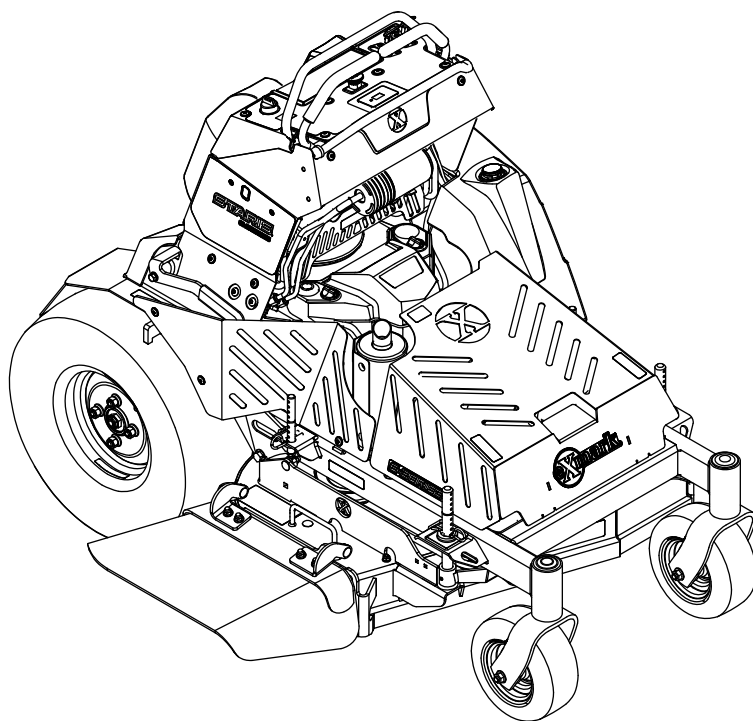




STARIS® E-SERIES

Model No. STE600CKA32300—Serial No. 406294345 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

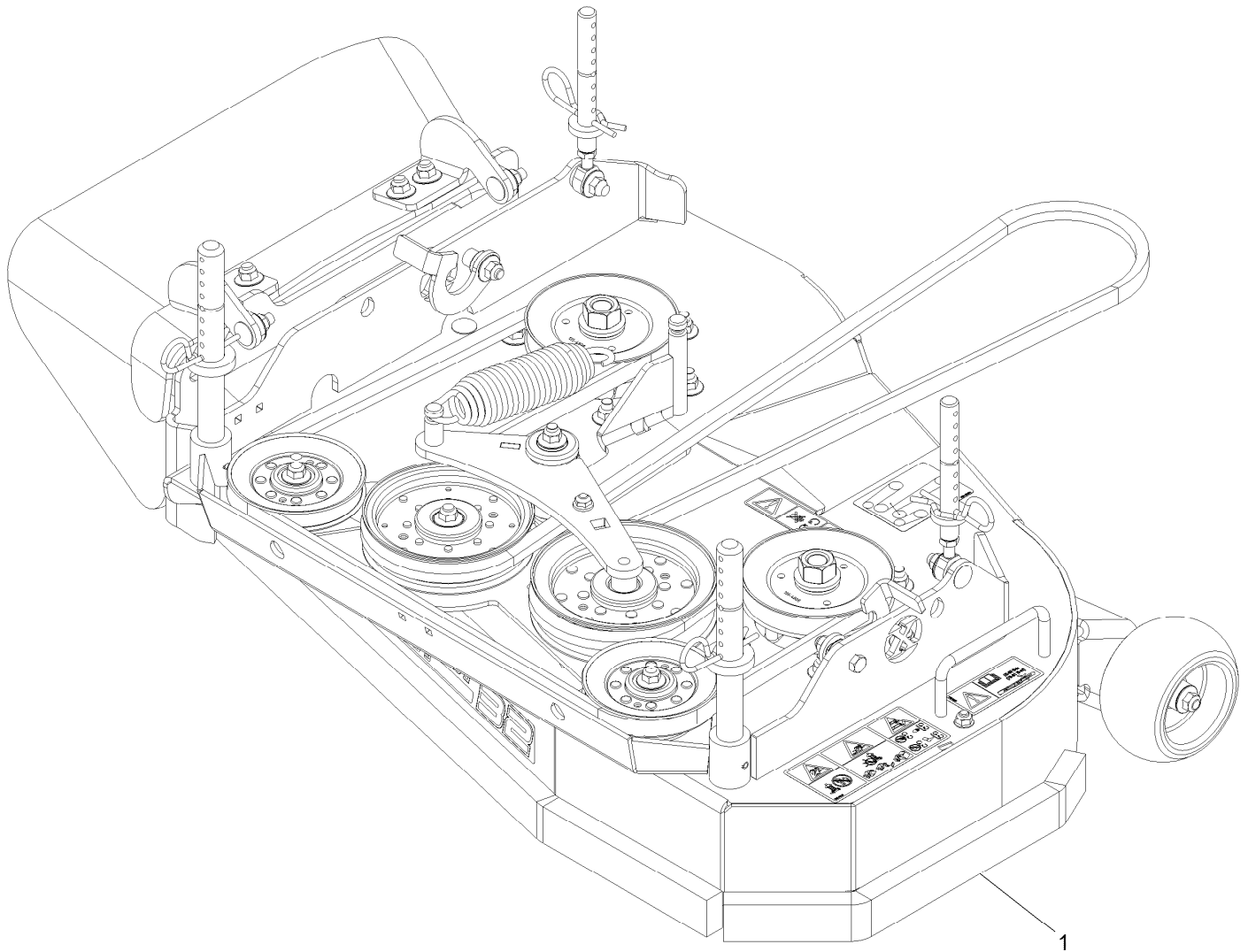


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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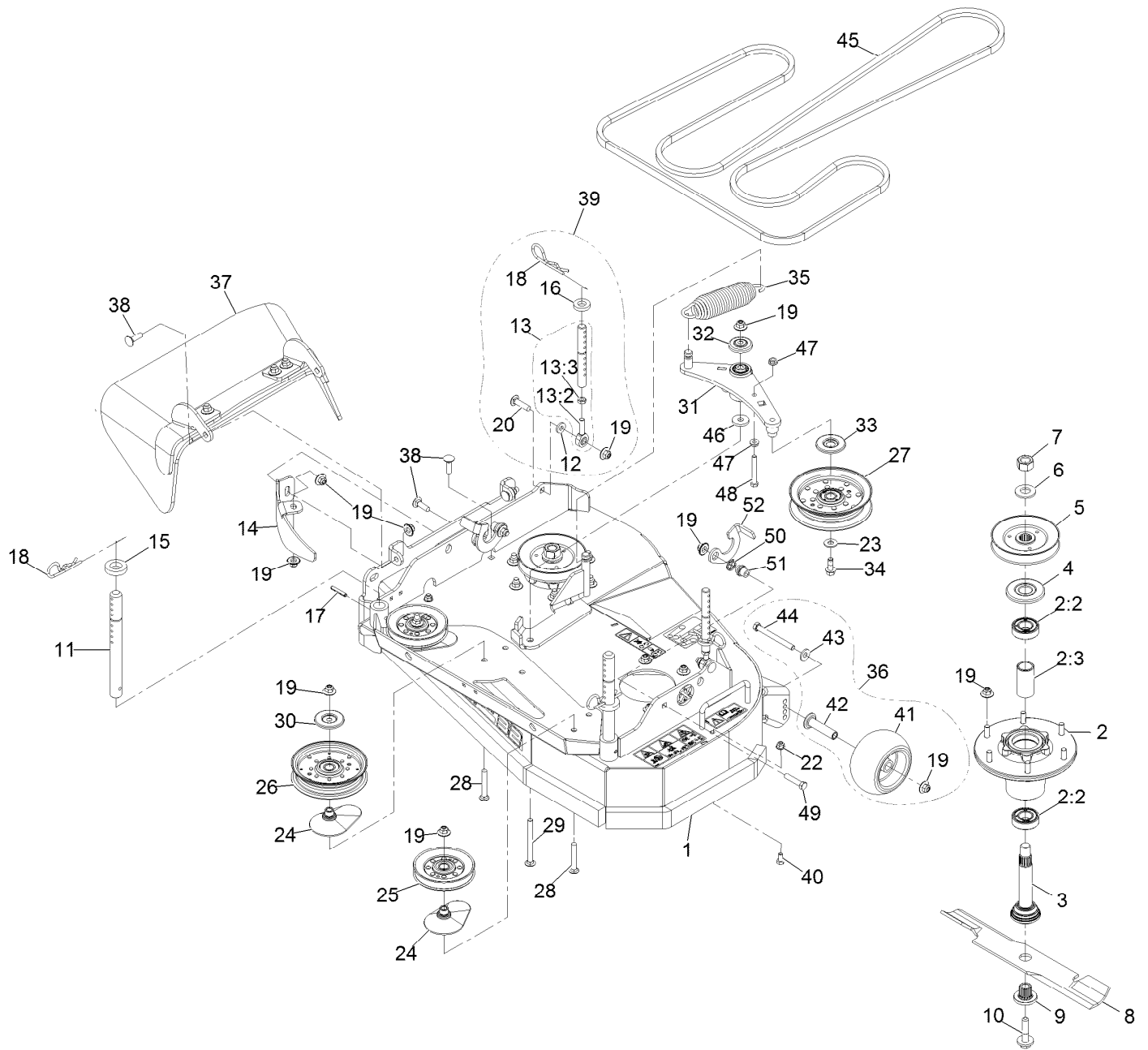
Complete Deck Assembly



Complete Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-3714	1	ASM-Deck Complete 323

Deck Assembly



Deck Assembly (continued)

