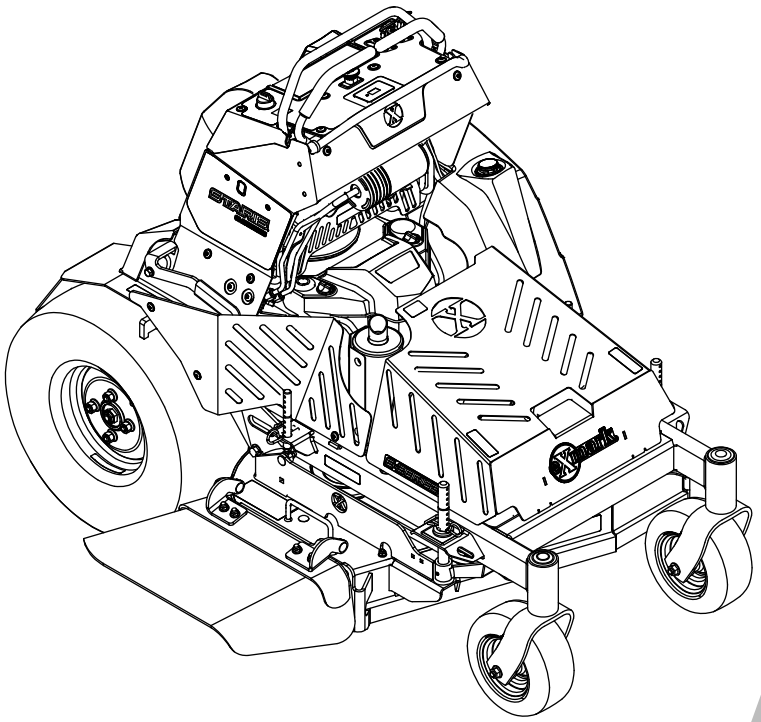
STARIS® E-SERIES

Model No. STE600GKA44300—Serial No. 404314159 and Up

Picture below may not reflect actual product.



Parts Manual

Part No. 4504-286 Rev. C

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

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2101 Ashland Ave
Beatrice, NE 68310

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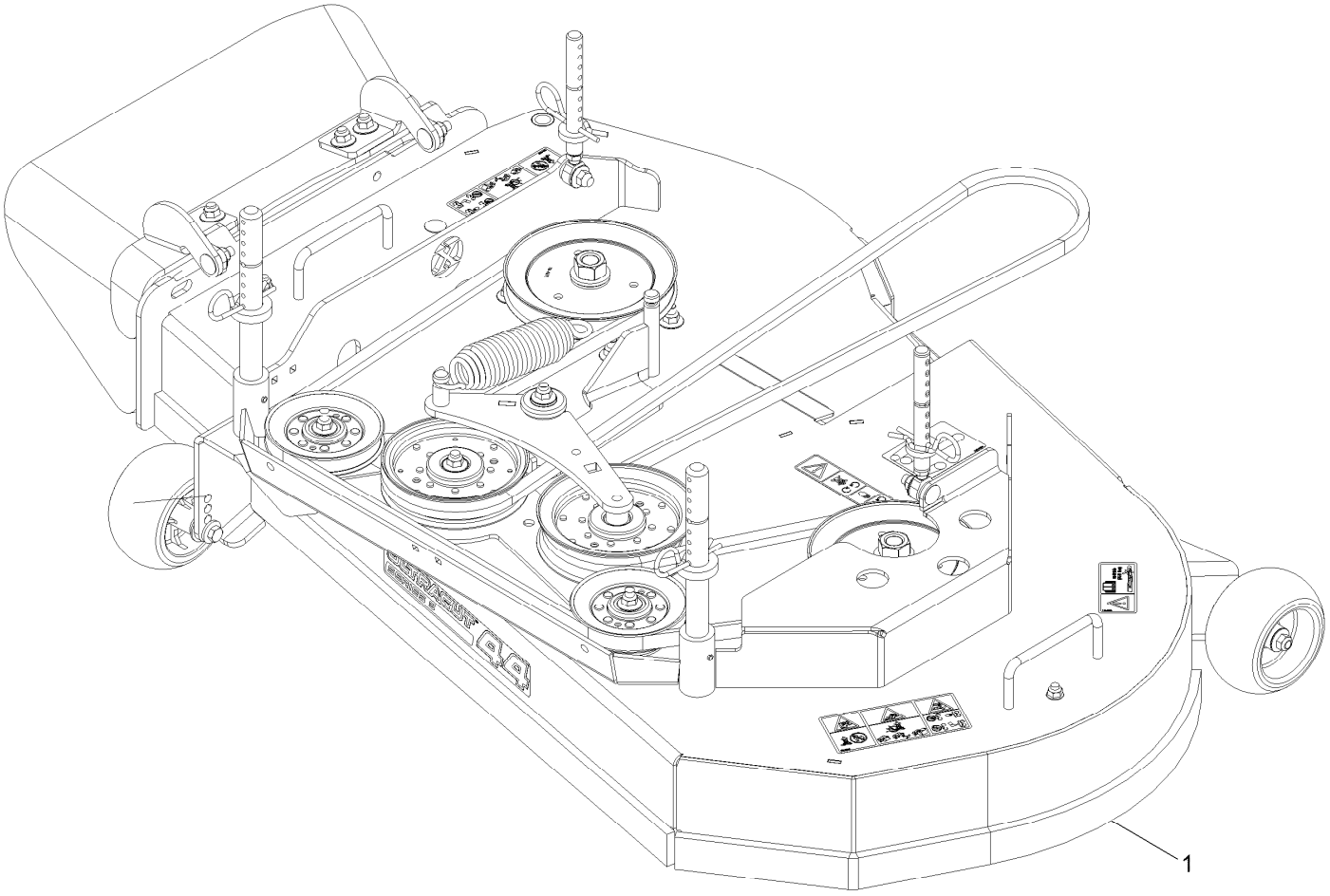


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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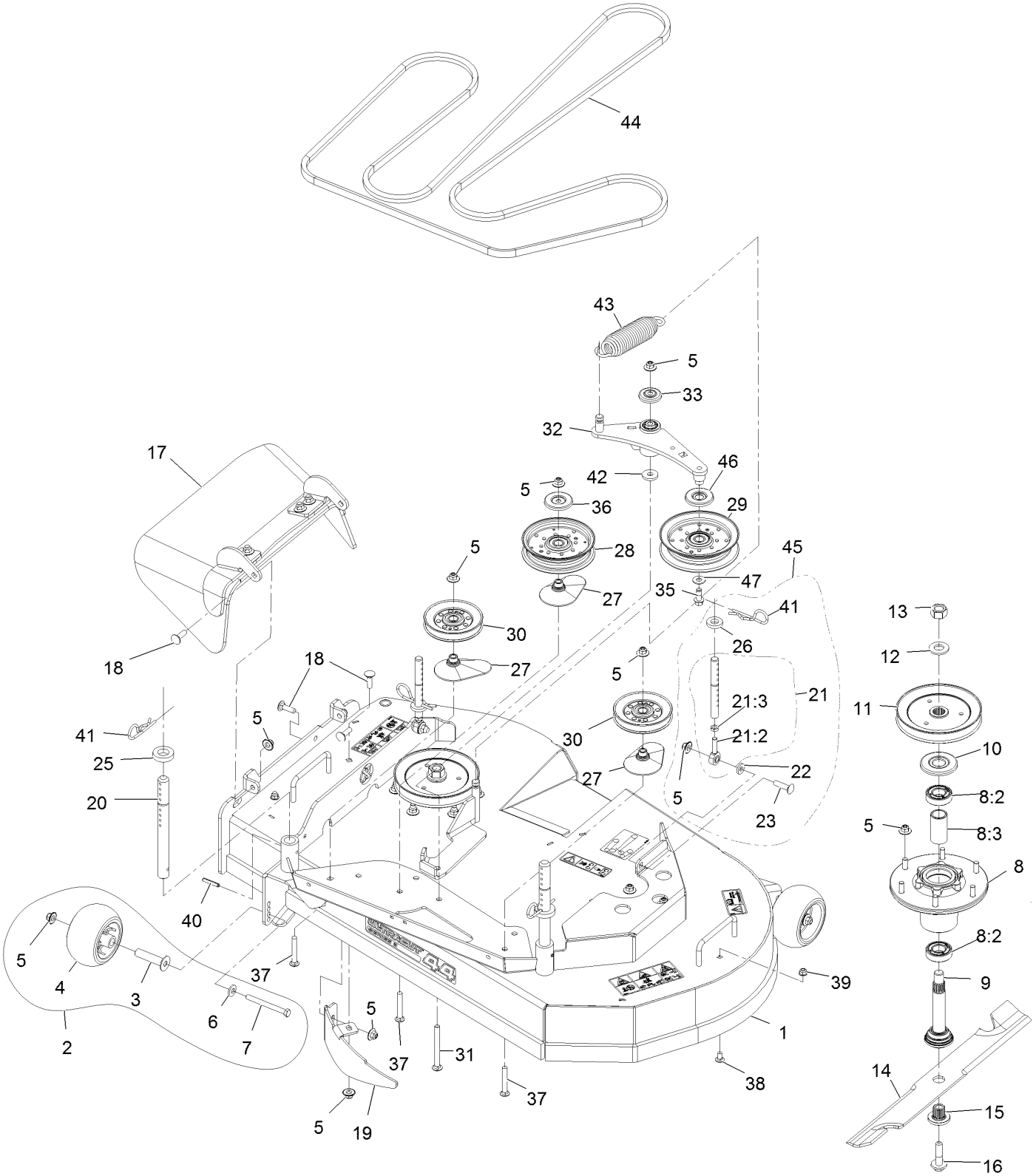
Complete Deck Assembly



Complete Deck Assembly (continued)

Ref.	*Part Number*	*Qty.*	*Description*
1	135-3716	1	ASM-Deck Complete 443

Deck Assembly



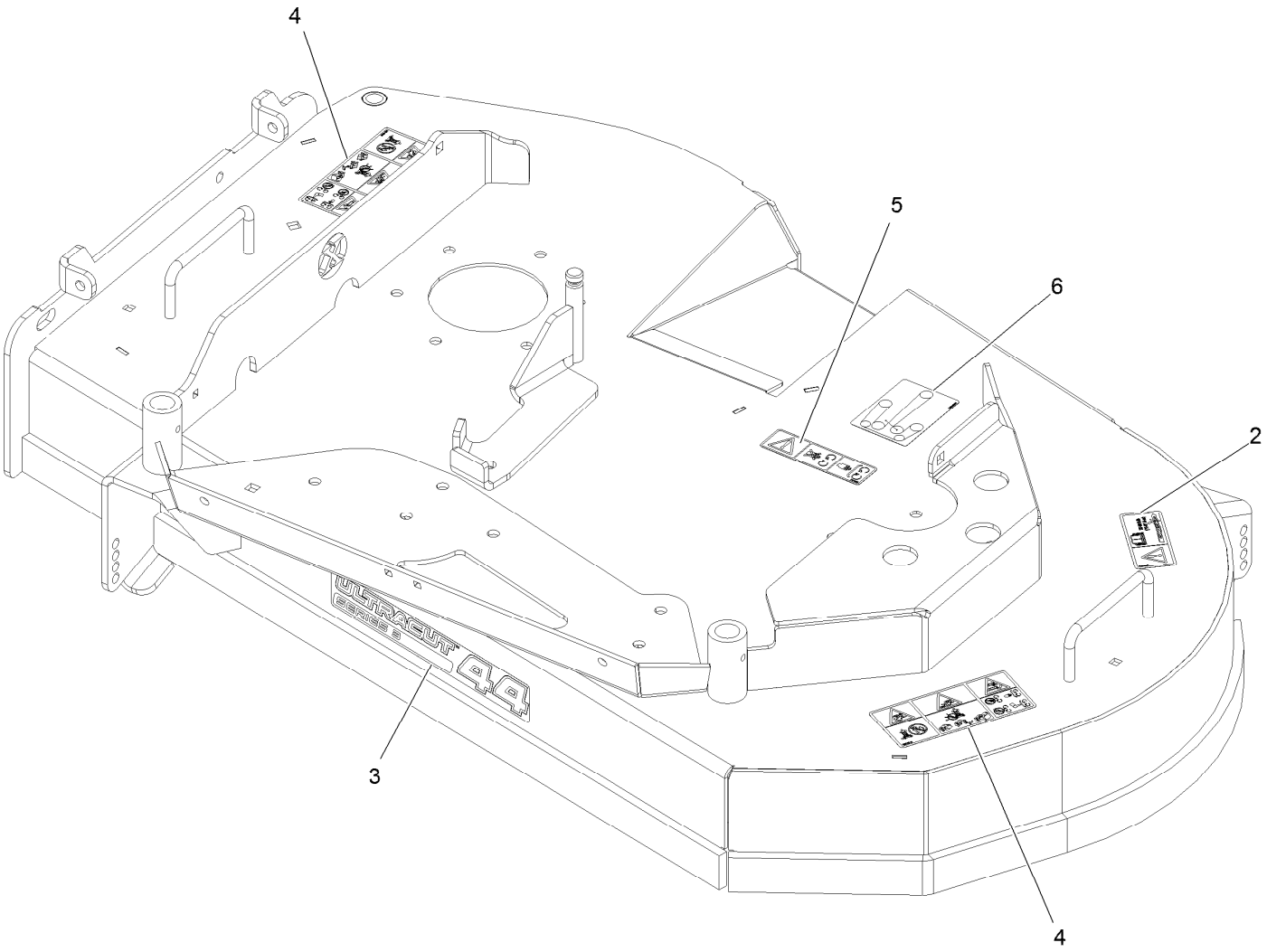
Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
1	135-2969	1	ASM-Deck Decals 44
2	126-7840	2	Kit-Antiscalp Roller
3	116-8131	2	Axle, Roller
4	1-603299	2	Roller-Scalp, Anti
5	109-6658	24	Nut-Nyloc 3/8-16 Flg
6	98-5975	2	Washer-Spring Disc 3/8
7	116-9362	2	Screw-HH 3/8-16 X 3 3/4 GR 8
8	116-3344	2	ASM-Cutter Hsg With Bearings
8:2	116-0720	2	Bearing-Ball
8:3	116-3312	1	Spacer-Bearing
9	116-3342	2	ASM-Spindle And Seal
10	116-1286	2	Guard,Bearing Top .989
11	116-0675	2	Sheave,Blade Drive 6.50
12	103-2802	2	Washer-Spring Disc 3/4
13	116-7306	2	Nut-Hex
14	116-1037	2	Blade-Notched, 22.25
14	116-1047	2	Blade-Mulch, 22.25 ▲
14	116-5606	2	Blade-Extreme 2, 22.25" ●
15	103-3037	2	Bushing, Splined
16	109-9220	2	Screw-Sems 1/2-20 X 2.19
17	135-2160	1	Rubber Deflector ASM
18	3231-25	4	Bolt-Carriage 3/8-16 X 1 1/4
19	116-5614-01	1	Dogleg - Lz60
20	135-2208	2	Rod, Deck Support
21		2	ASM, Support Link ■
21:2	1-613204	1	Balljoint
21:3	3220-3	1	Nut-Jam 3/8-24
22	43-0940	2	Spacer
23	3231-26	2	Bolt-Carriage 3/8-16 X 1 1/2
25	1-413425	2	Spacer-Deck Support
26	1-323539	2	Spacer-Blade Drive
27	109-2872	3	Spacer-Pulley
28	126-9187	1	Pulley-Idler, Flat
29	126-9196	1	Idler-Pulley, Flat
30	135-4398	2	Idler - V 4.13 Eod-A
31	135-0313	1	Screw-CARR
32	135-1679	1	ASM.-Arm, Idler
33	103-2916	1	Guard-Top
35	126-1680	1	Screw-Hfh
36	126-8043	1	Shield-Dust
37	3231-31	3	Bolt-Carriage 3/8-16 X 2 1/2
38	3230-18	2	Bolt-Carriage 5/16-18 X 5/8
39	104-8300	2	Nut-Nyloc 5/16-18 Flg
40	1-806332	2	Rollpin 1/4 X 1 1/2
41	103-7353	4	Pin-Cut Height
42	1-373034	1	Washer
43	116-6317	1	Spring-Extension
44	135-3215	1	Belt-V
45	135-2738	1	Kit-Support Link Svc
46	126-9195	1	Shield-Guard, Dust
47	3256-4	1	Washer-3/8 Std

