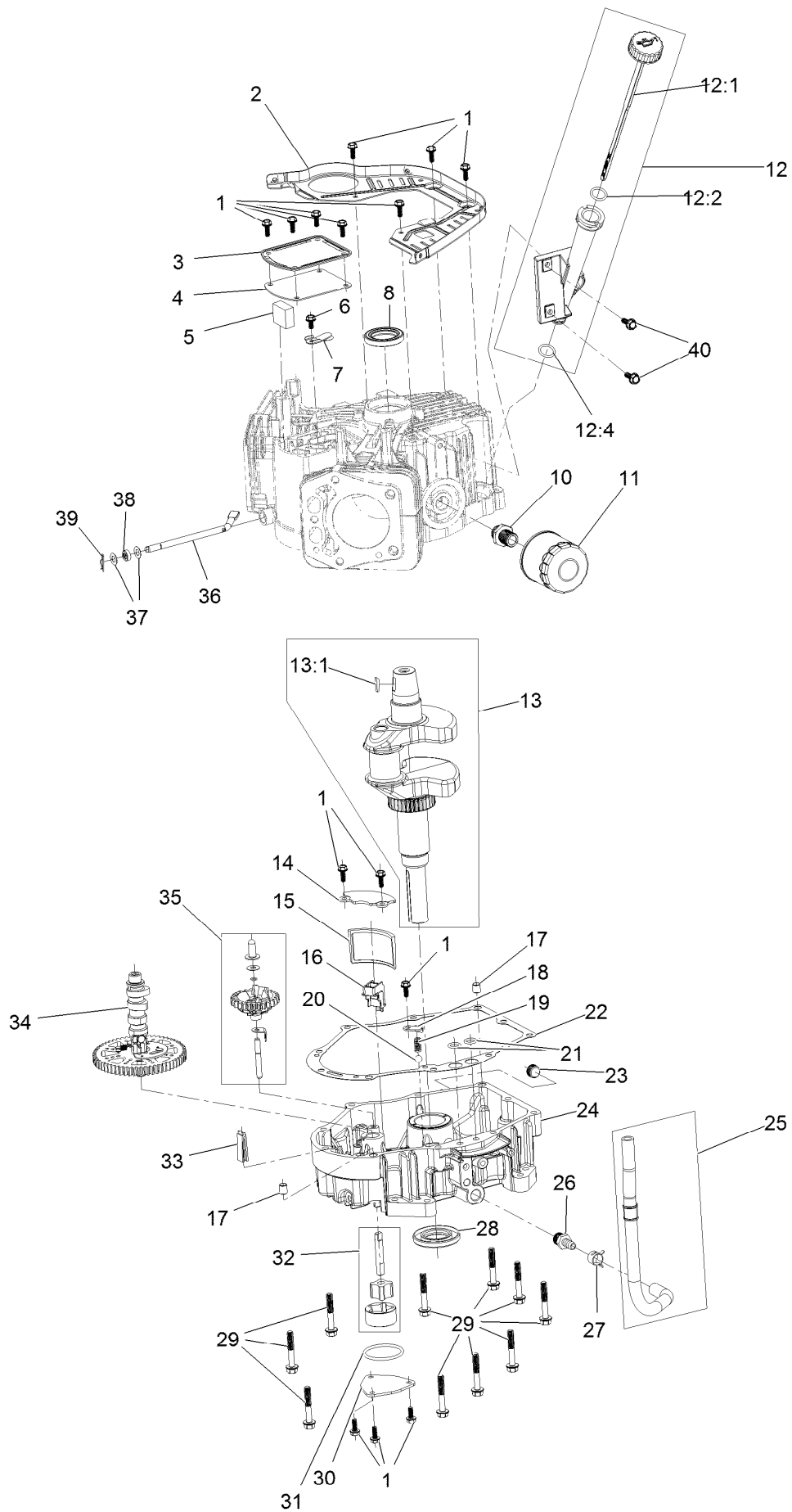


Ignition and Cooling Fan (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9197	4	Screw-HWH
2	127-9198	1	Screen-Rotating
3	127-9199	4	Screw-HWH
4	127-9200	1	Fan-Cooling
5	127-9201	1	Screw-HWH
6	127-9202	1	Washer-Spring
7	127-9306	1	Flywheel
8	127-9210	4	Screw-HSH
9	136-7876	1	Alternator
10	136-7880	1	Motor-Starter
11	127-9208	1	Bracket-Lift

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
12	120-4231	2	Screw-HHF
13	121-0007	4	Bolt-Flange
14	136-7883	2	Ignition Coil ASM
16	127-9220	4	Tie-Zip
17	136-7879	1	Regulator-Voltage, W/Harness
18	120-4216	1	Screw-HHF
19	120-4232	2	Screw-HHF
20	133-1562	1	Pinion-Starter
98	133-1566	1	Starter Repair Kit

