



Z-Master[®] 250 Series Z253
with 62" Side Discharge Mower
Model No. 74209—200001000 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

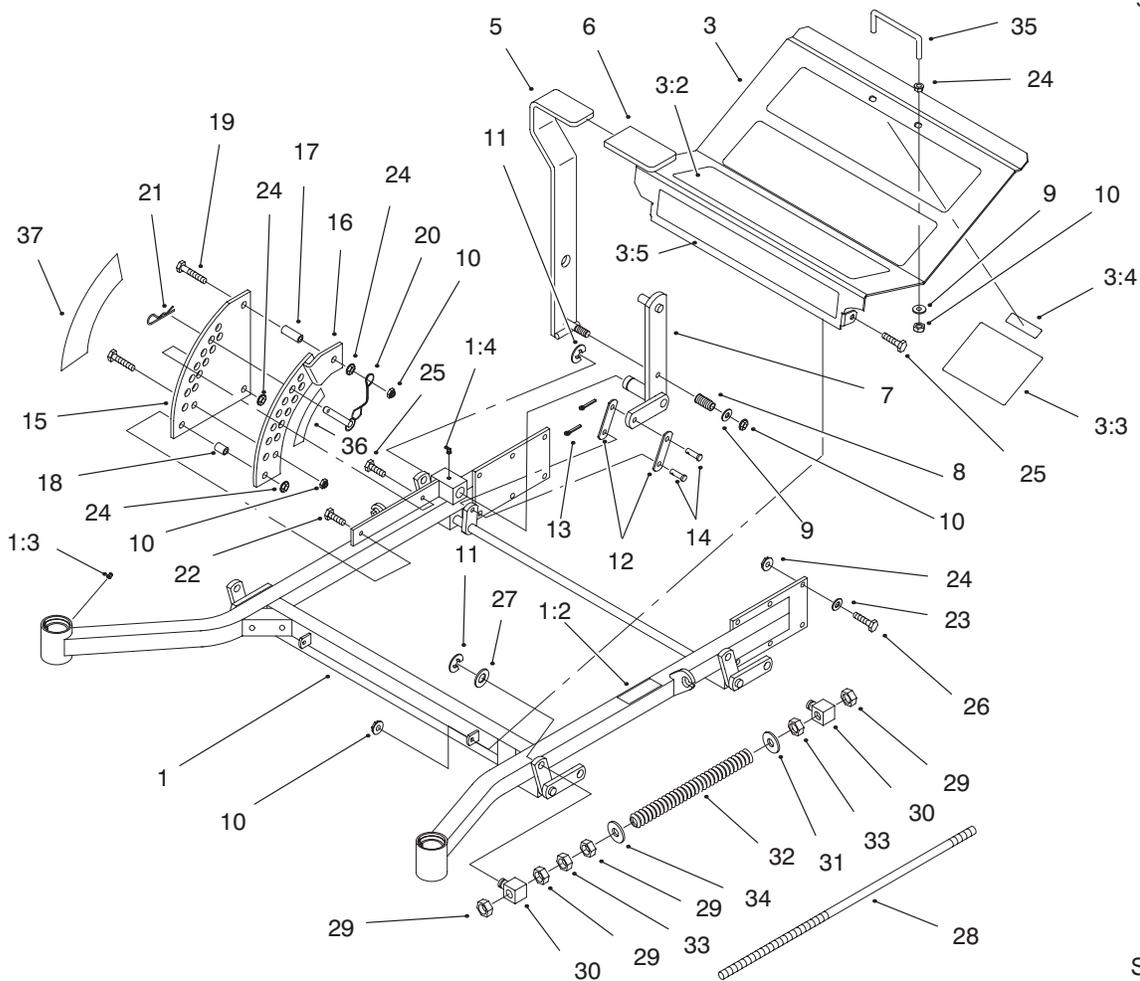
Contents

Description	Page	Description	Page
Front Frame Assembly	3	Group 3 – Oil Pan/Lubrication (CH22S 76513 Kohler)	20
Caster And Wheel Assembly	4	Group 4 – Head/Valve/Breather (CH22S 76513 Kohler)	21
Rear Frame And Wheel Assembly	5	Group 5 – Ignition/Electrical (CH22S 76513 Kohler)	22
Brake And Wheel Hub Assembly	6	Group 6 – Blower Housing & Baffles (CH22S 76513 Kohler)	23
Control Panel Assembly	7	Group 7 – Starting System (CH22S 76513 Kohler)	24
Hydraulic System Assembly	8-9	Group 8 – Fuel System (CH22S 76513 Kohler)	25
Tank And Fuel Lines Assembly	10	Group 9 – Engine Controls (CH22S 76513 Kohler)	26
Shields And Clutch Assembly	11	Group 10 – Air Intake/Filtration (CH22S 76513 Kohler)	27
Idler Assembly	12	Group 11 – Exhaust (CH22S 76513 Kohler)	28
Electrical System Assembly	13		
Frame And Deck Assembly	14		
Deck, Deflector And Roller Assembly	15		
Spindle And Pulley Assembly	16		
Belts And Idler Arm Assembly	17		
Group 1 – Crankshaft (CH22S 76513 Kohler) ..	18		
Group 2 – Crankcase (CH22S 76513 Kohler) ..	19		

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

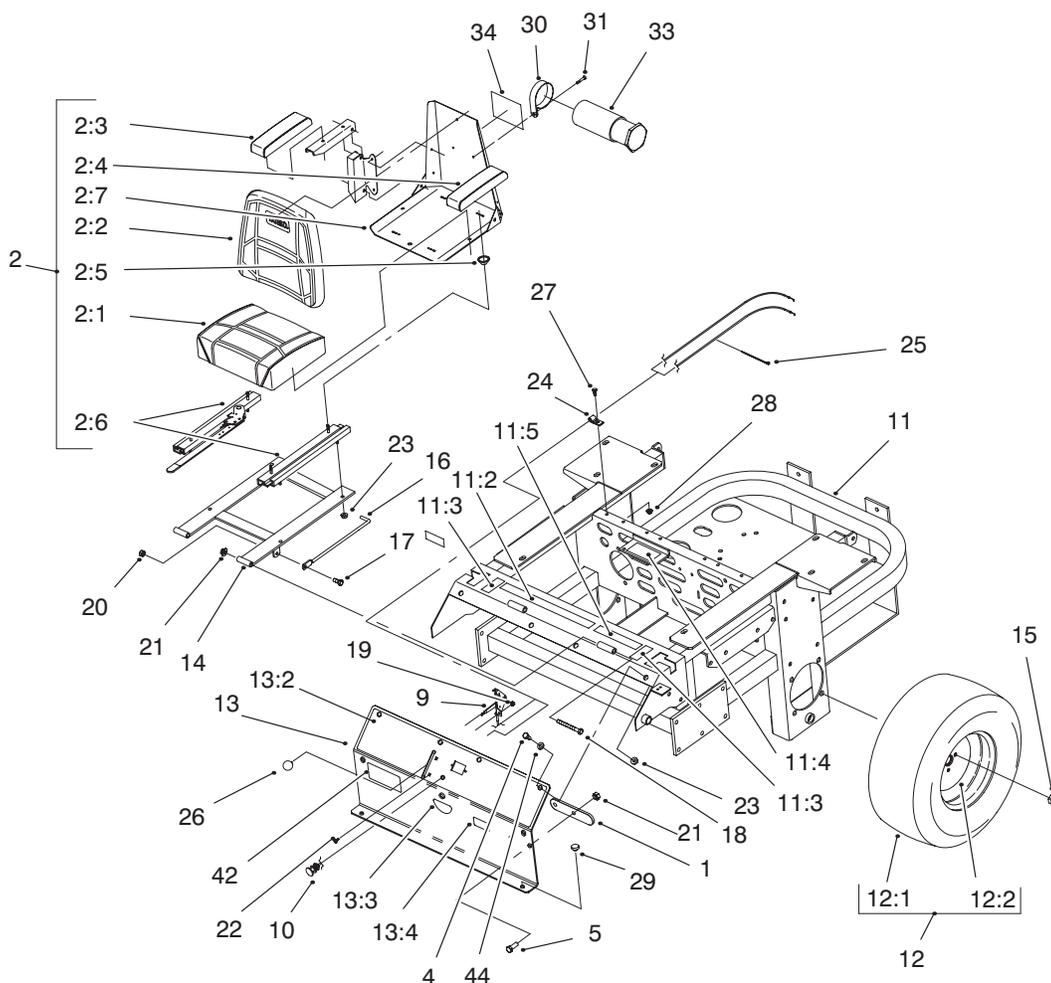
Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	INC	incorporated
ASM	assembly	LH	left hand
CARR	carriage	NI	nylon insert
DEG	degrees	PPH	Phillips pan head
FH	flat head	PTH	Phillips truss head
GA	gauge	PTO	power take off
HF	hex flange	RH	right hand
HH	hex head	SFH	slotted fillister head
HHF	hex head flange	SHH	slotted hex head
HLH	hex lag head	SQH	square head
HJ	hex jam	SHWH	slotted hex washer head
HOC	height-of-cut	SPH	slotted pan head
HS	hex socket	SRH	slotted round head
HSBH	hex socket button head	STD	standard
HSFH	hex socket flat head	TAP	self tapping
HSH	hex socket head	TTH	Torx truss head
HWH	hex washer head	WH	wing head
HWHTF	hex washer head thread forming		