● Optional Equipment ■ Not serviced separately

▲ Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.

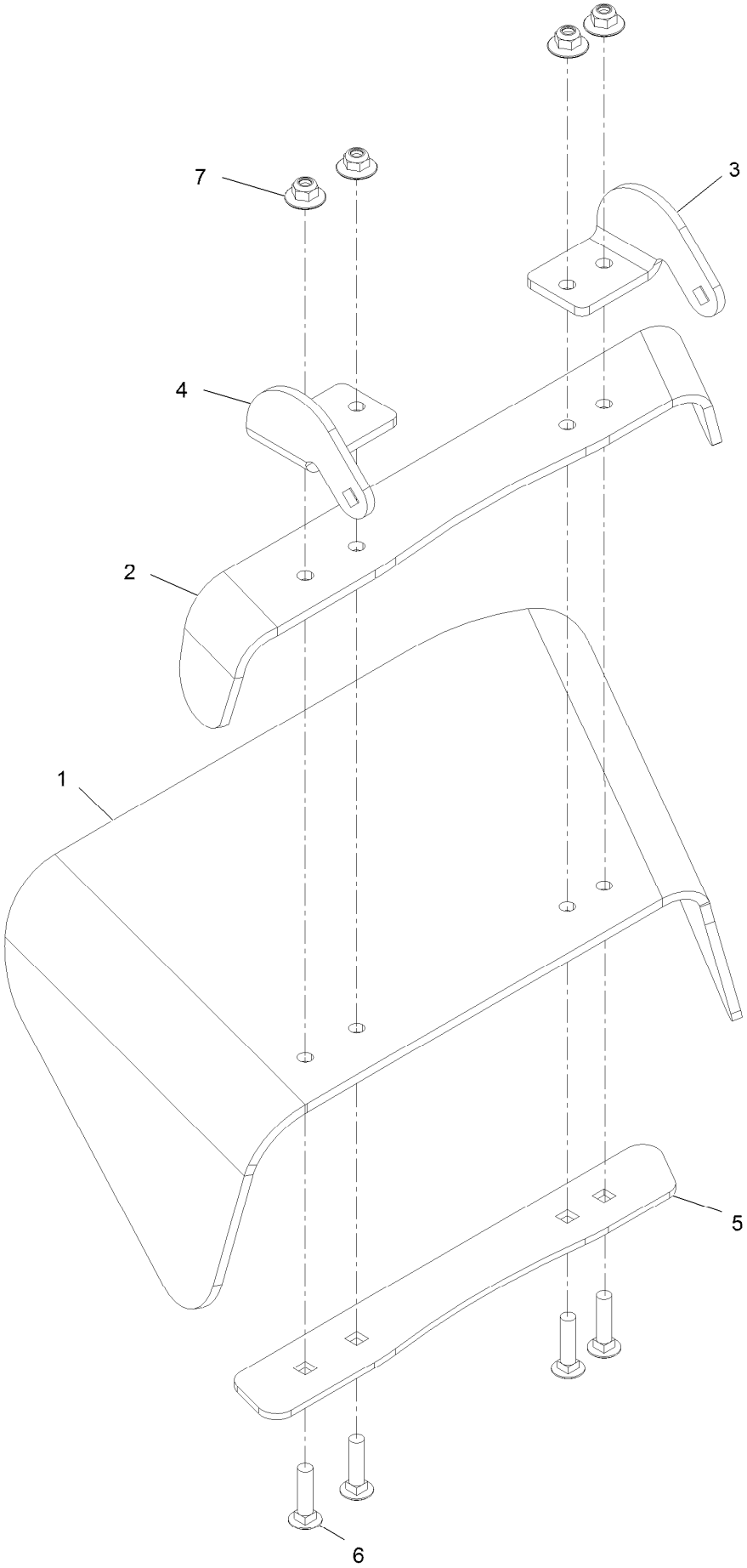
Deck W/Decals Assembly



Deck W/Decals Assembly (continued)

Ref.	Part Number	Qty.	Description
2	116-8283	1	Decal-Bolt Torque
3	135-3311	1	Decal-Ultracut 44 Series 3
4	135-5210	2	Decal-Warning Thrown Obj
5	112-9028	1	Decal-Cover, Missing
6	135-3004	1	Decal-Belt Routing

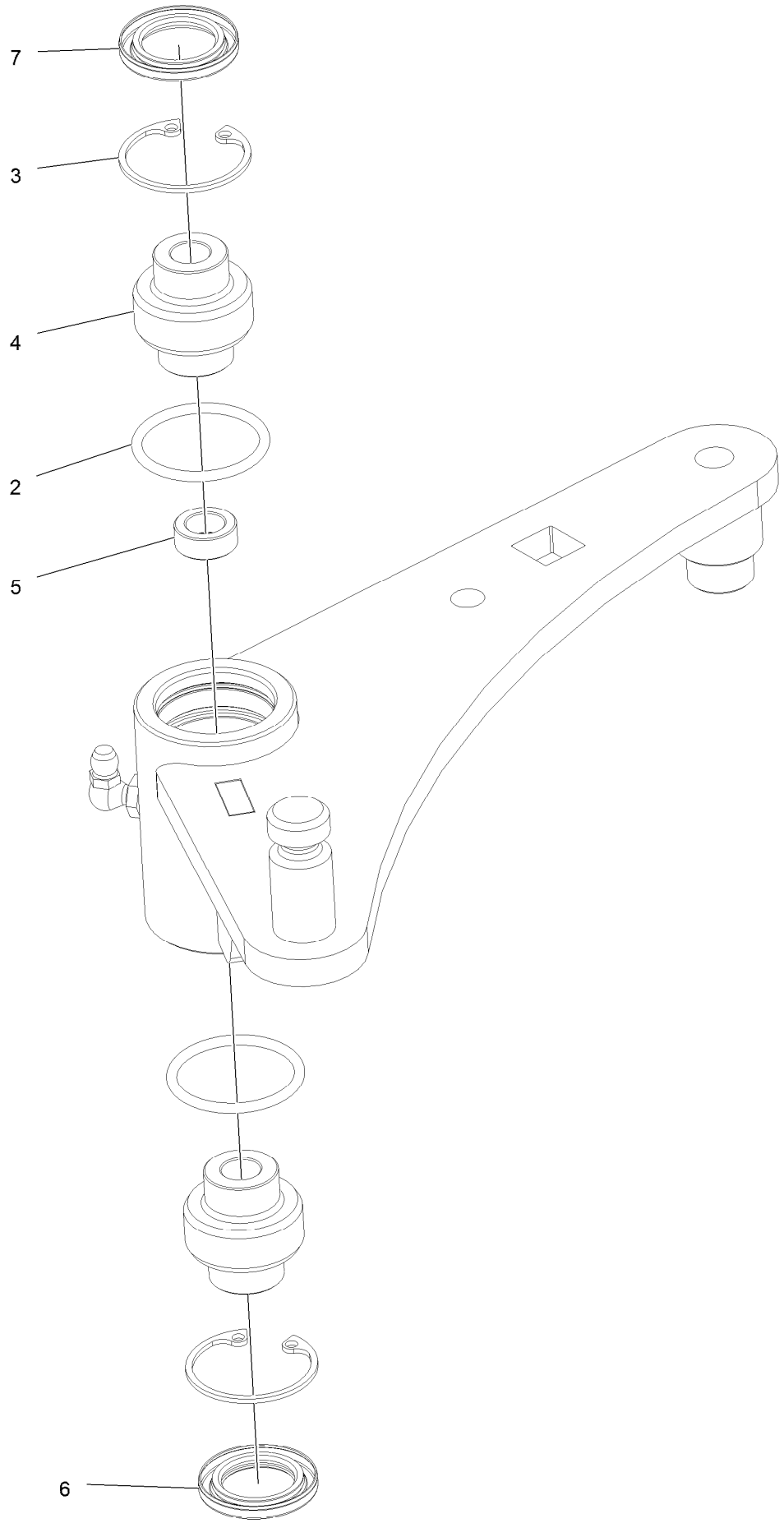
Discharge Deflector Assembly



Discharge Deflector Assembly (continued)

Ref.	Part Number	Qty.	Description
1	135-2157	1	Deflector-Rubber
2	135-2155-01	1	Bracket-Top Deflector
3	135-2158-01	1	Bracket-Deflector
4	135-2159-01	1	Bracket-Deflector
5	135-2156-03	1	Strap-Bottom Deflector
6	3231-4	4	Bolt-Carriage 3/8-16 X 1 1/2
7	109-6658	4	Nut-Nyloc 3/8-16 Flg

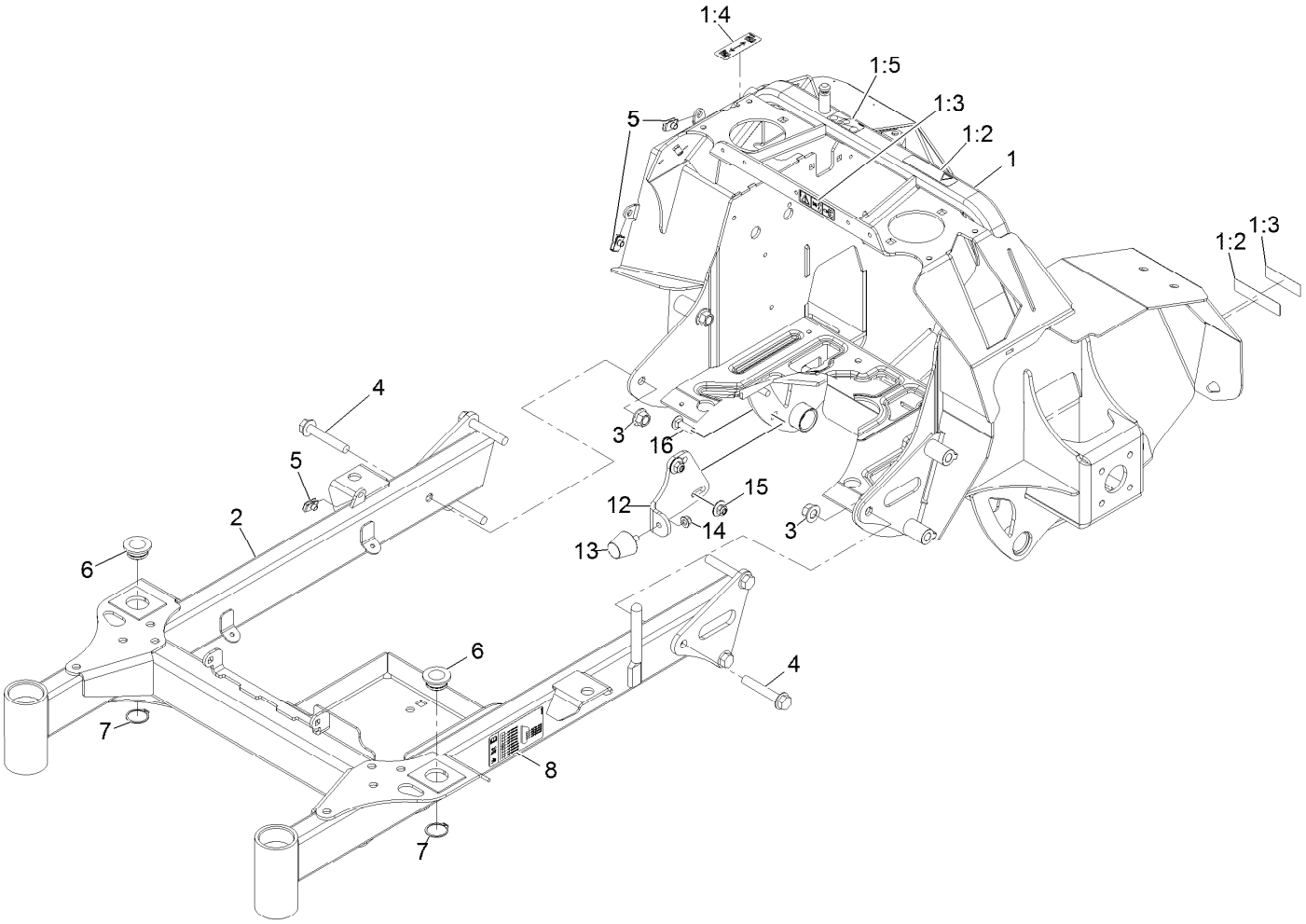
Idler Assembly



Idler Assembly (continued)