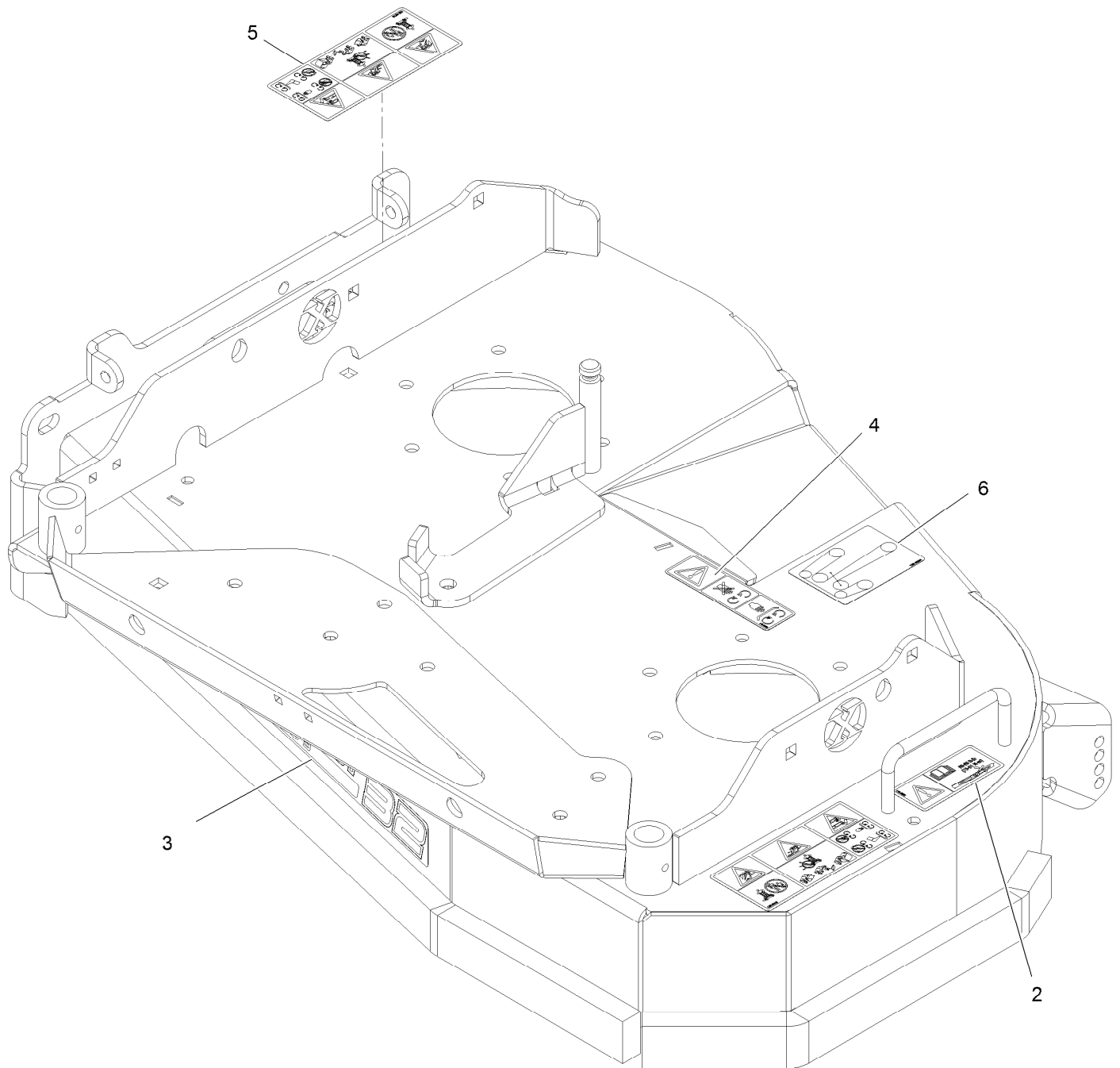
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-1315	1	ASM-Deck Decals 32	24	109-2872	3	Spacer-Pulley
2	116-3344	2	ASM-Cutter Hsg With Bearings	25	135-4398	2	Idler - V 4.13 Eod-A
2:2	116-0720	2	Bearing-Ball	26	126-9187	1	Pulley-Idler, Flat
2:3	116-3312	1	Spacer-Bearing	27	126-9196	1	Idler-Pulley, Flat
3	116-3342	2	ASM-Spindle And Seal	28	3231-31	3	Bolt-Carriage 3/8-16 X 2 1/2
4	116-1286	2	Guard,Bearing Top .989	29	135-0313	1	Screw-CARR
5	135-4808	2	Sheave-Blade Drive	30	126-8043	1	Shield-Dust
6	103-2802	2	Washer-Spring Disc 3/4	31	135-1679	1	ASM.-Arm, Idler
7	116-7306	2	Nut-Hex	32	103-2916	1	Guard-Top
8	116-5177	2	Blade-Extreme 2, 16.25" ●	33	126-9195	1	Shield-Guard, Dust
8	103-6381	2	Blade, Solid ●	34	126-1680	1	Screw-Hfh
8	103-6386	2	Blade, Low Lift ●	35	116-6317	1	Spring-Extension
8	103-6391	2	Blade, Mulching ▲	36	126-7840	1	Kit-Antiscalp Roller
8	103-6401	2	Blade-Notched	37	135-2160	1	Rubber Deflector ASM
9	103-3037	2	Bushing, Splined	38	3231-25	4	Bolt-Carriage 3/8-16 X 1 1/4
10	109-9220	2	Screw-Sems 1/2-20 X 2.19	39	135-2738	2	Kit-Support Link Svc
11	135-2208	2	Rod, Deck Support	40	322-2	2	Screw-HH 5/16-18 X 5/8
12	43-0940	2	Spacer	41	1-603299	1	Roller-Scalp, Anti
13		2	ASM, Support Link ■	42	116-8131	1	Axle, Roller
13:2	1-613204	1	Balljoint	43	98-5975	1	Washer-Spring Disc 3/8
13:3	3220-3	1	Nut-Jam 3/8-24	44	116-9362	1	Screw-HH 3/8-16 X 3 3/4 GR 8
14	126-2783-01	1	Baffle, Dogleg	45	135-7353	1	Belt-V
15	1-413425	2	Spacer-Deck Support	46	1-373034	1	Washer
16	1-323539	2	Spacer-Blade Drive	47	32128-20	2	Nut-Whizlock 5/16-18
17	1-806332	2	Rollpin 1/4 X 1 1/2	48	322-12	1	Screw-HH 5/16-18 X 2 1/2
18	103-7353	4	Pin-Cut Height	49	323-9	2	Screw-HH 3/8-16 X 1 3/4
19	109-6658	25	Nut-Nyloc 3/8-16 Flg	50	3290-317	2	Washer-Spring
20	3231-26	2	Bolt-Carriage 3/8-16 X 1 1/2	51	142-3130	2	Bushing-Latch
22	104-8300	2	Nut-Nyloc 5/16-18 Flg	52	142-2452	2	Latch - Deck
23	3256-4	1	Washer-3/8 Std				

● Optional Equipment

■ Not serviced separately

▲ Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.

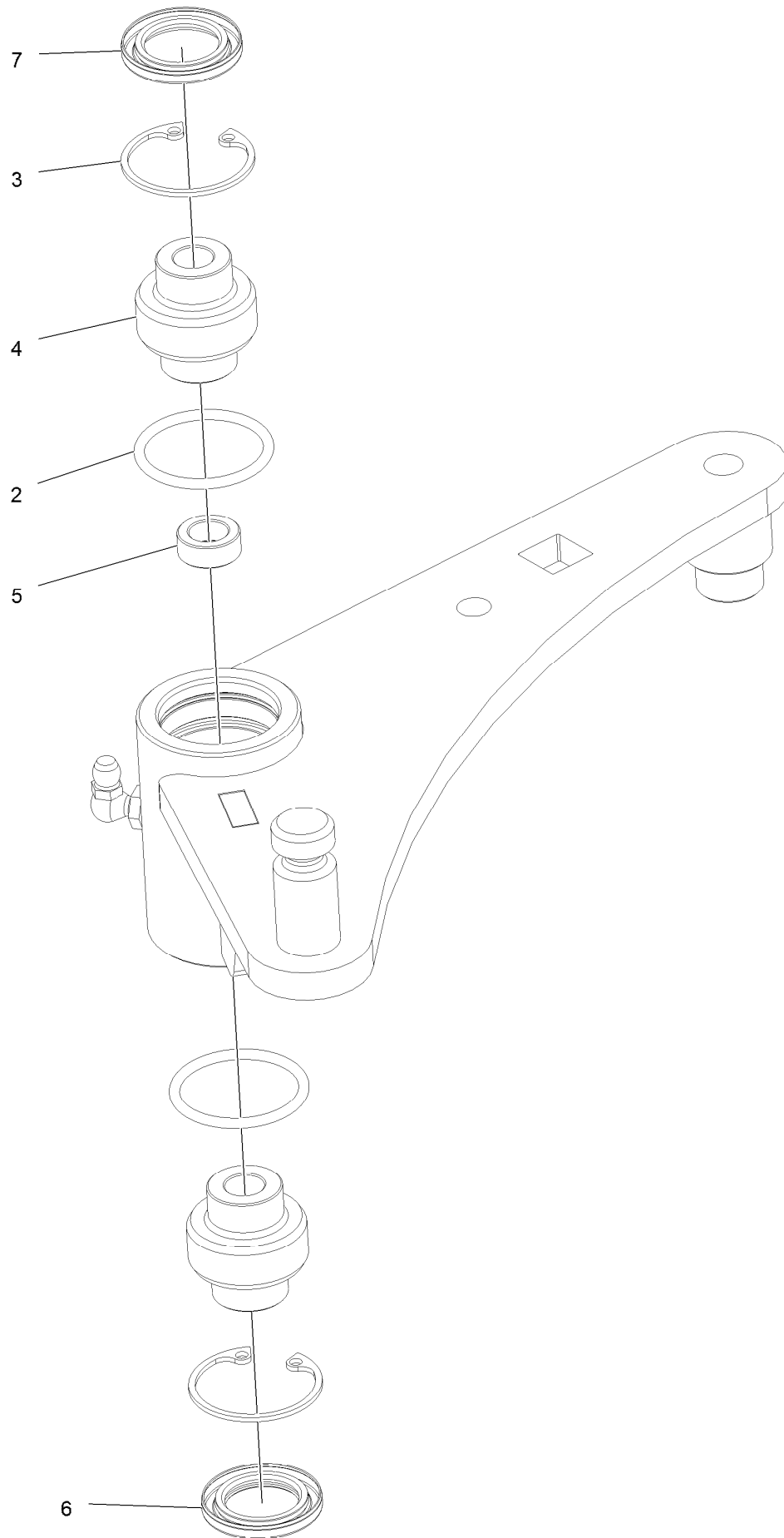
Deck W/Decals Assembly



Deck W/Decals Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	116-8283	1	Decal-Torque, Bolt	5	135-5210	2	Decal-Warning Thrown Obj
3	135-2283	1	Decal-Ultracut 32-Series 3	6	135-3004	1	Decal-Belt Routing
4	112-9028	1	Decal-Cover, Missing				

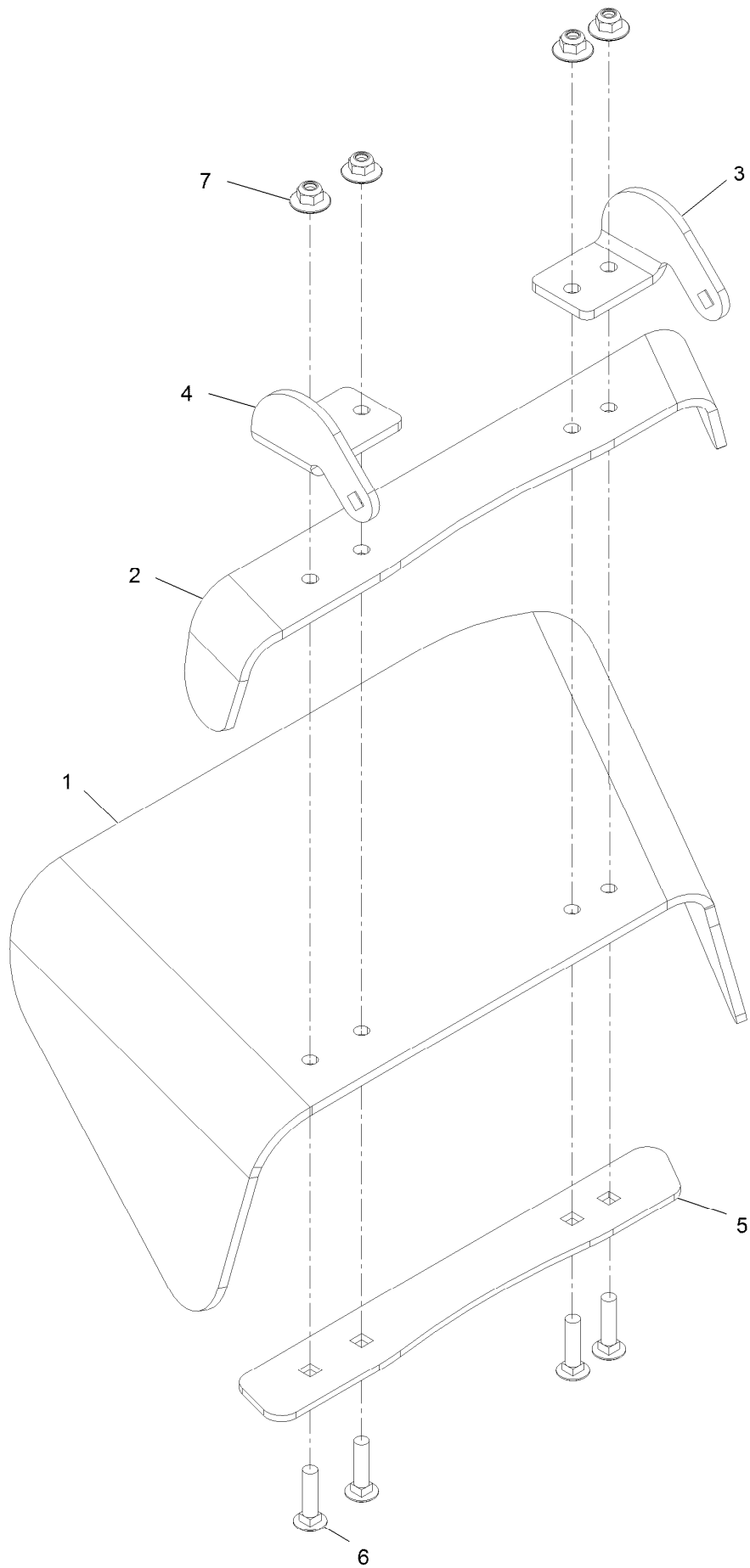
Idler Assembly



Idler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	106-7159	2	O-Ring	5	103-5677	1	Spacer
3	32120-10	2	Ring-Snap	6	103-3505	1	Seal-Lip, Double
4	103-3504	2	Bearing-Spherical	7	103-3506	1	Seal-Lip, Single

