Form No. 3434-612 Rev A

TORO®

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Parts Catalog

Universal Groomer Drive Kit

Greensmaster® Flex™/eFlex® 1800 and 2100, or Greensmaster® 3000 Series DPA Cutting Units

Model No. 04648—Serial No. 319003270 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3434-612 A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

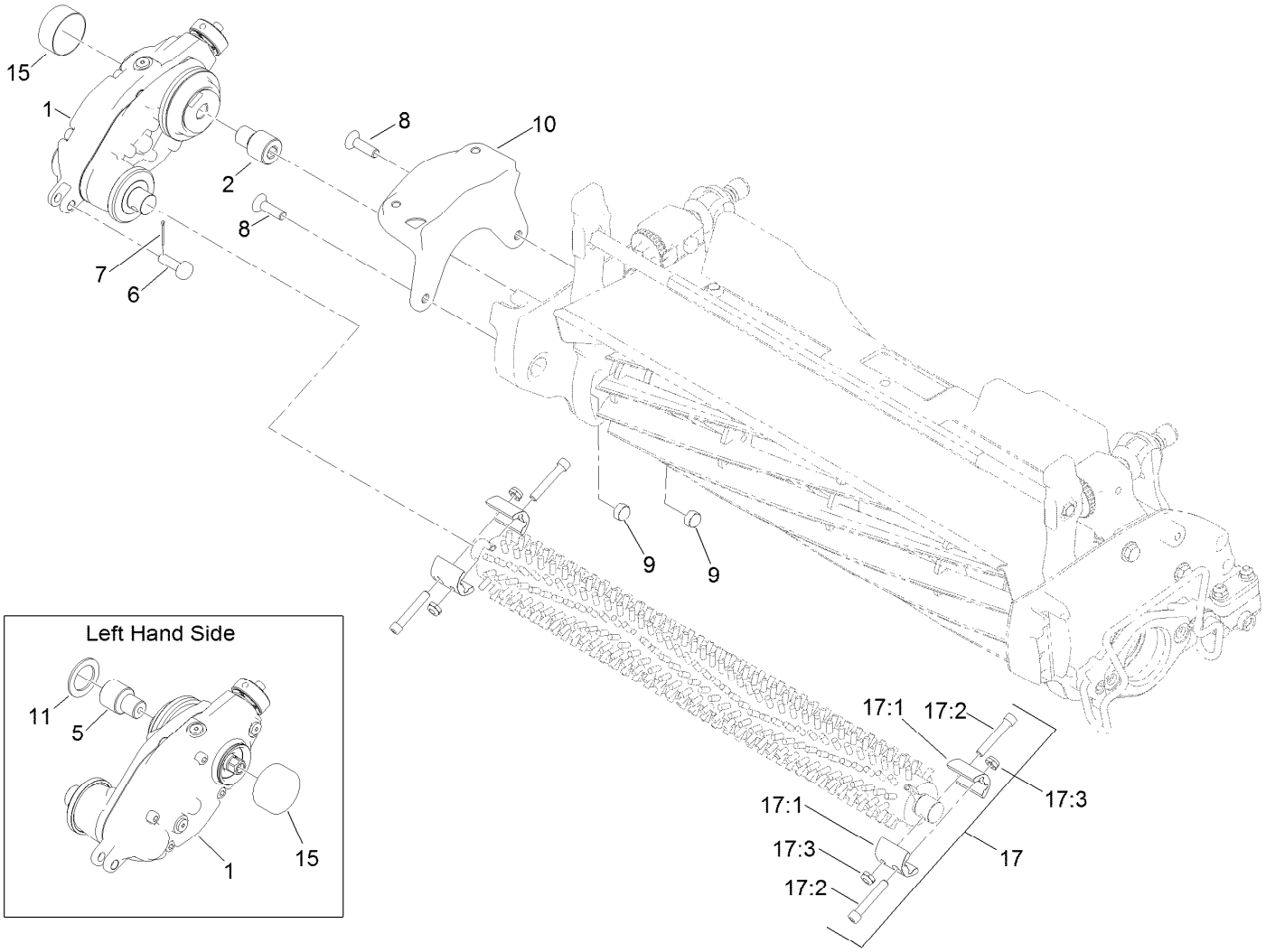
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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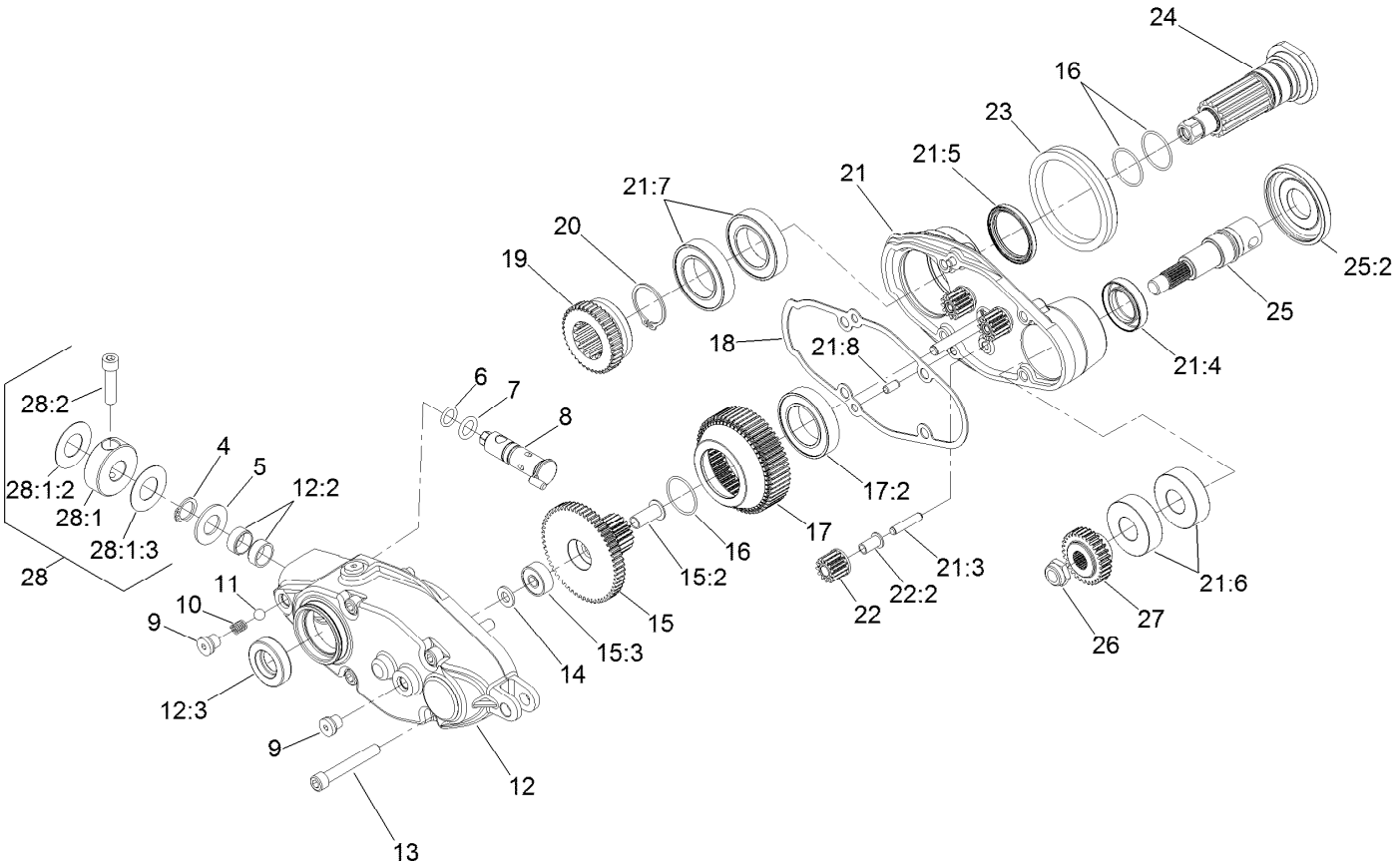
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Groomer Assembly