Ref.	Part Number	Qty.	Description
2	106-7159	2	O-Ring
3	32120-10	2	Ring-Snap
4	103-3504	2	Bearing-Spherical
5	103-5677	1	Spacer
6	103-3505	1	Seal-Lip, Double
7	103-3506	1	Seal-Lip, Single

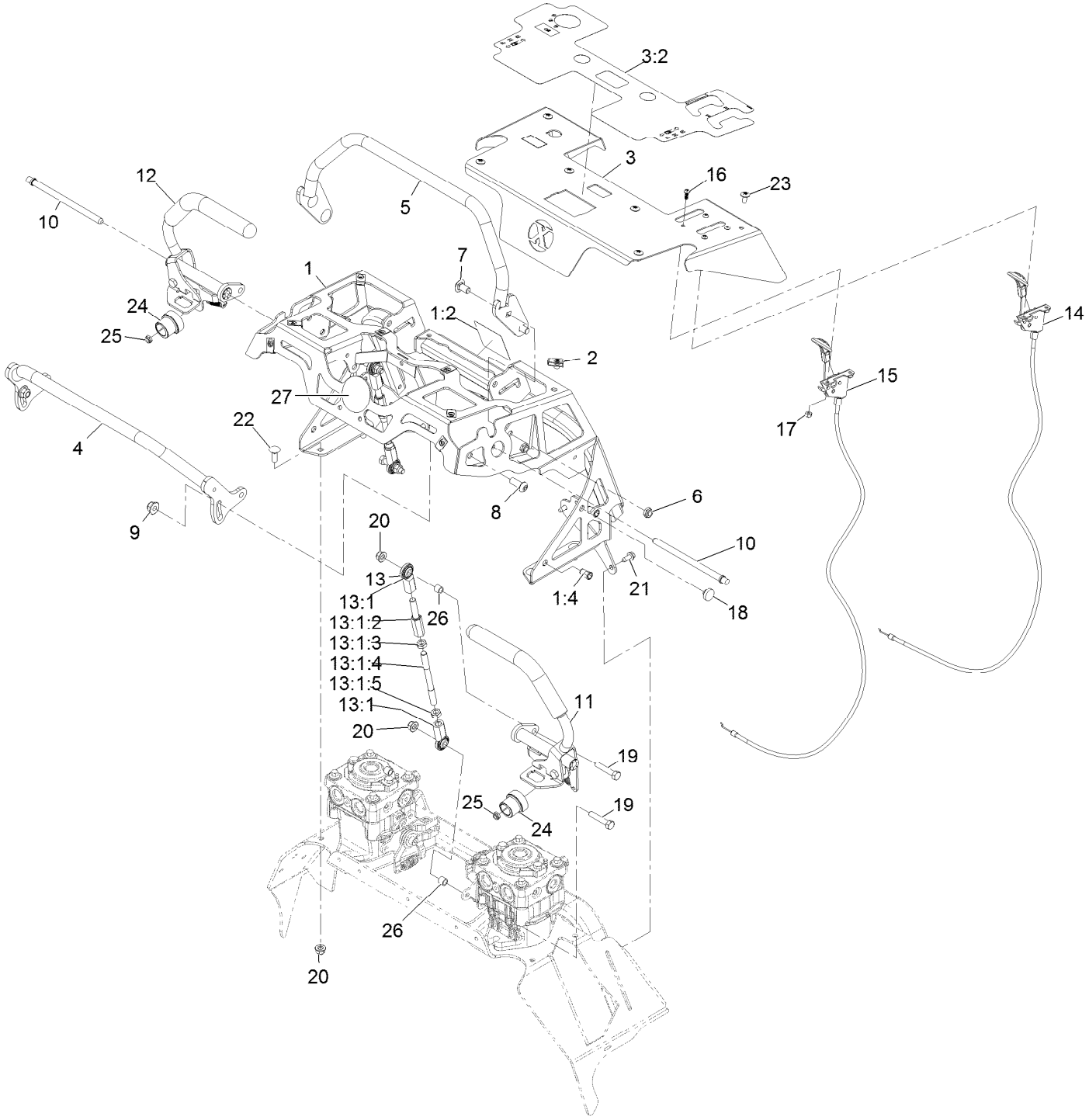
Main Frame Assembly



Main Frame Assembly (continued)

Ref.	Part Number	Qty.	Description
1	135-2575	1	ASM-Frame
1:2	98-1977	2	Decal-Warning
1:3	116-8559	2	Decal, Cover Missing
1:4	115-9625	1	Decal-Brake, Parking
1:5	135-2267	1	Decal-Belt Routing HYD
2	135-3205-01	1	ASM-Front Frame 44 [red]
3	99-5107	6	Nut-Lock
4	3234-40	6	Screw-HF
5	107069	3	Clip
6	1-513336	2	Bushing-Deck
7	32120-33	2	Ring-Retaining
8	135-2562	1	Decal-Height Of Cut Sm
12	135-3891-03	1	Bracket-Bumper
13	1-543963	1	Bumper-Rubber
14	104-8300	1	Nut-HF, NI
15	109-6658	2	Nut-Flange, NI
16	3231-25	2	Bolt-CARR

Controls Assembly

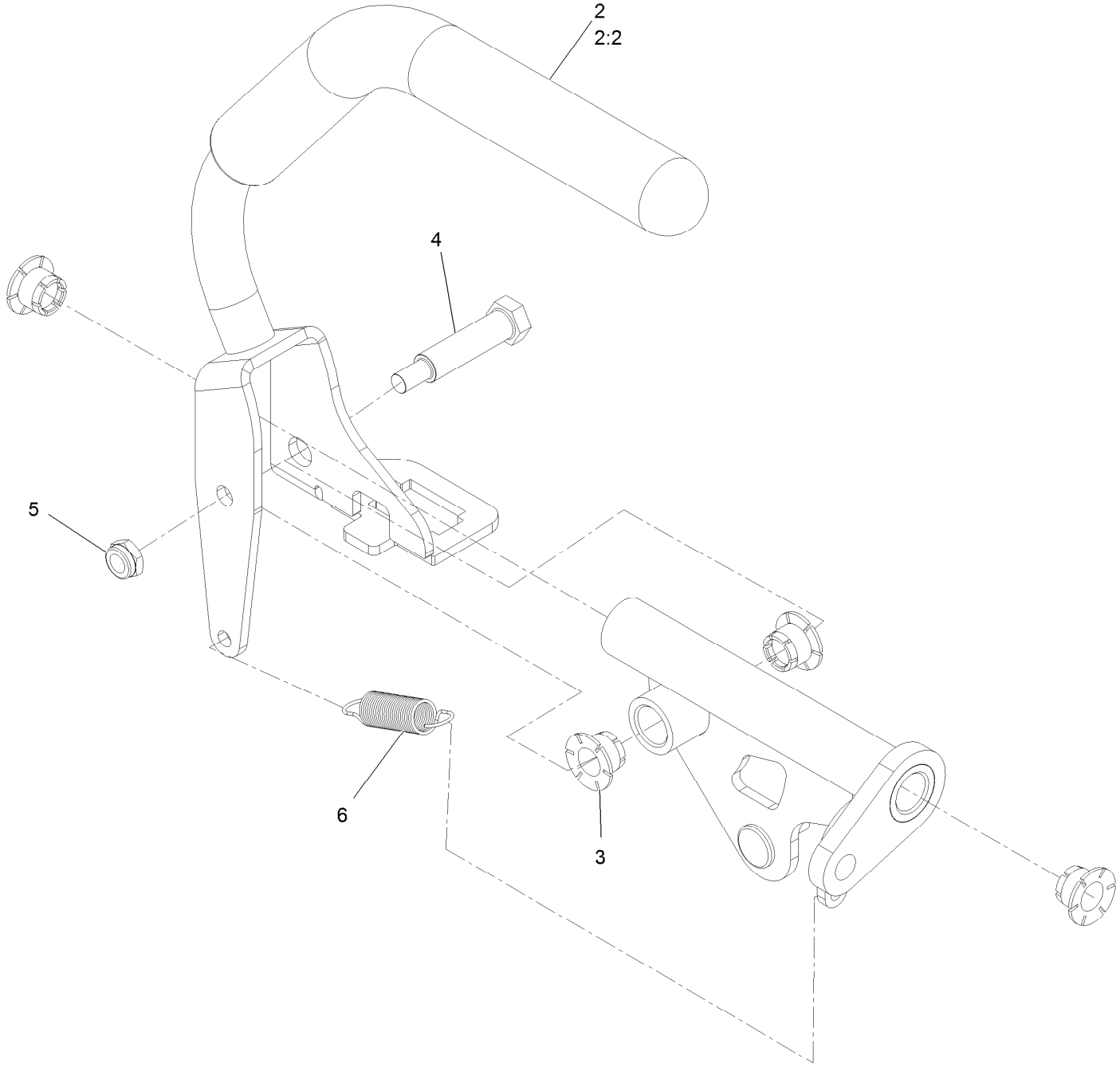


Controls Assembly (continued)

Ref.	Part Number	Qty.	Description
1	135-3683	1	ASM-Ctrl Tower
1:2	115-4212	1	Decal-Warning
1:4	138-2758	2	Nut-Clinch,Hex
2	107069	8	Nut-Retainer-Panel 1/4-20
3	135-2579	1	ASM, Control Panel W/ Decals
3:2	135-6773	1	Decal-Control Panel Non-EFI
4	135-3432-03	1	Weld, Front Ref Bar
5	135-3430-03	1	Weld, Rear Ref Bar
6	3296-59	4	Nut-Nyloc 3/8-16 Thin
7	3231-21	4	Bolt-Carriage 3/8-16 X 3/4
8	3274-94	2	Screw-Button Head 3/8-16 X 1
9	104-8301	2	Nut-Nyloc 3/8-16 Flg
10	135-1277	2	Pin, Pivot
11	135-1304	1	ASM, Motion Control, Lt
12	135-1305	1	ASM, Motion Control, Rt
13	135-7116	2	ASM, Linkage
13:1		1	ASM, Motion Control Link ●
13:1:2	116-4755	1	Rod-Adjustment
13:1:3	3220-16	1	Nut-Jam 3/8-24 LH
13:1:4	135-1291	1	Link, Motion Control
13:1:5	3220-3	1	Nut-Jam 3/8-24
14	135-2168	1	Control, Choke
15	135-2169	1	Control, Throttle
16	135-3176	4	Screw, BHCS
17	3296-2	4	Nut-Nyloc #10-24
18	1-513658	2	Bumper
19	322-8	4	Screw-HH
20	104-8300	8	Nut-Nyloc 5/16-18 Flg
21	32144-10	4	Screw-HWH 1/4-20 X .62
22	3230-16	4	Bolt-Carriage 5/16-18 X 7/8
23	126-8216	6	Screw-Torx
24	126-1499	2	Cam
25	3296-56	2	Nut-Nyloc 1/4-20 Thin
26	1-633545	4	Spacer
27	135-2281	1	Decal-Cover