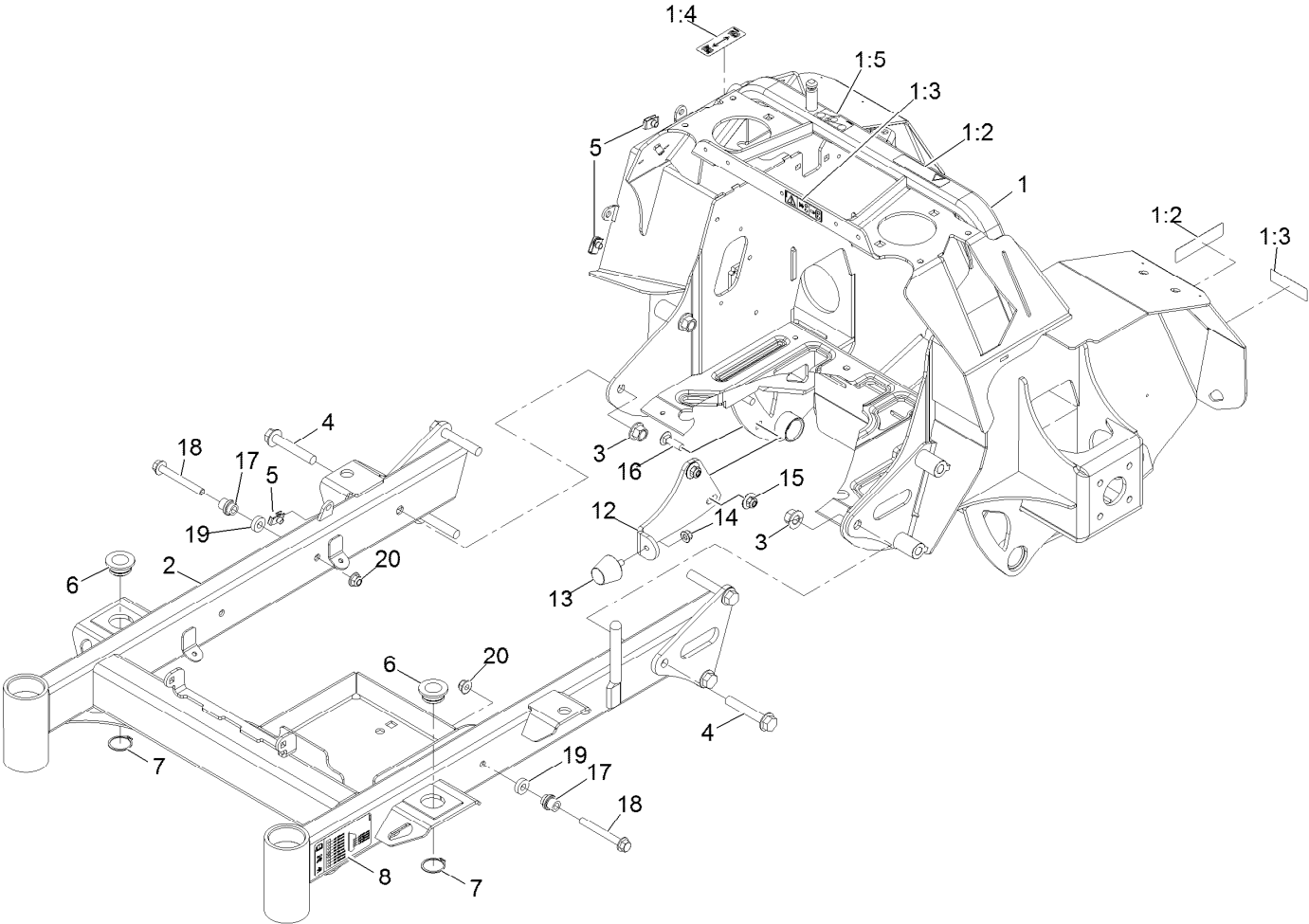
Discharge Deflector Assembly



Discharge Deflector Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-2157	1	Deflector-Rubber	5	135-2156-03	1	Strap-Bottom Deflector
2	135-2155-01	1	Bracket-Top Deflector	6	3231-4	4	Bolt-Carriage 3/8-16 X 1 1/2
3	135-2158-01	1	Bracket-Deflector	7	109-6658	4	Nut-Nyloc 3/8-16 Flg
4	135-2159-01	1	Bracket-Deflector				

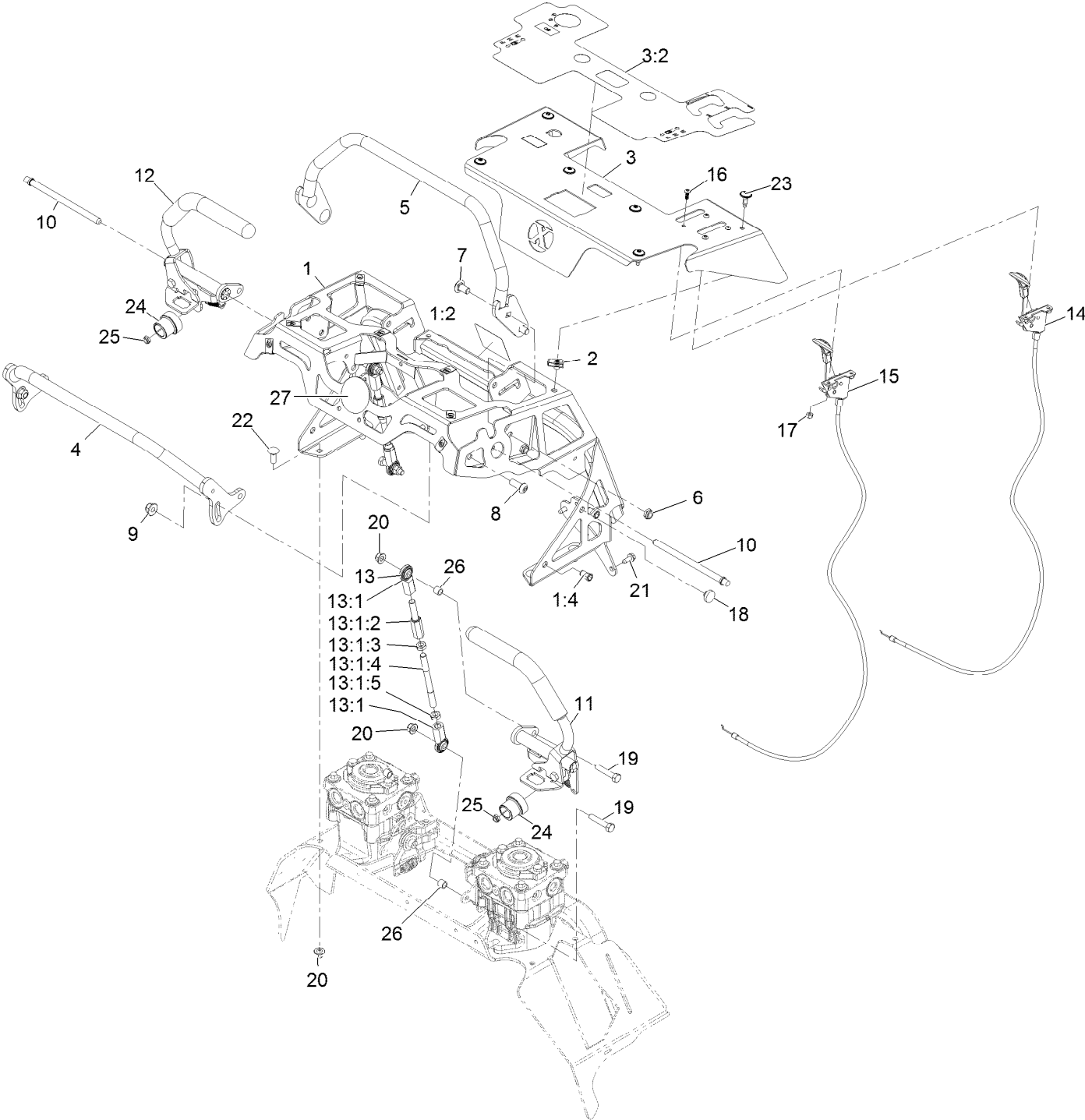
Main Frame Assembly



Main Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-2575	1	ASM-Frame	8	135-2562	1	Decal-Height Of Cut Sm
1:2	98-1977	2	Decal-Warning	12	135-3889-03	1	Bracket-Bumper 32
1:3	116-8559	2	Decal, Cover Missing	13	1-543963	1	Bumper-Rubber
1:4	115-9625	1	Decal-Brake, Parking	14	104-8300	1	Nut-Nyloc 5/16-18 Flg
1:5	135-2267	1	Decal-Belt Routing HYD	15	109-6658	2	Nut-Nyloc 3/8-16 Flg
2	135-1612-01	1	ASM-Frt Frame 32/36 [red]	16	3231-25	2	Bolt-Carriage 3/8-16 X 1 1/4
3	99-5107	6	Nut-Lock 1/2-13	17	142-3130	2	Bushing-Latch
4	3234-40	6	Screw-HF	18	3234-41	2	Screw-HHF
5	107069	3	Nut-Retainer-Panel 1/4-20	19	5-0652	2	Spacer
6	1-513336	2	Bushing-Deck	20	104-8301	2	Nut-Nyloc 3/8-16 Flg
7	32120-33	2	Ring-Retaining				

Controls Assembly

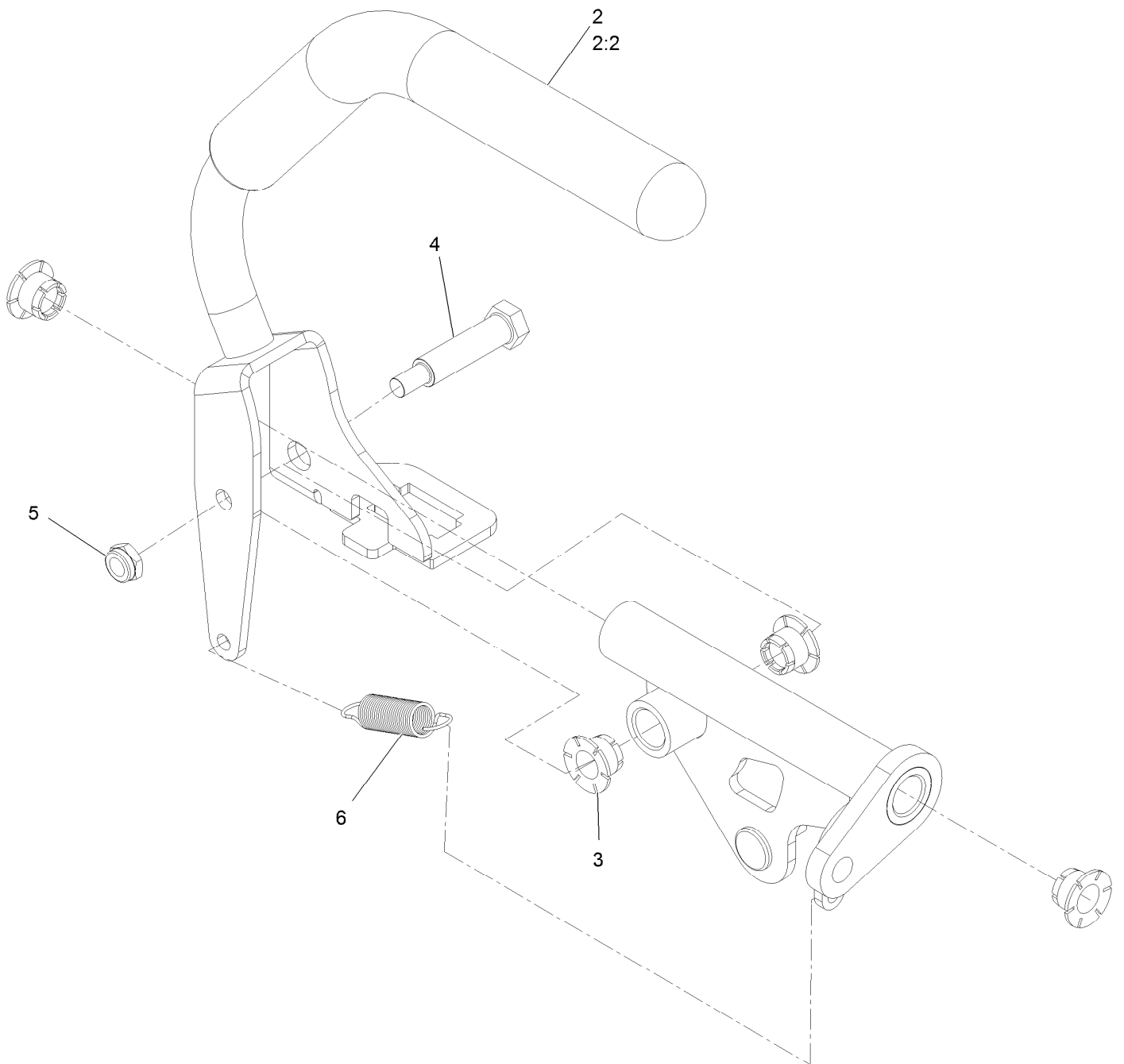


Controls Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-3683	1	ASM-Ctrl Tower	13:1		1	ASM, Motion Control Link ●
1:2	142-3077	1	Decal-HYD Fluid Warn	13:1:2	116-4755	1	Rod-Adjustment
1:4	138-2758	2	Nut-Clinch,Hex	13:1:3	3220-16	1	Nut-Jam 3/8-24 LH
2	107069	8	Nut-Retainer-Panel 1/4-20	13:1:4	135-1291	1	Link, Motion Control
3	135-2579	1	ASM, Control Panel W/ Decals	13:1:5	3220-3	1	Nut-Jam 3/8-24
3:2	135-6773	1	Decal-Control Panel Non-EFI	14	135-2168	1	Control, Choke
4	135-3432-03	1	Weld, Front Ref Bar	15	135-2169	1	Control, Throttle
5	135-3430-03	1	Weld, Rear Ref Bar	16	135-3176	4	Screw, BHCS
6	3296-59	4	Nut-Nyloc 3/8-16 Thin	17	3296-2	4	Nut-Nyloc #10-24
7	3231-21	4	Bolt-Carriage 3/8-16 X 3/4	18	1-513658	2	Bumper
8	3274-94	2	Screw-Button Head 3/8-16 X 1	19	322-8	4	Screw-HH
9	104-8301	2	Nut-Nyloc 3/8-16 Flg	20	104-8300	8	Nut-Nyloc 5/16-18 Flg
10	135-1277	2	Pin, Pivot	21	32144-10	4	Screw-HWH 1/4-20 X .62
11	135-1304	1	ASM, Motion Control, Lt	22	3230-16	4	Bolt-Carriage 5/16-18 X 7/8
12	135-1305	1	ASM, Motion Control, Rt	23	135-3494	6	Screw, Torx
13	135-7116	2	ASM, Linkage	24	126-1499	2	Cam
				25	3296-56	2	Nut-Nyloc 1/4-20 Thin
				26	1-633545	4	Spacer
				27	135-2281	1	Decal-Cover

