



Count on it.

Parts Catalog

Industrial Workman® HDX-D Utility Vehicle with Bed

Model No. 07379—Serial No. 314000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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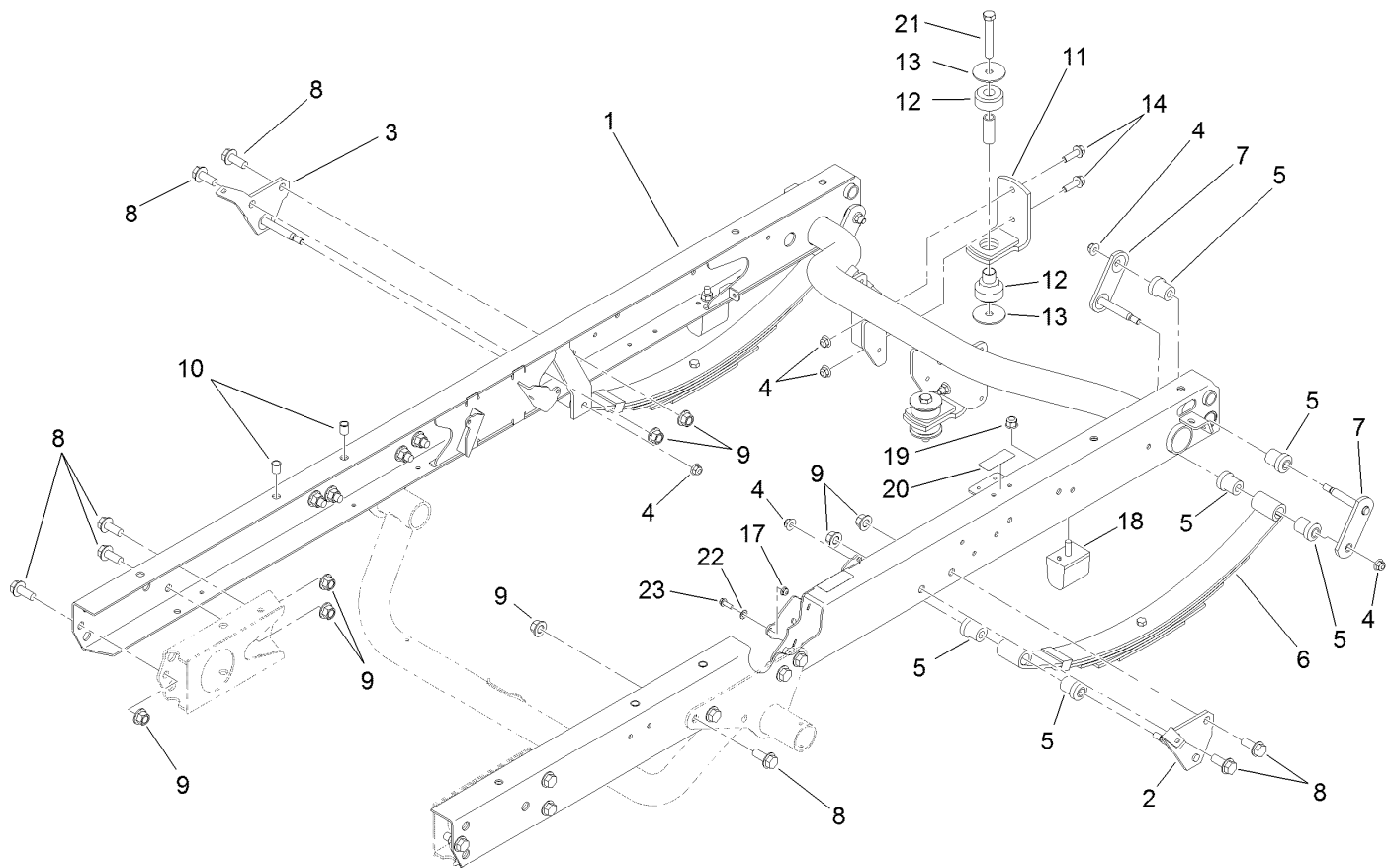
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Front Frame Assembly

Ref.	Part Number	Qty.	Description
1	120-5083-03	1	Frame-Front
2	87-2440	2	Bumper-Rubber
3	26-0071	2	Snubber-Rubber
7	42862	1	Block-Terminal, Ground
8	32105-13	6	Screw-HWH
9	3290-148	6	Nut-HF
10	110-2594	1	Horn
11	3234-1	1	Screw-HHF
12	106-2427-03	1	Cover
13	114-8272-03	1	Bracket-Bumper
14	3234-5	4	Screw-HHF

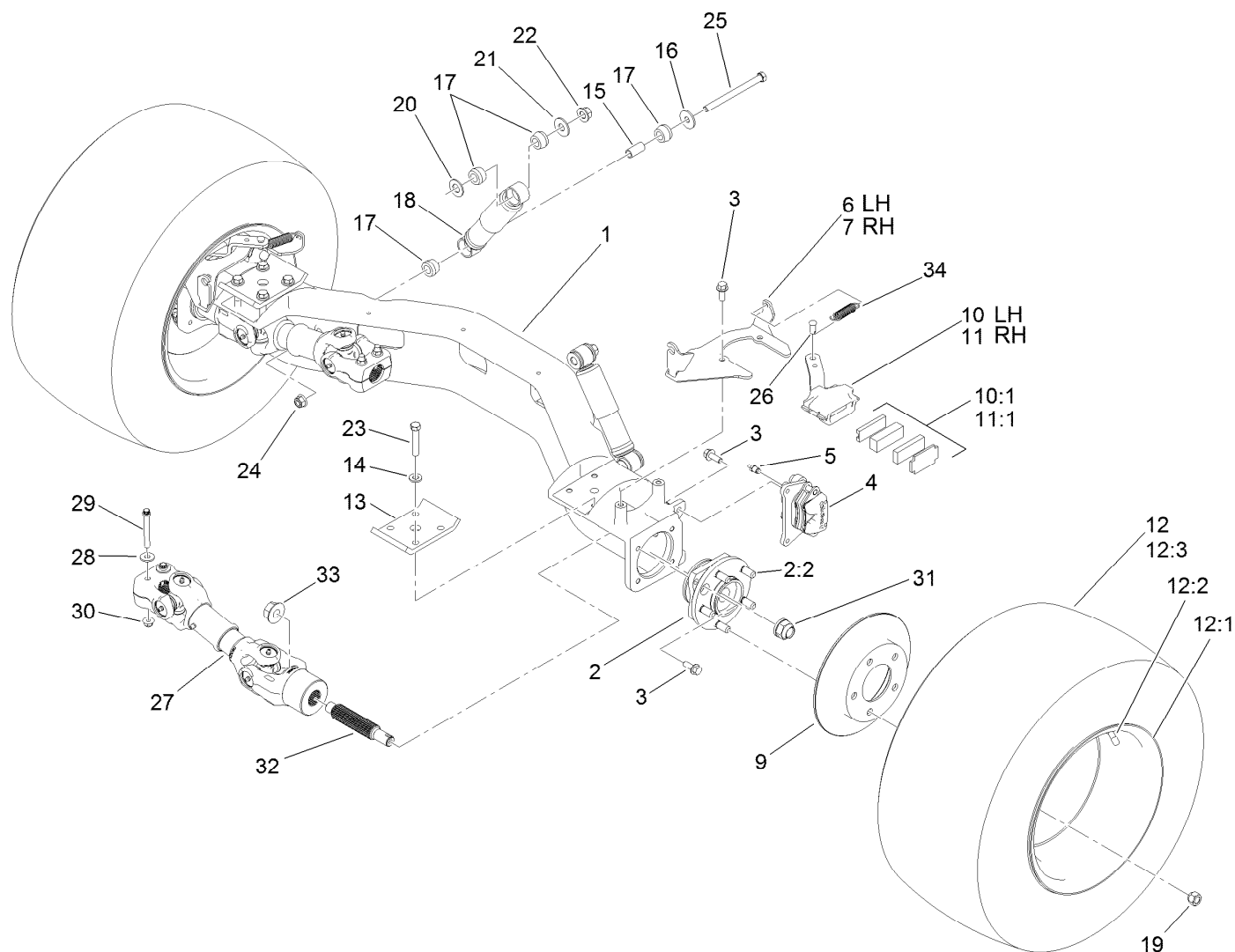
Ref.	Part Number	Qty.	Description
15	32144-11	4	Screw-HWH
17	94-2413	7	Nut-U
18	3231-21	4	Screw-CARR
19	3290-357	7	Nut-HHF, Whiz
21	114-8418	7	Screw-HWH, Sems
22	42863	1	Strip-Jumper
23	107-8042	2	Bumper-Rubber
25	3290-379	8	Tie-Cable
26	115-7813	1	Decal-Fuse
31	32180-030	2	Clip-Tie



Rear Frame and Suspension Assembly

Ref.	Part Number	Qty.	Description
1	115-2255-03	1	Frame-Rear
2	87-3960	1	Mount-Spring, LH
3	87-3940	1	Mount-Spring, RH
4	104-8301	10	Nut-HF, NI
5	87-4760	12	Bushing-Rubber
6	87-1490	2	Spring-Leaf, Rear
7	87-3980	4	Shackle ASM
8	3234-38	18	Screw-HHF
9	99-5107	18	Nut-Lock
10	32148-9	4	Nut-Clinch
11	87-5800-03	2	Mount-Transaxle

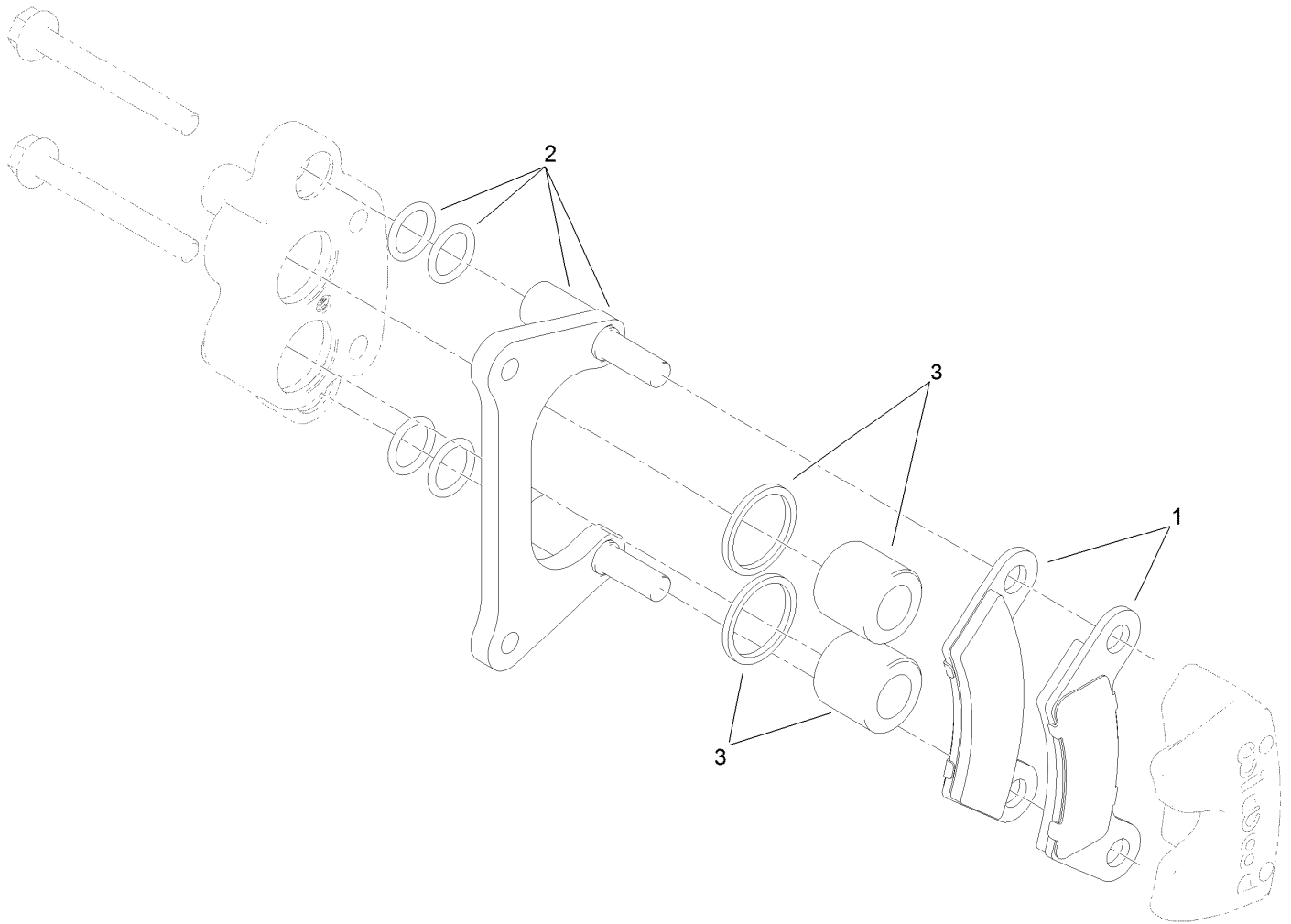
Ref.	Part Number	Qty.	Description
12	106-7865	2	Mount-Engine
13	87-5100	4	Washer-Snubbing
14	3234-24	4	Screw-HHF
17	104-7201	1	Nut-HF
18	87-3470	2	Bumper
19	103-9511	2	Nut-Lock, NI
20	115-2047	2	Decal-Surface, Hot
21	33116-080	2	Screw-HH
22	3255-8	1	Washer-Lock
23	32105-15	1	Screw-HWH



Rear Axle Assembly

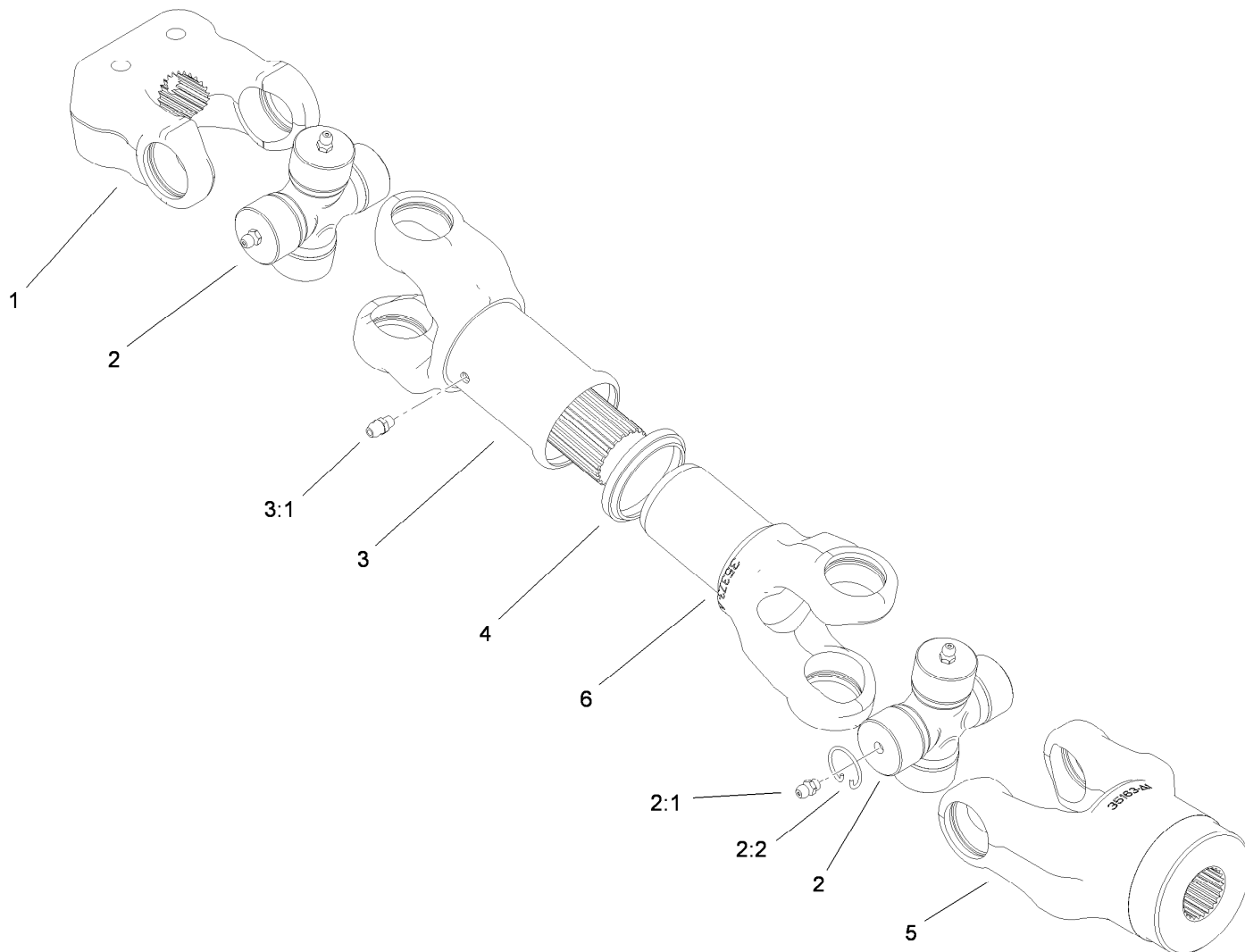
Ref.	Part Number	Qty.	Description
1	119-9515	1	Axle-Rear
2	121-9751	2	Hub-Bearing, Wheel
2:2	121-9752	5	Stud-Wheel
3	3234-11	20	Screw-HHF
4	119-9535	2	Brake Caliper ASM
5	119-9509	2	Screw-Bleed
6	115-2362-03	1	Bracket-Caliper, LH
7	115-2359-03	1	Bracket-Caliper, RH
9	114-8351	2	Rotor-Brake
10	114-8365	1	Caliper-Mechanical, LH
10:1	115-7847	1	Parking Brake Pad Kit
11	114-8366	1	Caliper-Mechanical, RH
11:1	115-7847	1	Parking Brake Pad Kit
12	119-9635	2	Tire And Wheel ASM
12:1	114-8260	1	Wheel
12:2	232-27	1	Stem-Valve
12:3	99-1091	1	Tire
13	87-7470-03	2	Plate-Spring, Clamp
14	87-7480	8	Washer
15	87-3600	2	Spacer-Absorber, Shock

Ref.	Part Number	Qty.	Description
16	87-5330	2	Washer
17	87-3920	8	Bushing
18	87-3110	2	Absorber-Shock
19	242-50	10	Nut-Lug
20	3256-27	2	Washer-Flat
21	3256-6	2	Washer-Flat
22	99-5107	2	Nut-Lock
23	115-2398	8	Bolt-HH
24	114-8417	2	Nut-HF, NI
25	114-8424	2	Screw-HH
26	283-85	2	Pin-Clevis
27	114-8367	2	Driveshaft ASM
28	80-6990	4	Washer-Hardened
29	98-2939	4	Screw-Cap
30	104-8301	4	Nut-HF, NI
31	115-2164	2	Nut-Spindle
32	115-7771	2	Shaft-Splined
33	32128-53	2	Nut-HF
34	104-6415	2	Spring-Return, Pedal



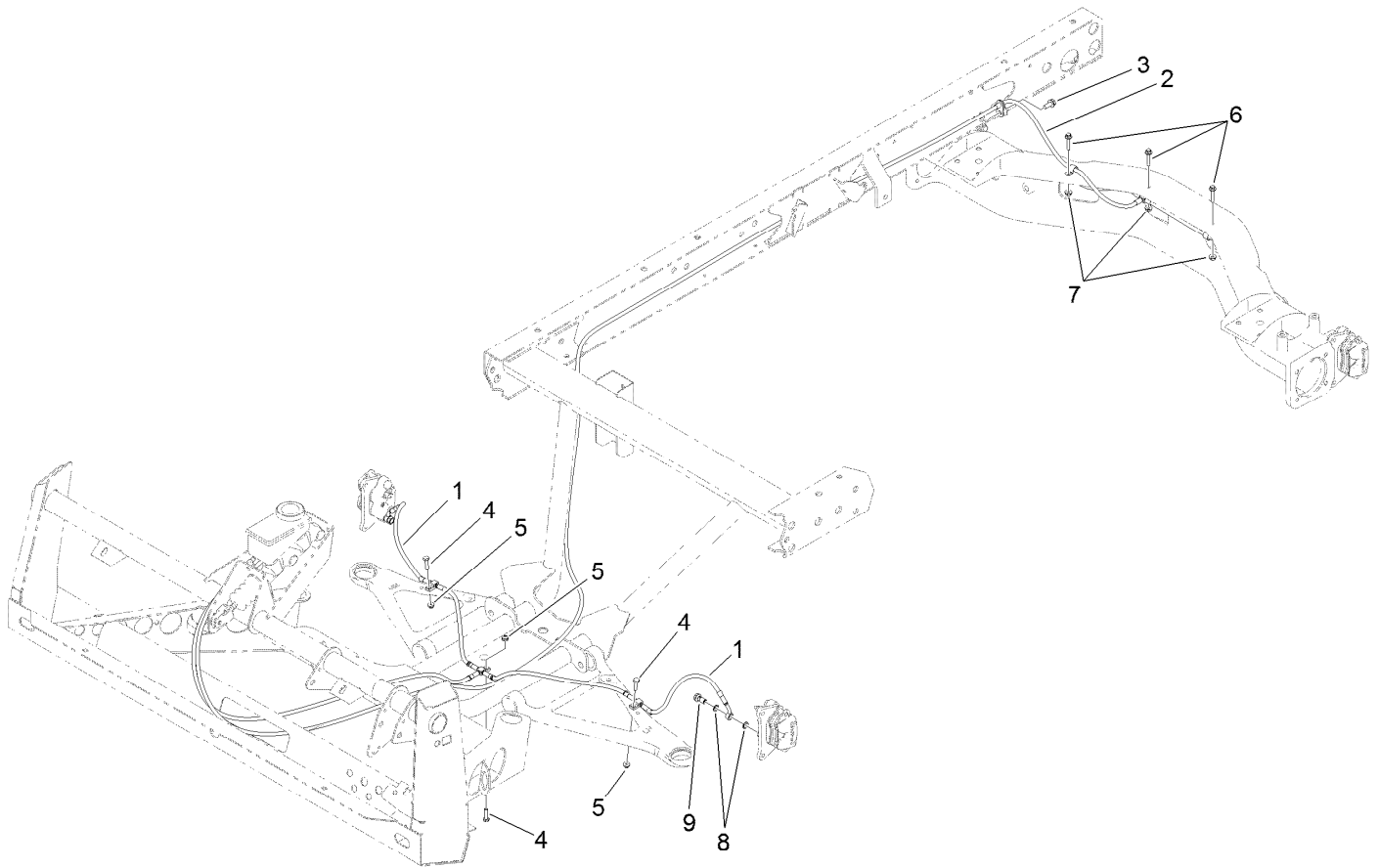
Brake Caliper Assembly No. 119-9535

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-9510	1	Pads-Brake
2	119-9511	1	Bracket Kit
3	119-9512	1	Piston Kit



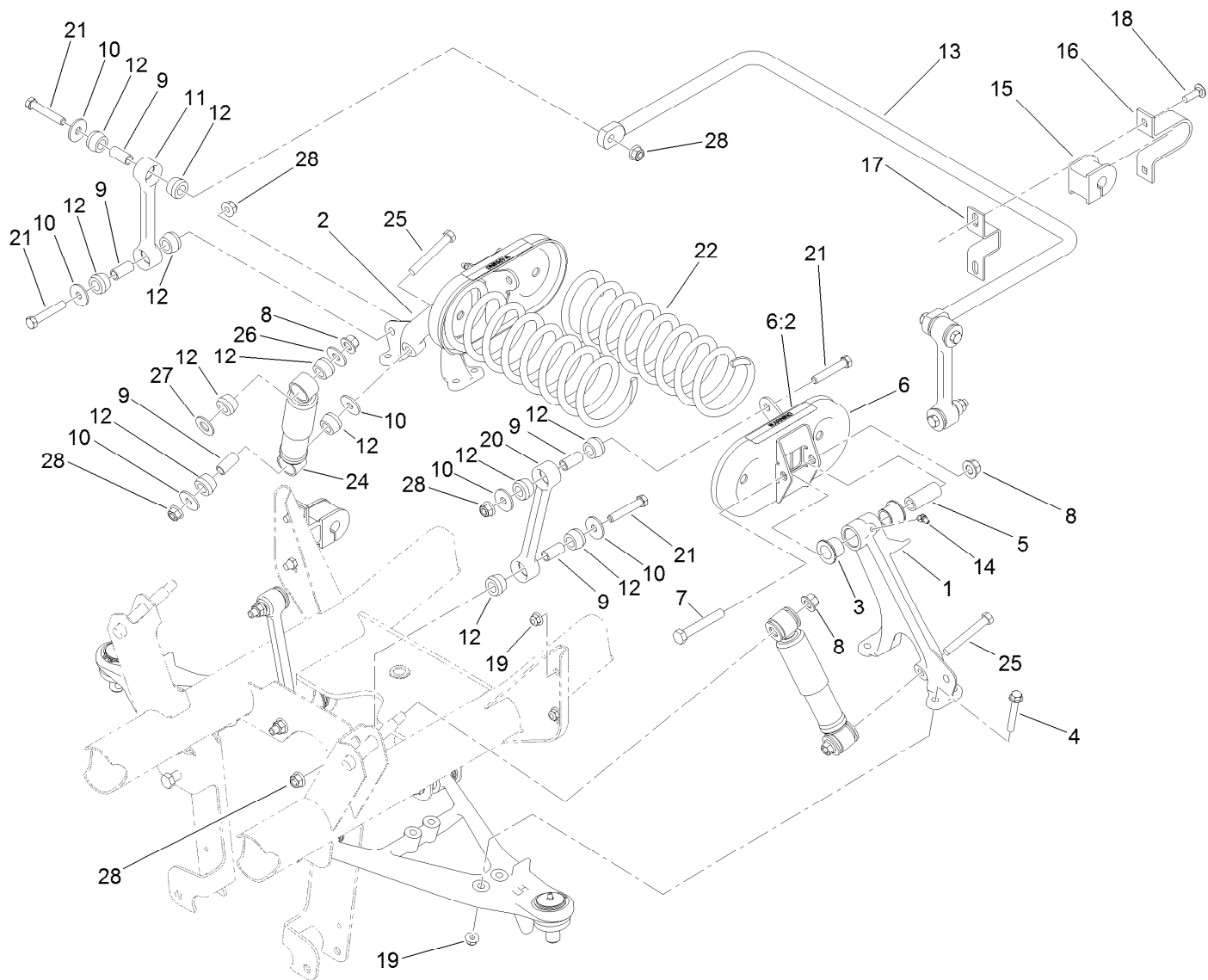
Driveshaft Assembly No. 114-8367

Ref.	Part Number	Qty.	Description
1	98-2940	1	Yoke
2	92-4187	2	Cross And Bearing Kit
2:1	302-58	4	Fitting-Straight
2:2	92-4188	4	Ring-Snap
3	92-4179	1	Yoke-Tube, Shaft And Seal
3:1	302-5	1	Fitting-Grease
4	92-4180	1	Seal
5	115-2351	1	Yoke
6	92-4182	1	Yoke-Telescoping



Front and Rear Brake Line Assembly

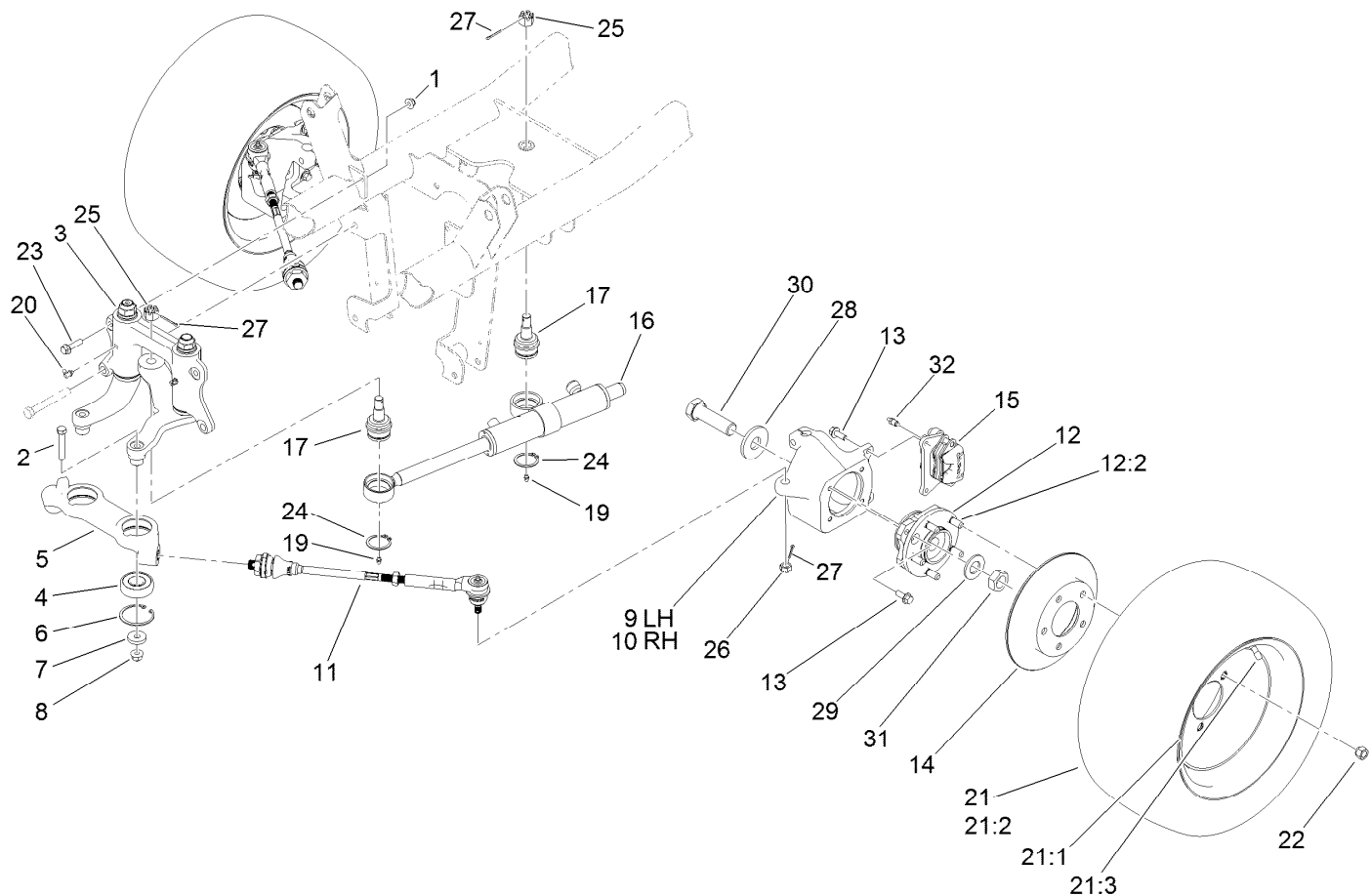
Ref.	Part Number	Qty.	Description
1	119-9682	1	Front Brake Line ASM
2	119-9681	1	Rear Brake Line ASM
3	32144-11	1	Screw-HWH
4	321-6	3	Screw-HH
5	104-7201	3	Nut-HF
6	3234-21	3	Screw-HHF
7	32128-33	3	Nut-HF
8	115-2341	8	Washer-Banjo
9	120-4875	4	Bolt-Flange, Banjo



Front Suspension Assembly

Ref.	Part Number	Qty.	Description
1	87-0160	1	Tower-Control Arm, LH
2	87-0150	1	Tower-Control Arm, RH
3	33-3090	4	Bushing
4	3234-39	8	Screw-HHF
5	87-2500	2	Sleeve-Spring, Pivot
6	105-7958	2	Spring Cradle ASM
6:2	93-9879	1	Decal-Warning
7	325-13	2	Screw-HH
8	99-5107	4	Nut-Lock
9	87-3600	10	Spacer-Absorber, Shock
10	87-5330	12	Washer
11	119-6725	2	Link, Anti-Sway Bar
12	87-3920	24	Bushing
13	87-3850-03	1	Bar-Sway, Anti

Ref.	Part Number	Qty.	Description
14	302-11	2	Fitting-Lube, 45 DEG
15	87-3910	2	Bushing-Rubber
16	87-4010-03	2	Clamp-Bar, Sway
17	87-3890-03	2	Bracket-Bar, Sway
18	3231-25	4	Bolt-CARR
19	104-8301	12	Nut-HF, NI
20	119-6724	2	Link-Stabilizer
21	324-10	8	Screw-HH
22	105-4183-01	2	Spring-Compression
24	87-3110	2	Absorber-Shock
25	324-13	2	Screw-HH
26	3256-6	2	Washer-Flat
27	3256-27	2	Washer-Flat
28	114-8417	10	Nut-HF, NI

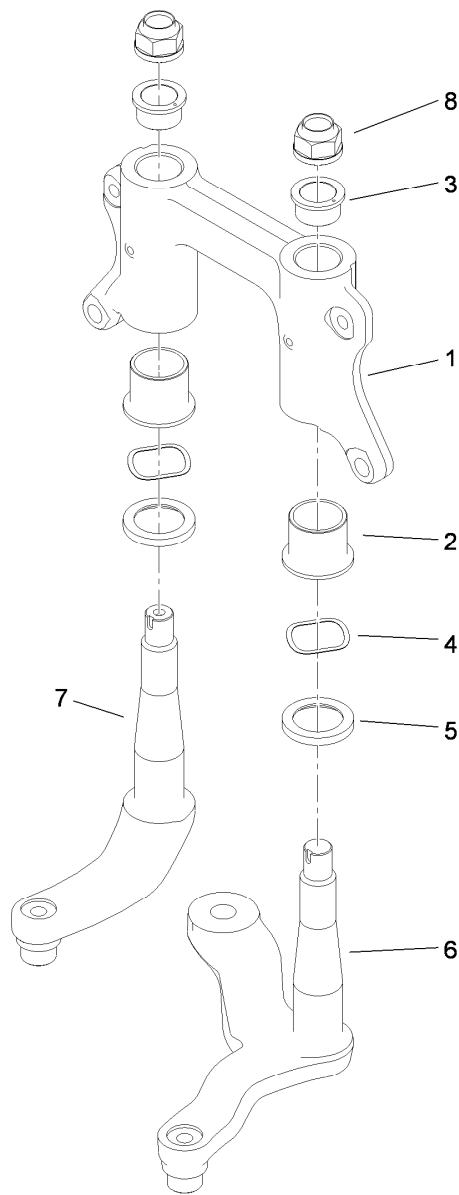


Steering and Front Wheel Assembly

Ref.	Part Number	Qty.	Description
1	104-8301	2	Nut-HF, NI
2	324-10	2	Screw-HH
3		1	Steering Linkage ASM ●
4	119-9548	2	Bearing-Ball
5	114-8296	1	Link-Center
6	32120-22	2	Ring-Snap, Internal
7	112843	2	Washer
8	114-8417	2	Nut-HF, NI
9	119-9513	1	Knuckle-LH
10	119-9514	1	Knuckle-RH
11	114-8356	2	Tie Rod ASM
12	121-9751	2	Hub-Bearing, Wheel
12:2	121-9752	5	Stud-Wheel
13	3234-11	12	Screw-HHF
14	114-8351	2	Rotor-Brake
15	119-9535	2	Brake Caliper ASM
16	112-3217	1	HYD Cylinder ASM
17	106-6774	2	Joint-Ball

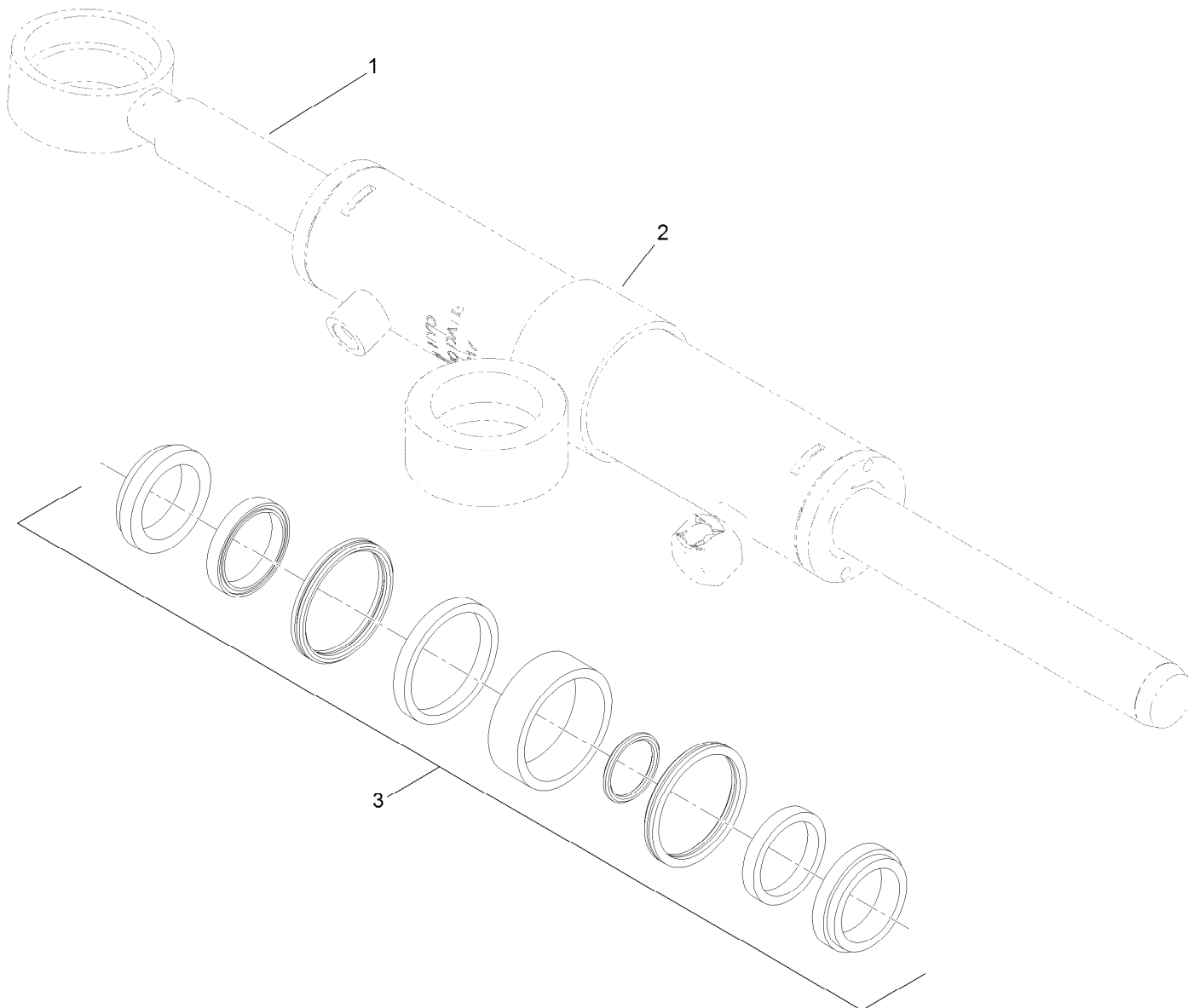
Ref.	Part Number	Qty.	Description
19	302-5	2	Fitting-Grease
20	302-60	2	Fitting-Grease
21	120-4902	2	Tire And Wheel ASM
21:1	120-4901	1	Wheel
21:2	114-8273	1	Tire
21:3	232-27	1	Stem-Valve
22	242-50	10	Nut-Lug
23	114-4681	2	Screw-HHF
24	32151-104	2	Ring-Retaining, External
25	32136-14	2	Nut-Hst
26	32136-3	2	Nut-SHH
27	3272-12	4	Pin-Cotter
28	104-0719	2	Washer-Hardened
29	3256-62	2	Washer-Flat
30	115-2173	2	Screw-HH
31	3296-49	2	Nut-Lock, NI
32	119-9509	2	Screw-Bleed

● Not serviced separately



Steering Linkage Assembly

Ref.	Part Number	Qty.	Description
1	114-8389	1	Mount-Pivot
2	69-6470	2	Bushing-Castor
3	112-1626	2	Bushing-Flange
4	93-4632	2	Washer-Wavey
5	86-6560	2	Washer-Thrust
6	114-8256	1	Arm-Pitman
7	114-8298	1	Arm-Idler
8	115-2164	2	Nut-Spindle



Hydraulic Cylinder Assembly No. 112-3217

Ref.	Part Number	Qty.	Description
1		1	Rod-Cylinder ●
2		1	Body-Cylinder ●
3	115-2160	1	Cylinder Repair Kit