● Not serviced separately

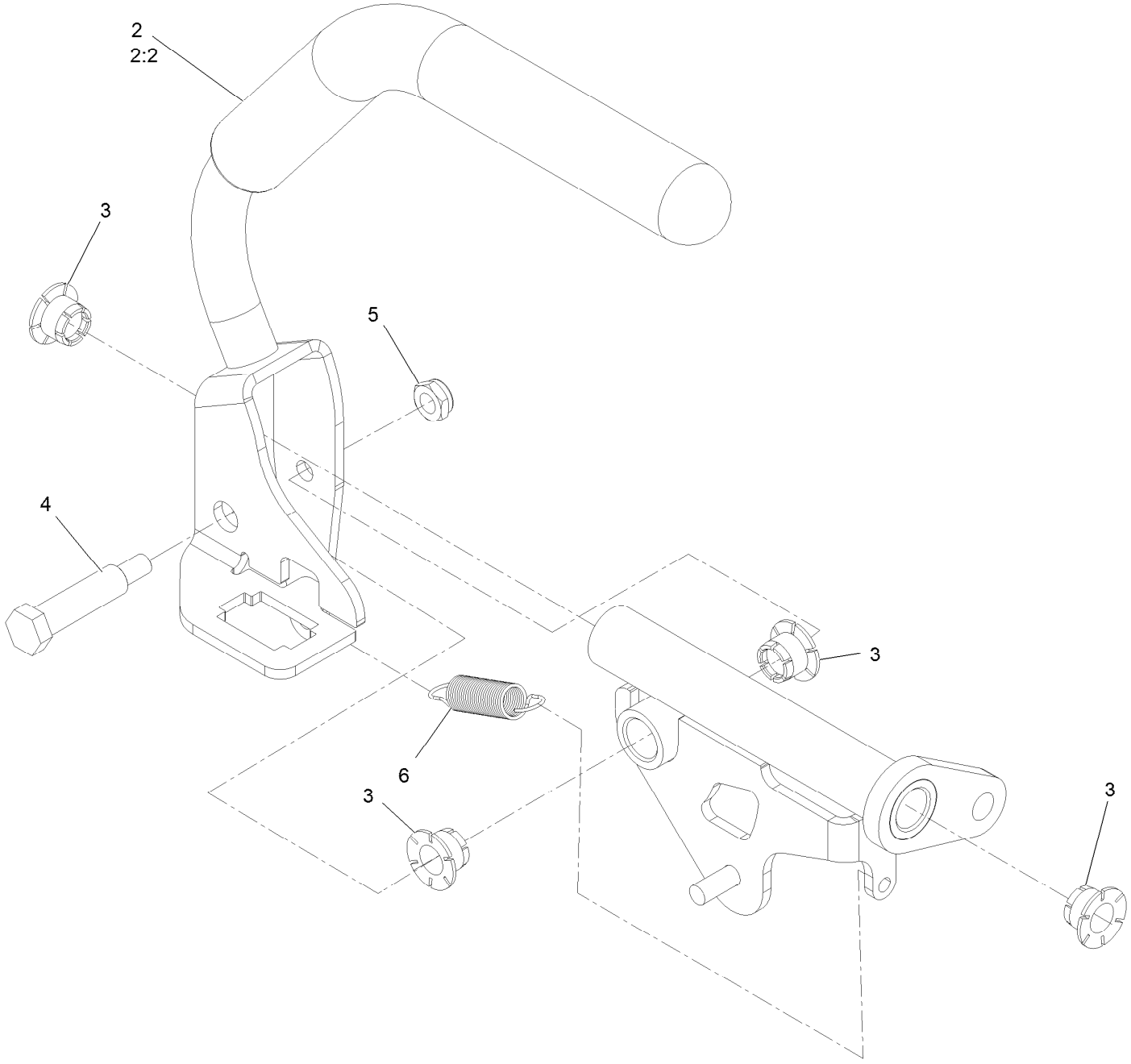
Left Motion Control Assembly



Left Motion Control Assembly (continued)

Ref.	Part Number	Qty.	Description
2	135-2546	1	ASM, Lt Control Lever W/ Grip
2:2	135-3301	1	Grip, Drive Lever
3	135-6412	4	Bearing, Igus
4	121-1229	1	Bolt-Shoulder
5	3296-56	1	Nut-Lock, NI
6	114-0249	1	Spring-Extension

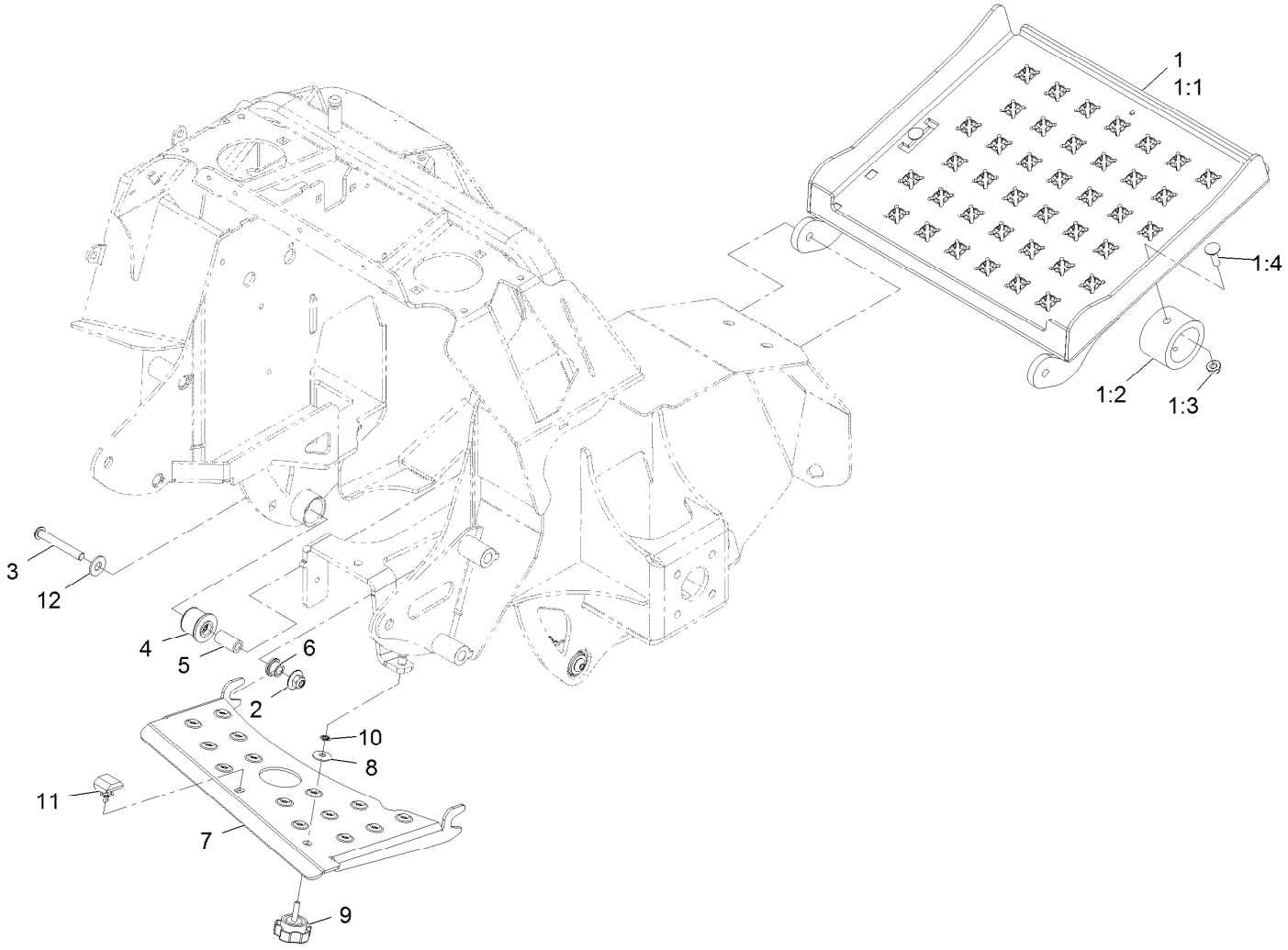
Right Motion Control Assembly



Right Motion Control Assembly (continued)

Ref.	Part Number	Qty.	Description
2	135-2547	1	ASM, Rt Control Lever W/ Grip
2:2	135-3301	1	Grip, Drive Lever
3	135-6412	4	Bearing, Igus
4	121-1229	1	Bolt-Shoulder
5	3296-56	1	Nut-Lock, NI
6	114-0249	1	Spring-Extension

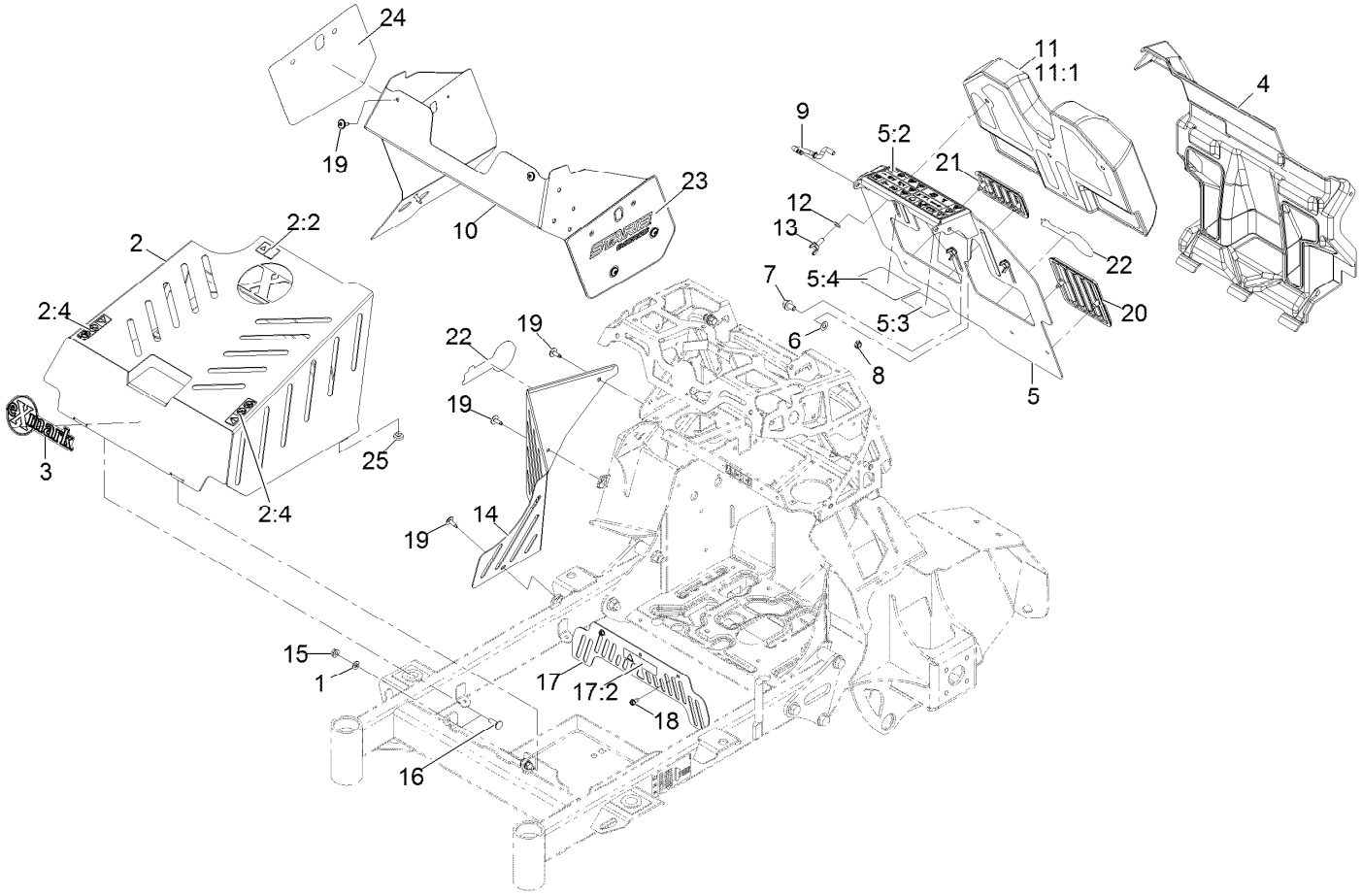
Platform Assembly



Platform Assembly (continued)

Ref.	Part Number	Qty.	Description
1	135-1603	1	Platform, ASM
1:1	135-1602-03	1	Wld, Platform
1:2	135-2548	2	Bumper-Isolator
1:3	104-8300	2	Nut-Nyloc 5/16-18 Flg
1:4	3230-2	2	Bolt-Carriage 5/16-18 X 1
2	109-6658	2	Nut-Nyloc 3/8-16 Flg
3	135-7158	2	Screw-HSBH
4	126-8360	2	Bushing-Rubber, Suspension
5	108-6544	2	Spacer
6	109-8788	2	Bushing-Flanged
7	135-6555-03	1	Deflector-Air,44
8	3290-456	1	Washer-Spring Disc
9	135-7382	1	Knob
10	1-803037	1	Nut-Retaining
11	126-9966	1	Bumper-ROPS
12	3256-4	2	Washer-3/8 Std