● Not serviced separately

Left Motion Control Assembly

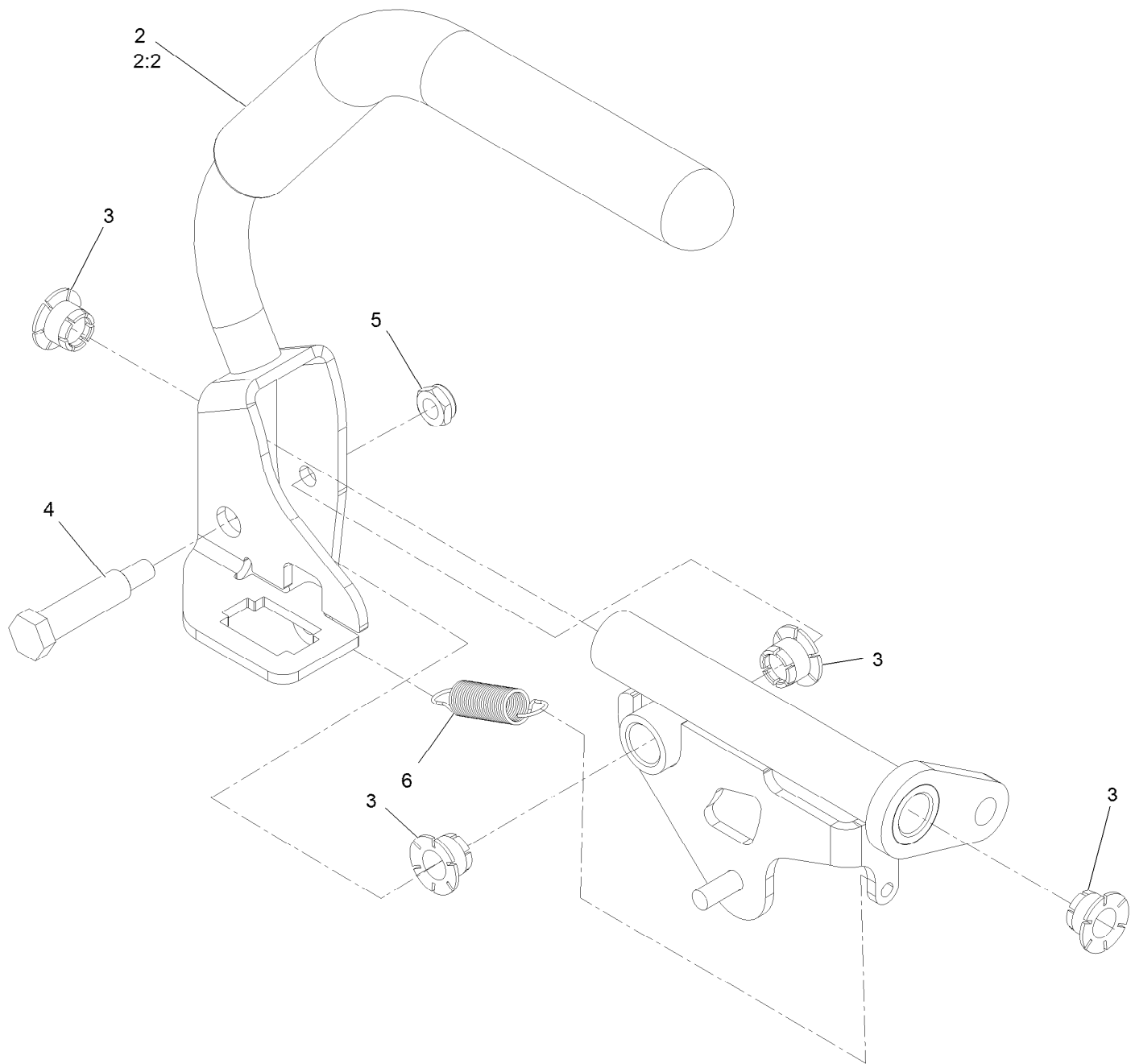


Left Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	135-2546	1	ASM, Lt Control Lever W/ Grip
2:2	135-3301	1	Grip, Drive Lever
3	135-6412	4	Bearing, Igus

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	121-1229	1	Bolt-Shoulder
5	3296-56	1	Nut-Lock, NI
6	114-0249	1	Spring-Extension

Right Motion Control Assembly

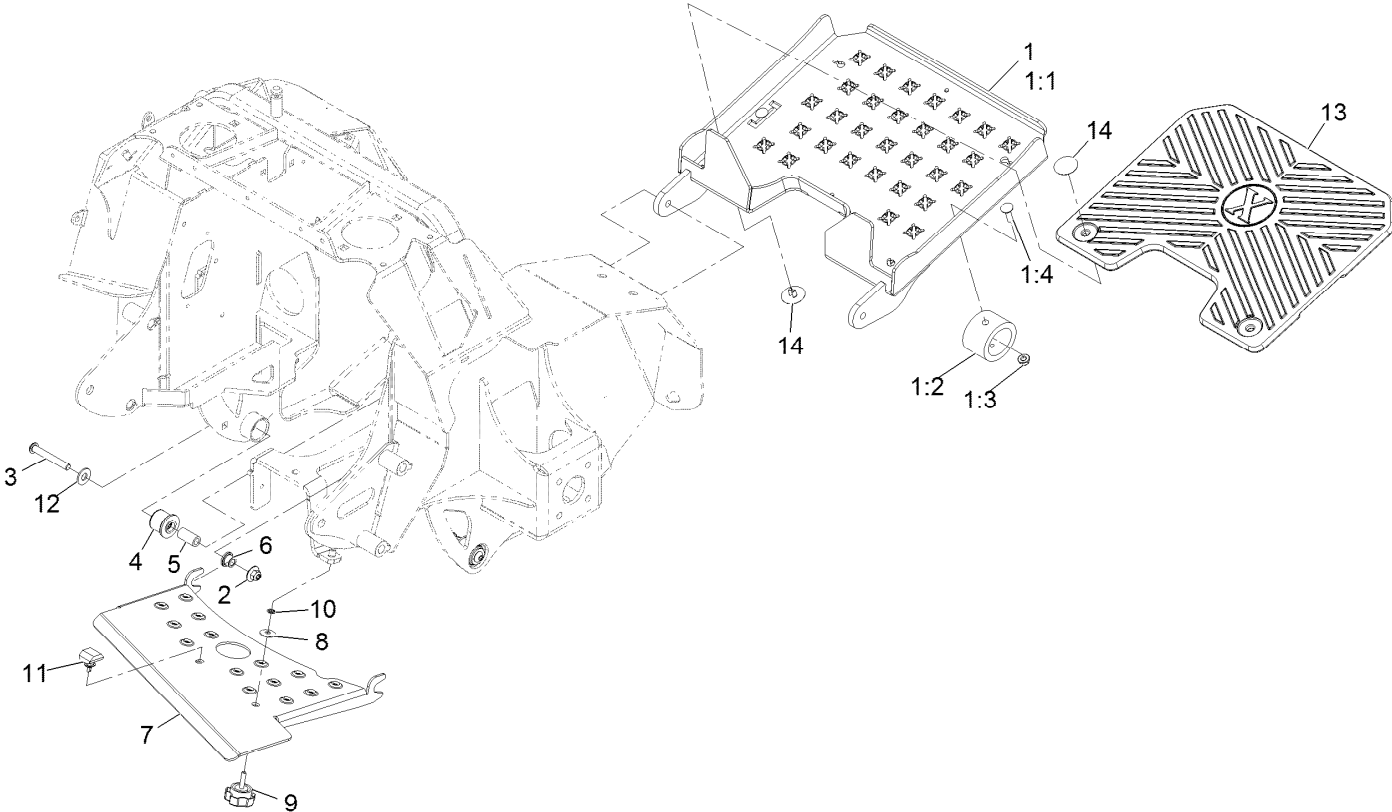


Right Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	135-2547	1	ASM, Rt Control Lever W/ Grip
2:2	135-3301	1	Grip, Drive Lever
3	135-6412	4	Bearing, Igus

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	121-1229	1	Bolt-Shoulder
5	3296-56	1	Nut-Lock, NI
6	114-0249	1	Spring-Extension

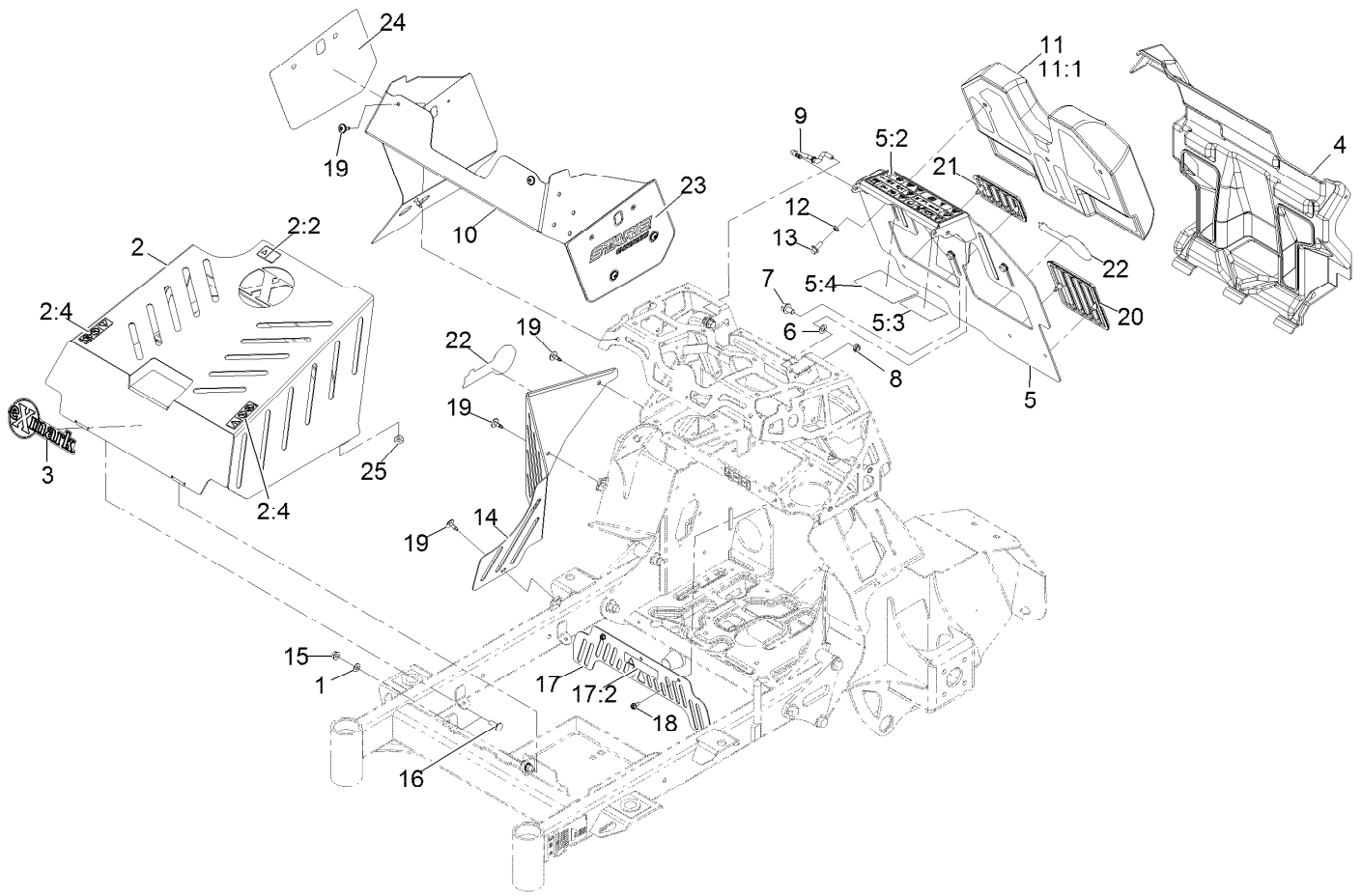
Platform Assembly



Platform Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-2710	1	ASM-Platform	6	109-8788	2	Bushing-Flanged
1:1	142-2470-05	1	Weld-Platform [blk-Txt]	7	135-6593-03	1	Deflector-Air, 32
1:2	135-2548	2	Bumper-Isolator	8	3290-456	1	Washer-Spring Disc
1:3	104-8300	2	Nut-Nyloc 5/16-18 Flg	9	135-7382	1	Knob
1:4	3230-2	2	Bolt-Carriage 5/16-18 X 1	10	1-803037	1	Nut-Retaining
2	109-6658	2	Nut-Nyloc 3/8-16 Flg	11	126-9966	1	Bumper-ROPS
3	135-7158	2	Screw-HSBH	12	3256-4	2	Washer-3/8 Std
4	126-8360	2	Bushing-Rubber, Suspension	13	142-3224	1	Pad-Platform
5	108-6544	2	Spacer	14	142-3247	4	Rivet-Ratchet