Front Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	100-4260	1	62" Frame ASM
1:2	E633818	1	Decal
1:3	E811010	2	Plug-Swivel, Caster
1:4	320-19	5	Fitting - Grease
3	99-4622	1	Floorpan ASM
3:2	E633553	3	Pad-Antiskid
3:3	E633766	1	Decal-Check
3:4	98-5954	1	Decal-Missing, Cover
3:5	E633737	1	Decal- Z-Master
5	E632324	1	Lift Lever ASM
6	E633295	1	Grip-Lever, Lift
7	E632219	1	Arm-Deck Lift
8	E633325	1	Spring-Compression
9	3256-24	1	Washer-Flat
10	3296-39	5	Nut-Lock, NI
11	E808505	5	Ring-Snap
12	E633068	2	Arm-Lift, Deck
13	3272-10	2	Pin-Cotter
14	E808284	2	Pin-Clevis
15	E633889	1	Plate - Deck Lift
16	E632899	1	Plate-Deck Lift
17	E633082	1	Bushing-Lever, Lift
18	E633080	1	Bushing-Lever, Lift
19	323-13	1	Screw-HH
20	E633097	1	Pin-Hitch w/Lanyard
21	E806005	1	Hairpin

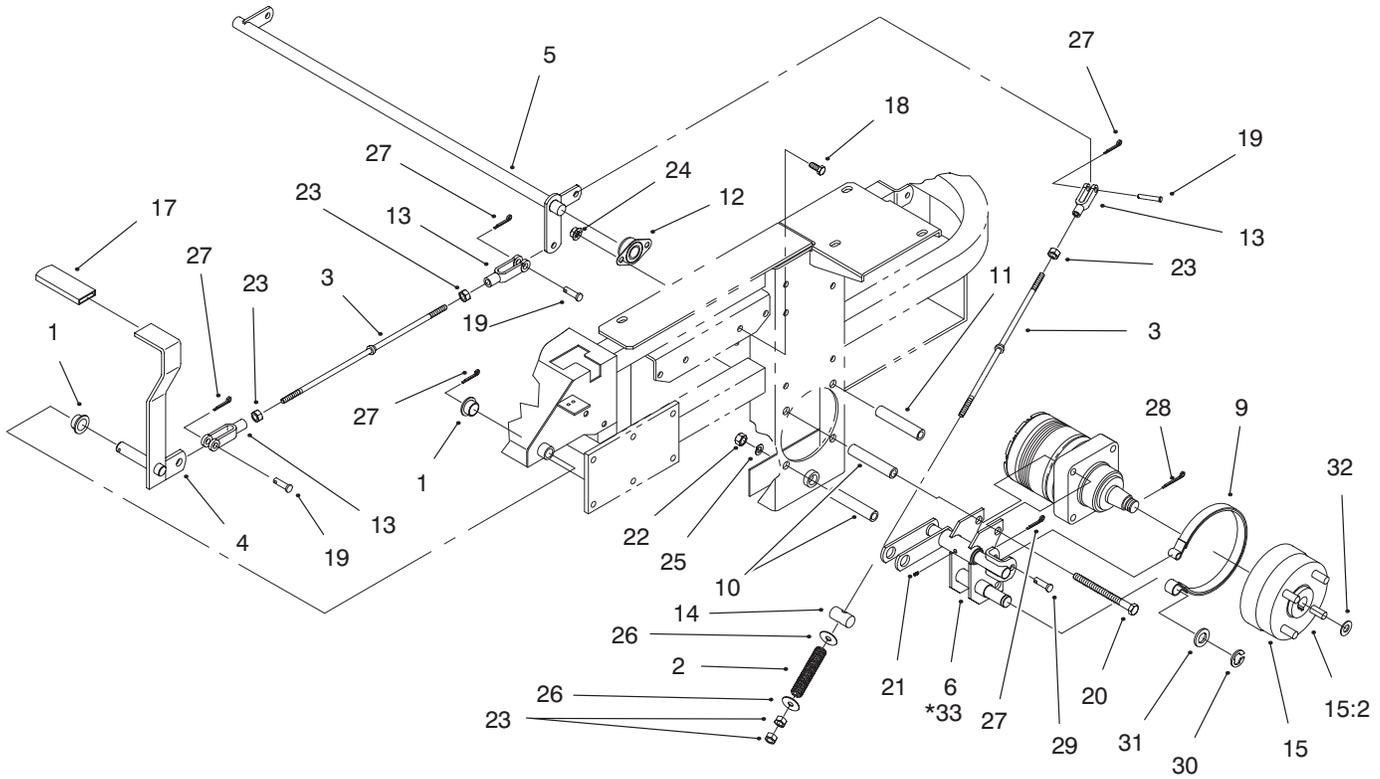
Ref. No.	Part No.	Qty.	Description
22	323-9	2	Screw-HH
23	98-5975	12	Washer
24	3290-357	19	Nut-Flange, Lock
25	323-6	3	Screw-HH
26	323-7	12	Screw-HH
27	3256-29	4	Washer-Flat
28	E633096	2	Rod-Deck Lift
29	3217-11	8	Nut-Hex
30	E633441	4	Swivel-Mount, Deck
31	3256-7	2	Washer-Flat
32	E633064	2	Spring-Deck Support
33	3218-6	4	Nut-Jam
34	3256-7	2	Washer-Flat
35	E633587	1	Handle
36	E633706	1	Decal-Deck Height
37	E633345	1	Decal-Deck Height



Sheet No.:4

Rear Frame And Wheel Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	E633964	1	Stop - Park Brake	14	E632187	1	Frame-Seat
2	E633705	1	Seat ASM	15	E513011	8	Nut-Wheel
2:1	E543407	1	Cushion-Seat	16	E633293	1	Rod-Seat Holdup
2:2	E633709	1	Cushion-Backrest	17	322-5	1	Screw-HH
2:3	E633710	1	Armrest-RH	18	323-21	2	Screw-HH
2:4	E633711	1	Armrest-LH	19	3296-2	2	Nut-Lock
2:5	E543401	4	Spacer-Track	20	3296-41	1	Nut-Lock NI
2:6	E643255	4	Track-Locking, 4"	21	3296-39	4	Nut-Lock, NI
2:7	E633859	1	Frame-Seat	22	E807513	2	Bolt-CARR
4	322-3	8	Screw-HH	23	32128-20	12	Nut-HF
5	323-6	2	Screw-HH	24	E513762	1	Clip
9	E633696	1	Cable-Throttle	25	E303335	1	Tie-Plastic
10	E603336	1	Control-Choke, Push-Pull	26	E513592	1	Knob-Ball, Red
11	100-4261	1	Frame ASM-Rear	27	321-4	1	Screw-HH
11:2	E513747	1	Decal-Battery	28	32128-33	1	Nut-HF
11:3	E633354	2	Decal-Control, Motion	29	E513658	2	Bumper-Catcher, Grass
11:4	E513929	1	Decal-Drive Release	30	2412-120	2	R-Clamp
11:5	E643372	1	Decal-Hazardous Mat.	31	32104-76	2	Screw-Acorn Slot
12	E633970	2	Wheel & Tire ASM	33	74-0720	1	Tube-Manual
12:1	E633993	1	Tire	34	93-7340	1	Decal-Toro
12:2	E633992	1	Wheel	42	99-4628	1	Decal-Z253
13	99-4623	1	Console Assembly	44	3256-23	6	Washer-Flat
13:2	99-4611	1	Decal-Control Panel				
13:3	E633346	1	Decal-Valve, Fuel				
13:4	98-4387	1	Decal-Protection, Ear				