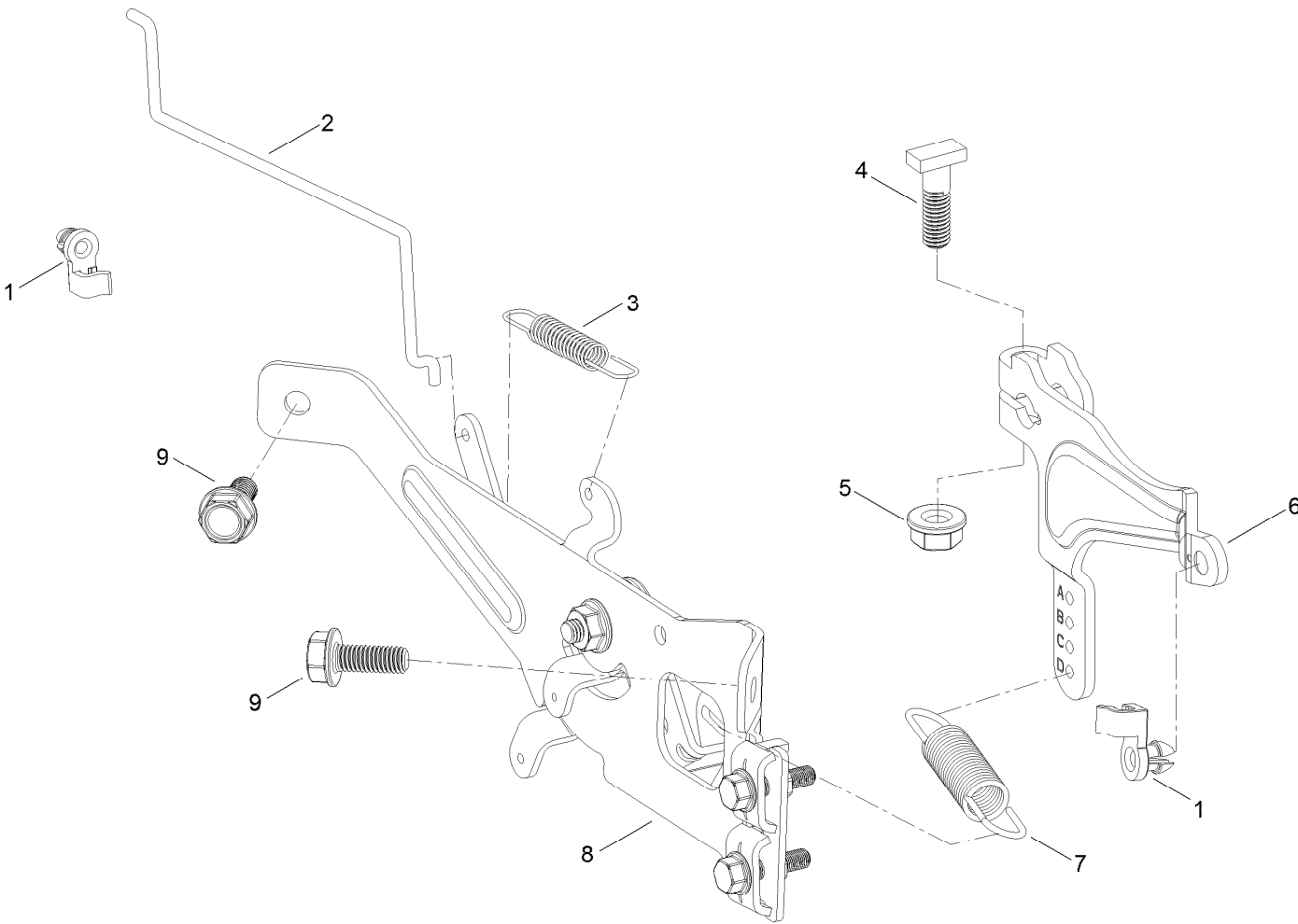
Crankcase and Crankshaft Assembly



Crankcase and Crankshaft Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4232	14	Screw-HHF	20	127-9266	1	Valve-Ball
2	127-9212	1	Baffle	21	120-4262	2	O-Ring
3	127-9213	1	Cover-Breather	22	127-9267	1	Gasket-Cover, Crankcase
4	127-9214	1	Gasket-Breather	23	133-9805	1	Plug-Drain
5	127-9215	1	Filter-Breather	24	133-9806	1	Cover-Crankcase
6	120-4216	1	Screw-HHF	25	127-9293	1	Oil Drain Hose ASM
7	127-9217	1	Valve-Breather	26	127-9275	1	Fitting-Hose
8	120-4267	1	Seal-Oil	27	127-9276	1	Clamp-Hose
10	136-7884	1	Adaptor-Filter, Oil	28	127-9271	1	Seal
11	136-7848	1	Filter-Oil	29	121-0473	10	Screw-HHF
12	127-9218	1	Oil Tube ASM	30	127-9274	1	Cover-Oil Pump
12:1	127-9283	1	Dipstick	31	127-9273	1	O-Ring
12:2	127-9284	1	O-Ring	32	127-9272	1	Oil Pump ASM
12:4	127-9286	1	O-Ring	33	120-4275	1	Deflector-Oil, Rubber
13	127-9255	1	Crankshaft	34	133-1568	1	Camshaft
13:1	120-4320	1	Key-Woodruff	35	136-7882	1	Governor ASM
14	127-9261	1	Cover-Screen, Oil	36	127-9238	1	Shaft-Governor
15	127-9262	1	Screen-Oil	37	120-4258	2	Washer-Plain
16	127-9263	1	Retainer-Screen	38	120-4257	1	Seal-Oil
17	120-4274	2	Pin-Dowel	39	120-4256	1	Pin-Hair
18	127-9264	1	Plate-Retainer	40	120-4232	2	Screw-HHF
19	127-9265	1	Spring				

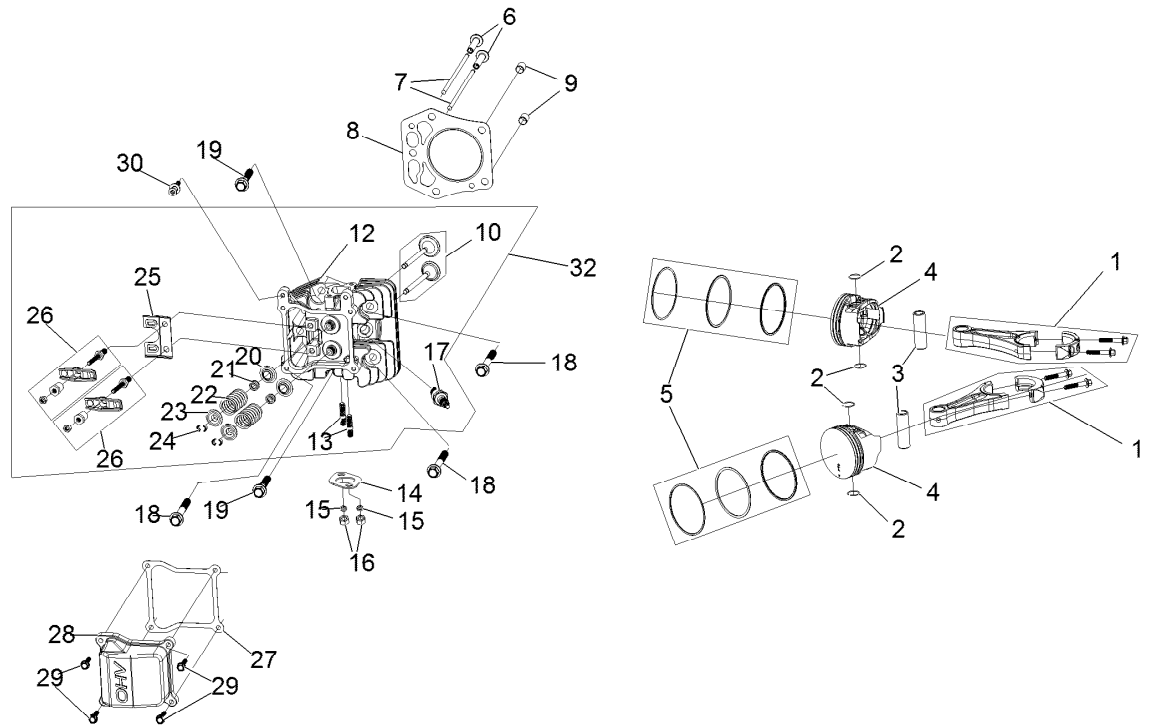
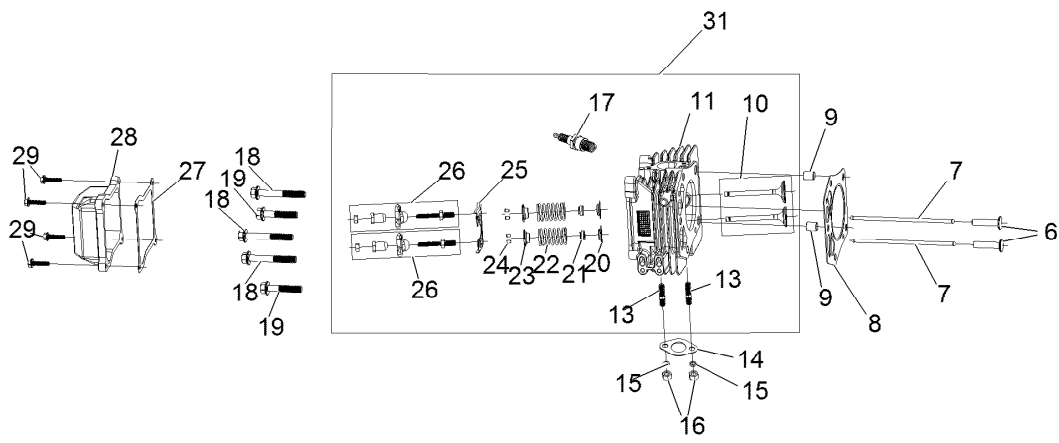
Governor Control Assembly