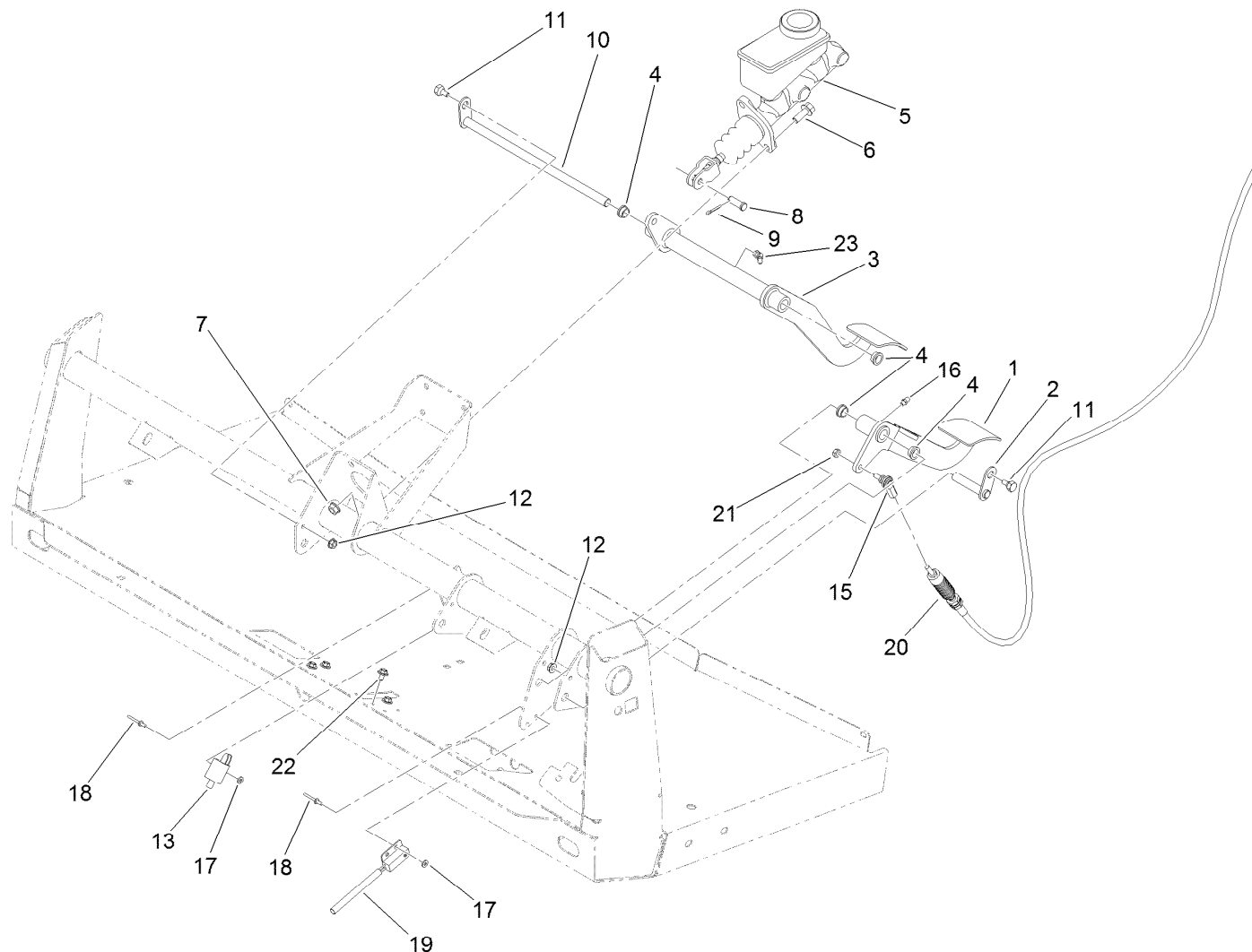
● Not serviced separately



Front Control Arm Assembly

Ref.	Part Number	Qty.	Description
1	115-2405	1	Lower LH Control Arm ASM
1:2	87-1450	2	Bushing-Flange
1:3	115-2165	1	Ball Joint
1:3:1	302-5	1	Fitting-Grease
1:4	87-2420	1	Seal-Joint, Ball
1:5	32151-104	1	Ring-Retaining, External
2	115-2407	1	Lower RH Control Arm ASM
2:2	87-1450	2	Bushing-Flange
2:3	115-2165	1	Ball Joint
2:3:1	302-5	1	Fitting-Grease
2:4	87-2420	1	Seal-Joint, Ball
2:5	32151-104	1	Ring-Retaining, External
3	115-2404	1	Upper LH Control Arm ASM
3:2	87-1450	2	Bushing-Flange
3:3	115-2165	1	Ball Joint

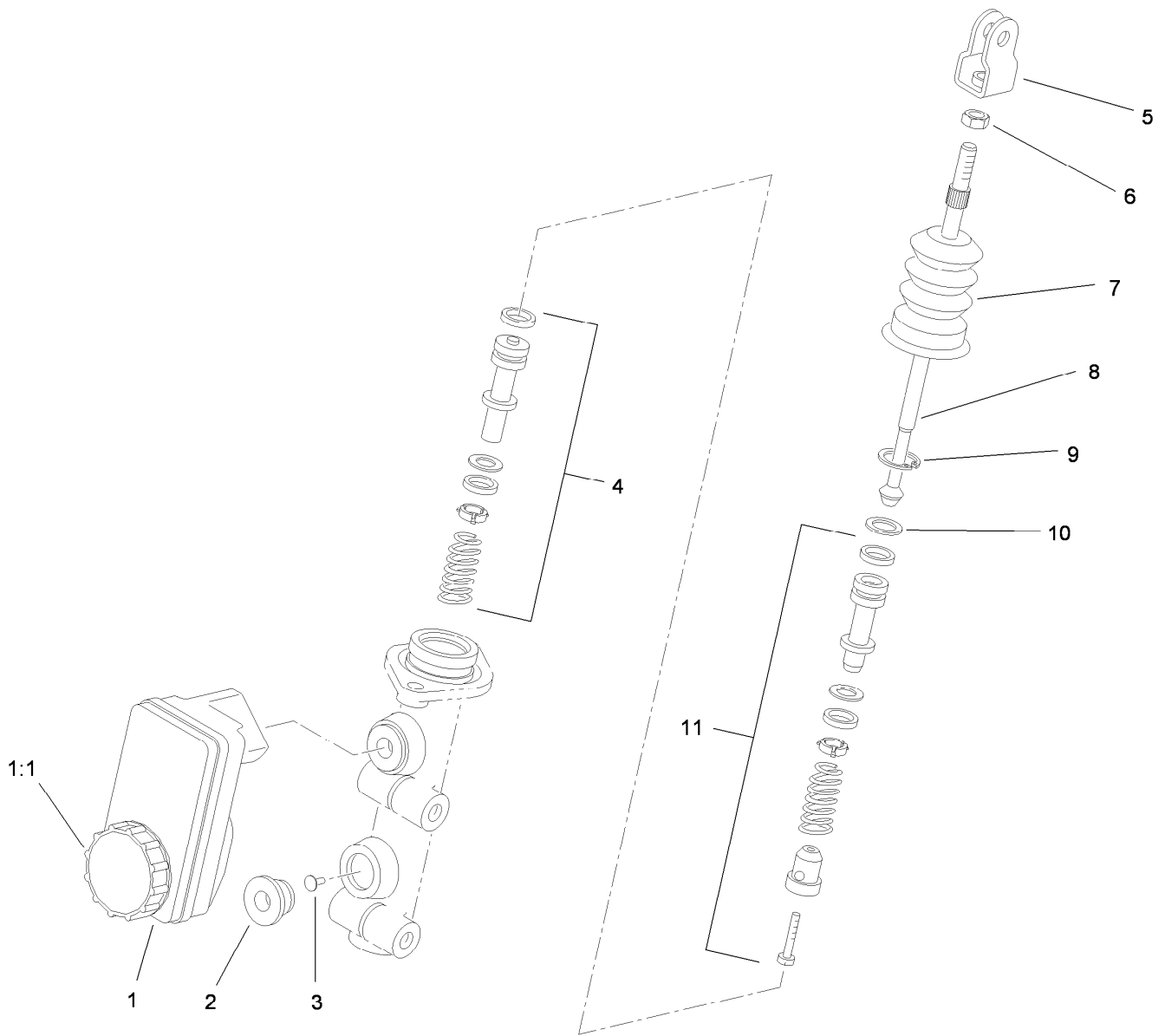
Ref.	Part Number	Qty.	Description
3:3:1	302-5	1	Fitting-Grease
3:4	87-2420	1	Seal-Joint, Ball
3:5	32151-104	1	Ring-Retaining, External
4	115-2406	1	Upper RH Control Arm ASM
4:2	87-1450	2	Bushing-Flange
4:3	115-2165	1	Ball Joint
4:3:1	302-5	1	Fitting-Grease
4:4	87-2420	1	Seal-Joint, Ball
4:5	32151-104	1	Ring-Retaining, External
5	99-5107	8	Nut-Lock
6	114-8419	6	Screw-HHF
7	324-10	4	Screw-HH
8	325-17	2	Screw-HH
9	114-8417	4	Nut-HF, NI



Brake and Clutch Pedal Assembly

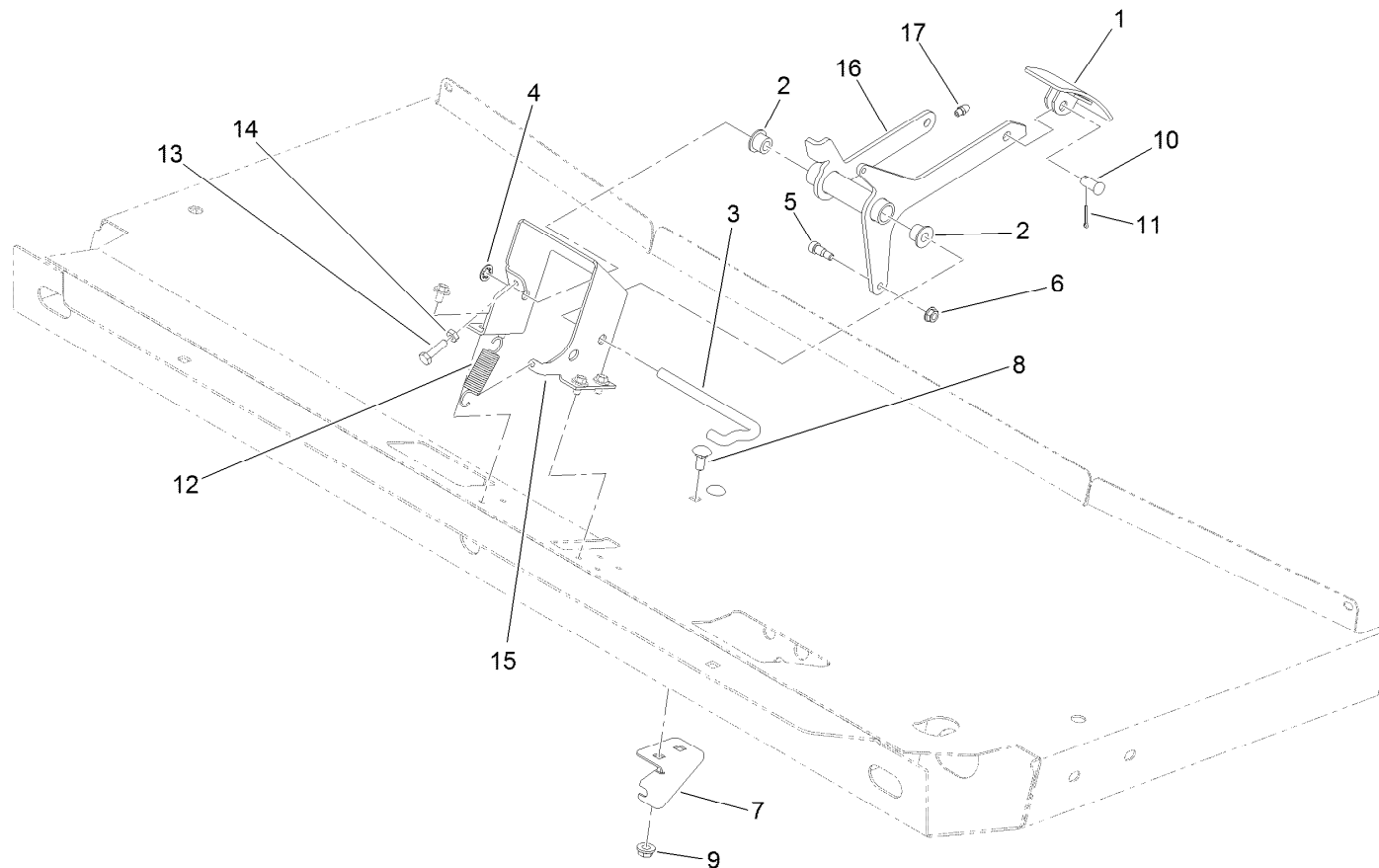
Ref.	Part Number	Qty.	Description
1	127-7357-03	1	Pedal-Clutch
2	115-2269	1	Pin-Pivot
3	120-5023-03	1	Pedal-Brake
4	256-156	4	Bushing-Flange
5	104-6782	1	Master Cylinder ASM
6	3234-11	2	Screw-HHF
7	3290-357	2	Nut-HHF, Whiz
8	283-2	1	Pin-Clevis
9	3272-10	1	Pin-Cotter
10	106-2475	1	Shaft-Brake
11	63-3410	2	Screw-Shoulder

Ref.	Part Number	Qty.	Description
12	32128-33	2	Nut-HF
13	95-1653	1	Switch-Pole, Single
15	110-2554	1	Rod End-Spherical
16	302-5	1	Fitting-Grease
17	3256-21	4	Washer-Flat
18	3269-25	4	Rivet-Pop
19	105-0023	1	Switch-Proximity
20	115-2284	1	Cable-Clutch
21	3296-13	1	Nut-Lock, NI
22	46-6810	4	Screw And Washer ASM
23	302-60	1	Fitting-Grease



Master Cylinder Assembly No. 104-6782

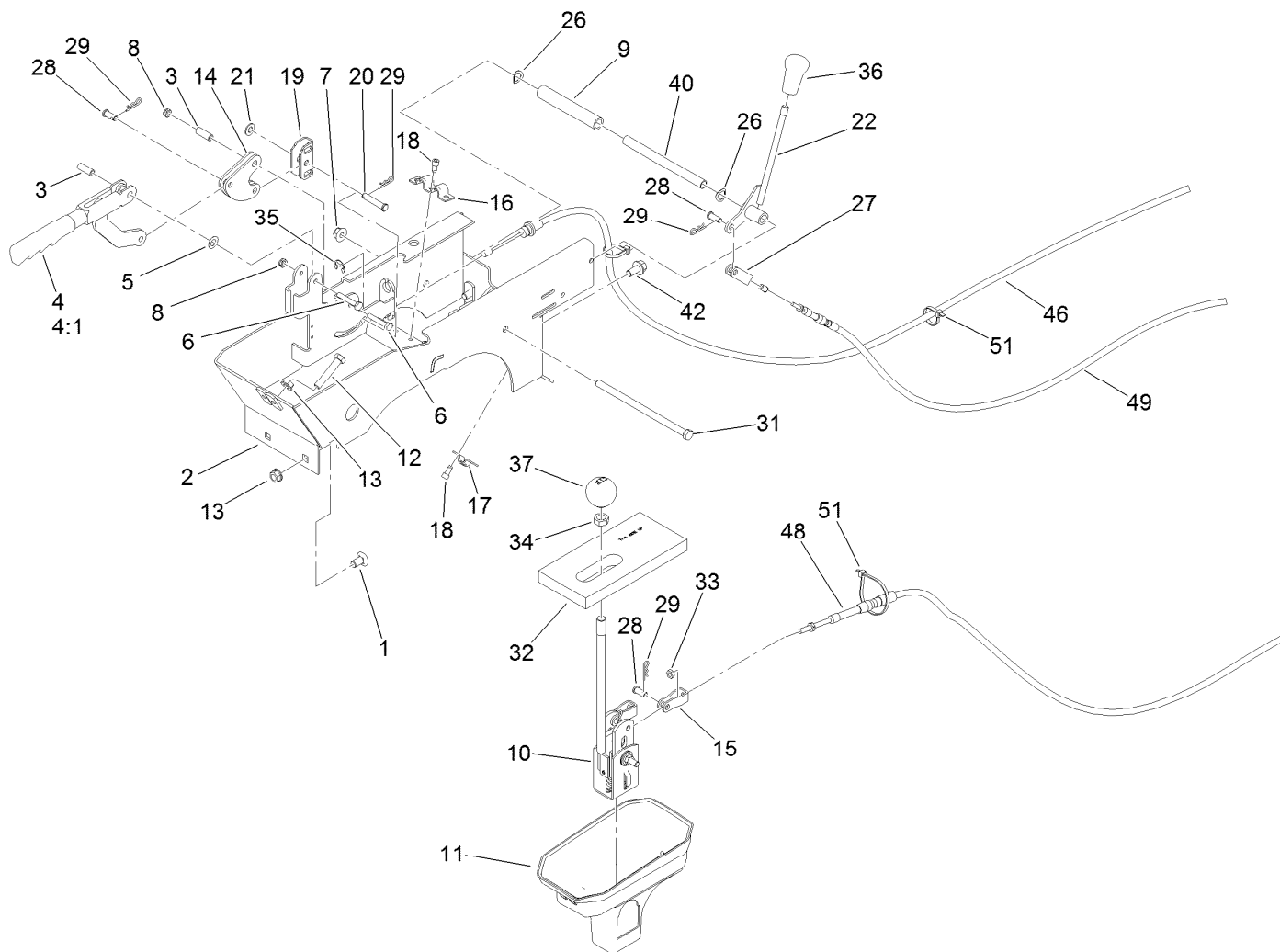
Ref.	Part Number	Qty.	Description
1	104-6845	1	Reservoir ASM
1:1	92-4112	1	Cap ASM
2	93-8971	2	Seal-Port, Flange
3	92-4103	1	Pin-Stop
4	92-4102	1	Secondary Piston ASM
5	92-4110	1	Clevis
6	21-0360	1	Nut-Hex
7	94-5209	1	Cover-Dust
8	94-5210	1	Rod-Push
9	92-4109	1	Ring-Snap
10	92-4108	1	Retainer-Washer
11	92-4101	1	Primary Piston ASM



Accelerator Pedal Assembly

Ref.	Part Number	Qty.	Description
1	93-8969-03	1	Pedal
2	256-259	2	Bushing-Flange
3	87-2880	1	Shaft-Pedal, Accelerator
4	32151-56	1	Ring-Retaining, External
5	119-4881	1	Bolt-Shoulder
6	32128-33	1	Nut-HF
7	120-4982	1	Bracket-Mount, Cable
8	3230-1	2	Bolt-CARR
9	32128-20	2	Nut-HF

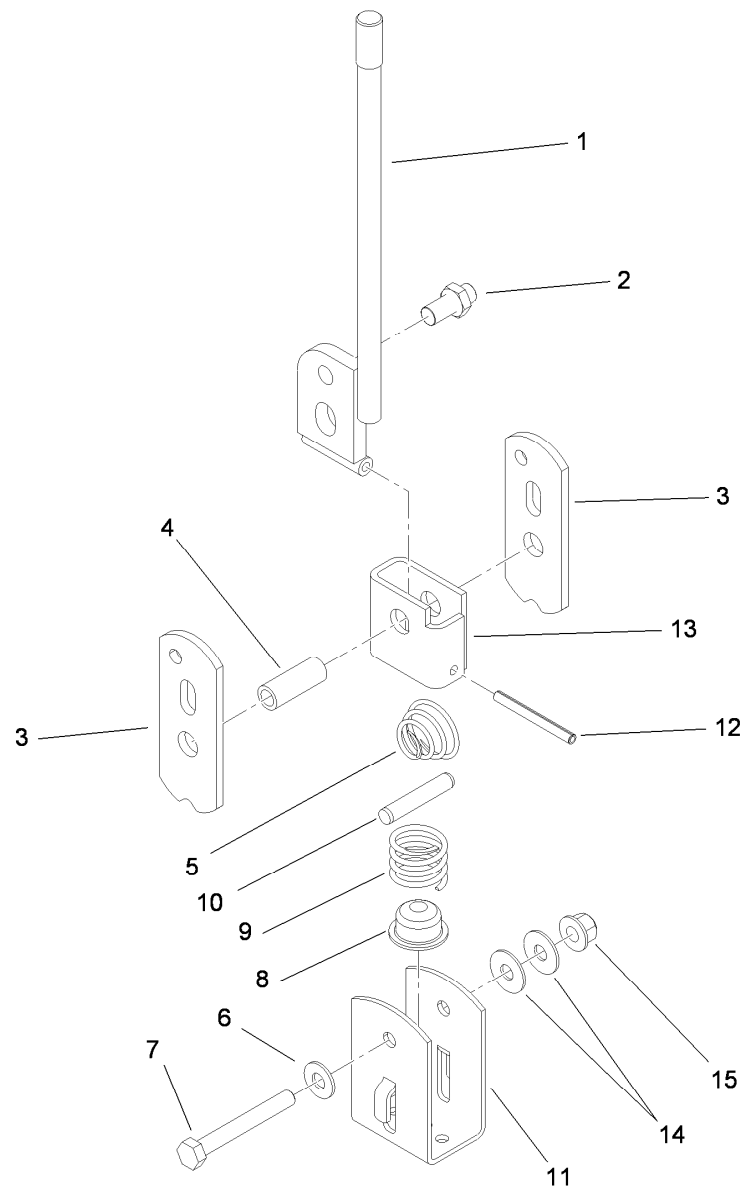
Ref.	Part Number	Qty.	Description
10	283-85	1	Pin-Clevis
11	3272-6	1	Pin-Cotter
12	67-1450	1	Spring-Idler
13	321-6	1	Screw-HH
14	3218-1	1	Nut-Jam
15	120-5082-03	1	Bracket-Mount, Pedal
16	120-4983-03	1	Pedal-Accelerator
17	302-5	1	Fitting-Grease



Center Console Assembly

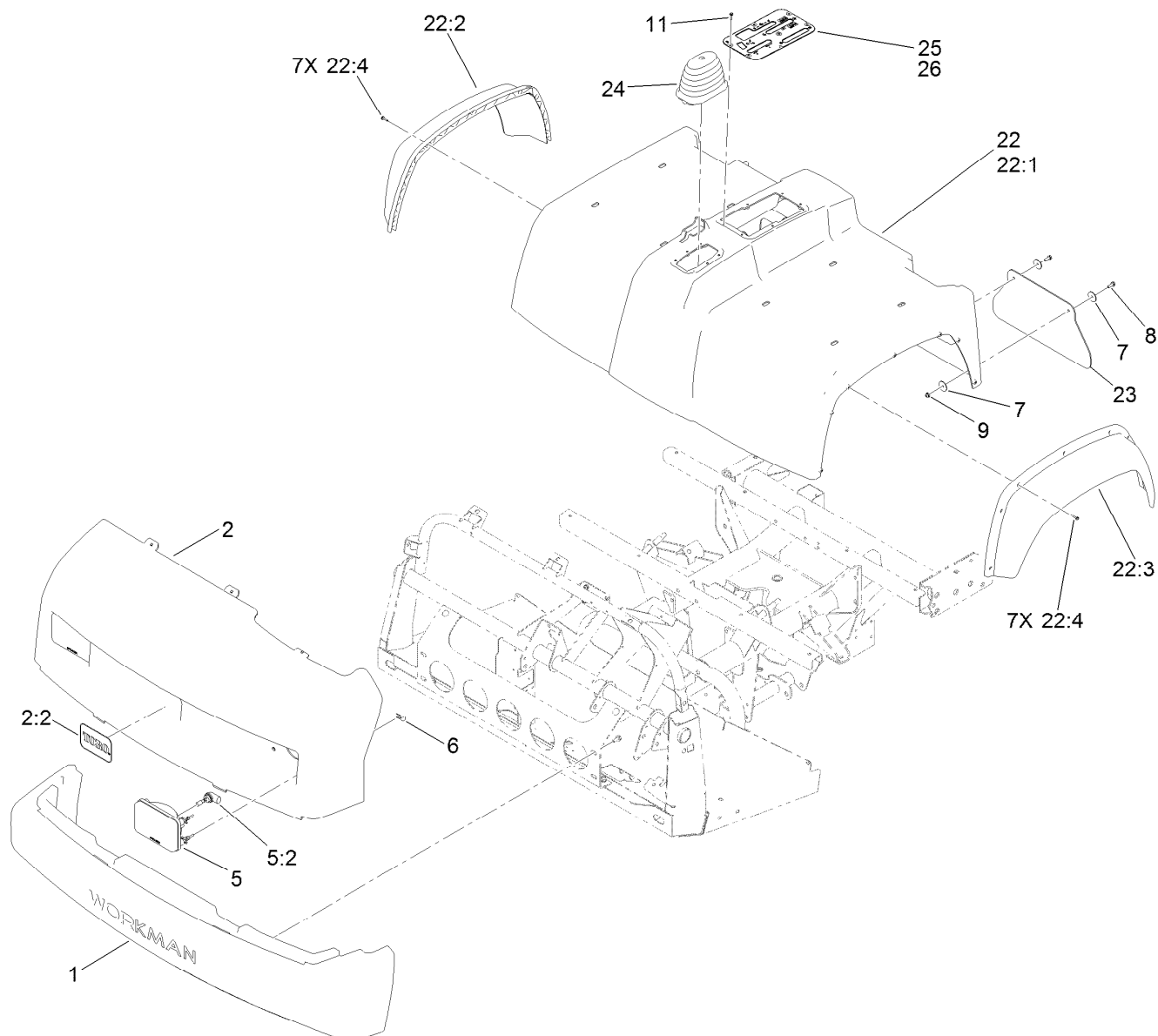
Ref.	Part Number	Qty.	Description
1	3231-21	2	Screw-CARR
2	108-6914-03	1	Support-Lever
3	114402	2	Spacer
4	104-6842	1	Lever-Brake, Park
4:1	106-7972	1	Grip-Handle
5	3290-477	1	Washer-Curved
6	321-9	2	Screw-HH
7	104-8301	1	Nut-HF, NI
8	3296-56	2	Nut-Lock, NI
9	119-9585	1	Spacer
10	106-7887	1	Shift ASM
11	106-2376	1	Boot-Shift, Lower
12	323-10	2	Screw-HH
13	3290-357	4	Nut-HHF, Whiz
14	106-7814	2	Bellcrank
15	87-2310	2	Clevis-Cable
16	87-4960	1	Clamp-Cable
17	87-4340	1	Clamp-Cable
18	65-5220	5	Screw-HSH, Thread Forming
19	87-3480	1	Bracket-Equalizer, Cable

Ref.	Part Number	Qty.	Description
20	94-3829	1	Pin-Clevis
21	3256-23	1	Washer-Plain
22	106-7828	1	Lever
26	3290-221	2	Washer-Spring
27	87-7160	1	Clevis-Cable
28	283-62	4	Pin-Clevis
29	3290-307	5	Pin-Cotter
31	323-36	1	Screw-HH
32	87-6570	1	Seal-Boot, Lower
33	3220-1	2	Nut-Jam
34	3218-18	1	Nut-Jam
35	32120-47	2	Ring-Retaining, External
36	106-7903	1	Knob-Control
37	87-6720	1	Knob-Shift
40	106-7833	1	Spacer
42	3234-12	2	Screw-HHF
46	115-2283	2	Cable-Brake, Park
48	115-7811	2	Cable-Selector, Gear
49	115-7812	1	Cable-Hi Low
51	3290-379	3	Tie-Cable



Shift Assembly No. 106-7887

Ref.	Part Number	Qty.	Description
1	87-2040	1	Lever-Shift
2	87-3650	1	Pin-Shift
3	87-3540	2	Link-Shift
4	87-2520	1	Tube-Pivot
5	87-2900	1	Spring-Compression
6	87-8640	1	Washer-Flat
7	322-12	1	Screw-HH
8	87-3530	1	Button-Shifter
9	87-3660	1	Spring-Compression
10	3290-507	1	Pin-Dowel
11	87-3520	1	Clevis
12	32121-48	1	Pin-Spring
13	87-6040	1	Bracket-Shifter
14	3290-456	2	Washer-Belleville
15	104-8300	1	Nut-HF, NI

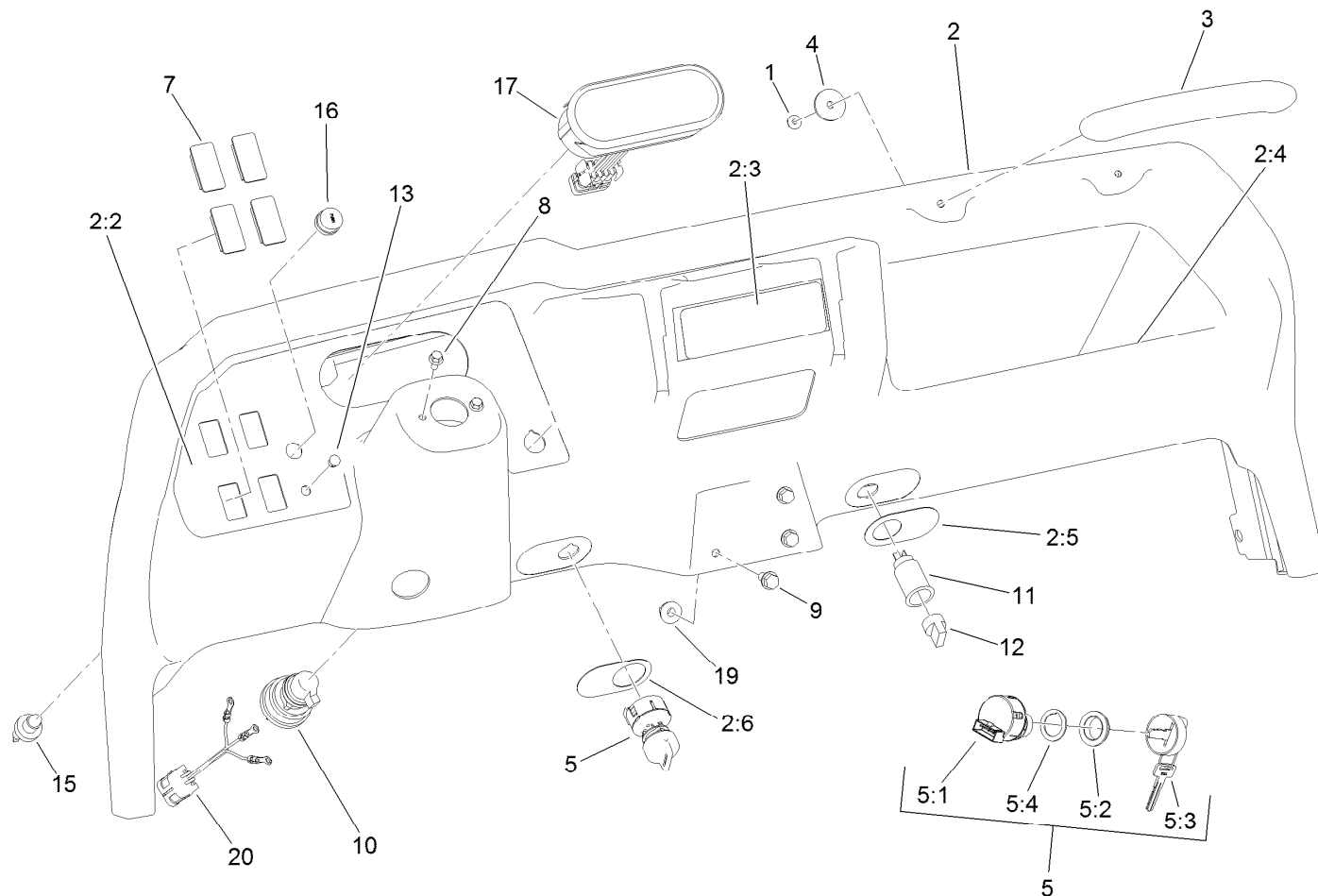


Bumper, Hood and Seat Base Assembly

Ref.	Part Number	Qty.	Description
1	112-3185	1	Bumper
2	139-4476	1	Hood ASM
2:2	117-4950	1	Decal
5	114-8322	2	Headlight ASM
5:2	115-2395	1	Bulb-Light
6	114-8341	6	Clip-Speed
7	3256-55	8	Washer-Flat
8	3234-4	4	Screw-HHF
9	104-7201	4	Nut-HF
11	98-1375	6	Screw-HWH

Ref.	Part Number	Qty.	Description
22		1	Seat Base ASM ●
22:1	117-4983	1	Seat Base
22:2	114-8407	1	Fender-Front, RH
22:3	114-8408	1	Fender-Front, LH
22:4	117-5036	14	Screw-Plastic, HWH
23	106-2378	2	Mudflap
24	117-8063	1	Boot-Shift
25	106-2377	1	Decal-Console
26	117-4981-03	1	Plate-Cover

● Not serviced separately

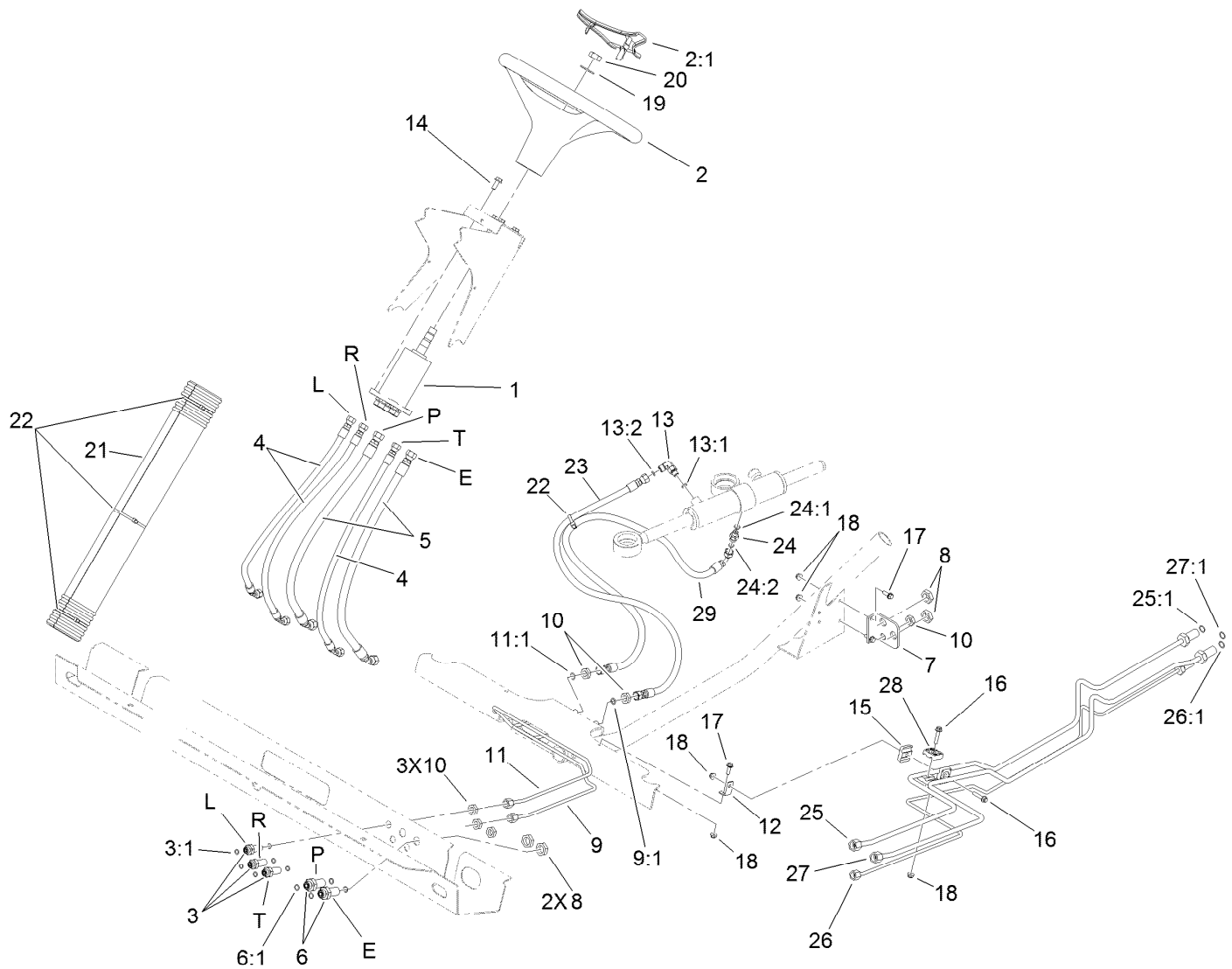


Dash Assembly

Ref.	Part Number	Qty.	Description
1	104-7201	2	Nut-HF
2	115-7912	1	Dash ASM
2:2	115-2281	1	Decal-Dash
2:3	115-7746	1	Decal-Danger
2:4	115-2282	1	Decal-Warning, Dash
2:5	106-2353	1	Decal-Powerpoint
2:6	106-2355	1	Decal-Switch, Supervisor
3	117-4948	1	Handle-Grab
4	103995	2	Washer
5	110-2580	1	Switch-Key, Supervisor
5:1		1	Switch-Key ●
5:2	108-8660	1	Nut-Mounting
5:3	110-5221	1	Set-Key, Supervisor
5:4	108-8659	1	Washer-Backup

Ref.	Part Number	Qty.	Description
7	99-7420	4	Plug-Hole
8	33103-012	2	Screw-HHF
9	3234-5	3	Screw-HHF
10	119-9588	1	Switch-Ignition, Keyless
11	99-7411	1	Point-Power
12	99-7416	1	Cap
13	104-9368	1	Plug-Dome
15	112-3324	1	Switch-Horn
16	112-3313	1	Nut-Weatherproof
17	120-4808	1	Cluster-Instrument
19	104-8300	3	Nut-HF, NI
20	119-1760	1	Harness-Adapter, Keyless Switch

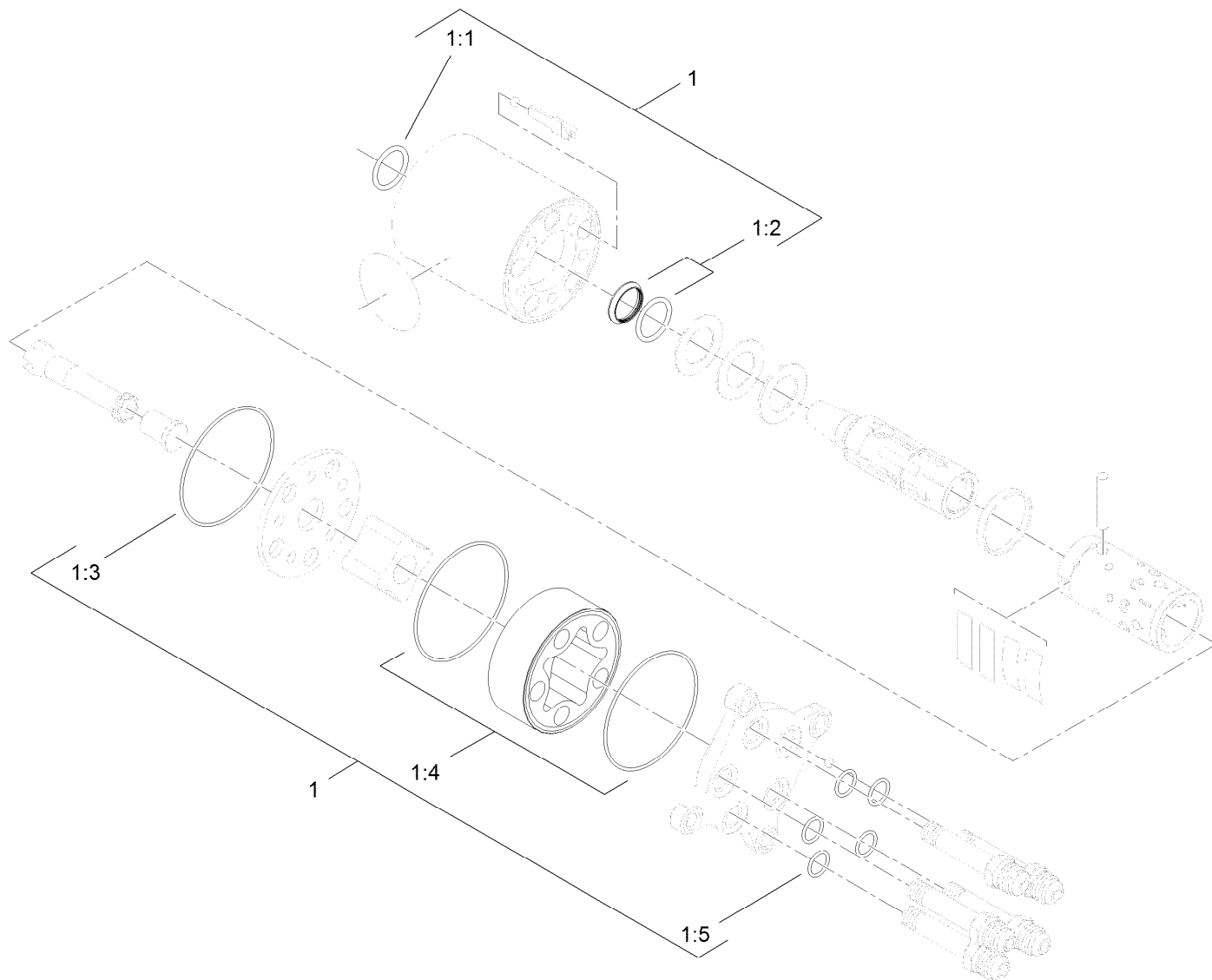
● Not serviced separately



Steering Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	120-4813	1	Pump-Steering
2	98-1471	1	Wheel-Steering
2:1	98-1468	1	Cover-Wheel, Steering
3	94-1444	3	Union-Bulkhead
3:1	237-21	2	O-Ring
4	106-7974	3	Hose-HYD
5	106-7975	2	Hose-HYD
6	340-71	2	Fitting-Straight, Bulkhead
6:1	237-22	2	O-Ring
7	106-7801-03	1	Bracket-Line, Steering
8	340-70	4	Nut-Lock
9	106-7804	1	Tube-HYD
9:1	237-21	1	O-Ring
10	3219-10	6	Nut-Hex
11	106-7806	1	Tube-HYD
11:1	237-21	1	O-Ring
12	106-7807	1	Bracket-Line, Steering
13	340-132	1	Fitting-Elbow, 90 DEG
13:1	237-78	1	O-Ring
13:2	237-21	1	O-Ring
14	98-7977	4	Screw-HHF