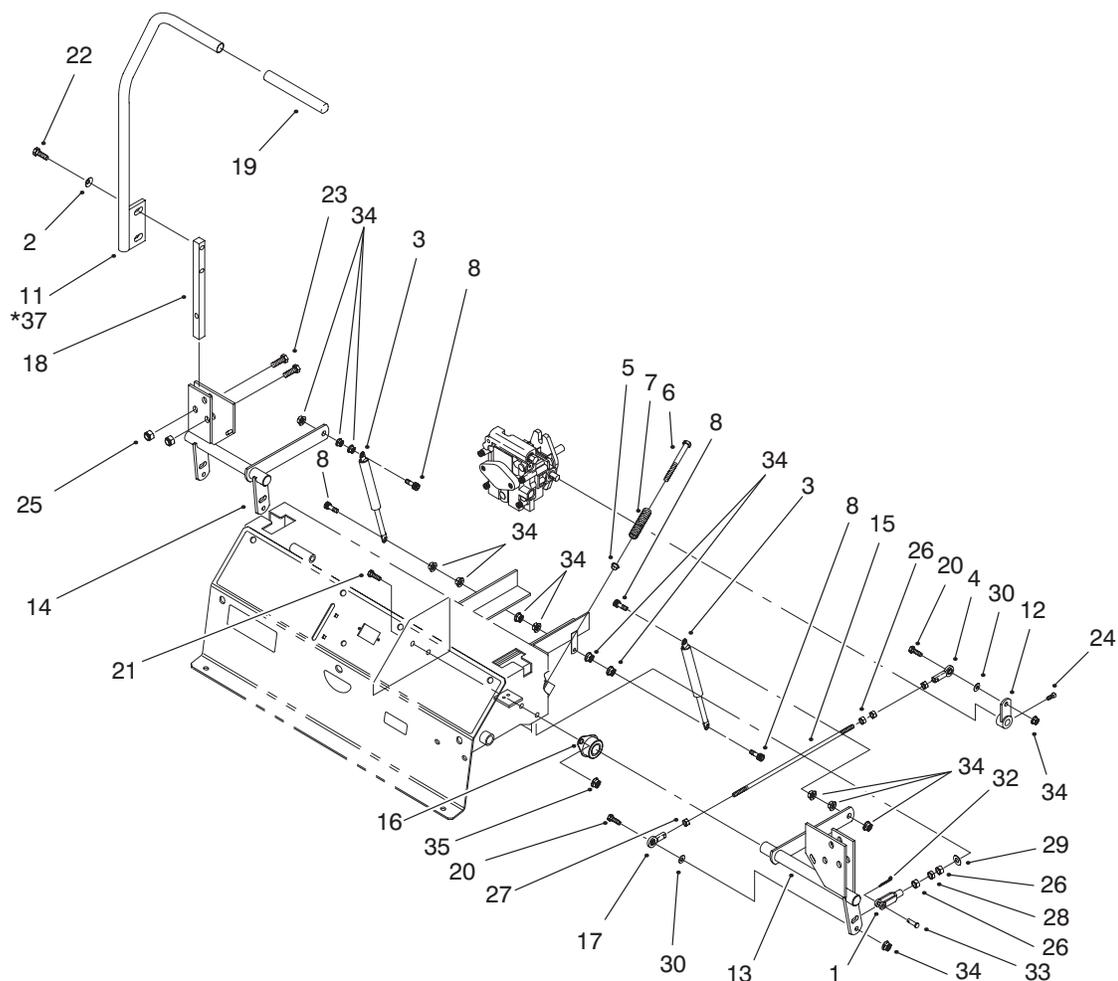
Sheet No.:5

Brake And Wheel Hub Assembly

Ref. No.	Part No.	Qty.	Description
1	E513140	2	Bearing, Control
2	E633454	2	Spring-Brake
3	E633477	3	Rod-Brake
4	E632489	1	Lever-Brakepoint
5	E632217	1	Shaft-Brake
6	E632714	1	Bracket-Brake,LH
9	E633693	2	Band-Brake
10	E633380	4	Spacer-Short, Wheel
11	E633382	4	Spacer-Long, Wheel
12	E633102	2	Bearing-Flange, Side
13	E633131	4	Yoke-Linkage, Brake
14	E633144	2	Pin-Trunion
15	E634927	2	Hub And Drum ASM
15:2	E633926	4	Stud-Wheel
17	E633268	1	Grip-Lever, Brake
18	323-4	4	Screw-HH
19	E808285	4	Pin-Clevis
20	325-17	8	Screw-HH
21	E811007	2	Fitting-Grease
22	3217-9	8	Nut-Hex
23	3219-3	8	Nut-Hex
24	3290-357	4	Nut-Flange, Lock
25	3253-7	8	Washer-Lock/Sp
26	3256-4	4	Washer-Flat
27	3272-10	7	Pin-Cotter
28	E806800	2	Pin-Cotter

Ref. No.	Part No.	Qty.	Description
29	E808283	2	Pin-Clevis
30	E808514	2	Ring-Retaining
31	3256-28	2	Washer-Flat
32	E523157	2	Spacer
*33	E632715	1	Bracket-Brake, RH

* Not illustrated

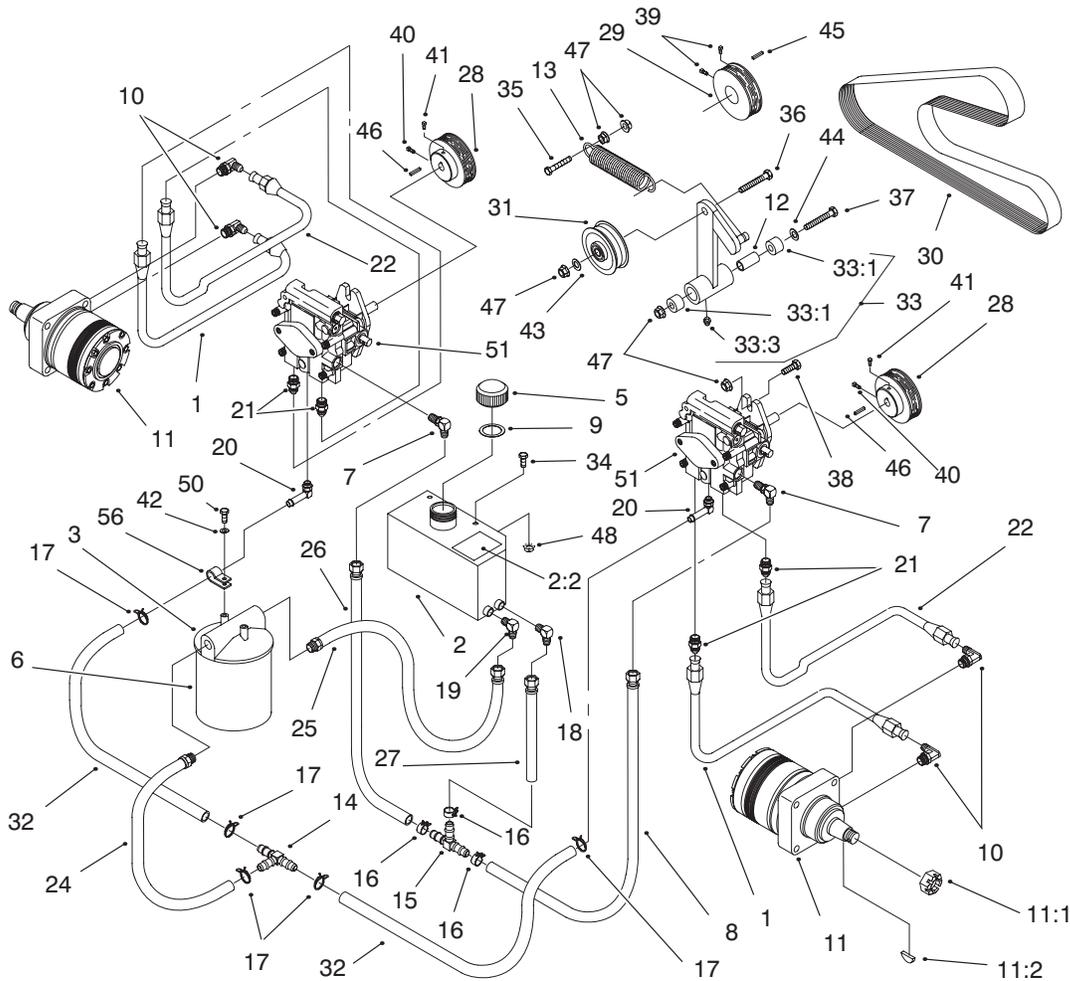


Sheet No.:6

Control Panel Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	E303105	2	Yoke-Adjustable	27	3220-20	2	Nut-Jam LH
2	98-5975	4	Washer	28	3220-2	2	Nut-Jam
3	E523027	2	Damper-Control	29	3256-2	2	Washer-Flat
4	E543017	2	Joint-Ball	30	3256-3	4	Washer-Flat
5	E603735	2	Bushing-Flanged, Nylon	32	3272-5	2	Pin-Cotter
6	E603737	2	Bolt-Return, Neutral	33	E808280	2	Pin-Clevis
7	E603807	2	Spring-Return, Neutral	34	32128-20	16	Nut-HF
8	E403180	4	Screw-HH	35	3290-357	8	Nut-Flange, Lock
11	E632193	1	Lever-RH	*37	E632191	1	Lever-LH
12	E632208	2	Arm-Pump Control				
13	E642319	1	Motion Contro, LH				
14	E642320	1	Motion Control, RH				
15	E633153	2	Linkage				
16	E633102	4	Bearing-Flange, Side				
17	E633152	2	Joint-Ball, LH Thread				
18	E633177	2	Arm				
19	E633257	2	Grip-Control, Motion				
20	322-6	4	Screw-HH				
21	323-4	8	Screw-HH				
22	323-6	4	Screw-HH				
23	323-9	6	Screw-HH				
24	E803022	2	Screw				
25	3296-39	6	Nut-Lock, NI				
26	3219-2	10	Nut-Hex				

