Form No. 3323–482

ProCore 660 Aerator

Model No. 09701 – 200000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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Accessories

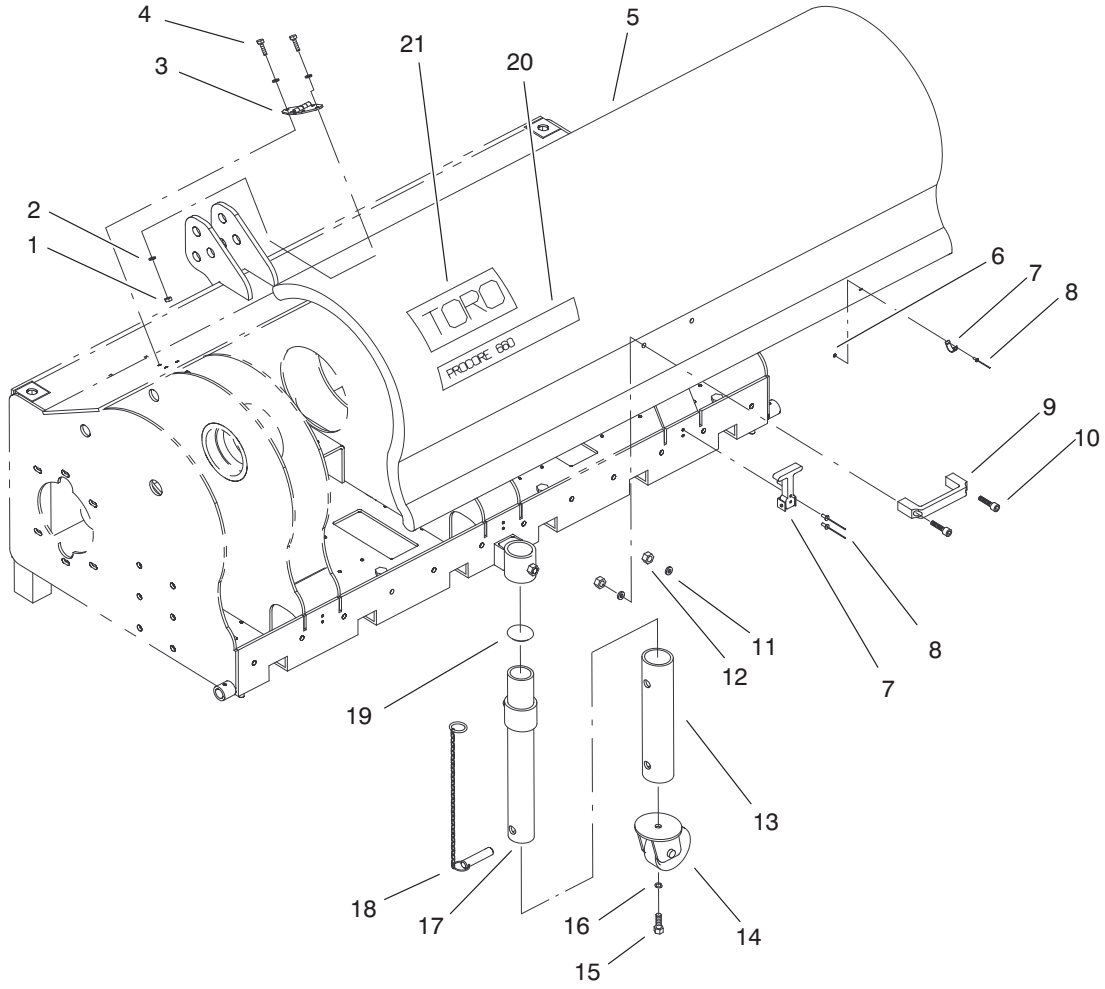
Description	Model / Part No.	Description	Model / Part No.

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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head

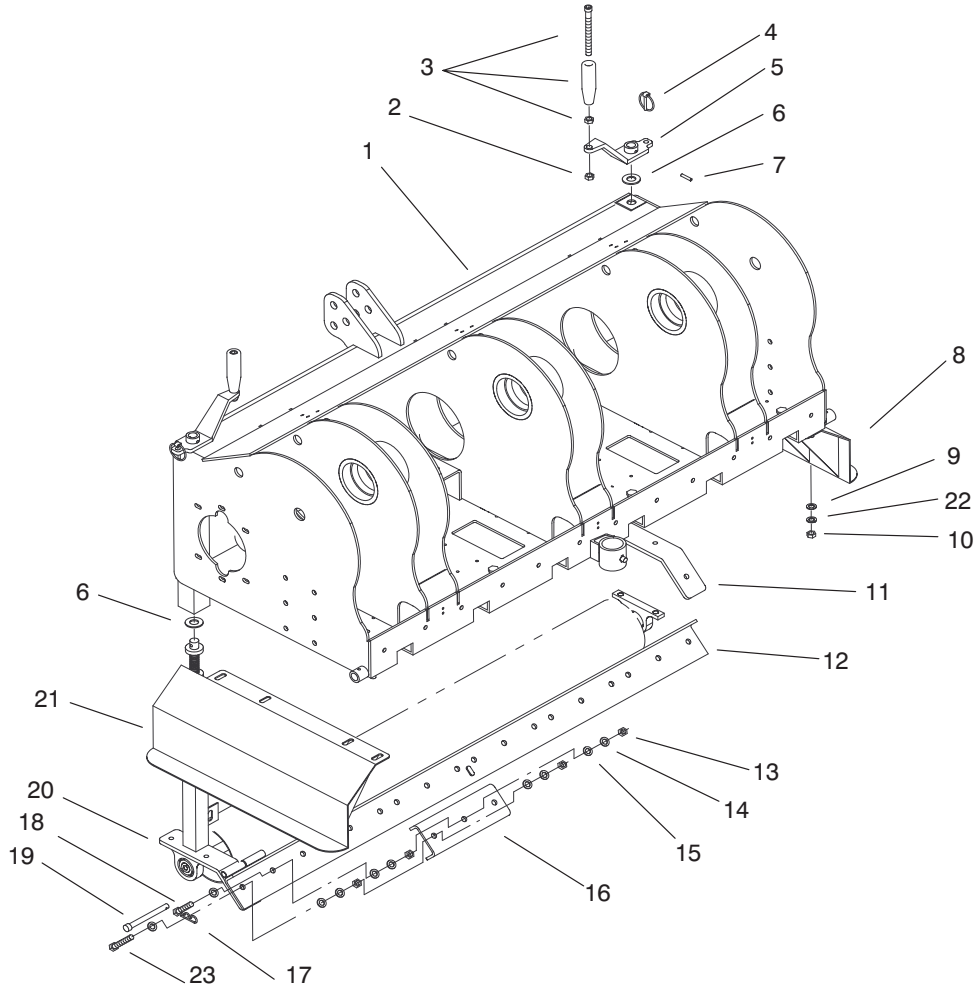


Sheet No.:2

Hood Assembly

Ref. No.	Part No.	Qty.	Description
1	33023–00	9	Nut–Lock NI
2	33093–00	27	Washer–Flat
3	100–5352	3	Hinge–Hood
4	33113–020	18	Screw–HH
5	100–5351	1	Hood
6	3269–10	4	Washer–Back
7	59–9740	2	Flex Draw Latch ASM
8	3269–24	8	Rivet
9	100–5353	1	Handle–Hood
10	100–7601	2	Screw–HSH
11	33094–00	2	Washer–Flat
12	33024–00	2	Nut–Lock, NI
13	100–7550	1	Tube–Castor, Outer
14	100–5370	1	Wheel–Caster
15	33116–045	1	Screw–HH
16	3253–7	1	Washer–Lock/Sp
17	100–5369	1	Tube–Castor, Inner
18	100–7551	1	Pin ASM
19	100–7563	1	Cap–Plastic
20	100–3617	1	Decal–Procore 660
21	92–1242	1	Decal – Toro