Governor Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9250	2	Clip-Linkage	6	133-9961	1	Arm-Governor
2	127-9242	1	Linkage-Choke	7	133-9962	1	Spring-Governor
3	127-9241	1	Spring-Governor	8	133-1570	1	Control Plate ASM
4	120-4238	1	Bolt-Arm, Governor	9	120-4232	2	Screw-HHF
5	120-4236	1	Nut-Flange				

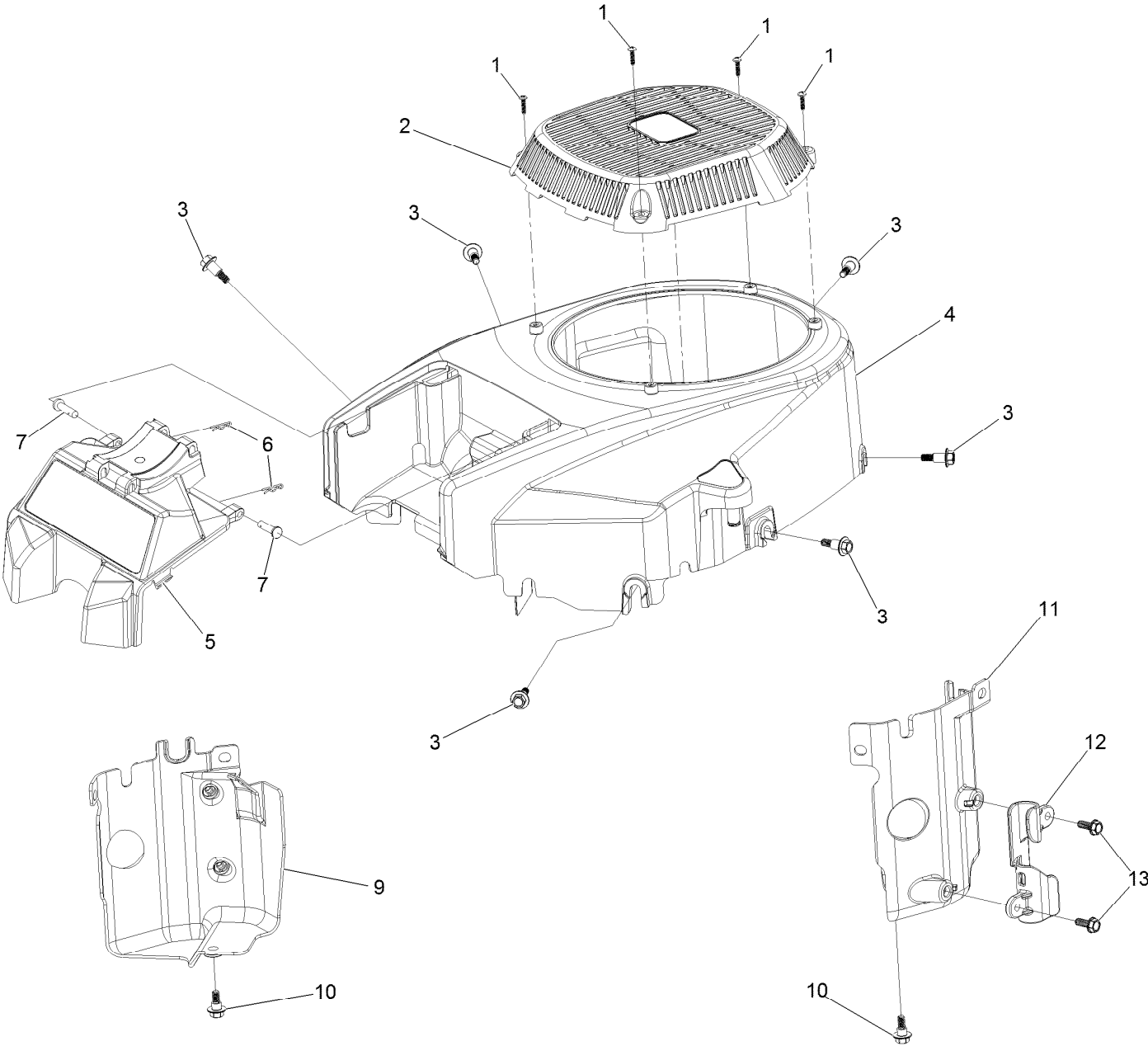
Piston and Cylinder Head Assembly



Piston and Cylinder Head Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9256	2	Connecting Rod ASM	17	81-3250	2	Spark Plug
2	127-9258	4	Clip-Pin, Piston	18	127-9231	6	Screw-HWH
3	127-9257	2	Pin-Piston	19	127-9232	4	Screw-HWH
4	127-9259	2	Piston	20	120-4303	4	Seat-Spring, Valve
5	127-9260	2	Piston Ring Set	21	120-4304	4	Seal-Stem, Valve
6	127-9224	4	Lifter-Valve	22	120-4305	4	Spring-Valve
7	127-9225	4	Rod-Push	23	120-4306	4	Retainer-Spring, Valve
8	127-9226	2	Gasket-Head, Cylinder	24	120-4307	8	Keeper-Valve
9	127-9227	4	Pin-Dowel	25	127-9233	2	Plate-Guide, Push Rod
10	127-9228	2	Valve Set	26	136-7881	4	Rocker Arm ASM
11	133-9802	1	Head-Cylinder, Right	27	127-9295	2	Gasket-Valve Cover
12	133-9804	1	Head-Cylinder, Left	28	127-9050	2	Cover-Valve
13	121-0464	4	Stud-Exhaust	29	120-4225	8	Screw-HHF
14	120-4317	2	Gasket-Exhaust	30	120-4214	1	Screw-Shoulder, HH
15	127-9279	4	Washer-Lock, Split	31	136-7891	1	Complete Right Head ASM
16	121-0199	4	Nut-HH	32	136-7892	1	Complete Left Head ASM