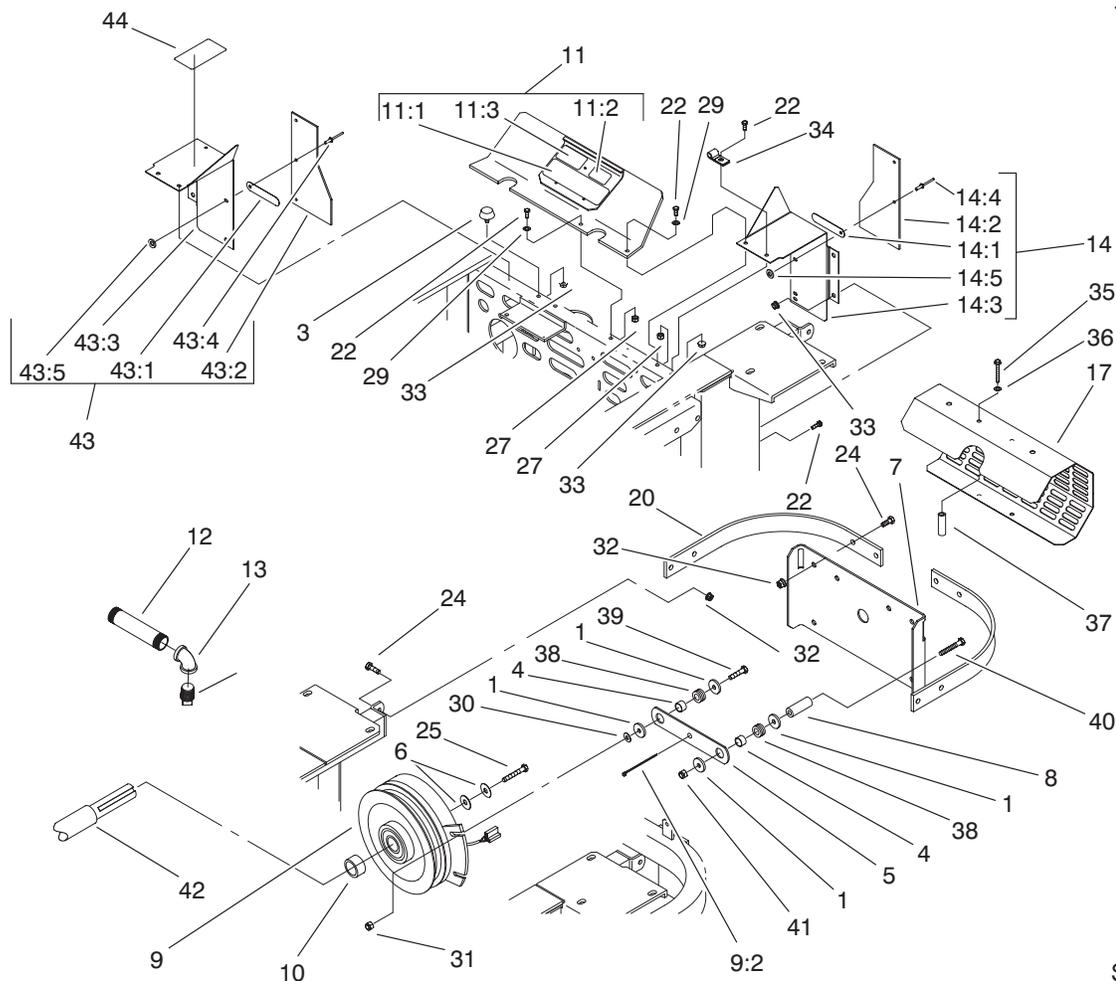
* Not illustrated



Hydraulic System Assembly

Ref. No.	Part No.	Qty.	Description
1	E633774	2	Hose-High Pressure
2	99-4625	1	Hydraulic Tank ASM
2:2	E523552	1	Decal - Hydraulic Tank, Hot Surface
3	E513006	1	Filter-Head
5	E513167	1	Cap-Reservior, Hydraulic
6	E633750	1	Filter-Hydro
6	E633752	1	Filter-Hydro, Winter
7	E513840	2	Elbow-90°
8	E522217	1	Low Pressure Hose ASM
9	E523103	1	Gasket-Tank/Cap
10	E633786	4	Elbow 90°
11	E523328	2	Motor-Wheel
11:1	E809036	1	Nut-Castle
11:2	E807020	1	Key-Woodruff
12	E603384	1	Bushing-Pivot, Idler
13	E603413	1	Spring-Extension
14	E603721	1	Fitting
15	E603722	1	Fitting
16	E603826	3	Clamp-Hose
17	E603827	5	Clamp-Hose
18	E603987	1	Elbow
19	E603988	1	Elbow
20	E603989	2	Elbow

Ref. No.	Part No.	Qty.	Description
21	E603990	4	Adapter
22	E633775	2	Hose-High Pressure
24	E632281	1	12" Low Pressure Hose ASM
25	E632282	1	13" Low Pressure Hose ASM
26	E632285	1	Hose-Pressure, Low
27	E632286	1	Hose-Pressure, Low
28	E633568	2	Sheave
29	E633567	1	Sheave
30	E633749	1	Belt
31	E633167	1	Pulley-Idler
32	E633335	2	Hose-Low Pressure
33	E634277	1	Arm ASM
33:1	E513034	2	Bearing-Pivot
33:3	E811008	1	Fitting-Grease
34	321-4	2	Screw-HH
35	323-8	1	Screw-HH
36	323-9	1	Screw-HH
37	E800805	1	Screw-HH
38	323-7	4	Screw-HH
39	E803022	2	Screw
40	3242-6	2	Screw-SQH Set
41	3242-4	2	Screw-Set, SQH
42	3253-3	2	Washer-Lock/Sp
43	3256-3	1	Washer-Flat

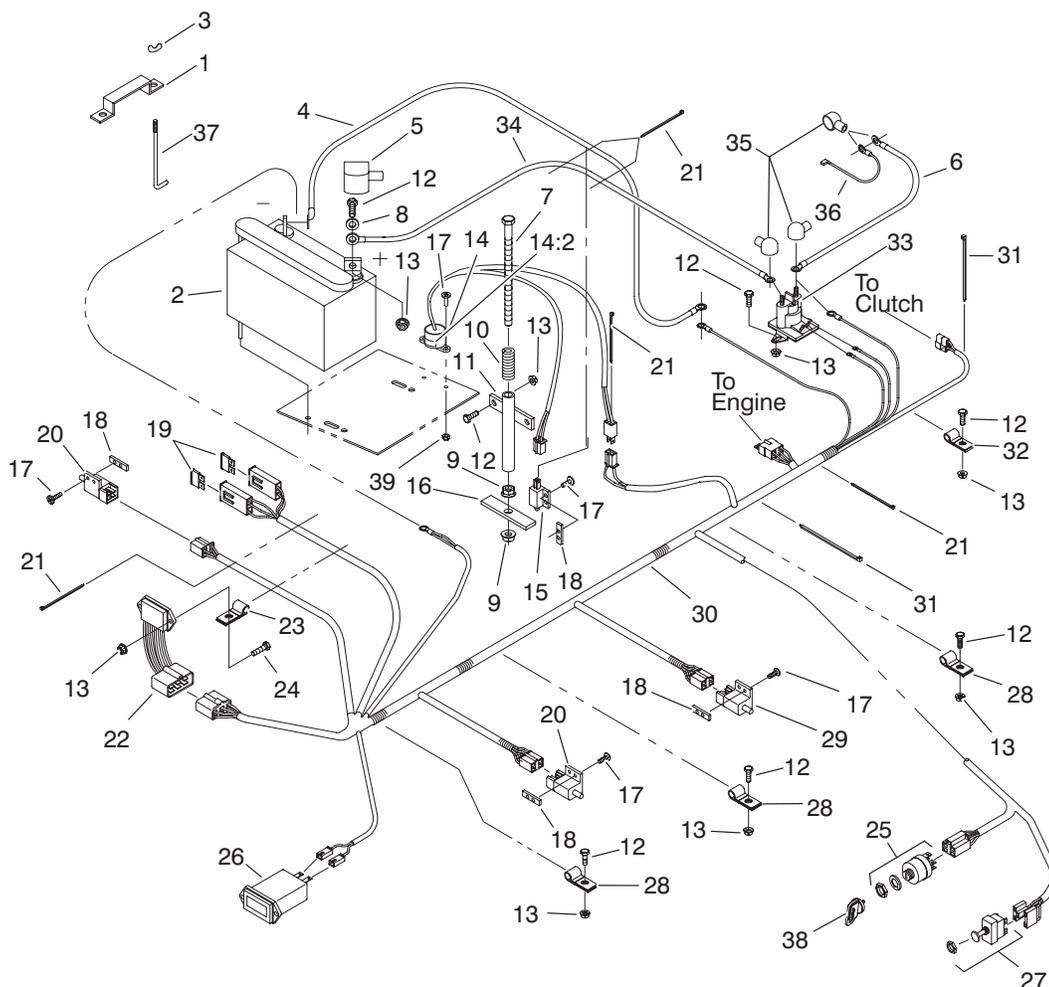


Sheet No.:9

Shields And Clutch Assembly

Ref. No.	Part No.	Qty.	Description
1	E613235	4	Washer
3	E523420	2	Bumper
4	E633545	2	Spacer-Grommet
5	E633543	1	Strap-Clutch/Brake
6	E603610	2	Washer-Spring, Disc
7	E633615	1	Guard-Clutch
8	E633988	1	Spacer-Clutch, Anchor
9	E631731	1	Clutch
9:2	E303335	2	Tie-Plastic
10	E633453	1	Spacer-Clutch
11	E644276	1	Shield ASM
11:1	E643252	1	Decal-Belt, Drive
11:2	E513748	1	Decal-Guard
11:3	E633462	1	Decal-Important
12	E543232	1	Nipple
13	E303428	1	Elbow
14	E634796	1	Shield-LH
14:1	E523285	1	Clip,Rear Baffle
14:2	E633301	1	Shield - Engine
14:3	E633795	1	Baffle-Engine Shield, LH
14:4	E803035	3	Pop Rivet
14:5	3256-23	3	Washer-Flat
17	E643313	1	Guard-Muffler
20	E643264	2	Bracket-Guard, Top