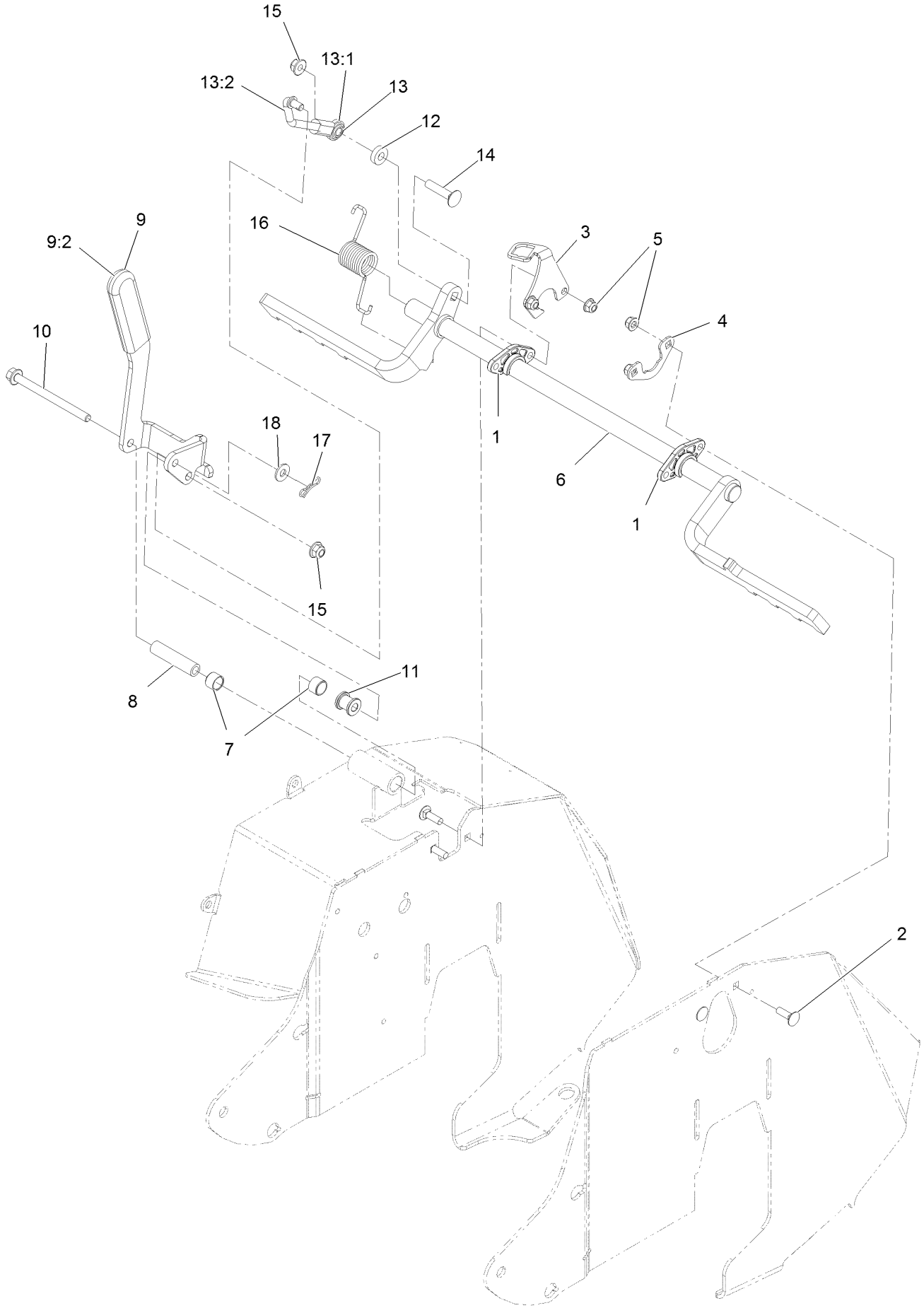
Guarding Assembly



Guarding Assembly (continued)

Ref.	Part Number	Qty.	Description
1	93-6079	2	Spacer-Nylon
2	135-2190	1	ASM-Cover W Decals
2:2	106-5517	1	Decal-Warning
2:4	136-1672	2	Decal-No Step/Riders
3	126-6877	1	Decal, Exmark Logo
4	135-4708	1	Cover-Rear
5	135-2601	1	ASM, Pad Backing W/ Decals
5:2	135-2412	1	Decal-Warning
5:3	116-8253	1	Decal-Drive Release
5:4	135-2563	1	Decal-Service Aid Sm
6	131-8667	2	Washer-Thrust
7	3234-9	2	Screw-HHF
8	3296-59	2	Nut-Nyloc 3/8-16 Thin
9	135-1611	1	Rod, Prop
10	135-4830-03	1	Cover-Tower
11	135-1972	1	Pad-Thigh
11:1	135-6557	1	Cover, Pad
12	3290-475	3	Washer-Belleville
13	135-2180	3	Screw, Thumb
14	135-2413-03	1	Cover-RH Side
15	32128-25	2	Nut-Hex 5/16-18 Side Lock
16	3230-2	2	Bolt-Carriage 5/16-18 X 1
17	135-2204	1	ASM, Belt Guard W/ Decal
17:2	98-1977	1	Decal-Warning
18	32104-17	2	Screw-HWH 1/4-20 X 1/2 Tap
19	135-3494	9	Screw, Torx
20	135-5344	1	Pad, Knee, Lt
21	135-5345	1	Pad, Knee, Rt
22	126-6575	2	Decal-Exmark Logo
23	135-6807	1	Decal-Staris Logo Lt
24	135-6808	1	Decal-Staris Logo Rt
25	1-513658	2	Bumper

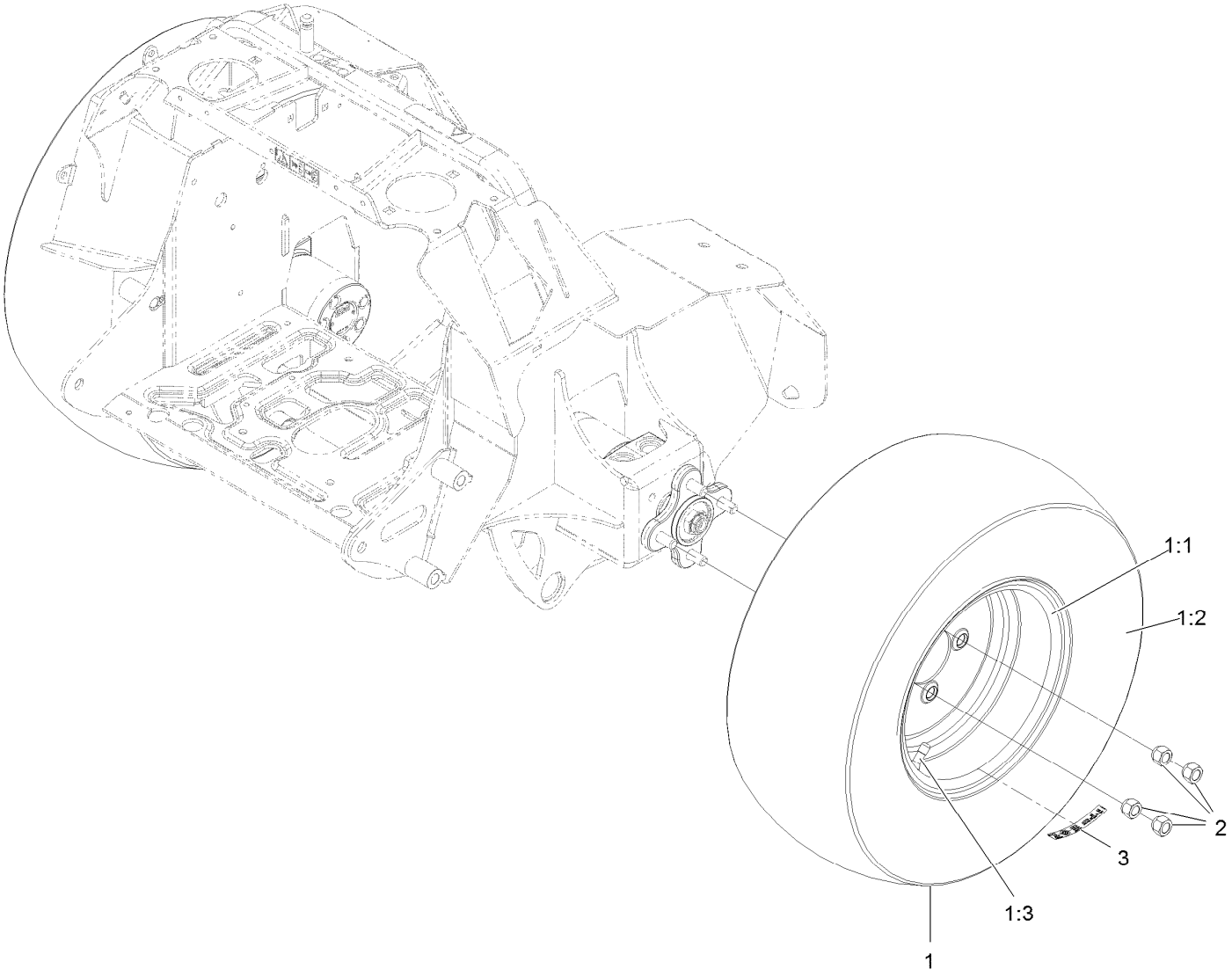
Park Brake Assembly



Park Brake Assembly (continued)

Ref.	Part Number	Qty.	Description
1	115-5065	2	Bushing-Flange
2	3230-2	4	Bolt-Carriage 5/16-18 X 1
3	135-5924	1	Bracket-Switch
4	135-5132	1	Support, Bearing
5	104-8300	4	Nut-Nyloc 5/16-18 Flg
6	135-2231-03	1	Wld-Brake Shaft 44
7	1-413347	2	Sleeve-Bushing
8	135-4706	1	Bushing-Pivot
9	135-1949	1	ASM-Brake Lever With Grip
9:2	1-633268	1	Grip-Lever
10	131-8571	1	Screw-HF
11	135-6040	1	Spacer-.39Idx.88Odx.88L
12	5-0652	1	Spacer
13	135-4576	1	ASM-Brake Link
13:1	103-0608	1	Balljoint
13:2	135-1974	1	Rod-Brake
14	3231-5	1	Bolt-Carriage 3/8-16 X 1 3/4
15	104-8301	2	Nut-Nyloc 3/8-16 Flg
16	108-4052	1	Spring-Torsion
17	119-1415	1	Pin-Cotter, Locking
18	3256-3	1	Washer-5/16 Std

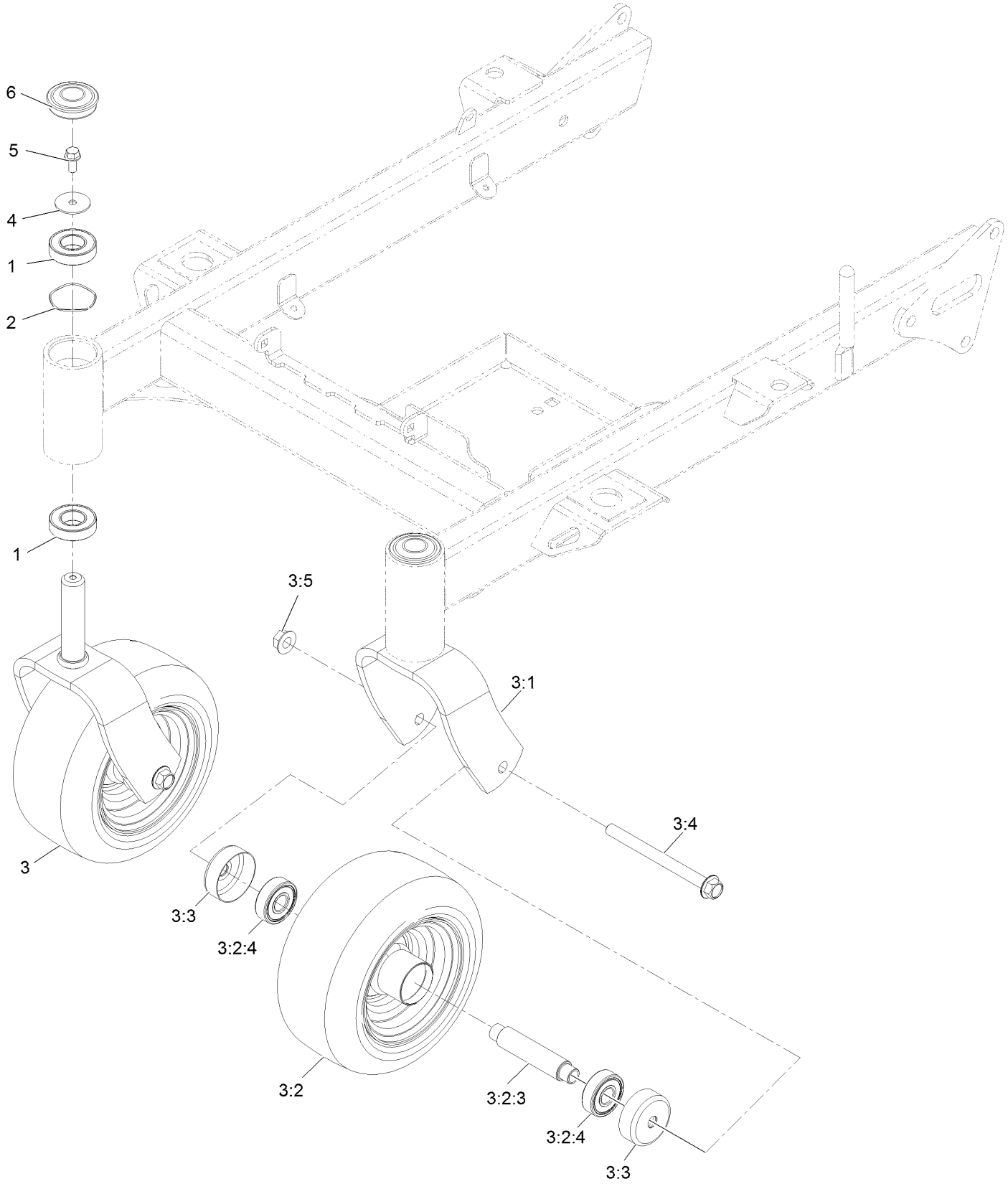
Tire and Wheel Assembly



Tire and Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	135-3216	2	ASM-Whl Tire [-.5 Os]
1:1	135-3217	1	Wheel 10 X 6 Wht
1:2	135-1626	1	Tire-21X8.5-10
1:3	232-27	1	Stem-Valve
2	242-50	8	Nut-Lug
3	126-2056	2	Decal-Torque Wheel Lug-Hub