Blower Housing Assembly

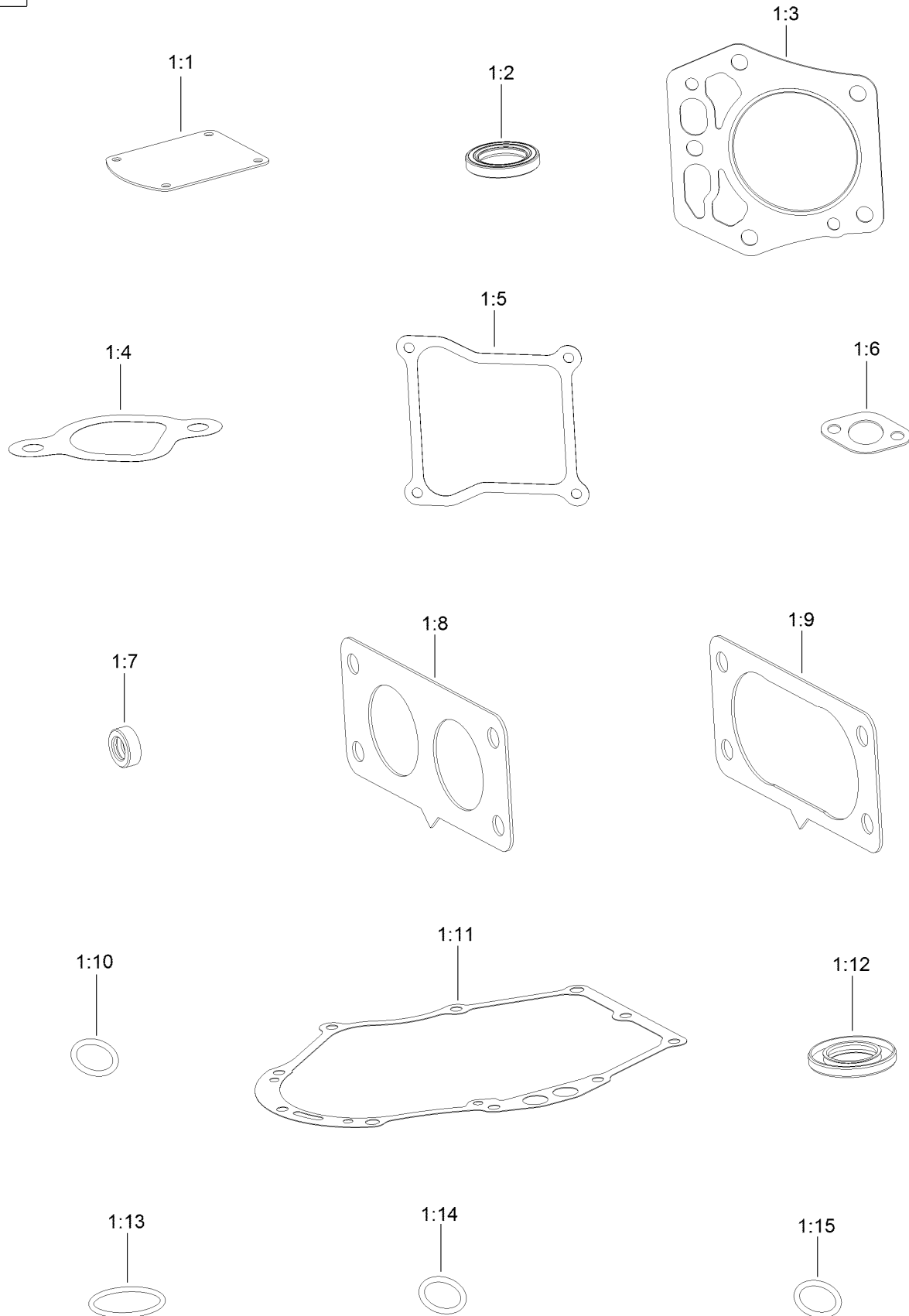


Blower Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1571	4	Screw-PPH, Plastic	7	127-9282	2	Pin
2	127-9045	1	Cover-Fan	9	136-7877	1	Baffle-Air, Left
3	127-9196	6	Screw-Shoulder, HWH	10	120-4210	2	Screw-Shoulder, HHF
4	133-1572	1	Shroud-Engine	11	136-7878	1	Baffle-Air, Right
5	136-5585	1	Support-Filter	12	127-9287	1	Cleat-Hose
6	127-9280	2	Pin-Hair	13	120-4232	2	Screw-HHF