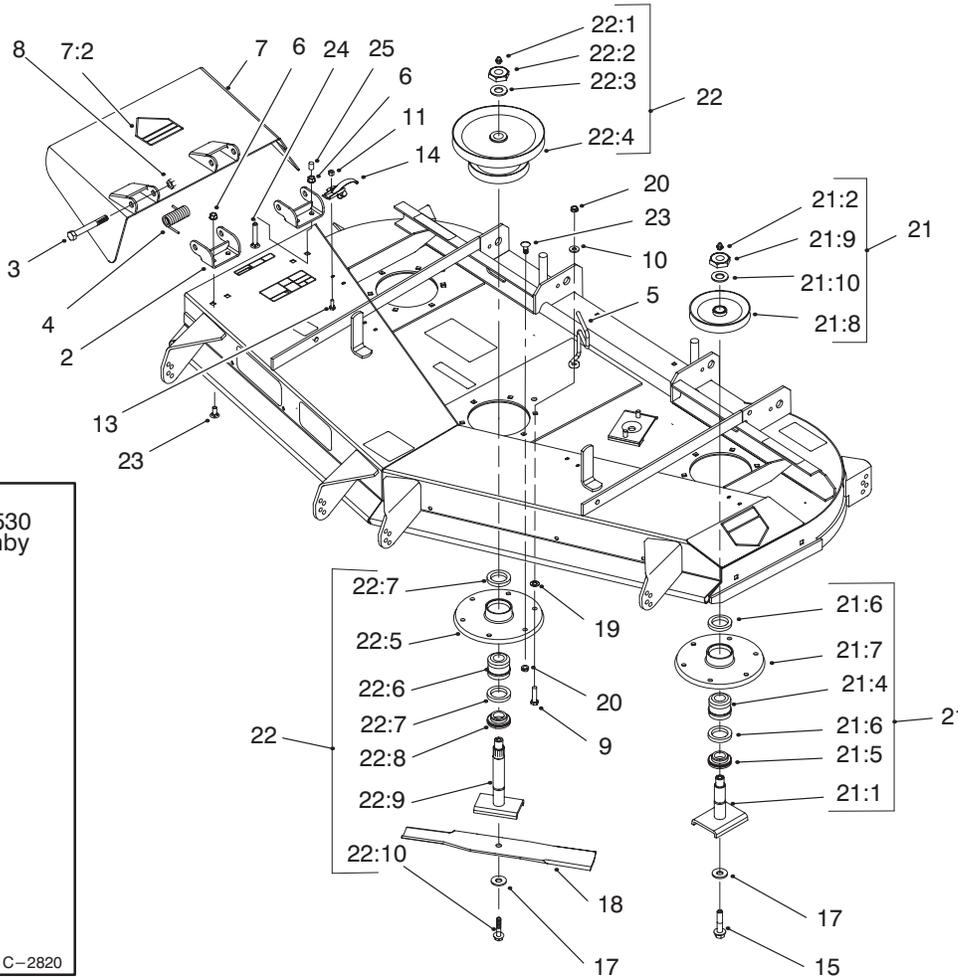
Ref. No.	Part No.	Qty.	Description
22	321-4	10	Screw-HH
24	323-6	6	Screw-HH
25	3212-10	1	Screw-HH
27	32146-17	4	Nut-Lock
29	3256-2	4	Washer-Flat
30	3256-3	1	Washer-Flat
31	32128-20	1	Nut-HF
32	3290-357	4	Nut-Flange, Lock
33	32128-33	7	Nut-HF
34	E633396	1	Clip-Loom
35	E809076	2	Screw-HH
36	E323235	2	Washer-Spring, Disc
37	E323236	2	Spacer
38	E633630	2	Grommet
39	322-6	1	Screw-HH
40	322-19	1	Screw-HH
41	3296-29	1	Nut-Lock,NI
42	E643026	1	Kohler Command Ch22
43	E634797	1	Shield-RH
43:1	E523285	1	Clip,Rear Baffle
43:2	E633301	1	Shield - Engine
43:3	E633305	1	Baffle
43:4	E803035	3	Pop Rivet
43:5	3256-23	1	Washer-Flat
44	E643339	1	Decal-Belt Routing



Sheet No.:11

Electrical System Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	E633652	1	Strap-Hold Down, Battery	24	321-6	1	Screw-HH
2	E603479	1	Battery-12v	25	E543070	1	Switch-Ignition
3	E543792	2	Wingnut-Nyloc	26	E513374	1	Meter-Hours, Engine
4	E633307	1	Wire-Ground	27	E633673	1	Switch-PTO
5	E543391	1	Insulator-Battery	28	E633396	3	Clip-Loom
6	E633306	1	Wire-Starter	29	E633110	1	Switch-Brake
7	E800282	1	Screw-HH	30	E643119	1	Harness-Wiring
8	3256-2	2	Washer-Flat	31	E303335	4	Tie-Plastic
9	32128-20	2	Nut-HF	32	E323229	1	Clip-Loom
10	E523415	1	Spring-Switch, Seat	33	E513075	1	Switch-Solenoid, 12v
11	E522424	1	Spring Mount	34	E523281	1	Cable-Battery
12	321-4	8	Screw-HH	35	E543393	3	Insulator-Solenoid
13	32128-33	11	Nut-HF	36	E543084	1	Wire-Starter Solonoid
14	E644427	1	Switch-Tilt	37	E633651	2	Bolt-Hold Down, Battery
14:2	E643401	1	Decal-Mercury Switch	38	63-8360	2	Key-Ignition
15	E513152	1	Switch-Seat	39	3296-2	2	Nut-Lock
16	E513180	1	Actuator - Switch, Seat				
17	E803028	10	Screw				
18	E633181	4	Plate-Tapped				
19	E816001	2	Fuse				
20	E633111	2	Switch-Lever, Drive				
21	E303287	5	Tie-Plastic				
22	E543316	1	Module-Safety				
23	E513762	1	Clip				