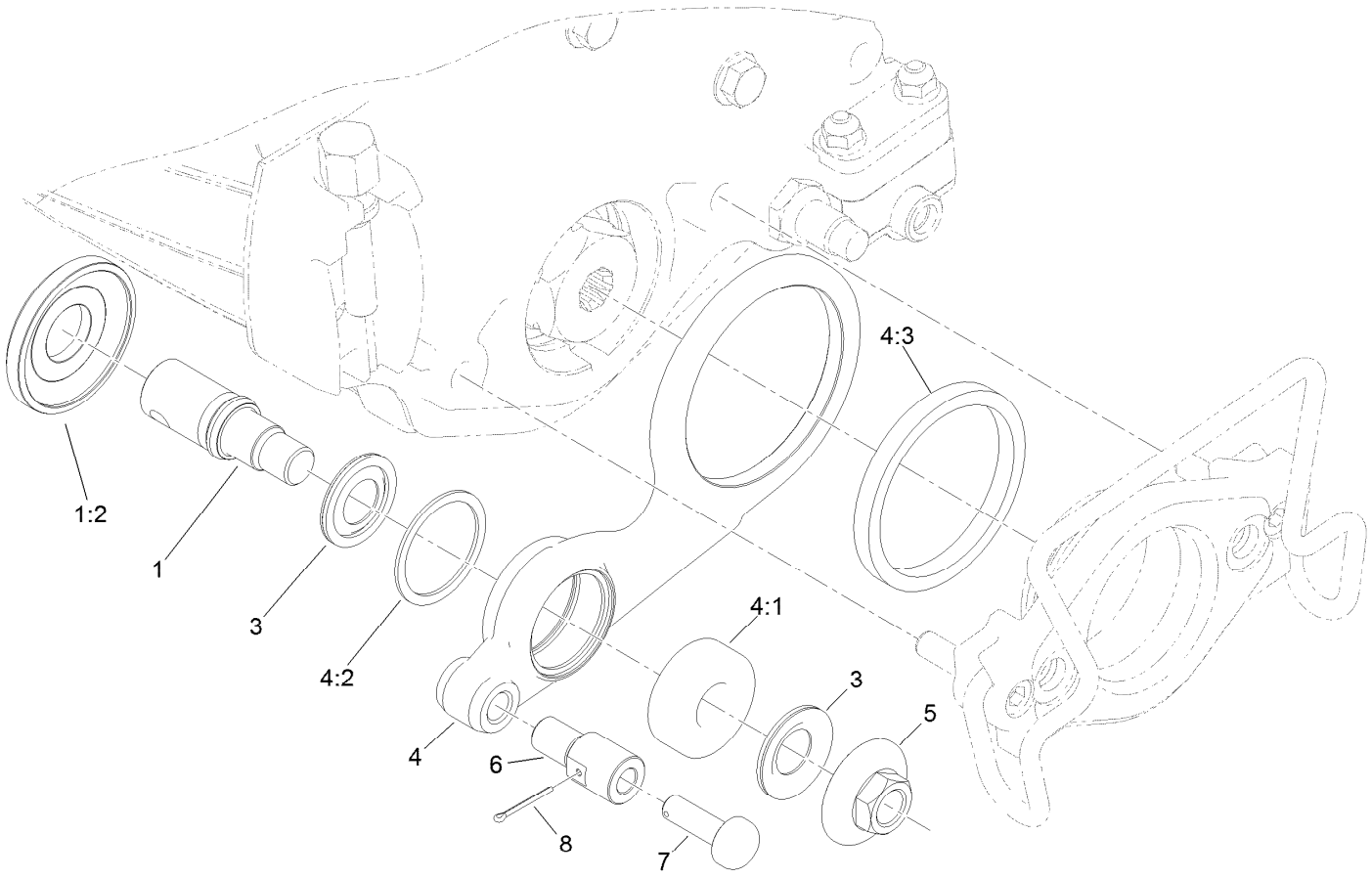
Ref.	*Part Number*	*Qty.*	*Description*
1	137-0950	1	5 Inch Groomer Drive Box ASM
2	137-0820	1	Adapter-RH (Greens)
5	137-0821	1	Adapter-LH (Greens)
6	137-0881	1	Pin-Adjuster
7	132-0707	1	Pin-Cotter
8	133-4543	2	Screw
9	119-4038	2	Nut-Hex
10	133-4540-03	1	Weight-Greens
11	132-0728	1	Washer-Shim
15	137-0902	1	Cap-Round
17	137-0887	2	Kit-Clamp, Groomer Cartridge
17:1	137-0814	2	Clamp-Shaft
17:2	108-0854	2	Screw-HSH
17:3	3296-56	2	Nut-Lock, NI