Gasket and Seal Kit

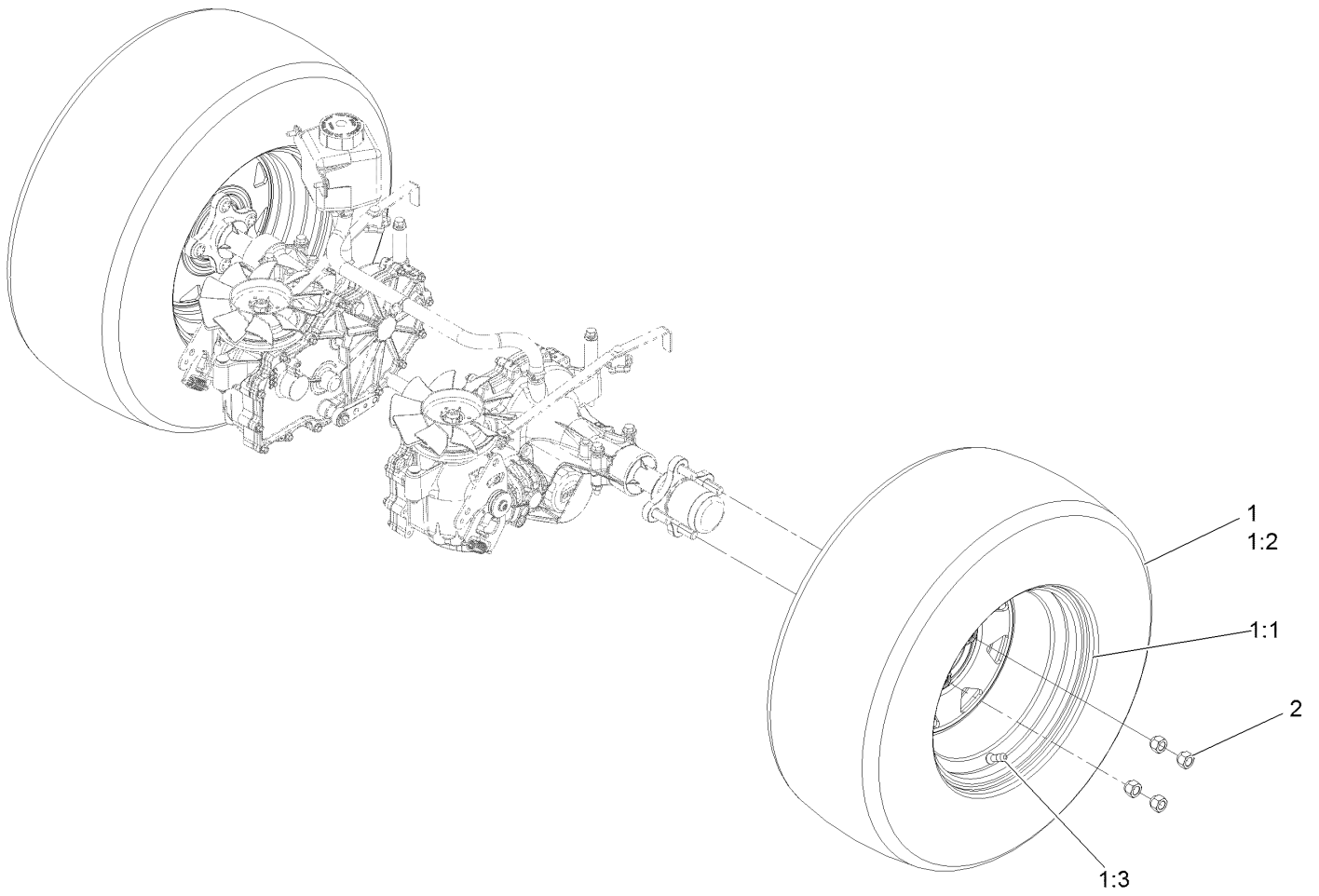
1



Gasket and Seal Kit (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9296	1	Gasket And Seal Kit	1:8	127-9246	2	Gasket-Carburetor
1:1	127-9214	1	Gasket-Breather	1:9	127-9251	1	Gasket-Carburetor
1:2	120-4267	1	Seal-Oil	1:10	120-4262	2	O-Ring
1:3	127-9226	2	Gasket-Head, Cylinder	1:11	127-9267	1	Gasket-Cover, Crankcase
1:4	127-9230	2	Gasket-Intake	1:12	127-9271	1	Seal
1:5	127-9295	2	Gasket-Valve Cover	1:13	127-9273	1	O-Ring
1:6	120-4317	2	Gasket-Exhaust	1:14	127-9284	1	O-Ring
1:7	120-4257	1	Seal-Oil	1:15	127-9286	1	O-Ring

Rear Tire Assembly

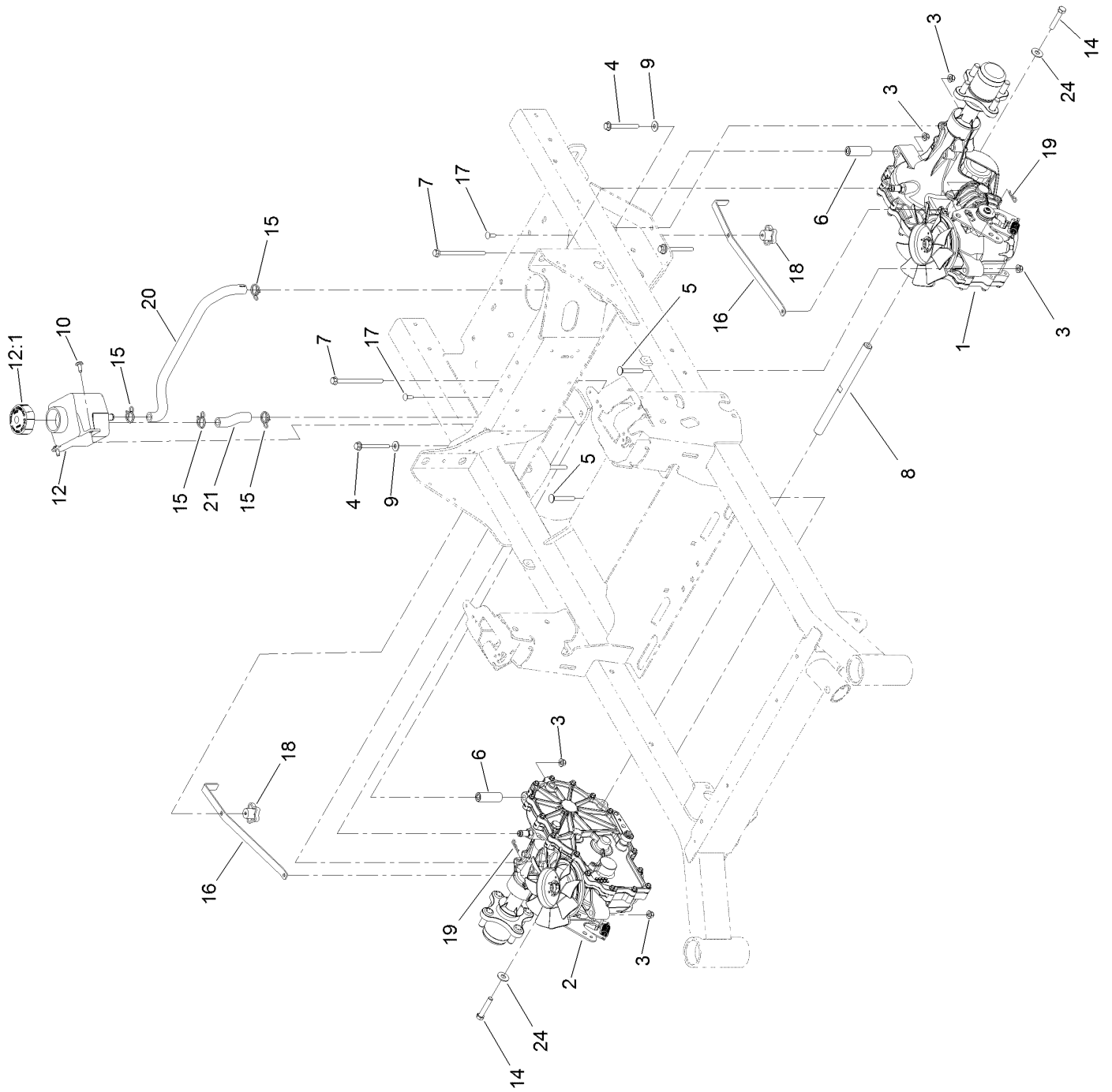


Rear Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-7823	2	Wheel And Tire ASM
1:1	116-6320	1	Wheel
1:2	126-3288	1	Tire

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:3	232-27	1	Stem-Valve
2	242-50	8	Nut-Lug 1/2-20