Ref. No.	Part No.	Qty.	Description

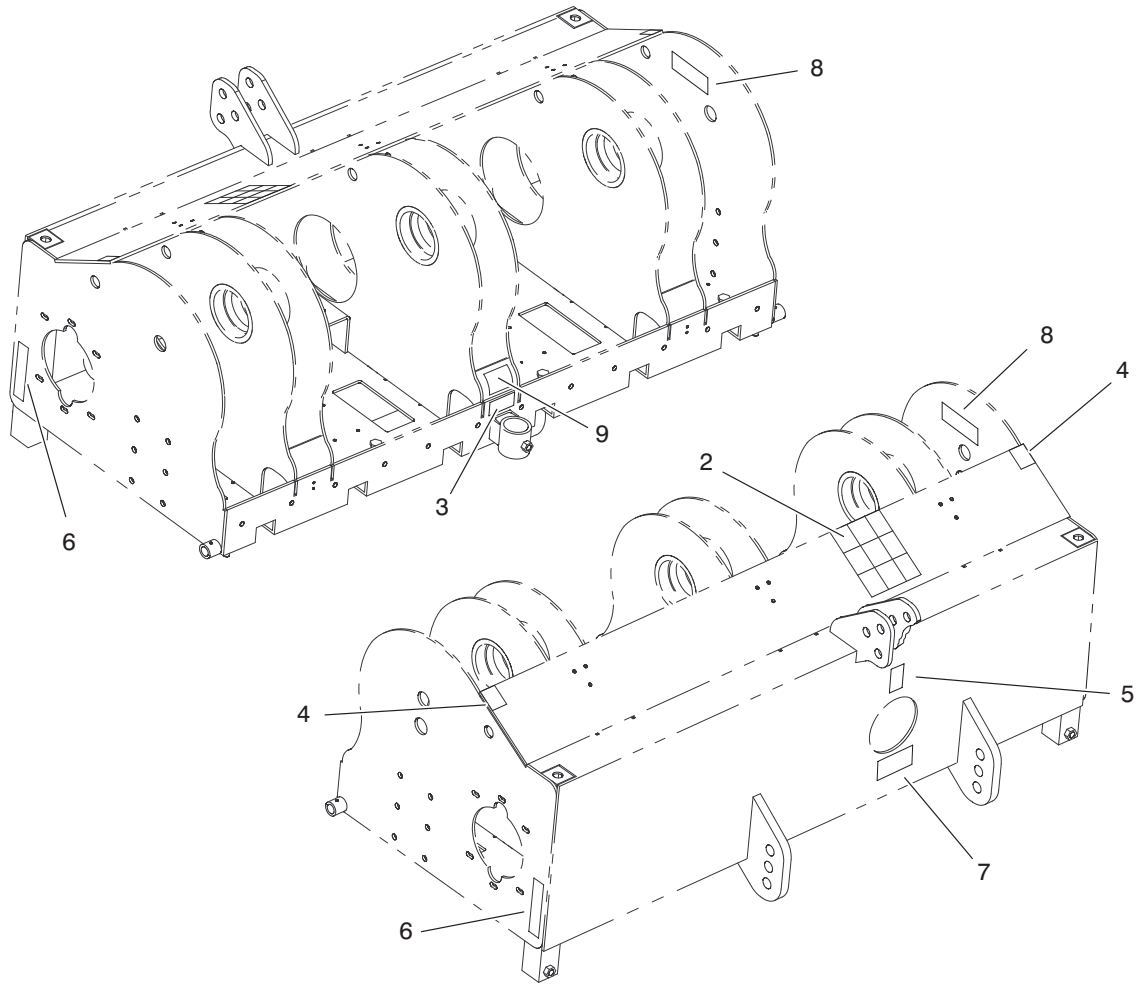


Sheet No.:3

Roller Leg Assembly

Ref. No.	Part No.	Qty.	Description
1	100–5361	1	Frame ASM
2	33016–00	2	Nut–Hex
3	100–5359	2	Handle ASM
4	100–5389	2	Pin–Lynch
5	100–5356	2	Handle–Depth Control
6	100–7554	4	Washer–Nylon
7	100–5440	2	Pin–Spring, Slotted
8	100–5448–03	1	Guard–Side, RH
9	33095–00	8	Washer–Flat
10	33015–00	8	Nut–Hex
11	100–5425–03	1	Roller Leg ASM, RH
12	100–5422–03	1	Bracket–Turf Finger
13	33016–00	36	Nut–Hex
14	43–5940	36	Lockwasher–Sprg
15	33096–00	54	Washer–Flat
16	100–5423–03	6	Clamp–Turf Guard
17	3290–355	2	Pin–Hair
18	33116–075	16	Screw–HH
19	100–7564	2	Pin–Turf Bracket
20	100–5424–03	1	Roller Leg ASM, LH
21	100–7568–03	1	Guard–Side, LH
22	48–9590	8	Washer–Lock
23	33116–090	2	Screw–HH