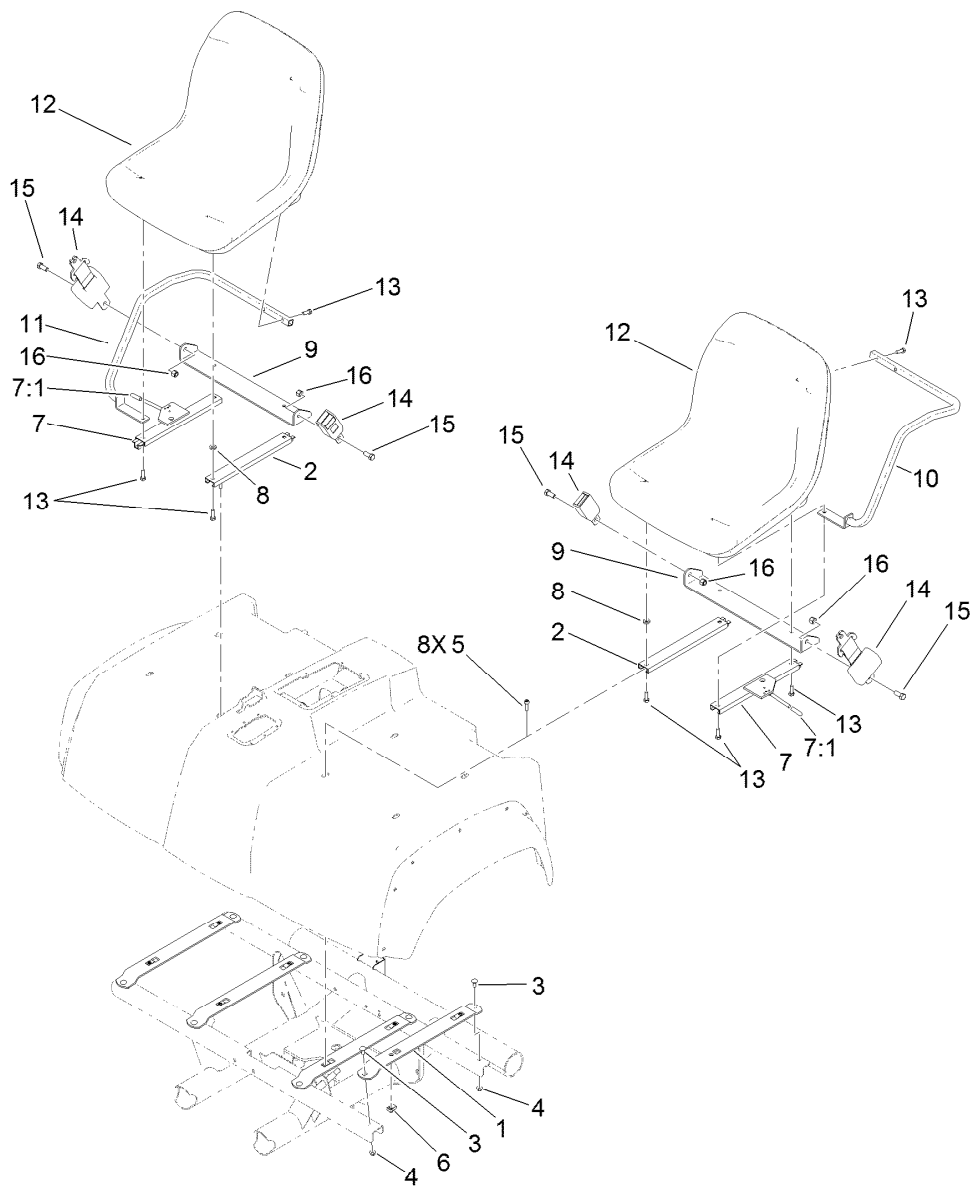
Ref.	Part Number	Qty.	Description
15	106-7839	2	Clamp-Tube
16	3234-21	2	Screw-HHF
17	3234-4	3	Screw-HHF
18	104-7201	5	Nut-HF
19	3256-27	1	Washer-Flat
20	3296-33	1	Nut-Lock, NI
21	106-6713	1	Cover-Lines, Steering
22	3290-379	4	Tie-Cable
23	108-6505	1	Hose-HYD
24	340-92	1	Fitting-Straight
24:1	237-78	1	O-Ring
24:2	237-21	1	O-Ring
25	115-7701	1	Tube-HYD
25:1	237-22	1	O-Ring
26	115-7702	1	Tube-HYD
26:1	237-22	1	O-Ring
27	115-7703	1	Tube-HYD
27:1	237-21	1	O-Ring
28	56-7973	2	Clamp-Tube
29	117-4861	1	Hose-HYD



Steering Valve Assembly No. 120-4813

Ref.	Part Number	Qty.	Description
1	106-6716	1	Seal Kit
1:1		1	Ring-Seal, Dust ●
1:2		1	Seal-Shaft ●
1:3		1	O-Ring ●
1:4		2	O-Ring ●
1:5		5	O-Ring ●

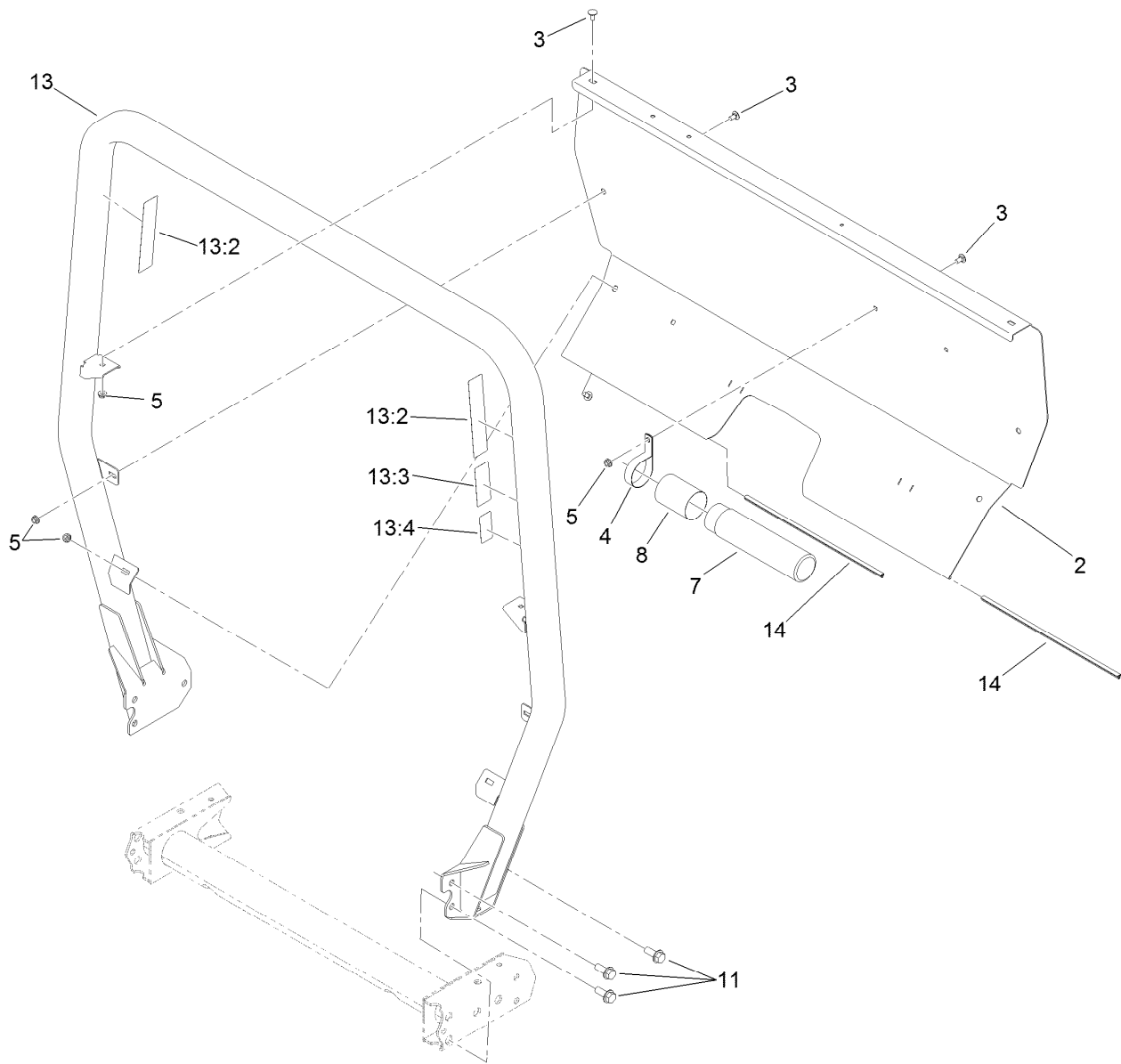
● Not serviced separately



Seat Assembly

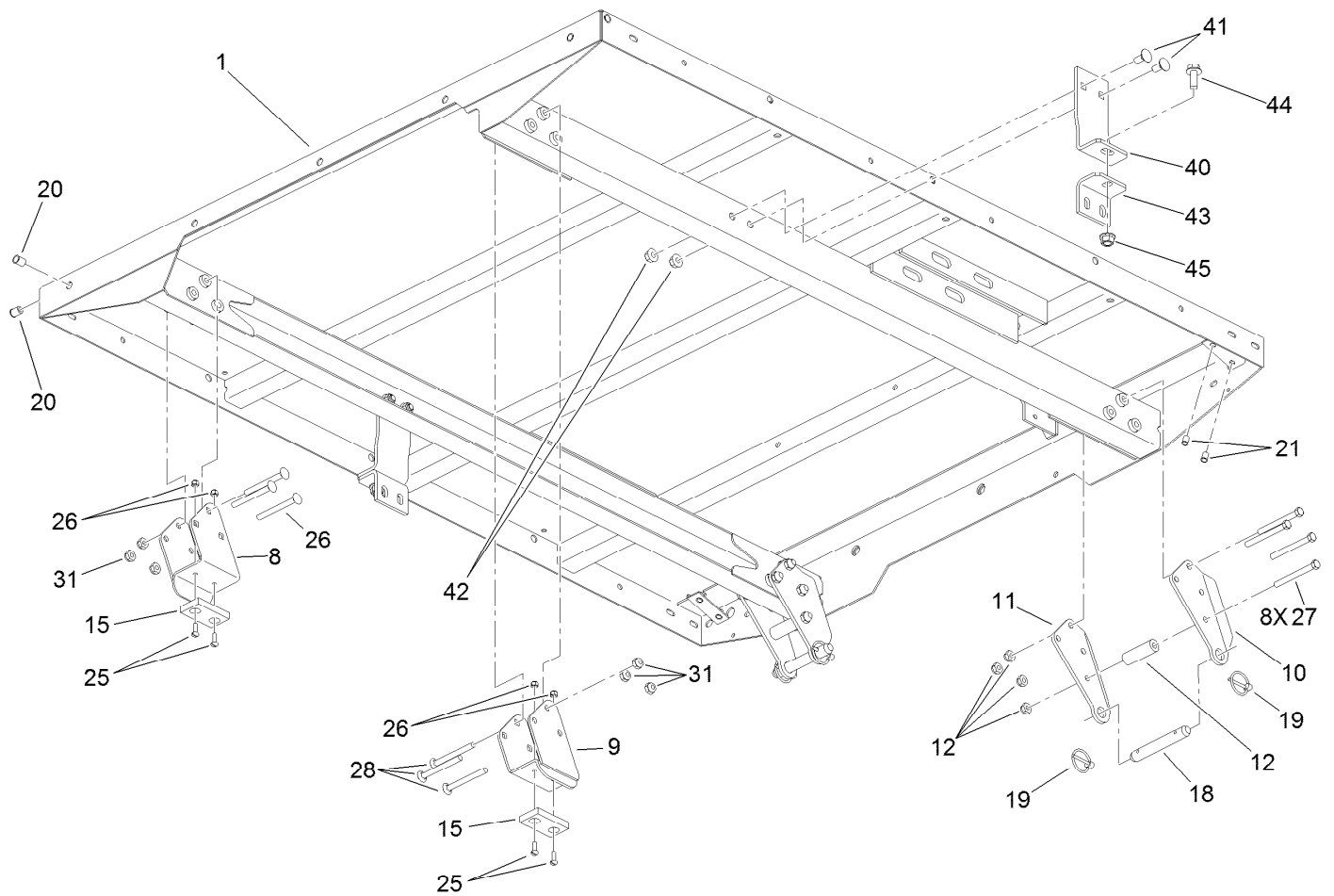
Ref.	Part Number	Qty.	Description
1	115-2435-03	4	Bracket-Seat
2	119-0655	2	Adjuster-Seat, Non Locking
3	3230-1	8	Bolt-CARR
4	104-8300	8	Nut-HF, NI
5	3274-22	8	Screw-HSH
6	115-7721	8	Nut-Clip, U
7	121-9763	2	Adjuster-Seat, Locking
7:1	2410-49	1	Cap-Vinyl
8	104-7658	2	Spacer

Ref.	Part Number	Qty.	Description
9	119-0727-03	2	Bracket-Belt, Seat
10	119-0731-03	1	Armrest-LH
11	119-0732-03	1	Armrest-RH
12	112-2923	2	Seat ASM
13	33114-030	12	Screw-HH
14	110-0413	2	Seatbelt-Retractable
15	3212-4	4	Screw-HH
16	3296-7	4	Nut-Lock



Roll-Over Protection System Assembly

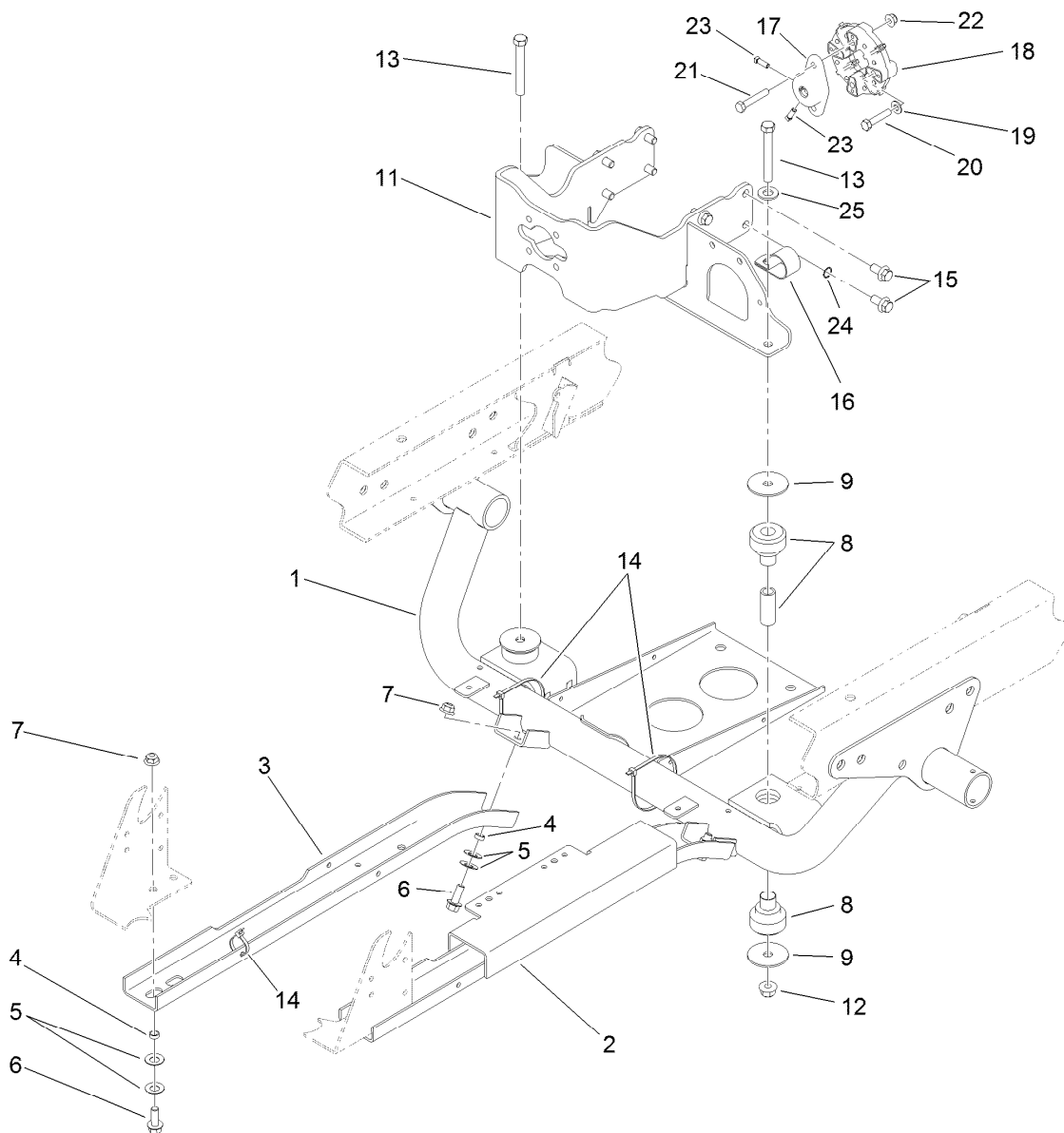
Ref.	Part Number	Qty.	Description
2	119-9706-03	1	Cover-ROPS, High Filter
3	3230-18	8	Screw-CARR
4	2412-133	2	Clamp-R
5	32128-20	8	Nut-HF
7	104-7050	1	Tube-Manual
8	104-7048	1	Cap-Housing
11	3234-38	6	Screw-HHF
13	115-7910	1	ROPS ASM
13:2	106-7767	2	Decal-ROPS
13:3	93-9850	1	Decal-ROPS, CE
13:4	117-4969	1	Decal-ROPS, ISO
14	121-6294	2	Seal-Bulb



Flat Bed Assembly

Ref.	Part Number	Qty.	Description
1	93-9724-03	1	Flatbed-Full
8	106-2423-03	1	Bracket-Spacer, RH
9	106-2422-03	1	Bracket-Spacer, LH
10	93-9720-03	2	Bracket-Pivot, Long (LH)
11	93-9721-03	2	Bracket-Pivot, Long (RH)
12	93-9575	2	Tube-Pivot, Flatbed
15	93-9719	2	Block-Wear
18	92-1233	2	Pin-Clevis
19	92-1298	4	Pin-Lynch
20	32148-7	4	Nut-Clinch
21	32148-6	4	Nut-Clinch

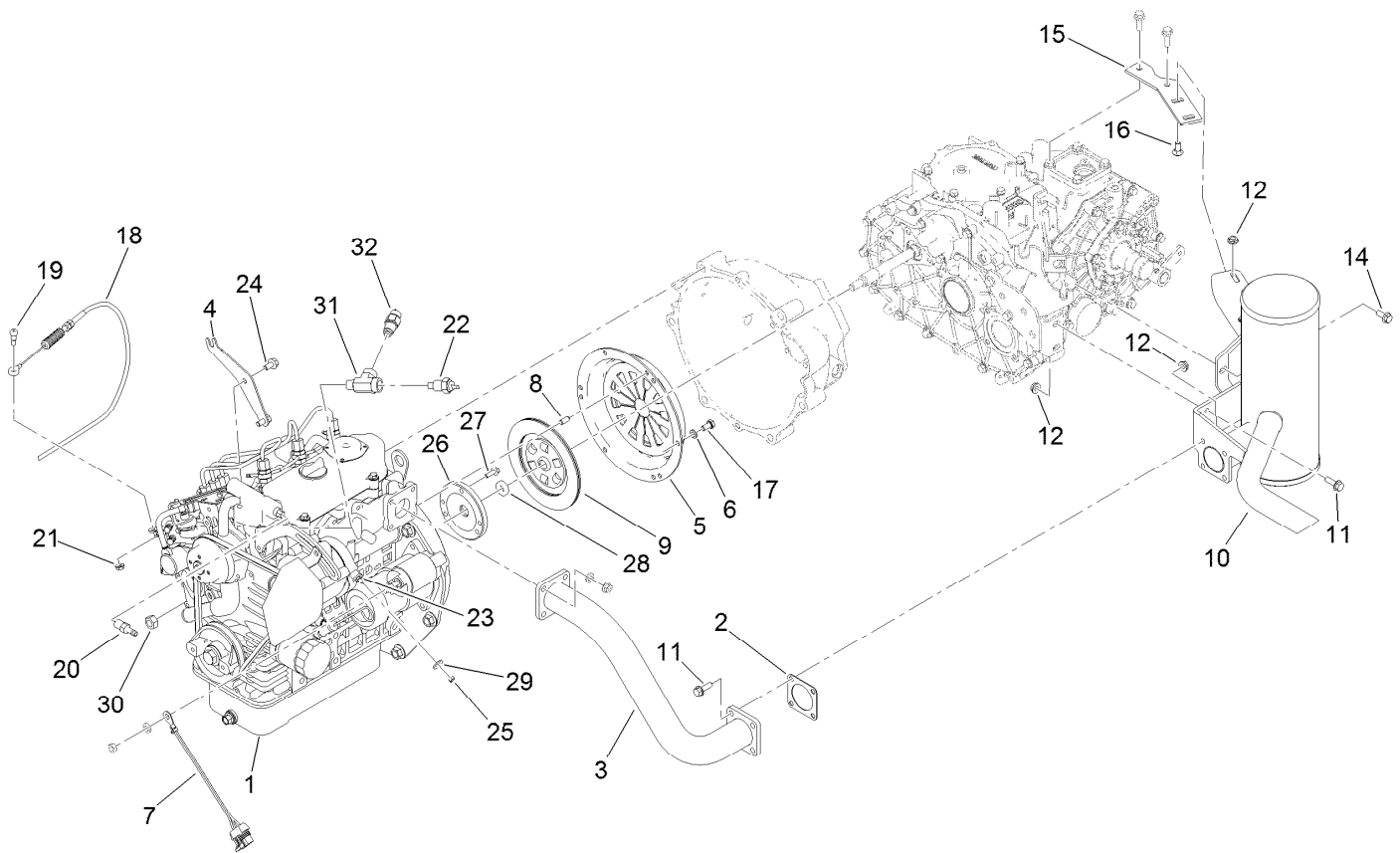
Ref.	Part Number	Qty.	Description
25	3250-45	4	Screw-SPH
26	3296-42	4	Nut-Lock, NI
27	323-42	8	Screw-HH
28	3231-24	6	Screw-CARR
31	3296-44	14	Nut-Lock, NI
40	112-3175-03	2	Bracket-Hold Down, Bed
41	3232-1	4	Screw-CARR
42	114-8417	4	Nut-HF, NI
43	92-2667-03	2	Bracket-Mount
44	3234-38	2	Screw-HHF
45	99-5107	2	Nut-Lock



Engine Sub Frame Assembly

Ref.	Part Number	Qty.	Description
1	119-9679-03	1	Support-Engine
2	115-2215-03	1	Guard-LH
3	87-4730-03	1	Guard-Belly
4	76-9100	6	Spacer
5	3290-413	12	Washer-Belleville
6	3234-11	6	Screw-HHF
7	104-8301	6	Nut-HF, NI
8	106-7865	2	Mount-Engine
9	87-5100	4	Washer-Snubbing
11	121-6259-03	1	Mount-Pump, Engine
12	114-8417	2	Nut-HF, NI
13	324-13	2	Screw-HH

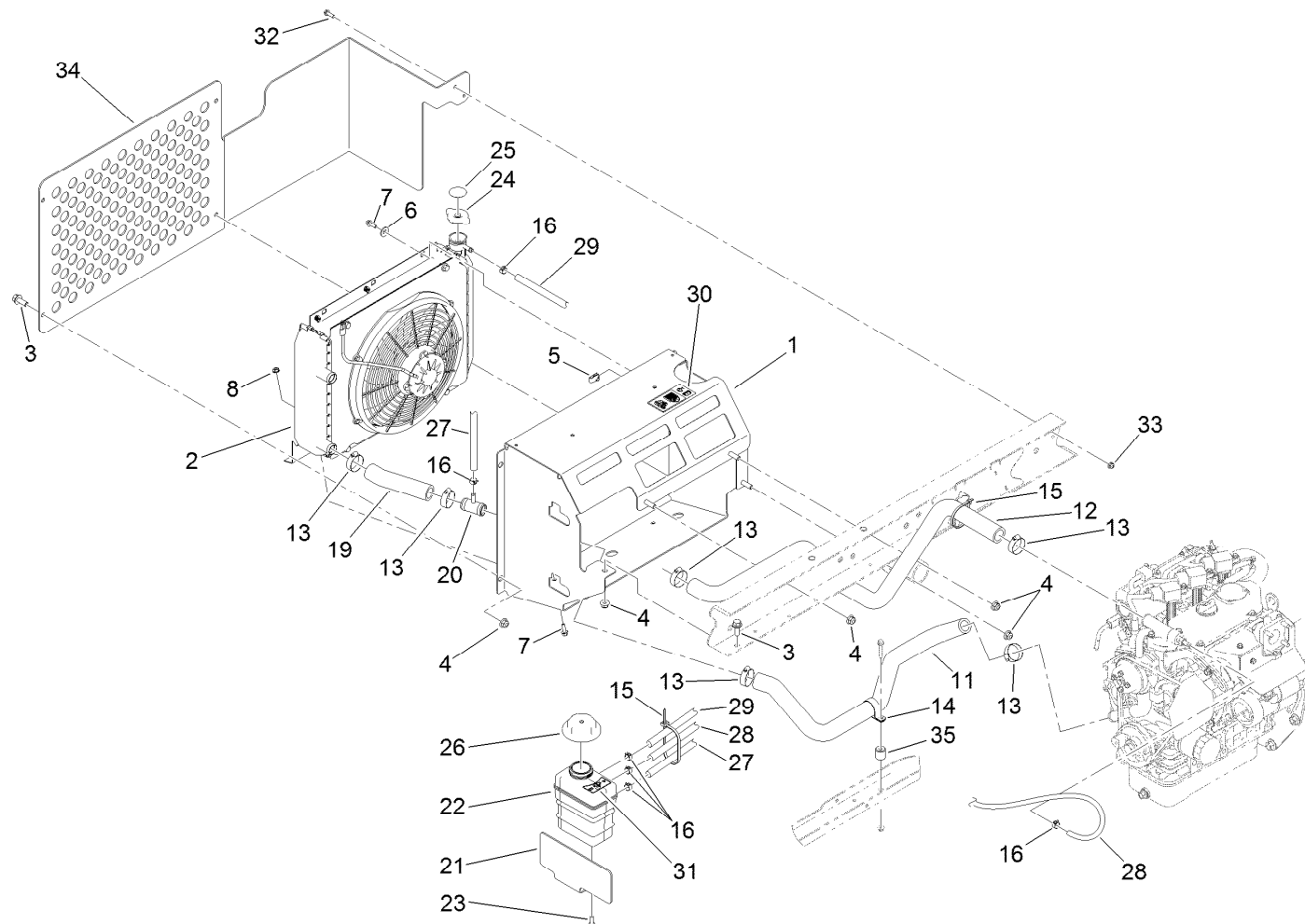
Ref.	Part Number	Qty.	Description
14	3290-379	4	Tie-Cable
15	120-4839	8	Screw-HHF
16	2412-82	1	Clamp-R
17	115-2169	1	Hub-Pump
18	119-0652	1	Coupler-Rubber
19	3256-23	2	Washer-Plain
20	33114-040	2	Screw-HH
21	322-21	2	Screw-HH
22	104-8300	2	Nut-HF, NI
23	3241-6	2	Screw-SQH
24	3254-20	1	Washer-Lock, Int
25	3256-26	1	Washer-Flat



Engine Assembly

Ref.	Part Number	Qty.	Description
1	127-9657	1	Engine-Kubota, D902
2	105-4209	1	Gasket-Muffler
3	119-0860	1	Tube-Exhaust
4	120-4981-03	1	Mount-Cable, Throttle
5	87-4690	1	Cover-Clutch
6	3253-4	6	Washer-Lock
7	99-3441	1	Harness-Wire, Fusible Link
8	42-7160	3	Pin
9	87-4700	1	Disc-Clutch
10	115-7725	1	Muffler
11	3234-17	6	Screw-HHF
12	32128-20	8	Nut-HF
14	98-7977	1	Screw-HHF
15	105-9472	1	Plate-Mount, Muffler
16	3230-1	2	Bolt-CARR
17	33114-016	6	Screw-HH

Ref.	Part Number	Qty.	Description
18	120-4980	1	Cable-Throttle
19	119-4881	1	Bolt-Shoulder
20	115-1448	1	Fitting-Straight
21	32128-33	1	Nut-HF
22	120-4907	1	Sensor-Temperature
23	120-5075	1	Sender-Temperature
24	33104-016	2	Screw-HHF
25	33013-00	1	Nut-Hex
26	120-5006	1	Holder-Bearing, Pilot
27	33103-020	3	Screw-HHF
28	115-6870	1	Bearing-Ball, Sealed
29	3256-2	1	Washer-Flat
30	110-8815	1	Nut-Hex
31	121-6331	1	Fitting-Tee
32	99-9157	1	Switch-Temperature, Water

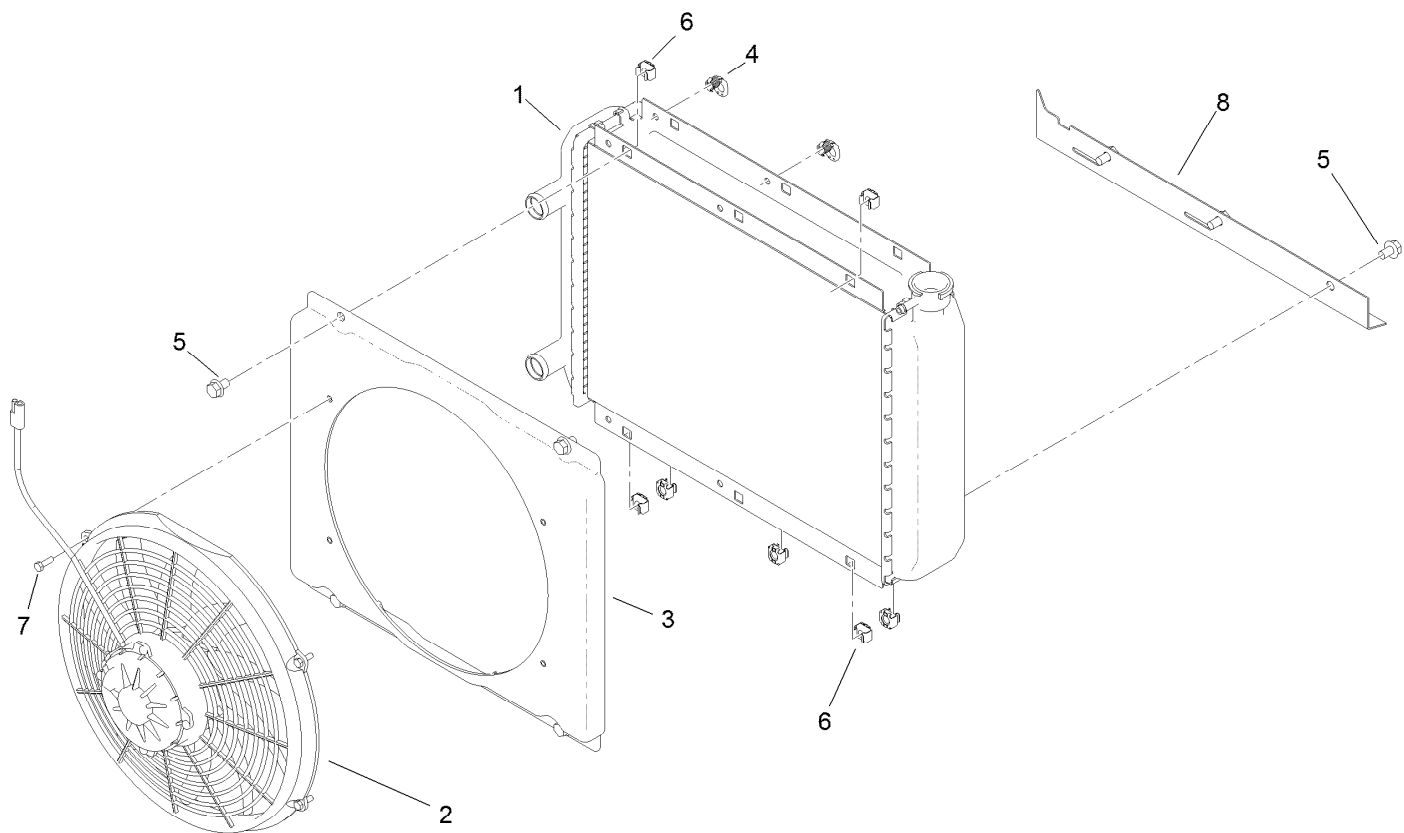


Cooling System Assembly

Ref.	Part Number	Qty.	Description
1	115-2434	1	Mount-Radiator
2		1	Radiator ASM ●
3	3234-11	5	Screw-HHF
4	104-8301	8	Nut-HF, NI
5	107069	2	Clip
6	3256-3	2	Washer-Flat
7	3234-4	4	Screw-HHF
8	32128-33	2	Nut-HF
11	119-9487	1	Hose-Coolant, Lower
12	119-9486	1	Hose-Coolant, Upper
13	2412-34	6	Clamp-Hose
14	2412-74	1	R-Clamp
15	3290-379	4	Tie-Cable
16	92-2379	6	Clamp-Hose
19	120-4905	1	Hose-Coolant, Lower
20	120-4851	1	Tee

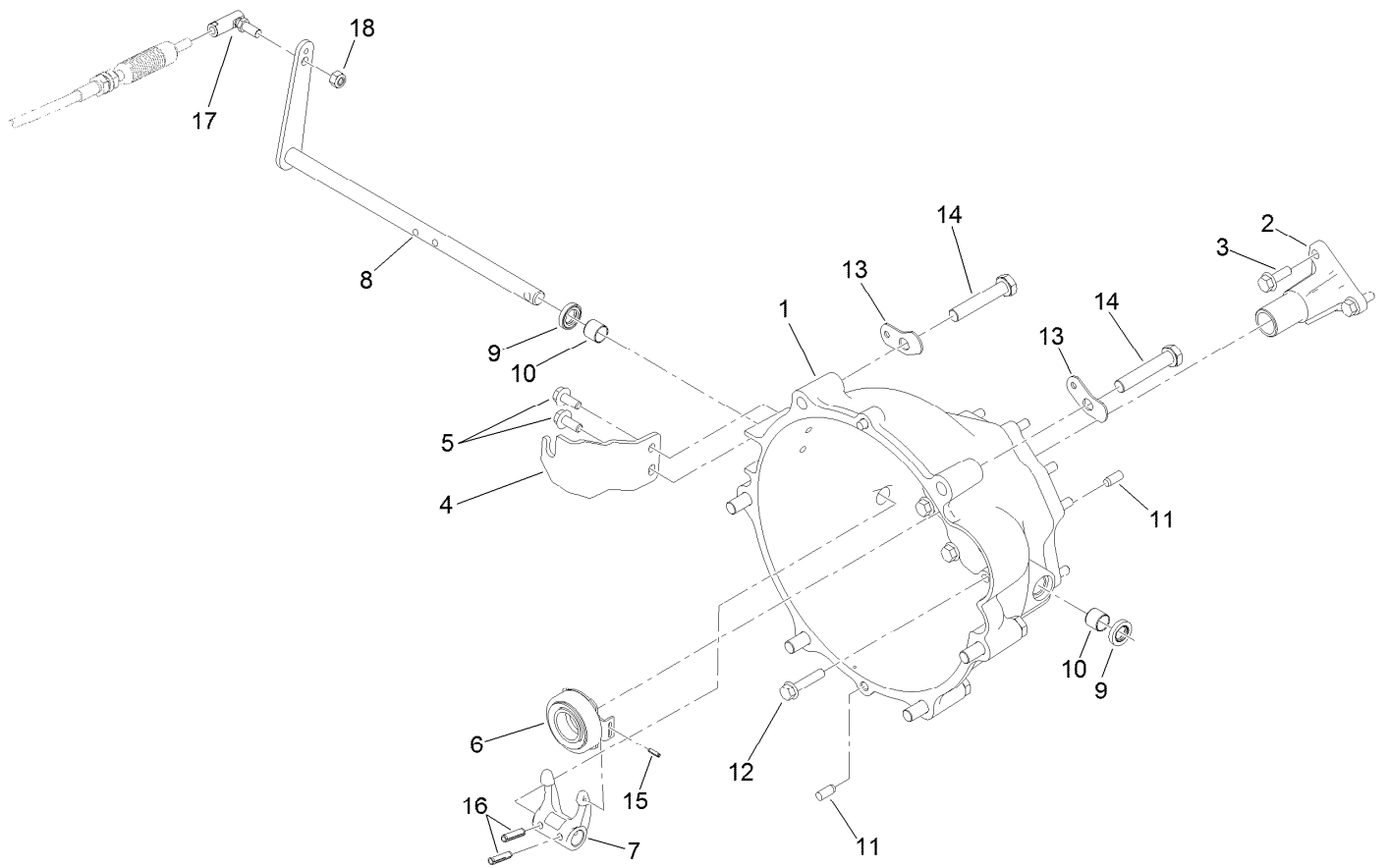
Ref.	Part Number	Qty.	Description
21	120-4906-03	1	Plate-Mount, Tank
22	120-4856	1	Tank-Surge
23	46-8091	2	Screw-HWH
24	120-4866	1	Cap-System, Cooling
25	106-6755	1	Decal-Cap, Radiator
26	120-4867	1	Cap-Coolant, Threaded (15 PSI)
27	120-5019	1	Hose-Coolant
28	120-5020	1	Hose-Coolant
29	120-5021	1	Hose-Coolant
30	121-6286	1	Decal-Fill, Radiator
31	121-6287	1	Decal-Tank, Overflow
32	32105-15	2	Screw-HWH
33	104-7201	2	Nut-HF
34	119-9720-03	1	Guard-Radiator, Fuel
35	110-8856	1	Spacer

● Not serviced separately



Radiator Assembly

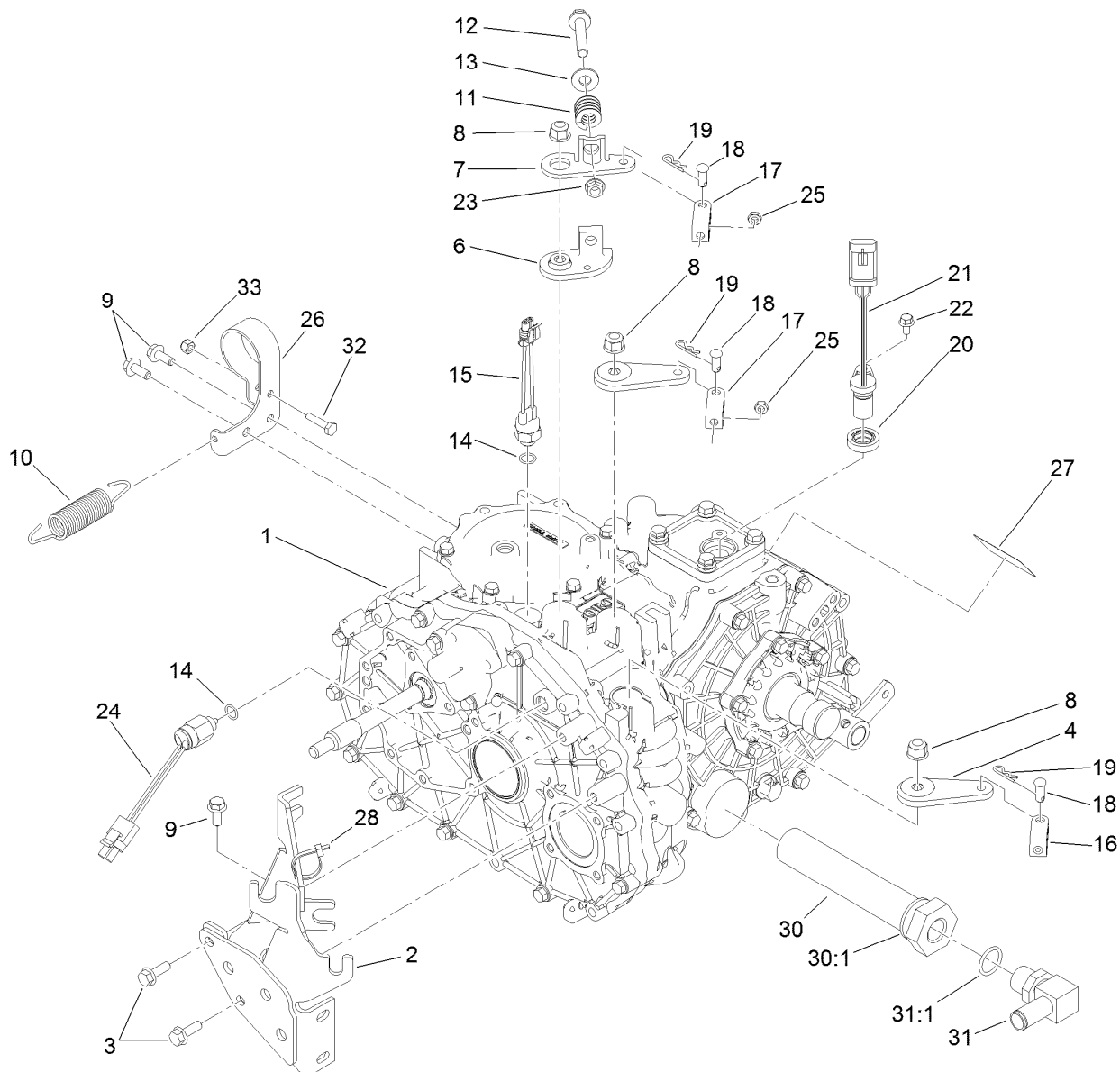
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-8384	1	Radiator
2	114-8385	1	Fan-Electric
3	114-8386	1	Shroud
4	114-8387	2	Latch-Spring
5	3234-30	7	Screw-HHF
6	703856	7	Nut-Sq, Caged
7	60-6910	4	Screw-HH
8	115-7765	1	Plate-Mount, Lower



Clutch Linkage Assembly

Ref.	Part Number	Qty.	Description
1	119-9498	1	Bell Housing
2	120-4886	1	Guide-Release
3	33104-025	3	Screw-HHF
4	115-2313	1	Bracket-Cable, Clutch
5	98-7977	2	Screw-HHF
6	110-2538	1	Bearing-Release, Clutch
7	87-5300	1	Fork-Clutch
8	115-2311	1	Lever-Clutch
9	87-1920	2	Seal-Oil