Hydraulic Drive Assembly

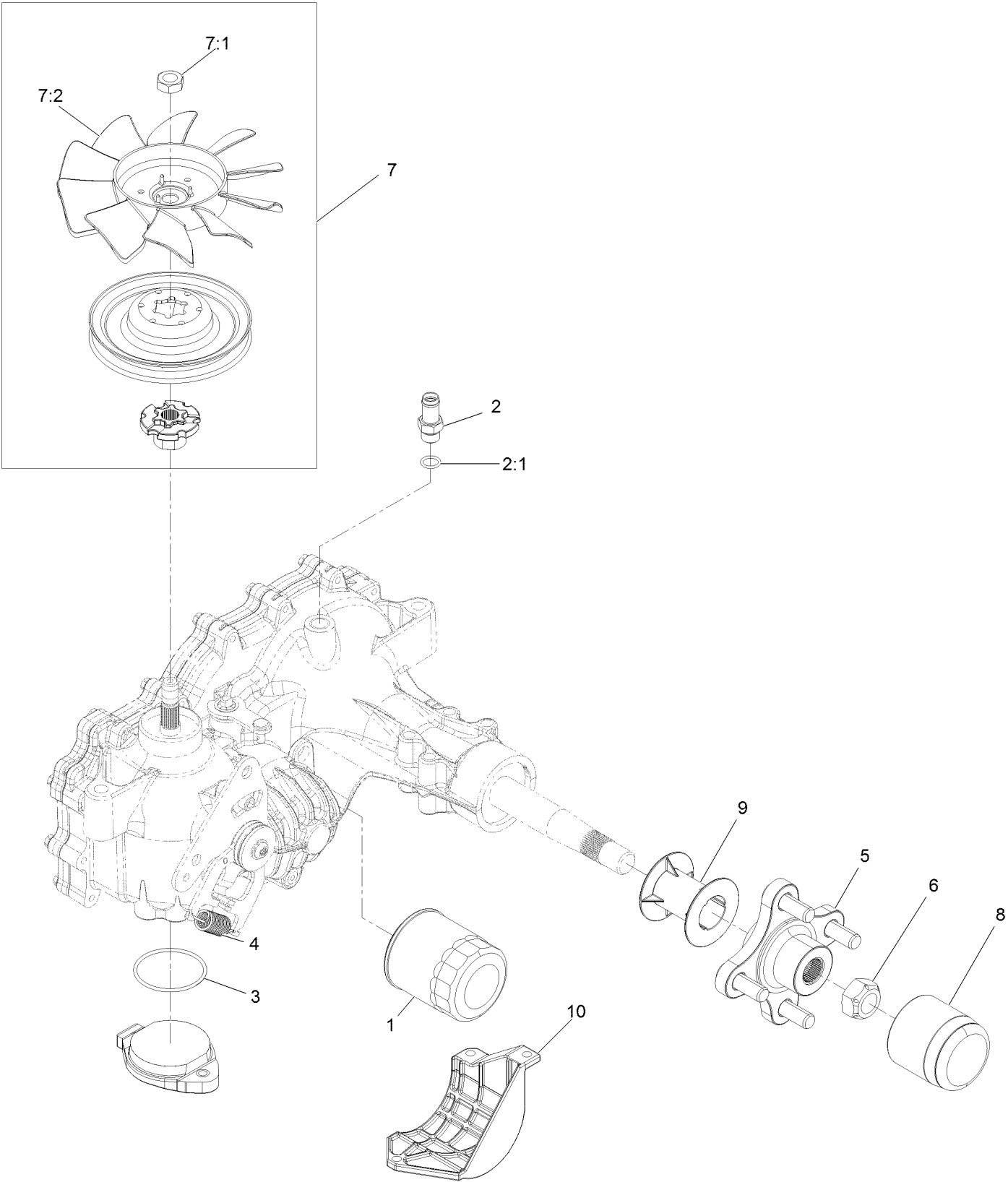


Hydraulic Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0140	1	LH Transaxle ASM	12:1	109-3320	1	Cap-Reservoir, HYD
2	135-0139	1	RH Transaxle ASM	14	94-7972	2	Screw-HH W/Loctite ●
3	104-8300	8	Nut-HF, NI	15	126-0327	4	Clamp-Hose
4	126-4687	4	Screw-HHF	16	109-5395	2	Arm-Bypass, Hydro
5	3230-7	2	Bolt-CARR	17	3229-1	2	Bolt-CARR
6	116-5809	2	Spacer-Hydro	18	108-6402	2	Knob-Handle
7	126-5896	2	Screw HHF	19	1-806003	2	Pin-Cotter
8	116-6833	1	Shaft-Spacer	20	133-1325	1	Hose-Hydraulic
9	1-303334	4	Washer-Spring	21	133-1320	1	Hose-Hydraulic
10	126-6266	2	Screw-Torx	24	3256-4	2	Washer-Flat
12	109-2250	1	Tank-HYD				