Ref. No.	Part No.	Qty.	Description

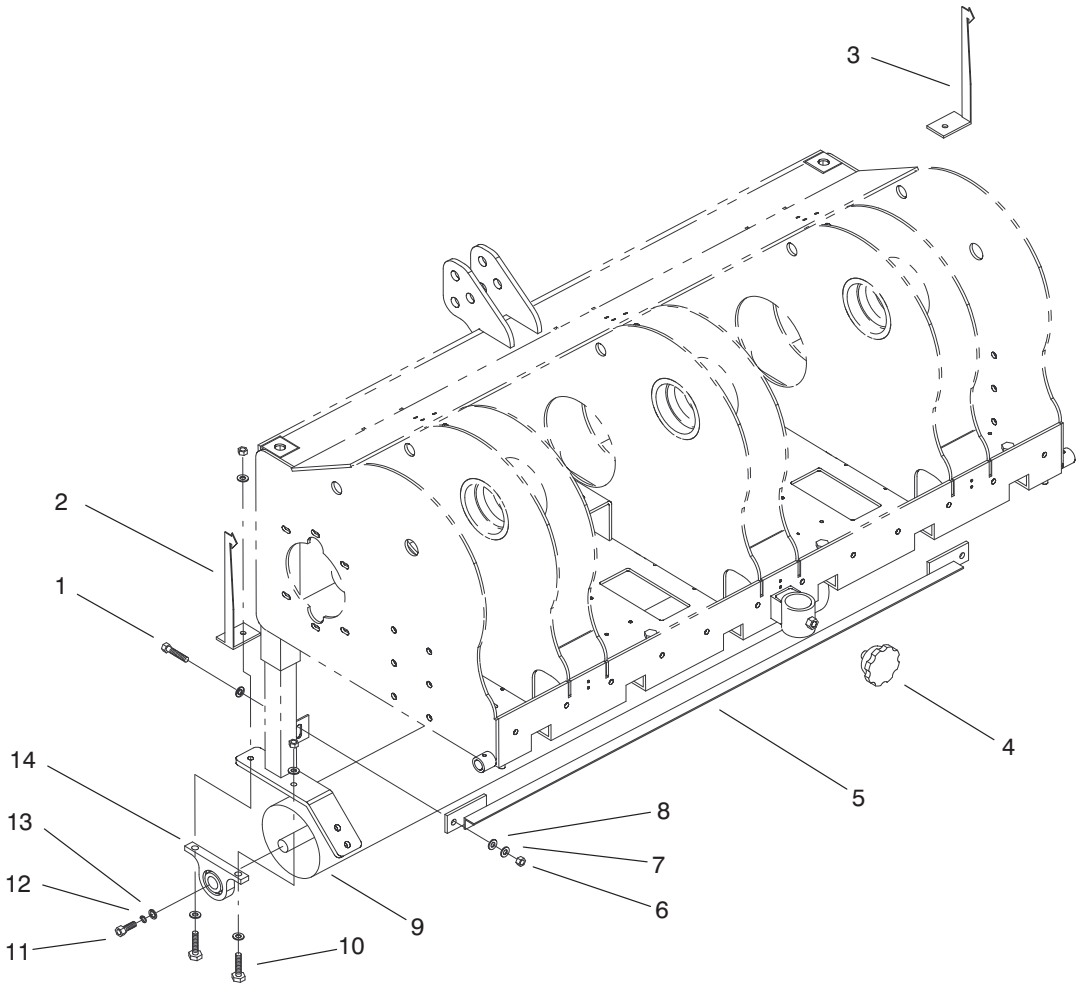


Sheet No.:A1
T−3457

Decals

Ref. No.	Part No.	Qty.	Description
2	100–3615	1	Decal–Warning
3	100–3614	1	Decal–Warning
4	100–5444	2	Decal–Depth Adjustment
5	100–5443	1	Decal–540 Rpm
6	100–5442	2	Decal–Depth Gauge
7	100–3613	1	Decal–Warning
8	93–9879	2	Decal – Warning
9	100–3612	1	Decal–Warning

Ref. No.	Part No.	Qty.	Description

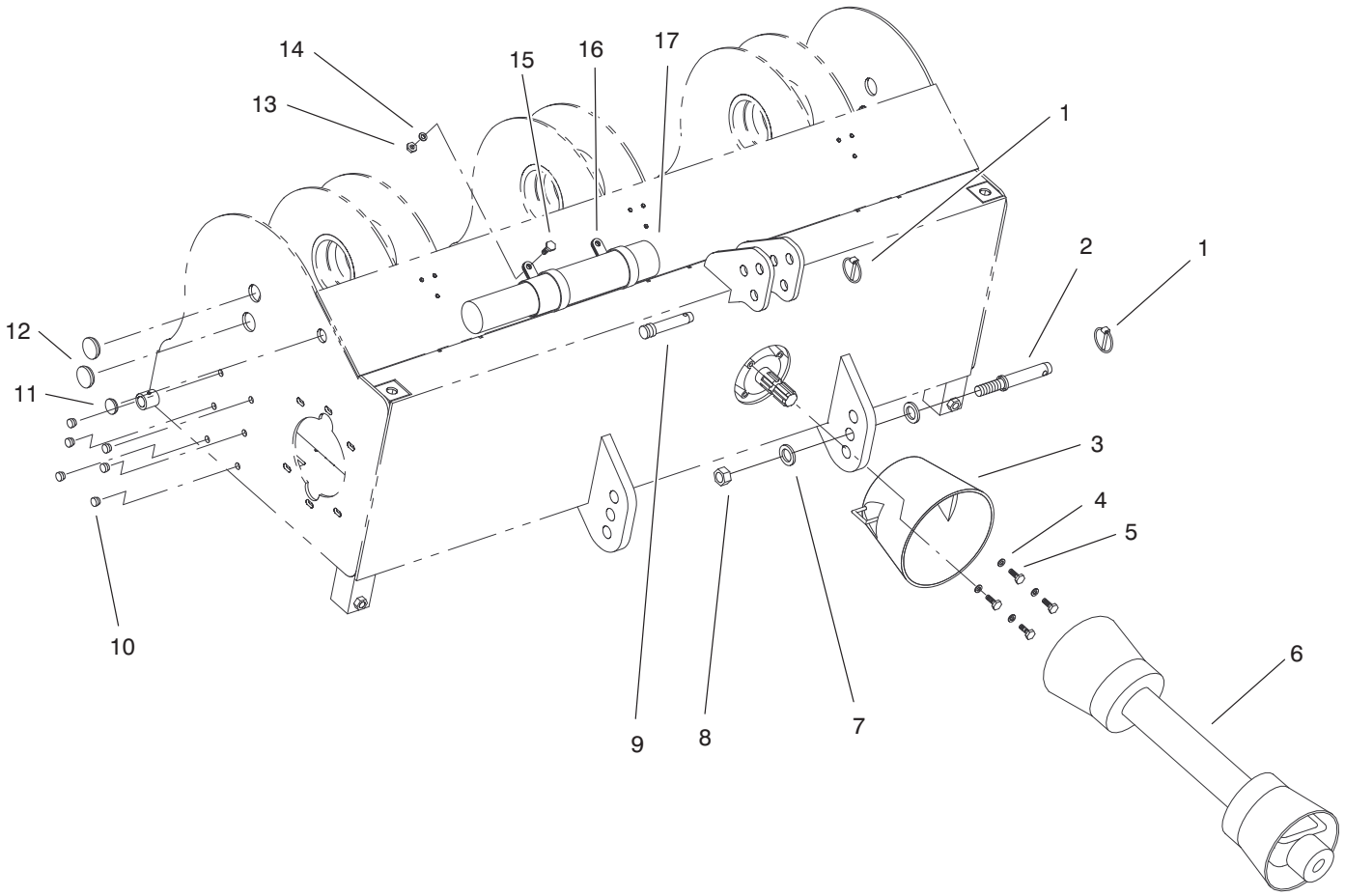


Sheet No.:4

Roller Assembly

Ref. No.	Part No.	Qty.	Description
1	33115–030	2	Screw–HH
2	100–5363–03	1	Indicator–Depth, LH
3	100–5364–03	1	Indicator–Depth, RH
4	100–5371	1	Knob–Castor
5	100–5365–03	1	Plate–Scraper
6	33025–00	6	Nut–Lock, NI
7	48–9590	2	Washer–Lock
8	33095–00	12	Washer–Flat
9	100–5366–03	1	Roller ASM
10	33115–045	4	Screw–HH
11	33116–025	2	Screw–HH
12	43–5940	2	Lockwasher–Sprg
13	33096–00	2	Washer–Flat
14	100–5368	2	Bearing–Roller

