Form No. 3322–873 Rev A

Wiehle Shoulder Roller Kit (Patent Pending)
For Reelmaster® 6000

Part No. 99–8675

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

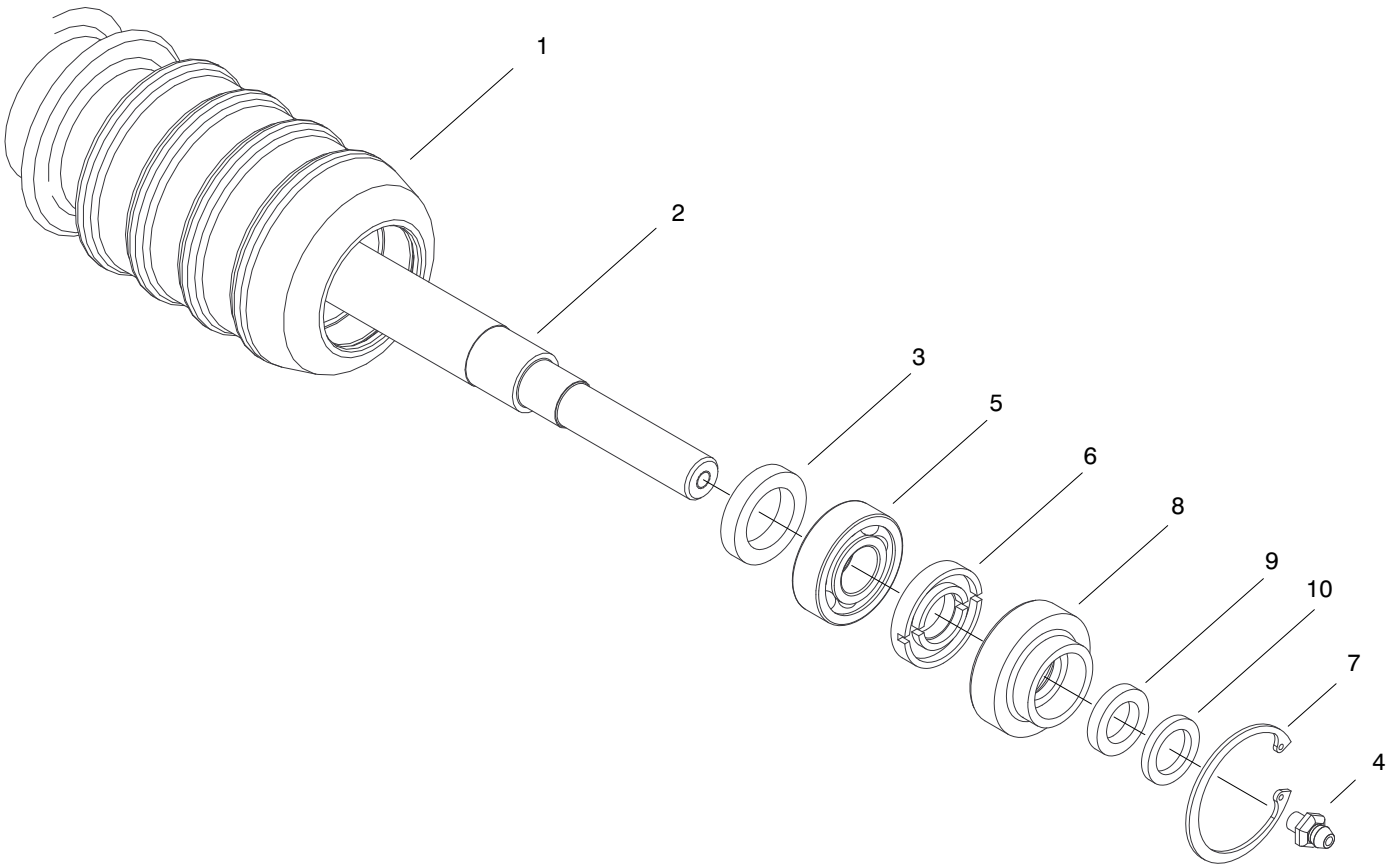
Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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T–3308

Roller Assembly

Ref. No.	Part No.	Qty.	Description
1	99–8674–03	1	Shoulder Wiehle Roller Assembly
2	99–5748	1	Shaft–Roller
3	93–3007	2	Seal–Oil
4	302–5	2	Fitting–Lube
5	109966	2	Bearing–Ball
6	93–1251	2	Seal–Inner
7	32120–62	2	Ring–Retaining, Int
8	93–1252	2	Seal–Outer
9	253–70	2	Seal–Oil
10	93–2931	2	Washer–Roller

Ref. No.	Part No.	Qty.	Description