5 Inch Groomer Drive Box Assembly No. 137-0950

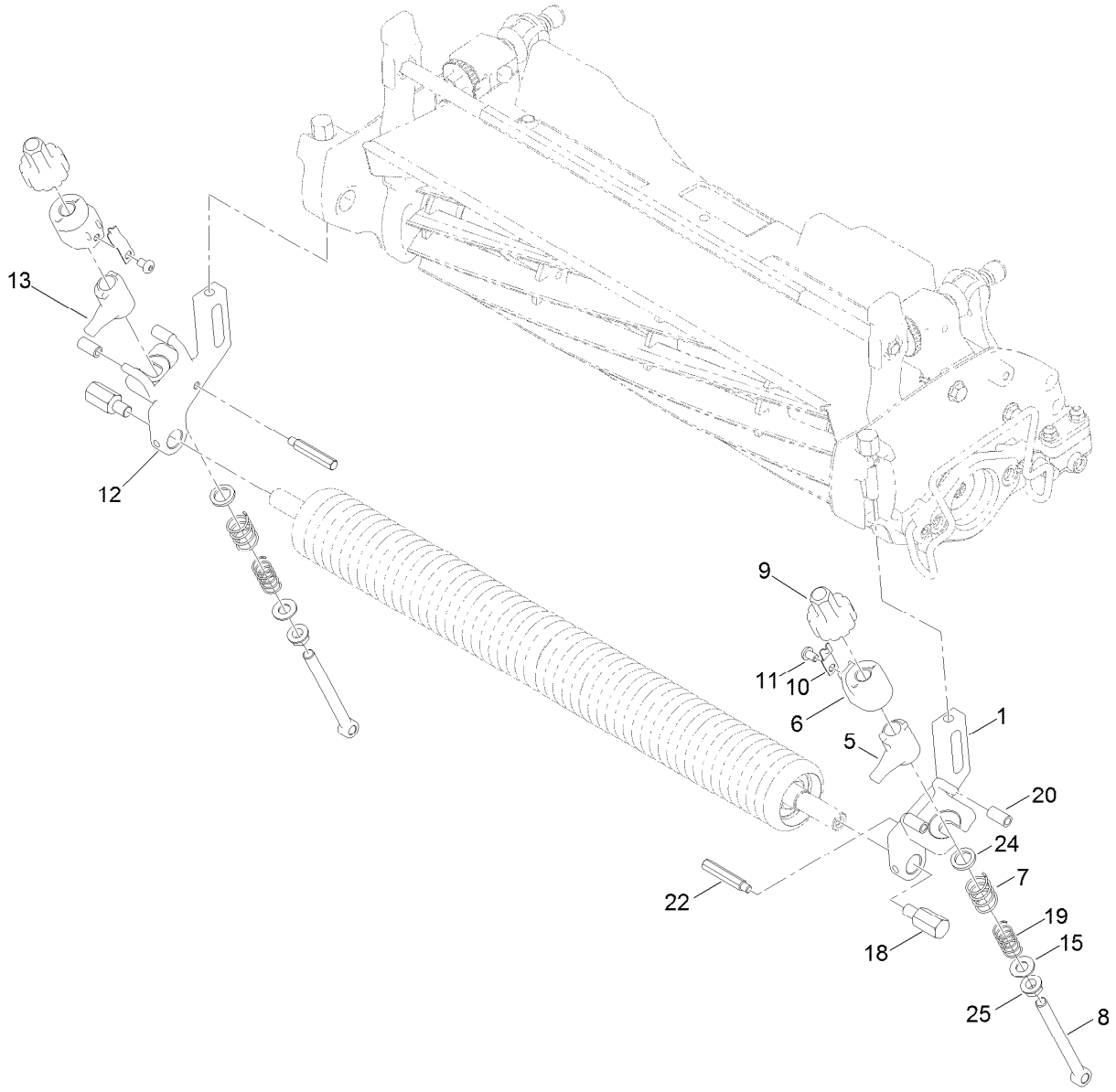
Ref.	Part Number	Qty.	Description
4	32151-61	1	Ring-Retaining
5	47-2910	1	Washer-Thrust
6	237-22	1	O-Ring
7	131-1879	1	O-Ring Seal
8	120-2881	1	Shaft-Actuator, Clutch
9	131-1825	4	Plug-ORB
10	105-2443	1	Spring-Detent
11	105-2442	1	Ball-Detent
12	137-0951	1	5In Cover ASM
12:2	121-4738	2	Bushing-Straight
12:3	137-0812	1	Seal-Oil
13	119-4035	4	Screw-HSH
14	120-2886	1	Washer-Thrust
15	137-0960	1	Gear-Sun ASM
15:2	120-2921	1	Bushing-Flange
15:3	117-8772	1	Bearing-Ball
16	132-0726	3	O-Ring
17	137-0961	1	Gear-Ring ASM
17:2	133-8286	1	Bearing
18	120-2874	1	Gasket
19	120-2932	1	Gear-Driver