Ref. No.	Part No.	Qty.	Description

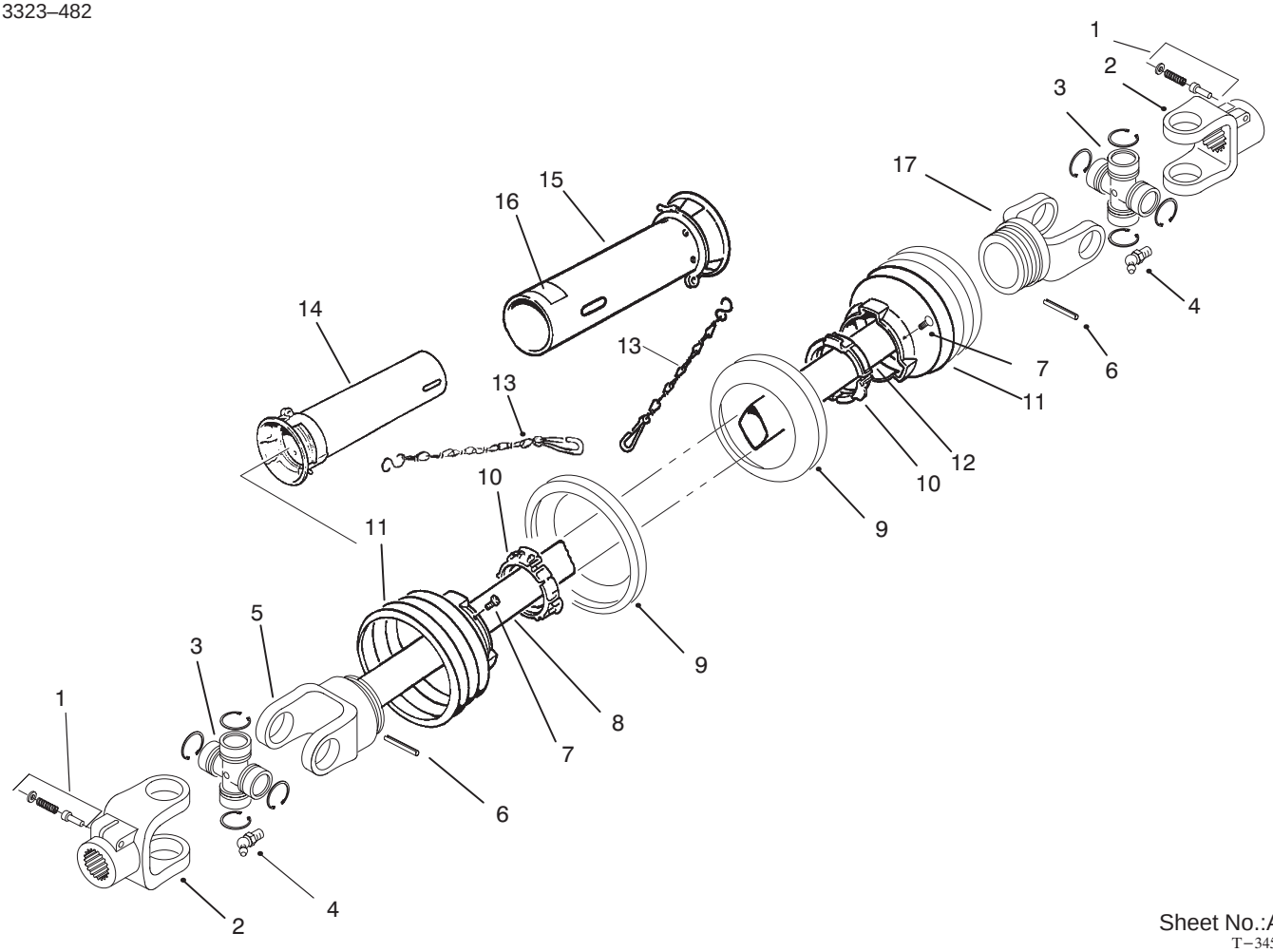


Sheet No.:5

Linkage Assembly

Ref. No.	Part No.	Qty.	Description
1	100–5389	3	Pin–Lynch
2	100–5373	2	Pin–Bottom Link
3	100–5374	1	Guard–PTO
4	3253–7	4	Washer–Lock/Sp
5	33114–020	4	Screw–HH
6	100–3648	1	PTO
7	100–7641	4	Washer–Flat
8	3219–8	2	Nut–Hex
9	100–5372	1	Pin–Top Link
10	100–5445	12	Plug–Plastic
11	100–5446	2	Plug–Plastic
12	100–5375	4	Plug–End Plate
13	33025–00	2	Nut–Lock, NI
14	33095–00	2	Washer–Flat
15	33115–020	2	Screw–HH
16	2412–133	2	R–Clamp
17	74–0720	1	Tube–Manual