Caster Wheel Assembly

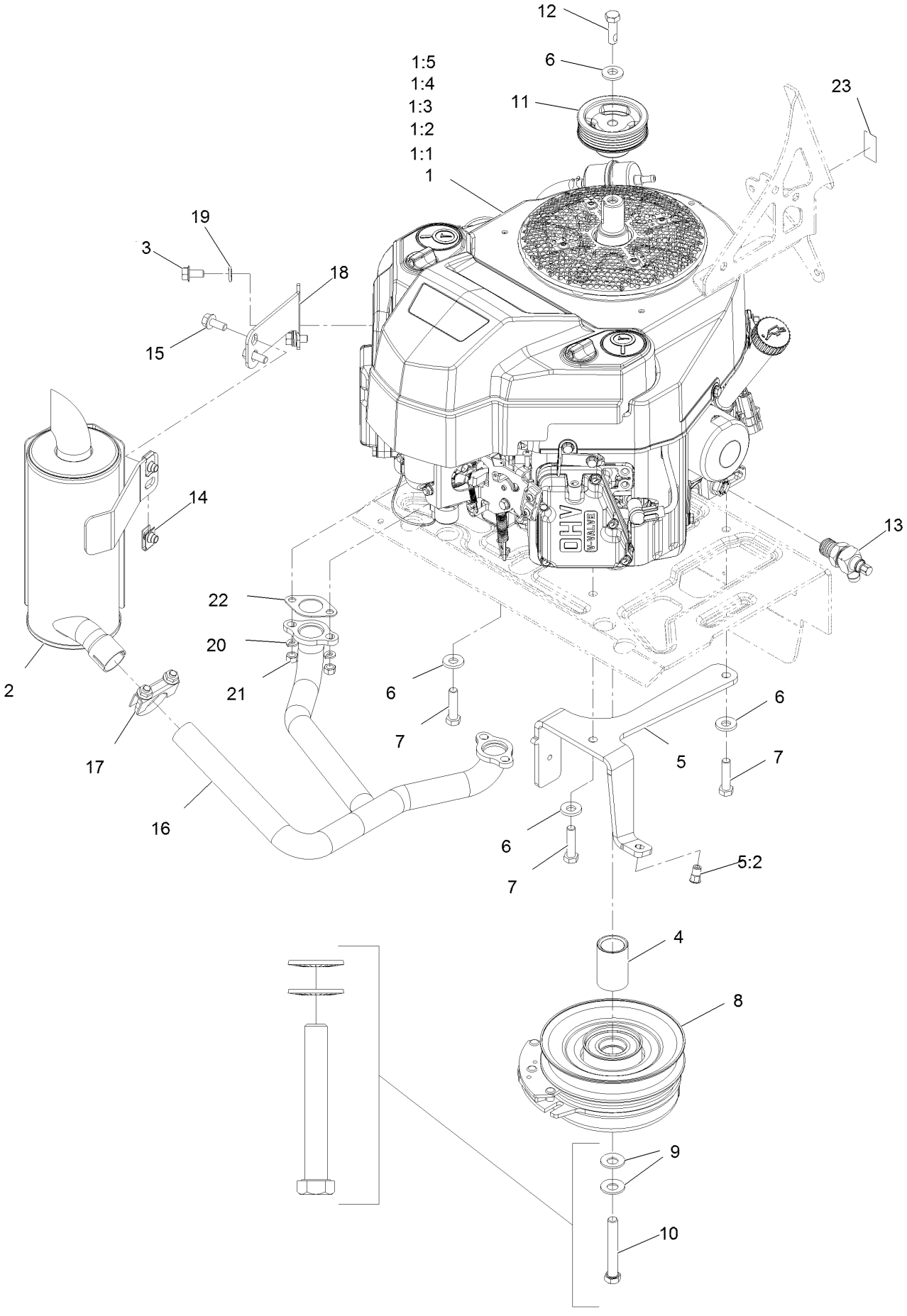


Caster Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	109-3678	4	Bearing-Ball
2	126-5897	2	Spring
3		2	ASM-Caster Fork W/Tire ●
3:1	135-1651-01	1	ASM-Caster Fork [red]
3:2	135-4518	1	ASM-Tire&whl Sp 9X4.50-5
3:2:3	126-7904	1	Axle-Caster
3:2:4	116-4004	2	Bearing
3:3	135-3218	2	Guard, Seal
3:4	135-4633	1	Screw-HHF
3:5	32128-23	1	Nut-HF
4	3256-68	2	Washer-Flat
5	3234-5	2	Screw-HHF
6	116-4348	2	Cap-Grease

● Not serviced separately

Engine Assembly

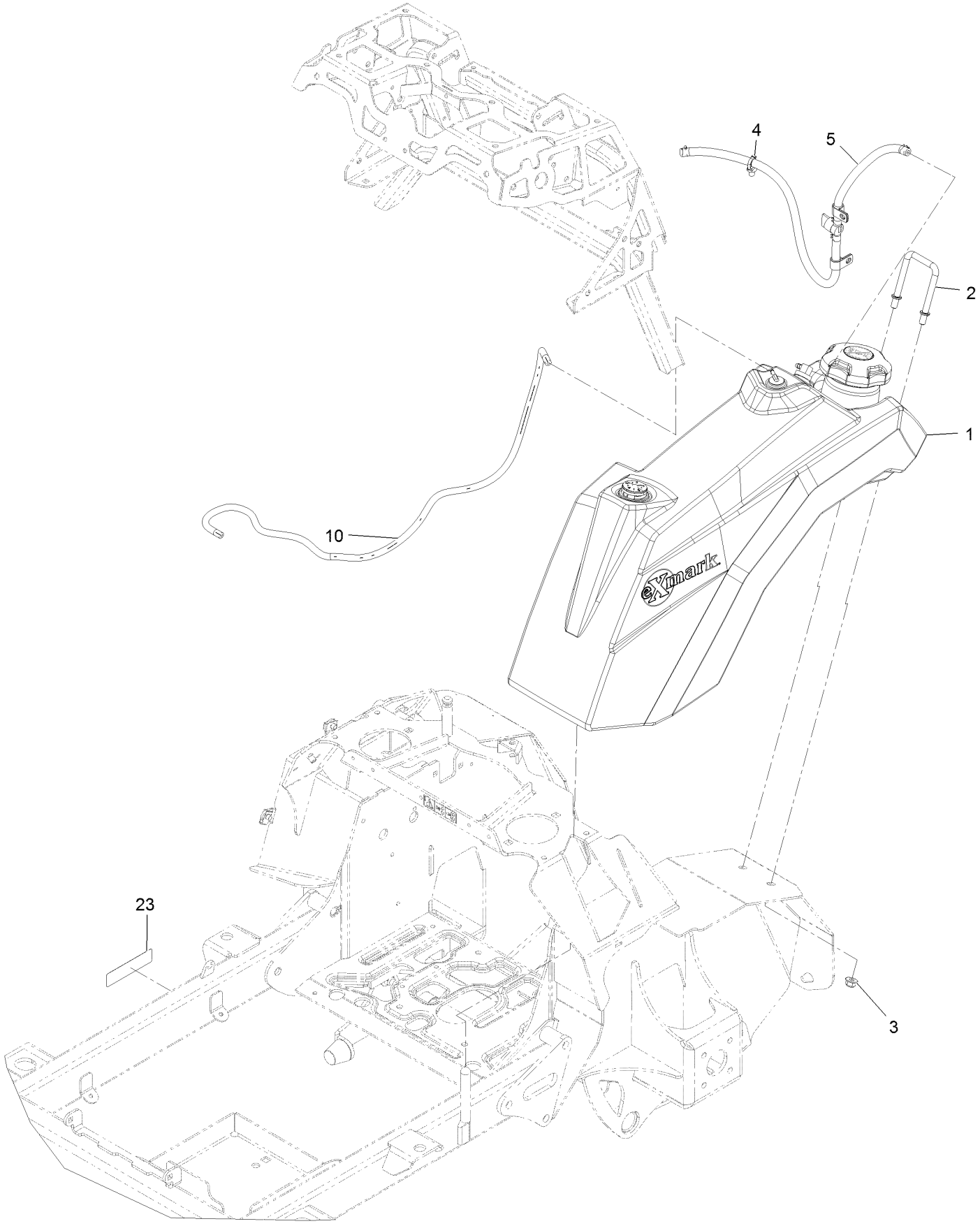


Engine Assembly (continued)

Ref.	Part Number	Qty.	Description
1		1	Engine-Kawasaki Fs600 ■▲
1:1		1	Kawasaki 49065-7007 Engine Oil Filter ■▲
1:2		1	Kawasaki 49019-0031 Fuel Filter ■▲
1:3		1	Kawasaki 92070-7004 Plug-Spark Bpr4ES ■▲
1:4		1	Kawasaki 11013-7046 Foam Pre-Filter ■▲
1:5		1	Kawasaki 11013-0752 Air Filter ■▲
2	135-5025	1	Muffler-Vertical Ka
3	33104-016	2	Screw-HHF
4	135-5028	1	Spacer-Clutch
5	135-6711	1	ASM-Clutch Anchor W/Insert
5:2	138-2758	1	Nut-Clinch,Hex
6	98-5975	5	Washer-Spring Disc 3/8
7	323-8	4	Screw-HH 3/8-16 X 1 1/2
8	135-2498	1	Clutch 105
9	1-603610	2	Washer-Spring Disc 7/16
10	126-7198	1	Screw-HH 7/16-20 X 3 W/Loctite ◆
11	135-1198	1	Pulley, Crank
12	135-7890	1	Screw-HH, Patch,
13	135-2660	1	Drain-Oil Valve ●
14	94-2413	2	Nut-U
15	3234-5	2	Screw-HH Flg 5/16-18 X 3/4
16	135-5026	1	Manifold-Vertical Ka Exh
17	104-4090	1	Clamp-Muffler
18	135-3828-03	1	Bracket-Muffler Vertical
19	3253-21	2	Washer-Lock 3/8
20	114-3550	4	Washer-Spring Lock M8
21	114-3549	4	Nut-M8
22	1-653313	2	Gasket-Exhaust
23	135-6844	1	Decal-10W-50 Oil

● Torque to 23-29 ft-lb
▲ Obtain parts from www.kawpowerepc.com
◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.
■ Not serviced separately

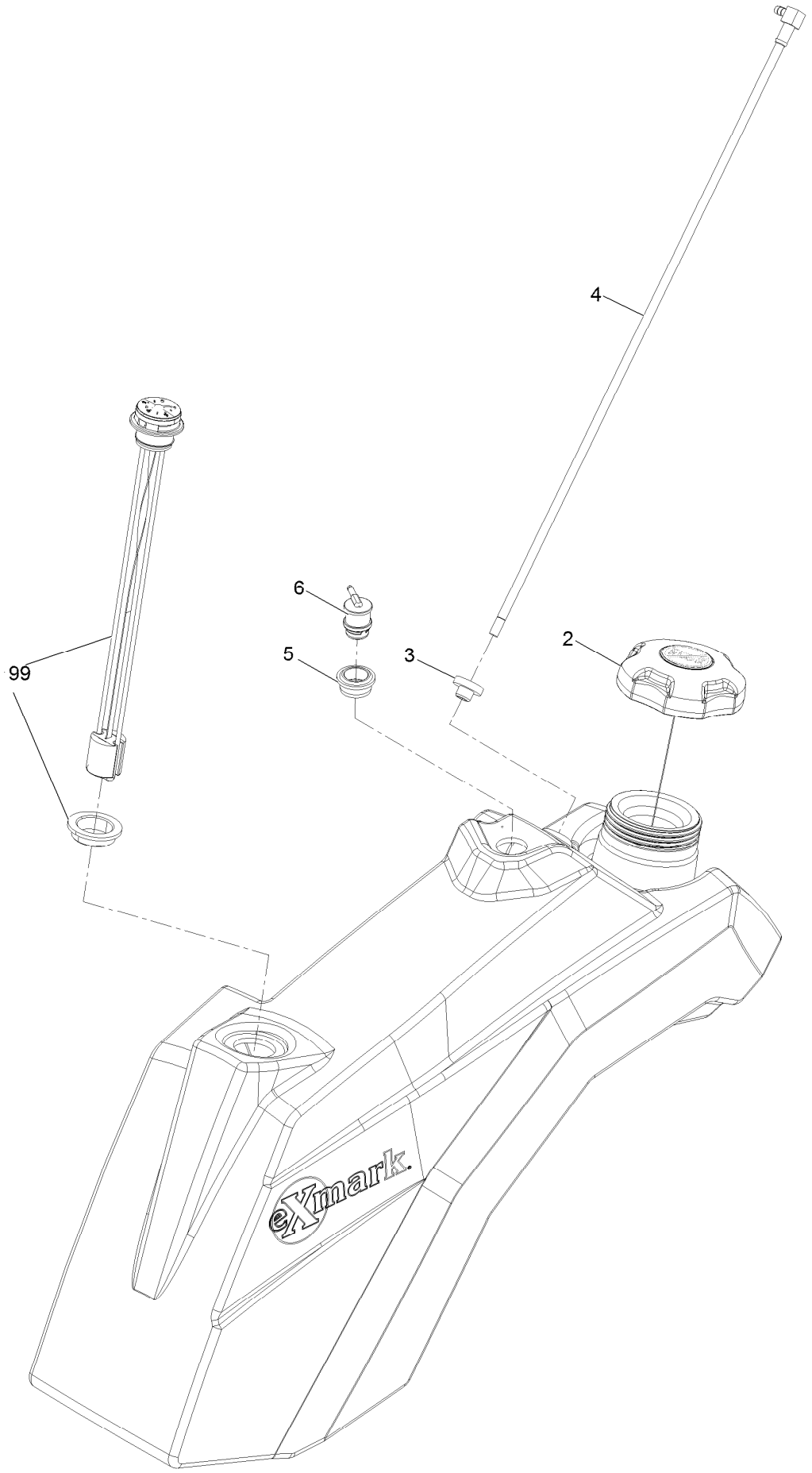
Fuel Assembly



Fuel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	135-1919	1	Assembly, Fuel Tank
2	135-1921	1	Clamp, Tank
3	104-8301	2	Nut-HF, NI
4	32180-030	1	Clip-Tie
5	135-6842	1	ASM-Fuel Line & Valve
10	110-3958	1	Hose-Fuel
23	133-8062	1	Decal-Arrestor, Spark