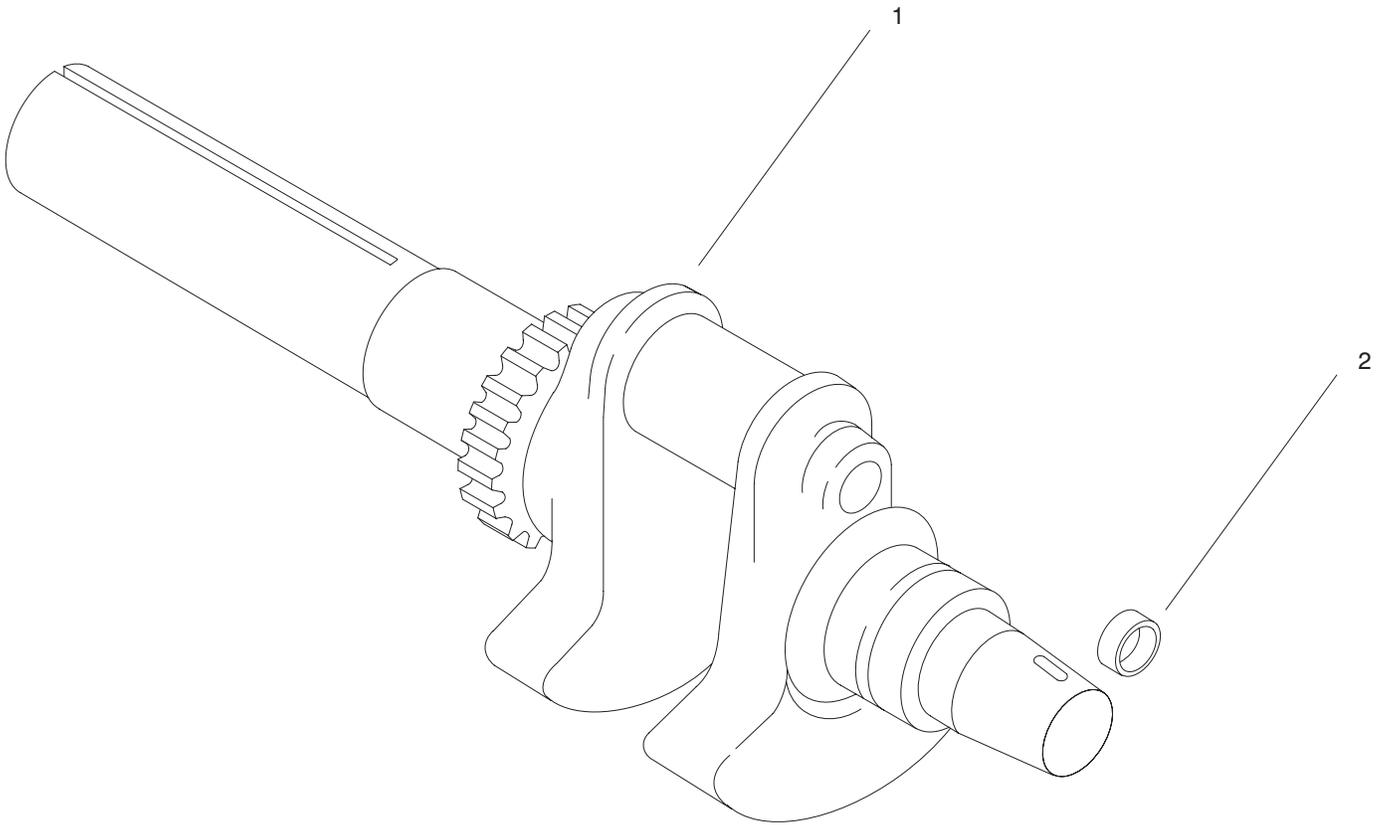
Sheet No.:33

Spindle And Pulley Assembly

Ref. No.	Part No.	Qty.	Description
2	51-1530-01	2	Bracket-Hinge
3	325-17	2	Screw-HH
4	51-1550	2	Spring
5	99-8933	1	Guide-Belt
6	3290-357	4	Nut-Flange, Lock
7	14-0909	1	Deflector ASM
7:2	54-9220	1	Decal-Danger
8	32153-5	2	Nut-Lock
9	323-8	1	Screw-HH
10	3256-3	1	Washer-Flat
11	32128-17	8	Nut-Flange, Lock
13	3290-321	8	Screw-HWH
14	249-21	4	Clamp-Slotted
15	92-5816	2	Flangebolt-Blade
17	E513435	3	Washer-Spring
18	44-6250	3	Blade 21.5
19	3256-24	1	Washer-Flat
20	32128-21	18	Nut-HF
21	99-4640	2	Spindle Housing ASM
21:1	27-0920	1	Shaft-Spindle
21:2	302-2	1	Fitting-Grease
21:4	46-8530	1	Bearing ASM
*21:4:1	27-0960	1	Bearing ASM
*21:4:2	27-5970	1	Spacer-Matched Set
21:5	27-0950	1	Spacer-Bearing, Spindle

Ref. No.	Part No.	Qty.	Description
21:6	253-139	2	Seal-Oil
21:7	61-4160	1	Spindle
21:8	99-4614	1	Pulley & Hub
21:9	32146-20	1	Nut-Jam
21:10	7-4150	1	Washer-Pinion
22	99-4944	1	Spindle Housing ASM
22:1	302-2	1	Fitting-Grease
22:2	32146-20	1	Nut-Jam
22:3	92-5836	1	Washer - Axle
22:4	99-4939-03	1	Pulley & Hub ASM
22:5	61-4160	1	Spindle
22:6	46-8530	1	Bearing ASM
*22:6:1	27-0960	1	Bearing ASM
*22:6:2	27-5970	1	Spacer-Matched Set
22:7	253-139	2	Seal-Oil
22:8	27-0950	1	Spacer-Bearing, Spindle
22:9	51-3551	1	Shaft-Spindle
22:10	92-5816	1	Flangebolt-Blade
23	3231-22	20	Screw-CARR
24	3231-33	1	Screw-CARR
25	105316	1	Cap-Plunger Rod

* Not illustrated

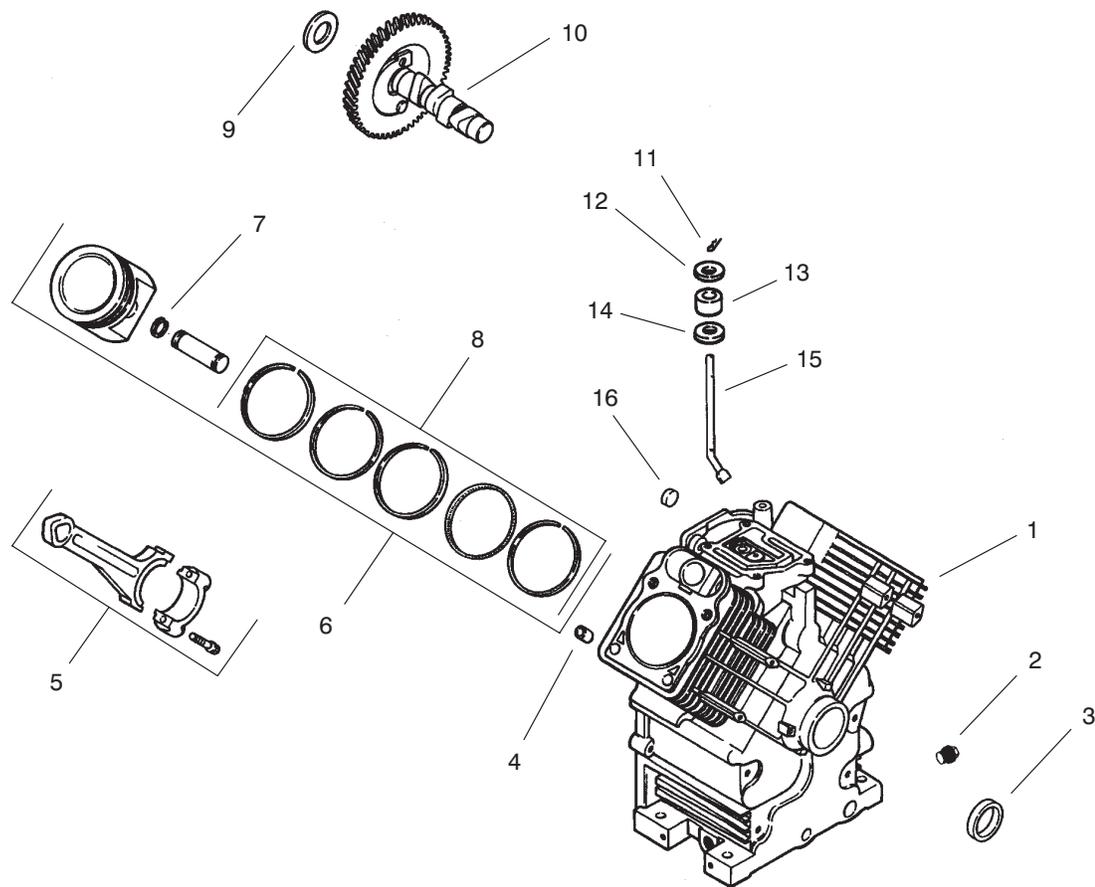


Group 1 – Crankshaft (CH22S 76513 Kohler)

Ref. No.	Part No.	Qty.	Description
1	24 014 84	1	Crankshaft
2	52 139 09	1	Plug, cup

Ref. No.	Part No.	Qty.	Description

Obtain Parts From Kohler

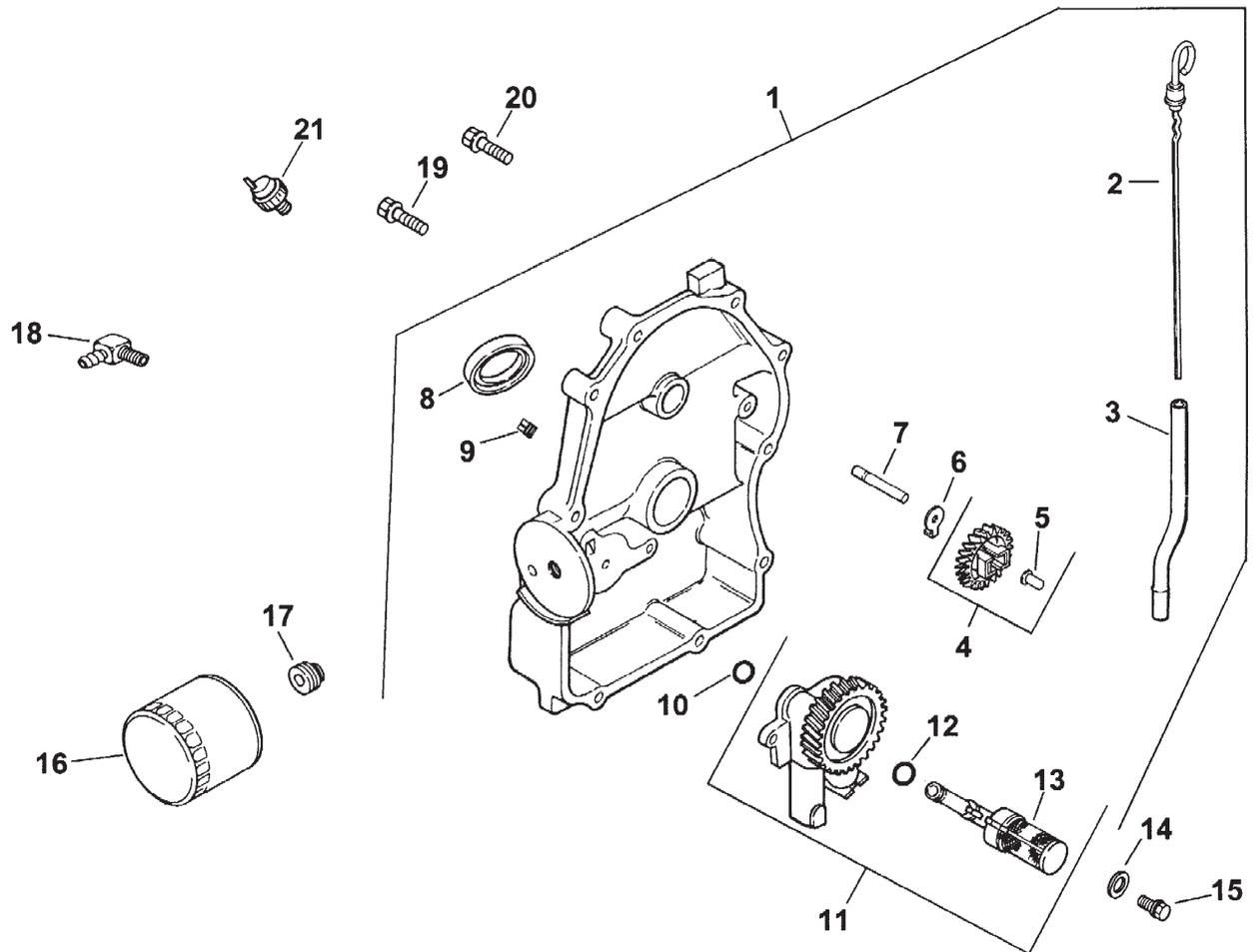


Group 2 – Crankcase (CH22S 76513 Kohler)