Ref. No.	Part No.	Qty.	Description

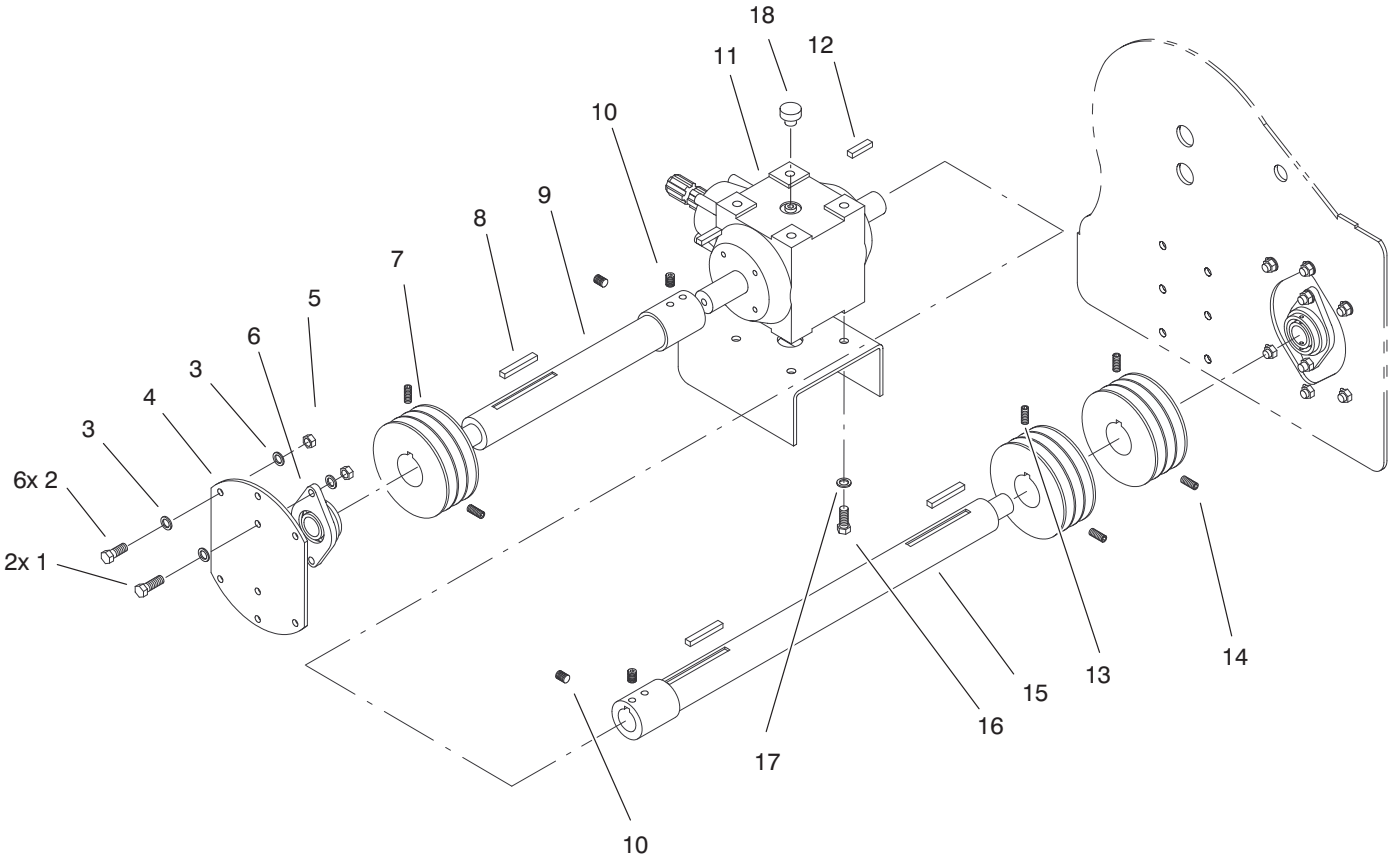


Sheet No.:A2
T–3458

PTO Assembly No. 100–3648

Ref. No.	Part No.	Qty.	Description
1	104–0916	2	Qd Yoke Pin
2	104–0917	2	Qd Yoke
3	104–0918	2	Cross & Bearing Kit
4	104–0919	2	Fitting–Lube
5	104–0920	1	Yoke–Inboard
6	104–0921	2	Pin–Spring
7	84–6360	2	Screw
8	104–0922	1	Tube–Profile,Inner
9	93–7734	2	Collar – Reinforced
10	104–0923	2	Ring–Bearing
11	104–0924	2	Cone–Guard
12	104–0925	1	Tube–Profile,Outer
13	77–4760	2	Safety Chain
14	104–0926	1	Guard–PTO
15	104–0927	1	Guard–PTO w/Safety Decal
16	93–7729	1	Decal – Ce
17	104–0928	1	Yoke–Inboard