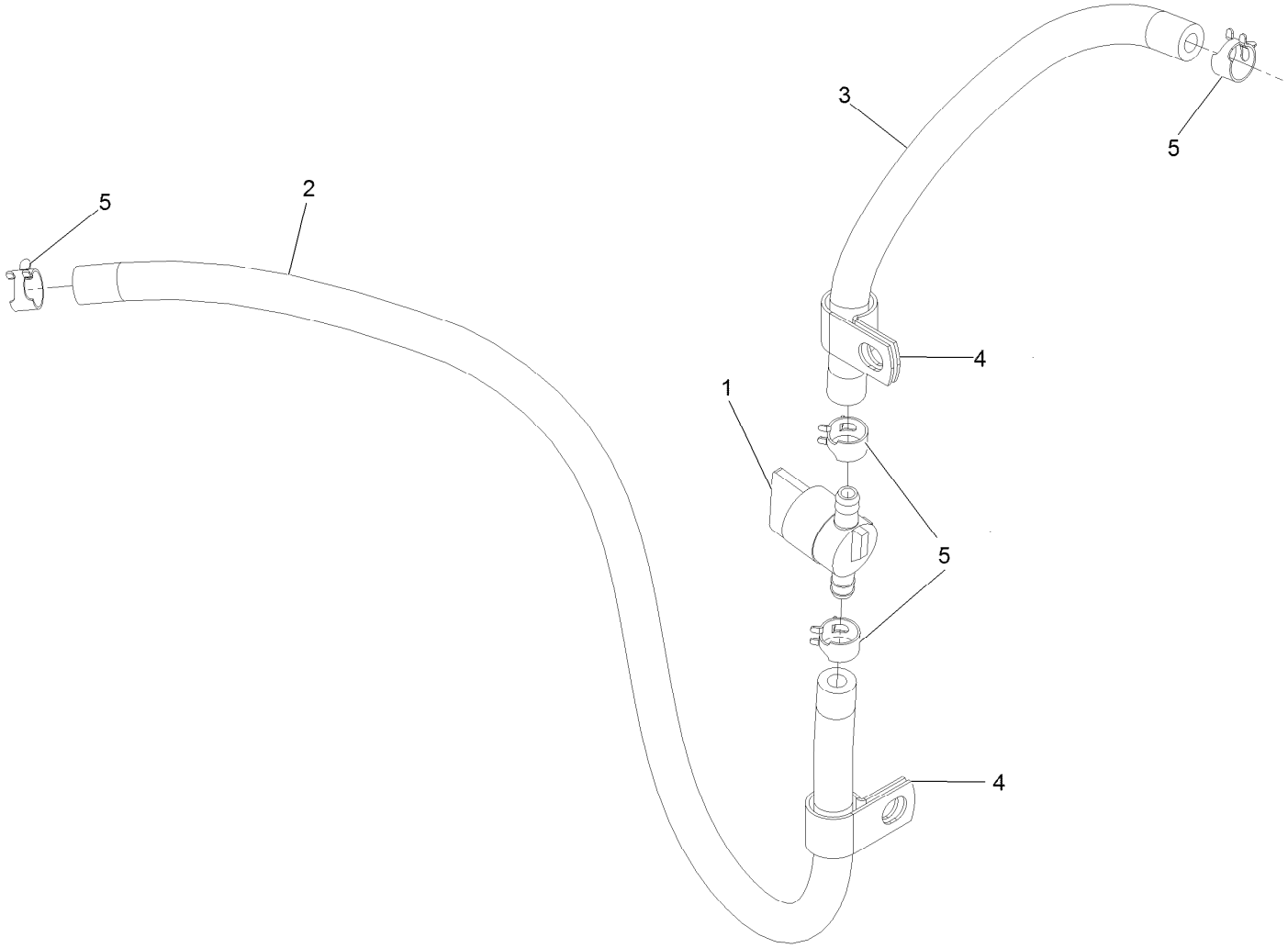
Fuel Tank Assembly-cont.



Fuel Tank Assembly-cont. (continued)

Ref.	Part Number	Qty.	Description
2	137-4119	1	Cap-Fuel, Ratcheting
3	46-6560	1	Bushing
4	135-1917	1	Straw, Fuel, Long
5	114-0284	1	Grommet
6	119-3547	1	Valve-Vent, Fuel
99	135-3694	1	Kit-Fuel Gauge Replacement

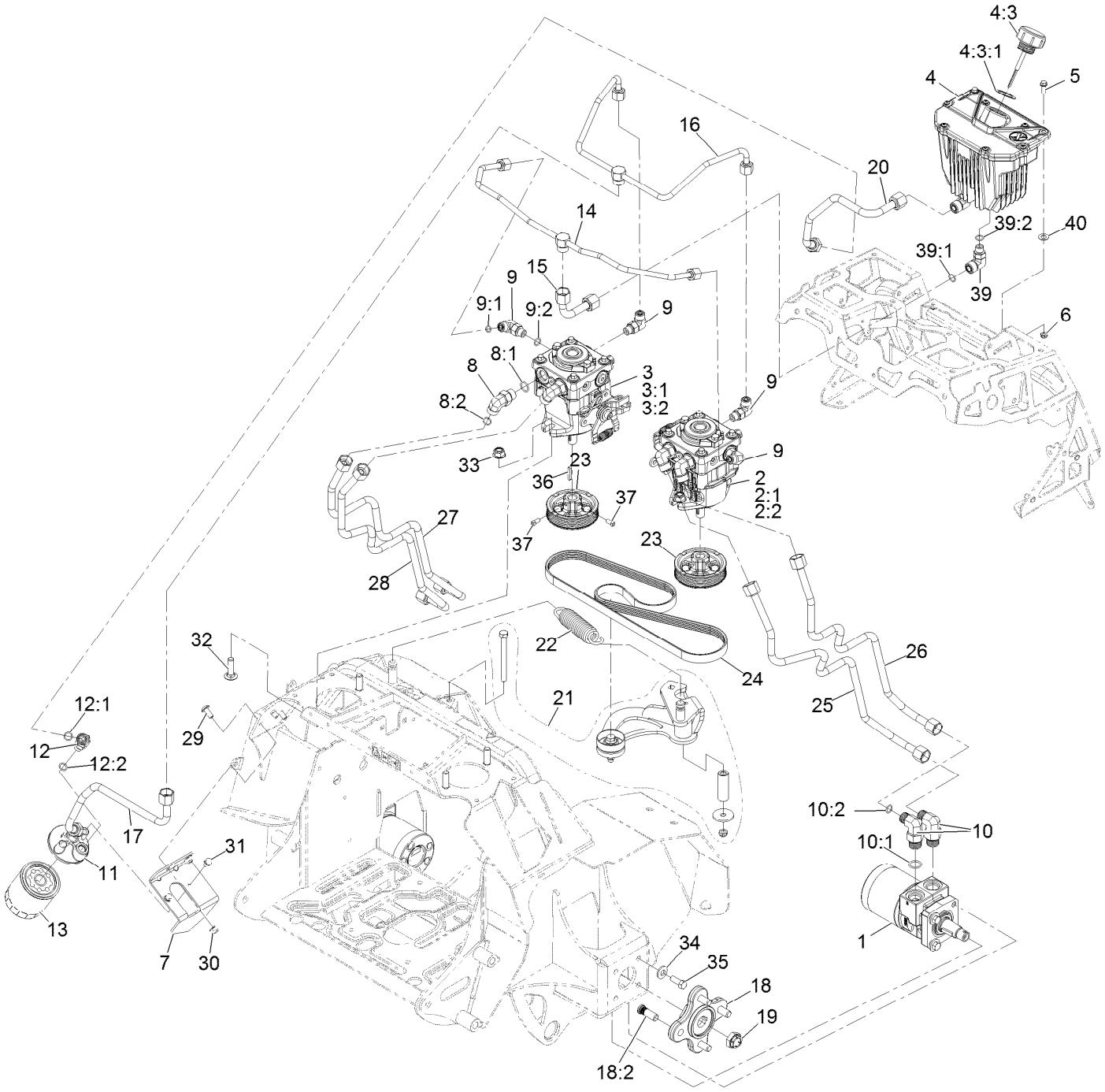
Fuel Line and Valve Assembly



Fuel Line and Valve Assembly (continued)

Ref.	Part Number	Qty.	Description
1	1-603770	1	Valve-Fuel
2	109-0301	1	Hose-Fuel
3	109-0293	1	Hose-Fuel Line 8 1/2"
4	92-6064	2	Clamp-R
5	2412-98	4	Clamp-Hose