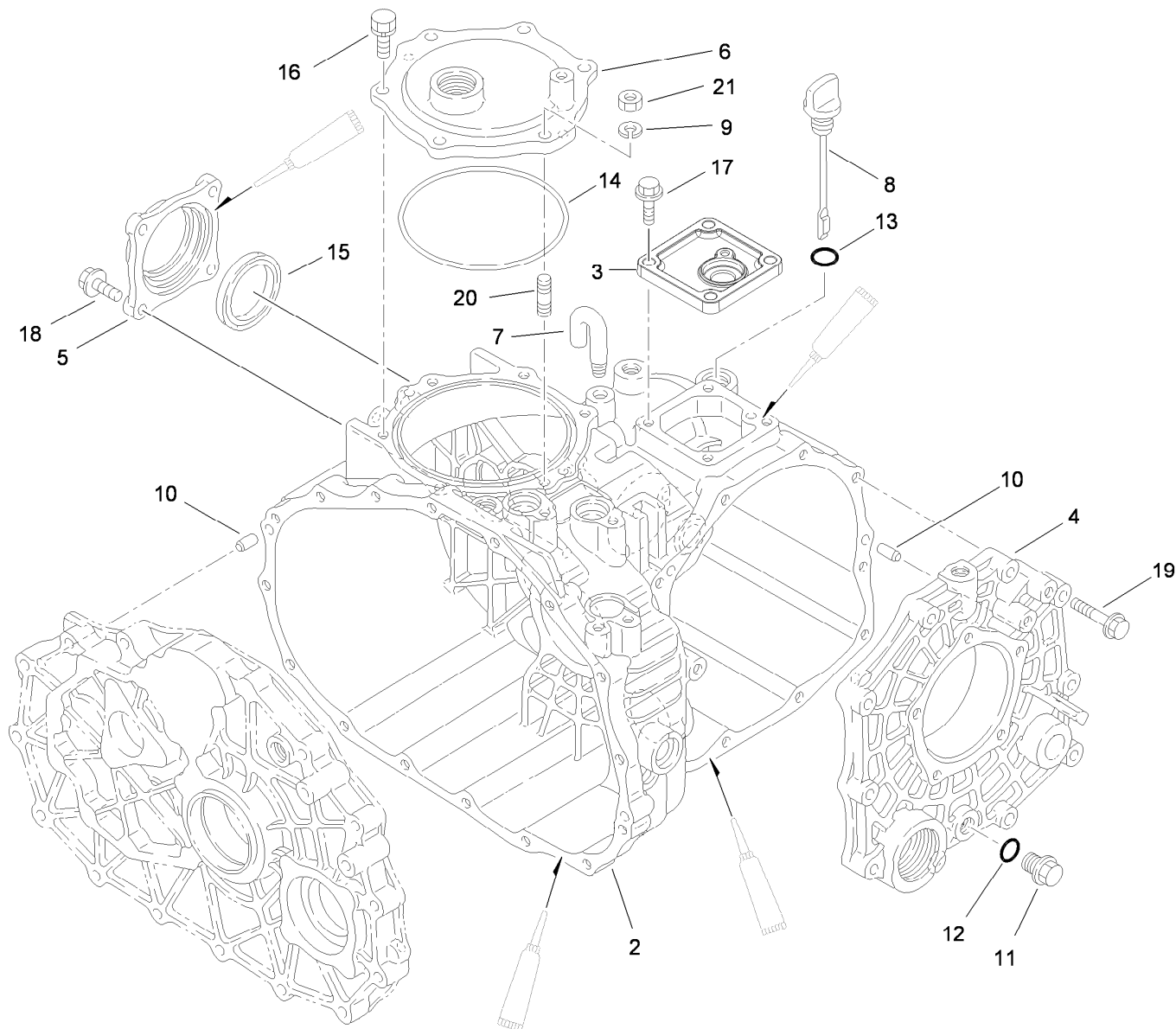
Ref.	Part Number	Qty.	Description
10	87-3770	2	Bushing-Housing, Bell
11	87-1910	4	Pin-Dowel
12	33104-040	9	Screw-HHF
13	87-6410	2	Bracket-Harness
14	107-7983	6	Screw-HH
15	32121-7	1	Pin-Roll, Slotted
16	32121-24	2	Pin-Spring
17	2411-33	1	Balljoint-RH (W/Grommet)
18	3296-4	1	Nut-Lock



Transaxle Assembly

Ref.	Part Number	Qty.	Description
1	115-7783	1	2 Wheel Drive Transaxle ASM
2	105-4207-03	1	Mount-Cable
3	33104-025	2	Screw-HHF
4	87-7960	2	Lever-Shift
6	87-7970	1	Arm-Shift
7	87-8250	1	Plate-Arm, Shift
8	103-9511	3	Nut-Lock, NI
9	98-7977	3	Screw-HHF
10	68-9950	1	Spring-Traction
11	87-6910	1	Spring-Compression
12	66-9302	1	Screw-HHF, Whiz
13	3256-4	1	Washer-Flat
14	237-30	2	O-Ring
15	72-4310	1	Switch-Ball
16	87-7160	1	Clevis-Cable
17	87-2310	2	Clevis-Cable
18	283-62	3	Pin-Clevis

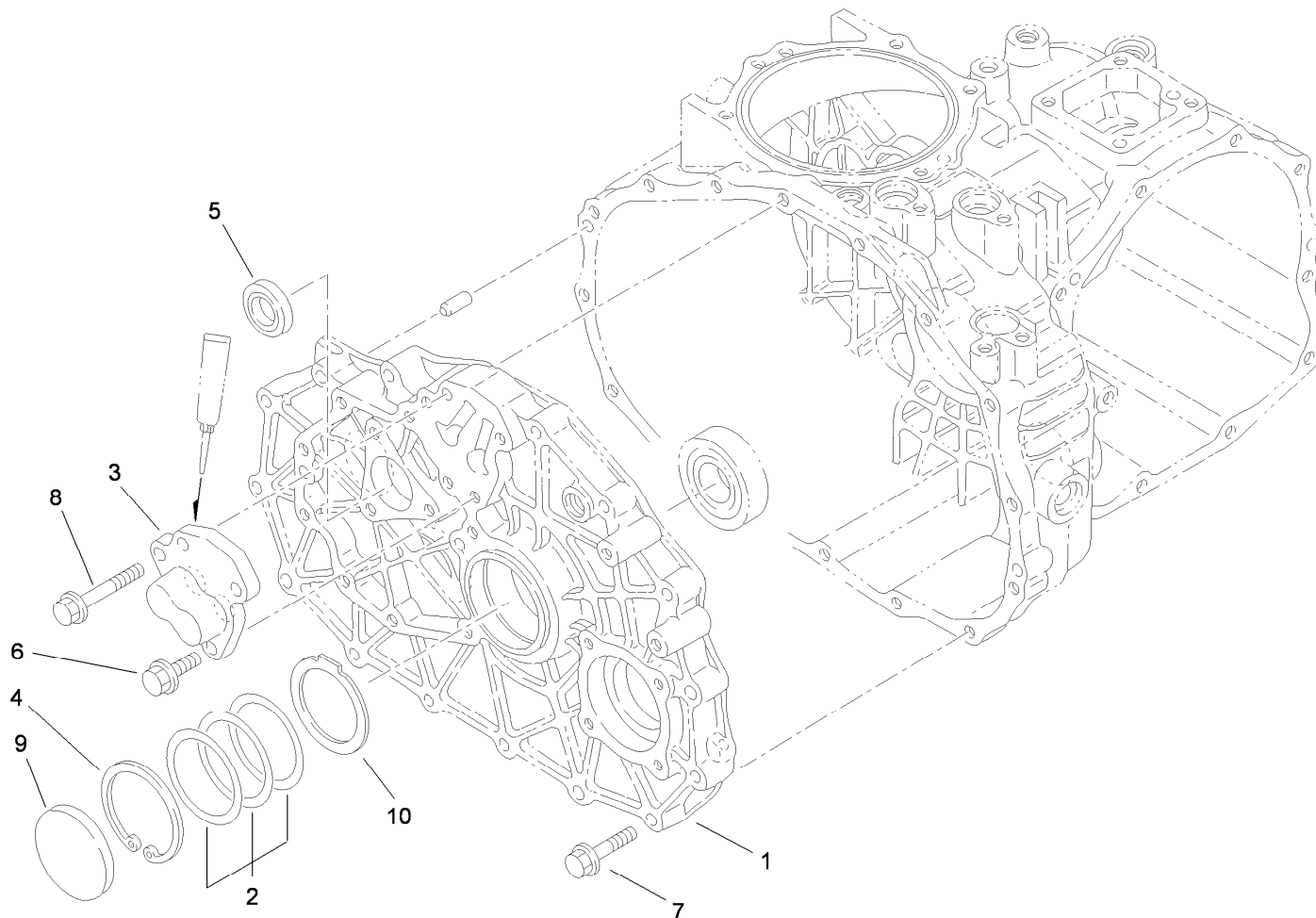
Ref.	Part Number	Qty.	Description
19	3290-307	3	Pin-Cotter
20	92-3735	1	Seal-Sensor, Oil
21	120-4800	1	Sensor-Gear tooth
22	33103-012	1	Screw-HHF
23	3290-357	1	Nut-HHF, Whiz
24	87-6710	1	Switch-Transmission
25	3220-1	2	Nut-Jam
26	120-5094	1	Bracket-Pump And Spring Mount
27	115-7741	1	Decal-Oil, Transmission
28	3290-379	1	Tie-Cable
30	87-3990	1	Strainer-Transaxle
30:1	237-123	1	O-Ring
31	353-987	1	Fitting-Elbow, 90
31:1	237-81	1	O-Ring
32	321-7	1	Screw-HH
33	3296-42	1	Nut-Lock, NI



Case Assembly 2 Wheel Drive Transaxle Assembly No. 115-7783

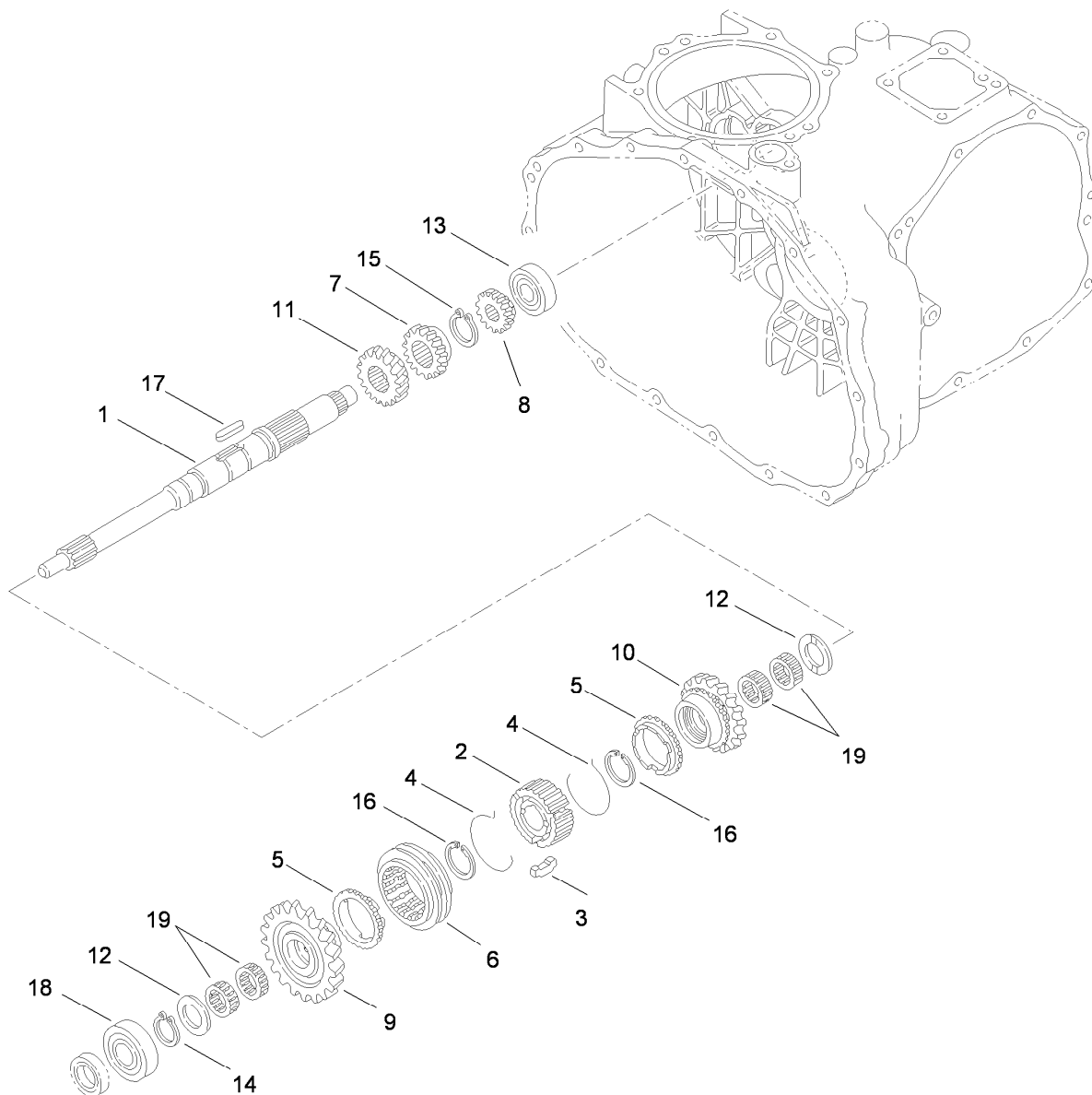
Ref.	Part Number	Qty.	Description
2	92-0651	1	Case-Transmission
3	92-0810	1	Cover-Upper, Sensor
4	92-0653	1	Cover-Side
5	92-0655	1	Cover-Seal, Axle
6	92-0656	1	Cover-Upper, PTO
7	92-0743	1	Breather-Air
8	92-0662	1	Cap-Oil
9	92-0762	1	Washer-Spring
10	92-0765	4	Pin-Parallel
11	92-0773	1	Plug-Drain

Ref.	Part Number	Qty.	Description
12	92-0787	1	O-Ring
13	92-0788	1	O-Ring
14	92-0790	1	O-Ring
15	92-0793	1	Seal-Oil
16	92-0796	5	Bolt
17	33104-025	4	Screw-HHF
18	33104-025	4	Screw-HHF
19	33104-040	10	Screw-HHF
20	92-0805	1	Bolt 8X20
21	68-9400	1	Nut-Flange [f/W Engine]



Center Plate Assembly 2 Wheel Drive Transaxle Assembly No. 115-7783

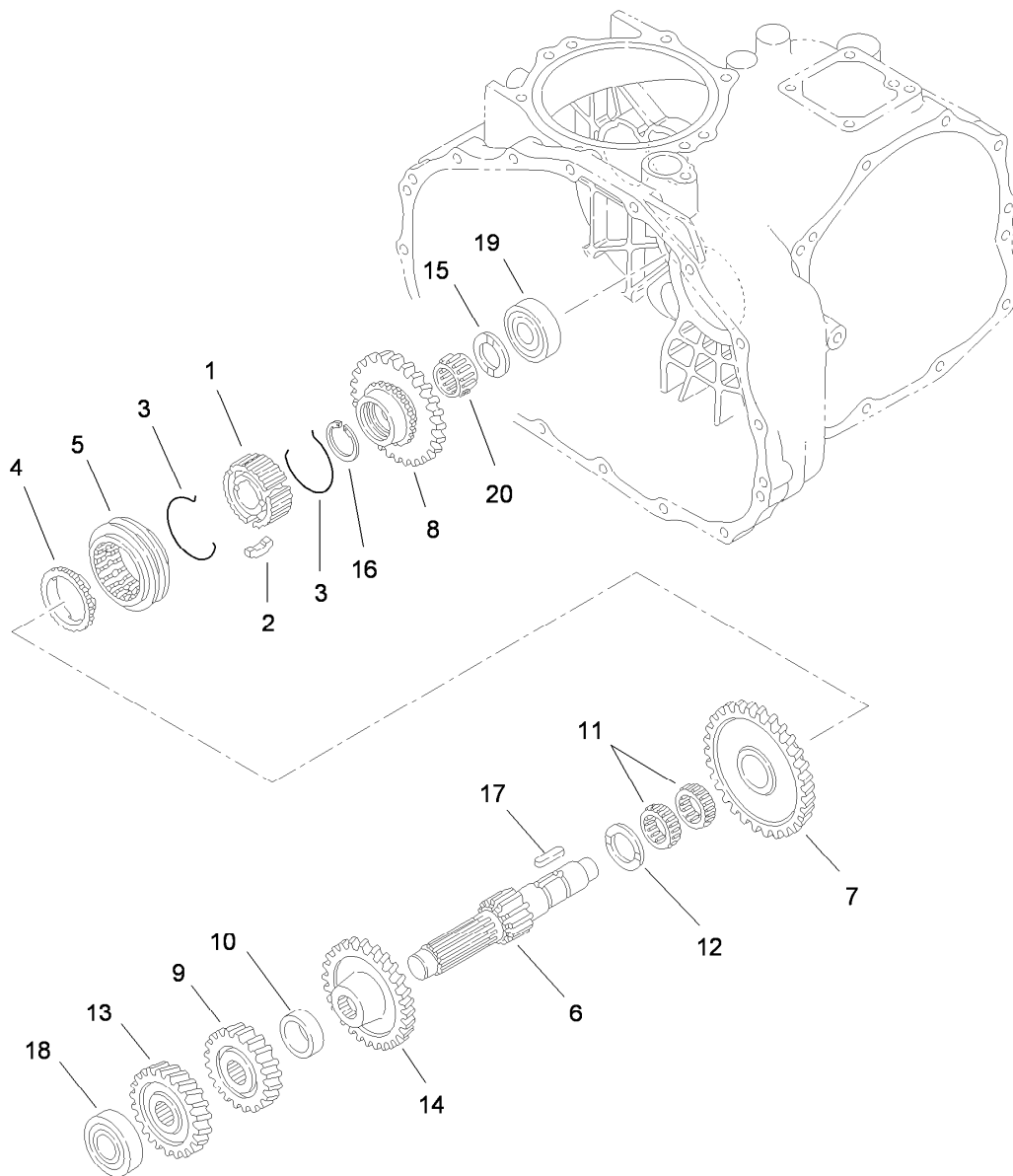
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	100-4461	1	Plate-Center
2	100-4460	1	Shim-Set
3	92-0706	1	Shaft-Fork
4	92-0759	1	Ring-Snap
5	92-0791	1	Seal-Oil
6	33104-025	3	Screw-HHF
7	33104-040	15	Screw-HHF
8	33104-050	1	Screw-HHF
9	92-0807	1	Cap-Sealing
10	100-4465	1	Shim (W/Tab)



Main Shaft Assembly 2 Wheel Drive Transaxle Assembly No. 115-7783

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-0663	1	Shaft-Main
2	92-0664	1	Hub-Synchro
3	92-0665	3	Key-Synchro
4	92-0666	2	Spring-Synchro
5	92-0667	2	Ring-Synchro
6	92-0668	1	Shifter-Synchro
7	92-0672	1	Gear-Main, 18 Tooth
8	92-0673	1	Gear-Main, 14 Tooth
9	110-2521	1	Gear-Main, 27 Tooth
10	110-2522	1	Gear- Main, 24 Tooth

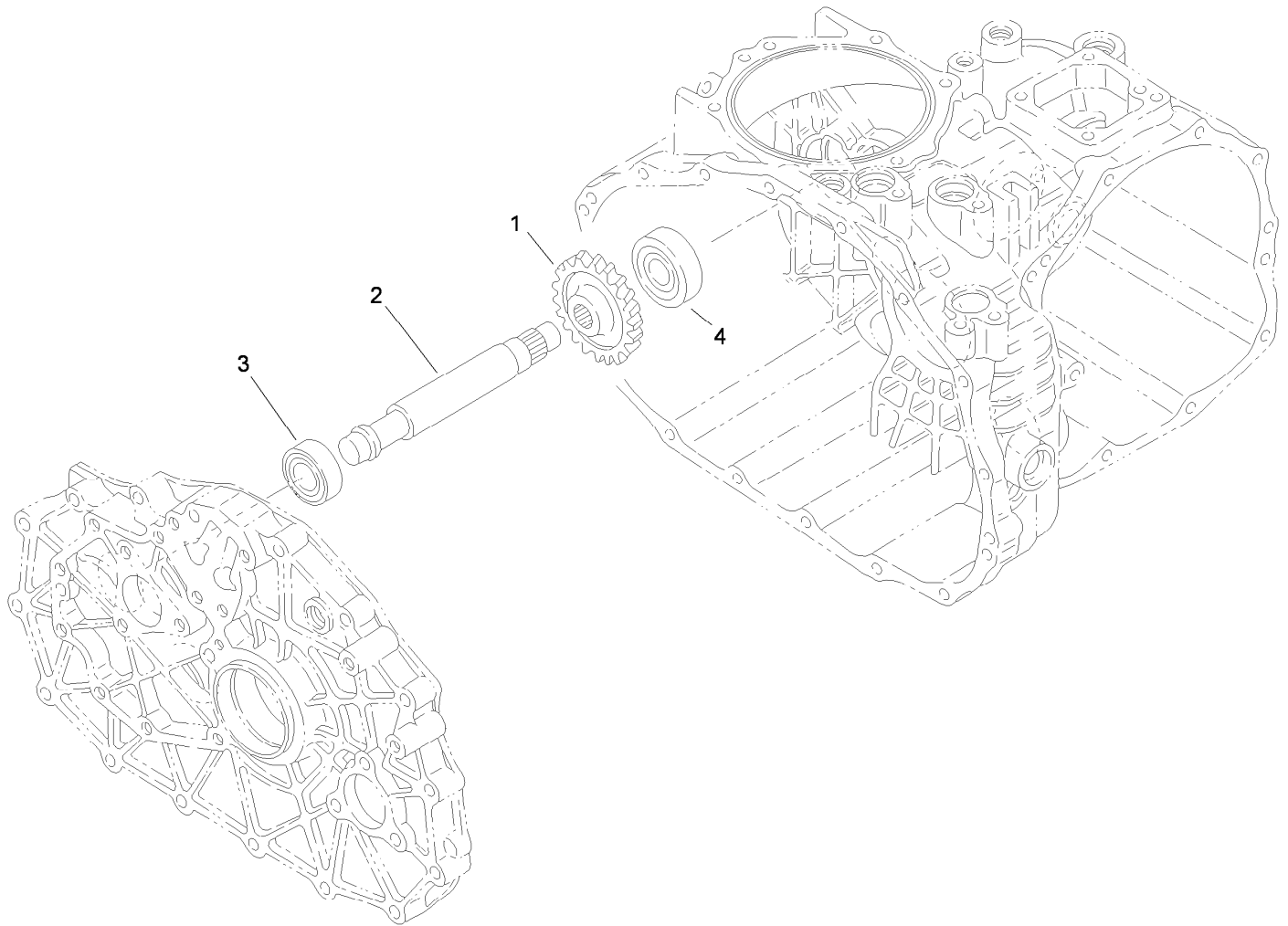
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
11	92-0687	1	Gear-Main, 16 Tooth
12	92-0740	2	Washer-Thrust
13	92-0650	1	Bearing
14	92-0753	1	Ring-Snap
15	92-0754	1	Ring-Snap
16	92-0763	2	Ring-Snap
17	92-0772	1	Key
18	251-8	1	Bearing-Ball
19	92-0781	4	Bearing-Needle



Reduction Shaft Assembly 2 Wheel Drive Transaxle Assembly No. 115-7783

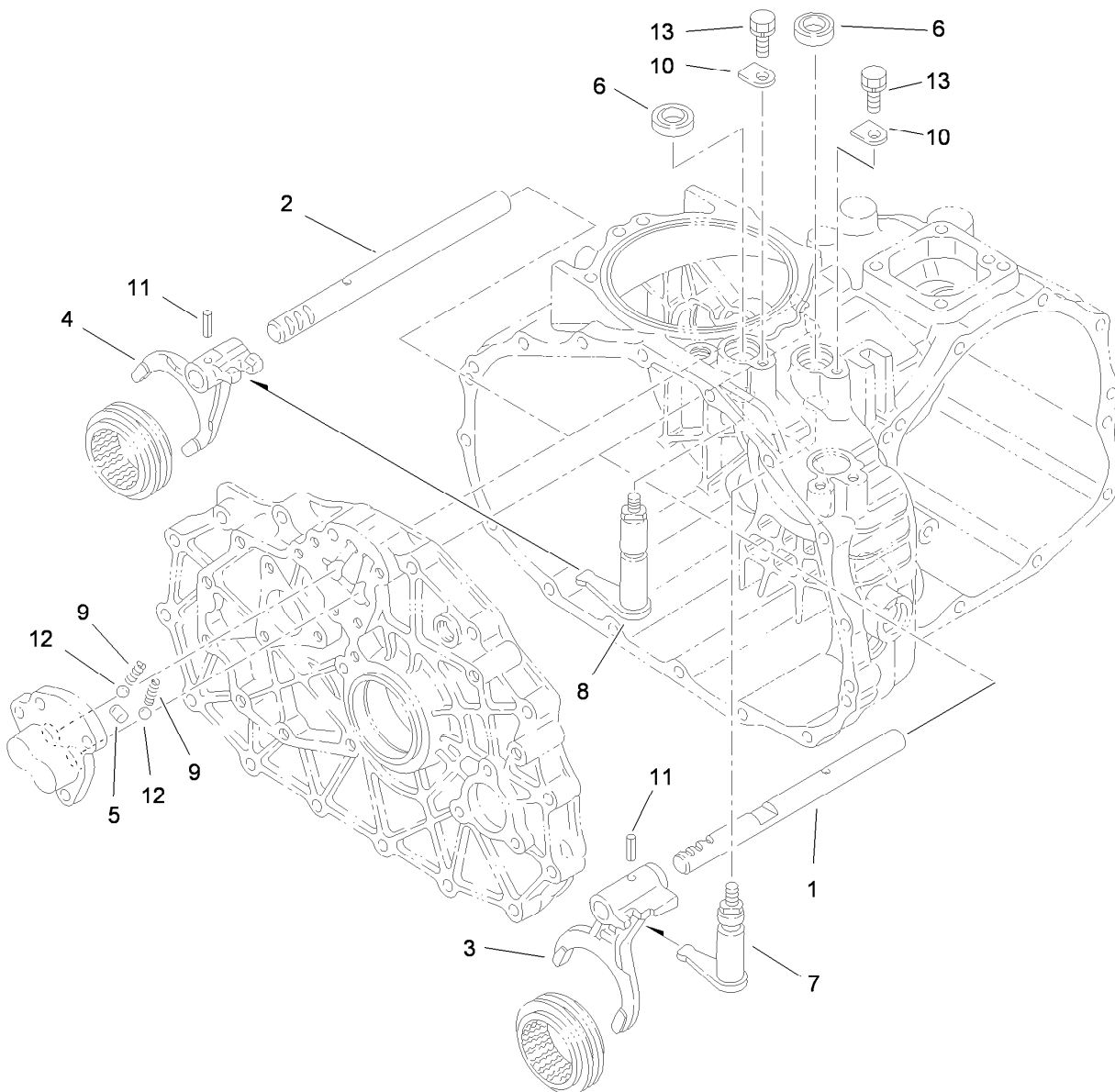
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-0664	1	Hub-Synchro
2	92-0665	3	Key-Synchro
3	92-0666	2	Spring-Synchro
4	92-0667	1	Ring-Synchro
5	92-0668	1	Shifter-Synchro
6	92-0674	1	Shaft-Reduction
7	110-2524	1	Gear- Reduction, 49 Tooth
8	92-0819	1	Gear-Reduction, 40 Tooth
9	92-0769	1	Pin-Roll
10	92-0680	1	Collar

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
11	92-0681	2	Bearing-Needle
12	92-0682	1	Washer-Thrust
13	92-0822	1	Gear-Reduction, 28 Tooth
14	92-0823	1	Gear-Reduction, 43 Tooth
15	92-0740	1	Washer-Thrust
16	92-0673	1	Gear-Main, 14 Tooth
17	92-0772	1	Key
18	105-7985	1	Bearing
19	92-0778	1	Bearing
20	92-0782	1	Bearing-Needle



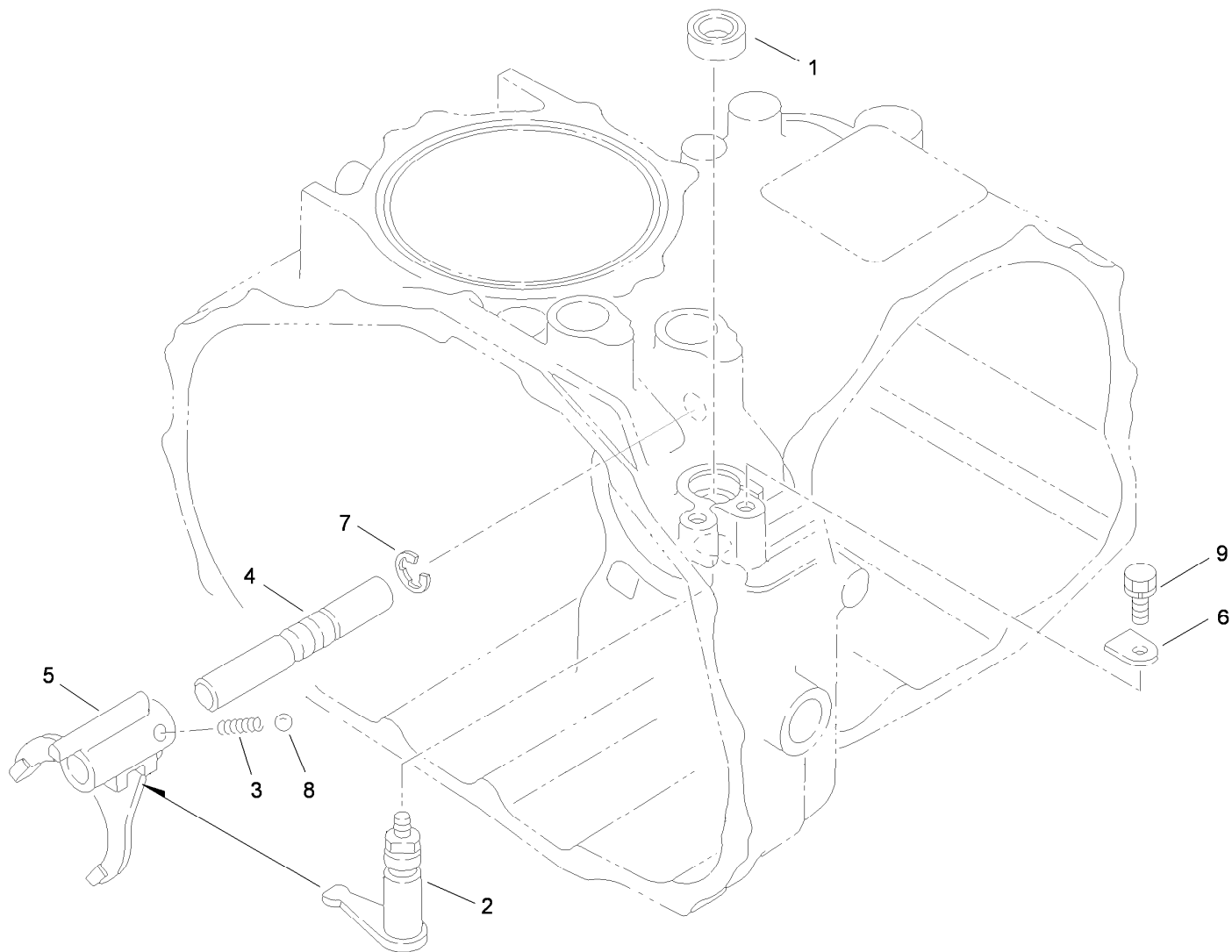
Reverse Shaft Assembly 2 Wheel Drive Transaxle Assembly No. 115-7783

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-0684	1	Gear-Reverse, 33 Tooth
2	92-0824	1	Shaft-Idler, Reverse
3	251-346	1	Bearing-Ball
4	92-0778	1	Bearing



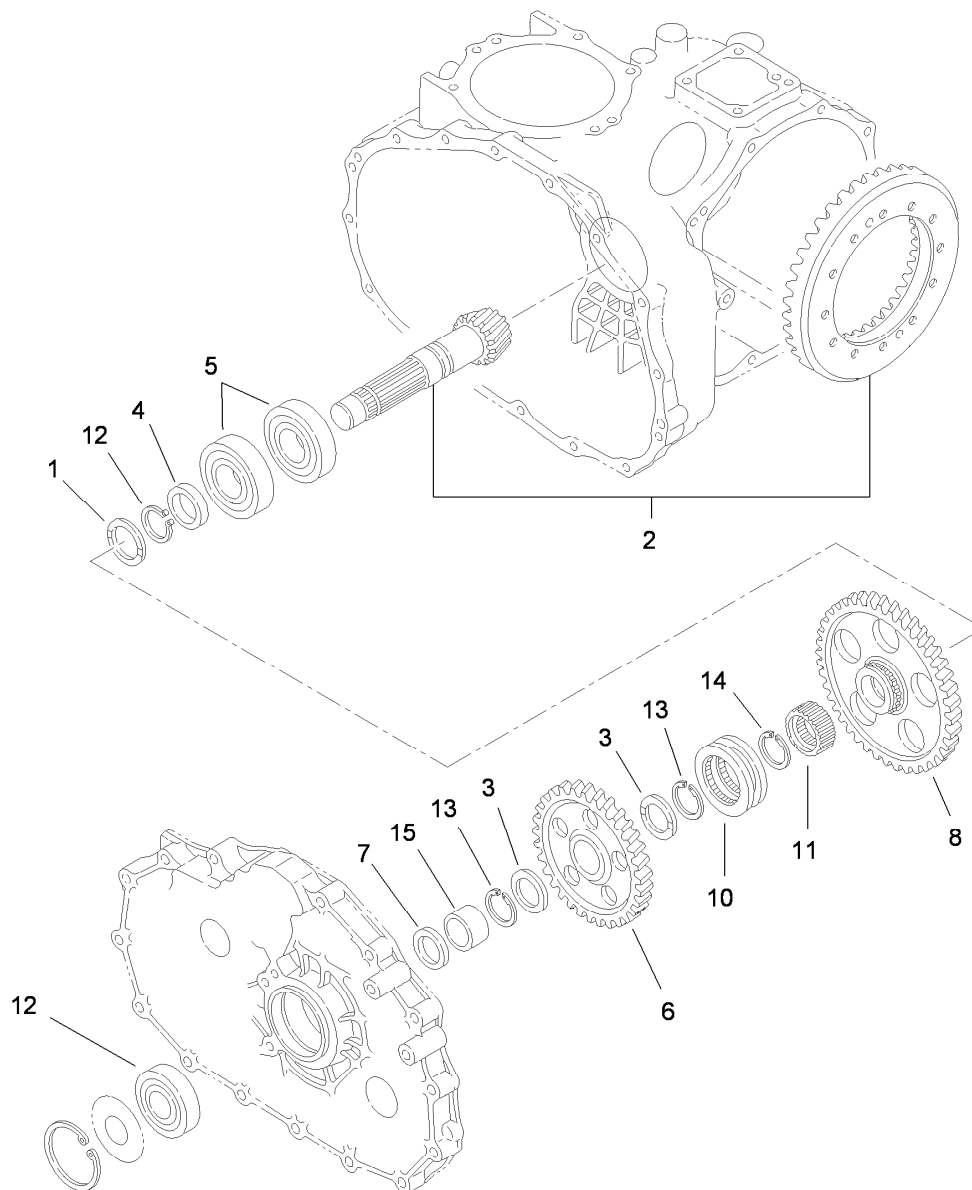
Main Shift Assembly 2 Wheel Drive Transaxle Assembly No. 115-7783

Ref.	Part Number	Qty.	Description
1	92-0698	1	Shaft-Fork
2	92-0699	1	Shaft-Fork
3	92-0700	1	Fork-Shift
4	92-0701	1	Fork-Shift
5	92-0705	1	Lock-Spindle
6	92-0729	2	Seal-Oil
7	92-0816	1	Arm-Shift
8	92-0817	1	Arm-Shift
9	92-0731	2	Spring
10	92-0732	2	Plate-Keeper
11	92-0769	2	Pin-Roll
12	92-0785	2	Ball-Steel
13	33104-016	2	Screw-HHF



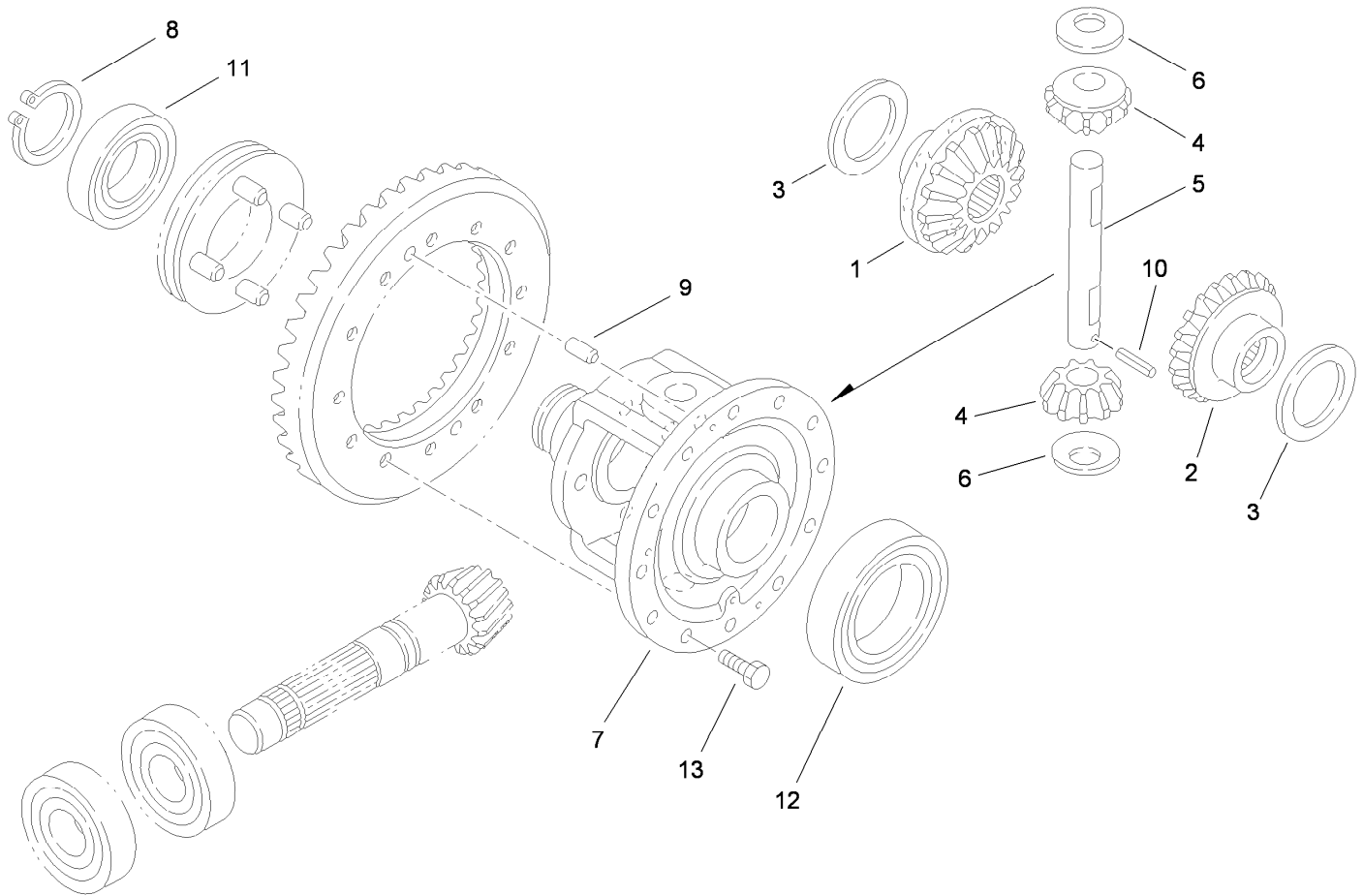
Hi-Lo Shift Assembly 2 Wheel Drive Transaxle Assembly No. 115-7783

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-0729	1	Seal-Oil
2	92-0818	1	Arm-Shift
3	92-0731	1	Spring
4	92-0708	1	Shaft-Fork
5	92-0709	1	Fork-Shift
6	92-0732	1	Plate-Keeper
7	92-0761	1	Ring-E
8	92-0785	1	Ball-Steel
9	33104-016	1	Screw-HHF



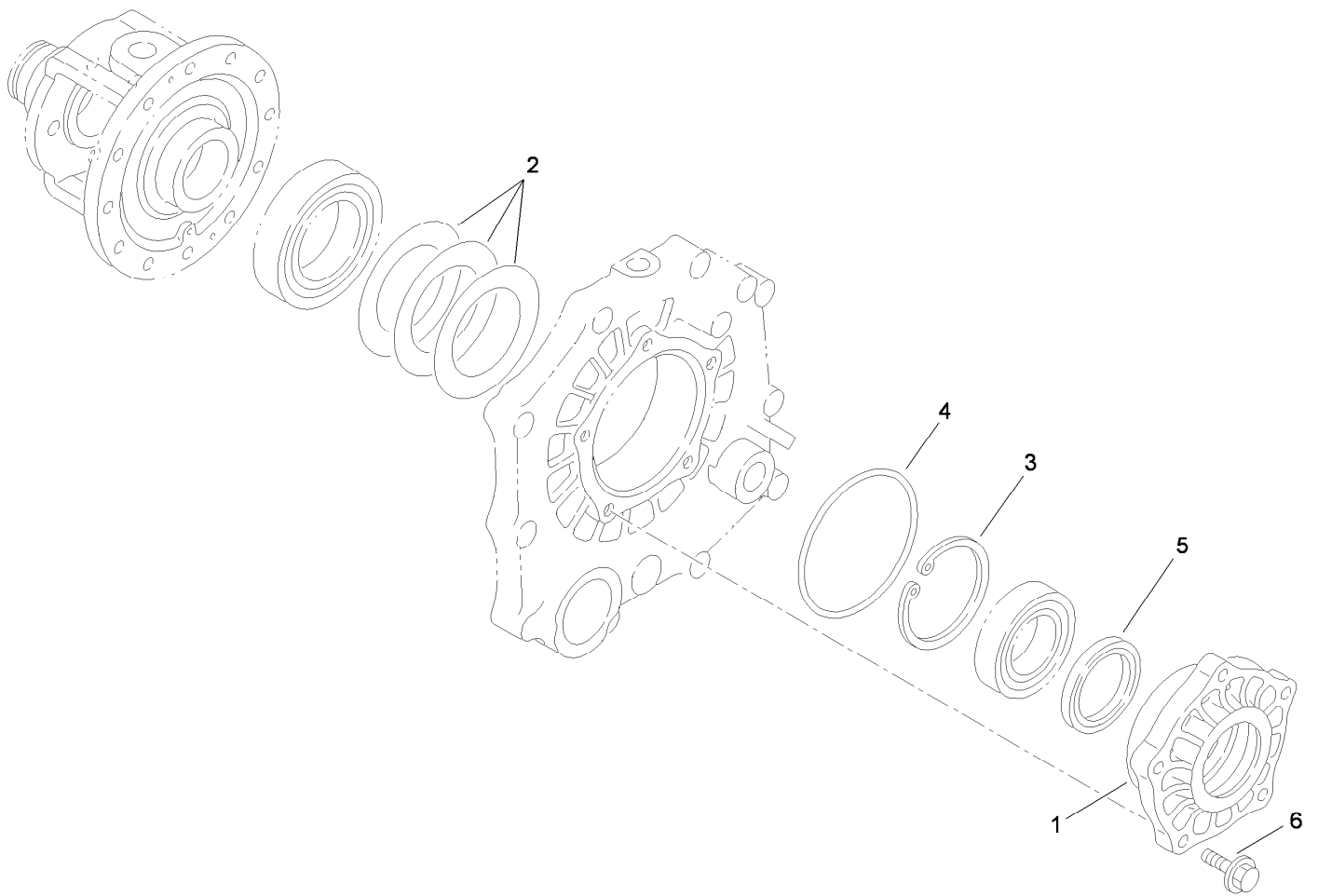
Countershaft Assembly 2 Wheel Drive Transaxle Assembly No. 115-7783