Ref. No.	Part No.	Qty.	Description

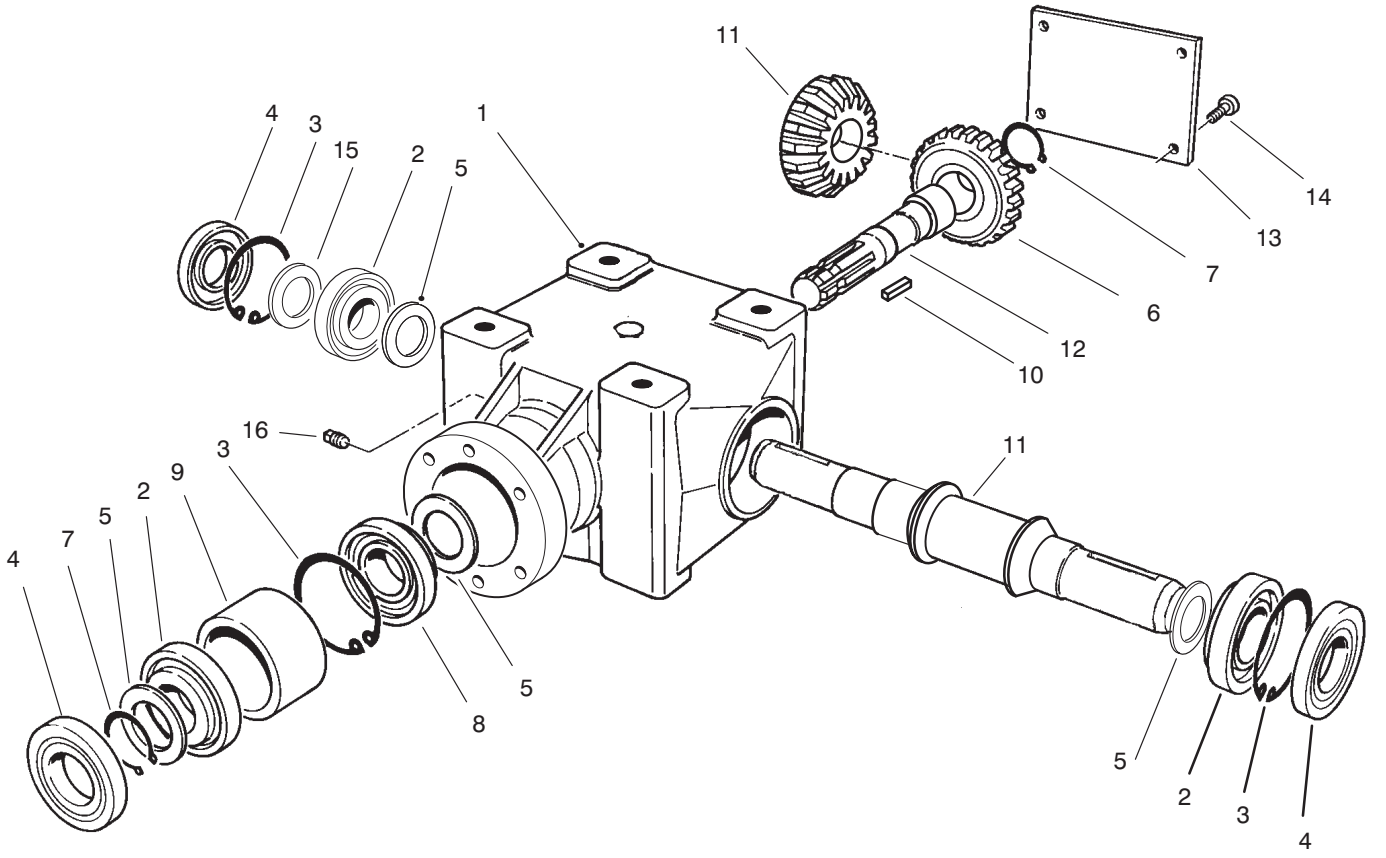


Sheet No.:6

Driveshaft Assembly

Ref. No.	Part No.	Qty.	Description
1	33115–035	4	Screw–HH
2	33115–030	12	Screw–HH
3	33095–00	32	Washer–Flat
4	100–5376–03	2	Plate–End
5	33025–00	16	Nut–Lock, NI
6	100–5377	2	Bearing–Roller
7	100–5385	3	Pulley–Drive
8	100–5378	3	Key–Drive Pulley
9	100–5379	1	Shaft–Drive, Short
10	100–3638	8	Screw–Set
11	100–5381	1	Gearbox
12	100–5380	2	Key–Drive Shaft
13	100–3694	6	Screw–Set
14	100–7643	6	Screw–Set
15	100–5382	1	Shaft–Drive, Long
16	33116–025	4	Screw–HH
17	3253–7	4	Washer–Lock/Sp
18	104–0915	1	Breather

Ref. No.	Part No.	Qty.	Description

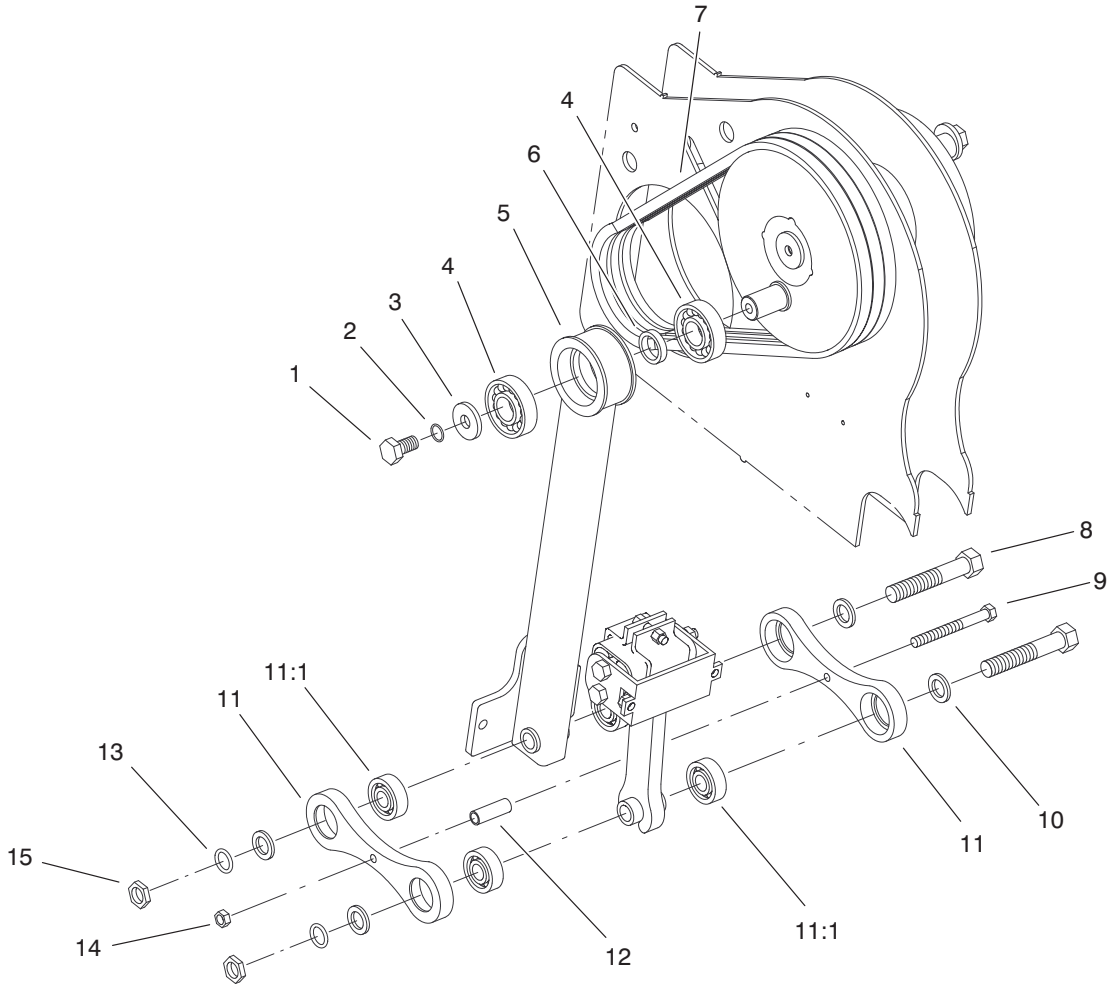


Sheet No.:A3
T–3459

Gear Box Assembly No. 100–5381

Ref. No.	Part No.	Qty.	Description
1	104–0900	1	Case
2	104–0901	3	Bearing
3	104–0902	3	Snap Ring
4	104–0903	3	Seal
5	104–0904	4	Shim
6	104–0905	1	Gear
7	74–2960	2	Ring – Retaining
8	104–0906	1	Bearing
9	104–0907	1	Spacer
10	104–0908	1	Parallel Key
11	104–0909	1	Pinion/Shaft
12	104–0910	1	Shaft
13	104–0911	1	Cover
14	104–0912	4	Bolt
15	104–0913	1	Shim
16	104–0914	3	Plug