Ref. No.	Part No.	Qty.	Description
1			Crankcase
2	X-75-10	2	Plug, pipe
3	24 032 01	1	Seal, oil front
4	12 380 17	6	Pin, dowel locating
5	24 067 13	2	Connecting Rod (Std.)
	24 067 14	2	Connecting Rod (.25)
6	24 874 09	2	Piston w/Ring Set (Std.)
	24 874 10	2	Piston w/Ring Set (.25)
	24 874 11	2	Piston w/Ring Set (.50)
7	24 018 01	4	Retainer, piston pin
8	24 108 08	2	Ring Set (Std.)
	24 108 09	2	Ring Set (.25)
	24 108 10	2	Ring Set (.50)
9	12 422 09	A/R	Shim, camshaft – red
	12 422 13	A/R	Shim, camshaft – black
	12 422 07	A/R	Shim, camshaft – white
	12 422 08	A/R	Shim, camshaft – blue
	12 422 10	A/R	Shim, camshaft – yellow
	12 422 11	A/R	Shim, camshaft – green
	12 422 12	A/R	Shim, camshaft – gray
10	24 012 10	1	Camshaft
11	12 380 04	1	Pin, hitch
12	M-0631005	1	Washer, flat

Ref. No.	Part No.	Qty.	Description
13	12 032 01	1	Seal, governor cross shaft
14	X-25-102	1	Washer, plain
15	24 144 01	1	Shaft, governor cross
16	52 139 09	1	Plug, cup

Obtain Parts From Kohler

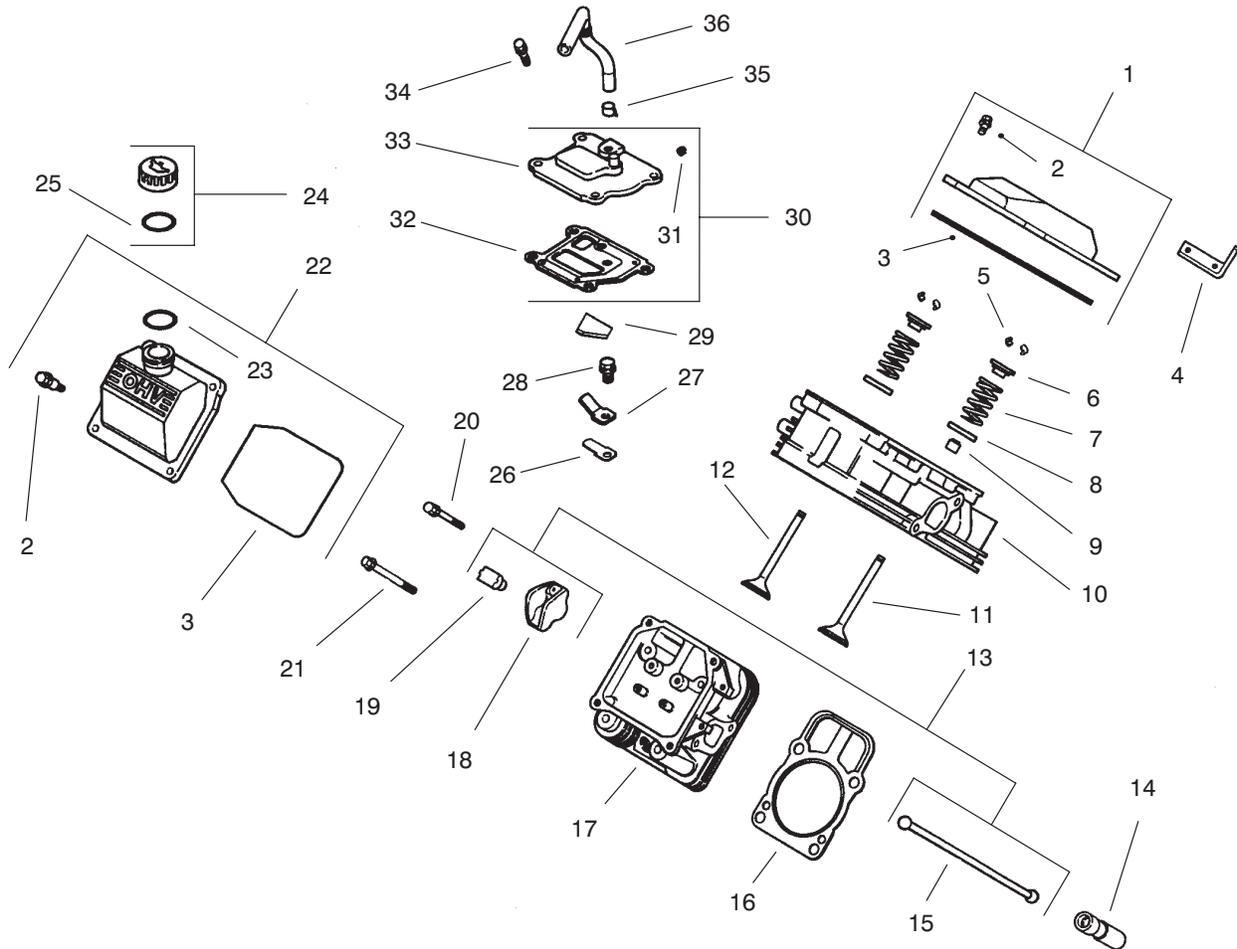


Group 3 – Oil Pan/Lubrication (CH22S 76513 Kohler)

Ref. No.	Part No.	Qty.	Description
1	24 009 83	1	Plate, closure assembly (Includes 2-12)
2	24 038 06	1	Dipstick
3	24 123 08	1	Tube, dipstick
4	24 043 12	1	Kit, governor gear (Includes 5)
5	12 380 01	1	Pin, governor regulating
6	52 448 02	1	Tab, locking
7	12 144 02	1	Shaft, governor gear
8	52 032 08	1	Seal, oil (PTO end)
9	X-75-23	2	Plug, pipe 1/8"
10	24 153 08	1	O-Ring
11	24 393 10	1	Oil pump assembly (Includes 12,13)
12	24 153 01	1	O-Ring, oil pick-up
13	24 381 04	1	Pick-up, oil
14	M-0631005	2	Washer, plain 6 mm
15	M-0645025	2	Screw, hex flange
16	52 050 02	1	Filter, oil
17	24 136 01	1	Nipple, oil filter
18	25 155 02	1	Connector
19	24 086 16	9	Screw, hex flange
20	24 086 17	1	Screw, hex flange