Ref.	Part Number	Qty.	Description
20	120-2878	1	Ring-Retaining, EXT
21	131-1887	1	5In Groomer Housing ASM
21:3	120-2885	3	Pin-Planet
21:4	131-1829	1	Seal-Oil
21:5	133-4596	1	Seal-Oil
21:6	115-6869	2	Bearing-Ball, Stainless
21:7	132-0745	2	Bearing
21:8	121-9249	2	Pin-Dowel
22	137-0962	3	Planet Gear ASM
22:2	120-2919	1	Bushing-Flange
23	120-2876	1	Seal-V Ring
24	137-0966	1	Shaft-Drive
25	137-0963	1	Driven Shaft ASM
25:2	133-9109	1	Shield
26	121-4600	1	Nut-Hex
27	120-2942	1	Gear-Driven
28	137-0959	1	Kit-Knob, Groomer Direction
28:1	137-0958	1	Clutch Knob ASM
28:1:2	132-0719	1	Decal-Clutch, Drive (RH)
28:1:3	132-0727	1	Decal-Clutch, Drive (LH)
28:2	137-0956	1	Screw-HSH



Idler Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	137-0964	1	Stub Shaft ASM
1:2	133-9109	1	Shield
3	115-6923	2	Shield-Bearing, Flocked
4	132-4687	1	Groomer Idler ASM
4:1	115-6869	1	Bearing-Ball, Stainless
4:2	120-2893	1	Ring-Retaining, Spiral
4:3	104-4729	1	Bushing
5	120-2888	1	Nut-Flange
6	137-0880	1	Pin-Spring
7	137-0881	1	Pin-Adjuster
8	132-0707	1	Pin-Cotter