Hydraulic Assembly

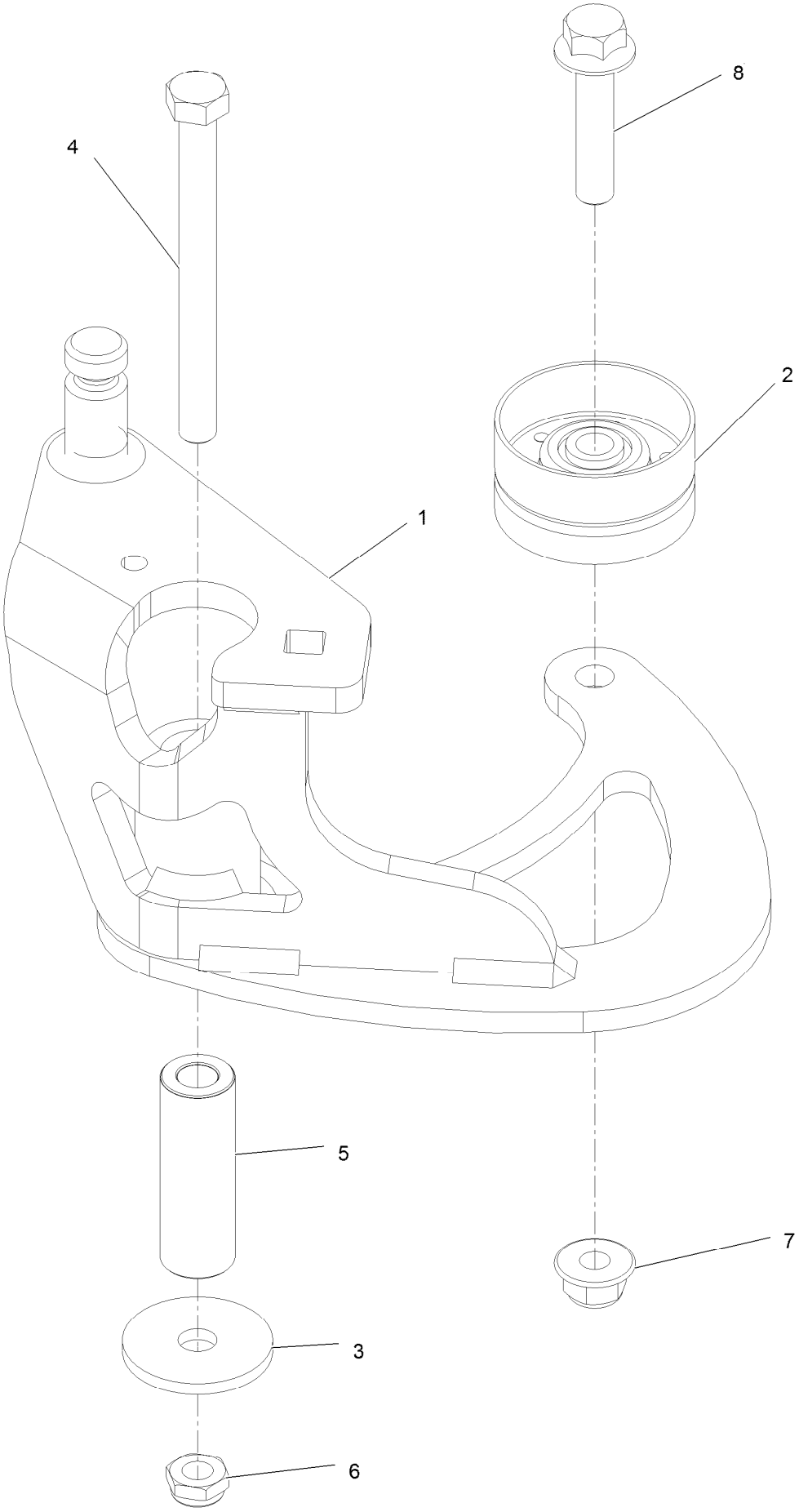


Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description
1	135-1274	2	Motor-Wheel
2	135-2212	1	Pump-Hydraulic 10Cc
2:1	126-2479	1	Kit, 10Cc Pump Kit
2:2	105-6184	1	Seal Overhaul Kit
3	135-2211	1	Pump-Hydraulic 10Cc
3:1	126-2479	1	Kit, 10Cc Pump Kit
3:2	105-6184	1	Seal Overhaul Kit
4	135-3305	1	ASM, Hydraulic Reservoir
4:3	116-9273	1	Reservoir Cap ASM
4:3:1	103-1949	1	Gasket-Cap
5	32105-15	2	Screw-Machine 1/4-20 X 3/4
6	3296-56	2	Nut-Nyloc 1/4-20 Thin
7	135-1634-03	1	Bracket-Filter
8	340-98	4	Fitting-Elbow, 90 DEG
8:1	237-79	1	O-Ring
8:2	237-30	1	O-Ring
9	340-77	4	Fitting-Elbow, 90 DEG
9:1	237-22	1	O-Ring
9:2	237-42	1	O-Ring
10	340-105	4	Fitting-Elbow, 90 DEG
10:1	237-80	1	O-Ring
10:2	237-30	1	O-Ring
11	103-2888	1	Head-Filter
12	340-96	2	Adapter
12:1	237-30	1	O-Ring
12:2	237-42	1	O-Ring
13	109-4180	1	Element, Oil Filter
14	135-7056	1	Line, Hydraulic, Case Tee
15	135-7054	1	Line, Hydraulic, Case
16	135-7055	1	Line, Hydraulic, Charge Tee
17	135-7154	1	Line-Hydraulic Charge
18	135-1621	2	ASM-Hub And Studs
18:2	116-1696	4	Stud-Wheel
19	116-2839	2	Nut-Lock
20	135-7153	1	Line-Hydraulic Supply
21	135-1270	1	ASM, Idler Arm
22	135-1272	1	Spring, Extension
23	135-1197	2	Pulley, Pump
24	135-1196	1	Belt, Pvk5
25	135-2962	1	Line-HYD Lt Rear
26	135-2963	1	Line-HYD Lt Front
27	135-2964	1	Line-HYD Rt Rear
28	135-2965	1	Line-HYD Rt Front
29	126-6268	2	Screw-Truss HD 5/16-18 X 3/4 Torx Plus
30	104-8300	2	Nut-Nyloc 5/16-18 Flg
31	3234-13	2	Screw-HHF
32	3232-3	4	Bolt-Carriage 7/16-14 X 1 1/2
33	114-8417	4	Nut-HF, NI
34	98-5975	8	Washer-Spring Disc 3/8
35	323-6	8	Screw-HH 3/8-16 X 1
36	135-7971	2	Key, 5Mm X 5Mm X 29Mm
37	3241-7	4	Screw-SQH ●
39	340-99	2	Fitting-HYD, 90 DEG
39:1	237-30	1	O-Ring
39:2	237-42	1	O-Ring
40	73-0041	2	Washer-Thrust

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

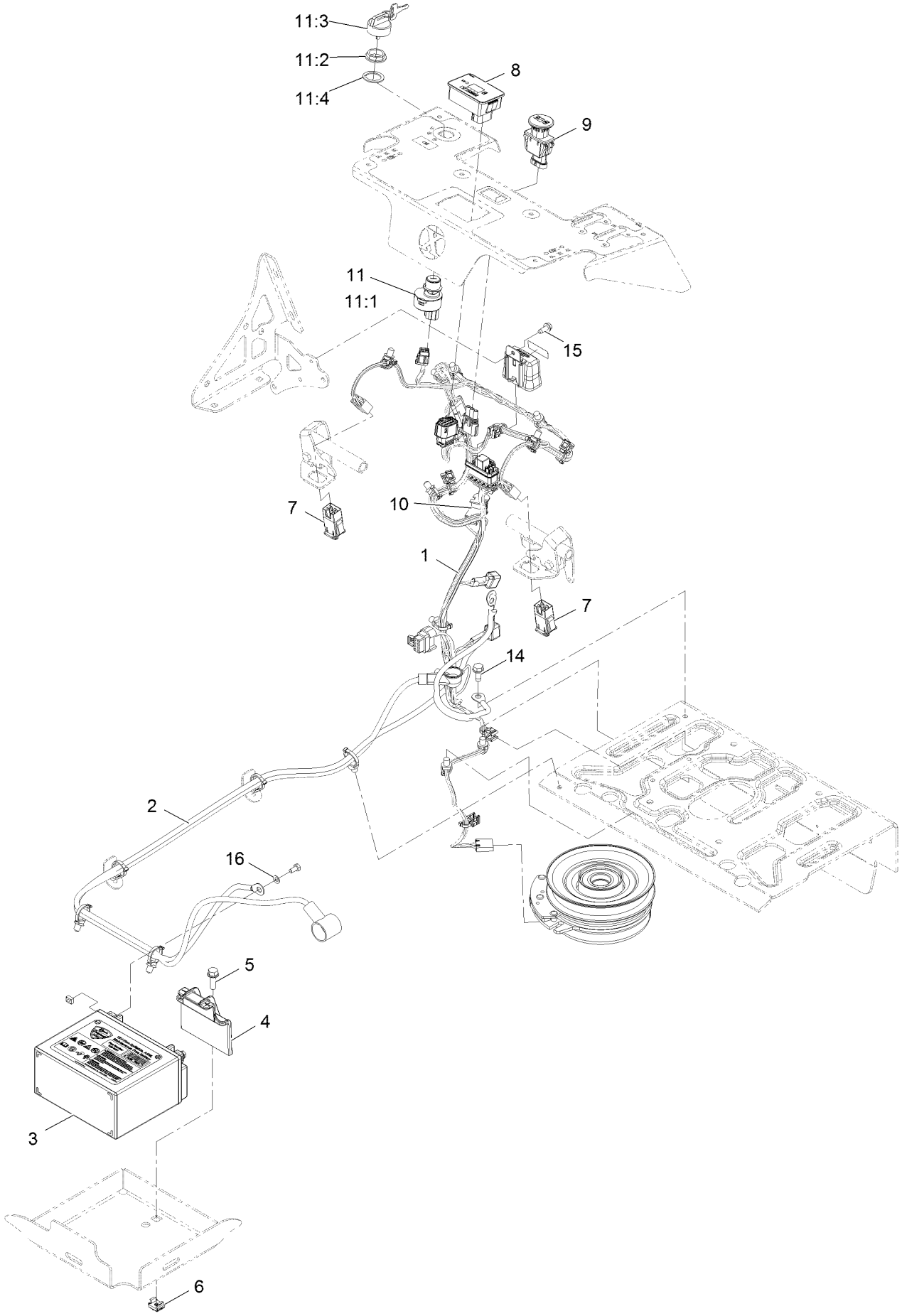
Idler Arm Assembly



Idler Arm Assembly (continued)

Ref.	Part Number	Qty.	Description
1	135-2238	1	ASM, Idler Arm W/ Bushings
2	135-1199	1	Idler, Flat
3	1-213069	1	Washer
4	323-16	1	Screw-HH 3/8-16 X 4
5	135-1273	1	Tube, Idler Pivot
6	3296-59	1	Nut-Nyloc 3/8-16 Thin
7	104-8301	2	Nut-Nyloc 3/8-16 Flg
8	3234-19	1	Screw-HHF 3/8-16 X 1 3/4

Electrical Assembly



Electrical Assembly (continued)

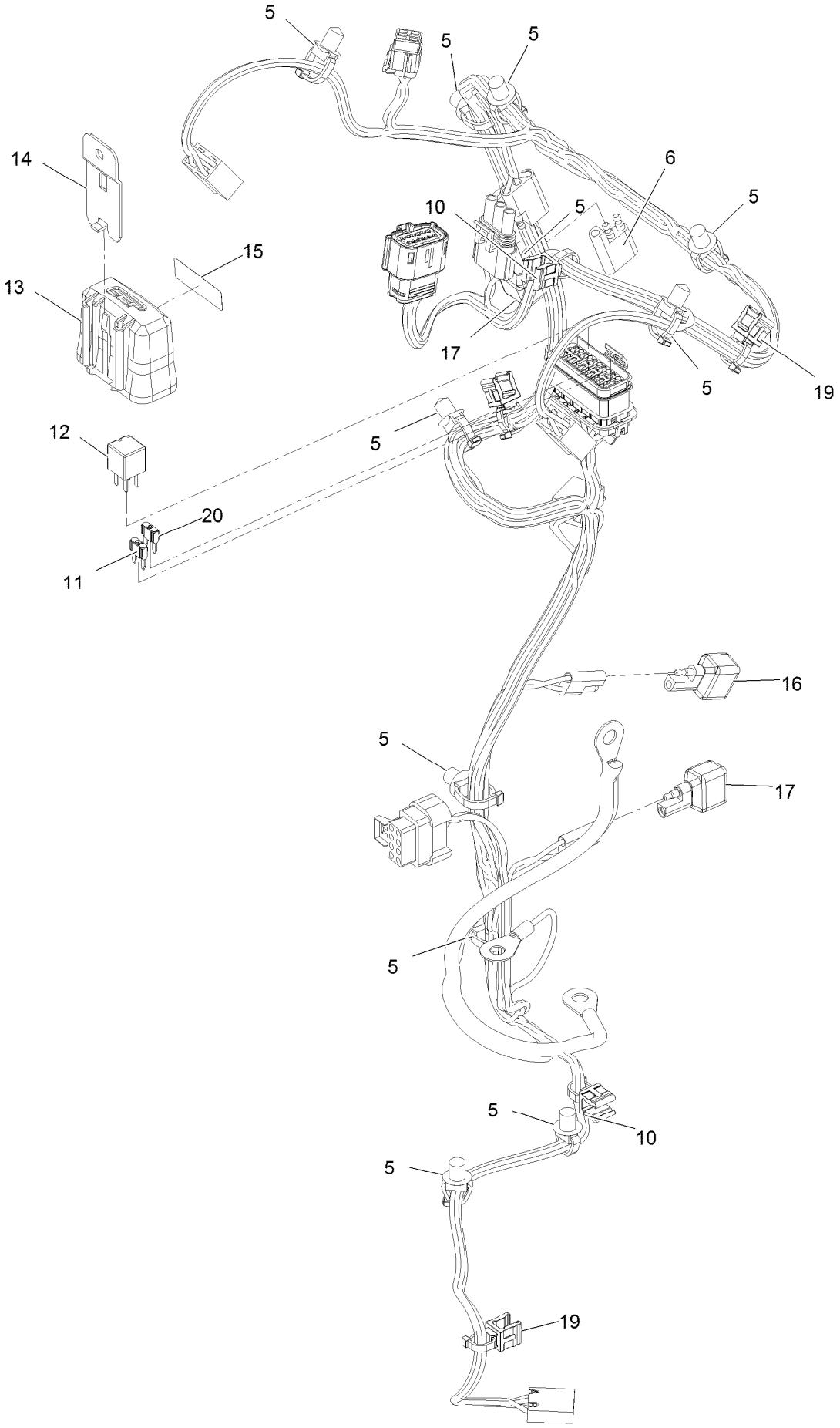
Ref.	Part Number	Qty.	Description
1	135-2249	1	Harness-Wiring ▲
2	135-2255	1	Harness-Battery
3	135-4421	1	Battery, Agm, Non-Spillable
4	135-4422	1	Hold Down, Battery
5	3234-29	1	Screw-HH Flg 5/16-18 X 1
6	135-4473	1	Nut, Snap
7	104-3338	2	Switch-Delta
8	135-7189	1	Module-Hour Meter
9	126-6187	1	Switch-PTO, Sealed
10	82-2190	1	Switch
11	126-6285	1	Ignition Switch ASM
11:1		1	Switch-Ignition ■
11:2	108-8660	1	Nut-Mounting
11:3	106-5270	1	Ignition Key Set
11:4	108-8659	1	Washer-Backup
14	32144-11	1	Screw-HWH 5/16-18 X 3/4 Tf
15	32144-10	1	Screw-HWH 1/4-20 X .62
16	1-303435	2	Washer-Spring Disc 1/4
99	135-7732	1	Hardware Kit, Battery ●

● Not illustrated

■ Not serviced separately

▲ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Harness Assembly



Harness Assembly (continued)

Ref.	Part Number	Qty.	Description
5	32180-030	11	Clip-Tie
6	32180-197	1	Cap-Plug
10	32180-078	2	Clip-Edge
11	121-8868	1	Fuse-Mini Blade, 20 Amp
12	126-3991	1	Relay-Micro
13	32180-176	1	Cover-Block, Fuse
14	32180-177	1	Clip-Mounting
15	126-7875	1	Decal-Fuse
16	103-3895	1	Diode
17	100-4918	2	Diode
19	32180-082	3	Clip-Edge W/Tie, Perpendicular
20	121-8867	1	Fuse-Mini Blade, 15 Amp

Notes:

Notes:

Notes:

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TRASH CONTAINER
ULTRA VAC COLLECTION SYSTEM
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WEATHER CAB

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