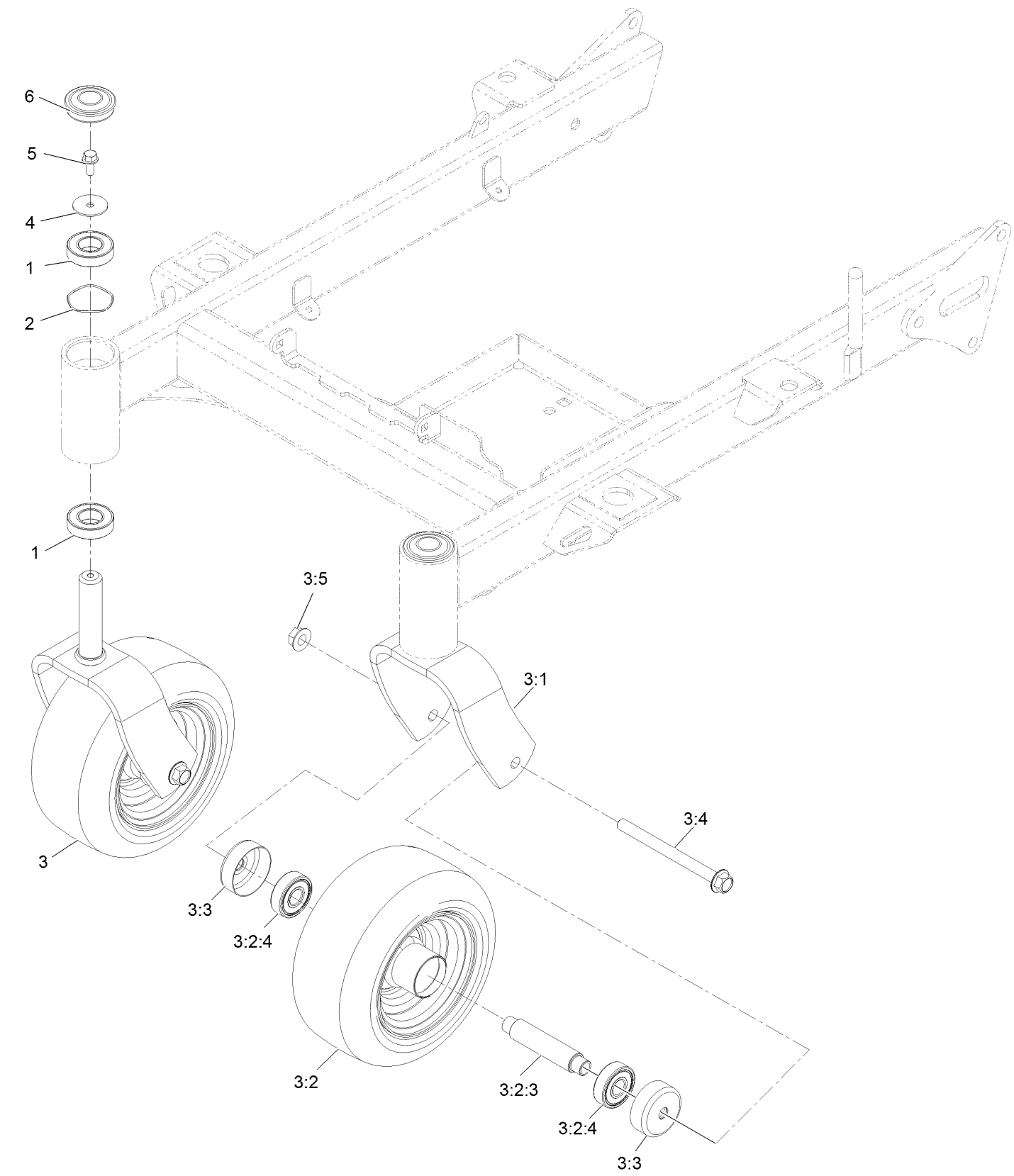
Guarding Assembly



Guarding Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	93-6079	2	Spacer-Nylon	11:1	135-6557	1	Cover, Pad
2	135-2190	1	ASM-Cover W Decals	12	3290-475	3	Washer-Belleville
2:2	106-5517	1	Decal-Warning	13	100-1668	3	Screw-HHF
2:4	136-1672	2	Decal-No Step/Riders	14	135-2413-03	1	Cover-RH Side
3	126-6877	1	Decal, Exmark Logo	15	32128-25	2	Nut-Hex 5/16-18 Side Lock
4	142-3523	1	Cover-Rear Ste	16	3230-2	2	Bolt-Carriage 5/16-18 X 1
5	135-2601	1	ASM, Pad Backing W/ Decals	17	135-2204	1	ASM, Belt Guard W/ Decal
5:2	135-2412	1	Decal-Warning	17:2	98-1977	1	Decal-Warning
5:3	116-8253	1	Decal-Drive Release	18	32104-17	2	Screw-HWH 1/4-20 X 1/2 Tap
5:4	135-2563	1	Decal-Service Aid Sm	19	135-3494	9	Screw, Torx
6	131-8667	2	Washer-Thrust	20	135-5344	1	Pad, Knee, Lt
7	3234-9	2	Screw-HHF	21	135-5345	1	Pad, Knee, Rt
8	3296-59	2	Nut-Nyloc 3/8-16 Thin	22	126-6575	2	Decal-Exmark Logo
9	135-1611	1	Rod, Prop	23	135-6807	1	Decal-Staris Logo Lt
10	135-4830-03	1	Cover-Tower	24	135-6808	1	Decal-Staris Logo Rt
11	135-1972	1	Pad-Thigh	25	1-513658	2	Bumper

Caster Wheel Assembly

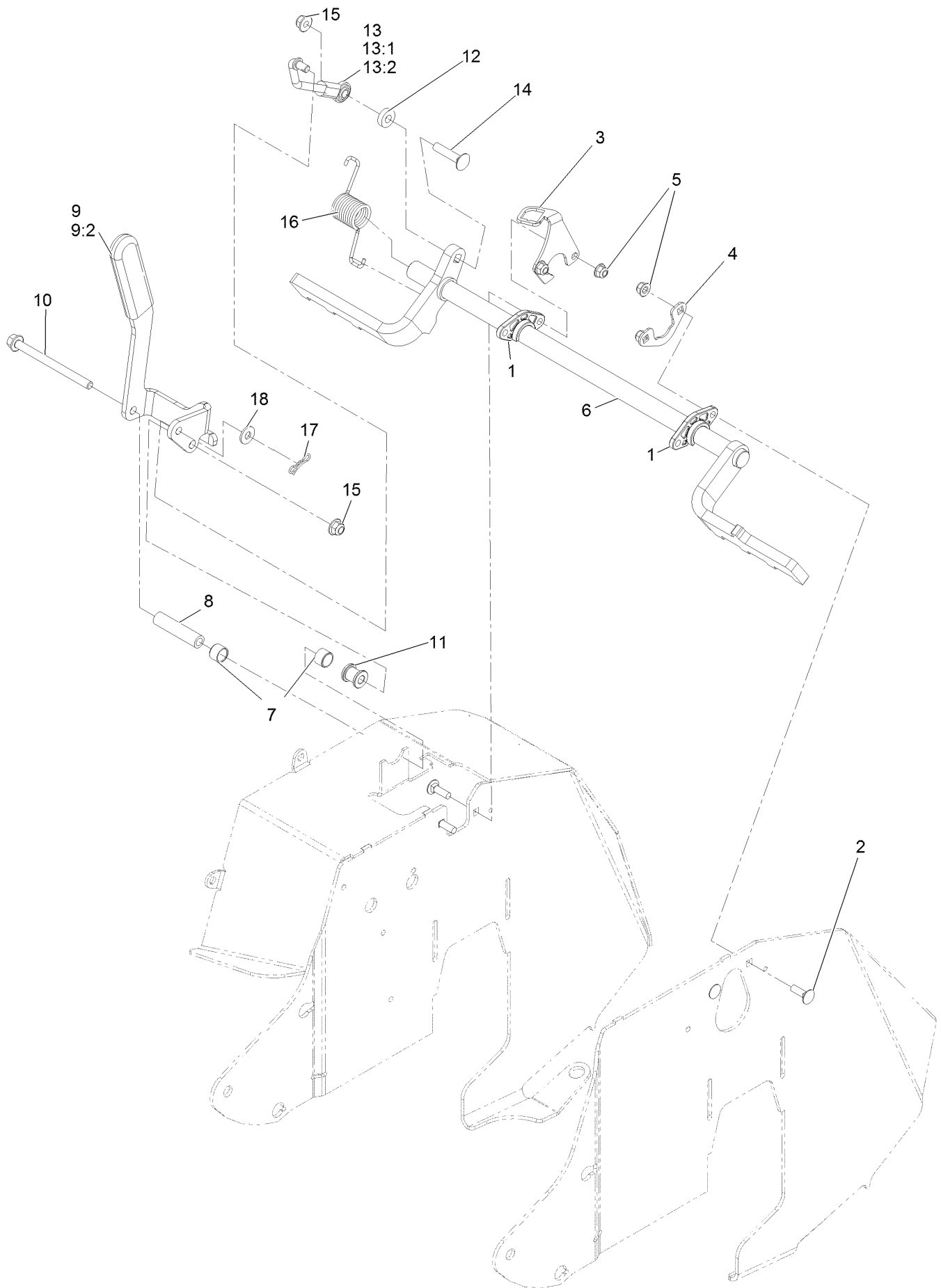


Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-3678	4	Bearing-Ball	3:3	135-3218	2	Guard, Seal
2	126-5897	2	Spring	3:4	135-4633	1	Screw-HHF
3		2	ASM-Caster Fork W/Tire ●	3:5	32128-23	1	Nut-HF
3:1	135-1651-01	1	ASM-Caster Fork [red]	4	3256-68	2	Washer-Flat
3:2	135-4518	1	ASM-Tire&whl Sp 9X4.50-5	5	3234-5	2	Screw-HHF
3:2:3	126-7904	1	Axle-Caster	6	116-4348	2	Cap-Grease
3:2:4	116-4004	2	Bearing				