Ref.	Part Number	Qty.	Description
1	92-0741	1	Washer-Thrust
2	105-7983	1	Countershaft And Ring Gear ASM
3	92-0711	2	Washer-Thrust
4	92-0713	1	Collar
5	92-0714	2	Bearing
6	92-0715	1	Gear-Countershaft
7	92-0716	1	Collar
8	92-0717	1	Gear-Countershaft
10	92-0718	1	Shifter
11	105-7986	1	Collar-Spline
12	92-0712	1	Bearing-Ball
13	105-7987	2	Ring-Snap
14	92-0755	1	Ring-Snap
15	92-0783	1	Race-Inner



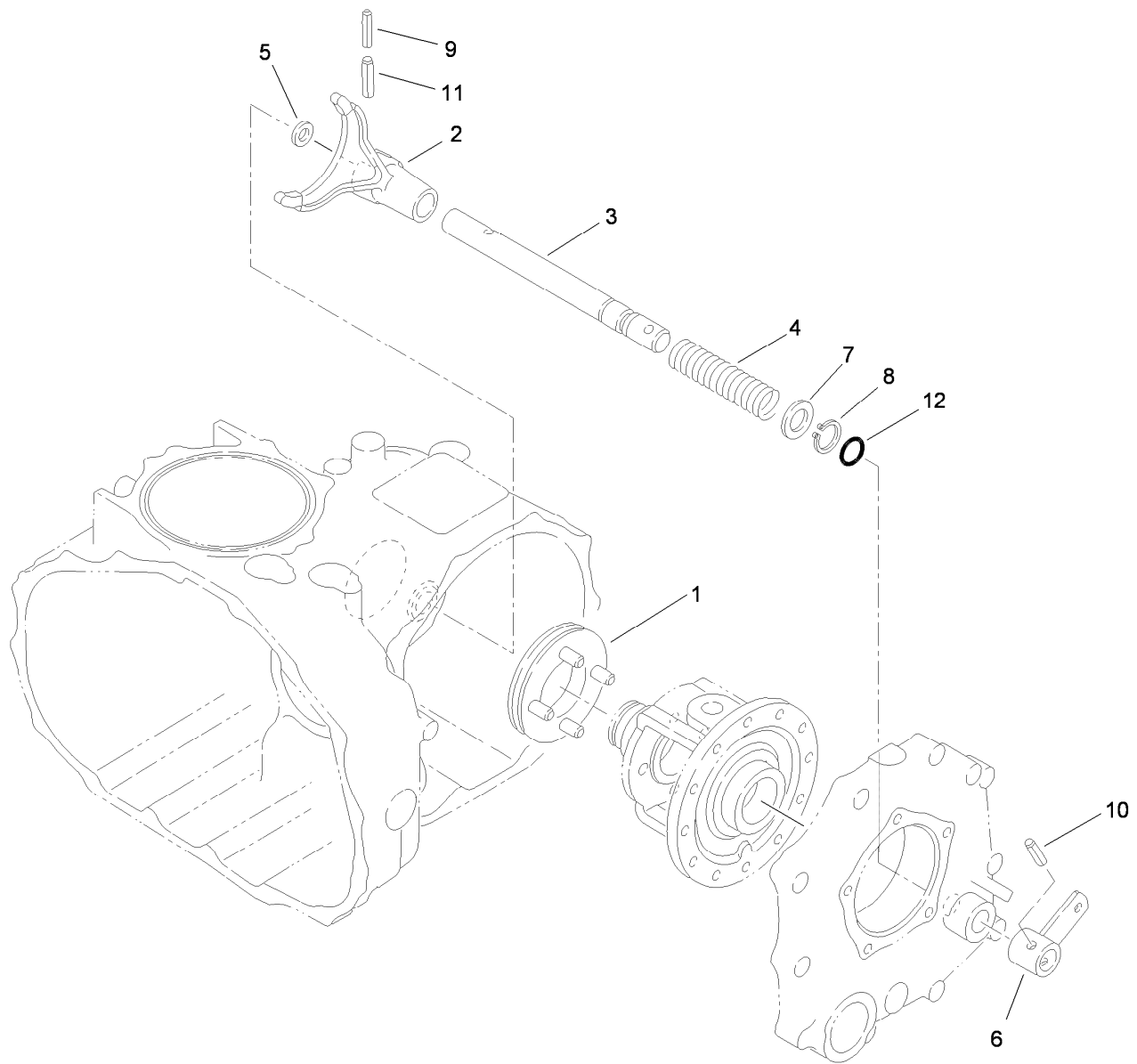
Differential Gear Assembly 2 Wheel Drive Transaxle Assembly No. 115-7783

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-0745	1	Gear-Side, LH
2	92-0746	1	Gear-Side, RH
3	92-0747	2	Side-Gear, Left Inner
4	92-0748	2	Pinion-Differential
5	92-0749	1	Shaft-Pinion
6	92-0750	2	Washer
7	92-0720	1	Case-Differential
8	92-0756	1	Ring-Snap
9	92-0765	2	Pin-Parallel
10	92-0768	1	Pin-Roll, Spring
11	92-0775	1	Bearing
12	92-0776	1	Bearing
13	92-0803	12	Bolt



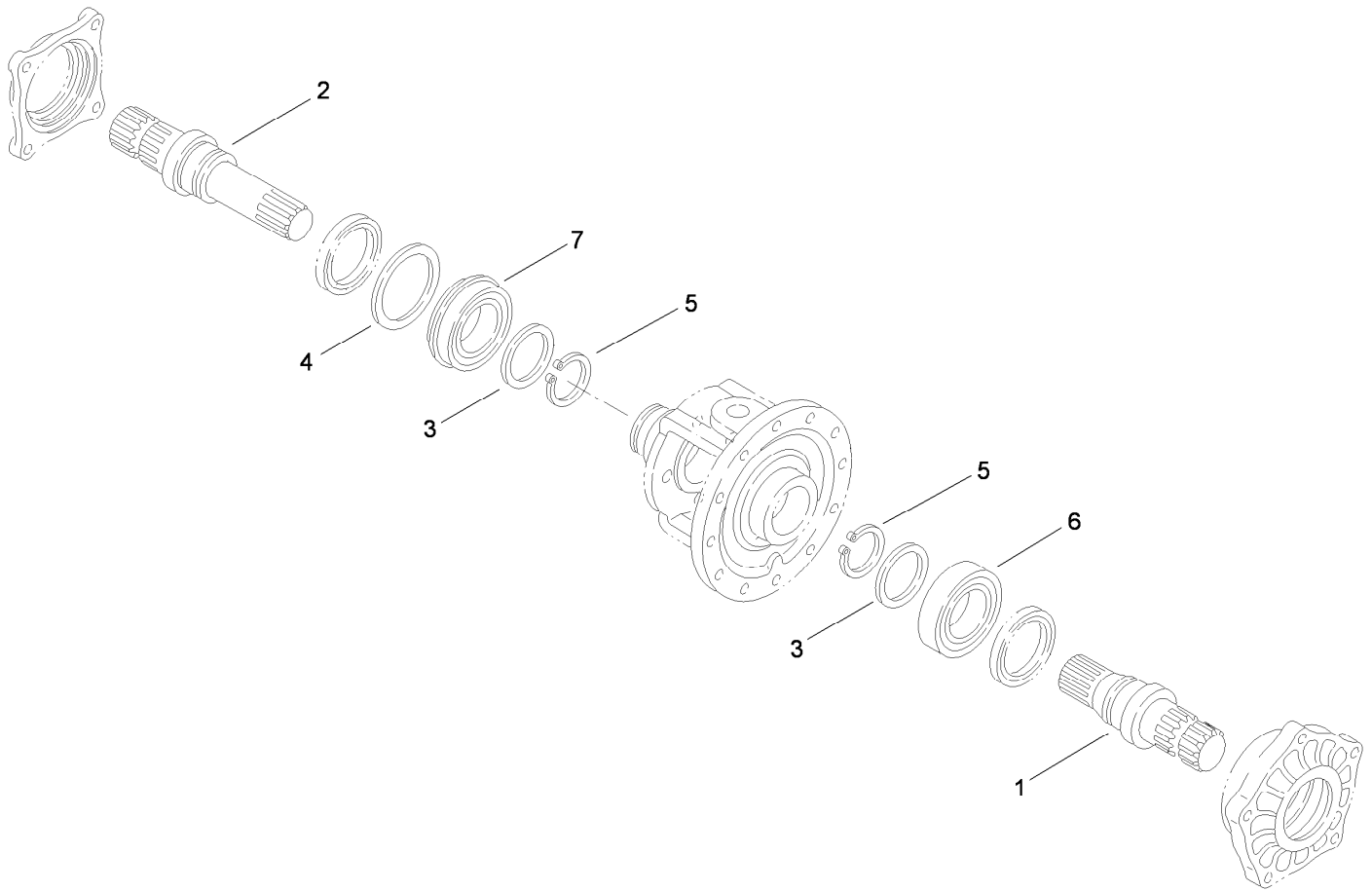
Differential Carrier Assembly 2 Wheel Drive Transaxle Assembly No. 115-7783

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-0654	1	Carrier-Differential
2	92-0809	1	Set-Shim
3	92-0760	1	Ring-Snap
4	92-0789	1	O-Ring
5	92-0793	1	Seal-Oil
6	33104-030	5	Screw-HHF



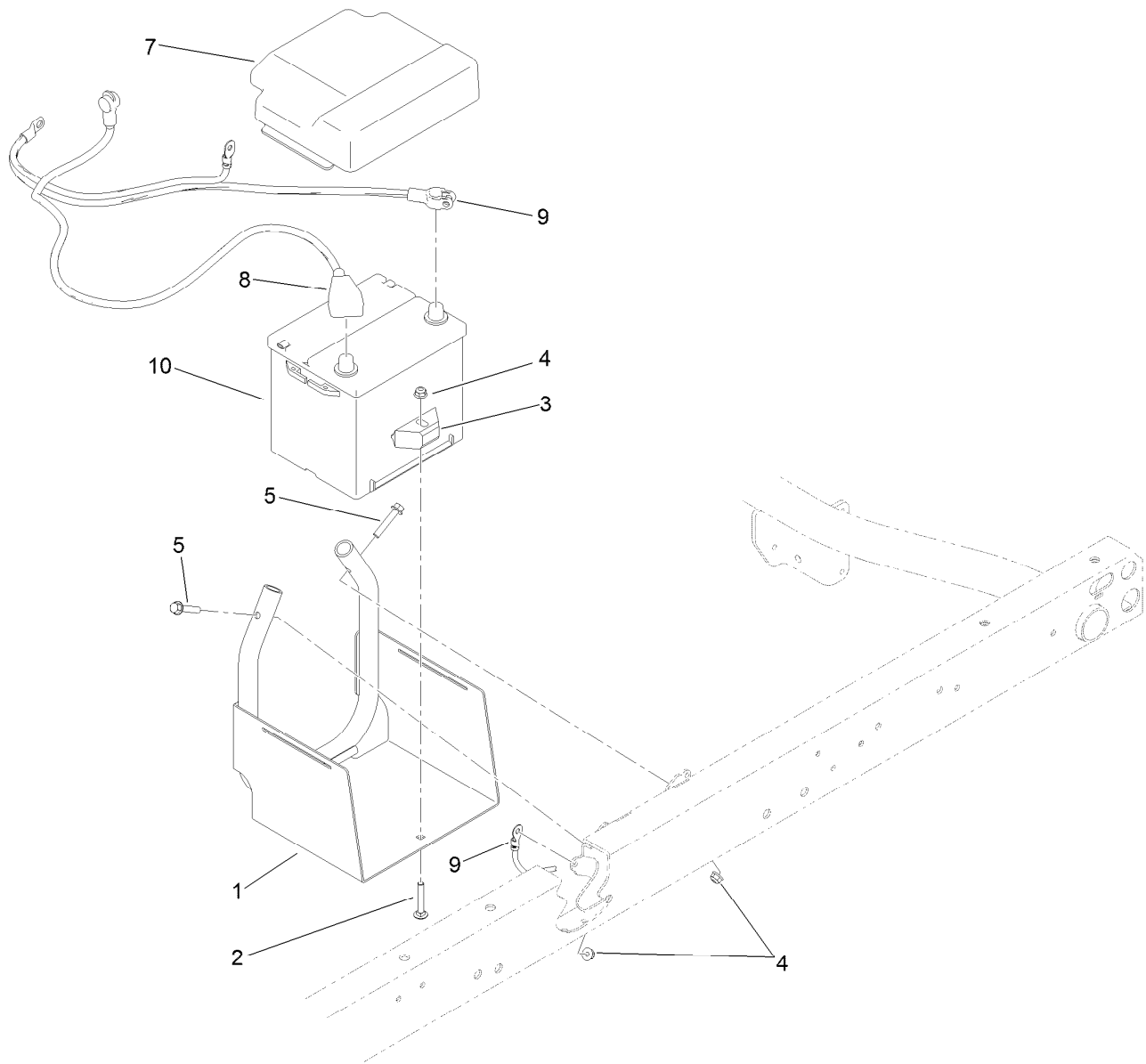
Differential Lock Assembly 2 Wheel Drive Transaxle Assembly No. 115-7783

Ref.	Part Number	Qty.	Description
1	92-0730	1	Slider-Differential, Lock
2	92-0721	1	Fork-Lock, Differential
3	92-0722	1	Shaft-Fork, Lock Differential
4	92-0723	1	Spring-Lock, Differential
5	92-0744	1	Washer
6	92-0724	1	Arm-Lock, Differential
7	92-0733	1	Washer
8	92-0753	1	Ring-Snap
9	92-0768	1	Pin-Roll, Spring
10	92-0770	1	Pin-Roll, Spring
11	92-0771	1	Pin-Roll, Spring
12	92-0787	1	O-Ring



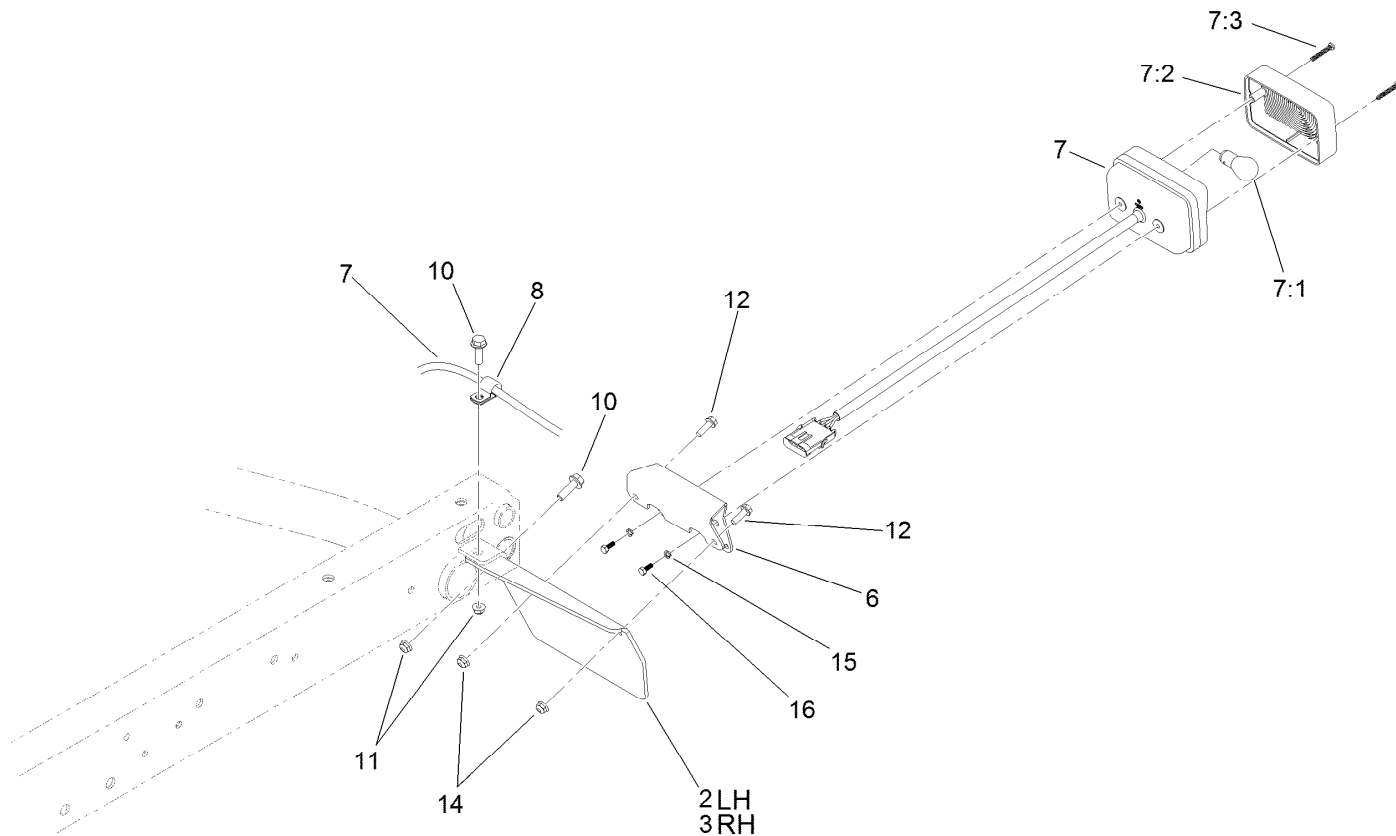
Axle Shaft Assembly 2 Wheel Drive Transaxle Assembly No. 115-7783

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-0725	1	Shaft-Axle, Left
2	92-0726	1	Shaft-Axle, Right
3	92-0727	2	Washer
4	92-0728	1	Washer
5	92-0756	2	Ring-Snap
6	92-0775	1	Bearing
7	92-0780	1	Bearing



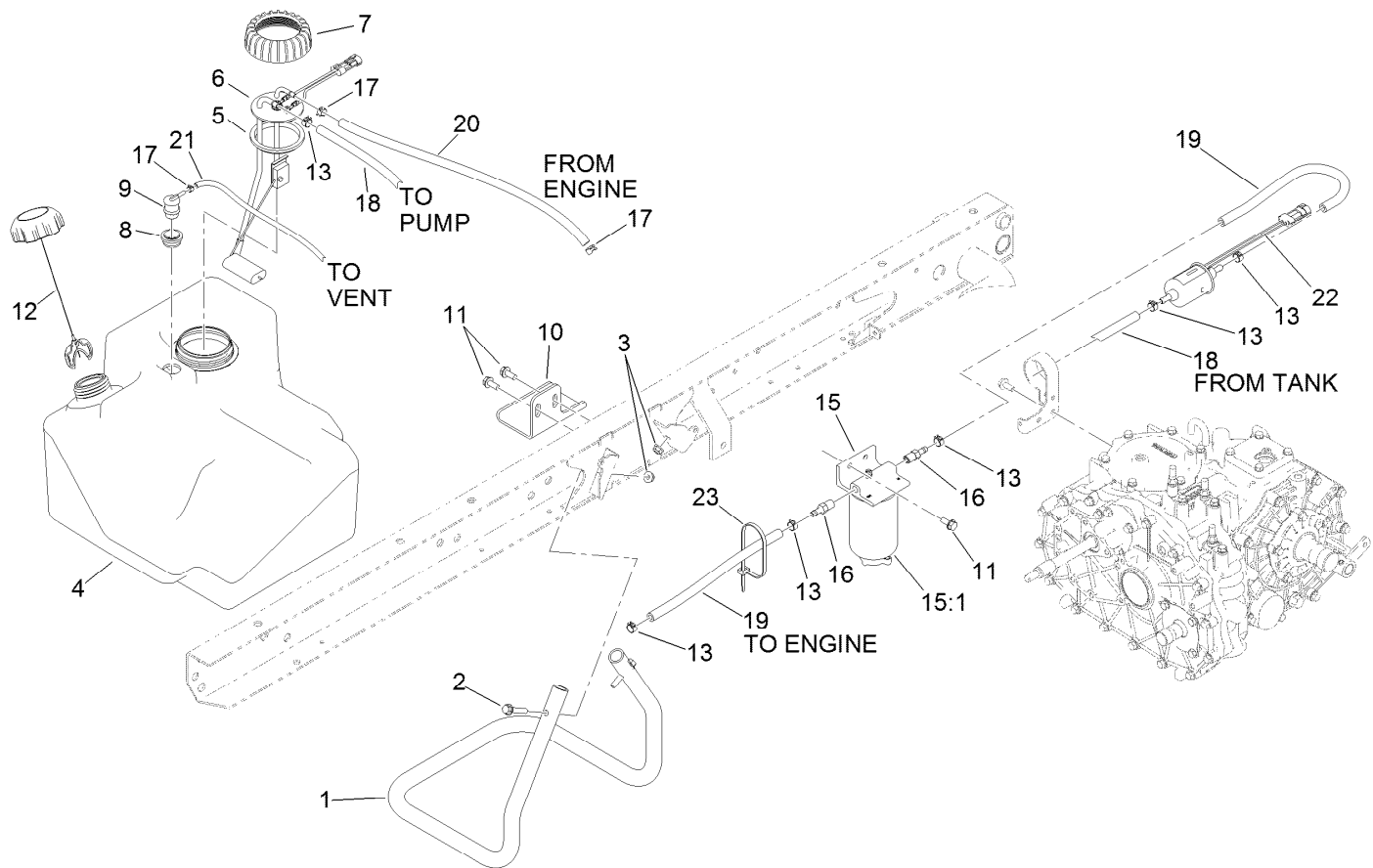
Battery Assembly

Ref.	Part Number	Qty.	Description
1	115-2237-03	1	Tray-Battery
2	3230-6	1	Bolt-CARR
3	66-2490	1	Retainer-Battery
4	104-8300	3	Nut-HF, NI
5	94-5780	2	Screw-HWH
7	119-9496	1	Cover-Battery
8	122-0204	1	Cable-Battery, Positive
9	122-0120	1	Cable-Battery, Negative
10	106-5187	1	Battery-Dry



Tail Light and Fender Assembly

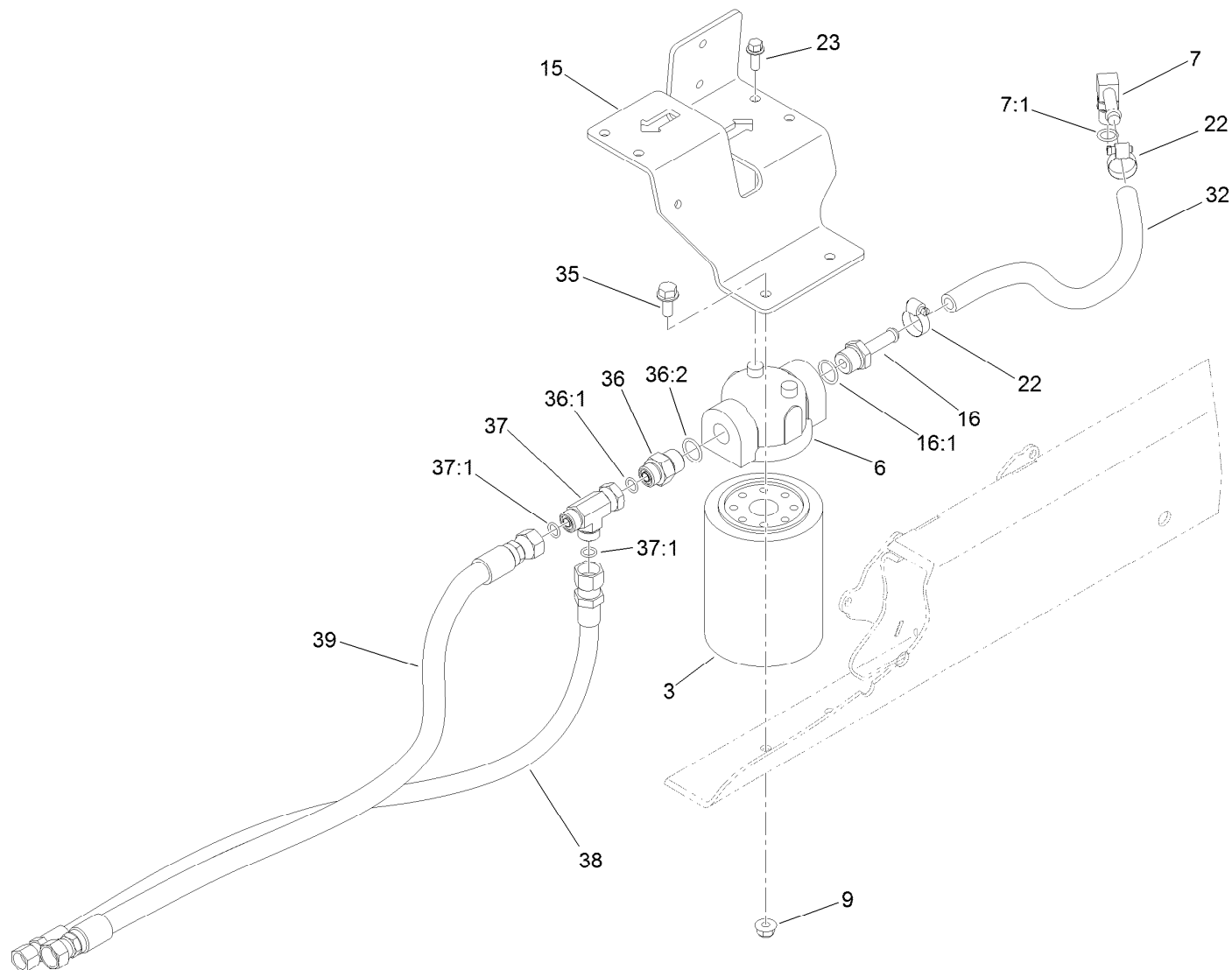
Ref.	Part Number	Qty.	Description
2	93-8943-03	1	Bracket-Fender, Rear (LH)
3	93-8944-03	1	Bracket-Fender, Rear (RH)
6	121-6269-03	2	Bracket-Light, Tail
7	120-4820	2	Light-Tail, Brake
7:1	115-7858	1	Bulb-7528
7:2	121-6271	1	Lens-Light, Tail
7:3	121-6272	2	Screw-PPH
8	2412-93	2	Clamp-R
10	3234-17	4	Screw-HHF
11	104-8300	4	Nut-HF, NI
12	32105-15	4	Screw-HWH
14	104-7201	4	Nut-HF
15	43-5920	4	Washer-Lock, Spring
16	121-6320	4	Screw-HH



Fuel System Assembly

Ref.	Part Number	Qty.	Description
1	115-7767-03	1	Tube-Support
2	94-5780	2	Screw-HWH
3	104-8300	2	Nut-HF, NI
4	119-0735	1	Tank-Fuel
5	115-2163	1	Gasket-Pump, Fuel
6	114-8348	1	Sender-Fuel
7	115-2162	1	Cap-Pump, Fuel
8	114-0284	1	Grommet
9	114-0285	1	Valve-Rollover
10	114-8404	1	Plate-Retainer
11	32144-11	4	Screw-HWH
12	115-7789	1	Cap-Fuel, Diesel

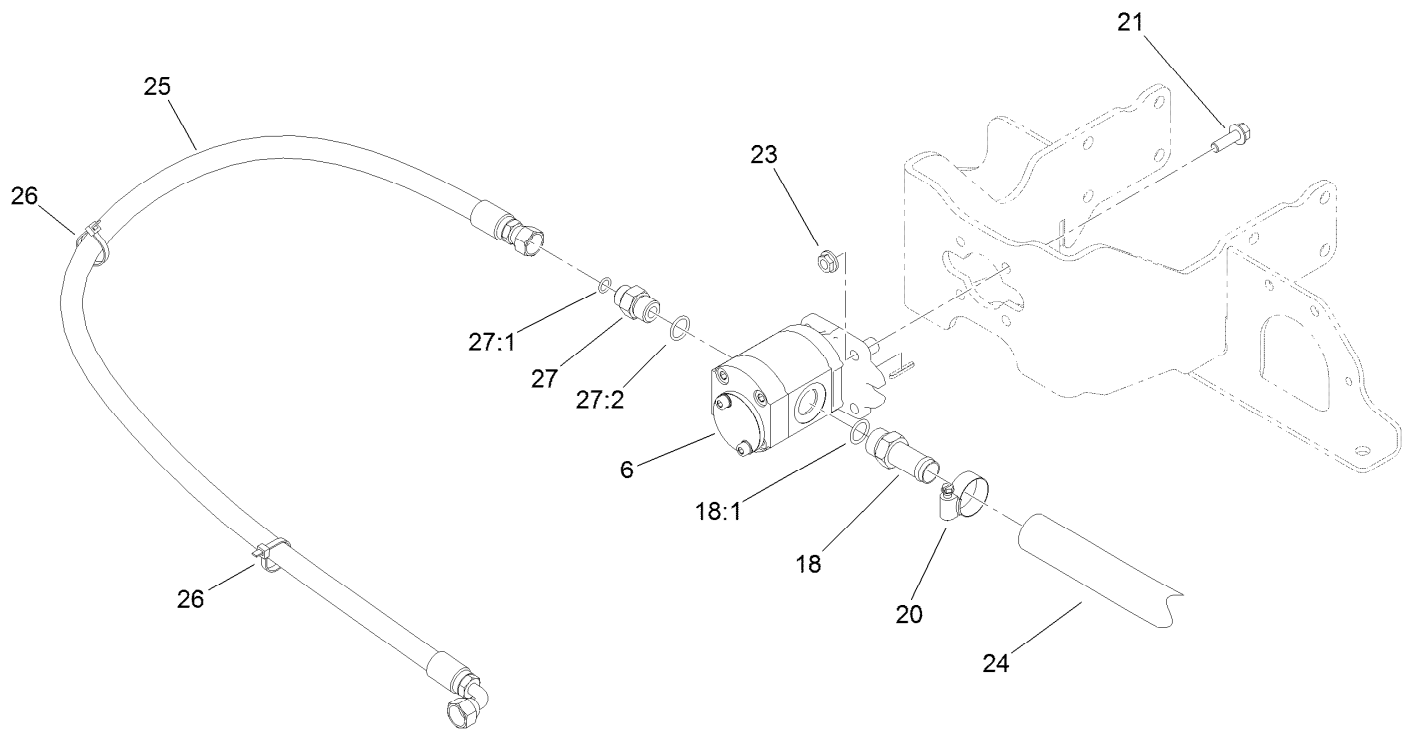
Ref.	Part Number	Qty.	Description
13	92-2379	6	Clamp-Hose
15	110-9044	1	Separator-Filter
15:1	110-9049	1	Filter-Spin On
16	353-783	2	Fitting-STR
17	2412-146	3	Clamp-Hose
18	114-8206	1	Hose-Fuel
19	110-4101	2	Hose-Fuel
20	120-5022	1	Hose-Fuel
21	110-8255	1	Hose-Fuel
22	110-8806	1	Pump-Fuel
23	3290-379	1	Tie-Cable



Hydraulic Filter Assembly

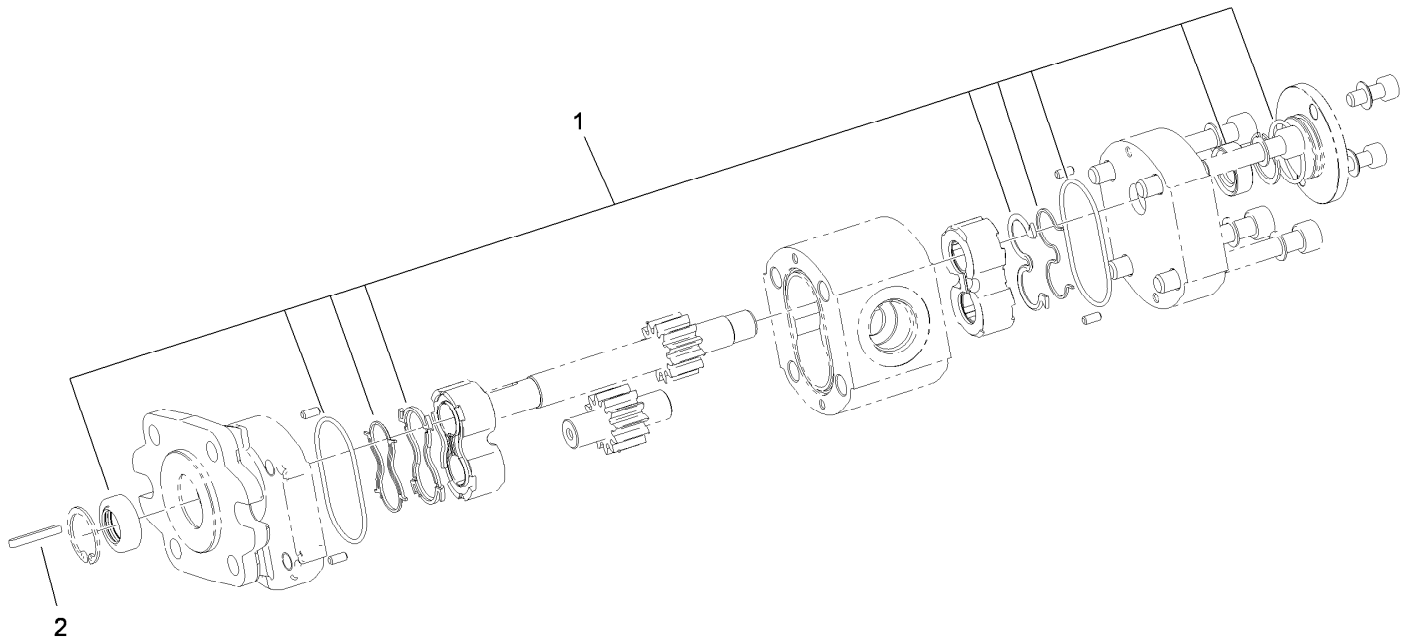
Ref.	Part Number	Qty.	Description
3	54-0110	1	Filter-Oil, Transmission
6	87-8780	1	Head-Filter
7	100-4887	1	Fitting-Elbow, 90
7:1	237-42	1	O-Ring
9	104-8300	2	Nut-HF, NI
15	115-2168-03	1	Bracket-Filter
16	115-2231	1	Fitting-STR
16:1	237-79	1	O-Ring
22	2412-36	2	Clamp-Hose
23	3234-4	4	Screw-HHF

Ref.	Part Number	Qty.	Description
32	115-2228	1	Hose-HYD
35	3234-5	2	Screw-HHF
36	340-3	1	Fitting-Straight
36:1	237-22	1	O-Ring
36:2	237-79	1	O-Ring
37	340-115	1	Fitting-Tee, Swivel Nut
37:1	237-22	2	O-Ring
38	105-5408	1	Hose-HYD
39	105-0018	1	Hose-HYD



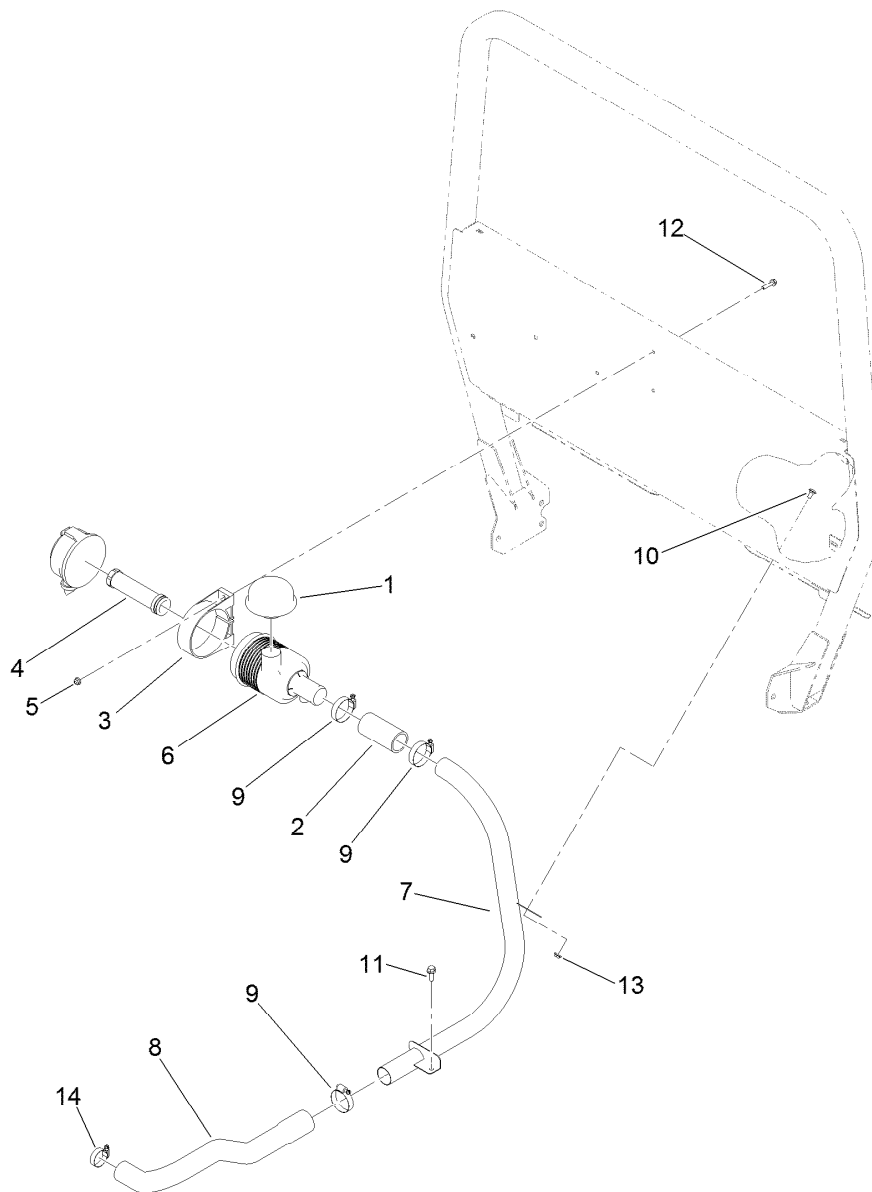
Hydraulic Pump Assembly

Ref.	Part Number	Qty.	Description
6	114-8302	1	HYD Pump ASM
18	354-136	1	Fitting-STR
18:1	237-80	1	O-Ring
20	2412-129	2	Clamp-Hose
21	3234-17	4	Screw-HHF
23	32128-20	4	Nut-HF
24	87-3670	1	Hose-Suction
25	121-6283	1	Hose-HYD
26	3290-379	2	Tie-Cable
27	340-3	1	Fitting-Straight
27:1	237-22	1	O-Ring
27:2	237-79	1	O-Ring



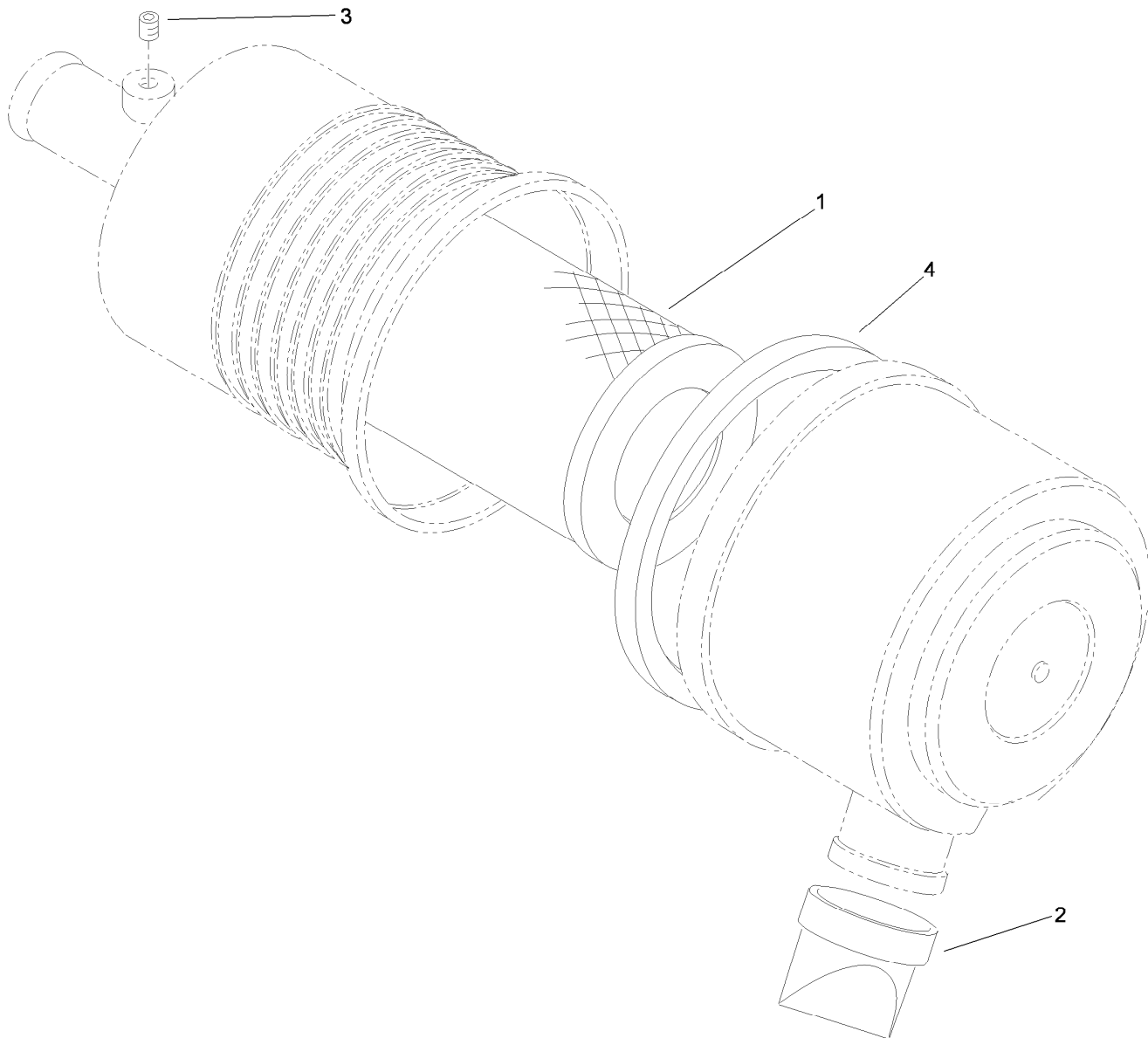
Hydraulic Gear Pump Assembly No. 114-8302