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

LH Transaxle Assembly

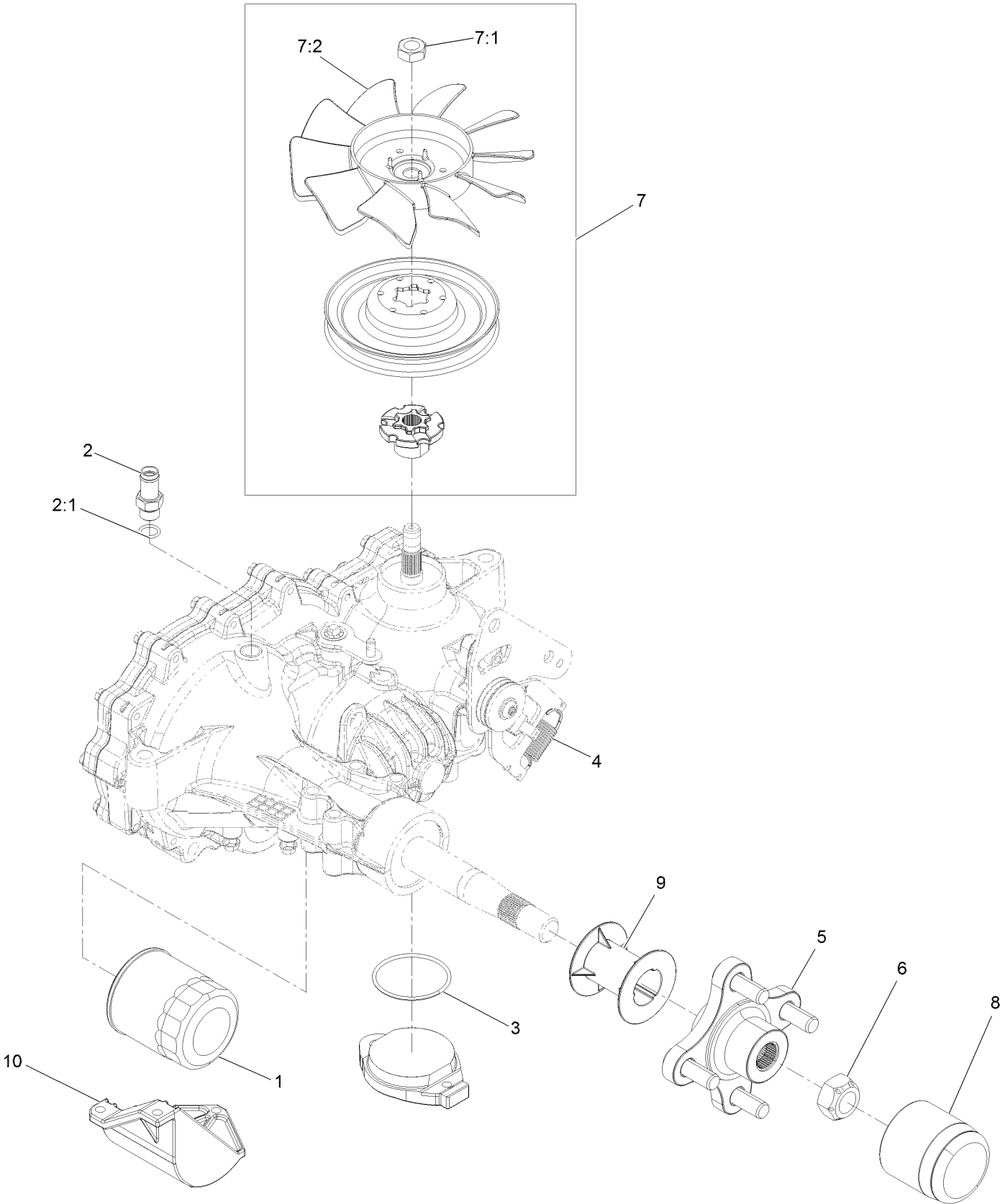


LH Transaxle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-3321	1	Filter-Hydraulic	7:1	116-9714	1	Nut-HJ
2	109-3278	1	Adapter-Straight	7:2	126-0226	1	Fan
2:1	237-42	1	O-Ring	8	116-6214	1	Cap-Axle, Long
3	109-3540	1	O-Ring-Charge Seal Cover	9	116-6213	1	Tube-Axle
4	109-5592	1	Spring	10	120-7979	1	Guard-Filter, LH
5	116-3872	1	Hub-Offset	99	135-3604	1	Brake Shaft Seal Kit
6	109-3536	1	Nut-Hub	99	109-3537	1	Seal Kit ●
7	135-7347	1	Fan And Pulley Kit				

● Not illustrated

RH Transaxle Assembly

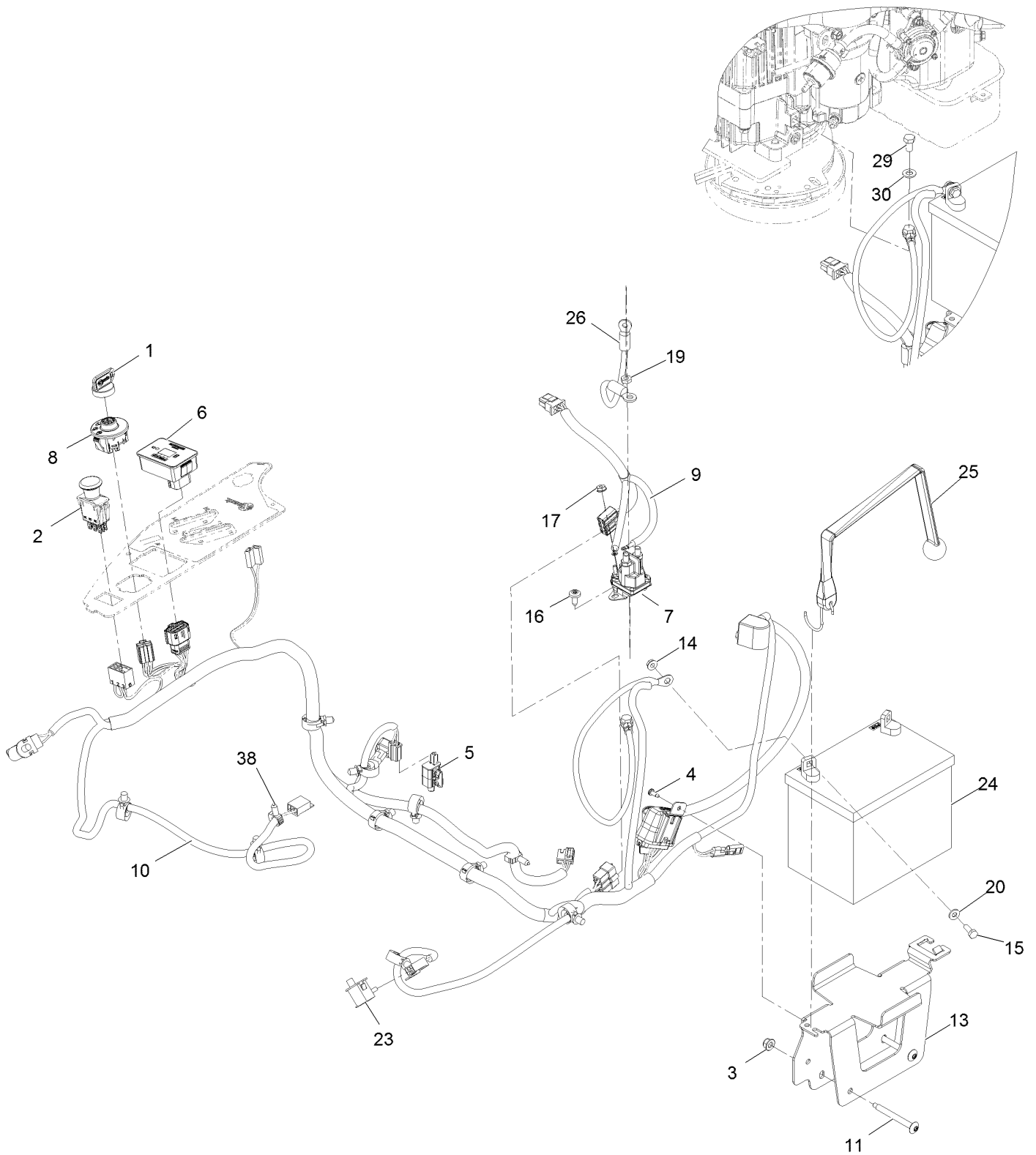


RH Transaxle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-3321	1	Filter-Hydraulic	7:1	116-9714	1	Nut-HJ
2	109-3278	1	Adapter-Straight	7:2	126-0226	1	Fan
2:1	237-42	1	O-Ring	8	116-6214	1	Cap-Axle, Long
3	109-3540	1	O-Ring-Charge Seal Cover	9	116-6213	1	Tube-Axle
4	109-5592	1	Spring	10	120-7981	1	Guard-Filter, RH
5	116-3872	1	Hub-Offset	99	135-3604	1	Brake Shaft Seal Kit
6	109-3536	1	Nut-Hub	99	109-3537	1	Seal Kit ●
7	135-7347	1	Fan And Pulley Kit				