Ref. No.	Part No.	Qty.	Description

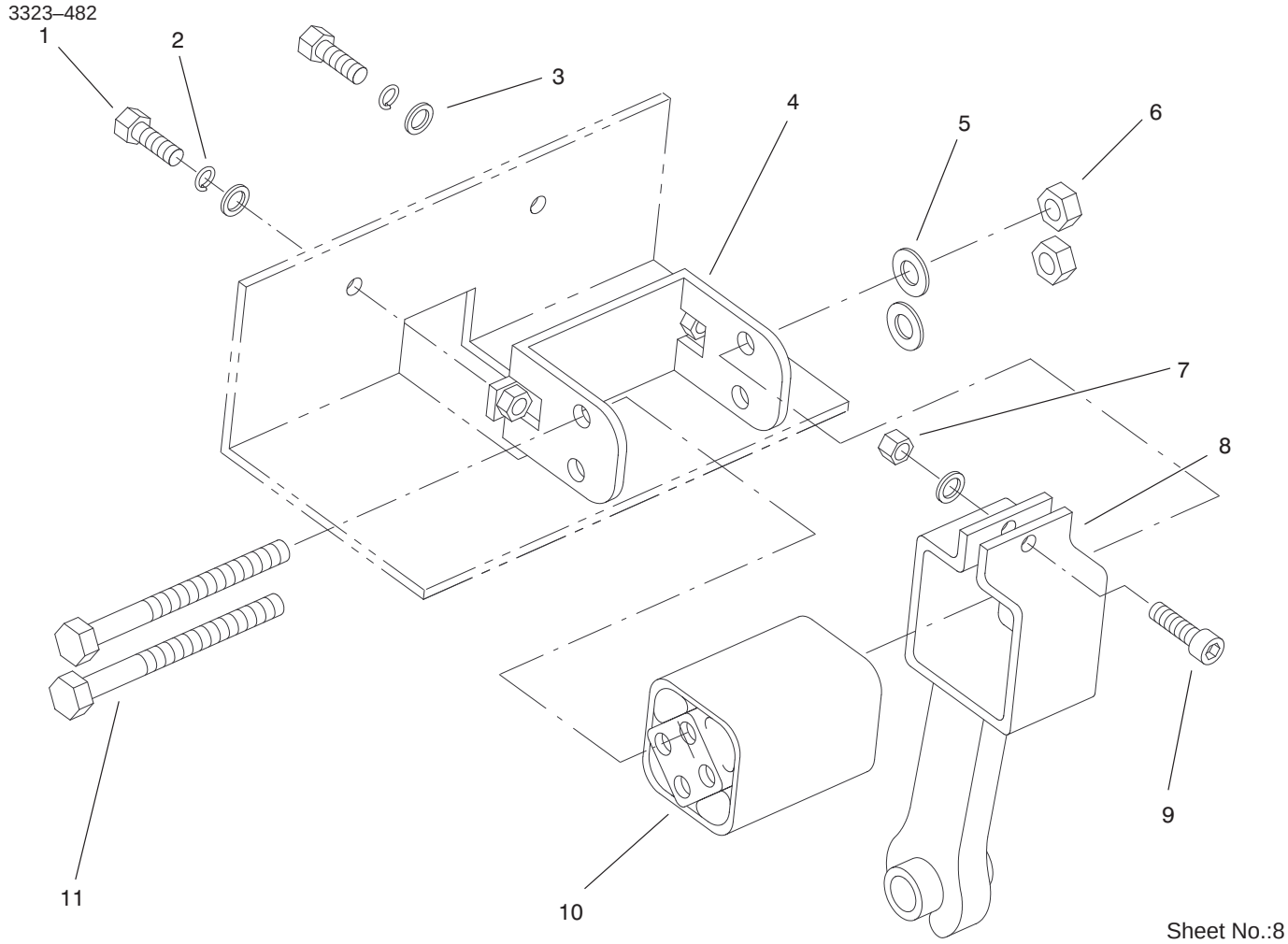


Sheet No.:7

Tine Arm Assembly

Ref. No.	Part No.	Qty.	Description
1	33118–030	6	Screw–HH
2	69–8420	6	Washer–Lock
3	100–5383	6	Washer–Stomper Arm
4	100–5386	12	Bearing–Roller
5	100–5387–03	6	Stomper Arm ASM
6	100–5390	6	Tube–Spacer
7	100–5392	9	Belt–5vx
8	33119–120	12	Screw–HH
9	33115–120	6	Screw–HH
10	33099–00	24	Washer–Flat
11	100–7640	12	Bottom Link ASM
11:1	100–7621	2	Bearing–Ball
12	100–5391	6	Tube–Spacer
13	100–7607	12	Washer–Lock
14	33025–00	6	Nut–Lock, NI
15	100–7606	12	Nut–Jam

Ref. No.	Part No.	Qty.	Description

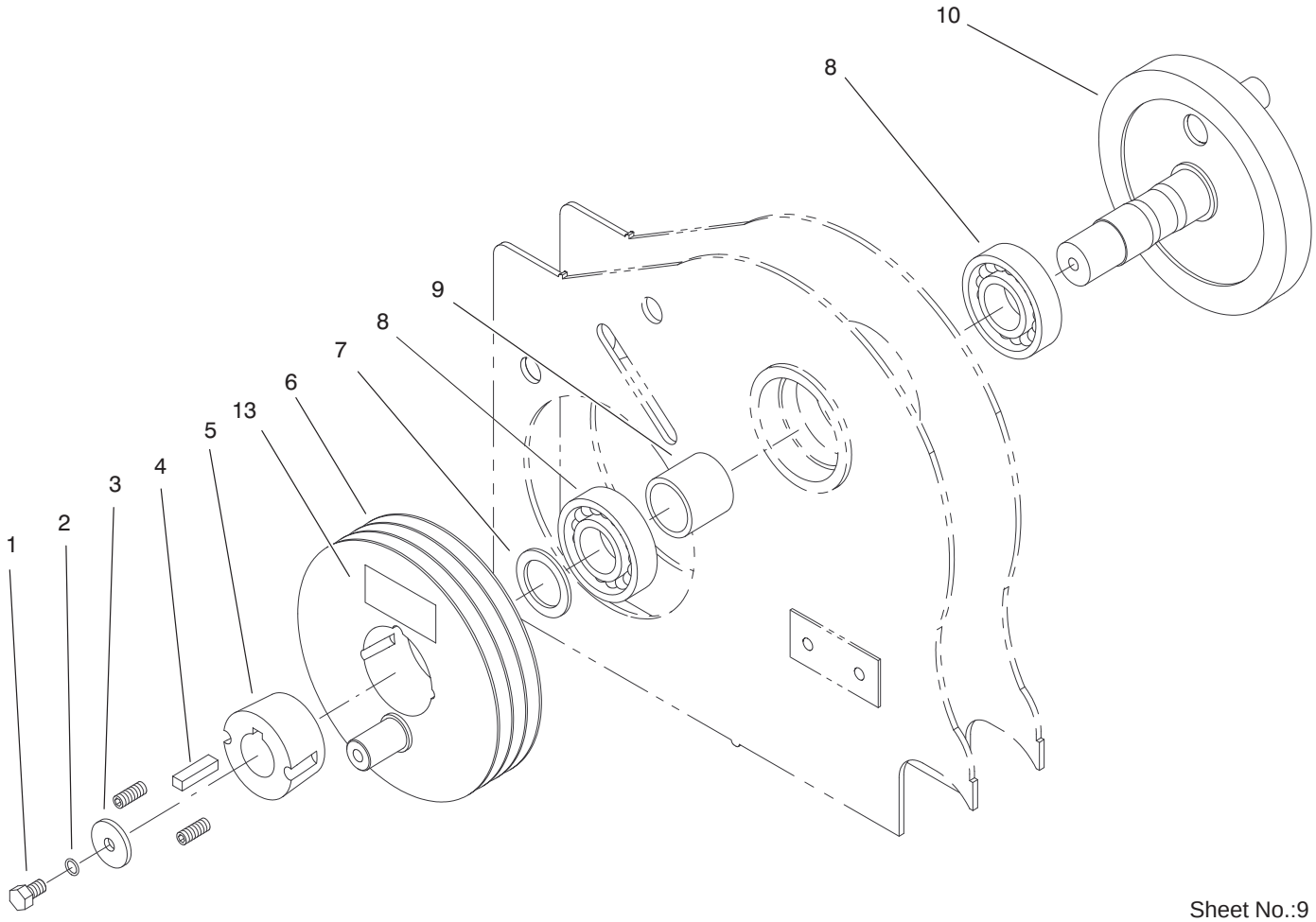


Sheet No.:8

Rotalink Assembly

Ref. No.	Part No.	Qty.	Description
1	33115–025	12	Screw–HH
2	48–9590	12	Washer–Lock
3	33095–00	18	Washer–Flat
4	100–5393–03	6	Bracket–Rotalink
5	33096–00	12	Washer–Flat
6	33026–00	12	Nut–Lock NI
7	33025–00	6	Nut–Lock, NI
8	100–7642–03	6	Rotalink Arm ASM
9	100–7602	6	Screw–HSH
10	100–5395	6	Element–Rotalink
11	33116–140	12	Screw–HH