● Not serviced separately

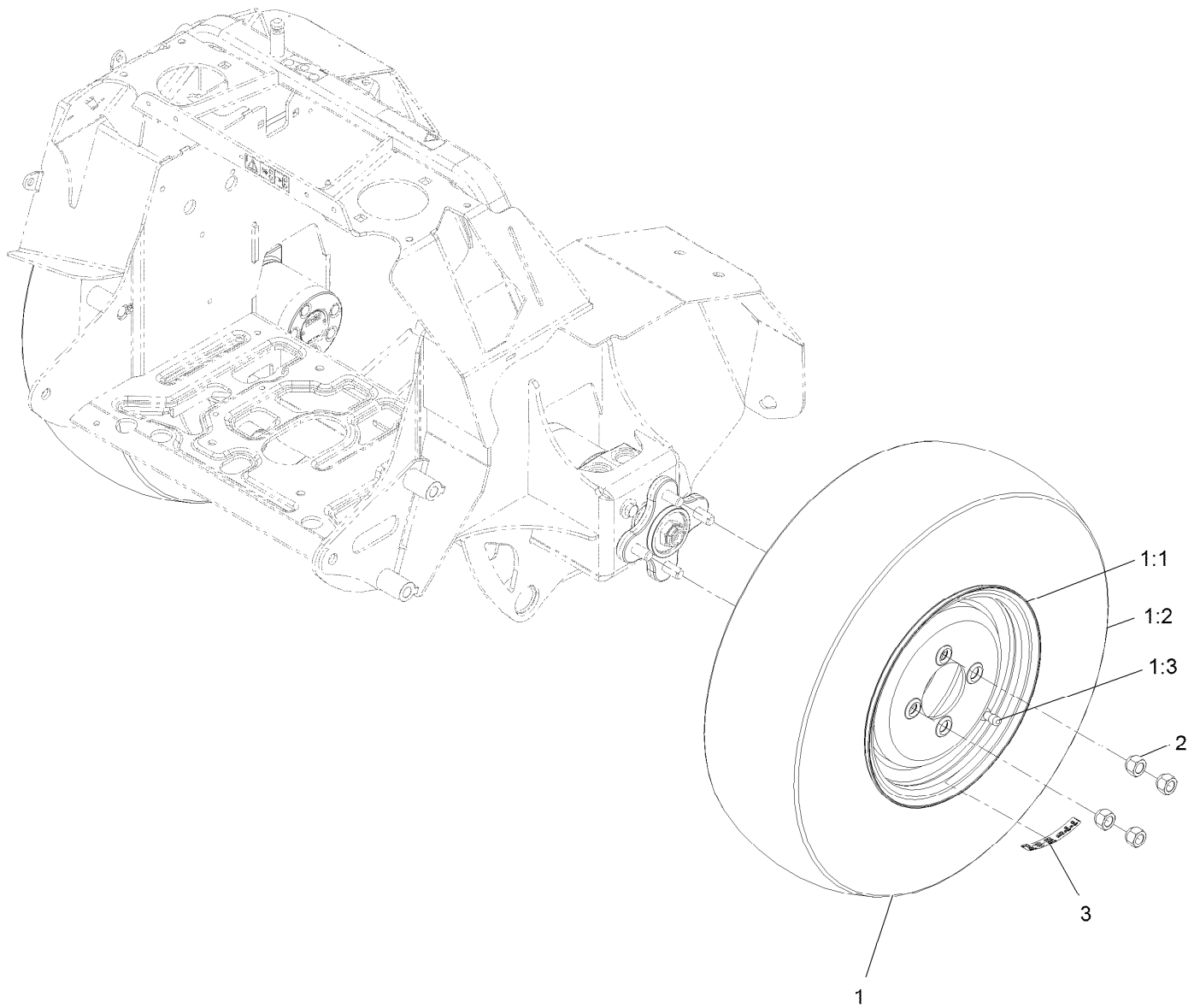
Park Brake Assembly



Park Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-5065	2	Bushing-Flange	11	135-6040	1	Spacer-.39ldx.88Odx.88L
2	3230-2	4	Bolt-Carriage 5/16-18 X 1	12	5-0652	1	Spacer
3	135-5924	1	Bracket-Switch	13	135-4576	1	ASM-Brake Link
4	135-5132	1	Support, Bearing	13:1	103-0608	1	Balljoint
5	104-8300	4	Nut-Nyloc 5/16-18 Flg	13:2	135-1974	1	Rod-Brake
6	135-1950-03	1	Wld-Brake Shaft 32/36	14	3231-5	1	Bolt-Carriage 3/8-16 X 1 3/4
7	1-413347	2	Sleeve-Bushing	15	104-8301	2	Nut-Nyloc 3/8-16 Flg
8	135-4706	1	Bushing-Pivot	16	108-4052	1	Spring-Torsion
9	135-1949	1	ASM-Brake Lever With Grip	17	119-1415	1	Pin-Cotter, Locking
9:2	1-633268	1	Grip-Lever	18	3256-3	1	Washer-5/16 Std
10	131-8571	1	Screw-HF				

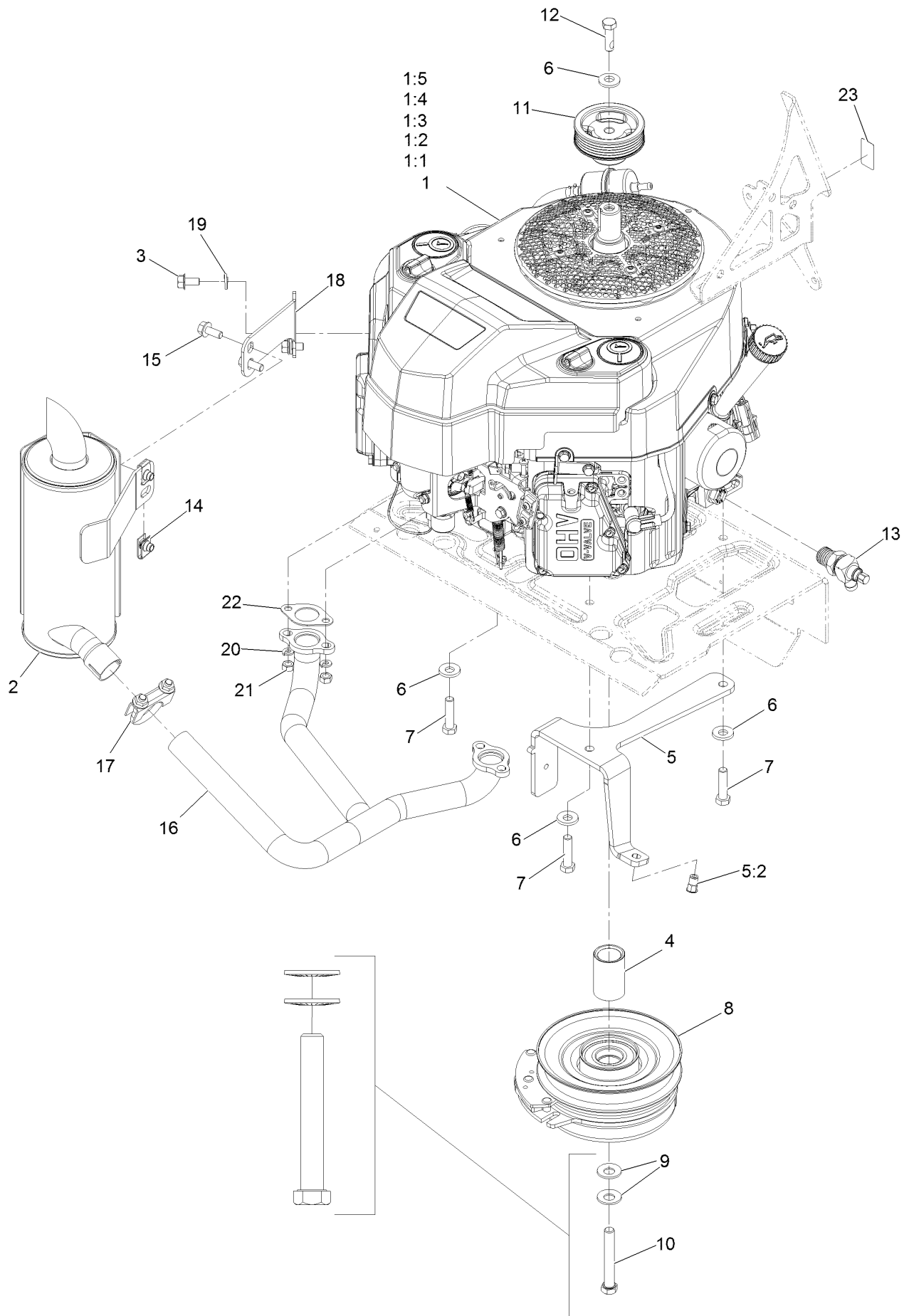
Tire and Wheel Assembly



Tire and Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-1622	2	ASM-Whl Tire [+2.25 Os]	2	242-50	8	Nut-Lug
1:1	135-1624	1	Wheel 10 X 5.5 Wht	3	126-2056	2	Decal-Torque Wheel
1:2	135-1623	1	Tire 21X7.00-10				Lug-Hub
1:3	232-27	1	Stem-Valve				

Engine Assembly



Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Kawasaki Fs600 ■▲	7	323-8	4	Screw-HH 3/8-16 X 1 1/2
1:1		1	Kawasaki 49065-7007	8	142-3586	1	Clutch 105
			Engine Oil Filter ■▲	9	1-603610	2	Washer-Spring Disc 7/16
1:2		1	Kawasaki 49019-0031 Fuel Filter ■▲	10	126-7198	1	Screw-HH 7/16-20 X 3 W/Loctite ◆
1:3		1	Kawasaki 92070-7004 Plug-Spark Bpr4ES ■▲	11	135-1198	1	Pulley, Crank
1:4		1	Kawasaki 11013-7046 Foam Pre-Filter ■▲	12	135-7890	1	Screw-HH, Patch,
1:5		1	Kawasaki 11013-0752 Air Filter ■▲	13	135-2660	1	Drain-Oil Valve ●
2	135-5025	1	Muffler-Vertical Ka	14	94-2413	2	Nut-U
3	33104-016	2	Screw-HHF	15	3234-5	2	Screw-HH Flg 5/16-18 X 3/4
4	135-5028	1	Spacer-Clutch	16	135-5026	1	Manifold-Vertical Ka Exh
5	135-6711	1	ASM-Clutch Anchor W/Insert	17	104-4090	1	Clamp-Muffler
5:2	138-2758	1	Nut-Clinch,Hex	18	135-3828-03	1	Bracket-Muffler Vertical
6	98-5975	5	Washer-Spring Disc 3/8	19	3253-21	2	Washer-Lock 3/8
				20	114-3550	4	Washer-Spring Lock M8
				21	114-3549	4	Nut-M8
				22	1-653313	2	Gasket-Exhaust
				23	135-6844	1	Decal-10W-50 Oil