● Not illustrated

Electrical Assembly



Electrical Assembly (continued)

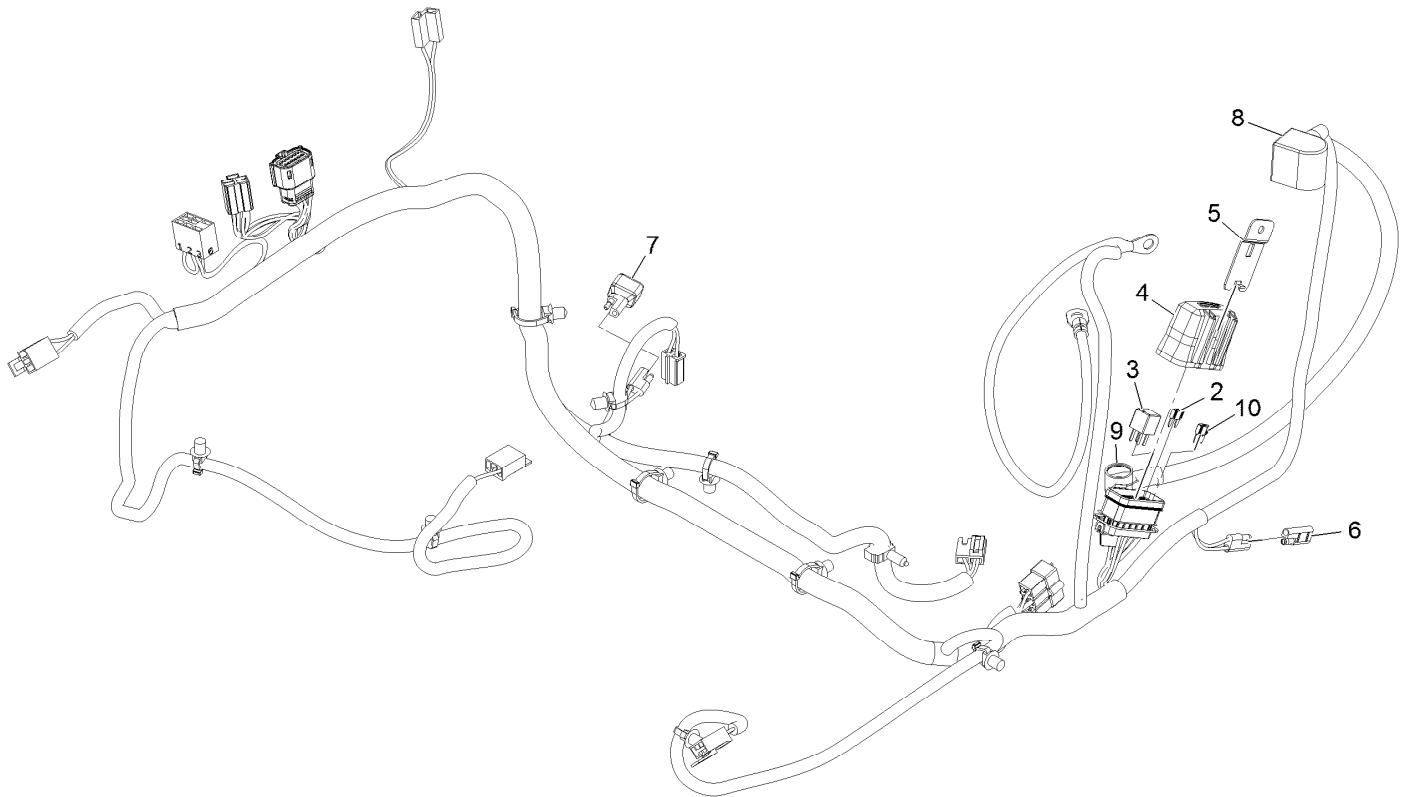
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-603511	1	Key-Ignition	14	32128-33	2	Nut-Whizlock 1/4-20
1	103-2106	1	Key-Exmark Logo	15	321-4	2	Screw-HH 1/4-20 X 3/4
2	103-5221	1	Switch-PTO	16	126-6266	2	Screw-1/4-20 X .65 Torx Plus
3	104-8300	2	Nut-Nyloc 5/16-18 Flg	17	32149-8	2	Nut-Keps 10-32 Unf Yz
4	105-6849	1	Screw-Tph #10-24 X 1/2 Tf	19	3220-2	1	Nut-Jam 5/16-24
5	110-6765	1	Switch	20	3256-22	2	Washer-1/4 SAE
6	116-5609	1	Module ASM	23	82-2190	2	Switch
7	117-1197	1	Solenoid	24		1	Battery ●■
8	137-4100	1	Switch-Ignition	25	126-7627	1	Strap-Bungee
9	126-5036	1	Adapter-Harness, Wire	26	100-3540	1	Cable-Battery, Positive
10	126-5803	1	Harness-Wire ▲	29	135-2868	1	Screw-HH
11	126-6267	2	Screw-Truss HD 5/16-18 X 2 3/4 Torx Plus	30	3256-23	1	Washer-5/16 SAE
13	126-6725-03	1	Tray-Battery	38	32180-037	1	Clip-Harness

● Obtain locally.

■ Not serviced separately

▲ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Harness Assembly No. 126-5803



Harness Assembly No. 126-5803 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	121-8868	1	Fuse-Mini Blade, 20 Amp
3	126-3991	1	Relay-Micro
4	32180-176	1	Cover-Block, Fuse
5	32180-177	1	Clip-Mounting
6	116-0053	1	Cap-Plug

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	103-3895	1	Diode
8	126-8876	1	Insulator-Battery
9	1-543393	1	Insulator-Solenoid
10	121-8867	1	Fuse-Mini Blade, 15 Amp

Notes:

Notes:

Notes:



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HITCH KIT	TURF STRIPER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
12V POWER PORT	ULTRA VAC QUICK DISPOSAL SYSTEM
MICRO-MULCH SYSTEM	

OUT-FRONT RIDING ACCESSORIES AND OPTIONS

CUSTOM RIDE SEAT SUSPENSION SYSTEM	SNOW BLADE
DUAL-TAIL WHEEL	SNOWBLOWER
FLOOR PAN EXTENDER	SUN SHADE
HITCH KIT	TRASH CONTAINER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
MICRO-MULCH SYSTEM	ULTRA VAC QUICK DISPOSAL SYSTEM
ROLL OVER PROTECTION SYSTEM (ROPS)	WEATHER CAB

WALK-BEHIND ACCESSORIES AND OPTIONS

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MICRO-MULCH SYSTEM	STANDON

*Some accessories and options not available for some models.

Place Model No. and Serial No.
Label Here (Included in the Literature
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