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-8696	1	Seal Kit
2	115-7855	1	Key-Square



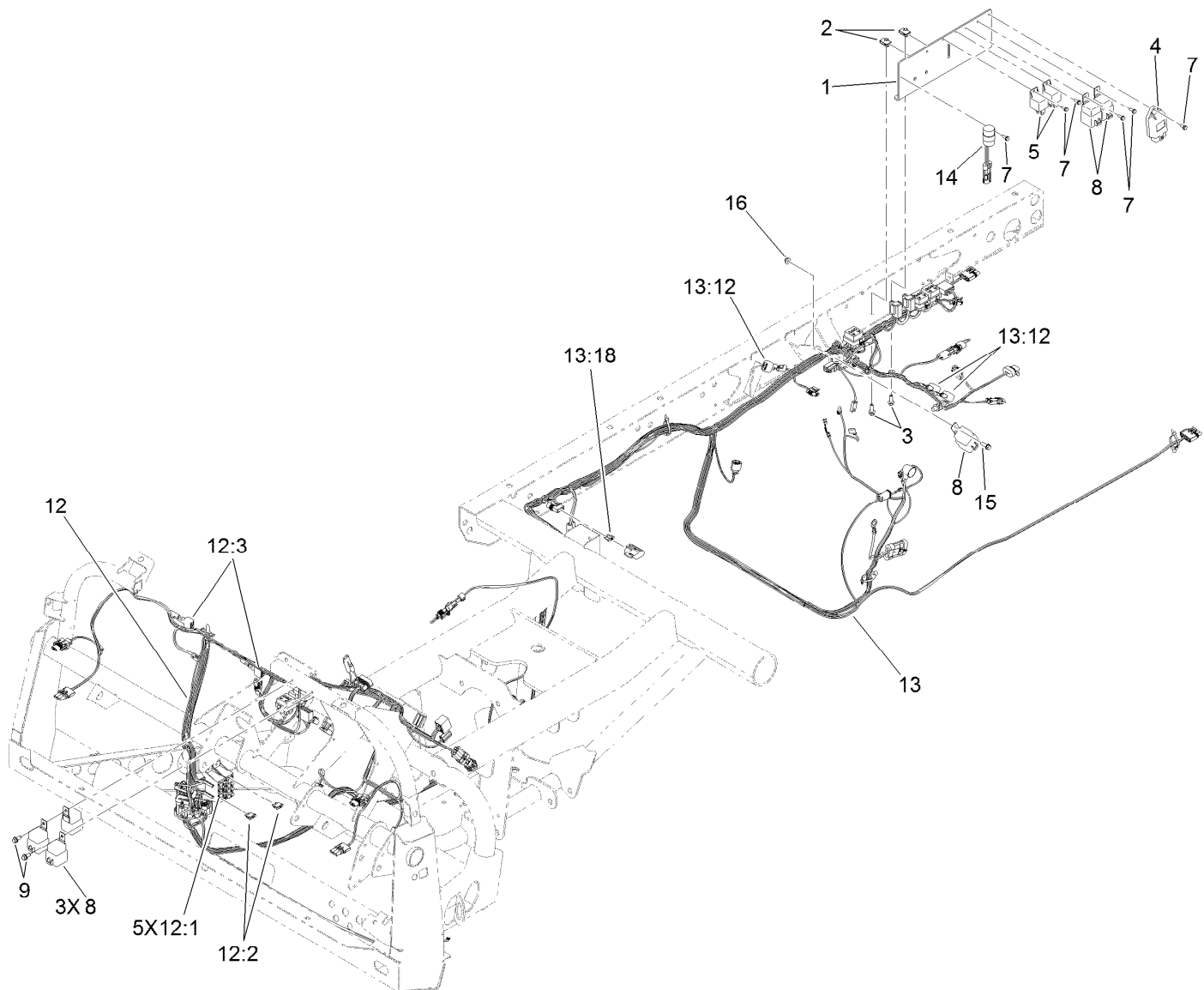
Air Cleaner Assembly

Ref.	Part Number	Qty.	Description
1	46-7510	1	Hood-Inlet, Air
2	93-6724	1	Hose-Intake
3	95-5806	1	Bracket-Mounting, Air Cleaner
4	98-2982	1	Filter-Element, Safety
5	104-8300	2	Nut-HF, NI
6	106-2416	1	Air Cleaner ASM
7	119-9705-03	1	Tube-Filter, High
8	121-6298	1	Hose-Air Intake, Diesel
9	2412-92	3	Clamp-Hose
10	3230-18	1	Screw-CARR
11	3234-11	1	Screw-HHF
12	3234-36	2	Screw-HHF
13	32128-20	1	Nut-HF
14	2412-3	1	Clamp-Hose



Air Cleaner Assembly No. 106-2416

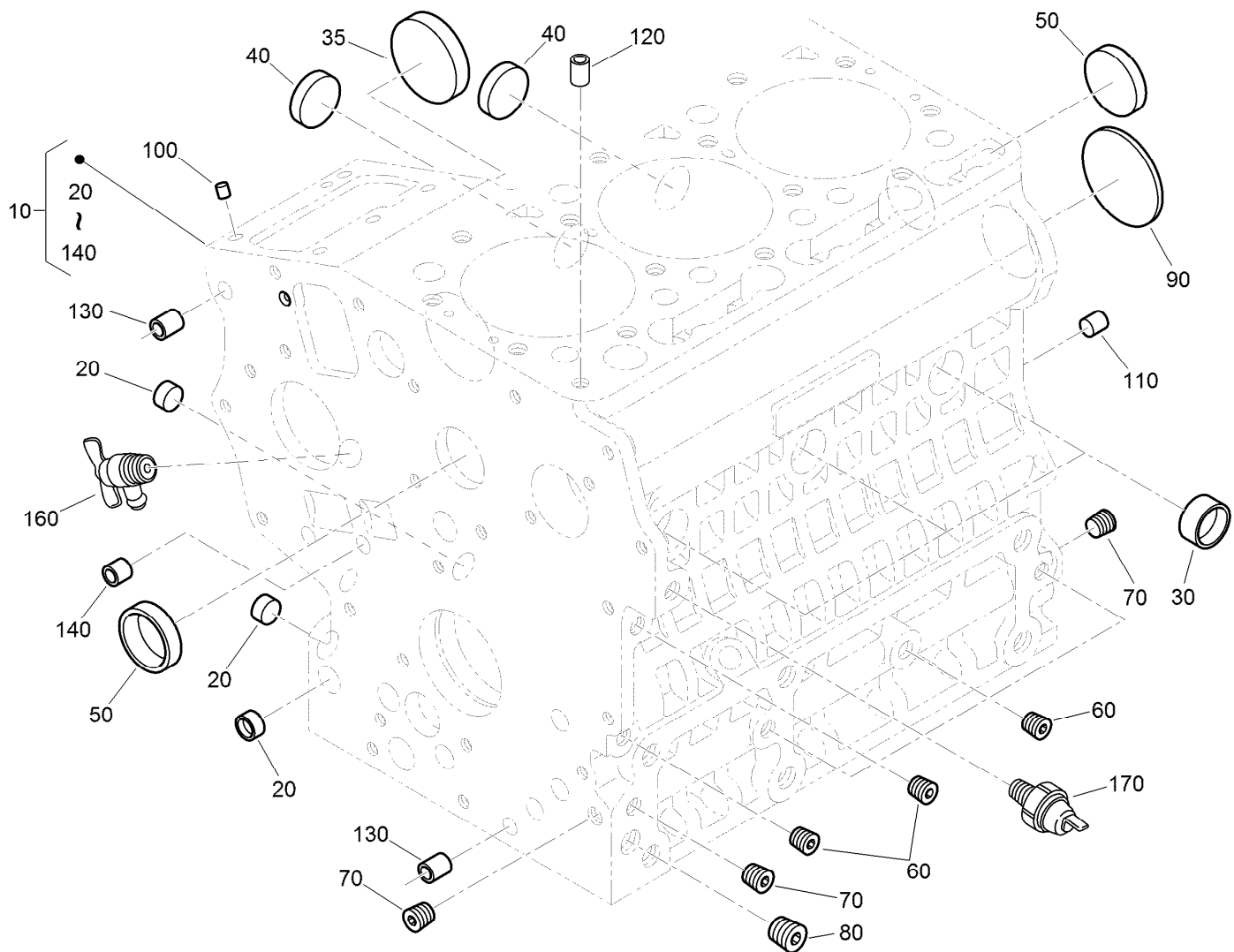
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	108-3811	1	Filter-Air
2	104-0498	1	Valve-Vacuator
3	285-17	1	Plug-Pipe
4	106-6748	1	Gasket



Front and Rear Wire Harness Assembly

Ref.	Part Number	Qty.	Description
1	115-2225	1	Bracket-Relay
2	107069	2	Clip
3	3234-4	2	Screw-HHF
4	98-7611	1	Controller-Glow
5	99-7435	2	Relay
7	32144-112	6	Screw-HWH
8	99-7430	6	Relay-Mini
9	32144-10	2	Screw-HWH
12	120-5040	1	Harness-Wire, Front

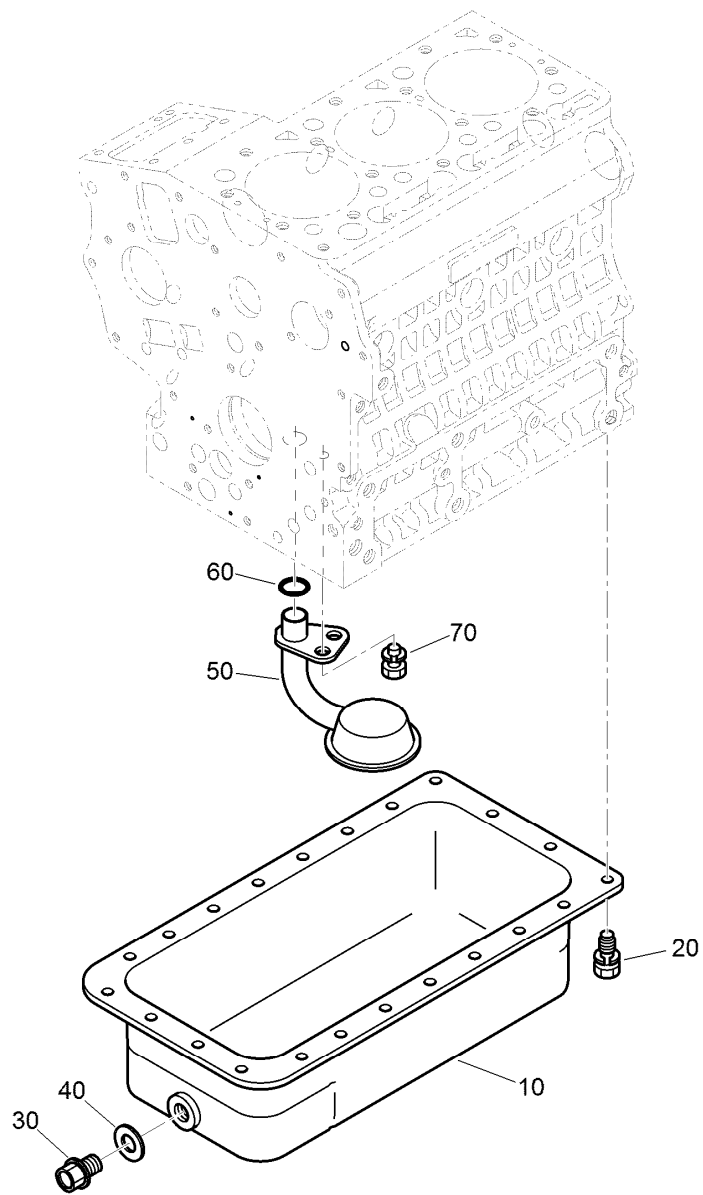
Ref.	Part Number	Qty.	Description
12:1	218-578	5	Fuse-Blade, 10 Amp
12:2	109355	2	Fuse-Blade, 15 Amp
12:3	100-4918	2	Diode
13	121-6594	1	Harness-Wire, Rear
13:12	100-4918	3	Diode
13:18	109103	1	Fuse-Blade, 30 Amp
14	115-8133	1	Timer-Delay
15	32105-15	1	Screw-HWH
16	104-7201	1	Nut-HF



Crankcase Assembly

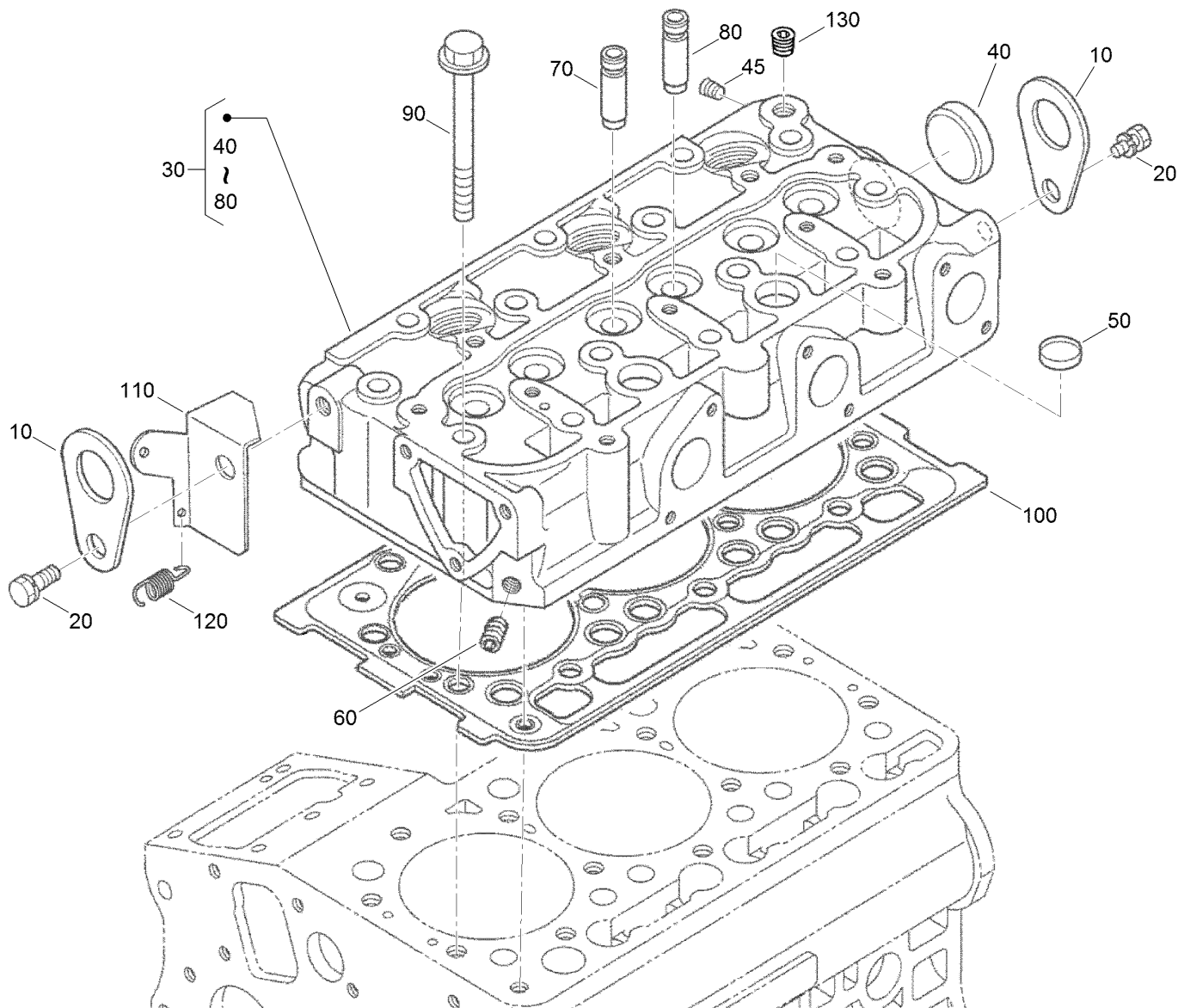
Ref.	Part Number	Qty.	Description
10	130-1486	1	Crankcase ASM
20	100-2019	3	Cap-Sealing
30	100-2020	3	Cap-Sealing
35	110-3702	2	Cap-Sealing
40	98-9398	2	Cap-Sealing
50	98-9687	5	Plug
60	98-7487	3	Plug
70	98-7488	1	Plug
80	100-1851	1	Plug-Expansion

Ref.	Part Number	Qty.	Description
90	98-9375	2	Pin-Straight
100	98-9377	2	Pin-Straight
110	98-7506	1	Pin-Pipe
120	100-2051	2	Pin-Pipe
130	100-2051	2	Pin-Pipe
140	100-1991	1	Cover-Fuel, Camshaft
160	120-3121	1	Draincock ASM
170	98-9416	1	Switch-Oil



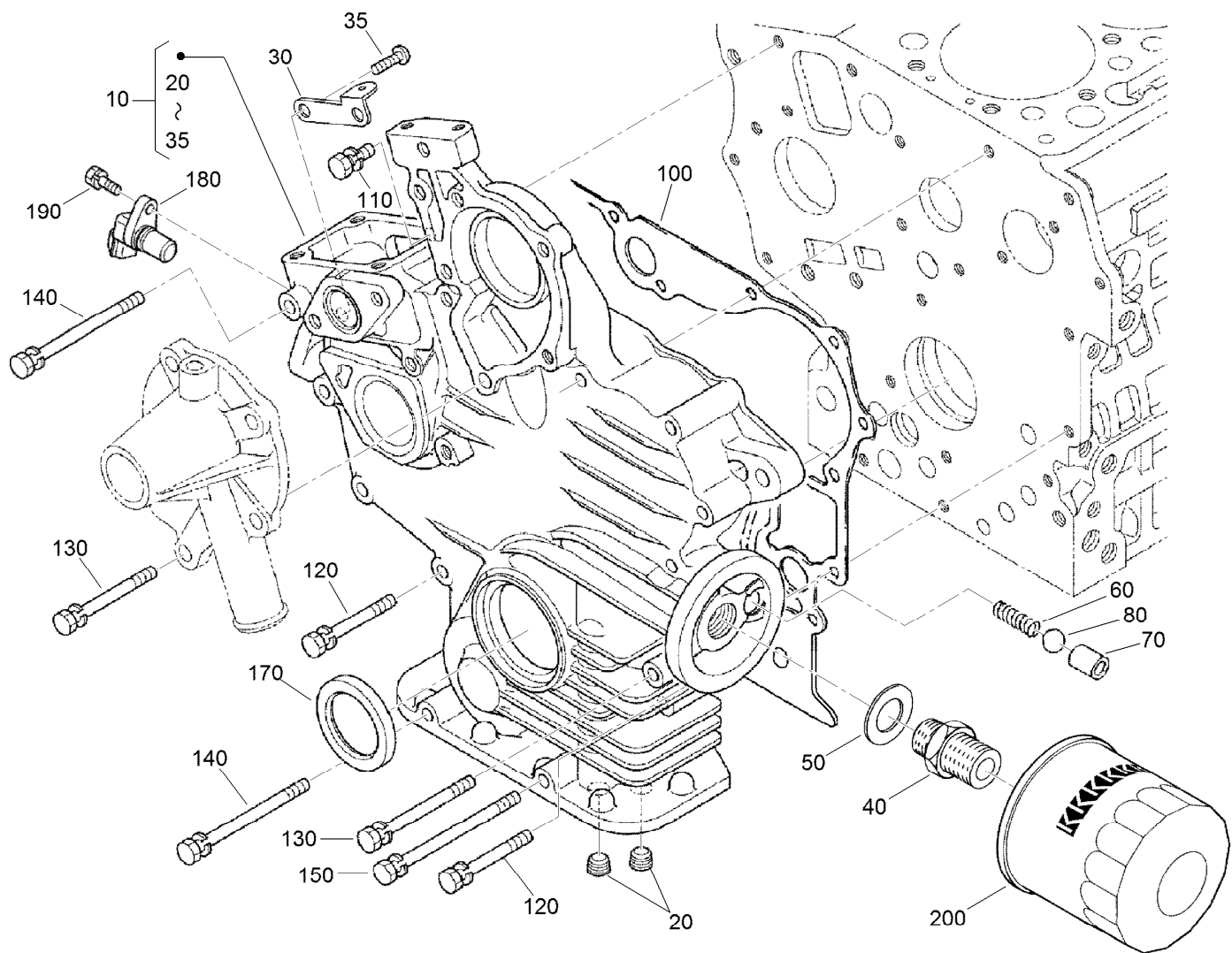
Oil Pan Assembly

Ref.	Part Number	Qty.	Description
10	125-9056	1	Oil Pan ASM
20	98-9350	22	Bolt
30	114-8151	1	Plug-Drain
40	98-7524	1	Gasket
50	125-9052	1	Tube-Pick Up, Oil
60	105-3776	1	O-Ring
70	100-9195	1	Bolt



Cylinder Head Assembly

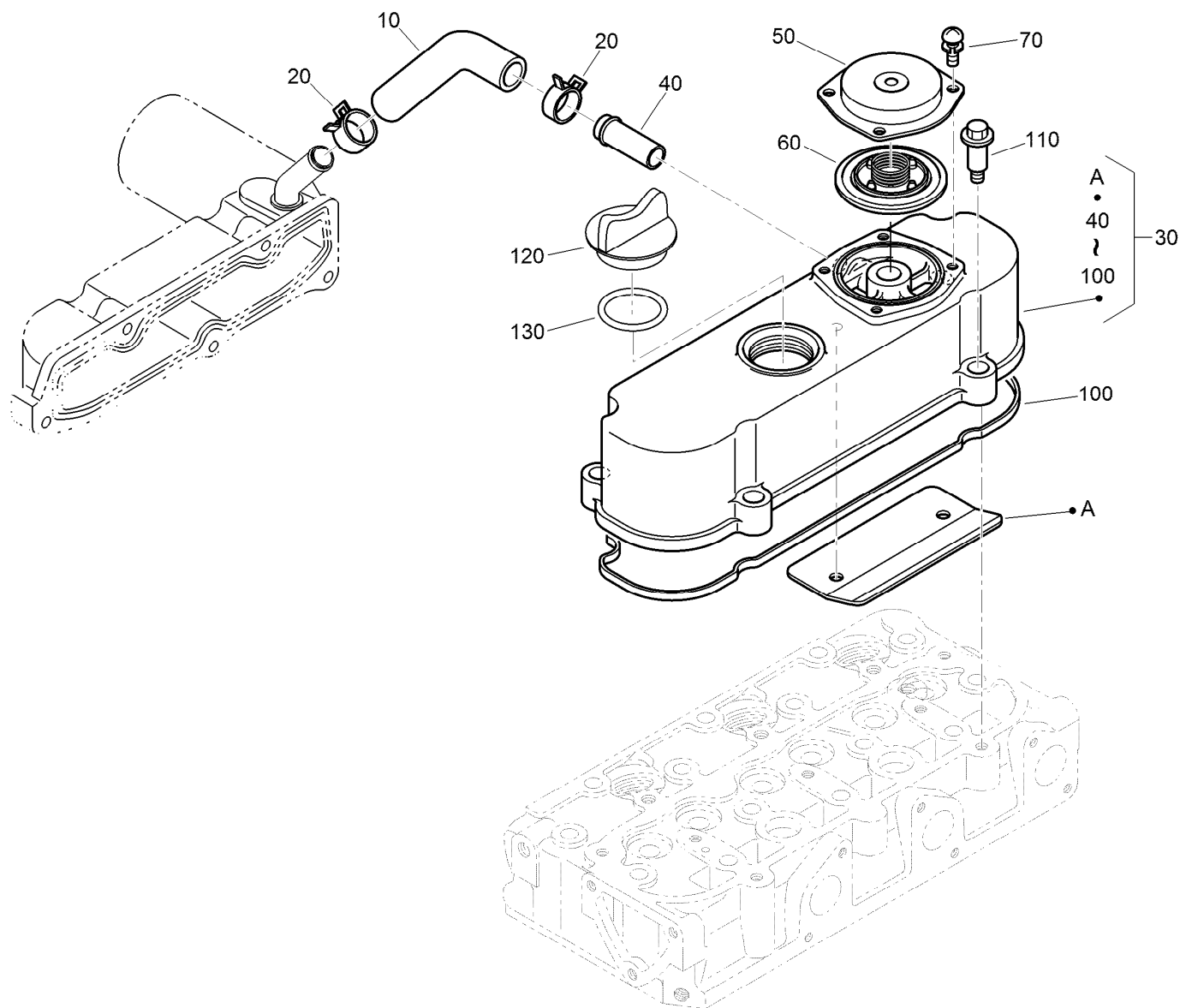
Ref.	Part Number	Qty.	Description
10	98-7531	2	Hook-Engine
20	98-7526	2	Bolt
30	130-1533	1	Cylinder Head ASM
40	105-3705	1	Cap-Sealing
45	125-9062	1	Plug
50	98-9389	2	Cap-Sealing
60	98-9687	1	Plug
70	100-1882	3	Guide-Valve, Inlet
80	100-1883	3	Guide-Valve, Exhaust
90	100-1820	14	Bolt-Head, Cylinder
100	112-2520	1	Gasket-Head, Cylinder
110	121-3810	1	Stay
120	121-3820	1	Spring-Return
130	98-9444	1	Plug



Gear Case and Oil Filter Cartridge Assembly

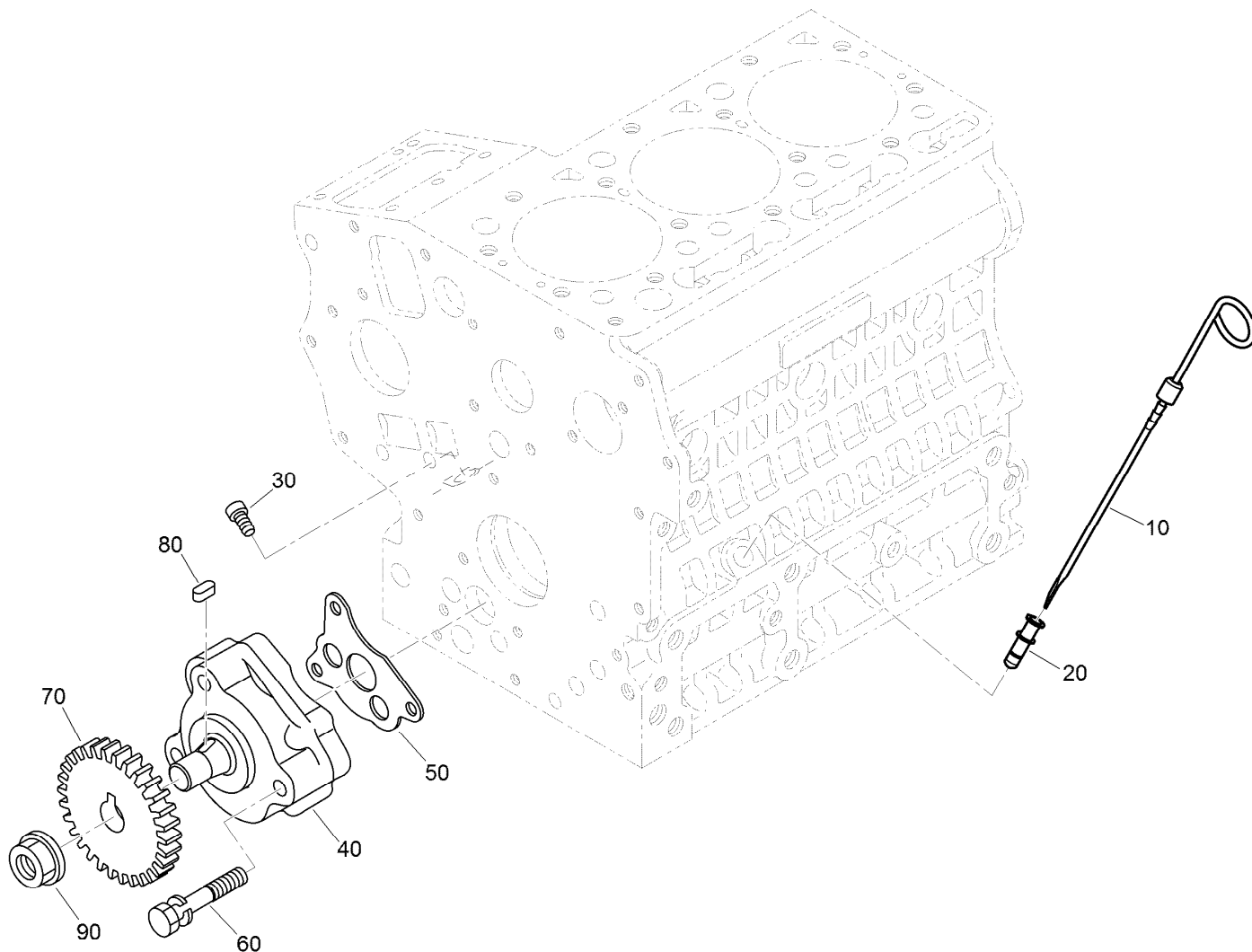
Ref.	Part Number	Qty.	Description
10	125-9057	1	Gear Case ASM
20	98-7488	2	Plug
30	110-3708	1	Stay-Spring, Start
35	100-2040	2	Screw
40	98-9388	1	Joint-Pipe
50	100-1926	1	Washer-Plain
60	100-2004	1	Spring
70	100-1894	1	Seat-Valve
80	100-1792	1	Ball
100	117-0327	1	Gasket-Case, Gear

Ref.	Part Number	Qty.	Description
110	127-0403	1	Bolt-Flange
120	125-9063	9	Bolt-Sems
130	100-1922	2	Bolt
140	98-9357	2	Bolt
150	110-3710	1	Bolt
170	120-7852	1	Seal-Oil
180	125-9058	1	Sensor-Revolution
190	98-7692	1	Bolt
200	115-8189	1	Filter-Oil, Engine



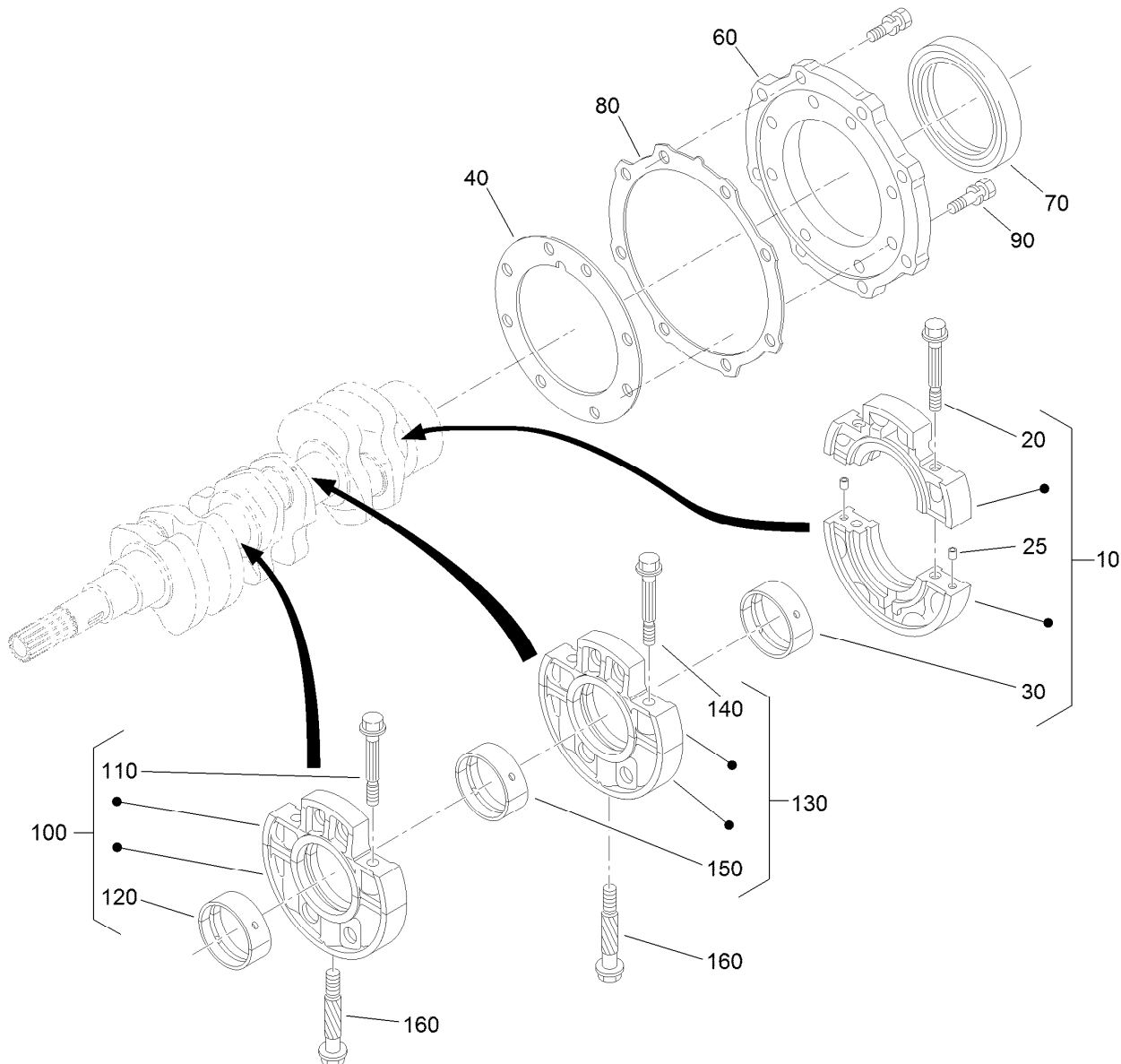
Cylinder Head Cover Assembly

Ref.	Part Number	Qty.	Description
10	120-3139	1	Tube-Breather
20	110-3712	2	Clamp-Hose
30	112-8332	1	Cylinder Head Cover ASM
40	98-9580	1	Pipe-Return, Water
50	110-3714	1	Cover-Breather
60	110-3715	1	Valve-Breather
70	98-9364	4	Screw (With Washer)
100	112-2521	1	Gasket-Cover, Head
110	108-7063	4	Bolt
120	107-9075	1	Plug-Filler, Oil
130	99-3446	1	O-Ring



Oil Pump and Dipstick Assembly

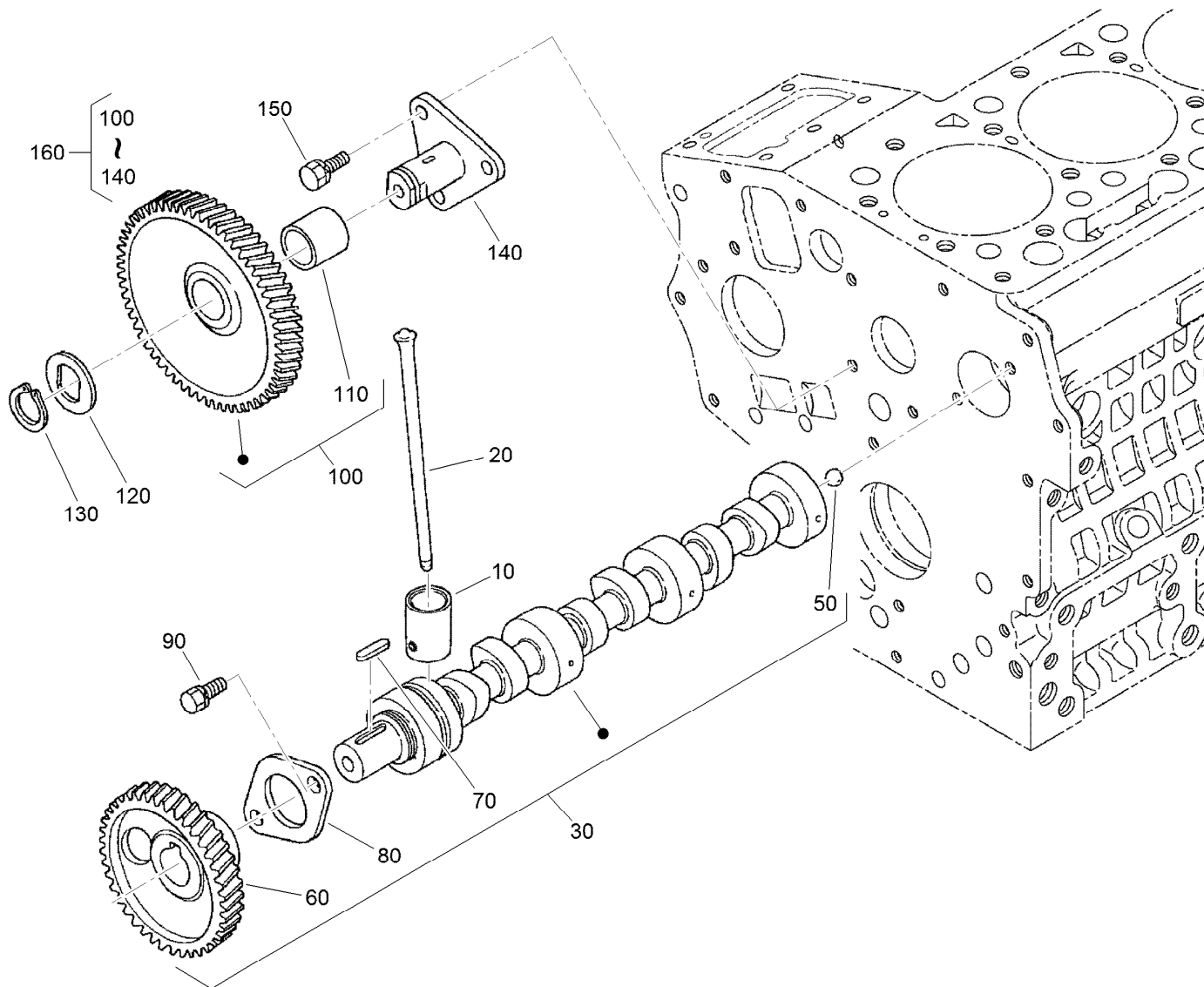
Ref.	Part Number	Qty.	Description
10	110-3719	1	Gauge-Oil
20	105-4580	1	Guide-Gauge, Oil
30	110-3720	1	Plug-Gauge, Oil
40	100-2002	1	Oil Pump ASM
50	100-2003	1	Gasket-Pump, Oil
60	100-1923	3	Bolt
70	130-1419	1	Gear-Drive, Oil Pump
80	98-7658	1	Key-Feather
90	100-1779	1	Nut-Flange



Main Bearing Case Assembly

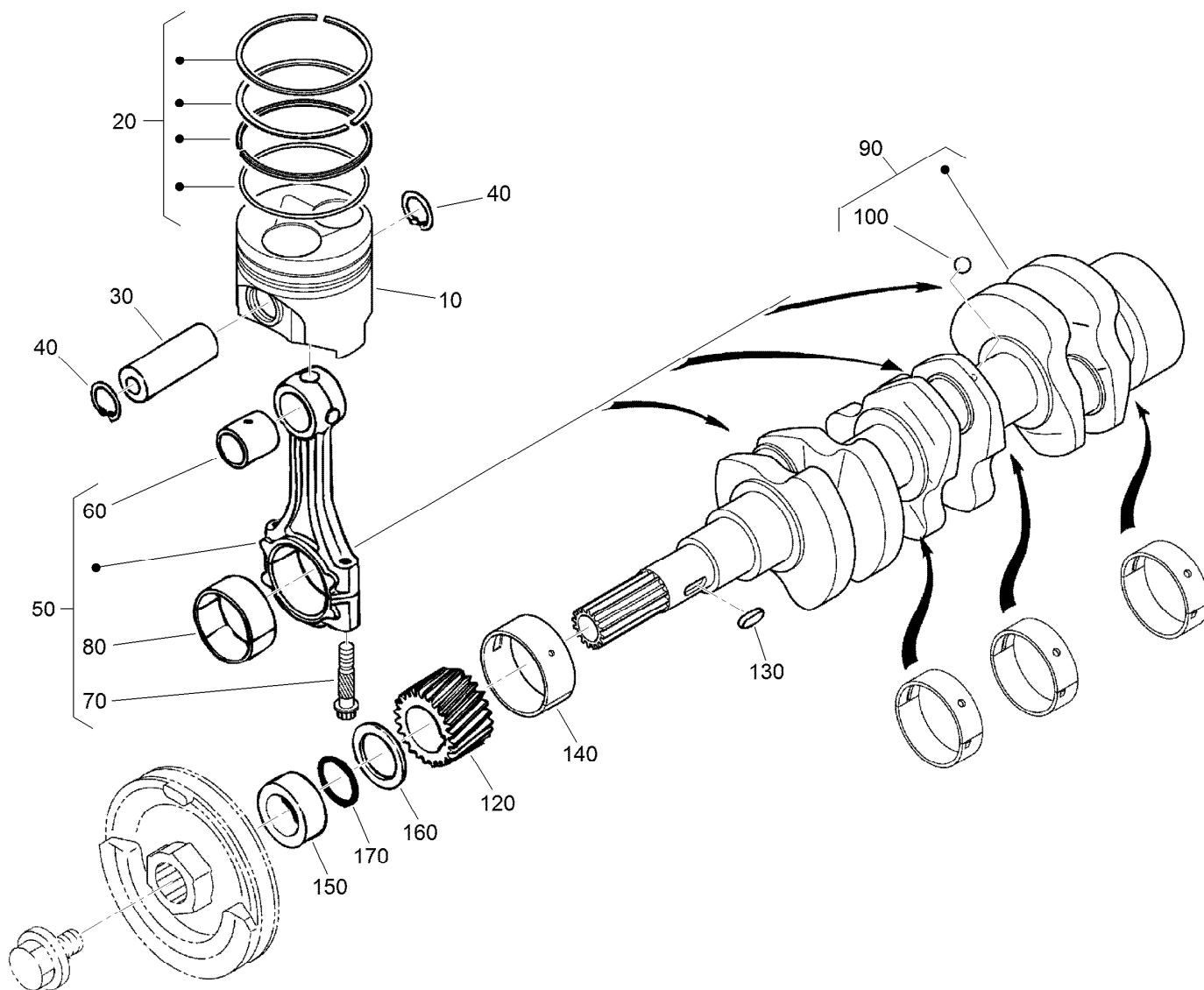
Ref.	Part Number	Qty.	Description
10	125-9064	1	Wheel Bearing Case ASM
20	125-9065	2	Bolt-Flange
25	125-9082	2	Pin-Straight
30	125-9066	1	Crankshaft Metal ASM (STD)
30	125-9067	1	Crankshaft Metal ASM (-0.20Mm)
30	125-9068	1	Crankshaft Metal ASM (-0.40Mm)
40	112-2812	1	Gasket-Case, Bearing
60	112-8334	1	Cover-Case, Bearing
70	110-3724	1	Seal-Oil
80	100-1876	1	Gasket-Cover, Case
90	100-1750	16	Bolt
100	130-1417	1	Main Bearing Case ASM
110	110-3723	2	Bolt-Case, Bearing

