Form No. 3425-282 Rev C

Idler Kit

Blower Kit for GrandStand® Multi Force Mower

Model No. 139-1546

Installation Instructions

Installation

Loose Parts

Use the chart below to verify that all parts have been shipped.

Description	Qty.	Use
No parts required	–	Prepare the machine.
Idler pulley	1	Install the kit.
Hex-flange head bolt	1	
Spacer	1	
Mounting bracket	1	
Carriage bolt	2	
Nut	3	
Plate	1	

Preparing the Machine

1. Park the machine on a level surface.
2. Disengage the PTO, engage the parking brake, and move the motion-control levers outward to the NEUTRAL-LOCK position.
3. Shut off the engine and remove the key.

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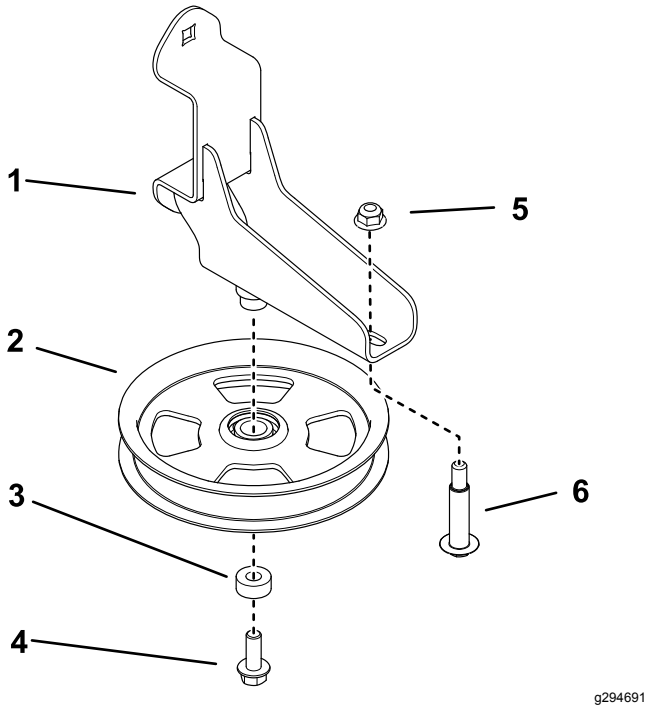
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3425-282 C

Installing the Kit

1. Secure the idler pulley to the mounting bracket using the hex-flange head bolt, and spacer (Figure 1). Torque the bolt to 37 to 45 N·m (27 to 33 ft-lb).

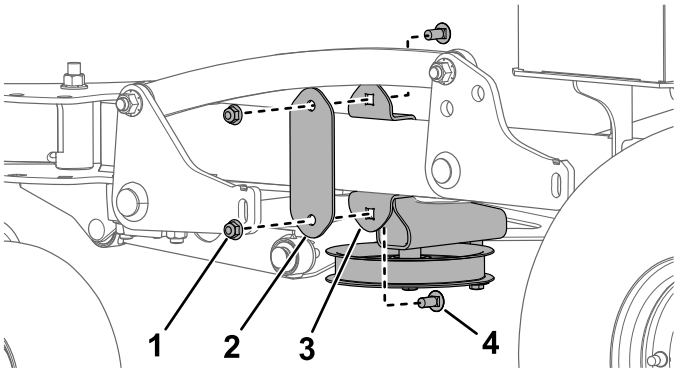


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Figure 1

1. Mounting bracket
2. Idler pulley
3. Spacer
4. Hex-flange head bolt
5. Nut
6. Shoulder bolt

2. Install the shoulder bolt to the mounting bracket using a nut (Figure 1). Torque the bolt to 37 to 45 N·m (27 to 33 ft-lb).
3. Secure the mounting bracket to the left machine frame tube, between the plates welded to the tube, using the plate, 2 carriage bolts, and 2 nuts (Figure 2). Torque the bolts to 37 to 45 N·m (27 to 33 ft-lb).



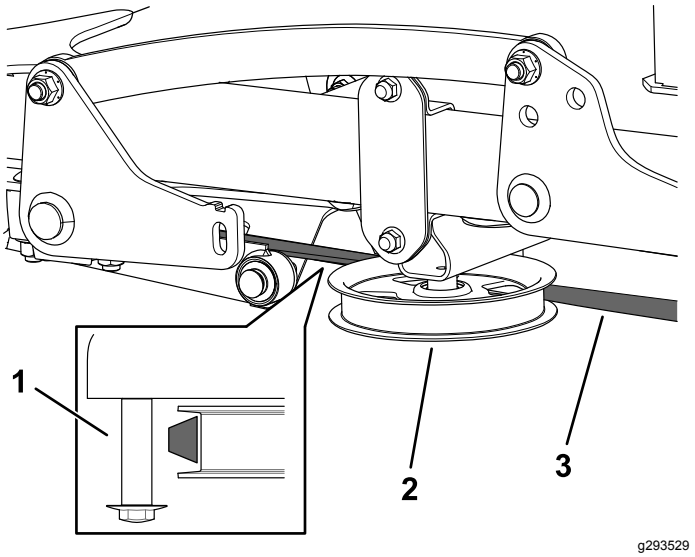
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Figure 2

1. Nut (2)
2. Plate
3. Mounting bracket
4. Carriage bolt

4. Route the belt to the idler pulley (Figure 3).

   Important: **Ensure that the wide side of the belt contacts the pulley as shown in Figure 3. Use the shoulder bolt as a guide for the belt.**



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Figure 3

1. Shoulder bolt
2. Idler pulley
3. Belt