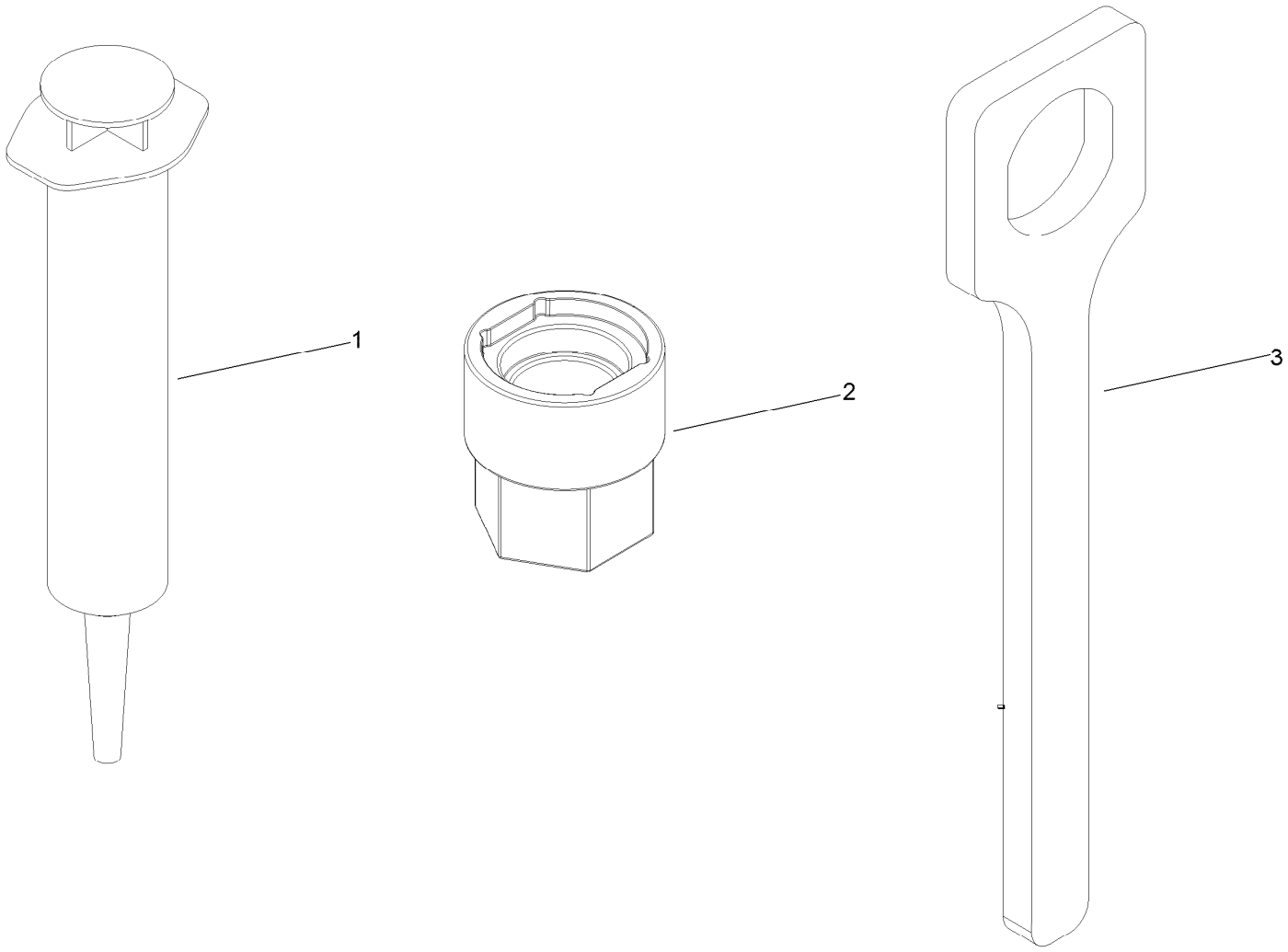


Height of Groom Assembly

Ref.	Part Number	Qty.	Description
1	138-9708	1	Arm-Groomer HOC, LH
5	133-9106	1	Up-Quick, LH
6	133-9103	2	Cover-Up, Quick
7	120-2938	2	Spring-Compression
8	137-0827	2	Eye Bolt
9	137-0828	2	Nut-Adjuster
10	132-0706	2	Spring-Detent
11	131-1883	2	Screw-HSBH
12	138-9709	1	Arm-Groomer HOC, RH

Ref.	Part Number	Qty.	Description
13	133-9101	1	Up-Quick, RH
15	48-9220	2	Washer-Plain
18	120-2832	2	Guard-Groomer
19	120-2939	2	Spring-Compression
20	132-0722	4	Hose-Groomer
22	133-9149	2	Pin-Groomer
24	62-7120	2	Washer
25	3290-357	2	Nut-HHF, Whiz ●

● Optional Equipment



Tools Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	137-0872	1	Tool-Syringe
2	137-0920	1	Tool-Drive Shaft Removal
3	137-0921	1	Tool-Adapter, Wrench

Attachments and Accessories

For 04648 Universal Groomer Drive Kit Greensmaster Flex/eFlex 1800 and 2100, or Greensmaster 3000 Series DPA Cutting Units

Product Name	Model/Part
18in Soft Grooming Brush	04268
18in Stiff Grooming Brush	04269
21in Spring Steel Groomer Reel	04283
21in Soft Grooming Brush	04270
21in Stiff Grooming Brush	04271
High Height Of Groom Kit (above .375in)	133-9110
18in Twin Tip Groomer Reel	04801
21in Twin Tip Groomer Reel	04802

Notes:

Notes:



Count on it.