Ref.	Part Number	Qty.	Description
120	110-3741	1	Crankshaft Metal ASM (STD)
120	125-9083	1	Crankshaft Metal ASM (-0.20Mm)
120	110-3743	1	Crankshaft Metal ASM (-0.40Mm)
130	130-1418	1	Main Bearing Case ASM
140	110-3723	2	Bolt-Case, Bearing
150	110-3741	1	Crankshaft Metal ASM (STD)
150	125-9083	1	Crankshaft Metal ASM (-0.20Mm)
150	110-3743	1	Crankshaft Metal ASM (-0.40Mm)
160	100-1874	2	Bolt-Case, Bearing



Camshaft and Idle Gear Shaft Assembly

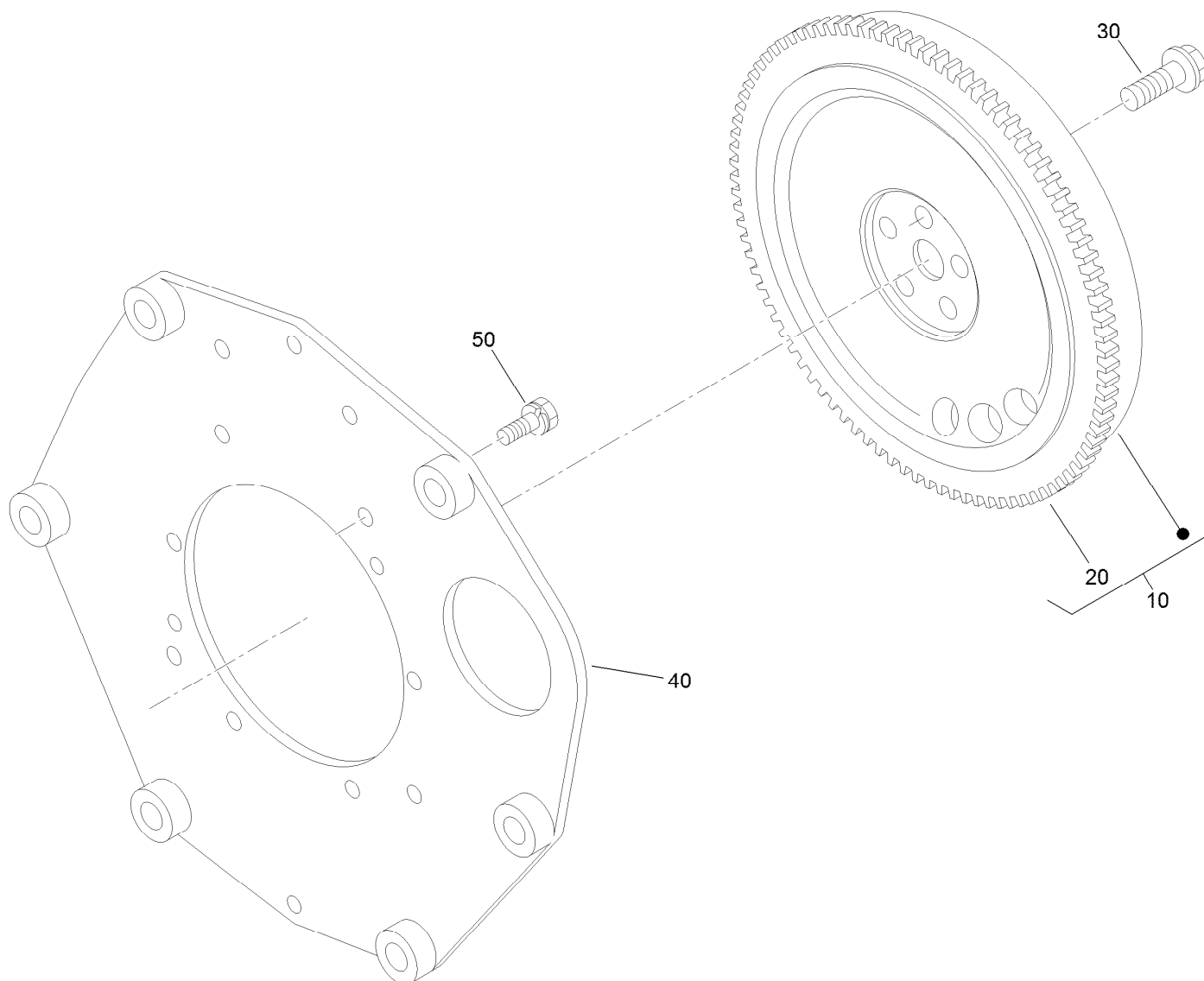
Ref.	Part Number	Qty.	Description
10	110-3727	6	Tappet
20	100-1989	6	Rod-Push
30	130-1492	1	Camshaft ASM
50	110-3729	1	Ball
60	130-1534	1	Gear-Cam
70	98-9378	1	Key-Feather
80	100-1887	1	Stopper-Camshaft
90	98-9350	2	Bolt
100	121-2421	1	Idle Gear ASM
110	121-2422	1	Bushing
120	100-1970	1	Collar-Gear, Idle
130	100-1969	1	Ring-Snap
140	100-1967	1	Shaft-Gear, Idle
150	100-1774	3	Bolt-Flange
160	100-2240	1	Idle Gear ASM



Piston and Crankshaft Assembly

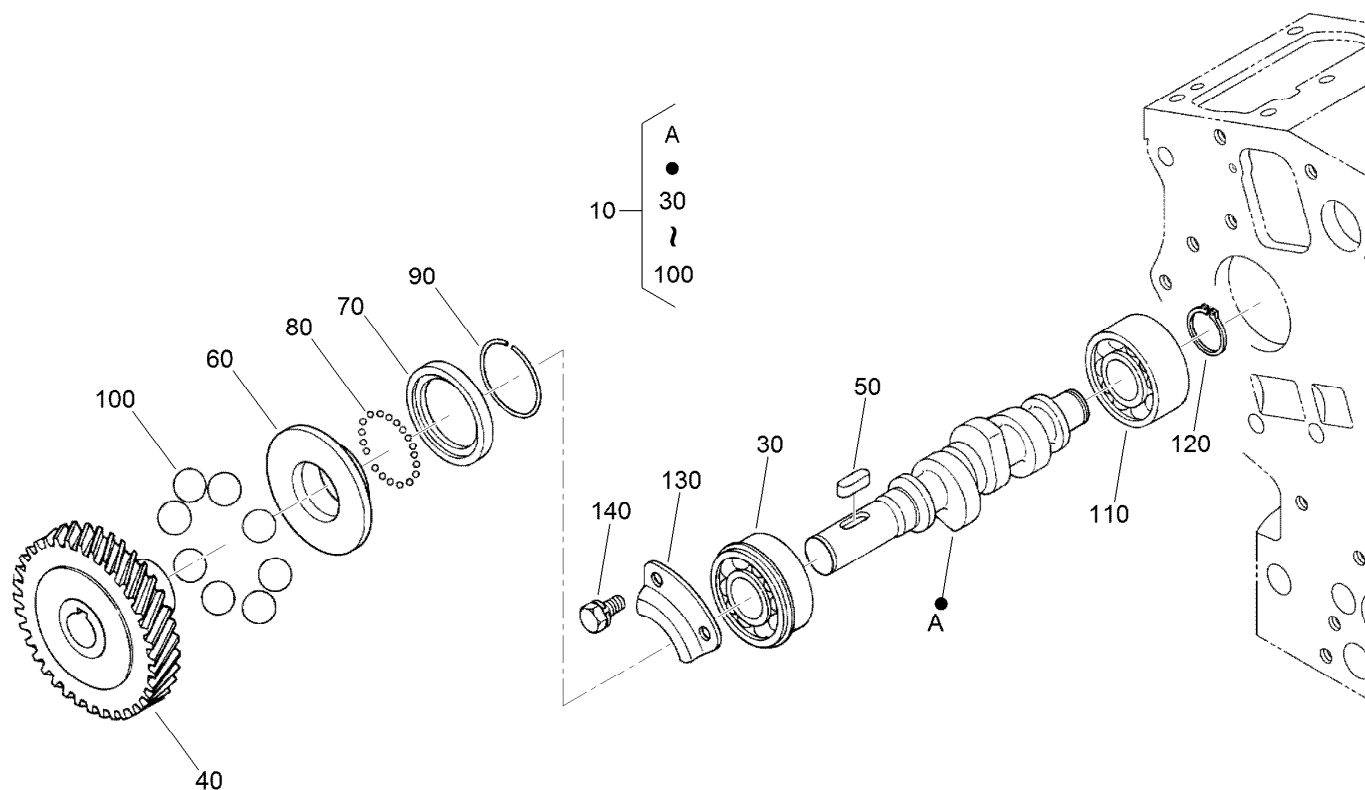
Ref.	Part Number	Qty.	Description
10	130-1537	3	Piston
10	130-1540	3	Piston
20	130-1535	3	Piston Ring ASM
20	130-1536	3	Piston Ring ASM
30	110-3734	3	Pin-Piston
40	100-1835	6	Circlip-Internal
50	125-9070	3	Connecting Rod ASM
60	110-3736	3	Bushing-Pin, Piston
70	100-1999	6	Bolt-Rod, Connecting
80	100-2000	6	Metal-Crankpin (STD)
80	121-3849	3	Metal-Crankpin (-.20Mm)

Ref.	Part Number	Qty.	Description
80	121-2420	3	Metal-Crankpin (-.40Mm)
90	117-0308	1	Crankshaft
100	100-1791	3	Ball
120	100-1891	1	Gear-Crankshaft
130	100-1752	1	Key-Feather
140	110-3738	1	Metal-Crankshaft (STD)
140	121-2424	1	Metal-Crankshaft (-.20Mm)
140	121-2425	1	Metal-Crankshaft (-.40Mm)
150	100-1890	1	Collar-Crankshaft
160	100-1974	1	Slinger-Oil
170	100-2209	1	O-Ring



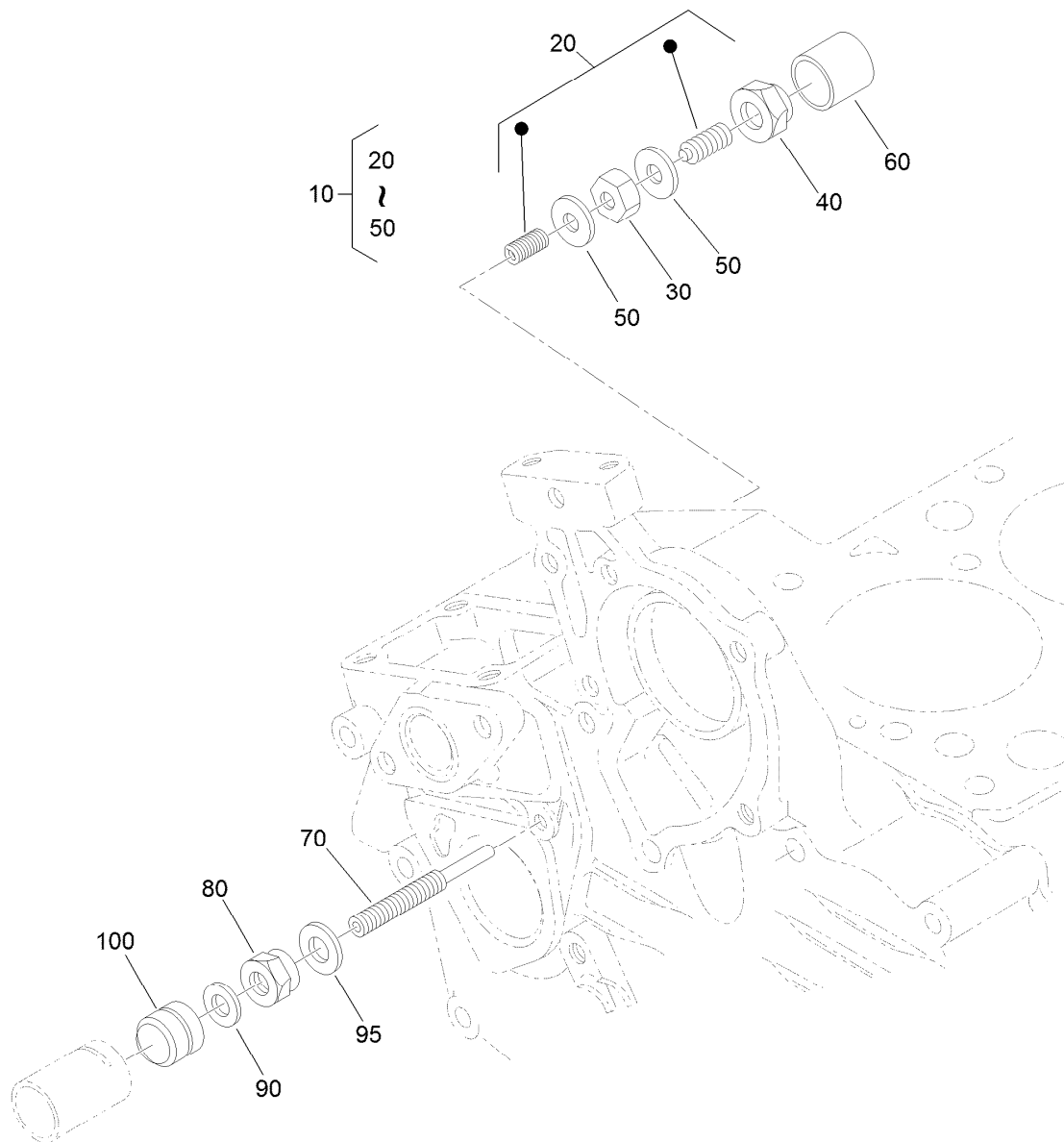
Flywheel Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	125-9054	1	Flywheel ASM
20	105-3722	1	Gear-Ring
30	125-9051	5	Bolt-Flywheel
40	125-9053	1	Plate-Rear End
50	110-3754	10	Bolt



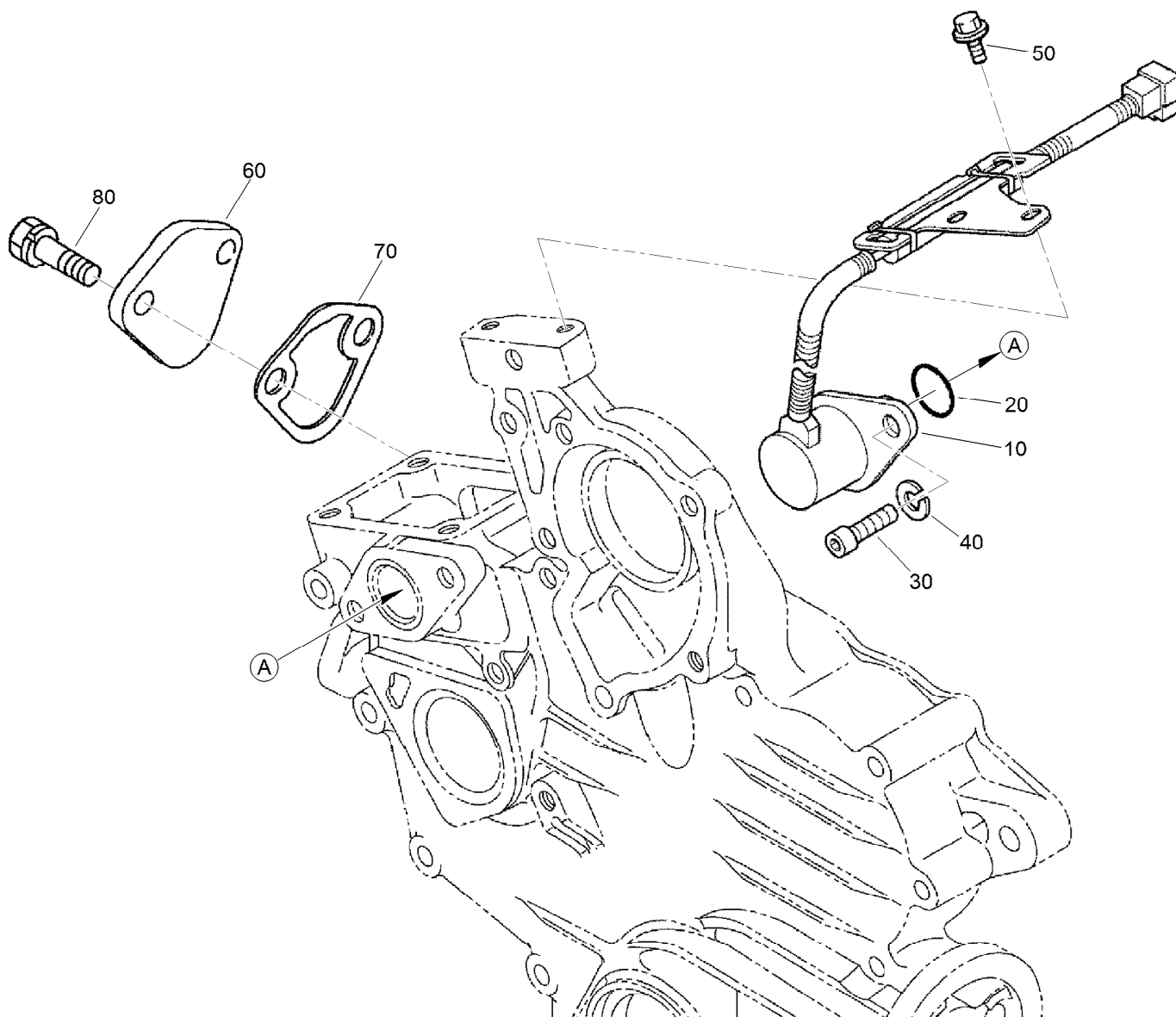
Fuel Camshaft Assembly

Ref.	Part Number	Qty.	Description
10	125-9075	1	Fuel Camshaft ASM
30	100-1795	1	Bearing-Ball
40	100-2006	1	Gear-Pump, Injection
50	100-1752	1	Key-Feather
60	112-8336	1	Sleeve-Governor
70	100-1904	1	Case-Ball, Governor
80	100-1790	32	Ball
90	100-1843	1	Circ-Clip
100	100-1793	8	Ball
110	110-3757	1	Bearing-Ball
120	100-1784	1	Circ-Clip, External
130	100-1888	1	Stopper-Fuel, Camshaft
140	98-9350	2	Bolt



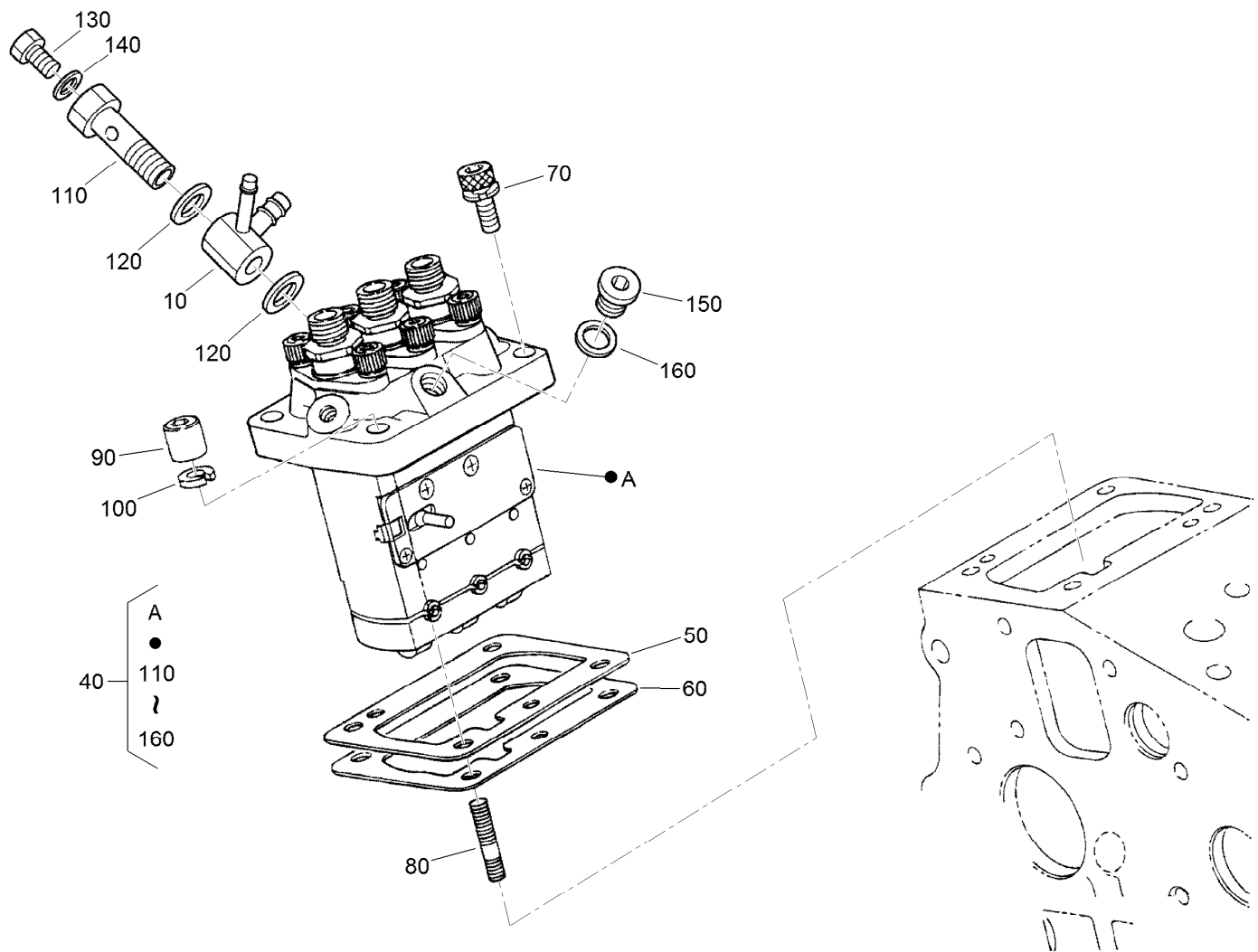
Idle Apparatus Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	100-1898	1	Idle Apparatus ASM
20	100-1899	1	Adjusting Bolt ASM
30	100-1846	1	Nut
40	100-1901	1	Nut-Cap
50	98-7428	2	Gasket
60	100-1902	1	Cap
70	110-3758	1	Bolt-Adjusting
80	100-2175	1	Nut-Lock
90	98-7654	1	Gasket
95	107-9081	1	Gasket
100	99-8387	1	Nut-Cap



Stop Solenoid and Fuel Pump Cover Assembly

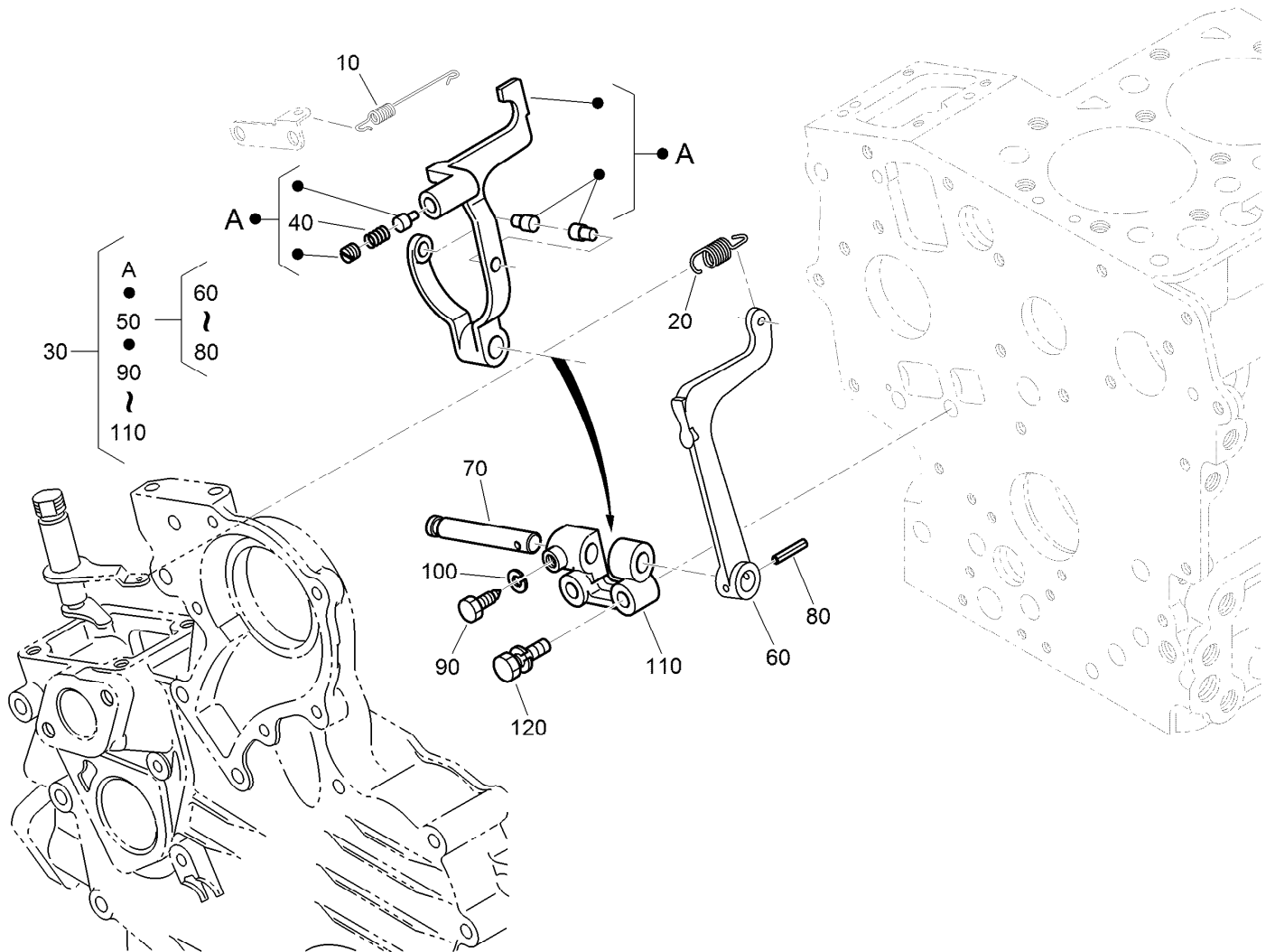
Ref.	Part Number	Qty.	Description
10	117-2719	1	Solenoid Stop ASM
20	110-3762	1	O-Ring
30	110-3763	2	Bolt-HSH
40	98-7699	1	Washer-Spring
50	100-1774	2	Bolt-Flange
60	99-3514	1	Cover
70	98-9636	1	Gasket-Pump, Fuel
80	98-7692	2	Bolt



Injection Pump Assembly

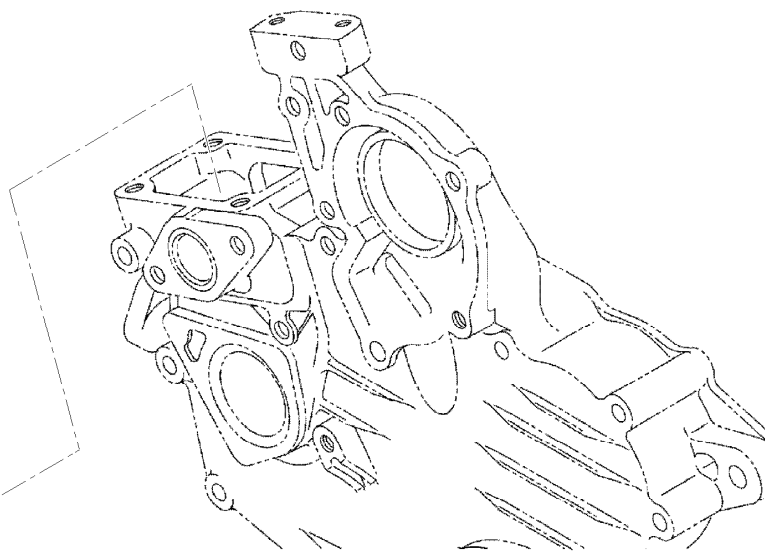
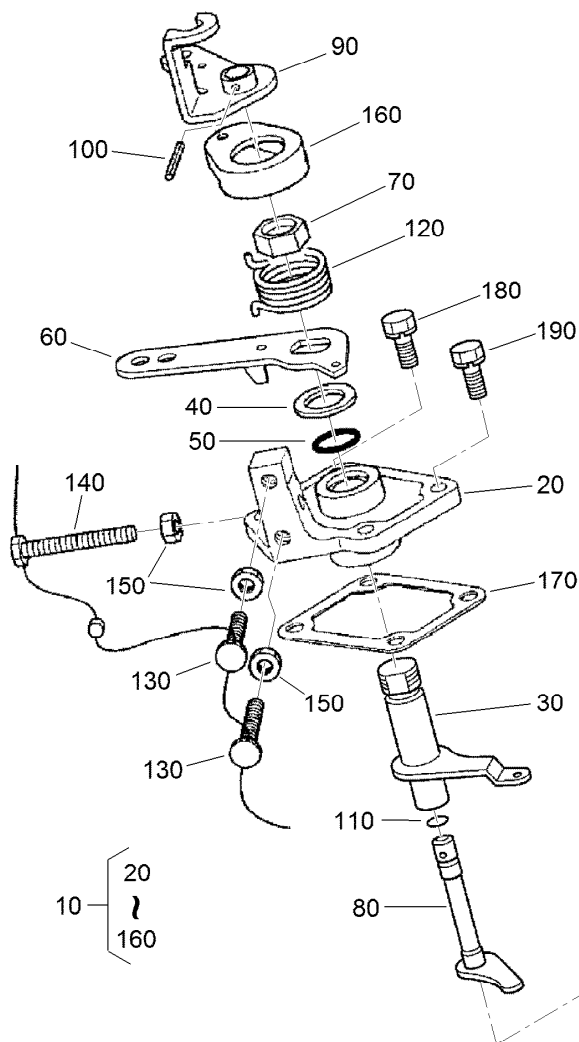
Ref.	Part Number	Qty.	Description
10	110-3764	1	Joint
40	110-3765	1	Injection Pump ASM
50	115-3045	1	Shim-Injection (0.175Mm)
50	98-9456	1	Shim-Injection (0.20Mm)
50	98-9457	1	Shim-Injection (0.25Mm)
60	98-9458	1	Shim-Injection (0.30Mm)
60	115-3046	1	Shim-Injection (0.35Mm)
70	117-7564	2	Bolt-Hex Soc HD
80	98-9438	2	Stud

Ref.	Part Number	Qty.	Description
90	98-9440	2	Nut-Cap
100	98-7699	2	Washer-Spring
110	100-1896	1	Screw-Hollow
120	98-9445	2	Gasket
130	98-9430	1	Screw
140	98-9446	1	Gasket
150	98-9466	1	Plug
160	98-9451	1	Gasket



Governor Assembly

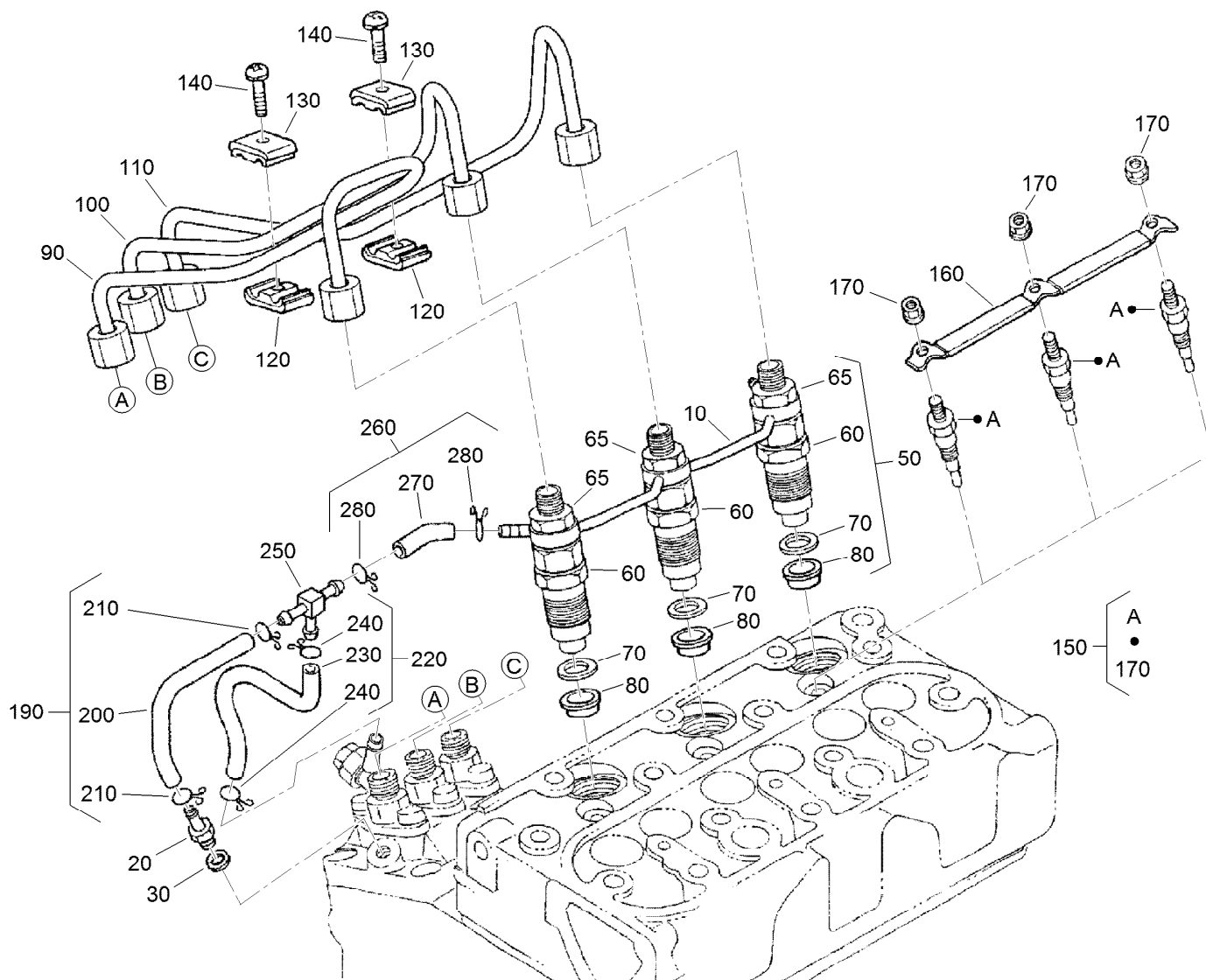
Ref.	Part Number	Qty.	Description
10	110-3766	1	Spring-Start
20	110-3767	1	Spring-Governor
30	130-1368	1	Fork Lever ASM
40	117-0313	1	Spring
50	100-1905	1	Fork Lever ASM
60	100-1907	1	Lever-Fork
70	100-1908	1	Shaft-Lever, Fork
80	100-1751	1	Pin-Spring
90	100-1845	1	Bolt
100	100-2204	1	Washer-Spring
110	100-1909	1	Holder-Lever, Fork
120	100-1763	2	Bolt



Speed Control Plate Assembly

Ref.	Part Number	Qty.	Description
10	110-3769	1	Speed Control Plate ASM
20	110-3770	1	Plate-Control, Speed
30	110-3771	1	Lever-Governor
40	110-3772	1	Collar
50	100-2208	1	O-Ring
60	121-2402	1	Cover
70	110-3774	1	Nut-Control, Speed
80	110-3775	1	Shaft-Lever
90	110-3776	1	Lever-Stop, Engine
100	110-3777	1	Pin-Spring

Ref.	Part Number	Qty.	Description
110	100-2207	1	O-Ring
120	110-3778	1	Spring-Return
130	120-3133	2	Screw-Stopper
140	120-3134	1	Bolt
150	98-7572	3	Nut
160	110-3779	1	Cap
170	100-1962	1	Gasket-Plate, Control
180	127-0403	2	Bolt-Flange
190	112-2507	2	Bolt

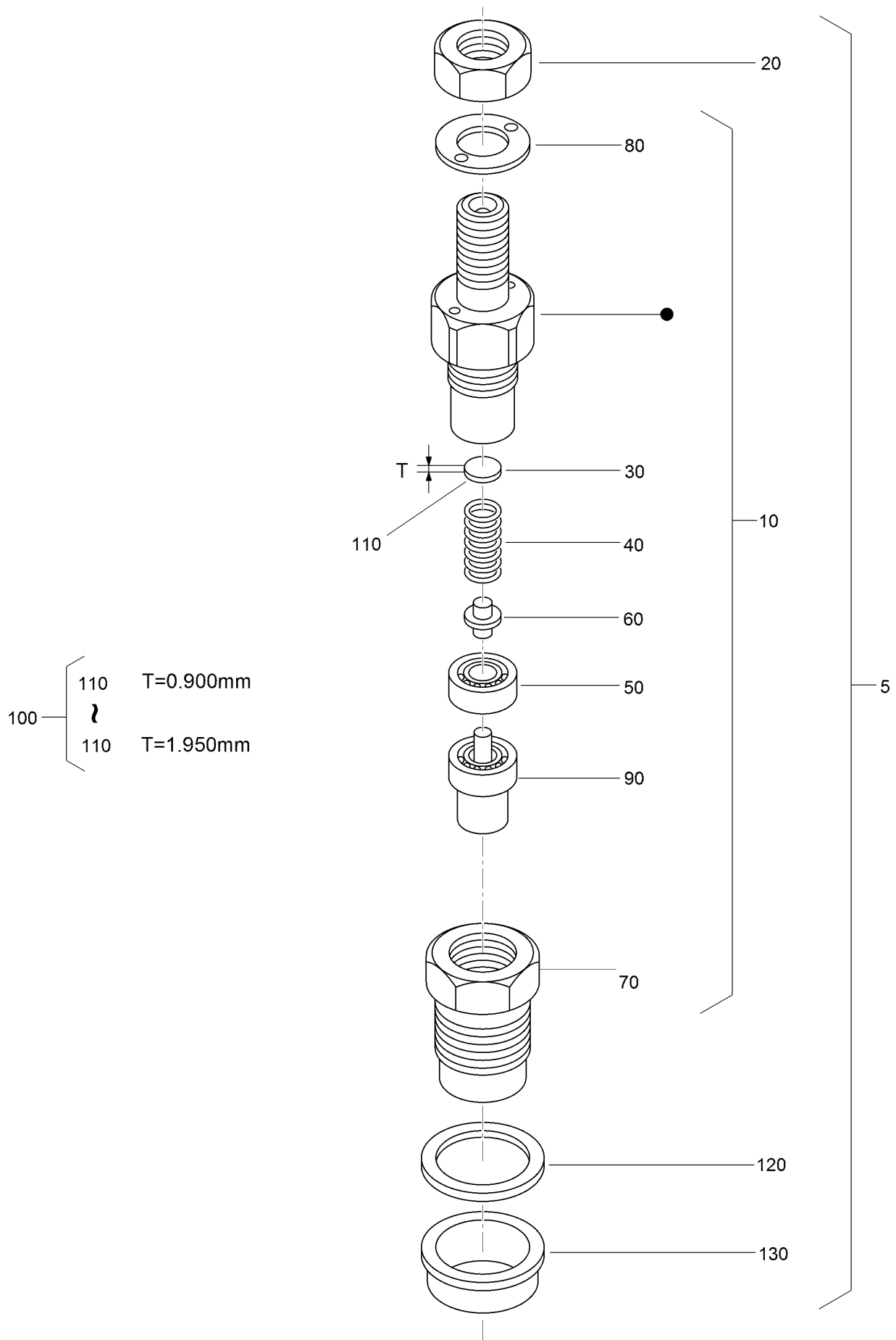


Nozzle Holder and Glow Plug Assembly

Ref.	Part Number	Qty.	Description
10	110-3780	1	Over Flow Pipe ASM
20	98-9431	1	Screw-Bleeder, Air
30	98-7654	1	Gasket
50	130-1305	3	Nozzle Holder Kit
60	130-1303	3	Nozzle Holder ASM
65	121-2411	3	Nut
70	98-7676	3	Gasket
80	98-7677	3	Seal-Heat
90	130-1522	1	Pipe-Injection
100	130-1523	1	Pipe-Injection
110	130-1541	1	Pipe-Injection
120	98-7682	2	Clamp-Pipe
130	98-7683	2	Clamp-Pipe
140	98-7684	2	Screw (W/Washer)