Ref. No.	Part No.	Qty.	Description

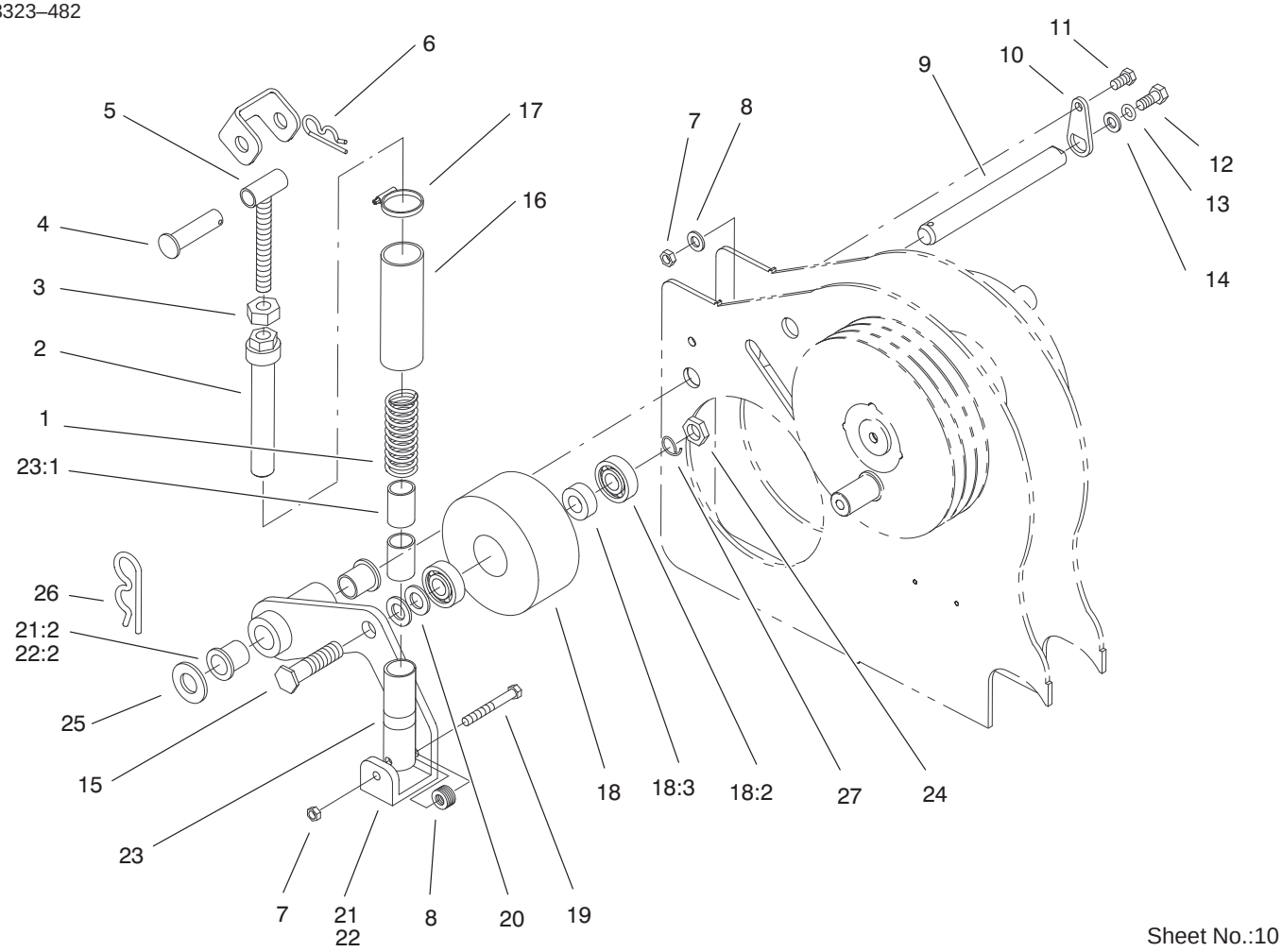


Sheet No.:9

Crankshaft Assembly

Ref. No.	Part No.	Qty.	Description
1	33116–025	3	Screw–HH
2	43–5940	3	Lockwasher–Sprg
3	100–5398	3	Washer–Taper Lock
4	100–5402	3	Key–Taper Lock
5	100–5399	3	Bushing–Taperlock
6	100–5400	3	Pulley–Driven
7	100–5401	3	Spacer–Pulley
8	100–5396	6	Bearing–Roller
9	100–5397	3	Spacer–Bearing
10	100–5403	3	Flywheel ASM
13	100–3611	3	Decal–Service

Ref. No.	Part No.	Qty.	Description



Sheet No.:10

Idler Assembly

Ref. No.	Part No.	Qty.	Description
1	100–5426	3	Spring–Compression
2	100–7561	3	Tube–Idler
3	33016–00	3	Nut–Hex
4	100–5435	3	Pin–Idler
5	100–7560	3	T–Bolt, Idler
6	3290–343	3	Hairpin
7	33025–00	6	Nut–Lock, NI
8	33095–00	8	Washer–Flat
9	100–5433	3	Shaft–Idler
10	100–7559	3	Tab–Shaft Lock
11	33115–025	3	Screw–HH
12	33116–025	3	Screw–HH
13	43–5940	3	Lockwasher–Sprg
14	33096–00	3	Washer–Flat
15	100–7637	3	Bolt–Special
16	100–7633	6	Tube–Rubber
17	100–7632	3	Clamp–Hose
18	100–7638	3	Idler Pulley ASM
18:2	100–5384	2	Bearing–Roller
18:3	100–7557	1	Bearing–Spacer
19	33115–080	3	Screw–HH
20	33099–00	9	Washer–Flat
21	100–5429	2	RH Idler Arm ASM
21:2	94–8949	2	Bushing – Flange
*22	100–5432	1	LH Idler Arm ASM
22:2	94–8949	2	Bushing – Flange

Ref. No.	Part No.	Qty.	Description
23	100–7639	3	Guide Tube ASM
23:1	100–7629	2	Bushing–Sleeve
24	100–7606	3	Nut–Jam
25	100–7605	3	Washer–Flat
26	100–5431	3	Hairpin
27	100–7607	3	Washer–lock

* Not illustrated

Maintenance Record

Date								


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