Ref. No.	Part No.	Qty.	Description
21	24 099 03	1	Switch, pressure

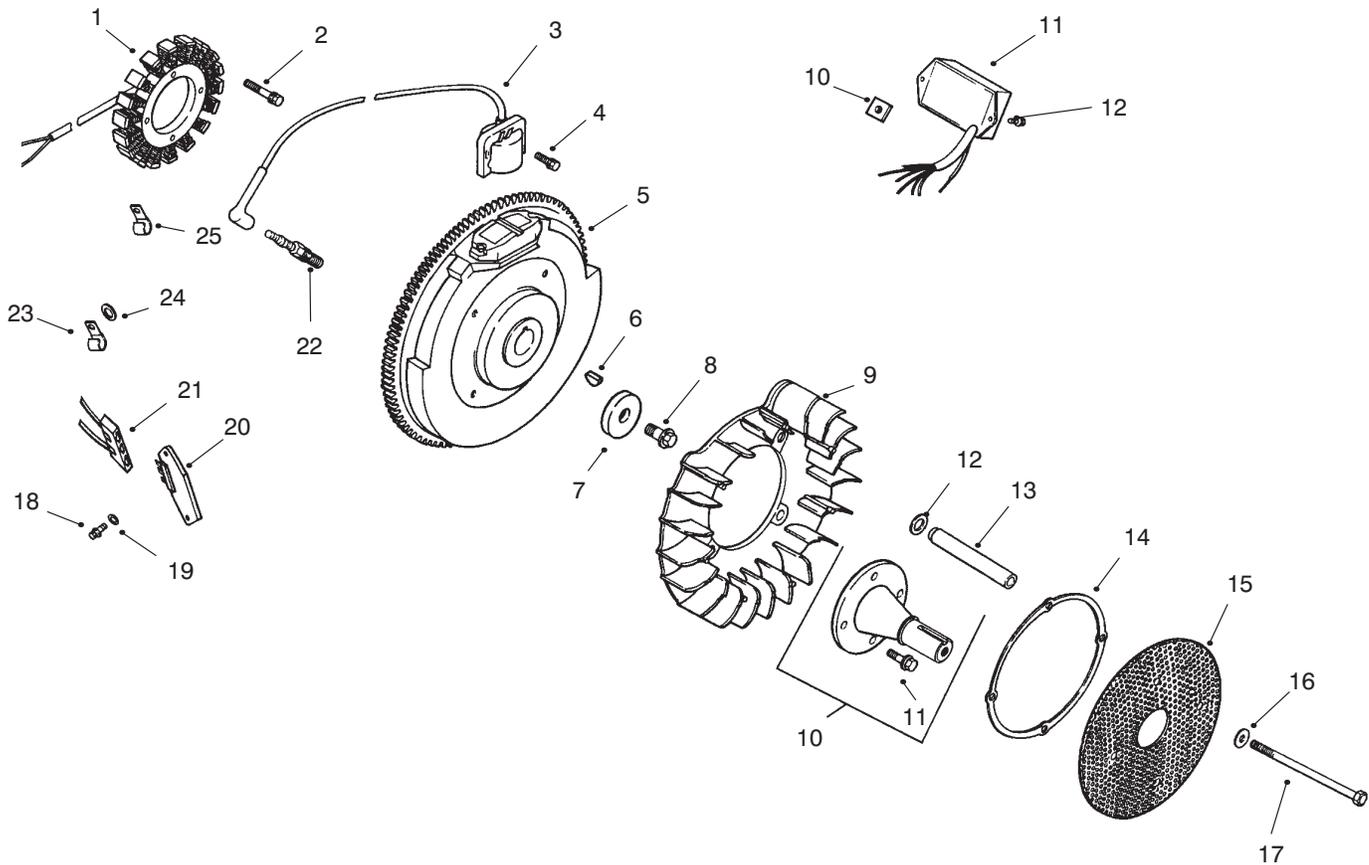
Obtain Parts From Kohler



Group 4 – Head/Valve/Breather (CH22S 76513 Kohler)

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	24 755 74	1	Kit, valve cover – plain (Includes 2–3)	21	24 086 44	8	Screw, hex. flange
2	24 086 32	4	Screw, shoulder	22	24 755 75	1	Kit, valve cover – oil fill (Includes 2,3,23)
3	24 153 16	1	O–Ring, valve cover	23	24 153 09	1	O–Ring
4	24 445 01	1	Strap, lifting	24	24 755 46	1	Kit, oil fill cap (Includes 25)
5	12 755 03	4	Kit, retainer	25	12 153 03	1	O–Ring, oil fill cap
6	12 173 01	4	Cap, valve spring	26	24 402 03	1	Reed, breather
7	24 089 02	4	Spring, valve	27	12 018 01	1	Retainer, breather reed
8	235011	4	Retainer, spring	28	M–0545010	1	Screw, hex. flange
9	24 032 05	2	Seal, valve stem	29	24 050 01	1	Filter, breather
10	24 318 13	1	Head assembly, #1 cylinder	30	24 033 01	1	Kit, breather (Includes 31–33)
11	24 017 01	2	Valve, intake (Std.)	31	X–75–23	1	Plug, allen head pipe
	24 017 02	2	Valve, intake (.25)	32	24 041 23	1	Gasket, breather
12	24 016 01	2	Valve, exhaust (Std.)	33	24 096 02	1	Cover, breather
	24 016 02	2	Valve, exhaust (.25)	34	M–0645020	4	Screw, hex. flange
13	24 755 66	1	Kit, valve train (Includes 15,18,19)	35	X–426–9	1	Clamp, breather
14	12 351 02	4	Lifter, valve	36	24 326 06	1	Hose, breather
15	24 411 05	4	Rod, push				
16	24 041 40	2	Gasket, cylinder head				
17	24 318 10	1	Head assembly, #2 cylinder				
18	25 186 01	4	Arm, rocker				
19	24 599 01	4	Pivot, rocker arm				
20	M–0640034	4	Screw, hex. flange				

Obtain Parts From Kohler

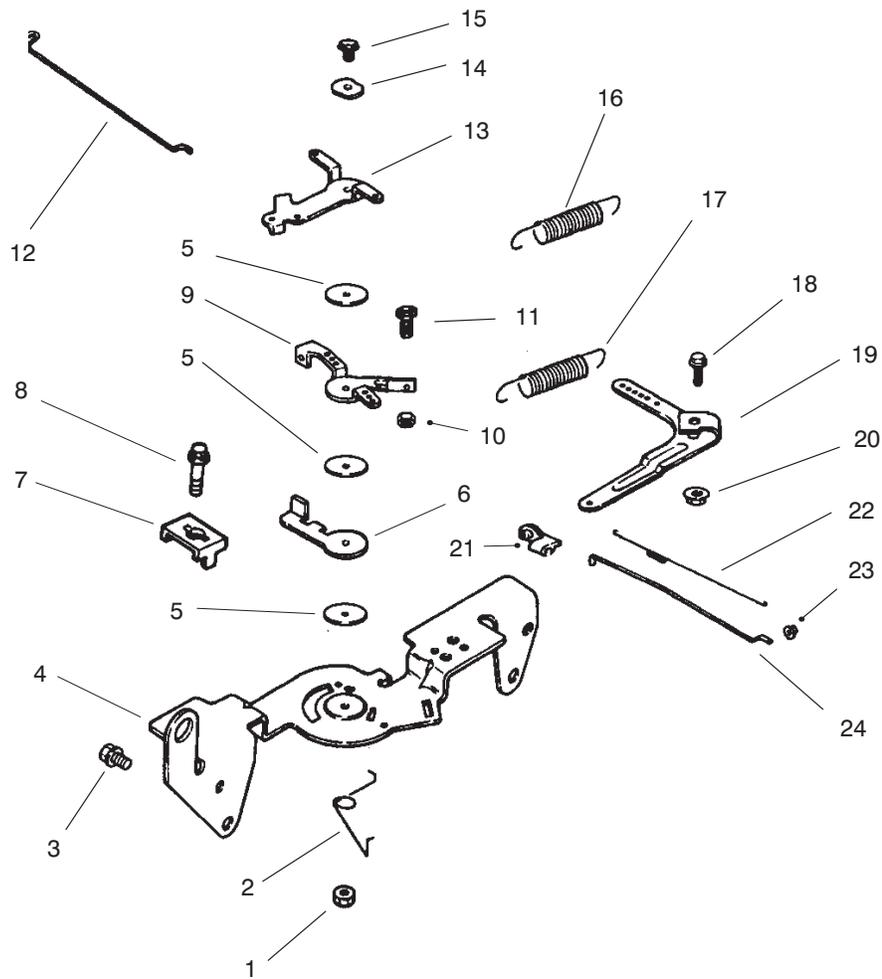


Group 5 – Ignition/Electrical (CH22S 76513 Kohler)

Ref. No.	Part No.	Qty.	Description
1	54 755 09	1	Kit, 15 amp stator (Incl. 24 126 71 bracket)
2	M-0548025	2	Screw, hex. cap
3	24 584 01	2	Module, ignition
4	M-0545020	4	Screw, hex. socket hd.
5	24 025 11	1	Flywheel
6	X-42-15	1	Key
7	12 468 03	1	Washer, plain 3/8"
8	12 086 14	1	Screw, hex flange
9	24 157 03	1	Fan
10	24 755 08	1	Kit, front drive shaft (Includes 14)
11	M-0839025	4	Screw, hex flange
12	24 468 11	4	Washer, spring 10mm
13	24 112 14	4	Spacer
14	24 141 06	1	Ring, support
15	24 162 22	1	Screen, grass
16	X-25-53	4	Washer, plain 1/4"
17	M-0603100	4	Screw, hex
18	24 086 18	2	Screw, phillips hd.
19	X-25-92	2	Washer, plain 3/16
20	25 403 03	1	Rectifier-regulator, 15 amp
21	236602	1	Connector
22	12 132 06	2	Spark Plug

Ref. No.	Part No.	Qty.	Description
23	48 154 02	1	Clip, cable
24	X-25-63	1	Washer, plain 1/4"
25	235173	1	Clip, cable
	25 518 28	1	Not Illustrated Lead, black, (4" – 18 gauge – insulated grip barrel eyelet terminals)
	24 176 07	1	Harness, wiring
	24 126 71	1	Bracket, stator wire
	X-22-11	1	Washer, lock

Obtain Parts From Kohler



Group 9 – Engine Controls (CH22S 76513 Kohler)

Ref. No.	Part No.	Qty.	Description
1	M-0547050	1	Nut, hex. lock
2	24 089 03	1	Spring, choke return
3	M-0645016	4	Screw, hex. flange
4	24 126 56	1	Bracket, control
5	24 468 01	3	Washer, plain
6	24 090 07	1	Lever, throttle actuator
7	12 237 01	2	Clamp, cable
8	M-0545016	2	Screw, hex. flange
9	24 090 03	1	Lever, throttle control
10	M-0446030	1	Nut, hex
11	M-0401030	1	Screw, hex. cap
12	24 079 02	1	Linkage, choke
13	24 090 05	1	Lever, choke
14	41 468 03	1	Washer, spring
15	M-0545020	1	Screw, hex. flange
16	24 089 38	1	Spring, throttle limiter
17	24 089 15	1	Spring, governor
18	SM-0642025	1	Screw, hex. flange
19	24 090 14	1	Lever, governor
20	M-0641060	1	Nut, hex. flange
21	25 158 11	1	Bushing, linkage retaining
22	24 089 01	1	Spring, linkage
23	25 158 08	1	Bushing, linkage retaining

Ref. No.	Part No.	Qty.	Description
24	24 079 01	1	Linkage, throttle

Obtain Parts From Kohler