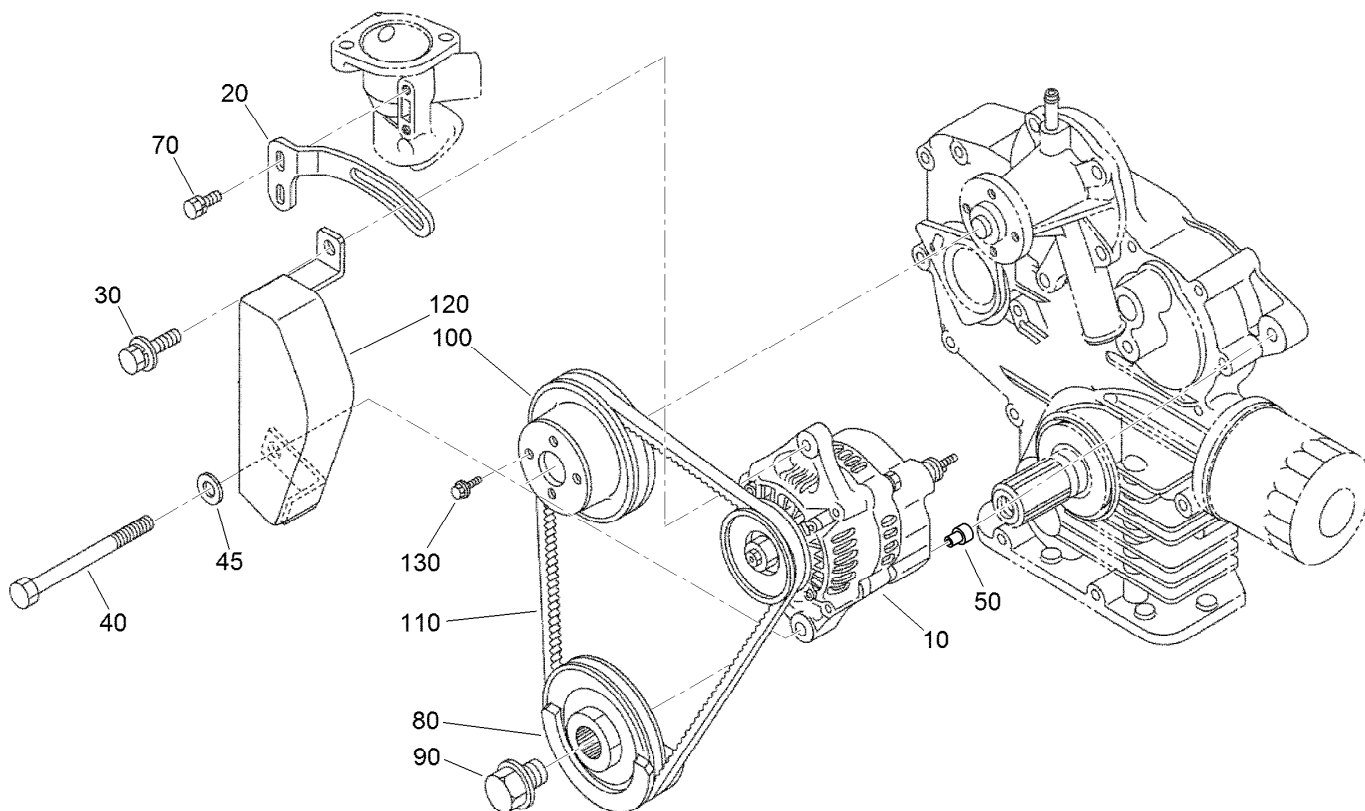
Ref.	Part Number	Qty.	Description
150	130-1411	3	Plug-Glow
160	110-3784	1	Cord-Plug, Glow
170	99-8377	3	Nut-Flange
190	110-3785	1	Fuel Tube ASM
200	110-3786	1	Tube-Fuel
210	98-7671	2	Clip-Pipe
220	110-3787	1	Fuel Tube ASM
230	110-3788	1	Tube-Fuel
240	98-7671	2	Clip-Pipe
250	112-8338	1	Pipe-Joint, T
260	110-3790	1	Fuel Tube ASM
270	110-3791	1	Tube-Fuel
280	98-7671	2	Clip-Pipe

Nozzle Holder Assembly



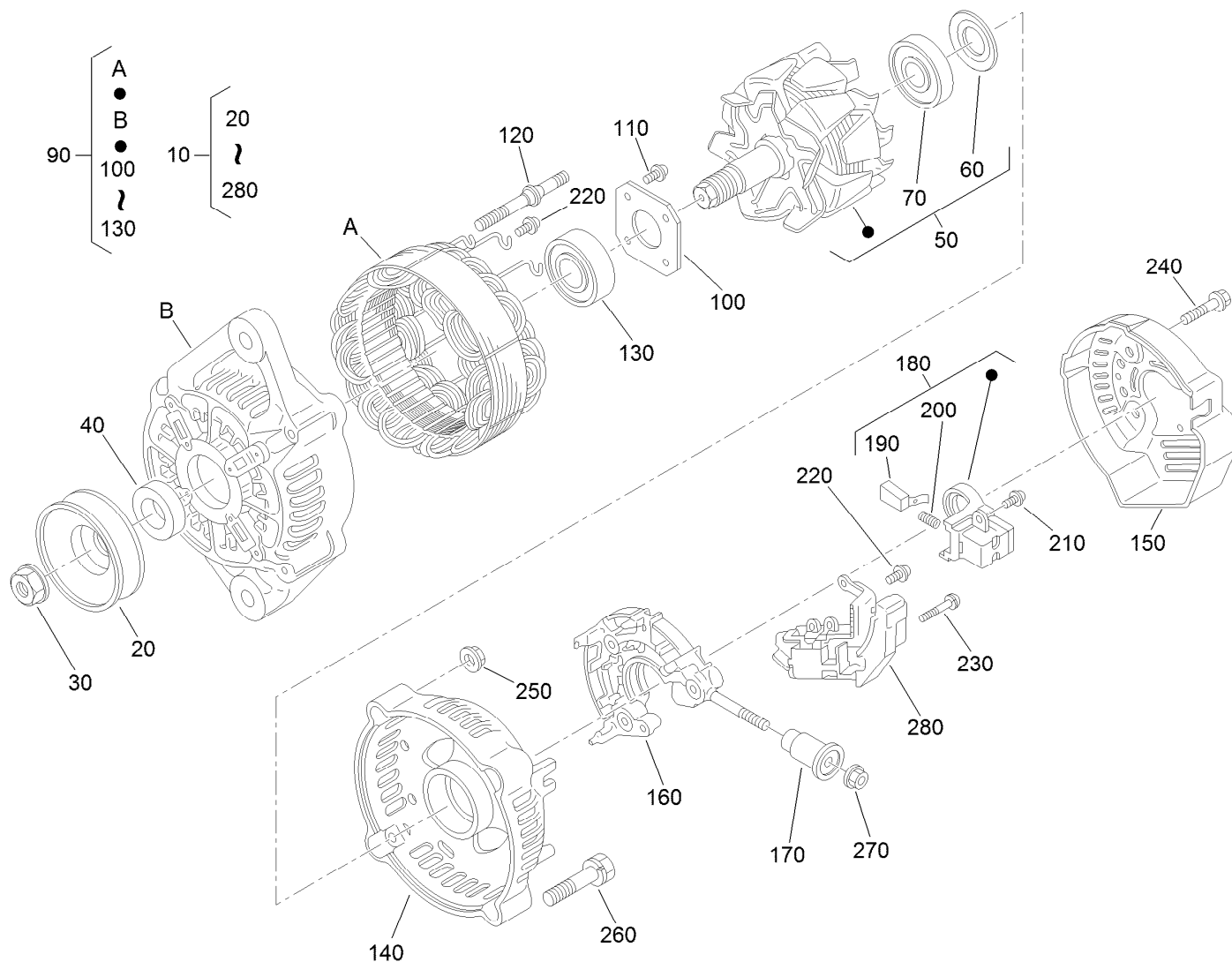
Nozzle Holder Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	130-1305	3	Nozzle Holder Kit	110	98-7860	3	Washer-Adjusting (1.400Mm)
10	130-1303	3	Nozzle Holder ASM	110	98-7861	3	Washer-Adjusting (1.425Mm)
20	121-2411	3	Nut	110	98-7862	3	Washer-Adjusting (1.450Mm)
30	99-8302	3	Washer-Adjusting	110	98-7863	3	Washer-Adjusting (1.475Mm)
40	99-8303	3	Spring-Nozzle	110	98-7864	3	Washer-Adjusting (1.500Mm)
50	99-8304	3	Spacer-Distance	110	98-7865	3	Washer-Adjusting (1.525Mm)
60	99-8305	3	Rod-Push	110	98-7866	3	Washer-Adjusting (1.550Mm)
70	130-1304	3	Nut-Nozzle	110	98-7867	3	Washer-Adjusting (1.575Mm)
80	99-8307	3	Washer-Plain	110	98-7868	3	Washer-Adjusting (1.600Mm)
90	130-1497	3	Nozzle-Piece	110	98-7869	3	Washer-Adjusting (1.625Mm)
100	98-9448	3	Adjusting Washer ASM	110	98-7870	3	Washer-Adjusting (1.650Mm)
110	98-7642	3	Washer-Adjusting (0.900Mm)	110	98-7871	3	Washer-Adjusting (1.675Mm)
110	98-7841	3	Washer-Adjusting (0.925Mm)	110	98-7872	3	Washer-Adjusting (1.700Mm)
110	98-7842	3	Washer-Adjusting (0.950Mm)	110	98-7873	3	Washer-Adjusting (1.725Mm)
110	98-7843	3	Washer-Adjusting (0.975Mm)	110	98-7874	3	Washer-Adjusting (1.750Mm)
110	98-7844	3	Washer-Adjusting (1.000Mm)	110	98-7875	3	Washer-Adjusting (1.775Mm)
110	98-7845	3	Washer-Adjusting (1.025Mm)	110	98-7876	3	Washer-Adjusting (1.800Mm)
110	98-7846	3	Washer-Adjusting (1.050Mm)	110	98-7877	3	Washer-Adjusting (1.825Mm)
110	98-7847	3	Washer-Adjusting (1.075Mm)	110	98-7878	3	Washer-Adjusting (1.850Mm)
110	98-7848	3	Washer-Adjusting (1.100Mm)	110	98-7879	3	Washer-Adjusting (1.875Mm)
110	98-7849	3	Washer-Adjusting (1.125Mm)	110	98-7880	3	Washer-Adjusting (1.900Mm)
110	98-7850	3	Washer-Adjusting (1.150Mm)	110	98-7881	3	Washer-Adjusting (1.925Mm)
110	98-7851	3	Washer-Adjusting (1.175Mm)	110	98-7882	3	Washer-Adjusting (1.950Mm)
110	98-7852	3	Washer-Adjusting (1.200Mm)	120	98-7676	3	Gasket
110	98-7853	3	Washer-Adjusting (1.225Mm)	130	98-7677	3	Seal-Heat
110	98-7854	3	Washer-Adjusting (1.250Mm)				
110	98-7855	3	Washer-Adjusting (1.275Mm)				
110	98-7856	3	Washer-Adjusting (1.300Mm)				
110	98-7857	3	Washer-Adjusting (1.325Mm)				
110	98-7858	3	Washer-Adjusting (1.350Mm)				
110	98-7859	3	Washer-Adjusting (1.375Mm)				



Alternator and Pulley Assembly

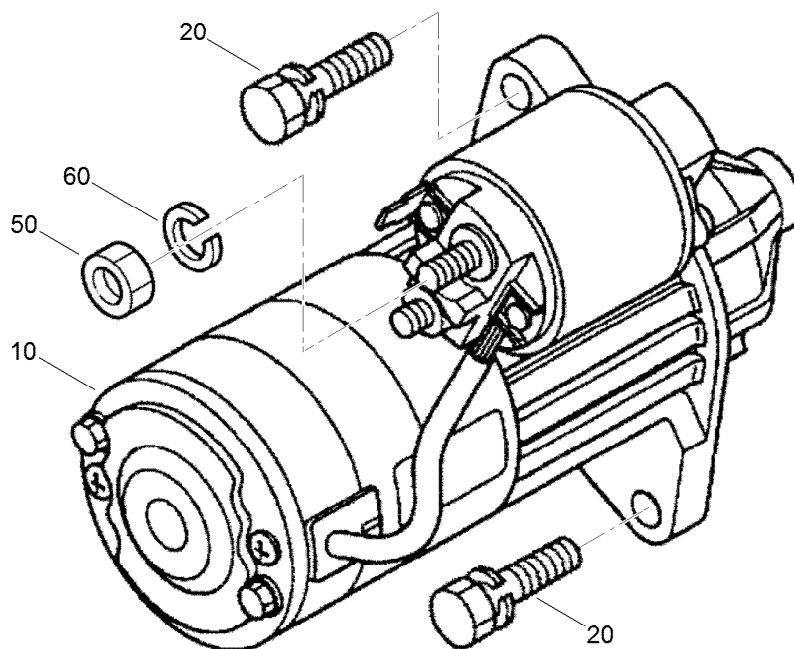
Ref.	Part Number	Qty.	Description
10	117-5541	1	60 Amp Alternator ASM
20	117-0314	1	Stay-Alternator
30	121-3800	1	Bolt-Sems
40	110-3793	1	Bolt
45	120-5832	1	Washer-Plain
50	110-3794	1	Collar
70	98-7692	2	Bolt
80	125-9055	1	Pulley-Drive, Fan
90	100-1978	1	Bolt
100	100-1921	1	Pulley-Fan
110	110-3796	1	Belt-V
120	117-0315	1	Cover-Alternator
130	99-8363	4	Bolt-Flange



Alternator Components Assembly

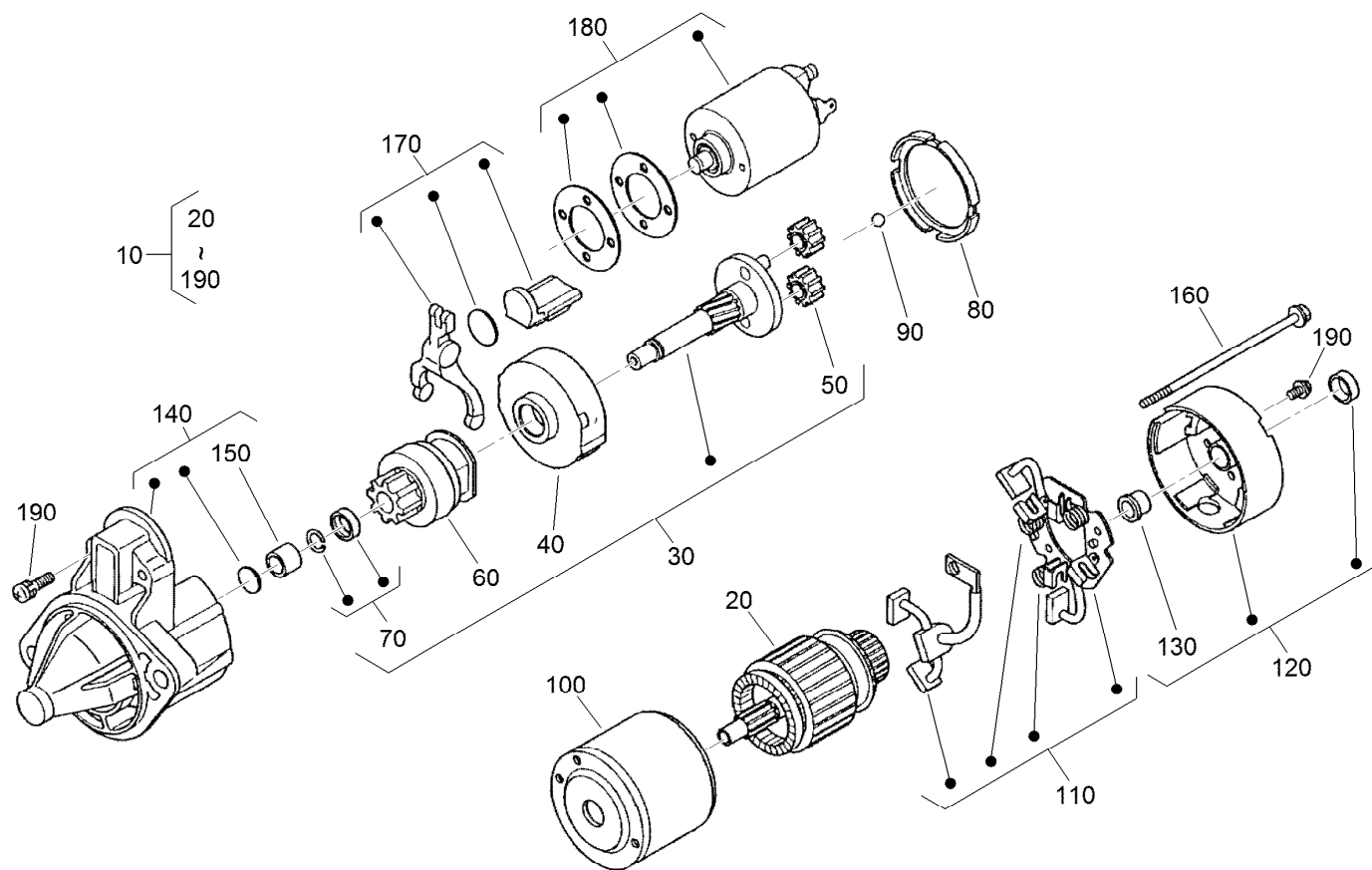
Ref.	Part Number	Qty.	Description
10	117-5541	1	60 Amp Alternator ASM
20	98-9453	1	Pulley-Dynamo
30	98-7708	1	Nut
40	98-7709	1	Collar
50	117-0317	1	Rotor ASM
60	98-7711	1	Cover-Bearing
70	107-0138	1	Bearing-Ball
90	117-0316	1	Drive End Frame ASM
100	98-7715	1	Plate-Retainer
110	98-7716	4	Screw-Head, Round
120	98-7717	2	Bolt-Through
130	107-0137	1	Bearing-Ball
140	117-0318	1	*obs* Frame-End
150	117-0320	1	Cover-End

Ref.	Part Number	Qty.	Description
160	117-0322	1	Holder
170	117-0321	1	Insulation-Brush
180	107-0141	1	Brush Holder ASM
190	98-7724	2	Brush
200	98-7725	2	Spring-Brush
210	98-7727	6	Screw-Head, Round
220	98-7728	1	Screw-Head, Round
230	98-7726	2	Screw-Head, Round
240	98-7729	3	Bolt
250	98-7730	2	Nut
260	98-7731	2	Bolt
270	98-7732	1	Nut
280	117-0319	1	Regulator ASM



Starter Assembly

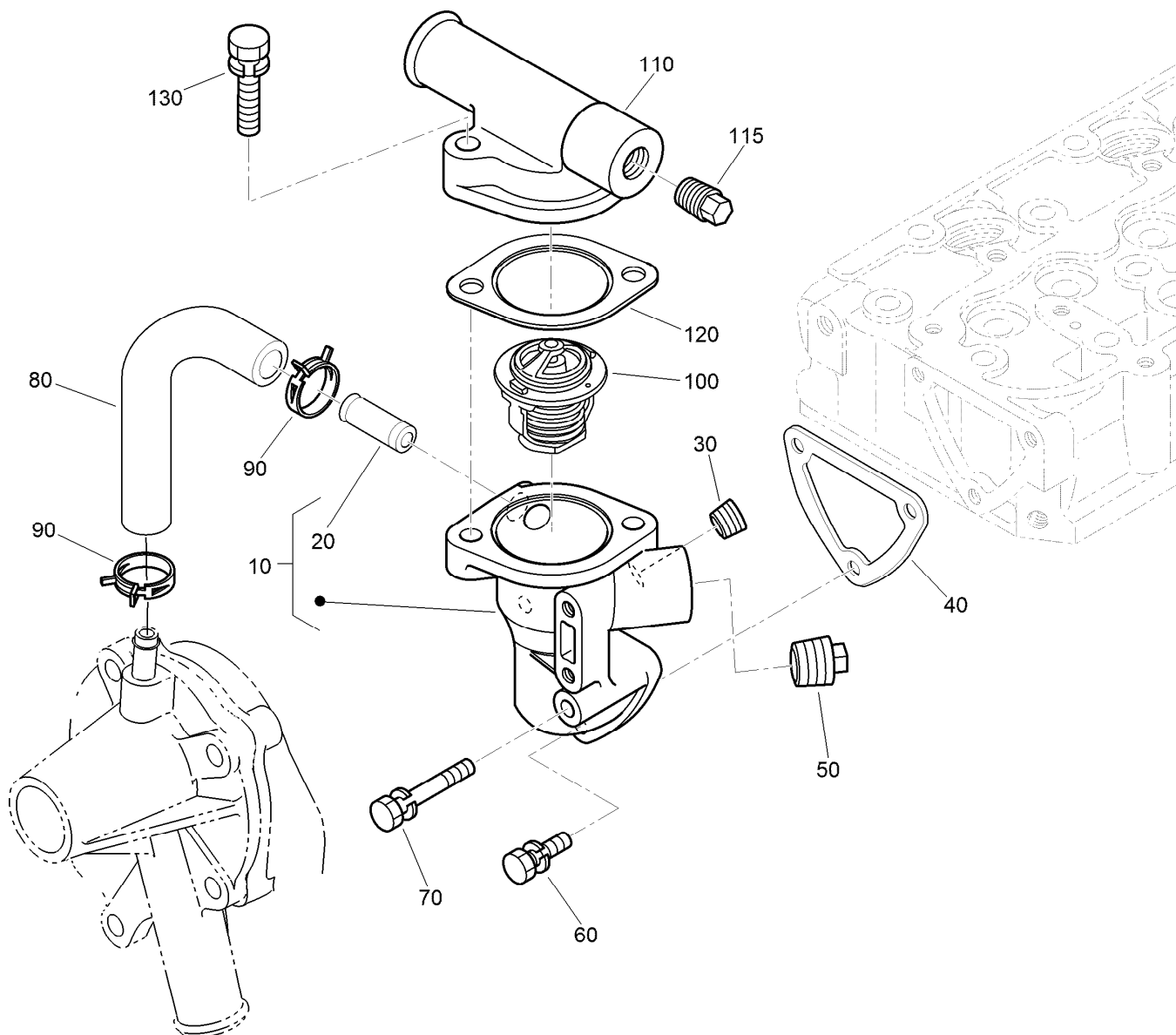
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	130-1294	1	Starter ASM
20	98-7697	2	Bolt
50	98-7534	1	Nut
60	105-2893	1	Washer-Spring



Starter Component Assembly

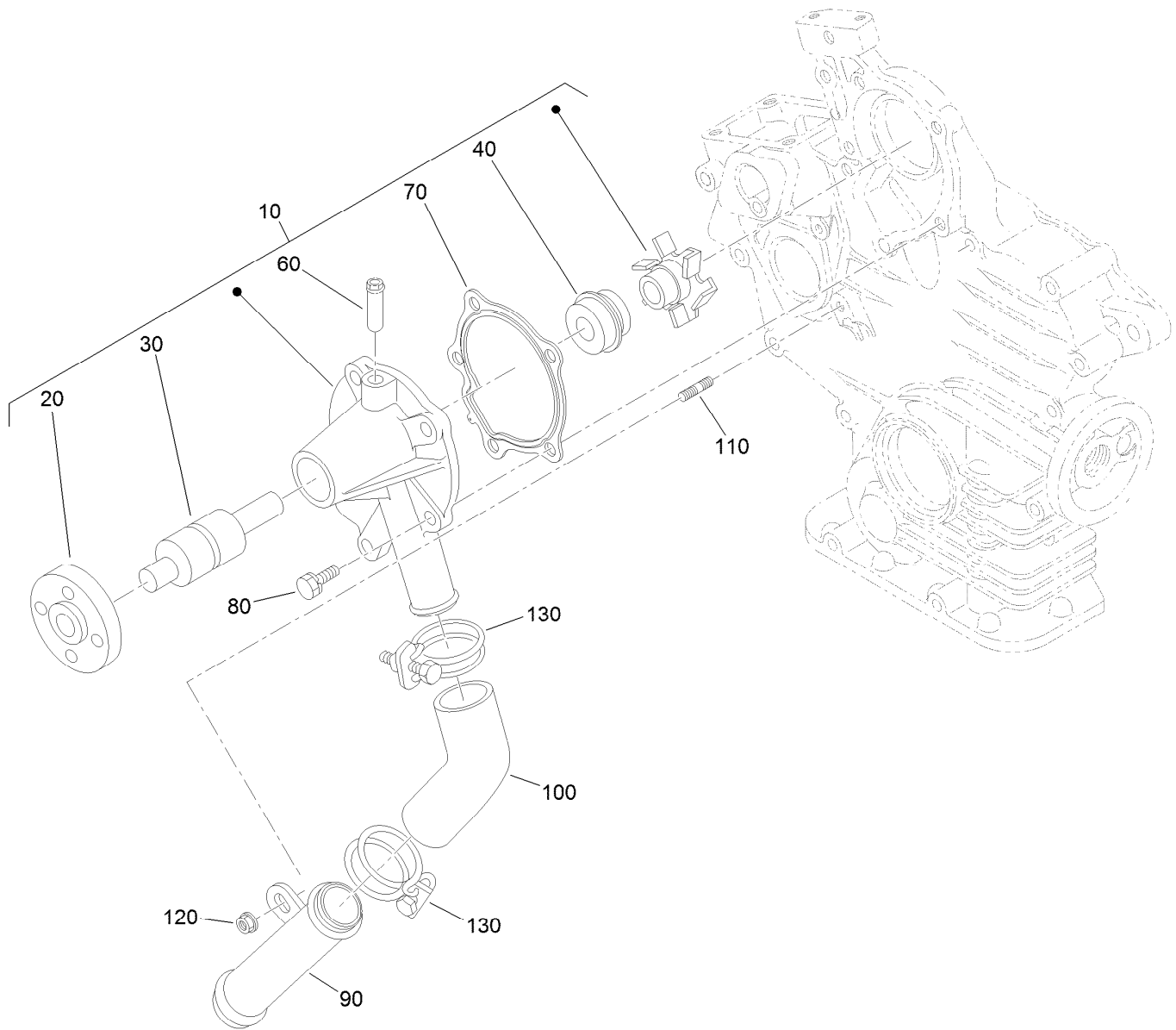
Ref.	Part Number	Qty.	Description
10	130-1294	1	Starter ASM
20	110-3801	1	Armature
30	110-3802	1	Shaft ASM
40	120-3142	1	Gear-Internal
50	110-3804	3	Gear-Planetary
60	110-3805	1	Clutch-Running, Over
70	110-3806	1	Stopper
80	120-3143	1	Gasket
90	110-3808	1	Ball
100	130-1295	1	Yoke

Ref.	Part Number	Qty.	Description
110	110-3810	1	Brush Holder ASM
120	110-3811	1	Rear Bracket ASM
130	110-3812	1	Bushing
140	110-3813	1	Front Bracket ASM
150	110-3814	1	Bushing
160	110-3815	2	Bolt
170	110-3816	1	Fork Lever ASM
180	125-9099	1	Switch-Magnetic
190	110-3818	2	Screws (Set Of 4)



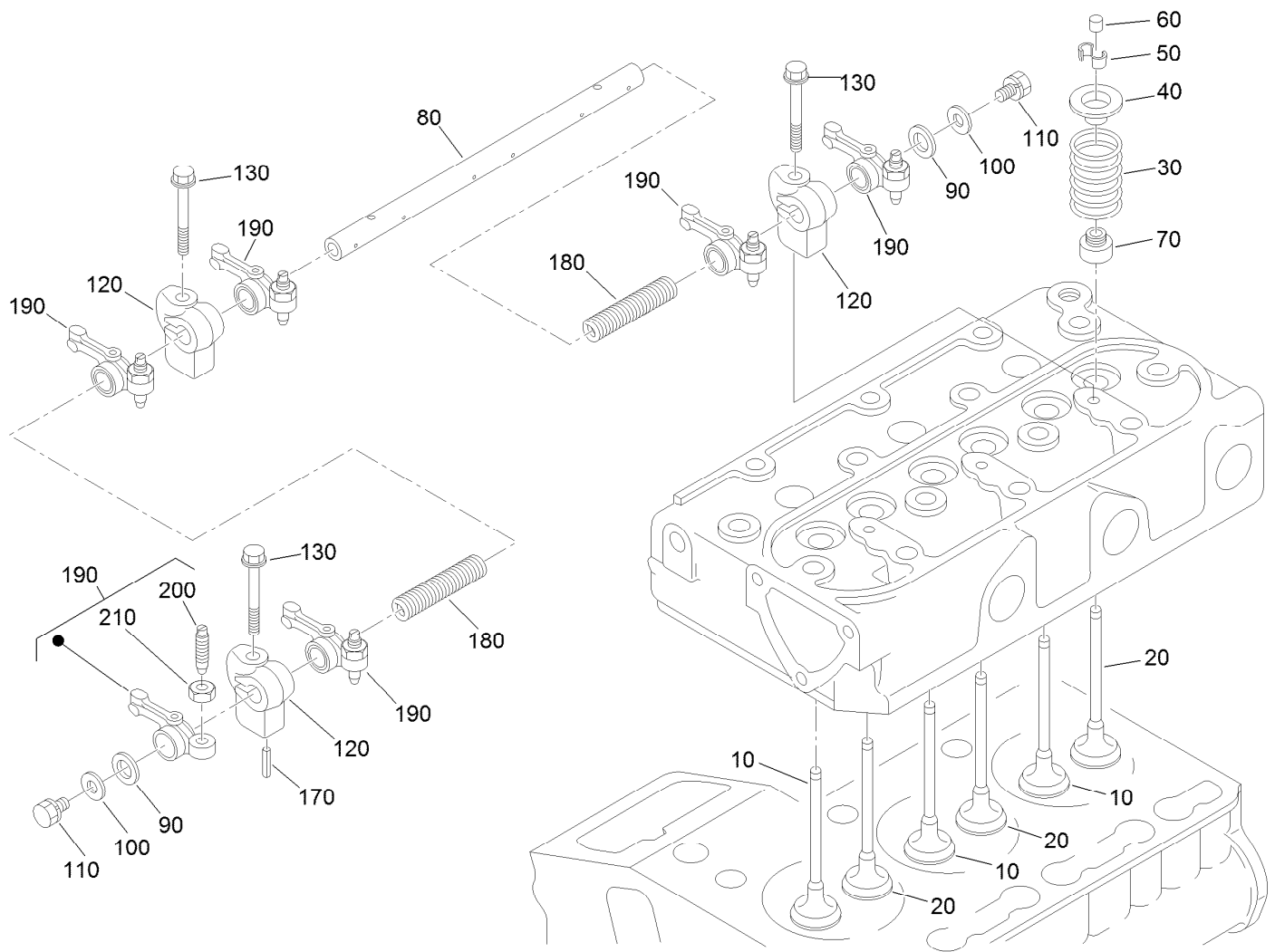
Water Flange and Thermostat Assembly

Ref.	Part Number	Qty.	Description
10	110-3819	1	Water Flange ASM
20	98-9580	1	Pipe-Return, Water
30	98-9444	1	Plug
40	110-3820	1	Gasket-Flange, Water
50	110-3821	1	Plug
60	98-7692	2	Bolt
70	125-9063	1	Bolt-Sems
80	110-3822	1	Pipe-Return, Water
90	125-9078	2	Clamp-Hose
100	98-7778	1	Thermostat ASM
110	120-7575	1	Cover-Thermostat
115	125-9079	1	Plug
120	105-3748	1	Gasket-Thermostat
130	98-7777	2	Bolt



Water Pump and Water Pipe Assembly

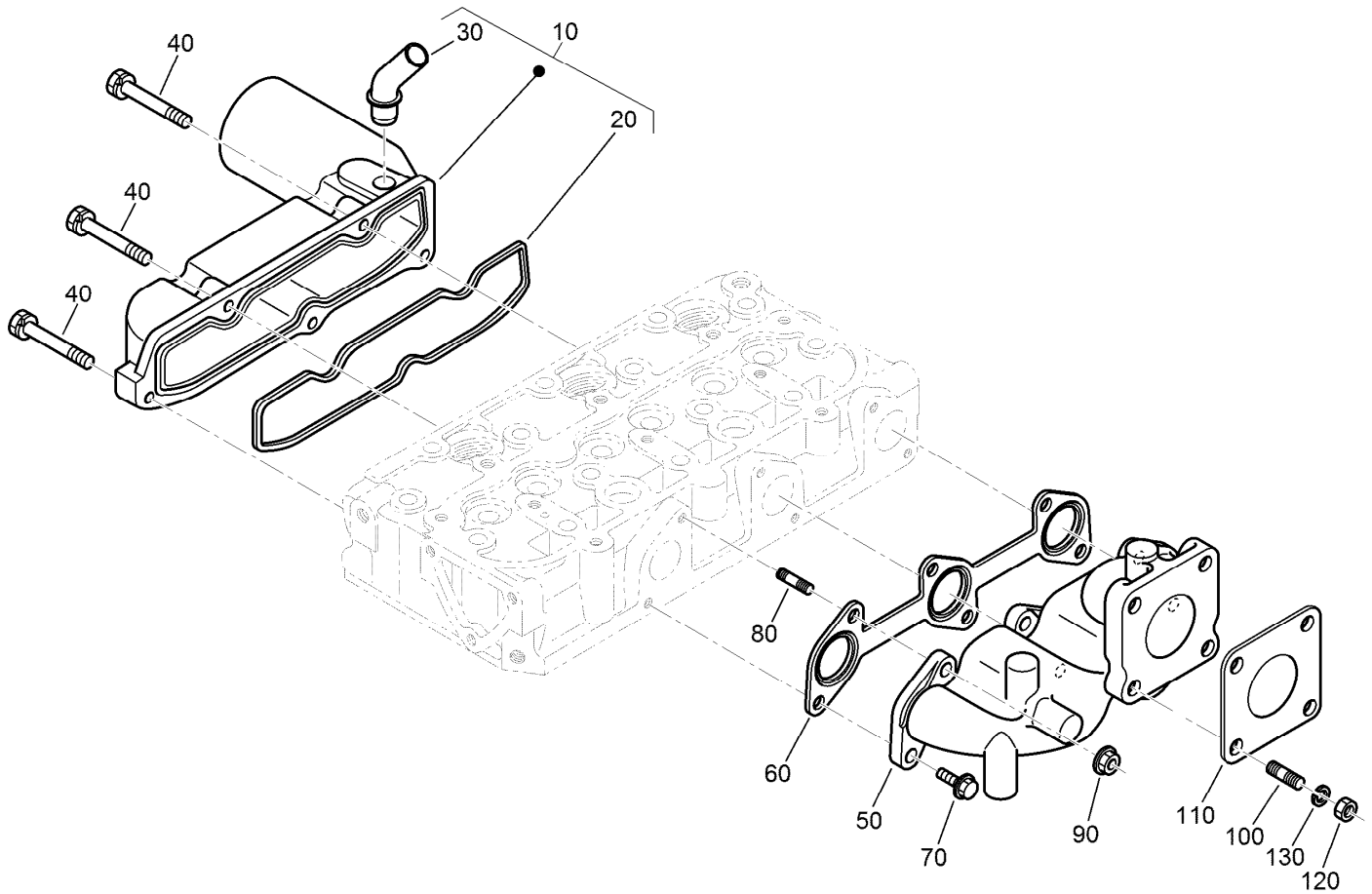
Ref.	Part Number	Qty.	Description
10	110-3824	1	Water Pump ASM
20	125-9081	1	Flange-Pump, Water
30	100-1934	1	Bearing-Ball
40	99-3518	1	Water Pump Seal ASM
60	100-1932	1	Pipe-Return, Water
70	117-0330	1	Gasket-Pump, Water
80	100-1750	4	Bolt
90	100-1918	1	Pipe-Water
100	110-3827	1	Pipe-Water
110	100-1924	1	Stud
120	100-2203	1	Nut-Flange
130	110-3828	2	Band-Pipe



Valve and Rocker Arm Assembly

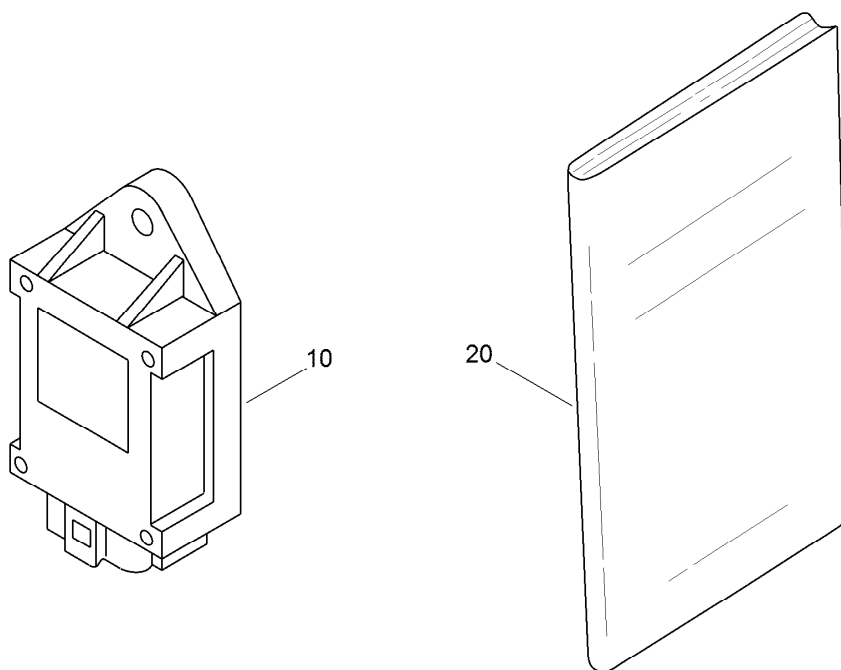
Ref.	Part Number	Qty.	Description
10	112-2514	3	Valve-Inlet
20	112-2515	3	Valve-Exhaust
30	100-1823	6	Spring-Valve
40	100-1825	6	Retainer-Spring, Valve
50	120-3136	6	Collet-Spring, Valve
60	100-2155	6	Cap-Valve
70	100-1797	6	Seal-Stem, Valve
80	112-8341	1	Shaft-Arm, Rocker
90	100-2044	2	Washer

Ref.	Part Number	Qty.	Description
100	110-3832	2	Washer-Plain
110	100-1762	2	Bolt
120	110-3833	3	Bracket-Arm, Rocker
130	110-3834	3	Bolt-Flange
170	98-7602	1	Pin-Spring
180	112-8342	2	Spring
190	100-1884	6	Rocker Arm ASM
200	100-1885	6	Screw-Adjusting
210	100-1827	6	Nut



Inlet and Exhaust Manifold Assembly

Ref.	Part Number	Qty.	Description
10	120-3141	1	Intake Manifold ASM
20	110-3838	1	Gasket-Manifold, Intake
30	121-2417	1	Pipe-Breather
40	98-9352	5	Bolt
50	110-3839	1	Manifold-Exhaust
60	110-3840	1	Gasket-Manifold, Exhaust
70	130-1514	3	Bolt-Ubs
80	130-1156	3	Bolt-Stud
90	100-1778	3	Nut
100	98-7769	4	Stud
110	99-8343	1	Gasket-Muffler
120	98-7534	4	Nut
130	105-2893	4	Washer-Spring



Miscellaneous Engine Parts

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	98-7611	1	Controller-Glow
20	130-1513	1	Manual-Operator

Attachments and Accessories

For 07379 Industrial Workman HDX-D Utility Vehicle with Bed

Product Name	Model/Part
Pro Sweep 5200 Turf Sweeper	07066
Full Area Flatbed	07301
Full Area Flatbed Side Kit	07302
Fold Down Side Kit	07303
High-Flow Hydraulic Kit	07316
2/3 Area Flatbed	07321
2/3 Area Flatbed Side Kit	07322
Bed Liner	07331
Cab	07339
1/3 Area Flatbed	07341
1/3 Area Platform Lift	07347
Heater Kit.....	07349
Canopy	07372
Windshield	07373
Cab Door Kit.....	07375
Solid Window Cab Door Kit.....	07376
Hitch Frame Kit.....	07377
4 Post Roll-Over Protection System.....	07378
Rear PTO Kit	07419
Hand Throttle Kit.....	07420
Synthetic Turf Conditioner, Tow-Behind Accessory.....	08791
ProCore Processor	09749
Backup Alarm Kit	107-8037
Premium ATF (Drum).....	108-1185
Premium ATF (Pail)	108-1186
Premium All Purpose Grease (Tube)	108-1190
Remote Hydraulics Manifold Kit.....	110-2626
Tire-Rear, 24x13-12.....	110-5132
Spark Arrestor Kit	112-1688
Wheel-12in x 8.0in	114-8260
Horn Kit.....	115-7825
Side Mirror Kit.....	115-7849
Roll-Over Protection System Signal Kit.....	117-4825
Worklight Kit	117-4827
Remote Hydraulic Float Kit	117-4828
Cab Mirror Kit.....	117-4830
Receiver Hitch Kit	117-4831
Trailer Signal Kit	117-4836
24x13-12 Tire and Wheel ASM	117-4838
Canopy for Four-Post Roll-Over Protection System Kit.....	119-9457
Road Light and Homologation Kit	120-5030
Brake and Signal Light Kit.....	120-5045
High Air Intake Kit	121-6285
Trailer Brake Kit	125-0123
1/3 Area Cover Kit	127-8739
Spreader Base Unit	41253

Attachments and Accessories (continued)

Vicon Spreader.....	41256
Topdresser 1800.....	44225
Core Harvester Adapter Kit.....	44242
Topdresser 2500.....	44507
Pro Force Debris Blower.....	44538
Road-Ready Pro Force Debris Blower.....	44539
ProPass 200 Top Dresser with Twin Spinner and Wireless Control	44700
ProPass 200 Top Dresser with Twin Spinner	44701
Automatic Tailgate Release Kit	92-1220
Fuse Block.....	92-2641
PTO Over Running Clutch Kit	92-2655
Topdresser 1800 Lift Kit	92-4452
Mid-Mount Kit for Platform Lift.....	93-3741
Rear 1/3 Area Mounting Kit.....	93-9249
Tire-Rear, 23x8.50-12.....	98-2993
Tire-Rear, Industrial	99-1091

Notes:

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Notes:



Count on it.