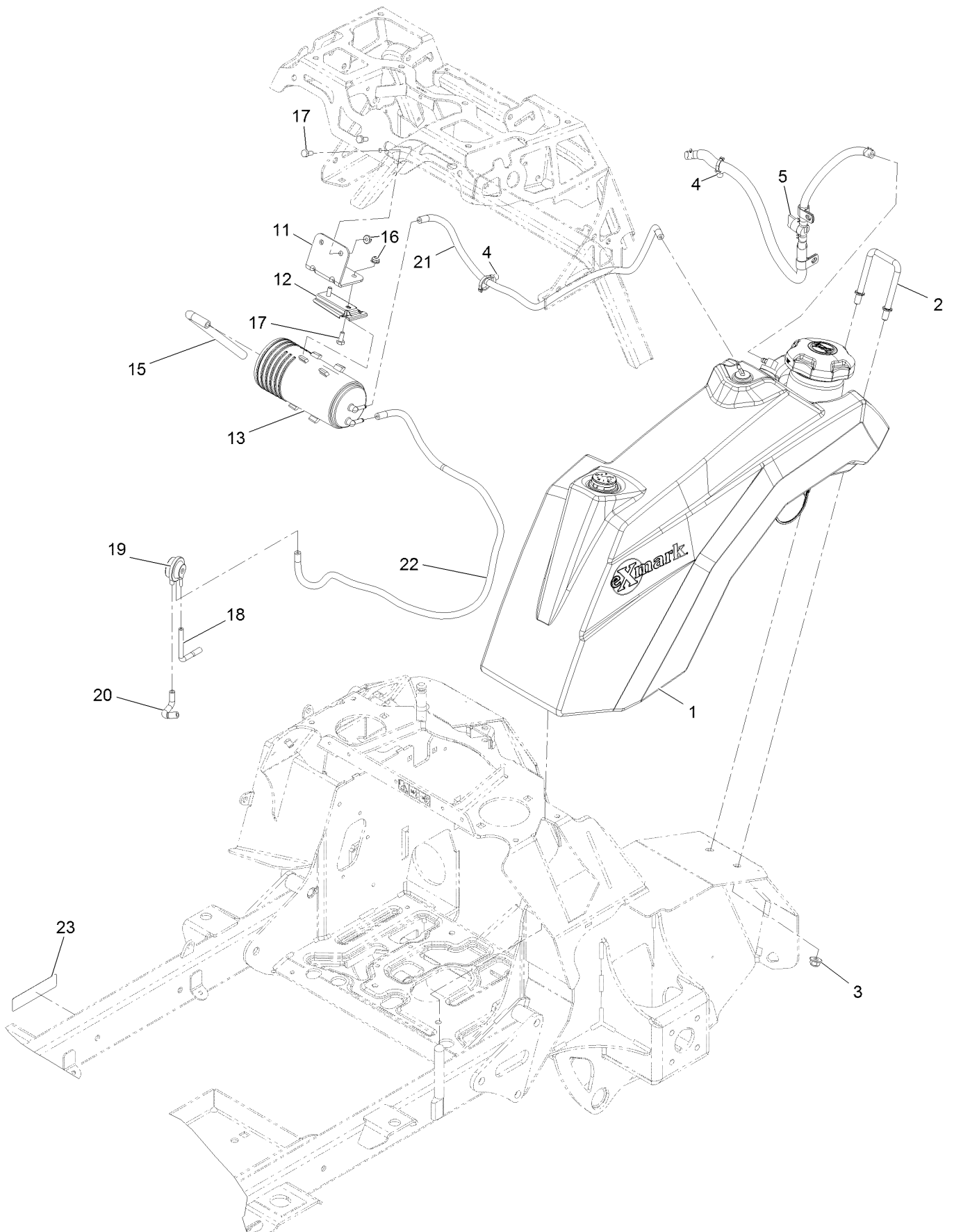
● Torque to 23-29 ft-lb

▲ Obtain parts from www.kawpowerepc.com

◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Not serviced separately

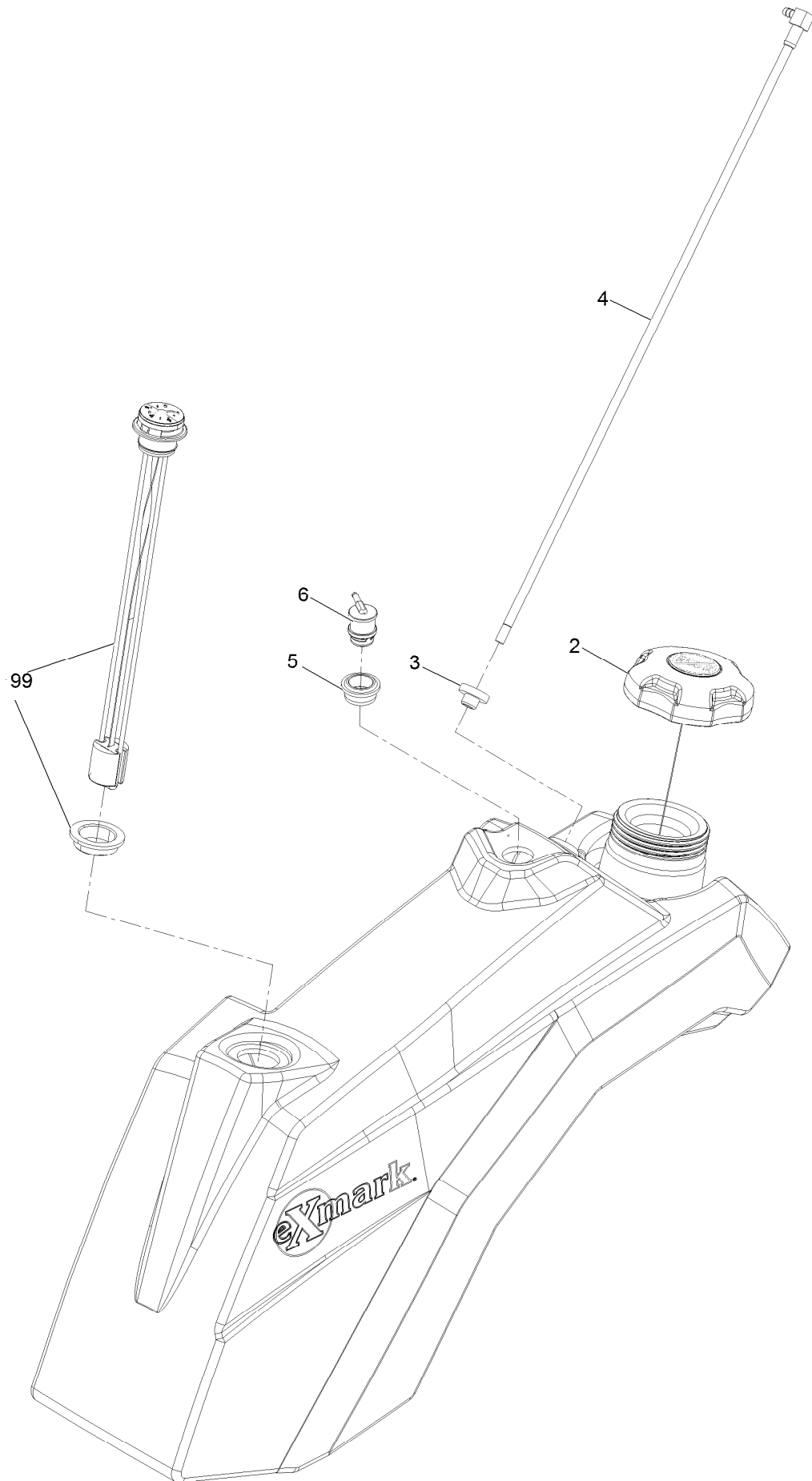
Fuel Assembly



Fuel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-1919	1	Assembly, Fuel Tank	16	104-7201	4	Nut-Nyloc 1/4-20 Flg
2	135-1921	1	Clamp, Tank	17	321-3	4	Screw-HH 1/4-20 X 5/8
3	104-8301	2	Nut-Nyloc 3/8-16 Flg	18	119-8501	1	Hose-Vent, Formed
4	32180-030	2	Clip-Tie	19	116-2232	1	Valve-Control, Vacuum
5	142-3596	1	ASM-Fuel Line & Valve	20	119-8502	1	Hose-Vent, Formed
11	135-4495-03	1	Bracket-Carbon Canister	21	119-6074	1	Hose-Fuel
12	114-0292	1	Bracket-Canister, Carbon	22	132-6854	1	Hose-Fuel
13	117-1221	1	Canister-Carbon, 800Cc	23	133-8062	1	Decal-Arrestor, Spark
15	115-0962	1	Hose-Vent, Canister				

Fuel Tank Assembly-cont.

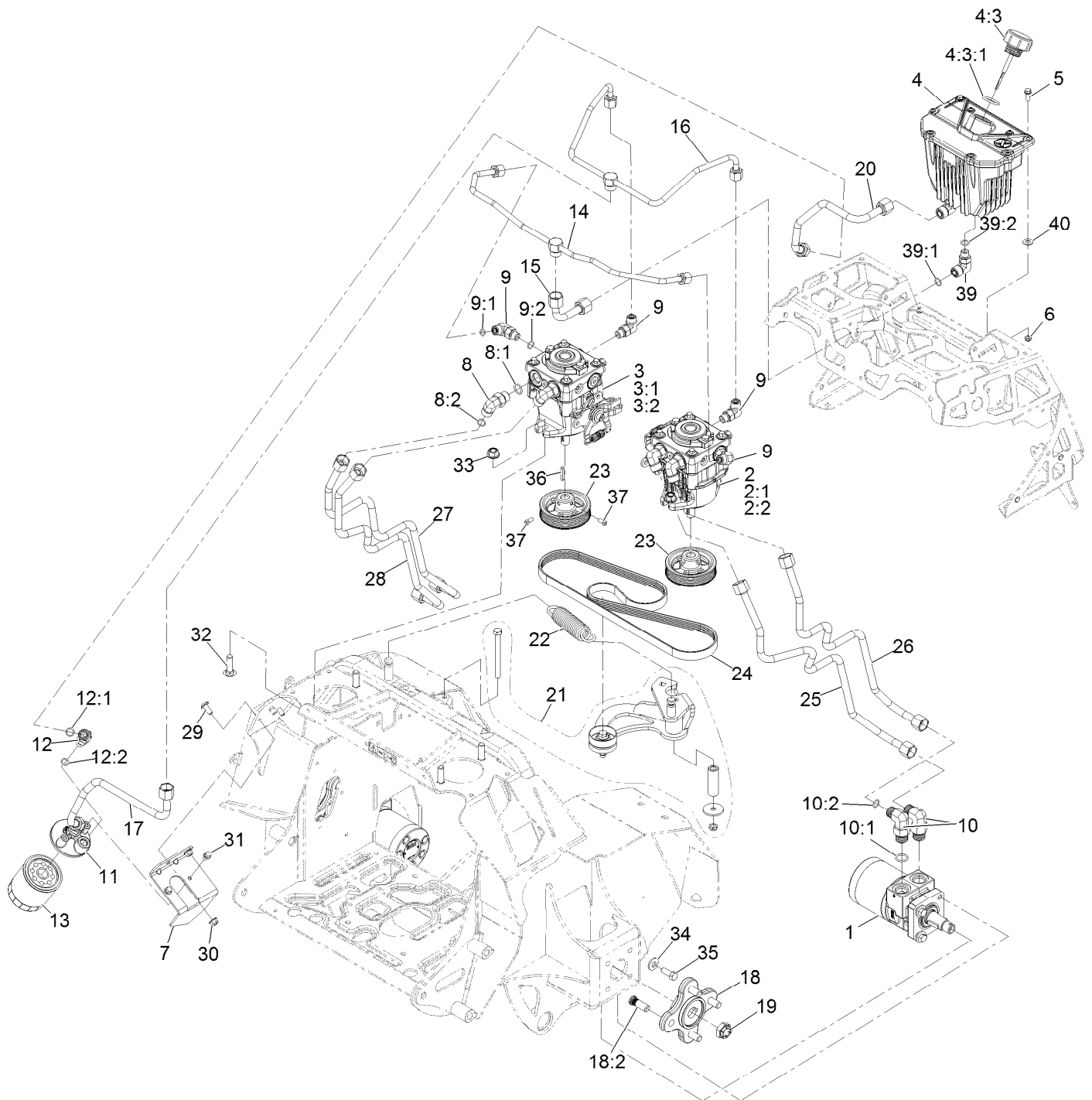


Fuel Tank Assembly-cont. (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	137-4119	1	Cap-Fuel, Ratcheting
3	46-6560	1	Bushing
4	135-1917	1	Straw, Fuel, Long
5	114-0284	1	Grommet

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	119-3547	1	Valve-Vent, Fuel
99	135-3694	1	Kit-Fuel Gauge Replacement

Hydraulic Assembly

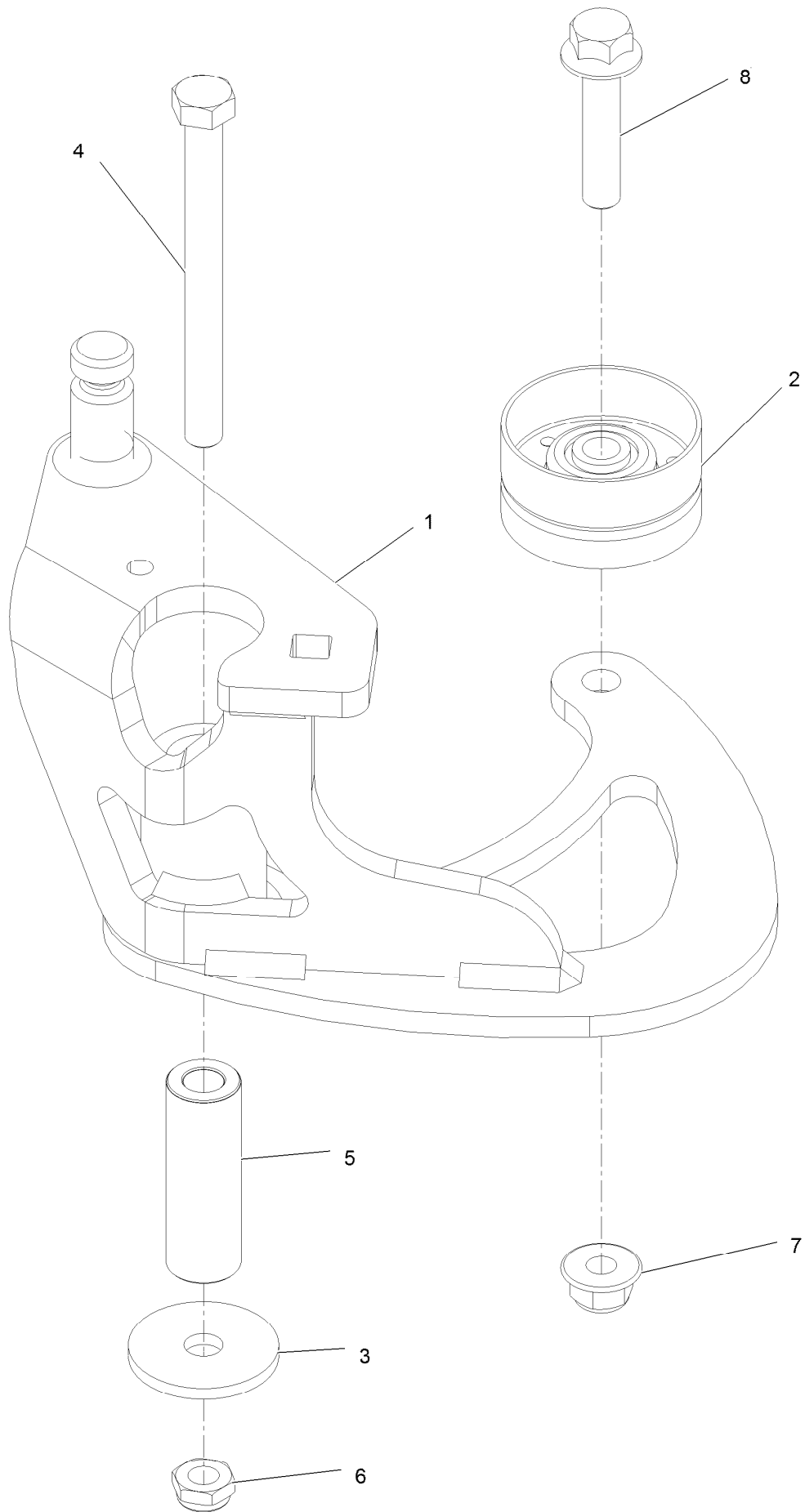


Hydraulic Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-1274	2	Motor-Wheel	16	135-7055	1	Line, Hydraulic, Charge Tee
2	135-2212	1	Pump-Hydraulic 10Cc	17	135-7154	1	Line-Hydraulic Charge
2:1	126-2479	1	Kit, 10Cc Pump Kit	18	135-1621	2	ASM-Hub And Studs
2:2	105-6184	1	Seal Overhaul Kit	18:2	116-1696	4	Stud-Wheel
3	135-2211	1	Pump-Hydraulic 10Cc	19	116-2839	2	Nut-Lock
3:1	126-2479	1	Kit, 10Cc Pump Kit	20	135-7153	1	Line-Hydraulic Supply
3:2	105-6184	1	Seal Overhaul Kit	21	135-1270	1	ASM, Idler Arm
4	135-3305	1	ASM, Hydraulic Reservoir	22	135-1272	1	Spring, Extension
4:3	142-2793	1	Cap, Hydraulic	23	135-1197	2	Pulley, Pump
4:3:1	142-2792	1	O-Ring	24	135-1196	1	Belt, Pvk5
5	32105-15	2	Screw-Machine 1/4-20 X 3/4	25	142-2823	1	Kit-Ste HYD Line B-A
6	3296-56	2	Nut-Nyloc 1/4-20 Thin	26	142-2824	1	Kit-Ste HYD Line A-B
7	135-1634-03	1	Bracket-Filter	27	142-2825	1	Kit-Ste HYD Line B-B
8	340-98	4	Fitting-Elbow, 90 DEG	28	142-2826	1	Kit-Ste HYD Line A-A
8:1	237-79	1	O-Ring	29	126-6268	2	Screw-Truss HD 5/16-18 X 3/4 Torx Plus
8:2	237-30	1	O-Ring	30	104-8300	2	Nut-Nyloc 5/16-18 Flg
9	340-77	4	Fitting-Elbow, 90 DEG	31	3234-13	2	Screw-HHF
9:1	237-22	1	O-Ring	32	3232-3	4	Bolt-Carriage 7/16-14 X 1 1/2
9:2	237-42	1	O-Ring	33	114-8417	4	Nut-HF, NI
10	340-105	4	Fitting-Elbow, 90 DEG	34	98-5975	8	Washer-Spring Disc 3/8
10:1	237-80	1	O-Ring	35	323-6	8	Screw-HH 3/8-16 X 1
10:2	237-30	1	O-Ring	36	135-7971	2	Key, 5Mm X 5Mm X 29Mm
11	103-2888	1	Head-Filter	37	3241-7	4	Screw-SQH ●
12	340-96	2	Adapter	39	340-99	2	Fitting-HYD, 90 DEG
12:1	237-30	1	O-Ring	39:1	237-30	1	O-Ring
12:2	237-42	1	O-Ring	39:2	237-42	1	O-Ring
13	109-4180	1	Element, Oil Filter	40	73-0041	2	Washer-Thrust
14	135-7056	1	Line, Hydraulic, Case Tee				
15	135-7054	1	Line, Hydraulic, Case				

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

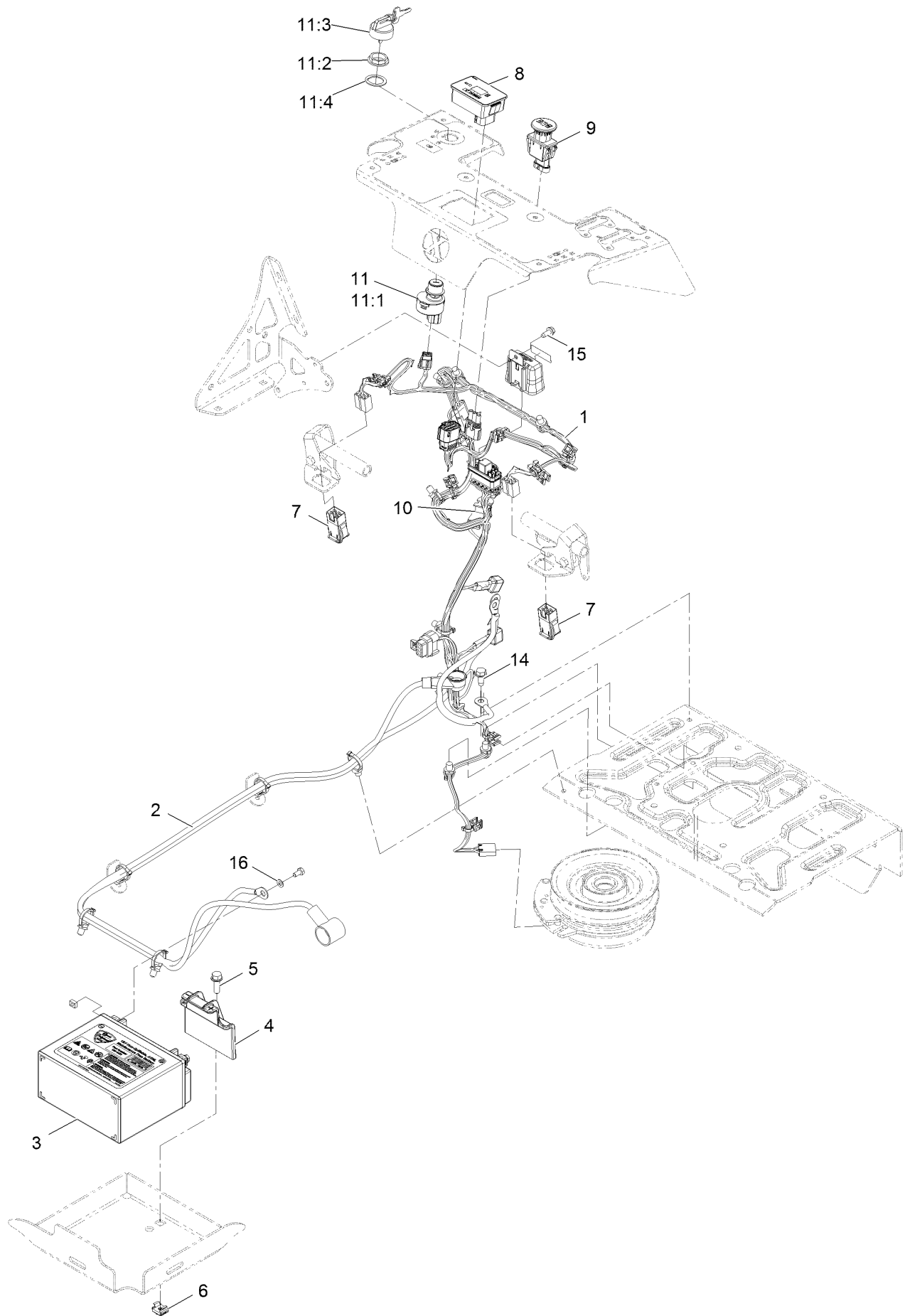
Idler Arm Assembly



Idler Arm Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-2238	1	ASM, Idler Arm W/ Bushings	5	135-1273	1	Tube, Idler Pivot
2	135-1199	1	Idler, Flat	6	3296-59	1	Nut-Nyloc 3/8-16 Thin
3	1-213069	1	Washer	7	104-8301	2	Nut-Nyloc 3/8-16 Flg
4	323-16	1	Screw-HH 3/8-16 X 4	8	3234-19	1	Screw-HHF 3/8-16 X 1 3/4

Electrical Assembly



Electrical Assembly (continued)

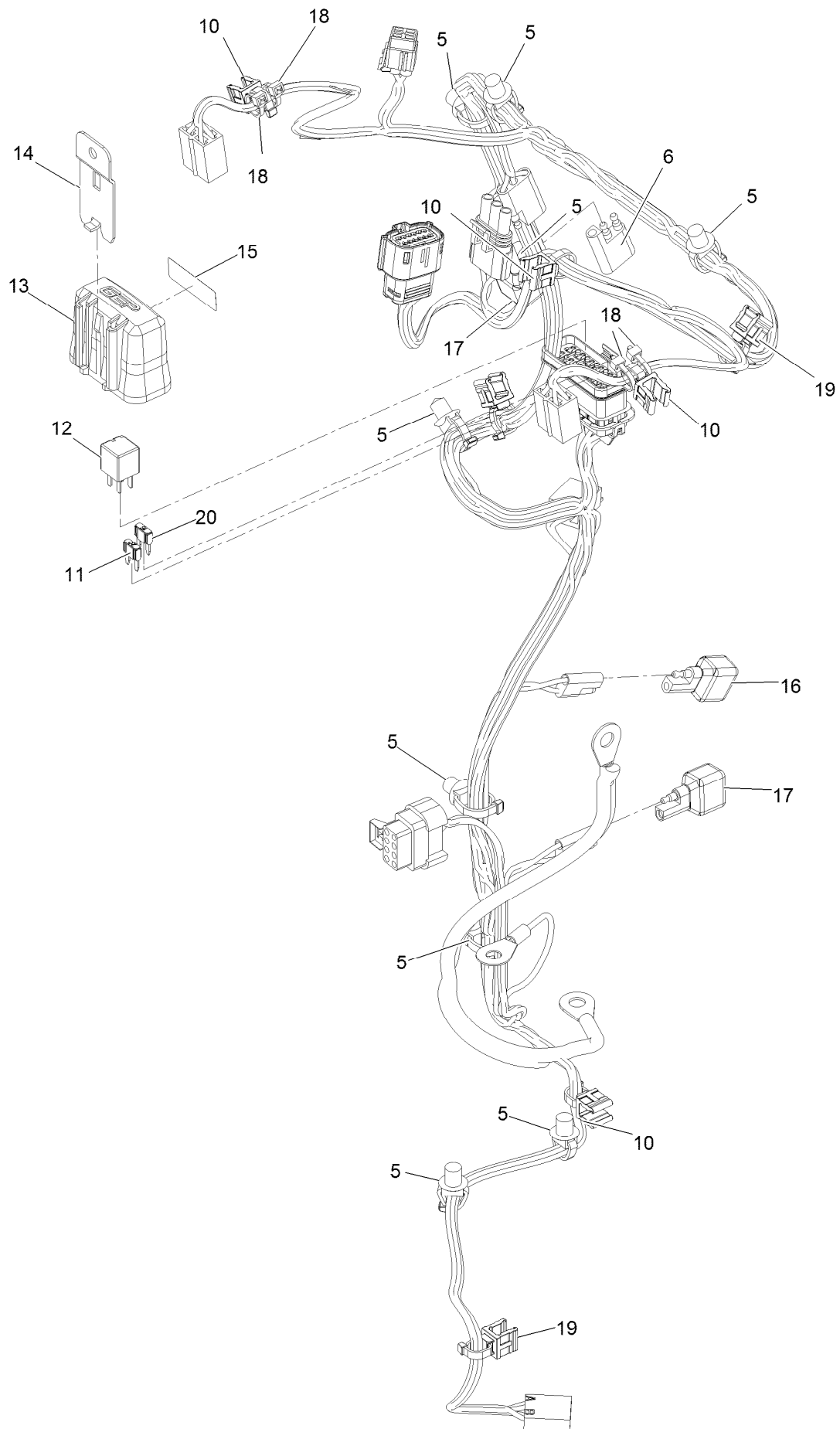
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-2249	1	Harness-Wiring ▲	11	126-6285	1	Ignition Switch ASM
2	135-2255	1	Harness-Battery	11:1		1	Switch-Ignition ■
3	135-4421	1	Battery, Agm, Non-Spillable	11:2	108-8660	1	Nut-Mounting
4	135-4422	1	Hold Down, Battery	11:3	106-5270	1	Ignition Key Set
5	3234-29	1	Screw-HHF	11:4	108-8659	1	Washer-Backup
6	135-4473	1	Nut, Snap	14	32144-11	1	Screw-HWH 5/16-18 X 3/4 Tf
7	104-3338	2	Switch-Delta	15	32144-10	1	Screw-HWH 1/4-20 X .62
8	135-7189	1	Module-Hour Meter	16	1-303435	2	Washer-Spring Disc 1/4
9	126-6187	1	Switch-PTO, Sealed	99	135-7732	1	Hardware Kit, Battery ●
10	82-2190	1	Switch-Bail				

● Not illustrated

■ Not serviced separately

▲ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Harness Assembly



Harness Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	32180-030	9	Clip-Tie	15	126-7875	1	Decal-Fuse
6	32180-197	1	Cap-Plug	16	103-3895	1	Diode
10	32180-078	4	Clip-Edge	17	100-4918	2	Diode
11	121-8868	1	Fuse-Mini Blade, 20 Amp	18	1-303287	8	Tie-Cable 5 1/2 (Small)
12	126-3991	1	Relay-Micro	19	32180-082	3	Clip-Edge W/Tie, Perpendicular
13	32180-176	1	Cover-Block, Fuse	20	121-8867	1	Fuse-Mini Blade, 15 Amp
14	32180-177	1	Clip-Mounting				

Notes:



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LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
MICRO-MULCH SYSTEM	ULTRA VAC QUICK DISPOSAL SYSTEM
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